

# PARTS CATALOGUE

**115TR'08** (6N68)

**115CETO'08** (6N68)

**130BETO'08** (6N78)



2008/6/27

1G6N6-100E1

( )

NEWS NO.	DATE	COMMENT
PE0-OM-080014	Mar.,17,2008	MOD:FIG.18 CAM, TRIM SENDER P/No. REVISION
PE0-OM-080041	MAY,22,2008	MOD:FIG.19 PTT P/No. REVISION

115TR  
115CETO/130BETO  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

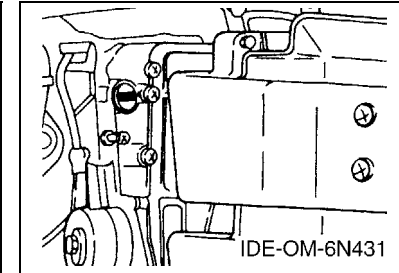
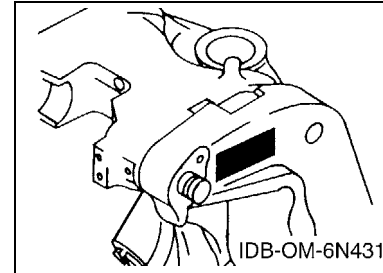
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
115	6E5-1021119	115C	6E5-1021119
130B	6L1-1004035		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6N68	115TR,115CETO
2	6N78	130BETO

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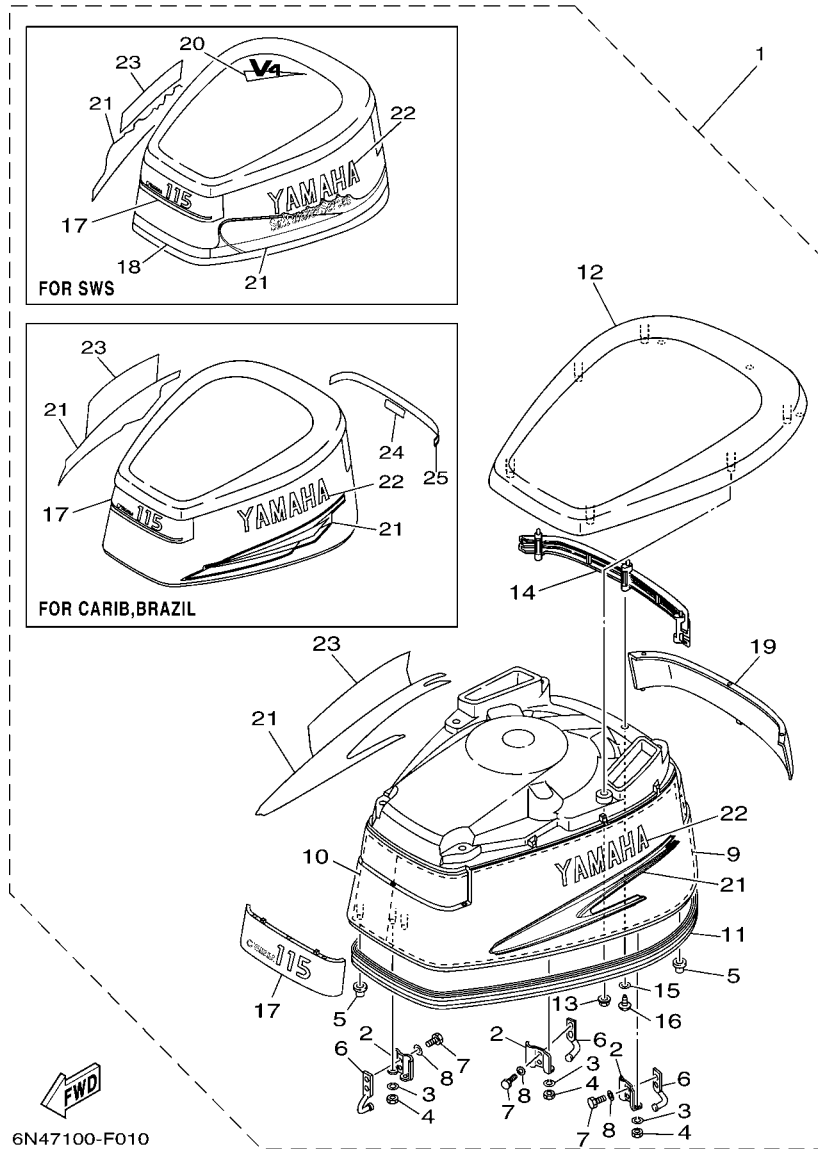
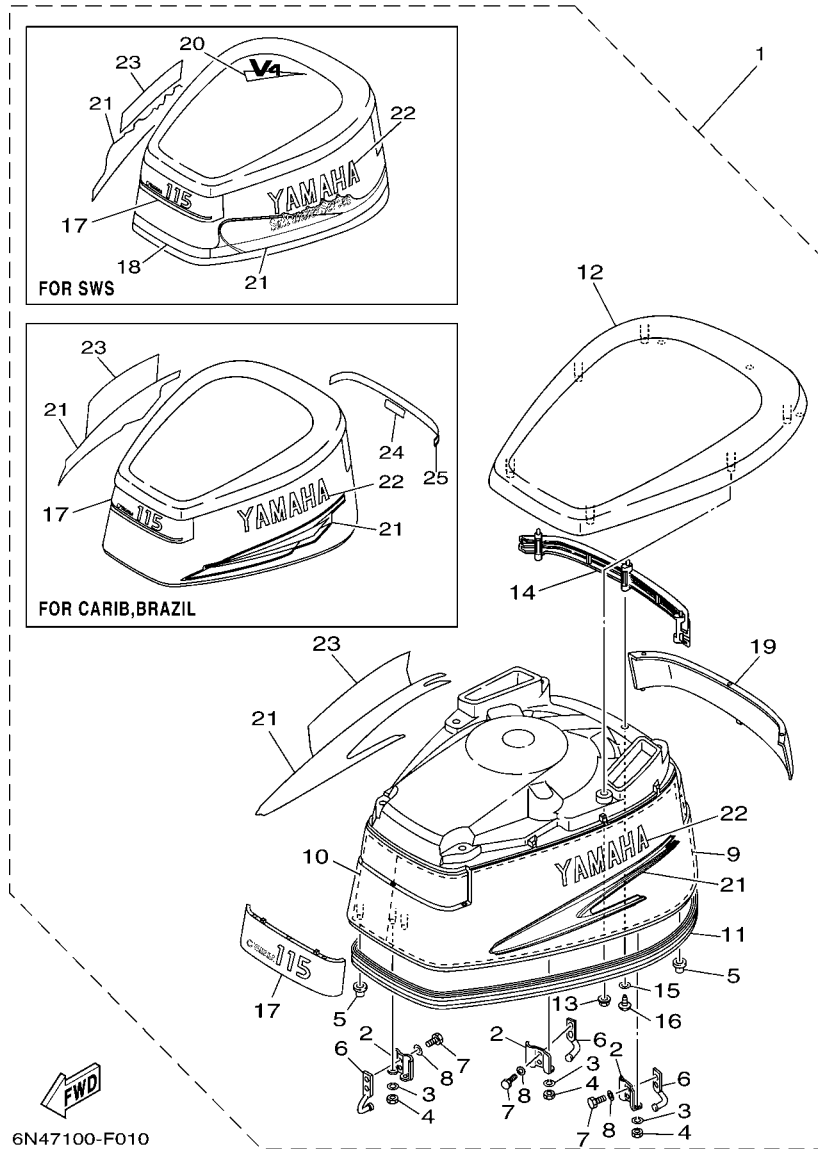


FIG. 1 TOP COWLING

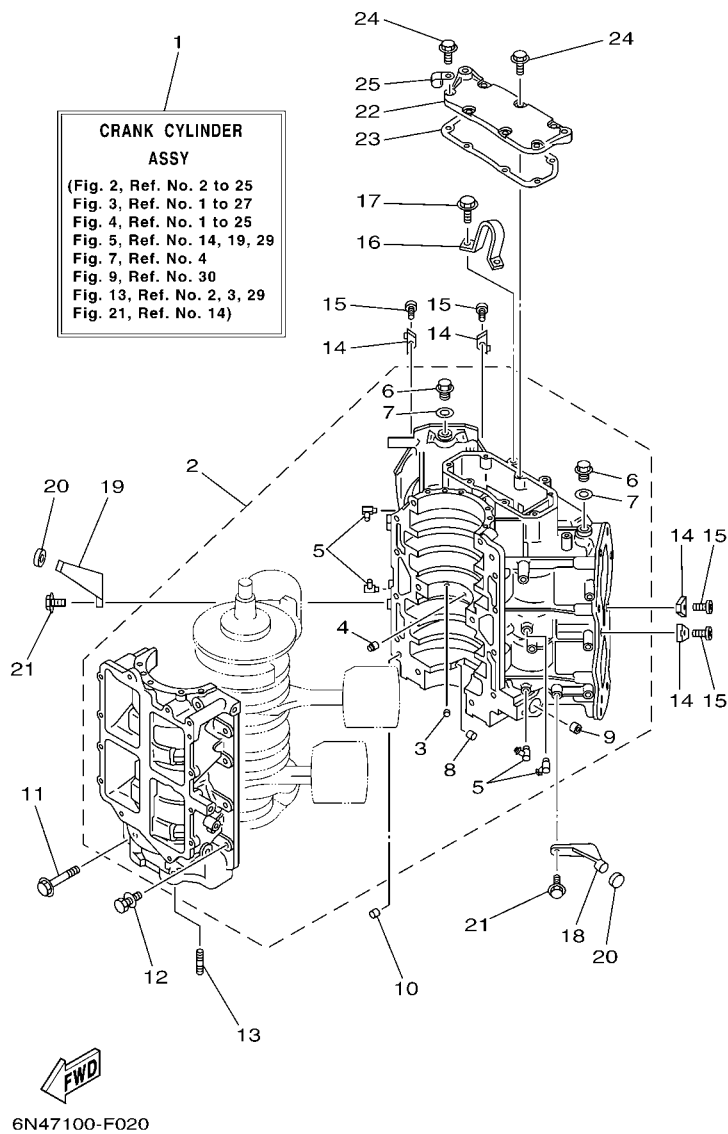
REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	6N6-42610-80-4D	TOP COWLING ASSY	1		FOR USA
	6N6-42610-60-4D	TOP COWLING ASSY	1		FOR BRA
	6N7-42610-60-4D	TOP COWLING ASSY		1	FOR CAR,BRA
	6N6-42610-T0-4D	TOP COWLING ASSY	1		FOR OCE-SWS
	6N7-42610-T0-4D	TOP COWLING ASSY		1	FOR OCE-SWS
2	6R3-42647-00	.HOLDER, CLAMP BAND	3	3	
3	92990-06100	.WASHER, SPRING	6	6	
4	95380-06600	.NUT, HEXAGON	6	6	
5	6R3-42662-00	.DAMPER	3	3	
6	6R3-42814-00	.HOOK, CLAMP	3	3	
7	97095-06012	.BOLT	6	6	
8	92995-06600	.WASHER	6	6	
9	6N7-42619-00	.DAMPER, FORM	1	1	
10	6N7-42627-00	.DAMPER, FORM	1	1	
11	6R3-42615-01	.SEAL	1	1	
12	6N7-42613-00-4D	.MOLDING, AIR DUCT	1	1	
13	90179-06M24	.NUT	6	6	
14	6N7-42636-00	.LOUVER 2	1	1	
15	92990-04600	.WASHER, PLATE	3	3	
16	97780-40520	.SCREW, TAPPING	3	3	
17	6N6-42686-60	.EMBLEM, FRONT	1		FOR USA
	6N6-42686-40	.EMBLEM, FRONT	1		FOR BRA
	6N7-42686-40	.EMBLEM, FRONT		1	
18	6N6-42677-40	.GRAPHIC, FRONT	1	1	FOR OCE-SWS
19	6N6-42687-60	.EMBLEM, REAR	1		FOR USA
	6N6-42687-30	.EMBLEM, REAR	1		FOR BRA
	6N7-42687-30	.EMBLEM, REAR		1	



6N47100-F010

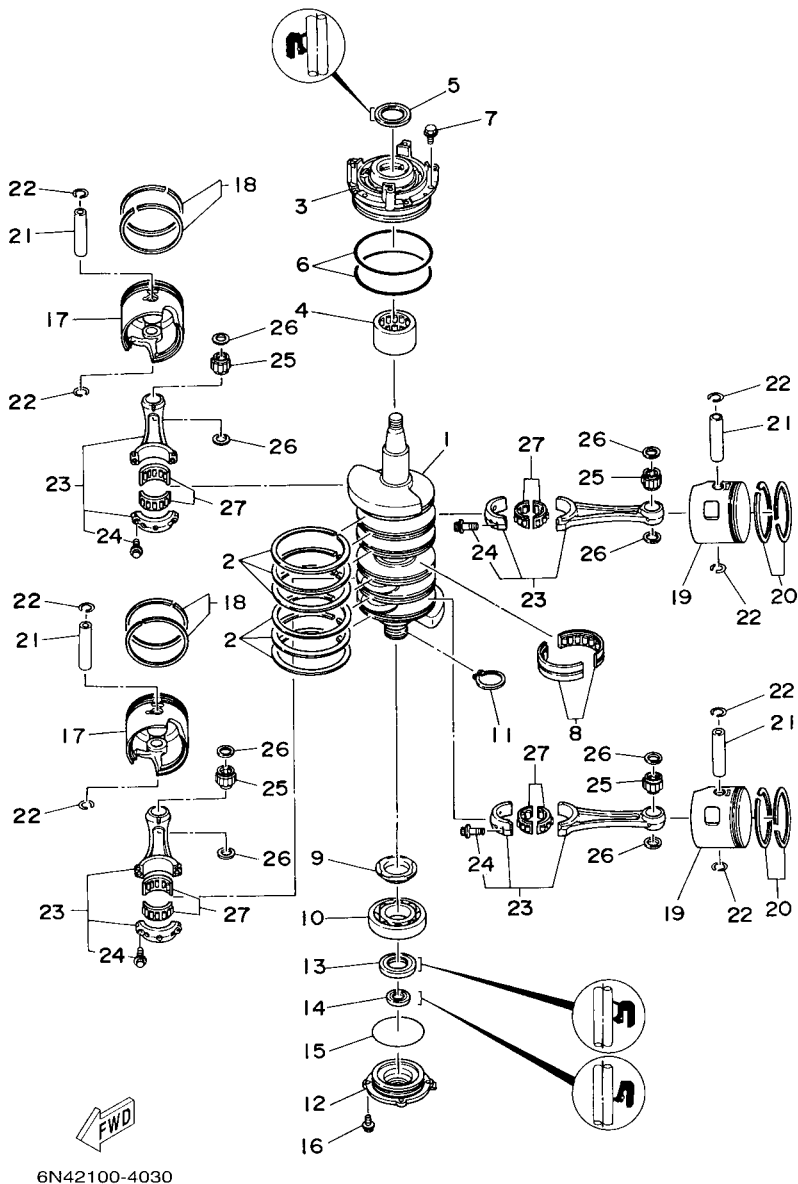
FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
20	6N7-42683-40	.MARK, COWLING	1	1		FOR OCE-SWS
21	6N7-W0070-50	.GRAPHIC SET	1			FOR USA
	6N7-W0070-30	.GRAPHIC SET	1	1		FOR CAR,BRA
	6N7-W0070-S0	.GRAPHIC SET	1	1		FOR OCE-SWS
22	6N7-42681-50	.MARK, COWLING	1			FOR USA
	6N7-42681-30	.MARK, COWLING	1	1		FOR CAR,BRA
	6N6-42681-42	.MARK, COWLING	1	1		FOR OCE-SWS
23	6N7-42682-50	.MARK, COWLING	1			FOR USA
	6N7-42682-30	.MARK, COWLING	1	1		FOR CAR,BRA
	6N6-42682-42	.MARK, COWLING	1	1		FOR OCE-SWS
24	6N7-42678-30	.GRAPHIC, REAR	1	1		FOR CAR,BRA
25	6N7-4267A-30	.GRAPHIC, REAR 2	1	1		FOR CAR,BRA
	6N7-4267A-40	.GRAPHIC, REAR 2	1	1		FOR OCE-SWS



**FIG. 2 CYLINDER & CRANKCASE 1**

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78			REMARKS
1	6N6-W0090-17-1S	CRANK CYLINDER ASSY	1				
	6N7-W0090-18-1S	CRANK CYLINDER ASSY		1			
2	6N6-15100-01-1S	CRANKCASE ASSY	1				
	6N7-15100-01-1S	CRANKCASE ASSY		1			
3	624-11379-00	.VALVE, CHECK	1	1			
4	663-11518-01	.LOCK, BEARING	1	1			
5	6E5-11372-01	.NIPPLE, HOSE	4	4			
6	90340-14M00	.PLUG, STRAIGHT SCREW	2	2			
7	90430-14115	.GASKET	2	2			
8	90384-06M07	.BUSH, BIMETAL FORMED	1	1			
9	90384-14M09	.BUSH, BIMETAL FORMED	1	1			
10	93608-12063	PIN, DOWEL	2	2			
11	90105-10M20	BOLT, FLANGE	6	6			
12	90119-08M94	BOLT, WITH WASHER	8	8			
13	90116-08026	BOLT, STUD	2	2			
14	6E5-11325-00	ANODE	4	4			
15	98780-04015	SCREW, FLAT HEAD	4	4			
16	6E5-11119-01	HANGER, ENGINE	1	1			
17	90119-08MA3	BOLT, WITH WASHER	2	2			
18	6E5-42761-00-1S	STOPPER	1	1			
19	6E5-42762-00-1S	STOPPER	1	1			
20	68F-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2			
21	90119-06MA2	BOLT, WITH WASHER	4	4			
22	6K7-11371-01-1S	COVER	1	1			
23	6E5-11381-A2	GASKET 1	1	1			
24	90119-06MA2	BOLT, WITH WASHER	7	7			
25	90465-06M86	CLAMP	1	1			



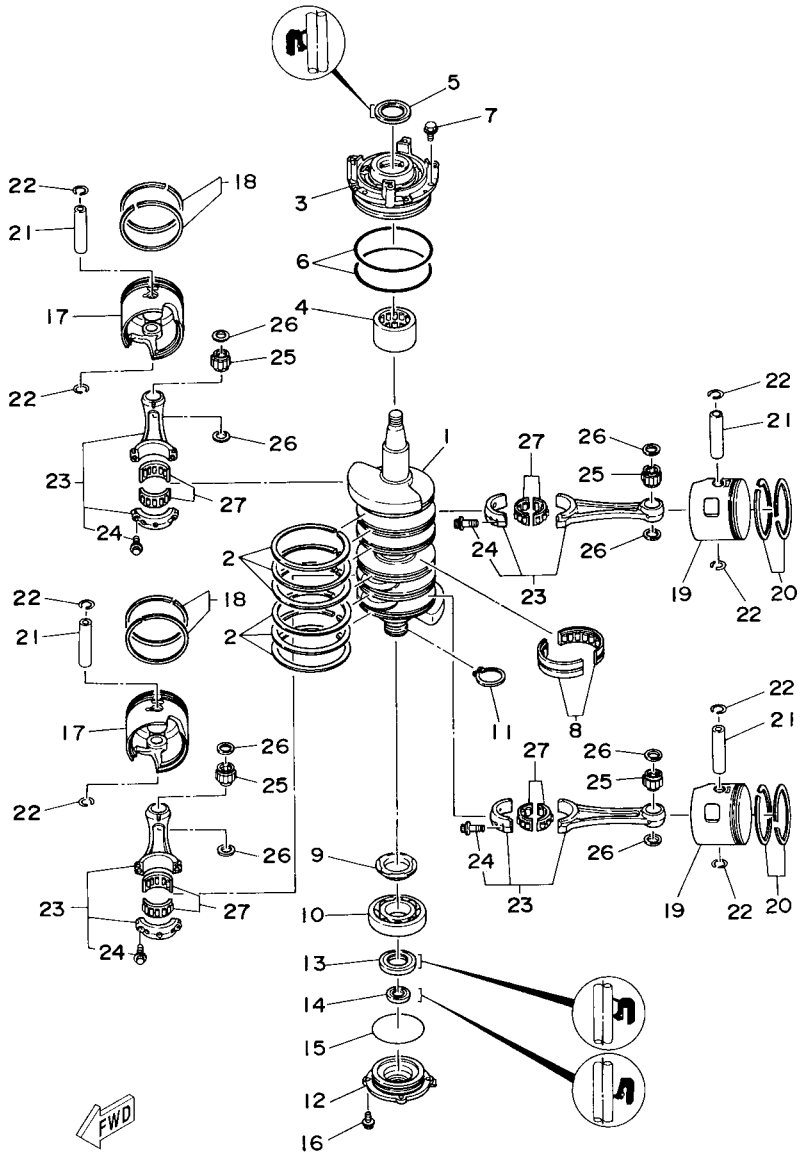
6N42100-4030

FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
1	6N7-11411-01	CRANKSHAFT	1	1		
2	6E5-11447-00	SEAL, CRANK	6	6		
3	6R3-15163-00-1S	HOUSING, BEARING 1	1	1		
4	93311-940U3	BEARING	1	1		
5	93102-40M14	OIL SEAL	1	1		
6	93211-04001	O-RING	2	2		
7	90119-06MA2	BOLT, WITH WASHER	3	3		
8	93310-954U1	BEARING	1	1		
9	6R3-11536-00	GEAR, DRIVE	1	1		
10	93306-208U0	BEARING	1	1		
11	93410-40M03	CIRCLIP	1	1		
12	6G5-15359-00-94	HOUSING, OIL SEAL	1	1		
13	93102-35M13	OIL SEAL	1	1		
14	93101-22M15	OIL SEAL	1	1		
15	93210-74M35	O-RING	1	1		
16	90119-06MA2	BOLT, WITH WASHER	4	4		
17	6R5-11631-11-93	PISTON (STD)	2	2		
	6R5-11635-11	PISTON (0.25MM O/S)	2	2		AP
	6R5-11636-11	PISTON (0.50MM O/S)	2	2		AP
18	64D-11603-02	PISTON RING SET (STD)	2	2		
	64D-11604-02	PISTON RING SET (0.25MM O/S)	2	2		AP
	64D-11605-02	PISTON RING SET (0.50MM O/S)	2	2		AP
19	6R5-11642-11-93	PISTON 2 (STD)	2	2		
	6R5-11645-11	PISTON 2 (0.25MM O/S)	2	2		AP
	6R5-11646-11	PISTON 2 (0.50MM O/S)	2	2		AP
20	64D-11603-02	PISTON RING SET (STD)	2	2		
	64D-11604-02	PISTON RING SET (0.25MM O/S)	2	2		AP



**FIG. 3 CRANKSHAFT & PISTON**



6N42100-4030

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			6N68	6N78	
20	64D-11605-02	PISTON RING SET (0.50MM O/S)	2	2	AP
21	6R5-11633-10	PIN, PISTON	4	4	
22	6R5-11634-10	CLIP, PISTON PIN	8	8	
23	6R5-11650-10	CONNECTING ROD ASSY	4	4	
24	90109-08022	.BOLT	2	2	
25	93310-32337	BEARING	4	4	
26	90201-23M01	WASHER, PLATE	8	8	
27	93310-836U0	BEARING	4	4	
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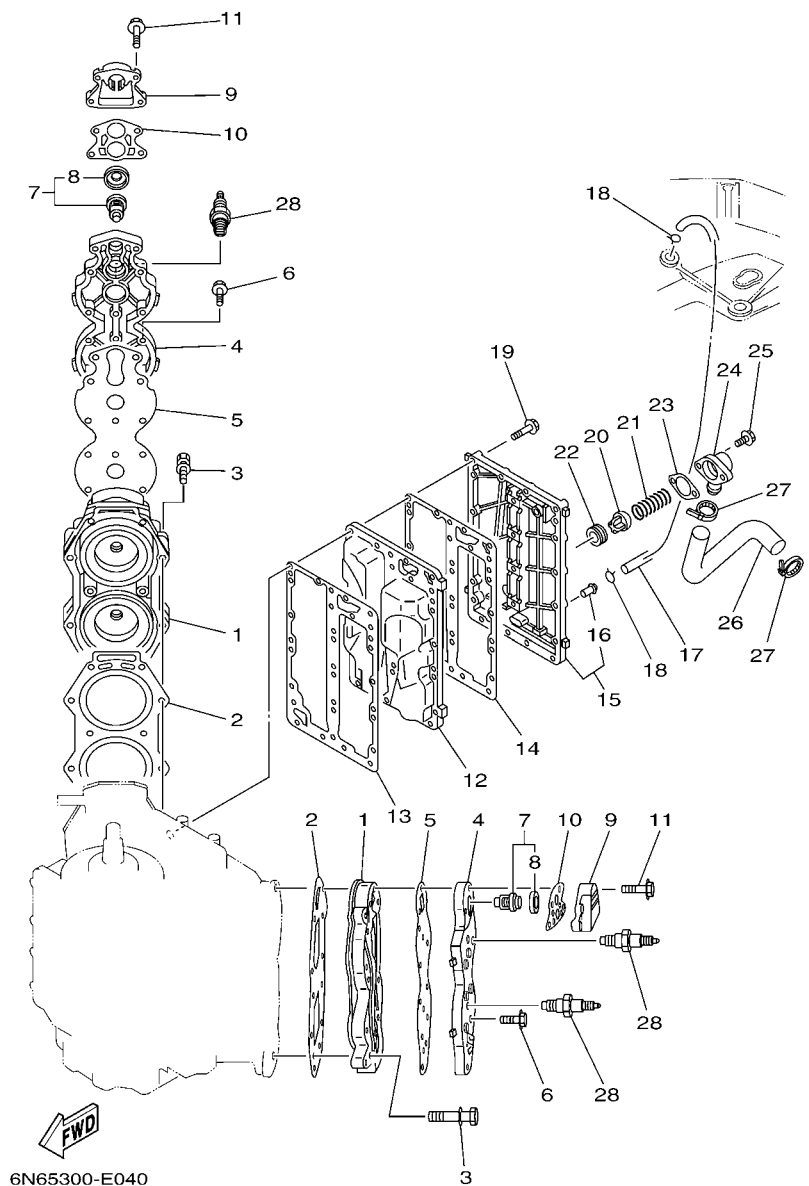
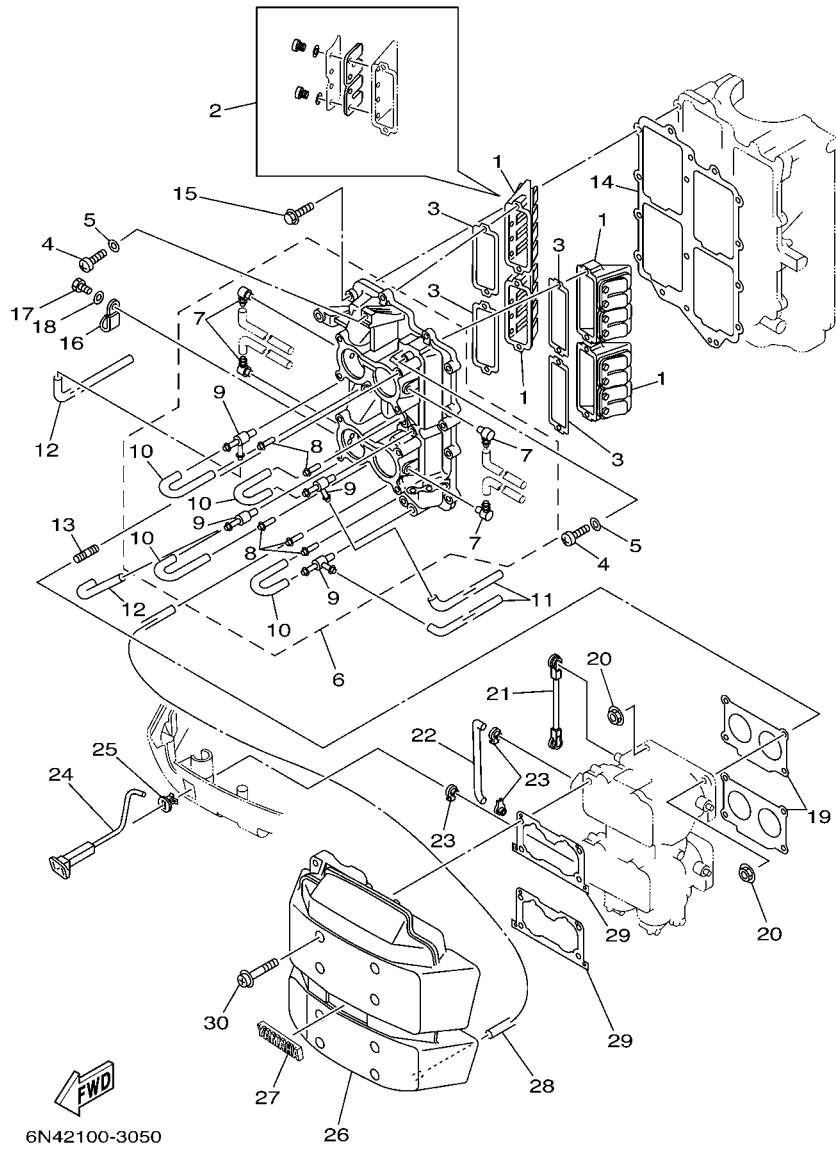


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
1	6E5-11111-10-1S	HEAD, CYLINDER 1	2		
	6L1-11111-00-1S	HEAD, CYLINDER 1		2	
2	6E5-11181-A1	GASKET, CYLINDER HEAD 1	2	2	
3	90119-08MA8	BOLT, WITH WASHER	20	20	
4	6E5-11191-01-1S	COVER, CYLINDER HEAD 1	2	2	
5	6E5-11193-A0	GASKET, HEAD COVER 1	2	2	
6	90119-06MA4	BOLT, WITH WASHER	24	24	
7	6E5-12411-30	THERMOSTAT	2	2	
8	688-12412-00	.SEAL, THERMOSTAT	1	1	
9	6G5-12413-00-1S	COVER, THERMOSTAT	2	2	
10	688-12414-A1	GASKET, COVER	2	2	
11	90119-06MA6	BOLT, WITH WASHER	8	8	
12	6E5-41111-00-1S	INNER COVER, EXHAUST	1		
	6L1-41111-00-1S	INNER COVER, EXHAUST		1	
13	6E5-41112-A1	GASKET, EXHAUST INNER COVER	1	1	
14	6E5-41114-A0	GASKET, EXHAUST OUTER COVER	1	1	
15	6N7-41113-00-1S	OUTER COVER, EXHAUST	1	1	
16	650-24378-00	.PIPE, JOINT 4	1	1	
17	6E5-24312-00	PIPE 2	1	1	
18	90467-08004	CLIP	2	2	
19	90119-06MA5	BOLT, WITH WASHER	23	23	
20	60H-12416-00	VALVE, PRESSURE CONTROL	1	1	
21	90501-16M11	SPRING, COMPRESSION	1	1	
22	90480-20M05	GROMMET	1	1	
23	6G5-11382-A1	GASKET 2	1	1	
24	6G5-11372-00-1S	COVER, BYPASS 2	1	1	
25	97595-06420	BOLT, WITH WASHER	2	2	

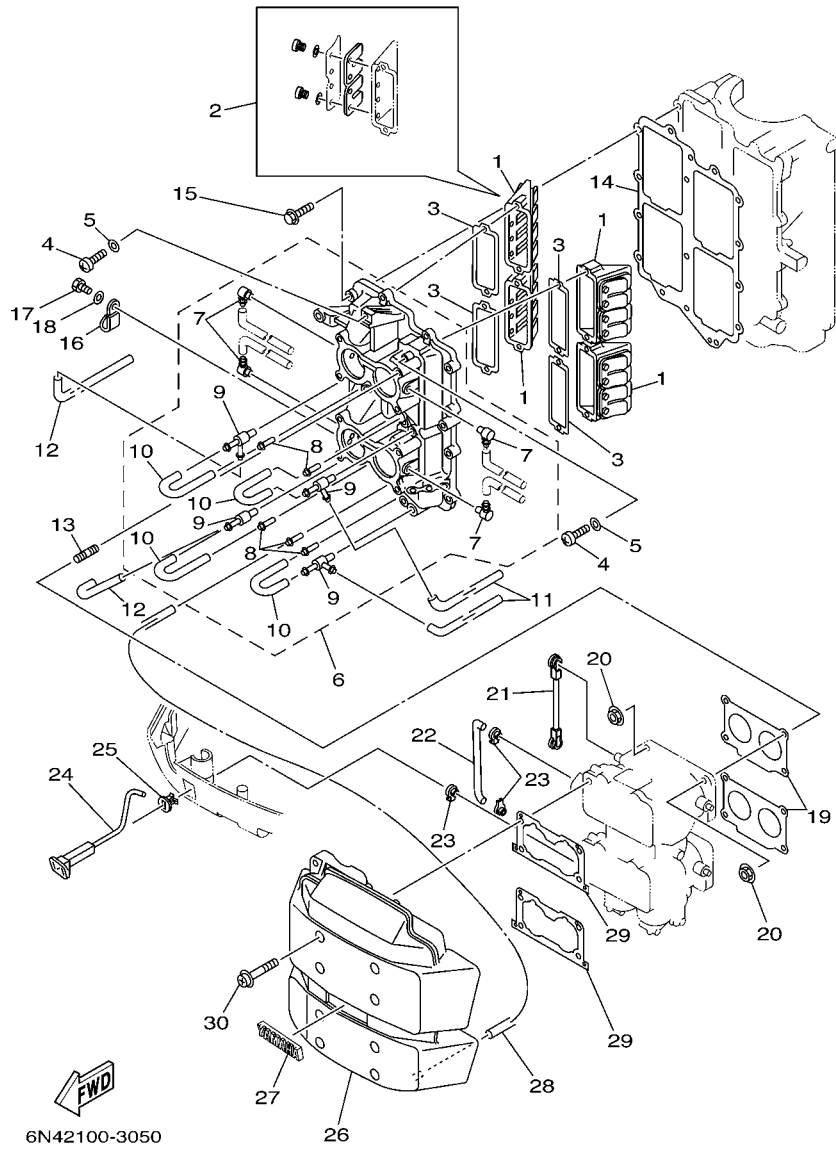




6N42100-3050

FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
1	6E5-13610-00	REED VALVE ASSY	4	4		
2	6E5-W0004-00	.REED SET	1	1		
3	6E5-13621-A1	GASKET, VALVE SEAT	4	4		
4	97880-05025	SCREW, PAN HEAD	8	8		
5	92990-05600	WASHER, PLATE	8	8		
6	6E5-13641-11-1S	MANIFOLD 1	1	1		
7	6E5-13552-01	.NOZZLE	4	4		
8	624-14485-00	.PIPE, JOINT	5	5		
9	6E5-11370-01	.CHECK VALVE ASSY	4	4		
10	90445-07M28	.HOSE (L70)	4	4		
11	90445-07M24	HOSE (L240)	2	2		
12	90445-07M46	HOSE (L360)	2	2		
13	90116-06M30	BOLT, STUD	8	8		
14	6E5-13645-A1	GASKET, MANIFOLD 1	1	1		
15	90119-06MA3	BOLT, WITH WASHER	12	12		
16	90465-06M86	CLAMP	1	1		
17	97095-06012	BOLT	1	1		
18	92995-06600	WASHER	1	1		
19	6E5-14198-A2	GASKET	2	2		
20	90179-06M28	NUT	8	8		
21	6E5-41217-01	ROD, ACCEL. LEVER	1	1		
22	6E5-41256-01	ROD, CHOKE 1	1	1		
23	661-41262-02	JOINT, CHOKE LEVER	3	3		
24	6N7-41271-00	KNOB, CHOKE	1	1		
25	689-41273-00	GROMMET	1	1		
26	6N7-14440-01	SILENCER ASSY, INTAKE	1	1		
27	6E5-1441K-00	EMBLEM	1	1		

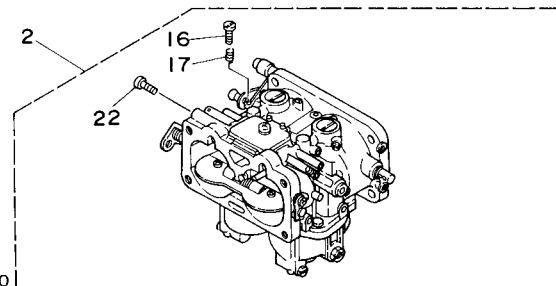
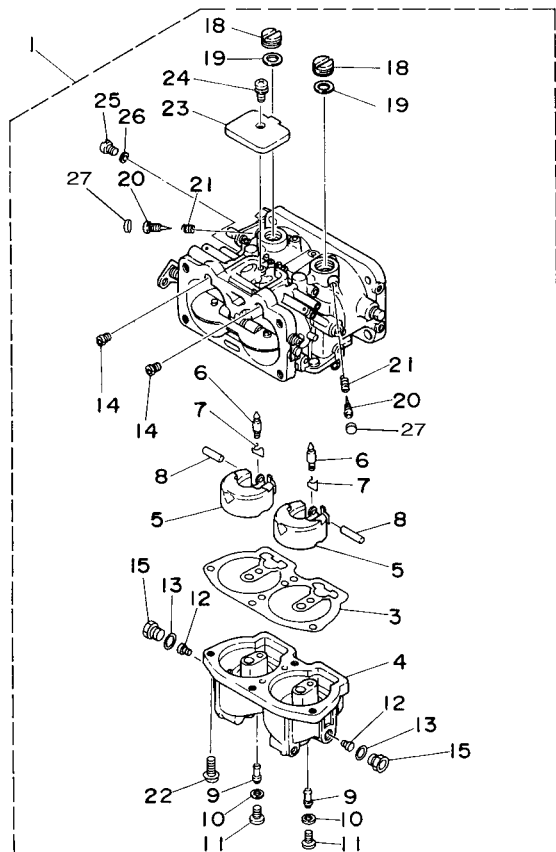


**FIG. 5 INTAKE**

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
28	90445-07258	HOSE (L200)	1	1		
29	6K7-14483-00	GASKET	2	2		
30	90159-06M14	SCREW, WITH WASHER	8	8		
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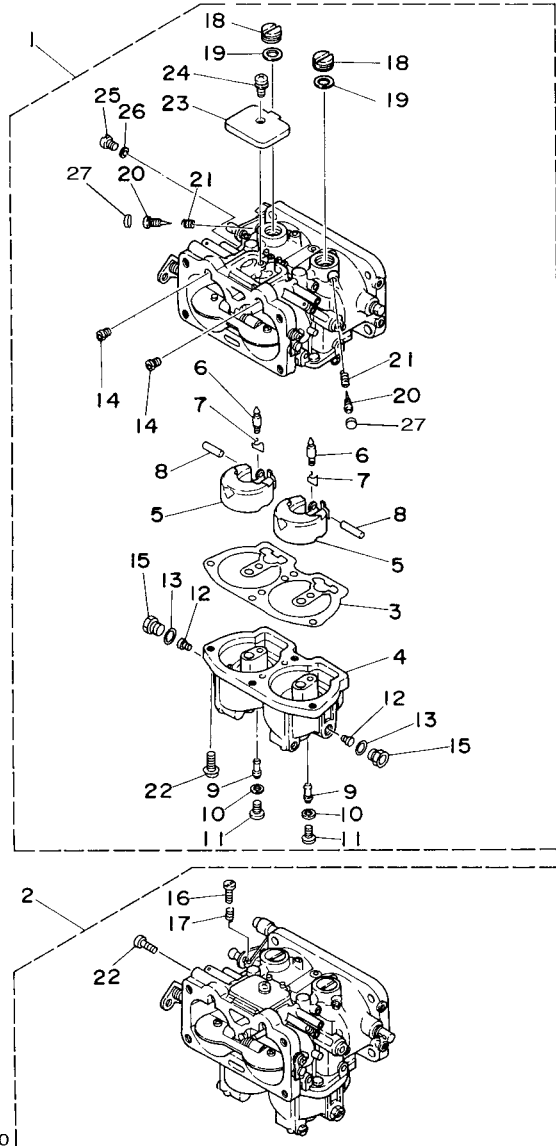
FIG. 6 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78		REMARKS
1	6N6-14301-00	CARBURETOR ASSY 1	1			FOR USA
	6E5-14301-17	CARBURETOR ASSY 1	1			FOR OCE,BRA
	6L1-14301-05	CARBURETOR ASSY 1		1		
2	6N6-14302-00	CARBURETOR ASSY 2	1			FOR USA
	6E5-14302-17	CARBURETOR ASSY 2	1			FOR OCE,BRA
	6L1-14302-05	CARBURETOR ASSY 2		1		
3	64D-14384-01	.GASKET, FLOAT CHAMBER	2	2		
4	64D-14381-00	.BODY, FLOAT CHAMBER	2	2		
5	6E5-14385-02	.FLOAT	4	4		
6	6E5-14546-00	.VALVE, NEEDLE	4	4		
7	6E5-14159-00	.CLIP	4	4		
8	6E5-14386-02	.PIN, FLOAT	4	4		
9	64D-1492F-39	.JET, AIR SLOW (#78)	4			
	64D-1492F-41	.JET, AIR SLOW (#82)		4		
10	61U-14959-00	.GASKET	4	4		
11	64D-14394-00	.VALVE, DRAIN	4	4		
12	64D-1492E-88	.JET, MAIN (#176)	4			
	64D-1492E-90	.JET, MAIN (#180)		4		
13	6E5-14398-00	.GASKET	4	4		
14	61A-1492H-12	.JET, SLOW AIR BLEED (#60)	4	4		
15	61A-14383-01	.SCREW, DRAIN	4	4		
16	6E5-14321-00	.SCREW, THROTTLE	1	1		#2
17	6J8-14334-00	.SPRING, THROTTLE	1	1		#2
18	6E5-14328-01	.PLUG	4	4		
19	6E5-14979-00	.GASKET	4	4		
20	6E5-14323-03	.SCREW, AIR ADJUSTING	4	4		
21	6E5-14223-00	.SPRING, AIR ADJUSTING	4	4		



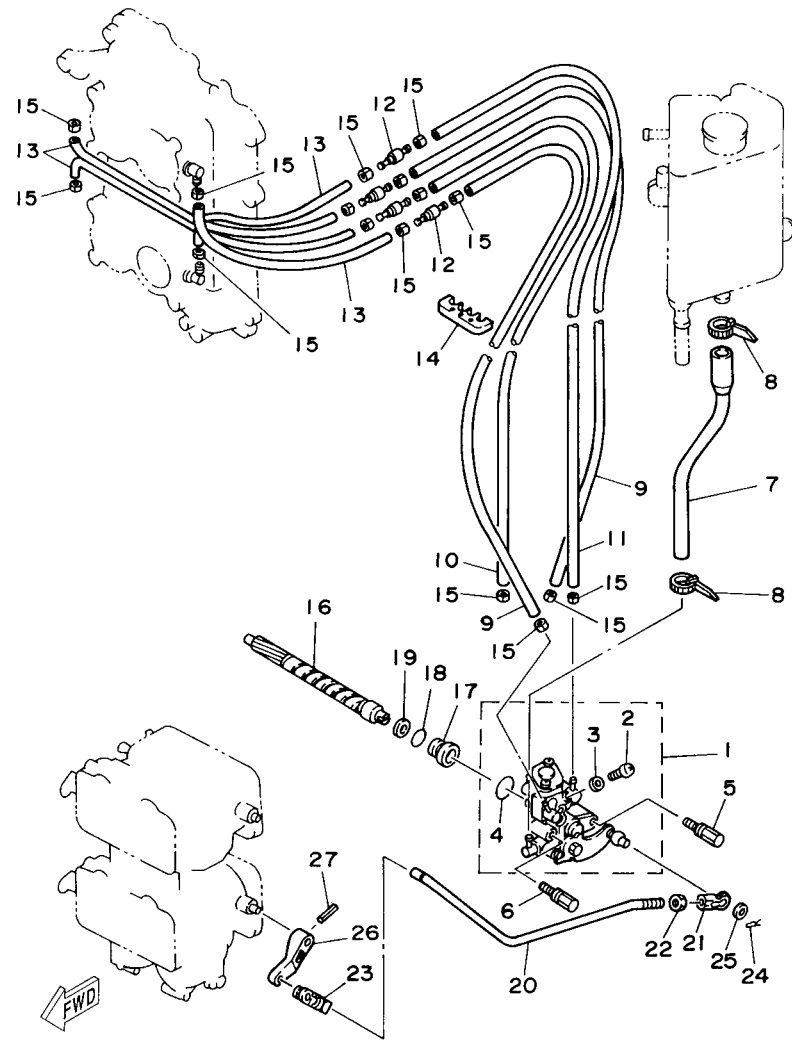
6N44100-D060

**FIG. 6 CARBURETOR**



REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
22	97980-05116	.SCREW, WITH WASHER	9	9	
23	6E5-14527-01	.PLATE	2	2	
24	97980-05108	.SCREW, WITH WASHER	2	2	
25	6E5-14324-00	.SCREW, FLAT HEAD	2	2	
26	6J8-14995-00	.GASKET	2	2	
27	64E-1432A-00	.PLUG	4		FOR USA

FWD  
6N44100-D060



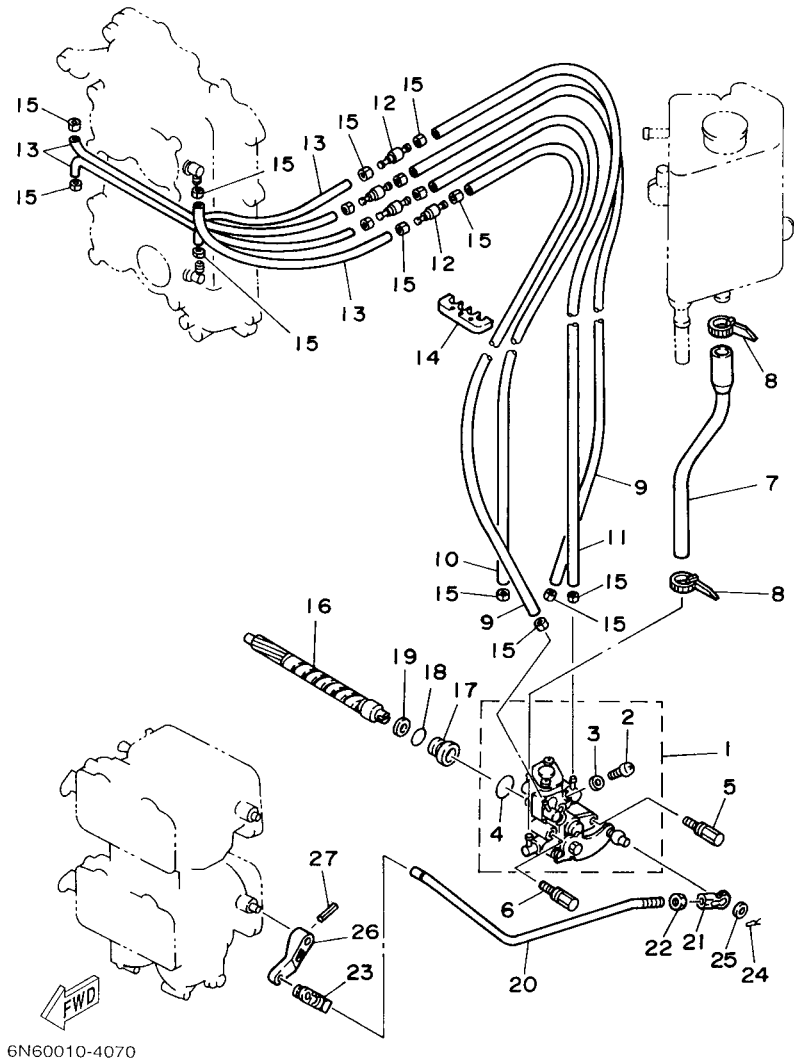
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FIG. 7 OIL PUMP

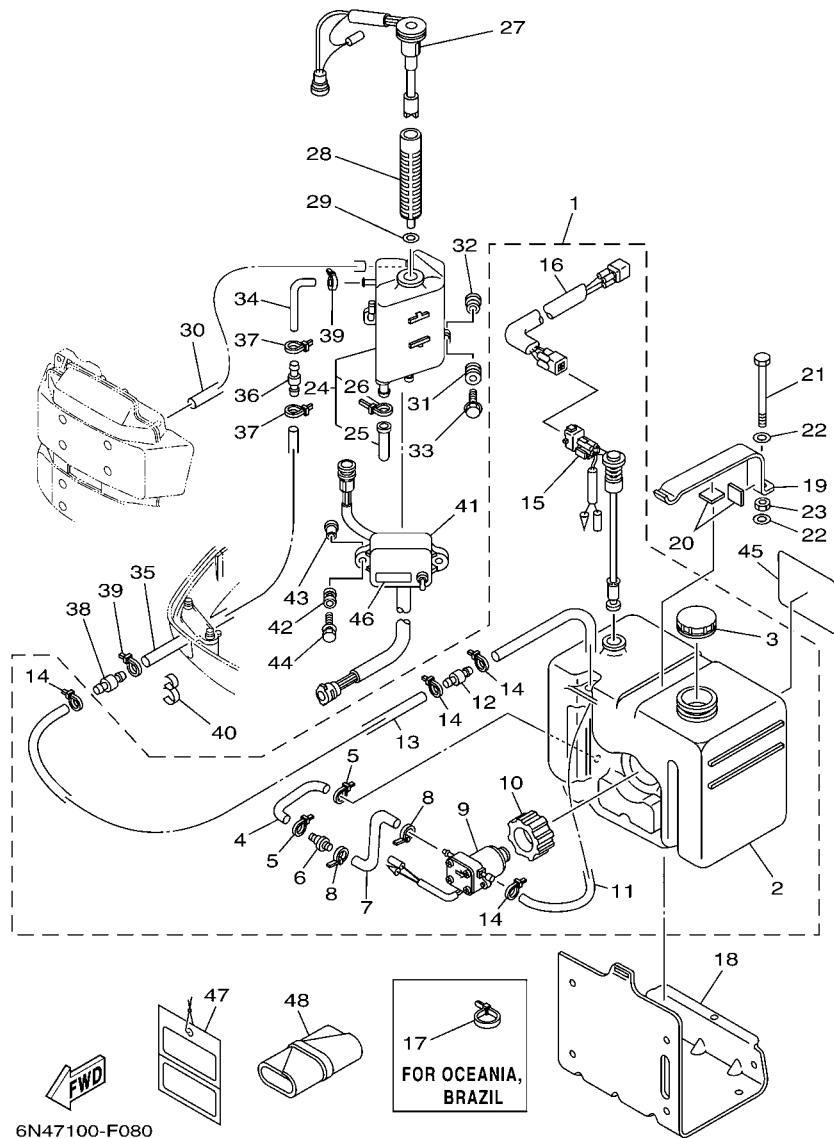
REF. NO.	PART NO.	DESCRIPTION	6N66	6N78			REMARKS
1	6N6-13200-00	OIL INJECTION PUMP ASSY	1				
	6N7-13200-00	OIL INJECTION PUMP ASSY		1			
2	6R3-13471-00	.PLUG, DRAIN	1	1			
3	6L2-13475-00	.GASKET	1	1			
4	93210-19MA7	.O-RING	1	1			
5	90109-06M40	BOLT	1	1			
6	90109-06M39	BOLT	1	1			
7	6N7-13416-00	PIPE, OIL 1	1	1			
8	90465-11M10	CLAMP	2	2			
9	90445-07M89	HOSE (L310)	2	2			
10	90445-07196	HOSE (L160)	1	1			
11	90445-07M72	HOSE (L250)	1	1			
12	6R3-13183-10	VALVE, CHECK	4	4			
13	90445-07M87	HOSE (L110)	4	4			
14	90464-07M06	CLAMP	1	1			
15	90468-07M02	CLIP	16	16			
16	6R3-11537-00	GEAR, DRIVEN	1	1			
17	6R3-13117-00	COLLAR, DISTANCE	1	1			
18	93210-13M04	O-RING	1	1			
19	90202-08M44	WASHER, PLATE	1	1			
20	6R3-41241-00	ROD, LINK	1	1			
21	6H1-41237-00	JOINT, LINK	1	1			
22	95380-05600	NUT	1	1			
23	6R5-41237-00	JOINT, LINK	1	1			
24	90468-05M03	CLIP	1	1			
25	90202-05088	WASHER, PLATE	1	1			
26	6E5-14276-01	LEVER	1	1			



FIG. 7 OIL PUMP



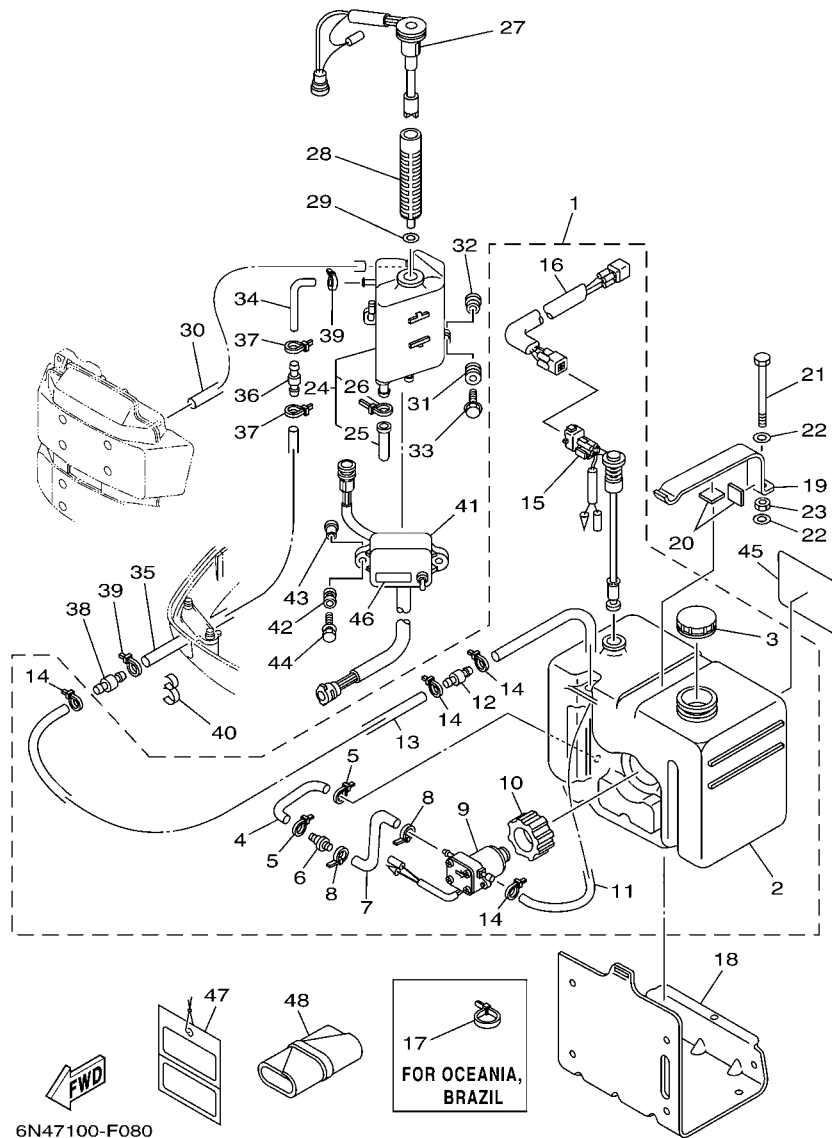
REF. NO.	PART NO.	DESCRIPTION	6N68	6N78			REMARKS
27	91690-30016	PIN, SPRING	1	1			



6N47100-F080

FIG. 8 OIL TANK

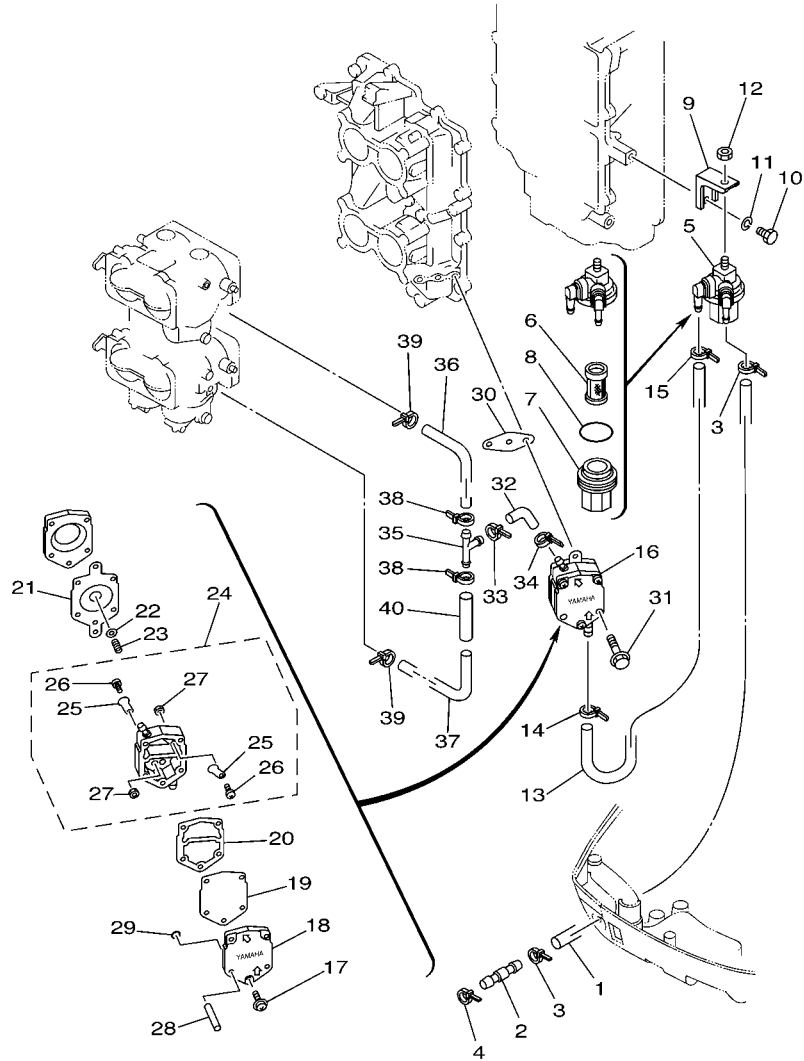
REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
1	61A-21708-20	SUB OIL TANK ASSY	1	1	FOR OCE,BRA
	6E5-21708-10	SUB OIL TANK ASSY		1	FOR CAR
2	6E5-21733-20	.SUB TANK, OIL (10.5L)	1	1	
3	6E5-21770-03	.OIL TANK CAP ASSY	1	1	
4	6E5-24322-00	.PIPE 11	1	1	
5	90465-11M10	.CLAMP	2	2	
6	646-24251-02	.STRAINER 1	1	1	
7	6E5-24319-01	.PIPE, OIL	1	1	
8	90465-11M10	.CLAMP	2	2	
9	6E5-81900-01	.OIL FEED PUMP ASSY	1	1	
10	6E5-81922-00	.GROMMET	1	1	
11	6E5-24321-01	.PIPE 10	1	1	
12	6E5-24379-00	.PIPE, JOINT 4	1	1	
13	90445-11M26	.HOSE (L6500)	1	1	FOR 61A-21708-20
	90445-11M81	.HOSE (L3000)		1	FOR 6E5-21708-10
14	90465-11M10	.CLAMP	4	4	
15	6E5-85720-05	.OIL LEVEL GAUGE ASSY	1	1	
16	6R3-85721-80	.WIRE, LEAD (L=8.0M)	1	1	FOR 61A-21708-20
	6R3-85721-30	.WIRE, LEAD (L=3.0M)		1	FOR 6E5-21708-10
17	90465-13M11	CLAMP	1	1	FOR OCE,BRA
18	6E5-21734-01-33	HOLDER, OIL SUB TANK	1	1	
19	6E5-21798-01-33	BRACKET, DAMPER	1	1	
20	6E5-21746-00	DAMPER	2	2	
21	97080-06100	BOLT	1	1	
22	92990-06600	WASHER, PLATE	2	2	
23	95380-06600	NUT, HEXAGON	1	1	
24	6E5-21750-05	OIL TANK ASSY	1	1	



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FIG. 8 OIL TANK

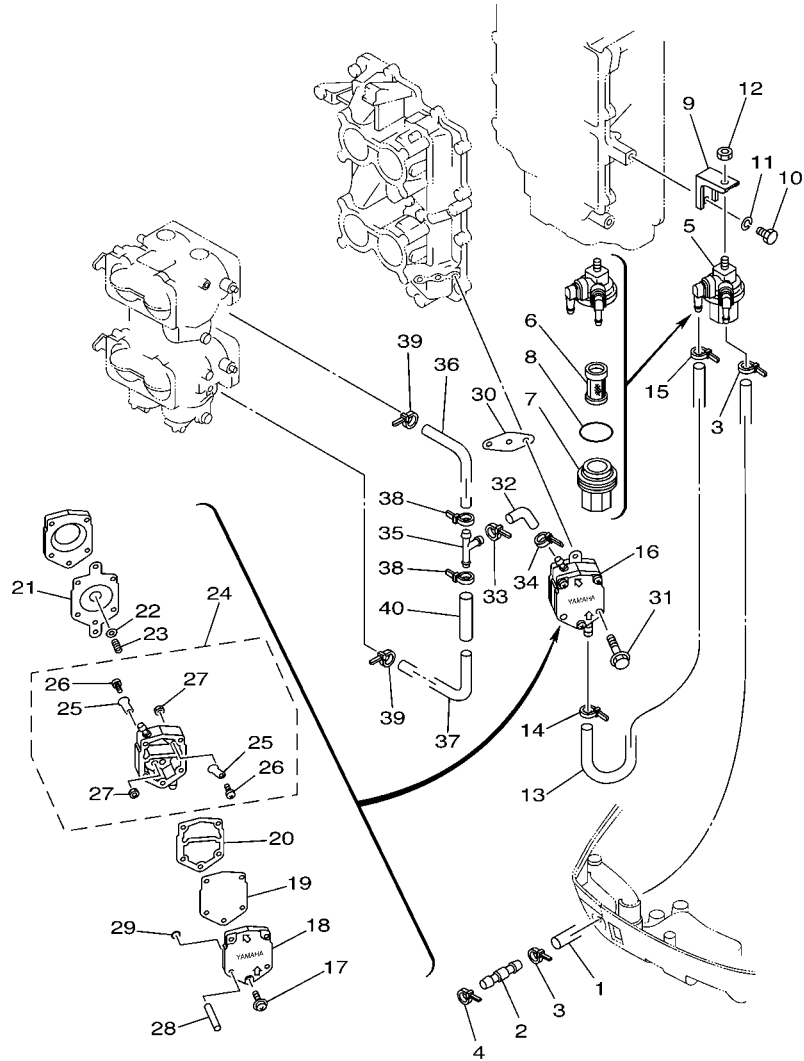
REF. NO.	PART NO.	DESCRIPTION	6N66	6N78		REMARKS
25	6E5-13448-00	.CAP	1	1		
26	90465-13M11	.CLAMP	1	1		
27	6G7-85730-04	OIL LEVEL GAUGE ASSY	1	1		
28	6E5-13411-00	STRAINER, OIL	1	1		
29	6E5-13414-00	GASKET, STRAINER COVER	1	1		
30	90445-05M02	HOSE (L380)	1	1		
31	6A0-82317-00	DAMPER, IGNITION COIL	3	3		
32	90387-06119	COLLAR	3	3		
33	90119-06M65	BOLT, WITH WASHER	3	3		
34	64E-24323-00	PIPE 12	1	1		
35	90445-12207	HOSE (L2400)	1	1		FOR USA,OCE,BRA
	90445-12M12	HOSE (L940)		1		FOR CAR
36	6E5-24379-00	PIPE, JOINT 4	1	1		
37	90465-11M10	CLAMP	2	2		
38	6E5-24379-00	PIPE, JOINT 4	1	1		
39	90465-11M10	CLAMP	2	2		
40	90464-13M34	CLAMP	1	1		
41	6N7-85740-00	CONTROL UNIT ASSY	1	1		
42	6A0-82317-00	DAMPER, IGNITION COIL	2	2		
43	90387-06119	COLLAR	2	2		
44	90119-06M65	BOLT, WITH WASHER	2	2		
45	6E5-13437-43	MARK, CAUTION	1	1		FOR OCE,BRA
	6E5-13437-62	MARK, CAUTION		1		FOR CAR
46	6E5-85711-40	MARK, CAUTION	1	1		
47	61H-2819R-31	TAG, WARNING	1	1		EXCEPT FOR BRA
48	656-W2810-02	TOOL KIT	1	1		AP



**FWD**  
6N44100-D090

**FIG. 9 FUEL 1**

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	6R3-24313-20	PIPE 3 (L2820)	1	1	FOR USA,OCE,BRA
	6N7-24313-00	PIPE 3 (L900)		1	FOR CAR
2	6R3-24377-00	PIPE, JOINT 2	1	1	FOR OCE,CAR,BRA
	6R3-24377-10	PIPE, JOINT 2		1	FOR USA
3	90465-11M10	CLAMP	2	2	
4	90465-11M10	CLAMP	1	1	
5	6R3-24560-00	FILTER ASSY	1	1	
6	6R3-24563-00	.ELEMENT, FILTER	1	1	
7	61N-24521-00	.CUP, FILTER	1	1	
8	93210-32738	.O-RING	1	1	
9	6E5-24566-00	BRACKET, FILTER	1	1	
10	97013-06014	BOLT	1	1	
11	92903-06100	WASHER, SPRING	1	1	
12	95380-08600	NUT	1	1	
13	6E5-24314-00	PIPE 4	1	1	
14	90465-11M10	CLAMP	1	1	
15	90465-11M10	CLAMP	1	1	
16	6E5-24410-04	FUEL PUMP ASSY	1	1	
17	6E5-24444-01	.SCREW	3	3	
18	6E5-24413-01	.BODY 2	1	1	
19	6E5-24471-01	.DIAPHRAGM	1	1	
20	6E5-24435-01	.GASKET, BODY 2	1	1	
21	6E5-24411-01	.DIAPHRAGM	1	1	
22	648-24424-00	.SEAT, SPRING	1	1	
23	6E5-24423-00	.SPRING, DIAPHRAGM	1	1	
24	6E5-24412-11	.BODY 1	1	1	
25	6A0-24421-01	..VALVE, CHECK	4	4	



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FIG. 9 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
26	6A0-14325-00	..SCREW, PAN HEAD	4	4	
27	95380-03600	..NUT	4	4	
28	6E5-24492-00	.BUSH, FUEL PUMP	2	2	
29	6E5-24486-00	.O-RING	2	2	
30	650-24431-A0	GASKET, FUEL PUMP 1	1	1	
31	97595-06550	BOLT, WITH WASHER	2	2	
32	6G5-24316-10	PIPE 6	1	1	
33	90465-11M10	CLAMP	1	1	
34	90465-11M10	CLAMP	1	1	
35	6E5-24376-10	PIPE, JOINT 1	1	1	
36	6G5-24318-10	PIPE, OVERFLOW	1	1	
37	6G5-24319-10	PIPE, OIL	1	1	
38	90465-11M10	CLAMP	2	2	
39	90465-11M10	CLAMP	2	2	
40	90446-15M07	HOSE (L60)	1	1	

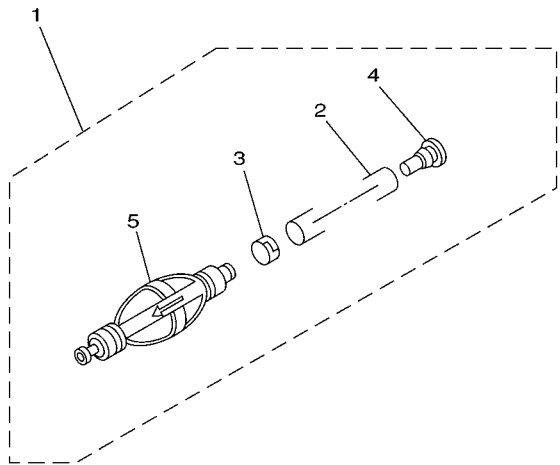
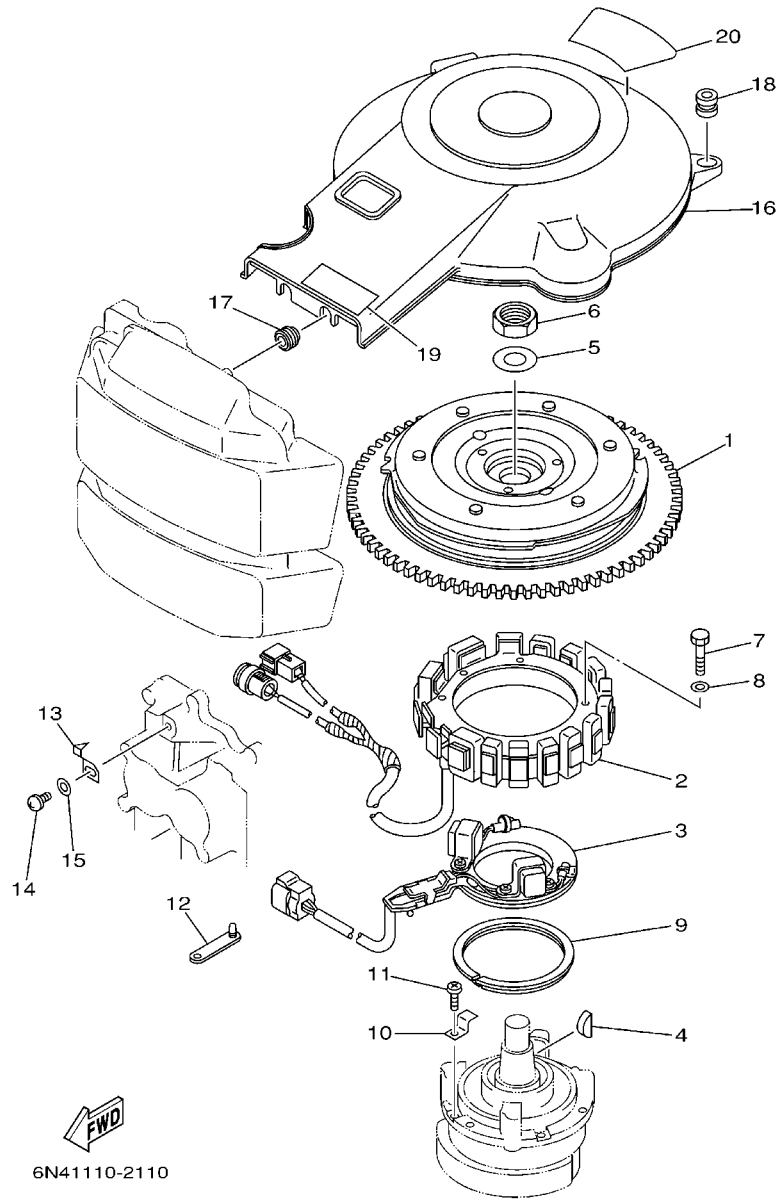


FIG. 10 FUEL 2

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78				REMARKS
1	6Y2-24307-50	FUEL PIPE COMP. 2	1	1				AP FOR OCE,BRA
2	90445-13M01	.HOSE (L2050)	1	1				
3	6E5-24351-51	.BAND 1	1	1				
4	90480-06M19	.GROMMET	1	1				
5	6Y2-24360-60	.PRIMER PUMP ASSY	1	1				



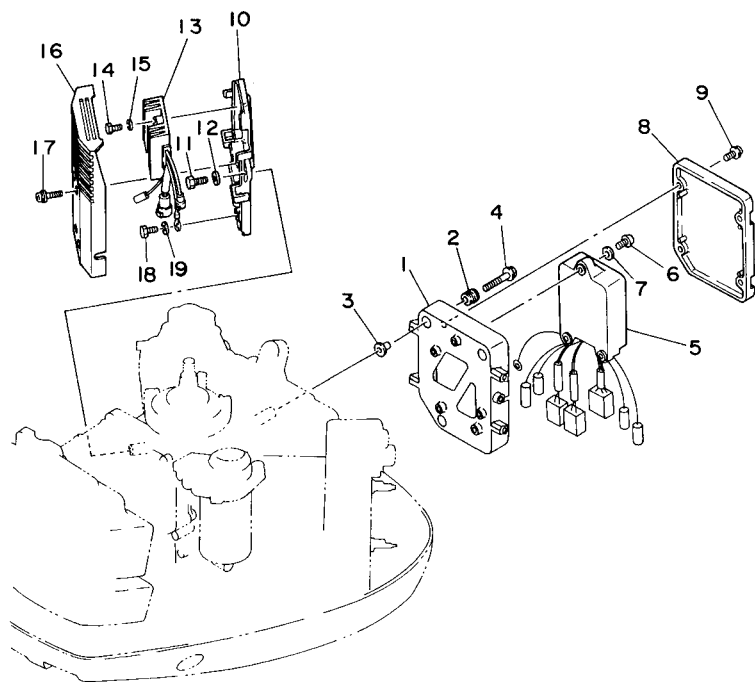
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FIG. 11 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78			REMARKS
			1	1			
1	6N7-85550-01	ROTOR ASSY	1	1			
2	6N7-85510-00	STATOR ASSY	1	1			
3	6N7-85580-10	COIL, PULSER	1	1			
4	90280-05015	KEY, WOODRUFF	1	1			
5	90201-21M18	WASHER, PLATE	1	1			
6	90170-20137	NUT	1	1			
7	97013-06065	BOLT	4	4			
8	92903-06600	WASHER, PLATE	4	4			
9	688-41611-00	RETAINER, MAGNETO BASE	1	1			
10	688-41612-00	RETAINER, MAGNETO BASE	4	4			
11	97880-06018	SCREW, PAN HEAD	4	4			
12	90464-12M00	CLAMP	1	1			
13	6E5-81332-00	PLATE, TIMING	1	1			
14	97885-06010	SCREW, PAN HEAD	1	1			
15	92995-06600	WASHER	1	1			
16	6N7-81337-00	COVER, FLYWHEEL	1	1			
17	90480-12M11	GROMMET	2	2			
18	663-82317-01	DAMPER, IGNITION COIL	2	2			
19	6A1-83625-41	MARK 5	1	1			
20	6E5-14488-00	LABEL, CAUTION	1	1			



6N60010-4110

FIG. 12 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
1	6N7-85542-01-1S	BRACKET	1	1		
2	6A0-82317-00	DAMPER, IGNITION COIL	3	3		
3	90387-06119	COLLAR	3	3		
4	90119-06M59	BOLT, WITH WASHER	3	3		
5	6N7-85540-01	C.D.I. UNIT ASSY	1	1		
6	97880-06020	SCREW, PAN HEAD	3	3		
7	92990-06600	WASHER, PLATE	3	3		
8	6N7-85537-00	COVER	1	1		
9	90159-06M11	SCREW, WITH WASHER	4	4		
10	6N7-81948-00-94	BRACKET	1	1		
11	97013-06016	BOLT	3	3		
12	92903-06600	WASHER, PLATE	3	3		
13	6R3-81960-00	RECTIFIER & REGULATOR ASSY	1	1		
14	97013-06025	BOLT	2	2		
15	92903-06600	WASHER, PLATE	2	2		
16	6R3-81942-00	COVER	1	1		
17	90159-06M08	SCREW, WITH WASHER	4	4		
18	97095-06012	BOLT	1	1		
19	92995-06600	WASHER	1	1		



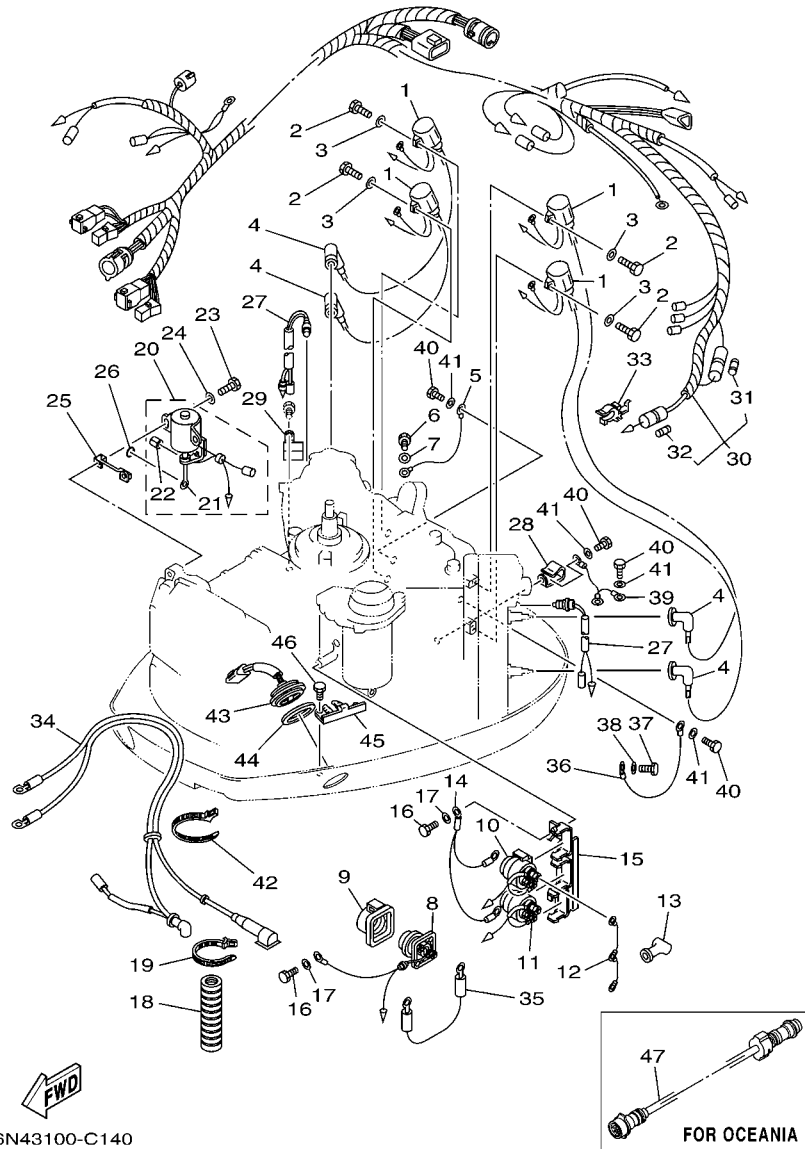
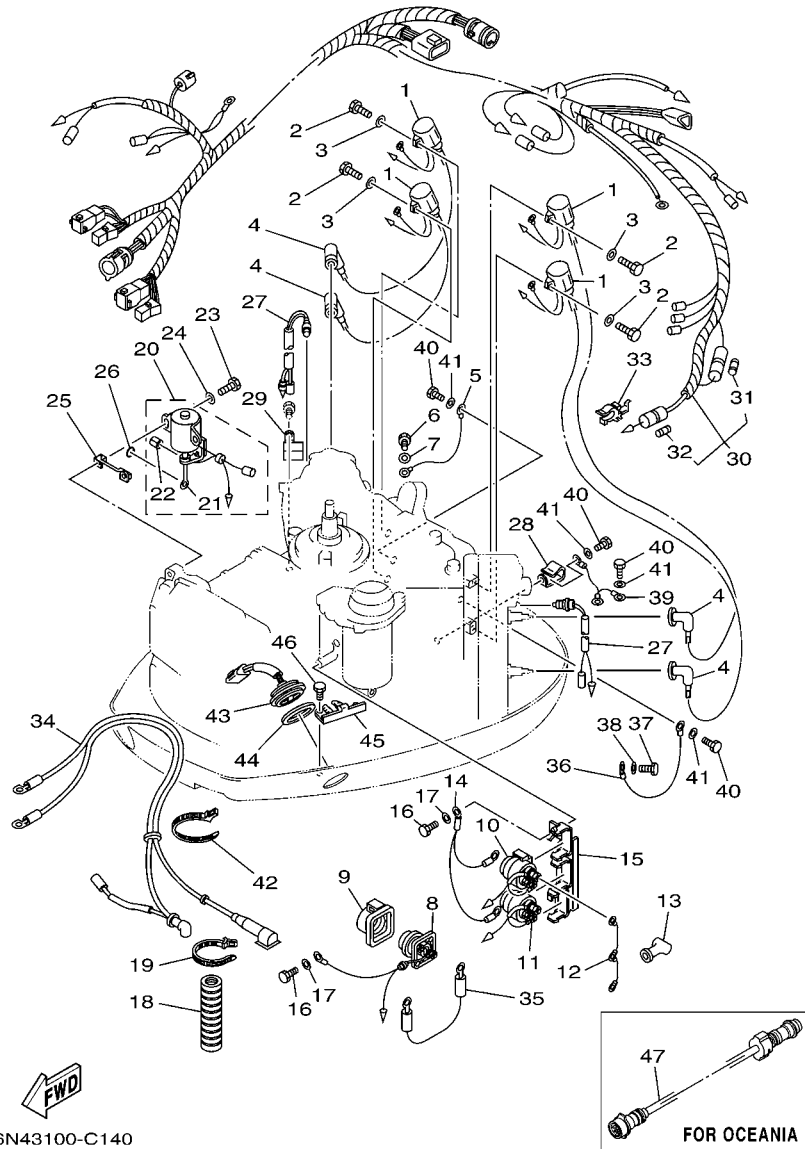


FIG. 13 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	6R3-85570-01	IGNITION COIL ASSY	4	4	
2	97095-06020	BOLT	4	4	
3	92995-06600	WASHER	4	4	
4	6G1-82370-21	PLUG CAP ASSY	4	4	
5	662-82519-00	WIRE, EARTH LEAD	1	1	
6	97095-06012	BOLT	1	1	
7	92995-06600	WASHER	1	1	
8	61A-81941-00	STARTER RELAY ASSY	1	1	
9	689-81952-10	HOLDER, RELAY	1	1	
10	6E5-81950-00	RELAY ASSY	1	1	
11	6E5-8195A-00	RELAY ASSY	1	1	
12	6G5-87149-10	CONNECTOR	1	1	
13	6G5-82119-00	COVER, LEAD WIRE	2	2	
14	6E5-82116-00	WIRE, MINUS LEAD	1	1	
15	6E5-81948-22	BRACKET	1	1	
16	97095-06016	BOLT	2	2	
17	92995-06600	WASHER	2	2	
18	6N7-83557-00	TUBE (I.DIA:22MM)	1	1	
19	90465-13M18	CLAMP	1	1	
20	6N7-86110-00	SOLENOID	1	1	
21	6N7-86116-00	.WIRE, PULL	1	1	
22	91609-30010	.PIN, SPRING	1	1	
23	97095-06030	BOLT	2	2	
24	92995-06600	WASHER	2	2	
25	6N7-86112-00	STAY, SOLENOID	1	1	
26	93210-03261	O-RING	1	1	
27	688-82560-10	THERMO SWITCH ASSY	2	2	



6N43100-C140

FIG. 13 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
28	90465-05M87	CLAMP	1	1	
29	90465-08M89	CLAMP	1	1	
30	6N7-82590-40	WIRE HARNESS ASSY	1	1	
31	663-82151-00	.FUSE (12V-20A)	1	1	
32	705-82151-00	.FUSE (30A)	1	1	
33	6G5-82152-00	HOLDER, FUSE	2	2	
34	6N7-82105-02	WIRE HARNESS	1	1	
35	6E5-82117-01	WIRE, LEAD	1	1	
36	6R3-82519-00	WIRE, EARTH LEAD	1	1	
37	97095-06012	BOLT	1	1	
38	92995-06600	WASHER	1	1	
39	6E5-82531-10	WIRE, LEAD	1	1	
40	97095-06012	BOLT	4	4	
41	92995-06600	WASHER	4	4	
42	90465-13M18	CLAMP	1	1	
43	6R3-82563-00	TRIM & TILT SWITCH ASSY	1	1	
44	6E5-82587-00	GASKET	1	1	
45	6R3-83614-00	BRACKET	1	1	
46	97095-06012	BOLT	2	2	
47	688-8258A-10	EXTENSION, WIRE HARNESS (2M)	1	1	AP FOR OCE (10P)

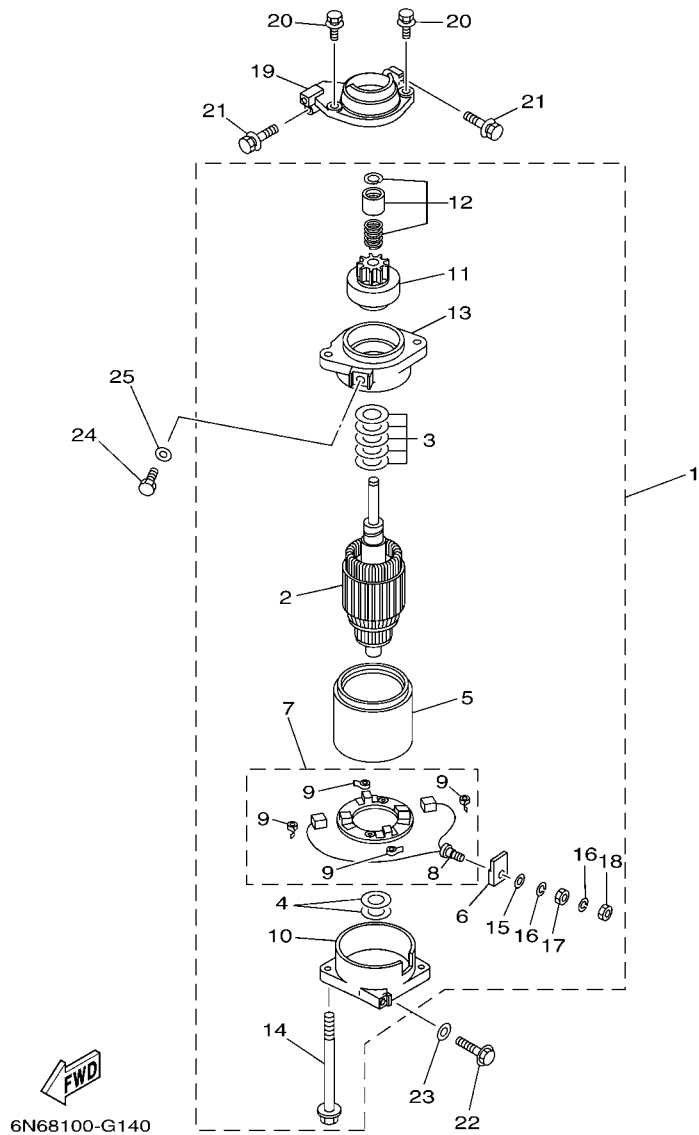
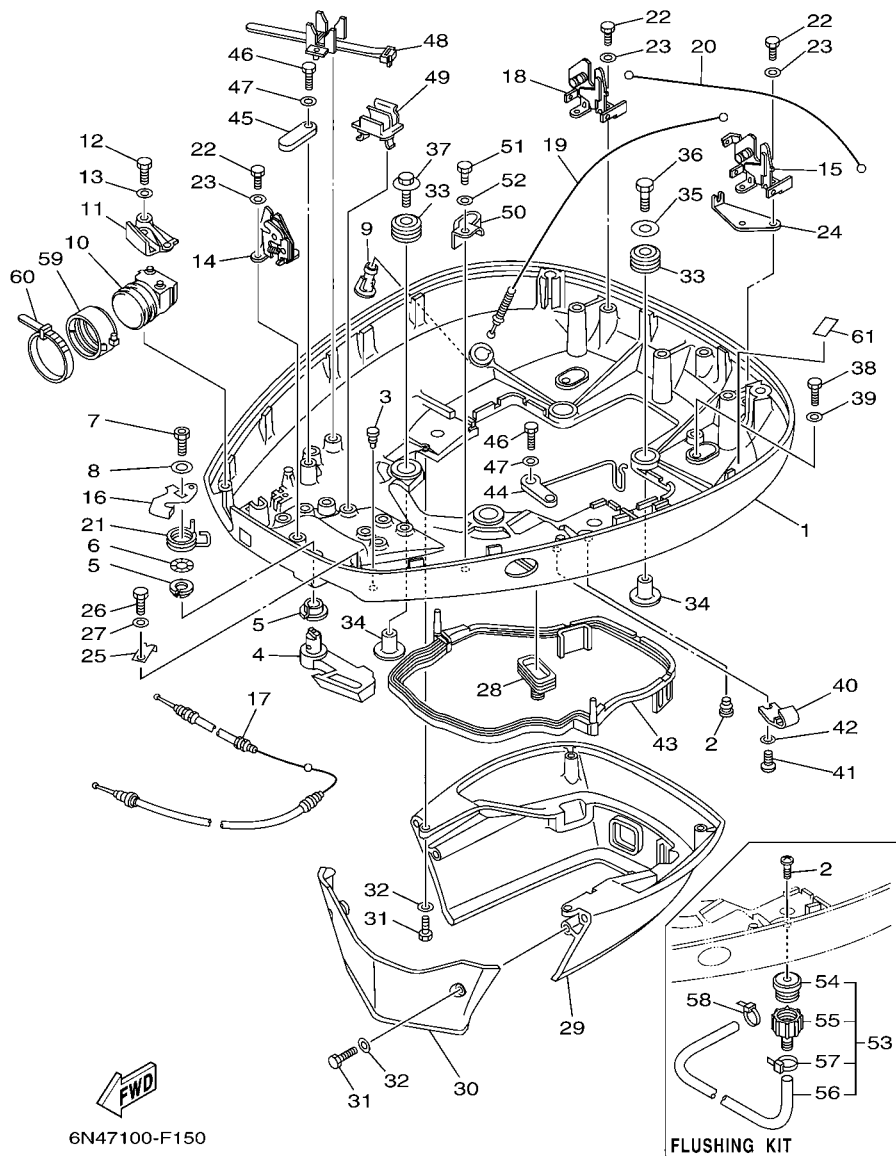


FIG. 14 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
1	6N7-81800-10	STARTING MOTOR ASSY	1	1		
2	6N7-81850-10	.ARMATURE ASSY	1	1		
3	61A-81809-00	.WASHER KIT	1	1		
4	61A-81824-00	.WASHER 2	2	2		
5	6N7-81810-00	.STATOR ASSY	1	1		
6	6K7-8182G-10	.BUSH, TERMINAL	1	1		
7	6N7-81840-00	.BRUSH HOLDER ASSY	1	1		
8	6N7-81801-00	..BRUSH SET	1	1		
9	6N7-81813-00	..SPRING, BRUSH	4	4		
10	6N7-81820-10	.REAR BRACKET ASSY	1	1		
11	6N7-81807-00	.GEAR ASSY, STARTING MOTOR	1	1		
12	6N7-81857-00	.RETAINER	1	1		
13	6N7-81830-00	.FRONT BRACKET ASSY	1	1		
14	6K7-81826-11	.BOLT	2	2		
15	6E5-8182E-10	.WASHER	1	1		
16	6E5-8182F-10	.WASHER	2	2		
17	6E5-8182A-10	.NUT	1	1		
18	6E5-8182K-10	.NUT	1	1		
19	6R3-81822-00-94	BRACKET, STARTING MOTOR	1	1		
20	90119-08M76	BOLT, WITH WASHER	2	2		
21	90119-08M77	BOLT, WITH WASHER	2	2		
22	90119-08M57	BOLT, WITH WASHER	1	1		
23	92990-08600	WASHER, PLATE	1	1		
24	97095-08016	BOLT	1	1		
25	92995-08600	WASHER	1	1		

FIG. 15 BOTTOM COWLING

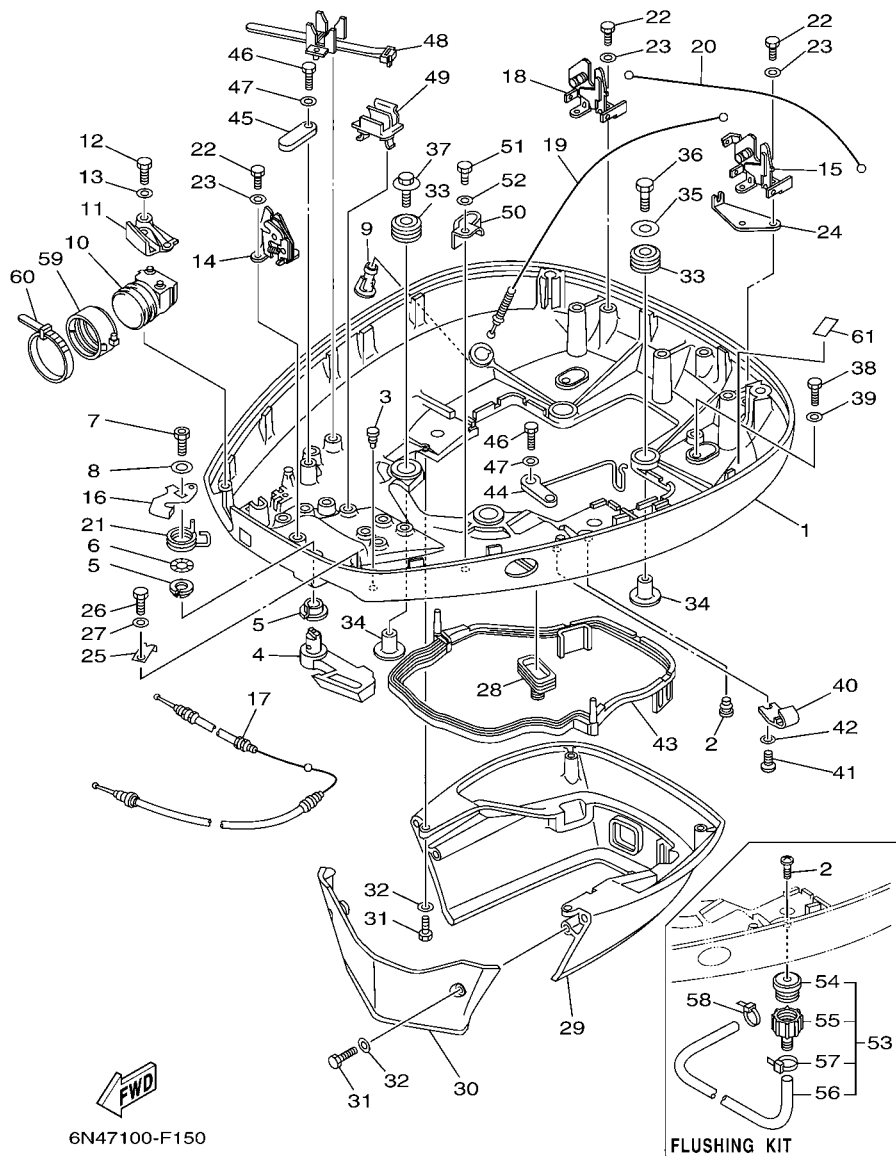


6N47100-F150

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
1	6N7-42711-43-8D	COWLING, BOTTOM 1	1	1	
2	90169-05M00	SCREW, TRUSS HEAD TAPPING	1	1	
	90480-06M19	GROMMET	1	1	FOR STD
3	6H4-42748-00	GROMMET	1	1	
4	6N7-42815-01-8D	LEVER, CLAMP	1	1	
5	90386-13M88	BUSH	2	2	
6	90206-13M10	WASHER, WAVE	1	1	
7	90109-08M45	BOLT	1	1	
8	92990-08200	WASHER, PLAIN	1	1	
9	6E5-44391-00	NIPPLE, HOSE	1	1	
10	6N7-42725-30	GROMMET	1	1	FOR USA,OCE
	6N7-42725-20	GROMMET	1	1	FOR CAR,BRA
11	6N7-42738-02-5B	PLATE, FITTING	1	1	
12	97095-06016	BOLT	2	2	
13	92995-06600	WASHER	2	2	
14	6R3-42824-00	BASE, CLAMP LEVER	1	1	
15	6R3-42811-01	STAY	1	1	
16	6R3-42816-00	LEVER, CLAMP	1	1	
17	6N7-42850-00	WIRE COMPLETE	1	1	
18	6R3-42811-10	STAY	1	1	
19	6N7-42850-10	WIRE COMPLETE	1	1	
20	6N7-42850-20	WIRE COMPLETE	1	1	
21	6R3-42813-00	SPRING, CLAMP LEVER	1	1	
22	97095-06016	BOLT	6	6	
23	92995-06600	WASHER	6	6	
24	6N7-42828-00	PLATE, CLAMP	1	1	
25	6R3-42828-00	PLATE, CLAMP	1	1	

FIG. 15 BOTTOM COWLING

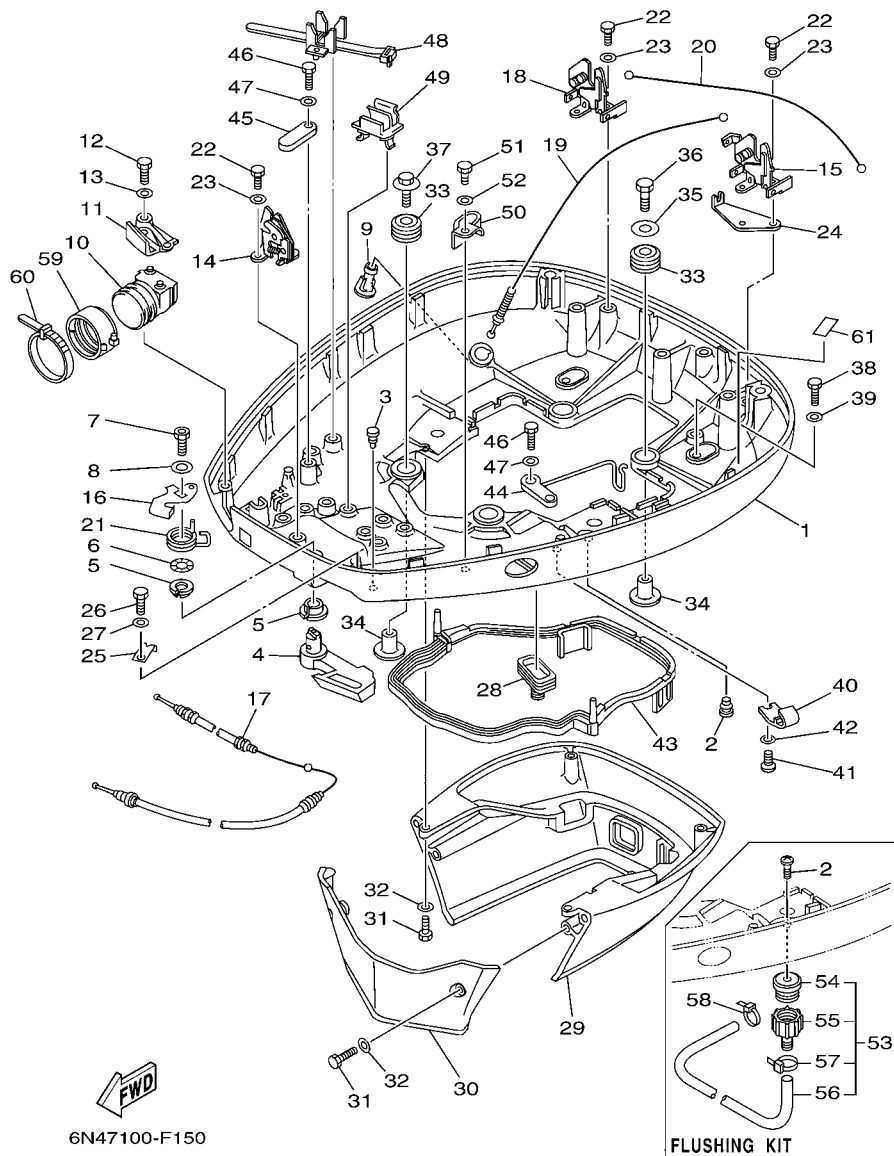
REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
26	97095-06010	BOLT	1	1	
27	92995-06600	WASHER	1	1	
28	688-42726-10	GROMMET	1	1	
29	6N7-42741-01-8D	APRON	1	1	
30	6R3-42771-01-8D	APRON	1	1	
31	97095-06020	BOLT	4	4	
32	92995-06600	WASHER	4	4	
33	90480-22M15	GROMMET	4	4	
34	90387-08M37	COLLAR	4	4	
35	90201-08M54	WASHER, PLATE	1	1	
36	97075-08035	BOLT	1	1	
37	90119-08M22	BOLT, WITH WASHER	3	3	
38	97095-06020	BOLT	2	2	
39	92995-06600	WASHER	2	2	
40	6E5-24367-10	CLAMP, FUEL PIPE 2	1	1	
41	90157-06M01	SCREW, PAN HEAD	1	1	
42	92990-06600	WASHER, PLATE	1	1	
43	6E5-42716-00	RUBBER, SEAL 1	1	1	
44	6K7-82588-00	PLATE	1	1	
45	6E5-82588-00	PLATE	1	1	
46	97095-06020	BOLT	2	2	
47	92995-06600	WASHER	2	2	
48	688-82594-00	CLAMP	1	1	
49	6E5-82594-00	CLAMP	4	4	
50	90465-12M25	CLAMP	1	1	
51	97095-06012	BOLT	1	1	
52	92995-06600	WASHER	1	1	



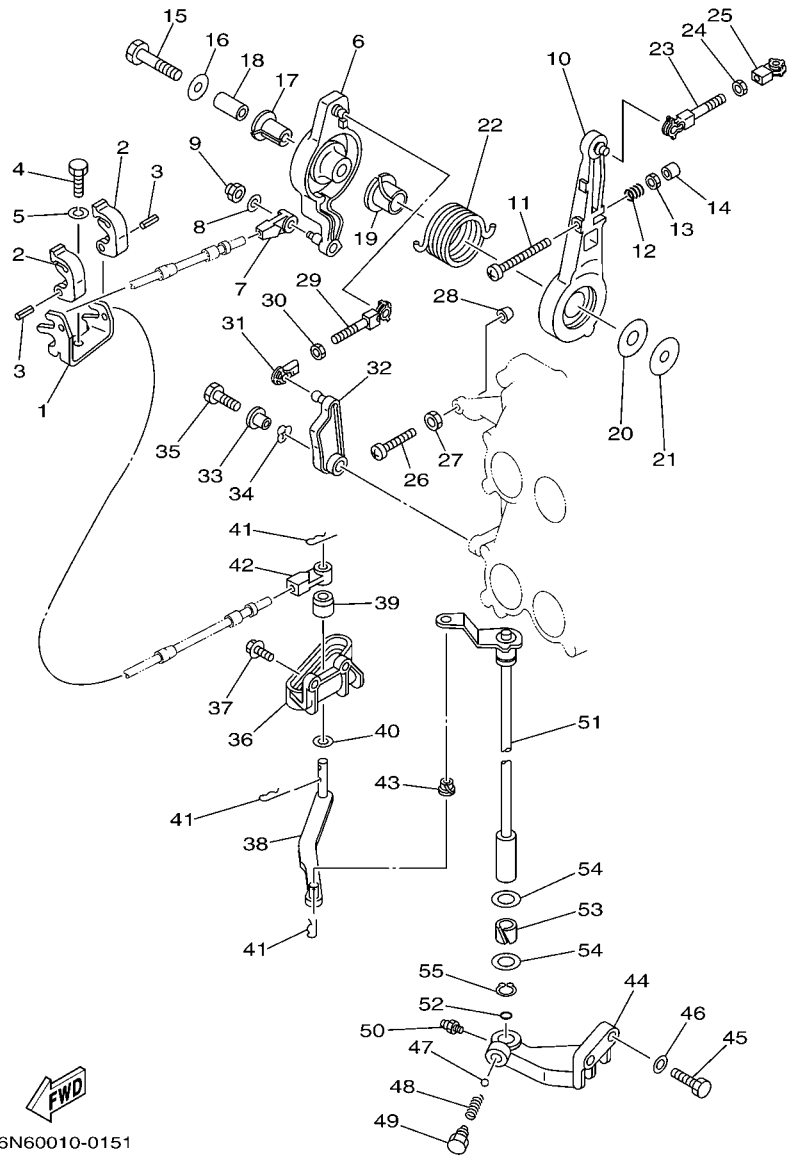
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FIG. 15 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
53	6R3-Y125J-70	FLUSHING KIT	1	1	
54	6R3-12572-00	.ADAPTER	1	1	
55	6R3-12580-00	.JOINT ASSY	1	1	
56	90445-11M35	.HOSE (L540)	1	1	
57	90465-11M10	.CLAMP	1	1	
58	90465-11M10	CLAMP	1	1	
59	68F-42753-00	FASTNER	1	1	AP FOR OCE
60	90464-20258	CLAMP	1	1	AP FOR OCE
61	6G5-42791-10	MARK 1	1		FOR USA,OCE
	6K7-42791-00	MARK 1		1	FOR OCE,CAR
	6G5-42791-00	MARK 1	1		FOR BRA
	6L1-42791-00	MARK 1		1	FOR BRA



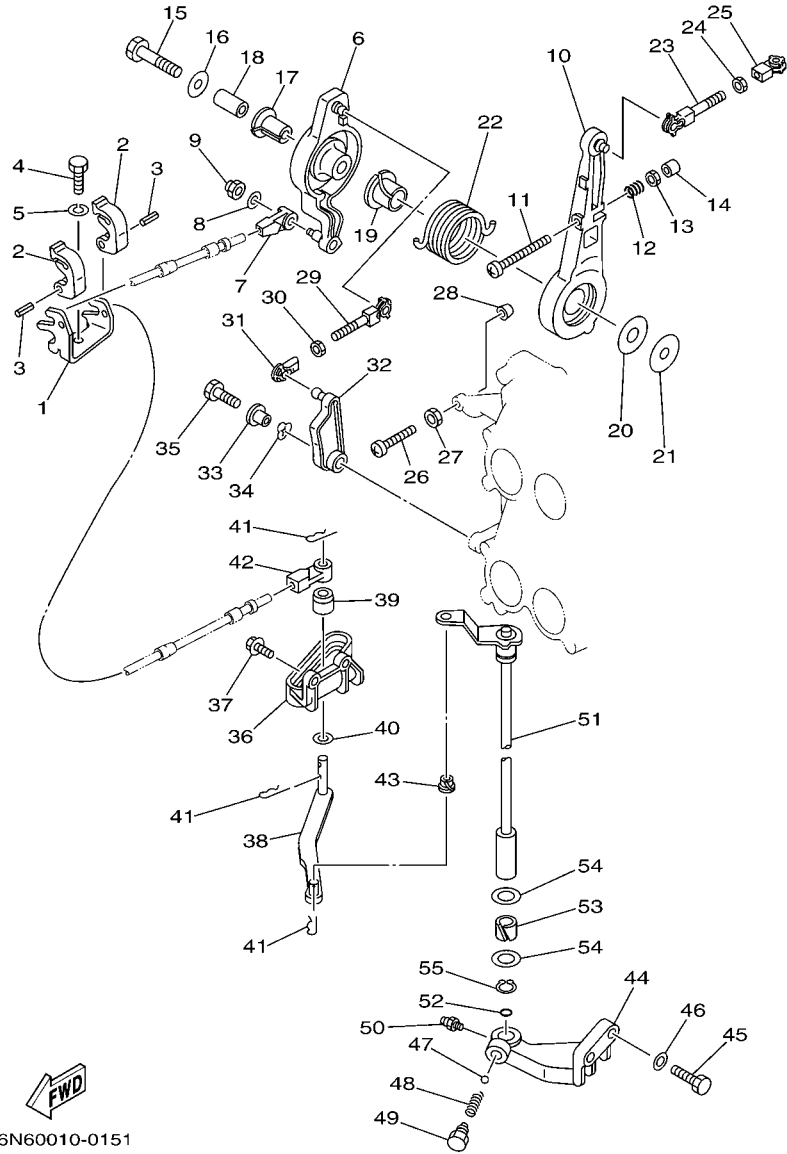
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6N60010-0151

FIG. 16 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	6E5-48531-00	BRACKET, REMOTE CONTROL 1	1	1	
2	6E5-48538-00	CLAMP, CABLE	2	2	
3	91690-30012	PIN, SPRING	2	2	
4	97095-08020	BOLT	1	1	
5	92995-08100	WASHER	1	1	
6	6E5-41632-02-1S	LEVER, MAGNETO CONTROL	1	1	
7	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
8	92990-06200	WASHER, PLAIN	1	1	
9	90185-06M07	NUT, SELF-LOCKING	1	1	
10	6E5-41631-01-1S	LEVER, MAGNETO CONTROL	1	1	
11	90157-06013	SCREW, PAN HEAD	1	1	
12	90501-16M12	SPRING, COMPRESSION	1	1	
13	95303-06600	NUT	1	1	
14	688-44194-00	CAP	1	1	
15	97013-08045	BOLT	1	1	
16	90201-08M23	WASHER, PLATE	1	1	
17	90386-12089	BUSH	1	1	
18	90387-08M16	COLLAR	1	1	
19	90386-22M13	BUSH	1	1	
20	90202-12092	WASHER, PLATE	1	1	
21	90201-08M13	WASHER, PLATE	1	1	
22	90508-29M12	SPRING, TORSION	1	1	
23	6E5-41636-01	ROD, MAGNETO CONTROL	1	1	
24	95380-05600	NUT	1	1	
25	662-41237-01	JOINT, LINK	1	1	
26	90157-06013	SCREW, PAN HEAD	1	1	
27	95303-06600	NUT	1	1	

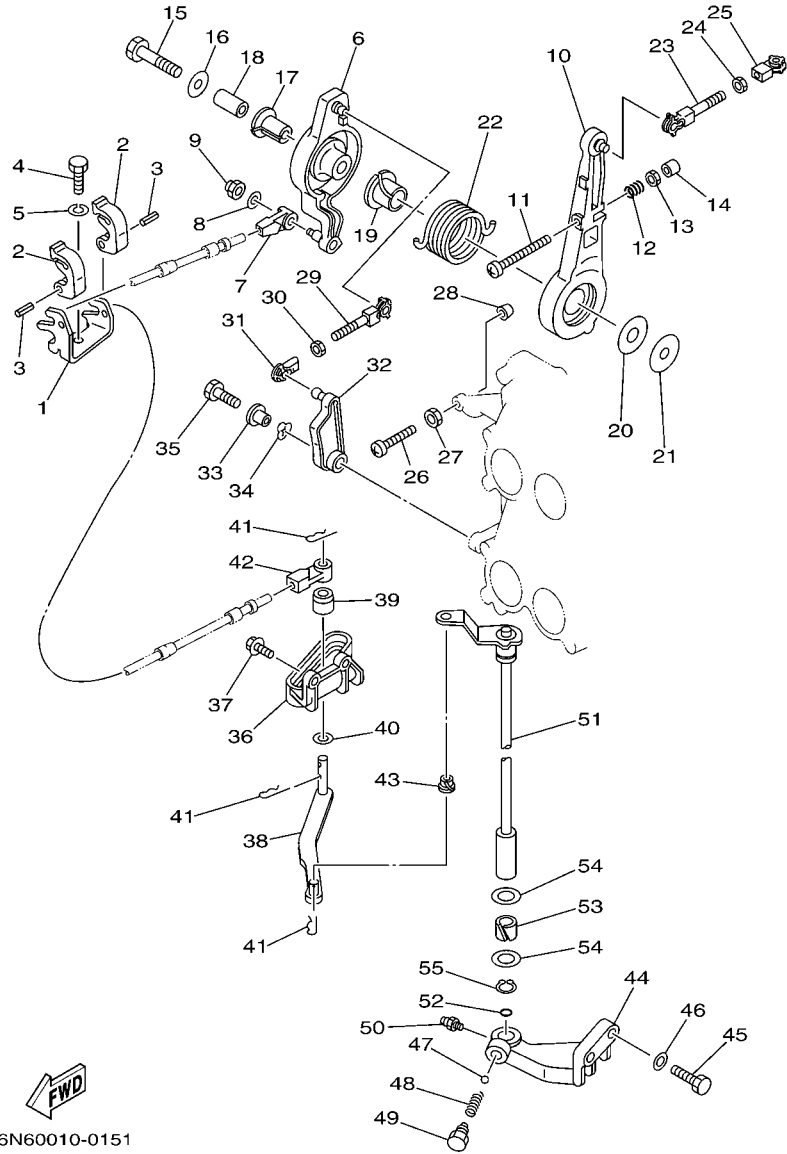


6N60010-0151

FIG. 16 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
28	688-44194-00	CAP	1	1	
29	688-41636-00	ROD, MAGNETO CONTROL	1	1	
30	95380-05600	NUT	1	1	
31	662-41237-01	JOINT, LINK	1	1	
32	6E5-41213-00	CAM, ACCEL.	1	1	
33	90387-06M29	COLLAR	1	1	
34	90206-10M04	WASHER, WAVE	1	1	
35	97095-06025	BOLT	1	1	
36	6E5-44117-00-1S	BRACKET	1	1	
37	90119-06MA2	BOLT, WITH WASHER	2	2	
38	68F-44121-00	LEVER, SHIFT ROD	1	1	
39	6E5-44122-00	BUSHING, SHIFT ROD LEVER	1	1	
40	90202-08M20	WASHER, PLATE	1	1	
41	90468-18008	CLIP	3	3	
42	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
43	90386-06M12	BUSH	1	1	
44	6E5-44118-01-94	BRACKET	1	1	
45	97013-08030	BOLT	2	2	
46	92903-08600	WASHER, PLATE	2	2	
47	93501-04M02	BALL	1	1	
48	90501-12082	SPRING, COMPRESSION	1	1	
49	648-42715-00	BUSHING	1	1	
50	93700-06M03	NIPPLE, GREASE	1	1	
51	6E5-44120-03	HANDLE GEAR SHIFT ASSY	1	1	L(20.3")
	6E5-44120-23	HANDLE GEAR SHIFT ASSY	1	1	X(25.3")
52	93210-09165	O-RING	1	1	
53	90386-16M66	BUSH	1	1	





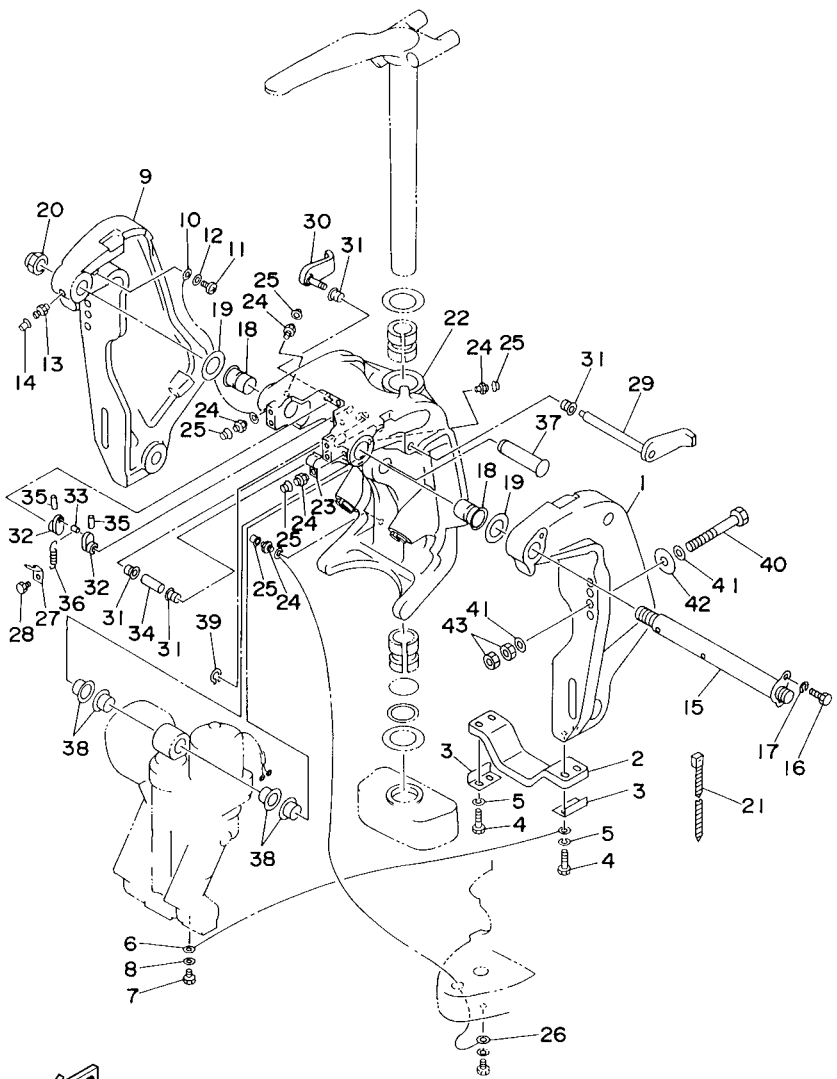
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FIG. 16 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78				REMARKS
54	90202-16061	WASHER, PLATE	2	2				
55	93410-16006	CIRCLIP	1	1				
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FIG. 17 BRACKET 1

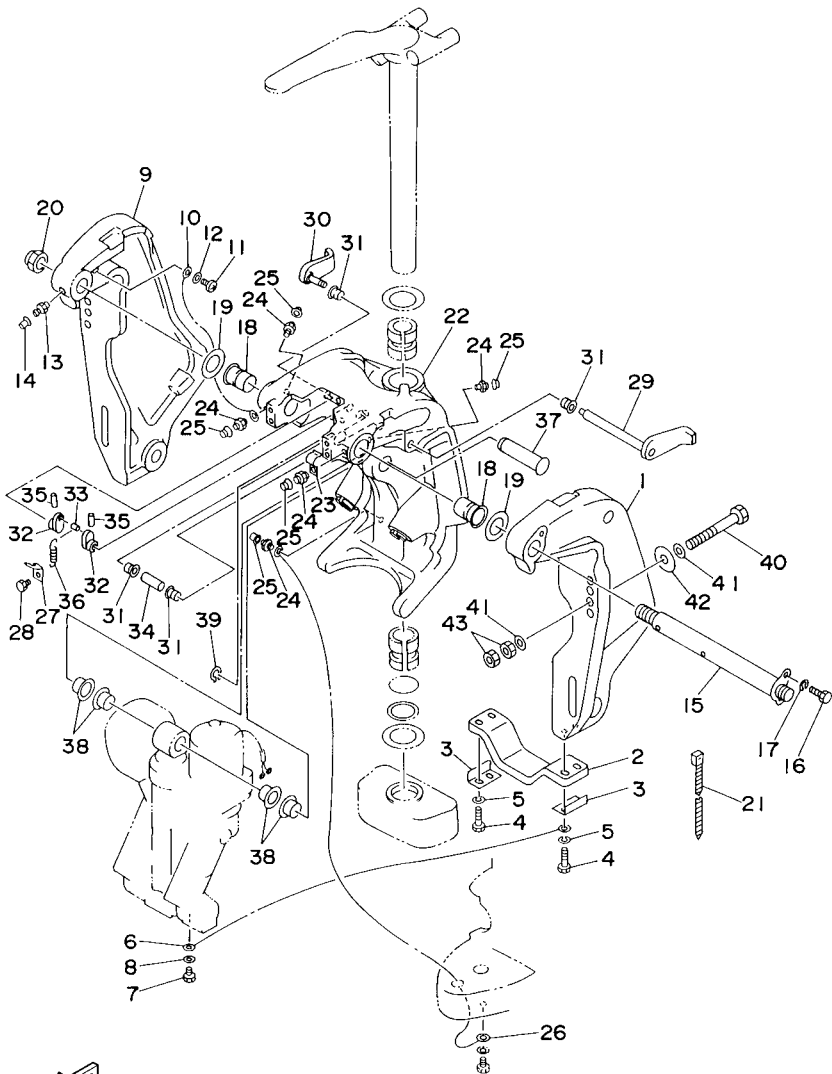
REF. NO.	PART NO.	DESCRIPTION	6N66	6N78		REMARKS
1	64E-43111-02-8D	BRACKET, CLAMP 1	1	1		
2	6G5-45251-02	ANODE	1	1		
3	6G5-44526-00	PLATE	2	2		
4	97095-06030	BOLT	4	4		
5	92995-06100	WASHER, SPRING	4	4		
6	6E5-82148-00	WIRE, LEAD 4	1	1		
7	97095-06010	BOLT	1	1		
8	92995-06600	WASHER	1	1		
9	64E-43112-02-8D	BRACKET, CLAMP 2	1	1		
10	6E5-82148-00	WIRE, LEAD 4	1	1		
11	97880-06012	SCREW, PAN HEAD	1	1		
12	92990-06600	WASHER, PLATE	1	1		
13	93700-06M03	NIPPLE, GREASE	1	1		
14	663-45119-00	CAP, GREASE NIPPLE	1	1		AP
15	64E-43131-01	BOLT, CLAMP BRACKET	1	1		
16	97095-08020	BOLT	1	1		
17	92995-08100	WASHER	1	1		
18	90386-25M31	BUSH	2	2		
19	90201-26M59	WASHER, PLATE	2	2		
20	90185-22M11	NUT, SELF-LOCKING	1	1		
21	90465-11M10	CLAMP	1	1		
22	64E-43311-10-8D	BRACKET, SWIVEL 1	1	1		L(20.3")
	64E-43311-20-8D	BRACKET, SWIVEL 1	1	1		X(25.3")
23	90465-08M63	CLAMP	1	1		
24	93700-06M03	NIPPLE, GREASE	5	5		
25	663-45119-00	CAP, GREASE NIPPLE	5	5		AP
26	6E5-82147-00	WIRE, LEAD 4	1	1		L(20.3")



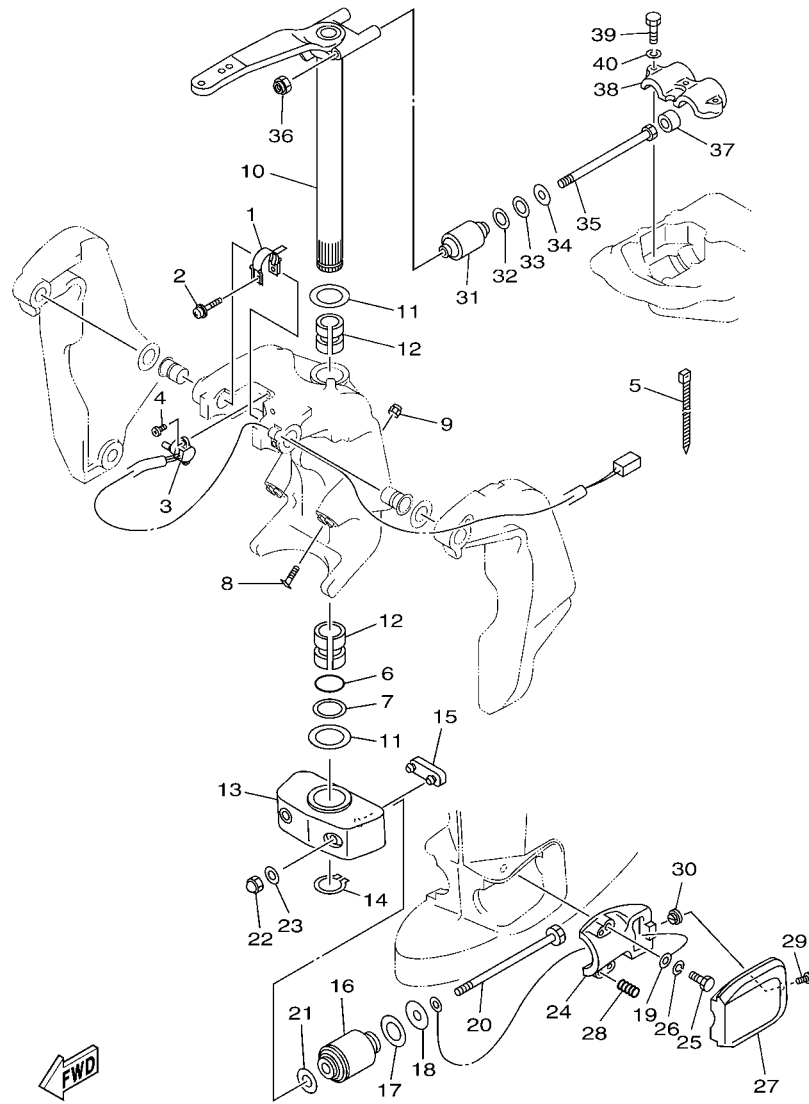
6N60010-7160

FIG. 17 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
26	6E5-82147-20	WIRE, LEAD 4	1	1	X(25.3")
27	6G5-43144-00	HOOK, SPRING	1	1	
28	97095-06010	BOLT	1	1	
29	6G5-43181-02	LEVER, TILT STOP	1	1	
30	6G5-43185-02	LEVER, TILT STOP	1	1	
31	90386-10M16	BUSH	4	4	
32	6G5-43148-00	COLLAR, DISTANCE	2	2	
33	90249-06M19	PIN	1	1	
34	90387-10M05	COLLAR	1	1	
35	91690-30020	PIN, SPRING	2	2	
36	90506-14M24	SPRING, TENSION	1	1	
37	64E-43126-00	PIN, UPPER SHOCK MOUNT	1	1	
38	90386-22M98	BUSH	4	4	
39	93410-22M11	CIRCLIP	1	1	
40	90101-12M05	BOLT (L:130MM)	4	4	FOR USA,OCE
	90101-12M77	BOLT (L:150MM)	2	2	FOR USA,OCE
	90101-12M03	BOLT (L:115MM)	4	4	FOR CAR,BRA
41	90201-13M01	WASHER, PLATE	8	8	
42	90201-12M05	WASHER, PLATE	4	4	
43	95380-12600	NUT	8	8	



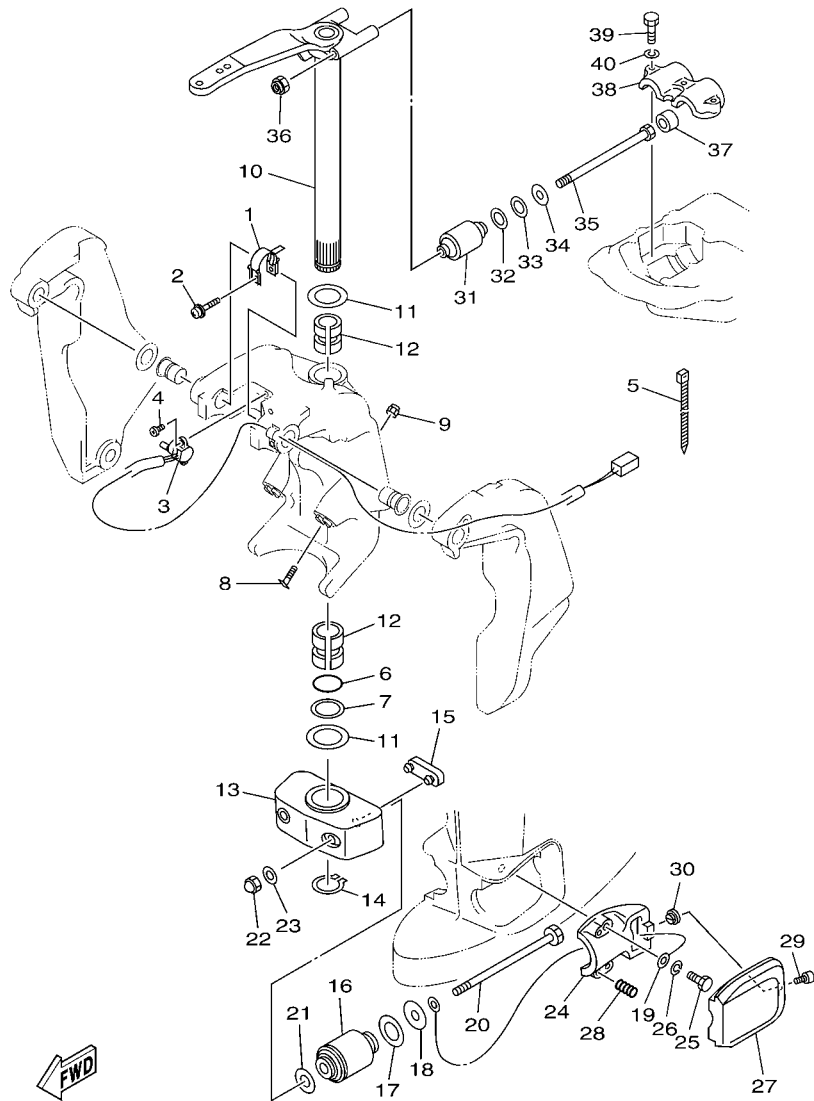
6N60010-7160



6N68100-G180

FIG. 18 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
1	64E-43139-10	CAM, TRIM SENDER	1	1	
2	90159-05059	SCREW, WITH WASHER	1	1	
3	67H-83672-00	TRIM SENDER	1	1	
4	97885-06016	SCREW, PAN HEAD	2	2	
5	90465-11M10	CLAMP	3	3	
6	93210-37MH7	O-RING	1	1	
7	90202-40M47	WASHER, PLATE	1	1	
8	61A-43376-00	BOLT, THRUST RECEIVER	2	2	
9	95780-10300	NUT, FLANGE	2	2	
10	6E5-42510-A1-8D	STEERING BRACKET ASSY	1	1	L(20.3")
	6E5-42510-B1-8D	STEERING BRACKET ASSY	1	1	X(25.3")
11	90201-38M60	WASHER, PLATE	2	2	
12	90386-38M32	BUSH	2	2	
13	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER	1	1	
14	93410-37M04	CIRCLIP	1	1	
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	
16	6E5-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	
17	90202-32M19	WASHER, PLATE	2	2	
18	90201-16M55	WASHER, PLATE	2	2	
19	6E5-82149-00	WIRE, LEAD 3	1	1	
20	90109-14M34	BOLT	2	2	
21	90201-15M58	WASHER, PLATE	2	2	
22	95380-14800	NUT	2	2	
23	92995-14600	WASHER	2	2	
24	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2	2	
25	97095-10045	BOLT	4	4	
26	92995-10100	WASHER	4	4	



6N68100-G180

FIG. 18 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
27	6E5-44553-01-8D	COVER, LOWER MOUNT	2	2	
28	90501-16M28	SPRING, COMPRESSION	4	4	
29	97885-06016	SCREW, PAN HEAD	2	2	
30	90179-06066	NUT	2	2	
31	6E5-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	2	
32	90201-26M57	WASHER, PLATE	2	2	
33	90202-26M18	WASHER, PLATE	2	2	
34	90201-14M56	WASHER, PLATE	2	2	
35	90109-12007	BOLT	2	2	
36	90185-12M12	NUT, SELF-LOCKING	2	2	
37	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	2	
38	6E5-44511-00-5B	COVER, UPPER MOUNT	1	1	
39	97095-10045	BOLT	3	3	
40	92995-10100	WASHER	3	3	

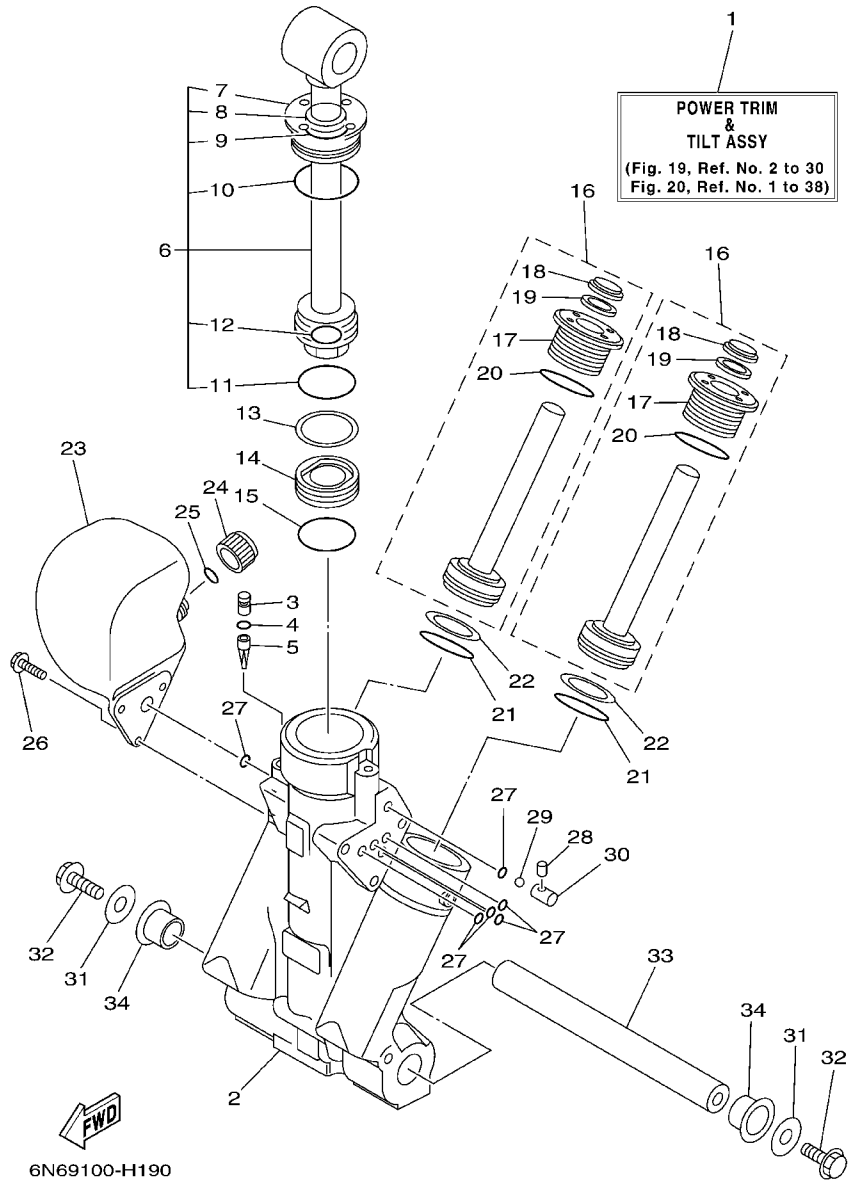
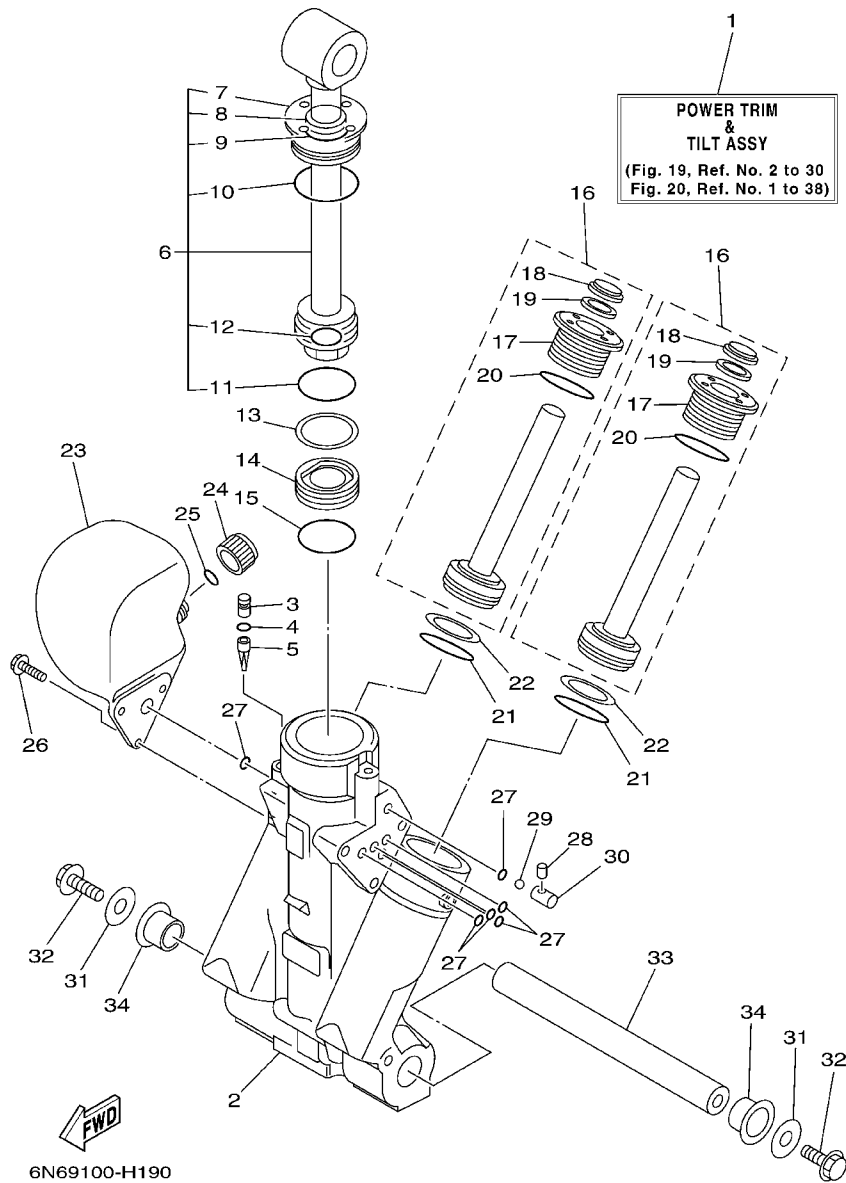


FIG. 19 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
1	64E-43800-04-4D	POWER TRIM & TILT ASSY	1	1		
2	64E-43825-02	HOUSING, TRIM & TILT	1	1		
3	64E-4388J-00	PLUG 2	1	1		
4	93210-10M74	O-RING	1	1		
5	64E-43817-00	FILTER 2	1	1		
6	64E-43810-01	TILT PISTON SUB ASSY	1	1		
7	64E-43811-01	.SCREW, CYLINDER END	1	1		
8	64E-43898-00	.SEAL ,DUST 2	1	1		
9	64E-43867-00	.O-RING	1	1		
10	64E-43866-00	.O-RING	1	1		
11	6E5-43862-00	.O-RING	1	1		
12	64E-43883-00	.O-RING	1	1		
13	6E5-43872-00	RING, BACK UP	1	1		
14	6E5-43814-02	PISTON, FREE	1	1		
15	6E5-43862-00	O-RING	1	1		
16	64E-43820-01	TRIM PISTON SUB ASSY	2	2		
17	64E-43821-01	.SCREW, TRIM CYLINDER END	1	1		
18	64E-43822-00	.SEAL, TRIM DUST	1	1		
19	64E-4384J-00	.SEAL, TRIM DOWN	1	1		
20	6G5-43864-00	.O-RING	1	1		
21	6E5-43864-00	O-RING	2	2		
22	6E5-43874-01	RING, BACK UP	2	2		
23	64E-43828-00	BODY, RESERVOIR	1	1		
24	64E-43829-00	PLUG, RESERVOIR	1	1		
25	64E-43897-00	O-RING	1	1		
26	64E-4388E-00	BOLT ,SCREW (L:14MM)	3	3		
27	64E-43869-00	O-RING	6	6		

**FIG. 19 POWER TRIM & TILT ASSY 1**



REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
28	64E-4381G-00	PIN	1	1		
29	6E5-43858-00	BALL	1	1		
30	64E-4382G-00	VALVE, SEAT	1	1		
31	90201-10060	WASHER, PLATE	2	2		Go to P/N : PE0-OM-080041
32	97575-10530	BOLT, WITH WASHER	2	2		Go to P/N : PE0-OM-080041
33	6BC-43818-00	PIN, LOWER SHOCK MOUNT	1	1		Go to P/N : PE0-OM-080041
34	90386-22M98	BUSH	2	2		
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# PARTS NEWS

News No. PE0-OM-080041

Date: 2008/5/22

Signature: K. Otsuka

 Cause  Revision Notice  Correction  Sales Unit Change  Others

Model	115TR, 115CETO '08 (6N68) / 130BETO '08 (6N78)	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	1G6N6-100E1	
Time of YPEC Revision	Text, Illustration --> Jun./20/2008	PDF Replace --> Jun./20/2008
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

## FIG.19 POWER TRIM & TILT ASSY 1

### 1. LIST CORRECTION

Fig.No-Ref.No.	PART NO.		PART NAME	Q'TY	*1	REMARKS
19-31	OLD	90201-08M14	WASHER, PLATE	2	○	*Part number revision
	NEW	<b>90201-10060</b>				
19-32	OLD	97080-08016	BOLT	2	○	*Part number revision
	NEW	<b>97575-10530</b>	<b>BOLT, WITH WASHER</b>			
19-33	OLD	64E-43818-01	PIN, LOWER SHOCK MOUNT	1	○	*Part number revision
	NEW	<b>6BC-43818-00</b>				

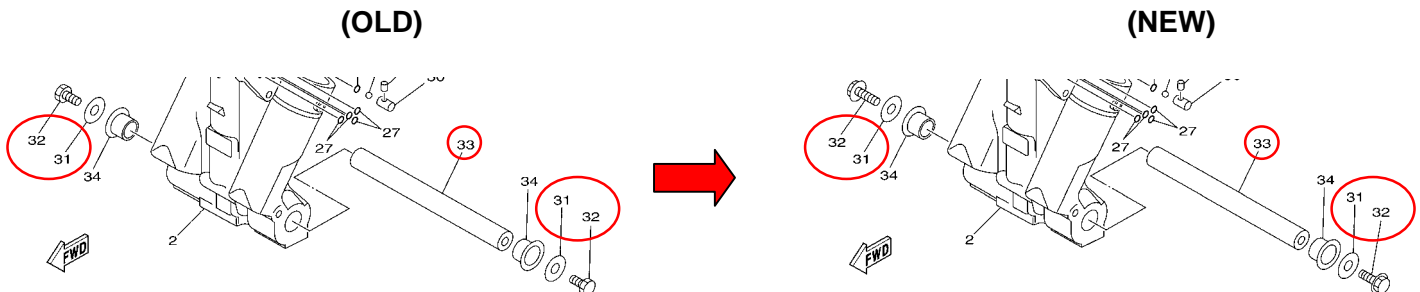
\*Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
115TR, 115CETO	6N68	<b>6E5:1022630-</b>
130BETO	6N78	<b>6L1:1004403-</b>

\*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
○	These parts are interchangeable with a set		

### 2. ILLUSTRATION CORRECTION



Thank you very much for your cooperation.

 Parts  
Manager  
Check

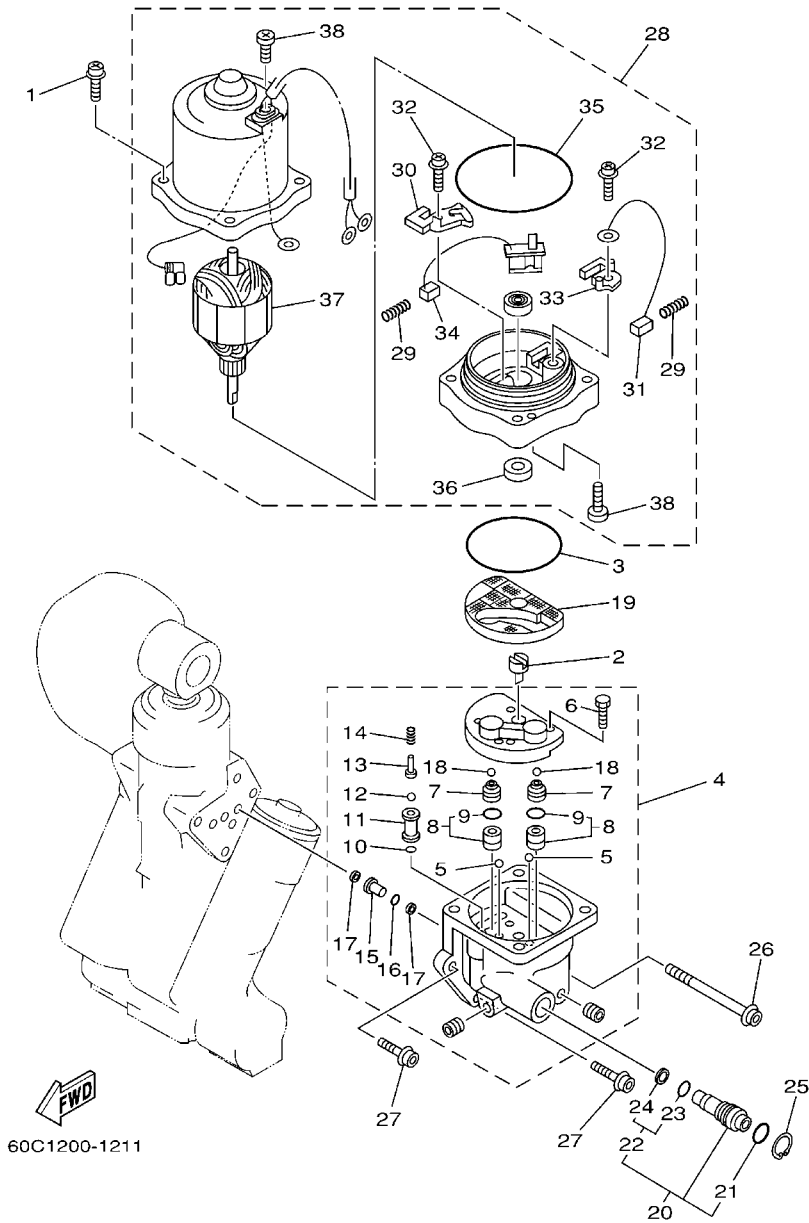
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 Parts  
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 Technical Publication Dept.



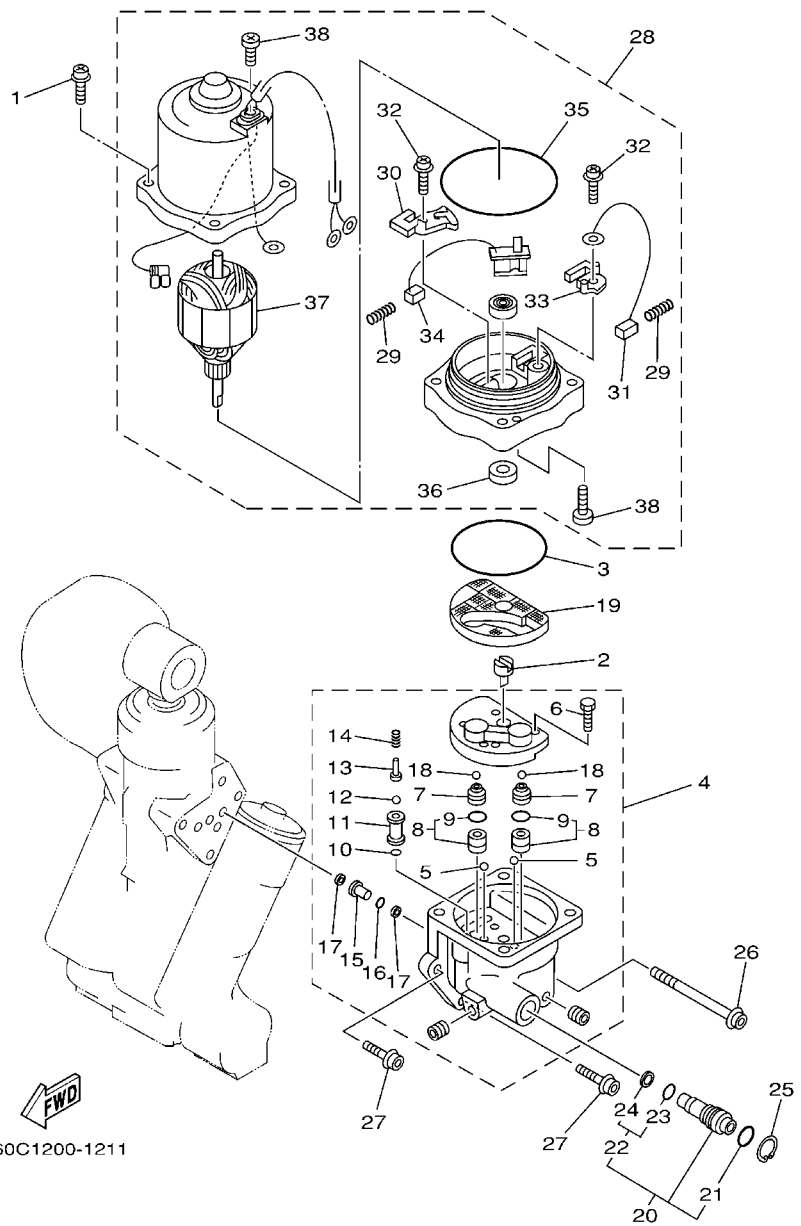
FIG. 20 POWER TRIM & TILT ASSY 2



60C1200-1211

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM)	4	4	
2	64E-43831-00	CONNECTOR, SHAFT	1	1	
3	64E-43868-00	O-RING	1	1	
4	64E-43830-00	GEAR PUMP ASSY	1	1	
5	72X-43858-00	.BALL	2	2	
6	64E-43843-00	.SCREW, VALVE LOCK	4	4	
7	64E-43841-00	.PISTON, SHUTTLE	2	2	
8	64E-43802-00	.VALVE SUB ASSY	2	2	
9	6E5-43896-00	..O-RING	1	1	
10	6G5-43863-00	.O-RING	1	1	
11	64E-43851-00	.SEAT, RELIEF VALVE	1	1	
12	64E-43858-00	.BALL	1	1	
13	64E-43859-00	.PIN, VALVE SUPPORT	1	1	
14	64E-43855-00	.SPRING, UP RELIEF	1	1	
15	64E-43850-00	.VALVE SUB ASSY	1	1	
16	64E-43865-00	.O-RING	1	1	
17	64E-43816-00	.FILTER 1	2	2	
18	64E-43858-00	.BALL	2	2	
19	64E-43817-10	FILTER 2	1	1	
20	64E-43860-00	MANUAL VALVE SUB-ASSY	1	1	
21	72X-85075-L0	.O-RING	1	1	
22	64E-43827-00	.RING SET	1	1	
23	64E-4387A-00	..O-RING	1	1	
24	64E-43873-00	..RING, BACK UP	1	1	
25	64E-43875-00	RING, SNAP	1	1	
26	64E-43879-10	SCREW, WITH WASHER	1	1	
27	64E-43879-00	SCREW, WITH WASHER	2	2	

**FIG. 20 POWER TRIM & TILT ASSY 2**



60C1200-1211

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78				REMARKS
28	64E-43880-02	MOTOR ASSY	1	1				
29	6H1-4386K-10	.SPRING, BRUSH	2	2				
30	64E-4380J-00	.HOLDER, BRUSH	1	1				
31	64E-43891-00	.BRUSH 1	1	1				
32	97607-04310	.SCREW,WITH WASHER	2	2				
33	64E-4380F-00	.HOLDER, BRUSH 2	1	1				
34	64E-43892-00	.BRUSH 2	1	1				
35	6G5-43865-00	.O-RING	1	1				
36	93102-08M43	.OIL SEAL	1	1				
37	64E-43805-00	.ARMATURE ASSY	1	1				
38	64E-43843-10	.SCREW, VALVE LOCK	3	3				

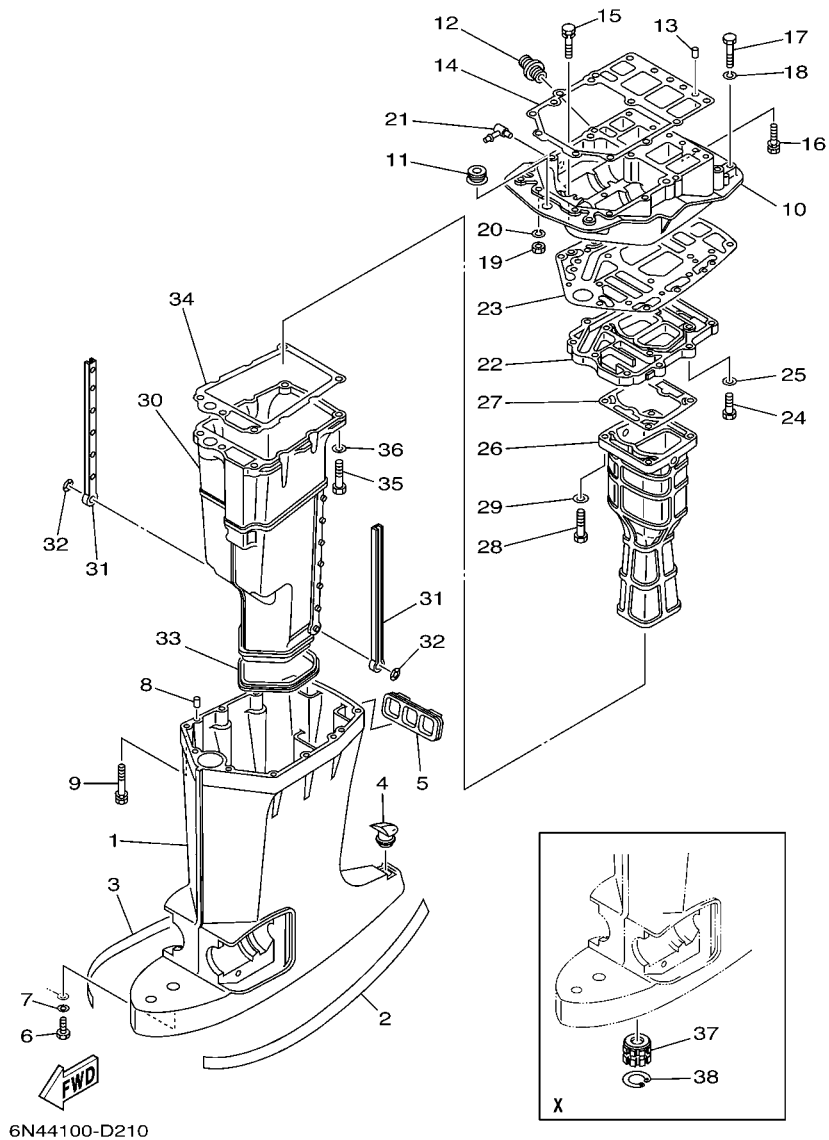
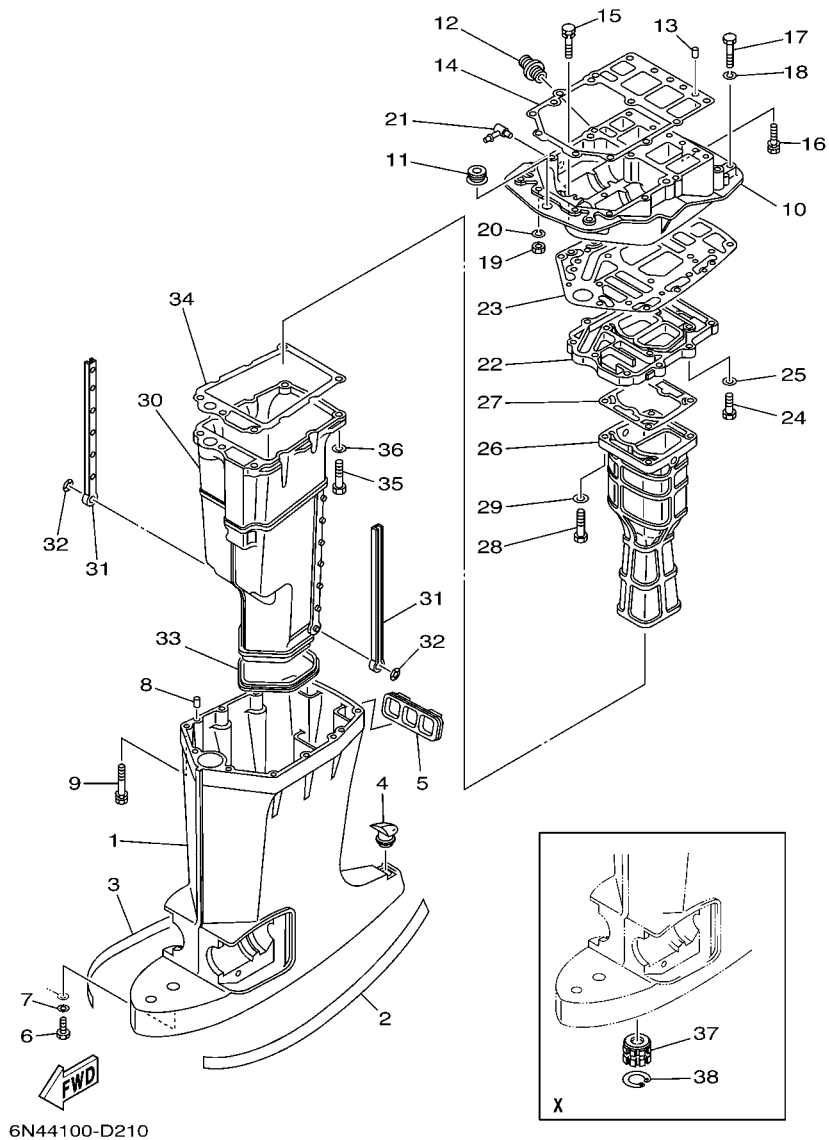


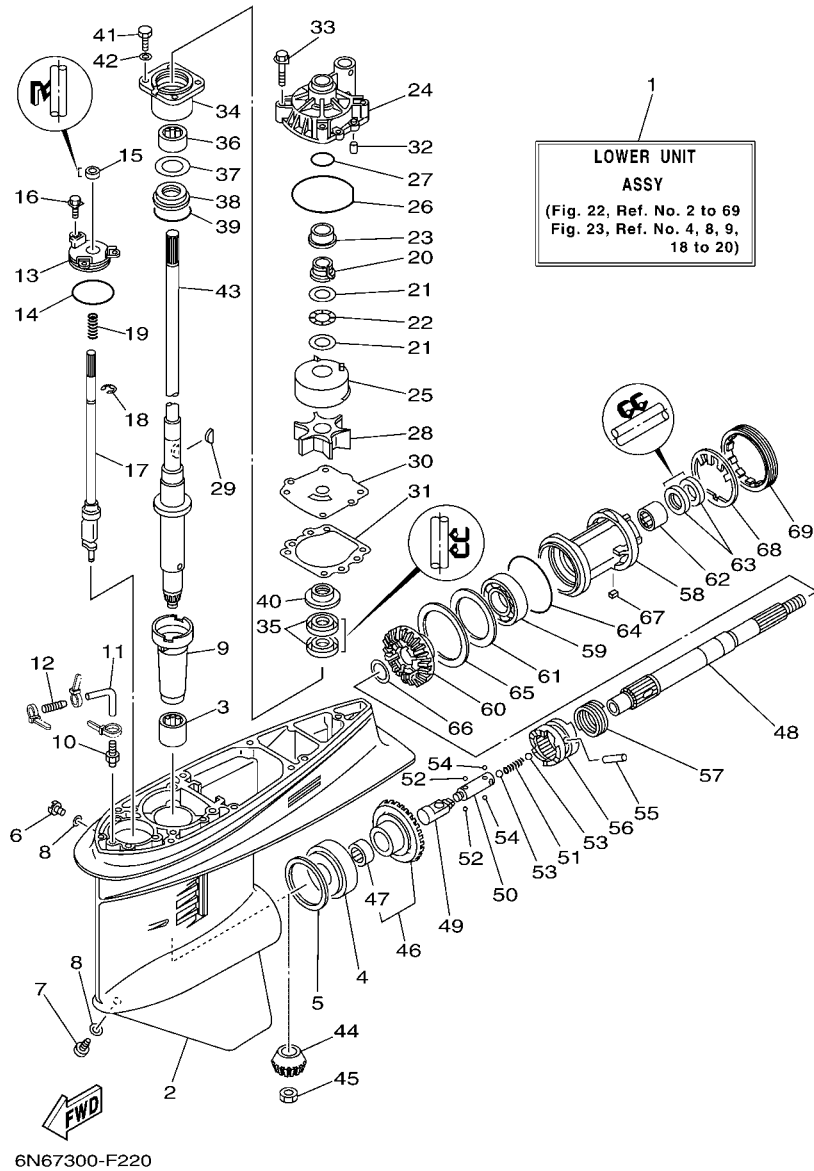
FIG. 21 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	6E5-45111-02-8D	CASING, UPPER	1	1	L(20.3")
	6E5-45111-23-8D	CASING, UPPER	1	1	X(25.3")
2	6R3-42791-41	MARK 1	1	1	
3	6R3-42792-41	MARK	1	1	
4	6E5-45155-00	CAP	1	1	
5	6E5-42769-00	SEAL, RUBBER	1	1	
6	97095-06010	BOLT	1	1	
7	92995-06600	WASHER	1	1	
8	93608-12M05	PIN, DOWEL	2	2	
9	90119-08078	BOLT, WITH WASHER	6	6	
10	6G5-41137-11-94	GUIDE, EXHAUST	1	1	FLUSHING KIT
	6G5-41137-02-94	GUIDE, EXHAUST	1	1	FOR STD
11	6E5-42724-00	GROMMET	1	1	
12	6G5-12581-00	JOINT, HOSE 1	1	1	
13	93608-12M05	PIN, DOWEL	2	2	
14	6G5-45113-A1	GASKET, UPPER CASING	1	1	
15	90119-08M79	BOLT, WITH WASHER	2	2	
16	90119-08077	BOLT, WITH WASHER	4	4	
17	97095-08045	BOLT	2	2	
18	92995-08100	WASHER	2	2	
19	95380-08700	NUT	2	2	
20	92995-08100	WASHER	2	2	
21	6H1-11372-00	NIPPLE, HOSE	1	1	FLUSHING KIT
22	6G5-41131-01-5B	MANIFOLD, EXT. 1	1	1	
23	6G5-45114-A1	GASKET, UPPER CASING	1	1	
24	97095-08030	BOLT	4	4	
25	92995-08600	WASHER	4	4	



**FIG. 21 UPPER CASING**

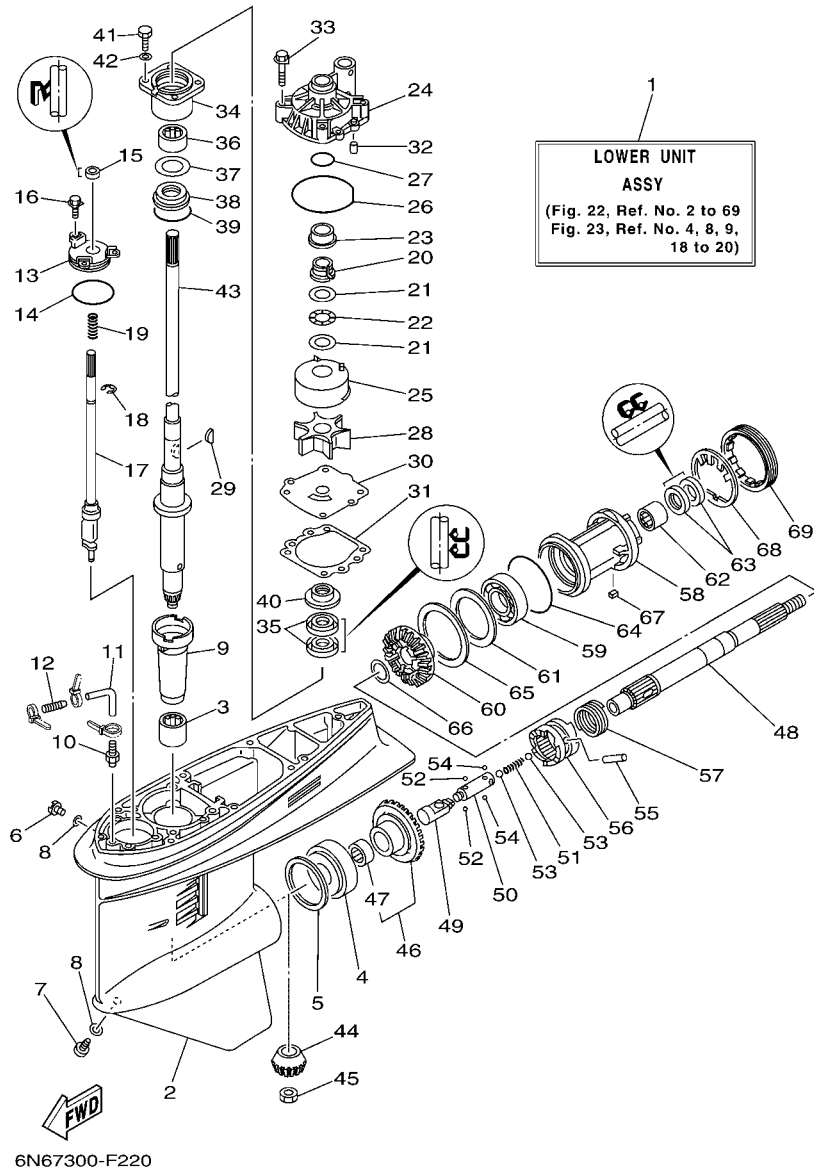
REF. NO.	PART NO.	DESCRIPTION	6N68	6N78			REMARKS
26	6E5-41132-10-5B	MANIFOLD, EXHAUST	1				
	6L1-41132-00-5B	MANIFOLD, EXHAUST		1			
27	6E5-41134-A0	GASKET, EXHAUST MANIFOLD	1				
	6G5-41134-A1	GASKET, EXHAUST MANIFOLD		1			
28	97095-08045	BOLT	4	4			
29	92995-08600	WASHER	4	4			
30	6E5-14711-01-5B	MUFFLER 1	1	1			
31	6E5-14737-00	DAMPER, MUFFLER	2	2			
32	90183-05M02	NUT, SPRING	2	2			
33	6E5-45123-00	GASKET, MUFFLER	1	1			
34	6E5-41135-A0	GASKET, EXHAUST MANIFOLD	1	1			
35	97095-08045	BOLT	5	5			
36	92995-08600	WASHER	5	5			
37	6E5-45318-00	BUSHING, DRIVE SHAFT	1	1			X(25.3")
38	93420-36M01	CIRCLIP	1	1			X(25.3")



6N67300-F220

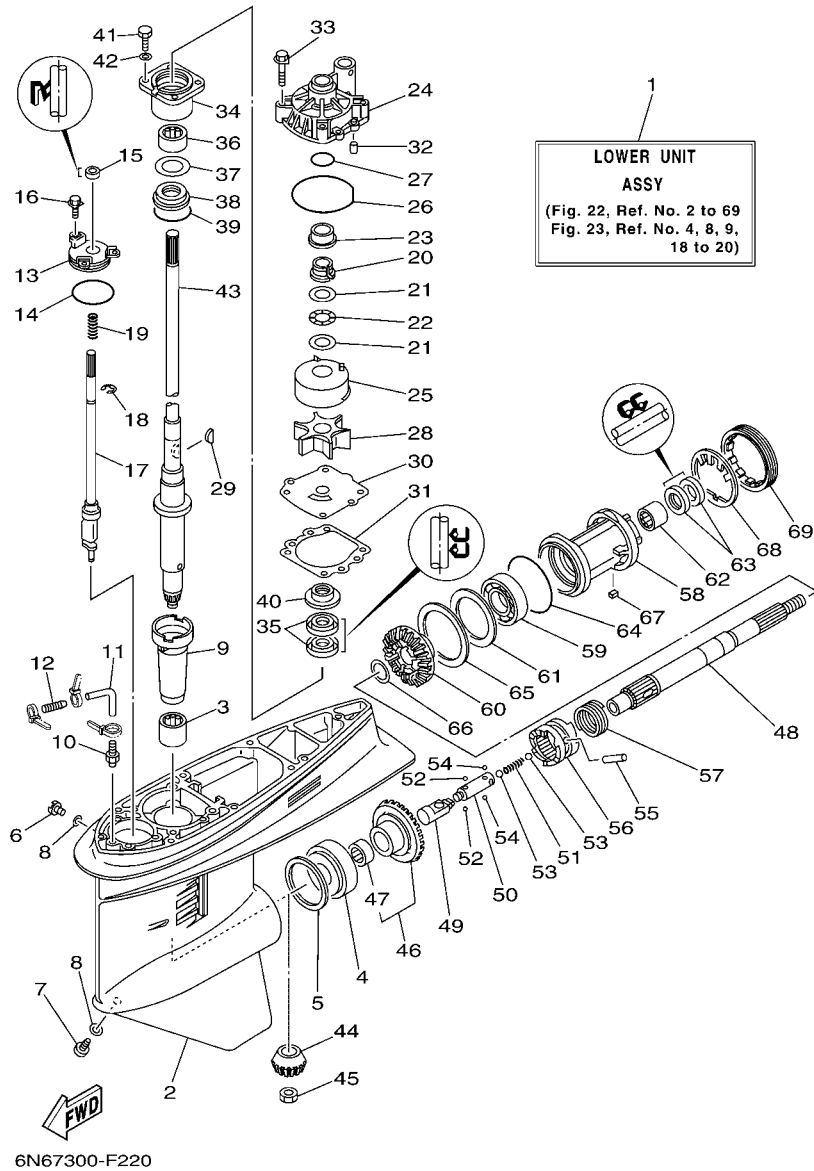
FIG. 22 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
1	6E5-45300-17-8D	LOWER UNIT ASSY	1	1	L(20.3"),RH
	6E5-45300-27-8D	LOWER UNIT ASSY	1	1	X(25.3"),RH
2	6E5-45301-05-8D	CASING, LOWER	1	1	
3	93315-628U9	BEARING	1	1	
4	93332-000U7	BEARING	1	1	
5	6E5-45567-01	SHIM (T:0.10MM)	1	1	UR
	6E5-45567-10	SHIM (T:0.12MM)	1	1	UR
	6E5-45567-20	SHIM (T:0.15MM)	1	1	UR
	6E5-45567-30	SHIM (T:0.18MM)	1	1	UR
	6E5-45567-40	SHIM (T:0.30MM)	1	1	UR
	6E5-45567-50	SHIM (T:0.40MM)	1	1	UR
	6E5-45567-60	SHIM (T:0.50MM)	1	1	UR
6	90340-08002	PLUG, STRAIGHT SCREW	1	1	
7	688-45341-10	PLUG, DRAIN	1	1	
8	90430-08020	GASKET	2	2	
9	6E5-45536-00	SLEEVE, DRIVE SHAFT	1	1	
10	6E5-45378-00	NIPPLE, HOSE	1	1	
11	90445-07ME8	HOSE (L80)	1	1	L(20.3")
	90445-07ME9	HOSE (L120)	1	1	X(25.3")
12	6E5-83558-10	END, NIPPLE	1	1	
13	6E5-45321-00	PLATE	1	1	
14	93210-58144	O-RING	1	1	
15	93106-09014	OIL SEAL	1	1	
16	90119-06M10	BOLT, WITH WASHER	3	3	
17	6E5-44150-02	SHIFT CAM ASSY	1	1	
18	99001-08600	CIRCLIP	1	1	
19	90501-11M10	SPRING, COMPRESSION	1	1	



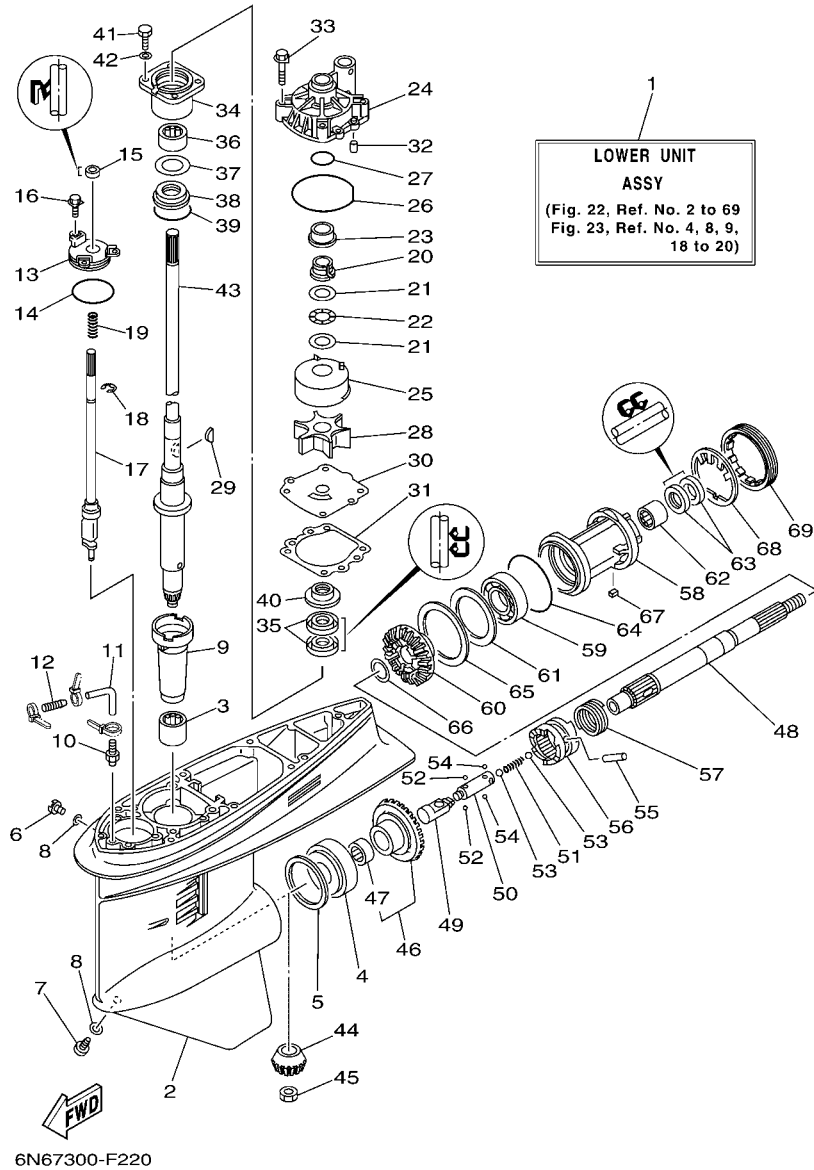
**FIG. 22 LOWER CASING & DRIVE 1**

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78		REMARKS
20	61A-45538-00	SPACER 1	1	1		
21	90201-22M01	WASHER, PLATE	2	2		
22	90206-22M19	WASHER, WAVE	1	1		
23	61A-45527-00	COLLAR, DRIVE SHAFT	1	1		
24	61A-44311-01	HOUSING, WATER PUMP	1	1		
25	61A-44322-02	INSERT, CARTRIDGE	1	1		
26	93210-86M38	O-RING	1	1		
27	93210-37160	O-RING	1	1		
28	6E5-44352-01	IMPELLER	1	1		
29	90280-04M05	KEY, WOODRUFF	1	1		
30	6E5-44323-00	OUTER PLATE, CARTRIDGE	1	1		
31	6E5-44315-A0	GASKET, WATER PUMP	1	1		
32	93606-12019	PIN, DOWEL	2	2		
33	90119-08M14	BOLT, WITH WASHER	4	4		
34	6E5-45331-00-94	HOUSING, BEARING	1	1		
35	93101-28M16	OIL SEAL	2	2		
36	93317-330U2	BEARING	1	1		
37	6E5-45587-01	SHIM (T:0.10MM)	1	1		UR
	6E5-45587-10	SHIM (T:0.12MM)	1	1		UR
	6E5-45587-20	SHIM (T:0.15MM)	1	1		UR
	6E5-45587-30	SHIM (T:0.18MM)	1	1		UR
	6E5-45587-40	SHIM (T:0.30MM)	1	1		UR
	6E5-45587-50	SHIM (T:0.40MM)	1	1		UR
	6E5-45587-60	SHIM (T:0.50MM)	1	1		UR
38	93341-930V2	BEARING	1	1		
39	93210-55M14	O-RING	1	1		
40	6E5-45344-00	COVER, OIL SEAL	1	1		



**FIG. 22 LOWER CASING & DRIVE 1**

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
41	97095-08025	BOLT	4	4		
42	92995-08600	WASHER	4	4		
43	6E5-45501-01	DRIVE SHAFT COMP.	1	1		L(20.3")
	6E5-45501-21	DRIVE SHAFT COMP.	1	1		X(25.3")
44	6E5-45551-02	PINION (13T)	1	1		
45	90170-16M01	NUT	1	1		
46	6E5-45560-01	GEAR 1 (26T)	1	1		
47	93315-425U7	.BEARING	1	1		
48	6E5-45611-01	SHAFT, PROPELLER	1	1		
49	6E5-45641-03	SHIFTER	1	1		
50	6E5-45634-01	SLIDE, SHIFT	1	1		
51	90501-16M37	SPRING, COMPRESSION	1	1		
52	93507-32009	BALL	2	2		
53	93511-32017	BALL	2	2		
54	93503-16003	BALL	2	2		
55	90250-08M07	PIN, STRAIGHT	1	1		
56	6E5-45631-01	CLUTCH, DOG	1	1		
57	6E5-45633-01	RING, CROSS PIN	1	1		
58	6E5-45332-00-94	HOUSING, BEARING	1	1		
59	93306-208U0	BEARING	1	1		
60	6E5-45571-01	GEAR 2 (26T)	1	1		
61	6E5-45576-00	WASHER, THRUST	1	1		
62	93315-43061	BEARING	1	1		
63	93101-30M17	OIL SEAL	2	2		
64	93210-86M39	O-RING	1	1		
65	6L6-45577-00	SHIM (T:0.10MM)	1	1		UR
	6L6-45577-10	SHIM (T:0.12MM)	1	1		UR



**FIG. 22 LOWER CASING & DRIVE 1**

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			6N68	6N78	
65	6L6-45577-20	SHIM (T:0.15MM)	1	1	UR
	6L6-45577-30	SHIM (T:0.18MM)	1	1	UR
	6L6-45577-40	SHIM (T:0.30MM)	1	1	UR
	6L6-45577-50	SHIM (T:0.40MM)	1	1	UR
	6L6-45577-60	SHIM (T:0.50MM)	1	1	UR
66	90201-30M92	WASHER, PLATE	1	1	
67	90282-04010	KEY, STRAIGHT	1	1	
68	688-45383-02	WASHER, CLAW	1	1	
69	688-45384-00	NUT	1	1	



**FIG. 23 LOWER CASING & DRIVE 2**

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1	1	
2	6E5-44361-00	TUBE, WATER	1	1	L(20.3")
	6E5-44361-20	TUBE, WATER	1	1	X(25.3")
3	6E5-44365-00	DAMPER, WATER SEAL	1	1	
4	93608-12M05	PIN, DOWEL	2	2	
5	97075-10045	BOLT	6	6	
6	92995-10100	WASHER	6	6	
7	90119-10M89	BOLT, WITH WASHER	1	1	
8	663-45376-00-94	GUIDE, SEAL DAMPER	1	1	
9	688-45375-00	DAMPER, SEAL	1	1	
10	688-45214-02	COVER, WATER INLET 1	1	1	
11	688-45215-02	COVER, WATER INLET 2	1	1	
12	90152-05M07	SCREW, COUNTERSUNK	1	1	
13	90185-05002	NUT, SELF-LOCKING	1	1	
14	6E5-45371-01	TAB-TRIM	1	1	
15	90105-10M00	BOLT, FLANGE	1	1	
16	90445-07MF0	HOSE (L1030)	1	1	
17	6E5-83558-00	END, NIPPLE	1	1	
18	90465-11M10	CLAMP	4	4	
19	6E5-44365-00	DAMPER, WATER SEAL	1	1	
20	6E5-44312-00	COVER, WATER PUMP HOUSING	1	1	
21	6E5-45987-01	SPACER	1	1	
22	688-45997-01	SPACER	1	1	
23	92990-18200	WASHER	1	1	
24	90171-18M04	NUT, CASTLE	1	1	
25	91490-40030	PIN, COTTER	1	1	
26	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1	1	UR

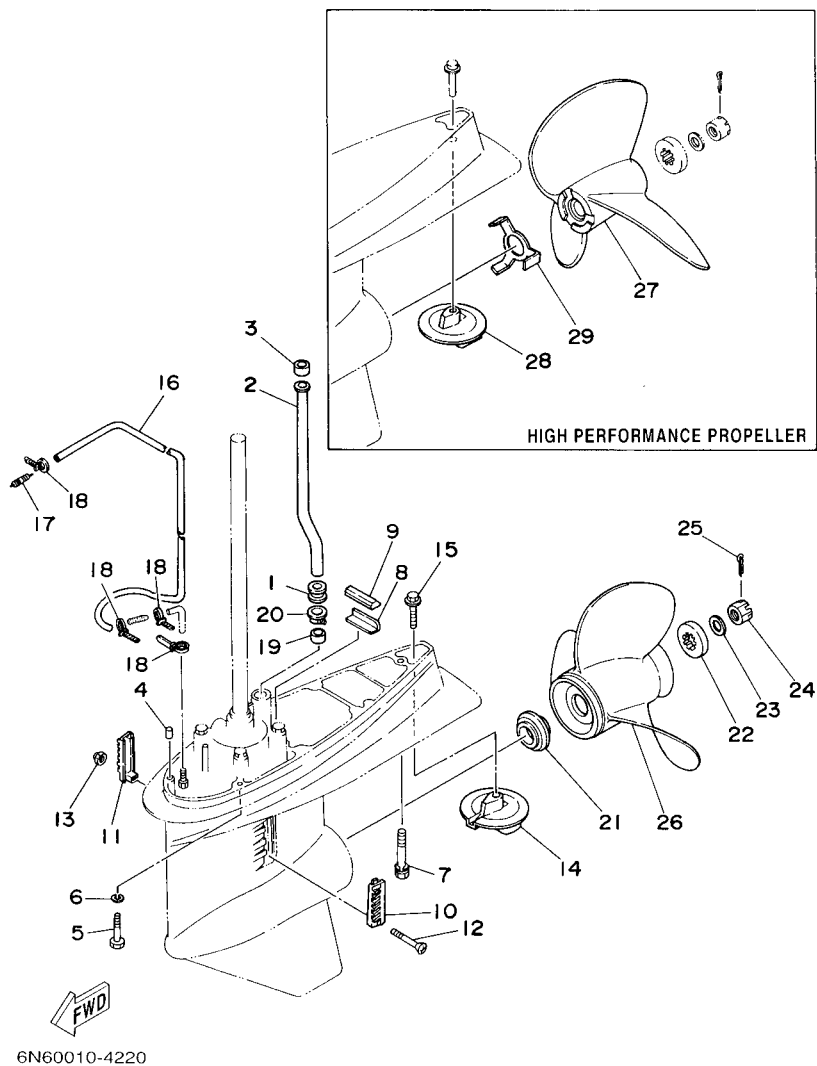
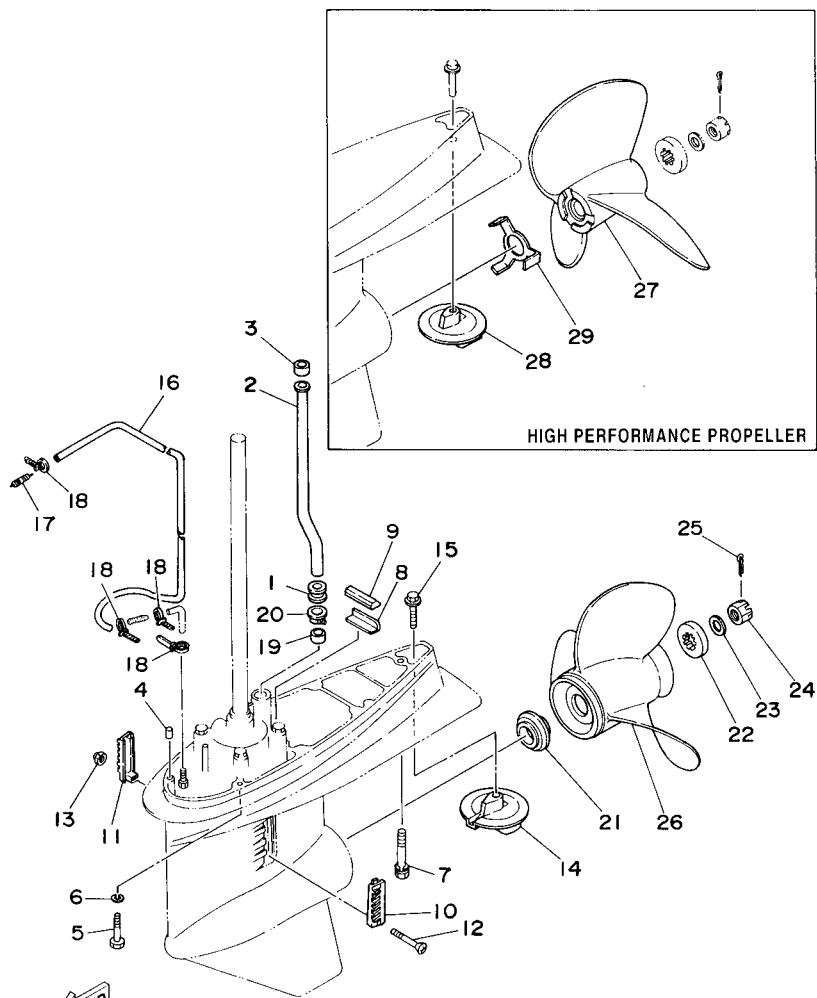
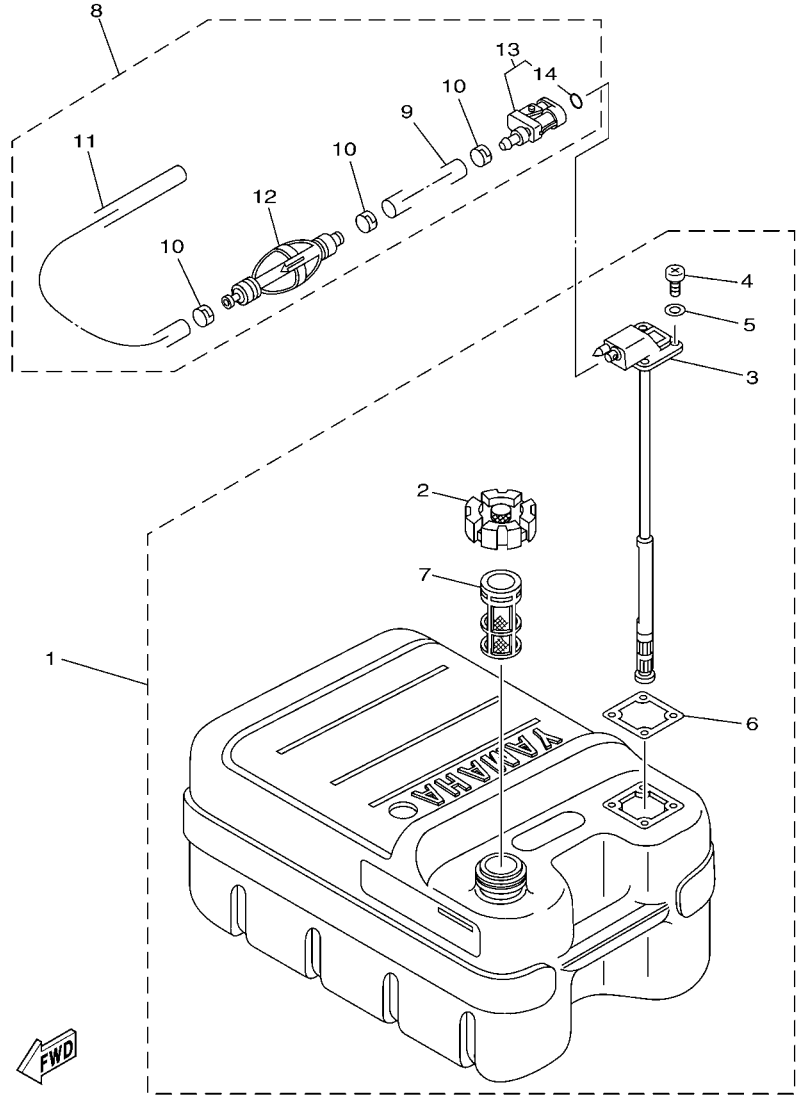


FIG. 23 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
26	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1	1	UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1	1	UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K)	1	1	UR
	688-45930-02-98	PROPELLER (3X13"X17"-K)	1	1	UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1	1	UR
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1	1	UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1	1	UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1	1	UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1	1	UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1	1	UR
27	6E5-45970-10	PROPELLER (3X14"X20"-P)	1	1	UR
	6E5-45972-10	PROPELLER (3X14"X24"-P)	1	1	UR
	6E5-45974-10	PROPELLER (3X14"X28"-P)	1	1	UR
	6E5-45976-10	PROPELLER (3X14"X22"-P)	1	1	UR
	6E5-45978-10	PROPELLER (3X14"X26"-P)	1	1	UR
28	6E5-45371-10	TAB-TRIM	1	1	
29	6E5-45994-10	PLATE, TOOTH	1	1	



6N60010-4220

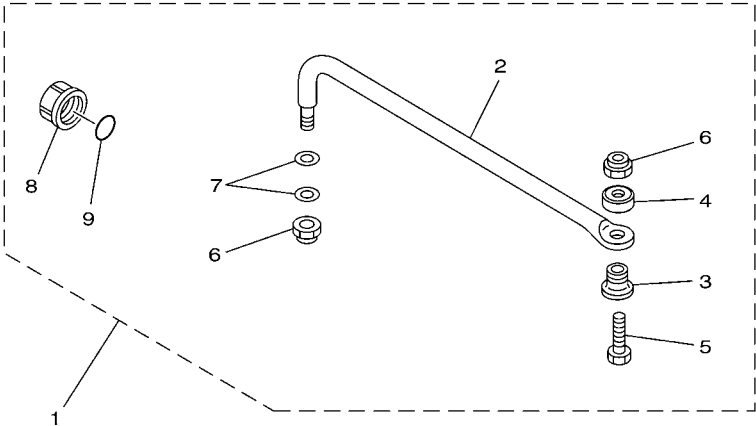


6N43100-C270

**FIG. 24 FUEL TANK**

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)		1		AP FOR CAR
2	6YJ-24610-01	.CAP ASSY		1		
3	6Y1-24260-12	.FUEL METER ASSY		1		WITH INDICATOR
4	90157-05M19	.SCREW, PAN HEAD		4		
5	6Y1-24329-00	.SEAL		4		
6	6Y1-24268-00	.GASKET, FUEL METER		1		
7	6YJ-24167-00	.STRAINER		1		
8	6Y2-24306-45	FUEL PIPE COMP. 1		1		AP FOR CAR
9	90445-13M01	.HOSE (L2050)		1		
10	6E5-24351-51	.BAND 1		3		
11	90445-13M35	.HOSE (L250)		1		
12	6Y2-24360-60	.PRIMER PUMP ASSY		1		
13	6Y2-24305-06	.FUEL PIPE JOINT COMP. 2		1		
14	93210-08287	..O-RING		1		

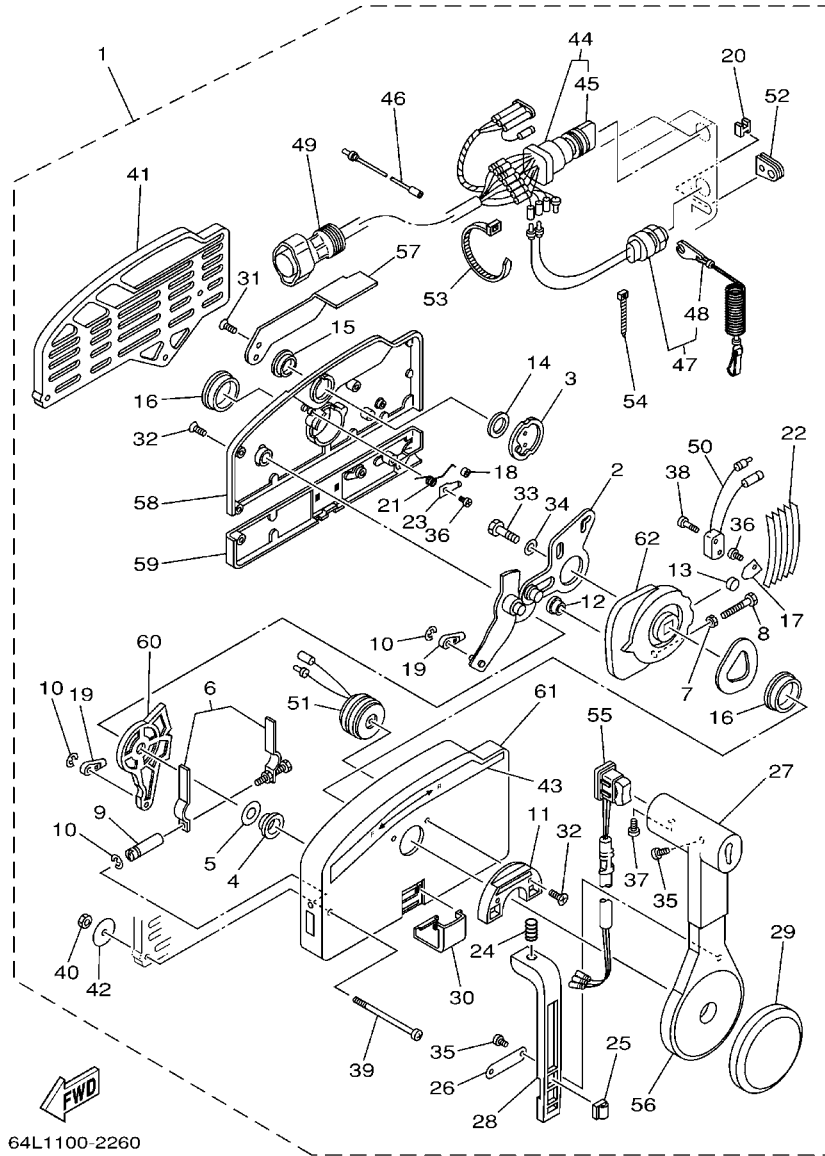
**FIG. 25 STEERING GUIDE**



67H0100-9290

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78			REMARKS
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT	1	1			AP
2	6E5-61351-01	.ROD, STEERING LINK	1	1			
3	90387-10M61	.COLLAR	1	1			
4	90560-12M01	.SPACER	1	1			
5	6E5-61355-00	.BOLT	1	1			
6	90185-09M01	.NUT, SELF-LOCKING	2	2			
7	90201-10M20	.WASHER, PLATE	2	2			
8	6E5-43145-01	.CAP, CLAMP BRACKET	1	1			
9	93210-16275	.O-RING	1	1			

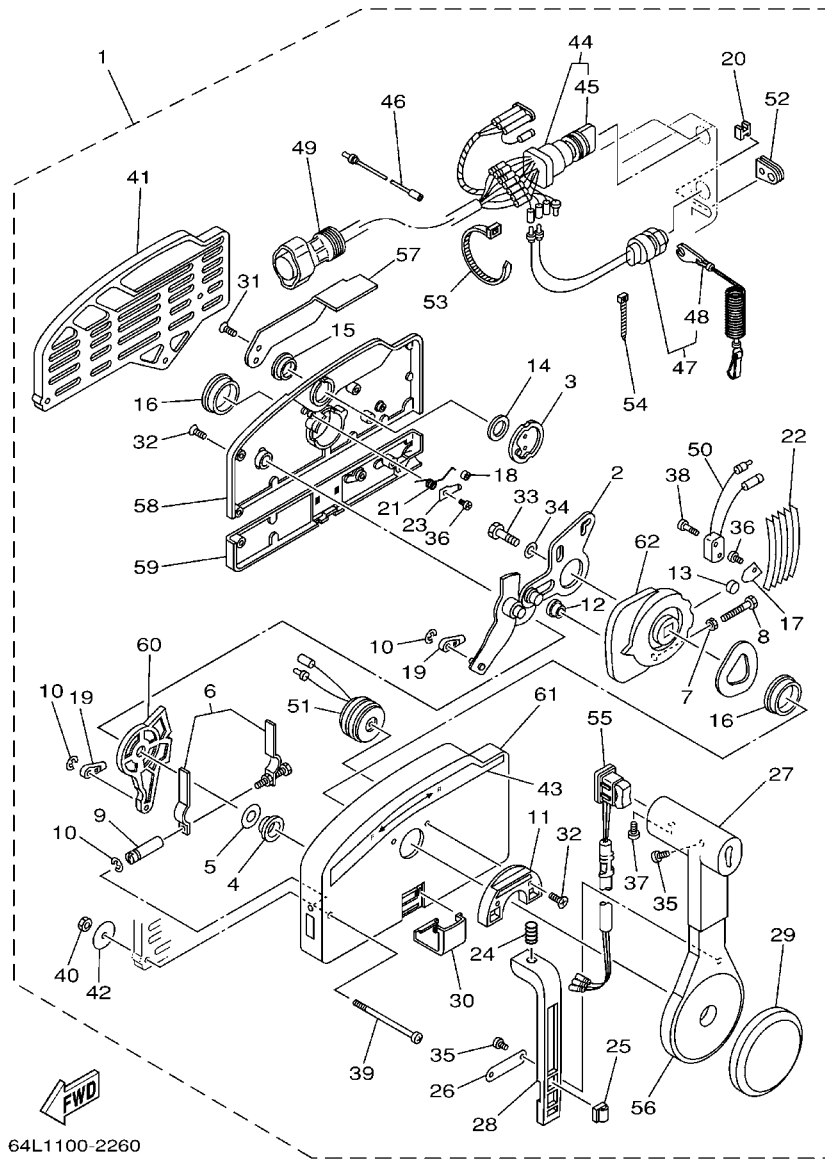




64L1100-2260

FIG. 27 REMOTE CONTROL

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
1	703-48205-17	REMOTE CONTROL ASSY (10P)	1	1	AP WITH PT/T SW.
	703-48207-17	REMOTE CONTROL ASSY (10P)	1	1	AP BRA WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1	1	
3	703-48153-00	.SHAFT, FREE ACCEL.	1	1	
4	703-48235-00	.BUSHING	1	1	
5	703-48268-00	.SPACER	1	1	
6	703-48264-00	.FRICTION, THROTTLE	1	1	
7	95380-05600	.NUT	1	1	
8	97380-05025	.BOLT	1	1	
9	703-48265-00	.SHAFT, FRICTION	1	1	
10	93430-06024	.CIRCLIP	3	3	
11	703-48245-00	.PLATE, LOCK	1	1	
12	703-48252-00	.ROLLER, CAM	1	1	
13	701-48248-00	.ROLLER, FREE ACCEL.	1	1	
14	703-48198-00	.WASHER, WAVE	1	1	
15	703-48243-00	.BUSHING	1	1	
16	703-48236-00	.BUSHING 1	2	2	
17	703-48189-00	.RETAINER	1	1	
18	703-48234-00	.ROLLER, DETENT	1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2	2	
20	703-48358-00	.ANCHOR, CABLE	1	1	
21	703-48244-00	.SPRING, FREE ACCEL.	1	1	
22	703-48238-00	.SPRING, DETENT	5	5	
23	703-48246-00	.SPACER	1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK	1	1	
25	703-82594-00	.CLAMP	1	1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1	1	



64L1100-2260

FIG. 27 REMOTE CONTROL

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
27	703-48222-00	.GRIP, CONTROL LEVER	1	1	SINGLE
28	703-48223-00	.LOCK, NEUTRAL	1	1	
29	703-48225-00	.COVER	1	1	
30	703-48219-00	.COVER, LEAD	1	1	
31	703-48281-00	.SCREW	2	2	
32	703-48282-00	.SCREW	7	7	
33	97380-08030	.BOLT	1	1	
34	92990-08600	.WASHER, PLATE	1	1	
35	98580-04010	.SCREW, PAN HEAD	3	3	
36	98580-04006	.SCREW, PAN HEAD	2	2	
37	98580-05010	.SCREW, PAN HEAD	1	1	
38	98580-03015	.SCREW, PAN HEAD	2	2	
39	703-48291-10	.SCREW (M6)	3	3	
40	95380-06600	.NUT, HEXAGON	3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL	1	1	SINGLE
42	701-48287-00	.WASHER	3	3	
43	703-48215-00	.GRAPHIC	1	1	
44	703-82510-43	.MAIN SWITCH ASSY	1	1	
45	703-82577-00	..CAP, KEY	1	1	
46	703-82531-00	.WIRE, LEAD (L70)	1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1	1	
48	682-82556-00	..LANYARD, STOP SWITCH	1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M)	1	1	(10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1	1	
51	703-83383-02	.BUZZER	1	1	
52	703-48284-00	.GROMMET	1	1	FOR 703-48205-17
	703-48284-10	.GROMMET	1	1	FOR 703-48207-17

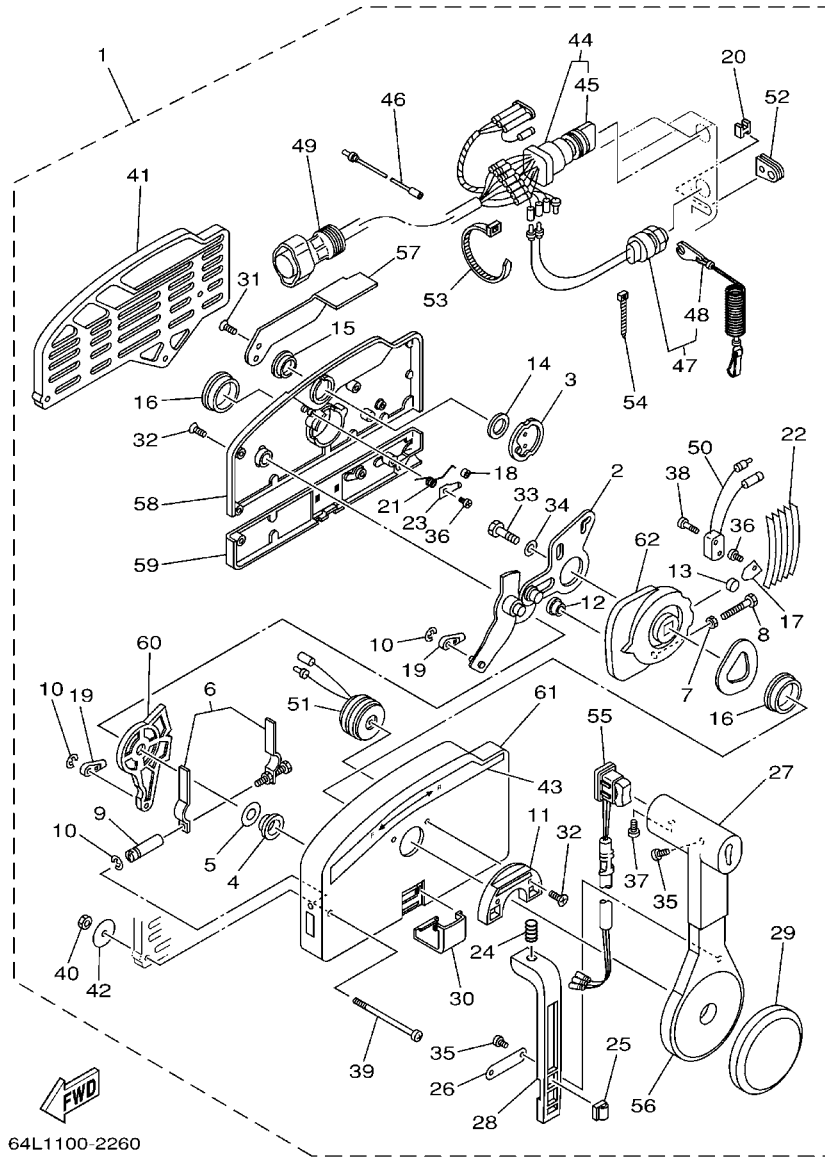
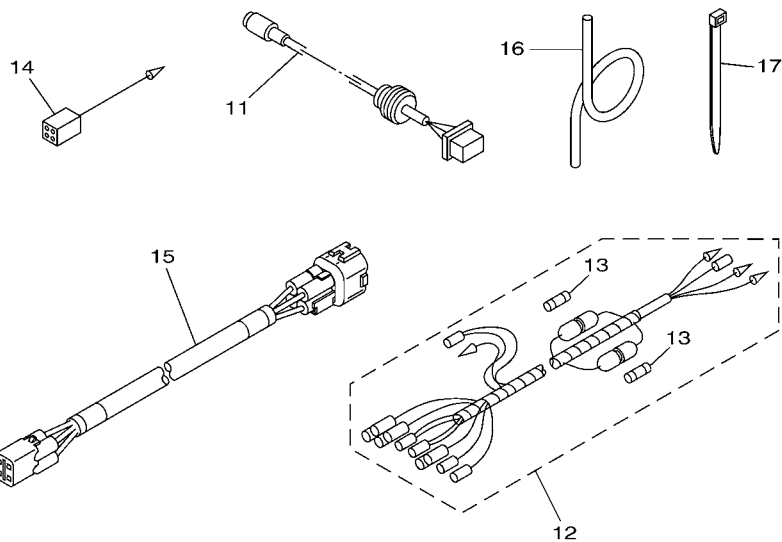
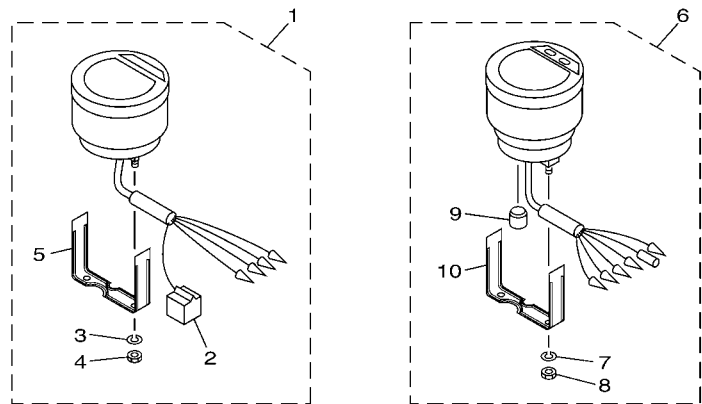


FIG. 27 REMOTE CONTROL

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
53	703-82591-00	.BAND	1	1	FOR 703-48205-17
	703-82591-00	.BAND	3	3	FOR 703-48207-17
54	703-82592-00	.BAND	1	1	
55	703-82563-02	.TRIM & TILT SWITCH ASSY	1	1	FOR 703-48205-17
	703-82563-12	.TRIM & TILT SWITCH ASSY	1	1	FOR 703-48207-17
56	703-48221-00	.LEVER, CONTROL	1	1	
57	703-48152-00	.KNOB, FREE ACCEL.	1	1	
58	703-48212-00	.BACK PLATE 1	1	1	
59	703-48213-00	.BACK PLATE 2	1	1	
60	703-48271-00	.ARM, SHIFT	1	1	
61	703-48211-01	.HOUSING,1	1	1	
62	703-48232-00	.GEAR	1	1	





6C14100-G370

FIG. 28 METER

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78		REMARKS
1	6Y5-8350T-90	DIGITAL TACHOMETER ASSY	1	1		AP OCE,CAR,BRA
2	9E450-04533	.CONNECTOR	1	1		F-4-W
3	92990-04100	.WASHER, SPRING	2	2		
4	95380-04600	.NUT	2	2		
5	6Y5-8355X-T1	.BRACKET, METER 1	1	1		
6	6Y5-83570-S5	SPEEDOMETER ASSY	1	1		AP OCE,CAR,BRA
7	92990-04100	.WASHER, SPRING	2	2		
8	95380-04600	.NUT	2	2		
9	6Y5-83533-T2	.GROMMET	1	1		
10	6Y5-8355X-T1	.BRACKET, METER 1	1	1		
11	6Y5-87122-S0	CORD ASSY 1	1	1		AP OCE,CAR,BRA
12	6Y5-83553-M0	WIRE, LEAD (L=2.5M)	1	1		AP OCE,CAR,BRA
13	1E6-82151-00	.FUSE (10A)	2	2		
14	6Y5-82117-00	WIRE, LEAD (BLACK) (L300)	1	1		AP OCE,CAR,BRA
15	6Y5-83653-30	WIRE, LEAD	1	1		AP OCE,BRA 4P,8M
	6Y5-83653-20	WIRE, LEAD		1		AP CAR 4P,7M
16	6Y5-83557-10	TUBE (8M)	1	1		AP OCE,BRA
	6Y5-83557-00	TUBE (6M)		1		AP CAR
17	90465-11M10	CLAMP	2	2		AP OCE,CAR,BRA

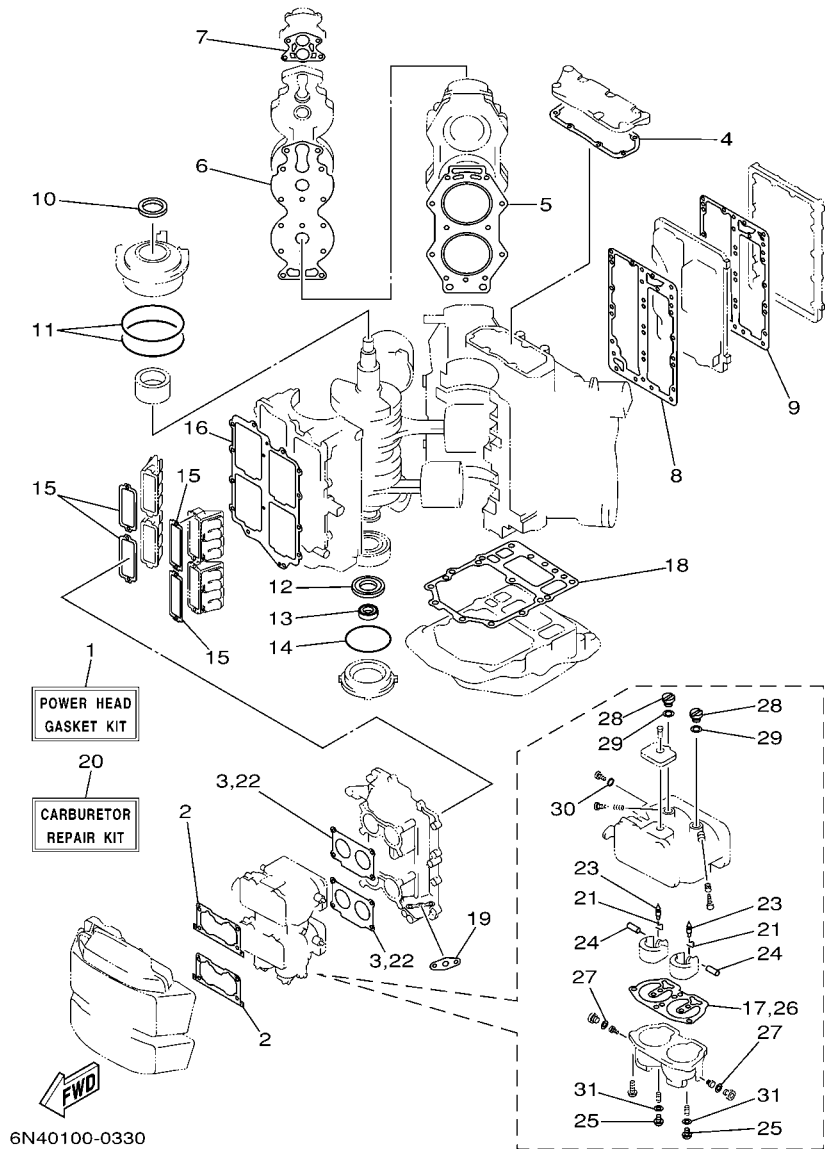


FIG. 29 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	6N6-W0001-A5	POWER HEAD GASKET KIT	1	1	
2	6K7-14483-00	.GASKET	2	2	
3	6E5-14198-A2	.GASKET	2	2	
4	6E5-11381-A2	.GASKET 1	1	1	
5	6E5-11181-A1	.GASKET, CYLINDER HEAD 1	2	2	
6	6E5-11193-A0	.GASKET, HEAD COVER 1	2	2	
7	688-12414-A1	.GASKET, COVER	2	2	
8	6E5-41112-A1	.GASKET, EXHAUST INNER COVER	1	1	
9	6E5-41114-A0	.GASKET, EXHAUST OUTER COVER	1	1	
10	93102-40M14	.OIL SEAL	1	1	
11	93211-04001	.O-RING	2	2	
12	93102-35M13	.OIL SEAL	1	1	
13	93101-22M15	.OIL SEAL	1	1	
14	93210-74M35	.O-RING	1	1	
15	6E5-13621-A1	.GASKET, VALVE SEAT	4	4	
16	6E5-13645-A1	.GASKET, MANIFOLD 1	1	1	
17	64D-14384-01	.GASKET, FLOAT CHAMBER	2	2	
18	6G5-45113-A1	.GASKET, UPPER CASING	1	1	
19	650-24431-A0	.GASKET, FUEL PUMP 1	1	1	
20	6E5-W0093-09	CARBURETOR REPAIR KIT	1	1	
21	6E5-14159-00	.CLIP	2	2	
22	6E5-14198-A2	.GASKET	1	1	
23	6E5-14546-00	.VALVE, NEEDLE	2	2	
24	6E5-14386-02	.PIN, FLOAT	2	2	
25	64D-14394-00	.VALVE, DRAIN	2	2	
26	64D-14384-01	.GASKET, FLOAT CHAMBER	1	1	
27	6E5-14398-00	.GASKET	2	2	

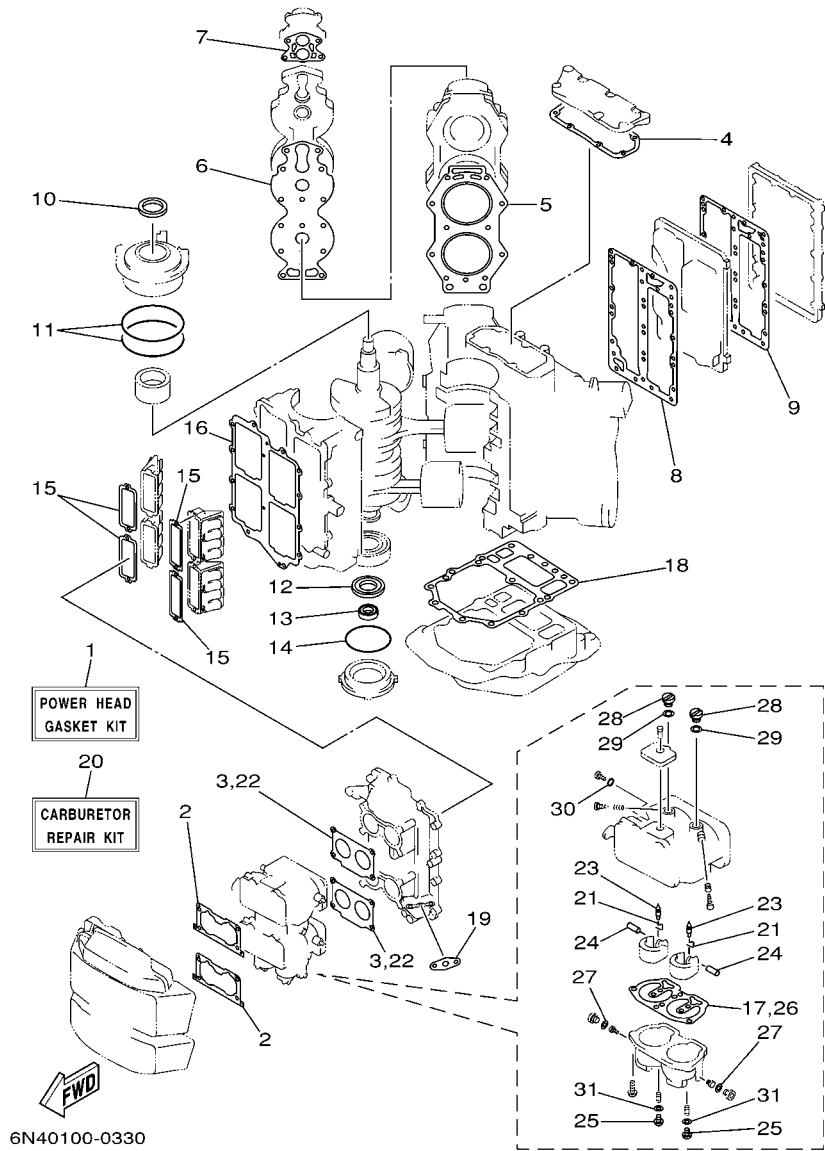


FIG. 29 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78			REMARKS
28	6E5-14328-01	.PLUG	2	2			
29	6E5-14979-00	.GASKET	2	2			
30	6J8-14995-00	.GASKET	1	1			
31	61U-14959-00	.GASKET	2	2			
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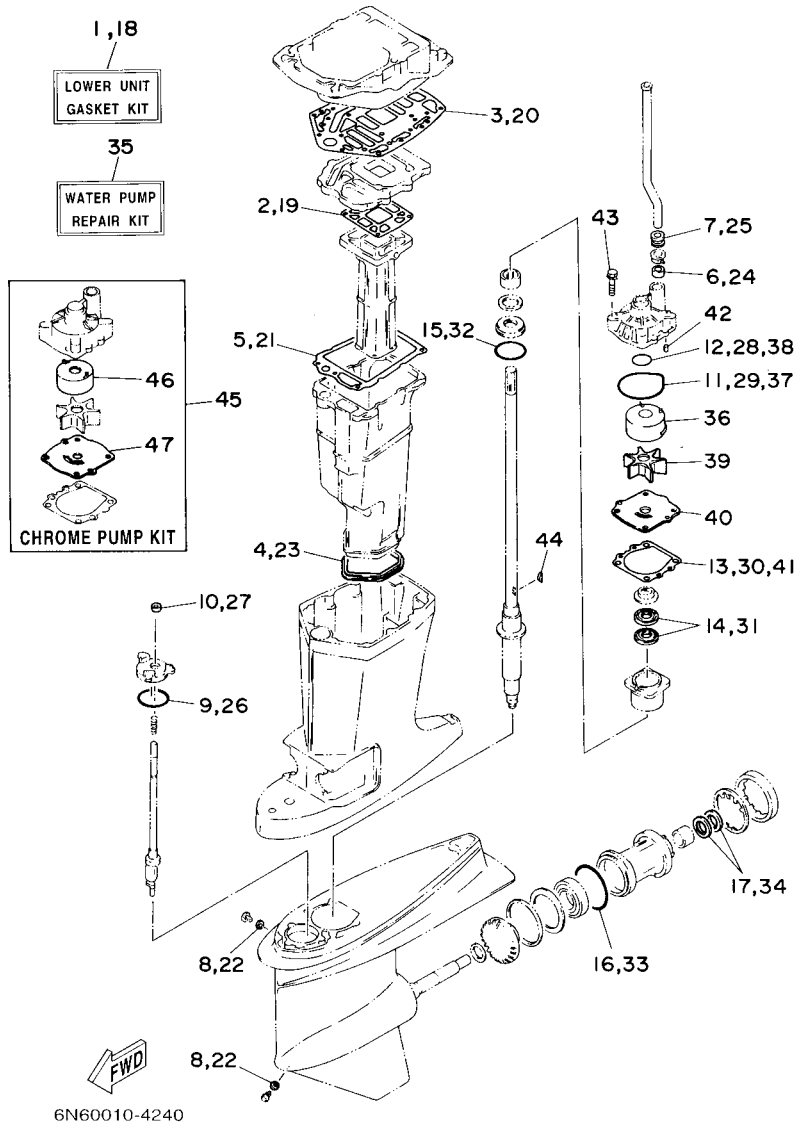


FIG. 30 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6N66	6N78	REMARKS
1	6E5-W0001-F1	LOWER UNIT GASKET KIT	1		
2	6E5-41134-A0	.GASKET, EXHAUST MANIFOLD	1		
3	6G5-45114-A1	.GASKET, UPPER CASING	1		
4	6E5-45123-00	.GASKET, MUFFLER	1		
5	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD	1		
6	6E5-44365-00	.DAMPER, WATER SEAL	1		
7	6E5-44366-00	.DAMPER, WATER SEAL	1		
8	90430-08020	.GASKET	2		
9	93210-58144	.O-RING	1		
10	93106-09014	.OIL SEAL	1		
11	93210-86M38	.O-RING	1		
12	93210-37160	.O-RING	1		
13	6E5-44315-A0	.GASKET, WATER PUMP	1		
14	93101-28M16	.OIL SEAL	2		
15	93210-55M14	.O-RING	1		
16	93210-86M39	.O-RING	1		
17	93101-30M17	.OIL SEAL	2		
18	6F3-W0001-C1	LOWER UNIT GASKET KIT		1	
19	6G5-41134-A1	.GASKET, EXHAUST MANIFOLD		1	
20	6G5-45114-A1	.GASKET, UPPER CASING		1	
21	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD		1	
22	90430-08020	.GASKET		2	
23	6E5-45123-00	.GASKET, MUFFLER		1	
24	6E5-44365-00	.DAMPER, WATER SEAL		1	
25	6E5-44366-00	.DAMPER, WATER SEAL		1	
26	93210-58144	.O-RING		1	
27	93106-09014	.OIL SEAL		1	

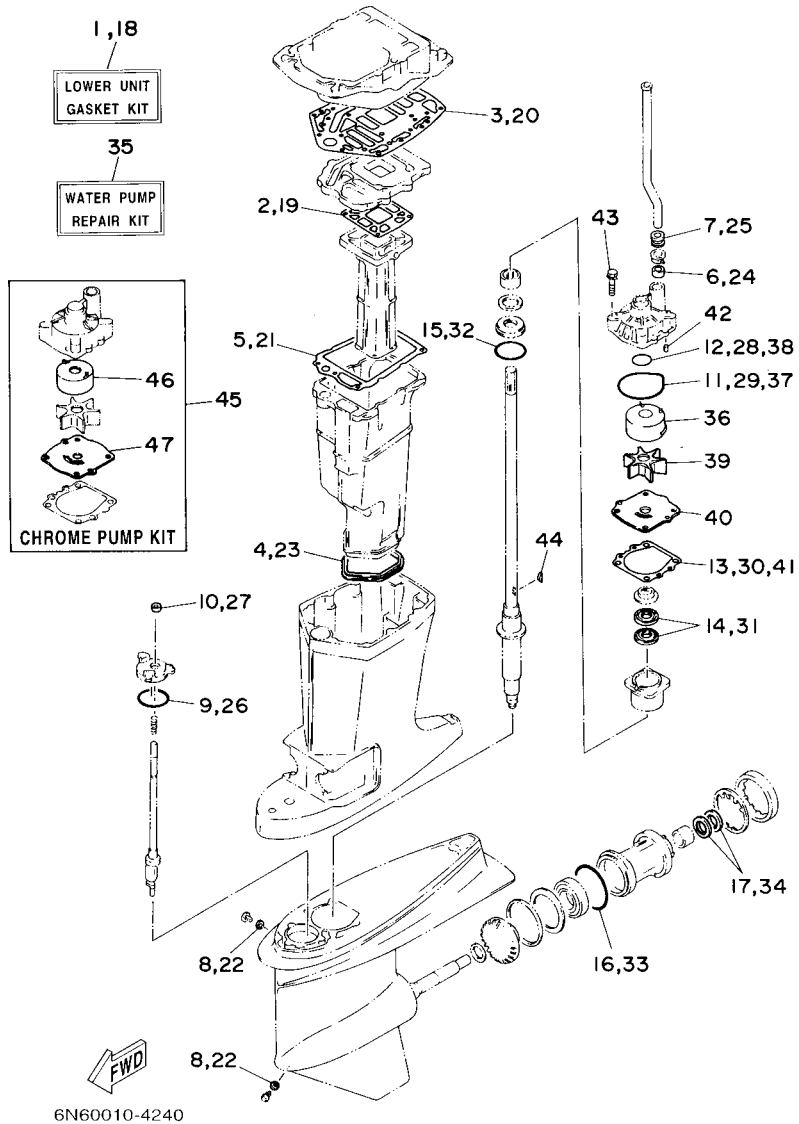


FIG. 30 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6N68	6N78	REMARKS
28	93210-37160	.O-RING		1	
29	93210-86M38	.O-RING		1	
30	6E5-44315-A0	.GASKET, WATER PUMP		1	
31	93101-28M16	.OIL SEAL		2	
32	93210-55M14	.O-RING		1	
33	93210-86M39	.O-RING		1	
34	93101-30M17	.OIL SEAL		2	
35	6N6-W0078-02	WATER PUMP REPAIR KIT	1	1	
36	61A-44322-02	.INSERT, CARTRIDGE	1	1	
37	93210-86M38	.O-RING	1	1	
38	93210-37160	.O-RING	1	1	
39	6E5-44352-01	.IMPELLER	1	1	
40	6E5-44323-00	.OUTER PLATE, CARTRIDGE	1	1	
41	6E5-44315-A0	.GASKET, WATER PUMP	1	1	
42	93606-12019	.PIN, DOWEL	2	2	
43	90119-08M14	.BOLT, WITH WASHER	4	4	
44	90280-04M05	.KEY, WOODRUFF	1	1	
45	6E5-W0078-3A	CHROME PUMP KIT	1	1	
46	6R3-44322-42	.INSERT, CARTRIDGE	1	1	
47	6E5-44323-40	.OUTER PLATE, CARTRIDGE	1	1	

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6L1-11111-00-1S	4 - 1	6R3-13117-00	7 - 17	64D-14394-00	6 - 11	6R3-24313-20	9 - 1	6E5-41114-A0	29 - 9	6N7-42681-30	1 - 22
6E5-11111-10-1S	4 - 1	6R3-13183-10	7 - 12		29 - 25	6E5-24314-00	9 - 13	6G5-41131-01-5B	21 - 22	6N6-42681-42	1 - 22
6E5-11119-01	2 - 16	6N6-13200-00	7 - 1	6E5-14398-00	6 - 13	6G5-24316-10	9 - 32	6L1-41132-00-5B	21 - 26	6N7-42681-50	1 - 22
6E5-11181-A1	4 - 2	6N7-13200-00	7 - 1		29 - 27	6G5-24318-10	9 - 36	6E5-41132-10-5B	21 - 26	6N7-42682-30	1 - 23
	29 - 5	6E5-13411-00	8 - 28	6E5-1441K-00	5 - 27	6E5-24319-01	8 - 7	6E5-41134-A0	21 - 27	6N6-42682-42	1 - 23
6E5-11191-01-1S	4 - 4	6E5-13414-00	8 - 29	6N7-14440-01	5 - 26	6G5-24319-10	9 - 37		30 - 2	6N7-42682-50	1 - 23
6E5-11193-A0	4 - 5	6N7-13416-00	7 - 7	6K7-14483-00	5 - 29	6E5-24321-01	8 - 11	6G5-41134-A1	21 - 27	6N7-42683-40	1 - 20
	29 - 6	6E5-13437-43	8 - 45		29 - 2	6E5-24322-00	8 - 4		30 - 19	6N6-42686-40	1 - 17
6E5-11325-00	2 - 14	6E5-13437-62	8 - 45	624-14485-00	5 - 8	64E-24323-00	8 - 34	6E5-41135-A0	21 - 34	6N7-42686-40	1 - 17
6E5-11370-01	5 - 9	6E5-13448-00	8 - 25	6E5-14488-00	11 - 20	6Y1-24329-00	24 - 5		30 - 5	6N6-42686-60	1 - 17
6K7-11371-01-1S	2 - 22	6R3-13471-00	7 - 2	6E5-14527-01	6 - 23	6E5-24351-51	10 - 3		30 - 21	6N6-42687-30	1 - 19
6H1-11372-00	21 - 21	6L2-13475-00	7 - 3	6E5-14546-00	6 - 6		24 - 10	6G5-41137-02-94	21 - 10	6N7-42687-30	1 - 19
6G5-11372-00-1S	4 - 24	6E5-13552-01	5 - 7		29 - 23	6Y2-24360-60	10 - 5	6G5-41137-11-94	21 - 10	6N6-42687-60	1 - 19
6E5-11372-01	2 - 5	6E5-13610-00	5 - 1	6E5-14711-01-5B	21 - 30		24 - 12	6E5-41213-00	16 - 32	6N7-42711-43-8D	15 - 1
624-11379-00	2 - 3	6E5-13621-A1	5 - 3	6E5-14737-00	21 - 31	6E5-24367-10	15 - 40	6E5-41217-01	5 - 21	648-42715-00	16 - 49
6E5-11381-A2	2 - 23		29 - 15	64D-1492E-88	6 - 12	6E5-24376-10	9 - 35	6H1-41237-00	7 - 21	6E5-42716-00	15 - 43
	29 - 4	6E5-13641-11-1S	5 - 6	64D-1492E-90	6 - 12	6R3-24377-00	9 - 2	6R5-41237-00	7 - 23	6E5-42724-00	21 - 11
6G5-11382-A1	4 - 23	6E5-13645-A1	5 - 14	64D-1492F-39	6 - 9	6R3-24377-10	9 - 2	662-41237-01	16 - 25	6N7-42725-20	15 - 10
6N7-11411-01	3 - 1		29 - 16	64D-1492F-41	6 - 9	650-24378-00	4 - 16		16 - 31	6N7-42725-30	15 - 10
6E5-11447-00	3 - 2	6E5-14159-00	6 - 7	61A-1492H-12	6 - 14	6E5-24379-00	8 - 12	6R3-41241-00	7 - 20	688-42726-10	15 - 28
663-11518-01	2 - 4		29 - 21	61U-14959-00	6 - 10		8 - 36	6E5-41256-01	5 - 22	6N7-42738-02-5B	15 - 11
6R3-11536-00	3 - 9	6E5-14198-A2	5 - 19		29 - 31	6E5-24410-04	9 - 16	661-41262-02	5 - 23	6N7-42741-01-8D	15 - 29
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64D-11603-02	3 - 18		29 - 22		29 - 29	6E5-24412-11	9 - 24	689-41273-00	5 - 25	68F-42753-00	15 - 59
	3 - 20	6E5-14223-00	6 - 21	6J8-14995-00	6 - 26	6E5-24413-01	9 - 18	688-41611-00	11 - 9	6E5-42761-00-1S	2 - 18
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	3 - 20	6N6-14301-00	6 - 1	6N6-15100-01-1S	2 - 2	6E5-24423-00	9 - 23	6E5-41631-01-1S	16 - 10	6E5-42769-00	21 - 5
64D-11605-02	3 - 18	6L1-14301-05	6 - 1	6N7-15100-01-1S	2 - 2	648-24424-00	9 - 22	6E5-41632-02-1S	16 - 6	6R3-42771-01-8D	15 - 30
	3 - 20	6E5-14301-17	6 - 1	6R3-15163-00-1S	3 - 3	650-24431-A0	9 - 20	688-41636-00	16 - 29	6G5-42791-00	15 - 61
6R5-11631-11-93	3 - 17	6N6-14302-00	6 - 2	6G5-15359-00-94	3 - 12		29 - 19	6E5-41636-01	16 - 23	6K7-42791-00	15 - 61
6R5-11633-10	3 - 21	6L1-14302-05	6 - 2	6E5-21708-10	8 - 1	6E5-24435-01	9 - 20	6E5-42510-A1-8D	18 - 10	6L1-42791-00	15 - 61
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NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
64E-43126-00	17 - 37	6E5-43862-00	19 - 15	6E5-44323-40	30 - 47	6E5-45371-01	23 - 14	6E5-45949-00-EL	23 - 26	703-48264-00	27 - 6
64E-43131-01	17 - 15	6G5-43863-00	20 - 10	6E5-44352-01	22 - 28	6E5-45371-10	23 - 28	6E5-45952-00-EL	23 - 26	703-48265-00	27 - 9
64E-43139-10	18 - 1	6E5-43864-00	19 - 21		30 - 39	688-45375-00	23 - 9	6E5-45954-00-EL	23 - 26	703-48268-00	27 - 5
6G5-43144-00	17 - 27	6G5-43864-00	19 - 20	6E5-44361-00	23 - 2	663-45376-00-94	23 - 8	6E5-45956-00-EL	23 - 26	703-48271-00	27 - 60
6E5-43145-01	25 - 8	64E-43865-00	20 - 16	6E5-44361-20	23 - 2	6E5-45378-00	22 - 10	688-45970-03-98	23 - 26	703-48281-00	27 - 31
6G5-43148-00	17 - 32	6G5-43865-00	20 - 35	6E5-44365-00	23 - 3	688-45383-02	22 - 68	6E5-45970-10	23 - 27	703-48282-00	27 - 32
6G5-43181-02	17 - 29	64E-43866-00	19 - 10		23 - 19	688-45384-00	22 - 69	688-45972-02-98	23 - 26	703-48284-00	27 - 52
6G5-43185-02	17 - 30	64E-43867-00	19 - 9		30 - 6	6E5-45501-01	22 - 43	6E5-45972-10	23 - 27	703-48284-10	27 - 52
64E-43311-10-8D	17 - 22	64E-43868-00	20 - 3		30 - 24	6E5-45501-21	22 - 43	688-45974-02-98	23 - 26	701-48287-00	27 - 42
64E-43311-20-8D	17 - 22	64E-43869-00	19 - 27	6E5-44366-00	23 - 1	61A-45527-00	22 - 23	6E5-45974-10	23 - 27	703-48291-10	27 - 39
61A-43376-00	18 - 8	6H1-4386K-10	20 - 29		30 - 7	6E5-45536-00	22 - 9	688-45976-01-98	23 - 26	703-48293-10	27 - 41
64E-43800-04-4D	19 - 1	6E5-43872-00	19 - 13		30 - 25	61A-45538-00	22 - 20	6E5-45976-10	23 - 27	701-48320-50	26 - 2
64E-43802-00	20 - 8	64E-43873-00	20 - 24	6E5-44391-00	15 - 9	6E5-45551-02	22 - 44	6E5-45978-10	23 - 27	701-48320-60	26 - 2
64E-43805-00	20 - 37	6E5-43874-01	19 - 22	6E5-44511-00-5B	18 - 38	6E5-45560-01	22 - 46	688-45978-60-98	23 - 26	701-48320-80	26 - 2
64E-4380F-00	20 - 33	64E-43875-00	20 - 25	6E5-44514-00-94	18 - 31	6E5-45567-01	22 - 5	6E5-45987-01	23 - 21	6E5-48344-00	16 - 7
64E-4380J-00	20 - 30	64E-43879-00	20 - 27	6G5-44526-00	17 - 3	6E5-45567-10	22 - 5	6E5-45994-10	23 - 29		16 - 42
64E-43870-01	19 - 6	64E-43879-10	20 - 26	68F-44533-00	2 - 20	6E5-45567-20	22 - 5	688-45997-01	23 - 22	703-48345-01	27 - 19
64E-43811-01	19 - 7	64E-4387A-00	20 - 23	6G5-44551-01-8D	18 - 13	6E5-45567-30	22 - 5	703-48152-00	27 - 57	701-48350-00	26 - 2
6E5-43814-02	19 - 14	64E-43880-02	20 - 28	6E5-44552-01-94	18 - 24	6E5-45567-40	22 - 5	703-48153-00	27 - 3	701-48350-20	26 - 2
64E-43816-00	20 - 17	64E-43883-00	19 - 12	6E5-44553-01-8D	18 - 27	6E5-45567-50	22 - 5	703-48189-00	27 - 17	703-48358-00	27 - 20
64E-43817-00	19 - 5	64E-4388E-00	19 - 26	6E5-44555-00-94	18 - 16	6E5-45567-60	22 - 5	703-48198-00	27 - 14	6E5-48531-00	16 - 1
64E-43817-10	20 - 19	64E-4388E-10	20 - 1	663-44575-00	18 - 37	6E5-45571-01	22 - 60	703-48205-17	26 - 1	6E5-48538-00	16 - 2
64E-43818-01	19 - 33	64E-4388J-00	19 - 3	6E5-44575-00	18 - 15	6E5-45576-00	22 - 61		27 - 1	6E5-61350-02	25 - 1
64E-4381G-00	19 - 28	64E-43891-00	20 - 31	6E5-45111-02-8D	21 - 1	6L6-45577-00	22 - 65	703-48207-17	26 - 1	6E5-61351-01	25 - 2
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