

PARTS CATALOGUE

25B'01 (69R1)

30H'01 (69S1)

YAMAHA
GENUINE
Parts & Accessories

1Z69R-664E1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

25B'01 (69R1), 30H'01 (69S1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made
(Parts need to be ordered locally)

"O/S" Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	E	EH	EHT	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1			
6E0-85550-70	.ROTOR ASSY	1			
6E0-15723-00-94.	PULLY, STARTER	1			

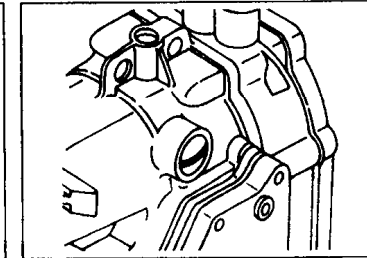
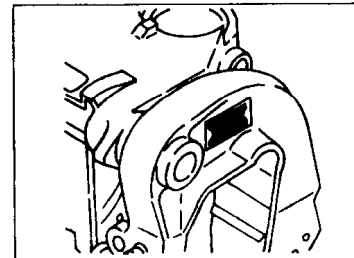
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
25MH	25BMH
30MH	30HMH
30W	30HW

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

25BMH	S : 020101 L : 350101	30HW	L: 450101
30HMH	S : 050101 L : 500101		



2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

8. The asterisk (*) before a reference number indicates modification items after the first edition.

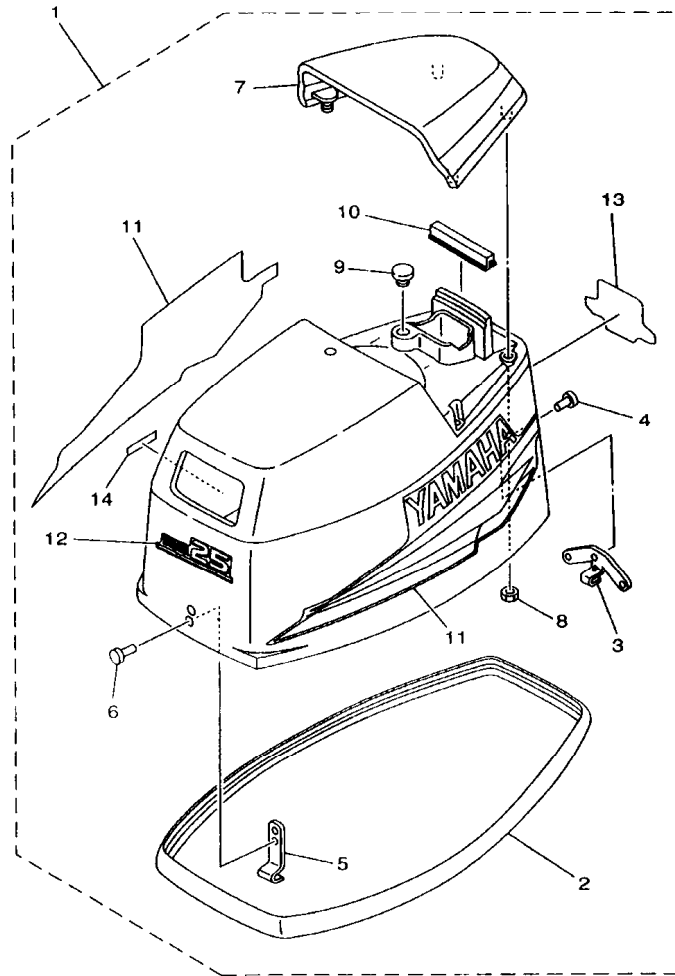
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69R0664-1010

FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69R-42610-10-4D	TOP COWLING ASSY	1			
	69S-42610-10-4D	TOP COWLING ASSY		1	1	
2	6G0-42615-00	.SEAL	1	1	1	
3	689-42647-00	.HOLDER, CLAMP BAND	1	1	1	
4	90266-04M01	.RIVET	3	3	3	
5	6G0-42651-02	.HOOK	1	1	1	
6	90266-04M00	.RIVET	2	2	2	
7	69P-42613-00-4D	.MOLDING, AIR DUCT	1	1	1	
8	90179-06M24	.NUT	4	4	4	
9	90480-14M14	.GROMMET	1	1	1	
10	61N-42628-00	.SEAL	1	1	1	
11	61R-W0070-10	.GRAPHIC SET	1	1	1	
12	61R-42677-10	.GRAPHIC, FRONT	1			
	61T-42677-10	.GRAPHIC, FRONT		1	1	
13	61R-42678-10	.GRAPHIC, REAR	1			
	61T-42678-10	.GRAPHIC, REAR		1	1	
14	6E0-44191-11	INDICATOR, SHIFT	1	1	1	

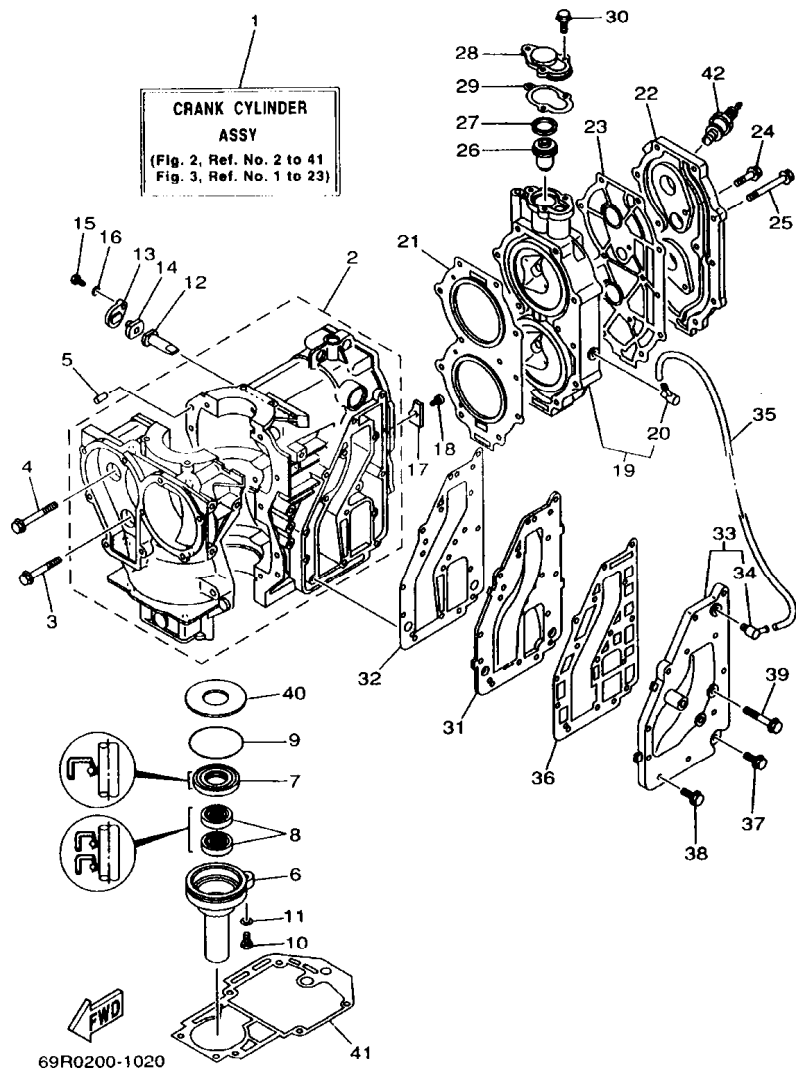


FIG. 2 CYLINDER, CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-W0090-00-1S	CRANK CYLINDER ASSY	1			
	69S-W0090-00-1S	CRANK CYLINDER ASSY		1	1	
2	69P-15100-00-1S	CRANKCASE ASSY	1	1	1	
3	90119-08009	BOLT, WITH WASHER	2	2	2	
4	90119-08M65	BOLT, WITH WASHER	8	8	8	
5	93606-12019	PIN, DOWEL	2	2	2	
6	689-15396-01-5B	HOUSING, OIL SEAL	1	1	1	
7	93102-25008	OIL SEAL	1	1	1	
8	93101-16001	OIL SEAL	2	2	2	
9	93210-58M21	O-RING	1	1	1	
10	97095-06022	BOLT	1	1	1	
11	92995-06600	WASHER	1	1	1	
12	6J8-11325-00	ANODE	1	1	1	
13	6H3-11327-00-94	COVER, ANODE	1	1	1	
14	6H3-11328-00	GROMMET, ANODE	1	1	1	
15	97013-06016	BOLT	1	1	1	
16	92903-06600	WASHER, PLATE	1	1	1	
17	689-11325-00	ANODE	1	1	1	
18	90151-06M02	SCREW, COUNTERSUNK	1	1	1	
19	61N-11111-01-1S	HEAD, CYLINDER 1	1			
	61T-11111-01-1S	HEAD, CYLINDER 1		1	1	
20	676-11372-00	.NIPPLE, HOSE	1	1	1	
21	61N-11181-A1	GASKET, CYLINDER HEAD 1	1	1	1	
22	61N-11191-01-1S	COVER, CYLINDER HEAD 1	1	1	1	
23	61T-11193-A1	GASKET, HEAD COVER 1	1	1	1	
24	90119-06MA2	BOLT, WITH WASHER	2	2	2	
25	90119-08015	BOLT, WITH WASHER	11	11	11	

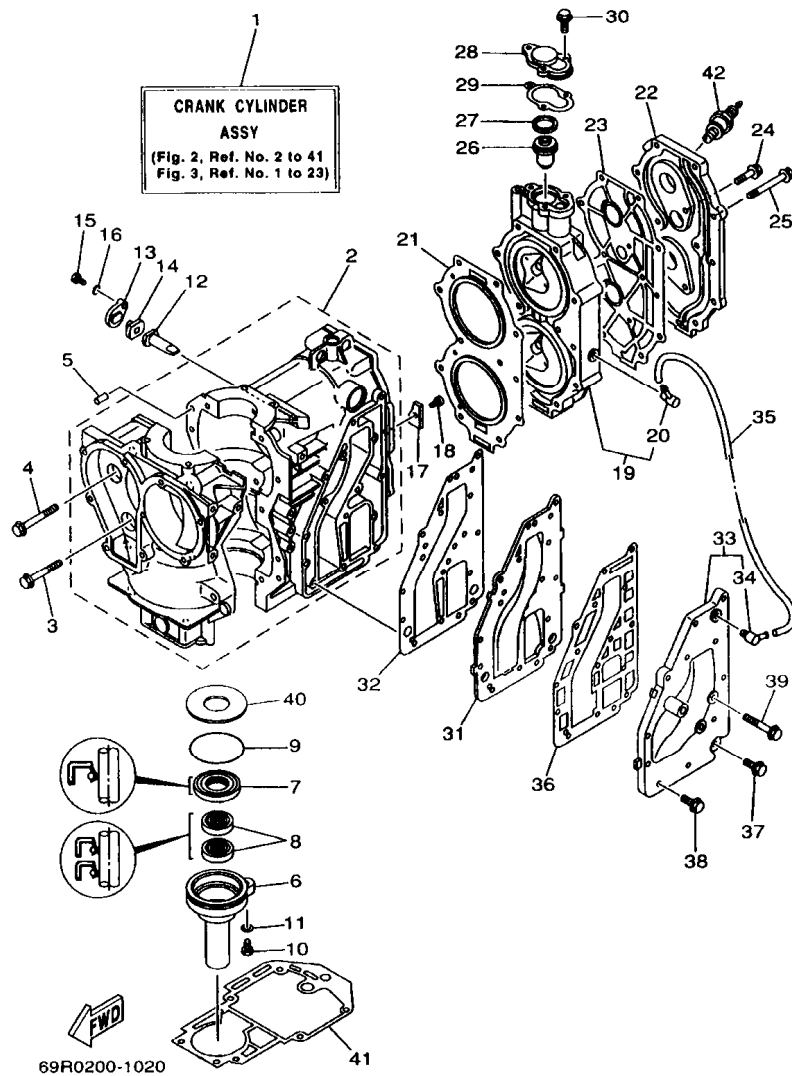
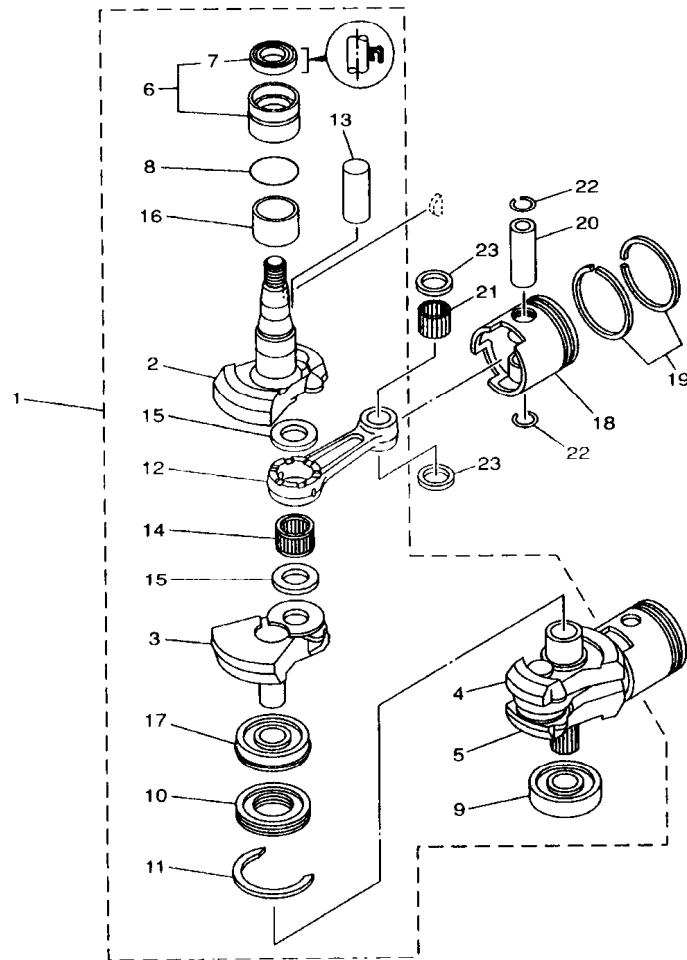


FIG. 2 CYLINDER, CRANKCASE

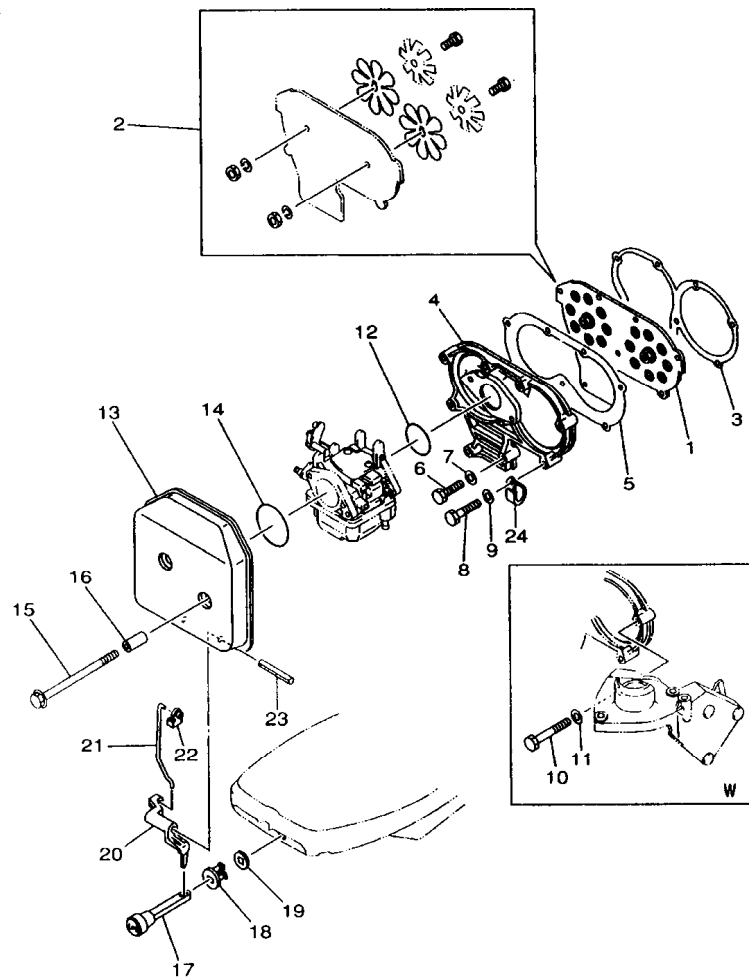
REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
26	6E5-12411-01	THERMOSTAT	1	1	1	
27	90201-21567	WASHER, PLATE	1	1	1	
28	655-12413-01-1S	COVER, THERMOSTAT	1	1	1	
29	655-12414-A1	GASKET, COVER	1	1	1	
30	90119-06MA2	BOLT, WITH WASHER	3	3	3	
31	6K8-41121-00-1S	INNER COVER, EXHAUST	1	1	1	
32	6K8-41122-A1	GASKET, EXHAUST INNER COVER	1	1	1	
33	61N-41123-00-1S	OUTER COVER, EXHAUST	1	1	1	
34	676-11372-00	.NIPPLE, HOSE	1	1	1	
35	90445-10M41	HOSE (L105)	1	1	1	
36	6K8-41124-A1	GASKET, EXHAUST OUTER COVER	1	1	1	
37	90119-06MA3	BOLT, WITH WASHER	1	1	1	
38	90119-06MA4	BOLT, WITH WASHER	11	11	11	
39	90119-06MA0	BOLT, WITH WASHER	3	3	3	
40	90201-50306	WASHER, PLATE	1	1	1	
41	689-45113-A1	GASKET, UPPER CASING	1	1	1	
42	94702-00271	PLUG, SPARK (NGK BR7HS-10)	2			
	94702-00247	PLUG, SPARK (NGK BR8HS-10)		2	2	



69R0010-1030

FIG. 3 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-11400-00	CRANKSHAFT ASSY	1	1	1	
2	69P-11412-00	.CRANK 1	1	1	1	
3	61N-11422-00	.CRANK 2	1	1	1	
4	61N-11432-00	.CRANK 3	1	1	1	
5	61N-11442-00	.CRANK 4	1	1	1	
6	93399-99951	.BEARING	1	1	1	
7	93102-32M07	.OIL SEAL	1	1	1	
8	93210-46M16	.O-RING	1	1	1	
9	93306-305U3	.BEARING	1	1	1	
10	61N-11515-00	.SEAL, LABYRINTH 1	1	1	1	
11	93440-62057	.CIRCLIP	1	1	1	
12	689-11651-00	.ROD, CONNECTING	2	2	2	
13	689-11681-01	.PIN, CRANK 1	2	2	2	
14	93310-62406	.BEARING	2	2	2	
15	90209-24M03	.WASHER	4	4	4	
16	90387-32002	.COLLAR	1	1	1	
17	93390-00009	.BEARING	1	1	1	
18	61N-11631-00-95	PISTON (STD)	2	2	2	
	61N-11635-00	PISTON (0.25MM O/S)	2	2	2	AP
	61N-11636-00	PISTON (0.50MM O/S)	2	2	2	AP
19	61N-11603-00	PISTON RING SET (STD)	2	2	2	
	61N-11604-00	PISTON RING SET (0.25MM O/S)	2	2	2	AP
	61N-11605-00	PISTON RING SET (0.50MM O/S)	2	2	2	AP
20	689-11633-00	PIN, PISTON	2	2	2	
21	93602-20M02	PIN, DOWEL	68	68	68	
22	688-11634-00	CLIP, PISTON PIN	4	4	4	
23	90201-20M27	WASHER, PLATE	4	4	4	

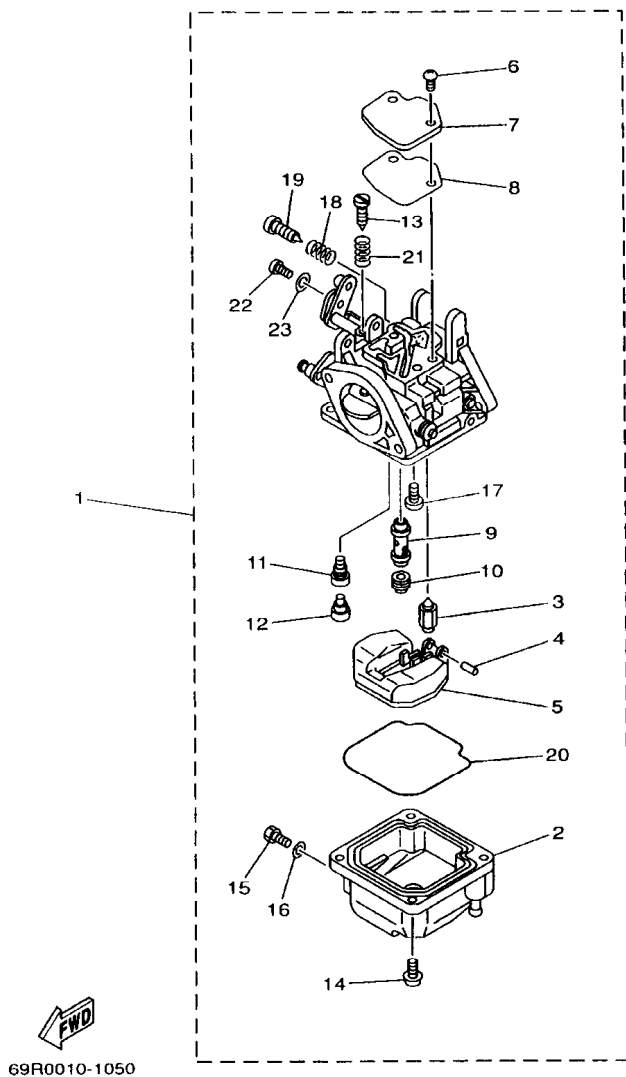


69R0664-1040

FIG. 4 INTAKE

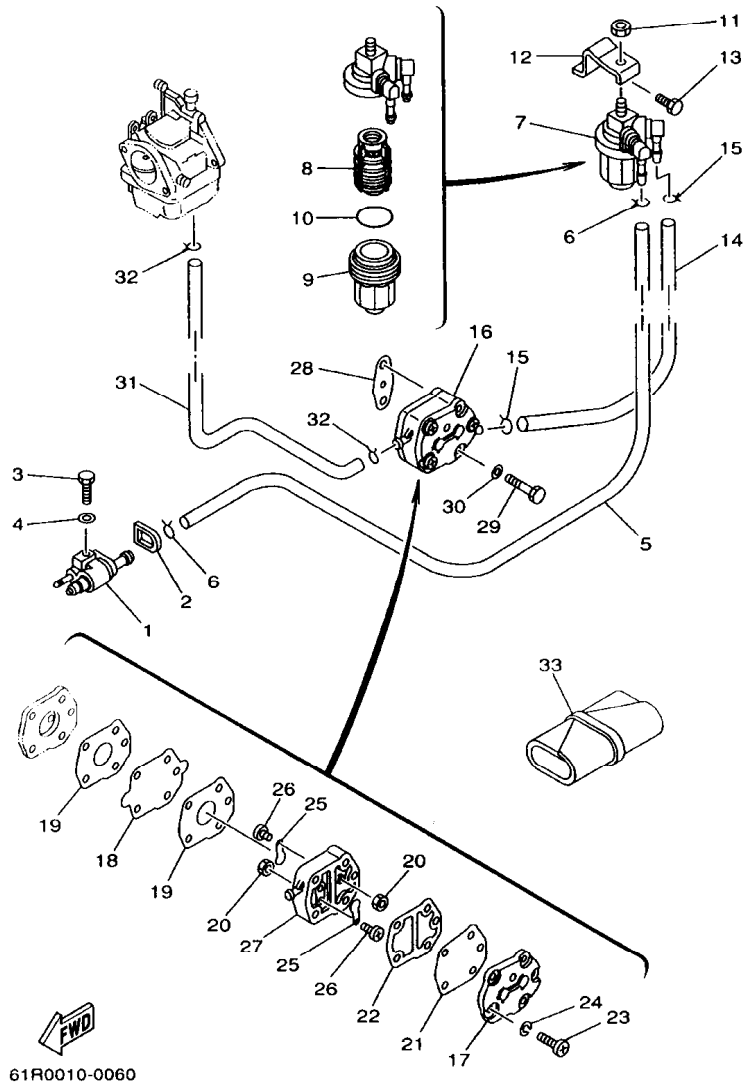
REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	61N-13610-00	REED VALVE ASSY	1			
	689-13610-01	REED VALVE ASSY		1	1	
2	689-W0004-00	.REED SET	1	1	1	
3	648-13621-A1	GASKET, VALVE SEAT	1	1	1	
4	61N-13641-01-1S	MANIFOLD 1	1	1	1	
5	648-13645-A0	GASKET, MANIFOLD 1	1	1	1	
6	97013-06025	BOLT		2	2	
7	92903-06600	WASHER, PLATE		2	2	
8	97013-06035	BOLT		7		
	97013-06035	BOLT			6	
9	92903-06600	WASHER, PLATE		7		
	92903-06600	WASHER, PLATE			6	
10	97013-06050	BOLT			1	
11	92903-06600	WASHER, PLATE			1	
12	61N-14198-00	GASKET	1	1	1	
13	61N-14440-00	SILENCER ASSY, INTAKE	1	1	1	
14	93210-40659	O-RING	1	1	1	
15	90119-06M94	BOLT, WITH WASHER	2	2	2	
16	90387-06M26	COLLAR	2	2	2	
17	682-41271-00	KNOB, CHOKE	1	1	1	
18	689-41273-00	GROMMET	1	1	1	
19	6J8-41274-00	GROMMET 2	1	1	1	
20	689-41252-01	LEVER, CHOKE 1	1	1	1	
21	61N-41256-00	ROD, CHOKE 1	1	1	1	
22	661-41262-02	JOINT, CHOKE LEVER	1	1	1	
23	91690-40048	PIN, SPRING	1	1	1	
24	90465-06M88	CLAMP	1	1	1	

FIG. 5 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-14301-00	CARBURETOR ASSY 1	1			
	69S-14301-00	CARBURETOR ASSY 1		1	1	
2	61N-14381-00	.BODY, FLOAT CHAMBER	1	1	1	
3	61N-14392-00	.VALVE, NEEDLE	1	1	1	
4	6E5-14386-01	.PIN, FLOAT	1	1	1	
5	6L2-14385-00	.FLOAT	1	1	1	
6	97980-04110	.SCREW, WITH WASHER	2	2	2	
7	6L2-14157-00	.COVER, MIXING	1	1	1	
8	6L2-14399-00	.GASKET	1	1	1	
9	61N-14341-00	.NOZZLE, MAIN	1			
	61T-14341-00	.NOZZLE, MAIN		1	1	
10	61N-14343-65	.JET, MAIN (#130)	1	1	1	
11	6L2-14342-34	.JET, PILOT (#68)	1	1	1	
12	50M-14355-00	.PLUG	1	1	1	
13	664-14321-01	.SCREW, THROTTLE	1	1	1	
14	97980-04112	.SCREW, WITH WASHER	4	4	4	
15	677-14383-01	.SCREW, DRAIN	1	1	1	
16	6L2-14398-00	.GASKET	1	1	1	
17	98980-04006	.SCREW, BIND	2	2	2	
18	646-14212-01	.SPRING, PILOT ADJUSTING	1	1	1	
19	61N-14323-00	.SCREW, AIR ADJUSTING	1	1	1	
20	6L2-14384-00	.GASKET, FLOAT CHAMBER	1	1	1	
21	61N-14212-00	.SPRING, PILOT ADJUSTING	1	1	1	
22	97890-05006	.SCREW, PAN HEAD	1	1	1	
23	62Y-14597-00	.WASHER	1	1	1	

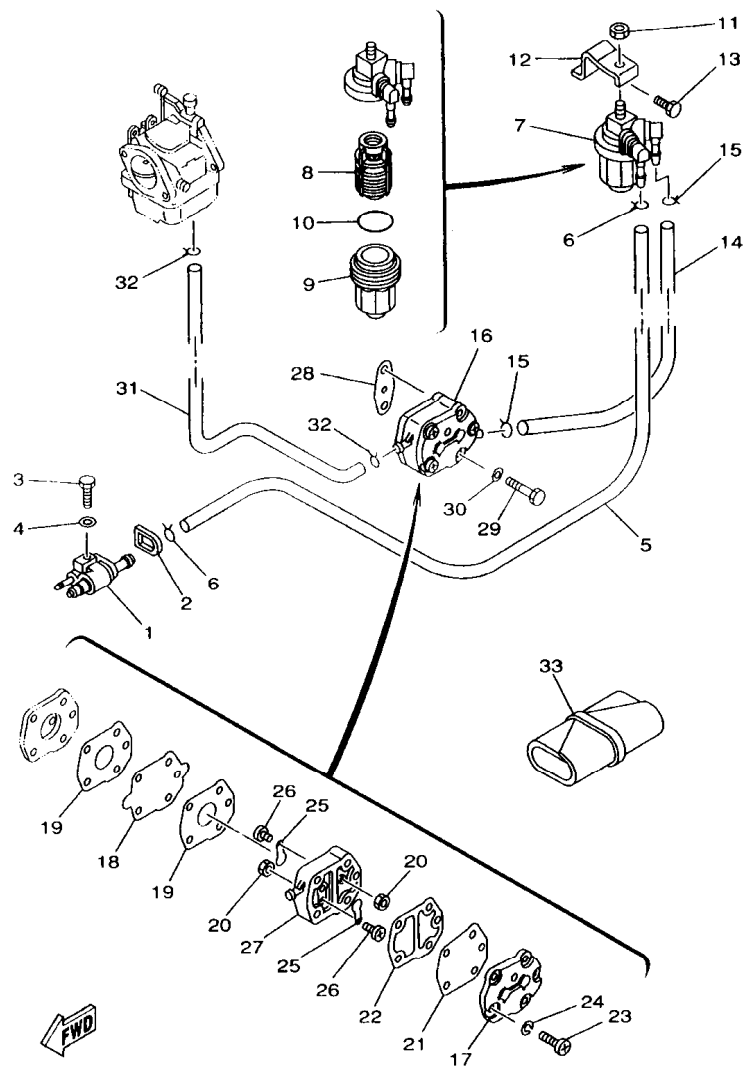
FIG. 6 FUEL



61R0010-0060

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	1	1	
2	61N-24329-00	SEAL	1	1	1	
3	97095-06020	BOLT	1	1	1	
4	92995-06600	WASHER	1	1	1	
5	90445-09M75	HOSE (L370)	1	1	1	
6	90467-08004	CLIP	2	2	2	
7	61N-24560-00	FILTER ASSY	1	1	1	
8	61N-24563-00	ELEMENT, FILTER	1	1	1	
9	61N-24521-00	CUP, FILTER	1	1	1	
10	93210-32738	O-RING	1	1	1	
11	95380-08600	NUT	1	1	1	
12	61N-24566-01	BRACKET, FILTER	1	1	1	
13	97013-06014	BOLT	1	1	1	
14	689-24311-00	PIPE, FUEL 1	1	1	1	
15	90467-08004	CLIP	2	2	2	
16	692-24410-00	FUEL PUMP ASSY	1	1	1	
17	6A0-24413-00	BODY 2	1	1	1	
18	692-24411-00	DIAPHRAGM	1	1	1	
19	648-24434-01	GASKET, BODY	2	2	2	
20	95380-03600	NUT	2	2	2	
21	663-24411-00	DIAPHRAGM	1	1	1	
22	648-24435-02	GASKET, BODY 2	1	1	1	
23	98503-05028	SCREW, PAN HEAD	3	3	3	
24	92990-05100	WASHER, SPRING	3	3	3	
25	6A0-24421-01	VALVE, CHECK	2	2	2	
26	6A0-14325-00	SCREW, PAN HEAD	2	2	2	
27	6A0-24412-02	BODY 1	1	1	1	

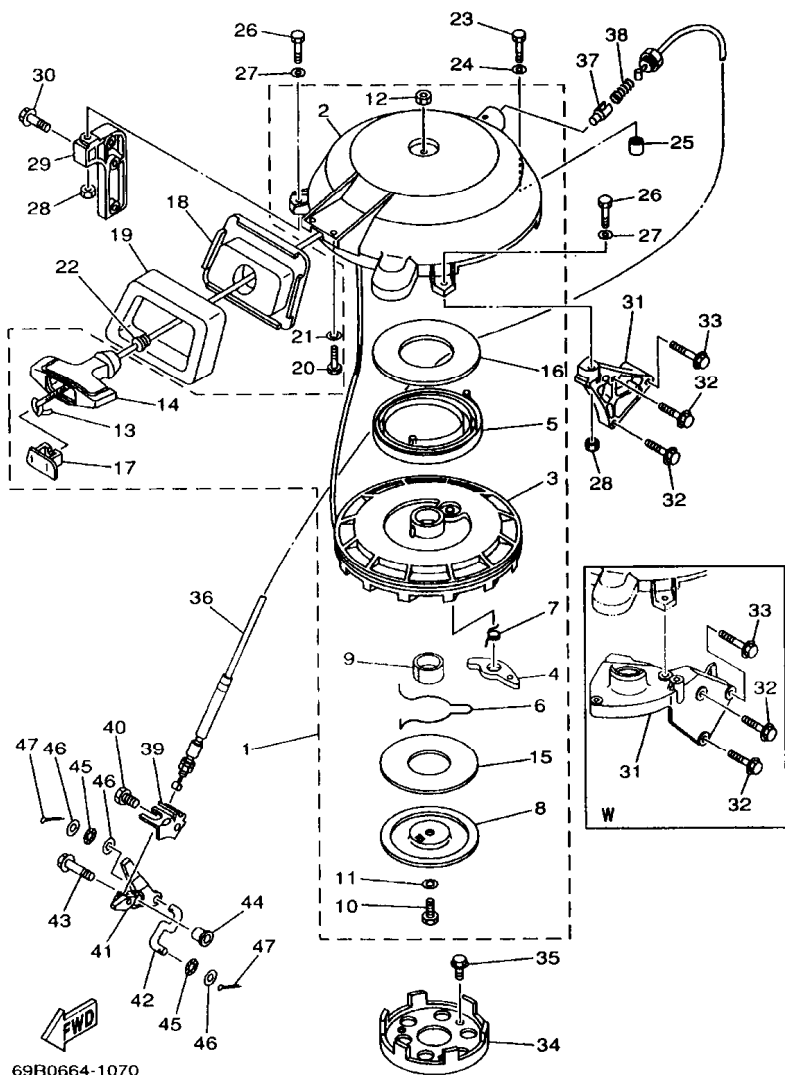
FIG. 6 FUEL



61R0010-0060

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
28	650-24431-A0	GASKET, FUEL PUMP 1	1	1	1	
29	97095-06040	BOLT	2	2	2	
30	92995-06600	WASHER	2	2	2	
31	6A1-24311-00	PIPE, FUEL 1	1	1	1	
32	90467-08004	CLIP	2	2	2	
33	656-W2810-02	TOOL KIT	1	1	1	

FIG. 7 STARTER



69R0664-1070

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	61N-W1571-11	STARTER ASSY	1	1	1	
2	61N-15711-10	.CASE, STARTER	1	1	1	
3	6G0-15714-01	.DRUM, SHEAVE	1	1	1	
4	6F5-15741-01	.PAWL, DRIVE	1	1	1	
5	6F5-15713-01	.SPRING, STARTER	1	1	1	
6	61N-15715-00	.SPRING, FRICTION	1	1	1	
7	61N-15734-00	.SPRING, RETURN	1	1	1	
8	6F5-15716-01	.PLATE, DRIVE	1	1	1	
9	6G0-15754-00	.BUSH 2	1	1	1	
10	97313-08030	.BOLT	1	1	1	
11	6F5-15726-01	.WASHER, FLAT	1	1	1	
12	95303-08700	.NUT	1	1	1	
13	*	.WIRE (L:1900MM)	1	1	1	
14	689-15755-01	.HANDLE, STARTER	1	1	1	
15	6F5-15764-00	.COLLAR 1	1	1	1	
16	6F5-15739-00	.WASHER, THRUST	1	1	1	
17	6F5-15779-02	.COVER	1	1	1	
18	61N-15758-01-4D	GUIDE, ROPE	1	1	1	
19	61N-15762-00	SEAL, RUBBER 2	1	1	1	
20	97095-06016	BOLT	2	2	2	
21	92995-06600	WASHER	2	2	2	
22	6A0-15789-00	DAMPER	1	1	1	
23	97095-06035	BOLT	1	1	1	
24	92995-06600	WASHER	1	1	1	
25	99530-10014	PIN, DOWEL	1	1	1	

* CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

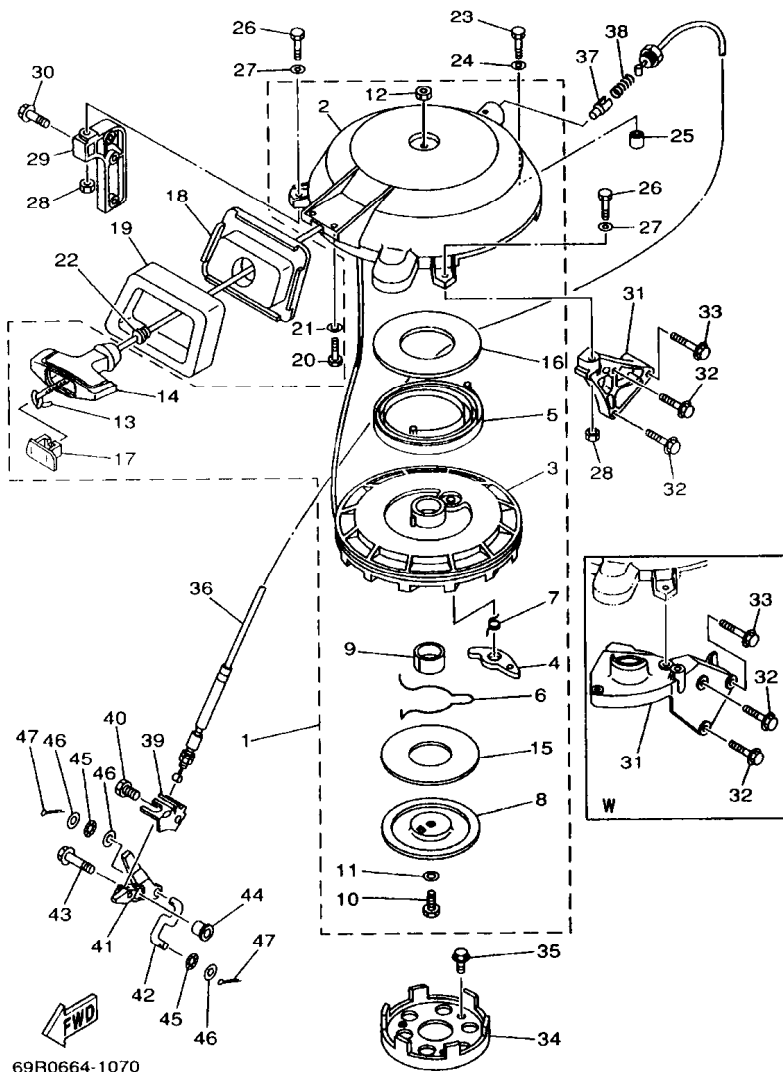
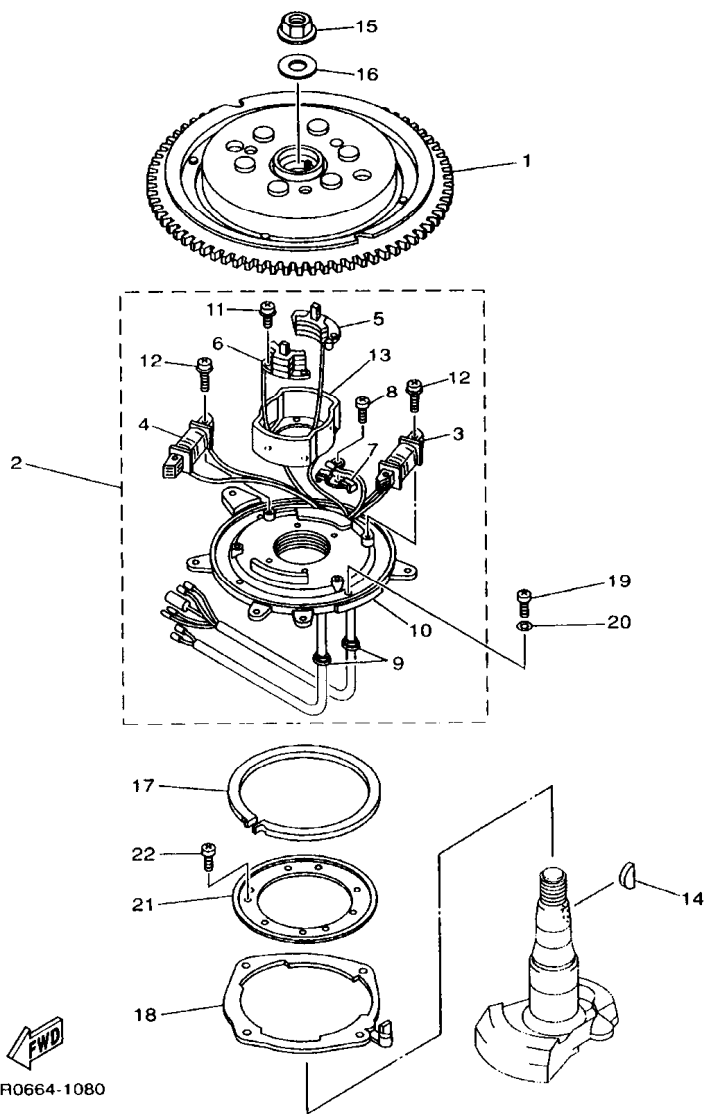


FIG. 7 STARTER

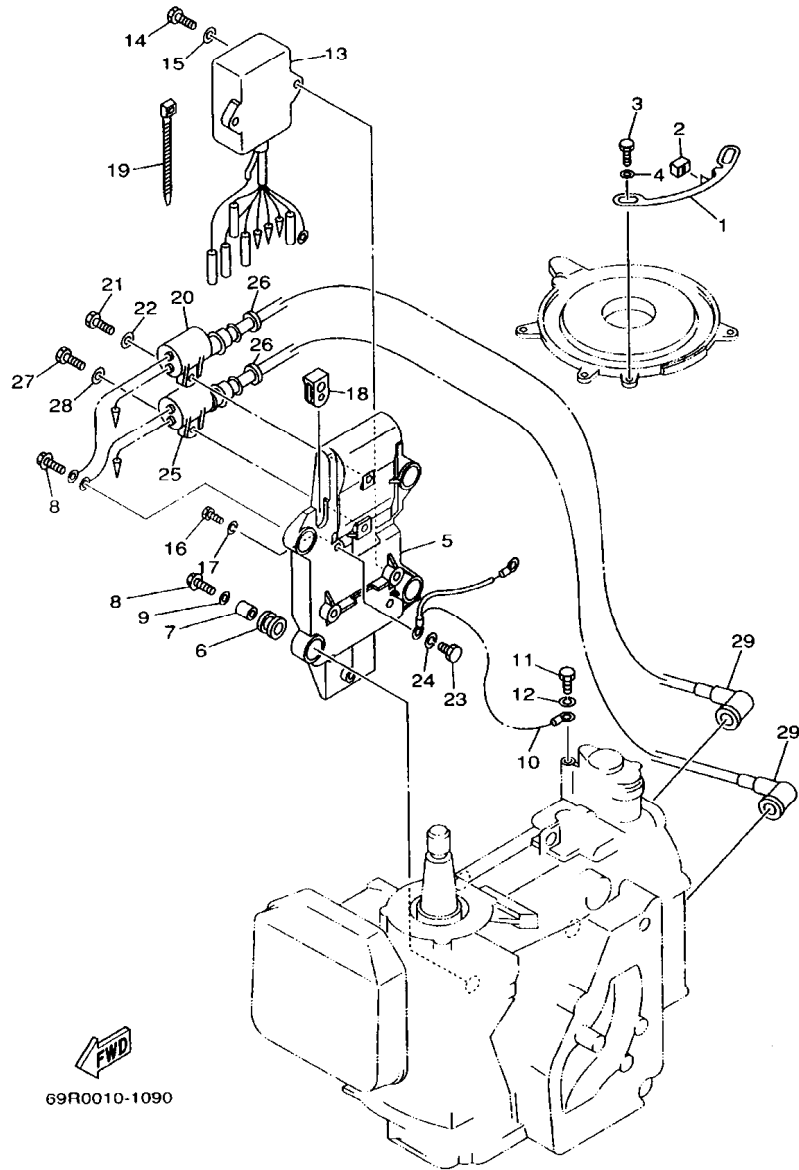
REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
26	97095-06035	BOLT	2	2	2	
27	92995-06600	WASHER	2	2	2	
28	95380-06600	NUT, HEXAGON	2	2		
	95380-06600	NUT, HEXAGON			1	
29	6H7-15771-01-94	STAY 1	1	1	1	
30	90119-06MA3	BOLT, WITH WASHER	2	2	2	
31	656-15772-00-94	STAY 2	1	1		
	61T-15772-01-94	STAY 2			1	
32	90119-06MA3	BOLT, WITH WASHER	2	2		
	90119-06MA4	BOLT, WITH WASHER			2	
33	90119-06025	BOLT, WITH WASHER	1	1	1	
34	6F5-15723-01	PULLEY, STARTER	1	1	1	
35	90105-08M10	BOLT, WASHER BASED	3	3	3	
36	61T-15770-00	CABLE COMP., STARTER STOP	1	1	1	
37	656-15748-00	PLUNGER, STARTER STOP	1	1	1	
38	90501-10227	SPRING, COMPRESSION	1	1	1	
39	69P-15774-00	STAY 4	1	1	1	
40	97095-06010	BOLT	1	1	1	
41	69P-15746-00	ARM	1	1	1	
42	689-15747-70	LINK	1	1	1	
43	90119-06M23	BOLT, WITH WASHER	1	1	1	
44	90387-06013	COLLAR	1	1	1	
45	90206-05005	WASHER, WAVE	2	2	2	
46	92903-05600	WASHER, PLATE	3	3	3	
47	91490-16010	PIN, COTTER	2	2	2	

FIG. 8 GENERATOR



69R0664-1080

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	61T-85550-10	ROTOR ASSY	1	1	1	
2	69P-85560-00	BASE ASSY	1	1	1	
3	69P-85541-09	.COIL, CHARGE	1	1	1	
4	61N-81313-09	.COIL, LIGHTING 1	1	1	1	
5	61N-85543-09	.COIL, PULSER	1	1	1	
6	61N-85543-19	.COIL, PULSER	1	1	1	
7	6E9-81328-70	.CLAMP	1	1	1	
8	97802-04006	.SCREW, PAN HEAD	1	1	1	
9	6E9-85516-70	.GROMMET	2	2	2	
10	69P-85561-00	.BASE, MAGNETO	1	1	1	
11	97607-04112	.SCREW, PAN HEAD WITH WASHER	4	4	4	
12	97607-06125	.SCREW, PAN HEAD WITH WASHER	4	4	4	
13	61N-85537-00	.COVER	1	1	1	
14	90280-05015	KEY, WOODRUFF	1	1	1	
15	90179-16M05	NUT	1	1	1	
16	90201-16M44	WASHER, PLATE	1	1	1	
17	676-41611-00	RETAINER, MAGNETO BASE	1	1	1	
18	676-41613-00	PLATE, BASE FRICTION	1	1	1	
19	97880-05012	SCREW, PAN HEAD	4	4	4	
20	92990-05600	WASHER, PLATE	4	4	4	
21	689-41612-01	RETAINER, MAGNETO BASE	1	1	1	
22	97880-06010	SCREW, PAN HEAD	4	4	4	



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FIG. 9 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	61N-41615-00	STOPPER, MAGNETO BASE	1	1	1	
2	61N-44194-01	CAP	1			
	61T-44194-01	CAP		1	1	
3	97095-06010	BOLT	2	2	2	
4	92995-06600	WASHER	2	2	2	
5	61N-85542-00-94	BRACKET	1	1	1	
6	61N-82317-00	DAMPER, IGNITION COIL	4	4	4	
7	624-42542-00	PIPE	4	4	4	
8	90119-06M95	BOLT, WITH WASHER	4	4	4	
9	90201-06M30	WASHER, PLATE	2	2	2	
10	61N-82519-01	WIRE, EARTH LEAD	1	1	1	
11	97090-06012	BOLT	1	1	1	
12	92990-06100	WASHER, SPRING	1	1	1	
13	61N-85540-11	C.D.I. UNIT ASSY	1	1	1	
14	97095-06020	BOLT	2	2	2	
15	92995-06600	WASHER	2	2	2	
16	97090-06012	BOLT	1	1	1	
17	92990-06100	WASHER, SPRING	1	1	1	
18	6H3-81922-00	GROMMET	1	1	1	
19	90465-13M11	CLAMP	1	1	1	
20	6H5-85570-00	IGNITION COIL ASSY	1	1	1	
21	97095-06020	BOLT	1	1	1	
22	92995-06600	WASHER	1	1	1	
23	97090-06012	BOLT	1	1	1	
24	92990-06100	WASHER, SPRING	1	1	1	
25	61N-85570-00	IGNITION COIL ASSY	1	1	1	
26	90480-25161	GROMMET	2	2	2	

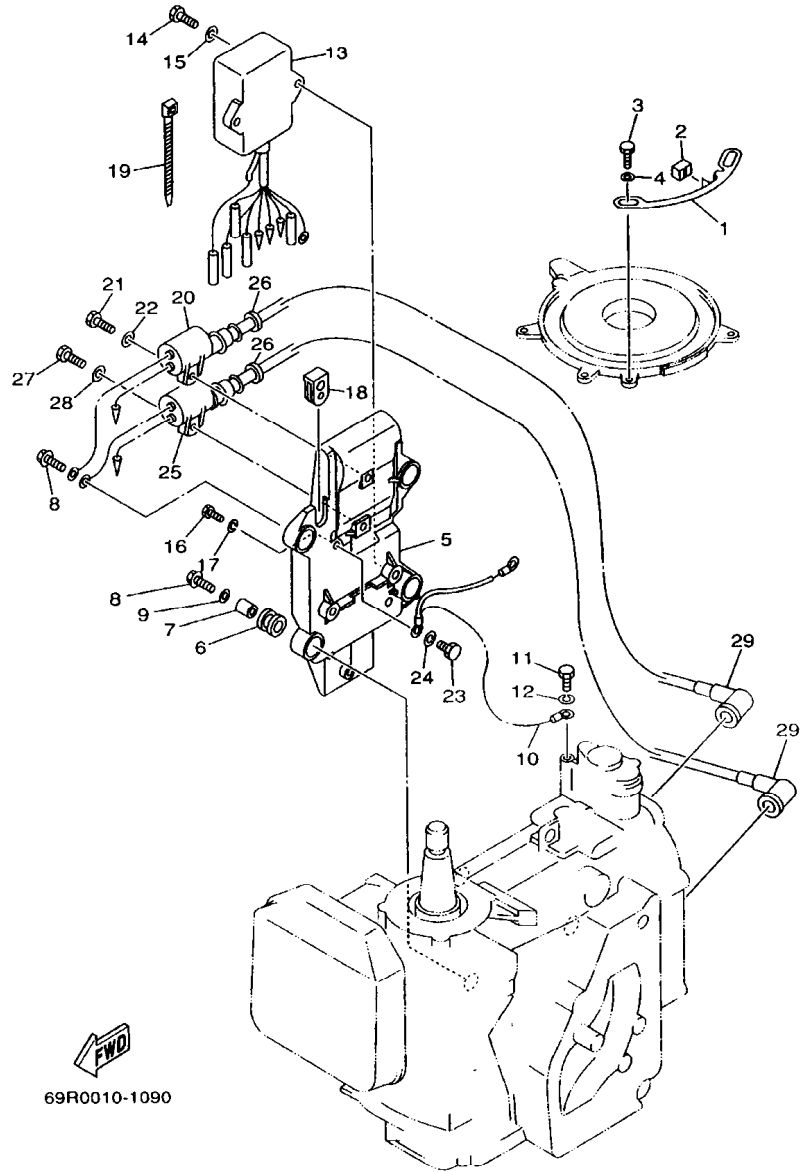
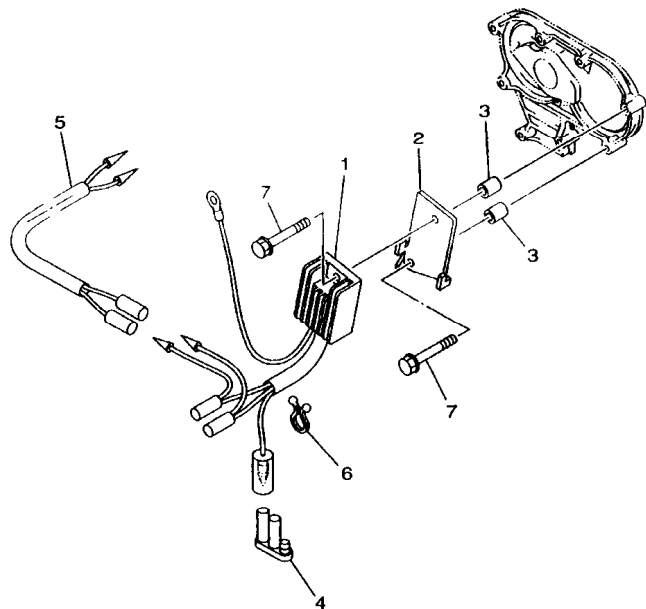


FIG. 9 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
27	97095-06020	BOLT	1	1	1	
28	92995-06600	WASHER	1	1	1	
29	6G1-82370-21	PLUG CAP ASSY	2	2	2	

FIG. 10 ELECTRICAL 2

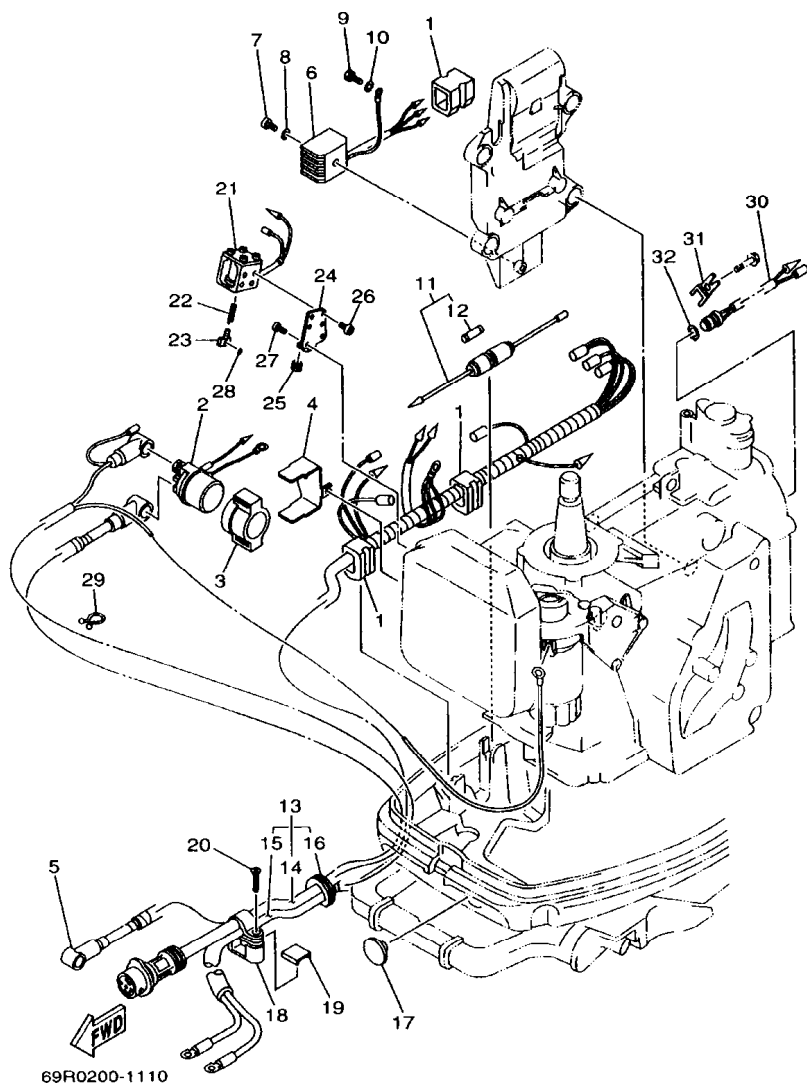


REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30V	REMARKS
1	6J8-81960-00	RECTIFIER & REGULATOR ASSY	1			
2	69R-81915-00	PLATE, REGULATOR FITTING	1			
3	90387-06504	COLLAR	2			
4	6E5-82582-00	COVER, WIRE HARNESS	1			
5	69R-82553-00	EXTENSION, WIRE LEAD	1			
6	90464-08M07	CLAMP	1			
7	90119-06026	BOLT, WITH WASHER	2			



69R0664-1100

FIG. 11 ELECTRICAL 3



69R0200-1110

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	90480-17M08	GROMMET			3	
2	6G1-81941-10	STARTER RELAY ASSY			1	
3	6G1-81952-00	HOLDER, RELAY			1	
4	61T-81945-01	PLATE, SWITCH FITTING			1	
5	689-82531-02	WIRE, LEAD			1	
6	664-81970-61	RECTIFIER ASSY			1	
7	97880-05025	SCREW, PAN HEAD			1	
8	92990-05600	WASHER, PLATE			1	
9	97090-06012	BOLT			1	
10	92990-06100	WASHER, SPRING			1	
11	682-82150-10	FUSE HOLDER ASSY			1	
12	682-82151-00	.FUSE (20A)			1	
13	61T-82580-00	WIRE HARNESS ASSY 2			1	
14	61T-82590-00	.WIRE HARNESS ASSY			1	
15	689-82105-13	.WIRE HARNESS			1	
16	689-42724-50	.GROMMET			1	
17	90480-17165	GROMMET			1	
18	689-82594-10	CLAMP			1	
19	682-42525-00	PLATE, FRICTION			1	
20	90161-06M00	SCREW, TAPPING			1	
21	61T-86111-00	COIL, SOLENOID			1	
22	682-86116-00	WIRE, PULL			1	
23	682-86117-00	HOOK, WIRE PULL			1	
24	61T-86112-00	STAY, SOLENOID			1	
25	90480-10155	GROMMET			1	
26	98503-04006	SCREW, PAN HEAD			4	
27	97880-05012	SCREW, PAN HEAD			2	

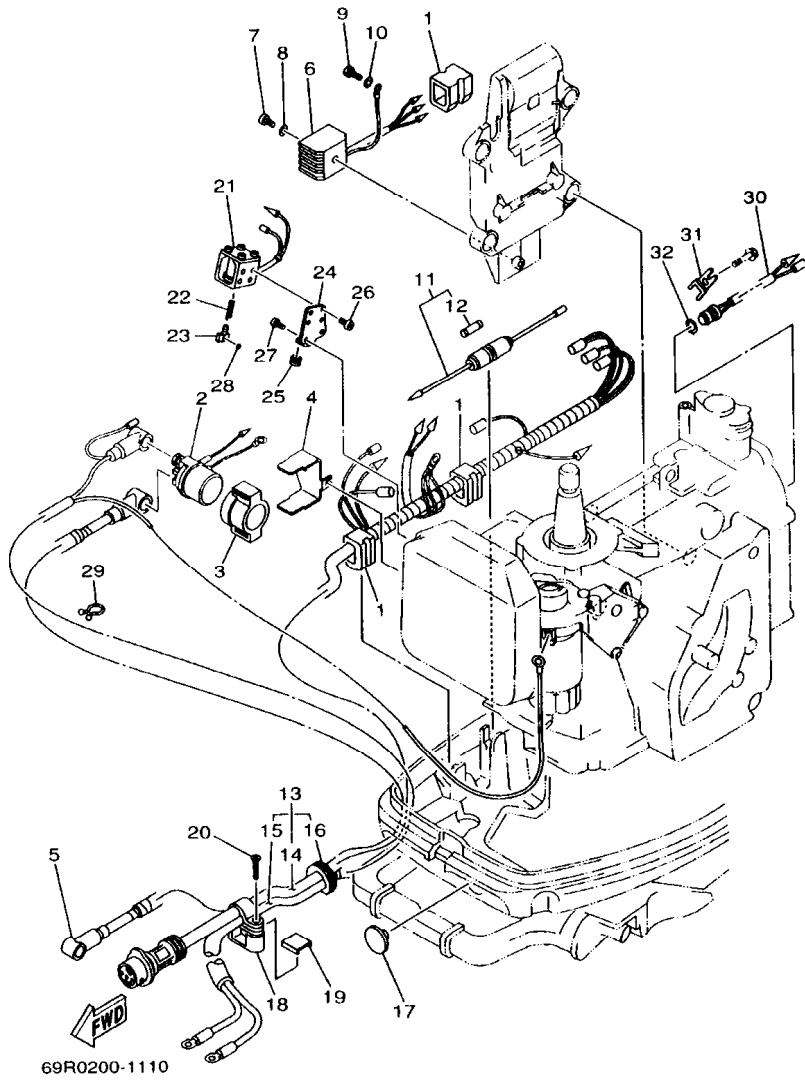
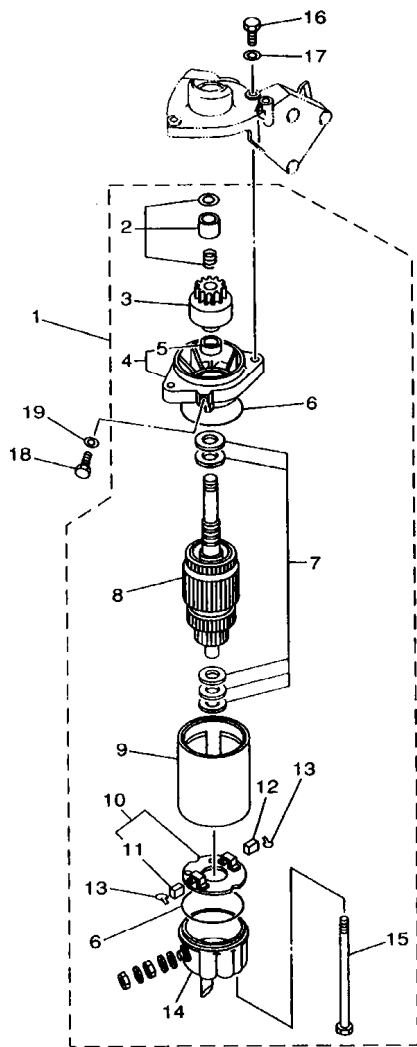


FIG. 11 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
28	93210-03261	O-RING			1	
29	90465-18147	CLAMP			1	
30	61T-82560-00	THERMO SWITCH ASSY			1	
31	61T-82588-00	PLATE			1	
32	99009-17500	CIRCLIP			1	

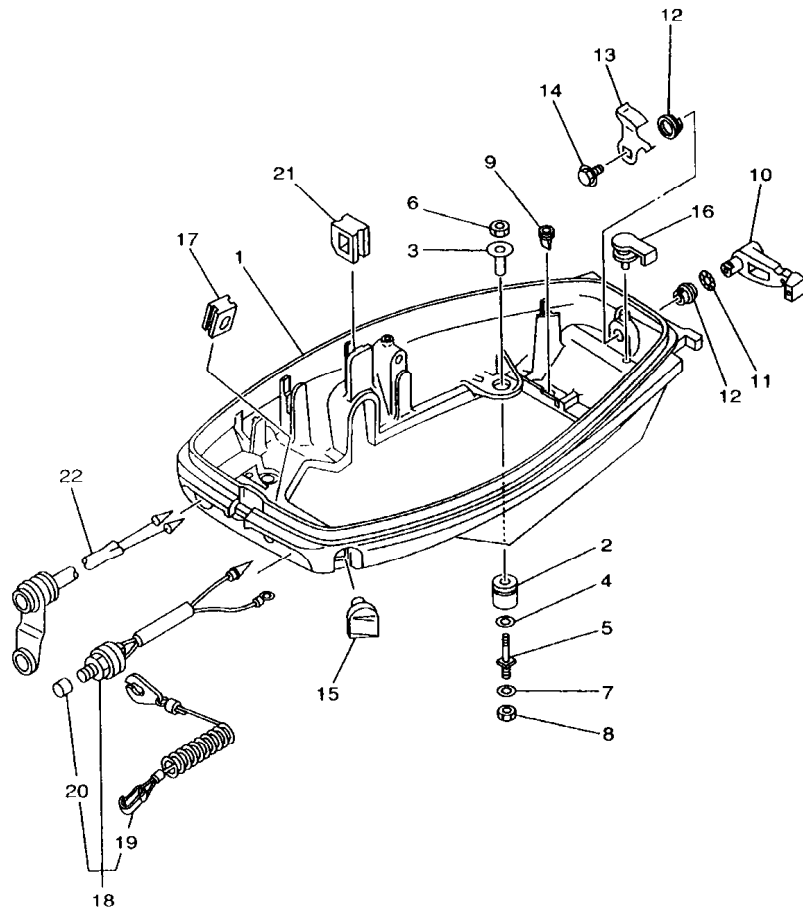
FIG. 12 STARTING MOTOR



61R0010-4110

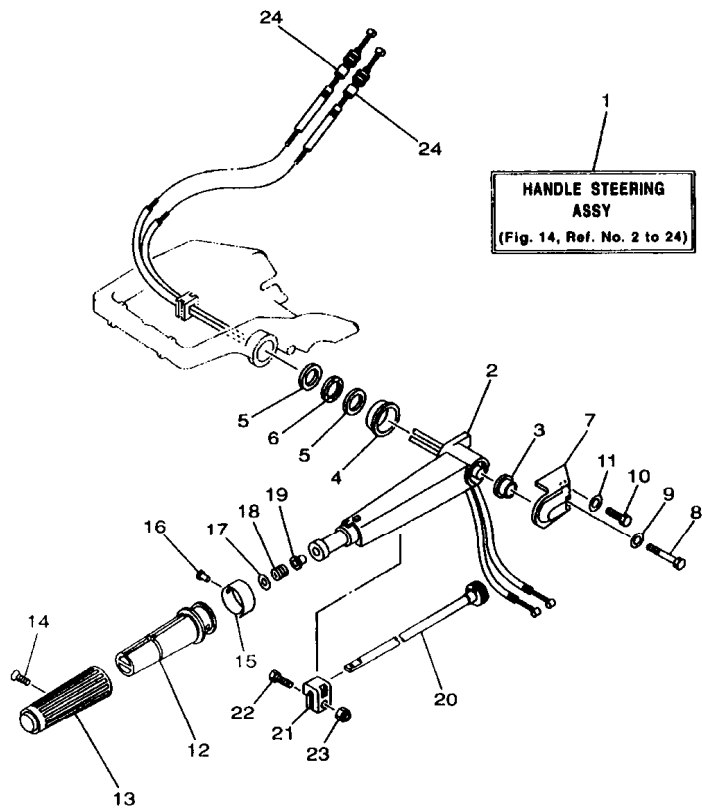
REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	689-81800-13	STARTING MOTOR ASSY			1	
2	689-81857-11	.PINION STOPPER SET			1	
3	689-81807-12	.GEAR ASSY, STARTING MOTOR			1	
4	689-81830-11	.FRONT BRACKET ASSY			1	
5	689-81831-00	.METAL, FRONT			1	
6	689-81847-11	.O-RING			2	
7	689-81809-11	.WASHER KIT			1	
8	689-81850-12	.ARMATURE ASSY			1	
9	689-81810-11	.STATOR ASSY			1	
10	689-81840-11	.BRUSH HOLDER ASSY			1	
11	689-81812-11	.BRUSH 2			1	
12	689-81811-11	.BRUSH 1			1	
13	689-81813-10	.SPRING, BRUSH			2	
14	689-81820-11	.REAR BRACKET ASSY			1	
15	689-81826-10	.BOLT			2	
16	97013-08030	BOLT			2	
17	92903-08600	WASHER, PLATE			2	
18	97013-08012	BOLT			1	
19	92903-08600	WASHER, PLATE			1	

FIG. 13 BOTTOM COWLING



69R0664-1130

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-42711-00-4D	COWLING, BOTTOM	1	1	1	
2	90480-15M06	GROMMET	4	4	4	
3	90387-08M25	COLLAR	4	4	4	
4	90201-08M87	WASHER, PLATE	4	4	4	
5	6G0-42796-00	BOLT 1	4	4	4	
6	95380-08700	NUT	4	4	4	
7	92995-08600	WASHER	4	4	4	
8	95380-08700	NUT	4	4	4	
9	65W-42717-00	RUBBER, SEAL 2	2	2	2	
10	689-42815-00	LEVER, CLAMP	1	1	1	
11	90206-12052	WASHER, WAVE	1	1	1	
12	90386-12069	BUSH	2	2	2	
13	689-42816-00	LEVER, CLAMP	1	1	1	
14	90119-06M73	BOLT, WITH WASHER	1	1	1	
15	689-42725-01	GROMMET	1	1	1	
16	647-42523-00	SPACER, FRICTION	1	1	1	
17	61N-26326-00	GROMMET	1	1		
	676-42724-40	GROMMET			1	
18	6E9-82575-02	ENGINE STOP SWITCH ASSY	1	1		
19	682-82556-00	STOPPER	1	1		
20	689-8257Y-00	CAP	1	1		
21	90480-17M08	GROMMET		1		
	90480-17M08	GROMMET	2			
22	682-84381-00	2P CONCENT	1	1		

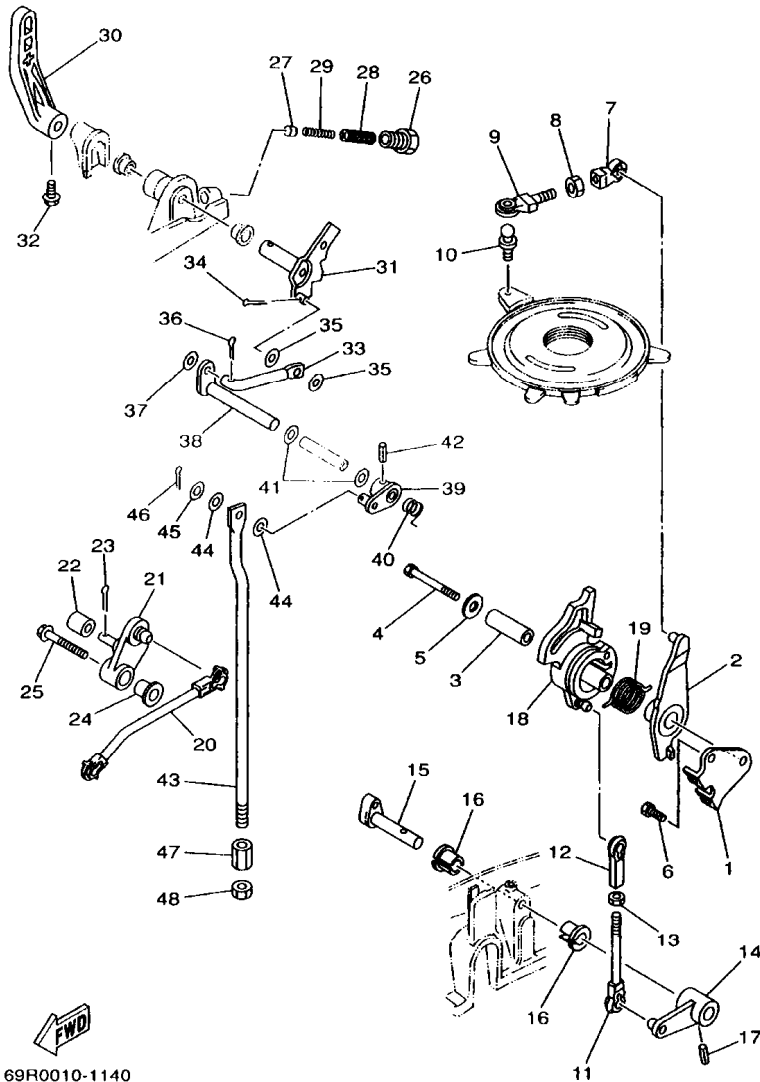


69R0200-1140

FIG. 14 STEERING

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-W0084-00-4D	HANDLE STEERING ASSY	1	1		
2	689-42111-01-4D	HANDLE, STEERING	1	1		
3	90387-13003	COLLAR	1	1		
4	90387-33001	COLLAR	1	1		
5	90201-28013	WASHER, PLATE	2	2		
6	90206-28001	WASHER, WAVE	1	1		
7	69P-42112-00-4D	HANDLE, STEERING	1	1		
8	97095-06050	BOLT	1	1		
9	92995-06600	WASHER	1	1		
10	97095-06020	BOLT	1	1		
11	92995-06600	WASHER	1	1		
12	664-42119-00	GRIP, STEERING HANDLE	1	1		
13	6F6-42177-A0	RUBBER, HANDLE	1	1		
14	90149-05M13	SCREW	1	1		
15	6G1-42137-10	INDICATOR, THROTTLE	1	1		
16	90269-02M09	RIVET	1	1		
17	92903-10600	WASHER, PLATE	1	1		
18	90501-23215	SPRING, COMPRESSION	1	1		
19	90386-08032	BUSH	1	1		
20	689-42138-00	LEVER, THROTTLE	1	1		
21	656-42128-01	FRICTION, STEERING HANDLE GRIP	1	1		
22	97095-06020	BOLT	1	1		
23	90185-06062	NUT, SELF-LOCKING	1	1		
24	61N-26311-00	CABLE, THROTTLE 1	2	2		

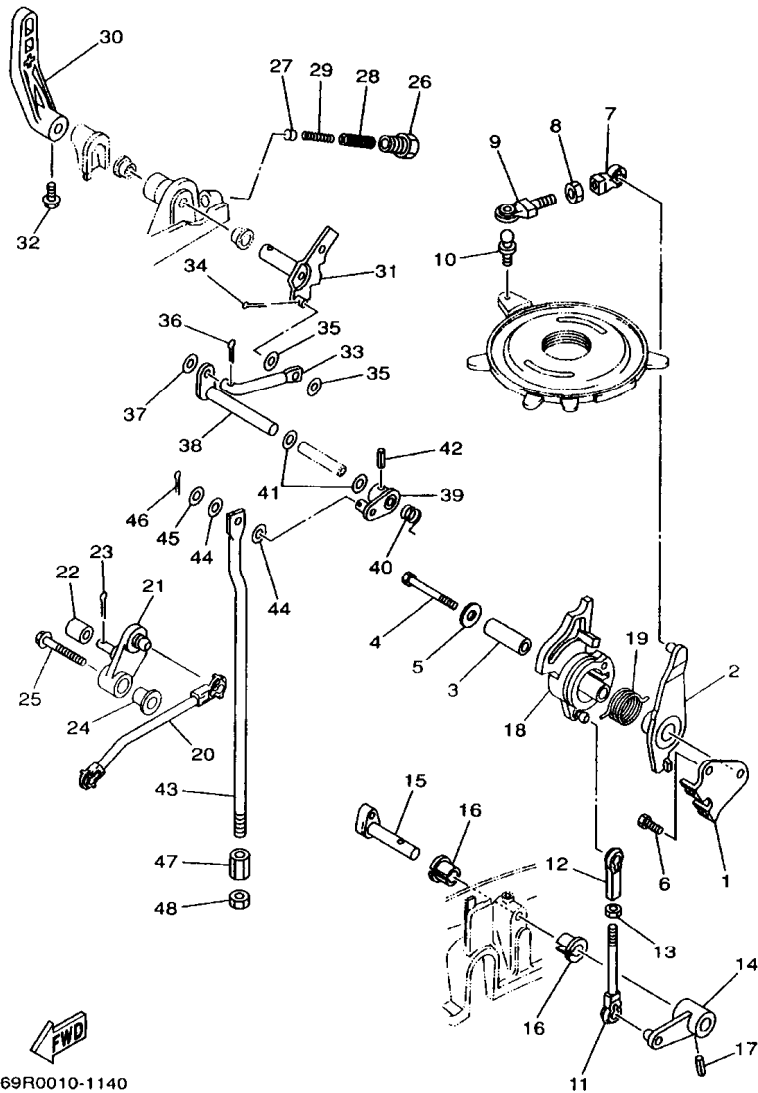
FIG. 15 CONTROL 1



69R0010-1140

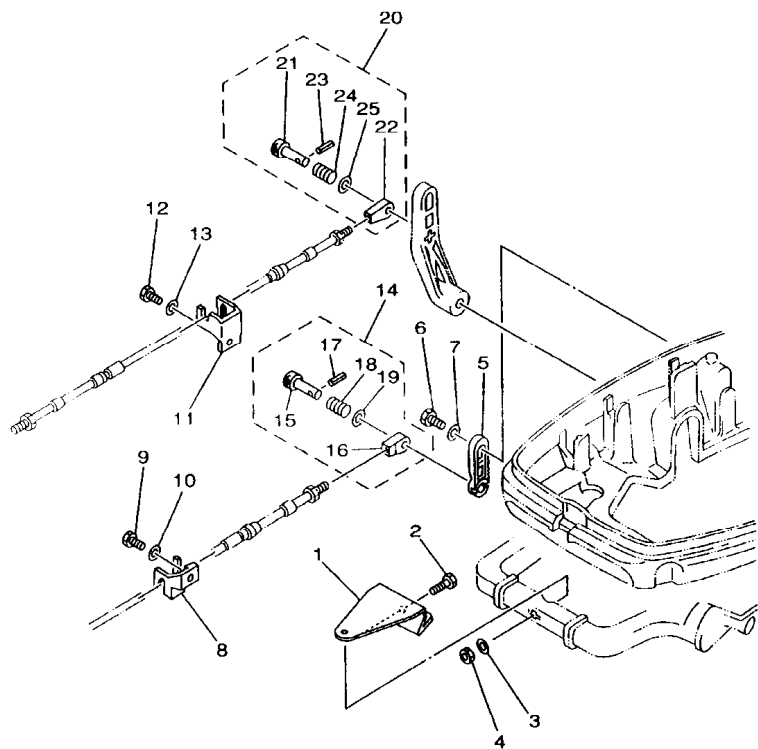
REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-14497-00	STAY, THROTTLE WIRE	1	1	1	
2	69P-41631-00	LEVER, MAGNETO CONTROL	1	1	1	
3	90387-06M59	COLLAR	1	1	1	
4	97095-06045	BOLT	1	1	1	
5	90201-06416	WASHER, PLATE	1	1	1	
6	97095-06012	BOLT	1	1	1	
7	662-41237-01	JOINT, LINK	1	1	1	
8	95380-05700	NUT	1	1	1	
9	679-41241-01	ROD, LINK	1	1	1	
10	663-85518-00	JOINT, BALL	1	1	1	
11	682-41238-01	JOINT, LINK	1	1	1	
12	682-41237-00	JOINT, LINK	1	1	1	
13	95380-05600	NUT	1	1	1	
14	69P-42157-00-94	LEVER, THROTTLE	1	1	1	
15	656-42153-00-94	SHAFT, THROTTLE CONTROL	1	1	1	
16	90386-10009	BUSH	2	2	2	
17	91690-40018	PIN, SPRING	1	1	1	
18	69P-41213-00	CAM, ACCEL.	1	1	1	
19	69P-42167-00	SPRING 1	1	1	1	
20	69P-41241-00	ROD, LINK	1	1	1	
21	69P-42154-00	LEVER, THROTTLE CONTROL	1	1	1	
22	62Y-42171-00	BUSHING	1	1	1	
23	91490-16010	PIN, COTTER	1	1	1	
24	90387-06M60	COLLAR	1	1	1	
25	90119-06M17	BOLT, WITH WASHER	1	1	1	
26	664-42715-00	BUSHING	1	1	1	
27	664-44167-00	PLUNGER, SHIFT CAM	1	1	1	

FIG. 15 CONTROL 1



REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30V	REMARKS
28	90501-14M07	SPRING, COMPRESSION	1	1	1	
29	90501-09M08	SPRING, COMPRESSION	1	1	1	
30	689-44111-01-4D	HANDLE, GEAR SHIFT	1	1	1	
31	664-44113-01	CAM PLATE, HANDLE	1	1	1	
32	90105-06M07	BOLT, WASHER BASED	1	1	1	
33	664-44142-00	JOINT	1	1	1	
34	91490-16010	PIN, COTTER	1	1	1	
35	90202-06007	WASHER, PLATE	2	2	2	
36	91490-12010	PIN, COTTER	1	1	1	
37	92990-05600	WASHER, PLATE	1	1	1	
38	689-44121-01	LEVER, SHIFT ROD	1	1	1	
39	689-44125-00	LEVER, SHIFT ROD	1	1	1	
40	90508-14M13	SPRING, TORSION	1	1	1	
41	90202-10024	WASHER, PLATE	2	2	2	
42	91690-40016	PIN, SPRING	1	1	1	
43	61N-44143-00	ROD, SHIFT	1	1	1	
44	90202-06007	WASHER, PLATE	2	2	2	
45	92990-05600	WASHER, PLATE	1	1	1	
46	91490-20010	PIN, COTTER	1	1	1	
47	61N-44146-00	CONNECTOR, SHIFT ROD	1	1	1	
48	95380-06600	NUT, HEXAGON	1	1	1	

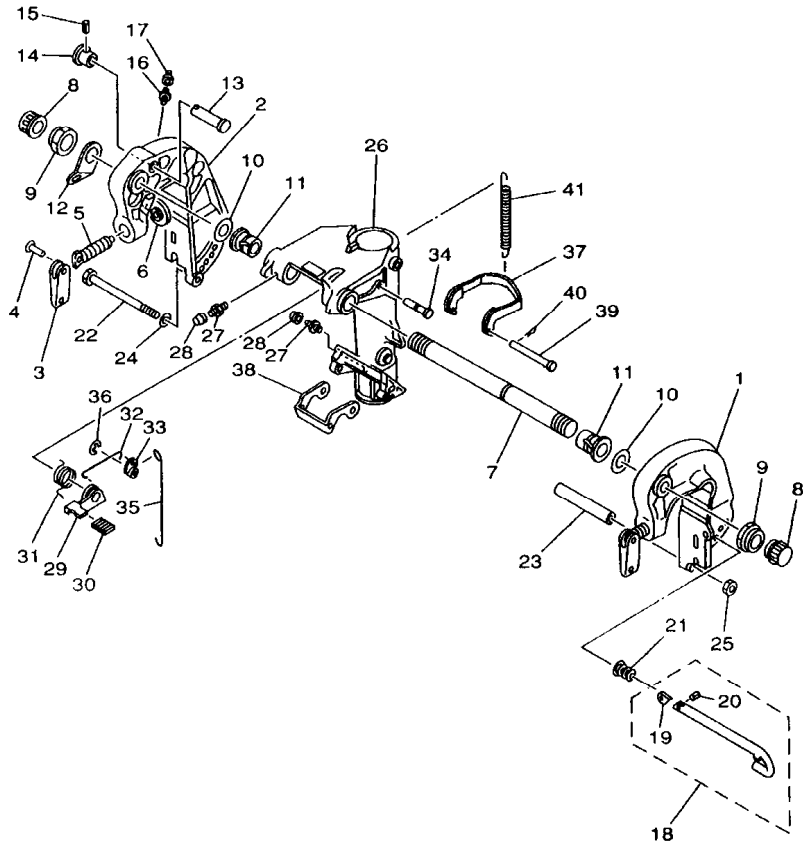
FIG. 16 CONTROL 2



REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	689-48511-01	HOOK, STEERING			1	
2	97075-10040	BOLT			1	
3	92990-10600	WASHER, PLATE			1	
4	90185-10051	NUT, SELF-LOCKING			1	
5	648-48534-50-4D	THROTTLE LEVER, CONTROL			1	
6	97095-06012	BOLT			1	
7	92995-06600	WASHER			1	
8	689-48532-50	BRACKET, REMOTE CONTROL 2			1	
9	97095-06016	BOLT			1	
10	92995-06600	WASHER			1	
11	689-48531-50	BRACKET, REMOTE CONTROL 1			1	
12	97095-06016	BOLT			1	
13	92995-06600	WASHER			1	
14	648-48340-50	CABLE END ASSY			1	
15	617-48361-91	.HOOK, CABLE			1	
16	617-48346-90	.CABLE END, REMOTE CONTROL			1	
17	91690-30012	.PIN, SPRING			1	
18	90501-10264	.SPRING, COMPRESSION			1	
19	92990-08600	.WASHER, PLATE			1	
20	648-48330-50	CABLE END ASSY			1	
21	617-48331-91	.HOOK, CABLE			1	
22	648-48346-50	.CABLE END, REMOTE CONTROL			1	
23	91690-30012	.PIN, SPRING			1	
24	90501-10071	.SPRING, COMPRESSION			1	
25	92990-08600	.WASHER, PLATE			1	



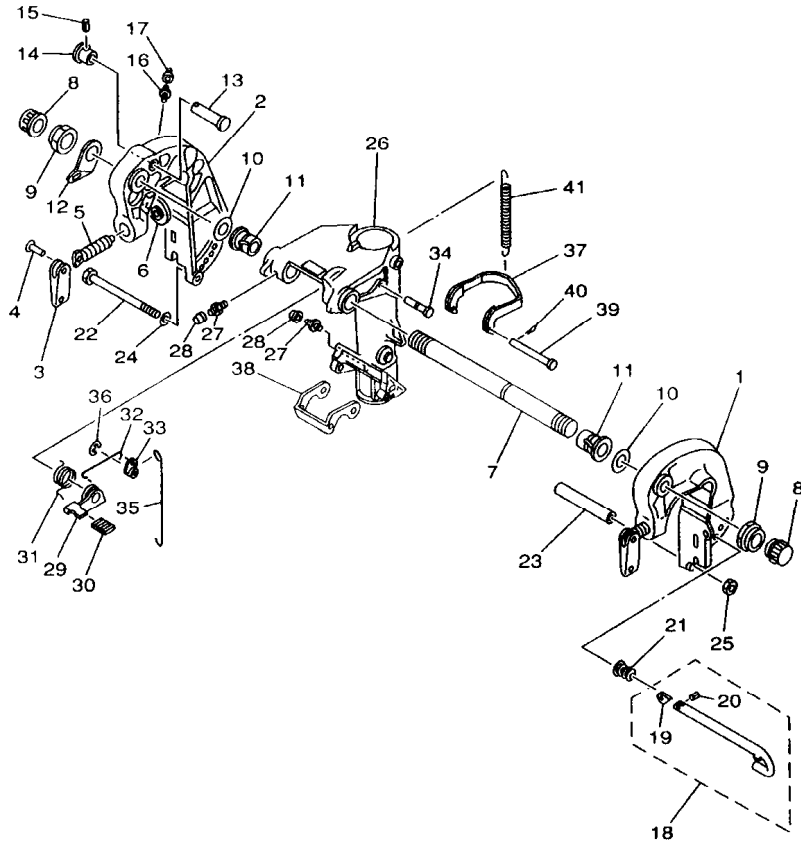
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69R0664-1170

FIG. 17 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	689-43111-03-4D	BRACKET, CLAMP	1	1	1	
2	689-43112-02-4D	BRACKET, CLAMP	1	1	1	
3	6E0-43118-01	HANDLE, TRANSOM CLAMP	2	2	2	
4	90243-04M01	PIN	2	2	2	
5	90149-14030	SCREW	2	2	2	
6	648-43114-01	PAD, TRANSOM CLAMP	2	2	2	
7	6J8-43131-01	BOLT, CLAMP BRACKET	1	1	1	
8	6G5-43145-01	CAP, CLAMP BRACKET	2	2	2	
9	90185-22043	NUT, SELF-LOCKING	2	2	2	
10	90201-22M03	WASHER, PLATE	2	2	2	
11	90386-22M67	BUSH	2	2	2	
12	6J8-43113-01	PLATE, CLAMP BRACKET	1	1	1	
13	689-43191-00	SHAFT, STOPPER	1	1	1	
14	689-43192-01	KNOB, STOPPER	1	1	1	
15	91690-30016	PIN, SPRING	1	1	1	
16	93700-06M03	NIPPLE, GREASE	1	1	1	
17	663-45119-00	CAP, GREASE NIPPLE	1	1	1	AP
18	689-43160-00	TILT ROD ASSY	1	1	1	
19	689-43165-00	.PLATE, TILT LOCK	1	1	1	
20	91690-30008	.PIN, SPRING	1	1	1	
21	90502-10M07	SPRING, CONICAL	1	1	1	
22	90101-08339	BOLT	1	1	1	
23	90387-08M03	COLLAR	1	1	1	
24	92995-08600	WASHER	1	1	1	
25	95380-08600	NUT	1	1	1	
26	689-43311-03-4D	BRACKET, SWIVEL 1	1	1	1	
27	93700-06M03	NIPPLE, GREASE	3	3	3	

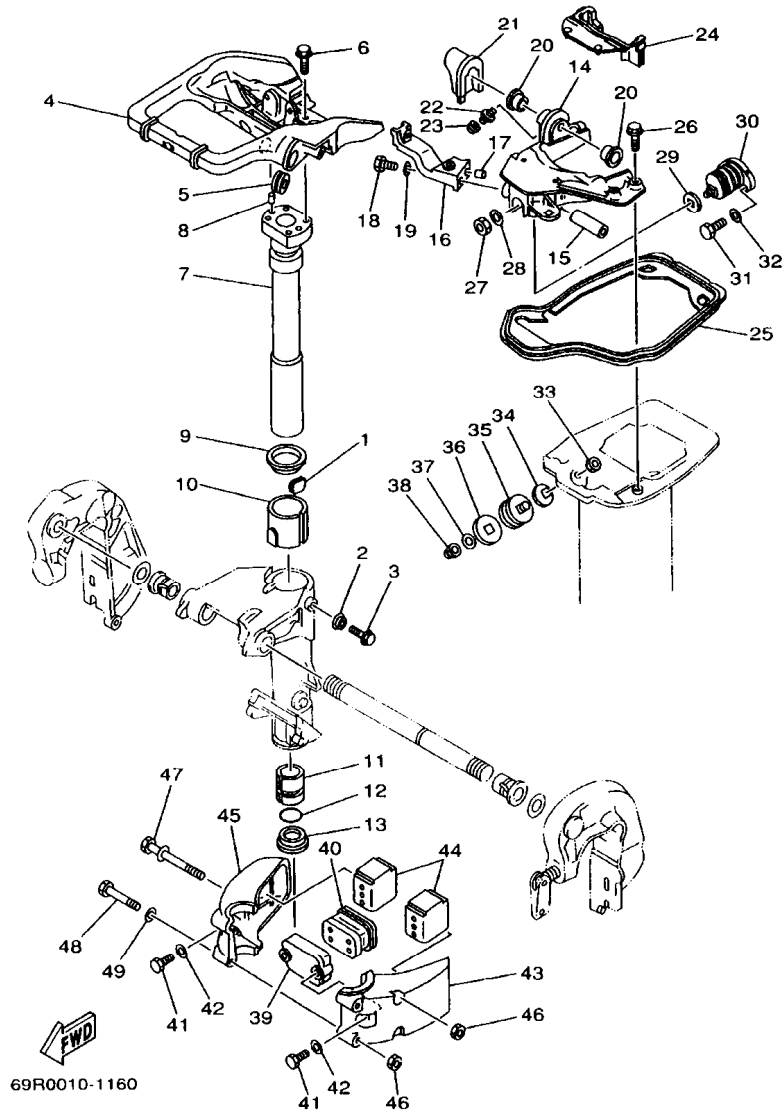


69R0664-1170

FIG. 17 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
28	663-45119-00	CAP, GREASE NIPPLE	3	3	3	AP
29	689-43631-00	LEVER, TILT	1	1	1	
30	689-43633-00	COVER, TILT LEVER	1	1	1	
31	689-43643-00	SPRING	1	1	1	
32	689-43616-00	ROD, TILT LOCK	1	1	1	
33	648-43642-00	LEVER, TILT 1	1	1	1	
34	90249-06M22	PIN	1	1	1	
35	648-43617-00	ROD, TILT LOCK	1	1	1	
36	99080-05600	CIRCLIP	1	1	1	
37	689-43614-01	PLATE, TILT LOCK	1	1	1	
38	648-43615-00	PLATE, TILT LOCK	1	1	1	
39	90240-05047	PIN, CLEVIS	1	1	1	
40	91490-16010	PIN, COTTER	1	1	1	
41	90506-30M27	SPRING, TENSION	1	1	1	

FIG. 18 BRACKET 2



69R0010-1160

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	648-42528-00	PLATE, FRICTION	1	1	1	
2	689-43373-01	SEAL, DAMPER	1	1	1	
3	90105-06M18	BOLT, WASHER BASED	1	1	1	
4	69P-42511-00-4D	BRACKET, STEERING	1	1	1	
5	90480-29045	GROMMET	1	1		
6	90105-06M07	BOLT, WASHER BASED	4	4	4	
7	689-42521-00-94	SHAFT, STEERING PIVOT	1	1	1	
8	93608-12063	PIN, DOWEL	2	2	2	
9	90209-47016	WASHER	1	1	1	
10	90386-47M22	BUSH	1	1	1	
11	90386-38090	BUSH	1	1	1	
12	93210-37160	O-RING	1	1	1	
13	90386-38022	BUSH	1	1	1	
14	69P-44518-00-94	BRACKET COMP.	1	1	1	
15	90387-10M39	COLLAR	1	1	1	
16	648-44519-00-94	BRACKET	1	1	1	
17	93606-12019	PIN, DOWEL	1	1	1	
18	97095-06018	BOLT	1	1	1	
19	92995-06600	WASHER	1	1	1	
20	90381-12M01	BUSH, SOLID	2	2	2	
21	689-42718-00	RUBBER, SEAL 3	1	1	1	
22	93700-06M03	NIPPLE, GREASE	1	1	1	
23	663-45119-00	CAP, GREASE NIPPLE	1	1	1	AP
24	69P-42717-00	RUBBER, SEAL 2	1	1	1	
25	69P-42716-00	RUBBER, SEAL 1	1	1	1	
26	90105-06M08	BOLT, WASHER BASED	4	4	4	
27	90170-10M42	NUT	1	1	1	

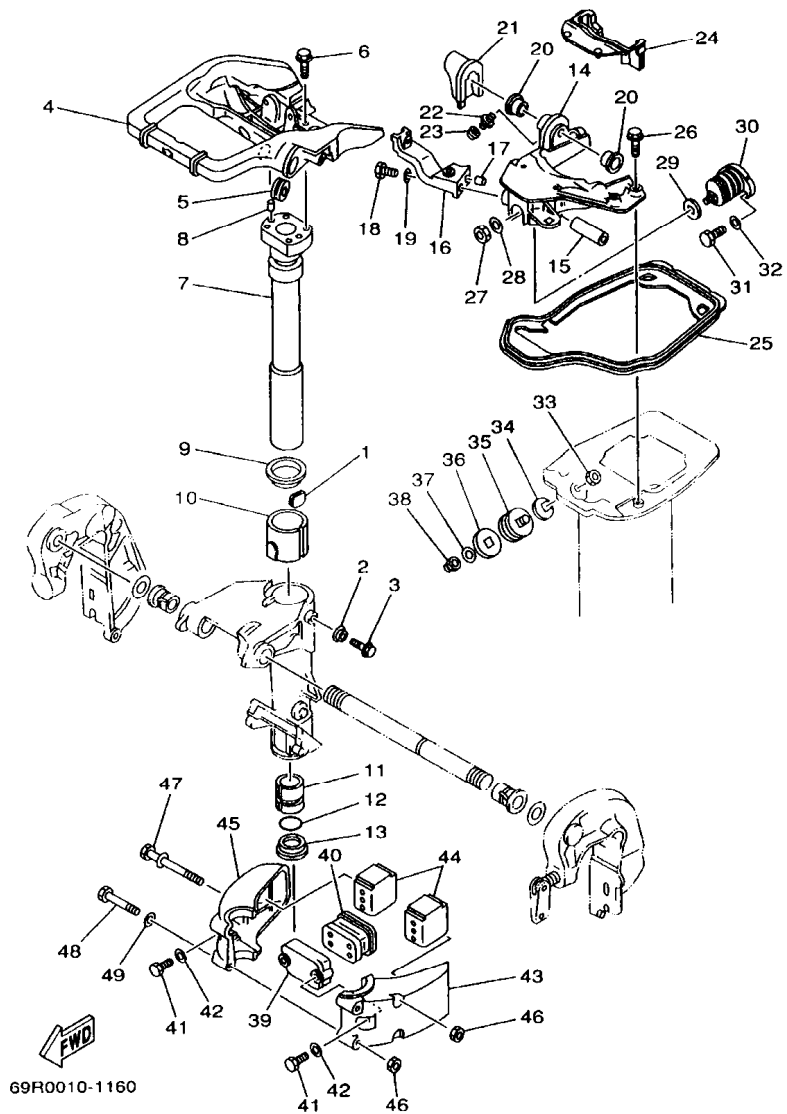
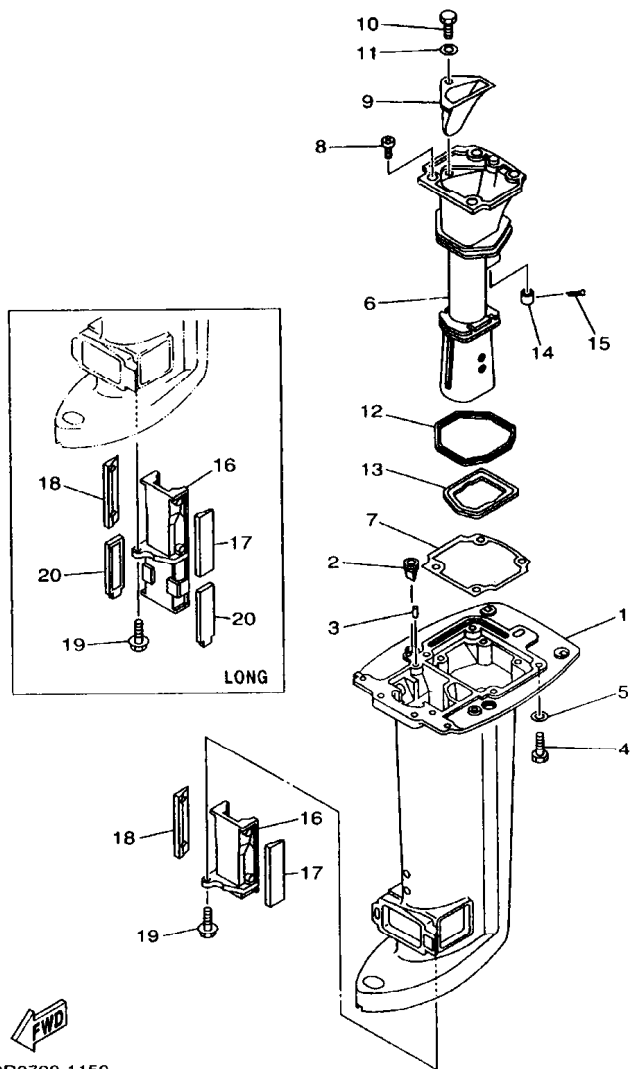


FIG. 18 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	25MMH	30MMH	30W	REMARKS
28	92990-10200	WASHER, PLAIN	1	1	1	
29	648-44591-A0	GASKET	1	1	1	
30	689-44516-00	MOUNT DAMPER, UPPER FRONT	1	1	1	
31	97095-06020	BOLT	2	2	2	
32	92995-06600	WASHER	2	2	2	
33	90170-10M42	NUT	2	2	2	
34	648-44591-A0	GASKET	2	2	2	
35	664-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	2	2	
36	664-44591-A0	GASKET	2	2	2	
37	92990-10200	WASHER, PLAIN	2	2	2	
38	90176-10M01	NUT, CROWN	2	2	2	
39	689-44553-00-94	COVER, LOWER MOUNT	1	1	1	
40	689-44557-00	MOUNT DAMPER, LOWER FRONT	1	1	1	
41	97075-08025	BOLT	2	2	2	
42	92995-08600	WASHER	2	2	2	
43	689-44551-01-4D	HOUSING, LOWER MOUNT RUBBER	1	1	1	
44	689-44555-00	MOUNT DAMPER, LOWER SIDE	2	2	2	
45	689-44552-01-4D	HOUSING, LOWER MOUNT RUBBER	1	1	1	
46	95380-08600	NUT	4	4	4	
47	90119-08M03	BOLT, WITH WASHER	2	2	2	
48	97095-08065	BOLT	2	2	2	
49	92995-08600	WASHER	2	2	2	

FIG. 19 UPPER CASING



69R0700-1150

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-45111-00-4D	CASING, UPPER	1	1		S
	69P-45111-10-4D	CASING, UPPER	1	1	1	L
2	65W-42717-00	RUBBER, SEAL 2	2	2	2	
3	93606-12019	PIN, DOWEL	2	2	2	
4	97075-08030	BOLT	6	6	6	
5	92995-08600	WASHER	6	6	6	
6	69P-41131-00-5B	MANIFOLD, EXT. 1	1	1	1	
7	69P-41134-A0	GASKET, EXHAUST MANIFOLD	1	1	1	
8	97880-06016	SCREW, PAN HEAD	4	4	4	
9	69P-41137-00-5B	GUIDE, EXHAUST	1	1	1	
10	97095-08020	BOLT	1	1	1	
11	92995-08600	WASHER	1	1	1	
12	69P-41138-00	SEAL, EXT. 1	1	1	1	
13	69P-41139-00	SEAL, EXT. 2	1	1	1	
14	6A8-41135-00	GASKET, EXHAUST MANIFOLD	1	1	1	
15	91490-30025	PIN, COTTER	1	1	1	
16	69P-47467-00-5B	PLATE, GUIDE	1	1		S
	69P-47467-10-5B	PLATE, GUIDE	1	1	1	L
17	69P-45127-00	SEAL	1	1	1	
18	69P-45128-00	SEAL 2	1	1	1	
19	90119-06024	BOLT, WITH WASHER	1	1	1	
20	69P-45159-00	DAMPER	2	2	2	L

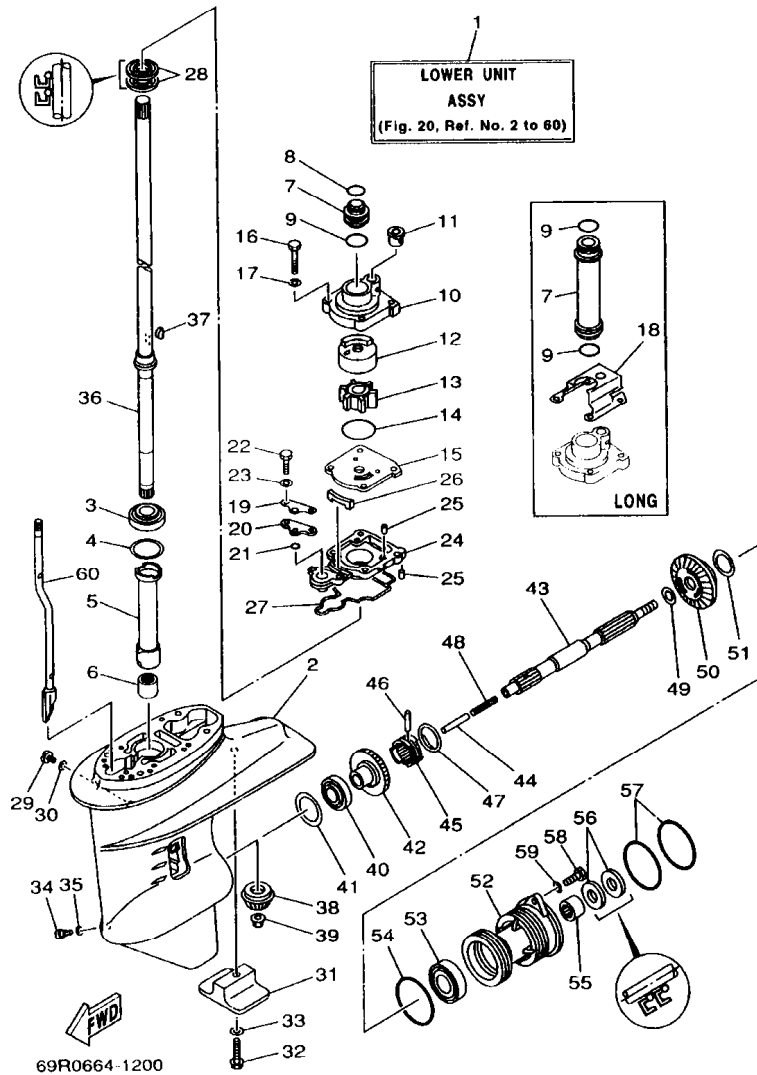


FIG. 20 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-45300-00-4D	LOWER UNIT ASSY	1	1		S
	69P-45300-10-4D	LOWER UNIT ASSY	1	1	1	L
2	61N-45311-02-4D	CASING, LOWER	1	1	1	
3	93332-000W5	BEARING	1	1	1	
4	61N-45587-00-07	SHIM (T:0.7MM)	1	1	1	UR
	61N-45587-00-10	SHIM (T:1.0MM)	1	1	1	UR
	61N-45587-00-11	SHIM (T:1.1MM)	1	1	1	UR
	61N-45587-00-12	SHIM (T:1.2MM)	1	1	1	UR
	61N-45587-00-13	SHIM (T:1.3MM)	1	1	1	UR
	61N-45587-00-14	SHIM (T:1.4MM)	1	1	1	UR
	61N-45587-00-15	SHIM (T:1.5MM)	1	1	1	UR
	61N-45587-00-16	SHIM (T:1.6MM)	1	1	1	UR
5	61N-45536-00	SLEEVE, DRIVE SHAFT	1	1	1	
6	93315-220V7	BEARING	1	1	1	
7	61N-44362-00	TUBE, WATER	1	1		S
	61N-44362-10	TUBE, WATER	1	1	1	L
8	93210-22164	O-RING	1	1		S
9	93210-26130	O-RING	1	1		S
	93210-26130	O-RING	2	2	2	L
10	69P-44311-00	HOUSING, WATER PUMP	1	1	1	
11	6L2-44367-00	DAMPER, WATER SEAL	1	1	1	
12	69P-44322-00	INSERT, CARTRIDGE	1	1	1	
13	6H4-44352-02	IMPELLER	1	1	1	
14	93210-45161	O-RING	1	1	1	
15	61N-44323-00	OUTER PLATE, CARTRIDGE	1	1	1	
16	97095-06040	BOLT	4	4	4	
17	92995-06600	WASHER	4	4	4	

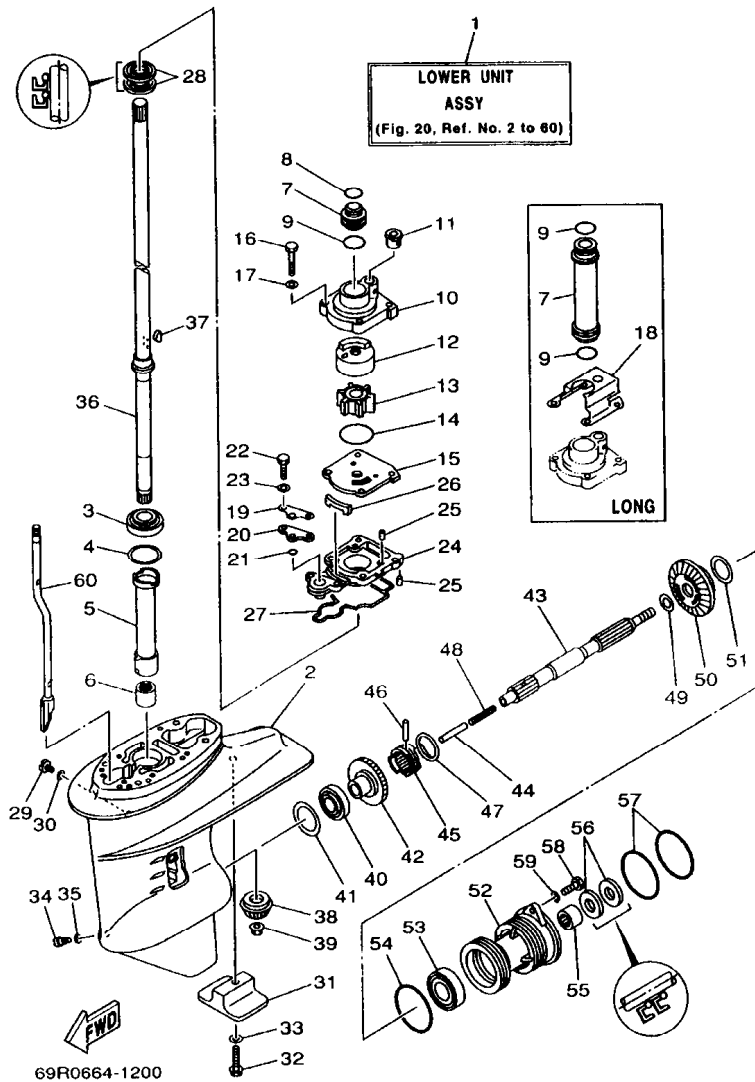


FIG. 20 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
18	65W-44328-10	PLATE	1	1	1	L
19	61N-44176-00	BRACKET	1	1	1	
20	61N-45321-00	PLATE	1	1	1	
21	93210-06ME6	O-RING	1	1	1	
22	97095-06025	BOLT	2	2	2	
23	92995-06600	WASHER	2	2	2	
24	61N-45331-00-5B	HOUSING, BEARING	1	1	1	
25	93604-10M03	PIN, DOWEL	3	3	3	
26	61N-45127-00	SEAL	1	1	1	
27	61N-45315-00	PACKING, LOWER CASING	1	1	1	
28	93101-22067	OIL SEAL	2	2	2	
29	90340-08M04	PLUG, STRAIGHT SCREW	1	1	1	
30	90430-08020	GASKET	1	1	1	
31	61N-45251-00	ANODE	1	1	1	
32	95895-06035	BOLT, FLANGE	1	1	1	
33	92990-06300	WASHER, INTERNAL TOOTH	1	1	1	
34	688-45341-00	PLUG, DRAIN	1	1	1	
35	90430-08020	GASKET	1	1	1	
36	61N-45510-00	DRIVE SHAFT ASSY	1	1	1	S
	61N-45510-10	DRIVE SHAFT ASSY	1	1	1	L
37	90280-03M03	KEY, WOODRUFF	1	1	1	
38	61N-45551-00	PINION	1	1	1	
39	90179-10M14	NUT	1	1	1	
40	93332-00005	BEARING	1	1	1	
41	6L2-45567-00-10	SHIM (T:1.0MM)	1	1	1	UR
	6L2-45567-00-11	SHIM (T:1.1MM)	1	1	1	UR
	6L2-45567-00-12	SHIM (T:1.2MM)	1	1	1	UR

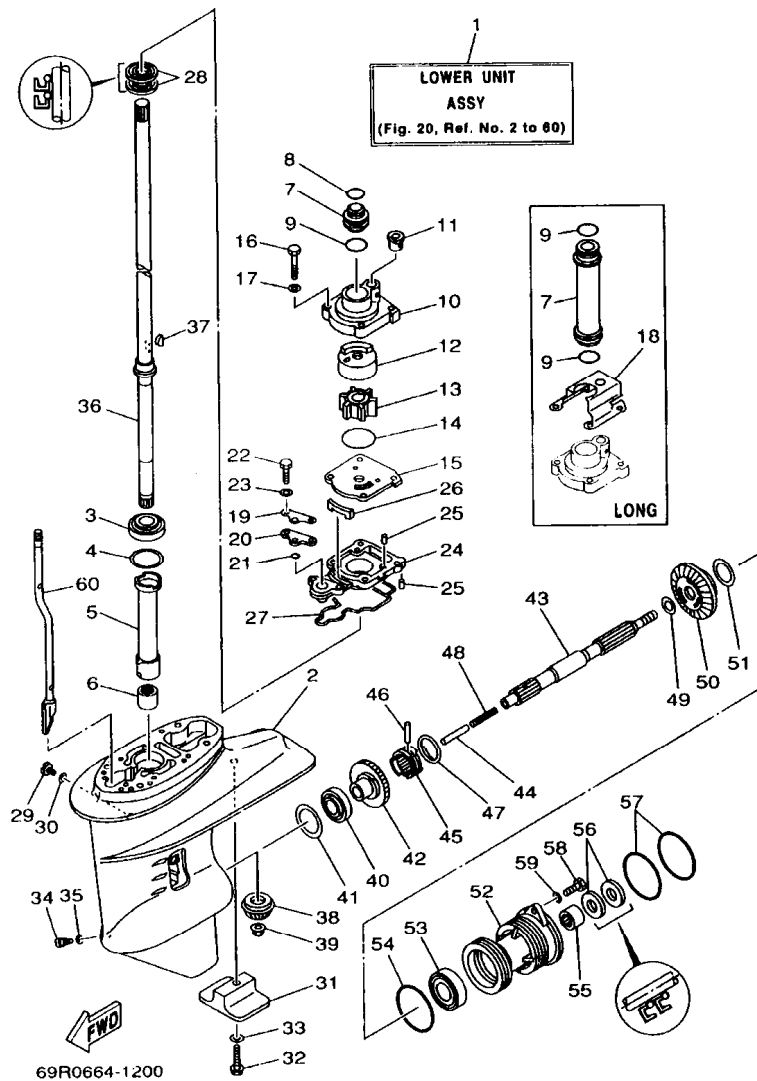
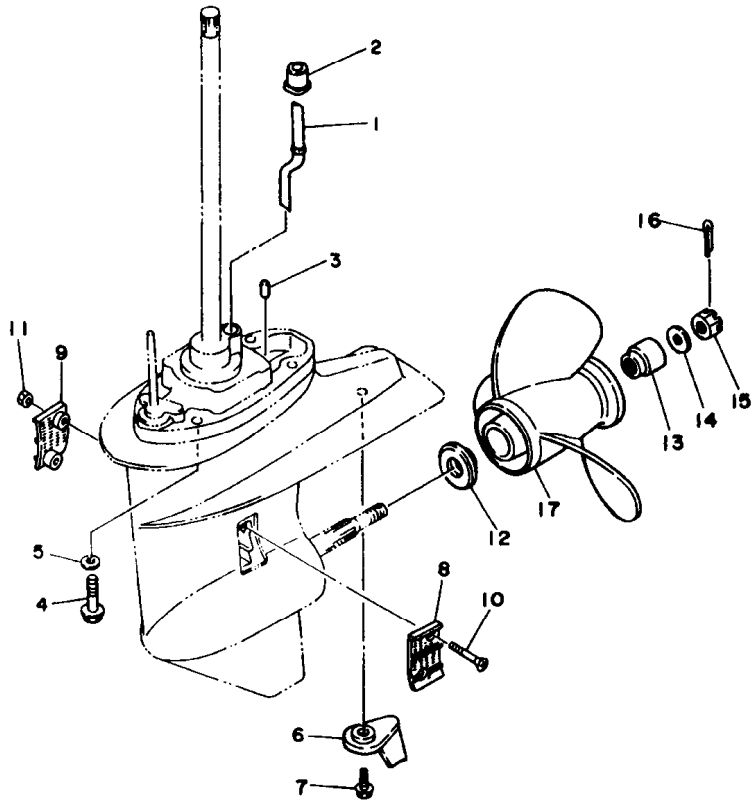


FIG. 20 LOWER CASING. DRIVE 1

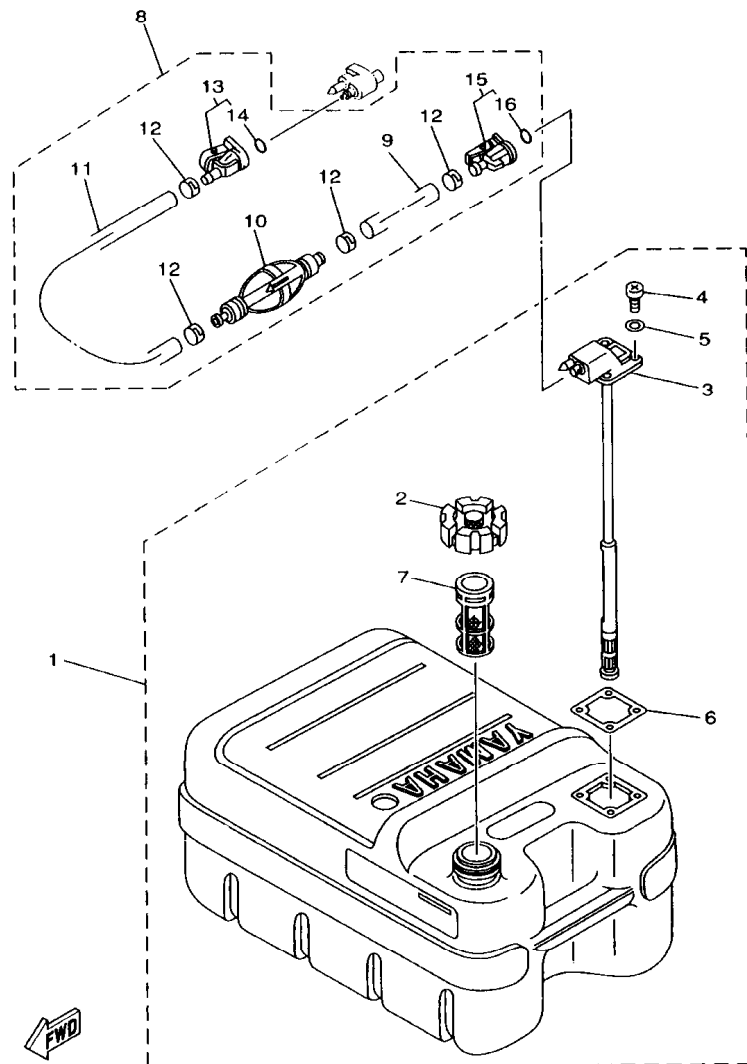
REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
41	6L2-45567-00-13	SHIM (T:1.3MM)	1	1	1	UR
	6L2-45567-00-14	SHIM (T:1.4MM)	1	1	1	UR
42	61N-45560-00	GEAR	1	1	1	
43	6L2-45611-00	SHAFT, PROPELLER	1	1	1	
44	648-45635-00	PLUNGER, SHIFT	1	1	1	
45	664-45631-02	CLUTCH, DOG	1	1	1	
46	90250-05010	PIN, STRAIGHT	1	1	1	
47	648-45633-00	RING, CROSS PIN	1	1	1	
48	90501-10065	SPRING, COMPRESSION	1	1	1	
49	90201-20417	WASHER, PLATE	1	1	1	
50	61N-45571-00	GEAR	1	1	1	
51	6L2-45577-00-10	SHIM (T:1.0MM)	1	1	1	UR
	6L2-45577-00-11	SHIM (T:1.1MM)	1	1	1	UR
	6L2-45577-00-12	SHIM (T:1.2MM)	1	1	1	UR
	6L2-45577-00-13	SHIM (T:1.3MM)	1	1	1	UR
52	61N-45361-01-4D	CAP, LOWER CASING	1	1	1	
53	93306-00612	BEARING	1	1	1	
54	93210-64ME7	O-RING	1	1	1	
55	93315-22004	BEARING	1	1	1	
56	93101-20M07	OIL SEAL	2	2	2	
57	93210-65M50	O-RING	2	2	2	
58	97075-06020	BOLT	2	2	2	
59	92995-06600	WASHER	2	2	2	
60	61N-44150-00	SHIFT CAM ASSY	1	1		S
	61N-44150-10	SHIFT CAM ASSY	1	1	1	L

FIG. 21 LOWER CASING. DRIVE 2




61R0010-4180

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	61N-44361-00	TUBE, WATER	1	1		S
	61N-44361-10	TUBE, WATER	1	1	1	L
2	689-44366-00	DAMPER, WATER SEAL	1	1	1	
3	93606-11M24	PIN, DOWEL	2	2	2	
4	90105-10M12	BOLT, WASHER BASED	4	4	4	
5	92995-10600	WASHER	4	4	4	
6	61N-45371-00	TAB-TRIM	1	1	1	
7	90119-06M48	BOLT, WITH WASHER	1	1	1	
8	6L2-45214-00	COVER, WATER INLET	1	1	1	
9	6L2-45215-00	COVER, WATER INLET	1	1	1	
10	90151-05M05	SCREW, COUNTERSUNK	2	2	2	
11	90185-05002	NUT, SELF-LOCKING	2	2	2	
12	6L2-45987-01	SPACER	1	1	1	
13	689-45997-00	SPACER	1	1	1	
14	92990-14200	WASHER, PLAIN	1	1	1	
15	90171-14013	NUT, CASTLE	1	1	1	
16	91490-30022	PIN, COTTER	1	1	1	
17	664-45941-01-EL	PROPELLER (3X9-7/8"X9"-F)	1	1	1	UR
	664-45943-01-EL	PROPELLER (3X9-7/8"X8"-F)	1	1	1	UR
	664-45945-00-EL	PROPELLER (3X9-7/8"X10-1/2"-F)	1	1	1	UR
	664-45947-01-EL	PROPELLER (3X9-7/8"X11-1/4"-F)	1	1	1	UR
	664-45949-02-EL	PROPELLER (3X9-7/8"X13"-F)	1	1	1	UR
	664-45952-00-EL	PROPELLER (3X9-7/8"X14"-F)	1	1	1	UR
	664-45954-01-EL	PROPELLER (3X9-7/8"X12"-F)	1	1	1	UR
	62C-45941-00-EL	PROPELLER (3X9-7/8"X10"-F)	1	1	1	UR

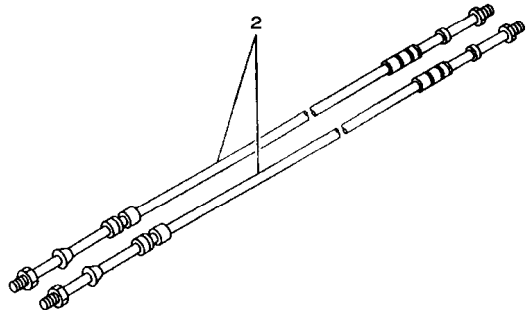
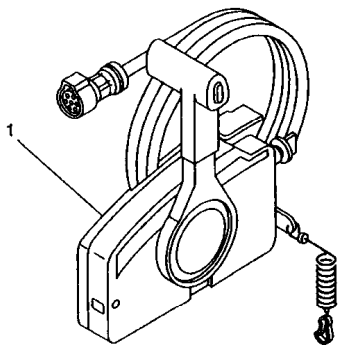


66T0100-9240

FIG. 22 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1	1	AP WITH INDICATOR
2	6YJ-24610-01	.CAP ASSY	1	1	1	
3	6Y1-24260-12	.FUEL METER ASSY	1	1	1	WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4	4	4	
5	6Y1-24329-00	.SEAL	4	4	4	
6	6Y1-24268-00	.GASKET, FUEL METER	1	1	1	
7	6YJ-24167-00	.STRAINER	1	1	1	
8	61J-24306-02	FUEL PIPE COMP. 1	1	1	1	AP
9	90445-11M06	.HOSE (L2050)	1	1	1	
10	61J-24360-00	.PRIMER PUMP ASSY	1	1	1	
11	90445-11M05	.HOSE (L:850MM)	1	1	1	
12	650-24351-51	.BAND 1	4	4	4	
13	6G1-24305-03	.FUEL PIPE JOINT COMP. 2	1	1	1	
14	93210-08287	..O-RING	1	1	1	
15	6Y1-24305-04	.FUEL PIPE JOINT COMP. 2	1	1	1	
16	93210-08287	..O-RING	1	1	1	

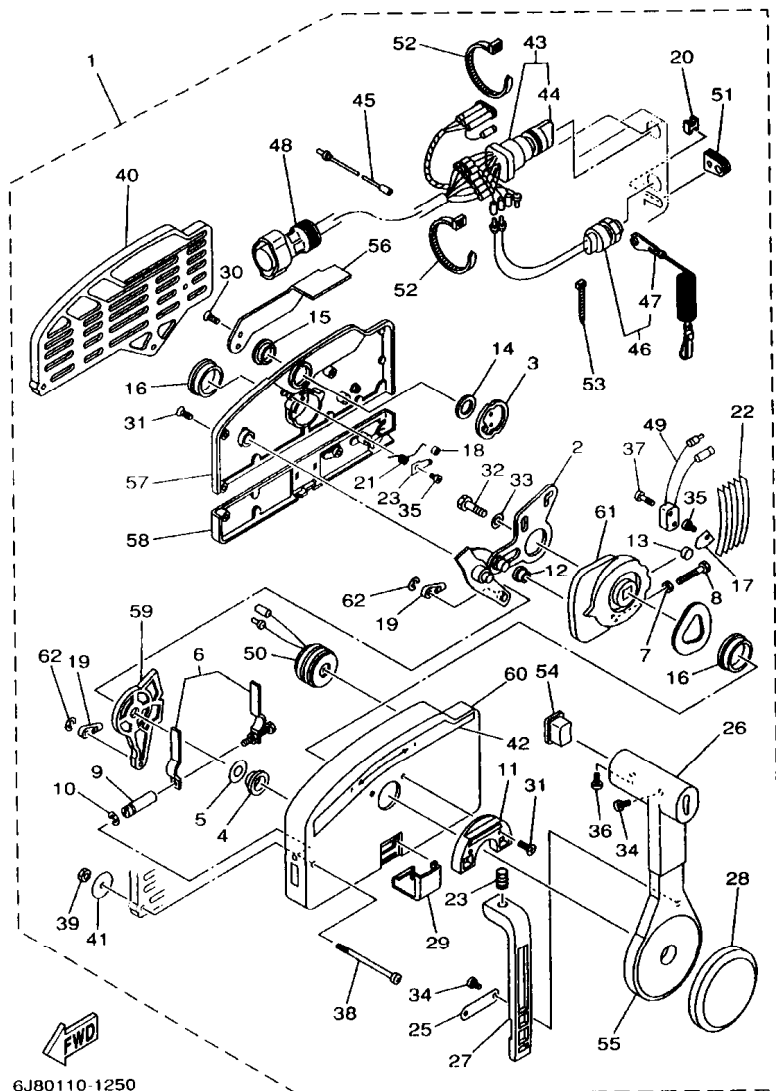
FIG. 23 REMOTE CONTROL BOX



67M0100-8280

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	703-48230-14	REMOTE CONTROL ASSY (7P)			1	AP
2	701-48320-20	CABLE, REMOTE CONTROL L=13F			2	UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F			2	UR

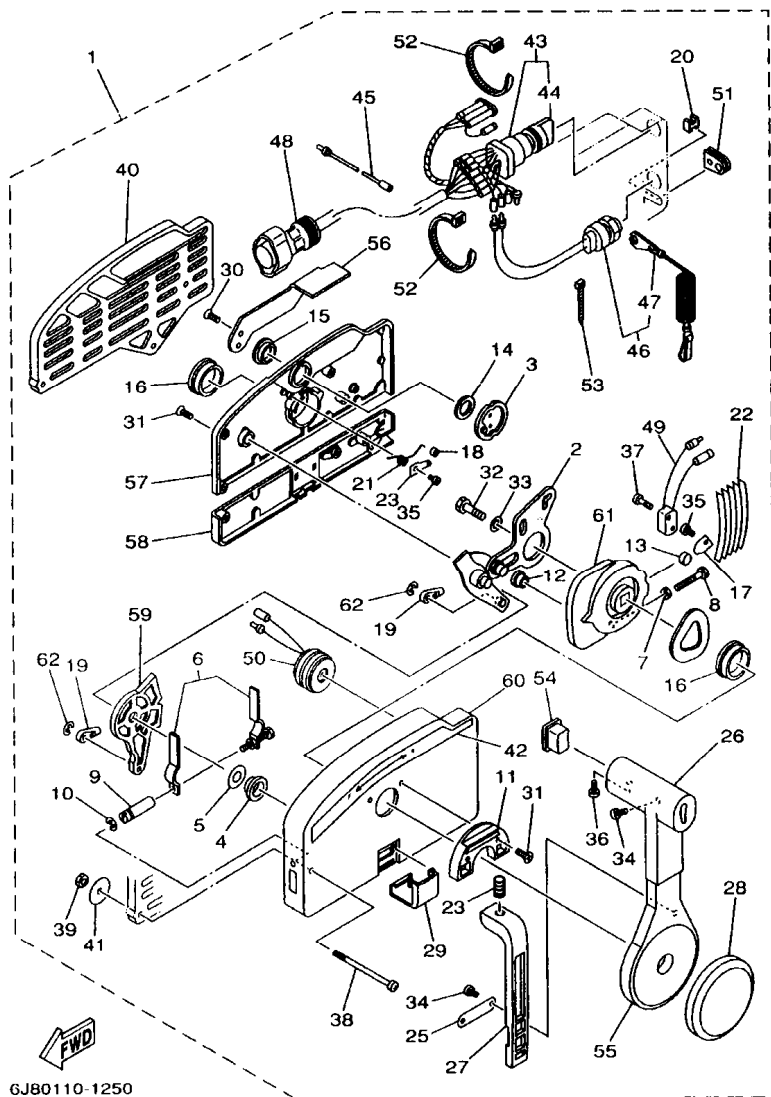
FIG. 24 REMOTE CONTROL ASSY



6J80110-1250

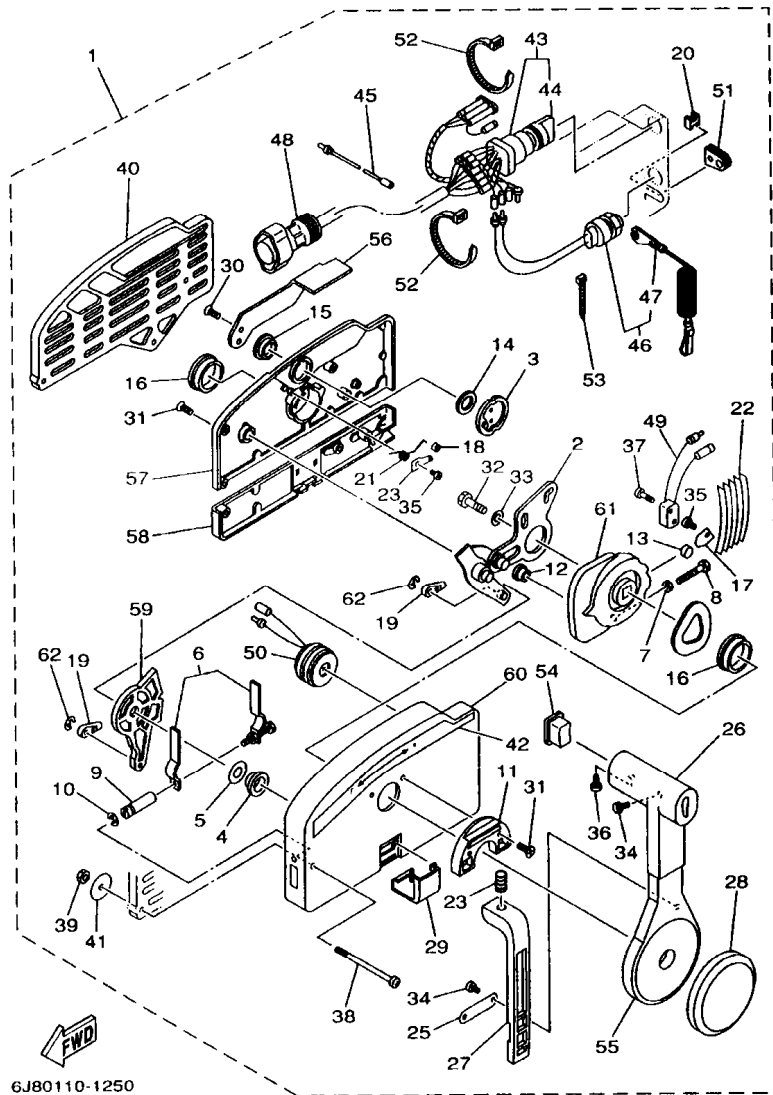
REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	703-48230-14	REMOTE CONTROL ASSY (7P)			1	AP
2	703-48261-11	.ARM, THROTTLE			1	
3	703-48153-00	.SHAFT, FREE ACCEL.			1	
4	703-48235-00	.BUSHING			1	
5	703-48268-00	.SPACER			1	
6	703-48264-00	.THROTTLE, FRICTION			1	
7	95380-05600	.NUT			1	
8	97380-05025	.BOLT			1	
9	703-48265-00	.SHAFT, FRICTION			1	
10	93430-06024	.CIRCLIP			3	
11	703-48245-00	.PLATE, LOCK			1	
12	703-48252-00	.ROLLER, CAM			1	
13	701-48248-00	.ROLLER, FREE ACCEL.			1	
14	703-48198-00	.WASHER, WAVE			1	
15	703-48243-00	.BUSHING			1	
16	703-48236-00	.BUSHING 1			2	
17	703-48189-00	.RETAINER			1	
18	703-48234-00	.ROLLER, DETENT			1	
19	703-48345-01	.CABLE END,REMOTE CONTROL 2			2	
20	703-48358-00	.ANCHOR, CABLE			1	
21	703-48244-00	.SPRING, FREE ACCEL.			1	
22	703-48238-00	.SPRING, DETENT			5	
23	703-48246-00	.SPACER			1	
24	703-48227-00	.SPRING, NEUTRAL LOCK			1	
25	703-48226-00	.PLATE, STOPPER			1	
26	703-48222-00	.GRIP, CONTROL LEVER			1	SINGLE
27	703-48223-00	.LOCK, NEUTRAL			1	

FIG. 24 REMOTE CONTROL ASSY



GJB0110-1250

REF. NO.	PART NO.	DESCRIPTION	25MH	30WH	30W	REMARKS
28	703-48225-00	.COVER			1	
29	703-48219-00	.COVER, LEAD			1	
30	703-48281-00	.SCREW			2	
31	703-48282-00	.SCREW			7	
32	97095-08030	.BOLT			1	
33	92990-08600	.WASHER, PLATE			1	
34	98580-04010	.SCREW, PAN HEAD			3	
35	98580-04006	.SCREW, PAN HEAD			2	
36	98580-05010	.SCREW, PAN HEAD			1	
37	98580-03015	.SCREW, PAN HEAD			2	
38	703-48291-10	.SCREW (M6)			3	
39	95380-06600	.NUT, HEXAGON			3	
40	703-48293-10	.SPACER, REMOTE CONTROL			1	SINGLE
41	701-48287-00	.WASHER			3	
42	703-48215-00	.GRAPHIC			1	
43	703-82510-31	.MAIN SWITCH ASSY (7P)			1	
44	676-82577-00	.CAP, KEY			1	
45	703-82531-00	.WIRE, LEAD			1	
46	688-82575-01	.ENGINE STOP SWITCH ASSY			1	
47	682-82556-00	.STOPPER			1	
48	688-82586-21	.EXTENSION, WIRE HARNESS			1	L:5M (7P)
49	703-82540-00	.NEUTRAL SWITCH ASSY			1	
50	703-83383-02	.BUZZER			1	
51	703-48284-00	.GROMMET			1	
52	703-82591-00	.BAND			2	
53	703-82592-00	.BAND			1	
54	703-48224-00	.COVER, CONTROL LEVER			1	WITHOUT PT/T SW.

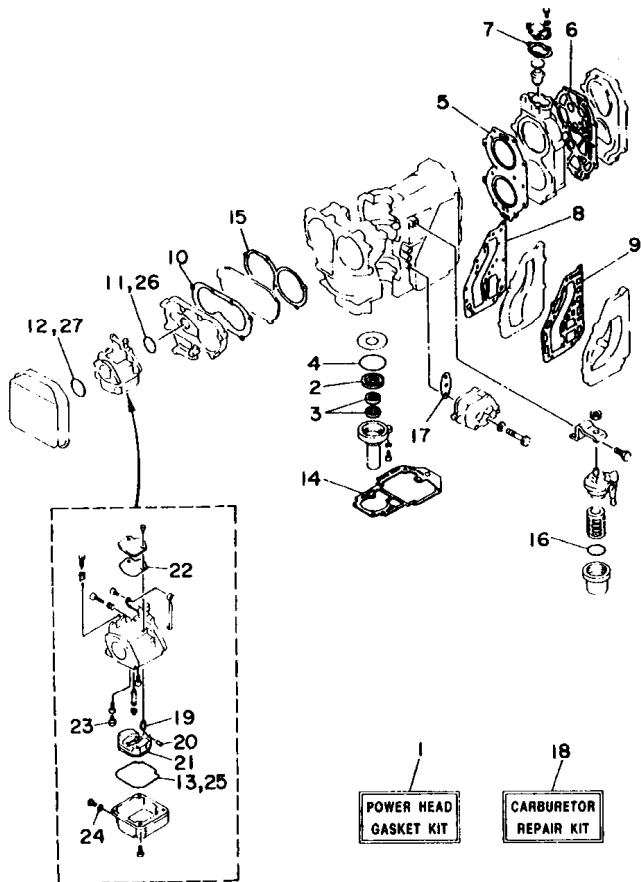


6J80110-1250

FIG. 24 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
55	703-48221-00	.LEVER, CONTROL			1	
56	703-48152-00	.KNOB, FREE ACCEL.			1	
57	703-48212-00	.BACK PLATE 1			1	
58	703-48213-00	.BACK PLATE 2			1	
59	703-48271-00	.ARM, SHIFT			1	
60	703-48211-01	.HOUSING,1			1	
61	703-48232-00	.GEAR			1	
62	93430-06024	.CIRCLIP			2	

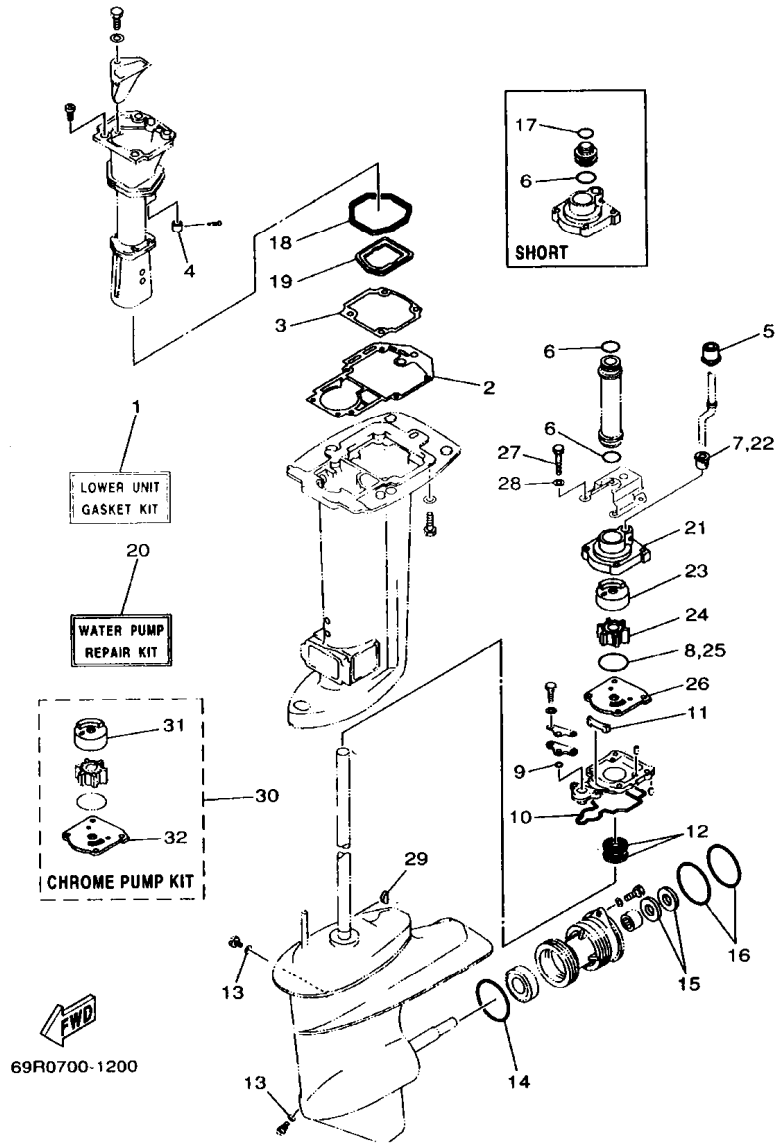
FIG. 25 REPAIR KIT 1



61R0700-4180

REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-W0001-00	POWER HEAD GASKET KIT	1	1	1	
2	93102-25008	.OIL SEAL	1	1	1	
3	93101-16001	.OIL SEAL	2	2	2	
4	93210-58M21	.O-RING	1	1	1	
5	61N-11181-A1	.GASKET, CYLINDER HEAD 1	1	1	1	
6	61T-11193-A1	.GASKET, HEAD COVER 1	1	1	1	
7	655-12414-A1	.GASKET, COVER	1	1	1	
8	6K8-41122-A1	.GASKET, EXHAUST INNER COVER	1	1	1	
9	6K8-41124-A1	.GASKET, EXHAUST OUTER COVER	1	1	1	
10	648-13645-A0	.GASKET, MANIFOLD 1	1	1	1	
11	61N-14198-00	.GASKET	1	1	1	
12	93210-40659	.O-RING	1	1	1	
13	6L2-14384-00	.GASKET, FLOAT CHAMBER	1	1	1	
14	689-45113-A1	.GASKET, UPPER CASING	1	1	1	
15	648-13621-A1	.GASKET, VALVE SEAT	1	1	1	
16	93210-32738	.O-RING	1	1	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1	1	1	1	
18	61N-W0093-00	CARBURETOR REPAIR KIT	1	1	1	
19	61N-14392-00	.VALVE, NEEDLE	1	1	1	
20	6E5-14386-01	.PIN, FLOAT	1	1	1	
21	6L2-14385-00	.FLOAT	1	1	1	
22	6L2-14399-00	.GASKET	1	1	1	
23	50M-14355-00	.PLUG	1	1	1	
24	6L2-14398-00	.GASKET	1	1	1	
25	6L2-14384-00	.GASKET, FLOAT CHAMBER	1	1	1	
26	61N-14198-00	.GASKET	1	1	1	
27	93210-40659	.O-RING	1	1	1	

FIG. 26 REPAIR KIT 2



REF. NO.	PART NO.	DESCRIPTION	25MH	30MH	30W	REMARKS
1	69P-W0001-20	LOWER UNIT GASKET KIT	1	1	1	
2	689-45113-A1	.GASKET, UPPER CASING	1	1	1	
3	69P-41134-A0	.GASKET, EXHAUST MANIFOLD	1	1	1	
4	6A8-41135-00	.GASKET, EXHAUST MANIFOLD	1	1	1	
5	689-44366-00	.DAMPER, WATER SEAL	1	1	1	
6	93210-26130	.O-RING	3	3	3	UN
7	6L2-44367-00	.DAMPER, WATER SEAL	1	1	1	
8	93210-45161	.O-RING	1	1	1	
9	93210-06ME6	.O-RING	1	1	1	
10	61N-45315-00	.PACKING, LOWER CASING	1	1	1	
11	61N-45127-00	.SEAL	1	1	1	
12	93101-22067	.OIL SEAL	2	2	2	
13	90430-08020	.GASKET	2	2	2	
14	93210-64ME7	.O-RING	1	1	1	
15	93101-20M07	.OIL SEAL	2	2	2	
16	93210-65M50	.O-RING	2	2	2	
17	93210-22164	.O-RING	1	1	1	S
18	69P-41138-00	.SEAL, EXT. 1	1	1	1	
19	69P-41139-00	.SEAL, EXT. 2	1	1	1	
20	69P-W0078-00	WATER PUMP REPAIR KIT	1	1	1	
21	69P-44311-00	.HOUSING, WATER PUMP	1	1	1	
22	6L2-44367-00	.DAMPER, WATER SEAL	1	1	1	
23	69P-44322-00	.INSERT, CARTRIDGE	1	1	1	
24	6H4-44352-02	.IMPELLER	1	1	1	
25	93210-45161	.O-RING	1	1	1	
26	61N-44323-00	.OUTER PLATE, CARTRIDGE	1	1	1	
27	97095-06040	.BOLT	4	4	4	

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69P-45111-10-4D	19 - 1	6L2-45611-00	20 - 43	703-48268-00	24 - 5	682-82151-00	11 - 12	90105-08M10	7 - 35	90201-50306	2 - 40		
689-45113-A1	2 - 41	664-45631-02	20 - 45	703-48271-00	24 - 59	61N-82317-00	9 - 6	90105-10M12	21 - 4	90202-06007	15 - 35		
	25 - 14	648-45633-00	20 - 47	703-48281-00	24 - 30	6G1-82370-21	9 - 29	90119-06MA0	2 - 39		15 - 44		
	26 - 2	648-45635-00	20 - 44	703-48282-00	24 - 31	703-82510-31	24 - 43	90119-06MA2	2 - 24	90202-10024	15 - 41		
663-45119-00	17 - 17	62C-45941-00-EL	21 - 17	703-48284-00	24 - 51	61N-82519-01	9 - 10		2 - 30	90206-05005	7 - 45		
	17 - 28	664-45941-01-EL	21 - 17	701-48287-00	24 - 41	689-82531-02	11 - 5	90119-06MA3	2 - 37	90206-12052	13 - 11		
	18 - 23	664-45943-01-EL	21 - 17	703-48291-10	24 - 38	703-82531-00	24 - 45		7 - 30	90206-28001	14 - 6		
61N-45127-00	20 - 26	664-45945-00-EL	21 - 17	703-48293-10	24 - 40	703-82540-00	24 - 49		7 - 32	90209-24M03	3 - 15		
	26 - 11	664-45947-01-EL	21 - 17	701-48320-20	23 - 2	69R-82553-00	10 - 5	90119-06MA4	2 - 38	90209-47016	18 - 9		
69P-45127-00	19 - 17	664-45949-02-EL	21 - 17	701-48320-50	23 - 2	682-82556-00	13 - 19		7 - 32	90240-05047	17 - 39		
69P-45128-00	19 - 18	664-45952-00-EL	21 - 17	648-48330-50	16 - 20		24 - 47	90119-06M17	15 - 25	90243-04M01	17 - 4		
69P-45159-00	19 - 20	664-45954-01-EL	21 - 17	617-48331-91	16 - 21	61T-82560-00	11 - 30	90119-06M23	7 - 43	90249-06M22	17 - 34		
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69P-45300-00-4D	20 - 1	69P-47467-10-5B	19 - 16	648-48346-50	16 - 22	676-82577-00	24 - 44	90119-06M95	9 - 8	90269-02M09	14 - 16		
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