



**PARTS
CATALOGUE
CATÁLOGO
DE PEÇAS**

40XW'13 (67TS)

40XMH'13 (67TT)

40XW/40XMH
PARTS CATALOGUE
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1st edition, July 2013
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40XW/40XMH
CATÁLOGO DE PEÇAS
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO. | DESCRIPTION | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2 | |
| 115-83311-60 | .BULB (6V-18W) | 1 | |

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

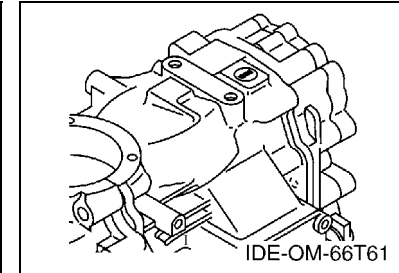
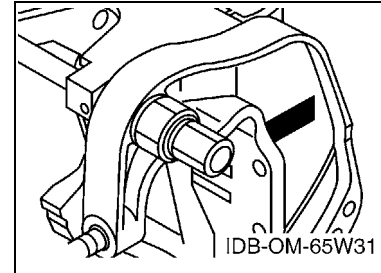
| PART NO. | DESCRIPTION | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP. | 2 | MXR |
| 3J1-24240-10 | .GRAPHIC, FUEL TANK | 1 | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

| Model | Serial No. | Model | Serial No. |
|-------|--------------|-------|--------------|
| 40XMH | 67TS-1109251 | 40XW | 67TS-1109176 |
| | | | |
| | | | |
| | | | |

9. Applicable Colour Code

| Abbreviation | Colour Name | Colour Code |
|--------------|-----------------------------|-------------|
| DBNM2 | DARK BLUISH GRAY METALLIC 2 | 004D |

10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1 | 67TT | 40XMH |
| 2 | 67TS | 40XW |
| | | |
| | | |

PREFÁCIO

Este Catálogo de Peças se refere as Peças dos modelos relacionados na capa. Quando for solicitar peças de reposição para estes Modelos, recorra a este Catálogo de Peças e especifique corretamente os códigos e Nomes das Peças.

1. As Modificações ou adições que tenham sido efetuadas após a publicação deste Catálogo de Peças, serão comunicadas a Rede de Concessionárias através das informações de Modificação de Peças (Parts News).

2. Abreviaturas

Seguem abaixo as abreviaturas utilizadas neste Catálogo de Peças:

“UR” Uso Restrito para o Código da Peça

“UN” Uso Necessário

“AP” Peça Alternativa

“LM” Fabricação Local (A peça pode ser pedida localmente)

“F#” No. de Série do Chassi (Aplicação do Número de Série)

“O/S” Tamanho Maior

3. Peças componentes de conjuntos

- As peças que são fornecidas dentro de conjuntos estão listadas com um ponto de identificação (.) como segue abaixo.
- O número que aparece a direita da descrição da Peça indica o número de Peças usado em cada Conjunto Individual.

| No. PEÇA | DESCRIÇÃO | QTDE | OBSERVAÇÕES |
|--------------|-----------------------|------|-------------|
| 2F5-83310-60 | PISCA DIANTEIRO CONJ. | 2 | |
| 115-83311-60 | .LÂMPADA (6V-18W) | 1 | |

4. Os gráficos que são Aplicados em Peças Coloridas estão representados na coluna “OBSERVAÇÕES”, como segue abaixo.

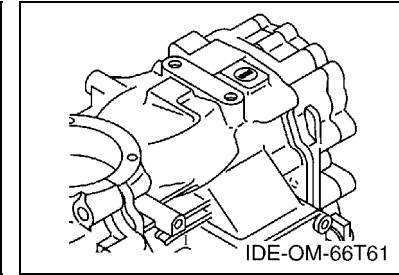
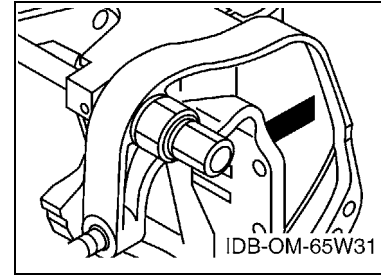
| No. PEÇA | DESCRIÇÃO | QTDE | OBSERVAÇÕES |
|-----------------|------------------------------|------|-------------|
| 2N4-24110-00-X5 | TANQUE DE COMBUSTÍVEL COMPL. | 2 | MXR |
| 3J1-24240-10 | .GRÁFICO, TANQUE DE COMB. | 1 | PARA MXR |

5. Observe que as ilustrações são referentes apenas a indicação dos códigos das peças, e não para montagem. Para montagem, por favor utilize o Manual de Montagem apropriado.

6. O asterisco (*) antes do Número de referência da peça indica a modificação ocorrida após a primeira edição.

7. Aplicação do Número de Série

No. de Série do Motor



8. Aplicação do No. de Série Inicial

| Modelo | No. Série | Modelo | No. Série |
|--------|--------------|--------|--------------|
| 40XMH | 67TS-1109251 | 40XW | 67TS-1109176 |
| | | | |
| | | | |
| | | | |

9. Aplicação do Código de Cor

| Abreviação | Nome da Cor | Código da Cor |
|------------|-----------------------------|---------------|
| DBNM2 | DARK BLUISH GRAY METALLIC 2 | 004D |

10. Informação na Coluna de Quantidade

| No. da Coluna | Nome na Coluna de Qtde | Modelo Aplicável |
|---------------|------------------------|------------------|
| 1 | 67TT | 40XMH |
| 2 | 67TS | 40XW |
| | | |
| | | |

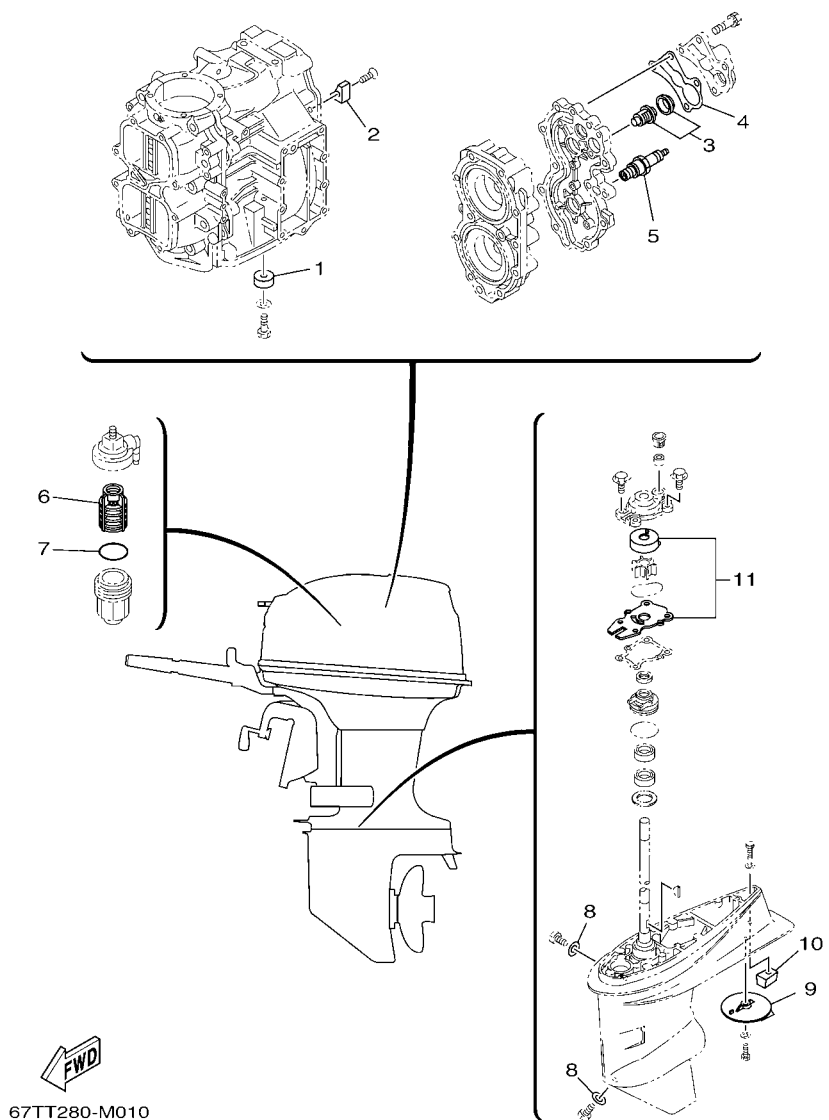
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FIG. 1 SCHEDULED SERVICE PARTS PECAS DE MANUTENCAO PROGRAMADA

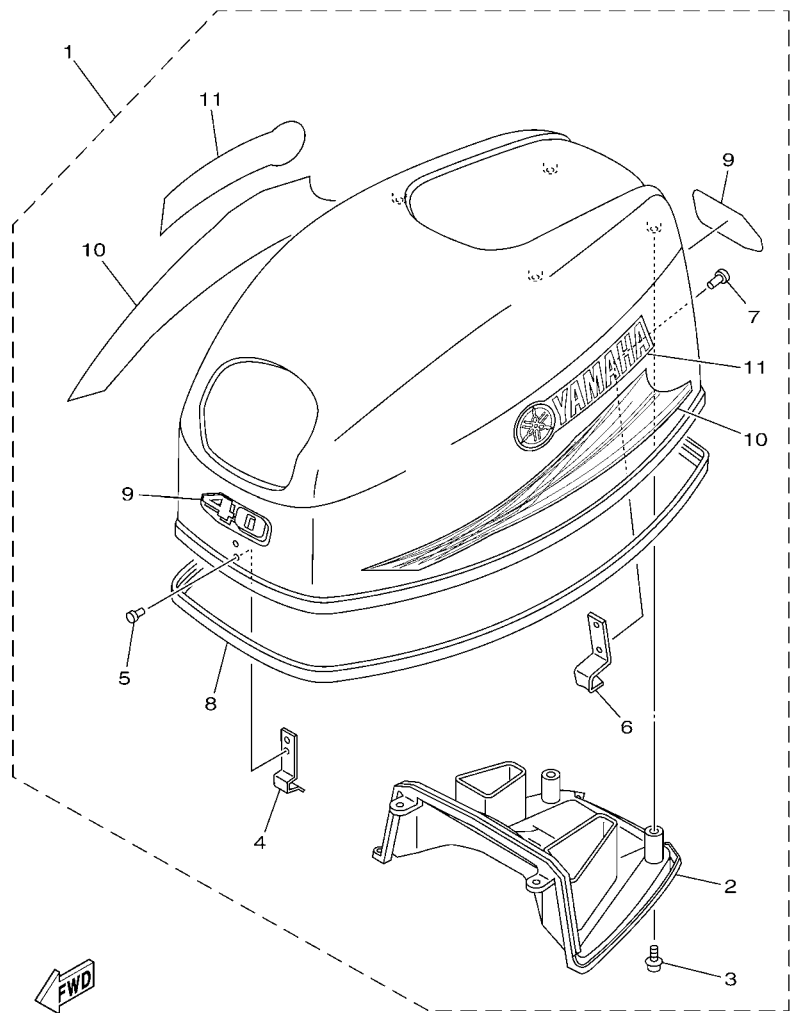


FWD
67TT280-M010

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | | | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| | | | 67TT | 67TS | |
| 1 | 676-45251-00 | ANODE ANODO | 1 | 1 | |
| 2 | 676-11325-00 | ANODE ANODO | 1 | 1 | |
| 3 | 6E5-12411-02 | THERMOSTAT TERMOSTATO | 1 | 1 | |
| 4 | 676-12414-A1 | GASKET, COVER GAXETA DA TAMPA | 1 | 1 | |
| 5 | 94702-00040 | PLUG, SPARK (NGK B7HS) VELA DE IGNICAO (NGK B7HS) | 2 | 2 | |
| 6 | 61N-24563-00 | ELEMENT, FILTER ELEMENTO DO FILTRO | 1 | 1 | |
| 7 | 93210-32738 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 8 | 90430-08020 | GASKET GAXETA | 2 | 2 | |
| 9 | 664-45371-01 | TAB-TRIM ESTABILIZADOR DE DIRECAO | 1 | 1 | |
| 10 | 67C-45251-00 | ANODE ANODO | 1 | 1 | |
| 11 | 66T-W0078-0A | CHROME PUMP KIT KIT DA BOMBA D'AGUA (CROMO) | 1 | 1 | |
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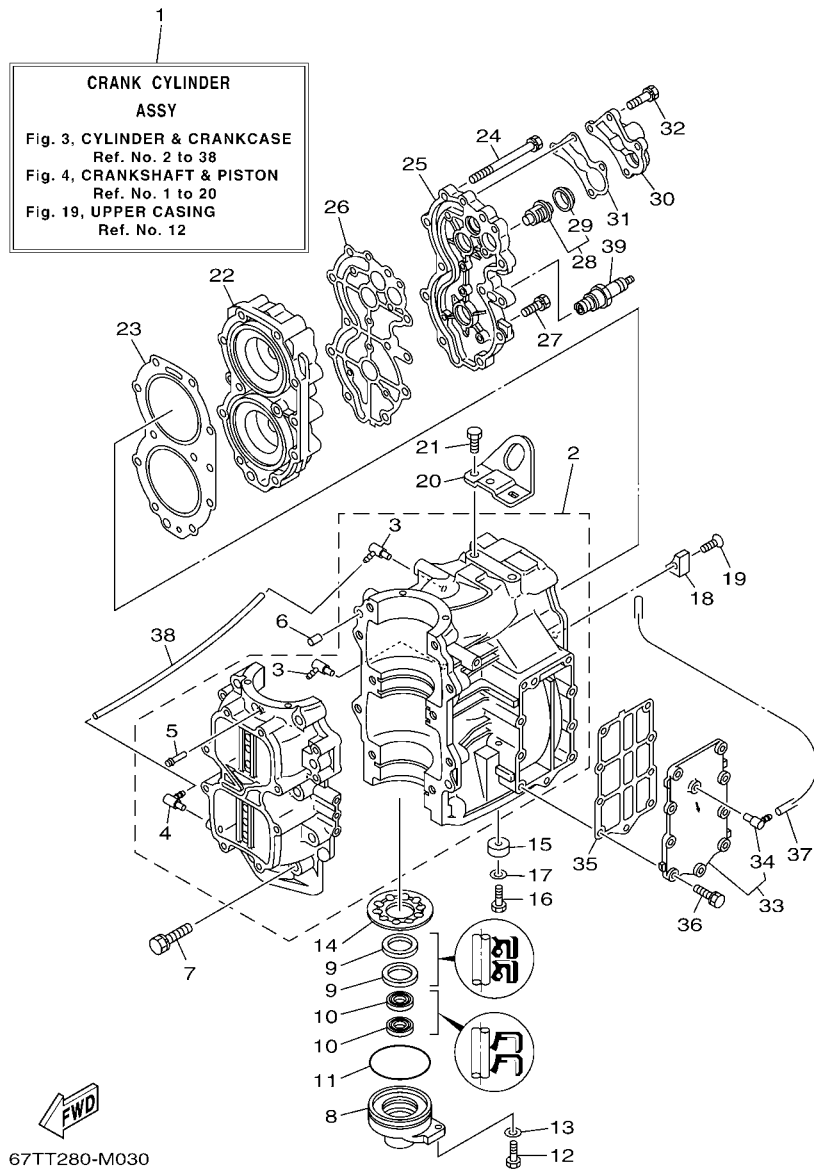
FIG. 2 TOP COWLING

CAPO SUPERIOR



67TN280-L010

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | | | | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|--|--|--|---------------------|
| | | | | | | | | |
| 1 | 67T-G2610-30 | TOP COWLING ASSY CAPO SUPERIOR CONJ. | 1 | 1 | | | | |
| 2 | 66T-42613-01 | .MOLDING, AIR DUCT .MOLDURA DO DUTO DE AR | 1 | 1 | | | | |
| 3 | 90167-05017 | .SCREW, TAPPING .PARAFUSO | 4 | 4 | | | | |
| 4 | 6E0-42651-02 | .HOOK .GANCHO | 1 | 1 | | | | |
| 5 | 90266-04M04 | .RIVET .REBITE | 2 | 2 | | | | |
| 6 | 6F5-42652-01 | .HOOK .GANCHO | 1 | 1 | | | | |
| 7 | 90266-04M01 | .RIVET .REBITE | 2 | 2 | | | | |
| 8 | 66T-42615-02 | .SEAL .VEDACAO | 1 | 1 | | | | |
| 9 | 67T-42677-00 | .GRAPHIC, FRONT .GRAFICO DIANTEIRO | 2 | 2 | | | | |
| 10 | 67T-W0070-00 | .GRAPHIC SET .JOGO DE GRAFICOS | 1 | 1 | | | | |
| 11 | 67T-42681-00 | .MARK, COWLING .MARCA DO CAPO (ADESIVO) | 2 | 2 | | | | |
| | | | | | | | | |
| | | | | | | | | |
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| | | | | | | | | |
| | | | | | | | | |



67TT280-M030

FIG. 3 CYLINDER & CRANKCASE

CILINDRO E CARCACA DO MOTOR

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 1 | 66T-W0090-02-1S | CRANK CYLINDER ASSY CARCACA DO CILINDRO CONJ. | 1 | 1 | |
| 2 | 66T-15100-02 | CRANKCASE ASSY CARCACA DO MOTOR COMPLETA | 1 | 1 | |
| 3 | 6E5-13552-01 | .NOZZLE .BICO | 2 | 2 | |
| 4 | 6E5-13552-01 | .NOZZLE .BICO | 1 | 1 | |
| 5 | 624-14485-00 | .PIPE, JOINT .TUBO DE JUNCAO | 1 | 1 | |
| 6 | 93608-12063 | PIN, DOWEL PINO | 2 | 2 | |
| 7 | 90119-10005 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 10 | 10 | |
| 8 | 66T-15396-01-CA | HOUSING, OIL SEAL CAIXA DO RETENTOR DE OLEO | 1 | 1 | |
| 9 | 93102-30M56 | OIL SEAL RETENTOR DE OLEO | 2 | 2 | |
| 10 | 93101-16001 | OIL SEAL RETENTOR DE OLEO | 2 | 2 | |
| 11 | 93210-65M50 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 12 | 97095-06020 | BOLT PARAFUSO | 1 | 1 | |
| 13 | 92995-06600 | WASHER ARRUELA | 1 | 1 | |
| 14 | 66T-11565-00 | WASHER, BEARING COVER ARRUELA DA TAMPA DO ROLAMENTO | 1 | 1 | |
| 15 | 676-45251-00 | ANODE ANODO | 1 | 1 | |
| 16 | 97095-06020 | BOLT PARAFUSO | 1 | 1 | |
| 17 | 92995-06600 | WASHER ARRUELA | 1 | 1 | |
| 18 | 676-11325-00 | ANODE ANODO | 1 | 1 | |
| 19 | 90141-06M00 | SCREW, COUNTERSUNK PARAFUSO TRAMBULADOR | 1 | 1 | |
| 20 | 66T-11119-00 | HANGER, ENGINE ALCA DO MOTOR | 1 | 1 | |
| 21 | 90101-08002 | BOLT PARAFUSO | 2 | 2 | |
| 22 | 66T-11111-01-1S | HEAD, CYLINDER 1 CABECOTE DO CILINDRO 1 | 1 | 1 | |
| 23 | 66T-11181-A3 | GASKET, CYLINDER HEAD 1 GAXETA CABECOTE DO CILINDRO 1 | 1 | 1 | |
| 24 | 90119-08MA5 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 11 | 11 | |
| 25 | 66T-11191-00-1S | COVER, CYLINDER HEAD 1 TAMPA, CABECOTE DO CILINDRO 1 | 1 | 1 | |
| 26 | 66T-11193-A3 | GASKET, HEAD COVER 1 GAXETA DA TAMPA DO CABECOTE 1 | 1 | 1 | |
| 27 | 90119-06MA3 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 4 | 4 | |

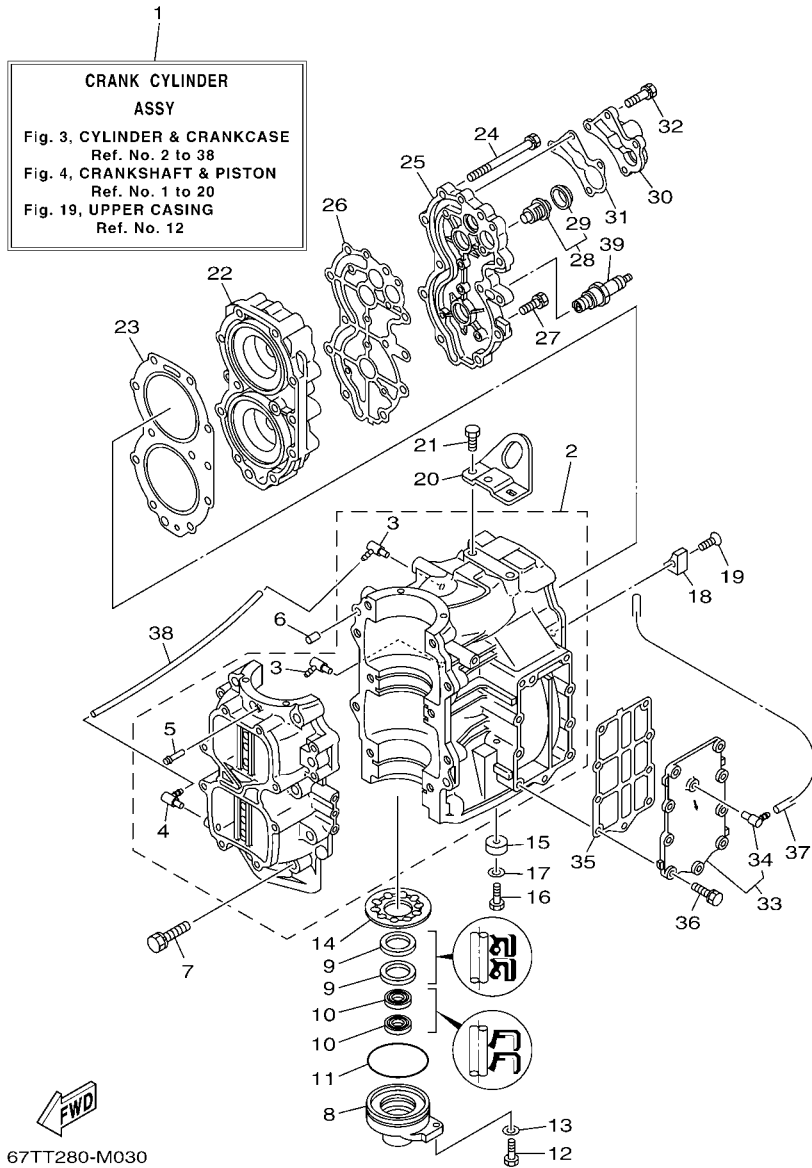


FIG. 3 CYLINDER & CRANKCASE

CILINDRO E CARCACA DO MOTOR

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 28 | 6E5-12411-02 | THERMOSTAT TERMOSTATO | 1 | 1 | |
| 29 | 6E5-12412-00 | .SEAL, THERMOSTAT .VEDACAO DO TERMOSTATO | 1 | 1 | |
| 30 | 676-12413-00-1S | COVER, THERMOSTAT TAMPA DO TERMOSTATO | 1 | 1 | |
| 31 | 676-12414-A1 | GASKET, COVER GAXETA DA TAMPA | 1 | 1 | |
| 32 | 90119-06MA5 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 4 | 4 | |
| 33 | 66T-41113-00-1S | OUTER COVER, EXHAUST TAMPA EXTERNA DO ESCAPE | 1 | 1 | |
| 34 | 676-11372-00 | .NIPPLE, HOSE .JUNCAO DA MANGUEIRA | 1 | 1 | |
| 35 | 66T-41114-A0 | GASKET, EXHAUST OUTER COVER GAXETA TAMPA EXTERNA DO ESCAPE | 1 | 1 | |
| 36 | 90119-06MA3 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 9 | 9 | |
| 37 | 90445-09M75 | HOSE (L370) TUBO (L370) | 1 | 1 | |
| 38 | 90445-07M08 | HOSE (L220) TUBO (L220) | 1 | 1 | |
| 39 | 94702-00040 | PLUG, SPARK (NGK B7HS) VELA DE IGNICAO (NGK B7HS) | 2 | 2 | |

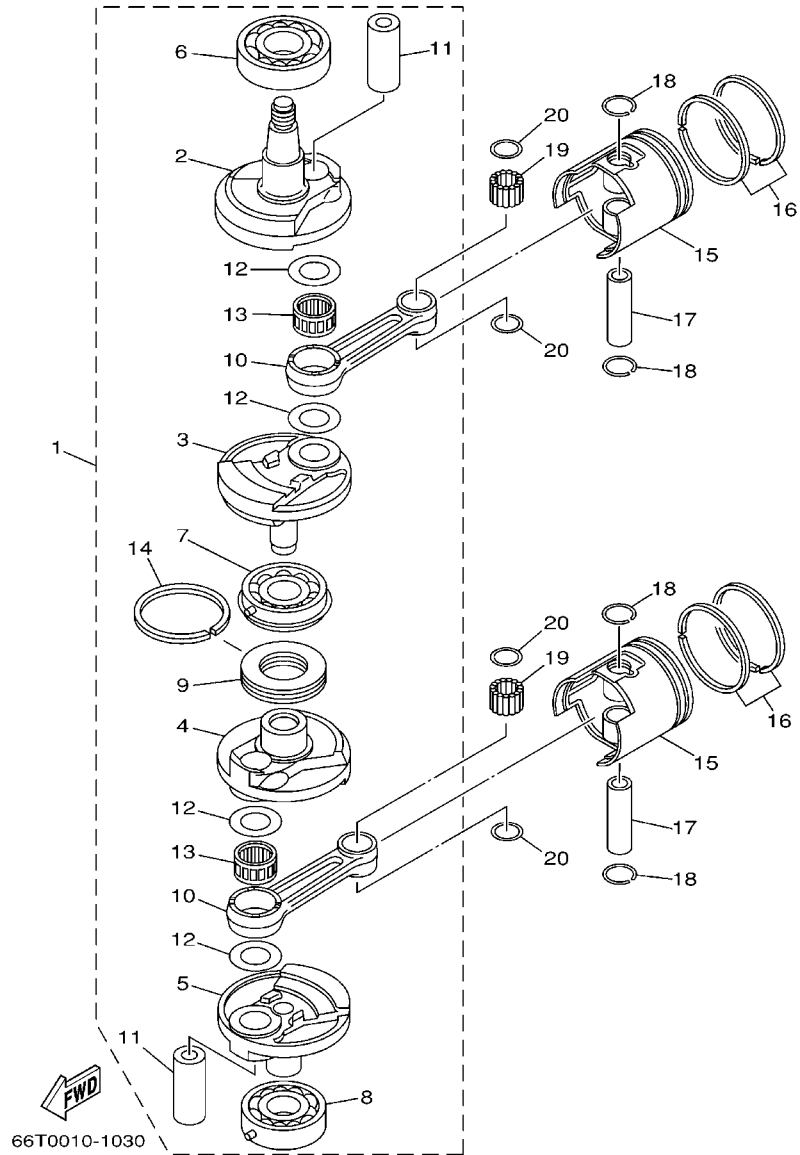


FIG. 4 CRANKSHAFT & PISTON

VIRABREQUIM E PISTAO

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 1 | 66T-11400-01 | CRANKSHAFT ASSY VIRABREQUIM CONJ. | 1 | 1 | |
| 2 | 66T-11412-00 | .CRANK 1 .VIRABREQUIM 1 | 1 | 1 | |
| 3 | 66T-11422-00 | .CRANK 2 .VIRABREQUIM 2 | 1 | 1 | |
| 4 | 66T-11432-00 | .CRANK 3 .VIRABREQUIM 3 | 1 | 1 | |
| 5 | 66T-11442-00 | .CRANK 4 .VIRABREQUIM 4 | 1 | 1 | |
| 6 | 93306-307U0 | .BEARING .ROLAMENTO | 1 | 1 | |
| 7 | 93332-000UE | .BEARING .ROLAMENTO | 1 | 1 | |
| 8 | 93306-306V5 | .BEARING .ROLAMENTO | 1 | 1 | |
| 9 | 6F5-11515-00 | .SEAL, LABYRINTH 1 .VEDACAO DO LABIRINTO 1 | 1 | 1 | |
| 10 | 6F5-11651-00 | .ROD, CONNECTING .BIELA | 2 | 2 | |
| 11 | 66T-11681-00 | .PIN, CRANK 1 .PINO DO VIRABREQUIM 1 | 2 | 2 | |
| 12 | 90209-27012 | .WASHER .ARRUELA | 4 | 4 | |
| 13 | 93310-727U0 | .BEARING .ROLAMENTO | 2 | 2 | |
| 14 | 93440-68M03 | .CIRCLIP .ANEL TRAVA | 1 | 1 | |
| 15 | 66T-11631-01-93 | PISTON (STD) PISTAO (STD) | 2 | 2 | |
| | 66T-11635-01 | PISTON (0.25MM O/S) PISTAO (0.25MM O/S) | 2 | 2 | AP |
| | 66T-11636-01 | PISTON (0.50MM O/S) PISTAO (0.50MM O/S) | 2 | 2 | AP |
| 16 | 66T-11603-00 | PISTON RING SET (STD) JOGO DE ANEIS (STD) | 2 | 2 | AP |
| | 66T-11604-00 | PISTON RING SET (0.25MM O/S) JOGO DE ANEIS (0.25MM O/S) | 2 | 2 | AP |
| | 66T-11605-00 | PISTON RING SET (0.50MM O/S) JOGO DE ANEIS (0.50MM O/S) | 2 | 2 | AP |
| 17 | 6F5-11633-00 | PIN, PISTON PINO DO PISTAO | 2 | 2 | |
| 18 | 663-11634-00 | CLIP, PISTON PIN PRESILHA DO PINO DO PISTAO | 4 | 4 | |
| 19 | 93603-21111 | PIN, DOWEL PINO GUIA | 56 | 56 | |
| 20 | 90201-20417 | WASHER, PLATE ARRUELA PLANA | 4 | 4 | |

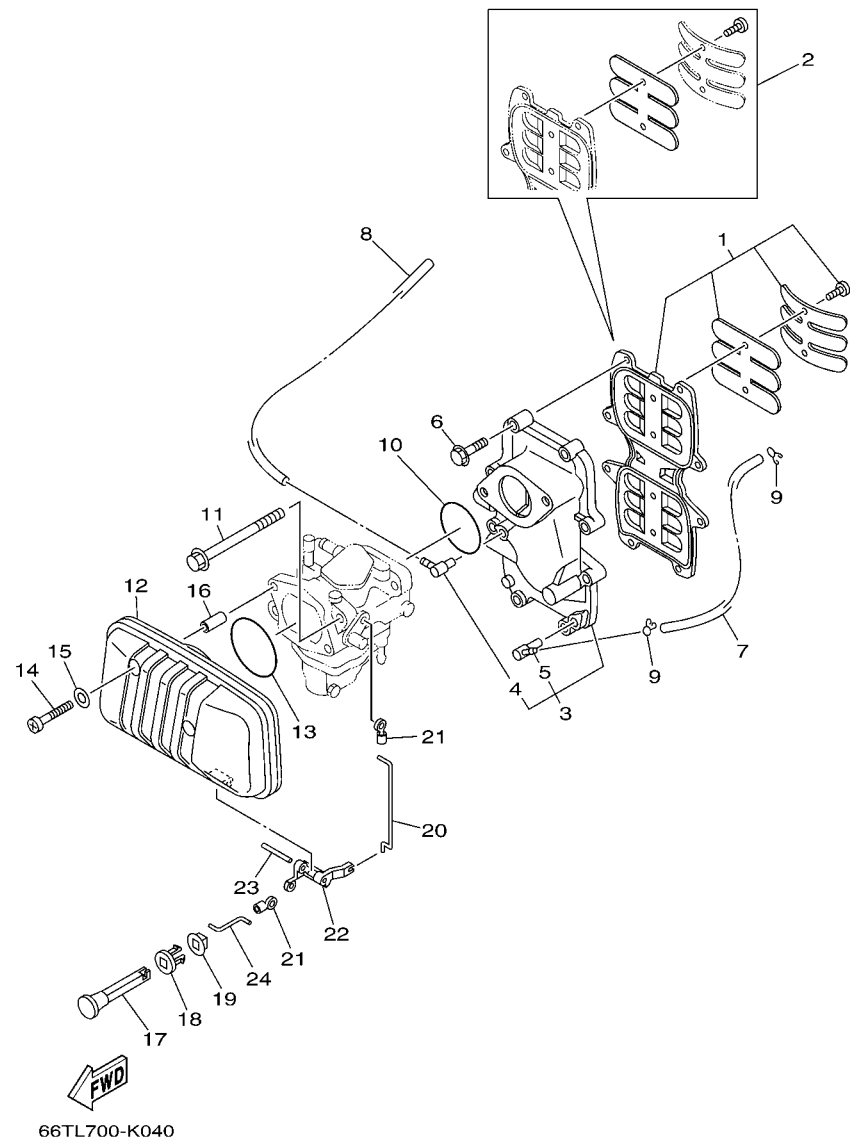


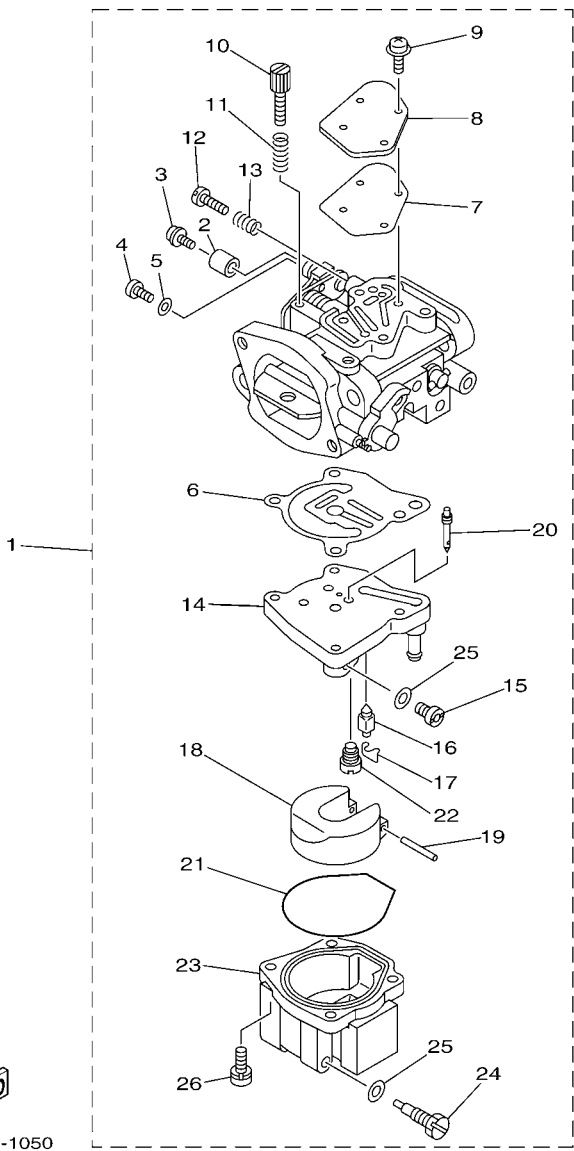
FIG. 5 INTAKE

ADMISSAO

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 1 | 66T-13610-00 | REED VALVE ASSY VALVULA DA PALHETA COMP. | 1 | 1 | |
| 2 | 66T-W0004-00 | .REED SET .JOGO DE VALVULAS DA PALHETA | 1 | 1 | |
| 3 | 66T-13641-02-1S | MANIFOLD, INTAKE 1 TUBO MULTIPLO DE ADMISSAO 1 | 1 | 1 | |
| 4 | 6E5-13552-01 | .NOZZLE .BICO | 1 | 1 | |
| 5 | 650-11372-01 | .NIPPLE, HOSE .JUNCAO DA MANGUEIRA | 1 | 1 | |
| 6 | 97513-06535 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 8 | 8 | |
| 7 | 90445-07M24 | HOSE (L240) TUBO (L240) | 1 | 1 | |
| 8 | 90445-07MA4 | HOSE (L280) TUBO (L280) | 1 | 1 | |
| 9 | 90467-06016 | CLIP PRESILHA | 2 | 2 | |
| 10 | 93210-46M16 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 11 | 90119-08M03 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 2 | 2 | |
| 12 | 66T-14440-00 | SILENCER ASSY, INTAKE SILENCIADOR DA ADMISSAO CONJ. | 1 | 1 | |
| 13 | 93210-54M54 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 14 | 97885-06040 | SCREW, PAN HEAD PARAFUSO | 2 | 2 | |
| 15 | 92995-06600 | WASHER ARRUELA | 2 | 2 | |
| 16 | 90387-06M80 | COLLAR ESPACADOR | 2 | 2 | |
| 17 | 6H4-41271-02 | KNOB, CHOKE BOTAO DO AFOGADOR | 1 | 1 | |
| 18 | 689-41273-00 | GROMMET ILHO | 1 | 1 | |
| 19 | 6J8-41274-00 | GROMMET 2 ILHO 2 | 1 | 1 | |
| 20 | 66T-41256-00 | ROD, CHOKE 1 HASTE DO AFOGADOR 1 | 1 | 1 | |
| 21 | 661-41262-02 | JOINT, CHOKE LEVER JUNCAO DA ALAVANCA DO AFOGADOR | 2 | 2 | |
| 22 | 66T-41252-00 | LEVER, CHOKE 1 ALAVANCA DO AFOGADOR 1 | 1 | 1 | |
| 23 | 91690-40032 | PIN, SPRING PINO MOLA | 1 | 1 | |
| 24 | 66T-41257-00 | ROD, CHOKE 2 HASTE DO AFOGADOR 2 | 1 | 1 | |

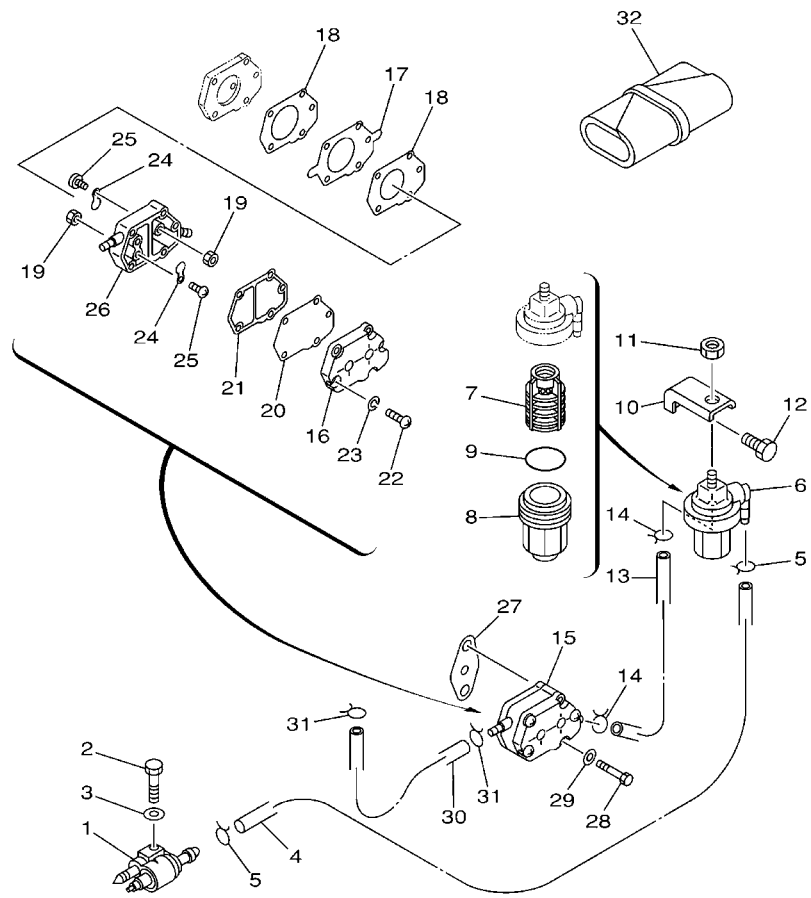
FIG. 6 CARBURETOR

CARBURADOR



66T0010-1050

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 1 | 66T-14301-23 | CARBURETOR ASSY 1 CARBURADOR COMPLETO 1 | 1 | | |
| | 66T-14301-33 | CARBURETOR ASSY 1 CARBURADOR COMPLETO 1 | | 1 | |
| 2 | 66T-14578-00 | .COLLAR .ESPACADOR | 1 | 1 | |
| 3 | 66T-14584-00 | .STOPPER .LIMITADOR | 1 | 1 | |
| 4 | 66T-14592-00 | .SCREW .PARAFUSO | 1 | 1 | |
| 5 | 92990-05600 | .WASHER, PLATE .ARRUELA PLANA | 1 | 1 | |
| 6 | 66T-14384-01 | .GASKET, FLOAT CHAMBER .GAXETA DA CAMARA DA BOIA | 1 | 1 | |
| 7 | 66T-14536-01 | .GASKET .GAXETA | 1 | 1 | |
| 8 | 66T-14527-00 | .PLATE .PLACA | 1 | 1 | |
| 9 | 97980-04110 | .SCREW, WITH WASHER .PARAFUSO | 4 | 4 | |
| 10 | 66T-14523-00 | .SCREW, STOP .PARAFUSO DE PARADA | 1 | 1 | |
| 11 | 6J8-14334-00 | .SPRING, THROTTLE .MOLA DE REGULAGEM DO AR | 1 | 1 | |
| 12 | 6E5-14323-03 | .SCREW, AIR ADJUSTING .PARAFUSO DE AJUSTE DO AR | 1 | 1 | |
| 13 | 6E5-14223-00 | .SPRING, AIR ADJUSTING .MOLA DE AJUSTE DO AR | 1 | 1 | |
| 14 | 66T-14945-02 | .SPACER ASSY (#38) .ESPACADOR (#38) | 1 | 1 | |
| 15 | 64D-1492E-88 | .JET, MAIN (#176) .GICLEUR PRINCIPAL (#176) | 1 | 1 | |
| 16 | 6E5-14546-00 | .VALVE, NEEDLE .VALVULA DA AGULHA | 1 | 1 | |
| 17 | 6E5-14159-00 | .CLIP .PRESILHA | 1 | 1 | |
| 18 | 6E5-14385-02 | .FLOAT .BOIA | 1 | 1 | |
| 19 | 6E5-14386-02 | .PIN, FLOAT .PINO DA BOIA | 1 | 1 | |
| 20 | 66T-1492F-37 | .JET, AIR SLOW (#74) .GICLEUR BAIXA (#74) | 1 | 1 | |
| 21 | 66T-14984-00 | .GASKET, FLOAT CHAMBER .GAXETA DA CAMARA DA BOIA. | 1 | 1 | |
| 22 | 66T-14992-00 | .PLUG .TAMPAO | 1 | 1 | |
| 23 | 66T-14981-00 | .BODY, FLOAT CHAMBER .CORPO DA CAMARA DA BOIA | 1 | 1 | |
| 24 | 66T-14991-00 | .PLUG, DRAIN .TAMPAO DRENO | 1 | 1 | |
| 25 | 66T-14959-00 | .GASKET .GAXETA | 2 | 2 | |
| 26 | 97980-05125 | .SCREW, WITH WASHER .PARAFUSO | 4 | 4 | |

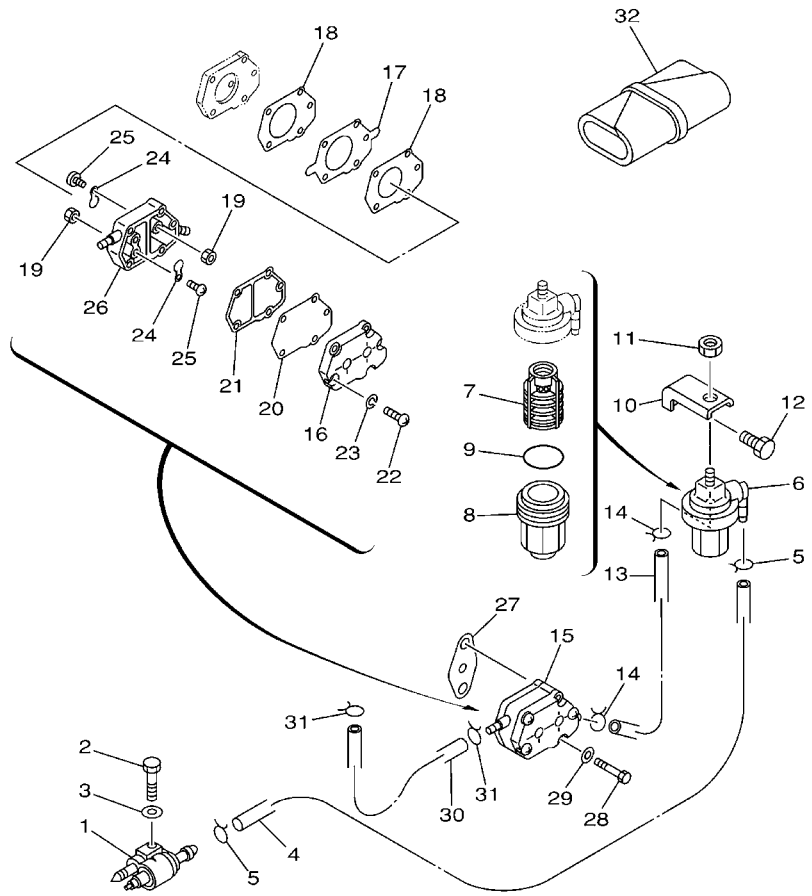


66T0010-1060

FIG. 7 FUEL

COMBUSTIVEL

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 1 | 6G1-24304-02 | FUEL PIPE JOINT COMP. 1 JUNCAO TUBO DE COMBUSTIVEL 1 | 1 | 1 | |
| 2 | 97095-06030 | BOLT PARAFUSO | 1 | 1 | |
| 3 | 92995-06600 | WASHER ARRUELA | 1 | 1 | |
| 4 | 90445-09M08 | HOSE (L550) TUBO (L550) | 1 | 1 | |
| 5 | 90467-08004 | CLIP PRESILHA | 2 | 2 | |
| 6 | 61N-24560-00 | FILTER ASSY FILTRO DE COMBUSTIVEL CONJ. | 1 | 1 | |
| 7 | 61N-24563-00 | .ELEMENT, FILTER .ELEMENTO DO FILTRO | 1 | 1 | |
| 8 | 61N-24521-00 | .CUP, FILTER .COPO DO FILTRO | 1 | 1 | |
| 9 | 93210-32738 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 10 | 648-24566-02 | BRACKET, FILTER SUPORTE DO FILTRO | 1 | 1 | |
| 11 | 95380-08600 | NUT PORCA | 1 | 1 | |
| 12 | 97013-06014 | BOLT PARAFUSO | 1 | 1 | |
| 13 | 90445-09086 | HOSE (L170) TUBO (L170) | 1 | 1 | |
| 14 | 90467-08004 | CLIP PRESILHA | 2 | 2 | |
| 15 | 692-24410-00 | FUEL PUMP ASSY BOMBA DE COMBUSTIVEL CONJ. | 1 | 1 | |
| 16 | 6A0-24413-00 | .BODY 2 .CARCACA 2 | 1 | 1 | |
| 17 | 692-24411-00 | .DIAPHRAGM .DIAFRAGMA | 1 | 1 | |
| 18 | 648-24434-01 | .GASKET, BODY .GAXETA DO CORPO DA BOMBA | 2 | 2 | |
| 19 | 95380-03600 | .NUT .PORCA | 2 | 2 | |
| 20 | 663-24411-00 | .DIAPHRAGM .DIAFRAGMA | 1 | 1 | |
| 21 | 648-24435-02 | .GASKET, BODY 2 .GAXETA DO CORPO DA BOMBA 2 | 1 | 1 | |
| 22 | 98503-05028 | .SCREW, PAN HEAD .PARAFUSO | 3 | 3 | |
| 23 | 92990-05100 | .WASHER, SPRING .ARRUELA COM MOLA | 3 | 3 | |
| 24 | 6A0-24421-01 | .VALVE, CHECK .VALVULA DA BOMBA | 2 | 2 | |
| 25 | 6A0-14325-00 | .SCREW, PAN HEAD .PARAFUSO DE CABECA PANELA | 2 | 2 | |
| 26 | 6A0-24412-02 | .BODY 1 .CARCACA 1 | 1 | 1 | |
| 27 | 650-24431-A0 | GASKET, FUEL PUMP 1 GAXETA BOMBA DE COMBUSTIVEL 1 | 1 | 1 | |

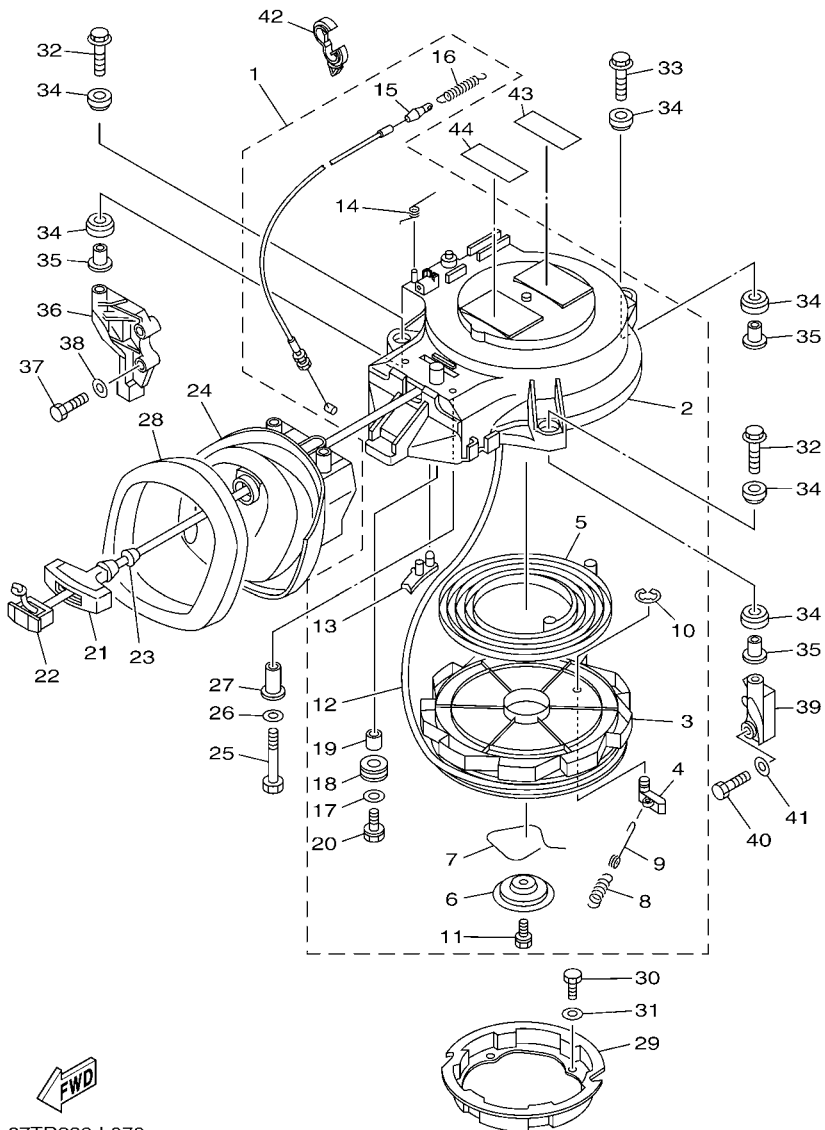


66T0010-1060

FIG. 7 FUEL

COMBUSTIVEL

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | | REMARKS OBSERVAÇÕES |
|----------|-------------------|---------------------------------|------|------|--|---------------------|
| 28 | 97095-06040 | BOLT PARAFUSO | 2 | 2 | | |
| 29 | 92995-06600 | WASHER ARRUELA | 2 | 2 | | |
| 30 | 90445-09086 | HOSE (L170) TUBO (L170) | 1 | 1 | | |
| 31 | 90467-08004 | CLIP PRESILHA | 2 | 2 | | |
| 32 | 676-W2810-01 | TOOL KIT CONJ DE FERRAMENTAS | 1 | 1 | | |
| | | | | | | |
| | | | | | | |
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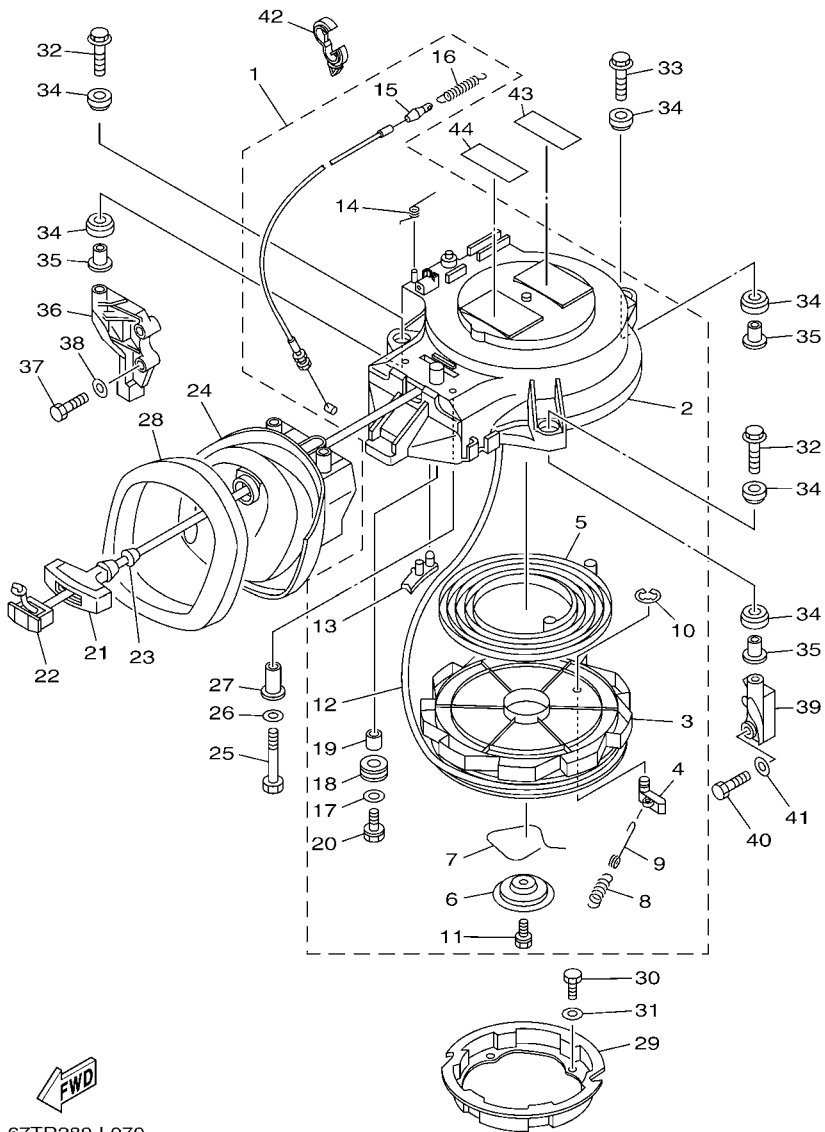
67TR280-L070

*1: CUT FROM 50M ROLLS, PART NO.90890-44374, CUTTING LENGTH 1.8M

FIG. 8 STARTER

PARTIDA

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 1 | 66T-15710-01 | STARTER ASSY PARTIDA COMPLETA | 1 | 1 | |
| 2 | 66T-15711-01 | .CASE, STARTER .CAIXA DA PARTIDA | 1 | 1 | |
| 3 | 66T-15714-00 | .DRUM, SHEAVE .TAMBOR DA ROLDANA | 1 | 1 | |
| 4 | 63V-15741-00 | .PAWL, DRIVE .CHAVETA DA PARTIDA | 1 | 1 | |
| 5 | 66T-15713-00 | .SPRING, STARTER .MOLA DA PARTIDA | 1 | 1 | |
| 6 | 66T-15716-00 | .PLATE, DRIVE .PLACA MOTORA | 1 | 1 | |
| 7 | 66T-15705-00 | .SPRING, DRIVE PAWL .MOLA ESPECIAL DA PARTIDA | 1 | 1 | |
| 8 | 66T-15767-00 | .SPRING .MOLA | 1 | 1 | |
| 9 | 66T-15784-00 | .SPRING, RETURN .MOLA DE RETORNO | 1 | 1 | |
| 10 | 63V-15744-00 | .CIRCLIP .ANEL TRAVA | 1 | 1 | |
| 11 | 63V-15768-00 | .BOLT .PARAFUSO | 1 | 1 | |
| 12 | * | .WIRE, STARTER (L:1800MM) .CABO DE PARTIDA (L:1800MM) | 1 | 1 | *1 *1 |
| 13 | 66T-15794-00 | .STOPPER .BUJAO | 1 | 1 | |
| 14 | 66T-15734-00 | .SPRING, RETURN .MOLA DE RETORNO | 1 | 1 | |
| 15 | 66T-15770-00 | .CABLE COMP., STARTER STOP .CABO COMP. DE PARADA (PARTIDA) | 1 | 1 | |
| 16 | 66T-15731-00 | .SPRING, RETURN .MOLA DE RETORNO | 1 | 1 | |
| 17 | 6F5-15791-00 | .WASHER, LOCK .ARRUELA TRAVA | 1 | 1 | |
| 18 | 6F5-15752-00 | .ROLLER, WIRE .ROLAMENTO DE CABO | 1 | 1 | |
| 19 | 6F5-15753-00 | .BUSH .BUCHA | 1 | 1 | |
| 20 | 6F5-15768-00 | .BOLT .PARAFUSO | 1 | 1 | |
| 21 | 689-15755-01 | HANDLE, STARTER MANOPLA DE PARTIDA | 1 | 1 | |
| 22 | 6F5-15779-02 | COVER TAMPA | 1 | 1 | |
| 23 | 697-15789-00 | DAMPER AMORTIZADOR | 1 | 1 | |
| 24 | 66T-15758-01 | GUIDE, ROPE GUIA DO CABO DA PARTIDA | 1 | 1 | |
| 25 | 97095-06035 | BOLT PARAFUSO | 2 | 2 | |
| 26 | 92995-06600 | WASHER ARRUELA | 2 | 2 | |
| 27 | 90387-06M66 | COLLAR ESPACADOR | 2 | 2 | |



67TR280-L070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 1.8M

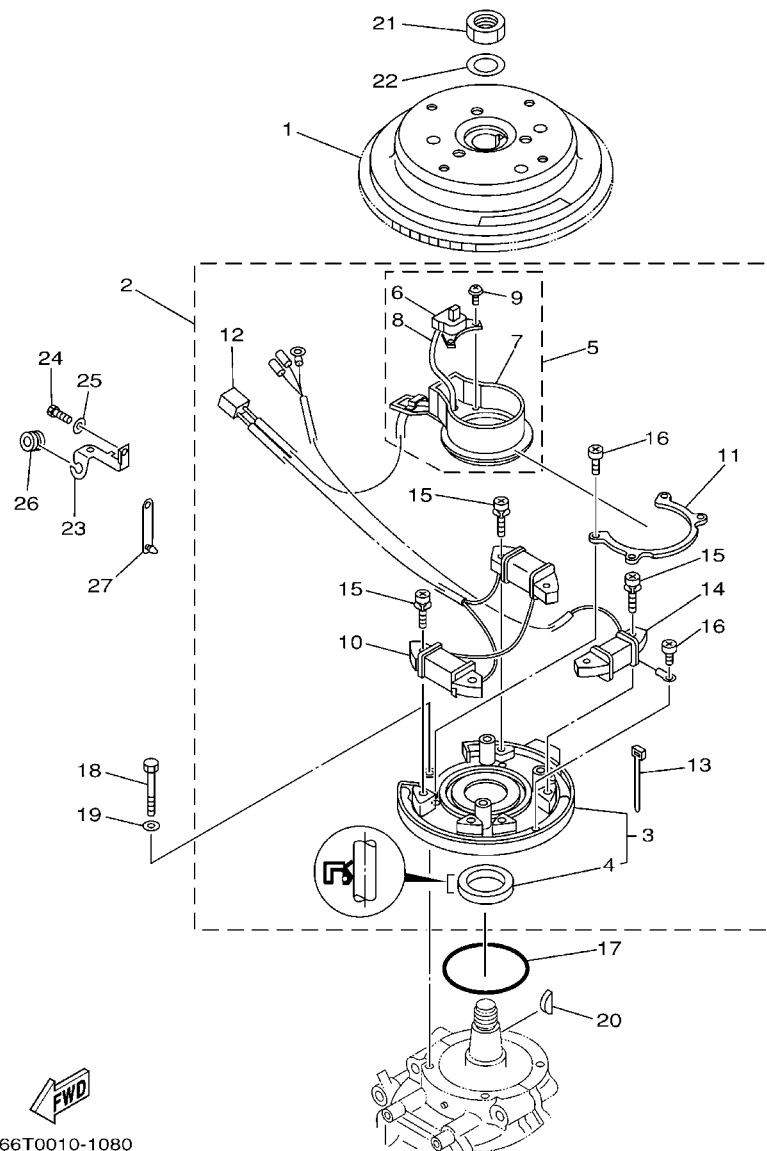
FIG. 8 STARTER

PARTIDA

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 28 | 66T-15762-01 | SEAL, RUBBER 2 VEDACAO DE BORRACHA 2 | 1 | 1 | |
| 29 | 66T-15723-00 | PULLEY, STARTER ROLDANA DA PARTIDA | 1 | 1 | |
| 30 | 97095-06010 | BOLT PARAFUSO | 4 | 4 | |
| 31 | 92995-06600 | WASHER ARRUELA | 4 | 4 | |
| 32 | 90119-08M10 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 2 | 2 | |
| 33 | 90119-08M51 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 1 | 1 | |
| 34 | 90385-12M04 | BUSH BUCHA | 6 | 6 | |
| 35 | 90387-08M05 | COLLAR ESPACADOR | 3 | 3 | |
| 36 | 66T-15771-00-94 | STAY 1 FIXADOR 1 | 1 | 1 | |
| 37 | 97013-06030 | BOLT PARAFUSO | 2 | 2 | |
| 38 | 92903-06600 | WASHER, PLATE ARRUELA PLANA | 2 | 2 | |
| 39 | 66T-15772-00-94 | STAY 2 FIXADOR 2 | 1 | 1 | |
| 40 | 97013-06030 | BOLT PARAFUSO | 2 | 2 | |
| 41 | 92903-06600 | WASHER, PLATE ARRUELA PLANA | 2 | 2 | |
| 42 | 90464-13249 | CLAMP BRACADEIRA | | 1 | |
| 43 | 6AH-81994-70 | LABEL, SAFETY ETIQUETA DE SEGURANCA | 1 | 1 | |
| 44 | 6AH-81995-70 | LABEL, WARNING ETIQUETA ADVERTENCIA | 1 | 1 | |

FIG. 9 GENERATOR

GERADOR



66T0010-1080

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 1 | 66T-85550-00 | ROTOR ASSY ROTOR CONJ. | 1 | 1 | |
| 2 | 66T-85560-01 | BASE ASSY BASE CONJ. | 1 | 1 | |
| 3 | 66T-85561-00 | .BASE, MAGNETO .BASE DO MAGNETO | 1 | 1 | |
| 4 | 93102-35008 | ..OIL SEAL ..RETENTOR DE OLEO | 1 | 1 | |
| 5 | 66T-85580-00 | .PULSER COIL ASSY .BOBINA DE PULSO CONJUNTO | 1 | 1 | |
| 6 | 66T-85596-00 | ..COIL, PULSER 1 ..BOBINA DE PULSO 1 | 1 | 1 | |
| 7 | 66T-85582-00 | ..ATTACHMENT, PULSER ..ADIANTAMENTO DE PULSO | 1 | 1 | |
| 8 | 66T-85515-00 | ..LEAD WIRE ASSY ..FIOS CHICOTE CONJ. | 1 | 1 | |
| 9 | 97902-04108 | ..SCREW, WITH WASHER ..PARAFUSO | 2 | 2 | |
| 10 | 66T-85520-00 | .COIL, CHARGE .BOBINA DE CARGA | 1 | 1 | |
| 11 | 66T-41611-00 | .RETAINER, MAGNETO BASE .RETENTOR DA BASE DO MAGNETO | 1 | 1 | |
| 12 | 9E471-04305 | .CONNECTOR .CONECTOR | 1 | 1 | |
| 13 | 66T-81328-00 | .CLAMP .BRACADEIRA | 1 | 1 | |
| 14 | 66T-85533-00 | .COIL, LIGHTING .BOBINA DE LUZ | 1 | 1 | |
| 15 | 97902-06125 | .SCREW, WITH WASHER ..PARAFUSO | 6 | 6 | |
| 16 | 97802-04006 | .SCREW, PAN HEAD ..PARAFUSO | 5 | 5 | |
| 17 | 93210-75M51 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 18 | 97095-06040 | BOLT PARAFUSO | 4 | 4 | |
| 19 | 92995-06600 | WASHER ARRUELA | 4 | 4 | |
| 20 | 90280-05015 | KEY, WOODRUFF CHAVETA MEIA LUA | 1 | 1 | |
| 21 | 90170-20137 | NUT PORCA | 1 | 1 | |
| 22 | 90201-21M18 | WASHER, PLATE ARRUELA PLANA | 1 | 1 | |
| 23 | 90465-15M74 | CLAMP BRACADEIRA | 1 | 1 | |
| 24 | 97095-06016 | BOLT PARAFUSO | 1 | 1 | |
| 25 | 92995-06600 | WASHER ARRUELA | 1 | 1 | |
| 26 | 90480-10M71 | GROMMET ILHO DE BORRACHA | 1 | 1 | |
| 27 | 90464-12M00 | CLAMP BRACADEIRA | 1 | 1 | |

FIG. 10 ELECTRICAL 1

SISTEMA ELETRICO 1

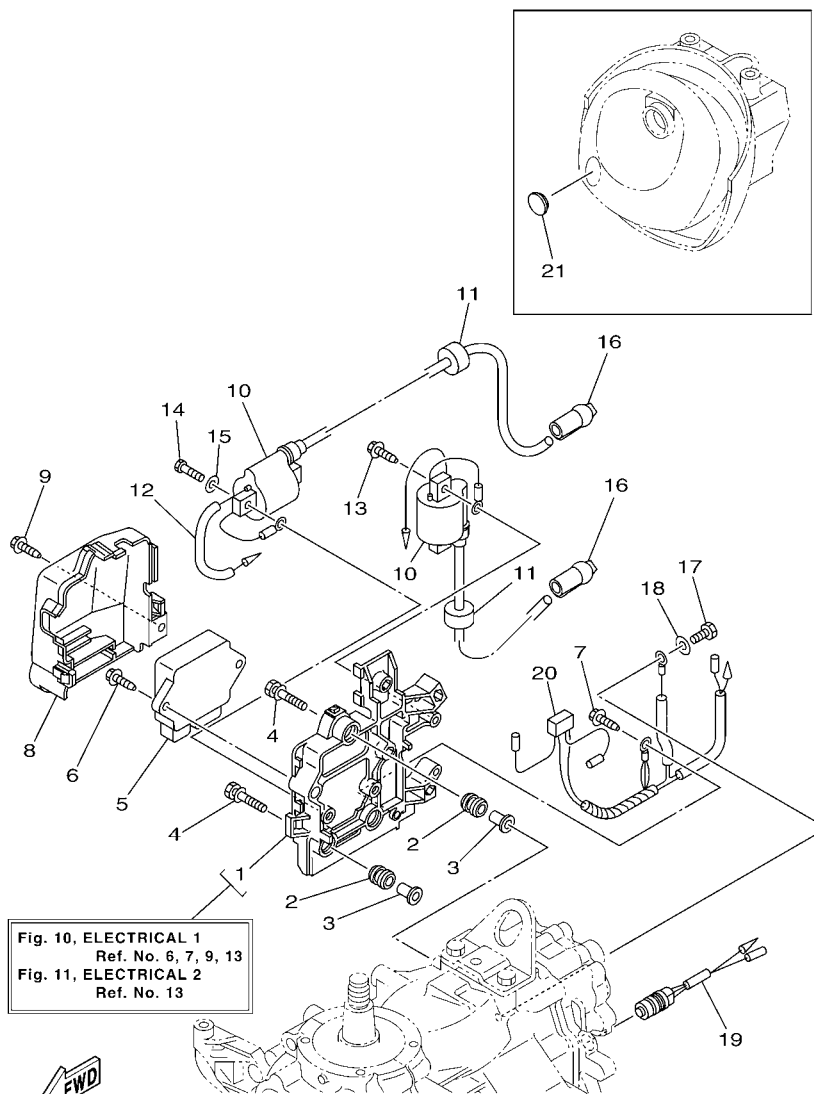


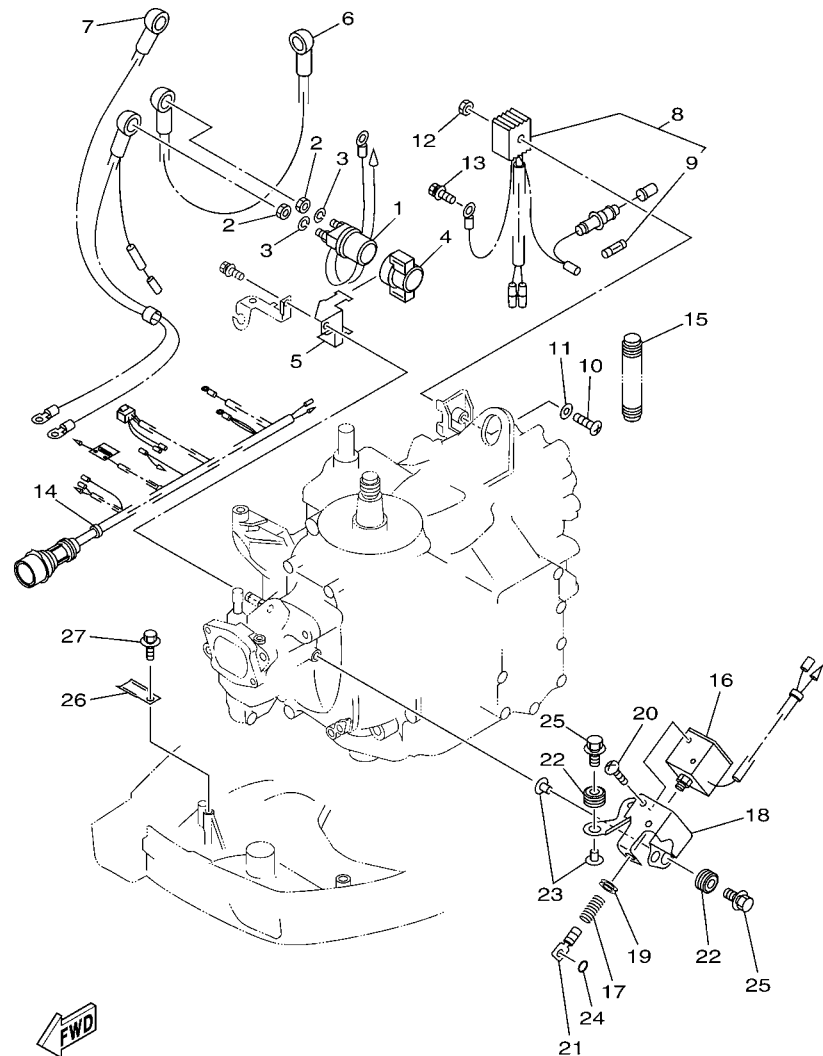
Fig. 10, ELECTRICAL 1
Ref. No. 6, 7, 9, 13
Fig. 11, ELECTRICAL 2
Ref. No. 13

67TT280-M100

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|--|---------------------|
| 1 | 66T-8554B-01-94 | BRACKET SUPORTE | 1 | 1 | | |
| 2 | 6A0-82317-00 | DAMPER, IGNITION COIL AMORTIZADOR BOBINA DE IGNICAO | 3 | 3 | | |
| 3 | 90387-06119 | COLLAR ESPACADOR | 3 | 3 | | |
| 4 | 90119-06M65 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 3 | 3 | | |
| 5 | 66T-85540-01 | C.D.I. UNIT ASSY UNIDADE DE IGNICAO CONJ. (CDI) | 1 | 1 | | |
| 6 | 90109-06M81 | BOLT PARAFUSO | 2 | 2 | | |
| 7 | 90109-06M80 | BOLT PARAFUSO | 1 | 1 | | |
| 8 | 66T-81916-01 | COVER, TERMINAL TAMPA DO TERMINAL | 1 | 1 | | |
| 9 | 90109-06M81 | BOLT PARAFUSO | 1 | 1 | | |
| 10 | 66T-85570-00 | IGNITION COIL ASSY BOBINA DE IGNICAO CONJ. | 2 | 2 | | |
| 11 | 90480-25161 | GROMMET ILHO DE BORRACHA | 2 | 2 | | |
| 12 | 90446-03MA3 | HOSE MANGUEIRA | 1 | 1 | | |
| 13 | 90109-06M81 | BOLT PARAFUSO | 2 | 2 | | |
| 14 | 97095-06025 | BOLT PARAFUSO | 2 | 2 | | |
| 15 | 92995-06600 | WASHER ARRUELA | 2 | 2 | | |
| 16 | 66T-82370-00 | PLUG CAP ASSY CACHIMBO DA VELA CONJ. | 2 | 2 | | |
| 17 | 97095-06012 | BOLT PARAFUSO | 1 | 1 | | |
| 18 | 92995-06600 | WASHER ARRUELA | 1 | 1 | | |
| 19 | 688-82560-10 | THERMO SWITCH ASSY INTERRUPTOR TERMICO CONJ. | 1 | 1 | | |
| 20 | 66T-82519-00 | WIRE, EARTH LEAD FIO TERRA | 1 | | | |
| 21 | 6G1-42725-00 | GROMMET ILHO | 1 | 1 | | |

FIG. 11 ELECTRICAL 2

SISTEMA ELETRICO 2



67TC280-G100

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 1 | 6G1-8194A-10 | RELAY RELE | | 1 | |
| 2 | 90170-06M30 | NUT PORCA | | 2 | |
| 3 | 90204-06M00 | WASHER, SPRING ARRUELA DE PRESSAO | | 2 | |
| 4 | 6G1-81952-00 | HOLDER, RELAY SUPORTE DO RELE | | 1 | |
| 5 | 6L2-81945-00 | PLATE, SWITCH FITTING PLACA INTERRUPTOR DA PARTIDA | | 1 | |
| 6 | 6E5-82117-01 | WIRE, LEAD FIO CONDUTOR | | 1 | |
| 7 | 66T-82105-00 | BATTERY CABLE CABO DE BATERIA | | 1 | |
| 8 | 6G1-81970-62 | RECTIFIER ASSY RETIFICADOR CONJ. | | 1 | |
| 9 | 6G1-82151-00 | .FUSE (10A) .FUSIVEL (10A) | | 1 | |
| 10 | 97880-05030 | SCREW, PAN HEAD PARAFUSO | | 1 | |
| 11 | 92990-05600 | WASHER, PLATE ARRUELA PLANA | | 1 | |
| 12 | 95380-05600 | NUT PORCA | | 1 | |
| 13 | 90109-06M80 | BOLT PARAFUSO | | 1 | |
| 14 | 66T-82590-00 | WIRE HARNESS ASSY CHICOTE PRINCIPAL COMPLETO | | 1 | |
| 15 | 66T-83557-00 | TUBE (I.DIA:13MM) TUBO (I.DIA:13MM) | | 1 | |
| 16 | 6J4-86111-00 | COIL, SOLENOID BOBINA DO SOLENOIDE | | 1 | |
| 17 | 6J4-86116-00 | WIRE, PULL CABO | | 1 | |
| 18 | 66T-86112-00 | STAY, SOLENOID SUPORTE SOLENOID | | 1 | |
| 19 | 90480-10155 | GROMMET ILHO DE BORRACHA | | 1 | |
| 20 | 97880-05008 | SCREW, PAN HEAD PARAFUSO | | 4 | |
| 21 | 682-86117-00 | HOOK, WIRE PULL GANCHO CABO | | 1 | |
| 22 | 90480-10M23 | GROMMET ILHO DE BORRACHA | | 3 | |
| 23 | 90387-06M60 | COLLAR ESPACADOR | | 3 | |
| 24 | 93210-03261 | O-RING ANEL DE BORRACHA | | 1 | |
| 25 | 90119-06M88 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | | 3 | |
| 26 | 90462-20007 | CLAMP BRACADEIRA | | 1 | |
| 27 | 90109-06M86 | BOLT PARAFUSO | | 1 | |

66TA664-E111

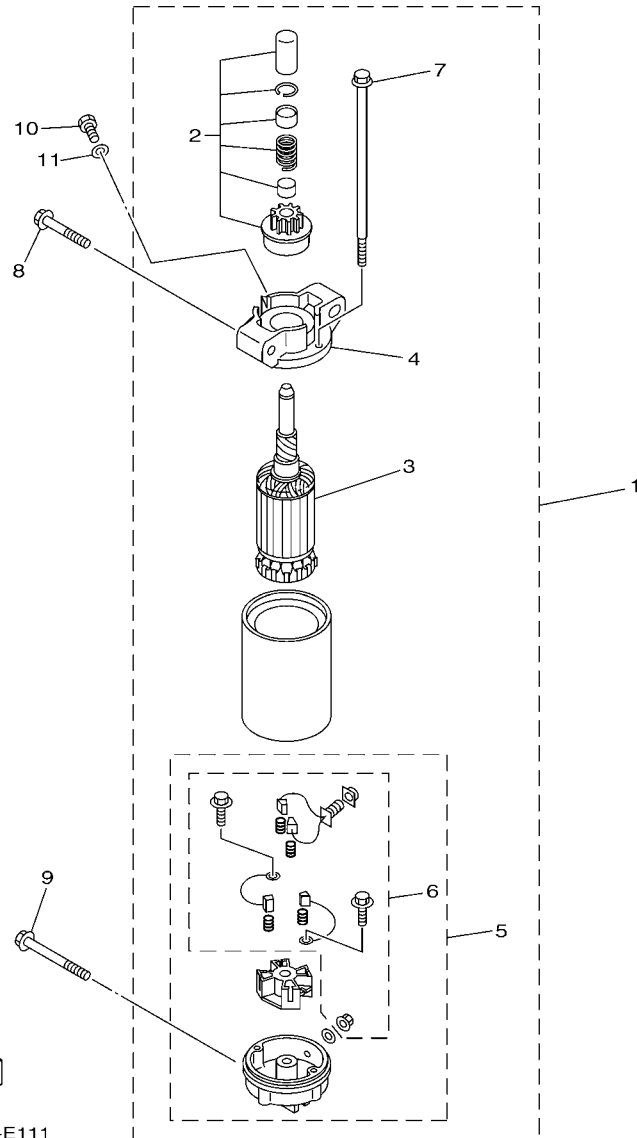


FIG. 12 STARTING MOTOR

MOTOR DE PARTIDA

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 1 | 66T-81800-03 | STARTING MOTOR ASSY MOTOR DE PARTIDA COMPLETO | | 1 | |
| 2 | 66T-81857-10 | .PINION STOPPER SET .JOGO LIMITADOR DO PINHAO | | 1 | |
| 3 | 66T-81850-01 | .ARMATURE ASSY .INDUZIDO CONJ. | | 1 | |
| 4 | 66T-81830-00 | .FRONT BRACKET ASSY .SUPORTE DIANTEIRO CONJ. | | 1 | |
| 5 | 66T-81820-00 | .REAR BRACKET ASSY .SUPORTE TRASEIRO CONJ. | | 1 | |
| 6 | 66T-81840-00 | ..BRUSH HOLDER ASSY ..FIXADOR DAS ESCOVAS CONJ. | | 1 | |
| 7 | 66T-81826-00 | .BOLT .PARAFUSO | | 2 | |
| 8 | 90119-08M39 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | | 2 | |
| 9 | 90119-08M52 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | | 1 | |
| 10 | 97095-08016 | BOLT PARAFUSO | | 1 | |
| 11 | 92995-08600 | WASHER ARRUELA | | 1 | |

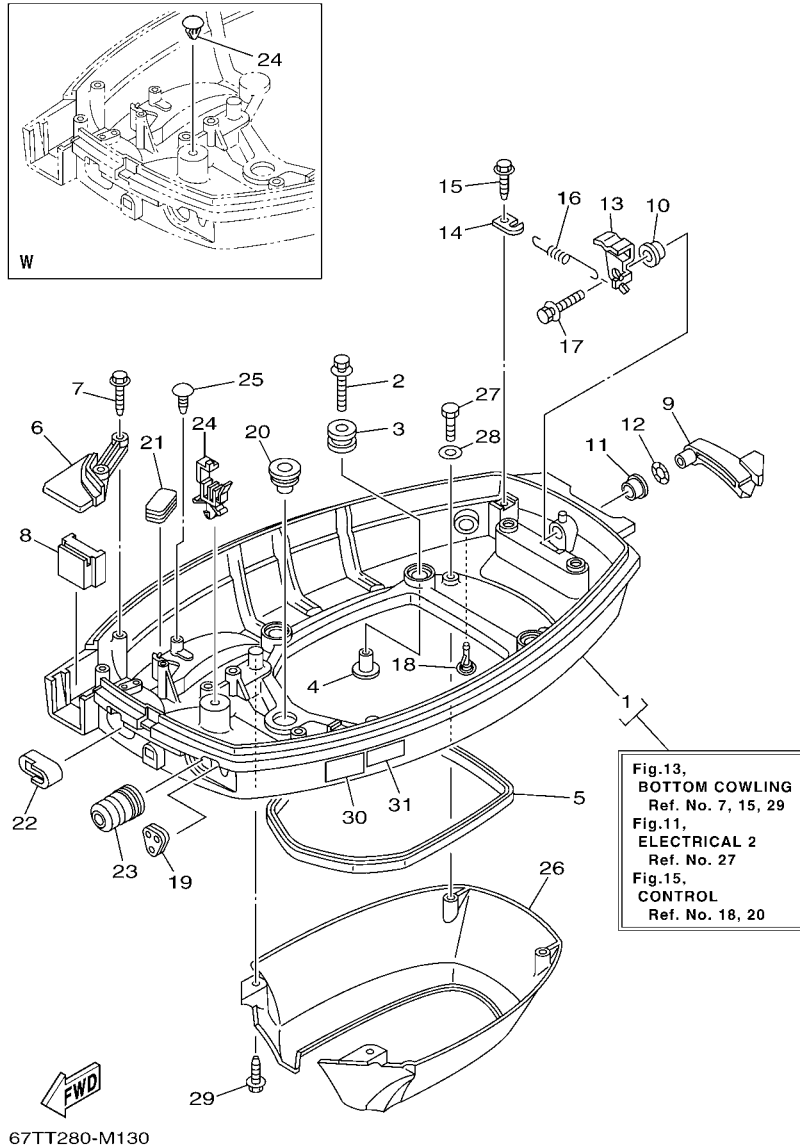
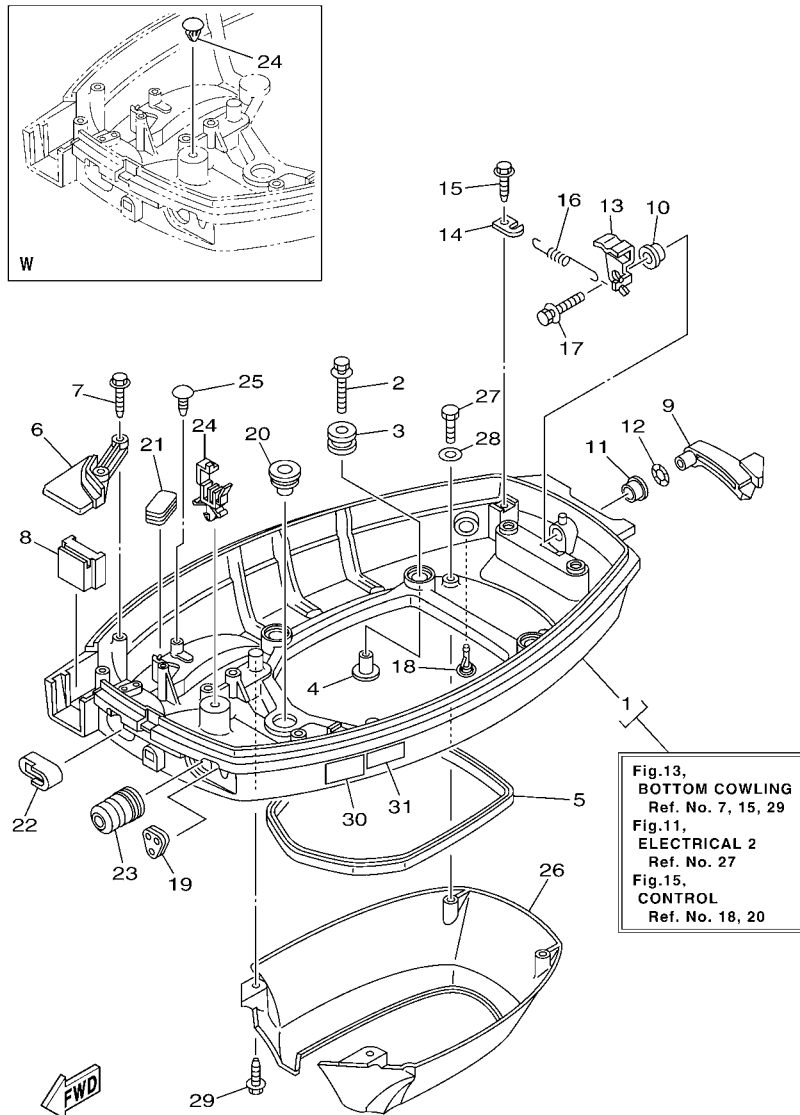


FIG. 13 BOTTOM COWLING

BANDEJA DO CAPO

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 1 | 66T-42710-01-4D | BOTTOM COWLING ASSY BASE DO CAPO CONJ. | 1 | 1 | |
| 2 | 90119-06M61 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 4 | 4 | |
| 3 | 90480-09M21 | GROMMET ILHO DE BORRACHA | 4 | 4 | |
| 4 | 90387-06M41 | COLLAR ESPACADOR | 4 | 4 | |
| 5 | 66T-42716-00 | RUBBER, SEAL 1 BORRACHA DE VEDACAO 1 | 1 | 1 | |
| 6 | 66T-42738-00-CA | PLATE, FITTING PLACA DA FIXADORA | 1 | 1 | |
| 7 | 90109-06M81 | BOLT PARAFUSO | 2 | 2 | |
| 8 | 66T-42725-00 | GROMMET ILHO | 1 | | |
| | 66T-42725-20 | GROMMET ILHO | | 1 | |
| 9 | 66T-42815-01-4D | LEVER, CLAMP ALAVANCA DA BRACADEIRA | 1 | 1 | |
| 10 | 90386-12M37 | BUSH BUCHA | 1 | 1 | |
| 11 | 90386-12MA2 | BUSH BUCHA | 1 | 1 | |
| 12 | 90206-12052 | WASHER, WAVE ARRUELA ONDULADA | 1 | 1 | |
| 13 | 66T-42816-00 | LEVER, CLAMP ALAVANCA DA BRACADEIRA | 1 | 1 | |
| 14 | 66T-43144-00 | HOOK, SPRING GANCHO DA MOLA | 1 | 1 | |
| 15 | 90109-06M86 | BOLT PARAFUSO | 1 | 1 | |
| 16 | 90506-16M34 | SPRING, TENSION MOLA DE TENSÃO | 1 | 1 | |
| 17 | 90119-06M73 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 1 | 1 | |
| 18 | 6E5-44391-00 | NIPPLE, HOSE JUNCAO DO TUBO | 1 | 1 | |
| 19 | 65W-26326-00 | GROMMET ILHO | 1 | | |
| | 65W-26326-10 | GROMMET ILHO | | 1 | |
| 20 | 676-42727-00 | GROMMET ILHO | 1 | 1 | |
| 21 | 6H4-42726-00 | GROMMET ILHO | 1 | 1 | |
| 22 | 66T-24329-00 | SEAL GUARNICAO | 1 | 1 | |
| 23 | 65W-42726-00 | GROMMET ILHO | 1 | | |
| | 65W-42726-10 | GROMMET ILHO | | 1 | |
| 24 | 90465-25M57 | CLAMP BRACADEIRA | 1 | | |



67TT280-M130

FIG. 13 BOTTOM COWLING

BANDEJA DO CAPO

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 24 | 90338-07M00 | PLUG TAMPÃO | | 1 | |
| 25 | 90338-05M03 | PLUG TAMPÃO | 1 | 1 | |
| 26 | 66T-42741-00 | APRON ABA | 1 | 1 | |
| 27 | 97095-06016 | BOLT PARAFUSO | 2 | 2 | |
| 28 | 92995-06600 | WASHER ARRUELA | 2 | 2 | |
| 29 | 90109-06M80 | BOLT PARAFUSO | 2 | 2 | |
| 30 | 6AH-42794-70 | LABEL, WARNING (GENERAL) ETIQUETA ADVERTENCIA | 1 | 1 | |
| 31 | 4VW-F111M-04 | LABEL, MADE IN ETIQUETA DE FABRICACAO LOCAL | 1 | 1 | |

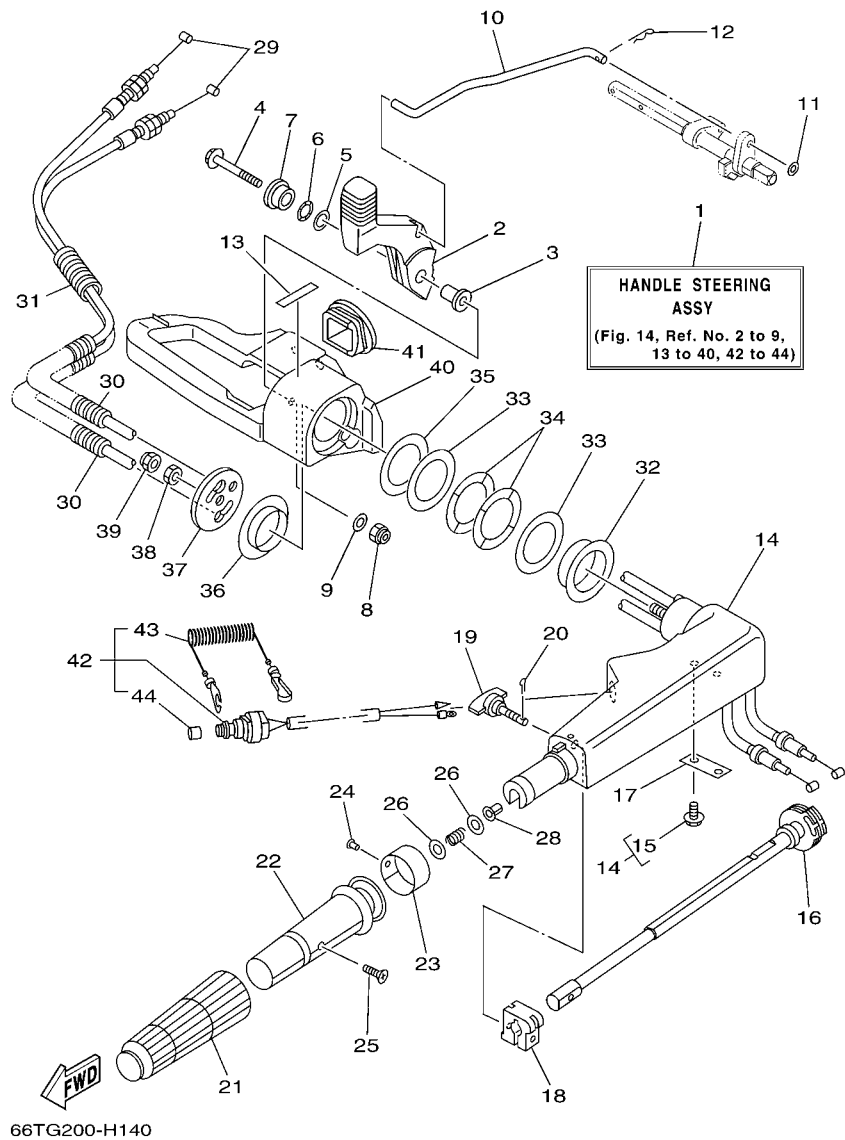


FIG. 14 STEERING

DIRECAO

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 1 | 66T-W0084-02-4D | HANDLE STEERING ASSY ALAVANCA DA DIRECAO CONJ. | 1 | | |
| 2 | 66T-44111-02 | HANDLE, GEAR SHIFT ALAVANCA DE MUDANCA | 1 | | |
| 3 | 90387-06M86 | COLLAR ESPACADOR | 1 | | |
| 4 | 97595-06550 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 1 | | |
| 5 | 90201-12M07 | WASHER, PLATE ARRUELA PLANA | 1 | | |
| 6 | 90206-12052 | WASHER, WAVE ARRUELA ONDULADA | 1 | | |
| 7 | 66T-42123-00 | BOLT, HANDLE JOINT PARAFUSO DE JUNCAO DA ALAVANCA | 1 | | |
| 8 | 95780-06300 | NUT, FLANGE PORCA FLANGE | 1 | | |
| 9 | 92995-06200 | WASHER ARRUELA | 1 | | |
| 10 | 66T-44124-00 | LINK, SHIFT ROD ARGOLA DA HASTE DE MUDANCA | 1 | | |
| 11 | 92990-06200 | WASHER, PLAIN ARRUELA PLANA | 1 | | |
| 12 | 90468-18008 | CLIP PRESILHA | 1 | | |
| 13 | 6E0-44191-11 | INDICATOR, SHIFT INDICADOR DE MUDANCA | 1 | | |
| 14 | 65W-42101-01-4D | HANDLE, STEERING ALAVANCA DE DIRECIONAL | 1 | | |
| 15 | 90109-06M86 | .BOLT .PARAFUSO | 2 | | |
| 16 | 65W-42138-00 | LEVER, THROTTLE ALAVANCA DE ACELERACAO | 1 | | |
| 17 | 65W-42159-00 | STAY FIXADOR | 1 | | |
| 18 | 6G1-42126-00 | FRICITION, STEERING HANDLE GRIP FRICCAO DIRECIONAL | 1 | | |
| 19 | 65W-42125-00 | BOLT, FRICTION ADJUSTING PARAFUSO DE AJUSTE DA FRICCAO | 1 | | |
| 20 | 91490-20010 | PIN, COTTER CONTRAPINO | 1 | | |
| 21 | 6G1-42177-00 | RUBBER, HANDLE BORRACHA DO GUIDAO | 1 | | |
| 22 | 664-42119-00 | GRIP, STEERING HANDLE MANOPLA DA ALAVANCA DIRECIONAL | 1 | | |
| 23 | 6G1-42137-10 | INDICATOR, THROTTLE INDICADOR DE ACELERACAO | 1 | | |
| 24 | 90269-02M09 | RIVET REBITE | 1 | | |
| 25 | 90152-05011 | SCREW, COUNTERSUNK PARAFUSO TRAMBULADOR | 1 | | |
| 26 | 90201-10M02 | WASHER, PLATE ARRUELA PLANA | 2 | | |
| 27 | 90501-23215 | SPRING, COMPRESSION MOLA DE COMPRESSAO | 1 | | |

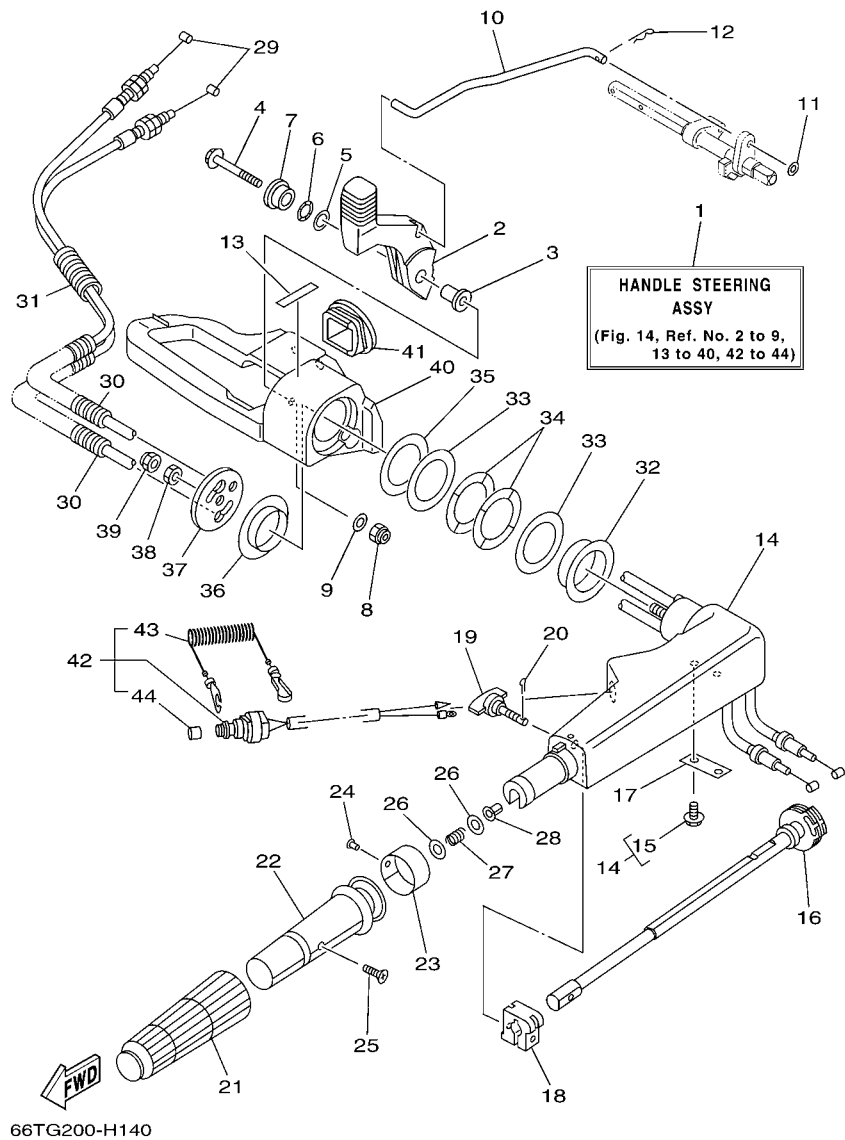
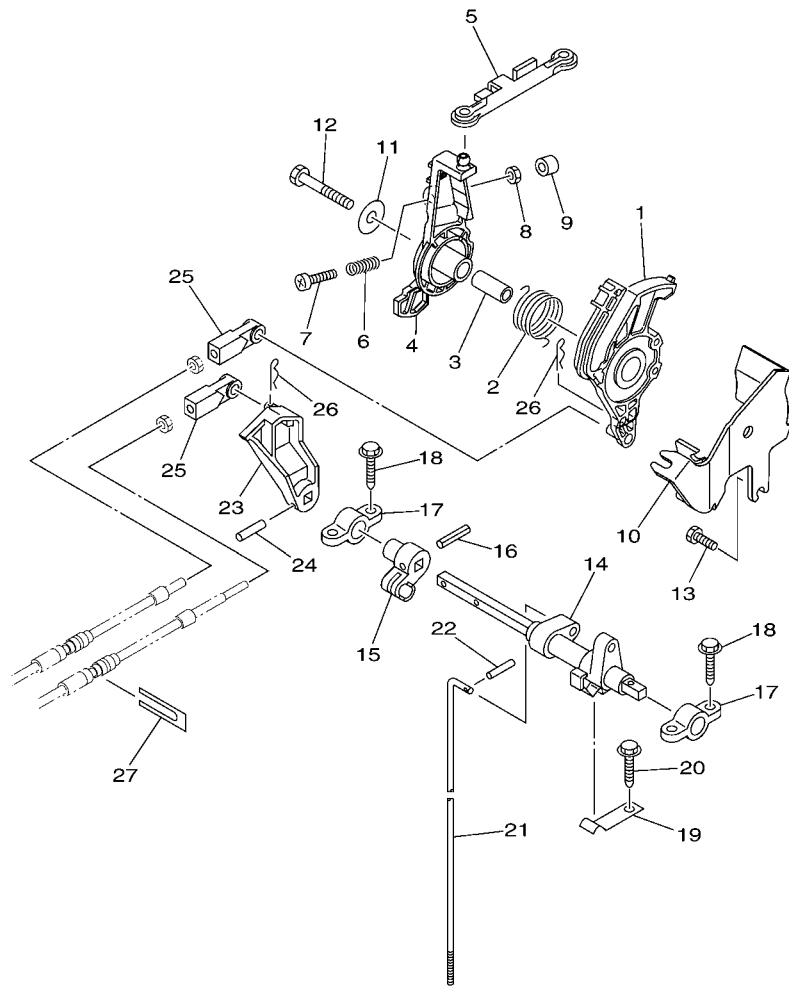


FIG. 14 STEERING

DIRECAO

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 28 | 90386-08032 | BUSH BUCHA | 1 | | |
| 29 | 66T-26301-00 | THROTTLE CABLE ASSY CABO ACELERADOR CONJ. | 2 | | |
| 30 | 90446-10M87 | HOSE (L75) TUBO (L75) | 2 | | |
| 31 | 90446-10M86 | HOSE (L140) TUBO (L140) | 2 | | |
| 32 | 90386-40MA0 | BUSH BUCHA | 1 | | |
| 33 | 90201-43M00 | WASHER, PLATE ARRUELA PLANA | 2 | | |
| 34 | 90206-43M22 | WASHER, WAVE ARRUELA ONDULADA | 2 | | |
| 35 | 90202-43M57 | WASHER, PLATE ARRUELA PLANA | 1 | | |
| 36 | 90386-40M99 | BUSH BUCHA | 1 | | |
| 37 | 65W-42131-01 | COVER, HANDLE STEERING TAMPA DA ALAVANCA DIRECIONAL | 1 | | |
| 38 | 95380-10700 | NUT PORCA | 1 | | |
| 39 | 95780-10300 | NUT, FLANGE PORCA FLANGE | 1 | | |
| 40 | 65W-42121-01-4D | BRACKET SUPORTE | 1 | | |
| 41 | 66T-41273-00 | GROMMET ILHO | 1 | | |
| 42 | 66T-82575-01 | ENGINE STOP SWITCH ASSY INTERRUPTOR DE PARADA C.J. | 1 | | |
| 43 | 682-82556-00 | .LANYARD, STOP SWITCH .PULSEIRA DE PARADA AUTOMATICA | 1 | | |
| 44 | 689-8257Y-00 | .CAP .CAPA | 1 | | |




 66TT700-M160

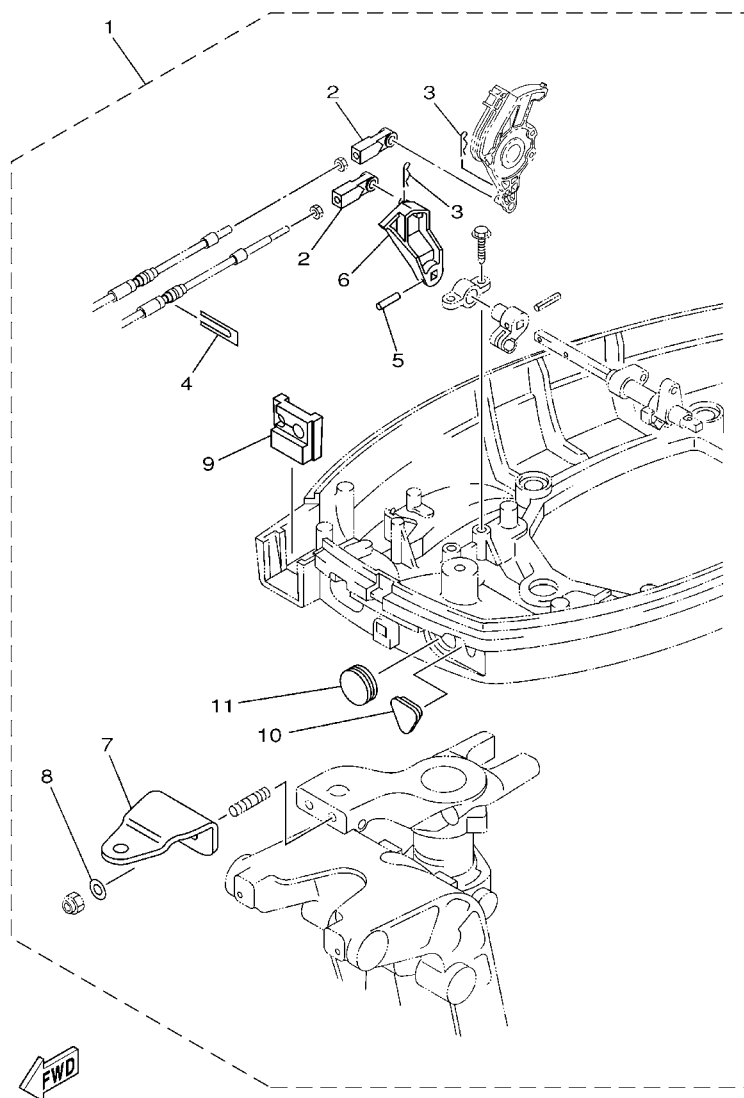
FIG. 15 CONTROL

CONTROLE

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|----------------------|
| 1 | 66T-41638-10 | PULLEY POLIA | 1 | 1 | |
| 2 | 66T-42167-00 | SPRING 1 MOLA | 1 | 1 | |
| 3 | 90387-08M16 | COLLAR ESPACADOR | 1 | 1 | |
| 4 | 66T-41631-10 | LEVER, MAGNETO CONTROL ALAVANCA CONTROLE DO MAGNETO | 1 | 1 | |
| 5 | 66T-41237-00 | JOINT, LINK JUNCAO DO ARTICULADOR | 1 | 1 | |
| 6 | 90501-10M84 | SPRING, COMPRESSION MOLA DE COMPRESSAO | 1 | 1 | |
| 7 | 97880-06035 | SCREW, PAN HEAD PARAFUSO | 1 | 1 | |
| 8 | 95380-06700 | NUT PORCA | 1 | 1 | |
| 9 | 688-44194-00 | CAP CHAVETA | 1 | 1 | |
| 10 | 66T-14497-10 | STAY, THROTTLE WIRE SUPORTE DO CABO DE ACELERACAO | 1 | 1 | |
| 11 | 90201-08M54 | WASHER, PLATE ARRUELA PLANA | 1 | 1 | |
| 12 | 97095-08045 | BOLT PARAFUSO | 1 | 1 | |
| 13 | 97095-06014 | BOLT PARAFUSO | 1 | 1 | |
| 14 | 66T-44121-00 | LEVER, SHIFT ROD ALAVANCA DA HASTE DE MUDANCA | 1 | 1 | |
| 15 | 66M-44122-00 | BUSHING, SHIFT ROD LEVER BUCHA DA ALAVANCA DE MUDANCA | 1 | 1 | |
| 16 | 90254-03M05 | PIN, SPRING PINO MOLA | 1 | 1 | |
| 17 | 6F5-41662-00 | BRACKET 2 SUPORTE 2 | 2 | 2 | |
| 18 | 90109-06M81 | BOLT PARAFUSO | 4 | 4 | |
| 19 | 682-44116-01 | SPRING MOLA | 1 | 1 | |
| 20 | 90109-06M80 | BOLT PARAFUSO | 1 | 1 | |
| 21 | 66T-44143-00 | ROD, SHIFT HASTE DE MUDANCA | 1 | 1 | S(16.7") S(16.7") |
| 22 | 91490-16012 | PIN, COTTER CONTRAPINO | 1 | 1 | |
| 23 | 66T-44125-01 | LEVER, SHIFT ROD ALAVANCA DA HASTE DE MUDANCA | 1 | 1 | |
| 24 | 90254-03M04 | PIN, SPRING PINO MOLA | 1 | 1 | |
| 25 | 663-48344-00 | CABLE END, REMOTE CONTROL TERMINAL DO CABO DE CONTROL | | 2 | |
| 26 | 90468-18008 | CLIP PRESILHA | | 2 | |
| 27 | 6H3-48538-00 | CLAMP, CABLE 1 GRAMPO DO CABO 1 | | 1 | |

FIG. 16 REMO CON ATTACHMENT

ACESSORIOS DO CONTROLE REMOTO

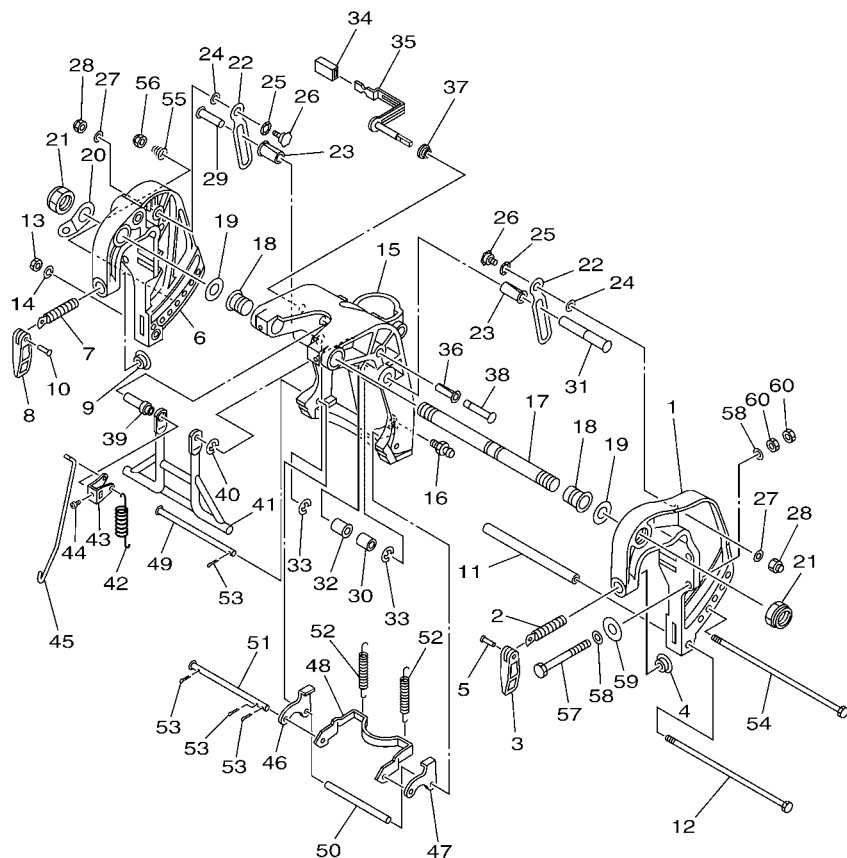


66TT700-M170

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 1 | 66T-48501-01 | REMOTE CONT. ATTACHMENT ASSY. KIT DE ADAPTACAO | 1 | | AP AP |
| 2 | 663-48344-00 | .CABLE END, REMOTE CONTROL .TERMINAL DO CABO DE CONTROL | 2 | | |
| 3 | 90468-18008 | .CLIP .PRESILHA | 2 | | |
| 4 | 6H3-48538-00 | .CLAMP, CABLE 1 .GRAMPO DO CABO 1 | 1 | | |
| 5 | 90254-03M04 | .PIN, SPRING .PINO MOLA | 1 | | |
| 6 | 66T-44125-01 | .LEVER, SHIFT ROD .ALAVANCA DA HASTE DE MUDANCA | 1 | | |
| 7 | 65W-48511-01 | .HOOK, STEERING .GANCHO DO DIRECIONADOR | 1 | | |
| 8 | 90201-10120 | .WASHER, PLATE .ARRUELA PLANA | 2 | | |
| 9 | 66T-42725-30 | .GROMMET .ILHO | 1 | | |
| 10 | 65W-26326-10 | .GROMMET .ILHO | 1 | | |
| 11 | 65W-42726-10 | .GROMMET .ILHO | 1 | | |

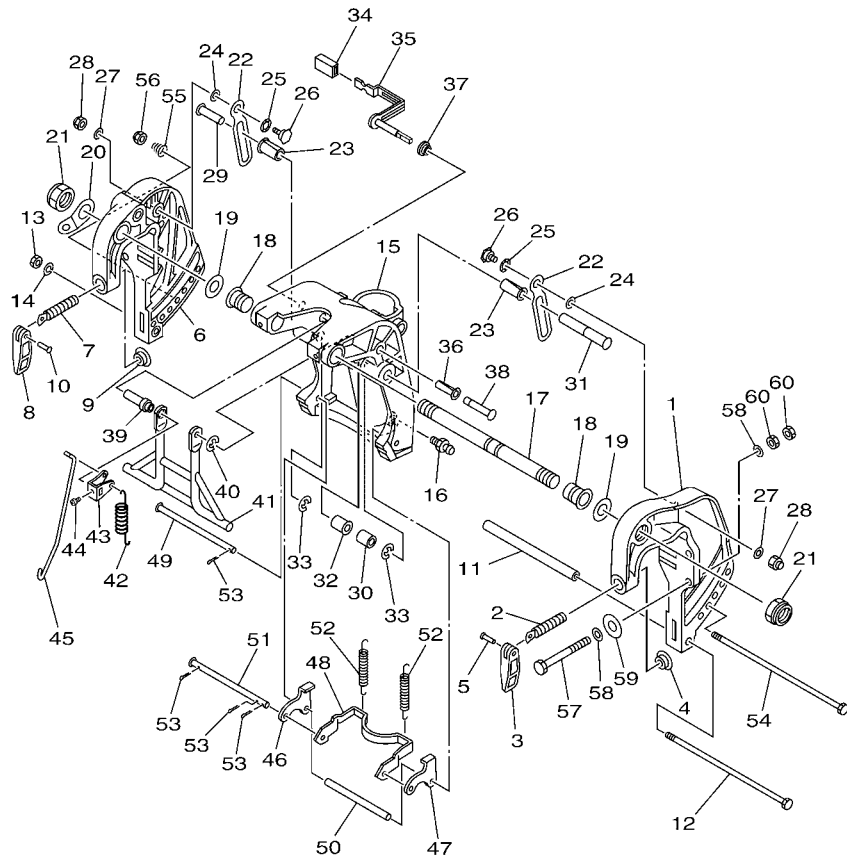
FIG. 17 BRACKET 1

SUPORTE 1



FWD
67TT280-M170

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|----------------------|
| 1 | 66T-43111-01-4D | BRACKET, CLAMP 1 SUPORTE DA BRACADEIRA 1 | 1 | 1 | |
| 2 | 90149-14M12 | SCREW PARAFUSO | 1 | 1 | |
| 3 | 663-43118-01-4D | HANDLE, TRANSOM CLAMP ALAVANCA DE FIXAÇÃO | 1 | 1 | |
| 4 | 648-43114-01 | PAD, TRANSOM CLAMP PASTILHA DE TRANSMISSÃO | 1 | 1 | |
| 5 | 90243-04007 | PIN PINO | 1 | 1 | |
| 6 | 66T-43112-01-4D | BRACKET, CLAMP 2 SUPORTE DA BRACADEIRA 2 | 1 | 1 | |
| 7 | 90149-14M12 | SCREW PARAFUSO | 1 | 1 | |
| 8 | 663-43118-01-4D | HANDLE, TRANSOM CLAMP ALAVANCA DE FIXAÇÃO | 1 | 1 | |
| 9 | 648-43114-01 | PAD, TRANSOM CLAMP PASTILHA DE TRANSMISSÃO | 1 | 1 | |
| 10 | 90243-04007 | PIN PINO | 1 | 1 | |
| 11 | 90387-08M29 | COLLAR ESPACADOR | 1 | 1 | |
| 12 | 90101-08M76 | BOLT PARAFUSO | 1 | 1 | |
| 13 | 95380-08600 | NUT PORCA | 1 | 1 | |
| 14 | 92990-08100 | WASHER, SPRING ARRUELA COM MOLA | 1 | 1 | |
| 15 | 65W-43311-00-4D | BRACKET, SWIVEL 1 SUPORTE DO EIXO GIRATORIO | 1 | 1 | S(16.7") S(16.7") |
| 16 | 93700-06M03 | NIPPLE, GREASE NIPLE DE GRAXA | 3 | 3 | |
| 17 | 63D-43131-01 | BOLT, CLAMP BRACKET PARAFUSO DE AÇO | 1 | 1 | |
| 18 | 90386-22M15 | BUSH BUCHA | 2 | 2 | |
| 19 | 90201-22M03 | WASHER, PLATE ARRUELA PLANA | 2 | 2 | |
| 20 | 6J8-43113-01 | PLATE, CLAMP BRACKET PLACA DE SUPORTE DA BRACADEIRA | 1 | 1 | |
| 21 | 90185-22043 | NUT, SELF-LOCKING PORCA AUTOTRAVANTE | 2 | 2 | |
| 22 | 66T-43627-00 | STOPPER LIMITADOR | 2 | 2 | |
| 23 | 90386-12M98 | BUSH BUCHA | 2 | 2 | |
| 24 | 90202-12031 | WASHER, PLATE ARRUELA PLANA | 2 | 2 | |
| 25 | 90206-12M00 | WASHER, WAVE ARRUELA ONDULADA | 2 | 2 | |
| 26 | 90109-08M90 | BOLT PARAFUSO | 2 | 2 | |
| 27 | 90201-08M07 | WASHER, PLATE ARRUELA PLANA | 2 | 2 | |

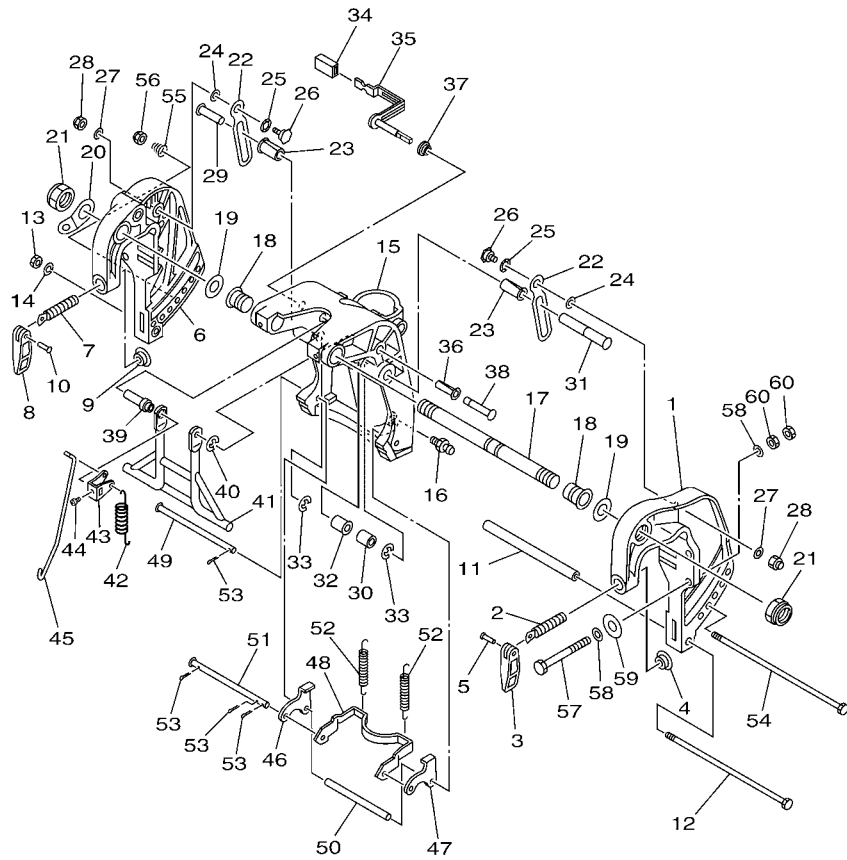


67TT280-M170

FIG. 17 BRACKET 1

SUPORTE 1

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 28 | 90185-08057 | NUT, SELF-LOCKING PORCA AUTOTRAVANTE | 2 | 2 | |
| 29 | 90249-12M34 | PIN PINO | 1 | 1 | |
| 30 | 90387-12M04 | COLLAR ESPACADOR | 1 | 1 | |
| 31 | 90249-12M39 | PIN PINO | 1 | 1 | |
| 32 | 90386-12MA0 | BUSH BUCHA | 1 | 1 | |
| 33 | 99080-10600 | CIRCLIP ANEL TRAVA | 2 | 2 | |
| 34 | 682-43318-01 | COVER TAMPA | 1 | 1 | |
| 35 | 65W-43630-11 | TILT LEVER ASSY ALAVANCA DE INCLINACAO COMPL. | 1 | 1 | |
| 36 | 90386-10M99 | BUSH BUCHA | 1 | 1 | |
| 37 | 90386-07MA2 | BUSH BUCHA | 1 | 1 | |
| 38 | 90249-10M31 | PIN PINO | 1 | 1 | |
| 39 | 90387-07M05 | COLLAR ESPACADOR | 1 | 1 | |
| 40 | 99080-08600 | CIRCLIP ANEL TRAVA | 1 | 1 | |
| 41 | 66T-43350-02 | RECEIVER ASSY ADAPTADOR DE RECEBIMENTO C.J. | 1 | 1 | |
| 42 | 90506-20M37 | SPRING, TENSION MOLA DE TENSÃO | 1 | 1 | |
| 43 | 66T-43631-11 | LEVER, TILT ALAVANCA DE INCLINACAO | 1 | 1 | |
| 44 | 90157-05014 | SCREW, PAN HEAD PARAFUSO | 1 | 1 | |
| 45 | 65W-43616-00 | ROD, TILT LOCK HASTE DE FIXADOR DE INCLINACAO | 1 | 1 | |
| 46 | 65W-43614-01 | PLATE, TILT LOCK PLACA DE FIXADOR DE INCLINACAO | 1 | 1 | |
| 47 | 65W-43615-01 | PLATE, TILT LOCK PLACA DE FIXADOR DE INCLINACAO | 1 | 1 | |
| 48 | 65W-43613-00 | ARM, TILT LOCK BRACO DE FIXADOR DE INCLINACAO | 1 | 1 | |
| 49 | 90249-07M32 | PIN PINO | 1 | 1 | |
| 50 | 90387-07M29 | COLLAR ESPACADOR | 1 | 1 | |
| 51 | 90249-07M33 | PIN PINO | 1 | 1 | |
| 52 | 90506-30M00 | SPRING, TENSION MOLA DE TENSÃO | 2 | 2 | |
| 53 | 91490-20012 | PIN, COTTER CONTRAPINO | 4 | 4 | |
| 54 | 90101-08M28 | BOLT PARAFUSO | 1 | 1 | |

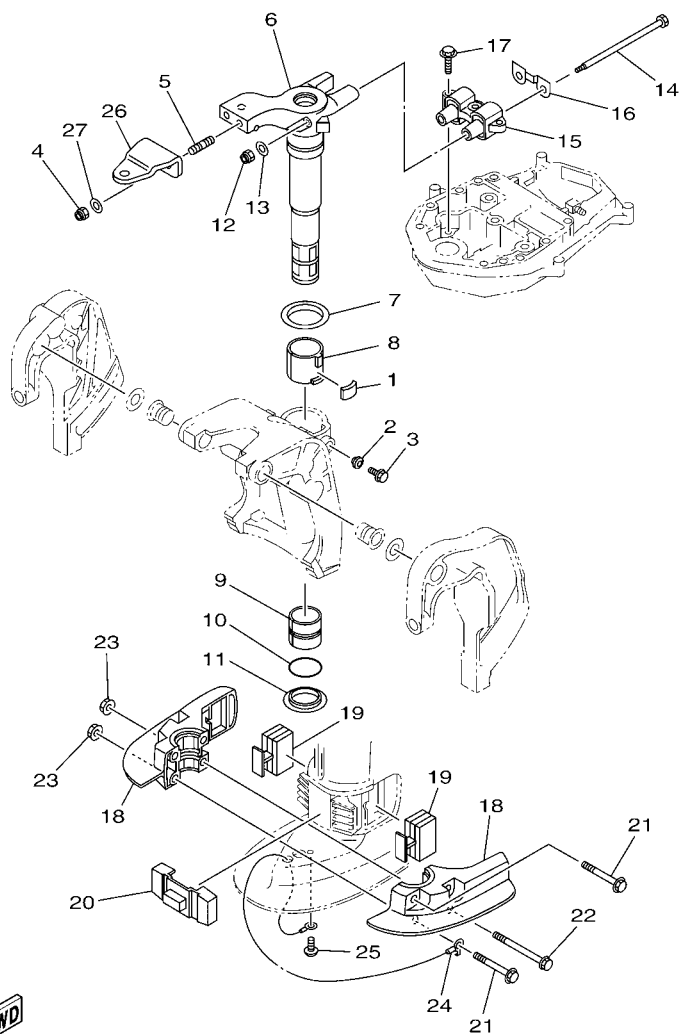


67TT280-M170

FIG. 17 BRACKET 1

SUPORTE 1

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 55 | 90502-10M06 | SPRING, CONICAL MOLA CONICA | 1 | 1 | |
| 56 | 90185-08057 | NUT, SELF-LOCKING PORCA AUTOTRAVANTE | 1 | 1 | |
| 57 | 90101-10M58 | BOLT PARAFUSO | 4 | 4 | |
| 58 | 92995-10600 | WASHER ARRUELA | 8 | 8 | |
| 59 | 90201-12426 | WASHER, PLATE ARRUELA PLANA | 4 | 4 | |
| 60 | 95380-10600 | NUT PORCA | 8 | 8 | |
| ----- | | | | | |
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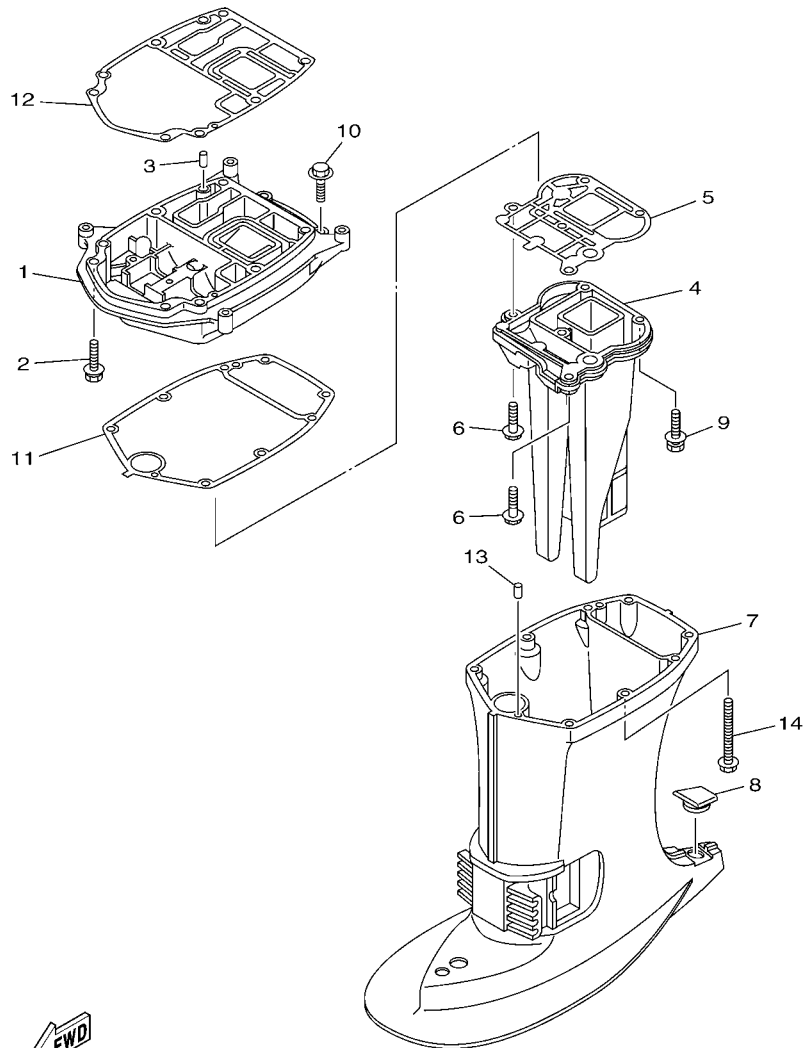


67TN280-L170

FIG. 18 BRACKET 2

SUPORTE 2

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|----------------------|
| 1 | 648-42528-00 | PLATE, FRICTION PLACA DE FRICCAO | 1 | 1 | |
| 2 | 65W-43373-00 | SEAL, DAMPER RETENTOR DE BORRACHA | 1 | 1 | |
| 3 | 90105-08M76 | BOLT, FLANGE PARAFUSO FLANGE | 1 | 1 | |
| 4 | 90185-10051 | NUT, SELF-LOCKING PORCA AUTOTRAVANTE | 2 | 2 | |
| 5 | 90116-10M28 | BOLT, STUD PRISIONEIRO | 2 | 2 | |
| 6 | 65W-42511-01-4D | BRACKET, STEERING SUPORTE DIRECIONAL | 1 | 1 | S(16.7") S(16.7") |
| 7 | 90209-52M00 | WASHER ARRUELA | 1 | 1 | |
| 8 | 90386-52M02 | BUSH BUCHA | 1 | 1 | |
| 9 | 90386-44M03 | BUSH BUCHA | 1 | 1 | |
| 10 | 93210-43MJ0 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 11 | 90386-44M99 | BUSH BUCHA | 1 | 1 | |
| 12 | 90185-08045 | NUT, SELF-LOCKING PORCA AUTOTRAVANTE | 2 | 2 | |
| 13 | 92995-08200 | WASHER ARRUELA | 2 | 2 | |
| 14 | 90101-08M86 | BOLT PARAFUSO | 2 | 2 | |
| 15 | 66T-44514-00-4D | MOUNT DAMPER, UPPER SIDE AMORTIZADOR SUPERIOR | 1 | 1 | |
| 16 | 66T-44526-00 | PLATE PLACA | 1 | 1 | |
| 17 | 97575-08530 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 3 | 3 | |
| 18 | 65W-44551-00-4D | HOUSING, LOWER MOUNT RUBBER 1 ALOJAMENTO DO SUPORTE INFERIOR | 2 | 2 | |
| 19 | 65W-44555-10 | MOUNT DAMPER, LOWER SIDE AMORTIZADOR INFERIOR | 2 | 2 | |
| 20 | 66T-44575-00 | DAMPER, LOWER MOUNT RUBBER BORRACHA AMORTIZADOR INFERIOR | 1 | 1 | |
| 21 | 97575-10570 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 2 | 2 | |
| 22 | 90119-10M04 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 2 | 2 | |
| 23 | 90179-10M33 | NUT PORCA | 4 | 4 | |
| 24 | 66T-82127-10 | WIRE, LEAD 2 FIO CONDUTOR 2 | 1 | 1 | |
| 25 | 97885-06008 | SCREW, PAN HEAD PARAFUSO | 1 | 1 | |
| 26 | 65W-48511-01 | HOOK, STEERING GANCHO DO DIRECIONADOR | 1 | 1 | |
| 27 | 90201-10049 | WASHER, PLATE ARRUELA PLANA | 2 | 2 | |



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FIG. 19 UPPER CASING

CAPA INFERIOR

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|----------------------|
| 1 | 66T-41137-00-CA | GUIDE, EXHAUST GUIA DO ESCAPE | 1 | 1 | |
| 2 | 90119-08M79 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 2 | 2 | |
| 3 | 93606-12019 | PIN, DOWEL PINO GUIA | 2 | 2 | |
| 4 | 66T-41131-00-CA | MANIFOLD, EXT. 1 TUBO MULTIPLO DE ESCAPE 1 | 1 | 1 | S(16.7") S(16.7") |
| 5 | 66T-41133-A0 | GASKET, EXHAUST MANIFOLD 1 GAXETA DO MULTIPLO DE ESCAPE 1 | 1 | 1 | |
| 6 | 97575-08530 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 2 | 2 | |
| 7 | 66T-45111-00-4D | CASING, UPPER CAIXA SUPERIOR | 1 | 1 | S(16.7") S(16.7") |
| 8 | 63D-45155-00 | CAP CAPA | 1 | 1 | |
| 9 | 97575-08545 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 3 | 3 | |
| 10 | 97575-08530 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 2 | 2 | |
| 11 | 66T-45114-A0 | GASKET, UPPER CASING GAXETA DA CAIXA SUPERIOR | 1 | 1 | |
| 12 | 66T-45113-A0 | GASKET, UPPER CASING GAXETA DA CAIXA SUPERIOR | 1 | 1 | |
| 13 | 93606-12019 | PIN, DOWEL PINO GUIA | 2 | 2 | |
| 14 | 90119-08M42 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 6 | 6 | |

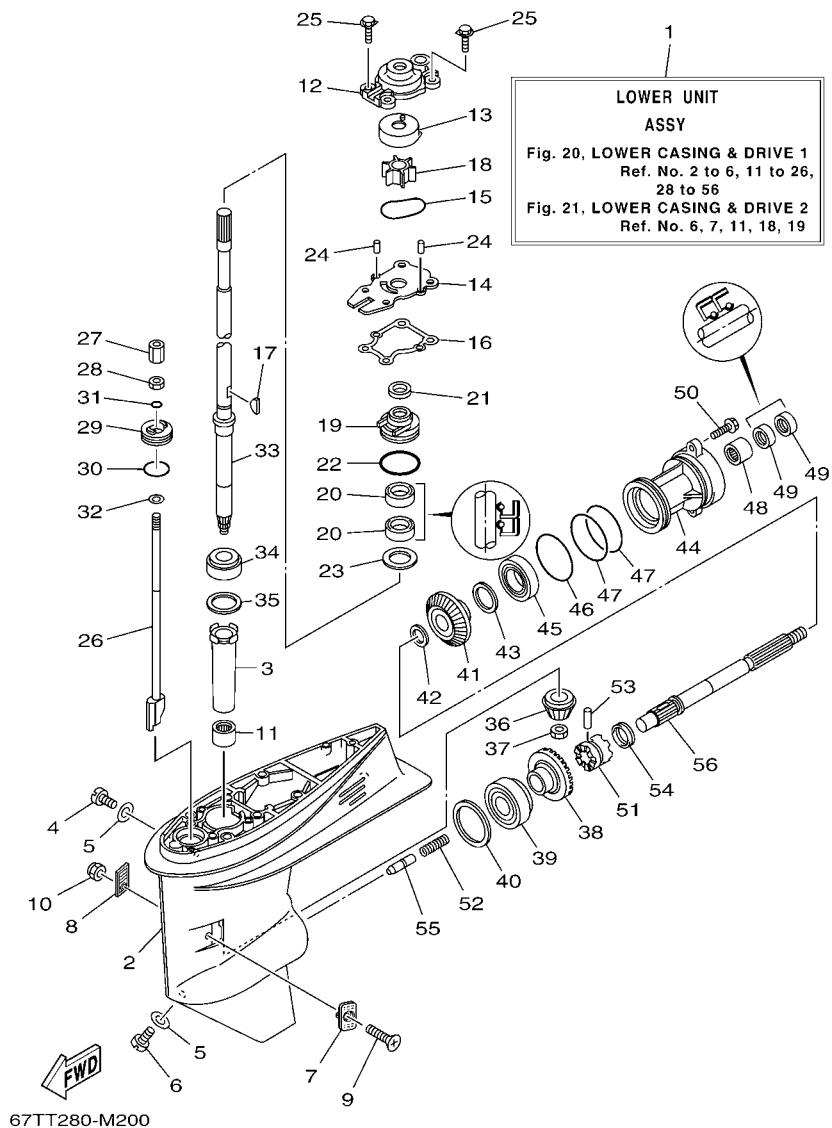
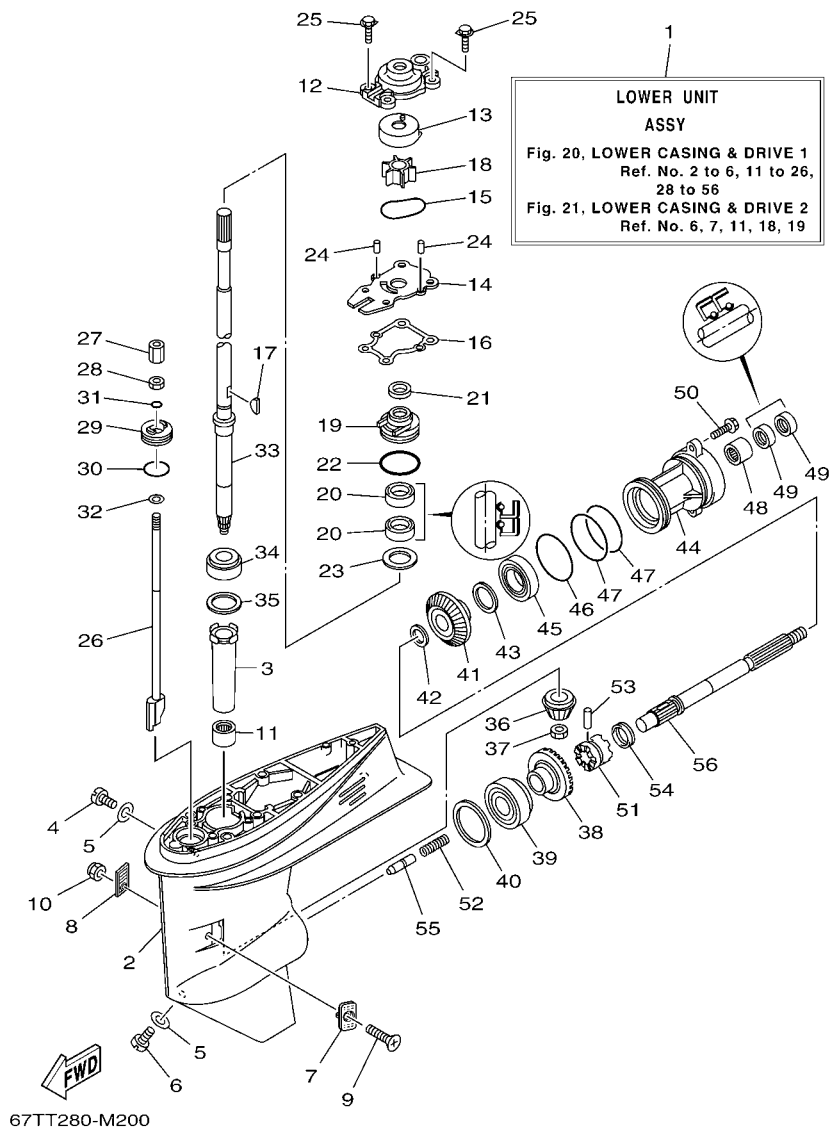


FIG. 20 LOWER CASING & DRIVE 1 CARCACA INF. E TRANSMISSAO 1

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|------------------------------|
| 1 | 66T-45300-02-4D | LOWER UNIT ASSY UNIDADE DA RABETA INFERIOR CJ. | 1 | 1 | S(16.7") S(16.7") |
| 2 | 66T-45311-01-4D | CASING, LOWER RABETA INFERIOR | 1 | 1 | |
| 3 | 6H4-45536-00 | SLEEVE, DRIVE SHAFT PROTETOR DO EIXO DE DIRECIONAL | 1 | 1 | |
| 4 | 90340-08002 | PLUG, STRAIGHT SCREW TAMPAO DO DRENO | 1 | 1 | |
| 5 | 90430-08020 | GASKET GAXETA | 2 | 2 | |
| 6 | 688-45341-10 | PLUG, DRAIN TAMPAO DE ESGOTO | 1 | 1 | |
| 7 | 63D-45214-00 | COVER, WATER INLET 1 TAMPA DA ENTRADA DE AGUA 1 | 1 | 1 | |
| 8 | 63D-45215-00 | COVER, WATER INLET 2 TAMPA DA ENTRADA DE AGUA 2 | 1 | 1 | |
| 9 | 90152-05010 | SCREW, COUNTERSUNK PARAFUSO TRAMBULADOR | 1 | 1 | |
| 10 | 95380-05600 | NUT PORCA | 1 | 1 | |
| 11 | 93315-32224 | BEARING ROLAMENTO | 1 | 1 | |
| 12 | 66T-44311-00 | HOUSING, WATER PUMP ALOJAMENTO DA BOMBA D'AGUA | 1 | 1 | |
| 13 | 63D-44322-40 | INSERT, CARTRIDGE INSERTO DA BOMBA D'AGUA | 1 | 1 | FOR CHROMATE FOR CHROMATE |
| 14 | 66T-44323-40 | OUTER PLATE, CARTRIDGE PLACA DA EXTERNA DA BOMBA | 1 | 1 | FOR CHROMATE FOR CHROMATE |
| 15 | 93210-59MG7 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 16 | 63D-44316-00 | GASKET, WATER PUMP GAXETA DA BOMBA D'AGUA | 1 | 1 | |
| 17 | 90280-03M03 | KEY, WOODRUFF CHAVETA MEIA LUA | 1 | 1 | |
| 18 | 6H4-44352-02 | IMPELLER IMPULSOR | 1 | 1 | |
| 19 | 6BG-44341-00 | HOUSING, WATER PUMP CAIXA DA BOMBA D'AGUA 2 | 1 | 1 | |
| 20 | 93101-22M60 | OIL SEAL RETENTOR DE OLEO | 2 | 2 | |
| 21 | 66T-45344-01 | COVER, OIL SEAL TAMPA DO RETENTOR DE OLEO | 1 | 1 | |
| 22 | 93210-48001 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 23 | 90201-27M00 | WASHER, PLATE ARRUELA PLANA | 1 | 1 | |
| 24 | 93604-08062 | PIN, DOWEL PINO GUIA | 2 | 2 | |
| 25 | 90119-08M15 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 4 | 4 | |
| 26 | 66T-44150-01 | SHIFT CAM ASSY CAME DE MUDANCA CONJ. | 1 | 1 | S(16.7") S(16.7") |
| 27 | 61N-44146-00 | CONNECTOR, SHIFT ROD CONNECTOR DA HASTE DE MUDANCA | 1 | 1 | |



67TT280-M200

FIG. 20 LOWER CASING & DRIVE 1 CARCACA INF. E TRANSMISSAO 1

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|----------------------|
| 28 | 95380-06700 | NUT PORCA | 1 | 1 | |
| 29 | 66T-45321-00 | PLATE PLACA | 1 | 1 | |
| 30 | 93210-33MG4 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 31 | 93210-06ME6 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 32 | 92990-06600 | WASHER, PLATE ARRUELA PLANA | 1 | 1 | |
| 33 | 66T-45501-01 | DRIVE SHAFT COMP. EIXO DE DIRECIONAL COMPL. | 1 | 1 | S(16.7") S(16.7") |
| 34 | 93332-00001 | BEARING ROLAMENTO | 1 | 1 | |
| 35 | 663-45587-01 | SHIM (T:0.10MM) CALCO (T:0.10MM) | 1 | 1 | UR UR |
| | 663-45587-10 | SHIM (T:0.12MM) CALCO (T:0.12MM) | 1 | 1 | UR UR |
| | 663-45587-20 | SHIM (T:0.15MM) CALCO (T:0.15MM) | 1 | 1 | UR UR |
| | 663-45587-30 | SHIM (T:0.18MM) CALCO (T:0.18MM) | 1 | 1 | UR UR |
| | 663-45587-40 | SHIM (T:0.30MM) CALCO (T:0.30MM) | 1 | 1 | UR UR |
| | 663-45587-50 | SHIM (T:0.40MM) CALCO (T:0.40MM) | 1 | 1 | UR UR |
| | 663-45587-60 | SHIM (T:0.50MM) CALCO (T:0.50MM) | 1 | 1 | UR UR |
| 36 | 66T-45551-00 | PINION (13T) PINHAO (13D) | 1 | 1 | |
| 37 | 90170-12138 | NUT PORCA | 1 | 1 | |
| 38 | 66T-45560-01 | GEAR 1 (26T) ENGRENAGEM (26D) | 1 | 1 | |
| 39 | 93332-00003 | BEARING ROLAMENTO | 1 | 1 | |
| 40 | 663-45567-01 | SHIM (T:0.10MM) CALCO (T:0.10MM) | 1 | 1 | UR UR |
| | 663-45567-10 | SHIM (T:0.12MM) CALCO (T:0.12MM) | 1 | 1 | UR UR |
| | 663-45567-20 | SHIM (T:0.15MM) CALCO (T:0.15MM) | 1 | 1 | UR UR |
| | 663-45567-30 | SHIM (T:0.18MM) CALCO (T:0.18MM) | 1 | 1 | UR UR |
| | 663-45567-40 | SHIM (T:0.30MM) CALCO (T:0.30MM) | 1 | 1 | UR UR |
| | 663-45567-50 | SHIM (T:0.40MM) CALCO (T:0.40MM) | 1 | 1 | UR UR |
| | 663-45567-60 | SHIM (T:0.50MM) CALCO (T:0.50MM) | 1 | 1 | UR UR |
| 41 | 66T-45571-00 | GEAR 2 (26T) ENGRENAGEM (26D) | 1 | 1 | |
| 42 | 90201-22429 | WASHER, PLATE ARRUELA PLANA | 1 | 1 | |

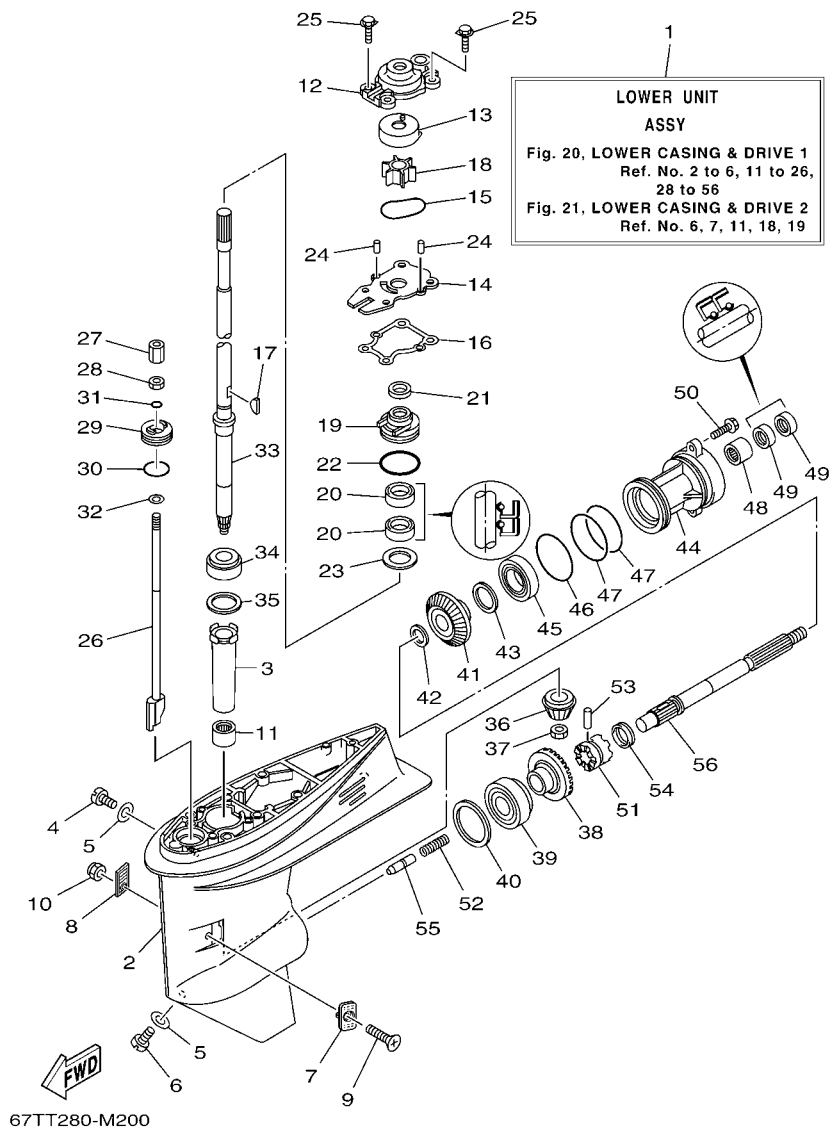
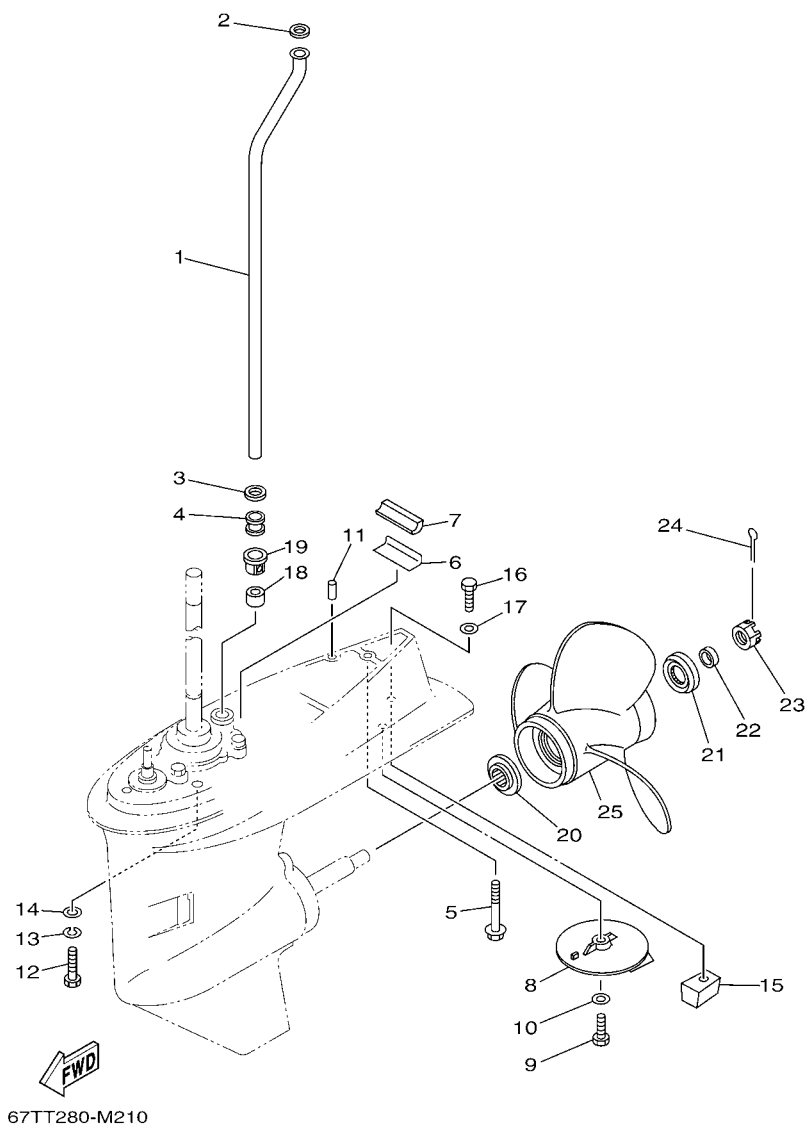


FIG. 20 LOWER CASING & DRIVE 1 CARCACA INF. E TRANSMISSAO 1

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 43 | 63D-45577-00 | SHIM (T:0.10MM) CALCO (T:0.10MM) | 1 | 1 | UR UR |
| | 63D-45577-10 | SHIM (T:0.12MM) CALCO (T:0.12MM) | 1 | 1 | UR UR |
| | 63D-45577-20 | SHIM (T:0.15MM) CALCO (T:0.15MM) | 1 | 1 | UR UR |
| | 63D-45577-30 | SHIM (T:0.18MM) CALCO (T:0.18MM) | 1 | 1 | UR UR |
| | 63D-45577-40 | SHIM (T:0.30MM) CALCO (T:0.30MM) | 1 | 1 | UR UR |
| | 63D-45577-50 | SHIM (T:0.40MM) CALCO (T:0.40MM) | 1 | 1 | UR UR |
| | 63D-45577-60 | SHIM (T:0.50MM) CALCO (T:0.50MM) | 1 | 1 | UR UR |
| 44 | 63D-45361-02-4D | CAP, LOWER CASING CAPA DA RABETA INFERIOR | 1 | 1 | |
| 45 | 93306-001U1 | BEARING ROLAMENTO | 1 | 1 | |
| 46 | 93210-69MG6 | O-RING ANEL DE BORRACHA | 1 | 1 | |
| 47 | 93210-74MG5 | O-RING ANEL DE BORRACHA | 2 | 2 | |
| 48 | 93317-22204 | BEARING ROLAMENTO | 1 | 1 | |
| 49 | 93101-22M00 | OIL SEAL RETENTOR DE OLEO | 2 | 2 | |
| 50 | 90105-08M61 | BOLT, FLANGE PARAFUSO FLANGE | 2 | 2 | |
| 51 | 66T-45631-00 | CLUTCH, DOG ENGATE DA ENGRENAGEM | 1 | 1 | |
| 52 | 90501-15M01 | SPRING, COMPRESSION MOLA DE COMPRESSAO | 1 | 1 | |
| 53 | 90250-06023 | PIN, STRAIGHT PINO DIRECTO | 1 | 1 | |
| 54 | 663-45633-00 | RING, CROSS PIN ANEL DE FIXACAO DO PINHAO | 1 | 1 | |
| 55 | 66T-45635-00 | PLUNGER, SHIFT ACIONADOR DE MUDANCA | 1 | 1 | |
| 56 | 66T-45611-00 | SHAFT, PROPELLER EIXO DA HELICE | 1 | 1 | |

FIG. 21 LOWER CASING & DRIVE 2

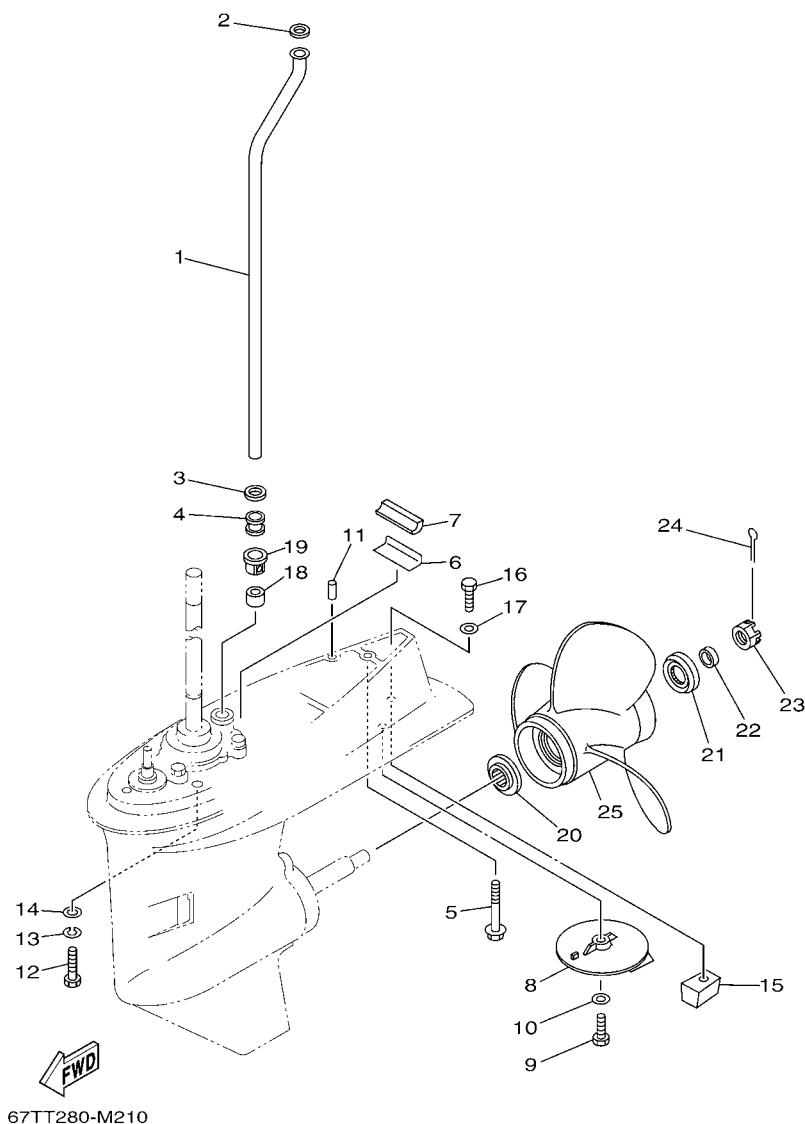
CARACA INF. E TRANSMISSAO 2



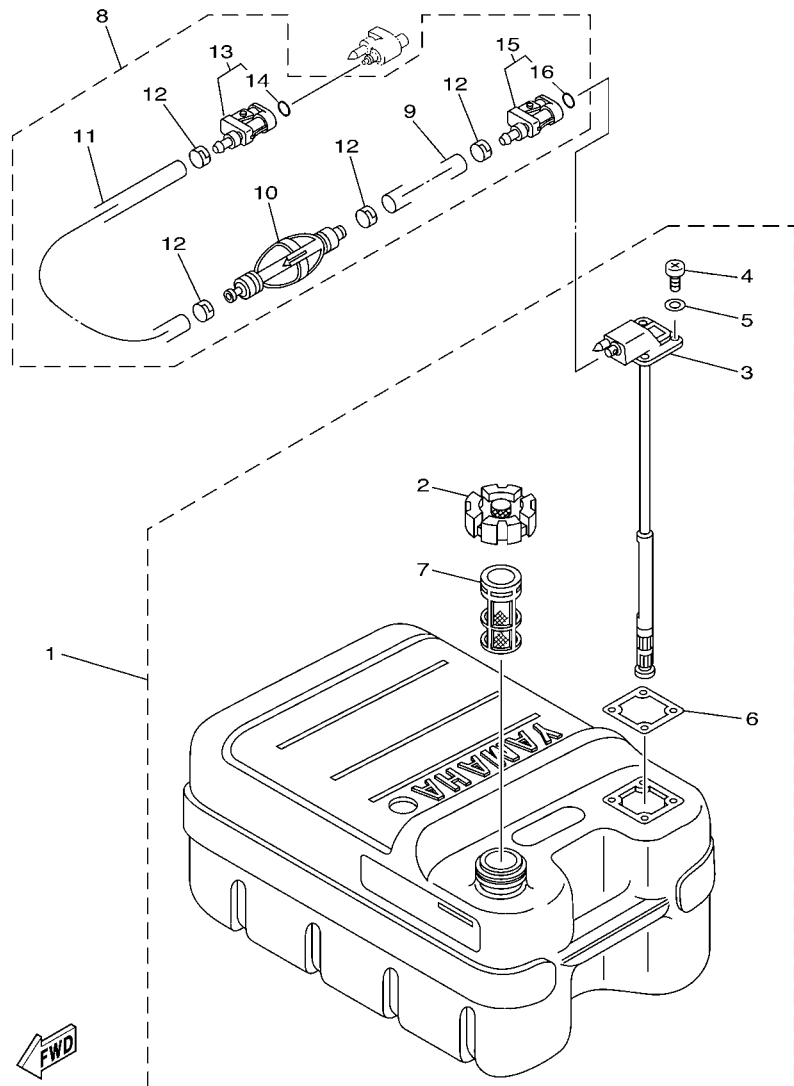
67TT280-M210

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|----------------------|
| 1 | 66T-44361-00 | TUBE, WATER 1 TUBO DE AGUA 1 | 1 | 1 | S(16.7") S(16.7") |
| 2 | 90202-12060 | WASHER, PLATE ARRUELA PLANA | 1 | 1 | |
| 3 | 90430-12072 | GASKET GAXETA | 1 | 1 | |
| 4 | 663-44367-00 | DAMPER, WATER SEAL 3 AMORTIZADOR DE BORRACHA 3 | 1 | 1 | |
| 5 | 97575-08565 | BOLT, WITH WASHER PARAFUSO COM ARRUELA | 1 | 1 | |
| 6 | 663-45376-00 | GUIDE, SEAL DAMPER GUIA DE AMORTIZADOR DE VEDACAO | 1 | 1 | |
| 7 | 63D-45375-00 | DAMPER, SEAL AMORTIZADOR DE VEDACAO | 1 | 1 | |
| 8 | 664-45371-01 | TAB-TRIM ESTABILIZADOR DE DIRECAO | 1 | 1 | |
| 9 | 97095-08025 | BOLT PARAFUSO | 1 | 1 | |
| 10 | 92995-08600 | WASHER ARRUELA | 1 | 1 | |
| 11 | 93606-12019 | PIN, DOWEL PINO GUIA | 2 | 2 | |
| 12 | 97075-10040 | BOLT PARAFUSO | 4 | 4 | |
| 13 | 92995-10100 | WASHER ARRUELA | 4 | 4 | |
| 14 | 92995-10600 | WASHER ARRUELA | 4 | 4 | |
| 15 | 67C-45251-00 | ANODE ANODO | 1 | 1 | |
| 16 | 97095-08035 | BOLT PARAFUSO | 1 | 1 | |
| 17 | 92995-08600 | WASHER ARRUELA | 1 | 1 | |
| 18 | 663-44366-00 | DAMPER, WATER SEAL 2 AMORTIZADOR DE BORRACHA 2 | 1 | 1 | |
| 19 | 63D-44312-00 | COVER, WATER PUMP HOUSING TAMPA DA BOMBA D'AGUA | 1 | 1 | |
| 20 | 663-45987-02 | SPACER 1 ESPACADOR 1 | 1 | 1 | |
| 21 | 66T-45997-00 | SPACER 2 ESPACADOR 2 | 1 | 1 | |
| 22 | 90389-22M01 | BUSH BUCHA | 1 | 1 | |
| 23 | 90171-16011 | NUT, CASTLE PORCA CASTELO | 1 | 1 | |
| 24 | 91490-30025 | PIN. COTTER CONTRAPINO | 1 | 1 | |
| 25 | 69W-45943-00 | PROPELLER (3X11"X15"-G) HELICE (3X11"X15"-G) | 1 | 1 | UR UR |
| | 69W-45945-00 | PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G) | 1 | 1 | UR UR |
| | 69W-45947-00 | PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G) | 1 | 1 | UR UR |

FIG. 21 LOWER CASING & DRIVE 2 CARCACA INF. E TRANSMISSAO 2



| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|--|---------------------|
| 25 | 69W-45952-00 | PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G) | 1 | 1 | | UR UR |
| | 69W-45958-00 | PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G) | 1 | 1 | | UR UR |
| | 63D-45941-00 | PROPELLER (3X12-1/4"X8"-G) HELICE (3X12-1/4"X8"-G) | 1 | 1 | | UR UR |
| | 663-45941-01 | PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G) | 1 | 1 | | UR UR |
| | 663-45949-01 | PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G) | 1 | 1 | | UR UR |
| | 663-45952-02 | PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G) | 1 | 1 | | UR UR |
| | 663-45954-01 | PROPELLER (3X11-3/4"X10"-G) HELICE (3X11-3/4"X10"-G) | 1 | 1 | | UR UR |
| | 663-45956-01 | PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G) | 1 | 1 | | UR UR |
| | 663-45958-01 | PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G) | 1 | 1 | | UR UR |
| | 663-45930-00 | PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G) | 1 | 1 | | UR UR |
| | 663-45976-00 | PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G) | 1 | 1 | | UR UR |
| | 663-45978-00 | PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G) | 1 | 1 | | UR UR |
| | 663-45970-60 | PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G) | 1 | 1 | | UR UR |
| | 663-45972-60 | PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G) | 1 | 1 | | UR UR |
| | 663-45974-60 | PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G) | 1 | 1 | | UR UR |

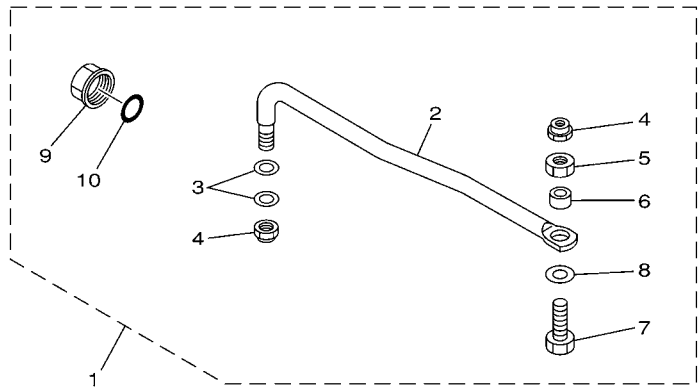


68U3100-C240

FIG. 22 FUEL TANK

TANQUE DE COMBUSTIVEL

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 1 | 61J-F4201-00 | FUEL TANK ASSY TANQUE DE COMBUSTIVEL CONJ. | 1 | 1 | |
| 2 | 6YJ-24610-01 | .CAP ASSY .TAMPA DO TANQUE CJ. | 1 | 1 | |
| 3 | 6YJ-24260-00 | .FUEL METER ASSY .MEDIDOR NIVEL DO COMBUSTIVEL | 1 | 1 | |
| 4 | 90157-05M19 | .SCREW, PAN HEAD .PARAFUSO | 4 | 4 | |
| 5 | 6Y1-24329-00 | .SEAL .GUARNICAO | 4 | 4 | |
| 6 | 6Y1-24268-00 | .GASKET, FUEL METER .GAXETA DO MEDIDOR DO NIVEL | 1 | 1 | |
| 7 | 6YJ-24167-00 | .STRAINER .FILTRO | 1 | 1 | |
| 8 | 61J-24306-04 | FUEL PIPE COMP. 1 TUBO DE COMBUSTIVEL COMP. 1 | 1 | 1 | |
| 9 | 90445-11M06 | .HOSE (L2050) .TUBO (L2050) | 1 | 1 | |
| 10 | 61J-24360-00 | .PRIMER PUMP ASSY .BOMBA PRIMARIA CONJ. | 1 | 1 | |
| 11 | 90445-11M05 | .HOSE (L850) .TUBO (L850) | 1 | 1 | |
| 12 | 650-24351-51 | .BAND 1 .BRACADEIRA 1 | 4 | 4 | |
| 13 | 6G1-24305-05 | .FUEL PIPE JOINT COMP. 2 .JUNCAO TUBO DE COMBUSTIVEL 2 | 1 | 1 | |
| 14 | 93210-08287 | ..O-RING ..ANEL DE BORRACHA | 1 | 1 | |
| 15 | 6Y1-24305-06 | .FUEL PIPE JOINT COMP. 2 .JUNCAO TUBO DE COMBUSTIVEL 2 | 1 | 1 | |
| 16 | 93210-08287 | ..O-RING ..ANEL DE BORRACHA | 1 | 1 | |



65W0010-8210

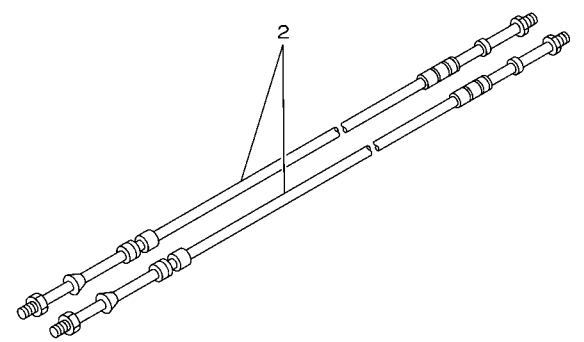
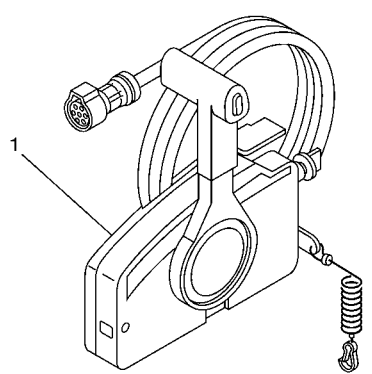
FIG. 23 STEERING GUIDE

HASTE DA DIRECAO

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 1 | 65W-61350-00 | STEERING GUIDE ATTACHMENT KIT KIT DA GUIA DO DIRECIONADOR | | 1 | |
| 2 | 65W-61351-00 | .ROD, STEERING LINK .HASTE DA DIRECAO | | 1 | |
| 3 | 90201-10M20 | .WASHER, PLATE .ARRUELA PLANA | | 2 | |
| 4 | 90185-09M01 | .NUT, SELF-LOCKING .PORCA AUTOTRAVANTE | | 2 | |
| 5 | 90170-09M03 | .NUT .PORCA | | 1 | |
| 6 | 90387-10M42 | .COLLAR .ESPACADOR | | 1 | |
| 7 | 90101-09M01 | .BOLT .PARAFUSO | | 1 | |
| 8 | 90201-10M63 | .WASHER, PLATE .ARRUELA PLANA | | 1 | |
| 9 | 6E5-43145-01 | .CAP, CLAMP BRACKET .CAPA DA PORCA DA VARETA | | 1 | |
| 10 | 93210-16275 | .O-RING .ANEL DE BORRACHA | | 1 | |
| | | | | | |
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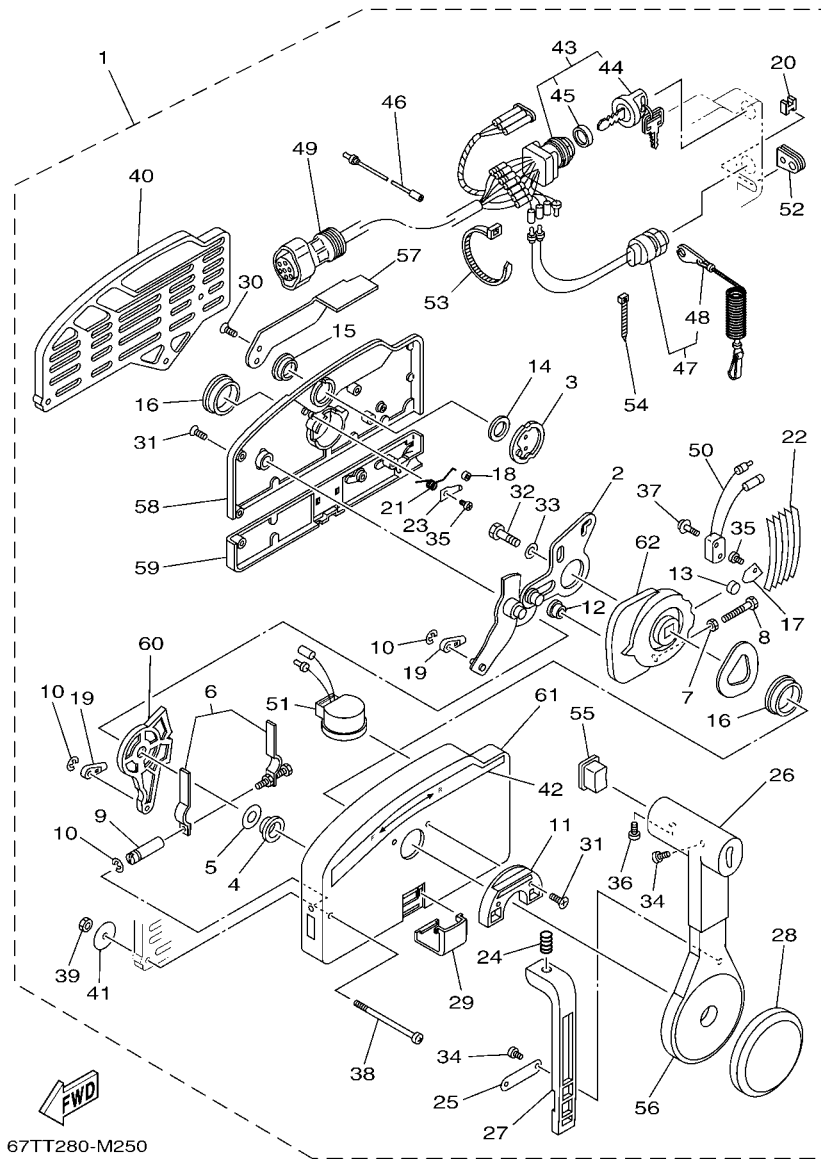
FIG. 24 REMOTE CONTROL BOX

CAIXA DO CONTROLE REMOTO



67M0100-8280

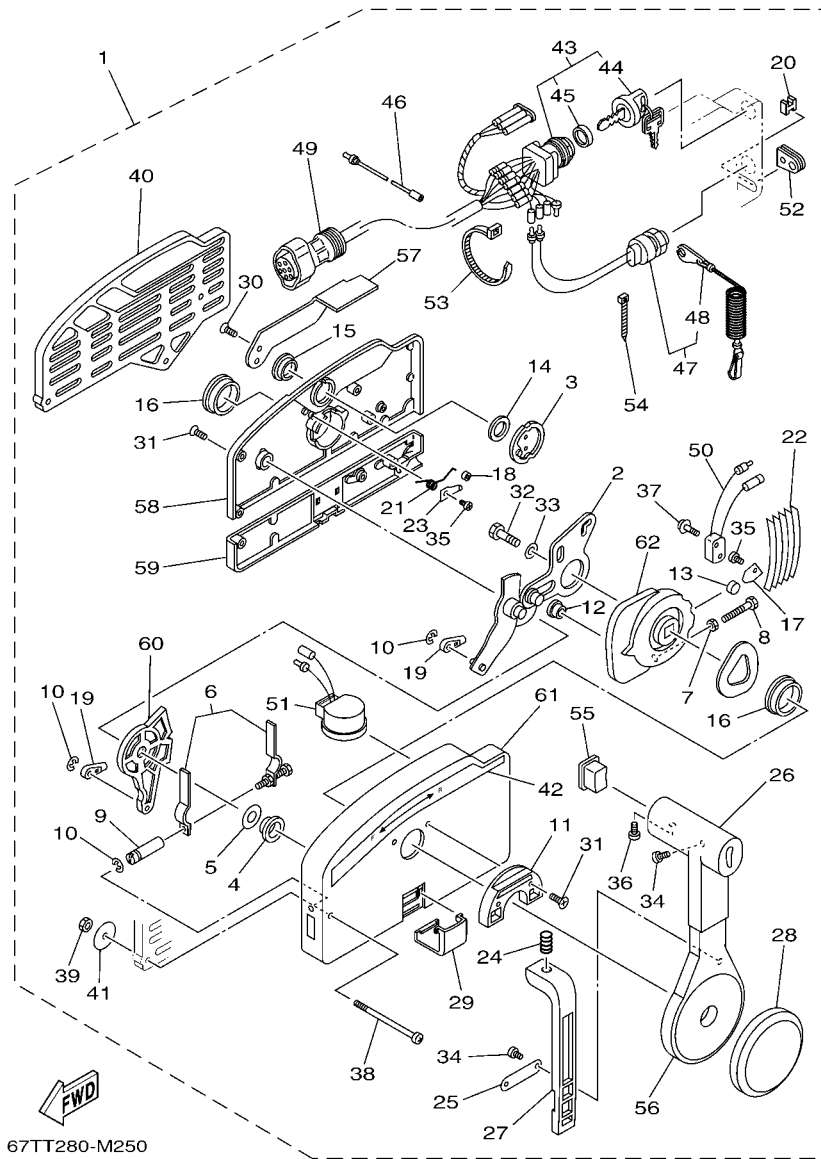
| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|--|--------------------------------------|
| 1 | 703-48203-18 | REMOTE CONTROL ASSY (7P) CONJ CONTROLE REMOTO (7P) | | 1 | | WITHOUT PT/T SW. WITHOUT PT/T SW. |
| 2 | 701-48320-20 | CABLE, REMOTE CONTROL L=13F CABO, CONTROLE REMOTO L=13F | | 2 | | |
| ----- | | | | | | |
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67TT280-M250

FIG. 25 REMOTE CONTROL ASSY CONTROLE REMOTO CONJ.

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|--------------------------------------|
| 1 | 703-48203-18 | REMOTE CONTROL ASSY (7P) CONJ CONTROLE REMOTO (7P) | | 1 | WITHOUT PT/T SW. WITHOUT PT/T SW. |
| 2 | 703-48261-01 | .ARM, THROTTLE .BRACO DE ACELERACAO | | 1 | |
| 3 | 703-48153-00 | .SHAFT, FREE ACCEL. .EIXO DE ACELERACAO LIVRE | | 1 | |
| 4 | 703-48235-00 | .BUSHING .ROLAMENTO | | 1 | |
| 5 | 703-48268-00 | .SPACER .ESPACADOR 3 | | 1 | |
| 6 | 703-48264-00 | .FRICTION, THROTTLE .ACELERADOR, FRICCAO | | 1 | |
| 7 | 95380-05600 | .NUT .PORCA | | 1 | |
| 8 | 97380-05025 | .BOLT .PARAFUSO | | 1 | |
| 9 | 703-48265-00 | .SHAFT, FRICTION .EIXO FRICCAO | | 1 | |
| 10 | 93430-06024 | .CIRCLIP .ANEL TRAVA | | 3 | |
| 11 | 703-48245-00 | .PLATE, LOCK .PLACA TRAVA | | 1 | |
| 12 | 703-48252-00 | .ROLLER, CAM .ROLETE | | 1 | |
| 13 | 701-48248-00 | .ROLLER, FREE ACCEL. .ROLETE | | 1 | |
| 14 | 703-48198-00 | .WASHER, WAVE .ARRUELA ONDULADA 3 | | 1 | |
| 15 | 703-48243-00 | .BUSHING .BUCHA 3 | | 1 | |
| 16 | 703-48236-00 | .BUSHING 1 .ROLETE | | 2 | |
| 17 | 703-48189-00 | .RETAINER .RETENTOR | | 1 | |
| 18 | 703-48234-00 | .ROLLER, DETENT .ROLETE | | 1 | |
| 19 | 703-48345-01 | .CABLE END, REMOTE CONTROL 2 .TERNINAL DO CABO | | 2 | |
| 20 | 703-48358-00 | .ANCHOR, CABLE .CABO DA ANCORA | | 1 | |
| 21 | 703-48244-00 | .SPRING, FREE ACCEL. .MOLA DO COMANDO | | 1 | |
| 22 | 703-48238-00 | .SPRING, DETENT .MOLA | | 5 | |
| 23 | 703-48246-00 | .SPACER .ESPACADOR | | 1 | |
| 24 | 703-48227-00 | .SPRING, NEUTRAL LOCK .MOLA DO PONTO NEUTRO | | 1 | |
| 25 | 703-48226-00 | .PLATE, STOPPER .PLACA LIMITADORA | | 1 | |
| 26 | 703-48222-00 | .GRIP, CONTROL LEVER .TRAVA, ALAVANCA DE CONTROLE | | 1 | SINGLE SINGLE |
| 27 | 703-48223-00 | .LOCK, NEUTRAL .TRAVA DO NEUTRO | | 1 | |



67TT280-M250

FIG. 25 REMOTE CONTROL ASSY CONTROLE REMOTO CONJ.

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 28 | 703-48225-00 | .COVER .TAMPA | | 1 | |
| 29 | 703-48219-00 | .COVER, LEAD .TAMPA DE MOLDURA | | 1 | |
| 30 | 703-48281-00 | .SCREW .PARAFUSO 1 | | 2 | |
| 31 | 703-48282-00 | .SCREW .PARAFUSO 2 | | 7 | |
| 32 | 97380-08030 | .BOLT .PARAFUSO | | 1 | |
| 33 | 92990-08600 | .WASHER, PLATE .ARRUELA PLANA | | 1 | |
| 34 | 98580-04010 | .SCREW, PAN HEAD .PARAFUSO | | 3 | |
| 35 | 98580-04006 | .SCREW, PAN HEAD .PARAFUSO | | 2 | |
| 36 | 98580-05010 | .SCREW, PAN HEAD .PARAFUSO | | 1 | |
| 37 | 703-48129-00 | .SCREW 3 .PARAFUSO 3 | | 2 | |
| 38 | 703-48291-10 | .SCREW (M6) .PARAFUSO | | 3 | |
| 39 | 95380-06600 | .NUT, HEXAGON .PORCA SEXTAVADA | | 3 | |
| 40 | 703-48293-10 | .SPACER, REMOTE CONTROL .ESPACADOR | | 1 | SINGLE SINGLE |
| 41 | 701-48287-00 | .WASHER .ARRUELA | | 3 | |
| 42 | 703-48215-00 | .GRAPHIC .GRAFICO 1 | | 1 | |
| 43 | 703-82510-34 | .MAIN SWITCH ASSY .INTERRUPTOR PRINCIPAL. CONJ. | | 1 | |
| 44 | 703-82577-00 | ..CAP, KEY ..CAPA DA CHAVE | | 1 | |
| 45 | 6K1-82532-00 | ..CAP ..TAMPA | | 1 | |
| 46 | 703-82531-00 | .WIRE, LEAD (L70) .FIO CONDUTOR (L70) | | 1 | |
| 47 | 688-82575-01 | .ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA CJ. | | 1 | |
| 48 | 682-82556-00 | ..LANYARD, STOP SWITCH ..PULSEIRA DE PARADA AUTOMATICA | | 1 | |
| 49 | 688-82586-21 | .EXTENSION, WIRE HARNESS (4.9M) .EXTENSAO CHICOTE FIOS (4.9M) | | 1 | (7P) (7P) |
| 50 | 703-82540-00 | .NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRO CONJ. | | 1 | |
| 51 | 703-83383-11 | .BUZZER .ALARME | | 1 | |
| 52 | 703-48284-00 | .GROMMET .ILHO | | 1 | |
| 53 | 703-82591-00 | .BAND .BRACADEIRA | | 1 | |
| 54 | 703-82592-00 | .BAND .BRACADEIRA | | 1 | |

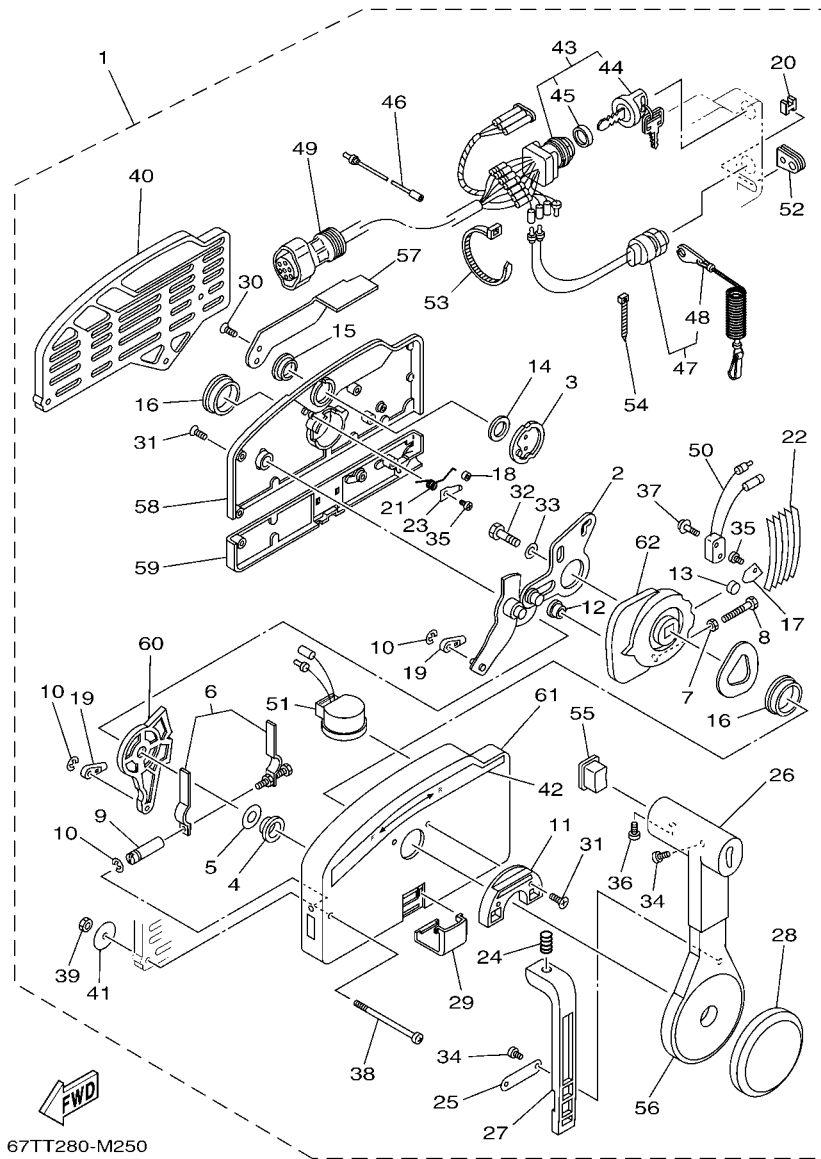
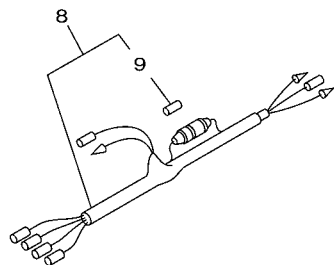
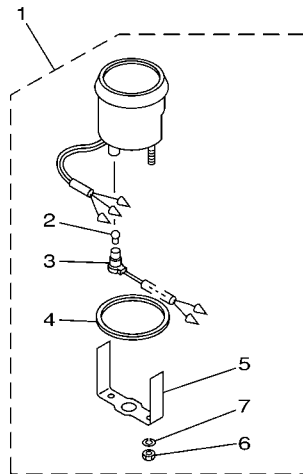


FIG. 25 REMOTE CONTROL ASSY CONTROLE REMOTO CONJ.

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|--------------------------------------|
| 55 | 703-48224-00 | .COVER, CONTROL LEVER .CAPA, ALAVANCA DE CONTROLE | | 1 | WITHOUT PT/T SW. WITHOUT PT/T SW. |
| 56 | 703-48221-00 | .LEVER, CONTROL .ALAVANCA DO CONTROLE REMOTO | | 1 | |
| 57 | 703-48152-00 | .KNOB, FREE ACCEL. .ALAVANCA DE ACELERAÇÃO | | 1 | |
| 58 | 703-48212-00 | .BACK PLATE 1 .TAMPA DO COMANDO 1 | | 1 | |
| 59 | 703-48213-00 | .BACK PLATE 2 .TAMPA DO COMANDO 2 | | 1 | |
| 60 | 703-48271-00 | .ARM, SHIFT .BRACO DO CAMBIO | | 1 | |
| 61 | 703-48211-02 | .HOUSING,1 .CORPO DO COMANDO | | 1 | |
| 62 | 703-48232-00 | .GEAR .ENGRENAGEM DO COMANDO | | 1 | |



6964200-D311

FIG. 26 METER

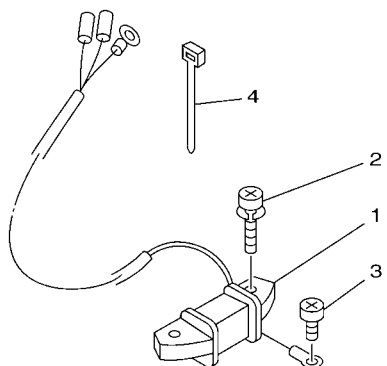
MEDIDOR

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|--------------------------------------|
| 1 | 6Y7-83540-20 | TACHOMETER ASSY TACOMETRO CONJUNTO | | 1 | WITHOUT OIL LAMP WITHOUT OIL LAMP |
| 2 | 6Y5-83517-00 | .BULB (T10, 12V-1.7W) .LAMPADA (T10, 12V-1.7W) | | 1 | |
| 3 | 6Y5-83536-40 | .SOCKET, METER .SOQUETE DO VELOCIMETRO CONJ. | | 1 | |
| 4 | 6Y5-83523-00 | .DAMPER .AMORTIZADOR | | 1 | |
| 5 | 6Y5-83514-00 | .PLATE, FITTING .PLACA DE FIXACAO | | 1 | |
| 6 | 95380-05600 | .NUT .PORCA | | 2 | |
| 7 | 92990-05100 | .WASHER, SPRING .ARRUELA COM MOLA | | 2 | |
| 8 | 6Y5-83553-00 | WIRE, LEAD (L=2.5M) FIO CONDUTOR (L=2.5M) | | 1 | |
| 9 | 1E6-82151-00 | .FUSE (10A) .FUSIVEL (10A) | | 1 | |

FIG. 27 OPTIONAL PARTS

PECAS OPCIONAIS

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | | | | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|--|--|--|---------------------|
| 1 | 66T-85533-00 | COIL, LIGHTING BOBINA DE LUZ | 1 | | | | | |
| 2 | 90159-06M30 | SCREW, WITH WASHER PARAFUSO COM ARRUELA | 2 | | | | | |
| 3 | 90149-04M16 | SCREW PARAFUSO | 1 | | | | | |
| 4 | 66T-81328-00 | CLAMP BRACADEIRA | 1 | | | | | |
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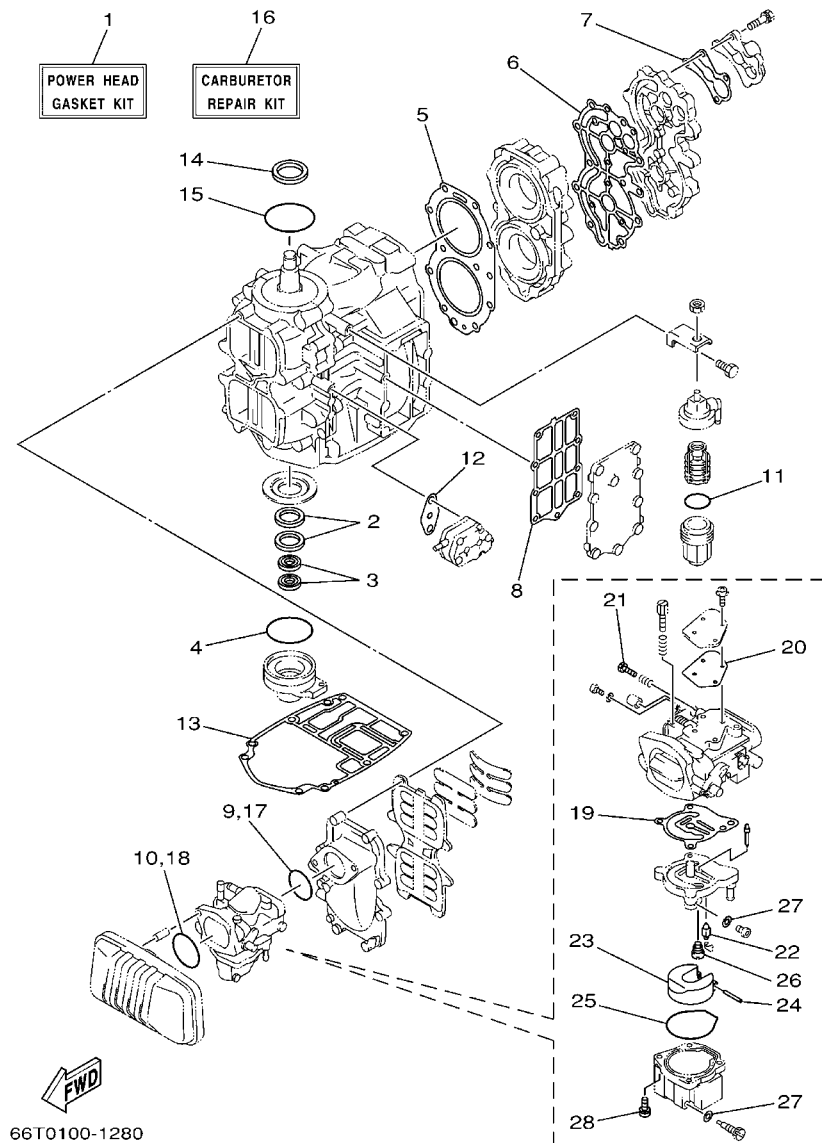


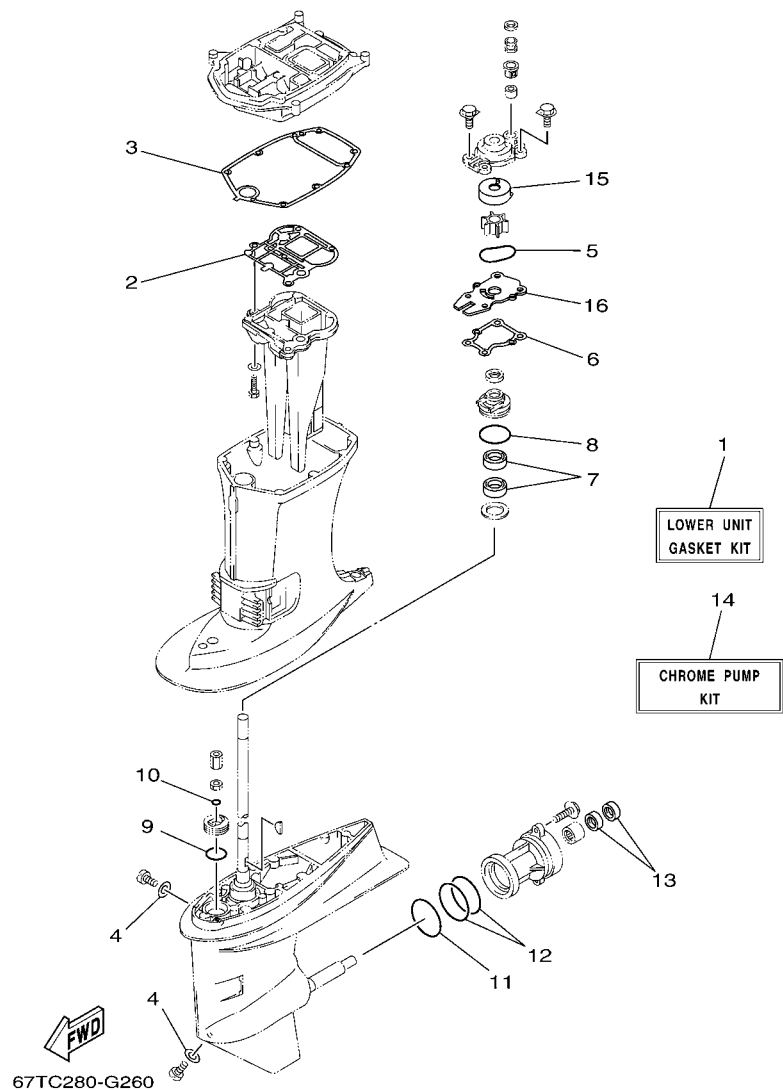
FIG. 28 REPAIR KIT 1

KIT DE REPARO 1

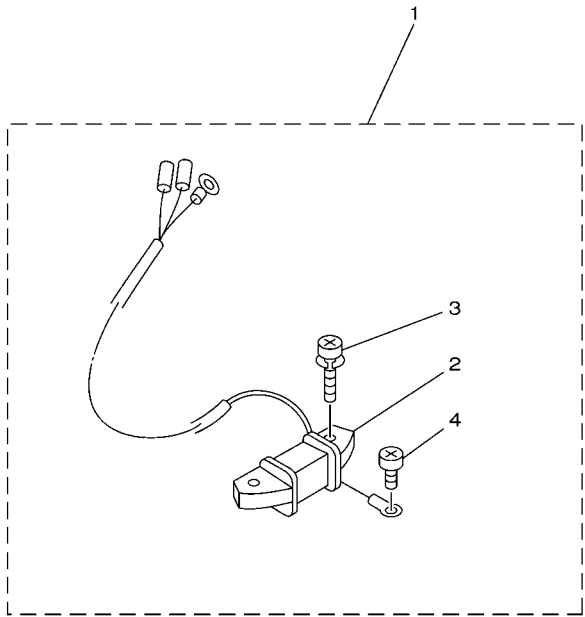
| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|---|------|------|---------------------|
| 1 | 66T-W0001-01 | POWER HEAD GASKET KIT KIT DE GAXETAS DO CABECOTE | 1 | 1 | |
| 2 | 93102-30M56 | .OIL SEAL .RETENTOR DE OLEO | 2 | 2 | |
| 3 | 93101-16001 | .OIL SEAL .RETENTOR DE OLEO | 2 | 2 | |
| 4 | 93210-65M50 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 5 | 66T-11181-A3 | .GASKET, CYLINDER HEAD 1 .GAXETA CABECOTE DO CILINDRO 1 | 1 | 1 | |
| 6 | 66T-11193-A3 | .GASKET, HEAD COVER 1 .GAXETA DA TAMPA DO CABECOTE 1 | 1 | 1 | |
| 7 | 676-12414-A1 | .GASKET, COVER .GAXETA DA TAMPA | 1 | 1 | |
| 8 | 66T-41114-A0 | .GASKET, EXHAUST OUTER COVER .GAXETA TAMPA EXTERNA DO ESCAPE | 1 | 1 | |
| 9 | 93210-46M16 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 10 | 93210-54M54 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 11 | 93210-32738 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 12 | 650-24431-A0 | .GASKET, FUEL PUMP 1 .GAXETA BOMBA DE COMBUSTIVEL 1 | 1 | 1 | |
| 13 | 66T-45113-A0 | .GASKET, UPPER CASING .GAXETA DA CAIXA SUPERIOR | 1 | 1 | |
| 14 | 93102-35008 | .OIL SEAL .RETENTOR DE OLEO | 1 | 1 | |
| 15 | 93210-75M51 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 16 | 66T-W0093-01 | CARBURETOR REPAIR KIT JOGO DE REPARO DO CARBURADOR | 1 | 1 | |
| 17 | 93210-46M16 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 18 | 93210-54M54 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 19 | 66T-14384-01 | .GASKET, FLOAT CHAMBER .GAXETA DA CAMARA DA BOIA | 1 | 1 | |
| 20 | 66T-14536-01 | .GASKET .GAXETA | 1 | 1 | |
| 21 | 6E5-14323-03 | .SCREW, AIR ADJUSTING .PARAFUSO DE AJUSTE DO AR | 1 | 1 | |
| 22 | 6E5-14546-00 | .VALVE, NEEDLE .VALVULA DA AGULHA | 1 | 1 | |
| 23 | 6E5-14385-02 | .FLOAT .BOIA | 1 | 1 | |
| 24 | 6E5-14386-02 | .PIN, FLOAT .PINO DA BOIA | 1 | 1 | |
| 25 | 66T-14984-00 | .GASKET, FLOAT CHAMBER .GAXETA DA CAMARA DA BOIA. | 1 | 1 | |
| 26 | 66T-14992-00 | .PLUG .TAMPAO | 1 | 1 | |
| 27 | 66T-14959-00 | .GASKET .GAXETA | 2 | 2 | |

FIG. 29 REPAIR KIT 2

KIT DE REPARO 2



| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|---------------------|
| 1 | 66T-W0001-21 | LOWER UNIT GASKET KIT KIT DE GAXETAS UNIDADE INF. | 1 | 1 | |
| 2 | 66T-41133-A0 | .GASKET, EXHAUST MANIFOLD 1 .GAXETA DO MULTIPLO DE ESCAPE 1 | 1 | 1 | |
| 3 | 66T-45114-A0 | .GASKET, UPPER CASING .GAXETA DA CAIXA SUPERIOR | 1 | 1 | |
| 4 | 90430-08020 | .GASKET .GAXETA | 2 | 2 | |
| 5 | 93210-59MG7 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 6 | 63D-44316-00 | .GASKET, WATER PUMP .GAXETA DA BOMBA D'AGUA | 1 | 1 | |
| 7 | 93101-22M60 | .OIL SEAL .RETENTOR DE OLEO | 2 | 2 | |
| 8 | 93210-48001 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 9 | 93210-33MG4 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 10 | 93210-06ME6 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 11 | 93210-69MG6 | .O-RING .ANEL DE BORRACHA | 1 | 1 | |
| 12 | 93210-74MG5 | .O-RING .ANEL DE BORRACHA | 2 | 2 | |
| 13 | 93101-22M00 | .OIL SEAL .RETENTOR DE OLEO | 2 | 2 | |
| 14 | 66T-W0078-0A | CHROME PUMP KIT KIT DA BOMBA D'AGUA (CROMO) | 1 | 1 | |
| 15 | 63D-44322-40 | .INSERT, CARTRIDGE .INSERTO DA BOMBA D'AGUA | 1 | 1 | |
| 16 | 66T-44323-40 | .OUTER PLATE, CARTRIDGE .PLACA DA EXTERNA DA BOMBA | 1 | 1 | |



66T0010-9270

FIG. 30 REPAIR KIT 3

KIT DE REPARO 3

| REF. NO. | PART NO. No. PEÇA | DESCRIPTION DESCRIÇÃO | 67TT | 67TS | | REMARKS OBSERVAÇÕES |
|----------|-------------------|--|------|------|--|---------------------|
| 1 | 66T-81303-00 | LIGHTING COIL ASSY BOBINA DE ILUMINACAO | 1 | 1 | | AP AP |
| 2 | 66T-85533-00 | .COIL, LIGHTING .BOBINA DE LUZ | 1 | 1 | | |
| 3 | 97902-06125 | .SCREW, WITH WASHER .PARAFUSO | 2 | 2 | | |
| 4 | 97802-04006 | .SCREW, PAN HEAD .PARAFUSO | 1 | 1 | | |
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|----------------------|-------------|----------------------|-------------|----------------------|-------------|----------------------|-------------|----------------------|-------------|----------------------|-------------|
| 66T-11111-01-1S | 3 - 22 | 66T-14384-01 | 6 - 6 | 63V-15768-00 | 8 - 11 | 66T-41237-00 | 15 - 5 | 66T-42816-00 | 13 - 13 | 66T-44514-00-4D | 18 - 15 |
| 66T-11119-00 | 3 - 20 | | 28 - 19 | 6F5-15768-00 | 8 - 20 | 66T-41252-00 | 5 - 22 | 66T-43111-01-4D | 17 - 1 | 66T-44526-00 | 18 - 16 |
| 66T-11181-A3 | 3 - 23 | 6E5-14385-02 | 6 - 18 | 66T-15770-00 | 8 - 15 | 66T-41256-00 | 5 - 20 | 66T-43112-01-4D | 17 - 6 | 65W-44551-00-4D | 18 - 18 |
| | 28 - 5 | | 28 - 23 | 66T-15771-00-94 | 8 - 36 | 66T-41257-00 | 5 - 24 | 6J8-43113-01 | 17 - 20 | 65W-44555-10 | 18 - 19 |
| 66T-11191-00-1S | 3 - 25 | 6E5-14386-02 | 6 - 19 | 66T-15772-00-94 | 8 - 39 | 661-41262-02 | 5 - 21 | 648-43114-01 | 17 - 4 | 66T-44575-00 | 18 - 20 |
| 66T-11193-A3 | 3 - 26 | | 28 - 24 | 6F5-15779-02 | 8 - 22 | 6H4-41271-02 | 5 - 17 | | 17 - 9 | 66T-45111-00-4D | 19 - 7 |
| | 28 - 6 | 66T-14440-00 | 5 - 12 | 66T-15784-00 | 8 - 9 | 66T-41273-00 | 14 - 41 | 663-43118-01-4D | 17 - 3 | 66T-45113-A0 | 19 - 12 |
| 676-11325-00 | 1 - 2 | 624-14485-00 | 3 - 5 | 697-15789-00 | 8 - 23 | 689-41273-00 | 5 - 18 | | 17 - 8 | | 28 - 13 |
| | 3 - 18 | 66T-14497-10 | 15 - 10 | 6F5-15791-00 | 8 - 17 | 6J8-41274-00 | 5 - 19 | 63D-43131-01 | 17 - 17 | 66T-45114-A0 | 19 - 11 |
| 676-11372-00 | 3 - 34 | 66T-14523-00 | 6 - 10 | 66T-15794-00 | 8 - 13 | 66T-41611-00 | 9 - 11 | 66T-43144-00 | 13 - 14 | | 29 - 3 |
| 650-11372-01 | 5 - 5 | 66T-14527-00 | 6 - 8 | 6YJ-24167-00 | 22 - 7 | 66T-41631-10 | 15 - 4 | 6E5-43145-01 | 23 - 9 | 63D-45155-00 | 19 - 8 |
| 66T-11400-01 | 4 - 1 | 66T-14536-01 | 6 - 7 | 6YJ-24260-00 | 22 - 3 | 66T-41638-10 | 15 - 1 | 65W-43311-00-4D | 17 - 15 | 63D-45214-00 | 20 - 7 |
| 66T-11412-00 | 4 - 2 | | 28 - 20 | 6Y1-24268-00 | 22 - 6 | 6F5-41662-00 | 15 - 17 | 682-43318-01 | 17 - 34 | 63D-45215-00 | 20 - 8 |
| 66T-11422-00 | 4 - 3 | 6E5-14546-00 | 6 - 16 | 6G1-24304-02 | 7 - 1 | 65W-42101-01-4D | 14 - 14 | 66T-43350-02 | 17 - 41 | 676-45251-00 | 1 - 1 |
| 66T-11432-00 | 4 - 4 | | 28 - 22 | 6G1-24305-05 | 22 - 13 | 664-42119-00 | 14 - 22 | 65W-43373-00 | 18 - 2 | | 3 - 15 |
| 66T-11442-00 | 4 - 5 | 66T-14578-00 | 6 - 2 | 6Y1-24305-06 | 22 - 15 | 65W-42121-01-4D | 14 - 40 | 65W-43613-00 | 17 - 48 | 67C-45251-00 | 1 - 10 |
| 6F5-11515-00 | 4 - 9 | 66T-14584-00 | 6 - 3 | 61J-24306-04 | 22 - 8 | 66T-42123-00 | 14 - 7 | 65W-43614-01 | 17 - 46 | | 21 - 15 |
| 66T-11565-00 | 3 - 14 | 66T-14592-00 | 6 - 4 | 66T-24329-00 | 13 - 22 | 65W-42125-00 | 14 - 19 | 65W-43615-01 | 17 - 47 | 66T-45300-02-4D | 20 - 1 |
| 66T-11603-00 | 4 - 16 | 64D-1492E-88 | 6 - 15 | 6Y1-24329-00 | 22 - 5 | 6G1-42126-00 | 14 - 18 | 65W-43616-00 | 17 - 45 | 66T-45311-01-4D | 20 - 2 |
| 66T-11604-00 | 4 - 16 | 66T-1492F-37 | 6 - 20 | 650-24351-51 | 22 - 12 | 65W-42131-01 | 14 - 37 | 66T-43627-00 | 17 - 22 | 66T-45321-00 | 20 - 29 |
| 66T-11605-00 | 4 - 16 | 66T-14945-02 | 6 - 14 | 61J-24360-00 | 22 - 10 | 6G1-42137-10 | 14 - 23 | 65W-43630-11 | 17 - 35 | 688-45341-10 | 20 - 6 |
| 66T-11631-01-93 | 4 - 15 | 66T-14959-00 | 6 - 25 | 692-24410-00 | 7 - 15 | 65W-42138-00 | 14 - 16 | 66T-43631-11 | 17 - 43 | 66T-45344-01 | 20 - 21 |
| 6F5-11633-00 | 4 - 17 | | 28 - 27 | 663-24411-00 | 7 - 20 | 65W-42159-00 | 14 - 17 | 66T-44111-02 | 14 - 2 | 63D-45361-02-4D | 20 - 44 |
| 663-11634-00 | 4 - 18 | 66T-14981-00 | 6 - 23 | 692-24411-00 | 7 - 17 | 66T-42167-00 | 15 - 2 | 682-44116-01 | 15 - 19 | 664-45371-01 | 1 - 9 |
| 66T-11635-01 | 4 - 15 | 66T-14984-00 | 6 - 21 | 6A0-24412-02 | 7 - 26 | 6G1-42177-00 | 14 - 21 | 66T-44121-00 | 15 - 14 | | 21 - 8 |
| 66T-11636-01 | 4 - 15 | | 28 - 25 | 6A0-24413-00 | 7 - 16 | 65W-42511-01-4D | 18 - 6 | 66M-44122-00 | 15 - 15 | 63D-45375-00 | 21 - 7 |
| 6F5-11651-00 | 4 - 10 | 66T-14991-00 | 6 - 24 | 6A0-24421-01 | 7 - 24 | 648-42528-00 | 18 - 1 | 66T-44124-00 | 14 - 10 | 663-45376-00 | 21 - 6 |
| 66T-11681-00 | 4 - 11 | 66T-14992-00 | 6 - 22 | 650-24431-A0 | 7 - 27 | 66T-42613-01 | 2 - 2 | 66T-44125-01 | 15 - 23 | 66T-45501-01 | 20 - 33 |
| 6E5-12411-02 | 1 - 3 | | 28 - 26 | | 28 - 12 | 66T-42615-02 | 2 - 8 | | 16 - 6 | 6H4-45536-00 | 20 - 3 |
| | 3 - 28 | 66T-15100-02 | 3 - 2 | 648-24434-01 | 7 - 18 | 6E0-42651-02 | 2 - 4 | 66T-44143-00 | 15 - 21 | 66T-45551-00 | 20 - 36 |
| 6E5-12412-00 | 3 - 29 | 66T-15396-01-CA | 3 - 8 | 648-24435-02 | 7 - 21 | 6F5-42652-01 | 2 - 6 | 61N-44146-00 | 20 - 27 | 66T-45560-01 | 20 - 38 |
| 676-12413-00-1S | 3 - 30 | 66T-15705-00 | 8 - 7 | 61N-24521-00 | 7 - 8 | 67T-42677-00 | 2 - 9 | 66T-44150-01 | 20 - 26 | 663-45567-01 | 20 - 40 |
| 676-12414-A1 | 1 - 4 | 66T-15710-01 | 8 - 1 | 61N-24560-00 | 7 - 6 | 67T-42681-00 | 2 - 11 | 6E0-44191-11 | 14 - 13 | 663-45567-10 | 20 - 40 |
| | 3 - 31 | 66T-15711-01 | 8 - 2 | 61N-24563-00 | 1 - 6 | 66T-42710-01-4D | 13 - 1 | 688-44194-00 | 15 - 9 | 663-45567-20 | 20 - 40 |
| | 28 - 7 | 66T-15713-00 | 8 - 5 | | 7 - 7 | 66T-42716-00 | 13 - 5 | 66T-44311-00 | 20 - 12 | 663-45567-30 | 20 - 40 |
| 6E5-13552-01 | 3 - 3 | 66T-15714-00 | 8 - 3 | 648-24566-02 | 7 - 10 | 66T-42725-00 | 13 - 8 | 63D-44312-00 | 21 - 19 | 663-45567-40 | 20 - 40 |
| | 3 - 4 | 66T-15716-00 | 8 - 6 | 6YJ-24610-01 | 22 - 2 | 6G1-42725-00 | 10 - 21 | 63D-44316-00 | 20 - 16 | 663-45567-50 | 20 - 40 |
| | 5 - 4 | 66T-15723-00 | 8 - 29 | 66T-26301-00 | 14 - 29 | 66T-42725-20 | 13 - 8 | | 29 - 6 | 663-45567-60 | 20 - 40 |
| 66T-13610-00 | 5 - 1 | 66T-15731-00 | 8 - 16 | 65W-26326-00 | 13 - 19 | 66T-42725-30 | 16 - 9 | 63D-44322-40 | 20 - 13 | 66T-45571-00 | 20 - 41 |
| 66T-13641-02-1S | 5 - 3 | 66T-15734-00 | 8 - 14 | 65W-26326-10 | 13 - 19 | 65W-42726-00 | 13 - 23 | | 29 - 15 | 63D-45577-00 | 20 - 43 |
| 6E5-14159-00 | 6 - 17 | 63V-15741-00 | 8 - 4 | | 16 - 10 | 6H4-42726-00 | 13 - 21 | 66T-44323-40 | 20 - 14 | 63D-45577-10 | 20 - 43 |
| 6E5-14223-00 | 6 - 13 | 63V-15744-00 | 8 - 10 | 66T-41113-00-1S | 3 - 33 | 65W-42726-10 | 13 - 23 | | 29 - 16 | 63D-45577-20 | 20 - 43 |
| 66T-14301-23 | 6 - 1 | 6F5-15752-00 | 8 - 18 | 66T-41114-A0 | 3 - 35 | | 16 - 11 | 6BG-44341-00 | 20 - 19 | 63D-45577-30 | 20 - 43 |
| 66T-14301-33 | 6 - 1 | 6F5-15753-00 | 8 - 19 | | 28 - 8 | 676-42727-00 | 13 - 20 | 6H4-44352-02 | 20 - 18 | 63D-45577-40 | 20 - 43 |
| 6E5-14323-03 | 6 - 12 | 689-15755-01 | 8 - 21 | 66T-41131-00-CA | 19 - 4 | 66T-42738-00-CA | 13 - 6 | 66T-44361-00 | 21 - 1 | 63D-45577-50 | 20 - 43 |
| | 28 - 21 | 66T-15758-01 | 8 - 24 | 66T-41133-A0 | 19 - 5 | 66T-42741-00 | 13 - 26 | 663-44366-00 | 21 - 18 | 63D-45577-60 | 20 - 43 |
| 6A0-14325-00 | 7 - 25 | 66T-15762-01 | 8 - 28 | | 29 - 2 | 6AH-42794-70 | 13 - 30 | 663-44367-00 | 21 - 4 | 663-45587-01 | 20 - 35 |
| 6J8-14334-00 | 6 - 11 | 66T-15767-00 | 8 - 8 | 66T-41137-00-CA | 19 - 1 | 66T-42815-01-4D | 13 - 9 | 6E5-44391-00 | 13 - 18 | 663-45587-10 | 20 - 35 |

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