



50-2012 (62XN) 40V'12 (63DM) 50H'12 (62XN/63GB)



	1L63D-100E1	
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50
40V/50H
PARTS CATALOGUE
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### **FOREWORD**

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

 Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.

It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

#### 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Locally Made (Parts need to be ordered locally)

"F#" Frame No. (Applicable machine No.)

"O/S" Over Size

- 3. The number of components for assembly
  - Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
  - The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

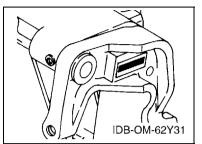
4. Applicable colours of graphics are represented in the "REMARKS" as shown below.

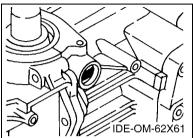
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

- 6. The asterisk (\*) before a reference number indicates modified items after the first edition.
- 7. Applicable Serial No.

Engine Serial No.





8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
50	6H5K-1031324	40V	6H4K-1019856
50H	6H5K-1031324		

9. Applicable Colour Code

	Abbreviation Colour Name DBNM2 DARK BLUISH GRAY METALLIC 2		Colour Code
			004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	ETO	50,40VETO,50HETO
2	WHTO	40VWHTO,50HWHTO
3	MHO	50HMHO

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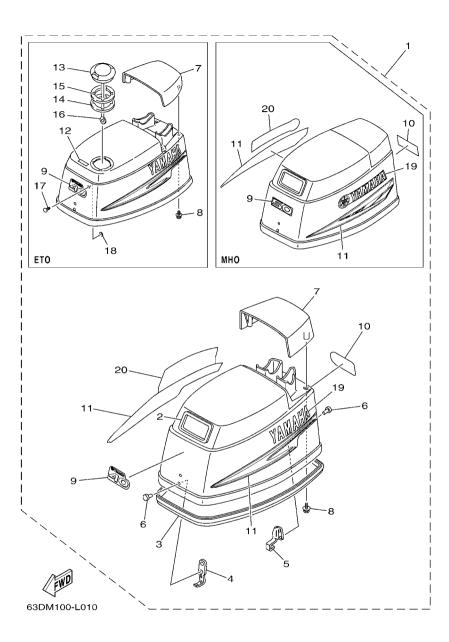
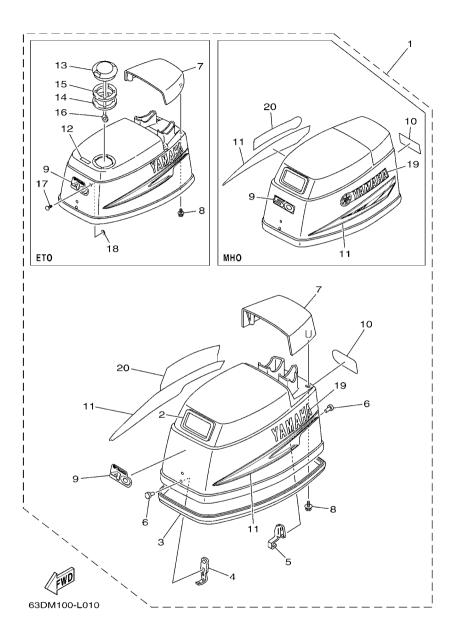


FIG. 1 TOP COWLING

REF NO.	PART NO.	DESCRIPTION		ЕТО	WHTO	МНО		REMARKS
1	63D-42610-60	TOP COWLING ASSY		1	_			40VETO
	63B-42610-30	TOP COWLING ASSY			1			40VWHTO
	62X-42610-60	TOP COWLING ASSY		1				50,50HETO
	62X-42610-80	TOP COWLING ASSY			1			50HWHTO
	62X-42610-00	TOP COWLING ASSY				1		50НМНО
2	6H4-15761-00	.SEAL, RUBBER 1			1	1	 -	
3	6H4-42615-00	.SEAL		1	1	1		
4	6H4-42651-00	.HOOK		1	1	1		
5	6H4-42652-00	.HOOK		1	1	1		
6	90266-04M01	.RIVET		4	4	4		
7	6H4-42613-11-4D	.MOLDING, AIR DUCT		1	-		 -	
	6H4-42613-01-4D	.MOLDING, AIR DUCT			1	1		
8	90119-06M99	.BOLT, WITH WASHER		4	4	4		
9	63D-42677-30	.GRAPHIC, FRONT		1	1			40V
	62X-42677-30	.GRAPHIC, FRONT		1	1			50,50H
	62X-42678-40	.GRAPHIC, REAR			_	1	 	= = = _ = _ = _ = _ = _
10	63D-42678-20	.GRAPHIC, REAR		1	1			40V
	62X-42678-20	.GRAPHIC, REAR		1	1			50,50H
	62X-42678-40	.GRAPHIC, REAR				1		50H
11	63D-W0070-20	.GRAPHIC SET		1	1			
-	688-W0070-40	.GRAPHIC SET			_	- <u>-</u>	 -	
12	63D-13436-40	.MARK		1				
13	63D-2177H-00	.DISK CAP 2		1				
14	6H3-21732-00	.SEAL 1		1				
15	6H3-21735-00	.SEAL 2		1				
16	6H1-42694-00	.BAND		- <sub>-</sub>	-		 <b>-</b>	
17	90338-05M03	.PLUG		1				



### FIG. 1 TOP COWLING

REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
18	90183-05M06	.NUT, SPRING	1				
19	63D-42681-20	.MARK, COWLING	1	1			
	63D-42681-40	.MARK, COWLING			1		
20	63D-42682-20	.MARK, COWLING	1	1			
	63D-42681-40	.MARK, COWLING			1		
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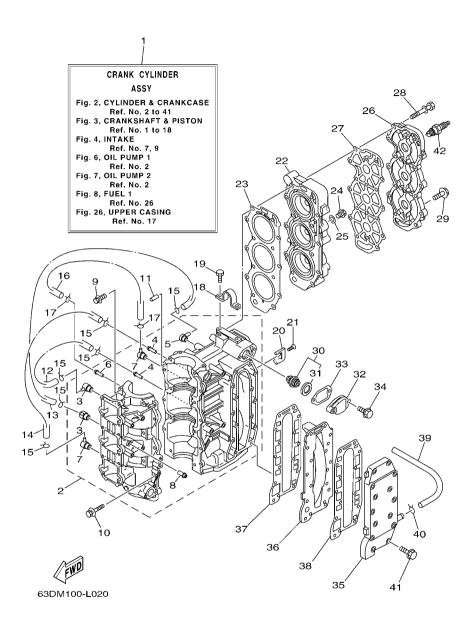
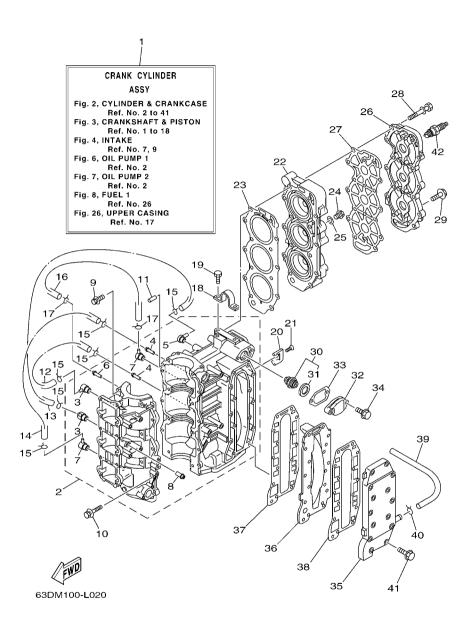


FIG. 2 CYLINDER & CRANKCASE

-10	i. Z CILINDER	1 & CHANKCASE					
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
1	63D-W0090-11-1S	CRANK CYLINDER ASSY	1	1			E-O/I
	63D-W0090-31-1S	CRANK CYLINDER ASSY			1		M-O/I
2	6H4-15100-13	CRANKCASE ASSY	1	1			E-O/I
	6H4-15100-30	CRANKCASE ASSY			1		M-O/I
3	650-11370-01	.CHECK VALVE ASSY	2	2	2		
4	624–14485–00	.PIPE, JOINT	_2	2	2	 -	
5	6H4-11372-01	.NIPPLE, HOSE	1	1	1		
6	624-14485-00	.PIPE, JOINT	1	1	1		
7	688-11370-01	.CHECK VALVE ASSY	2	2	2		
8	650-24378-00	.PIPE, JOINT 4	1	1			E-O/I
9	90119-08019	BOLT, WITH WASHER	8	8	8	 <del> </del>	
10	90119-06M13	BOLT, WITH WASHER	6	6	6		
11	93606-12019	PIN, DOWEL	2	2	2		
12	90445-07M46	HOSE (L360)	1	1	1		
13	90445-07M27	HOSE (L310)	1	1	1		
14	90445-07M24	HOSE (L240)	1	1	1	 -	
15	90467-06016	CLIP	6	6	6		
16	90445-07MA3	HOSE (L200)	1	1	1		
17	90467–06016	CLIP	2	2	2		
18	6H4-11119-01	HANGER, ENGINE	1	1	1		
19	90101–06021	BOLT		2	2	 <del> </del>	
20	688–11325–00	ANODE	2	2	2		
21	98780-04016	SCREW, FLAT HEAD	2	2	2		
22	63D-11111-00-1S	HEAD, CYLINDER 1	1	1	1		
23	63D-11181-A2	GASKET, CYLINDER HEAD 1	1	1	1		
24	90340-14M00	PLUG, STRAIGHT SCREW	1	1	- <u>-</u>	 <del> </del>	
25	90430-14115	GASKET	1	1	1		



### FIG. 2 CYLINDER & CRANKCASE

REF.   PART NO.   DESCRIPTION   DESCRIPTIO		. Z OTEMBE	i a dilamonde		1			
27 63D-11193-A0 GASKET, HEAD COVER 1 1 1 1 1 1 2 8 90119-08015 BOLT, WITH WASHER 14 14 14 14 14 14 14 14 14 14 14 14 14		PART NO.	DESCRIPTION	ETO	WHTO	MHO		REMARKS
28 90119-08015 BOLT, WITH WASHER 29 90119-06MA3 BOLT, WITH WASHER 30 6E5-12411-30 THERMOSTAT 31 688-12412-00 SEAL, THERMOSTAT 32 6H4-12413-00-1S COVER, THERMOSTAT 33 6J8-12414-A0 GASKET, COVER 34 90119-06MA3 BOLT, WITH WASHER 2 2 2 2 35 6H4-41113-00-1S OUTER COVER, EXHAUST 36 6H4-41111-00-1S INNER COVER, EXHAUST 37 6H4-41111-A0 GASKET, EXHAUST INNER COVER 38 6H4-411114-A0 GASKET, EXHAUST OUTER COVER 39 90445-09M37 HOSE (L240) 40 90467-08004 CLIP 41 90119-06MA5 BOLT, WITH WASHER 42 94702-00160 PLUG, SPARK (NGK B8HS-10) 3 3 3 40V 50-FOR CAN	26	63D-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	1		
29 90119–06MA3 BOLT, WITH WASHER  30 6E5–12411–30 THERMOSTAT  31 688–12412–00 SEAL, THERMOSTAT  32 6H4–12413–00–1S COVER, THERMOSTAT  33 6J8–12414–A0 GASKET, COVER  34 90119–06MA3 BOLT, WITH WASHER  2 2 2 2  35 6H4–41113–00–1S OUTER COVER, EXHAUST  1 1 1 1  36 6H4–41111–00–1S INNER COVER, EXHAUST  37 6H4–41112–A0 GASKET, EXHAUST INNER COVER  38 6H4–41114–A0 GASKET, EXHAUST OUTER COVER  39 90445–09M37 HOSE (L240)  40 90467–08004 CLIP  41 90119–06MA5  BOLT, WITH WASHER  42 94702–00271 PLUG, SPARK (NGK B87HS-10)  30 94702–00160 PLUG, SPARK (NGK B8HS-10)  31 1 1 1  44 4 4 4 4 4 4 4 4 4 4 4 4 4 4	27	63D-11193-A0	GASKET, HEAD COVER 1	1	1	1		
30 6E5-12411-30 THERMOSTAT 1 1 1 1 1 1 3 1 1 1 1 1 1 1 1 1 1 1 1	28	90119-08015	BOLT, WITH WASHER	14	14	14		
31 688–12412–00	29	90119-06MA3	BOLT, WITH WASHER	4	4	4		
32 6H4–12413–00–1S COVER, THERMOSTAT 1 1 1 1 1 3 3 6J8–12414–A0 GASKET, COVER 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	30	6E5-12411-30	THERMOSTAT	1	1	1		
33 6J8–12414–A0 GASKET, COVER  34 90119–06MA3 BOLT, WITH WASHER  2 2 2  35 6H4–41113–00–1S OUTER COVER, EXHAUST  1 1 1  36 6H4–41111–00–1S INNER COVER, EXHAUST  37 6H4–41112–A0 GASKET, EXHAUST INNER COVER  38 6H4–41114–A0 GASKET, EXHAUST OUTER COVER  39 90445–09M37 HOSE (L240)  40 90467–08004 CLIP  41 90119–06MA5 BOLT, WITH WASHER  42 94702–00271 PLUG, SPARK (NGK BR7HS-10)  94702–00160 PLUG, SPARK (NGK B8HS-10)  3 1 1 1 1  4 1 1 1 1  5 1 1 1  4 1 1 1  5 2 2 2 2  6 2 2 2  7 3 1 1 1  7	31	688–12412–00	.SEAL, THERMOSTAT	1	1	1	_	<del> </del>
34 90119–06MA3 BOLT, WITH WASHER 2 2 2 2  35 6H4–41113–00–1S OUTER COVER, EXHAUST 1 1 1 1  36 6H4–41111–00–1S INNER COVER, EXHAUST 1 1 1 1  37 6H4–41112–A0 GASKET, EXHAUST INNER COVER 1 1 1 1  38 6H4–41114–A0 GASKET, EXHAUST OUTER COVER 1 1 1 1  39 90445–09M37 HOSE (L240) 1 1 1 1  40 90467–08004 CLIP 1 1 1 1  41 90119–06MA5 BOLT, WITH WASHER 13 13 13 13  42 94702–00271 PLUG, SPARK (NGK BR7HS-10) 3 3 40V  94702–00160 PLUG, SPARK (NGK B8HS-10) 3 50-FOR CAN	32	6H4-12413-00-1S	COVER, THERMOSTAT	1	1	1		
35 6H4-41113-00-1S OUTER COVER, EXHAUST 1 1 1 1 1 1 36 6H4-41111-00-1S INNER COVER, EXHAUST 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	33	6J8-12414-A0	GASKET, COVER	1	1	1		
36 6H4-41111-00-1S INNER COVER, EXHAUST 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	34	90119-06MA3	BOLT, WITH WASHER	2	2	2		
37 6H4-41112-A0 GASKET, EXHAUST INNER COVER 1 1 1 1 1 38 6H4-41114-A0 GASKET, EXHAUST OUTER COVER 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	35	6H4-41113-00-1S	OUTER COVER, EXHAUST	1	1	1		
38 6H4-41114-A0 GASKET, EXHAUST OUTER COVER 1 1 1 1 1 1 39 90445-09M37 HOSE (L240) 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	36	6H4-41111-00-1S	INNER COVER, EXHAUST	1	1	1	_	<del> </del>
39 90445–09M37 HOSE (L240)	37	6H4-41112-A0	GASKET, EXHAUST INNER COVER	1	1	1		
40 90467-08004 CLIP 1 1 1 1 1 1 1 4 1 1 1 1 1 1 1 1 1 1 1	38	6H4-41114-A0	GASKET, EXHAUST OUTER COVER	1	1	1		
41 90119-06MA5 BOLT, WITH WASHER 13 13 13 13 40V 40V 94702-00160 PLUG, SPARK (NGK B8HS-10) 3 3 50-FOR CAN	39	90445-09M37	HOSE (L240)	1	1	1		
42 94702-00271 PLUG, SPARK (NGK BR7HS-10) 3 3 40V 50-FOR CAN	40	90467–08004	CLIP	1	1	1		
94702–00160 PLUG, SPARK (NGK B8HS-10) 3 50-FOR CAN	41	90119–06MA5	BOLT, WITH WASHER	13	13	13	-	<del> </del>
	42	94702-00271	PLUG, SPARK (NGK BR7HS-10)	3	3			40V
94702–00247 PLUG, SPARK (NGK BR8HS-10) 3 3 3 5 50H-FOR OCE		94702-00160	PLUG, SPARK (NGK B8HS-10)	3				50-FOR CAN
		94702-00247	PLUG, SPARK (NGK BR8HS-10)	3	3	3		50H-FOR OCE
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				-	-	<b> </b>	_	<del>                                     </del>

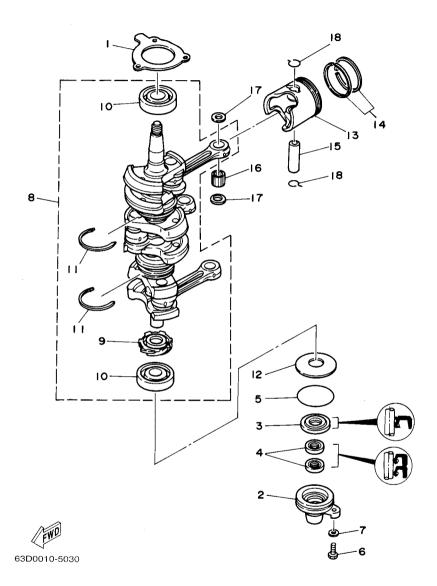


FIG. 3 CRANKSHAFT & PISTON

1 10	. J CHANNSI	IAFT & FISTON					
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
1	6H4-15369-A1	GASKET, OIL SEAL HOUSING	1	1	1		
2	6H4-15396-03-CA	HOUSING, OIL SEAL	1	1	1		
3	93102-25M28	OIL SEAL	1	1	1		
4	93104-16M01	OIL SEAL	2	2	2		
5	93210-58M21	O-RING	1	1	1		
6	97095–06020	BOLT	1	1	1	- † -	
7	92995-06600	WASHER	1	1	1		
8	6H4-11400-14	CRANKSHAFT ASSY	1	1	1		
9	6H4-11536-00	.GEAR, DRIVE	1	1	1		
10	93306-305U8	.BEARING	2	2	2		
11	93440–62057	.CIRCLIP	2	2	2	- † -	
12	90201–50306	WASHER, PLATE	1	1	1		
13	6H4-11631-01-95	PISTON (STD)	3	3	3		
	6H4-11635-01	PISTON (0.25MM O/S)	3	3	3		AP
	6H4-11636-01	PISTON (0.50MM O/S)	3	3	3		AP
14	63D-11603-00	PĪSTON RING SĒT (STD)	3	3	3	- + -	
	63D-11604-00	PISTON RING SET (0.25MM O/S)	3	3	3		AP
	63D-11605-00	PISTON RING SET (0.50MM O/S)	3	3	3		AP
15	648-11633-00	PIN, PISTON	3	3	3		
16	93602-20M02	PIN, DOWEL	93	93	93		
17	6H4-11641-00	WASHER, PISTON PIN	- 6	6	6	- † -	
18	6H4-11634-01	CLIP, PISTON PIN	6	6	6		
				-		- † -	

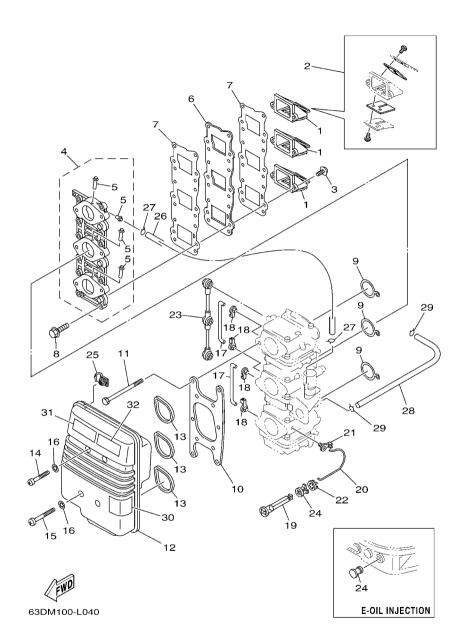


FIG. 4 INTAKE

REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
1	6H5-13610-00	REED VALVE ASSY	3	3	3		
2	6H4-W0004-00	.REED SET	1	1	1		
3	97980-05214	SCREW, WITH WASHER	6	6	6		
4	6H4-13641-12	MANIFOLD 1	1	1			E-O/I
	6H4-13641-30	MANIFOLD 1			1		M-O/I
5	6H1-14485-00	.PIPE, JOINT	4	4		 <del>-</del>	FOR 6H4-13641-12
	6H1-14485-00	.PIPE, JOINT			3		FOR 6H4-13641-30
6	6H4-13624-01	PLATE,REED VALVE	1	1	1		
7	6H4-13621-A1	GASKET, VALVE SEAT	2	2	2		
8	90119-06MA2	BOLT, WITH WASHER	12	12	12		
9	6H4-14198-01	GASKET	3	3	3	 	
10	6H4-14406-00	HINGE	1	1	1		
11	97095–06095	BOLT	6	6	6		
12	6H4-14431-02	SILENCER, INTAKE 1	1				
	6H4-14431-13	SILENCER, INTAKE 1		1	1		
13	6H3-14457-01	SEAL	3	3	3	 -	
14	97885-06040	SCREW, PAN HEAD	2	2	2		
15	97885-06055	SCREW, PAN HEAD	2	2	2		
16	90209-06M05	WASHER	4	4	4		
17	6H4-41257-00	ROD, CHOKE 2			2		
18	661–41262–02	JOINT, CHOKE LEVER	-	-	4	 -	
19	6H4-41271-02	KNOB, CHOKE			1		
20	6H4-41259-01	ROD, CHOKE 3			1		
21	6J8-41262-00	JOINT, CHOKE LEVER			1		
22	6J8-41274-00	GROMMET 2			1		
23	6H4-41217-01	ROD, ACCEL. LEVER	1	1	1	 <del> </del>	
24	6G1-42748-00	GROMMET	1	1			

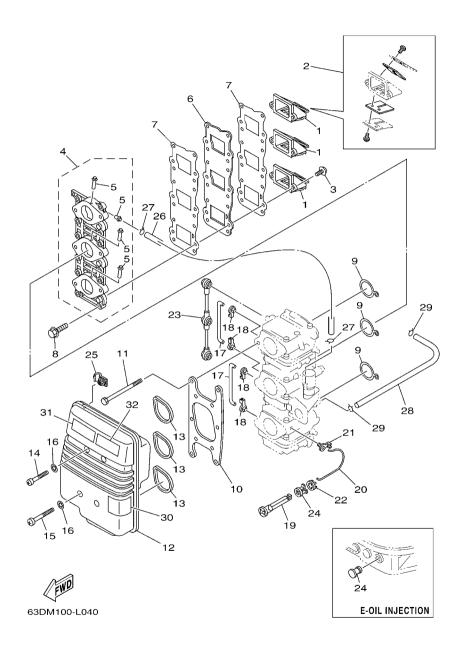
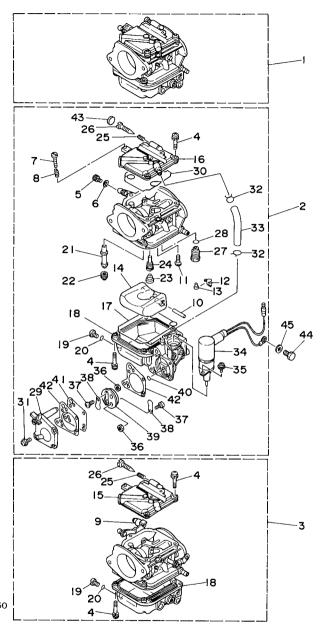


FIG. 4 INTAKE

REF NO.		DESCRIPTION	ETO	WHTO	MHO			REMARKS
24	689-41273-00	GROMMET			1			
25	90464-06M19	CLAMP		1	1			
26	90445-07MA5	HOSE (L150)	1	1				
27	90467-06016	CLIP	2	2				
28	6H3-14349-00	PIPE	1	1				
29	90467–08004	CLIP	2	2	_			
30	6H1-85711-60	MARK, CAUTION	1	1				
31	6AH-81994-40	LABEL, SAFETY	1	1	1			
32	6AH-81994-50	LABEL, SAFETY	1					50-FOR CAN
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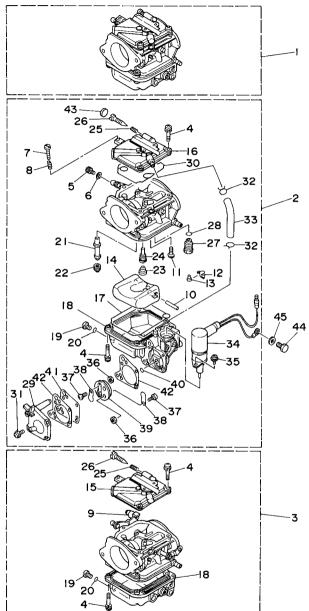


# 62X6100-C050

FIG. 5 CARBURETOR

-10	. 5 CANBON							
REF NO.	PART NO.	DESCRIPTION		ETO	WHTO	МНО	REMARK	(S
1	63D-14301-00	CARBURETOR ASSY 1		1	1		40V	
	62X-14301-00	CARBURETOR ASSY 1		1	1		50H-FOR O	CE
	62X-14301-10	CARBURETOR ASSY 1		1			50-FOR CAN	1
	62W-14301-00	CARBURETOR ASSY 1				1	50H	
2	63D-14302-00	CARBURETOR ASSY 2		1	1		40V	
	62X-14302-00	CARBURETOR ASSY 2		1	1		 50H-FOR O	DE
	62X-14302-10	CARBURETOR ASSY 2		1			50-FOR CAN	١
	62W-14302-00	CARBURETOR ASSY 2				1	50H	
3	63D-14303-00	CARBURETOR ASSY 3		1	1		40V	
	62X-14303-00	CARBURETOR ASSY 3		1	1		50H-FOR O	CE
	62X-14303-10	CARBURETOR ASSY 3		- <sub>1</sub>	-		 50-FOR CAN	, – – – -
	62W-14303-00	CARBURETOR ASSY 3				1	50H	
4	97980-04114	.SCREW, WITH WASHER		21	21	21		
5	6K5-14592-00	.SCREW		3	3	3		
6	90201-05652	.WASHER, PLATE		3	3	3		
7	63V-14523-00	.SCREW, STOP		1	1	1	 #2	. – – – –
8	90501-10326	.SPRING, COMPRESSION		1	1	1	#2	
9	6H2-14578-00	.COLLAR		1	1	1	#3	
10	6H4-14548-00	.PIN, FLOAT ARM		3	3	3		
11	98580-04008	.SCREW, PAN HEAD		3	3	3		
12	663–14159–00	.CLIP		3	3	3	 	. – – – –
13	676–14186–00	.PIN, FLOAT		3	3	3		
14	6H4-14985-01	.FLOAT		3	3	3		
15	6H4-14146-10	.PLATE		2	2	2	#1,3	
	6H4-14146-30	.PLATE		2			#1,3 50-FOF	CAN
16	6H3-14146-10	.PLATE		- <sub>1</sub>	1		 #2	
	6H3-14146-20	.PLATE		1			#2 50-FOR (	CAN

R



## 62X6100-C050

### FIG. 5 CARBURETOR

REF	PART NO.	DESCRIPTION	ETO	WHTO	MHO		REMARKS
<b>NO.</b> 16	6H4-14146-00	.PLATE	Ш	*	1		#2
17	6H4-14984-00	.GASKET, FLOAT CHAMBER	3	3	3		
18	6H4-14980-00	.BODY, FLOAT CHAMBER	2	2			#1,3
	6H3-14980-10	.BODY, FLOAT CHAMBER	1	1			#2
	6H4-14980-00	.BODY, FLOAT CHAMBER			3		
19	6H3-14992-00	SCREW, DRAIN	3	3	3		 
20	93210-04230	.O-RING	3	3	3		
21	63D-14947-00	.JET, NEEDLE	3	3			40V
	62X-14947-00	.JET, NEEDLE	3	3			50,50H
	62W-14947-00	.JET, NEEDLE			3		50H
22	676–14943–30		2	2			 40V-#1,3
	63D-14943-81	.JET, MAIN (#118)	1	1			40V-#2
	676–14943–33	.JET, MAIN (#130)	3	3			50,50H
	676–14943–32	.JET, MAIN (#125)			3		50H
23	676–14966–00	.CAP	3	3	3		
24	6H4-14948-11	.JET (#60)	3	3			 
	6H4-14948-12	.JET (#62)	3	3			50,50H
	62X-14948-12	.JET (#62)			3		50H
25	679–14555–00	.SPRING	3	3	3		
26	692-14923-00	.SCREW, PILOT	3	3	3		
27	6H4-14590-01	.NEEDLE VALVE ASSY	3	3	3		 
28	93210-04228	.O-RING	3	3	3		
29	6H3-24452-10	.COVER	1	1			#2
30	6H4-14147-00	.O-RING	3	3	3		
31	6H4-14567-00	.SCREW	4	4			#2
32	6H3-14137-00	.CLIP	2	2	<b>-</b>		 
33	6H3-14349-00	.PIPE	1	1			#2

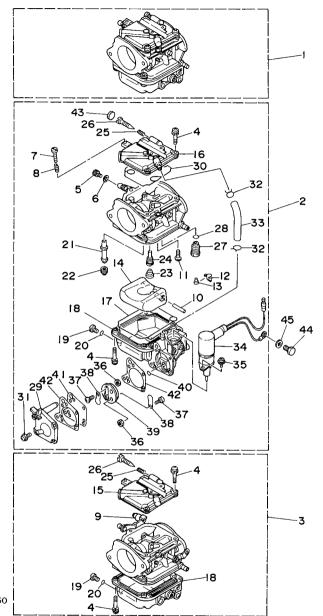




FIG. 5 CARBURETOR

FIG	. 5 CARBURE	IUN					
REF.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
34	63D-14380-00	.PRIME STARTER ASSY	1	1			#2
35	97803-04010	.SCREW, PAN HEAD	2	2			#2
36	95380-03600	.NUT	2	2			#2
37	98980-03006	.SCREW, BIND	2	2			#2
38	6L5-24421-00	.VALVE, CHECK	2	2			#2
39	6H4-24413-00	BODY 2	1	1		 	 #2
40	6H4-24486-00	.O-RING	1	1			#2
41	6H3-24411-10	.DIAPHRAGM	1	1			#2
42	6H3-24434-10	.GASKET, BODY	2	2			#2
43	67C-1432A-00	.PLUG	3				50-FOR CAN
44	97013–06012	BOLT	1	1		 	
45	92903-06600	WASHER, PLATE	1	1			
				_		 	
				_		 _	
				_		 	

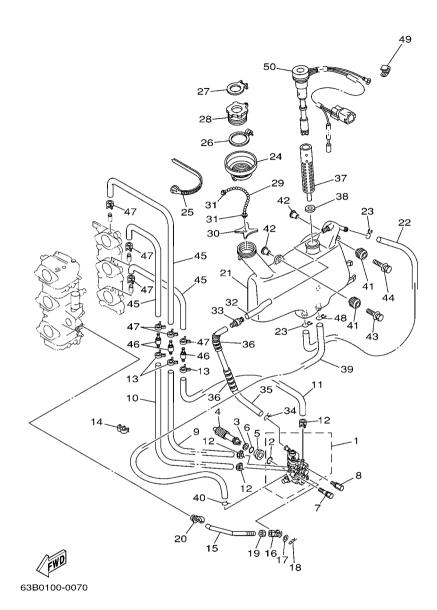


FIG. 6 OIL PUMP 1

REF NO.	PART NO.	DESCRIPTION	ОТЭ	WHTO	ОНМ		REMARKS	
1	63D-13200-00	OIL INJECTION PUMP ASSY	1					
2	93210-19MA7	.O-RING	1					
3	90201-08M93	WASHER, PLATE	1					
4	6H4-11537-01	GEAR, DRIVEN	1					
5	6H1-13117-01	COLLAR, DISTANCE	1					
6	93210–13M04	O-RING	1	-			-	
7	90109-06M39	BOLT	1					
8	90109-06M40	BOLT	1					
9	90445-07M44	HOSE (L250)	1					
10	90445-07M23	HOSE (L408)	1					
11	90445–07MA6	HOSE (L90)	1	-		_		
12	90468-07M02	CLIP	3					
13	90468-07M02	CLIP	3					
14	90464-07M20	CLAMP	1					
15	6H4-41241-01	ROD, LINK	1					
16	6H1-41237-00	JOINT, LINK	1	-	-		-	
17	90202-05088	WASHER, PLATE	1					
18	90468-05M03	CLIP	1					
19	95380-05600	NUT	1					
20	6E9-41237-00	JOINT, LINK	1					
21	63D-21707-00	OIL TANK COMP.	1	-	-		-	
22	90445-11M15	HOSE (L360)	1					
23	90467-11M08	CLIP	2					
24	6H4-21752-00	TUBE, FILLER 1	1					
25	90465-13M30	CLAMP	1					
26	63D-2175R-00	HOOK, BAND	1	-		-	-	
27	63D-2176M-00	ноок	1					

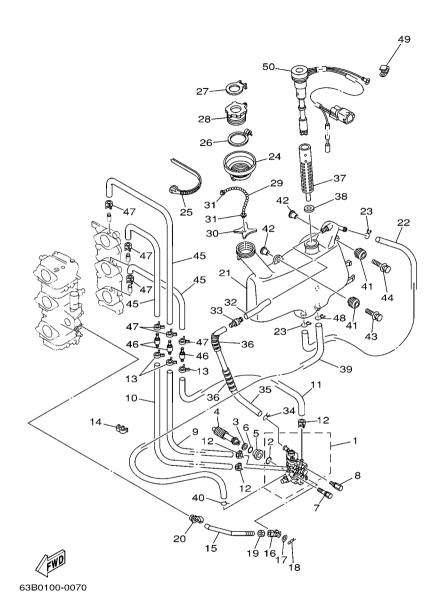


FIG. 6 OIL PUMP 1

	. 0 012101111	•					
REF NO.	PART NO.	DESCRIPTION	ЕТО	WHTO	МНО		REMARKS
28	6H4-21770-00	OIL TANK CAP ASSY	1				
29	6H5-24633-00	CHAIN, BALL	1				
30	6J8-21758-00	WASHER, SPECIAL 2	1				
31	6H1-21757-00	WASHER, SPECIAL 1	2				
32	90445-11M23	HOSE (L85)	1				
33	63D-21744-00	BREATHER	1	_		- 1	<del> </del>
34	90467-10M04	CLIP	1				
35	90445-11M17	HOSE (L300)	1				
36	90446-10M01	HOSE (L60)	2				
37	6J8-13411-00	STRAINER, OIL	1				
38	6J8-13414-00	GASKET, STRAINER COVER	1	-		- +	<del> </del>
39	6L2-13416-00	PIPE, OIL 1	1				
40	90467–08004	CLIP	1				
41	6A0-82317-00	DAMPER, IGNITION COIL	3				
42	90387–06119	COLLAR	3				
43	90119–06M65	BOLT, WITH WASHER	2	_		- +	<del> </del>
44	90119-06M67	BOLT, WITH WASHER	1				
45	90445-07M87	HOSE (L110)	3				
46	6E9-13183-70	VALVE, CHECK	3				
47	90468-07M02	CLIP	6				
48	90467–11M08	CLIP	1	_		- +	<del> </del>
49	90465-06M86	CLAMP	1				
50	63D-85720-01	OIL LEVEL GAUGE ASSY	1				
				-	<u> </u>	-	<del> </del>

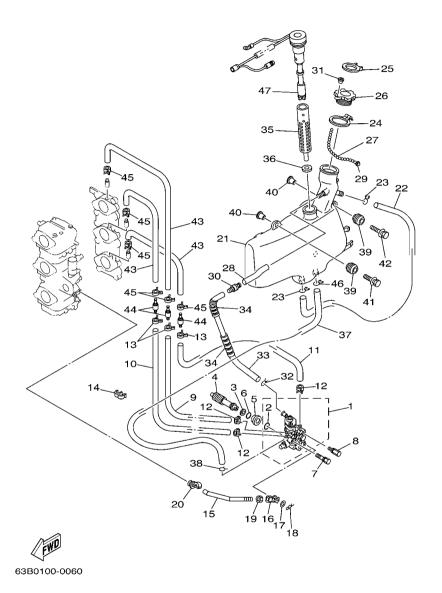


FIG. 7 OIL PUMP 2

REF	. DADT NO	DECODIDETION		2	0		DEMARKS
NO.	PART NO.	DESCRIPTION  OIL IN FOTION PLIMP ACOV	ETO	WHTO	МНО		REMARKS
1	63D-13200-00	OIL INJECTION PUMP ASSY		1	1		
2	93210-19MA7	.O-RING		1	1		
3	90201-08M93	WASHER, PLATE		1	1		
4	6H4-11537-01	GEAR, DRIVEN		1	1		
5	6H1-13117-01	COLLAR, DISTANCE		1	1		
6	93210-13M04	O-RING	-	1	1	 	
7	90109-06M39	BOLT		1	1		
8	90109-06M40	BOLT		1	1		
9	90445-07M44	HOSE (L250)		1	1		
10	90445-07M23	HOSE (L408)		1	1		
11	90445–07MA6	HOSE (L90)	-	1	1	 	
12	90468-07M02	CLIP		3	3		
13	90468-07M02	CLIP		3	3		
14	90464-07M20	CLAMP		1	1		
15	6H4-41241-01	ROD, LINK		1	1		
16	6H1-41237-00	JŌIÑT, LIÑK		1	1	 	
17	90202-05088	WASHER, PLATE		1	1		
18	90468-05M03	CLIP		1	1		
19	95380-05600	NUT		1	1		
20	6E9-41237-00	JOINT, LINK		1	1		
21	63D-21707-10	OIL TANK COMP.	-	1	- <u>-</u>	 	
22	90445-11M15	HOSE (L360)		1	1		
23	90467-11M08	CLIP		2	2		
24	63D-2175R-00	HOOK, BAND		1	1		
25	63D-2176M-00	HOOK		1	1		
26	6H4-21770-00	OIL TANK CAP ASSY		1	- <u>-</u>	 -	
27	6H4-24633-00	CHAIN, BALL		1	1		

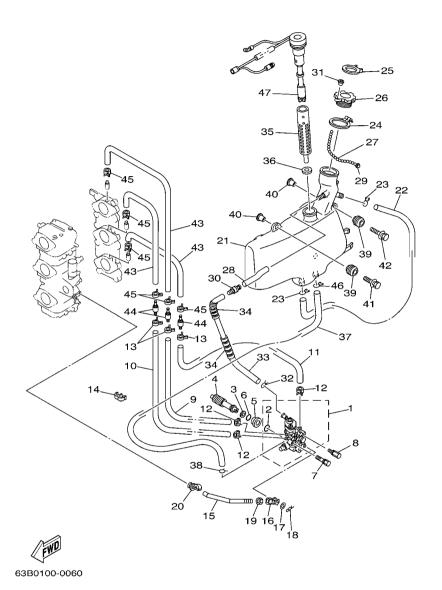


FIG. 7 OIL PUMP 2

riu	. / OIL POWIF	- 2					
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
28	90445-11M23	HOSE (L85)		1	1		
29	6H4-21757-00	WASHER, SPECIAL 1		1	1		
30	63D-21744-00	BREATHER		1	1		
31	6H4-24634-00	HOOK, CHAIN BALL		1	1		
32	90467-10M04	CLIP		1	1		
33	90445–11M17	HOSE (L300)		1	1	- † - -	
34	90446-10M01	HOSE (L60)		2	2		
35	6J8-13411-00	STRAINER, OIL		1	1		
36	6J8-13414-00	GASKET, STRAINER COVER		1	1		
37	6L2-13416-00	PIPE, OIL 1		1	1		
38	90467–08004	CLIP		1	1	- † - -	
39	6A0-82317-00	DAMPER, IGNITION COIL		3	3		
40	90387-06119	COLLAR		3	3		
41	90119-06M65	BOLT, WITH WASHER		2	2		
42	90119-06M67	BOLT, WITH WASHER		1	1		
43	90445-07M87	-HOSE (L110)		3	3	- + -  -	
44	6E9-13183-70	VALVE, CHECK		3	3		
45	90468-07M02	CLIP		6	6		
46	90467-11M08	CLIP		1	1		
47	63D-85720-11	OIL LEVEL GAUGE ASSY		1	1		
				-		- + - -	
				-	-	- + -  -	

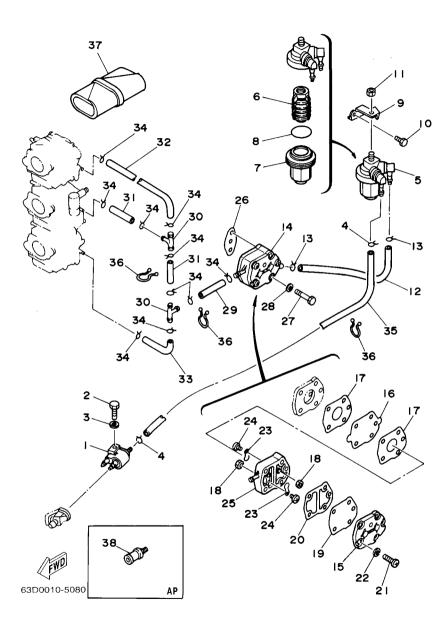


FIG. 8 FUEL 1

REF	: DADT NO	DESCRIPTION		2	0			DEMARKS
NO.	PART NO. 6G1–24304–02	DESCRIPTION  FUEL PIPE JOINT COMP. 1	인 1	1 WHTO	OHW 1			REMARKS
2	97095-06025	BOLT	1	1	1			
3	92995–06600	WASHER	1	1	1			
4	90467–08004	CLIP	2	2	2			
5	61N-24560-00	FILTER ASSY	1	1	1	_		
6	61N-24563-00	ELEMENT, FILTER	1	1	1			
7	61N-24521-00	.CUP, FILTER	1	1	1			
8	93210-32738	.O-RING	1	1	1			
9	6H4-24566-02	BRACKET, FILTER	1	1	1			
10	97013-06014	BOLT	1	1	1			
11	95380-08600	NUT	1	1	1			
12	6H4-24314-00	PIPE 4	1	1	1			
13	90467-08004	CLIP	2	2	2			
14	692–24410–00	FUEL PUMP ASSY	1	1	1			
15	6A0-24413-00	.BODY 2	1	1	1			
16	692–24411–00		- <sub>1</sub>	1	- <sub>-</sub>			
17	648–24434–01	.GASKET, BODY	2	2	2			
18	95380-03600	.NUT	2	2	2			
19	663-24411-00	.DIAPHRAGM	1	1	1			
20	648–24435–02	.GASKET, BODY 2	1	1	1			
21	98503-05028	SCREW, PAN HEAD	3	3	3	-		
22	92990-05100	.WASHER, SPRING	3	3	3			
23	6A0-24421-01	.VALVE, CHECK	2	2	2			
24	6A0-14325-00	.SCREW, PAN HEAD	2	2	2			
25	6A0-24412-02	.BODY 1	1	1	1			
26	650–24431–A0	GASKET, FUEL PUMP 1	1	1	- <u>-</u>		<u></u>	
27	97095-06040	BOLT	2	2	2			

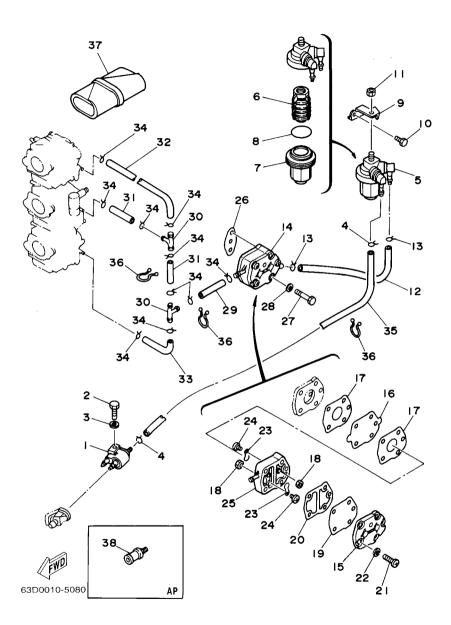
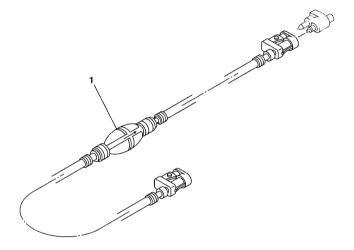


FIG. 8 FUEL 1

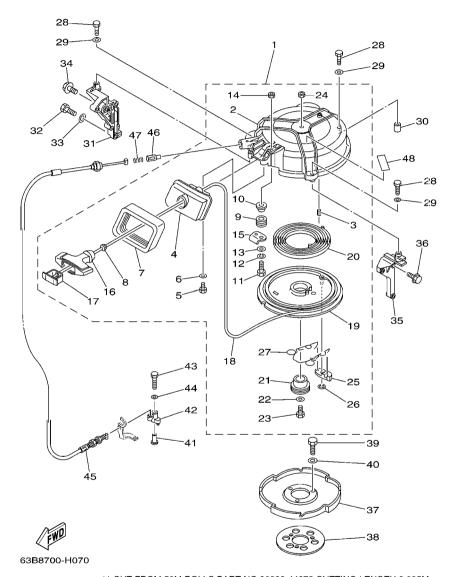
REF				0			
NO.	PART NO.	DESCRIPTION	ETO	WHTO	ОНШ		REMARKS
28	92995-06600	WASHER	2	2	2		
29	90445-09063	HOSE (L80)	1	1	1		
30	688–24378–00	PIPE, JOINT 3	2	2	2		
31	90445-09057	HOSE (L43)	2	2	2		
32	6H4-24313-00	PIPE 3	1	1	1		
33	6H4-24312-00	PIPE 2	1	1	1	 <del> </del>	
34	90467-08004	CLIP	10	10	10		
35	6H4-24311-00	PIPE, FUEL 1	1	1	1		
36	90464-15M11	CLAMP	3	3	3		
37	656-W2810-02	TOOL KIT	1	1	1		AP
38	6E0-28193-00-94	PLUG, WATER CHECK	1	1	- <u>-</u>	 -	AP D:12.5MM
				-		 	
				_	L _	 ļ _	
				_			





### FIG. 9 FUEL 2

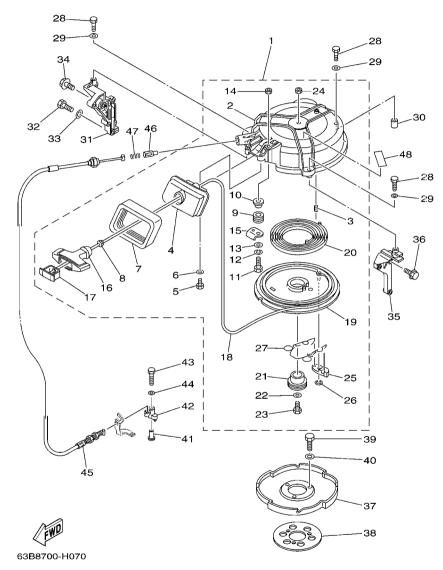
IG. 9 FUEL 2					1
REF. NO. PART NO.	DESCRIPTION	ETO	WHTO	OH H H	REMARKS
1 6YK-24306-61	FUEL PIPE COMP. 1	1			AP 50-FOR CAN
				- - + -	



\*1:CUT FROM 50M ROLLS,PART NO.90890-44373,CUTTING LENGTH 2.095M

### FIG. 10 STARTER

FIG	. 10 STARTER	<u> </u>					
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
1	6H4-15710-04-4D	STARTER ASSY		1	1		
2	6H4-15711-02-94	.CASE, STARTER		1	1		
3	91690–40018	.PIN, SPRING		1	1		
4	6H4-15758-01-4D	.GUIDE, ROPE		1	1		
5	97095–06016	.BOLT		2	2		
6	92995–06600	.WASHER		2	2	- + -	
7	6H4-15762-00	.SEAL, RUBBER 2		1	1		
8	6A0-15789-00	.DAMPER		1	1		
9	6F5-15752-00	.ROLLER, WIRE		1	1		
10	90387-06M69	.COLLAR		1	1		
11	97013–06030	BOLT		1	1	- † -	
12	92903-06100	.WASHER, SPRING		1	1		
13	92903-06600	.WASHER, PLATE		1	1		
14	95380-06600	.NUT, HEXAGON		1	1		
15	6H4-15787-01	.STAY		1	1		
16	689–15755–01	.HANDLE, STARTER		1	- <del>-</del>	- + -	
17	6F5-15779-02	.COVER		1	1		
18	*	.WIRE (L:2095MM)		1	1		*1
19	6H4-15714-00	.DRUM, SHEAVE		1	1		
20	90510-08002	.SPRING, SPIRAL		1	1		
21	6H4-15717-01	SHAFT, STARTER		1	1	- + -	
22	90201-06060	.WASHER, PLATE		1	1		
23	97095-06020	.BOLT		1	1		
24	95380-06600	.NUT, HEXAGON		1	1		
25	676–15741–03	.PAWL, DRIVE		1	1		
26	93430-06M02	CIRCLIP		1	1	-	
27	6H4-15705-00	.SPRING, DRIVE PAWL		1	1		



\*1:CUT FROM 50M ROLLS,PART NO.90890-44373,CUTTING LENGTH 2.095M

### FIG. 10 STARTER

FIG	. 10 STARTER	i					
REF	PART NO.	DESCRIPTION	ETO	WHTO	МНО	RE	MARKS
28	97095–06035	BOLT		3	3		
29	92995-06600	WASHER		3	3		
30	99530-10014	PIN, DOWEL		1	1		
31	63D-15771-00-1S	STAY 1		1	1		
32	97013-08025	BOLT		2	2		
33	92903-08600	WASHER, PLATE	-	2	2	-	
34	90119-06MA2	BOLT, WITH WASHER		1	1		
35	6H4-15772-02	STAY 2		1	1		
36	90119-06MA3	BOLT, WITH WASHER		3	3		
37	6H4-15723-01-94	PULLEY, STARTER		1	1		
38	6J8-81365-A0	GASKET, HOLE COVER	-	1	1	-	
39	97013-08020	BOLT		3	3		
40	92903-08600	WASHER, PLATE		3	3		
41	90387-06M66	COLLAR		1	1		
42	63D-15746-00	ARM		1	1		
43	97095–06040	BOLT	-	1	1	-	
44	92995-06600	WASHER		1	1		
45	63D-15770-00	CABLE COMP., STARTER STOP		1	1		
46	656-15748-00	PLUNGER, STARTER STOP		1	1		
47	90501-10227	SPRING, COMPRESSION		1	1		
48	6AH-81995-40	LABEL, WARNING	-	1	1	-	
				-		- + -	

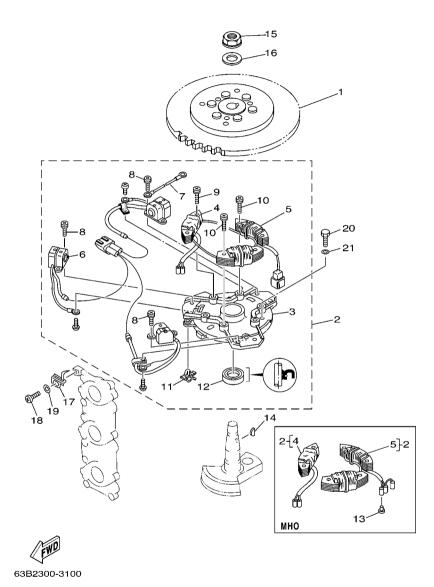


FIG. 11 GENERATOR

1 10	. II GENERA	ion					
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
1	63D-85550-00	ROTOR ASSY	1	1			
	63D-85550-10	ROTOR ASSY			1		
2	63D-85560-10	BASE ASSY	1	1			
	63D-85560-00	BASE ASSY			1		
3	6H4-15359-04-94	.HOUSING, OIL SEAL	1	1	1		
<del>-</del> <del>4</del>	63D-85520-01	.COIL, CHARGE	1	1	1	- † - -	
5	63D-85533-10	.COIL, LIGHTING	1	1			
	63D-85533-00	.COIL, LIGHTING			1		
6	63D-85580-00	.COIL, PULSER	1	1	1		
7	6H4-83354-00	.WIRE, EARTH LEAD 1	1	1	1		
8	63D-81345-00	.SCREW, WITH WASHER (M5X12)	6	6	6	- † -	
9	63D-81345-10	.SCREW, WITH WASHER (M6X25)	2	2	2		
10	63D-81345-20	.SCREW, WITH WASHER (M6X30)	4	4	4		
11	90464-03M15	.CLAMP	1	1	1		
12	93102–23096	.OIL SEAL	1	1	1		
13	703–82119–00	COVER, LEAD WIRE	-	-	3	- † - -	
14	6H4-11545-00	KEY, WOODRUFF	1	1	1		
15	90179-16M05	NUT	1	1	1		
16	90201-16M44	WASHER, PLATE	1	1	1		
17	6H4-81332-00	PLATE, TIMING	1	1	1		
18	97885–05010	SCREW, PAN HEAD	1	1	1	-   -   -	
19	92995-05600	WASHER	1	1	1		
20	97013-06018	BOLT	3	3	3		
21	92903-06600	WASHER, PLATE	3	3	3		
			-	-	<u> </u>	- + -  -	

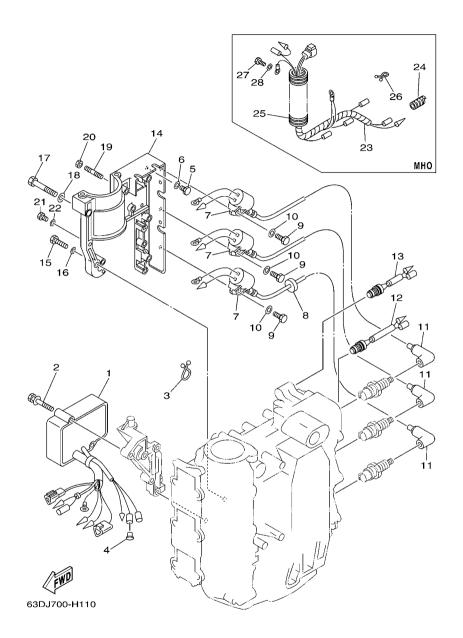


FIG. 12 ELECTRICAL 1

-10	. IZ ELECTRIC	/AL I					
REF NO.		DESCRIPTION	ETO	МНТО	МНО		REMARKS
1	63D-85540-04	C.D.I. UNIT ASSY	1	1	1		
2	90119-06M51	BOLT, WITH WASHER	2	2	2		
3	90464-15M11	CLAMP	1	1	1		
4	703–82119–00	COVER, LEAD WIRE	1				
5	97095-06014	BOLT	1	1	1		
6	92995-06600	WASHER	1	1	1	 <del> </del>	
7	6H5-85570-00	IGNITION COIL ASSY	3	3	3		
8	90480–25161	GROMMET	1	1	1		
9	97095-06020	BOLT	3	3	3		
10	92995-06600	WASHER	3	3	3		
11	6G1-82370-21	PLUG CAP ASSY	3	3	3	 <del> </del>	FOR OCE
	663-82370-01	PLUG CAP ASSY	3				50-FOR CAN
12	689-82560-00	THERMO SWITCH ASSY	1	1	1		
13	6H4-82560-00	THERMO SWITCH ASSY	1	1	1		
14	6H4-81822-02-98	BRACKET, STARTING MOTOR	1	1			
15	97095-06030	BOLT	4	4		 <del> </del>	
16	92995-06600	WASHER	4	4			
17	97013-08050	BOLT	1	1			
18	92903-08600	WASHER, PLATE	1	1			
19	95670-06640	BOLT, STUD	1	1			
20	90179–06M24		1	1		 -	
21	97095-06014	BOLT	2	2			
22	92995-06600	WASHER	2	2			
23	63D-82531-00	WIRE, LEAD			1		
24	90446-10M02	HOSE			1		
25	6G1-83557-00	TUBE		_	1	 -	
26	90464-05M16	CLAMP			1		

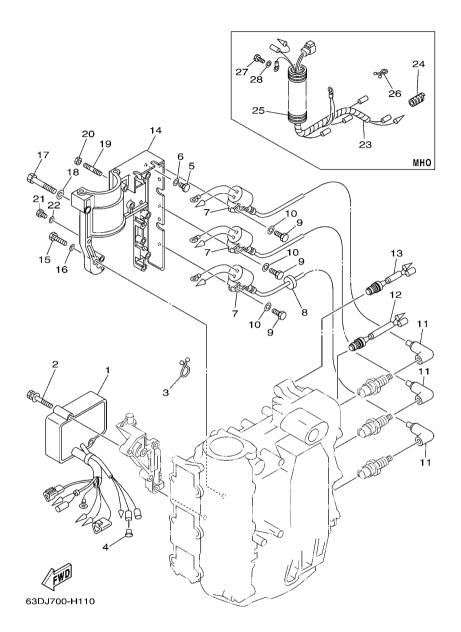


FIG. 12 ELECTRICAL 1

REF.	PART NO.	DESCRIPTION	ETO	WHTO	МНО	REMARKS
27	97095-06014	BOLT			1	
28	92995-06600	WASHER			1	
				_		
				_		

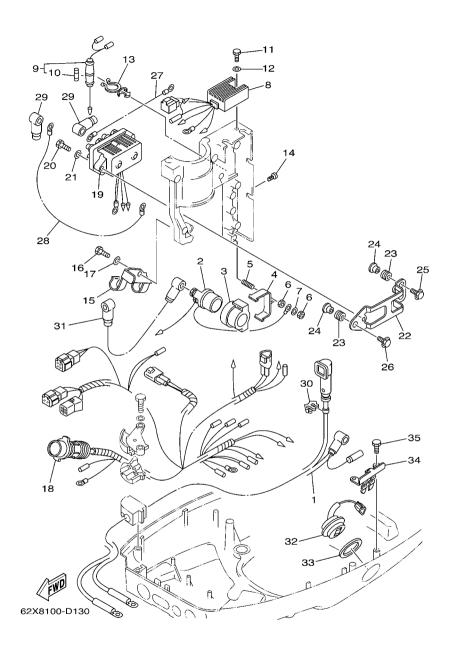


FIG. 13 ELECTRICAL 2

PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
63D-82105-U0	WIRE HARNESS	1	1			
6G1-81941-10	STARTER RELAY ASSY	1	1			
6H4-81952-00	HOLDER, RELAY	1	1			
6H4-81945-00	PLATE, SWITCH FITTING	1	1			
90116-06M22	BOLT, STUD	1	1			
95380-06600	NUT, HEXAGON	2	2		_	<del> </del>
92990-06600	WASHER, PLATE	1	1			
6H2-81960-10	RECTIFIER & REGULATOR ASSY	1	1			
6H4-82150-00	FUSE HOLDER ASSY	1	1			
663-82151-00	.FUSE (12V-20A)	1	1			
97095–06014	BOLT	1	1		-	<del> </del>
92995-06600	WASHER	1	1			
90464-15M27	CLAMP	1	1			
90338-05M11	PLUG	2	2			
63D-82594-00	CLAMP	1	1			
97095–06012	BOLT	1	1	-	-	<del> </del>
92995-06600	WASHER	1	1			
63D-82590-40	WIRE HARNESS ASSY (10P)	1				
63D-82590-20	WIRE HARNESS ASSY (10P)		1			
6H1-81950-00	RELAY ASSY	1	1			
97095–06025	BOLT	2	2		-	<del> </del>
92995-06600	WASHER	2	2			
6H4-81945-20	PLATE, SWITCH FITTING	1	1			
90480-13M24	GROMMET	3	3			
90387-06M05	COLLAR	3	3			
90105–06M15	BOLT, FLANGE	2	2	<b> </b>	_	<del> </del>
90105-06M16	BOLT, FLANGE	1	1			
	PART NO.  63D-82105-U0  6G1-81941-10  6H4-81952-00  6H4-81945-00  90116-06M22  95380-06600  92990-06600  6H2-81960-10  6H4-82150-00  663-82151-00  97095-06014  92995-06600  90464-15M27  90338-05M11  63D-82594-00  97095-06012  92995-06600  63D-82590-20  6H1-81950-00  97095-06025  92995-06600  6H4-81945-20  90480-13M24  90387-06M05  90105-06M15	PART NO. DESCRIPTION  63D-82105-U0 WIRE HARNESS  6G1-81941-10 STARTER RELAY ASSY  6H4-81952-00 HOLDER, RELAY  6H4-81945-00 PLATE, SWITCH FITTING  90116-06M22 BOLT, STUD  95380-06600 NUT, HEXAGON  92990-06600 WASHER, PLATE  6H2-81960-10 RECTIFIER & REGULATOR ASSY  6H3-82151-00 FUSE HOLDER ASSY  663-82151-00 FUSE (12V-20A)  97095-06014 BOLT  92995-06600 WASHER  90464-15M27 CLAMP  90338-05M11 PLUG  63D-82594-00 CLAMP  97095-06012 BOLT  92995-06600 WASHER  63D-82590-40 WIRE HARNESS ASSY (10P)  63D-82590-20 WIRE HARNESS ASSY (10P)  64H-81950-00 RELAY ASSY  97095-06025 BOLT  92995-06600 WASHER  64H4-81945-20 PLATE, SWITCH FITTING  90480-13M24 GROMMET  90105-06M15 BOLT, FLANGE	PART NO.         DESCRIPTION           63D-82105-U0         WIRE HARNESS         1           6G1-81941-10         STARTER RELAY ASSY         1           6H4-81952-00         HOLDER, RELAY         1           6H4-81945-00         PLATE, SWITCH FITTING         1           90116-06M22         BOLT, STUD         1           95380-06600         NUT, HEXAGON         2           92990-06600         WASHER, PLATE         1           6H2-81960-10         RECTIFIER & REGULATOR ASSY         1           6H4-82150-00         FUSE HOLDER ASSY         1           97095-06014         BOLT         1           92995-06600         WASHER         1           90464-15M27         CLAMP         1           97095-06012         BOLT         1           97095-06012         BOLT         1           92995-06600         WASHER         1           63D-82590-40         WIRE HARNESS ASSY (10P)         1           63D-82590-20         WIRE HARNESS ASSY (10P)         1           63D-82590-6600         WASHER         2           97095-06025         BOLT         2           92995-06600         WASHER         2           90480	PART NO.         DESCRIPTION         Q U SEMIPTION         EMBEDIAN         Q U SEMIPTION         PART NO.         DESCRIPTION         Q U SEMIPTION         1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	PART NO.         DESCRIPTION         Q	PART NO.         DESCRIPTION         Q

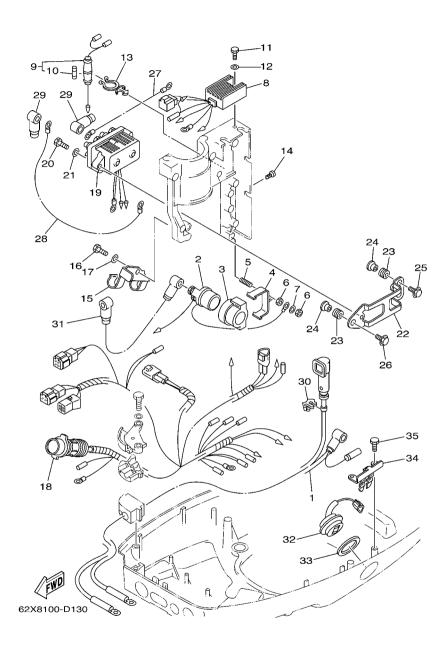


FIG. 13 ELECTRICAL 2

-10	. 13 ELECTRIC	AL Z					
REF NO.		DESCRIPTION	ETO	WHTO	МНО		REMARKS
27	6H5-81949-00	WIRE, LEAD	1	1			
28	61A-81949-00	WIRE, LEAD	1	1			
29	682-82119-01	COVER, LEAD WIRE	4	4			
30	90464-07M20	CLAMP	1	1			
31	6H4-82117-00	WIRE, LEAD	1	1			
32	63D-82563-10	TRIM & TILT SWITCH ASSY	- <sub>1</sub>	1		- † -	
33	6E5-82587-00	GASKET	1	1			
34	6R3-83614-00	BRACKET	1	1			
35	97095–06016	BOLT	2	2			
				-		- + -	
				_		- + -	
				_		_	
				_			

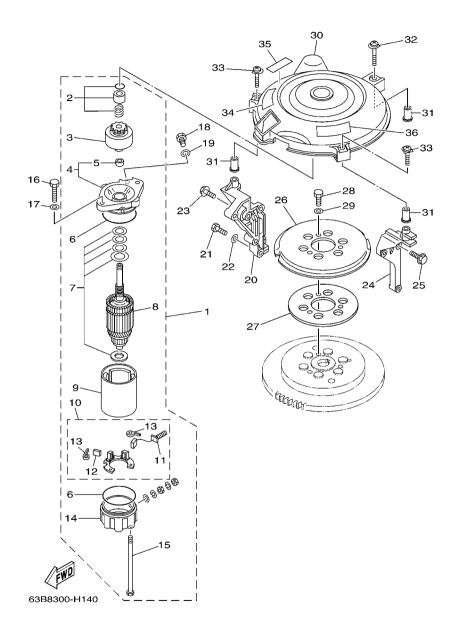


FIG. 14 STARTING MOTOR

REF NO.	PART NO.	DESCRIPTION	ЕТО	WHTO	МНО		REMARKS
1	6F5-81800-11	STARTING MOTOR ASSY	1	1			
2	689-81857-11	.PINION STOPPER SET	1	1			
3	689-81807-12	.GEAR ASSY, STARTING MOTOR	1	1			
4	6F5-81830-11	.FRONT BRACKET ASSY	1	1			
5	689-81831-00	METAL, FRONT	1	1			
6	689–81847–11	.O-RING	 2	2		- +	
7	689–81809–11	.WASHER KIT	1	1			
8	689-81850-12	.ARMATURE ASSY	1	1			
9	689-81810-11	.STATOR ASSY	1	1			
10	689-81840-11	.BRUSH HOLDER ASSY	1	1			
11	689-81811-11	BRUSH 1	 1	1		- †	
12	689-81812-11	BRUSH 2	1	1			
13	689–81813–10	SPRING, BRUSH	2	2			
14	689–81820–11	.REAR BRACKET ASSY	1	1			
15	689-81826-10	.BOLT	2	2			
1 <u>6</u>	97013–08030	BOLT	 2	2		- †	
17	92903-08600	WASHER, PLATE	2	2			
18	97013-08016	BOLT	1	1			
19	92903-08600	WASHER, PLATE	1	1			
20	63D-15771-00-1S	STAY 1	1				
21	97013-08025	BOLT	 2	_		- †	
22	92903-08600	WASHER, PLATE	2				
23	90119-06MA2	BOLT, WITH WASHER	1				
24	6H4-15772-02	STAY 2	1				
25	90119-06MA3	BOLT, WITH WASHER	3				
26	6J8-15723-E1	PULLEY, STARTER	 1	-		-	
27	6J8-81365-A0	GASKET, HOLE COVER	1				

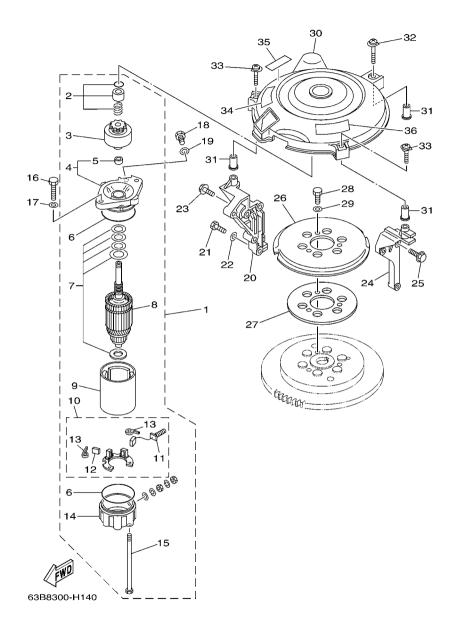


FIG. 14 STARTING MOTOR

REF.	PART NO.	DESCRIPTION		ЕТО	WHTO	МНО		REMARKS
	97013-08014	BOLT		3				
29	92903-08600	WASHER, PLATE		3				
30	6H4-81337-01	COVER, FLYWHEEL		1				
31	90387-06M65	COLLAR		3				
32	90159-06M21	SCREW, WITH WASHER		1				
33	90159–06M22	SCREW, WITH WASHER		2	-		- †	
34	6AH-81995-40	LABEL, WARNING		1				
35	6AH-81995-50	LABEL, WARNING		1				50-FOR CAN
36	6AG-81996-00	MARK		1				
					-		- †	
					-		- +	
					_		- +	
					_		_	

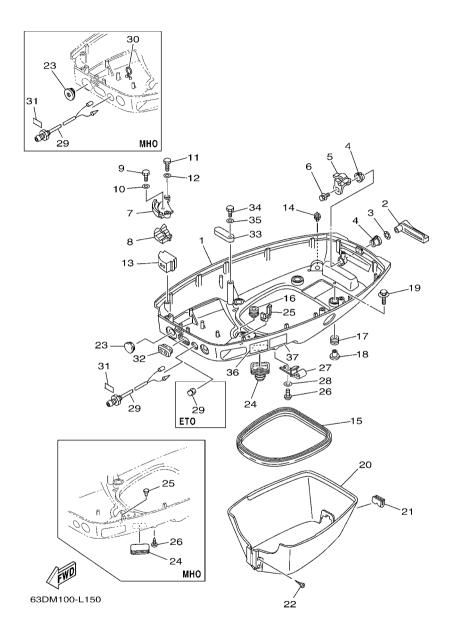


FIG. 15 BOTTOM COWLING

1 10	. IS BUTTOW	COWLING					
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
1	6H4-42711-25-4D	COWLING, BOTTOM 1	1	1			
	6H4-42711-07-4D	COWLING, BOTTOM 1			1		
2	6H4-42815-00	LEVER, CLAMP	1	1	1		
3	90206-12052	WASHER, WAVE	1	1	1		
4	90386-12069	BUSH	2	2	2		
5	6H4-42816-00	LEVER, CLAMP	1	1	1	- + - -	
6	90119-06M73	BOLT, WITH WASHER	1	1	1		
7	6H4-48531-11-94	BRACKET, REMOTE CONTROL 1	1	1	1		
8	6H4-48532-11-94	BRACKET, REMOTE CONTROL 2	1	1	1		
9	97095-05016	BOLT	1	1	1		
10	92995-05600	WASHER	1	1	1	- + - -	
11	97095-06020	BOLT	2	2	2		
12	92995-06600	WASHER	2	2	2		
13	6H4-42724-30	GROMMET	1				
	6H4-42724-20	GROMMET		1			
	6H4-42724-00	GROMMET		-	- <u>-</u>	- + -  -	
14	6E5-44391-00	NIPPLE, HOSE	1	1	1		
15	6H4-42716-00	RUBBER, SEAL 1	1	1	1		
16	6E5-42724-00	GROMMET	1	1	1		
17	90480-09M21	GROMMET	4	4	4		
18	90387–06M41	COLLAR	4	4	4	- + -  -	
19	90119-06M61	BOLT, WITH WASHER	4	4	4		
20	63D-42741-00-4D	APRON	1	1	1		
21	63D-42717-00	RUBBER, SEAL 2	1	1	1		
22	97780-60525	SCREW, TAPPING	2	2	2		
23	676–42726–00	GROMMET	1	1	<b>-</b>	- + - -	
	6H4-42726-40	GROMMET			1		

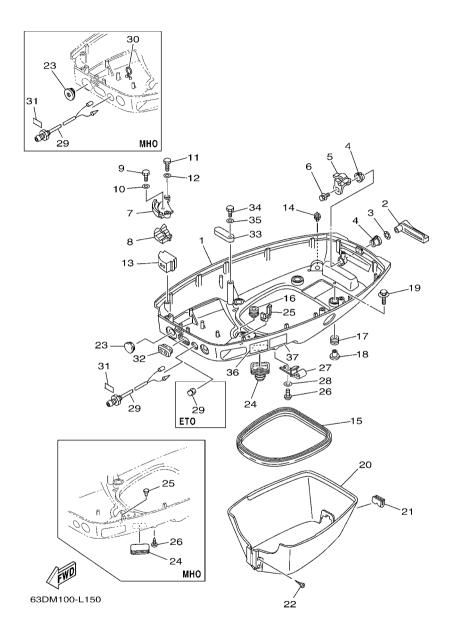


FIG. 15 BOTTOM COWLING

FIG	FIG. 15 BOTTOM COWLING									
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS		
24	688–42726–10	GROMMET	1	1						
	6H4-42726-00	GROMMET			1					
25	90464-09M13	CLAMP	1	1						
	703–82119–00	COVER, LEAD WIRE			1					
26	90157-06M01	SCREW, PAN HEAD	1	1						
	90338-05M03	PLUG		_	1	_				
27	6E5-24367-01	CLAMP, FUEL PIPE 2	1	1						
28	92990-06600	WASHER, PLATE	1	1						
29	6H4-42725-00	GROMMET	1							
	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY		1	1					
30	90464-08M07	CLAMP		_	1	_				
31	6H4-85415-10	MARK, SIGNAL LAMP		1	1					
32	6H3-42727-00	GROMMET	1	1	1					
33	6E5-82588-00	PLATE	1	1	1					
34	97095-06020	BOLT	1	1	1					
35	92995-06600	WASHER	1	1	1					
36	6AH-42794-40	LABEL, WARNING (GENERAL)	1	1	1					
37	6AH-42794-50	LABEL, WARNING (GENERAL)	1					50-FOR CAN		
				-		_				
				-			<del> </del>			

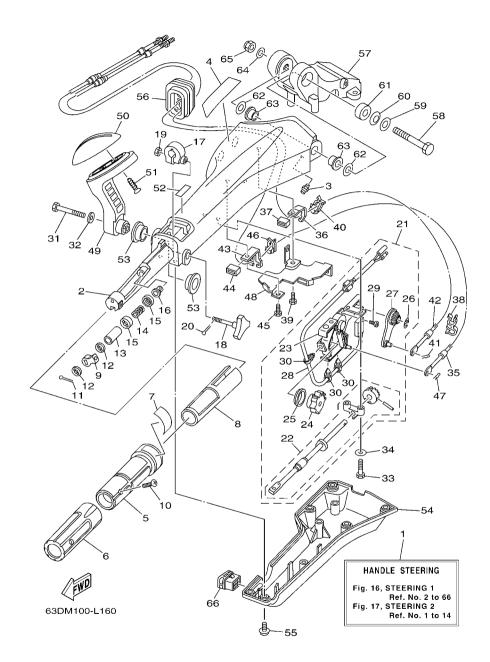


FIG. 16 STEERING 1

- 10	ria. 10 Steening t									
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS		
1	6X4-42101-S3	HANDLE, STEERING		1						
	6X4-42101-G3	HANDLE, STEERING			1					
2	6X4-42111-02-8D	HANDLE, STEERING		1	1					
3	93700-06M03	NIPPLE, GREASE		1	1					
4	6X4-48215-00	GRAPHIC		1						
	6X4-48215-10	GRAPHIC		-	1	- †				
5	6X4-42119-01	GRIP, STEERING HANDLE		1	1					
6	6X4-42177-00	RUBBER, HANDLE		1	1					
7	6X4-42137-00	INDICATOR, THROTTLE		1	1					
8	6X4-41291-00	BUSHING		1	1					
9	6X4-44139-01	COLLAR		1	1	- +				
10	90152-05007	SCREW, COUNTERSUNK		1	1					
11	91490–20010	PIN. COTTER		1	1					
12	6X4-44177-00	WASHER		2	2					
13	6X4-42128-00	COLLAR, DISTANCE 1		1	1					
14	90501–23215	SPRING, COMPRESSION	-	1	- <del>-</del>	-				
15	6X4-44188-00	WASHER		2	2					
16	90386-08032	BUSH		1	1					
17	63D-42126-00	FRICTION, STEERING HANDLE GRIP		1	1					
18	6X4-48154-00	KNOB, THROTTLE		1	1					
19	95380–06600	NUT, HEXAGON	-	1	- <u>-</u>	-				
20	91490–20010	PIN. COTTER		1	1					
21	6X4-44100-00	SHIFT LINK ASSY		1						
	6X4-44100-10	SHIFT LINK ASSY			1					
22	6X4-42115-00	.SHAFT, STEERING HANDLE		1	1					
23	6X4-44102-00	.SHIFT ASSIST ASSY.		1	- <u>-</u>	- †				
24	6X4-47731-00	.GEAR, DRIVE		1	1					

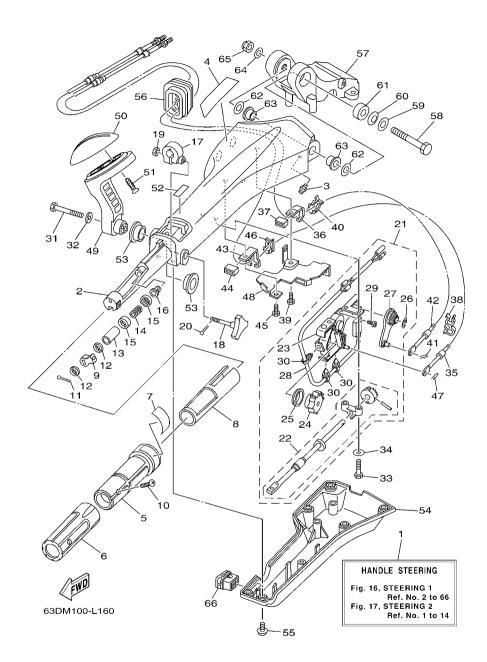


FIG. 16 STEERING 1

FIG	I. IO STEENING	<i>a</i> 1					
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
25	6X4-44132-00	.BUSHING		1	1		
26	6X4-14137-00	.CLIP		1	1		
27	6X4-48261-00	.ARM, THROTTLE		1	1		
28	6X4-82540-00	.NEUTRAL SWITCH ASSY		1			
29	6A5-48129-10	.SCREW 3		2			
30	6X4-42821-00	BAND, CLAMP	-	3		- † - -	
31	97095-08040	BOLT		1	1		
32	92995-08600	WASHER		1	1		
33	97095-06030	BOLT		2	2		
34	92995-06600	WASHER		2	2		
35	63D-48321-11	CABLE		1	1	- + -  -	
36	6X4-48538-00	CLAMP, CABLE 1		1	1		
37	6X4-26367-00	PROTECTOR		1	1		
38	90464-09M42	CLAMP		1	1		
39	97095–06014	BOLT		1	1		
40	63D-48538-00	CLAMP, CABLE 1	-	1	1	- + -  -	
41	90468-10005	CLIP		1	1		
42	63D-26301-01	THROTTLE CABLE ASSY		1	1		
43	6X4-48538-10	CLAMP, CABLE 1		1	1		
44	6X4-26367-00	PROTECTOR		1	1		
45	97095–06014	BOLT		1	1	- + -  -	
46	63D-48538-00	CLAMP, CABLE 1		1	1		
47	90468-10005	CLIP		1	1		
48	6X4-42159-00	STAY		1	1		
49	6X4-44159-00-8D	HANDLE, GEAR SHIFT		1	1		
50	6X4-44173-00	LEVER, SHIFT CONTROL		1	1	- + -  -	
51	97780-60920	SCREW, TAPPING		2	2		

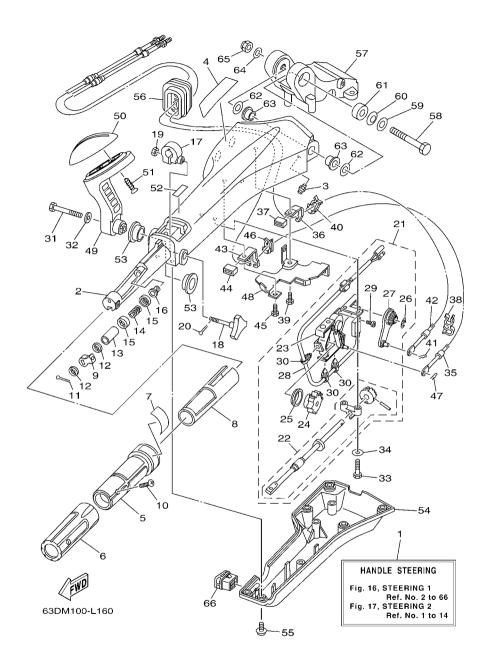


FIG. 16 STEERING 1

FIG	FIG. 16 STEERING 1								
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS	
52	6G8-44191-00	INDICATOR, SHIFT		1	1				
53	90386-26MA3	BUSH		2	2				
54	6X4-42131-01	COVER, HANDLE STEERING		1	1				
55	97985–06216	SCREW, WITH WASHER		6	6				
56	6X4-42725-01	GROMMET		1					
	6X4-42725-10	GROMMET	-	_	1	- †			
57	63D-42121-22-8D	BRACKET		1	1				
58	90101-12014	BOLT		1	1				
59	92990-12200	WASHER, PLAIN		1	1				
60	90206-12M22	WASHER, WAVE		1	1				
61	90387–12M02	COLLAR	-	1	1	_ †			
62	90201-12035	WASHER, PLATE		2	2				
63	90386-12003	BUSH		2	2				
64	92990-12600	WASHER, PLATE		1	1				
65	90185-12M12	NUT, SELF-LOCKING		1	1				
66	6X4-42728-10	CAP		1	1	- 1			
				-		- 1			
				-		-			

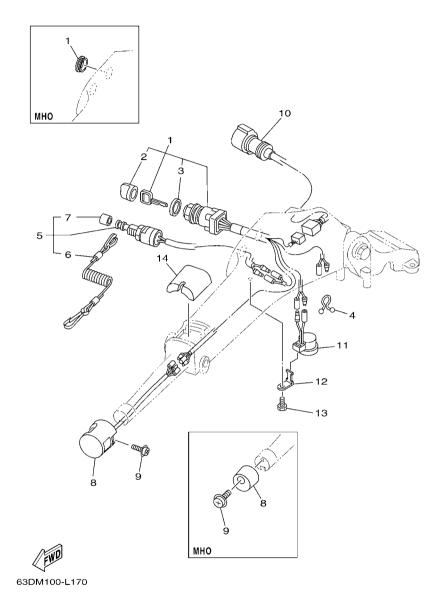


FIG. 17 STEERING 2

FIG	. 17 STEERING	3 Z					
REF	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
1	6X4-82510-30	MAIN SWITCH ASSY		1			
	676-42726-00	GROMMET			1		
2	676-82577-00	.CAP, KEY		1			
3	703-82532-00	.CAP		1			
4	90464-08M07	CLAMP		1			
5	69W-82575-00	ENGINE STOP SWITCH ASSY		1	_	- †	
	6K5-82575-03	ENGINE STOP SWITCH ASSY			1		
6	682-82556-00	.LANYARD, STOP SWITCH		1	1		
7	689-8257Y-00	.CAP		1	1		
8	6X4-82563-00	TRIM & TILT SWITCH ASSY		1			
	6X4-42728-00	CAP		_	1	- †	
9	97980-06216	SCREW, WITH WASHER		1	1		
10	6X4-82586-00	EXT., WIRE HARNESS (L:700MM)		1			
11	6X4-83383-00	BUZZER		1			
12	6X4-83386-00	STAY, BUZZER		1			
13	97095–06014	BOLT		1		-	
14	6X4-81942-01	COVER		1	1		
				-		- †	
				-	-	- †	

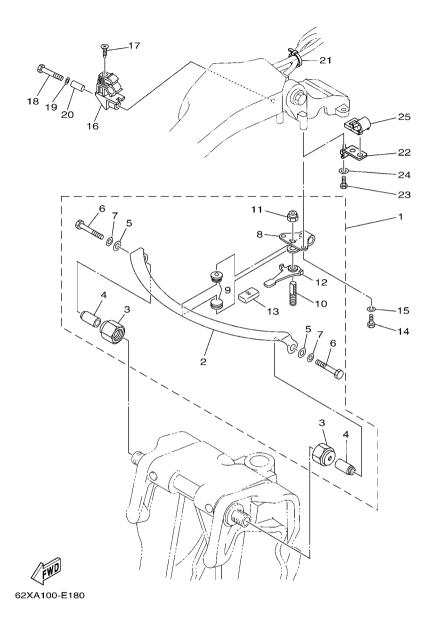


FIG. 18 STEERING FRICTION

- 10	. IO OILLIIII							
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS
1	63D-42508-00	STEERING FRICTION ASSY		1				
2	63D-42527-00	.PLATE, FRICTION		1				
3	63D-42546-00	.NUT		2				
4	63D-42541-00	.PIPE 1		2				
5	90201-08M01	.WASHER, PLATE		2				
6	97095-08050	BOLT		2		- 1		
7	92995-08600	.WASHER		2				
8	63D-42526-00	.PLATE, FRICTION		1				
9	63D-42528-00	.PLATE, FRICTION		2				
10	63D-42562-00	.SHAFT, STEERING LOCK		1				
11	90185–10M01	.NUT, SELF-LOCKING		1		- +		
12	63D-42561-00	.KNOB, STEERING LOCK		1				
13	682-43318-01	.COVER		1				
14	97095–06016	BOLT		2				
15	92995-06100	WASHER, SPRING		2				
1 <u>6</u>	63D-82361-00	CLAMP, CORD		1				
17	90161-06M00	SCREW, TAPPING		1				
18	97095-06035	BOLT		1				
19	92995-06600	WASHER		1				
20	90387-06M26	COLLAR		1				
21	90465–13M36	CLAMP		1		- +		
22	63D-24364-10	STAY		1				
23	97095-06016	BOLT		1				
24	92995-06600	WASHER		1				
25	63D-24367-00	CLAMP, FUEL PIPE 2		1				
				-	<u> </u>	-		
			<u> </u>					

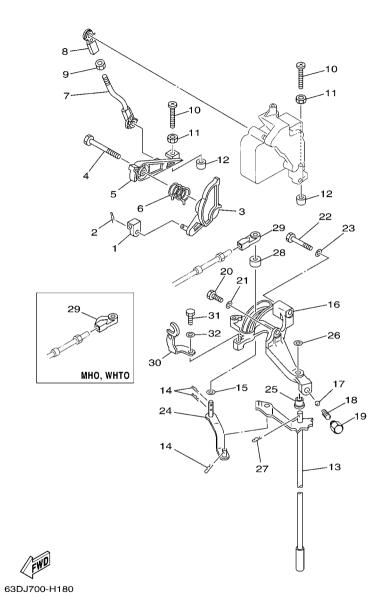


FIG. 19 CONTROL

PART NO.   DESCRIPTION   Q    S    Q    S    Q    Q    Q    Q		. 13 001111101	=					
2 90468-18008		PART NO.	DESCRIPTION	ETO	WHTO	MHO		REMARKS
3 63D-41213-00 CAM, ACCEL. 4 90109-06M43 BOLT 5 63D-41632-00 LEVER, MAGNETO CONTROL 1 1 1 1 5 63D-41632-00 LEVER, MAGNETO CONTROL 7 63D-41636-00 ROD, MAGNETO CONTROL 8 6H4-41237-00 JOINT, LINK 1 1 1 1 1 1 1 1 95303-06600 NUT 1 90157-06M13 SCREW, PAN HEAD 2 2 2 2 11 95303-06600 NUT 2 688-44194-00 CAP 2 2 2 2 13 63D-44120-10 HANDLE GEAR SHIFT ASSY 1	1	6H4-48344-00	CABLE END, REMOTE CONTROL	1		1		
4 90109-06M43 BOLT	2	90468-18008	CLIP	1	1	1		
5 63D-41632-00       LEVER, MAGNETO CONTROL       1	3	63D-41213-00	CAM, ACCEL.	1	1	1		
Fig.	4	90109-06M43	BOLT	1	1	1		
7 63D-41636-00 ROD, MAGNETO CONTROL  8 6H4-41237-00 JOINT, LINK  9 95380-05600 NUT  1 1 1 1  10 90157-06M13 SCREW, PAN HEAD  2 2 2 2  11 95303-06600 NUT  2 2 2 2  11 95303-06600 NUT  2 2 2 2  11 95303-06600 NUT  2 2 2 2  13 63D-44120-00 HANDLE GEAR SHIFT ASSY  1 1 S(16.0")  63D-44120-10 HANDLE GEAR SHIFT ASSY  1 1 1 1  1 1 1  1 1 1  1 1 1  1 1 1  1 1 1  1 1 1  1 1 1  1 1 1  1 1 1  1 1 1 1 1  1 1 1 1  1 1 1 1 1 1  1 1 1 1 1  1 1 1 1 1 1  1 1 1 1 1 1  1 1 1 1 1 1  1 1 1 1 1 1  1 1 1 1 1 1  1 1 1 1 1 1  1 1 1 1 1 1 1  1 1 1 1 1	5	63D-41632-00	LEVER, MAGNETO CONTROL	1	1	1		
8 6H4-41237-00 JOINT, LINK 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6	90508–26M35	SPRING, TORSION	1	1	1	 + - -	
9 95380-05600 NUT 10 90157-06M13 SCREW, PAN HEAD 2 2 2 2 11 95303-06600 NUT 2 688-44194-00 CAP 2 2 2 2 13 63D-44120-00 HANDLE GEAR SHIFT ASSY 1 1 1 S(16.0°) 63D-44120-10 HANDLE GEAR SHIFT ASSY 1 1 1 S(16.0°) 14 90468-18008 CLIP 3 3 3 3 15 90202-07M07 WASHER, PLATE 1	7	63D-41636-00	ROD, MAGNETO CONTROL	1	1	1		
10 90157-06M13 SCREW, PAN HEAD  11 95303-06600 NUT  12 688-44194-00 CAP  13 63D-44120-00 HANDLE GEAR SHIFT ASSY  63D-44120-10 HANDLE GEAR SHIFT ASSY  1 1 1	8	6H4-41237-00	JOINT, LINK	1	1	1		
11   95303-06600   NUT	9	95380-05600	NUT	1	1	1		
12 688–44194–00 CAP 13 63D–44120–00 HANDLE GEAR SHIFT ASSY 63D–44120–10 HANDLE GEAR SHIFT ASSY 1 1 1	10	90157-06M13	SCREW, PAN HEAD	2	2	2		
13 63D-44120-00 HANDLE GEAR SHIFT ASSY 63D-44120-10 HANDLE GEAR SHIFT ASSY 1 1 1 L(21.0")  14 90468-18008 CLIP 3 3 3 3  15 90202-07M07 WASHER, PLATE 1 1 1 1 1 1 1 7 93501-04M02 BALL 1 1 1 1 18 90501-12082 SPRING, COMPRESSION 1 1 1 1 19 648-42715-00 BUSHING 1 1 1 1 20 97013-06020 BOLT 1 1 1 1 21 92903-06600 WASHER, PLATE 22 97013-06045 BOLT 3 92903-06600 WASHER, PLATE 4 63D-44121-00 LEVER, SHIFT ROD 5 1 1 1 1 25 90386-07M58 BUSH 1 1 1 1	11	95303–06600	NUT	2	2	2	 † - -	
63D-44120-10 HANDLE GEAR SHIFT ASSY 1 1 1 1	12	688–44194–00	CAP	2	2	2		
14 90468–18008 CLIP  15 90202–07M07 WASHER, PLATE  11 1 1  16 63D–44117–00 BRACKET  11 1 1  17 93501–04M02 BALL  11 1 1  18 90501–12082 SPRING, COMPRESSION  11 1 1  120 97013–06020 BOLT  11 1 1  21 92903–06600 WASHER, PLATE  22 97013–06045 BOLT  23 92903–06600 WASHER, PLATE  24 63D–44121–00 LEVER, SHIFT ROD  1 1 1  25 90386–07M58 BUSH  1 1 1  1 1	13	63D-44120-00	HANDLE GEAR SHIFT ASSY			1		S(16.0")
15 90202-07M07		63D-44120-10	HANDLE GEAR SHIFT ASSY	1	1			L(21.0")
16       63D-44117-00       BRACKET       1	14	90468-18008	CLIP	3	3	3		
17 93501-04M02 BALL 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	15	90202-07M07	WASHER, PLATE	1	1	1	 + - -	
18 90501–12082 SPRING, COMPRESSION 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	16	63D-44117-00	BRACKET	1	1	1		
19 648-42715-00 BUSHING 1 1 1 1 1 1 20 97013-06020 BOLT 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	17	93501-04M02	BALL	1	1	1		
20 97013-06020 BOLT 1 1 1 1 1 2 1 1 1 1 2 1 1 1 1 1 1 1 1	18	90501-12082	SPRING, COMPRESSION	1	1	1		
21       92903–06600       WASHER, PLATE       1 </td <td>19</td> <td>648-42715-00</td> <td>BUSHING</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td>	19	648-42715-00	BUSHING	1	1	1		
22 97013–06045 BOLT 1 1 1 1 1 23 92903–06600 WASHER, PLATE 1 1 1 1 1 24 63D–44121–00 LEVER, SHIFT ROD 1 1 1 1 1 25 90386–07M58 BUSH 1 1 1 1 1	20	97013–06020	BOLT	- <sub>1</sub>	1	- <u>-</u>	 <del> </del>	. – – – – – – .
23 92903–06600 WASHER, PLATE 1 1 1 1 1 24 63D–44121–00 LEVER, SHIFT ROD 1 1 1 1 1 1 25 90386–07M58 BUSH 1 1 1 1 1	21	92903-06600	WASHER, PLATE	1	1	1		
24 63D-44121-00 LEVER, SHIFT ROD 1 1 1 1 1 1 2 5 90386-07M58 BUSH 1 1 1 1 1	22	97013-06045	BOLT	1	1	1		
25 90386-07M58 BUSH 1 1 1 1 1 1	23	92903-06600	WASHER, PLATE	1	1	1		
	24	63D-44121-00	LEVER, SHIFT ROD	1	1	1		
26 92990–08200 WASHER, PLAIN 1 1 1	25	90386-07M58	BUSH	1	1	- <u>-</u>	 <del> </del>	
	26	92990-08200	WASHER, PLAIN	1	1	1		

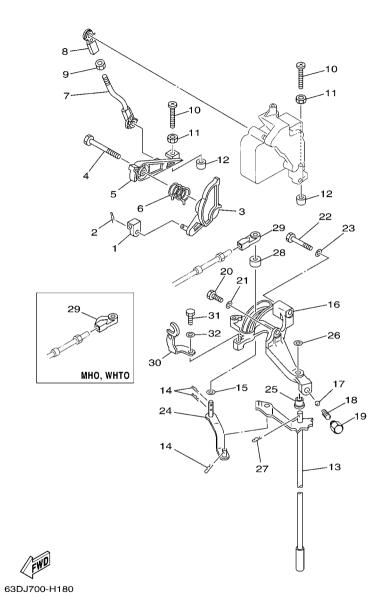


FIG. 19 CONTROL

REF. NO.         PART NO.         DESCRIPTION         Q	
28 688–44122–00 BUSHING, SHIFT ROD LEVER 1 1 1 1 1 29 663–48344–00 CABLE END, REMOTE CONTROL 1 1 1 1 1 30 63D–48344–00 STAY 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	. – – -
29 663–48344–00 CABLE END, REMOTE CONTROL 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
63D-48344-00 CABLE END, REMOTE CONTROL 1 1 1 1 30 63D-15774-00 STAY 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
30 63D-15774-00 STAY 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
31 97095-06016 BOLT BOLT 1 1 1 1 1	
32 92995-06600 WASHER 1 1 1 1	
	. – – – -
	· – – – -

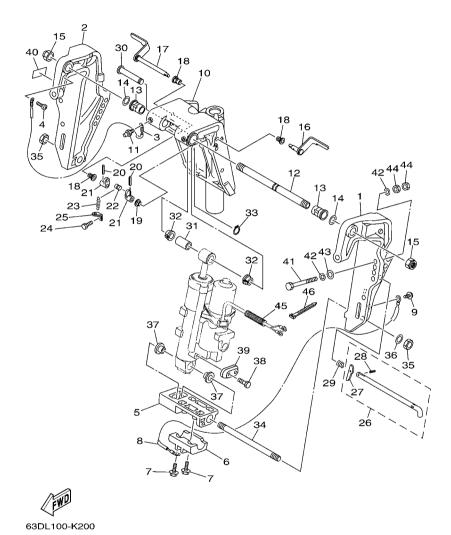


FIG. 20 BRACKET 1

							1 1	
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS
1	63D-43111-01-4D	BRACKET, CLAMP 1	1	1				
2	63D-43112-01-4D	BRACKET, CLAMP 2	1	1				
3	63D-82148-00	WIRE, LEAD 4	1	1				
4	97885-06008	SCREW, PAN HEAD	1	1				
5	63D-43128-01-4D	SPACER, CLAMP BRACKET	1	1				
6	63D-45251-01	ANODE	1	1		-	† - -	
7	97595-06425	BOLT, WITH WASHER	2	2				
8	6H1-82148-00	WIRE, LEAD 4	1	1				
9	97595–06510	BOLT, WITH WASHER	1	1				
10	63D-43311-13-4D	BRACKET, SWIVEL 1	1	1				
11	93700-06M03	NIPPLE, GREASE	3	3			† - -	
12	63D-43131-01	BOLT, CLAMP BRACKET	1	1				
13	90386-22M15	BUSH	2	2				
14	90201-22M03	WASHER, PLATE	2	2				
15	90185-22M11	NUT, SELF-LOCKING	2	2				
16	6H5-43181-03	LEVER, TILT STOP 1	1	1			+ - -	
17	6H5-43185-03	LEVER, TILT STOP 2	1	1				
18	90386-10M16	BUSH	3	3				
19	90386-10025	BUSH	1	1				
20	91690–30020	PIN, SPRING	2	2				
21	6G5-43148-00	COLLAR, DISTANCE	2	2			+ - -	
22	90249-06M19	PIN	1	1				
23	90506-14M24	SPRING, TENSION	1	1				
24	97095-06010	BOLT	1	1				
25	6G5-43144-00	HOOK, SPRING	1	1				
26	688–43160–01	TILT ROD ASSY	1	1			† - -	. – – – – – – .
27	688–43165–00	.PLATE, TILT LOCK	1	1				

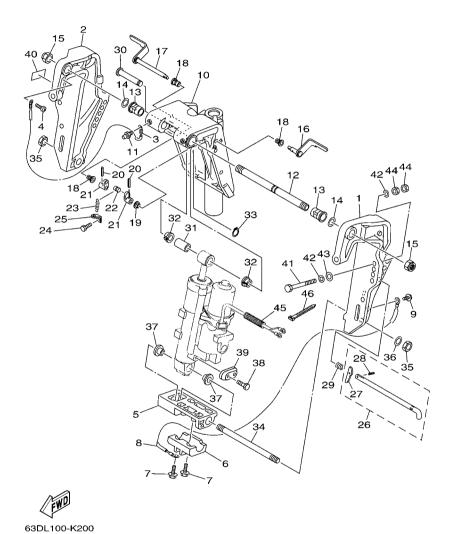


FIG. 20 BRACKET 1

riG	. 20 BRACKET	I					
REF.	PART NO.	DESCRIPTION	ETO	МНТО	МНО		REMARKS
28	91690–30012	.PIN, SPRING	1	1			
29	90502-16M02	SPRING, CONICAL	1	1			
30	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	1			
31	90386-18M92	BUSH	1	1			
32	90386-18M35	BUSH	2	2			
33	93410-18M05	CIRCLIP	1	1	_	- †	
34	90116-18M52	BOLT, STUD	1	1			
35	90170-18M10	NUT	2	2			
36	92995–18600	WASHER	1	1			
37	90386-18M44	BUSH	2	2			
38	90101–06020	BOLT	2	2	_	- †	
39	65W-45251-00	ANODE	1	1			
40	63V-82377-50	LABEL (SPARK,IGNITION)	1				50-FOR CAN
41	90101-12M65	BOLT	4	4			
42	90201-12062	WASHER, PLATE	8	8			
43	90201–12426	WASHER, PLATE	4	4	_	- †	
44	95380-12600	NUT	8	8			
45	90440-14M00	PIPE	1	1			
46	90465-11M10	CLAMP	3	3			
				-		- †	
				_		- †	-

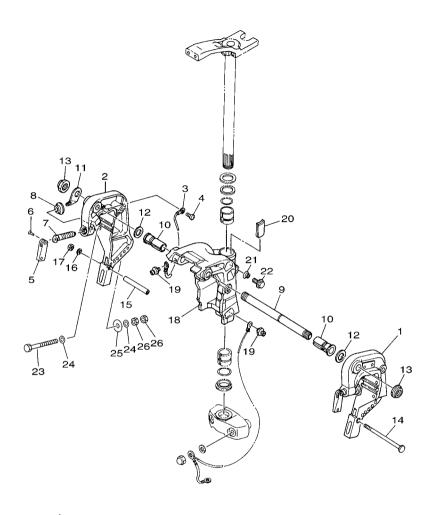
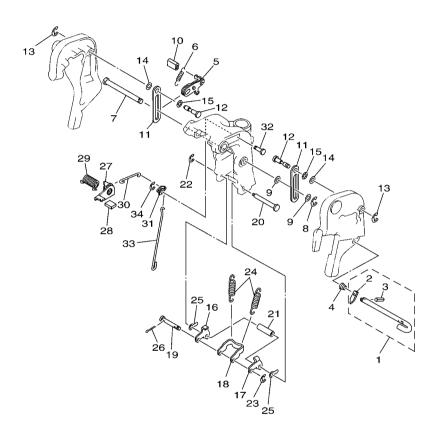




FIG. 21 BRACKET 2

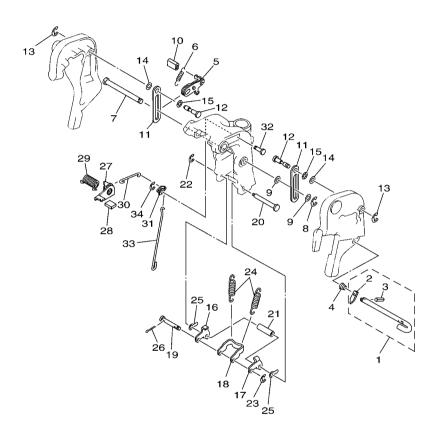
riG	. 21 BRACKE	1 2				
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО	REMARKS
1	6H4-43111-05-4D	BRACKET, CLAMP 1			1	
2	6H4-43112-04-4D	BRACKET, CLAMP 2			1	
3	6E5-82148-00	WIRE, LEAD 4			1	
4	97885-06008	SCREW, PAN HEAD			1	
5	6E0-43118-01	HANDLE, TRANSOM CLAMP			2	
6	90243-04M01	PIN		-	2	- + -
7	90149-14M12	SCREW			2	
8	648-43114-01	PAD, TRANSOM CLAMP			2	
9	63D-43131-01	BOLT, CLAMP BRACKET			1	
10	90386-22M69	BUSH			2	
11	6J8–43113–01	PLATE, CLAMP BRACKET	-	-	1	-
12	90201-22M03	WASHER, PLATE			2	
13	90185-22M11	NUT, SELF-LOCKING			2	
14	90101-08339	BOLT			1	
15	90387-08M03	COLLAR			1	
16	92990-08600	WASHER, PLATE		-	1	-
17	95380-08600	NUT			1	
18	6J8-43311-04-4D	BRACKET, SWIVEL 1			1	S(16.0")
19	93700-06M03	NIPPLE, GREASE			3	
20	6J8-42528-00	PLATE, FRICTION			1	
21	689–43373–01	SEAL, DAMPER		-	- <u>-</u>	-
22	90105-06M18	BOLT, FLANGE			1	
23	90101-10M58	BOLT			4	
24	92995-10600	WASHER			8	
25	90201-12426	WASHER, PLATE			4	
26	95380–10600	NUT		-	8	-





# FIG. 22 BRACKET 3

1 10	. ZZ BRACKEI	3					
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО	REMARKS	
1	6H4-43160-01	TILT ROD ASSY			1		
2	676-43165-00	.PLATE, TILT LOCK			1		
3	91690–30010	.PIN, SPRING			1		
4	90502-10M04	SPRING, CONICAL			1		
5	6J8-43181-01	LEVER, TILT STOP 1			1		
6	90506–12M25	SPRING, TENSION		1 -	1	- + -	
7	90249-12M28	PIN			1		
8	99080-10600	CIRCLIP			1		
9	90202-12031	WASHER, PLATE			2		
10	682-43318-01	COVER			1		
11	6J8-43627-00	STOPPER		1-	2	- † -	
12	90249-12M27	PIN			2		
13	99080-10600	CIRCLIP			2		
14	90202-12031	WASHER, PLATE			2		
15	90206-12M16	WASHER, WAVE			2		
16	6J8-43614-00	PLATE, TÎLT LOCK		-	1	- + -	
17	6J8-43615-00	PLATE, TILT LOCK			1		
18	6J8-43613-01	ARM, TILT LOCK			1		
19	6H4-43659-00	SHAFT, REVERSE LOCK			1		
20	6J8-43611-01	SHAFT, TILT LOCK			1		
21	90387–07M64	COLLAR		1-	1	- + -	
22	93430-06M02	CIRCLIP			1		
23	99080-05600	CIRCLIP			1		
24	90506-32M22	SPRING, TENSION			2		
25	6H4-43674-00	WASHER			2		
26	91490–20010	PIN. COTTER	-	-	2	-   -	
27	6J8-43631-00	LEVER, TILT			1		





# FIG. 22 BRACKET 3

	. LE BIIAGRE		1				- 1	
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS
28	6J8-43633-00	COVER, TILT LEVER			1			
29	90508-18M24	SPRING, TORSION			1			
30	6H4-43616-00	ROD, TILT LOCK			1			
31	6J8-43641-00	LEVER, TILT			1			
32	90249-06M23	PIN			1			
33	6J8-43617-00	ROD, TILT LOCK		-	1	-		
34	99080-05600	CIRCLIP			1			
				-		- +		
						- +		
				_			_	
				-		- †		
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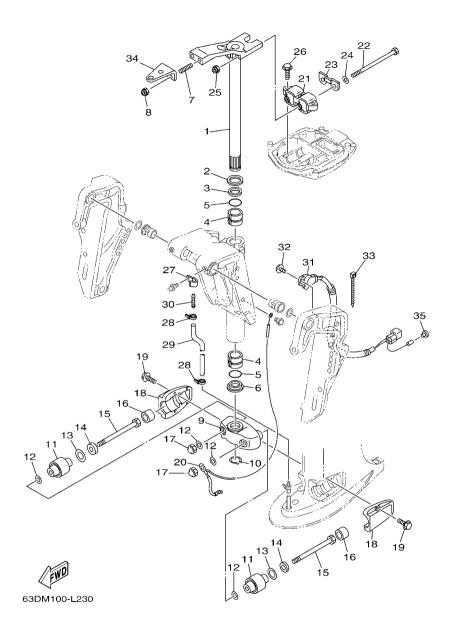


FIG. 23 BRACKET 4

REF. NO.	PART NO.	DECODIDEION	1	0	1		
1		DESCRIPTION	ET0	WHTO	МНО		REMARKS
	63B-42510-01-4D	STEERING BRACKET ASSY			1		S(16.0")
	63D-42510-12-4D	STEERING BRACKET ASSY	1	1			L(21.0")
2	90201-30M00	WASHER, PLATE	1	1	1		
3	90386-30M78	BUSH	1	1	1		
4	90386-30M77	BUSH	2	2	2		
5	93210–29M94	O-RING	2	2	- <u>-</u>	 	
6	90386-30M60	BUSH	1	1	1		
7	90116–10175	BOLT, STUD	2	2	2		
8	90185–10051	NUT, SELF-LOCKING	2	2	2		
9	63D-44551-01-4D	HOUSING, LOWER MOUNT RUBBER 1	1	1	1		
10	93410–28M06	CIRCLIP	1	1	1	 	
11	687-44555-00	MOUNT DAMPER, LOWER SIDE			2		S(16.0")
	63D-44555-00	MOUNT DAMPER, LOWER SIDE	2	2			L(21.0")
12	90201-12M16	WASHER, PLATE	4	4	4		
13	90202-25M04	WASHER, PLATE	2	2	2		
14	90201–13M19	WASHER, PLATE	2	2	- <u>-</u>	 	
15	90109-12M21	BOLT	2	2	2		
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	2	2		
17	95380-12800	NUT, CROWN	2	2	2		
18	63D-44552-01-4D	HOUSING, LOWER MOUNT RUBBER 2	2	2	2		
19	97575–08430	BOLT, WITH WASHER	4	4	4	 	
20	63D-82127-00	WIRE, LEAD 2			1		S(16.0")
	63D-82127-10	WIRE, LEAD 2	1	1			L(21.0")
21	63D-44514-01-94	MOUNT DAMPER, UPPER SIDE	1	1	1		
22	90101-08M15	BOLT	2	2	2		
23	63D-44526-00	PLATE	1	1	- <u>-</u>	 -	
24	90201-09425	WASHER, PLATE	2	2	2		

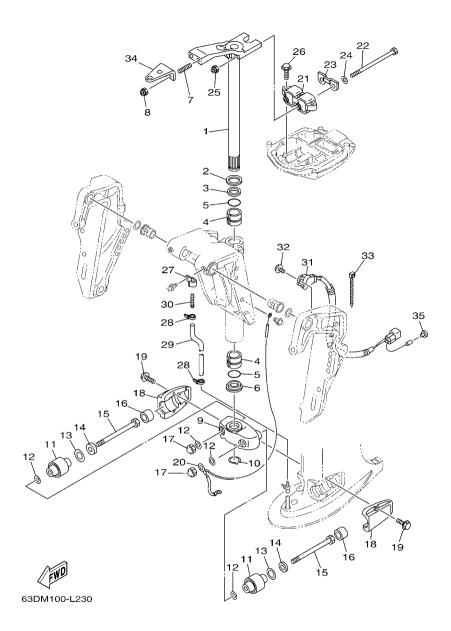


FIG. 23 BRACKET 4

- 10	. 23 BRACKE	1 4				
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО	REMARKS
25	90185-08045	NUT, SELF-LOCKING	2		2	
26	97575-08430	BOLT, WITH WASHER	3	3	3	
27	90465-06M86	CLAMP	1	1		
28	90465-11M10	CLAMP	2	2		
29	90445-07MF1	HOSE (L570)	1	1		
30	6E5-83558-00	END, NIPPLE	1	1		  -
31	63D-83672-11	TRIM SENDER	1			
	63D-83672-02	TRIM SENDER		1		
32	97985–06216	SCREW, WITH WASHER	2	2		
33	90465-13M11	CLAMP	1	1		
34	63D-48511-00	HOOK, STEERING	1	-		 STEERING GUIDE
35	703-82119-00	COVER, LEAD WIRE		1		
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			L.	_		 

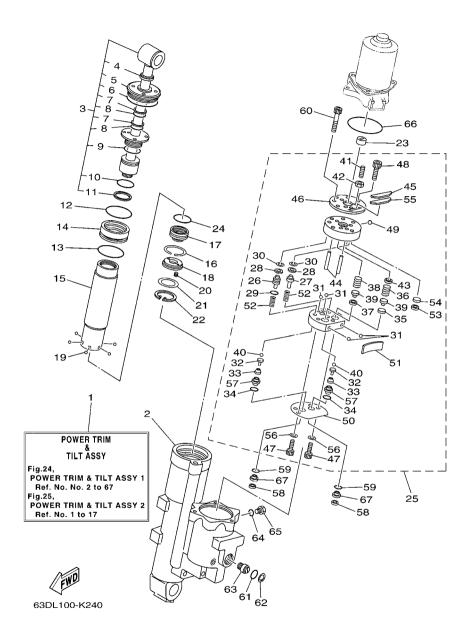


FIG. 24 POWER TRIM & TILT ASSY 1

REF	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS
NO.	62Y-43800-01-4D	POWER TRIM & TILT ASSY	1	<b>₹</b>	Ā		$\vdash \vdash$	
2	62Y-4380K-01	CYLINDER, TILT SUB ASSY	1	1				
3	62X-43810-02	TILT PISTON SUB ASSY	1	1				
4	62Y-43822-00	.SEAL, TRIM DUST	1	1				
5	62X-43821-00	.SCREW, TRIM CYLINDER END	1	1				
- <del>-</del>	62X-43861-00	.O-RING	1	1			<del> </del>	
7	62X-43872-00	.RING, BACK UP	2	2				
8	6C5-43863-00	.O-RING	2	2				
9	62X-43862-00	.O-RING	1	1				
10	93210–29375	.O-RING	1	1				
11	62X-43871-00	RING, BACK UP	1	1			† - -	. – – – – – – – –
12	93210-44383	O-RING	1	1				
13	93210-48214	O-RING	1	1				
14	62X-4388A-00	PISTON, TRIM	1	1				
15	62Y-22471-00	CYLINDER, SHOCK ABSORBER	1	1				
16	67F-43875-00	RING, SNAP	1	1		-	t - -	. – – – – – – – –
17	69W-4381B-00	FREE PISTON SUB ASSY	1	1				
18	62X-43899-00	PLATE STOPPER	1	1				
19	93503-16003	BALL	6	6				
20	62X-4384H-00	SPRING	2	2				
21	1UF-22434-00	PLATE, VALVE 1	1	1			<del> </del>	
22	62X-43875-00	RING, SNAP	1	1				
23	6H1-43831-10	CONNECTOR, SHAFT	1	1				
24	93210-29375	O-RING	1	1				
25	62Y-43830-01	GEAR PUMP ASSY	1	1				
26	6CJ-43841-00	.PISTON, SHUTTLE	1	1	-	-	† - -	
27	6CJ-4384M-00	.PISTON, SHUTTLE 2	1	1				

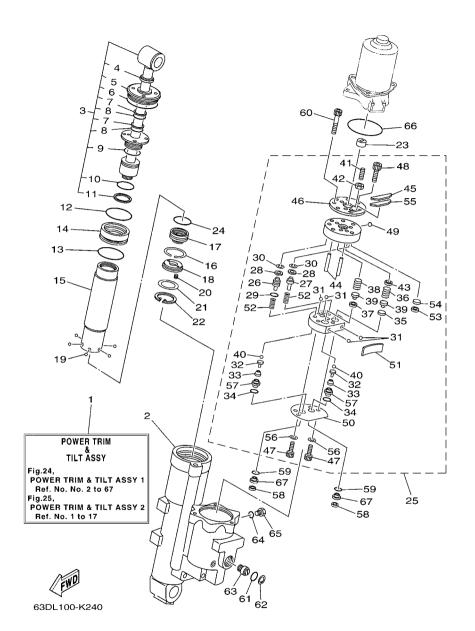


FIG. 24 POWER TRIM & TILT ASSY 1

REF	1			C			
NO.	PART NO.	DESCRIPTION	ETO	WHTO	ОНМ		REMARKS
28	69A-4384F-00	.SEAL, MAIN VALVE	2	2			
29	6H1-43883-00	.O-RING	1	1			
30	99002-03600	.CLIP	2	2			
31	93505–32038	.BALL	4	4			
32	65W-4386A-00	.PIN, ABSORBER VALVE	2	2			
33	69J-43853-00	.SPRING, MAIN VALVE	2	2		 	
34	69J-4389J-00	.O-RING	2	2			
35	6H1-4384G-11	.SEAL, RELIEF VALVE	1	1			
36	62Y-43855-00	.SPRING, UP RELIEF	1	1			
37	6H1-4384F-10	.SEAL, MAIN VALVE	1	1			
38	6H1-43856-10	.SPRING, DOWN RELIEF	1	1		 	
39	6H1-43844-10	.PIN, VALVE SUPPORT	2	2			
40	93505–32038	.BALL	2	2			
41	92A08-03110	.SCREW SET	1	1			
42	95302-03600	.NUT	1	1			
43	62Y-4382A-00	ADAPTOR 1	1	1		 	
44	93604–26256	.PIN, DOWEL	2	2			
45	6CJ-43816-00	.FILTER 1	1	1			
46	62Y-4382L-00	.CAP, RELIEF VALVE	1	1			
47	91318-05020	.BOLT	2	2			
48	91318-05008		2	2		 	
49	93501-08001	.BALL	1	1			
50	69W-4384G-00	.SEAL, RELIEF VALVE	1	1			
51	62Y-43854-00	.SPRING, MANUAL RELEASE	1	1			
52	69J-43894-00	.SPRING, SHUTTLE RETURN	2	2			
53	62Y-4387J-00	.WASHER, SPECIAL 2	1	1	-	   -	
54	62Y-22434-00	.PLATE, VALVE 1	1	1			

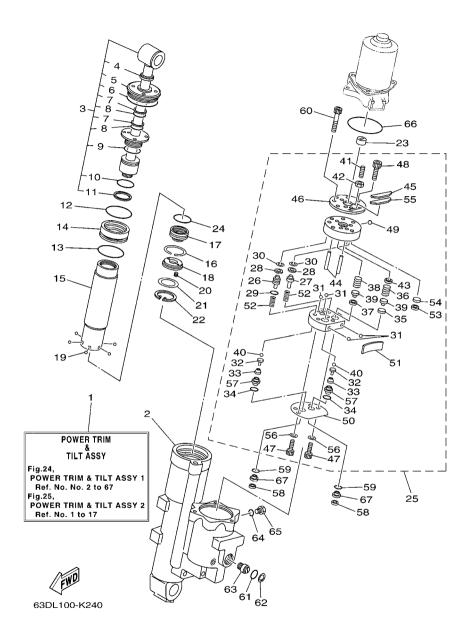


FIG. 24 POWER TRIM & TILT ASSY 1

REF NO.	PART NO.	DESCRIPTION		ETO	WHTO	МНО		REMARKS
55	62Y-43871-00	.RING, BACK UP		1	1			
56	62Y-4387G-00	.WASHER		2	2			
57	6CJ-43893-00	.WASHER		2	2			
58	6H1-43816-00	FILTER 1		2	2			
59	69J-4389J-00	O-RING		2	2			
60	91318–06040	BOLT		3	3		 	
61	6D8-43863-00	O-RING		1	1			
62	6H1-43875-00	RING, SNAP		1	1			
63	62Y-43845-00	SCREW, MANUAL RELEASE		1	1			
64	93210-09165	O-RING		1	1			
65	6H1-43829-00	PLUG, RESERVOIR		- <sub>-</sub>	1		 	
66	62X-43865-00	O-RING		1	1			
67	6CJ-43899-00	PLATE STOPPER		2	2			
					_		 _	
					_		 _	

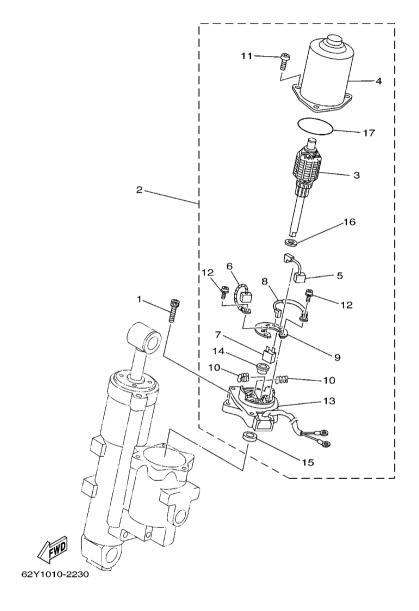


FIG. 25 POWER TRIM & TILT ASSY 2

riu	FIG. 25 FOWEN THIM & TIET ASST 2									
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS		
1	62X-43888-00	BOLT, SOCKET	3	3						
2	62Y-43880-02	MOTOR ASSY	1	1						
3	62Y-43805-01	.ARMATURE ASSY	1	1						
4	62X-43804-01	.STATOR ASSY	1	1						
5	62Y-43892-00	.BRUSH 2	1	1						
6	62Y-43891-00	.BRUSH 1	1	1						
7	62Y-82181-01	.CIRCUIT BREAKER COMP.	1	1						
8	62X-43807-00	.WIRE SUB ASSY	1	1						
9	69W-4380F-00	.PLATE, BRUSH HOLDER	1	1						
10	62X-4386K-00	.SPRING, BRUSH	2	2						
11	97880-05020	SCREW, PAN HEAD	3	3						
12	97602-04216	.SCREW, PAN HEAD WITH WASHER	2	2						
13	62Y-43881-00	.FRAME, END	1	1						
14	62X-4380H-00	.METAL	1	1						
15	93102-08414	.OIL SEAL	1	1						
16	90201–083J8	WASHER, PLATE	1	1			-			
17	93210-52449	.O-RING	1	1						
				_			-			
				-						

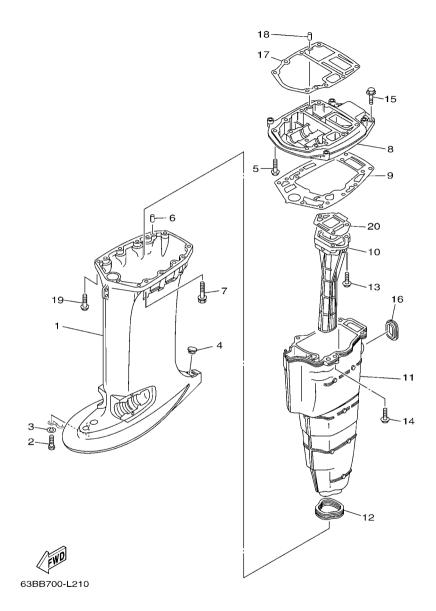


FIG. 26 UPPER CASING

riG	FIG. 26 UPPER CASING										
REF NO.	PART NO.	DESCRIPTION	FTO	WHTO	МНО		REMARKS				
1	63D-45111-01-4D	CASING, UPPER			1		S(16.0")				
	63D-45111-11-4D	CASING, UPPER		1			L(21.0")				
2	97095-06012	BOLT		1	1						
3	92995-06100	WASHER, SPRING		1	1						
4	63D-45155-00	CAP		1	1						
5	97575–08445	BOLT, WITH WASHER	-	2	2	_	† -				
6	93606-12019	PIN, DOWEL	2	2	2						
7	90119-08M83	BOLT, WITH WASHER	(	6	6						
8	63D-41137-01-CA	GUIDE, EXHAUST		1	1						
9	63D-45114-A0	GASKET, UPPER CASING		1	1						
10	6H4-41131-01-CA	MANIFOLD, EXT. 1	-	1		-	+				
	6H5-41131-00-CA	MANIFOLD, EXT. 1		1	1		50,50H				
11	63D-14711-00-CA	MUFFLER 1			1		S(16.0")				
	63D-14711-11-CA	MUFFLER 1		1			L(21.0")				
12	63D-45123-00	GASKET, MUFFLER		1	1						
13	97575–08530	BOLT, WITH WASHER	-;	3	3		† -				
14	97575-08530	BOLT, WITH WASHER	4	4	4						
15	97575-08430	BOLT, WITH WASHER	2	2	2						
16	6H3-45127-00	SEAL		1	1						
17	6H4-45113-A0	GASKET, UPPER CASING		1	1						
18	93606–12019	PIN, DOWEL	-	2	2	_	† -				
19	97575-08445	BOLT, WITH WASHER	2	2	2						
20	6H4-41134-A0	GASKET, EXHAUST MANIFOLD		1	1						
			-	1-	-	-	† - <del> </del>				

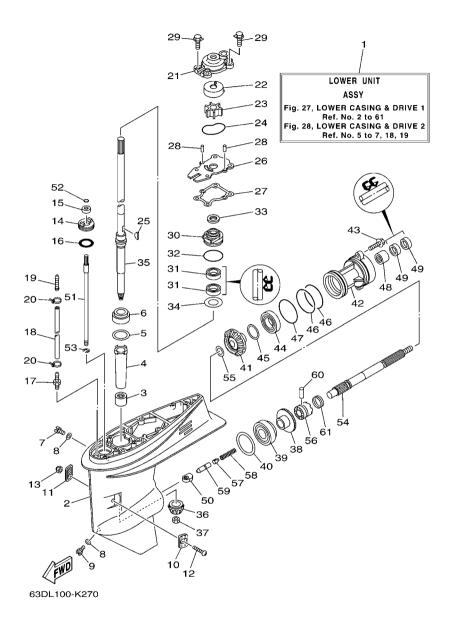


FIG. 27 LOWER CASING & DRIVE 1

REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS
1	63D-45300-03-4D	LOWER UNIT ASSY			1			S(16.0")
	63D-45300-13-4D	LOWER UNIT ASSY	1	1				L(21.0")
2	63D-45301-03-4D	CASING, LOWER	1	1	1			
3	93315–32224	BEARING	1	1	1			
4	6H4-45536-00	SLEEVE, DRIVE SHAFT	1	1	1			
5	663–45587–01	SHIM (T:0.10MM)	1	1	1			UR
	663-45587-10	SHIM (T:0.12MM)	1	1	1			UR
	663-45587-20	SHIM (T:0.15MM)	1	1	1			UR
	663-45587-30	SHIM (T:0.18MM)	1	1	1			UR
	663-45587-40	SHIM (T:0.30MM)	1	1	1			UR
_	663–45587–50	SHIM (T:0.40MM)	1	1	1			UR
	663-45587-60	SHIM (T:0.50MM)	1	1	1			UR
6	93332-00001	BEARING	1	1	1			
7	90340-08002	PLUG, STRAIGHT SCREW	1	1	1			
8	90430-08020	GASKET	2	2	2			
9	688–45341–10	PLUG, DRAÎN	1	1	- <sub>1</sub>		<del> </del>	
10	63D-45214-00	COVER, WATER INLET 1	1	1	1			
11	63D-45215-00	COVER, WATER INLET 2	1	1	1			
12	90152-05010	SCREW, COUNTERSUNK	1	1	1			
13	95380-05600	NUT	1	1	1			
14	63D-45321-00	PLATE	1	1	- <sub>1</sub>		<del> </del>	
15	93106-09014	OIL SEAL	1	1	1			
16	93210-33MG4	O-RING	1	1	1			
17	6E5-45378-00	NIPPLE, HOSE	1	1	1			
18	90445-07ME9	HOSE (L120)			1			S(16.0")
-	90445–07M31	HOSE (L200)	1	1	<u> </u>		<del> </del>	
19	6E5-83558-10	END, NIPPLE	1	1				

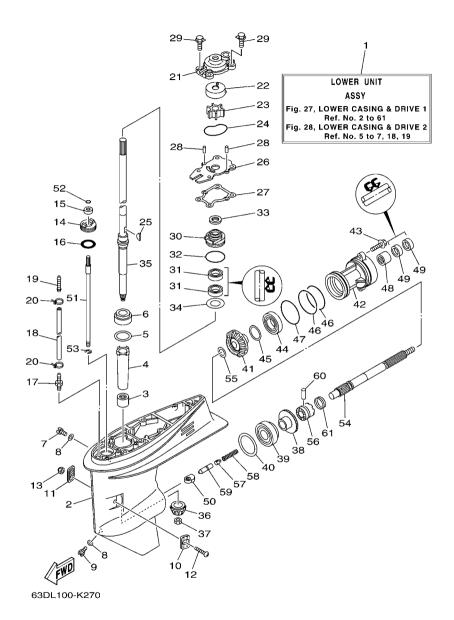
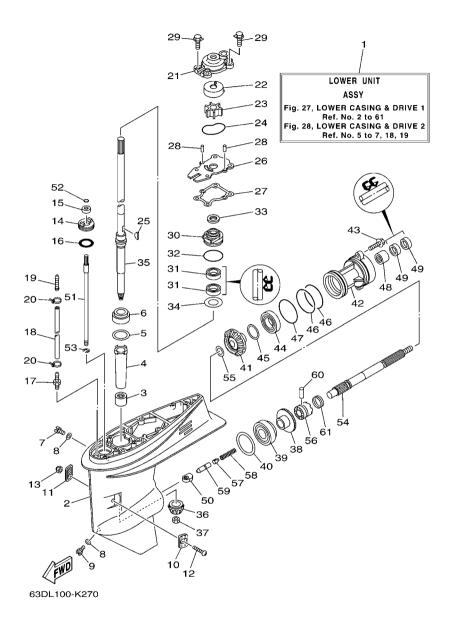


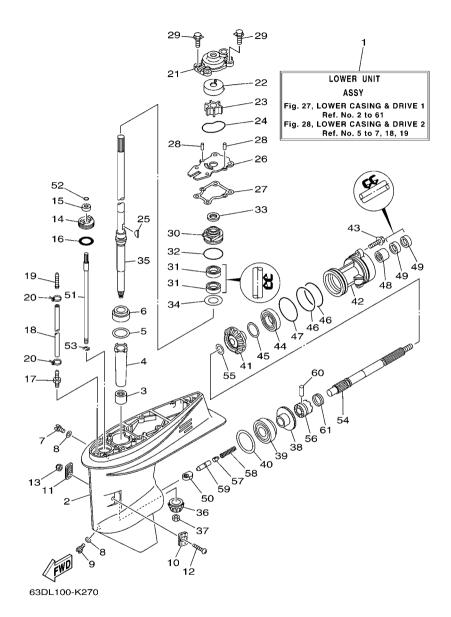
FIG. 27 LOWER CASING & DRIVE 1

REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
19	6E5-83558-00	END, NIPPLE	Ш	3	1		
20	90465-11M10	CLAMP	2	2	2		
21	63D-44311-00	HOUSING, WATER PUMP	1	1	1		
22	63D-44322-00	INSERT, CARTRIDGE	1	1	1		
23	6H3-44352-00	IMPELLER	1	1	1		
24	93210–59MG7	O-RING	1	1	1	 	
25	90280-03024	KEY, WOODRUFF	1	1	1		
26	63D-44323-00	OUTER PLATE, CARTRIDGE	1	1	1		
27	63D-44316-00	GASKET, WATER PUMP	1	1	1		
28	93604-08062	PIN, DOWEL	2	2	2		
29	90119–08M15	BOLT, WITH WASHER	4	4	4	 	
30	6BG-44341-00	HOUSING, WATER PUMP	1	1	1		
31	93101-25M57	OIL SEAL	2	2	2		
32	93210-48001	O-RING	1	1	1		
33	63D-45344-00	COVER, OIL SEAL	1	1	1		
34	90201–27M00	WASHER, PLATE	1	1	1	 	
35	63D-45501-00	DRIVE SHAFT COMP.			1		S(16.0")
	63D-45501-10	DRIVE SHAFT COMP.	1	1			L(21.0")
36	6H4-45551-01	PINION (13T)	1	1	1		
37	90170-12138	NUT	1	1	1		
38	6H4-45560-01	GEAR 1 (24T)	1	1	1	 	
39	93332-00003	BEARING	1	1	1		
40	663-45567-01	SHIM (T:0.10MM)	1	1	1		UR
	663-45567-10	SHIM (T:0.12MM)	1	1	1		UR
	663–45567–20	SHIM (T:0.15MM)	1	1	1		UR
	663–45567–30	SHIM (T:0.18MM)	1	1	1	 <b>-</b>	UR
	663–45567–40	SHIM (T:0.30MM)	1	1	1		UR



## FIG. 27 LOWER CASING & DRIVE 1

REF.	PART NO.	DESCRIPTION	CE	) H		MHO		REMARKS
40	663-45567-50	SHIM (T:0.40MM)		1	1	1		UR
	663-45567-60	SHIM (T:0.50MM)		1	1	1		UR
41	6H4-45571-01	GEAR 2 (24T)		1	1	1		
42	63D-45361-02-4D	CAP, LOWER CASING		1	1	1		
43	90105-08M61	BOLT, FLANGE		2	2	2		
44	93306-001U1	BEARING		1	1	1 -	† -  -	
45	63D-45577-00	SHIM (T:0.10MM)		1	1	1		UR
	63D-45577-10	SHIM (T:0.12MM)		1	1	1		UR
	63D-45577-20	SHIM (T:0.15MM)		1	1	1		UR
	63D-45577-30	SHIM (T:0.18MM)		1	1	1		UR
	63D-45577-40	SHIM (T:0.30MM)	-	1	1	1 -	† - -	UR
	63D-45577-50	SHIM (T:0.40MM)		1	1	1		UR
	63D-45577-60	SHIM (T:0.50MM)		1	1	1		UR
46	93210-74MG5	O-RING		2	2	2		
47	93210-69MG6	O-RING		1	1	1		
48	93317–22204	BEARING	-	1	1	<u> </u>	+- -	
49	93101-22M00	OIL SEAL		2	2	2		
50	663-44151-00	CAM, SHIFT		1	1	1		
51	63D-44144-00	ROD, SHIFT		1	1	1		
52	93210-07003	O-RING		1	1	1		
53	99001–08600	CIRCLIP	-	1	1	<del>-</del> -	+- -	
54	63D-45611-00	SHAFT, PROPELLER		1	1	1		
55	90201–22429	WASHER, PLATE		1	1	1		
56	63D-45631-01	CLUTCH, DOG		1	1	1		
57	663-45634-00	SLIDE, SHIFT		1	1	1		
58	90501–16M01	SPRING, COMPRESSION	-	1	1	<u>-</u>	+- -	
59	63D-45635-00	PLUNGER, SHIFT		1	1	1		



## FIG. 27 LOWER CASING & DRIVE 1

REF.	PART NO.	DESCRIPTION	ETO	0 MHTO	МНО		REMARKS
	90250-06023	PIN, STRAIGHT	1	1	1		
61	663-45633-00	RING, CROSS PIN	1	1	1		
			 			- + -	
			 			- + -	
			 	<u> </u>		-   -	
			 			_	
			 			_ † -	

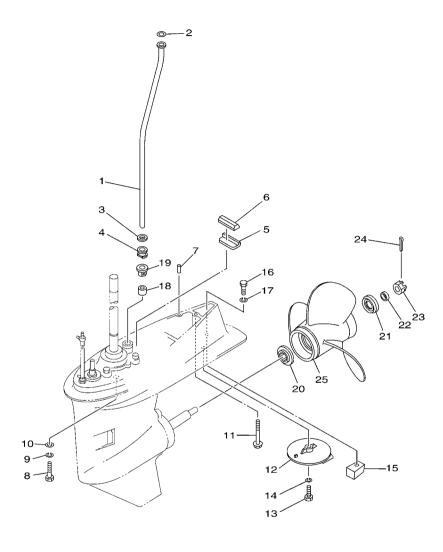




FIG. 28 LOWER CASING & DRIVE 2

	rid. 26 LOWER CASING & DRIVE 2									
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS			
1	63D-44361-00	TUBE, WATER 1			1		S(16.0")			
	63D-44361-10	TUBE, WATER 1	1	1			L(21.0")			
2	90202-12060	WASHER, PLATE	1	1	1					
3	90430-12072	GASKET	1	1	1					
4	63D-44367-00	DAMPER, WATER SEAL 3	1	1	1					
5	663–45376–00	GUIDE, SEAL DAMPER	1	1	1					
6	63D-45375-00	DAMPER, SEAL	1	1	1					
7	93606–12019	PIN, DOWEL	2	2	2					
8	97075-10040	BOLT	4	4	4					
9	92995-10100	WASHER	4	4	4					
10	92995–10600	WASHER	4	4	4					
11	97575-08460	BOLT, WITH WASHER	1	1	1					
12	664-45371-01	TAB-TRIM	1	1	1					
13	97095-08025	BOLT	1	1	1					
14	92995-08100	WASHER	1	1	1					
15	67C-45251-00	ANODE	1	1	1		-			
16	97095–08035	BOLT	1	1	1					
17	92995-08100	WASHER	1	1	1					
18	663-44366-00	DAMPER, WATER SEAL 2	1	1	1					
19	63D-44312-00	COVER, WATER PUMP HOUSING	1	1	1					
20	663–45987–02	SPACER 1	1	1	1		-			
21	66T-45997-00	SPACER 2	1	1	1					
22	90389-22M01	BUSH	1	1	1					
23	90171–16011	NUT, CASTLE	1	1	1					
24	91490–30025	PIN. COTTER	1	1	1					
25	663–45941–01	PROPELLER (3X10-3/4"X17"-G)	1	1	- <u>-</u>					
	663-45949-01	PROPELLER (3X10-3/4"X16"-G)	1	1	1		UR			

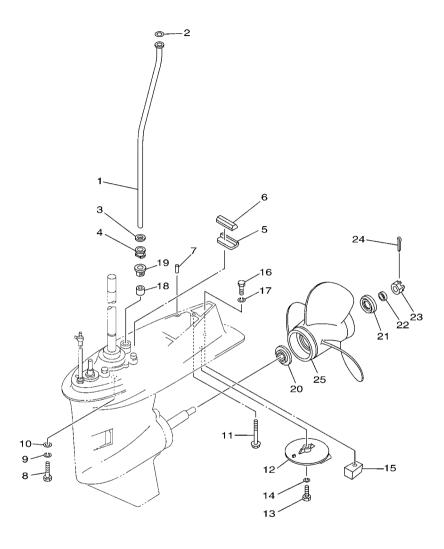




FIG. 28 LOWER CASING & DRIVE 2

FIG	FIG. 28 LOWER CASING & DRIVE 2									
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS		
25	663-45952-02	PROPELLER (3X11-3/8"X12"-G)	1	1	1			UR		
	663-45954-01	PROPELLER (3X11-3/4"X10"-G)	1	1	1			UR		
	663-45956-01	PROPELLER (3X12-1/4"X9"-G)	1	1	1			UR		
	663-45958-01	PROPELLER (3X11-1/4"X14"-G)	1	1	1			UR		
	69W-45943-00	PROPELLER (3X11"X15"-G)	1	1	1			UR		
	69W-45945-00	PROPELLER (3X11-1/8"X13"-G)	1	1	1		† <del>-</del>	UR		
	69W-45947-00	PROPELLER (3X11-5/8"X11"-G)	1	1	1			UR		
	69W-45952-00	PROPELLER (3X11-3/8"X12"-G)	1	1	1			UR		
	69W-45958-00	PROPELLER (3X11-1/4"X14"-G)	1	1	1			UR		
	6H5-45943-00	PROPELLER (3X10"X15"-G)	1	1	1			UR WITH LIP CUP		
	6H5-45945-00	PROPELLER (3X10-3/8"X13"-G)	1	1	1		† <del>-</del>	UR WITH LIP CUP		
	6H5-45952-00	PROPELLER (3X10-5/8"X12"-G)	1	1	1			UR WITH LIP CUP		
	6H5-45958-00	PROPELLER (3X10-1/4"X14"-G)	1	1	1			UR WITH LIP CUP		
	663-45930-00	PROPELLER (3X10-1/4"X14"-G)	1	1	1			UR		
	663-45974-02	PROPELLER (3X10-5/8"X13"-G)	1	1	1			UR		
	663-45976-00	PROPELLER (3X10-1/4"X15"-G)	1	1	1		-	UR		
	663-45978-00	PROPELLER (3X10-1/4"X16"-G)	1	1	1			UR		
	663-45970-60	PROPELLER (3X11-3/4"X12"-G)	1	1	1			UR		
	663-45972-60	PROPELLER (3X12"X11"-G)	1	1	1			UR		
	663-45974-60	PROPELLER (3X11-1/2"X13"-G)	1	1	1			UR		
	697–45970–00	PROPELLER (3X11-1/4"X14"-G)	1	1	1		-	UR		
				-	-		† <b>-</b>			

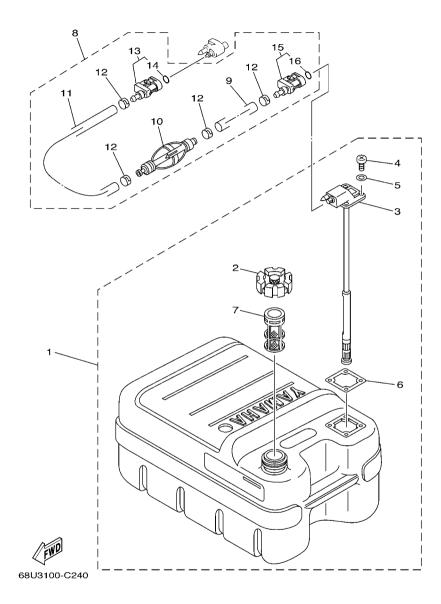
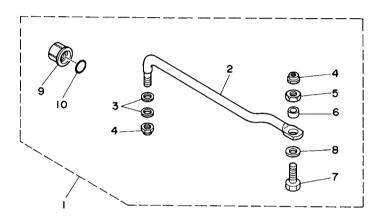


FIG. 29 FUEL TANK

REF.						FIG. 29 FUEL TANK									
NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS								
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1	1		AP FOR OCE								
2	6YJ-24610-01	.CAP ASSY	1	1	1										
3	6Y1-24260-12	.FUEL METER ASSY	1	1	1		WITH INDICATOR								
4	90157-05M19	.SCREW, PAN HEAD	4	4	4										
5	6Y1-24329-00	.SEAL	4	4	4										
6	6Y1-24268-00	.GASKET, FUEL METER	1	1	1	 									
7	6YJ-24167-00	STRAINER	1	1	1										
8	61J-24306-04	FUEL PIPE COMP. 1	1	1	1		AP FOR OCE								
9	90445-11M06	.HOSE (L2050)	1	1	1										
10	61J-24360-00	.PRIMER PUMP ASSY	1	1	1										
11	90445–11M05	.HOSE (L850)	1	1	1	 									
12	650-24351-51	.BAND 1	4	4	4										
13	6G1-24305-05	.FUEL PIPE JOINT COMP. 2	1	1	1										
14	93210-08287	O-RING	1	1	1										
15	6Y1-24305-06	.FUEL PIPE JOINT COMP. 2	1	1	1										
16	93210-08287	ō-RING	1	1	1	 									
				-		 									
				_		 									

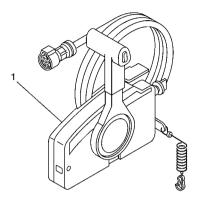


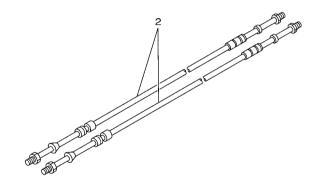
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## FIG. 30 STEERING GUIDE

FIG	FIG. 30 STEERING GUIDE									
REF NO.		DESCRIPTION	ETO	WHTO	МНО		REMARKS			
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT	1				AP			
2	63D-61351-00	.ROD, STEERING LINK	1							
3	90201-10M20	.WASHER, PLATE	2							
4	90185-09M01	.NUT, SELF-LOCKING	2							
5	90170-09M03	.NUT	1							
6	90387–10M42	.COLLAR	1	-		_ †				
7	90101-09M01	.BOLT	1							
8	90201-10M63	.WASHER, PLATE	1							
9	6E5-43145-01	.CAP, CLAMP BRACKET	1							
10	93210-16275	.O-RING	1							
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# FIG. 31 REMOTE CONTROL BOX

REF	PART NO.	DESCRIPTION	0	WHTO	МНО		REMARKS
NO.	703–48205–1A	REMOTE CONTROL ASSY (10P)	1 E10	¥	Σ		AP OCE WITH PT/T SW.
2	701–48320–00	CABLE, REMOTE CONTROL L=12F	2				UR
	701–48320–20	CABLE, REMOTE CONTROL L=13F	2				UR
	701–48320–30	CABLE, REMOTE CONTROL L=14F	2				UR
	701–48320–50	CABLE, REMOTE CONTROL L=15F	2				UR
	701–48320–60	CABLE, REMOTE CONTROL L=16F	 2	_		 -	UR
	701–48320–80	CABLE, REMOTE CONTROL L=17F	2				UR
			 	-		 	
			 	_		 	
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			 	_		 _	

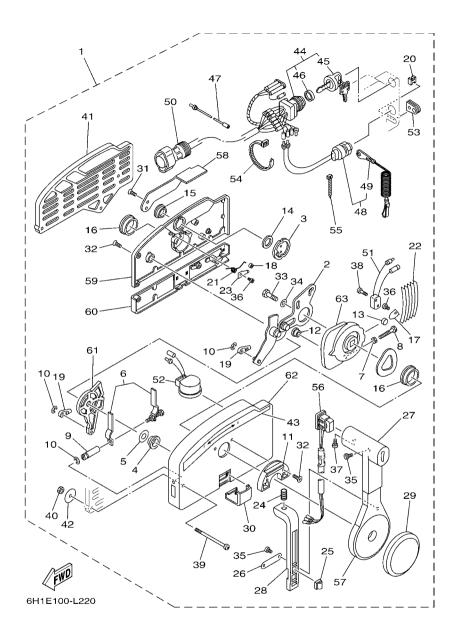


FIG. 32 REMOTE CONTROL ASSY

REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	МНО			REMARKS
1	703–48205–1A	REMOTE CONTROL ASSY (10P)	1					AP OCE WITH PT/T SW.
2	703–48261–01	.ARM, THROTTLE	1					
3	703-48153-00	.SHAFT, FREE ACCEL.	1					
4	703-48235-00	.BUSHING	1					
5	703-48268-00	.SPACER	1					
6	703–48264–00	.FRICTION, THROTTLE	 1	-		-	<del> </del>	
7	95380-05600	.NUT	1					
8	97380-05025	.BOLT	1					
9	703-48265-00	.SHAFT, FRICTION	1					
10	93430-06024	.CIRCLIP	3					
11	703–48245–00	.PLATE, LOCK	 - 1	-		_	<del> </del>	
12	703–48252–00	.ROLLER, CAM	1					
13	701–48248–00	.ROLLER, FREE ACCEL.	1					
14	703–48198–00	.WASHER, WAVE	1					
15	703–48243–00	.BUSHING	1					
16	703–48236–00	.BUSHING 1	 2	_	-	-	<del> </del>	
17	703–48189–00	.RETAINER	1					
18	703–48234–00	.ROLLER, DETENT	1					
19	703–48345–01	.CABLE END, REMOTE CONTROL 2	2					
20	703–48358–00	.ANCHOR, CABLE	1					
21	703–48244–00	.SPRING, FREE ACCEL.	 - <sub>1</sub>	-		-	<del> </del>	
22	703–48238–00	.SPRING, DETENT	5					
23	703–48246–00	.SPACER	1					
24	703–48227–00	.SPRING, NEUTRAL LOCK	1					
25	703-82594-00	.CLAMP	1					WITH PT/T SW.
<u>_</u> 26	703–48226–00	.PLATE, STOPPER	 - <sub>-</sub>	-	<b>-</b> -	_	<del> </del>	
27	703–48222–00	.GRIP, CONTROL LEVER	1					SINGLE

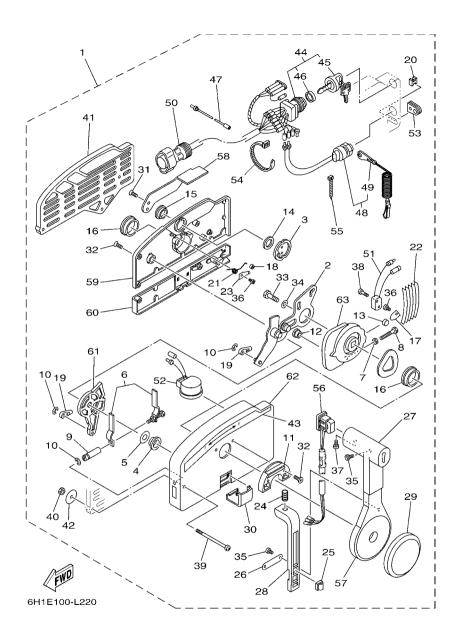


FIG. 32 REMOTE CONTROL ASSY

				_		l		
REF NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO			REMARKS
28	703-48223-00	.LOCK, NEUTRAL	1					
29	703–48225–00	.COVER	1					
30	703–48219–00	.COVER, LEAD	1					
31	703-48281-00	.SCREW	2					
32	703-48282-00	.SCREW	7					
33	97380-08030	BOLT	1	-				
34	92990-08600	.WASHER, PLATE	1					
35	98580-04010	.SCREW, PAN HEAD	3					
36	98580-04006	.SCREW, PAN HEAD	2					
37	98580-05010	.SCREW, PAN HEAD	1					
38	98580-03015	SCREW, PAN HEAD	2	_	-			
39	703–48291–10	.SCREW (M6)	3					
40	95380-06600	.NUT, HEXAGON	3					
41	703–48293–10	.SPACER, REMOTE CONTROL	1					SINGLE
42	701–48287–00	.WASHER	3					
43	703–48215–00	GRĀPHIC	1	_	-			
44	703-82510-43	.MAIN SWITCH ASSY	1					
45	703–82577–00	CAP, KEY	1					
46	6K1-82532-00	CAP	1					
47	703-82531-00	.WIRE, LEAD (L70)	1					
48	 688–82575–01	ENGINE STOP SWITCH ASSY	1	-				
49	682-82556-00	LANYARD, STOP SWITCH	1					
50	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M)	1					(10P)
51	703-82540-00	.NEUTRAL SWITCH ASSY	1					
52	703–83383–11	.BUZZER	1					
53	703–48284–00	.GROMMET	- <sub>1</sub> -	-	<b>-</b> -		-	
54	703–82591–00	.BAND	1					

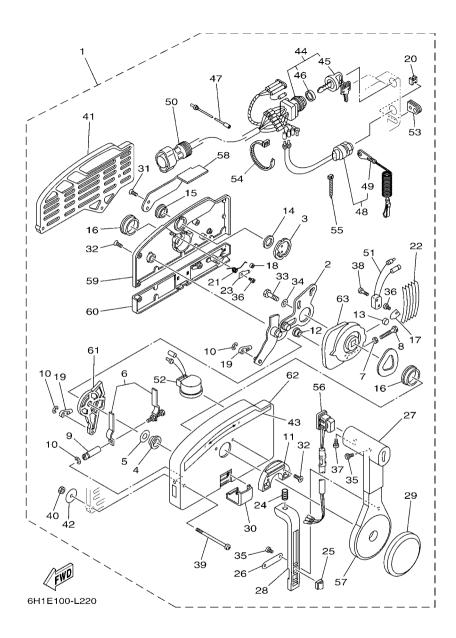


FIG. 32 REMOTE CONTROL ASSY

TIG. 02 NEMOTE CONTINUE ACCT											
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO			REMARKS			
55	703–82592–00	.BAND	1								
56	703-82563-02	.TRIM & TILT SWITCH ASSY	1					WITH PT/T SW.			
57	703-48221-00	.LEVER, CONTROL	1								
58	703-48152-00	.KNOB, FREE ACCEL.	1								
59	703–48212–00	.BACK PLATE 1	1								
60	703–48213–00	BACK PLATE 2	1	-		-					
61	703–48271–00	.ARM, SHIFT	1								
62	703–48211–02	.HOUSING,1	1								
63	703–48232–00	.GEAR	1								
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				-	<u> </u>	-	<del> </del>				
				1		1					

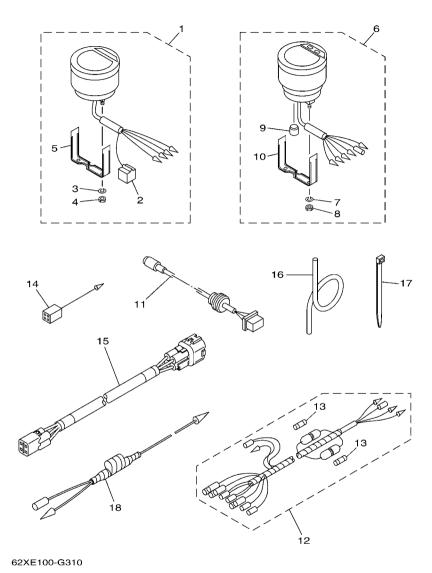


FIG. 33 METER

FIG	. 33 WEIER						
REF	PART NO.	DESCRIPTION	ETO	WHTO	МНО		REMARKS
1	6Y5-8350T-90	DIGITAL TACHOMETER ASSY	1				AP
2	9E450-04533	.CONNECTOR	1				F-4-W
3	92990-04100	.WASHER, SPRING	2				
4	95380-04600	.NUT	2				
5	6Y5-8355X-T1	.BRACKET, METER 1	1				
6	6Y5-83570-S5	SPEEDOMETER ASSY	1	-	-	- †	AP 50H-OCE
7	92990-04100	.WASHER, SPRING	2				
8	95380-04600	.NUT	2				
9	6Y5-83533-T2	.GROMMET	1				
10	6Y5-8355X-T1	.BRACKET, METER 1	1				
11	6Y5-87122-S0	CORD ASSY 1	1	-		- †	AP 50H-OCE
12	6Y5-83553-M0	WIRE, LEAD (L=2.5M)	1				AP 50H-OCE
	6Y5-83553-00	WIRE, LEAD (L=2.5M)	1				AP 40V
13	1E6-82151-00	.FUSE (10A)	2				FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)	1				FOR 6Y5-83553-00
14	6Y5-82117-00	WIRE, LEAD (BLACK) (L300)	- <sub>1</sub>	-		- †	AP 50H-OCE
15	6Y5-83653-30	WIRE, LEAD (L=8.0M)	1				AP 50H-OCE 4P,8M
	6Y5-83653-20	WIRE, LEAD (L=7.0M)	1				AP 40V 4P,7M
16	6Y5-83557-10	TUBE (8M)	1				AP 50H-OCE
17	90465-11M10	CLAMP	2				AP 50H-OCE
18	6H4-81315-11	LEAD WIRE ASSY	- <sub>1</sub>	-	-	- †	
				-		-+	-

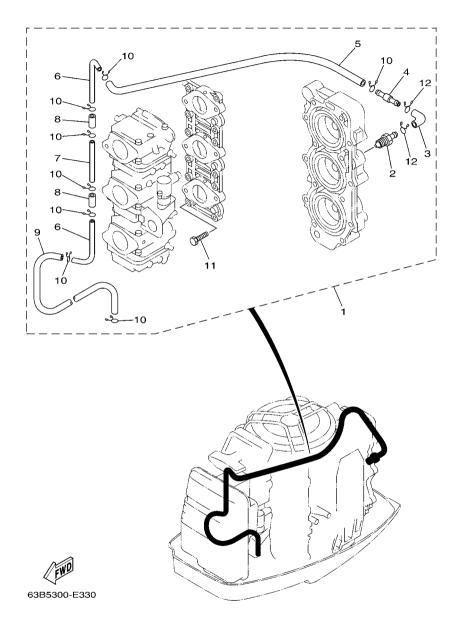


FIG. 34 OPTIONAL PARTS

	. 04 01 110117	ETAINO					
REF NO.		DESCRIPTION	ЕТО	WHTO	МНО		REMARKS
1	63D-12440-51	HEAT EXCHANGER ASSY	1	1			AP
2	6H4-12469-01	JOINT 1	1	1			
3	6E5-24315-00	.PIPE 5	1	1			
4	63D-12469-00	JOINT 1	1	1			
5	6E5-12481-00	.PIPE 1	1	1			
6	6H4-12466-A0	.EXCHANGER, HEAT	 2	2		  -	
7	6H4-12466-B0	.EXCHANGER, HEAT	1	1			
8	90445-11M30	.HOSE (L20)	2	2			
9	90445-11M66	.HOSE (L410)	1	1			
10	90467-10M04	.CLIP	8	8			
11	90101–06128	BOLT	  1	1		  -	
12	90467-11M08	.CLIP	2	2			
			 	-		  -	
			 	_		  -	
			 	-		 	

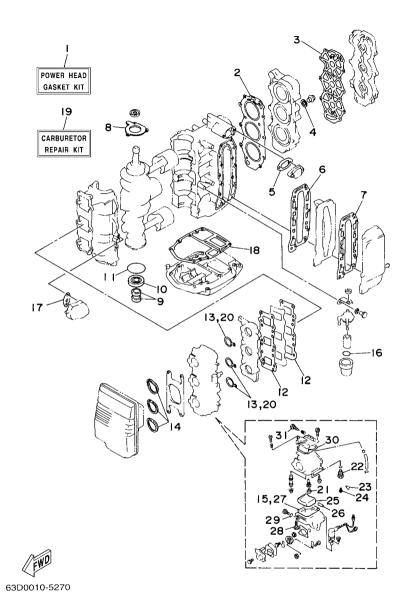


FIG. 35 REPAIR KIT 1

REF				0	_			
NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO			REMARKS
1	63D-W0001-00	POWER HEAD GASKET KIT	1	1	1			
2	63D-11181-A2	.GASKET, CYLINDER HEAD 1	1	1	1			
3	63D-11193-A0	.GASKET, HEAD COVER 1	1	1	1			
4	90430-14115	.GASKET	1	1	1			
5	6J8-12414-A0	.GASKET, COVER	1	1	1			
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER	1	1	1	_	† - -	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER	1	1	1			
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING	1	1	1			
9	93104-16M01	.OIL SEAL	2	2	2			
10	93102-25M28	.OIL SEAL	1	1	1			
11	93210–58M21	.O-RING	1	1	1	-	† - -	
12	6H4-13621-A1	.GASKET, VALVE SEAT	2	2	2			
13	6H4-14198-01	.GASKET	3	3	3			
14	6H3-14457-01	.SEAL	3	3	3			
15	6H4-14984-00	.GASKET, FLOAT CHAMBER	3	3	3			
16	93210–32738	.O.RING	1	1	1	-	† - -	
17	650-24431-A0	.GASKET, FUEL PUMP 1	1	1	1			
18	6H4-45113-A0	.GASKET, UPPER CASING	1	1	1			
19	6H4-W0093-03	CARBURETOR REPAIR KIT	1	1	1			
20	6H4-14198-01	.GASKET	3	3	3			
21	676–14966–00		3	3	3			
22	6H4-14590-01	.NEEDLE VALVE ASSY	3	3	3			
23	663-14159-00	.CLIP	3	3	3			
24	676–14186–00	.PIN, FLOAT	3	3	3			
25	6H4-14985-01	.FLOAT	3	3	3			
26	6H4-14548-00	.PIN, FLOAT ARM	3	3	3		- -	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER	3	3	3			

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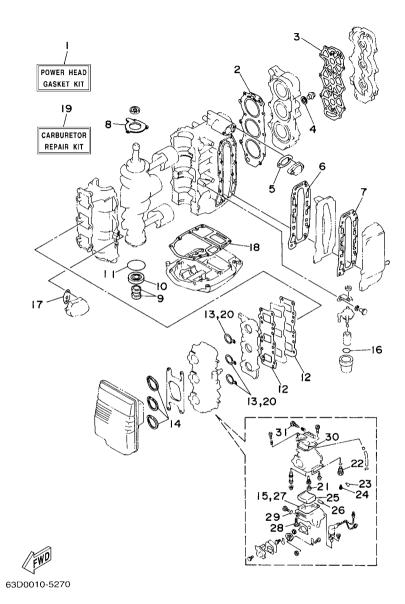


FIG. 35 REPAIR KIT 1

REF.	PART NO.	DESCRIPTION	ETO	3 WHTO	МНО			REMARKS
	97980-04114	.SCREW, WITH WASHER	3	3	3			
29	93210-04230	.O-RING	3	3	3			
30	6H4-14147-00	.O-RING	3	3	3			
31	692–14923–00	.SCREW, PILOT	3	3	3			
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			 	_		_		
				-			_	

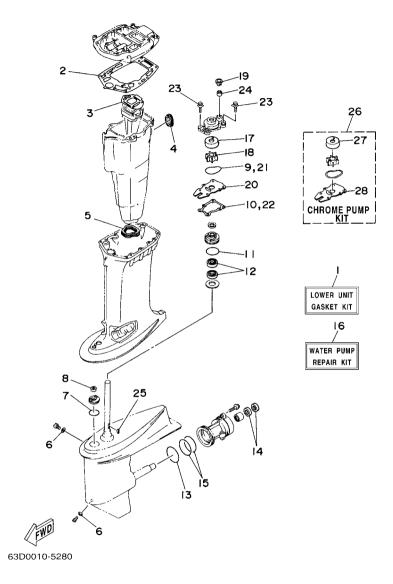


FIG. 36 REPAIR KIT 2

REF	PART NO.	DESCRIPTION		WHTO	0		REMARKS
NO.	63D-W0001-21	LOWER UNIT GASKET KIT	0 1	1	위 1		newanks
-							
	63D-45114-A0	.GASKET, UPPER CASING	1	1	1		
	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD	1	1	1		
4	6H3-45127-00	SEAL	1	1	1		
5	63D-45123-00	.GASKET, MUFFLER	1	1	1		
6	90430-08020	GASKET	2	2	2	 _	
7	93210-33MG4	.O-RING	1	1	1		
8	93106–09014	.OIL SEAL	1	1	1		
9	93210-59MG7	.O-RING	1	1	1		
10	63D-44316-00	.GASKET, WATER PUMP	1	1	1		
11	93210–48001	O-RING	1	1	1	 	
12	93101–25M57	.OIL SEAL	2	2	2		
13	93210-69MG6	.O-RING	1	1	1		
14	93101-22M00	.OIL SEAL	2	2	2		
15	93210-74MG5	.O-RING	2	2	2		
16	63D-W0078-01	WATER PUMP REPAIR KIT	- <sub>1</sub>	1	- <del>-</del>	 	
17	63D-44322-00	.INSERT, CARTRIDGE	1	1	1		
18	6H3-44352-00	.IMPELLER	1	1	1		
19	63D-44312-00	.COVER, WATER PUMP HOUSING	1	1	1		
20	63D-44323-00	OUTER PLATE, CARTRIDGE	1	1	1		
21	93210–59MG7		- <sub>1</sub>	1	1	 	
22	63D-44316-00	.GASKET, WATER PUMP	1	1	1		
23	90119-08M15	.BOLT, WITH WASHER	4	4	4		
24	663-44366-00	.DAMPER, WATER SEAL 2	1	1	1		
25	90280-03024	.KEY, WOODRUFF	1	1	1		
26	63D-W0078-0A	CHROME PUMP KIT	- <sub>1</sub>	1	1	 	
27	63D-44322-40	.INSERT, CARTRIDGE	1	1	1		

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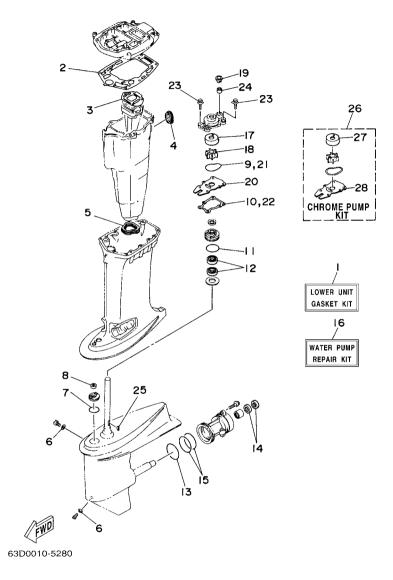


FIG. 36 REPAIR KIT 2

REF NO.	PANT NO.	DESCRIPTION	ETO	OTHW 1	OHW 1		REMARKS
28	63D-44323-40	OUTER PLATE, CARTRIDGE	1	1	1		
				_		_	
				_			
				_		_	

PART NO.	REF. NO.										
63D-11111-00-1S	2 - 22	63D-13436-40	1 – 12	6H1-14485-00	4 - 5	676–15741–03	10 – 25	6H4-24313-00	8 - 32	6H4-41134-A0	36 - 3
6H4-11119-01	2 - 18	6H5-13610-00	4 – 1	63V-14523-00	5 - 7	63D-15746-00	10 - 42	6H4-24314-00	8 - 12	63D-41137-01-CA	26 - 8
63D-11181-A2	2 - 23	6H4-13621-A1	4 - 7	6H4-14548-00	5 - 10	656-15748-00	10 - 46	6E5-24315-00	34 – 3	63D-41213-00	19 – 3
	35 – 2		35 - 12		35 - 26	6F5-15752-00	10 - 9	6Y1-24329-00	29 – 5	6H4-41217-01	4 - 23
63D-11191-00-1S	2 - 26	6H4-13624-01	4 - 6	679-14555-00	5 - 25	689-15755-01	10 - 16	650-24351-51	29 - 12	6E9-41237-00	6 - 20
63D-11193-A0	2 - 27	6H4-13641-12	4 – 4	6H4-14567-00	5 - 31	6H4-15758-01-4D	10 - 4	61J-24360-00	29 - 10		7 - 20
	35 – 3	6H4-13641-30	4 – 4	6H2-14578-00	5 - 9	6H4-15761-00	1 – 2	63D-24364-10	18 - 22	6H1-41237-00	6 - 16
688-11325-00	2 - 20	6H3-14137-00	5 - 32	6H4-14590-01	5 - 27	6H4-15762-00	10 - 7	63D-24367-00	18 - 25		7 – 16
650-11370-01	2 - 3	6X4-14137-00	16 - 26		35 - 22	63D-15770-00	10 - 45	6E5-24367-01	15 – 27	6H4-41237-00	19 – 8
688-11370-01	2 - 7	6H4-14146-00	5 - 16	6K5-14592-00	5 – 5	63D-15771-00-1S	10 - 31	650-24378-00	2 - 8	6H4-41241-01	6 - 15
6H4-11372-01	2 - 5	6H3-14146-10	5 - 16	63D-14711-00-CA	26 - 11		14 - 20	688-24378-00	8 - 30		7 – 15
6H4-11400-14	3 - 8	6H4-14146-10	5 - 15	63D-14711-11-CA	26 - 11	6H4-15772-02	10 - 35	692-24410-00	8 - 14	6H4-41257-00	4 - 17
6H4-11536-00	3 - 9	6H3-14146-20	5 - 16	692-14923-00	5 - 26		14 - 24	663-24411-00	8 - 19	6H4-41259-01	4 - 20
6H4-11537-01	6 - 4	6H4-14146-30	5 - 15		35 - 31	63D-15774-00	19 - 30	692-24411-00	8 - 16	6J8-41262-00	4 - 21
	7 – 4	6H4-14147-00	5 - 30	676-14943-30	5 - 22	6F5-15779-02	10 - 17	6H3-24411-10	5 - 41	661-41262-02	4 - 18
6H4-11545-00	11 - 14		35 - 30	676-14943-32	5 - 22	6H4-15787-01	10 - 15	6A0-24412-02	8 - 25	6H4-41271-02	4 - 19
63D-11603-00	3 - 14	663-14159-00	5 - 12	676-14943-33	5 - 22	6A0-15789-00	10 - 8	6A0-24413-00	8 - 15	689-41273-00	4 - 24
63D-11604-00	3 - 14		35 - 23	63D-14943-81	5 - 22	63D-21707-00	6 - 21	6H4-24413-00	5 - 39	6J8-41274-00	4 - 22
63D-11605-00	3 - 14	676-14186-00	5 - 13	62W-14947-00	5 - 21	63D-21707-10	7 – 21	6L5-24421-00	5 - 38	6X4-41291-00	16 – 8
6H4-11631-01-95	3 - 13		35 - 24	62X-14947-00	5 – 21	6H3-21732-00	1 - 14	6A0-24421-01	8 - 23	63D-41632-00	19 – 5
648-11633-00	3 - 15	6H4-14198-01	4 - 9	63D-14947-00	5 – 21	6H3-21735-00	1 - 15	650-24431-A0	8 – 26	63D-41636-00	19 – 7
6H4-11634-01	3 - 18		35 - 13	6H4-14948-11	5 - 24	63D-21744-00	6 - 33		35 - 17	6X4-42101-G3	16 – 1
6H4-11635-01	3 - 13		35 - 20	62X-14948-12	5 - 24		7 - 30	648-24434-01	8 - 17	6X4-42101-S3	16 – 1
6H4-11636-01	3 - 13	62W-14301-00	5 – 1	6H4-14948-12	5 - 24	6H4-21752-00	6 - 24	6H3-24434-10	5 - 42	6X4-42111-02-8D	16 – 2
6H4-11641-00	3 - 17	62X-14301-00	5 – 1	676-14966-00	5 - 23	6H1-21757-00	6 - 31	648-24435-02	8 - 20	6X4-42115-00	16 - 22
6E5-12411-30	2 - 30	63D-14301-00	5 – 1		35 - 21	6H4-21757-00	7 – 29	6H3-24452-10	5 - 29	6X4-42119-01	16 - 5
688-12412-00	2 - 31	62X-14301-10	5 – 1	6H4-14980-00	5 – 18	6J8-21758-00	6 - 30	6H4-24486-00	5 - 40	63D-42121-22-8D	16 - 57
6H4-12413-00-1S	2 - 32	62W-14302-00	5 – 2		5 – 18	63D-2175R-00	6 - 26	61N-24521-00	8 - 7	63D-42126-00	16 - 17
6J8-12414-A0	2 - 33	62X-14302-00	5 - 2	6H3-14980-10	5 - 18		7 - 24	61N-24560-00	8 - 5	6X4-42128-00	16 - 13
	35 - 5	63D-14302-00	5 – 2	6H4-14984-00	5 - 17	63D-2176M-00	6 - 27	61N-24563-00	8 - 6	6X4-42131-01	16 - 54
63D-12440-51	34 – 1	62X-14302-10	5 – 2		35 - 15		7 – 25	6H4-24566-02	8 - 9	6X4-42137-00	16 – 7
6H4-12466-A0	34 - 6	62W-14303-00	5 - 3		35 - 27	6H4-21770-00	6 - 28	6YJ-24610-01	29 – 2	6X4-42159-00	16 - 48
6H4-12466-B0	34 - 7	62X-14303-00	5 – 3	6H4-14985-01	5 - 14		7 - 26	6H4-24633-00	7 – 27	6X4-42177-00	16 – 6
63D-12469-00	34 – 4	63D-14303-00	5 – 3		35 - 25	63D-2177H-00	1 – 13	6H5-24633-00	6 - 29	63D-42508-00	18 – 1
6H4-12469-01	34 – 2	62X-14303-10	5 - 3	6H3-14992-00	5 - 19	1UF-22434-00	24 - 21	6H4-24634-00	7 - 31	63B-42510-01-4D	23 - 1
6E5-12481-00	34 - 5	6A0-14325-00	8 - 24	6H4-15100-13	2 - 2	62Y-22434-00	24 - 54	63D-26301-01	16 - 42	63D-42510-12-4D	23 - 1
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90243-04M01	21 – 6	90445-07M23	6 - 10		23 - 28	90506-32M22	22 - 24		10 - 44	93210-29375	24 - 10
90249-06M19	20 - 22		7 – 10		27 - 20	90508-18M24	22 - 29		12 - 6		24 - 24
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