



PARTS CATALOGUE

50-2012 (62XN)

40V'12 (63DM)

50H'12 (62XN/63GB)

50

40V/50H

PARTS CATALOGUE

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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

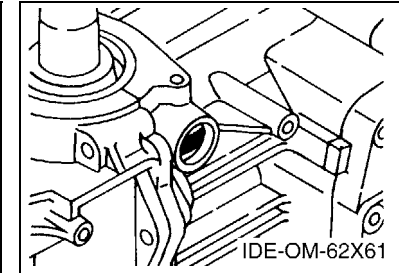
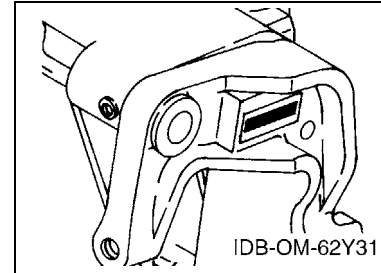
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
50	6H5K-1031324	40V	6H4K-1019856
50H	6H5K-1031324		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	ETO	50,40VETO,50HETO
2	WHTO	40VWHTO,50HWHTO
3	MHO	50HMHO

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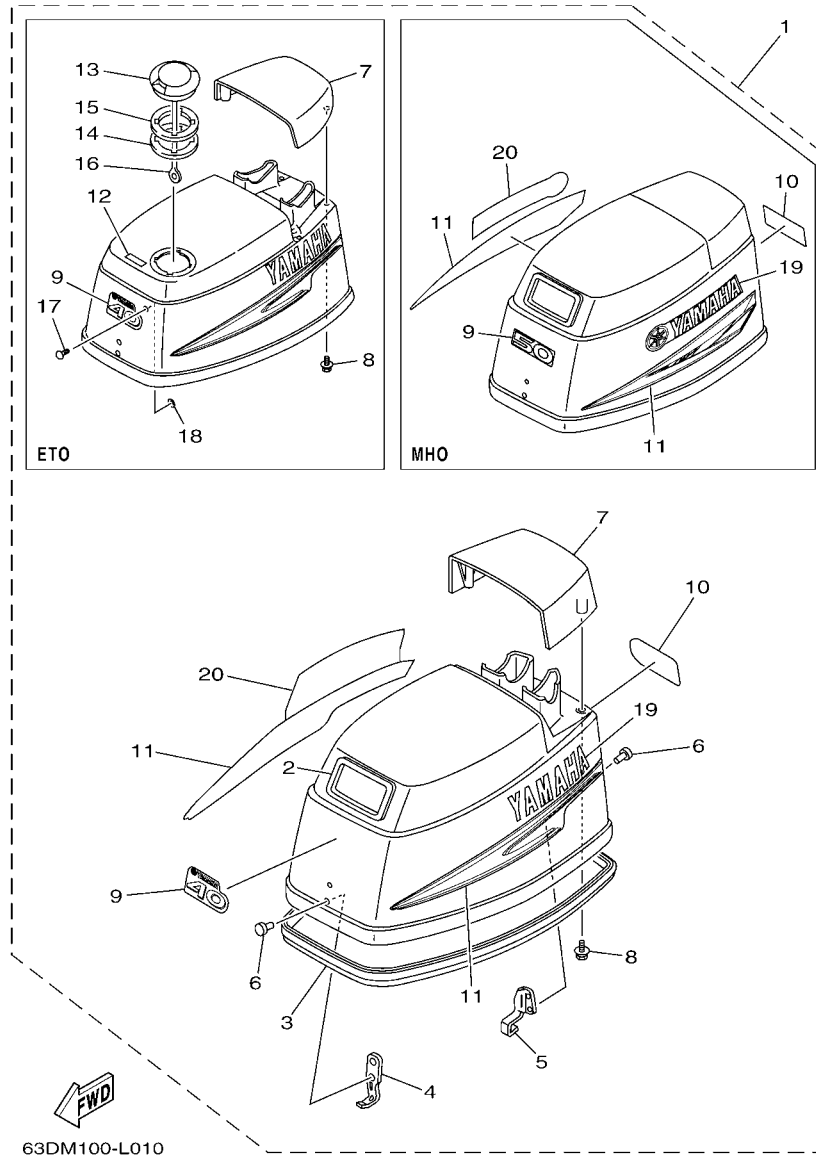


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS																																		
1	63D-42610-60	TOP COWLING ASSY	1			40VETO																																		
	63B-42610-30	TOP COWLING ASSY		1		40VWHTO																																		
	62X-42610-60	TOP COWLING ASSY	1			50,50HETO																																		
	62X-42610-80	TOP COWLING ASSY		1		50HWHTO																																		
	62X-42610-00	TOP COWLING ASSY			1	50HMHO																																		
2	6H4-15761-00	.SEAL, RUBBER 1		1	1																																			
3	6H4-42615-00	.SEAL	1	1	1																																			
4	6H4-42651-00	.HOOK	1	1	1																																			
5	6H4-42652-00	.HOOK	1	1	1																																			
6	90266-04M01	.RIVET	4	4	4																																			
7	6H4-42613-11-4D	.MOLDING, AIR DUCT	1																																					
	6H4-42613-01-4D	.MOLDING, AIR DUCT		1	1																																			
8	90119-06M99	.BOLT, WITH WASHER	4	4	4																																			
9	63D-42677-30	.GRAPHIC, FRONT	1	1		40V																																		
	62X-42677-30	.GRAPHIC, FRONT	1	1		50,50H																																		
	62X-42678-40	.GRAPHIC, REAR			1	50H																																		
10	63D-42678-20	.GRAPHIC, REAR	1	1		40V																																		
	62X-42678-20	.GRAPHIC, REAR	1	1		50,50H																																		
	62X-42678-40	.GRAPHIC, REAR			1	50H																																		
11	63D-W0070-20	.GRAPHIC SET	1	1																																				
	688-W0070-40	.GRAPHIC SET			1																																			
12	.MARK	1				13	63D-2177H-00	.DISK CAP 2	1				14	6H3-21732-00	.SEAL 1	1				15	6H3-21735-00	.SEAL 2	1				16	6H1-42694-00	.BAND	1				17	90338-05M03	.PLUG	1			
13	63D-2177H-00	.DISK CAP 2	1																																					
14	6H3-21732-00	.SEAL 1	1																																					
15	6H3-21735-00	.SEAL 2	1																																					
16	6H1-42694-00	.BAND	1																																					
17	90338-05M03	.PLUG	1																																					

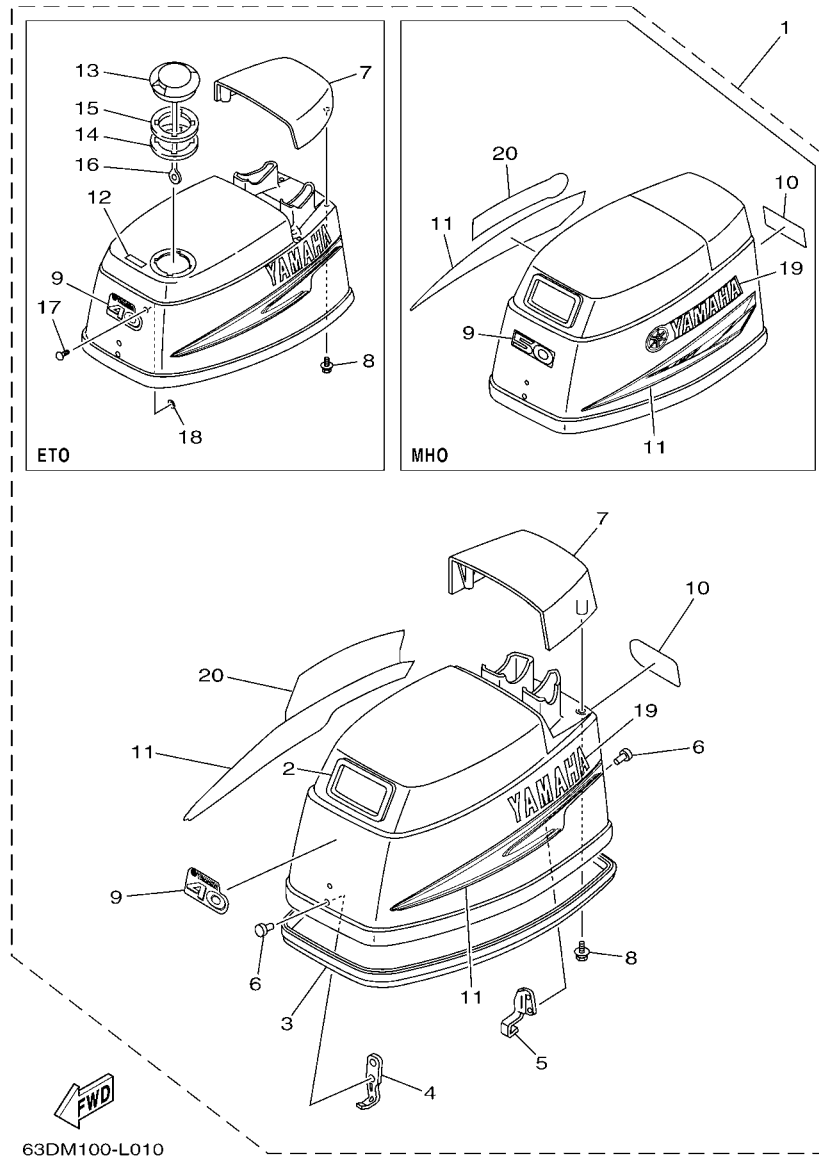


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
18	90183-05M06	.NUT, SPRING	1			
19	63D-42681-20	.MARK, COWLING	1	1		
	63D-42681-40	.MARK, COWLING			1	
20	63D-42682-20	.MARK, COWLING	1	1		
	63D-42681-40	.MARK, COWLING			1	

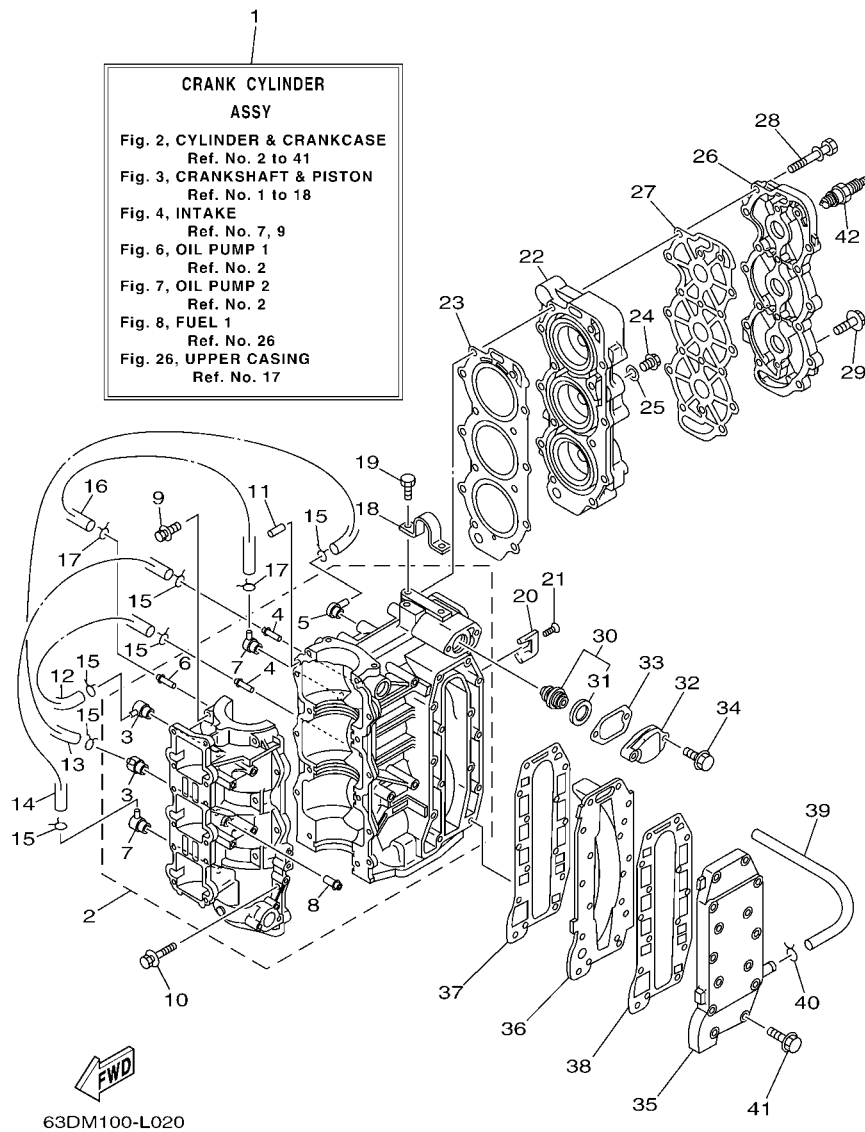


FIG. 2 CYLINDER & CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-W0090-11-1S	CRANK CYLINDER ASSY	1	1		E-O/I
	63D-W0090-31-1S	CRANK CYLINDER ASSY			1	M-O/I
2	6H4-15100-13	CRANKCASE ASSY	1	1		E-O/I
	6H4-15100-30	CRANKCASE ASSY			1	M-O/I
3	650-11370-01	.CHECK VALVE ASSY	2	2	2	
4	624-14485-00	.PIPE, JOINT	2	2	2	
5	6H4-11372-01	.NIPPLE, HOSE	1	1	1	
6	624-14485-00	.PIPE, JOINT	1	1	1	
7	688-11370-01	.CHECK VALVE ASSY	2	2	2	
8	650-24378-00	.PIPE, JOINT 4	1	1		E-O/I
9	90119-08019	BOLT, WITH WASHER	8	8	8	
10	90119-06M13	BOLT, WITH WASHER	6	6	6	
11	93606-12019	PIN, DOWEL	2	2	2	
12	90445-07M46	HOSE (L360)	1	1	1	
13	90445-07M27	HOSE (L310)	1	1	1	
14	90445-07M24	HOSE (L240)	1	1	1	
15	90467-06016	CLIP	6	6	6	
16	90445-07MA3	HOSE (L200)	1	1	1	
17	90467-06016	CLIP	2	2	2	
18	6H4-11119-01	HANGER, ENGINE	1	1	1	
19	90101-06021	BOLT	2	2	2	
20	688-11325-00	ANODE	2	2	2	
21	98780-04016	SCREW, FLAT HEAD	2	2	2	
22	63D-11111-00-1S	HEAD, CYLINDER 1	1	1	1	
23	63D-11181-A2	GASKET, CYLINDER HEAD 1	1	1	1	
24	90340-14M00	PLUG, STRAIGHT SCREW	1	1	1	
25	90430-14115	GASKET	1	1	1	

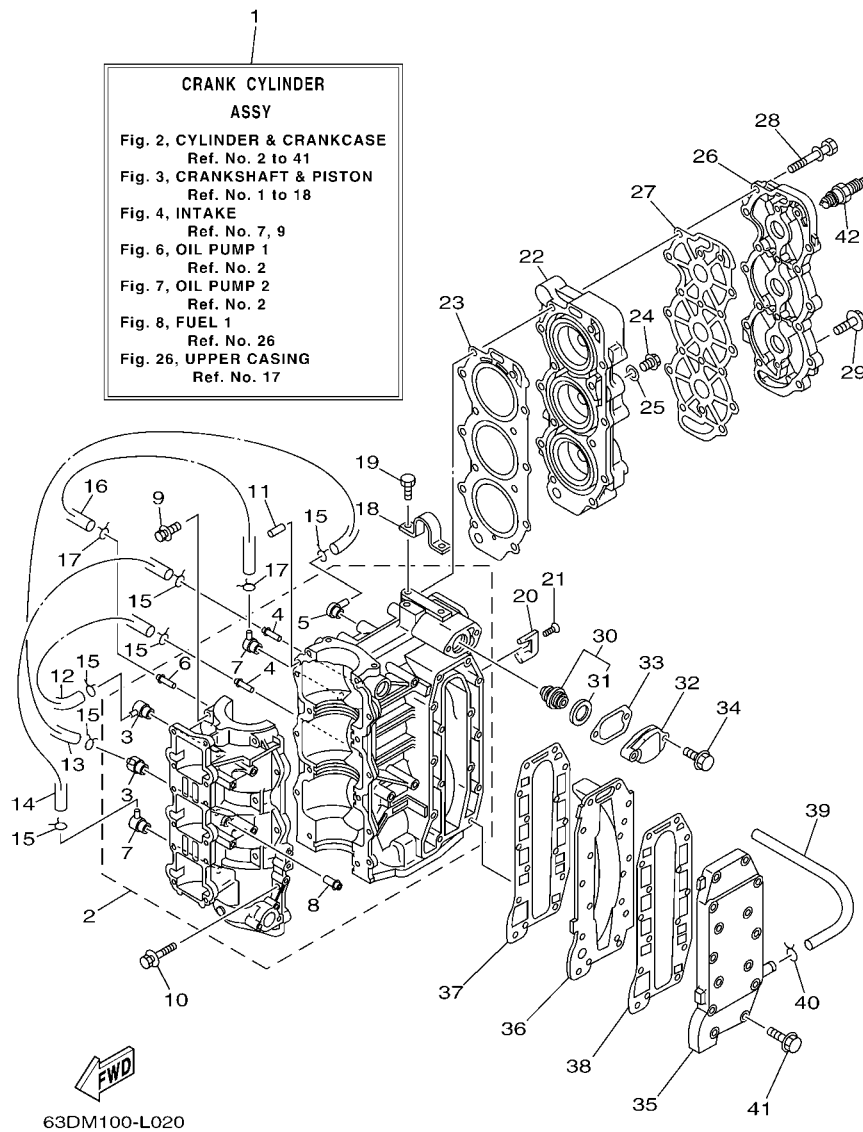


FIG. 2 CYLINDER & CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
26	63D-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	1	
27	63D-11193-A0	GASKET, HEAD COVER 1	1	1	1	
28	90119-08015	BOLT, WITH WASHER	14	14	14	
29	90119-06MA3	BOLT, WITH WASHER	4	4	4	
30	6E5-12411-30	THERMOSTAT	1	1	1	
31	688-12412-00	.SEAL, THERMOSTAT	1	1	1	
32	6H4-12413-00-1S	COVER, THERMOSTAT	1	1	1	
33	6J8-12414-A0	GASKET, COVER	1	1	1	
34	90119-06MA3	BOLT, WITH WASHER	2	2	2	
35	6H4-41113-00-1S	OUTER COVER, EXHAUST	1	1	1	
36	6H4-41111-00-1S	INNER COVER, EXHAUST	1	1	1	
37	6H4-41112-A0	GASKET, EXHAUST INNER COVER	1	1	1	
38	6H4-41114-A0	GASKET, EXHAUST OUTER COVER	1	1	1	
39	90445-09M37	HOSE (L240)	1	1	1	
40	90467-08004	CLIP	1	1	1	
41	90119-06MA5	BOLT, WITH WASHER	13	13	13	
42	94702-00271	PLUG, SPARK (NGK BR7HS-10)	3	3		40V
	94702-00160	PLUG, SPARK (NGK B8HS-10)	3			50-FOR CAN
	94702-00247	PLUG, SPARK (NGK BR8HS-10)	3	3	3	50H-FOR OCE

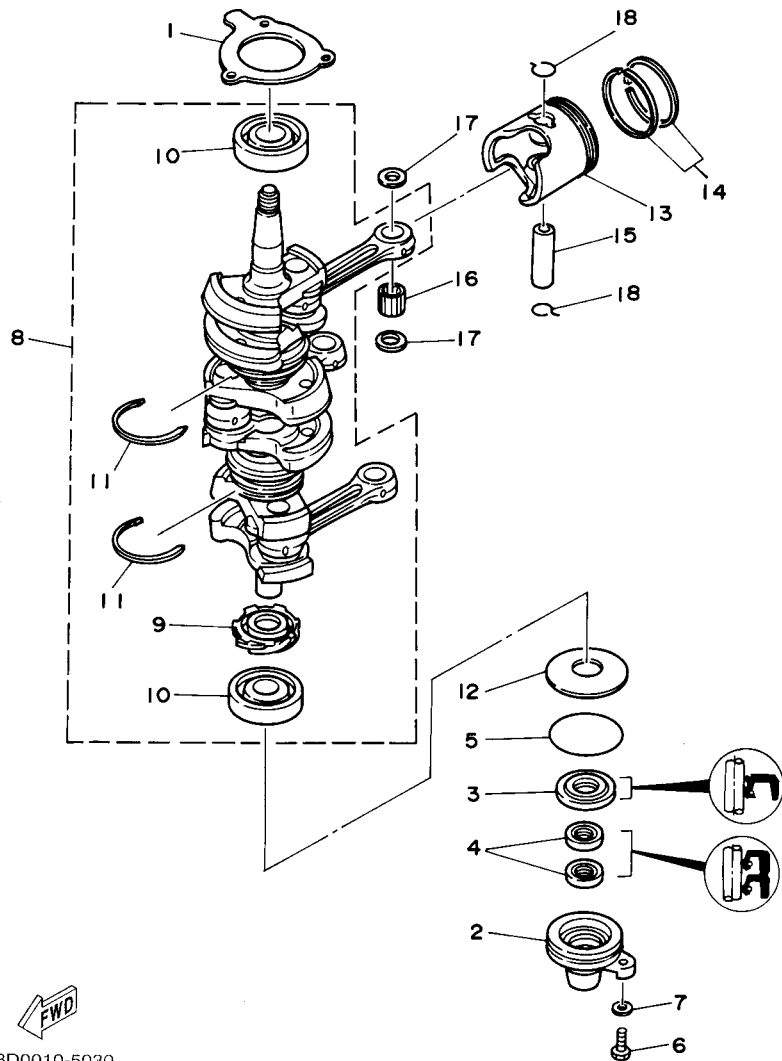
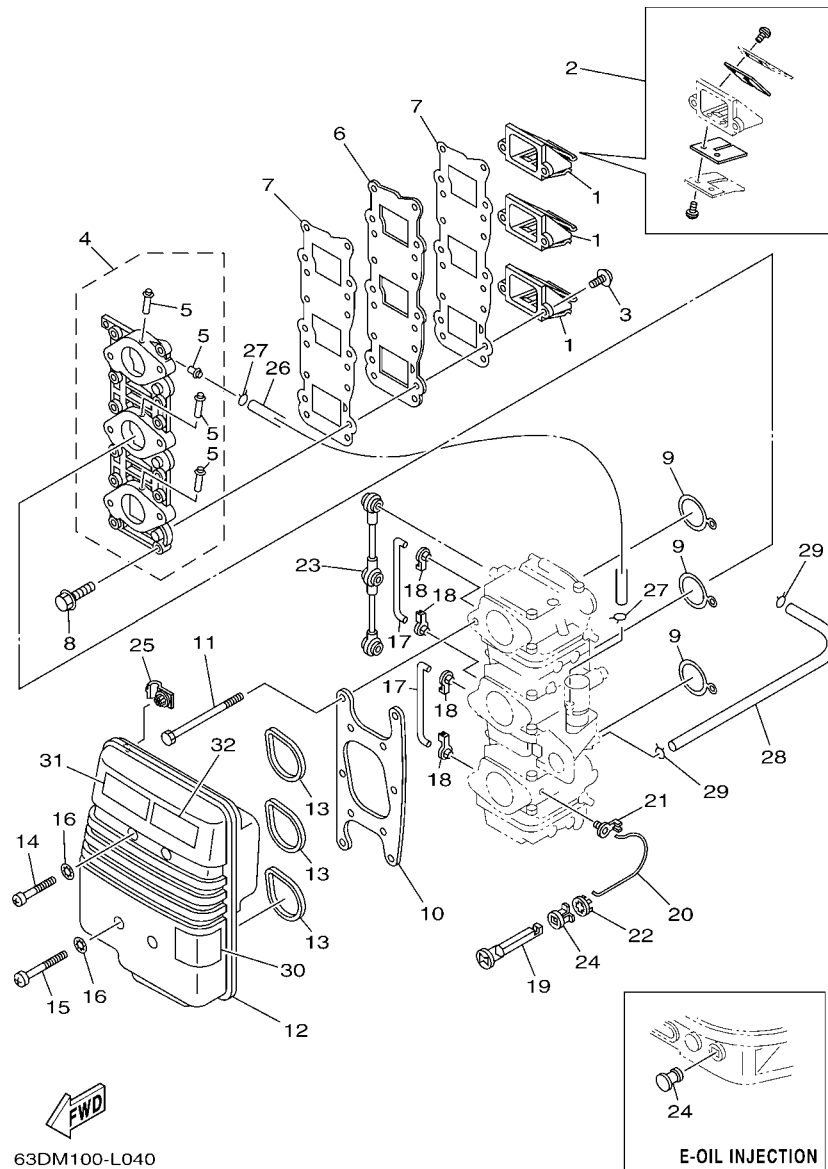


FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6H4-15369-A1	GASKET, OIL SEAL HOUSING	1	1	1	
2	6H4-15396-03-CA	HOUSING, OIL SEAL	1	1	1	
3	93102-25M28	OIL SEAL	1	1	1	
4	93104-16M01	OIL SEAL	2	2	2	
5	93210-58M21	O-RING	1	1	1	
6	97095-06020	BOLT	1	1	1	
7	92995-06600	WASHER	1	1	1	
8	6H4-11400-14	CRANKSHAFT ASSY	1	1	1	
9	6H4-11536-00	.GEAR, DRIVE	1	1	1	
10	93306-305U8	.BEARING	2	2	2	
11	93440-62057	.CIRCLIP	2	2	2	
12	90201-50306	WASHER, PLATE	1	1	1	
13	6H4-11631-01-95	PISTON (STD)	3	3	3	
	6H4-11635-01	PISTON (0.25MM O/S)	3	3	3	AP
	6H4-11636-01	PISTON (0.50MM O/S)	3	3	3	AP
14	63D-11603-00	PISTON RING SET (STD)	3	3	3	
	63D-11604-00	PISTON RING SET (0.25MM O/S)	3	3	3	AP
	63D-11605-00	PISTON RING SET (0.50MM O/S)	3	3	3	AP
15	648-11633-00	PIN, PISTON	3	3	3	
16	93602-20M02	PIN, DOWEL	93	93	93	
17	6H4-11641-00	WASHER, PISTON PIN	6	6	6	
18	6H4-11634-01	CLIP, PISTON PIN	6	6	6	

FWD
63D0010-5030



63DM100-L040

FIG. 4 INTAKE

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6H5-13610-00	REED VALVE ASSY	3	3	3	
2	6H4-W0004-00	.REED SET	1	1	1	
3	97980-05214	SCREW, WITH WASHER	6	6	6	
4	6H4-13641-12	MANIFOLD 1	1	1		E-O/I
	6H4-13641-30	MANIFOLD 1			1	M-O/I
5	6H1-14485-00	.PIPE, JOINT	4	4		FOR 6H4-13641-12
	6H1-14485-00	.PIPE, JOINT			3	FOR 6H4-13641-30
6	6H4-13624-01	PLATE, REED VALVE	1	1	1	
7	6H4-13621-A1	GASKET, VALVE SEAT	2	2	2	
8	90119-06MA2	BOLT, WITH WASHER	12	12	12	
9	6H4-14198-01	GASKET	3	3	3	
10	6H4-14406-00	HINGE	1	1	1	
11	97095-06095	BOLT	6	6	6	
12	6H4-14431-02	SILENCER, INTAKE 1	1			
	6H4-14431-13	SILENCER, INTAKE 1		1	1	
13	6H3-14457-01	SEAL	3	3	3	
14	97885-06040	SCREW, PAN HEAD	2	2	2	
15	97885-06055	SCREW, PAN HEAD	2	2	2	
16	90209-06M05	WASHER	4	4	4	
17	6H4-41257-00	ROD, CHOKE 2			2	
18	661-41262-02	JOINT, CHOKE LEVER			4	
19	6H4-41271-02	KNOB, CHOKE			1	
20	6H4-41259-01	ROD, CHOKE 3			1	
21	6J8-41262-00	JOINT, CHOKE LEVER			1	
22	6J8-41274-00	GROMMET 2			1	
23	6H4-41217-01	ROD, ACCEL. LEVER	1	1	1	
24	6G1-42748-00	GROMMET	1	1		

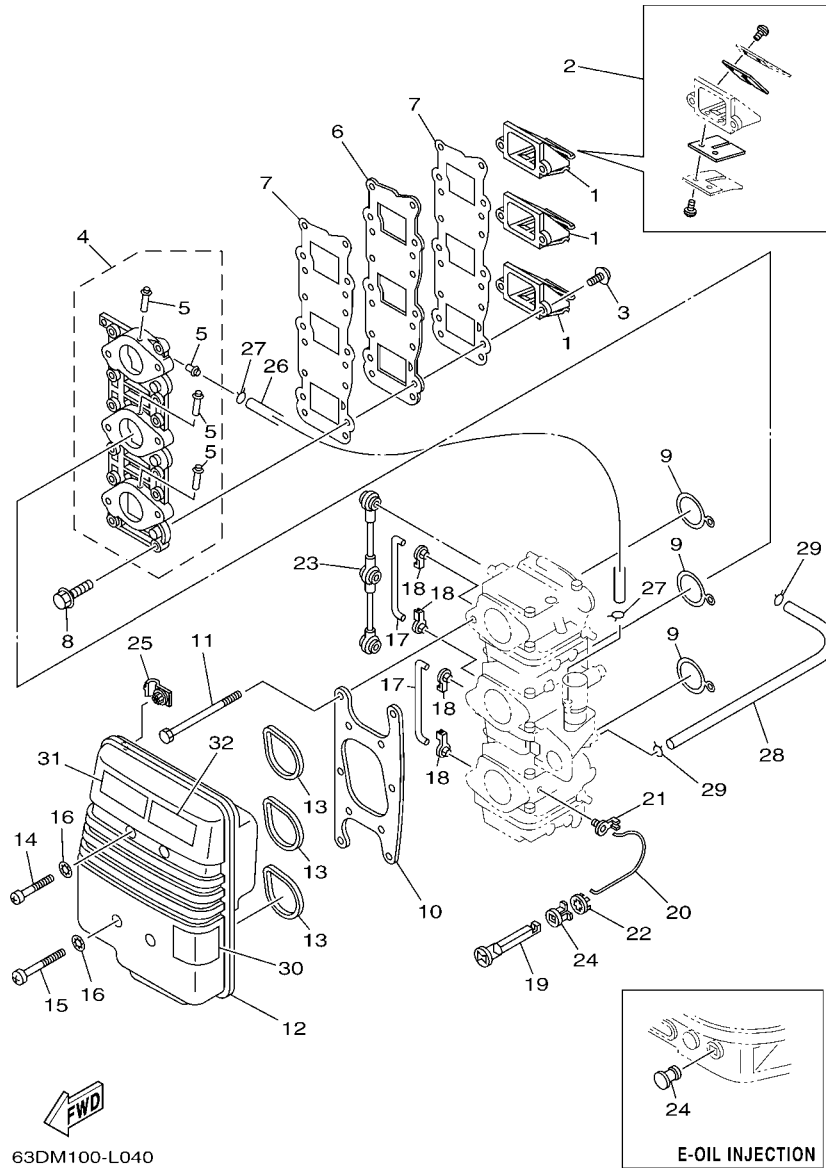
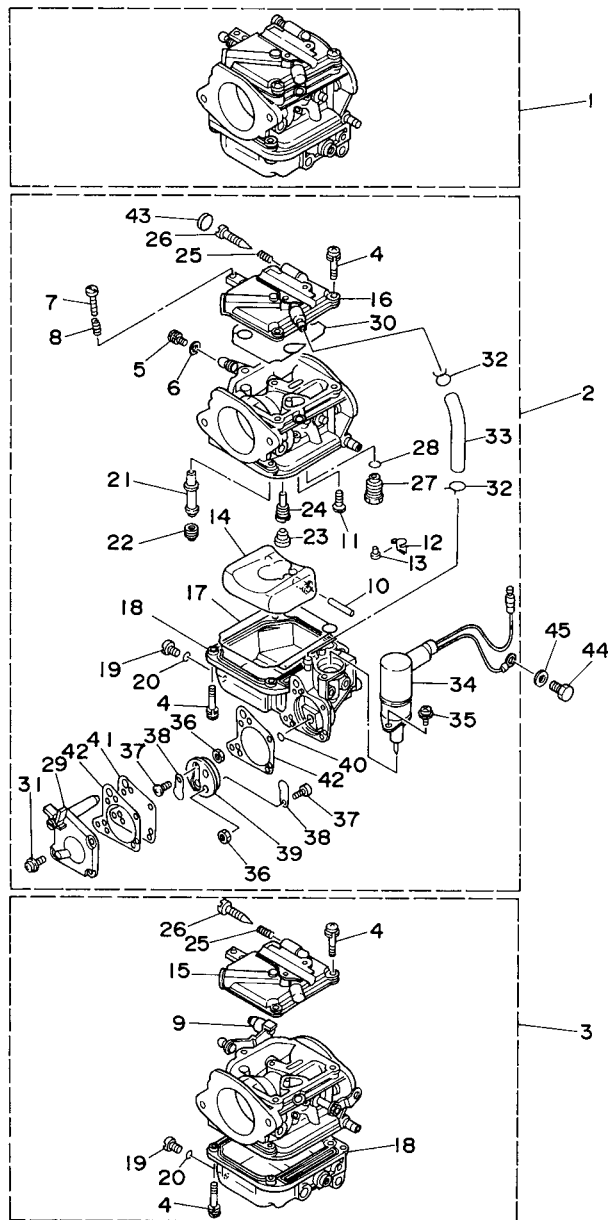


FIG. 4 INTAKE

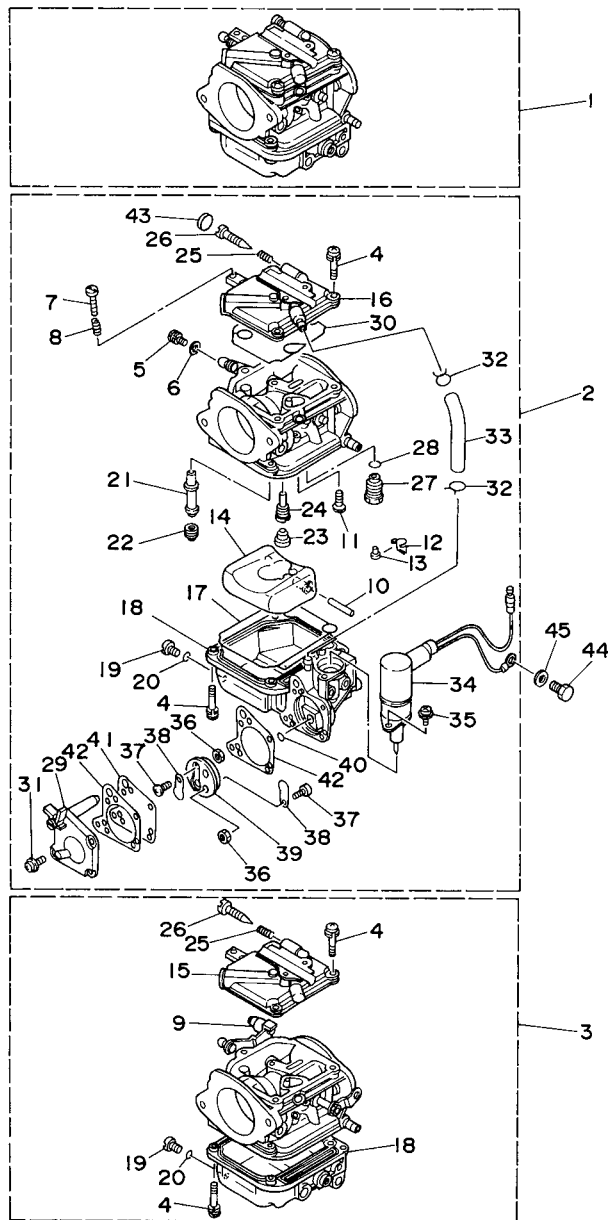
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
24	689-41273-00	GROMMET			1	
25	90464-06M19	CLAMP		1	1	
26	90445-07MA5	HOSE (L150)	1	1		
27	90467-06016	CLIP	2	2		
28	6H3-14349-00	PIPE	1	1		
29	90467-08004	CLIP	2	2		
30	6H1-85711-60	MARK, CAUTION	1	1		
31	6AH-81994-40	LABEL, SAFETY	1	1	1	
32	6AH-81994-50	LABEL, SAFETY	1			50-FOR CAN



62X6100-C050

FIG. 5 CARBURETOR

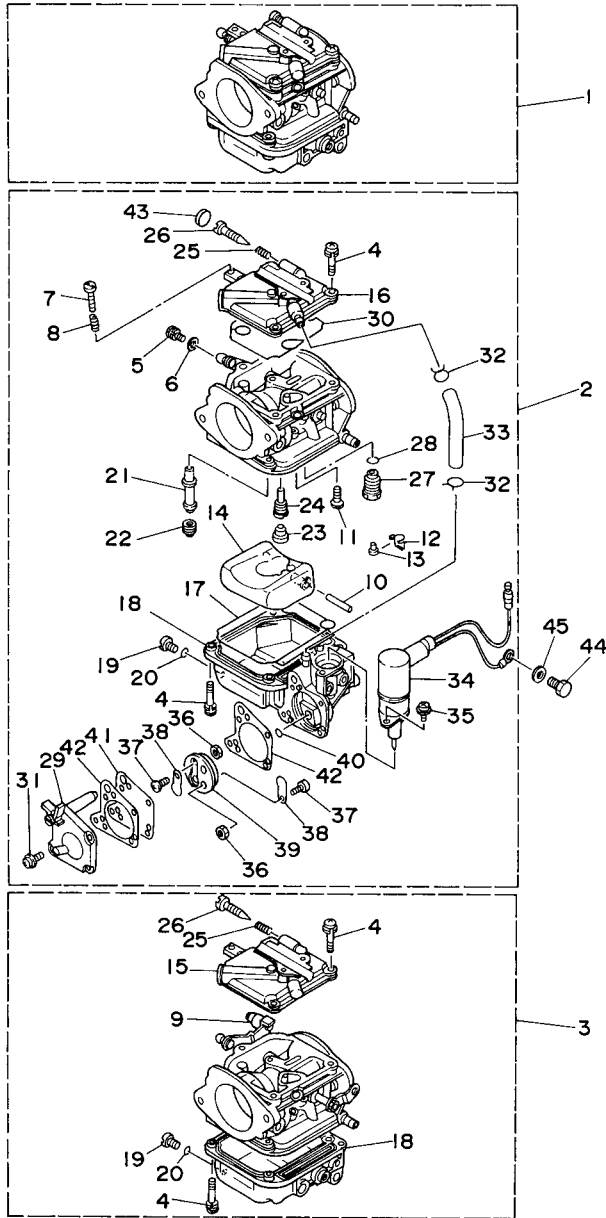
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-14301-00	CARBURETOR ASSY 1	1	1		40V
	62X-14301-00	CARBURETOR ASSY 1	1	1		50H-FOR OCE
	62X-14301-10	CARBURETOR ASSY 1	1			50-FOR CAN
	62W-14301-00	CARBURETOR ASSY 1			1	50H
2	63D-14302-00	CARBURETOR ASSY 2	1	1		40V
	62X-14302-00	CARBURETOR ASSY 2	1	1		50H-FOR OCE
	62X-14302-10	CARBURETOR ASSY 2	1			50-FOR CAN
	62W-14302-00	CARBURETOR ASSY 2			1	50H
3	63D-14303-00	CARBURETOR ASSY 3	1	1		40V
	62X-14303-00	CARBURETOR ASSY 3	1	1		50H-FOR OCE
	62X-14303-10	CARBURETOR ASSY 3	1			50-FOR CAN
	62W-14303-00	CARBURETOR ASSY 3			1	50H
4	97980-04114	.SCREW, WITH WASHER	21	21	21	
5	6K5-14592-00	.SCREW	3	3	3	
6	90201-05652	.WASHER, PLATE	3	3	3	
7	63V-14523-00	.SCREW, STOP	1	1	1	#2
8	90501-10326	.SPRING, COMPRESSION	1	1	1	#2
9	6H2-14578-00	.COLLAR	1	1	1	#3
10	6H4-14548-00	.PIN, FLOAT ARM	3	3	3	
11	98580-04008	.SCREW, PAN HEAD	3	3	3	
12	663-14159-00	.CLIP	3	3	3	
13	676-14186-00	.PIN, FLOAT	3	3	3	
14	6H4-14985-01	.FLOAT	3	3	3	
15	6H4-14146-10	.PLATE	2	2	2	#1,3
	6H4-14146-30	.PLATE	2			#1,3 50-FOR CAN
16	6H3-14146-10	.PLATE	1	1		#2
	6H3-14146-20	.PLATE	1			#2 50-FOR CAN



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62X6100-C050

FIG. 5 CARBURETOR

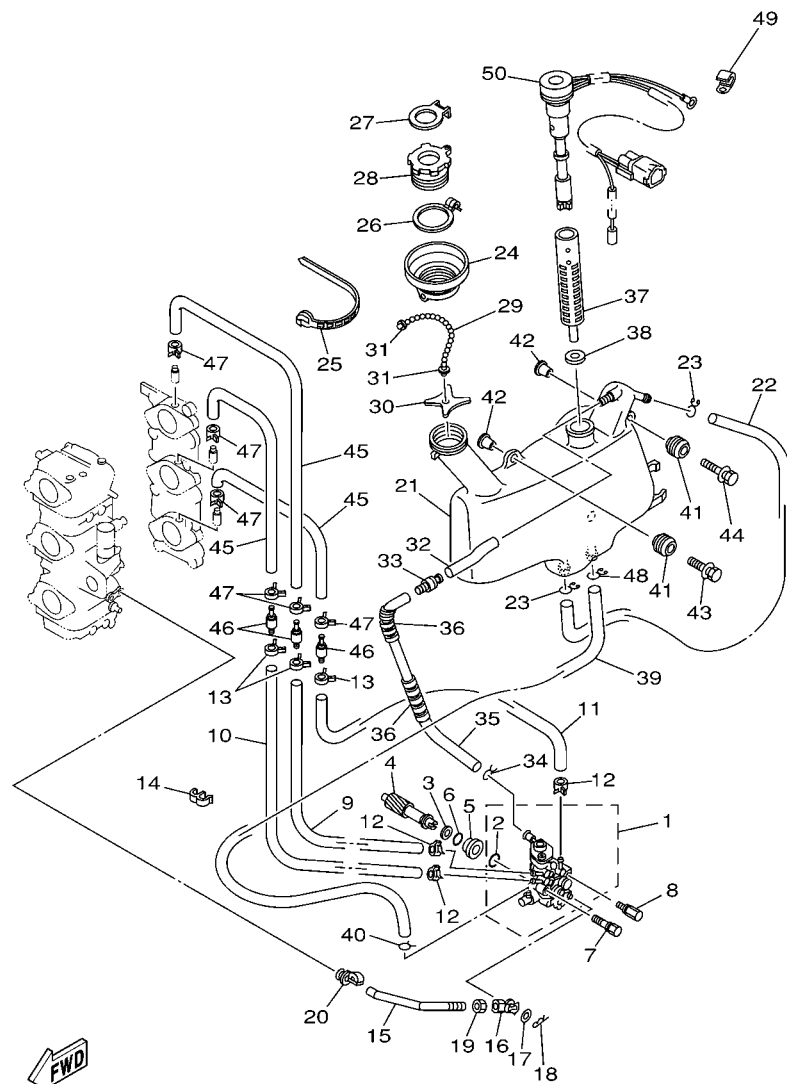
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
16	6H4-14146-00	.PLATE			1	#2
17	6H4-14984-00	.GASKET, FLOAT CHAMBER	3	3	3	
18	6H4-14980-00	.BODY, FLOAT CHAMBER	2	2		#1,3
	6H3-14980-10	.BODY, FLOAT CHAMBER	1	1		#2
	6H4-14980-00	.BODY, FLOAT CHAMBER			3	
19	6H3-14992-00	.SCREW, DRAIN	3	3	3	
20	93210-04230	.O-RING	3	3	3	
21	63D-14947-00	.JET, NEEDLE	3	3		40V
	62X-14947-00	.JET, NEEDLE	3	3		50,50H
	62W-14947-00	.JET, NEEDLE			3	50H
22	676-14943-30	.JET, MAIN (#115)	2	2		40V-#1,3
	63D-14943-81	.JET, MAIN (#118)	1	1		40V-#2
	676-14943-33	.JET, MAIN (#130)	3	3		50,50H
	676-14943-32	.JET, MAIN (#125)			3	50H
23	676-14966-00	.CAP	3	3	3	
24	6H4-14948-11	.JET (#60)	3	3		40V
	6H4-14948-12	.JET (#62)	3	3		50,50H
	62X-14948-12	.JET (#62)			3	50H
25	679-14555-00	.SPRING	3	3	3	
26	692-14923-00	.SCREW, PILOT	3	3	3	
27	6H4-14590-01	.NEEDLE VALVE ASSY	3	3	3	
28	93210-04228	.O-RING	3	3	3	
29	6H3-24452-10	.COVER	1	1		#2
30	6H4-14147-00	.O-RING	3	3	3	
31	6H4-14567-00	.SCREW	4	4		#2
32	6H3-14137-00	.CLIP	2	2		#2
33	6H3-14349-00	.PIPE	1	1		#2



FWD
62X6100-C050

FIG. 5 CARBURETOR

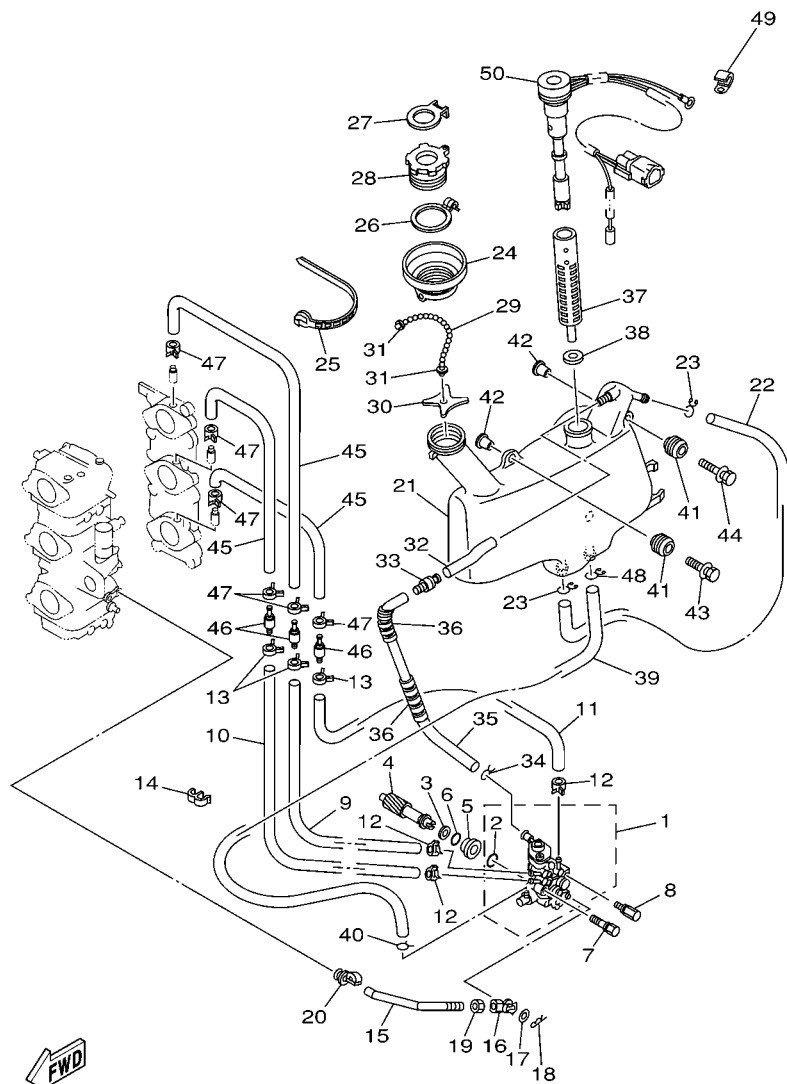
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
34	63D-14380-00	.PRIME STARTER ASSY	1	1		#2
35	97803-04010	.SCREW, PAN HEAD	2	2		#2
36	95380-03600	.NUT	2	2		#2
37	98980-03006	.SCREW, BIND	2	2		#2
38	6L5-24421-00	.VALVE, CHECK	2	2		#2
39	6H4-24413-00	.BODY 2	1	1		#2
40	6H4-24486-00	.O-RING	1	1		#2
41	6H3-24411-10	.DIAPHRAGM	1	1		#2
42	6H3-24434-10	.GASKET, BODY	2	2		#2
43	67C-1432A-00	.PLUG	3			50-FOR CAN
44	97013-06012	BOLT	1	1		
45	92903-06600	WASHER, PLATE	1	1		



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FIG. 6 OIL PUMP 1

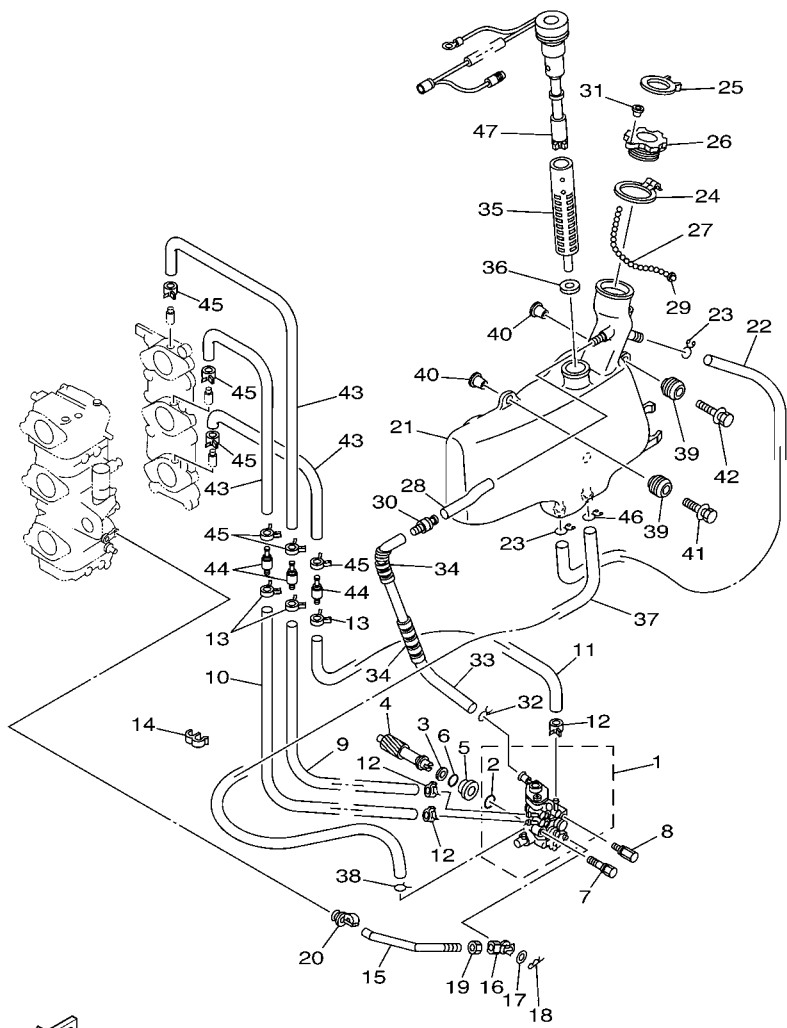
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-13200-00	OIL INJECTION PUMP ASSY	1			
2	93210-19MA7	.O-RING	1			
3	90201-08M93	WASHER, PLATE	1			
4	6H4-11537-01	GEAR, DRIVEN	1			
5	6H1-13117-01	COLLAR, DISTANCE	1			
6	93210-13M04	O-RING	1			
7	90109-06M39	BOLT	1			
8	90109-06M40	BOLT	1			
9	90445-07M44	HOSE (L250)	1			
10	90445-07M23	HOSE (L408)	1			
11	90445-07MA6	HOSE (L90)	1			
12	90468-07M02	CLIP	3			
13	90468-07M02	CLIP	3			
14	90464-07M20	CLAMP	1			
15	6H4-41241-01	ROD, LINK	1			
16	6H1-41237-00	JOINT, LINK	1			
17	90202-05088	WASHER, PLATE	1			
18	90468-05M03	CLIP	1			
19	95380-05600	NUT	1			
20	6E9-41237-00	JOINT, LINK	1			
21	63D-21707-00	OIL TANK COMP.	1			
22	90445-11M15	HOSE (L360)	1			
23	90467-11M08	CLIP	2			
24	6H4-21752-00	TUBE, FILLER 1	1			
25	90465-13M30	CLAMP	1			
26	63D-2175R-00	HOOK, BAND	1			
27	63D-2176M-00	HOOK	1			



63B0100-0070

FIG. 6 OIL PUMP 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	6H4-21770-00	OIL TANK CAP ASSY	1			
29	6H5-24633-00	CHAIN, BALL	1			
30	6J8-21758-00	WASHER, SPECIAL 2	1			
31	6H1-21757-00	WASHER, SPECIAL 1	2			
32	90445-11M23	HOSE (L85)	1			
33	63D-21744-00	BREATHER	1			
34	90467-10M04	CLIP	1			
35	90445-11M17	HOSE (L300)	1			
36	90446-10M01	HOSE (L60)	2			
37	6J8-13411-00	STRAINER, OIL	1			
38	6J8-13414-00	GASKET, STRAINER COVER	1			
39	6L2-13416-00	PIPE, OIL 1	1			
40	90467-08004	CLIP	1			
41	6A0-82317-00	DAMPER, IGNITION COIL	3			
42	90387-06119	COLLAR	3			
43	90119-06M65	BOLT, WITH WASHER	2			
44	90119-06M67	BOLT, WITH WASHER	1			
45	90445-07M87	HOSE (L110)	3			
46	6E9-13183-70	VALVE, CHECK	3			
47	90468-07M02	CLIP	6			
48	90467-11M08	CLIP	1			
49	90465-06M86	CLAMP	1			
50	63D-85720-01	OIL LEVEL GAUGE ASSY	1			




63B0100-0060

FIG. 7 OIL PUMP 2

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-13200-00	OIL INJECTION PUMP ASSY		1	1	
2	93210-19MA7	.O-RING		1	1	
3	90201-08M93	WASHER, PLATE		1	1	
4	6H4-11537-01	GEAR, DRIVEN		1	1	
5	6H1-13117-01	COLLAR, DISTANCE		1	1	
6	93210-13M04	O-RING		1	1	
7	90109-06M39	BOLT		1	1	
8	90109-06M40	BOLT		1	1	
9	90445-07M44	HOSE (L250)		1	1	
10	90445-07M23	HOSE (L408)		1	1	
11	90445-07MA6	HOSE (L90)		1	1	
12	90468-07M02	CLIP		3	3	
13	90468-07M02	CLIP		3	3	
14	90464-07M20	CLAMP		1	1	
15	6H4-41241-01	ROD, LINK		1	1	
16	6H1-41237-00	JOINT, LINK		1	1	
17	90202-05088	WASHER, PLATE		1	1	
18	90468-05M03	CLIP		1	1	
19	95380-05600	NUT		1	1	
20	6E9-41237-00	JOINT, LINK		1	1	
21	63D-21707-10	OIL TANK COMP.		1	1	
22	90445-11M15	HOSE (L360)		1	1	
23	90467-11M08	CLIP		2	2	
24	63D-2175R-00	HOOK, BAND		1	1	
25	63D-2176M-00	HOOK		1	1	
26	6H4-21770-00	OIL TANK CAP ASSY		1	1	
27	6H4-24633-00	CHAIN, BALL		1	1	

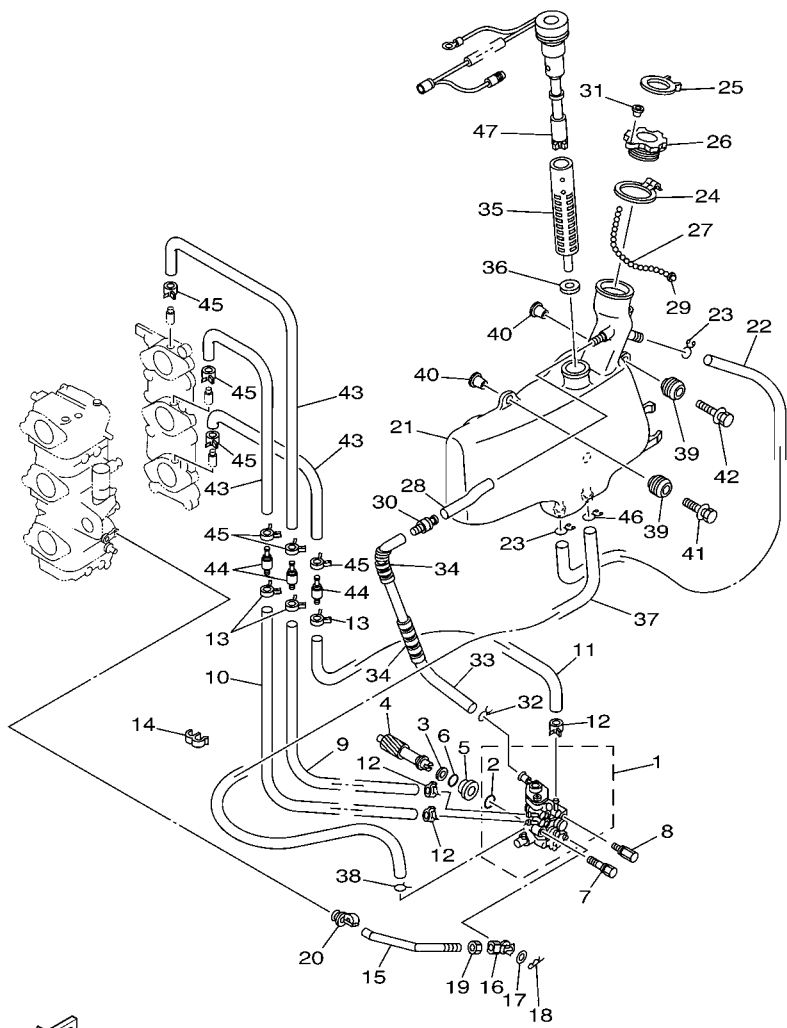


FIG. 7 OIL PUMP 2

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	90445-11M23	HOSE (L85)		1	1	
29	6H4-21757-00	WASHER, SPECIAL 1		1	1	
30	63D-21744-00	BREATHER		1	1	
31	6H4-24634-00	HOOK, CHAIN BALL		1	1	
32	90467-10M04	CLIP		1	1	
33	90445-11M17	HOSE (L300)		1	1	
34	90446-10M01	HOSE (L60)		2	2	
35	6J8-13411-00	STRAINER, OIL		1	1	
36	6J8-13414-00	GASKET, STRAINER COVER		1	1	
37	6L2-13416-00	PIPE, OIL 1		1	1	
38	90467-08004	CLIP		1	1	
39	6A0-82317-00	DAMPER, IGNITION COIL		3	3	
40	90387-06119	COLLAR		3	3	
41	90119-06M65	BOLT, WITH WASHER		2	2	
42	90119-06M67	BOLT, WITH WASHER		1	1	
43	90445-07M87	HOSE (L110)		3	3	
44	6E9-13183-70	VALVE, CHECK		3	3	
45	90468-07M02	CLIP		6	6	
46	90467-11M08	CLIP		1	1	
47	63D-85720-11	OIL LEVEL GAUGE ASSY		1	1	


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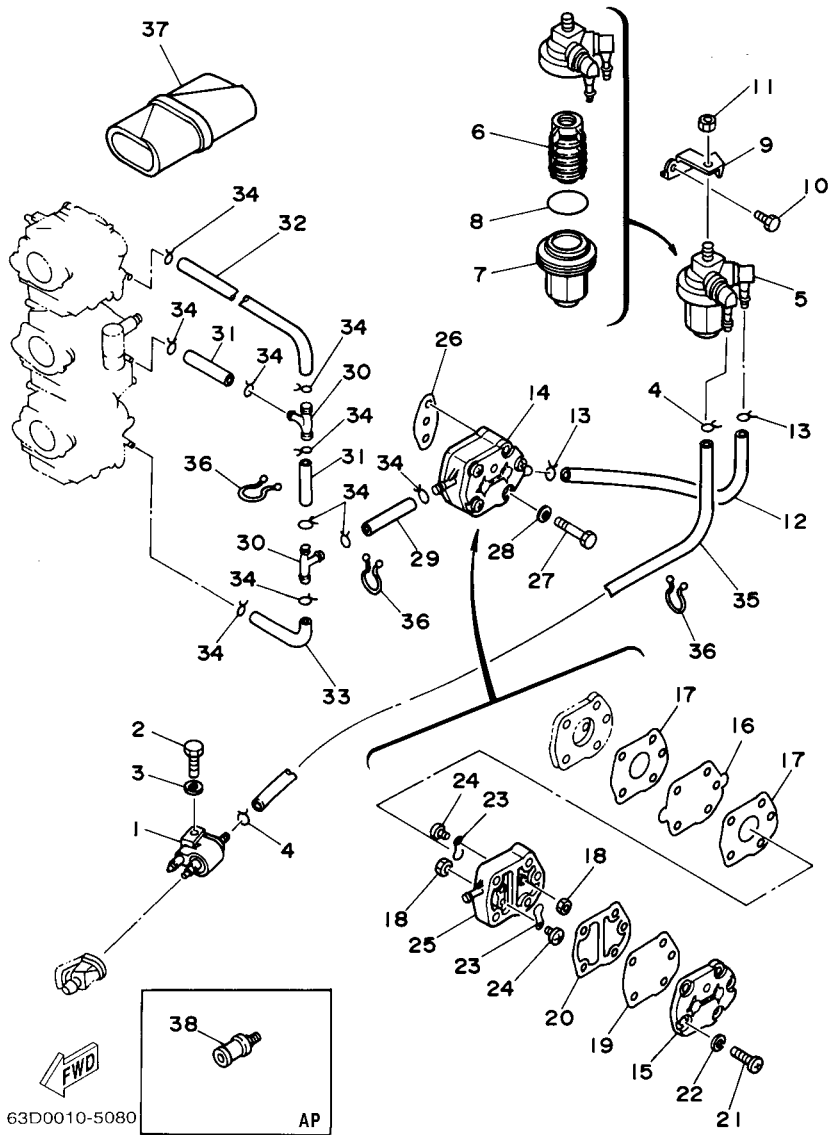
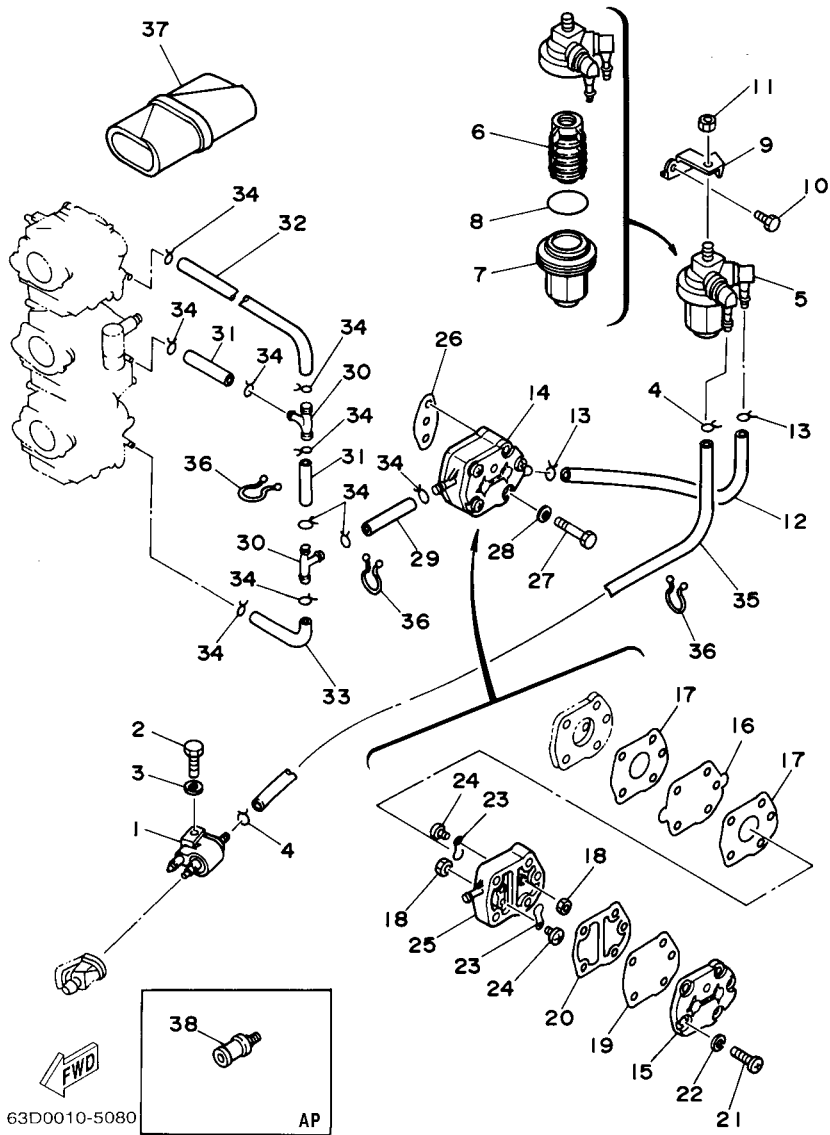


FIG. 8 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	1	1	
2	97095-06025	BOLT	1	1	1	
3	92995-06600	WASHER	1	1	1	
4	90467-08004	CLIP	2	2	2	
5	61N-24560-00	FILTER ASSY	1	1	1	
6	61N-24563-00	.ELEMENT, FILTER	1	1	1	
7	61N-24521-00	.CUP, FILTER	1	1	1	
8	93210-32738	.O-RING	1	1	1	
9	6H4-24566-02	BRACKET, FILTER	1	1	1	
10	97013-06014	BOLT	1	1	1	
11	95380-08600	NUT	1	1	1	
12	6H4-24314-00	PIPE 4	1	1	1	
13	90467-08004	CLIP	2	2	2	
14	692-24410-00	FUEL PUMP ASSY	1	1	1	
15	6A0-24413-00	.BODY 2	1	1	1	
16	692-24411-00	.DIAPHRAGM	1	1	1	
17	648-24434-01	.GASKET, BODY	2	2	2	
18	95380-03600	.NUT	2	2	2	
19	663-24411-00	.DIAPHRAGM	1	1	1	
20	648-24435-02	.GASKET, BODY 2	1	1	1	
21	98503-05028	.SCREW, PAN HEAD	3	3	3	
22	92990-05100	.WASHER, SPRING	3	3	3	
23	6A0-24421-01	.VALVE, CHECK	2	2	2	
24	6A0-14325-00	.SCREW, PAN HEAD	2	2	2	
25	6A0-24412-02	.BODY 1	1	1	1	
26	650-24431-A0	GASKET, FUEL PUMP 1	1	1	1	
27	97095-06040	BOLT	2	2	2	

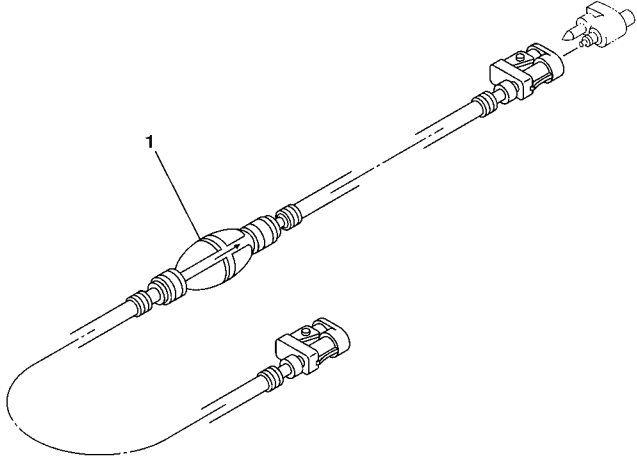


63D0010-5080

AP

FIG. 8 FUEL 1

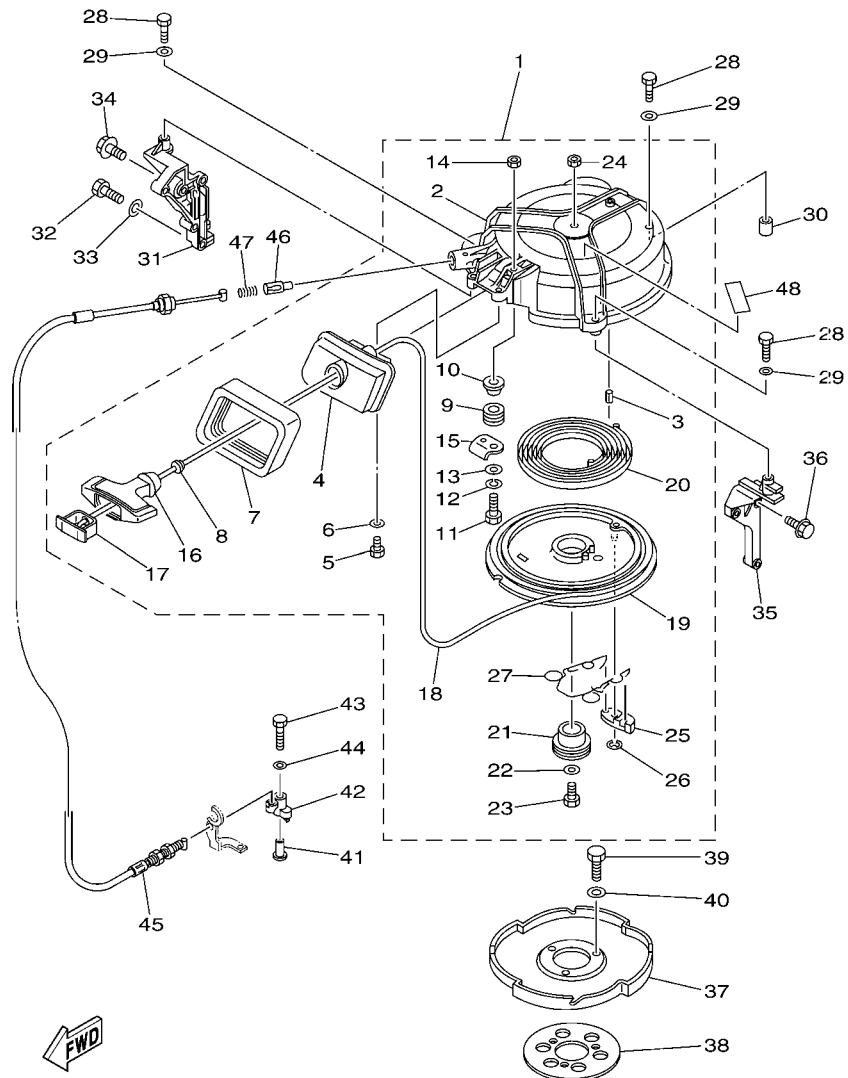
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	92995-06600	WASHER	2	2	2	
29	90445-09063	HOSE (L80)	1	1	1	
30	688-24378-00	PIPE, JOINT 3	2	2	2	
31	90445-09057	HOSE (L43)	2	2	2	
32	6H4-24313-00	PIPE 3	1	1	1	
33	6H4-24312-00	PIPE 2	1	1	1	
34	90467-08004	CLIP	10	10	10	
35	6H4-24311-00	PIPE, FUEL 1	1	1	1	
36	90464-15M11	CLAMP	3	3	3	
37	656-W2810-02	TOOL KIT	1	1	1	AP
38	6E0-28193-00-94	PLUG, WATER CHECK	1	1	1	AP D:12.5MM




 6BP1110-H100

FIG. 9 FUEL 2

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6YK-24306-61	FUEL PIPE COMP. 1	1			AP 50-FOR CAN

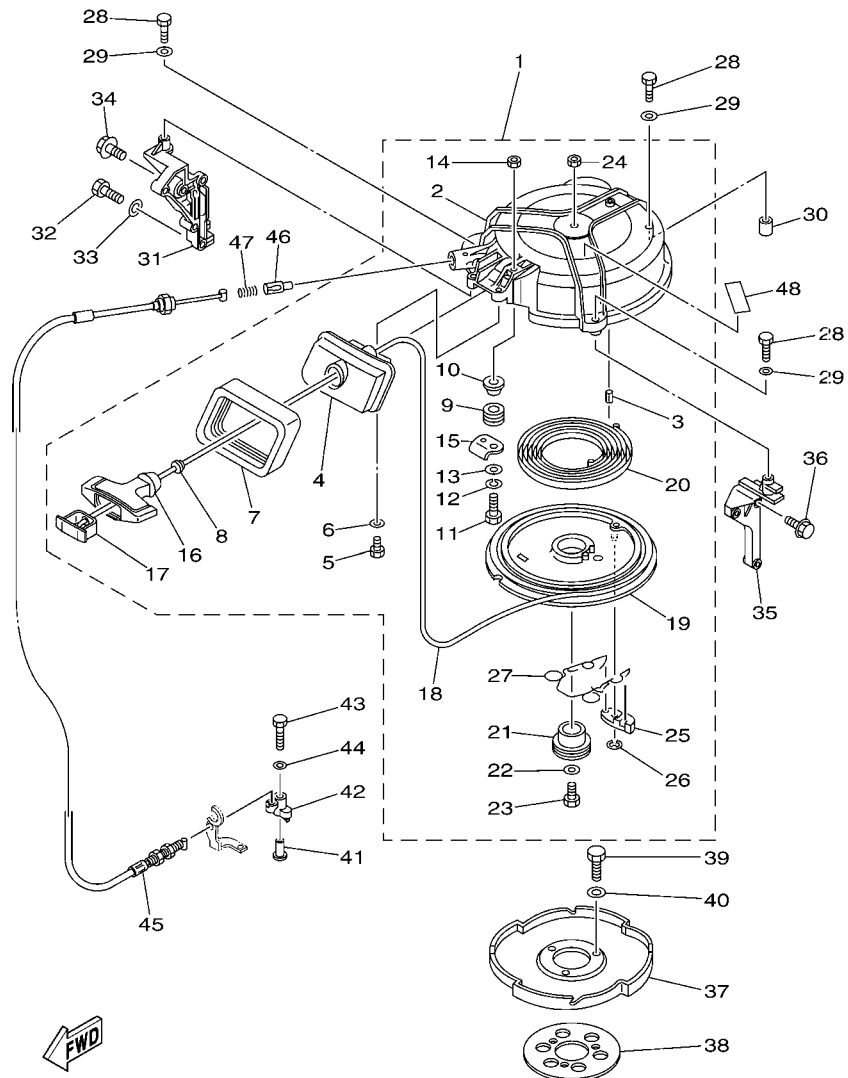


63B8700-H070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 2.095M

FIG. 10 STARTER

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6H4-15710-04-4D	STARTER ASSY		1	1	
2	6H4-15711-02-94	.CASE, STARTER		1	1	
3	91690-40018	.PIN, SPRING		1	1	
4	6H4-15758-01-4D	.GUIDE, ROPE		1	1	
5	97095-06016	.BOLT		2	2	
6	92995-06600	.WASHER		2	2	
7	6H4-15762-00	.SEAL, RUBBER 2		1	1	
8	6A0-15789-00	.DAMPER		1	1	
9	6F5-15752-00	.ROLLER, WIRE		1	1	
10	90387-06M69	.COLLAR		1	1	
11	97013-06030	.BOLT		1	1	
12	92903-06100	.WASHER, SPRING		1	1	
13	92903-06600	.WASHER, PLATE		1	1	
14	95380-06600	.NUT, HEXAGON		1	1	
15	6H4-15787-01	.STAY		1	1	
16	689-15755-01	.HANDLE, STARTER		1	1	
17	6F5-15779-02	.COVER		1	1	
18	*	.WIRE (L:2095MM)		1	1	*1
19	6H4-15714-00	.DRUM, SHEAVE		1	1	
20	90510-08002	.SPRING, SPIRAL		1	1	
21	6H4-15717-01	.SHAFT, STARTER		1	1	
22	90201-06060	.WASHER, PLATE		1	1	
23	97095-06020	.BOLT		1	1	
24	95380-06600	.NUT, HEXAGON		1	1	
25	676-15741-03	.PAWL, DRIVE		1	1	
26	93430-06M02	.CIRCLIP		1	1	
27	6H4-15705-00	.SPRING, DRIVE PAWL		1	1	

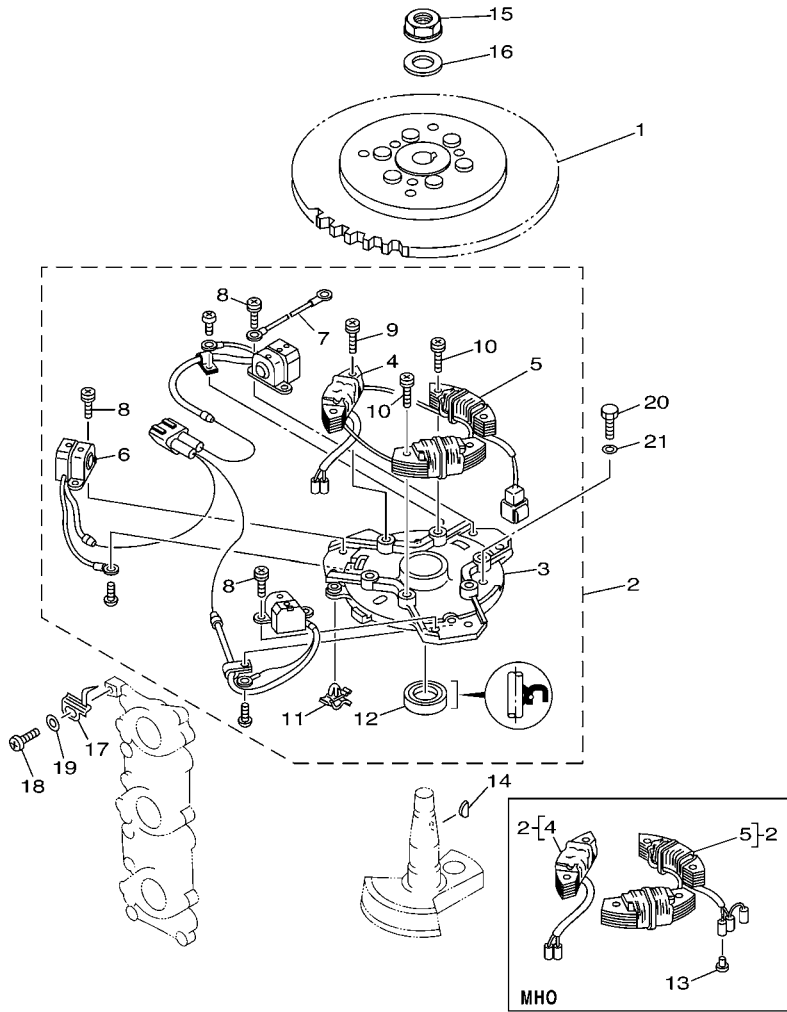


63B8700-H070

*1: CUT FROM 50M ROLLS, PART NO.90890-44373, CUTTING LENGTH 2.095M

FIG. 10 STARTER

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	97095-06035	BOLT		3	3	
29	92995-06600	WASHER		3	3	
30	99530-10014	PIN, DOWEL		1	1	
31	63D-15771-00-1S	STAY 1		1	1	
32	97013-08025	BOLT		2	2	
33	92903-08600	WASHER, PLATE		2	2	
34	90119-06MA2	BOLT, WITH WASHER		1	1	
35	6H4-15772-02	STAY 2		1	1	
36	90119-06MA3	BOLT, WITH WASHER		3	3	
37	6H4-15723-01-94	PULLEY, STARTER		1	1	
38	6J8-81365-A0	GASKET, HOLE COVER		1	1	
39	97013-08020	BOLT		3	3	
40	92903-08600	WASHER, PLATE		3	3	
41	90387-06M66	COLLAR		1	1	
42	63D-15746-00	ARM		1	1	
43	97095-06040	BOLT		1	1	
44	92995-06600	WASHER		1	1	
45	63D-15770-00	CABLE COMP., STARTER STOP		1	1	
46	656-15748-00	PLUNGER, STARTER STOP		1	1	
47	90501-10227	SPRING, COMPRESSION		1	1	
48	6AH-81995-40	LABEL, WARNING		1	1	



63B2300-3100

FIG. 11 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-85550-00	ROTOR ASSY	1	1		
	63D-85550-10	ROTOR ASSY			1	
2	63D-85560-10	BASE ASSY	1	1		
	63D-85560-00	BASE ASSY			1	
3	6H4-15359-04-94	.HOUSING, OIL SEAL	1	1	1	
4	63D-85520-01	.COIL, CHARGE	1	1	1	
5	63D-85533-10	.COIL, LIGHTING	1	1		
	63D-85533-00	.COIL, LIGHTING			1	
6	63D-85580-00	.COIL, PULSER	1	1	1	
7	6H4-83354-00	.WIRE, EARTH LEAD 1	1	1	1	
8	63D-81345-00	.SCREW, WITH WASHER (M5X12)	6	6	6	
9	63D-81345-10	.SCREW, WITH WASHER (M6X25)	2	2	2	
10	63D-81345-20	.SCREW, WITH WASHER (M6X30)	4	4	4	
11	90464-03M15	.CLAMP	1	1	1	
12	93102-23096	.OIL SEAL	1	1	1	
13	703-82119-00	COVER, LEAD WIRE			3	
14	6H4-11545-00	KEY, WOODRUFF	1	1	1	
15	90179-16M05	NUT	1	1	1	
16	90201-16M44	WASHER, PLATE	1	1	1	
17	6H4-81332-00	PLATE, TIMING	1	1	1	
18	97885-05010	SCREW, PAN HEAD	1	1	1	
19	92995-05600	WASHER	1	1	1	
20	97013-06018	BOLT	3	3	3	
21	92903-06600	WASHER, PLATE	3	3	3	

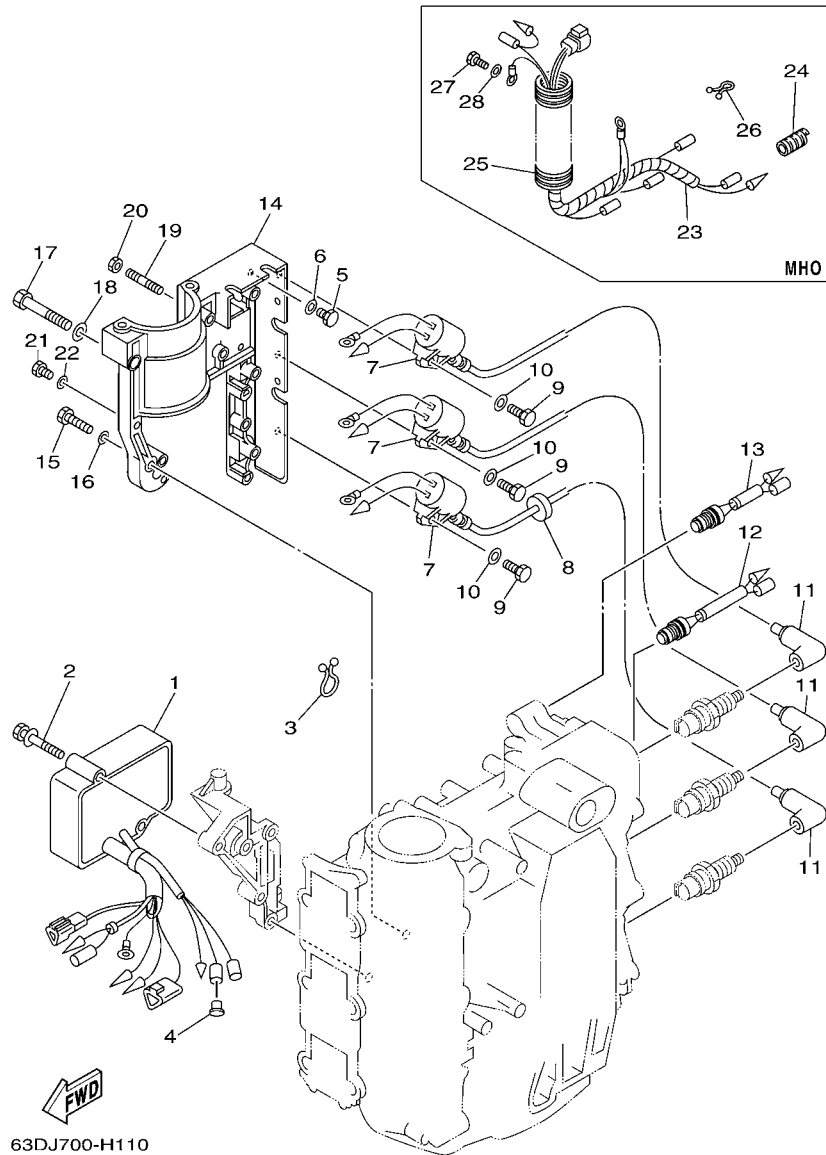


FIG. 12 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-85540-04	C.D.I. UNIT ASSY	1	1	1	
2	90119-06M51	BOLT, WITH WASHER	2	2	2	
3	90464-15M11	CLAMP	1	1	1	
4	703-82119-00	COVER, LEAD WIRE	1			
5	97095-06014	BOLT	1	1	1	
6	92995-06600	WASHER	1	1	1	
7	6H5-85570-00	IGNITION COIL ASSY	3	3	3	
8	90480-25161	GROMMET	1	1	1	
9	97095-06020	BOLT	3	3	3	
10	92995-06600	WASHER	3	3	3	
11	6G1-82370-21	PLUG CAP ASSY	3	3	3	FOR OCE
	663-82370-01	PLUG CAP ASSY	3			50-FOR CAN
12	689-82560-00	THERMO SWITCH ASSY	1	1	1	
13	6H4-82560-00	THERMO SWITCH ASSY	1	1	1	
14	6H4-81822-02-98	BRACKET, STARTING MOTOR	1	1		
15	97095-06030	BOLT	4	4		
16	92995-06600	WASHER	4	4		
17	97013-08050	BOLT	1	1		
18	92903-08600	WASHER, PLATE	1	1		
19	95670-06640	BOLT, STUD	1	1		
20	90179-06M24	NUT	1	1		
21	97095-06014	BOLT	2	2		
22	92995-06600	WASHER	2	2		
23	63D-82531-00	WIRE, LEAD			1	
24	90446-10M02	HOSE			1	
25	6G1-83557-00	TUBE			1	
26	90464-05M16	CLAMP			1	

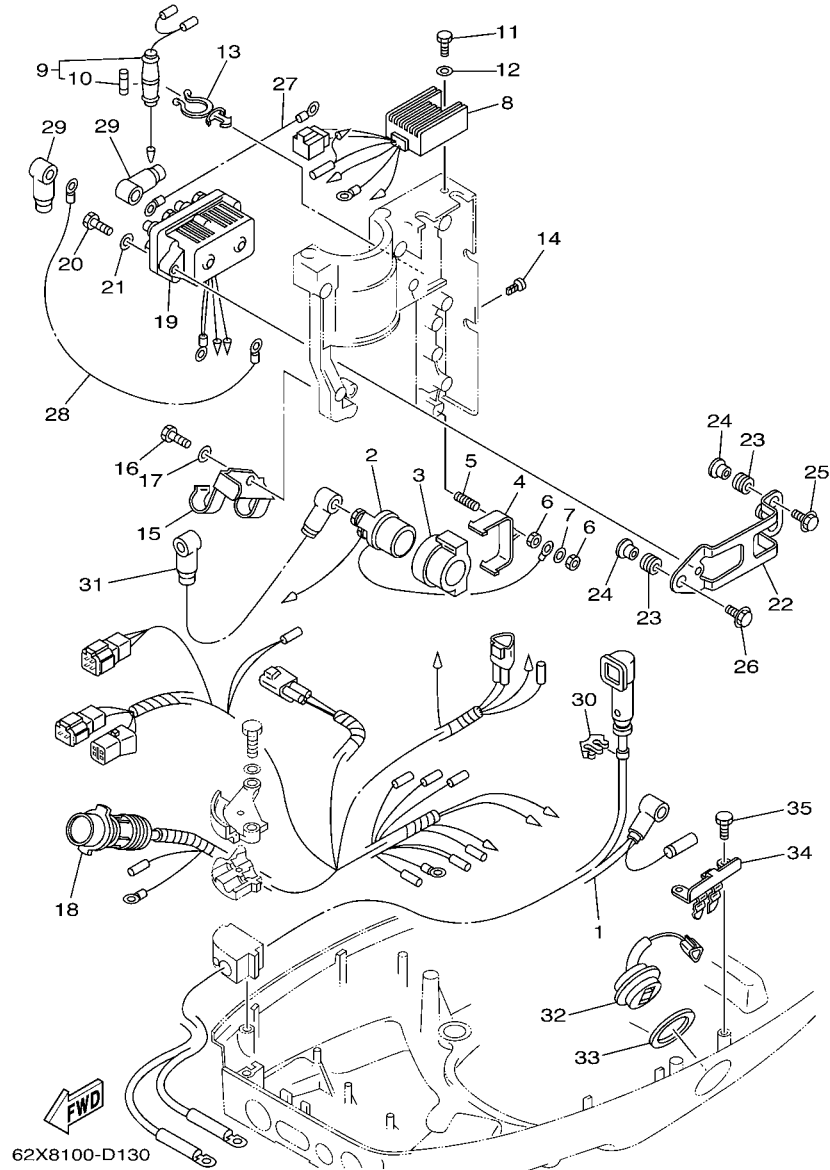


FIG. 13 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-82105-U0	WIRE HARNESS	1	1		
2	6G1-81941-10	STARTER RELAY ASSY	1	1		
3	6H4-81952-00	HOLDER, RELAY	1	1		
4	6H4-81945-00	PLATE, SWITCH FITTING	1	1		
5	90116-06M22	BOLT, STUD	1	1		
6	95380-06600	NUT, HEXAGON	2	2		
7	92990-06600	WASHER, PLATE	1	1		
8	6H2-81960-10	RECTIFIER & REGULATOR ASSY	1	1		
9	6H4-82150-00	FUSE HOLDER ASSY	1	1		
10	663-82151-00	.FUSE (12V-20A)	1	1		
11	97095-06014	BOLT	1	1		
12	92995-06600	WASHER	1	1		
13	90464-15M27	CLAMP	1	1		
14	90338-05M11	PLUG	2	2		
15	63D-82594-00	CLAMP	1	1		
16	97095-06012	BOLT	1	1		
17	92995-06600	WASHER	1	1		
18	63D-82590-40	WIRE HARNESS ASSY (10P)	1			
	63D-82590-20	WIRE HARNESS ASSY (10P)		1		
19	6H1-81950-00	RELAY ASSY	1	1		
20	97095-06025	BOLT	2	2		
21	92995-06600	WASHER	2	2		
22	6H4-81945-20	PLATE, SWITCH FITTING	1	1		
23	90480-13M24	GROMMET	3	3		
24	90387-06M05	COLLAR	3	3		
25	90105-06M15	BOLT, FLANGE	2	2		
26	90105-06M16	BOLT, FLANGE	1	1		

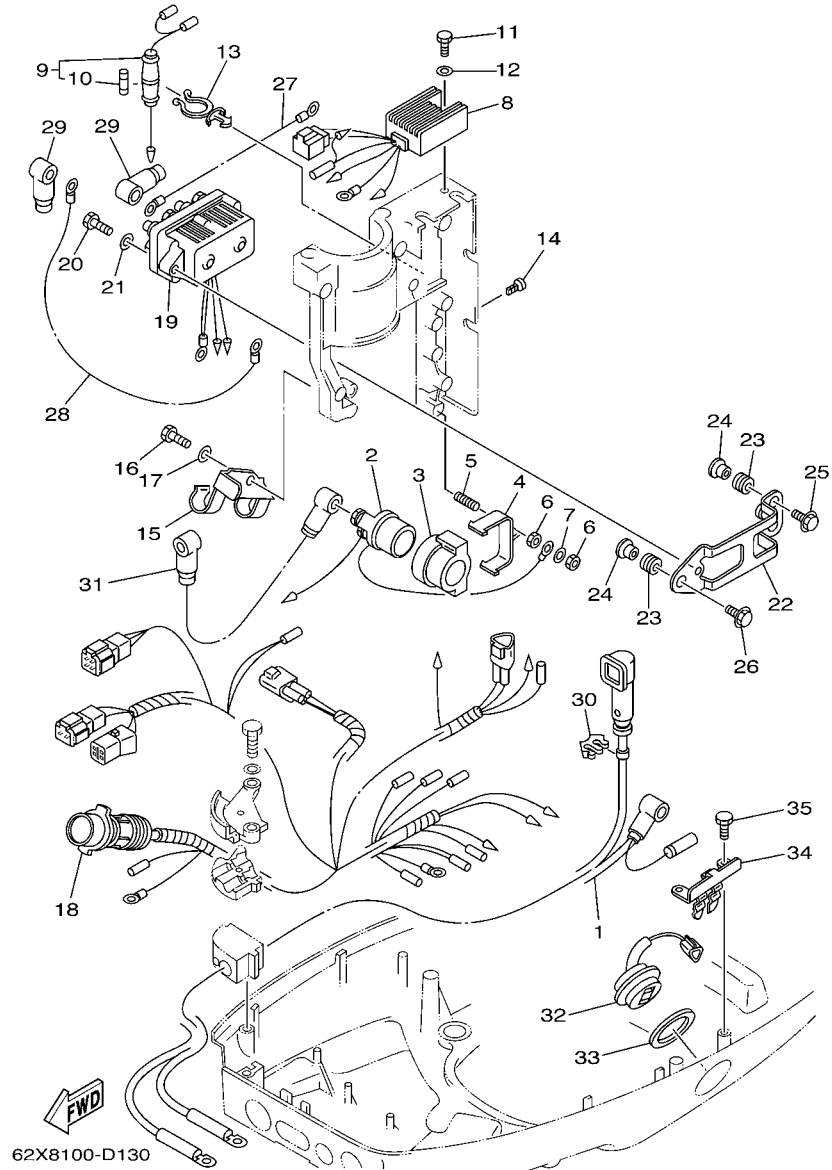


FIG. 13 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
27	6H5-81949-00	WIRE, LEAD	1	1		
28	61A-81949-00	WIRE, LEAD	1	1		
29	682-82119-01	COVER, LEAD WIRE	4	4		
30	90464-07M20	CLAMP	1	1		
31	6H4-82117-00	WIRE, LEAD	1	1		
32	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1		
33	6E5-82587-00	GASKET	1	1		
34	6R3-83614-00	BRACKET	1	1		
35	97095-06016	BOLT	2	2		

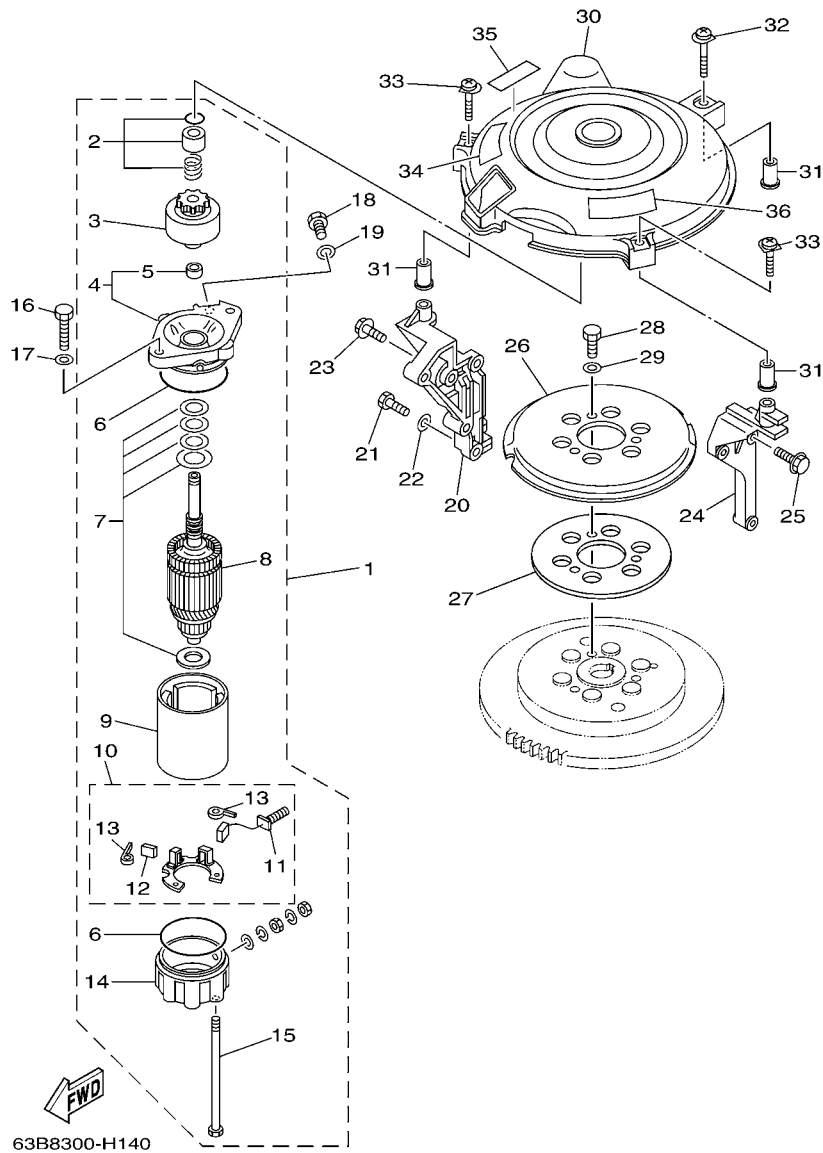


FIG. 14 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6F5-81800-11	STARTING MOTOR ASSY	1	1		
2	689-81857-11	.PINION STOPPER SET	1	1		
3	689-81807-12	.GEAR ASSY, STARTING MOTOR	1	1		
4	6F5-81830-11	.FRONT BRACKET ASSY	1	1		
5	689-81831-00	..METAL, FRONT	1	1		
6	689-81847-11	.O-RING	2	2		
7	689-81809-11	.WASHER KIT	1	1		
8	689-81850-12	.ARMATURE ASSY	1	1		
9	689-81810-11	.STATOR ASSY	1	1		
10	689-81840-11	.BRUSH HOLDER ASSY	1	1		
11	689-81811-11	..BRUSH 1	1	1		
12	689-81812-11	..BRUSH 2	1	1		
13	689-81813-10	..SPRING, BRUSH	2	2		
14	689-81820-11	.REAR BRACKET ASSY	1	1		
15	689-81826-10	.BOLT	2	2		
16	97013-08030	BOLT	2	2		
17	92903-08600	WASHER, PLATE	2	2		
18	97013-08016	BOLT	1	1		
19	92903-08600	WASHER, PLATE	1	1		
20	63D-15771-00-1S	STAY 1	1			
21	97013-08025	BOLT	2			
22	92903-08600	WASHER, PLATE	2			
23	90119-06MA2	BOLT, WITH WASHER	1			
24	6H4-15772-02	STAY 2	1			
25	90119-06MA3	BOLT, WITH WASHER	3			
26	6J8-15723-E1	PULLEY, STARTER	1			
27	6J8-81365-A0	GASKET, HOLE COVER	1			

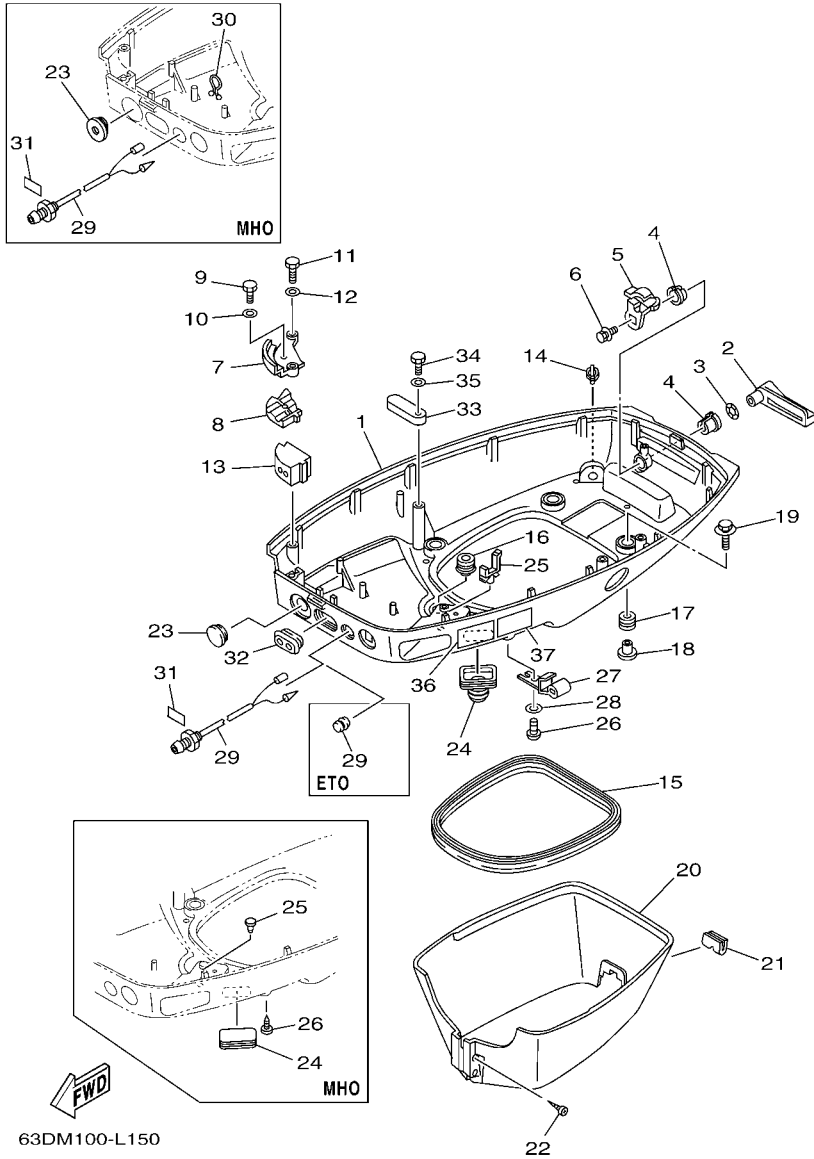
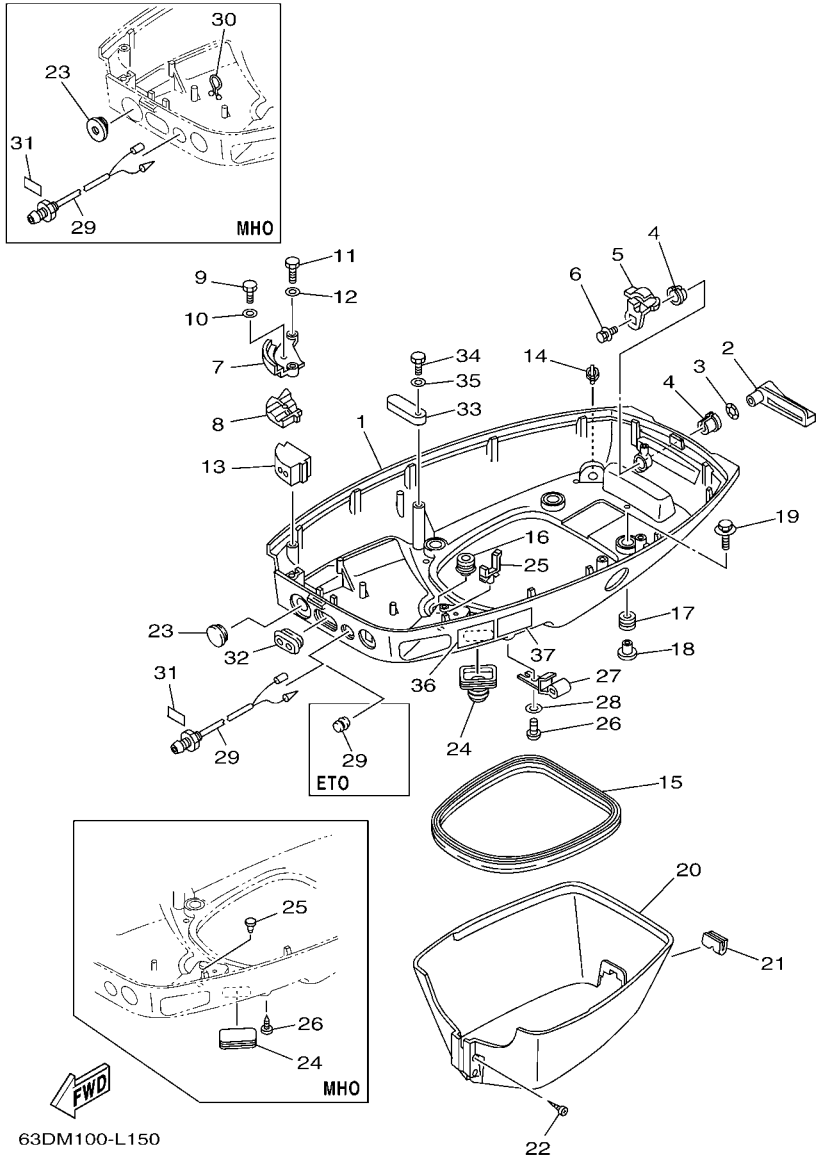


FIG. 15 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6H4-42711-25-4D	COWLING, BOTTOM 1	1	1		
	6H4-42711-07-4D	COWLING, BOTTOM 1			1	
2	6H4-42815-00	LEVER, CLAMP	1	1	1	
3	90206-12052	WASHER, WAVE	1	1	1	
4	90386-12069	BUSH	2	2	2	
5	6H4-42816-00	LEVER, CLAMP	1	1	1	
6	90119-06M73	BOLT, WITH WASHER	1	1	1	
7	6H4-48531-11-94	BRACKET, REMOTE CONTROL 1	1	1	1	
8	6H4-48532-11-94	BRACKET, REMOTE CONTROL 2	1	1	1	
9	97095-05016	BOLT	1	1	1	
10	92995-05600	WASHER	1	1	1	
11	97095-06020	BOLT	2	2	2	
12	92995-06600	WASHER	2	2	2	
13	6H4-42724-30	GROMMET	1			
	6H4-42724-20	GROMMET		1		
	6H4-42724-00	GROMMET			1	
14	6E5-44391-00	NIPPLE, HOSE	1	1	1	
15	6H4-42716-00	RUBBER, SEAL 1	1	1	1	
16	6E5-42724-00	GROMMET	1	1	1	
17	90480-09M21	GROMMET	4	4	4	
18	90387-06M41	COLLAR	4	4	4	
19	90119-06M61	BOLT, WITH WASHER	4	4	4	
20	63D-42741-00-4D	APRON	1	1	1	
21	63D-42717-00	RUBBER, SEAL 2	1	1	1	
22	97780-60525	SCREW, TAPPING	2	2	2	
23	676-42726-00	GROMMET	1	1		
	6H4-42726-40	GROMMET			1	



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FIG. 15 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
24	688-42726-10	GROMMET	1	1		
	6H4-42726-00	GROMMET			1	
25	90464-09M13	CLAMP	1	1		
	703-82119-00	COVER, LEAD WIRE			1	
26	90157-06M01	SCREW, PAN HEAD	1	1		
	90338-05M03	PLUG			1	
27	6E5-24367-01	CLAMP, FUEL PIPE 2	1	1		
28	92990-06600	WASHER, PLATE	1	1		
29	6H4-42725-00	GROMMET	1			
	6J8-85410-00	EMERGENCY SIGNAL LIGHT ASSY		1	1	
30	90464-08M07	CLAMP			1	
31	6H4-85415-10	MARK, SIGNAL LAMP		1	1	
32	6H3-42727-00	GROMMET	1	1	1	
33	6E5-82588-00	PLATE	1	1	1	
34	97095-06020	BOLT	1	1	1	
35	92995-06600	WASHER	1	1	1	
36	6AH-42794-40	LABEL, WARNING (GENERAL)	1	1	1	
37	6AH-42794-50	LABEL, WARNING (GENERAL)	1			50-FOR CAN

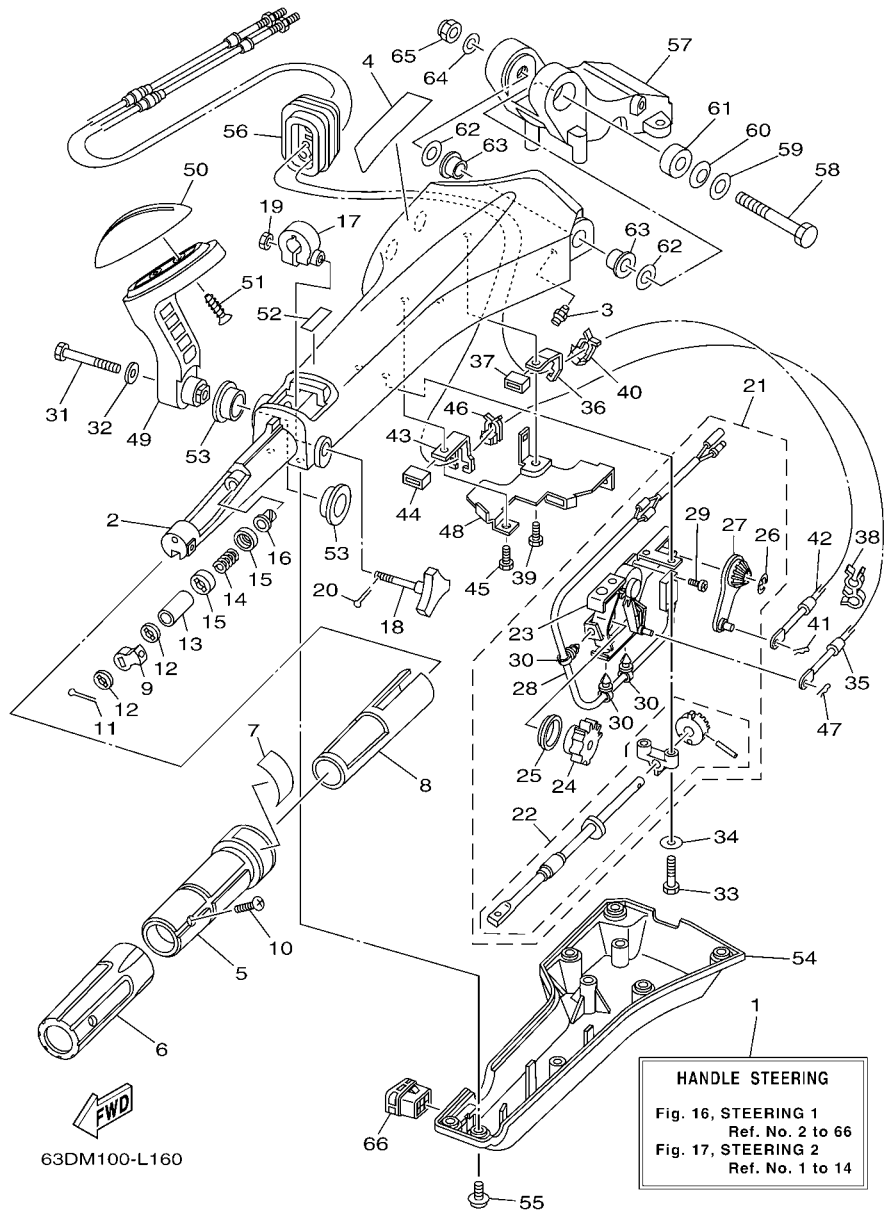


FIG. 16 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6X4-42101-S3	HANDLE, STEERING		1		
	6X4-42101-G3	HANDLE, STEERING			1	
2	6X4-42111-02-8D	HANDLE, STEERING		1	1	
3	93700-06M03	NIPPLE, GREASE		1	1	
4	6X4-48215-00	GRAPHIC		1		
	6X4-48215-10	GRAPHIC			1	
5	6X4-42119-01	GRIP, STEERING HANDLE		1	1	
6	6X4-42177-00	RUBBER, HANDLE		1	1	
7	6X4-42137-00	INDICATOR, THROTTLE		1	1	
8	6X4-41291-00	BUSHING		1	1	
9	6X4-44139-01	COLLAR		1	1	
10	90152-05007	SCREW, COUNTERSUNK		1	1	
11	91490-20010	PIN, COTTER		1	1	
12	6X4-44177-00	WASHER		2	2	
13	6X4-42128-00	COLLAR, DISTANCE 1		1	1	
14	90501-23215	SPRING, COMPRESSION		1	1	
15	6X4-44188-00	WASHER		2	2	
16	90386-08032	BUSH		1	1	
17	63D-42126-00	FRICTION, STEERING HANDLE GRIP		1	1	
18	6X4-48154-00	KNOB, THROTTLE		1	1	
19	95380-06600	NUT, HEXAGON		1	1	
20	91490-20010	PIN, COTTER		1	1	
21	6X4-44100-00	SHIFT LINK ASSY		1		
	6X4-44100-10	SHIFT LINK ASSY			1	
22	6X4-42115-00	.SHAFT, STEERING HANDLE		1	1	
23	6X4-44102-00	.SHIFT ASSIST ASSY.		1	1	
24	6X4-47731-00	.GEAR, DRIVE		1	1	

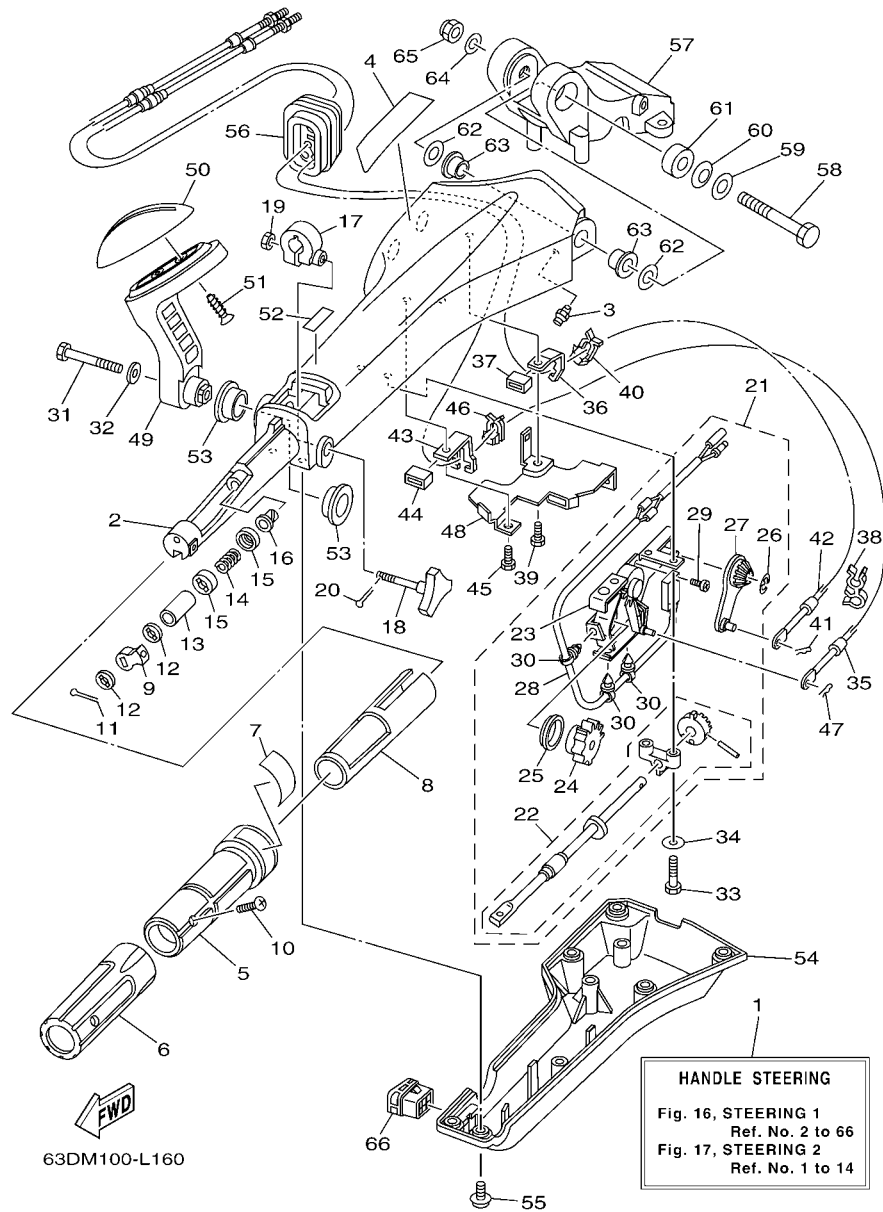


FIG. 16 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
25	6X4-44132-00	.BUSHING		1	1	
26	6X4-14137-00	.CLIP		1	1	
27	6X4-48261-00	.ARM, THROTTLE		1	1	
28	6X4-82540-00	.NEUTRAL SWITCH ASSY		1		
29	6A5-48129-10	.SCREW 3		2		
30	6X4-42821-00	.BAND, CLAMP		3		
31	97095-08040	BOLT		1	1	
32	92995-08600	WASHER		1	1	
33	97095-06030	BOLT		2	2	
34	92995-06600	WASHER		2	2	
35	63D-48321-11	CABLE		1	1	
36	6X4-48538-00	CLAMP, CABLE 1		1	1	
37	6X4-26367-00	PROTECTOR		1	1	
38	90464-09M42	CLAMP		1	1	
39	97095-06014	BOLT		1	1	
40	63D-48538-00	CLAMP, CABLE 1		1	1	
41	90468-10005	CLIP		1	1	
42	63D-26301-01	THROTTLE CABLE ASSY		1	1	
43	6X4-48538-10	CLAMP, CABLE 1		1	1	
44	6X4-26367-00	PROTECTOR		1	1	
45	97095-06014	BOLT		1	1	
46	63D-48538-00	CLAMP, CABLE 1		1	1	
47	90468-10005	CLIP		1	1	
48	6X4-42159-00	STAY		1	1	
49	6X4-44159-00-8D	HANDLE, GEAR SHIFT		1	1	
50	6X4-44173-00	LEVER, SHIFT CONTROL		1	1	
51	97780-60920	SCREW, TAPPING		2	2	

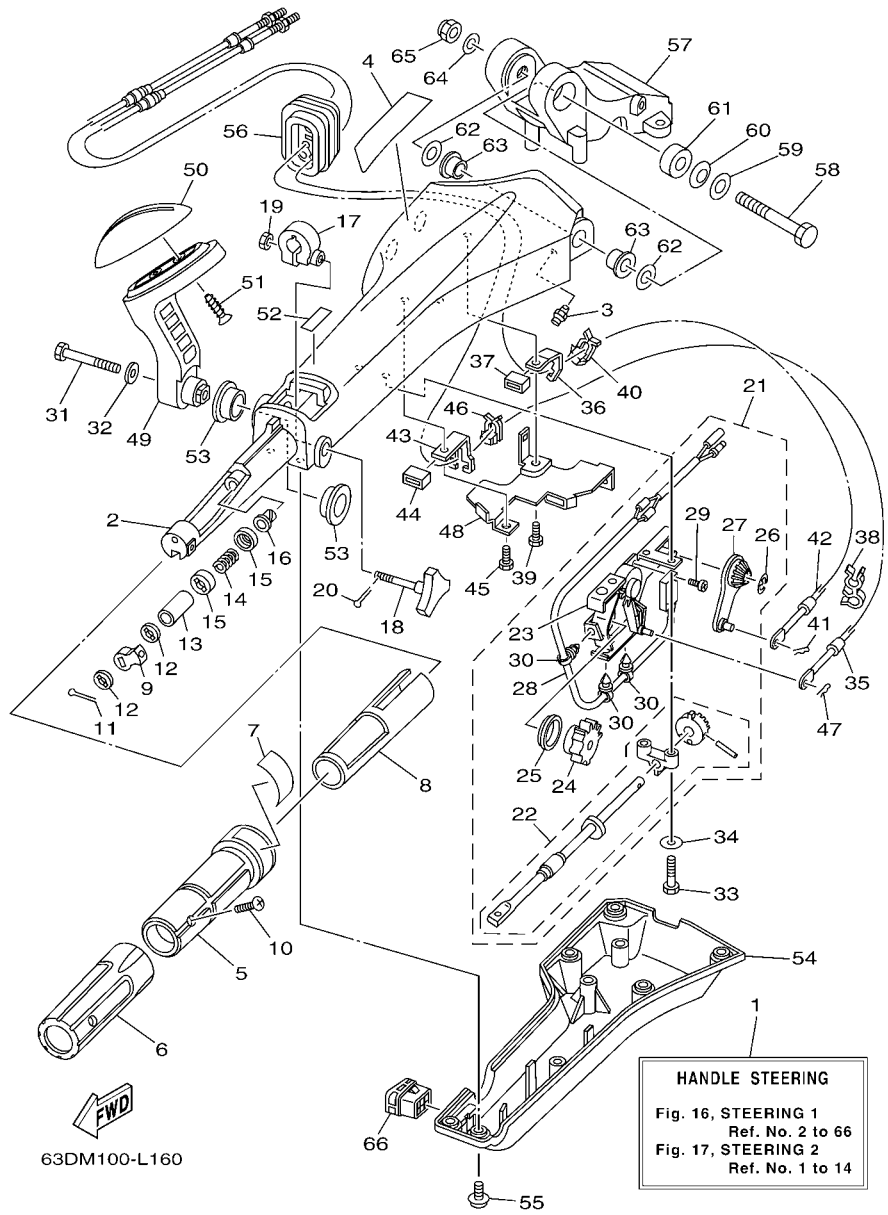
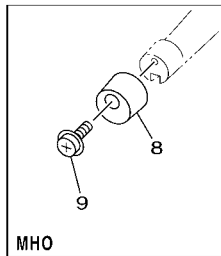
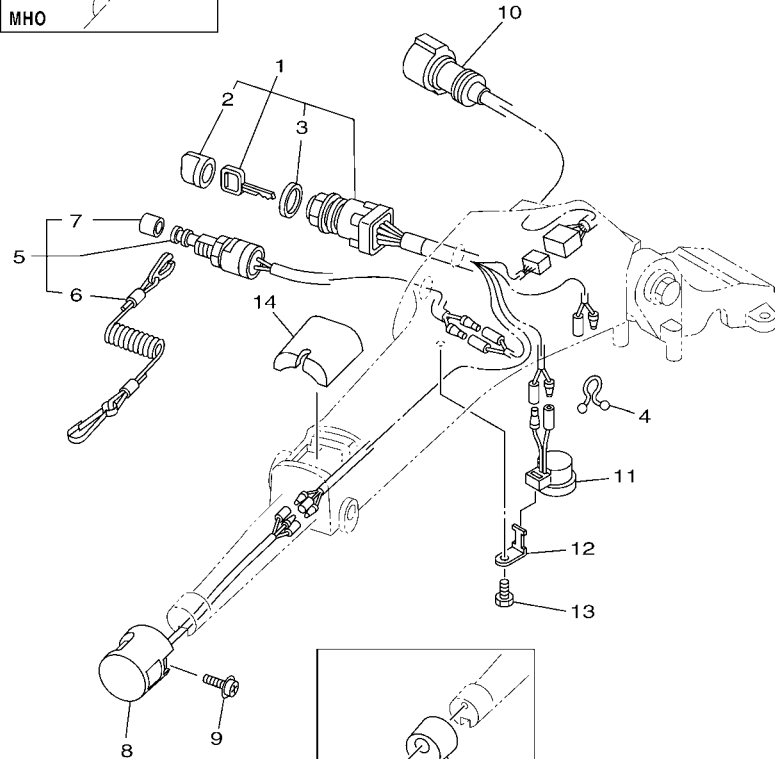
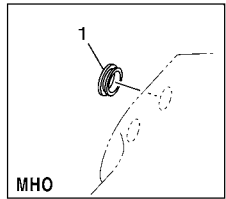


FIG. 16 STEERING 1

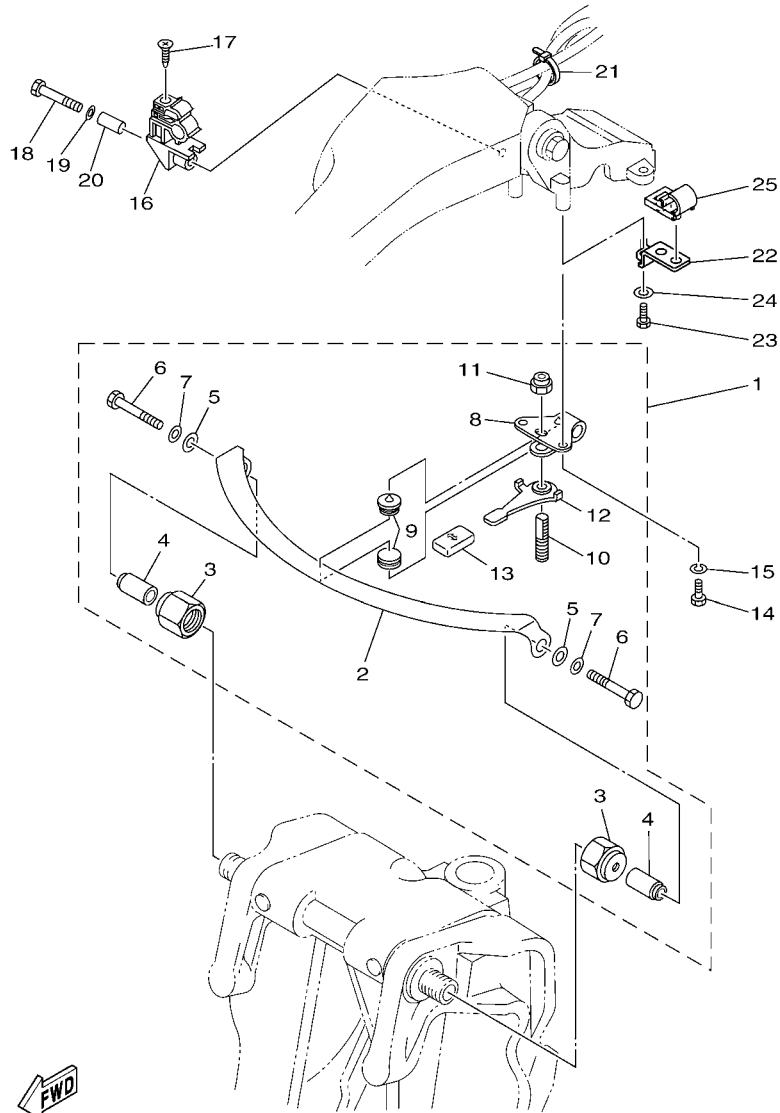
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
52	6G8-44191-00	INDICATOR, SHIFT		1	1	
53	90386-26MA3	BUSH		2	2	
54	6X4-42131-01	COVER, HANDLE STEERING		1	1	
55	97985-06216	SCREW, WITH WASHER		6	6	
56	6X4-42725-01	GROMMET		1		
	6X4-42725-10	GROMMET			1	
57	63D-42121-22-8D	BRACKET		1	1	
58	90101-12014	BOLT		1	1	
59	92990-12200	WASHER, PLAIN		1	1	
60	90206-12M22	WASHER, WAVE		1	1	
61	90387-12M02	COLLAR		1	1	
62	90201-12035	WASHER, PLATE		2	2	
63	90386-12003	BUSH		2	2	
64	92990-12600	WASHER, PLATE		1	1	
65	90185-12M12	NUT, SELF-LOCKING		1	1	
66	6X4-42728-10	CAP		1	1	



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FIG. 17 STEERING 2

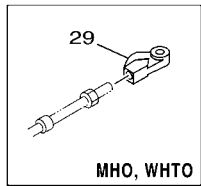
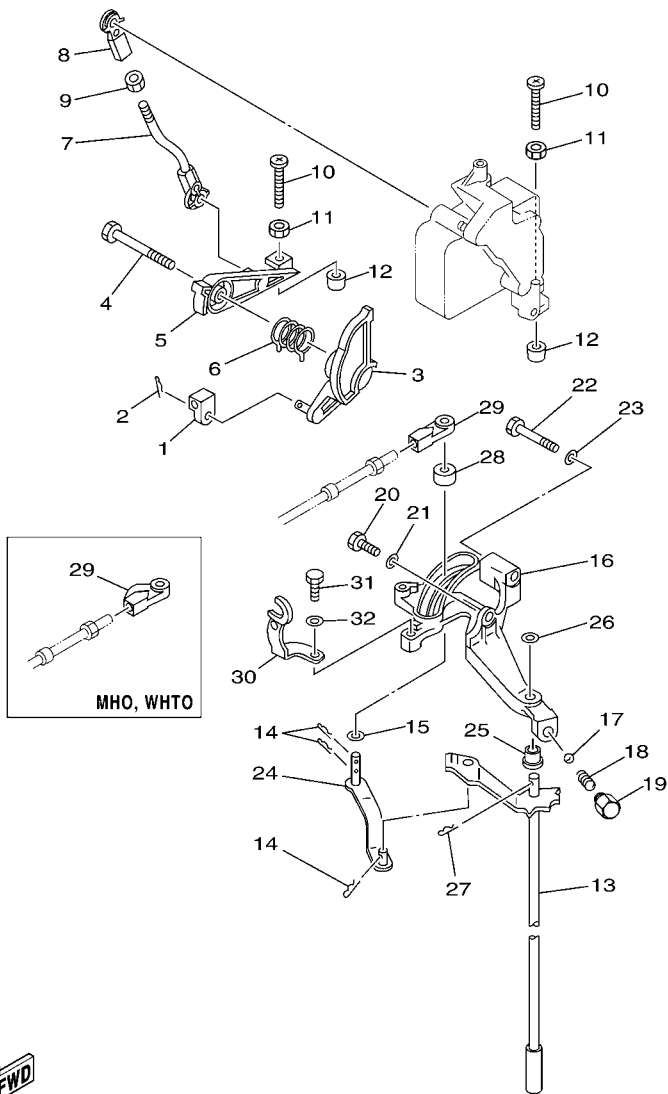
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6X4-82510-30	MAIN SWITCH ASSY		1		
	676-42726-00	GROMMET			1	
2	676-82577-00	.CAP, KEY		1		
3	703-82532-00	.CAP		1		
4	90464-08M07	CLAMP		1		
5	69W-82575-00	ENGINE STOP SWITCH ASSY		1		
	6K5-82575-03	ENGINE STOP SWITCH ASSY			1	
6	682-82556-00	.LANYARD, STOP SWITCH		1	1	
7	689-8257Y-00	.CAP		1	1	
8	6X4-82563-00	TRIM & TILT SWITCH ASSY		1		
	6X4-42728-00	CAP			1	
9	97980-06216	SCREW, WITH WASHER		1	1	
10	6X4-82586-00	EXT., WIRE HARNESS (L:700MM)		1		
11	6X4-83383-00	BUZZER		1		
12	6X4-83386-00	STAY, BUZZER		1		
13	97095-06014	BOLT		1		
14	6X4-81942-01	COVER		1	1	



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FIG. 18 STEERING FRICTION

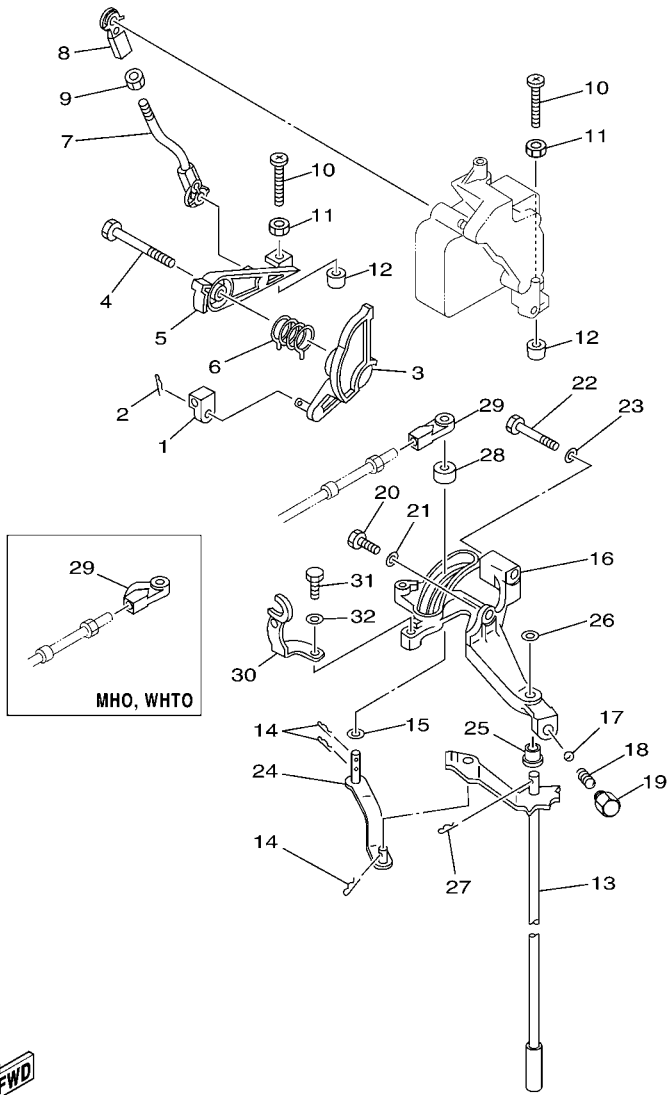
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-42508-00	STEERING FRICTION ASSY		1		
2	63D-42527-00	.PLATE, FRICTION		1		
3	63D-42546-00	.NUT		2		
4	63D-42541-00	.PIPE 1		2		
5	90201-08M01	.WASHER, PLATE		2		
6	97095-08050	.BOLT		2		
7	92995-08600	.WASHER		2		
8	63D-42526-00	.PLATE, FRICTION		1		
9	63D-42528-00	.PLATE, FRICTION		2		
10	63D-42562-00	.SHAFT, STEERING LOCK		1		
11	90185-10M01	.NUT, SELF-LOCKING		1		
12	63D-42561-00	.KNOB, STEERING LOCK		1		
13	682-43318-01	.COVER		1		
14	97095-06016	BOLT		2		
15	92995-06100	WASHER, SPRING		2		
16	63D-82361-00	CLAMP, CORD		1		
17	90161-06M00	SCREW, TAPPING		1		
18	97095-06035	BOLT		1		
19	92995-06600	WASHER		1		
20	90387-06M26	COLLAR		1		
21	90465-13M36	CLAMP		1		
22	63D-24364-10	STAY		1		
23	97095-06016	BOLT		1		
24	92995-06600	WASHER		1		
25	63D-24367-00	CLAMP, FUEL PIPE 2		1		



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FIG. 19 CONTROL

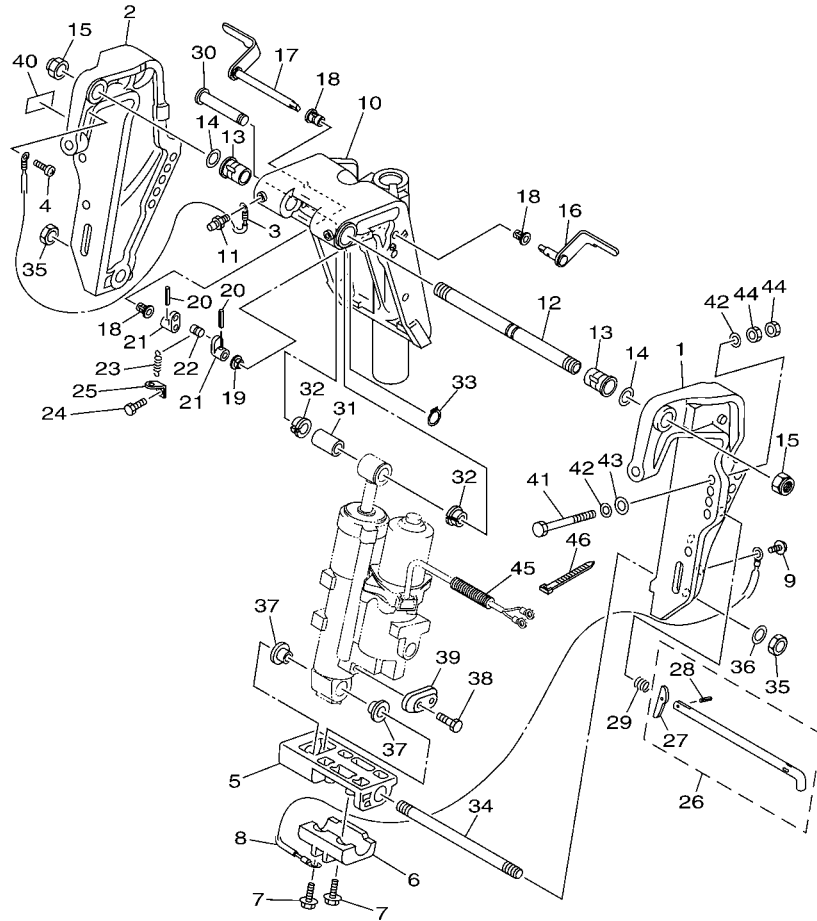
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6H4-48344-00	CABLE END, REMOTE CONTROL	1	1	1	
2	90468-18008	CLIP	1	1	1	
3	63D-41213-00	CAM, ACCEL.	1	1	1	
4	90109-06M43	BOLT	1	1	1	
5	63D-41632-00	LEVER, MAGNETO CONTROL	1	1	1	
6	90508-26M35	SPRING, TORSION	1	1	1	
7	63D-41636-00	ROD, MAGNETO CONTROL	1	1	1	
8	6H4-41237-00	JOINT, LINK	1	1	1	
9	95380-05600	NUT	1	1	1	
10	90157-06M13	SCREW, PAN HEAD	2	2	2	
11	95303-06600	NUT	2	2	2	
12	688-44194-00	CAP	2	2	2	
13	63D-44120-00	HANDLE GEAR SHIFT ASSY			1	S(16.0")
	63D-44120-10	HANDLE GEAR SHIFT ASSY	1	1		L(21.0")
14	90468-18008	CLIP	3	3	3	
15	90202-07M07	WASHER, PLATE	1	1	1	
16	63D-44117-00	BRACKET	1	1	1	
17	93501-04M02	BALL	1	1	1	
18	90501-12082	SPRING, COMPRESSION	1	1	1	
19	648-42715-00	BUSHING	1	1	1	
20	97013-06020	BOLT	1	1	1	
21	92903-06600	WASHER, PLATE	1	1	1	
22	97013-06045	BOLT	1	1	1	
23	92903-06600	WASHER, PLATE	1	1	1	
24	63D-44121-00	LEVER, SHIFT ROD	1	1	1	
25	90386-07M58	BUSH	1	1	1	
26	92990-08200	WASHER, PLAIN	1	1	1	



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FIG. 19 CONTROL

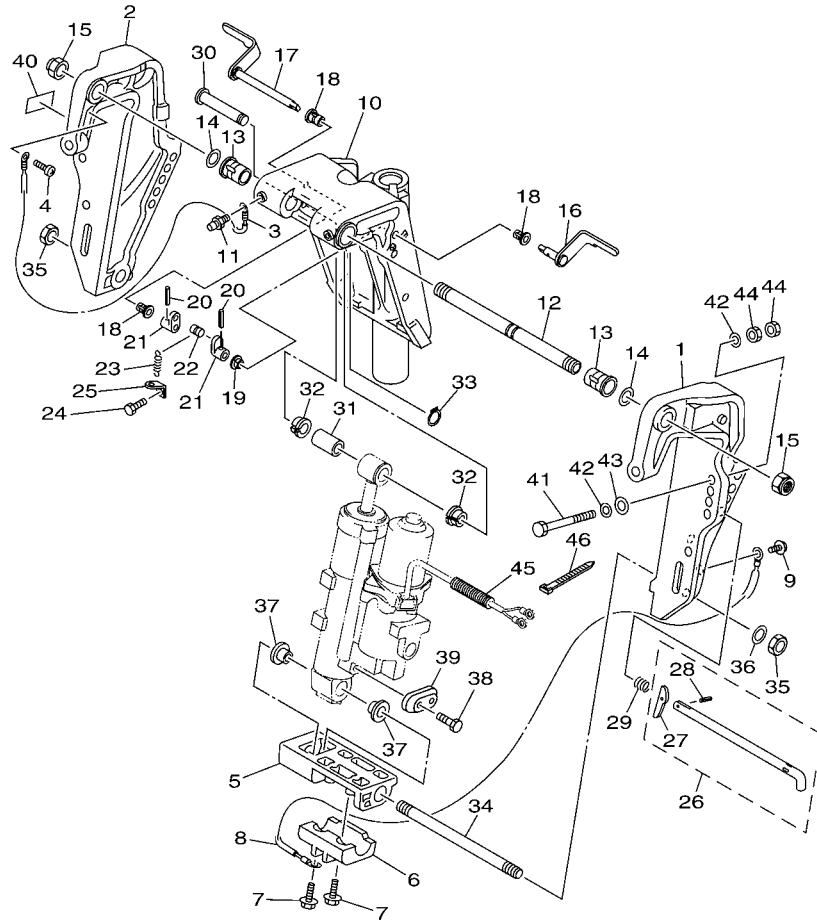
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
27	91490-20012	PIN. COTTER	1	1	1	
28	688-44122-00	BUSHING, SHIFT ROD LEVER	1	1	1	
29	663-48344-00	CABLE END, REMOTE CONTROL	1			
	63D-48344-00	CABLE END, REMOTE CONTROL		1	1	
30	63D-15774-00	STAY 4	1	1	1	
31	97095-06016	BOLT	1	1	1	
32	92995-06600	WASHER	1	1	1	



FWD
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FIG. 20 BRACKET 1

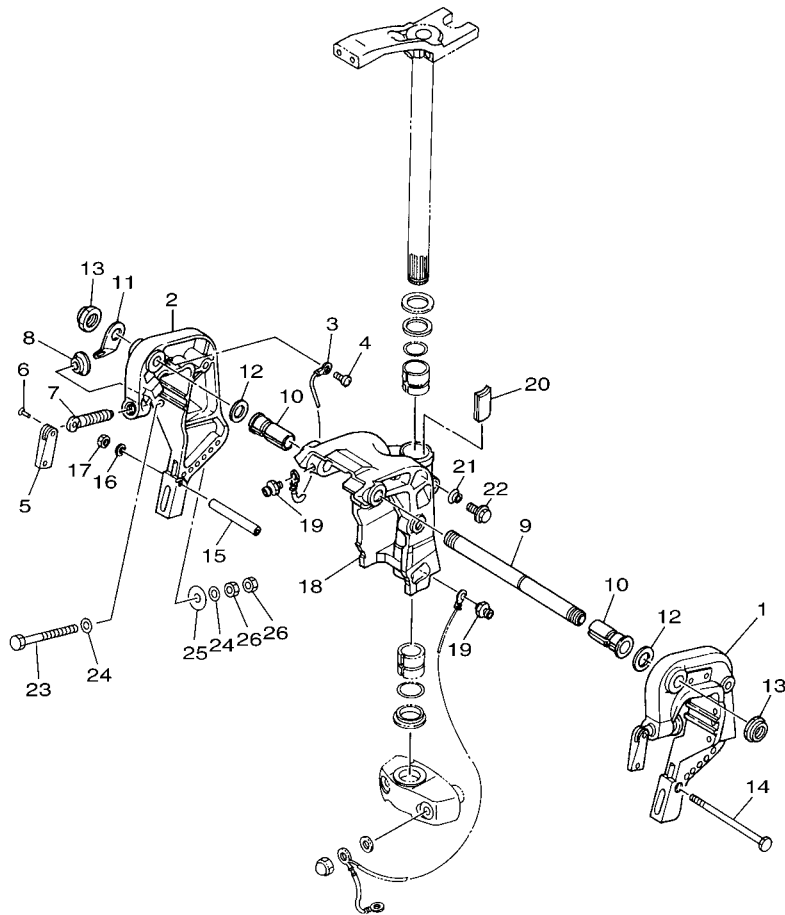
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-43111-01-4D	BRACKET, CLAMP 1	1	1		
2	63D-43112-01-4D	BRACKET, CLAMP 2	1	1		
3	63D-82148-00	WIRE, LEAD 4	1	1		
4	97885-06008	SCREW, PAN HEAD	1	1		
5	63D-43128-01-4D	SPACER, CLAMP BRACKET	1	1		
6	63D-45251-01	ANODE	1	1		
7	97595-06425	BOLT, WITH WASHER	2	2		
8	6H1-82148-00	WIRE, LEAD 4	1	1		
9	97595-06510	BOLT, WITH WASHER	1	1		
10	63D-43311-13-4D	BRACKET, SWIVEL 1	1	1		
11	93700-06M03	NIPPLE, GREASE	3	3		
12	63D-43131-01	BOLT, CLAMP BRACKET	1	1		
13	90386-22M15	BUSH	2	2		
14	90201-22M03	WASHER, PLATE	2	2		
15	90185-22M11	NUT, SELF-LOCKING	2	2		
16	6H5-43181-03	LEVER, TILT STOP 1	1	1		
17	6H5-43185-03	LEVER, TILT STOP 2	1	1		
18	90386-10M16	BUSH	3	3		
19	90386-10025	BUSH	1	1		
20	91690-30020	PIN, SPRING	2	2		
21	6G5-43148-00	COLLAR, DISTANCE	2	2		
22	90249-06M19	PIN	1	1		
23	90506-14M24	SPRING, TENSION	1	1		
24	97095-06010	BOLT	1	1		
25	6G5-43144-00	HOOK, SPRING	1	1		
26	688-43160-01	TILT ROD ASSY	1	1		
27	688-43165-00	.PLATE, TILT LOCK	1	1		



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FIG. 20 BRACKET 1

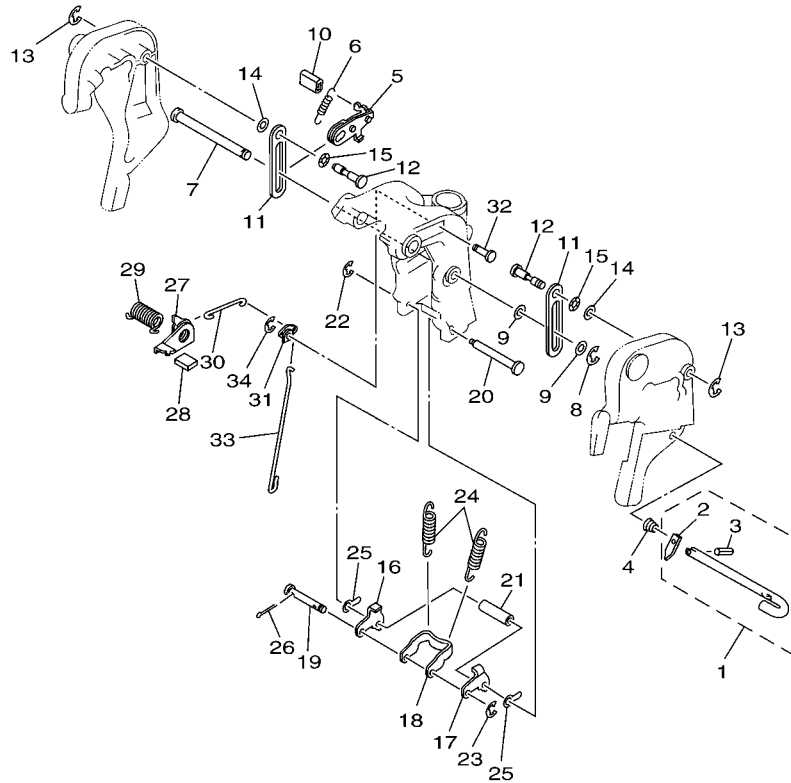
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	91690-30012	.PIN, SPRING	1	1		
29	90502-16M02	SPRING, CONICAL	1	1		
30	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	1		
31	90386-18M92	BUSH	1	1		
32	90386-18M35	BUSH	2	2		
33	93410-18M05	CIRCLIP	1	1		
34	90116-18M52	BOLT, STUD	1	1		
35	90170-18M10	NUT	2	2		
36	92995-18600	WASHER	1	1		
37	90386-18M44	BUSH	2	2		
38	90101-06020	BOLT	2	2		
39	65W-45251-00	ANODE	1	1		
40	63V-82377-50	LABEL (SPARK,IGNITION)	1			50-FOR CAN
41	90101-12M65	BOLT	4	4		
42	90201-12062	WASHER, PLATE	8	8		
43	90201-12426	WASHER, PLATE	4	4		
44	95380-12600	NUT	8	8		
45	90440-14M00	PIPE	1	1		
46	90465-11M10	CLAMP	3	3		



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FIG. 21 BRACKET 2

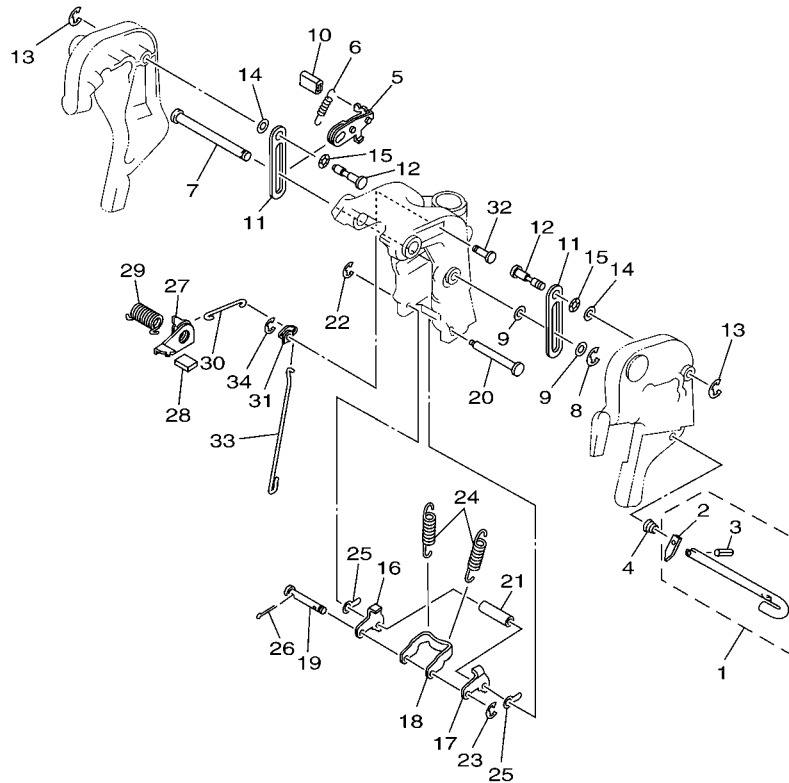
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6H4-43111-05-4D	BRACKET, CLAMP 1			1	
2	6H4-43112-04-4D	BRACKET, CLAMP 2			1	
3	6E5-82148-00	WIRE, LEAD 4			1	
4	97885-06008	SCREW, PAN HEAD			1	
5	6E0-43118-01	HANDLE, TRANSOM CLAMP			2	
6	90243-04M01	PIN			2	
7	90149-14M12	SCREW			2	
8	648-43114-01	PAD, TRANSOM CLAMP			2	
9	63D-43131-01	BOLT, CLAMP BRACKET			1	
10	90386-22M69	BUSH			2	
11	6J8-43113-01	PLATE, CLAMP BRACKET			1	
12	90201-22M03	WASHER, PLATE			2	
13	90185-22M11	NUT, SELF-LOCKING			2	
14	90101-08339	BOLT			1	
15	90387-08M03	COLLAR			1	
16	92990-08600	WASHER, PLATE			1	
17	95380-08600	NUT			1	
18	6J8-43311-04-4D	BRACKET, SWIVEL 1			1	S(16.0")
19	93700-06M03	NIPPLE, GREASE			3	
20	6J8-42528-00	PLATE, FRICTION			1	
21	689-43373-01	SEAL, DAMPER			1	
22	90105-06M18	BOLT, FLANGE			1	
23	90101-10M58	BOLT			4	
24	92995-10600	WASHER			8	
25	90201-12426	WASHER, PLATE			4	
26	95380-10600	NUT			8	



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FIG. 22 BRACKET 3

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6H4-43160-01	TILT ROD ASSY			1	
2	676-43165-00	.PLATE, TILT LOCK			1	
3	91690-30010	.PIN, SPRING			1	
4	90502-10M04	SPRING, CONICAL			1	
5	6J8-43181-01	LEVER, TILT STOP 1			1	
6	90506-12M25	SPRING, TENSION			1	
7	90249-12M28	PIN			1	
8	99080-10600	CIRCLIP			1	
9	90202-12031	WASHER, PLATE			2	
10	682-43318-01	COVER			1	
11	6J8-43627-00	STOPPER			2	
12	90249-12M27	PIN			2	
13	99080-10600	CIRCLIP			2	
14	90202-12031	WASHER, PLATE			2	
15	90206-12M16	WASHER, WAVE			2	
16	6J8-43614-00	PLATE, TILT LOCK			1	
17	6J8-43615-00	PLATE, TILT LOCK			1	
18	6J8-43613-01	ARM, TILT LOCK			1	
19	6H4-43659-00	SHAFT, REVERSE LOCK			1	
20	6J8-43611-01	SHAFT, TILT LOCK			1	
21	90387-07M64	COLLAR			1	
22	93430-06M02	CIRCLIP			1	
23	99080-05600	CIRCLIP			1	
24	90506-32M22	SPRING, TENSION			2	
25	6H4-43674-00	WASHER			2	
26	91490-20010	PIN, COTTER			2	
27	6J8-43631-00	LEVER, TILT			1	



63B3300-C210

FIG. 22 BRACKET 3

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	6J8-43633-00	COVER, TILT LEVER			1	
29	90508-18M24	SPRING, TORSION			1	
30	6H4-43616-00	ROD, TILT LOCK			1	
31	6J8-43641-00	LEVER, TILT			1	
32	90249-06M23	PIN			1	
33	6J8-43617-00	ROD, TILT LOCK			1	
34	99080-05600	CIRCLIP			1	

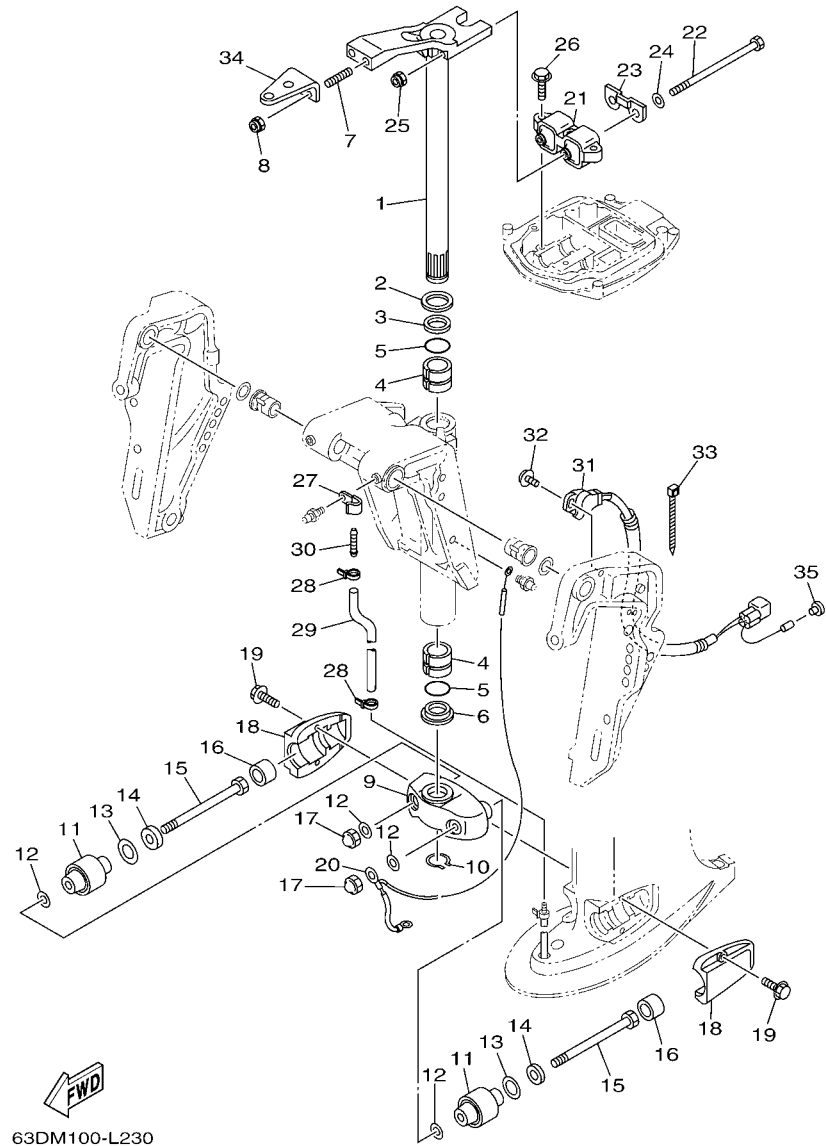


FIG. 23 BRACKET 4

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63B-42510-01-4D	STEERING BRACKET ASSY			1	S(16.0")
	63D-42510-12-4D	STEERING BRACKET ASSY	1	1		L(21.0")
2	90201-30M00	WASHER, PLATE	1	1	1	
3	90386-30M78	BUSH	1	1	1	
4	90386-30M77	BUSH	2	2	2	
5	93210-29M94	O-RING	2	2	2	
6	90386-30M60	BUSH	1	1	1	
7	90116-10175	BOLT, STUD	2	2	2	
8	90185-10051	NUT, SELF-LOCKING	2	2	2	
9	63D-44551-01-4D	HOUSING, LOWER MOUNT RUBBER 1	1	1	1	
10	93410-28M06	CIRCLIP	1	1	1	
11	687-44555-00	MOUNT DAMPER, LOWER SIDE			2	S(16.0")
	63D-44555-00	MOUNT DAMPER, LOWER SIDE	2	2		L(21.0")
12	90201-12M16	WASHER, PLATE	4	4	4	
13	90202-25M04	WASHER, PLATE	2	2	2	
14	90201-13M19	WASHER, PLATE	2	2	2	
15	90109-12M21	BOLT	2	2	2	
16	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	2	2	
17	95380-12800	NUT, CROWN	2	2	2	
18	63D-44552-01-4D	HOUSING, LOWER MOUNT RUBBER 2	2	2	2	
19	97575-08430	BOLT, WITH WASHER	4	4	4	
20	63D-82127-00	WIRE, LEAD 2			1	S(16.0")
	63D-82127-10	WIRE, LEAD 2	1	1		L(21.0")
21	63D-44514-01-94	MOUNT DAMPER, UPPER SIDE	1	1	1	
22	90101-08M15	BOLT	2	2	2	
23	63D-44526-00	PLATE	1	1	1	
24	90201-09425	WASHER, PLATE	2	2	2	

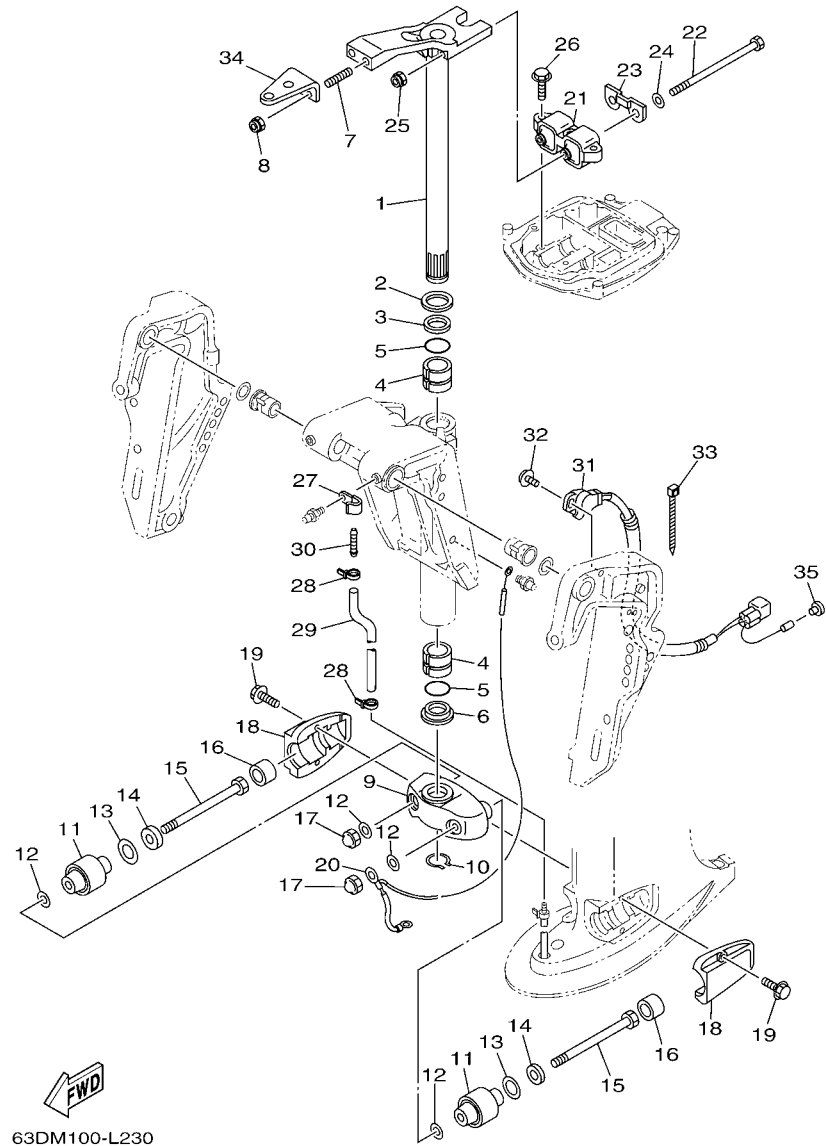


FIG. 23 BRACKET 4

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
25	90185-08045	NUT, SELF-LOCKING	2	2	2	
26	97575-08430	BOLT, WITH WASHER	3	3	3	
27	90465-06M86	CLAMP	1	1		
28	90465-11M10	CLAMP	2	2		
29	90445-07MF1	HOSE (L570)	1	1		
30	6E5-83558-00	END, NIPPLE	1	1		
31	63D-83672-11	TRIM SENDER	1			
	63D-83672-02	TRIM SENDER		1		
32	97985-06216	SCREW, WITH WASHER	2	2		
33	90465-13M11	CLAMP	1	1		
34	63D-48511-00	HOOK, STEERING	1			STEERING GUIDE
35	703-82119-00	COVER, LEAD WIRE		1		

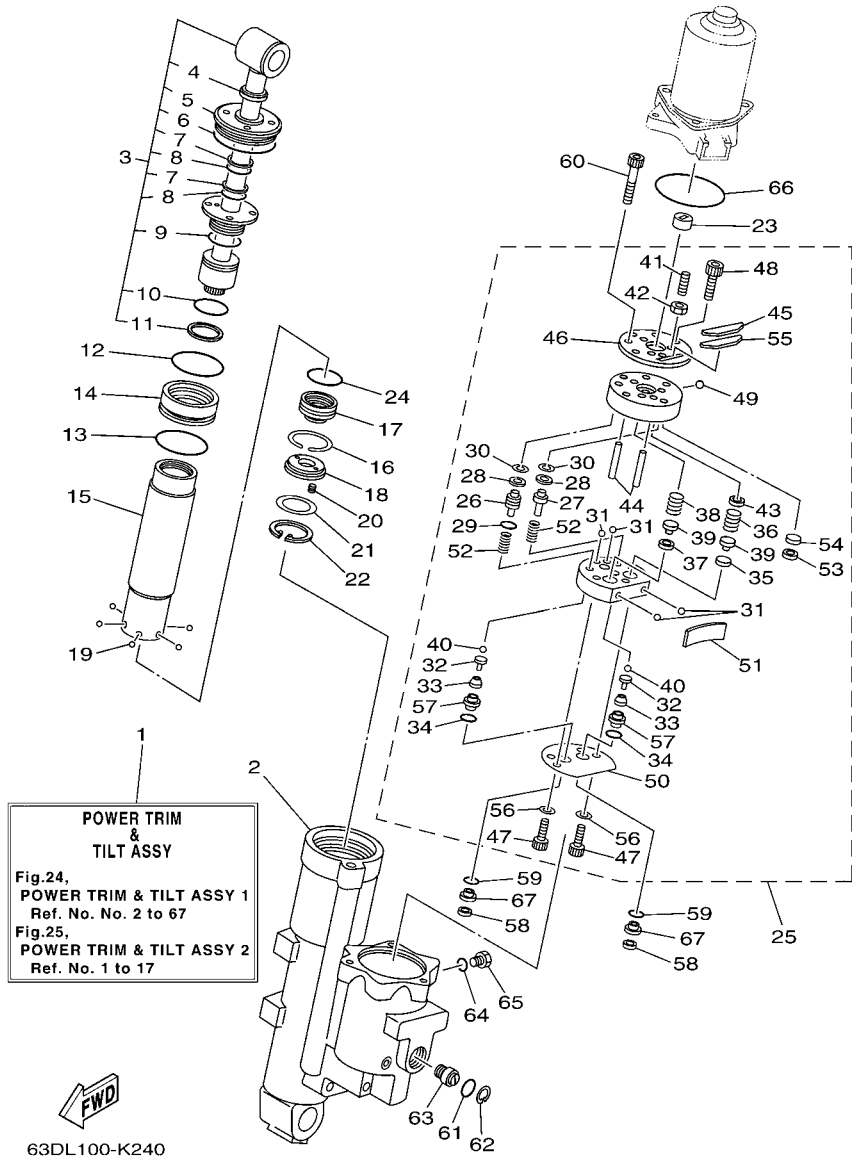


FIG. 24 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	62Y-43800-01-4D	POWER TRIM & TILT ASSY	1	1		
2	62Y-4380K-01	CYLINDER, TILT SUB ASSY	1	1		
3	62X-43810-02	TILT PISTON SUB ASSY	1	1		
4	62Y-43822-00	.SEAL, TRIM DUST	1	1		
5	62X-43821-00	.SCREW, TRIM CYLINDER END	1	1		
6	62X-43861-00	.O-RING	1	1		
7	62X-43872-00	.RING, BACK UP	2	2		
8	6C5-43863-00	.O-RING	2	2		
9	62X-43862-00	.O-RING	1	1		
10	93210-29375	.O-RING	1	1		
11	62X-43871-00	.RING, BACK UP	1	1		
12	93210-44383	O-RING	1	1		
13	93210-48214	O-RING	1	1		
14	62X-4388A-00	PISTON, TRIM	1	1		
15	62Y-22471-00	CYLINDER, SHOCK ABSORBER	1	1		
16	67F-43875-00	RING, SNAP	1	1		
17	69W-4381B-00	FREE PISTON SUB ASSY	1	1		
18	62X-43899-00	PLATE STOPPER	1	1		
19	93503-16003	BALL	6	6		
20	62X-4384H-00	SPRING	2	2		
21	1UF-22434-00	PLATE, VALVE 1	1	1		
22	62X-43875-00	RING, SNAP	1	1		
23	6H1-43831-10	CONNECTOR, SHAFT	1	1		
24	93210-29375	O-RING	1	1		
25	62Y-43830-01	GEAR PUMP ASSY	1	1		
26	6CJ-43841-00	.PISTON, SHUTTLE	1	1		
27	6CJ-4384M-00	.PISTON, SHUTTLE 2	1	1		

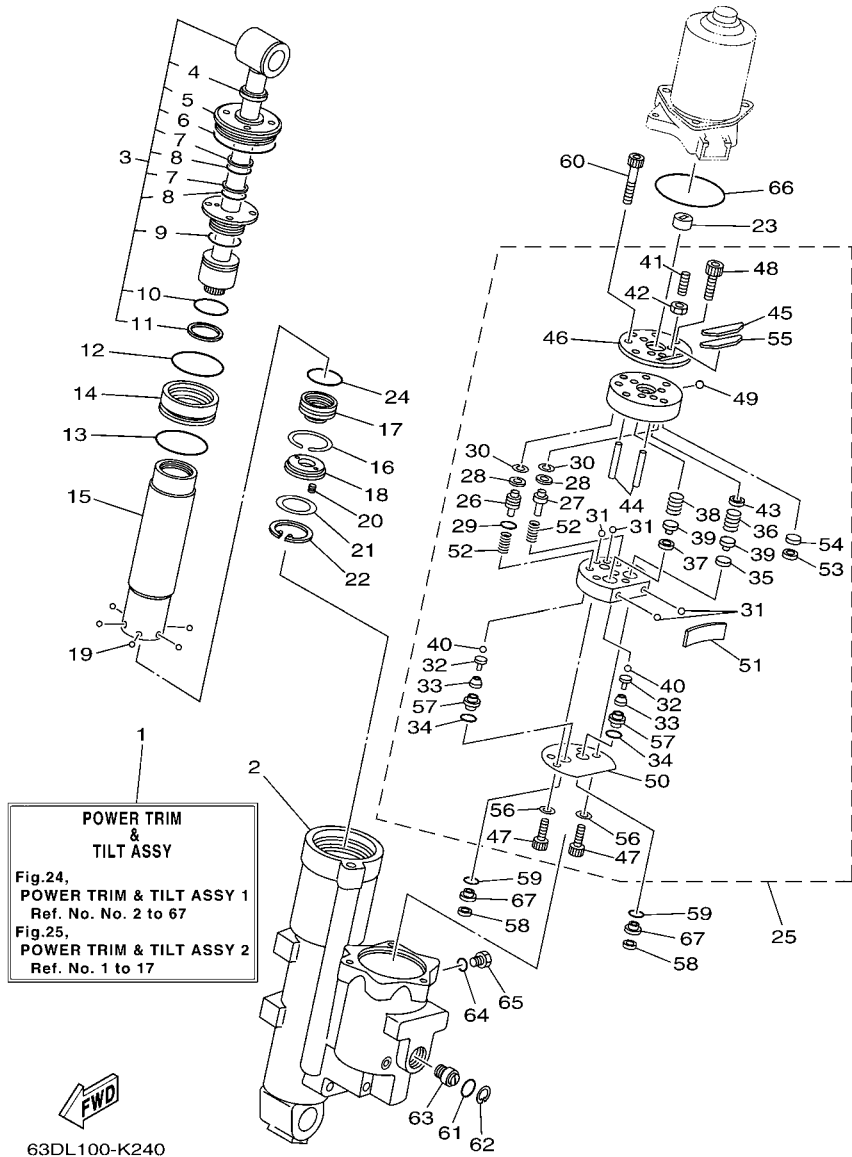
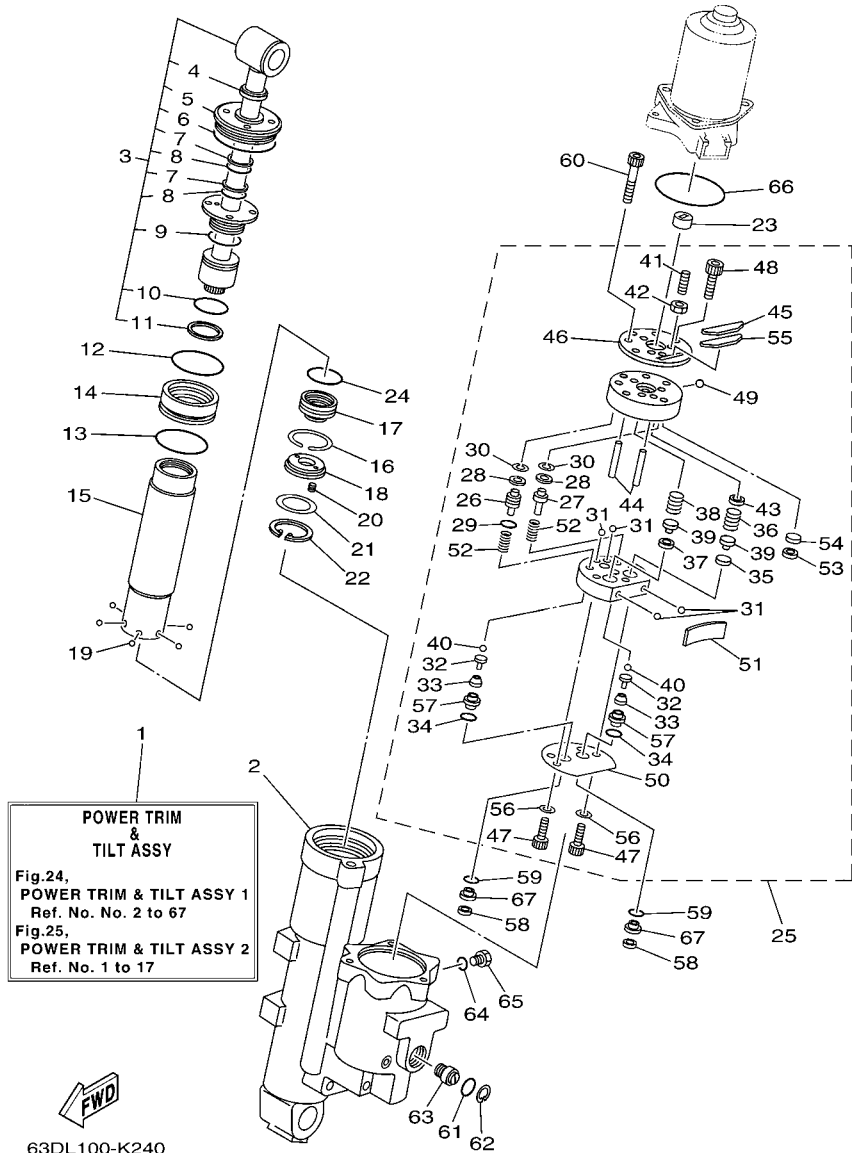


FIG. 24 POWER TRIM & TILT ASSY 1

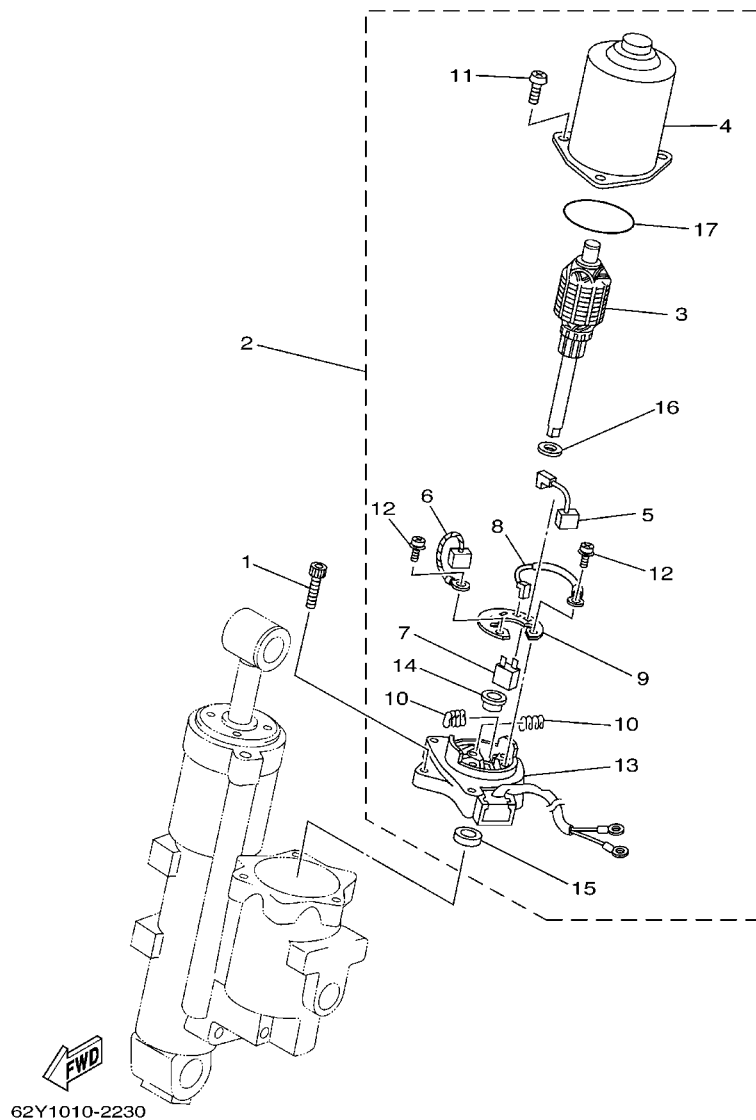
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	69A-4384F-00	.SEAL, MAIN VALVE	2	2		
29	6H1-43883-00	.O-RING	1	1		
30	99002-03600	.CLIP	2	2		
31	93505-32038	.BALL	4	4		
32	65W-4386A-00	.PIN, ABSORBER VALVE	2	2		
33	69J-43853-00	.SPRING, MAIN VALVE	2	2		
34	69J-4389J-00	.O-RING	2	2		
35	6H1-4384G-11	.SEAL, RELIEF VALVE	1	1		
36	62Y-43855-00	.SPRING, UP RELIEF	1	1		
37	6H1-4384F-10	.SEAL, MAIN VALVE	1	1		
38	6H1-43856-10	.SPRING, DOWN RELIEF	1	1		
39	6H1-43844-10	.PIN, VALVE SUPPORT	2	2		
40	93505-32038	.BALL	2	2		
41	92A08-03110	.SCREW SET	1	1		
42	95302-03600	.NUT	1	1		
43	62Y-4382A-00	.ADAPTOR 1	1	1		
44	93604-26256	.PIN, DOWEL	2	2		
45	6CJ-43816-00	.FILTER 1	1	1		
46	62Y-4382L-00	.CAP, RELIEF VALVE	1	1		
47	91318-05020	.BOLT	2	2		
48	91318-05008	.BOLT	2	2		
49	93501-08001	.BALL	1	1		
50	69W-4384G-00	.SEAL, RELIEF VALVE	1	1		
51	62Y-43854-00	.SPRING, MANUAL RELEASE	1	1		
52	69J-43894-00	.SPRING, SHUTTLE RETURN	2	2		
53	62Y-4387J-00	.WASHER, SPECIAL 2	1	1		
54	62Y-22434-00	.PLATE, VALVE 1	1	1		

FIG. 24 POWER TRIM & TILT ASSY 1



REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
55	62Y-43871-00	.RING, BACK UP	1	1		
56	62Y-4387G-00	.WASHER	2	2		
57	6CJ-43893-00	.WASHER	2	2		
58	6H1-43816-00	FILTER 1	2	2		
59	69J-4389J-00	O-RING	2	2		
60	91318-06040	BOLT	3	3		
61	6D8-43863-00	O-RING	1	1		
62	6H1-43875-00	RING, SNAP	1	1		
63	62Y-43845-00	SCREW, MANUAL RELEASE	1	1		
64	93210-09165	O-RING	1	1		
65	6H1-43829-00	PLUG, RESERVOIR	1	1		
66	62X-43865-00	O-RING	1	1		
67	6CJ-43899-00	PLATE STOPPER	2	2		

FIG. 25 POWER TRIM & TILT ASSY 2



REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	62X-43888-00	BOLT, SOCKET	3	3		
2	62Y-43880-02	MOTOR ASSY	1	1		
3	62Y-43805-01	.ARMATURE ASSY	1	1		
4	62X-43804-01	.STATOR ASSY	1	1		
5	62Y-43892-00	.BRUSH 2	1	1		
6	62Y-43891-00	.BRUSH 1	1	1		
7	62Y-82181-01	.CIRCUIT BREAKER COMP.	1	1		
8	62X-43807-00	.WIRE SUB ASSY	1	1		
9	69W-4380F-00	.PLATE, BRUSH HOLDER	1	1		
10	62X-4386K-00	.SPRING, BRUSH	2	2		
11	97880-05020	.SCREW, PAN HEAD	3	3		
12	97602-04216	.SCREW, PAN HEAD WITH WASHER	2	2		
13	62Y-43881-00	.FRAME, END	1	1		
14	62X-4380H-00	.METAL	1	1		
15	93102-08414	.OIL SEAL	1	1		
16	90201-083J8	.WASHER, PLATE	1	1		
17	93210-52449	.O-RING	1	1		


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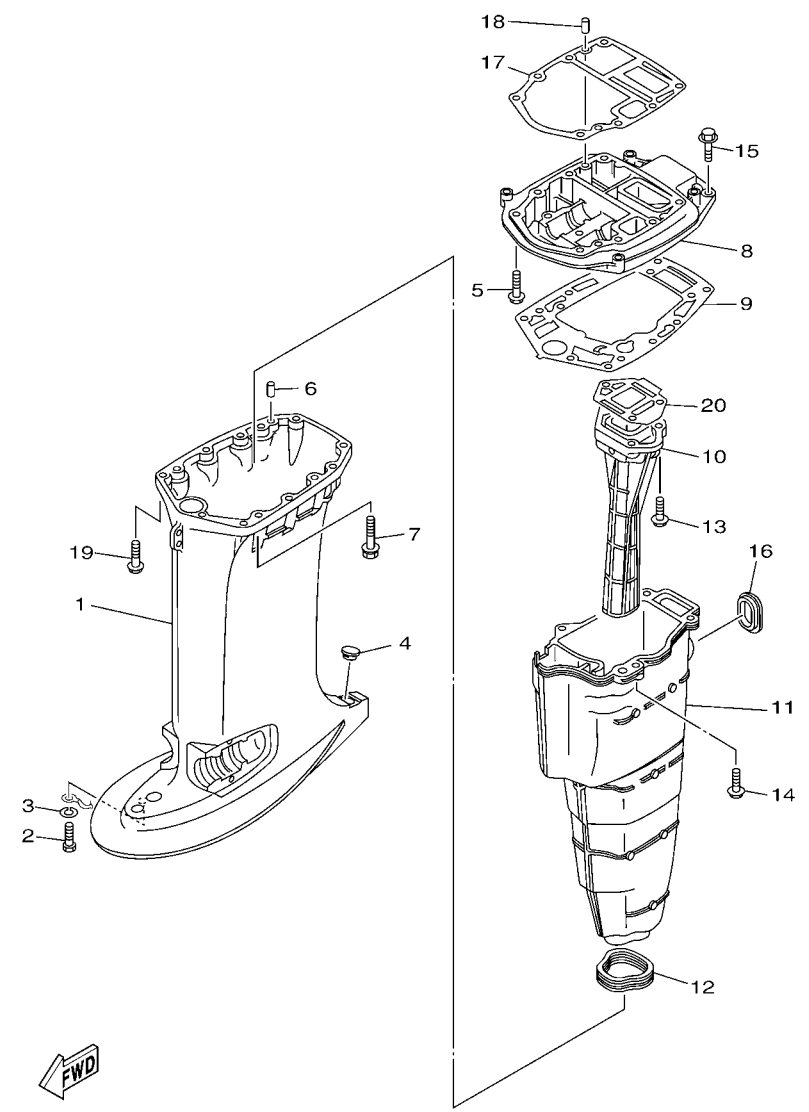


FIG. 26 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-45111-01-4D	CASING, UPPER			1	S(16.0")
	63D-45111-11-4D	CASING, UPPER	1	1		L(21.0")
2	97095-06012	BOLT	1	1	1	
3	92995-06100	WASHER, SPRING	1	1	1	
4	63D-45155-00	CAP	1	1	1	
5	97575-08445	BOLT, WITH WASHER	2	2	2	
6	93606-12019	PIN, DOWEL	2	2	2	
7	90119-08M83	BOLT, WITH WASHER	6	6	6	
8	63D-41137-01-CA	GUIDE, EXHAUST	1	1	1	
9	63D-45114-A0	GASKET, UPPER CASING	1	1	1	
10	6H4-41131-01-CA	MANIFOLD, EXT. 1	1	1		40V
	6H5-41131-00-CA	MANIFOLD, EXT. 1	1	1	1	50,50H
11	63D-14711-00-CA	MUFFLER 1			1	S(16.0")
	63D-14711-11-CA	MUFFLER 1	1	1		L(21.0")
12	63D-45123-00	GASKET, MUFFLER	1	1	1	
13	97575-08530	BOLT, WITH WASHER	3	3	3	
14	97575-08530	BOLT, WITH WASHER	4	4	4	
15	97575-08430	BOLT, WITH WASHER	2	2	2	
16	6H3-45127-00	SEAL	1	1	1	
17	6H4-45113-A0	GASKET, UPPER CASING	1	1	1	
18	93606-12019	PIN, DOWEL	2	2	2	
19	97575-08445	BOLT, WITH WASHER	2	2	2	
20	6H4-41134-A0	GASKET, EXHAUST MANIFOLD	1	1	1	

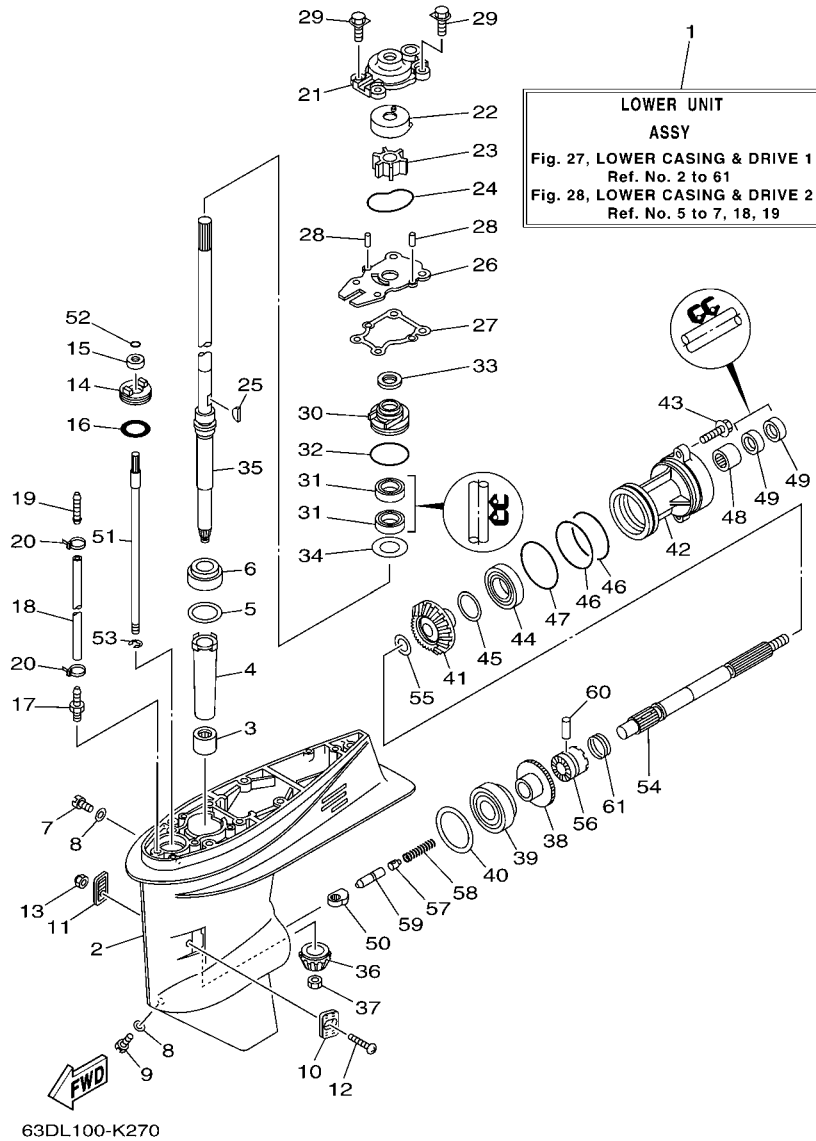


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-45300-03-4D	LOWER UNIT ASSY			1	S(16.0")
	63D-45300-13-4D	LOWER UNIT ASSY	1	1		L(21.0")
2	63D-45301-03-4D	CASING, LOWER	1	1	1	
3	93315-32224	BEARING	1	1	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT	1	1	1	
5	663-45587-01	SHIM (T:0.10MM)	1	1	1	UR
	663-45587-10	SHIM (T:0.12MM)	1	1	1	UR
	663-45587-20	SHIM (T:0.15MM)	1	1	1	UR
	663-45587-30	SHIM (T:0.18MM)	1	1	1	UR
	663-45587-40	SHIM (T:0.30MM)	1	1	1	UR
	663-45587-50	SHIM (T:0.40MM)	1	1	1	UR
	663-45587-60	SHIM (T:0.50MM)	1	1	1	UR
6	93332-00001	BEARING	1	1	1	
7	90340-08002	PLUG, STRAIGHT SCREW	1	1	1	
8	90430-08020	GASKET	2	2	2	
9	688-45341-10	PLUG, DRAIN	1	1	1	
10	63D-45214-00	COVER, WATER INLET 1	1	1	1	
11	63D-45215-00	COVER, WATER INLET 2	1	1	1	
12	90152-05010	SCREW, COUNTERSUNK	1	1	1	
13	95380-05600	NUT	1	1	1	
14	63D-45321-00	PLATE	1	1	1	
15	93106-09014	OIL SEAL	1	1	1	
16	93210-33MG4	O-RING	1	1	1	
17	6E5-45378-00	NIPPLE, HOSE	1	1	1	
18	90445-07ME9	HOSE (L120)			1	S(16.0")
	90445-07M31	HOSE (L200)	1	1		L(21.0")
19	6E5-83558-10	END, NIPPLE	1	1		

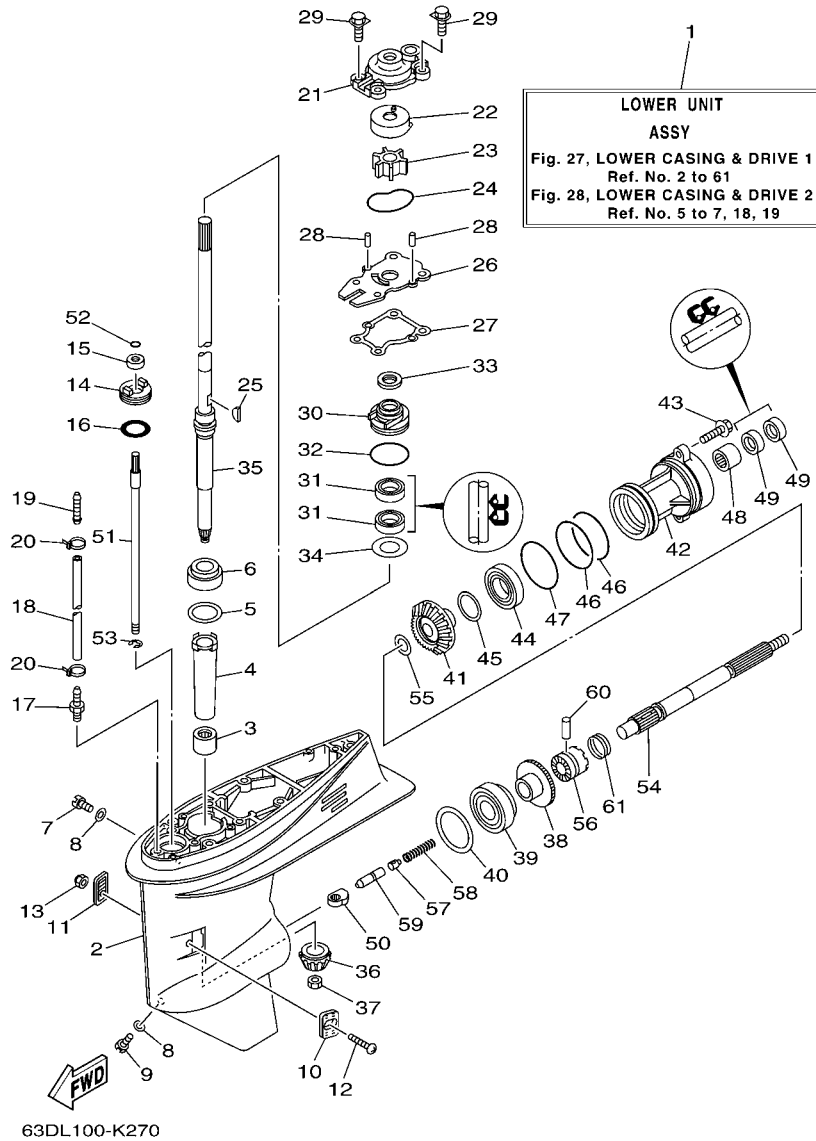


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
19	6E5-83558-00	END, NIPPLE			1	
20	90465-11M10	CLAMP	2	2	2	
21	63D-44311-00	HOUSING, WATER PUMP	1	1	1	
22	63D-44322-00	INSERT, CARTRIDGE	1	1	1	
23	6H3-44352-00	IMPELLER	1	1	1	
24	93210-59MG7	O-RING	1	1	1	
25	90280-03024	KEY, WOODRUFF	1	1	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE	1	1	1	
27	63D-44316-00	GASKET, WATER PUMP	1	1	1	
28	93604-08062	PIN, DOWEL	2	2	2	
29	90119-08M15	BOLT, WITH WASHER	4	4	4	
30	6BG-44341-00	HOUSING, WATER PUMP	1	1	1	
31	93101-25M57	OIL SEAL	2	2	2	
32	93210-48001	O-RING	1	1	1	
33	63D-45344-00	COVER, OIL SEAL	1	1	1	
34	90201-27M00	WASHER, PLATE	1	1	1	
35	63D-45501-00	DRIVE SHAFT COMP.			1	S(16.0")
	63D-45501-10	DRIVE SHAFT COMP.	1	1		L(21.0")
36	6H4-45551-01	PINION (13T)	1	1	1	
37	90170-12138	NUT	1	1	1	
38	6H4-45560-01	GEAR 1 (24T)	1	1	1	
39	93332-00003	BEARING	1	1	1	
40	663-45567-01	SHIM (T:0.10MM)	1	1	1	UR
	663-45567-10	SHIM (T:0.12MM)	1	1	1	UR
	663-45567-20	SHIM (T:0.15MM)	1	1	1	UR
	663-45567-30	SHIM (T:0.18MM)	1	1	1	UR
	663-45567-40	SHIM (T:0.30MM)	1	1	1	UR

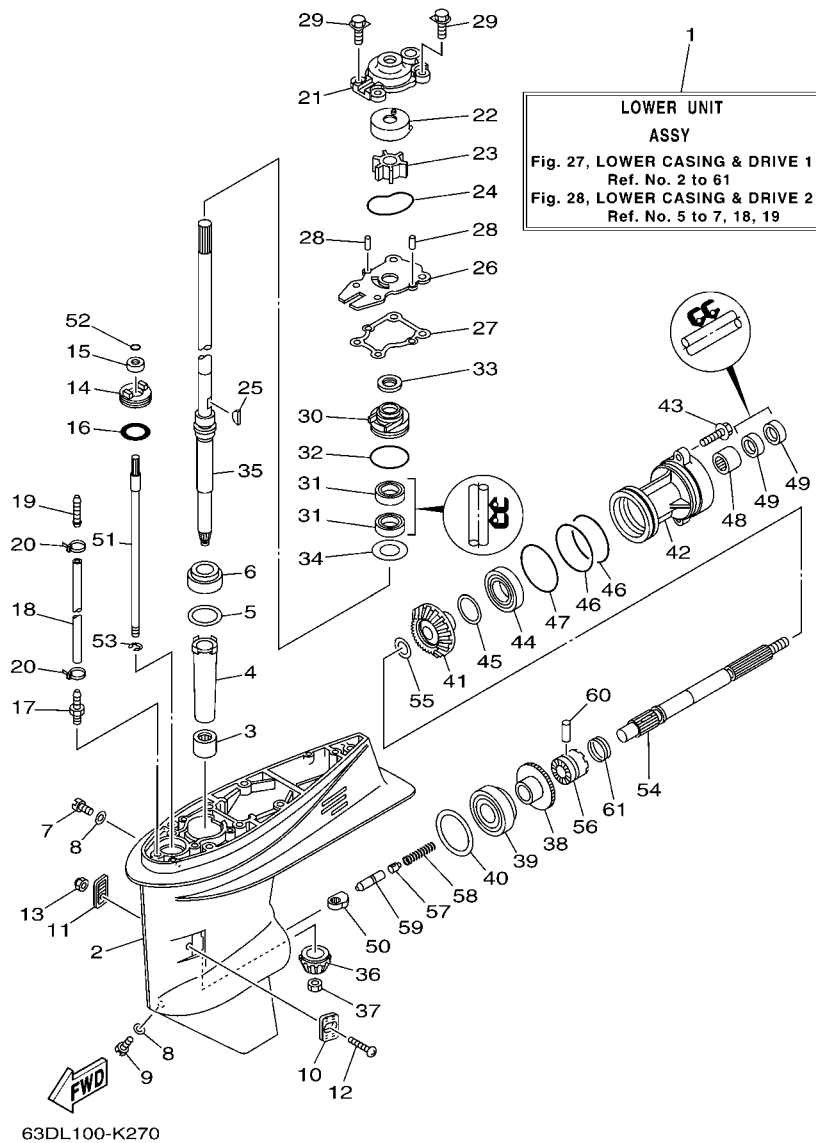


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
40	663-45567-50	SHIM (T:0.40MM)	1	1	1	UR
	663-45567-60	SHIM (T:0.50MM)	1	1	1	UR
41	6H4-45571-01	GEAR 2 (24T)	1	1	1	
42	63D-45361-02-4D	CAP, LOWER CASING	1	1	1	
43	90105-08M61	BOLT, FLANGE	2	2	2	
44	93306-001U1	BEARING	1	1	1	
45	63D-45577-00	SHIM (T:0.10MM)	1	1	1	UR
	63D-45577-10	SHIM (T:0.12MM)	1	1	1	UR
	63D-45577-20	SHIM (T:0.15MM)	1	1	1	UR
	63D-45577-30	SHIM (T:0.18MM)	1	1	1	UR
	63D-45577-40	SHIM (T:0.30MM)	1	1	1	UR
	63D-45577-50	SHIM (T:0.40MM)	1	1	1	UR
	63D-45577-60	SHIM (T:0.50MM)	1	1	1	UR
46	93210-74MG5	O-RING	2	2	2	
47	93210-69MG6	O-RING	1	1	1	
48	93317-22204	BEARING	1	1	1	
49	93101-22M00	OIL SEAL	2	2	2	
50	663-44151-00	CAM, SHIFT	1	1	1	
51	63D-44144-00	ROD, SHIFT	1	1	1	
52	93210-07003	O-RING	1	1	1	
53	99001-08600	CIRCLIP	1	1	1	
54	63D-45611-00	SHAFT, PROPELLER	1	1	1	
55	90201-22429	WASHER, PLATE	1	1	1	
56	63D-45631-01	CLUTCH, DOG	1	1	1	
57	663-45634-00	SLIDE, SHIFT	1	1	1	
58	90501-16M01	SPRING, COMPRESSION	1	1	1	
59	63D-45635-00	PLUNGER, SHIFT	1	1	1	

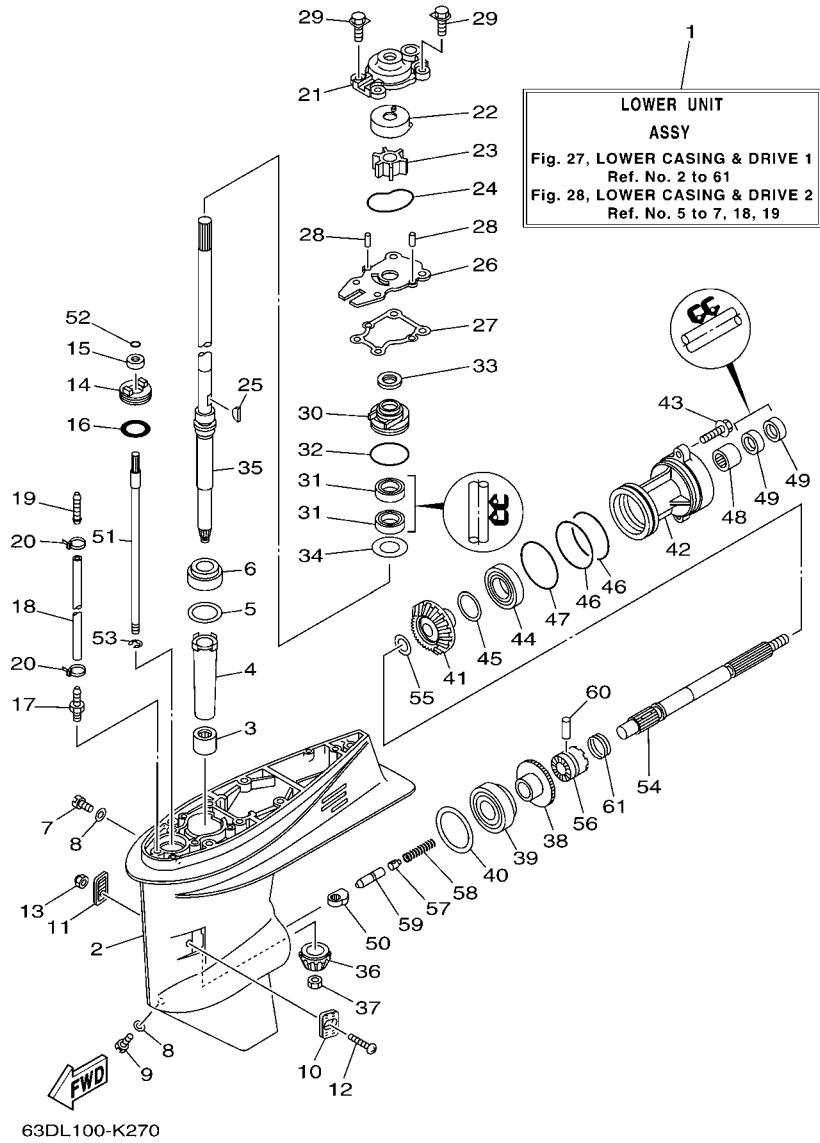
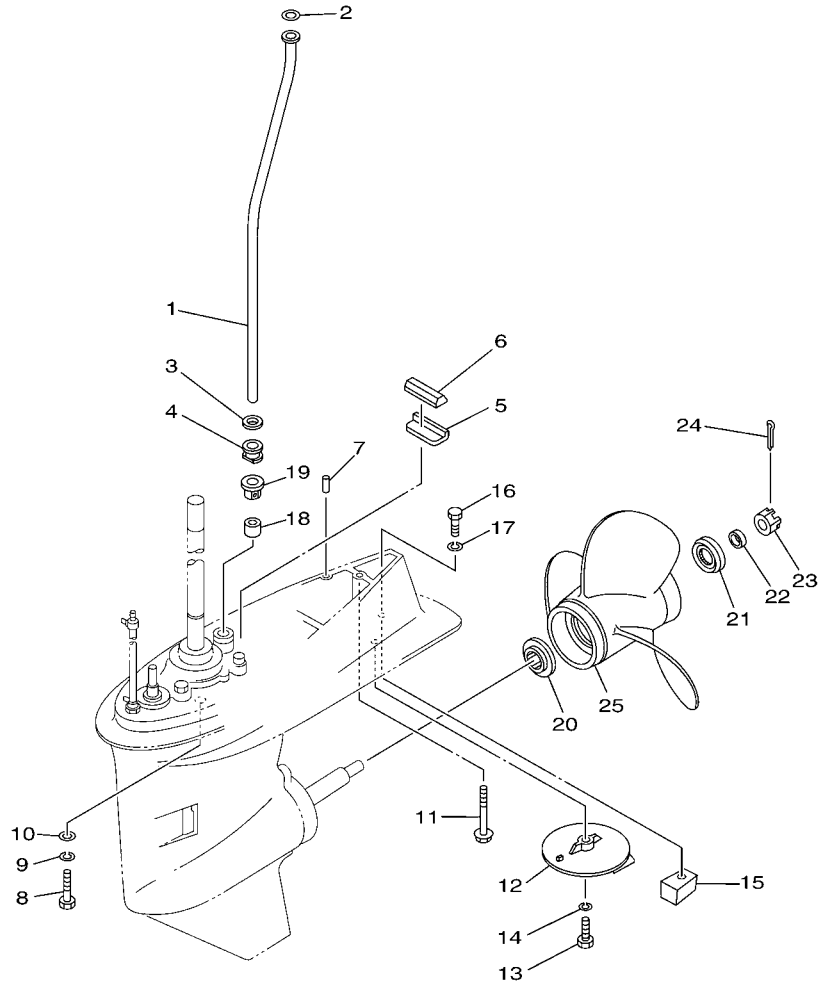


FIG. 27 LOWER CASING & DRIVE 1

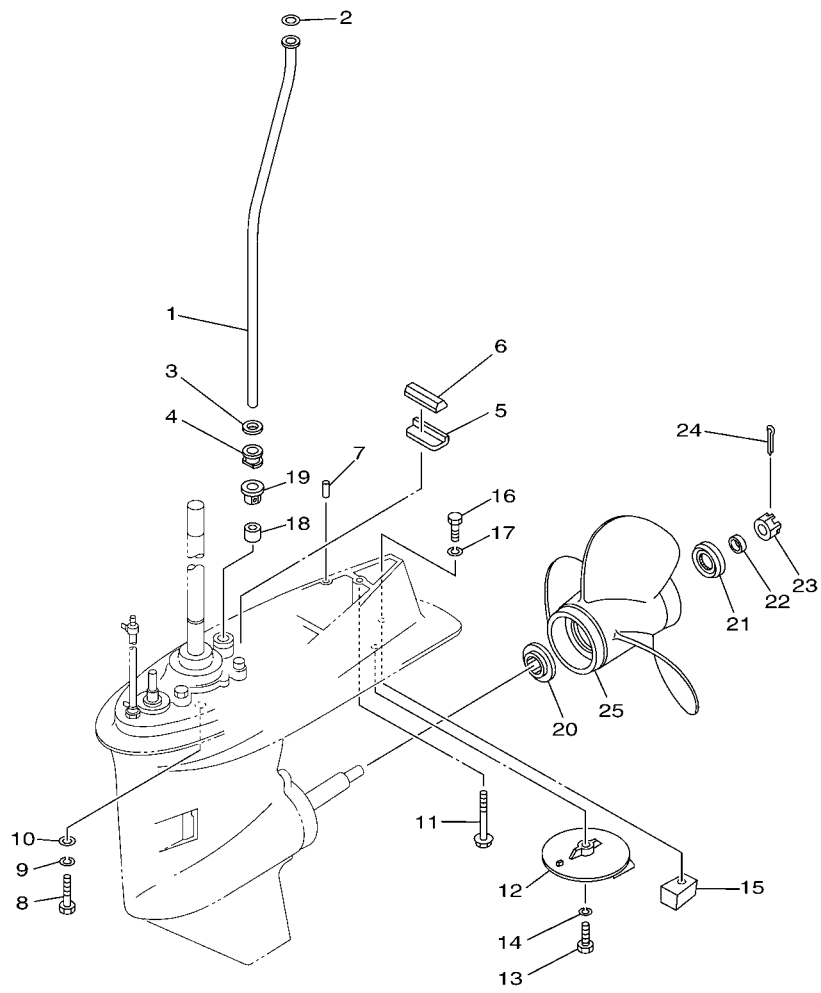
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
60	90250-06023	PIN, STRAIGHT	1	1	1	
61	663-45633-00	RING, CROSS PIN	1	1	1	



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FIG. 28 LOWER CASING & DRIVE 2

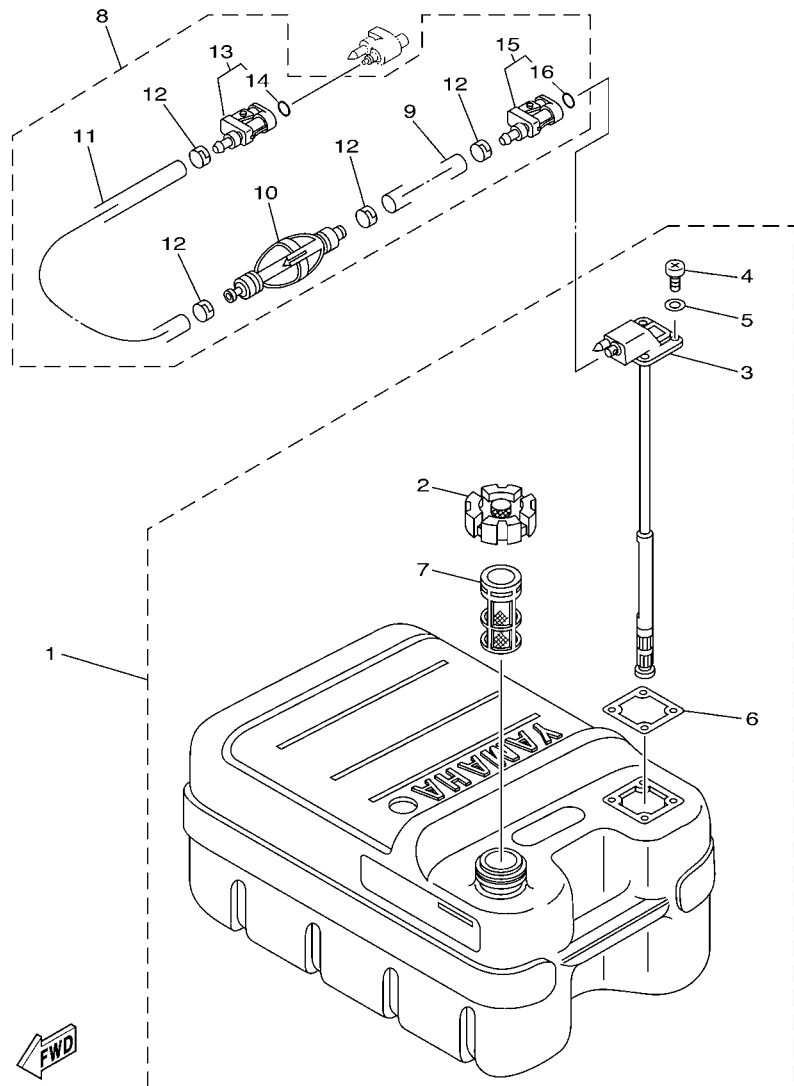
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-44361-00	TUBE, WATER 1			1	S(16.0")
	63D-44361-10	TUBE, WATER 1	1	1		L(21.0")
2	90202-12060	WASHER, PLATE	1	1	1	
3	90430-12072	GASKET	1	1	1	
4	63D-44367-00	DAMPER, WATER SEAL 3	1	1	1	
5	663-45376-00	GUIDE, SEAL DAMPER	1	1	1	
6	63D-45375-00	DAMPER, SEAL	1	1	1	
7	93606-12019	PIN, DOWEL	2	2	2	
8	97075-10040	BOLT	4	4	4	
9	92995-10100	WASHER	4	4	4	
10	92995-10600	WASHER	4	4	4	
11	97575-08460	BOLT, WITH WASHER	1	1	1	
12	664-45371-01	TAB-TRIM	1	1	1	
13	97095-08025	BOLT	1	1	1	
14	92995-08100	WASHER	1	1	1	
15	67C-45251-00	ANODE	1	1	1	
16	97095-08035	BOLT	1	1	1	
17	92995-08100	WASHER	1	1	1	
18	663-44366-00	DAMPER, WATER SEAL 2	1	1	1	
19	63D-44312-00	COVER, WATER PUMP HOUSING	1	1	1	
20	663-45987-02	SPACER 1	1	1	1	
21	66T-45997-00	SPACER 2	1	1	1	
22	90389-22M01	BUSH	1	1	1	
23	90171-16011	NUT, CASTLE	1	1	1	
24	91490-30025	PIN. COTTER	1	1	1	
25	663-45941-01	PROPELLER (3X10-3/4"X17"-G)	1	1	1	UR
	663-45949-01	PROPELLER (3X10-3/4"X16"-G)	1	1	1	UR



FWD
63BA700-K230

FIG. 28 LOWER CASING & DRIVE 2

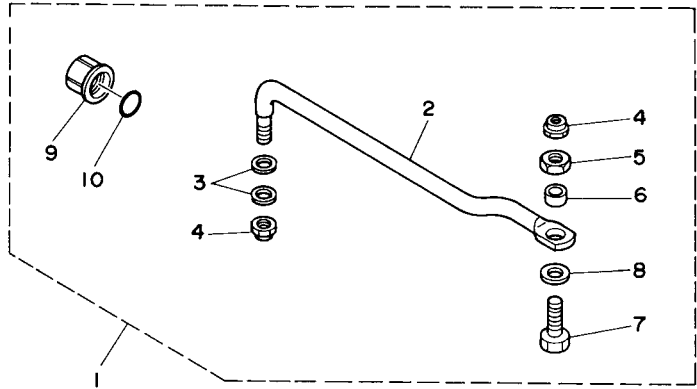
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
25	663-45952-02	PROPELLER (3X11-3/8"X12"-G)	1	1	1	UR
	663-45954-01	PROPELLER (3X11-3/4"X10"-G)	1	1	1	UR
	663-45956-01	PROPELLER (3X12-1/4"X9"-G)	1	1	1	UR
	663-45958-01	PROPELLER (3X11-1/4"X14"-G)	1	1	1	UR
	69W-45943-00	PROPELLER (3X11"X15"-G)	1	1	1	UR
	69W-45945-00	PROPELLER (3X11-1/8"X13"-G)	1	1	1	UR
	69W-45947-00	PROPELLER (3X11-5/8"X11"-G)	1	1	1	UR
	69W-45952-00	PROPELLER (3X11-3/8"X12"-G)	1	1	1	UR
	69W-45958-00	PROPELLER (3X11-1/4"X14"-G)	1	1	1	UR
	6H5-45943-00	PROPELLER (3X10"X15"-G)	1	1	1	UR WITH LIP CUP
	6H5-45945-00	PROPELLER (3X10-3/8"X13"-G)	1	1	1	UR WITH LIP CUP
	6H5-45952-00	PROPELLER (3X10-5/8"X12"-G)	1	1	1	UR WITH LIP CUP
	6H5-45958-00	PROPELLER (3X10-1/4"X14"-G)	1	1	1	UR WITH LIP CUP
	663-45930-00	PROPELLER (3X10-1/4"X14"-G)	1	1	1	UR
	663-45974-02	PROPELLER (3X10-5/8"X13"-G)	1	1	1	UR
	663-45976-00	PROPELLER (3X10-1/4"X15"-G)	1	1	1	UR
	663-45978-00	PROPELLER (3X10-1/4"X16"-G)	1	1	1	UR
	663-45970-60	PROPELLER (3X11-3/4"X12"-G)	1	1	1	UR
	663-45972-60	PROPELLER (3X12"X11"-G)	1	1	1	UR
	663-45974-60	PROPELLER (3X11-1/2"X13"-G)	1	1	1	UR
	697-45970-00	PROPELLER (3X11-1/4"X14"-G)	1	1	1	UR



68U3100-C240

FIG. 29 FUEL TANK

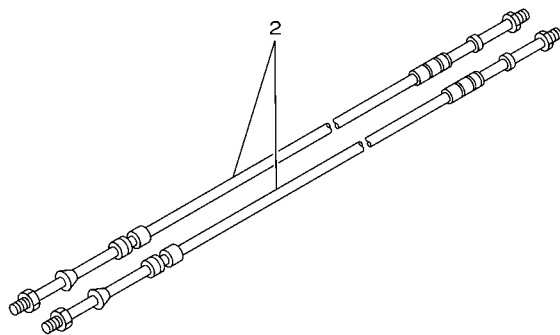
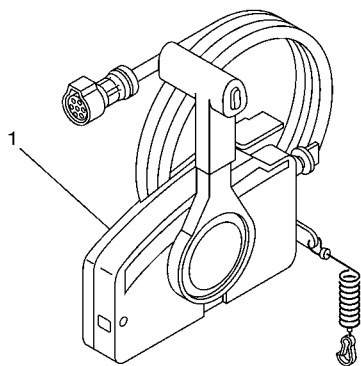
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1	1	AP FOR OCE
2	6YJ-24610-01	.CAP ASSY	1	1	1	
3	6Y1-24260-12	.FUEL METER ASSY	1	1	1	WITH INDICATOR
4	90157-05M19	.SCREW, PAN HEAD	4	4	4	
5	6Y1-24329-00	.SEAL	4	4	4	
6	6Y1-24268-00	.GASKET, FUEL METER	1	1	1	
7	6YJ-24167-00	.STRAINER	1	1	1	
8	61J-24306-04	FUEL PIPE COMP. 1	1	1	1	AP FOR OCE
9	90445-11M06	.HOSE (L2050)	1	1	1	
10	61J-24360-00	.PRIMER PUMP ASSY	1	1	1	
11	90445-11M05	.HOSE (L850)	1	1	1	
12	650-24351-51	.BAND 1	4	4	4	
13	6G1-24305-05	.FUEL PIPE JOINT COMP. 2	1	1	1	
14	93210-08287	..O-RING	1	1	1	
15	6Y1-24305-06	.FUEL PIPE JOINT COMP. 2	1	1	1	
16	93210-08287	..O-RING	1	1	1	



62Y0010-5200

FIG. 30 STEERING GUIDE

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT	1			AP
2	63D-61351-00	.ROD, STEERING LINK	1			
3	90201-10M20	.WASHER, PLATE	2			
4	90185-09M01	.NUT, SELF-LOCKING	2			
5	90170-09M03	.NUT	1			
6	90387-10M42	.COLLAR	1			
7	90101-09M01	.BOLT	1			
8	90201-10M63	.WASHER, PLATE	1			
9	6E5-43145-01	.CAP, CLAMP BRACKET	1			
10	93210-16275	.O-RING	1			



67M0100-8280

FIG. 31 REMOTE CONTROL BOX

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	703-48205-1A	REMOTE CONTROL ASSY (10P)	1			AP OCE WITH PT/T SW.
2	701-48320-00	CABLE, REMOTE CONTROL L=12F	2			UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F	2			UR
	701-48320-30	CABLE, REMOTE CONTROL L=14F	2			UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F	2			UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F	2			UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F	2			UR

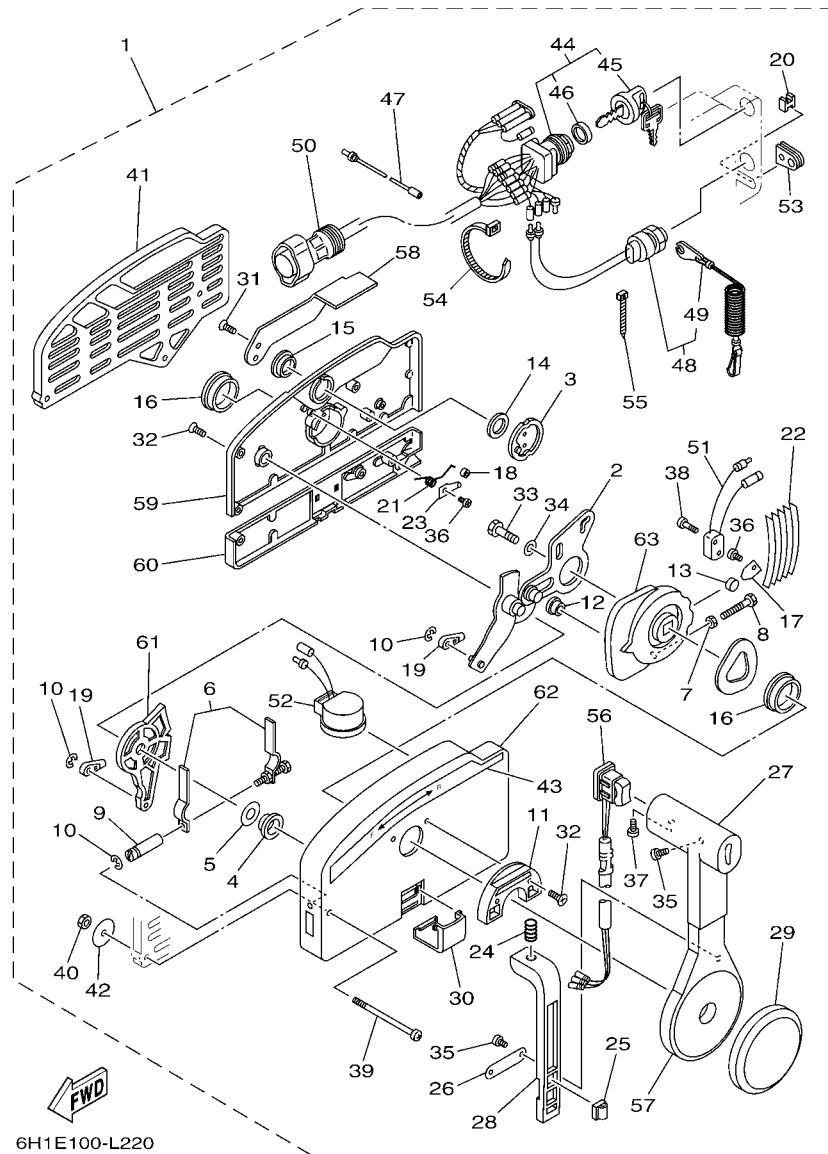


FIG. 32 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	703-48205-1A	REMOTE CONTROL ASSY (10P)	1			AP OCE WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1			
3	703-48153-00	.SHAFT, FREE ACCEL.	1			
4	703-48235-00	.BUSHING	1			
5	703-48268-00	.SPACER	1			
6	703-48264-00	.FRICTION, THROTTLE	1			
7	95380-05600	.NUT	1			
8	97380-05025	.BOLT	1			
9	703-48265-00	.SHAFT, FRICTION	1			
10	93430-06024	.CIRCLIP	3			
11	703-48245-00	.PLATE, LOCK	1			
12	703-48252-00	.ROLLER, CAM	1			
13	701-48248-00	.ROLLER, FREE ACCEL.	1			
14	703-48198-00	.WASHER, WAVE	1			
15	703-48243-00	.BUSHING	1			
16	703-48236-00	.BUSHING 1	2			
17	703-48189-00	.RETAINER	1			
18	703-48234-00	.ROLLER, DETENT	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2			
20	703-48358-00	.ANCHOR, CABLE	1			
21	703-48244-00	.SPRING, FREE ACCEL.	1			
22	703-48238-00	.SPRING, DETENT	5			
23	703-48246-00	.SPACER	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK	1			
25	703-82594-00	.CLAMP	1			WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1			
27	703-48222-00	.GRIP, CONTROL LEVER	1			SINGLE

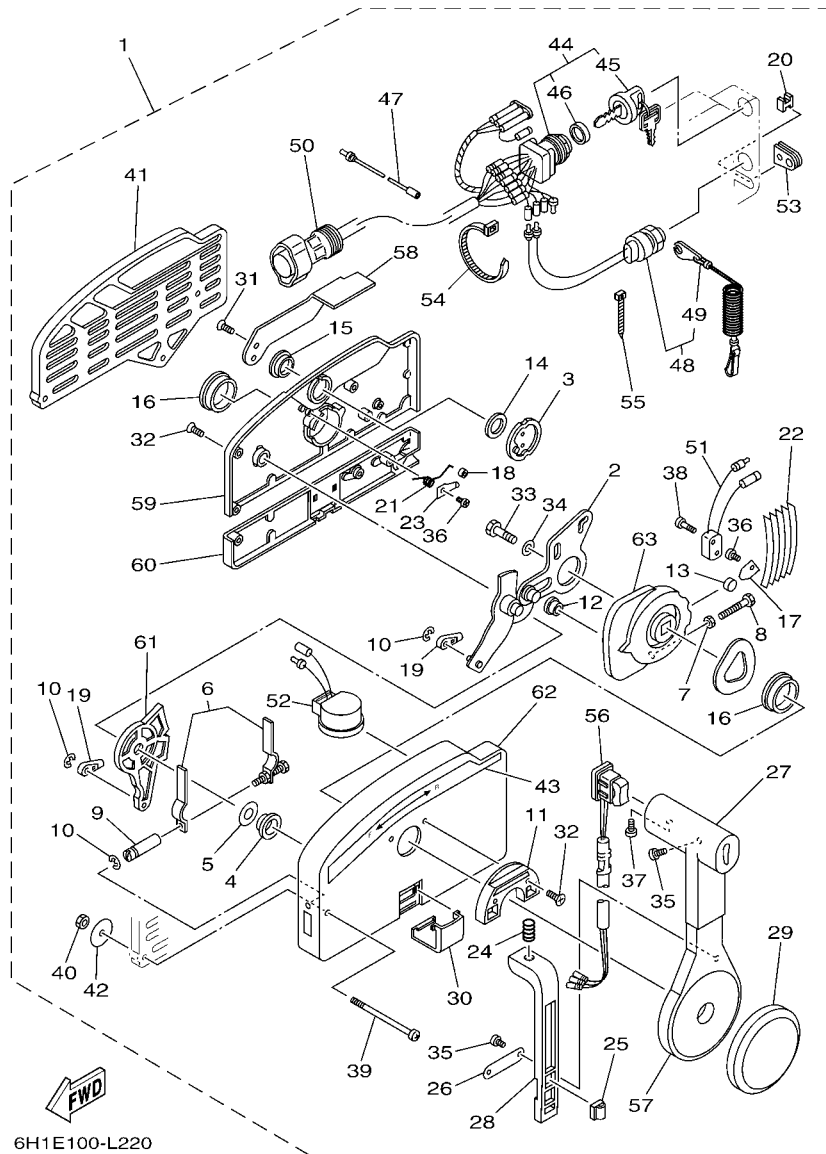
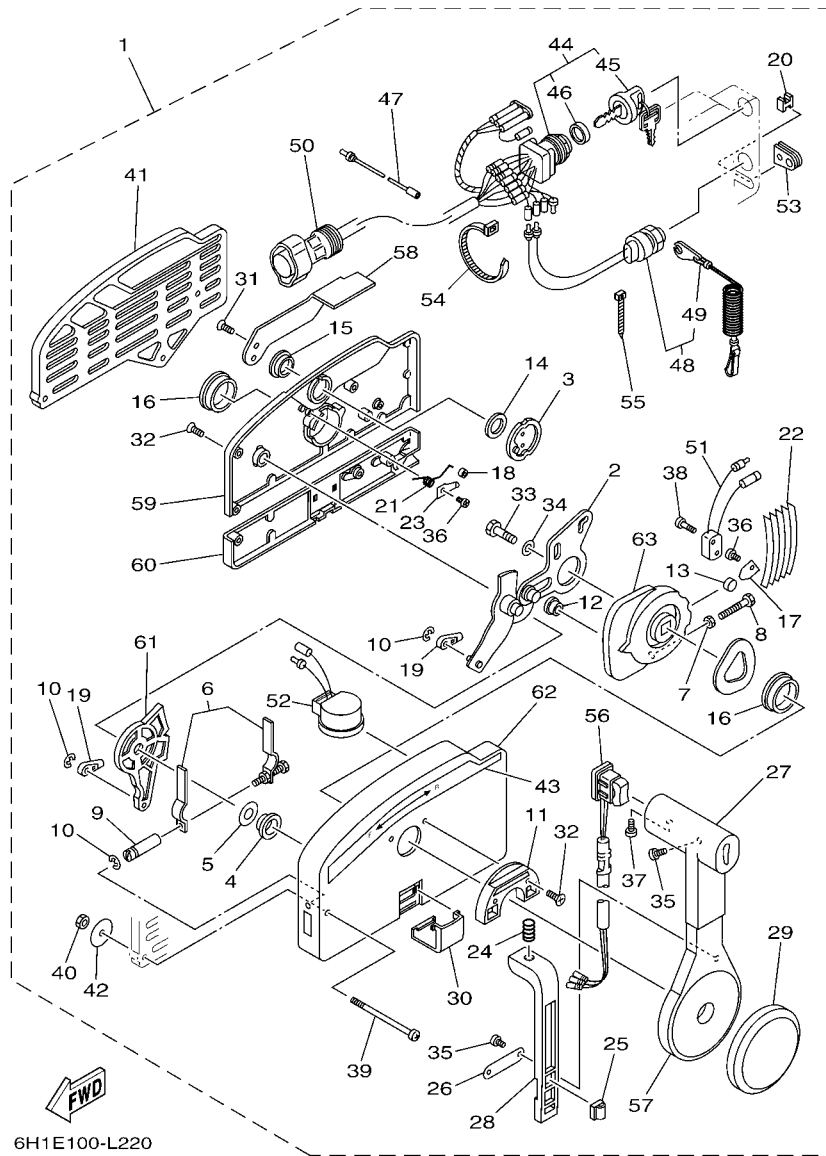


FIG. 32 REMOTE CONTROL ASSY

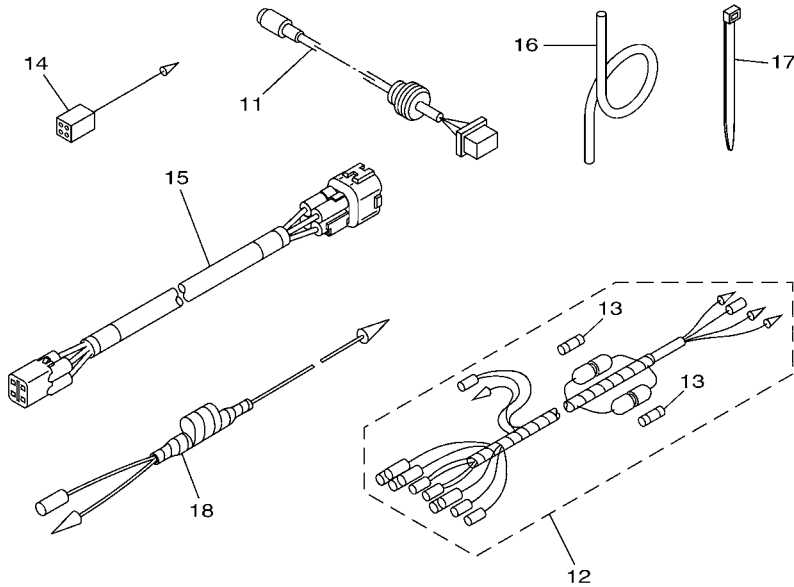
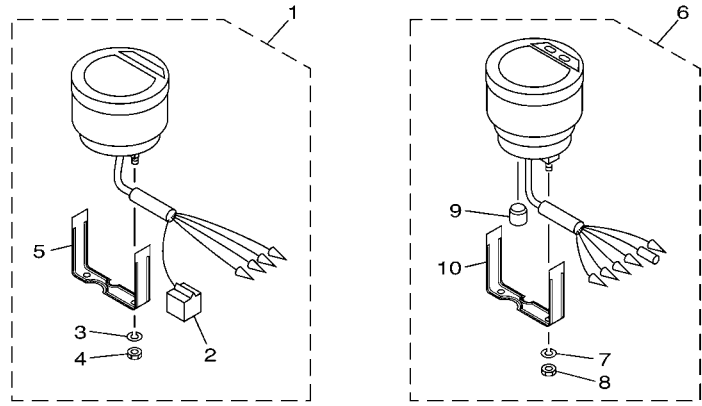
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	703-48223-00	.LOCK, NEUTRAL	1			
29	703-48225-00	.COVER	1			
30	703-48219-00	.COVER, LEAD	1			
31	703-48281-00	.SCREW	2			
32	703-48282-00	.SCREW	7			
33	97380-08030	.BOLT	1			
34	92990-08600	.WASHER, PLATE	1			
35	98580-04010	.SCREW, PAN HEAD	3			
36	98580-04006	.SCREW, PAN HEAD	2			
37	98580-05010	.SCREW, PAN HEAD	1			
38	98580-03015	.SCREW, PAN HEAD	2			
39	703-48291-10	.SCREW (M6)	3			
40	95380-06600	.NUT, HEXAGON	3			
41	703-48293-10	.SPACER, REMOTE CONTROL	1			SINGLE
42	701-48287-00	.WASHER	3			
43	703-48215-00	.GRAPHIC	1			
44	703-82510-43	.MAIN SWITCH ASSY	1			
45	703-82577-00	..CAP, KEY	1			
46	6K1-82532-00	..CAP	1			
47	703-82531-00	.WIRE, LEAD (L70)	1			
48	688-82575-01	.ENGINE STOP SWITCH ASSY	1			
49	682-82556-00	..LANYARD, STOP SWITCH	1			
50	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M)	1			(10P)
51	703-82540-00	.NEUTRAL SWITCH ASSY	1			
52	703-83383-11	.BUZZER	1			
53	703-48284-00	.GROMMET	1			
54	703-82591-00	.BAND	1			



6H1E100-L220

FIG. 32 REMOTE CONTROL ASSY

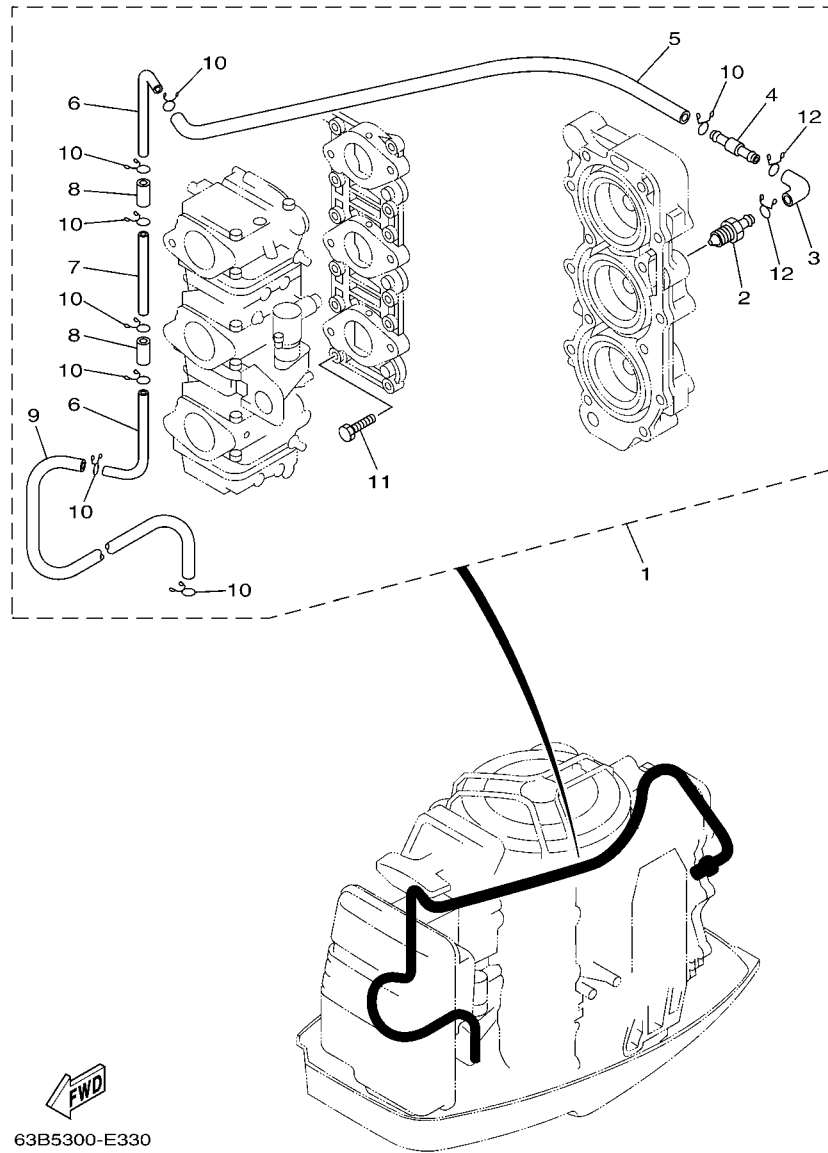
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
55	703-82592-00	.BAND	1			
56	703-82563-02	.TRIM & TILT SWITCH ASSY	1			WITH PT/T SW.
57	703-48221-00	.LEVER, CONTROL	1			
58	703-48152-00	.KNOB, FREE ACCEL.	1			
59	703-48212-00	.BACK PLATE 1	1			
60	703-48213-00	.BACK PLATE 2	1			
61	703-48271-00	.ARM, SHIFT	1			
62	703-48211-02	.HOUSING,1	1			
63	703-48232-00	.GEAR	1			



62XE100-G310

FIG. 33 METER

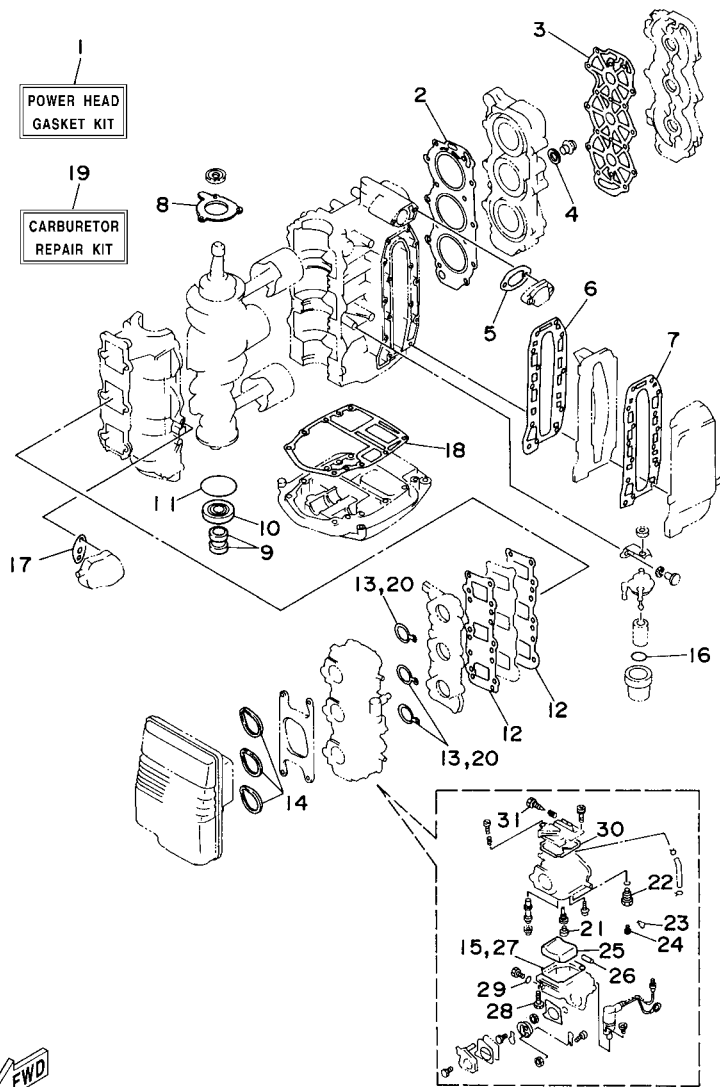
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	6Y5-8350T-90	DIGITAL TACHOMETER ASSY	1			AP
2	9E450-04533	.CONNECTOR	1			F-4-W
3	92990-04100	.WASHER, SPRING	2			
4	95380-04600	.NUT	2			
5	6Y5-8355X-T1	.BRACKET, METER 1	1			
6	6Y5-83570-S5	SPEEDOMETER ASSY	1			AP 50H-OCE
7	92990-04100	.WASHER, SPRING	2			
8	95380-04600	.NUT	2			
9	6Y5-83533-T2	.GROMMET	1			
10	6Y5-8355X-T1	.BRACKET, METER 1	1			
11	6Y5-87122-S0	CORD ASSY 1	1			AP 50H-OCE
12	6Y5-83553-M0	WIRE, LEAD (L=2.5M)	1			AP 50H-OCE
	6Y5-83553-00	WIRE, LEAD (L=2.5M)	1			AP 40V
13	1E6-82151-00	.FUSE (10A)	2			FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)	1			FOR 6Y5-83553-00
14	6Y5-82117-00	WIRE, LEAD (BLACK) (L300)	1			AP 50H-OCE
15	6Y5-83653-30	WIRE, LEAD (L=8.0M)	1			AP 50H-OCE 4P,8M
	6Y5-83653-20	WIRE, LEAD (L=7.0M)	1			AP 40V 4P,7M
16	6Y5-83557-10	TUBE (8M)	1			AP 50H-OCE
17	90465-11M10	CLAMP	2			AP 50H-OCE
18	6H4-81315-11	LEAD WIRE ASSY	1			AP



63B5300-E330

FIG. 34 OPTIONAL PARTS

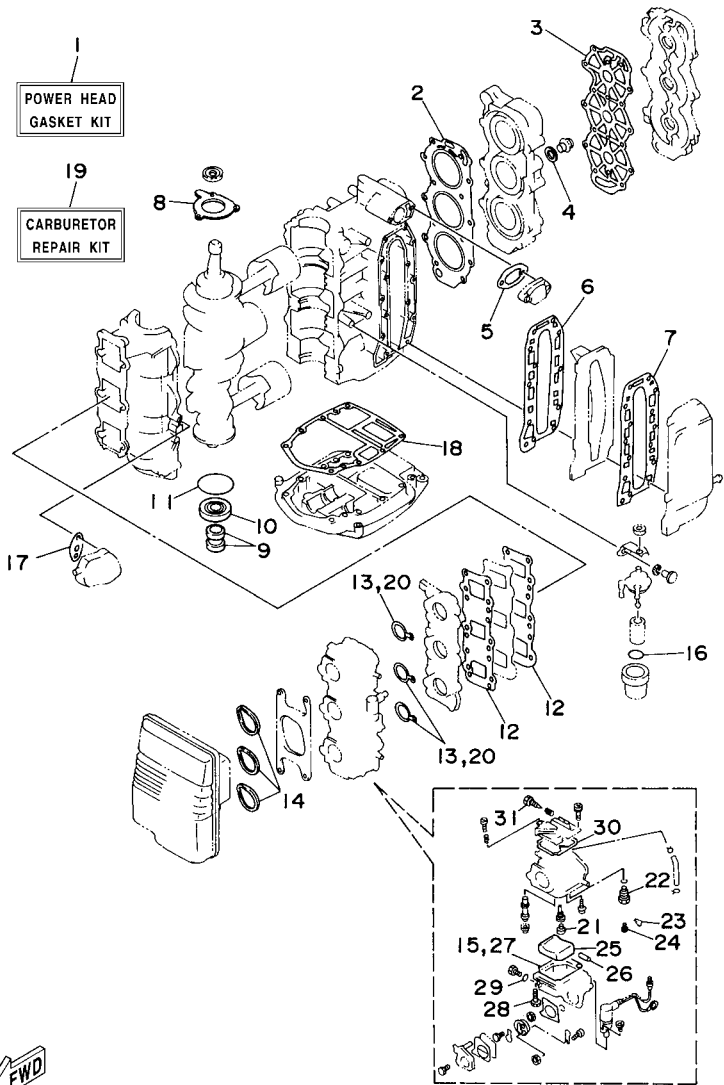
REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-12440-51	HEAT EXCHANGER ASSY	1	1		AP
2	6H4-12469-01	.JOINT 1	1	1		
3	6E5-24315-00	.PIPE 5	1	1		
4	63D-12469-00	.JOINT 1	1	1		
5	6E5-12481-00	.PIPE 1	1	1		
6	6H4-12466-A0	.EXCHANGER, HEAT	2	2		
7	6H4-12466-B0	.EXCHANGER, HEAT	1	1		
8	90445-11M30	.HOSE (L20)	2	2		
9	90445-11M66	.HOSE (L410)	1	1		
10	90467-10M04	.CLIP	8	8		
11	90101-06128	.BOLT	1	1		
12	90467-11M08	.CLIP	2	2		



63D0010-5270

FIG. 35 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-W0001-00	POWER HEAD GASKET KIT	1	1	1	
2	63D-11181-A2	.GASKET, CYLINDER HEAD 1	1	1	1	
3	63D-11193-A0	.GASKET, HEAD COVER 1	1	1	1	
4	90430-14115	.GASKET	1	1	1	
5	6J8-12414-A0	.GASKET, COVER	1	1	1	
6	6H4-41112-A0	.GASKET, EXHAUST INNER COVER	1	1	1	
7	6H4-41114-A0	.GASKET, EXHAUST OUTER COVER	1	1	1	
8	6H4-15369-A1	.GASKET, OIL SEAL HOUSING	1	1	1	
9	93104-16M01	.OIL SEAL	2	2	2	
10	93102-25M28	.OIL SEAL	1	1	1	
11	93210-58M21	.O-RING	1	1	1	
12	6H4-13621-A1	.GASKET, VALVE SEAT	2	2	2	
13	6H4-14198-01	.GASKET	3	3	3	
14	6H3-14457-01	.SEAL	3	3	3	
15	6H4-14984-00	.GASKET, FLOAT CHAMBER	3	3	3	
16	93210-32738	.O-RING	1	1	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1	1	1	1	
18	6H4-45113-A0	.GASKET, UPPER CASING	1	1	1	
19	6H4-W0093-03	CARBURETOR REPAIR KIT	1	1	1	
20	6H4-14198-01	.GASKET	3	3	3	
21	676-14966-00	.CAP	3	3	3	
22	6H4-14590-01	.NEEDLE VALVE ASSY	3	3	3	
23	663-14159-00	.CLIP	3	3	3	
24	676-14186-00	.PIN, FLOAT	3	3	3	
25	6H4-14985-01	.FLOAT	3	3	3	
26	6H4-14548-00	.PIN, FLOAT ARM	3	3	3	
27	6H4-14984-00	.GASKET, FLOAT CHAMBER	3	3	3	



63D0010-5270

FIG. 35 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	97980-04114	.SCREW, WITH WASHER	3	3	3	
29	93210-04230	.O-RING	3	3	3	
30	6H4-14147-00	.O-RING	3	3	3	
31	692-14923-00	.SCREW, PILOT	3	3	3	

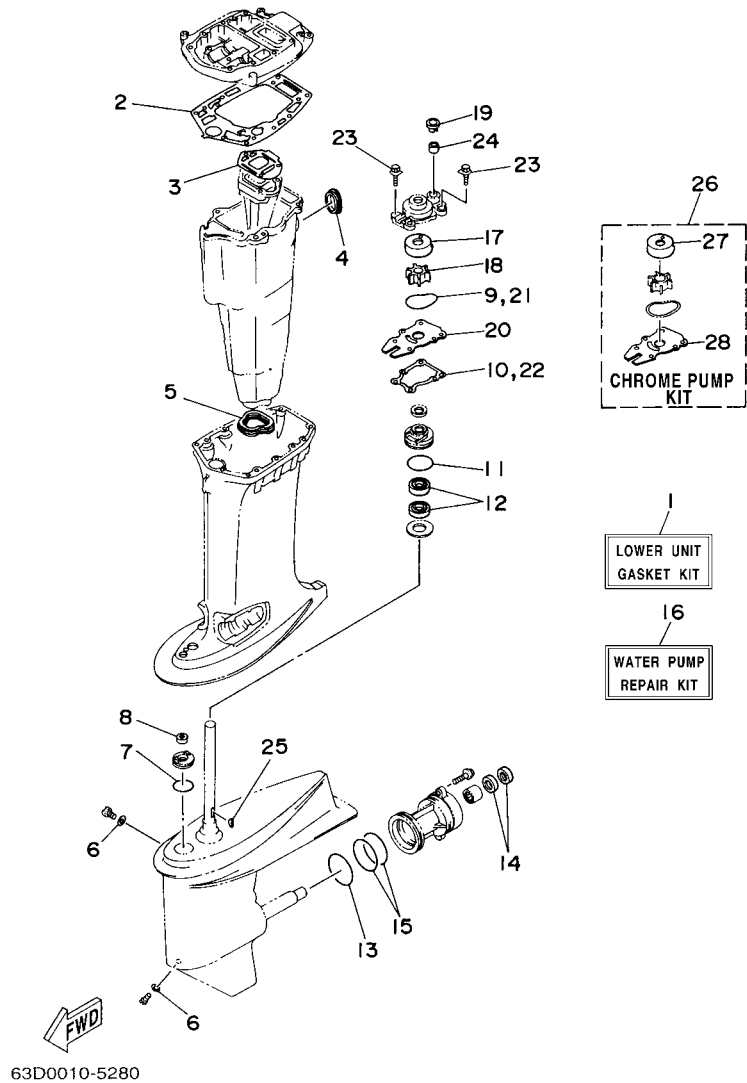
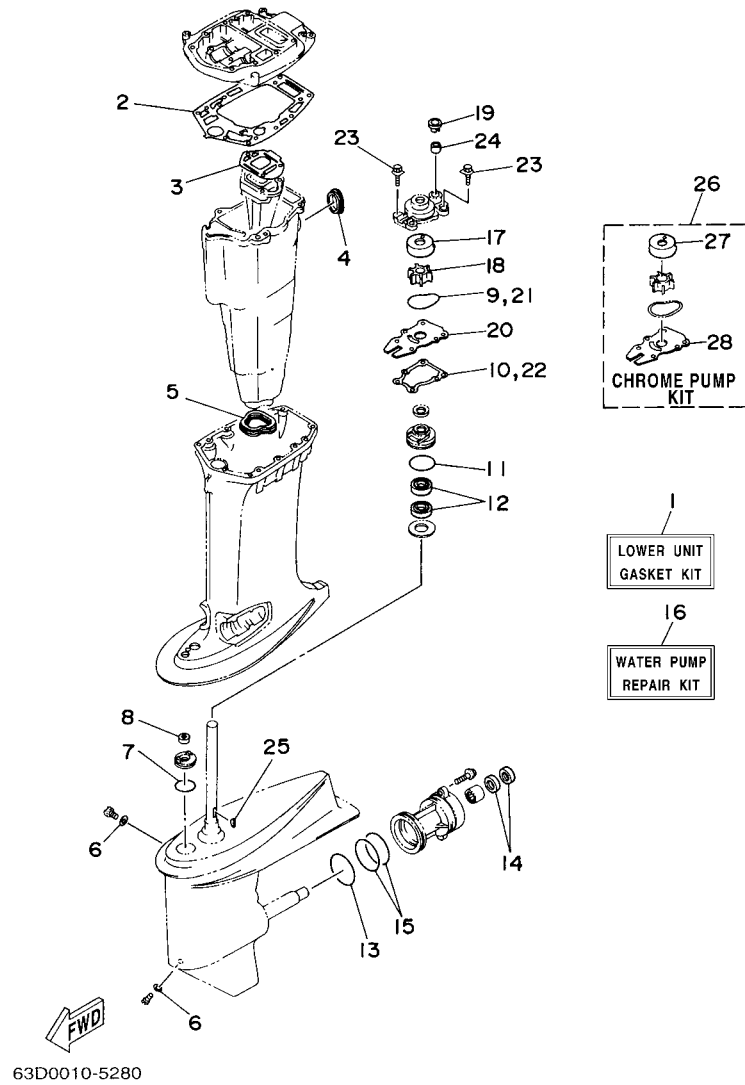


FIG. 36 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
1	63D-W0001-21	LOWER UNIT GASKET KIT	1	1	1	
2	63D-45114-A0	.GASKET, UPPER CASING	1	1	1	
3	6H4-41134-A0	.GASKET, EXHAUST MANIFOLD	1	1	1	
4	6H3-45127-00	.SEAL	1	1	1	
5	63D-45123-00	.GASKET, MUFFLER	1	1	1	
6	90430-08020	.GASKET	2	2	2	
7	93210-33MG4	.O-RING	1	1	1	
8	93106-09014	.OIL SEAL	1	1	1	
9	93210-59MG7	.O-RING	1	1	1	
10	63D-44316-00	.GASKET, WATER PUMP	1	1	1	
11	93210-48001	.O-RING	1	1	1	
12	93101-25M57	.OIL SEAL	2	2	2	
13	93210-69MG6	.O-RING	1	1	1	
14	93101-22M00	.OIL SEAL	2	2	2	
15	93210-74MG5	.O-RING	2	2	2	
16	63D-W0078-01	WATER PUMP REPAIR KIT	1	1	1	
17	63D-44322-00	.INSERT, CARTRIDGE	1	1	1	
18	6H3-44352-00	.IMPELLER	1	1	1	
19	63D-44312-00	.COVER, WATER PUMP HOUSING	1	1	1	
20	63D-44323-00	.OUTER PLATE, CARTRIDGE	1	1	1	
21	93210-59MG7	.O-RING	1	1	1	
22	63D-44316-00	.GASKET, WATER PUMP	1	1	1	
23	90119-08M15	.BOLT, WITH WASHER	4	4	4	
24	663-44366-00	.DAMPER, WATER SEAL 2	1	1	1	
25	90280-03024	.KEY, WOODRUFF	1	1	1	
26	63D-W0078-0A	CHROME PUMP KIT	1	1	1	
27	63D-44322-40	.INSERT, CARTRIDGE	1	1	1	

FIG. 36 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	ETO	WHTO	MHO	REMARKS
28	63D-44323-40	.OUTER PLATE, CARTRIDGE	1	1	1	



NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
90206-12M16	22 - 15	90430-14115	2 - 25	90465-06M86	6 - 49	90502-16M02	20 - 29	92995-06600	8 - 28	93210-16275	30 - 10
90206-12M22	16 - 60		35 - 4		23 - 27	90506-12M25	22 - 6		10 - 6	93210-19MA7	6 - 2
90209-06M05	4 - 16	90440-14M00	20 - 45	90465-11M10	20 - 46	90506-14M24	20 - 23		10 - 29		7 - 2
90243-04M01	21 - 6	90445-07M23	6 - 10		23 - 28	90506-32M22	22 - 24		10 - 44	93210-29375	24 - 10
90249-06M19	20 - 22		7 - 10		27 - 20	90508-18M24	22 - 29		12 - 6		24 - 24
90249-06M23	22 - 32	90445-07M24	2 - 14		33 - 17	90508-26M35	19 - 6		12 - 10	93210-29M94	23 - 5
90249-12M27	22 - 12	90445-07M27	2 - 13	90465-13M11	23 - 33	90510-08002	10 - 20		12 - 16	93210-32738	8 - 8
90249-12M28	22 - 7	90445-07M31	27 - 18	90465-13M30	6 - 25	91318-05008	24 - 48		12 - 22		35 - 16
90250-06023	27 - 60	90445-07M44	6 - 9	90465-13M36	18 - 21	91318-05020	24 - 47		12 - 28	93210-33MG4	27 - 16
90266-04M01	1 - 6		7 - 9	90467-06016	2 - 15	91318-06040	24 - 60		13 - 12		36 - 7
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