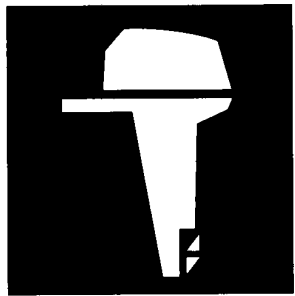


YAMAHA



**PARTS
CATALOGUE
CATALOGO
DE REPUESTOS**

8C'96(6G1)

1U6G1-200S1

YAMAHA
GENUINE
Parts & Accessories

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

8C'96(6G1)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.	"M" Manual start model
"UN" Use as many as needed.	"E" Electric start model
"AP" Alternate Parts	"PTT" Power Trim & Tilt model
"LM" Local Made	"H/T" Hydro Tilt model
(Parts need to be ordered locally)	"M/T" Manual Tilt model
"O/S" Over Size	"T.H/D" Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

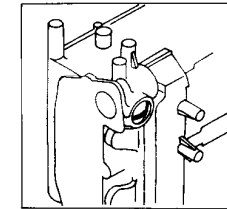
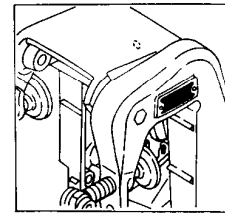
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	.. PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	8CM	S : 056590 ~
		L : 340981 ~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

PROLOGO

Este Catálogo de Repuestos corresponde a las piezas para el(los) modelo(s) del recuadro siguiente. Al formular el pedido de repuestos, se ruega citar este Catálogo de Repuestos y especificar correctamente los números de parte y los nombres de parte.

8C'96(6G1)

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios Yamaha.

2. Abreviaciones

En este Catálogo de Repuestos se emplean las siguientes abreviaciones.

- "UR" Usar el número de partes especificado
- "UN" Usar la cantidad necesaria
- "AP" Piezas sustitutivas
- "OS" Sobre Tamaño
- "LM" Fabricación local (Partes necesarias que se pedirán localmente)
- "M" Modelo de arranque manual
- "E" Modelo de arranque eléctrico
- "PTT" Modelo de asiento e inclinación asistidos
- "H/T" Modelo de inclinación hidráulica
- "M/T" Modelo de inclinación manual
- "T.H/D" Modelo de control de caña de timon

3. Las piezas suministradas como conjunto se describen con un punto (.) que precede al nombre de la pieza como se indica a continuación.

EJEMPLO

CONJUNTO CARBURADOR

- . INYECTOR, piloto
- . BOQUILLA, principal

4. Cantidad de componentes de un conjunto

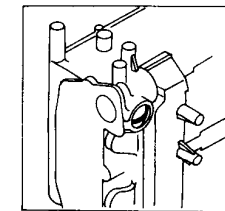
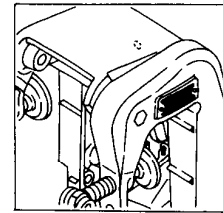
La numeración que aparece a la derecha de cada descripción, indica la cantidad de piezas por cada unidad de conjunto.

EJEMPLO

PIEZAS NO.	DESCRIPCION	CANT.	OBSERVACION
6E0-85500-70	MAGNETO C.D.I. COMPLETO	1	
6E0-85550-70	. ROTOR COMPLETO	1	
6E0-15723-00-94	. . POLEA DE ARRANQUE	1	

5. Números de Serie y Códigos de Color aplicables

No. de Serie del motor	8CM S : 056590 ~ L : 340981 ~
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Código de Color	Nombre del Color	Abreviación
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6 Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de las referencias y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de Taller correspondiente.

CONTENTS

FIG. 1	CYLINDER. CRANKCASE	A6
FIG. 2	CRANKSHAFT. PISTON.....	A7
FIG. 3	INTAKE	B1
FIG. 4	CARBURETOR	B2, B3
FIG. 5	STARTER	B4
FIG. 6	FUEL	B5
FIG. 7	TOP COWLING	B6
FIG. 8	BOTTOM COWLING.....	B7
FIG. 9	BRACKET 1	C1~C3
FIG. 10	STEERING	C4
FIG. 11	CONTROL.....	C5, C6
FIG. 12	UPPER CASING	C7
FIG. 13	LOWER CASING. DRIVE 1.....	D1~D3
FIG. 14	LOWER CASING. DRIVE 2.....	D4
FIG. 15	GENERATOR.....	D5
FIG. 16	ELECTRICAL	D6
FIG. 17	REPAIR KIT	D7, E1
	NUMERICAL INDEX	

CONTENIDO

FIG. 1	CYLINDRO. CARTER	A6
FIG. 2	CIGUENAL. PISTON	A7
FIG. 3	ADMISION	B1
FIG. 4	CARBURADOR	B2, B3
FIG. 5	ARRANQUE	B4
FIG. 6	COMBUSTIBLE	B5
FIG. 7	CUBIERTA SUPERIOR	B6
FIG. 8	CUBIERTA INFERIOR	B7
FIG. 9	SOPORTE 1	C1~C3
FIG. 10	DIRECCION	C4
FIG. 11	CONTROL	C5, C6
FIG. 12	FUNDA SUPERIOR	C7
FIG. 13	IMPULSOR E INFERIOR 1	D1~D3
FIG. 14	IMPULSOR E INFERIOR 2	D4
FIG. 15	GENERADOR	D5
FIG. 16	EQUIPO ELECTRICO	D6
FIG. 17	ESTUCHE REPARACION	D7, E1
	INDICE NUMERICO	

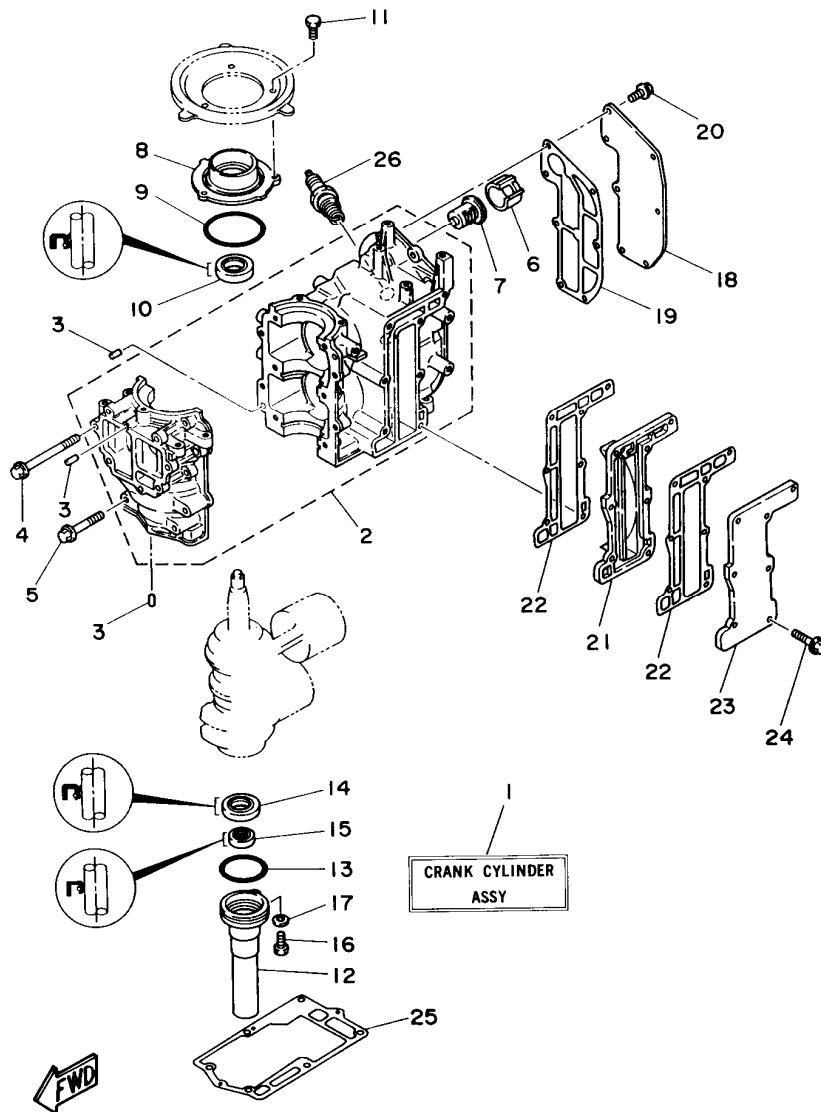


FIG. 1 CYLINDER. CRANKCASE CYLINDRO. CARTER

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-W0090-04-4D	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO (REF.NO. 2 ~ 25, FIG. 2, REF.NO. 1 ~ 19)	1	
2	6G1-15100-00-94	CRANKCASE ASSY CARTER COMPLETO	1	
3	93604-08062	PIN, DOWEL PASADOR DE CLAVIJA	4	
4	90105-06M26	BOLT, WASHER BASED TORNILLO CON ARANDELA	6	
5	90105-06M25	BOLT, WASHER BASED TORNILLO CON ARANDELA	4	
6	90387-22M50	COLLAR CASQUILLO CON VALONA	1	
7	6E5-12411-01	THERMOSTAT TERMOSTAT	1	
8	6G1-15359-01-94	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	
9	93210-54M54	O-RING JUNTA TORICA	1	
10	93102-20M25	OIL SEAL RETEN DE ACEITE	1	
11	97095-06016	BOLT PERNO	3	
12	6G1-15396-02-5B	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	
13	93210-42159	O-RING JUNTA TORICA	1	
14	93101-20M29	OIL SEAL RETEN DE ACEITE	1	
15	93101-12M26	OIL SEAL RETEN DE ACEITE	1	
16	97095-06016	BOLT PERNO	1	
17	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
18	6G1-11191-01-9M	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	
19	6G1-11193-A1	GASKET, HEAD COVER 1 EMPAQUE	1	
20	90105-06M14	BOLT, WASHER BASED TORNILLO CON ARANDELA	7	
21	6G1-41111-01-9M	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	
22	6G1-41112-A1	GASKET, EXHAUST INNER COVER EMPAQUE	2	
23	6G1-41113-01-9M	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	
24	90105-06M24	BOLT, WASHER BASED TORNILLO CON ARANDELA	7	
25	6G1-45113-A1	GASKET, UPPER CASING EMPAQUE	1	
26	94701-00217	PLUG, SPARK (NGK B7HS-10) BUJIA (NGK B7HS-10)	2	

← FWD

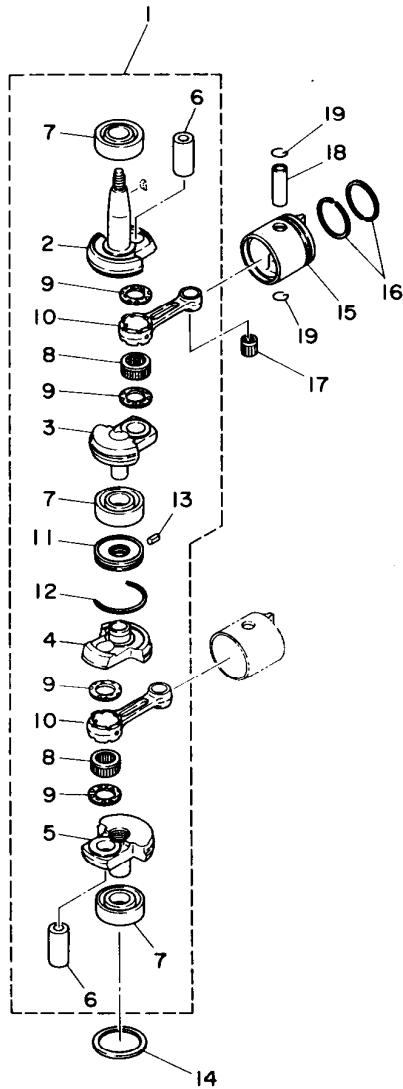


FIG. 2 CRANKSHAFT. PISTON

CIGUENAL. PISTON

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-11400-01	CRANKSHAFT ASSY CIGUENAL COMPLETO	1	
2	6G1-11412-01	.CRANK 1 .MANIVELA 1	1	
3	6G1-11422-01	.CRANK 2 .MANIVELA 2	1	
4	6G1-11432-01	.CRANK 3 .MANIVELA 3	1	
5	6G1-11442-01	.CRANK 4 .MANIVELA 4	1	
6	6G1-11681-00	.PIN, CRANK 1 .PASADOR MANIVELA 1	2	
7	93306-204U0	.BEARING .COJINETE	3	
8	93310-418V1	.BEARING, CYLINDRICAL .COJINETE DE RODILLOS	2	
9	90209-18112	.WASHER .ARANDELA DE SEPARACION	4	
10	6G1-11651-01	.ROD, CONNECTING .BIELA	2	
11	6G1-11515-01	.SEAL, LABYRINTH 1 .SELLO LABERINTO 1	1	
12	93440-47055	.CIRCLIP .SEGURO	1	
13	91609-20008	.PIN, SPRING .PASADOR DE RESORTE	1	
14	90201-41528	WASHER, PLATE ARANDELA PLANA	1	
15	6G1-11631-00-98	PISTON (STD) PISTON (STD)	2	
16	6G1-11610-00	PISTON RING SET (STD) JUEGO DE AROS (NORMA)	2	
17	93310-112V0	BEARING, CYLINDRICAL COJINETE DE RODILLOS	2	
18	6G1-11633-00	PIN, PISTON PASADOR, PISTON	2	
19	93450-13022	CIRCLIP SEGURO	4	

A7

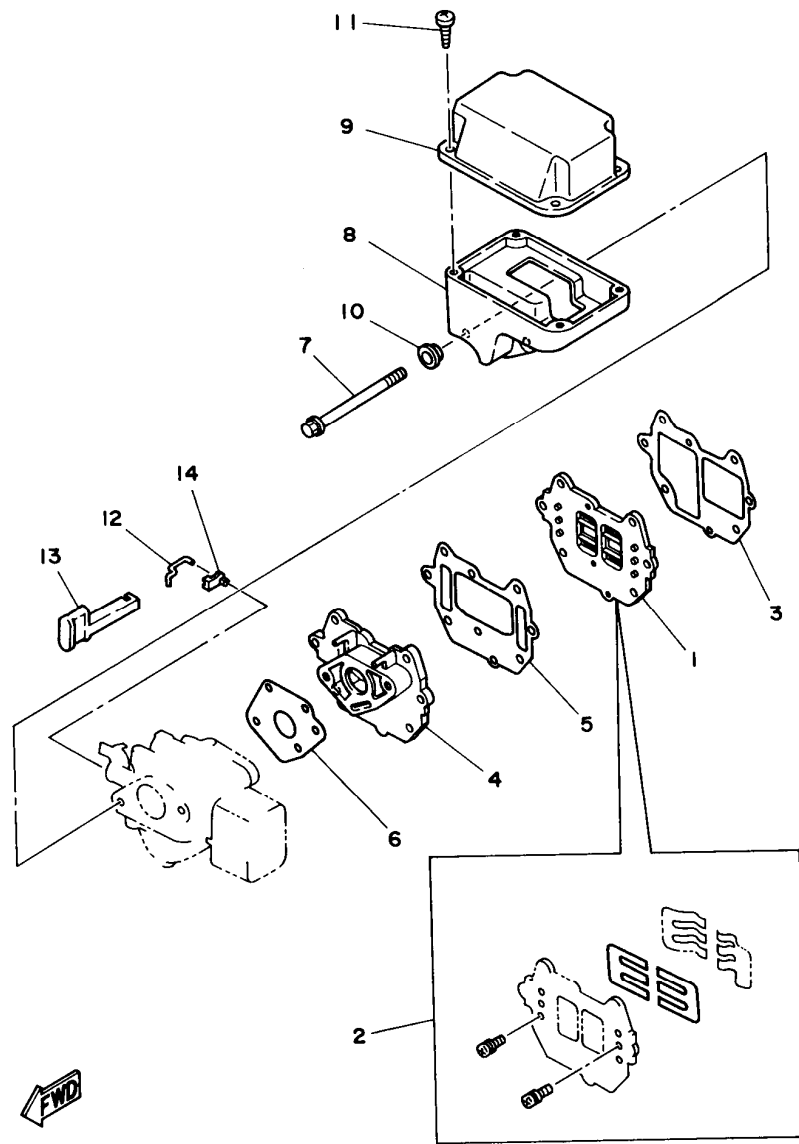


FIG. 3 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-13610-01	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	1	
2	6G1-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	
3	6G1-13621-A1	GASKET, VALVE SEAT JUNTA, DE VALV.DE EMPAQUE	1	
4	6G1-13641-00-94	MANIFOLD 1 MULTIPLE 1	1	
5	6G1-13645-A1	GASKET, MANIFOLD 1 EMPAQUE	1	
6	6G1-14198-A1	GASKET EMPAQUE	1	
7	95895-06085	BOLT, FLANGE TORNILLO DE REBORDE	2	
8	6G1-14417-00	COVER 1 CUBIERTA 1	1	
9	6G1-14418-00	COVER 2 CUBIERTA 2	1	
10	90387-06M70	COLLAR CASQUILLO CON VALONA	2	
11	97780-50514	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	4	
12	6G1-41256-00	ROD, CHOKE 1 VARILLA DE AHOGADOR	1	
13	6G1-41271-00	KNOB, CHOKE PERILLA AHOGADOR	1	
14	6G1-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	1	

B1

FWD

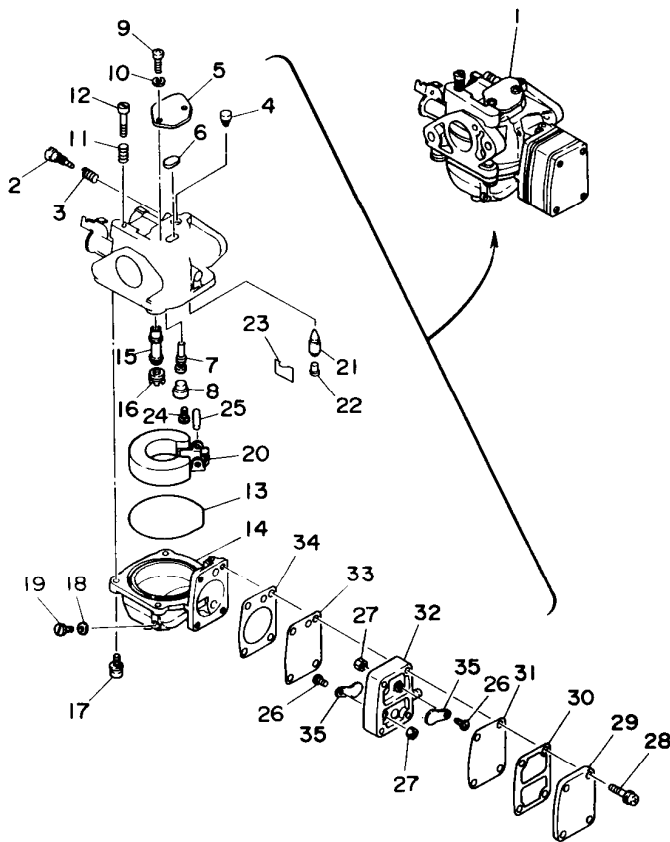


FIG. 4 CARBURETOR

CARBURADOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-14301-01	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	
2	679-14923-00	.SCREW, PILOT .TORNILLO DE AJUSTE	1	
3	679-14555-00	.SPRING .RESORTE	1	
4	6G1-14966-00	.CAP .TAPA	1	
5	6G1-14527-00	.PLATE .PLACA	1	
6	6G1-14126-00	.GASKET .EMPAQUE	1	
7	6G1-14948-05	.JET (#45) .INJECTOR (#45)	1	
8	676-14966-00	.CAP .TAPA	1	
9	98580-04010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	2	
10	92990-04100	.WASHER, SPRING .ARANDELA PLANA	2	
11	90501-10326	.SPRING, COMPRESSION .RESORTE DE COMPRESION	1	
12	63V-14523-00	.SCREW, STOP .TORNILLO DE TOPE	1	
13	6G1-14984-00	.O-RING .EMPAQUE CAMARA DE BOIA	1	
14	6G1-14980-01	.BODY, FLOAT CHAMBER .CUERPO CAMARA DE BOIA	1	
15	6G1-14947-00	.JET, NEEDLE .INJECTOR DE AGUJA	1	
16	676-14943-26	.JET, MAIN (#98) .INJECTOR PRINCIPAL (#98)	1	
17	97980-04114	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	4	
18	6G1-14398-00	.WASHER .EMPAQUE	1	
19	6G1-14992-00	.SCREW, DRAIN .TORNILLO, SEGURO	1	
20	6G1-14985-00	.FLOAT .BOIA	1	
21	6G1-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	1	
22	676-14186-00	.PIN, FLOAT .PASADOR DE LA BOYA	1	
23	663-14159-00	.CLIP .PRESILLA	1	
24	98580-04008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	1	
25	688-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	1	
26	98580-03006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	2	
27	95380-03600	.NUT .TUERCA	2	
28	97980-04125	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	4	

B2

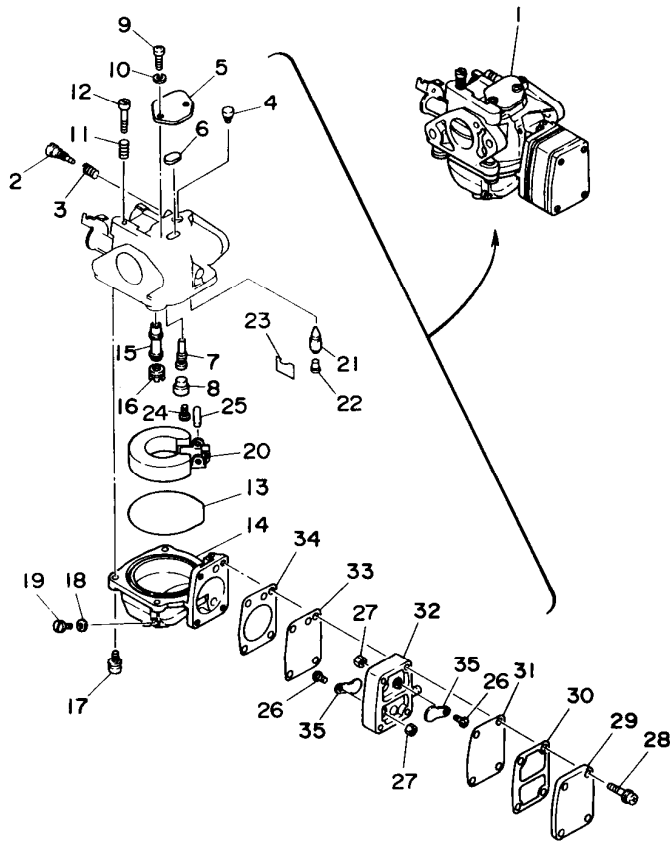


FIG. 4 CARBURETOR

CARBURADOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	6G1-24452-00	.COVER .CUBIERTA	1	
30	6G1-24432-00	.GASKET, FUEL PUMP 2 .EMPAQUE BOMBA COMBUSTIBLE	1	
31	6G1-24471-00	.DIAPHRAGM .DIAFRAGMA	1	
32	6G1-24412-01	.BODY 1 .CUERPO 1	1	
33	6G1-24411-00	.DIAPHRAGM .DIAFRAGMA	1	
34	6G1-24431-01	.GASKET, FUEL PUMP 1 .EMPAQUE BOMBA COMBUST 1	1	
35	6G1-24421-00	.VALVE, CHECK .VALVULA DE RETENCION	2	

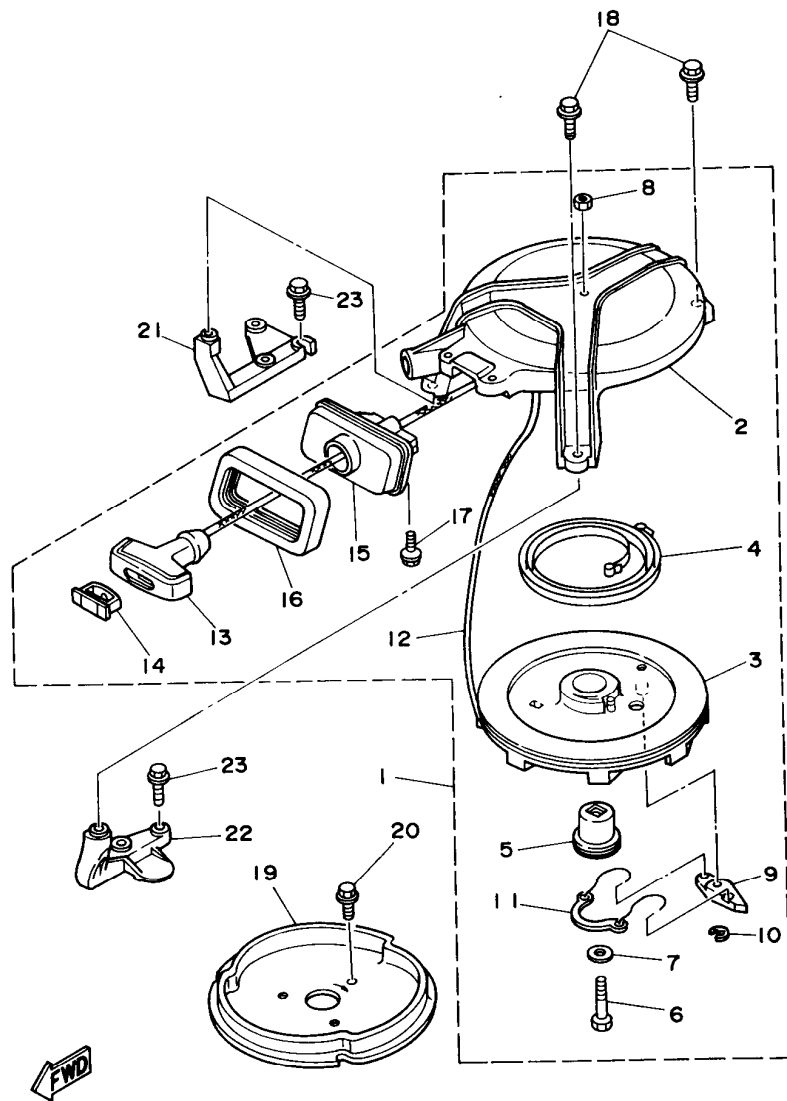


FIG. 5 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-15710-81	STARTER ASSY ARRANQUE COMPLETO	1	
2	6G1-15711-80-94	.CASE, STARTER .CAJA DE ARRANQUE	1	
3	6G1-15714-00	.DRUM, SHEAVE .TAMBOR ROLDANA	1	
4	90510-08M03	.SPRING, SPIRAL .RESORTE EN ESPIRAL	1	
5	6G1-15717-00	.SHAFT, STARTER .EJE DE ARRANQUE	1	
6	97014-06035	.BOLT .PERNO	1	
7	90201-06M30	.WASHER, PLATE .ARANDELA PLANA	1	
8	95380-06600	.NUT .TUERCA	1	
9	677-15741-01	.PAWL, DRIVE .TRINQUETE DE TRACCION	1	
10	93430-06M02	.CIRCLIP .SEGURO	1	
11	6G1-15705-00	.SPRING, DRIVE PAWL .RESORTE	1	
12	*	.WIRE (L1850) .CABLE (L1850)	1	
13	6G1-15755-00	.HANDLE, STARTER .MANIJA DE ARRANQUE	1	
14	6G1-15779-00	.COVER .CUBIERTA	1	
15	6G1-15758-00	.GUIDE, ROPE .GUIA DE CUERDA	1	
16	6G1-15762-00	.SEAL, RUBBER 2 .SELLO DE GOMA 2	1	
17	95895-06016	.BOLT, FLANGE .TORNILLO DE REBORDE	2	
18	95895-06020	BOLT, FLANGE TORNILLO DE REBORDE	3	
19	6G1-15723-00-94	PULLEY, STARTER POLEA DE ARRANQUE	1	
20	90105-06M29	BOLT, WASHER BASED TORNILLO CON ARANDELA	3	
21	6G1-15771-00-94	STAY 1 SOPORTE 1	1	
22	6G1-15772-00-94	STAY 2 SOPORTE 2	1	
23	97595-06520	BOLT, WITH WASHER PERNO	4	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.

* CORTE DE UN RODILLO DE 50M, PARTS NUMERO 90890-44373, LARGO DEL CORTE 1.85M.

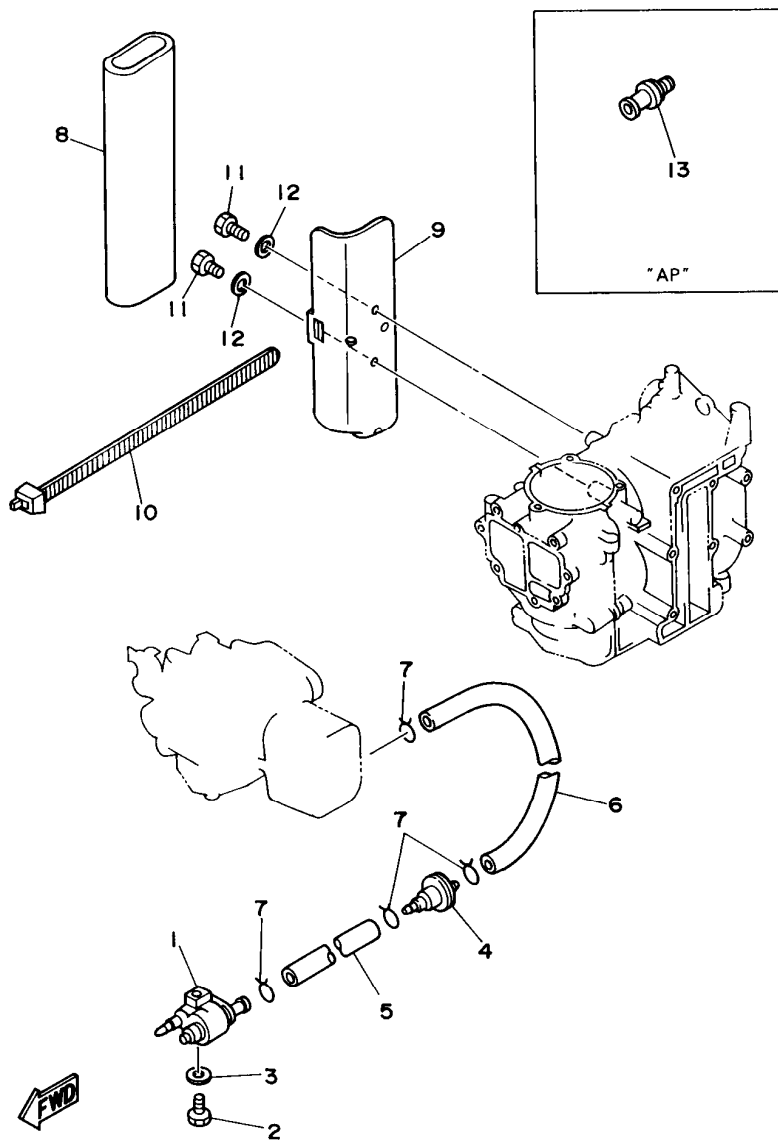


FIG. 6 FUEL

COMBUSTIBLE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1	
2	97095-06025	BOLT PERNO	1	
3	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
4	646-24251-02	STRAINER 1 COLADOR 1	1	
5	90445-09094	HOSE TUBO	1	
6	90445-09220	HOSE TUBO	1	
7	90467-08004	CLIP PRESILLA	4	
8	656-W2810-02	TOOL KIT JUEGO DE HERRAMIENTAS	1	
9	6G1-28170-00	TOOL, HOLDER HERRAMIENTA	1	
10	6E1-42694-00	BAND ABRAZADERA	1	
11	97095-06012	BOLT PERNO	2	
12	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
13	626-28193-01-94	PLUG, WATER CHECK TAPON DE CONTROL DE LA AGUA	1	AP D:15
	6E0-28193-00-94	PLUG, WATER CHECK TAPON DE CONTROL DE LA AGUA	1	AP D:12.5

B5

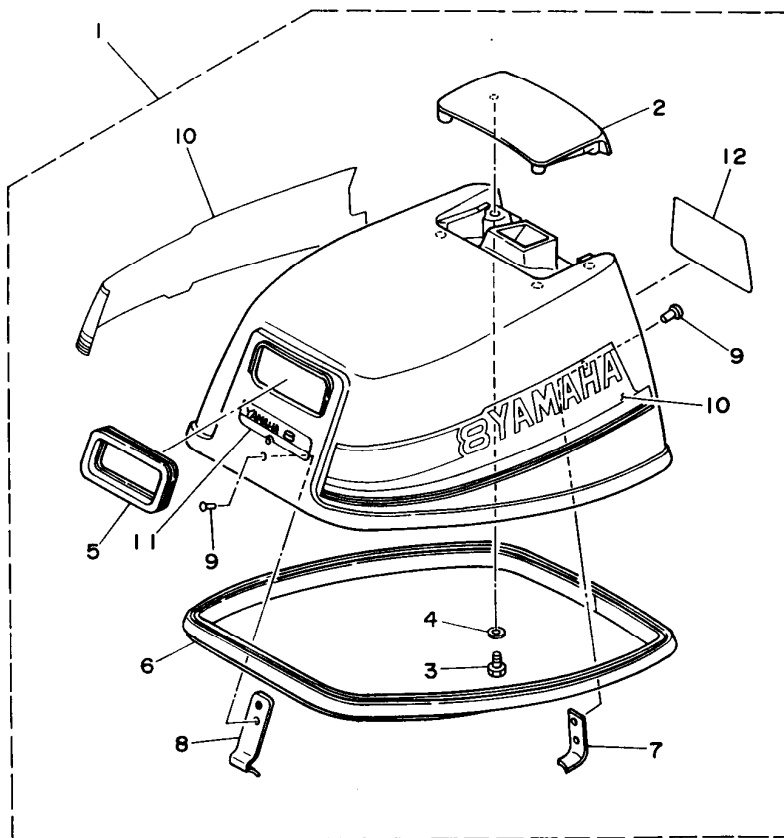


FIG. 7 TOP COWLING

CUBIERTA SUPERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-42610-14-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	
2	6G1-42613-00-4D	.MOLDING, AIR DUCT .MOLDURA CONDUCTO AIRE	1	
3	97095-06016	.BOLT .PERNO	4	
4	92990-06600	.WASHER, PLATE .ARANDELA PLANA	4	
5	6G1-15761-00	.SEAL, RUBBER 1 .SELLO DE GOMA 1	1	
6	6G1-42615-00	.SEAL .SELLO	1	
7	6G1-42647-00	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	1	
8	6G1-42651-02	.HOOK .GANCHO	1	
9	90266-04M00	.RIVET .REMACHE	4	
10	6G1-W0070-13	.GRAPHIC SET .JUEGO DE EMBLEMA	1	
11	6G1-42677-10	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	
12	6G1-42678-11	.GRAPHIC, REAR .CALCAMONIA TRASERA	1	

B6

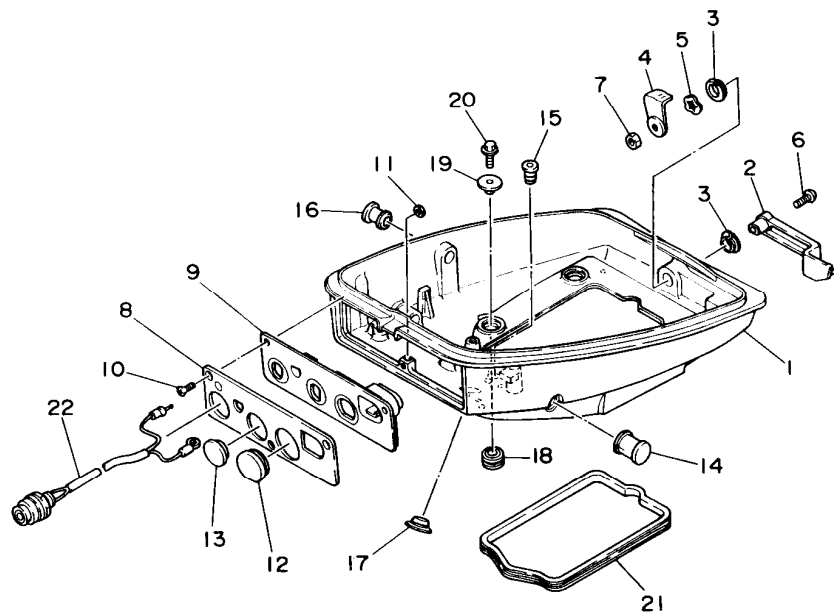


FIG. 8 BOTTOM COWLING

CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-42711-01-4D	COWLING, BOTTOM CUBIERTA INFERIOR	1	
2	6G1-42815-00-4D	LEVER, CLAMP PALANCA ABRAZADERA	1	
3	90386-12M45	BUSH BUJE	2	
4	6E0-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	
5	90206-12052	WASHER, WAVE ARANDELA ONDULADA	1	
6	97885-06030	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1	
7	95380-06700	NUT TUERCA	1	
8	6G1-42719-01	PANEL, FRONT LOWER PANEL FRENTE INFERIOR	1	
9	6G1-42767-00	BRACKET SOPORTE	1	
10	90149-05M02	SCREW TORNILLO DE REGLAJE	3	
11	95380-05700	NUT TUERCA	1	
12	6G1-42724-00	GROMMET TAPON	1	
13	6G1-42725-00	GROMMET TAPON	1	
14	6G1-42726-00	GROMMET TAPON	1	
15	6G1-42727-00	GROMMET TAPON	1	
16	6G1-42748-00	GROMMET TAPON	1	
17	6G1-26326-00	GROMMET TAPON PROTECTOR	1	
18	90480-15M31	GROMMET TAPON	4	
19	90387-06M52	COLLAR CASQUILLO CON VALONA	4	
20	95895-06020	BOLT, FLANGE TORNILLO DE REBORDE	4	
21	6G1-42716-00	RUBBER, SEAL 1 HULE	1	
22	6A0-82550-01	ENGINE STOP SWITCH ASSY INTERRUP. DE PARADA COMPLETO	1	

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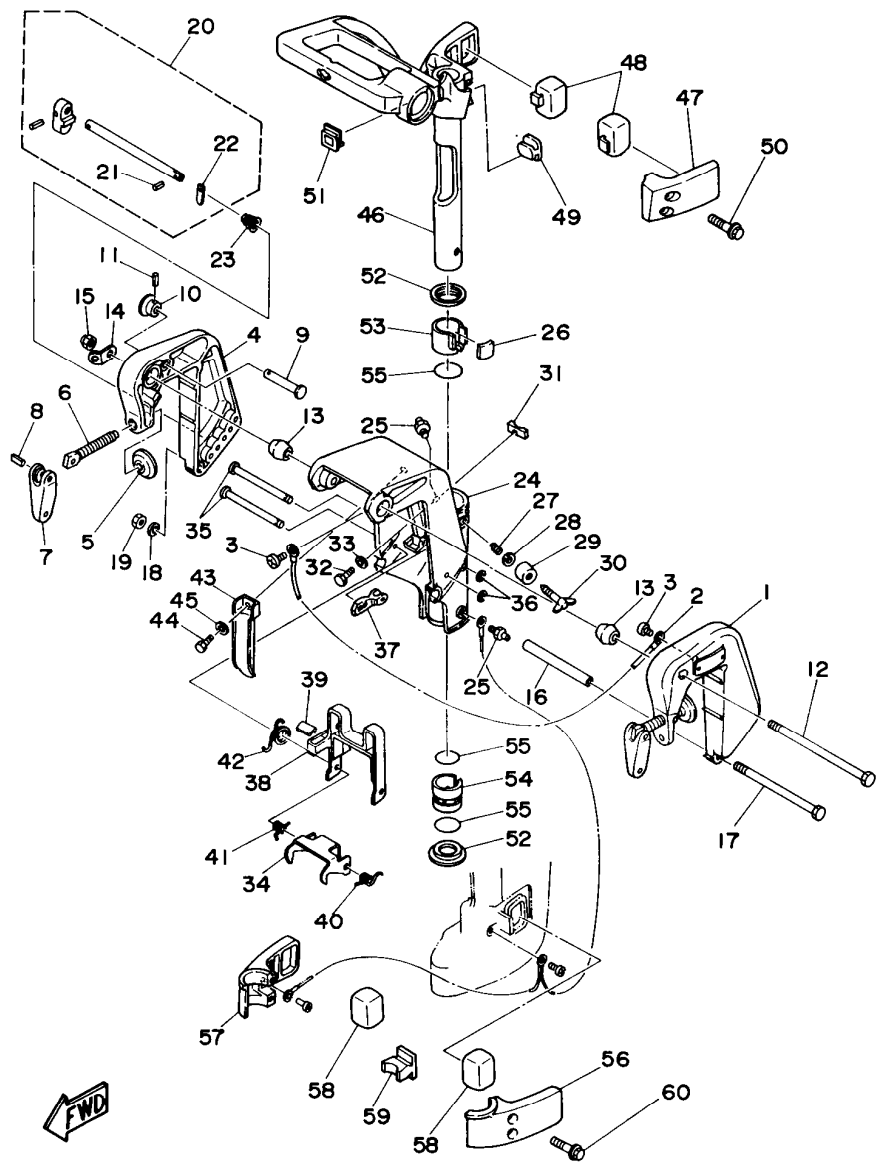


FIG. 9 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-43111-03-4D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1	
2	6E5-82148-00	WIRE, LEAD 4	1	
3	97885-06008	CABLE CONDUCTOR 4	2	
4	6G1-43112-01-4D	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1	
5	648-43114-01	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	2	
6	677-43116-01	PAD, TRANSOM CLAMP ARANDELA DE ABRAZADERA	2	
7	6E0-43118-01	SCREW, TRANSOM CLAMP TORNILLO DE ABRAZADERA	2	
8	6E0-43118-01	HANDLE, TRANSOM CLAMP MANIJA DE LA ABRAZADERA DEL ES	2	
9	90243-04M01	PIN PASADOR	2	
10	689-43191-00	SHAFT, STOPPER EJE DE TOPE	1	
11	689-43192-01	KNOB, STOPPER PERILLA DE TOPE	1	
12	91690-30016	PIN, SPRING PASADOR DE RESORTE	1	
13	90101-08M08	BOLT TORNILLO	1	
14	6G8-43136-00	PIECE, FRICTION PIEZA DE FRICCION	2	
15	6A1-43113-01	PLATE, CLAMP BRACKET PLACA ABRAZADERA SOPORTE	1	
16	95780-08300	NUT, FLANGE TUERCA	1	
17	90387-06M13	COLLAR CASQUILLO CON VALONA	1	
18	97095-06135	BOLT PERNO	1	
19	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
20	95380-06600	NUT TUERCA	1	
21	6G1-43160-00	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1	
22	91690-30008	PIN, SPRING PASADOR DE RESORTE	1	
23	689-43165-00	PLATE, TILT LOCK PLACA DE TOPE, VARILLA SEGUR	1	
24	90502-10M06	SPRING, CONICAL RESORTE CONICO	1	
25	6G1-43311-13-4D	BRACKET, SWIVEL SOPORTE GIRATORIO	1	
26	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	2	
27	6G1-42528-00	PLATE, FRICTION PIEZA DE FRICCION	1	
28	90501-18M00	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
29	92990-08600	WASHER, PLATE ARANDELA PLANA	1	

C1

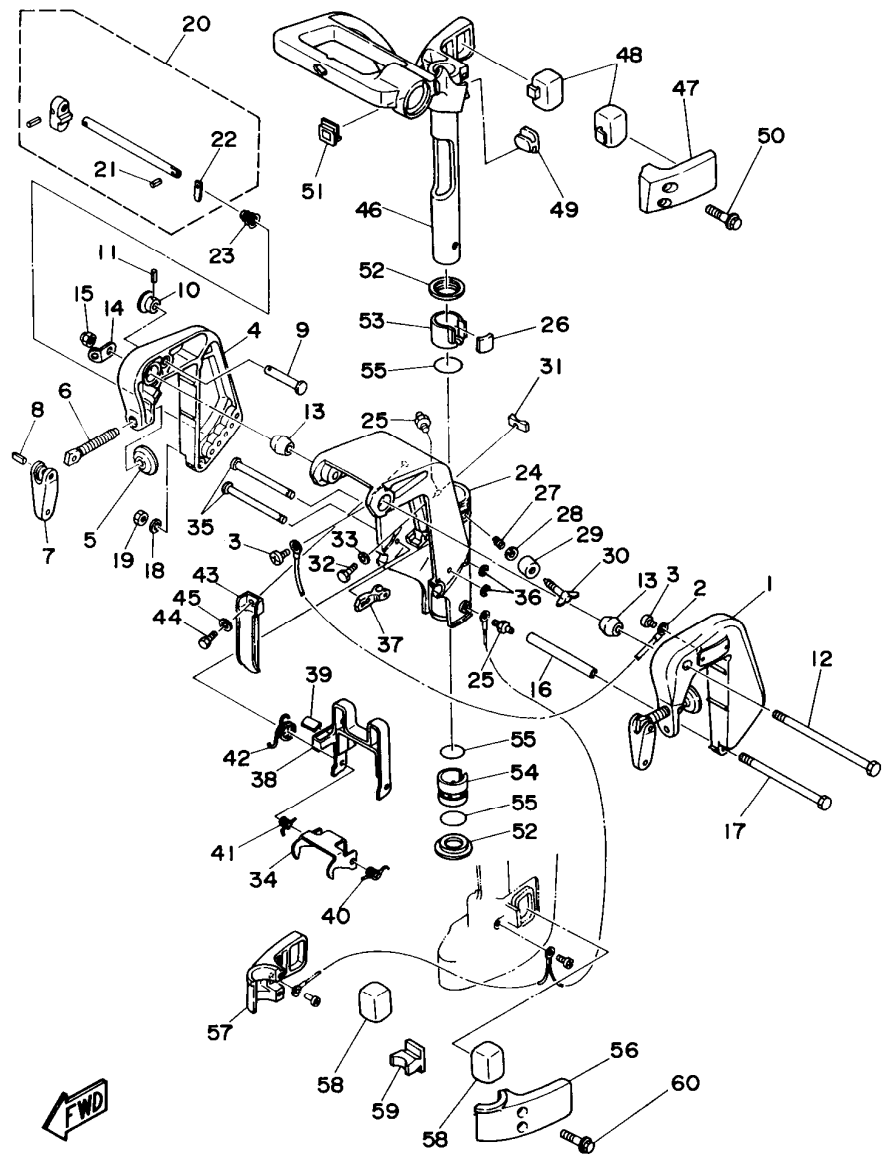


FIG. 9 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	6G1-43373-00	SEAL, DAMPER SELLO DE GOMA	1	
30	6G1-42529-00	SCREW, FRICTION PIECE TORNILLO PIEZA FRICCION	1	
31	6G1-44532-00	STOPPER, UPPER MOUNT RETEN	1	
32	97095-06010	BOLT PERNO	1	
33	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
34	6G1-43614-00	PLATE, TILT LOCK PLACA DE SEGURO DE INCLINACION	1	
35	6G1-43659-00	SHAFT, REVERSE LOCK EJE SEGURO DE REVERSA	2	
36	99080-05600	CIRCLIP PRESILLA REDONDA	2	
37	6G1-43615-01	PLATE, TILT LOCK PLACA DE SEGURO DE INCLINACION	1	
38	6G1-43681-00	LEVER, SHALLOW WATER DRIVE 1 PALANCA 1	1	
39	6G1-43318-01	COVER CUBIERTA	1	
40	90508-10M15	SPRING, TORSION RESORTE DE TORSION	1	
41	90508-10M16	SPRING, TORSION RESORTE DE TORSION	1	
42	90508-14M17	SPRING, TORSION RESORTE DE TORSION	1	
43	6G1-42731-00	CARRYING HANDLE MANIJA	1	
44	97395-08016	BOLT TORNILLO	1	
45	92990-08600	WASHER, PLATE ARANDELA PLANA	1	
46	6G1-42511-04-4D	BRACKET, STEERING SOPORTE DE DIRECCION	1	
47	6G1-44511-00-4D	COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR	1	
48	6G1-44514-00	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	2	
49	6G1-44516-00	MOUNT DAMPER, UPPER FRONT AMORTIGUADOR DE HULE FRENTE SU	1	
50	95895-06035	BOLT, FLANGE TORNILLO DE REBORDE	2	
51	6G1-42551-00	GROMMET TAPON	1	
52	6G1-42535-00	WASHER, THRUST RONDANA EMPUJE	2	
53	6G1-42537-00	BUSHING, PIVOT SHAFT BUJE DEL PIVOTE DE LA FLECHA	1	
54	6G1-42538-01	BUSHING, PIVOT SHAFT BUJE DEL PIVOTE DE LA FLECHA	1	
55	93210-30M31	O-RING JUNTA TORICA	3	
56	6G1-44551-01-4D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	1	

C2

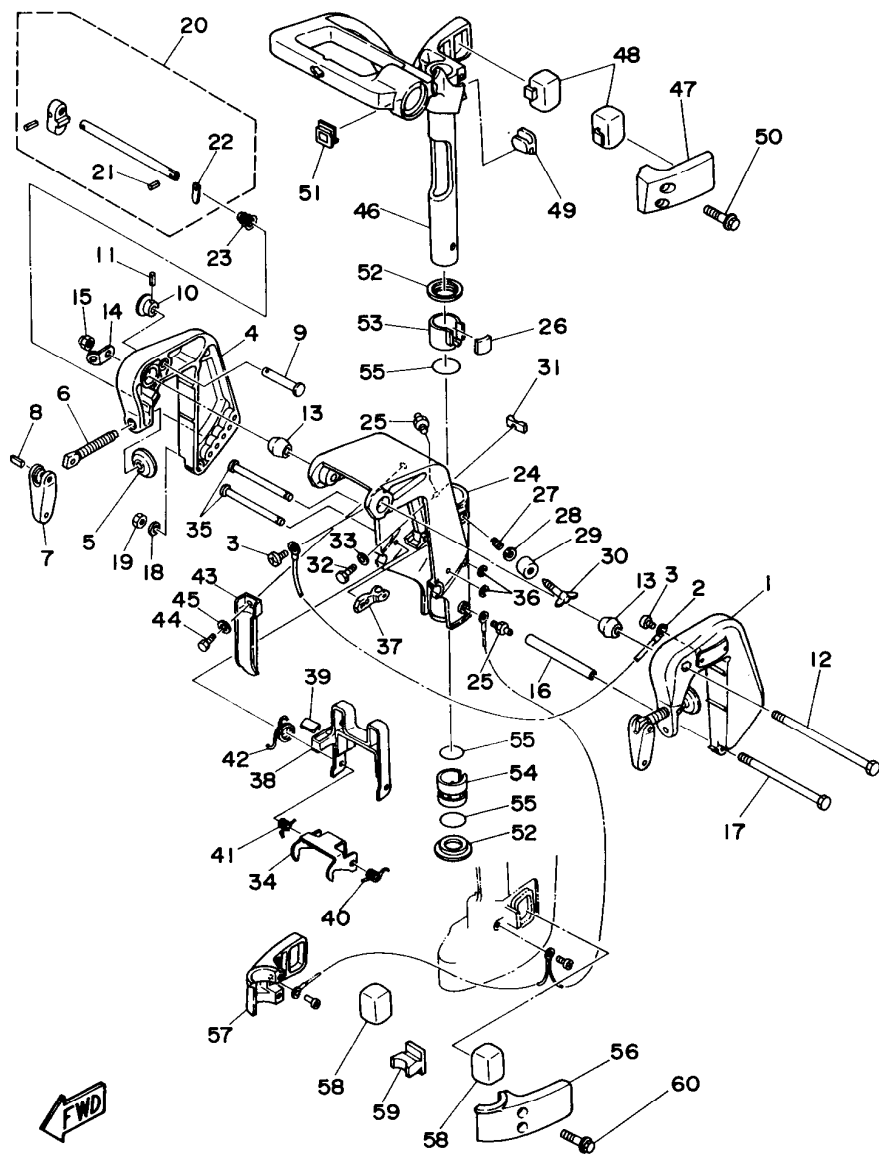


FIG. 9 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
57	6G1-44552-02-4D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	1	
58	6G1-44555-A0	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	
59	6G1-44557-A0	MOUNT DAMPER, LOWER FRONT AMORTIGUADOR DE HULE FRENTE IN	1	
60	95895-06035	BOLT, FLANGE TORNILLO DE REBORDE	2	

C3

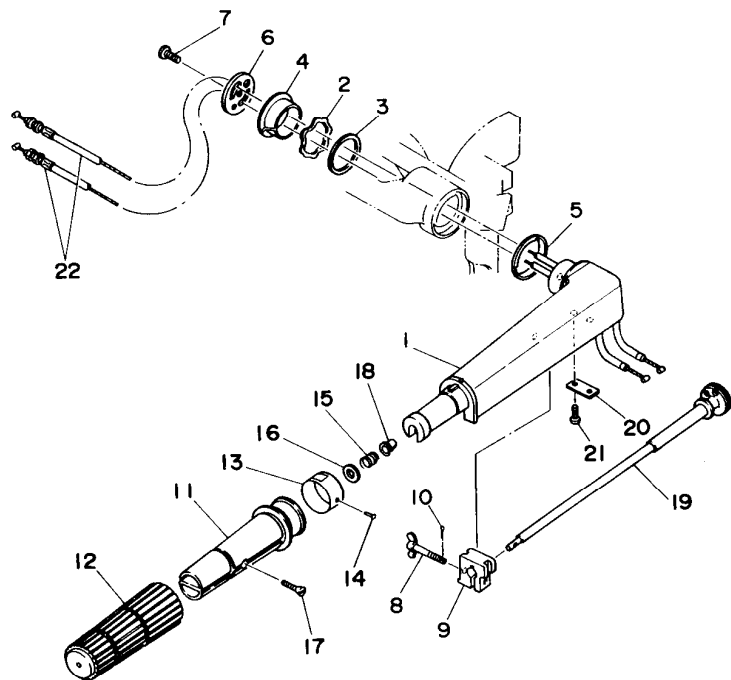


FIG. 10 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	661-42111-04-40	HANDLE, STEERING MANIJA DE DIRECCION	1	
2	90206-35M20	WASHER, WAVE ARANDELA ONDULADA	1	
3	90202-35M24	WASHER, PLATE ARANDELA DE PLANA	1	
4	90386-34M40	BUSH BUJE	1	
5	90386-43M79	BUSH BUJE	1	
6	661-42131-01	COVER, HANDLE STEERING CUBIERTA MANIJA DIRRECCION	1	
7	97095-06016	BOLT PERNO	1	
8	661-42125-01	BOLT, FRICTION ADJUSTING TORNILLO FRICCION AJUSTA	1	
9	661-42126-00	FRICTION, STEERING HANDLE GRIP FRICCION DE MANGO DIRECCION	1	
10	91490-16010	PIN, COTTER CHAVETA	1	
11	664-42119-00	GRIP, STEERING HANDLE MANGO, MANIJA DE DIRRECCION	1	
12	661-42177-00	RUBBER, HANDLE HULE DE MANIJA	1	
13	661-42137-10	INDICATOR, THROTTLE INDICADOR ACELERADOR	1	
14	90269-02M09	RIVET REMACHE	1	
15	90501-23215	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
16	92990-10600	WASHER, PLATE ARANDELA PLANA	1	
17	90149-05M13	SCREW TORNILLO DE REGLAJE	1	
18	90386-08032	BUSH BUJE	1	
19	661-42138-01	LEVER, THROTTLE PLANCA DE ACELERACION	1	
20	6E0-42159-02	STAY SOPORTE	1	
21	97885-05012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2	
22	661-26301-02	THROTTLE CABLE ASSY CABLE DE ACELERADOR COMPLETO	2	

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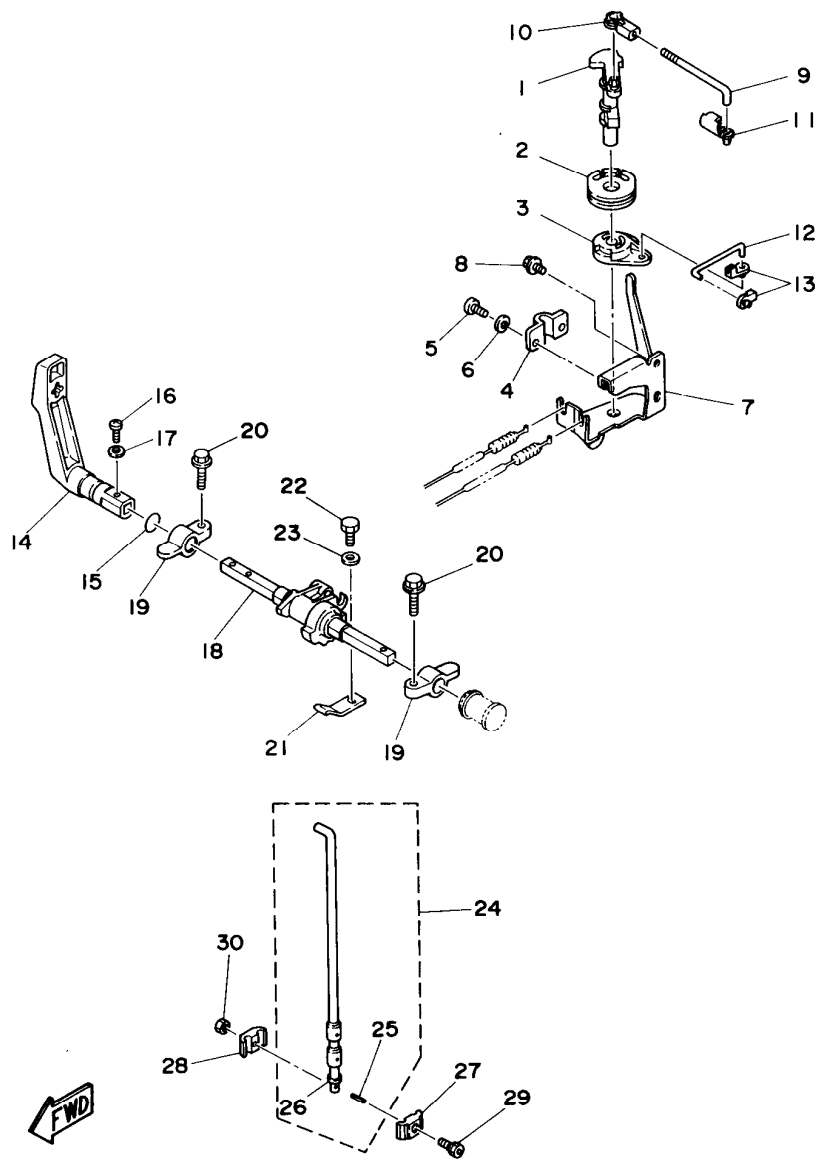


FIG. 11 CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-41631-00	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	
2	6G1-41638-00	PULLEY POLEA	1	
3	6G1-41283-01	LEVER, FREE ACCEL. PALANCA	1	
4	6G1-41661-00	BRACKET SOPORTE	1	
5	98580-05010	SCREW, PAN HEAD TORNILLO DE CABEZA CRUZADA	2	
6	92990-05100	WASHER, SPRING ARANDELA PLANA	2	
7	6G1-14497-00	STAY, THROTTLE WIRE SOPORTE VALVULA DE OBTURACION	1	
8	95895-06010	BOLT, FLANGE TORNILLO DE REBORDE	2	
9	6G1-41238-00	JOINT, LINK CONECTOR	1	
10	6H1-41237-00	JOINT, LINK CONECTOR	1	
11	6R5-41237-00	JOINT, LINK CONECTOR	1	
12	6G1-41211-00	LINK, ACCEL. ESLABON, ACELERADOR	1	
13	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	2	
14	6G1-44111-00	HANDLE, GEAR SHIFT MANIJA DE CAMBIO DE MARCHAS	1	
15	93210-12790	O-RING JUNTA TORICA	1	
16	98580-05016	SCREW, PAN HEAD TORNILLO DE CABEZA CRUZADA	1	
17	92990-05600	WASHER, PLATE ARANDELA PLANA	1	
18	6G1-44121-02-94	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	
19	6G1-41662-01-94	BRACKET SOPORTE	2	
20	97595-06520	BOLT, WITH WASHER PERNO	2	
21	6G1-44116-01	SPRING RESORTE	1	
22	97095-06012	BOLT PERNO	1	
23	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
24	6G1-44110-00	SHIFT ROD ASSY VARILLA DE CAMBIO COMPL	1	
25	91690-20010	.PIN, SPRING .PASADOR DE RESORTE	1	
26	92990-05600	.WASHER, PLATE .ARANDELA PLANA	1	
27	6G1-44145-00	CONNECTOR, SHIFT ROD CONECTOR, VARILLA CAMBIO	1	
28	6G1-44146-00	CONNECTOR, SHIFT ROD CONECTOR VARILLA DE CAMBIO	1	

C5

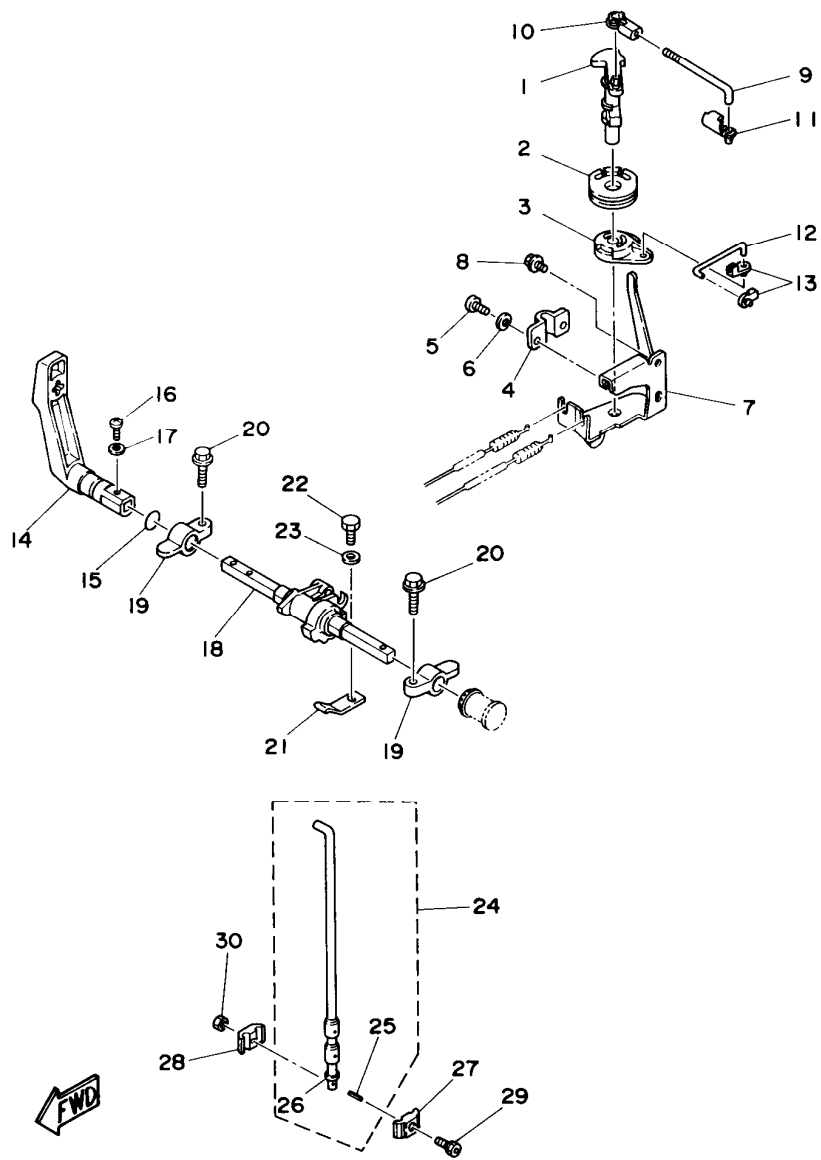
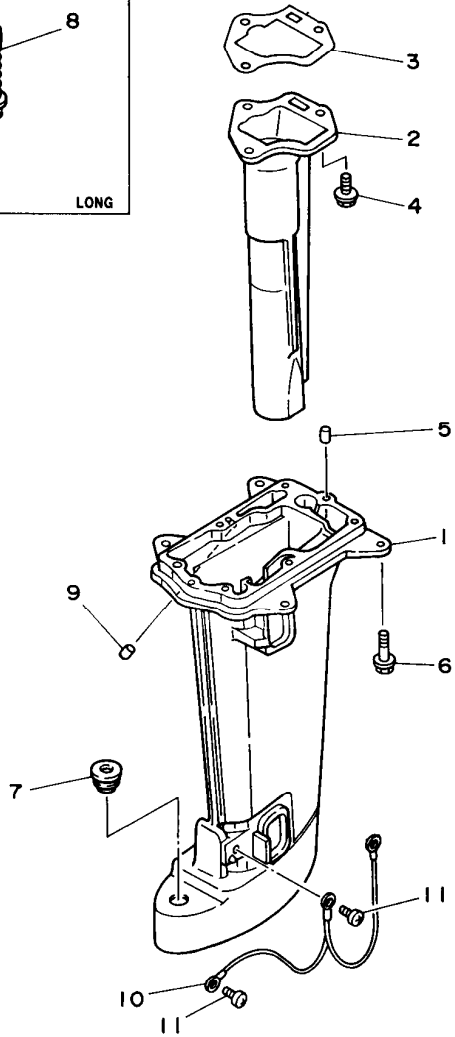
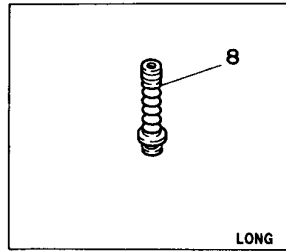


FIG. 11 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q' TY CANT.	REMARKS OBSERVACION
29	90109-06M17	BOLT PERNO	1	
30	95380-06600	NUT TUERCA	1	

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FIG. 12 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-45111-01-4D	CASING, UPPER CAJA SUPERIOR	1	UR SHORT
	6G1-45111-11-4D	CASING, UPPER CAJA SUPERIOR	1	UR LONG
2	6G1-41131-00-5B	MANIFOLD, EXT. 1	1	
3	6G1-41133-A0	TUBO MULTIPLE DE ESCAPE GASKET, EXHAUST MANIFOLD 1	1	
4	97595-06520	BOLT, WITH WASHER PERNO	3	
5	93604-08062	PIN, DOWEL PASADOR DE CLAVIJA	2	
6	95895-06030	BOLT, FLANGE TORNILLO DE REBORDE	6	
7	90480-20M29	GROMMET TAPON	1	
8	6G1-44147-00	BOOT, SHIFT ROD HULE DE VARILLA	1	LONG
9	6G1-45135-00	PIPE TUBO 1	1	
10	6G1-82149-00	WIRE, LEAD 3 CABLE CONDUCTOR 3	1	
11	97885-06008	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2	

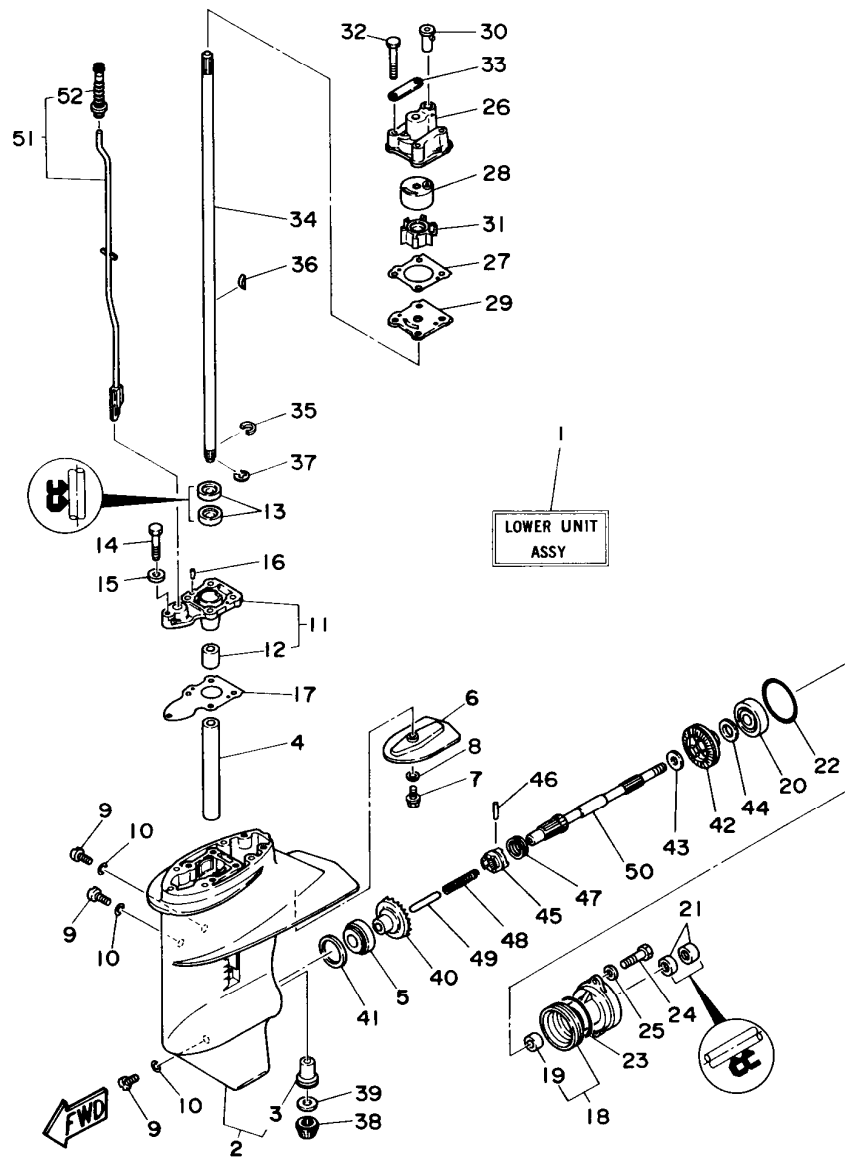


FIG. 13 LOWER CASING. DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-45300-03-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR (REF.NO. 2 ~ 52)	1	UR SHORT
	6G1-45300-13-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR (REF.NO. 2 ~ 52)	1	UR LONG
2	6G1-45311-02-4D	CASING, LOWER FUNDA INFERIOR	1	
3	6G1-45317-09	.BUSHING, DRIVE SHAFT .BUJE	1	
4	90387-14M49	COLLAR CASQUILLO CON VALONA	1	
5	93332-000U4	BEARING COJINETE DE RODILLOS AHUSADO	1	
6	6G1-45251-03	ANODE CATODE	1	
7	97095-06016	BOLT PERNO	1	
8	92990-06300	WASHER, INTERNAL TOOTH ARANDELA PLANA	1	
9	90340-08M04	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	3	
10	90430-08020	GASKET JUNTA	3	
11	6G1-45331-01-5B	HOUSING, BEARING CAJA DE COJINETE	1	
12	6G1-45316-09	.BUSHING, DRIVE SHAFT .BUJE, EJE DE MANDO	1	
13	93101-11M23	OIL SEAL RETEN DE ACEITE	2	
14	97095-06030	BOLT PERNO	1	
15	92990-06600	WASHER, PLATE ARANDELA PLANA	1	
16	93604-08062	PIN, DOWEL PASADOR DE CLAVIJA	2	
17	6G1-45315-A0	PACKING, LOWER CASING EMPAQUE	1	
18	6G1-45361-01-4D	CAP, LOWER CASING FUNDA INFERIOR	1	
19	6G1-45362-09	.BUSHING .BUJE FUNDA INFERIOR TAPA	1	
20	93306-00426	BEARING COJINETE	1	
21	93101-15074	OIL SEAL RETEN DE ACEITE	2	
22	93210-49046	O-RING JUNTA TORICA	1	
23	93210-53679	O-RING JUNTA TORICA	1	
24	97095-06016	BOLT PERNO	2	
25	92990-06600	WASHER, PLATE ARANDELA PLANA	2	
26	6G1-44311-00	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	

D1

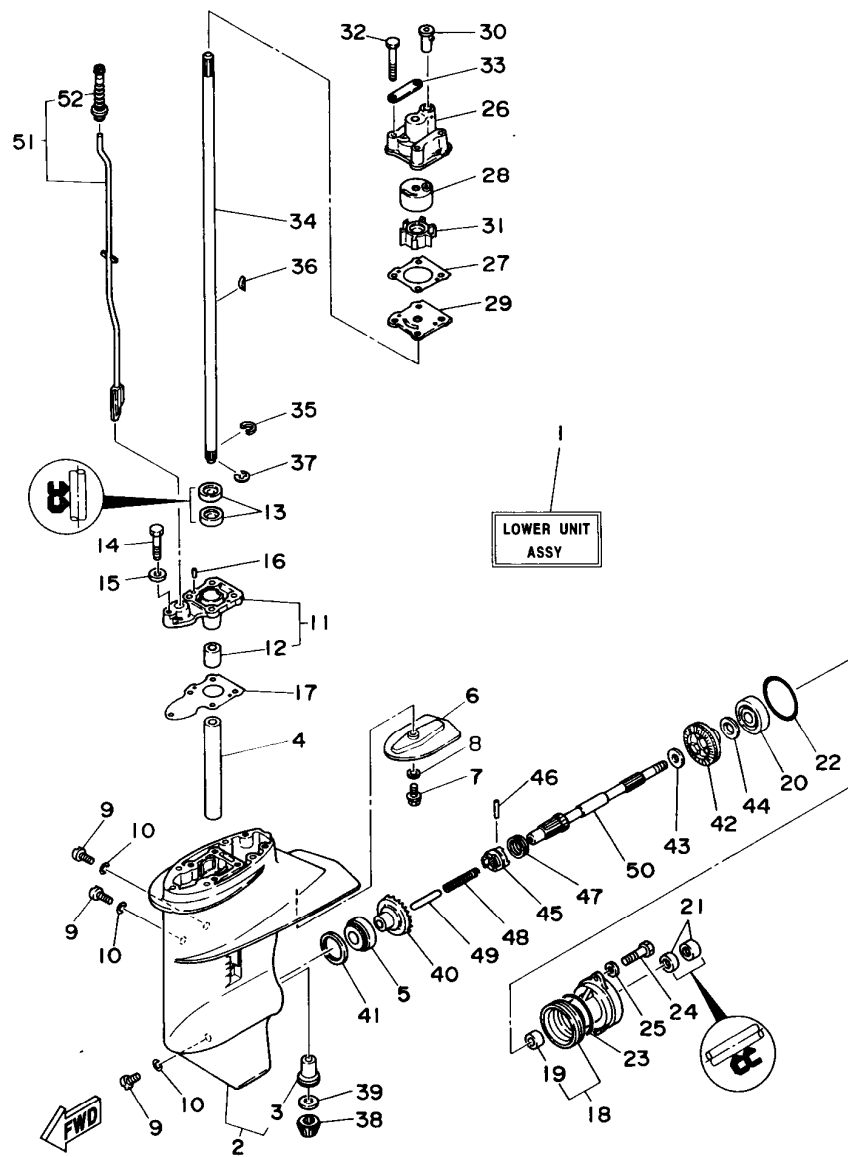


FIG. 13 LOWER CASING. DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
27	6G1-44315-A0	GASKET, WATER PUMP EMPAQUE	1	
28	6G1-44322-00	INSERT, CARTRIDGE CARTUCHO	1	
	6G1-44322-40	INSERT, CARTRIDGE CARTUCHO	1	AP CHROMATE
29	6G1-44323-00	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	
	6G1-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	AP CHROMATE
30	647-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1	
31	6G1-44352-00	IMPELLER IMPULSOR	1	
32	97095-06045	BOLT PERNO	4	
33	6G1-44328-00	PLATE PLACA	2	
34	6G1-45511-00	SHAFT, DRIVE EJE DE MANDO	1	UR SHORT
	6G1-45511-10	SHAFT, DRIVE EJE DE MANDO	1	UR LONG
35	90467-09M05	CLIP PRESILLA	1	
36	90280-03024	KEY, WOODRUFF CUNA WOODRUFF	1	
37	99009-06600	CIRCLIP PRESILLA REDONDA	1	
38	6G1-45551-00	PINION PINON	1	
39	6G1-45533-00-19	SHIM (T:1.9MM) LAMINA (T:1.9MM)	1	UR
	6G1-45533-00-20	SHIM (T:2.0MM) LAMINA (T:2.0MM)	1	UR
	6G1-45533-00-21	SHIM (T:2.1MM) LAMINA (T:2.1MM)	1	UR
	6G1-45533-00-22	SHIM (T:2.2MM) LAMINA (T:2.2MM)	1	UR
40	6G1-45560-00	GEAR ENGRANE COMPLE T	1	
41	664-45587-01-10	SHIM (T:0.10MM) LAMINA (T:0.10MM)	1	UR
	664-45587-01-12	SHIM (T:0.12MM) LAMINA (T:0.12MM)	1	UR
	664-45587-01-15	SHIM (T:0.15MM) LAMINA (T:0.15MM)	1	UR
	664-45587-01-18	SHIM (T:0.18MM) LAMINA (T:0.18MM)	1	UR
	664-45587-01-30	SHIM (T:0.30MM) LAMINA (T:0.30MM)	1	UR
	664-45587-01-40	SHIM (T:0.40MM) LAMINA (T:0.40MM)	1	UR
	664-45587-01-50	SHIM (T:0.50MM) LAMINA (T:0.50MM)	1	UR
42	6G1-45571-00	GEAR ENGRANAJE	1	

D2

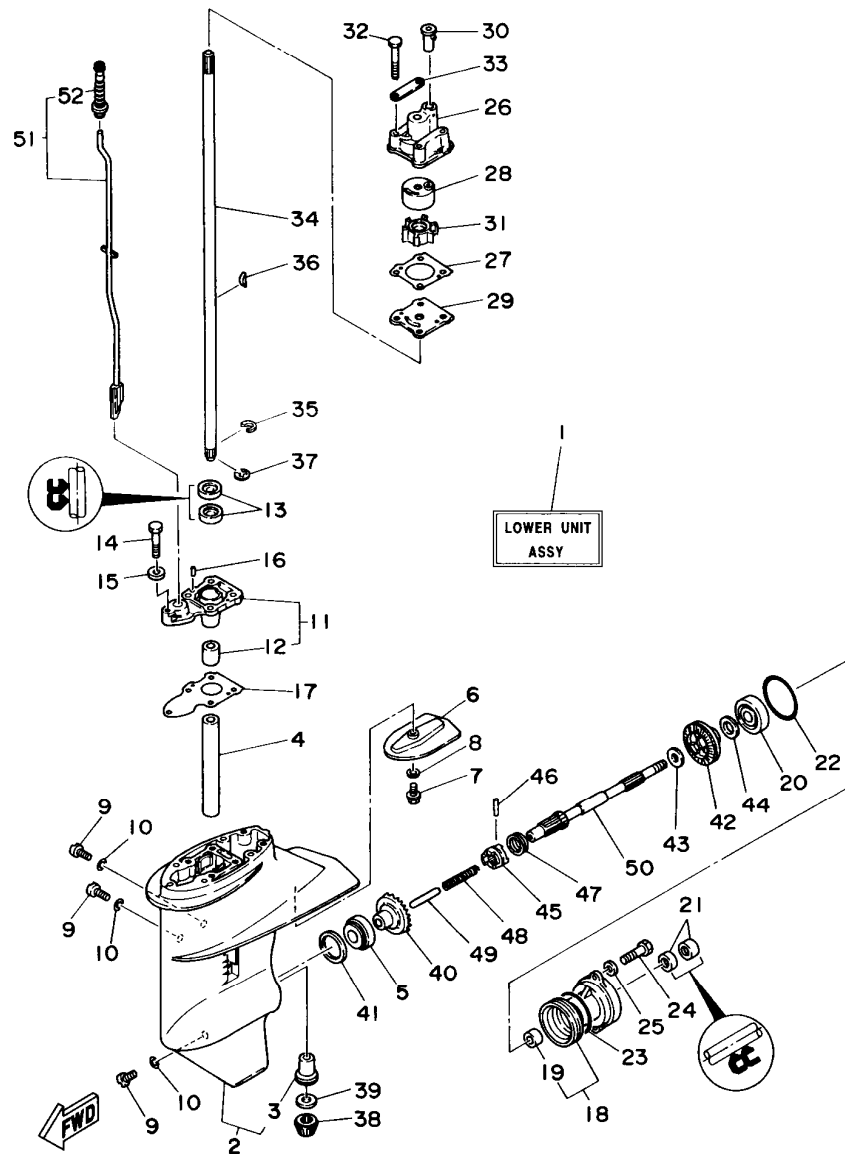
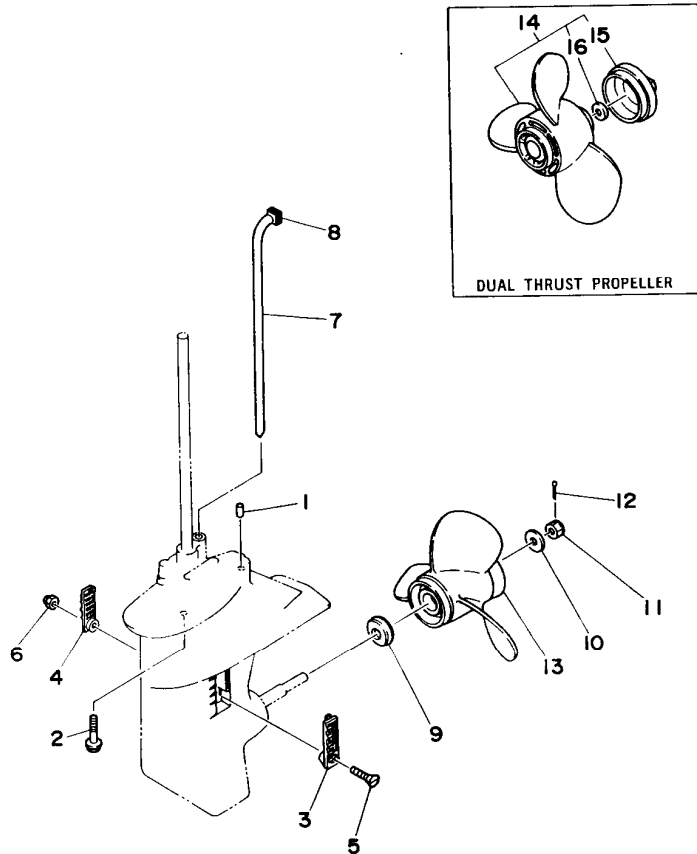


FIG. 13 LOWER CASING. DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
43	90201-15M89	WASHER, PLATE ARANDELA PLANA	1	
44	647-45567-00	SHIM LAMINILLA DE AJUSTE	1 UN	
45	6G1-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1	
46	6G1-45632-00	PIN, CROSS PASADOR TRANSVERSAL	1	
47	654-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1	
48	90501-12M38	SPRING, COMPRESSION RESORTE DE COMPRESION	1	
49	6G1-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	1	
50	6G1-45611-01	SHAFT, PROPELLER EJE PROPUSOR	1	
51	6G1-44150-01	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	UR SHORT
	6G1-44150-11	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	UR LONG
52	6G1-44147-00	.BOOT, SHIFT ROD .HULE DE VARILLA	1	

FIG. 14 LOWER CASING. DRIVE 2

IMPULSOR E INFERIOR 2



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	93604-08062	PIN, DOWEL PASADOR DE CLAVIJA	2	
2	95895-06030	BOLT, FLANGE TORNILLO DE REBORDE	4	
3	6G1-45214-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	
4	6G1-45215-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	
5	98180-05020	SCREW, OVAL HEAD TORNILLO DE CABEZA OVALADA	1	
6	90185-05904	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	
7	6G1-44361-00	TUBE, WATER TUBO DE AGUA	1	UR SHORT
	6G1-44361-10	TUBE, WATER TUBO DE AGUA	1	UR LONG
8	6G1-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1	
9	6G1-45987-02	SPACER ESPACIADOR	1	
10	90201-10M01	WASHER, PLATE ARANDELA PLANA	1	
11	90171-10M01	NUT, CASTLE TUERCA ENTALLADA	1	
12	91490-30020	PIN, COTTER CHAVETA	1	
13	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N) PROPELA (3X8-1/2"X8-1/2"-N)	1	UR
	6G1-45943-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N) PROPELA (3X8-1/2"X7-1/2"-N)	1	UR
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N) PROPELA (3X8-1/2"X6-1/2"-N)	1	UR
14	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N) PROPELA (3X9"X7"-N)	1	UR DUAL THRUST PROPELLER
	6G1-W4592-00-EL	PROPELLER (3X9"X5"-N) PROPELA (3X9"X5"-N)	1	UR DUAL THRUST PROPELLER
15	6G1-45616-01	NUT, PROPELLER TUERCA DE HELICE	1	
16	90201-10M02	WASHER, PLATE ARANDELA PLANA	1	

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D4

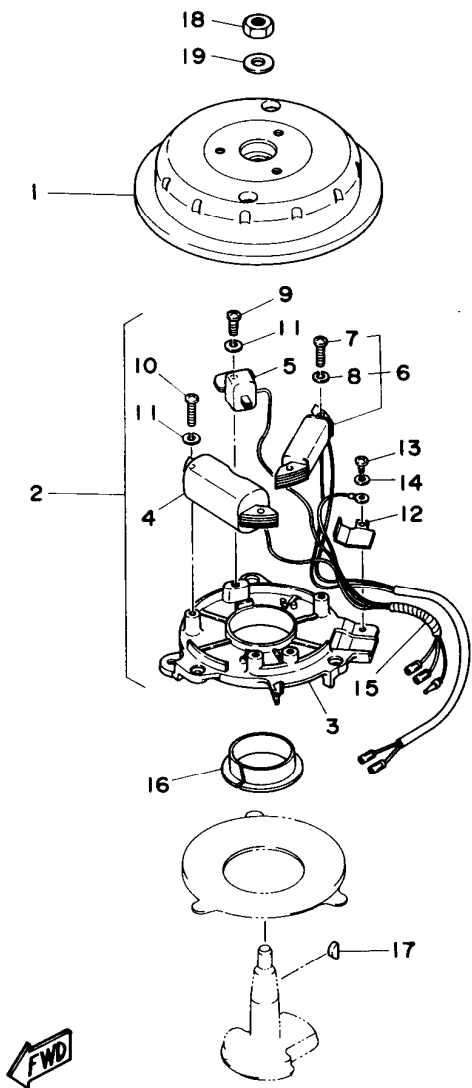
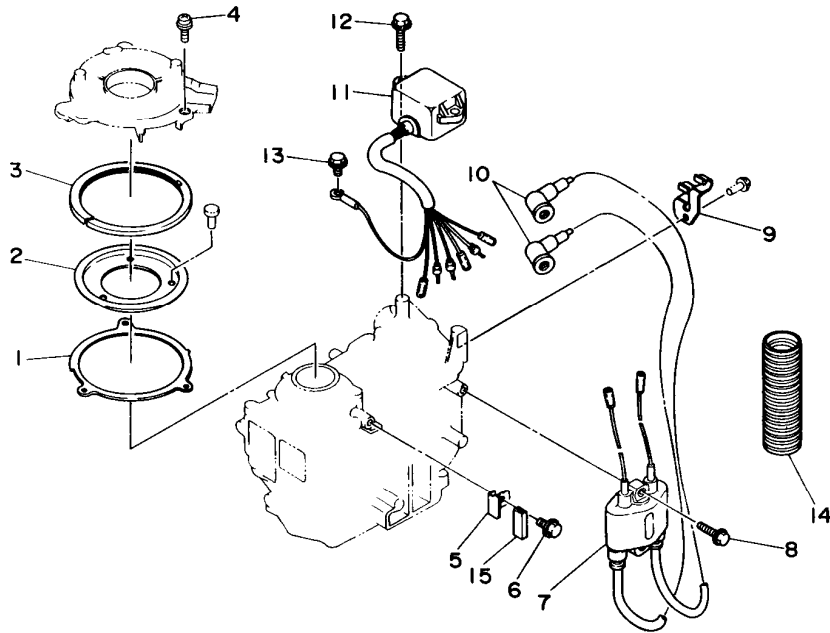


FIG. 15 GENERATOR

GENERADOR

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-85550-71	ROTOR ASSY ROTOR COMPLETO	1	
2	6G1-85560-60	BASE ASSY CONJUNTO BASE	1	
3	6G1-85509-70	.BASE, MAGNETO .BASE DE MAGNETO	1	
4	6E7-85520-70	.COIL, CHARGE .BOBINA DE CARGA	1	
5	6E7-85580-70	.COIL, PULSER .BOBINA DE PULSACION	1	
6	6E7-81303-40	.LIGHTING COIL ASSY .BOBINA DE ILUMINACION COMPL.	1	
7	98580-05525	..SCREW, PAN HEAD ..TORNILLO DE CABEZA CRUZADA	2	
8	92990-05100	..WASHER, SPRING ..ARANDELA PLANA	2	
9	98580-05016	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	1	
10	98511-05020	.SCREW, PAN HEAD .TORNILLO, DE CABEZA CRUZADA	2	
11	92990-05100	.WASHER, SPRING .ARANDELA PLANA	3	
12	6G1-85548-70	.HOLDER .SOSTEN	1	
13	98580-04008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	1	
14	92990-04100	.WASHER, SPRING .ARANDELA PLANA	1	
15	6G1-85515-70	.LEAD WIRE ASSY .CABLE CONDUCTOR COMPLETO	1	
16	90386-44M42	BUSH BUJE	1	
17	90280-04M06	KEY, WOODRUFF CUNA WOODRUFF	1	
18	90170-10113	NUT TUERCA	1	
19	90201-102G9	WASHER, PLATE ARANDELA PLANA	1	

D5



FWD

FIG. 16 ELECTRICAL

EQUIPO ELECTRICO

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-41611-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	1	
2	6G1-41612-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	1	
3	695-41613-00	PLATE, BASE FRICTION PLACA DE BASE DE FRICCION	1	
4	97985-05210	SCREW, WITH WASHER TORNILLO, CON ARANDELA	3	
5	6G1-41615-00	STOPPER, MAGNETO BASE RETENEDOR, BASE MAGNETO	1	
6	95895-06010	BOLT, FLANGE TORNILLO DE REBORDE	1	
7	6G1-85570-01	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	1	
8	95895-06025	BOLT, FLANGE TORNILLO DE REBORDE	2	
9	90465-08M17	CLAMP BRIDA	1	
10	663-82370-01	PLUG CAP ASSY TAPON DE BUJIA COMPLT	2	
11	696-85540-11	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1	
12	95895-06020	BOLT, FLANGE TORNILLO DE REBORDE	2	
13	95895-06010	BOLT, FLANGE TORNILLO DE REBORDE	1	
14	6G1-83557-00	TUBE ENCHUFE DE ACEITE	1	
15	6G1-44194-00	CAP TAPA	1	

D6

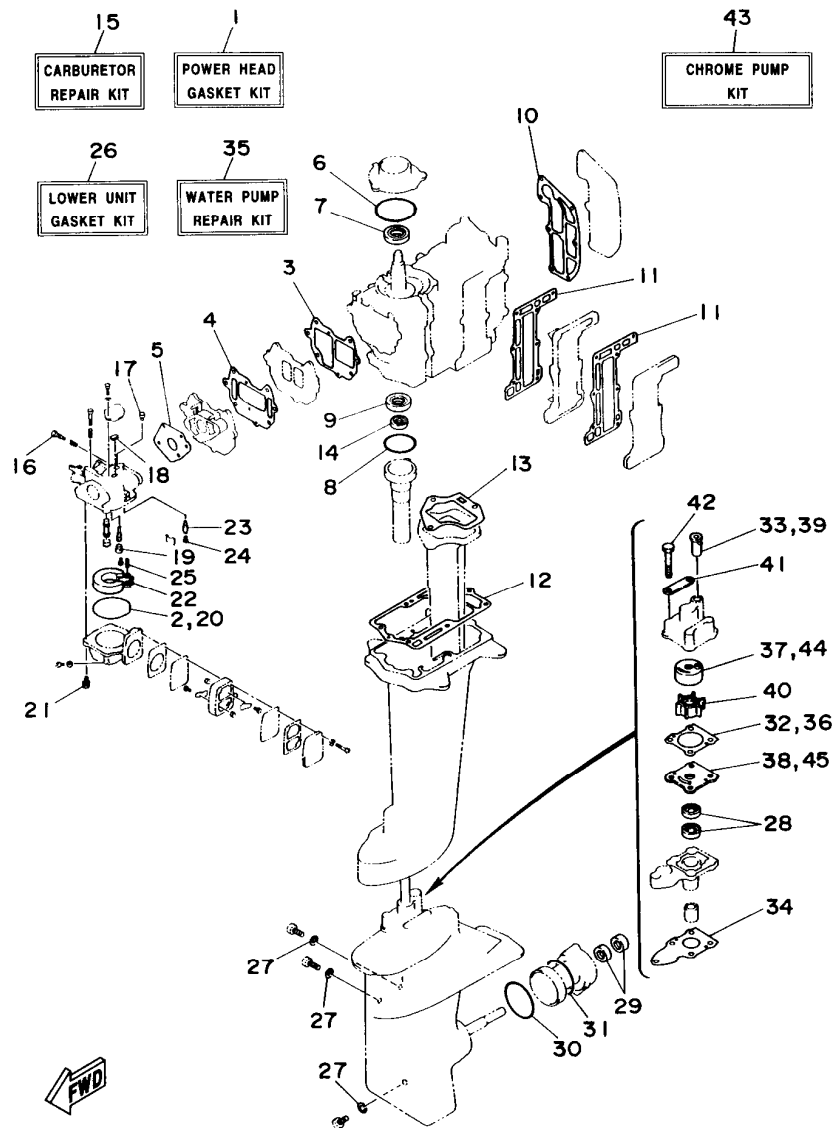


FIG. 17 REPAIR KIT

ESTUCHE REPARACION

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
1	6G1-W0001-A2	POWER HEAD GASKET KIT JUEGO DE EMPAQUE	1	
2	6G1-14984-00	.O-RING .EMPAQUE CAMARA DE BOIA	1	
3	6G1-13621-A1	.GASKET, VALVE SEAT .JUNTA, DE VALV.DE EMPAQUE	1	
4	6G1-13645-A1	.GASKET, MANIFOLD 1 .EMPAQUE	1	
5	6G1-14198-A1	.GASKET .EMPAQUE	1	
6	93210-54M54	.O-RING .JUNTA TORICA	1	
7	93102-20M25	.OIL SEAL .RETEN DE ACEITE	1	
8	93210-42159	.O-RING .JUNTA TORICA	1	
9	93101-20M29	.OIL SEAL .RETEN DE ACEITE	1	
10	6G1-11193-A1	.GASKET, HEAD COVER 1 .EMPAQUE	1	
11	6G1-41112-A1	.GASKET, EXHAUST INNER COVER .EMPAQUE	2	
12	6G1-45113-A1	.GASKET, UPPER CASING .EMPAQUE	1	
13	6G1-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .EMPAQUE ESCAPE MULTIPLE	1	
14	93101-12M26	.OIL SEAL .RETEN DE ACEITE	1	
15	6G1-W0093-00	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	
16	679-14923-00	.SCREW, PILOT .TORNILLO DE AJUSTE	1	
17	6G1-14966-00	.CAP .TAPA	1	
18	6G1-14126-00	.GASKET .EMPAQUE	1	
19	676-14966-00	.CAP .TAPA	1	
20	6G1-14984-00	.O-RING .EMPAQUE CAMARA DE BOIA	1	
21	97980-04114	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	1	
22	6G1-14985-00	.FLOAT .BOIA	1	
23	6G1-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	1	
24	676-14186-00	.PIN, FLOAT .PASADOR DE LA BOYA	1	
25	688-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	1	
26	6G1-W0001-C1	LOWER UNIT GASKET KIT JUEGO DE JUNTA UNIDAD INFERIOR	1	
27	90430-08020	.GASKET .JUNTA	3	
28	93101-11M23	.OIL SEAL .RETEN DE ACEITE	2	

D7

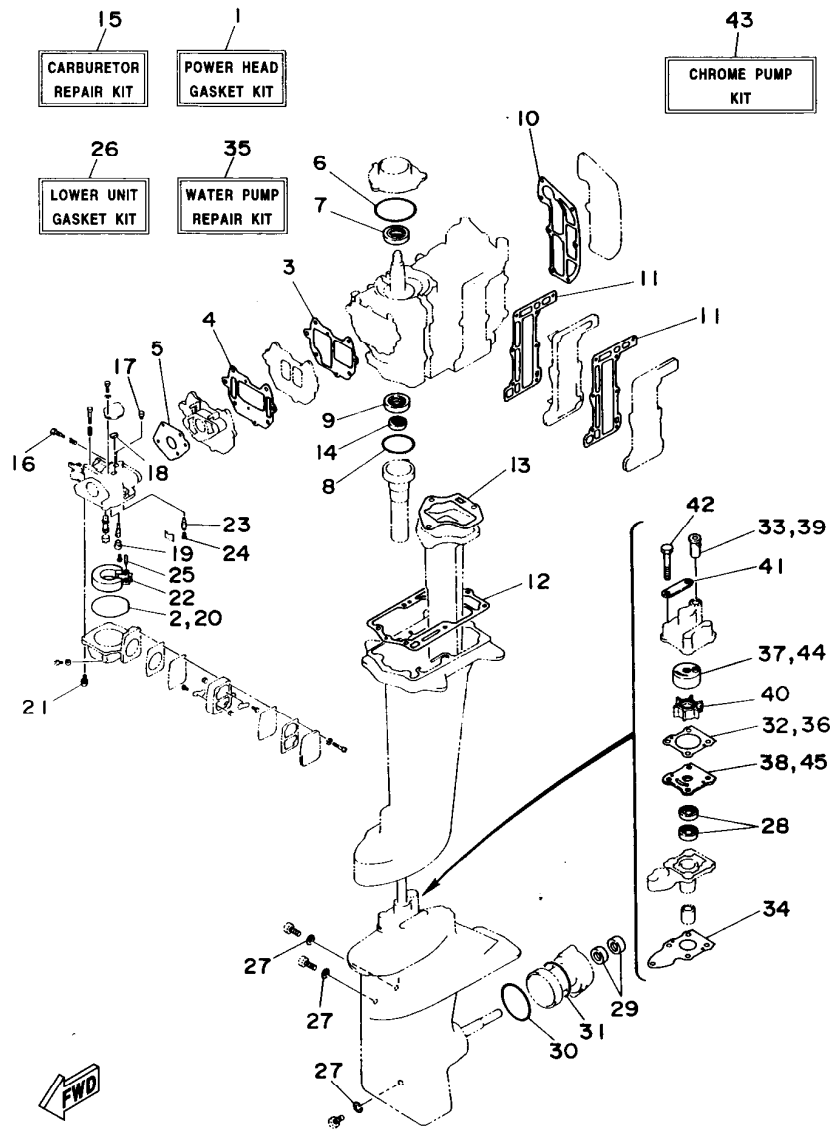


FIG. 17 REPAIR KIT

ESTUCHE REPARATION

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPCION	Q'TY CANT.	REMARKS OBSERVACION
29	93101-15074	.OIL SEAL .RETEN DE ACEITE	2	
30	93210-49046	.O-RING .JUNTA TORICA	1	
31	93210-53679	.O-RING .JUNTA TORICA	1	
32	6G1-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	
33	647-44366-00	.DAMPER, WATER SEAL .GOMA DEL SELLO DE AGUA	1	
34	6G1-45315-A0	.PACKING, LOWER CASING .EMPAQUE	1	
35	6G1-W0078-A1	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	
36	6G1-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	
37	6G1-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1	
38	6G1-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	
39	647-44366-00	.DAMPER, WATER SEAL .GOMA DEL SELLO DE AGUA	1	
40	6G1-44352-00	.IMPELLER .IMPULSOR	1	
41	6G1-44328-00	.PLATE .PLACA	2	
42	97095-06045	.BOLT .PERNO	4	
43	6G1-W0078-0A	CHROME PUMP KIT ESTUCHE REPARACION BOMBA AGUA	1	
44	6G1-44322-40	.INSERT, CARTRIDGE .CARTUCHO	1	CHROMATE
45	6G1-44323-40	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	CHROMATE

NUMERICAL INDEX
INDICE NUMERICO

PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.
6G1-W0001-A2	17- 1	688-14548-00	4-25	6E0-28193-00-94	6-13	6G1-42678-11	7-12	6G1-44322-00	17-37	6G1-45533-00-22	13-39
6G1-W0001-C1	17-26		17-25	626-28193-01-94	6-13	6E1-42694-00	6-10	6G1-44322-40	13-28	6G1-45551-00	13-38
6G1-W0004-00	3- 2	679-14555-00	4- 3	6G1-41111-01-9M	1-21	6G1-42711-01-4D	8- 1		17-44	6G1-45560-00	13-40
6G1-W0070-13	7-10	679-14923-00	4- 2	6G1-41112-A1	1-22	6G1-42716-00	8-21	6G1-44323-00	13-29	647-45567-00	13-44
6G1-W0078-A1	17-35		17-16		17-11	6G1-42719-01	8- 8		17-38	6G1-45571-00	13-42
6G1-W0078-0A	17-43	676-14943-26	4-16	6G1-41113-01-9M	1-23	6G1-42724-00	8-12	6G1-44323-40	13-29	664-45587-01-10	13-41
6G1-W0090-04-4D	1- 1	6G1-14947-00	4-15	6G1-41131-00-5B	12- 2	6G1-42725-00	8-13		17-45	664-45587-01-12	13-41
6G1-W0093-00	17-15	6G1-14948-05	4- 7	6G1-41133-A0	12- 3	6G1-42726-00	8-14	6G1-44328-00	13-33	664-45587-01-15	13-41
656-W2810-02	6- 8	6G1-14966-00	4- 4		17-13	6G1-42727-00	8-15		17-41	664-45587-01-18	13-41
6G1-W4591-01-EL	14-14		17-17	6G1-41211-00	11-12	6G1-42731-00	9-43	6G1-44352-00	13-31	664-45587-01-30	13-41
6G1-W4592-00-EL	14-14	676-14966-00	4- 8	6H1-41237-00	11-10	6G1-42748-00	8-16		17-40	664-45587-01-40	13-41
6G1-11191-01-9M	1-18		17-19	6R5-41237-00	11-11	6G1-42767-00	8- 9	6G1-44361-00	14- 7	664-45587-01-50	13-41
6G1-11193-A1	1-19	6G1-14980-01	4-14	6G1-41238-00	11- 9	6G1-42815-00-4D	8- 2	6G1-44361-10	14- 7	6G1-45611-01	13-50
	17-10	6G1-14984-00	4-13	6G1-41256-00	3-12	6E0-42816-00	8- 4	6G1-44365-00	14- 8	6G1-45616-01	14-15
6G1-11400-01	2- 1		17- 2	6G1-41262-02	3-14	6G1-43111-03-4D	9- 1	647-44366-00	13-30	6G1-45631-00	13-45
6G1-11412-01	2- 2		17-20		11-13	6G1-43112-01-4D	9- 4		17-33	6G1-45632-00	13-46
6G1-11422-01	2- 3	6G1-14985-00	4-20	6G1-41271-00	3-13	6A1-43113-01	9-14		17-39	654-45633-00	13-47
6G1-11432-01	2- 4		17-22	6G1-41283-01	11- 3	648-43114-01	9- 5	6G1-44511-00-4D	9-47	6G1-45635-00	13-49
6G1-11442-01	2- 5	6G1-14992-00	4-19	6G1-41611-00	16- 1	677-43116-01	9- 6	6G1-44514-00	9-48	6G1-45941-00-EL	14-13
6G1-11515-01	2-11	6G1-15100-00-94	1- 2	6G1-41612-00	16- 2	6E0-43118-01	9- 7	6G1-44516-00	9-49	6G1-45943-00-EL	14-13
6G1-11610-00	2-16	6G1-15359-01-94	1- 8	695-41613-00	16- 3	6G8-43136-00	9-13	6G1-44532-00	9-31	6G1-45947-00-EL	14-13
6G1-11631-00-98	2-15	6G1-15396-02-5B	1-12	6G1-41615-00	16- 5	6G1-43160-00	9-20	6G1-44551-01-4D	9-56	6G1-45987-02	14- 9
6G1-11633-00	2-18	6G1-15705-00	5-11	6G1-41631-00	11- 1	689-43165-00	9-22	6G1-44552-02-4D	9-57	6E7-81303-40	15- 6
6G1-11651-01	2-10	6G1-15710-81	5- 1	6G1-41638-00	11- 2	689-43191-00	9- 9	6G1-44555-A0	9-58	6E5-82148-00	9- 2
6G1-11681-00	2- 6	6G1-15711-80-94	5- 2	6G1-41661-00	11- 4	689-43192-01	9-10	6G1-44557-A0	9-59	6G1-82149-00	12-10
6E5-12411-01	1- 7	6G1-15714-00	5- 3	6G1-41662-01-94	11-19	6G1-43311-13-4D	9-24	6G1-45111-01-4D	12- 1	663-82370-01	16-10
6G1-13610-01	3- 1	6G1-15717-00	5- 5	6G1-42111-04-4D	10- 1	6G1-43318-01	9-39	6G1-45111-11-4D	12- 1	6A0-82550-01	8-22
6G1-13621-A1	3- 3	6G1-15723-00-94	5-19	664-42119-00	10-11	6G1-43373-00	9-29	6G1-45113-A1	1-25	6G1-83557-00	16-14
	17- 3	677-15741-01	5- 9	6G1-42125-01	10- 8	6G1-43614-00	9-34		17-12	6G1-85509-70	15- 3
6G1-13641-00-94	3- 4	6G1-15755-00	5-13	6G1-42126-00	10- 9	6G1-43615-01	9-37	6G1-45135-00	12- 9	6G1-85515-70	15-15
6G1-13645-A1	3- 5	6G1-15758-00	5-15	6G1-42131-01	10- 6	6G1-43659-00	9-35	6G1-45214-00	14- 3	6E7-85520-70	15- 4
	17- 4	6G1-15761-00	7- 5	6G1-42137-10	10-13	6G1-43681-00	9-38	6G1-45215-00	14- 4	696-85540-11	16-11
6G1-14126-00	4- 6	6G1-15762-00	5-16	6G1-42138-01	10-19	6G1-44110-00	11-24	6G1-45251-03	13- 6	6G1-85548-70	15-12
	17-18	6G1-15771-00-94	5-21	6E0-42159-02	10-20	6G1-44111-00	11-14	6G1-45300-03-4D	13- 1	6G1-85550-71	15- 1
663-14159-00	4-23	6G1-15772-00-94	5-22	6G1-42177-00	10-12	6G1-44116-01	11-21	6G1-45300-13-4D	13- 1	6G1-85560-60	15- 2
676-14186-00	4-22	6G1-15779-00	5-14	6G1-42511-04-4D	9-46	6G1-44121-02-94	11-18	6G1-45311-02-4D	13- 2	6G1-85570-01	16- 7
	17-24	646-24251-02	6- 4	6G1-42528-00	9-26	6G1-44145-00	11-27	6G1-45315-A0	13-17	6E7-85580-70	15- 5
6G1-14198-A1	3- 6	6G1-24304-02	6- 1	6G1-42529-00	9-30	6G1-44146-00	11-28		17-34	90101-08M08	9-12
	17- 5	6G1-24411-00	4-33	6G1-42535-00	9-52	6G1-44147-00	12- 8	6G1-45316-09	13-12	90105-06M14	1-20
6G1-14301-01	4- 1	6G1-24412-01	4-32	6G1-42537-00	9-53		13-52	6G1-45317-09	13- 3	90105-06M24	1-24
6G1-14398-00	4-18	6G1-24421-00	4-35	6G1-42538-01	9-54	6G1-44150-01	13-51	6G1-45331-01-5B	13-11	90105-06M25	1- 5
6G1-14417-00	3- 8	6G1-24431-01	4-34	6G1-42551-00	9-51	6G1-44150-11	13-51	6G1-45361-01-4D	13-18	90105-06M26	1- 4
6G1-14418-00	3- 9	6G1-24432-00	4-30	6G1-42610-14-4D	7- 1	6G1-44194-00	16-15	6G1-45362-09	13-19	90105-06M29	5-20
6G1-14497-00	11- 7	6G1-24452-00	4-29	6G1-42613-00-4D	7- 2	6G1-44311-00	13-26	6G1-45511-00	13-34	90109-06M17	11-29
63V-14523-00	4-12	6G1-24471-00	4-31	6G1-42615-00	7- 6	6G1-44315-A0	13-27	6G1-45511-10	13-34	90149-05M02	8-10
6G1-14527-00	4- 5	6G1-26301-02	10-22	6G1-42647-00	7- 7		17-32	6G1-45533-00-19	13-39	90149-05M13	10-17
6G1-14546-00	4-21	6G1-26326-00	8-17	6G1-42651-02	7- 8		17-36	6G1-45533-00-20	13-39	90170-10113	15-18
	17-23	6G1-28170-00	6- 9	6G1-42677-10	7-11	6G1-44322-00	13-28	6G1-45533-00-21	13-39	90171-10M01	14-11

NUMERICAL INDEX
INDICE NUMERICO

PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.	PART NO. CODIGO NO.	REF. NO. REF. NO.
90185-05904	14- 6	91609-20008	2-13	93332-000U4	13- 5	97595-06520	12- 4				
90201-06M30	5- 7	91690-20010	11-25	93430-06M02	5-10	97780-50514	3-11				
90201-10M01	14-10	91690-30008	9-21	93440-47055	2-12	97885-05012	10-21				
90201-10M02	14-16	91690-30016	9-11	93450-13022	2-19	97885-06008	9- 3				
90201-102G9	15-19	92990-04100	4-10	93604-08062	1- 3		12-11				
90201-15M89	13-43		15-14		12- 5	97885-06030	8- 6				
90201-41528	2-14	92990-05100	11- 6		13-16	97980-04114	4-17				
90202-35M24	10- 3		15- 8		14- 1		17-21				
90206-12052	8- 5		15-11	93700-06M03	9-25	97980-04125	4-28				
90206-35M20	10- 2	92990-05600	11-17	94701-00217	1-26	97985-05210	16- 4				
90209-18112	2- 9		11-26	95380-03600	4-27	98180-05020	14- 5				
90243-04M01	9- 8	92990-06300	13- 8	95380-05700	8-11	98511-05020	15-10				
90266-04M00	7- 9	92990-06600	1-17	95380-06600	5- 8	98580-03006	4-26				
90269-02M09	10-14		6- 3		9-19	98580-04008	4-24				
90280-03024	13-36		6-12		11-30		15-13				
90280-04M06	15-17		7- 4	95380-06700	8- 7	98580-04010	4- 9				
90340-08M04	13- 9		9-18	95780-08300	9-15	98580-05010	11- 5				
90386-08032	10-18		9-33	95895-06010	11- 8	98580-05016	11-16				
90386-12M45	8- 3		11-23		16- 6		15- 9				
90386-34M40	10- 4		13-15		16-13	98580-05525	15- 7				
90386-43M79	10- 5		13-25	95895-06016	5-17	99009-06600	13-37				
90386-44M42	15-16	92990-08600	9-28	95895-06020	5-18	99080-05600	9-36				
90387-06M13	9-16		9-45		8-20						
90387-06M52	8-19	92990-10600	10-16		16-12						
90387-06M70	3-10	93101-11M23	13-13	95895-06025	16- 8						
90387-14M49	13- 4		17-28	95895-06030	12- 6						
90387-22M50	1- 6	93101-12M26	1-15		14- 2						
90430-08020	13-10		17-14	95895-06035	9-50						
	17-27	93101-15074	13-21		9-60						
90445-09094	6- 5		17-29	95895-06085	3- 7						
90445-09220	6- 6	93101-20M29	1-14	97014-06035	5- 6						
90465-08M17	16- 9		17- 9	97095-06010	9-32						
90467-08004	6- 7	93102-20M25	1-10	97095-06012	6-11						
90467-09M05	13-35		17- 7		11-22						
90480-15M31	8-18	93210-12790	11-15	97095-06016	1-11						
90480-20M29	12- 7	93210-30M31	9-55		1-16						
90501-10326	4-11	93210-42159	1-13		7- 3						
90501-12M38	13-48		17- 8		10- 7						
90501-18M00	9-27	93210-49046	13-22		13- 7						
90501-23215	10-15		17-30		13-24						
90502-10M06	9-23	93210-53679	13-23	97095-06025	6- 2						
90508-10M15	9-40		17-31	97095-06030	13-14						
90508-10M16	9-41	93210-54M54	1- 9	97095-06045	13-32						
90508-14M17	9-42		17- 6		17-42						
90510-08M03	5- 4	93306-00426	13-20	97095-06135	9-17						
90890-44372	5-12	93306-20400	2- 7	97395-08016	9-44						
91490-16010	10-10	93310-112V0	2-17	97595-06520	5-23						
91490-30020	14-12	93310-418V1	2- 8		11-20						

— MEMO —

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