

YAMAHA



**PARTS
CATALOGUE**

**90TRV (6H1)
90AETO'97 (6H1)**

IV6H1-100E1

YAMAHA
GENUINE
Parts & Accessories

A1

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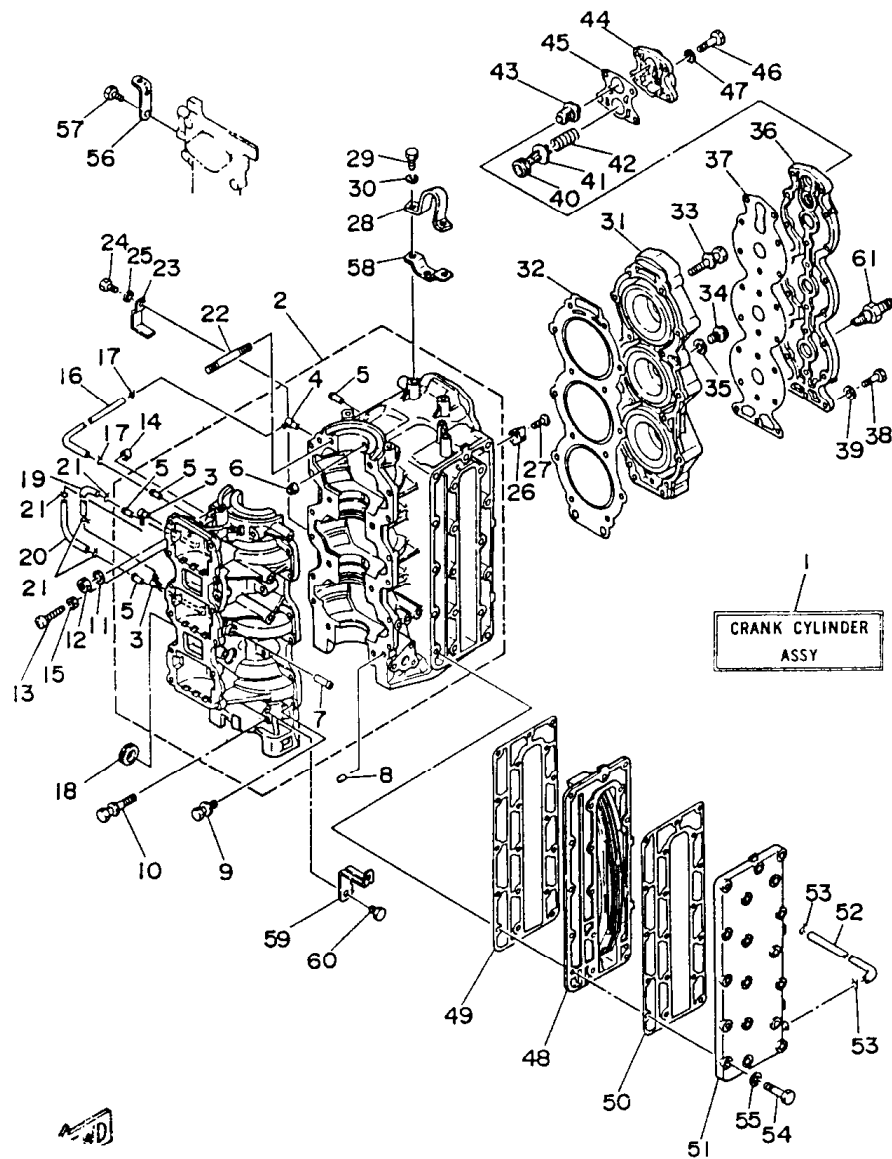
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NUMERICAL INDEX

FIG. 1 CYLINDER, CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	RE:
1	6H1-W0090-41-EK	CRANK CYLINDER ASSY (Ref.No. 2 to 60 and Fig. 2, Ref	1	
2	6H1-15100-02-94	CRANKCASE ASSY	1	
3	688-11370-00	.CHECK VALVE ASSY	2	
4	650-11370-00	.CHECK VALVE ASSY	1	
5	624-14485-00	.PIPE, joint	4	
6	663-11518-01	.LOCK, bearing	3	
7	650-24378-00	.PIPE, joint	1	
8	93608-12063	PIN, dowel	2	
9	90119-06M12	BOLT, with washer	12	
10	90119-10M07	BOLT, with washer	6	
11	90201-100F7	WASHER, plate	2	
12	95313-10600	NUT	2	
13	90157-06014	SCREW, pan head	1	
14	688-44194-00	CAP	1	
15	95303-06700	NUT	1	
16	90445-07260	HOSE	1	
17	90467-06016	CLIP	2	
18	90480-24M04	GROMMET	1	
19	90445-07M00	HOSE	1	
20	90445-07M23	HOSE	1	
21	90467-06016	CLIP	4	
22	90116-10M06	BOLT, stud	2	
23	90465-12M03	CLAMP	1	
24	97395-06012	BOLT	1	
25	92995-06100	WASHER, spring	1	
26	688-11325-00	ANODE	2	
27	98680-04016	SCREW, oval head	2	
28	688-11119-00	HANGER, engine	1	

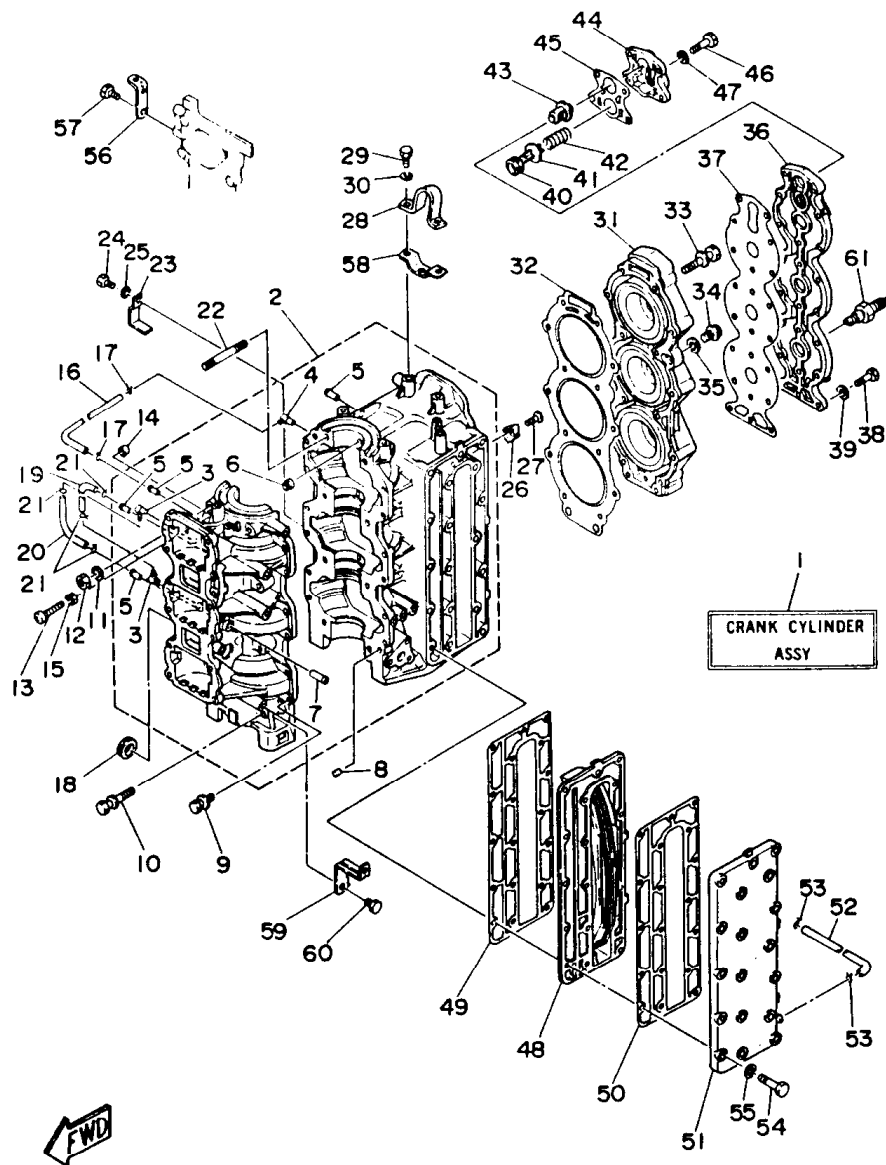
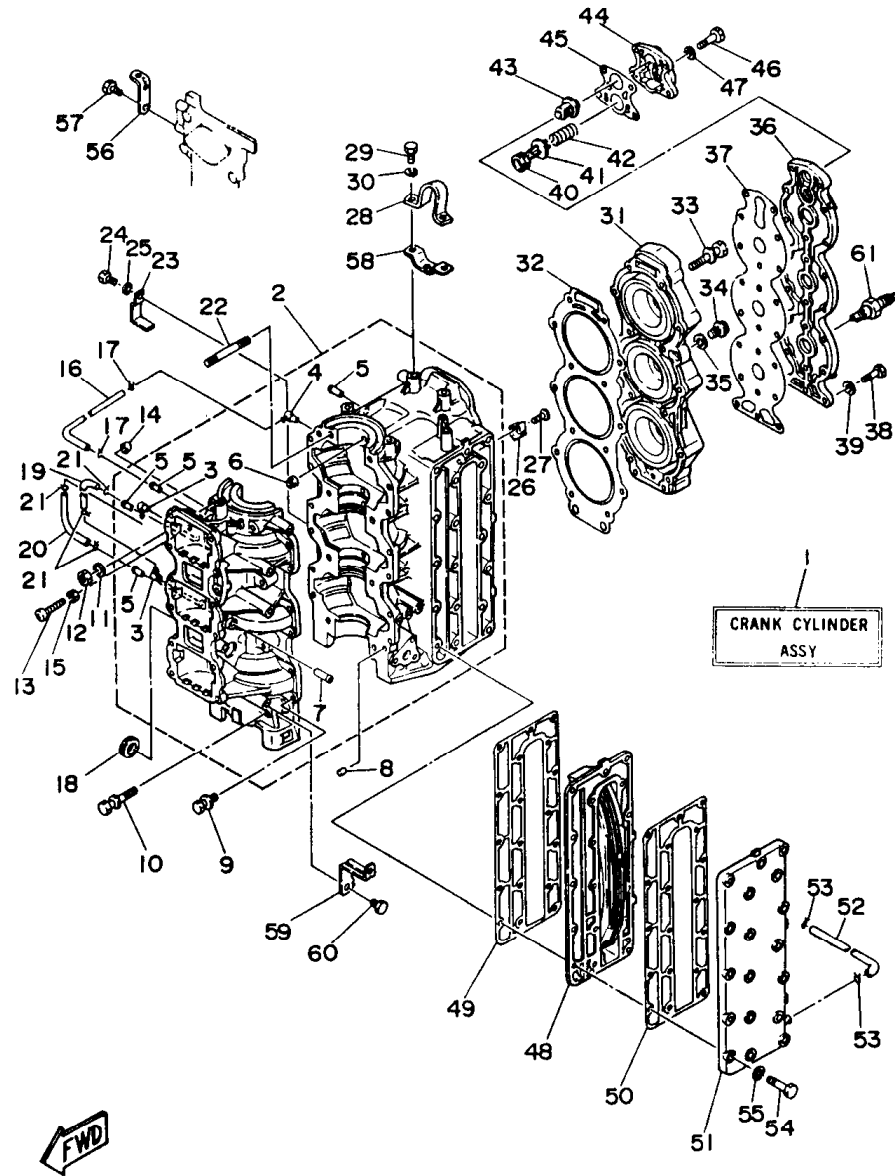


FIG. 1 CYLINDER. CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	97313-08020	BOLT	2	
30	92990-08100	WASHER, spring	2	
31	6H1-11111-01-94	HEAD, cylinder 1	1	
32	688-11181-A0	GASKET, cylinder head 1	1	
33	90119-08M21	BOLT, with washer	14	
34	90340-14M00	PLUG, straight screw	1	
35	90430-14115	GASKET	1	
36	688-11191-00-9M	COVER, cylinder head 1	1	
37	688-11193-A1	GASKET, head cover 1	1	
38	97313-06025	BOLT	18	
39	92990-06600	WASHER, plate	18	
40	90480-20M05	GROMMET	1	
41	688-12416-00	VALVE, pressure control	1	
42	90501-16M11	SPRING, compression	1	
43	688-12411-10	THERMOSTAT	1	
44	688-12413-00-9M	COVER, thermostat	1	
45	688-12414-A1	GASKET, cover	1	
46	97013-06035	BOLT	4	
47	92990-06600	WASHER, plate	4	
48	688-41111-00-9M	INNER COVER, exhaust	1	
49	688-41112-A0	GASKET, exhaust inner cover	1	
50	688-41114-A0	GASKET, exhaust outer cover	1	
51	688-41113-00-9M	OUTER COVER, exhaust	1	
52	663-24312-01	PIPE 2	1	
53	90467-08004	CLIP	2	
54	97313-08040	BOLT	18	
55	92990-08600	WASHER, plate	18	
56	6H1-15772-00	STAY 2	1	

FIG. 1 CYLINDER. CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	97395-06012	BOLT	2	
58	6H1-15773-00	STAY 3	1	
59	6H1-21796-00	HINGE	1	
60	97313-08012	BOLT	1	
61	94701-00160	PLUG, spark (NGK B8HS-10)	3	

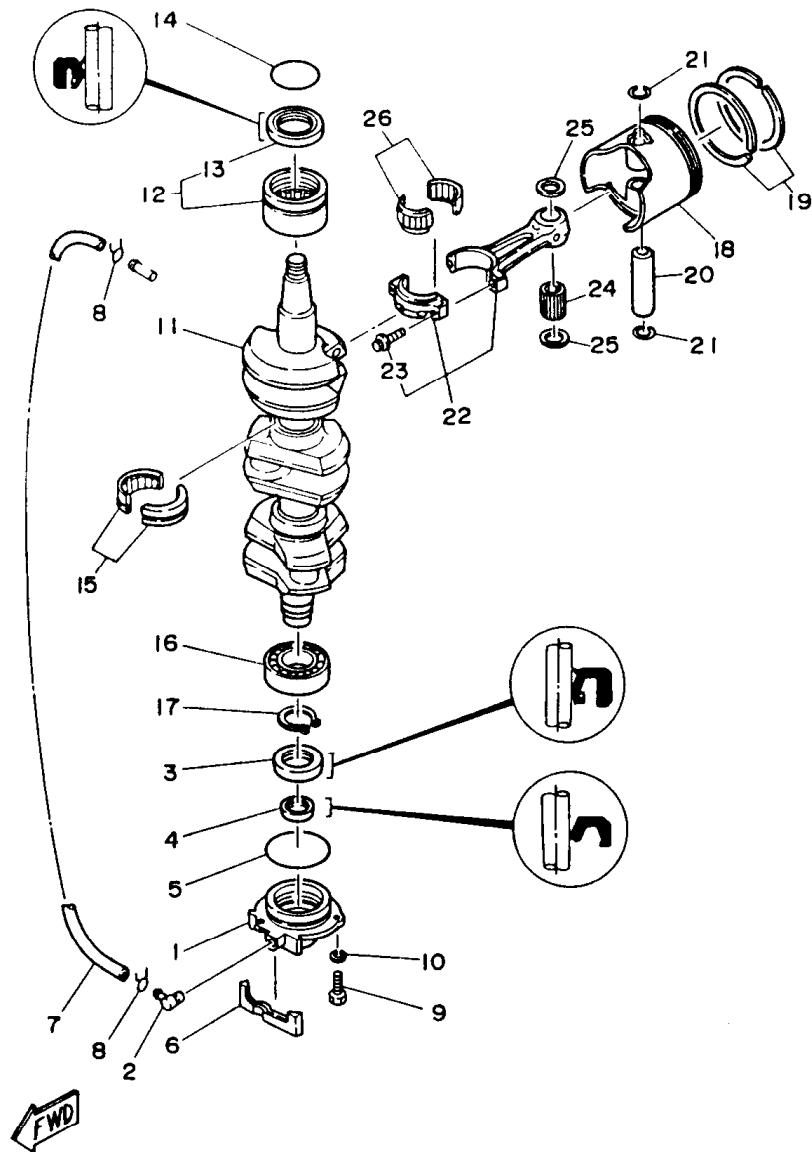
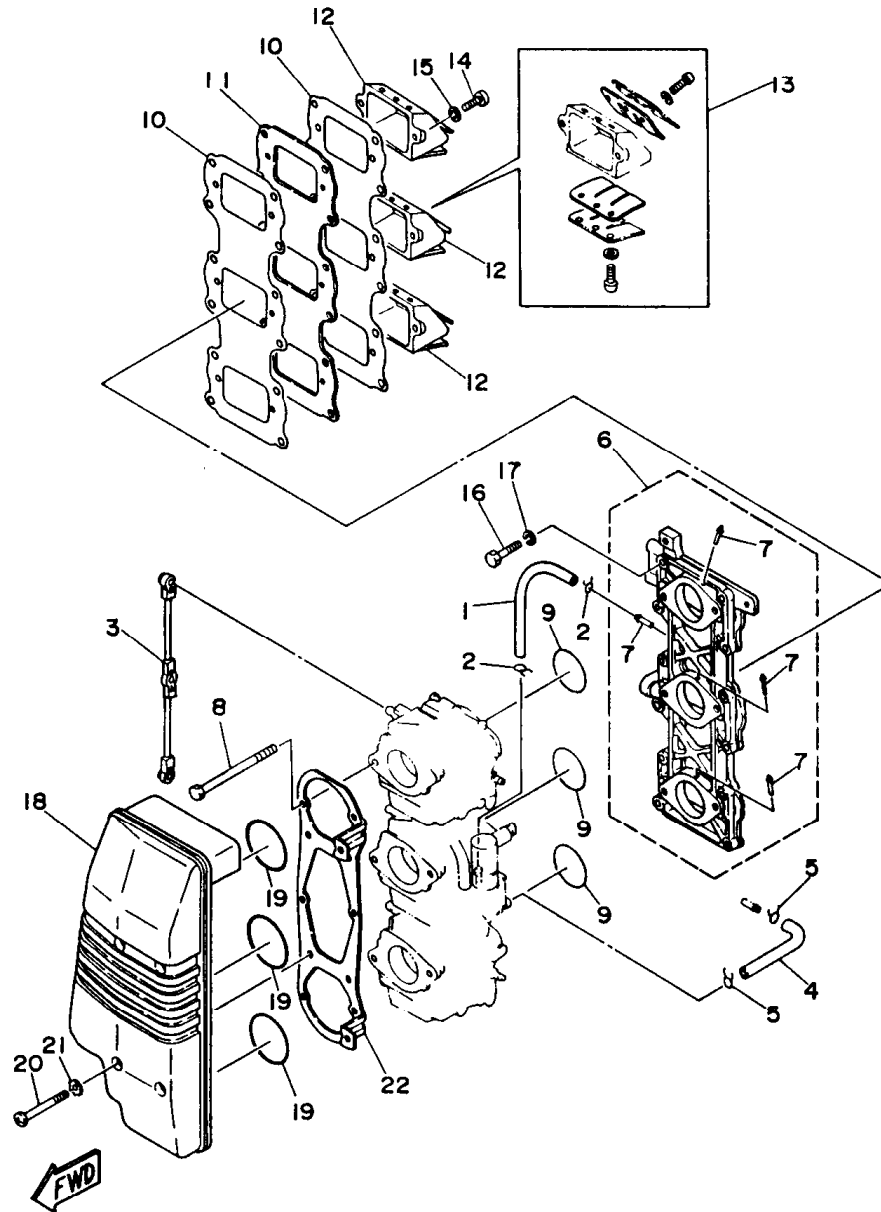


FIG. 2 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H1-15359-01-94	HOUSING, oil seal	1	
2	688-11370-00	CHECK VALVE ASSY	1	
3	93102-30M05	OIL SEAL	1	
4	93104-20M02	OIL SEAL	1	
5	93210-62269	O-RING	1	
6	688-15379-00	SEAL, crankcase	1	
7	90445-07M86	HOSE	1	
8	90467-06016	CLIP	2	
9	97395-06020	BOLT	3	
10	92990-06600	WASHER, plate	3	
11	688-11411-01	CRANKSHAFT	1	
12	93310-636U4	BEARING, cylindrical	1	
13	93102-36M24	OIL SEAL	1	
14	93210-46M16	O-RING	1	
15	93310-835U8	BEARING, cylindrical	2	
16	93306-206U5	BEARING	1	
17	93410-32M00	CIRCLIP	1	
18	6H1-11631-02-96	PISTON (STD)	3	
	6H1-11636-02	PISTON (0.50MM O/S)	3	AP
19	6H1-11601-00	PISTON RING SET (STD)	3	
	6H1-11601-20	PISTON RING SET (2ND O/S)	3	AP
20	663-11633-00	PIN, piston	3	
21	688-11634-10	CLIP, piston pin	6	
22	688-11650-03	CONNECTING ROD ASSY	3	
23	90109-08462	BOLT	2	
24	93603-21111	PIN, dowel	84	
25	90201-20417	WASHER, plate	6	
26	93310-730V8	BEARING, cylindrical	3	

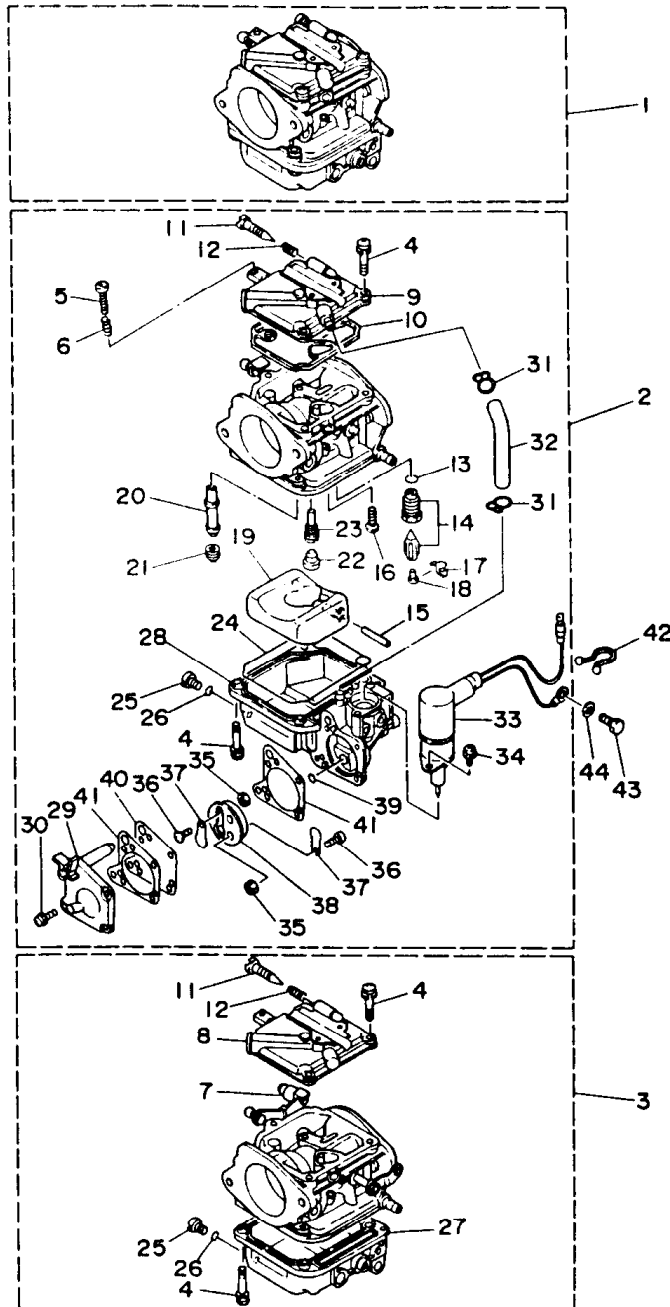
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FIG. 3 INTAKE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90445-07M23	HOSE	1	
2	90467-06016	CLIP	2	
3	688-41217-01	ROD, accel. lever	1	
4	6H3-14349-00	PIPE	1	
5	90467-08004	CLIP	2	
6	6H1-13641-02-94	MANIFOLD 1	1	
7	6H1-14485-00	.PIPE, joint	4	
8	97395-06095	BOLT	6	
9	93210-39ME4	O-RING	3	
10	688-13621-A1	GASKET, valve seat	2	
11	688-13624-00	PLATE, reed valve	1	
12	688-13610-00	REED VALVE ASSY	3	
13	688-W0004-00	.REED SET	1	
14	98580-05020	SCREW, pan head	6	
15	92990-05100	WASHER, spring	6	
16	97313-06030	BOLT	12	
17	92990-06100	WASHER, spring	12	
18	6H1-14440-02	SILENCER ASSY, intake	1	
19	93210-46044	O-RING	3	
20	97895-06050	SCREW, pan head	4	
21	90209-06M05	WASHER	4	
22	6H1-14413-02	STAY	1	

FIG. 4 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H1-14301-07	CARBURETOR ASSY 1	1	
2	6H1-14302-07	CARBURETOR ASSY 2	1	
3	6H1-14303-07	CARBURETOR ASSY 3	1	
4	97980-04114	.SCREW, with washer	21	
5	6H1-14523-00	.SCREW, stop	1	CENTER
6	90501-10326	.SPRING, compression	1	CENTER
7	6H2-14578-00	.COLLAR	1	LOWER
8	6H4-14146-00	.PLATE	2	UR UPPER/LOWER
9	6H3-14146-10	.PLATE	1	UR CENTER
10	6H4-14147-00	.O-RING	3	
11	692-14923-00	.SCREW, pilot	3	
12	697-14555-00	.SPRING	3	
13	93210-04228	.O-RING	3	
14	692-14590-00	.NEEDLE VALVE ASSY	3	
15	6H4-14548-00	.PIN, float arm	3	
16	98580-04008	.SCREW, pan head	3	
17	663-14159-00	.CLIP	3	
18	676-14186-00	.PIN, float	3	
19	6H4-14985-01	.FLOAT	3	
20	6H1-14947-75	.JET, needle	3	
21	6H1-14943-39	.JET, main (#160)	3	
22	676-14966-00	.CAP	3	
23	6H1-14948-18	.JET(#78)	3	
24	6H4-14984-00	.GASKET, float chamber	3	
25	6H3-14992-00	.SCREW, drain	3	
26	93210-04230	.O-RING	3	
27	6H4-14980-00	.BODY, float chamber	2	UR UPPER/LOWER
28	6H3-14980-10	.BODY, float chamber	1	UR CENTER

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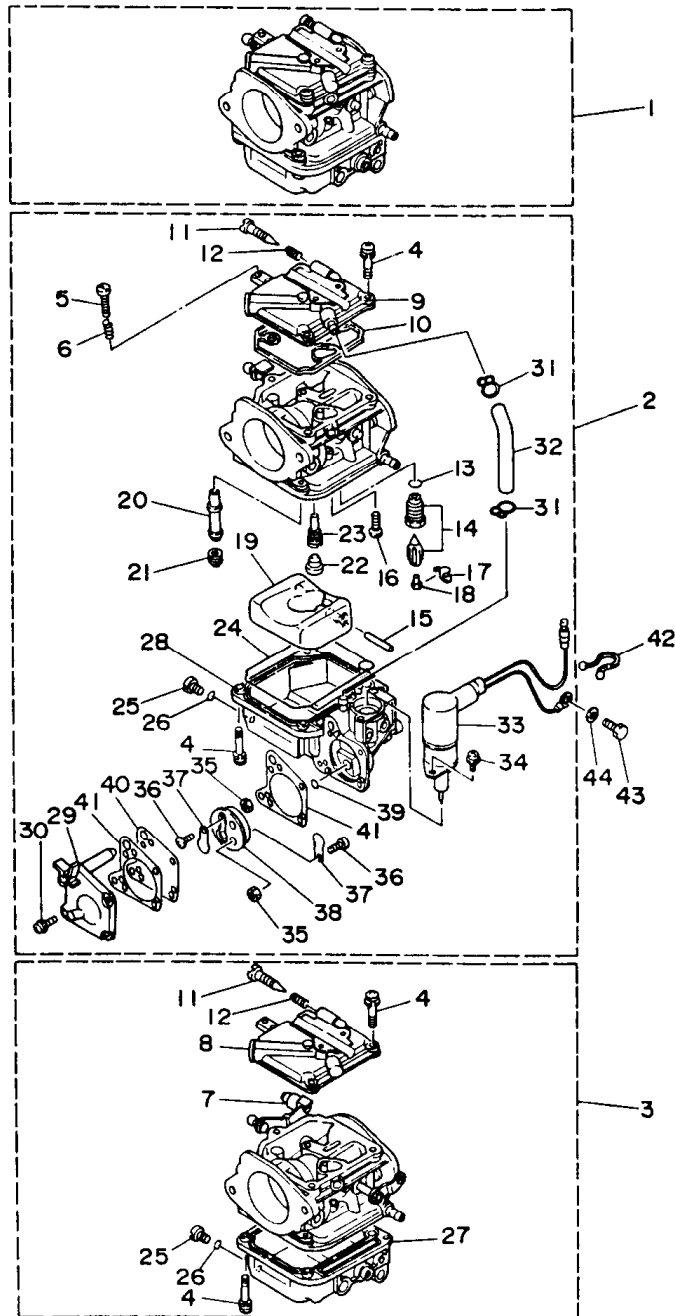
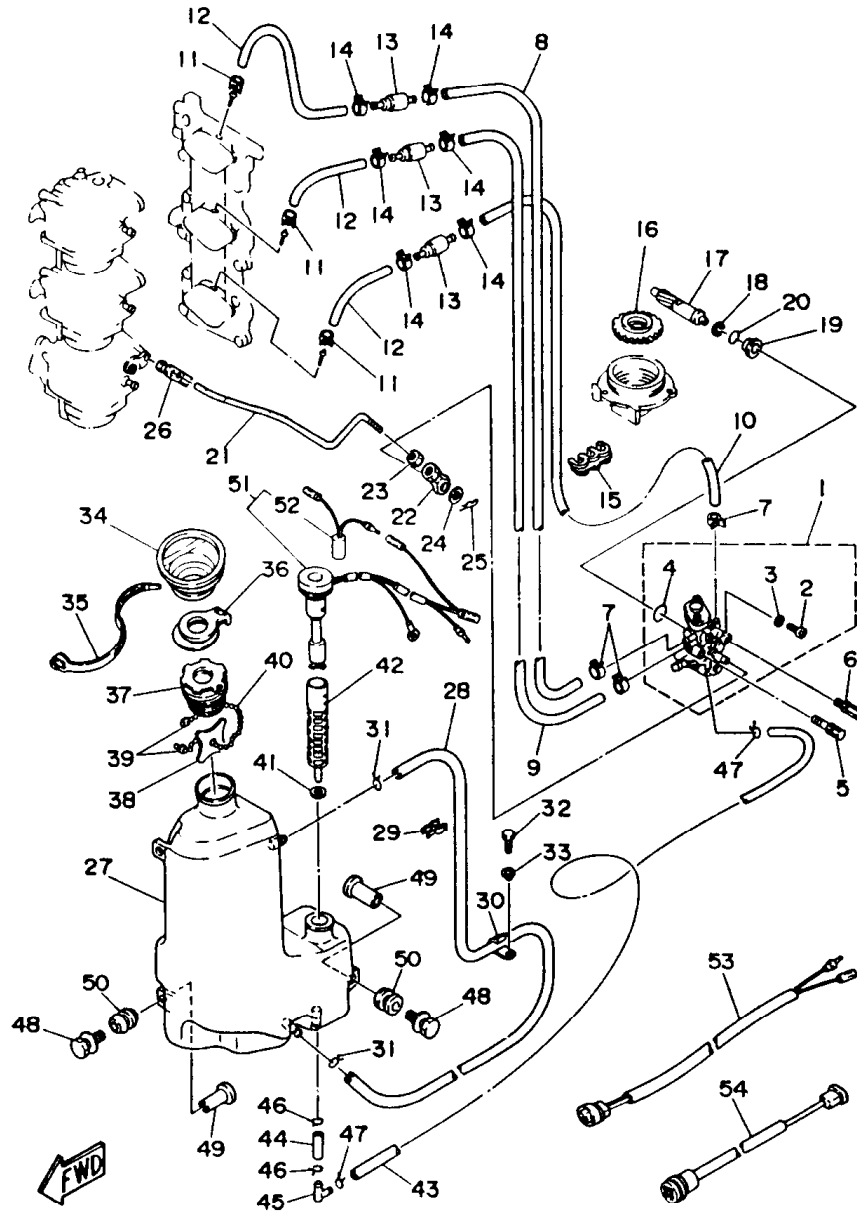


FIG. 4 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6H3-24452-10	.COVER	1	CENTER
30	6H4-14567-00	.SCREW	4	CENTER
31	6H3-14137-00	.CLIP	2	CENTER
32	6H3-14349-00	.PIPE	1	CENTER
33	6H3-14380-00	.STARTER ASSY	1	CENTER
34	98580-04010	.SCREW, pan head	2	CENTER
35	95380-03600	.NUT	2	CENTER
36	98980-03006	.SCREW, bind	2	CENTER
37	6L5-24421-00	.VALVE, check	2	CENTER
38	6H4-24413-00	.BODY 2	1	CENTER
39	6H4-24486-00	.O-RING	1	CENTER
40	6H3-24411-10	.DIAPHRAGM	1	CENTER
41	6H3-24434-10	.GASKET, body	2	CENTER
42	90465-18147	CLAMP	1	
43	97013-06012	BOLT	1	
44	92990-06600	WASHER, plate		

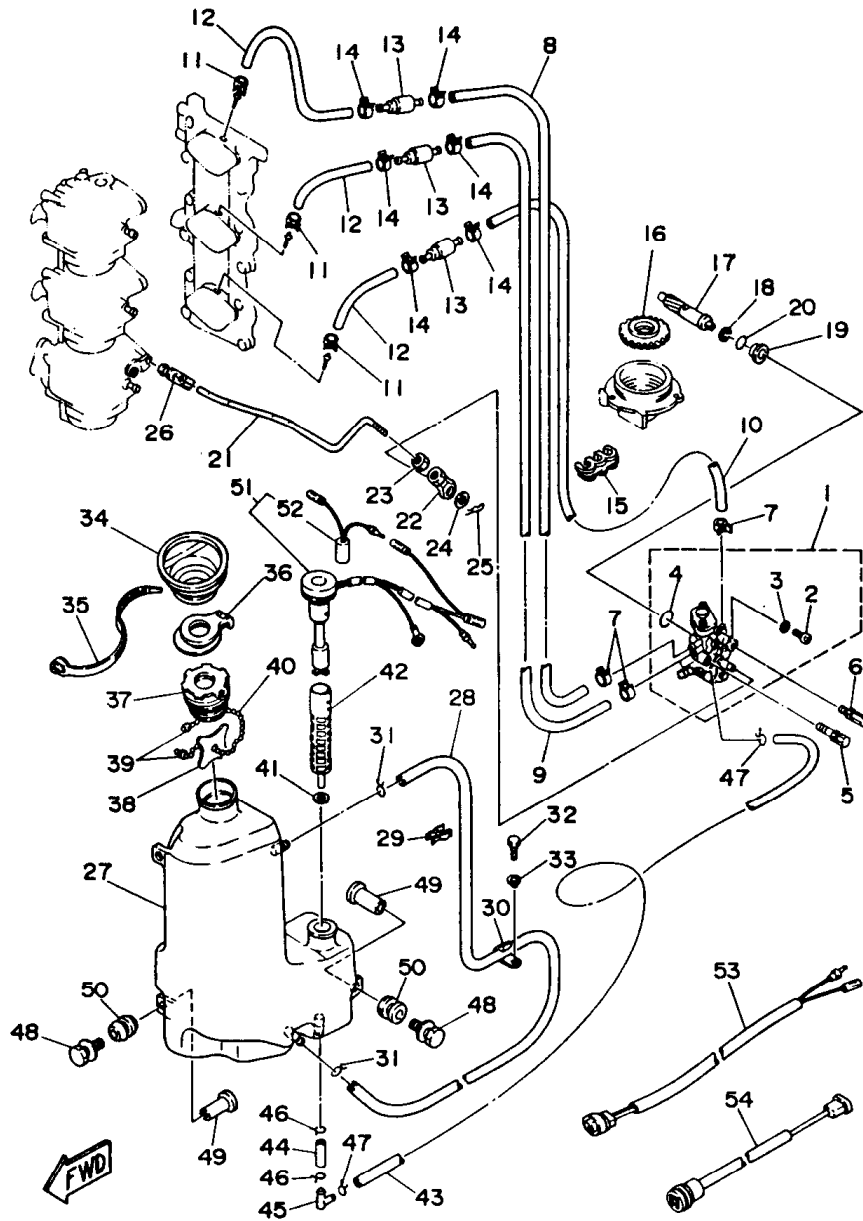
FIG. 5 OIL PUMP



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H1-13200-02	OIL INJECTION PUMP ASSY	1	
2	6R3-13471-00	.PLUG, drain	1	
3	6L2-13475-00	.GASKET	1	
4	93210-19MA7	.O-RING	1	
5	90109-06M39	BOLT	1	
6	90109-06M40	BOLT	1	
7	90468-07M02	CLIP	3	
8	90445-07M90	HOSE	1	
9	90445-07240	HOSE	1	
10	90445-07M44	HOSE	1	
11	90468-07M02	CLIP	3	
12	90445-07M87	HOSE	3	
13	6J8-13183-00	VALVE, check	3	
14	90468-07M02	CLIP	6	
15	90464-07M05	CLAMP	1	
16	6H1-11536-00	GEAR, drive	1	
17	6H1-11537-01	GEAR, driven	1	
18	90201-08M93	WASHER, plate	1	
19	6H1-13117-00	COLLAR, distance	1	
20	93210-13595	O-RING	1	
21	6H1-41241-02	ROD, link	1	
22	6H1-41237-00	JOINT, link	1	
23	95380-05600	NUT	1	
24	90202-05088	WASHER, plate	1	
25	90468-05M03	CLIP	1	
26	6E9-41237-00	JOINT, link	1	
27	6H1-21707-07	OIL TANK COMP.	1	
28	90445-11M09	HOSE	1	

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FIG. 5 OIL PUMP



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90464-11M24	CLAMP	1	
30	90465-11M27	CLAMP	1	
31	90467-11M08	CLIP	2	
32	97313-06O16	BOLT	1	
33	90387-06M31	COLLAR	1	
34	6H1-21752-00	TUBE, filler 1	1	
35	90465-13M30	CLAMP	1	
36	6H1-2176M-01	HOOK	1	
37	6H4-21770-00	OIL TANK CAP ASSY	1	
38	6J8-21758-00	WASHER, special 2	1	
39	6H1-21757-00	WASHER, special 1	2	
40	6H1-24633-00	CHAIN, ball	1	
41	6J8-13414-00	GASKET, strainer cover	1	
42	6H1-13411-00	STRAINER, oil	1	
43	6H1-21766-01	PIPE, oil	1	
44	90445-08M01	HOSE	1	
45	6H1-13435-00	NIPPLE	1	
46	90467-12M11	CLIP	2	
47	90467-08004	CLIP	2	
48	90119-06M64	BOLT, with washer	3	
49	624-42542-00	PIPE	3	
50	6A0-82317-00	DAMPER, ignition coil	3	
51	6H1-85720-14	OIL LEVEL GAUGE ASSY	1	
52	699-81980-60	RECTIFIER 2	1	
53	6H1-81971-12	WIRE, lead	1	
54	6H1-82541-00	WIRE, lead	1	

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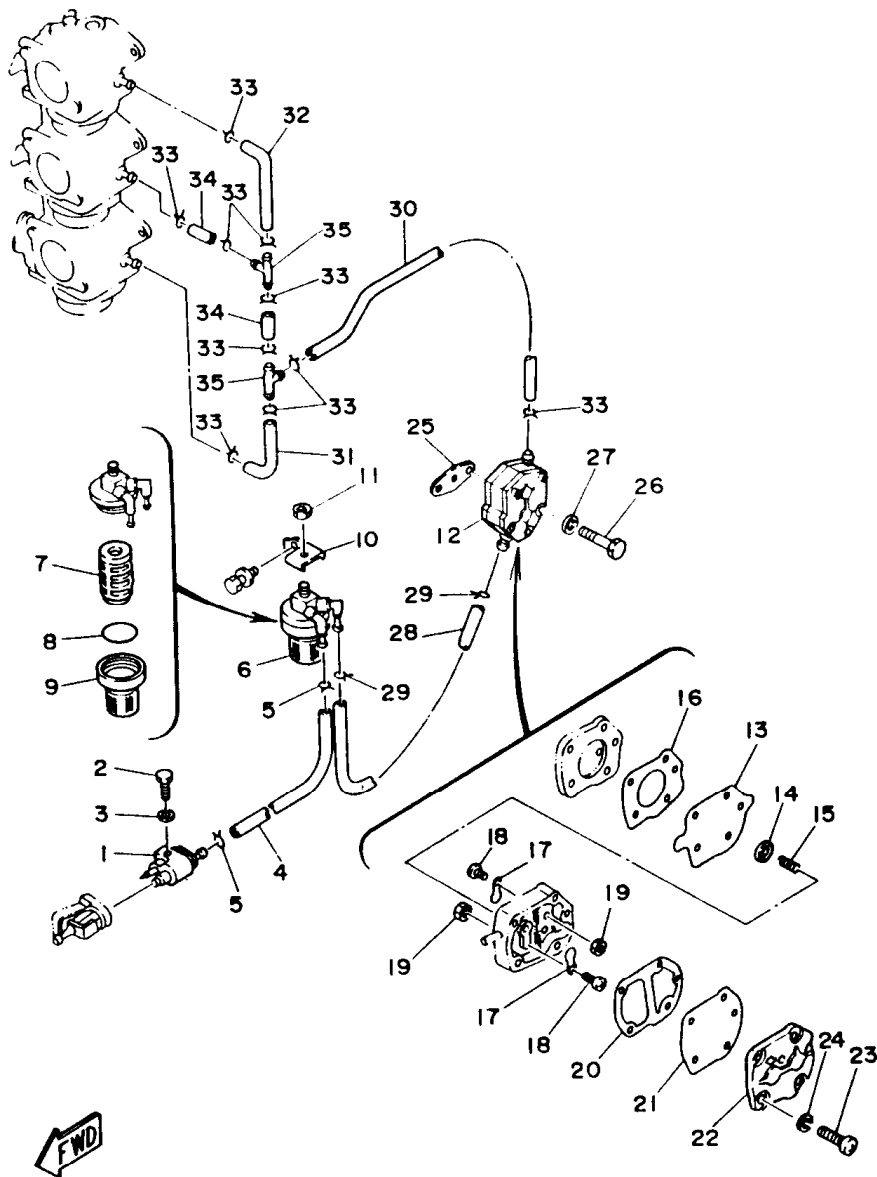
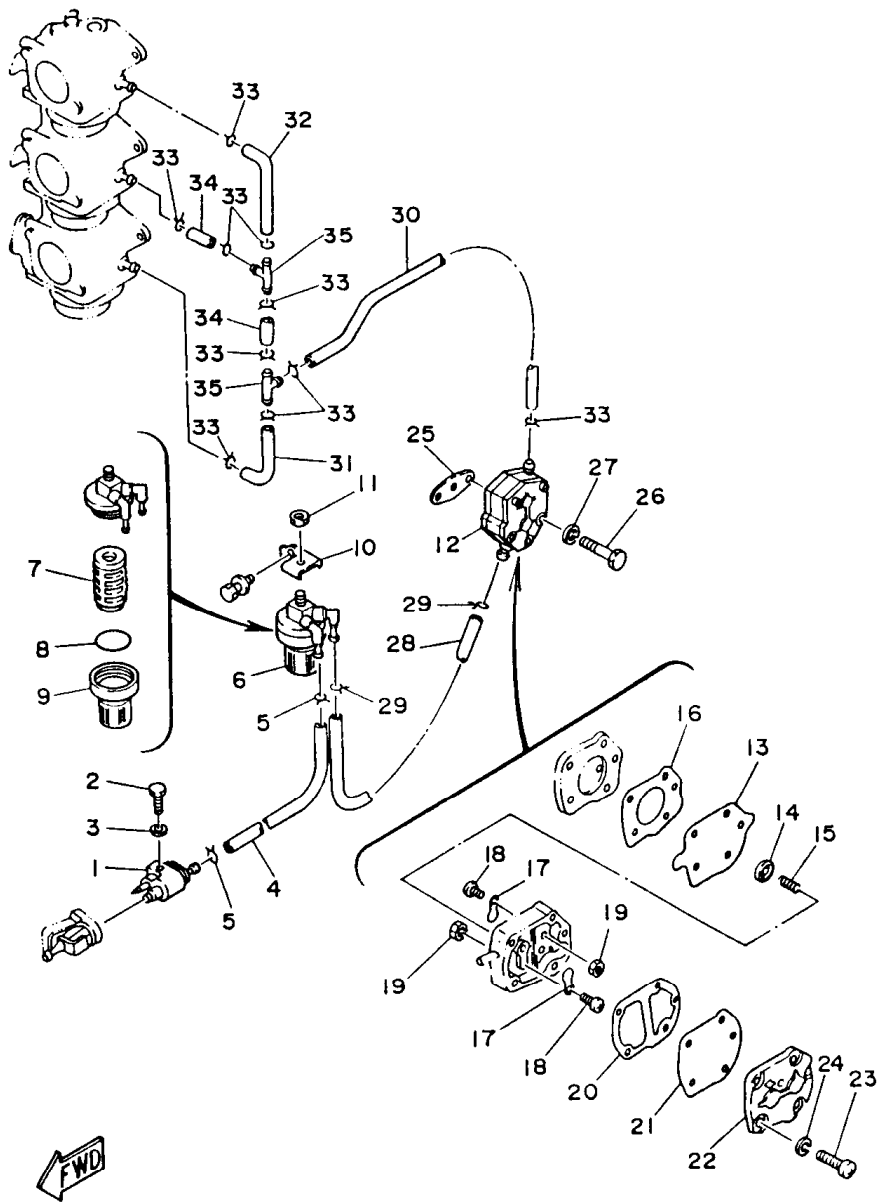


FIG. 6 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	
2	97395-06020	BOLT	1	
3	92990-06600	WASHER, plate	1	
4	90445-09105	HOSE	1	
5	90467-08004	CLIP	2	
6	655-24560-01	FILTER ASSY	1	
7	6F5-24563-00	.ELEMENT, filter	1	
8	93210-37M25	.O-RING	1	
9	655-24521-01	.CUP, filter	1	
10	6H1-24566-00	BRACKET, filter	1	
11	95380-08600	NUT	1	
12	6A0-24410-05	FUEL PUMP ASSY	1	
13	648-24411-00	.DIAPHRAGM	1	
14	648-24424-00	.SEAT, spring	1	
15	648-24423-00	.SPRING, diaphragm	1	
16	648-24434-01	.GASKET, body	1	
17	6A0-24421-01	.VALVE, check	2	
18	6A0-14325-00	.SCREW, pan head	2	
19	95380-03600	.NUT	2	
20	648-24435-02	.GASKET, body 2	1	
21	663-24411-00	.DIAPHRAGM	1	
22	648-24413-01	.BODY 2	1	
23	98580-05530	.SCREW, pan head	3	
24	92990-05100	.WASHER, spring	3	
25	650-24431-A0	GASKET, fuel pump 1	1	
26	97395-06040	BOLT	2	
27	92990-06600	WASHER, plate	2	
28	6H1-24314-00	PIPE 4	1	

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FIG. 6 FUEL 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90467-08004	CLIP	2	
30	90445-09100	HOSE	1	
31	688-24313-00	PIPE 3	1	
32	688-24314-00	PIPE 4	1	
33	90467-08004	CLIP	10	
34	90445-09220	HOSE	2	
35	688-24378-00	PIPE, joint 4	2	

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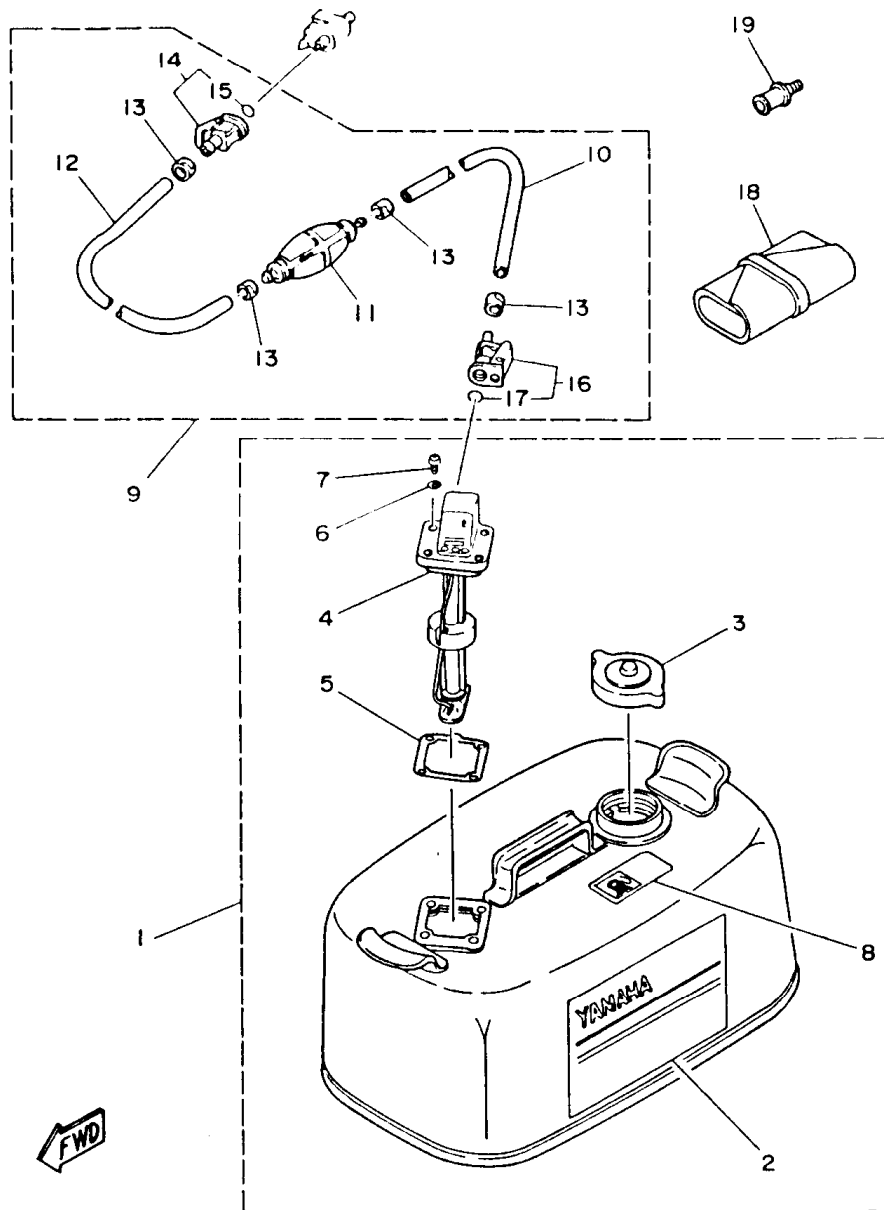


FIG. 7 FUEL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6Y1-W2420-42-24	FUEL TANK ASSY	1	
2	6Y1-24244-20	.GRAPHIC, side	1	
3	6Y1-24610-00	.CAP ASSY	1	
4	6Y1-24260-02	.FUEL METER ASSY	1	
5	6Y1-24268-00	.GASKET, fuel meter	1	
6	6Y1-24329-00	.SEAL	4	
7	98586-05016	.SCREW, pan head	4	
8	6Y1-24256-50	.GRAPHIC, fuel tank 9	1	
9	6Y1-24306-51	FUEL PIPE COMP. 1	1	
# 10	90445-11M06	.HOSE (L2050)	1	
11	6Y1-24360-51	.PRIMER PUMP ASSY	1	
# 12	90445-11M05	.HOSE (L850)	1	
13	650-24351-51	.BAND 1	4	
14	6G1-24305-00	.FUEL PIPE JOINT COMP. 2	1	
15	93210-08287	..O-RING	1	
16	6Y1-24305-01	.FUEL PIPE JOINT COMP. 2	1	
17	93210-08287	..O-RING	1	
18	656-W2810-01	TOOL KIT	1	
19	6E0-28193-00-94	PLUG, water check	1	

Also available in 30m rolls. (Parts No. 90890-56878)

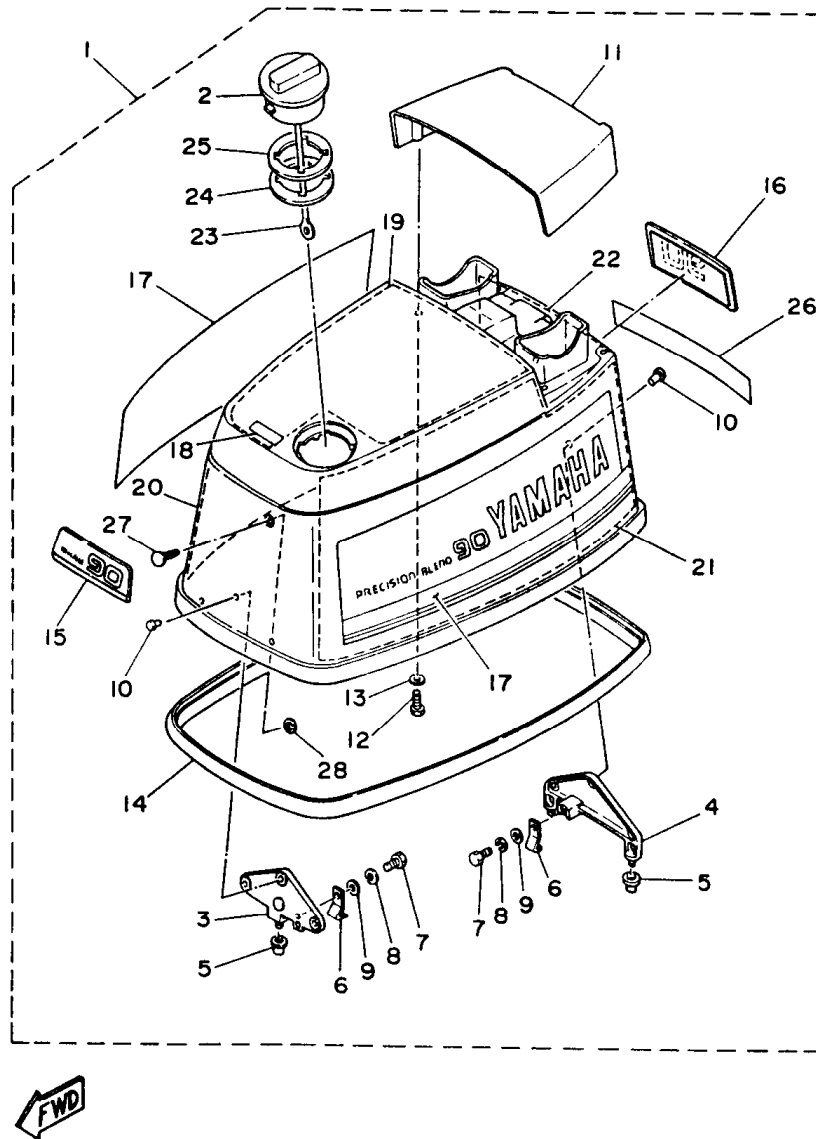
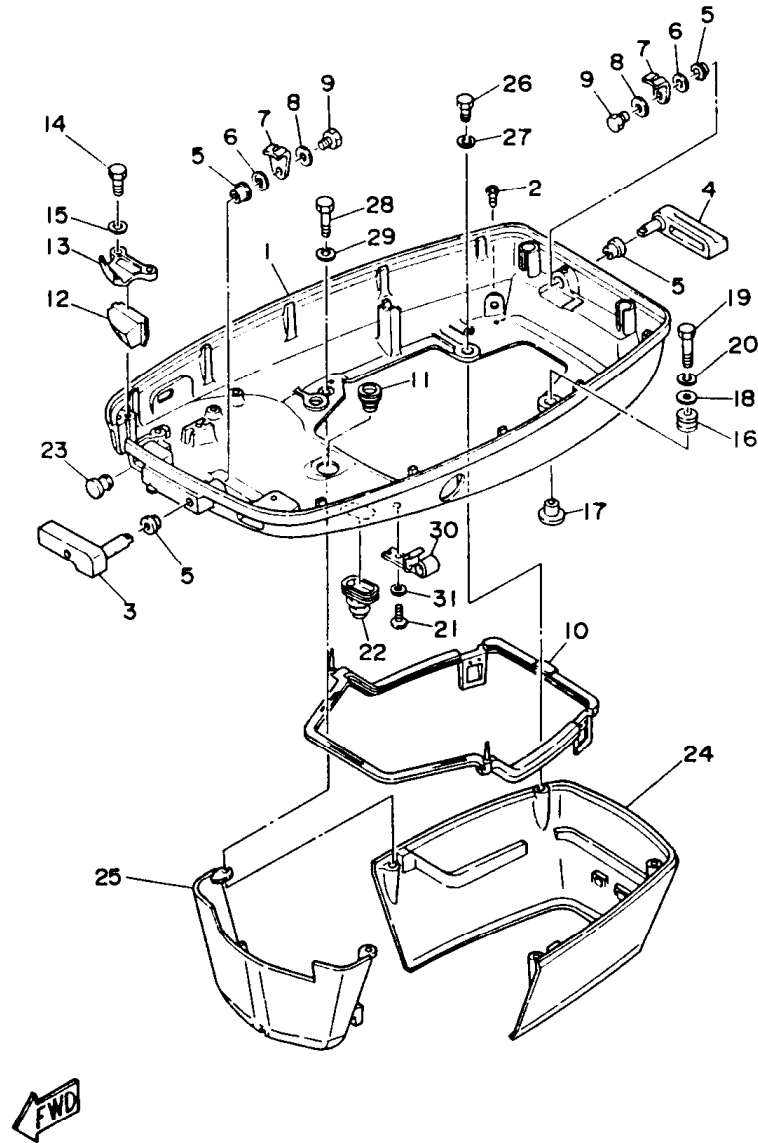


FIG. 8 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	Q ^{TY}	REMARKS
1	6H1-42610-43-EK	TOP COWLING ASSY	1	
2	6H1-2177H-01	.DISK CAP 2	1	
3	6H1-42647-00-94	.HOLDER, clamp band	1	
4	6H1-42649-00-94	.HOLDER, clamp band	1	
5	663-42662-00	.DAMPER	3	
6	688-42652-10	.HOOK	2	
7	97395-06016	.BOLT	2	
8	92990-06100	.WASHER, spring	2	
9	92990-06600	.WASHER, plate	2	
10	90266-06M02	.RIVET	6	
11	6H1-42613-00-EK	.MOLDING, air duct	1	
12	97395-06016	.BOLT	4	
13	92990-06600	.WASHER, plate	4	
14	688-42615-00	.SEAL	1	
15	6H1-42686-11	.EMBLEM, front	1	
16	6H1-42687-01	.EMBLEM, rear	1	
17	6H1-W0070-42	.GRAPHIC SET	1	
18	6H1-13436-41	.MARK	1	
19	689-W4266-20	.DAMPER, form	1	
20	689-W4266-40	.DAMPER, form	1	
21	689-W4266-40	.DAMPER, form	1	
22	689-W4266-10	.DAMPER, form	1	
23	6H1-42694-00	.BAND	1	
24	6H3-21732-00	.SEAL 1	1	
25	6H3-21735-00	.SEAL 2	1	
26	6H1-42682-40	.MARK, cowling	1	
27	90338-05M12	.PLUG	1	
28	90183-05M06	.NUT, spring	1	

C2

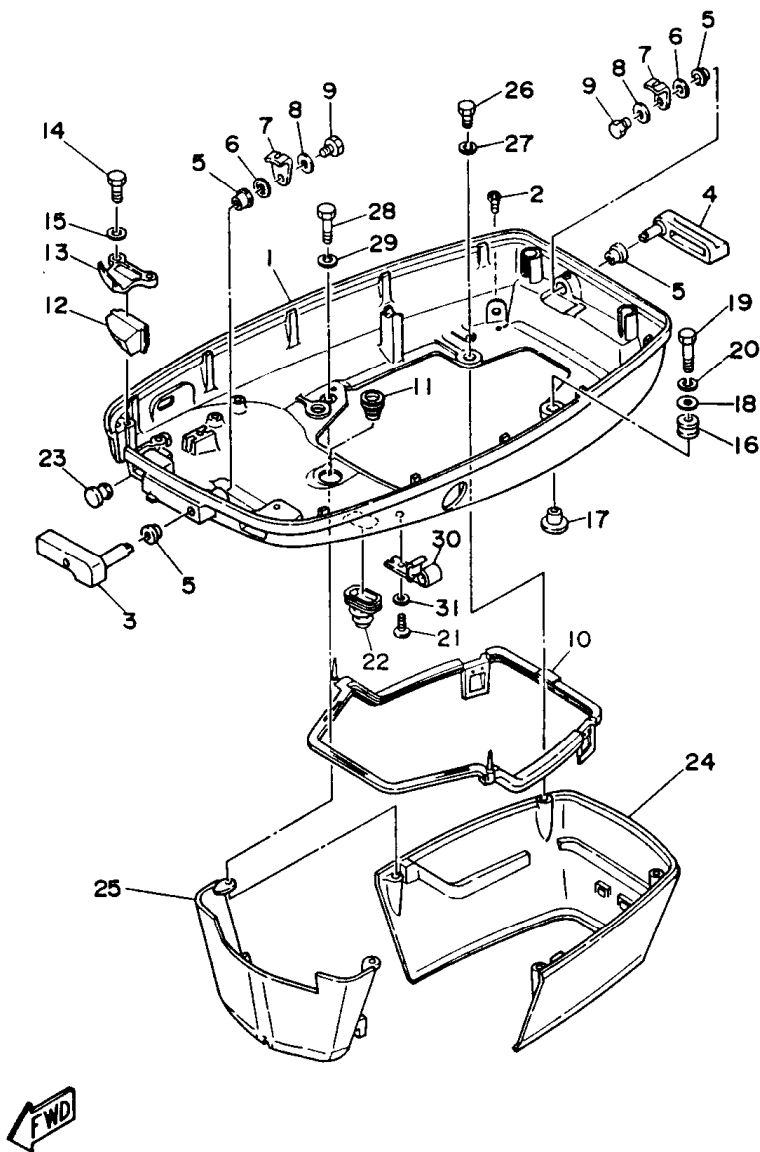
FIG. 9 BOTTOM COWLING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H1-42711-00-EK	COWLING, bottom	1	
2	6H3-44391-01	NIPPLE, hose	1	
3	688-42815-00-EK	LEVER, clamp	1	
4	688-42817-00-EK	LEVER, clamp	1	
5	90386-13M38	BUSH	4	
6	90206-13019	WASHER, wave	2	
7	688-42816-00	LEVER, clamp	2	
8	90201-06M02	WASHER, plate	2	
9	97013-06012	BOLT	2	
10	688-42716-02	RUBBER, seal 1	1	
11	663-42724-00	GROMMET	1	
12	688-42725-10	GROMMET	1	
13	688-42738-00-94	PLATE, fitting	1	
14	97313-06016	BOLT	2	
15	92990-06600	WASHER, plate	2	
16	90480-09M12	GROMMET	4	
17	90387-06M69	COLLAR	4	
18	90201-06416	WASHER, plate	4	
19	97395-06030	BOLT	4	
20	92990-06100	WASHER, spring	4	
21	90157-06M01	SCREW, pan head	1	
22	6H1-42726-10	GROMMET	1	
23	6G1-42748-00	GROMMET	1	
24	688-42741-00-EK	APRON	1	
25	688-42771-00-EK	APRON	1	
26	97395-06020	BOLT	2	
27	92990-06100	WASHER, spring	2	
28	97395-06030	BOLT	2	

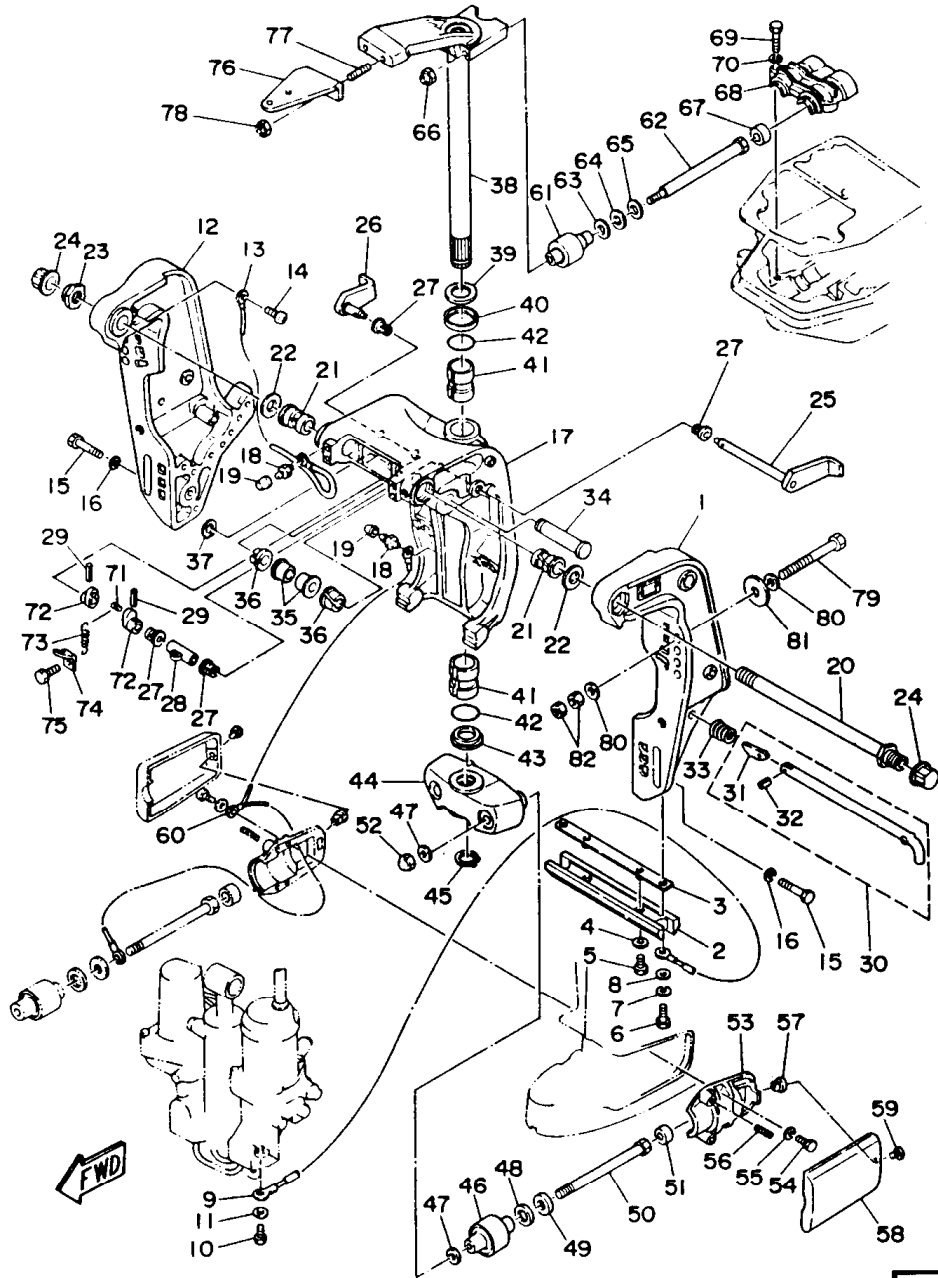
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FIG. 9 BOTTOM COWLING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92990-06100	WASHER, spring	2	
30	6E5-24367-01	CLAMP, fuel pipe 2	1	
31	92990-06600	WASHER, plate	1	

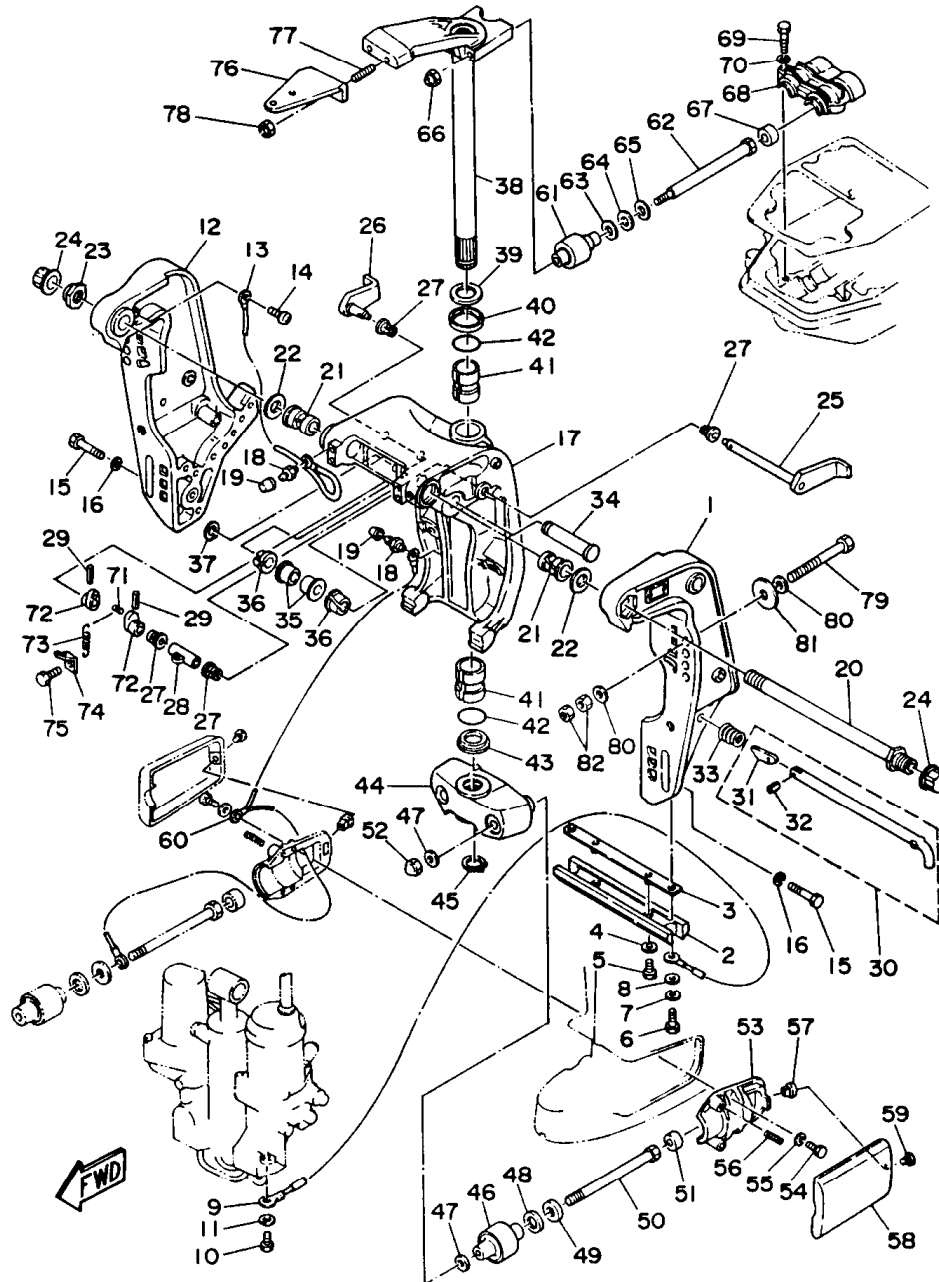
FIG. 10 BRACKET 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H1-43111-00-EK	BRACKET, clamp	1	
2	6H1-45251-02	ANODE	1	
3	6H1-44526-00	PLATE	1	
4	90201-06M31	WASHER, plate	2	
5	97395-06012	BOLT	2	
6	97395-06016	BOLT	2	
7	92990-06100	WASHER, spring	2	
8	92990-06600	WASHER, plate	2	
9	6H1-82148-00	WIRE, lead 4	1	
10	97395-06010	BOLT	1	
11	92990-06600	WASHER, plate	1	
12	6H1-43112-00-EK	BRACKET, clamp	1	
13	6E5-82148-00	WIRE, lead 4	1	
14	92580-06012	SCREW, pan head	1	
15	97395-10045	BOLT	6	
16	92990-10100	WASHER, spring	6	
17	6H1-43311-01-EK	BRACKET, swivel	1	
18	93700-06M03	NIPPLE, grease	3	
19	663-45119-00	CAP, grease nipple	3	
20	688-43131-03	BOLT, clamp bracket	1	
21	90386-22M15	BUSH	2	
22	90201-22M67	WASHER, plate	2	
23	90185-22043	NUT, self-locking	1	
24	665-43145-00	CAP, clamp bracket	2	
25	6H1-43181-01	LEVER, tilt stop	1	
26	6H1-43185-01	LEVER, tilt stop	1	
27	90386-10M16	BUSH	4	
28	90387-10M02	COLLAR	1	

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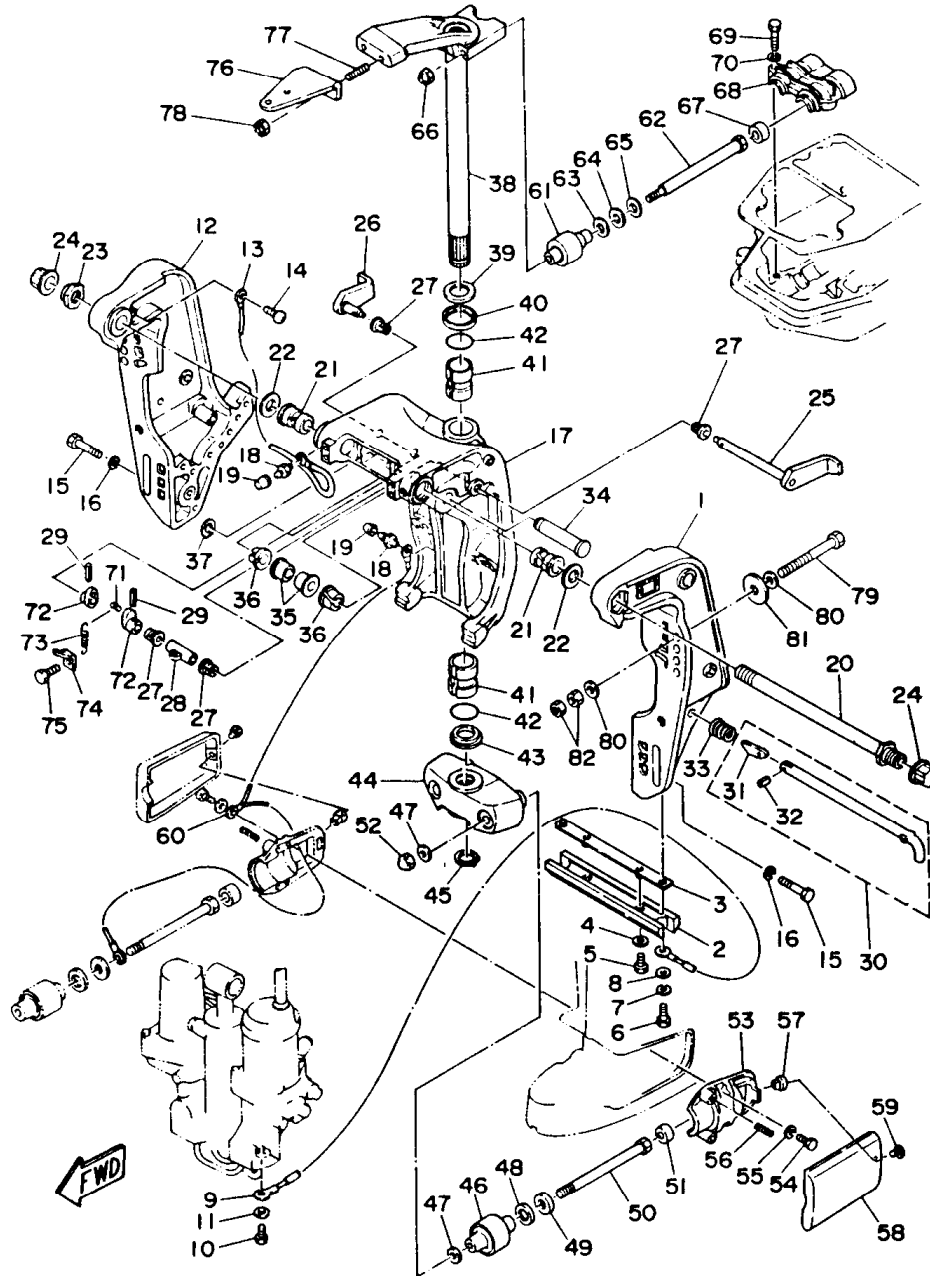
FIG. 10 BRACKET 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	91690-30020	PIN, spring	2	
30	688-43160-01	TILT ROD ASSY	1	
31	688-43165-00	.PLATE, tilt lock	1	
32	91690-30012	.PIN, spring	1	
33	90502-16M02	SPRING, conical	1	
34	6E5-43126-02	PIN, upper shock mount	1	
35	90386-18M63	BUSH	2	
36	90386-18M35	BUSH	2	
37	93410-18M02	CIRCLIP	1	
38	688-42510-02-EK	STEERING BRACKET ASSY	1	
39	90201-30M00	WASHER, plate	1	
40	90386-30M78	BUSH	1	
41	90386-30M77	BUSH	2	
42	93210-29M94	O-RING	2	
43	90386-30M60	BUSH	1	
44	663-44551-01-EK	HOUSING, lower mount rubber	1	
45	93410-28M06	CIRCLIP	1	
46	687-44555-00-94	MOUNT DAMPER, lower side	2	
47	90201-12M16	WASHER, plate	4	
48	90202-25M04	WASHER, plate	2	
49	90201-13M19	WASHER, plate	2	
50	90109-12261	BOLT	2	
51	663-44575-00	DAMPER, lower mount rubber	2	
52	95380-12800	NUT, crown	2	
53	687-44552-01-94	HOUSING, lower mount rubber	2	
54	97395-08025	BOLT	4	
55	92990-08100	WASHER, spring	4	
56	90501-14236	SPRING, compression	4	

C6

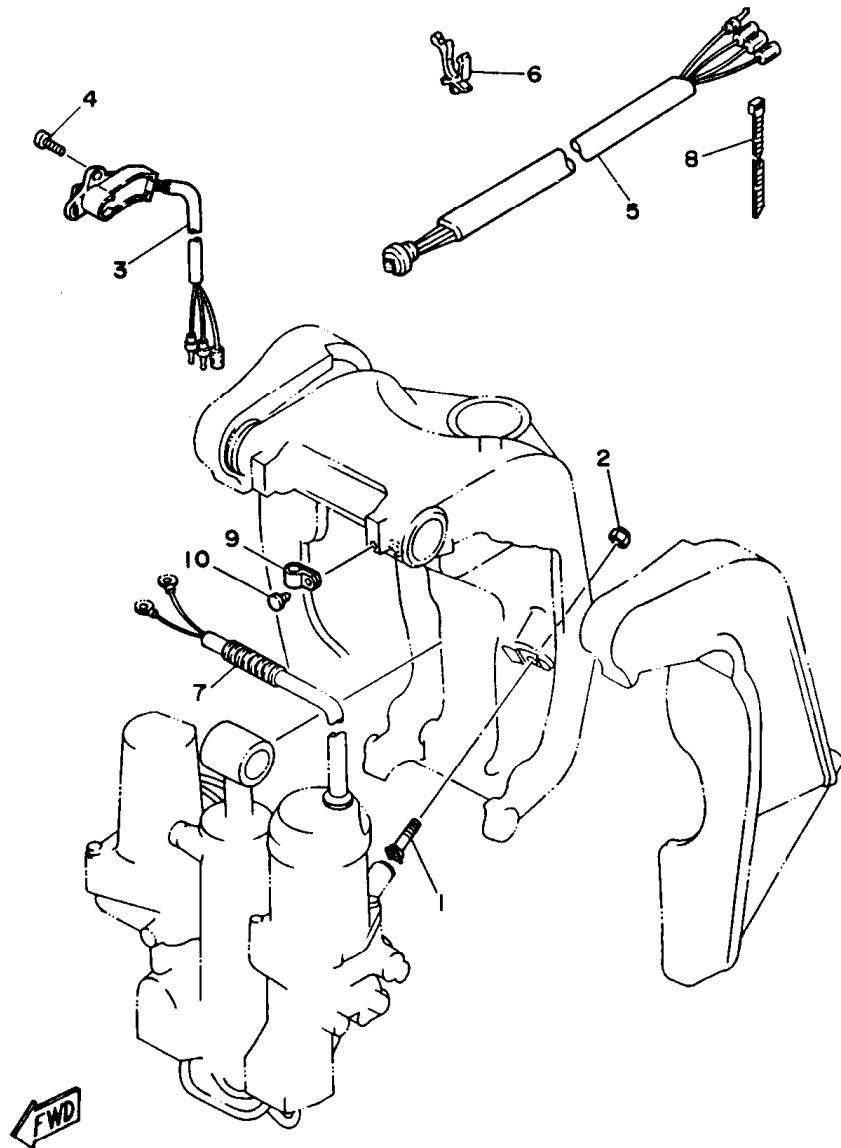
FIG. 10 BRACKET 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	90179-06066	NUT	2	
58	663-44553-00-EK	COVER, lower mount	2	
59	92390-06015	SCREW, cylinder head	2	
60	688-82127-02	WIRE, lead 2	1	
61	688-44514-00-94	MOUNT DAMPER, upper side	2	
62	90101-10M49	BOLT	2	
63	90201-20M21	WASHER, plate	2	
64	90202-20M06	WASHER, plate	2	
65	90201-11M22	WASHER, plate	2	
66	90185-10051	NUT, self-locking	2	
67	663-44575-00	DAMPER, lower mount rubber	2	
68	688-44511-00-94	COVER, upper mount	1	
69	97090-08035	BOLT	3	
70	92990-08100	WASHER, spring	3	
71	90249-06M19	PIN	1	
72	665-43148-00	COLLAR, distance	2	
73	90506-14M24	SPRING, tension	1	
74	665-43144-00	HOOK, spring	1	
75	97395-06010	BOLT	1	
76	688-48511-11-EK	HOOK, steering	1	
77	90116-10175	BOLT, stud	2	
78	90185-10051	NUT, self-locking	2	
79	90101-12M65	BOLT	4	
80	92995-12200	WASHER	8	
81	90201-12426	WASHER, plate	4	
82	95380-12600	NUT	8	

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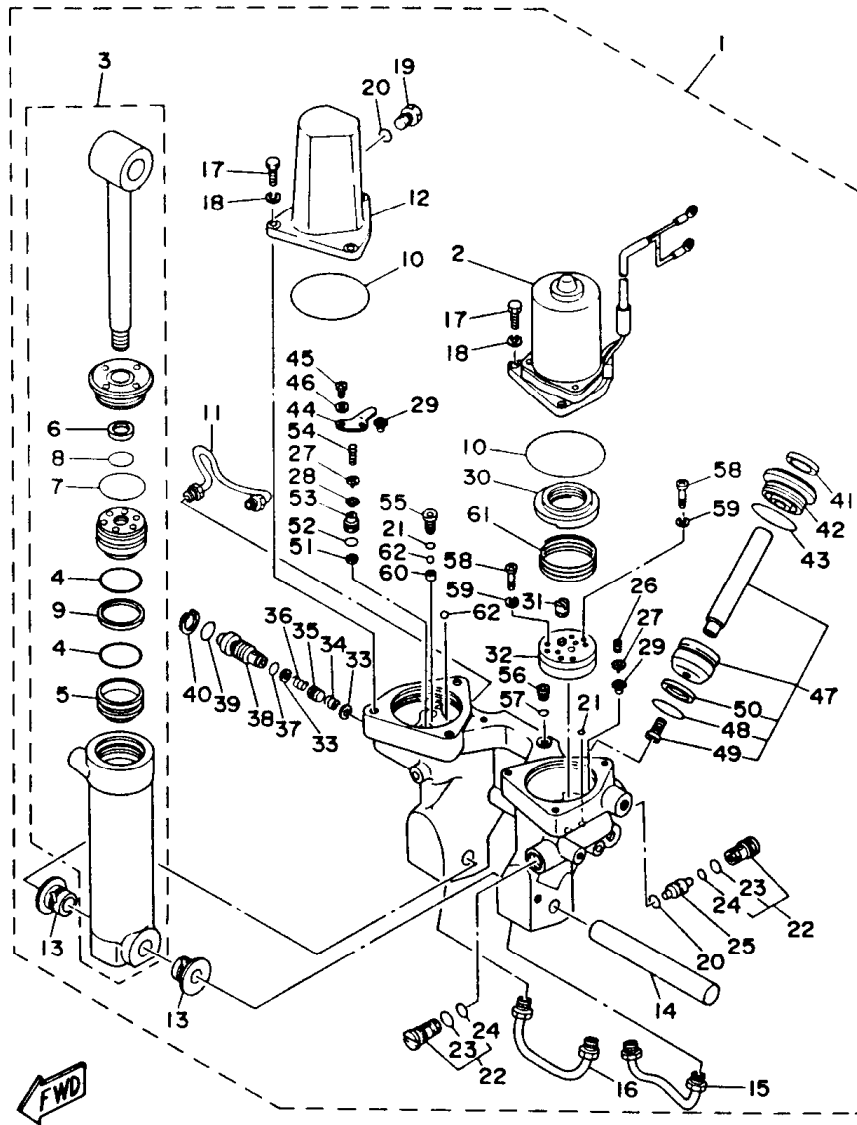
FIG. 11 BRACKET 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H1-43376-00	BOLT, thrust receiver	2	
2	95780-08300	NUT, flange	2	
3	6H1-83672-10	TRIM SENDER	1	
4	92580-06016	SCREW, pan head	2	
5	6E5-82553-10	EXTENSION, wire lead	1	
6	90464-15M08	CLAMP	1	
7	90440-14M00	PIPE	1	
8	90465-11M10	CLAMP	3	
9	90464-11M18	CLAMP	1	
10	90338-05M03	PLUG	1	

D1

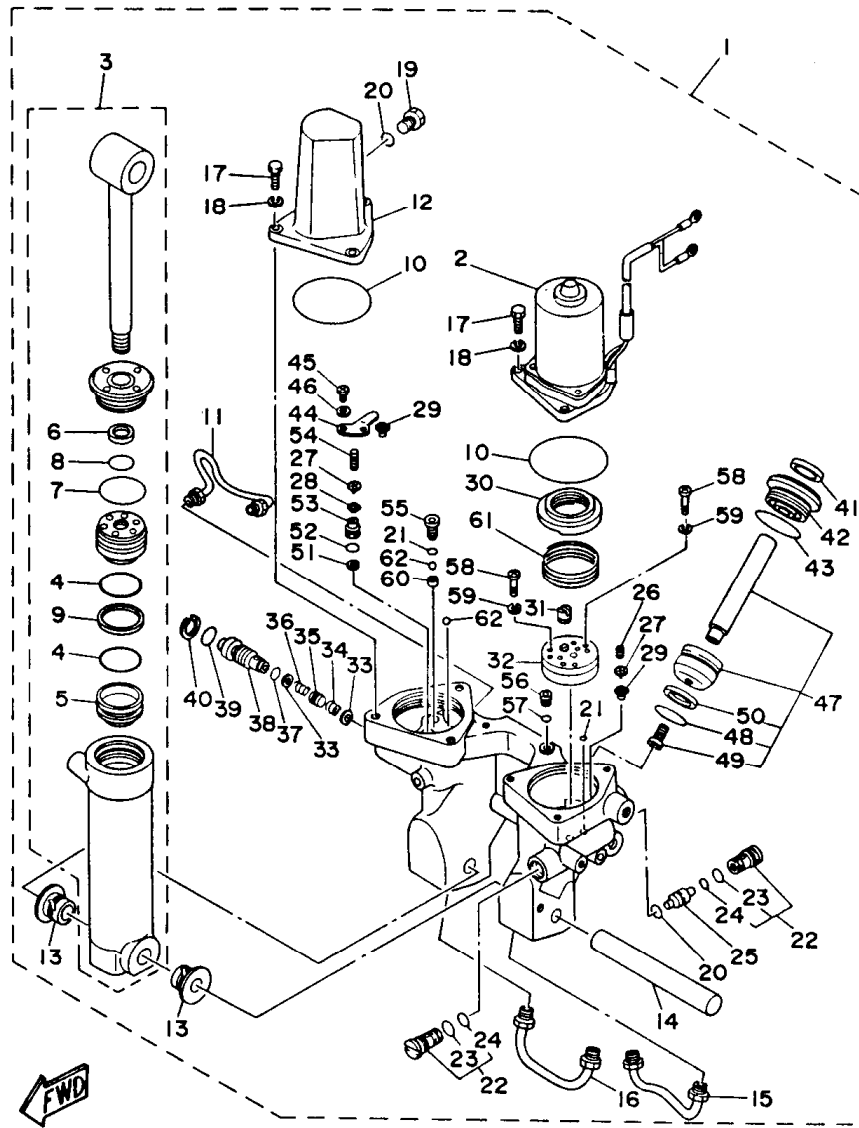
FIG. 12 POWER TRIM & TILT ASSY



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H1-43800-13-EK	POWER TRIM & TILT ASSY	1	
2	6H1-43880-02	.MOTOR ASSY	1	
3	6H1-43840-11	.POWER TILT ASSY	1	
4	6H1-43861-10	..O-RING	2	
5	6H1-43814-11	..PISTON, free	1	
6	6H1-43872-10	..RING, back up	1	
7	6H1-43861-00	..O-RING	1	
8	93210-18397	..O-RING	1	
9	6H1-43871-10	..RING, back up	1	
10	93210-64488	.O-RING	2	
11	6H1-43835-10	.PIPE	1	
12	6H1-43828-10	.BODY, reservoir	1	
13	90386-18M14	.BUSH	2	
14	6E5-43818-00	.PIN, lower shock mount	1	
15	6H1-43833-10	.PIPE	1	
16	6H1-43834-00	.PIPE	1	
17	97395-06020	.BOLT	6	
18	92990-06100	.WASHER, spring	6	
19	6H1-43829-00	.PLUG, reservoir	1	
20	93210-09350	..O-RING	2	
21	93210-06519	..O-RING	3	
22	6T4-43802-00	.VALVE SUB ASSY	2	
23	6H1-43866-00	..O-RING	1	
24	6H1-43867-00	..O-RING	1	
25	6H1-43841-10	.PISTON, shuttle	1	
26	6H1-43856-10	.SPRING, down relief	1	
27	6H1-43844-10	.PIN, valve support	2	
28	6H1-4384G-11	.SEAL, relief valve	1	

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FIG. 12 POWER TRIM & TILT ASSY



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	61A-4384F-00	.SEAL, main valve	2	
30	6H1-43817-01	.FILTER 2	1	
31	6H1-43831-10	.CONNECTOR, shaft	1	
32	6H1-43830-11	.GEAR PUMP ASSY	1	
33	6H1-43847-00	.SEAT, manual valve	2	
34	6H1-43899-00	.SPRING, manual release	1	
35	6H1-4382A-10	.ADAPTOR 1	1	
36	6H1-43854-00	.SPRING, manual release	1	
37	93210-10M74	.O-RING	1	
38	6H1-43845-01	.SCREW, manual release	1	
39	93210-18M75	.O-RING	1	
40	6H1-43875-00	.RING, snap	1	
41	6H1-43822-10	.SEAL, trim dust	2	
42	6H1-43821-11	.SCREW, trim cylinder end	2	
43	6H1-43861-10	.O-RING	2	
44	6H1-4384E-20	.SPRING, trim	1	
45	98501-05010	.SCREW, pan head	2	
46	92901-05200	.WASHER, wave	2	
47	6H1-43820-11	.PISTON SUB ASSY	2	
48	6H1-43864-00	.O-RING	1	
49	91316-08016	.BOLT	1	
50	6H1-43874-00	RING, back up	1	
51	6H1-43816-00	.FILTER 1	1	
52	6H1-43896-00	.O-RING	1	
53	6H1-43895-11	.SEAT, relief valve	1	
54	6H1-43855-11	.SPRING, up relief	1	
55	6H1-43843-11	.SCREW, valve lock	1	
56	6H1-4388E-11	.PLUG, tapper screw	1	

D3

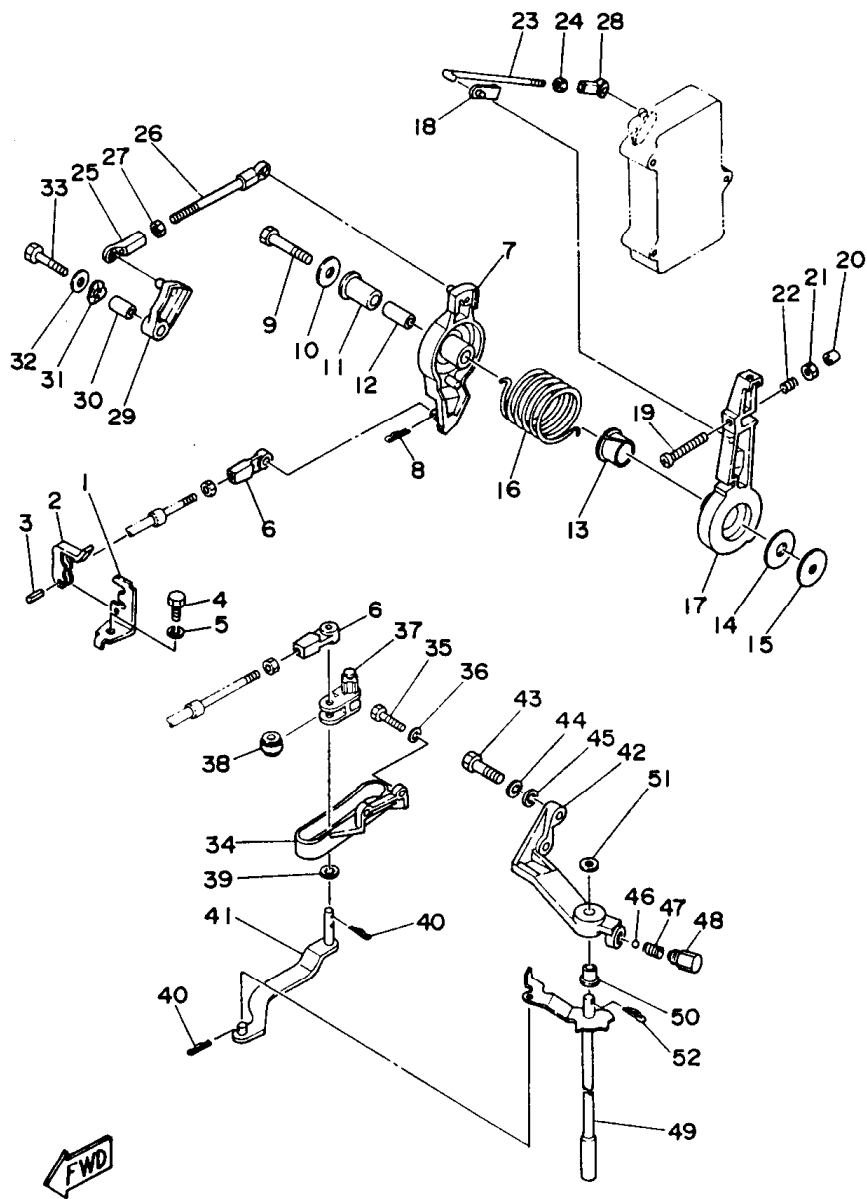
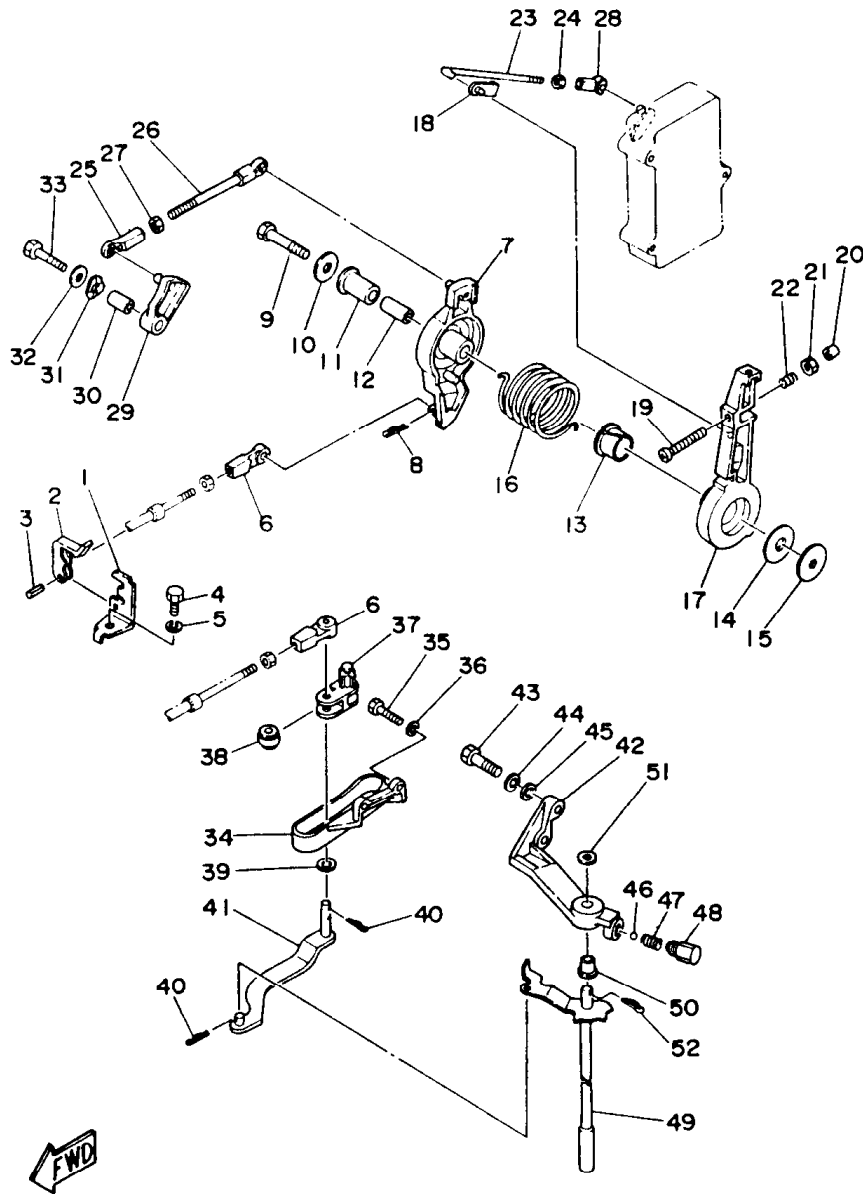


FIG. 13 CONTROL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	663-48531-00	BRACKET, remote control 1	1	
2	663-48538-00	CLAMP, cable 1	1	
3	91690-30012	PIN, spring	1	
4	97395-08016	BOLT	1	
5	92995-08100	WASHER, spring	1	
6	663-48344-00	CABLE END, remote control	2	
7	688-41632-01-94	LEVER, magneto control	1	
8	90468-18008	CLIP	1	
9	97395-08045	BOLT	1	
10	90201-08M23	WASHER, plate	1	
11	90386-12089	BUSH	1	
12	90387-08M16	COLLAR	1	
13	90386-22M13	BUSH	1	
14	90202-12092	WASHER, plate	1	
15	90201-08M13	WASHER, plate	1	
16	90508-29M05	SPRING, torsion	1	
17	688-41631-01-94	LEVER, magneto control	1	
18	6F5-41237-00	JOINT, link	1	
19	90157-06013	SCREW, pan head	1	
20	688-44194-00	CAP	1	
21	95303-06600	NUT	1	
22	90501-16M12	SPRING, compression	1	
23	6H1-41636-00	ROD, magneto control	1	
24	95380-05600	NUT	1	
25	6H1-41237-00	JOINT, link	1	
26	688-41211-01	LINK, accel.	1	
27	95380-05600	NUT	1	
28	682-41237-00	JOINT, link	1	

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FIG. 13 CONTROL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6H1-41213-00	CAM, accel.	1	
30	90387-06M17	COLLAR	1	
31	90206-10M04	WASHER, wave	1	
32	90201-06M02	WASHER, plate	1	
33	97395-06035	BOLT	1	
34	688-44117-00-94	BRACKET	1	
35	97313-06020	BOLT	2	
36	92990-06600	WASHER, plate	2	
37	688-44124-00	LINK, shift rod	1	
38	688-44122-00	BUSHING, shift rod lever	1	
39	90202-07M07	WASHER, plate	1	
40	90468-18008	CLIP	3	
41	6H1-44121-00	LEVER, shift rod	1	
42	688-44118-00-94	BRACKET	1	
43	97313-08030	BOLT	2	
44	92990-08100	WASHER, spring	2	
45	92990-08600	WASHER, plate	2	
46	93501-04M02	BALL	1	
47	90501-12082	SPRING, compression	1	
48	648-42715-00	BUSHING	1	
49	6H1-44120-11	HANDLE GEAR SHIFT ASSY	1	UR LONG
	6H1-44120-21	HANDLE GEAR SHIFT ASSY	1	UR ULTRA LONG
50	90386-07M58	BUSH	1	
51	92990-08200	WASHER, plain	1	
52	90468-18008	CLIP	1	

D6

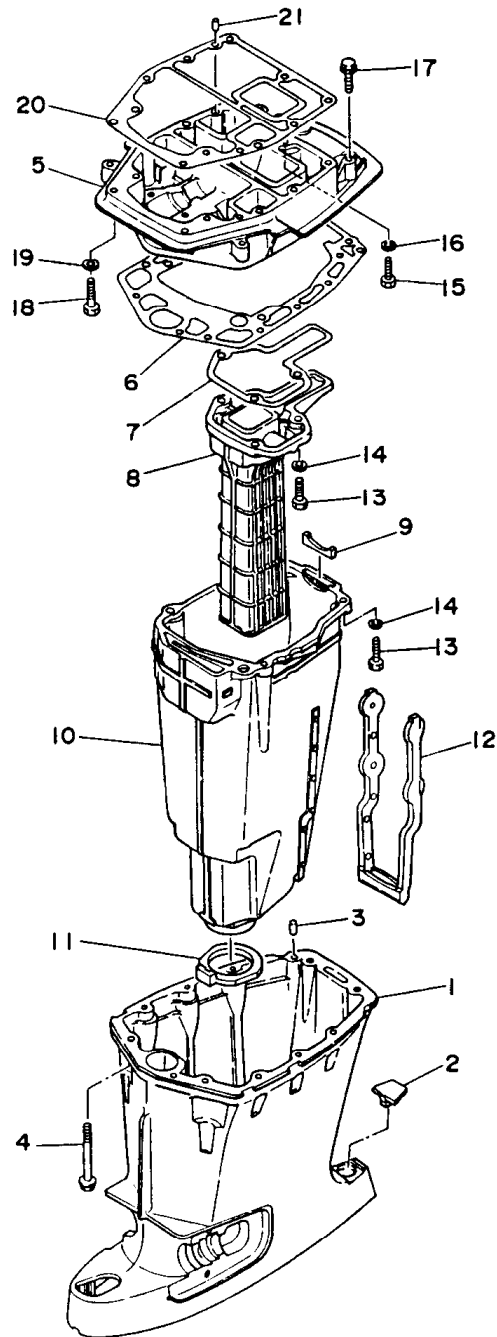
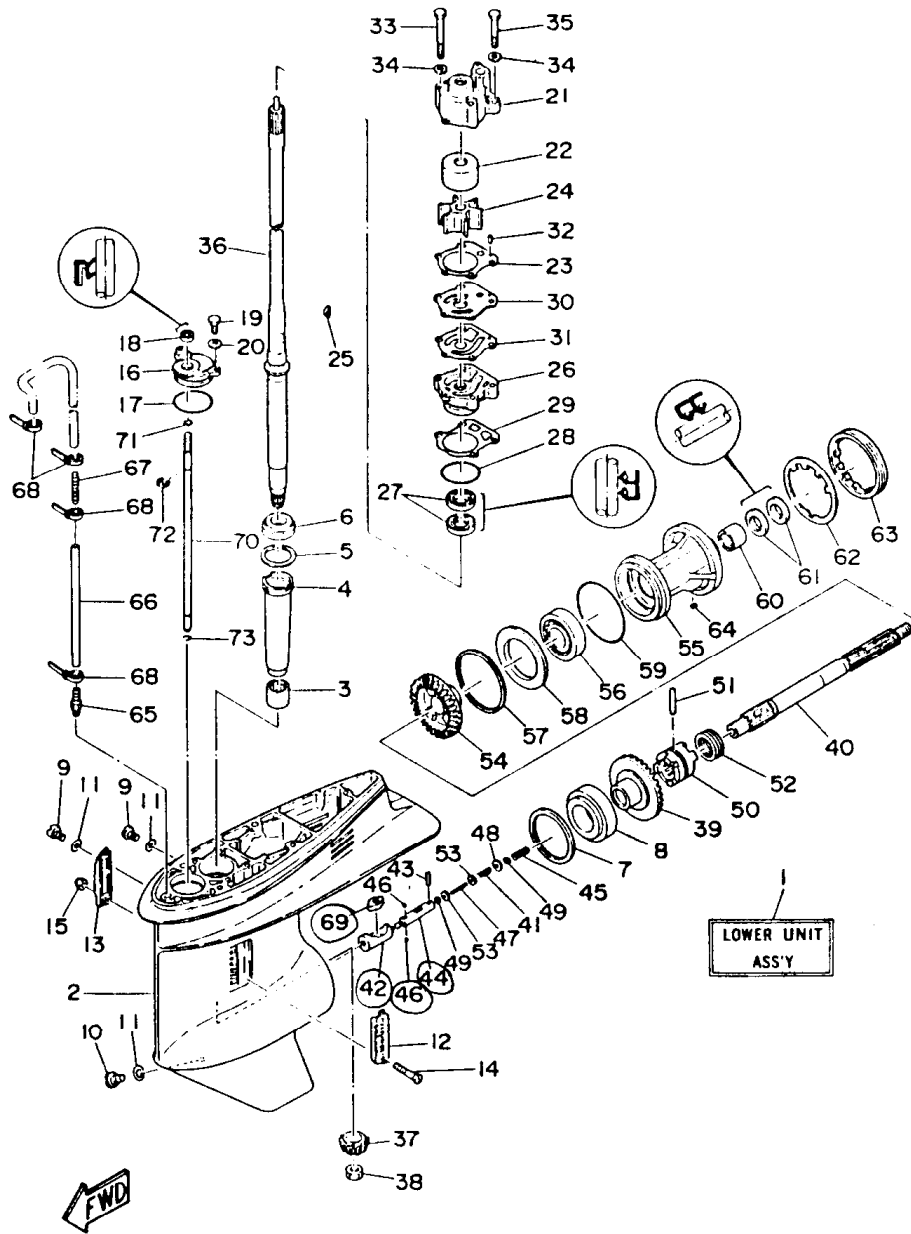


FIG. 14 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	688-45111-03-EK	CASING, upper	1	
2	663-45155-10	CAP	1	
3	93606-12019	PIN, dowel	2	
4	90119-08M80	BOLT, with washer	8	
5	688-41137-02-94	GUIDE, exhaust	1	
6	688-45114-A1	GASKET, upper casing	1	
7	688-41134-A0	GASKET, exhaust manifold	1	
8	688-41131-00-5B	MANIFOLD, ext. 1	1	
9	688-41133-00	GASKET, exhaust manifold 1	1	
10	688-14711-01-5B	MUFFLER 1	1	
11	688-45123-00	GASKET, muffler	1	
12	663-14737-10	DAMPER, muffler	1	
13	97395-08030	BOLT	7	
14	92990-08100	WASHER, spring	7	
15	97395-08025	BOLT	1	
16	92990-08100	WASHER, spring	1	
17	90119-08M79	BOLT, with washer	2	
18	97090-08035	BOLT	2	
19	92990-08100	WASHER, spring	2	
20	688-45113-A0	GASKET, upper casing	1	
21	93606-12019	PIN, dowel	2	
22	688-45211-00-EK	EXTENSION	1	ULTRA LONG
23	90116-10M05	BOLT, stud	4	ULTRA LONG
24	93606-12019	PIN, dowel	4	ULTRA LONG
25	95380-10600	NUT	4	ULTRA LONG
26	90119-08M86	BOLT, with washer	1	ULTRA LONG

D7

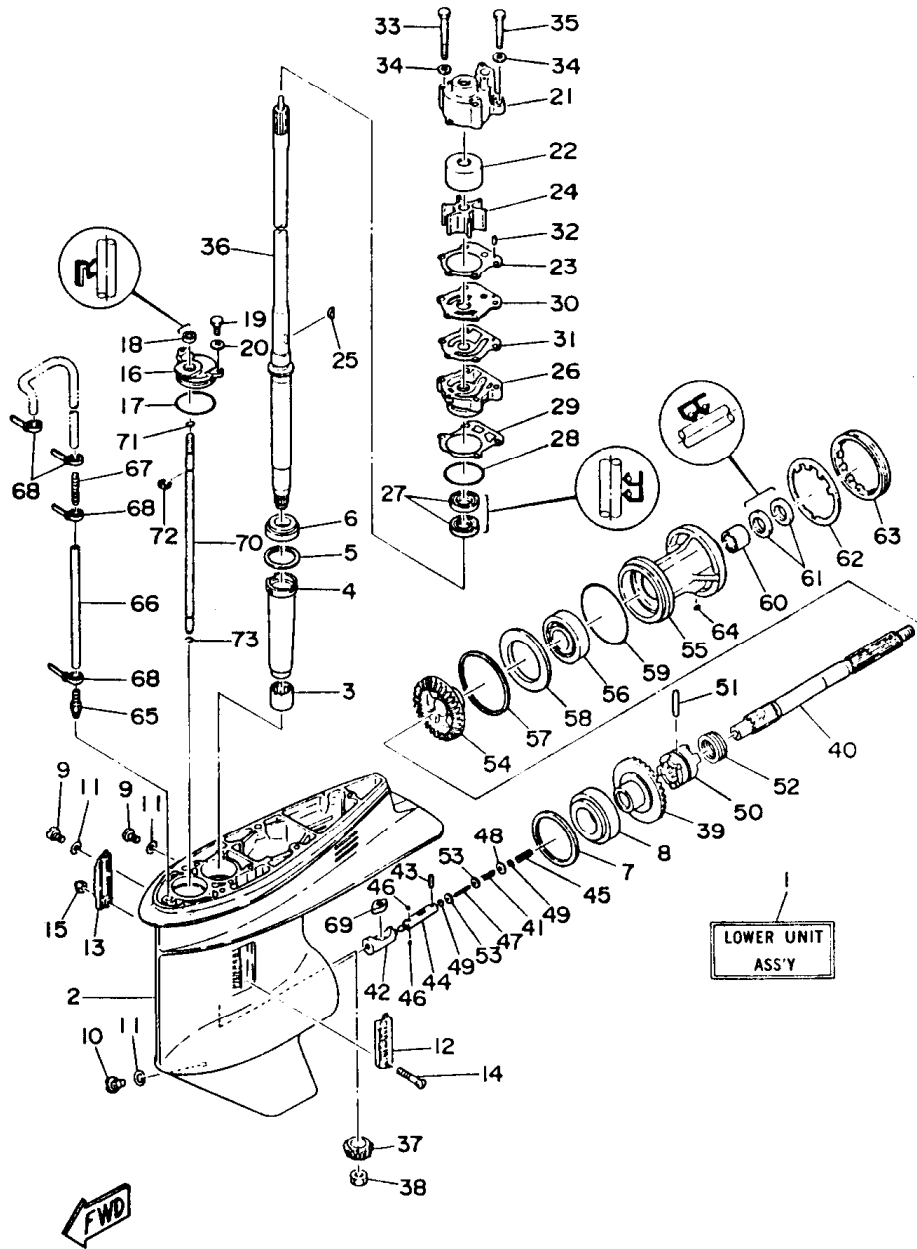
FIG. 15 LOWER CASING. DRIVE 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H1-45300-13-EK	LOWER UNIT ASSY	1	UR LONG (Ref. No. 2 to 73)
	6H1-45300-23-EK	LOWER UNIT ASSY	1	UR ULTRA LONG (Ref. No. 2 to 73)
2	6H1-45301-02-EK	CASING, lower	1	
3	93315-325V1	BEARING, cylindrical	1	
4	688-45536-01	SLEEVE, drive shaft	1	
5	688-45587-01-10	SHIM (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM)	1	UR
6	93332-000U3	BEARING	1	
7	688-45567-01-10	SHIM (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM)	1	UR
8	93332-000U5	BEARING	1	
9	90340-08M04	PLUG, straight screw	2	
10	688-45341-00	PLUG, drain	1	
11	90430-08020	GASKET	3	
12	688-45214-02	COVER, water inlet	1	
13	688-45215-02	COVER, water inlet	1	
14	98680-05545	SCREW, oval head	1	
15	90185-05002	NUT, self-locking	1	

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FIG. 15 LOWER CASING. DRIVE 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
16	688-45321-00	PLATE	1	
17	93210-49046	O-RING	1	
18	93106-09014	OIL SEAL	1	
19	97395-06016	BOLT	2	
20	92990-06600	WASHER, plate	2	
21	688-44311-01	HOUSING, water pump	1	
22	688-44322-00	INSERT, cartridge	1	
23	688-44315-A0	GASKET, water pump	1	
24	688-44352-03	IMPELLER	1	
25	90280-04M04	KEY, woodruff	1	
26	688-44341-00-94	HOUSING, water pump	1	
27	93101-25M03	OIL SEAL	2	
28	93210-46044	O-RING	1	
29	688-44316-A0	GASKET, water pump	1	
30	688-44323-00	OUTER PLATE, cartridge	1	
31	688-44324-A0	GASKET, cartridge	1	
32	93604-10M03	PIN, dowel	2	
33	97395-08070	BOLT	2	
34	90209-08M02	WASHER	4	
35	97395-08050	BOLT	2	
36	6H1-45501-11	DRIVE SHAFT COMP.	1	UR LONG
	688-45501-22	DRIVE SHAFT COMP.	1	UR ULTRA LONG
37	688-45551-01	PINION	1	
38	90170-16M01	NUT	1	
39	688-45560-00	GEAR	1	
40	6H1-45611-01	SHAFT, propeller	1	
41	90501-12M48	SPRING, compression	1	
42	6H1-45641-01	SHIFTER	1	

E2

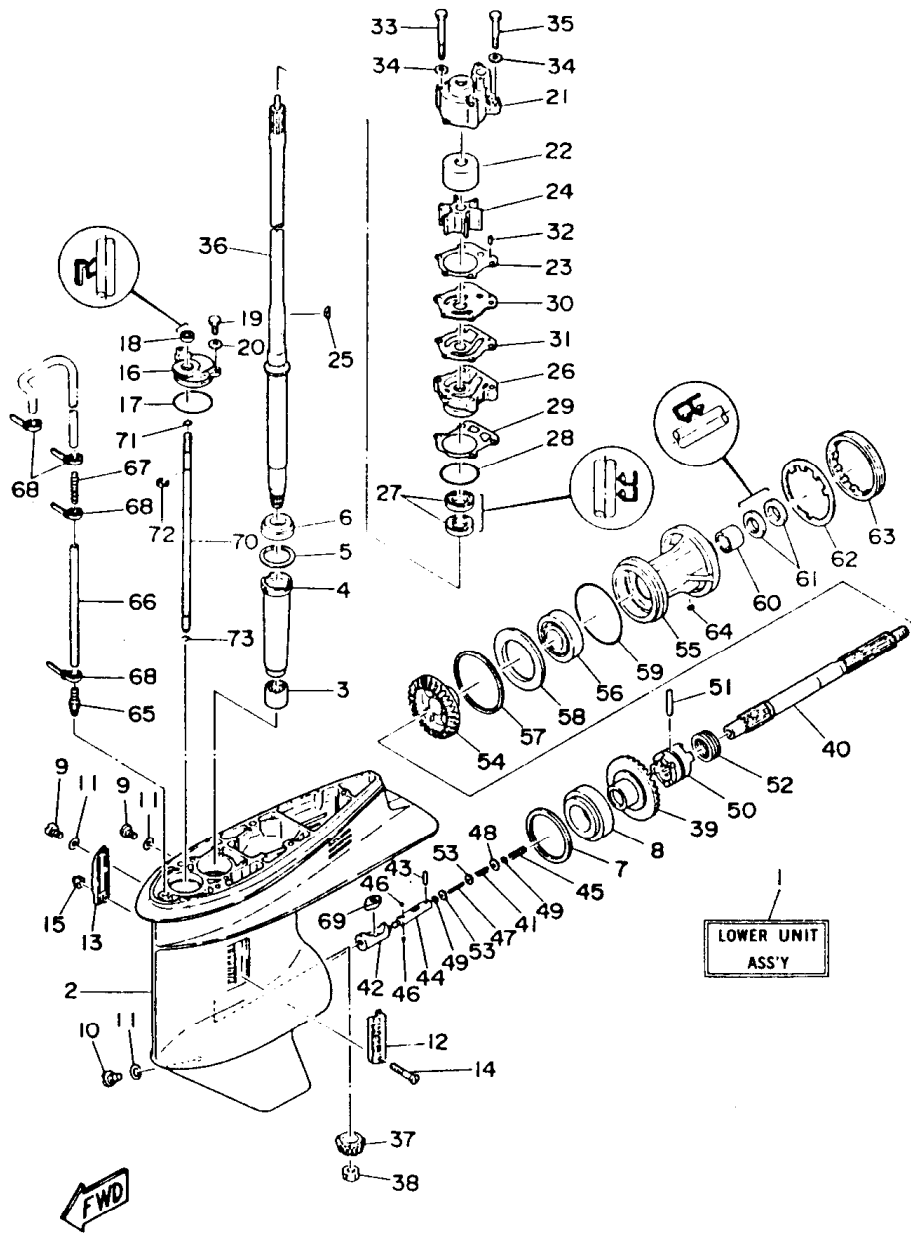
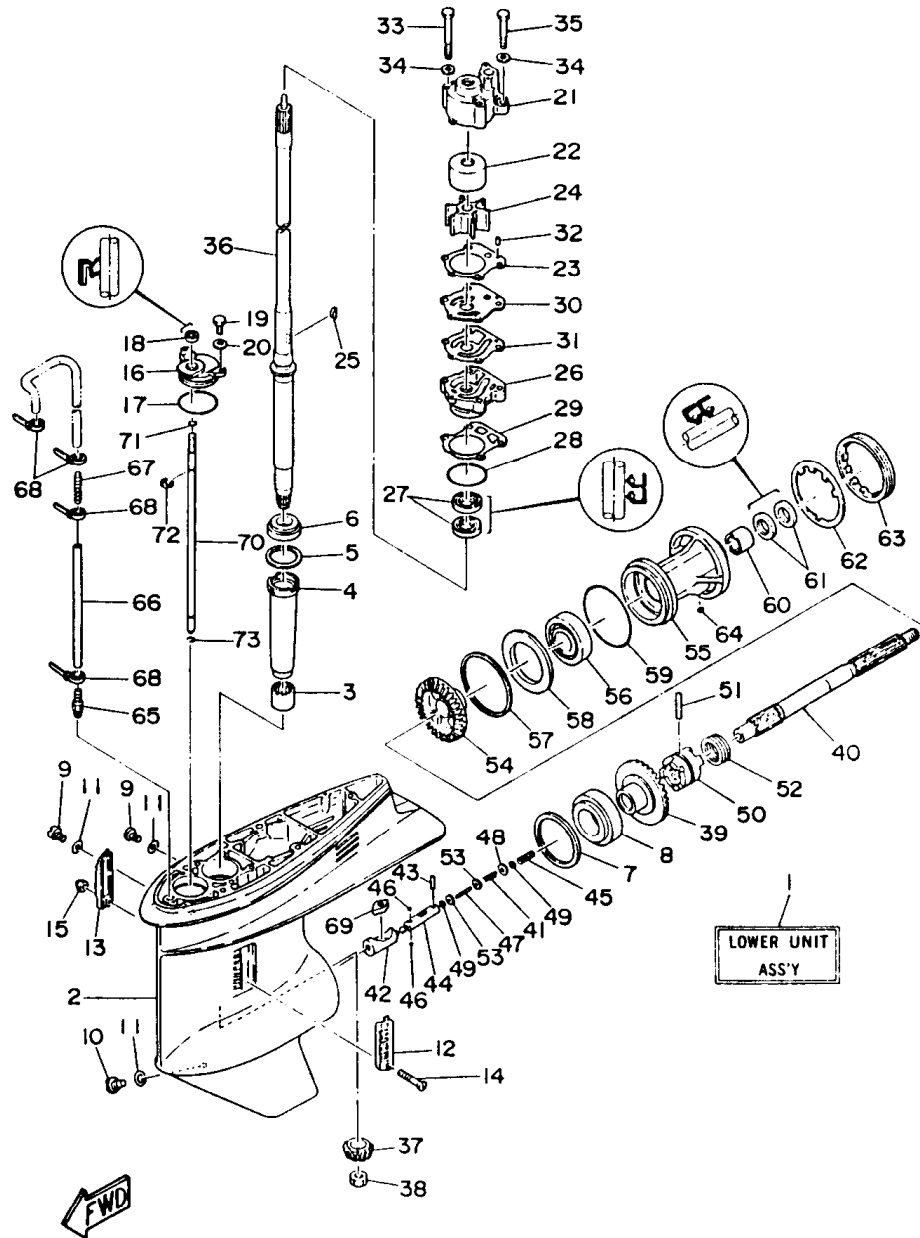


FIG. 15 LOWER CASING. DRIVE I

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
43	93603-12M11	PIN, dowel	1	
44	6H1-45634-02	SLIDE, shift	1	
45	90501-16M65	SPRING, compression	1	
46	93503-16010	BALL	2	
47	6H1-45668-00	SHAFT, free	1	
48	90201-03313	WASHER, plate	1	
49	90183-02M03	NUT, spring	2	
50	6H1-45631-01	CLUTCH, dog	1	
51	90250-07M02	PIN, straight	1	
52	688-45633-00	RING, cross pin	1	
53	6H1-45635-00	PLUNGER, shift	2	
54	6H1-45571-00	GEAR	1	
55	688-45331-00-94	HOUSING, bearing	1	
56	93306-207U0	BEARING	1	
57	688-45577-01-10	SHIM (T:0.10MM)	1	UR
	688-45577-01-12	SHIM (T:0.12MM)	1	UR
	688-45577-01-15	SHIM (T:0.15MM)	1	UR
	688-45577-01-18	SHIM (T:0.18MM)	1	UR
	688-45577-01-30	SHIM (T:0.30MM)	1	UR
	688-45577-01-40	SHIM (T:0.40MM)	1	UR
	688-45577-01-50	SHIM (T:0.50MM)	1	UR
58	688-45576-00	WASHER, thrust	1	
59	93210-85M97	O-RING	1	
60	93317-325U0	BEARING, cylindrical	1	
61	93101-25M03	OIL SEAL	2	
62	688-45383-02	WASHER, claw	1	
63	688-45384-01	NUT	1	
64	90282-04010	KEY, straight	1	

E3

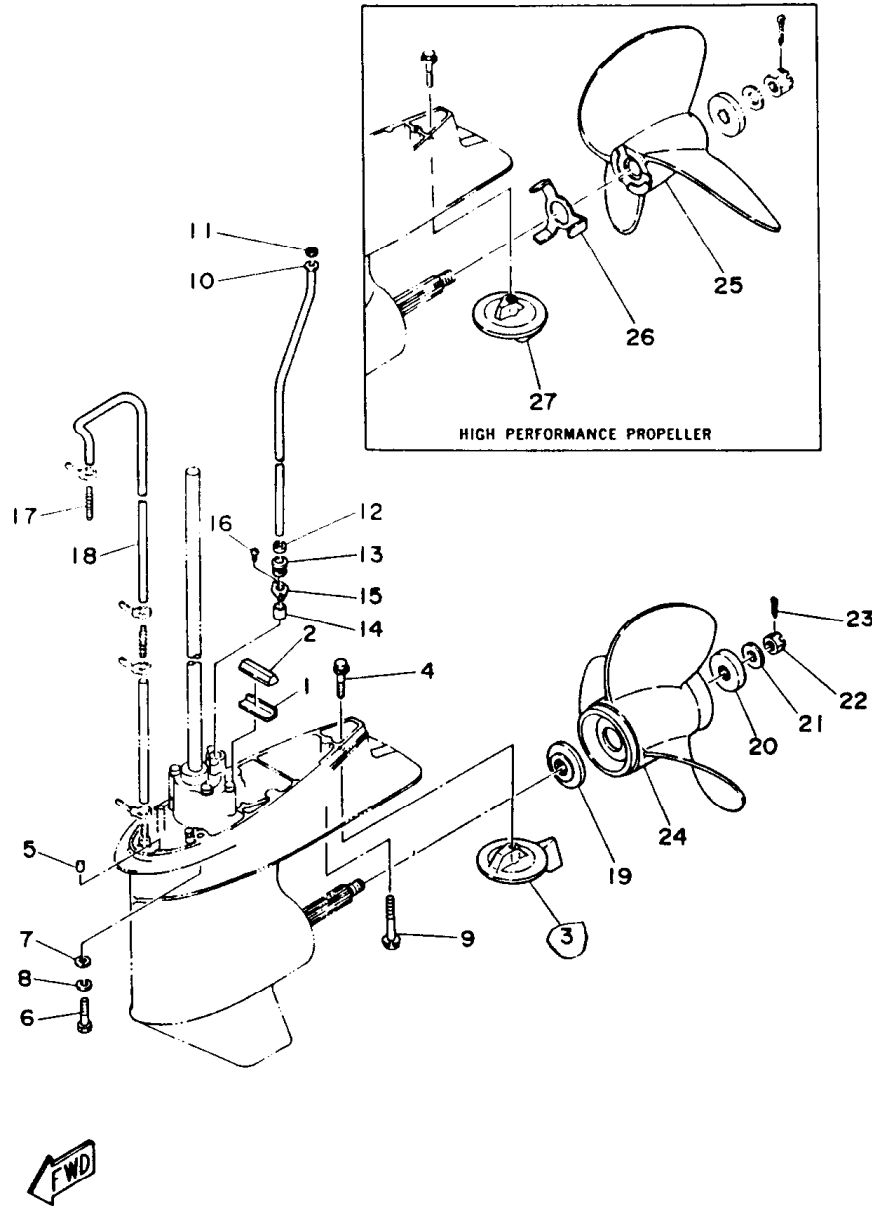
FIG. 15 LOWER CASING. DRIVE 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
65	6E5-45378-00	NIPPLE, hose	1	
66	90445-07ME9	HOSE	1	UR LONG
	90445-07M38	HOSE	1	UR ULTRA LONG
67	6E5-83558-10	END, nipple	1	
68	90465-11M10	CLAMP	4	
69	6H1-44151-00	CAM, shift	1	
70	6H1-44144-00	ROD, shift	1	
71	93210-07540	O-RING	1	
72	99001-08600	CIRCLIP	1	
73	93450-07M00	CIRCLIP	1	

E4

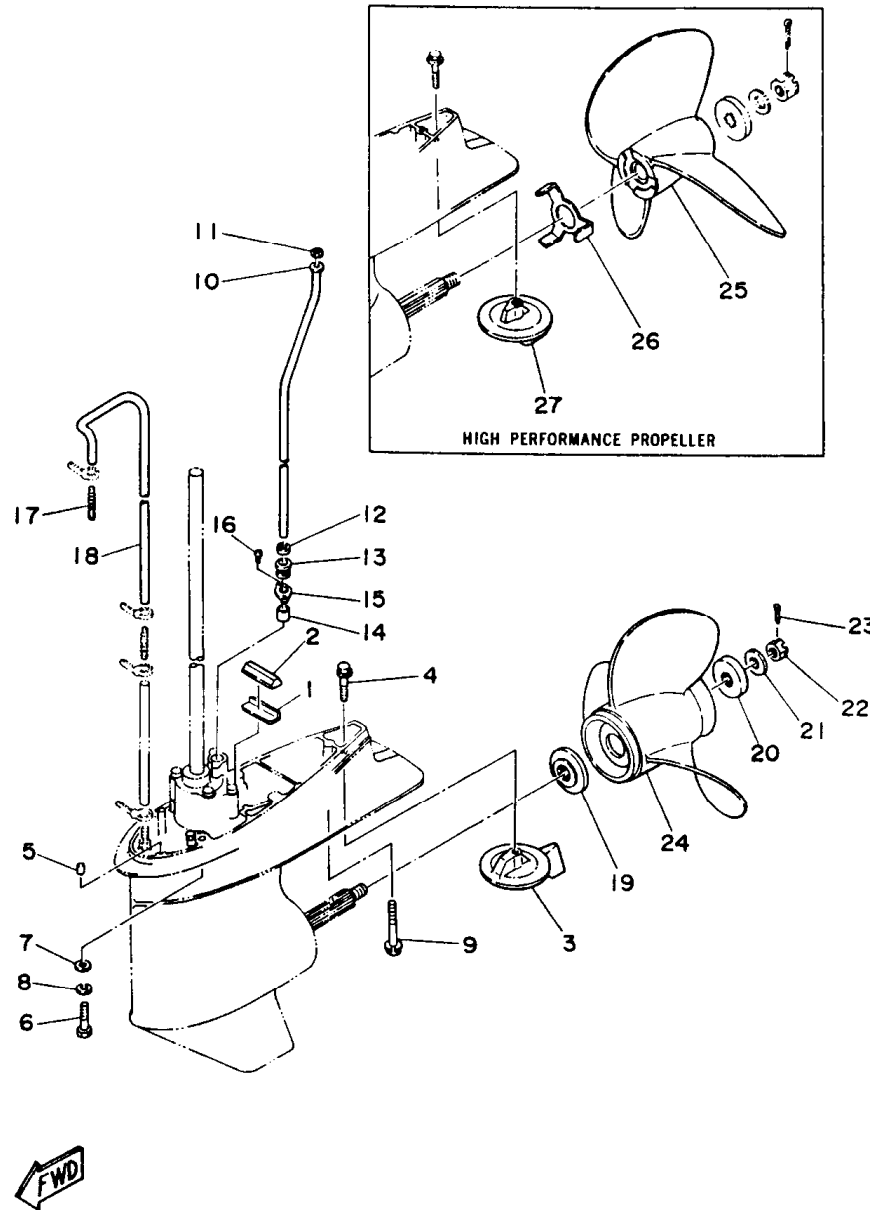
FIG. 16 LOWER CASING. DRIVE 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	663-45376-00-94	GUIDE, seal damper	1	
2	688-45375-00	DAMPER, seal	1	
3	688-45371-02	TAB-TRIM	1	
4	90105-10M00	BOLT, washer based	1	
5	93606-12019	PIN, dowel	2	
6	97395-10040	BOLT	4	
7	92990-10600	WASHER, plate	4	
8	92990-10100	WASHER, spring	4	
9	90119-08M84	BOLT, with washer	1	
10	688-44361-10	TUBE, water	1	UR LONG
	688-44361-20	TUBE, water	1	UR ULTRA LONG
11	90202-12060	WASHER, plate	1	
12	90430-12072	GASKET	1	
13	663-44367-00	DAMPER, water seal	1	
14	663-44366-00	DAMPER, water seal	1	
15	90480-19M06	GROMMET	1	
16	97780-40112	SCREW, tapping	2	
17	6E5-83558-00	END, nipple	1	
18	90445-07MF1	HOSE	1	
19	688-45987-01	SPACER	1	
20	688-45997-01	SPACER	1	
21	90201-17M00	WASHER, plate	1	
22	90171-16011	NUT, castle	1	
23	91490-40030	PIN, cotter	1	
24	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1	UR

E5

FIG. 16 LOWER CASING. DRIVE 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1	UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1	UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K)	1	UR
STAINLESS STEEL PROPELLER				
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1	UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1	UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1	UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1	UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1	UR
	688-45930-01-98	PROPELLER (3X13"X17"-K)	1	UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1	UR
HIGH PERFORMANCE PROPELLER				
25	6E5-45970-10	PROPELLER (3X14"X20"-P)	1	UR
	6E5-45972-10	PROPELLER (3X14"X24"-P)	1	UR
	6E5-45974-10	PROPELLER (3X14"X28"-P)	1	UR
	6E5-45976-10	PROPELLER (3X14"X22"-P)	1	UR
	6E5-45978-10	PROPELLER (3X14"X26"-P)	1	UR
26	6E5-45994-10	PLATE, tooth	1	
27	6E5-45371-10	TAB-TRIM	1	

E6

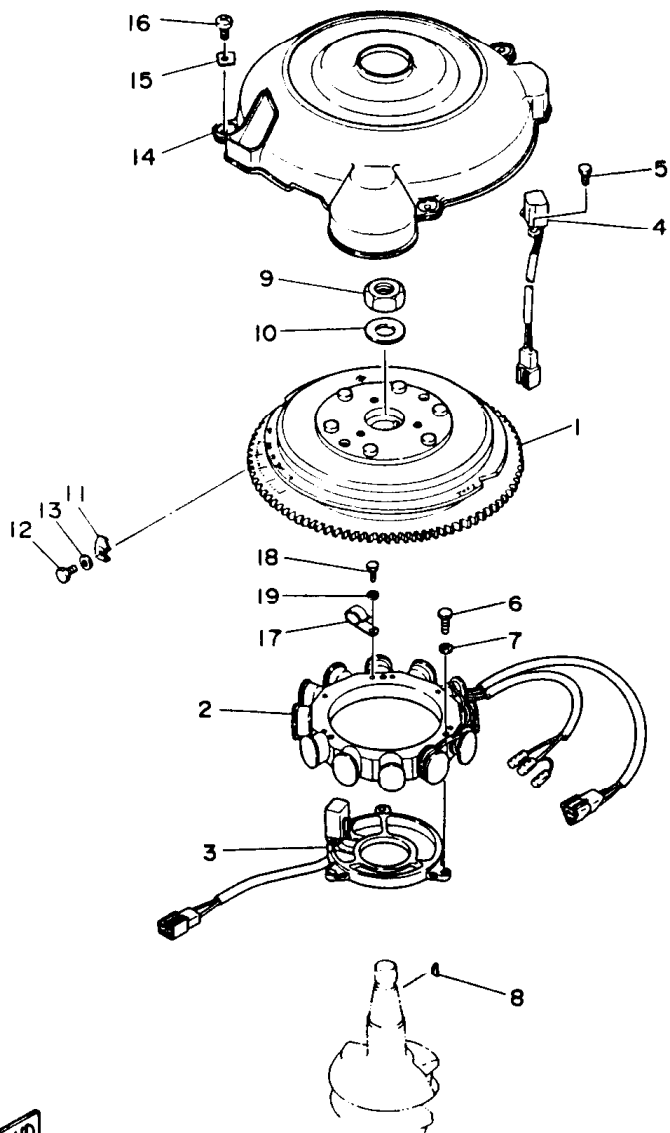
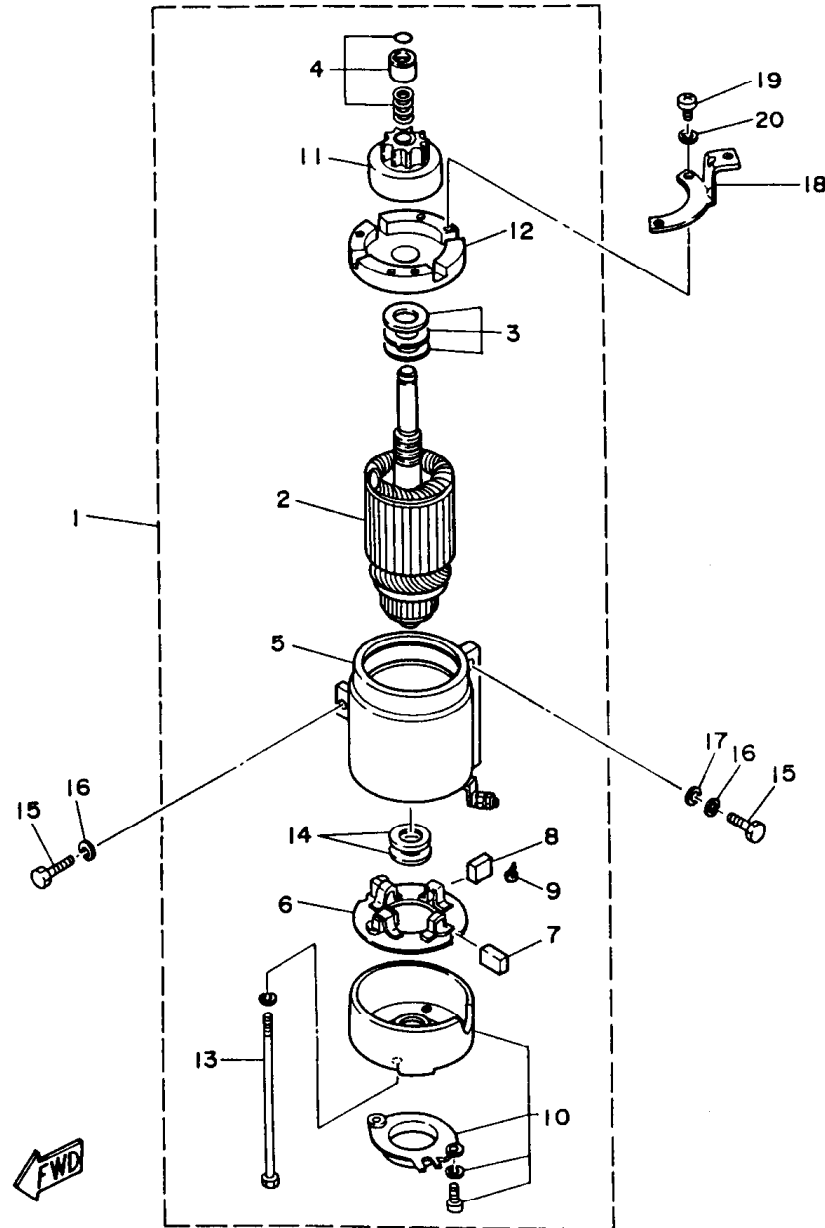


FIG. 17 MAGNETO

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H0-85550-00	ROTOR ASSY	1	
2	6H0-85510-01	STATOR ASSY	1	
3	6H0-85580-01	COIL, pulser	1	
4	6H2-85895-01	CRANK POSITION SENDER	1	
5	97395-05012	BOLT	2	
6	97395-06040	BOLT	3	
7	92995-06600	WASHER, plate	3	
8	90280-05049	KEY, woodruff	1	
9	90170-20137	NUT	1	
10	90201-21M18	WASHER, plate	1	
11	688-81332-01	PLATE, timing	1	
12	97395-06010	BOLT	1	
13	92990-06600	WASHER, plate	1	
14	6H1-81337-01	COVER, flywheel	1	
15	90209-06M04	WASHER	3	
16	97895-06012	SCREW, pan head	3	
17	90465-06M28	CLAMP	1	
18	97013-06012	BOLT	1	
19	92990-06600	WASHER, plate	1	

E7

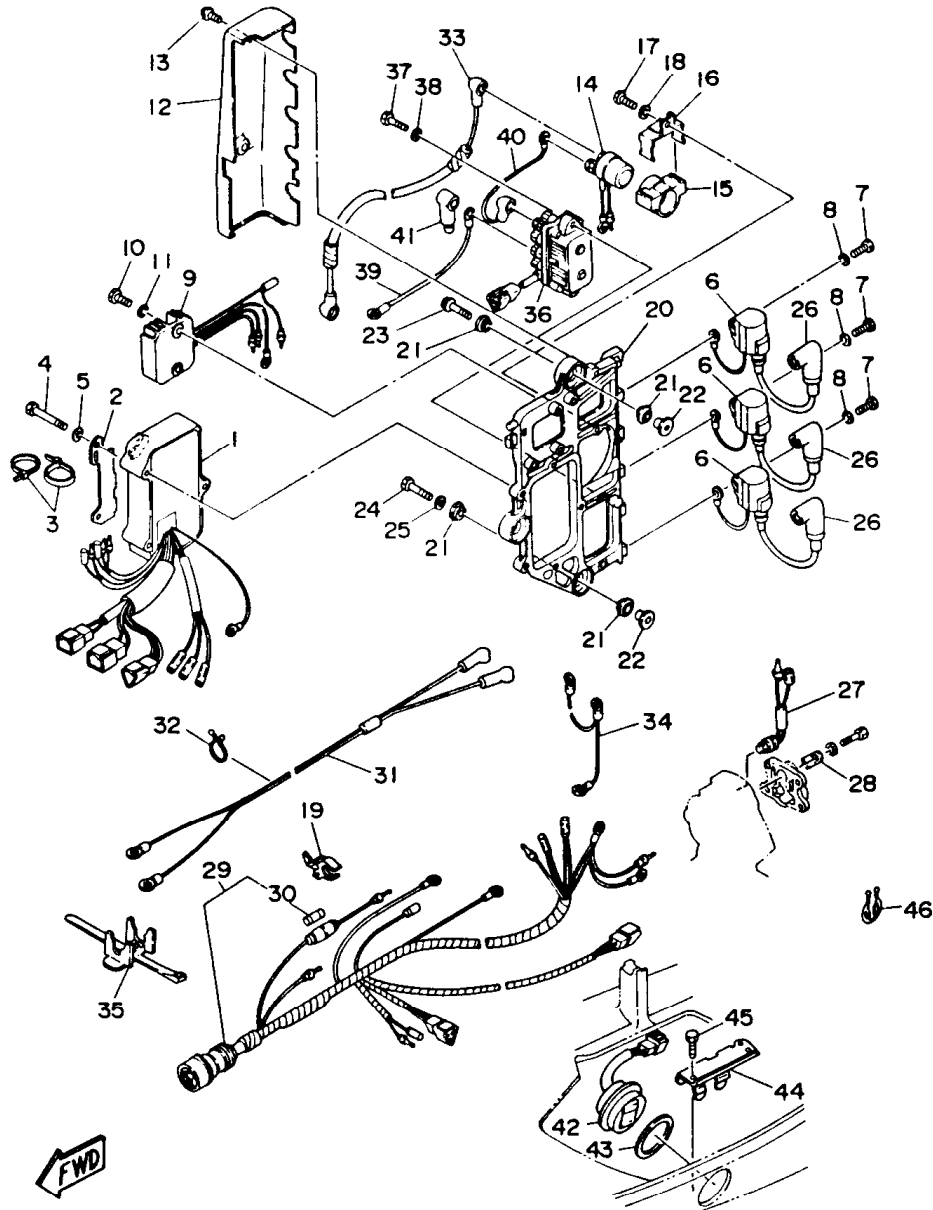
FIG. 18 STARTING MOTOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	688-81800-12	STARTING MOTOR ASSY	1	
2	676-81850-11	.ARMATURE ASSY	1	
3	676-81809-10	.WASHER KIT	1	
4	676-81857-10	.PINION STOPPER SET	1	
5	688-81810-11	.STATOR ASSY	1	
6	663-81840-11	.BRUSH HOLDER ASSY	1	
7	663-81811-11	.BRUSH 1	2	
8	663-81812-11	.BRUSH 2	2	
9	663-81813-10	.SPRING, brush	4	
10	663-81820-12	.REAR BRACKET ASSY	1	
11	663-81832-11	.PINION ASSY	1	
12	688-81830-11	.FRONT BRACKET ASSY	1	
13	663-81826-10	.BOLT	2	
14	688-81824-00	.WASHER 2	2	
15	97313-08030	BOLT	3	
16	92990-08100	WASHER, spring	3	
17	92990-08600	WASHER, plate	2	
18	6H1-15771-00	STAY 1	1	
19	97885-04010	SCREW, pan head	3	
20	92995-04200	WASHER, plain	3	

F1

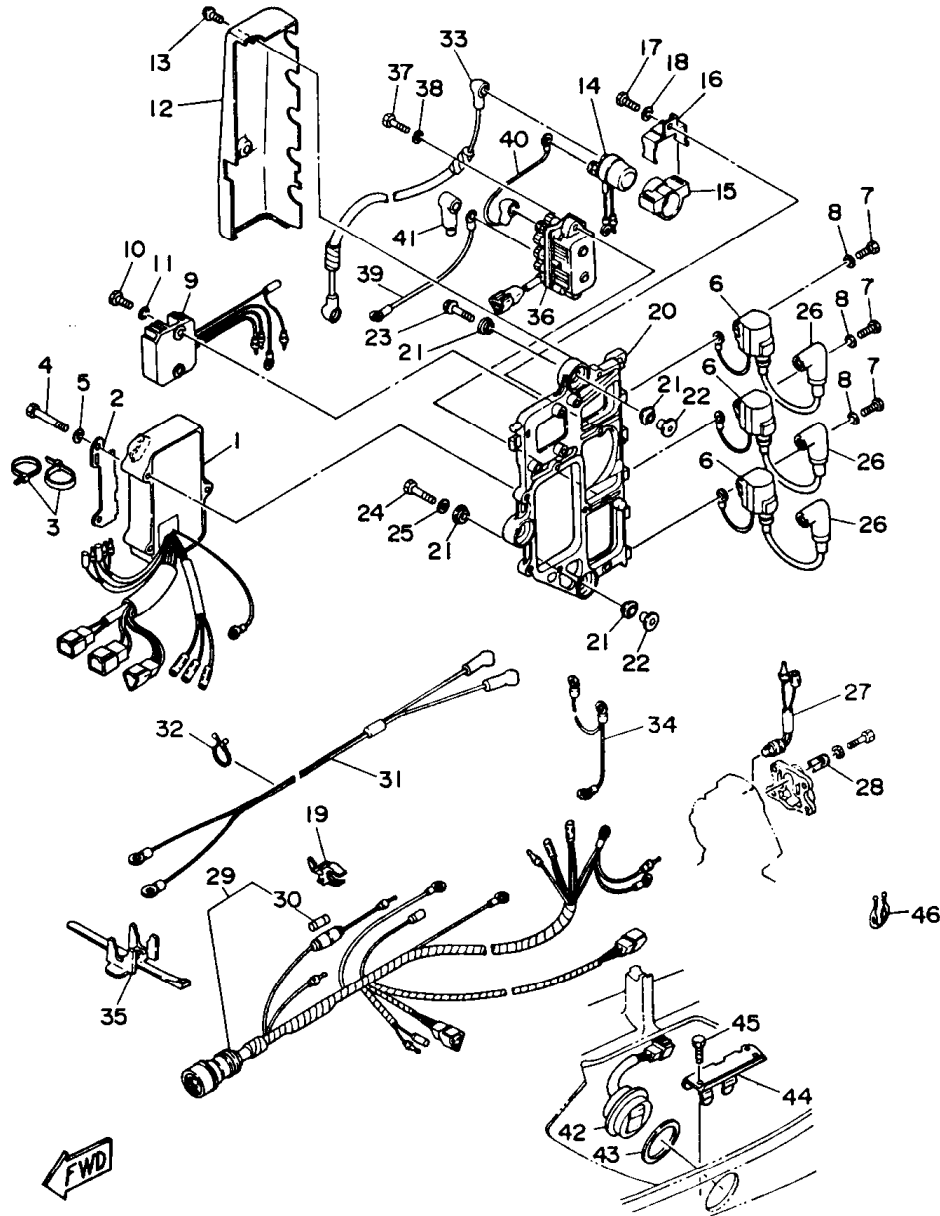
FIG. 19 ELECTRICAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6H0-85540-02	C.D.I. UNIT ASSY	1	
2	6H1-85542-10	BRACKET	1	
3	90465-13M11	CLAMP	2	
4	97395-06050	BOLT	3	
5	92990-06200	WASHER, plain	3	
6	6H2-85570-00	IGNITION COIL ASSY	3	
7	97313-06020	BOLT	3	
8	92990-06600	WASHER, plate	3	
9	6H0-81960-00	RECTIFIER & REGULATOR ASSY	1	
10	97395-06020	BOLT	2	
11	92990-06600	WASHER, plate	2	
12	6H1-81916-00	COVER, terminal	1	
13	90159-06M11	SCREW, with washer	2	
14	6G1-81941-10	STARTER RELAY ASSY	1	
15	6G1-81952-00	HOLDER, relay	1	
16	6E9-81945-70	PLATE, switch fitting	1	
17	97313-06016	BOLT	1	
18	92990-06600	WASHER, plate	1	
19	6G5-82152-00	HOLDER, fuse	1	
20	6H1-85542-00-94	BRACKET	1	
21	90480-09M25	GROMMET	6	
22	90387-06M03	COLLAR	3	
23	90119-06M75	BOLT, with washer	2	
24	90109-06M39	BOLT	1	
25	90201-06M31	WASHER, plate	1	
26	6E3-82370-20	PLUG CAP ASSY	3	
27	688-82560-10	THERMO SWITCH ASSY	1	
28	688-82588-01	PLATE	1	

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FIG. 19 ELECTRICAL



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
29	6H0-82590-12	WIRE HARNESS ASSY	1	
30	682-82151-00	.FUSE (12V-20A)	1	
31	6H0-82105-01	WIRE HARNESS	1	
32	90464-23M22	CLAMP	1	
33	6H0-82117-00	WIRE, lead	1	
34	697-82519-00	WIRE, earth lead	1	
35	688-82594-00	CLAMP	1	
36	61A-81950-00	RELAY ASSY	1	
37	97395-06025	BOLT	2	
38	92990-06600	WASHER, plate	2	
39	6H0-81949-10	WIRE, lead	1	
40	6H5-81949-00	WIRE, lead	1	
41	682-82119-01	COVER, lead wire	1	
42	6H1-82563-10	TRIM & TILT SWITCH ASSY	1	
43	6E5-82587-00	GASKET	1	
44	6H1-83614-00	BRACKET	1	
45	97395-06016	BOLT	1	
46	90464-18M14	CLAMP	1	

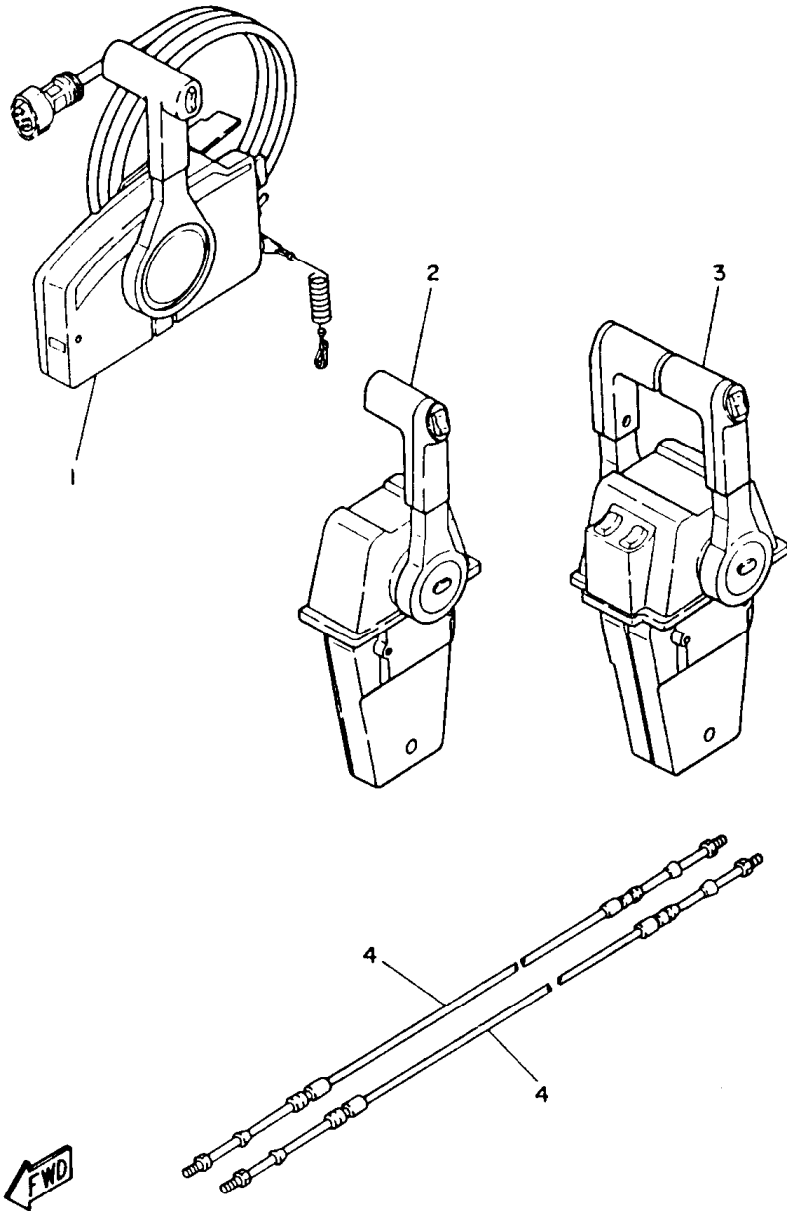
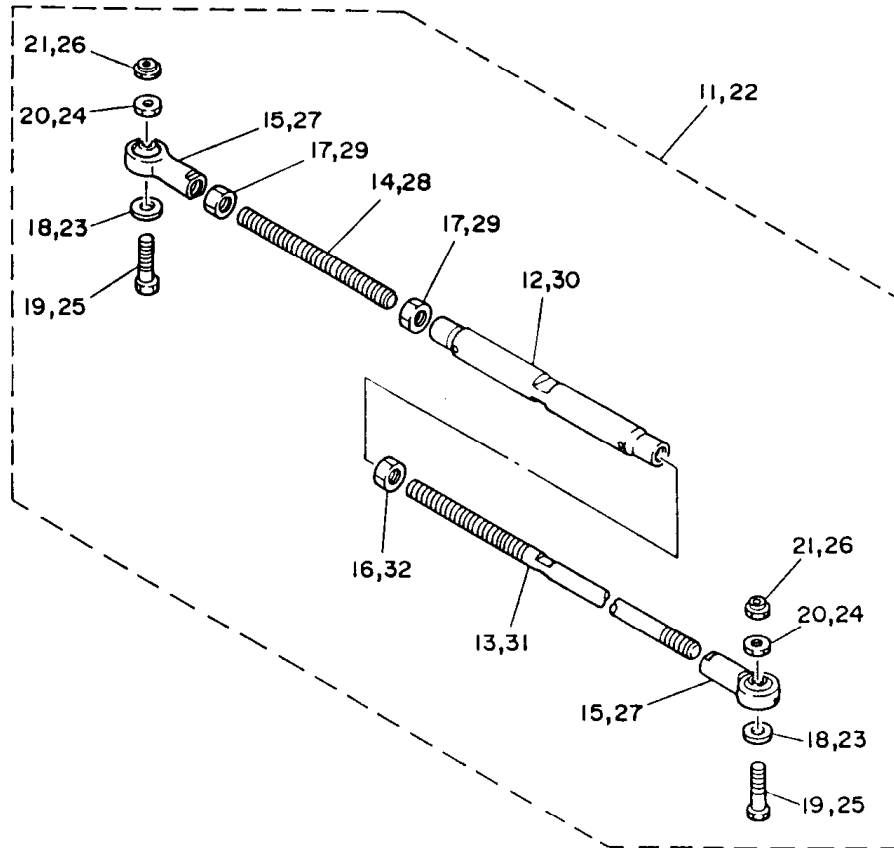
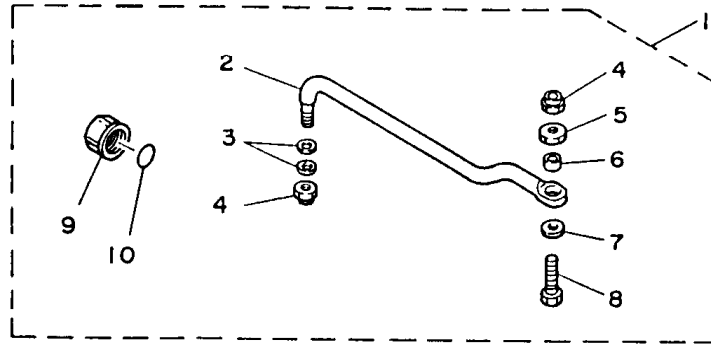


FIG. 20 REMOTE CONTROL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
* 1	703-48205-A1	REMOTE CONTROL ASSY	1	UR WITH TRIM & TILT SW. (10P)
* 2	704-48205-12	REMOTE CONTROL ASSY	1	UR SINGLE
* 3	704-48207-30	REMOTE CONTROL ASSY	2	UR TWIN
4	701-48310-10	CABLE, remote control	2	UR L:6F
	701-48310-20	CABLE, remote control	2	UR L:7F
	701-48310-40	CABLE, remote control	2	UR L:8F
	701-48310-60	CABLE, remote control	2	UR L:9F
	701-48310-80	CABLE, remote control	2	UR L:10F
	701-48310-90	CABLE, remote control	2	UR L:11F
	701-48320-00	CABLE, remote control	2	UR L:12F
	701-48320-20	CABLE, remote control	2	UR L:13F
	701-48320-30	CABLE, remote control	2	UR L:14F
	701-48320-50	CABLE, remote control	2	UR L:15F
	701-48320-60	CABLE, remote control	2	UR L:16F
	701-48320-80	CABLE, remote control	2	UR L:17F
	701-48320-90	CABLE, remote control	2	UR L:18F
	701-48320-40	CABLE, remote control	2	UR L:19F
	701-48320-70	CABLE, remote control	2	UR L:20F
	701-48350-00	CABLE, remote control	2	UR L:21F
	701-48350-10	CABLE, remote control	2	UR L:22F
	701-48350-20	CABLE, remote control	2	UR L:23F

*See Fig. 22, 23 and 24 for detail service parts.

FIG. 21 STEERING GUIDE ATTACHMENT

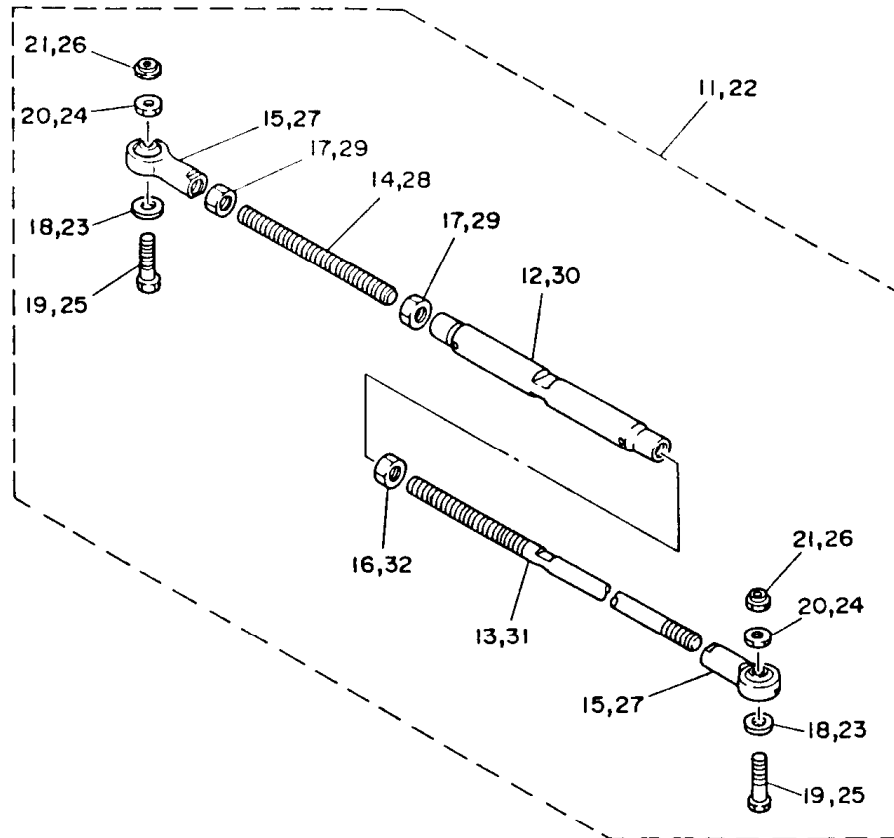
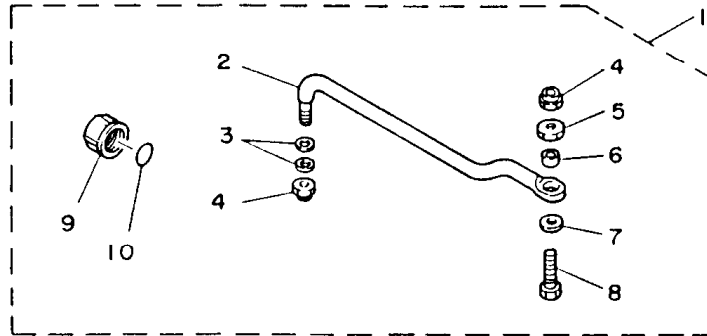


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	688-61350-10	STEERING GUIDE ATTACHMENT KIT	1	
2	688-61351-10	.ROD, steering link	1	
3	90201-10M20	.WASHER, plate	2	
4	90185-09M01	.NUT, self-locking	2	
5	90170-09M03	.NUT	1	
6	90387-10M42	.COLLAR	1	
7	90201-10M63	.WASHER, plate	1	
8	6E5-61355-00	.BOLT	1	
9	6E5-43145-00	.CAP, clamp bracket	1	
10	93210-16275	.O-RING	1	
11	6E5-61301-01	TWIN KIT (L:600-800MM)	1	
12	6E5-61313-00	.ADJUSTER	1	
13	6E5-61311-11	.TIE BAR	1	
14	6E5-61315-00	.TIE BAR	1	
15	6E5-61303-00	.STEERING EYE COMP.	2	
16	90170-14M06	.NUT	1	
17	95380-14700	.NUT	2	
18	90201-10M76	.WASHER, plate	2	
19	90101-09M70	.BOLT	2	
20	90170-09M05	.NUT	2	
21	90185-09M01	.NUT, self-locking	2	
22	688-61301-01	TWIN KIT (L:430-630MM)	1	UR
23	90201-10M76	.WASHER, plate	2	
24	90170-09M05	.NUT	2	
25	90101-09M70	.BOLT	2	
26	90185-09M01	.NUT, self-locking	2	
27	6E5-61303-00	.STEERING EYE COMP.	2	
28	6E5-61315-00	.TIE BAR	1	

F5

FIG. 21 STEERING GUIDE ATTACHMENT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	95380-14700	.NUT	2	
30	6E5-61313-00	.ADJUSTER	1	
31	688-61311-11	.TIE BAR	1	
32	90170-14M06	.NUT	1	



F6

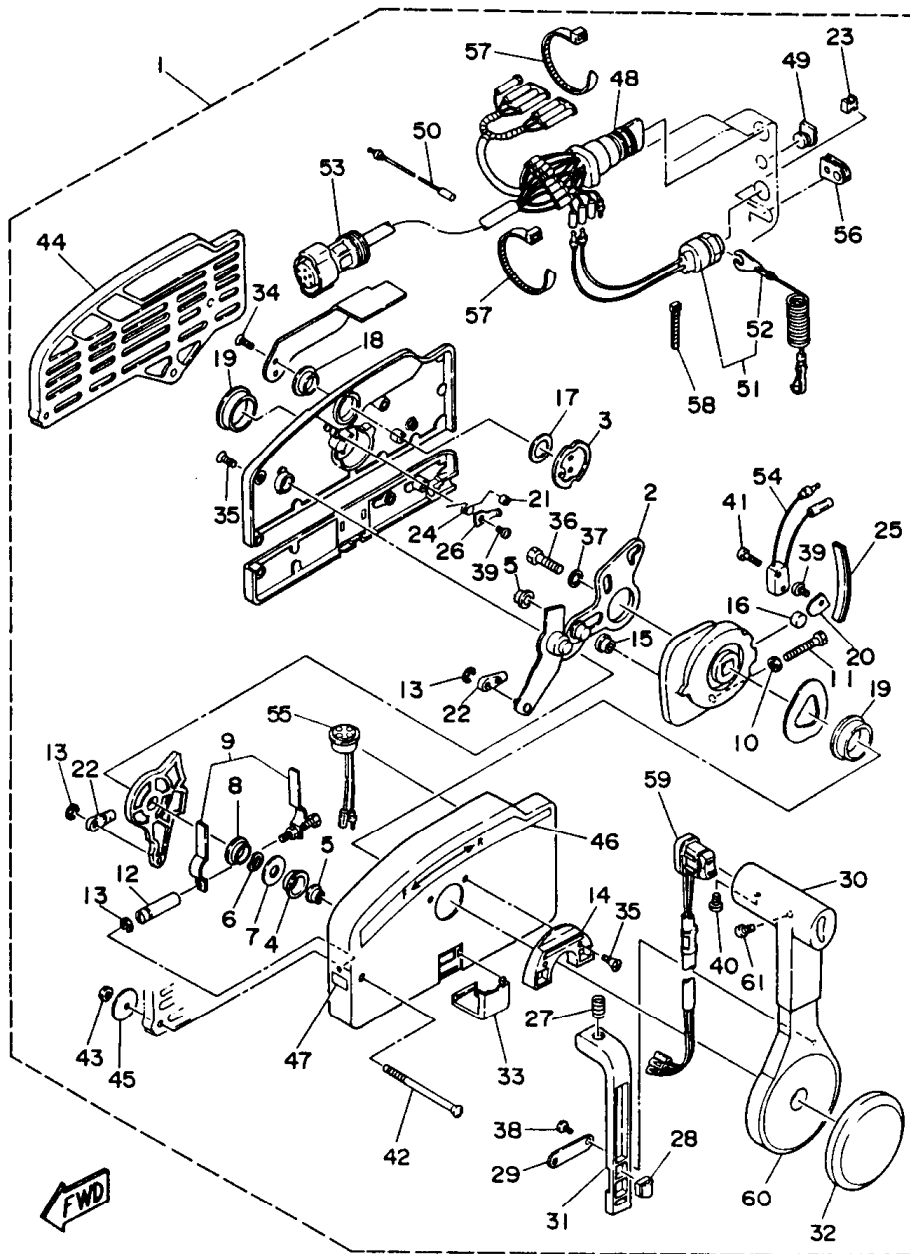


FIG. 22 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	703-48205-A1	REMOTE CONTROL ASSY	1	UR WITH TRIM & TILT SW (10P)
2	703-48261-00	.ARM, throttle	1	
3	703-48153-00	.SHAFT, free accel.	1	
4	703-48235-00	.BUSHING	1	
5	703-48273-00	.BUSHING	2	
6	703-48197-00	.WASHER, wave	1	
7	703-48268-00	.SPACER	1	
8	703-48263-00	.BUSHING	1	
9	703-48264-00	.THROTTLE, friction	1	
10	95380-05600	.NUT	1	
11	97380-05025	.BOLT	1	
12	703-48265-00	.SHAFT, friction	1	
13	93430-06024	.CIRCLIP	3	
14	703-48245-00	.PLATE, lock	1	
15	703-48252-00	.ROLLER, cam	1	
16	701-48248-00	.ROLLER, free accel.	1	
17	703-48198-00	.WASHER, wave	1	
18	703-48243-00	.BUSHING	1	
19	703-48236-00	.BUSHING 1	2	
20	703-48189-00	.RETAINER	1	
21	703-48234-00	.ROLLER, detent	1	
22	703-48345-01	.CABLE END, remote control 2	2	
23	703-48358-00	.ANCHOR, cable	1	
24	703-48244-00	.SPRING, free accel.	1	
25	703-48238-00	.SPRING, detent	5	
26	703-48246-00	.SPACER	1	
27	703-48227-00	.SPRING, neutral lock	1	
28	703-82594-00	.CLAMP	1	

F7

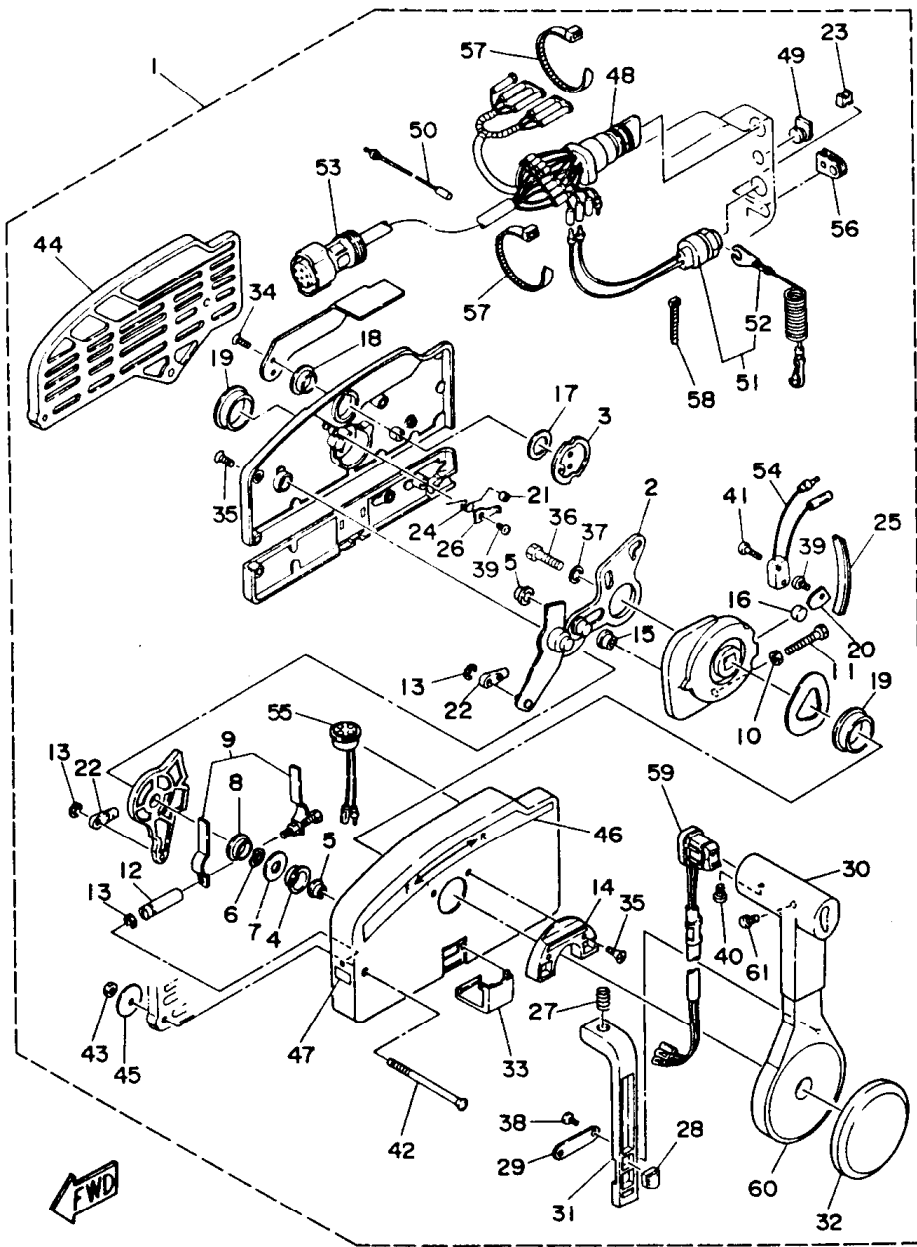


FIG. 22 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	703-48226-00	.PLATE, stopper	1	
30	703-48222-00	.GRIP, control lever	1	
31	703-48223-00	.LOCK, neutral	1	
32	703-48225-00	.COVER	1	
33	703-48219-00	.COVER, lead	1	
34	98780-05012	.SCREW, flat head	2	
35	98780-05016	.SCREW, flat head	7	
36	97395-08030	.BOLT	1	
37	92990-08600	.WASHER, plate	1	
38	98580-04010	.SCREW, pan head	2	
39	98580-04006	.SCREW, pan head	2	
40	98580-05010	.SCREW, pan head	1	
41	98580-03015	.SCREW, pan head	2	
42	703-48291-10	.SCREW (M6)	3	
43	95380-06600	.NUT	3	
44	703-48293-10	.SPACER, remote control	1	
45	701-48287-00	.WASHER	3	
46	703-48215-00	.GRAPHIC	1	
47	702-48217-00	.MARK	1	
48	703-82510-10	.MAIN SWITCH ASSY	1	
49	703-48285-00	.GROMMET 2	1	
50	703-82531-00	.WIRE, lead	1	
51	688-82575-01	.ENGINE STOP SWITCH ASSY	1	
52	682-82556-00	..STOPPER	1	
53	688-8258A-20	.EXTENSION, wire harness	1	L:5M (10P)
54	703-82540-00	.NEUTRAL SWITCH ASSY	1	
55	703-83383-A0	.BUZZER	1	
56	703-48284-00	.GROMMET	1	

A4

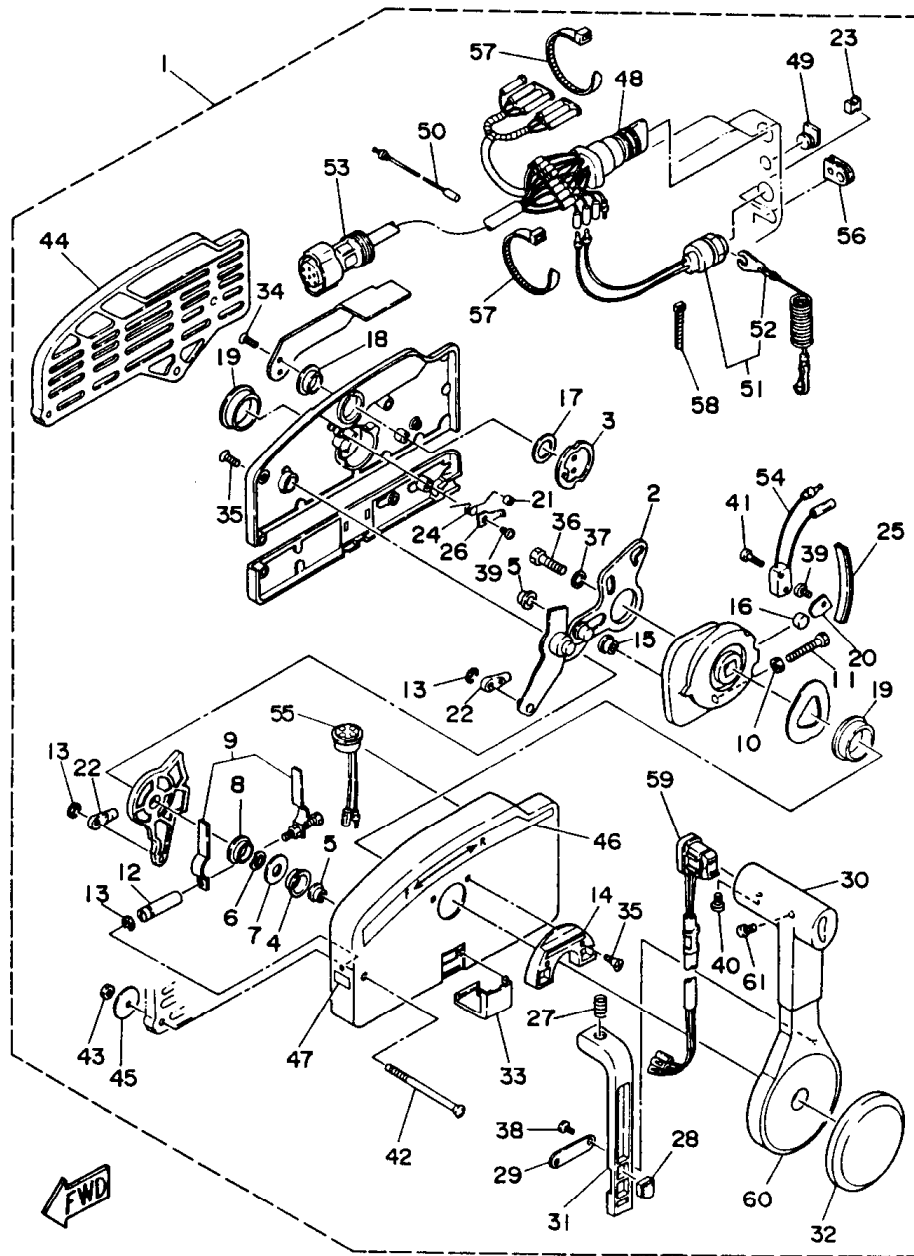
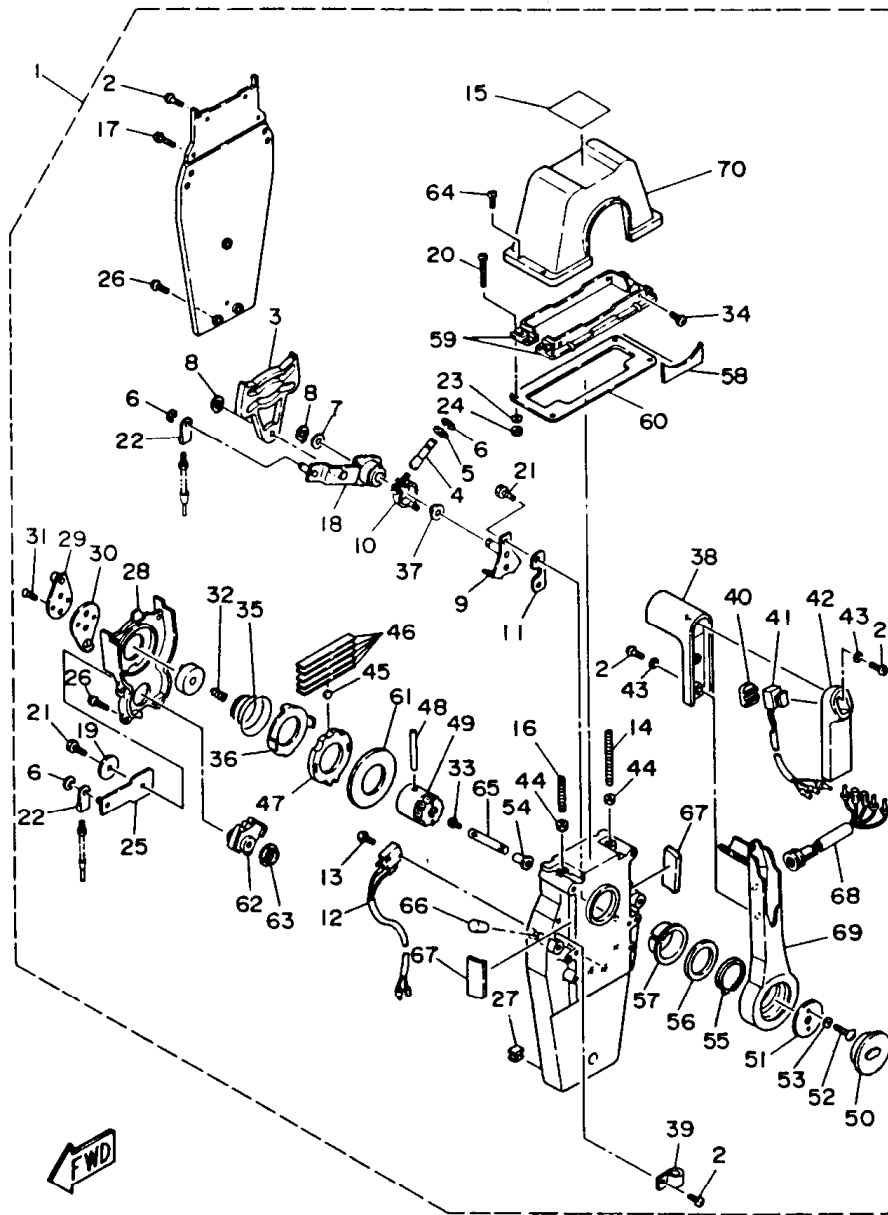


FIG. 22 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	90465-13169	.CLAMP	2	
58	80L-26397-00	.BAND	1	
59	703-82563-01	.TRIM & TILT SWITCH ASSY	1	
60	703-48221-00	.LEVER, control	1	
61	98580-04010	.SCREW, pan head	1	

A5

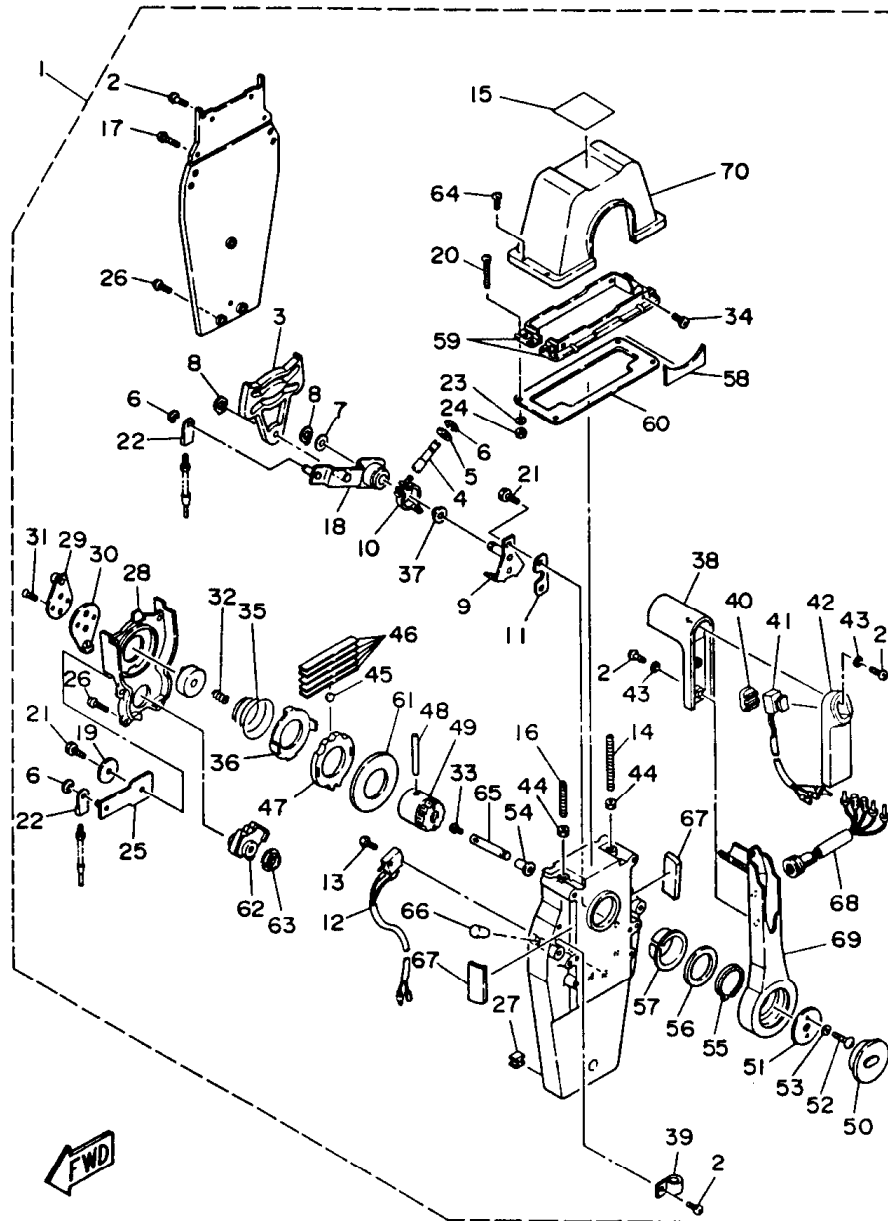
FIG. 23 REMOTE CONTROL ASSY 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	704-48205-12	REMOTE CONTROL ASSY	1	SINGLE
2	98580-05016	.SCREW, pan head	6	
3	EL8-48251-00	.PLATE, cam	1	
4	704-48265-00	.SHAFT, friction	1	
5	701-48246-00	.SPACER	1	
6	93430-06024	.CIRCLIP	3	
7	92990-10600	.WASHER, plate	1	
8	EL8-48259-00	.CIRCLIP	2	
9	704-48262-00	.SHAFT, throttle	1	
10	704-48264-00	.THROTTLE, friction	1	
11	704-48266-00	.SPACER	1	
12	704-82540-00	.NEUTRAL SWITCH ASSY	1	
13	6A5-48129-10	.SCREW 3	2	
14	EL8-48281-00	.SCREW	1	
15	704-48215-00	.GRAPHIC	1	
16	704-48281-00	.SCREW	1	
17	98580-05525	.SCREW, pan head	2	
18	704-48261-00	.ARM, throttle	1	
19	EL8-48191-00	.WASHER 1	1	
20	704-48283-00	.SCREW	4	
21	97395-06018	.BOLT	3	
22	703-48345-01	.CABLE END, remote control 2	2	
23	704-48287-00	.WASHER	4	
24	95380-05600	.NUT	4	
25	EL8-48271-00	.ARM, shift	1	
26	EL8-48127-00	.SCREW 1	9	
27	703-48358-00	.ANCHOR, cable	1	
28	EL8-48231-00	.HOUSING, gear	1	

A6

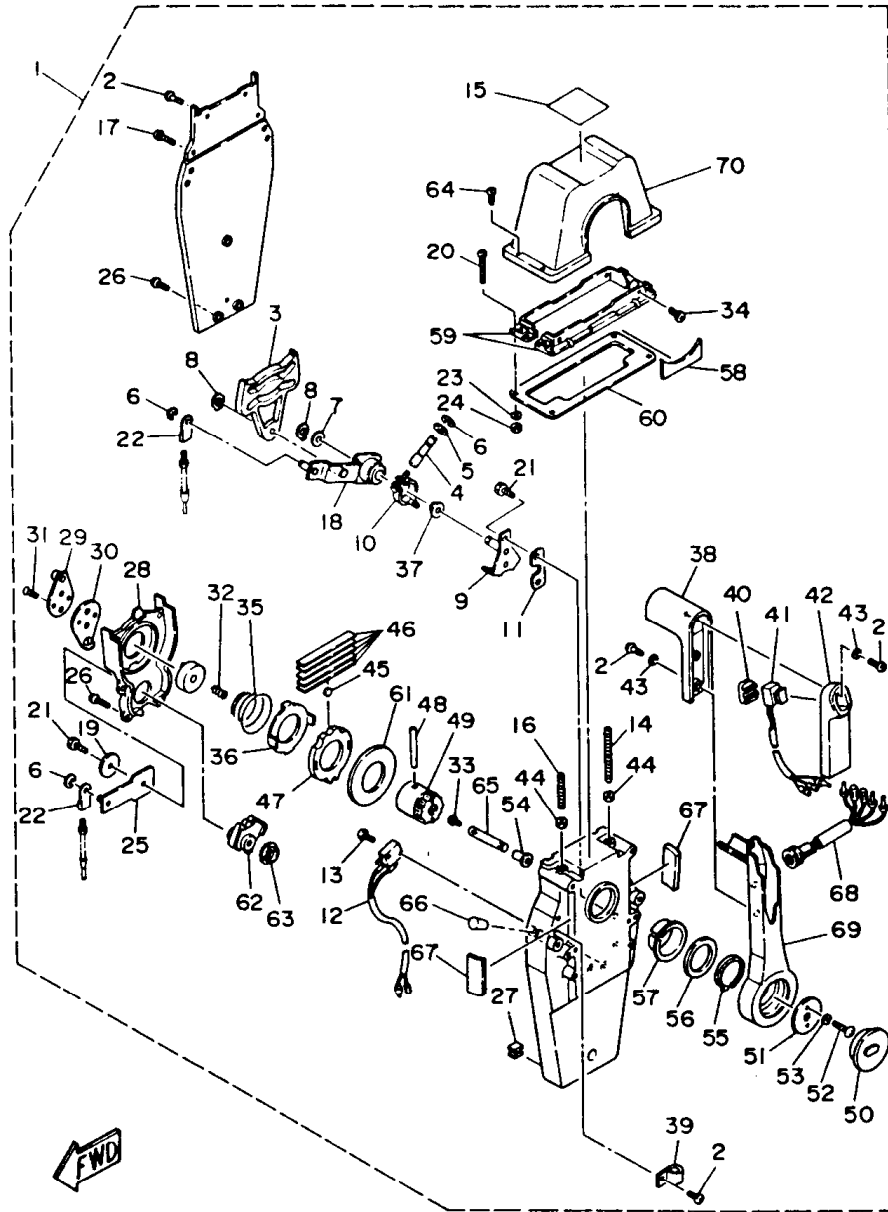
FIG. 23 REMOTE CONTROL ASSY 2



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
29	EL8-48241-00	.ARM, drive	1	
30	EL8-48254-00	.STOPPER, throttle adjust	1	
31	92780-06020	.SCREW, flat head	2	
32	EL8-48158-00	.SPRING 1	1	
33	98580-04006	.SCREW, pan head	1	
34	98780-05018	.SCREW, flat head	4	
35	EL8-48244-00	.SPRING, free accel.	1	
36	EL8-48245-00	.PLATE, lock	1	
37	703-48263-00	.BUSHING	1	
38	704-48222-00	.GRIP, control lever	1	
39	704-82594-00	.CLAMP	1	
40	704-48228-00	.HOLDER, switch	1	
41	704-82563-00	.TRIM & TILT SWITCH ASSY	1	
42	704-48229-00	.GRIP, control lever	1	
43	92990-05300	.WASHER, internal tooth	3	
44	95380-06600	.NUT	2	
45	701-48248-00	.ROLLER, free accel.	1	
46	703-48238-00	.SPRING, detent	5	
47	EL8-48232-00	.GEAR	1	
48	EL8-48164-00	.PIN 2	1	
49	704-48242-00	.SHAFT, drive	1	
50	704-48225-00	.COVER	1	
51	704-48192-00	.WASHER 2	1	
52	97890-06018	.SCREW, pan head	2	
53	92990-06300	.WASHER, internal tooth	2	
54	702-48263-00	.BUSHING	1	
55	EL8-48279-00	.CIRCLIP 2	1	
56	704-48193-00	.WASHER 3	1	

A7

FIG. 23 REMOTE CONTROL ASSY 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	EL8-48234-00	.BUSHING 1	1	
58	704-48219-00	.COVER, lead	1	
59	704-48144-00	.PLATE, stopper 2	2	
60	704-48176-00	.GROMMET	1	
61	703-48192-00	.WASHER 2	1	
62	EL8-48233-00	.GEAR 2	1	
63	702-48235-00	.BUSHING	1	
64	704-48282-00	.SCREW	4	
65	EL8-48153-10	.SHAFT, free accel.	1	
66	704-48166-00	.PLUG	1	
67	704-48284-00	.GROMMET	2	
68	704-82541-10	.WIRE, lead	1	
69	704-48221-00	.LEVER, control	1	
70	704-48119-00	.COVER	1	

B1

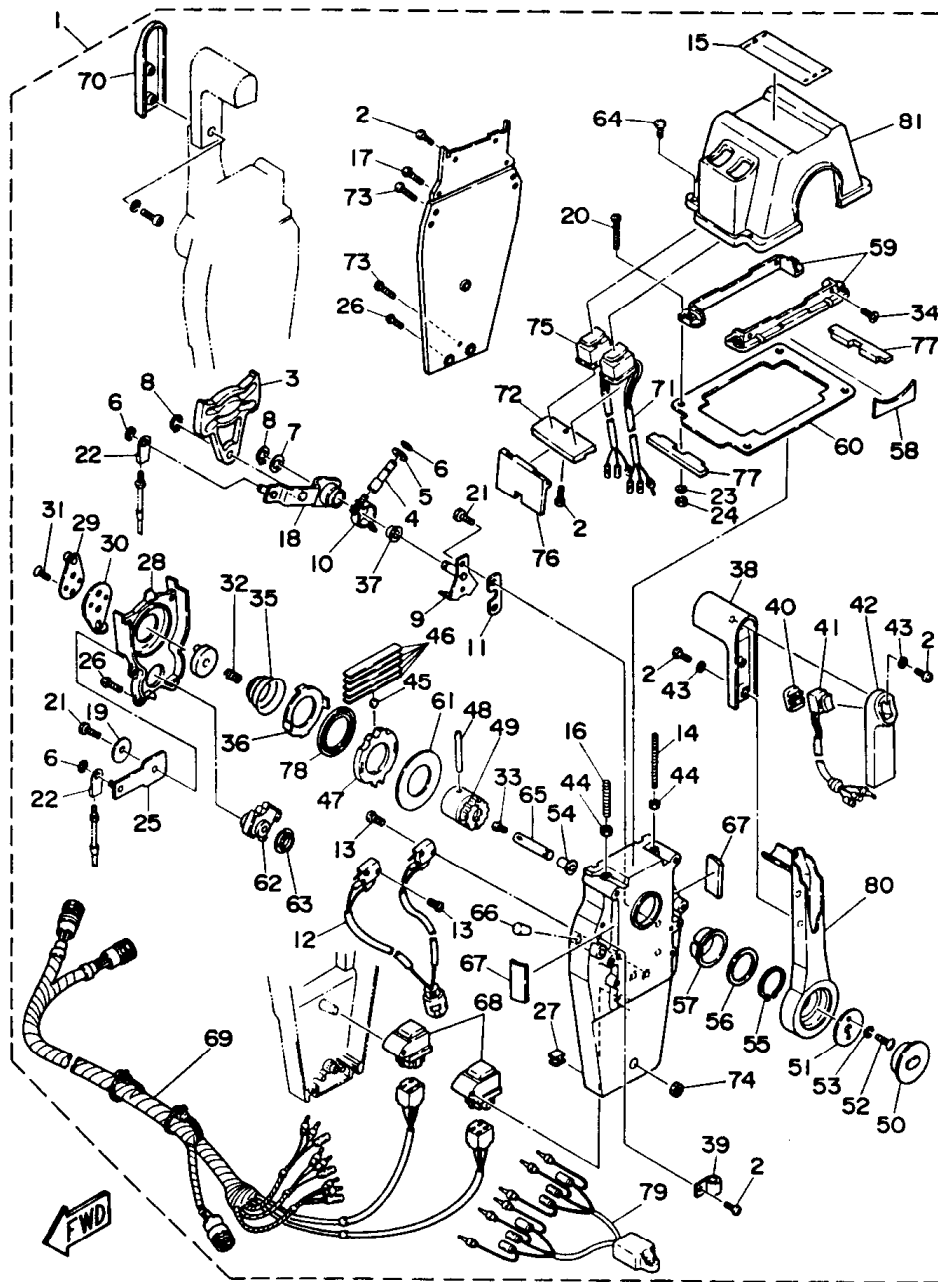


FIG. 24 REMOTE CONTROL ASSY 3

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	704-48207-30	REMOTE CONTROL ASSY	1	TWIN
2	98580-05016	.SCREW, pan head	12	
3	EL8-48251-00	.PLATE, cam	2	
4	704-48265-00	.SHAFT, friction	2	
5	701-48246-00	.SPACER	2	
6	93430-06024	.CIRCLIP	8	
7	92990-10600	.WASHER, plate	2	
8	EL8-48259-00	.CIRCLIP	4	
9	704-48262-00	.SHAFT, throttle	2	
10	704-48264-00	.THROTTLE, friction	2	
11	704-48266-00	.SPACER	2	
12	704-82540-10	.NEUTRAL SWITCH ASSY	1	
13	6A5-48129-10	.SCREW 3	4	
14	EL8-48281-00	.SCREW	2	
15	704-48215-10	.GRAPHIC	1	
16	704-48281-00	.SCREW	2	
17	98580-05525	.SCREW, pan head	4	
18	704-48261-00	.ARM, throttle	2	
19	EL8-48191-00	.WASHER 1	2	
20	704-48283-00	.SCREW	4	
21	97395-06018	.BOLT	6	
22	703-48345-01	.CABLE END, remote control 2	4	
23	704-48287-00	.WASHER	4	
24	95380-05600	.NUT	4	
25	EL8-48271-00	.ARM, shift	2	
26	EL8-48127-00	.SCREW 1	16	
27	703-48358-00	.ANCHOR, cable	2	
28	EL8-48231-00	.HOUSING, gear	2	

B2

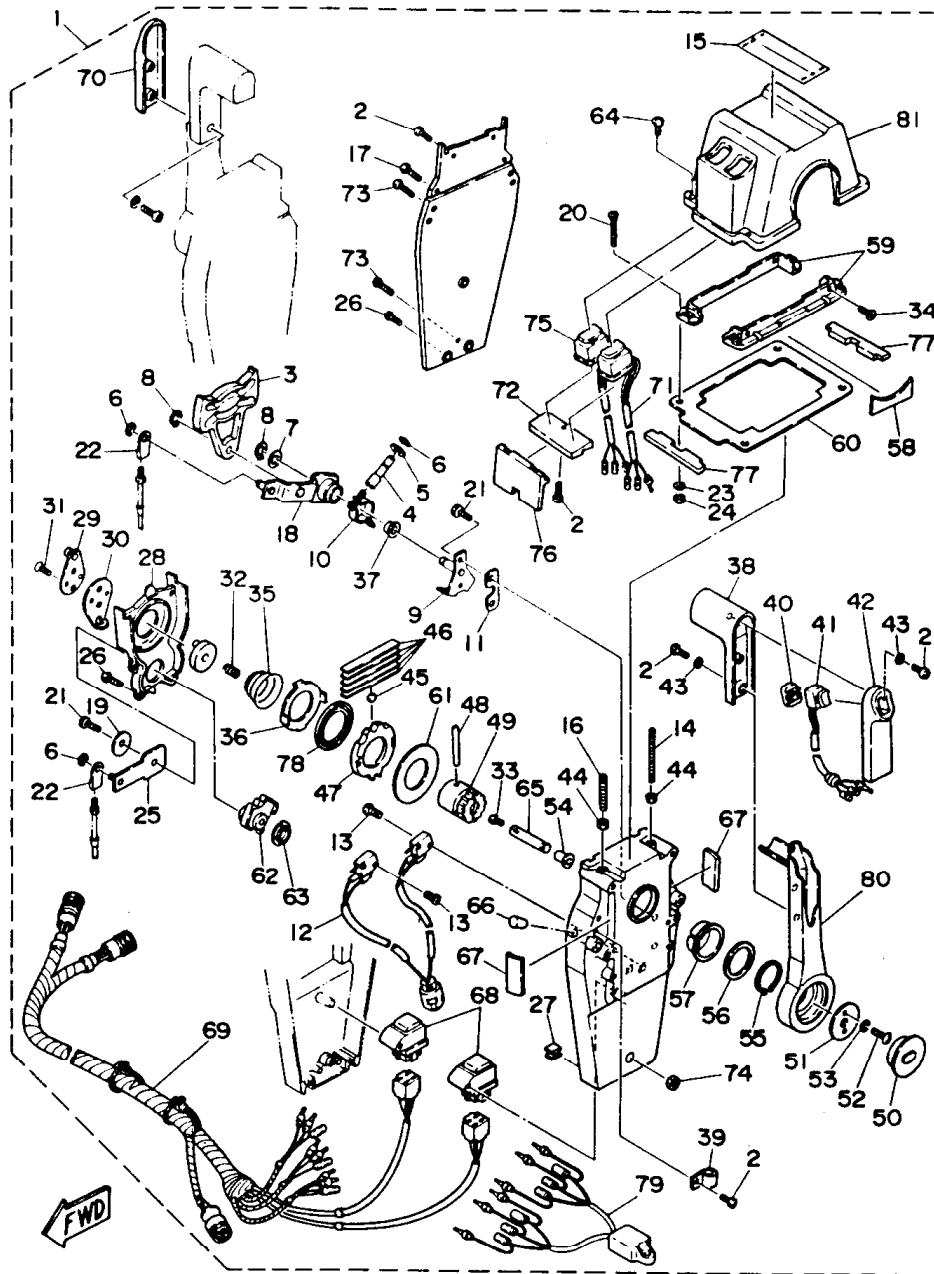


FIG. 24 REMOTE CONTROL ASSY 3

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	EL8-48241-00	.ARM, drive	2	
30	EL8-48254-00	.STOPPER, throttle adjust	2	
31	92780-06020	.SCREW, flat head	4	
32	EL8-48158-00	.SPRING 1	2	
33	98580-04006	.SCREW, pan head	2	
34	98780-05018	.SCREW, flat head	4	
35	EL8-48244-00	.SPRING, free accel.	2	
36	EL8-48245-00	.PLATE, lock	2	
37	703-48263-00	.BUSHING	2	
38	704-48222-00	.GRIP, control lever	2	
39	704-82594-00	.CLAMP	2	
40	704-48228-00	.HOLDER, switch	1	
41	704-82563-30	.TRIM & TILT SWITCH ASSY	1	
42	704-48229-00	.GRIP, control lever	1	
43	92990-05300	.WASHER, internal tooth	6	
44	95380-06600	.NUT	4	
45	701-48248-00	.ROLLER, free accel.	2	
46	703-48238-00	.SPRING, detent	10	
47	EL8-48232-00	.GEAR	2	
48	EL8-48164-00	.PIN 2	2	
49	704-48242-00	.SHAFT, drive	2	
50	704-48225-00	.COVER	2	
51	704-48192-00	.WASHER 2	2	
52	97890-06018	.SCREW, pan head	4	
53	92990-06300	.WASHER, internal tooth	4	
54	702-48263-00	.BUSHING	2	
55	EL8-48279-00	.CIRCLIP 2	2	
56	704-48193-00	.WASHER 3	2	

B3

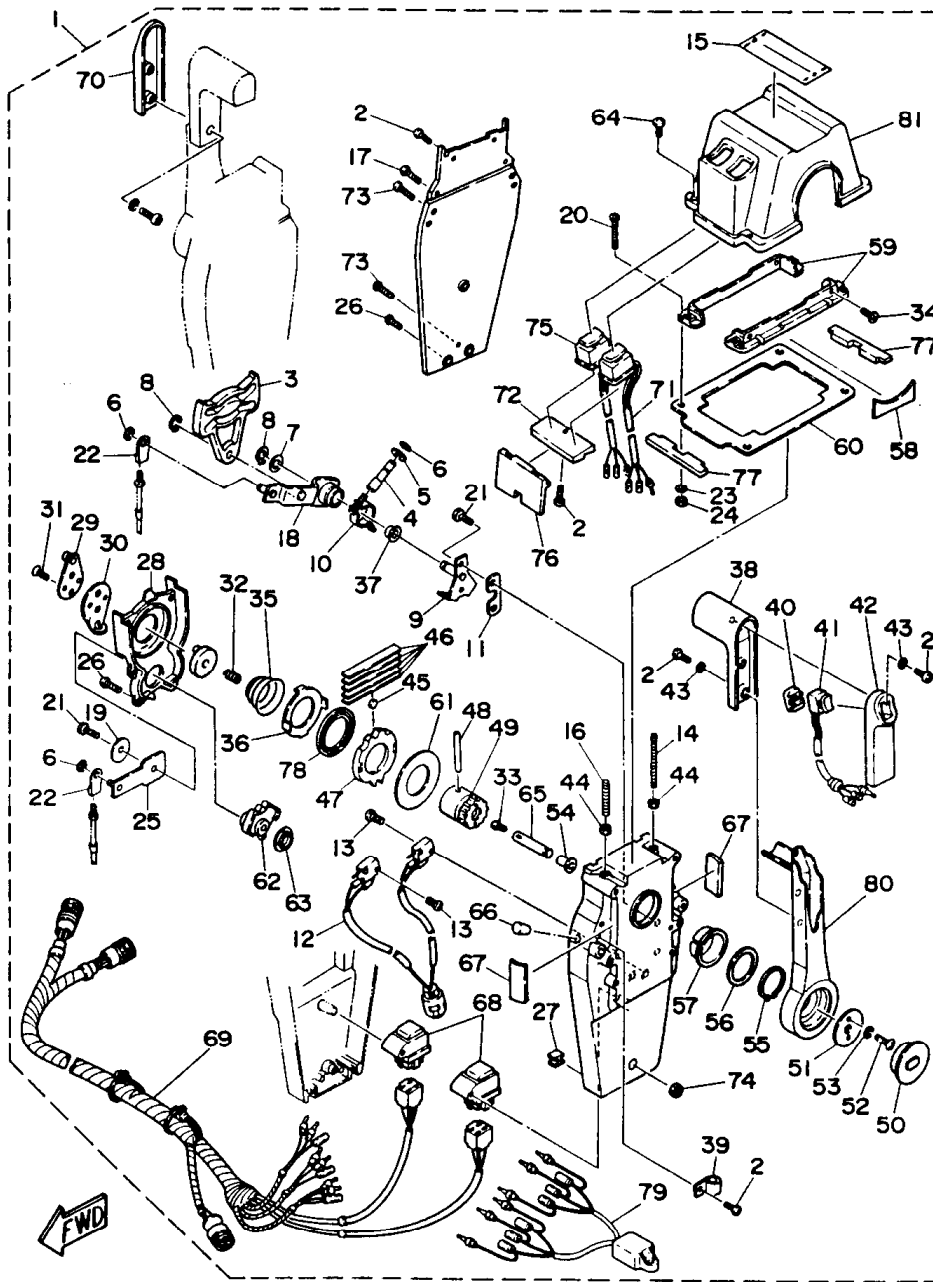


FIG. 24 REMOTE CONTROL ASSY 3

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	EL8-48234-00	.BUSHING 1	2	
58	704-48219-00	.COVER, lead	2	
59	704-48144-00	.PLATE, stopper 2	2	
60	704-48176-10	.GROMMET	1	
61	703-48192-00	.WASHER 2	2	
62	EL8-48233-00	.GEAR 2	2	
63	702-48235-00	.BUSHING	2	
64	704-48282-00	.SCREW	4	
65	EL8-48153-10	.SHAFT, free accel.	2	
66	704-48166-00	.PLUG	2	
67	704-48284-00	.GROMMET	4	
68	704-81950-00	.RELAY ASSY	2	
69	704-82590-10	.WIRE HARNESS ASSY	1	
70	704-48229-10	.GRIP, control lever	1	
71	704-82563-10	.TRIM & TILT SWITCH ASSY	1	
72	704-48228-10	.HOLDER, switch	1	
73	704-48128-00	.SCREW 2	3	
74	704-48156-00	.NUT 1	1	
75	704-82563-20	.TRIM & TILT SWITCH ASSY	1	
76	704-48285-00	.GROMMET 2	1	
77	704-48286-00	.GROMMET 3	2	
78	704-48178-00	.PLATE, shaft	2	
79	704-87107-00	.CONDENSER ASSY	1	
80	704-48221-00	.LEVER, control	1	
81	704-48119-20	.COVER	1	

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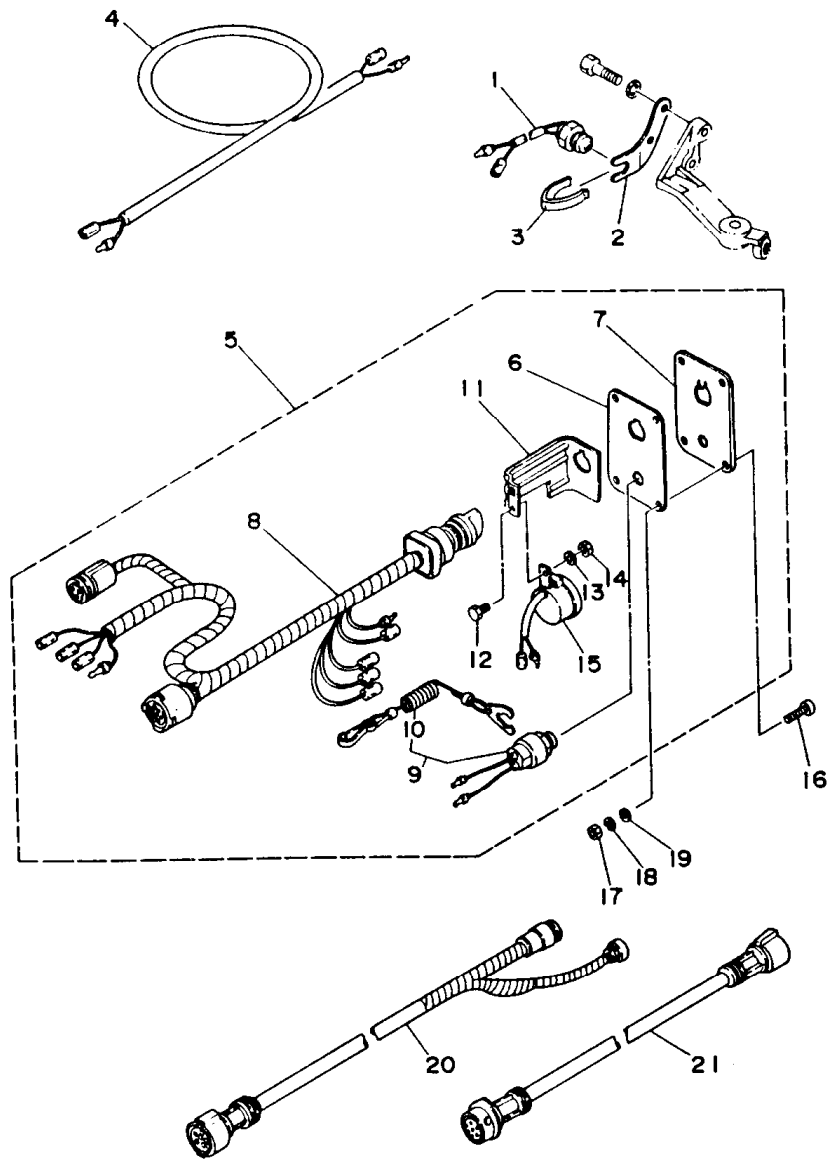
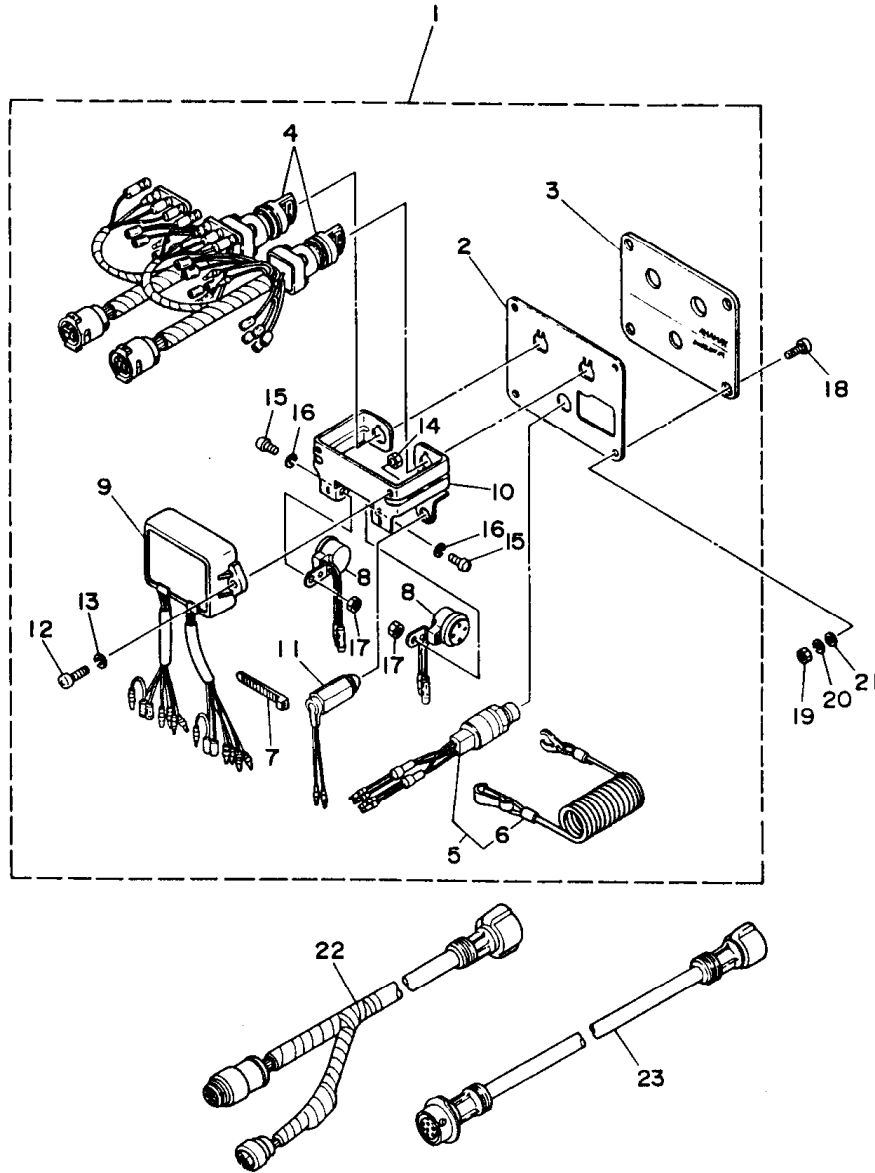


FIG. 25 OPTIONAL PARTS 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	688-82540-11	NEUTRAL SWITCH ASSY	1	
2	663-82554-01	STAY, neutral switch	1	
3	663-82555-01	DAMPER, main switch 1	1	
4	688-82541-10	WIRE, lead	1	
5	6R5-82570-01	PANEL SWITCH ASSY	1	
6	6R5-82588-00	.PLATE	1	
7	6R5-82571-00	.PANEL, switch	1	
8	704-82510-02	.MAIN SWITCH ASSY	1	
9	688-82575-01	.ENGINE STOP SWITCH ASSY	1	
10	682-82556-00	..STOPPER	1	
11	6R5-82581-00	.STAY, cord clamp	1	
12	97303-05012	.BOLT	1	
13	92990-05100	.WASHER, spring	1	
14	95303-05700	.NUT	1	
15	6R5-83383-00	.BUZZER	1	
16	90149-05M05	SCREW	4	
17	95380-05600	NUT	4	
18	92990-05100	WASHER, spring	4	
19	92990-05600	WASHER, plate	4	
20	688-8258A-50	EXTENSION, wire harness	1	L:5M (10P)
21	688-8258A-10	EXTENSION, wire harness	1	UR L:2M (10P)
	688-8258A-30	EXTENSION, wire harness	1	UR L:3M (10P)

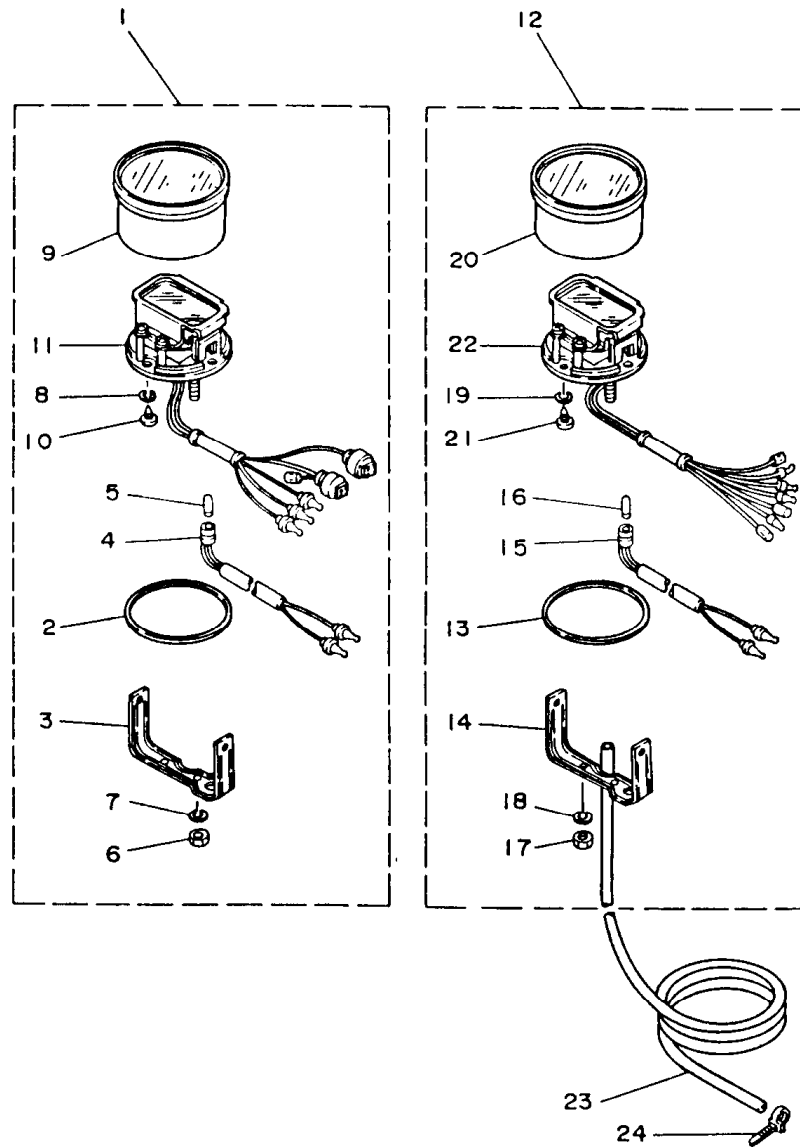
FIG. 26 OPTIONAL PARTS 2:FOR DIGITAL METER(FIG.27)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61B-82570-00	PANEL SWITCH ASSY	1	
2	61B-82588-00	.PLATE	1	
3	61B-82571-00	.PANEL, switch	1	
4	61B-82510-00	.MAIN SWITCH ASSY	2	
5	6K1-82575-00	.KILL SWITCH ASSY	1	
6	682-82556-00	..STOPPER	1	
7	704-82581-00	.STAY, cord clamp	2	
8	6R5-83383-00	.BUZZER	2	
9	61B-85830-00	.CONTROL UNIT ASSY	1	
10	61B-83614-00	.BRACKET	1	
11	61B-84301-00	.PILOT LIGHT ASSY 1	1	
12	92580-06020	.SCREW, pan head	2	
13	92990-06100	.WASHER, spring	2	
14	95380-06600	.NUT	2	
15	98580-05010	.SCREW, pan head	2	
16	92990-05100	.WASHER, spring	2	
17	95380-05600	.NUT	2	
18	90149-05M05	SCREW	4	
19	95380-05600	NUT	4	
20	92990-05100	WASHER, spring	4	
21	92990-05600	WASHER, plate	4	
22	61B-8258A-00	EXTENSION, wire harness	1	
23	688-8258A-10	EXTENSION, wire harness	1	UR L:2M (10P)
	688-8258A-30	EXTENSION, wire harness	1	UR L:3M (10P)

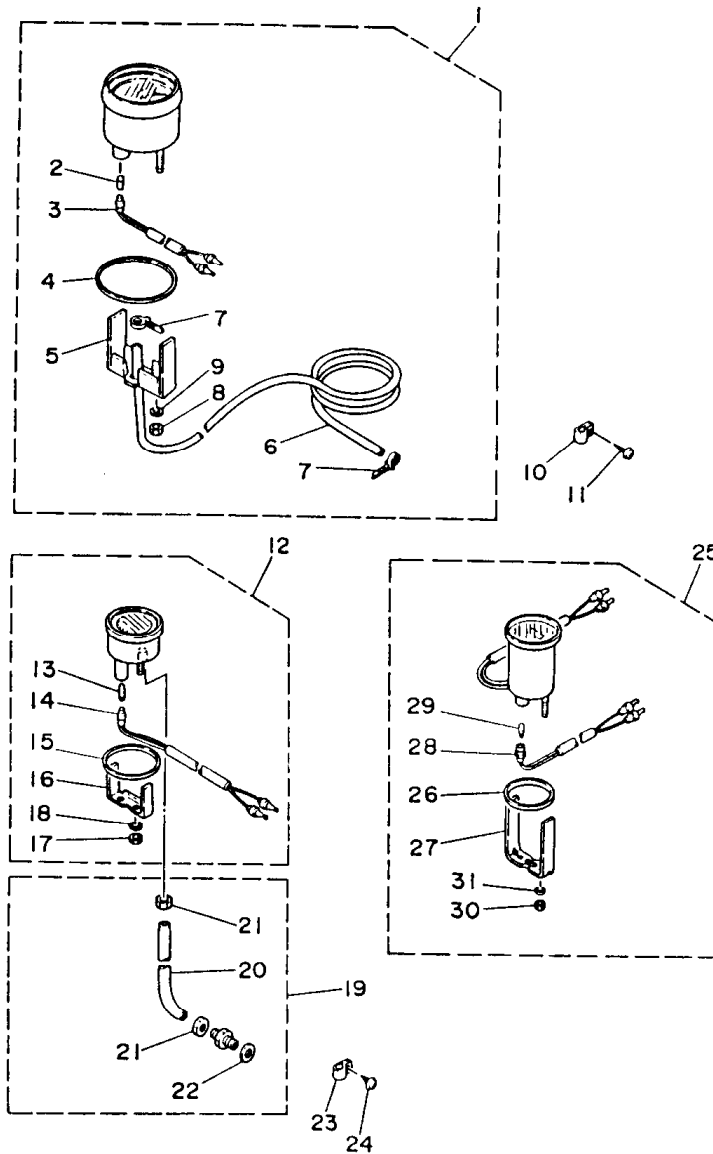
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FIG. 27 OPTIONAL PARTS 3 : DIGITAL METER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6Y5-83500-02	DIGITAL METER ASSY (TACHO, TRIM)	1	
2	6Y5-8353J-00	.GASKET, upper	1	
3	6Y5-8355X-00	.BRACKET, meter 1	1	
4	6Y5-83586-00	.SOCKET ASSY	1	
5	10L-83517-00	.BULB (12V 2W)	1	
6	95301-04600	.NUT	2	
7	92901-04100	.WASHER, spring	2	
8	6Y5-83589-00	.GASKET	1	
9	6Y5-8350A-00	.METER COMP.	1	
10	90164-03016	.SCREW, tapping	2	
11	6Y5-8357J-01	.DISPLAY UNIT	1	
12	6Y5-83500-A0	DIGITAL MULTI METER ASSY	1	
13	6Y5-8353J-00	.GASKET, upper	1	
14	6Y5-8355X-M0	.BRACKET, meter 1	1	
15	6Y5-83586-00	.SOCKET ASSY	1	
16	10L-83517-00	.BULB (12V 2W)	1	
17	95301-04600	.NUT	2	
18	92901-04100	.WASHER, spring	2	
19	6Y5-83589-00	.GASKET	1	
20	6Y5-8350A-M0	.METER COMP.	1	
21	90164-03016	.SCREW, tapping	2	
22	6Y5-8357J-A0	.DISPLAY UNIT	1	
23	6Y5-83557-00	TUBE	1	
24	90465-11M10	CLAMP	2	

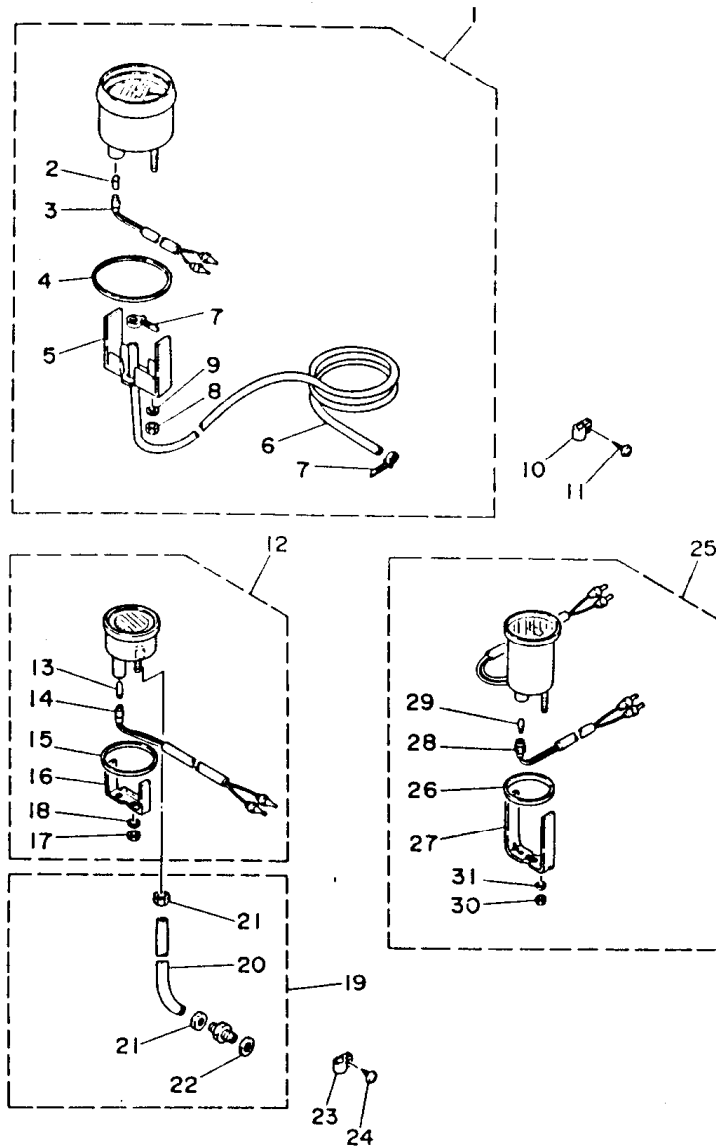
FIG. 28 OPTIONAL PARTS 4



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6Y5-83510-10	SPEEDOMETER ASSY	1	
2	688-83516-00	.BULB	1	
3	6Y5-83536-10	.SOCKET, meter	1	
4	6Y5-83523-00	.DAMPER	1	
5	6Y5-83514-00	.PLATE, fitting	1	
6	688-83557-00	.TUBE	1	
7	90465-11M10	.CLAMP	2	
8	95303-05600	.NUT	2	
9	92990-05100	.WASHER, spring	2	
10	90601-31402	NYLON CLIP 1	5	
11	97780-40116	SCREW, tapping	5	
12	6Y5-83660-10	WATER PRESSURE METER ASSY	1	
13	6Y5-83518-00	.BULB, meter	1	
14	6Y5-83536-00	.SOCKET, meter	1	
15	688-83664-00	.DAMPER	1	
16	688-83665-00	.PLATE, fitting	1	
17	95303-05600	.NUT	2	
18	92990-05100	.WASHER, spring	2	
19	688-83667-00	SENDER	1	
20	688-83666-00	.TUBE	1	
21	663-83668-00	.NUT, nipple	2	
22	90430-14115	.GASKET	1	
23	90601-31402	NYLON CLIP 1	5	
24	97780-40116	SCREW, tapping	5	
25	6Y5-83504-01	HOUR METER ASSY	1	
26	688-83664-00	.DAMPER	1	
27	6Y5-83577-00	.PLATE, fitting	1	
28	6Y5-83536-00	.SOCKET, meter	1	

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FIG. 28 OPTIONAL PARTS 4



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6Y5-83518-00	.BULB, meter	1	
30	95303-04600	.NUT	2	
31	92903-04100	.WASHER, spring	2	

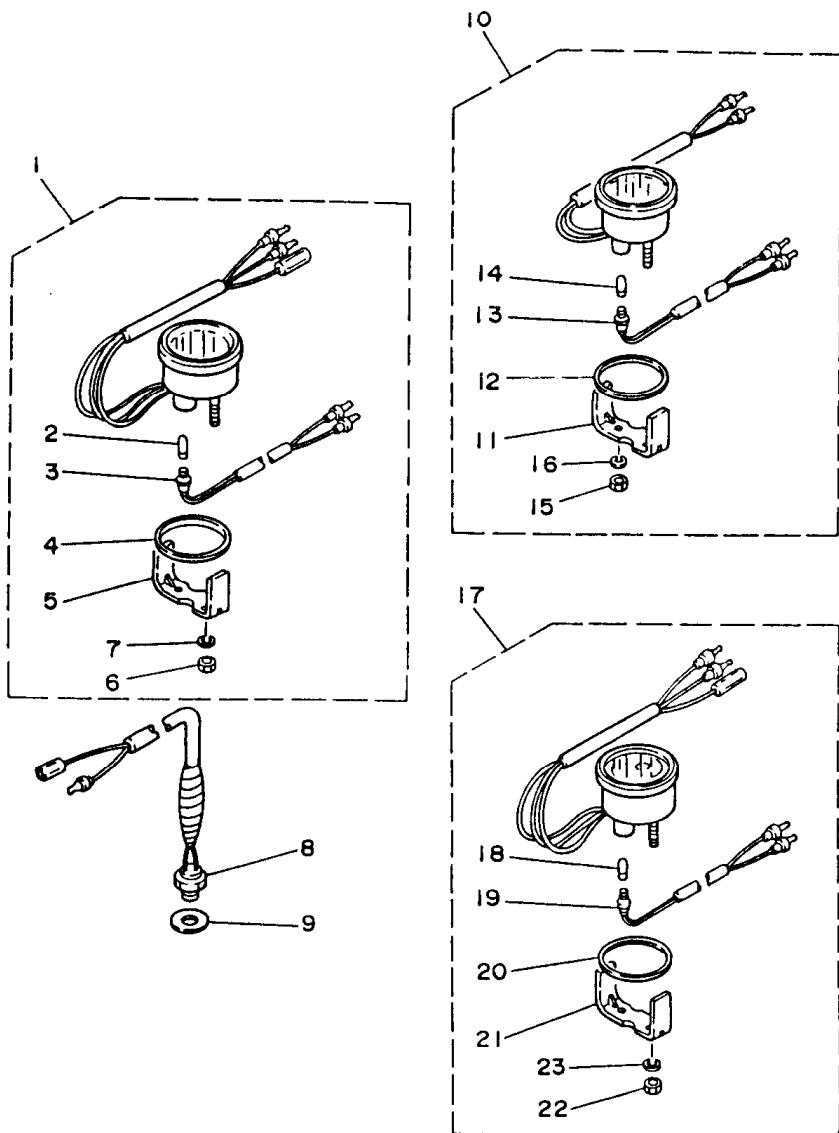
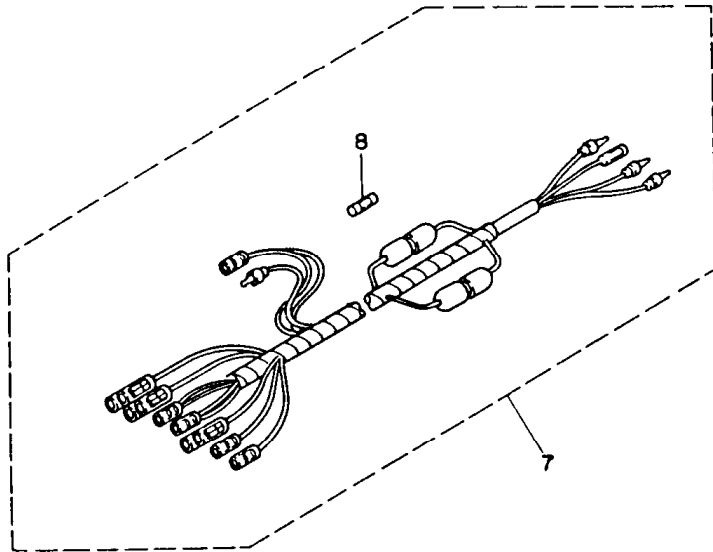
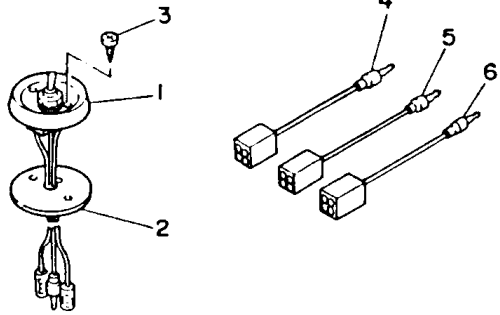


FIG. 29 OPTIONAL PARTS 5

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6Y5-83590-00	WATER TEMPERATURE ASSY	1	
2	6Y5-83518-00	.BULB, meter	1	
3	6Y5-83536-00	.SOCKET, meter	1	
4	688-83664-00	.DAMPER	1	
5	6Y5-83544-00	.PLATE, fitting	1	
6	95303-04600	.NUT	2	
7	92903-04100	.WASHER, spring	2	
8	688-83591-00	THERMO UNIT	1	
9	90430-14115	GASKET	1	
10	6Y5-83503-00	VOLTMETER ASSY	1	
11	6Y5-83544-00	.PLATE, fitting	1	
12	688-83664-00	.DAMPER	1	
13	6Y5-83536-00	.SOCKET, meter	1	
14	6Y5-83518-00	.BULB, meter	1	
15	95303-04600	.NUT	2	
16	92903-04100	.WASHER, spring	2	
17	6Y5-85750-10	FUEL METER ASSY	1	
18	6Y5-83518-00	.BULB, meter	1	
19	6Y5-83536-00	.SOCKET, meter	1	
20	688-83664-00	.DAMPER	1	
21	6Y5-83544-00	.PLATE, fitting	1	
22	95303-04600	.NUT	2	
23	92903-04100	.WASHER, spring	2	

FIG. 30 OPTIONAL PARTS 6

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	688-82563-10	TRIM & TILT SWITCH ASSY	1	
2	688-82388-00	PLATE	1	
3	97780-40116	SCREW, tapping	2	
4	6Y5-82149-00	WIRE, lead (BLUE)	1	UR
5	6Y5-82117-00	WIRE, lead (BLACK)	1	UR
6	6Y5-82521-00	WIRE, lead (YELLOW)	1	UR
7	6Y5-83553-M0	WIRE, lead	1	
8	1E6-82151-00	.FUSE (10A)	2	



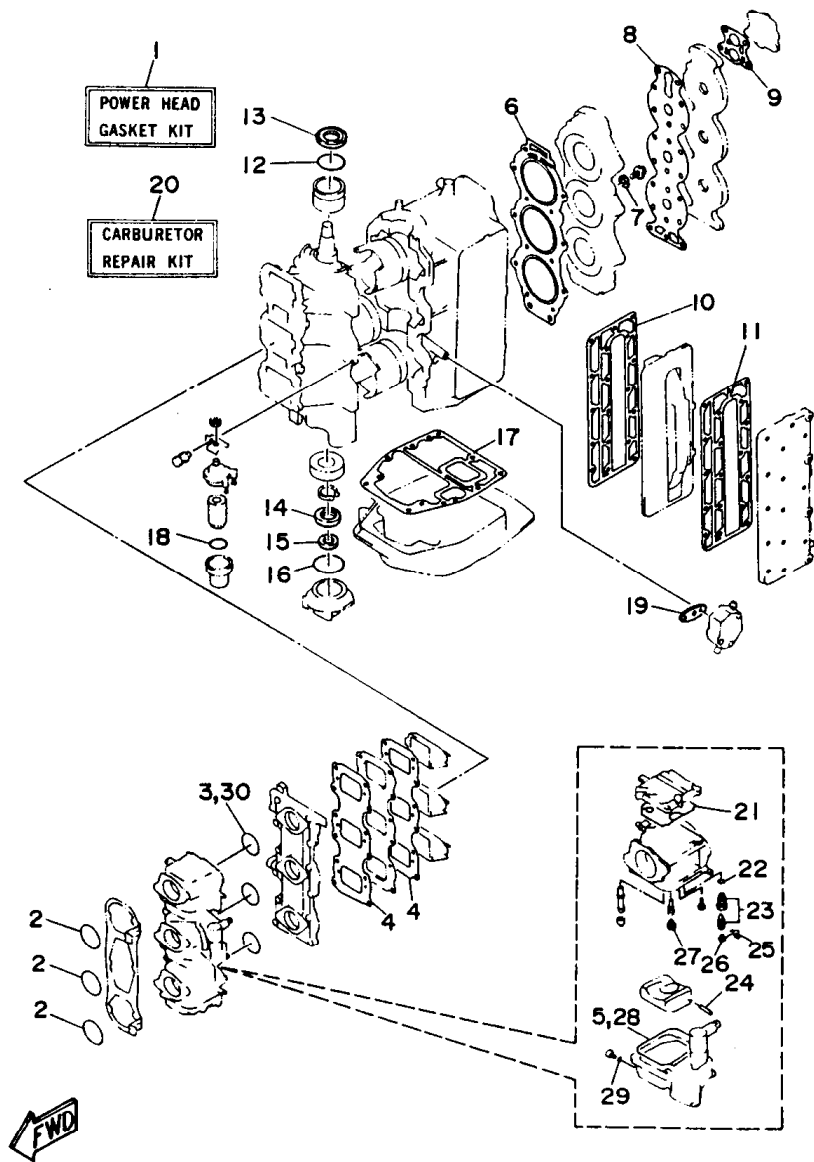
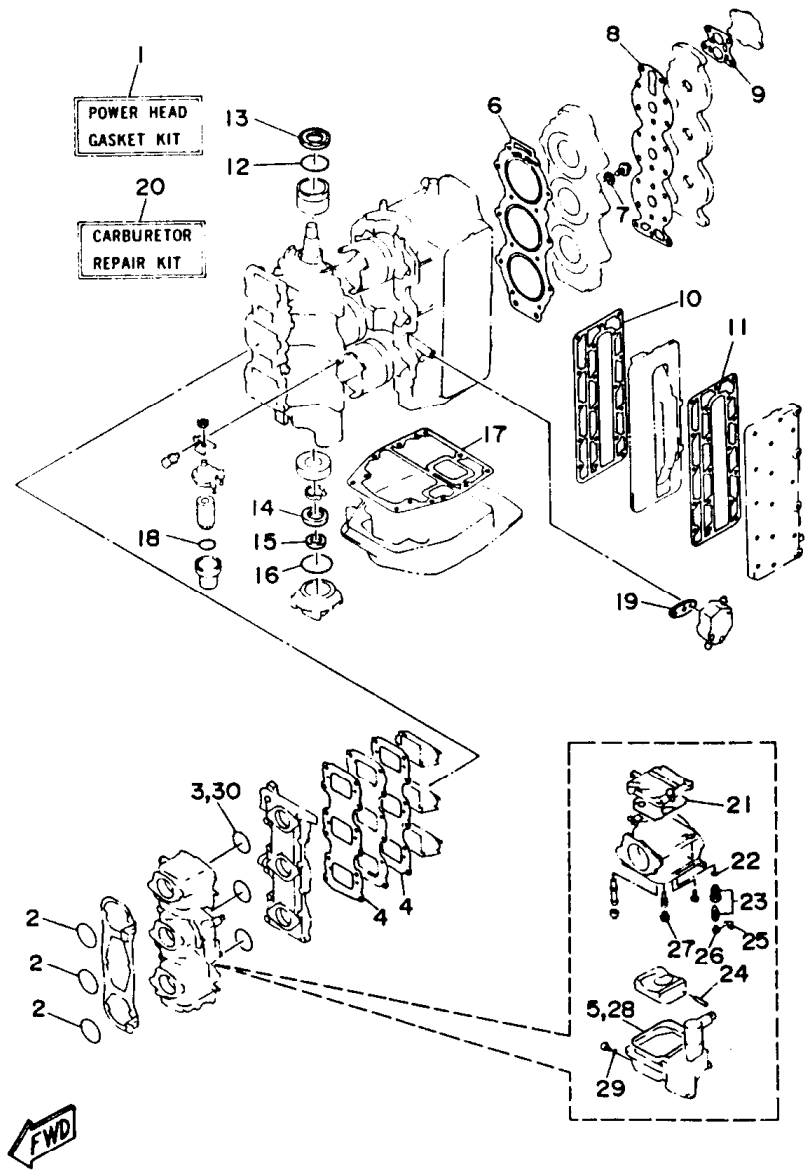


FIG. 31 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6H1-W0001-01	POWER HEAD GASKET KIT	1	
2	93210-46044	.O-RING	3	
3	93210-39ME4	.O-RING	3	
4	688-13621-A1	.GASKET, valve seat	2	
5	6H4-14984-00	.GASKET, float chamber	3	
6	688-11181-A0	.GASKET, cylinder head 1	1	
7	90430-14115	.GASKET	1	
8	688-11193-A1	.GASKET, head cover 1	1	
9	688-12414-A1	.GASKET, cover	1	
10	688-41112-A0	.GASKET, exhaust inner cover	1	
11	688-41114-A0	.GASKET, exhaust outer cover	1	
12	93210-46M16	.O-RING	1	
13	93102-36M24	.OIL SEAL	1	
14	93102-30M05	.OIL SEAL	1	
15	93104-20M02	.OIL SEAL	1	
16	93210-62269	.O-RING	1	
17	688-45113-A0	.GASKET, upper casing	1	
18	93210-37M25	.O-RING	1	
19	650-24431-A0	.GASKET, fuel pump 1	1	
20	6H1-W0093-10	CARBURETOR REPAIR KIT	1	
21	6H4-14147-10	.GASKET	1	
22	93210-04228	.O-RING	1	
23	692-14590-00	.NEEDLE VALVE ASSY	1	
24	6H4-14548-00	.PIN, float arm	1	
25	663-14159-00	.CLIP	1	
26	676-14186-00	.PIN, float	1	
27	676-14966-00	.CAP	1	
28	6H4-14984-00	.GASKET, float chamber	1	

FIG. 31 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93210-04230	.O-RING	1	
30	93210-39ME4	.O-RING	1	



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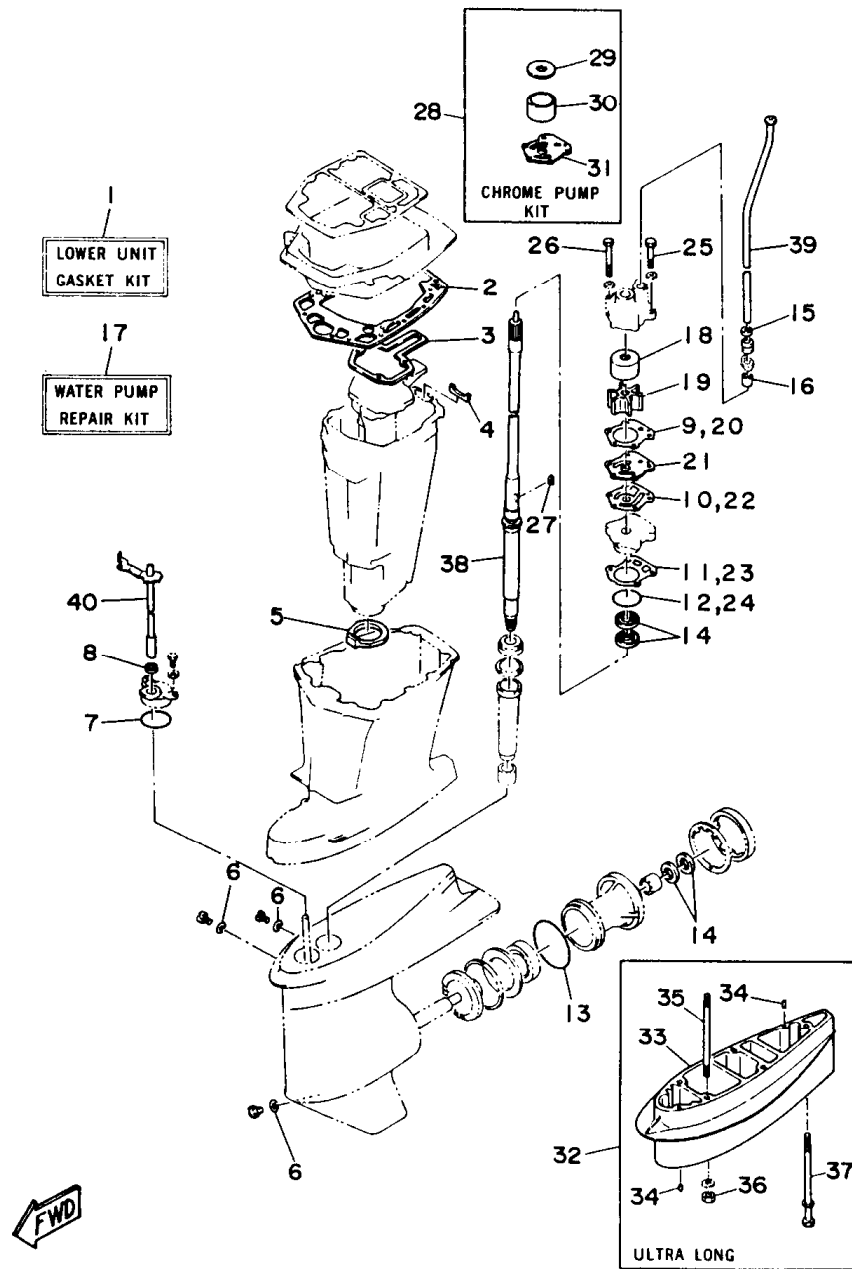


FIG. 32 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	688-W0001-21	LOWER UNIT GASKET KIT	1	
2	688-45114-A1	.GASKET, upper casing	1	
3	688-41134-A0	.GASKET, exhaust manifold	1	
4	688-41133-00	.GASKET, exhaust manifold 1	1	
5	688-45123-00	.GASKET, muffler	1	
6	90430-08020	.GASKET	3	
7	93210-49046	.O-RING	1	
8	93106-09014	.OIL SEAL	1	
9	688-44315-A0	.GASKET, water pump	1	
10	688-44324-A0	.GASKET, cartridge	1	
11	688-44316-A0	.GASKET, water pump	1	
12	93210-46044	.O-RING	1	
13	93210-85M97	.O-RING	1	
14	93101-25M03	.OIL SEAL	2	
15	90430-12072	.GASKET	1	
16	663-44366-00	.DAMPER, water seal	1	
17	692-W0078-01	WATER PUMP REPAIR KIT	1	
18	688-44322-00	.INSERT, cartridge	1	
19	688-44352-03	.IMPELLER	1	
20	688-44315-A0	.GASKET, water pump	1	
21	688-44323-00	.OUTER PLATE, cartridge	1	
22	688-44324-A0	.GASKET, cartridge	1	
23	688-44316-A0	.GASKET, water pump	1	
24	93210-46044	.O-RING	1	
25	97395-08050	.BOLT	2	
26	97395-08070	.BOLT	2	
27	90280-04M04	.KEY, woodruff	1	
28	688-W0078-1A	CHROME PUMP KIT	1	

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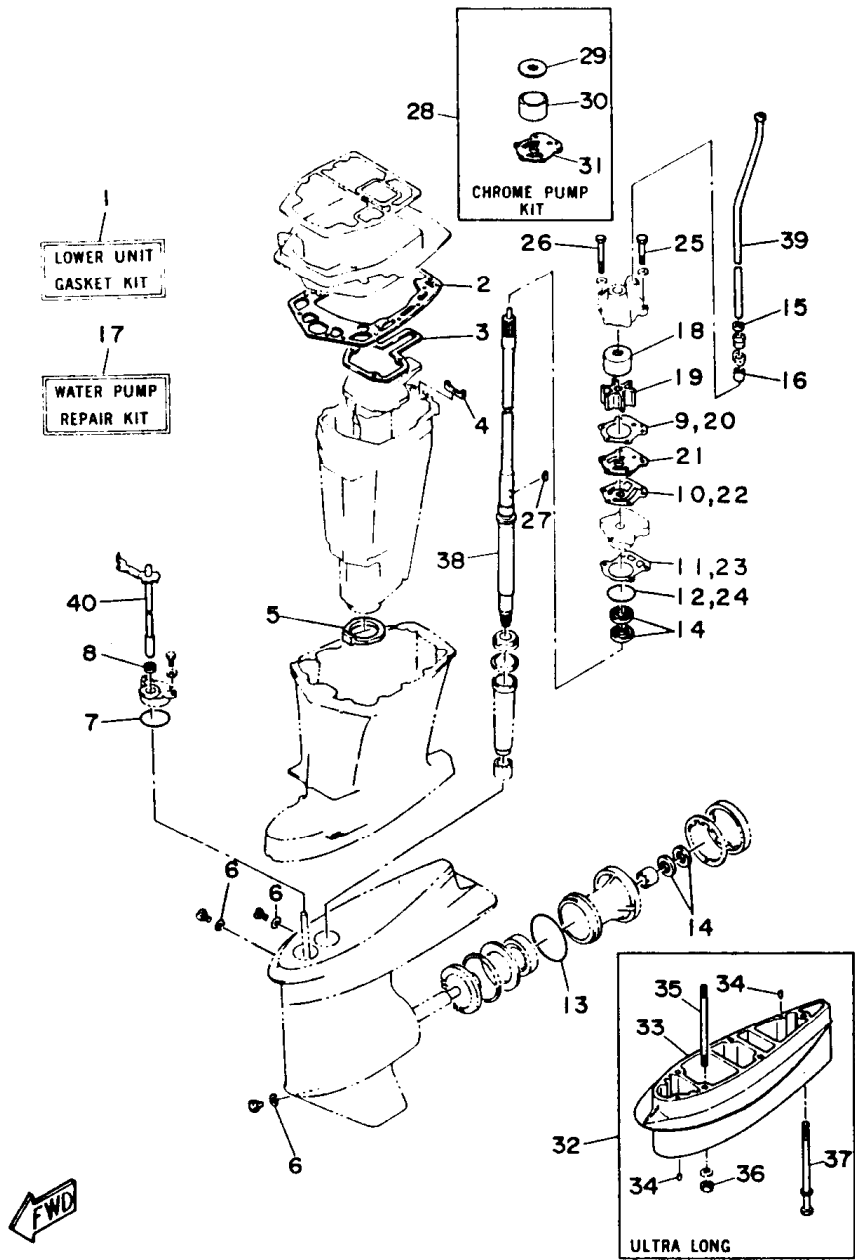


FIG. 32 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	688-44321-41	.INNER PLATE, cartridge	1	
30	688-44322-41	.INSERT, cartridge	1	
31	688-44323-40	.OUTER PLATE, cartridge	1	
32	6H1-W0072-01-EK	EXTENSION KIT	1	
33	688-45211-00-EK	.EXTENSION	1	ULTRA LONG
34	93606-12019	.PIN, dowel	4	ULTRA LONG
35	90116-10M05	.BOLT, stud	4	ULTRA LONG
36	95380-10600	.NUT	4	ULTRA LONG
37	90119-08M86	.BOLT, with washer	1	ULTRA LONG
38	688-45501-22	.DRIVE SHAFT COMP.	1	ULTRA LONG
39	688-44361-20	.TUBE, water	1	ULTRA LONG
40	6H1-44120-21	.HANDLE GEAR SHIFT ASSY	1	ULTRA LONG

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6H1-W0070-42	8-17	688-13610-00	3-12	6H1-15100-02-94	1- 2	648-24434-01	6-16	6H1-42694-00	8-23	6H1-43840-11	12- 3
6H1-W0072-01-EK	32-32	688-13621-A1	3-10	6H1-15359-01-94	2- 1	648-24435-02	6-20	6H1-42711-00-EK	9- 1	6H1-43841-10	12-25
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6H1-W0090-41-EK	1- 1	6H1-13641-02-94	3- 6	6H1-15772-00	1-56	655-24521-01	6- 9	663-42724-00	9-11	6H1-43845-01	12-38
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689-W4266-20	8-19	6H4-14147-10	31-21	6H1-21752-00	5-34	6H1-24633-00	5-40	6G1-42748-00	9-23	6H1-43856-10	12-26
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