

# **PARTS CATALOGUE**

**F115TRC** (68V3)

**LF115TRC** (68W3)

**F115AET'04** (68V3)

**FL115AET'04** (68W3)

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

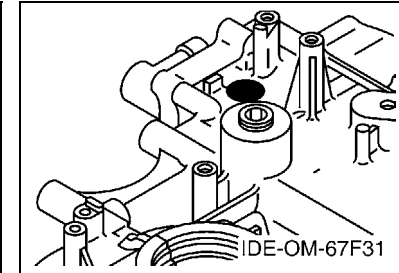
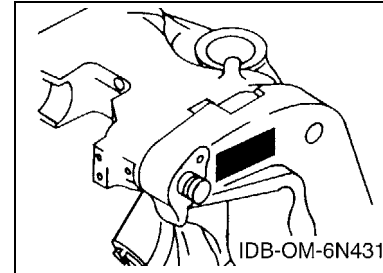
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

## 5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

## 6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F115	68V-1016859	F115A	68V-1016859
LF115	68W-1000743	FL115A	68W-1000743

## 9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

## 10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	68V3	F115TRC,F115AET
2	68W3	LF115TRC,FL115AET

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FUEL INJECTION NOZZLE .....	C3
FUEL INJECTION PUMP .....	C5
FUEL 1 .....	C7
FUEL 2 .....	D2
GENERATOR .....	D3
ELECTRICAL 1 .....	D5
ELECTRICAL 2 .....	D6
ELECTRICAL 3 .....	E1
STARTING MOTOR .....	E2
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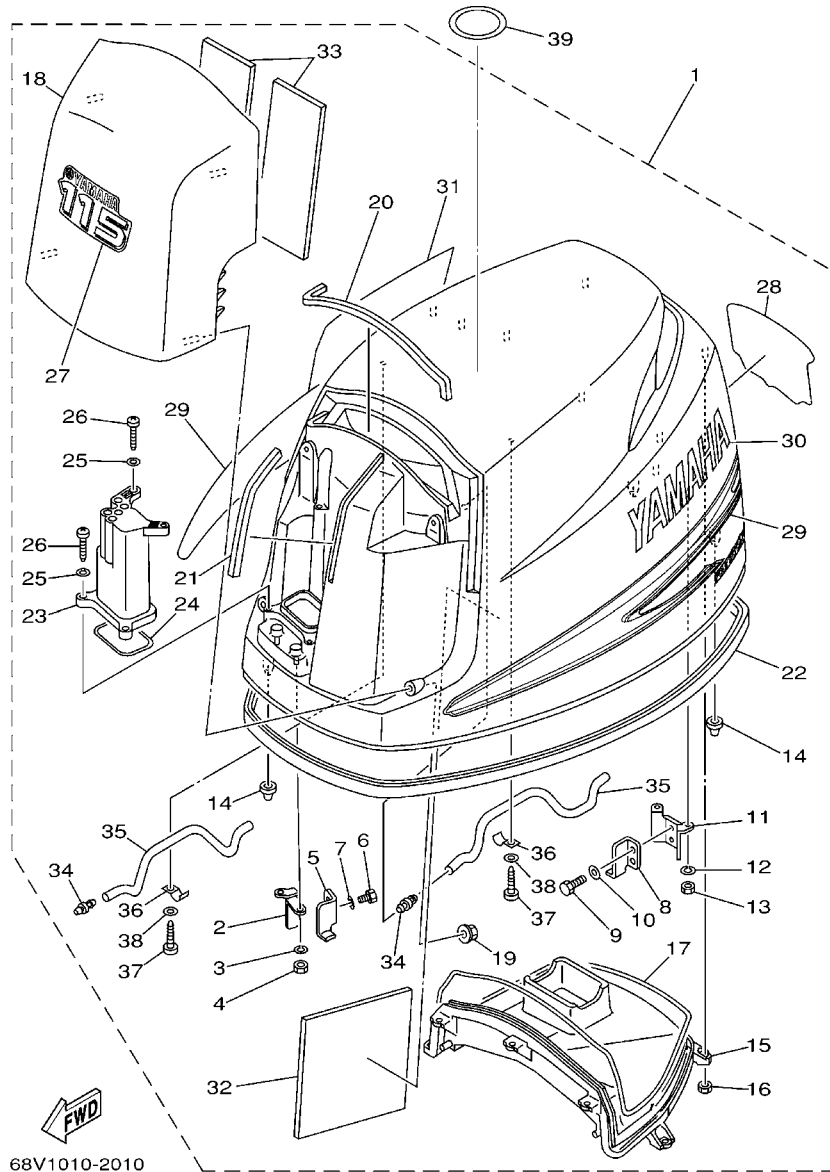
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SHEET2/2

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POWER TRIM & TILT ASSY 2 .....	B2*
UPPER CASING .....	B4*
OIL PAN .....	B6*
LOWER CASING & DRIVE 1 .....	C1*
LOWER CASING & DRIVE 2 .....	C5*
LOWER CASING & DRIVE 3 .....	C7*
LOWER CASING & DRIVE 4 .....	D4*
FUEL TANK .....	D6*
STEERING GUIDE ATTACHMENT 1 .....	D7*
STEERING GUIDE ATTACHMENT 2 .....	E1*
REMOTE CONTROL BOX .....	E2*
METER 1 .....	E3*
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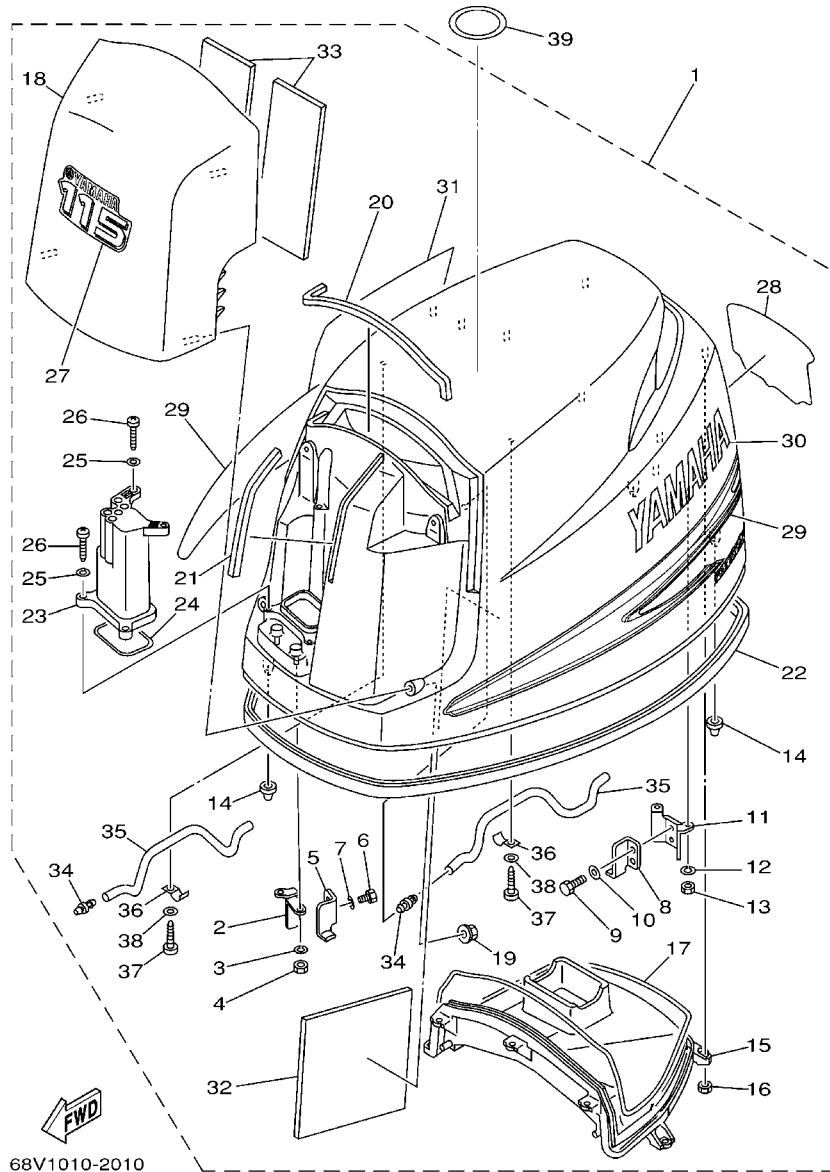
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68V1010-2010

FIG. 1 TOP COWLING

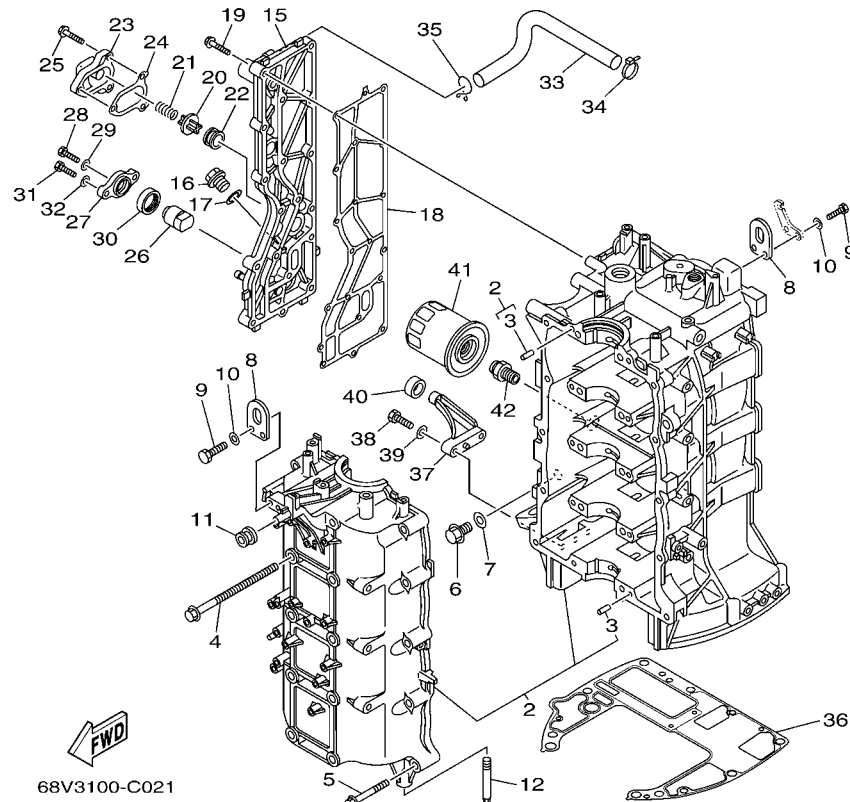
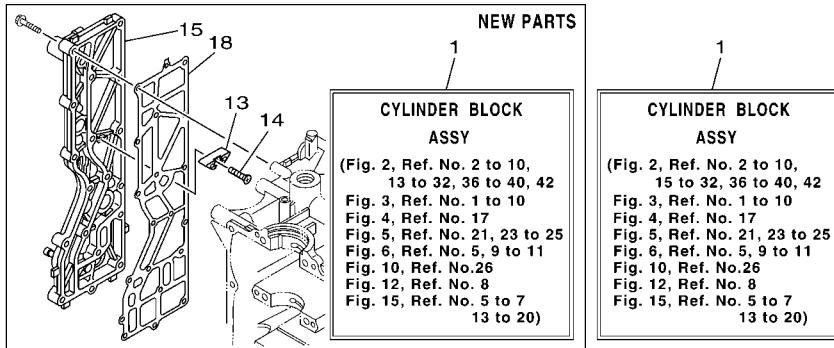
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-42610-10-8D	TOP COWLING ASSY	1	1	
	68V-42610-A0-8D	TOP COWLING ASSY	1		F115TJR
2	68V-42647-00	.HOLDER, CLAMP BAND	1	1	
3	92990-06100	.WASHER, SPRING	2	2	
4	95380-06600	.NUT, HEXAGON	2	2	
5	68V-42651-00	.HOOK	1	1	
6	97095-06012	.BOLT	2	2	
7	92995-06600	.WASHER	2	2	
8	68V-42652-00	.HOOK	1	1	
9	97095-06012	.BOLT	2	2	
10	92995-06600	.WASHER	2	2	
11	67F-42649-00	.HOLDER, CLAMP BAND	1	1	
12	92990-06100	.WASHER, SPRING	2	2	
13	95380-06600	.NUT, HEXAGON	2	2	
14	67F-42662-00	.DAMPER	3	3	
15	68V-42613-00	.MOLDING, AIR DUCT	1	1	
16	95380-06600	.NUT, HEXAGON	7	7	
17	68V-42629-00	.SEAL	1	1	
18	68V-42612-00-8D	.AIR DUCT, TOP COWLING	1	1	
19	90179-06M28	.NUT	4	4	
20	68V-42628-00	.SEAL	1	1	
21	68V-42718-00	.RUBBER, SEAL 3	1	1	
22	68V-42615-00	.SEAL	1	1	
23	68V-42632-00	.WINDOW	1	1	
24	68V-42634-00	.SEAL, WINDOW	1	1	
25	92990-05200	.WASHER, PLAIN	4	4	
26	97780-50625	.SCREW, TAPPING	4	4	



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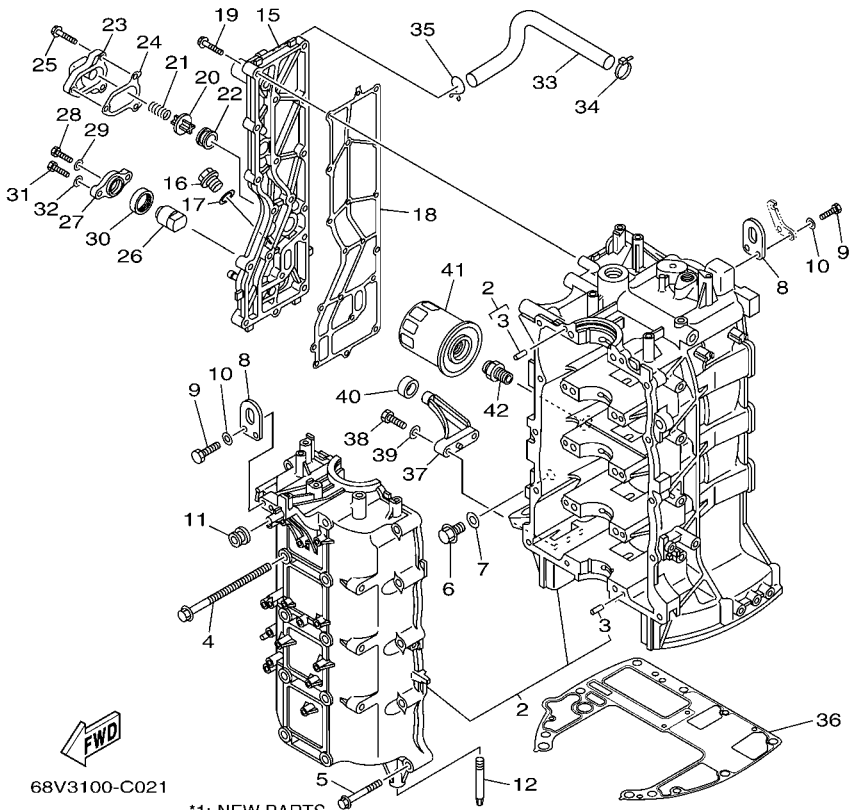
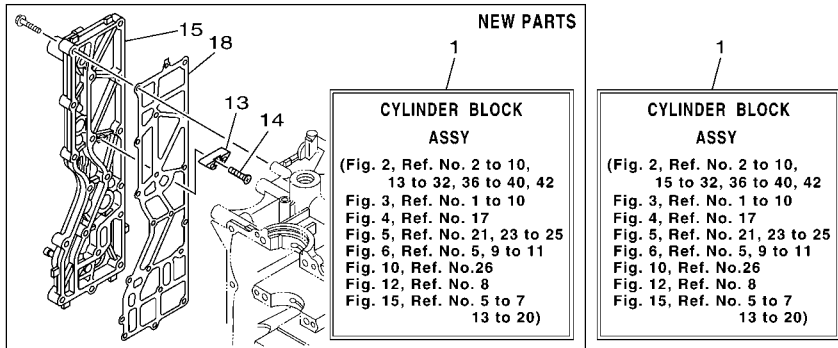
FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
			1	1			
27	68V-42677-10	.GRAPHIC, FRONT	1	1			
	68V-42677-A0	.GRAPHIC, FRONT	1				F115TJR
28	68V-42678-10	.GRAPHIC, REAR	1	1			
	68V-42678-A0	.GRAPHIC, REAR	1				F115TJR
29	68V-W0070-10	.GRAPHIC SET	1	1			
30	68V-42681-10	.MARK, COWLING	1	1			
31	68V-42682-10	.MARK, COWLING	1	1			
32	68V-42617-00	.DAMPER, FORM	1	1			
33	68V-42619-00	.DAMPER, FORM	2	2			
34	6H3-44391-01	.NIPPLE, HOSE	2	2			
35	90445-10M18	.HOSE (L295)	2	2			
36	90465-08M63	.CLAMP	2	2			
37	97780-50620	.SCREW, TAPPING	2	2			
38	92990-05200	.WASHER, PLAIN	2	2			
39	67F-13434-02	LABEL, CAUTION	1	1			



**FIG. 2 CYLINDER & CRANKCASE 1**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-W009B-04-1S	CYLINDER BLOCK ASSY	1	1	
	68V-W009B-05-1S	CYLINDER BLOCK ASSY	1	1	NEW PARTS *1
2	68V-15100-01-1S	CRANKCASE ASSY	1	1	
3	93606-12019	.PIN, DOWEL	10	10	
4	90119-10M88	BOLT, WITH WASHER	10	10	
5	90119-08M66	BOLT, WITH WASHER	10	10	
6	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
7	90430-14115	GASKET	1	1	
8	62Y-11119-00	HANGER, ENGINE	2	2	
9	97095-06020	BOLT	4	4	
10	92995-06600	WASHER	4	4	
11	90480-12072	GROMMET	1	1	
12	67F-15142-00	GUIDE 1	2	2	
13	6E5-11325-00	ANODE	3	3	NEW PARTS *1
14	98780-04016	SCREW, FLAT HEAD	3	3	NEW PARTS *1
15	68V-41113-00-1S	OUTER COVER, EXHAUST	1	1	
	68V-41113-01-1S	OUTER COVER, EXHAUST	1	1	NEW PARTS *1
16	90340-18M09	PLUG, STRAIGHT SCREW	1	1	
17	90430-18130	GASKET	1	1	
18	67F-41114-A0	GASKET, EXHAUST OUTER COVER	1	1	
	67F-41114-A1	GASKET, EXHAUST OUTER COVER	1	1	NEW PARTS *1
19	90119-06MA4	BOLT, WITH WASHER	18	18	
20	6G5-12416-00	VALVE, PRESSURE CONTROL	1	1	
21	90501-16M11	SPRING, COMPRESSION	1	1	
22	90480-20M05	GROMMET	1	1	
23	67F-1246A-00-1S	COVER 1	1	1	
24	67F-12435-A0	GASKET	1	1	



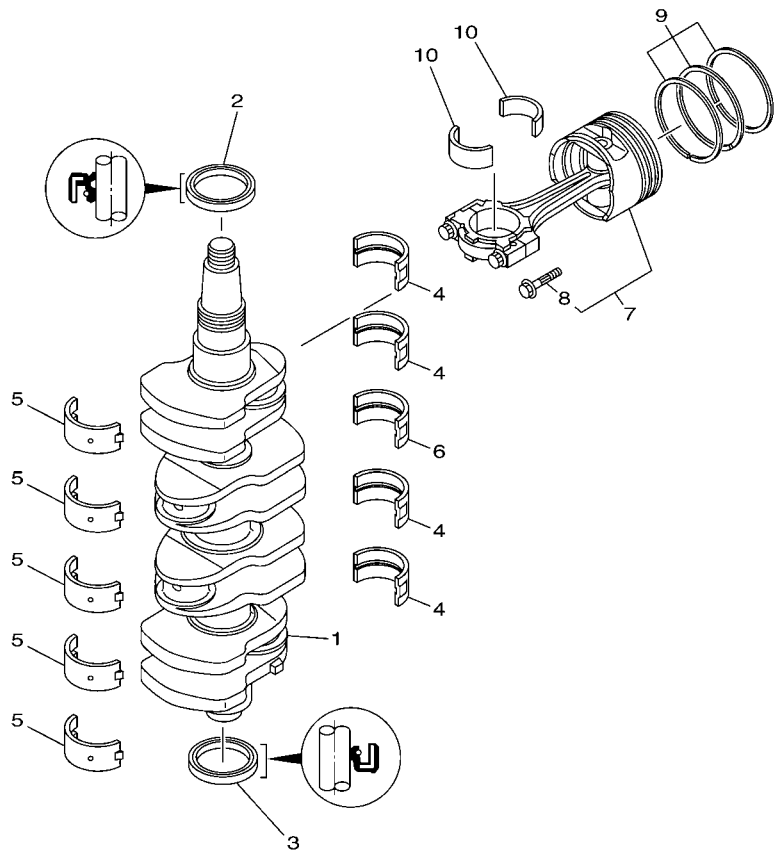
68V3100-C021

\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1027680 ~ , 68W-1001172-

FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
25	90119-06MA2	BOLT, WITH WASHER	3	3			
26	68V-11325-00	ANODE	1	1			
27	67F-11327-00-94	COVER, ANODE	1	1			
28	97075-06020	BOLT	1	1			
29	92995-06600	WASHER	1	1			
30	67F-11328-00	GROMMET, ANODE	1	1			
31	97075-08025	BOLT	2	2			
32	92995-08600	WASHER	2	2			
33	67F-1243A-00	HOSE 1	1	1			
34	90465-11M10	CLAMP	1	1			
35	90467-20M15	CLIP	1	1			
36	68V-11351-00	GASKET, CYLINDER	1	1			
37	67F-42761-00-94	STOPPER	2	2			
38	97095-06025	BOLT	4	4			
39	92995-06600	WASHER	4	4			
40	68F-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2			
41	5GH-13440-00	ELEMENT ASSY, OIL CLEANER	1	1			
42	90401-20145	BOLT, UNION	1	1			

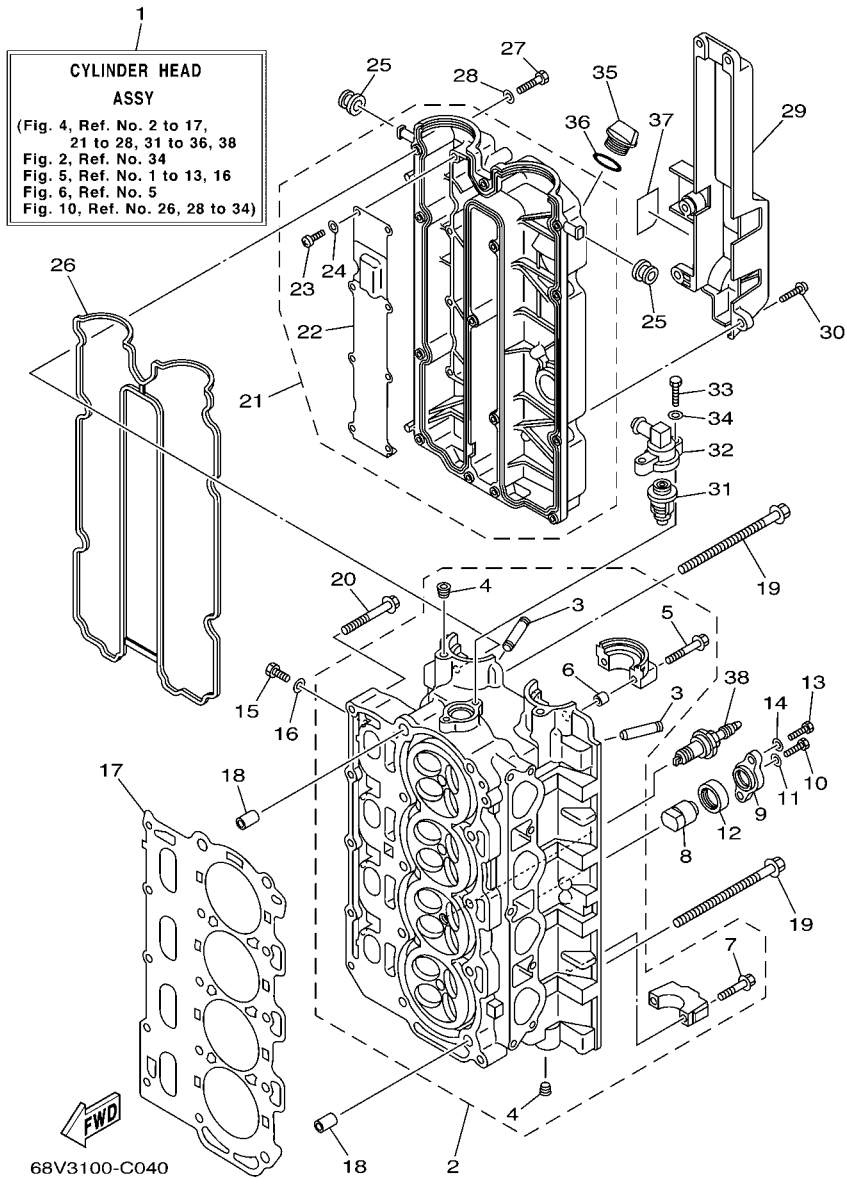
**FIG. 3 CRANKSHAFT & PISTON**



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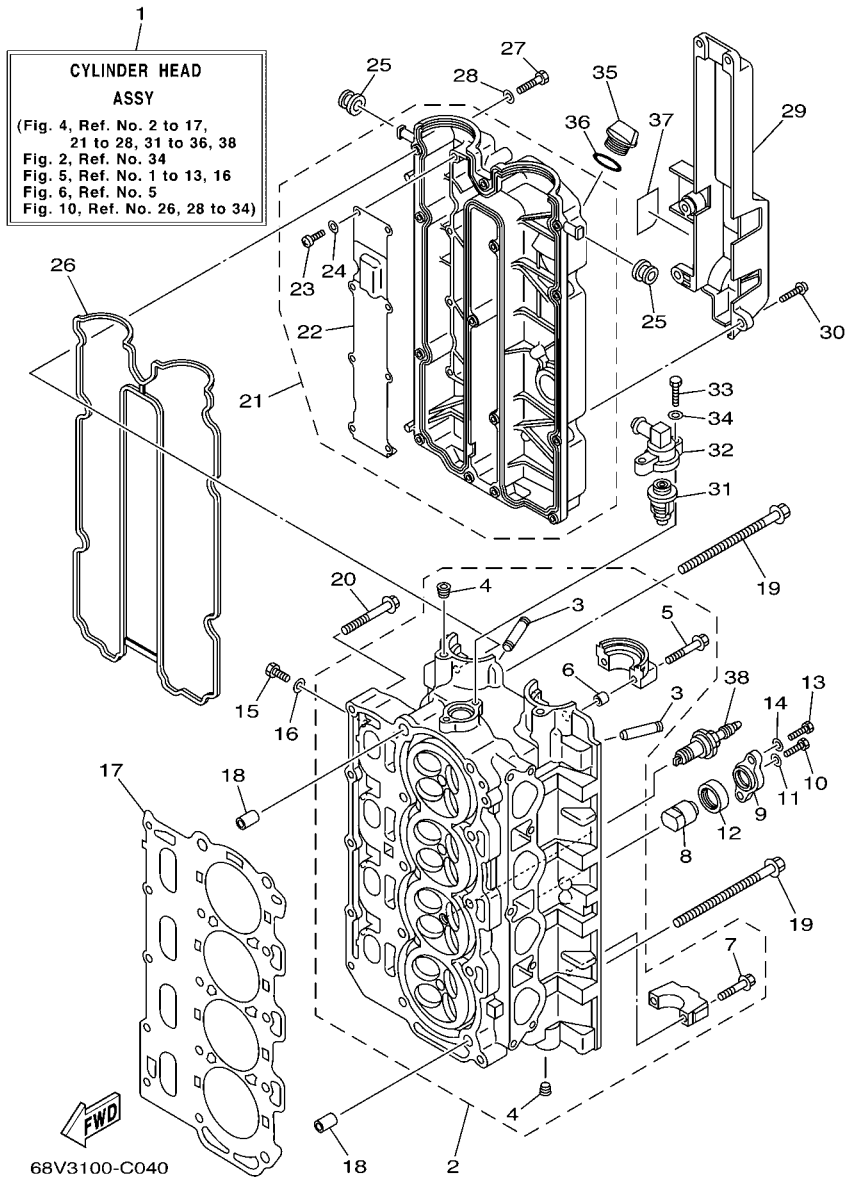
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
1	68V-11411-00	CRANKSHAFT	1	1		
2	93102-48009	OIL SEAL	1	1		
3	93101-48002	OIL SEAL	1	1		
4	67F-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4		UR GREEN
	67F-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4		UR BLUE
	67F-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4		UR RED
5	67F-11417-00	PLANE BEARING, CRANKSHAFT 2	5	5		UR YELLOW
	67F-11417-10	PLANE BEARING, CRANKSHAFT 2	5	5		UR GREEN
	67F-11417-20	PLANE BEARING, CRANKSHAFT 2	5	5		UR BLUE
	67F-11417-30	PLANE BEARING, CRANKSHAFT 2	5	5		UR RED
6	67F-11418-00	PLANE BEARING, CRANKSHAFT 3	1	1		UR GREEN
	67F-11418-10	PLANE BEARING, CRANKSHAFT 3	1	1		UR BLUE
	67F-11418-20	PLANE BEARING, CRANKSHAFT 3	1	1		UR RED
7	68V-W1164-00	PISTON/CON-ROD ASSY(STD)	4	4		
	68V-W1164-10	PISTON/CON-ROD ASSY(0.25MM OS)	4	4		AP
8	K1C-A3275-00	.BOLT, CONNECTING ROD	2	2		
9	67F-11603-01	PISTON RING SET (STD)	4	4		
	67F-11604-01	PISTON RING SET (0.25MM O/S)	4	4		AP
10	68V-11656-00	PLANE BEARING, CONNECTING ROD	8	8		UR YELLOW
	68V-11656-10	PLANE BEARING, CONNECTING ROD	8	8		UR GREEN
	68V-11656-20	PLANE BEARING, CONNECTING ROD	8	8		UR BLUE
	68V-11656-30	PLANE BEARING, CONNECTING ROD	8	8		UR RED





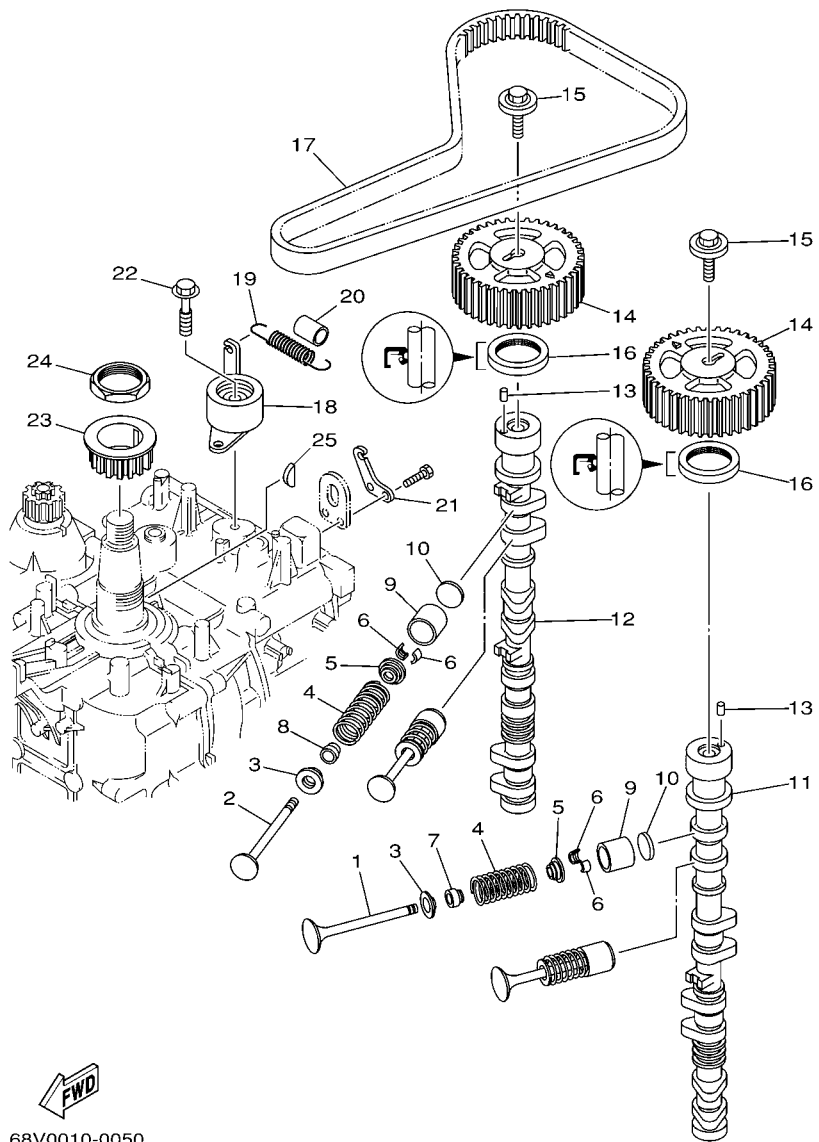
**FIG. 4 CYLINDER & CRANKCASE 2**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-W009A-03-1S	CYLINDER HEAD ASSY	1	1	
2	68V-11110-01-94	CYLINDER HEAD ASSY	1	1	
3	67F-11133-10	.GUIDE, VALVE 1	16	16	
4	90344-51019	.PLUG, TAPER SCREW	4	4	
5	90119-07235	.BOLT/WASHER-CAM CAPS	4	4	
6	91809-08006	.SLEEVE GUIDE-DOWEL	4	4	
7	90119-07234	.BOLT, WITH WASHER	16	16	
8	68V-11325-00	ANODE	2	2	
9	67F-11327-00-94	COVER, ANODE	2	2	
10	97075-06020	BOLT	2	2	
11	92995-06600	WASHER	2	2	
12	67F-11328-00	GROMMET, ANODE	2	2	
13	97075-08025	BOLT	4	4	
14	92995-08600	WASHER	4	4	
15	97095-08014	BOLT	4	4	
16	90430-08143	GASKET	4	4	
17	67F-11181-02	GASKET, CYLINDER HEAD 1	1	1	
18	90387-10M08	COLLAR	2	2	
19	90105-10M89	BOLT, FLANGE	10	10	
20	90119-08M91	BOLT, WITH WASHER	5	5	
21	68V-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	
22	67F-11168-00	.COVER, BREATHER	1	1	
23	98507-04008	.SCREW, PAN HEAD	8	8	
24	92907-04600	.WASHER	8	8	
25	90480-12072	GROMMET	2	2	
26	67F-11356-00	SEAL, CYLINDER 2	1	1	
27	97095-06030	BOLT	14	14	



**FIG. 4 CYLINDER & CRANKCASE 2**

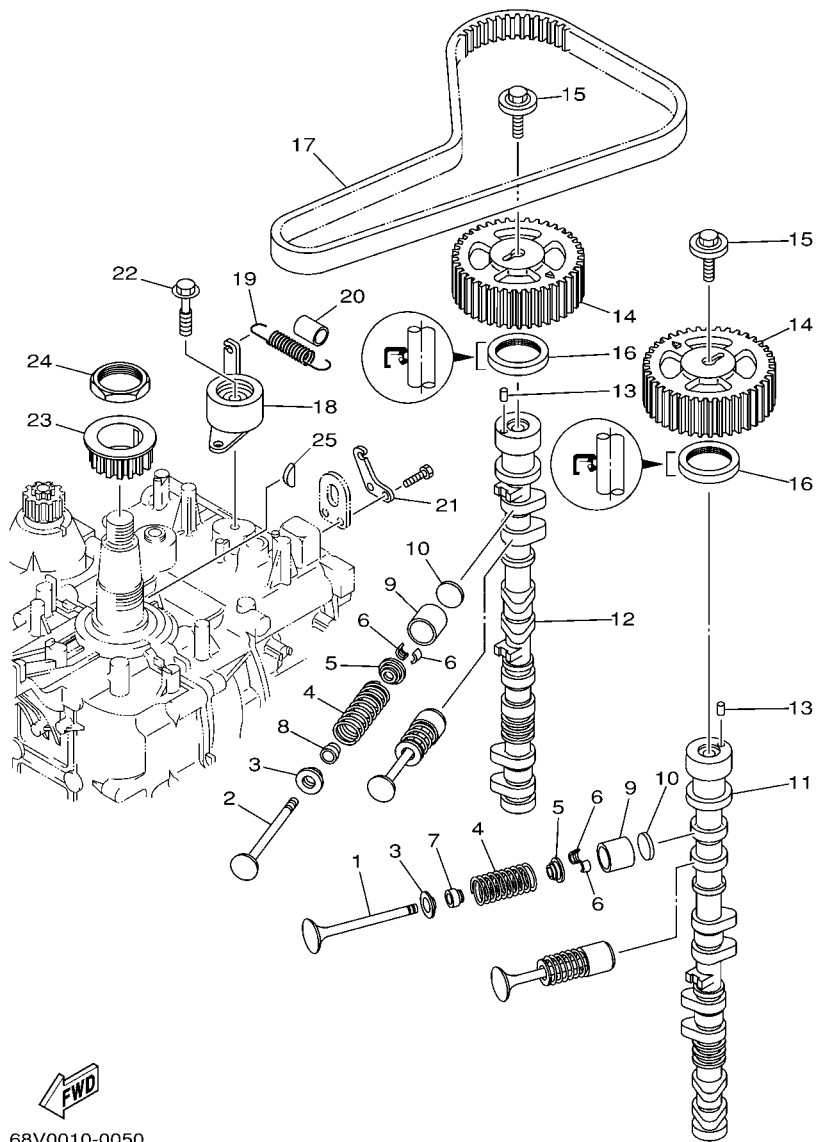
REF. NO.	PART NO.	DESCRIPTION			REMARKS
			68V3	68W3	
28	92995-06600	WASHER	14	14	
29	67F-11192-00	COVER, CYLINDER HEAD 2	1	1	
30	90159-06M29	SCREW, WITH WASHER	5	5	
31	68V-12411-00	THERMOSTAT	1	1	
32	68V-12413-00-1S	COVER, THERMOSTAT	1	1	
33	97095-06025	BOLT	2	2	
34	92995-06600	WASHER	2	2	
35	6G8-15363-00	PLUG, OIL	1	1	
36	93210-24M79	O-RING	1	1	
37	68V-83626-00	MARK 6	1	1	
38	94702-00400	PLUG, SPARK (NGK LFR6A-11)	4	4	



68V0010-0050

FIG. 5 VALVE

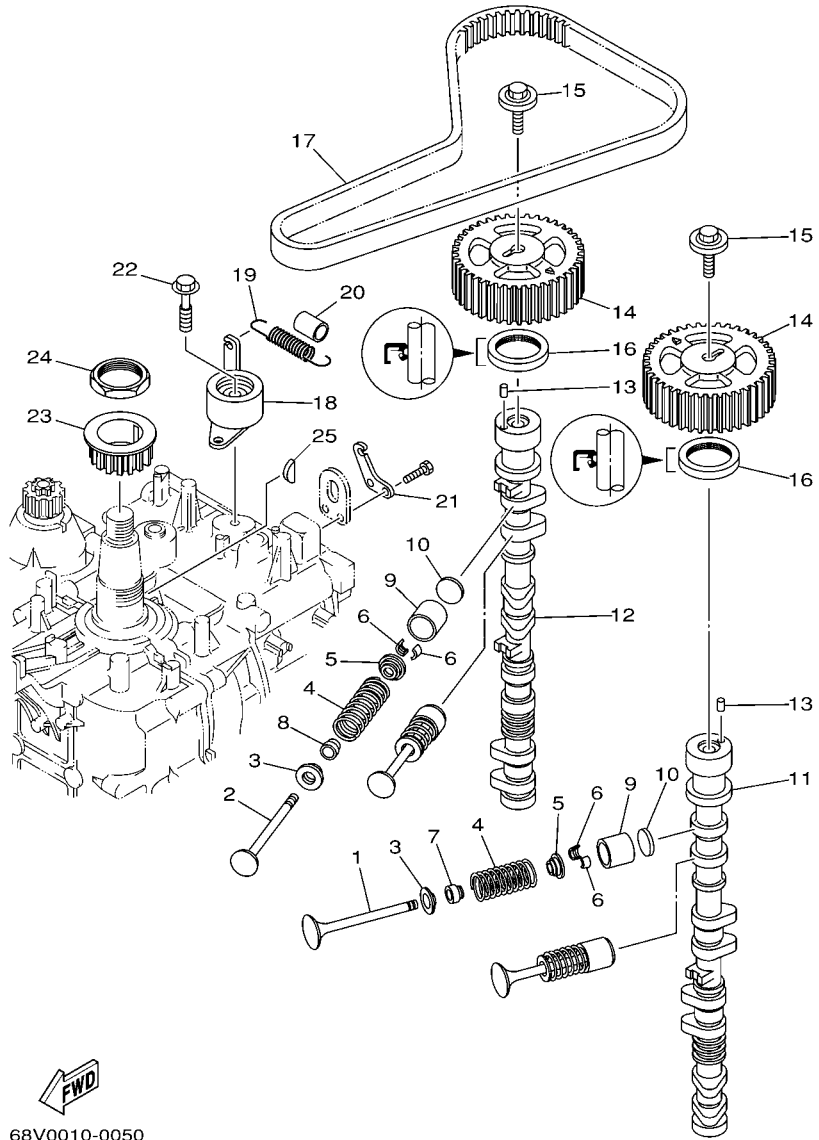
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-12111-00	VALVE, INTAKE	8	8	
2	68V-12121-00	VALVE, EXHAUST	8	8	
3	67F-12116-00	SEAT, VALVE SPRING	16	16	
4	67F-12114-00	SPRING, VALVE OUTER	16	16	
5	67F-12117-00	RETAINER, VALVE SPRING	16	16	
6	67F-12118-00	COTTER, VALVE	32	32	
7	K0A-A3721-00	SEAL, VALVE STEM	8	8	
8	K0A-A3722-00	SEAL, VALVE STEM 2	8	8	
9	67F-12153-00	LIFTER, VALVE	16	16	
10	67F-12168-00	PAD, ADJUSTING (2.000)	16	16	UR
	67F-12168-10	PAD, ADJUSTING (2.025)	16	16	UR
	67F-12168-20	PAD, ADJUSTING (2.050)	16	16	UR
	67F-12168-30	PAD, ADJUSTING (2.075)	16	16	UR
	67F-12168-40	PAD, ADJUSTING (2.100)	16	16	UR
	67F-12168-50	PAD, ADJUSTING (2.125)	16	16	UR
	67F-12168-60	PAD, ADJUSTING (2.150)	16	16	UR
	67F-12168-70	PAD, ADJUSTING (2.175)	16	16	UR
	67F-12168-80	PAD, ADJUSTING (2.200)	16	16	UR
	67F-12168-A0	PAD, ADJUSTING (2.225)	16	16	UR
	67F-12168-B0	PAD, ADJUSTING (2.250)	16	16	UR
	67F-12168-C0	PAD, ADJUSTING (2.275)	16	16	UR
	67F-12168-D0	PAD, ADJUSTING (2.300)	16	16	UR
	67F-12168-E0	PAD, ADJUSTING (2.325)	16	16	UR
	67F-12168-F0	PAD, ADJUSTING (2.350)	16	16	UR
	67F-12168-G0	PAD, ADJUSTING (2.375)	16	16	UR
	67F-12168-H0	PAD, ADJUSTING (2.400)	16	16	UR
	67F-12168-J0	PAD, ADJUSTING (2.425)	16	16	UR



**FWD**  
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**FIG. 5 VALVE**

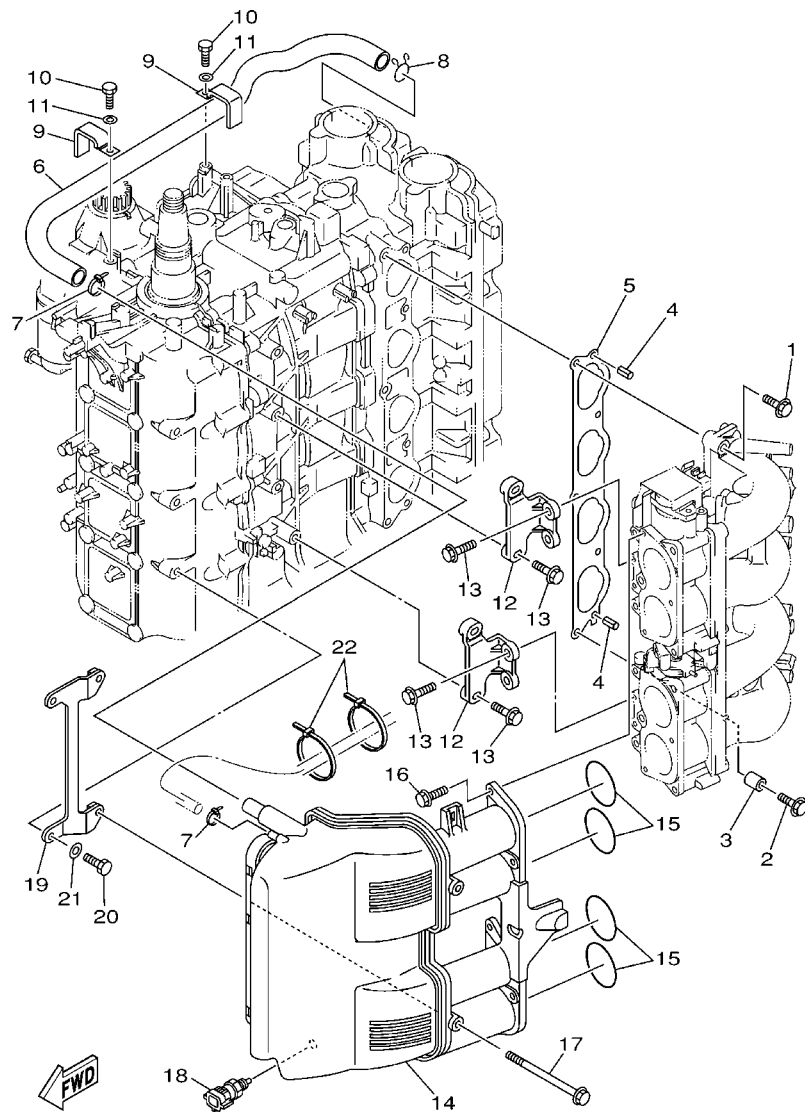
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
10	67F-12168-K0	PAD, ADJUSTING (2.450)	16	16	UR
	67F-12168-L0	PAD, ADJUSTING (2.475)	16	16	UR
	67F-12168-M0	PAD, ADJUSTING (2.500)	16	16	UR
	67F-12168-N0	PAD, ADJUSTING (2.525)	16	16	UR
	67F-12168-P0	PAD, ADJUSTING (2.550)	16	16	UR
	67F-12168-R0	PAD, ADJUSTING (2.575)	16	16	UR
	67F-12168-S0	PAD, ADJUSTING (2.600)	16	16	UR
	67F-12168-T0	PAD, ADJUSTING (2.625)	16	16	UR
	67F-12168-U0	PAD, ADJUSTING (2.650)	16	16	UR
	67F-12168-V0	PAD, ADJUSTING (2.675)	16	16	UR
	67F-12168-W0	PAD, ADJUSTING (2.700)	16	16	UR
	67F-12168-X0	PAD, ADJUSTING (2.725)	16	16	UR
	67F-12168-Y0	PAD, ADJUSTING (2.750)	16	16	UR
	67F-12169-00	PAD, ADJUSTING (2.775)	16	16	UR
	67F-12169-10	PAD, ADJUSTING (2.800)	16	16	UR
	67F-12169-20	PAD, ADJUSTING (2.825)	16	16	UR
	67F-12169-30	PAD, ADJUSTING (2.850)	16	16	UR
	67F-12169-40	PAD, ADJUSTING (2.875)	16	16	UR
	67F-12169-50	PAD, ADJUSTING (2.900)	16	16	UR
	67F-12169-60	PAD, ADJUSTING (2.925)	16	16	UR
	67F-12169-70	PAD, ADJUSTING (2.950)	16	16	UR
	67F-12169-80	PAD, ADJUSTING (2.975)	16	16	UR
	67F-12169-A0	PAD, ADJUSTING (3.000)	16	16	UR
	67F-12169-B0	PAD, ADJUSTING (3.025)	16	16	UR
	67F-12169-C0	PAD, ADJUSTING (3.050)	16	16	UR
	67F-12169-D0	PAD, ADJUSTING (3.075)	16	16	UR
	67F-12169-E0	PAD, ADJUSTING (3.100)	16	16	UR



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FIG. 5 VALVE

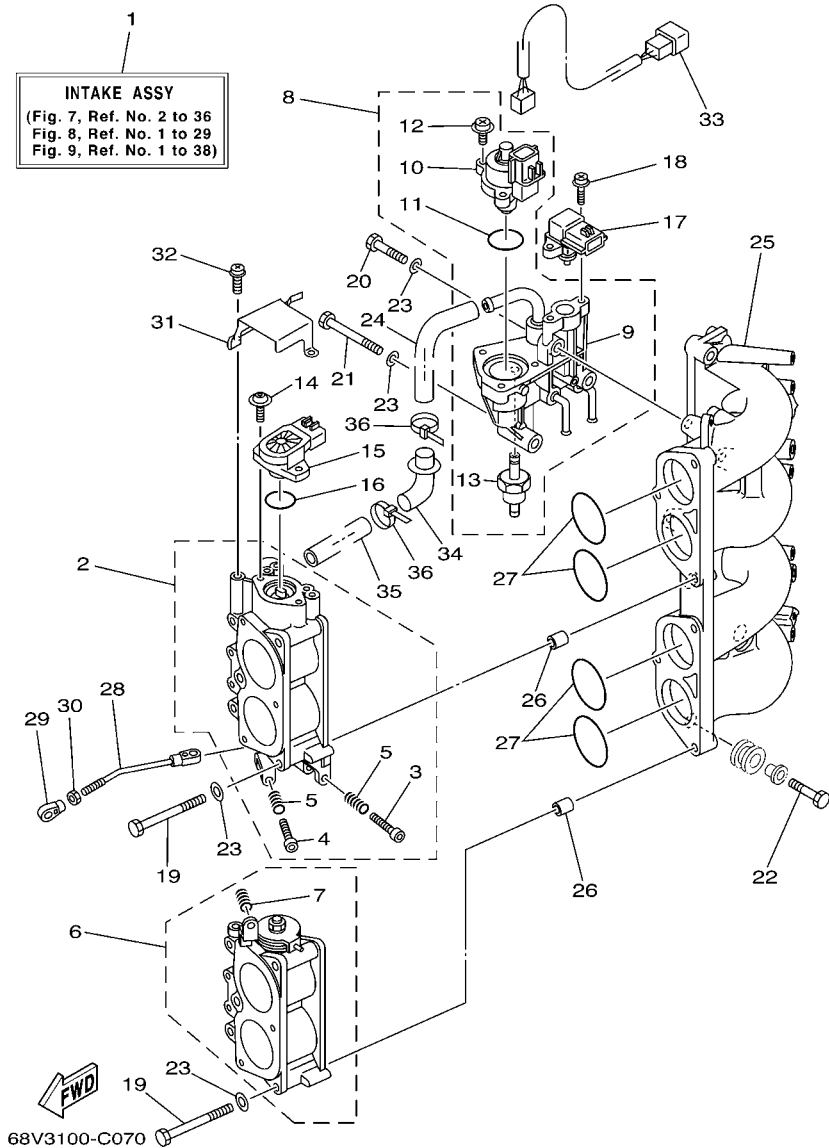
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
10	67F-12169-F0	PAD, ADJUSTING (3.125)	16	16	UR
	67F-12169-G0	PAD, ADJUSTING (3.150)	16	16	UR
	67F-12169-H0	PAD, ADJUSTING (3.175)	16	16	UR
	67F-12169-J0	PAD, ADJUSTING (3.200)	16	16	UR
	67F-12169-K0	PAD, ADJUSTING (3.225)	16	16	UR
	67F-12169-L0	PAD, ADJUSTING (3.250)	16	16	UR
	67F-12169-M0	PAD, ADJUSTING (3.275)	16	16	UR
	67F-12169-N0	PAD, ADJUSTING (3.300)	16	16	UR
11	67F-12171-00	CAMSHAFT 1	1	1	
12	67F-12181-00	CAMSHAFT 2	1	1	
13	93605-10108	PIN, DOWEL	2	2	
14	67F-11537-00	GEAR, DRIVEN	2	2	
15	90119-10M06	BOLT, WITH WASHER	2	2	
16	93102-38M59	OIL SEAL	2	2	
17	67F-46241-00	BELT	1	1	
18	67F-11590-00	TENSIONER ASSY	1	1	
19	90506-16M39	SPRING, TENSION	1	1	
20	90445-15M03	HOSE (L23)	1	1	
21	67F-11595-00	PLATE, VALVE	1	1	
22	90119-10M72	BOLT, WITH WASHER	1	1	
23	67F-11536-00	GEAR, DRIVE	1	1	
24	90170-40003	NUT	1	1	
25	90280-04008	KEY, WOODRUFF	1	1	



68V1010-2060

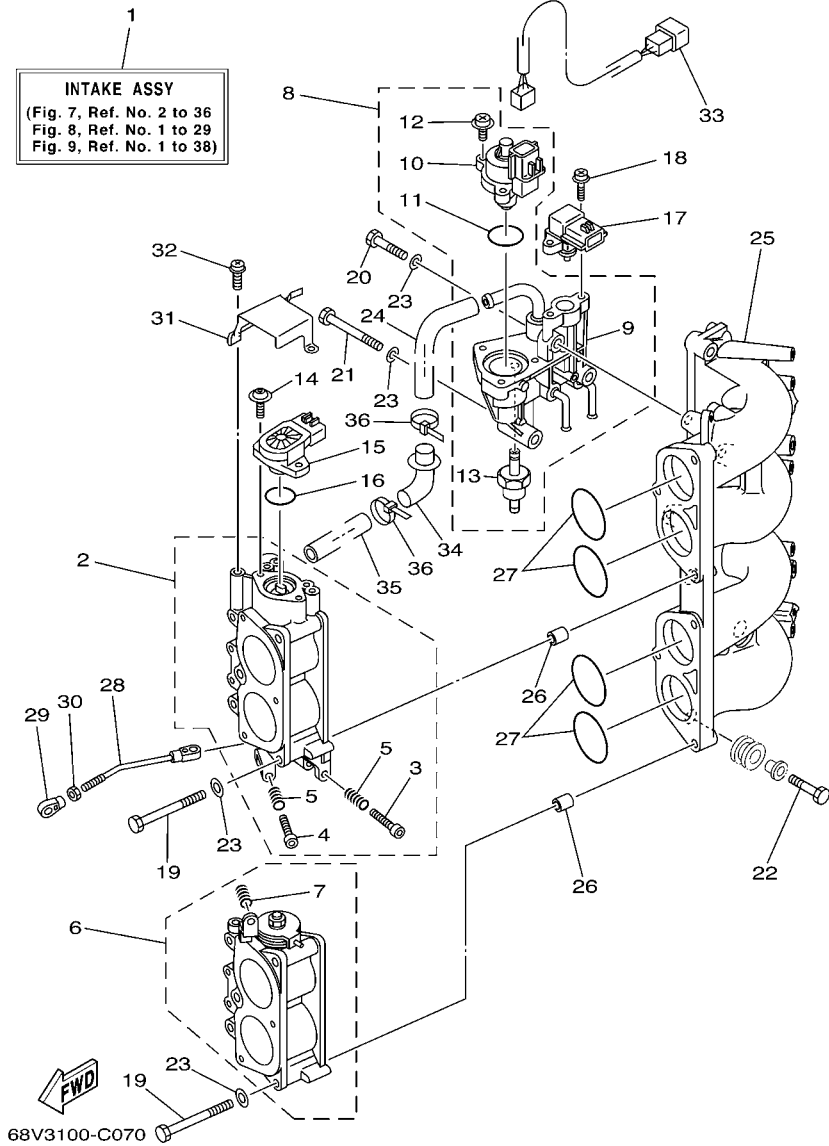
FIG. 6 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
1	97575-08540	BOLT, WITH WASHER	4	4			
2	90119-08M68	BOLT, WITH WASHER	1	1			
3	90387-08M32	COLLAR	1	1			
4	91690-50014	PIN, SPRING	2	2			
5	68V-13645-00	GASKET, MANIFOLD 1	1	1			
6	67F-15373-00	PIPE, BREATHER	1	1			
7	90465-11M10	CLAMP	2	2			
8	90467-20M15	CLIP	1	1			
9	90465-12M03	CLAMP	2	2			
10	97095-06012	BOLT	2	2			
11	92995-06600	WASHER	2	2			
12	68V-14291-00-94	BRACKET 1	2	2			
13	90119-06M49	BOLT, WITH WASHER	8	8			
14	68V-14440-00	SILENCER ASSY, INTAKE	1	1			
15	93210-48MJ9	O-RING	4	4			
16	90119-06M82	BOLT, WITH WASHER	6	6			
17	90119-06ME1	BOLT, WITH WASHER	2	2			
18	65L-85886-00	THERMOSENSOR	1	1			
19	68V-14292-00	BRACKET 2	1	1			
20	97095-08020	BOLT	2	2			
21	92995-08600	WASHER	2	2			
22	90465-13M18	CLAMP	2	2			



**FIG. 7 INTAKE 2**

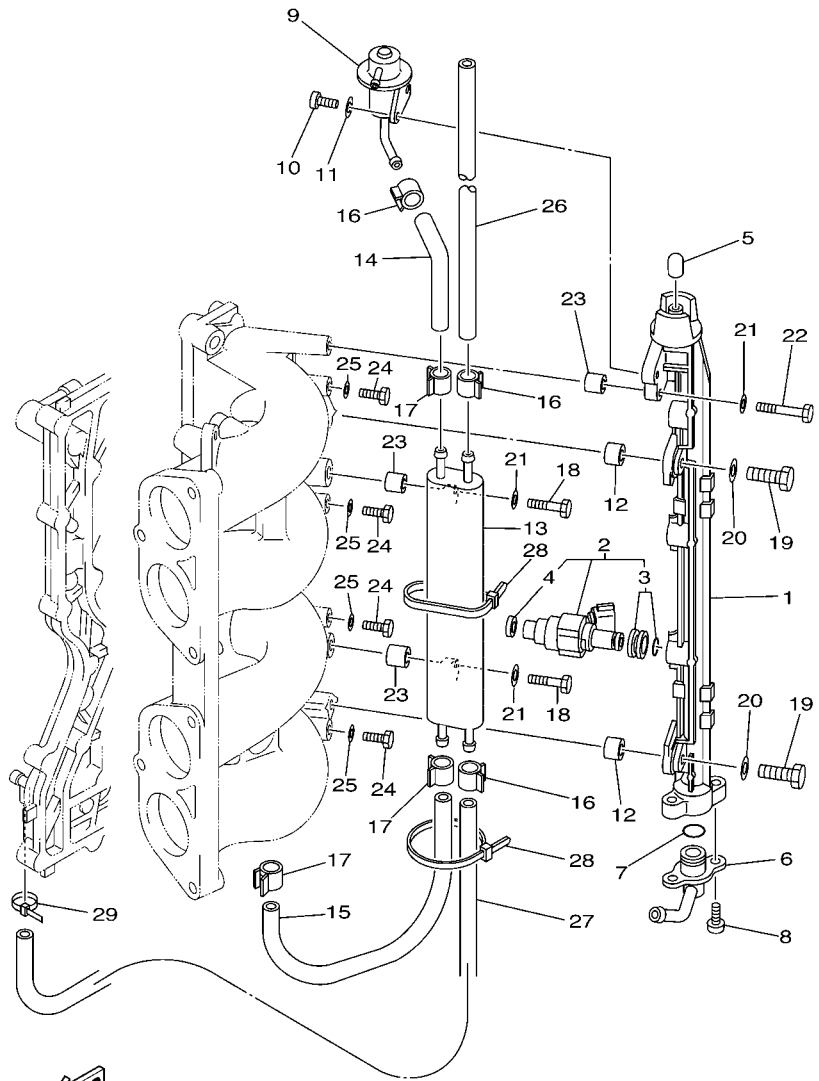
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-14200-03	INTAKE ASSY	1	1	
2	68V-13751-01	BODY, THROTTLE 1	1	1	
3	68V-14323-00	.SCREW, AIR ADJUSTING	1	1	
4	68V-14321-00	.SCREW, THROTTLE	1	1	
5	68V-14331-00	.SPRING, THROTTLE VALVE	2	2	
6	68V-13752-01	BODY, THROTTLE 2	1	1	
7	68V-14331-00	.SPRING, THROTTLE VALVE	1	1	
8	68V-13105-00	CONTROL VALVE ASSY	1	1	
9	68V-14960-00	.BODY ASSY	1	1	
10	68V-1312A-00	.VALVE, CONTROL	1	1	
11	68V-13473-00	.O-RING	1	1	
12	68V-81146-01	.SCREW 2	3	3	
13	68V-14511-00	.FILTER ASSY	1	1	
14	68V-81145-01	SCREW 1	2	2	
15	68V-85885-00	THROTTLE SENSOR ASSY	1	1	
16	68V-8182L-00	O-RING 1	1	1	
17	68V-82380-00	SENSOR, PRESSURE	1	1	
18	68V-81147-00	SCREW 3	2	2	
19	68V-14496-00	BOLT	6	6	
20	68V-13574-00	BOLT 2	1	1	
21	68V-13573-00	BOLT 1	2	2	
22	68V-14777-00	BOLT	3	3	
23	68V-14475-00	WASHER	9	9	
24	68V-14419-10	PIPE	1	1	
25	68V-13641-00-94	MANIFOLD 1	1	1	
26	99530-10114	PIN, DOWEL	4	4	
27	93210-48MG8	O-RING	4	4	



**FIG. 7 INTAKE 2**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
28	68V-41237-00	JOINT, LINK	1	1	
29	6H4-41237-00	JOINT, LINK	1	1	
30	95380-05700	NUT	1	1	
31	68V-1441L-00	BRACKET 1	1	1	
32	68V-81145-00	SCREW 1	3	3	
33	68V-8259N-00	WIRE HARNESS ASSY 3	1	1	
34	68V-14453-00	JOINT, AIR CLEANER 1	1	1	
35	68V-1441J-00	PIPE, SILENCER	1	1	
36	68V-2417H-00	CLAMP 1	2	2	



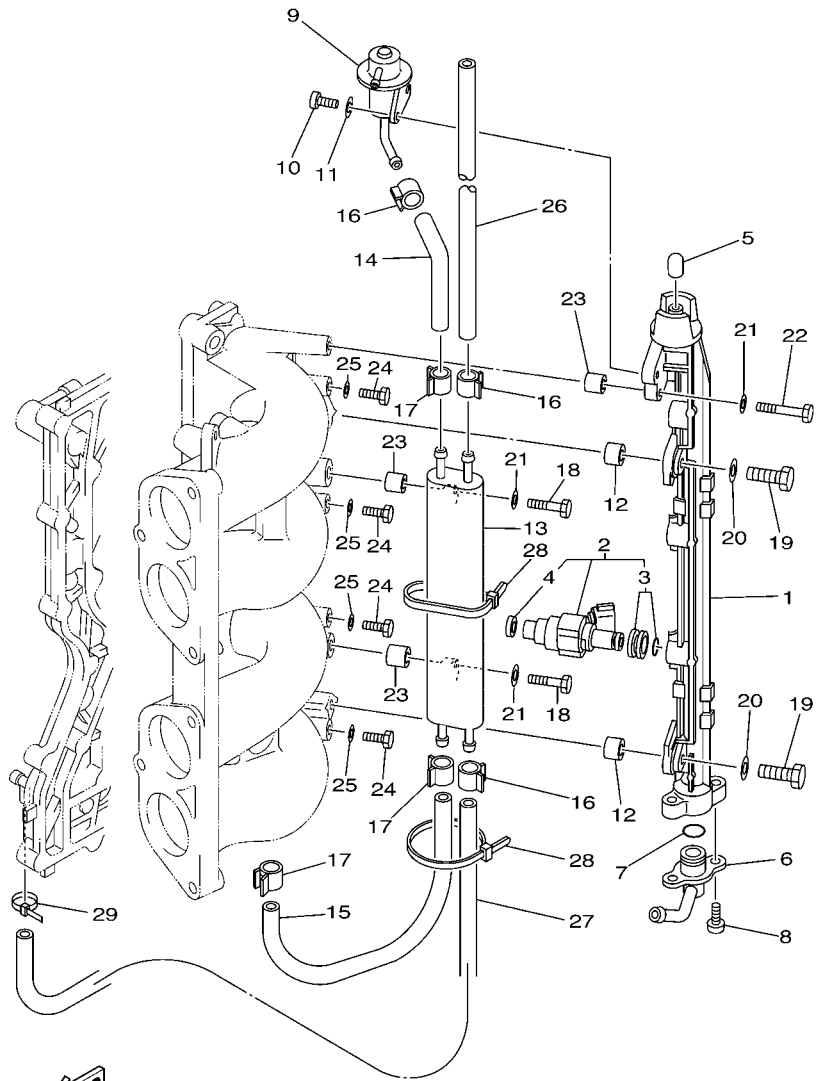


68V1010-2080

FIG. 8 FUEL INJECTION NOZZLE

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3				REMARKS
1	68V-13160-00	DELIVERY PIPE ASSY 1	1	1				
2	68V-8A360-00	INJECTOR UNIT	4	4				
3	68V-1410B-00	.PACKING KIT	1	1				
4	68V-13766-00	.RUBBER, INJECTOR	1	1				
5	68V-14225-00	CAP	1	1				
6	68V-13435-00	NIPPLE	1	1				
7	68V-14397-00	O-RING	1	1				
8	68V-81147-00	SCREW 3	2	2				
9	68V-13906-00	REGULATOR, PRESSURE	1	1				
10	68V-14565-00	SCREW	2	2				
11	68V-14356-00	WASHER, SPRING	2	2				
12	68V-14264-00	COLLAR	2	2				
13	68V-21841-00	COOLER	1	1				
14	68V-13971-00	PIPE, FUEL 1	1	1				
15	68V-13972-00	PIPE, FUEL 2	1	1				
16	68V-24519-00	CLIP	3	3				
17	68V-2411M-00	CLIP	3	3				
18	68V-14777-00	BOLT	2	2				
19	68V-14428-00	BOLT	2	2				
20	68V-14475-00	WASHER	2	2				
21	68V-14357-00	WASHER, PLAIN	3	3				
22	68V-14446-00	BOLT	1	1				
23	68V-14265-00	COLLAR	3	3				
24	97095-06010	BOLT	4	4				
25	90430-06014	GASKET	4	4				
26	68V-2447A-00	HOSE 1	1	1				
27	68V-2247B-00	HOSE 2	1	1				

FIG. 8 FUEL INJECTION NOZZLE



68V1010-2080

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
28	68V-2481H-00	CLAMP	2	2			
29	90465-11M10	CLAMP	1	1			

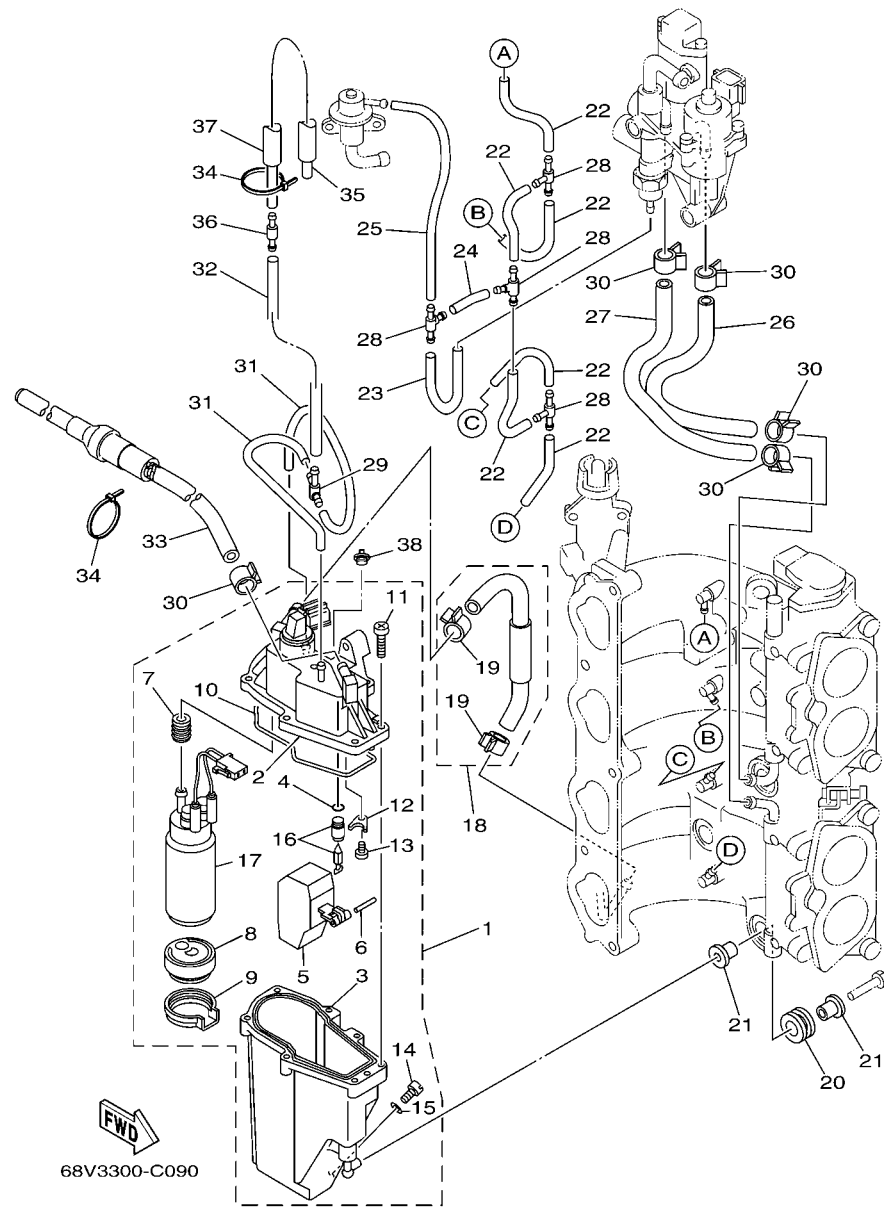
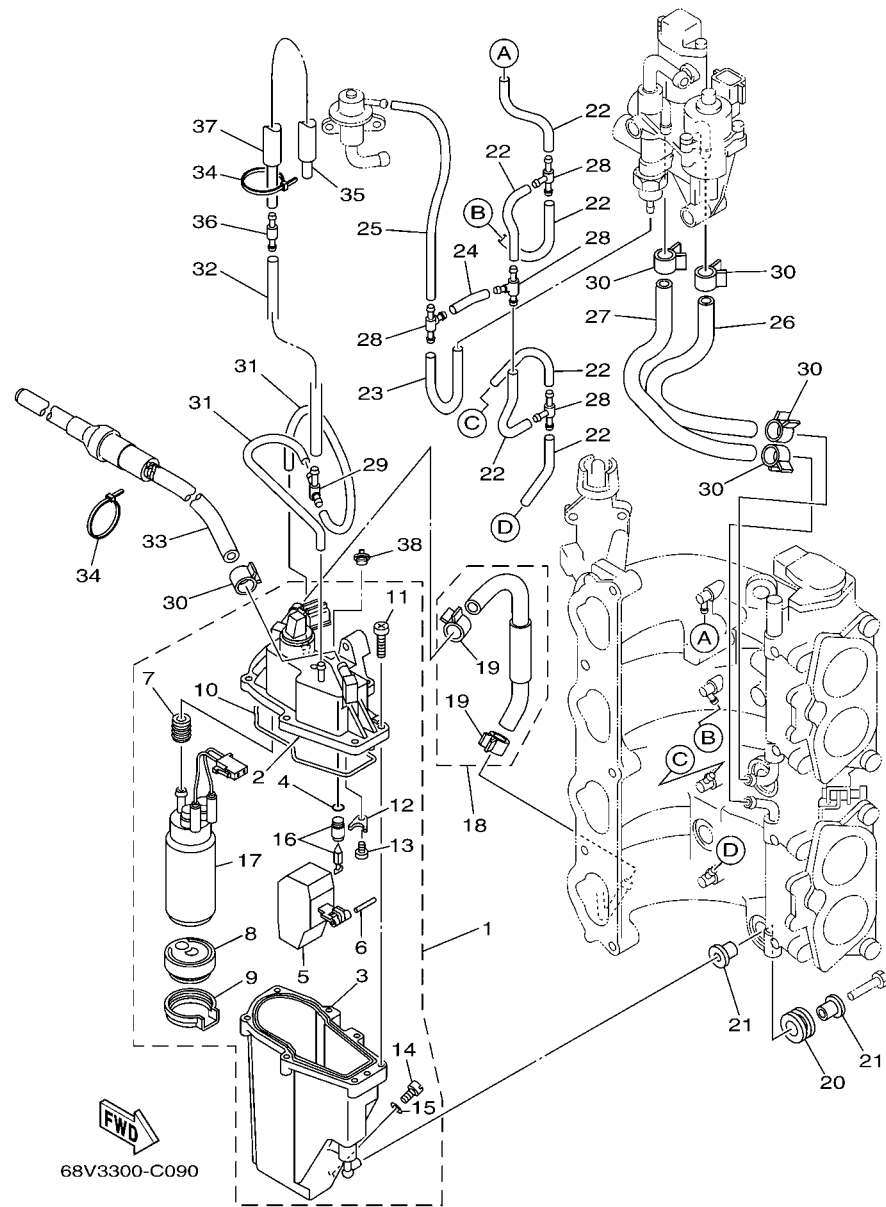


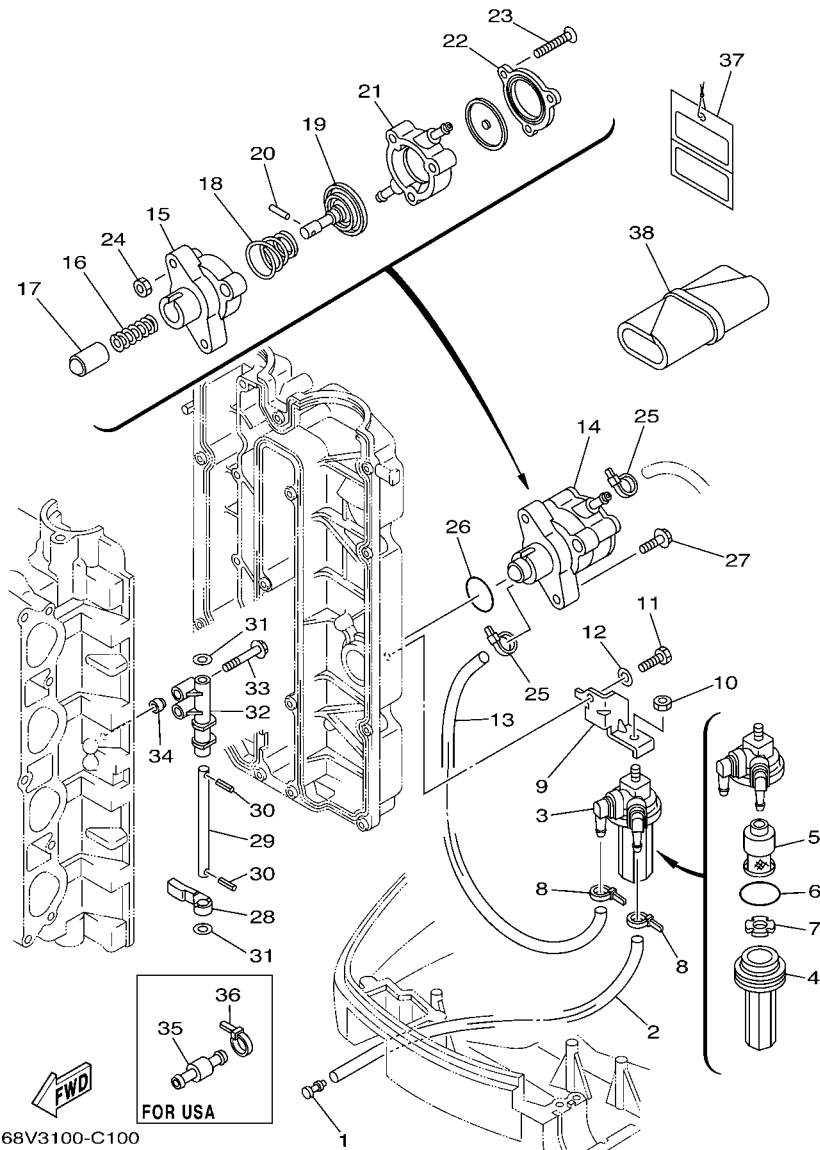
FIG. 9 FUEL INJECTION PUMP

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-14180-02	FLOAT CHAMBER ASSY	1	1	
2	68V-14182-01	.COVER, FLOAT CHAMBER	1	1	
3	68V-14181-00	.BODY, FLOAT CHAMBER 1	1	1	
4	68V-13769-00	.O-RING	1	1	
5	68V-14985-00	.FLOAT	1	1	
6	68V-14386-00	.PIN, FLOAT	1	1	
7	68V-13781-00	.DAMPER, PUMP	1	1	
8	68V-13915-00	.FILTER	1	1	
9	68V-13784-00	.COVER, PUMP	1	1	
10	68V-14984-00	.GASKET, FLOAT CHAMBER	1	1	
11	68V-14567-00	.SCREW	7	7	
12	68V-14255-00	.PLATE	1	1	
13	68V-14592-00	.SCREW	1	1	
14	68V-14191-00	.PLUG, DRAIN	1	1	
15	68V-14126-00	.GASKET	1	1	
16	68V-14546-00	.VALVE, NEEDLE	1	1	
17	68V-13907-01	.FUEL PUMP COMP.	1	1	
18	68V-14807-00	HOSE COMP.	1	1	
19	68V-24387-00	.CLIP	2	2	
20	68V-13593-00	DAMPER	3	3	
21	68V-13716-00	COLLAR	6	6	
22	68V-13542-00	HOSE, VACUUM SENSING 1	6	6	
23	68V-13533-00	HOSE, VACUUM SENSING 4	1	1	
24	68V-13544-00	HOSE, VACUUM SENSING 2	1	1	
25	68V-13532-00	HOSE, VACUUM SENSING 3	1	1	
26	68V-13545-00	HOSE 1	1	1	
27	68V-13546-00	HOSE 2	1	1	



**FIG. 9 FUEL INJECTION PUMP**

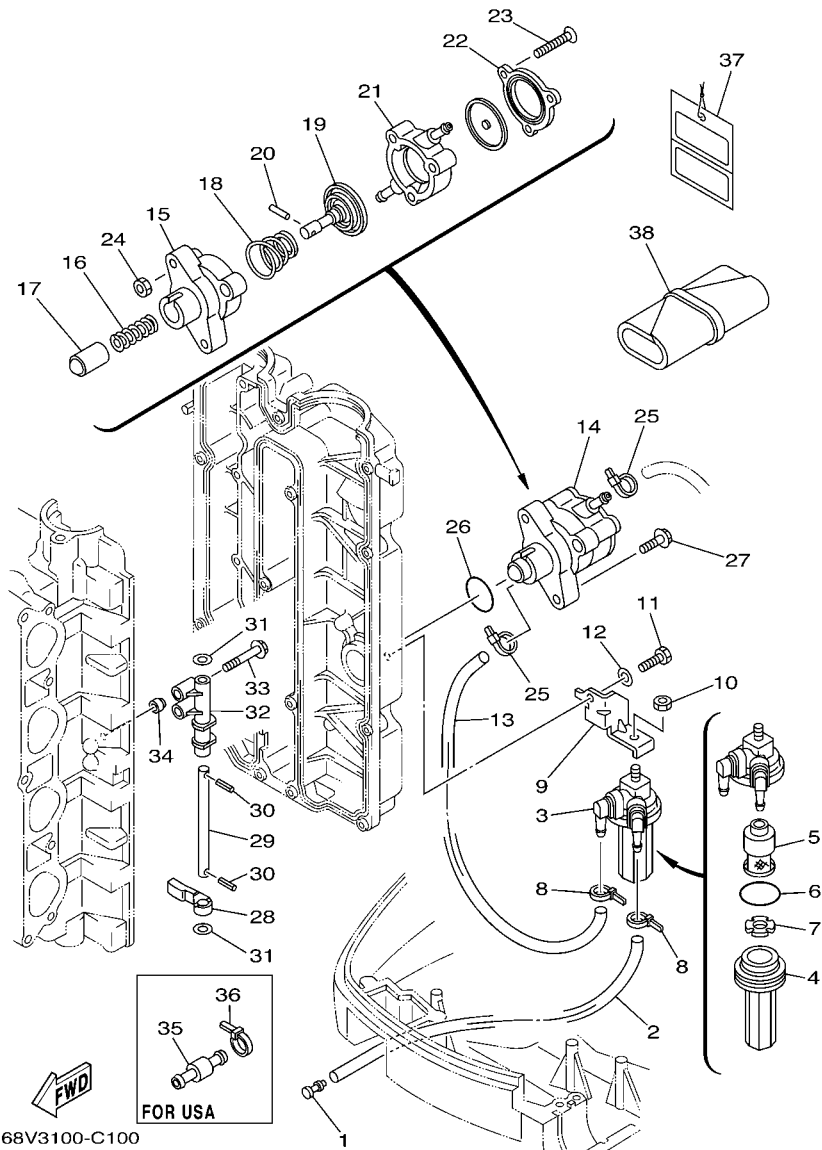
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
			4	4	
28	68V-24377-00	PIPE, JOINT 3	4	4	
29	68V-24379-00	PIPE, JOINT 4	1	1	
30	68V-13577-00	CLIP	5	5	
31	68V-13534-00	HOSE, VACUUM SENSING 5	2	2	
32	68V-13547-01	HOSE 3	1	1	
33	68V-24502-00	FILTER, FUEL	1	1	
34	68V-2481H-00	CLAMP	2	2	
35	68V-13535-00	HOSE, VACUUM SENSING 5	1	1	
36	68V-13490-01	RELIEF VALVE ASSY	1	1	
37	68V-13543-00	HOSE, AIR	1	1	
38	69J-14225-00	CAP	1	1	



68V3100-C100

FIG. 10 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	689-85547-00	DAMPER	1	1	
2	90445-13M37	HOSE (L2300)	1	1	
3	68V-24560-01	FILTER ASSY	1	1	
4	68V-24521-01	.CUP, FILTER	1	1	
5	68V-24563-00	.ELEMENT, FILTER	1	1	
6	93210-32738	.O-RING	1	1	
7	68V-24469-01	.FLOAT, WATER LEVEL	1	1	
8	90465-11M10	CLAMP	2	2	
9	68V-24566-00	BRACKET, FILTER	1	1	
10	95380-08600	NUT	1	1	
11	97095-06016	BOLT	1	1	
12	92995-06600	WASHER	1	1	
13	90445-13M11	HOSE (L300)	1	1	
14	68V-24410-00	FUEL PUMP ASSY	1	1	
15	68V-24412-00	.BODY 1	1	1	
16	68V-24454-00	.SPRING	1	1	
17	68V-13131-00	.PLUNGER	1	1	
18	68V-24423-00	.SPRING, DIAPHRAGM	1	1	
19	68V-24411-00	.DIAPHRAGM	1	1	
20	68V-24374-00	.PIN	1	1	
21	68V-24413-00	.BODY 2	1	1	
22	68V-24414-00	.BODY 3	1	1	
23	68V-24444-00	.SCREW	3	3	
24	68V-24149-00	.NUT	3	3	
25	90465-11M10	CLAMP	2	2	
26	93210-30682	O-RING	1	1	
27	90119-06M83	BOLT, WITH WASHER	2	2	



68V3100-C100

FOR USA

FIG. 10 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
28	67F-24575-00	LEVER, FUEL CHANGE	1	1	
29	68V-24495-00	SHAFT	1	1	
30	91609-25014	PIN, SPRING	2	2	
31	90201-08M12	WASHER, PLATE	2	2	
32	67F-24491-00	BRACKET, FUEL PUMP	1	1	
33	90119-07235	BOLT/WASHER-CAM CAPS	2	2	
34	91809-08006	SLEEVE GUIDE-DOWEL	2	2	
35	6R3-24377-10	PIPE, JOINT 3	1	1	FOR USA
36	90465-11M10	CLAMP	1	1	FOR USA
37	61H-2819R-31	TAG, WARNING	1	1	
38	67F-28100-01	TOOL KIT	1	1	

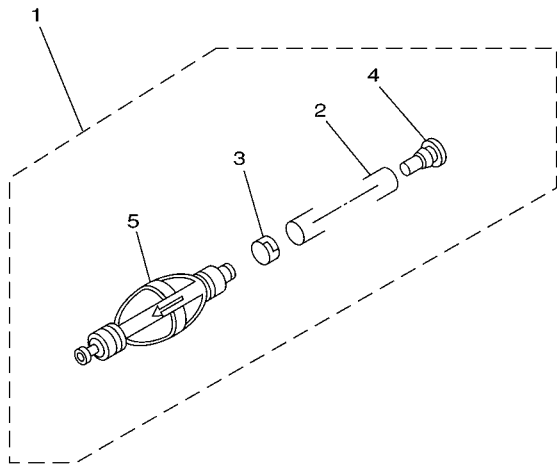


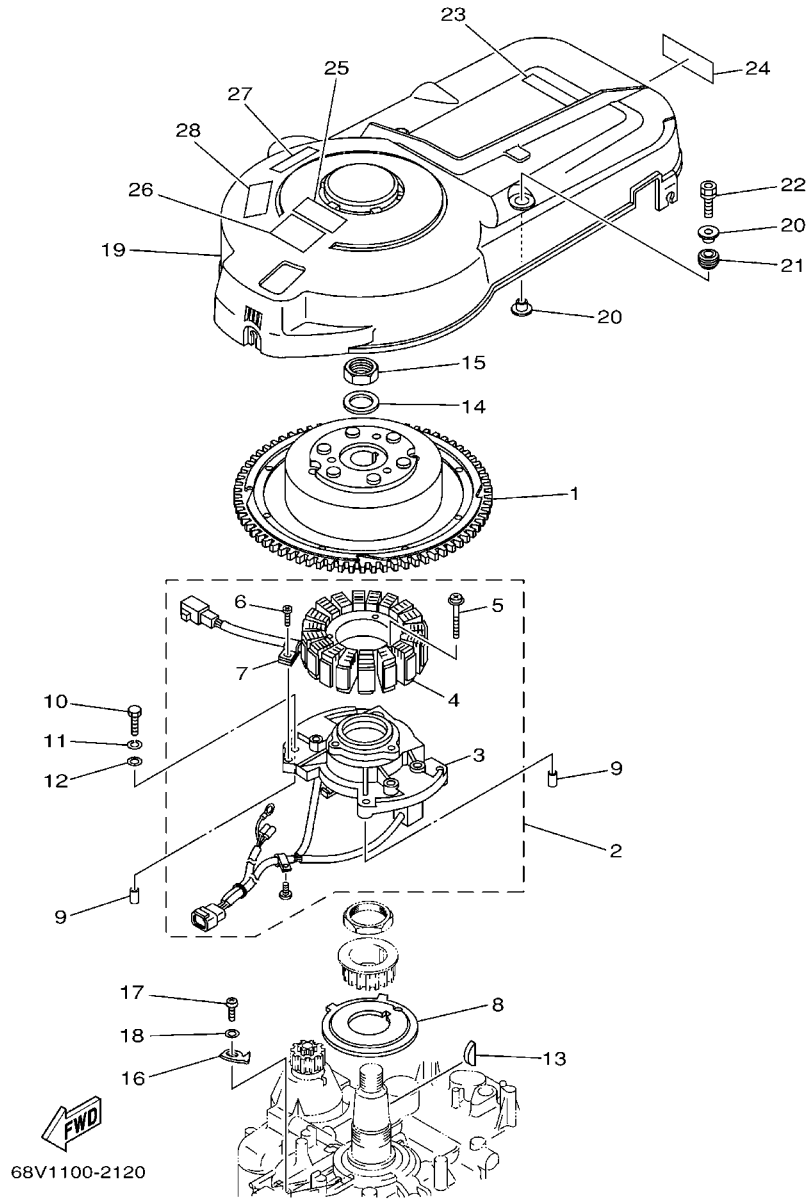
FIG. 11 FUEL 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3				REMARKS
1	6Y2-24307-50	FUEL PIPE COMP. 2	1	1				AP EXCEPT CAR
2	90445-13M01	.HOSE (L=2050)	1	1				
3	6E5-24351-51	.BAND 1	1	1				
4	90480-06M19	.GROMMET	1	1				
5	6Y2-24360-60	.PRIMER PUMP ASSY	1	1				



68V0100-0110

FIG. 12 GENERATOR

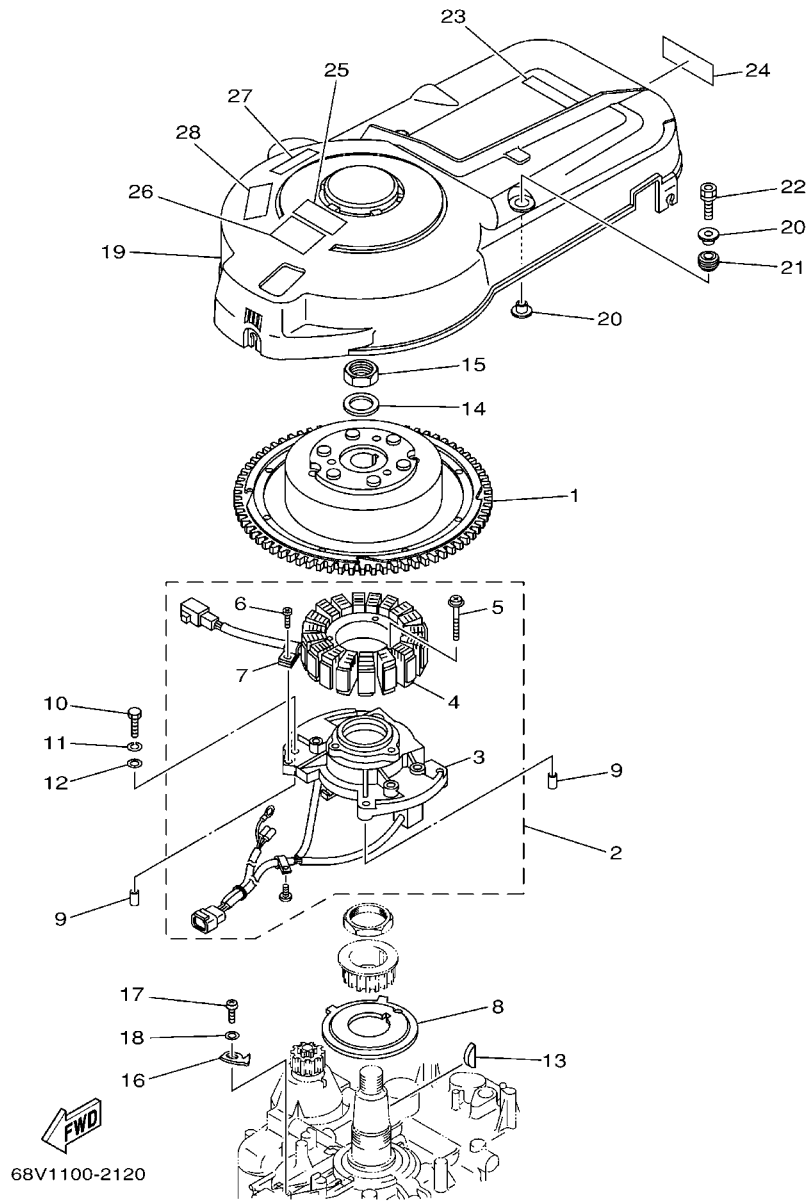


68V1100-2120

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-81450-00	ROTOR ASSY	1	1	
2	68V-81460-00	BASE ASSY	1	1	
3	68V-85580-00	.COIL, PULSER	1	1	
4	68V-81410-00	.STATOR ASSY	1	1	
5	63D-81345-20	.SCREW, WITH WASHER (M6X30)	3	3	
6	97607-04110	.SCREW, WITH WASHER	1	1	
7	445-81328-20	.CLAMP	1	1	
8	68V-81673-00	ROTOR	1	1	
9	99530-08012	PIN, DOWEL	2	2	
10	97095-06030	BOLT	4	4	
11	92995-06100	WASHER, SPRING	4	4	
12	92995-06600	WASHER	4	4	
13	90280-04M08	KEY, WOODRUFF	1	1	
14	90201-24014	WASHER, PLATE	1	1	
15	90179-24002	NUT	1	1	
16	67F-81332-00	PLATE, TIMING	1	1	
17	97885-06010	SCREW, PAN HEAD	1	1	
18	92995-06600	WASHER	1	1	
19	67F-81337-01	COVER, FLYWHEEL	1	1	
20	90387-06M71	COLLAR	4	4	
21	90480-15M31	GROMMET	2	2	
22	90119-06M92	BOLT, WITH WASHER	2	2	
23	67F-12138-40	MARK, CAUTION	1	1	FOR USA,OCE
	67F-12138-50	MARK, CAUTION	1	1	FOR CAN
	67F-12138-60	MARK, CAUTION	1	1	FOR CAR
24	68V-13437-40	MARK, CAUTION	1	1	FOR USA,OCE
	68V-13437-50	MARK, CAUTION	1	1	FOR CAN

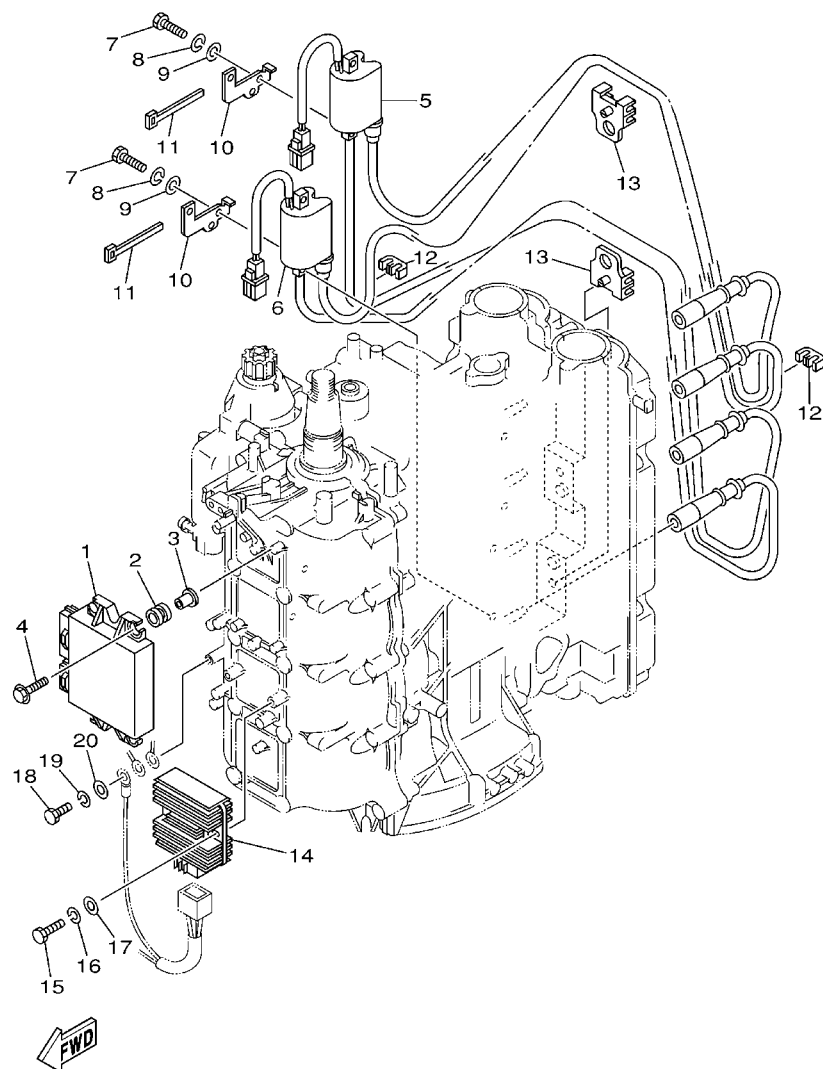


**FIG. 12 GENERATOR**



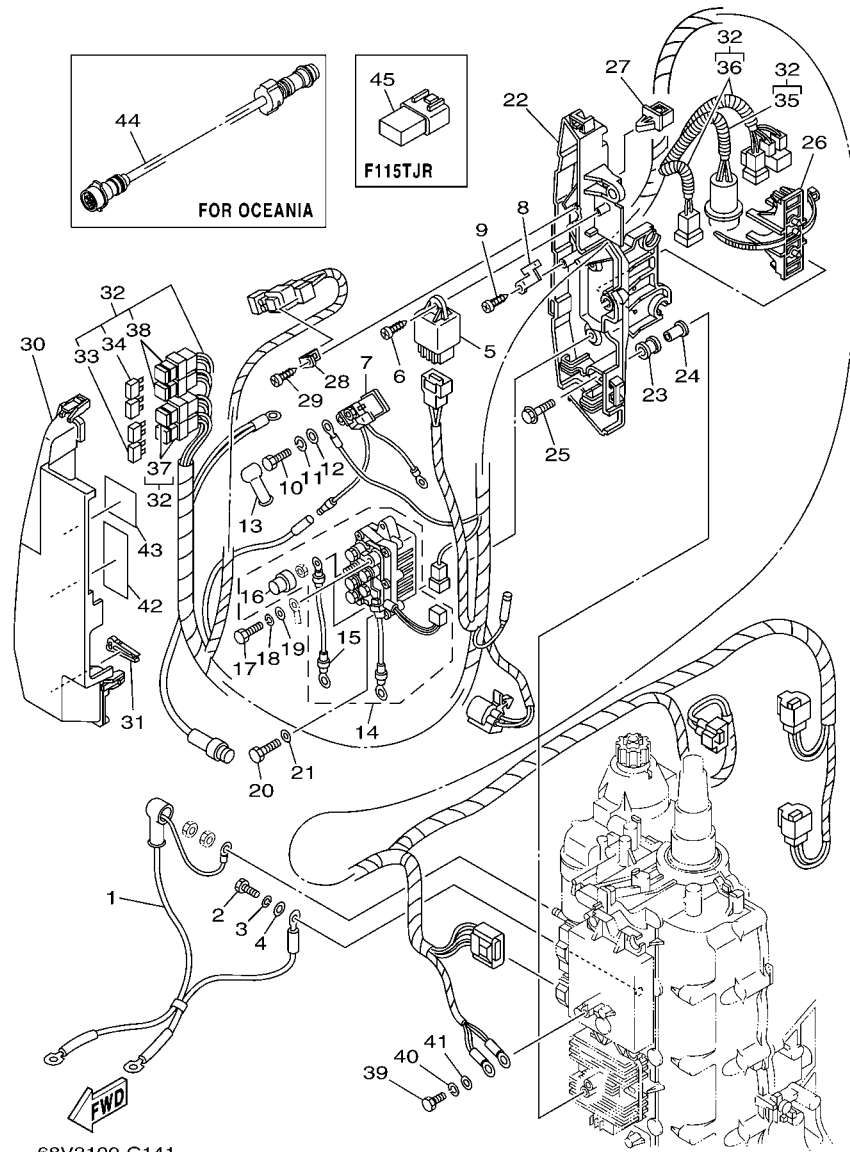
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
24	68V-13437-60	MARK, CAUTION	1	1		FOR CAR
25	6A1-83625-41	MARK 5	1	1		
26	6A1-83625-51	MARK 5	1	1		FOR CAN,CAR
27	6K1-83623-41	MARK 3		1		
28	6K1-83623-50	MARK 3		1		FOR CAN,CAR
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FIG. 13 ELECTRICAL 1



68V0010-1120

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
1	68V-8591A-20	ENGINE CONTROL UNIT ASSY	1	1			
2	68V-82317-00	DAMPER, IGNITION COIL	4	4			
3	624-42542-00	PIPE	4	4			
4	90119-06M59	BOLT, WITH WASHER	4	4			
5	68V-82310-00	IGNITION COIL ASSY	1	1			
6	68V-82310-10	IGNITION COIL ASSY	1	1			
7	97095-06025	BOLT	4	4			
8	92995-06100	WASHER, SPRING	4	4			
9	92995-06600	WASHER	4	4			
10	68V-82388-00	PLATE	2	2			
11	90464-06001	CLAMP	2	2			
12	67F-82361-00	CLAMP, CORD	2	2			
13	67F-82362-00	CLAMP, CORD 2	2	2			
14	68V-81960-00	RECTIFIER & REGULATOR ASSY	1	1			
15	97095-06025	BOLT	2	2			
16	92995-06100	WASHER, SPRING	2	2			
17	92995-06600	WASHER	2	2			
18	97095-06020	BOLT	1	1			
19	92995-06100	WASHER, SPRING	1	1			
20	92995-06600	WASHER	1	1			

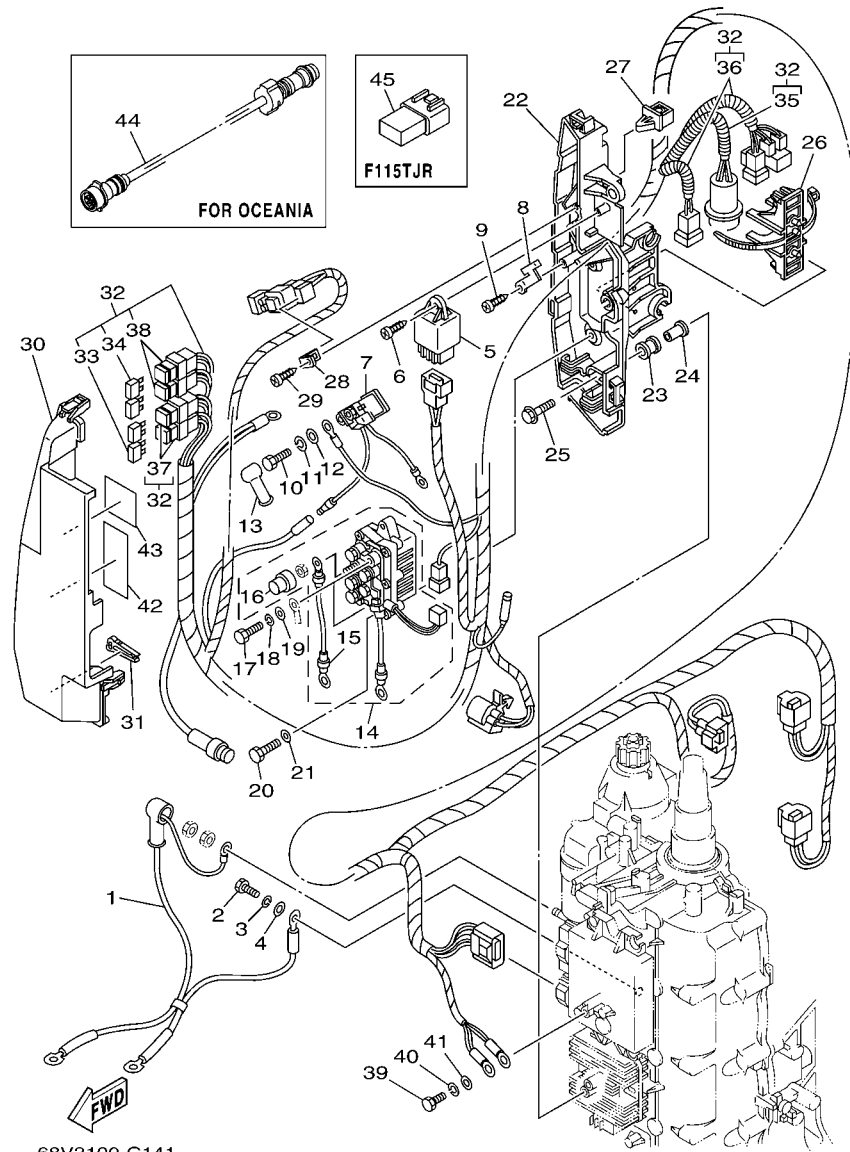


68V3100-C141

\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1019035 - , 68W-1000857 -

FIG. 14 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-82105-00	WIRE HARNESS	1	1	
2	97013-06020	BOLT	1	1	
3	92903-06100	WASHER, SPRING	1	1	
4	92903-06600	WASHER, PLATE	1	1	
5	68V-81950-00	RELAY ASSY	1	1	
6	97780-60625	SCREW, TAPPING	1	1	
7	68V-8194A-00	RELAY	1	1	
8	68V-81953-00	STAY, RELAY	1	1	
9	97780-60620	SCREW, TAPPING	1	1	
10	97095-06010	BOLT	2	2	
11	92995-06100	WASHER, SPRING	2	2	
12	92995-06600	WASHER	2	2	
13	6G5-82119-00	COVER, LEAD WIRE	2	2	
14	68V-8195B-01	RELAY ASSY	1	1	
15	68V-81949-00	.WIRE, LEAD	1	1	
16	68V-82532-00	.CAP	1	1	
17	97095-06010	BOLT	2	2	
18	92995-06100	WASHER, SPRING	2	2	
19	92995-06600	WASHER	2	2	
20	97013-06020	BOLT	2	2	
21	92903-06600	WASHER, PLATE	2	2	
22	68V-81948-00	BRACKET	1	1	
	68V-81948-01	BRACKET	1	1	NEW PARTS *1
23	6A0-82317-00	DAMPER, IGNITION COIL	5	5	
24	624-42542-00	PIPE	5	5	
25	90119-06M59	BOLT, WITH WASHER	5	5	
26	68V-82594-00	CLAMP	1	1	



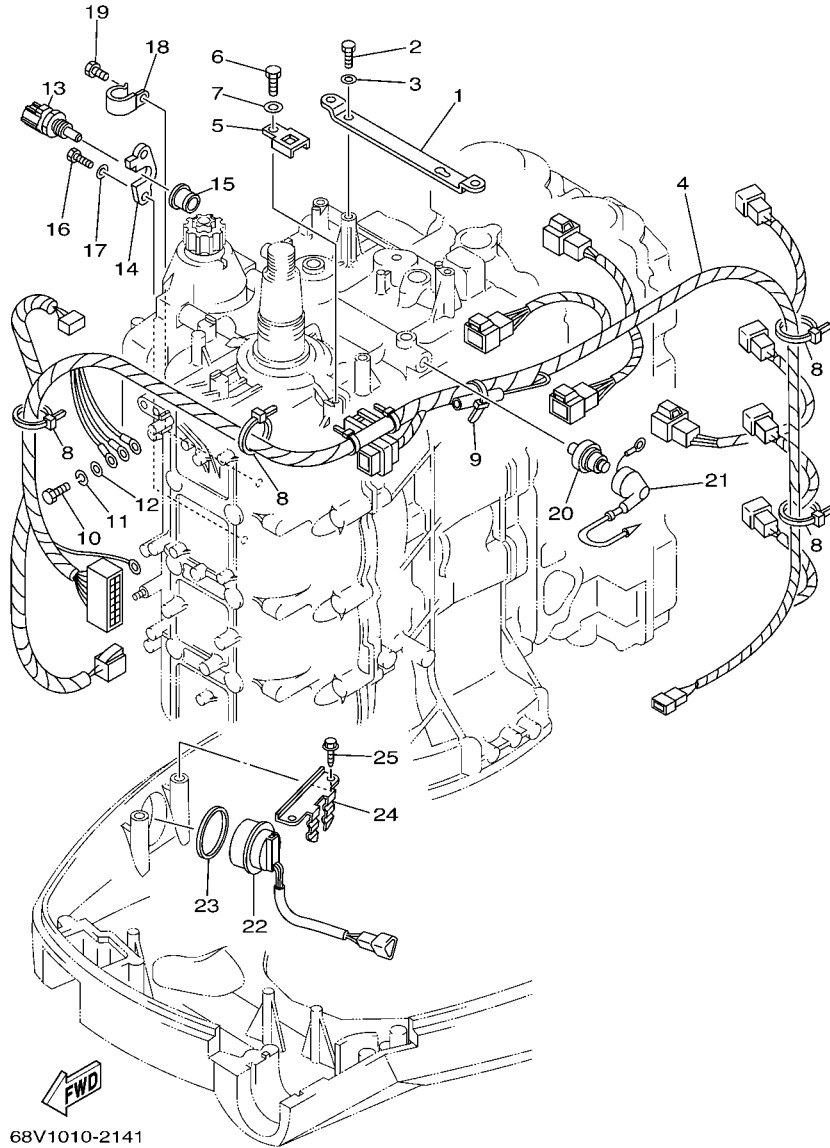
68V3100-C141

\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1019035 - , 68W-1000857 -

FIG. 14 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
27	90464-12M58	CLAMP	1	1	
28	68V-85548-00	HOLDER	1	1	
29	97780-60620	SCREW, TAPPING	1	1	
30	68V-81942-00	COVER	1	1	
	68V-81942-01	COVER	1	1	NEW PARTS *1
31	67F-2812A-00	PULLER, FUSE	1	1	
32	68V-82590-30	WIRE HARNESS ASSY	1	1	FOR USA,CAN
	68V-82590-10	WIRE HARNESS ASSY	1	1	FOR OCE,CAR
33	67F-82151-00	.FUSE (20A)	4	4	
34	67F-82151-10	.FUSE (30A)	4	4	
35	90447-10003	.HOSE, WITH SPRING	1	1	
36	90447-07007	.HOSE, WITH SPRING	2	2	FOR 68V-8290-30
	90447-07007	.HOSE, WITH SPRING	1	1	FOR 68V-8290-10
37	67F-8215B-10	.CAP (YELLOW)	2	2	
38	67F-8215B-20	.CAP (GREEN)	2	2	
39	97095-06020	BOLT	1	1	
40	92995-06100	WASHER, SPRING	1	1	
41	92995-06600	WASHER	1	1	
42	68V-81919-00	GRAPHIC, REGULATOR	1	1	
43	68V-81919-10	GRAPHIC, REGULATOR	1	1	
44	688-8258A-10	EXTENSION, WIRE HARNESS	1		AP FOR OCE
45	68V-82582-10	COVER, WIRE HARNESS	1		F115TJR

FIG. 15 ELECTRICAL 3



68V1010-2141

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
1	67F-8132G-01	PLATE	1	1		
2	97095-06016	BOLT	2	2		
3	92995-06600	WASHER	2	2		
4	68V-8259M-00	WIRE HARNESS ASSY 2	1	1		
5	68V-82588-00	PLATE	1	1		
6	97095-06012	BOLT	1	1		
7	92995-06600	WASHER	1	1		
8	90465-13M18	CLAMP	7	7		
9	90465-11M10	CLAMP	1	1		
10	97095-06020	BOLT	1	1		
11	92995-06100	WASHER, SPRING	1	1		
12	92995-06600	WASHER	1	1		
13	67F-85790-00	THERMOSENSOR ASSY	1	1		
14	67F-85757-00	RETAINER	1	1		
15	68V-85753-00	GASKET, SENDER UNIT	1	1		
16	97095-06016	BOLT	2	2		
17	92995-06600	WASHER	2	2		
18	90465-06M86	CLAMP	1	1		
19	97095-06010	BOLT	1	1		
20	68V-82504-00	OIL PRESSURE SWITCH ASSY	1	1		
21	68V-81315-00	LEAD WIRE ASSY	1	1		
22	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1		
23	6E5-82587-00	GASKET	1	1		
24	67F-83614-00	BRACKET	1	1		
25	90109-06M86	BOLT	2	2		

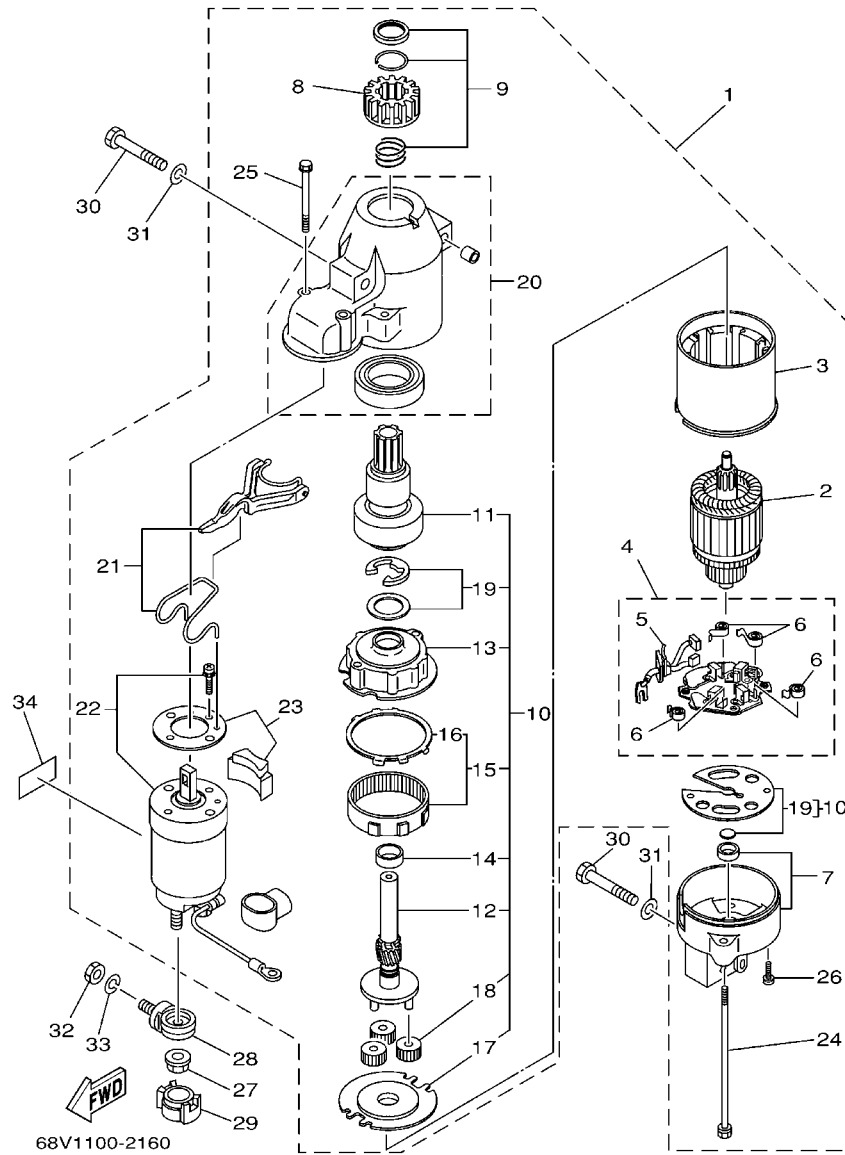


FIG. 16 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-81800-01	STARTING MOTOR ASSY	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	
4	68F-81840-00	.BRUSH HOLDER ASSY	1	1	
5	67F-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	68F-81820-00	.REAR BRACKET ASSY	1	1	
8	67F-81808-00	.PINION ASSY	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	
14	67F-81841-00	..BEARING	1	1	
15	67F-81891-00	..GEAR, RING	1	1	
16	67F-8183R-00	...GASKET	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	
18	67F-8183T-00	..GEAR, IDLER	3	3	
19	67F-81809-00	..WASHER KIT	1	1	
20	67F-81842-00	.COVER	1	1	
21	67F-81839-00	.LEVER ASSY	1	1	
22	68V-81941-01	.STARTER RELAY ASSY	1	1	
23	67F-81869-00	.COVER, DUST	1	1	
24	6K7-81826-10	.BOLT	2	2	
25	67F-81828-00	.BOLT 2	2	2	
26	67F-81846-00	.SCREW	2	2	
27	90179-08003	NUT	1	1	

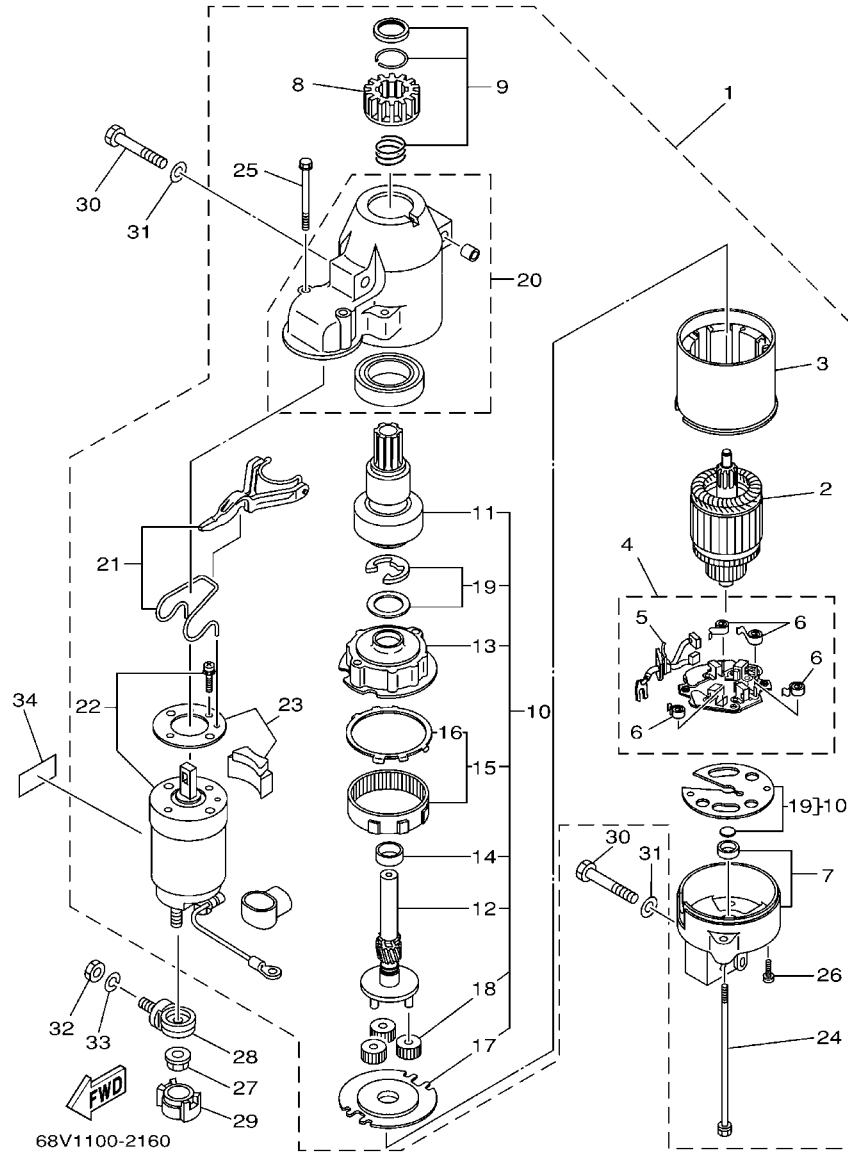
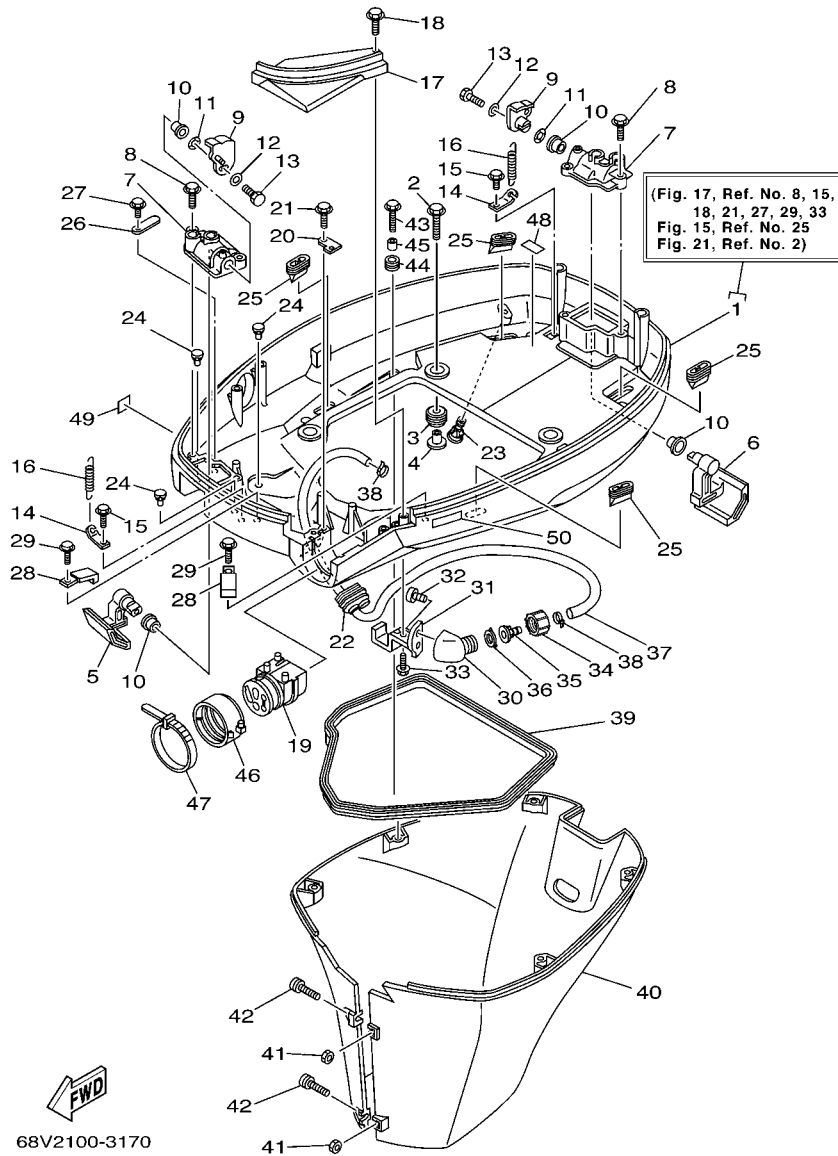


FIG. 16 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
28	68F-81925-00	TERMINAL	1	1	
29	68F-82582-00	COVER, WIRE HARNESS	1	1	
30	97013-08045	BOLT	3	3	
31	92903-08600	WASHER, PLATE	3	3	
32	95333-08600	NUT	1	1	
33	92903-08100	WASHER, SPRING	1	1	
34	67F-83627-01	LABEL, CAUTION 7	1	1	FOR USA

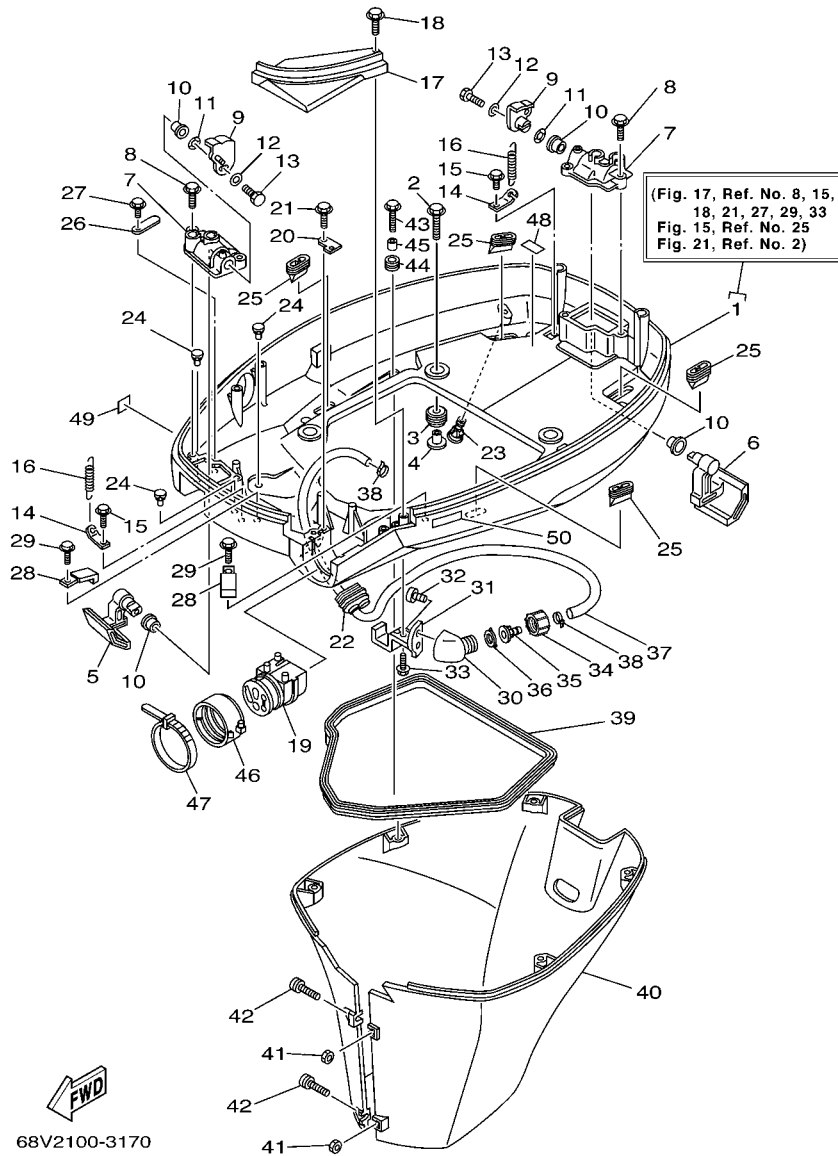


68V2100-3170

**FIG. 17 BOTTOM COWLING**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-42710-01-8D	BOTTOM COWLING ASSY	1	1	
2	90119-08M22	BOLT, WITH WASHER	4	4	
3	90480-22M15	GROMMET	4	4	
4	90387-08M37	COLLAR	4	4	
5	67F-42815-00-8D	LEVER, CLAMP	1	1	
6	67F-42816-00-8D	LEVER, CLAMP	1	1	
7	67F-42828-00-5B	PLATE, CLAMP	2	2	
8	90109-06M82	BOLT	4	4	
9	68V-42818-00	LEVER, CLAMP	2	2	
10	90386-15M73	BUSH	4	4	
11	90206-15M18	WASHER, WAVE	2	2	
12	90201-06068	WASHER, PLATE	2	2	
13	97095-06016	BOLT	2	2	
14	64D-43144-00	HOOK, SPRING	2	2	
15	90109-06M80	BOLT	2	2	
16	90506-16M34	SPRING, TENSION	2	2	
17	68V-42738-00-5B	PLATE, FITTING	1	1	
18	90109-06M82	BOLT	2	2	
19	68V-42725-00	GROMMET	1	1	FOR USA,CAN,OCE
	68V-42725-10	GROMMET	1	1	FOR CAR
20	67F-42756-00	STAY, CLAMP	1	1	
21	90109-06M86	BOLT	1	1	
22	6H1-42726-21	GROMMET	1	1	FLUSHING KIT
23	6H3-44391-01	NIPPLE, HOSE	1	1	
24	6H4-42748-00	GROMMET	3	3	
25	67F-42717-00	RUBBER, SEAL 2	4	4	
26	6E5-82588-00	PLATE	1	1	





**FIG. 17 BOTTOM COWLING**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
27	90109-06M81	BOLT	1	1	
28	90465-08M23	CLAMP	2	2	
29	90109-06M80	BOLT	2	2	
30	68T-12572-00	ADAPTER	1	1	FLUSHING KIT
31	67F-12535-00	PLATE	1	1	FLUSHING KIT
32	90167-06002	SCREW, TAPPING	2	2	FLUSHING KIT
33	90109-06M86	BOLT	1	1	FLUSHING KIT
34	6R3-12581-00	JOINT, HOSE 1	1	1	FLUSHING KIT
35	6R3-12582-00	JOINT, HOSE 2	1	1	FLUSHING KIT
36	6R3-12583-00	GASKET, HOSE JOINT	1	1	FLUSHING KIT
37	68V-24312-00	PIPE 2	1	1	FLUSHING KIT
38	90465-11M10	CLAMP	2	2	FLUSHING KIT
39	61A-42716-00	RUBBER, SEAL 1	1	1	
40	67F-42741-00-8D	APRON	1	1	
41	95380-06600	NUT, HEXAGON	2	2	
42	90159-06M28	SCREW, WITH WASHER	2	2	
43	90109-06M80	BOLT	5	5	
44	90480-13M24	GROMMET	5	5	
45	90387-06M43	COLLAR	5	5	
46	68F-42753-00	FASTNER	1	1	FOR USA,OCE
47	90464-20258	CLAMP	1	1	FOR USA,OCE
48	68V-82377-00	LABEL	1	1	
49	6A1-28176-00	LABEL, CAUTION	1	1	FOR CAR
50	6E3-8257H-00	PLATE, MARK	1	1	FOR CAR

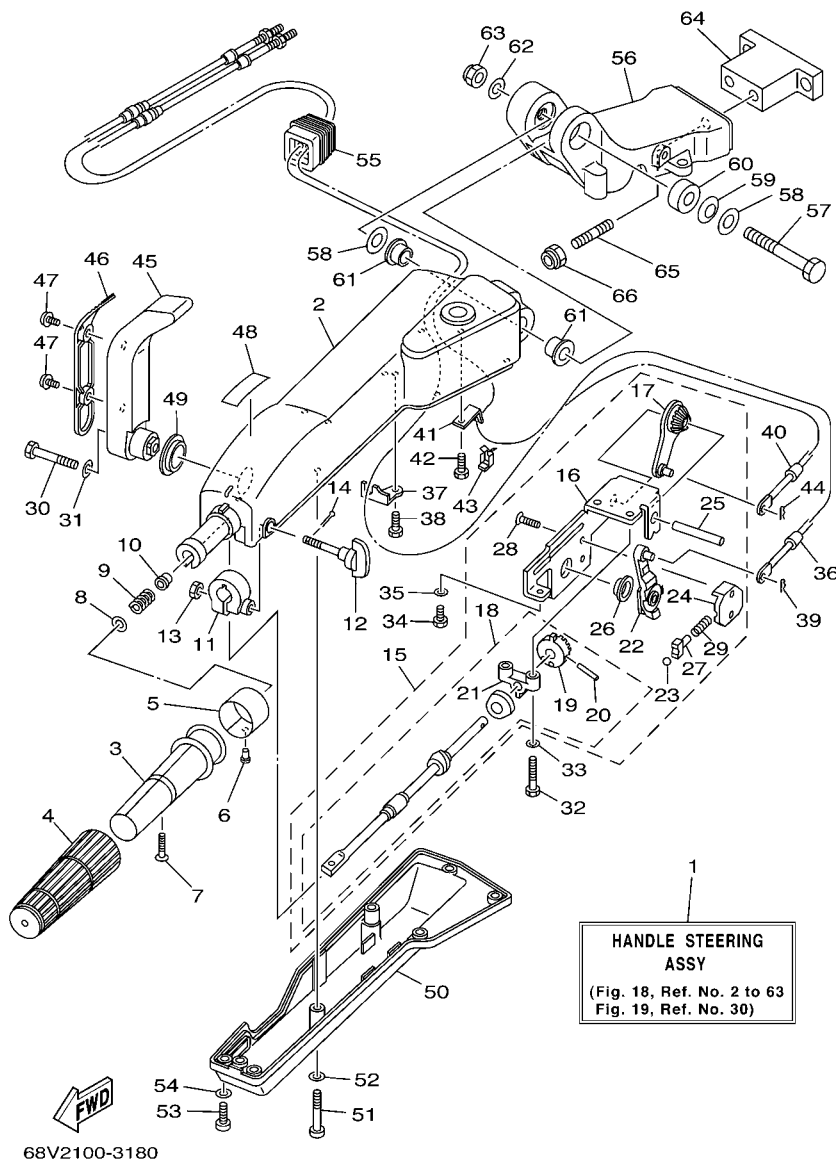


FIG. 18 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	67G-W0084-12-4D	HANDLE STEERING ASSY	1		AP
	67G-W0084-02-4D	HANDLE STEERING ASSY	1		AP FOR OCE
2	67G-42111-00-4D	HANDLE, STEERING	1		
3	664-42119-00	GRIP, STEERING HANDLE	1		
4	6G1-42177-00	RUBBER, HANDLE	1		
5	6H2-42137-00	INDICATOR, THROTTLE	1		
6	90269-02M09	RIVET	1		
7	90149-05M13	SCREW	1		
8	92903-10600	WASHER, PLATE	1		
9	90501-23215	SPRING, COMPRESSION	1		
10	90386-08032	BUSH	1		
11	63D-42126-00	FRICITION, STEERING HANDLE GRIP	1		
12	63D-48154-00	KNOB, THROTTLE	1		
13	95380-06600	NUT, HEXAGON	1		
14	91490-20010	PIN, COTTER	1		
15	67G-44100-10	SHIFT LINK ASSY	1		
	67G-44100-00	SHIFT LINK ASSY	1		FOR OCE
16	67G-44104-00	.PLATE COMP.	1		
17	67G-48261-00	.ARM, THROTTLE	1		
18	67G-42115-10	.SHAFT, STEERING HANDLE	1		FOR 67G-44100-10
	67G-42115-00	.SHAFT, STEERING HANDLE	1		FOR 67G-44100-00
19	650-42152-00-94	..GEAR	1		
20	91690-30025	..PIN, SPRING	1		
21	67G-42159-00	..STAY	1		
22	67G-44113-00	.CAM PLATE, HANDLE	1		
23	63D-48236-00	.ROLLER, DETENT	1		
24	63D-48119-00	.COVER	1		

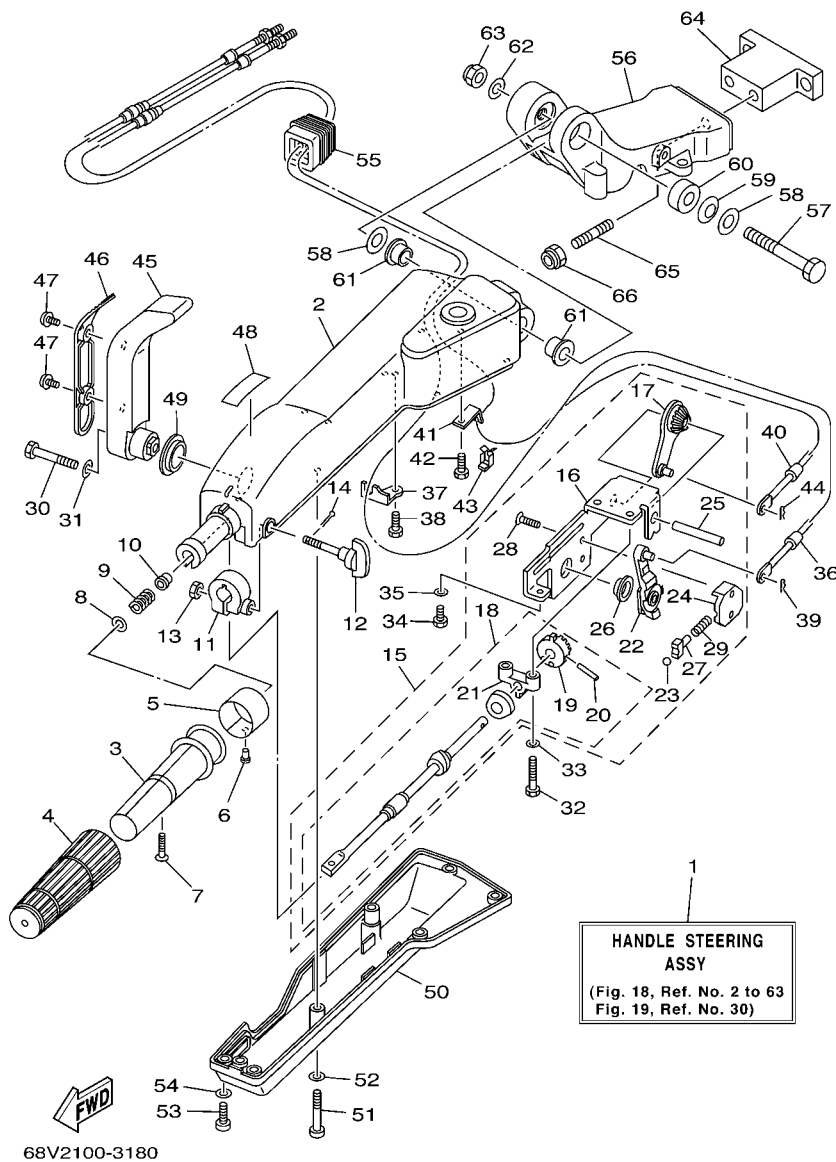


FIG. 18 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
25	67G-42153-00	.SHAFT, THROTTLE CONTROL	1		
26	67G-44132-00	.BUSHING	1		
27	63D-48237-00	.ADAPTOR	1		
28	98785-05014	.SCREW, FLAT HEAD	2		
29	63D-48238-00	.SPRING, DETENT	1		
30	97095-08040	BOLT	1		
31	92995-08600	WASHER	1		
32	97095-06030	BOLT	2		
33	92995-06600	WASHER	2		
34	97095-06014	BOLT	1		
35	92995-06600	WASHER	1		
36	67G-48321-10	CABLE	1		
37	67G-48531-00	BRACKET, REMOTE CONTROL 1	1		
38	97095-06014	BOLT	1		
39	90468-10005	CLIP	1		
40	67G-26301-10	THROTTLE CABLE ASSY	1		
41	66R-48538-00	CLAMP, CABLE 1	1		
42	97095-06014	BOLT	1		
43	63D-48538-00	CLAMP, CABLE 1	1		
44	90468-10005	CLIP	1		
45	67G-44159-00-4D	HANDLE, GEAR SHIFT	1		
46	67G-44173-00	LEVER, SHIFT CONTROL	1		
47	90159-06M18	SCREW, WITH WASHER	2		
48	6G8-44191-00	INDICATOR, SHIFT	1		
49	90386-26MA3	BUSH	1		
50	67G-42131-00	COVER, HANDLE STEERING	1		
51	97885-06040	SCREW, PAN HEAD	2		

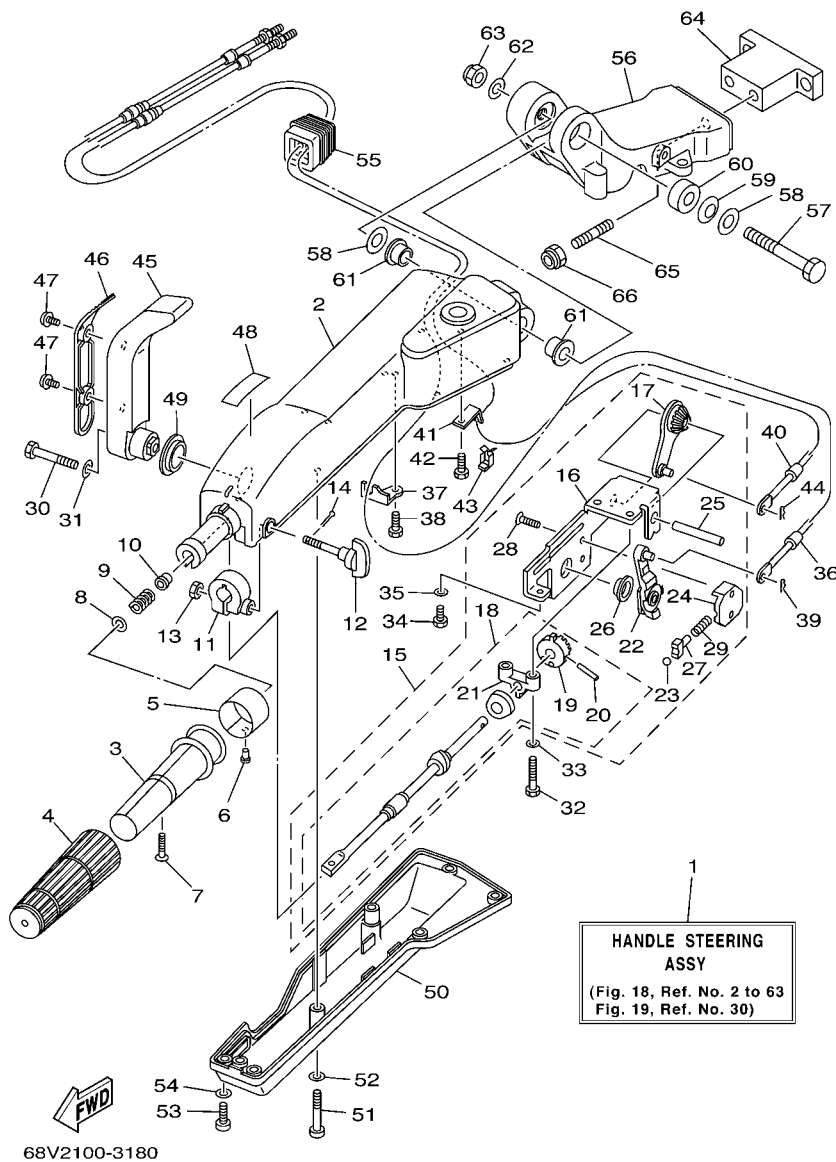
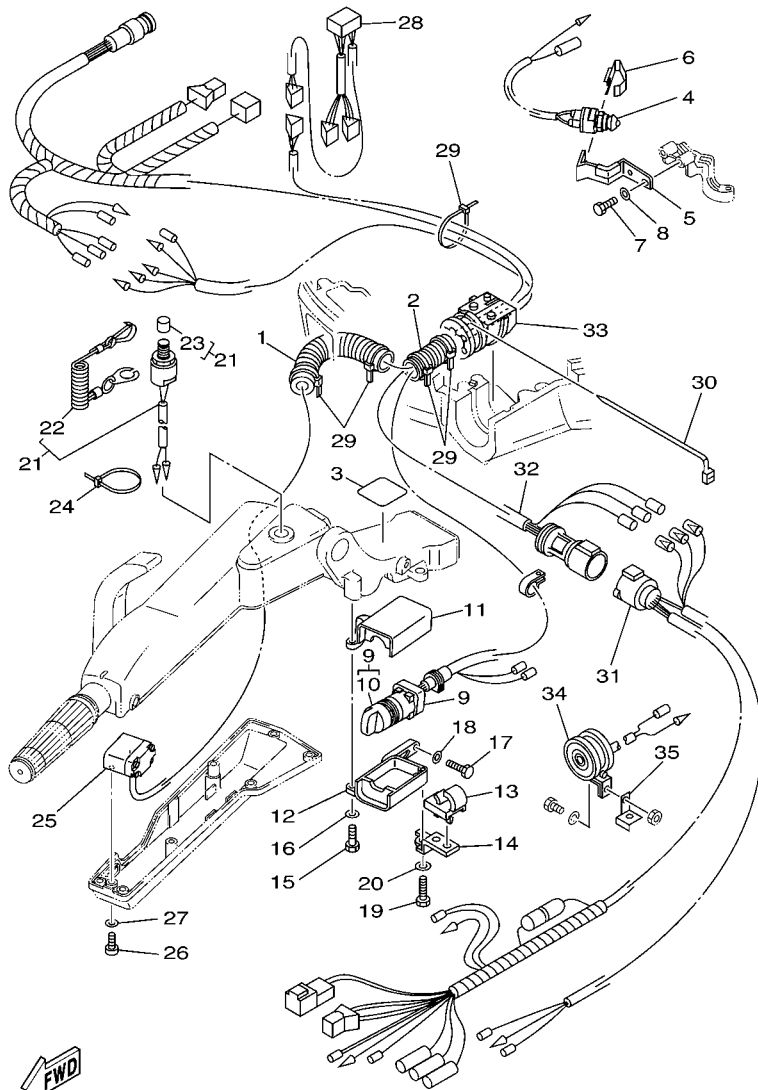


FIG. 18 STEERING 1

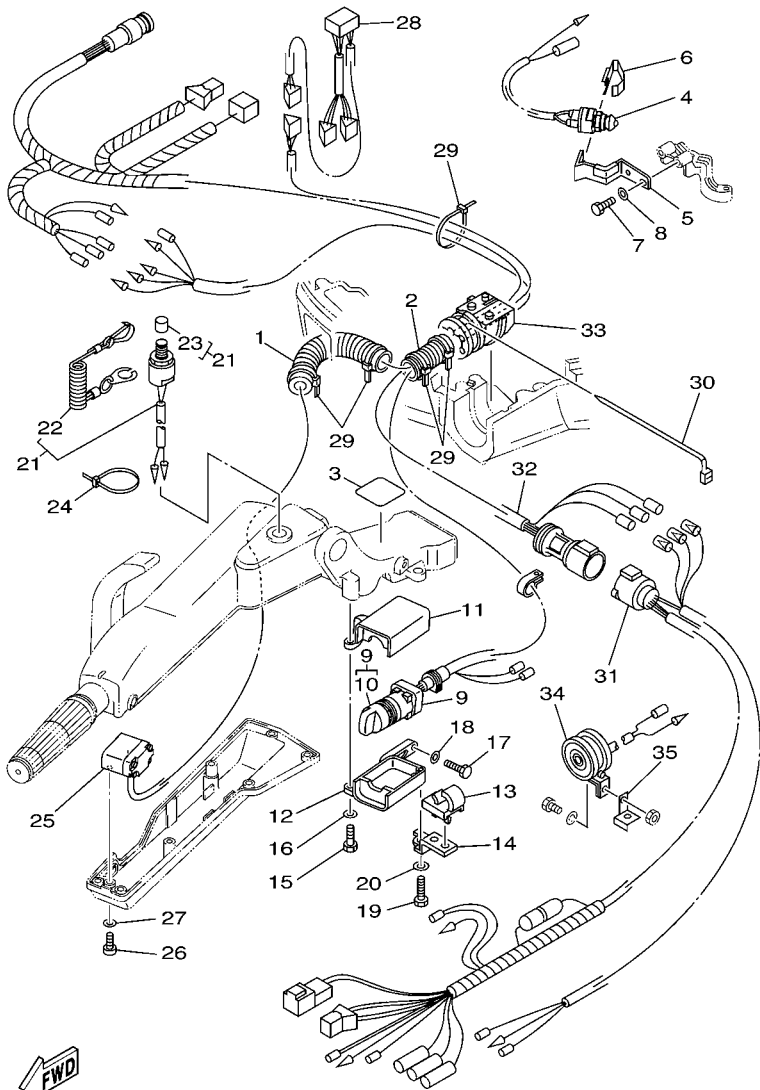
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
52	92995-06600	WASHER	2		
53	97885-06016	SCREW, PAN HEAD	5		
54	92995-06600	WASHER	5		
55	63D-42725-00	GROMMET	1		
56	63D-42121-30-4D	BRACKET	1		
57	90101-12M09	BOLT	1		
58	92990-12200	WASHER, PLAIN	2		
59	90206-12M22	WASHER, WAVE	1		
60	90387-12M02	COLLAR	1		
61	90386-12M93	BUSH	2		
62	92990-12600	WASHER, PLATE	1		
63	90185-12M12	NUT, SELF-LOCKING	1		
64	68V-42121-00-4D	BRACKET	1		AP
65	90116-10175	BOLT, STUD	2		AP
66	90185-10051	NUT, SELF-LOCKING	2		AP

FIG. 19 STEERING 2



68V3100-C190

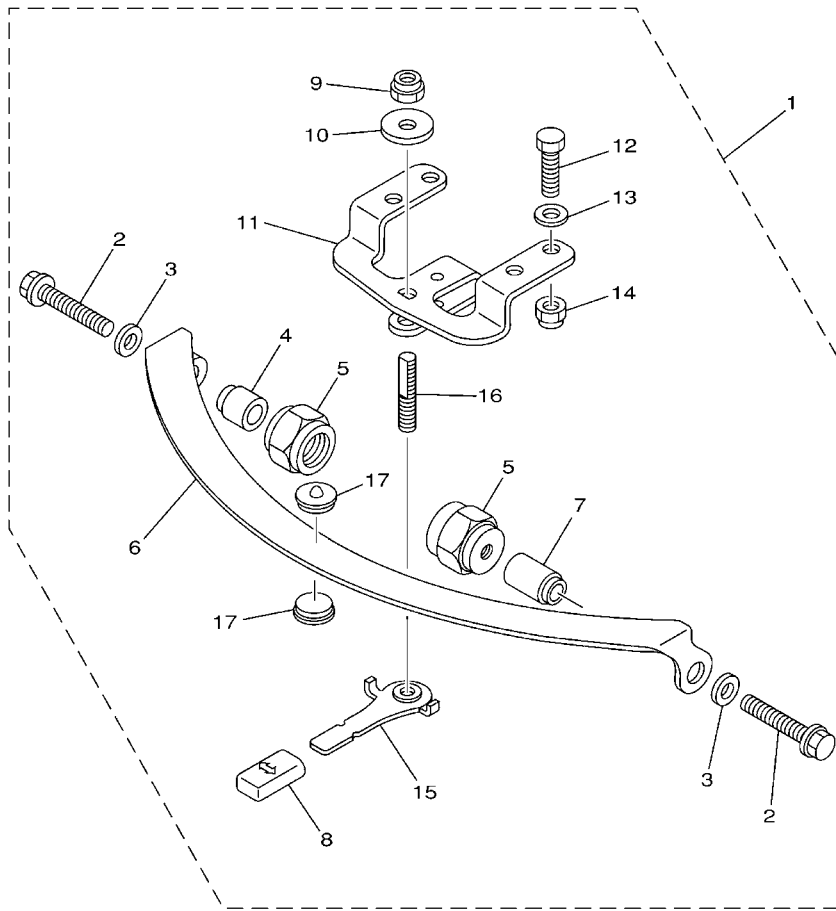
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
1	90446-24M79	HOSE (L230)	1			AP
2	6K3-83557-00	TUBE	1			AP
3	67G-42735-00	PROTECTOR	1			AP
4	688-82540-11	NEUTRAL SWITCH ASSY	1			AP
5	67G-82554-01	STAY, NEUTRAL SWITCH	1			AP
6	62Y-82555-00	DAMPER, MAIN SWITCH 1	1			AP
7	97095-06014	BOLT	2			AP
8	92995-06600	WASHER	2			AP
9	67G-82510-50	MAIN SWITCH ASSY	1			AP
	67G-82510-41	MAIN SWITCH ASSY	1			AP FOR OCE
10	676-82577-00	.CAP, KEY	1			
11	63D-8252E-01-4D	COVER, MAIN SWITCH	1			AP
	67G-82568-00-4D	COVER, MAIN SWITCH	1			AP FOR OCE
12	63D-8252F-01-4D	COVER, MAIN SWITCH 2	1			AP
13	63D-24367-00	CLAMP, FUEL PIPE 2	1			AP
14	63D-24364-00	STAY	1			AP
15	97095-06025	BOLT	1			AP
16	92995-06600	WASHER	1			AP
17	97095-06020	BOLT	1			AP
18	92995-06600	WASHER	1			AP
19	97095-06030	BOLT	1			AP
20	92995-06600	WASHER	1			AP
21	69W-82575-00	ENGINE STOP SWITCH ASSY	1			AP
22	682-82556-00	.STOPPER	1			
23	689-8257Y-00	.CAP	1			
24	90465-13M11	CLAMP	1			AP
25	67G-82563-00	TRIM & TILT SWITCH ASSY	1			AP



68V3100-C190

FIG. 19 STEERING 2

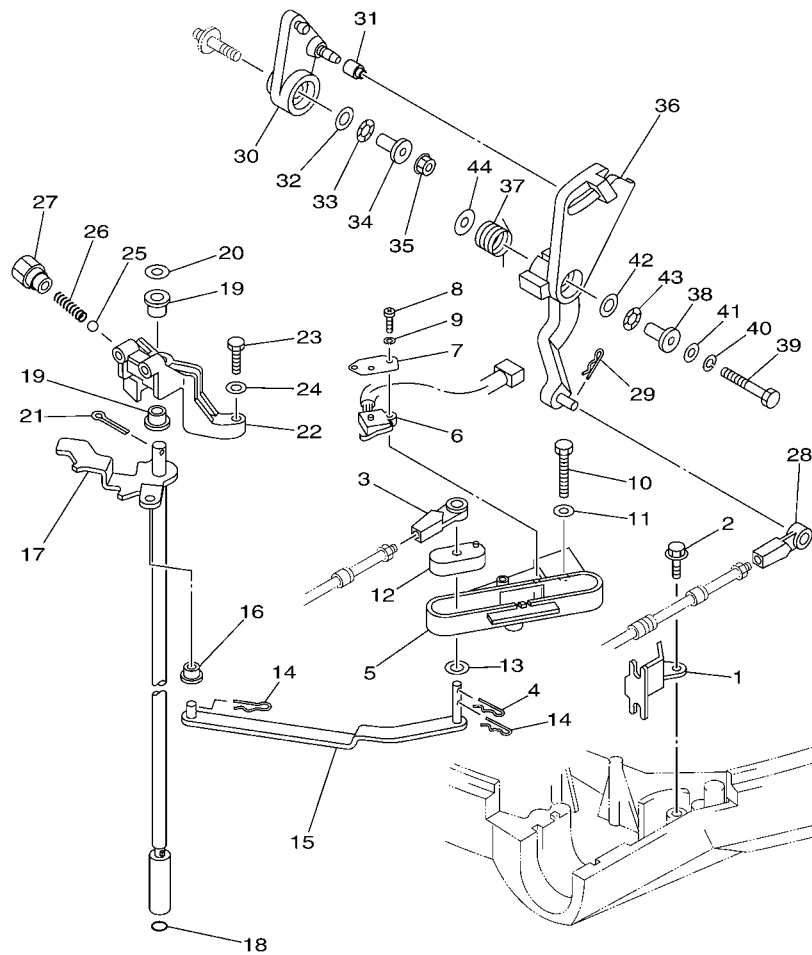
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
26	97885-06016	SCREW, PAN HEAD	2			AP
27	92995-06600	WASHER	2			AP
28	63D-83728-00	CONNECTOR ASSY	1			AP
29	90465-13M24	CLAMP	5			AP
30	90465-13M30	CLAMP	1			AP
31	6H5-83553-12	WIRE, LEAD	1			AP EXCEPT OCE
32	63D-82586-01	EXTENSION, WIRE HARNESS	1			AP EXCEPT OCE
33	67G-42725-00	GROMMET	1			AP EXCEPT OCE
34	688-83383-11	BUZZER	1			AP EXCEPT OCE
35	6H5-83386-00	STAY, BUZZER	1			AP EXCEPT OCE



67F1100-2200

FIG. 20 STEERING FRICTION

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
1	67G-42508-00	STEERING FRICTION ASSY	1			AP
2	90119-08M74	.BOLT, WITH WASHER	2			
3	90201-08M01	.WASHER, PLATE	2			
4	67G-42541-00	.DAMPER	1			
5	67G-42546-00	.NUT	2			
6	63D-42527-00	.PLATE, FRICTION	1			
7	67G-42541-10	.DAMPER	1			
8	682-43318-01	.COVER	1			
9	90185-10M14	.NUT, SELF-LOCKING	1			
10	90201-10M76	.WASHER, PLATE	1			
11	67G-42526-00	.PLATE, FRICTION	1			
12	97095-08025	.BOLT	2			
13	92995-08600	.WASHER	2			
14	90185-08057	.NUT, SELF-LOCKING	2			
15	67G-42561-00	.KNOB, STEERING LOCK	1			
16	67G-42562-00	.SHAFT, STEERING LOCK	1			
17	63D-42528-00	.PLATE, FRICTION	2			

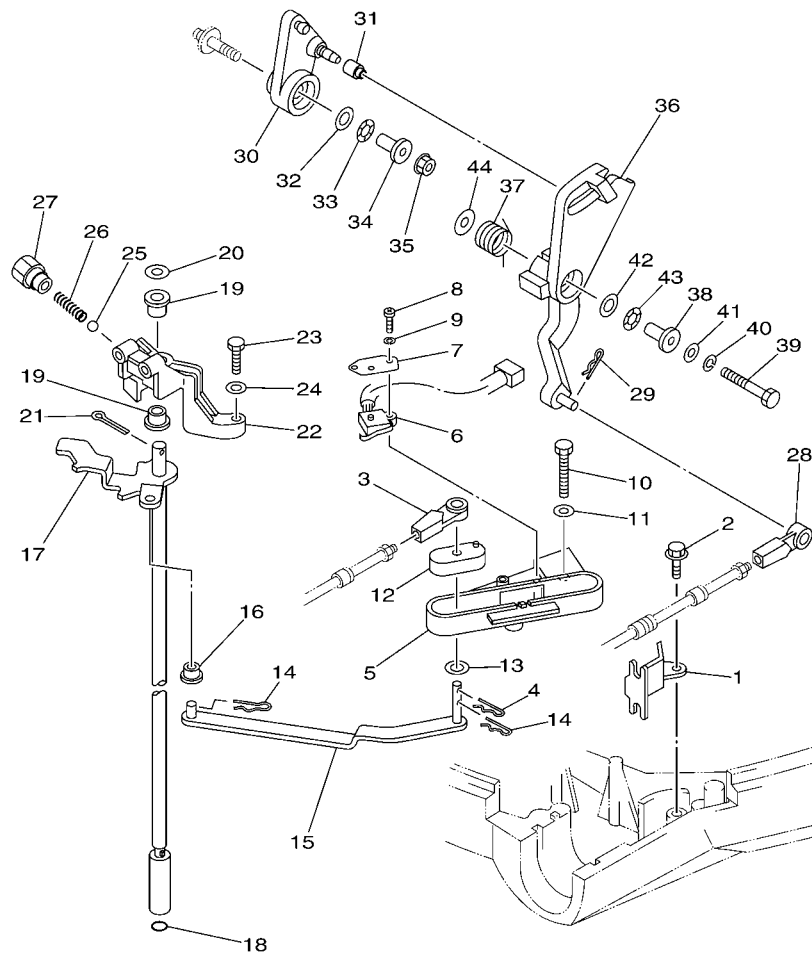


68V3100-C210

FIG. 21 CONTROL

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	67F-48538-00	CLAMP, CABLE 1	1	1	
2	90109-06M86	BOLT	1	1	
3	663-48344-00	CABLE END, REMOTE CONTROL	1	1	
4	90468-18008	CLIP	1	1	
5	68V-44117-00	BRACKET	1	1	
6	68F-8259F-00	SWITCH ASSY	1	1	
7	61A-82588-01	PLATE	1	1	
8	97885-04016	SCREW, PAN HEAD	2	2	
9	92995-04100	WASHER	2	2	
10	97095-06040	BOLT	2	2	
11	92995-06600	WASHER	2	2	
12	68V-44122-01	BUSHING, SHIFT ROD LEVER	1	1	
13	90202-07M07	WASHER, PLATE	1	1	
14	90468-18008	CLIP	2	2	
15	68V-44121-00	LEVER, SHIFT ROD	1	1	
16	90386-06M12	BUSH	1	1	
17	68V-44120-10	HANDLE GEAR SHIFT ASSY	1		L
	68V-44120-30	HANDLE GEAR SHIFT ASSY	1	1	X
18	93210-09165	O-RING	1	1	
19	90386-90M90	BUSH	2	2	
20	90201-09M02	WASHER, PLATE	1	1	
21	91490-20015	PIN, COTTER	1	1	
22	68V-44118-00	BRACKET	1	1	
23	97075-06025	BOLT	2	2	
24	92995-06600	WASHER	2	2	
25	93501-04M02	BALL	1	1	
26	90501-12082	SPRING, COMPRESSION	1	1	



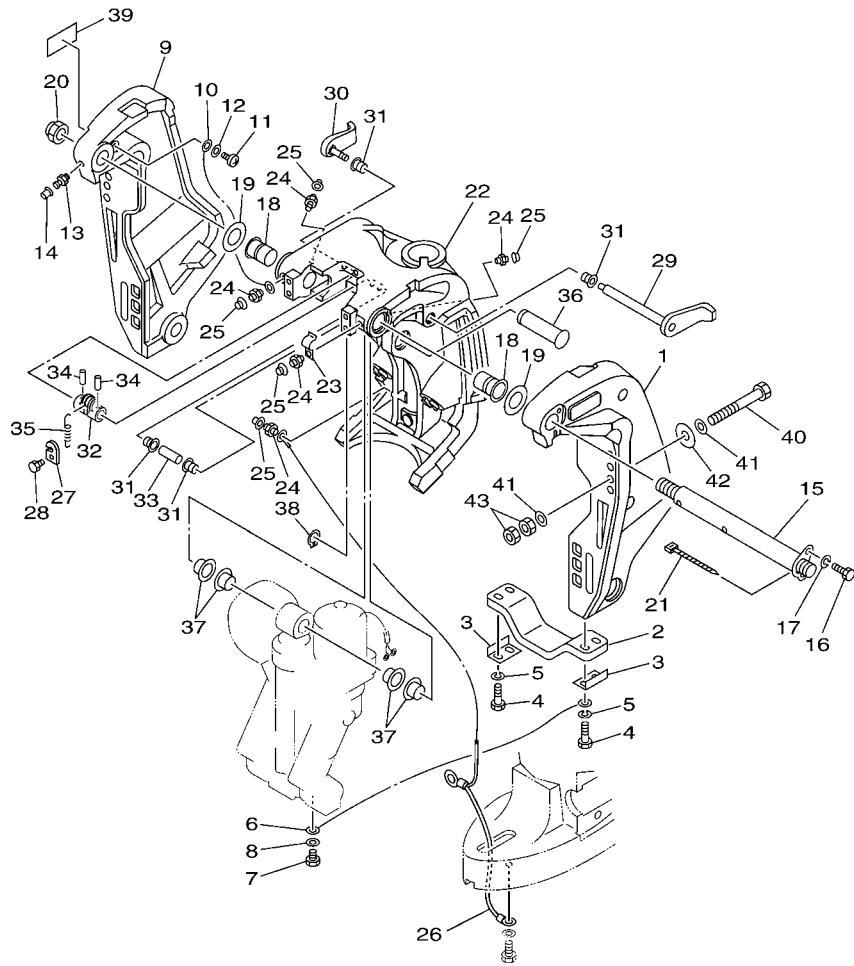


**FWD**  
68V3100-C210

**FIG. 21 CONTROL**

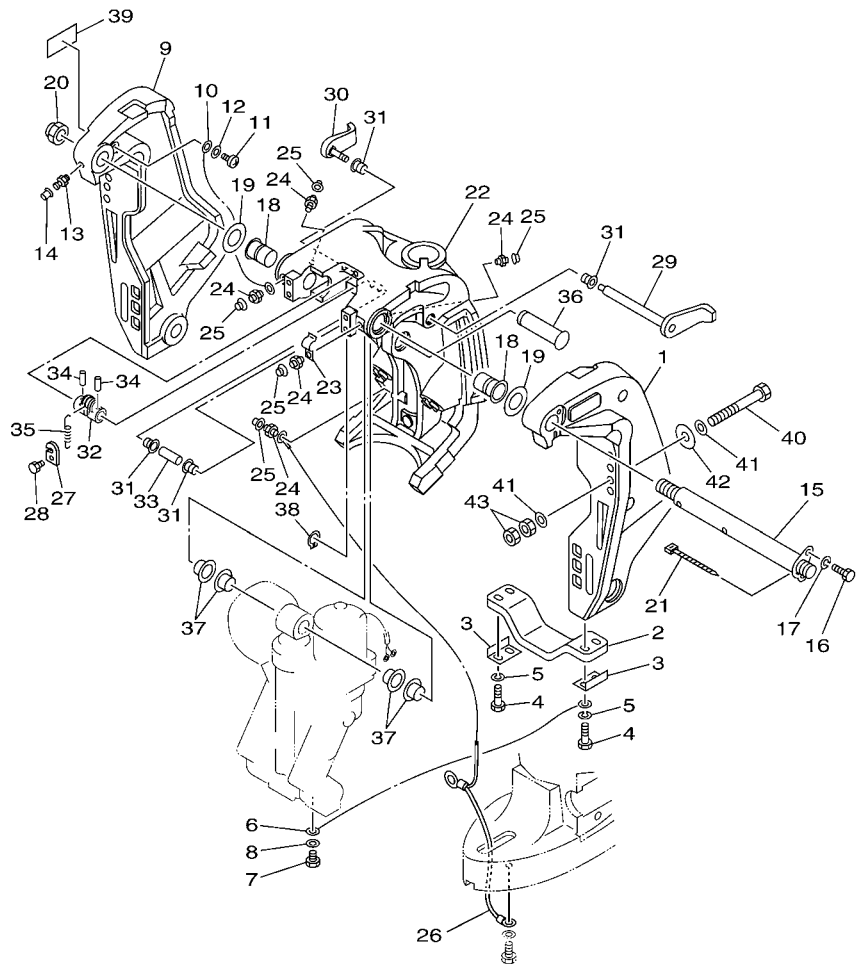
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
27	648-42715-00	BUSHING	1	1	
28	663-48344-00	CABLE END, REMOTE CONTROL	1	1	
29	90468-18008	CLIP	1	1	
30	68V-42157-00	LEVER, THROTTLE	1	1	
31	68V-42171-00	BUSHING	1	1	
32	90201-10M02	WASHER, PLATE	1	1	
33	90206-10M04	WASHER, WAVE	1	1	
34	90387-06M21	COLLAR	1	1	
35	90179-06M28	NUT	1	1	
36	68V-42154-00	LEVER, THROTTLE CONTROL	1	1	
37	67F-44135-00	SPRING	1	1	
38	90387-06M21	COLLAR	1	1	
39	97095-06035	BOLT	1	1	
40	92995-06100	WASHER, SPRING	1	1	
41	92995-06600	WASHER	1	1	
42	90201-10M02	WASHER, PLATE	1	1	
43	90206-10M04	WASHER, WAVE	1	1	
44	90201-06M31	WASHER, PLATE	1	1	

FIG. 22 BRACKET 1



68V3100-C220

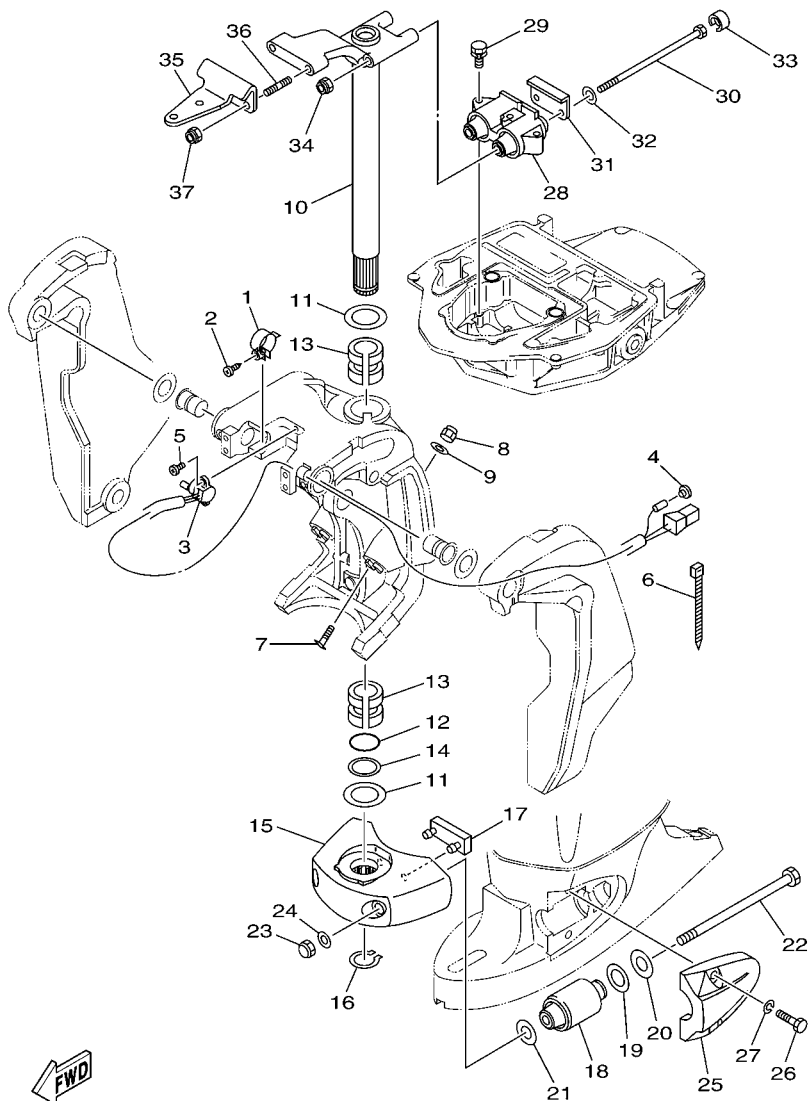
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-43111-01-8D	BRACKET, CLAMP	1	1	
2	6G5-45251-02	ANODE	1	1	
3	6G5-44526-00	PLATE	2	2	
4	97095-06030	BOLT	4	4	
5	92995-06100	WASHER, SPRING	4	4	
6	6E5-82148-00	WIRE, LEAD 4	1	1	
7	97095-06010	BOLT	1	1	
8	92995-06600	WASHER	1	1	
9	68V-43112-01-8D	BRACKET, CLAMP	1	1	
10	6E5-82148-00	WIRE, LEAD 4	1	1	
11	97880-06012	SCREW, PAN HEAD	1	1	
12	92990-06600	WASHER, PLATE	1	1	
13	93700-06M03	NIPPLE, GREASE	1	1	
14	663-45119-00	CAP, GREASE NIPPLE	1	1	AP
15	64E-43131-01	BOLT, CLAMP BRACKET	1	1	
16	97095-08020	BOLT	1	1	
17	92995-08100	WASHER	1	1	
18	90386-25M31	BUSH	2	2	
19	90201-26M59	WASHER, PLATE	2	2	
20	90185-22M11	NUT, SELF-LOCKING	1	1	
21	90465-11M10	CLAMP	1	1	
22	64E-43311-10-8D	BRACKET, SWIVEL 1	1		L
	64E-43311-20-8D	BRACKET, SWIVEL 1	1	1	X
23	90465-08M63	CLAMP	1	1	
24	93700-06M03	NIPPLE, GREASE	5	5	
25	663-45119-00	CAP, GREASE NIPPLE	5	5	AP
26	66K-82149-00	WIRE, LEAD 3	1		L



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FIG. 22 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
26	68V-82149-30	WIRE, LEAD 3	1	1		X
27	66T-43144-00	HOOK, SPRING	1	1		
28	97095-06010	BOLT	1	1		
29	6G5-43181-02	LEVER, TILT STOP	1	1		
30	6G5-43185-02	LEVER, TILT STOP	1	1		
31	90386-10M16	BUSH	4	4		
32	6G5-43148-10	COLLAR, DISTANCE	1	1		
33	90387-10M05	COLLAR	1	1		
34	91690-30020	PIN, SPRING	2	2		
35	90506-20011	SPRING, TENSION	1	1		
36	64E-43126-00	PIN, UPPER SHOCK MOUNT	1	1		
37	90386-22M98	BUSH	4	4		
38	93410-22M11	CIRCLIP	1	1		
39	63V-82377-50	LABEL (SPARK,IGNITION)	1	1		FOR CAN
40	90101-12M05	BOLT (L:130MM)	4	4		FOR USA,CAN,OCE
	90101-12M77	BOLT (L:150MM)	2	2		FOR USA,CAN,OCE
	90101-12M03	BOLT (L:115MM)	4	4		FOR CAR
41	90201-13M01	WASHER, PLATE	8	8		
42	90201-12M05	WASHER, PLATE	4	4		
43	95380-12600	NUT	8	8		

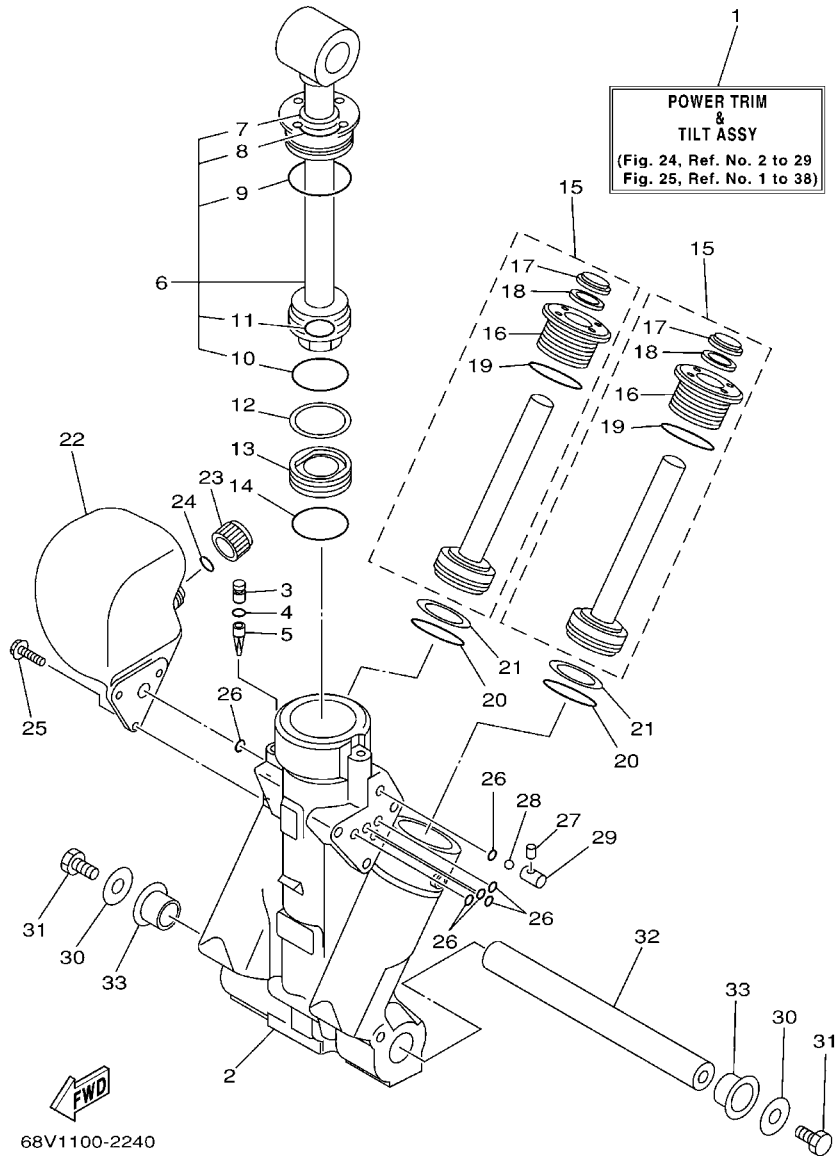


68V3010-C220

FIG. 23 BRACKET 2

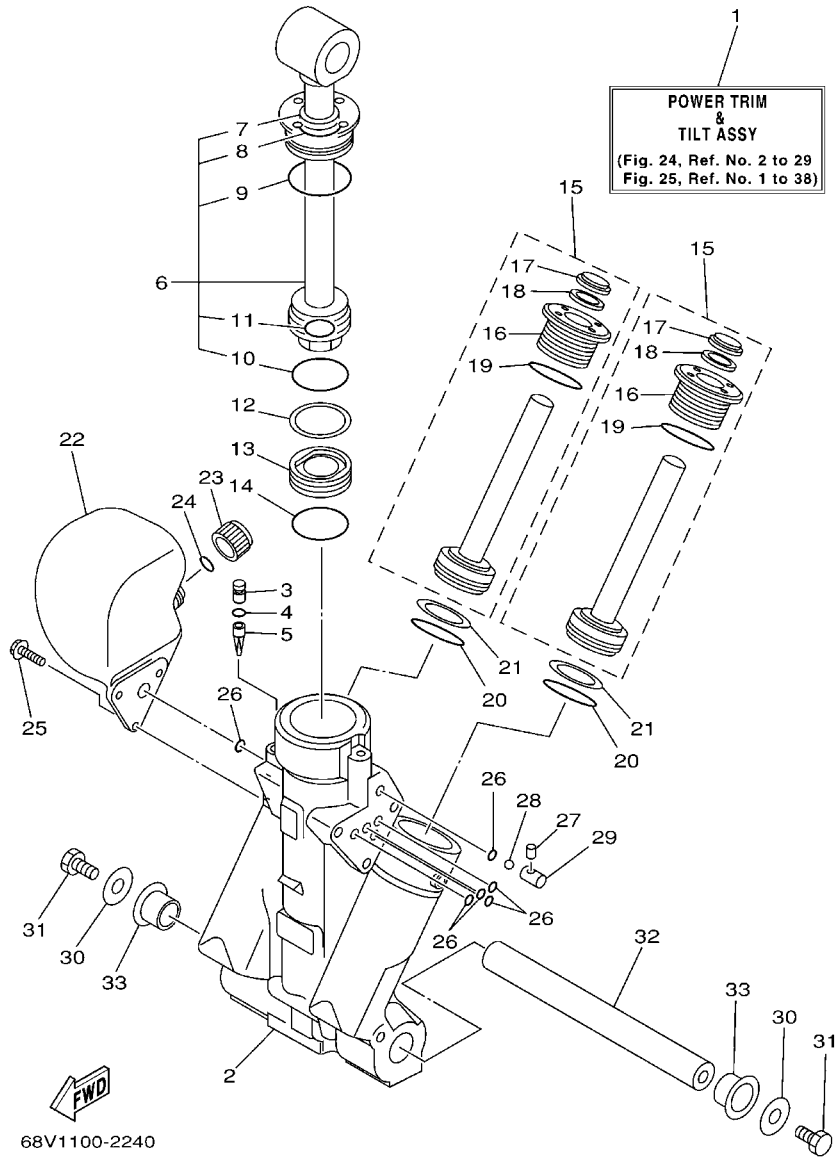
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	64E-43139-02	CAM, TRIM SENDER	1	1	
2	97780-60525	SCREW, TAPPING	1	1	
3	64E-83672-02	TRIM SENDER	1	1	FOR OCE,CAR
	67H-83672-00	TRIM SENDER	1	1	FOR USA,CAN
4	703-82119-00	COVER, LEAD WIRE	1	1	FOR OCE,CAR
5	97885-06016	SCREW, PAN HEAD	2	2	
6	90465-11M10	CLAMP	3	3	
7	63P-43376-00	BOLT, THRUST RECEIVER	2	2	
8	95780-10300	NUT, FLANGE	2	2	
9	92995-10600	WASHER	2	2	
10	68V-42510-10-8D	STEERING BRACKET ASSY	1		L
	68V-42510-30-8D	STEERING BRACKET ASSY	1	1	X
11	90201-38M60	WASHER, PLATE	2	2	
12	93210-37MH7	O-RING	1	1	
13	90386-38M32	BUSH	2	2	
14	90202-40M47	WASHER, PLATE	1	1	
15	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER	1	1	
16	93410-37M04	CIRCLIP	1	1	
17	61A-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	
18	61A-44555-01-94	MOUNT DAMPER, LOWER SIDE	2	2	
19	90202-32M19	WASHER, PLATE	2	2	
20	90201-16M55	WASHER, PLATE	2	2	
21	90201-15M58	WASHER, PLATE	2	2	
22	90109-14MA7	BOLT	2	2	
23	95380-14600	NUT	2	2	
24	92995-14600	WASHER	2	2	
25	68V-44553-00-8D	COVER, LOWER MOUNT	2	2	





**FIG. 24 POWER TRIM & TILT ASSY 1**

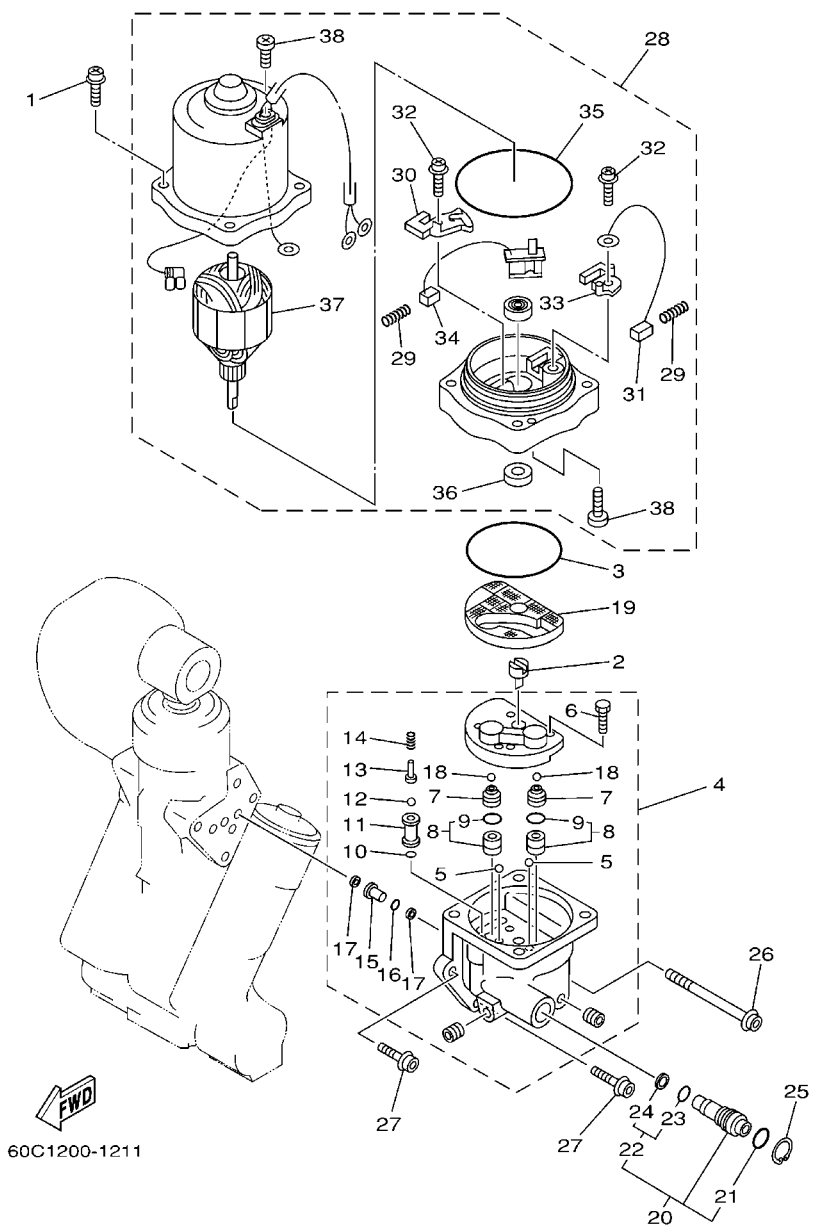
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
1	68V-43800-01-4D	POWER TRIM & TILT ASSY	1	1			
2	64E-43825-01	HOUSING, TRIM & TILT	1	1			
3	64E-4388J-00	PLUG 2	1	1			
4	93210-10M74	O-RING	1	1			
5	64E-43817-00	FILTER 2	1	1			
6	64E-43810-00	TILT PISTON SUB ASSY	1	1			
7	64E-43898-00	.SEAL ,DUST 2	1	1			
8	64E-43867-00	.O-RING	1	1			
9	64E-43866-00	.O-RING	1	1			
10	6E5-43862-00	.O-RING	1	1			
11	64E-43883-00	.O-RING	1	1			
12	6E5-43872-00	RING, BACK UP	1	1			
13	6E5-43814-02	PISTON, FREE	1	1			
14	6E5-43862-00	O-RING	1	1			
15	64E-43820-00	TRIM PISTON SUB ASSY	2	2			
16	64E-43821-00	.SCREW, TRIM CYLINDER END	1	1			
17	64E-43822-00	.SEAL, TRIM DUST	1	1			
18	64E-4384J-00	.SEAL, TRIM DOWN	1	1			
19	6G5-43864-00	.O-RING	1	1			
20	6E5-43864-00	O-RING	2	2			
21	6E5-43874-01	RING, BACK UP	2	2			
22	64E-43828-00	BODY, RESERVOIR	1	1			
23	64E-43829-00	PLUG, RESERVOIR	1	1			
24	64E-43897-00	O-RING	1	1			
25	64E-4388E-00	BOLT ,SCREW (L:14MM)	3	3			
26	64E-43869-00	O-RING	6	6			
27	64E-4381G-00	PIN	1	1			



**FIG. 24 POWER TRIM & TILT ASSY 1**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
28	6E5-43858-00	BALL	1	1	
29	64E-4382G-00	VALVE, SEAT	1	1	
30	90201-08M14	WASHER, PLATE	2	2	
31	97080-08016	BOLT	2	2	
32	64E-43818-01	PIN, LOWER SHOCK MOUNT	1	1	
33	90386-22M98	BUSH	2	2	
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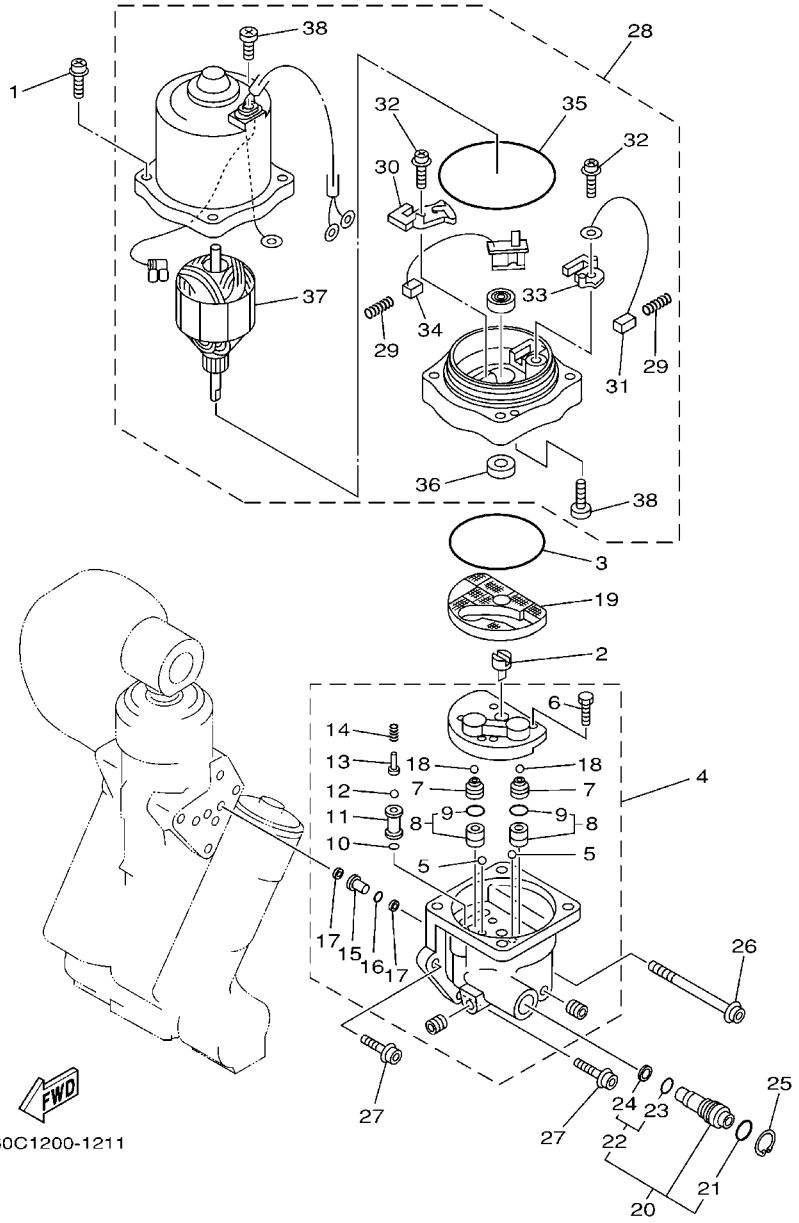
FIG. 25 POWER TRIM & TILT ASSY 2



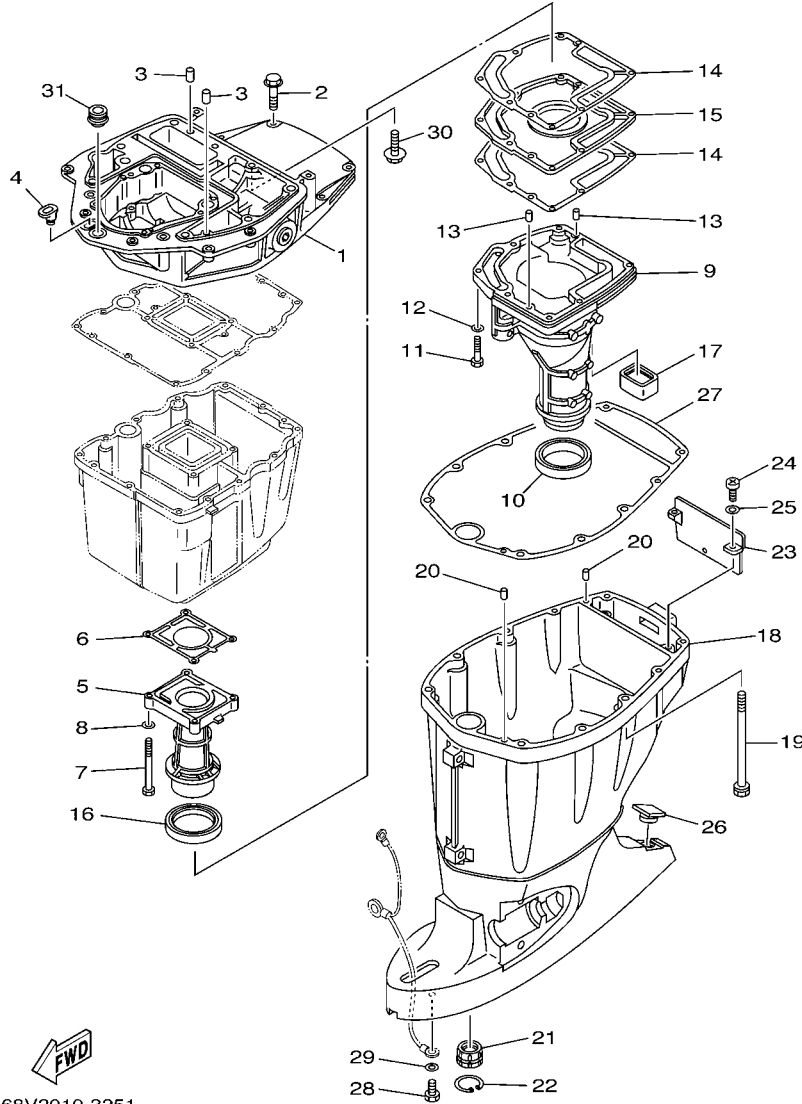
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM)	4	4	
2	64E-43831-00	CONNECTOR, SHAFT	1	1	
3	64E-43868-00	O-RING	1	1	
4	68V-43830-00	GEAR PUMP ASSY	1	1	
5	72X-43858-00	.BALL	2	2	
6	64E-43843-00	.SCREW, VALVE LOCK	4	4	
7	64E-43841-00	.PISTON, SHUTTLE	2	2	
8	64E-43802-00	.VALVE SUB ASSY	2	2	
9	6E5-43896-00	..O-RING	1	1	
10	6G5-43863-00	.O-RING	1	1	
11	66Y-43851-00	.SEAT, RELIEF VALVE	1	1	
12	64E-43858-00	.BALL	1	1	
13	64E-43859-00	.PIN, VALVE SUPPORT	1	1	
14	68V-43855-00	.SPRING, UP RELIEF	1	1	
15	64E-43850-00	.VALVE SUB ASSY	1	1	
16	64E-43865-00	.O-RING	1	1	
17	64E-43816-00	.FILTER 1	2	2	
18	64E-43858-00	.BALL	2	2	
19	64E-43817-10	FILTER 2	1	1	
20	64E-43860-00	MANUAL VALVE SUB-ASSY	1	1	
21	72X-85075-L0	.O-RING	1	1	
22	64E-43827-00	.RING SET	1	1	
23	64E-4387A-00	..O-RING	1	1	
24	64E-43873-00	..RING, BACK UP	1	1	
25	64E-43875-00	RING, SNAP	1	1	
26	64E-43879-10	SCREW, WITH WASHER	1	1	
27	64E-43879-00	SCREW, WITH WASHER	2	2	



**FIG. 25 POWER TRIM & TILT ASSY 2**



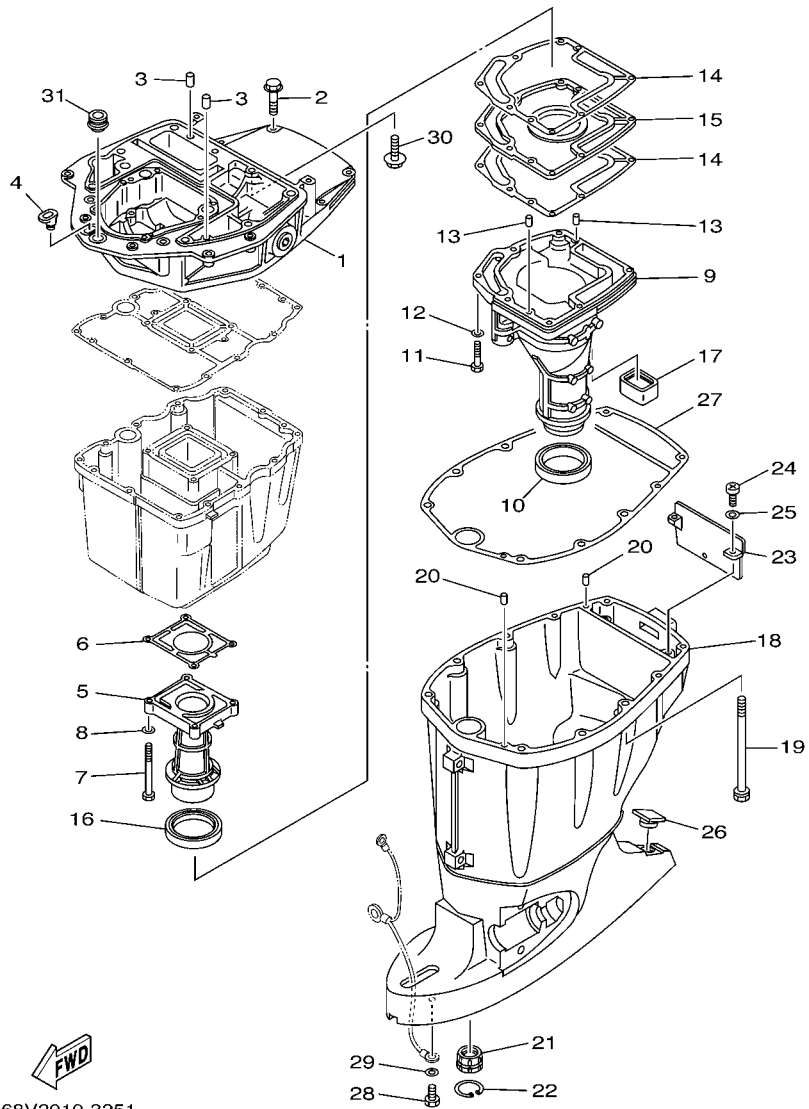
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
28	68V-43880-01	MOTOR ASSY	1	1	
29	6H1-4386K-10	.SPRING, BRUSH	2	2	
30	64E-4380J-00	.HOLDER, BRUSH	1	1	
31	64E-43891-00	.BRUSH 1	1	1	
32	97607-04310	.SCREW, WITH WASHER	2	2	
33	64E-4380F-00	.HOLDER, BRUSH 2	1	1	
34	64E-43892-00	.BRUSH 2	1	1	
35	6G5-43865-00	.O-RING	1	1	
36	93102-08M43	.OIL SEAL	1	1	
37	64E-43805-00	.ARMATURE ASSY	1	1	
38	64E-43843-10	.SCREW, VALVE LOCK	3	3	
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FIG. 26 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
1	67F-41137-02-94	GUIDE, EXHAUST	1	1		
2	97575-08540	BOLT, WITH WASHER	4	4		
3	93608-16M16	PIN, DOWEL	2	2		
4	6G1-42727-00	GROMMET	1	1		
5	67F-41131-01-5B	MANIFOLD, EXT. 1	1	1		
6	67F-41133-A1	GASKET, EXHAUST MANIFOLD 1	1	1		
7	97075-06070	BOLT	4	4		
8	92995-06600	WASHER	4	4		
9	68V-14711-10-5B	MUFFLER 1	1			L
	68V-14711-30-5B	MUFFLER 1	1	1		X
10	68V-45123-00	GASKET, MUFFLER	1	1		
11	97075-06030	BOLT	7	7		
12	92995-06600	WASHER	7	7		
13	93606-19M23	PIN, DOWEL	2	2		
14	67F-41134-A0	GASKET, EXHAUST MANIFOLD	2	2		
15	67F-45181-00-5B	PLATE	1	1		
16	67F-41138-00	SEAL, EXT. 1	1	1		
17	67F-45127-00	SEAL	1	1		
18	68V-45111-11-8D	CASING, UPPER	1			L
	68V-45111-31-8D	CASING, UPPER	1	1		X
19	90119-10M08	BOLT, WITH WASHER	6	6		
20	93608-16M16	PIN, DOWEL	2	2		
21	6E5-45318-00	BUSHING, DRIVE SHAFT	1	1		
22	93420-36M01	CIRCLIP	1	1		
23	67F-45151-00	COVER, UPPER CASING	1	1		
24	97880-06016	SCREW, PAN HEAD	2	2		
25	92990-06600	WASHER, PLATE	2	2		

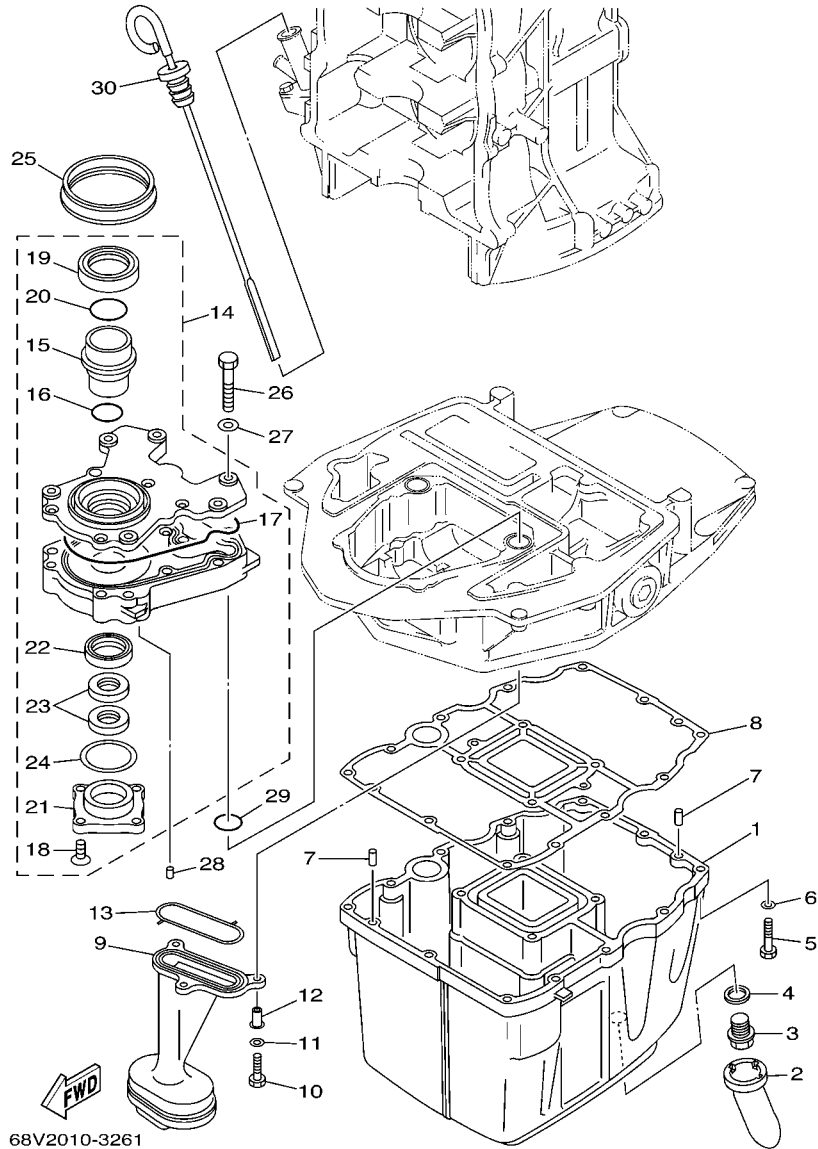


  
 68V2010-3251

**FIG. 26 UPPER CASING**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
26	6H3-45155-00	CAP	1	1	
27	67F-45113-00	GASKET, UPPER CASING	1	1	
28	97095-06010	BOLT	1	1	
29	92995-06600	WASHER	1	1	
30	90119-08M58	BOLT, WITH WASHER	2	2	
31	67F-42724-00	GROMMET	1	1	
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FIG. 27 OIL PAN



68V2010-3261

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	67F-15311-01-5B	OIL PAN	1	1	
2	67F-15316-00	DAMPER 1	1	1	
3	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
4	90430-14M09	GASKET	1	1	
5	97075-06025	BOLT	12	12	
6	92995-06600	WASHER	12	12	
7	93606-12019	PIN, DOWEL	2	2	
8	68V-15312-00	GASKET, OIL PAN	1	1	
9	67F-13411-00	STRAINER, OIL	1	1	
10	97027-06025	BOLT	3	3	
11	92907-06600	WASHER, PLATE	3	3	
12	90387-06M64	COLLAR	3	3	
13	67F-13415-00	SEAL, OIL STRAINER	1	1	
14	67F-13300-10	OIL PUMP ASSY	1	1	
15	67F-13314-02	.SHAFT, PUMP	1	1	
16	67F-13473-01	.O-RING	1	1	
17	67F-13329-00	.GASKET, PUMP COVER	1	1	
18	67F-13495-00	.SCREW	1	1	
19	67F-13119-01	.OIL SEAL	1	1	
20	67F-13769-00	.O-RING	1	1	
21	67F-13914-00	.HOUSING, PUMP	1	1	
22	67F-13631-03	.OIL SEAL	1	1	
23	67F-13149-00	.OIL SEAL	2	2	
24	67F-13339-00	.GASKET, PUMP COVER	1	1	
25	67F-13338-00	SEAL	1	1	
26	97095-06045	BOLT	6	6	
27	92995-06600	WASHER	6	6	

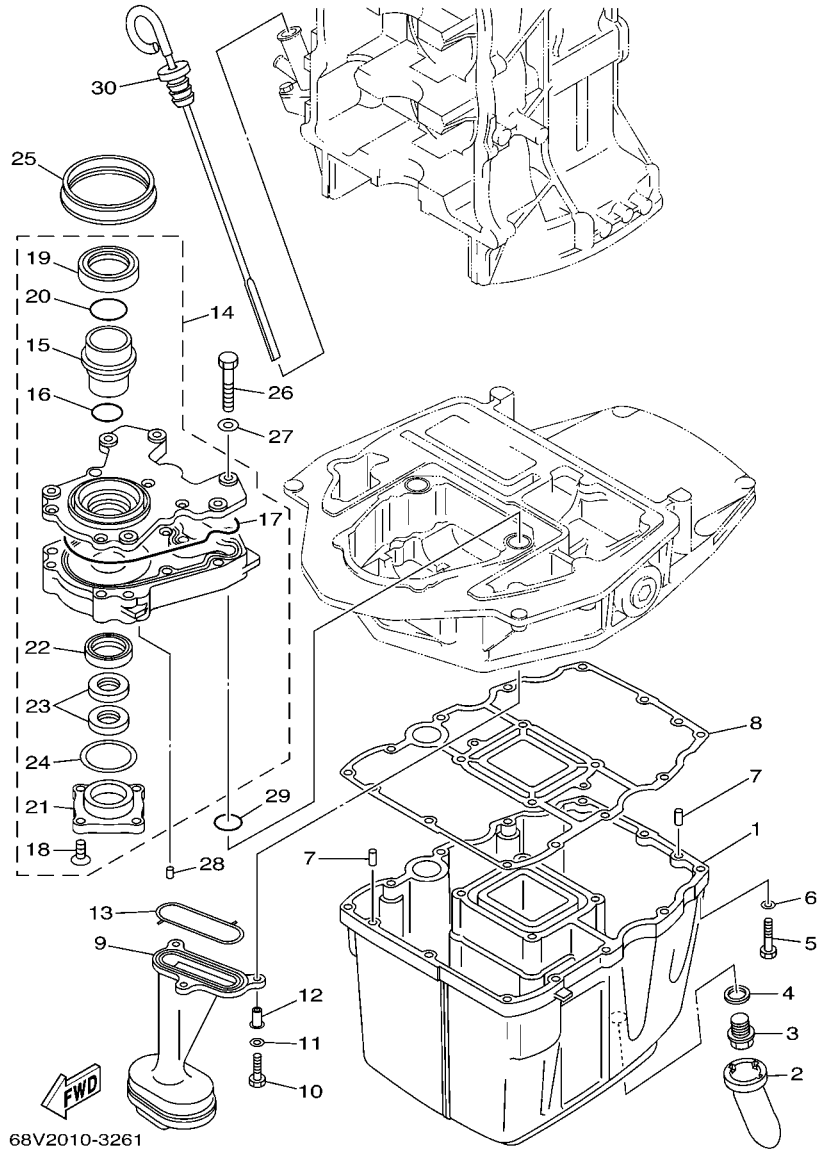
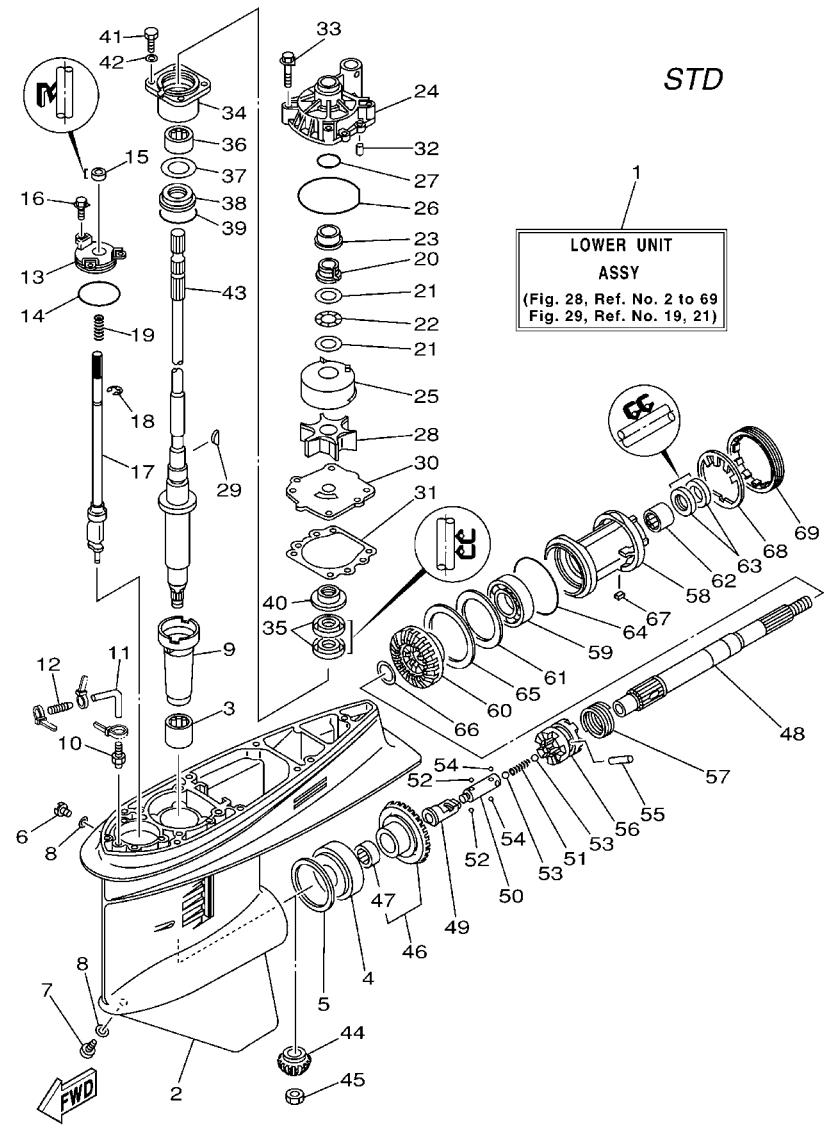


FIG. 27 OIL PAN

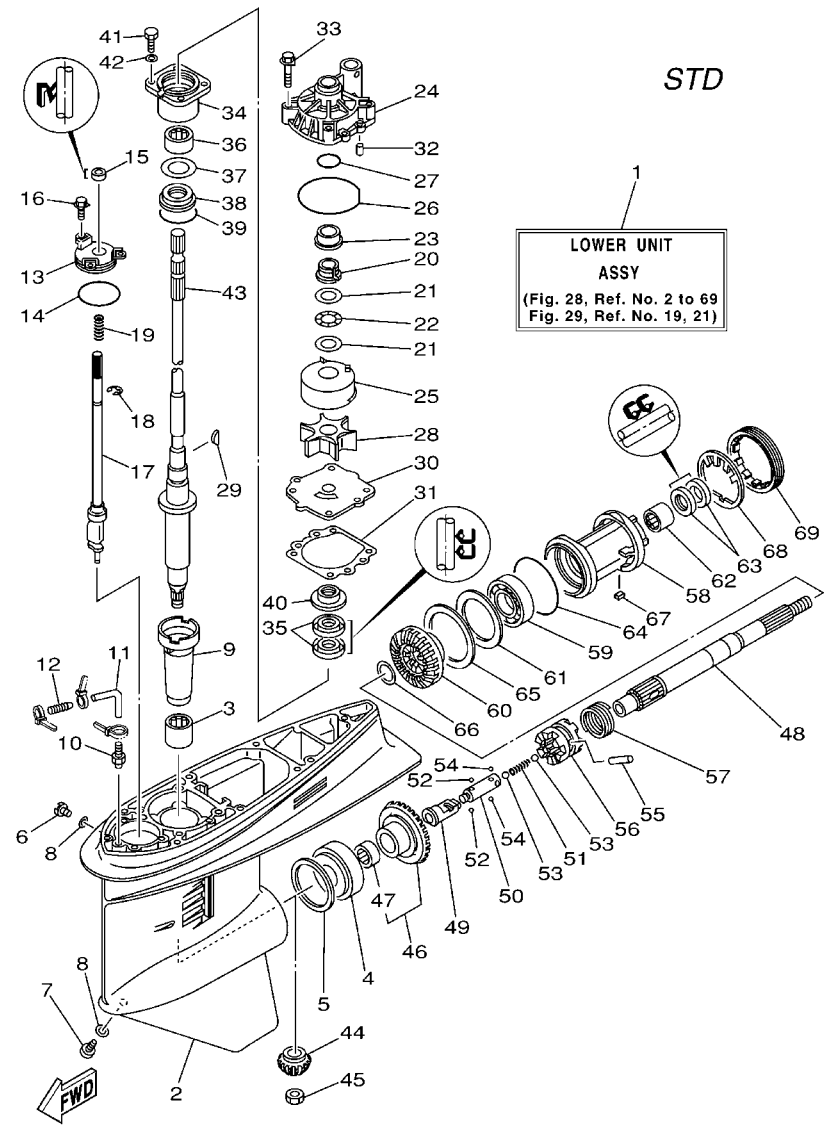
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
			2	2			
28	93604-12M07	PIN, DOWEL	2	2			
29	93210-19MJ1	O-RING	2	2			
30	68V-15362-10	PLUG, OIL LEVEL	1	1			



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FIG. 28 LOWER CASING & DRIVE 1

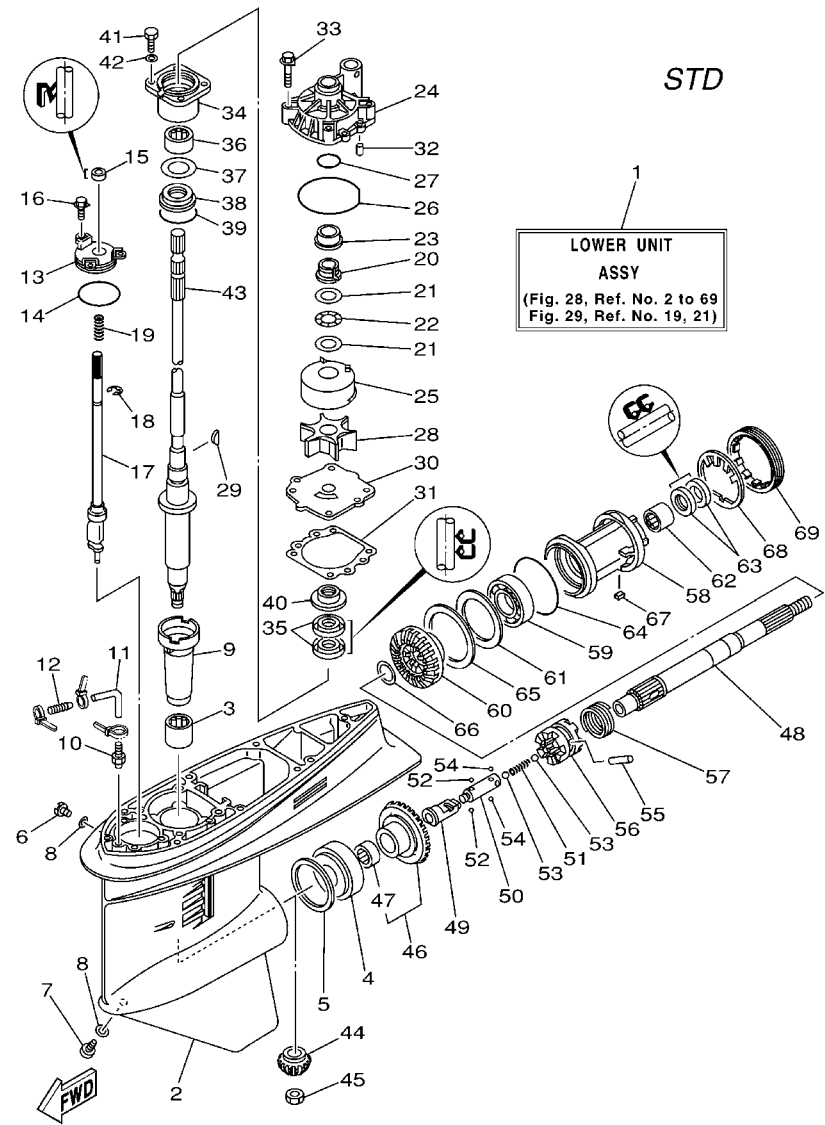
REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-45300-12-8D	LOWER UNIT ASSY	1		L
	68V-45300-32-8D	LOWER UNIT ASSY	1		X
2	6E5-45301-05-8D	CASING, LOWER	1		
3	93315-628U9	BEARING	1		
4	93332-000U7	BEARING	1		
5	6E5-45567-01-10	SHIM (T:0.10MM)	1		UR
	6E5-45567-01-12	SHIM (T:0.12MM)	1		UR
	6E5-45567-01-15	SHIM (T:0.15MM)	1		UR
	6E5-45567-01-18	SHIM (T:0.18MM)	1		UR
	6E5-45567-01-30	SHIM (T:0.30MM)	1		UR
	6E5-45567-01-40	SHIM (T:0.40MM)	1		UR
	6E5-45567-01-50	SHIM (T:0.50MM)	1		UR
6	90340-08002	PLUG, STRAIGHT SCREW	1		
7	688-45341-10	PLUG, DRAIN	1		
8	90430-08020	GASKET	2		
9	6E5-45536-00	SLEEVE, DRIVE SHAFT	1		
10	6E5-45378-00	NIPPLE, HOSE	1		
11	90445-07ME8	HOSE (L80)	1		L
	90445-07ME9	HOSE (L120)	1		X
12	6E5-83558-10	END, NIPPLE	1		
13	6E5-45321-00	PLATE	1		
14	93210-58144	O-RING	1		
15	93106-09014	OIL SEAL	1		
16	90119-06M10	BOLT, WITH WASHER	3		
17	6L6-44150-01	SHIFT CAM ASSY	1		
18	99001-08600	CIRCLIP	1		
19	90501-11M10	SPRING, COMPRESSION	1		



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FIG. 28 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
20	61A-45538-00	SPACER 1	1		
21	90201-22M01	WASHER, PLATE	2		
22	90206-22M19	WASHER, WAVE	1		
23	61A-45527-00	COLLAR, DRIVE SHAFT	1		
24	61A-44311-01	HOUSING, WATER PUMP	1		
25	61A-44322-02	INSERT, CARTRIDGE	1		
26	93210-86M38	O-RING	1		
27	93210-37160	O-RING	1		
28	6E5-44352-01	IMPELLER	1		
29	90280-04M05	KEY, WOODRUFF	1		
30	68V-44323-00	OUTER PLATE, CARTRIDGE	1		
31	6E5-44315-A0	GASKET, WATER PUMP	1		
32	93606-12019	PIN, DOWEL	2		
33	90119-08M14	BOLT, WITH WASHER	4		
34	6E5-45331-00-94	HOUSING, BEARING	1		
35	93101-28M16	OIL SEAL	2		
36	93317-330U2	BEARING	1		
37	6E5-45587-01-10	SHIM (T:0.10MM)	1		UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1		UR
	6E5-45587-01-15	SHIM (T:0.15MM)	1		UR
	6E5-45587-01-18	SHIM (T:0.18MM)	1		UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1		UR
	6E5-45587-01-40	SHIM (T:0.40MM)	1		UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1		UR
38	93341-930V2	BEARING	1		
39	93210-55M14	O-RING	1		
40	6E5-45344-00	COVER, OIL SEAL	1		

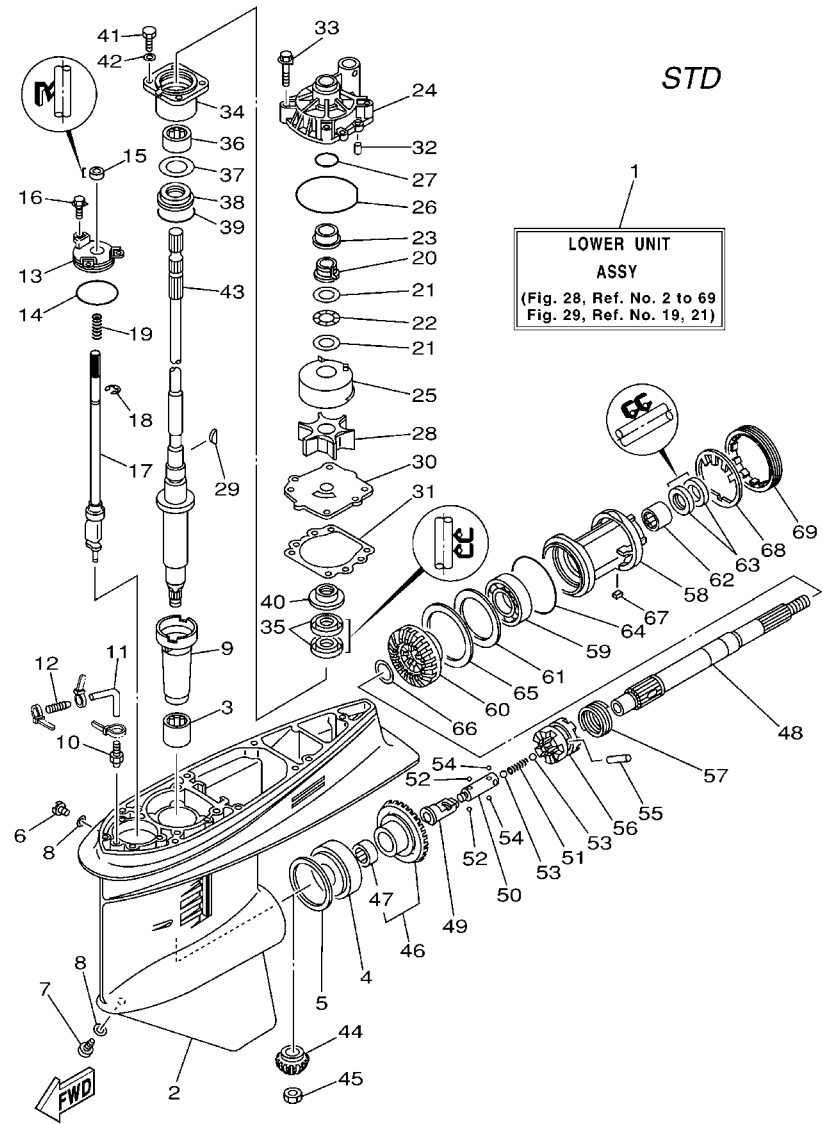


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FIG. 28 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
41	97095-08025	BOLT	4		
42	92995-08600	WASHER	4		
43	68V-45501-10	DRIVE SHAFT COMP.	1		L
	68V-45501-30	DRIVE SHAFT COMP.	1		X
44	68V-45551-00	PINION	1		
45	90170-16M01	NUT	1		
46	68V-45560-00	GEAR	1		
47	93315-425U7	.BEARING	1		
48	6E5-45611-01	SHAFT, PROPELLER	1		
49	6K1-45641-01	SHIFTER	1		
50	6E5-45634-01	SLIDE, SHIFT	1		
51	90501-16M37	SPRING, COMPRESSION	1		
52	93507-32009	BALL	2		
53	93511-32017	BALL	2		
54	93503-16003	BALL	2		
55	90250-08M07	PIN, STRAIGHT	1		
56	68V-45631-01	CLUTCH, DOG	1		
57	6E5-45633-01	RING, CROSS PIN	1		
58	6E5-45332-00-94	HOUSING, BEARING	1		
59	93306-208U0	BEARING	1		
60	68V-45571-00	GEAR	1		
61	6E5-45576-00	WASHER, THRUST	1		
62	93315-430U8	BEARING	1		
63	93101-30M17	OIL SEAL	2		
64	93210-86M39	O-RING	1		
65	6L6-45577-00-10	SHIM (T:0.10MM)	1		UR
	6L6-45577-00-12	SHIM (T:0.12MM)	1		UR



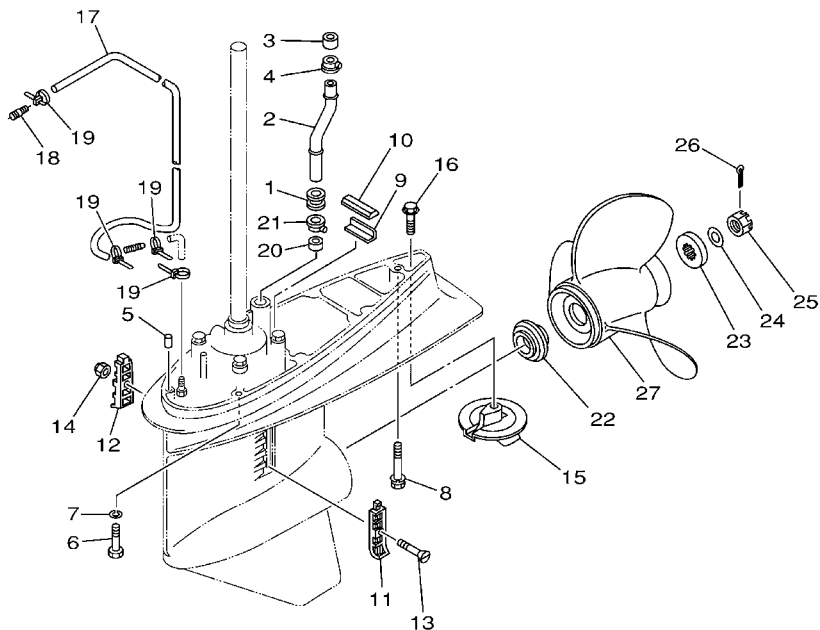


68V1100-2280

FIG. 28 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
65	6L6-45577-00-15	SHIM (T:0.15MM)	1		UR
	6L6-45577-00-18	SHIM (T:0.18MM)	1		UR
	6L6-45577-00-30	SHIM (T:0.30MM)	1		UR
	6L6-45577-00-40	SHIM (T:0.40MM)	1		UR
	6L6-45577-00-50	SHIM (T:0.50MM)	1		UR
66	90201-30M92	WASHER, PLATE	2		
67	90282-04010	KEY, STRAIGHT	1		
68	688-45383-02	WASHER, CLAW	1		
69	688-45384-00	NUT	1		

**FIG. 29 LOWER CASING & DRIVE 2**



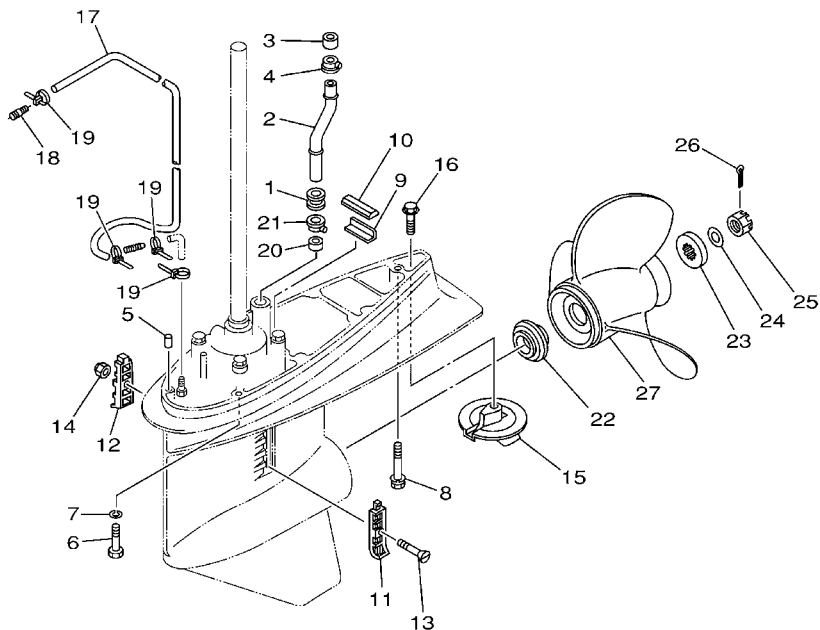
STD



68V0100-1290

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL	1			
2	68V-44361-10	TUBE, WATER	1			L
	68V-44361-30	TUBE, WATER	1			X
3	6E5-44365-00	DAMPER, WATER SEAL	1			
4	6E5-44312-00	COVER, WATER PUMP HOUSING	1			
5	93608-12M05	PIN, DOWEL	2			
6	97075-10045	BOLT	6			
7	92995-10100	WASHER	6			
8	90119-10M89	BOLT, WITH WASHER	1			
9	663-45376-00-94	GUIDE, SEAL DAMPER	1			
10	688-45375-00	DAMPER, SEAL	1			
11	688-45214-02	COVER, WATER INLET	1			
12	688-45215-02	COVER, WATER INLET	1			
13	90152-05M07	SCREW, COUNTERSUNK	1			
14	90185-05002	NUT, SELF-LOCKING	1			
15	6E5-45371-01	TAB-TRIM	1			
16	90105-10M00	BOLT, FLANGE	1			
17	90445-076K2	HOSE (L1550)	1			
18	6E5-83558-00	END, NIPPLE	1			
19	90465-11M10	CLAMP	4			
20	6E5-44365-00	DAMPER, WATER SEAL	1			
21	6E5-44312-00	COVER, WATER PUMP HOUSING	1			
22	6E5-45987-01	SPACER	1			
23	688-45997-01	SPACER	1			
24	92990-18200	WASHER	1			
25	90171-18M04	NUT, CASTLE	1			
26	91490-40030	PIN, COTTER	1			

STD



68V0100-1290

FIG. 29 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3		REMARKS
27	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1			UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1			UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1			UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1			UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1			UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1			UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1			UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K)	1			UR
	688-45930-02-98	PROPELLER (3X13"X17"-K)	1			UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1			UR
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1			UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1			UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1			UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1			UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1			UR
	62A-45970-10	PROPELLER (3X13-1/2"X21"-K)	1			UR
	62A-45972-10	PROPELLER (3X13-1/2"X23"-K)	1			UR
	62A-45974-10	PROPELLER (3X13-1/2"X19"-K)	1			UR

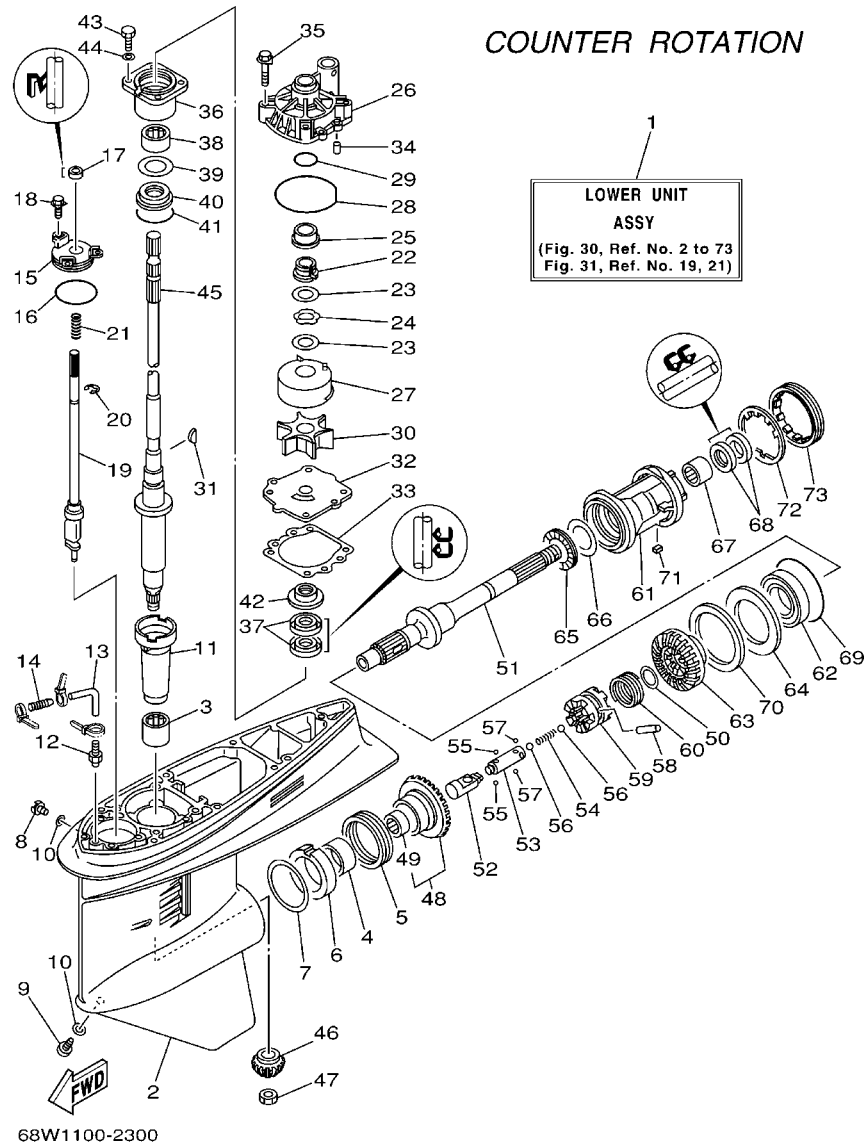
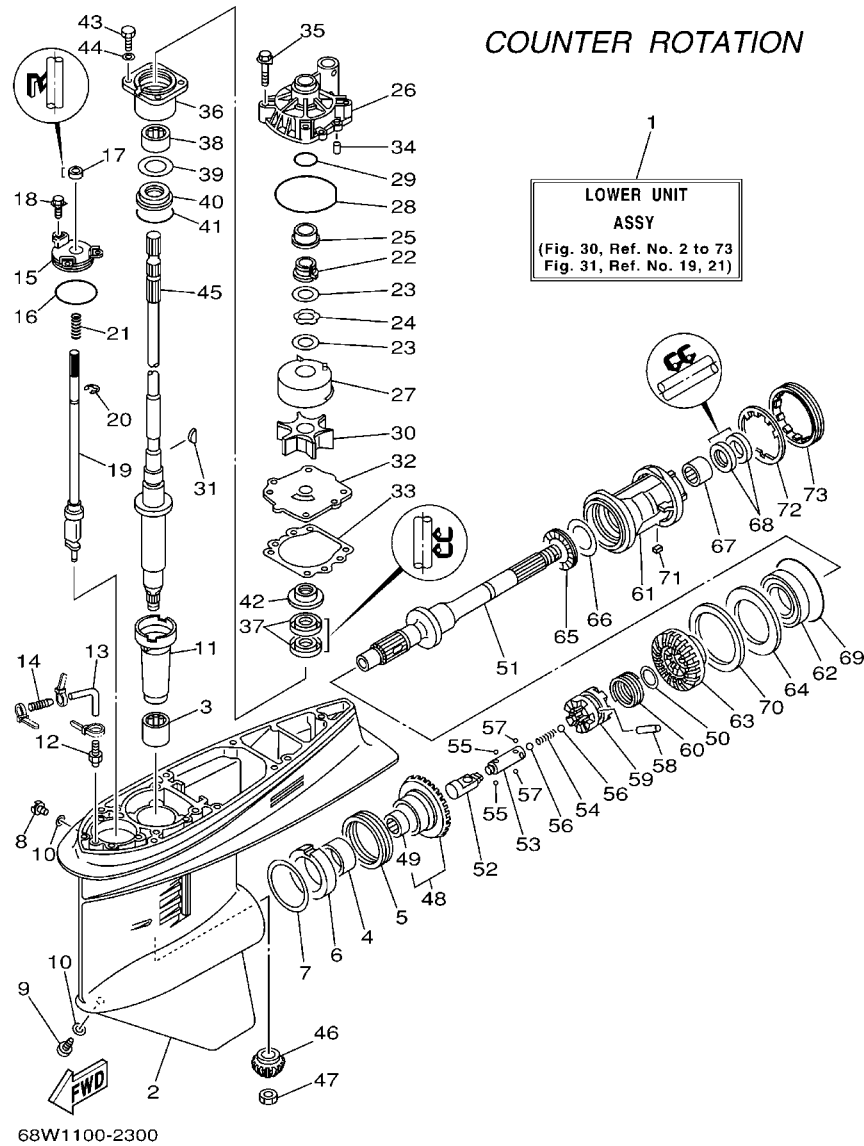


FIG. 30 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68W-45300-32-8D	LOWER UNIT ASSY		1	X
2	6E5-45301-05-8D	CASING, LOWER		1	
3	93315-628U9	BEARING		1	
4	93315-345W0	BEARING		1	
5	93341-360U8	BEARING		1	
6	6L6-45538-00	SPACER 1		1	
7	6E5-45567-01-10	SHIM (T:0.10MM)		1	UR
	6E5-45567-01-12	SHIM (T:0.12MM)		1	UR
	6E5-45567-01-15	SHIM (T:0.15MM)		1	UR
	6E5-45567-01-18	SHIM (T:0.18MM)		1	UR
	6E5-45567-01-30	SHIM (T:0.30MM)		1	UR
	6E5-45567-01-40	SHIM (T:0.40MM)		1	UR
	6E5-45567-01-50	SHIM (T:0.50MM)		1	UR
8	90340-08002	PLUG, STRAIGHT SCREW		1	
9	688-45341-10	PLUG, DRAIN		1	
10	90430-08020	GASKET		2	
11	6E5-45536-00	SLEEVE, DRIVE SHAFT		1	
12	6E5-45378-00	NIPPLE, HOSE		1	
13	90445-07ME9	HOSE (L120)		1	X
14	6E5-83558-10	END, NIPPLE		1	
15	6E5-45321-00	PLATE		1	
16	93210-58144	O-RING		1	
17	93106-09014	OIL SEAL		1	
18	90119-06M10	BOLT, WITH WASHER		3	
19	6E5-44150-02	SHIFT CAM ASSY		1	
20	99001-08600	CIRCLIP		1	
21	90501-11M10	SPRING, COMPRESSION		1	



**FIG. 30 LOWER CASING & DRIVE 3**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
22	61A-45538-00	SPACER 1		1	
23	90201-22M01	WASHER, PLATE		2	
24	90206-22M19	WASHER, WAVE		1	
25	61A-45527-00	COLLAR, DRIVE SHAFT		1	
26	61A-44311-01	HOUSING, WATER PUMP		1	
27	61A-44322-02	INSERT, CARTRIDGE		1	
28	93210-86M38	O-RING		1	
29	93210-37160	O-RING		1	
30	6E5-44352-01	IMPELLER		1	
31	90280-04M05	KEY, WOODRUFF		1	
32	68V-44323-00	OUTER PLATE, CARTRIDGE		1	
33	6E5-44315-A0	GASKET, WATER PUMP		1	
34	93606-12019	PIN, DOWEL		2	
35	90119-08M14	BOLT, WITH WASHER		4	
36	6E5-45331-00-94	HOUSING, BEARING		1	
37	93101-28M16	OIL SEAL		2	
38	93317-330U2	BEARING		1	
39	6E5-45587-01-10	SHIM (T:0.10MM)		1	UR
	6E5-45587-01-12	SHIM (T:0.12MM)		1	UR
	6E5-45587-01-15	SHIM (T:0.15MM)		1	UR
	6E5-45587-01-18	SHIM (T:0.18MM)		1	UR
	6E5-45587-01-30	SHIM (T:0.30MM)		1	UR
	6E5-45587-01-40	SHIM (T:0.40MM)		1	UR
	6E5-45587-01-50	SHIM (T:0.50MM)		1	UR
40	93341-930V2	BEARING		1	
41	93210-55M14	O-RING		1	
42	6E5-45344-00	COVER, OIL SEAL		1	

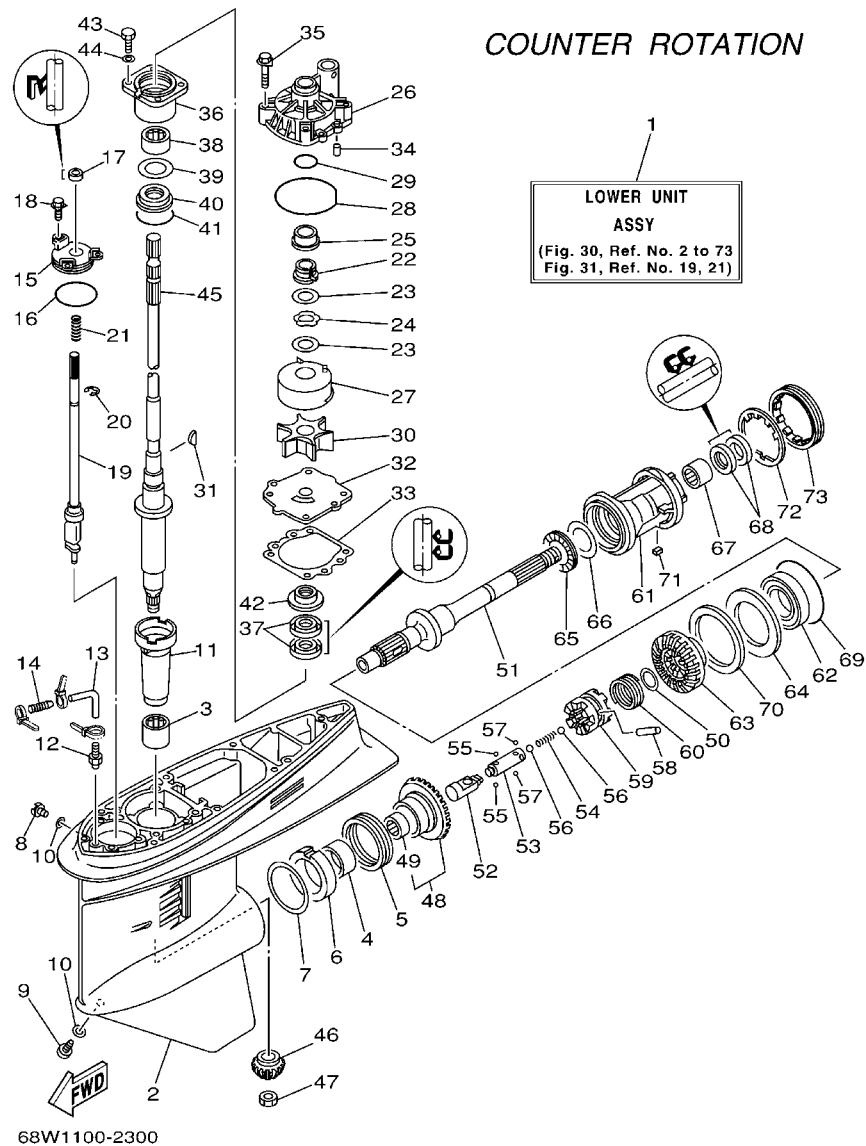
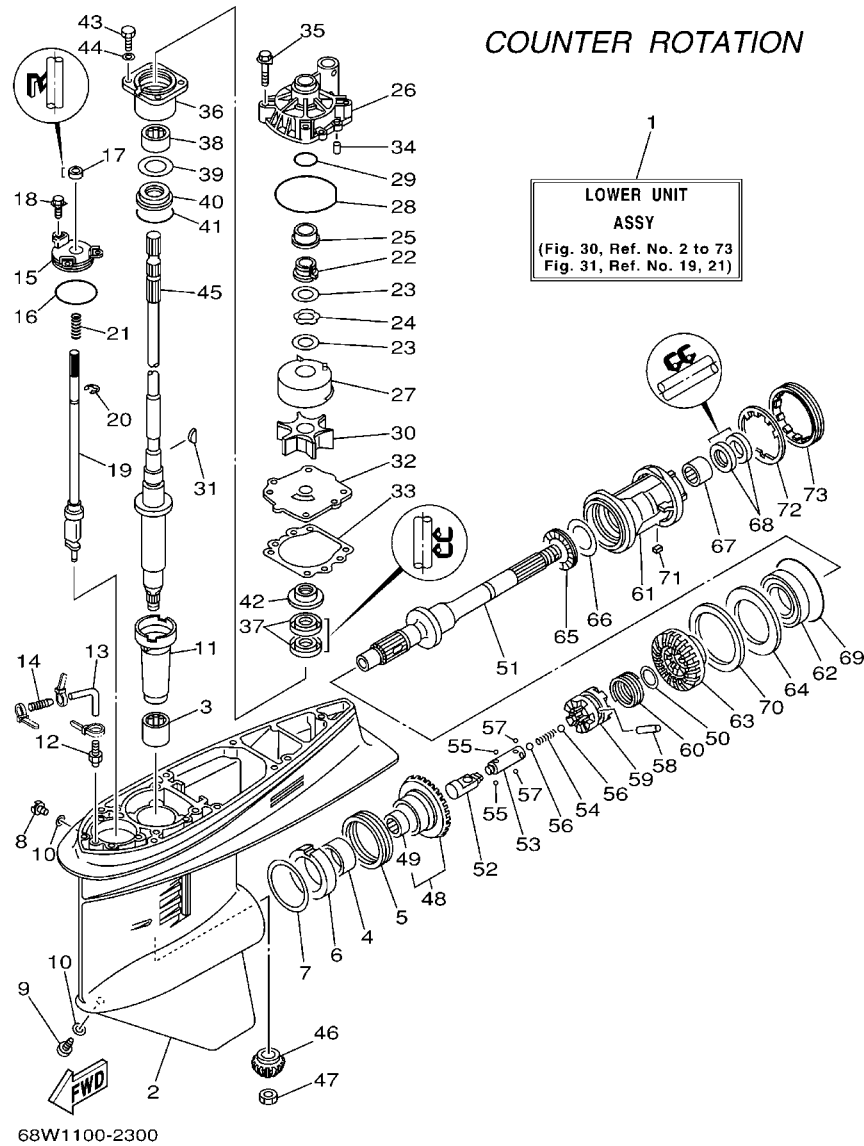


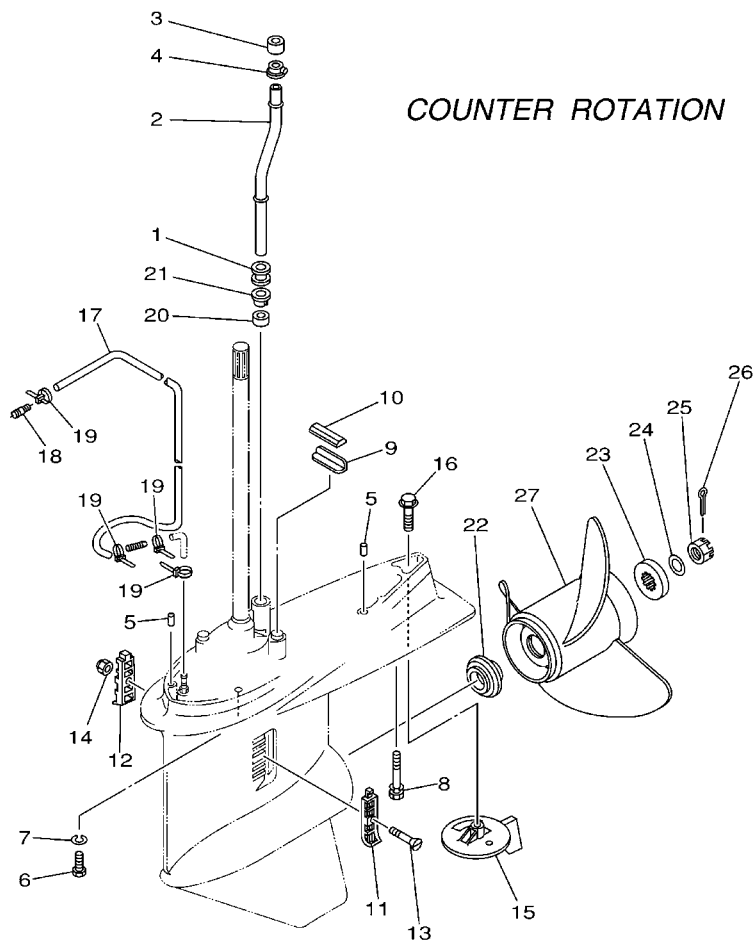
FIG. 30 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
43	97095-08025	BOLT		4	
44	92995-08600	WASHER		4	
45	68V-45501-30	DRIVE SHAFT COMP.		1	X
46	68V-45551-00	PINION		1	
47	90170-16M01	NUT		1	
48	68W-45560-00	GEAR		1	
49	93315-425U7	.BEARING		1	
50	90201-26M00	WASHER, PLATE		1	
51	68W-45611-00	SHAFT, PROPELLER		1	
52	6E5-45641-03	SHIFTER		1	
53	6E5-45634-01	SLIDE, SHIFT		1	
54	90501-16M37	SPRING, COMPRESSION		1	
55	93507-32009	BALL		2	
56	93511-32017	BALL		2	
57	93503-16003	BALL		2	
58	90250-08M07	PIN, STRAIGHT		1	
59	68V-45631-01	CLUTCH, DOG		1	
60	6E5-45633-01	RING, CROSS PIN		1	
61	6L6-45332-00-94	HOUSING, BEARING		1	
62	93332-000V7	BEARING		1	
63	68W-45570-10	GEAR		1	
64	6L6-45576-00	WASHER, THRUST		1	
65	93341-440U5	BEARING		1	
66	6K1-45578-01-10	SHIM (T:0.10MM)		1	UR
	6K1-45578-01-12	SHIM (T:0.12MM)		1	UR
	6K1-45578-01-15	SHIM (T:0.15MM)		1	UR
	6K1-45578-01-18	SHIM (T:0.18MM)		1	UR



**FIG. 30 LOWER CASING & DRIVE 3**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
66	6K1-45578-01-30	SHIM (T:0.30MM)		1	UR
	6K1-45578-01-40	SHIM (T:0.40MM)		1	UR
	6K1-45578-01-50	SHIM (T:0.50MM)		1	UR
67	93317-330U5	BEARING		1	
68	93101-30M17	OIL SEAL		2	
69	93210-86M39	O-RING		1	
70	6L6-45577-00-10	SHIM (T:0.10MM)		1	UR
	6L6-45577-00-12	SHIM (T:0.12MM)		1	UR
	6L6-45577-00-15	SHIM (T:0.15MM)		1	UR
	6L6-45577-00-18	SHIM (T:0.18MM)		1	UR
	6L6-45577-00-30	SHIM (T:0.30MM)		1	UR
	6L6-45577-00-40	SHIM (T:0.40MM)		1	UR
	6L6-45577-00-50	SHIM (T:0.50MM)		1	UR
71	90282-04010	KEY, STRAIGHT		1	
72	688-45383-02	WASHER, CLAW		1	
73	688-45384-00	NUT		1	



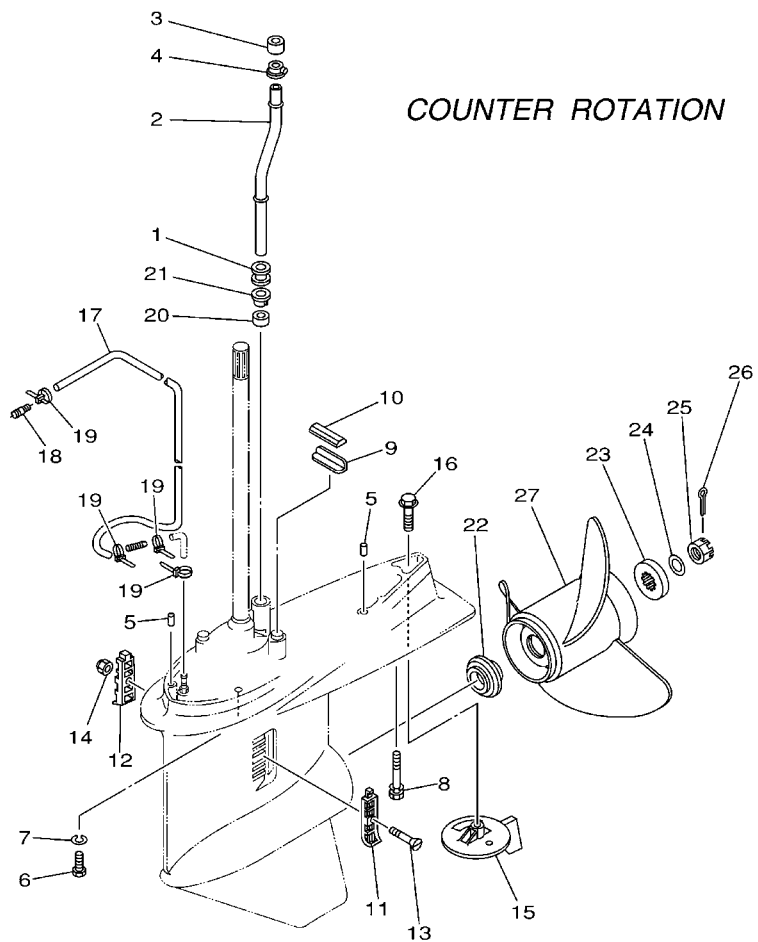
68W0100-1310

**FIG. 31 LOWER CASING & DRIVE 4**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	6E5-44366-00	DAMPER, WATER SEAL		1	
2	68V-44361-30	TUBE, WATER		1	X
3	6E5-44365-00	DAMPER, WATER SEAL		1	
4	6E5-44312-00	COVER, WATER PUMP HOUSING		1	
5	93608-12M05	PIN, DOWEL		2	
6	97075-10045	BOLT		6	
7	92995-10100	WASHER		6	
8	90119-10M89	BOLT, WITH WASHER		1	
9	663-45376-00-94	GUIDE, SEAL DAMPER		1	
10	688-45375-00	DAMPER, SEAL		1	
11	688-45214-02	COVER, WATER INLET		1	
12	688-45215-02	COVER, WATER INLET		1	
13	90152-05M07	SCREW, COUNTERSUNK		1	
14	90185-05002	NUT, SELF-LOCKING		1	
15	6L6-45371-00	TAB-TRIM		1	
16	90105-10M00	BOLT, FLANGE		1	
17	90445-076K2	HOSE (L1550)		1	
18	6E5-83558-00	END, NIPPLE		1	
19	90465-11M10	CLAMP		4	
20	6E5-44365-00	DAMPER, WATER SEAL		1	
21	6E5-44312-00	COVER, WATER PUMP HOUSING		1	
22	6E5-45987-01	SPACER		1	
23	688-45997-01	SPACER		1	
24	92990-18200	WASHER		1	
25	90171-18M04	NUT, CASTLE		1	
26	91490-40030	PIN, COTTER		1	
27	6L6-45930-01-98	PROPELLER (3X13"X17"-KL)		1	UR

**D4**

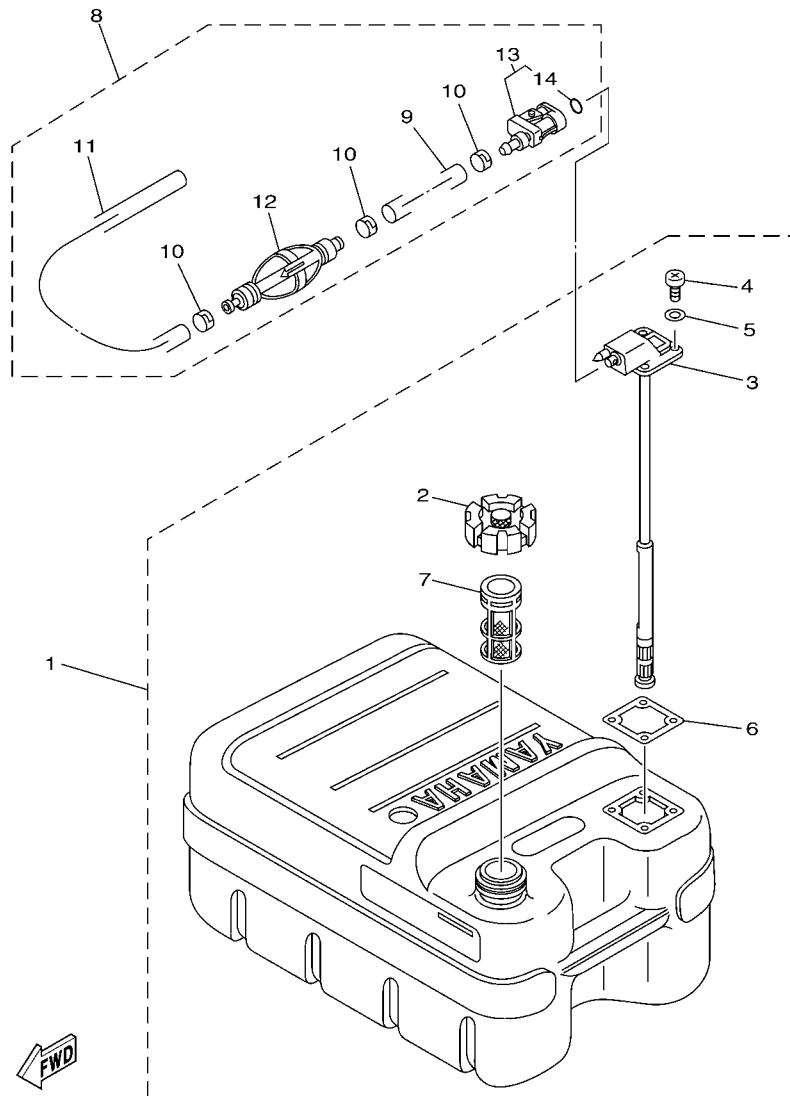




**FWD**  
68W0100-1310

**FIG. 31 LOWER CASING & DRIVE 4**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
27	6L6-45970-00-98	PROPELLER (3X13"X19"-KL)		1	UR
	6L6-45972-00-98	PROPELLER (3X13"X21"-KL)		1	UR

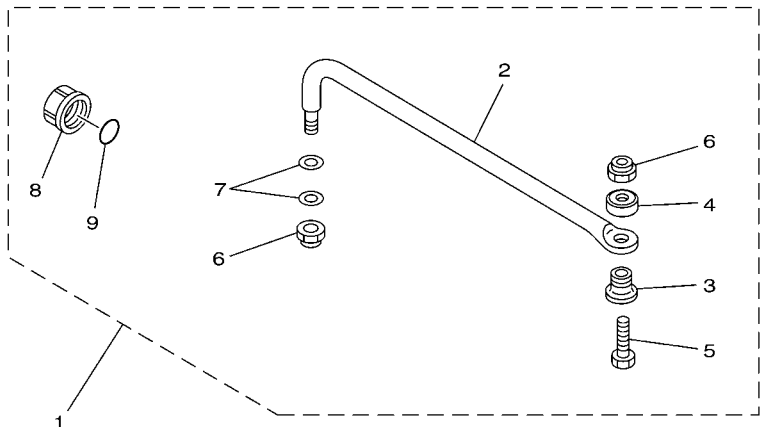


6N43100-C270

FIG. 32 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1	AP FOR CAR
2	6YJ-24610-01	.CAP ASSY	1	1	
3	6Y1-24260-12	.FUEL METER ASSY	1	1	WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4	4	
5	6Y1-24329-00	.SEAL	4	4	
6	6Y1-24268-00	.GASKET, FUEL METER	1	1	
7	6YJ-24167-00	.STRAINER	1	1	
8	6Y2-24306-44	FUEL PIPE COMP. 1	1	1	AP FOR CAR
9	90445-13M01	.HOSE (L=2050)	1	1	
10	6E5-24351-51	.BAND 1	3	3	
11	90445-13M35	.HOSE (L250)	1	1	
12	6Y2-24360-60	.PRIMER PUMP ASSY	1	1	
13	6Y2-24305-05	.FUEL PIPE JOINT COMP. 2	1	1	
14	93210-08287	..O-RING	1	1	

**FIG. 33 STEERING GUIDE ATTACHMENT 1**



67H0100-9290

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT	1	1	AP 68W3-OCE,CAR
2	6E5-61351-01	.ROD, STEERING LINK	1	1	
3	90387-10M61	.COLLAR	1	1	
4	90560-12M01	.SPACER	1	1	
5	6E5-61355-00	.BOLT	1	1	
6	90185-09M01	.NUT, SELF-LOCKING	2	2	
7	90201-10M20	.WASHER, PLATE	2	2	
8	6E5-43145-01	.CAP, CLAMP BRACKET	1	1	
9	93210-16275	.O-RING	1	1	

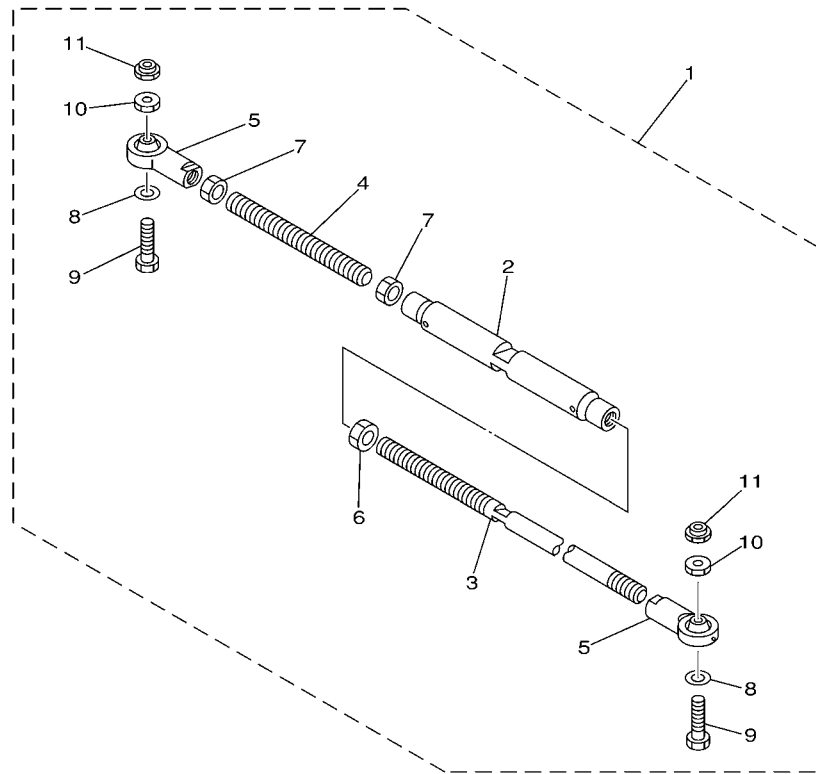
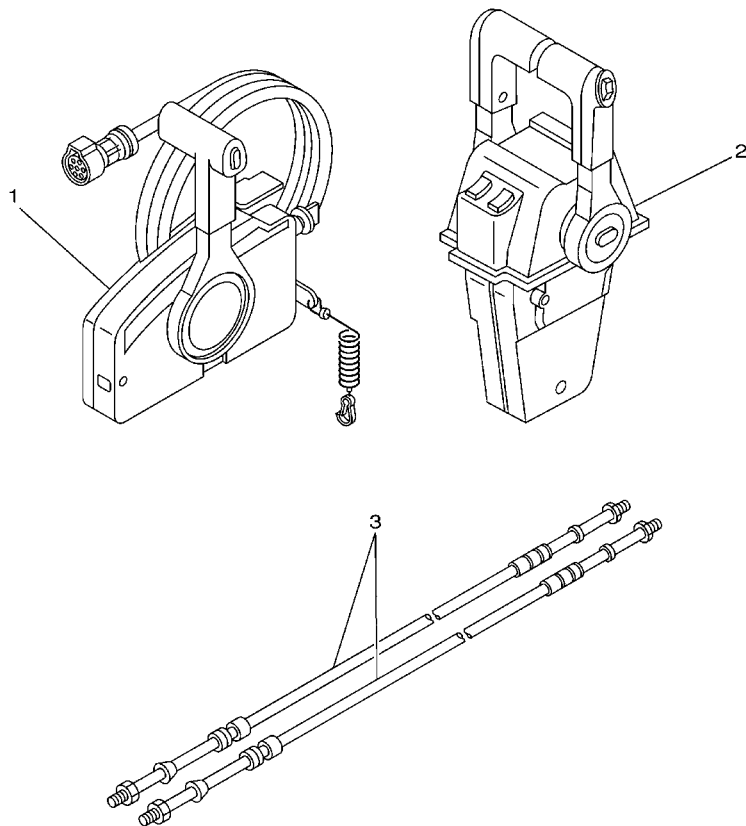


FIG. 34 STEERING GUIDE ATTACHMENT 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	6E5-61301-01	TWIN KIT (L:600-800MM)		1	AP
2	6E5-61313-00	.ADJUSTER		1	
3	6E5-61311-11	.TIE BAR		1	
4	6E5-61315-00	.TIE BAR		1	
5	6E5-61303-00	.STEERING EYE COMP.		2	
6	90170-14M06	.NUT		1	
7	95380-14700	.NUT		2	
8	90201-10M76	.WASHER, PLATE		2	
9	90101-09M70	.BOLT		2	
10	90170-09M05	.NUT		2	
11	90185-09M01	.NUT, SELF-LOCKING		2	

67H0100-0300

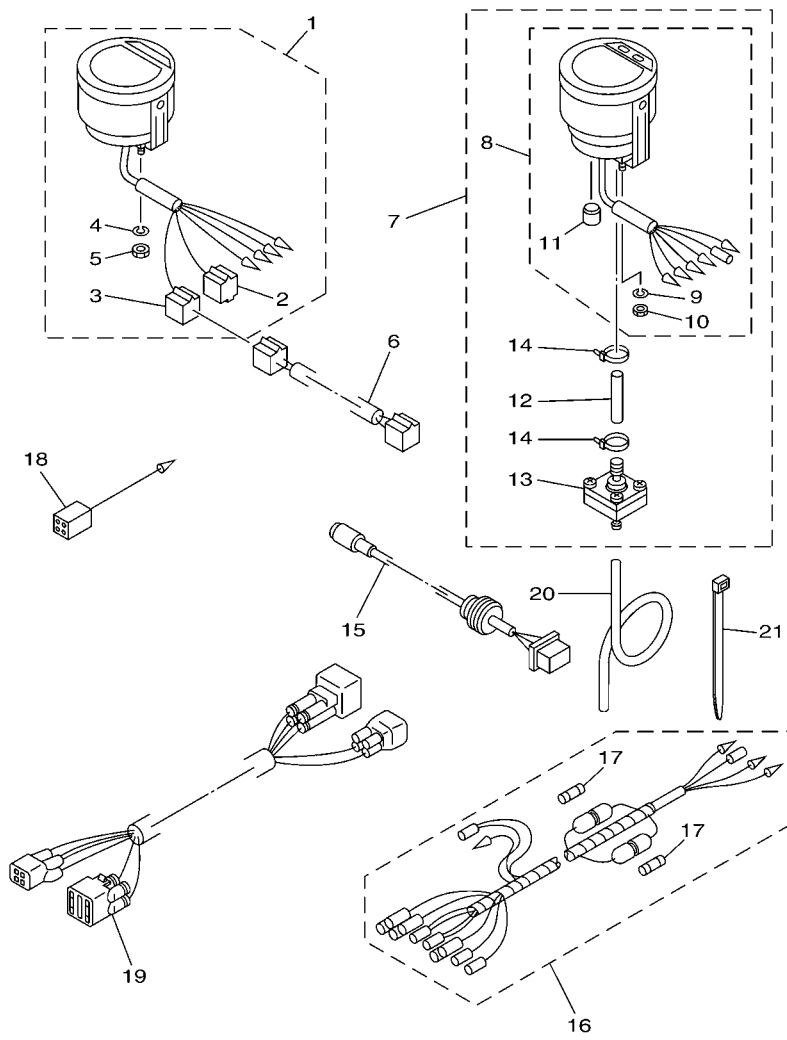
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67H0100-9310

**FIG. 35 REMOTE CONTROL BOX**

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
1	703-48205-A4	REMOTE CONTROL ASSY (10P)	1				AP FOR CAR
	703-48205-17	REMOTE CONTROL ASSY (10P)	1				AP FOR CAN,OCE
2	704-48207-23	REMOTE CONTROL ASSY		1			AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F	2	2			UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F	2	2			UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F	2	2			UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F	2	2			UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F	2	2			UR



68V2100-3381

FIG. 36 METER 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	6Y5-8350T-03	TACHOMETER ASSY	1		AP
	6Y5-8350T-82	TACHOMETER ASSY	1		AP FOR CAN
2	9E450-04433	.CONNECTOR	1		M-4-W
3	9E450-04533	.CONNECTOR	1		F-4-W
4	92990-04100	.WASHER, SPRING	2		
5	95380-04600	.NUT	2		
6	6Y5-83553-80	WIRE, LEAD	1		AP FOR USA,OCE
7	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY	1		AP
8	6Y5-83570-S5	.SPEEDOMETER ASSY	1		
9	92990-04100	..WASHER, SPRING	2		
10	95380-04600	..NUT	2		
11	6Y5-83533-T2	..GROMMET	1		
12	6Y5-83557-31	.TUBE	1		
13	6Y5-83728-00	.CONNECTOR ASSY	1		
14	90465-11M10	.CLAMP	2		
15	6Y5-87122-S0	CORD ASSY 1	1		AP
16	6Y5-83553-M0	WIRE, LEAD	1		AP
17	1E6-82151-00	.FUSE (10A)	2		
18	6Y5-82117-00	WIRE, LEAD (BLACK)	1		AP
19	68F-82553-80	EXTENSION, WIRE LEAD	1		AP
20	6Y5-83557-10	TUBE (8M)	1		AP
21	90465-11M10	CLAMP	2		AP

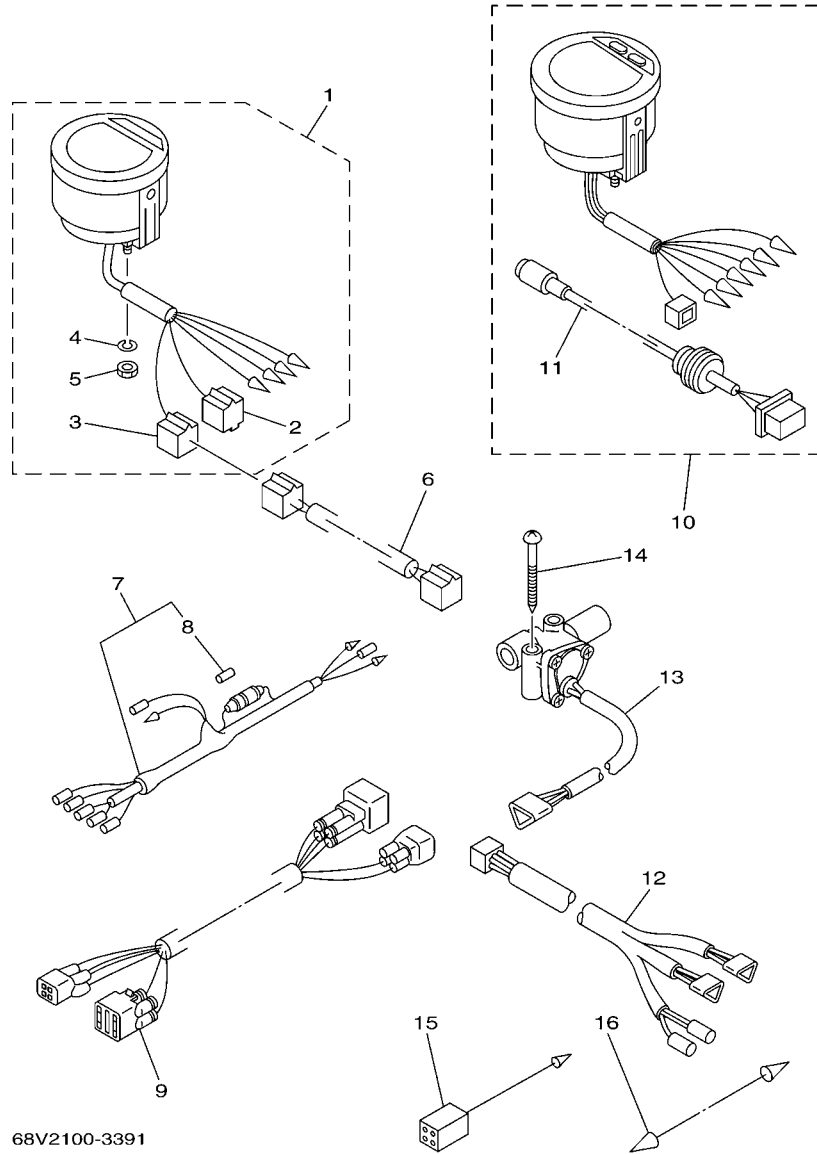
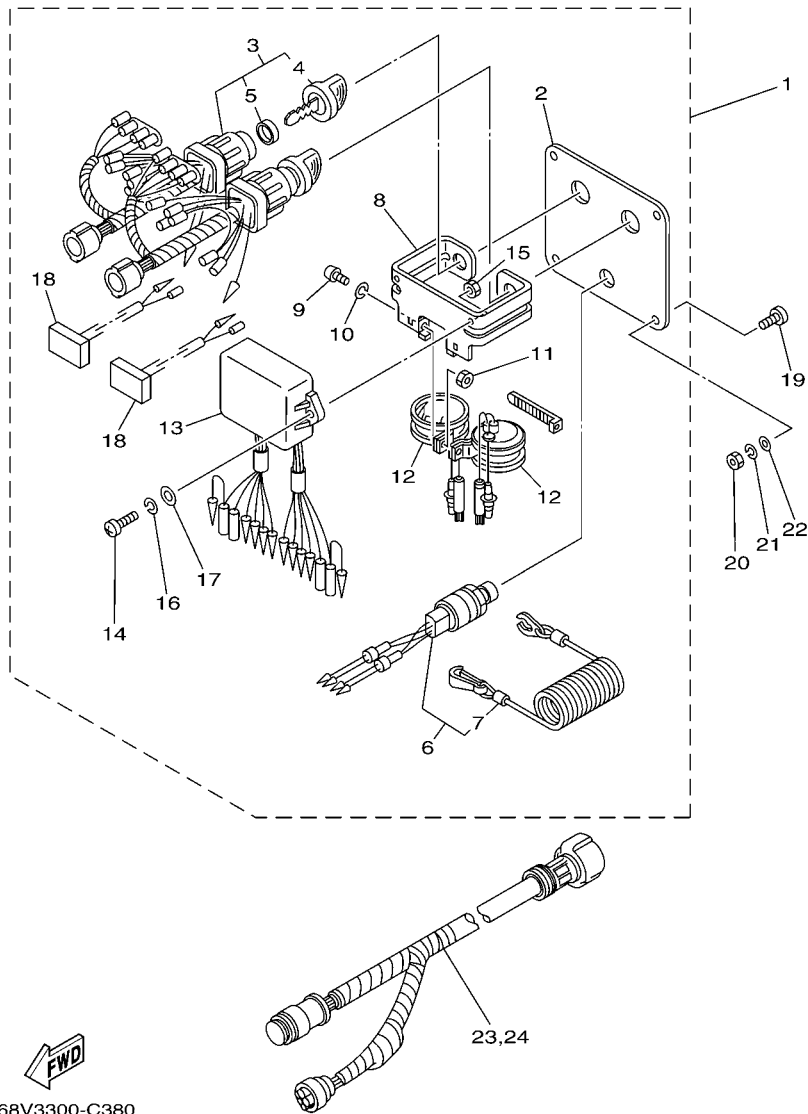


FIG. 37 METER 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	6Y5-8350T-03	TACHOMETER ASSY		1	AP
	6Y5-8350T-82	TACHOMETER ASSY		1	AP FOR CAN
2	9E450-04433	.CONNECTOR		1	M-4-W
3	9E450-04533	.CONNECTOR		1	F-4-W
4	92990-04100	.WASHER, SPRING		2	
5	95380-04600	.NUT		2	
6	6Y5-83553-80	WIRE, LEAD		1	AP FOR USA,CAN
7	6Y5-83553-00	WIRE, LEAD		1	AP
8	1E6-82151-00	.FUSE (10A)		1	
9	68F-82553-90	EXTENSION, WIRE LEAD		1	AP
10	6Y5-8350F-00	FUEL MANAGEMENT METER		1	AP EXCEPT CAR
11	6Y5-87122-S0	.CORD ASSY 1		1	
12	6Y5-83553-F1	WIRE, LEAD		1	AP EXCEPT CAR
13	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER		2	AP EXCEPT CAR
14	90158-06002	SCREW, WOOD		4	AP EXCEPT CAR
15	6Y5-82117-00	WIRE, LEAD (BLACK)		1	AP EXCEPT CAR
16	703-82531-00	WIRE, LEAD		1	AP EXCEPT CAR

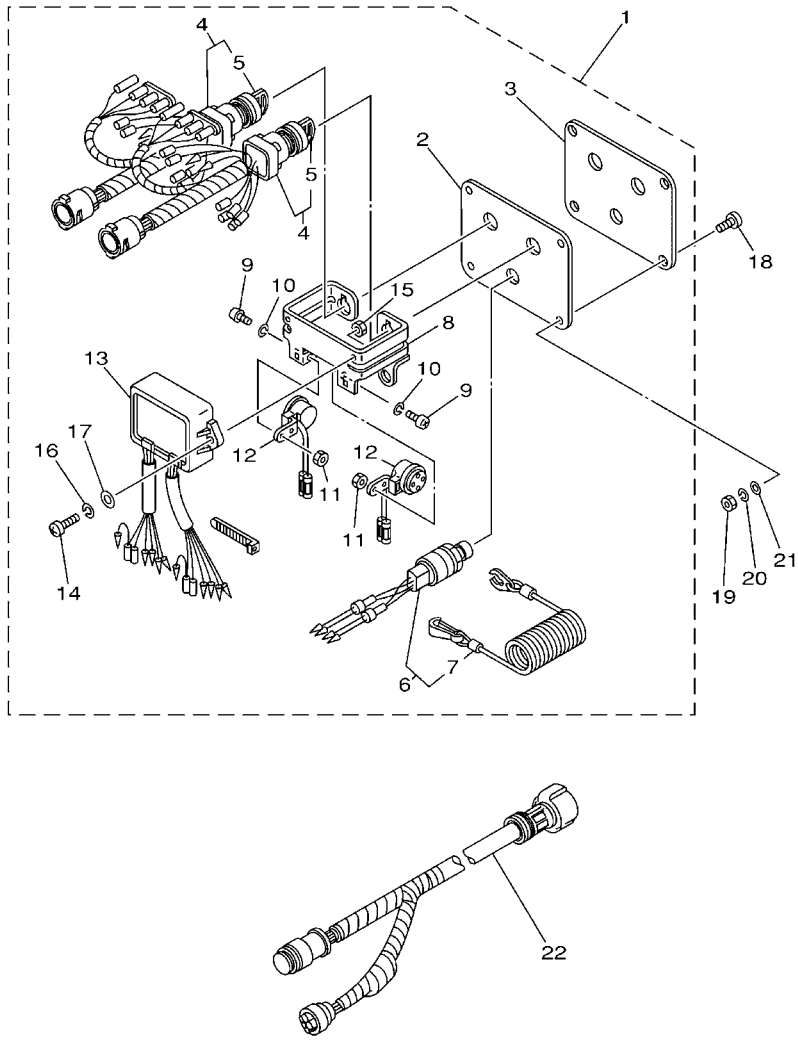


68V3300-C380

FIG. 38 SWITCH & PANEL 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	6K1-82570-07	PANEL SWITCH ASSY		1	AP EXCEPT CAR
2	6K1-82571-01	.PANEL, SWITCH		1	
3	6K1-82510-06	.MAIN SWITCH ASSY		2	
4	703-82577-00	..CAP, KEY		1	
5	6K1-82532-00	..CAP		1	
6	6K1-82575-00	.ENGINE STOP SWITCH ASSY		1	
7	682-82556-00	..STOPPER		1	
8	6K1-83614-01	.BRACKET		1	
9	98980-05010	.SCREW, BIND		2	
10	92990-05100	.WASHER, SPRING		2	
11	95380-05600	.NUT		2	
12	688-83383-11	.BUZZER		2	
13	6K1-85830-01	.CONTROL UNIT ASSY		1	
14	98980-06020	.SCREW, BIND		2	
15	95380-06600	.NUT, HEXAGON		2	
16	92990-06100	.WASHER, SPRING		2	
17	92990-06600	.WASHER, PLATE		2	
18	6K1-81980-00	.DIODE ASSY		2	
19	90149-05M05	SCREW		4	AP EXCEPT CAR
20	95380-05600	NUT		4	AP EXCEPT CAR
21	92990-05100	WASHER, SPRING		4	AP EXCEPT CAR
22	92990-05600	WASHER, PLATE		4	AP EXCEPT CAR
23	6K1-8258A-40	EXTENSION, WIRE HARNESS		1	AP EXCEPT CAR
24	61B-8258A-01	EXTENSION, WIRE HARNESS		1	AP EXCEPT CAR

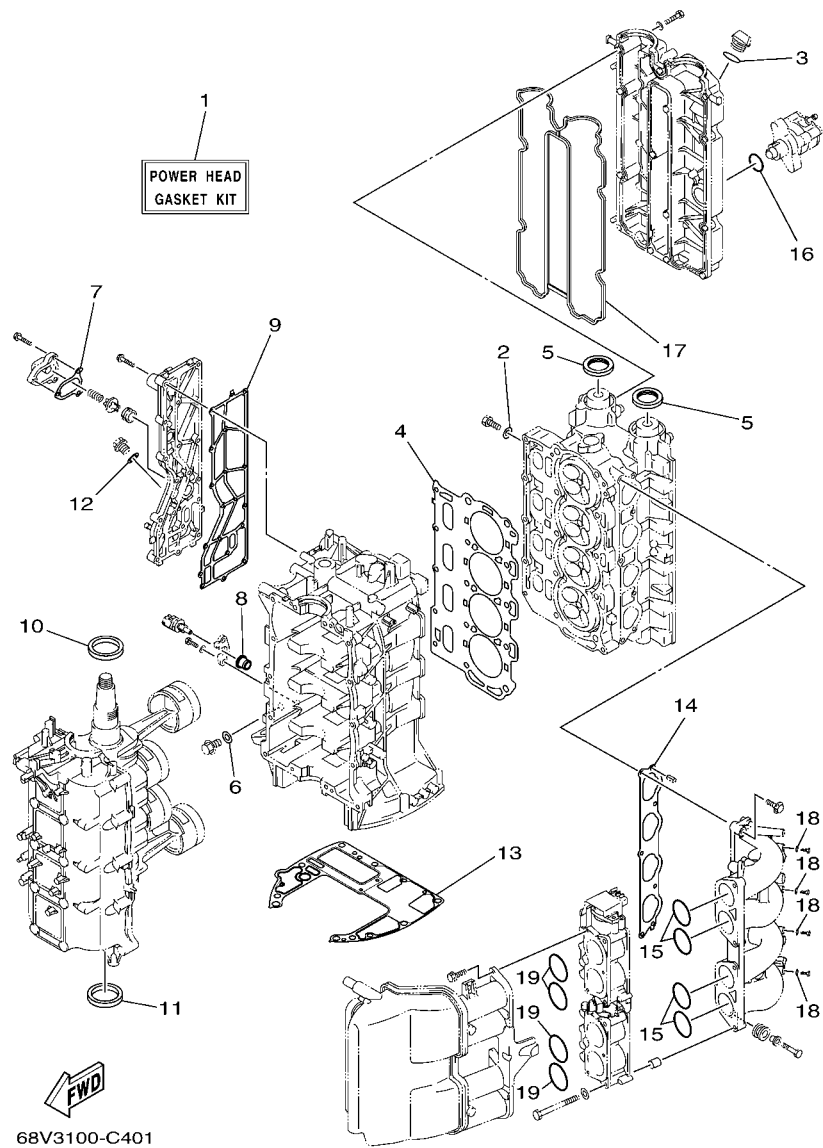




68V1100-2410

FIG. 39 SWITCH & PANEL 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	61B-82570-02	PANEL SWITCH ASSY		1	AP FOR CAR
2	61B-82588-01	.PLATE		1	
3	61B-82551-01	.STOP SWITCH ASSY		1	
4	61B-82510-01	.MAIN SWITCH ASSY		2	
5	676-82577-00	..CAP, KEY		1	
6	6K1-82575-00	.ENGINE STOP SWITCH ASSY		1	
7	682-82556-00	..STOPPER		1	
8	6K1-83614-01	.BRACKET		1	
9	98980-05010	.SCREW, BIND		2	
10	92990-05100	.WASHER, SPRING		2	
11	95380-05600	.NUT		2	
12	6R5-83383-00	.BUZZER		2	
13	61B-85830-00	.CONTROL UNIT ASSY		1	
14	98980-06020	.SCREW, BIND		2	
15	95380-06600	.NUT, HEXAGON		2	
16	92990-06100	.WASHER, SPRING		2	
17	92990-06600	.WASHER, PLATE		2	
18	90149-05M05	SCREW		4	AP FOR CAR
19	95380-05600	NUT		4	AP FOR CAR
20	92990-05100	WASHER, SPRING		4	AP FOR CAR
21	92990-05600	WASHER, PLATE		4	AP FOR CAR
22	6K1-8258A-40	EXTENSION, WIRE HARNESS		2	AP FOR CAR



68V3100-C401

\*1: NEW PARTS  
STARTING SERIAL NO. : 68V-1027680 ~ , 68W-1001172~

FIG. 40 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3			REMARKS
1	68V-W0001-02	POWER HEAD GASKET KIT	1	1			
	68V-W0001-03	POWER HEAD GASKET KIT	1	1			NEW PARTS *1
2	90430-08143	.GASKET	4	4			
3	93210-24M79	.O-RING	1	1			
4	67F-11181-02	.GASKET, CYLINDER HEAD 1	1	1			
5	93102-38M59	.OIL SEAL	2	2			
6	90430-14115	.GASKET	1	1			
7	67F-12435-A0	.GASKET	1	1			
8	68V-85753-00	.GASKET, SENDER UNIT	1	1			
9	67F-41114-A0	.GASKET, EXHAUST OUTER COVER	1	1			
	67F-41114-A1	.GASKET, EXHAUST OUTER COVER	1	1			NEW PARTS *1
10	93102-48009	.OIL SEAL	1	1			
11	93101-48002	.OIL SEAL	1	1			
12	90430-18130	.GASKET	1	1			
13	68V-11351-00	.GASKET, CYLINDER	1	1			
14	68V-13645-00	.GASKET, MANIFOLD 1	1	1			
15	93210-48MG8	.O-RING	4	4			
16	93210-30682	.O-RING	1	1			
17	67F-11356-00	.SEAL, CYLINDER 2	1	1			
18	90430-06014	.GASKET	4	4			
19	93210-48MJ9	.O-RING	4	4			

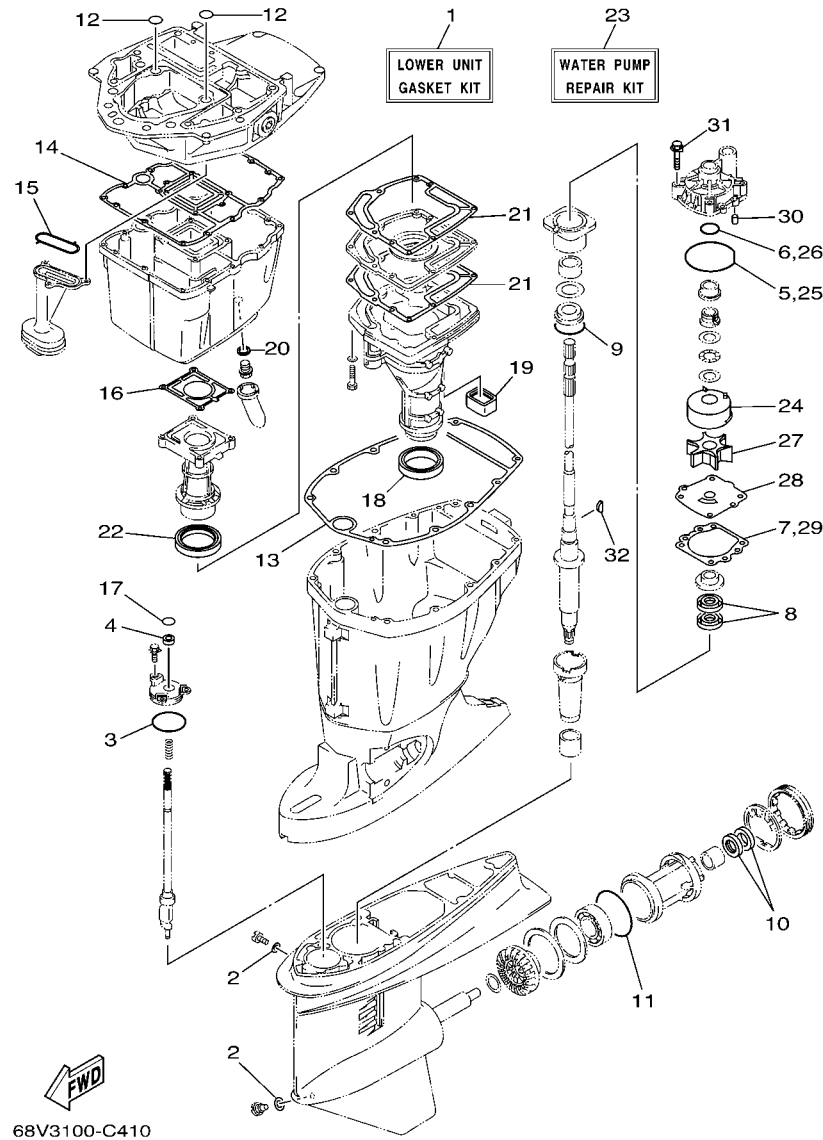
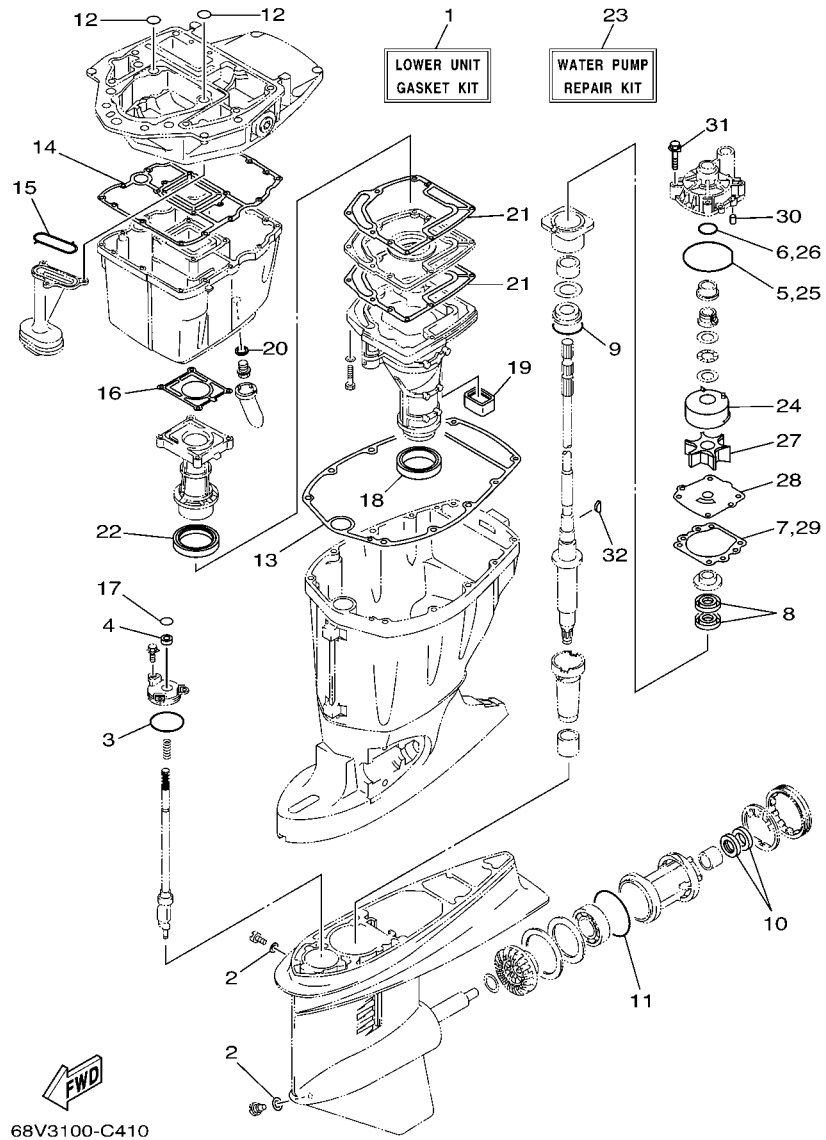


FIG. 41 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
1	68V-W0001-21	LOWER UNIT GASKET KIT	1	1	
2	90430-08020	.GASKET	2	2	
3	93210-58144	.O-RING	1	1	
4	93106-09014	.OIL SEAL	1	1	
5	93210-86M38	.O-RING	1	1	
6	93210-37160	.O-RING	1	1	
7	6E5-44315-A0	.GASKET, WATER PUMP	1	1	
8	93101-28M16	.OIL SEAL	2	2	
9	93210-55M14	.O-RING	1	1	
10	93101-30M17	.OIL SEAL	2	2	
11	93210-86M39	.O-RING	1	1	
12	93210-19MJ1	.O-RING	2	2	
13	67F-45113-00	.GASKET, UPPER CASING	1	1	
14	68V-15312-00	.GASKET, OIL PAN	1	1	
15	67F-13415-00	.SEAL, OIL STRAINER	1	1	
16	67F-41133-A1	.GASKET, EXHAUST MANIFOLD 1	1	1	
17	93210-09165	.O-RING	1	1	
18	68V-45123-00	.GASKET, MUFFLER	1	1	
19	67F-45127-00	.SEAL	1	1	
20	90430-14M09	.GASKET	1	1	
21	67F-41134-A0	.GASKET, EXHAUST MANIFOLD	2	2	
22	67F-41138-00	.SEAL, EXT. 1	1	1	
23	68V-W0078-00	WATER PUMP REPAIR KIT	1	1	
24	61A-44322-02	.INSERT, CARTRIDGE	1	1	
25	93210-86M38	.O-RING	1	1	
26	93210-37160	.O-RING	1	1	
27	6E5-44352-01	.IMPELLER	1	1	



68V3100-C410

FIG. 41 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	68V3	68W3	REMARKS
28	68V-44323-00	.OUTER PLATE, CARTRIDGE	1	1	
29	6E5-44315-A0	.GASKET, WATER PUMP	1	1	
30	93606-12019	.PIN, DOWEL	2	2	
31	90119-08M14	.BOLT, WITH WASHER	4	4	
32	90280-04M05	.KEY, WOODRUFF	1	1	
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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
68V-11110-01-94	4 - 2	67F-12138-60	12 - 23	67F-12169-G0	5 - 10	68V-13535-00	9 - 35	68V-14386-00	9 - 6	6E5-24351-51	11 - 3
62Y-11119-00	2 - 8	67F-12153-00	5 - 9	67F-12169-H0	5 - 10	68V-13542-00	9 - 22	68V-14397-00	8 - 7		32 - 10
67F-11133-10	4 - 3	67F-12168-00	5 - 10	67F-12169-J0	5 - 10	68V-13543-00	9 - 37	68V-14419-10	7 - 24	6Y2-24360-60	11 - 5
67F-11168-00	4 - 22	67F-12168-10	5 - 10	67F-12169-K0	5 - 10	68V-13544-00	9 - 24	68V-1441J-00	7 - 35		32 - 12
67F-11181-02	4 - 17	67F-12168-20	5 - 10	67F-12169-L0	5 - 10	68V-13545-00	9 - 26	68V-1441L-00	7 - 31	63D-24364-00	19 - 14
	40 - 4	67F-12168-30	5 - 10	67F-12169-M0	5 - 10	68V-13546-00	9 - 27	68V-14428-00	8 - 19	63D-24367-00	19 - 13
68V-11191-00-1S	4 - 21	67F-12168-40	5 - 10	67F-12169-N0	5 - 10	68V-13547-01	9 - 32	68V-14440-00	6 - 14	68V-24374-00	10 - 20
67F-11192-00	4 - 29	67F-12168-50	5 - 10	67F-12171-00	5 - 11	68V-13573-00	7 - 21	68V-14446-00	8 - 22	68V-24377-00	9 - 28
68V-11325-00	2 - 26	67F-12168-60	5 - 10	67F-12181-00	5 - 12	68V-13574-00	7 - 20	68V-14453-00	7 - 34	6R3-24377-10	10 - 35
	4 - 8	67F-12168-70	5 - 10	68V-12411-00	4 - 31	68V-13577-00	9 - 30	68V-14475-00	7 - 23	68V-24379-00	9 - 29
6E5-11325-00	2 - 13	67F-12168-80	5 - 10	68V-12413-00-1S	4 - 32	68V-13593-00	9 - 20		8 - 20	68V-24387-00	9 - 19
67F-11327-00-94	2 - 27	67F-12168-A0	5 - 10	6G5-12416-00	2 - 20	67F-13631-03	27 - 22	68V-14496-00	7 - 19	68V-24410-00	10 - 14
	4 - 9	67F-12168-B0	5 - 10	67F-12435-A0	2 - 24	68V-13641-00-94	7 - 25	68V-14511-00	7 - 13	68V-24411-00	10 - 19
67F-11328-00	2 - 30	67F-12168-C0	5 - 10		40 - 7	68V-13645-00	6 - 5	68V-14546-00	9 - 16	68V-24412-00	10 - 15
	4 - 12	67F-12168-D0	5 - 10	67F-1243A-00	2 - 33		40 - 14	68V-14565-00	8 - 10	68V-24413-00	10 - 21
68V-11351-00	2 - 36	67F-12168-E0	5 - 10	67F-1246A-00-1S	2 - 23	68V-13716-00	9 - 21	68V-14567-00	9 - 11	68V-24414-00	10 - 22
	40 - 13	67F-12168-F0	5 - 10	67F-12535-00	17 - 31	68V-13751-01	7 - 2	68V-14592-00	9 - 13	68V-24423-00	10 - 18
67F-11356-00	4 - 26	67F-12168-G0	5 - 10	68T-12572-00	17 - 30	68V-13752-01	7 - 6	68V-14711-10-5B	26 - 9	68V-24444-00	10 - 23
	40 - 17	67F-12168-H0	5 - 10	6R3-12581-00	17 - 34	68V-13766-00	8 - 4	68V-14711-30-5B	26 - 9	68V-24454-00	10 - 16
68V-11411-00	3 - 1	67F-12168-J0	5 - 10	6R3-12582-00	17 - 35	67F-13769-00	27 - 20	68V-14807-00	7 - 22	68V-24469-01	10 - 7
67F-11416-00	3 - 4	67F-12168-K0	5 - 10	6R3-12583-00	17 - 36	68V-13769-00	9 - 4	68V-14960-00	7 - 9	68V-2447A-00	8 - 26
67F-11416-10	3 - 4	67F-12168-L0	5 - 10	68V-13105-00	7 - 8	68V-13781-00	9 - 7	68V-14984-00	9 - 10	67F-24491-00	10 - 32
67F-11416-20	3 - 4	67F-12168-M0	5 - 10	67F-13119-01	27 - 19	68V-13784-00	9 - 9	68V-14985-00	9 - 5	68V-24495-00	10 - 29
67F-11417-00	3 - 5	67F-12168-N0	5 - 10	68V-1312A-00	7 - 10	68V-13906-00	8 - 9	68V-15100-01-1S	2 - 2	68V-24502-00	9 - 33
67F-11417-10	3 - 5	67F-12168-P0	5 - 10	68V-13131-00	10 - 17	68V-13907-01	9 - 17	67F-15142-00	2 - 12	68V-24519-00	8 - 16
67F-11417-20	3 - 5	67F-12168-R0	5 - 10	67F-13149-00	27 - 23	67F-13914-00	27 - 21	67F-15311-01-5B	27 - 1	68V-24521-01	10 - 4
67F-11417-30	3 - 5	67F-12168-S0	5 - 10	68V-13160-00	8 - 1	68V-13915-00	9 - 8	68V-15312-00	27 - 8	68V-24560-01	10 - 3
67F-11418-00	3 - 6	67F-12168-T0	5 - 10	67F-13300-10	27 - 14	68V-13971-00	8 - 14		41 - 14	68V-24563-00	10 - 5
67F-11418-10	3 - 6	67F-12168-U0	5 - 10	67F-13314-02	27 - 15	68V-13972-00	8 - 15		27 - 2	68V-24566-00	10 - 9
67F-11418-20	3 - 6	67F-12168-V0	5 - 10	67F-13329-00	27 - 17	68V-1410B-00	8 - 3		27 - 30	67F-24575-00	10 - 28
67F-11536-00	5 - 23	67F-12168-W0	5 - 10	67F-13338-00	27 - 25	68V-14126-00	9 - 15	67F-15316-00	27 - 2	6YJ-24610-01	32 - 2
67F-11537-00	5 - 14	67F-12168-X0	5 - 10	67F-13339-00	27 - 24	68V-14180-02	9 - 1	68V-15362-10	27 - 30	68V-2481H-00	8 - 28
67F-11590-00	5 - 18	67F-12168-Y0	5 - 10	67F-13411-00	27 - 9	68V-14181-00	9 - 3	6G8-15363-00	4 - 35		9 - 34
67F-11595-00	5 - 21	67F-12169-00	5 - 10	67F-13415-00	27 - 13	68V-14182-01	9 - 2	67F-15373-00	6 - 6	67G-26301-10	18 - 40
67F-11603-01	3 - 9	67F-12169-10	5 - 10		41 - 15	68V-14191-00	9 - 14	68V-21841-00	8 - 13	67F-28100-01	10 - 38
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68V-11656-00	3 - 10	67F-12169-30	5 - 10	68V-13435-00	8 - 6	68V-14225-00	8 - 5	68V-2411M-00	8 - 17	6A1-28176-00	17 - 49
68V-11656-10	3 - 10	67F-12169-40	5 - 10	68V-13437-40	12 - 24	69J-14225-00	9 - 38	68V-24149-00	10 - 24	61H-2819R-31	10 - 37
68V-11656-20	3 - 10	67F-12169-50	5 - 10	68V-13437-50	12 - 24	68V-14255-00	9 - 12	6YJ-24167-00	32 - 7	68V-41113-00-1S	2 - 15
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67F-12114-00	5 - 4	67F-12169-80	5 - 10	68V-13473-00	7 - 11	68V-14291-00-94	6 - 12	6Y1-24260-12	32 - 3		40 - 9
67F-12116-00	5 - 3	67F-12169-A0	5 - 10	67F-13473-01	27 - 16	68V-14292-00	6 - 19	6Y1-24268-00	32 - 6	67F-41114-A1	2 - 18
67F-12117-00	5 - 5	67F-12169-B0	5 - 10	68V-13490-01	9 - 36	68V-14321-00	7 - 4	6Y2-24305-05	32 - 13		40 - 9
67F-12118-00	5 - 6	67F-12169-C0	5 - 10	67F-13495-00	27 - 18	68V-14323-00	7 - 3	6Y2-24306-44	32 - 8	67F-41131-01-5B	26 - 5
68V-12121-00	5 - 2	67F-12169-D0	5 - 10	68V-13532-00	9 - 25	68V-14331-00	7 - 5	6Y2-24307-50	11 - 1	67F-41133-A1	26 - 6
67F-12138-40	12 - 23	67F-12169-E0	5 - 10	68V-13533-00	9 - 23	68V-14356-00	8 - 11	68V-24312-00	17 - 37		41 - 16
67F-12138-50	12 - 23	67F-12169-F0	5 - 10	68V-13534-00	9 - 31	68V-14357-00	8 - 21	6Y1-24329-00	32 - 5	67F-41134-A0	26 - 14

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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
67F-41134-A0	41 - 21	68V-42651-00	1 - 5	64E-43802-00	25 - 8	64E-43879-00	25 - 27	68V-44361-30	31 - 2	6E5-45344-00	30 - 42
67F-41137-02-94	26 - 1	68V-42652-00	1 - 8	64E-43805-00	25 - 37	64E-43879-10	25 - 26	6E5-44365-00	29 - 3	6L6-45371-00	31 - 15
67F-41138-00	26 - 16	67F-42662-00	1 - 14	64E-4380F-00	25 - 33	64E-4387A-00	25 - 23		31 - 3	6E5-45371-01	29 - 15
	41 - 22	68V-42677-10	1 - 27	64E-4380J-00	25 - 30	68V-43880-01	25 - 28	6E5-44366-00	29 - 1	688-45375-00	29 - 10
68V-41237-00	7 - 28	68V-42677-A0	1 - 27	64E-43810-00	24 - 6	64E-43883-00	24 - 11		31 - 1		31 - 10
6H4-41237-00	7 - 29	68V-42678-10	1 - 28	6E5-43814-02	24 - 13	64E-4388E-00	24 - 25	6H3-44391-01	1 - 34	663-45376-00-94	29 - 9
67G-42111-00-4D	18 - 2	68V-42678-A0	1 - 28	64E-43816-00	25 - 17	64E-4388E-10	25 - 1		17 - 23		31 - 9
67G-42115-00	18 - 18	68V-42681-10	1 - 30	64E-43817-00	24 - 5	64E-4388J-00	24 - 3	67F-44514-00-94	23 - 28	6E5-45378-00	28 - 10
67G-42115-10	18 - 18	68V-42682-10	1 - 31	64E-43817-10	25 - 19	64E-43891-00	25 - 31	67F-44526-00	23 - 31		30 - 12
664-42119-00	18 - 3	68V-42710-01-8D	17 - 1	64E-43818-01	24 - 32	64E-43892-00	25 - 34	6G5-44526-00	22 - 3	688-45383-02	28 - 68
68V-42121-00-4D	18 - 64	648-42715-00	21 - 27	64E-43818-00	24 - 27	6E5-43896-00	25 - 9	67F-44533-00	23 - 33		30 - 72
63D-42121-30-4D	18 - 56	61A-42716-00	17 - 39	64E-43820-00	24 - 15	64E-43897-00	24 - 24	68F-44533-00	2 - 40	688-45384-00	28 - 69
63D-42126-00	18 - 11	67F-42717-00	17 - 25	64E-43821-00	24 - 16	64E-43898-00	24 - 7	68V-44551-00-8D	23 - 15		30 - 73
67G-42131-00	18 - 50	68V-42718-00	1 - 21	64E-43822-00	24 - 17	67G-44100-00	18 - 15	68V-44553-00-8D	23 - 25	68V-45501-10	28 - 43
6H2-42137-00	18 - 5	67F-42724-00	26 - 31	64E-43825-01	24 - 2	67G-44100-10	18 - 15	61A-44555-01-94	23 - 18	68V-45501-30	28 - 43
650-42152-00-94	18 - 19	63D-42725-00	18 - 55	64E-43827-00	25 - 22	67G-44104-00	18 - 16	61A-44575-00	23 - 17		30 - 45
68V-42153-00	18 - 25	67G-42725-00	19 - 33	64E-43828-00	24 - 22	67G-44113-00	18 - 22	68V-45111-11-8D	26 - 18	61A-45527-00	28 - 23
68V-42154-00	21 - 36	68V-42725-00	17 - 19	64E-43829-00	24 - 23	68V-44117-00	21 - 5	68V-45111-31-8D	26 - 18		30 - 25
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