



# **PARTS CATALOGUE**

**F150TR'06** (63P3)

**LF150TR'06** (64P3)

**F150AET'06** (63P3)

**FL150AET'06** (64P3)

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

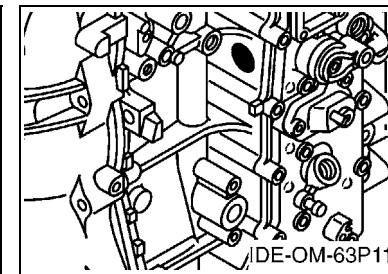
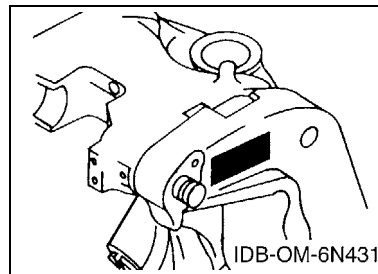
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F150	63P-1029405	LF150	64P-1003507
F150A	63P-1029405	FL150A	64P-1003507

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	63P3	F150TR,F150AET
2	64P3	LF150TR,FL150AET

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GENERATOR .....	D3
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LOWER CASING & DRIVE 3 .....	C3*
LOWER CASING & DRIVE 4 .....	C7*
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REPAIR KIT 2 .....	F4*

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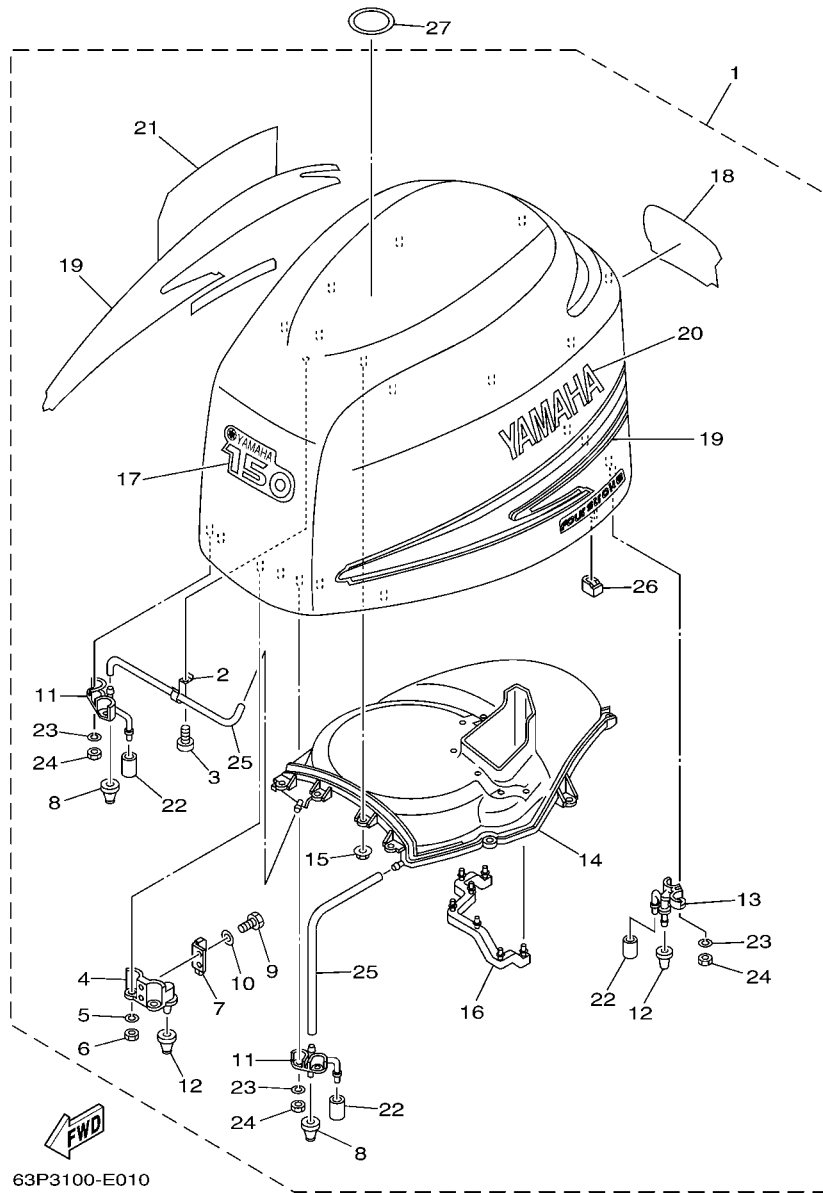
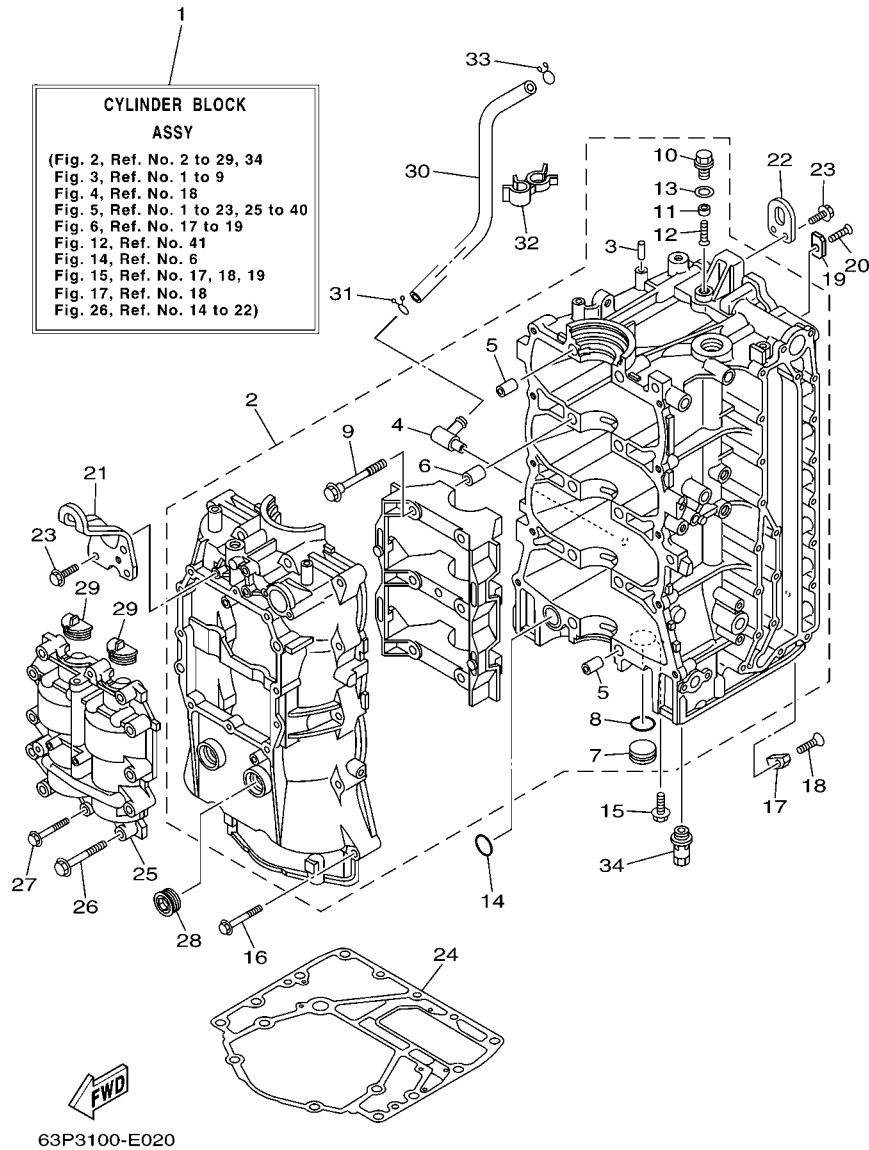


FIG. 1 TOP COWLING

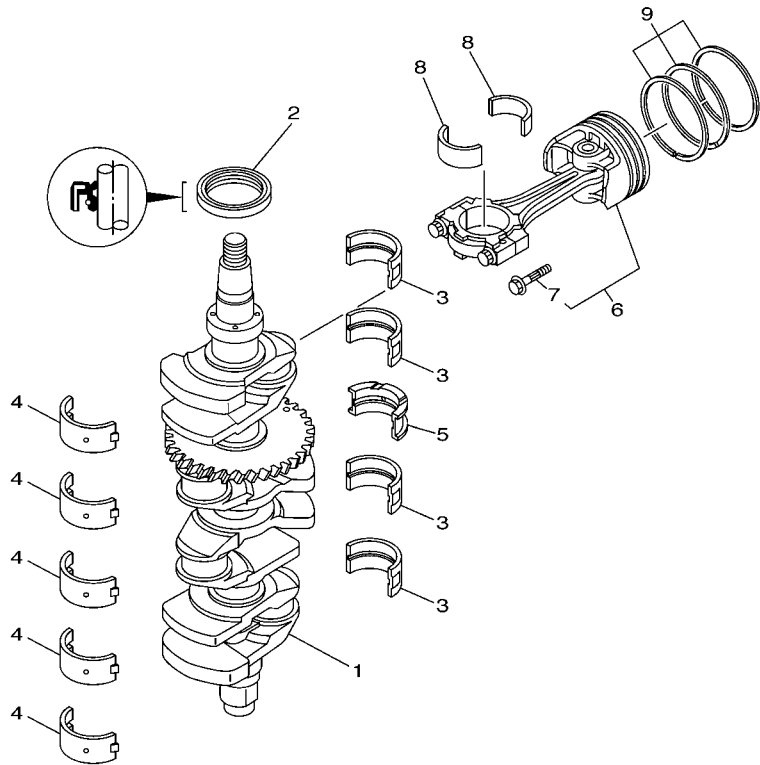
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-42610-01-8D	TOP COWLING ASSY	1	1	
2	90465-10032	.CLAMP	1	1	
3	97780-50620	.SCREW, TAPPING	1	1	
4	63P-42647-00-94	.HOLDER, CLAMP BAND	2	2	
5	92990-06100	.WASHER, SPRING	4	4	
6	95380-06600	.NUT, HEXAGON	4	4	
7	60V-42651-01	.HOOK	2	2	
8	69J-42663-00	.DAMPER	2	2	
9	97095-06016	.BOLT	4	4	
10	92995-06600	.WASHER	4	4	
11	63P-42643-00-94	.PLATE, CLAMP	2	2	
12	68F-42663-00	.DAMPER	4	4	
13	63P-42644-00-94	.PLATE, CLAMP 2	2	2	
14	63P-42613-00	.MOLDING, AIR DUCT	1	1	
15	90179-06M24	.NUT	10	10	
16	63P-42617-00	.DAMPER, FORM	1	1	
17	63P-42677-00	.GRAPHIC, FRONT	1	1	
18	63P-42678-00	.GRAPHIC, REAR	1	1	
19	63P-W0070-00	.GRAPHIC SET	1	1	
20	63P-42681-00	.MARK, COWLING	1	1	
21	63P-42682-00	.MARK, COWLING	1	1	
22	67F-13448-00	.CAP	4	4	
23	92990-06100	.WASHER, SPRING	8	8	
24	95380-06600	.NUT, HEXAGON	8	8	
25	90445-11020	.HOSE (L400)	2	2	
26	63P-42662-00	.DAMPER	4	4	
27	67F-13434-03	LABEL, CAUTION	1	1	



**FIG. 2 CYLINDER & CRANKCASE 1**

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-W009B-02-1S	CYLINDER BLOCK ASSY	1	1	
2	63P-W1510-02-1S	CRANKCASE ASSY	1	1	
3	93606-12019	.PIN, DOWEL	1	1	
4	63P-11372-00	.NIPPLE, HOSE	1	1	
5	91814-18001	.PIN, DOWEL	4	4	
6	91814-18001	.PIN, DOWEL	6	6	
7	90338-25004	.PLUG	1	1	
8	93210-25647	.O-RING	1	1	
9	90105-10071	.BOLT, FLANGE	10	10	
10	63P-11197-00	.PLUG, BLIND	1	1	
11	63P-11325-21	.ANODE	1	1	
12	98780-05016	.SCREW, FLAT HEAD	1	1	
13	90430-14115	.GASKET	1	1	
14	93210-25552	O-RING	1	1	
15	90119-06M81	BOLT, WITH WASHER	1	1	
16	90119-08M66	BOLT, WITH WASHER	10	10	
17	63P-11325-01	ANODE	1	1	
18	90151-06M02	SCREW, COUNTERSUNK	1	1	
19	63P-11325-11	ANODE	4	4	
20	90151-06M02	SCREW, COUNTERSUNK	4	4	
21	63P-11119-00	HANGER, ENGINE	1	1	
22	68F-11119-00	HANGER, ENGINE	1	1	
23	90119-06MA2	BOLT, WITH WASHER	5	5	
24	63P-11351-00	GASKET, CYLINDER	1	1	
25	63P-11500-01	BALANCER ASSY	1	1	
26	90119-08M66	BOLT, WITH WASHER	10	10	
27	90119-06MA6	BOLT, WITH WASHER	2	2	

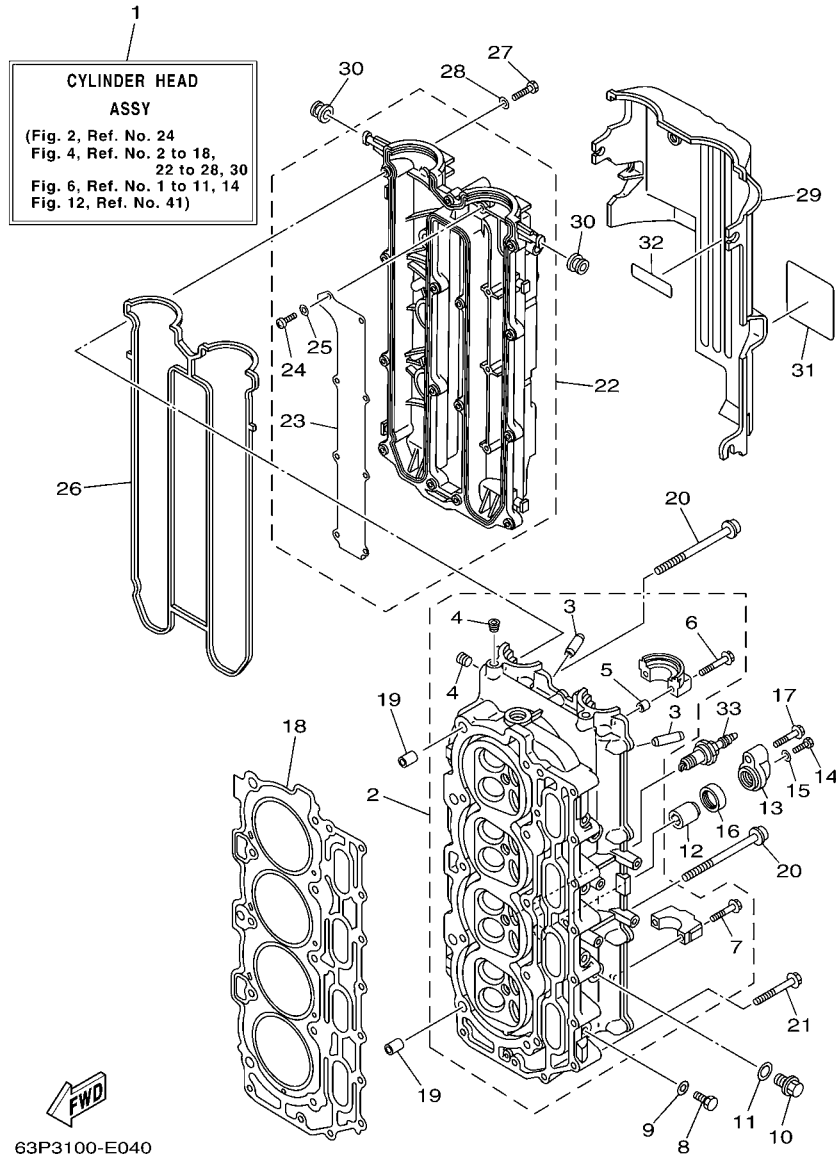




**FWD**  
63P1010-C030

**FIG. 3 CRANKSHAFT & PISTON**

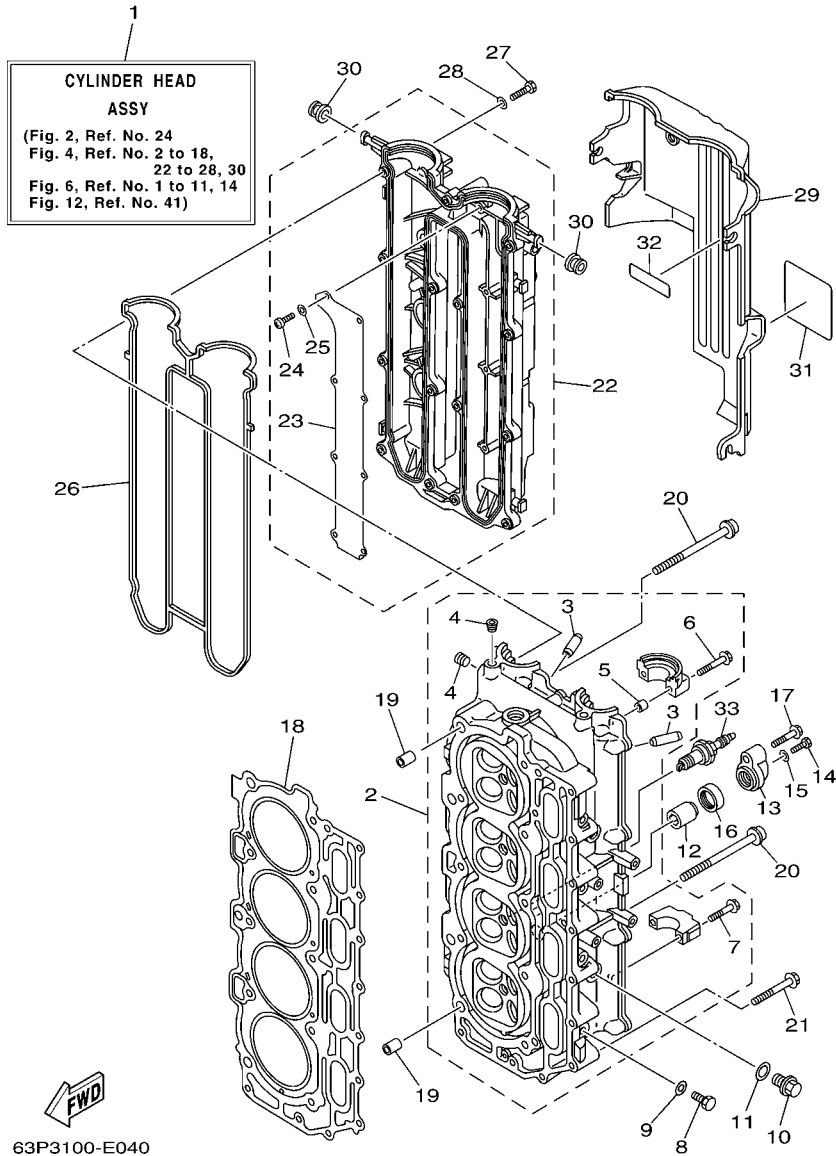
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-11410-00	CRANKSHAFT	1	1	
2	93102-60004	OIL SEAL	1	1	
3	63P-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4	UR GREEN
	63P-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4	UR RED
	63P-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4	UR YELLOW
4	63P-11417-00	PLANE BEARING, CRANKSHAFT 2	5	5	UR GREEN
	63P-11417-10	PLANE BEARING, CRANKSHAFT 2	5	5	UR RED
	63P-11417-20	PLANE BEARING, CRANKSHAFT 2	5	5	UR YELLOW
	63P-11417-30	PLANE BEARING, CRANKSHAFT 2	5	5	UR BLUE/ GREEN
5	63P-11426-00	PLANE BEARING, CRANKSHAFT 1	1	1	UR GREEN
	63P-11426-10	PLANE BEARING, CRANKSHAFT 1	1	1	UR RED
	63P-11426-20	PLANE BEARING, CRANKSHAFT 1	1	1	UR YELLOW
6	63P-W1164-01	PISTON/CONROD ASSY(STD)	4	4	
	63P-W1164-10	PISTON/CON-ROD ASSY(0.25MM OS)	4	4	AP
7	63P-11654-00	.BOLT, CONNECTING ROD	2	2	
8	63P-11656-00	PLANE BEARING, CONNECTING ROD	8	8	UR GREEN
	63P-11656-10	PLANE BEARING, CONNECTING ROD	8	8	UR BLUE
	63P-11656-20	PLANE BEARING, CONNECTING ROD	8	8	UR RED
9	63P-11603-01	PISTON RING SET (STD)	4	4	
	63P-11604-00	PISTON RING SET (0.25MM O/S)	4	4	AP



**FIG. 4 CYLINDER & CRANKCASE 2**

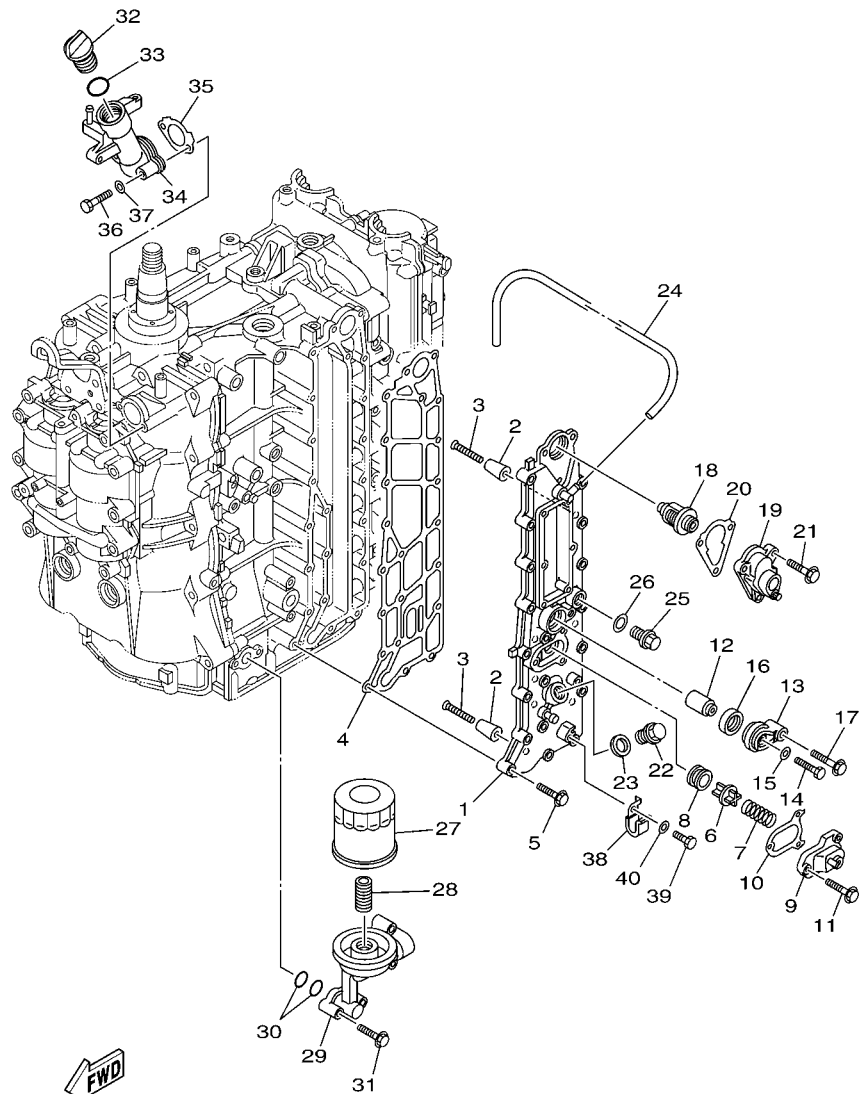
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-W009A-01-1S	CYLINDER HEAD ASSY	1	1	
2	63P-11110-00-94	CYLINDER HEAD ASSY	1	1	
3	69J-11133-10	.GUIDE, VALVE 1	16	16	
4	90344-51019	.PLUG, TAPER SCREW	3	3	
5	91809-08006	.SLEEVE GUIDE-DOWEL	4	4	
6	90119-07235	.BOLT/WASHER-CAM CAPS	4	4	
7	90119-07234	.BOLT, WITH WASHER	16	16	
8	97095-08014	BOLT	4	4	
9	90430-08143	GASKET	4	4	
10	90340-14M06	PLUG, STRAIGHT SCREW	2	2	
11	90430-14115	GASKET	2	2	
12	68V-11325-01	ANODE	2	2	
13	69J-11327-00-94	COVER, ANODE	2	2	
14	97075-06020	BOLT	2	2	
15	92995-06600	WASHER	2	2	
16	67F-11328-00	GROMMET, ANODE	2	2	
17	97575-08540	BOLT, WITH WASHER	2	2	
18	63P-11181-00	GASKET, CYLINDER HEAD 1	1	1	
19	90387-10M08	COLLAR	2	2	
20	90155-10001	SCREW, FLAT FILLISTER	10	10	
21	90119-08M91	BOLT, WITH WASHER	10	10	
22	63P-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	
23	63P-11135-00	.PLATE, BREATHER 3	1	1	
24	98507-04008	.SCREW, PAN HEAD	8	8	
25	92907-04600	.WASHER	8	8	
26	63P-11193-00	GASKET, HEAD COVER 1	1	1	
27	97095-06030	BOLT	13	13	





**FIG. 4 CYLINDER & CRANKCASE 2**

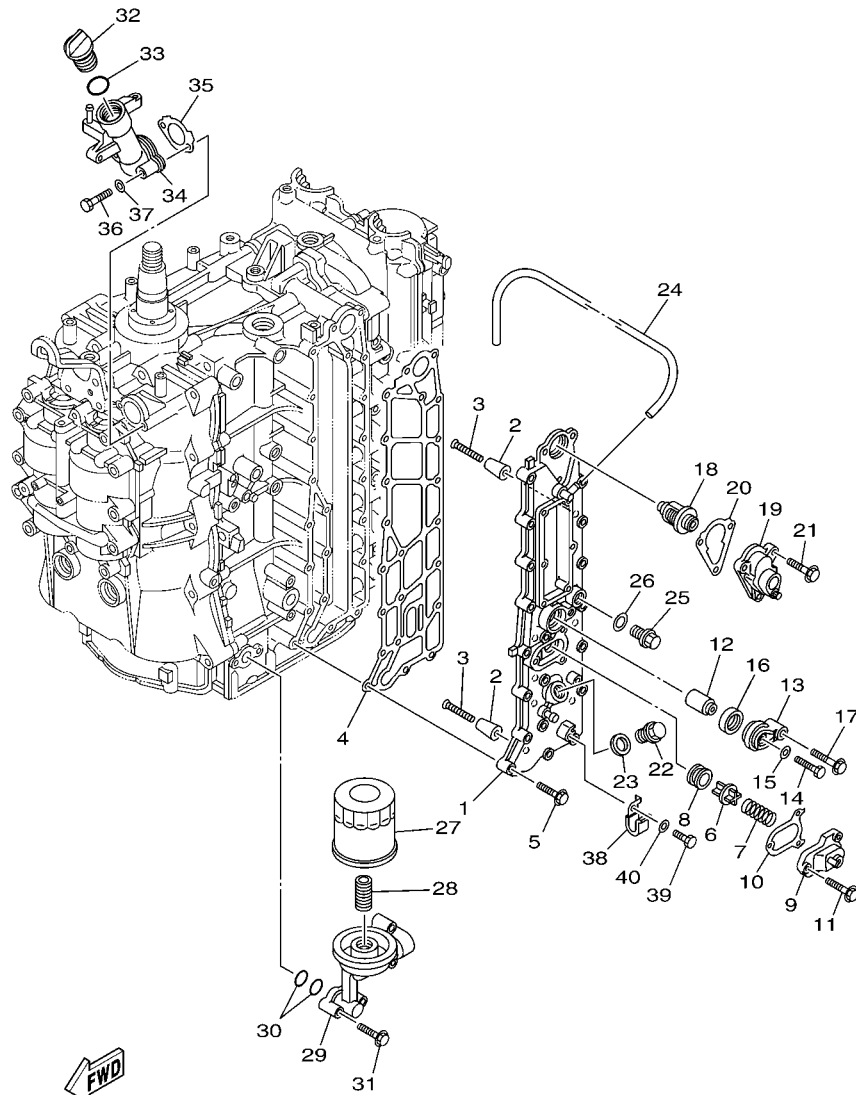
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
			13	13				
28	92995-06600	WASHER	13	13				
29	63P-11192-01	COVER, CYLINDER HEAD 2	1	1				
30	90480-12072	GROMMET	5	5				
31	63P-83626-00	MARK 6	1	1				
32	67F-12138-40	MARK, CAUTION	1	1				FOR USA,OCE,BRA
	67F-12138-50	MARK, CAUTION	1	1				FOR CAN
	67F-12138-60	MARK, CAUTION	1	1				FOR CAR
33	94702-00391	PLUG, SPARK (NGK LFR5A-11)	4	4				
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63P3100-E050

FIG. 5 CYLINDER & CRANKCASE 3

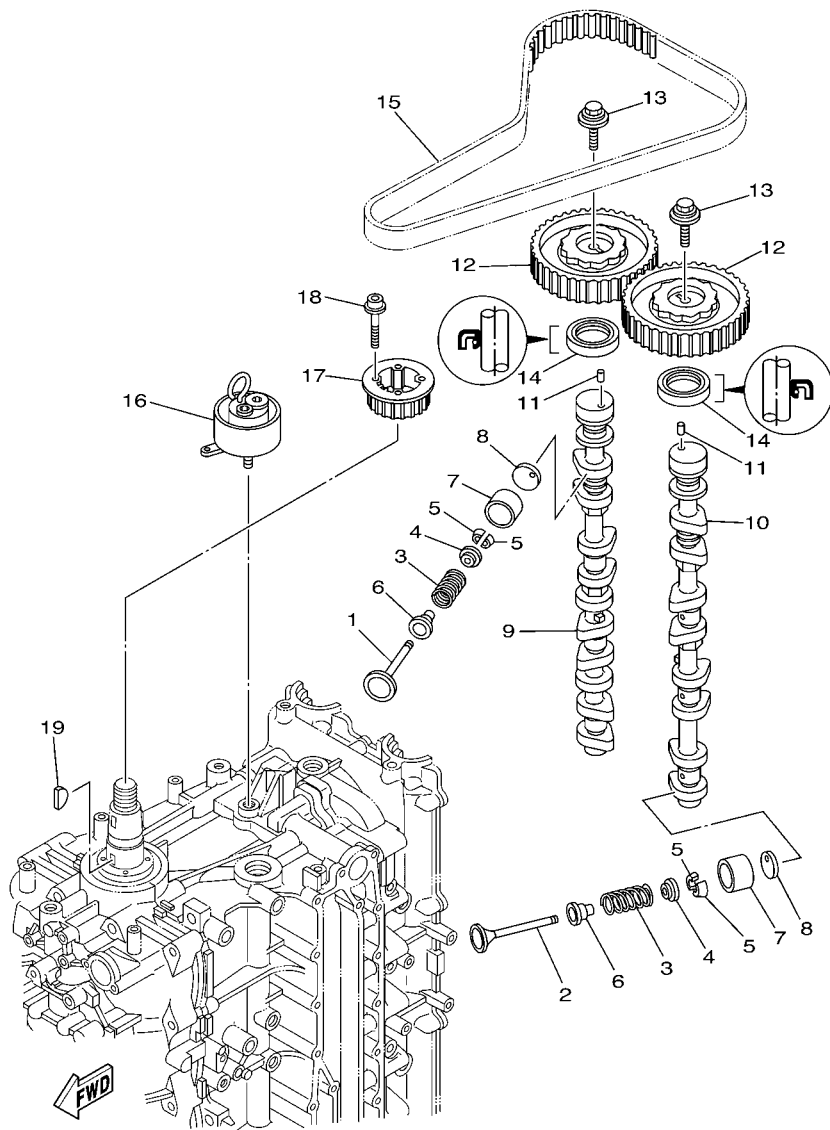
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
1	63P-41113-02-1S	OUTER COVER, EXHAUST	1	1				
2	68T-11325-00	ANODE	8	8				
3	90151-05M05	SCREW, COUNTERSUNK	8	8				
4	63P-41114-A1	GASKET, EXHAUST OUTER COVER	1	1				
5	90119-06MA4	BOLT, WITH WASHER	19	19				
6	6G5-12416-00	VALVE, PRESSURE CONTROL	1	1				
7	90501-16M11	SPRING, COMPRESSION	1	1				
8	90480-20M05	GROMMET	1	1				
9	67F-1246A-01-1S	COVER 1	1	1				
10	67F-12435-A0	GASKET	1	1				
11	90119-06MA2	BOLT, WITH WASHER	3	3				
12	68V-11325-01	ANODE	1	1				
13	69J-11327-00-94	COVER, ANODE	1	1				
14	97075-06020	BOLT	1	1				
15	92995-06600	WASHER	1	1				
16	67F-11328-00	GROMMET, ANODE	1	1				
17	97575-08540	BOLT, WITH WASHER	1	1				
18	67F-12411-01	THERMOSTAT	1	1				
19	63P-1240H-00-1S	COVER ASSEMBLY	1	1				
20	63P-12414-00	GASKET, COVER	1	1				
21	90119-06MA4	BOLT, WITH WASHER	3	3				
22	90340-18M09	PLUG, STRAIGHT SCREW	1	1				
23	90430-18130	GASKET	1	1				
24	90445-10027	HOSE (L670)	1	1				
25	90340-14M06	PLUG, STRAIGHT SCREW	1	1				
26	90430-14115	GASKET	1	1				
27	69J-13440-00	ELEMENT ASSY, OIL CLEANER	1	1				



63P3100-E050

FIG. 5 CYLINDER & CRANKCASE 3

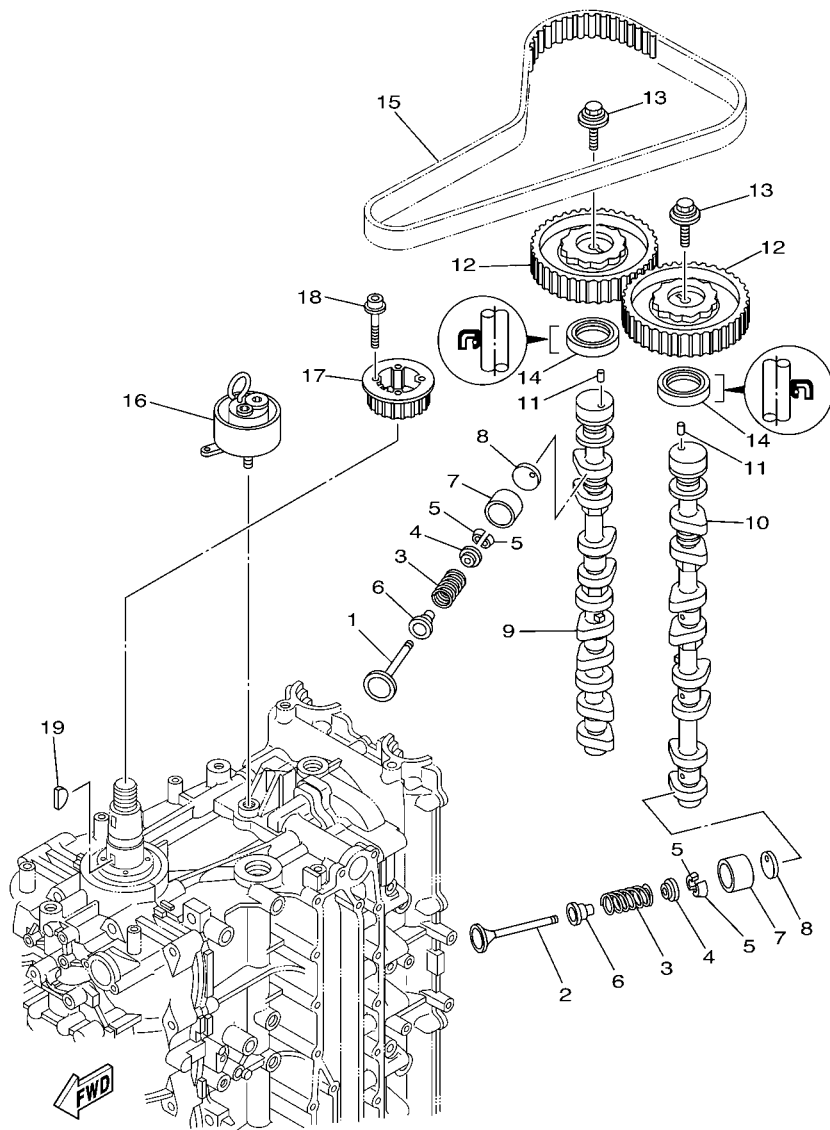
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
28	69J-12858-00	BOLT, UNION	1	1				
29	63P-13446-00-94	CONNECTOR	1	1				
30	93210-19MJ1	O-RING	2	2				
31	97575-06540	BOLT, WITH WASHER	4	4				
32	6G8-15363-00	PLUG, OIL	1	1				
33	93210-24M79	O-RING	1	1				
34	63P-15319-00-1S	JOINT	1	1				
35	63P-15364-A0	GASKET, OIL PLUG	1	1				
36	97095-06045	BOLT	2	2				
37	92995-06600	WASHER	2	2				
38	90462-06013	CLAMP	1	1				
39	97095-06012	BOLT	1	1				
40	92995-06600	WASHER	1	1				



63P1010-C060

FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
1	69J-12111-00	VALVE, INTAKE	8	8			
2	69J-12121-00	VALVE, EXHAUST	8	8			
3	69J-12113-01	SPRING, VALVE INNER	16	16			
4	69J-12117-01	RETAINER, VALVE SPRING	16	16			
5	69J-12118-00	COTTER, VALVE	32	32			
6	69J-12119-00	SEAL, VALVE STEM	16	16			
7	69J-12153-00	LIFTER, VALVE	16	16			
8	69J-12168-00	PAD, ADJUSTING (2.320)	16	16			UR
	69J-12168-10	PAD, ADJUSTING (2.340)	16	16			UR
	69J-12168-20	PAD, ADJUSTING (2.360)	16	16			UR
	69J-12168-30	PAD, ADJUSTING (2.380)	16	16			UR
	69J-12168-40	PAD, ADJUSTING (2.400)	16	16			UR
	69J-12168-50	PAD, ADJUSTING (2.420)	16	16			UR
	69J-12168-60	PAD, ADJUSTING (2.440)	16	16			UR
	69J-12168-70	PAD, ADJUSTING (2.460)	16	16			UR
	69J-12168-80	PAD, ADJUSTING (2.480)	16	16			UR
	69J-12168-90	PAD, ADJUSTING (2.500)	16	16			UR
	69J-12168-A0	PAD, ADJUSTING (2.520)	16	16			UR
	69J-12168-B0	PAD, ADJUSTING (2.540)	16	16			UR
	69J-12168-C0	PAD, ADJUSTING (2.560)	16	16			UR
	69J-12168-D0	PAD, ADJUSTING (2.580)	16	16			UR
	69J-12168-E0	PAD, ADJUSTING (2.600)	16	16			UR
	69J-12168-F0	PAD, ADJUSTING (2.620)	16	16			UR
	69J-12168-G0	PAD, ADJUSTING (2.640)	16	16			UR
	69J-12168-H0	PAD, ADJUSTING (2.660)	16	16			UR
	69J-12168-J0	PAD, ADJUSTING (2.680)	16	16			UR
	69J-12168-K0	PAD, ADJUSTING (2.700)	16	16			UR

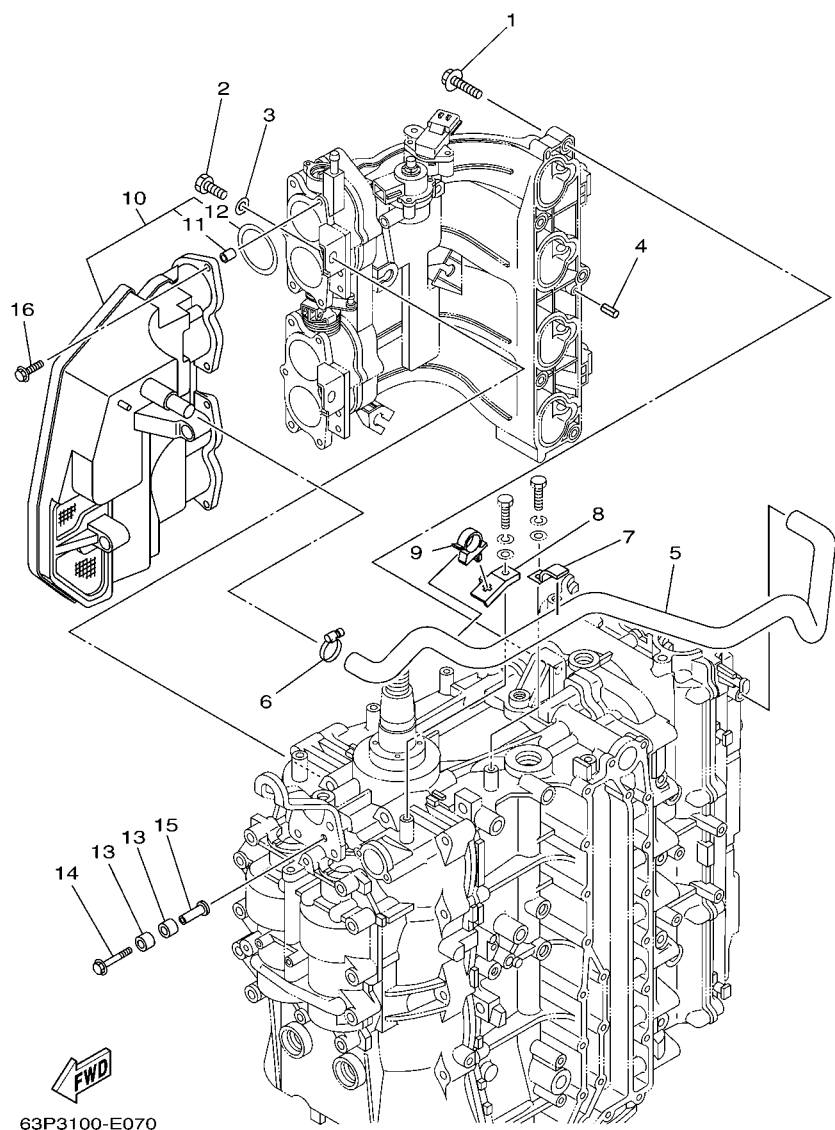


63P1010-C060

FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
8	69J-12168-L0	PAD, ADJUSTING (2.720)	16	16			UR
	69J-12168-M0	PAD, ADJUSTING (2.740)	16	16			UR
	69J-12168-N0	PAD, ADJUSTING (2.760)	16	16			UR
	69J-12168-P0	PAD, ADJUSTING (2.780)	16	16			UR
	69J-12168-R0	PAD, ADJUSTING (2.800)	16	16			UR
	69J-12168-S0	PAD, ADJUSTING (2.820)	16	16			UR
	69J-12168-T0	PAD, ADJUSTING (2.840)	16	16			UN
	69J-12168-U0	PAD, ADJUSTING (2.860)	16	16			UR
	69J-12168-V0	PAD, ADJUSTING (2.880)	16	16			UR
	69J-12168-W0	PAD, ADJUSTING (2.900)	16	16			UR
	69J-12168-X0	PAD, ADJUSTING (2.920)	16	16			UR
	69J-12168-Y0	PAD, ADJUSTING (2.940)	16	16			UR
	69J-12169-00	PAD, ADJUSTING (2.960)	16	16			UR
9	63P-12171-00	CAMSHAFT 1	1	1			
10	63P-12181-00	CAMSHAFT 2	1	1			
11	93605-10108	PIN, DOWEL	2	2			
12	63P-11537-00	GEAR, DRIVEN	2	2			
13	90119-10M06	BOLT, WITH WASHER	2	2			
14	93102-38M59	OIL SEAL	2	2			
15	63P-46241-00	V-BELT	1	1			
16	63P-11590-00	TENSIONER ASSY	1	1			
17	63P-11536-00	GEAR, DRIVE	1	1			
18	90110-05020	BOLT, HEXAGON SOCKET HEAD	4	4			
19	90280-04008	KEY, WOODRUFF	1	1			

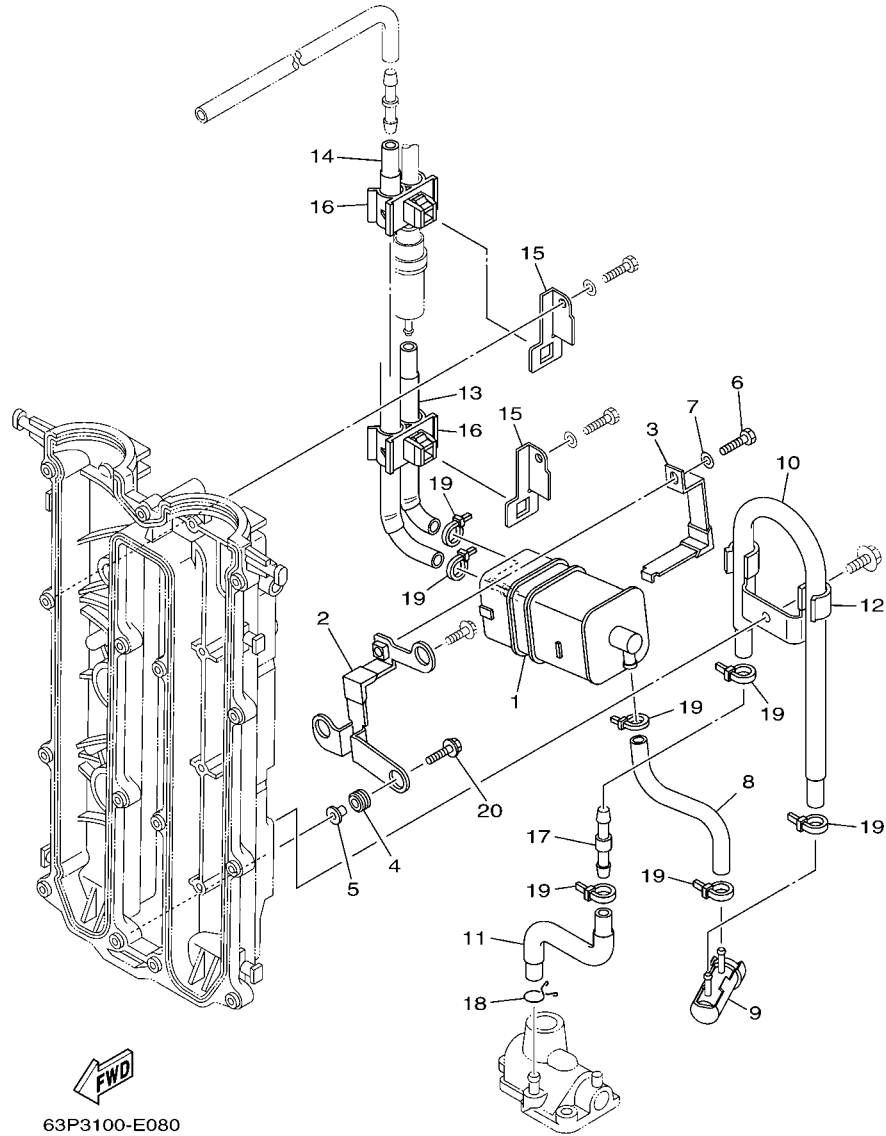
FIG. 7 INTAKE 1



63P3100-E070

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
1	97575-08540	BOLT, WITH WASHER	5	5				
2	97013-08020	BOLT	2	2				
3	92903-08600	WASHER, PLATE	2	2				
4	91690-50014	PIN, SPRING	2	2				
5	63P-15373-00	PIPE, BREATHER	1	1				
6	90450-22M14	HOSE CLAMP ASSY	1	1				
7	90462-10023	CLAMP	1	1				
8	63P-15378-00	HOLDER	1	1				
9	90464-20006	CLAMP	1	1				
10	63P-14440-00	SILENCER ASSY, INTAKE	1	1				
11	63P-14449-00	.COLLAR	6	6				
12	63P-14457-00	.SEAL	4	4				
13	90386-08001	BUSH	4	4				
14	90119-06076	BOLT, WITH WASHER	2	2				
15	90387-06038	COLLAR	2	2				
16	90119-06M82	BOLT, WITH WASHER	6	6				

FIG. 8 INTAKE 2



REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
1	6P2-24170-00	CANISTER ASSY	1	1				
2	63P-2134X-00	BRACKET, CANISTER	1	1				
3	63P-2419A-00	HOLDER	1	1				
4	90480-10M23	GROMMET	3	3				
5	90387-06M60	COLLAR	3	3				
6	97095-06016	BOLT	1	1				
7	92995-06600	WASHER	1	1				
8	64P-24313-00	PIPE 3	1	1				
9	69J-24502-00	FILTER, FUEL	1	1				
10	64P-24312-00	PIPE 2	1	1				
11	64P-24311-00	PIPE, FUEL 1	1	1				
12	63P-24367-00	CLAMP, FUEL PIPE 2	1	1				
13	64P-24315-00	PIPE 5	1	1				
14	64P-24314-00	PIPE 4	1	1				
15	63P-24364-00	STAY	2	2				
16	90464-11012	CLAMP	2	2				
17	6E5-24379-00	PIPE, JOINT 4	1	1				
18	90467-09M09	CLIP	1	1				
19	90465-11M10	CLAMP	7	7				
20	90119-06135	BOLT, WITH WASHER	2	2				

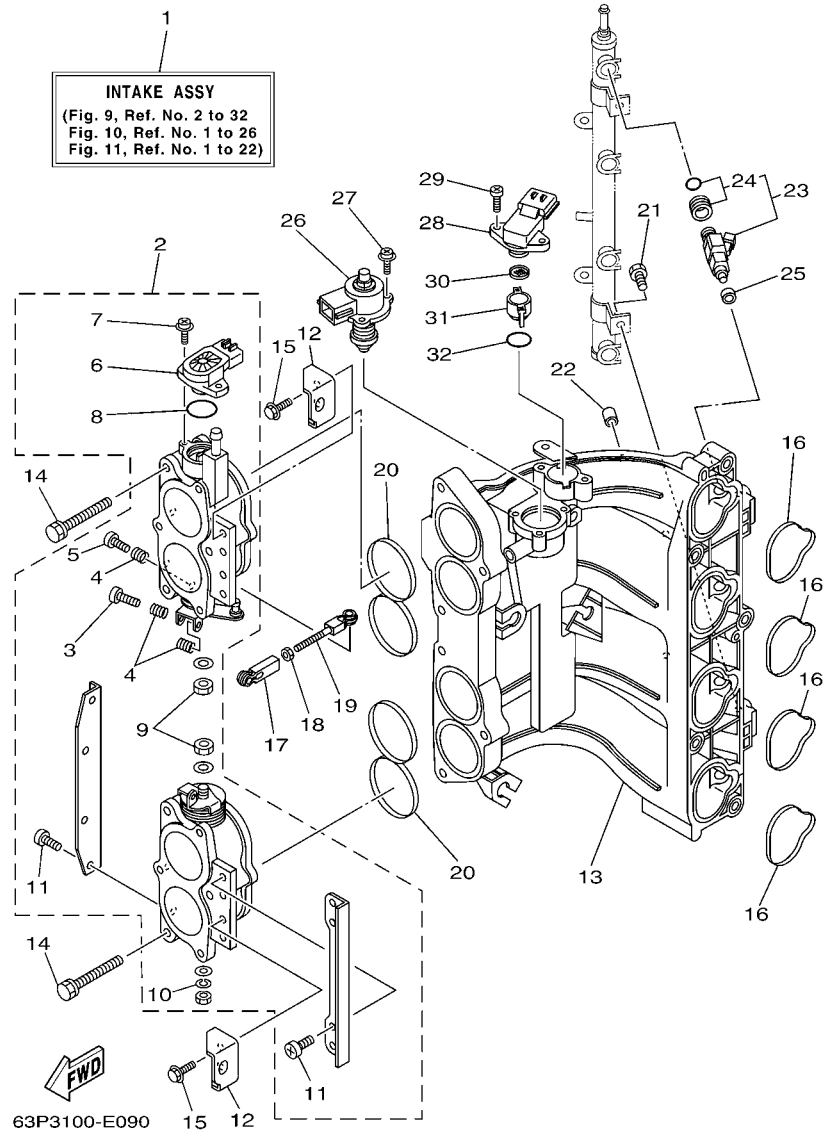


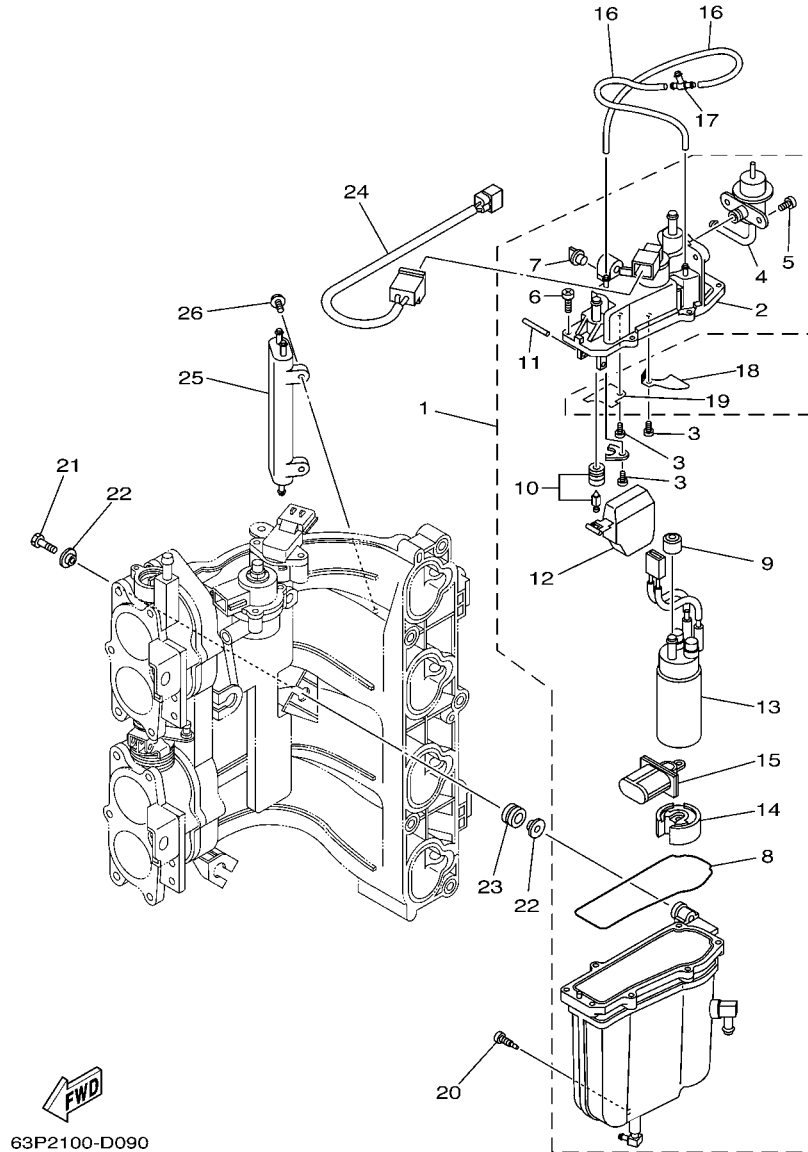
FIG. 9 INTAKE 3

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			63P3	64P3	
1	63P-14200-20	INTAKE ASSY	1	1	EXCEPT FOR BRA
	63P-14200-30	INTAKE ASSY	1	1	FOR BRA
2	63P-13751-01	BODY, THROTTLE 1	1	1	EXCEPT FOR BRA
	63P-13751-10	BODY, THROTTLE 1	1	1	FOR BRA
3	69J-14321-00	.SCREW, THROTTLE	1	1	
4	68V-14331-00	.SPRING, THROTTLE VALVE	3	3	
5	68V-14323-00	.SCREW, AIR ADJUSTING	1	1	
6	6S1-85885-00	.THROTTLE SENSOR ASSY	1	1	
7	68V-81145-01	.SCREW 1	2	2	
8	68V-8182L-00	.O-RING 1	1	1	
9	3CF-14594-00	.NUT	2	2	
10	68V-14356-00	.WASHER, SPRING	1	1	
11	68V-14565-00	.SCREW	8	8	
12	63P-14291-00	BRACKET 1	2	2	
13	63P-13641-00	MANIFOLD 1	1	1	
14	63P-14496-00	BOLT	6	6	
15	97595-06516	BOLT, WITH WASHER	4	4	
16	63P-13645-00	GASKET, MANIFOLD 1	4	4	
17	6H4-41237-00	JOINT, LINK	1	1	
18	95380-05700	NUT	1	1	
19	682-41238-01	JOINT, LINK	1	1	
20	63P-13557-00	GASKET	2	2	
21	63P-14446-00	BOLT	2	2	
22	63P-13643-00	COVER, MANIFOLD	4	4	
23	63P-13761-00	INJECTOR ASSY	4	4	
24	68V-1410B-00	.PACKING KIT	1	1	
25	68V-13766-00	RUBBER, INJECTOR	4	4	EXCEPT FOR BRA





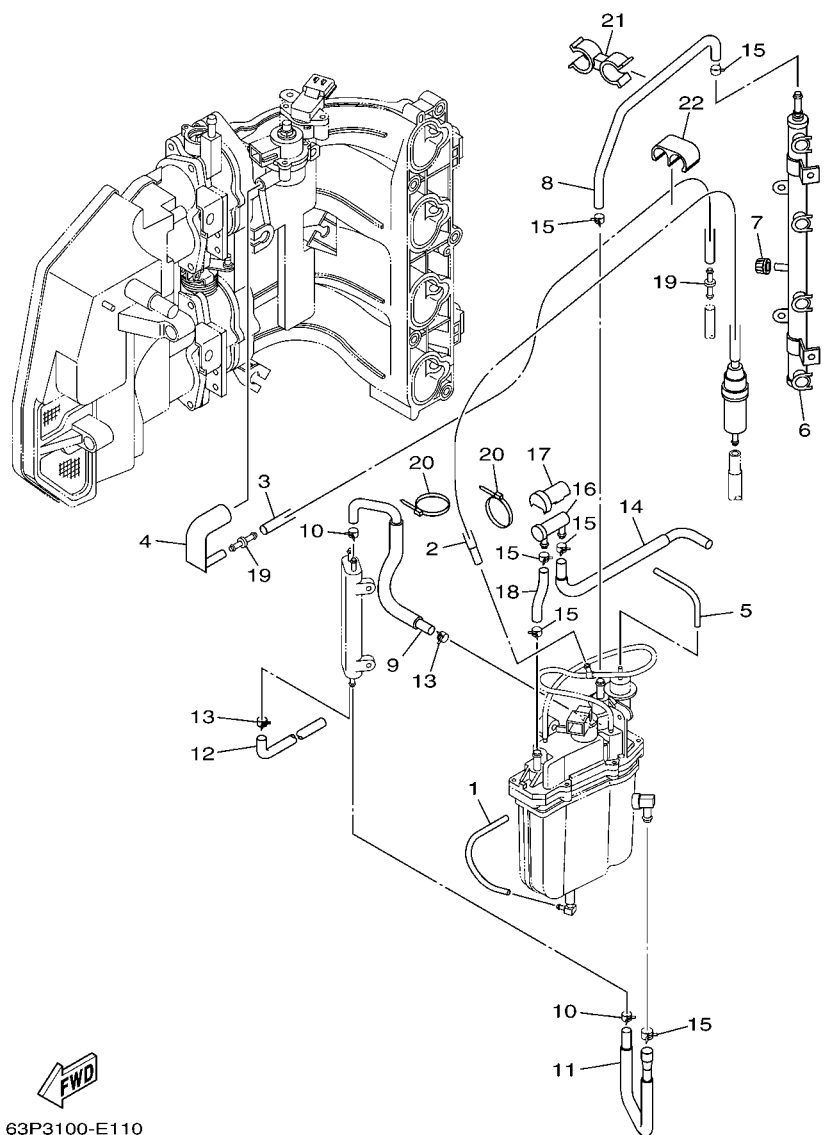
**FIG. 10 FUEL INJECTION PUMP 1**



63P2100-D090

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
1	63P-14180-00	FLOAT CHAMBER ASSY	1	1		EXCEPT FOR BRA
	63P-14180-10	FLOAT CHAMBER ASSY	1	1		FOR BRA
2	63P-14182-00	.COVER, FLOAT CHAMBER	1	1		EXCEPT FOR BRA
	63P-14182-10	.COVER, FLOAT CHAMBER	1	1		FOR BRA
3	4SV-24453-00	.SCREW	3	3		EXCEPT FOR BRA
	69J-24453-00	.SCREW	3	3		FOR BRA
4	63P-13906-00	.REGULATOR, PRESSURE	1	1		
5	63P-14565-00	.SCREW	2	2		
6	63P-14567-00	.SCREW	7	7		
7	69J-14225-00	.CAP	1	1		
8	63P-14984-00	.GASKET, FLOAT CHAMBER	1	1		EXCEPT FOR BRA
	63P-14984-10	.GASKET, FLOAT CHAMBER	1	1		FOR BRA
9	68V-13781-10	.DAMPER, PUMP	1	1		
10	63P-14546-00	.VALVE, NEEDLE	1	1		EXCEPT FOR BRA
	63P-14546-10	.VALVE, NEEDLE	1	1		FOR BRA
11	68V-14386-00	.PIN, FLOAT	1	1		
12	63P-14985-00	.FLOAT	1	1		
13	63P-13907-01	.FUEL PUMP COMP.	1	1		EXCEPT FOR BRA
	63P-13907-10	.FUEL PUMP COMP.	1	1		FOR BRA
14	63P-13784-00	.COVER, PUMP	1	1		EXCEPT FOR BRA
	63P-13784-10	.COVER, PUMP	1	1		FOR BRA
15	63P-13915-00	.FILTER	1	1		
16	63P-14148-00	PIPE	2	2		
17	69J-24379-00	PIPE, JOINT 4	1	1		
18	63P-2411R-00	PLATE 1	1	1		
19	63P-2411T-00	PLATE 2	1	1		
20	63P-14191-00	PLUG, DRAIN	1	1		





63P3100-E110

FIG. 11 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-14149-00	PIPE	1	1	
2	63P-13971-00	PIPE, FUEL 1	1	1	
3	63P-13546-00	HOSE 2	1	1	
4	63P-13545-00	HOSE 1	1	1	
5	63P-13532-00	HOSE, VACUUM SENSING 3	1	1	
6	63P-13160-00	DELIVERY PIPE ASSY 1	1	1	
7	63P-14225-00	CAP	1	1	
8	63P-13974-10	PIPE, FUEL 4	1	1	EXCEPT FOR BRA
	63P-13974-20	PIPE, FUEL 4	1	1	FOR BRA
9	63P-13976-00	PIPE, FUEL 6	1	1	EXCEPT FOR BRA
	63P-13976-20	PIPE, FUEL 6	1	1	FOR BRA
10	68V-2411M-00	CLIP	2	2	
11	63P-24317-00	PIPE 7	1	1	EXCEPT FOR BRA
	63P-24317-10	PIPE 7	1	1	FOR BRA
12	63P-2247B-00	HOSE 2	1	1	
13	68V-24519-00	CLIP	2	2	
14	63P-24325-00	PIPE 14	1	1	EXCEPT FOR BRA
	63P-24325-20	PIPE 14	1	1	FOR BRA
15	68V-13577-00	CLIP	6	6	
16	69J-24501-10	FILTER, FUEL	1	1	
17	69J-24599-10	CAP	1	1	
18	63P-13975-00	PIPE, FUEL 5	1	1	EXCEPT FOR BRA
	63P-13975-20	PIPE, FUEL 5	1	1	FOR BRA
19	6P2-13758-00	PIPE, JOINT	2	2	
20	68V-2481H-00	CLAMP	2	2	
21	63P-2417H-00	CLAMP 1	1	1	
22	63P-2417J-00	CLAMP 2	1	1	

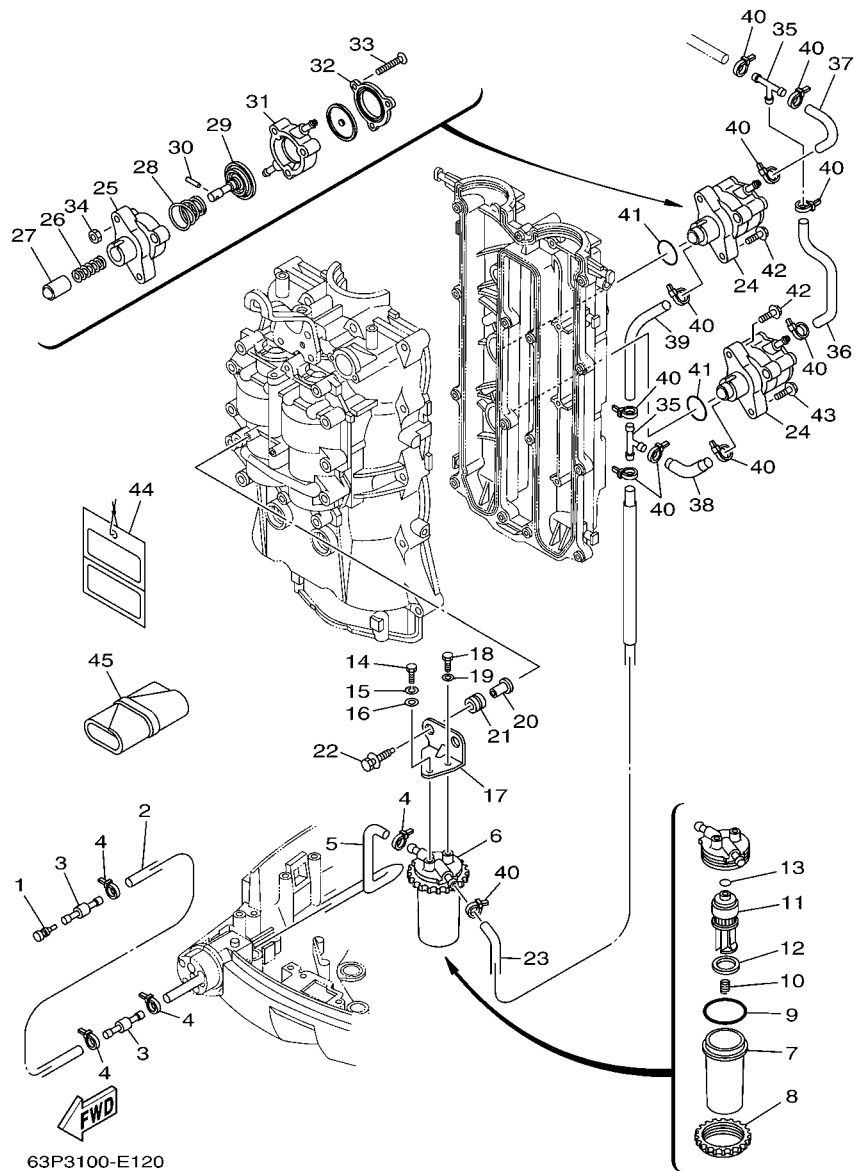


FIG. 12 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
			1	1				
1	689-85547-00	DAMPER	1	1				
2	90445-13511	HOSE (L2000)	1	1				
3	6R3-24377-10	PIPE, JOINT 3	2	2				
4	90465-11M10	CLAMP	4	4				
5	63P-24316-00	PIPE 6	1	1				
6	65L-24560-00	FILTER ASSY	1	1				
7	61A-24521-00	.CUP, FILTER	1	1				
8	65L-24531-01	.NUT	1	1				
9	61A-24564-00	.O-RING	1	1				
10	65L-24577-00	.SPRING	1	1				
11	65L-24563-00	.ELEMENT, FILTER	1	1				
12	61A-24469-00	.FLOAT, WATER LEVEL	1	1				
13	65L-24564-00	.O-RING	1	1				
14	97095-06016	BOLT	1	1				
15	92995-06100	WASHER, SPRING	1	1				
16	90201-06068	WASHER, PLATE	1	1				
17	63P-24566-00	BRACKET, FILTER	1	1				
18	97095-06014	BOLT	1	1				
19	92995-06600	WASHER	1	1				
20	90387-06M60	COLLAR	2	2				
21	90480-10M23	GROMMET	2	2				
22	90119-06071	BOLT, WITH WASHER	2	2				
23	63P-24311-10	PIPE, FUEL 1	1	1				
24	63P-24410-00	FUEL PUMP ASSY	2	2				
25	68V-24412-00	.BODY 1	1	1				
26	68V-24454-00	.SPRING	1	1				
27	63P-13131-00	.PLUNGER	1	1				

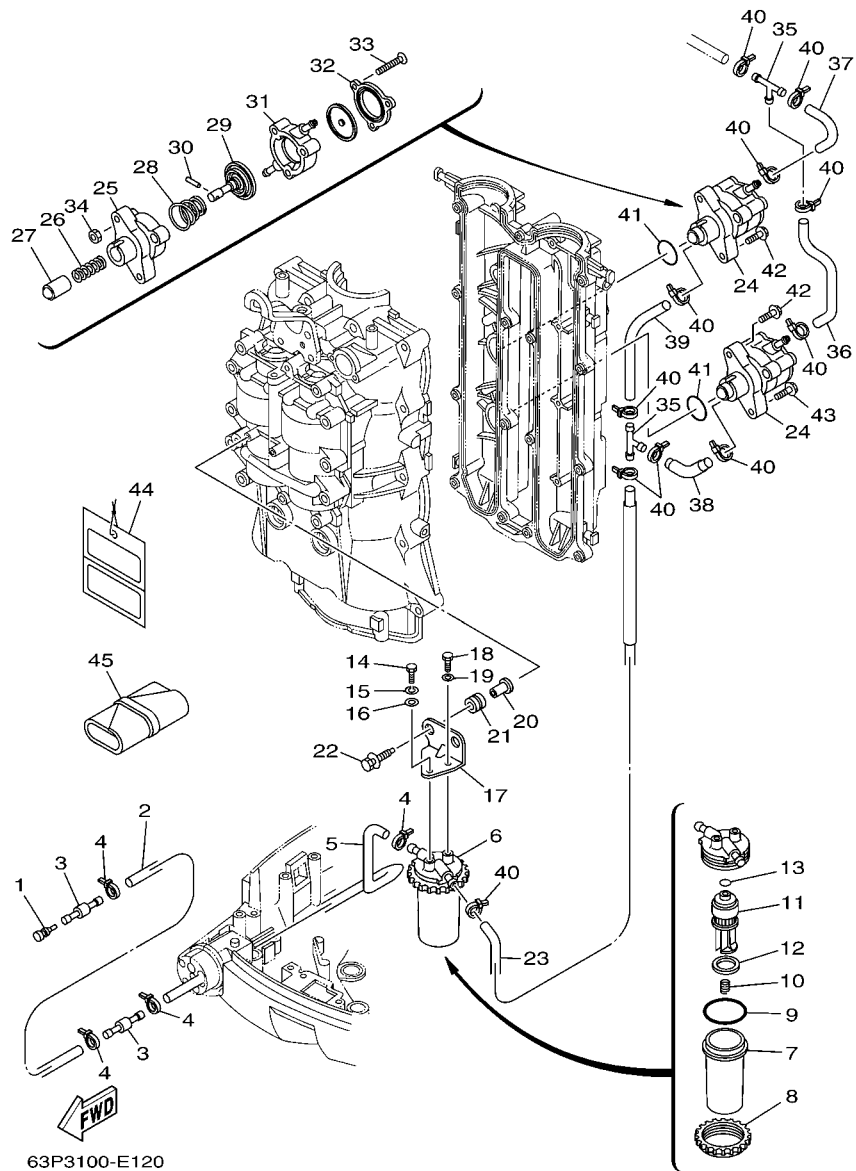
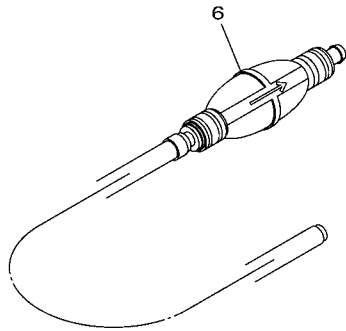
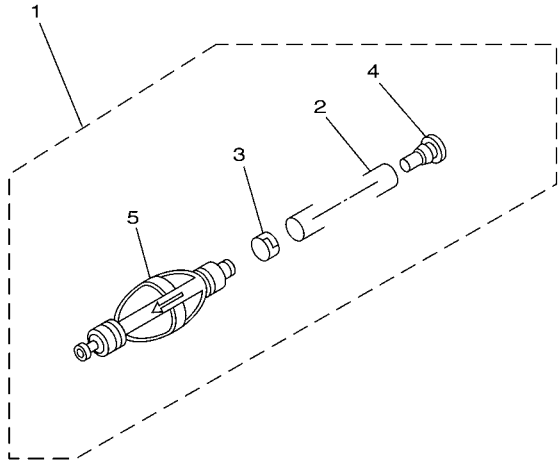


FIG. 12 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
28	63P-24423-00	.SPRING, DIAPHRAGM	1	1			
29	68V-24411-00	.DIAPHRAGM	1	1			
30	68V-24374-00	.PIN	1	1			
31	68V-24413-00	.BODY 2	1	1			
32	63P-24414-00	.BODY 3	1	1			
33	68V-24444-00	.SCREW	3	3			
34	68V-24149-00	.NUT	3	3			
35	6E5-24378-00	PIPE, JOINT 3	2	2			
36	63P-24314-00	PIPE 4	1	1			
37	63P-24315-00	PIPE 5	1	1			
38	63P-24312-10	PIPE 2	1	1			
39	63P-24313-10	PIPE 3	1	1			
40	90465-11M10	CLAMP	11	11			
41	93210-30682	O-RING	2	2			
42	90119-06M83	BOLT, WITH WASHER	3	3			
43	90119-06135	BOLT, WITH WASHER	1	1			
44	61H-2819R-31	TAG, WARNING	1	1			EXCEPT FOR BRA
45	67F-28100-01	TOOL KIT	1	1			AP



63P1100-C120

FIG. 13 FUEL 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
1	6Y2-24307-50	FUEL PIPE COMP. 2	1	1				AP
2	90445-13M01	.HOSE (L2050)	1	1				
3	6E5-24351-51	.BAND 1	1	1				
4	90480-06M19	.GROMMET	1	1				
5	6Y2-24360-60	.PRIMER PUMP ASSY	1	1				
6	6YK-24307-42	FUEL PIPE COMP. 2	1	1				AP FOR CAR(CE)

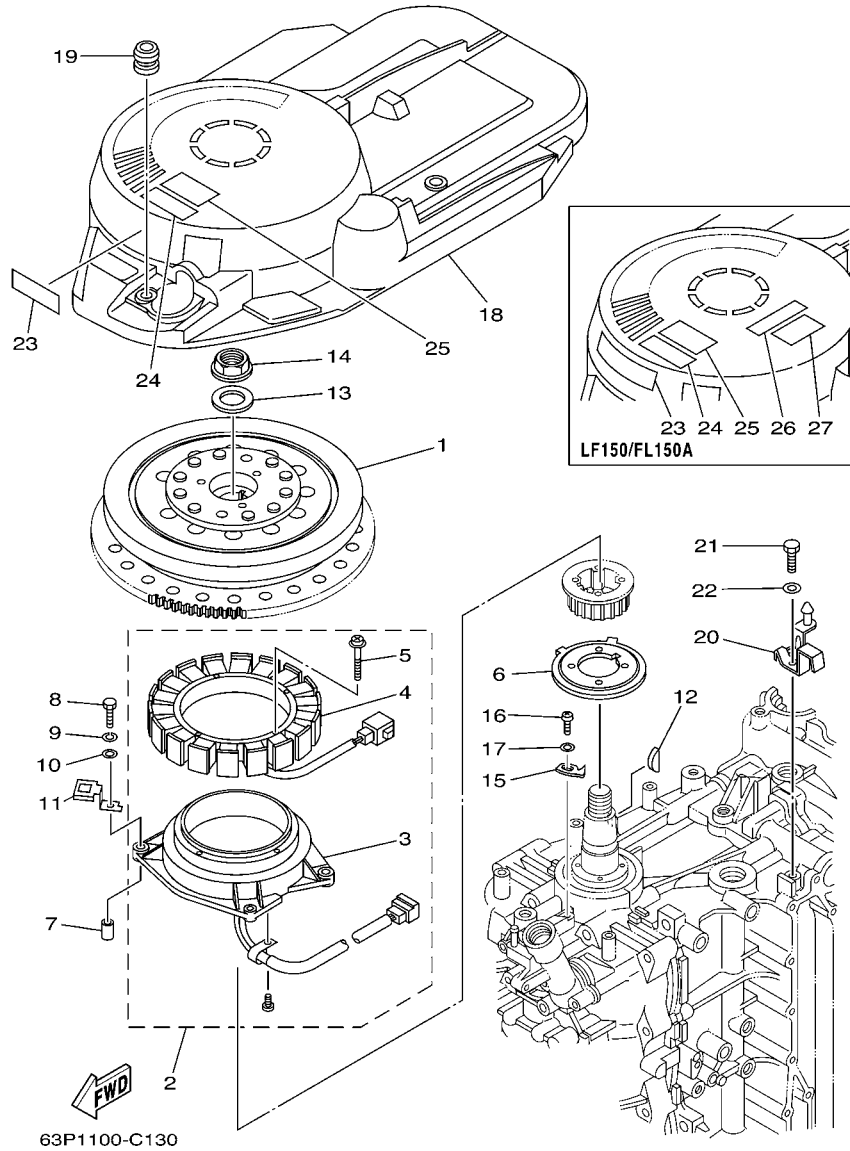


FIG. 14 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
1	63P-81450-00	ROTOR ASSY	1	1		
2	63P-81460-00	BASE ASSY	1	1		
3	63P-85580-00	.COIL, PULSER	1	1		
4	63P-81410-00	.STATOR ASSY	1	1		
5	63D-81345-20	.SCREW, WITH WASHER (M6X30)	4	4		
6	63P-81673-00	ROTOR	1	1		
7	99530-08012	PIN, DOWEL	2	2		
8	97095-06035	BOLT	4	4		
9	92995-06100	WASHER, SPRING	4	4		
10	92995-06600	WASHER	4	4		
11	63P-81845-00	PLATE	2	2		
12	90280-05015	KEY, WOODRUFF	1	1		
13	90201-24014	WASHER, PLATE	1	1		
14	90179-24002	NUT	1	1		
15	6P2-81332-00	PLATE, TIMING	1	1		
16	97885-06010	SCREW, PAN HEAD	1	1		
17	92995-06600	WASHER	1	1		
18	63P-81337-00	COVER, FLYWHEEL	1	1		
19	663-82317-01	DAMPER, IGNITION COIL	3	3		
20	63P-8132G-00	PLATE	1	1		
21	97095-06016	BOLT	1	1		
22	92995-06600	WASHER	1	1		
23	63P-13437-41	MARK, CAUTION	1	1		FOR USA,OCE,BRA
	63P-13437-51	MARK, CAUTION	1	1		FOR CAN
	63P-13437-61	MARK, CAUTION	1	1		FOR CAR
24	6A1-83625-41	MARK 5	1	1		
25	6A1-83625-51	MARK 5	1	1		FOR CAN,CAR



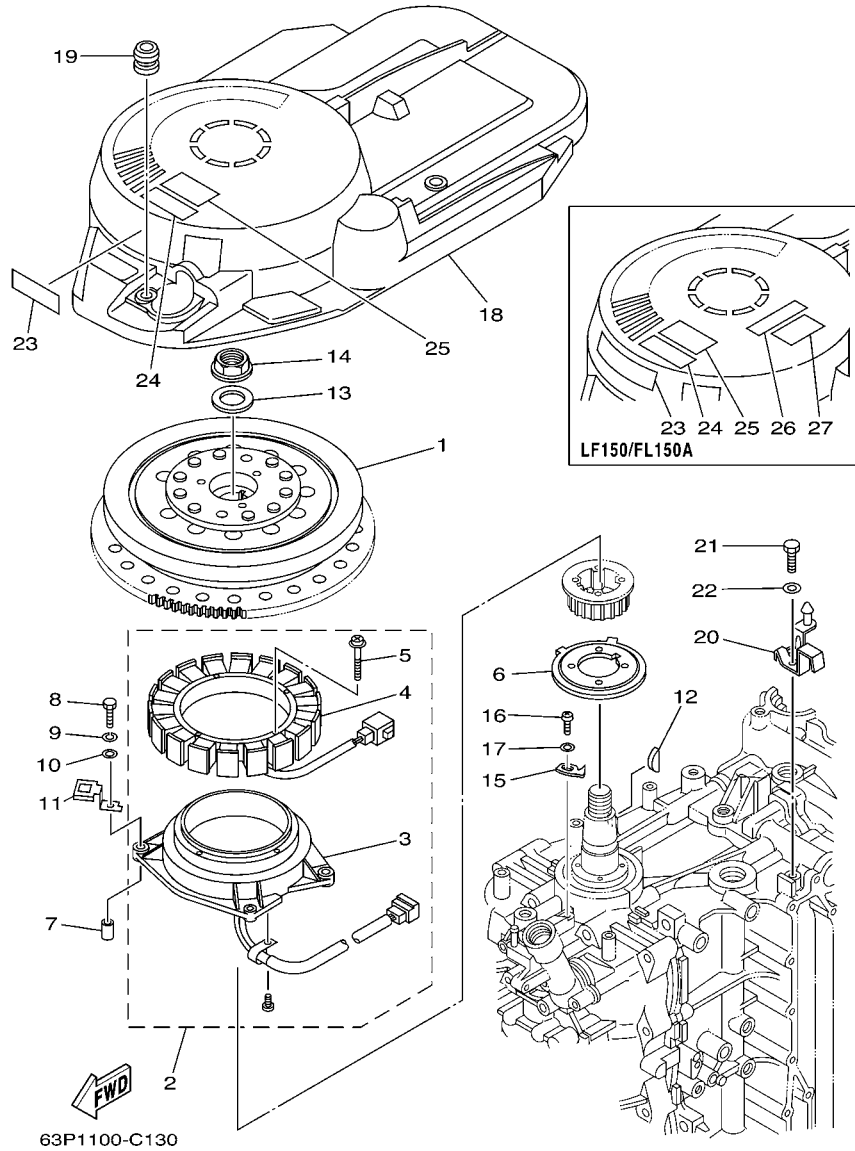
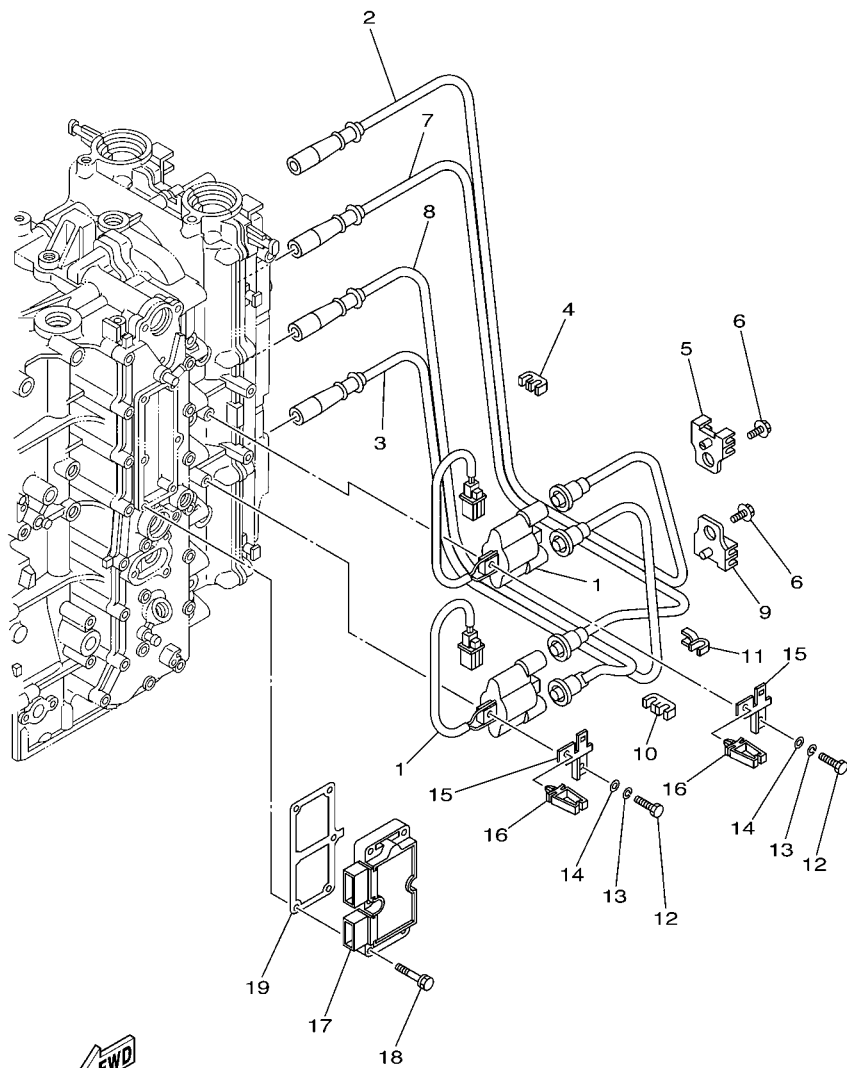


FIG. 14 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
26	6K1-83623-41	MARK 3		1		
27	6K1-83623-50	MARK 3		1		FOR CAN,CAR
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63P2100-D140

FIG. 15 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
1	63P-82310-01	IGNITION COIL ASSY	2	2			
2	63P-82341-00	CORD, HIGH TENSION 1	1	1			
3	63P-82342-00	CORD, HIGH TENSION 2	1	1			
4	67F-82361-00	CLAMP, CORD	1	1			
5	67F-82362-00	CLAMP, CORD 2	1	1			
6	90119-06134	BOLT, WITH WASHER	2	2			
7	63P-82343-00	CORD, HIGH TENSION 3	1	1			
8	63P-82344-00	CORD, HIGH TENSION 4	1	1			
9	67F-82362-00	CLAMP, CORD 2	1	1			
10	67F-82361-00	CLAMP, CORD	1	1			
11	90464-07M41	CLAMP	1	1			
12	97095-06025	BOLT	4	4			
13	92995-06100	WASHER, SPRING	4	4			
14	92995-06600	WASHER	4	4			
15	63P-82388-00	PLATE	2	2			
16	90464-05141	CLAMP	2	2			
17	63P-81960-00	RECTIFIER & REGULATOR ASSY	1	1			
18	90119-06MA4	BOLT, WITH WASHER	6	6			
19	63P-81975-00	PLATE, RECTIFIER FITTING	1	1			

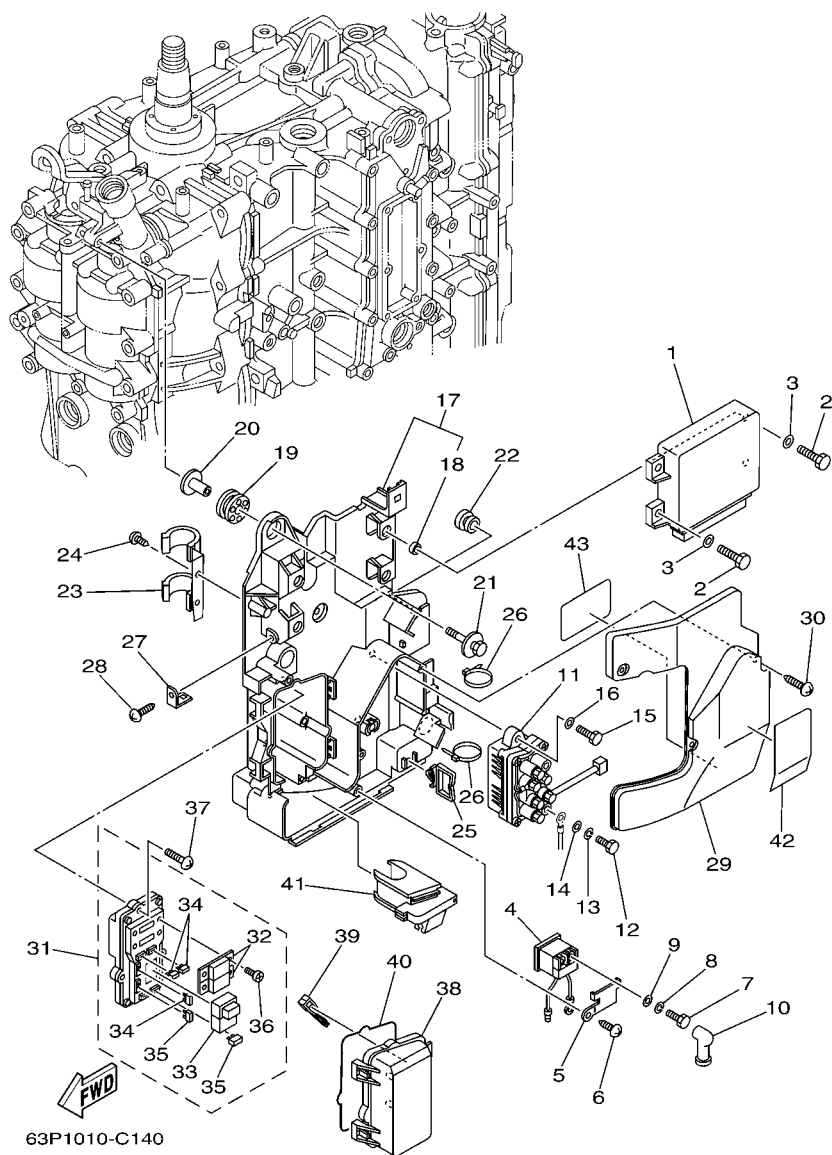


FIG. 16 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-8591A-32	ENGINE CONTROL UNIT ASSY	1	1	FOR USA,CAN
	63P-8591A-11	ENGINE CONTROL UNIT ASSY	1	1	FOR OCE,CAR(EPA)
	63P-8591A-01	ENGINE CONTROL UNIT ASSY	1	1	FOR CAR(CE)
	63P-8591A-40	ENGINE CONTROL UNIT ASSY	1	1	FOR BRA
2	97095-06016	BOLT	4	4	
3	92995-06600	WASHER	4	4	
4	68V-8194A-00	RELAY	1	1	
5	68V-81953-00	STAY, RELAY	1	1	
6	97780-60620	SCREW, TAPPING	1	1	
7	97095-06010	BOLT	2	2	
8	92995-06100	WASHER, SPRING	2	2	
9	92995-06600	WASHER	2	2	
10	6G5-82119-00	COVER, LEAD WIRE	2	2	
11	63P-81950-00	RELAY ASSY	1	1	
12	97095-06010	BOLT	2	2	
13	92995-06100	WASHER, SPRING	2	2	
14	92995-06600	WASHER	2	2	
15	97013-06020	BOLT	2	2	
16	92903-06600	WASHER, PLATE	2	2	
17	63P-81948-00	BRACKET	1	1	
18	90387-06010	.COLLAR	4	4	
19	68F-85516-01	SPACER	3	3	
20	68F-86129-00	COLLAR	3	3	
21	68F-85119-00	BOLT	3	3	
22	90480-10627	GROMMET	1	1	
23	63P-82594-00	CLAMP	1	1	
24	97780-60620	SCREW, TAPPING	1	1	

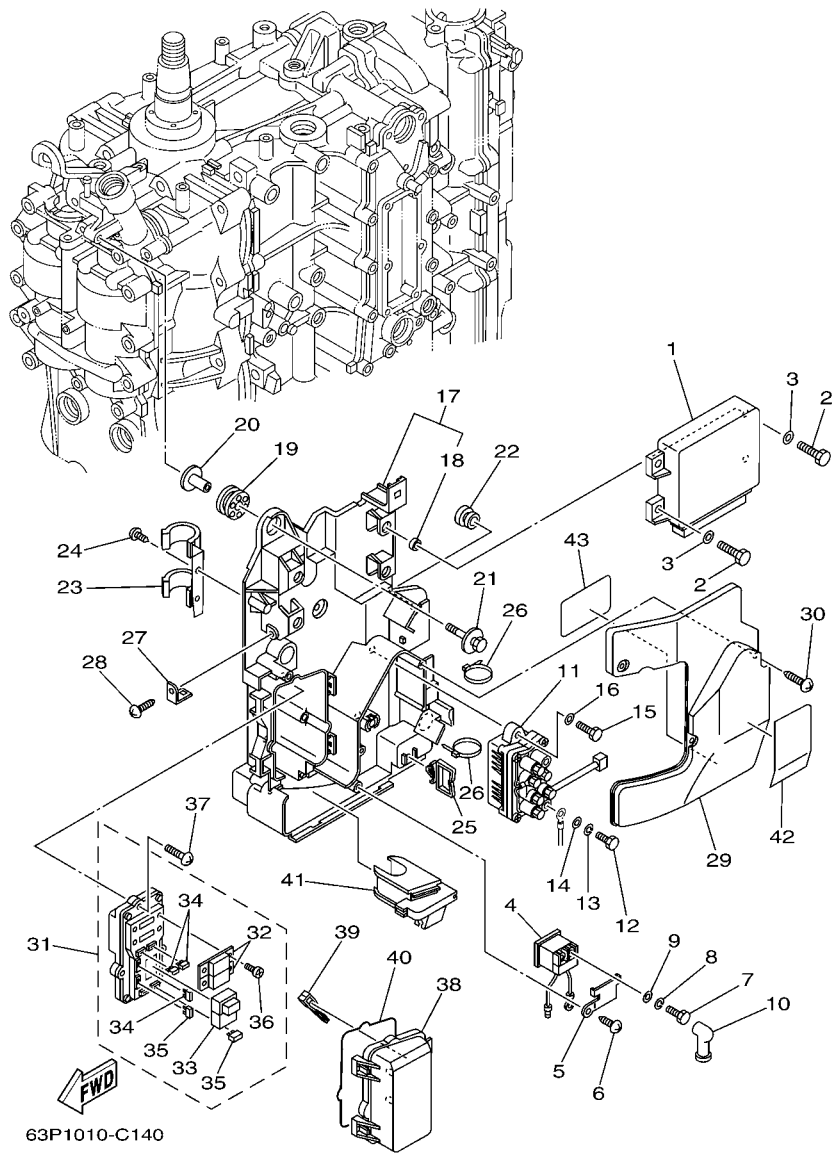
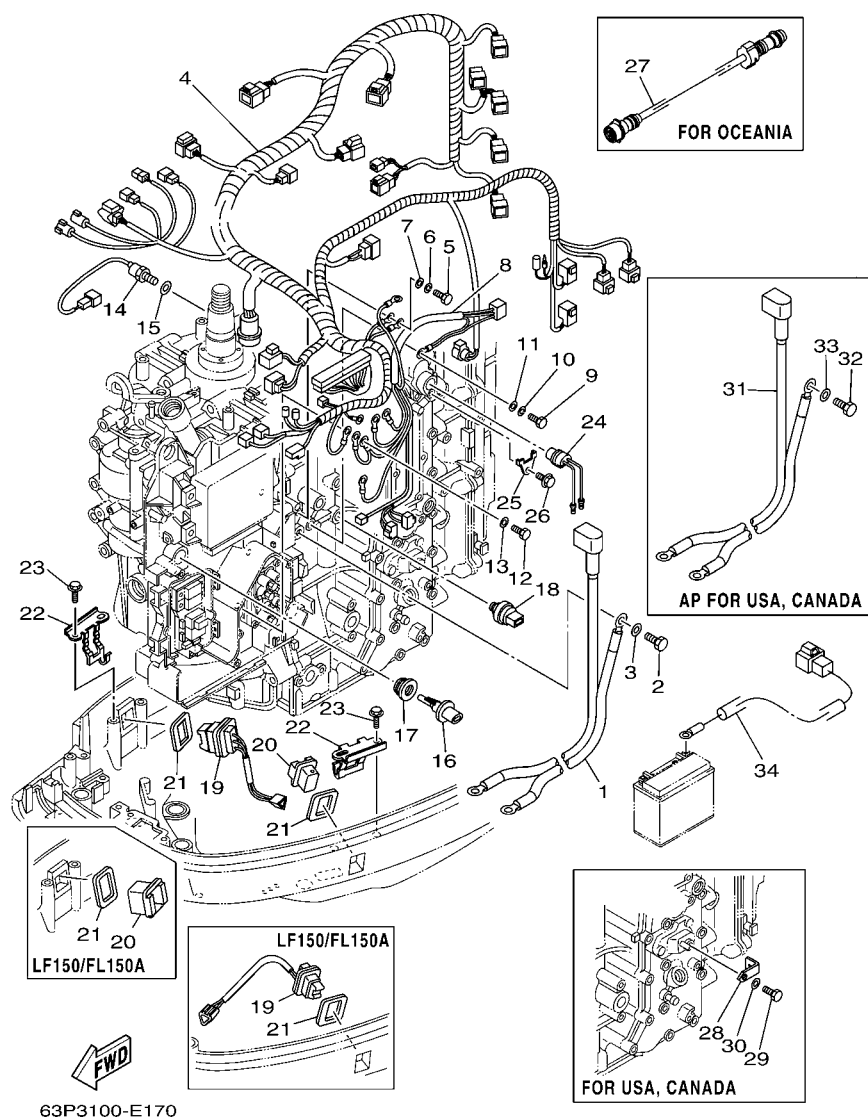


FIG. 16 ELECTRICAL 2

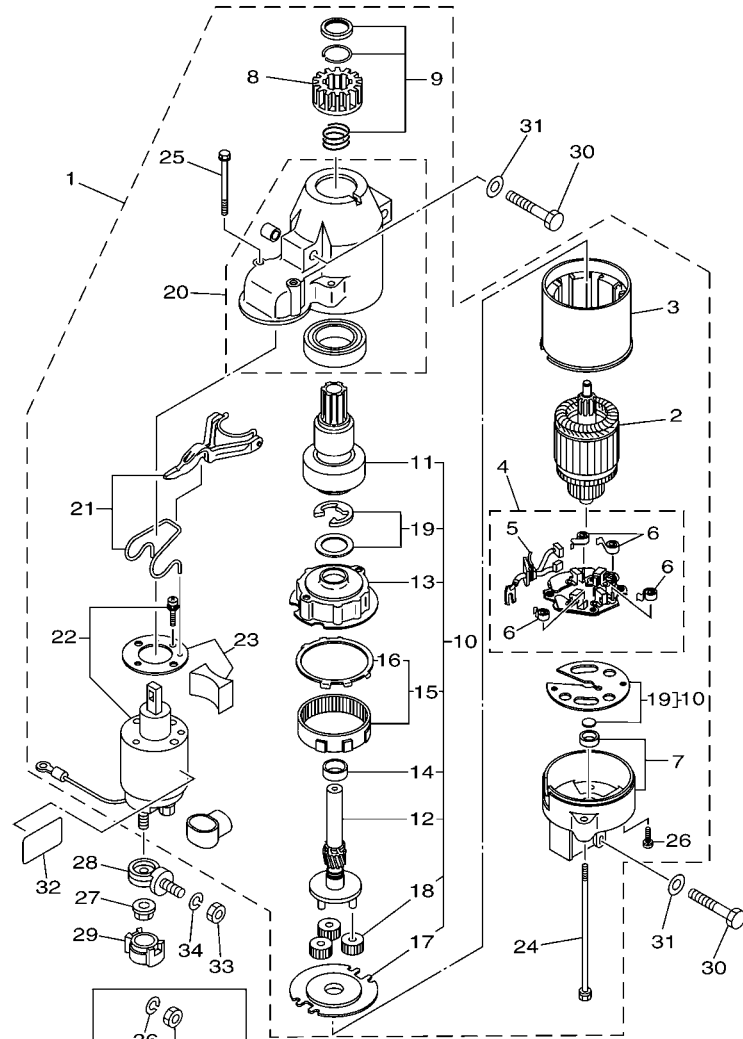
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
25	90464-23199	CLAMP	1	1	
26	90465-13M18	CLAMP	3	3	
27	68V-85548-00	HOLDER	1	1	
28	97780-60620	SCREW, TAPPING	1	1	
29	63P-81942-00	COVER	1	1	
30	90169-05M00	SCREW, TRUSS HEAD TAPPING	3	3	
31	63P-82170-00	FUSE BOX ASSY	1	1	
32	63P-82151-00	.FUSE (50A)	2	2	
33	68F-8195A-00	.RELAY ASSY	1	1	
34	67F-82151-00	.FUSE (20A)	3	3	
35	67F-82151-10	.FUSE (30A)	2	2	
36	68F-82846-00	.SCREW, PAN HEAD (M5)	4	4	
37	97780-50620	SCREW, TAPPING	3	3	
38	60V-85544-00	CASE	1	1	
39	67F-2812A-00	PULLER, FUSE	1	1	
40	60V-82157-00	DAMPER	1	1	
41	63P-81336-00	GROMMET	1	1	
42	63P-81919-00	GRAPHIC, REGULATOR	1	1	
43	63P-81919-10	GRAPHIC, REGULATOR	1	1	

FIG. 17 ELECTRICAL 3



REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-82105-00	WIRE HARNESS	1	1	FOR OCE,CAR,BRA
2	97095-08016	BOLT	1	1	FOR OCE,CAR,BRA
3	92995-08600	WASHER	1	1	FOR OCE,CAR,BRA
4	63P-82590-21	WIRE HARNESS ASSY	1	1	FOR USA,CAN
	63P-82590-01	WIRE HARNESS ASSY	1	1	FOR OCE,CAR,BRA
5	97095-06020	BOLT	1	1	
6	92995-06100	WASHER, SPRING	1	1	
7	92995-06600	WASHER	1	1	
8	63P-8259M-00	WIRE HARNESS ASSY 2	1	1	
9	97095-06020	BOLT	1	1	
10	92995-06100	WASHER, SPRING	1	1	
11	92995-06600	WASHER	1	1	
12	97095-06012	BOLT	1	1	
13	92995-06600	WASHER	1	1	
14	61A-85790-00	THERMOSENSOR ASSY	1	1	
15	92990-10600	WASHER, PLATE	1	1	
16	63P-85886-00	SENSOR,AIR TEMPERATURE	1	1	
17	63P-14435-00	GROMMET	1	1	
18	69J-83651-00	SENDER, OIL PRESSURE	1	1	
19	69J-82563-00	TRIM & TILT SWITCH ASSY	1	1	
20	69J-42723-00-8D	COVER, BOTTOM	1	1	
21	69J-82587-00	GASKET	2	2	
22	63P-83614-00	BRACKET	2	2	
23	90109-06M86	BOLT	4	4	
24	69J-82560-00	THERMO SWITCH ASSY	1	1	
25	6E9-82588-00	PLATE	1	1	
26	90109-06M86	BOLT	1	1	



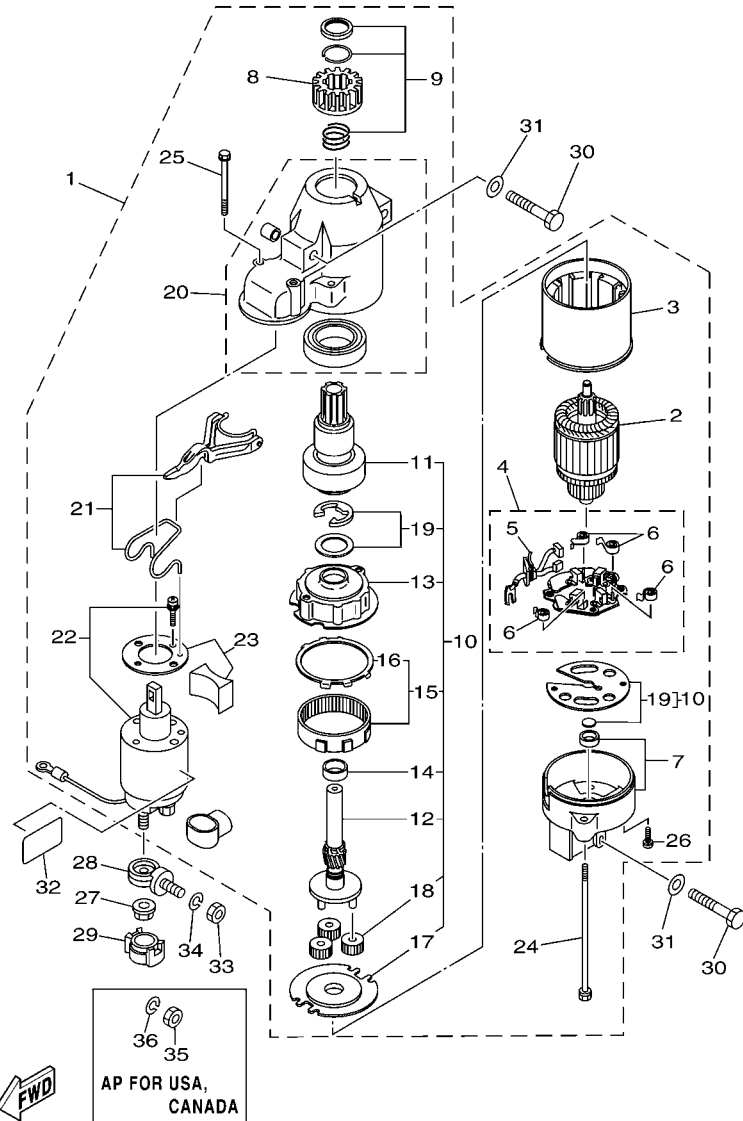


**FWD**  
63P3100-E180

AP FOR USA,  
CANADA

**FIG. 18 STARTING MOTOR**

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-81800-00	STARTING MOTOR ASSY	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	
4	69J-81840-00	.BRUSH HOLDER ASSY	1	1	
5	69J-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	68F-81820-00	.REAR BRACKET ASSY	1	1	
8	67F-81808-00	.PINION ASSY	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	
14	67F-81841-00	..BEARING	1	1	
15	67F-81891-00	..GEAR, RING	1	1	
16	67F-8183R-00	...GASKET	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	
18	60V-8183T-00	..GEAR, IDLER	3	3	
19	67F-81809-00	..WASHER KIT	1	1	
20	69J-81842-00	.COVER	1	1	
21	69J-81839-00	.LEVER ASSY	1	1	
22	63P-81941-00	.STARTER RELAY ASSY	1	1	
23	69J-81869-00	.COVER, DUST	1	1	
24	6K7-81826-10	.BOLT	2	2	
25	69J-81828-00	.BOLT 2	2	2	
26	67F-81846-00	.SCREW	2	2	
27	90179-08003	NUT	1	1	



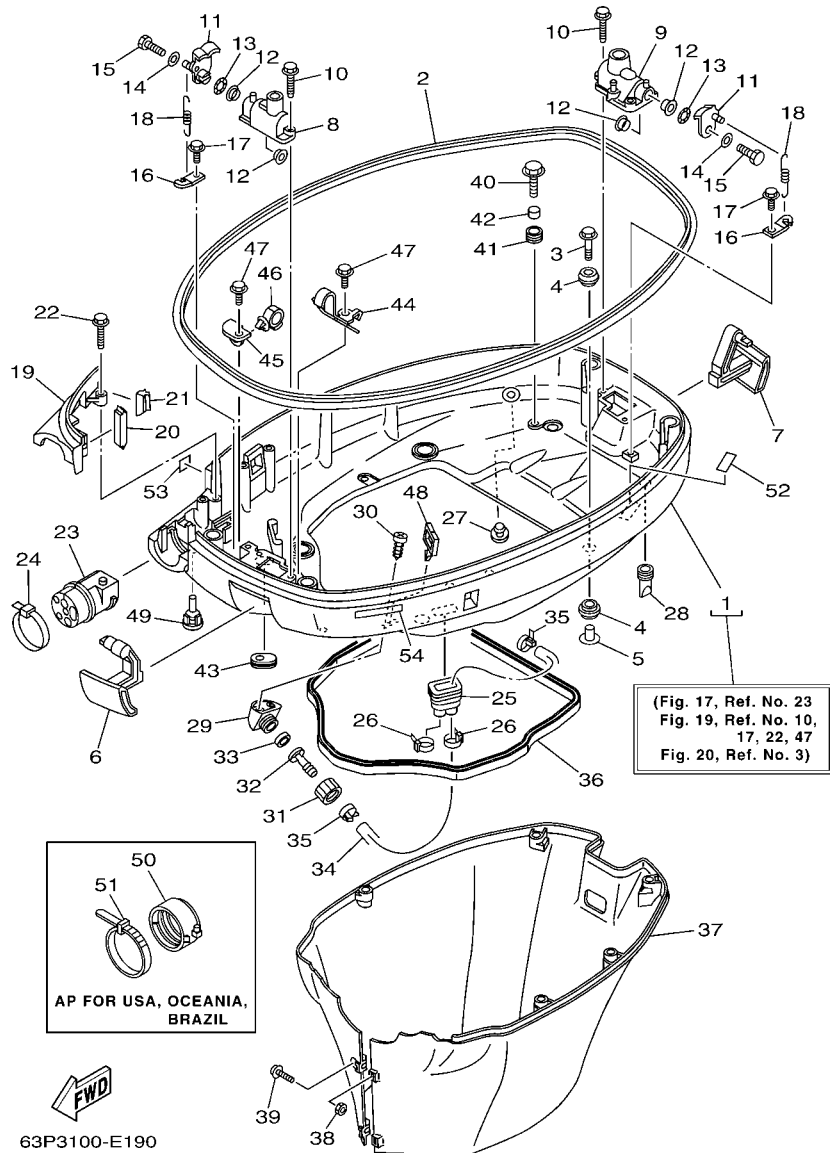
63P3100-E180

FIG. 18 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
28	60V-81925-00	TERMINAL	1	1	
29	68F-82582-00	COVER, WIRE HARNESS	1	1	
30	97013-08045	BOLT	3	3	
31	92903-08600	WASHER, PLATE	3	3	
32	67F-83627-01	LABEL, CAUTION 7	1	1	
33	95333-08600	NUT	1	1	FOR OCE,CAR,BRA
34	92903-08100	WASHER, SPRING	1	1	FOR OCE,CAR,BRA
35	95333-08600	NUT	1	1	AP FOR USA,CAN
36	92903-08100	WASHER, SPRING	1	1	AP FOR USA,CAN

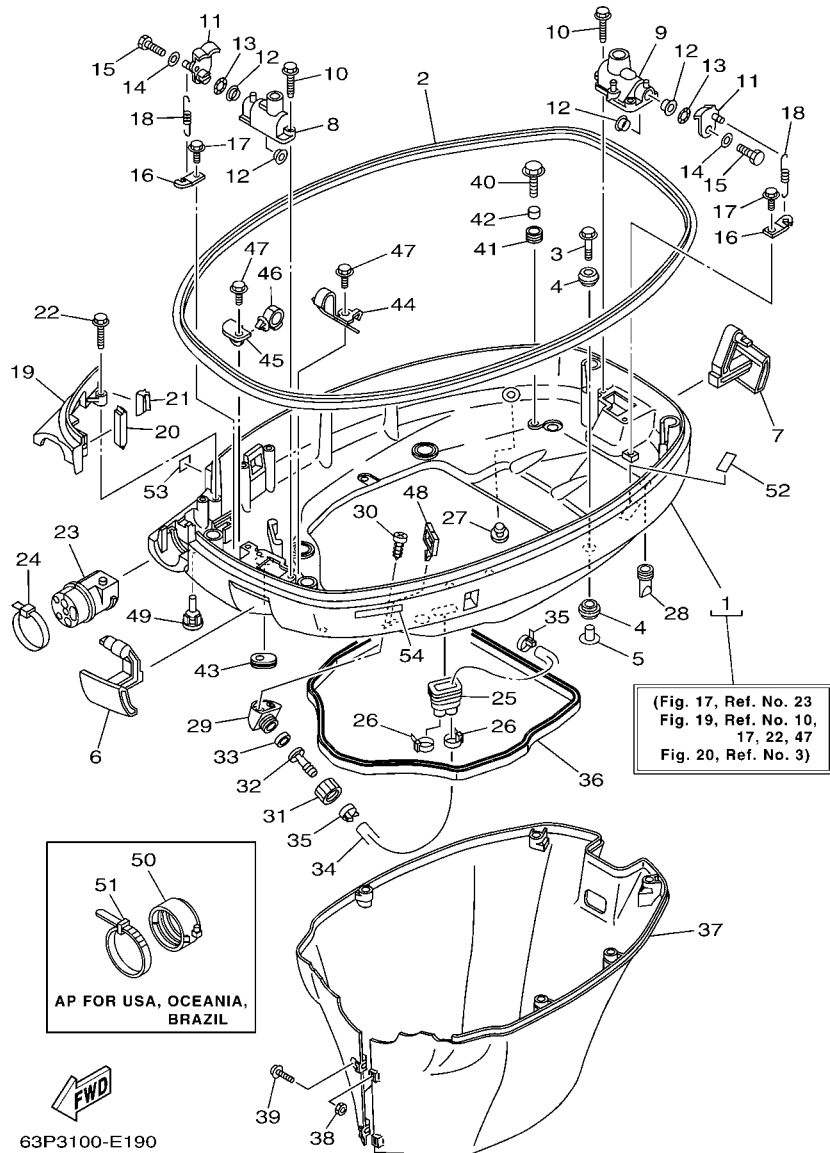


**FIG. 19 BOTTOM COWLING**



REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-42710-00-8D	BOTTOM COWLING ASSY	1	1	
2	63P-42615-00	SEAL	1	1	
3	90119-08M22	BOLT, WITH WASHER	4	4	
4	90480-22M81	GROMMET	8	8	
5	90387-08M37	COLLAR	4	4	
6	63P-42815-00-8D	LEVER, CLAMP	1	1	
7	63P-42816-00-8D	LEVER, CLAMP	1	1	
8	68F-42828-03-94	PLATE, CLAMP	1	1	
9	63P-42828-00-94	PLATE, CLAMP	1	1	
10	90109-06M82	BOLT	4	4	
11	63P-42818-01	LEVER, CLAMP	2	2	
12	90386-15M73	BUSH	4	4	
13	90206-15M18	WASHER, WAVE	2	2	
14	90201-06068	WASHER, PLATE	2	2	
15	97095-06020	BOLT	2	2	
16	64D-43144-00	HOOK, SPRING	2	2	
17	90109-06M86	BOLT	2	2	
18	90506-16M34	SPRING, TENSION	2	2	
19	63P-42738-00-8D	PLATE, FITTING	1	1	
20	63P-42717-00	RUBBER, SEAL 2	1	1	
21	63P-42718-00	RUBBER, SEAL 3	1	1	
22	90109-06M82	BOLT	2	2	
23	63P-42725-00	GROMMET	1	1	
24	90465-13M30	CLAMP	1	1	FOR CAN,CAR
25	6H1-42726-21	GROMMET	1	1	
26	90465-11M10	CLAMP	2	2	
27	6P2-44391-00	NIPPLE, HOSE	1	1	

**FIG. 19 BOTTOM COWLING**



REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
28	61A-42717-00	RUBBER, SEAL 2	4	4	
29	68T-12572-00	ADAPTER	1	1	
30	97780-60520	SCREW, TAPPING	2	2	
31	6R3-12581-00	JOINT, HOSE 1	1	1	
32	6R3-12582-00	JOINT, HOSE 2	1	1	
33	6R3-12583-00	GASKET, HOSE JOINT	1	1	
34	63P-42541-00	PIPE 1	1	1	
35	90465-11M10	CLAMP	2	2	
36	63P-42716-00	RUBBER, SEAL 1	1	1	
37	63P-42741-01-8D	APRON	1	1	
38	95380-06600	NUT, HEXAGON	2	2	
39	90159-06M28	SCREW, WITH WASHER	2	2	
40	90109-06M80	BOLT	4	4	
41	90480-13M24	GROMMET	4	4	
42	90387-06M43	COLLAR	4	4	
43	61A-42727-00	GROMMET	1	1	
44	63P-42811-01	STAY	1	1	
45	63P-42756-00	STAY, CLAMP	1	1	
46	90464-20181	CLAMP	1	1	
47	90109-06M86	BOLT	2	2	
48	90464-23199	CLAMP	1	1	
49	6H4-42748-00	GROMMET	2	2	
50	68F-42753-00	FASTNER	1	1	AP USA,OCE,BRA
51	90464-20258	CLAMP	1	1	AP USA,OCE,BRA
52	67F-82377-00	LABEL	1	1	
53	6A1-28176-00	LABEL, CAUTION	1	1	FOR CAR(CE)
54	6E3-8257H-00	PLATE, MARK	1	1	FOR CAR(CE)

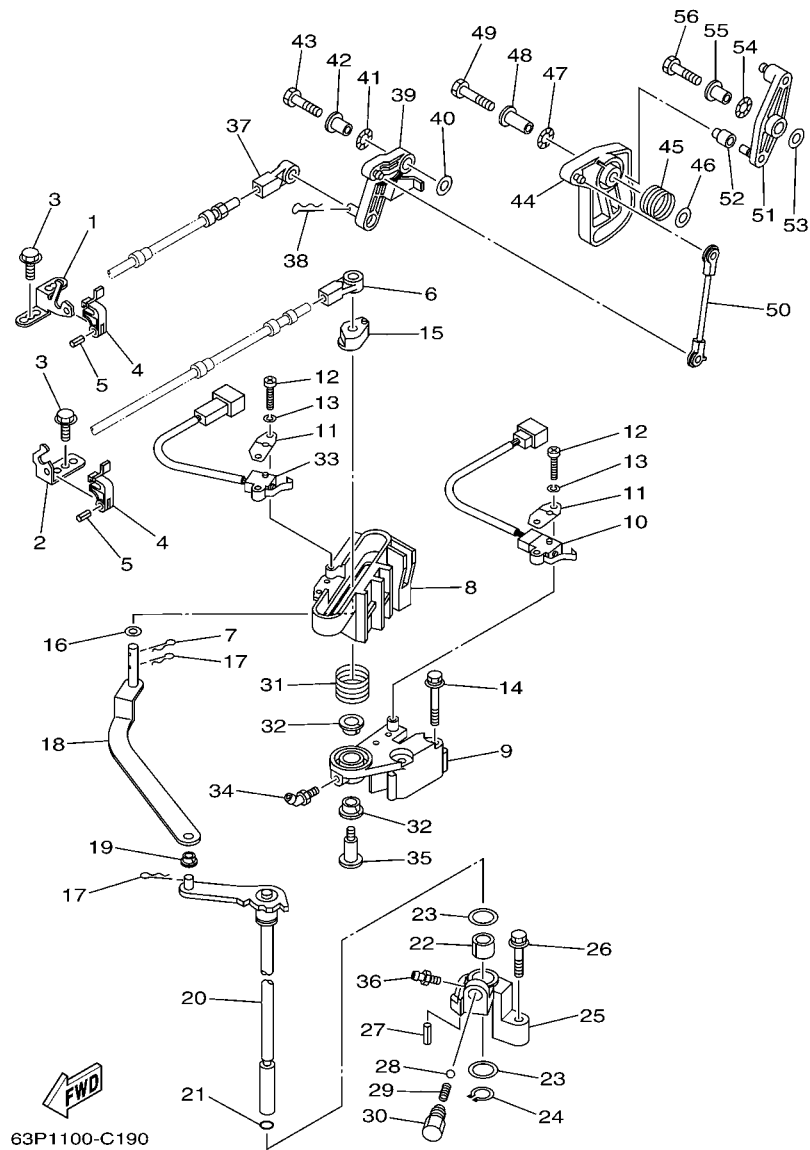


FIG. 20 CONTROL

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-48531-00	BRACKET, REMOTE CONTROL 1	1	1	
2	63P-48532-00	BRACKET, REMOTE CONTROL 2	1	1	
3	90109-06M86	BOLT	3	3	
4	63P-48538-00	CLAMP, CABLE 1	2	2	
5	91690-30010	PIN, SPRING	2	2	
6	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
7	90468-18008	CLIP	1	1	
8	63P-44176-00-1S	BRACKET	1	1	
9	63P-44117-00-1S	BRACKET	1	1	
10	69J-8259F-00	SWITCH ASSY	1	1	
11	61A-82588-01	PLATE	2	2	
12	97885-04016	SCREW, PAN HEAD	4	4	
13	92995-04100	WASHER	4	4	
14	97595-06550	BOLT, WITH WASHER	2	2	
15	63P-44122-00	BUSHING, SHIFT ROD LEVER	1	1	
16	90202-08M20	WASHER, PLATE	1	1	
17	90468-18008	CLIP	2	2	
18	63P-44121-00	LEVER, SHIFT ROD	1	1	
19	90386-06M12	BUSH	1	1	
20	63P-44120-00	HANDLE GEAR SHIFT ASSY	1	1	
21	93210-09165	O-RING	1	1	
22	90386-16M66	BUSH	1	1	
23	90202-16061	WASHER, PLATE	2	2	
24	93410-16006	CIRCLIP	1	1	
25	63P-44118-00-8D	BRACKET	1	1	
26	97575-06535	BOLT, WITH WASHER	1	1	
27	91690-30010	PIN, SPRING	1	1	

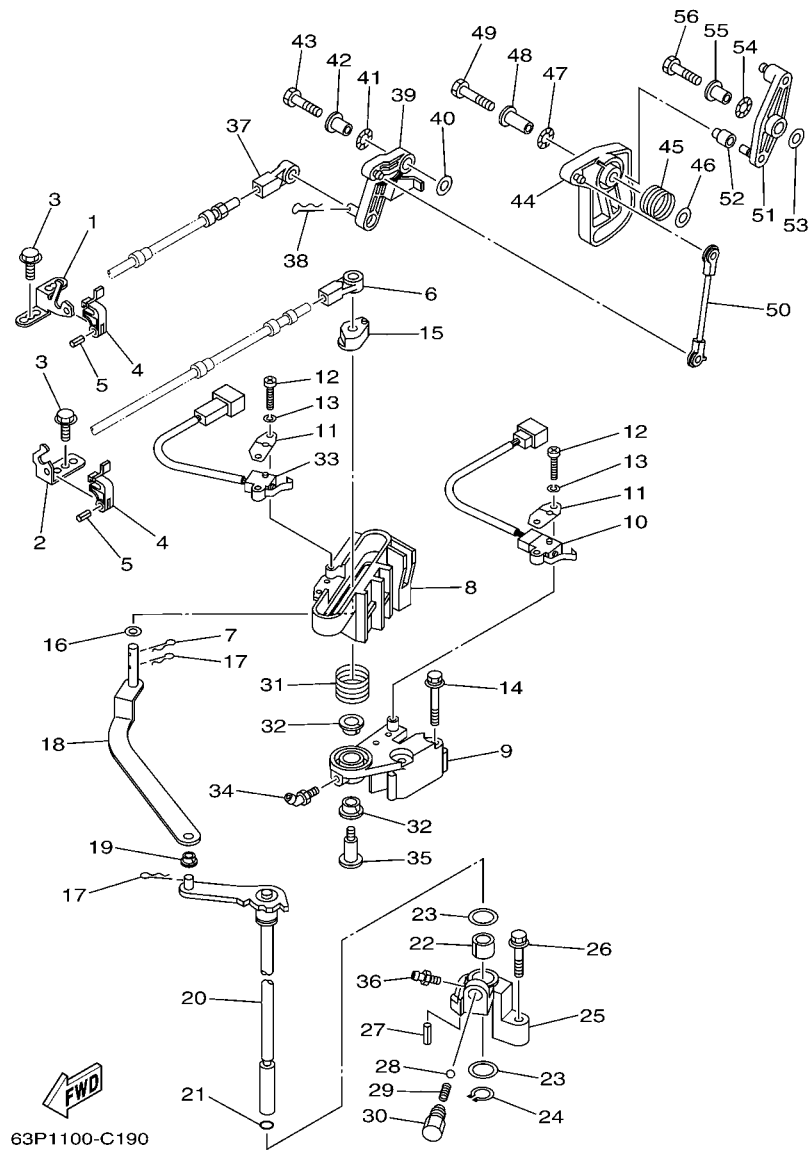


FIG. 20 CONTROL

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
28	93501-04M02	BALL	1	1	
29	90501-12082	SPRING, COMPRESSION	1	1	
30	648-42715-00	BUSHING	1	1	
31	90508-20M31	SPRING, TORSION	1	1	
32	90386-12069	BUSH	2	2	
33	60V-8259F-00	SWITCH ASSY	1	1	
34	93700-06M01	NIPPLE, GREASE	1	1	
35	90109-08019	BOLT	1	1	
36	93700-06M03	NIPPLE, GREASE	1	1	
37	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
38	90468-18008	CLIP	1	1	
39	63P-42154-00	LEVER, THROTTLE CONTROL	1	1	
40	90201-06M31	WASHER, PLATE	1	1	
41	90206-10M04	WASHER, WAVE	1	1	
42	90387-06M29	COLLAR	1	1	
43	97095-06025	BOLT	1	1	
44	63P-41213-00	CAM, ACCEL.	1	1	
45	69J-44135-00	SPRING	1	1	
46	90201-06M31	WASHER, PLATE	1	1	
47	90206-10M04	WASHER, WAVE	1	1	
48	90387-06M82	COLLAR	1	1	
49	97095-06035	BOLT	1	1	
50	63P-41237-00	JOINT, LINK	1	1	
51	63P-42157-00	LEVER, THROTTLE	1	1	
52	68V-42171-00	BUSHING	1	1	
53	90201-06M31	WASHER, PLATE	1	1	
54	90206-10M04	WASHER, WAVE	1	1	

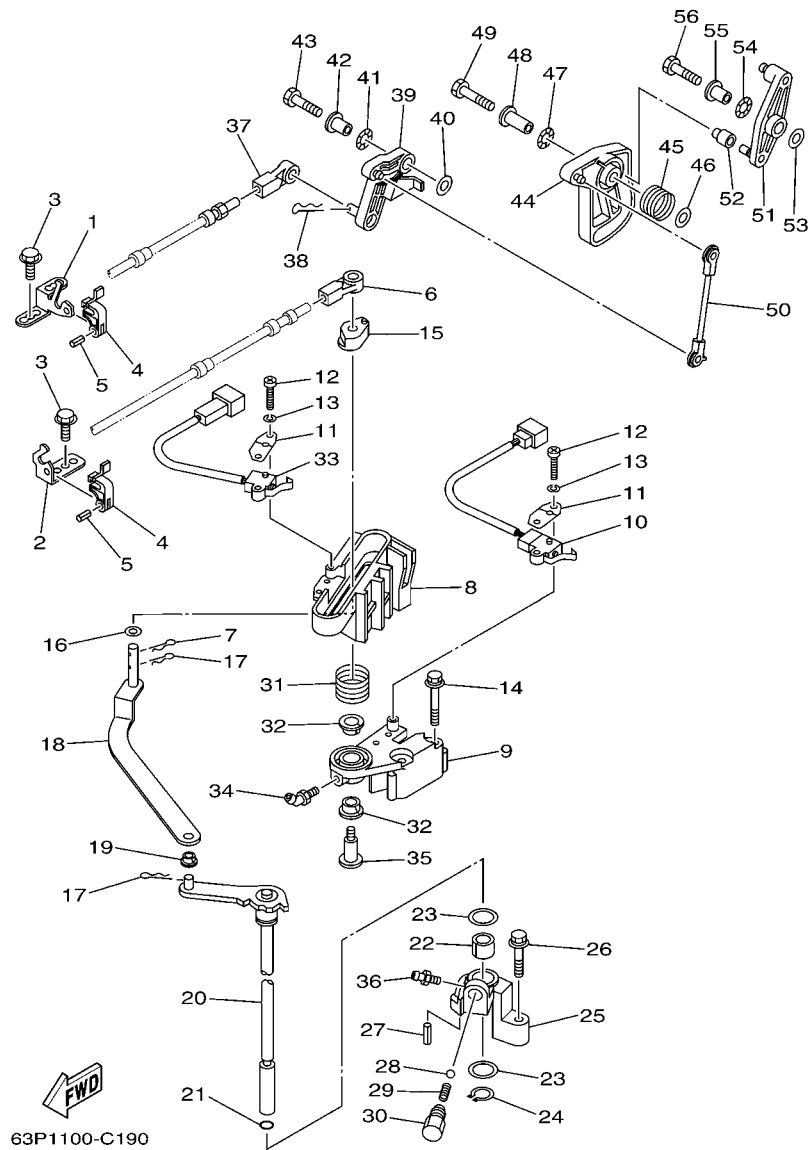


FIG. 20 CONTROL

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
55	90387-06M29	COLLAR	1	1		
56	97095-06025	BOLT	1	1		

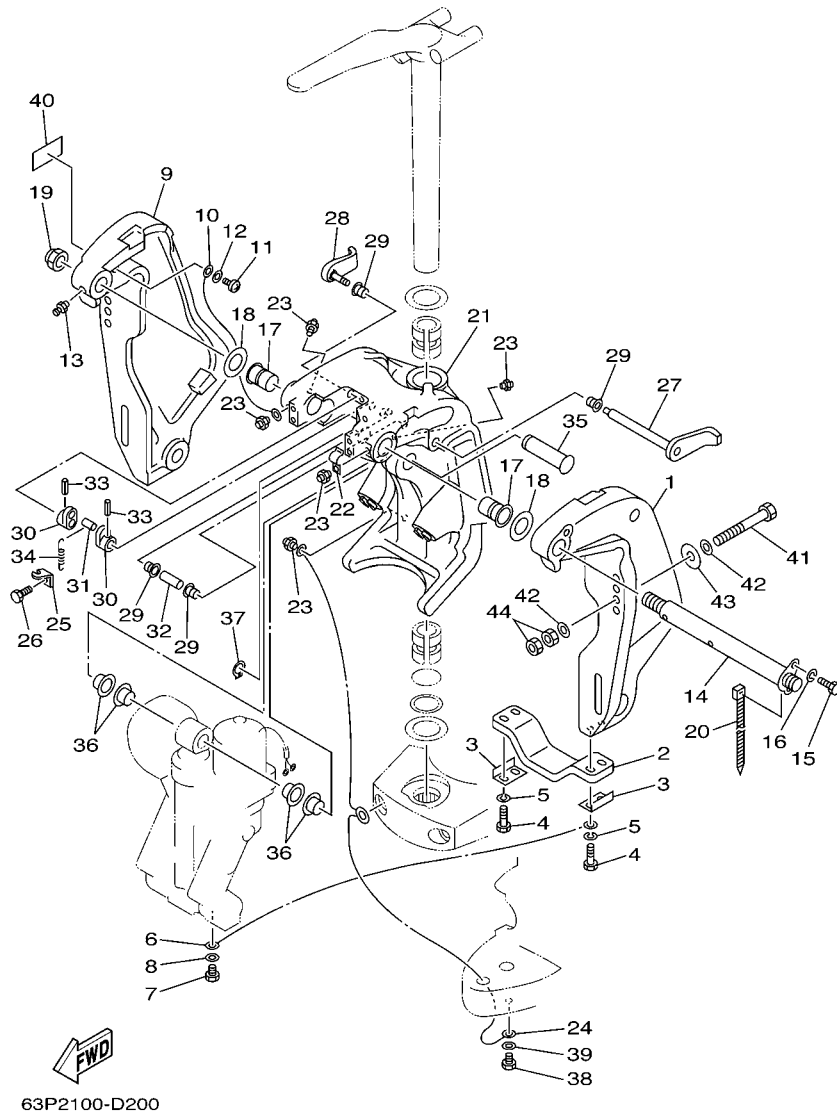


FIG. 21 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
1	64E-43111-02-8D	BRACKET, CLAMP 1	1	1			
2	6G5-45251-02	ANODE	1	1			
3	6G5-44526-00	PLATE	2	2			
4	97095-06030	BOLT	4	4			
5	92995-06100	WASHER, SPRING	4	4			
6	6E5-82148-00	WIRE, LEAD 4	1	1			
7	97095-06010	BOLT	1	1			
8	92995-06600	WASHER	1	1			
9	64E-43112-02-8D	BRACKET, CLAMP 2	1	1			
10	6E5-82148-00	WIRE, LEAD 4	1	1			
11	97880-06012	SCREW, PAN HEAD	1	1			
12	92990-06600	WASHER, PLATE	1	1			
13	93700-06M03	NIPPLE, GREASE	1	1			
14	64E-43131-01	BOLT, CLAMP BRACKET	1	1			
15	97095-08020	BOLT	1	1			
16	92995-08100	WASHER	1	1			
17	90386-25M31	BUSH	2	2			
18	90201-26M59	WASHER, PLATE	2	2			
19	90185-22M11	NUT, SELF-LOCKING	1	1			
20	90465-11M10	CLAMP	1	1			
21	64E-43311-10-8D	BRACKET, SWIVEL 1	1	1			
22	90465-08M63	CLAMP	1	1			
23	93700-06M03	NIPPLE, GREASE	5	5			
24	66K-82149-00	WIRE, LEAD 3	1	1			
25	6G5-43144-00	HOOK, SPRING	1	1			
26	97095-06010	BOLT	1	1			
27	6G5-43181-02	LEVER, TILT STOP	1	1			

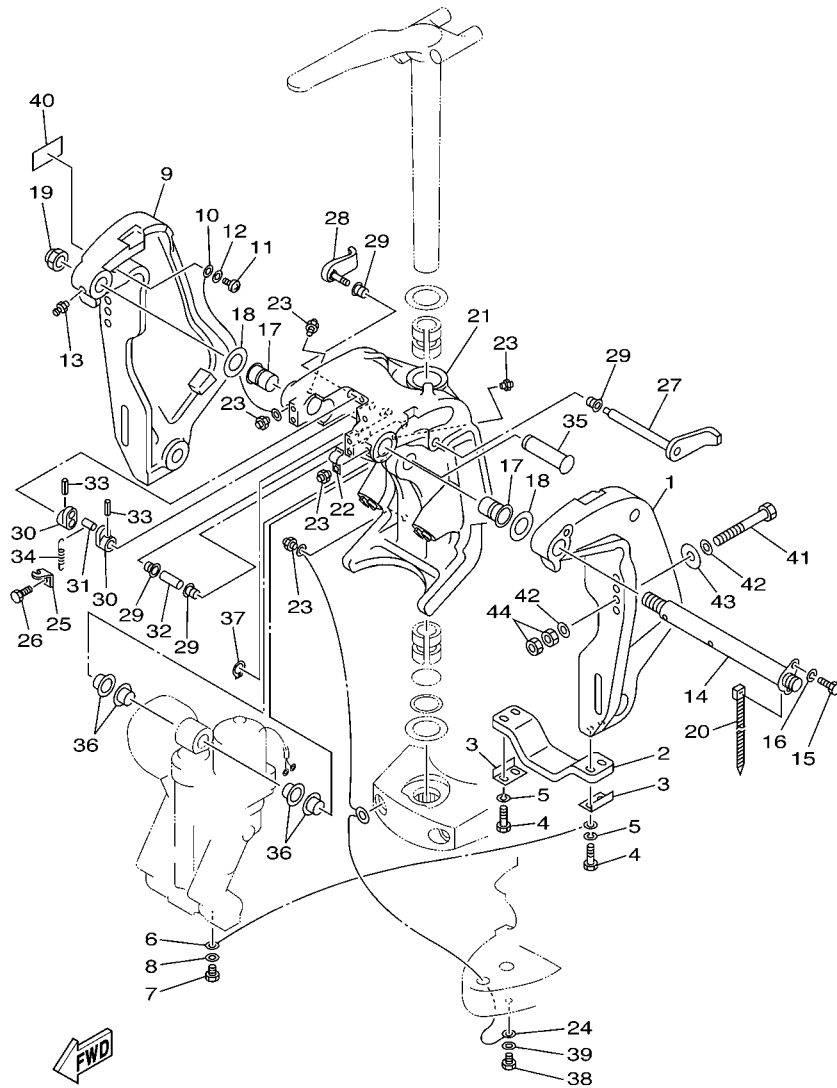
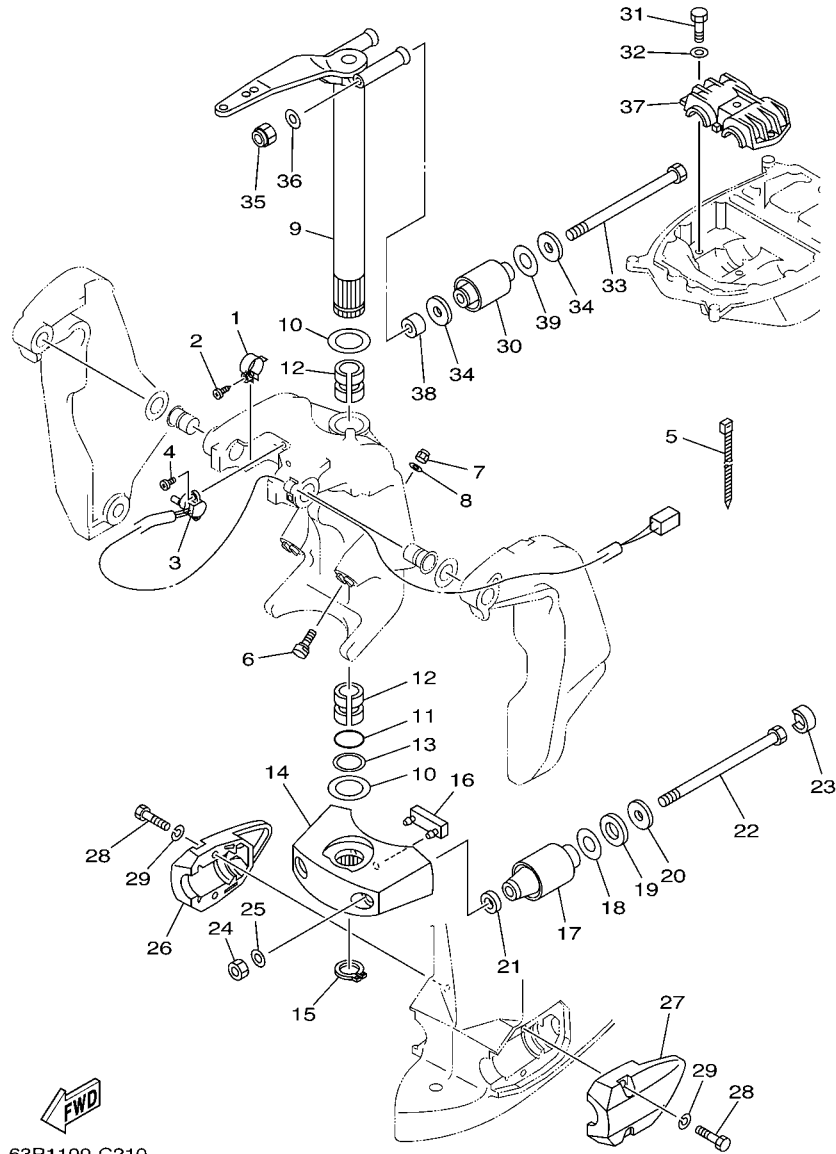


FIG. 21 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
28	6G5-43185-02	LEVER, TILT STOP	1	1			
29	90386-10M16	BUSH	4	4			
30	6G5-43148-00	COLLAR, DISTANCE	2	2			
31	90249-06M19	PIN	1	1			
32	90387-10M05	COLLAR	1	1			
33	91690-30020	PIN, SPRING	2	2			
34	90506-16003	SPRING, TENSION	1	1			
35	64E-43126-00	PIN, UPPER SHOCK MOUNT	1	1			
36	90386-22M98	BUSH	4	4			
37	93410-22M11	CIRCLIP	1	1			
38	97095-06010	BOLT	1	1			
39	92995-06600	WASHER	1	1			
40	63V-82377-50	LABEL (SPARK, IGNITION)	1	1			FOR CAN
41	90101-12M05	BOLT (L:130MM)	4	4			UR
	90101-12M77	BOLT (L:150MM)	2	2			UR EXCEPT CAR
42	90201-13M01	WASHER, PLATE	8	8			
43	90201-12M05	WASHER, PLATE	4	4			
44	95380-12600	NUT	8	8			

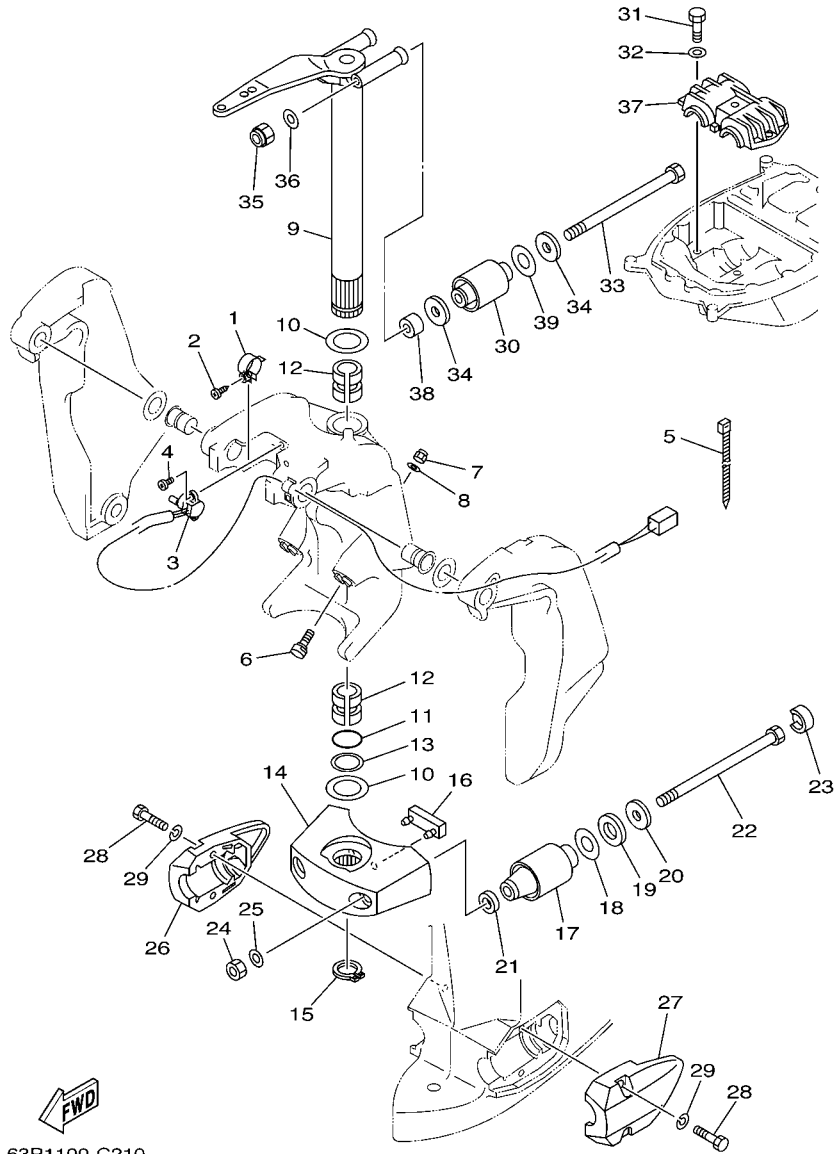


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FIG. 22 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	64E-43139-02	CAM, TRIM SENDER	1	1	
2	97780-60525	SCREW, TAPPING	1	1	
3	67H-83672-00	TRIM SENDER	1	1	FOR USA,CAN
	64E-83672-02	TRIM SENDER	1	1	FOR OCE,CAR,BRA
4	97885-06016	SCREW, PAN HEAD	2	2	
5	90465-11M10	CLAMP	3	3	
6	63P-43376-00	BOLT, THRUST RECEIVER	2	2	
7	95780-10300	NUT, FLANGE	2	2	
8	92995-10600	WASHER	2	2	
9	66K-42510-01-8D	STEERING BRACKET ASSY	1	1	
10	90201-38M60	WASHER, PLATE	2	2	
11	93210-37MH7	O-RING	1	1	
12	90386-38M32	BUSH	2	2	
13	90202-40M47	WASHER, PLATE	1	1	
14	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER	1	1	
15	93410-37M04	CIRCLIP	1	1	
16	61A-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	
17	60V-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	L (20.3")
	63P-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	X (25.3")
18	90201-35008	WASHER, PLATE	2	2	
19	90202-32M19	WASHER, PLATE	2	2	
20	90201-16M55	WASHER, PLATE	2	2	
21	90201-15M58	WASHER, PLATE	2	2	
22	90109-14007	BOLT	2	2	
23	69J-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2	
24	95380-14600	NUT	2	2	
25	92995-14600	WASHER	2	2	

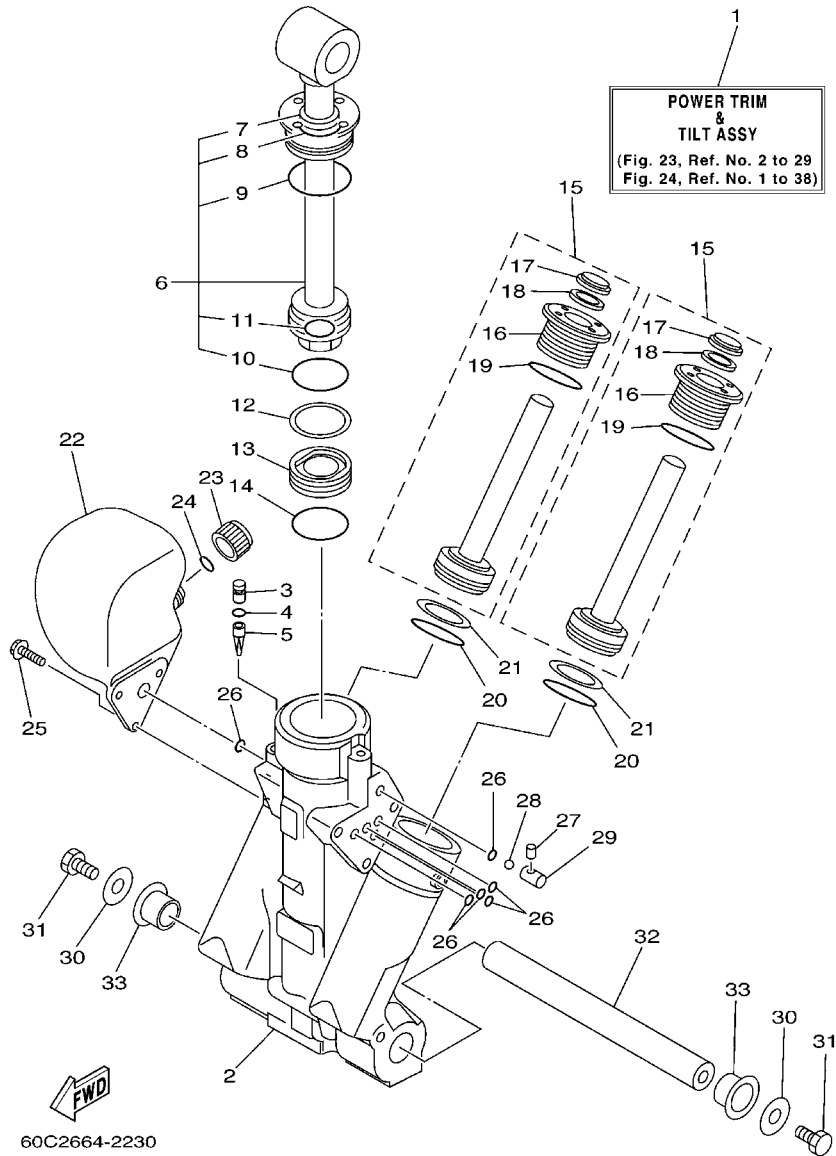




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FIG. 22 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
26	63P-44553-00-8D	COVER, LOWER MOUNT	1	1		
27	63P-44556-00-8D	COVER, LOWER MOUNT 2	1	1		
28	97075-10040	BOLT	4	4		
29	92995-10100	WASHER	4	4		
30	63P-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	2		
31	97075-10045	BOLT	3	3		
32	92995-10600	WASHER	3	3		
33	90109-14005	BOLT	2	2		
34	90201-16M01	WASHER, PLATE	4	4		
35	90185-14M00	NUT, SELF-LOCKING	2	2		
36	92995-14600	WASHER	2	2		
37	63P-44511-00-94	COVER, UPPER MOUNT	1	1		
38	90387-14004	COLLAR	2	2		
39	90202-28001	WASHER, PLATE	2	2		



**FIG. 23 POWER TRIM & TILT ASSY 1**

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-43800-00-4D	POWER TRIM & TILT ASSY	1	1	
2	64E-43825-01	HOUSING, TRIM & TILT	1	1	
3	64E-4388J-00	PLUG 2	1	1	
4	93210-10M74	O-RING	1	1	
5	64E-43817-00	FILTER 2	1	1	
6	63P-43810-00	TILT PISTON SUB ASSY	1	1	
7	64E-43898-00	.SEAL ,DUST 2	1	1	
8	64E-43867-00	.O-RING	1	1	
9	64E-43866-00	.O-RING	1	1	
10	6E5-43862-00	.O-RING	1	1	
11	64E-43883-00	.O-RING	1	1	
12	6E5-43872-00	RING, BACK UP	1	1	
13	6E5-43814-02	PISTON, FREE	1	1	
14	6E5-43862-00	O-RING	1	1	
15	64E-43820-00	TRIM PISTON SUB ASSY	2	2	
16	64E-43821-00	.SCREW, TRIM CYLINDER END	1	1	
17	64E-43822-00	.SEAL, TRIM DUST	1	1	
18	64E-4384J-00	.SEAL, TRIM DOWN	1	1	
19	6G5-43864-00	.O-RING	1	1	
20	6E5-43864-00	O-RING	2	2	
21	6E5-43874-01	RING, BACK UP	2	2	
22	64E-43828-00	BODY, RESERVOIR	1	1	
23	64E-43829-00	PLUG, RESERVOIR	1	1	
24	64E-43897-00	O-RING	1	1	
25	64E-4388E-00	BOLT ,SCREW (L:14MM)	3	3	
26	64E-43869-00	O-RING	6	6	
27	64E-4381G-00	PIN	1	1	

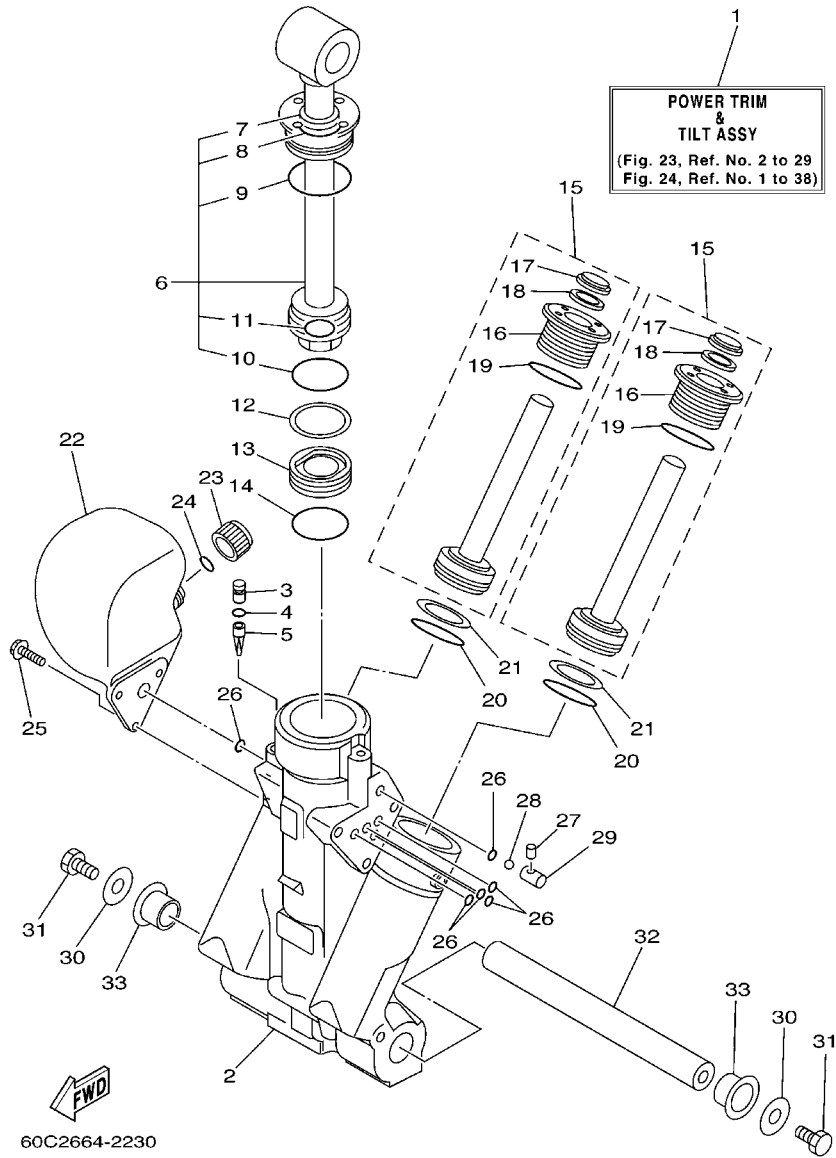
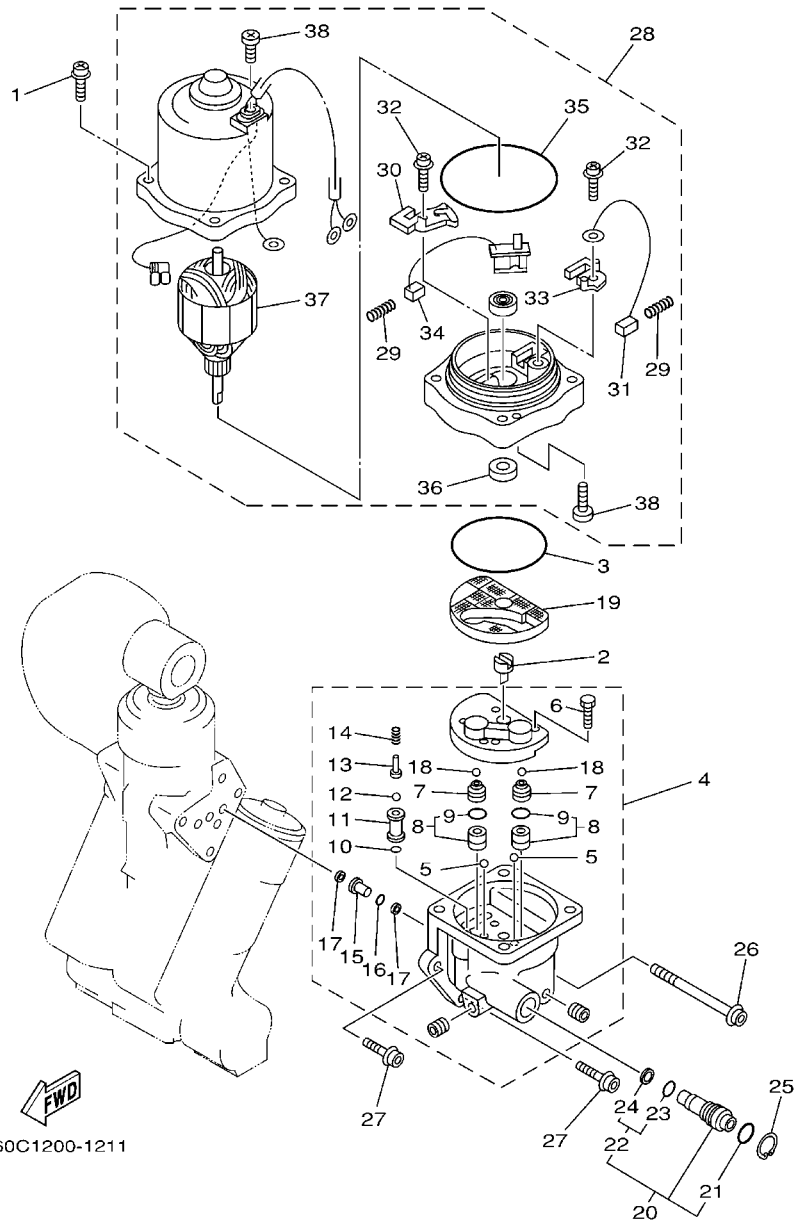


FIG. 23 POWER TRIM & TILT ASSY 1

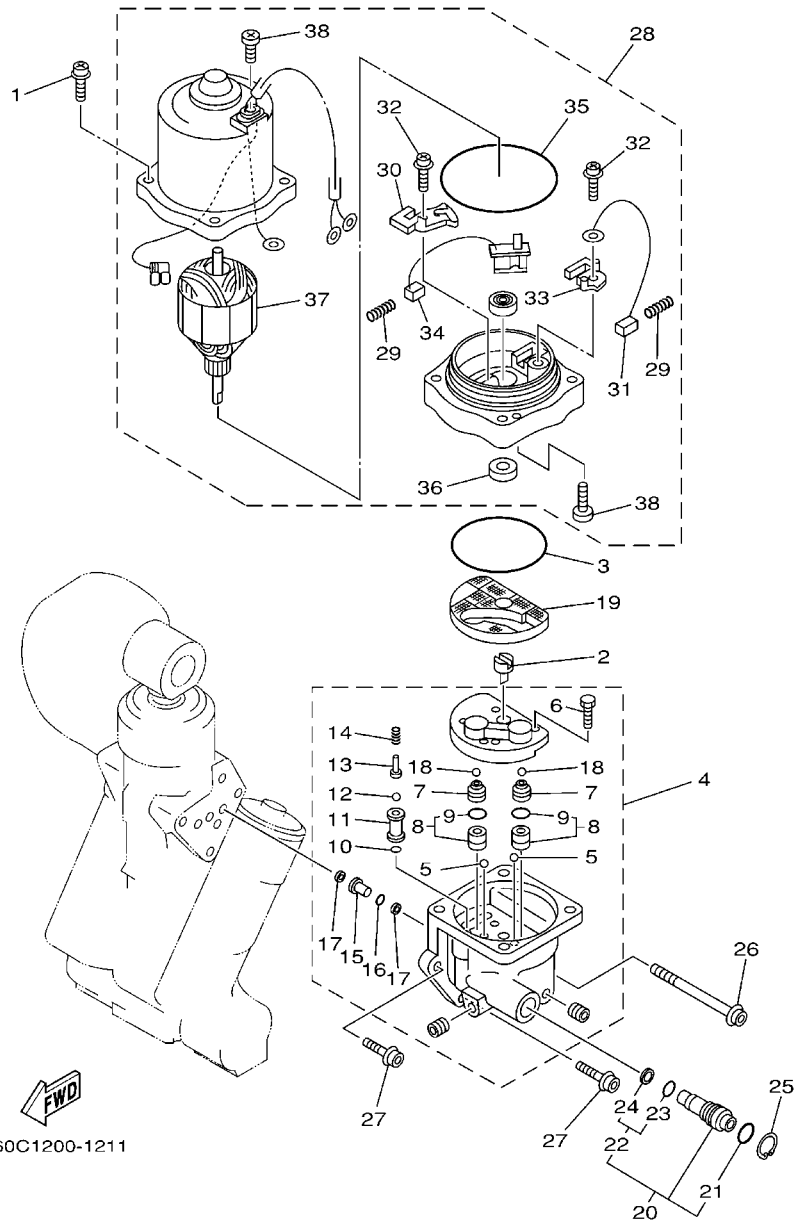
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
28	6E5-43858-00	BALL	1	1		
29	64E-4382G-00	VALVE, SEAT	1	1		
30	90201-08M14	WASHER, PLATE	2	2		
31	97080-08016	BOLT	2	2		
32	64E-43818-01	PIN, LOWER SHOCK MOUNT	1	1		
33	90386-22M98	BUSH	2	2		
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FIG. 24 POWER TRIM & TILT ASSY 2



REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
1	64E-4388E-10	BOLT ,SCREW (L:34.7MM)	4	4			
2	64E-43831-00	CONNECTOR, SHAFT	1	1			
3	64E-43868-00	O-RING	1	1			
4	64E-43830-00	GEAR PUMP ASSY	1	1			
5	72X-43858-00	.BALL	2	2			
6	64E-43843-00	.SCREW, VALVE LOCK	4	4			
7	64E-43841-00	.PISTON, SHUTTLE	2	2			
8	64E-43802-00	.VALVE SUB ASSY	2	2			
9	6E5-43896-00	..O-RING	1	1			
10	6G5-43863-00	.O-RING	1	1			
11	64E-43851-00	.SEAT, RELIEF VALVE	1	1			
12	64E-43858-00	.BALL	1	1			
13	64E-43859-00	.PIN, VALVE SUPPORT	1	1			
14	64E-43855-00	.SPRING, UP RELIEF	1	1			
15	64E-43850-00	.VALVE SUB ASSY	1	1			
16	64E-43865-00	.O-RING	1	1			
17	64E-43816-00	.FILTER 1	2	2			
18	64E-43858-00	.BALL	2	2			
19	64E-43817-10	FILTER 2	1	1			
20	64E-43860-00	MANUAL VALVE SUB-ASSY	1	1			
21	72X-85075-L0	.O-RING	1	1			
22	64E-43827-00	.RING SET	1	1			
23	64E-4387A-00	..O-RING	1	1			
24	64E-43873-00	..RING, BACK UP	1	1			
25	64E-43875-00	RING, SNAP	1	1			
26	64E-43879-10	SCREW, WITH WASHER	1	1			
27	64E-43879-00	SCREW, WITH WASHER	2	2			

FIG. 24 POWER TRIM & TILT ASSY 2



REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
28	67H-43880-01	MOTOR ASSY	1	1			
29	6H1-4386K-10	.SPRING, BRUSH	2	2			
30	64E-4380J-00	.HOLDER, BRUSH	1	1			
31	64E-43891-00	.BRUSH 1	1	1			
32	97607-04310	.SCREW, WITH WASHER	2	2			
33	64E-4380F-00	.HOLDER, BRUSH 2	1	1			
34	64E-43892-00	.BRUSH 2	1	1			
35	6G5-43865-00	.O-RING	1	1			
36	93102-08M43	.OIL SEAL	1	1			
37	64E-43805-00	.ARMATURE ASSY	1	1			
38	64E-43843-10	.SCREW, VALVE LOCK	3	3			

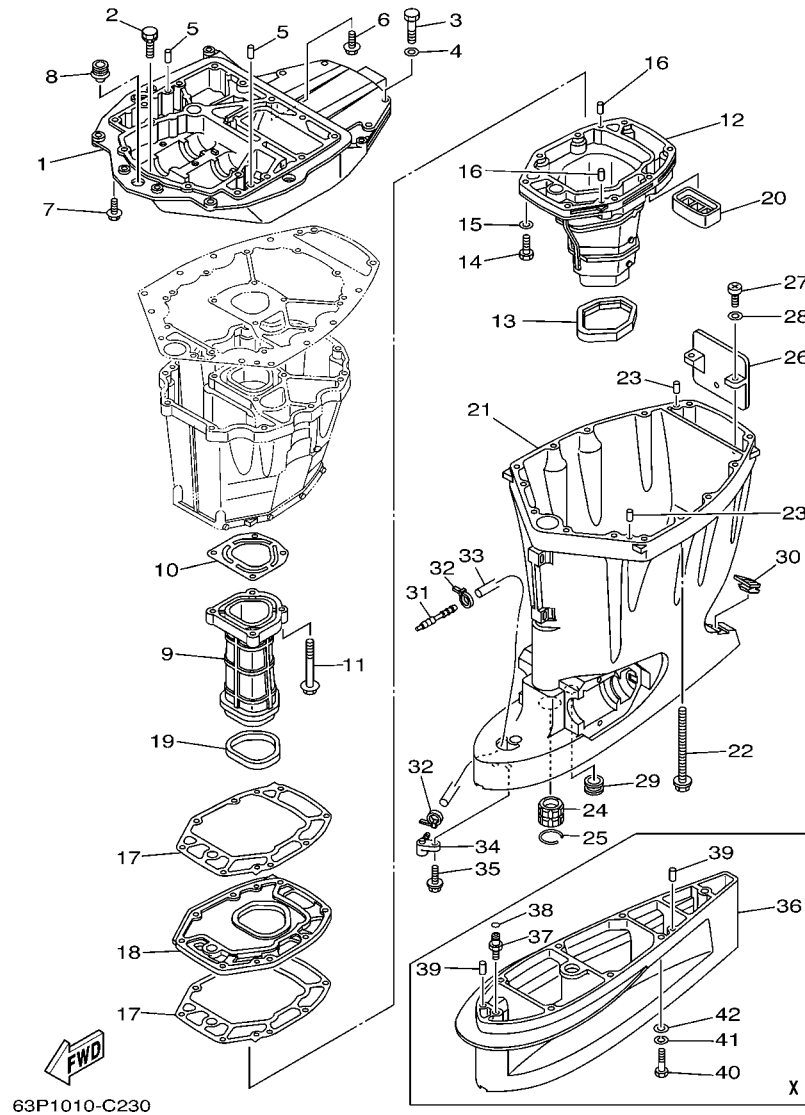


FIG. 25 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-41137-00	GUIDE, EXHAUST	1	1	
2	90119-08M79	BOLT, WITH WASHER	2	2	
3	97075-10045	BOLT	4	4	
4	92995-10600	WASHER	4	4	
5	93608-16M16	PIN, DOWEL	2	2	
6	90119-08M58	BOLT, WITH WASHER	3	3	
7	97575-10535	BOLT, WITH WASHER	4	4	
8	6E5-42724-00	GROMMET	1	1	
9	63P-41131-00-5B	MANIFOLD, EXT. 1	1	1	
10	63P-41133-A0	GASKET, EXHAUST MANIFOLD 1	1	1	
11	97575-08560	BOLT, WITH WASHER	4	4	
12	63P-14711-00-5B	MUFFLER 1	1	1	
13	69J-45123-00	GASKET, MUFFLER	1	1	
14	97075-08035	BOLT	8	8	
15	92995-08600	WASHER	8	8	
16	93606-19M23	PIN, DOWEL	2	2	
17	63P-41134-A0	GASKET, EXHAUST MANIFOLD	2	2	
18	63P-45181-00-5B	PLATE	1	1	
19	63P-41138-00	SEAL, EXT. 1	1	1	
20	69J-45127-00	SEAL	1	1	
21	63P-45111-00-8D	CASING, UPPER	1	1	
22	90119-10007	BOLT, WITH WASHER	8	8	
23	93608-16M16	PIN, DOWEL	2	2	
24	6E5-45318-00	BUSHING, DRIVE SHAFT	1	1	
25	93420-36M01	CIRCLIP	1	1	
26	69J-14624-01	COVER, EXHAUST	1	1	
27	97880-06016	SCREW, PAN HEAD	2	2	

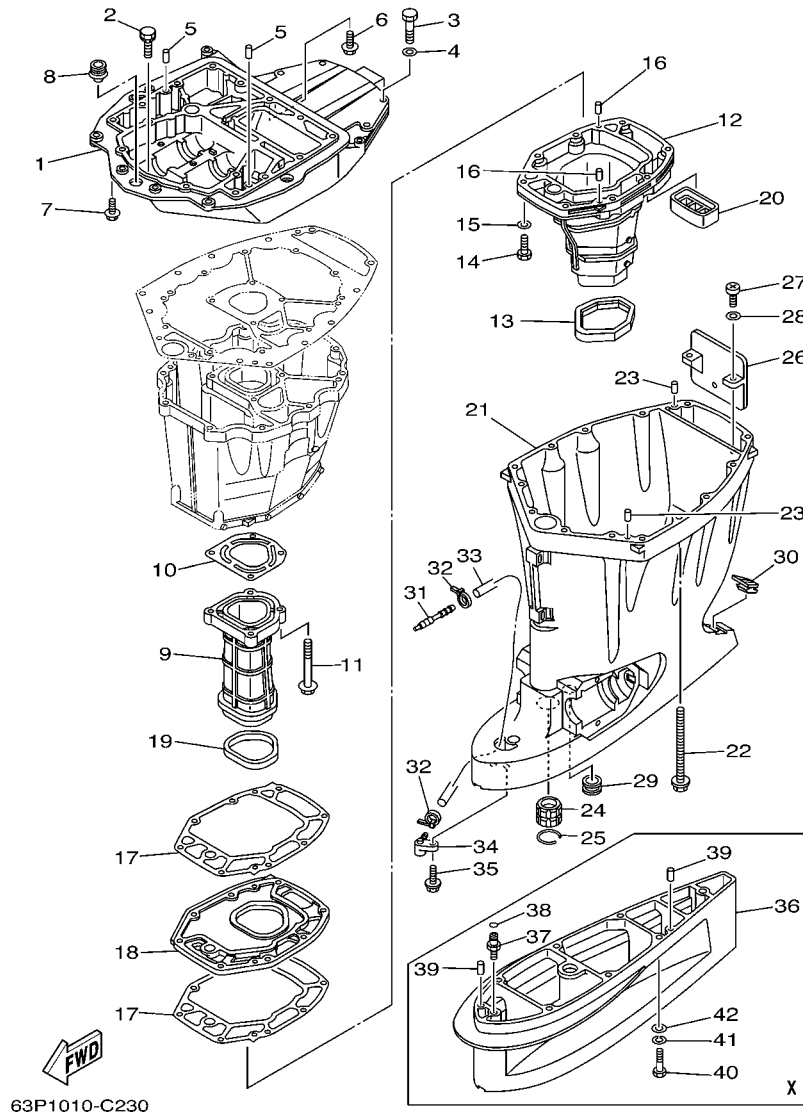


FIG. 25 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
28	92990-06600	WASHER, PLATE	2	2			
29	6E5-44366-00	DAMPER, WATER SEAL	1	1			
30	6H3-45155-00	CAP	1	1			
31	6E5-83558-00	END, NIPPLE	1	1			
32	90465-11M10	CLAMP	2	2			
33	90445-070F1	HOSE (L950)	1	1			
34	63P-45379-00	NIPPLE, HOSE	1	1			
35	90119-06M18	BOLT, WITH WASHER	1	1			
36	63P-45211-00-8D	EXTENSION	1	1			X (25.3")
37	63P-45378-00	NIPPLE, HOSE	1	1			X (25.3")
38	93210-07003	O-RING	1	1			X (25.3")
39	93608-16M16	PIN, DOWEL	2	2			X (25.3")
40	97095-10045	BOLT	6	6			X (25.3")
41	92995-10100	WASHER	6	6			X (25.3")
42	92995-10600	WASHER	6	6			X (25.3")

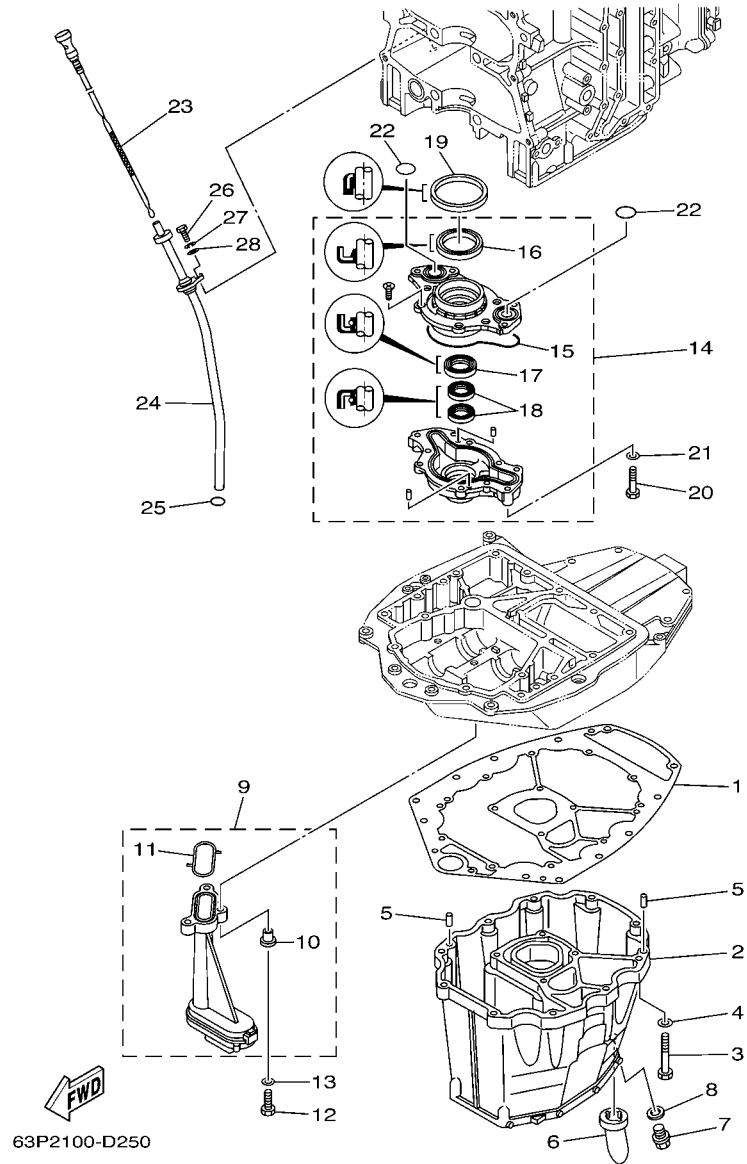


FIG. 26 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
1	63P-15312-00	GASKET, OIL PAN	1	1				
2	63P-15311-00-5B	OIL PAN	1	1				
3	97075-08035	BOLT	10	10				
4	92995-08600	WASHER	10	10				
5	93608-16M16	PIN, DOWEL	2	2				
6	63P-15316-00	DAMPER, ENGINE MOUNT 1	1	1				
7	90340-14M06	PLUG, STRAIGHT SCREW	1	1				
8	90430-14M09	GASKET	1	1				
9	63P-13411-00	STRAINER, OIL	1	1				
10	90387-06M64	.COLLAR	3	3				
11	63P-13415-00	.SEAL, OIL STRAINER	1	1				
12	97027-06025	BOLT	3	3				
13	92907-06600	WASHER, PLATE	3	3				
14	63P-13300-00	OIL PUMP ASSY	1	1				
15	63P-13329-00	.GASKET, PUMP COVER	1	1				
16	69J-13338-00	.OIL SEAL	1	1				
17	69J-13119-00	.OIL SEAL	1	1				
18	69J-13631-00	.OIL SEAL	2	2				
19	69J-11355-00	SEAL, CYLINDER 1	1	1				
20	97095-06040	BOLT	4	4				
21	92995-06600	WASHER	4	4				
22	93210-25552	O-RING	2	2				
23	63P-15362-00	PLUG, OIL LEVEL	1	1				
24	63P-15377-00	GUIDE, INLET	1	1				
25	93210-19MJ3	O-RING	1	1				
26	97095-06020	BOLT	1	1				
27	92995-06100	WASHER, SPRING	1	1				





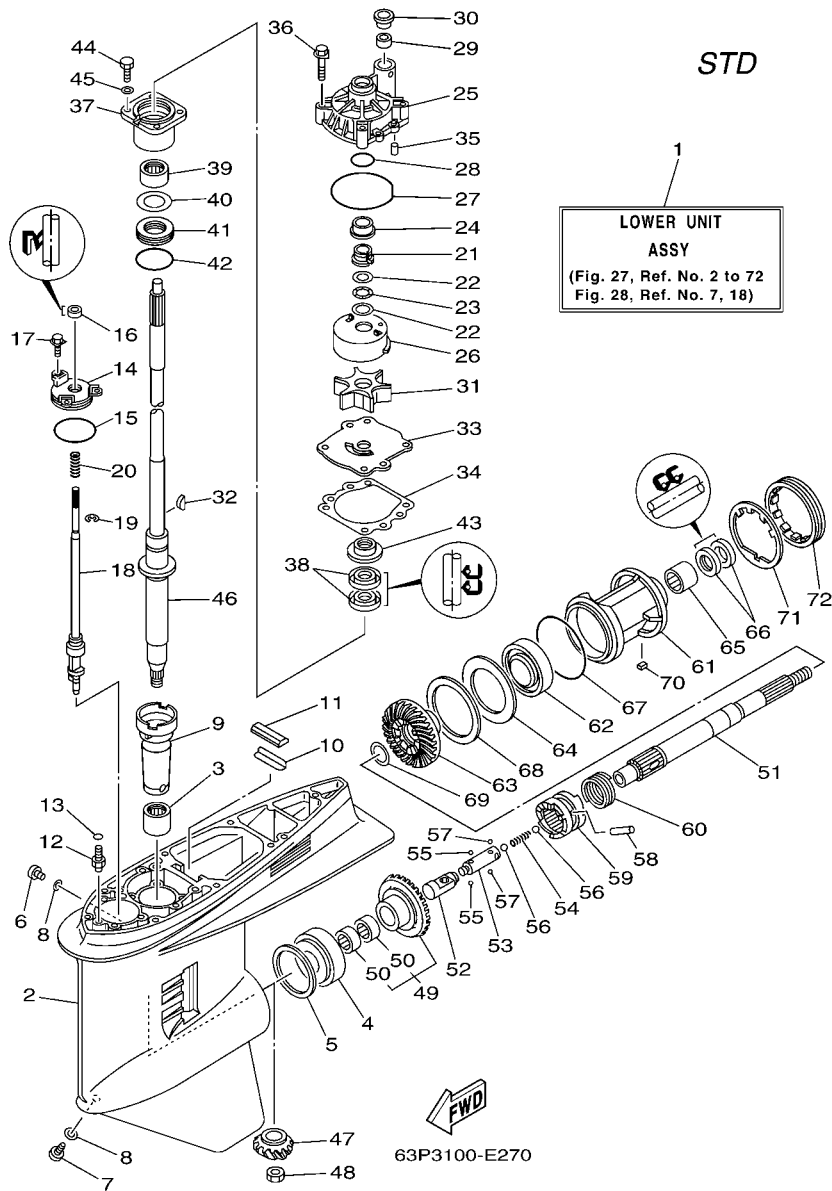


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
1	63P-45300-01-8D	LOWER UNIT ASSY	1			L (20.3"),RH
	63P-45300-11-8D	LOWER UNIT ASSY	1			X (25.3"),RH
2	6J9-45301-05-8D	CASING, LOWER	1			
3	93311-928U5	BEARING	1			
4	93332-000V3	BEARING	1			
5	6G5-45567-01	SHIM (T:0.10MM)	1			UR
	6G5-45567-10	SHIM (T:0.12MM)	1			UR
	6G5-45567-20	SHIM (T:0.15MM)	1			UR
	6G5-45567-30	SHIM (T:0.18MM)	1			UR
	6G5-45567-40	SHIM (T:0.30MM)	1			UR
	6G5-45567-50	SHIM (T:0.40MM)	1			UR
	6G5-45567-60	SHIM (T:0.50MM)	1			UR
6	90340-08002	PLUG, STRAIGHT SCREW	1			
7	688-45341-10	PLUG, DRAIN	1			
8	90430-08020	GASKET	2			
9	6G5-45536-01	SLEEVE, DRIVE SHAFT	1			
10	663-45376-00-94	GUIDE, SEAL DAMPER	1			
11	688-45375-00	DAMPER, SEAL	1			
12	63P-45378-00	NIPPLE, HOSE	1			
13	93210-07003	O-RING	1			
14	6E5-45321-00	PLATE	1			
15	93210-58144	O-RING	1			
16	93106-09014	OIL SEAL	1			
17	90119-06M10	BOLT, WITH WASHER	3			
18	63P-44150-00	SHIFT CAM ASSY	1			L (20.3"),RH
	63P-44150-10	SHIFT CAM ASSY	1			X (25.3"),RH
19	99001-08600	CIRCLIP	1			

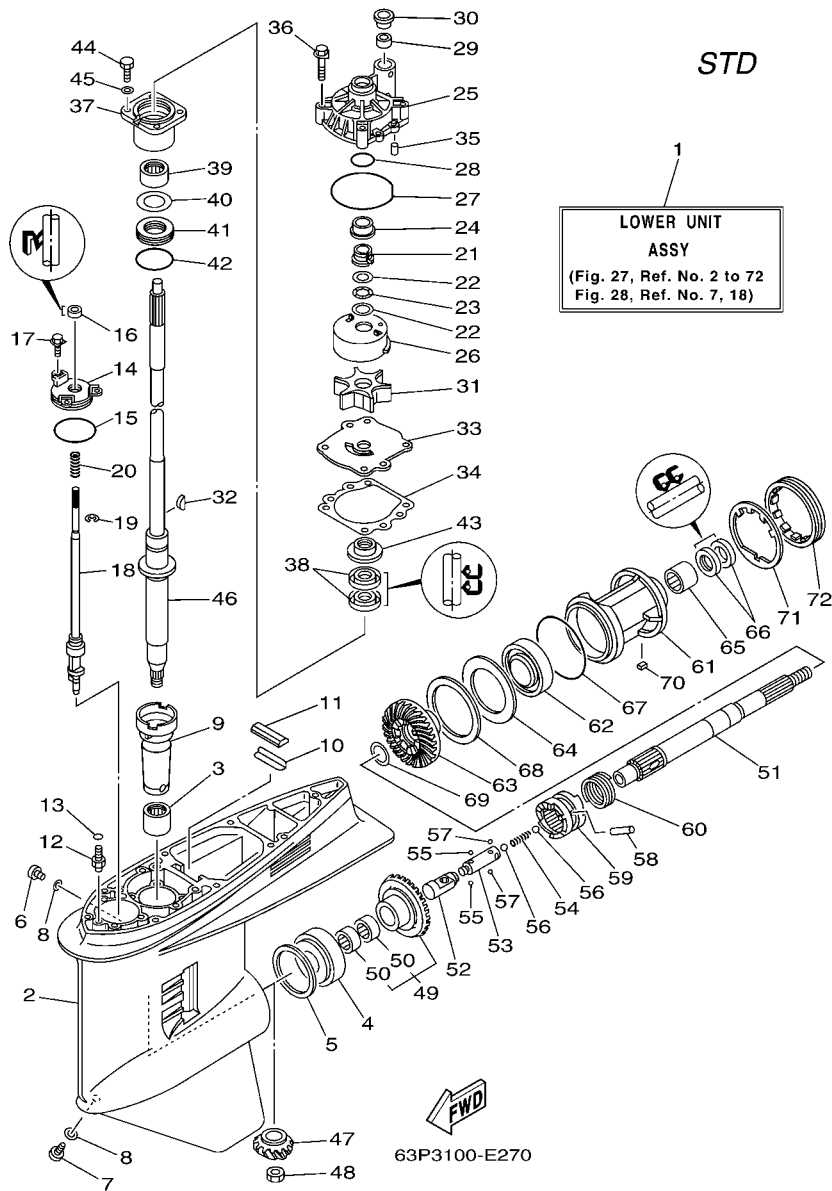


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
20	90501-11M10	SPRING, COMPRESSION	1			
21	61A-45538-00	SPACER 1	1			
22	90201-22M01	WASHER, PLATE	2			
23	90206-22M19	WASHER, WAVE	1			
24	61A-45527-00	COLLAR, DRIVE SHAFT	1			
25	61A-44311-01	HOUSING, WATER PUMP	1			
26	61A-44322-02	INSERT, CARTRIDGE	1			
27	93210-86M38	O-RING	1			
28	93210-37160	O-RING	1			
29	6E5-44365-00	DAMPER, WATER SEAL	1			
30	6E5-44312-00	COVER, WATER PUMP HOUSING	1			
31	6E5-44352-01	IMPELLER	1			
32	90280-04M05	KEY, WOODRUFF	1			
33	6G5-44323-00	OUTER PLATE, CARTRIDGE	1			
34	6E5-44315-A0	GASKET, WATER PUMP	1			
35	93606-12019	PIN, DOWEL	2			
36	90119-08M14	BOLT, WITH WASHER	4			
37	6E5-45331-00-94	HOUSING, BEARING	1			
38	93101-28M16	OIL SEAL	2			
39	93317-330U2	BEARING	1			
40	6E5-45587-01	SHIM (T:0.10MM)	1			UR
	6E5-45587-10	SHIM (T:0.12MM)	1			UR
	6E5-45587-20	SHIM (T:0.15MM)	1			UR
	6E5-45587-30	SHIM (T:0.18MM)	1			UR
	6E5-45587-40	SHIM (T:0.30MM)	1			UR
	6E5-45587-50	SHIM (T:0.40MM)	1			UR
	6E5-45587-60	SHIM (T:0.50MM)	1			UR

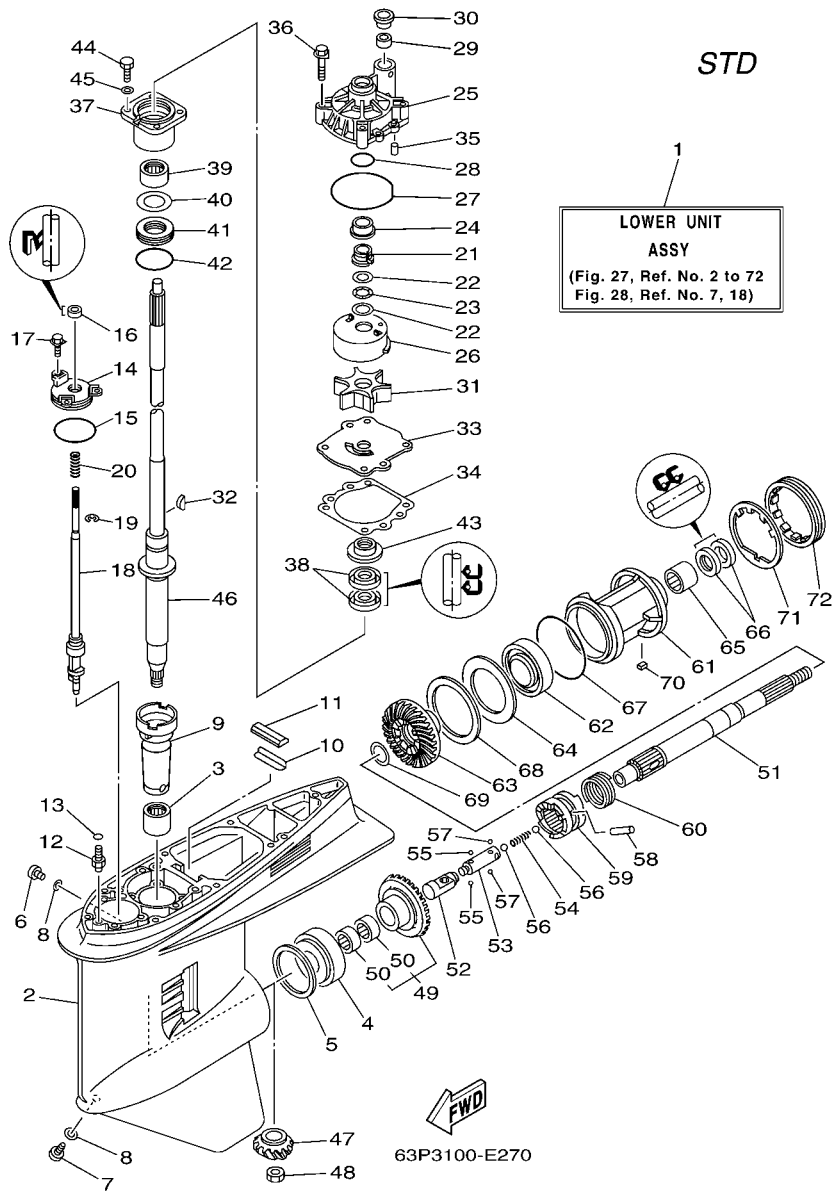


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
41	93341-930V2	BEARING	1		
42	93210-55M14	O-RING	1		
43	6E5-45344-00	COVER, OIL SEAL	1		
44	97095-08025	BOLT	4		
45	92995-08600	WASHER	4		
46	63P-45501-00	DRIVE SHAFT COMP.	1		L (20.3")
	63P-45501-10	DRIVE SHAFT COMP.	1		X (25.3")
47	63P-45551-00	PINION (14T)	1		
48	90170-16M01	NUT	1		
49	63P-45560-01	GEAR 1 (28T)	1		
50	93315-425V3	.BEARING	2		
51	6J9-45611-01	SHAFT, PROPELLER	1		
52	6E5-45641-03	SHIFTER	1		
53	6E5-45634-01	SLIDE, SHIFT	1		
54	90501-16M37	SPRING, COMPRESSION	1		
55	93507-32009	BALL	2		
56	93511-32017	BALL	2		
57	93503-16003	BALL	2		
58	90250-08M07	PIN, STRAIGHT	1		
59	63P-45631-01	CLUTCH, DOG	1		
60	6E5-45633-01	RING, CROSS PIN	1		
61	6J9-45332-00-8D	HOUSING, BEARING	1		
62	93306-209U0	BEARING	1		
63	63P-45571-01	GEAR 2 (28T)	1		
64	6G5-45576-10	WASHER, THRUST	1		
65	93315-43061	BEARING	1		
66	93101-30M17	OIL SEAL	2		

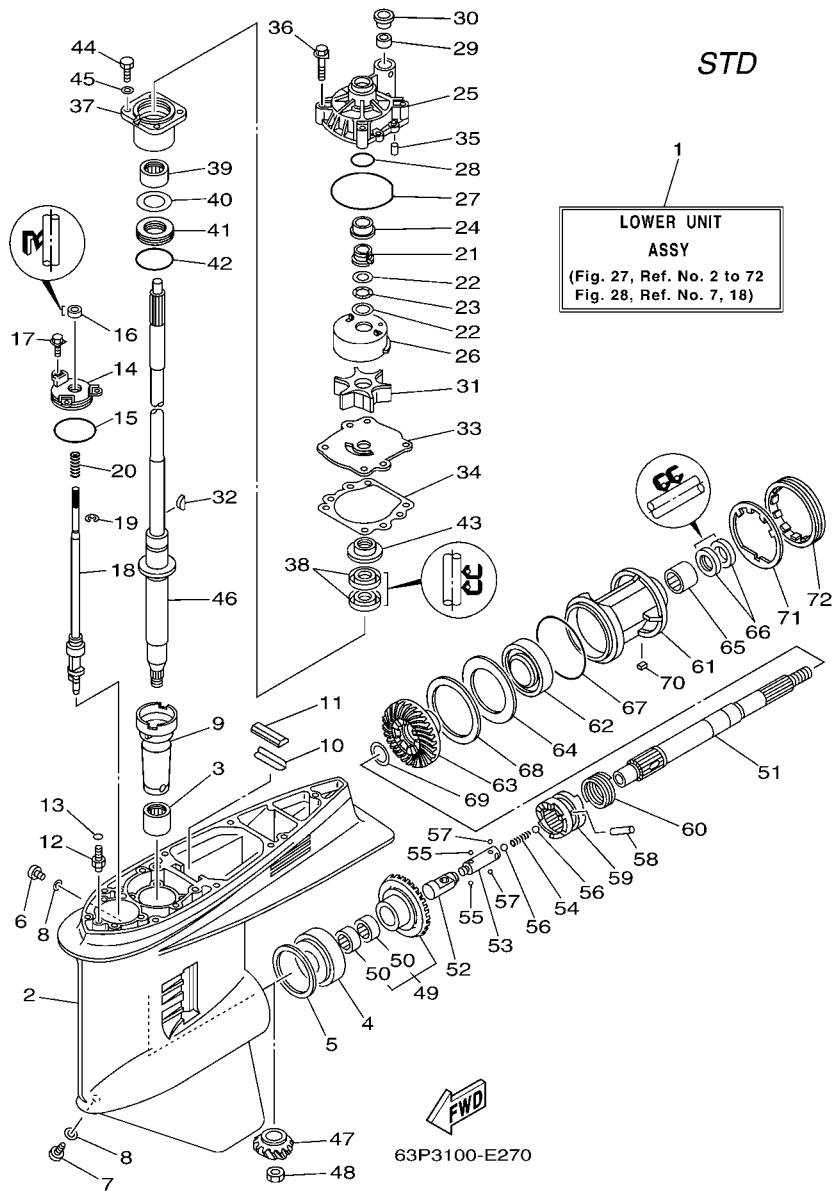
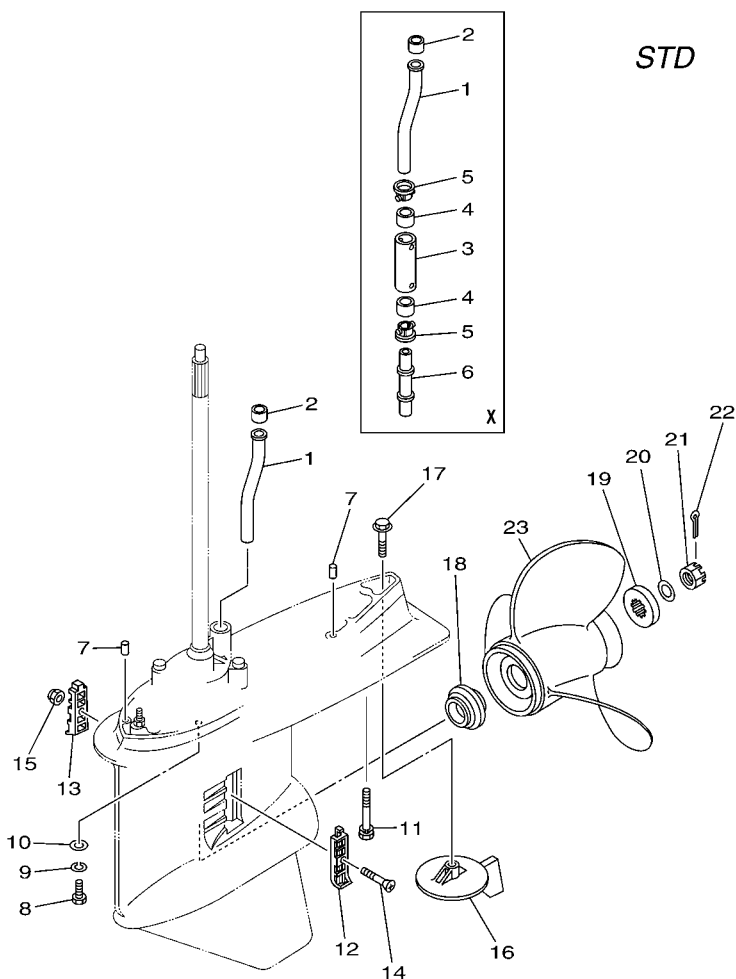


FIG. 27 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
67	93210-97M55	O-RING	1			
68	6G5-45577-02	SHIM (T:0.10MM)	1			UR
	6G5-45577-10	SHIM (T:0.12MM)	1			UR
	6G5-45577-20	SHIM (T:0.15MM)	1			UR
	6G5-45577-30	SHIM (T:0.18MM)	1			UR
	6G5-45577-40	SHIM (T:0.30MM)	1			UR
	6G5-45577-50	SHIM (T:0.40MM)	1			UR
	6G5-45577-60	SHIM (T:0.50MM)	1			UR
69	90201-30M92	WASHER, PLATE	1			
70	90282-04M00	KEY, STRAIGHT	1			
71	6G5-45383-01	WASHER, CLAW	1			
72	6G5-45384-02	NUT	1			

FIG. 28 LOWER CASING & DRIVE 2

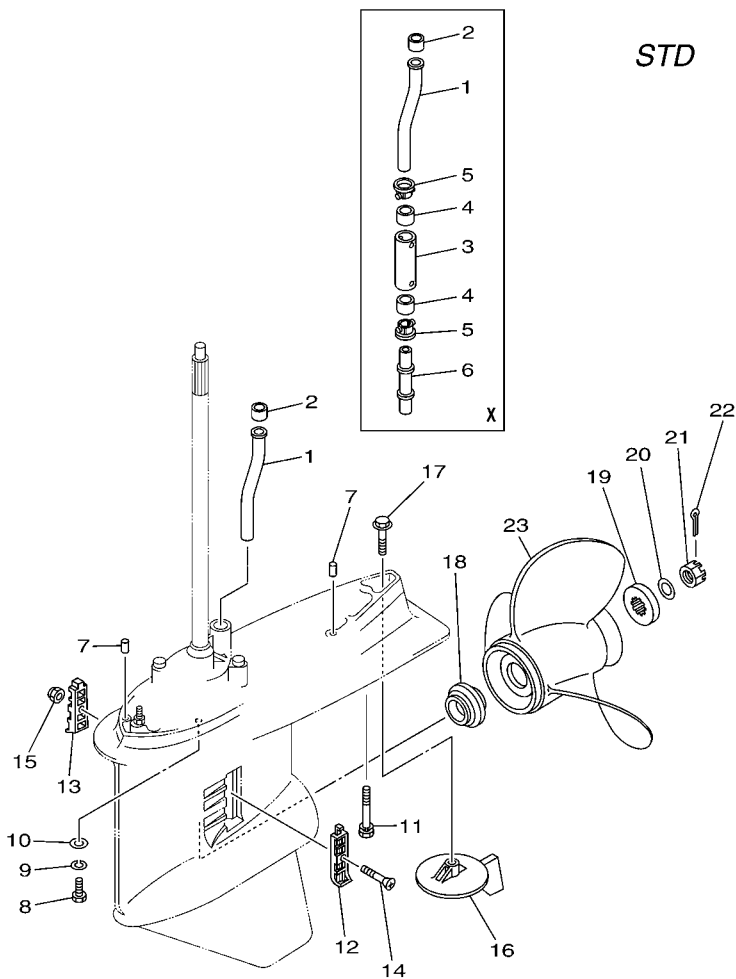


63P1010-C260

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
1	63P-44361-00	TUBE, WATER	1			
2	6E5-44365-00	DAMPER, WATER SEAL	1			
3	63P-44362-00	TUBE, WATER	1			X (25.3")
4	6E5-44365-00	DAMPER, WATER SEAL	2			X (25.3")
5	6E5-44312-00	COVER, WATER PUMP HOUSING	2			X (25.3")
6	63P-44363-00	TUBE, WATER 3	1			X (25.3")
7	93608-16M16	PIN, DOWEL	2			
8	97095-10045	BOLT	6			
9	92995-10100	WASHER	6			
10	92995-10600	WASHER	6			
11	90119-10MA2	BOLT, WITH WASHER	1			L (20.3")
	90119-10008	BOLT, WITH WASHER	1			X (25.3")
12	6J9-45214-00	COVER, WATER INLET 1	1			
13	6J9-45215-00	COVER, WATER INLET 2	1			
14	90152-05M08	SCREW, COUNTERSUNK	1			
15	90185-05002	NUT, SELF-LOCKING	1			
16	6J9-45371-01	TAB-TRIM	1			
17	90105-10M00	BOLT, FLANGE	1			
18	63P-45987-00	SPACER	1			
19	688-45997-01	SPACER	1			
20	92990-18200	WASHER	1			
21	90171-18M04	NUT, CASTLE	1			
22	91490-40030	PIN, COTTER	1			
23	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1			UR
	6G5-45943-01-98	PROPELLER (3X13-3/4"X21"-M)	1			UR
	6G5-45945-01-98	PROPELLER (3X14"X19"-M)	1			UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1			UR

C1

FIG. 28 LOWER CASING & DRIVE 2



  
63P1010-C260

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
23	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1			UR
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1			UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1			UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1			UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1			UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1			UR
	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1			UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1			UR
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M)	1			UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M)	1			UR
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M)	1			UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M)	1			UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M)	1			UR
	6J9-45970-10	PROPELLER (3X14-1/2"X25"-M)	1			UR
	6J9-45972-10	PROPELLER (3X14-1/2"X23"-M)	1			UR
	6J9-45974-10	PROPELLER (3X14-1/2"X27"-M)	1			UR
	6J9-45976-10	PROPELLER (3X14-1/2"X21"-M)	1			UR

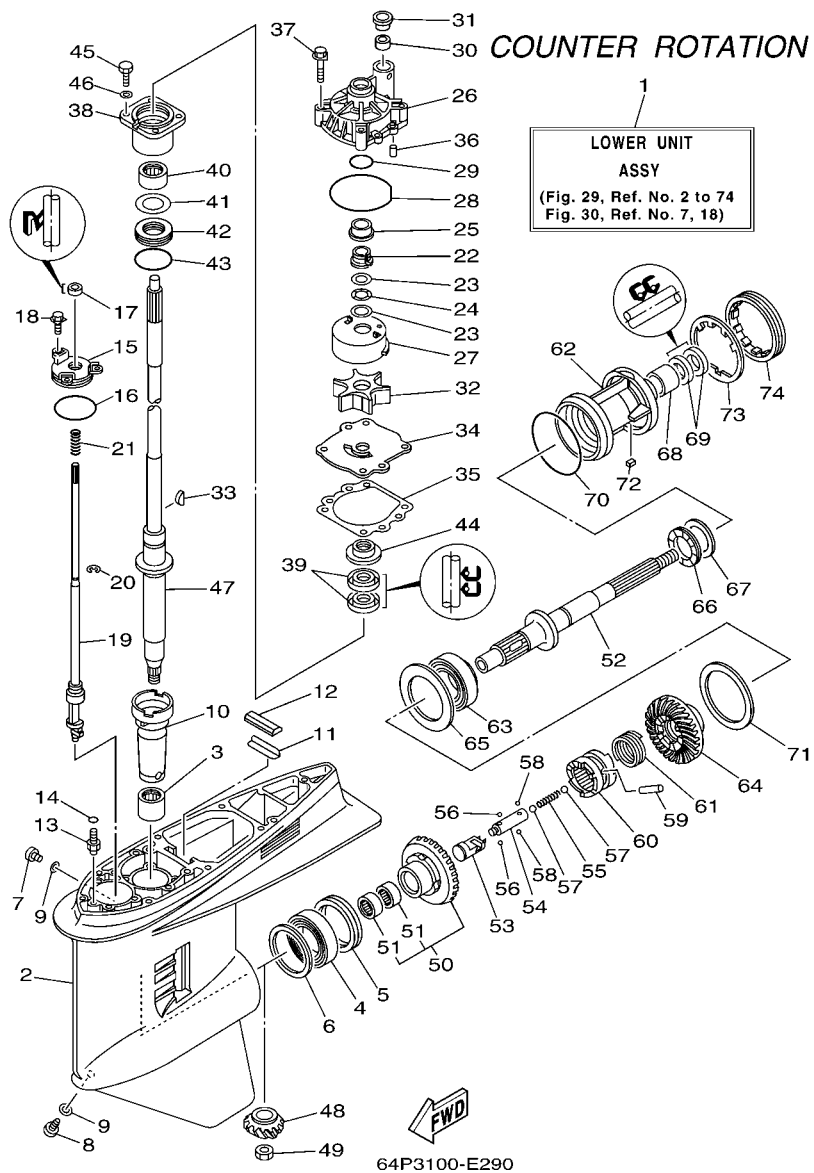
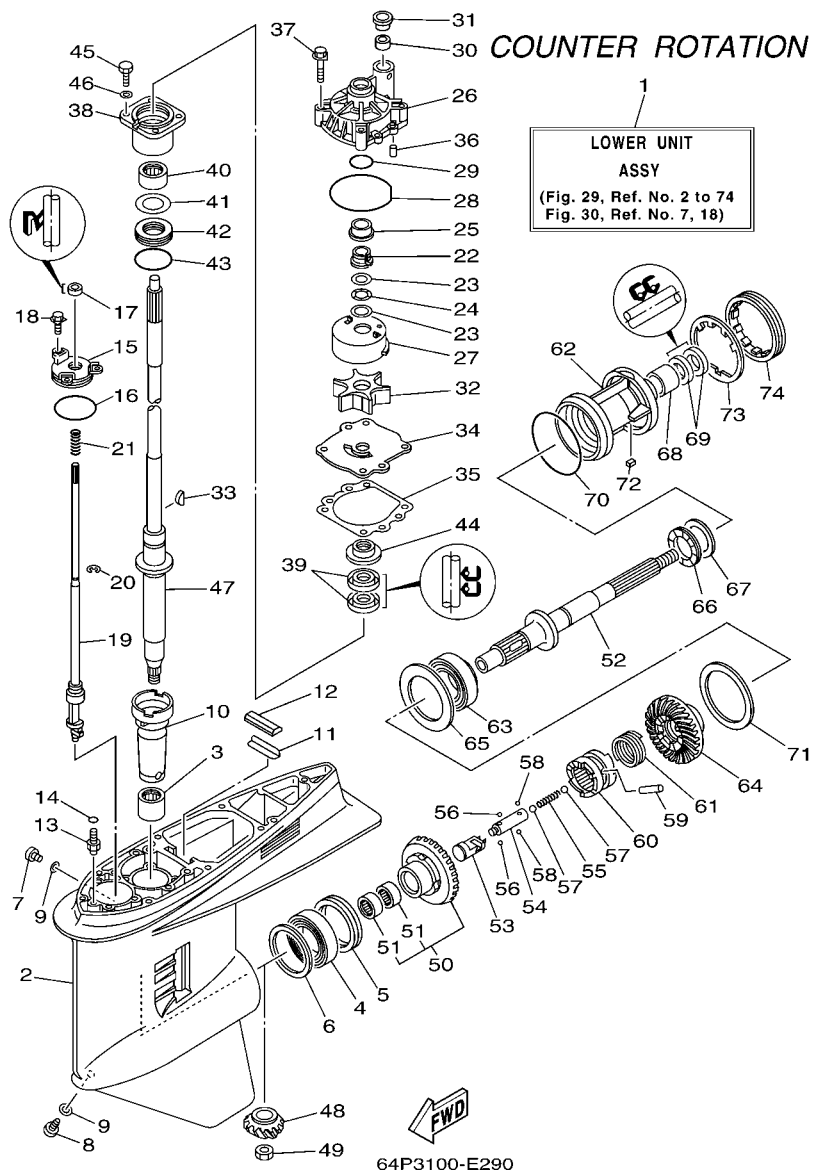


FIG. 29 LOWER CASING & DRIVE 3

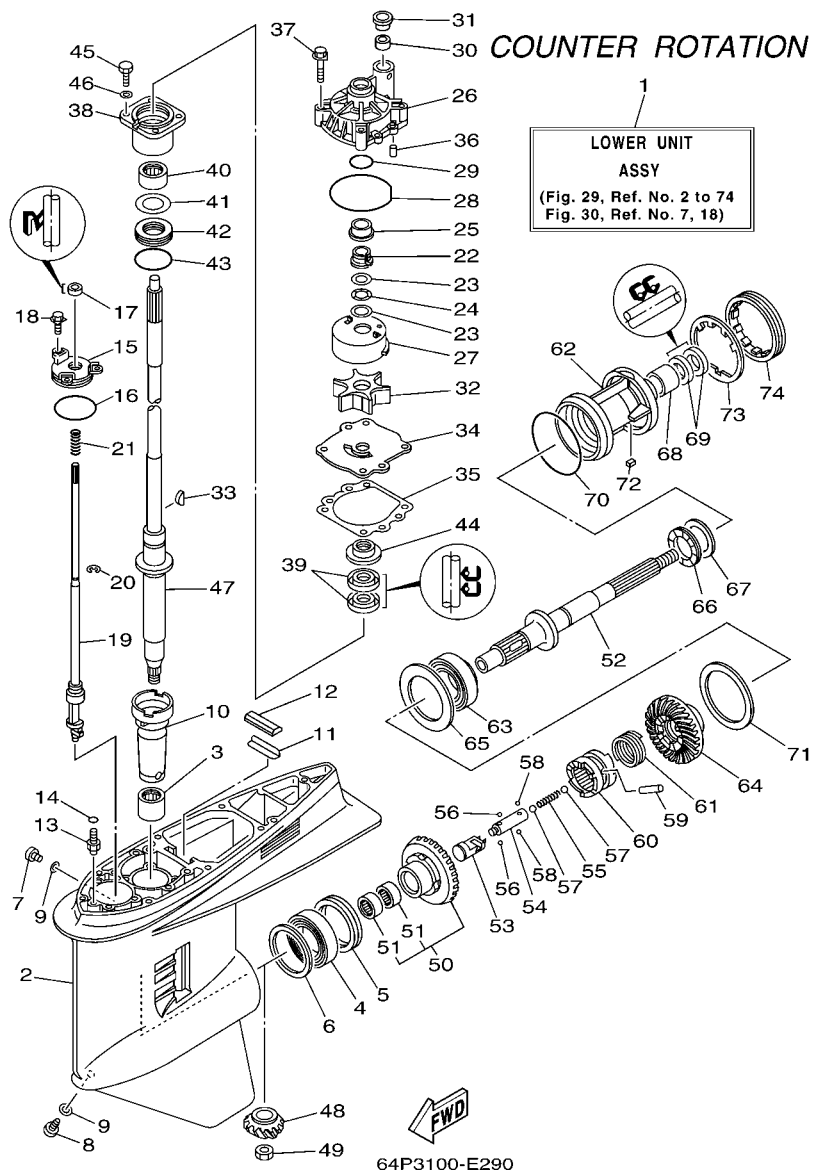
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	64P-45300-11-8D	LOWER UNIT ASSY		1	X (25.3"),LH
2	6J9-45301-05-8D	CASING, LOWER		1	
3	93311-928U5	BEARING		1	
4	93390-000U2	BEARING		1	
5	93341-465U4	BEARING		1	
6	6G5-45567-01	SHIM (T:0.10MM)		1	UR
	6G5-45567-10	SHIM (T:0.12MM)		1	UR
	6G5-45567-20	SHIM (T:0.15MM)		1	UR
	6G5-45567-30	SHIM (T:0.18MM)		1	UR
	6G5-45567-40	SHIM (T:0.30MM)		1	UR
	6G5-45567-50	SHIM (T:0.40MM)		1	UR
	6G5-45567-60	SHIM (T:0.50MM)		1	UR
7	90340-08002	PLUG, STRAIGHT SCREW		1	
8	688-45341-10	PLUG, DRAIN		1	
9	90430-08020	GASKET		2	
10	6G5-45536-01	SLEEVE, DRIVE SHAFT		1	
11	663-45376-00-94	GUIDE, SEAL DAMPER		1	
12	688-45375-00	DAMPER, SEAL		1	
13	63P-45378-00	NIPPLE, HOSE		1	
14	93210-07003	O-RING		1	
15	6E5-45321-00	PLATE		1	
16	93210-58144	O-RING		1	
17	93106-09014	OIL SEAL		1	
18	90119-06M10	BOLT, WITH WASHER		3	
19	64P-44150-10	SHIFT CAM ASSY		1	X (25.3"),LH
20	99001-08600	CIRCLIP		1	
21	90501-11M10	SPRING, COMPRESSION		1	





**FIG. 29 LOWER CASING & DRIVE 3**

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
22	61A-45538-00	SPACER 1		1	
23	90201-22M01	WASHER, PLATE		2	
24	90206-22M19	WASHER, WAVE		1	
25	61A-45527-00	COLLAR, DRIVE SHAFT		1	
26	61A-44311-01	HOUSING, WATER PUMP		1	
27	61A-44322-02	INSERT, CARTRIDGE		1	
28	93210-86M38	O-RING		1	
29	93210-37160	O-RING		1	
30	6E5-44365-00	DAMPER, WATER SEAL		1	
31	6E5-44312-00	COVER, WATER PUMP HOUSING		1	
32	6E5-44352-01	IMPELLER		1	
33	90280-04M05	KEY, WOODRUFF		1	
34	6G5-44323-00	OUTER PLATE, CARTRIDGE		1	
35	6E5-44315-A0	GASKET, WATER PUMP		1	
36	93606-12019	PIN, DOWEL		2	
37	90119-08M14	BOLT, WITH WASHER		4	
38	6E5-45331-00-94	HOUSING, BEARING		1	
39	93101-28M16	OIL SEAL		2	
40	93317-330U2	BEARING		1	
41	6E5-45587-01	SHIM (T:0.10MM)		1	UR
	6E5-45587-10	SHIM (T:0.12MM)		1	UR
	6E5-45587-20	SHIM (T:0.15MM)		1	UR
	6E5-45587-30	SHIM (T:0.18MM)		1	UR
	6E5-45587-40	SHIM (T:0.30MM)		1	UR
	6E5-45587-50	SHIM (T:0.40MM)		1	UR
	6E5-45587-60	SHIM (T:0.50MM)		1	UR
42	93341-930V2	BEARING		1	



**FIG. 29 LOWER CASING & DRIVE 3**

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
43	93210-55M14	O-RING		1	
44	6E5-45344-00	COVER, OIL SEAL		1	
45	97095-08025	BOLT		4	
46	92995-08600	WASHER		4	
47	63P-45501-10	DRIVE SHAFT COMP.		1	X (25.3")
48	63P-45551-00	PINION (14T)		1	
49	90170-16M01	NUT		1	
50	64P-45560-01	GEAR 1 (28T)		1	
51	93315-425V3	.BEARING		2	
52	6K1-45611-10	SHAFT, PROPELLER		1	
53	6K1-45641-01	SHIFTER		1	
54	6E5-45634-01	SLIDE, SHIFT		1	
55	90501-16M37	SPRING, COMPRESSION		1	
56	93507-32009	BALL		2	
57	93511-32017	BALL		2	
58	93503-16003	BALL		2	
59	90250-08M07	PIN, STRAIGHT		1	
60	63P-45631-01	CLUTCH, DOG		1	
61	6E5-45633-01	RING, CROSS PIN		1	
62	6K1-45332-01-8D	HOUSING, BEARING		1	
63	93332-00048	BEARING		1	
64	64P-45570-01	GEAR 2 (28T)		1	
65	6K1-45576-00	WASHER, THRUST		1	
66	93341-440U5	BEARING		1	UR
67	6K1-45578-01	SHIM (T:0.10MM)		1	UR
	6K1-45578-10	SHIM (T:0.12MM)		1	UR
	6K1-45578-20	SHIM (T:0.15MM)		1	UR

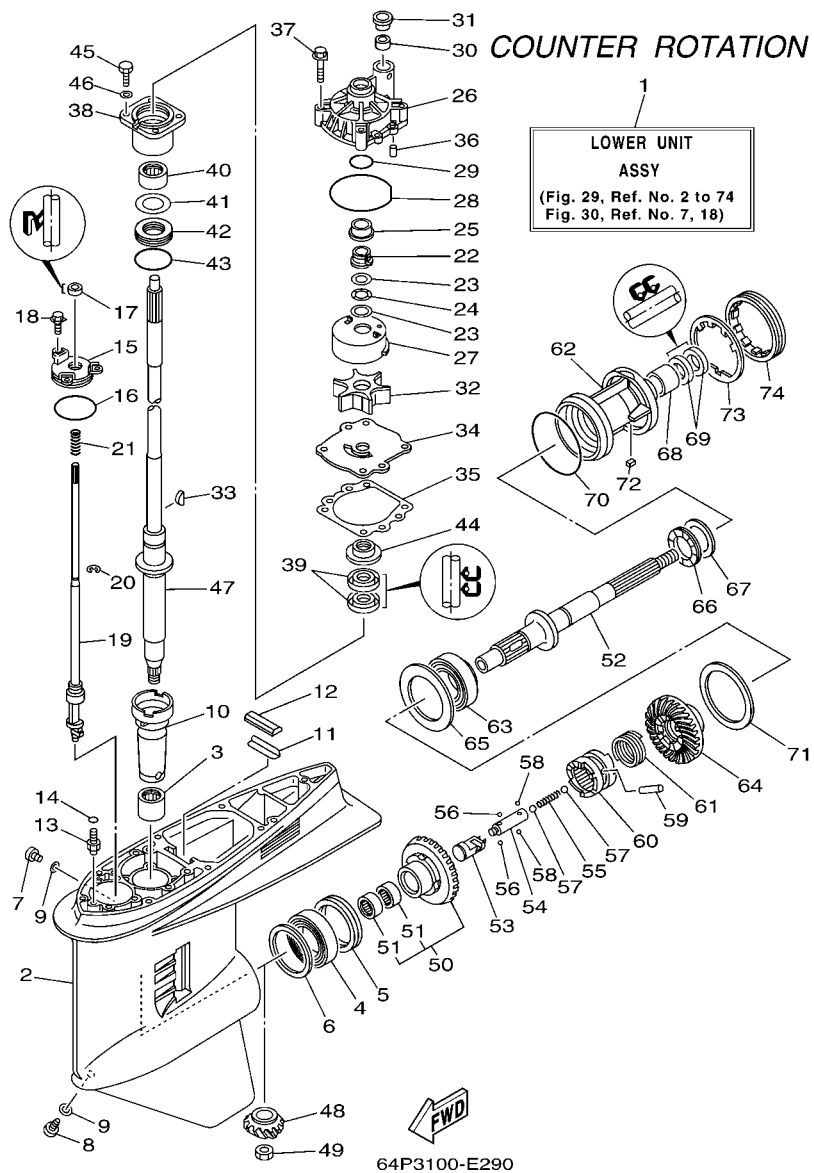
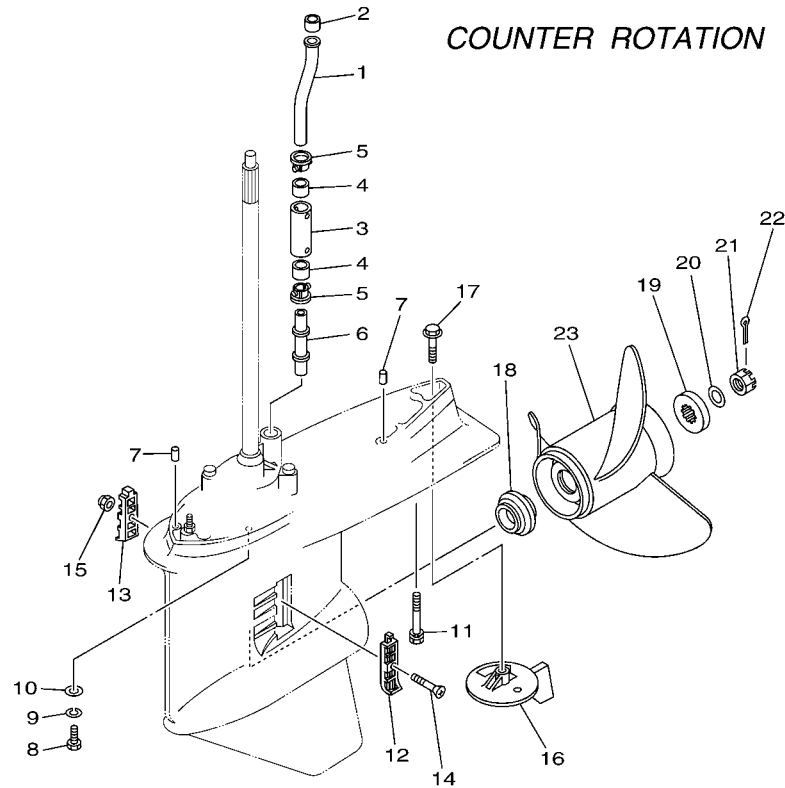


FIG. 29 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
67	6K1-45578-30	SHIM (T:0.18MM)		1	UR
	6K1-45578-40	SHIM (T:0.30MM)		1	UR
	6K1-45578-50	SHIM (T:0.40MM)		1	UR
	6K1-45578-60	SHIM (T:0.50MM)		1	UR
68	93315-43061	BEARING		1	
69	93101-30M17	OIL SEAL		2	
70	93210-97M55	O-RING		1	
71	6G5-45577-02	SHIM (T:0.10MM)		1	UR
	6G5-45577-10	SHIM (T:0.12MM)		1	UR
	6G5-45577-20	SHIM (T:0.15MM)		1	UR
	6G5-45577-30	SHIM (T:0.18MM)		1	UR
	6G5-45577-40	SHIM (T:0.30MM)		1	UR
	6G5-45577-50	SHIM (T:0.40MM)		1	UR
	6G5-45577-60	SHIM (T:0.50MM)		1	UR
72	90282-04M00	KEY, STRAIGHT		1	
73	6G5-45383-01	WASHER, CLAW		1	
74	6G5-45384-02	NUT		1	

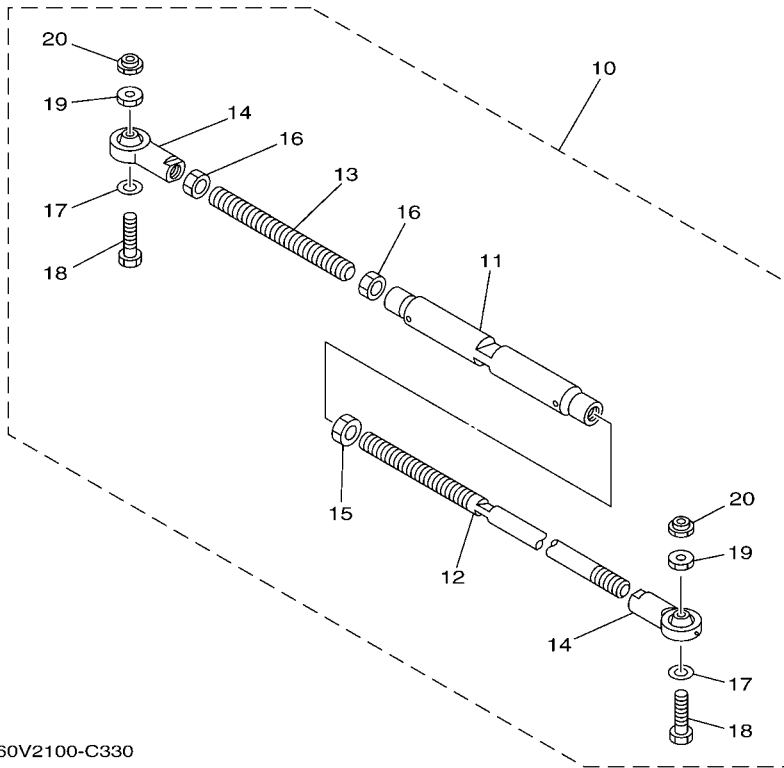
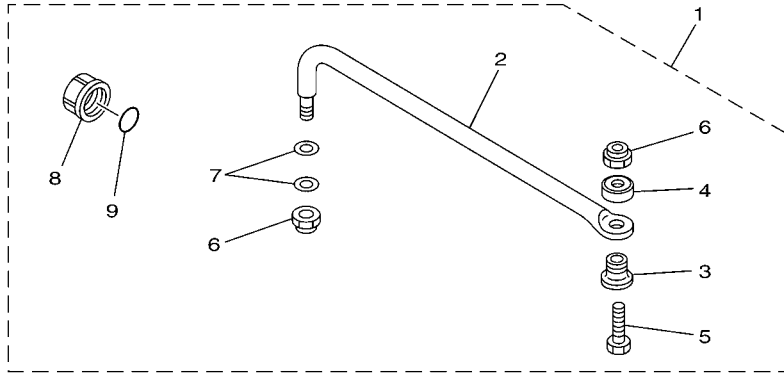
**FIG. 30 LOWER CASING & DRIVE 4**



**FWD**  
64P1010-C280

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
1	63P-44361-00	TUBE, WATER		1		
2	6E5-44365-00	DAMPER, WATER SEAL		1		
3	63P-44362-00	TUBE, WATER		1		X (25.3")
4	6E5-44365-00	DAMPER, WATER SEAL		2		X (25.3")
5	6E5-44312-00	COVER, WATER PUMP HOUSING		2		X (25.3")
6	63P-44363-00	TUBE, WATER 3		1		X (25.3")
7	93608-16M16	PIN, DOWEL		2		
8	97095-10045	BOLT		6		
9	92995-10100	WASHER		6		
10	92995-10600	WASHER		6		
11	90119-10008	BOLT, WITH WASHER		1		X (25.3")
12	6J9-45214-00	COVER, WATER INLET 1		1		
13	6J9-45215-00	COVER, WATER INLET 2		1		
14	90152-05M08	SCREW, COUNTERSUNK		1		
15	90185-05002	NUT, SELF-LOCKING		1		
16	6K1-45371-02	TAB-TRIM		1		
17	90105-10M00	BOLT, FLANGE		1		
18	63P-45987-00	SPACER		1		
19	688-45997-01	SPACER		1		
20	92990-18200	WASHER		1		
21	90171-18M04	NUT, CASTLE		1		
22	91490-40030	PIN, COTTER		1		
23	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML)		1		UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML)		1		UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1)		1		UR
	6K1-45976-00-98	PROPELLER (3X13-3/8"X23"-ML)		1		UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1)		1		UR



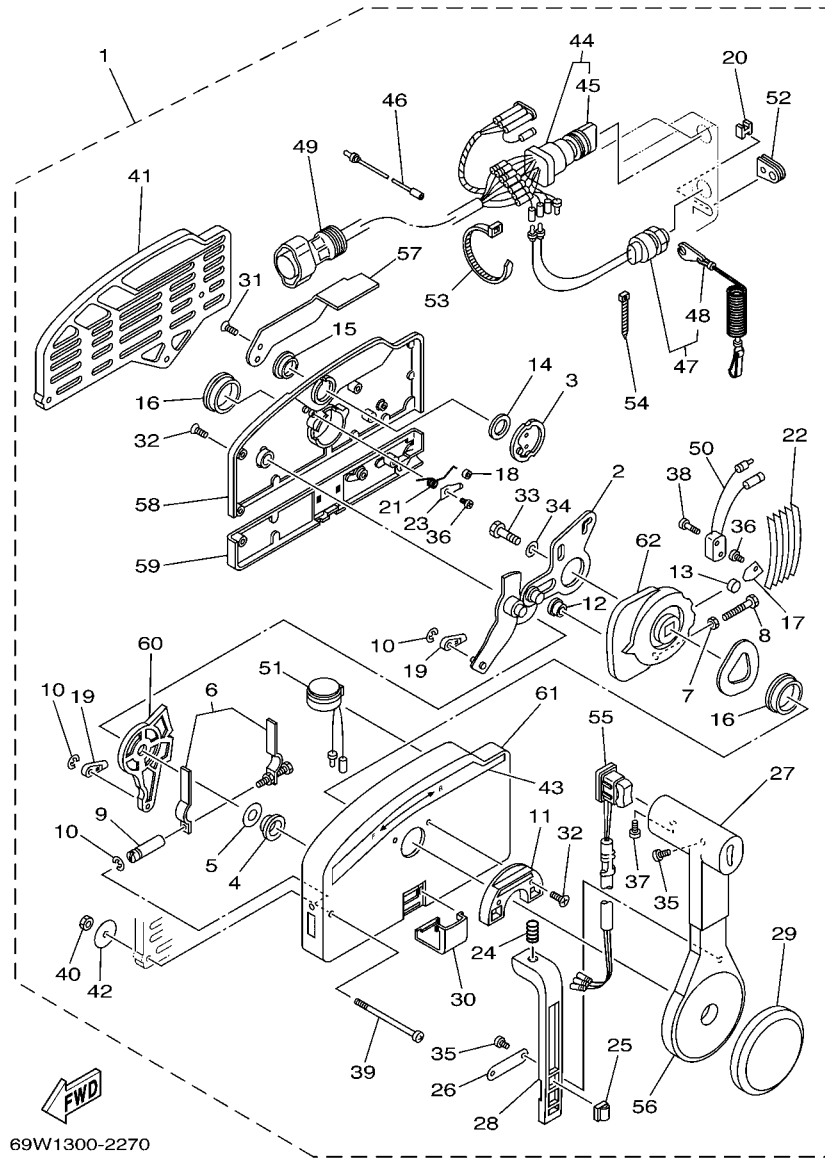


60V2100-C330

FIG. 31 STEERING GUIDE

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT	1				AP
2	6E5-61351-01	.ROD, STEERING LINK	1				
3	90387-10M61	.COLLAR	1				
4	90560-12M01	.SPACER	1				
5	6E5-61355-00	.BOLT	1				
6	90185-09M01	.NUT, SELF-LOCKING	2				
7	90201-10M20	.WASHER, PLATE	2				
8	6E5-43145-01	.CAP, CLAMP BRACKET	1				
9	93210-16275	.O-RING	1				
10	6E5-61301-01	TWIN KIT (L:600-800MM)	1				AP
11	6E5-61313-00	.ADJUSTER	1				
12	6E5-61311-11	.TIE BAR	1				
13	6E5-61315-00	.TIE BAR	1				
14	6E5-61303-00	.STEERING EYE COMP.	2				
15	90170-14M06	.NUT	1				
16	95380-14700	.NUT	2				
17	90201-10M76	.WASHER, PLATE	2				
18	90101-09M70	.BOLT	2				
19	90170-09M05	.NUT	2				
20	90185-09M01	.NUT, SELF-LOCKING	2				





69W1300-2270

FIG. 33 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	703-48207-17	REMOTE CONTROL ASSY (10P)	1		AP BRA WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1		
3	703-48153-00	.SHAFT, FREE ACCEL.	1		
4	703-48235-00	.BUSHING	1		
5	703-48268-00	.SPACER	1		
6	703-48264-00	.FRICTION, THROTTLE	1		
7	95380-05600	.NUT	1		
8	97380-05025	.BOLT	1		
9	703-48265-00	.SHAFT, FRICTION	1		
10	93430-06024	.CIRCLIP	3		
11	703-48245-00	.PLATE, LOCK	1		
12	703-48252-00	.ROLLER, CAM	1		
13	701-48248-00	.ROLLER, FREE ACCEL.	1		
14	703-48198-00	.WASHER, WAVE	1		
15	703-48243-00	.BUSHING	1		
16	703-48236-00	.BUSHING 1	2		
17	703-48189-00	.RETAINER	1		
18	703-48234-00	.ROLLER, DETENT	1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2		
20	703-48358-00	.ANCHOR, CABLE	1		
21	703-48244-00	.SPRING, FREE ACCEL.	1		
22	703-48238-00	.SPRING, DETENT	5		
23	703-48246-00	.SPACER	1		
24	703-48227-00	.SPRING, NEUTRAL LOCK	1		
25	703-82594-00	.CLAMP	1		WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1		
27	703-48222-00	.GRIP, CONTROL LEVER	1		SINGLE



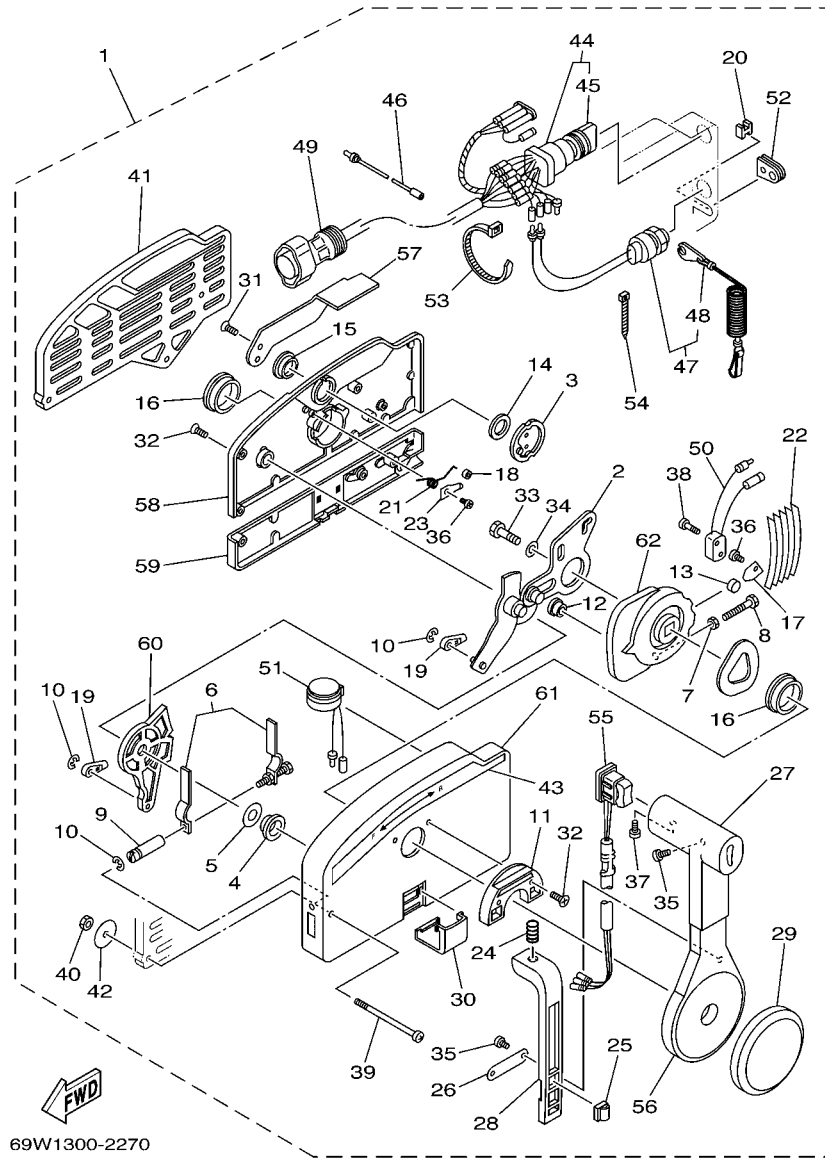
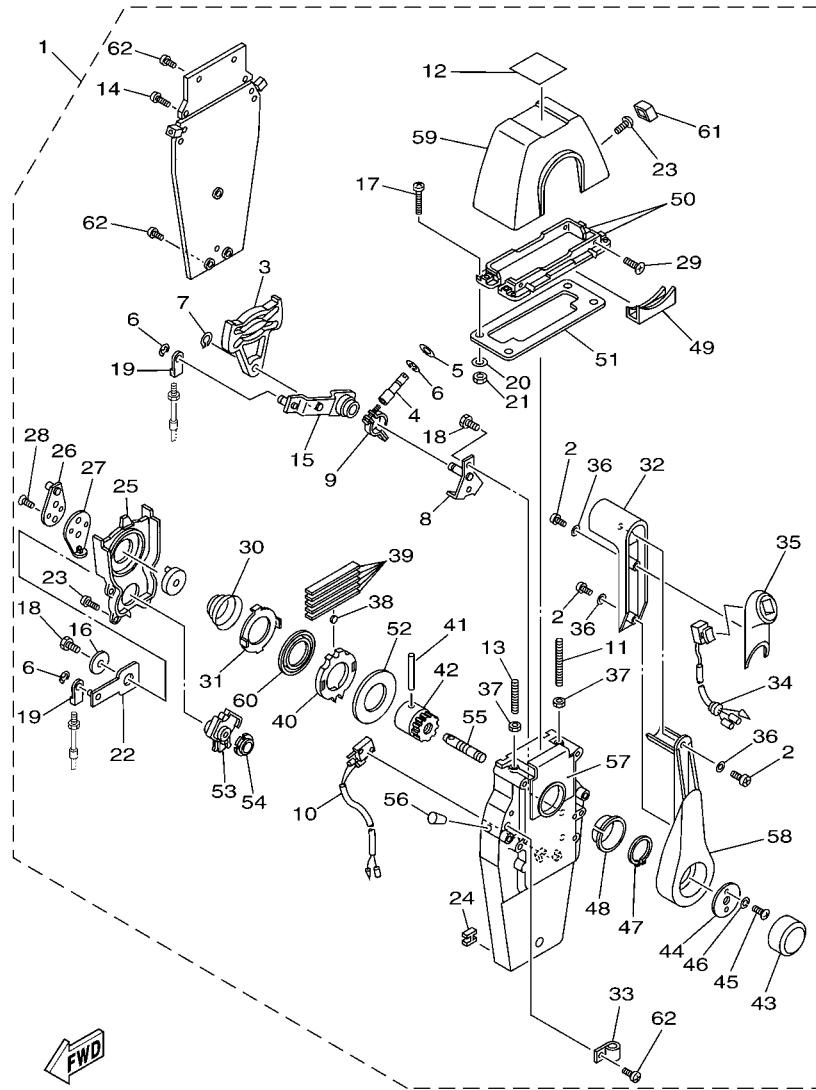


FIG. 33 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
28	703-48223-00	.LOCK, NEUTRAL	1		
29	703-48225-00	.COVER	1		
30	703-48219-00	.COVER, LEAD	1		
31	703-48281-00	.SCREW	2		
32	703-48282-00	.SCREW	7		
33	97380-08030	.BOLT	1		
34	92990-08600	.WASHER, PLATE	1		
35	98580-04010	.SCREW, PAN HEAD	3		
36	98580-04006	.SCREW, PAN HEAD	2		
37	98580-05010	.SCREW, PAN HEAD	1		
38	98580-03015	.SCREW, PAN HEAD	2		
39	703-48291-10	.SCREW (M6)	3		
40	95380-06600	.NUT, HEXAGON	3		
41	703-48293-10	.SPACER, REMOTE CONTROL	1		SINGLE
42	701-48287-00	.WASHER	3		
43	703-48215-00	.GRAPHIC	1		
44	703-82510-43	.MAIN SWITCH ASSY	1		
45	703-82577-00	..CAP, KEY	1		
46	703-82531-00	.WIRE, LEAD	1		
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1		
48	682-82556-00	..STOPPER	1		
49	688-8258A-20	.EXTENSION, WIRE HARNESS	1		L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1		
51	703-83383-02	.BUZZER	1		
52	703-48284-10	.GROMMET	1		
53	703-82591-00	.BAND	3		
54	703-82592-00	.BAND	1		

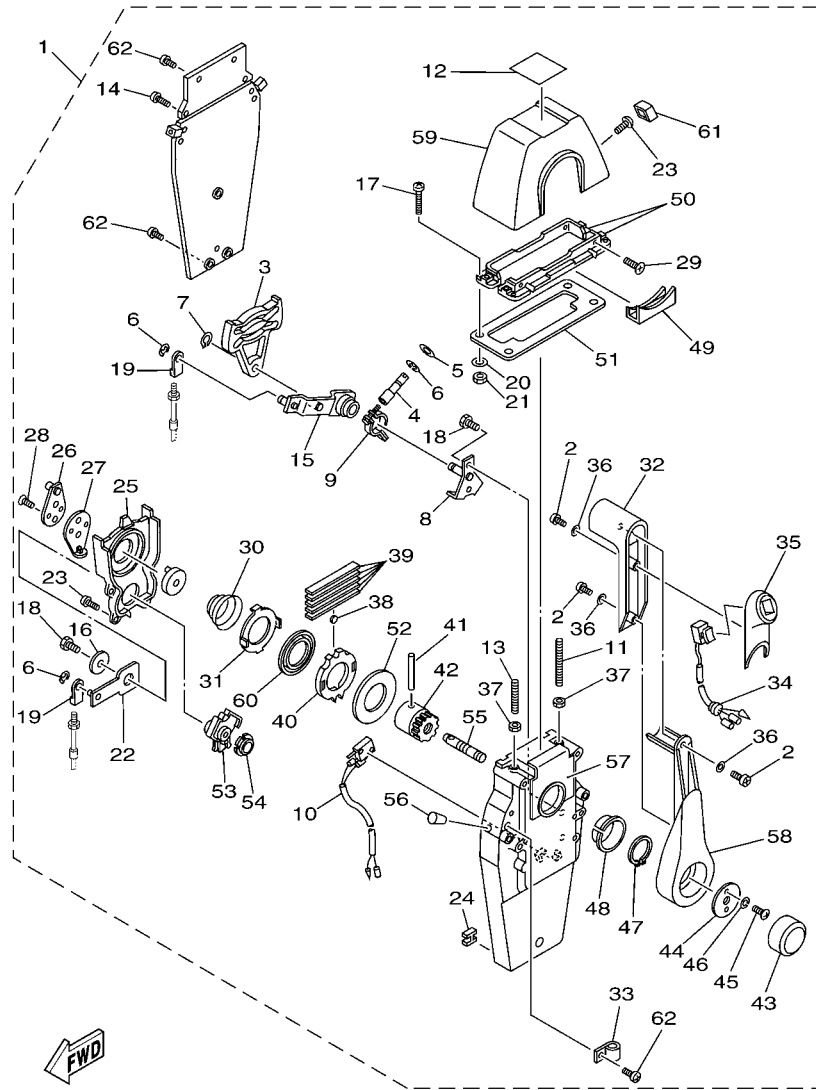




63P2100-D341

FIG. 34 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	704-48205-P0	REMOTE CONTROL ASSY (LEFT)	1		AP CAR WITH PT/T SW.
2	704-48128-00	.SCREW 2	3		
3	EL8-48251-00	.PLATE, CAM	1		
4	704-48265-00	.SHAFT, FRICTION	1		
5	701-48246-00	.SPACER	1		
6	93430-06024	.CIRCLIP	4		
7	EL8-48259-00	.CIRCLIP 1	1		
8	704-48262-00	.SHAFT, THROTTLE	1		
9	704-48264-00	.THROTTLE, FRICTION	1		
10	704-82540-20	.NEUTRAL SWITCH ASSY	1		
11	EL8-48281-00	.SCREW	1		
12	704-48215-20	.GRAPHIC	1		
13	704-48281-00	.SCREW	1		
14	97890-05025	.SCREW, PAN HEAD	2		
15	704-48261-00	.ARM, THROTTLE	1		
16	EL8-48191-00	.WASHER 1	1		
17	704-48283-00	.SCREW	4		
18	97380-06018	.BOLT	3		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2		
20	704-48287-00	.WASHER	4		
21	95380-05600	.NUT	4		
22	704-48271-00	.ARM, SHIFT	1		
23	EL8-48127-00	.SCREW 1	10		
24	703-48358-00	.ANCHOR, CABLE	1		
25	704-48231-00	.HOUSING, GEAR	1		
26	EL8-48241-00	.ARM, DRIVE	1		
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING	1		

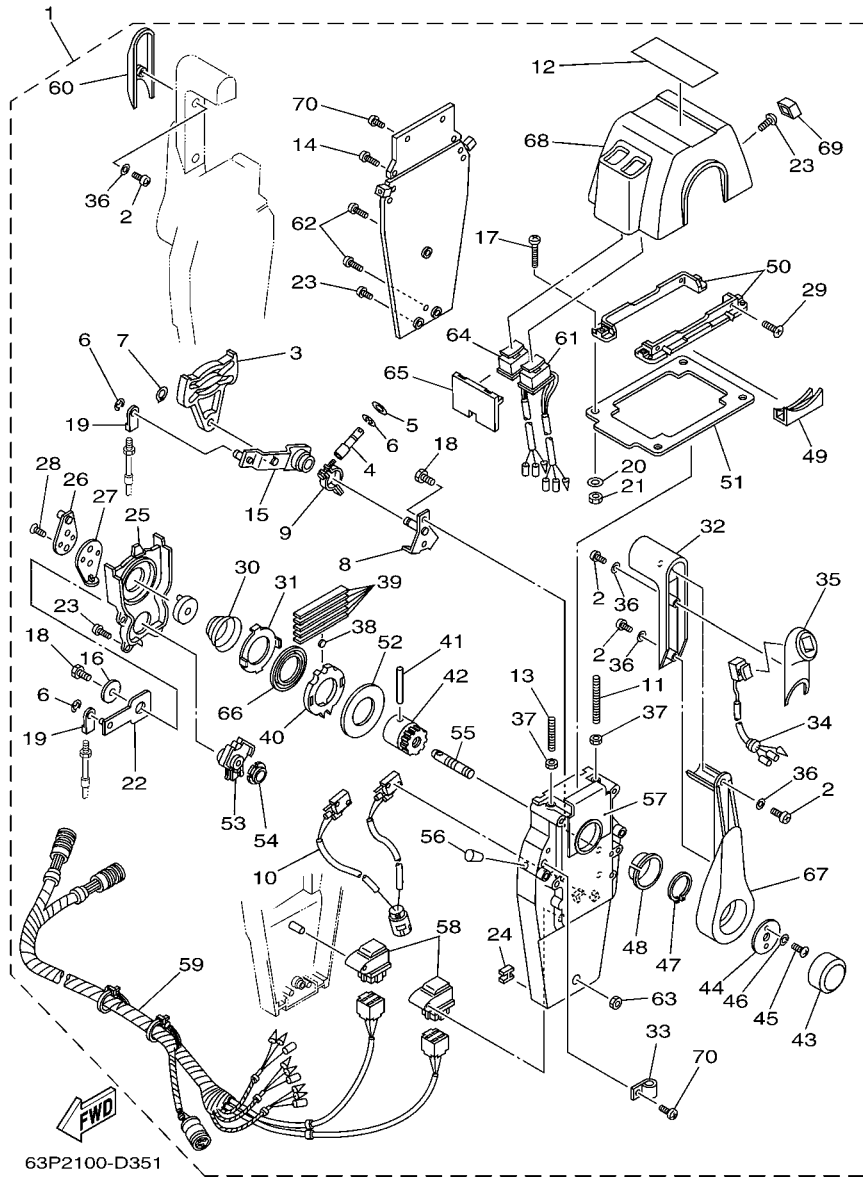


63P2100-D341

FIG. 34 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
28	92780-06020	.SCREW, FLAT HEAD	2		
29	98780-05018	.SCREW, FLAT HEAD	4		
30	EL8-48244-00	.SPRING, FREE ACCEL.	1		
31	EL8-48245-00	.PLATE, LOCK	1		
32	704-48222-P0	.GRIP, CONTROL LEVER	1		
33	704-82594-00	.CLAMP	1		
34	704-82563-40	.TRIM & TILT SWITCH ASSY	1		
35	704-48229-P1	.GRIP, CONTROL LEVER	1		
36	92990-05300	.WASHER, INTERNAL TOOTH	3		
37	95380-06600	.NUT, HEXAGON	2		
38	701-48248-00	.ROLLER, FREE ACCEL.	1		
39	704-48238-00	.SPRING, DETENT	5		
40	704-48232-P1	.GEAR	1		
41	EL8-48164-00	.PIN 2	1		
42	704-48242-10	.SHAFT, DRIVE	1		
43	6X3-48225-20	.COVER	1		
44	704-48192-00	.WASHER 2	1		
45	97890-06018	.SCREW, PAN HEAD	2		
46	92990-06300	.WASHER, INTERNAL TOOTH	2		
47	EL8-48279-00	.CIRCLIP 2	1		
48	704-48234-00	.BUSHING 1	1		
49	704-48219-P0	.COVER, LEAD	1		
50	704-48144-10	.PLATE, STOPPER 2	2		
51	704-48176-00	.GROMMET	1		
52	704-48192-P0	.WASHER 2	1		
53	704-48233-00	.GEAR 2	1		
54	704-48235-00	.BUSHING	1		





63P2100-D351

FIG. 35 REMOTE CONTROL ASSY 3

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	704-48207-P0	REMOTE CONTROL ASSY		1	AP WITH PT/T SW.
2	704-48128-00	.SCREW 2		6	
3	EL8-48251-00	.PLATE, CAM		2	
4	704-48265-00	.SHAFT, FRICTION		2	
5	701-48246-00	.SPACER		2	
6	93430-06024	.CIRCLIP		8	
7	EL8-48259-00	.CIRCLIP 1		2	
8	704-48262-00	.SHAFT, THROTTLE		2	
9	704-48264-00	.THROTTLE, FRICTION		2	
10	704-82540-30	.NEUTRAL SWITCH ASSY		1	
11	EL8-48281-00	.SCREW		2	
12	704-48215-30	.GRAPHIC		1	
13	704-48281-00	.SCREW		2	
14	97890-05025	.SCREW, PAN HEAD		4	
15	704-48261-00	.ARM, THROTTLE		2	
16	EL8-48191-00	.WASHER 1		2	
17	704-48283-00	.SCREW		4	
18	97380-06018	.BOLT		6	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2		4	
20	704-48287-00	.WASHER		4	
21	95380-05600	.NUT		4	
22	704-48271-00	.ARM, SHIFT		2	
23	EL8-48127-00	.SCREW 1		18	
24	703-48358-00	.ANCHOR, CABLE		2	
25	704-48231-00	.HOUSING, GEAR		2	
26	EL8-48241-00	.ARM, DRIVE		2	
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING		2	

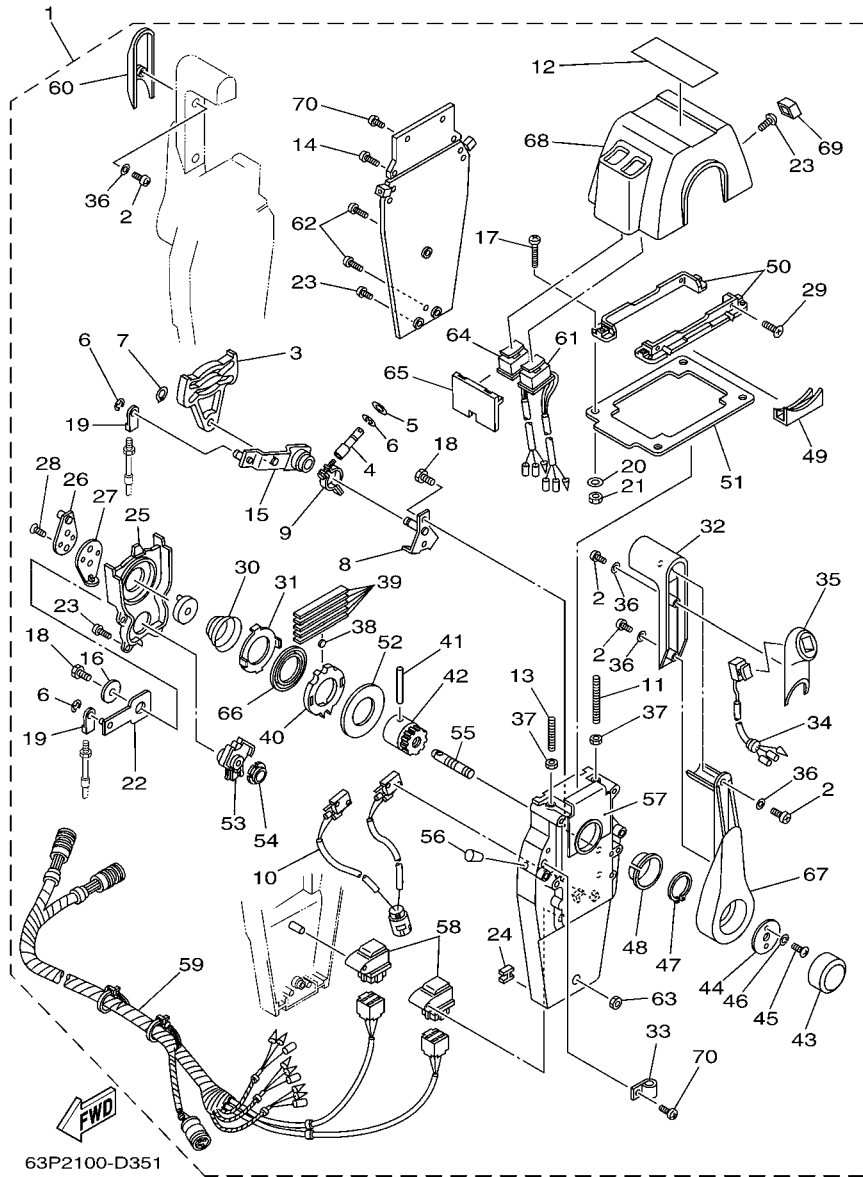


FIG. 35 REMOTE CONTROL ASSY 3

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
28	92780-06020	.SCREW, FLAT HEAD		4	
29	98780-05018	.SCREW, FLAT HEAD		4	
30	EL8-48244-00	.SPRING, FREE ACCEL.		2	
31	EL8-48245-00	.PLATE, LOCK		2	
32	704-48222-P0	.GRIP, CONTROL LEVER		2	
33	704-82594-00	.CLAMP		1	
34	704-82563-50	.TRIM & TILT SWITCH ASSY		1	
35	704-48229-P1	.GRIP, CONTROL LEVER		1	
36	92990-05300	.WASHER, INTERNAL TOOTH		6	
37	95380-06600	.NUT, HEXAGON		4	
38	701-48248-00	.ROLLER, FREE ACCEL.		2	
39	704-48238-00	.SPRING, DETENT		10	
40	704-48232-P1	.GEAR		2	
41	EL8-48164-00	.PIN 2		2	
42	704-48242-10	.SHAFT, DRIVE		2	
43	6X3-48225-20	.COVER		2	
44	704-48192-00	.WASHER 2		2	
45	97890-06018	.SCREW, PAN HEAD		4	
46	92990-06300	.WASHER, INTERNAL TOOTH		4	
47	EL8-48279-00	.CIRCLIP 2		2	
48	704-48234-00	.BUSHING 1		2	
49	704-48219-P0	.COVER, LEAD		2	
50	704-48144-20	.PLATE, STOPPER 2		2	
51	704-48176-10	.GROMMET		1	
52	704-48192-P0	.WASHER 2		2	
53	704-48233-00	.GEAR 2		2	
54	704-48235-00	.BUSHING		2	

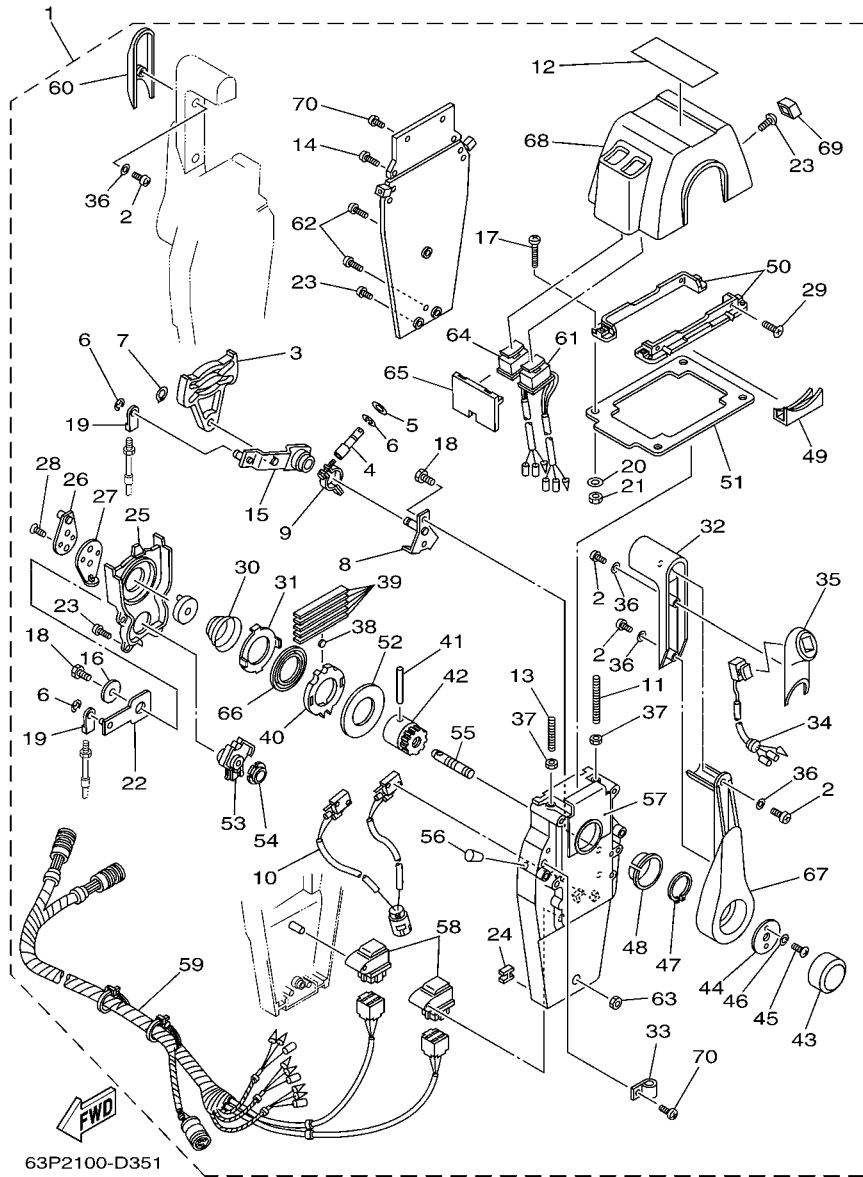


FIG. 35 REMOTE CONTROL ASSY 3

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
55	704-48153-00	.SHAFT, FREE ACCEL.		2	
56	704-48166-00	.PLUG		2	
57	704-48284-P0	.GROMMET		2	
58	704-81950-10	.RELAY ASSY		2	
59	704-82590-10	.WIRE HARNESS ASSY		1	
60	704-48229-00	.GRIP, CONTROL LEVER		1	
61	704-82563-H0	.TRIM & TILT SWITCH ASSY		1	
62	704-48128-00	.SCREW 2		3	
63	704-48156-00	.NUT 1		1	
64	704-82563-J0	.TRIM & TILT SWITCH ASSY		1	
65	704-48285-10	.GROMMET 2		1	
66	704-48178-00	.PLATE, SHIFT		2	
67	704-48221-P0	.LEVER, CONTROL		2	
68	704-48119-40	.COVER		1	
69	704-48167-10	.PLUG		1	
70	97890-05016	.SCREW, PAN HEAD		5	



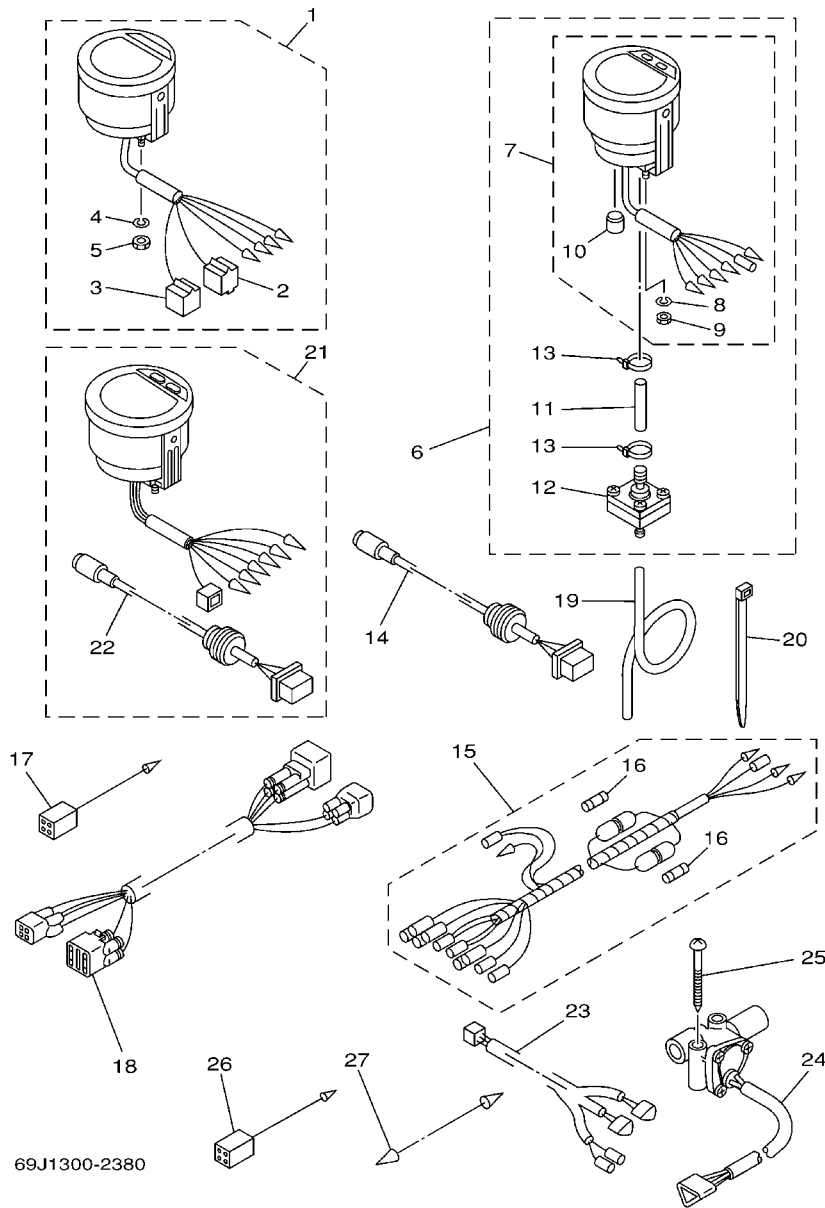
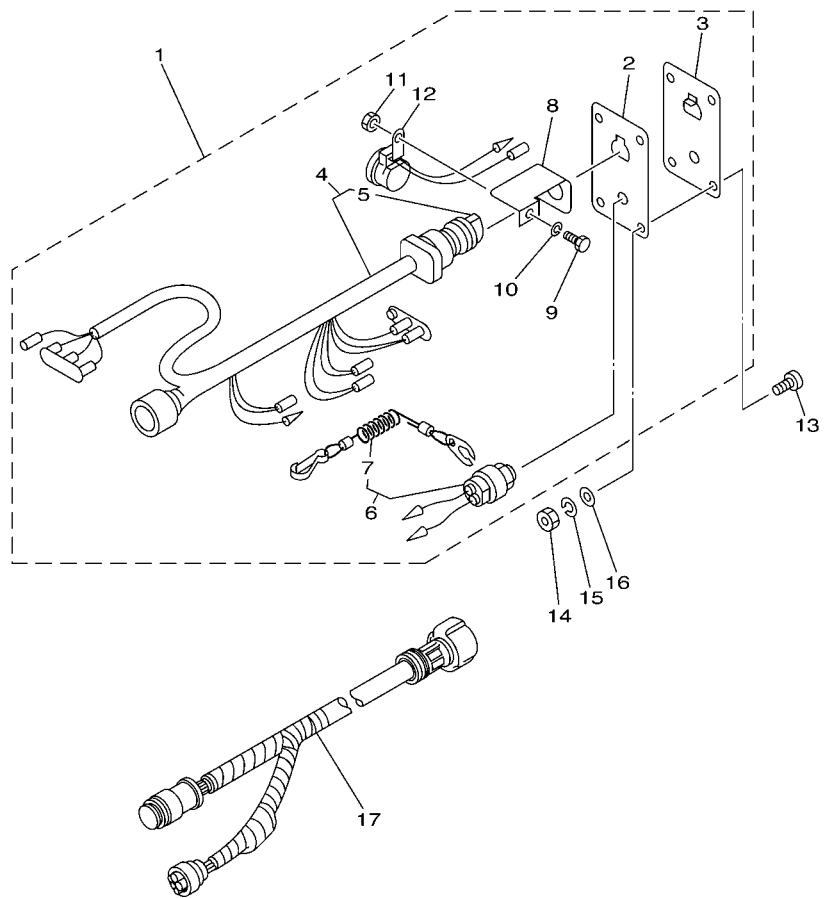


FIG. 36 METER

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
1	6Y5-8350T-03	DIGITAL TACHOMETER ASSY	1	1		AP OCE,CAR,BRA
2	9E450-04433	.CONNECTOR	1	1		M-4-W
3	9E450-04533	.CONNECTOR	1	1		F-4-W
4	92990-04100	.WASHER, SPRING	2	2		
5	95380-04600	.NUT	2	2		
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY	1			AP OCE,CAR,BRA
7	6Y5-83570-S5	.SPEEDOMETER ASSY	1			
8	92990-04100	..WASHER, SPRING	2			
9	95380-04600	..NUT	2			
10	6Y5-83533-T2	..GROMMET	1			
11	6Y5-83557-31	.TUBE	1			
12	6Y5-83728-00	.CONNECTOR ASSY	1			
13	90465-11M10	.CLAMP	2			
14	6Y5-87122-S0	CORD ASSY 1	1			AP OCE,CAR,BRA
15	6Y5-83553-M0	WIRE, LEAD (L=2.5M)	1			AP OCE,CAR,BRA
	6Y5-83553-00	WIRE, LEAD (L=2.5M)		1		AP OCE,CAR,BRA
16	1E6-82151-00	.FUSE (10A)	2			FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)		1		FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK)	1			AP OCE,CAR,BRA
18	68F-82553-80	EXTENSION, WIRE LEAD (L=8.0M)	1			AP OCE,CAR,BRA
	68F-82553-90	EXTENSION, WIRE LEAD (L=9.5M)		1		AP OCE,CAR,BRA
19	6Y5-83557-10	TUBE (8M)	1			AP OCE,CAR,BRA
20	90465-11M10	CLAMP	2			AP OCE,CAR,BRA
21	6Y5-8350F-00	FUEL MANAGEMENT METER	1			AP OCE,CAR,BRA
22	6Y5-87122-S0	.CORD ASSY 1	1			
23	6Y5-83553-F1	WIRE, LEAD (L=8.0M)	1			AP OCE,CAR,BRA
24	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER		2		AP OCE,CAR,BRA



FIG. 37 SWITCH & PANEL 1



69J2100-3400

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3		REMARKS
1	6R5-82570-05	PANEL SWITCH ASSY	1			AP FOR CAR
2	6R5-82588-01	.PLATE	1			
3	704-82571-02	.PANEL, SWITCH	1			
4	6R5-82510-02	.MAIN SWITCH ASSY	1			
5	676-82577-00	..CAP, KEY	1			
6	688-82575-01	.ENGINE STOP SWITCH ASSY	1			
7	682-82556-00	..STOPPER	1			
8	64D-82581-00	.STAY, CORD CLAMP	1			
9	97303-05012	.BOLT	1			
10	92903-05100	.WASHER, SPRING	1			
11	95303-05700	.NUT	1			
12	6R5-83383-00	.BUZZER	1			
13	90149-05M05	SCREW	4			AP FOR CAR
14	95303-05600	NUT	4			AP FOR CAR
15	92903-05100	WASHER, SPRING	4			AP FOR CAR
16	92903-05600	WASHER, PLATE	4			AP FOR CAR
17	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)	1			AP FOR CAR (10P)

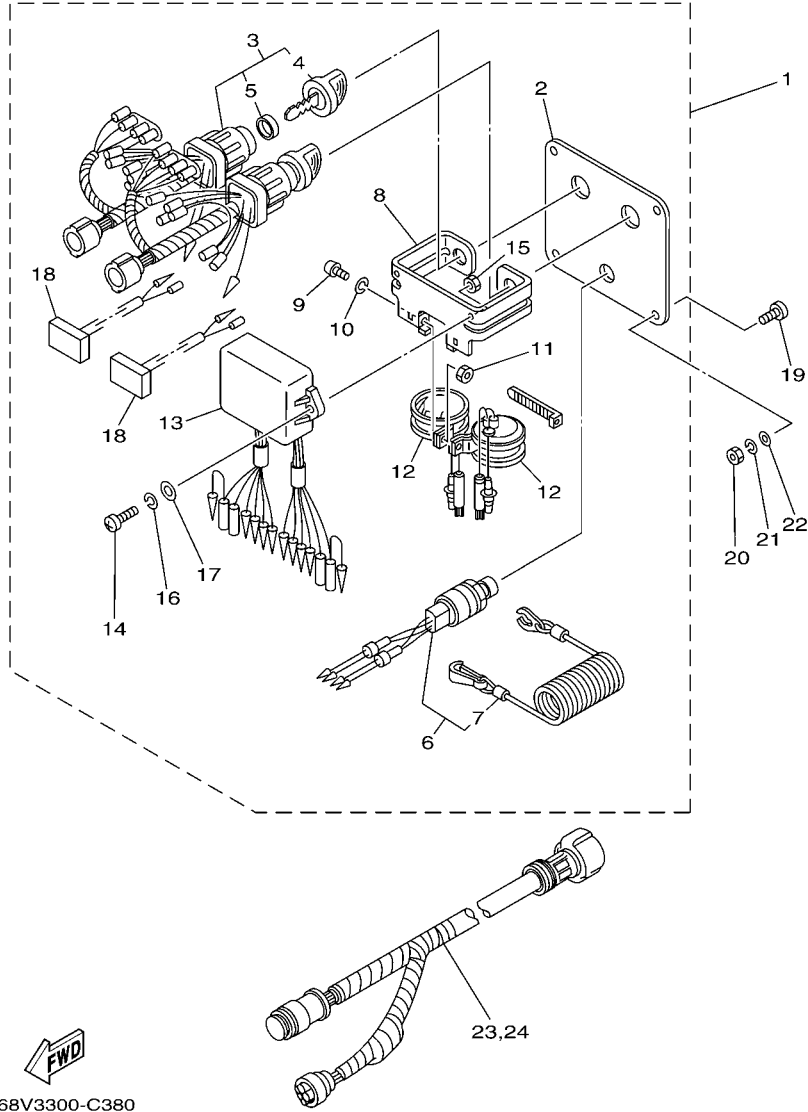
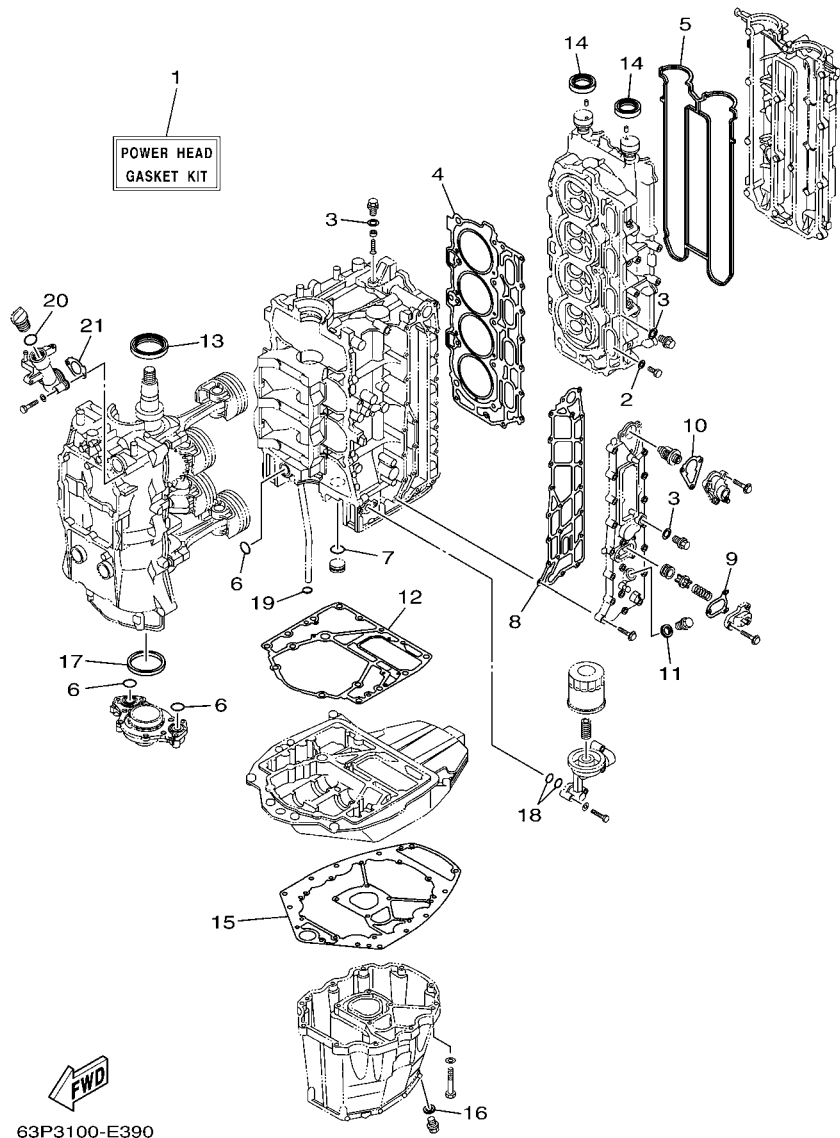


FIG. 38 SWITCH & PANEL 2

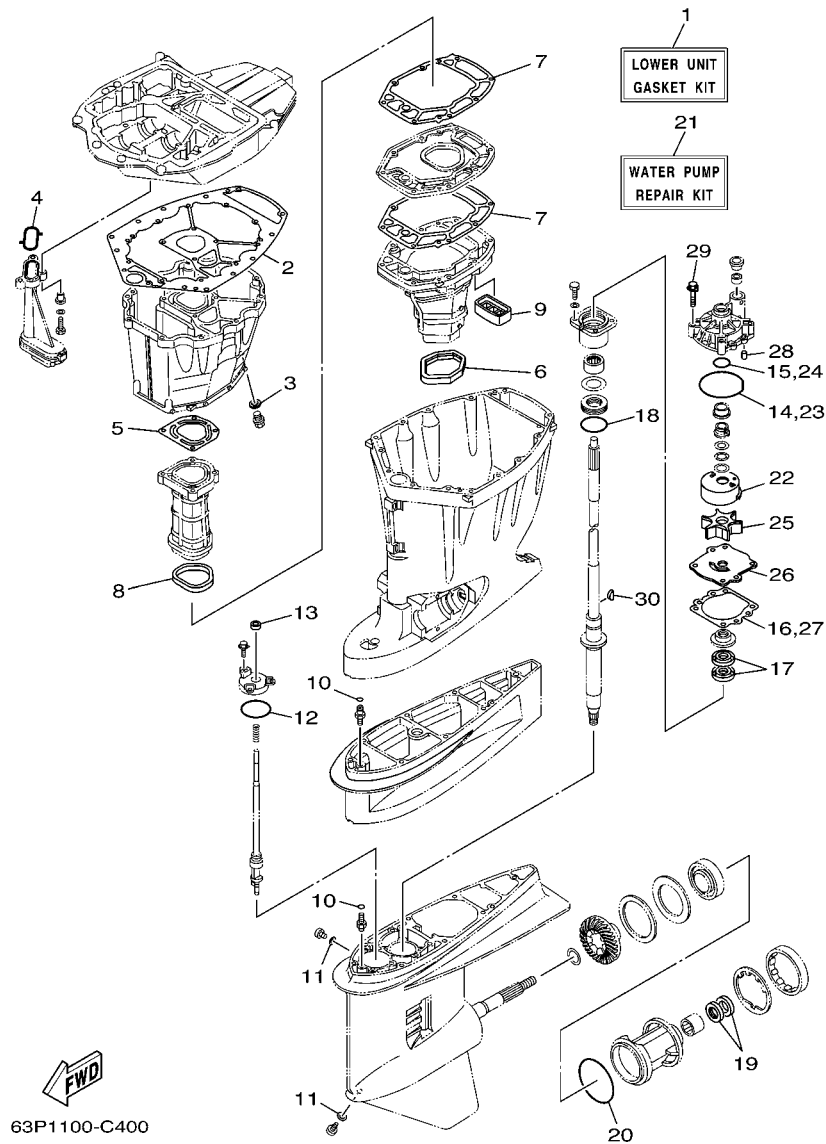
REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	6K1-82570-08	PANEL SWITCH ASSY		1	AP
2	6K1-82571-02	.PANEL, SWITCH		1	
3	6K1-82510-06	.MAIN SWITCH ASSY		2	
4	703-82577-00	..CAP, KEY		1	
5	6K1-82532-00	..CAP		1	
6	6K1-82575-00	.ENGINE STOP SWITCH ASSY		1	
7	682-82556-00	..STOPPER		1	
8	6K1-83614-01	.BRACKET		1	
9	98980-05010	.SCREW, BIND		2	
10	92990-05100	.WASHER, SPRING		2	
11	95380-05600	.NUT		2	
12	688-83383-11	.BUZZER		2	
13	6K1-85830-01	.CONTROL UNIT ASSY		1	
14	98980-06020	.SCREW, BIND		2	
15	95380-06600	.NUT, HEXAGON		2	
16	92990-06100	.WASHER, SPRING		2	
17	92990-06600	.WASHER, PLATE		2	
18	6K1-81980-00	.DIODE ASSY		2	
19	90149-05M05	SCREW		4	AP
20	95380-05600	NUT		4	AP
21	92990-05100	WASHER, SPRING		4	AP
22	92990-05600	WASHER, PLATE		4	AP
23	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)		1	AP (10P)
24	61B-8258A-01	EXTENSION, WIRE HARNESS (9.5M)		1	AP (10P)



63P3100-E390

FIG. 39 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3				REMARKS
1	63P-W0001-01	POWER HEAD GASKET KIT	1	1				
2	90430-08143	.GASKET	4	4				
3	90430-14115	.GASKET	4	4				
4	63P-11181-00	.GASKET, CYLINDER HEAD 1	1	1				
5	63P-11193-00	.GASKET, HEAD COVER 1	1	1				
6	93210-25552	.O-RING	3	3				
7	93210-25647	.O-RING	1	1				
8	63P-41114-A1	.GASKET, EXHAUST OUTER COVER	1	1				
9	67F-12435-A0	.GASKET	1	1				
10	63P-12414-00	.GASKET, COVER	1	1				
11	90430-18130	.GASKET	1	1				
12	63P-11351-00	.GASKET, CYLINDER	1	1				
13	93102-60004	.OIL SEAL	1	1				
14	93102-38M59	.OIL SEAL	2	2				
15	63P-15312-00	.GASKET, OIL PAN	1	1				
16	90430-14M09	.GASKET	1	1				
17	69J-11355-00	.SEAL, CYLINDER 1	1	1				
18	93210-19MJ1	.O-RING	2	2				
19	93210-19MJ3	.O-RING	1	1				
20	93210-24M79	.O-RING	1	1				
21	63P-15364-A0	.GASKET, OIL PLUG	1	1				



63P1100-C400

FIG. 40 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3	REMARKS
1	63P-W0001-20	LOWER UNIT GASKET KIT	1	1	
2	63P-15312-00	.GASKET, OIL PAN	1	1	
3	90430-14M09	.GASKET	1	1	
4	63P-13415-00	.SEAL, OIL STRAINER	1	1	
5	63P-41133-A0	.GASKET, EXHAUST MANIFOLD 1	1	1	
6	69J-45123-00	.GASKET, MUFFLER	1	1	
7	63P-41134-A0	.GASKET, EXHAUST MANIFOLD	2	2	
8	63P-41138-00	.SEAL, EXT. 1	1	1	
9	69J-45127-00	.SEAL	1	1	
10	93210-07003	.O-RING	2	2	
11	90430-08020	.GASKET	2	2	
12	93210-58144	.O-RING	1	1	
13	93106-09014	.OIL SEAL	1	1	
14	93210-86M38	.O-RING	1	1	
15	93210-37160	.O-RING	1	1	
16	6E5-44315-A0	.GASKET, WATER PUMP	1	1	
17	93101-28M16	.OIL SEAL	2	2	
18	93210-55M14	.O-RING	1	1	
19	93101-30M17	.OIL SEAL	2	2	
20	93210-97M55	.O-RING	1	1	
21	61A-W0078-A3	WATER PUMP REPAIR KIT	1	1	
22	61A-44322-02	.INSERT, CARTRIDGE	1	1	
23	93210-86M38	.O-RING	1	1	
24	93210-37160	.O-RING	1	1	
25	6E5-44352-01	.IMPELLER	1	1	
26	6G5-44323-00	.OUTER PLATE, CARTRIDGE	1	1	
27	6E5-44315-A0	.GASKET, WATER PUMP	1	1	

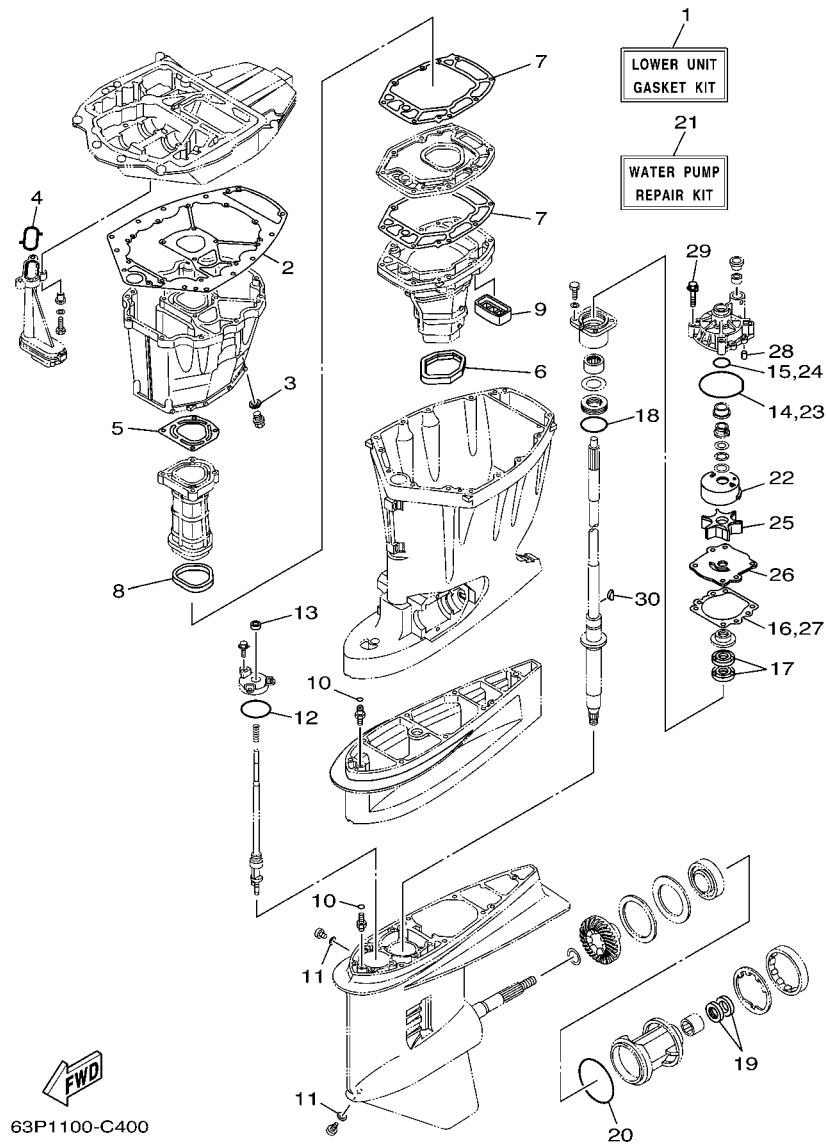


FIG. 40 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	63P3	64P3			REMARKS
28	93606-12019	.PIN, DOWEL	2	2			
29	90119-08M14	.BOLT, WITH WASHER	4	4			
30	90280-04M05	.KEY, WOODRUFF	1	1			
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NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
63P-11110-00-94	4 - 2	63P-11656-10	3 - 8	67F-12411-01	5 - 18	68V-13781-10	10 - 9	63P-14711-00-5B	25 - 12	63P-24364-00	8 - 15
63P-11119-00	2 - 21	63P-11656-20	3 - 8	63P-12414-00	5 - 20	63P-13784-00	10 - 14	63P-14777-00	10 - 21	63P-24367-00	8 - 12
68F-11119-00	2 - 22	69J-12111-00	6 - 1		39 - 10	63P-13784-10	10 - 14	63P-14984-00	10 - 8	68V-24374-00	12 - 30
69J-11133-10	4 - 3	69J-12113-01	6 - 3	6G5-12416-00	5 - 6	63P-13898-00	9 - 31	63P-14984-10	10 - 8	6R3-24377-10	12 - 3
63P-11135-00	4 - 23	69J-12117-01	6 - 4	67F-12435-A0	5 - 10	63P-13905-00	9 - 30	63P-14985-00	10 - 12	6E5-24378-00	12 - 35
63P-11181-00	4 - 18	69J-12118-00	6 - 5		39 - 9	63P-13906-00	10 - 4	63P-15311-00-5B	26 - 2	69J-24379-00	10 - 17
	39 - 4	69J-12119-00	6 - 6	67F-1246A-01-1S	5 - 9	63P-13907-01	10 - 13	63P-15312-00	26 - 1	6E5-24379-00	8 - 17
63P-11191-00-1S	4 - 22	69J-12121-00	6 - 2	68T-12572-00	19 - 29	63P-13907-10	10 - 13		39 - 15	63P-24410-00	12 - 24
63P-11192-01	4 - 29	67F-12138-40	4 - 32	6R3-12581-00	19 - 31	63P-13915-00	10 - 15	63P-15316-00	40 - 2	68V-24411-00	12 - 29
63P-11193-00	4 - 26	67F-12138-50	4 - 32	6R3-12582-00	19 - 32	63P-13971-00	11 - 2		26 - 6	68V-24412-00	12 - 25
	39 - 5	67F-12138-60	4 - 32	6R3-12583-00	19 - 33	63P-13974-10	11 - 8	63P-15319-00-1S	5 - 34	68V-24413-00	12 - 31
63P-11197-00	2 - 10	69J-12153-00	6 - 7	69J-12858-00	5 - 28	63P-13974-20	11 - 8	63P-15362-00	26 - 23	63P-24414-00	12 - 32
68T-11325-00	5 - 2	69J-12168-00	6 - 8	69J-13119-00	26 - 17	63P-13975-00	11 - 18	6G8-15363-00	5 - 32	63P-24423-00	12 - 28
63P-11135-01	2 - 17	69J-12168-10	6 - 8	63P-1312A-00	9 - 26	63P-13975-20	11 - 18	63P-15364-A0	5 - 35	68V-24444-00	12 - 33
68V-11325-01	4 - 12	69J-12168-20	6 - 8	63P-13131-00	12 - 27	63P-13976-00	11 - 9		39 - 21	4SV-24453-00	10 - 3
	5 - 12	69J-12168-30	6 - 8	63P-13160-00	11 - 6	63P-13976-20	11 - 9	63P-15373-00	7 - 5	69J-24453-00	10 - 3
63P-11325-11	2 - 19	69J-12168-40	6 - 8	63P-13300-00	26 - 14	68V-1410B-00	9 - 24	63P-15377-00	26 - 24	68V-24454-00	12 - 26
63P-11325-21	2 - 11	69J-12168-50	6 - 8	63P-13329-00	26 - 15	63P-14148-00	10 - 16	63P-15378-00	7 - 8	61A-24469-00	12 - 12
69J-11327-00-94	4 - 13	69J-12168-60	6 - 8	69J-13338-00	26 - 16	63P-14149-00	11 - 1	63P-2134X-00	8 - 2	69J-24501-10	11 - 16
	5 - 13	69J-12168-70	6 - 8	63P-13411-00	26 - 9	63P-14180-00	10 - 1	63P-21841-00	10 - 25	69J-24502-00	8 - 9
67F-11328-00	4 - 16	69J-12168-80	6 - 8	63P-13415-00	26 - 11	63P-14180-10	10 - 1	63P-2247B-00	11 - 12	68V-24519-00	11 - 13
	5 - 16	69J-12168-90	6 - 8		40 - 4	63P-14182-00	10 - 2	68V-2411M-00	11 - 10	61A-24521-00	12 - 7
63P-11351-00	2 - 24	69J-12168-A0	6 - 8	67F-13434-03	1 - 27	63P-14182-10	10 - 2	63P-2411R-00	10 - 18	65L-24531-01	12 - 8
	39 - 12	69J-12168-B0	6 - 8	63P-13437-41	14 - 23	63P-14191-00	10 - 20	63P-2411T-00	10 - 19	65L-24560-00	12 - 6
69J-11355-00	26 - 19	69J-12168-C0	6 - 8	63P-13437-51	14 - 23	63P-14200-20	9 - 1	68V-24149-00	12 - 34	65L-24563-00	12 - 11
	39 - 17	69J-12168-D0	6 - 8	63P-13437-61	14 - 23	63P-14200-30	9 - 1	6P2-24170-00	8 - 1	61A-24564-00	12 - 9
63P-11372-00	2 - 4	69J-12168-E0	6 - 8	69J-13440-00	5 - 27	63P-14225-00	11 - 7	63P-2417H-00	11 - 21	65L-24564-00	12 - 13
63P-11377-00	2 - 30	69J-12168-F0	6 - 8	63P-13446-00-94	5 - 29	69J-14225-00	10 - 7	63P-2417J-00	11 - 22	63P-24566-00	12 - 17
63P-11410-00	3 - 1	69J-12168-G0	6 - 8	67F-13448-00	1 - 22	63P-14291-00	9 - 12	63P-2419A-00	8 - 3	65L-24577-00	12 - 10
63P-11416-00	3 - 3	69J-12168-H0	6 - 8	63P-13490-00	2 - 34	69J-14321-00	9 - 3	6YK-24307-42	13 - 6	69J-24599-10	11 - 17
63P-11416-10	3 - 3	69J-12168-J0	6 - 8	63P-13532-00	11 - 5	68V-14323-00	9 - 5	6Y2-24307-50	13 - 1	68V-2481H-00	11 - 20
63P-11416-20	3 - 3	69J-12168-K0	6 - 8	63P-13545-00	11 - 4	68V-14331-00	9 - 4	64P-24311-00	8 - 11	67F-28100-01	12 - 45
63P-11417-00	3 - 4	69J-12168-L0	6 - 8	63P-13546-00	11 - 3	68V-14356-00	9 - 10	63P-24311-10	12 - 23	67F-2812A-00	16 - 39
63P-11417-10	3 - 4	69J-12168-M0	6 - 8	63P-13557-00	9 - 20	68V-14386-00	10 - 11	64P-24312-00	8 - 10	6A1-28176-00	19 - 53
63P-11417-20	3 - 4	69J-12168-N0	6 - 8	68V-13577-00	11 - 15	63P-14435-00	17 - 17	63P-24312-10	12 - 38	61H-2819R-31	12 - 44
63P-11417-30	3 - 4	69J-12168-P0	6 - 8	69J-13593-00	10 - 23	63P-14440-00	7 - 10	64P-24313-00	8 - 8	63P-41113-02-1S	5 - 1
63P-11426-00	3 - 5	69J-12168-R0	6 - 8	69J-13631-00	26 - 18	63P-14446-00	9 - 21	63P-24313-10	12 - 39	63P-41114-A1	5 - 4
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63P-11426-20	3 - 5	69J-12168-T0	6 - 8	63P-13643-00	9 - 22	63P-14449-00	7 - 11	64P-24314-00	8 - 14	63P-41131-00-5B	25 - 9
63P-11500-01	2 - 25	69J-12168-U0	6 - 8	63P-13645-00	9 - 16	63P-14457-00	7 - 12	63P-24315-00	12 - 37	63P-41133-A0	25 - 10
63P-11512-00	2 - 29	69J-12168-V0	6 - 8	69J-13716-00	10 - 22	63P-14496-00	9 - 14	64P-24315-00	8 - 13		40 - 5
63P-11536-00	6 - 17	69J-12168-W0	6 - 8	63P-13751-01	9 - 2	63P-14546-00	10 - 10	63P-24316-00	12 - 5	63P-41134-A0	25 - 17
63P-11537-00	6 - 12	69J-12168-X0	6 - 8	63P-13751-10	9 - 2	63P-14546-10	10 - 10	63P-24317-00	11 - 11		40 - 7
63P-11590-00	6 - 16	69J-12168-Y0	6 - 8	6P2-13758-00	11 - 19	63P-14565-00	10 - 5	63P-24317-10	11 - 11	63P-41137-00	25 - 1
63P-11603-01	3 - 9	69J-12169-00	6 - 8	63P-13761-00	9 - 23	68V-14565-00	9 - 11	63P-24325-00	11 - 14	63P-41138-00	25 - 19
63P-11604-00	3 - 9	63P-12171-00	6 - 9	68V-13766-00	9 - 25	63P-14567-00	10 - 6	63P-24325-20	11 - 14		40 - 8
63P-11654-00	3 - 7	63P-12181-00	6 - 10	68V-13766-10	9 - 25	3CF-14594-00	9 - 9	6E5-24351-51	13 - 3	63P-41213-00	20 - 44
63P-11656-00	3 - 8	63P-1240H-00-1S	5 - 19	63P-13769-00	9 - 32	69J-14624-01	25 - 26	6Y2-24360-60	13 - 5	63P-41237-00	20 - 50



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6H4-41237-00	9 - 17	64E-43139-02	22 - 1	6G5-43865-00	24 - 35	6E5-44352-01	27 - 31	6J9-45332-00-8D	27 - 61	63P-45571-01	27 - 63
682-41238-01	9 - 19	64D-43144-00	19 - 16	64E-43866-00	23 - 9		29 - 32	6K1-45332-01-8D	29 - 62	6K1-45576-00	29 - 65
63P-42154-00	20 - 39	6G5-43144-00	21 - 25	64E-43867-00	23 - 8		40 - 25	688-45341-10	27 - 7	6G5-45576-10	27 - 64
63P-42157-00	20 - 51	6E5-43145-01	31 - 8	64E-43868-00	24 - 3	63P-44361-00	28 - 1		29 - 8	6G5-45577-02	27 - 68
68V-42171-00	20 - 52	6G5-43148-00	21 - 30	64E-43869-00	23 - 26		30 - 1	6E5-45344-00	27 - 43		29 - 71
66K-42510-01-8D	22 - 9	6G5-43181-02	21 - 27	6H1-4386K-10	24 - 29	63P-44362-00	28 - 3	6J9-45371-01	28 - 16	6G5-45577-10	27 - 68
63P-42541-00	19 - 34	6G5-43185-02	21 - 28	6E5-43872-00	23 - 12		30 - 3	6K1-45371-02	30 - 16		29 - 71
63P-42610-01-8D	1 - 1	64E-43311-10-8D	21 - 21	64E-43873-00	24 - 24	63P-44363-00	28 - 6	688-45375-00	27 - 11	6G5-45577-20	27 - 68
63P-42613-00	1 - 14	63P-43376-00	22 - 6	6E5-43874-01	23 - 21		30 - 6		29 - 12		29 - 71
63P-42615-00	19 - 2	63P-43800-00-4D	23 - 1	64E-43875-00	24 - 25	6E5-44365-00	27 - 29	663-45376-00-94	27 - 10	6G5-45577-30	27 - 68
63P-42617-00	1 - 16	64E-43802-00	24 - 8	64E-43879-00	24 - 27		28 - 2		29 - 11		29 - 71
63P-42643-00-94	1 - 11	64E-43805-00	24 - 37	64E-43879-10	24 - 26		29 - 30		29 - 11	6G5-45577-40	27 - 68
63P-42644-00-94	1 - 13	64E-4380F-00	24 - 33	64E-4387A-00	24 - 23		30 - 2	63P-45378-00	25 - 37		29 - 71
63P-42647-00-94	1 - 4	64E-4380J-00	24 - 30	67H-43880-01	24 - 28	6E5-44366-00	25 - 29		27 - 12	6G5-45577-50	27 - 68
60V-42651-01	1 - 7	63P-43810-00	23 - 6	64E-43883-00	23 - 11	6P2-44391-00	19 - 27		29 - 13		29 - 71
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63P-42677-00	1 - 17	64E-43817-10	24 - 19	64E-43891-00	24 - 31	69J-44533-00	22 - 23	6G5-45384-02	27 - 72	6K1-45578-10	29 - 67
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63P-42681-00	1 - 20	64E-4381G-00	23 - 27	6E5-43896-00	24 - 9	63P-44553-00-8D	22 - 26	63P-45501-00	27 - 46	6K1-45578-30	29 - 67
63P-42682-00	1 - 21	64E-43820-00	23 - 15	64E-43897-00	23 - 24	60V-44555-00-94	22 - 17	63P-45501-10	27 - 46	6K1-45578-40	29 - 67
63P-42710-00-8D	19 - 1	64E-43821-00	23 - 16	64E-43898-00	23 - 7	63P-44555-00-94	22 - 17		29 - 47	6K1-45578-50	29 - 67
648-42715-00	20 - 30	64E-43822-00	23 - 17	63P-44117-00-1S	20 - 9	63P-44556-00-8D	22 - 27	61A-45527-00	27 - 24	6K1-45578-60	29 - 67
63P-42716-00	19 - 36	64E-43825-01	23 - 2	63P-44118-00-8D	20 - 25	61A-44575-00	22 - 16		29 - 25	6E5-45587-01	27 - 40
61A-42717-00	19 - 28	64E-43827-00	24 - 22	63P-44120-00	20 - 20	63P-45111-00-8D	25 - 21	6G5-45536-01	27 - 9		29 - 41
63P-42717-00	19 - 20	64E-43828-00	23 - 22	63P-44121-00	20 - 18	69J-45123-00	25 - 13		29 - 10	6E5-45587-10	27 - 40
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69J-42723-00-8D	17 - 20	64E-4382G-00	23 - 29	69J-44135-00	20 - 45	69J-45127-00	25 - 20		29 - 22	6E5-45587-20	27 - 40
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