



PARTS CATALOGUE

F225AET'06 (69J5)

FL225AET'06 (69K5)

F225AET/FL225AET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

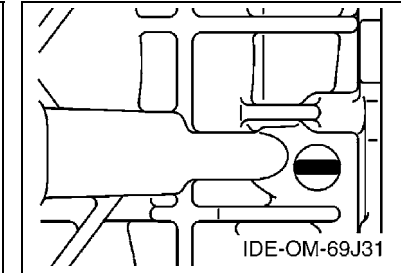
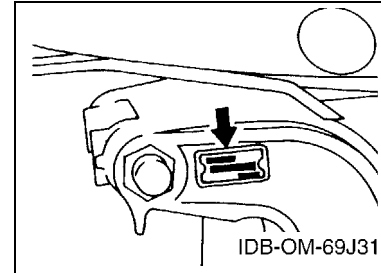
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F225A	69J-1021983	FL225A	69K-1006907

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	69J5	F225AET
2	69K5	FL225AET

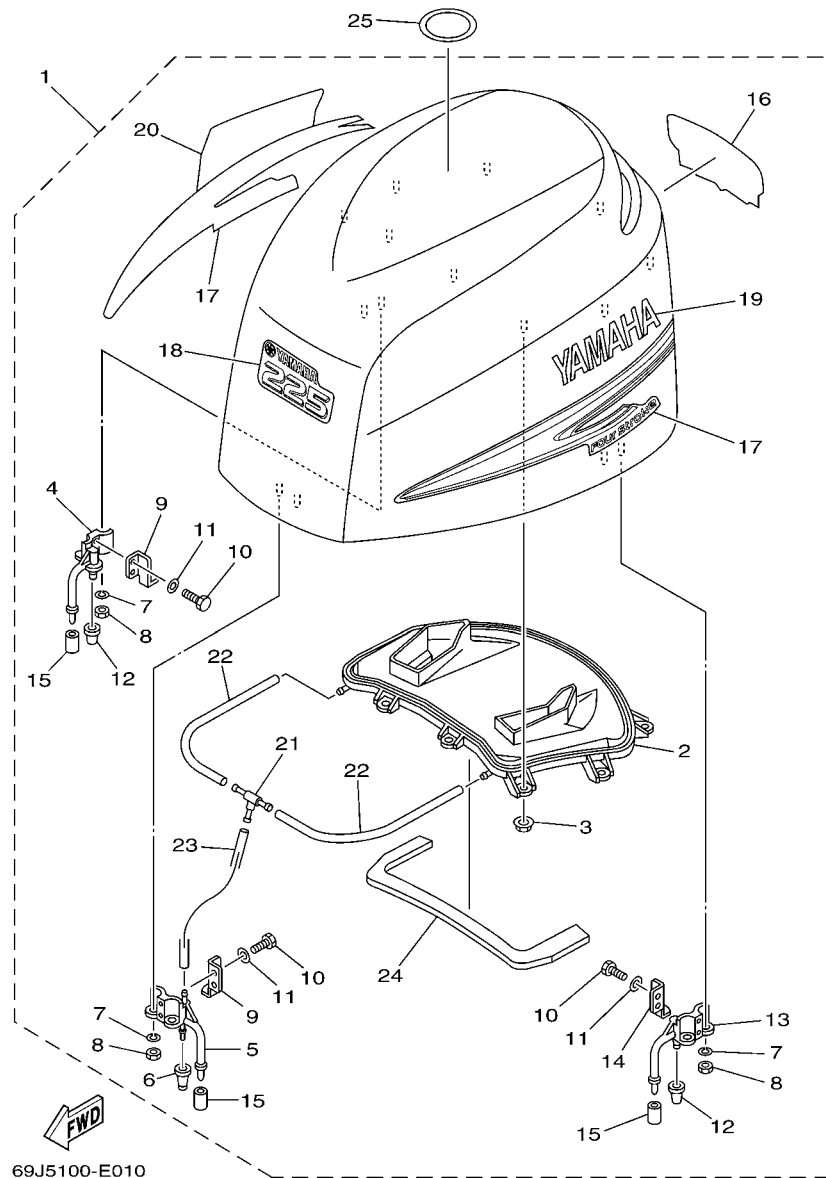
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FUEL INJECTION PUMP 2	23
FUEL 1	24
FUEL 2	25
GENERATOR	26
ELECTRICAL 1	28
ELECTRICAL 2	30
ELECTRICAL 3	32
STARTING MOTOR	33
BOTTOM COWLING 1	35
BOTTOM COWLING 2	37
CONTROL 1	38
CONTROL 2	40
CONTROL 3	42
BRACKET 1	43
BRACKET 2	45
POWER TRIM & TILT ASSY 1	47
POWER TRIM & TILT ASSY 2	50
UPPER CASING	51
OIL PAN	53
LOWER CASING & DRIVE 1	54
LOWER CASING & DRIVE 2	58
LOWER CASING & DRIVE 3	60
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69J5100-E010

FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-42610-01-8D	TOP COWLING ASSY	1	1	
2	69J-42613-00	.MOLDING, AIR DUCT	1	1	
3	90179-06M28	.NUT	9	9	
4	68F-42647-01-94	.HOLDER, CLAMP BAND	1	1	
5	69J-42647-00-94	.HOLDER, CLAMP BAND	1	1	
6	69J-42663-00	.DAMPER	1	1	
7	92990-06100	.WASHER, SPRING	6	6	
8	95380-06600	.NUT, HEXAGON	6	6	
9	68F-42651-00	.HOOK	2	2	
10	97095-06016	.BOLT	6	6	
11	92995-06600	.WASHER	6	6	
12	68F-42663-00	.DAMPER	2	2	
13	68F-42648-01-94	.HOLDER, CLAMP BAND	1	1	
14	67F-42652-00	.HOOK	1	1	
15	67F-13448-00	.CAP	3	3	
16	69J-42678-00	.GRAPHIC, REAR	1	1	
17	69J-W0070-00	.GRAPHIC SET	1	1	
18	69J-42677-00	.GRAPHIC, FRONT	1	1	
19	69J-42681-00	.MARK, COWLING	1	1	
20	69J-42682-00	.MARK, COWLING	1	1	
21	69J-24378-00	.PIPE, JOINT 4	1	1	
22	90445-11020	.HOSE (L400)	2	2	
23	90445-11021	.HOSE (L310)	1	1	
24	69J-42617-00	.DAMPER, FORM	1	1	
25	67F-13434-03	LABEL, CAUTION	1	1	

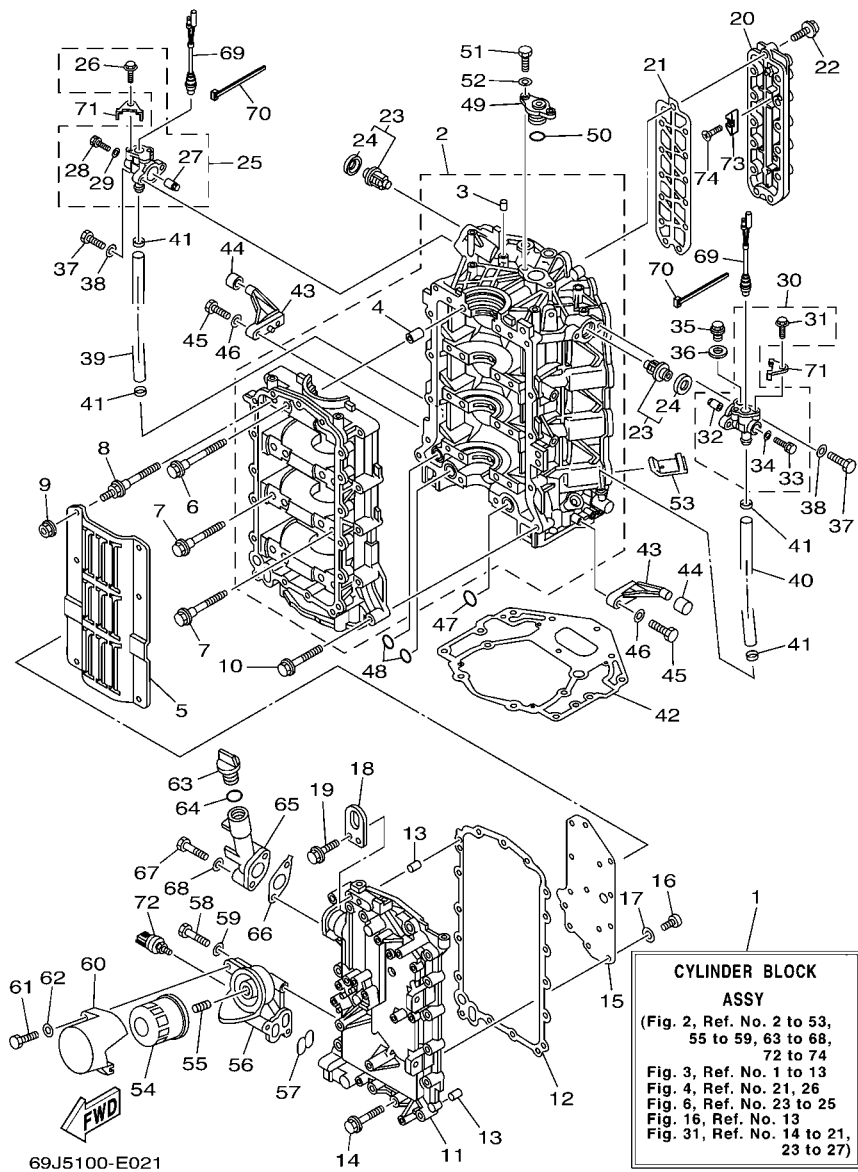


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-W009B-04-1S	CYLINDER BLOCK ASSY	1	1	
2	69J-15100-11-1S	CRANKCASE ASSY	1	1	
3	93606-12019	.PIN, DOWEL	1	1	
4	91814-18001	.PIN, DOWEL	8	8	
5	69J-15123-00	PLATE, BAFFLE 1	1	1	
6	69J-15187-00	BOLT	8	8	
7	69J-15481-00	BOLT 1	2	2	
8	69J-15482-00	BOLT 2	6	6	
9	95707-06500	NUT, FLANGE	6	6	
10	90119-08M66	BOLT, WITH WASHER	13	13	
11	69J-15411-00-94	COVER, CRANKCASE 1	1	1	
12	69J-15451-00	GASKET, CRANKCASE COVER 1	1	1	
13	93606-12019	PIN, DOWEL	2	2	
14	90119-08009	BOLT, WITH WASHER	17	17	
15	69J-11168-00	COVER, BREATHER	1	1	
16	98507-04008	SCREW, PAN HEAD	14	14	
17	92907-04600	WASHER	14	14	
18	69J-11119-00	HANGER, ENGINE	1	1	
19	90119-06MA2	BOLT, WITH WASHER	2	2	
20	69J-1131C-01-1S	COVER, JOINT	1	1	
21	6S1-1131B-00	GASKET, COVER	1	1	
22	90119-06MA4	BOLT, WITH WASHER	13	13	
23	67F-12411-01	THERMOSTAT	2	2	
24	67F-12412-00	.SEAL, THERMOSTAT	1	1	
25	6P2-1240H-00-1S	ANODE ASSY	1	1	
26	90109-06M80	.BOLT	2	2	
27	6P3-11325-00	.ANODE	1	1	

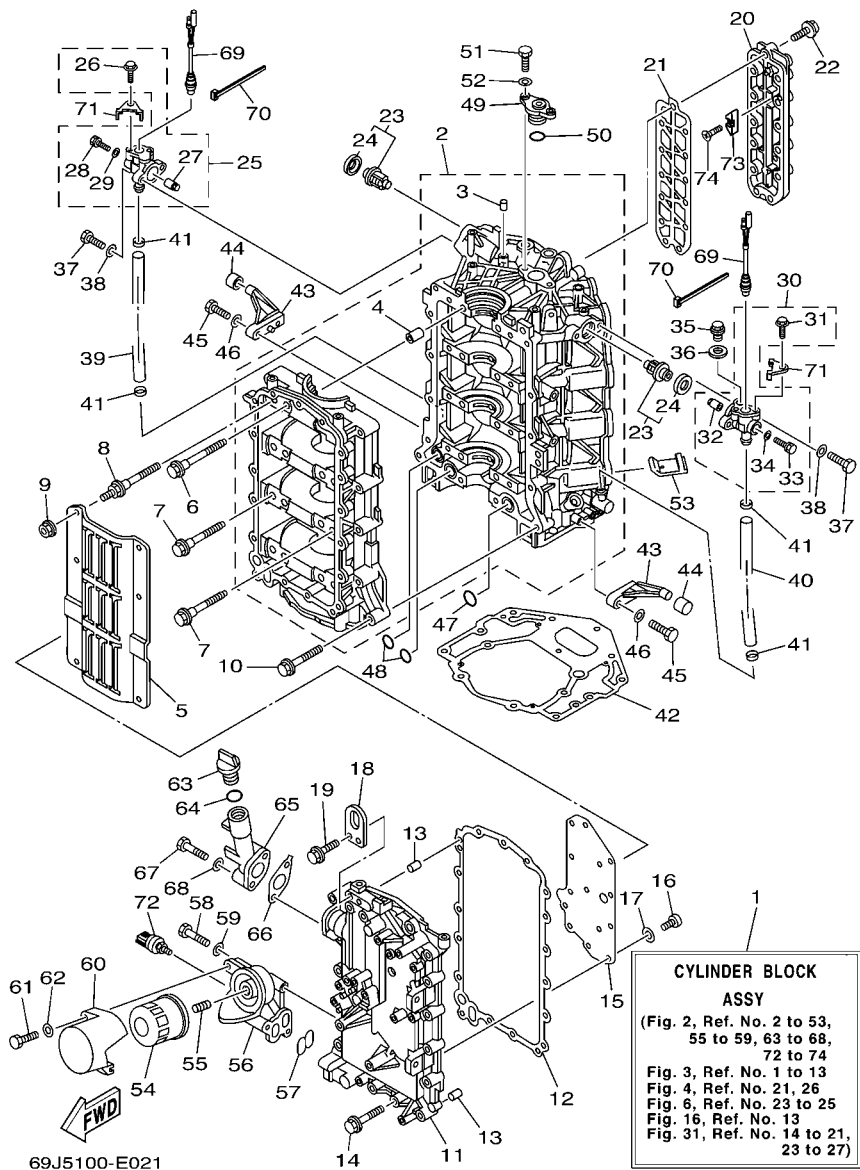
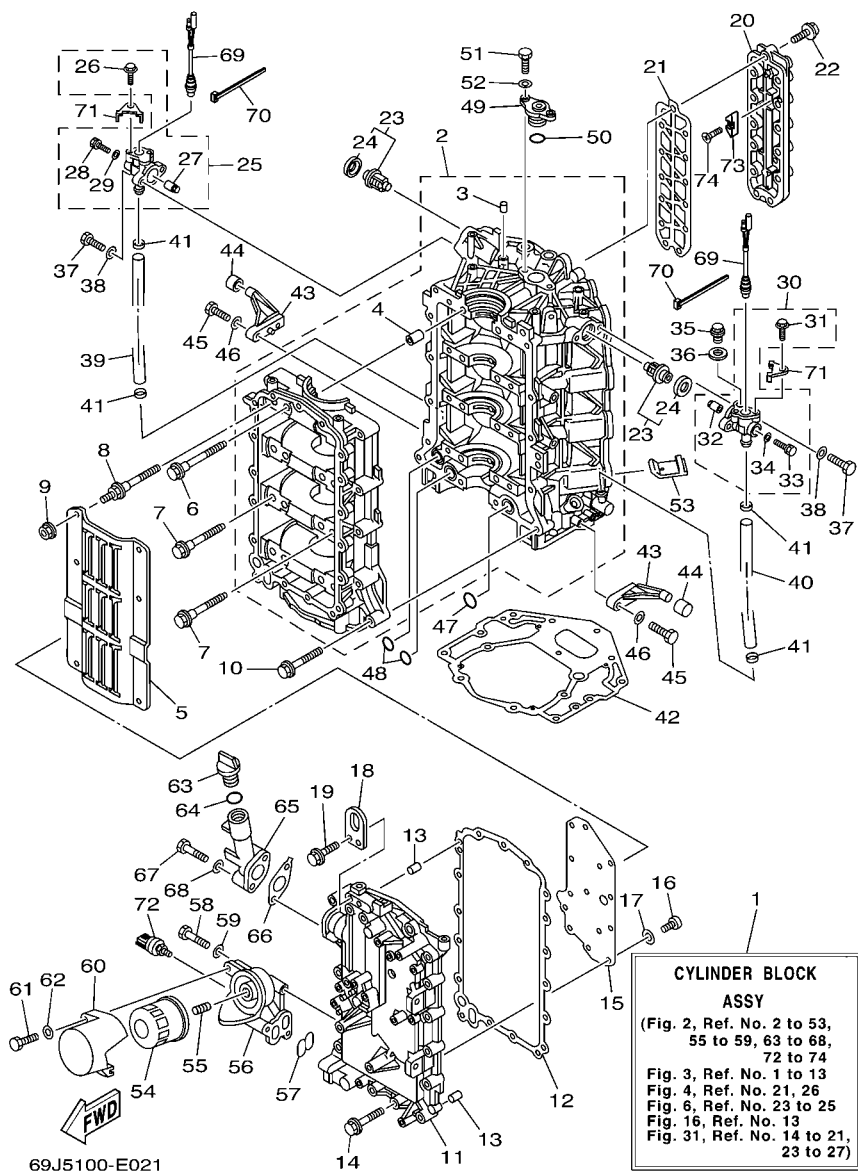


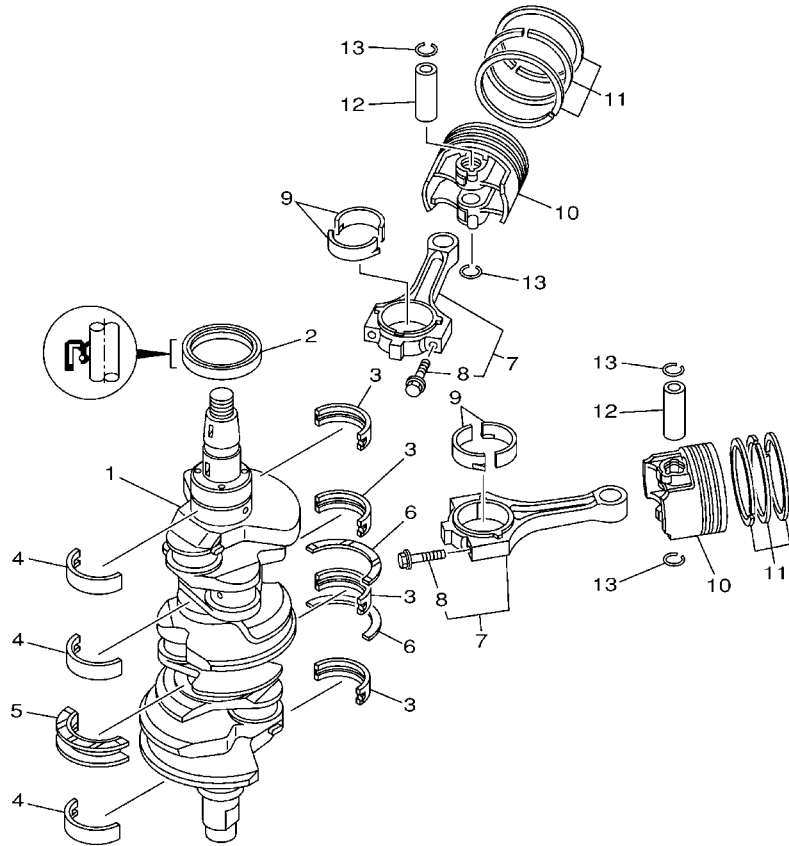
FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
28	90105-05012	.BOLT, FLANGE	1	1	
29	90430-05002	.GASKET	1	1	
30	6P3-1240H-00-1S	ANODE ASSY	1	1	
31	90109-06M80	.BOLT	2	2	
32	6P3-11325-00	.ANODE	1	1	
33	90105-05012	.BOLT, FLANGE	1	1	
34	90430-05002	.GASKET	1	1	
35	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
36	90430-14115	GASKET	1	1	
37	97095-06025	BOLT	4	4	
38	92995-06600	WASHER	4	4	
39	69J-1243A-00	HOSE 1	1	1	
40	69J-1243E-00	HOSE 2	1	1	
41	90465-11M10	CLAMP	4	4	
42	69J-11351-11	GASKET, CYLINDER	1	1	
43	67F-42761-00-94	STOPPER	2	2	
44	68F-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2	
45	97095-06025	BOLT	4	4	
46	92995-06600	WASHER	4	4	
47	93210-25552	O-RING	1	1	
48	93210-19MJ1	O-RING	2	2	
49	69J-11313-00-94	PLUG, BLIND	1	1	
50	93210-25647	O-RING	1	1	
51	97095-06020	BOLT	2	2	
52	92995-06600	WASHER	2	2	
53	69J-14664-00	GROMMET, WATER SHUT	2	2	
54	69J-13440-00	ELEMENT ASSY, OIL CLEANER	1	1	

FIG. 2 CYLINDER & CRANKCASE 1



REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
55	69J-12858-00	BOLT, UNION	1	1	
56	69J-13446-00-94	CONNECTOR	1	1	
57	69J-13477-00	GASKET	1	1	
58	97095-06045	BOLT	3	3	
59	92995-06600	WASHER	3	3	
60	69J-13447-00	COVER, OIL ELEMENT	1	1	
61	97095-06040	BOLT	1	1	
62	92995-06600	WASHER	1	1	
63	6G8-15363-00	PLUG, OIL	1	1	
64	93210-24M79	O-RING	1	1	
65	69J-15319-00-1S	JOINT	1	1	
66	69J-15364-A0	GASKET, OIL PLUG	1	1	
67	97095-06045	BOLT	2	2	
68	92995-06600	WASHER	2	2	
69	69J-82560-00	THERMO SWITCH ASSY	2	2	
70	90465-11M10	CLAMP	2	2	
71	6E9-82588-00	PLATE	2	2	
72	69J-83651-00	SENDER, OIL PRESSURE	1	1	
73	6E5-11325-00	ANODE	4	4	
74	98780-04015	SCREW, FLAT HEAD	4	4	



69J1010-2030

FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-11411-00	CRANKSHAFT	1	1		
2	93102-63004	OIL SEAL	1	1		
3	69J-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4		UR #1
	69J-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4		UR #2
	69J-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4		UR #3
4	69J-11417-00	PLANE BEARING, CRANKSHAFT 2	3	3		UR #1
	69J-11417-10	PLANE BEARING, CRANKSHAFT 2	3	3		UR #2
	69J-11417-20	PLANE BEARING, CRANKSHAFT 2	3	3		UR #3
5	69J-11426-00	PLANE BEARING, CRANKSHAFT 1	1	1		UR #1
	69J-11426-10	PLANE BEARING, CRANKSHAFT 1	1	1		UR #2
	69J-11426-20	PLANE BEARING, CRANKSHAFT 1	1	1		UR #3
6	69J-11427-00	PLANE BEARING, CRANKSHAFT 2	2	2		
7	69J-W1165-01	CONNECTING ROD ASSY	6	6		
8	69J-11654-00	.BOLT, CONNECTING ROD	2	2		
9	69J-11656-00	PLANE BEARING, CONNECTING ROD	12	12		UR YELLOW
	69J-11656-10	PLANE BEARING, CONNECTING ROD	12	12		UR GREEN
	69J-11656-20	PLANE BEARING, CONNECTING ROD	12	12		UR BLUE
10	69J-11631-02-B0	PISTON (STD)	6	6		
	69J-11635-00	PISTON (0.25MM O/S)	6	6		AP
11	63P-11603-01	PISTON RING SET (STD)	6	6		
	63P-11604-00	PISTON RING SET (0.25MM O/S)	6	6		AP
12	69J-11633-00	PIN, PISTON	6	6		
13	69J-11634-00	CLIP, PISTON PIN	12	12		

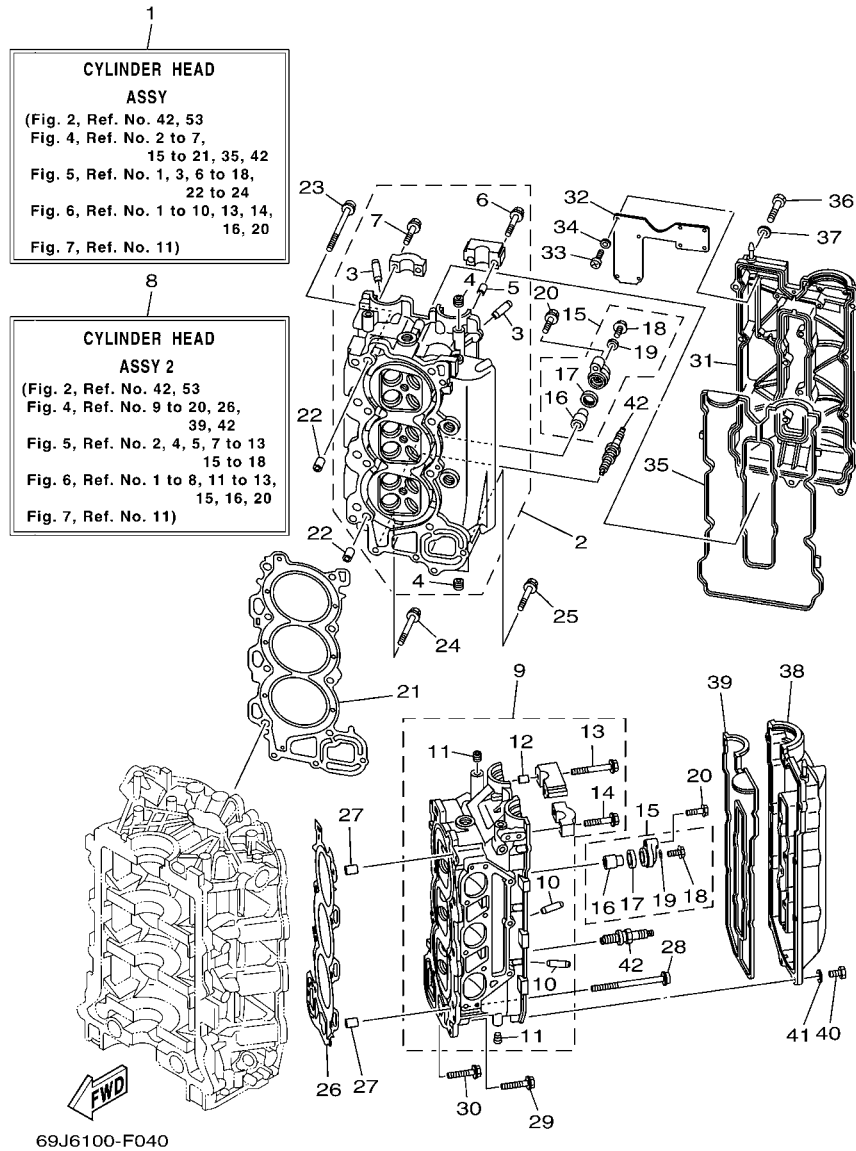
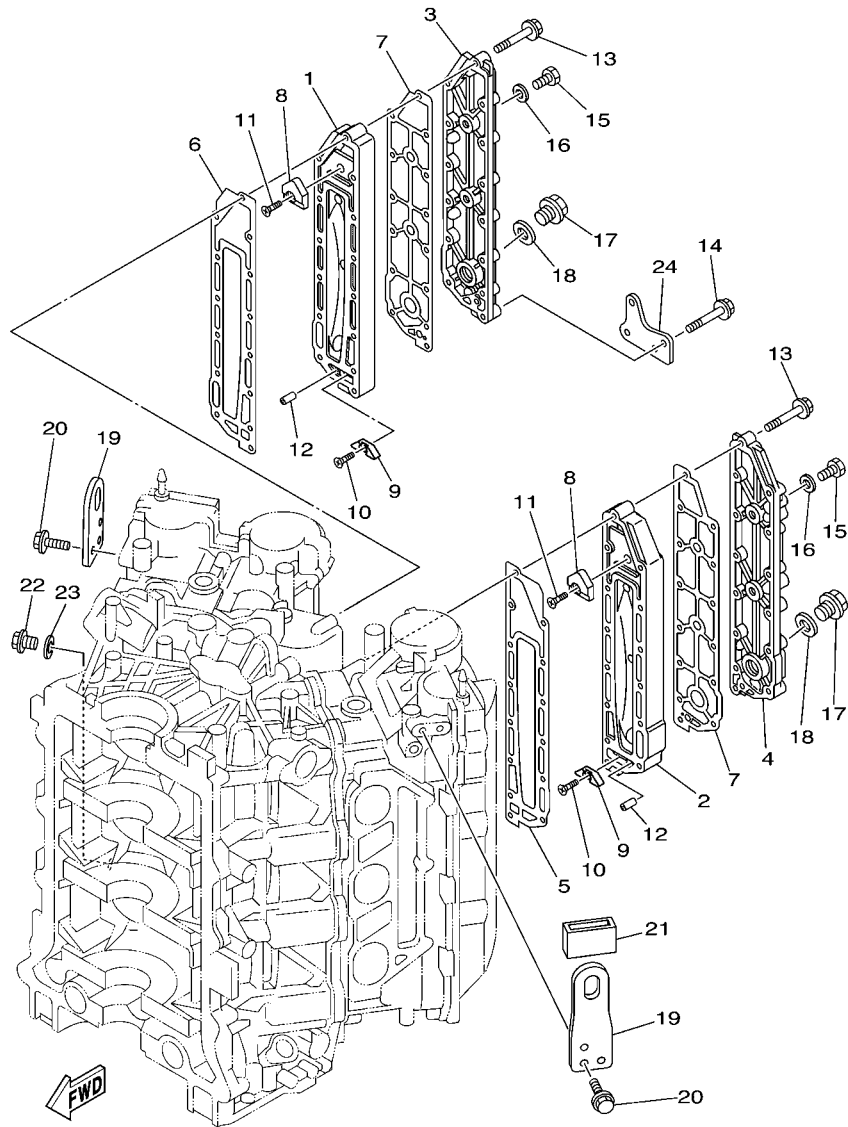


FIG. 4 CYLINDER & CRANKCASE 2

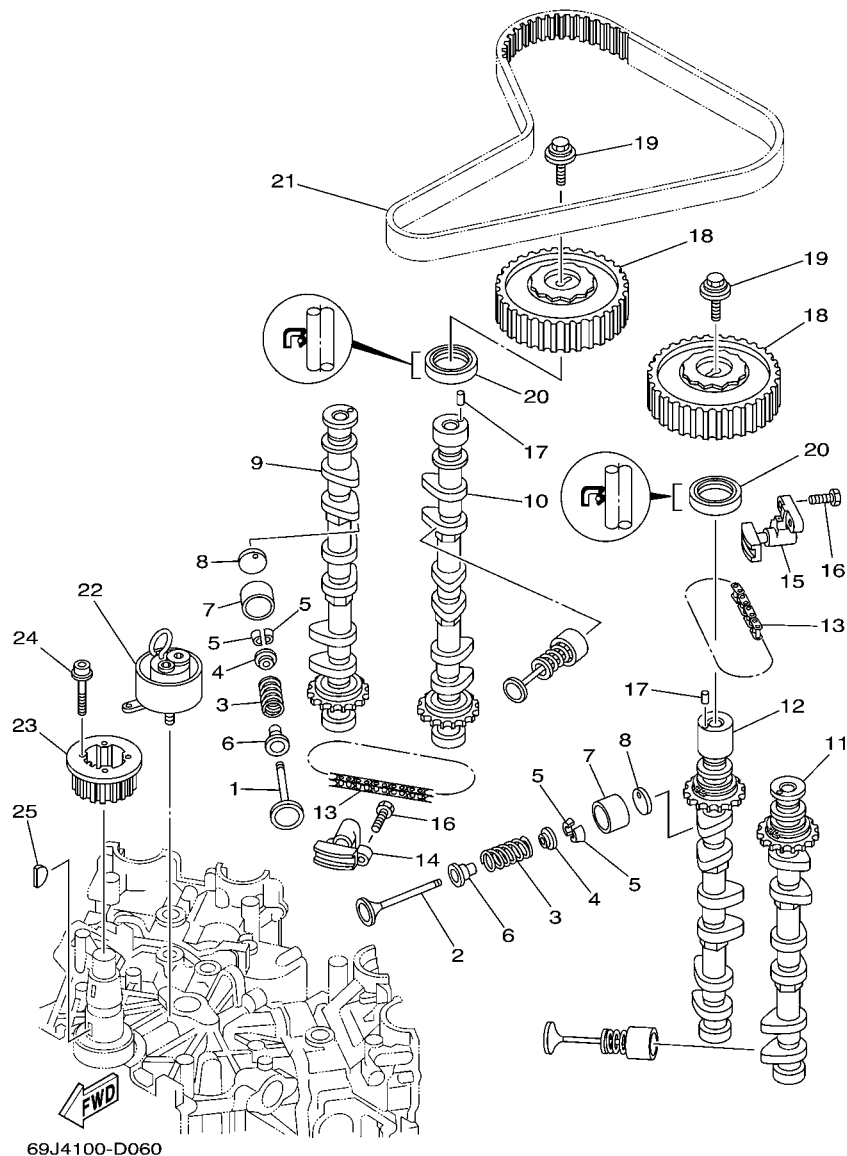
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-W009A-05-1S	CYLINDER HEAD ASSY	1	1		
2	69J-11110-01-94	CYLINDER HEAD ASSY	1	1		
3	69J-11133-10	.GUIDE, VALVE 1	12	12		
4	90344-51019	.PLUG, TAPER SCREW	5	5		
5	91809-08006	.SLEEVE GUIDE-DOWEL	2	2		
6	90119-07235	.BOLT/WASHER-CAM CAPS	2	2		
7	90119-07234	.BOLT, WITH WASHER	18	18		
8	69J-W009C-05-1S	CYLINDER HEAD ASSY 2	1	1		
9	69J-11120-01-94	CYLINDER HEAD ASSY 2	1	1		
10	69J-11133-10	.GUIDE, VALVE 1	12	12		
11	90344-51019	.PLUG, TAPER SCREW	5	5		
12	91809-08006	.SLEEVE GUIDE-DOWEL	2	2		
13	90119-07235	.BOLT/WASHER-CAM CAPS	2	2		
14	90119-07234	.BOLT, WITH WASHER	14	14		
15	69J-11301-10	ANODE COVER ASSY	4	4		
16	68V-11325-02	.ANODE	1	1		
17	67F-11328-00	.GROMMET, ANODE	1	1		
18	90105-06M07	.BOLT, FLANGE	1	1		
19	90430-06M03	.GASKET	1	1		
20	97575-08540	BOLT, WITH WASHER	4	4		
21	69J-11181-03	GASKET, CYLINDER HEAD 1	1	1		
22	90387-10M08	COLLAR	2	2		
23	90155-10001	SCREW, FLAT FILLISTER	8	8		
24	90119-08M91	BOLT, WITH WASHER	2	2		
25	90119-08021	BOLT, WITH WASHER	1	1		
26	69J-11182-03	GASKET, CYLINDER HEAD 2	1	1		
27	90387-10M08	COLLAR	2	2		



69J5100-E050

FIG. 5 CYLINDER & CRANKCASE 3

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-41111-01-1S	INNER COVER, EXHAUST	1	1		
2	69J-41121-01-1S	INNER COVER, EXHAUST	1	1		
3	69J-41113-01-1S	OUTER COVER, EXHAUST	1	1		
4	69J-41123-01-1S	OUTER COVER, EXHAUST	1	1		
5	6P2-41112-00	GASKET, EXHAUST INNER COVER	1	1		
6	6P2-41122-00	GASKET, EXHAUST INNER COVER	1	1		
7	6P2-41114-00	GASKET, EXHAUST OUTER COVER	2	2		
8	6P2-11325-00	ANODE	2	2		
9	6E5-11325-00	ANODE	2	2		
10	98780-04015	SCREW, FLAT HEAD	2	2		
11	90151-06M02	SCREW, COUNTERSUNK	2	2		
12	91690-40010	PIN, SPRING	2	2		
13	90119-06027	BOLT, WITH WASHER	26	26		
14	90119-06104	BOLT, WITH WASHER	2	2		
15	97095-08014	BOLT	4	4		
16	90430-08143	GASKET	4	4		
17	90340-18M09	PLUG, STRAIGHT SCREW	2	2		
18	90430-18130	GASKET	2	2		
19	6P2-11119-00	HANGER, ENGINE	2	2		
20	90119-06MA2	BOLT, WITH WASHER	4	4		
21	69J-11111M-00	COVER 1	1	1		
22	90340-14M06	PLUG, STRAIGHT SCREW	1	1		
23	90430-14115	GASKET	1	1		
24	69J-2134V-00	BRACKET	1	1		



69J4100-D060

FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-12111-00	VALVE, INTAKE	12	12	
2	69J-12121-00	VALVE, EXHAUST	12	12	
3	69J-12113-01	SPRING, VALVE INNER	24	24	
4	69J-12117-01	RETAINER, VALVE SPRING	24	24	
5	69J-12118-00	COTTER, VALVE	48	48	
6	69J-12119-00	SEAL, VALVE STEM	24	24	
7	69J-12153-00	LIFTER, VALVE	24	24	
8	6S1-12168-00	PAD, ADJUSTING (2.320)	24	24	UR
	6S1-12168-10	PAD, ADJUSTING (2.340)	24	24	UR
	6S1-12168-20	PAD, ADJUSTING (2.360)	24	24	UR
	6S1-12168-30	PAD, ADJUSTING (2.380)	24	24	UR
	6S1-12168-40	PAD, ADJUSTING (2.400)	24	24	UR
	6S1-12168-50	PAD, ADJUSTING (2.420)	24	24	UR
	6S1-12168-60	PAD, ADJUSTING (2.440)	24	24	UR
	6S1-12168-70	PAD, ADJUSTING (2.460)	24	24	UR
	6S1-12168-80	PAD, ADJUSTING (2.480)	24	24	UR
	6S1-12168-90	PAD, ADJUSTING (2.500)	24	24	UR
	6S1-12168-A0	PAD, ADJUSTING (2.520)	24	24	UR
	6S1-12168-B0	PAD, ADJUSTING (2.540)	24	24	UR
	6S1-12168-C0	PAD, ADJUSTING (2.560)	24	24	UR
	6S1-12168-D0	PAD, ADJUSTING (2.580)	24	24	UR
	6S1-12168-E0	PAD, ADJUSTING (2.600)	24	24	UR
	6S1-12168-F0	PAD, ADJUSTING (2.620)	24	24	UR
	6S1-12168-G0	PAD, ADJUSTING (2.640)	24	24	UR
	6S1-12168-H0	PAD, ADJUSTING (2.660)	24	24	UR
	6S1-12168-J0	PAD, ADJUSTING (2.680)	24	24	UR
	6S1-12168-K0	PAD, ADJUSTING (2.700)	24	24	UR

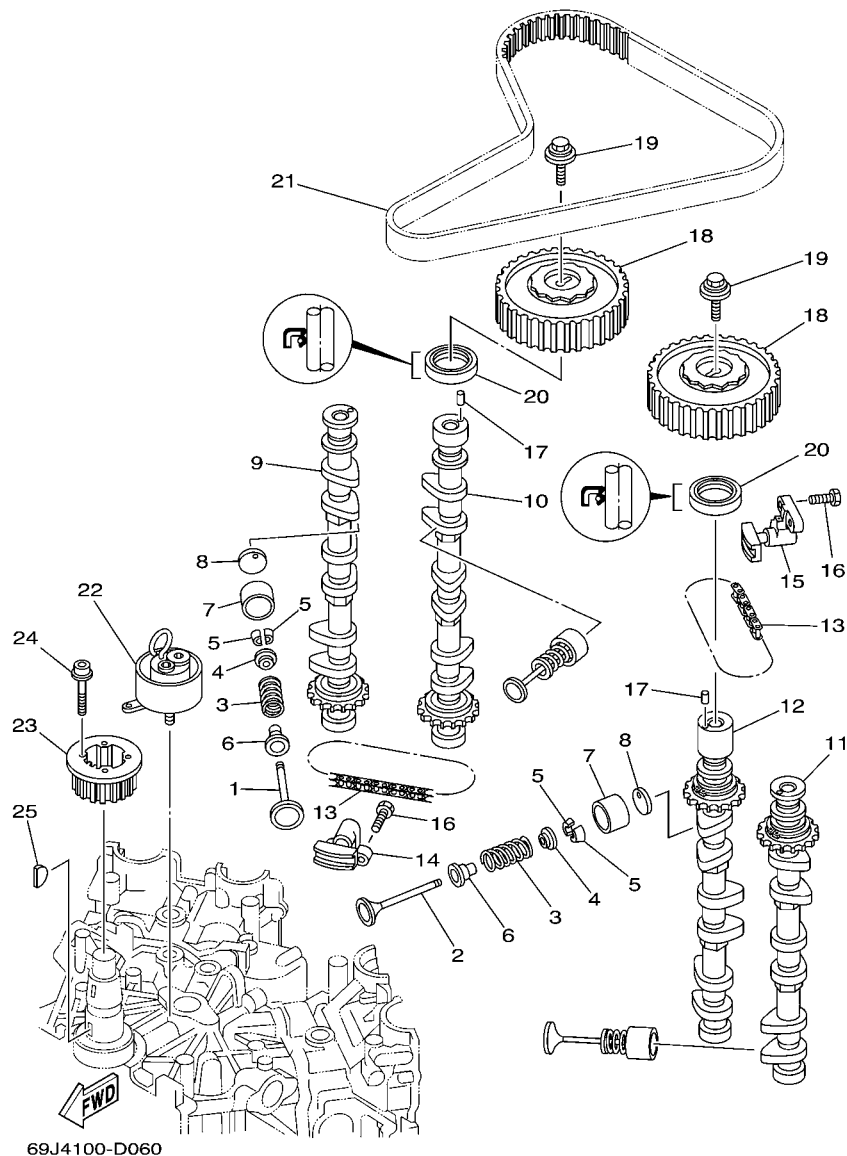


FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
8	6S1-12168-L0	PAD, ADJUSTING (2.720)	24	24			UR
	6S1-12168-M0	PAD, ADJUSTING (2.740)	24	24			UR
	6S1-12168-N0	PAD, ADJUSTING (2.760)	24	24			UR
	6S1-12168-P0	PAD, ADJUSTING (2.780)	24	24			UR
	6S1-12168-R0	PAD, ADJUSTING (2.800)	24	24			UR
	6S1-12168-S0	PAD, ADJUSTING (2.820)	24	24			UR
	6S1-12168-T0	PAD, ADJUSTING (2.840)	24	24			UR
	6S1-12168-U0	PAD, ADJUSTING (2.860)	24	24			UR
	6S1-12168-V0	PAD, ADJUSTING (2.880)	24	24			UR
	6S1-12168-W0	PAD, ADJUSTING (2.900)	24	24			UR
	6S1-12168-X0	PAD, ADJUSTING (2.920)	24	24			UR
	6S1-12168-Y0	PAD, ADJUSTING (2.940)	24	24			UR
	6S1-12169-00	PAD, ADJUSTING (2.960)	24	24			UR
9	69J-12171-00	CAMSHAFT 1	1	1			
10	69J-12181-00	CAMSHAFT 2	1	1			
11	69J-12172-00	CAMSHAFT 3	1	1			
12	69J-12182-00	CAMSHAFT 4	1	1			
13	94581-99044	CHAIN	2	2			
14	69J-12210-00	TENSIONER ASSY, CAM CHAIN	1	1			
15	69J-12230-00	TENSIONER ASSY, CAM CHAIN 2	1	1			
16	97013-06025	BOLT	4	4			
17	93605-10108	PIN, DOWEL	2	2			
18	69J-11537-00	GEAR, DRIVEN	2	2			
19	90119-10M06	BOLT, WITH WASHER	2	2			
20	93102-38M59	OIL SEAL	2	2			
21	69J-46241-00	V-BELT	1	1			
22	63P-11590-01	TENSIONER ASSY	1	1			

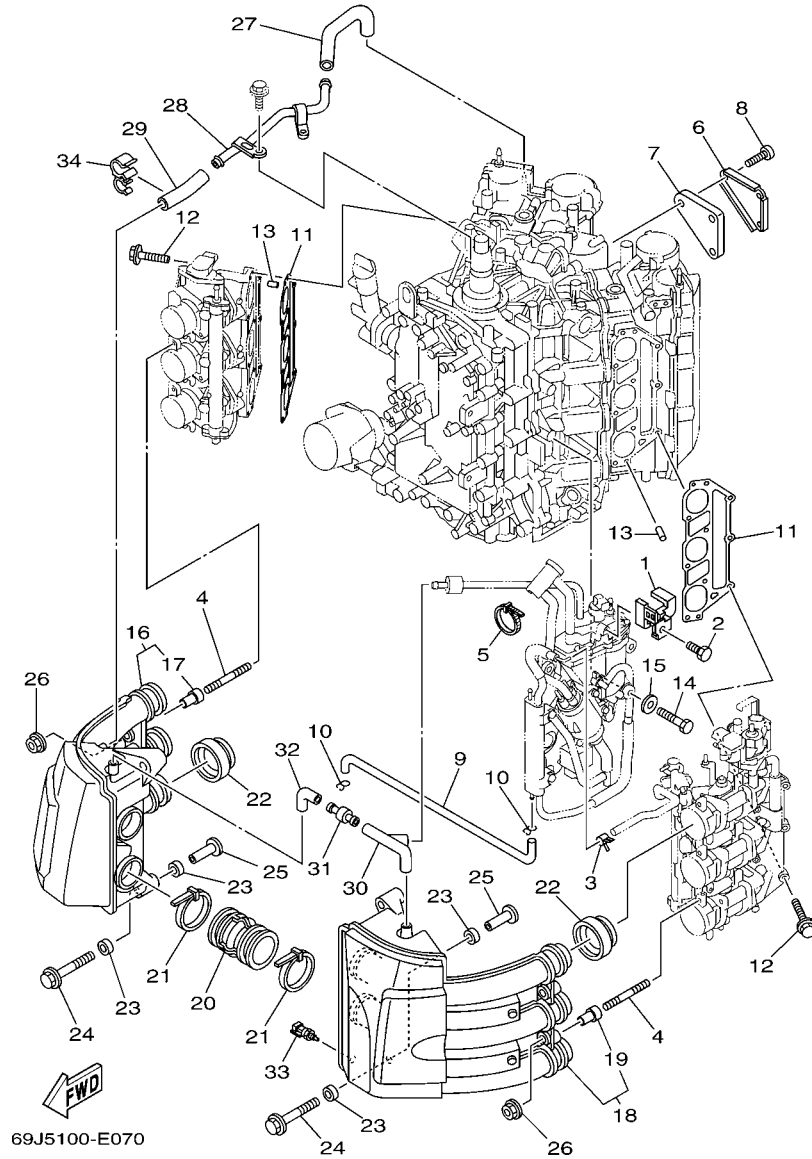


FIG. 7 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
1	69J-14146-11	PLATE	1	1			
2	69J-14162-00	BOLT, HOLDING	1	1			
3	68V-24519-00	CLIP	1	1			
4	90116-06032	BOLT, STUD	4	4			
5	90465-14M66	CLAMP	1	1			
6	69J-1442A-00	COVER, CLEANER CASE 3	1	1			
7	69J-14409-00	DAMPER	1	1			
8	97780-60620	SCREW, TAPPING	3	3			
9	69J-12483-00	PIPE 3	1	1			
10	90467-09M03	CLIP	2	2			
11	69J-13645-00	GASKET, MANIFOLD 1	2	2			
12	90119-08022	BOLT, WITH WASHER	18	18			
13	91690-50014	PIN, SPRING	4	4			
14	90101-06M75	BOLT	4	4			
15	90201-06068	WASHER, PLATE	4	4			
16	69J-14440-00	SILENCER ASSY, INTAKE	1	1			
17	90387-07005	.COLLAR	2	2			
18	69J-1444F-00	SILENCER ASSY, INTAKE 2	1	1			
19	90387-07005	.COLLAR	2	2			
20	69J-14419-00	PIPE	2	2			
21	90465-11M52	CLAMP	4	4			
22	69J-14457-00	SEAL	6	6			
23	90386-08001	BUSH	8	8			
24	90119-06036	BOLT, WITH WASHER	4	4			
25	90387-06038	COLLAR	4	4			
26	90179-06M28	NUT	4	4			
27	69J-15373-00	PIPE, BREATHER	1	1			

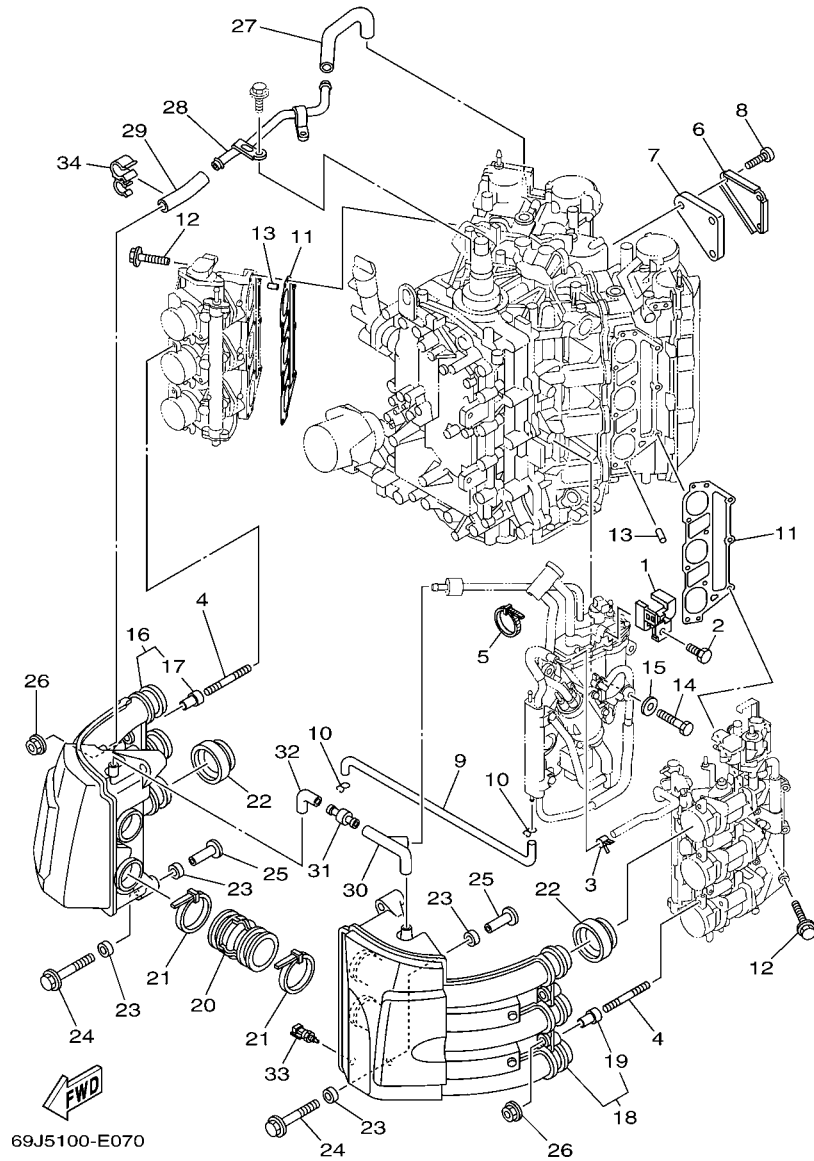
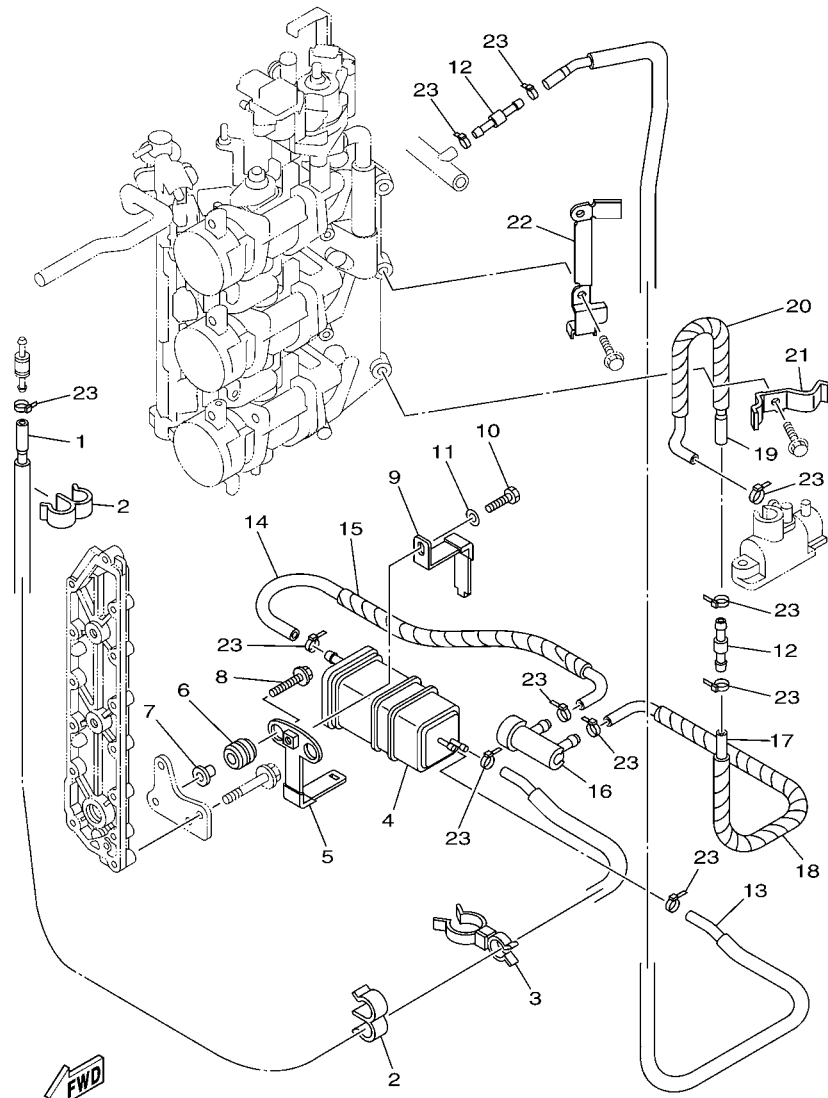


FIG. 7 INTAKE 1

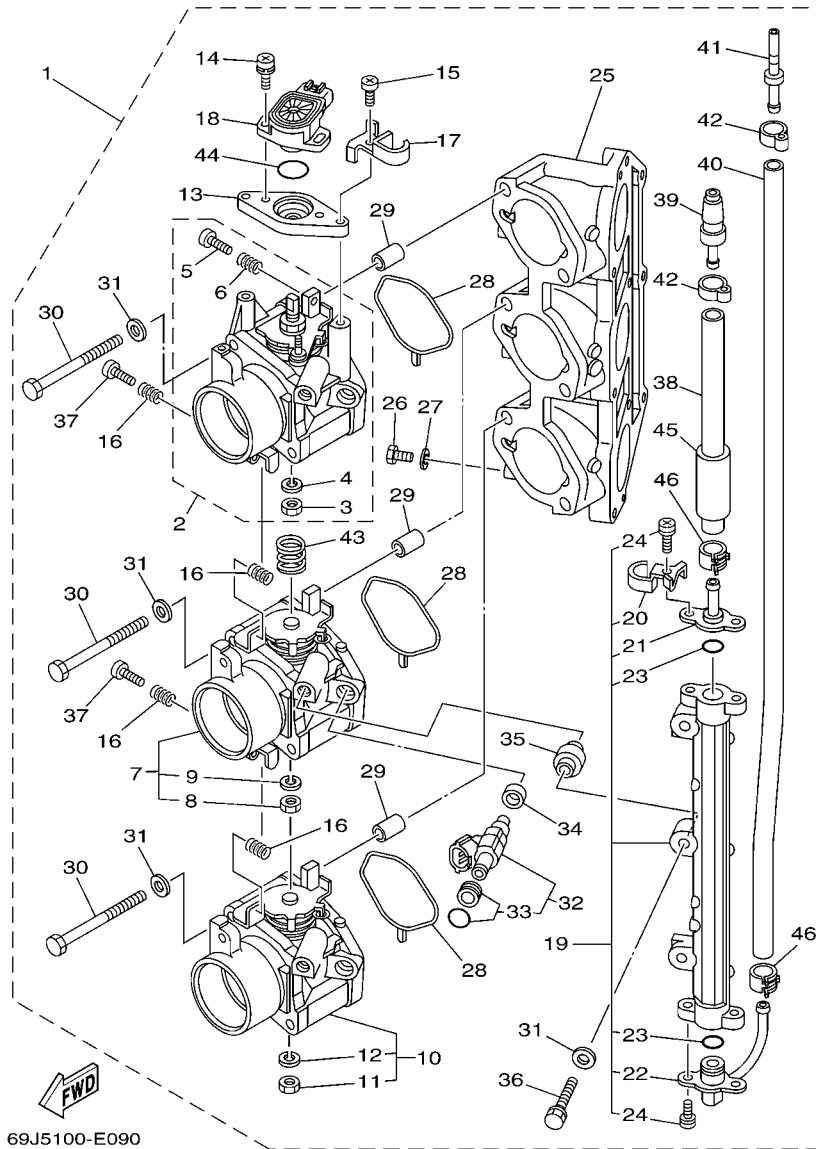
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
			1	1			
28	69J-15394-00	PIPE, OIL VENT	1	1			
29	69J-15393-00	PIPE, BREATHER 2	1	1			
30	69J-15397-00	PIPE	1	1			
31	5EL-14467-00	SEAL	1	1			
32	69J-14348-00	PIPE 1	1	1			
33	65L-85886-00	THERMOSENSOR	1	1			
34	90464-15007	CLAMP	1	1			



69J5100-E080

FIG. 8 INTAKE 2

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	60L-24315-01	PIPE 5	1	1		
2	90464-12238	CLAMP	2	2		
3	90464-23001	CLAMP	1	1		
4	69J-24170-00	CANISTER ASSY	1	1		
5	69J-2134X-00	BRACKET, CANISTER	1	1		
6	90480-10M23	GROMMET	2	2		
7	90387-06M60	COLLAR	2	2		
8	90119-06M59	BOLT, WITH WASHER	2	2		
9	69J-2419A-00	HOLDER	1	1		
10	97095-06016	BOLT	1	1		
11	92995-06600	WASHER	1	1		
12	6E5-24379-00	PIPE, JOINT 4	2	2		
13	60L-24314-01	PIPE 4	1	1		
14	60L-24313-00	PIPE 3	1	1		
15	90448-12003	HOSE, WITH UNION	1	1		
16	69J-24502-00	FILTER, FUEL	1	1		
17	60L-24312-00	PIPE 2	1	1		
18	90448-12001	HOSE, WITH UNION	1	1		
19	60L-24311-00	PIPE, FUEL 1	1	1		
20	90448-10002	HOSE, WITH UNION	1	1		
21	60L-24367-00	CLAMP, FUEL PIPE 2	1	1		
22	60L-24366-00	CLAMP, FUEL PIPE 1	1	1		
23	90465-11M10	CLAMP	11	11		



69J5100-E090

FIG. 9 THROTTLE BODY ASSY 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-13750-11	THROTTLE BODY ASSY	1	1	
2	69J-13751-11	.BODY, THROTTLE 1	1	1	
3	3CF-14594-00	..NUT	1	1	
4	92990-08100	..WASHER, SPRING	1	1	
5	68V-14323-00	..SCREW, AIR ADJUSTING	1	1	
6	68V-14331-00	..SPRING, THROTTLE VALVE	1	1	
7	69J-13753-11	.BODY, THROTTLE 3	1	1	
8	3CF-14594-00	..NUT	1	1	
9	92990-08100	..WASHER, SPRING	1	1	
10	69J-13755-11	.BODY, THROTTLE 5	1	1	
11	3CF-14594-00	..NUT	1	1	
12	92990-08100	..WASHER, SPRING	1	1	
13	69J-13576-00	.SPACER	1	1	
14	68V-81145-01	.SCREW 1	2	2	
15	68V-14565-00	.SCREW	2	2	
16	68V-14331-00	..SPRING, THROTTLE VALVE	4	4	
17	69J-14261-00	.HOLDER	1	1	
18	6S1-85885-00	.THROTTLE SENSOR ASSY	1	1	
19	69J-13160-10	.DELIVERY PIPE ASSY 1	1	1	
20	69J-14261-00	..HOLDER	1	1	
21	69J-14295-00	..PIPE, FUEL	1	1	
22	69J-14251-00	..NIPPLE	1	1	
23	68V-14397-10	..O-RING	2	2	
24	68V-81147-00	..SCREW 3	4	4	
25	69J-13641-00	.MANIFOLD 1	1	1	
26	97095-06010	.BOLT	3	3	
27	90430-06014	.GASKET	3	3	

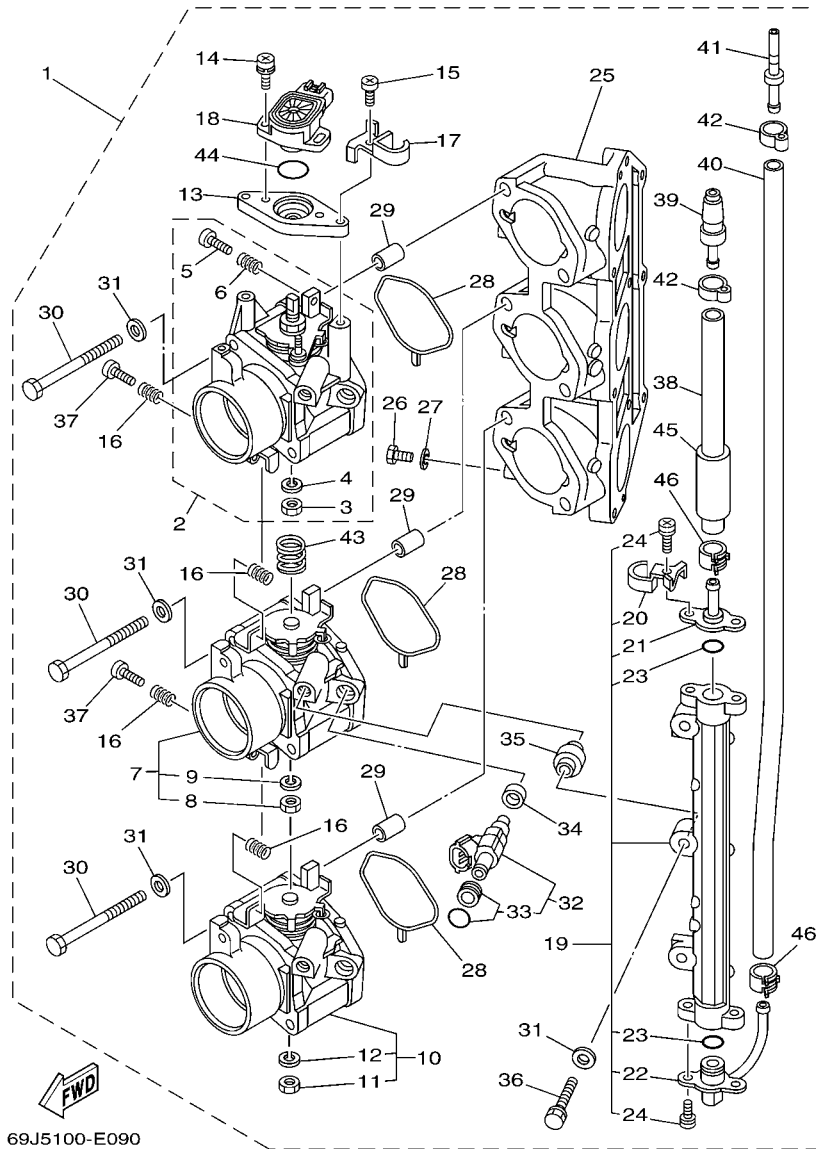
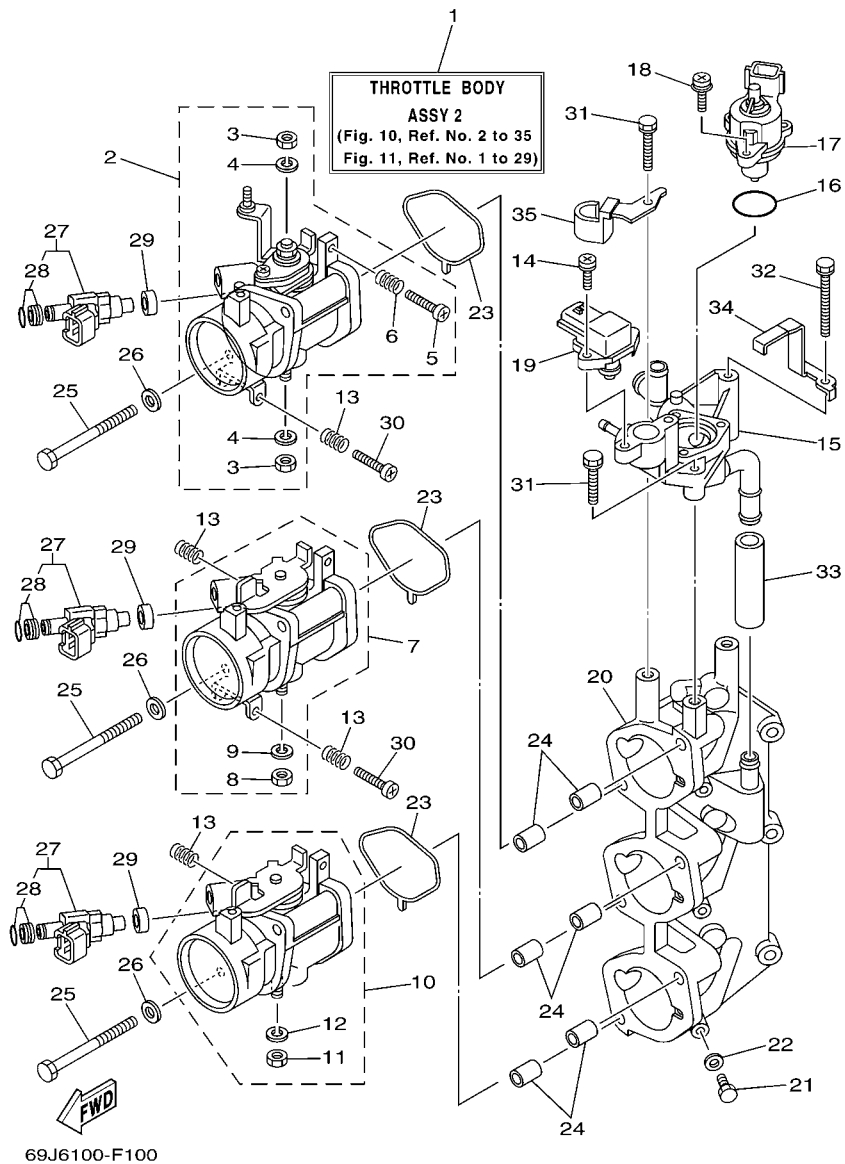


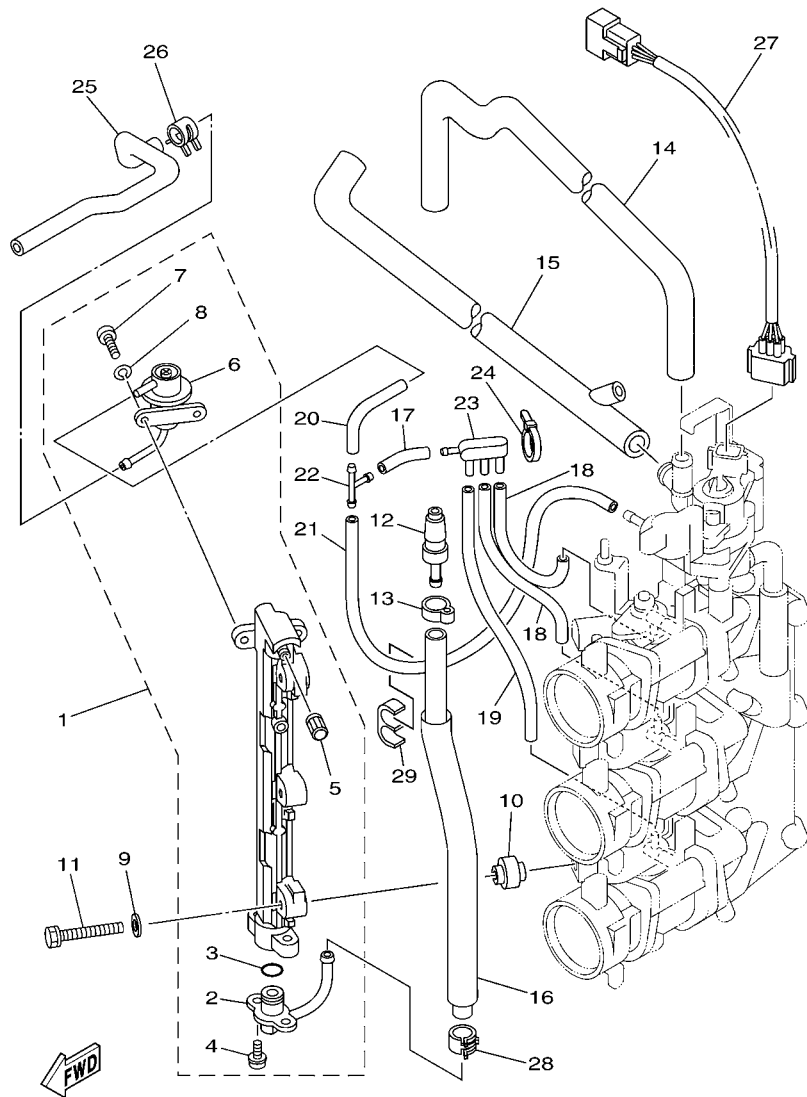
FIG. 9 THROTTLE BODY ASSY 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
28	69J-13557-00	.GASKET	3	3		
29	99530-10114	.PIN, DOWEL	6	6		
30	69J-14496-00	.BOLT	6	6		
31	68V-14475-00	.WASHER	9	9		
32	69J-13761-00	.INJECTOR ASSY	3	3		
33	68V-1410B-00	..PACKING KIT	1	1		
34	68V-13766-10	.RUBBER, INJECTOR	3	3		
35	68V-14264-00	.COLLAR	3	3		
36	68V-14428-00	.BOLT	3	3		
37	69J-14321-00	.SCREW, THROTTLE	2	2		
38	69J-13973-10	.PIPE, FUEL 3	1	1		
39	68F-24300-00	.FUEL PIPE JOINT	1	1		
40	69J-13972-10	.PIPE, FUEL 2	1	1		
41	69J-24381-00	.SET BAR, FUEL JOINT	1	1		
42	68V-24387-00	.CLIP	2	2		
43	69J-14286-00	.SPRING	1	1		
44	68V-8182L-00	.O-RING 1	1	1		
45	69J-14149-00	.PIPE	1	1		
46	68V-13577-00	.CLIP	2	2		

FIG. 10 THROTTLE BODY ASSY 2



REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-1375A-21	THROTTLE BODY ASSY 2	1	1	
2	69J-13752-10	BODY, THROTTLE 2	1	1	
3	3CF-14594-00	.NUT	2	2	
4	92990-08100	.WASHER, SPRING	2	2	
5	68V-14323-00	.SCREW, AIR ADJUSTING	1	1	
6	68V-14331-00	.SPRING, THROTTLE VALVE	1	1	
7	69J-13754-10	BODY, THROTTLE 4	1	1	
8	3CF-14594-00	.NUT	1	1	
9	92990-08100	.WASHER, SPRING	1	1	
10	69J-13756-10	BODY, THROTTLE 6	1	1	
11	3CF-14594-00	.NUT	1	1	
12	92990-08100	.WASHER, SPRING	1	1	
13	68V-14331-00	SPRING, THROTTLE VALVE	4	4	
14	68V-81147-00	SCREW 3	2	2	
15	69J-14960-00	BODY ASSY	1	1	
16	68V-13473-00	O-RING	1	1	
17	68V-1312A-00	VALVE, CONTROL	1	1	
18	68V-81146-01	SCREW 2	3	3	
19	68V-82380-00	SENSOR, PRESSURE	1	1	
20	69J-13642-00	MANIFOLD 2	1	1	
21	97095-06010	BOLT	3	3	
22	90430-06014	GASKET	3	3	
23	69J-13557-00	GASKET	3	3	
24	99530-10114	PIN, DOWEL	6	6	
25	69J-14496-00	BOLT	6	6	
26	68V-14475-00	WASHER	6	6	
27	69J-13761-00	INJECTOR ASSY	3	3	



69J6100-F110

FIG. 11 THROTTLE BODY ASSY 3

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-13170-10	DELIVERY PIPE ASSY 2	1	1		
2	69J-13435-00	.NIPPLE	1	1		
3	68V-14397-10	.O-RING	1	1		
4	68V-81147-00	.SCREW 3	2	2		
5	68V-14225-00	.CAP	1	1		
6	69J-13906-00	.REGULATOR, PRESSURE	1	1		
7	68V-14565-00	.SCREW	2	2		
8	68V-14356-00	.WASHER, SPRING	2	2		
9	68V-14475-00	WASHER	3	3		
10	68V-14264-00	COLLAR	3	3		
11	68V-14428-00	BOLT	3	3		
12	68F-24300-00	FUEL PIPE JOINT	1	1		
13	68V-24387-00	CLIP	1	1		
14	69J-13546-00	HOSE 2	1	1		
15	60L-24317-00	PIPE 7	1	1		
16	69J-13974-10	PIPE, FUEL 4	1	1		
17	68V-13544-00	HOSE, VACUUM SENSING 2	1	1		
18	5JW-14349-00	PIPE	2	2		
19	69J-13542-00	HOSE, VACUUM SENSING 1	1	1		
20	69J-13532-00	HOSE, VACUUM SENSING 3	1	1		
21	69J-13533-01	HOSE, VACUUM SENSING 4	1	1		
22	68V-24377-00	PIPE, JOINT 3	1	1		
23	69J-13595-00	JOINT	1	1		
24	69J-14139-00	CLIP, PIPE	1	1		
25	69J-13975-10	PIPE, FUEL 5	1	1		
26	68V-24519-00	CLIP	1	1		
27	69J-8259L-00	WIRE HARNESS ASSY 1	1	1		

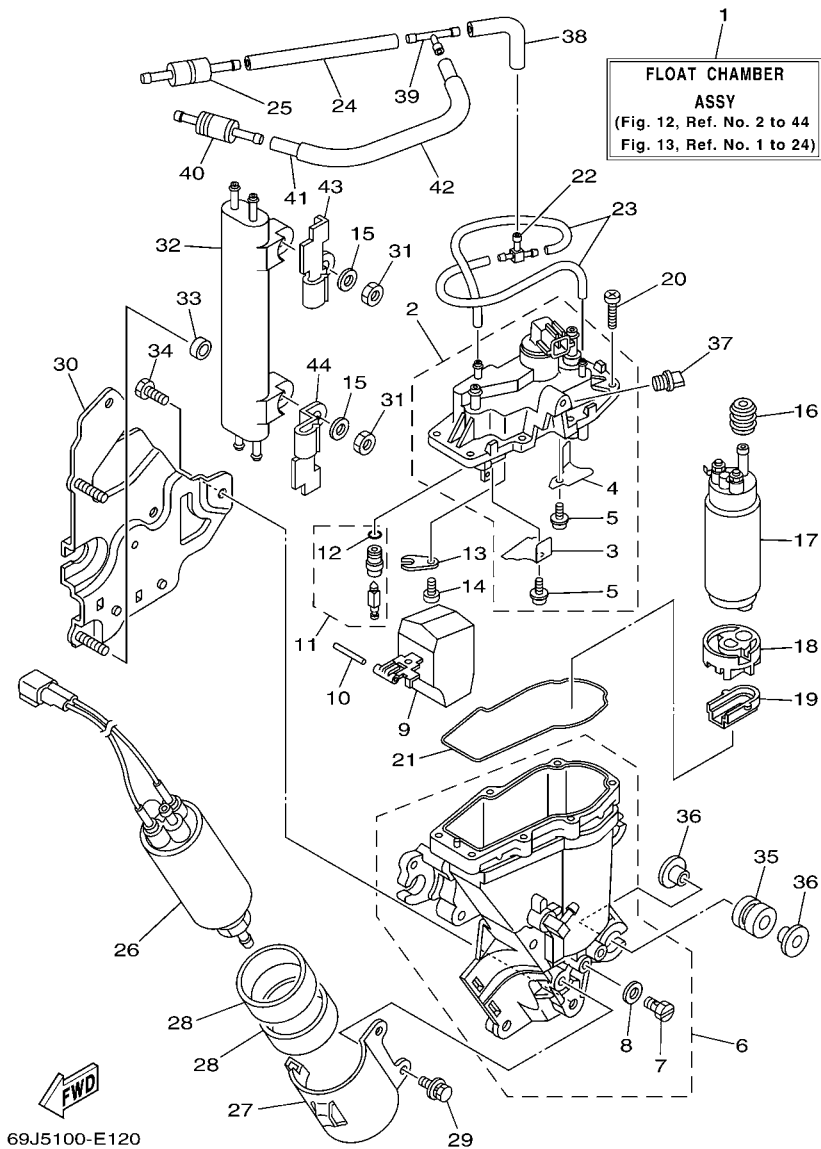
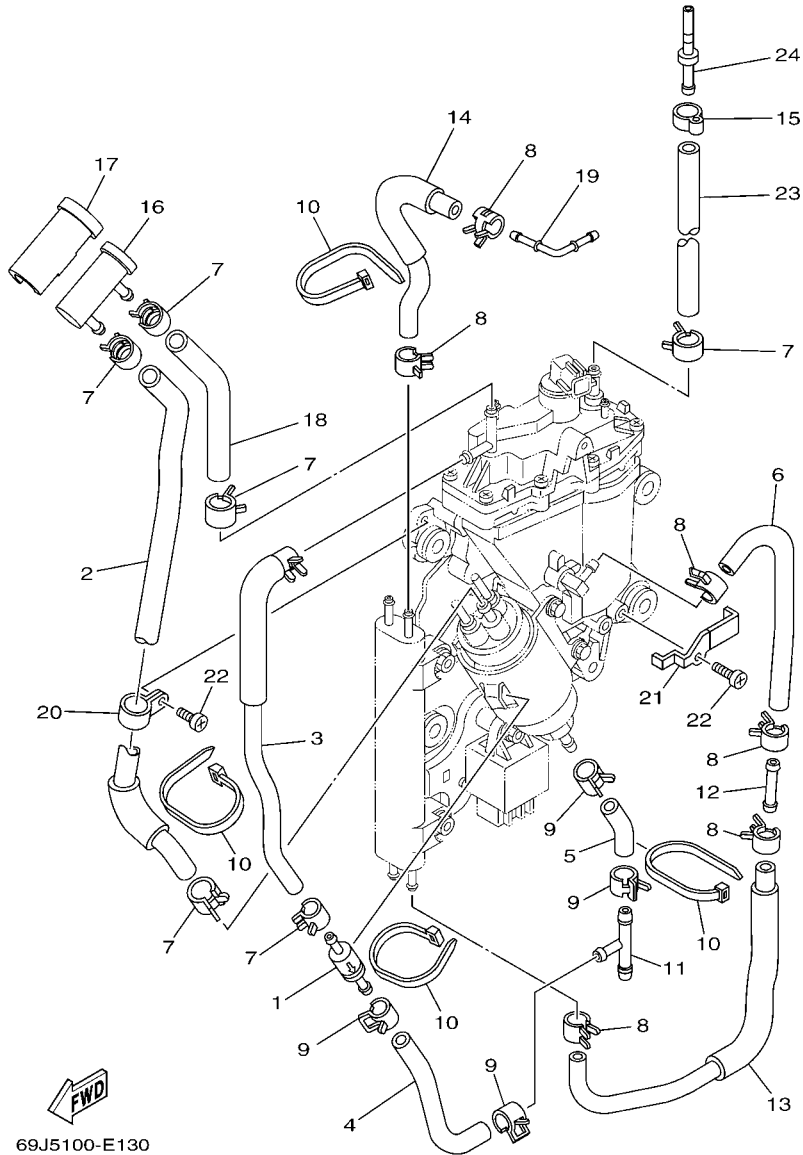


FIG. 12 FUEL INJECTION PUMP 1

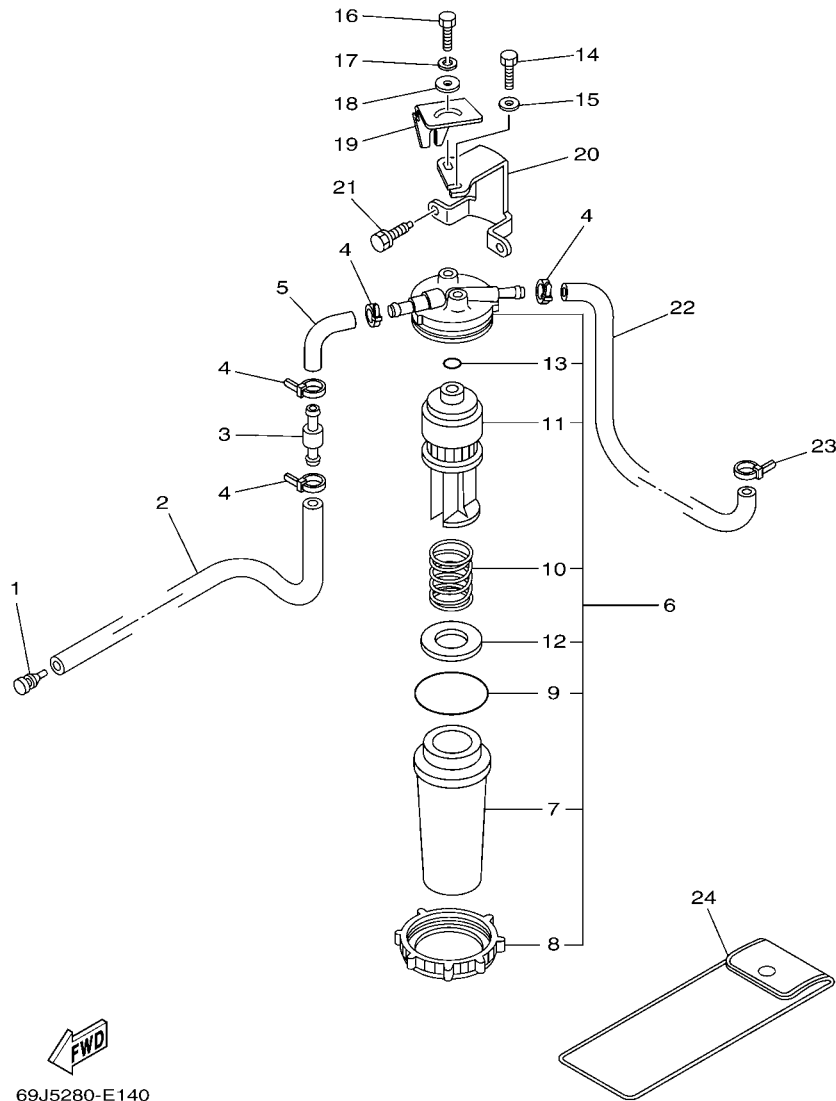
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-14180-31	FLOAT CHAMBER ASSY	1	1	
2	69J-14182-20	COVER, FLOAT CHAMBER	1	1	
3	69J-2411R-00	.PLATE 1	1	1	
4	69J-2411T-00	.PLATE 2	1	1	
5	69J-24453-00	.SCREW	2	2	
6	69J-14181-10	BODY, FLOAT CHAMBER 1	1	1	
7	266-14191-00	.PLUG, DRAIN	1	1	
8	59V-14962-00	.WASHER	1	1	
9	69J-14985-00	FLOAT	1	1	
10	68V-14386-00	PIN, FLOAT	1	1	
11	69J-14546-10	VALVE, NEEDLE	1	1	
12	68V-13769-10	.O-RING	1	1	
13	68V-14255-10	PLATE	1	1	
14	98507-04008	SCREW, PAN HEAD	1	1	
15	68V-14357-00	WASHER, PLAIN	2	2	
16	68V-13781-10	DAMPER, PUMP	1	1	
17	69J-13907-11	FUEL PUMP COMP.	1	1	
18	68V-13915-10	FILTER	1	1	
19	68V-13784-00	COVER, PUMP	1	1	
20	68V-14567-00	SCREW	7	7	
21	68V-14984-10	GASKET, FLOAT CHAMBER	1	1	
22	69J-24379-00	PIPE, JOINT 4	1	1	
23	69J-14148-00	PIPE	2	2	
24	69J-14197-10	PIPE	1	1	
25	69J-14989-10	ORIFICE, AIR VENT	1	1	
26	69J-24410-10	FUEL PUMP ASSY	1	1	
27	69J-24491-00	BRACKET, FUEL PUMP	1	1	



69J5100-E130

FIG. 13 FUEL INJECTION PUMP 2

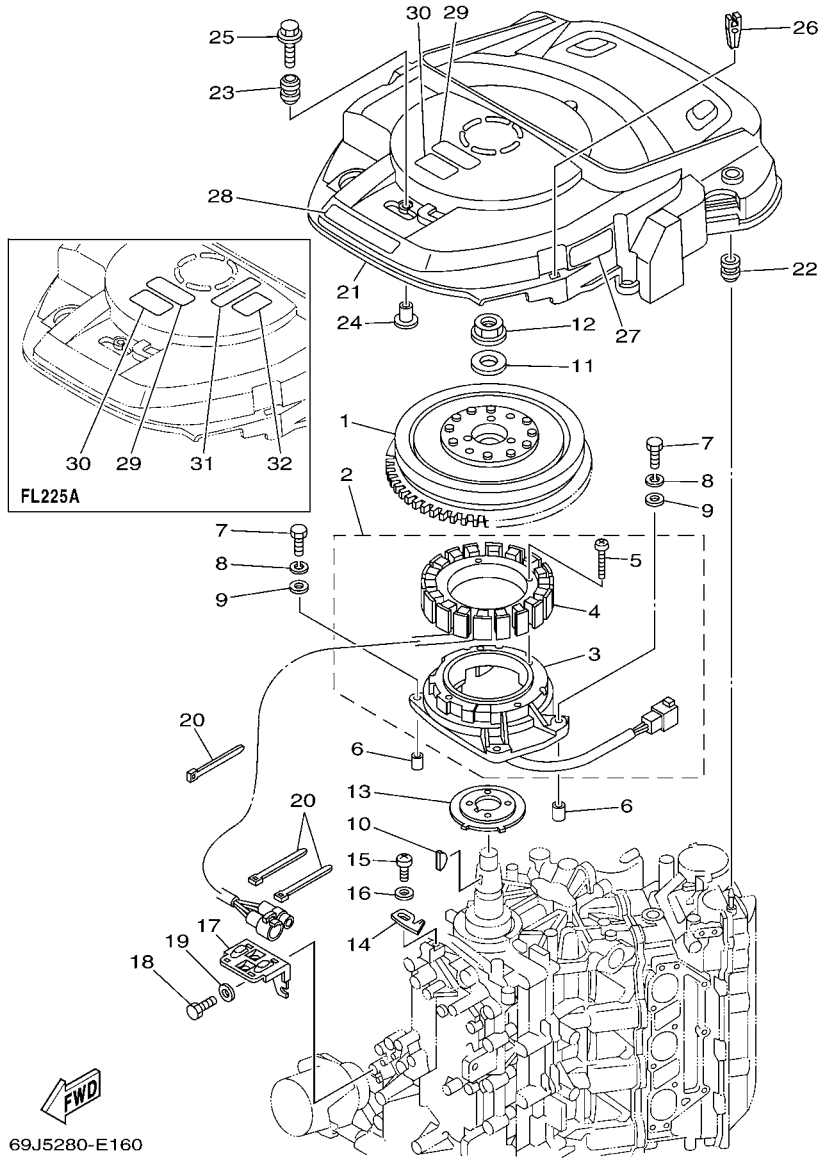
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
			1	1			
1	69J-24460-10	RELIEF VALVE ASSY	1	1			
2	69J-24324-40	PIPE 13	1	1			
3	69J-24322-20	PIPE 11	1	1			
4	69J-24323-10	PIPE 12	1	1			
5	69J-24317-10	PIPE 7	1	1			
6	69J-24316-10	PIPE 6	1	1			
7	68V-13577-00	CLIP	6	6			
8	68V-24519-00	CLIP	6	6			
9	69J-14137-00	CLIP	4	4			
10	68V-2481H-00	CLAMP	4	4			
11	6E5-24378-00	PIPE, JOINT 3	1	1			
12	69J-24461-00	PIPE, JOINT	1	1			
13	69J-24315-10	PIPE 5	1	1			
14	69J-13976-10	PIPE, FUEL 6	1	1			
15	68V-24387-00	CLIP	1	1			
16	69J-24501-10	FILTER, FUEL	1	1			
17	69J-24599-10	CAP	1	1			
18	69J-24325-30	PIPE 14	1	1			
19	69J-1410F-00	NIPPLE 1	1	1			
20	69J-24366-00	CLAMP, FUEL PIPE 1	1	1			
21	69J-24367-00	CLAMP, FUEL PIPE 2	1	1			
22	98582-05008	SCREW, PAN HEAD	2	2			
23	69J-13974-10	PIPE, FUEL 4	1	1			
24	69J-24381-00	SET BAR, FUEL JOINT	1	1			



FWD
69J5280-E140

FIG. 14 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	689-85547-00	DAMPER	1	1		
2	90445-13004	HOSE (L2360)	1	1		
3	6R3-24377-00	PIPE, JOINT 3	1	1		
4	90465-11M10	CLAMP	4	4		
5	61A-24311-00	PIPE, FUEL 1	1	1		
6	65L-24560-00	FILTER ASSY	1	1		
7	61A-24521-00	.CUP, FILTER	1	1		
8	65L-24531-01	.NUT	1	1		
9	61A-24564-00	.O-RING	1	1		
10	65L-24577-00	.SPRING	1	1		
11	65L-24563-00	.ELEMENT, FILTER	1	1		
12	61A-24469-00	.FLOAT, WATER LEVEL	1	1		
13	65L-24564-00	.O-RING	1	1		
14	97095-06014	BOLT	1	1		
15	92995-06600	WASHER	1	1		
16	97095-06016	BOLT	1	1		
17	92995-06100	WASHER, SPRING	1	1		
18	90201-06068	WASHER, PLATE	1	1		
19	65L-24558-00	HOLDER, FILTER	1	1		
20	69J-24566-00	BRACKET, FILTER	1	1		
21	90119-06037	BOLT, WITH WASHER	2	2		
22	69J-24313-00	PIPE 3	1	1		
23	90465-11M10	CLAMP	1	1		
24	69J-28100-01	TOOL KIT	1	1		AP



69J5280-E160

FIG. 16 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-81450-10	ROTOR ASSY	1	1		
2	69J-81460-01	BASE ASSY	1	1		
3	69J-85580-00	.COIL, PULSER	1	1		
4	69J-81410-10	.STATOR ASSY	1	1		
5	63D-81345-20	.SCREW, WITH WASHER (M6X30)	4	4		
6	99530-08012	PIN, DOWEL	2	2		
7	97095-06035	BOLT	4	4		
8	92995-06100	WASHER, SPRING	4	4		
9	92995-06600	WASHER	4	4		
10	90280-05015	KEY, WOODRUFF	1	1		
11	90201-24014	WASHER, PLATE	1	1		
12	90179-24002	NUT	1	1		
13	69J-81673-00	ROTOR	1	1		
14	6P2-81332-00	PLATE, TIMING	1	1		
15	97885-06010	SCREW, PAN HEAD	1	1		
16	92995-06600	WASHER	1	1		
17	69J-8132G-00	PLATE	1	1		
18	97095-06016	BOLT	1	1		
19	92995-06600	WASHER	1	1		
20	90465-14M66	CLAMP	3	3		
21	69J-81337-00	COVER, FLYWHEEL	1	1		
22	663-82317-01	DAMPER, IGNITION COIL	2	2		
23	6A0-82317-00	DAMPER, IGNITION COIL	3	3		
24	90387-06119	COLLAR	3	3		
25	90119-06M59	BOLT, WITH WASHER	3	3		
26	67F-2812A-00	PULLER, FUSE	1	1		
27	69J-81919-20	GRAPHIC, REGULATOR	1	1		

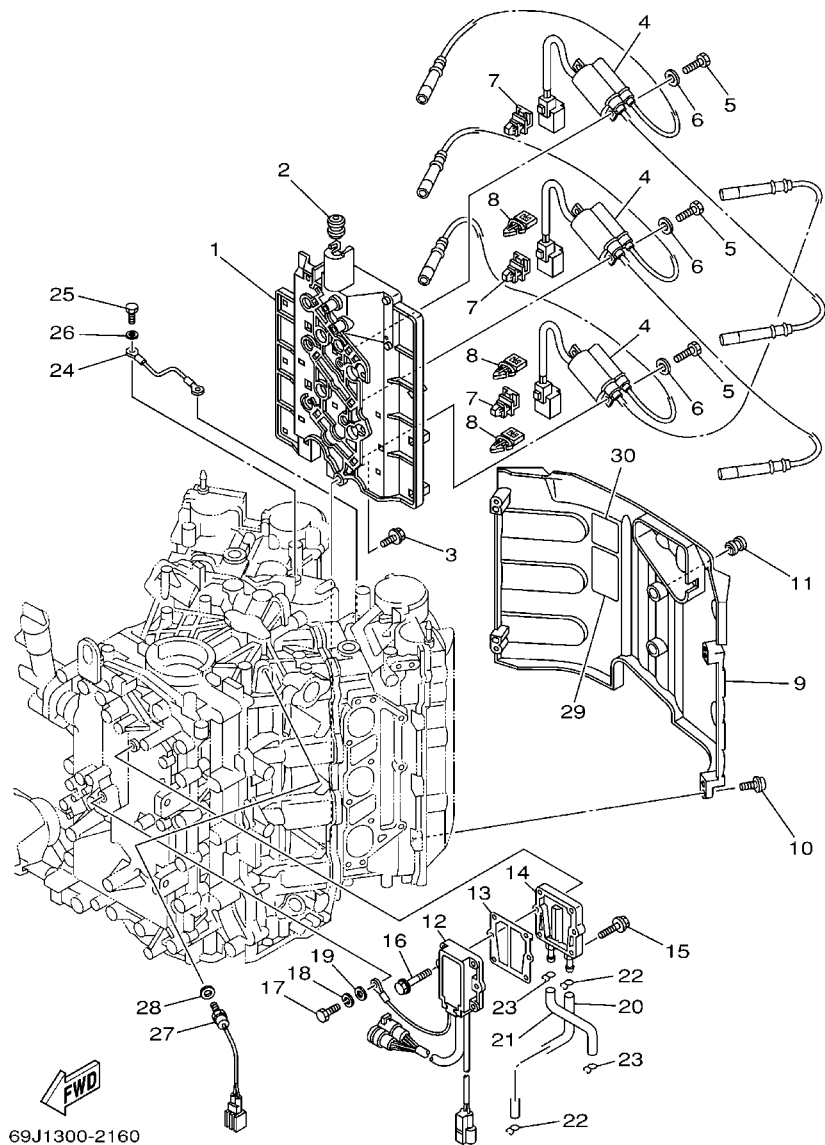
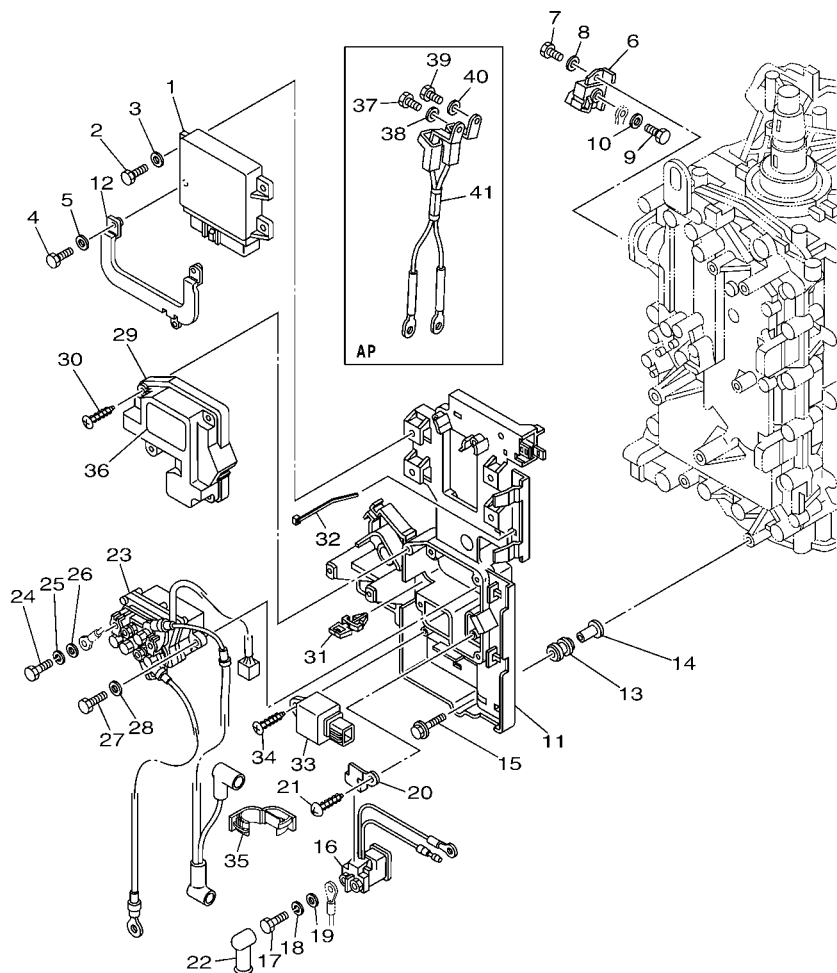


FIG. 17 ELECTRICAL 1

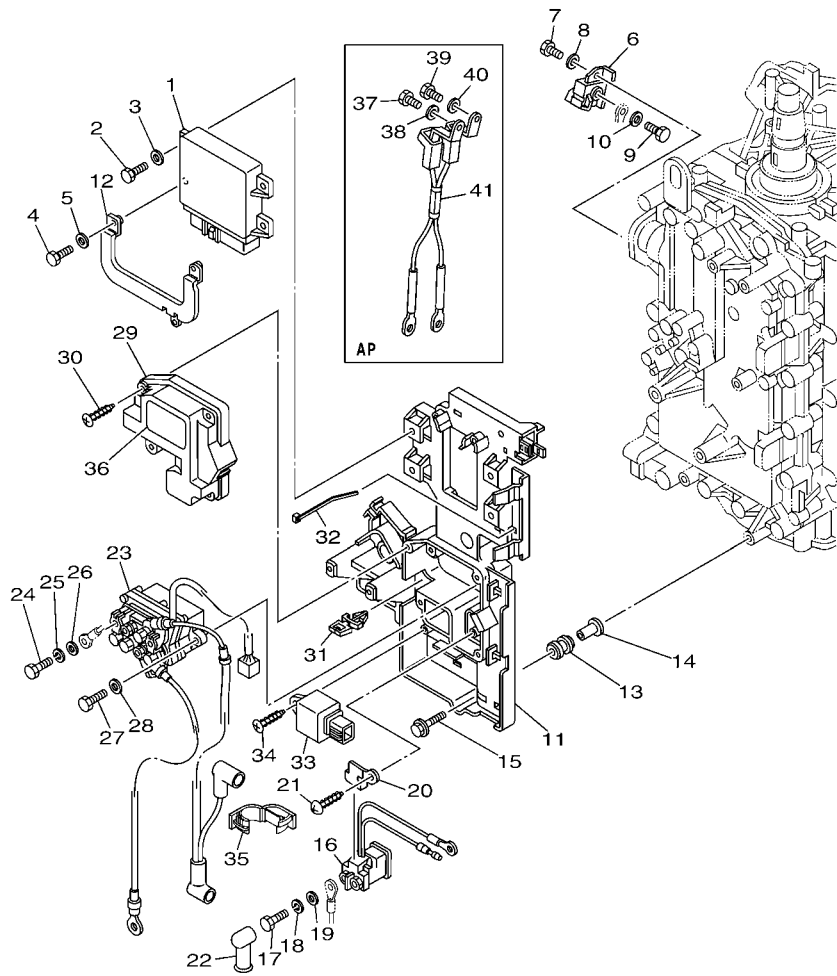
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
1	69J-82316-00	BRACKET, IGNITION COIL	1	1			
2	90480-09M21	GROMMET	1	1			
3	90119-06M82	BOLT, WITH WASHER	6	6			
4	69J-82310-00	IGNITION COIL ASSY	3	3			
5	97095-06020	BOLT	6	6			
6	92995-06600	WASHER	6	6			
7	90464-12002	CLAMP	3	3			
8	90464-07M56	CLAMP	3	3			
9	69J-82314-00	COVER, IGNITION COIL	1	1			
10	90110-06038	BOLT, HEXAGON SOCKET HEAD	4	4			
11	663-82317-01	DAMPER, IGNITION COIL	2	2			
12	69J-81960-11	RECTIFIER & REGULATOR ASSY	1	1			
13	69J-81975-A0	PLATE, RECTIFIER FITTING	1	1			
14	69J-81972-01-1S	COVER, RECTIFIER	1	1			
15	90119-06MA3	BOLT, WITH WASHER	4	4			
16	90119-06MA5	BOLT, WITH WASHER	2	2			
17	97095-06020	BOLT	1	1			
18	92995-06100	WASHER, SPRING	1	1			
19	92995-06600	WASHER	1	1			
20	69J-12482-00	PIPE 2	1	1			
21	69J-12481-00	PIPE 1	1	1			
22	90467-09M03	CLIP	2	2			
23	90467-08M18	CLIP	2	2			
24	69J-82519-00	WIRE, EARTH LEAD	1	1			
25	97095-06012	BOLT	2	2			
26	92995-06600	WASHER	2	2			
27	61A-85790-00	THERMOSENSOR ASSY	1	1			

FIG. 18 ELECTRICAL 2



69J5300-E180

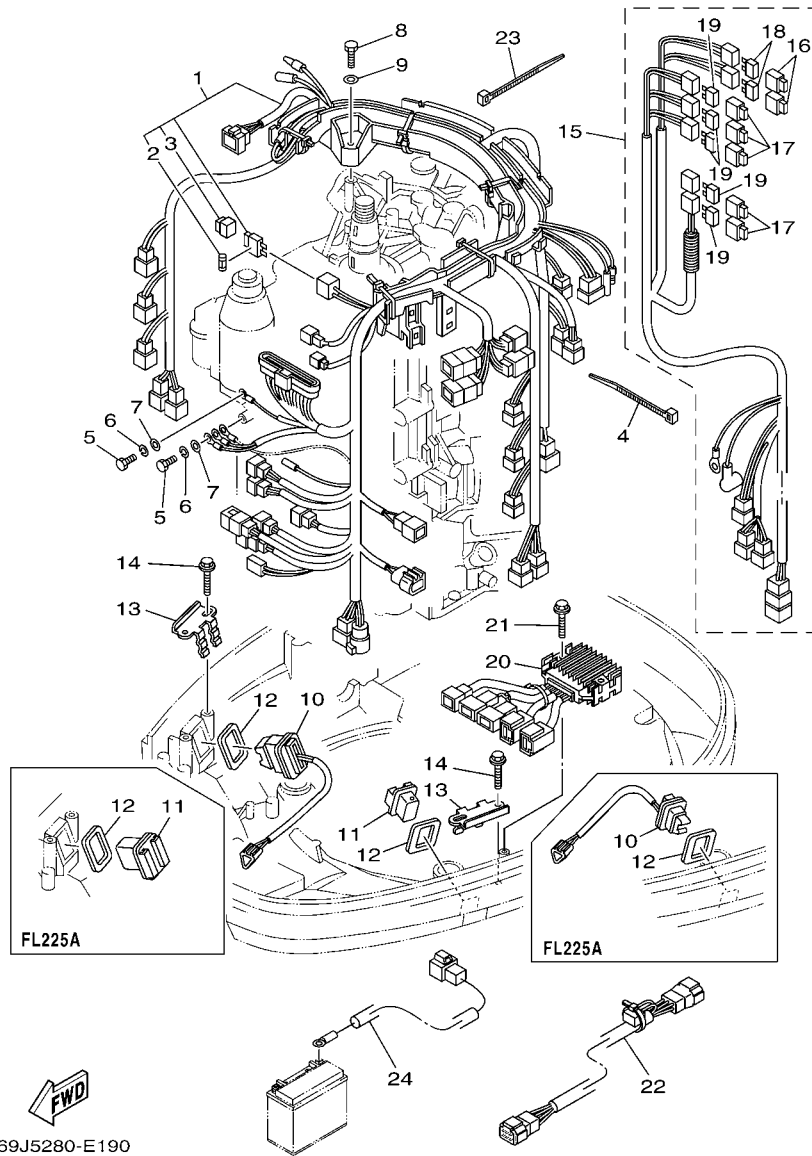
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
1	69J-8591A-41	ENGINE CONTROL UNIT ASSY	1	1			
2	97095-06016	BOLT	2	2			
3	92995-06600	WASHER	2	2			
4	97095-06020	BOLT	2	2			
5	92995-06600	WASHER	2	2			
6	69J-81925-00	TERMINAL	1	1			
7	97095-08020	BOLT	1	1			
8	92995-08600	WASHER	1	1			
9	97095-06014	BOLT	1	1			
10	92995-06600	WASHER	1	1			
11	69J-81948-00	BRACKET	1	1			
12	69J-82588-00	PLATE	1	1			
13	6A0-82317-00	DAMPER, IGNITION COIL	6	6			
14	90387-06119	COLLAR	6	6			
15	90119-06M59	BOLT, WITH WASHER	6	6			
16	68V-8194A-00	RELAY	1	1			
17	97095-06010	BOLT	2	2			
18	92995-06100	WASHER, SPRING	2	2			
19	92995-06600	WASHER	2	2			
20	68V-81953-00	STAY, RELAY	1	1			
21	97780-60620	SCREW, TAPPING	1	1			
22	6G5-82119-00	COVER, LEAD WIRE	1	1			
23	69J-81950-11	RELAY ASSY	1	1			
24	97095-06010	BOLT	2	2			
25	92995-06100	WASHER, SPRING	2	2			
26	92995-06600	WASHER	2	2			
27	97013-06025	BOLT	2	2			



FWD
69J5300-E180

FIG. 18 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
28	92903-06600	WASHER, PLATE	2	2			
29	69J-81942-00	COVER	1	1			
30	90169-05M00	SCREW, TRUSS HEAD TAPPING	4	4			
31	90464-07M56	CLAMP	2	2			
32	90465-14M66	CLAMP	6	6			
33	68V-81950-00	RELAY ASSY	1	1			
34	97780-60625	SCREW, TAPPING	1	1			
35	90464-18004	CLAMP	1	1			
36	69J-81919-00	GRAPHIC, REGULATOR	1	1			
37	97095-08020	BOLT	1	1			AP
38	92995-08600	WASHER	1	1			AP
39	97095-06014	BOLT	1	1			AP
40	92995-06600	WASHER	1	1			AP
41	69J-82105-00	WIRE HARNESS	1	1			AP



69J5280-E190

FIG. 19 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-82590-21	WIRE HARNESS ASSY	1	1		
2	67F-82151-20	.FUSE (5A)	2	2		
3	69J-8215B-00	.CAP (BROWN)	1	1		
4	90465-14M66	CLAMP	1	1		
5	97095-06020	BOLT	2	2		
6	92995-06100	WASHER, SPRING	2	2		
7	92995-06600	WASHER	2	2		
8	97095-06035	BOLT	3	3		
9	92995-06600	WASHER	3	3		
10	69J-82563-00	TRIM & TILT SWITCH ASSY	1	1		
11	69J-42723-00-8D	COVER, BOTTOM	1	1		
12	69J-82587-00	GASKET	2	2		
13	69J-83614-10	BRACKET	2	2		
14	90109-06M86	BOLT	4	4		
15	69J-8259N-11	WIRE HARNESS ASSY 3	1	1		
16	67F-8215B-10	.CAP (YELLOW)	2	2		
17	67F-8215B-20	.CAP (GREEN)	5	5		
18	67F-82151-00	.FUSE (20A)	4	4		
19	67F-82151-10	.FUSE (30A)	10	10		
20	69J-83306-01	DRIVE UNIT ASSY	1	1		
21	90109-06M82	BOLT	2	2		
22	69J-81315-00	LEAD WIRE ASSY	1	1		
23	90465-14M66	CLAMP	1	1		
24	69J-81949-01	WIRE, LEAD (ISOLATOR CABLE)	1	1		AP

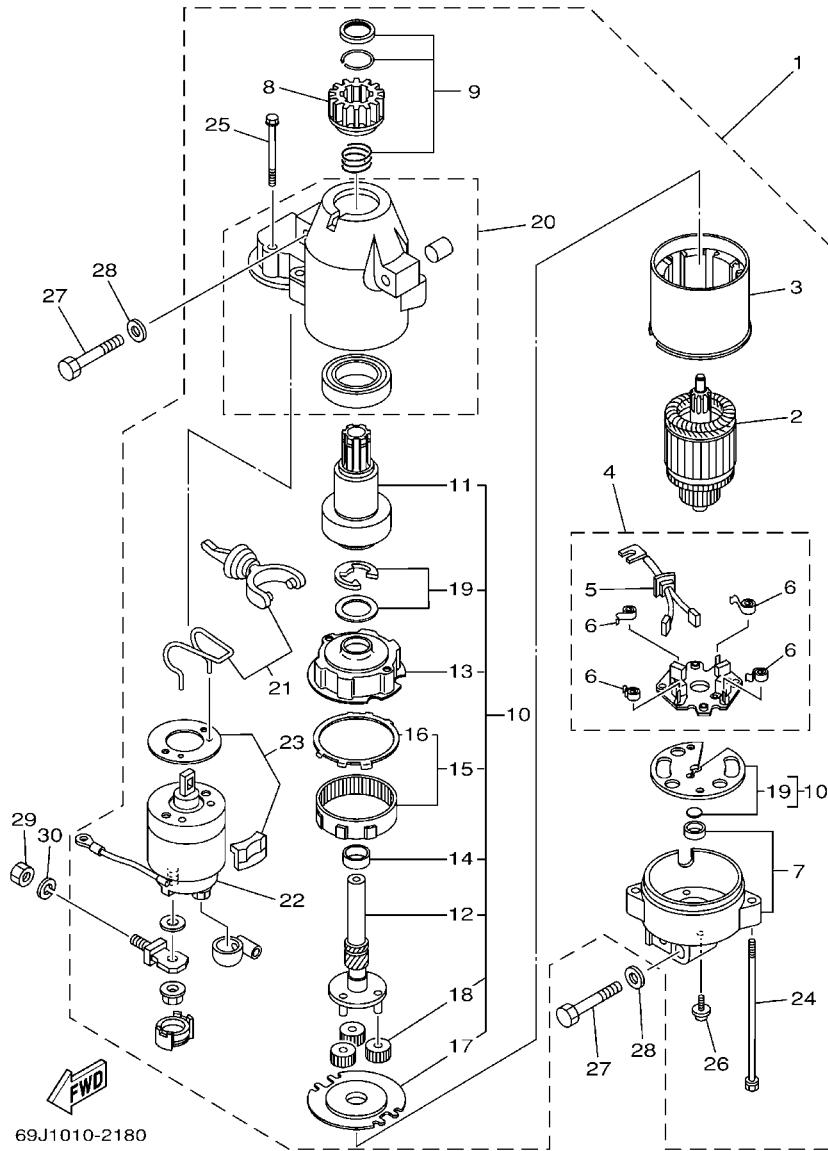
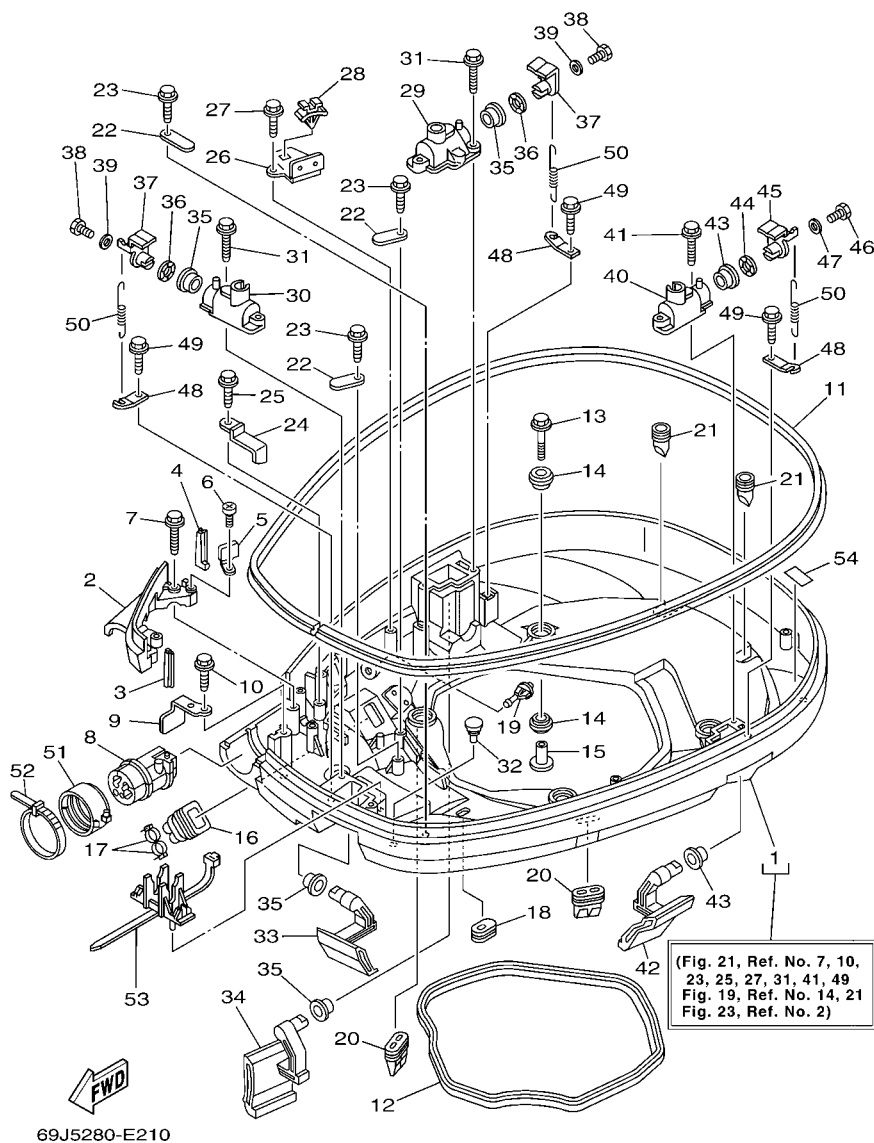


FIG. 20 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-81800-00	STARTING MOTOR ASSY	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	
4	69J-81840-00	.BRUSH HOLDER ASSY	1	1	
5	69J-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	68F-81820-00	.REAR BRACKET ASSY	1	1	
8	67F-81808-00	.PINION ASSY	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	
14	67F-81841-00	..BEARING	1	1	
15	67F-81891-00	..GEAR, RING	1	1	
16	67F-8183R-00	...GASKET	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	
18	60V-8183T-00	..GEAR, IDLER	3	3	
19	67F-81809-00	..WASHER KIT	1	1	
20	69J-81842-00	.COVER	1	1	
21	69J-81839-00	.LEVER ASSY	1	1	
22	69J-81941-00	.STARTER RELAY ASSY	1	1	
23	69J-81869-00	.COVER, DUST	1	1	
24	6K7-81826-10	.BOLT	2	2	
25	69J-81828-00	.BOLT 2	2	2	
26	67F-81846-00	.SCREW	2	2	
27	97013-08045	BOLT	3	3	

FIG. 21 BOTTOM COWLING 1



REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-42710-02-8D	BOTTOM COWLING ASSY	1	1	
2	69J-42738-02-5B	PLATE, FITTING	1	1	
3	6P2-42717-00	RUBBER, SEAL 2	1	1	
4	6P2-42718-00	RUBBER, SEAL 3	1	1	
5	69J-42744-11	STAY	1	1	
6	97885-06010	SCREW, PAN HEAD	1	1	
7	90109-06M82	BOLT	2	2	
8	69J-42725-01	GROMMET	1	1	
9	64D-42738-10-5B	PLATE, FITTING	1	1	
10	90109-06M82	BOLT	1	1	
11	6P2-42615-00	SEAL	1	1	
12	69J-42716-00	RUBBER, SEAL 1	1	1	
13	90119-08M22	BOLT, WITH WASHER	4	4	
14	90480-22M81	GROMMET	8	8	
15	90387-08M37	COLLAR	4	4	
16	6H1-42726-21	GROMMET	1	1	
17	90465-11M10	CLAMP	2	2	
18	61A-42727-00	GROMMET	1	1	
19	6P2-44391-00	NIPPLE, HOSE	1	1	
20	69J-42717-00	RUBBER, SEAL 2	2	2	
21	61A-42717-00	RUBBER, SEAL 2	2	2	
22	6E5-82588-00	PLATE	3	3	
23	90109-06M81	BOLT	3	3	
24	90462-20001	CLAMP	1	1	
25	90109-06M86	BOLT	1	1	
26	69J-82554-01	STAY, NEUTRAL SWITCH	1	1	
27	90109-06M86	BOLT	1	1	

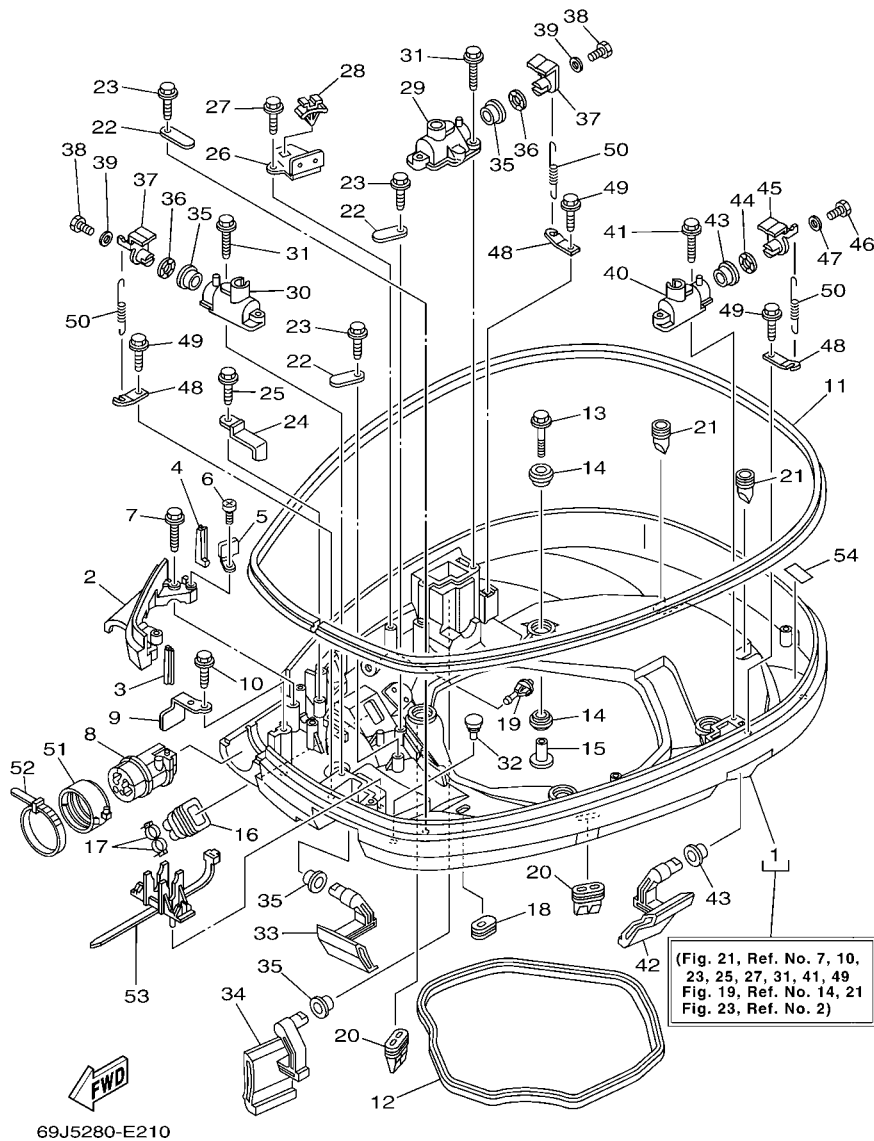
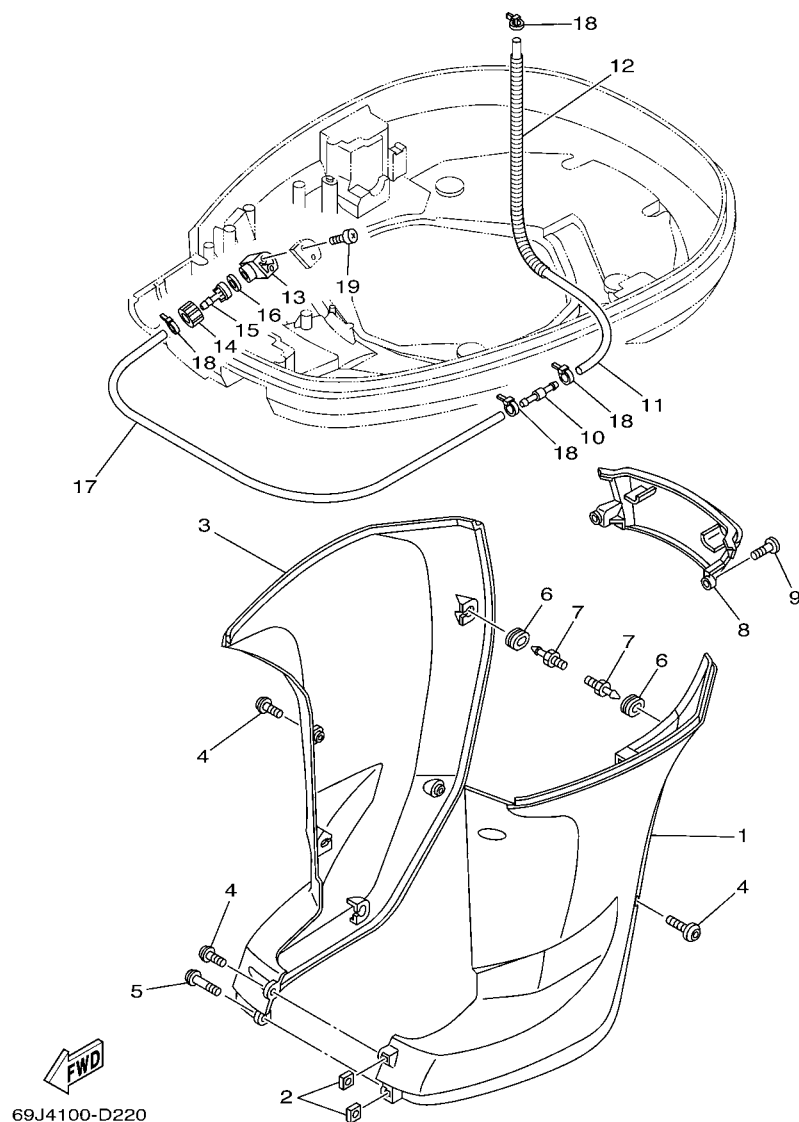


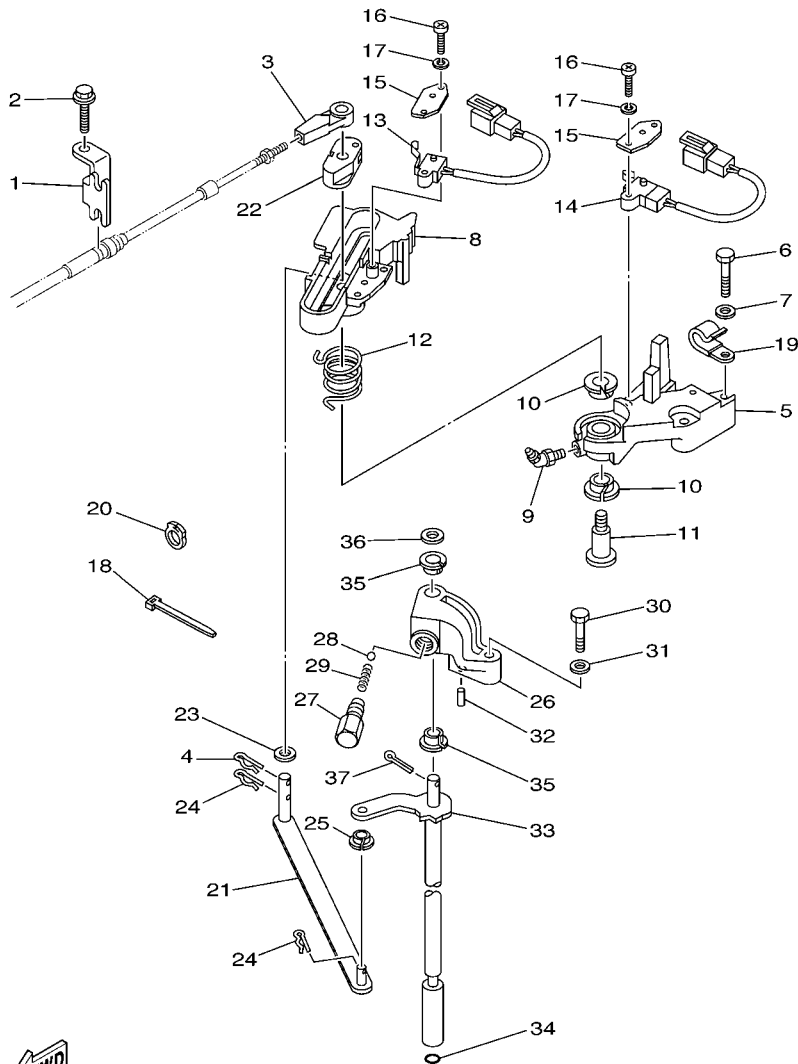
FIG. 21 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5			REMARKS
28	90464-09M47	CLAMP	1	1			
29	68F-42828-03-94	PLATE, CLAMP	1	1			
30	69J-42828-02-94	PLATE, CLAMP	1	1			
31	90109-06M82	BOLT	4	4			
32	6H4-42748-00	GROMMET	2	2			
33	69J-42815-00-8D	LEVER, CLAMP	1	1			
34	69J-42817-00-8D	LEVER, CLAMP	1	1			
35	90386-15M73	BUSH	4	4			
36	90206-15M18	WASHER, WAVE	2	2			
37	68F-42818-01	LEVER, CLAMP	2	2			
38	97095-06020	BOLT	2	2			
39	90201-06068	WASHER, PLATE	2	2			
40	69J-42828-10-94	PLATE, CLAMP	1	1			
41	90109-06M82	BOLT	2	2			
42	69J-42816-00-8D	LEVER, CLAMP	1	1			
43	90386-15M73	BUSH	2	2			
44	90206-15M18	WASHER, WAVE	1	1			
45	6D8-42818-00	LEVER, CLAMP	1	1			
46	97095-06020	BOLT	1	1			
47	90201-06068	WASHER, PLATE	1	1			
48	64D-43144-00	HOOK, SPRING	3	3			
49	90109-06M86	BOLT	3	3			
50	90506-16M34	SPRING, TENSION	3	3			
51	68F-42753-00	FASTNER	1	1			AP
52	90464-20258	CLAMP	1	1			AP
53	68V-82594-00	CLAMP	1	1			
54	67F-82377-00	LABEL	1	1			

FIG. 22 BOTTOM COWLING 2



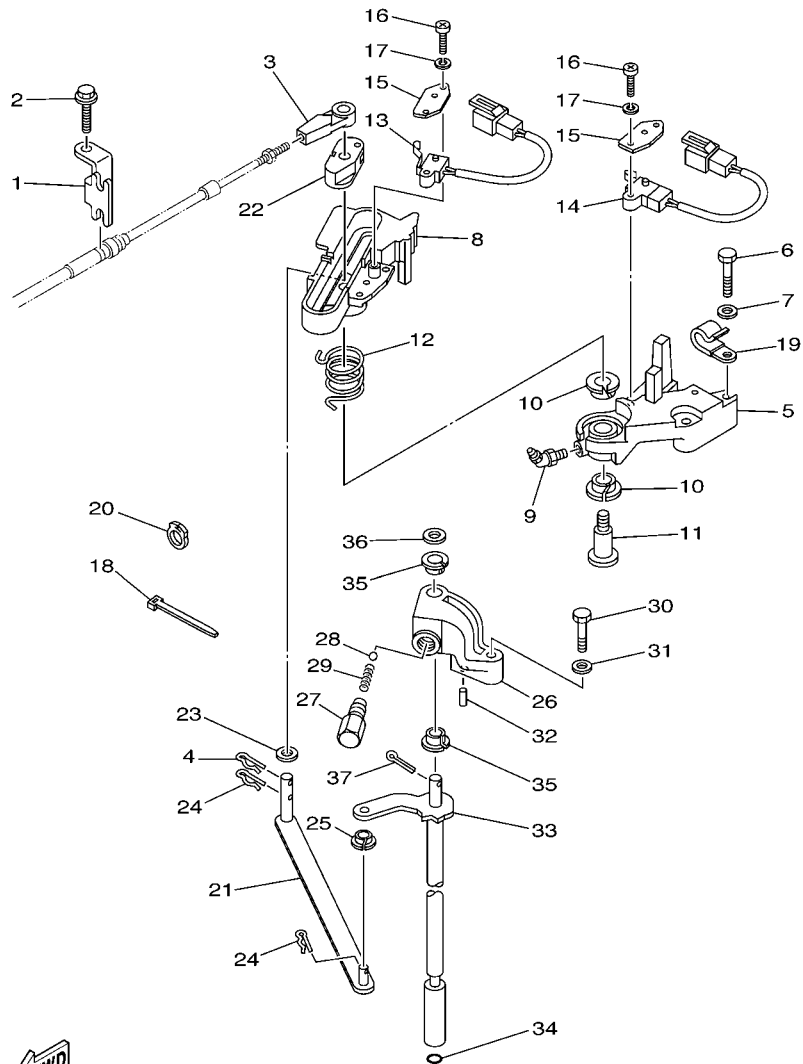
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-42741-00-8D	APRON	1	1	
2	90173-06001	NUT, SQUARE	2	2	
3	69J-42771-00-8D	APRON	1	1	
4	90111-06025	BOLT,HEX. SOCKET BUTTON	5	5	
5	90111-06026	BOLT,HEX. SOCKET BUTTON	1	1	
6	90480-14M17	GROMMET	6	6	
7	69J-42774-00	STAY, APRON 1	6	6	
8	69J-45151-00-8D	COVER, UPPER CASING	1	1	
9	90111-06025	BOLT,HEX. SOCKET BUTTON	2	2	
10	6E5-24379-00	PIPE, JOINT 4	1	1	
11	90445-11012	HOSE (L600)	1	1	
12	90447-13009	HOSE, WITH SPRING	1	1	
13	68T-12572-00	ADAPTER	1	1	
14	6R3-12581-00	JOINT, HOSE 1	1	1	
15	6R3-12582-00	JOINT, HOSE 2	1	1	
16	6R3-12583-00	GASKET, HOSE JOINT	1	1	
17	90445-11028	HOSE (L1050)	1	1	
18	90465-11M10	CLAMP	4	4	
19	97780-60520	SCREW, TAPPING	2	2	



69J3100-C230

FIG. 23 CONTROL 1

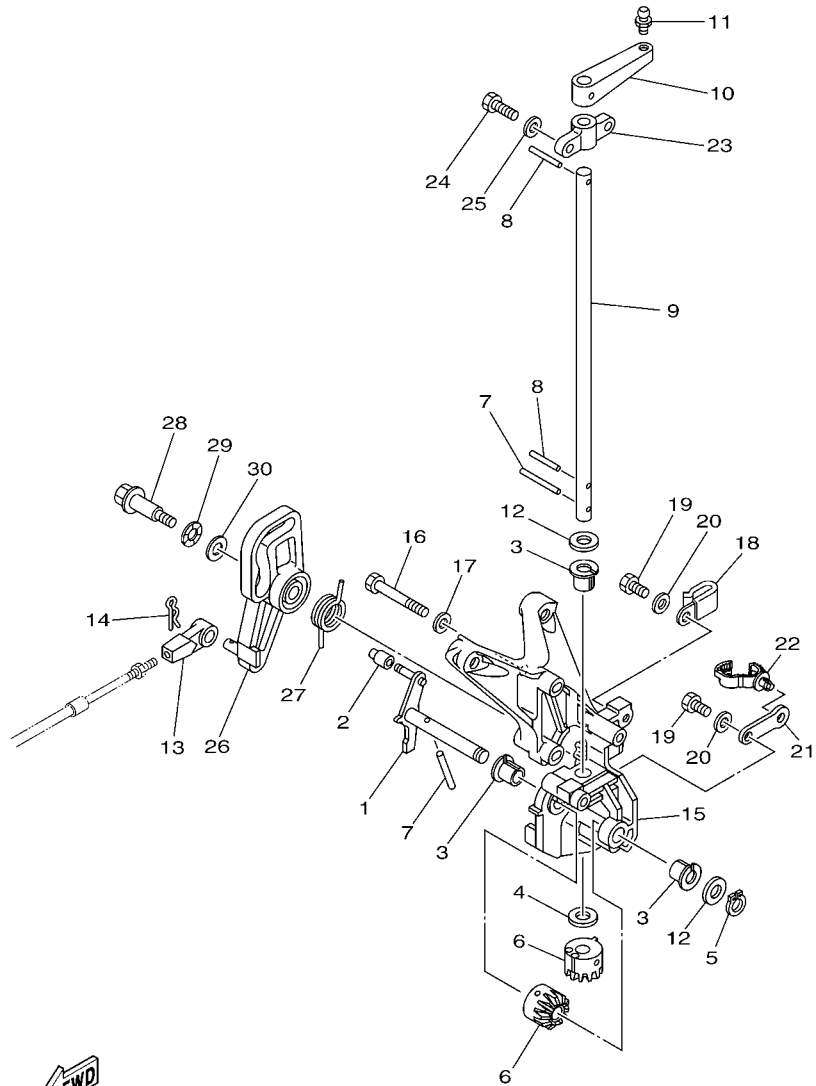
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-48531-00	BRACKET, REMOTE CONTROL 1	1	1	
2	90109-06M86	BOLT	1	1	
3	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
4	90468-18008	CLIP	1	1	
5	69J-44117-00-1S	BRACKET	1	1	
6	97095-06035	BOLT	2	2	
7	92995-06600	WASHER	2	2	
8	69J-44176-01-1S	BRACKET	1	1	
9	93700-06M01	NIPPLE, GREASE	1	1	
10	90386-12069	BUSH	2	2	
11	90109-08019	BOLT	1	1	
12	90508-20020	SPRING, TORSION	1	1	
13	60V-8259F-00	SWITCH ASSY	1	1	
14	69J-8259F-00	SWITCH ASSY	1	1	
15	61A-82588-01	PLATE	2	2	
16	97885-04016	SCREW, PAN HEAD	4	4	
17	92995-04100	WASHER	4	4	
18	90465-11M10	CLAMP	1	1	
19	90465-06M86	CLAMP	1	1	
20	90464-09010	CLAMP	1	1	
21	6P2-44121-00	LEVER, SHIFT ROD	1	1	
22	69J-44122-00	BUSHING, SHIFT ROD LEVER	1	1	
23	90202-08M20	WASHER, PLATE	1	1	
24	90468-18008	CLIP	2	2	
25	90386-06M12	BUSH	1	1	
26	69J-44118-00	BRACKET	1	1	
27	648-42715-00	BUSHING	1	1	



69J3100-C230

FIG. 23 CONTROL 1

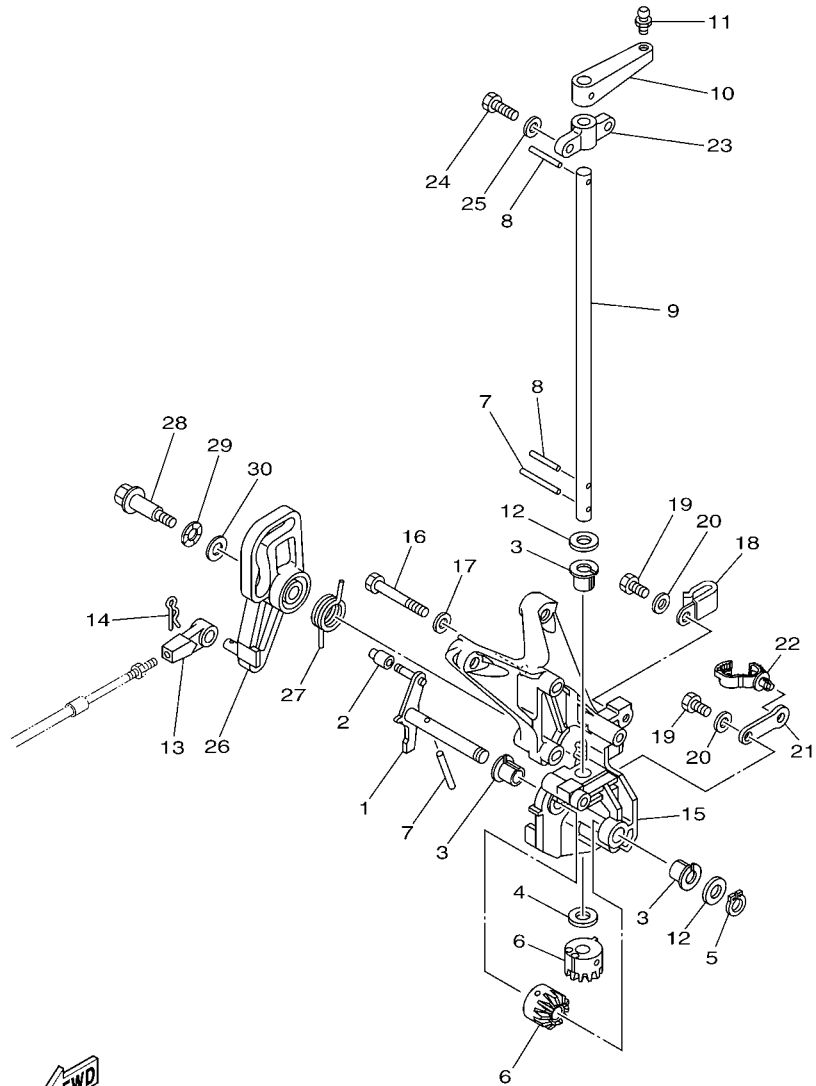
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
			1	1			
28	93501-04M02	BALL	1	1			
29	90501-12082	SPRING, COMPRESSION	1	1			
30	97075-06030	BOLT	1	1			
31	92995-06600	WASHER	1	1			
32	91690-30010	PIN, SPRING	1	1			
33	69J-44120-00	HANDLE GEAR SHIFT ASSY	1	1			X(25.3")
34	93210-09165	O-RING	1	1			
35	90386-90M90	BUSH	2	2			
36	90201-09M02	WASHER, PLATE	1	1			
37	91490-20015	PIN, COTTER	1	1			



69J5100-E240

FIG. 24 CONTROL 2

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-42154-00	LEVER, THROTTLE CONTROL	1	1	
2	68V-42171-00	BUSHING	1	1	
3	90386-10001	BUSH	3	3	
4	90202-10002	WASHER, PLATE	1	1	
5	93410-10082	CIRCLIP	1	1	
6	69J-42152-00-94	GEAR	2	2	
7	91690-30025	PIN, SPRING	2	2	
8	91690-30018	PIN, SPRING	2	2	
9	69J-42153-00	SHAFT, THROTTLE CONTROL	1	1	
10	69J-41632-00-94	LEVER, MAGNETO CONTROL	1	1	
11	663-85518-00	JOINT, BALL	1	1	
12	90201-10M02	WASHER, PLATE	2	2	
13	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
14	90468-18008	CLIP	1	1	
15	69J-41661-00-94	BRACKET	1	1	
16	97095-06045	BOLT	5	5	
17	92995-06600	WASHER	5	5	
18	90465-06M86	CLAMP	1	1	
19	97095-06014	BOLT	2	2	
20	92995-06600	WASHER	2	2	
21	69J-82581-00	STAY, CORD CLAMP	1	1	
22	90464-13249	CLAMP	1	1	
23	676-41662-00	BRACKET	1	1	
24	97095-06020	BOLT	2	2	
25	92995-06600	WASHER	2	2	
26	69J-41213-00	CAM, ACCEL.	1	1	
27	69J-44135-00	SPRING	1	1	

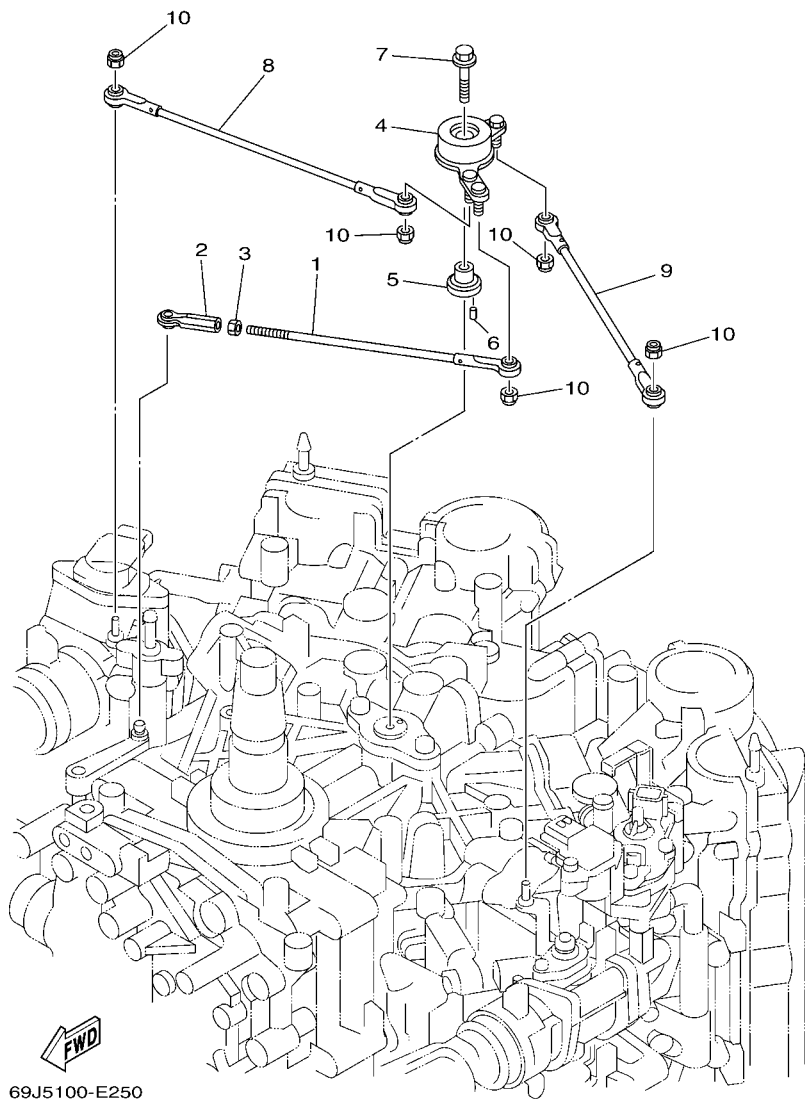



 69J5100-E240

FIG. 24 CONTROL 2

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5				REMARKS
28	90109-06040	BOLT	1	1				
29	90206-10M04	WASHER, WAVE	1	1				
30	90201-10M02	WASHER, PLATE	1	1				

FIG. 25 CONTROL 3



69J5100-E250

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
			1	1			
1	69J-41241-01	ROD, LINK	1	1			
2	682-41237-00	JOINT, LINK	1	1			
3	95380-05600	NUT	1	1			
4	69J-41210-00	ACCEL. ARM ASSY	1	1			
5	69J-41635-00	SHAFT, LINK CONNECTING	1	1			
6	91690-30008	PIN, SPRING	1	1			
7	90119-06M65	BOLT, WITH WASHER	1	1			
8	69J-41211-01	LINK, ACCEL.	1	1			
9	69J-41636-01	ROD, MAGNETO CONTROL	1	1			
10	95680-05100	NUT, U	5	5			

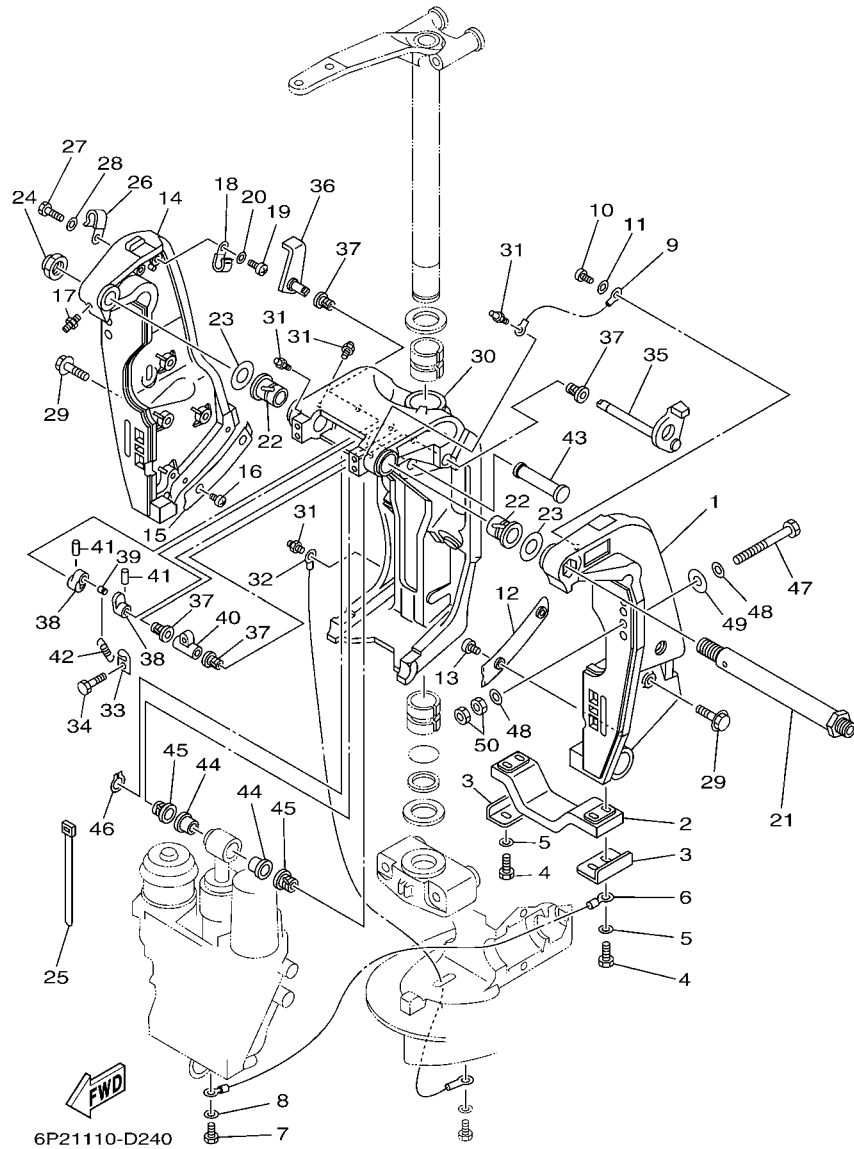


FIG. 26 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5		REMARKS
1	69J-43111-01-8D	BRACKET, CLAMP 1	1	1		
2	6G5-45251-02	ANODE	1	1		
3	6G5-44526-00	PLATE	2	2		
4	97095-06025	BOLT	4	4		
5	92995-06600	WASHER	4	4		
6	6H1-82148-00	WIRE, LEAD 4	1	1		
7	97095-06010	BOLT	1	1		
8	92995-06600	WASHER	1	1		
9	6E5-82148-00	WIRE, LEAD 4	1	1		
10	97885-06012	SCREW, PAN HEAD	1	1		
11	92995-06600	WASHER	1	1		
12	61A-43132-00	WASHER, FRICTION	1	1		
13	97885-06010	SCREW, PAN HEAD	2	2		
14	69J-43112-01-8D	BRACKET, CLAMP 2	1	1		
15	61A-43133-00	WASHER, FRICTION	1	1		
16	97885-06010	SCREW, PAN HEAD	2	2		
17	93700-06M03	NIPPLE, GREASE	1	1		
18	90465-08M83	CLAMP	1	1		
19	97885-06012	SCREW, PAN HEAD	1	1		
20	92995-06600	WASHER	1	1		
21	6R3-43131-00	BOLT, CLAMP BRACKET	1	1		
22	90386-25M31	BUSH	2	2		
23	90201-26M59	WASHER, PLATE	2	2		
24	90185-22M11	NUT, SELF-LOCKING	1	1		
25	90465-11M10	CLAMP	4	4		
26	90465-08M83	CLAMP	1	1		
27	97095-06014	BOLT	1	1		

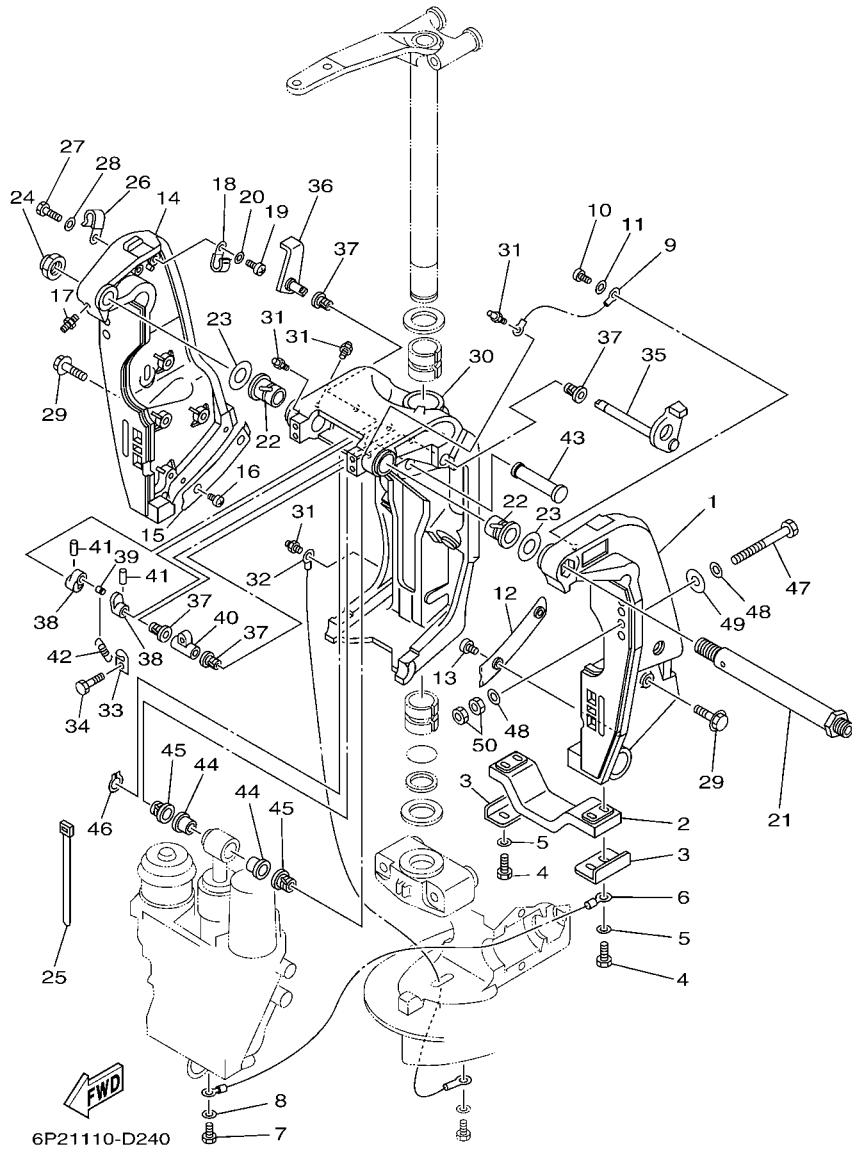
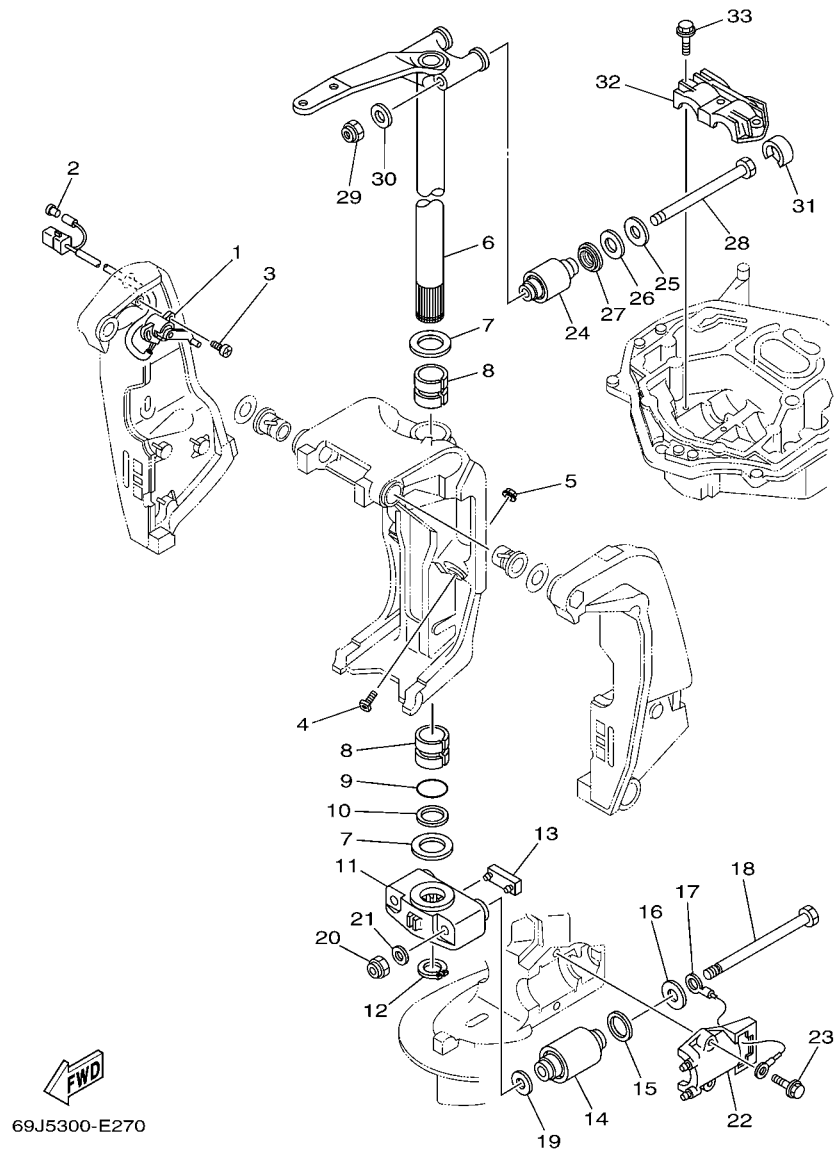


FIG. 26 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5		REMARKS
28	92995-06600	WASHER	1	1		
29	90119-10024	BOLT, WITH WASHER	8	8		
30	61A-43311-21-8D	BRACKET, SWIVEL 1	1	1		
31	93700-06M03	NIPPLE, GREASE	5	5		
32	69J-82147-00	WIRE, LEAD 4	1	1		
33	6G5-43144-00	HOOK, SPRING	1	1		
34	97095-06010	BOLT	1	1		
35	61A-43181-01	LEVER, TILT STOP	1	1		
36	6G5-43185-02	LEVER, TILT STOP	1	1		
37	90386-10M16	BUSH	4	4		
38	6G5-43148-00	COLLAR, DISTANCE	2	2		
39	90249-06M19	PIN	1	1		
40	90387-10M02	COLLAR	1	1		
41	91690-30020	PIN, SPRING	2	2		
42	90506-16003	SPRING, TENSION	1	1		
43	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	1		
44	90386-18M63	BUSH	2	2		
45	90386-18M14	BUSH	2	2		
46	93410-18M02	CIRCLIP	1	1		
47	90101-12M05	BOLT (L:130MM)	4	4		UR
	90101-12M77	BOLT (L:150MM)	2	2		UR
48	90201-13M01	WASHER, PLATE	8	8		
49	90201-12M05	WASHER, PLATE	4	4		
50	95380-12600	NUT	8	8		



69J5300-E270

FIG. 27 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-83672-00	TRIM SENDER	1	1	
2	703-82119-00	COVER, LEAD WIRE	1	1	
3	97885-06016	SCREW, PAN HEAD	2	2	
4	61A-43376-00	BOLT, THRUST RECEIVER	2	2	
5	95780-10300	NUT, FLANGE	2	2	
6	69J-42510-00-8D	STEERING BRACKET ASSY	1	1	
7	90201-40M00	WASHER, PLATE	2	2	
8	90386-39M89	BUSH	2	2	
9	93210-35321	O-RING	1	1	
10	90202-40M47	WASHER, PLATE	1	1	
11	69J-44551-00-8D	HOUSING, LOWER MOUNT RUBBER	1	1	
12	93410-37M04	CIRCLIP	1	1	
13	61A-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	
14	66K-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	
15	90202-32M19	WASHER, PLATE	2	2	
16	90201-16016	WASHER, PLATE	2	2	
17	6E5-82149-00	WIRE, LEAD 3	1	1	
18	90101-14002	BOLT	2	2	
19	90201-15M58	WASHER, PLATE	2	2	
20	90185-14M00	NUT, SELF-LOCKING	2	2	
21	92995-14600	WASHER	2	2	
22	61A-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2	2	
23	90119-10024	BOLT, WITH WASHER	4	4	
24	69J-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	2	
25	90201-16015	WASHER, PLATE	2	2	
26	90202-28M46	WASHER, PLATE	2	2	
27	69J-44532-00	STOPPER, UPPER MOUNT	2	2	

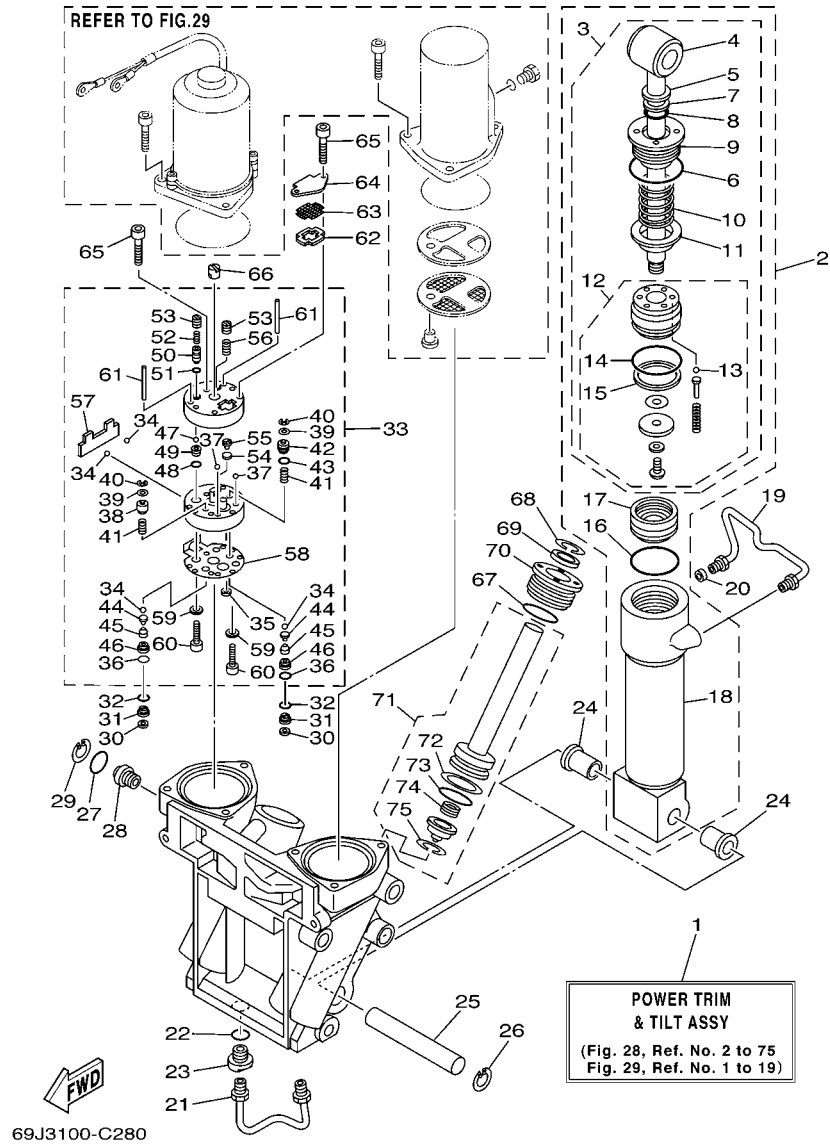


FIG. 28 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-43800-01-4D	POWER TRIM & TILT ASSY	1	1	
2	69J-43840-01	POWER TILT ASSY	1	1	
3	69J-43810-01	.TILT PISTON SUB ASSY	1	1	
4	69J-43801-00	..ROD	1	1	
5	93106-19N50	..OIL SEAL	1	1	
6	6H1-43861-00	..O-RING	1	1	
7	6H1-43872-00	..RING, BACK UP	1	1	
8	61A-4389H-00	..O-RING	1	1	
9	61A-43811-00	..SCREW, CYLINDER END	1	1	
10	69J-4384H-00	..SPRING	1	1	
11	69J-4382E-00	..ADAPTOR 2	1	1	
12	69J-4380P-01	..PISTON SUB ASSY	1	1	
13	93505-32038	...BALL	5	5	
14	61A-43861-00	...O-RING	1	1	
15	61A-43871-00	...RING, BACK UP	1	1	
16	61A-43861-00	.O-RING	1	1	
17	6H1-43814-00	.PISTON, FREE	1	1	
18	61A-43813-01	.CYLINDER, TILT	1	1	
19	61A-43835-01	PIPE	1	1	
20	69J-4388J-00	PLUG 2	1	1	
21	69J-43833-00	PIPE	1	1	
22	93210-17239	O-RING	1	1	
23	69J-4388E-00	BOLT ,SCREW	1	1	
24	90386-18M14	BUSH	2	2	
25	61A-43818-00	PIN, LOWER SHOCK MOUNT	1	1	
26	61A-43876-00	RING, SNAP	1	1	
27	93210-18397	O-RING	1	1	

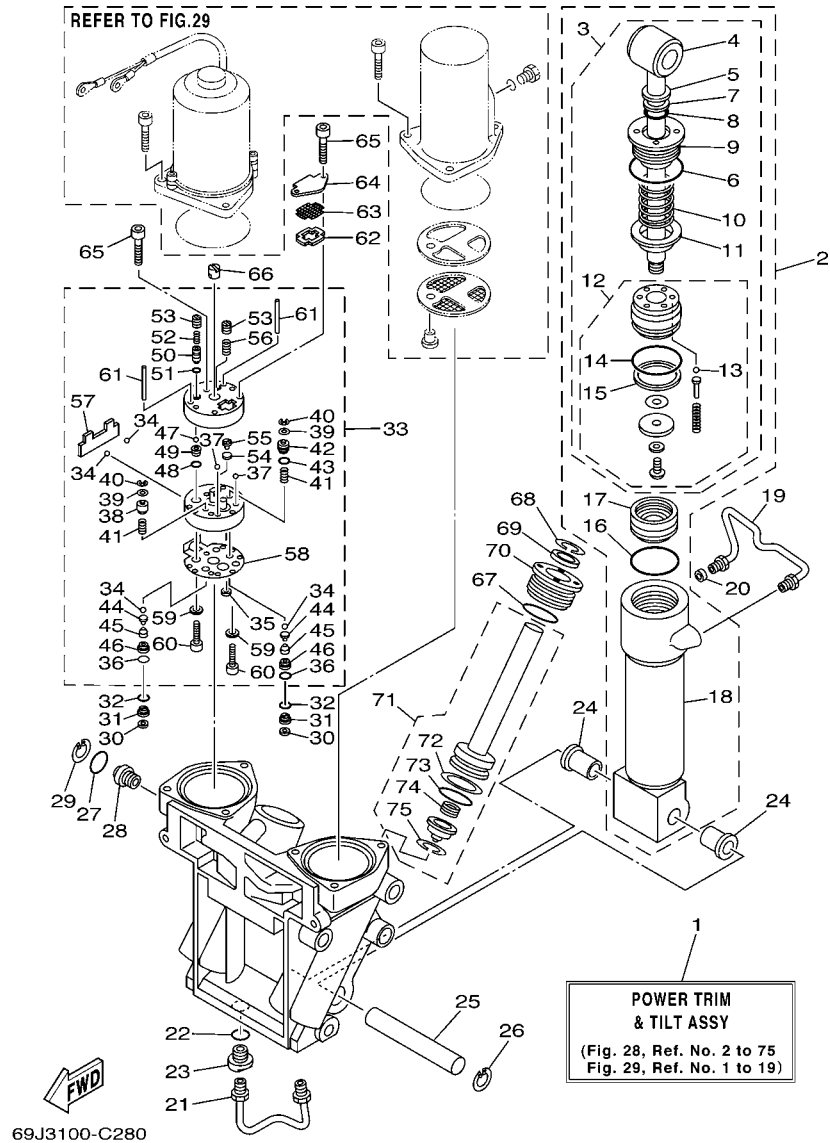


FIG. 28 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
28	69J-43845-00	SCREW, MANUAL RELEASE	1	1	
29	6H1-43875-00	RING, SNAP	1	1	
30	69J-4381C-00	FILTER 3	2	2	
31	69J-43899-00	PLATE STOPPER	2	2	
32	69J-4389J-00	O-RING	2	2	
33	69J-43830-01	GEAR PUMP ASSY	1	1	
34	93505-32038	.BALL	4	4	
35	69J-4381C-00	.FILTER 3	1	1	
36	69J-4389J-00	.O-RING	2	2	
37	93503-16003	.BALL	2	2	
38	69J-4384M-00	.PISTON, SHUTTLE 2	1	1	
39	69A-4384F-00	.SEAL, MAIN VALVE	2	2	
40	99002-03600	.CIRCLIP	2	2	
41	69J-43894-00	.SPRING, SHUTTLE RETURN	2	2	
42	69J-43841-00	.PISTON, SHUTTLE	1	1	
43	6H1-43883-00	.O-RING	1	1	
44	60V-4386A-00	.PIN, ABSORBER VALVE	2	2	
45	69J-43853-00	.SPRING, MAIN VALVE	2	2	
46	69J-43893-00	.WASHER	2	2	
47	93501-08001	.BALL	2	2	
48	93210-08391	.O-RING	1	1	
49	69J-43851-00	.SEAT, RELIEF VALVE	1	1	
50	69J-43844-00	.PIN, VALVE SUPPORT	1	1	
51	93210-064A5	.O-RING	1	1	
52	69J-43855-00	.SPRING, UP RELIEF	1	1	
53	69J-43843-00	.SCREW, VALVE LOCK	2	2	
54	6H1-4384G-11	.SEAL, RELIEF VALVE	1	1	

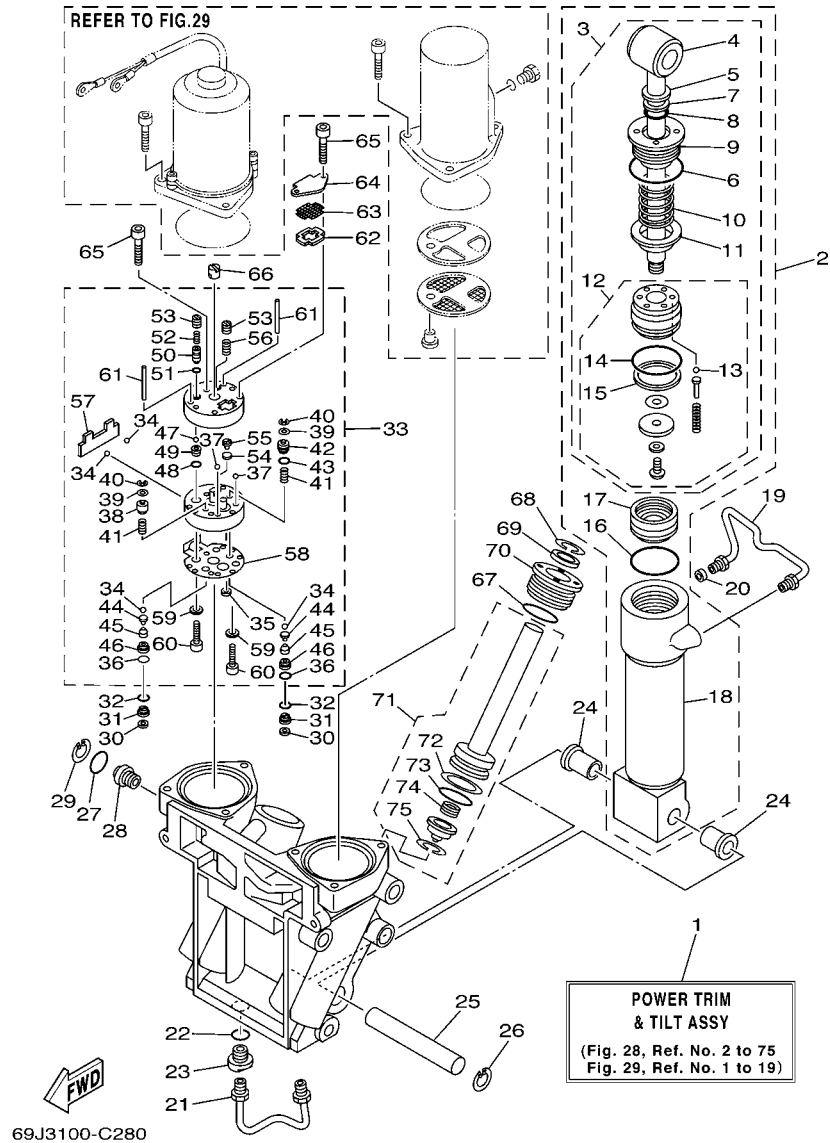


FIG. 28 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
55	6H1-43844-10	.PIN, VALVE SUPPORT	1	1	
56	6H1-43856-10	.SPRING, DOWN RELIEF	1	1	
57	69J-43854-00	.SPRING, MANUAL RELEASE	1	1	
58	69J-4384G-00	.SEAL, RELIEF VALVE	1	1	
59	CS3-4387G-00	.WASHER	2	2	
60	91318-05025	.BOLT	2	2	
61	93604-35236	.PIN, DOWEL	2	2	
62	69J-43871-00	RING, BACK UP	1	1	
63	69J-43816-00	FILTER 1	1	1	
64	69J-4381J-00	PLATE	1	1	
65	91318-05040	BOLT	3	3	
66	69J-43831-00	CONNECTOR, SHAFT	1	1	
67	61A-43861-00	O-RING	2	2	
68	6T4-43875-01	RING, SNAP	2	2	
69	61A-43822-00	SEAL, TRIM DUST	2	2	
70	61A-43821-00	SCREW, TRIM CYLINDER END	2	2	
71	69J-43820-00	TRIM PISTON SUB ASSY	2	2	
72	61A-43874-00	.RING, BACK UP	1	1	
73	61A-43864-00	.O-RING	1	1	
74	61A-4384H-10	.SPRING	1	1	
75	61A-43875-10	.RING, SNAP	1	1	

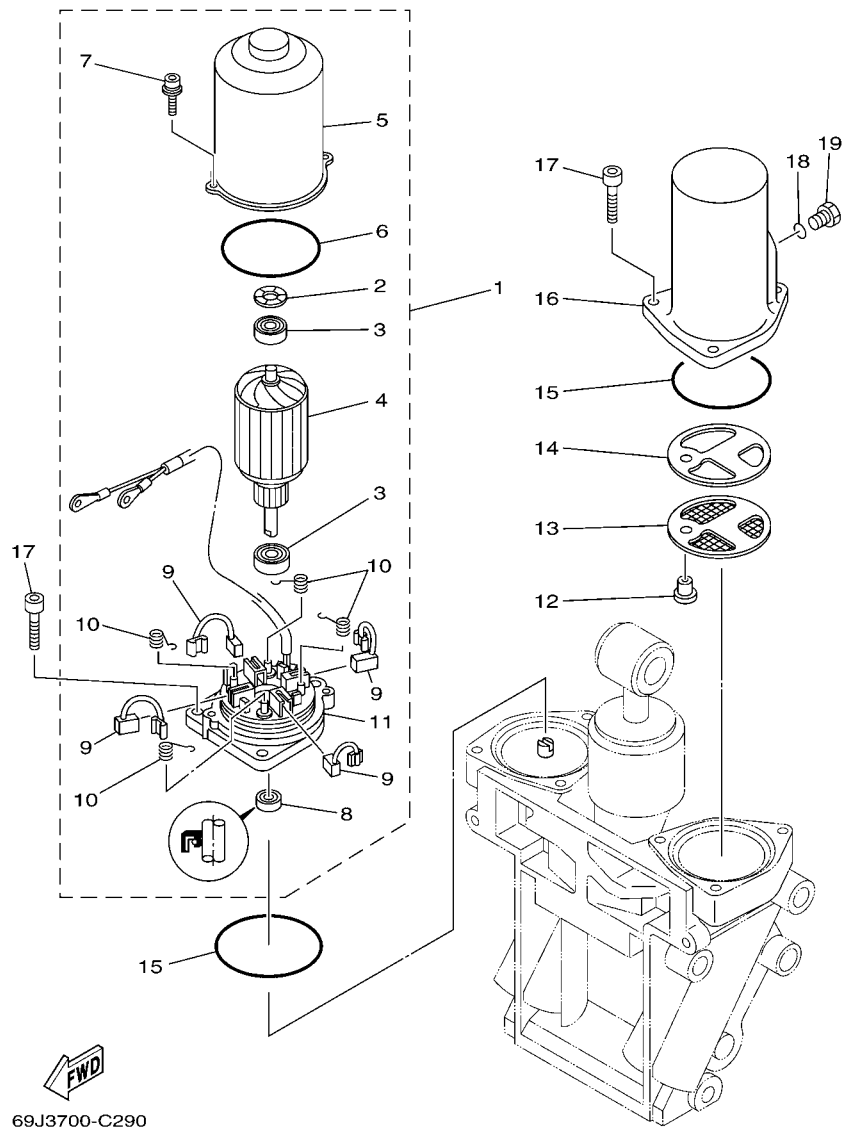
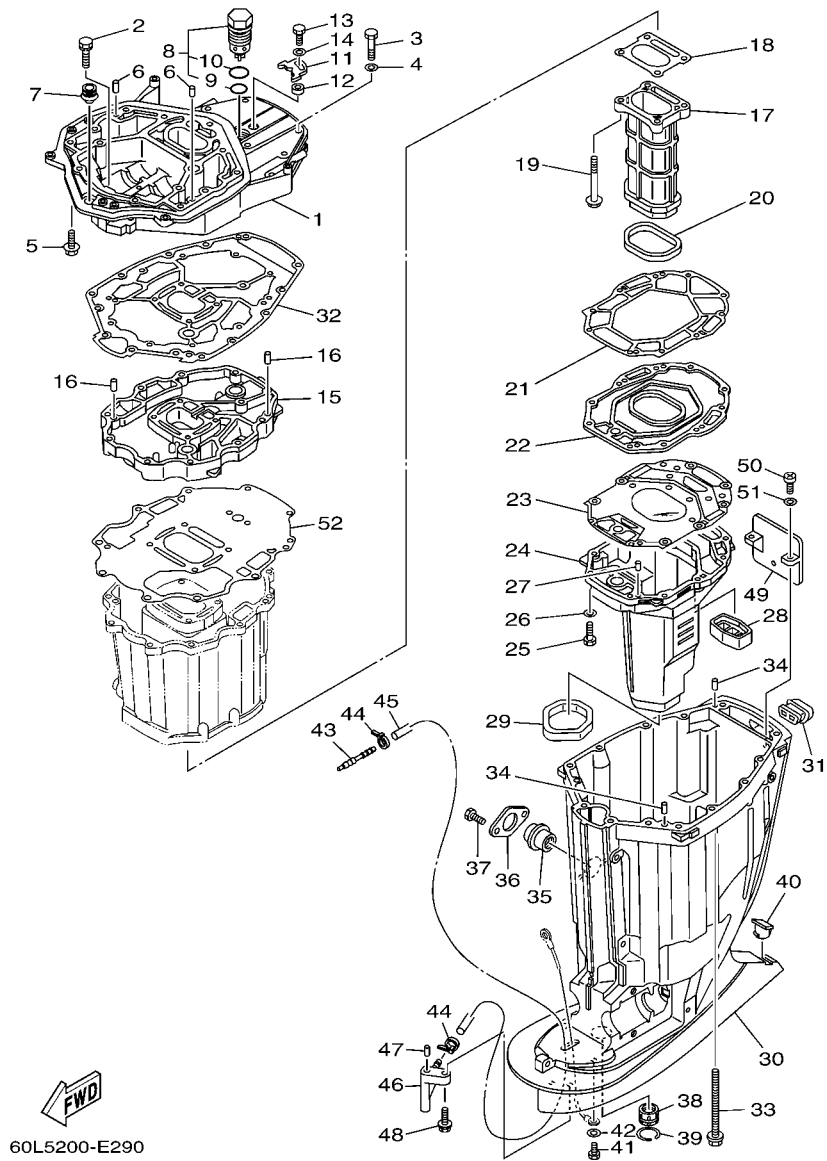


FIG. 29 POWER TRIM & TILT ASSY 2

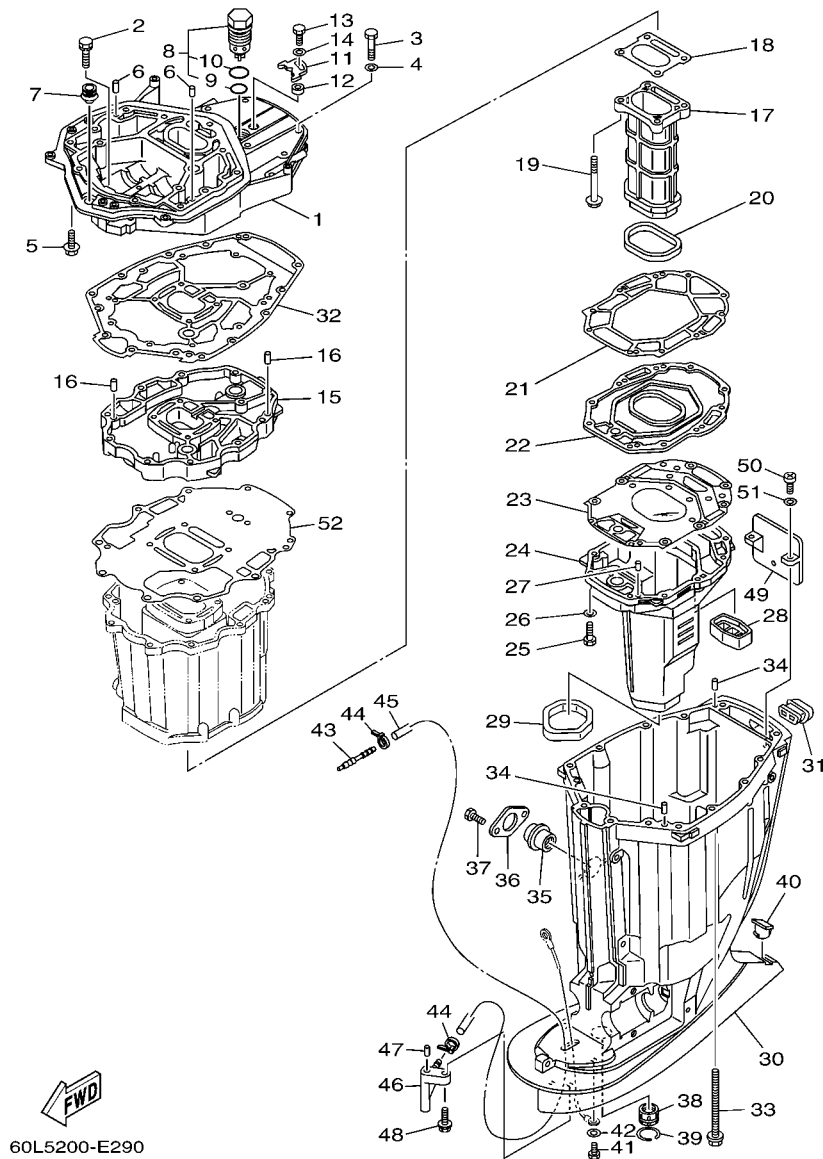
REF. NO.	PART NO.	DESCRIPTION	69J5	69K5			REMARKS
			1	1			
1	69J-43880-00	MOTOR ASSY	1	1			
2	90206-14N50	.WASHER, WAVE	1	1			
3	93399-999T6	.BEARING	2	2			
4	69J-43805-00	.ARMATURE ASSY	1	1			
5	69J-43804-00	.STATOR ASSY	1	1			
6	69J-43861-00	.O-RING	1	1			
7	69J-43886-00	.BOLT	2	2			
8	69J-43882-00	.OIL SEAL	1	1			
9	69J-43891-00	.BRUSH 1	4	4			
10	69J-4386K-00	.SPRING, BRUSH	4	4			
11	69J-43881-00	.FRAME, END	1	1			
12	69J-4388H-00	PLUG	1	1			
13	69J-43817-00	FILTER 2	1	1			
14	69J-4388F-00	SPACER	1	1			
15	6H1-43869-00	O-RING	2	2			
16	69J-43828-00	BODY, RESERVOIR	1	1			
17	69J-43888-00	BOLT, SOCKET	6	6			
18	93210-09165	O-RING	1	1			
19	6H1-43829-00	PLUG, RESERVOIR	1	1			



60L5200-E290

FIG. 30 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-41137-02-94	GUIDE, EXHAUST	1	1		
2	90119-08M79	BOLT, WITH WASHER	2	2		
3	97075-10045	BOLT	7	7		
4	92995-10600	WASHER	7	7		
5	97575-10535	BOLT, WITH WASHER	7	7		
6	93608-16M16	PIN, DOWEL	2	2		
7	6E5-42724-00	GROMMET	1	1		
8	69J-11371-00	PRESSURE CONTROL VALVE ASSY	1	1		
9	93210-28543	.O-RING	1	1		
10	93210-33MG4	.O-RING	1	1		
11	69J-12233-00	PLATE, GUIDE STOPPER 1	1	1		
12	90387-06037	COLLAR	1	1		
13	97095-06020	BOLT	1	1		
14	92995-06600	WASHER	1	1		
15	69J-41131-10-94	MANIFOLD, EXT. 1	1	1		
16	93608-16M16	PIN, DOWEL	2	2		
17	69J-41132-10-5B	MANIFOLD, EXHAUST	1	1		
18	6P2-41134-00	GASKET, EXHAUST MANIFOLD	1	1		
19	97575-08590	BOLT, WITH WASHER	4	4		
20	69J-41138-00	SEAL, EXT. 1	1	1		
21	69J-41135-A0	GASKET, EXHAUST MANIFOLD	1	1		
22	69J-45181-00-5B	PLATE	1	1		
23	6S1-41136-00	GASKET, EXHAUST MANIFOLD 4	1	1		
24	69J-14711-10-5B	MUFFLER 1	1	1		
25	97075-08035	BOLT	10	10		
26	92995-08600	WASHER	10	10		
27	93606-19M23	PIN, DOWEL	2	2		



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FIG. 30 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
28	69J-45127-00	SEAL	1	1		
29	69J-45123-00	GASKET, MUFFLER	1	1		
30	69J-45111-10-8D	CASING, UPPER	1	1		
31	69J-42769-00	SEAL, RUBBER	1	1		
32	69J-45113-20	GASKET, UPPER CASING	1	1		
33	90119-10007	BOLT, WITH WASHER	6	6		
34	93608-16M16	PIN, DOWEL	2	2		
35	69J-15316-00	DAMPER, ENGINE MOUNT 1	1	1		
36	69J-45152-00-8D	COVER, UPPER CASING 2	1	1		
37	97095-06014	BOLT	2	2		
38	69J-45318-01	BUSHING, DRIVE SHAFT	1	1		
39	93420-36M01	CIRCLIP	1	1		
40	61A-45155-00	CAP	1	1		
41	97095-06010	BOLT	1	1		
42	92995-06600	WASHER	1	1		
43	6E5-83558-00	END, NIPPLE	1	1		
44	90465-11M10	CLAMP	2	2		
45	90445-07010	HOSE (L1330)	1	1		X(25.3")
46	61A-45378-00	NIPPLE, HOSE	1	1		
47	93606-12019	PIN, DOWEL	1	1		
48	90119-06M17	BOLT, WITH WASHER	1	1		
49	69J-14624-01	COVER, EXHAUST	1	1		
50	97880-06016	SCREW, PAN HEAD	2	2		
51	92990-06600	WASHER, PLATE	2	2		
52	69J-15312-01	GASKET, OIL PAN	1	1		

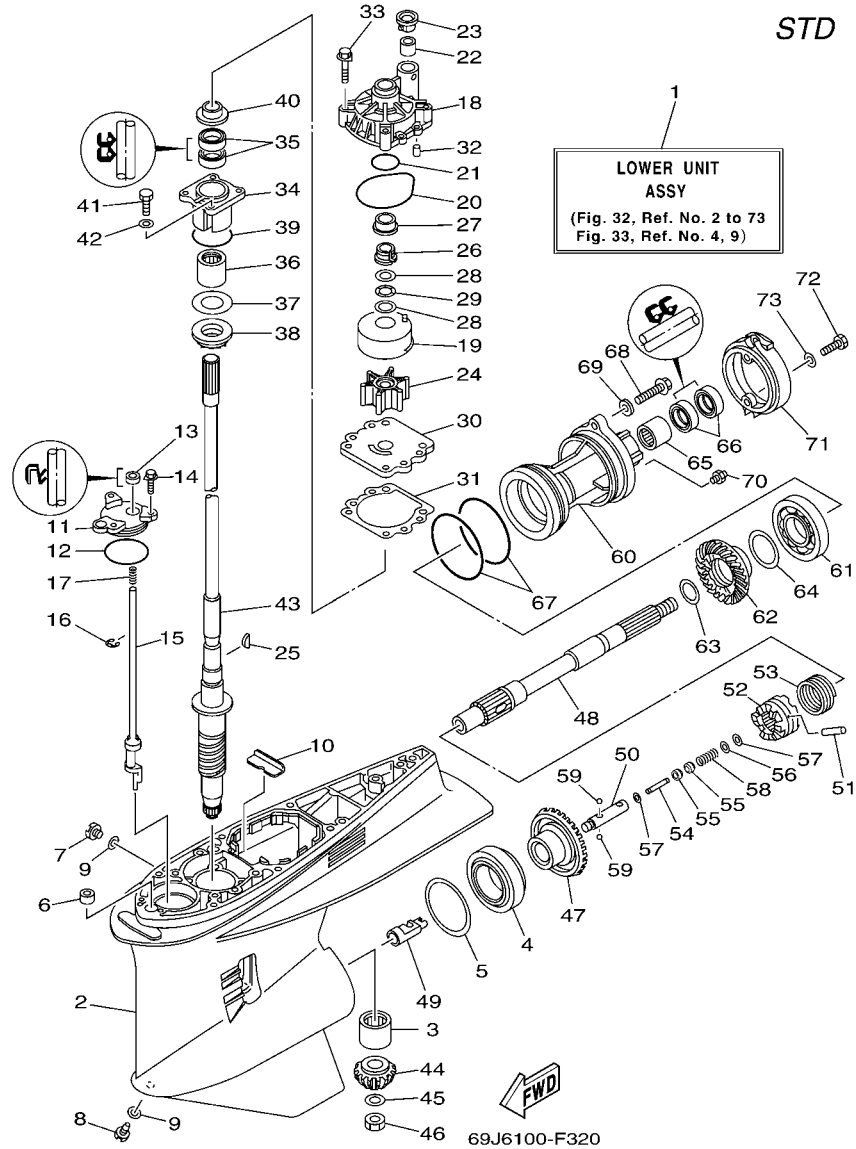


FIG. 32 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-45300-22-8D	LOWER UNIT ASSY	1			X(25.3"),RH
2	61A-45301-10-8D	CASING, LOWER	1			
3	93311-83280	BEARING	1			
4	93332-000W1	BEARING	1			
5	61A-45567-00	SHIM (T:0.10MM)	1			UR
6	61A-45567-10	SHIM (T:0.12MM)	1			UR
7	61A-45567-20	SHIM (T:0.15MM)	1			UR
8	61A-45567-30	SHIM (T:0.18MM)	1			UR
9	61A-45567-40	SHIM (T:0.30MM)	1			UR
10	61A-45567-50	SHIM (T:0.40MM)	1			UR
11	61A-45567-60	SHIM (T:0.50MM)	1			UR
12	663-44366-00	DAMPER, WATER SEAL	1			
13	90340-08002	PLUG, STRAIGHT SCREW	1			
14	688-45341-10	PLUG, DRAIN	1			
15	90430-08020	GASKET	2			
16	61A-45376-00-94	GUIDE, SEAL DAMPER	1			
17	61A-45321-01	PLATE	1			
18	93210-64488	O-RING	1			
19	93106-09014	OIL SEAL	1			
20	90119-06M10	BOLT, WITH WASHER	3			
21	69J-44150-00	SHIFT CAM ASSY	1			
22	99001-08600	CIRCLIP	1			
23	90501-11M10	SPRING, COMPRESSION	1			
24	61A-44311-01	HOUSING, WATER PUMP	1			
25	61A-44322-02	INSERT, CARTRIDGE	1			
26	93210-86M38	O-RING	1			
27	93210-37160	O-RING	1			

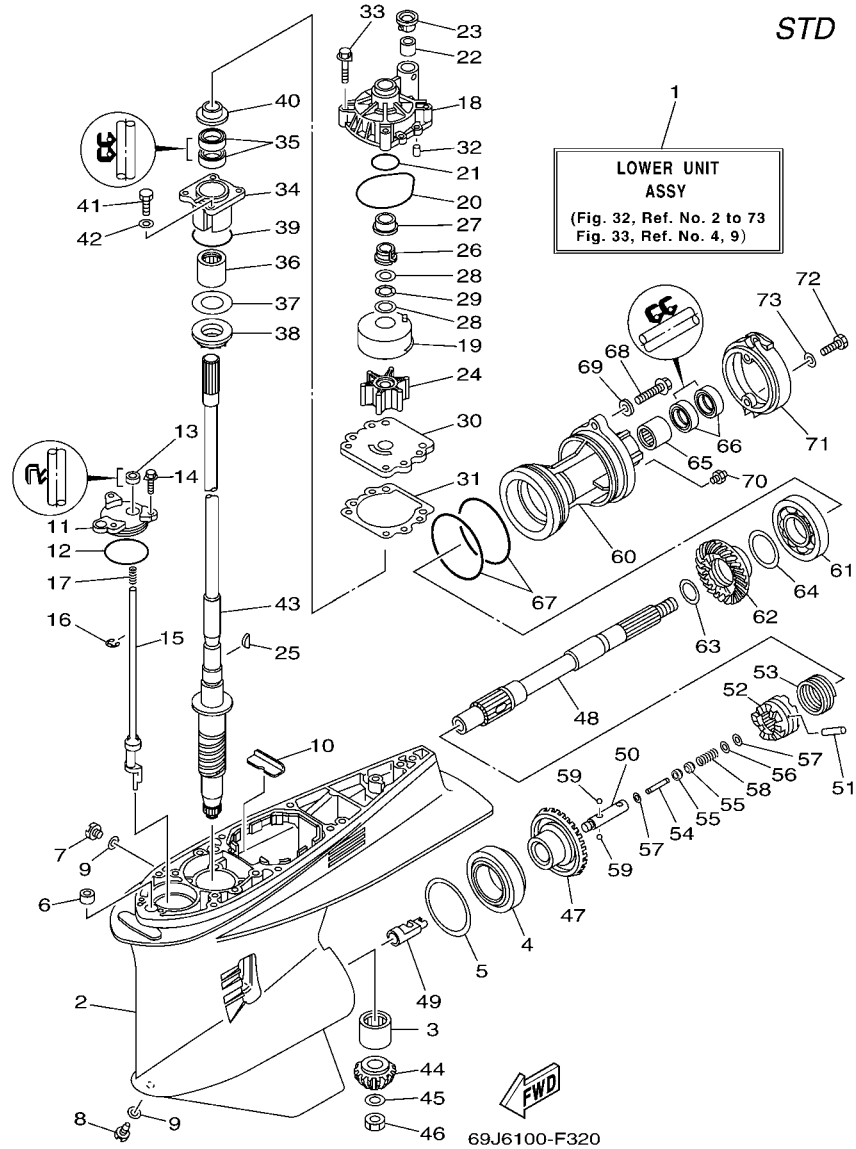


FIG. 32 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5		REMARKS
22	6E5-44365-00	DAMPER, WATER SEAL	1			
23	6E5-44312-00	COVER, WATER PUMP HOUSING	1			
24	6E5-44352-01	IMPELLER	1			
25	90280-04M05	KEY, WOODRUFF	1			
26	61A-45538-00	SPACER 1	1			
27	61A-45527-00	COLLAR, DRIVE SHAFT	1			
28	90201-22M01	WASHER, PLATE	2			
29	90206-22M19	WASHER, WAVE	1			
30	6G5-44323-00	OUTER PLATE, CARTRIDGE	1			
31	6E5-44315-A0	GASKET, WATER PUMP	1			
32	93606-12019	PIN, DOWEL	2			
33	90119-08M14	BOLT, WITH WASHER	4			
34	61A-45331-00-94	HOUSING, BEARING	1			
35	93101-28M16	OIL SEAL	2			
36	93317-330U2	BEARING	1			
37	61A-45587-00	SHIM (T:0.10MM)	1			UR
	61A-45587-10	SHIM (T:0.12MM)	1			UR
	61A-45587-20	SHIM (T:0.15MM)	1			UR
	61A-45587-30	SHIM (T:0.18MM)	1			UR
	61A-45587-40	SHIM (T:0.30MM)	1			UR
	61A-45587-50	SHIM (T:0.40MM)	1			UR
	61A-45587-60	SHIM (T:0.50MM)	1			UR
38	93341-930U9	BEARING	1			
39	93210-55M14	O-RING	1			
40	6E5-45344-00	COVER, OIL SEAL	1			
41	97095-08025	BOLT	4			
42	92995-08600	WASHER	4			

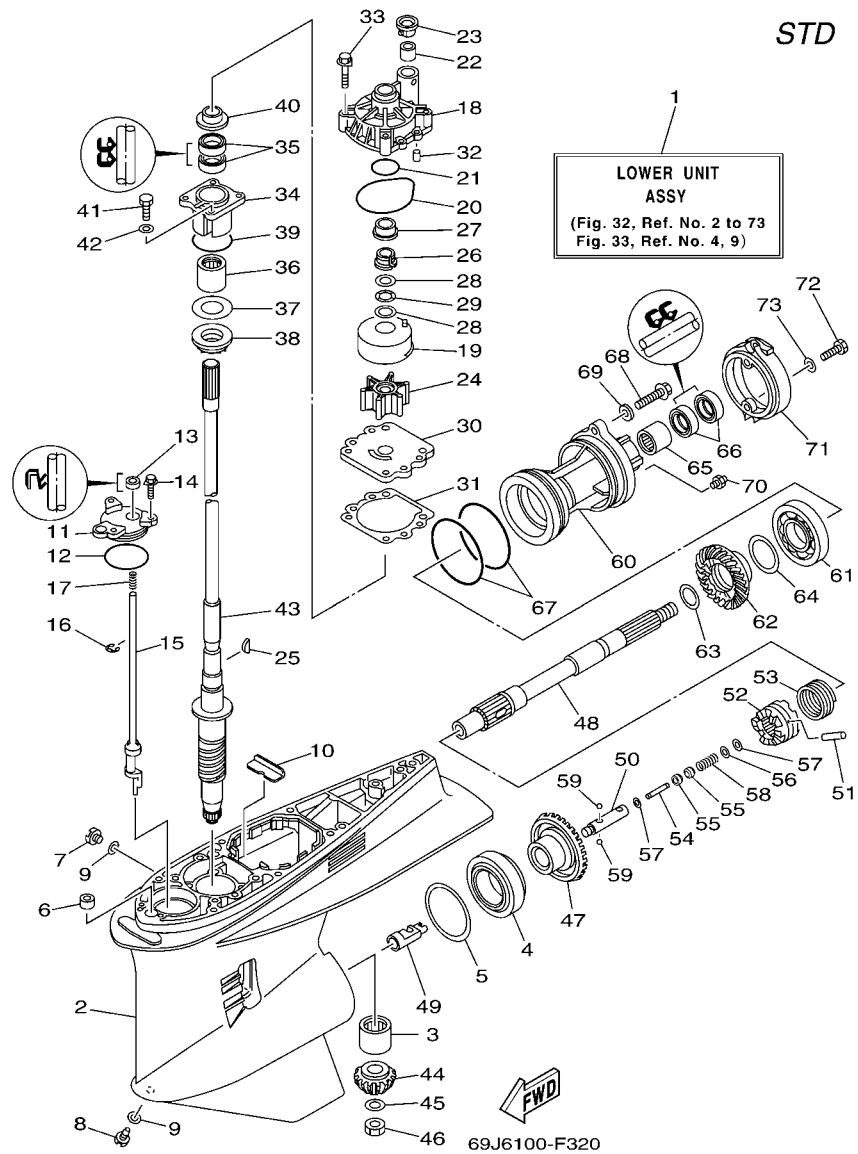
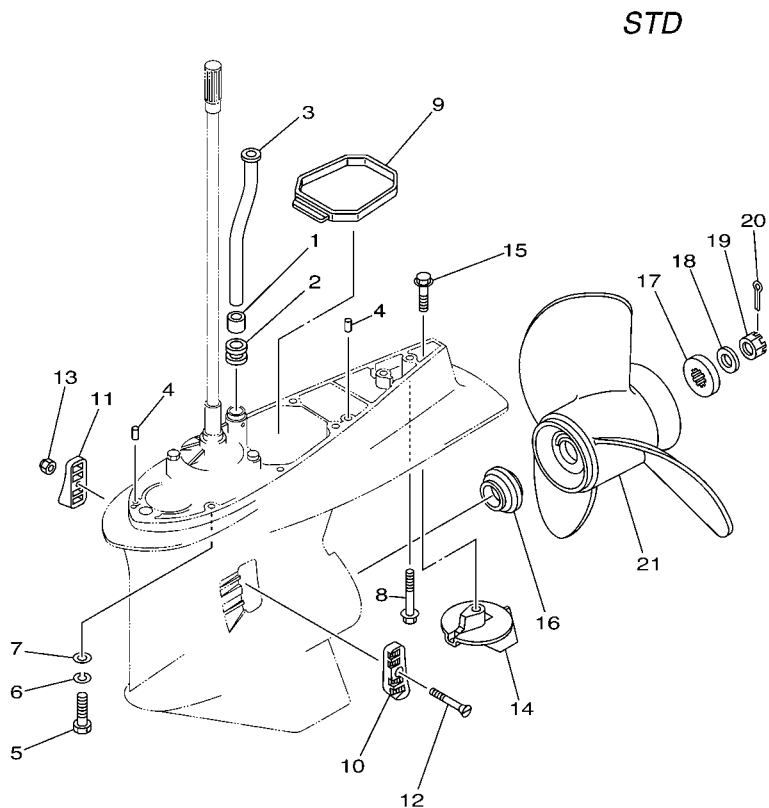


FIG. 32 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
43	69J-45501-00	DRIVE SHAFT COMP.	1		X(25.3")
44	6P2-45551-01	PINION (15T)	1		
45	90201-16M00	WASHER, PLATE	1		
46	90170-16M19	NUT	1		
47	6P2-45560-00	GEAR 1 (30T)	1		
48	69J-45611-00	SHAFT, PROPELLER	1		
49	61A-45641-02	SHIFTER	1		
50	61A-45634-01	SLIDE, SHIFT	1		
51	61A-45632-00	PIN, CROSS	1		
52	69J-45631-00	CLUTCH, DOG	1		
53	61A-45633-00	RING, CROSS PIN	1		
54	6H1-45668-00	SHAFT, FREE	1		
55	61A-45635-00	PLUNGER, SHIFT	2		
56	90201-02M00	WASHER, PLATE	1		
57	90183-02M03	NUT, SPRING	2		
58	90501-10M77	SPRING, COMPRESSION	1		
59	93501-04011	BALL	2		
60	69J-45332-00-94	HOUSING, BEARING	1		
61	93306-210U0	BEARING	1		
62	6P2-45571-00	GEAR 2 (30T)	1		
63	90201-31M00	WASHER, PLATE	1		
64	61A-45577-00	SHIM (T:0.10MM)	1		UR
	61A-45577-10	SHIM (T:0.12MM)	1		UR
	61A-45577-20	SHIM (T:0.15MM)	1		UR
	61A-45577-30	SHIM (T:0.18MM)	1		UR
	61A-45577-40	SHIM (T:0.30MM)	1		UR
	61A-45577-50	SHIM (T:0.40MM)	1		UR

FIG. 33 LOWER CASING & DRIVE 2



FWD
69J2100-3320

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	6E5-44365-00	DAMPER, WATER SEAL	1			
2	6E5-44366-00	DAMPER, WATER SEAL	1			
3	69J-44361-00	TUBE, WATER	1			X(25.3")
4	93608-12M05	PIN, DOWEL	2			
5	97095-10045	BOLT	7			X(25.3")
6	92995-10100	WASHER	7			X(25.3")
7	92995-10600	WASHER	7			X(25.3")
8	90119-10MA2	BOLT, WITH WASHER	1			X(25.3")
9	69J-45375-00	DAMPER, SEAL	1			
10	61A-45214-10	COVER, WATER INLET 1	1			
11	61A-45215-10	COVER, WATER INLET 2	1			
12	90152-05003	SCREW, COUNTERSUNK	1			
13	90185-05002	NUT, SELF-LOCKING	1			
14	61A-45371-00	TAB-TRIM	1			
15	90105-10M00	BOLT, FLANGE	1			
16	69J-45987-00	SPACER	1			
17	688-45997-01	SPACER	1			
18	92990-18200	WASHER	1			
19	90171-18M04	NUT, CASTLE	1			
20	91490-40030	PIN, COTTER	1			
21	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1			UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1			UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1			UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1			UR
	61A-45972-00-98	PROPELLER (3X14-1/2"X21"-T)	1			UR
	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T)	1			UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T)	1			UR

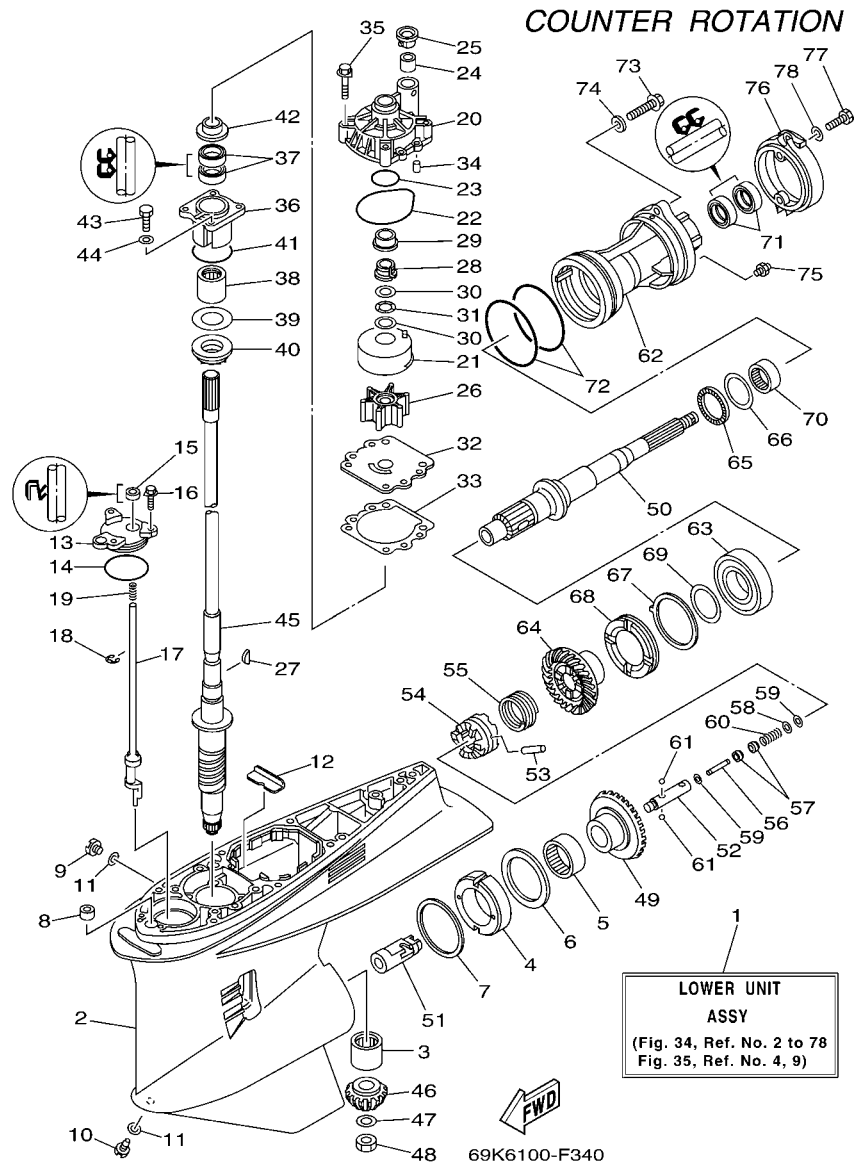


FIG. 34 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69K-45300-22-8D	LOWER UNIT ASSY		1	X(25.3"),LH
2	61A-45301-10-8D	CASING, LOWER		1	
3	93311-83280	BEARING		1	
4	61B-45538-01	SPACER 1		1	
5	93315-660W3	BEARING		1	
6	93341-670V0	BEARING		1	
7	61A-45567-00	SHIM (T:0.10MM)		1	UR
	61A-45567-10	SHIM (T:0.12MM)		1	UR
	61A-45567-20	SHIM (T:0.15MM)		1	UR
	61A-45567-30	SHIM (T:0.18MM)		1	UR
	61A-45567-40	SHIM (T:0.30MM)		1	UR
	61A-45567-50	SHIM (T:0.40MM)		1	UR
	61A-45567-60	SHIM (T:0.50MM)		1	UR
8	663-44366-00	DAMPER, WATER SEAL		1	
9	90340-08002	PLUG, STRAIGHT SCREW		1	
10	688-45341-10	PLUG, DRAIN		1	
11	90430-08020	GASKET		2	
12	61A-45376-00-94	GUIDE, SEAL DAMPER		1	
13	61A-45321-01	PLATE		1	
14	93210-64488	O-RING		1	
15	93106-09014	OIL SEAL		1	
16	90119-06M10	BOLT, WITH WASHER		3	
17	69K-44150-00	SHIFT CAM ASSY		1	
18	99001-08600	CIRCLIP		1	
19	90501-11M10	SPRING, COMPRESSION		1	
20	61A-44311-01	HOUSING, WATER PUMP		1	
21	61A-44322-02	INSERT, CARTRIDGE		1	

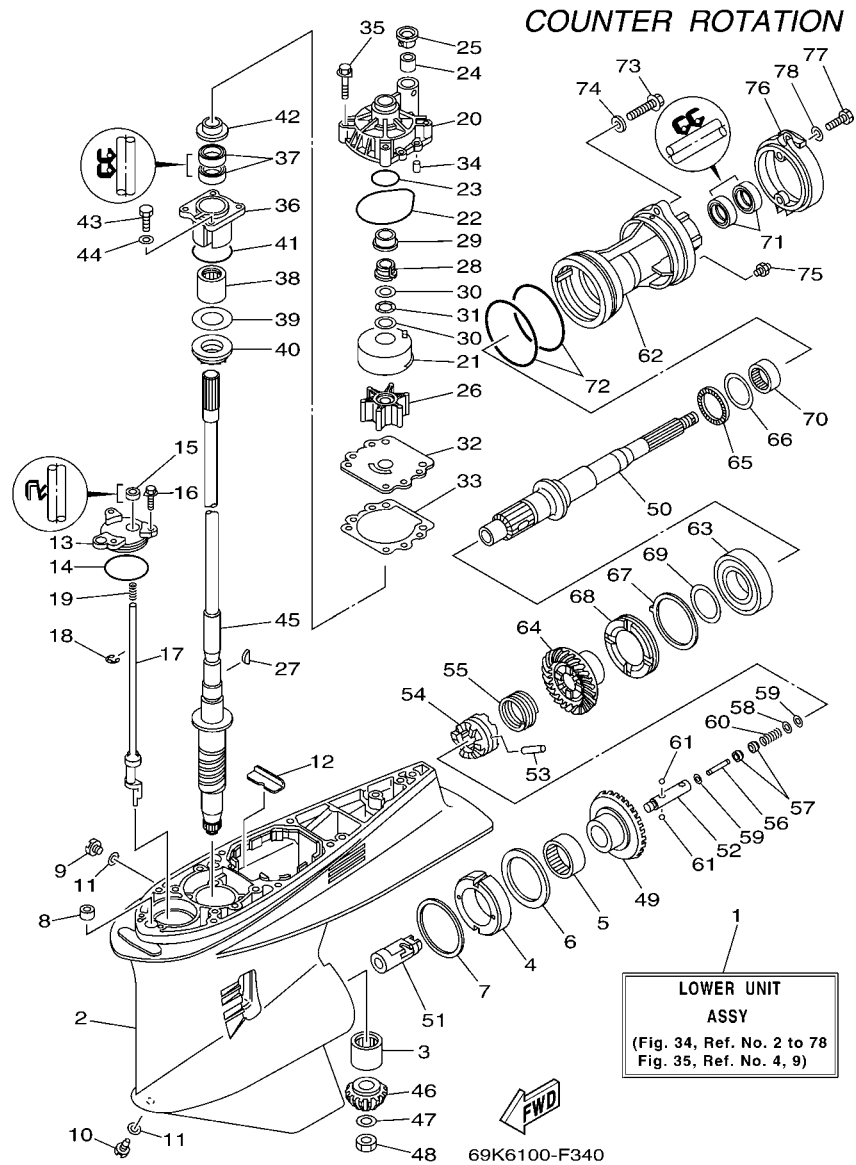


FIG. 34 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
22	93210-86M38	O-RING		1	
23	93210-37160	O-RING		1	
24	6E5-44365-00	DAMPER, WATER SEAL		1	
25	6E5-44312-00	COVER, WATER PUMP HOUSING		1	
26	6E5-44352-01	IMPELLER		1	
27	90280-04M05	KEY, WOODRUFF		1	
28	61A-45538-00	SPACER 1		1	
29	61A-45527-00	COLLAR, DRIVE SHAFT		1	
30	90201-22M01	WASHER, PLATE		2	
31	90206-22M19	WASHER, WAVE		1	
32	6G5-44323-00	OUTER PLATE, CARTRIDGE		1	
33	6E5-44315-A0	GASKET, WATER PUMP		1	
34	93606-12019	PIN, DOWEL		2	
35	90119-08M14	BOLT, WITH WASHER		4	
36	61A-45331-00-94	HOUSING, BEARING		1	
37	93101-28M16	OIL SEAL		2	
38	93317-330U2	BEARING		1	
39	61A-45587-00	SHIM (T:0.10MM)		1	UR
	61A-45587-10	SHIM (T:0.12MM)		1	UR
	61A-45587-20	SHIM (T:0.15MM)		1	UR
	61A-45587-30	SHIM (T:0.18MM)		1	UR
	61A-45587-40	SHIM (T:0.30MM)		1	UR
	61A-45587-50	SHIM (T:0.40MM)		1	UR
	61A-45587-60	SHIM (T:0.50MM)		1	UR
40	93341-930U9	BEARING		1	
41	93210-55M14	O-RING		1	
42	6E5-45344-00	COVER, OIL SEAL		1	

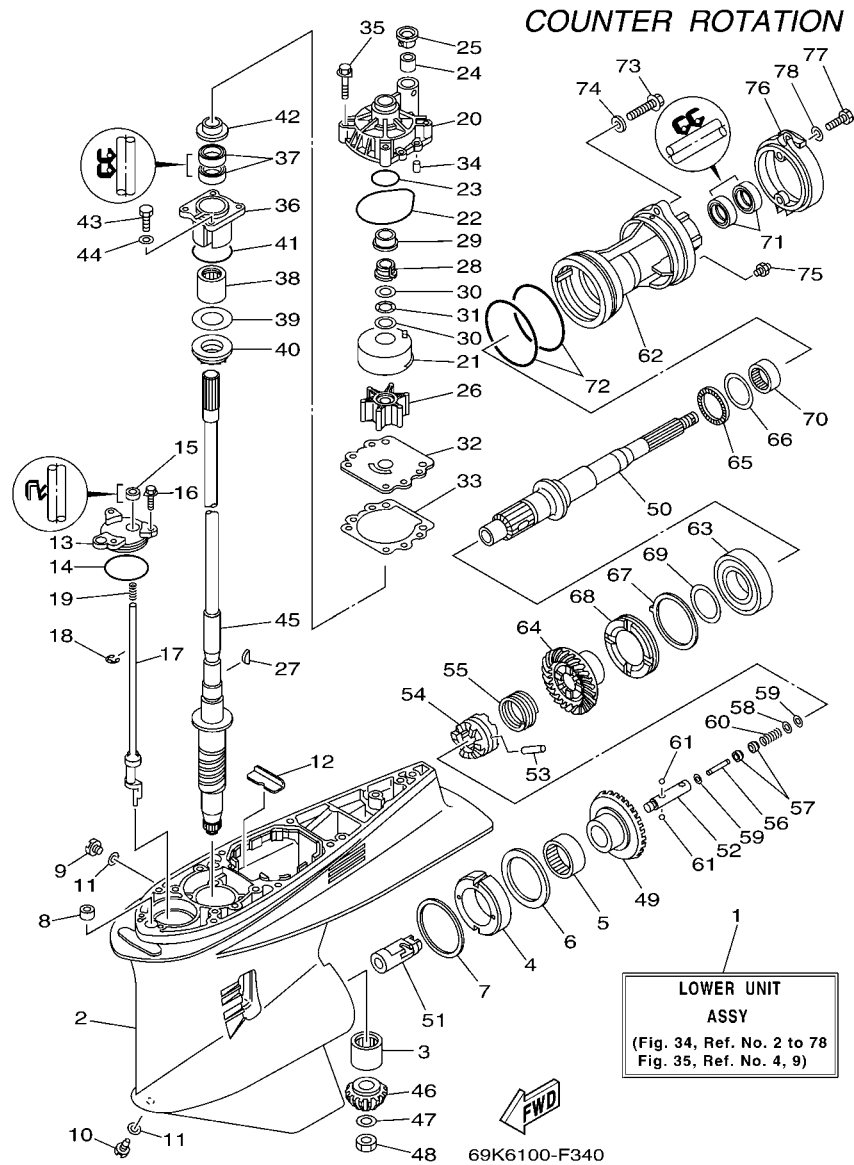


FIG. 34 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
43	97095-08025	BOLT		4	
44	92995-08600	WASHER		4	
45	69J-45501-00	DRIVE SHAFT COMP.		1	X(25.3")
46	6P2-45551-01	PINION (15T)		1	
47	90201-16M00	WASHER, PLATE		1	
48	90170-16M19	NUT		1	
49	6P3-45560-00	GEAR 1 (30T)		1	
50	69K-45611-00	SHAFT, PROPELLER		1	
51	61B-45641-01	SHIFTER		1	
52	61A-45634-01	SLIDE, SHIFT		1	
53	61A-45632-00	PIN, CROSS		1	
54	69J-45631-00	CLUTCH, DOG		1	
55	61A-45633-00	RING, CROSS PIN		1	
56	6H1-45668-00	SHAFT, FREE		1	
57	61A-45635-00	PLUNGER, SHIFT		2	
58	90201-02M00	WASHER, PLATE		1	
59	90183-02M03	NUT, SPRING		2	
60	90501-10M77	SPRING, COMPRESSION		1	
61	93501-04011	BALL		2	
62	69K-45332-00-94	HOUSING, BEARING		1	
63	93332-00048	BEARING		1	
64	6P3-45571-00	GEAR 2 (30T)		1	
65	93341-440U5	BEARING		1	
66	6K1-45578-01	SHIM (T:0.10MM)		1	UR
	6K1-45578-10	SHIM (T:0.12MM)		1	UR
	6K1-45578-20	SHIM (T:0.15MM)		1	UR
	6K1-45578-30	SHIM (T:0.18MM)		1	UR

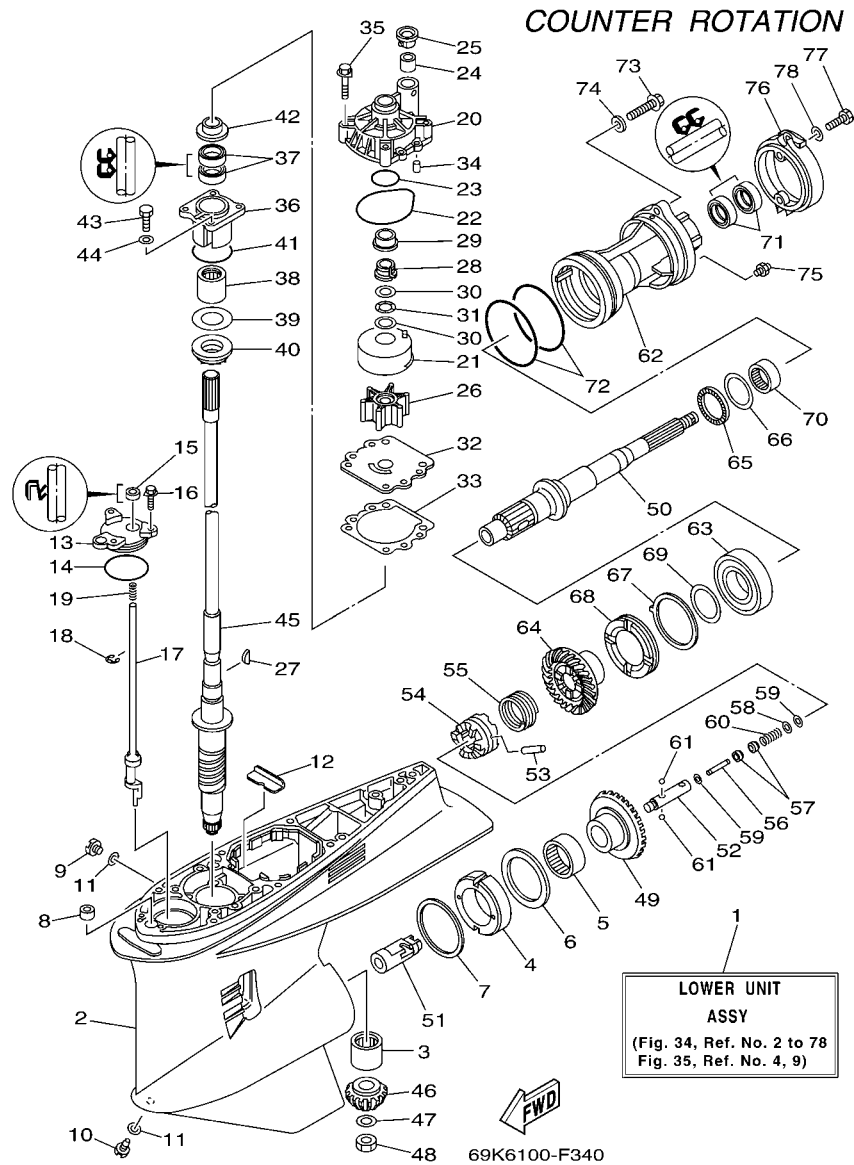
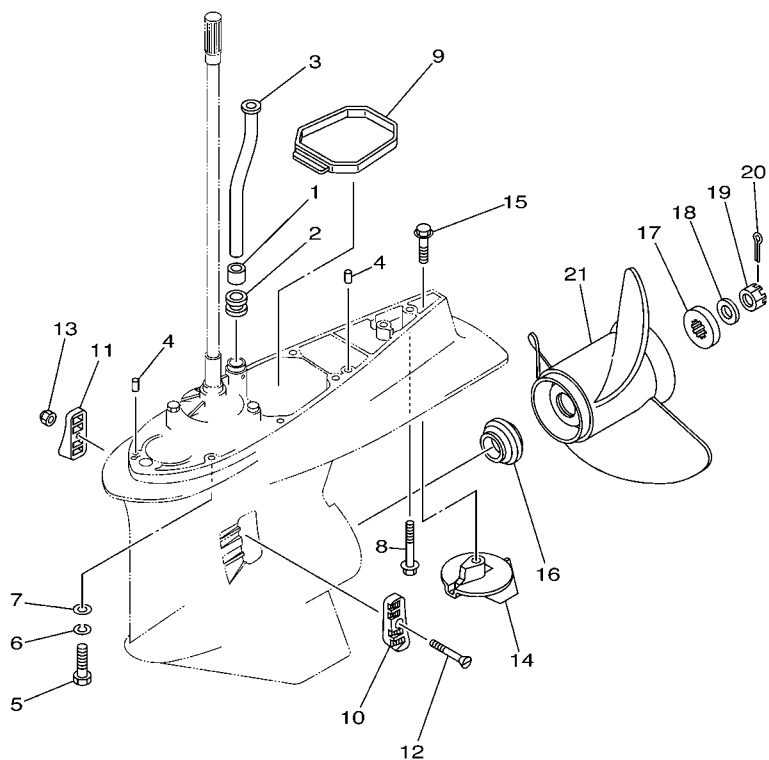


FIG. 34 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
66	6K1-45578-40	SHIM (T:0.30MM)		1	UR
	6K1-45578-50	SHIM (T:0.40MM)		1	UR
	6K1-45578-60	SHIM (T:0.50MM)		1	UR
67	61B-45383-00	WASHER, CLAW		1	
68	69K-45384-00	NUT		1	
69	69K-45577-00	SHIM (T:0.10MM)		1	UR
	69K-45577-10	SHIM (T:0.12MM)		1	UR
	69K-45577-20	SHIM (T:0.15MM)		1	UR
	69K-45577-30	SHIM (T:0.18MM)		1	UR
	69K-45577-40	SHIM (T:0.30MM)		1	UR
	69K-45577-50	SHIM (T:0.40MM)		1	UR
	69K-45577-60	SHIM (T:0.50MM)		1	UR
70	93315-43061	BEARING		1	
71	93101-30M17	OIL SEAL		2	
72	93211-04384	O-RING		2	
73	90105-08036	BOLT, FLANGE		2	
74	90201-08023	WASHER, PLATE		2	
75	93700-09M00	NIPPLE, GREASE		1	
76	69J-45361-00-8D	CAP, LOWER CASING		1	
77	97095-08020	BOLT		2	
78	92995-08600	WASHER		2	

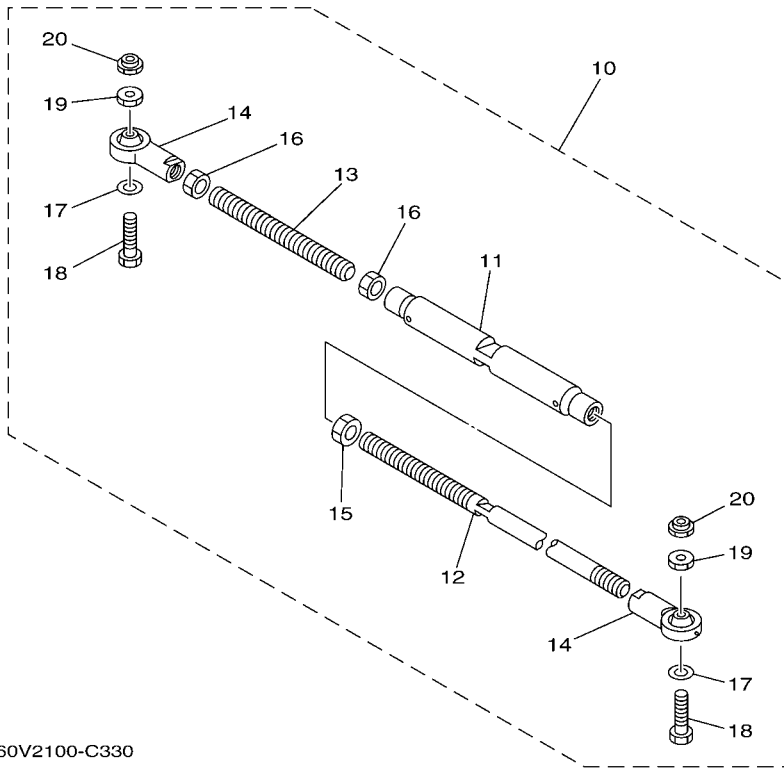
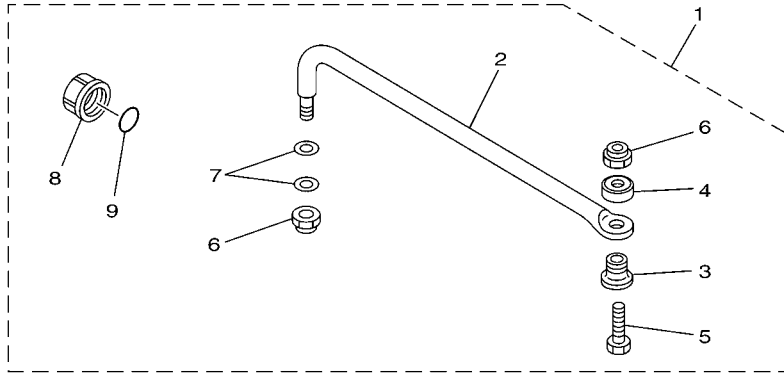
COUNTER ROTATION



69K2100-3340

FIG. 35 LOWER CASING & DRIVE 4

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	6E5-44365-00	DAMPER, WATER SEAL		1		
2	6E5-44366-00	DAMPER, WATER SEAL		1		
3	69J-44361-00	TUBE, WATER		1		X(25.3")
4	93608-12M05	PIN, DOWEL		2		
5	97095-10045	BOLT		7		X(25.3")
6	92995-10100	WASHER		7		X(25.3")
7	92995-10600	WASHER		7		X(25.3")
8	90119-10MA2	BOLT, WITH WASHER		1		X(25.3")
9	69J-45375-00	DAMPER, SEAL		1		
10	61A-45214-10	COVER, WATER INLET 1		1		
11	61A-45215-10	COVER, WATER INLET 2		1		
12	90152-05003	SCREW, COUNTERSUNK		1		
13	90185-05002	NUT, SELF-LOCKING		1		
14	61A-45371-00	TAB-TRIM		1		
15	90105-10M00	BOLT, FLANGE		1		
16	69J-45987-00	SPACER		1		
17	688-45997-01	SPACER		1		
18	92990-18200	WASHER		1		
19	90171-18M04	NUT, CASTLE		1		
20	91490-40030	PIN, COTTER		1		
21	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML)		1		UR
	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML)		1		UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1)		1		UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1)		1		UR
	61B-45972-00-98	PROPELLER (3X14-1/2"X21"-TL)		1		UR
	61B-45974-00-98	PROPELLER (3X14-1/2"X19"-TL)		1		UR
	61B-45978-00-98	PROPELLER (3X15"X17"-TL)		1		UR

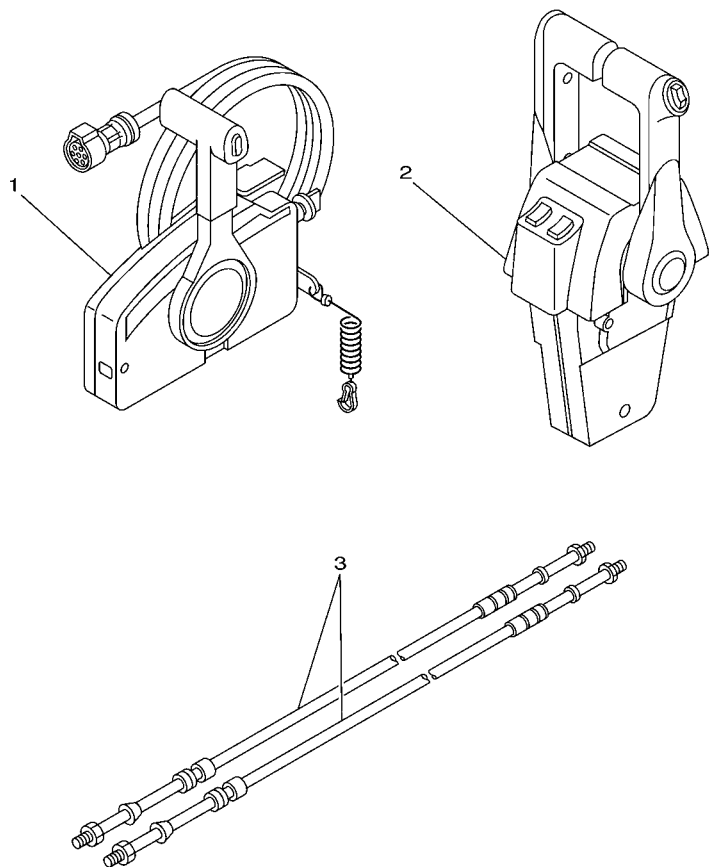


60V2100-C330

FIG. 36 STEERING GUIDE

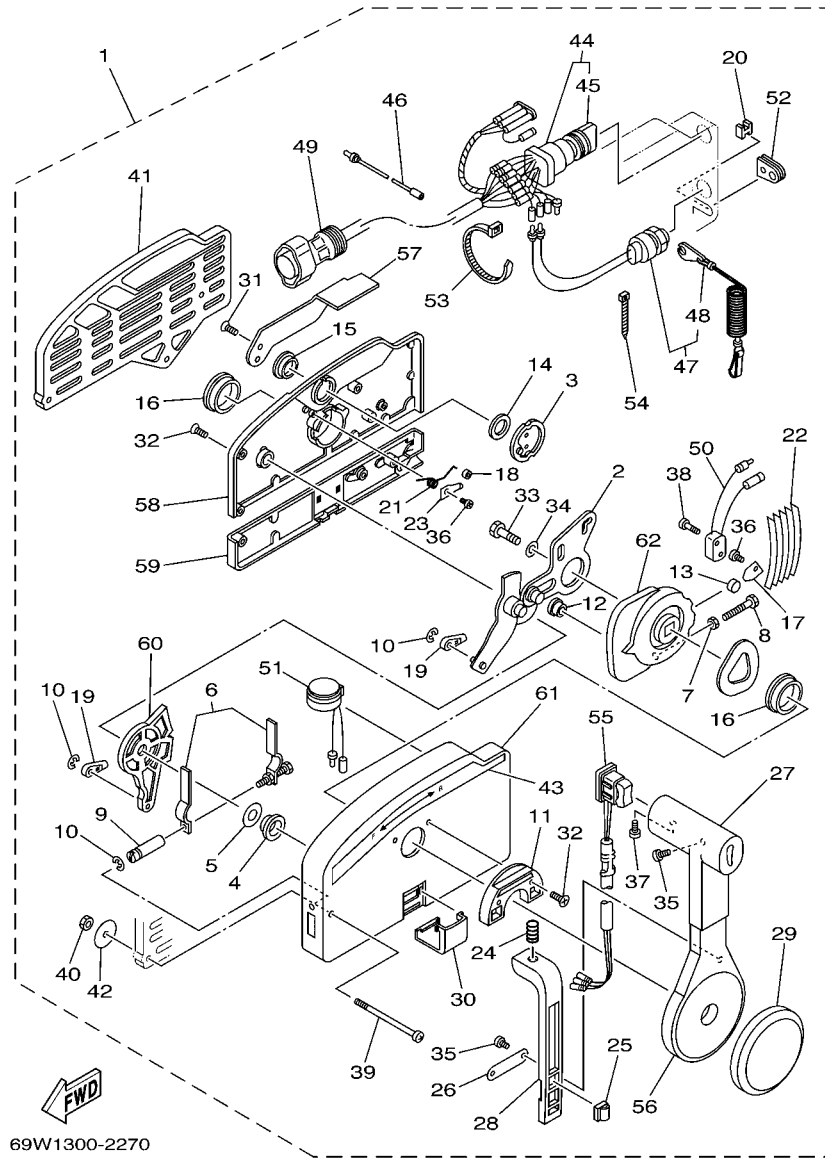
REF. NO.	PART NO.	DESCRIPTION	68J5	68K5		REMARKS
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT	1			AP
2	6E5-61351-01	.ROD, STEERING LINK	1			
3	90387-10M61	.COLLAR	1			
4	90560-12M01	.SPACER	1			
5	6E5-61355-00	.BOLT	1			
6	90185-09M01	.NUT, SELF-LOCKING	2			
7	90201-10M20	.WASHER, PLATE	2			
8	6E5-43145-01	.CAP, CLAMP BRACKET	1			
9	93210-16275	.O-RING	1			
10	6E5-61301-01	TWIN KIT (L:600-800MM)	1			AP
11	6E5-61313-00	.ADJUSTER	1			
12	6E5-61311-11	.TIE BAR	1			
13	6E5-61315-00	.TIE BAR	1			
14	6E5-61303-00	.STEERING AXLE COMP.	2			
15	90170-14M06	.NUT	1			
16	95380-14700	.NUT	2			
17	90201-10M76	.WASHER, PLATE	2			
18	90101-09M70	.BOLT	2			
19	90170-09M05	.NUT	2			
20	90185-09M01	.NUT, SELF-LOCKING	2			

FIG. 37 REMOTE CONTROL BOX




68V4100-D350

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5			REMARKS
1	703-48207-17	REMOTE CONTROL ASSY (10P)	1				AP WITH PT/T SW.
2	704-48207-P1	REMOTE CONTROL ASSY		1			AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F	2	2			UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F	2	2			UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F	2	2			UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F	2	2			UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F	2	2			UR



69W1300-2270

FIG. 38 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	703-48207-17	REMOTE CONTROL ASSY (10P)	1			AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1			
3	703-48153-00	.SHAFT, FREE ACCEL.	1			
4	703-48235-00	.BUSHING	1			
5	703-48268-00	.SPACER	1			
6	703-48264-00	.FRICTION, THROTTLE	1			
7	95380-05600	.NUT	1			
8	97380-05025	.BOLT	1			
9	703-48265-00	.SHAFT, FRICTION	1			
10	93430-06024	.CIRCLIP	3			
11	703-48245-00	.PLATE, LOCK	1			
12	703-48252-00	.ROLLER, CAM	1			
13	701-48248-00	.ROLLER, FREE ACCEL.	1			
14	703-48198-00	.WASHER, WAVE	1			
15	703-48243-00	.BUSHING	1			
16	703-48236-00	.BUSHING 1	2			
17	703-48189-00	.RETAINER	1			
18	703-48234-00	.ROLLER, DETENT	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2			
20	703-48358-00	.ANCHOR, CABLE	1			
21	703-48244-00	.SPRING, FREE ACCEL.	1			
22	703-48238-00	.SPRING, DETENT	5			
23	703-48246-00	.SPACER	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK	1			
25	703-82594-00	.CLAMP	1			WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1			
27	703-48222-00	.GRIP, CONTROL LEVER	1			SINGLE

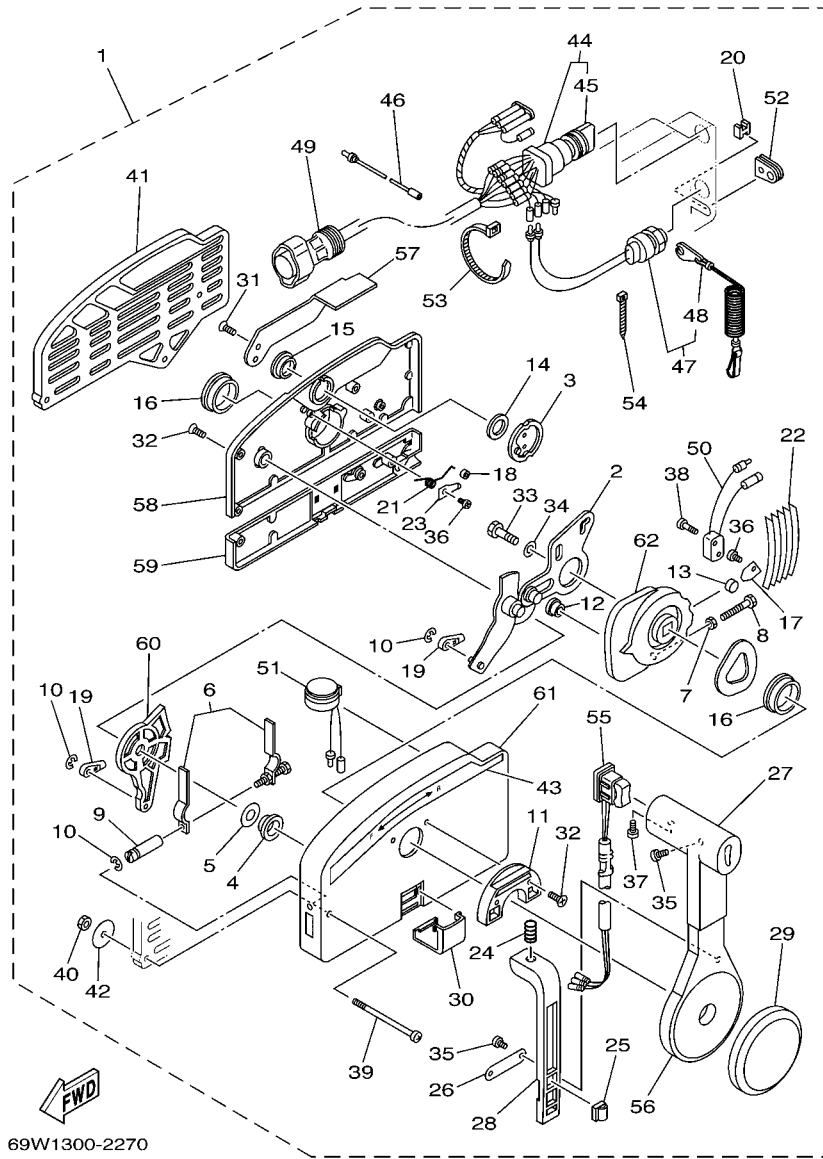


FIG. 38 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
28	703-48223-00	.LOCK, NEUTRAL	1			
29	703-48225-00	.COVER	1			
30	703-48219-00	.COVER, LEAD	1			
31	703-48281-00	.SCREW	2			
32	703-48282-00	.SCREW	7			
33	97380-08030	.BOLT	1			
34	92990-08600	.WASHER, PLATE	1			
35	98580-04010	.SCREW, PAN HEAD	3			
36	98580-04006	.SCREW, PAN HEAD	2			
37	98580-05010	.SCREW, PAN HEAD	1			
38	98580-03015	.SCREW, PAN HEAD	2			
39	703-48291-10	.SCREW (M6)	3			
40	95380-06600	.NUT, HEXAGON	3			
41	703-48293-10	.SPACER, REMOTE CONTROL	1			SINGLE
42	701-48287-00	.WASHER	3			
43	703-48215-00	.GRAPHIC	1			
44	703-82510-43	.MAIN SWITCH ASSY	1			
45	703-82577-00	..CAP, KEY	1			
46	703-82531-00	.WIRE, LEAD (L70)	1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1			
48	682-82556-00	..LANYARD, STOP SWITCH	1			
49	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M)	1			(10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1			
51	703-83383-02	.BUZZER	1			
52	703-48284-10	.GROMMET	1			
53	703-82591-00	.BAND	3			
54	703-82592-00	.BAND	1			

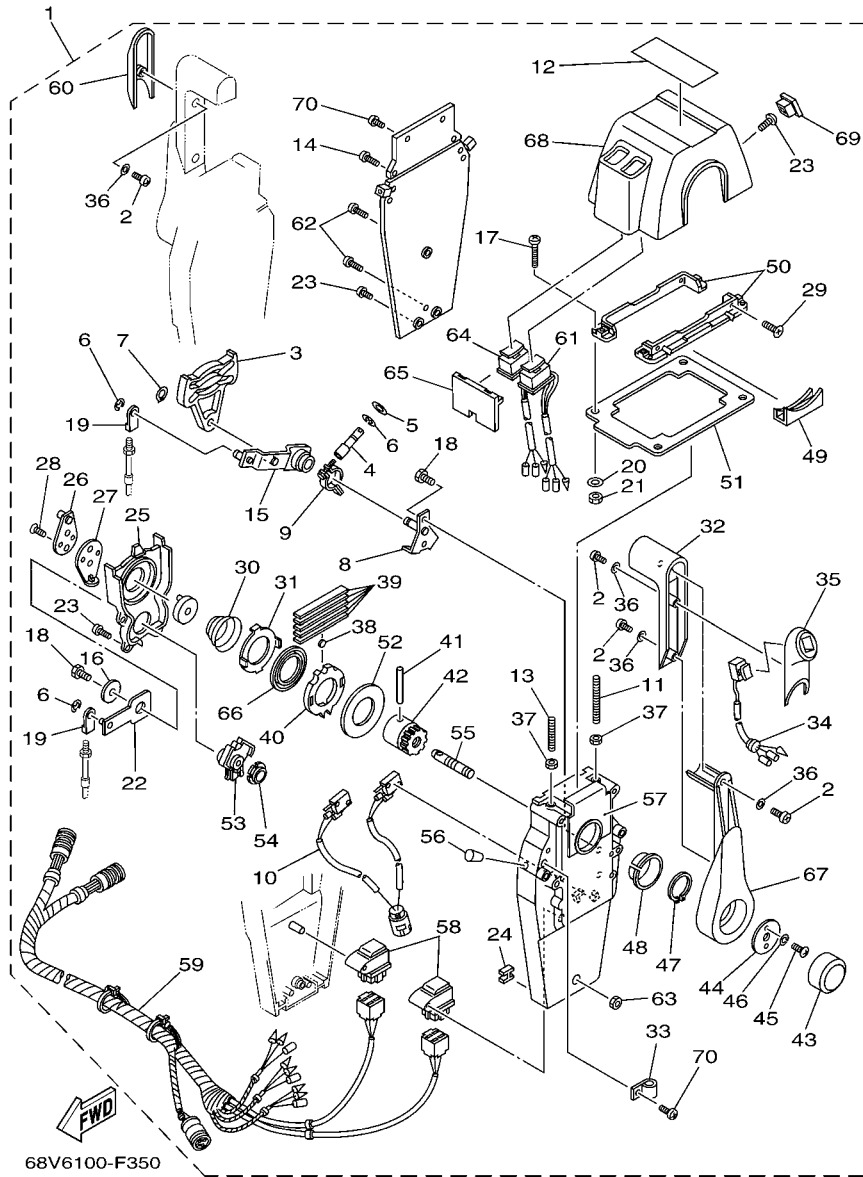


FIG. 39 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5	REMARKS
1	704-48207-P1	REMOTE CONTROL ASSY		1	AP WITH PT/T SW.
2	704-48128-00	.SCREW 2		6	
3	EL8-48251-00	.PLATE, CAM		2	
4	704-48265-00	.SHAFT, FRICTION		2	
5	701-48246-00	.SPACER		2	
6	93430-06024	.CIRCLIP		8	
7	EL8-48259-00	.CIRCLIP 1		2	
8	704-48262-00	.SHAFT, THROTTLE		2	
9	704-48264-00	.THROTTLE, FRICTION		2	
10	704-82540-30	.NEUTRAL SWITCH ASSY		1	
11	EL8-48281-00	.SCREW		2	
12	704-48215-30	.GRAPHIC		1	
13	704-48281-00	.SCREW		2	
14	97890-05025	.SCREW, PAN HEAD		4	
15	704-48261-00	.ARM, THROTTLE		2	
16	EL8-48191-00	.WASHER 1		2	
17	704-48283-00	.SCREW		4	
18	97380-06018	.BOLT		6	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2		4	
20	704-48287-00	.WASHER		4	
21	95380-05600	.NUT		4	
22	704-48271-00	.ARM, SHIFT		2	
23	EL8-48127-00	.SCREW 1		18	
24	703-48358-00	.ANCHOR, CABLE		2	
25	704-48231-00	.HOUSING, GEAR		2	
26	EL8-48241-00	.ARM, DRIVE		2	
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING		2	

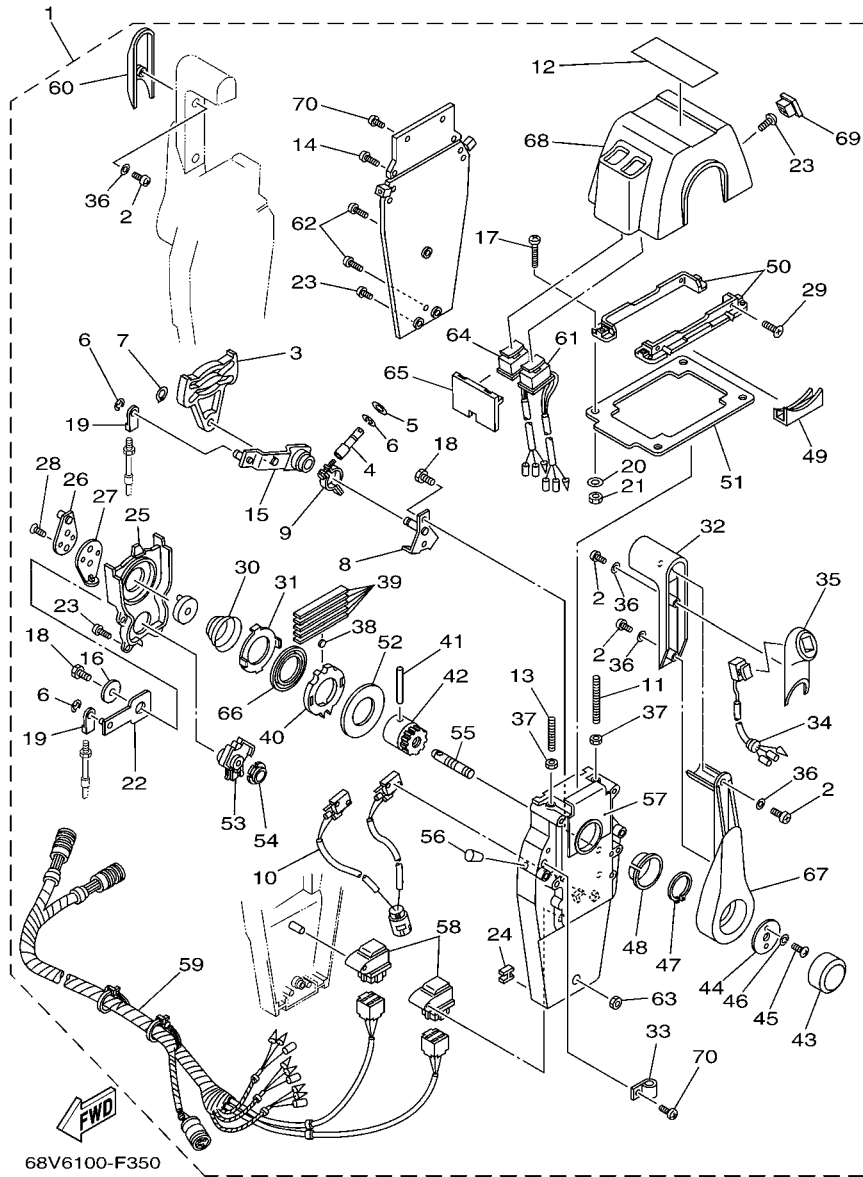


FIG. 39 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5	REMARKS
28	92780-06020	.SCREW, FLAT HEAD		4	
29	98780-05018	.SCREW, FLAT HEAD		4	
30	EL8-48244-00	.SPRING, FREE ACCEL.		2	
31	EL8-48245-00	.PLATE, LOCK		2	
32	704-48222-P0	.GRIP, CONTROL LEVER		2	
33	704-82594-00	.CLAMP		1	
34	704-82563-51	.TRIM & TILT SWITCH ASSY		1	
35	704-48229-P1	.GRIP, CONTROL LEVER		1	
36	92990-05300	.WASHER, INTERNAL TOOTH		6	
37	95380-06600	.NUT, HEXAGON		4	
38	701-48248-00	.ROLLER, FREE ACCEL.		2	
39	704-48238-00	.SPRING, DETENT		10	
40	704-48232-P1	.GEAR		2	
41	EL8-48164-00	.PIN 2		2	
42	704-48242-10	.SHAFT, DRIVE		2	
43	6X3-48225-20	.COVER		2	
44	704-48192-00	.WASHER 2		2	
45	97890-06018	.SCREW, PAN HEAD		4	
46	92990-06300	.WASHER, INTERNAL TOOTH		4	
47	EL8-48279-00	.CIRCLIP 2		2	
48	704-48234-00	.BUSHING 1		2	
49	704-48219-P0	.COVER, LEAD		2	
50	704-48144-20	.PLATE, STOPPER 2		2	
51	704-48176-10	.GROMMET		1	
52	704-48192-P0	.WASHER 2		2	
53	704-48233-00	.GEAR 2		2	
54	704-48235-00	.BUSHING		2	

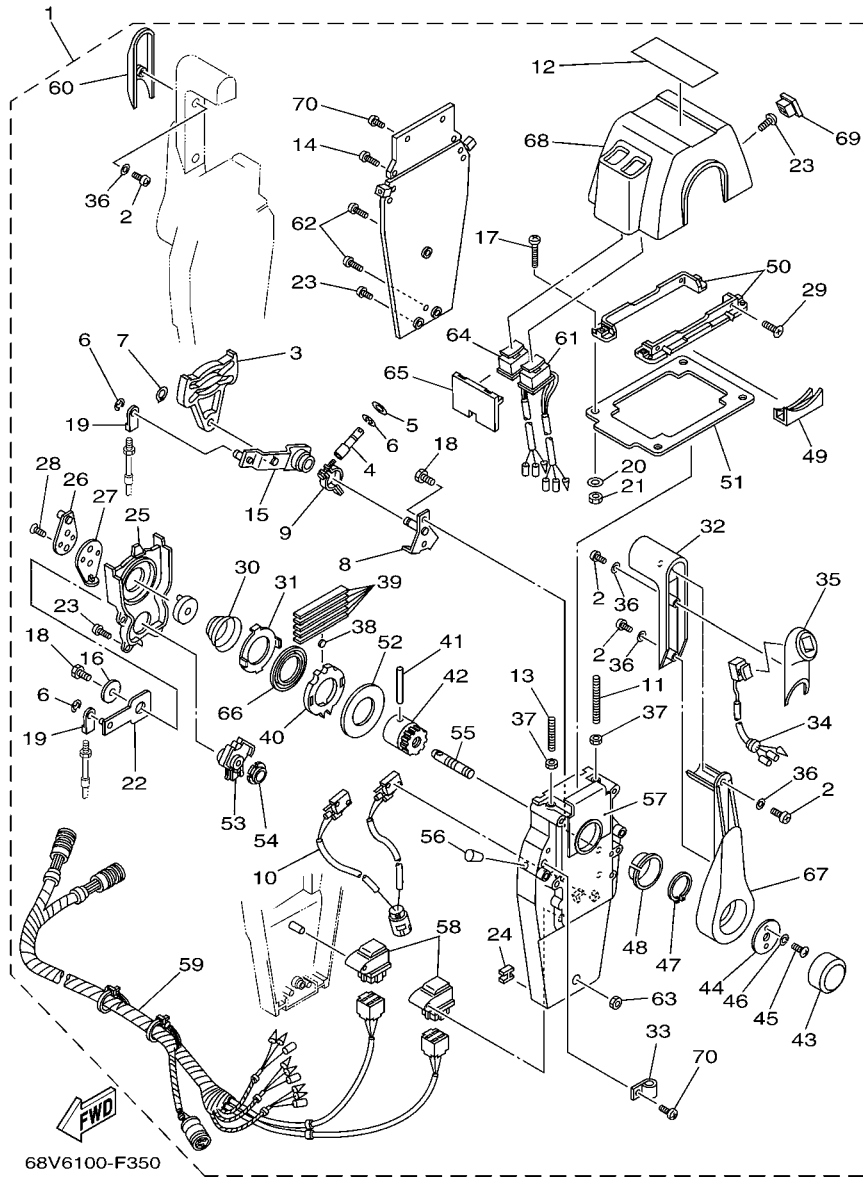


FIG. 39 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5	REMARKS
55	704-48153-00	.SHAFT, FREE ACCEL.		2	
56	704-48166-00	.PLUG		2	
57	704-48284-P0	.GROMMET		2	
58	704-81950-10	.RELAY ASSY		2	
59	704-82590-10	.WIRE HARNESS ASSY		1	
60	704-48229-R0	.GRIP, CONTROL LEVER		1	
61	704-82563-H1	.TRIM & TILT SWITCH ASSY		1	
62	704-48128-00	.SCREW 2		3	
63	704-48156-00	.NUT 1		1	
64	704-82563-J1	.TRIM & TILT SWITCH ASSY		1	
65	704-48285-10	.GROMMET 2		1	
66	704-48178-00	.PLATE, SHIFT		2	
67	704-48221-P0	.LEVER, CONTROL		2	
68	704-48119-41	.COVER		1	
69	704-48167-11	.PLUG		1	
70	97890-05016	.SCREW, PAN HEAD		5	

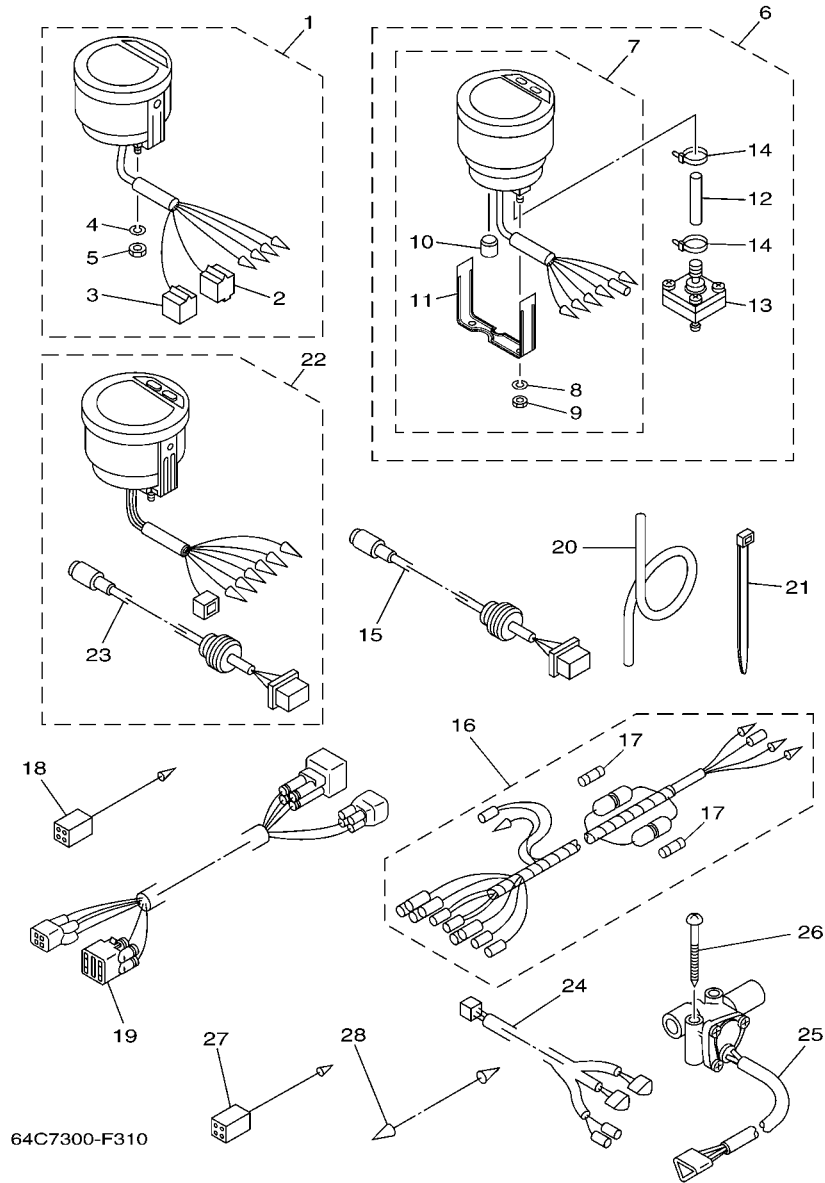


FIG. 40 METER

REF. NO.	PART NO.	DESCRIPTION	68J5	68K5		REMARKS
1	6Y5-8350T-03	DIGITAL TACHOMETER ASSY	1	1		AP
2	9E450-04433	.CONNECTOR	1	1		M-4-W
3	9E450-04533	.CONNECTOR	1	1		F-4-W
4	92990-04100	.WASHER, SPRING	2	2		
5	95380-04600	.NUT	2	2		
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY	1			AP
7	6Y5-83570-S5	.SPEEDOMETER ASSY	1			
8	92990-04100	..WASHER, SPRING	2			
9	95380-04600	..NUT	2			
10	6Y5-83533-T2	..GROMMET	1			
11	6Y5-8355X-T1	..BRACKET, METER 1	1			
12	6Y5-83557-31	.TUBE	1			
13	6Y5-83728-00	.CONNECTOR ASSY	1			
14	90465-11M10	.CLAMP	2			
15	6Y5-87122-S0	CORD ASSY 1	1			AP
16	6Y5-83553-M0	WIRE, LEAD (L=2.5M)	1			AP
	6Y5-83553-00	WIRE, LEAD (L=2.5M)		1		AP
17	1E6-82151-00	.FUSE (10A)	2			FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)		1		FOR 6Y5-83553-00
18	6Y5-82117-00	WIRE, LEAD (BLACK) (L300)	1			AP
19	68F-82553-80	EXTENSION, WIRE LEAD (L=8.0M)	1			AP
	68F-82553-90	EXTENSION, WIRE LEAD (L=9.5M)		1		AP
20	6Y5-83557-10	TUBE (8M)	1			AP
21	90465-11M10	CLAMP	2			AP
22	6Y5-8350F-00	FUEL MANAGEMENT METER	1			AP
23	6Y5-87122-S0	.CORD ASSY 1	1			
24	6Y5-83553-F1	WIRE, LEAD (L=8.0M)	1			AP

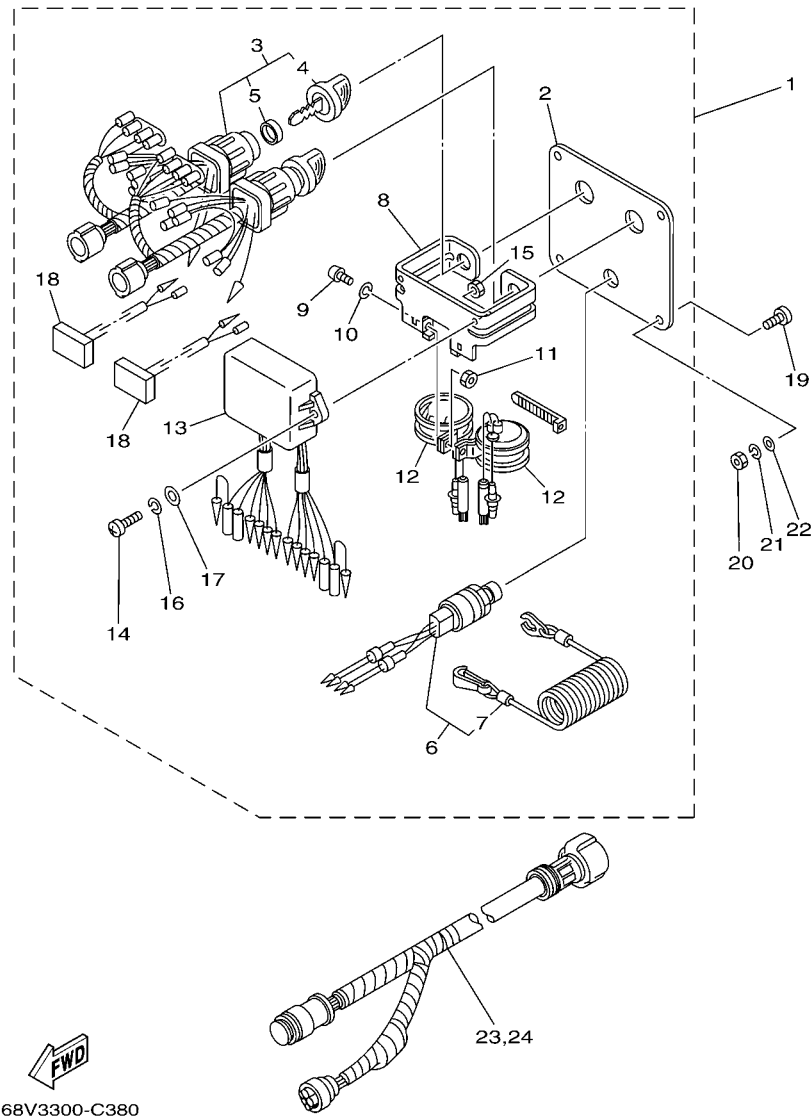
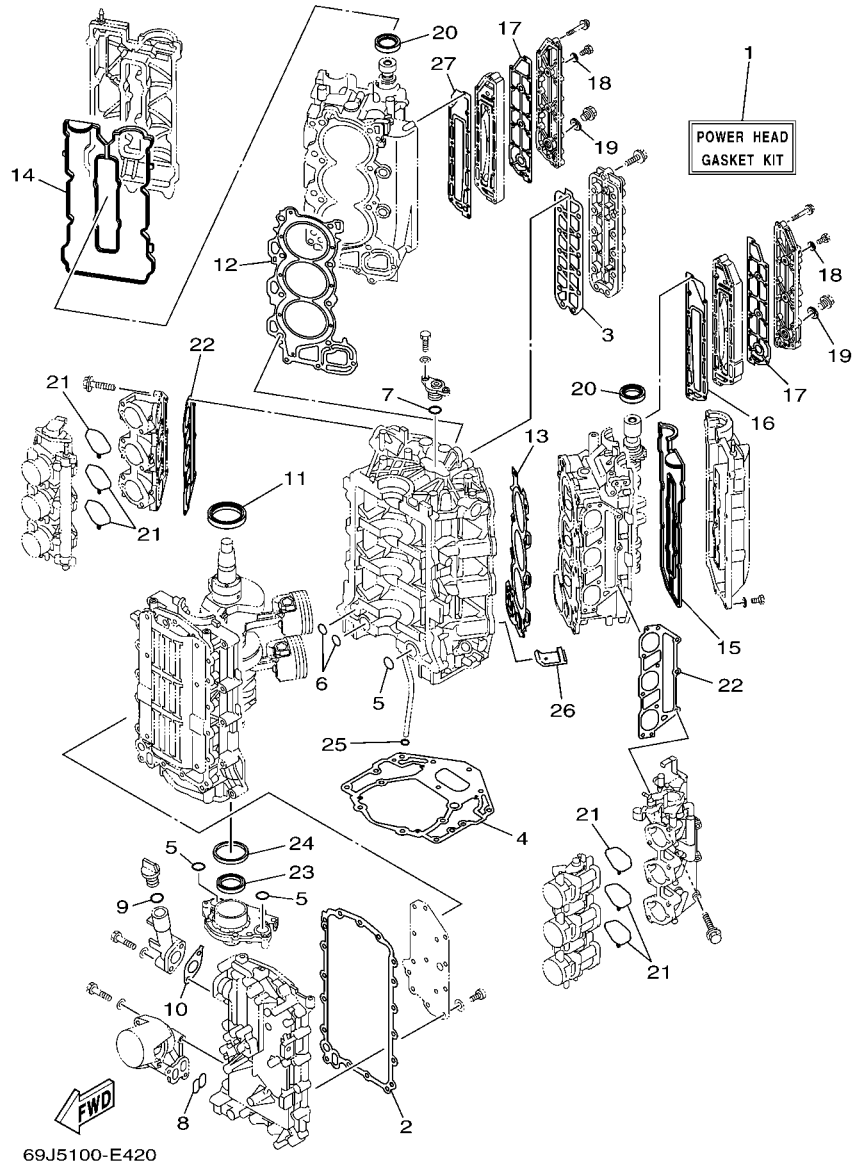


FIG. 41 SWITCH & PANEL

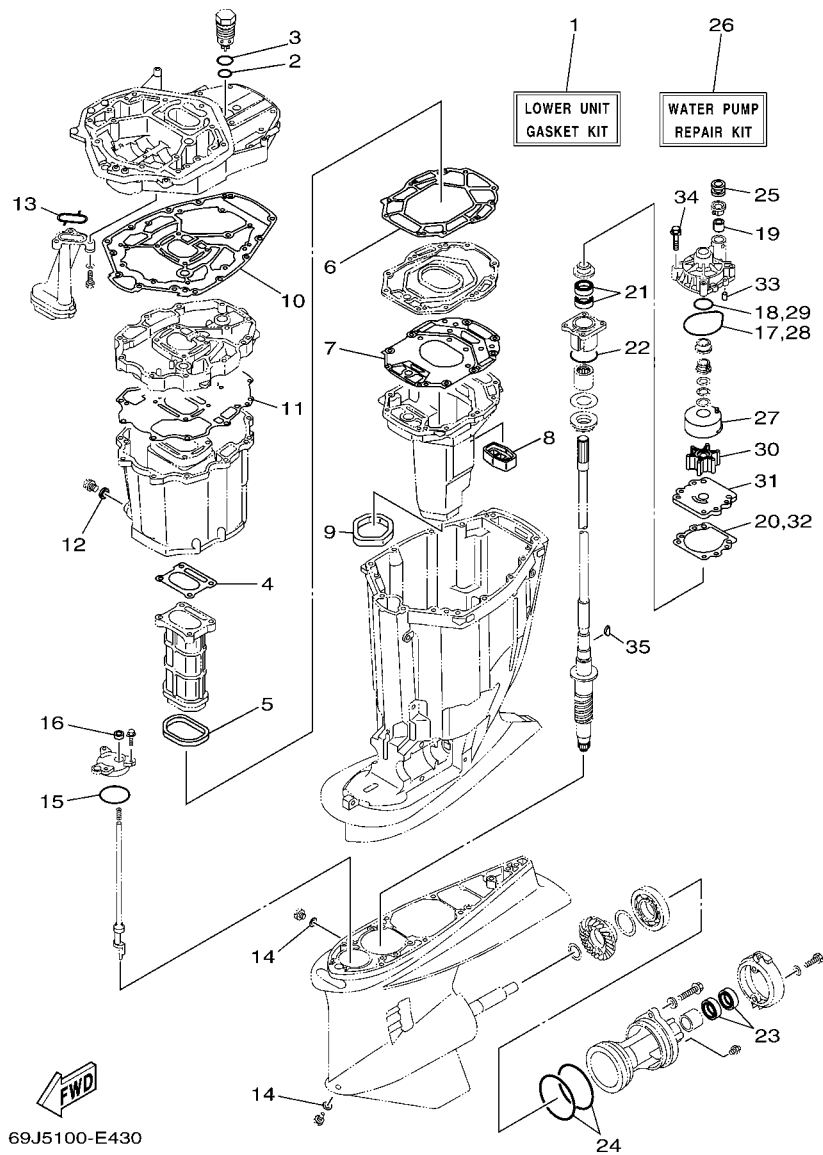
REF. NO.	PART NO.	DESCRIPTION	68J5	68K5	REMARKS
1	6K1-82570-08	PANEL SWITCH ASSY		1	AP
2	6K1-82571-02	.PLATE, PANEL SWITCH		1	
3	6K1-82510-06	.MAIN SWITCH ASSY		2	
4	703-82577-00	..CAP, KEY		1	
5	6K1-82532-00	..CAP		1	
6	6K1-82575-00	.ENGINE STOP SWITCH ASSY		1	
7	682-82556-00	..LANYARD, STOP SWITCH		1	
8	6K1-83614-01	.BRACKET		1	
9	98980-05010	.SCREW, BIND		2	
10	92990-05100	.WASHER, SPRING		2	
11	95380-05600	.NUT		2	
12	688-83383-11	.BUZZER		2	
13	6K1-85830-01	.CONTROL UNIT ASSY		1	
14	98980-06020	.SCREW, BIND		2	
15	95380-06600	.NUT, HEXAGON		2	
16	92990-06100	.WASHER, SPRING		2	
17	92990-06600	.WASHER, PLATE		2	
18	6K1-81980-00	.DIODE ASSY		2	
19	90149-05M05	SCREW		4	AP
20	95380-05600	NUT		4	AP
21	92990-05100	WASHER, SPRING		4	AP
22	92990-05600	WASHER, PLATE		4	AP
23	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)		1	AP (10P)
24	61B-8258A-01	EXTENSION, WIRE HARNESS (9.5M)		1	AP (10P)



69J5100-E420

FIG. 42 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5	REMARKS
1	69J-W0001-04	POWER HEAD GASKET KIT	1	1	
2	69J-15451-00	.GASKET, CRANKCASE COVER 1	1	1	
3	6S1-1131B-00	.GASKET, COVER	1	1	
4	69J-11351-11	.GASKET, CYLINDER	1	1	
5	93210-25552	.O-RING	3	3	
6	93210-19MJ1	.O-RING	2	2	
7	93210-25647	.O-RING	1	1	
8	69J-13477-00	.GASKET	1	1	
9	93210-24M79	.O-RING	1	1	
10	69J-15364-A0	.GASKET, OIL PLUG	1	1	
11	93102-63004	.OIL SEAL	1	1	
12	69J-11181-03	.GASKET, CYLINDER HEAD 1	1	1	
13	69J-11182-03	.GASKET, CYLINDER HEAD 2	1	1	
14	69J-11193-01	.GASKET, HEAD COVER 1	1	1	
15	69J-11194-00	.GASKET, HEAD COVER 2	1	1	
16	6P2-41112-00	.GASKET, EXHAUST INNER COVER	1	1	
17	6P2-41114-00	.GASKET, EXHAUST OUTER COVER	2	2	
18	90430-08143	.GASKET	4	4	
19	90430-18130	.GASKET	2	2	
20	93102-38M59	.OIL SEAL	2	2	
21	69J-13557-00	.GASKET	6	6	
22	69J-13645-00	.GASKET, MANIFOLD 1	2	2	
23	69J-13338-00	.OIL SEAL	1	1	
24	69J-11355-00	.SEAL, CYLINDER 1	1	1	
25	93210-19MJ3	.O-RING	1	1	
26	69J-14664-00	.GROMMET, WATER SHUT	2	2	
27	6P2-41122-00	.GASKET, EXHAUST INNER COVER	1	1	



69J5100-E430

FIG. 43 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	69J5	69K5		REMARKS
1	69J-W0001-22	LOWER UNIT GASKET KIT	1	1		
2	93210-28543	.O-RING	1	1		
3	93210-33MG4	.O-RING	1	1		
4	6P2-41134-00	.GASKET, EXHAUST MANIFOLD	1	1		
5	69J-41138-00	.SEAL, EXT. 1	1	1		
6	69J-41135-A0	.GASKET, EXHAUST MANIFOLD	1	1		
7	6S1-41136-00	.GASKET, EXHAUST MANIFOLD 4	1	1		
8	69J-45127-00	.SEAL	1	1		
9	69J-45123-00	.GASKET, MUFFLER	1	1		
10	69J-45113-20	.GASKET, UPPER CASING	1	1		
11	69J-15312-01	.GASKET, OIL PAN	1	1		
12	90430-14M09	.GASKET	1	1		
13	69J-13415-00	.SEAL, OIL STRAINER	1	1		
14	90430-08020	.GASKET	2	2		
15	93210-64488	.O-RING	1	1		
16	93106-09014	.OIL SEAL	1	1		
17	93210-86M38	.O-RING	1	1		
18	93210-37160	.O-RING	1	1		
19	6E5-44365-00	.DAMPER, WATER SEAL	1	1		
20	6E5-44315-A0	.GASKET, WATER PUMP	1	1		
21	93101-28M16	.OIL SEAL	2	2		
22	93210-55M14	.O-RING	1	1		
23	93101-30M17	.OIL SEAL	2	2		
24	93211-04384	.O-RING	2	2		
25	6E5-44366-00	.DAMPER, WATER SEAL	1	1		
26	61A-W0078-A3	WATER PUMP REPAIR KIT	1	1		
27	61A-44322-02	.INSERT, CARTRIDGE	1	1		

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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
69J-11110-01-94	4 - 2	69J-11537-00	6 - 18	6S1-12168-V0	6 - 8	69J-13533-01	11 - 21	69J-1410F-00	13 - 19	69J-1444F-00	7 - 18
69J-11119-00	2 - 18	69P-11590-01	6 - 22	6S1-12168-W0	6 - 8	69J-13542-00	11 - 19	69J-14137-00	13 - 9	69J-14457-00	7 - 22
6P2-11119-00	5 - 19	63P-11603-01	3 - 11	6S1-12168-X0	6 - 8	68V-13544-00	11 - 17	69J-14139-00	11 - 24	5EL-14467-00	7 - 31
69J-1111M-00	5 - 21	63P-11604-00	3 - 11	6S1-12168-Y0	6 - 8	69J-13546-00	11 - 14	69J-14146-11	7 - 1	68V-14475-00	9 - 31
69J-11120-01-94	4 - 9	69J-11631-02-B0	3 - 10	6S1-12169-00	6 - 8	69J-13547-00	10 - 33	69J-14148-00	12 - 23		10 - 26
69J-11133-10	4 - 3	69J-11633-00	3 - 12	69J-12171-00	6 - 9	69J-13557-00	9 - 28	69J-14149-00	9 - 45		11 - 9
	4 - 10	69J-11634-00	3 - 13	69J-12172-00	6 - 11		10 - 23	69J-14159-00	10 - 34	69J-14496-00	9 - 30
69J-11135-00	4 - 32	69J-11635-00	3 - 10	69J-12181-00	6 - 10		42 - 21	69J-14162-00	7 - 2		10 - 25
69J-11168-00	2 - 15	69J-11654-00	3 - 8	69J-12182-00	6 - 12	69J-13573-00	10 - 31	69J-14164-00	12 - 31	69J-14546-10	12 - 11
69J-11181-03	4 - 21	69J-11656-00	3 - 9	69J-12210-00	6 - 14	69J-13574-00	10 - 32	69J-14180-31	12 - 1	68V-14565-00	9 - 15
	42 - 12	69J-11656-10	3 - 9	69J-12230-00	6 - 15	69J-13576-00	9 - 13	69J-14181-10	12 - 6		11 - 7
69J-11182-03	4 - 26	69J-11656-20	3 - 9	69J-12233-00	30 - 11	68V-13577-00	9 - 46	69J-14182-20	12 - 2	68V-14567-00	12 - 20
	42 - 13	69J-12111-00	6 - 1	6P2-1240H-00-1S	2 - 25		11 - 28	266-14191-00	12 - 7	3CF-14594-00	9 - 3
69J-11191-00-1S	4 - 31	69J-12113-01	6 - 3	6P3-1240H-00-1S	2 - 30		13 - 7	69J-14197-10	12 - 24		9 - 8
69J-11192-00-1S	4 - 38	69J-12117-01	6 - 4	67F-12411-01	2 - 23	69J-13593-00	12 - 35	68V-14225-00	11 - 5		9 - 11
69J-11193-01	4 - 35	69J-12118-00	6 - 5	67F-12412-00	2 - 24	69J-13595-00	11 - 23	69J-14225-00	12 - 37		10 - 3
	42 - 14	69J-12119-00	6 - 6	69J-1243A-00	2 - 39	69J-13631-00	31 - 18	69J-14251-00	9 - 22		10 - 8
69J-11194-00	4 - 39	69J-12121-00	6 - 2	69J-1243E-00	2 - 40	69J-13641-00	9 - 25	69J-14255-00	10 - 35		10 - 11
	42 - 15	67F-12138-60	17 - 30	69J-12481-00	17 - 21	69J-13642-00	10 - 20	68V-14255-10	12 - 13	69J-14624-01	30 - 49
69J-11301-10	4 - 15	69J-12153-00	6 - 7	69J-12482-00	17 - 20	69J-13645-00	7 - 11	69J-14261-00	9 - 17	69J-14664-00	2 - 53
69J-11313-00-94	2 - 49	6S1-12168-00	6 - 8	69J-12483-00	7 - 9		42 - 22		9 - 20		42 - 26
6S1-1131B-00	2 - 21	6S1-12168-10	6 - 8	68T-12572-00	22 - 13	69J-13716-00	12 - 36	68V-14264-00	9 - 35	69J-14711-10-5B	30 - 24
	42 - 3	6S1-12168-20	6 - 8	6R3-12581-00	22 - 14	69J-13750-11	9 - 1		11 - 10	69J-14960-00	10 - 15
69J-1131C-01-1S	2 - 20	6S1-12168-30	6 - 8	6R3-12582-00	22 - 15	69J-13751-11	9 - 2	68V-14265-00	12 - 33	59V-14962-00	12 - 8
6E5-11325-00	2 - 73	6S1-12168-40	6 - 8	6R3-12583-00	22 - 16	69J-13752-10	10 - 2	69J-14286-00	9 - 43	68V-14984-10	12 - 21
	5 - 9	6S1-12168-50	6 - 8	69J-12858-00	2 - 55	69J-13753-11	9 - 7	69J-14295-00	9 - 21	69J-14985-00	12 - 9
6P2-11325-00	5 - 8	6S1-12168-60	6 - 8	69J-13119-00	31 - 17	69J-13754-10	10 - 7	69J-14989-10	9 - 37	69J-14989-10	12 - 25
6P3-11325-00	2 - 27	6S1-12168-70	6 - 8	68V-1312A-00	10 - 17	69J-13755-11	9 - 10	69J-14321-00	10 - 30	69J-15100-11-1S	2 - 2
	2 - 32	6S1-12168-80	6 - 8	69J-13160-10	9 - 19	69J-13756-10	10 - 10	68V-14323-00	9 - 5	69J-15123-00	2 - 5
68V-11325-02	4 - 16	6S1-12168-90	6 - 8	69J-13170-10	11 - 1	69J-1375A-21	10 - 1		10 - 5	69J-15187-00	2 - 6
67F-11328-00	4 - 17	6S1-12168-A0	6 - 8	69J-13300-01	31 - 14	69J-13761-00	9 - 32	68V-14331-00	9 - 6	69J-15311-00-5B	31 - 1
69J-11351-11	2 - 42	6S1-12168-B0	6 - 8	69J-13329-00	31 - 15		10 - 27		9 - 16	69J-15312-01	30 - 52
	42 - 4	6S1-12168-C0	6 - 8	69J-13338-00	31 - 16	68V-13766-10	9 - 34		10 - 6		43 - 11
69J-11355-00	31 - 19	6S1-12168-D0	6 - 8		42 - 23		10 - 29		10 - 13	69J-15316-00	30 - 35
	42 - 24	6S1-12168-E0	6 - 8	69J-13411-00	31 - 9	68V-13769-10	12 - 12	69J-14348-00	7 - 32	69J-15319-00-1S	2 - 65
69J-11371-00	30 - 8	6S1-12168-F0	6 - 8	69J-13415-00	31 - 11	68V-13781-10	12 - 16	5JW-14349-00	11 - 18	69J-15362-10	31 - 22
69J-11411-00	3 - 1	6S1-12168-G0	6 - 8		43 - 13	68V-13784-00	12 - 19	68V-14356-00	11 - 8	6G8-15363-00	2 - 63
69J-11416-00	3 - 3	6S1-12168-H0	6 - 8	67F-13434-03	1 - 25	69J-13906-00	11 - 6	68V-14357-00	12 - 15	69J-15364-A0	2 - 66
69J-11416-10	3 - 3	6S1-12168-J0	6 - 8	69J-13435-00	11 - 2	69J-13907-11	12 - 17	68V-14386-00	12 - 10		42 - 10
69J-11416-20	3 - 3	6S1-12168-K0	6 - 8	60L-13437-61	16 - 28	68V-13915-10	12 - 18	68V-14397-10	9 - 23	69J-15373-00	7 - 27
69J-11417-00	3 - 4	6S1-12168-L0	6 - 8	69J-13440-00	2 - 54	69J-13972-10	9 - 40		11 - 3	69J-15377-00	31 - 23
69J-11417-10	3 - 4	6S1-12168-M0	6 - 8	69J-13446-00-94	2 - 56	69J-13973-10	9 - 38	69J-14409-00	7 - 7	69J-15393-00	7 - 29
69J-11417-20	3 - 4	6S1-12168-N0	6 - 8	69J-13447-00	2 - 60	69J-13974-10	11 - 16	69J-14419-00	7 - 20	69J-15394-00	7 - 28
69J-11426-00	3 - 5	6S1-12168-P0	6 - 8	67F-13448-00	1 - 15		13 - 23	68V-14428-00	9 - 36	69J-15397-00	7 - 30
69J-11426-10	3 - 5	6S1-12168-R0	6 - 8	68V-13473-00	10 - 16	69J-13975-10	11 - 25		11 - 11	69J-15411-00-94	2 - 11
69J-11426-20	3 - 5	6S1-12168-S0	6 - 8	69J-13477-00	2 - 57	69J-13976-10	13 - 14	69J-1442A-00	7 - 6	69J-15451-00	2 - 12
69J-11427-00	3 - 6	6S1-12168-T0	6 - 8		42 - 8	68V-1410B-00	9 - 33	69J-14440-00	7 - 16		42 - 2
69J-11536-00	6 - 23	6S1-12168-U0	6 - 8	69J-13532-00	11 - 20		10 - 28	69J-14446-00	12 - 34	69J-15481-00	2 - 7

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69J-15482-00	2 - 8	68V-24387-00	11 - 13	6S1-41136-00	30 - 23	64D-42738-10-5B	21 - 9	61A-43822-00	28 - 69	69J-43888-00	29 - 17
69J-15761-00	31 - 2		13 - 15		43 - 7	69J-42741-00-8D	22 - 1	69J-43828-00	29 - 16	69J-4388E-00	28 - 23
69J-2134V-00	5 - 24	69J-24410-10	12 - 26	69J-41137-02-94	30 - 1	69J-42744-11	21 - 5	6H1-43829-00	29 - 19	69J-4388F-00	29 - 14
69J-2134X-00	8 - 5	69J-24422-10	12 - 30	69J-41138-00	30 - 20	6H4-42748-00	21 - 32	69J-4382E-00	28 - 11	69J-4388H-00	29 - 12
69J-21841-02	12 - 32	69J-24453-00	12 - 5		43 - 5	68F-42753-00	21 - 51	69J-43830-01	28 - 33	69J-4388J-00	28 - 20
69J-2411R-00	12 - 3	60L-24460-10	12 - 40	69J-41210-00	25 - 4	67F-42761-00-94	2 - 43	69J-43831-00	28 - 66	69J-43891-00	29 - 9
69J-2411T-00	12 - 4	69J-24460-10	13 - 1	69J-41211-01	25 - 8	69J-42769-00	30 - 31	69J-43833-00	28 - 21	69J-43893-00	28 - 46
69J-24170-00	8 - 4	69J-24461-00	13 - 12	69J-41213-00	24 - 26	69J-42771-00-8D	22 - 3	61A-43835-01	28 - 19	69J-43894-00	28 - 41
69J-2417H-00	11 - 29	61A-24469-00	14 - 12	682-41237-00	25 - 2	69J-42774-00	22 - 7	69J-43840-01	28 - 2	69J-43899-00	28 - 31
69J-2419A-00	8 - 9	69J-24491-00	12 - 27	69J-41241-01	25 - 1	69J-42815-00-8D	21 - 33	69J-43841-00	28 - 42	61A-4389H-00	28 - 8
68F-24300-00	9 - 39	69J-24492-00	12 - 28	69J-41632-00-94	24 - 10	69J-42816-00-8D	21 - 42	69J-43843-00	28 - 53	69J-4389J-00	28 - 32
	11 - 12	69J-24501-10	13 - 16	69J-41635-00	25 - 5	69J-42817-00-8D	21 - 34	69J-43844-00	28 - 50		28 - 36
6Y2-24307-50	15 - 1	69J-24502-00	8 - 16	69J-41636-01	25 - 9	6D8-42818-00	21 - 45	6H1-43844-10	28 - 55	69J-44117-00-1S	23 - 5
60L-24311-00	8 - 19	68V-24519-00	7 - 3	69J-41661-00-94	24 - 15	68F-42818-01	21 - 37	69J-43845-00	28 - 28	69J-44118-00	23 - 26
61A-24311-00	14 - 5		11 - 26	676-41662-00	24 - 23	69J-42828-02-94	21 - 30	69A-4384F-00	28 - 39	69J-44120-00	23 - 33
60L-24312-00	8 - 17		13 - 8	69J-42152-00-94	24 - 6	68F-42828-03-94	21 - 29	69J-4384G-00	28 - 58	6P2-44121-00	23 - 21
60L-24313-00	8 - 14	61A-24521-00	14 - 7	69J-42153-00	24 - 9	69J-42828-10-94	21 - 40	6H1-4384G-11	28 - 54	69J-44122-00	23 - 22
69J-24313-00	14 - 22	65L-24531-01	14 - 8	69J-42154-00	24 - 1	69J-43111-01-8D	26 - 1	69J-4384H-00	28 - 10	69J-44135-00	24 - 27
60L-24314-01	8 - 13	65L-24558-00	14 - 19	68V-42171-00	24 - 2	69J-43112-01-8D	26 - 14	61A-4384H-10	28 - 74	69J-44150-00	32 - 15
60L-24315-01	8 - 1	65L-24560-00	14 - 6	69J-42510-00-8D	27 - 6	6E5-43126-02	26 - 4	69J-4384M-00	28 - 38	69K-44150-00	34 - 17
69J-24315-10	13 - 13	65L-24563-00	14 - 11	69J-42610-01-8D	1 - 1	6R3-43131-00	26 - 21	69J-43851-00	28 - 49	69J-44176-01-1S	23 - 8
60L-24316-00	12 - 41	61A-24564-00	14 - 9	69J-42613-00	1 - 2	61A-43132-00	26 - 12	69J-43853-00	28 - 45	61A-44311-01	32 - 18
69J-24316-10	13 - 6	65L-24564-00	14 - 13	6P2-42615-00	21 - 11	61A-43133-00	26 - 15	69J-43854-00	28 - 57		34 - 20
60L-24317-00	11 - 15	69J-24566-00	14 - 20	64D-43147-00	1 - 24	64D-43144-00	21 - 48	69J-43855-00	28 - 52	6E5-44312-00	32 - 23
69J-24317-10	13 - 5	65L-24577-00	14 - 10	69J-42647-00-94	1 - 5	6G5-43144-00	26 - 33	6H1-43856-10	28 - 56		34 - 25
60L-24321-00	12 - 38	69J-24592-00	12 - 29	68F-42647-01-94	1 - 4	6E5-43145-01	36 - 8	61A-43861-00	28 - 14	6E5-44315-A0	32 - 31
69J-24322-20	13 - 3	69J-24599-10	13 - 17	68F-42648-01-94	1 - 13	6G5-43148-00	26 - 38		28 - 16		34 - 33
69J-24323-10	13 - 4	68V-2481H-00	13 - 10	68F-42651-00	1 - 9	61A-43181-01	26 - 35		28 - 67		43 - 20
69J-24324-40	13 - 2	69J-2481H-00	12 - 43	67F-42652-00	1 - 14	6G5-43185-02	26 - 36	69J-43861-00	29 - 6		43 - 32
69J-24325-30	13 - 18	69J-2481H-10	12 - 44	68F-42663-00	1 - 12	61A-43311-21-8D	26 - 30	6H1-43861-00	28 - 6	61A-44322-02	32 - 19
60L-24327-00	12 - 42	69J-28100-01	14 - 24	69J-42663-00	1 - 6	61A-43376-00	27 - 4	61A-43864-00	28 - 73		34 - 21
6E5-24351-51	15 - 3	67F-2812A-00	16 - 26	69J-42677-00	1 - 18	69J-43800-01-4D	28 - 1	6H1-43869-00	29 - 15		43 - 27
6Y2-24360-60	15 - 5	69J-41111-01-1S	5 - 1	69J-42678-00	1 - 16	69J-43801-00	28 - 4	60V-4386A-00	28 - 44	6G5-44323-00	32 - 30
60L-24366-00	8 - 22	6P2-41112-00	5 - 5	69J-42681-00	1 - 19	69J-43804-00	29 - 5	69J-4386K-00	29 - 10		34 - 32
69J-24366-00	13 - 20		42 - 16	69J-42682-00	1 - 20	69J-43805-00	29 - 4	61A-43871-00	28 - 15		43 - 31
60L-24367-00	8 - 21	69J-41113-01-1S	5 - 3	69J-42710-02-8D	21 - 1	69J-4380P-01	28 - 12	69J-43871-00	28 - 62	6E5-44352-01	32 - 24
69J-24367-00	13 - 21	6P2-41114-00	5 - 7	648-42715-00	23 - 27	69J-43810-01	28 - 3	6H1-43872-00	28 - 7		34 - 26
68V-24377-00	11 - 22		42 - 17	69J-42716-00	21 - 12	61A-43811-00	28 - 9	61A-43874-00	28 - 72		43 - 30
6R3-24377-00	14 - 3	69J-41121-01-1S	5 - 2	61A-42717-00	21 - 21	61A-43813-01	28 - 18	6H1-43875-00	28 - 29	69J-44361-00	33 - 3
69J-24378-00	1 - 21	6P2-41122-00	5 - 6	69J-42717-00	21 - 20	6H1-43814-00	28 - 17	6T4-43875-01	28 - 68		35 - 3
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