

PARTS CATALOGUE

F225A-2013 (6AS8)



2013/12/18

1M6AS-100E1

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NEWS NO.	DATE	COMMENT
PE0-OM-130033	Jul.,16,2013	COR:FIG.18 ELECTRICAL 1 ILLUSTRATION CORRECTION
PE0-OM-130053	Nov.,20,2013	COR:FIG.13 ILLUSTRATION CORRECTION
PE0-OM-130065	Dec.,17,2013	MOD:FIG.3,4 LIST/ILLUSTRATION REVISION

F225A
PARTS CATALOGUE
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1st edition, February 2013
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

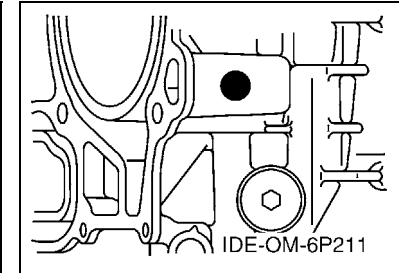
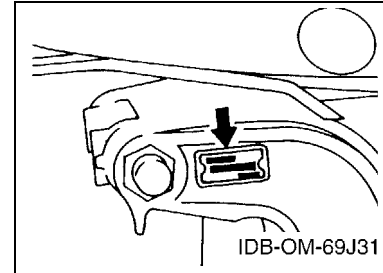
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F225A	6AS-1002878		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUIISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6AS8	F225XA

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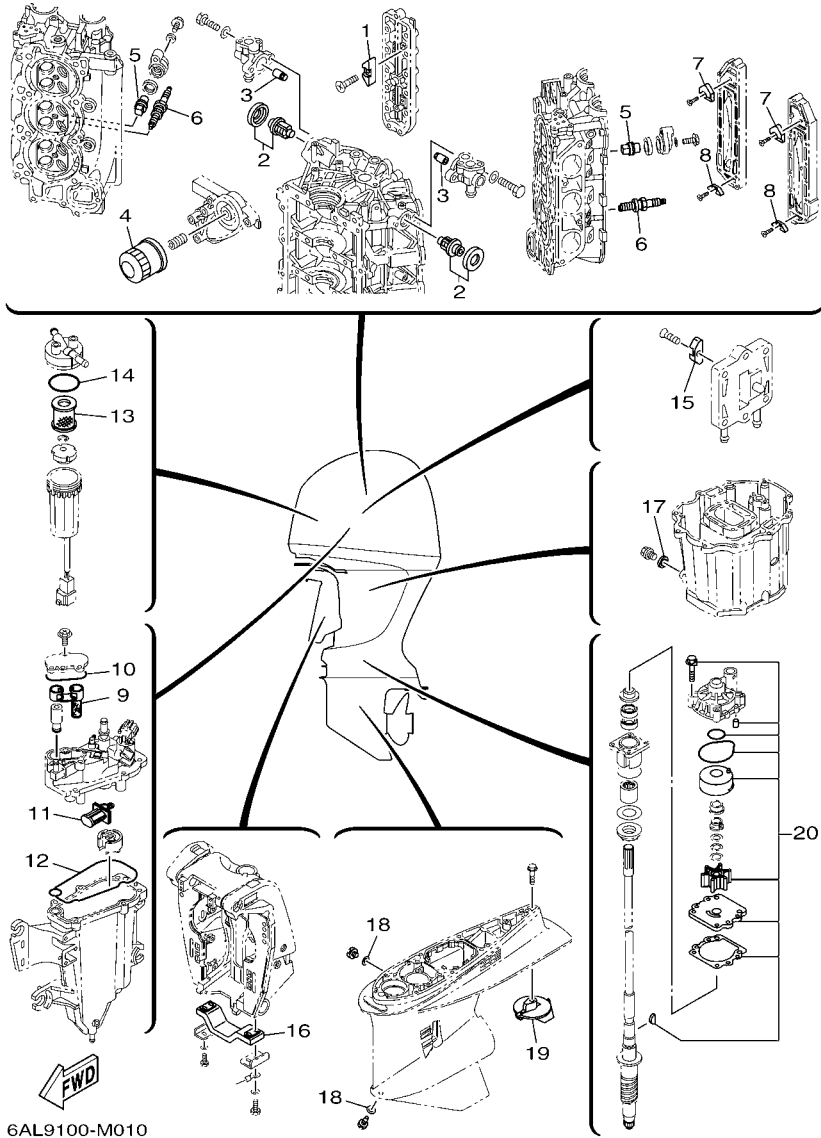


FIG. 1 SCHEDULED SERVICE PARTS

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6E5-11325-00	ANODE	4	
2	67F-12411-01	THERMOSTAT	2	
3	6P3-11325-00	ANODE	2	
4	69J-13440-01	ELEMENT ASSY, OIL CLEANER	1	
5	67F-11325-01	ANODE	4	
6	94702-00400	PLUG, SPARK (NGK LFR6A-11)	6	
7	6P2-11325-00	ANODE	2	
8	6E5-11325-00	ANODE	2	
9	6CB-24501-01	FILTER, FUEL	1	
10	6CB-13016-00	O-RING	1	
11	63P-13915-00	FILTER	1	
12	6CB-14984-00	GASKET, FLOAT CHAMBER	1	
13	6P3-24563-01	ELEMENT, FILTER	1	
14	6P3-24564-00	GASKET	1	
15	6E5-11325-00	ANODE	1	
16	6G5-45251-02	ANODE	1	
17	90430-14M09	GASKET	1	
18	90430-08020	GASKET	2	
19	61A-45371-00	TAB-TRIM	1	
20	61A-W0078-A3	WATER PUMP REPAIR KIT	1	

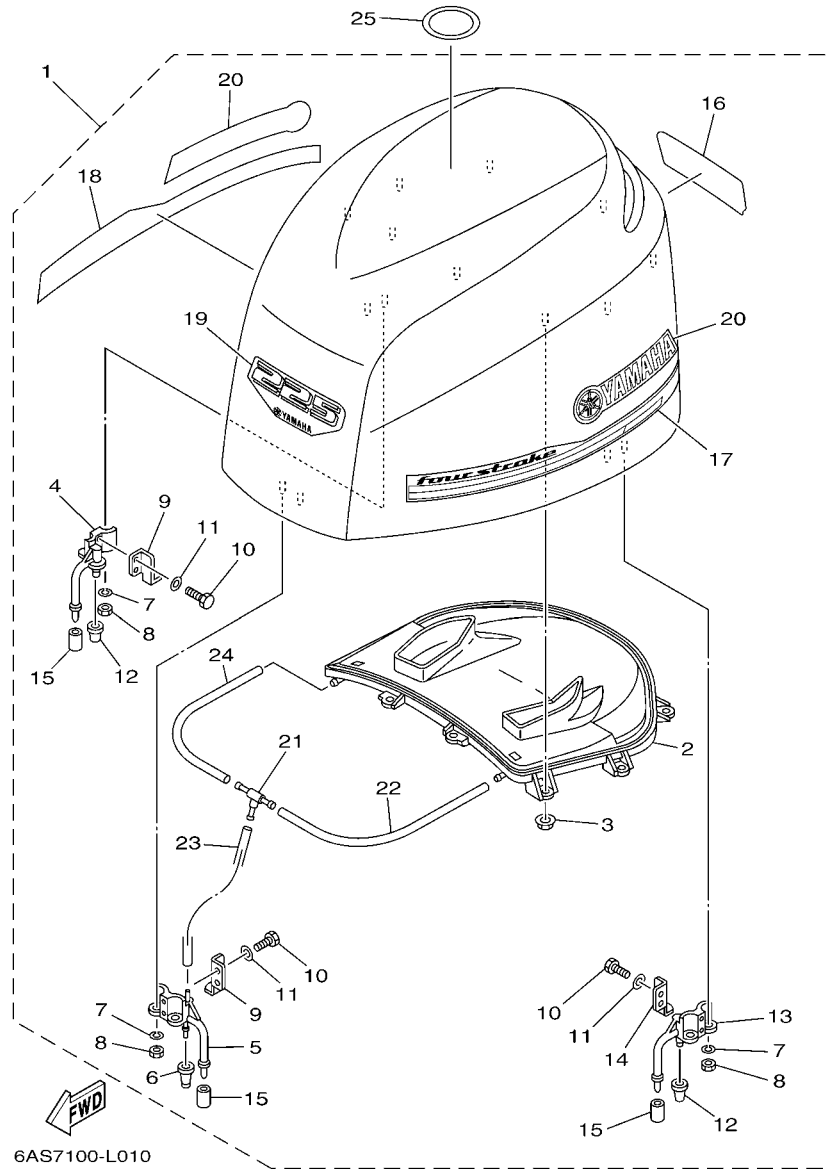


FIG. 2 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6AS				REMARKS
1	6AS-42610-20	TOP COWLING ASSY	1				
2	6P2-42613-00	.MOLDING, AIR DUCT	1				
3	90179-06M28	.NUT	9				
4	68F-42647-01	.HOLDER, CLAMP BAND	1				
5	69J-42647-01	.HOLDER, CLAMP BAND	1				
6	69J-42663-00	.DAMPER	1				
7	92990-06100	.WASHER, SPRING	6				
8	95380-06600	.NUT, HEXAGON	6				
9	60V-42651-01	.HOOK	2				
10	97095-06016	.BOLT	6				
11	92995-06600	.WASHER	6				
12	68F-42663-00	.DAMPER	2				
13	68F-42648-01	.HOLDER, CLAMP BAND	1				
14	60V-42652-00	.HOOK	1				
15	67F-13448-00	.CAP	3				
16	6AS-42678-10	.GRAPHIC, REAR	1				
17	6AS-42675-00	.GRAPHIC, SIDE 1	1				
18	6AS-42676-00	.GRAPHIC, SIDE 2	1				
19	6AS-42677-00	.GRAPHIC, FRONT	1				
20	63P-42681-20	.MARK, COWLING	2				
21	69J-24378-00	.PIPE, JOINT 3	1				
22	90445-11M27	.HOSE (L240)	1				
23	90445-11699	.HOSE (L500)	1				
24	90445-11182	.HOSE (L300)	1				
25	67F-13434-20	LABEL, CAUTION	1				

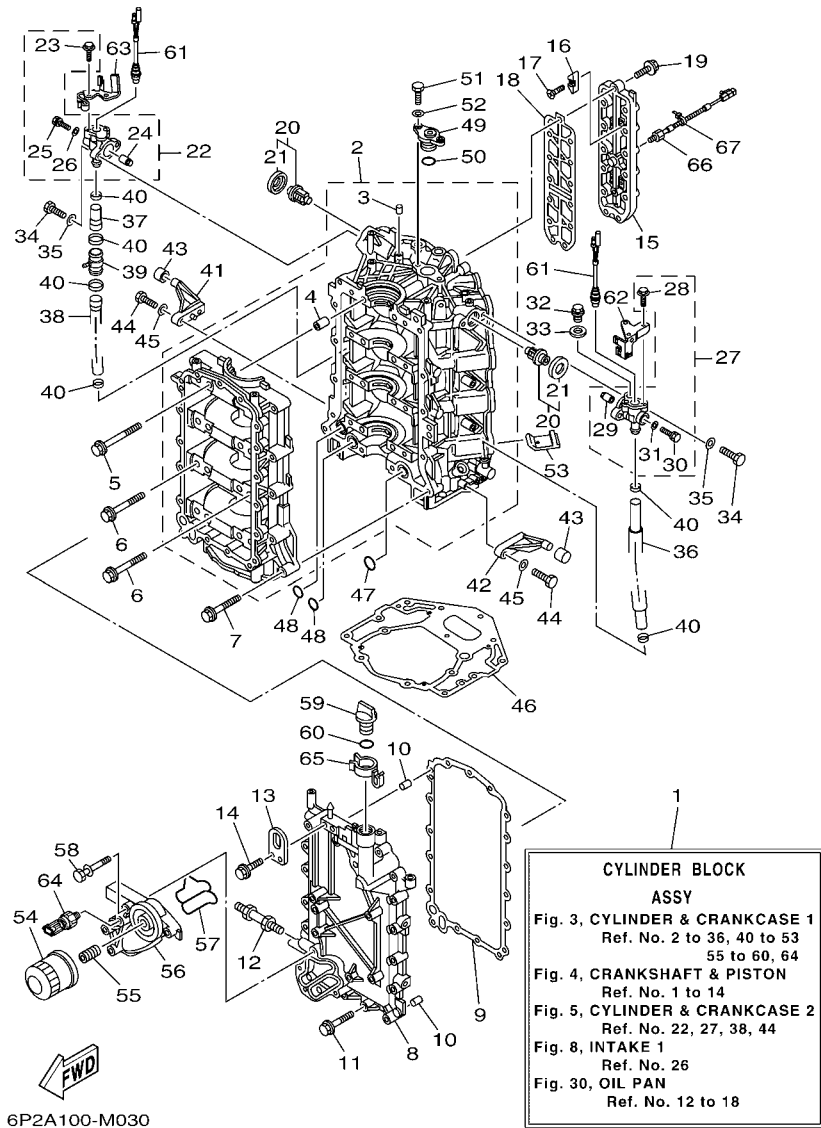


FIG. 3 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-W009B-07-9S	CYLINDER BLOCK ASSY	1	Go to P/N:PE0-OM-130065
2	6P2-15100-10	CRANKCASE ASSY	1	
3	93606-12019	.PIN, DOWEL	1	
4	91814-18002	.PIN, DOWEL	8	
5	6P2-15187-00	BOLT	8	
6	6P2-15481-00	BOLT 1	8	
7	90119-08M66	BOLT, WITH WASHER	13	
8	6P2-15411-01-9S	COVER, CRANKCASE 1	1	
9	69J-15451-00	GASKET, CRANKCASE COVER 1	1	
10	93606-12019	PIN, DOWEL	2	
11	90119-08009	BOLT, WITH WASHER	17	
12	90116-10027	BOLT, STUD	1	
13	69J-11119-00	HANGER, ENGINE	1	
14	90105-06M09	BOLT, FLANGE	2	
15	6P2-1131C-00-9S	COVER, JOINT	1	
16	6E5-11325-00	ANODE	4	
17	98780-04015	SCREW, FLAT HEAD	4	
18	6P2-1131B-00	GASKET, COVER	1	
19	90119-06MA4	BOLT, WITH WASHER	13	
20	67F-12411-01	THERMOSTAT	2	
21	67F-12412-00	.SEAL, THERMOSTAT	1	
22	6P2-1240H-00-9S	ANODE ASSY	1	
23	90109-06M80	.BOLT	2	
24	6P3-11325-00	.ANODE	1	
25	90105-05012	.BOLT, FLANGE	1	
26	90430-05002	.GASKET	1	
27	6P3-1240H-00-9S	ANODE ASSY	1	

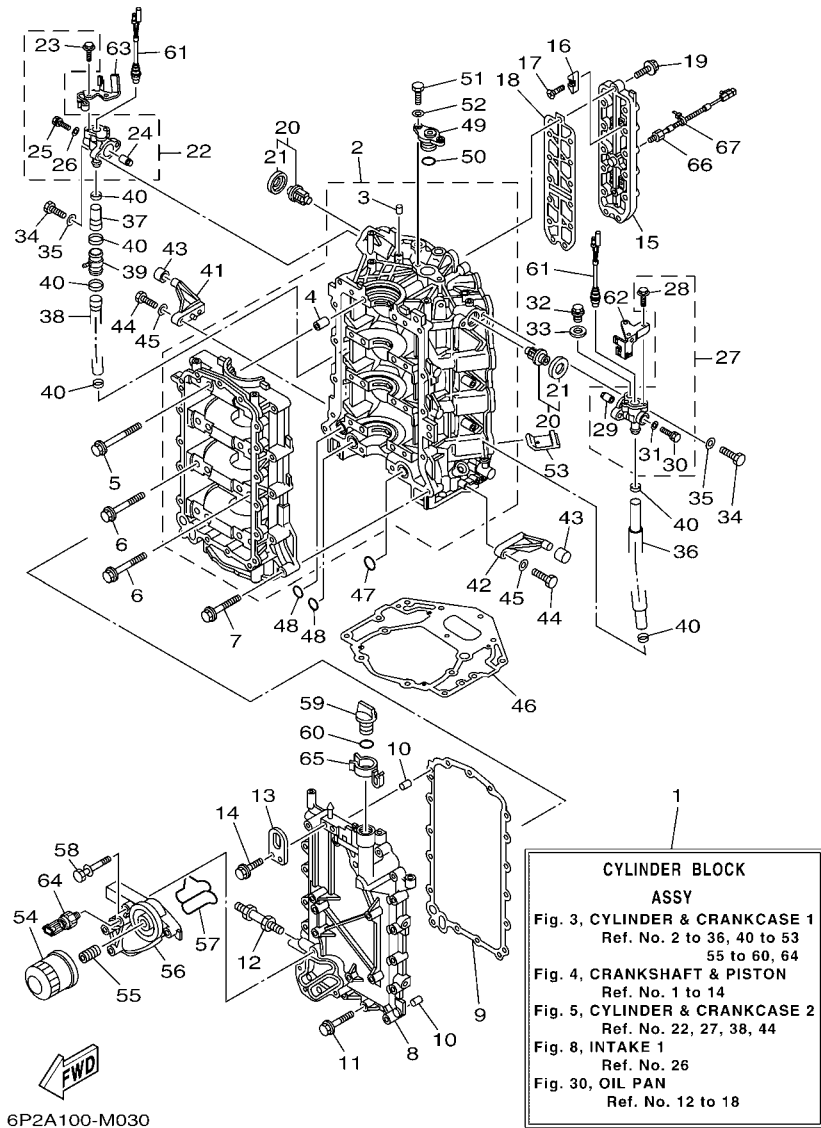


FIG. 3 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	90109-06M80	.BOLT	2	
29	6P3-11325-00	.ANODE	1	
30	90105-05012	.BOLT, FLANGE	1	
31	90430-05002	.GASKET	1	
32	90340-14M06	PLUG, STRAIGHT SCREW	1	
33	90430-14115	GASKET	1	
34	97095-06025	BOLT	4	
35	92995-06600	WASHER	4	
36	6P2-1243A-00	HOSE 1	1	
37	6P2-1243E-00	HOSE 2	1	
38	6P2-1243F-00	HOSE,3	1	
39	6CE-24378-00	PIPE, JOINT 3	1	
40	90465-11M59	CLAMP	6	
41	67F-42761-01	STOPPER	1	
42	6P2-42761-00	STOPPER	1	
43	68F-44533-01	DAMPER, UPPER MOUNT RUBBER	2	
44	97095-06025	BOLT	4	
45	92995-06600	WASHER	4	
46	69J-11351-11	GASKET, CYLINDER	1	
47	93210-25552	O-RING	1	
48	93210-19MJ1	O-RING	2	
49	69J-11313-00	PLUG, BLIND	1	
50	93210-25647	O-RING	1	
51	97095-06020	BOLT	2	
52	92995-06600	WASHER	2	
53	69J-14664-00	GROMMET, WATER SHUT	2	
54	69J-13440-01	ELEMENT ASSY, OIL CLEANER	1	

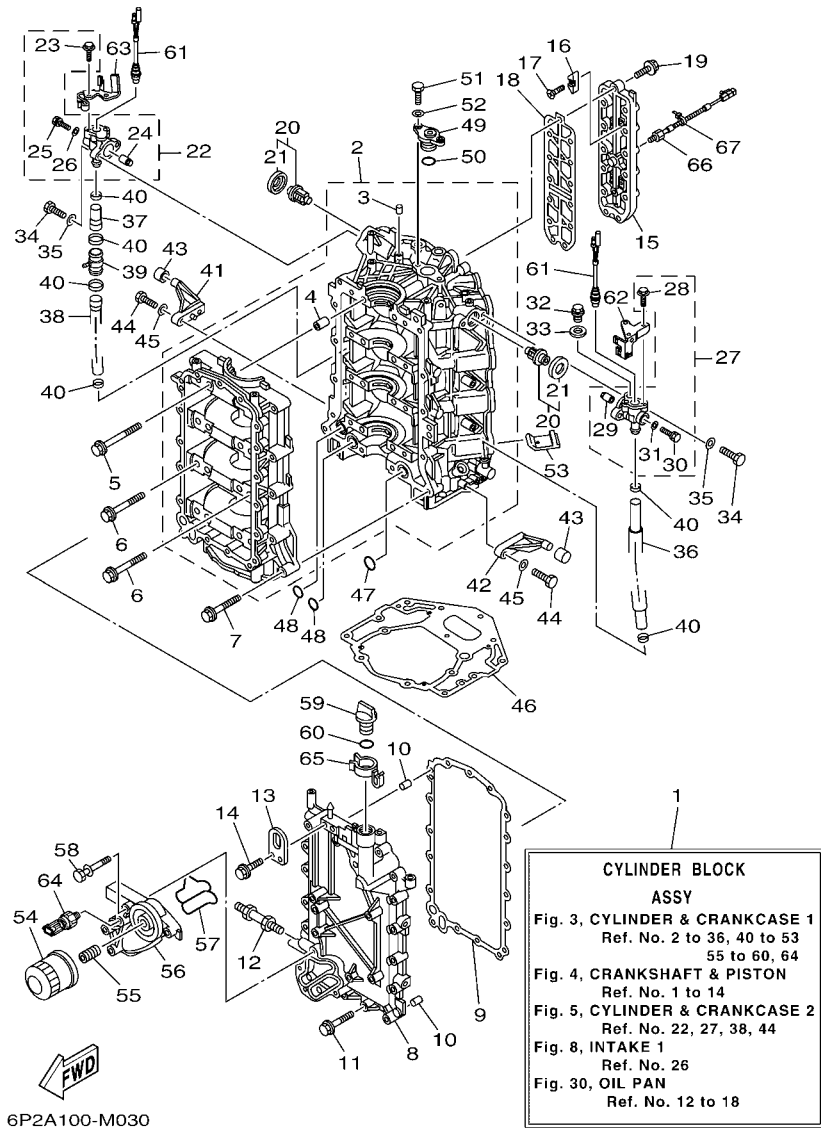
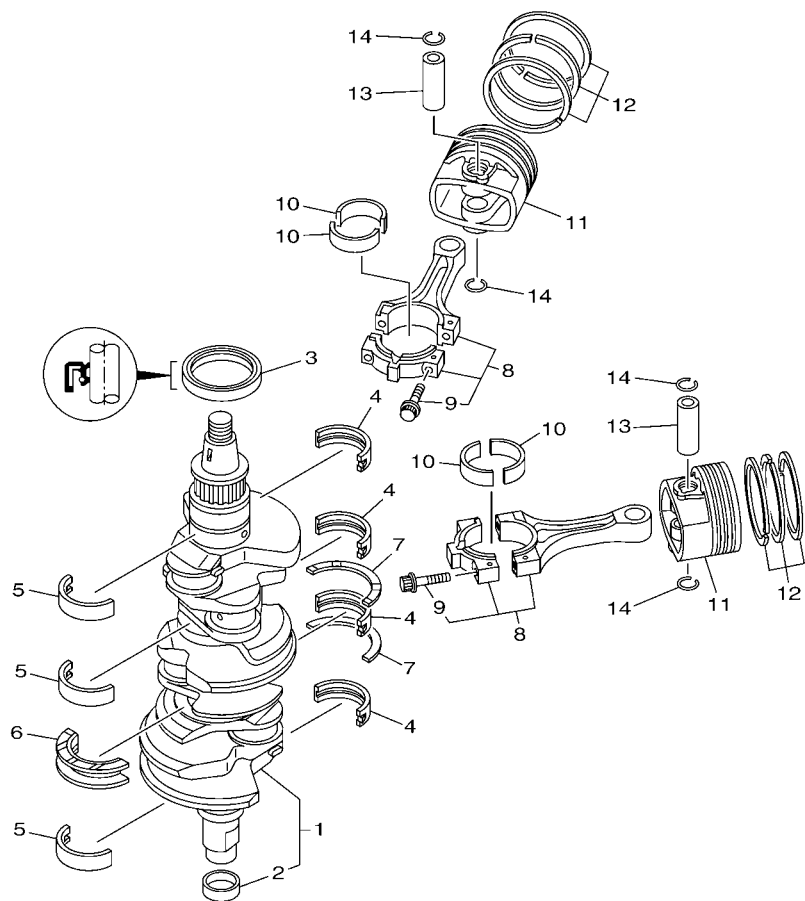


FIG. 3 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
55	6S5-12858-00	BOLT, UNION	1	
56	6P2-13446-00-9S	CONNECTOR	1	
57	6P2-13477-00	GASKET	1	
58	90119-06025	BOLT, WITH WASHER	5	
59	6G8-15363-00	PLUG, OIL	1	
60	93210-24M79	O-RING	1	
61	6P2-82560-01	THERMO SWITCH ASSY	2	
62	6P2-82588-01	PLATE	1	
63	6P2-82389-00	PLATE 2	1	
64	6AW-83651-00	SENDER, OIL PRESSURE	1	
65	6P2-83597-00	CLAMP	1	
66	6P2-85780-00	SENSOR, KNOCK	1	
67	90465-11M10	CLAMP	1	

FIG. 4 CRANKSHAFT & PISTON



6P2A100-M040

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-11410-10	CRANKSHAFT	1	
2	6CB-11478-00	.COLLAR	1	
3	93102-63004	OIL SEAL	1	
4	6P2-11416-00	PLANE BEARING, CRANKSHAFT 1	4	UR YELLOW
	6P2-11416-10	PLANE BEARING, CRANKSHAFT 1	4	UR GREEN
	6P2-11416-20	PLANE BEARING, CRANKSHAFT 1	4	UR BLUE
5	6P2-11417-00	PLANE BEARING, CRANKSHAFT 2	3	UR YELLOW Go to P/N:PE0-OM-130065
	6P2-11417-10	PLANE BEARING, CRANKSHAFT 2	3	UR GREEN Go to P/N:PE0-OM-130065
	6P2-11417-20	PLANE BEARING, CRANKSHAFT 2	3	UR BLUE Go to P/N:PE0-OM-130065
6	69J-11426-01	BEARING, THRUST 1	1	UR #1 Go to P/N:PE0-OM-130065
	69J-11426-11	BEARING, THRUST 1	1	UR #2 Go to P/N:PE0-OM-130065
	69J-11426-21	BEARING, THRUST 1	1	UR #3 Go to P/N:PE0-OM-130065
7	69J-11427-00	BEARING, THRUST 2	2	Go to P/N:PE0-OM-130065
8	6P2-11650-00	CONNECTING ROD ASSY	6	
9	63P-11654-10	.BOLT, CONNECTING ROD	2	
10	6P2-11656-00	PLANE BEARING, CONNECTING ROD	12	UR YELLOW
	6P2-11656-10	PLANE BEARING, CONNECTING ROD	12	UR GREEN
	6P2-11656-20	PLANE BEARING, CONNECTING ROD	12	UR BLUE
11	6P2-11631-10-93	PISTON (STD)	6	
	6P2-11635-10	PISTON (0.25MM O/S)	6	AP
12	63P-11603-01	PISTON RING SET (STD)	6	
	63P-11604-00	PISTON RING SET (0.25MM O/S)	6	AP
13	63P-11633-10	PIN, PISTON	6	
14	63P-11634-00	CLIP, PISTON PIN	12	

PARTS NEWS



News No. PE0-OM-130065(1/3)

Date:2013/12/17

Signature:S.Ishibashi

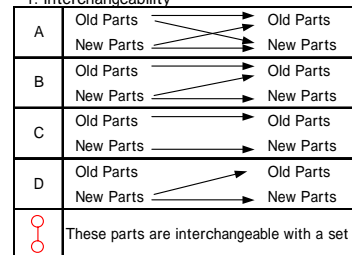
Cause : Revision Notice Correction Sales Unit Change Others

Model	(L)F200A, F(L)200CET / (L)F225A, F(L)225BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
Time of YPEC Revision	Text, Illustration --> Jan./24/2014
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(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
F200C	6AL9	6AL:1004847-
FL200C	6AM9	6AM:1000559-
F225B	6AS8	6AS:1003343-
FL225B	6AT8	6AT:1000359-

*1: Interchangeability



1. LIST CORRECTION

FIG.3 CYLINDER & CRANKCASE 1

Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION (REMARKS)	Q'TY	*Interchangeability	
							REMARKS
3	1	6P2-W009B-07-9S	6P2-W009B-10-9S	CYLINDER BLOCK ASSY	1	D	*Part number revision

FIG.4 CRANKSHAFT & PISTON

4	5	6P2-11417-00	-	PLANE BEARING, CRANKSHAFT 2 (UR YELLOW)	3 --> 4		*Q'TY change	
		6P2-11417-10	-	PLANE BEARING, CRANKSHAFT 2 (UR GREEN)	3 --> 4			
		6P2-11417-20	-	PLANE BEARING, CRANKSHAFT 2 (UR BLUE)	3 --> 4			
	6	69J-11426-01	6AW-11426-01		BEARING, THRUST 1 (UR #1)	1 --> 2		*Part number revision *Q'TY change
		69J-11426-11	-	BEARING, THRUST 1 (UR #2)	4	*Deleted Parts		
		69J-11426-21	-	BEARING, THRUST 1 (UR #3)	4			
	7		69J-11427-00	6AW-11427-01	BEARING, THRUST 2	2		*Part number revision

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News No. PE0-OM-130065(2/3)

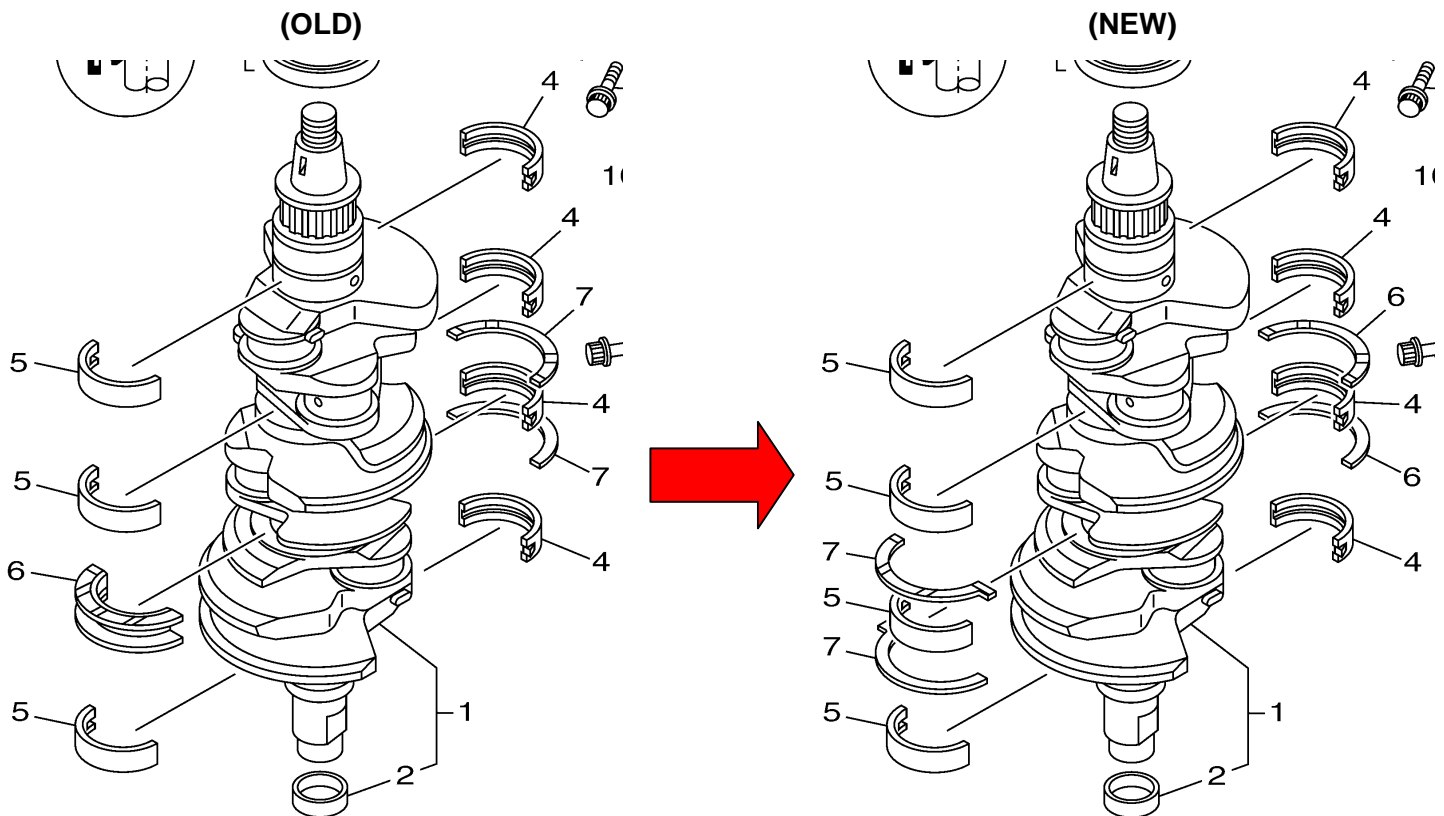
Date:2013/12/17

Signature:S.Ishibashi

Cause : Revision Notice Correction Sales Unit Change Others

Model	(L)F200A, F(L)200CET / (L)F225A, F(L)225BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."
Time of YPEC Revision	Text, Illustration --> Jan./24/2014
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2. ILLUSTRATION CORRECTION FIG.4 CRANKSHAFT & PISTON



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PARTS NEWS



News No. PE0-OM-130065(3/3)

Date:2013/12/17

Signature:S.Ishibashi

Cause : Revision Notice Correction Sales Unit Change Others

Model	(L)F200A, F(L)200CET / (L)F225A, F(L)225BET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
Time of YPEC Revision Text, Illustration --> Jan./24/2014 PDF Replace --> Jan./24/2014 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

3. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.
F200A	6AL9	2013	1M6AL-100E1
LF200A	6AM9	2013	1M6AM-100E1
F225A	6AS8	2013	1M6AS-100E1
LF225A	6AT8	2013	1M6AT-100E1
F200CET FL200CET F225BET FL225BET	6AL9 6AM9 6AS8 6AT8	2013	1M6AL-300F1
F200CET FL200CET F225BET FL225BET	6AL9 6AM9 6AS8 6AT8	2013	1M6AL-370E1
F200CET FL200CET	6AL9 6AM9	2013	1M6AL-700E1
F200CET FL200CET F225BET FL225BET	6AL9 6AM9 6AS8 6AT8	2013	1M6AL-200S1

Thank you very much for your cooperation.

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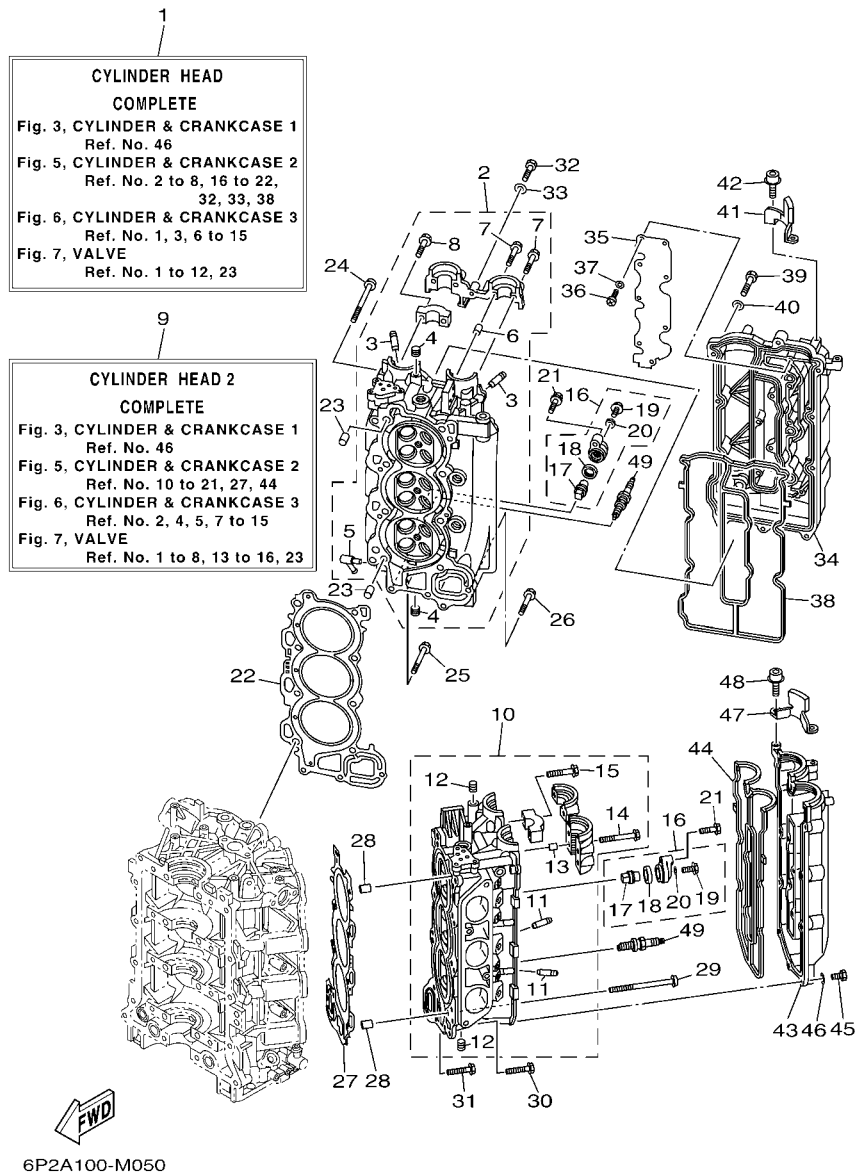


FIG. 5 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-W009A-03-9S	CYLINDER HEAD COMPLETE	1	
2	6P2-11110-10-9S	CYLINDER HEAD ASSY	1	
3	6S5-11133-10	.GUIDE, VALVE 1	12	
4	90344-51019	.PLUG, TAPER SCREW	7	
5	676-11372-00	.NIPPLE, HOSE	1	
6	91809-08006	.PIN, DOWEL	2	
7	90119-07001	.BOLT, WITH WASHER	4	
8	90119-07234	.BOLT, WITH WASHER	14	
9	6P2-W009C-03-9S	CYLINDER HEAD 2 COMPLETE	1	
10	6P2-11120-10-9S	CYLINDER HEAD ASSY 2	1	
11	6S5-11133-10	.GUIDE, VALVE 1	12	
12	90344-51019	.PLUG, TAPER SCREW	3	
13	91809-08006	.PIN, DOWEL	4	
14	90119-07235	.BOLT/WASHER-CAM CAPS	6	
15	90119-07234	.BOLT, WITH WASHER	12	
16	69J-11301-00	ANODE COVER ASSY	4	
17	67F-11325-01	.ANODE	1	
18	67F-11328-00	.GROMMET, ANODE	1	
19	90105-06M07	.BOLT, FLANGE	1	
20	90430-06M03	.GASKET	1	
21	97575-08540	BOLT, WITH WASHER	4	
22	6P2-11181-00	GASKET, CYLINDER HEAD 1	1	
23	99530-14016	PIN, DOWEL	2	
24	90155-10004	SCREW, FLAT FILLISTER	8	
25	90119-08M91	BOLT, WITH WASHER	2	
26	90119-08021	BOLT, WITH WASHER	1	
27	6P2-11182-00	GASKET, CYLINDER HEAD 2	1	

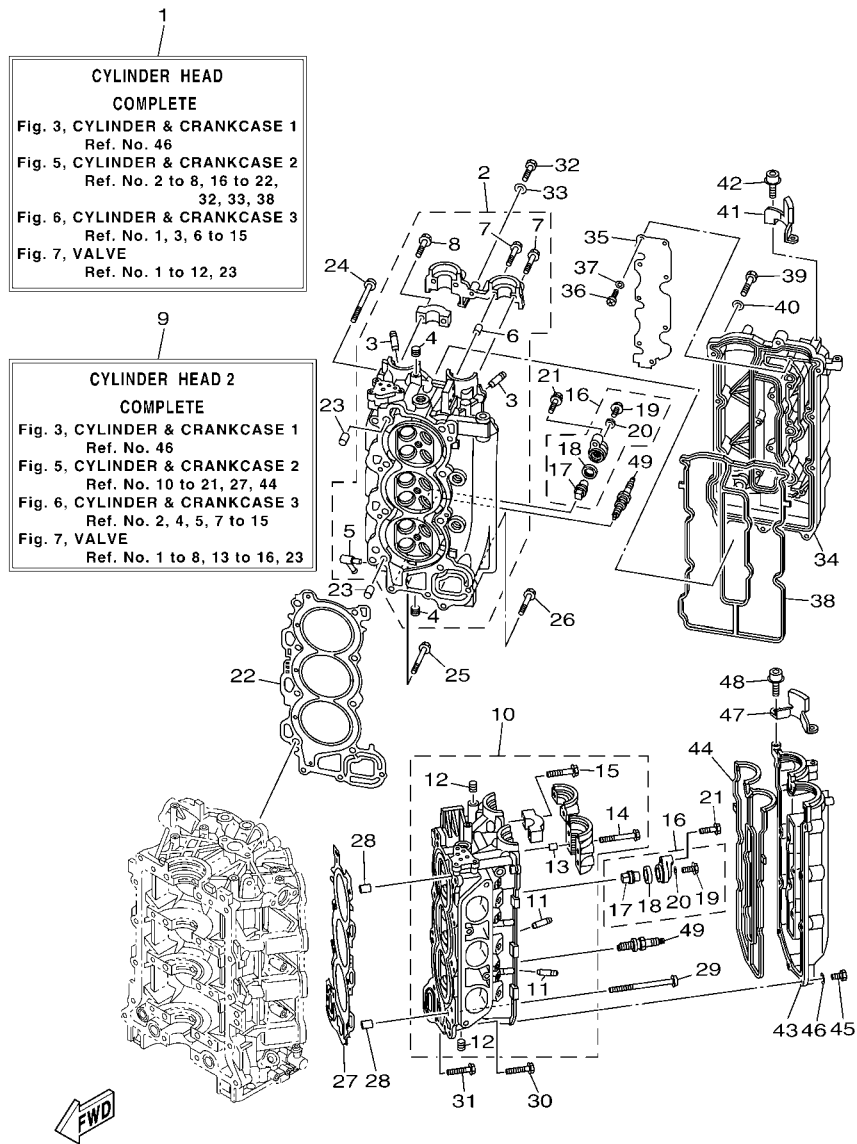
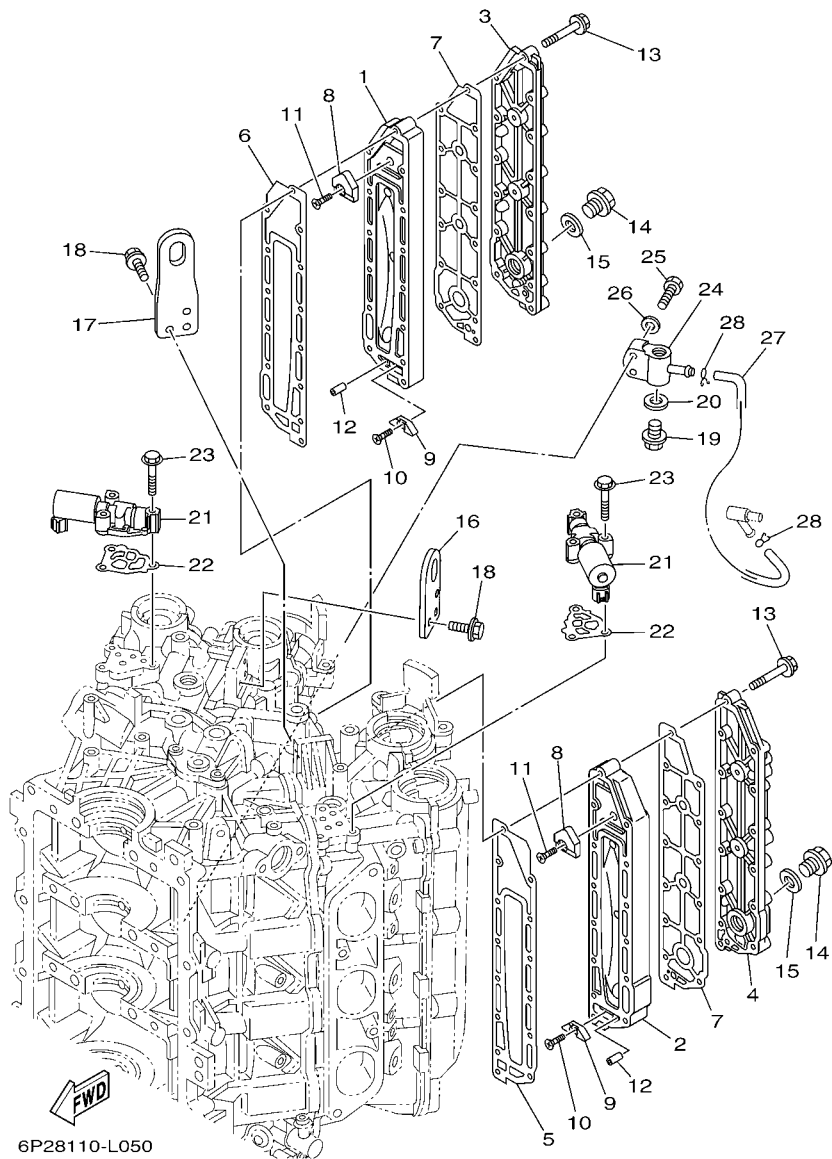


FIG. 5 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	99530-14016	PIN, DOWEL	2	
29	90155-10004	SCREW, FLAT FILLISTER	8	
30	90119-08M91	BOLT, WITH WASHER	2	
31	90119-08021	BOLT, WITH WASHER	1	
32	97095-06030	BOLT	1	
33	92995-06600	WASHER	1	
34	6P2-11191-00-9S	COVER, CYLINDER HEAD 1	1	
35	6P2-11135-00	PLATE, BREATHER 3	1	
36	98507-04008	SCREW, PAN HEAD	9	
37	92907-04600	WASHER	9	
38	6P2-11193-00	GASKET, HEAD COVER 1	1	
39	97095-06030	BOLT	14	
40	92995-06600	WASHER	14	
41	6P2-15142-00	GUIDE 1	1	
42	90110-06150	BOLT, HEXAGON SOCKET HEAD	2	
43	6P2-11192-00-9S	COVER, CYLINDER HEAD 2	1	
44	6P2-11194-00	GASKET, HEAD COVER 2	1	
45	97095-06030	BOLT	14	
46	92995-06600	WASHER	14	
47	6P2-15143-00	GUIDE	1	
48	90110-06150	BOLT, HEXAGON SOCKET HEAD	2	
49	94702-00400	PLUG, SPARK (NGK LFR6A-11)	6	

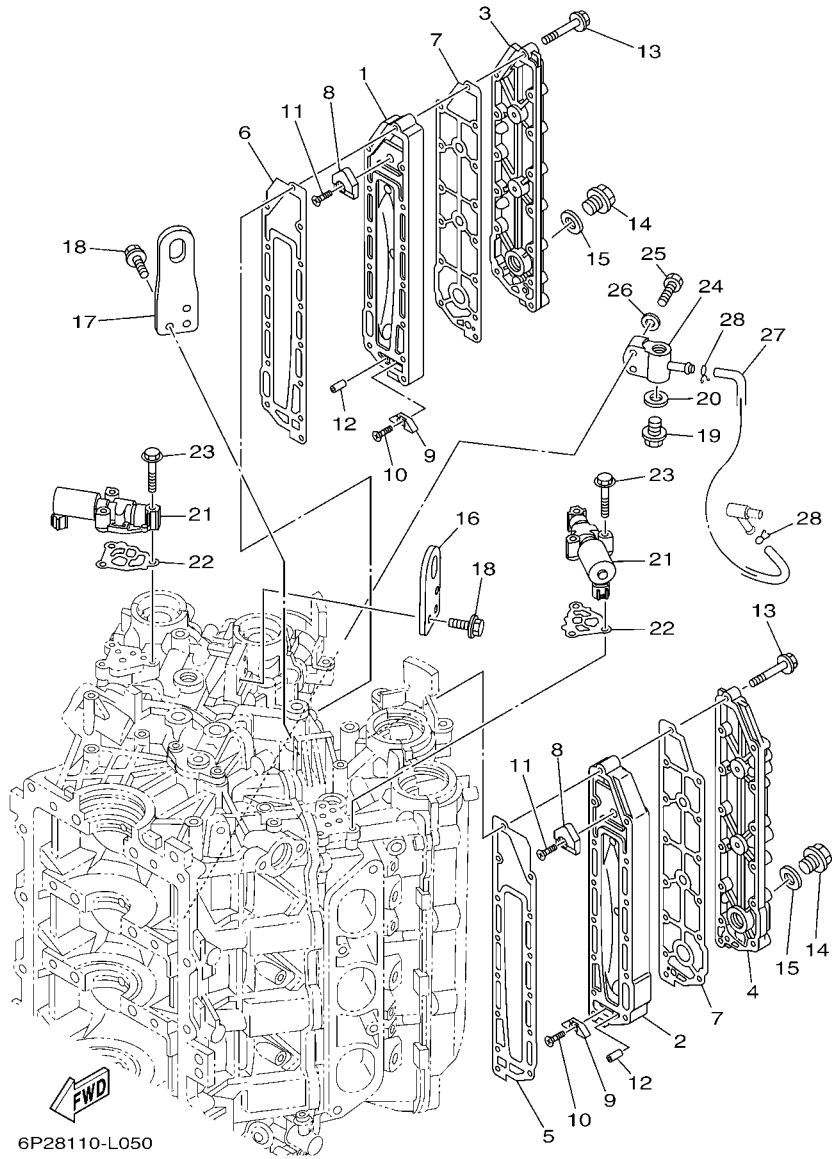
FIG. 6 CYLINDER & CRANKCASE 3



6P28110-L050

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-41111-01-9S	INNER COVER, EXHAUST	1	
2	69J-41121-01-9S	INNER COVER, EXHAUST	1	
3	69J-41113-02-9S	OUTER COVER, EXHAUST	1	
4	69J-41123-02-9S	OUTER COVER, EXHAUST	1	
5	6P2-41112-00	GASKET, EXHAUST INNER COVER	1	
6	6P2-41122-00	GASKET, EXHAUST INNER COVER	1	
7	6P2-41114-00	GASKET, EXHAUST OUTER COVER	2	
8	6P2-11325-00	ANODE	2	
9	6E5-11325-00	ANODE	2	
10	98780-04015	SCREW, FLAT HEAD	2	
11	90151-06M02	SCREW, COUNTERSUNK	2	
12	91690-40010	PIN, SPRING	2	
13	90119-06027	BOLT, WITH WASHER	28	
14	90340-18M09	PLUG, STRAIGHT SCREW	2	
15	90430-18130	GASKET	2	
16	6P2-11119-00	HANGER, ENGINE	1	
17	6P2-1111E-00	HANGER, ENGINE 2	1	
18	90105-06M09	BOLT, FLANGE	6	
19	90340-14M06	PLUG, STRAIGHT SCREW	1	
20	90430-14115	GASKET	1	
21	6CB-86120-00	SOLENOID VALVE ASSY	2	
22	6CB-1242F-00	GASKET, FILTER	2	
23	90105-06035	BOLT, FLANGE	6	
24	6P2-83652-00	CONNECTOR	1	
25	97095-06030	BOLT	2	
26	92995-06600	WASHER	2	
27	6H4-24311-00	PIPE, FUEL 1	1	

FIG. 6 CYLINDER & CRANKCASE 3



REF. NO.	PART NO.	DESCRIPTION	QTY	UNIT		REMARKS
28	90467-08M18	CLIP	2	PCS		

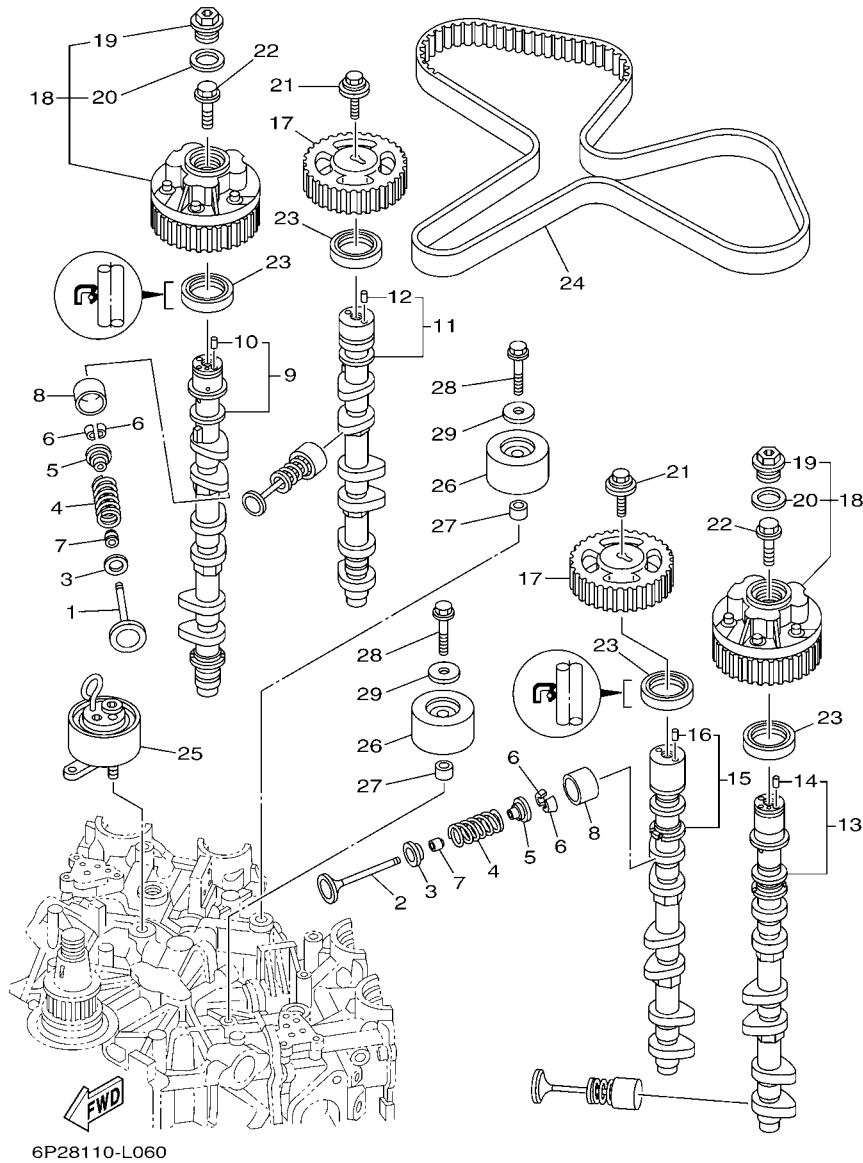


FIG. 7 VALVE

REF. NO.	PART NO.	DESCRIPTION	6A98			REMARKS
1	6P2-12111-10	VALVE, INTAKE	12			
2	6P2-12121-10	VALVE, EXHAUST	12			
3	K0F-A3743-00	SEAT, VALVE SPRING	24			
4	6CB-12113-00	SPRING, VALVE INNER	24			
5	K0F-A3741-00	RETAINER, VALVE SPRING	24			
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER	48			
7	51Y-12119-00	SEAL, VALVE STEM	24			
8	K0F-A3751-00	LIFTER, VALVE (3.000)	24			UR
	K0F-A3751-10	LIFTER, VALVE (3.025)	24			UR
	K0F-A3751-20	LIFTER, VALVE (3.050)	24			UR
	K0F-A3751-30	LIFTER, VALVE (3.075)	24			UR
	K0F-A3751-40	LIFTER, VALVE (3.100)	24			UR
	K0F-A3751-50	LIFTER, VALVE (3.122)	24			UR
	K0F-A3751-60	LIFTER, VALVE (3.142)	24			UR
	K0F-A3751-70	LIFTER, VALVE (3.162)	24			UR
	K0F-A3751-80	LIFTER, VALVE (3.182)	24			UR
	K0F-A3751-90	LIFTER, VALVE (3.202)	24			UR
	K0F-A3751-A0	LIFTER, VALVE (3.222)	24			UR
	K0F-A3751-B0	LIFTER, VALVE (3.242)	24			UR
	K0F-A3751-C0	LIFTER, VALVE (3.262)	24			UR
	K0F-A3751-D0	LIFTER, VALVE (3.282)	24			UR
	K0F-A3751-E0	LIFTER, VALVE (3.302)	24			UR
	K0F-A3751-F0	LIFTER, VALVE (3.322)	24			UR
	K0F-A3751-G0	LIFTER, VALVE (3.342)	24			UR
	K0F-A3751-H0	LIFTER, VALVE (3.362)	24			UR
	K0F-A3751-J0	LIFTER, VALVE (3.382)	24			UR
	K0F-A3751-K0	LIFTER, VALVE (3.402)	24			UR

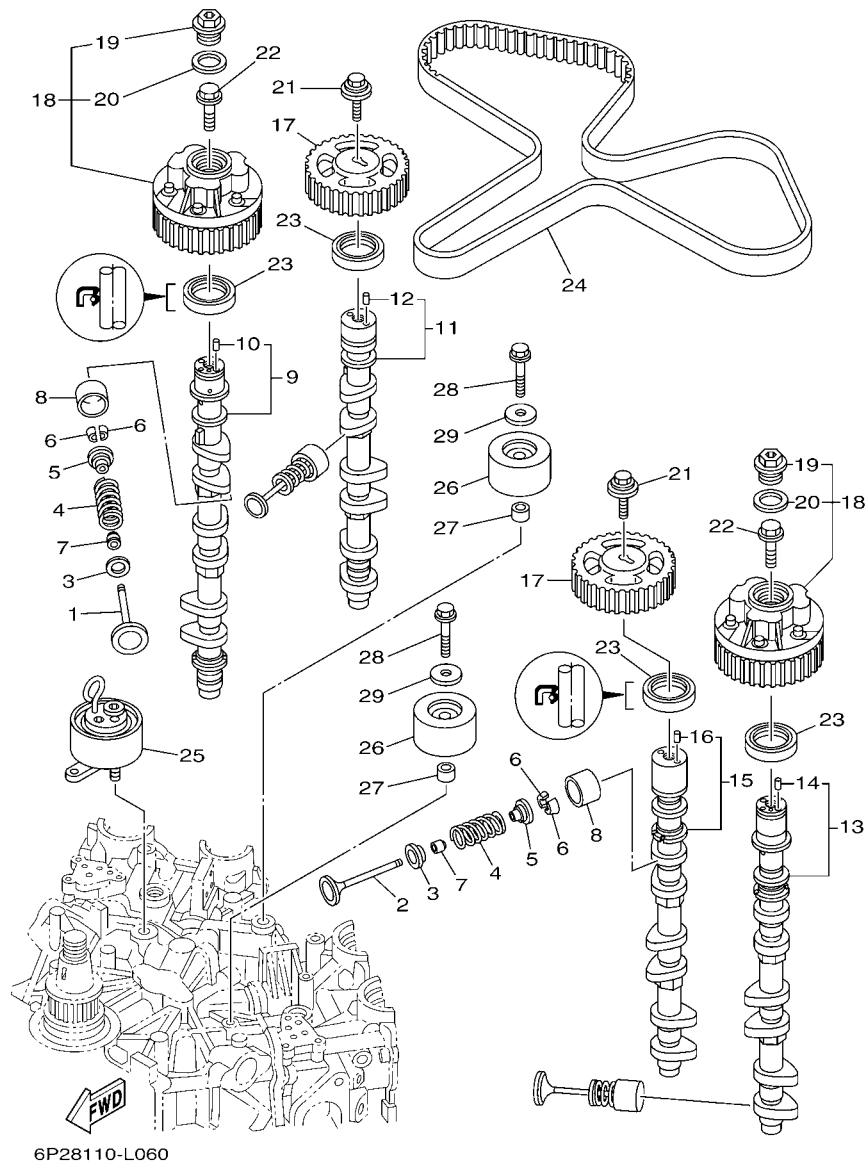
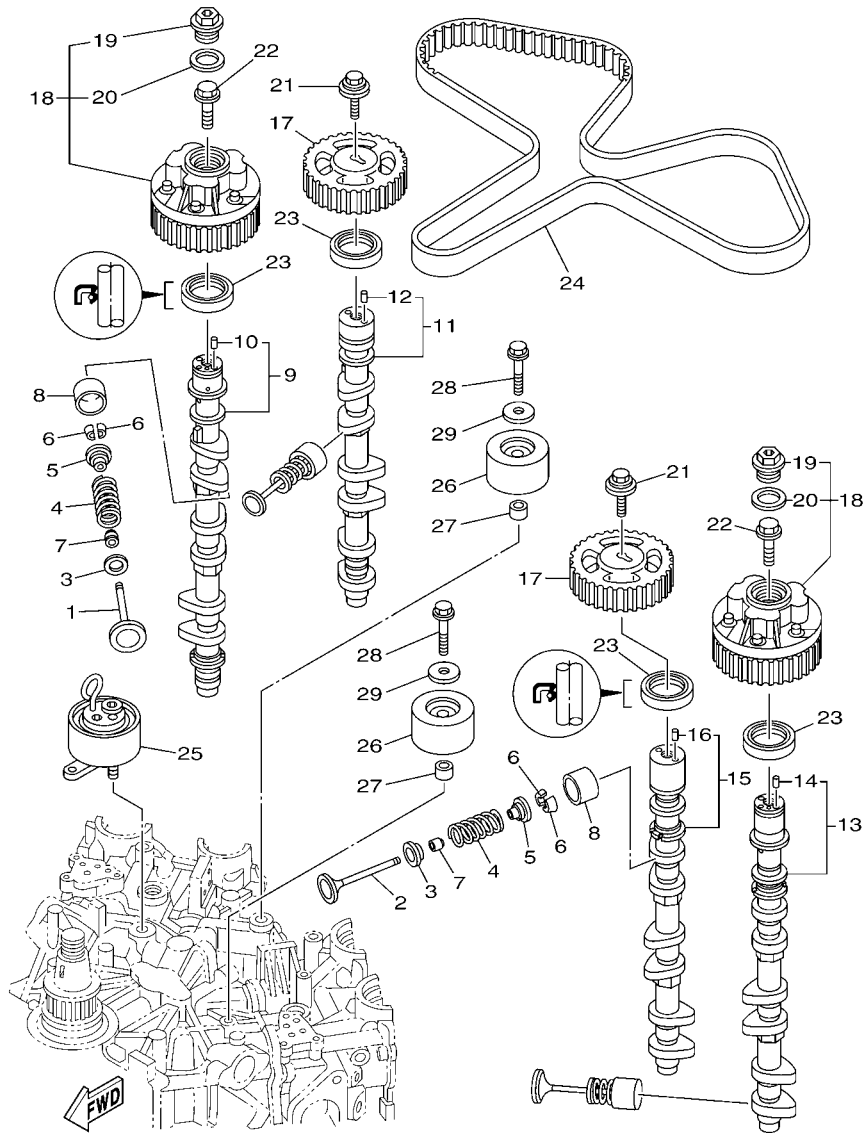


FIG. 7 VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
8	K0F-A3751-L0	LIFTER, VALVE (3.422)	24	UR
	K0F-A3751-M0	LIFTER, VALVE (3.442)	24	UR
	K0F-A3751-N0	LIFTER, VALVE (3.462)	24	UR
	K0F-A3751-P0	LIFTER, VALVE (3.482)	24	UR
	K0F-A3751-R0	LIFTER, VALVE (3.502)	24	UR
	K0F-A3751-S0	LIFTER, VALVE (3.522)	24	UR
	K0F-A3751-T0	LIFTER, VALVE (3.542)	24	UR
	K0F-A3753-00	LIFTER, VALVE (3.562)	24	UR
	K0F-A3753-10	LIFTER, VALVE (3.582)	24	UR
	K0F-A3753-20	LIFTER, VALVE (3.602)	24	UR
	K0F-A3753-30	LIFTER, VALVE (3.625)	24	UR
	K0F-A3753-40	LIFTER, VALVE (3.650)	24	UR
	K0F-A3753-50	LIFTER, VALVE (3.675)	24	UR
	K0F-A3753-60	LIFTER, VALVE (3.700)	24	UR
	K0F-A3753-70	LIFTER, VALVE (3.725)	24	UR
9	6P2-12171-10	CAMSHAFT 1	1	
10	93605-10108	.PIN, DOWEL	1	
11	6P2-12181-10	CAMSHAFT 2	1	
12	93605-10108	.PIN, DOWEL	1	
13	6P2-12172-10	CAMSHAFT 3	1	
14	93605-10108	.PIN, DOWEL	1	
15	6P2-12182-10	CAMSHAFT 4	1	
16	93605-10108	.PIN, DOWEL	1	
17	6P2-11537-01	GEAR, DRIVEN	2	
18	6P2-12645-20	PULLEY ASSY 1	2	
19	6P2-12623-00	.BOLT	1	
20	6P2-12663-00	.GASKET	1	



6P28110-L060

FIG. 7 VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
21	90119-10050	BOLT, WITH WASHER	2	
22	6P2-12615-00	BOLT	2	
23	93102-38008	OIL SEAL	4	
24	6P2-46241-01	BELT	1	
25	6P2-11590-01	TENSIONER ASSY	1	
26	6P2-15512-00	GEAR, IDLER 1	2	
27	99530-14016	PIN, DOWEL	2	
28	90119-10M07	BOLT, WITH WASHER	2	
29	90201-10M01	WASHER, PLATE	2	

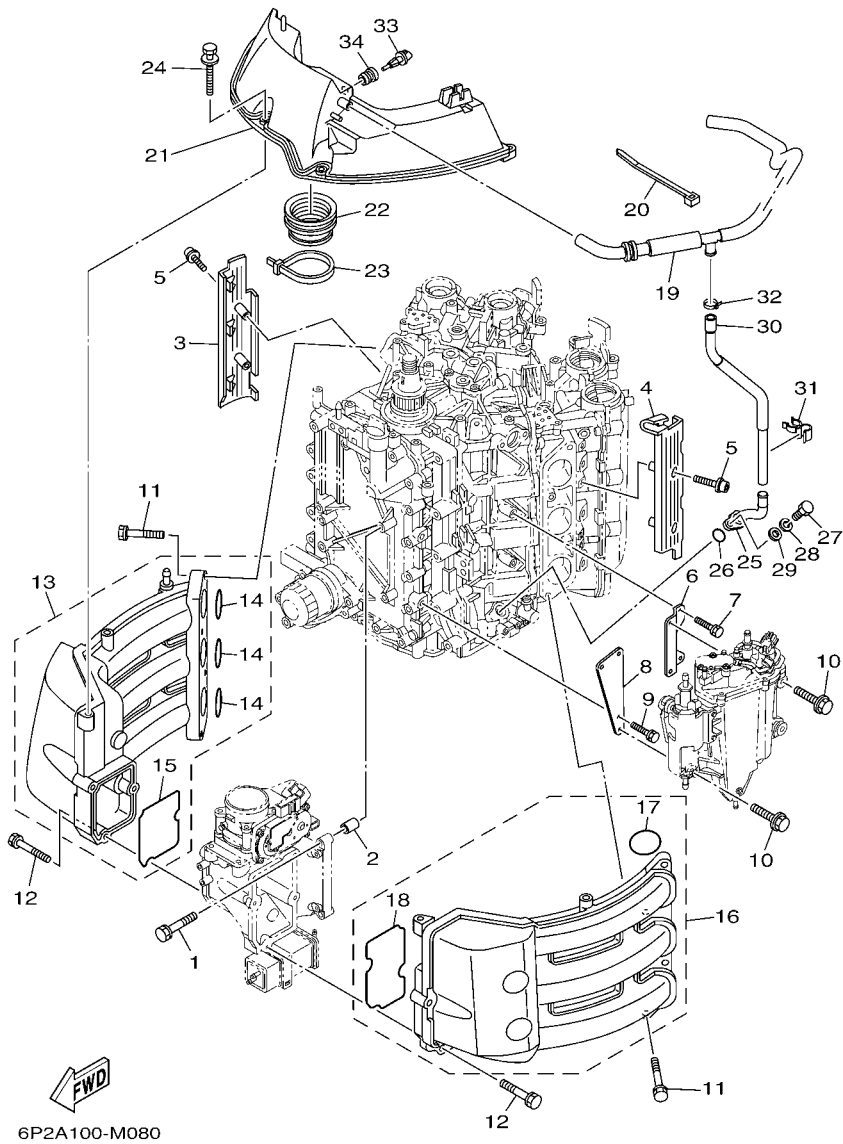


FIG. 8 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	97575-08540	BOLT, WITH WASHER	4	
2	99530-10114	PIN, DOWEL	2	
3	6P2-13564-00	COVER, MANIFOLD	1	
4	6P2-13594-00	COVER, MANIFOLD 2	1	
5	90110-06038	BOLT, HEXAGON SOCKET HEAD	4	
6	6P2-24422-10	PLATE	1	
7	97575-06516	BOLT, WITH WASHER	2	
8	6P2-24419-00	BRKT., SEPARATOR	1	
9	97575-06516	BOLT, WITH WASHER	2	
10	90119-06M24	BOLT, WITH WASHER	4	
11	97575-08540	BOLT, WITH WASHER	8	
12	90119-06MA6	BOLT, WITH WASHER	7	
13	6P2-13641-00	MANIFOLD, INTAKE 1	1	
14	6P2-13645-00	.GASKET, MANIFOLD 1	3	
15	6P2-13646-00	.GASKET, MANIFOLD 2	1	
16	6P2-13642-00	MANIFOLD 2	1	
17	6P2-13645-00	.GASKET, MANIFOLD 1	3	
18	6P2-13647-00	.GASKET, MANIFOLD 3	1	
19	6P2-15373-01	PIPE, BREATHER	1	
20	90465-13M18	CLAMP	1	
21	6P2-14440-00	SILENCER ASSY, INTAKE	1	
22	6P2-1441J-00	PIPE, SILENCER	1	
23	90464-99004	CLAMP	1	
24	90119-06M35	BOLT, WITH WASHER	4	
25	6P2-11372-00	NIPPLE, HOSE	1	
26	93210-19MJ3	O-RING	1	
27	97095-06020	BOLT	1	

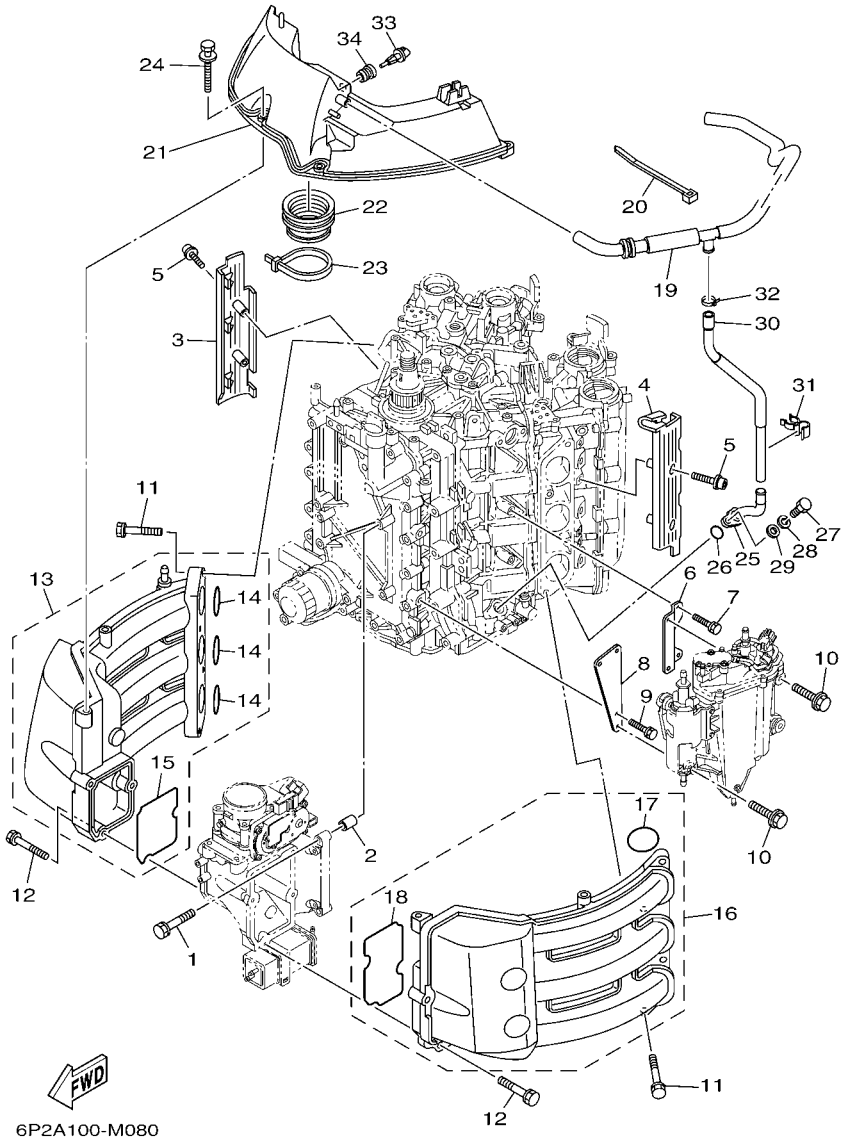
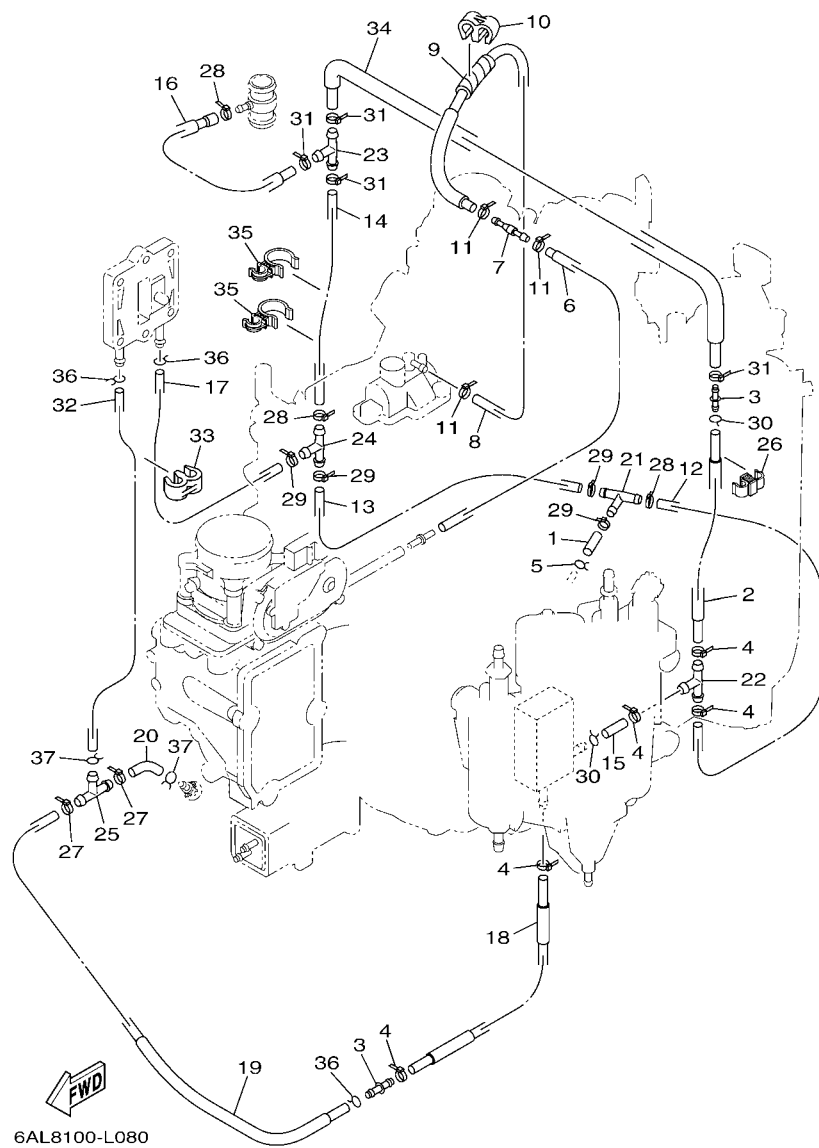


FIG. 8 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	6A99				REMARKS
28	92995-06100	WASHER, SPRING	1				
29	92995-06600	WASHER	1				
30	6P2-11377-00	HOSE	1				
31	90464-20011	CLAMP	1				
32	90465-11M10	CLAMP	1				
33	63P-85886-00	SENSOR, AIR TEMPERATURE	1				
34	63P-14435-00	GROMMET	1				



6AL8100-L080

FIG. 9 INTAKE 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	90445-09040	HOSE (L50)	1	
2	6P2-12484-01	PIPE 4	1	
3	6CE-24376-00	PIPE, JOINT 1	2	
4	90465-11M10	CLAMP	5	
5	90467-09M03	CLIP	1	
6	6P2-12482-00	PIPE 2	1	
7	6E5-21744-00	BREATHER	1	
8	6P2-12483-00	PIPE 3	1	
9	90446-10M01	HOSE (L60)	1	
10	90464-60067	CLAMP	1	
11	90465-11M10	CLAMP	3	
12	90445-09041	HOSE (L500)	1	
13	90445-09224	HOSE (L270)	1	
14	90445-09097	HOSE (L250)	1	
15	90445-09220	HOSE (L30)	1	
16	6P2-12485-00	PIPE 5	1	
17	6P2-1248A-00	PIPE 8	1	
18	6P2-1248E-00	PIPE 9	1	
19	6P2-14752-00	PIPE, OUTLET	1	
20	61A-24316-00	PIPE 6	1	
21	688-24378-00	PIPE, JOINT 3	1	
22	688-24378-00	PIPE, JOINT 3	1	
23	688-24378-00	PIPE, JOINT 3	1	
24	688-24378-00	PIPE, JOINT 3	1	
25	688-24378-00	PIPE, JOINT 3	1	
26	90464-09013	CLAMP	1	
27	90465-11M10	CLAMP	2	

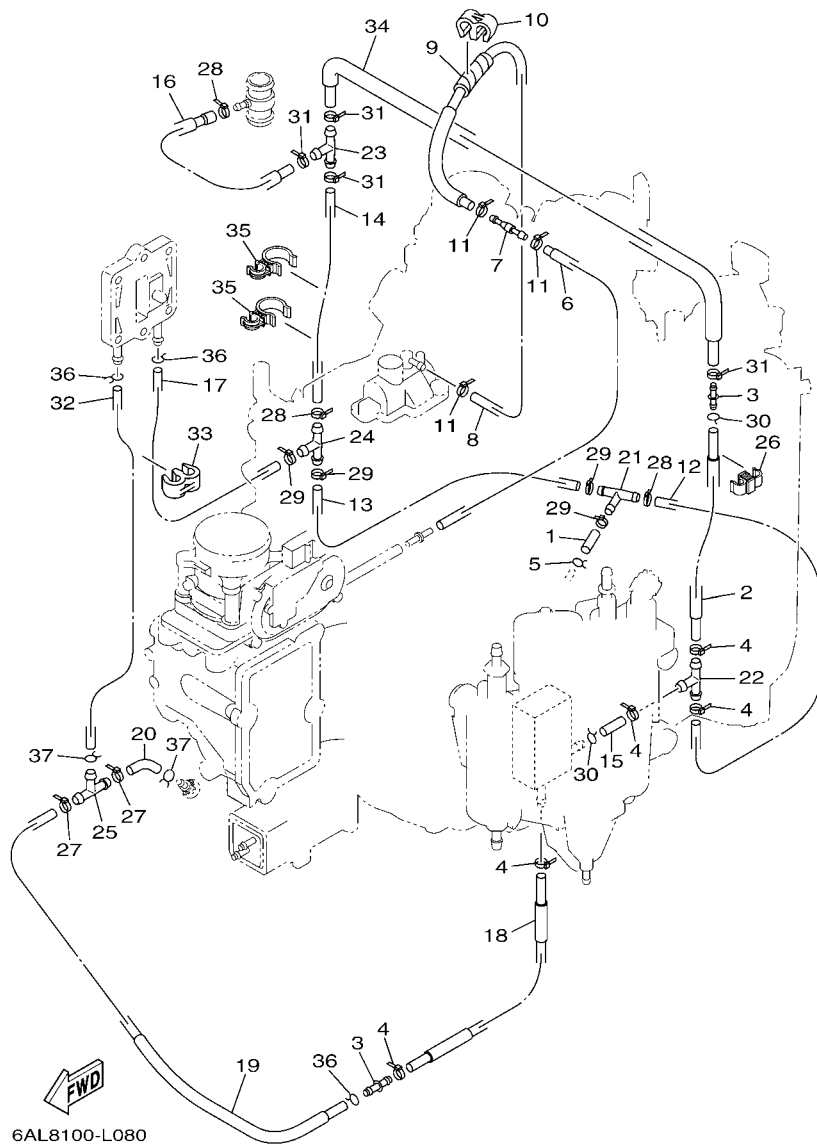


FIG. 9 INTAKE 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	90465-11M10	CLAMP	3	
29	90465-11M10	CLAMP	4	
30	90467-08M18	CLIP	2	
31	90465-11M10	CLAMP	4	
32	90445-09304	HOSE (L310)	1	
33	90464-60067	CLAMP	1	
34	6P2-12481-12	PIPE 1	1	
35	90464-21002	CLAMP	2	
36	90467-08M18	CLIP	3	
37	90467-09M09	CLIP	2	

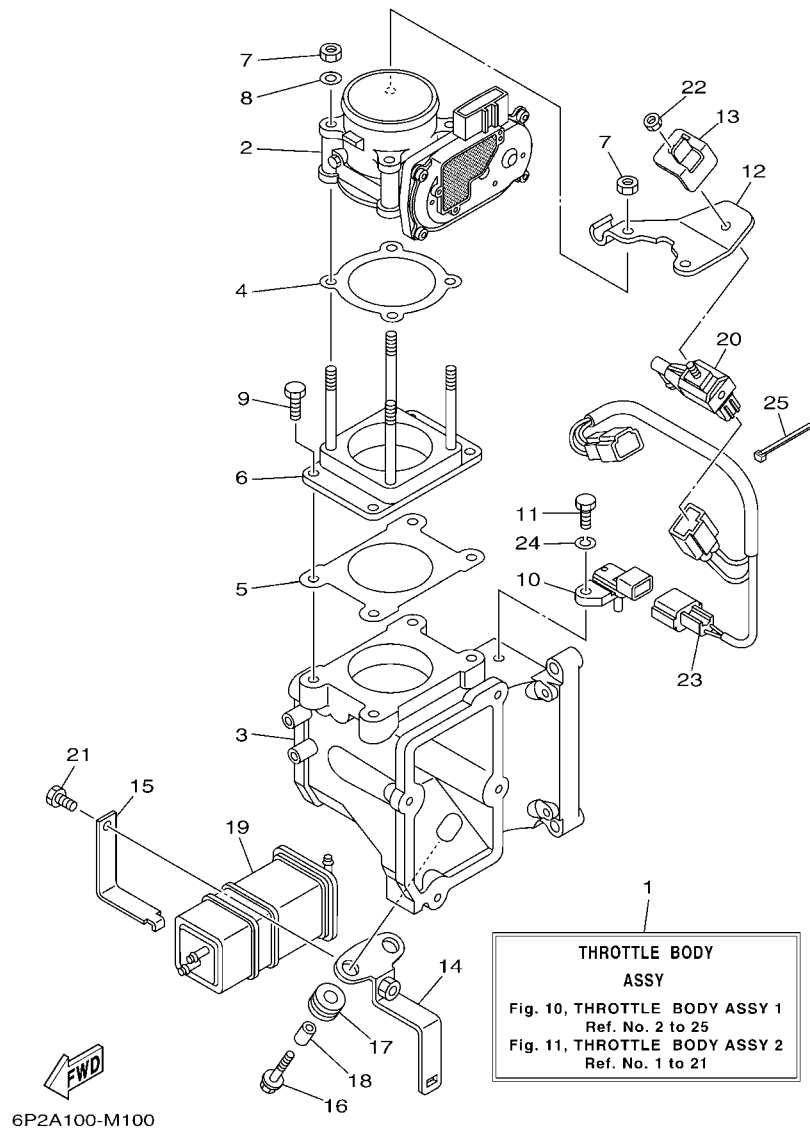
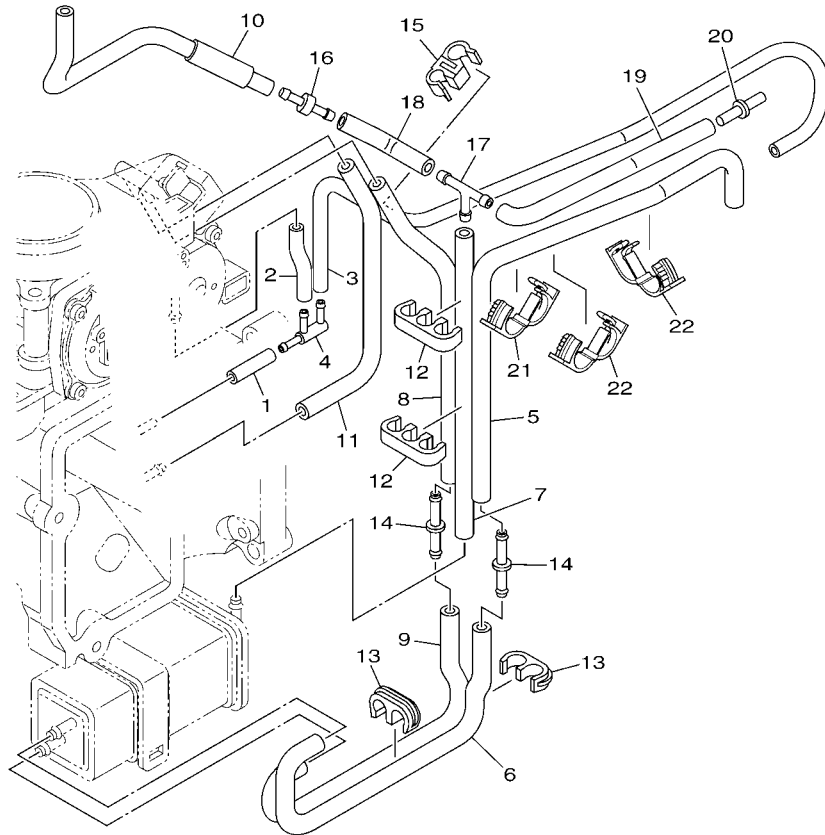


FIG. 10 THROTTLE BODY ASSY 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-13750-10	THROTTLE BODY ASSY	1	
2	6P2-13751-01	BODY, THROTTLE 1	1	
3	6P2-13711-00	MIXING BODY	1	
4	6P2-13556-00	GASKET, MANIFOLD	1	
5	6P2-13557-00	GASKET	1	
6	6P2-14360-00	THROTTLE DAMPER ASSY	1	
7	6P2-13588-00	NUT	4	
8	6P2-13578-00	WASHER	2	
9	6P2-14496-00	BOLT	4	
10	6P2-82380-00	SENSOR, PRESSURE	1	
11	6P2-13573-00	BOLT 1	1	
12	6P2-14255-00	PLATE	1	
13	6P2-14159-00	CLIP	1	
14	6P2-2134X-00	BRACKET, CANISTER	1	
15	6P2-2419A-00	HOLDER	1	
16	90119-06M59	BOLT, WITH WASHER	2	
17	90480-10M23	GROMMET	2	
18	90387-06M60	COLLAR	2	
19	6P2-24170-00	CANISTER ASSY	1	
20	6C5-86120-00	SOLENOID VALVE ASSY	1	
21	6P2-13574-00	BOLT 2	1	
22	69J-14164-00	NUT, HOLDING	1	
23	6P2-8258A-00	EXTENSION, WIRE HARNESS	1	
24	68V-14356-00	WASHER, SPRING	1	
25	68V-2481H-00	CLAMP	1	



6P28110-L100

FIG. 11 THROTTLE BODY ASSY 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-14349-00	PIPE	1	
2	6P2-13533-00	HOSE, VACUUM SENSING 4	1	
3	6P2-13532-10	HOSE, VACUUM SENSING 3	1	
4	6P2-13595-00	JOINT	1	
5	6P2-1475A-10	PIPE 1	1	
6	6P2-1475E-00	PIPE 2	1	
7	6P2-13545-00	HOSE 1	1	
8	6P2-1475F-00	PIPE 3	1	
9	6P2-1475G-00	PIPE 4	1	
10	6P2-13546-00	HOSE 2	1	
11	6P2-2416A-00	HOSE	1	
12	6P2-24135-00	CLAMP 1	2	
13	6P2-24136-00	CLAMP 2	2	
14	6P2-13758-00	PIPE, JOINT	2	
15	6P2-24137-00	CLAMP 3	1	
16	6E5-21744-00	BREATHER	1	
17	688-24378-00	PIPE, JOINT 3	1	
18	6P2-13547-00	HOSE 3	1	
19	6P2-13548-10	HOSE, AIR 4	1	
20	6P2-24376-00	PIPE, JOINT 1	1	
21	90464-18004	CLAMP	1	
22	90464-18004	CLAMP	2	

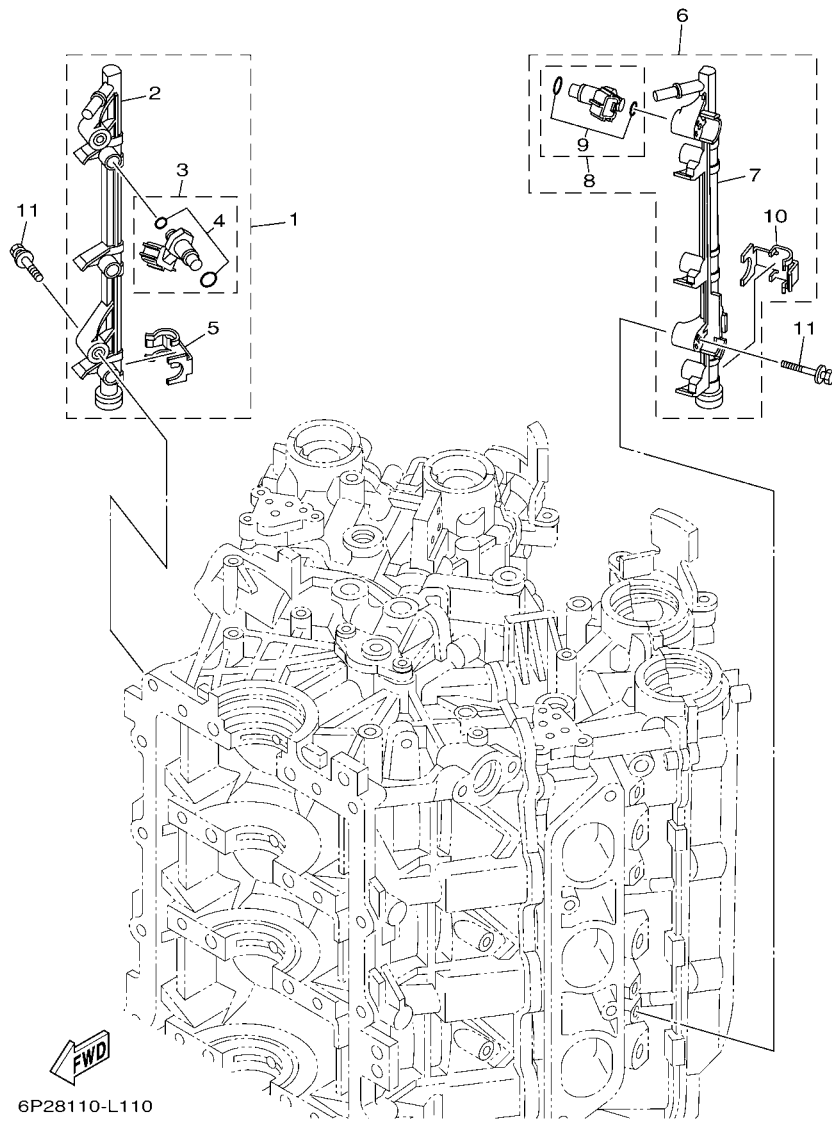
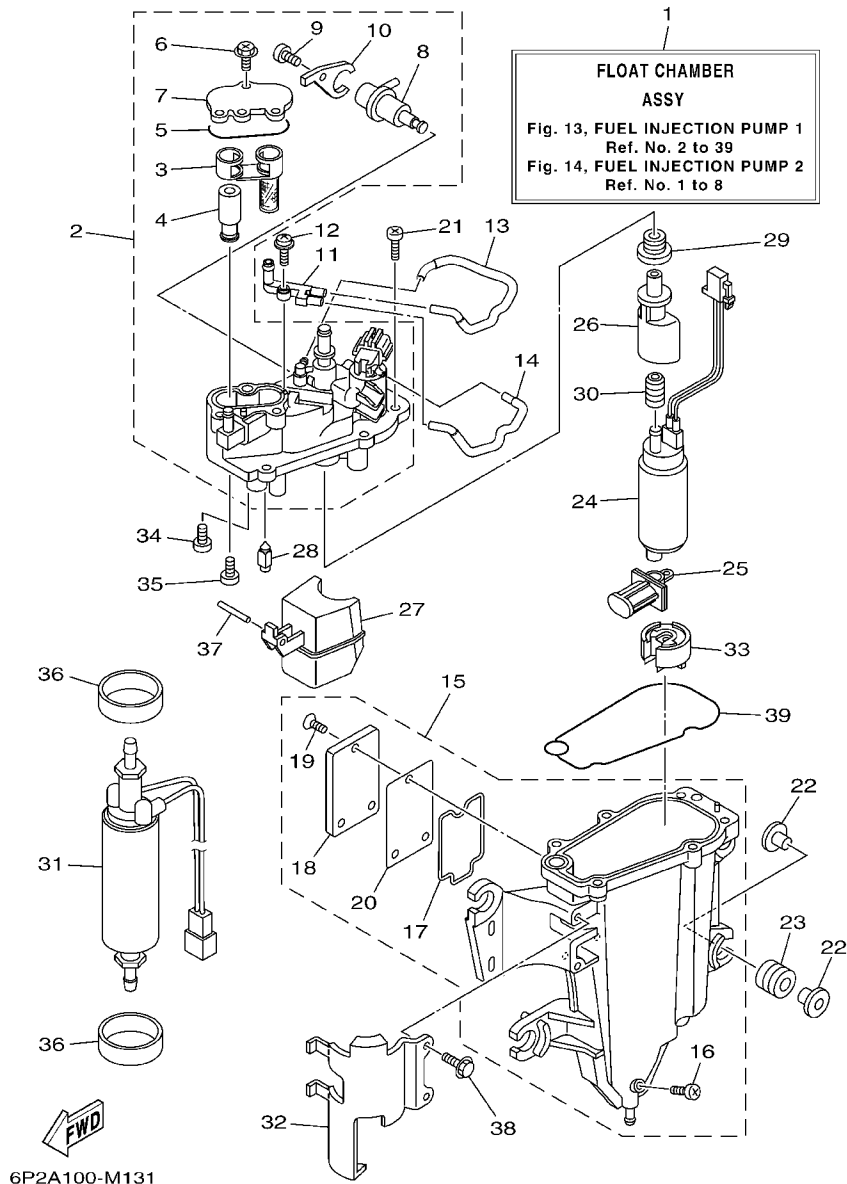


FIG. 12 THROTTLE BODY ASSY 3

REF. NO.	PART NO.	DESCRIPTION	6ASS				REMARKS
1	6P2-13160-10	DELIVERY PIPE ASSY 1	1				
2	6P2-13161-00	.PIPE, DELIVERY 1	1				
3	6P2-13761-10	.INJECTOR	3				
4	6C5-1410B-00	..PACKING KIT	1				
5	6P2-13577-00	.CLIP	3				
6	6P2-13170-10	DELIVERY PIPE ASSY 2	1				
7	6P2-13171-00	.PIPE, DELIVERY 2	1				
8	6P2-13761-10	.INJECTOR	3				
9	6C5-1410B-00	..PACKING KIT	1				
10	6P2-13577-00	.CLIP	3				
11	90119-06122	BOLT, WITH WASHER	4				



6P2A100-M131

FIG. 13 FUEL INJECTION PUMP 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-14180-31	FLOAT CHAMBER ASSY	1	
2	6AW-14182-11	COVER, FLOAT CHAMBER	1	
3	6CB-24501-01	.FILTER, FUEL	1	
4	6CB-24460-00	.RELIEF VALVE ASSY	1	
5	6CB-13016-00	.O-RING	1	
6	6CB-14216-00	.SCREW	3	
7	6CB-24217-00	.COVER	1	
8	6CB-13906-01	.REGULATOR, PRESSURE	1	
9	6CB-14564-00	.SCREW	1	
10	6CB-14146-00	.PLATE	1	
11	68V-24379-10	PIPE, JOINT 4	1	
12	68V-14216-00	SCREW	1	
13	68V-1475H-00	PIPE 5	1	
14	68V-1475J-00	PIPE 6	1	
15	6AW-14181-11	BODY, FLOAT CHAMBER 1	1	
16	6P2-14191-00	.PLUG, DRAIN	1	
17	6CB-14239-00	.SEAL	1	
18	6CB-24452-10	.COVER	1	
19	6CB-14429-01	.SCREW	3	
20	6CB-24482-00	.GASKET 1	1	
21	63P-14567-00	.SCREW	6	
22	69J-13716-00	COLLAR	8	
23	6CB-13593-00	DAMPER	4	
24	6P2-13907-20	FUEL PUMP COMP.	1	
25	63P-13915-00	FILTER	1	
26	6AW-13132-00	JOINT	1	
27	6CB-14985-00	FLOAT	1	

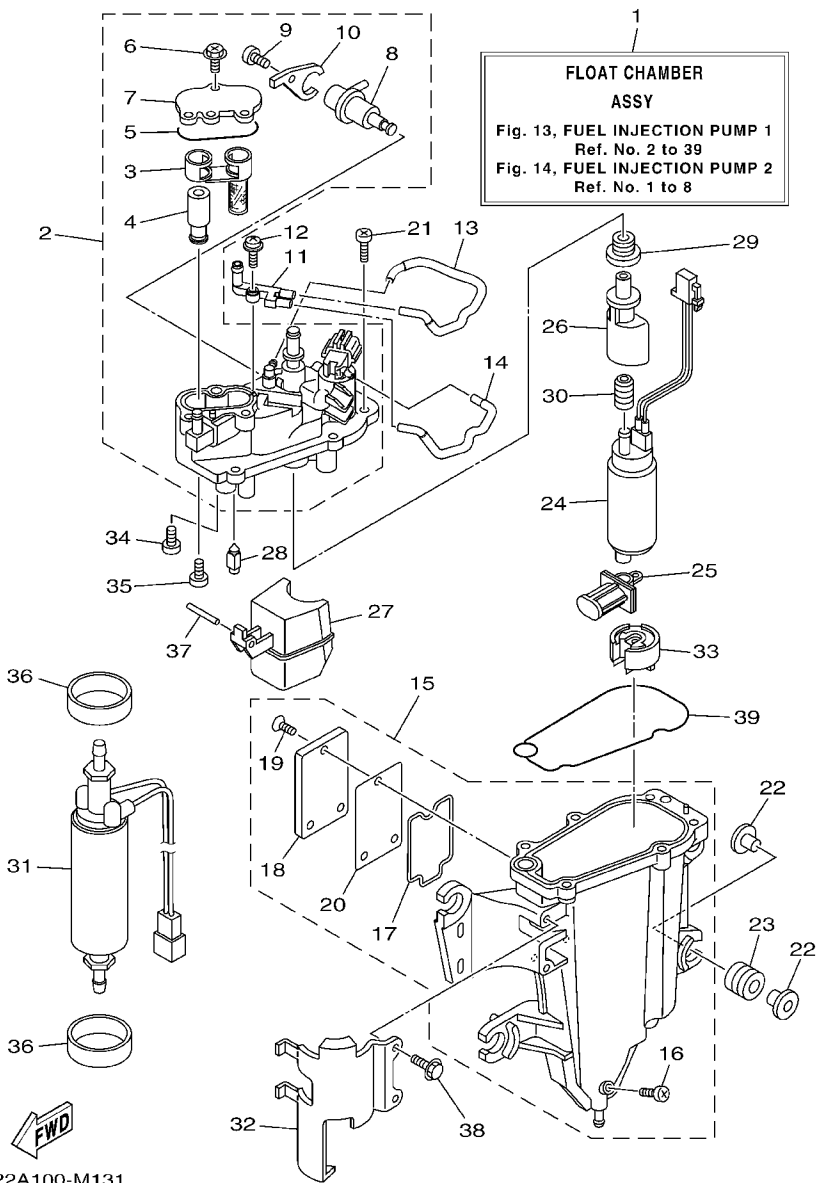


FIG. 13 FUEL INJECTION PUMP 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	6CB-14546-00	VALVE, NEEDLE	1	
29	6CB-1447B-00	BUSH 1	1	
30	6AW-13781-00	DAMPER, PUMP	1	
31	6CB-24410-00	FUEL PUMP ASSY	1	
32	6AW-24491-10	BRACKET, FUEL PUMP	1	
33	6AW-13784-00	COVER, PUMP	1	
34	4SV-24453-00	SCREW	1	
35	98507-04008	SCREW, PAN HEAD	1	
36	6CB-24492-00	BUSH, FUEL PUMP	2	
37	6P2-14386-00	PIN, FLOAT	1	
38	6CB-24592-00	BOLT	2	
39	6CB-14984-00	GASKET, FLOAT CHAMBER	1	

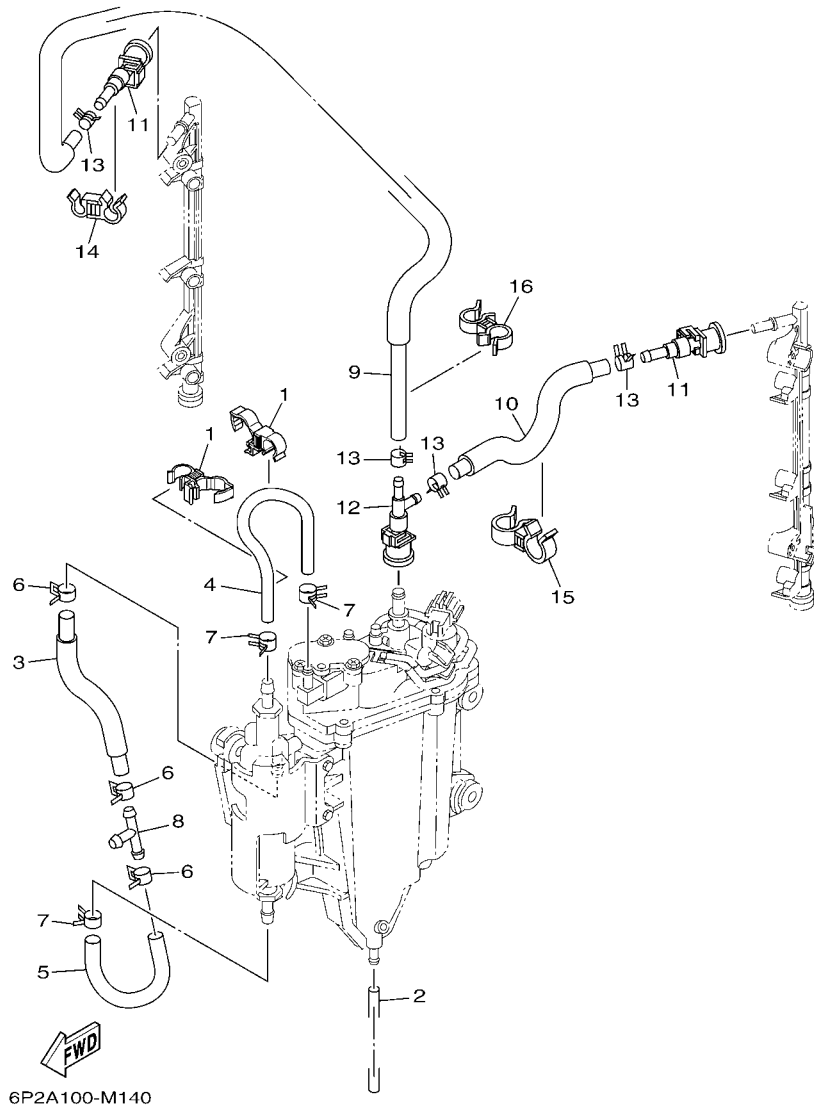


FIG. 14 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	6A98				REMARKS
1	90464-12012	CLAMP	2				
2	6P2-14149-00	PIPE	1				
3	6AW-24323-20	PIPE 12	1				
4	6AW-24324-20	PIPE 13	1				
5	6AW-24317-20	PIPE 7	1				
6	69J-14137-00	CLIP	3				
7	68V-13577-00	CLIP	3				
8	6E5-24378-00	PIPE, JOINT 3	1				
9	6P2-13973-30	PIPE, FUEL 3	1				
10	6P2-13974-30	PIPE, FUEL 4	1				
11	6AW-24300-10	FUEL PIPE JOINT	2				
12	6P2-24300-00	FUEL PIPE JOINT	1				
13	68V-13577-00	CLIP	4				
14	90464-12010	CLAMP	1				
15	90464-18005	CLAMP	1				
16	90464-12009	CLAMP	1				

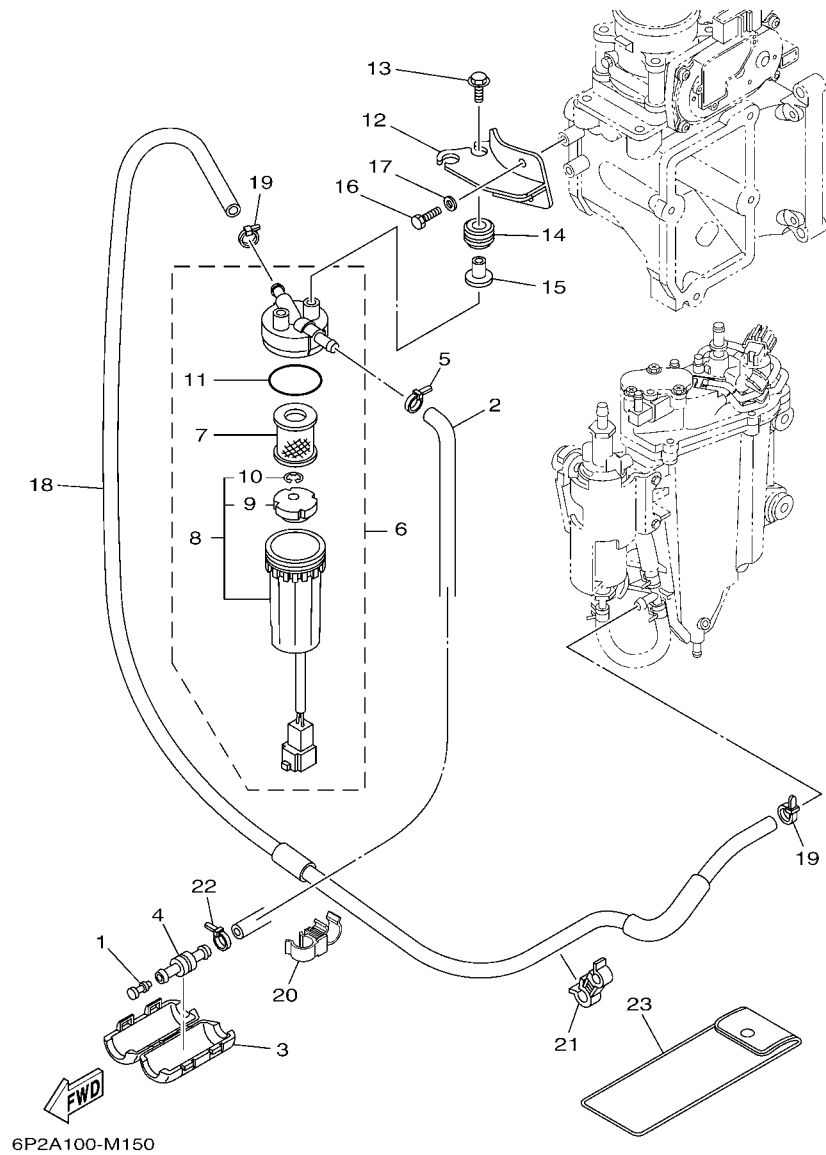
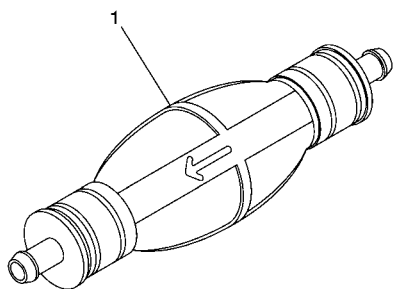


FIG. 15 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	689-85547-00	DAMPER	1	
2	6P2-24314-10	PIPE 4	1	
3	68V-24452-00	COVER	1	
4	6R3-24377-10	PIPE, JOINT 2	1	
5	90465-11M10	CLAMP	1	
6	6P3-24560-03	FILTER ASSY	1	
7	6P3-24563-01	.ELEMENT, FILTER	1	
8	6P3-24562-03	.CUP, FILTER	1	
9	6P3-24469-00	..FLOAT, WATER LEVEL	1	
10	6P3-24519-00	..CLIP	1	
11	6P3-24564-00	.GASKET	1	
12	6P2-24566-11	BRACKET, FILTER	1	
13	90119-06M17	BOLT, WITH WASHER	2	
14	90480-14018	GROMMET	2	
15	90387-06M60	COLLAR	2	
16	97095-06014	BOLT	2	
17	92995-06600	WASHER	2	
18	6P2-24313-40	PIPE 3	1	
19	90465-11M10	CLAMP	2	
20	90464-12009	CLAMP	1	
21	90464-12010	CLAMP	1	
22	90465-11M10	CLAMP	1	
23	69J-28100-01	TOOL KIT	1	AP

FIG. 16 FUEL 2



 68VC100-L120

REF. NO.	PART NO.	DESCRIPTION	QTY	UNIT	REMARKS
1	6YK-24360-72	PRIMER PUMP ASSY	1		AP

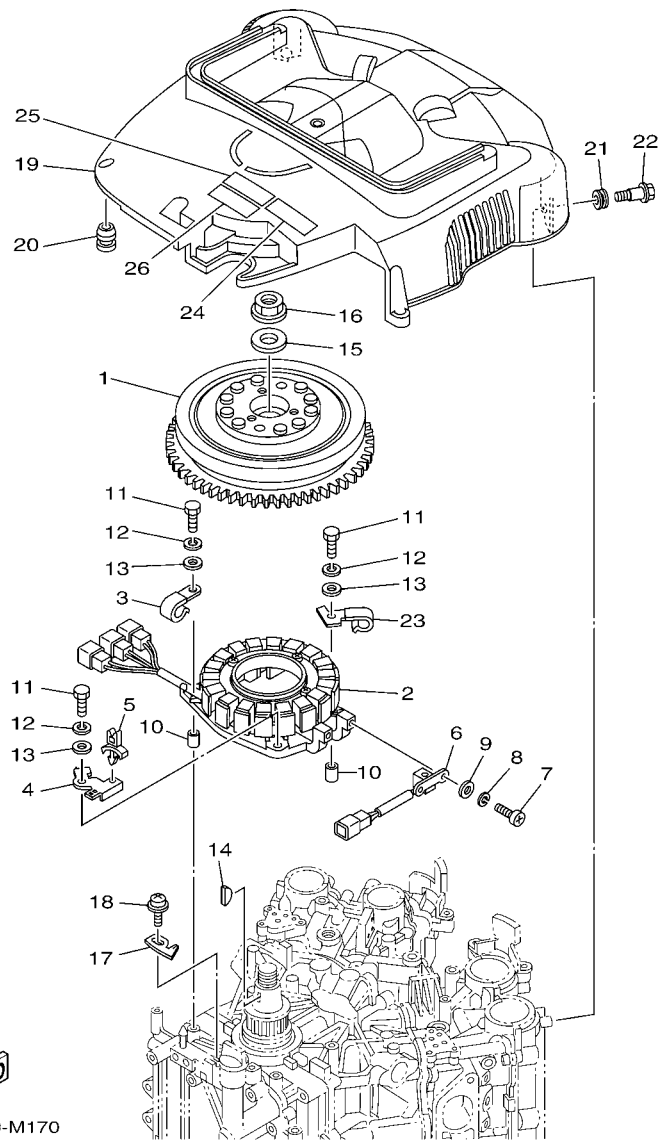
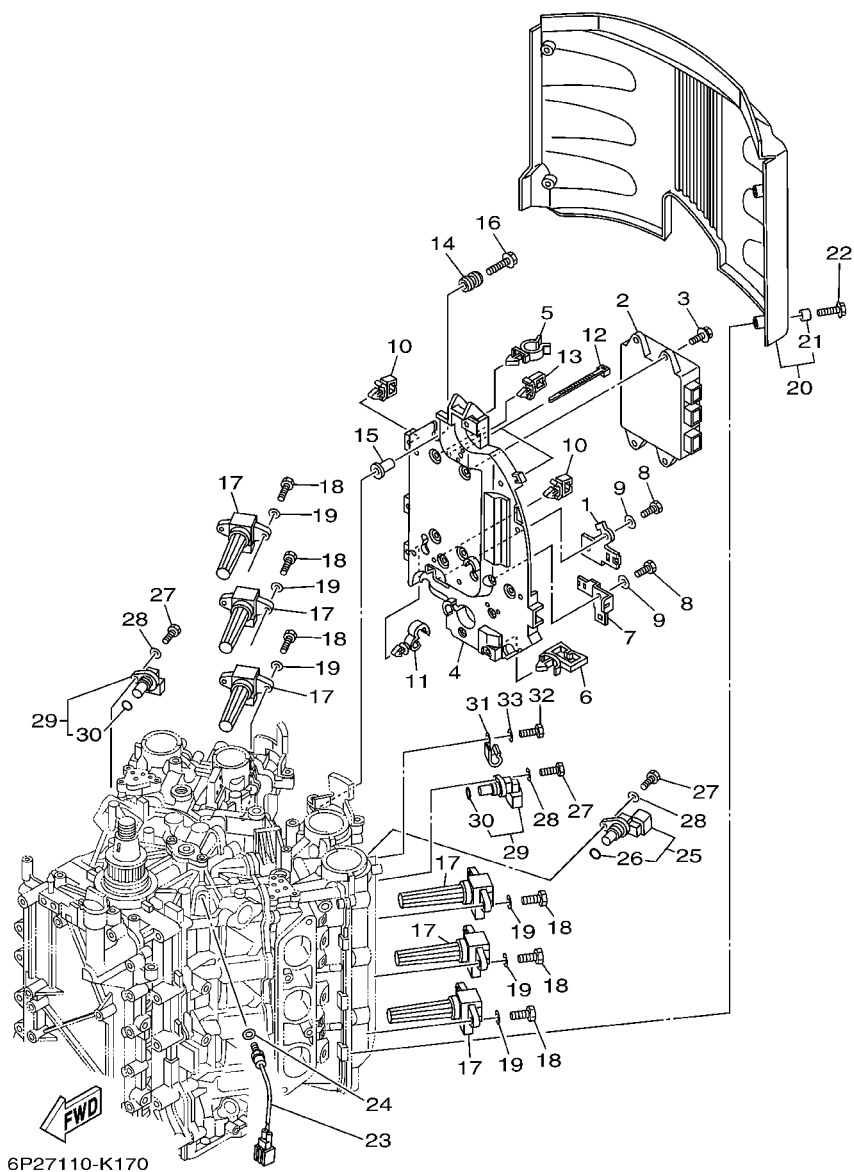


FIG. 17 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-81450-00	ROTOR ASSY	1	
2	6P2-81460-00	BASE ASSY	1	
3	90462-08032	CLAMP	1	
4	6P2-8257V-00	PLATE, CONNECTOR	1	
5	90464-06001	CLAMP	1	
6	6P2-85580-00	COIL, PULSER	1	
7	97880-05012	SCREW, PAN HEAD	2	
8	92990-05100	WASHER, SPRING	2	
9	92990-05600	WASHER, PLATE	2	
10	99530-08012	PIN, DOWEL	2	
11	97095-06035	BOLT	4	
12	92995-06100	WASHER, SPRING	4	
13	92995-06600	WASHER	4	
14	90280-05015	KEY, WOODRUFF	1	
15	90201-24014	WASHER, PLATE	1	
16	90179-24002	NUT	1	
17	6P2-81332-00	PLATE, TIMING	1	
18	97985-06210	SCREW, WITH WASHER	1	
19	6P2-81337-01	COVER, FLYWHEEL	1	
20	663-82317-01	DAMPER, IGNITION COIL	4	
21	90480-12314	GROMMET	2	
22	90109-06MA1	BOLT	2	
23	6P2-81128-00	CLAMP	1	
24	60L-13437-52	MARK, CAUTION	1	
25	6AH-81994-40	LABEL, SAFETY	1	
26	6AH-81994-50	LABEL, SAFETY	1	



6P27110-K170

FIG. 18 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-8257V-00	PLATE, CONNECTOR	1	
2	6AS-8591A-12	ENGINE CONTROL UNIT ASSY	1	
3	90119-06M82	BOLT, WITH WASHER	4	
4	6P2-82316-00	BRACKET, IGNITION COIL	1	
5	90464-19M45	CLAMP	1	
6	90464-23199	CLAMP	1	
7	6P2-81845-00	PLATE	1	
8	97095-06016	BOLT	2	
9	92995-06600	WASHER	2	
10	90464-11121	CLAMP	4	
11	90464-13249	CLAMP	2	
12	90465-14M66	CLAMP	2	
13	90464-08004	CLAMP	1	
14	6A0-82317-00	DAMPER, IGNITION COIL	4	
15	90387-06119	COLLAR	4	
16	90119-06M59	BOLT, WITH WASHER	4	
17	6P2-82310-01	IGNITION COIL ASSY	6	
18	97095-06020	BOLT	12	
19	92995-06600	WASHER	12	
20	6P2-82314-00	COVER, IGNITION COIL	1	
21	90387-06044	COLLAR	4	
22	90119-06M92	BOLT, WITH WASHER	4	
23	61A-85790-00	THERMOSENSOR ASSY	1	
24	92990-10600	WASHER, PLATE	1	
25	6P2-85896-00	SENSOR, CAM POSITION	1	
26	6P2-85075-00	O-RING	1	
27	97095-06020	BOLT	3	

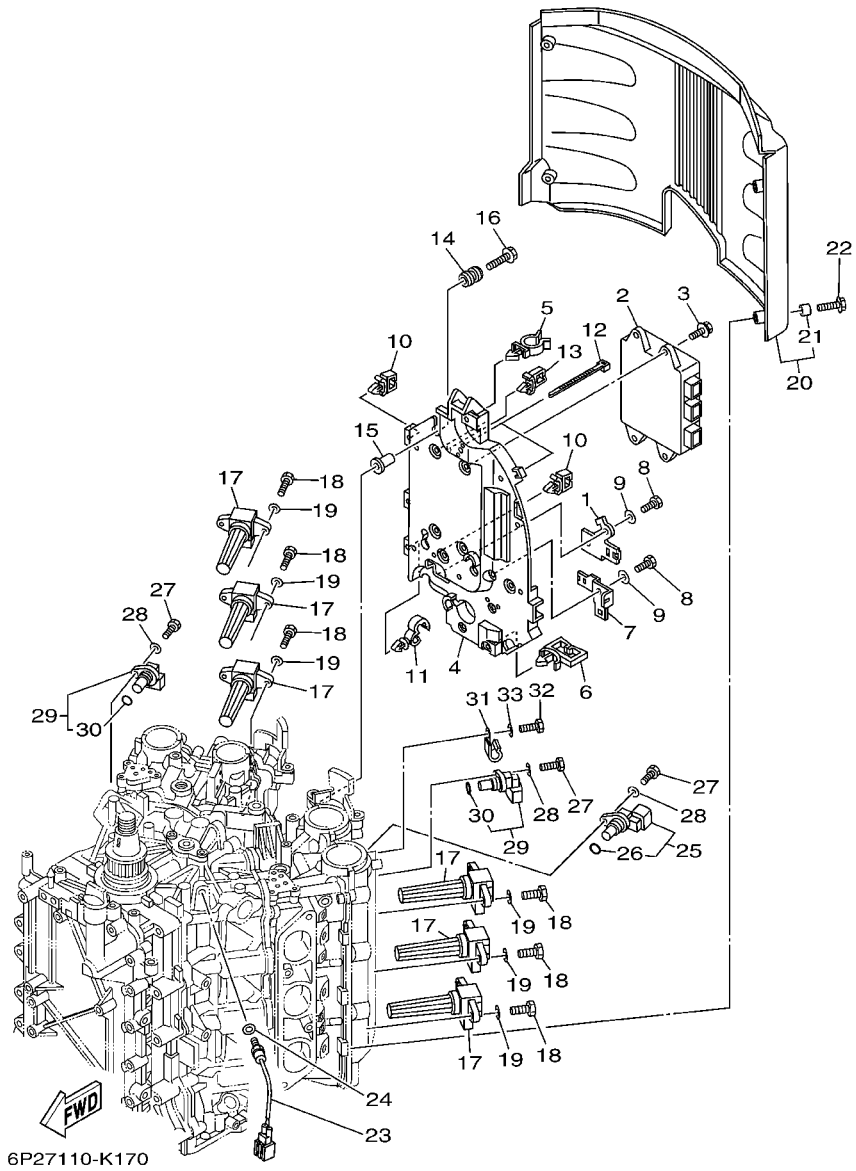


FIG. 18 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	92995-06600	WASHER	3	
29	6P2-85897-00	SENSOR, CAM POSITION 2	2	
30	6P2-85075-00	.O-RING	1	
31	90462-08032	CLAMP	1	
32	97095-06012	BOLT	1	
33	92995-06600	WASHER	1	

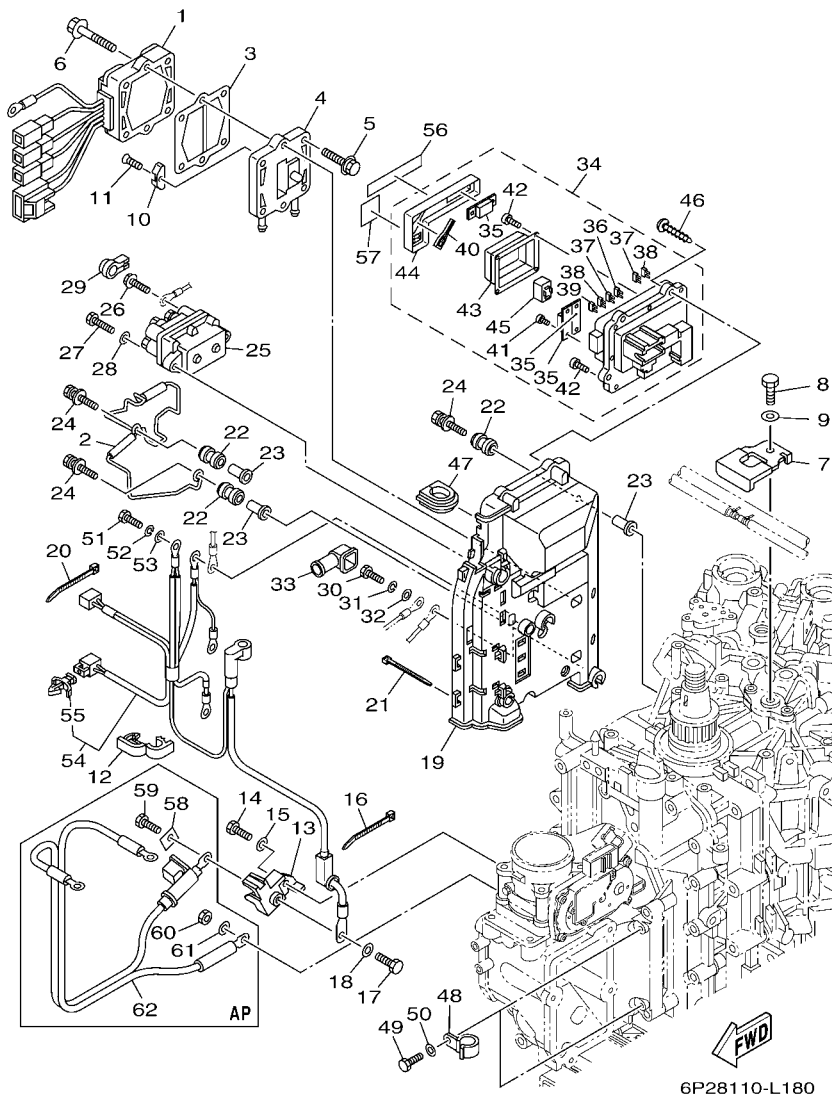


FIG. 19 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-81960-02	RECTIFIER & REGULATOR ASSY	1	
2	6P2-81614-00	PROTECTOR	1	
3	60V-81975-A0	PLATE, RECTIFIER FITTING	1	
4	6P2-81972-00-9S	COVER, RECTIFIER	1	
5	90119-06MA3	BOLT, WITH WASHER	4	
6	90119-06MA5	BOLT, WITH WASHER	2	
7	6P2-12491-00	CLAMP 1	1	
8	97095-06012	BOLT	1	
9	92995-06600	WASHER	1	
10	6E5-11325-00	ANODE	1	
11	98780-04015	SCREW, FLAT HEAD	1	
12	90464-18004	CLAMP	5	
13	6P2-81925-01	TERMINAL	1	
14	97095-08020	BOLT	1	
15	92995-08600	WASHER	1	
16	90465-13M18	CLAMP	1	
17	97095-08016	BOLT	1	
18	92995-08600	WASHER	1	
19	6P2-81948-00	BRACKET	1	
20	90465-13M18	CLAMP	6	
21	90465-14M66	CLAMP	3	
22	6A0-82317-00	DAMPER, IGNITION COIL	5	
23	90387-06119	COLLAR	5	
24	90119-06M95	BOLT, WITH WASHER	5	
25	63P-81950-00	RELAY ASSY	1	
26	97595-06610	BOLT, WITH WASHER	2	
27	97013-06025	BOLT	2	

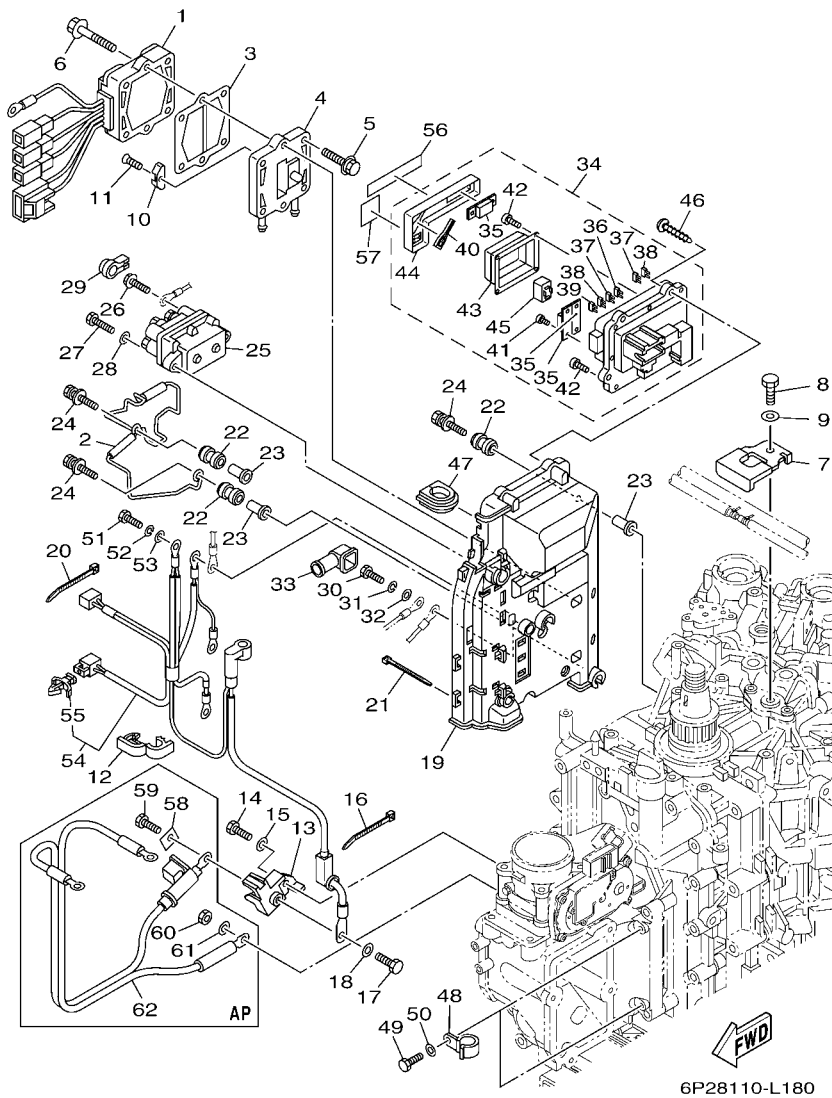


FIG. 19 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	92903-06600	WASHER, PLATE	2	
29	6P2-8183X-00	CAP, TERMINAL	2	
30	97095-06016	BOLT	1	
31	92995-06100	WASHER, SPRING	1	
32	92995-06600	WASHER	1	
33	6P2-82119-00	COVER, LEAD WIRE	1	
34	6P2-82170-10	FUSE BOX ASSY	1	
35	6P2-82151-00	.FUSE (60A)	3	
36	67F-82151-00	.FUSE (20A)	2	
37	67F-82151-10	.FUSE (30A)	3	
38	67F-82151-40	.FUSE (10A)	3	
39	67F-82151-50	.FUSE (15A)	2	
40	67F-2812A-00	.PULLER, FUSE	1	
41	68F-82846-00	.SCREW, PAN HEAD (M5)	4	
42	6P2-82113-00	.SCREW	12	
43	6P2-81639-00	.RELAY COVER	1	
44	6P2-85544-00	.CASE	1	
45	68F-8195A-00	.RELAY ASSY	4	
46	97780-50620	SCREW, TAPPING	4	
47	6P2-81336-00	GROMMET	1	
48	90462-08026	CLAMP	2	
49	97095-06016	BOLT	2	
50	92995-06600	WASHER	2	
51	97095-06016	BOLT	3	
52	92995-06100	WASHER, SPRING	3	
53	92995-06600	WASHER	3	
54	6P2-8259M-00	WIRE HARNESS ASSY 2	1	

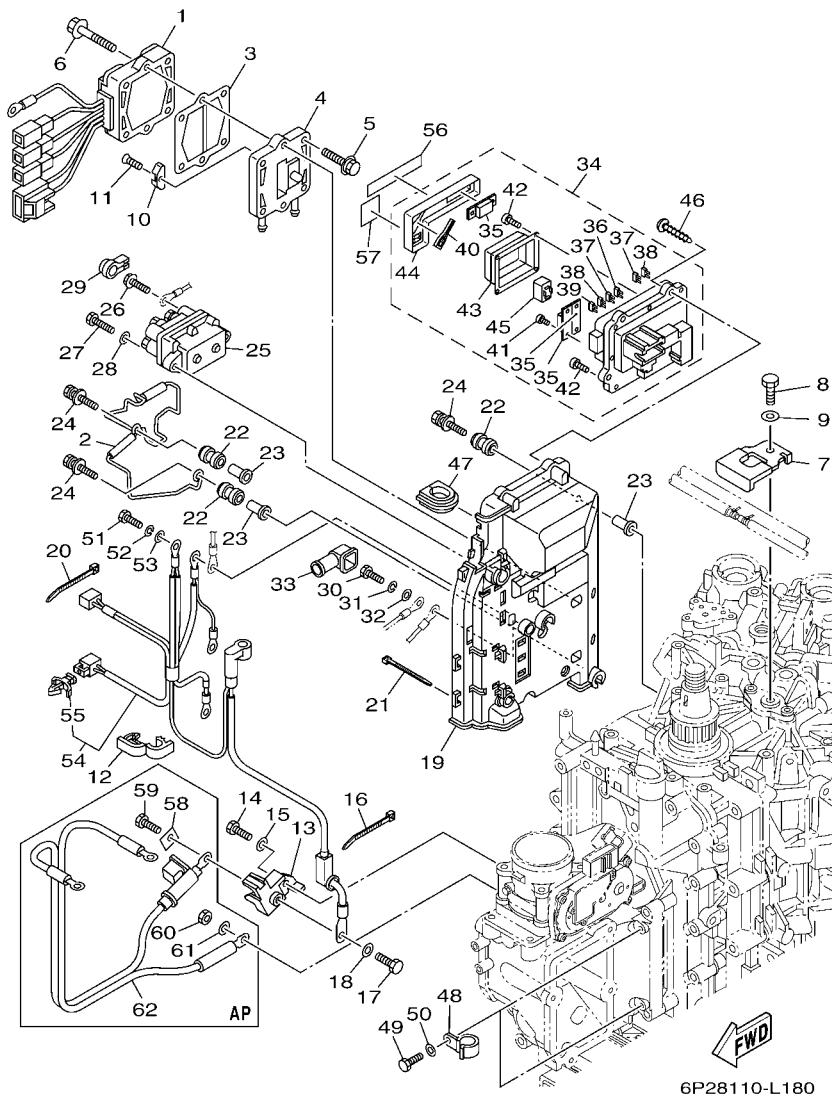


FIG. 19 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6A9S			REMARKS
55	90464-09M47	.CLAMP	1			
56	6P2-81919-40	GRAPHIC, REGULATOR	1			
57	6P2-81919-31	GRAPHIC, REGULATOR	1			
58	6P2-81923-00	WASHER	1			AP
59	97095-08016	BOLT	1			AP
60	95333-08600	NUT	1			AP
61	92903-08100	WASHER, SPRING	1			AP
62	6P2-82105-01	BATTERY CABLE	1			AP

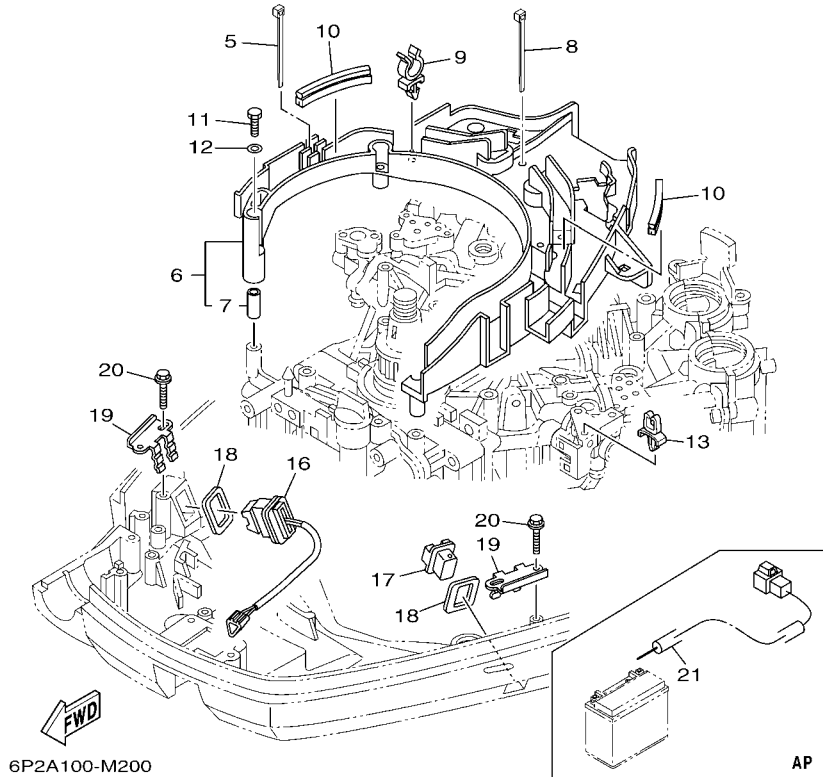
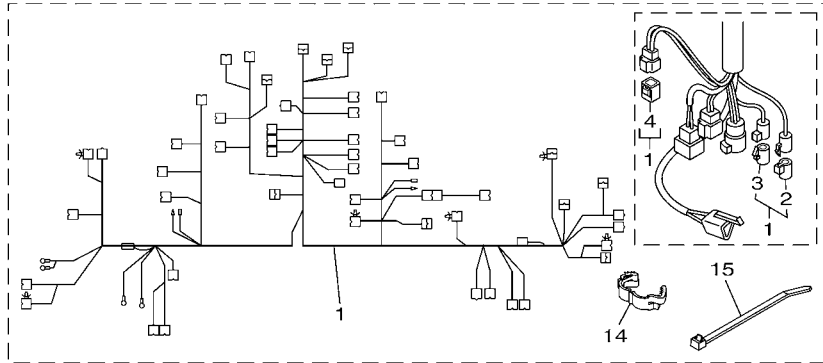


FIG. 20 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-82590-41	WIRE HARNESS ASSY	1	
2	6DA-82582-00	.CAP 1 (FEMALE)	1	
3	6DA-82582-10	.CAP 1 (MALE)	1	
4	6Y8-82582-11	.CAP 1 (4PIN)	1	
5	90465-14M66	CLAMP	1	
6	6P2-82589-00	PROTECTOR, WIRE HARNESS	1	
7	90387-06M26	.COLLAR	6	
8	90465-14M66	CLAMP	2	
9	90464-19M45	CLAMP	4	
10	6P2-85722-00	INSULATOR	2	
11	97095-06035	BOLT	6	
12	92995-06600	WASHER	6	
13	90464-06001	CLAMP	1	
14	90464-14010	CLAMP	1	
15	90465-13M18	CLAMP	3	
16	69J-82563-00	TRIM & TILT SWITCH ASSY	1	
17	69J-42723-01	COVER, BOTTOM	1	
18	69J-82587-00	GASKET	2	
19	69J-83614-10	BRACKET	2	
20	90109-06M86	BOLT	4	
21	69J-81949-02	WIRE, LEAD (ISOLATOR, 3.8M)	1	AP

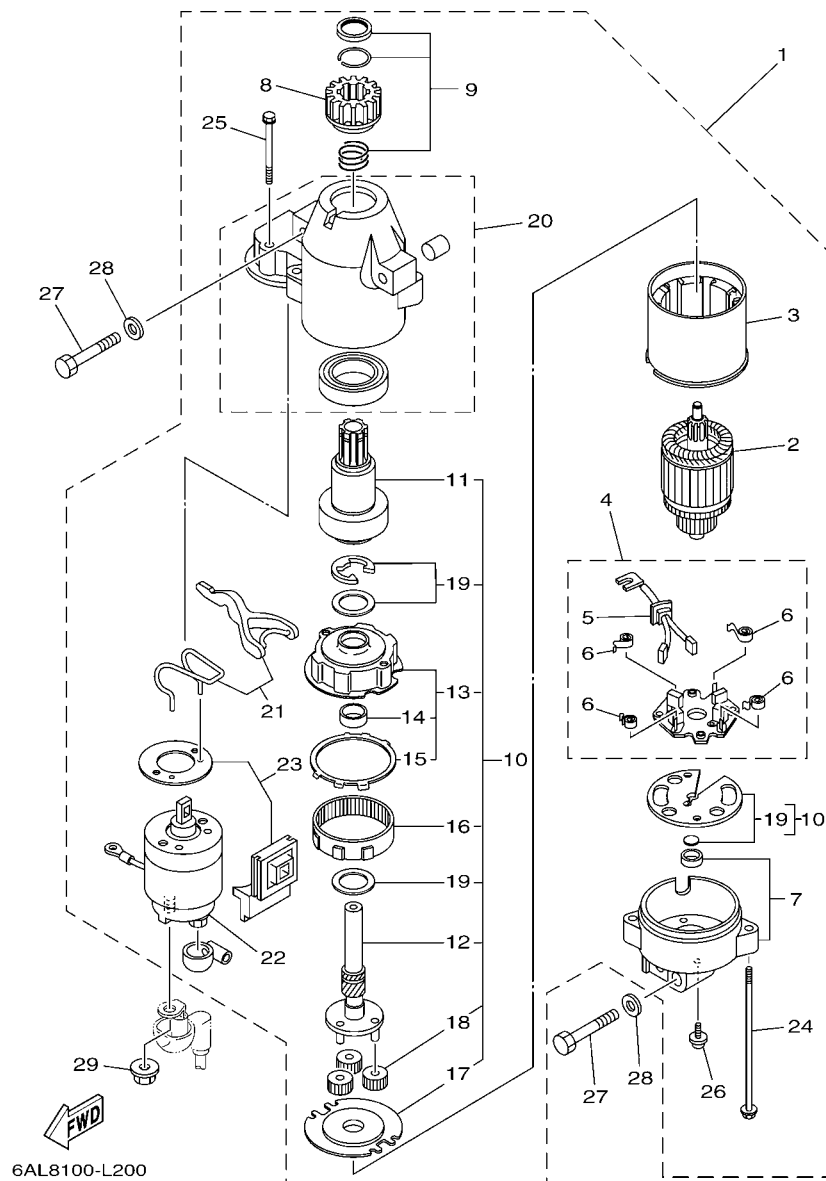


FIG. 21 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6BR-81800-01	STARTING MOTOR ASSY	1	
2	67F-81850-00	.ARMATURE ASSY	1	
3	67F-81810-00	.STATOR ASSY	1	
4	69J-81840-00	.BRUSH HOLDER ASSY	1	
5	69J-81801-00	..BRUSH SET	1	
6	67F-81813-00	..SPRING, BRUSH	4	
7	67F-81820-00	.REAR BRACKET ASSY	1	
8	67F-81808-00	.PINION ASSY	1	
9	67F-81857-00	.PINION STOPPER SET	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	
12	67F-81836-00	..SHAFT, PINION	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	
14	67F-81841-00	...BEARING	1	
15	67F-8183R-00	...GASKET	1	
16	67F-81891-00	..GEAR, RING	1	WITH 67F-8183R-00
17	67F-81830-00	..BRACKET, CENTER 2	1	
18	60V-8183T-00	..GEAR, IDLER	3	
19	67F-81809-00	..WASHER KIT	1	
20	69J-81842-00	.COVER	1	
21	6C5-81839-00	.LEVER ASSY	1	
22	63P-81941-00	.STARTER RELAY ASSY	1	
23	6C5-81869-00	.COVER, DUST	1	
24	6K7-81826-11	.BOLT	2	
25	69J-81828-00	.SCREW 2	2	
26	67F-81846-00	.SCREW	2	
27	97013-08045	BOLT	3	

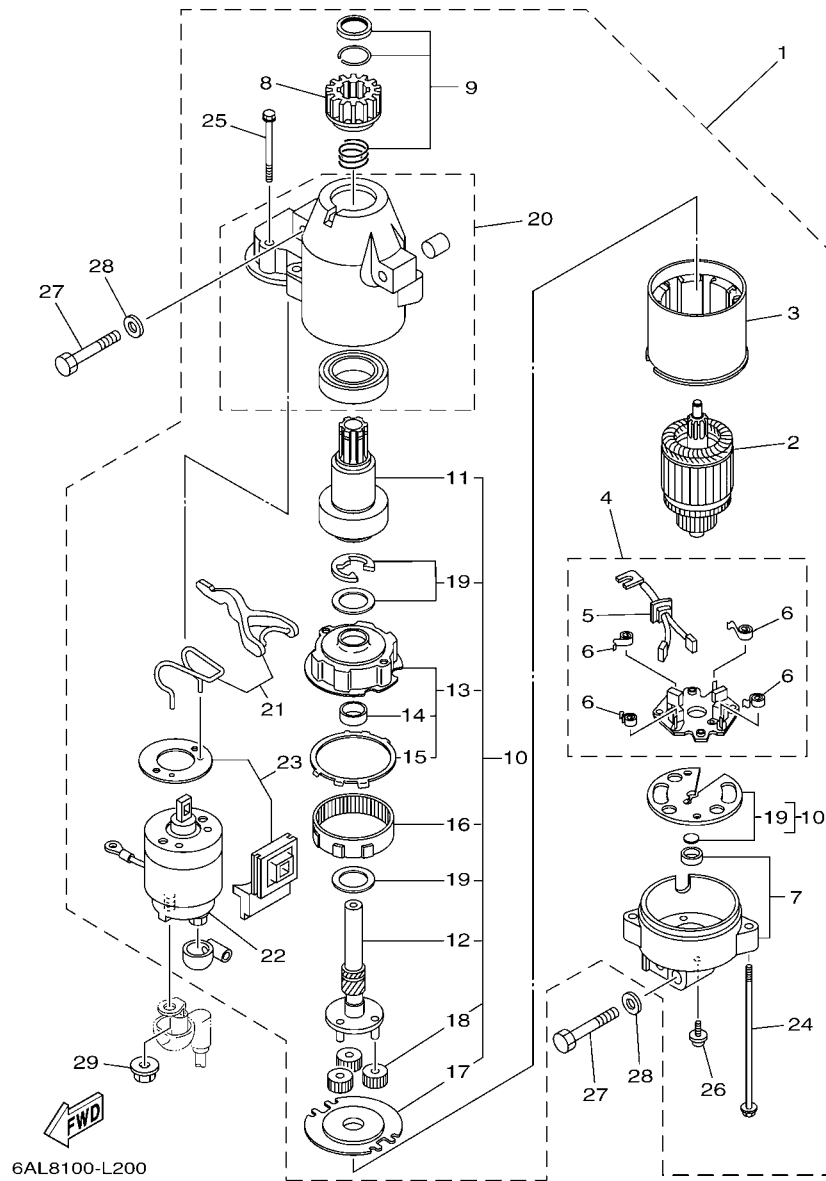


FIG. 21 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	92903-08600	WASHER, PLATE	3	
29	90179-08003	NUT	1	

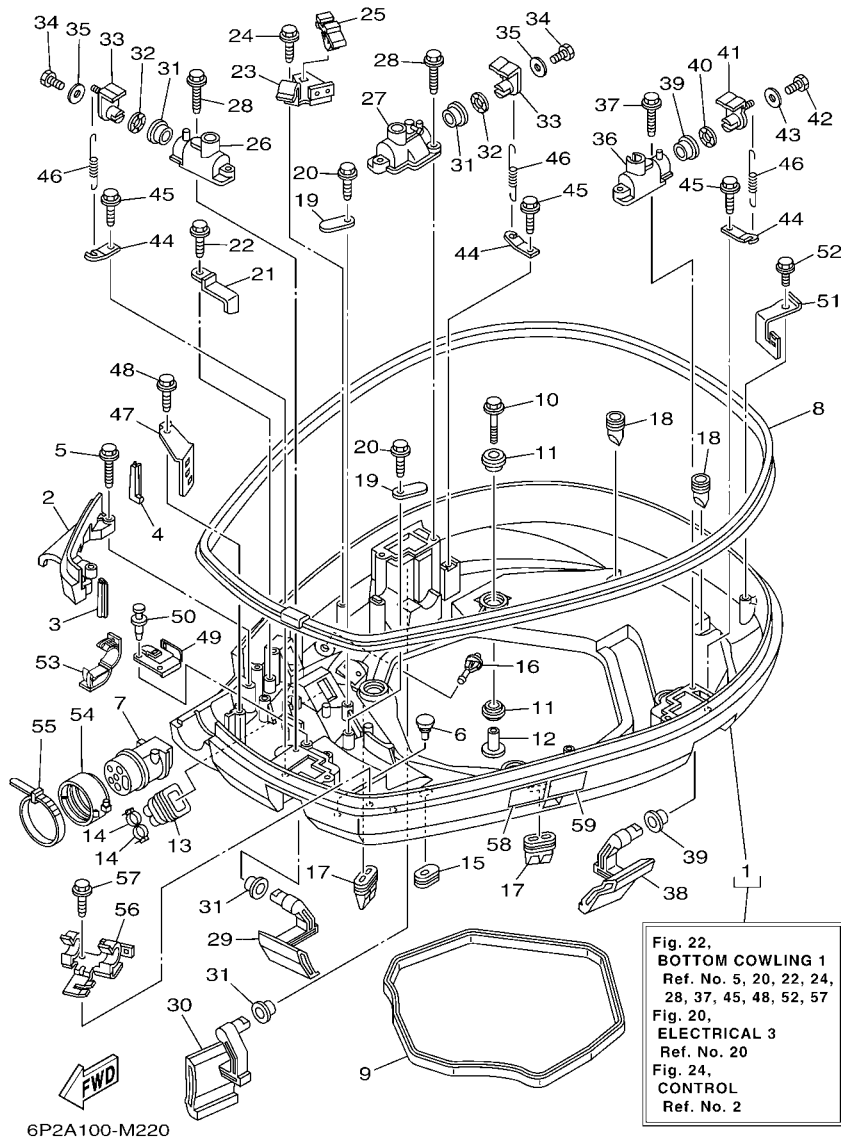


FIG. 22 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	QTY	6A9S	REMARKS
1	6P2-42710-00-8D	BOTTOM COWLING ASSY	1		
2	6P2-42738-00-8D	PLATE, FITTING	1		
3	6P2-42717-00	RUBBER, SEAL 2	1		
4	6P2-42718-00	RUBBER, SEAL 3	1		
5	90109-06M82	BOLT	2		
6	6H4-42748-00	GROMMET	2		
7	6P2-42725-00	GROMMET	1		
8	6P2-42615-00	SEAL	1		
9	69J-42716-00	RUBBER, SEAL 1	1		
10	90119-08M22	BOLT, WITH WASHER	4		
11	90480-22M81	GROMMET	8		
12	90387-08M37	COLLAR	4		
13	6H1-42726-21	GROMMET	1		
14	90465-11M10	CLAMP	2		
15	61A-42727-00	GROMMET	1		
16	6P2-44391-00	NIPPLE, HOSE	1		
17	69J-42717-00	RUBBER, SEAL 2	2		
18	61A-42717-00	RUBBER, SEAL 2	2		
19	6E5-82588-00	PLATE	2		
20	90109-06M81	BOLT	2		
21	90462-20001	CLAMP	1		
22	90109-06M86	BOLT	1		
23	6P2-82554-00	STAY, NEUTRAL SWITCH	1		
24	90109-06M86	BOLT	1		
25	90464-09M47	CLAMP	1		
26	69J-42828-02-9S	PLATE, CLAMP	1		
27	6P2-42828-00-9S	PLATE, CLAMP	1		

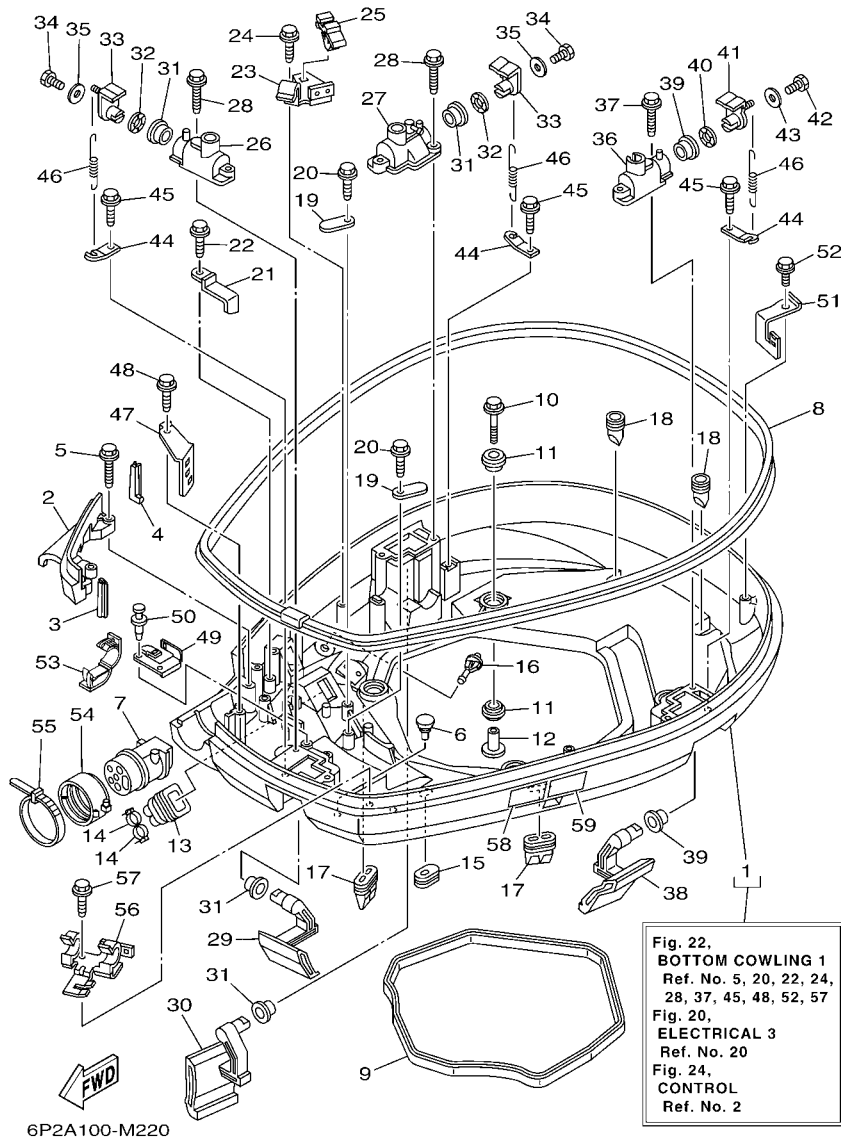


FIG. 22 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	90109-06M82	BOLT	4	
29	69J-42815-00-8D	LEVER, CLAMP	1	
30	69J-42817-00-8D	LEVER, CLAMP	1	
31	90386-15M73	BUSH	4	
32	90206-15M18	WASHER, WAVE	2	
33	63P-42818-01	LEVER, CLAMP	2	
34	97095-06020	BOLT	2	
35	90201-06068	WASHER, PLATE	2	
36	68F-42828-11-9S	PLATE, CLAMP	1	
37	90109-06M82	BOLT	2	
38	69J-42816-00-8D	LEVER, CLAMP	1	
39	90386-15M73	BUSH	2	
40	90206-15M18	WASHER, WAVE	1	
41	68V-42818-01	LEVER, CLAMP	1	
42	97095-06020	BOLT	1	
43	90201-06068	WASHER, PLATE	1	
44	64D-43144-00	HOOK, SPRING	3	
45	90109-06M86	BOLT	3	
46	90506-18M40	SPRING, TENSION	3	
47	6P2-42743-00	BRACKET	1	
48	90109-06M82	BOLT	1	
49	6P2-42766-10	BRACKET 2	1	
50	90269-05005	RIVET	2	
51	69J-8366G-02	BRACKET 3	1	
52	90109-06M86	BOLT	1	
53	90464-18004	CLAMP	2	
54	68F-42753-00	FASTNER	1	AP

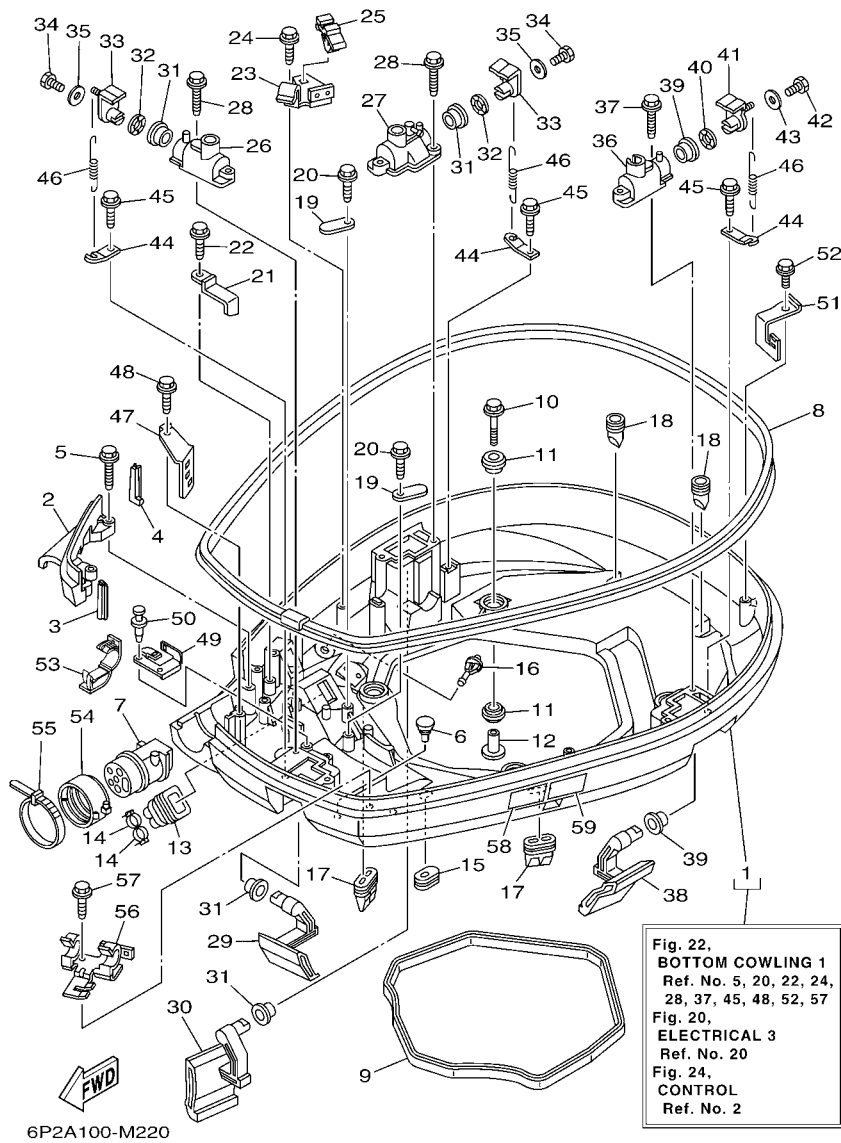
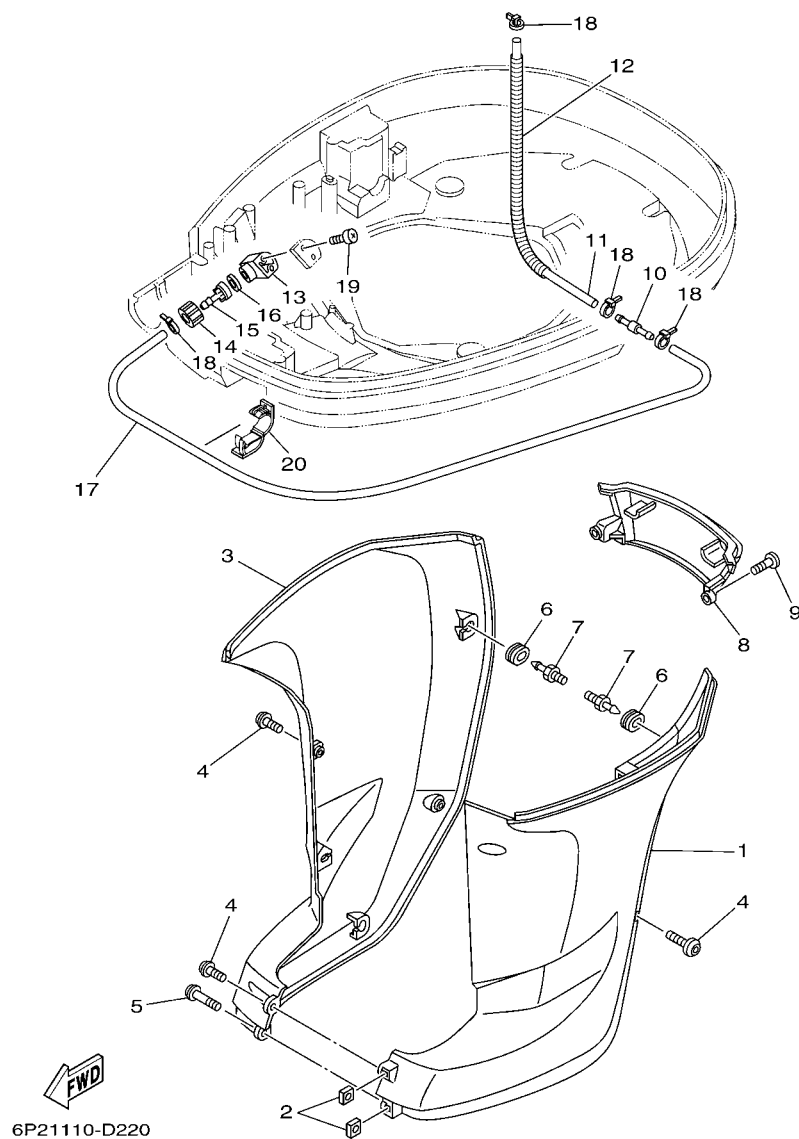


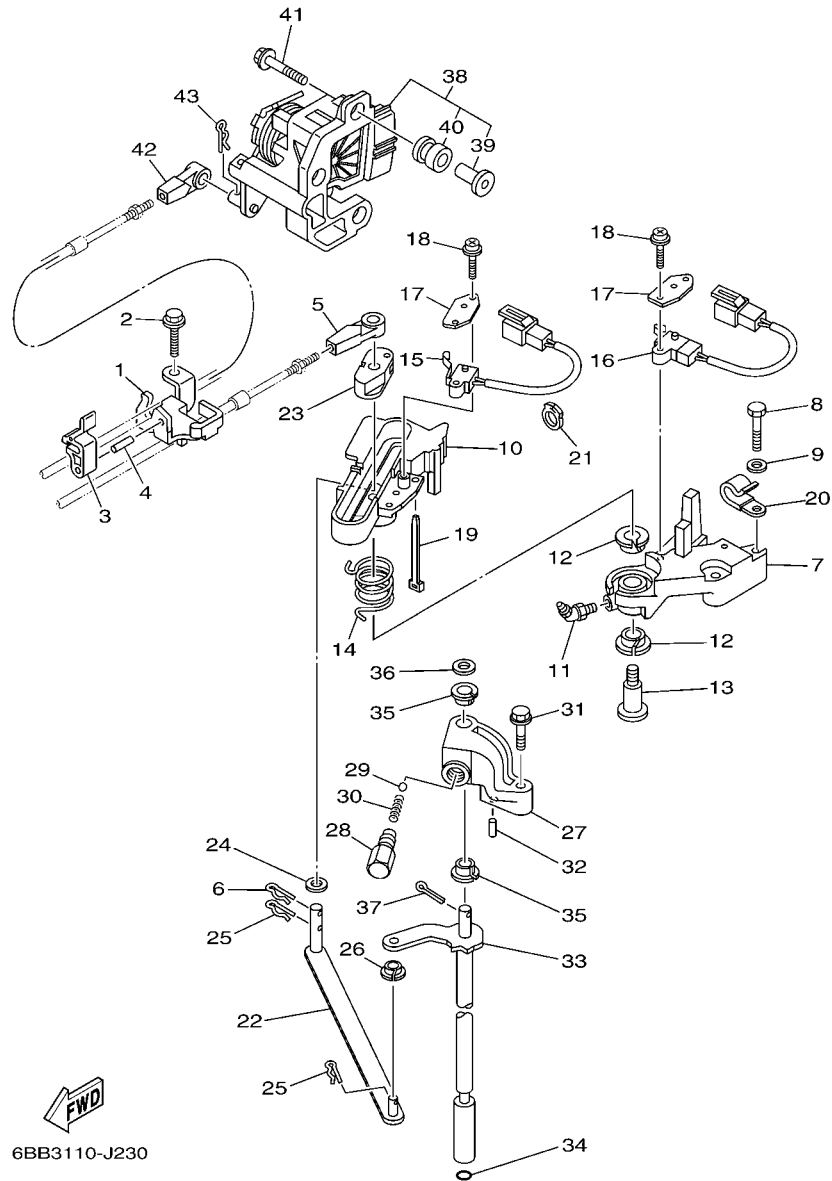
FIG. 22 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	6AS6				REMARKS
55	90464-20258	CLAMP	1				AP
56	6P2-82594-00	CLAMP	1				
57	90109-06M86	BOLT	1				
58	6AH-42794-40	LABEL, WARNING (GENERAL)	1				
59	6AH-42794-50	LABEL, WARNING (GENERAL)	1				

FIG. 23 BOTTOM COWLING 2



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-42741-00-8D	APRON	1	
2	90173-06001	NUT, SQUARE	2	
3	69J-42771-00-8D	APRON	1	
4	90111-06144	BOLT,HEX. SOCKET BUTTON	5	
5	90111-06142	BOLT,HEX. SOCKET BUTTON	1	
6	90480-14M17	GROMMET	6	
7	69J-42774-10	STAY, APRON 1	6	
8	69J-45151-00-8D	COVER, UPPER CASING	1	
9	90111-06144	BOLT,HEX. SOCKET BUTTON	2	
10	6E5-24379-00	PIPE, JOINT 4	1	
11	90445-11M47	HOSE (L370)	1	
12	90447-13009	TUBE	1	
13	68T-12572-00	ADAPTER	1	
14	6R3-12581-00	JOINT, HOSE 1	1	
15	6R3-12582-00	JOINT, HOSE 2	1	
16	6R3-12583-00	GASKET, HOSE JOINT	1	
17	90445-11028	HOSE (L1050)	1	
18	90465-11M10	CLAMP	4	
19	97780-60520	SCREW, TAPPING	2	
20	90464-18004	CLAMP	1	



6BB3110-J230

FIG. 24 CONTROL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	90109-06M86	BOLT	2	
3	63P-48538-00	CLAMP, CABLE 1	1	
4	91690-30010	PIN, SPRING	1	
5	6E5-48344-00	CABLE END, REMOTE CONTROL	1	
6	90468-18008	CLIP	1	
7	69J-44117-00	BRACKET	1	
8	97095-06035	BOLT	2	
9	92995-06600	WASHER	2	
10	69J-44176-01	BRACKET	1	
11	93700-06M01	NIPPLE, GREASE	1	
12	90386-12069	BUSH	2	
13	90109-08019	BOLT	1	
14	90508-20020	SPRING, TORSION	1	
15	60V-8259F-00	SWITCH ASSY	1	
16	69J-8259F-00	SWITCH ASSY	1	
17	61A-82588-01	PLATE	2	
18	97985-04116	SCREW, WITH WASHER	4	
19	90465-11M10	CLAMP	1	
20	90465-06M86	CLAMP	1	
21	90464-09010	CLAMP	1	
22	6P2-44121-00	LEVER, SHIFT ROD	1	
23	69J-44122-00	BUSHING, SHIFT ROD LEVER	1	
24	90202-08M20	WASHER, PLATE	1	
25	90468-18008	CLIP	2	
26	90386-06M12	BUSH	1	
27	69J-44118-00	BRACKET	1	

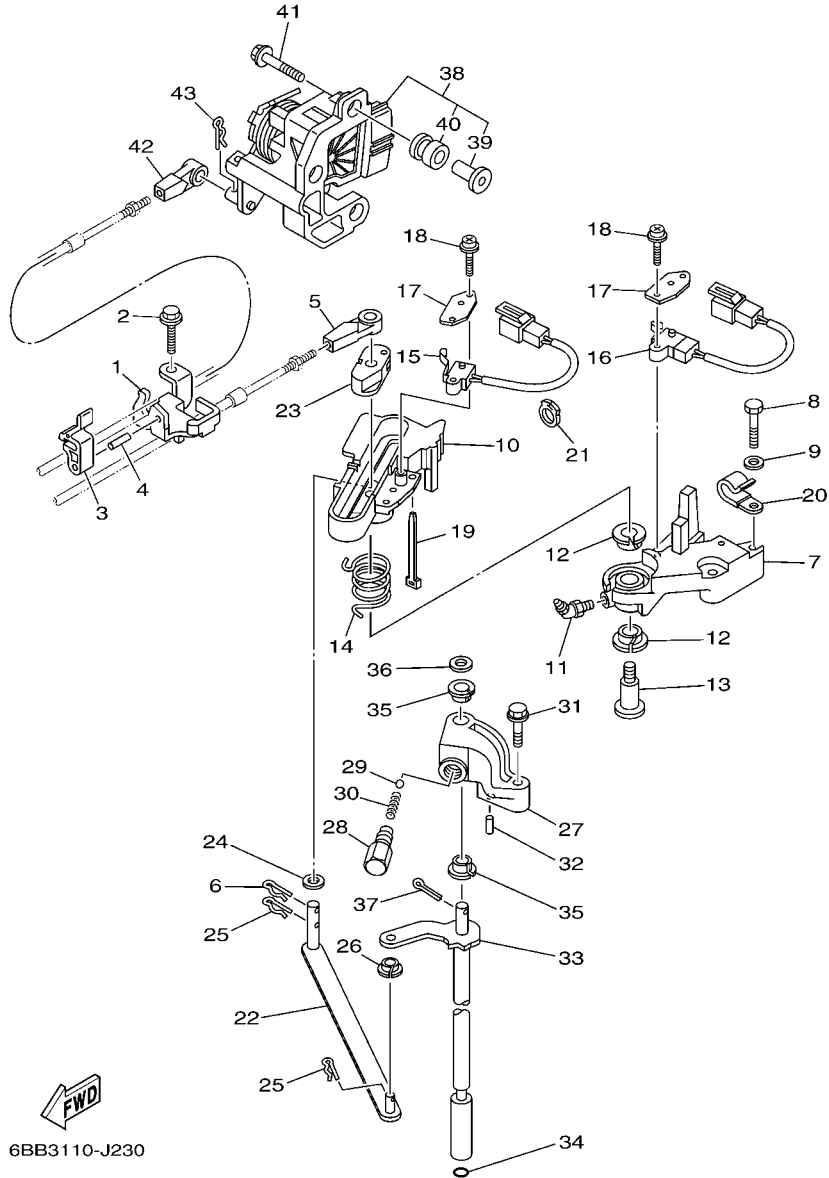


FIG. 24 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6A98				REMARKS
28	648-42715-00	BUSHING	1				
29	93501-04M02	BALL	1				
30	90501-12082	SPRING, COMPRESSION	1				
31	97575-06535	BOLT, WITH WASHER	1				
32	91690-30010	PIN, SPRING	1				
33	69J-44120-00	HANDLE GEAR SHIFT ASSY	1				X(25.3")
34	93210-09165	O-RING	1				
35	90386-90M90	BUSH	2				
36	90201-09M02	WASHER, PLATE	1				
37	91490-20015	PIN, COTTER	1				
38	6P2-8A410-01	SENSOR UNIT	1				
39	6P2-44139-00	.COLLAR	3				
40	6CB-41273-00	.GROMMET	3				
41	90119-06126	BOLT, WITH WASHER	3				
42	6E5-48344-00	CABLE END, REMOTE CONTROL	1				
43	90468-18008	CLIP	1				

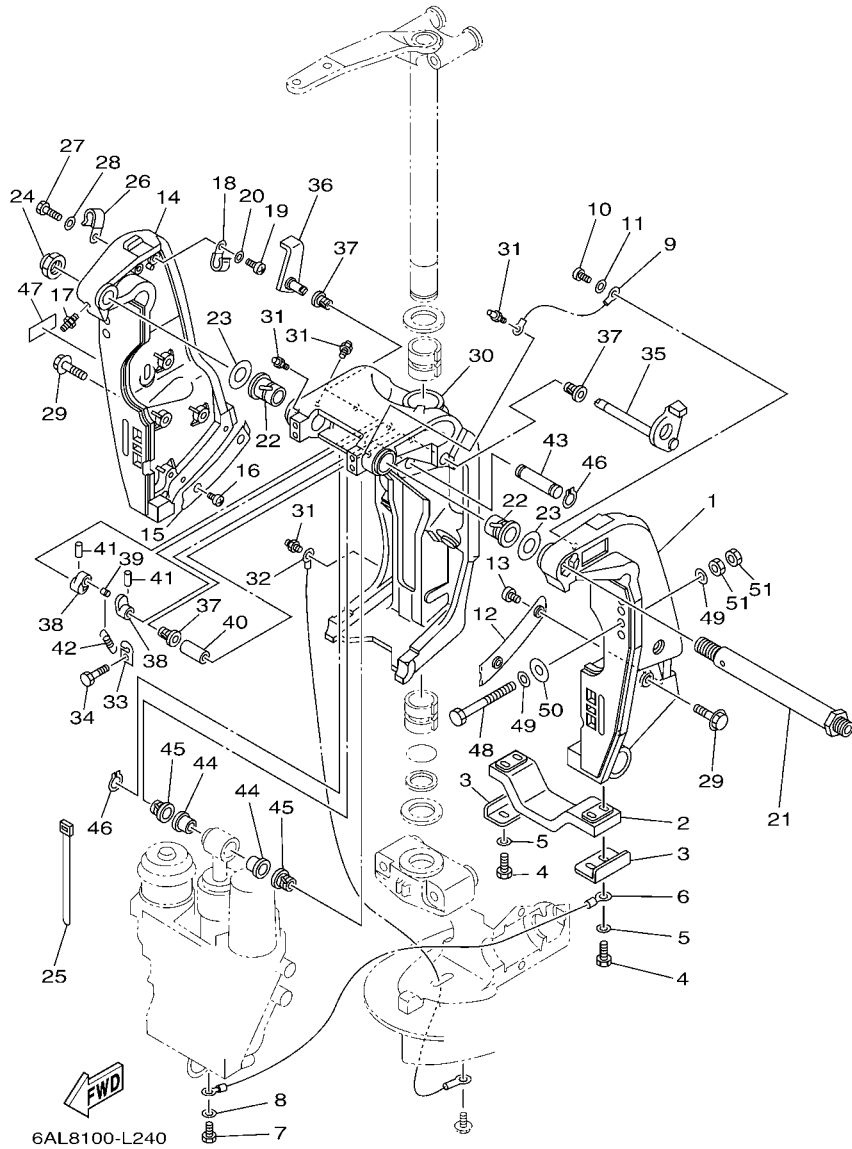


FIG. 25 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-43111-02-8D	BRACKET, CLAMP 1	1	
2	6G5-45251-02	ANODE	1	
3	6G5-44526-00	PLATE	2	
4	97095-06025	BOLT	4	
5	92995-06600	WASHER	4	
6	6H1-82148-00	WIRE, LEAD 4	1	
7	97095-06010	BOLT	1	
8	92995-06600	WASHER	1	
9	6E5-82148-00	WIRE, LEAD 4	1	
10	97885-06012	SCREW, PAN HEAD	1	
11	92995-06600	WASHER	1	
12	61A-43132-00	WASHER, FRICTION	1	
13	97885-06010	SCREW, PAN HEAD	2	
14	69J-43112-01-8D	BRACKET, CLAMP 2	1	
15	61A-43133-00	WASHER, FRICTION	1	
16	97885-06010	SCREW, PAN HEAD	2	
17	93700-06M03	NIPPLE, GREASE	1	
18	90465-08M83	CLAMP	1	
19	97885-06012	SCREW, PAN HEAD	1	
20	92995-06600	WASHER	1	
21	6R3-43131-00	BOLT, CLAMP BRACKET	1	
22	90386-25M31	BUSH	2	
23	90201-26M59	WASHER, PLATE	2	
24	90185-22M11	NUT, SELF-LOCKING	1	
25	90465-11M10	CLAMP	4	
26	90465-08M83	CLAMP	1	
27	97095-06014	BOLT	1	

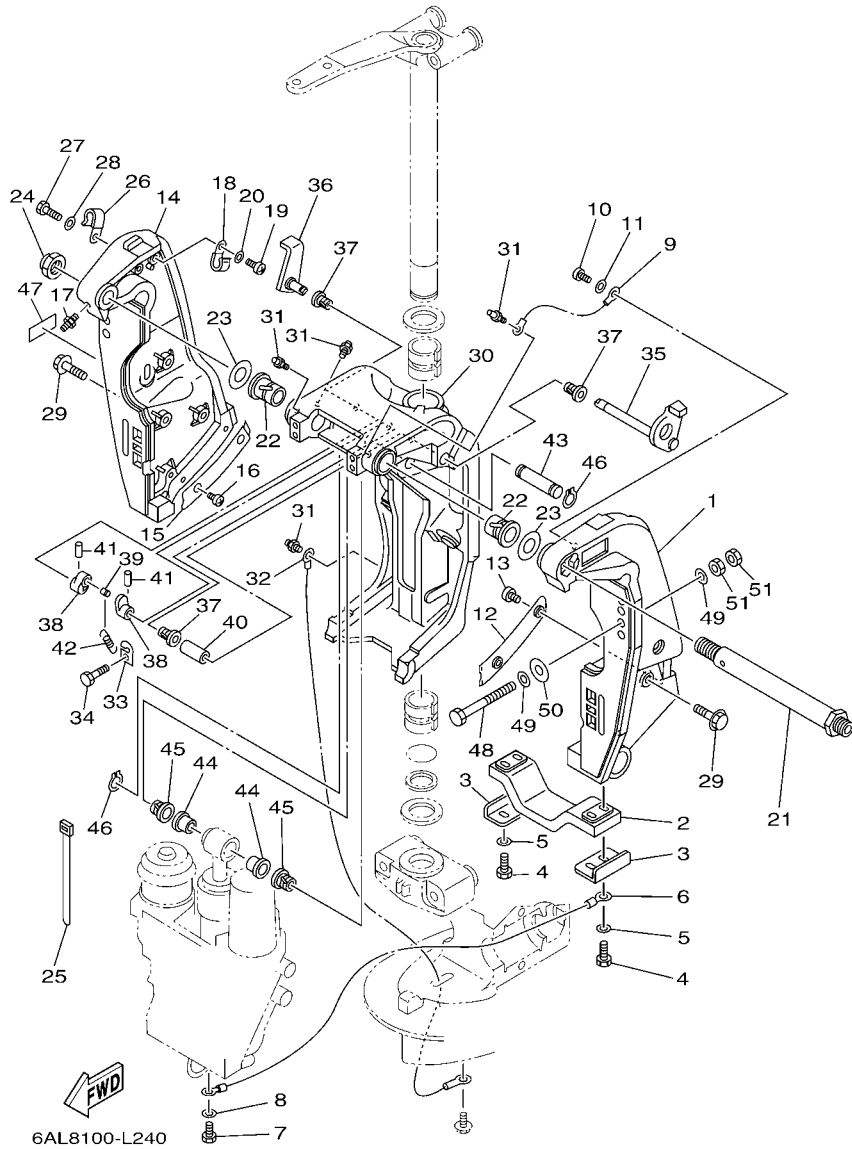
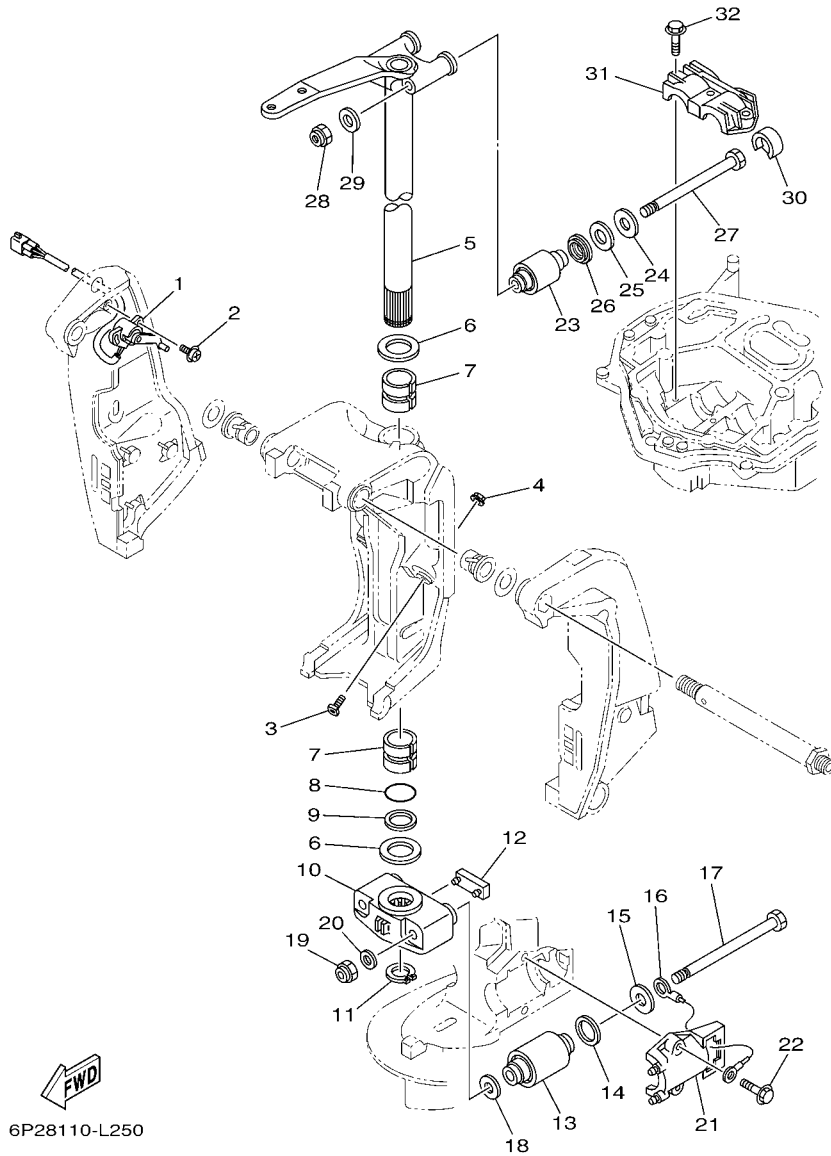


FIG. 25 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	92995-06600	WASHER	1	
29	90119-10024	BOLT, WITH WASHER	8	
30	61A-43311-22-8D	BRACKET, SWIVEL 1	1	
31	93700-06M03	NIPPLE, GREASE	5	
32	69J-82147-00	WIRE, LEAD 5	1	
33	6G5-43144-00	HOOK, SPRING	1	
34	97095-06010	BOLT	1	
35	61A-43181-01	LEVER, TILT STOP 1	1	
36	6G5-43185-02	LEVER, TILT STOP 2	1	
37	90386-10M16	BUSH	3	
38	6G5-43148-00	COLLAR, DISTANCE	2	
39	90249-06M19	PIN	1	
40	90387-10M05	COLLAR	1	
41	91690-30020	PIN, SPRING	2	
42	90506-16003	SPRING, TENSION	1	
43	6E5-43126-10	PIN, UPPER SHOCK MOUNT	1	
44	90386-18M63	BUSH	2	
45	90386-18M14	BUSH	2	
46	93410-18M05	CIRCLIP	2	
47	63V-82377-50	LABEL (SPARK,IGNITION)	1	
48	90101-12M05	BOLT (L:130MM)	2	UR
	90101-12047	BOLT (L:150MM)	2	UR
49	90201-13M01	WASHER, PLATE	8	
50	90201-12426	WASHER, PLATE	4	
51	95380-12600	NUT	8	



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FIG. 26 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-83672-11	TRIM SENDER	1	
2	97985-06216	SCREW, WITH WASHER	2	
3	61A-43376-00	BOLT, THRUST RECEIVER	2	
4	95780-10300	NUT, FLANGE	2	
5	69J-42510-00-8D	STEERING BRACKET ASSY	1	
6	90201-40M00	WASHER, PLATE	2	
7	90386-39M89	BUSH	2	
8	93210-35321	O-RING	1	
9	90202-40M47	WASHER, PLATE	1	
10	69J-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1	1	
11	93410-37M04	CIRCLIP	1	
12	61A-44575-00	DAMPER, LOWER MOUNT RUBBER	1	
13	60X-44555-00	MOUNT DAMPER, LOWER SIDE	2	
14	90202-32M19	WASHER, PLATE	2	
15	90201-16016	WASHER, PLATE	2	
16	6E5-82149-00	WIRE, LEAD 3	1	
17	90101-14002	BOLT	2	
18	90201-15M58	WASHER, PLATE	2	
19	90185-14M00	NUT, SELF-LOCKING	2	
20	92995-14600	WASHER	2	
21	61A-44552-01-CA	HOUSING, LOWER MOUNT RUBBER 2	2	
22	90119-10024	BOLT, WITH WASHER	4	
23	69J-44514-00	MOUNT DAMPER, UPPER SIDE	2	
24	90201-16015	WASHER, PLATE	2	
25	90202-28M46	WASHER, PLATE	2	
26	69J-44532-00	STOPPER, UPPER MOUNT	2	
27	90101-14003	BOLT	2	

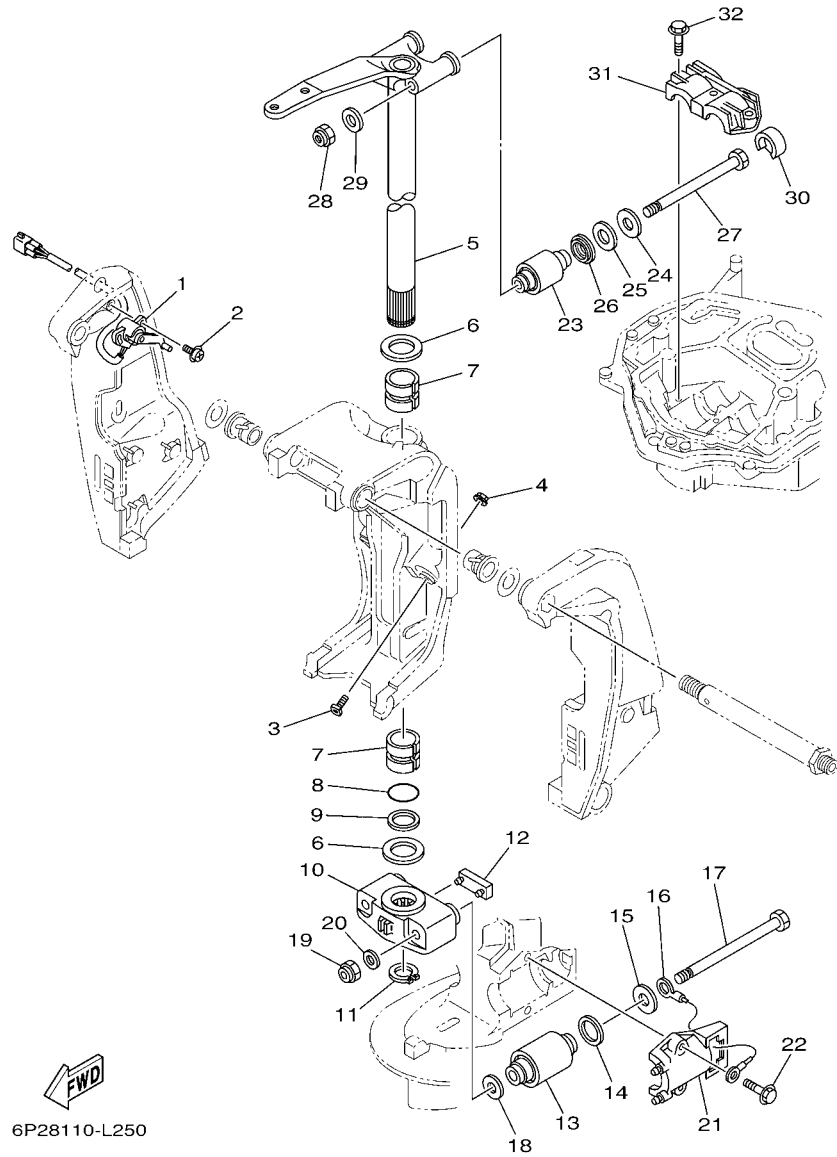


FIG. 26 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	90185-14M00	NUT, SELF-LOCKING	2	
29	92995-14600	WASHER	2	
30	69J-44533-00	DAMPER, UPPER MOUNT RUBBER	2	
31	61A-44511-01	COVER, UPPER MOUNT	1	
32	90119-10024	BOLT, WITH WASHER	3	

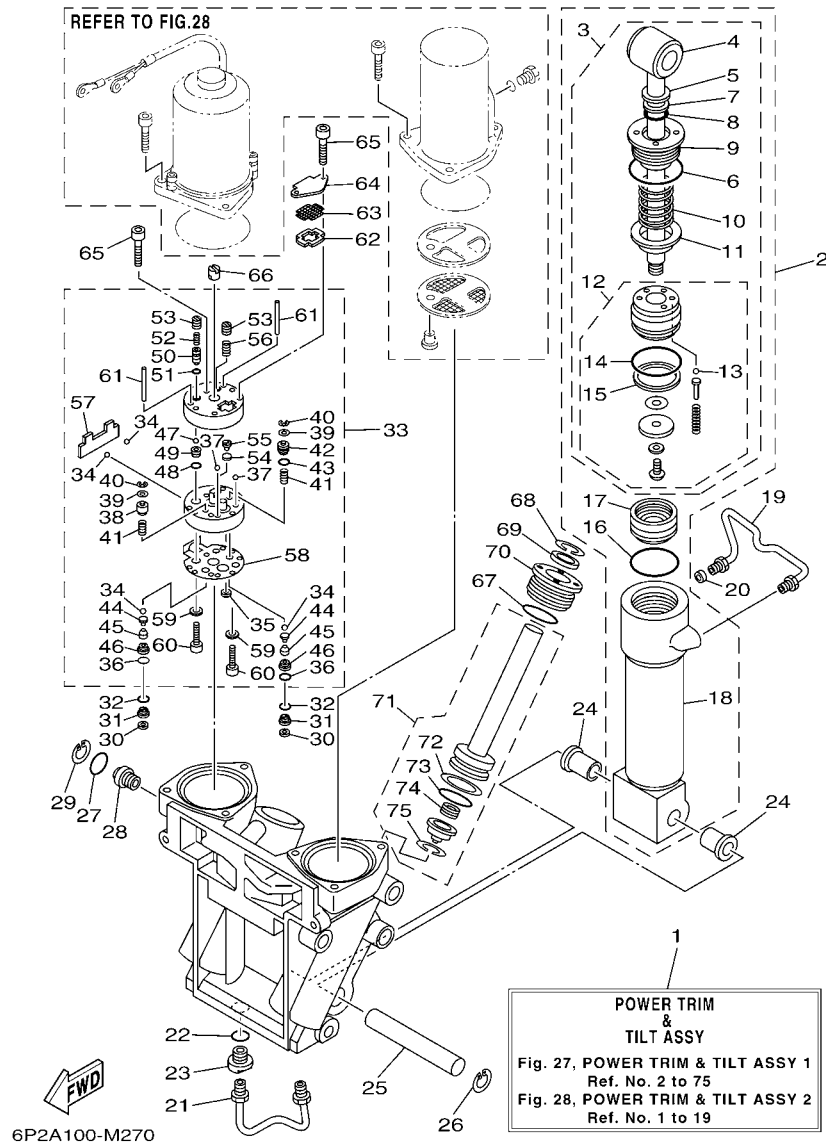


FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-43800-05-8D	POWER TRIM & TILT ASSY	1	
2	6CE-43840-00	POWER TILT ASSY	1	
3	6CE-43810-00	TILT PISTON SUB ASSY	1	
4	69J-43801-01	ROD	1	
5	93106-19N50	OIL SEAL	1	
6	6H1-43861-00	O-RING	1	
7	6H1-43872-00	RING, BACK UP	1	
8	61A-4389H-01	O-RING	1	
9	61A-43811-00	SCREW, CYLINDER END	1	
10	69J-4384H-00	SPRING	1	
11	69J-4382E-00	ADAPTOR 2	1	
12	6CE-4380P-00	PISTON SUB ASSY	1	
13	93505-32038	BALL	5	
14	61A-43861-00	O-RING	1	
15	61A-43871-00	RING, BACK UP	1	
16	61A-43861-00	O-RING	1	
17	6H1-43814-00	PISTON, FREE	1	
18	61A-43813-01	CYLINDER, TILT	1	
19	61A-43835-01	PIPE	1	
20	69J-4388J-00	PLUG 2	1	
21	69J-43833-00	PIPE	1	
22	93210-17239	O-RING	1	
23	69J-4388E-01	BOLT, SCREW	1	
24	90386-18M14	BUSH	2	
25	61A-43818-00	PIN, LOWER SHOCK MOUNT	1	
26	61A-43876-00	RING, SNAP	1	
27	6D8-43863-00	O-RING	1	

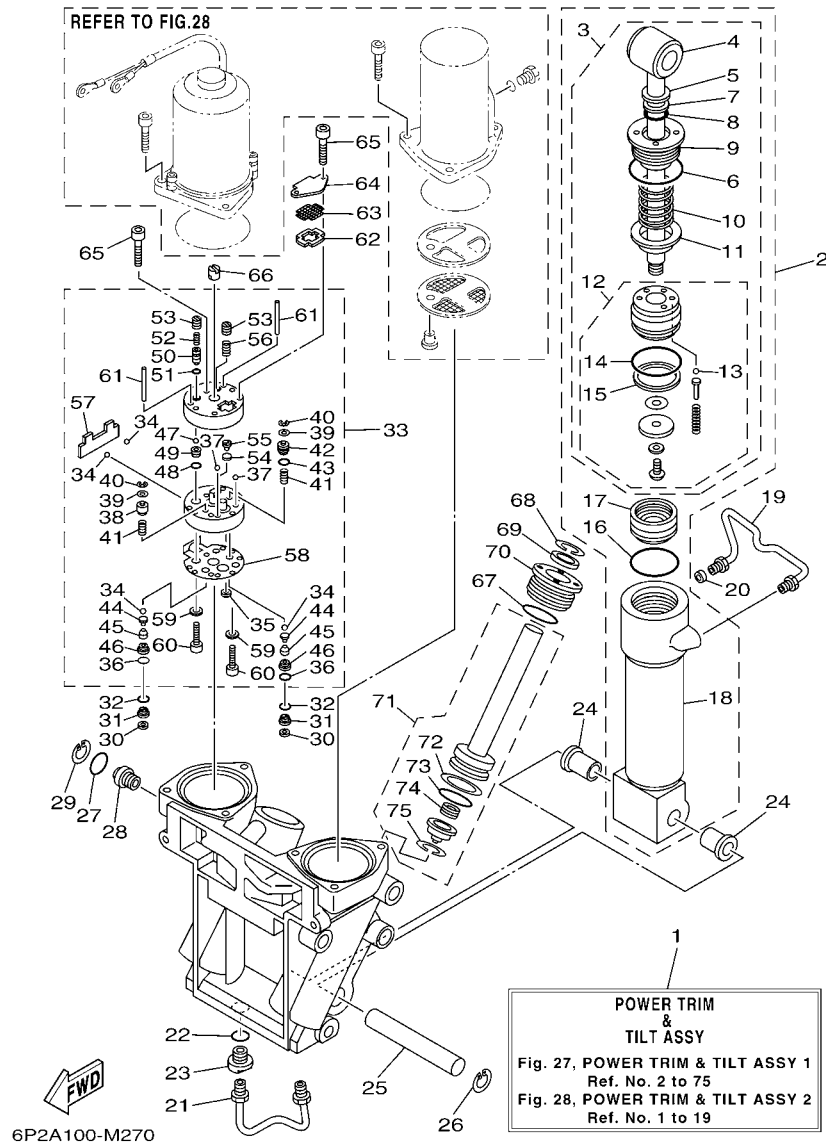


FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	69J-43845-00	SCREW, MANUAL RELEASE	1	
29	6H1-43875-00	RING, SNAP	1	
30	69J-4381C-00	FILTER 3	2	
31	69J-43899-01	PLATE STOPPER	2	
32	69J-4389J-00	O-RING	2	
33	69J-43830-01	GEAR PUMP ASSY	1	
34	93505-32038	.BALL	4	
35	69J-4381C-00	.FILTER 3	1	
36	69J-4389J-00	.O-RING	2	
37	93503-16003	.BALL	2	
38	6CJ-4384M-00	.PISTON, SHUTTLE 2	1	
39	69A-4384F-00	.SEAL, MAIN VALVE	2	
40	99002-03600	.CLIP	2	
41	69J-43894-00	.SPRING, SHUTTLE RETURN	2	
42	6CJ-43841-00	.PISTON, SHUTTLE	1	
43	6H1-43883-00	.O-RING	1	
44	60V-4386A-00	.PIN, ABSORBER VALVE	2	
45	69J-43853-00	.SPRING, MAIN VALVE	2	
46	6CJ-43893-00	.WASHER	2	
47	93501-08001	.BALL	2	
48	93210-08391	.O-RING	1	
49	69J-43851-00	.SEAT, RELIEF VALVE	1	
50	6CJ-43844-00	.PIN, VALVE SUPPORT	1	
51	93210-064A5	.O-RING	1	
52	69J-43855-00	.SPRING, UP RELIEF	1	
53	6CJ-43843-00	.SCREW, VALVE LOCK	2	
54	6H1-4384G-11	.SEAL, RELIEF VALVE	1	

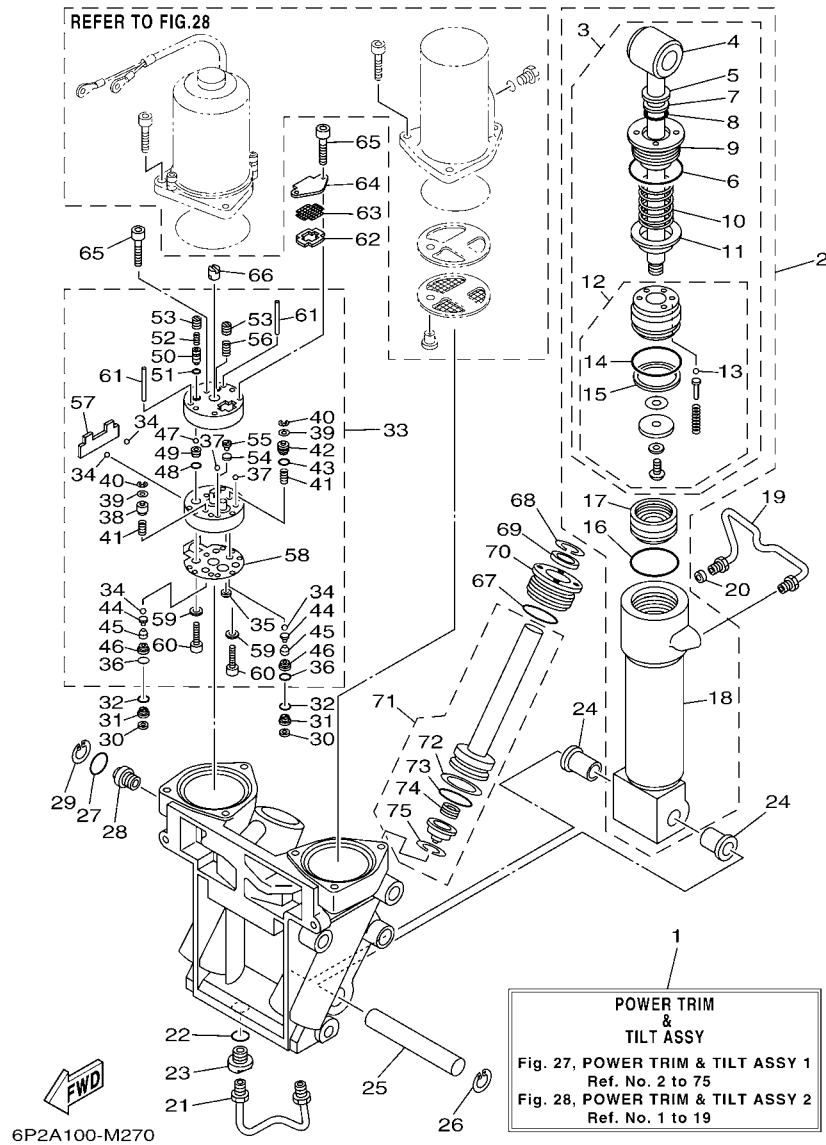


FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
55	6H1-43844-10	.PIN, VALVE SUPPORT	1	
56	6H1-43856-10	.SPRING, DOWN RELIEF	1	
57	69J-43854-00	.SPRING, MANUAL RELEASE	1	
58	69J-4384G-00	.SEAL, RELIEF VALVE	1	
59	CS3-4387G-00	.WASHER	2	
60	91318-05025	.BOLT	2	
61	93604-35236	.PIN, DOWEL	2	
62	69J-43871-00	RING, BACK UP	1	
63	69J-43816-00	FILTER 1	1	
64	69J-4381J-00	PLATE	1	
65	91318-05040	BOLT	3	
66	69J-43831-00	CONNECTOR, SHAFT	1	
67	61A-43861-00	O-RING	2	
68	6T4-43875-01	RING, SNAP	2	
69	61A-43822-00	SEAL, TRIM DUST	2	
70	61A-43821-01	SCREW, TRIM CYLINDER END	2	
71	69J-43820-01	TRIM PISTON SUB ASSY	2	
72	61A-43874-00	.RING, BACK UP	1	
73	61A-43864-00	.O-RING	1	
74	61A-4384H-10	.SPRING	1	
75	61A-43875-10	.RING, SNAP	1	

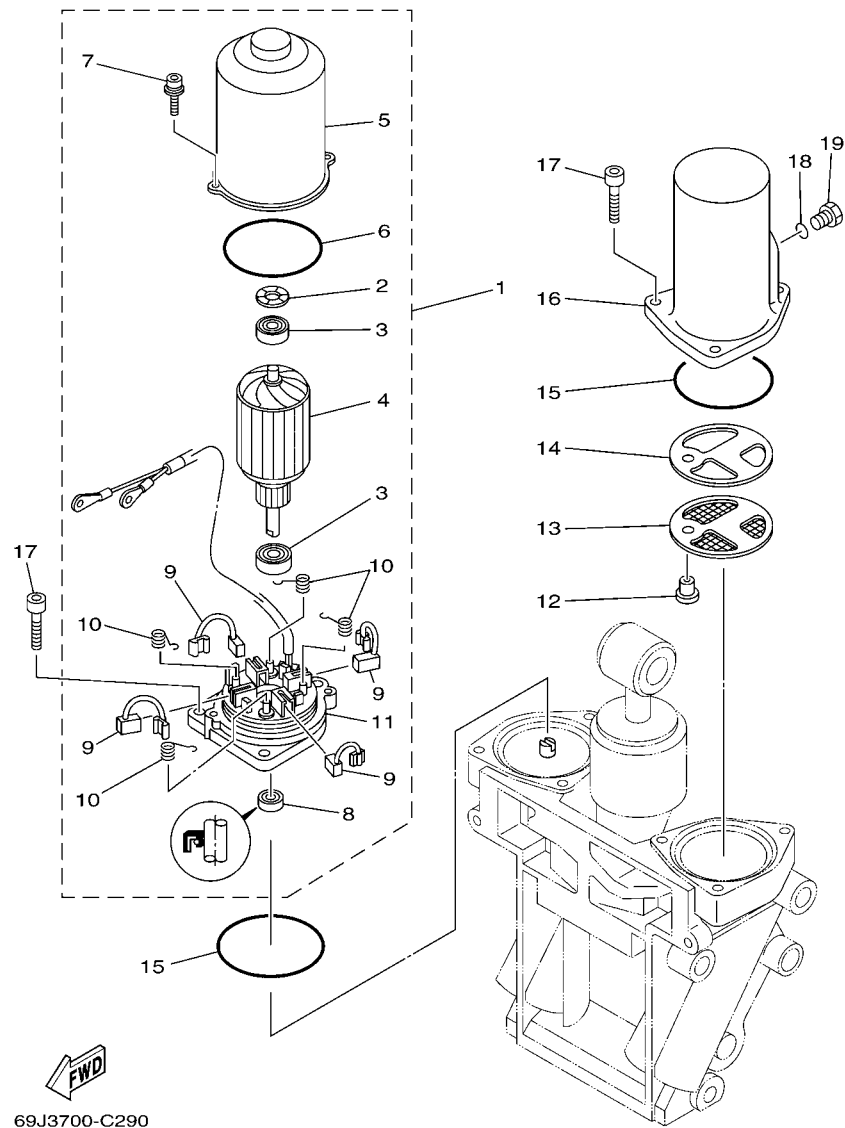
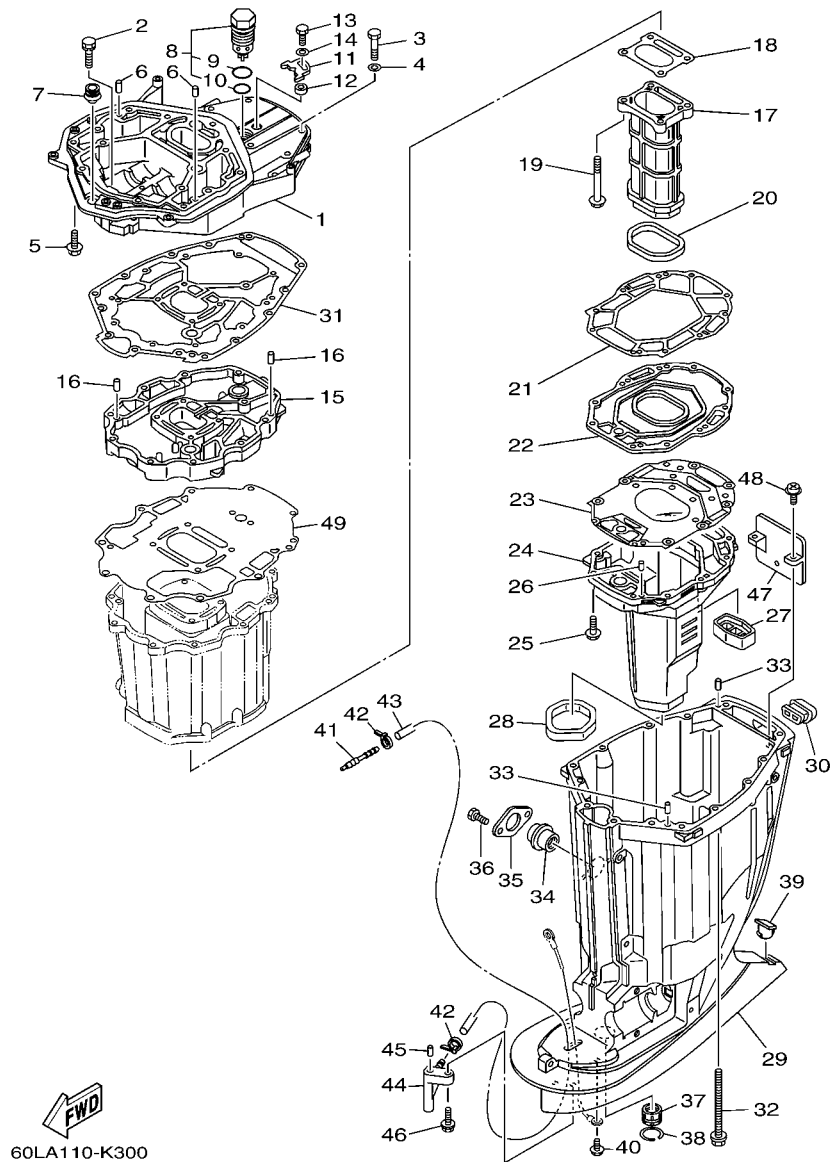


FIG. 28 POWER TRIM & TILT ASSY 2

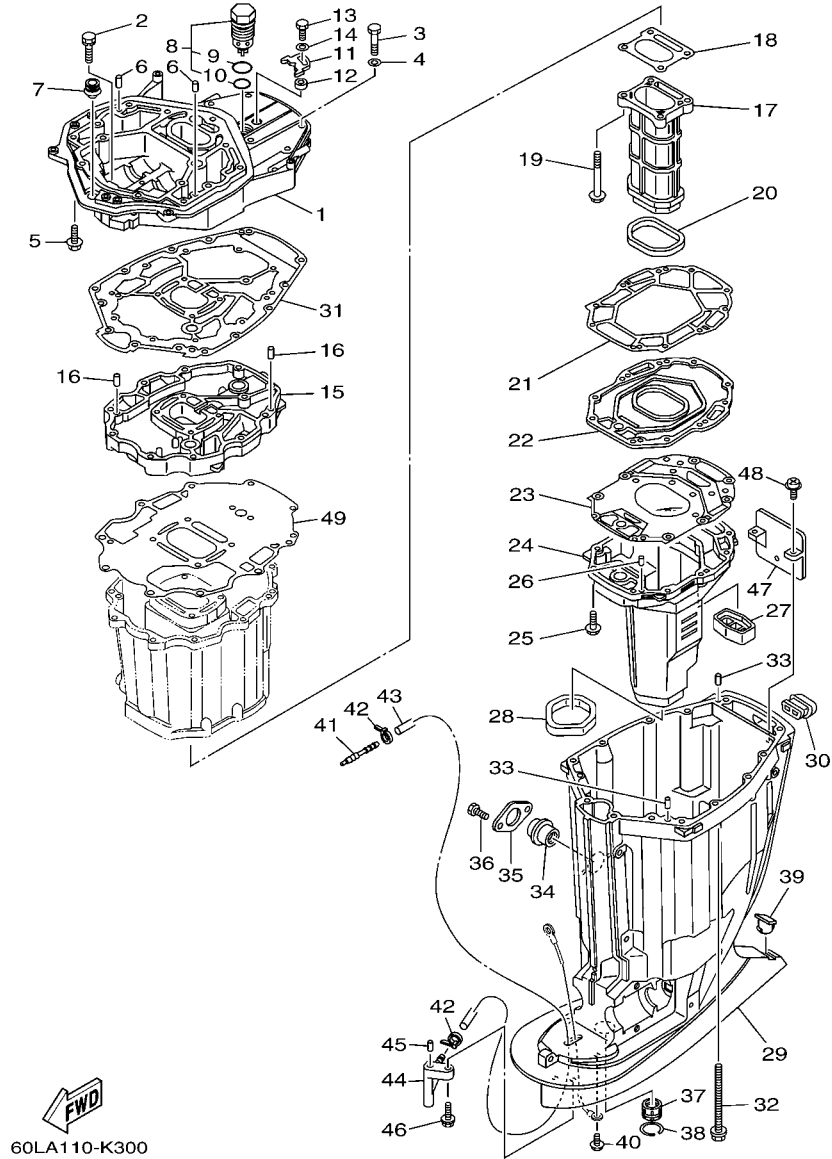
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-43880-01	MOTOR ASSY	1	
2	90206-14N50	.WASHER, WAVE	1	
3	93399-999T6	.BEARING	2	
4	69J-43805-00	.ARMATURE ASSY	1	
5	69J-43804-00	.STATOR ASSY	1	
6	69J-43861-00	.O-RING	1	
7	69J-43886-00	.BOLT	2	
8	69J-43882-00	.OIL SEAL	1	
9	69J-43891-00	.BRUSH 1	4	
10	69J-4386K-00	.SPRING, BRUSH	4	
11	69J-43881-01	.FRAME, END	1	
12	69J-4388H-00	PLUG	1	
13	69J-43817-00	FILTER 2	1	
14	69J-4388F-00	SPACER	1	
15	93210-66001	O-RING	2	
16	69J-43828-00	BODY, RESERVOIR	1	
17	69J-43888-00	BOLT, SOCKET	6	
18	93210-09165	O-RING	1	
19	6H1-43829-00	PLUG, RESERVOIR	1	



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FIG. 29 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-41137-10-CA	GUIDE, EXHAUST	1	
2	90119-08102	BOLT, WITH WASHER	2	
3	97075-10045	BOLT	7	
4	92995-10600	WASHER	7	
5	97575-10535	BOLT, WITH WASHER	7	
6	93608-16M16	PIN, DOWEL	2	
7	6E5-42724-00	GROMMET	1	
8	6AW-11371-10	PRESSURE CONTROL VALVE ASSY	1	
9	93210-347A1	.O-RING	1	
10	93210-28543	.O-RING	1	
11	69J-12233-00	PLATE, GUIDE STOPPER 1	1	
12	90387-06037	COLLAR	1	
13	97095-06020	BOLT	1	
14	92995-06600	WASHER	1	
15	69J-41131-11-CA	MANIFOLD, EXT. 1	1	
16	93608-16M16	PIN, DOWEL	2	
17	69J-41132-20-9S	MANIFOLD, EXHAUST	1	
18	6P2-41134-00	GASKET, EXHAUST MANIFOLD	1	
19	97575-08590	BOLT, WITH WASHER	4	
20	69J-41138-00	SEAL, EXT. 1	1	
21	69J-41135-A0	GASKET, EXHAUST MANIFOLD	1	
22	69J-45181-10-9S	PLATE	1	
23	6S1-41136-00	GASKET, EXHAUST MANIFOLD 4	1	
24	69J-14711-21-9S	MUFFLER 1	1	
25	97575-08535	BOLT, WITH WASHER	10	
26	93606-19M23	PIN, DOWEL	2	
27	69J-45127-00	SEAL	1	



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FIG. 29 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	69J-45123-00	GASKET, MUFFLER	1	
29	69J-45111-10-8D	CASING, UPPER	1	
30	69J-42769-00	SEAL, RUBBER	1	
31	69J-45113-20	GASKET, UPPER CASING	1	
32	90119-10007	BOLT, WITH WASHER	6	
33	93608-16M16	PIN, DOWEL	2	
34	69J-15316-00	DAMPER 1	1	
35	69J-45152-10	COVER, UPPER CASING 2	1	
36	97095-06012	BOLT	2	
37	69J-45318-01	BUSHING, DRIVE SHAFT	1	
38	93420-36M01	CIRCLIP	1	
39	61A-45155-00	CAP	1	
40	95895-06010	BOLT, FLANGE	1	
41	6E5-83558-00	END, NIPPLE	1	
42	90465-11M10	CLAMP	2	
43	90445-07010	HOSE (L1330)	1	X(25.3")
44	61A-45378-00	NIPPLE, HOSE	1	
45	93606-12019	PIN, DOWEL	1	
46	90119-06M17	BOLT, WITH WASHER	1	
47	69J-14624-01	COVER, EXHAUST	1	
48	97980-06216	SCREW, WITH WASHER	2	
49	69J-15312-01	GASKET, OIL PAN	1	

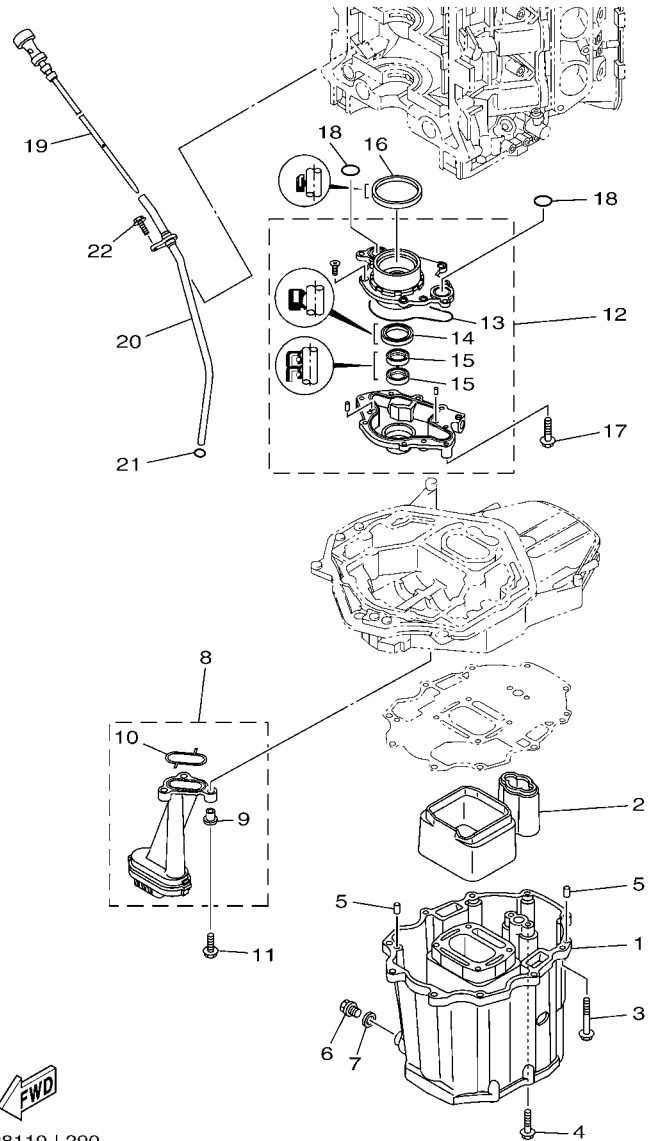


FIG. 30 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-15311-10-CA	OIL PAN	1	
2	69J-15761-00	SEAL, RUBBER 1	1	
3	97575-08560	BOLT, WITH WASHER	10	
4	97575-08535	BOLT, WITH WASHER	2	
5	93608-16M16	PIN, DOWEL	2	
6	90340-14M06	PLUG, STRAIGHT SCREW	1	
7	90430-14M09	GASKET	1	
8	69J-13411-00	STRAINER, OIL	1	
9	90387-06263	.COLLAR	3	
10	69J-13415-00	.SEAL, OIL STRAINER	1	
11	95812-06025	BOLT, FLANGE	3	
12	6P2-13300-00	OIL PUMP ASSY	1	
13	69J-13329-01	.GASKET, PUMP COVER	1	
14	6AW-13119-00	.OIL SEAL	1	
15	69J-13631-00	.OIL SEAL	2	
16	69J-11355-00	SEAL, CYLINDER 1	1	
17	97575-06540	BOLT, WITH WASHER	4	
18	93210-25552	O-RING	2	
19	6P2-15362-10	PLUG, OIL LEVEL	1	
20	6P2-15377-10	GUIDE, INLET	1	
21	93210-19MJ3	O-RING	1	
22	95895-06016	BOLT, FLANGE	1	

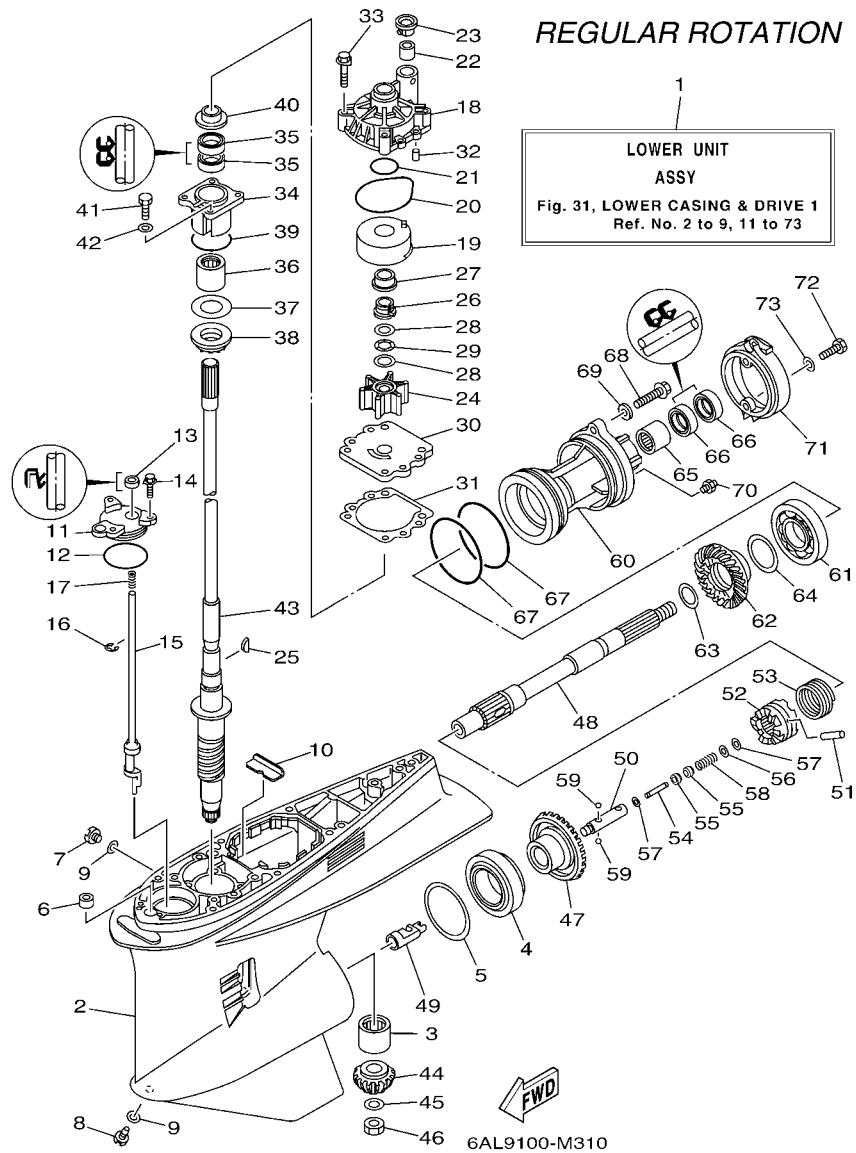


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-45300-23-8D	LOWER UNIT ASSY	1	X(25.3"),RH
2	61A-45301-10-8D	CASING, LOWER	1	
3	93311-83280	BEARING	1	
4	93332-000W1	BEARING	1	
5	61A-45567-00	SHIM (T:0.10MM)	1	UR
6	61A-45567-10	SHIM (T:0.12MM)	1	UR
7	61A-45567-20	SHIM (T:0.15MM)	1	UR
8	61A-45567-30	SHIM (T:0.18MM)	1	UR
9	61A-45567-40	SHIM (T:0.30MM)	1	UR
10	61A-45567-50	SHIM (T:0.40MM)	1	UR
11	61A-45567-60	SHIM (T:0.50MM)	1	UR
12	663-44366-00	DAMPER, WATER SEAL 2	1	
13	90340-08002	PLUG, STRAIGHT SCREW	1	
14	688-45341-10	PLUG, DRAIN	1	
15	90430-08020	GASKET	2	
16	61A-45376-00	GUIDE, SEAL DAMPER	1	
17	61A-45321-01	PLATE	1	
18	93210-64488	O-RING	1	
19	93106-09014	OIL SEAL	1	
20	90119-06M10	BOLT, WITH WASHER	3	
21	69J-44150-00	SHIFT CAM ASSY	1	
22	99001-08600	CIRCLIP	1	
23	90501-11M10	SPRING, COMPRESSION	1	
24	61A-44311-01	HOUSING, WATER PUMP	1	
25	61A-44322-02	INSERT, CARTRIDGE	1	
26	93210-86M38	O-RING	1	
27	93210-37160	O-RING	1	

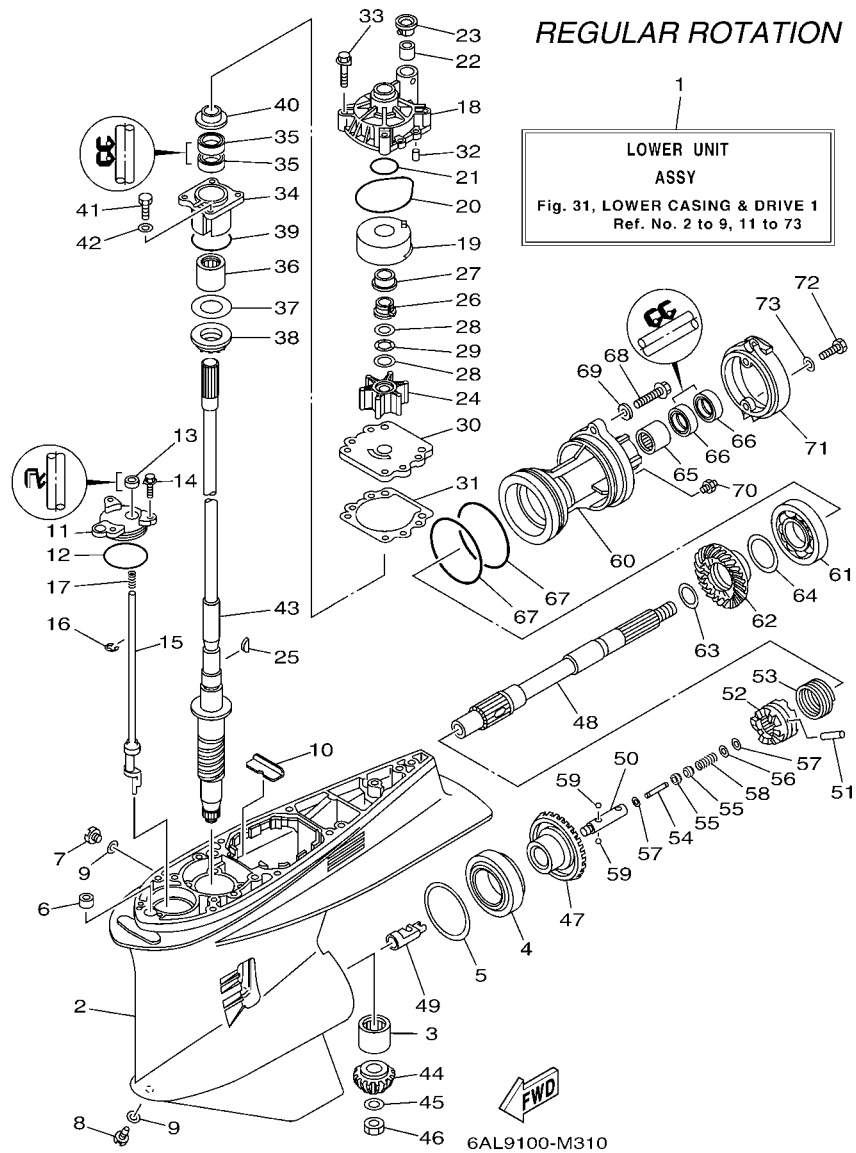


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
22	6E5-44365-00	DAMPER, WATER SEAL 1	1	
23	6E5-44312-00	COVER, WATER PUMP HOUSING	1	
24	6E5-44352-01	IMPELLER	1	
25	90280-04M05	KEY, WOODRUFF	1	
26	61A-45538-00	SPACER 1	1	
27	61A-45527-00	COLLAR, DRIVE SHAFT	1	
28	90201-22M01	WASHER, PLATE	2	
29	90206-22M19	WASHER, WAVE	1	
30	6G5-44323-01	OUTER PLATE, CARTRIDGE	1	
31	6E5-44315-A0	GASKET, WATER PUMP	1	
32	93606-12019	PIN, DOWEL	2	
33	90119-08M14	BOLT, WITH WASHER	4	
34	61A-45331-00-9S	HOUSING, BEARING	1	
35	93101-28M16	OIL SEAL	2	
36	93317-330U2	BEARING	1	
37	61A-45587-00	SHIM (T:0.10MM)	1	UR
	61A-45587-10	SHIM (T:0.12MM)	1	UR
	61A-45587-20	SHIM (T:0.15MM)	1	UR
	61A-45587-30	SHIM (T:0.18MM)	1	UR
	61A-45587-40	SHIM (T:0.30MM)	1	UR
	61A-45587-50	SHIM (T:0.40MM)	1	UR
	61A-45587-60	SHIM (T:0.50MM)	1	UR
38	93341-93020	BEARING	1	
39	93210-55M14	O-RING	1	
40	6E5-45344-00	COVER, OIL SEAL	1	
41	97095-08025	BOLT	4	
42	92995-08600	WASHER	4	

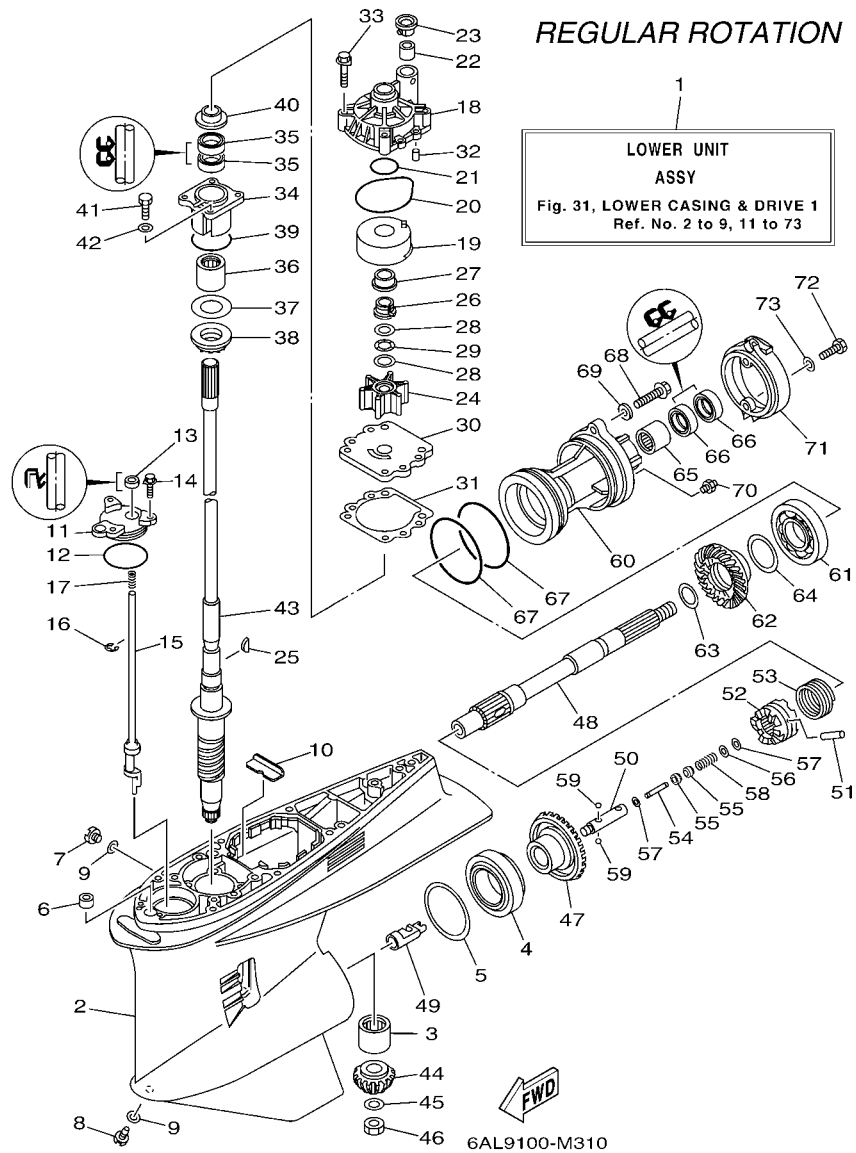


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
43	69J-45501-00	DRIVE SHAFT COMP.	1	X(25.3")
44	6P2-45551-02	PINION (15T)	1	
45	90201-16M00	WASHER, PLATE	1	
46	90170-16M19	NUT	1	
47	6P2-45560-01	GEAR 1 (30T)	1	
48	69J-45611-00	SHAFT, PROPELLER	1	
49	61A-45641-02	SHIFTER	1	
50	61A-45634-01	SLIDE, SHIFT	1	
51	61A-45632-00	PIN, CROSS	1	
52	69J-45631-00	CLUTCH, DOG	1	
53	61A-45633-00	RING, CROSS PIN	1	
54	6H1-45668-00	SHAFT, FREE 1	1	
55	61A-45635-00	PLUNGER, SHIFT	2	
56	90201-02M00	WASHER, PLATE	1	
57	90183-02M03	NUT, SPRING	2	
58	90501-10M77	SPRING, COMPRESSION	1	
59	93501-04011	BALL	2	
60	69J-45332-00	HOUSING, BEARING	1	
61	93306-210U0	BEARING	1	
62	6P2-45571-00	GEAR 2 (30T)	1	
63	90201-31M00	WASHER, PLATE	1	
64	61A-45577-00	SHIM (T:0.10MM)	1	UR
	61A-45577-10	SHIM (T:0.12MM)	1	UR
	61A-45577-20	SHIM (T:0.15MM)	1	UR
	61A-45577-30	SHIM (T:0.18MM)	1	UR
	61A-45577-40	SHIM (T:0.30MM)	1	UR
	61A-45577-50	SHIM (T:0.40MM)	1	UR

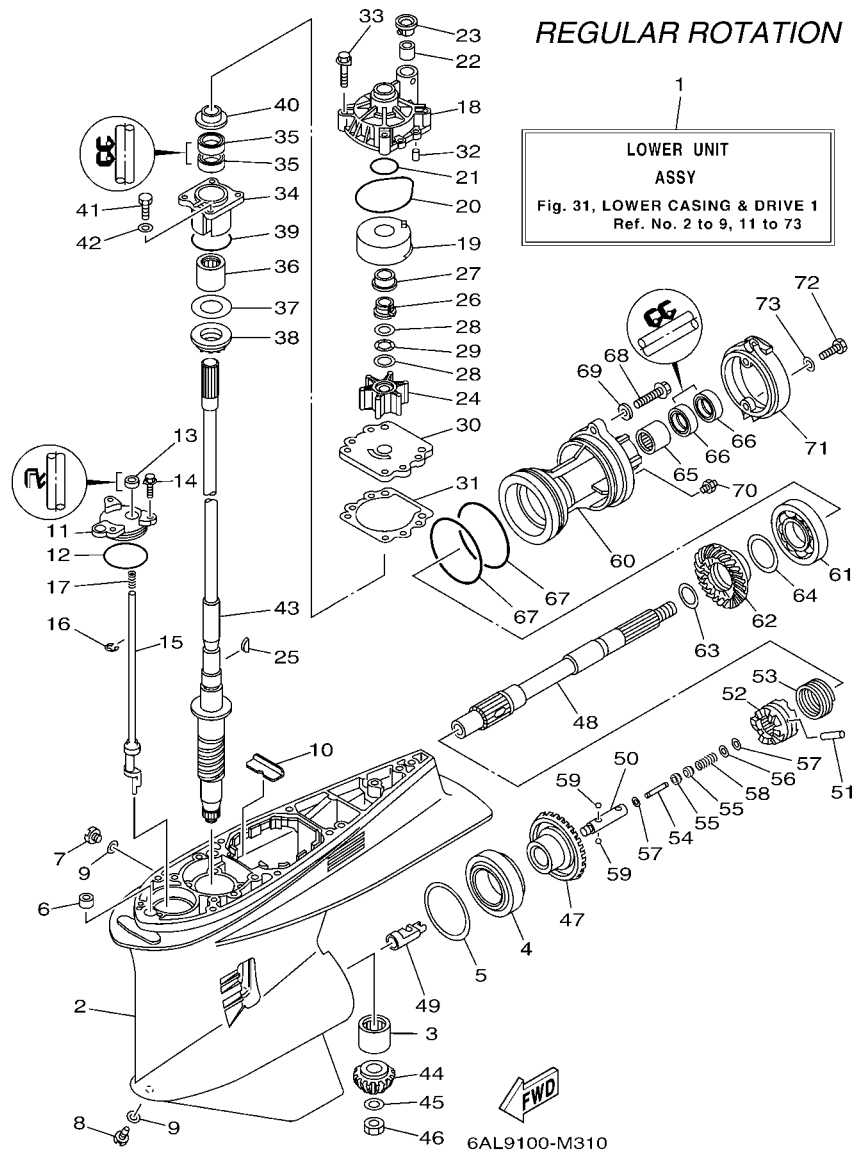
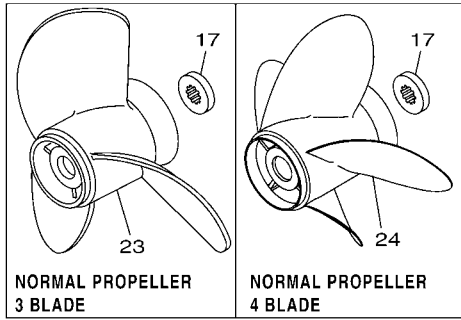


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
64	61A-45577-60	SHIM (T:0.50MM)	1	UR
65	93315-43061	BEARING	1	
66	93101-30M17	OIL SEAL	2	
67	93211-04384	O-RING	2	
68	90105-08049	BOLT, FLANGE	2	
69	90201-08023	WASHER, PLATE	2	
70	93700-09M00	NIPPLE, GREASE	1	
71	69J-45361-00-8D	CAP, LOWER CASING	1	
72	97095-08020	BOLT	2	
73	92995-08600	WASHER	2	



REGULAR ROTATION

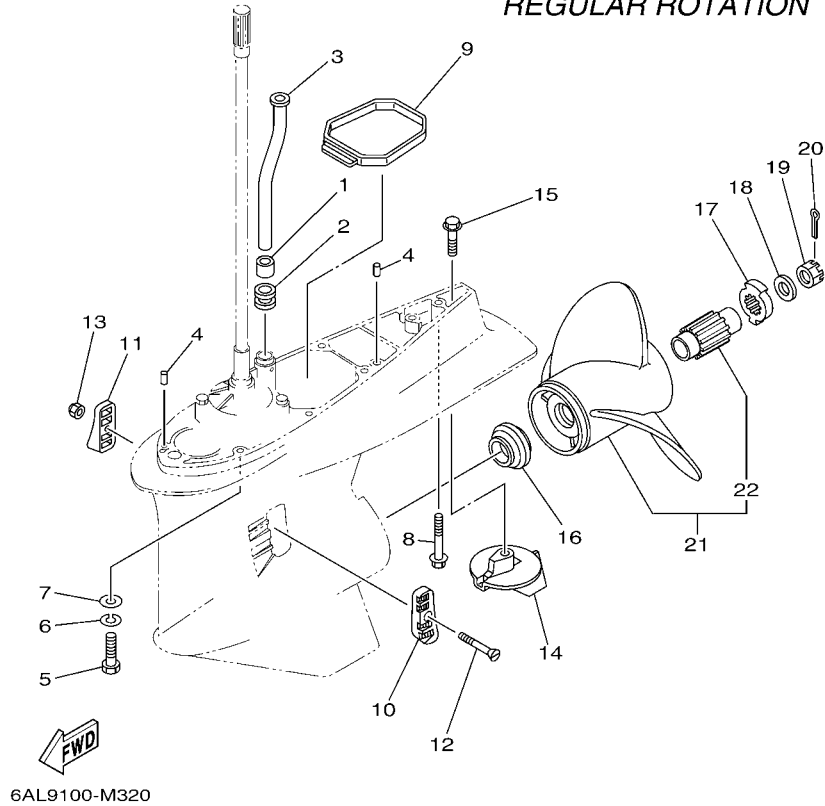
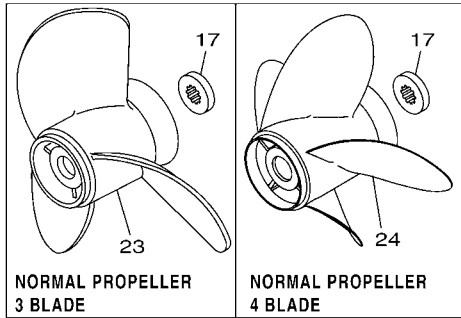
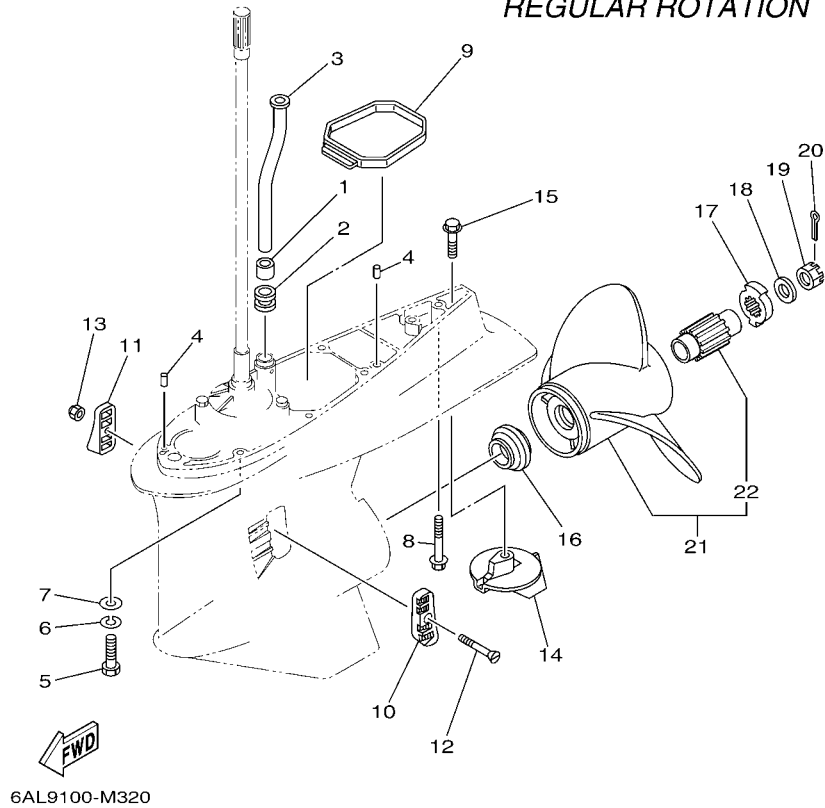


FIG. 32 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6E5-44365-00	DAMPER, WATER SEAL 1	1	
2	6E5-44366-00	DAMPER, WATER SEAL 2	1	
3	6S1-44361-01	TUBE, WATER 1	1	X(25.3")
4	93608-12M05	PIN, DOWEL	2	
5	97095-10045	BOLT	7	X(25.3")
6	92995-10100	WASHER	7	X(25.3")
7	92995-10600	WASHER	7	X(25.3")
8	90119-10MA2	BOLT, WITH WASHER	1	X(25.3")
9	69J-45375-00	DAMPER, SEAL	1	
10	61A-45214-11	COVER, WATER INLET 1	1	
11	61A-45215-11	COVER, WATER INLET 2	1	
12	90152-05003	SCREW, COUNTERSUNK	1	
13	90185-05002	NUT, NYLON	1	
14	61A-45371-00	TAB-TRIM	1	
15	90105-10M00	BOLT, FLANGE	1	
16	69J-45987-00	SPACER 1	1	
17	6CE-45997-00	SPACER 2	1	FOR SDS PROP.
	688-45997-01	SPACER 2	1	FOR NORMAL PROP.
18	92990-18200	WASHER	1	
19	90171-18M04	NUT, CASTLE	1	
20	91490-40030	PIN, COTTER	1	
21	6CE-45930-00	PROPELLER (3X15-3/4"X13"-T)	1	UR SDS PROP.
	6CE-45976-00	PROPELLER (3X15-3/4"X15"-T)	1	UR SDS PROP.
	6CE-45978-00	PROPELLER (3X15-1/2"X17"-T)	1	UR SDS PROP.
	6CE-45934-00	PROPELLER (3X15-1/4"X18"-T)	1	UR SDS PROP.
	6CE-45970-00	PROPELLER (3X15-1/4"X19"-T)	1	UR SDS PROP.
	6CE-45932-00	PROPELLER (3X15"X20"-T)	1	UR SDS PROP.



REGULAR ROTATION

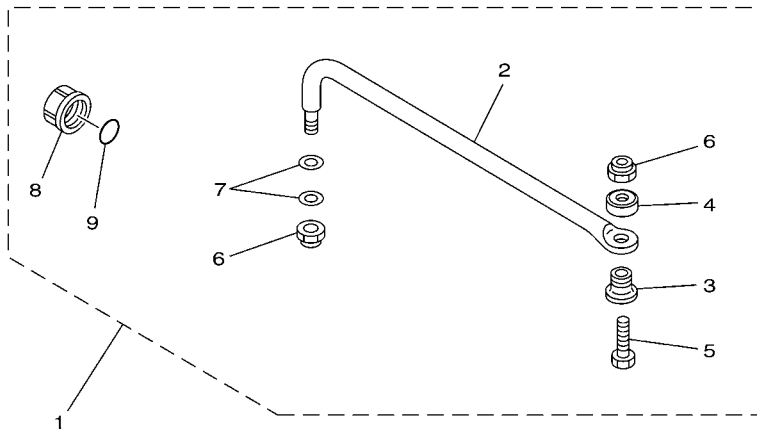


6AL9100-M320

FIG. 32 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
21	6CE-45972-00	PROPELLER (3X15"X21"-T)	1	UR SDS PROP.
	6CE-45974-00	PROPELLER (3X14-3/4"X23"-T)	1	UR SDS PROP.
22	6CE-45C81-00	.DAMPER RUBBER, PROPELLER 1	1	
23	6G5-45970-02	PROPELLER (3X15-1/4"X15"-M)	1	UR NORMAL 3 BLADE
	6G5-45972-02	PROPELLER (3X13-3/4"X21"-M)	1	UR NORMAL 3 BLADE
	6G5-45974-03	PROPELLER (3X13-3/4"X19"-M2)	1	UR NORMAL 3 BLADE
	6G5-45978-03	PROPELLER (3X13-3/4"X17"-M2)	1	UR NORMAL 3 BLADE
	61A-45972-00	PROPELLER (3X14-1/2"X21"-T)	1	UR NORMAL 3 BLADE
	61A-45974-00	PROPELLER (3X14-1/2"X19"-T)	1	UR NORMAL 3 BLADE
	61A-45978-00	PROPELLER (3X15"X17"-T)	1	UR NORMAL 3 BLADE
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M)	1	UR NORMAL 3 BLADE
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M)	1	UR NORMAL 3 BLADE
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M)	1	UR NORMAL 3 BLADE
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M)	1	UR NORMAL 3 BLADE
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M)	1	UR NORMAL 3 BLADE
24	6BR-45B70-00	PROPELLER (4X15"X21"-T)	1	UR NORMAL 4 BLADE
	6BR-45B72-00	PROPELLER (4X15"X22"-T)	1	UR NORMAL 4 BLADE
	6BR-45B74-00	PROPELLER (4X15"X23"-T)	1	UR NORMAL 4 BLADE

FIG. 33 STEERING GUIDE



67H0100-9290

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT	1	AP
2	6E5-61351-01	.ROD, STEERING LINK	1	
3	90387-10M61	.COLLAR	1	
4	90560-12M01	.SPACER	1	
5	6E5-61355-00	.BOLT	1	
6	90185-09M01	.NUT, SELF-LOCKING	2	
7	90201-10M20	.WASHER, PLATE	2	
8	6E5-43145-01	.CAP, CLAMP BRACKET	1	
9	93210-16275	.O-RING	1	

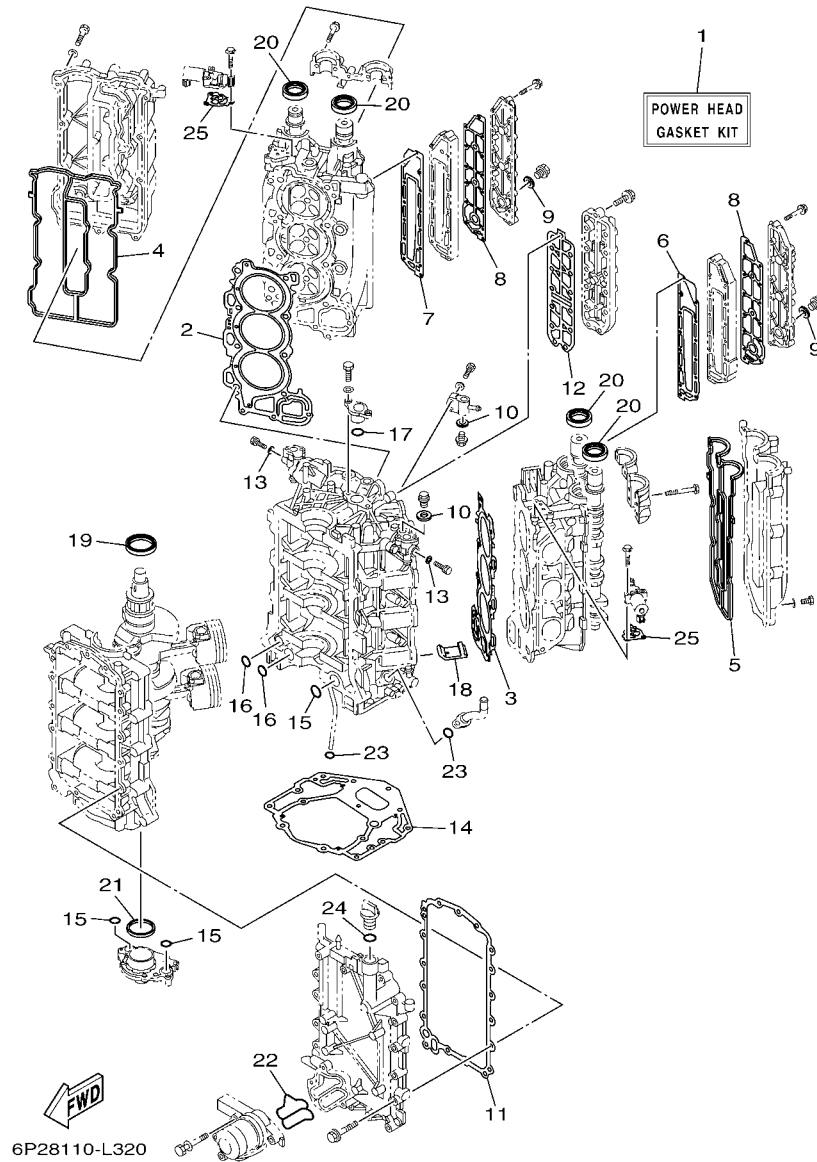


FIG. 34 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6P2-W0001-02	POWER HEAD GASKET KIT	1	
2	6P2-11181-00	.GASKET, CYLINDER HEAD 1	1	
3	6P2-11182-00	.GASKET, CYLINDER HEAD 2	1	
4	6P2-11193-00	.GASKET, HEAD COVER 1	1	
5	6P2-11194-00	.GASKET, HEAD COVER 2	1	
6	6P2-41112-00	.GASKET, EXHAUST INNER COVER	1	
7	6P2-41122-00	.GASKET, EXHAUST INNER COVER	1	
8	6P2-41114-00	.GASKET, EXHAUST OUTER COVER	2	
9	90430-18130	.GASKET	2	
10	90430-14115	.GASKET	2	
11	69J-15451-00	.GASKET, CRANKCASE COVER 1	1	
12	6P2-1131B-00	.GASKET, COVER	1	
13	90430-05002	.GASKET	2	
14	69J-11351-11	.GASKET, CYLINDER	1	
15	93210-25552	.O-RING	3	
16	93210-19MJ1	.O-RING	2	
17	93210-25647	.O-RING	1	
18	69J-14664-00	.GROMMET, WATER SHUT	2	
19	93102-63004	.OIL SEAL	1	
20	93102-38008	.OIL SEAL	4	
21	69J-11355-00	.SEAL, CYLINDER 1	1	
22	6P2-13477-00	.GASKET	1	
23	93210-19MJ3	.O-RING	2	
24	93210-24M79	.O-RING	1	
25	6CB-1242F-00	.GASKET, FILTER	2	

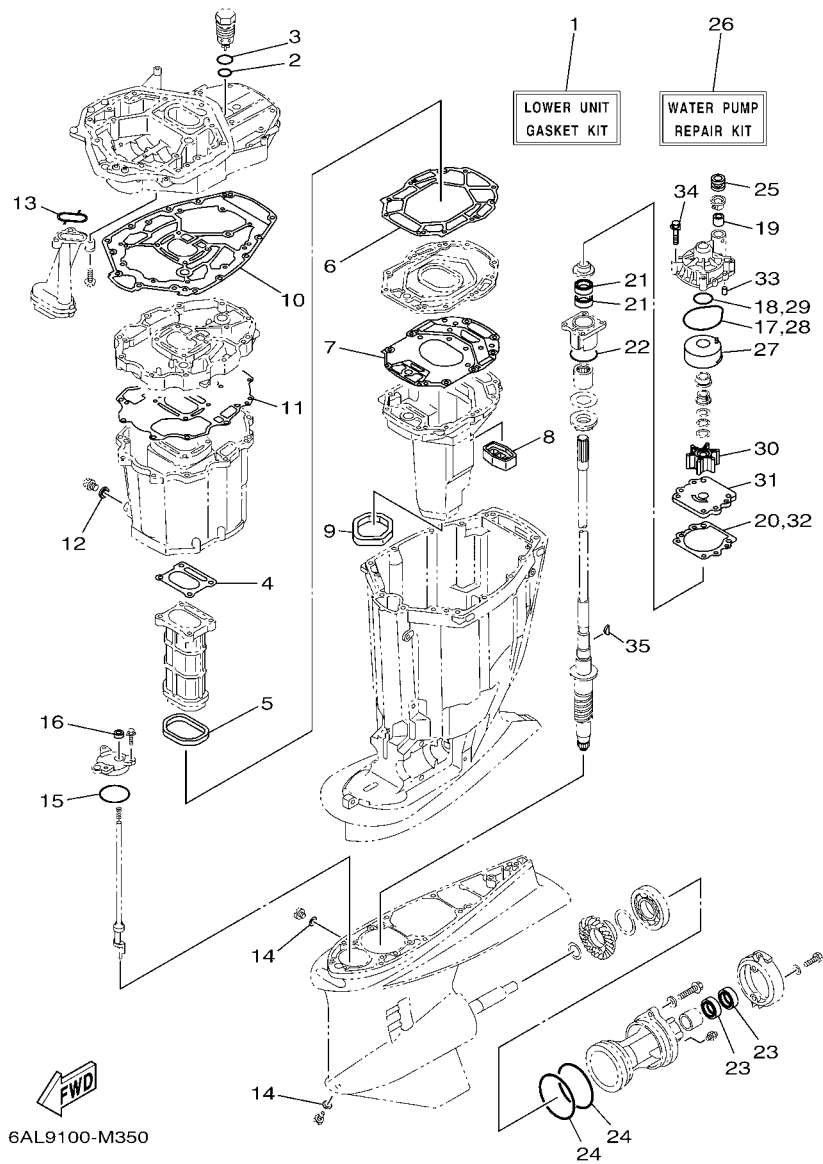


FIG. 35 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69J-W0001-22	LOWER UNIT GASKET KIT	1	
2	93210-28543	.O-RING	1	
3	93210-347A1	.O-RING	1	
4	6P2-41134-00	.GASKET, EXHAUST MANIFOLD	1	
5	69J-41138-00	.SEAL, EXT. 1	1	
6	69J-41135-A0	.GASKET, EXHAUST MANIFOLD	1	
7	6S1-41136-00	.GASKET, EXHAUST MANIFOLD 4	1	
8	69J-45127-00	.SEAL	1	
9	69J-45123-00	.GASKET, MUFFLER	1	
10	69J-45113-20	.GASKET, UPPER CASING	1	
11	69J-15312-01	.GASKET, OIL PAN	1	
12	90430-14M09	.GASKET	1	
13	69J-13415-00	.SEAL, OIL STRAINER	1	
14	90430-08020	.GASKET	2	
15	93210-64488	.O-RING	1	
16	93106-09014	.OIL SEAL	1	
17	93210-86M38	.O-RING	1	
18	93210-37160	.O-RING	1	
19	6E5-44365-00	.DAMPER, WATER SEAL 1	1	
20	6E5-44315-A0	.GASKET, WATER PUMP	1	
21	93101-28M16	.OIL SEAL	2	
22	93210-55M14	.O-RING	1	
23	93101-30M17	.OIL SEAL	2	
24	93211-04384	.O-RING	2	
25	6E5-44366-00	.DAMPER, WATER SEAL 2	1	
26	61A-W0078-A3	WATER PUMP REPAIR KIT	1	
27	61A-44322-02	.INSERT, CARTRIDGE	1	

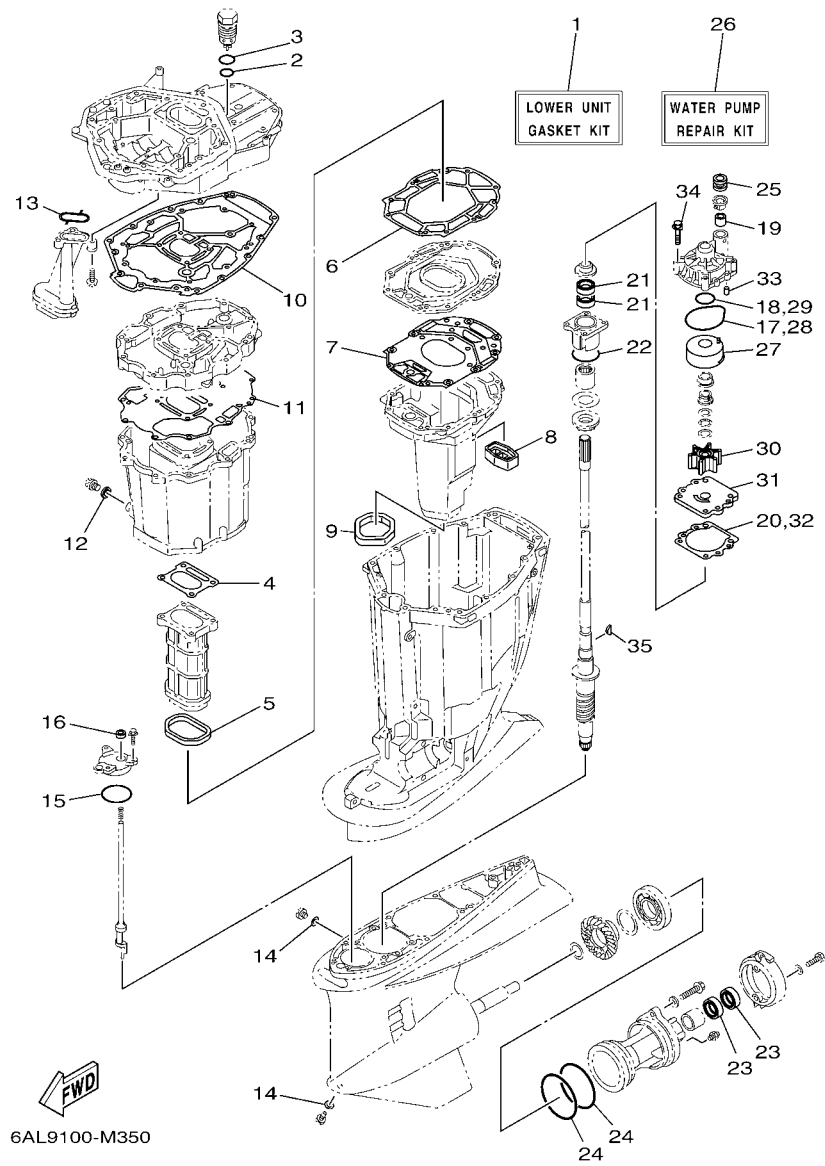


FIG. 35 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	93210-86M38	.O-RING	1	
29	93210-37160	.O-RING	1	
30	6E5-44352-01	.IMPELLER	1	
31	6G5-44323-01	.OUTER PLATE, CARTRIDGE	1	
32	6E5-44315-A0	.GASKET, WATER PUMP	1	
33	93606-12019	.PIN, DOWEL	2	
34	90119-08M14	.BOLT, WITH WASHER	4	
35	90280-04M05	.KEY, WOODRUFF	1	

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6P2-11110-10-9S	5 - 2	6P2-11416-20	4 - 4	6P2-12491-00	19 - 7	6CB-13593-00	13 - 23	6CB-1447B-00	13 - 29	6AW-24300-10	14 - 11
69J-11119-00	3 - 13	6P2-11417-00	4 - 5	68T-12572-00	23 - 13	6P2-13594-00	8 - 4	6P2-14496-00	10 - 9	6H4-24311-00	6 - 27
6P2-11119-00	6 - 16	6P2-11417-10	4 - 5	6R3-12581-00	23 - 14	6P2-13595-00	11 - 4	6CB-14546-00	13 - 28	6P2-24313-40	15 - 18
6P2-1111E-00	6 - 17	6P2-11417-20	4 - 5	6R3-12582-00	23 - 15	69J-13631-00	30 - 15	6CB-14564-00	13 - 9	6P2-24314-10	15 - 2
6P2-11120-10-9S	5 - 10	6P2-11426-01	4 - 6	6R3-12583-00	23 - 16	6P2-13641-00	8 - 13	63P-14567-00	13 - 21	61A-24316-00	9 - 20
6S5-11133-10	5 - 3	69J-11426-11	4 - 6	6P2-12615-00	7 - 22	6P2-13642-00	8 - 16	69J-14624-01	29 - 47	6AW-24317-20	14 - 5
	5 - 11	69J-11426-21	4 - 6	6P2-12623-00	7 - 19	6P2-13645-00	8 - 14	69J-14664-00	3 - 53	6AW-24323-20	14 - 3
6P2-11135-00	5 - 35	69J-11427-00	4 - 7	6P2-12645-20	7 - 18		8 - 17		34 - 18	6AW-24324-20	14 - 4
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6P2-11182-00	5 - 27	6P2-11590-01	7 - 25	6CB-13016-00	1 - 10	6P2-13711-00	10 - 3	6P2-1475A-10	11 - 5	6P2-24376-00	11 - 20
	34 - 3	63P-11603-01	4 - 12		13 - 5	69J-13716-00	13 - 22	6P2-1475E-00	11 - 6	6R3-24377-10	15 - 4
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6P2-11192-00-9S	5 - 43	6P2-11631-10-93	4 - 11	6AW-13132-00	13 - 26	6P2-13751-01	10 - 2	6P2-1475G-00	11 - 9		9 - 22
6P2-11193-00	5 - 38	63P-11633-10	4 - 13	6P2-13160-10	12 - 1	6P2-13758-00	11 - 14	68V-1475H-00	13 - 13		9 - 23
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6P2-1131B-00	3 - 18	6P2-11656-10	4 - 10	69J-13411-00	30 - 8	6P2-13907-20	13 - 24	6P2-15142-00	5 - 41	6E5-24378-00	14 - 8
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	1 - 15	6P2-12121-10	7 - 2	69J-13440-01	1 - 4	6C5-1410B-00	12 - 4		35 - 11	6P2-24422-10	8 - 6
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6P2-11325-00	1 - 7	6P2-12182-10	7 - 15	6P2-13477-00	3 - 57	6P2-14149-00	14 - 2	6P2-15373-01	8 - 19	6CB-24460-00	13 - 4
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	3 - 24	6P3-1240H-00-9S	3 - 27	6P2-13533-00	11 - 2	6P2-14180-31	13 - 1	69J-15451-00	3 - 9	6AW-24491-10	13 - 32
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67F-11328-00	5 - 18	6CB-1242F-00	6 - 22	6P2-13548-10	11 - 19	68V-14216-00	13 - 12	69J-15761-00	30 - 2	6P3-24519-00	15 - 10
69J-11351-11	3 - 46		34 - 25	6P2-13556-00	10 - 4	6CB-14216-00	13 - 6	6P2-2134X-00	10 - 14	6P3-24560-03	15 - 6
	34 - 14	6P2-1243A-00	3 - 36	6P2-13557-00	10 - 5	6CB-14239-00	13 - 17	6E5-21744-00	9 - 7	6P3-24562-03	15 - 8
69J-11355-00	30 - 16	6P2-1243E-00	3 - 37	6P2-13564-00	8 - 3	6P2-14255-00	10 - 12		11 - 16	6P3-24563-01	1 - 13
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6P2-11416-10	4 - 4	6P2-1248E-00	9 - 18	6P2-13588-00	10 - 7	6P2-14440-00	8 - 21	6P2-24300-00	14 - 12	67F-2812A-00	19 - 40

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69J-41111-01-9S	6 - 1	6H1-42726-21	22 - 13	61A-43818-00	27 - 25	CS3-4387G-00	27 - 59	69J-44532-00	26 - 26	6P2-45571-00	31 - 62
6P2-41112-00	6 - 5	61A-42727-00	22 - 15	69J-4381C-00	27 - 30	69J-43880-01	28 - 1	69J-44533-00	26 - 30	61A-45577-00	31 - 64
	34 - 6	6P2-42738-00-8D	22 - 2		27 - 35	69J-43881-01	28 - 11	68F-44533-01	3 - 43	61A-45577-10	31 - 64
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