

PARTS CATALOGUE

F200DET Y12 (6CD4)

F225DET Y12 (6CC4)

F250CET Y12 (6CB4)

1L6CD-700EA

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2013/4/8

NEWS NO.	DATE	COMMENT
PE0-OM-120041	Jun.,22,2012	MOD:FIG.31 UPPER CASING LIST/ILLUSTRATION REVISION
PE0-OM-120050	Aug.,29,2012	MOD:FIG.13,20 LIST/ILLUSTRATION REVISION
PE0-OM-130001	Feb.,5,2013	MOD:FIG.27 BRACKET 1 LIST/ILLUSTRATION REVISION
PE0-OM-130003	Mar.,17,2013	MOD:FIG.29 POWER TRIM & TILT ASSY 1 LIST/ILLUSTRATION REVISION

F200DET
F225DET/F250CET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

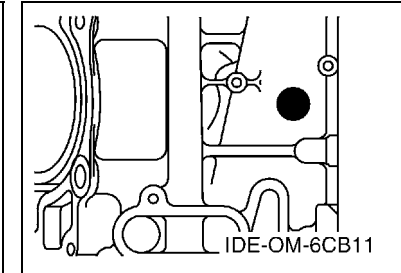
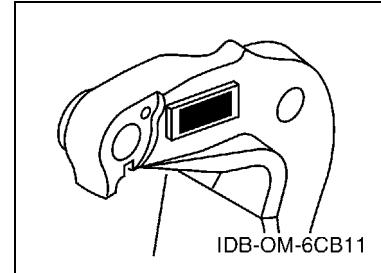
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F200D	6CD-1001334	F225D	6CC-1001340
F250C	6CB-1003850		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
SBL	SHINY BLACK	00NA

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6CB4	F250CET
2	6CC4	F225DET
3	6CD4	F200DET

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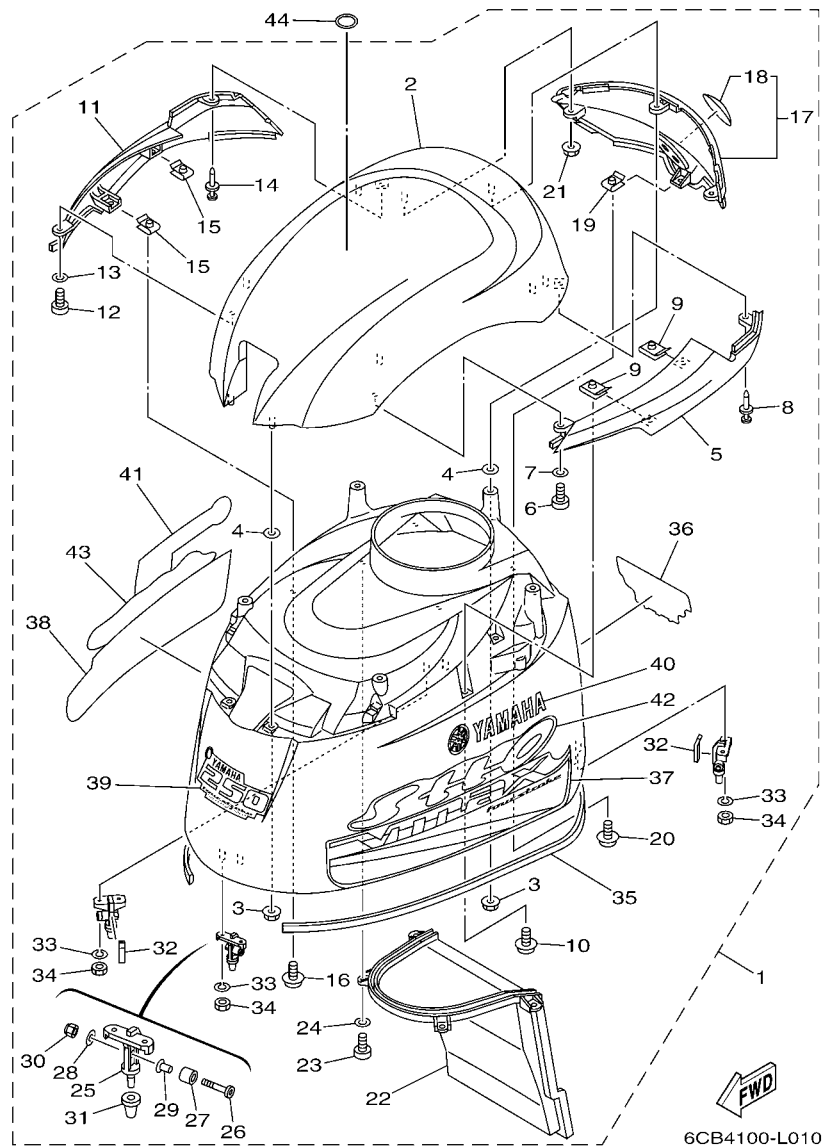


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-42610-00	TOP COWLING ASSY	1			
	6CC-42610-00	TOP COWLING ASSY		1		
	6CD-42610-00	TOP COWLING ASSY			1	
2	6CB-42613-00-NA	.MOLDING, AIR DUCT	1	1	1	
3	90179-06029	.NUT	7	7	7	
4	6CB-42545-00	.WASHER, PLAIN	7	7	7	
5	6CB-42626-00-NA	.LOUVER, 1	1	1	1	
6	97780-60616	.SCREW, TAPPING	1	1	1	
7	92990-06200	.WASHER, PLAIN	1	1	1	
8	90269-05005	.RIVET	1	1	1	
9	90183-051A5	.NUT, SPRING	2	2	2	
10	97980-05214	.SCREW, WITH WASHER	2	2	2	
11	6CB-42636-00-NA	.LOUVER 2	1	1	1	
12	97780-60616	.SCREW, TAPPING	1	1	1	
13	92990-06200	.WASHER, PLAIN	1	1	1	
14	90269-05005	.RIVET	1	1	1	
15	90183-051A5	.NUT, SPRING	2	2	2	
16	97980-05214	.SCREW, WITH WASHER	2	2	2	
17	6CB-Y426J-00	.REAR PANEL ASSY	1	1	1	
18	6AW-42697-10	..TUNING FORK MARK	1	1	1	
19	90183-051A5	.NUT, SPRING	1	1	1	
20	97980-05214	.SCREW, WITH WASHER	1	1	1	
21	90179-06029	.NUT	2	2	2	
22	6CB-42635-00	.DUCT, WATER SEPARATOR	1	1	1	
23	97780-60616	.SCREW, TAPPING	4	4	4	
24	92990-06200	.WASHER, PLAIN	4	4	4	
25	6CB-42647-00	.HOLDER, CLAMP BAND	3	3	3	

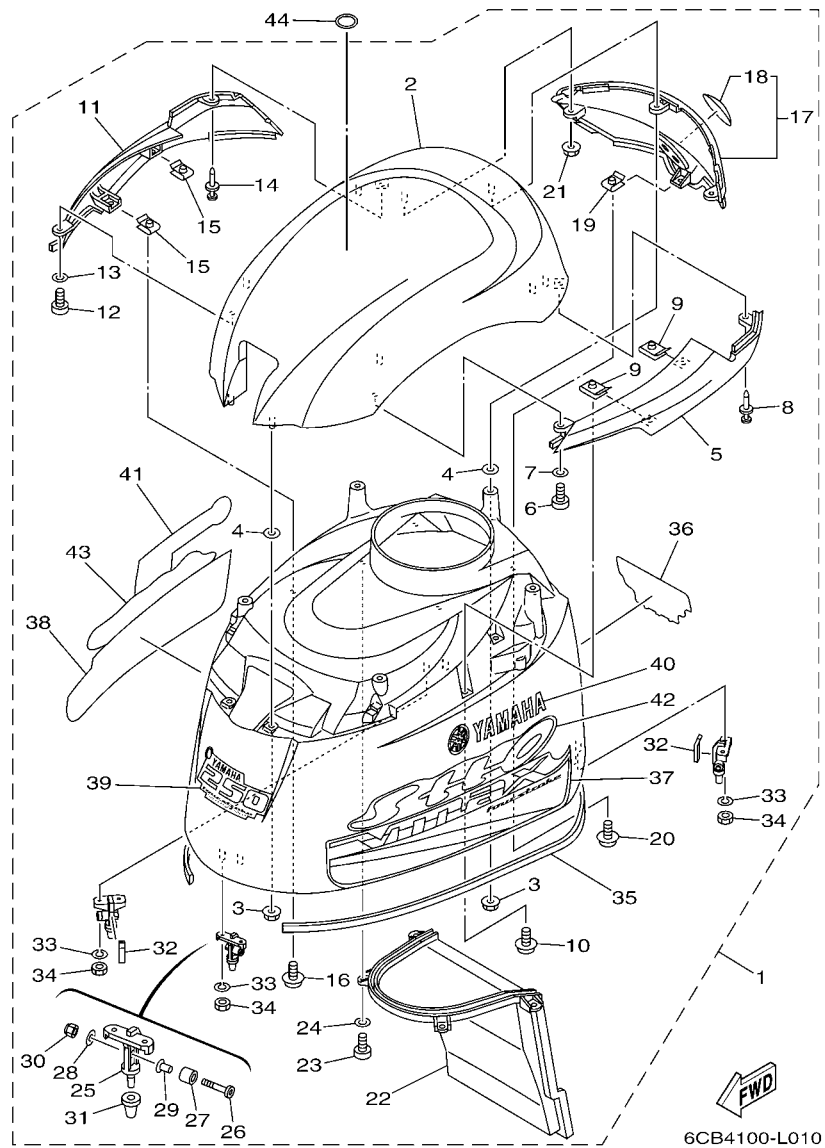


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
26	90111-08078	.BOLT,HEX. SOCKET BUTTON	3	3	3	
27	90387-10094	.COLLAR	3	3	3	
28	92990-08600	.WASHER, PLATE	3	3	3	
29	90387-08M45	.COLLAR	3	3	3	
30	95780-08300	.NUT, FLANGE	3	3	3	
31	6AW-42663-00	.DAMPER	3	3	3	
32	6CB-42134-00	.COVER	2	2	2	
33	92990-06100	.WASHER, SPRING	6	6	6	
34	95380-06600	.NUT, HEXAGON	6	6	6	
35	6CB-42628-00	.SEAL	1	1	1	
36	6CB-42678-00	.GRAPHIC, REAR	1			
	6CC-42678-00	.GRAPHIC, REAR		1		
	6CD-42678-00	.GRAPHIC, REAR			1	
37	6CB-42675-00	.GRAPHIC, SIDE 1	1	1	1	
38	6CB-42676-00	.GRAPHIC, SIDE 2	1	1	1	
39	6CB-42677-00	.GRAPHIC, FRONT	1			
	6CC-42677-00	.GRAPHIC, FRONT		1		
	6CD-42677-00	.GRAPHIC, FRONT			1	
40	6CB-42681-00	.MARK, COWLING	1	1	1	
41	6CB-42682-00	.MARK, COWLING	1	1	1	
42	6CB-42683-00	.MARK, COWLING	1	1	1	
43	6CB-42684-00	.MARK, COWLING	1	1	1	
44	67F-13434-20	LABEL, CAUTION	1	1	1	

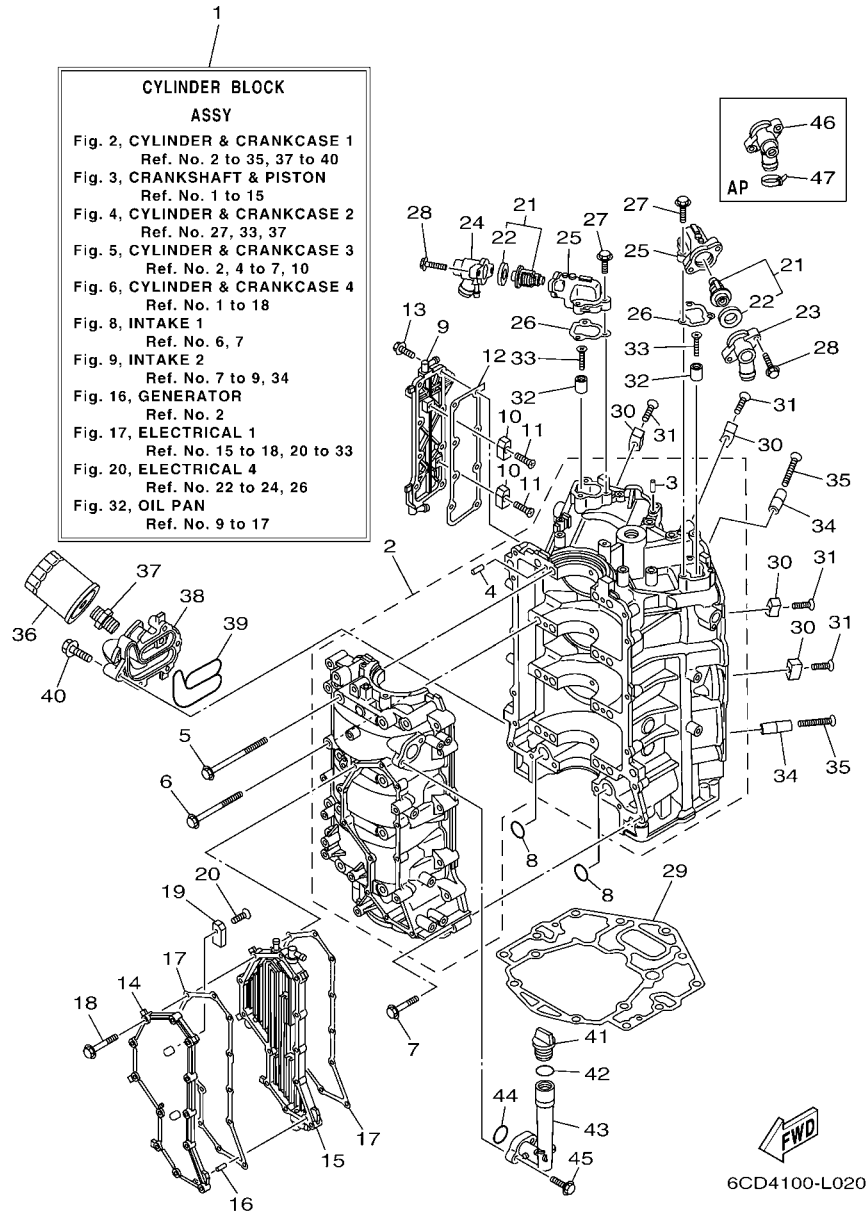


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-W009B-05	CYLINDER BLOCK ASSY	1	1	1	
2	6CB-15100-10	CRANKCASE ASSY	1	1	1	
3	93606-12019	.PIN, DOWEL	3	3	3	
4	93606-12019	.PIN, DOWEL	8	8	8	
5	6CB-15187-00	BOLT	8	8	8	
6	6CB-15481-00	BOLT 1	8	8	8	
7	90105-08175	BOLT, FLANGE	16	16	16	
8	93210-26658	O-RING	2	2	2	
9	6CB-1131C-00	COVER, JOINT	1	1	1	
10	63P-11325-01	ANODE	2	2	2	
11	90151-06M02	SCREW, COUNTERSUNK	2	2	2	
12	6CB-1131B-00	GASKET, COVER	1	1	1	
13	90105-06M07	BOLT, FLANGE	8	8	8	
14	6CB-15411-00	COVER, CRANKCASE 1	1	1	1	
15	6CB-15421-10	COVER, CRANKCASE 2	1	1	1	
16	91690-40010	PIN, SPRING	1	1	1	
17	6CB-15451-00	GASKET, CRANKCASE COVER 1	2	2	2	
18	90105-06151	BOLT, FLANGE	12	12	12	
19	63P-11325-01	ANODE	2	2	2	
20	90151-06M02	SCREW, COUNTERSUNK	2	2	2	
21	6CB-12411-10	THERMOSTAT	2	2	2	
22	67F-12412-00	.SEAL, THERMOSTAT	1	1	1	
23	6CB-12413-20	COVER, THERMOSTAT	1	1	1	
24	6CB-12413-11	COVER, THERMOSTAT	1	1	1	
25	6CB-12422-10-9S	COVER, HOUSING	2	2	2	
26	6CB-12427-10	GASKET, HOUSING COVER 1	2	2	2	
27	95027-06025	BOLT, FLANGE	6	6	6	

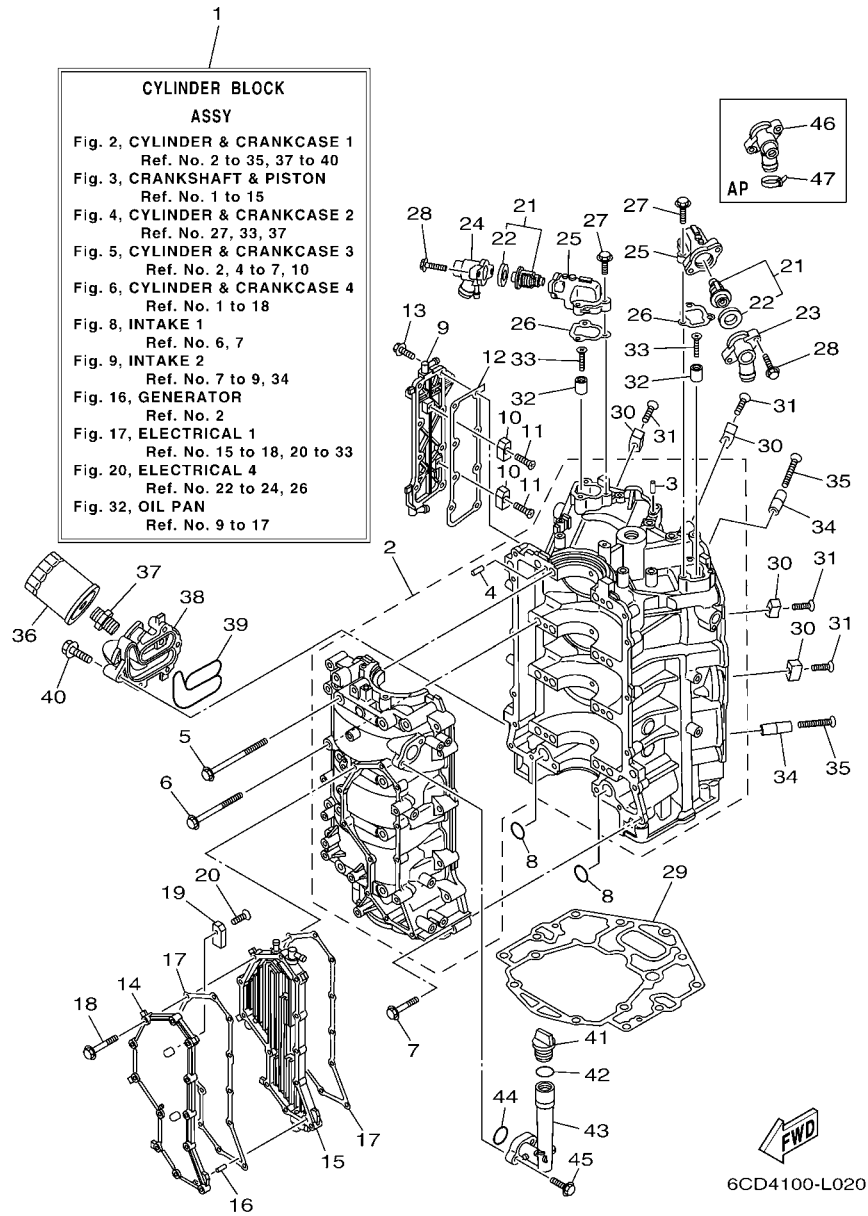
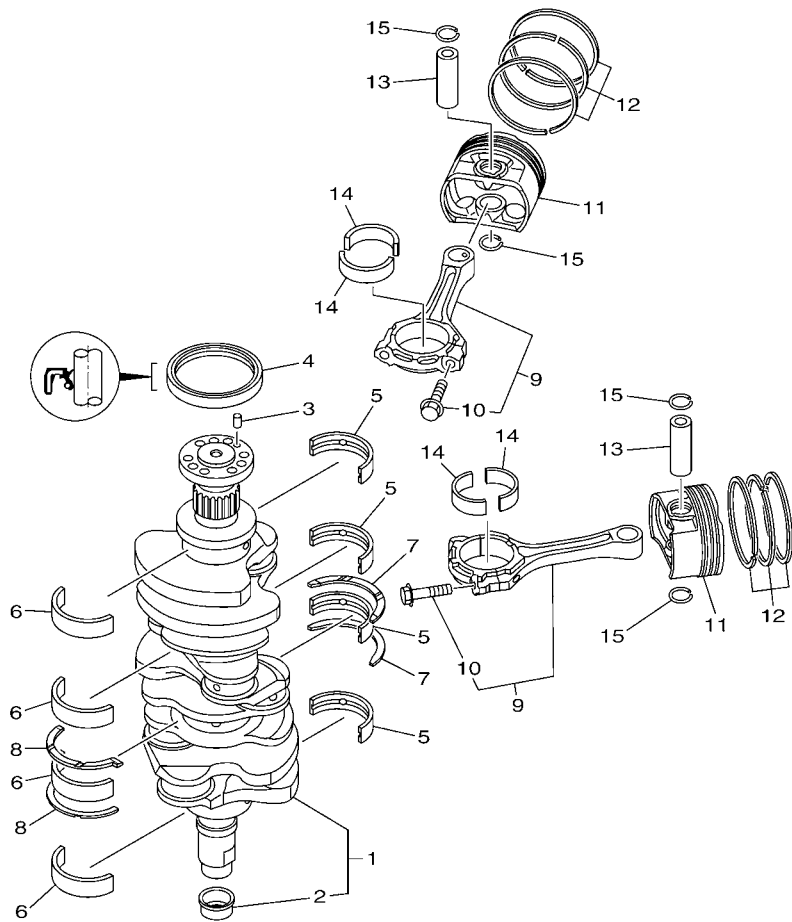


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
28	90105-06037	BOLT, FLANGE	4	4	4	
29	6CB-11351-00	GASKET, CYLINDER	1	1	1	
30	6AW-1132P-00	ANODE 5	4	4	4	
31	98780-06530	SCREW, FLAT HEAD	4	4	4	
32	68T-11325-00	ANODE	2	2	2	
33	90151-05M05	SCREW, COUNTERSUNK	2	2	2	
34	6AW-1132N-01	ANODE 4	2	2	2	
35	98780-06550	SCREW, FLAT HEAD	2	2	2	
36	N26-13440-00	ELEMENT ASSY, OIL CLEANER	1	1	1	
37	90401-19001	BOLT, UNION	1	1	1	
38	6CB-13446-00	CONNECTOR	1	1	1	
39	6CB-13477-00	GASKET	1	1	1	
40	90105-06151	BOLT, FLANGE	5	5	5	
41	6G8-15363-00	PLUG, OIL	1	1	1	
42	93210-24M79	O-RING	1	1	1	
43	6CB-15319-00	JOINT	1	1	1	
44	93210-27370	O-RING	1	1	1	
45	90105-06037	BOLT, FLANGE	2	2	2	
46	6CB-1241B-01	COVER, THERMOSTAT 2	1	1	1	AP WATER TEMP SENSOR
47	90465-11M59	CLAMP	1	1	1	AP WATER TEMP SENSOR



6CB3110-L030

FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-11410-00	CRANKSHAFT	1	1	1	
2	6CB-11478-00	.COLLAR	1	1	1	
3	93606-12019	PIN, DOWEL	1	1	1	
4	93102-85008	OIL SEAL	1	1	1	
5	6CB-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4	4	UR PURPLE
6	6CB-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4	4	UR YELLOW
6	6CB-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4	4	UR RED
6	6CB-11416-30	PLANE BEARING, CRANKSHAFT 1	4	4	4	UR GREEN
6	6CB-11416-40	PLANE BEARING, CRANKSHAFT 1	4	4	4	UR BROWN
6	6CB-11417-00	PLANE BEARING, CRANKSHAFT 2	4	4	4	UR PURPLE
6	6CB-11417-10	PLANE BEARING, CRANKSHAFT 2	4	4	4	UR YELLOW
6	6CB-11417-20	PLANE BEARING, CRANKSHAFT 2	4	4	4	UR RED
6	6CB-11417-30	PLANE BEARING, CRANKSHAFT 2	4	4	4	UR GREEN
6	6CB-11417-40	PLANE BEARING, CRANKSHAFT 2	4	4	4	UR BROWN
7	6CB-11426-01	BEARING, THRUST 1	2	2	2	
8	6CB-11427-00	BEARING, THRUST 2	2	2	2	
9	6CB-W1165-00	CONNECTING ROD ASSY	6	6	6	
10	6CB-11654-00	.BOLT, CONNECTING ROD	2	2	2	
11	6CE-11631-00	PISTON (STD)	6	6	6	
12	6CB-11603-00	PISTON RING SET (STD)	6	6	6	
13	6CB-11633-00	PIN, PISTON	6	6	6	
14	6CB-11656-00	PLANE BEARING, CONNECTING ROD	12	12	12	UR YELLOW
14	6CB-11656-10	PLANE BEARING, CONNECTING ROD	12	12	12	UR GREEN
14	6CB-11656-20	PLANE BEARING, CONNECTING ROD	12	12	12	UR BLUE
15	K0F-A3233-00	RING,HOLE SNAP	12	12	12	

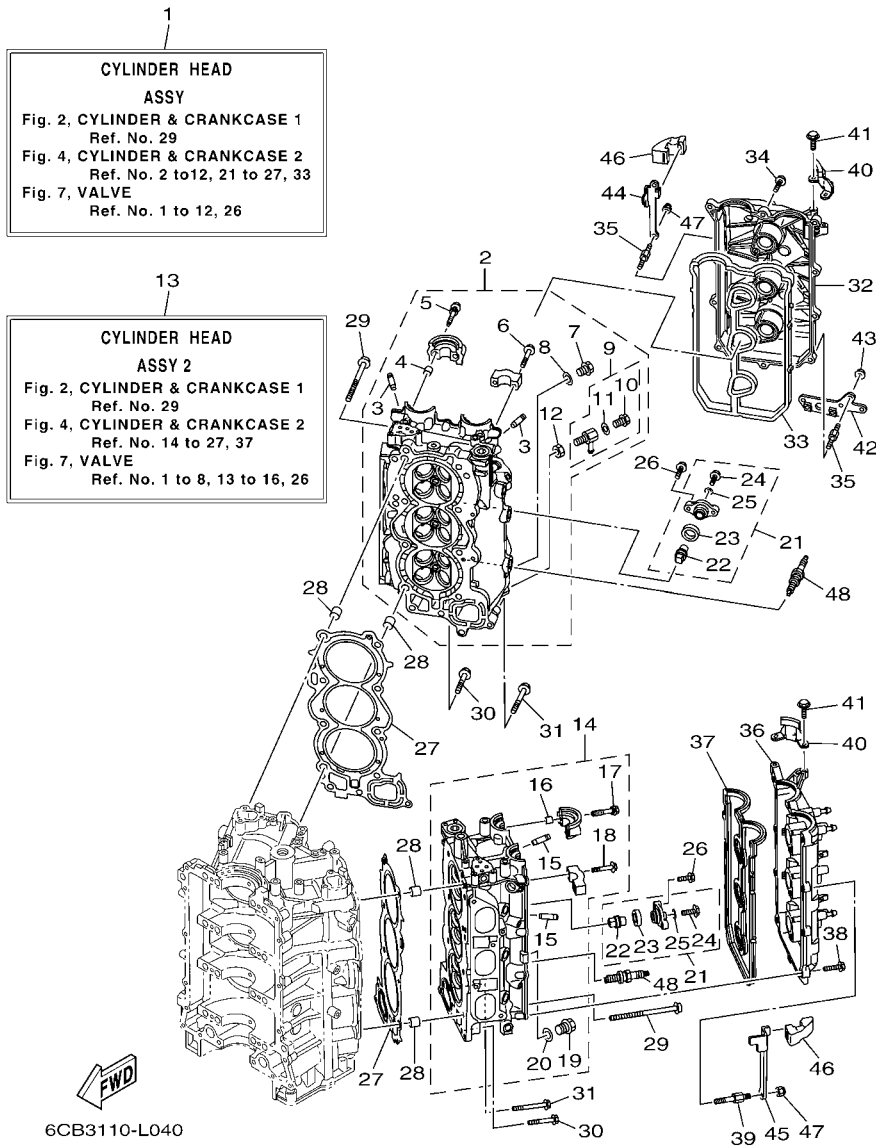
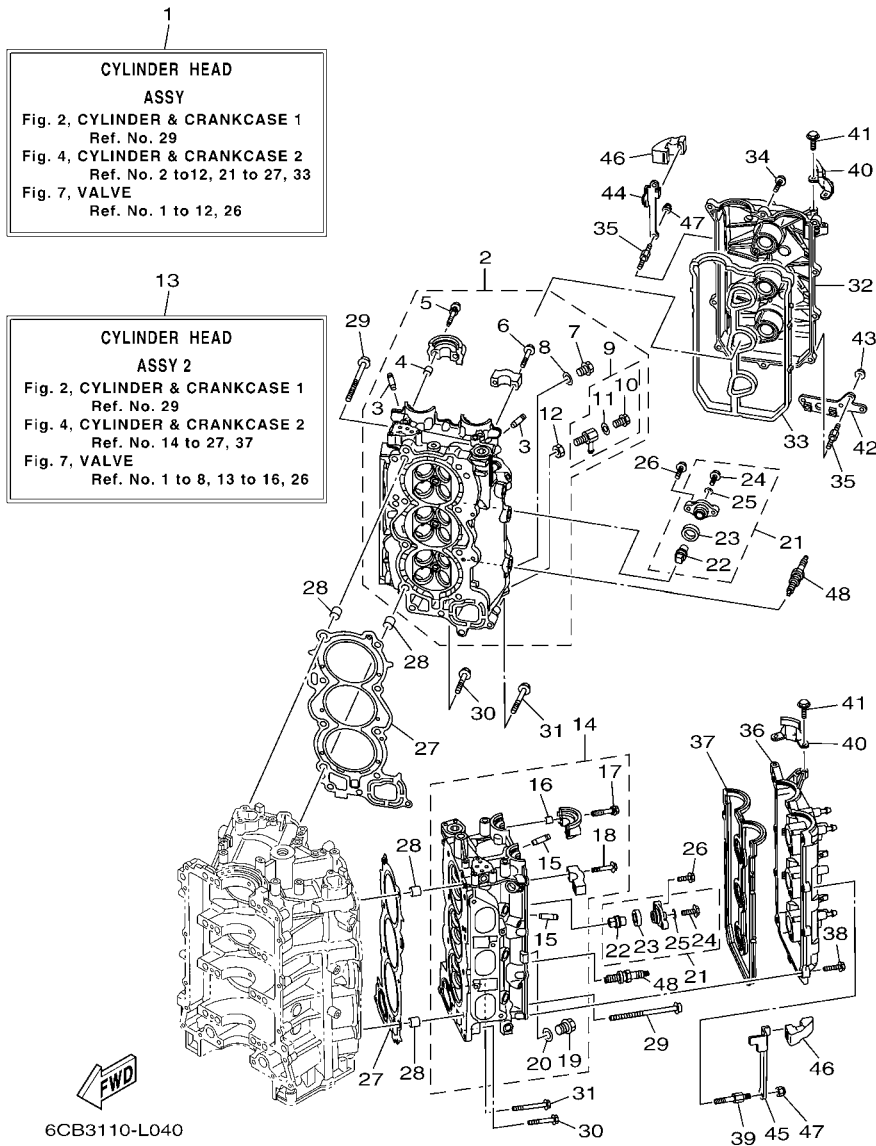


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-W009A-00	CYLINDER HEAD ASSY	1	1	1	
2	6CB-11110-00	CYLINDER HEAD ASSY	1	1	1	
3	6S5-11133-10	.GUIDE, VALVE 1	12	12	12	
4	91809-08006	.PIN, DOWEL	4	4	4	
5	90119-07001	.BOLT, WITH WASHER	4	4	4	
6	90119-07234	.BOLT, WITH WASHER	12	12	12	
7	90340-18M09	.PLUG, STRAIGHT SCREW	1	1	1	
8	90430-18130	.GASKET	1	1	1	
9	6CB-83609-00	.CONNECTOR ASSY	1	1	1	
10	90340-14M06	..PLUG, STRAIGHT SCREW	1	1	1	
11	90430-14115	..GASKET	1	1	1	
12	95380-14700	.NUT	1	1	1	
13	6CB-W009C-00	CYLINDER HEAD ASSY 2	1	1	1	
14	6CB-11120-00	CYLINDER HEAD ASSY 2	1	1	1	
15	6S5-11133-10	.GUIDE, VALVE 1	12	12	12	
16	91809-08006	.PIN, DOWEL	4	4	4	
17	90119-07001	.BOLT, WITH WASHER	4	4	4	
18	90119-07234	.BOLT, WITH WASHER	12	12	12	
19	90340-18M09	.PLUG, STRAIGHT SCREW	1	1	1	
20	90430-18130	.GASKET	1	1	1	
21	67F-11301-00	ANODE COVER ASSY	8	8	8	
22	67F-11325-01	.ANODE	1	1	1	
23	67F-11328-00	.GROMMET, ANODE	1	1	1	
24	90105-06M07	.BOLT, FLANGE	1	1	1	
25	90430-06M03	.GASKET	1	1	1	
26	95885-08025	BOLT, FLANGE	16	16	16	
27	6CB-11181-00	GASKET, CYLINDER HEAD 1	2	2	2	

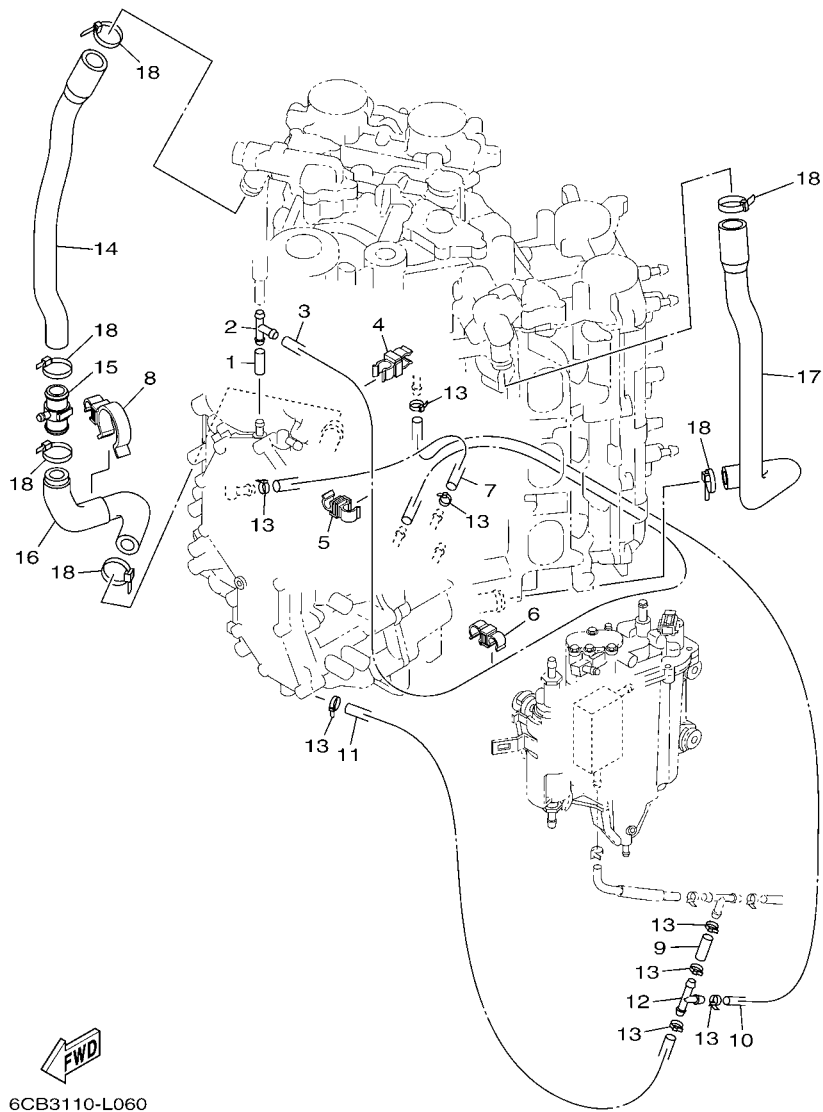


6CB3110-L040

FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
28	90387-11005	COLLAR	4	4	4	
29	90155-11002	SCREW, FLAT FILLISTER	16	16	16	
30	90105-08175	BOLT, FLANGE	4	4	4	
31	90105-08220	BOLT, FLANGE	2	2	2	
32	6CB-11191-02	COVER, CYLINDER HEAD 1	1	1	1	
33	6CB-11193-00	GASKET, HEAD COVER 1	1	1	1	
34	95895-06030	BOLT, FLANGE	9	9	9	
35	90109-06277	BOLT	4	4	4	
36	6CB-11192-02	COVER, CYLINDER HEAD 2	1	1	1	
37	6CB-11194-00	GASKET, HEAD COVER 2	1	1	1	
38	95895-06030	BOLT, FLANGE	11	11	11	
39	90109-06277	BOLT	2	2	2	
40	6AW-15142-00	GUIDE 1	2	2	2	
41	95885-06014	BOLT, FLANGE	4	4	4	
42	6CB-2134V-00	BRACKET	1	1	1	
43	90179-06M28	NUT	2	2	2	
44	6CB-11998-00	BRACKET 1	1	1	1	
45	6CB-11999-00	BRACKET 2	1	1	1	
46	6CB-42662-00	DAMPER	2	2	2	
47	90185-06M07	NUT, SELF-LOCKING	4	4	4	
48	94702-00400	PLUG, SPARK (NGK LFR6A-11)	6	6	6	

FIG. 6 CYLINDER & CRANKCASE 4



6CB3110-L060

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	90445-09220	HOSE (L30)	1	1	1	
2	688-24378-00	PIPE, JOINT 3	1	1	1	
3	6CB-12576-10	HOSE 1	1	1	1	
4	90464-10M59	CLAMP	1	1	1	
5	90464-09013	CLAMP	1	1	1	
6	90464-12010	CLAMP	1	1	1	
7	6CB-12577-00	HOSE 2	1	1	1	
8	90464-26002	CLAMP	1	1	1	
9	90445-09220	HOSE (L30)	1	1	1	
10	90445-09124	HOSE (L675)	1	1	1	
11	90445-096H2	HOSE (L280)	1	1	1	
12	688-24378-00	PIPE, JOINT 3	1	1	1	
13	90465-11M10	CLAMP	8	8	8	
14	6CE-1244G-00	HOSE, 4	1	1	1	
15	6CE-24378-00	PIPE, JOINT 3	1	1	1	
16	6CE-1244H-00	HOSE 5	1	1	1	
17	6CB-1243E-00	HOSE 2	1	1	1	
18	90465-11M59	CLAMP	6	6	6	

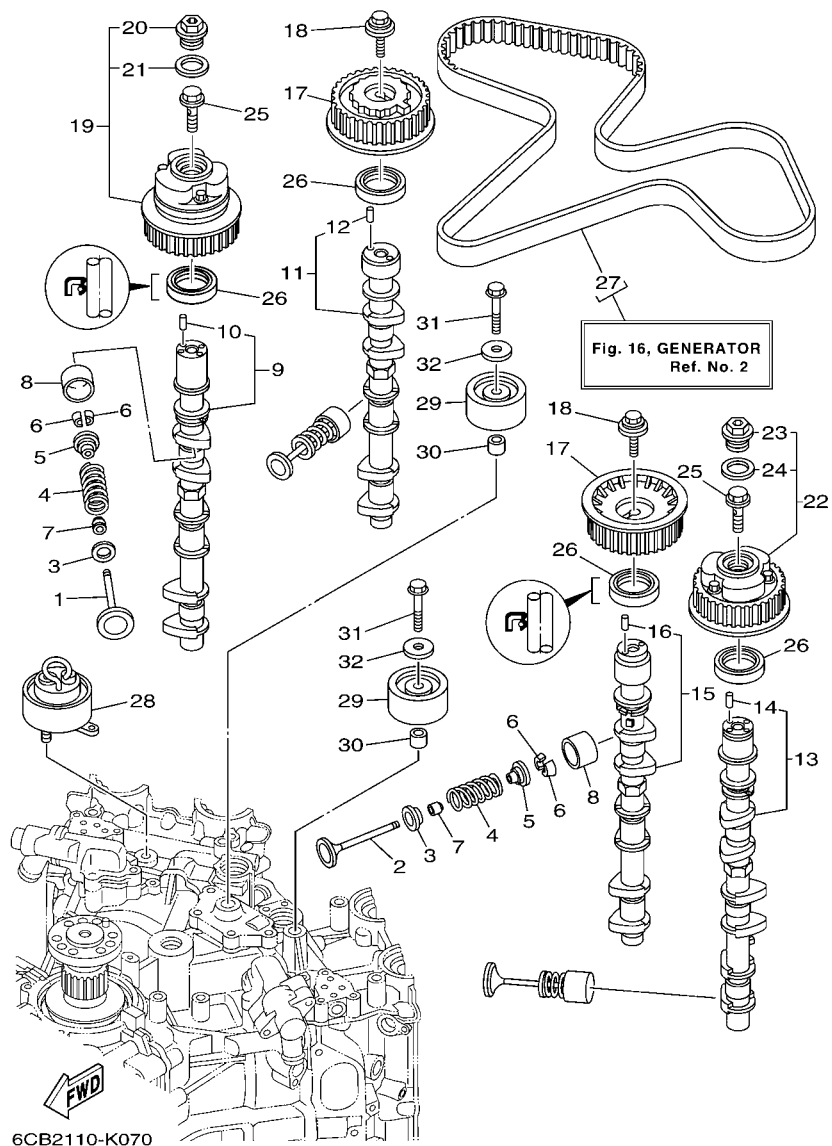


FIG. 7 VALVE

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-12111-00	VALVE, INTAKE	12	12	12	
2	6CB-12121-00	VALVE, EXHAUST	12	12	12	
3	K0F-A3743-00	SEAT, VALVE SPRING	24	24	24	
4	6CB-12113-00	SPRING, VALVE INNER	24	24	24	
5	K0F-A3741-00	RETAINER, VALVE SPRING	24	24	24	
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER	48	48	48	
7	51Y-12119-00	SEAL, VALVE STEM	24	24	24	
8	K0F-A3751-00	LIFTER, VALVE (3.000)	24	24	24	UR
	K0F-A3751-10	LIFTER, VALVE (3.025)	24	24	24	UR
	K0F-A3751-20	LIFTER, VALVE (3.050)	24	24	24	UR
	K0F-A3751-30	LIFTER, VALVE (3.075)	24	24	24	UR
	K0F-A3751-40	LIFTER, VALVE (3.100)	24	24	24	UR
	K0F-A3751-50	LIFTER, VALVE (3.122)	24	24	24	UR
	K0F-A3751-60	LIFTER, VALVE (3.142)	24	24	24	UR
	K0F-A3751-70	LIFTER, VALVE (3.162)	24	24	24	UR
	K0F-A3751-80	LIFTER, VALVE (3.182)	24	24	24	UR
	K0F-A3751-90	LIFTER, VALVE (3.202)	24	24	24	UR
	K0F-A3751-A0	LIFTER, VALVE (3.222)	24	24	24	UR
	K0F-A3751-B0	LIFTER, VALVE (3.242)	24	24	24	UR
	K0F-A3751-C0	LIFTER, VALVE (3.262)	24	24	24	UR
	K0F-A3751-D0	LIFTER, VALVE (3.282)	24	24	24	UR
	K0F-A3751-E0	LIFTER, VALVE (3.302)	24	24	24	UR
	K0F-A3751-F0	LIFTER, VALVE (3.322)	24	24	24	UR
	K0F-A3751-G0	LIFTER, VALVE (3.342)	24	24	24	UR
	K0F-A3751-H0	LIFTER, VALVE (3.362)	24	24	24	UR
	K0F-A3751-J0	LIFTER, VALVE (3.382)	24	24	24	UR
	K0F-A3751-K0	LIFTER, VALVE (3.402)	24	24	24	UR

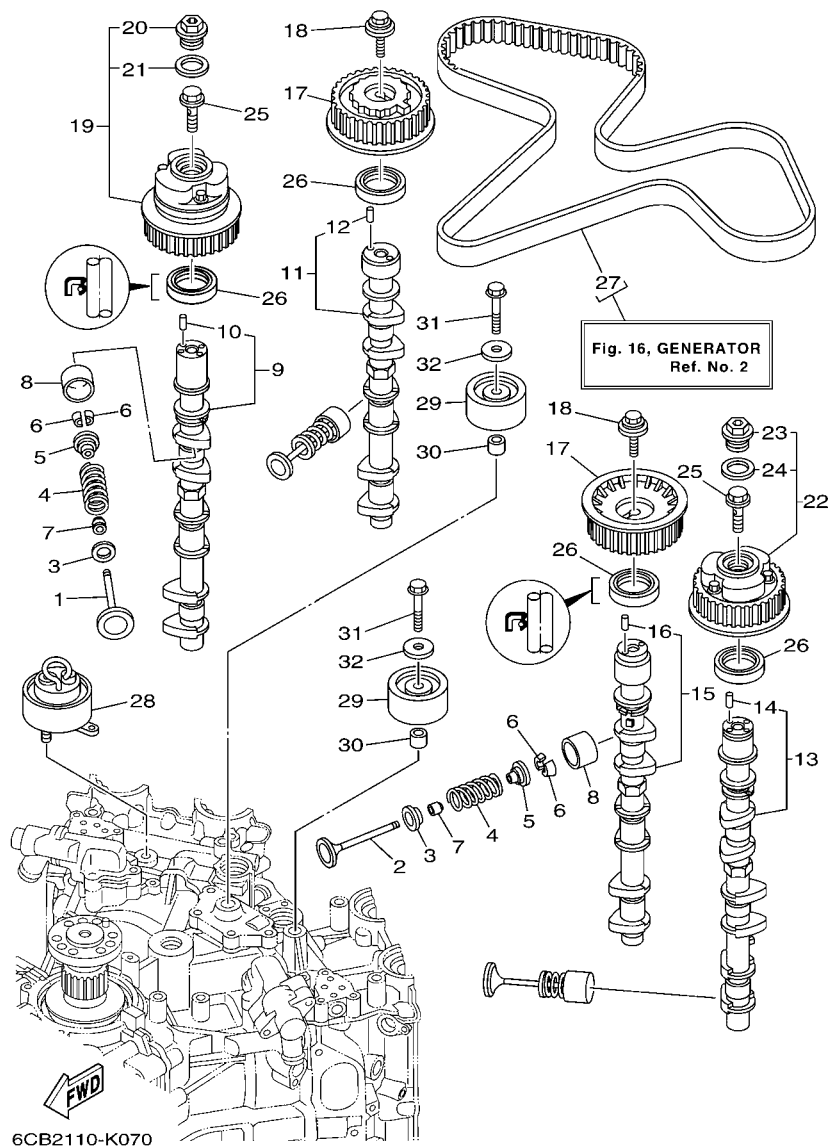
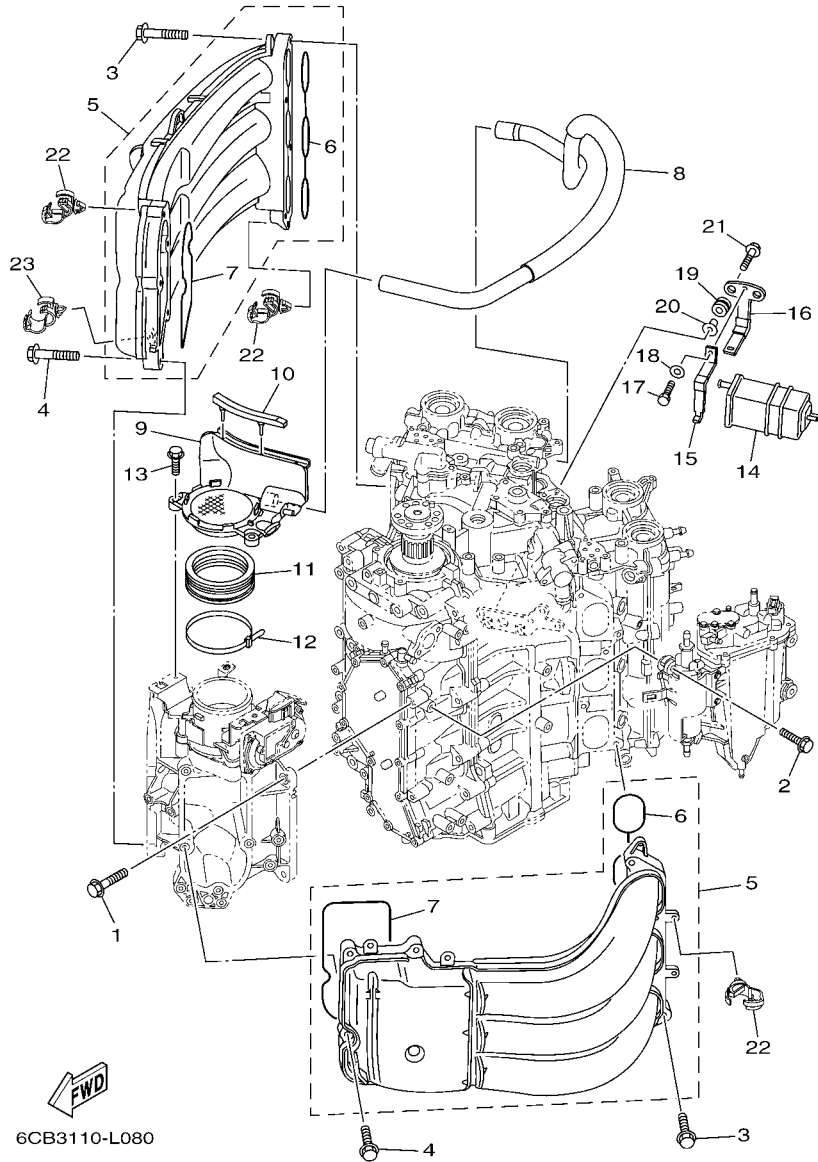


FIG. 7 VALVE

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
8	K0F-A3751-L0	LIFTER, VALVE (3.422)	24	24	24	UR
	K0F-A3751-M0	LIFTER, VALVE (3.442)	24	24	24	UR
	K0F-A3751-N0	LIFTER, VALVE (3.462)	24	24	24	UR
	K0F-A3751-P0	LIFTER, VALVE (3.482)	24	24	24	UR
	K0F-A3751-R0	LIFTER, VALVE (3.502)	24	24	24	UR
	K0F-A3751-S0	LIFTER, VALVE (3.522)	24	24	24	UR
	K0F-A3751-T0	LIFTER, VALVE (3.542)	24	24	24	UR
	K0F-A3753-00	LIFTER, VALVE (3.562)	24	24	24	UR
	K0F-A3753-10	LIFTER, VALVE (3.582)	24	24	24	UR
	K0F-A3753-20	LIFTER, VALVE (3.602)	24	24	24	UR
	K0F-A3753-30	LIFTER, VALVE (3.625)	24	24	24	UR
	K0F-A3753-40	LIFTER, VALVE (3.650)	24	24	24	UR
	K0F-A3753-50	LIFTER, VALVE (3.675)	24	24	24	UR
	K0F-A3753-60	LIFTER, VALVE (3.700)	24	24	24	UR
	K0F-A3753-70	LIFTER, VALVE (3.725)	24	24	24	UR
9	6CB-12171-00	CAMSHAFT 1	1	1	1	
10	93605-10108	.PIN, DOWEL	1	1	1	
11	6CB-12181-00	CAMSHAFT 2	1	1	1	
12	93605-10108	.PIN, DOWEL	1	1	1	
13	6CB-12172-00	CAMSHAFT 3	1	1	1	
14	93605-10108	.PIN, DOWEL	1	1	1	
15	6CB-12182-00	CAMSHAFT 4	1	1	1	
16	93605-10108	.PIN, DOWEL	1	1	1	
17	6CB-11567-00	GEAR, DRIVEN 2	2	2	2	
18	90119-10050	BOLT, WITH WASHER	2	2	2	
19	6CB-12645-01	PULLEY ASSY 1	1	1	1	
20	6P2-12623-00	.BOLT	1	1	1	



6CB3110-L080

FIG. 8 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	95875-08030	BOLT, FLANGE	4	4	4	
2	90119-06M24	BOLT, WITH WASHER	4	4	4	
3	90119-08020	BOLT, WITH WASHER	8	8	8	
4	90105-06035	BOLT, FLANGE	10	10	10	
5	6CB-13641-00	MANIFOLD, INTAKE 1	2	2	2	
6	6CB-13645-00	.GASKET, MANIFOLD 1	1	1	1	
7	6CB-13646-00	.GASKET, MANIFOLD 2	1	1	1	
8	6CB-15373-00	PIPE, BREATHER	1	1	1	
9	6CB-14440-01	SILENCER ASSY, INTAKE	1	1	1	
10	6CB-85547-00	DAMPER	1	1	1	
11	6AW-1441J-00	PIPE, SILENCER	1	1	1	
12	90464-99004	CLAMP	1	1	1	
13	95895-06020	BOLT, FLANGE	2	2	2	
14	69J-24170-00	CANISTER ASSY	1	1	1	
15	69J-2419A-01	HOLDER	1	1	1	
16	69J-2134X-00	BRACKET, CANISTER	1	1	1	
17	97095-06016	BOLT	1	1	1	
18	92995-06600	WASHER	1	1	1	
19	90480-10M23	GROMMET	2	2	2	
20	90387-06M60	COLLAR	2	2	2	
21	90119-06M17	BOLT, WITH WASHER	2	2	2	
22	90464-13249	CLAMP	8	8	8	
23	90464-20181	CLAMP	1	1	1	

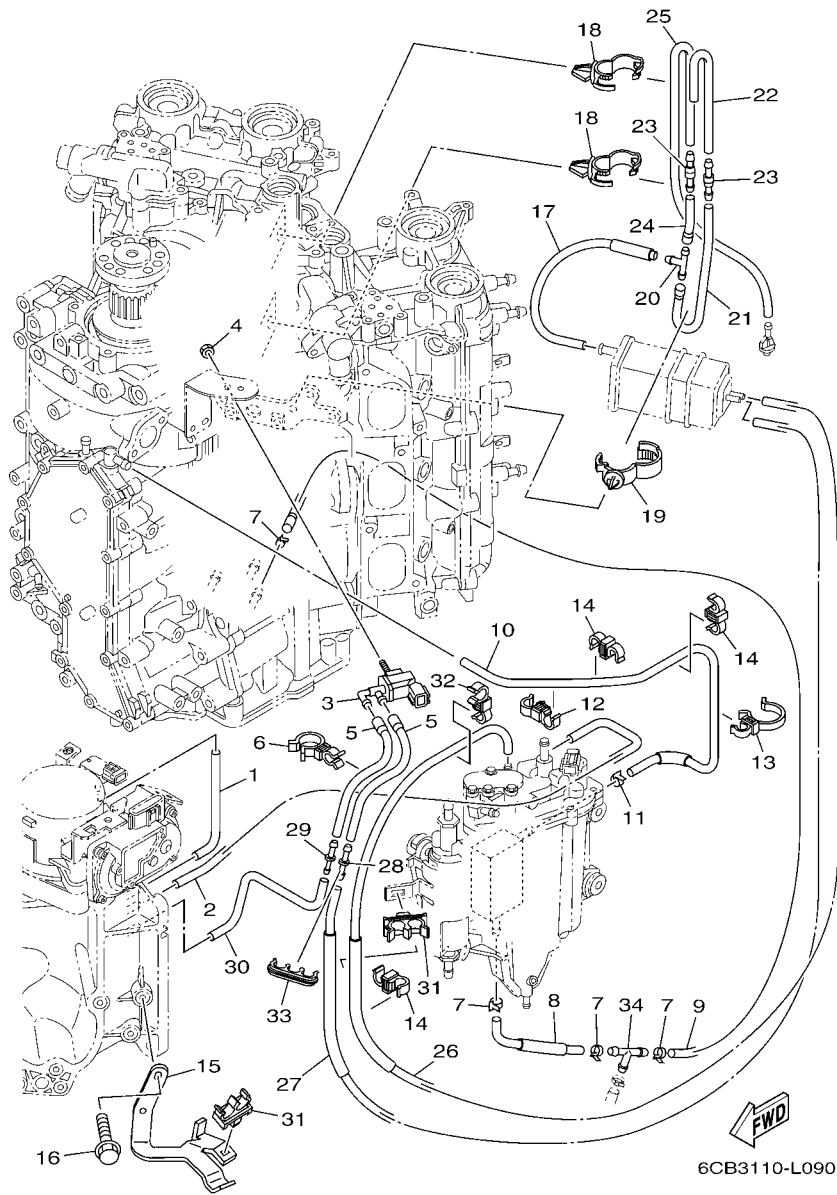


FIG. 9 INTAKE 2

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-13533-00	HOSE, VACUUM SENSING 4	1	1	1	
2	6CB-13532-00	HOSE, VACUUM SENSING 3	1	1	1	
3	6C5-86120-00	SOLENOID VALVE ASSY	1	1	1	
4	95380-06600	NUT, HEXAGON	1	1	1	
5	6CB-2416A-00	HOSE	2	2	2	
6	90464-23001	CLAMP	2	2	2	
7	90465-11M10	CLAMP	4	4	4	
8	6CE-12482-10	PIPE 2	1	1	1	
9	90445-097F7	HOSE (L780)	1	1	1	
10	6CB-12484-00	PIPE 4	1	1	1	
11	90465-11M10	CLAMP	1	1	1	
12	90464-12010	CLAMP	1	1	1	
13	90464-26002	CLAMP	1	1	1	
14	90464-09013	CLAMP	3	3	3	
15	6CB-13782-00	STAY	1	1	1	
16	95895-06016	BOLT, FLANGE	2	2	2	
17	6CB-13545-00	HOSE 1	1	1	1	
18	90464-20181	CLAMP	2	2	2	
19	90464-07209	CLAMP	1	1	1	
20	688-24378-00	PIPE, JOINT 3	1	1	1	
21	6CB-13546-00	HOSE 2	1	1	1	
22	6CB-13547-00	HOSE 3	1	1	1	
23	6E5-21744-00	BREATHER	2	2	2	
24	6CB-13548-00	HOSE, AIR 4	1	1	1	
25	6CB-12483-00	PIPE 3	1	1	1	
26	6CB-1475A-00	PIPE 1	1	1	1	
27	6CB-1475F-00	PIPE 3	1	1	1	

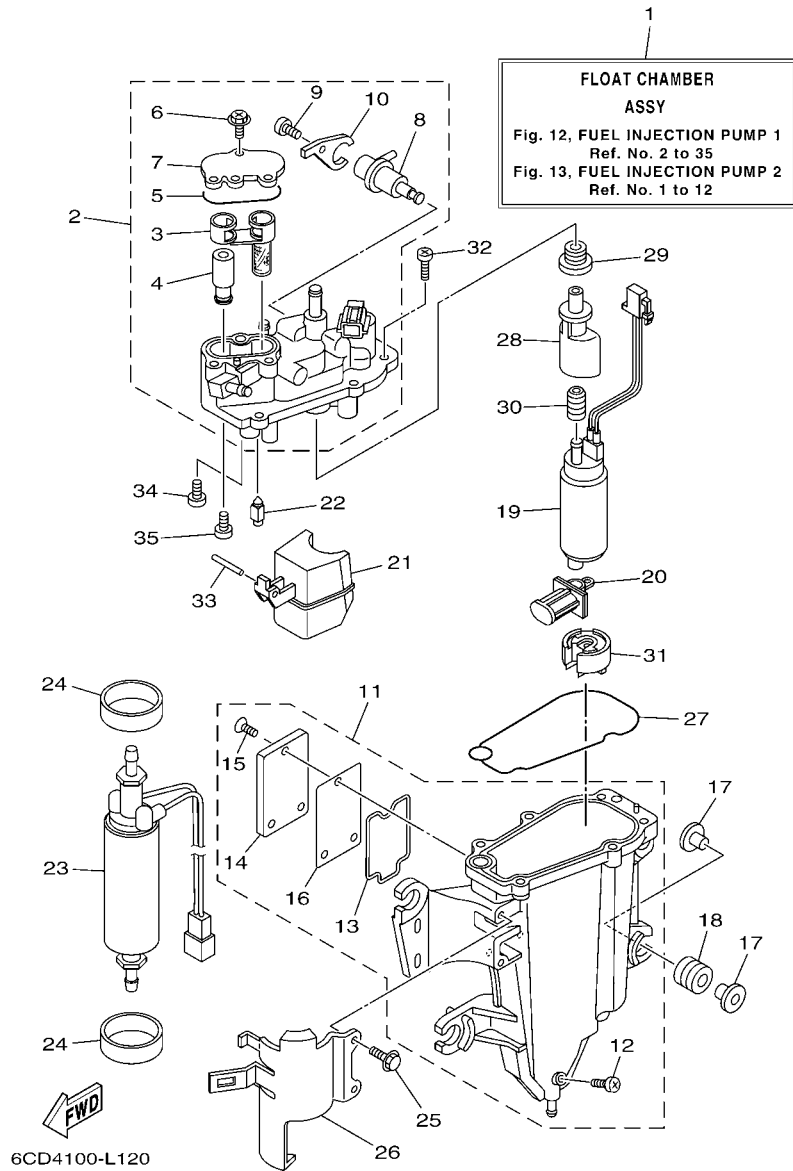


FIG. 12 FUEL INJECTION PUMP 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-14180-03	FLOAT CHAMBER ASSY	1	1	1	
2	6CB-14182-01	COVER, FLOAT CHAMBER	1	1	1	
3	6CB-24501-01	.FILTER, FUEL	1	1	1	
4	6CB-24460-00	.RELIEF VALVE ASSY	1	1	1	
5	6CB-13016-00	.O-RING	1	1	1	
6	6CB-14216-00	.SCREW	3	3	3	
7	6CB-24217-00	.COVER	1	1	1	
8	6CB-13906-01	.REGULATOR, PRESSURE	1	1	1	
9	6CB-14564-00	.SCREW	1	1	1	
10	6CB-14146-00	.PLATE	1	1	1	
11	6CB-14181-01	BODY, FLOAT CHAMBER 1	1	1	1	
12	6P2-14191-00	.PLUG, DRAIN	1	1	1	
13	6CB-14239-00	.SEAL	1	1	1	
14	6CB-24452-10	.COVER	1	1	1	
15	6CB-14429-01	.SCREW	3	3	3	
16	6CB-24482-00	.GASKET 1	1	1	1	
17	69J-13716-00	COLLAR	8	8	8	
18	6CB-13593-00	DAMPER	4	4	4	
19	6CB-13907-10	FUEL PUMP COMP.	1	1	1	
20	63P-13915-00	FILTER	1	1	1	
21	6CB-14985-00	FLOAT	1	1	1	
22	6CB-14546-00	VALVE, NEEDLE	1	1	1	
23	6CB-24410-00	FUEL PUMP ASSY	1	1	1	
24	6CB-24492-00	BUSH, FUEL PUMP	2	2	2	
25	6CB-24592-00	BOLT	2	2	2	
26	6CB-24491-00	BRACKET, FUEL PUMP	1	1	1	
27	6CB-14984-00	GASKET, FLOAT CHAMBER	1	1	1	

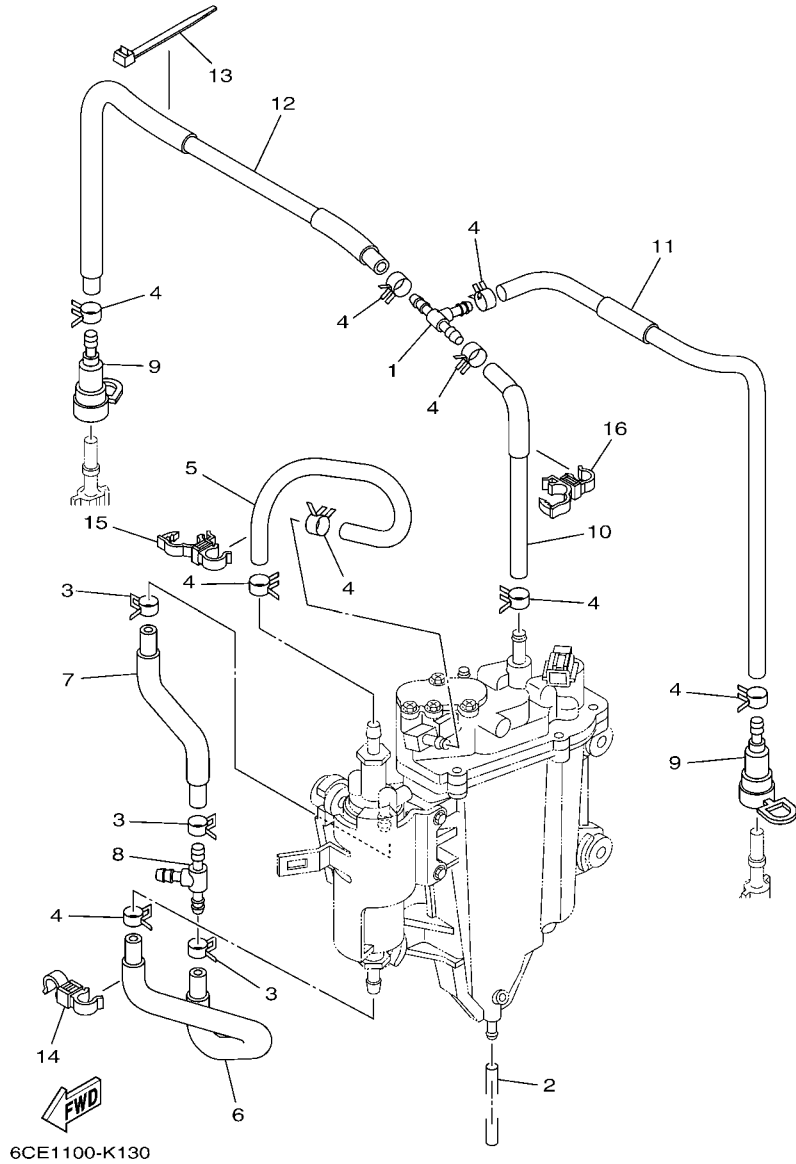


FIG. 13 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-24461-00	PIPE, JOINT	1	1	1	
2	6P2-14149-00	PIPE	1	1	1	
3	69J-14137-00	CLIP	3	3	3	
4	68V-13577-00	CLIP	9	9	9	
5	6CB-24324-00	PIPE 13	1	1	1	
6	6CB-24317-00	PIPE 7	1	1	1	
7	6CB-24323-00	PIPE 12	1	1	1	
8	6E5-24378-00	PIPE, JOINT 3	1	1	1	
9	60E-24300-01	FUEL PIPE JOINT	2	2	2	
10	6CB-13971-01	PIPE, FUEL 1	1	1	1	
11	6CB-13974-00	PIPE, FUEL 4	1	1	1	Go to P/N : PE0-OM-120050
12	6CB-13972-00	PIPE, FUEL 2	1	1	1	
13	90465-14M66	CLAMP	1	1	1	Go to P/N : PE0-OM-120050
14	90464-12009	CLAMP	1	1	1	
15	90464-12012	CLAMP	1	1	1	
16	90464-12012	CLAMP	1	1	1	

PARTS NEWS

News No. PE0-OM-120050(1/2)

Date:2012/8/29

Signature:S . Ishibashi

Cause: Revision Notice Correction Sales Unit Change Others


Model	VF200A,F200DET / VF225A,F225DET / VF250A,F250CET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Sep./20/2012 PDF Replace --> Sep./20/2012
 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
VF250A,F250C	6CB4	6CB:1004046-
VF225A,F225D	6CC4	6CC:1001367-
VF200A,F200D	6CD4	6CD:1001366-

*1: Interchangeability

A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
			These parts are interchangeable with a set

1.LIST CORRECTION

FIG.13 FUEL INJECTION PUMP 2



Ref. No.	PART NO.		DESCRIPTION	Q'TY	*Interchangeability	
	OLD	NEW			REMARKS	
11	6CB-13974-00	6CB-13974-01	PIPE, FUEL 4	1		*Part number revision
	OLD	NEW				
13	90465-14M66	90465-14M66	CLAMP	1		*Q'TY change
	OLD	NEW		2		

FIG.20 ELECTRICAL 4

9	6CB-82589-00	6CB-82589-01	PROTECTOR, WIRE HARNESS	1		*Part number revision
	OLD	NEW				

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PARTS NEWS

News No. PE0-OM-120050(2/2)

Date:2012/8/29

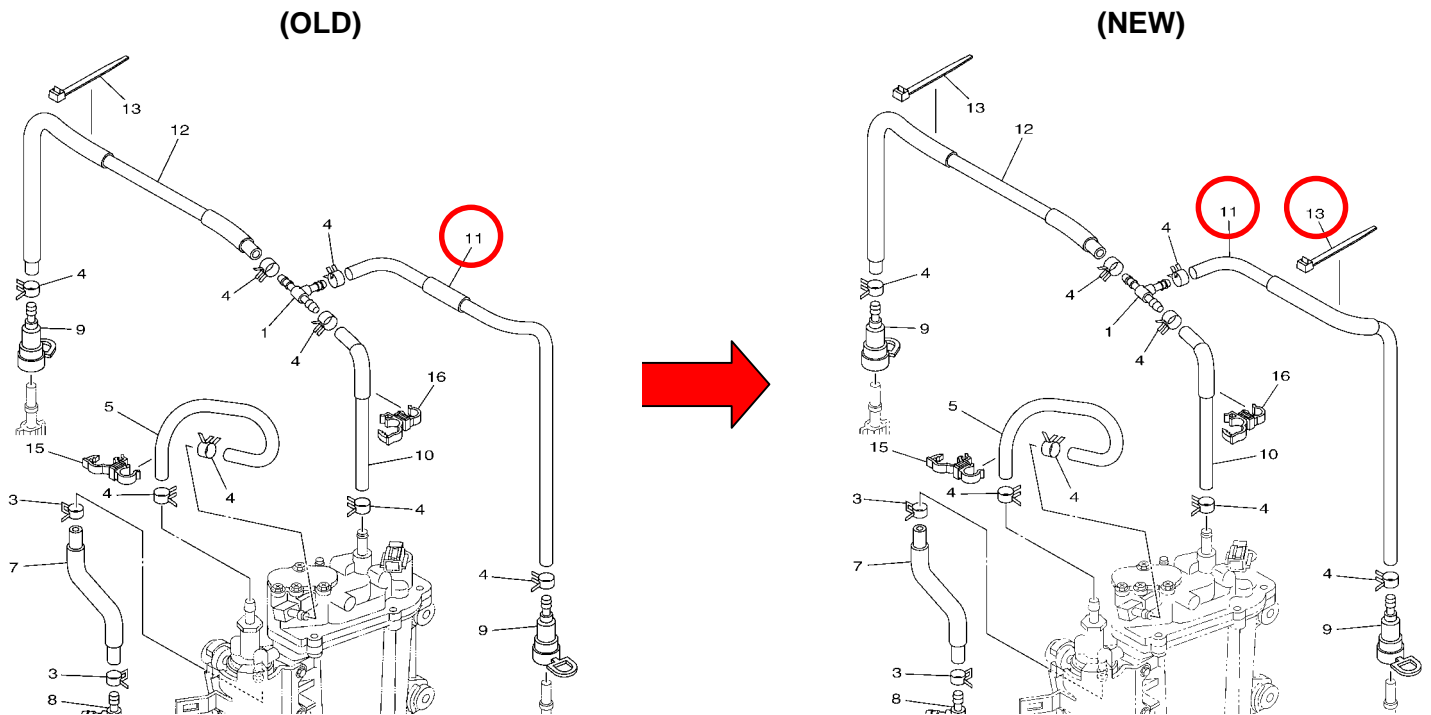
Signature:S. Ishibashi

Cause: Revision Notice Correction Sales Unit Change Others

Model	VF200A,F200DET / VF225A,F225DET / VF250A,F250CET	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."	
Time of YPEC Revision	Text, Illustration --> Sep./20/2012	PDF Replace --> Sep./20/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

2. ILLUSTRATION CORRECTION

FIG.13 FUEL INJECTION PUMP 2



3.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	CATALOGUE NO.
VF250A	6CB4	1L6CB-100EA
VF225A	6CC4	1L6CC-100EA
VF200A	6CD4	1L6CD-100EA
F250CET	6CB4	1L6CD-700EA
F225DET	6CC4	
F200DET	6CD4	

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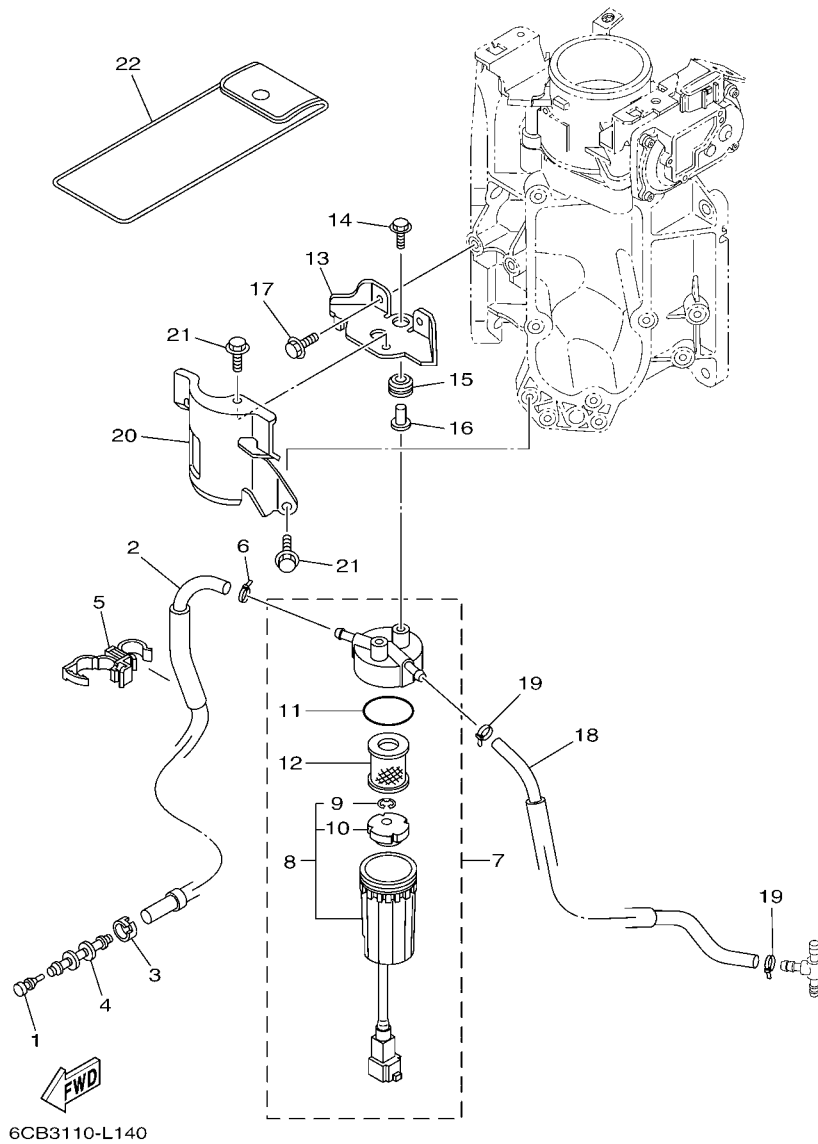
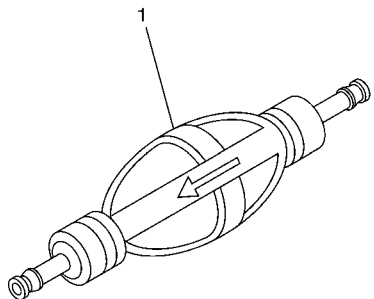


FIG. 14 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	689-85547-00	DAMPER	1	1	1	
2	6CB-24314-11	PIPE 4	1	1	1	
3	6E5-24351-51	BAND 1	1	1	1	
4	6AW-24377-01	PIPE, JOINT 2	1	1	1	
5	90464-12012	CLAMP	1	1	1	
6	90465-11M10	CLAMP	1	1	1	
7	6P3-24560-22	FILTER ASSY	1	1	1	
8	6P3-24562-21	.CUP, FILTER	1	1	1	
9	6P3-24519-00	..CLIP	1	1	1	
10	6P3-24469-00	..FLOAT, WATER LEVEL	1	1	1	
11	6P3-24564-00	.GASKET	1	1	1	
12	6P3-24563-01	.ELEMENT, FILTER	1	1	1	
13	6CB-24566-00	BRACKET, FILTER	1	1	1	
14	90119-06M17	BOLT, WITH WASHER	2	2	2	
15	90480-10M23	GROMMET	2	2	2	
16	90387-06M60	COLLAR	2	2	2	
17	95895-06016	BOLT, FLANGE	2	2	2	
18	6CB-24313-10	PIPE 3	1	1	1	
19	90465-11M10	CLAMP	2	2	2	
20	6CB-24596-01	COVER	1	1	1	
21	95895-06014	BOLT, FLANGE	2	2	2	
22	69J-28100-01	TOOL KIT	1	1	1	AP

FIG. 15 FUEL 2



REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4		REMARKS
1	6AW-24360-01	PRIMER PUMP ASSY	1	1	1		AP


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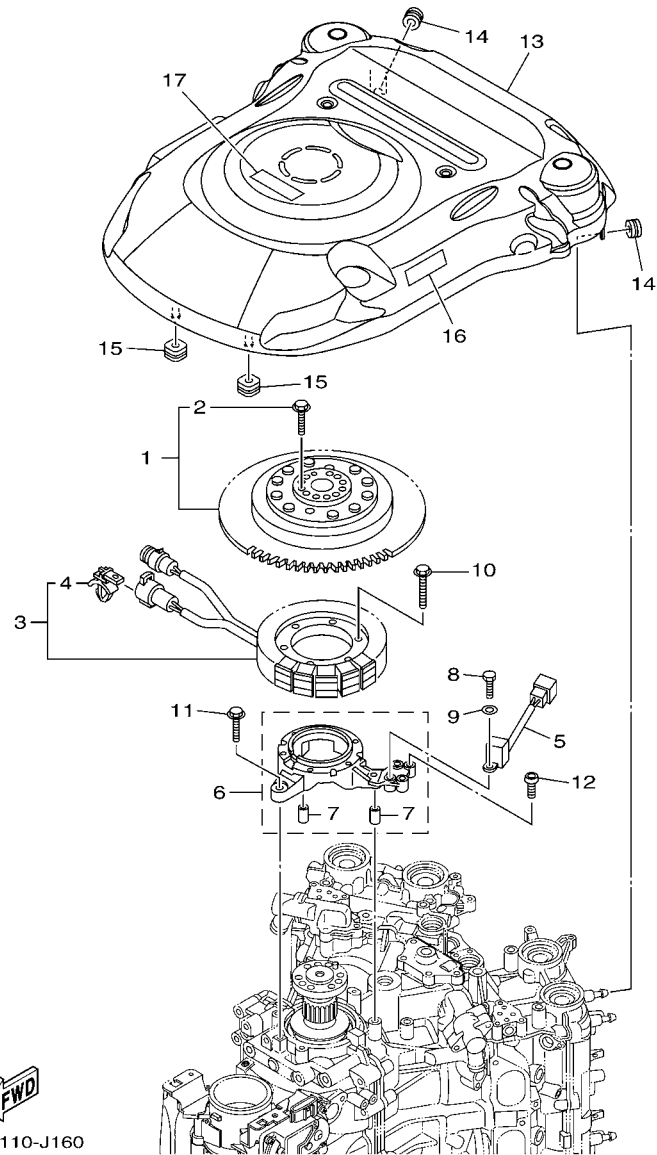


FIG. 16 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-W8145-00	ROTOR ASSY WITH BOLTS	1	1	1	
2	6AW-W9011-00	.BOLT SET (FOR ROTOR ASSY)	1	1	1	
3	6CB-81410-00	STATOR ASSY	1	1	1	
4	90464-12002	.CLAMP	1	1	1	
5	6CB-85580-00	COIL, PULSER	1	1	1	
6	6CB-85561-00	BASE, MAGNETO	1	1	1	
7	99530-08012	.PIN, DOWEL	2	2	2	
8	97095-05020	BOLT	2	2	2	
9	92995-05600	WASHER	2	2	2	
10	95022-06030	BOLT, FLANGE	6	6	6	
11	95895-06030	BOLT, FLANGE	4	4	4	
12	92014-05012	BOLT, BUTTON HEAD	1	1	1	
13	6CB-81337-00	COVER, FLYWHEEL	1	1	1	
14	90480-12314	GROMMET	2	2	2	
15	6CB-85516-00	SPACER	2	2	2	
16	6CB-13437-40	MARK, CAUTION	1	1	1	
17	6AH-81994-40	LABEL, SAFETY	1	1	1	

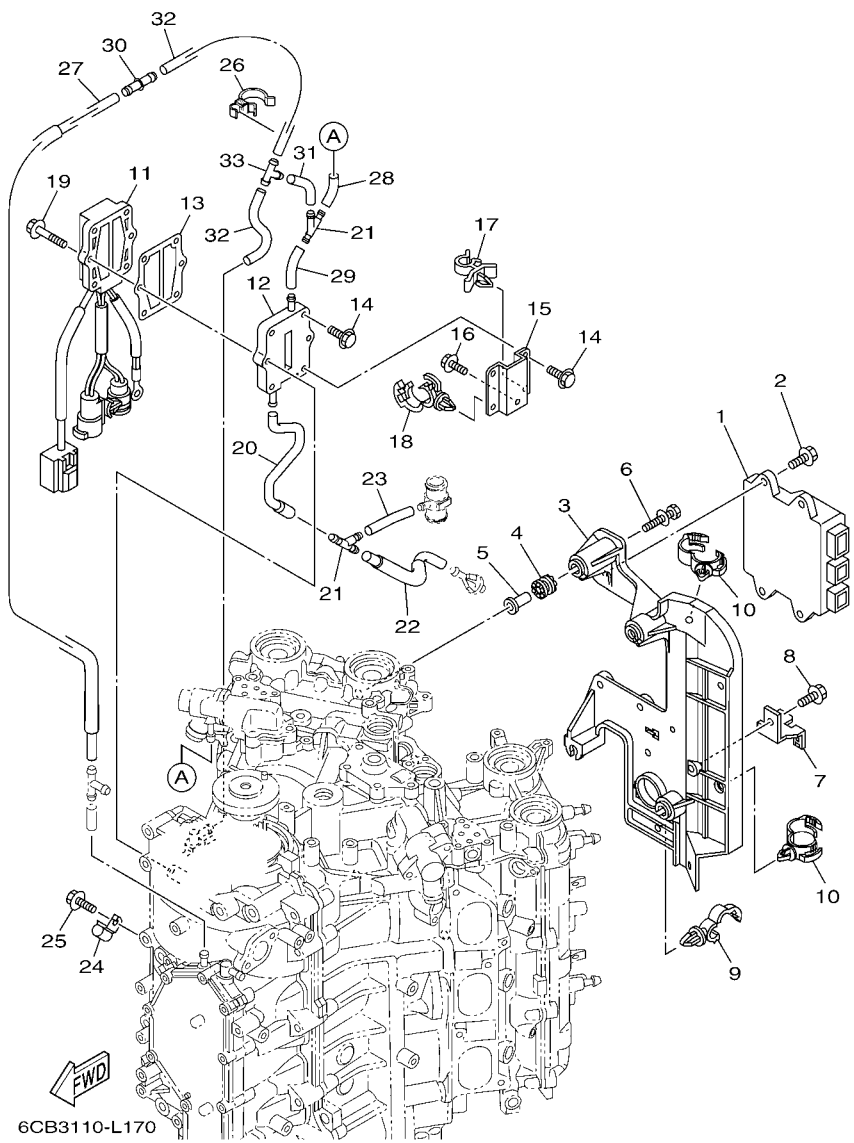
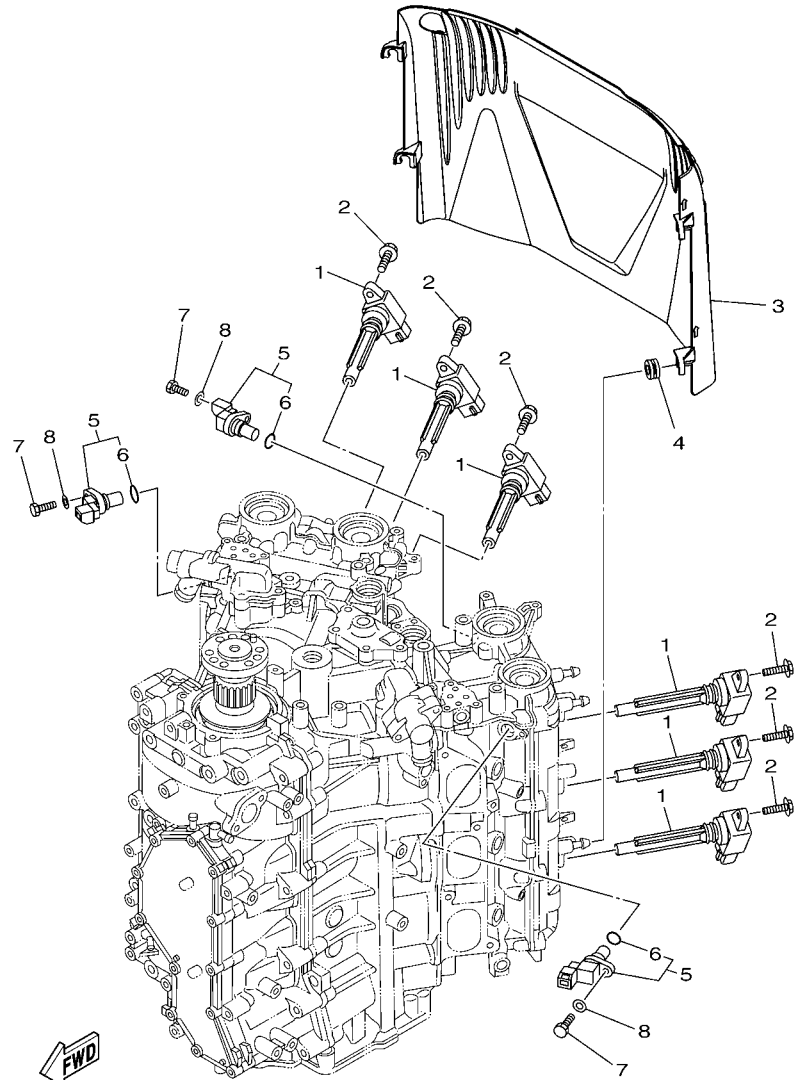


FIG. 17 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-8591A-02	ENGINE CONTROL UNIT ASSY	1			
	6CC-8591A-03	ENGINE CONTROL UNIT ASSY		1		
	6CD-8591A-03	ENGINE CONTROL UNIT ASSY			1	
2	95895-06020	BOLT, FLANGE	4	4	4	
3	6CB-82316-01	BRACKET, IGNITION COIL	1	1	1	
4	64J-85516-00	SPACER	4	4	4	
5	69M-42758-01	COLLAR	4	4	4	
6	90119-06M56	BOLT, WITH WASHER	4	4	4	
7	6BR-81845-00	PLATE	1	1	1	
8	95895-06012	BOLT, FLANGE	1	1	1	
9	90464-13249	CLAMP	1	1	1	
10	90464-20181	CLAMP	2	2	2	
11	6CB-81960-00	RECTIFIER & REGULATOR ASSY	1	1	1	
12	6CB-81972-00-9S	COVER, RECTIFIER	1	1	1	
13	69J-81975-A0	PLATE, RECTIFIER FITTING	1	1	1	
14	90119-06MA4	BOLT, WITH WASHER	4	4	4	
15	6CB-81975-00	PLATE, RECTIFIER FITTING	1	1	1	
16	95895-06014	BOLT, FLANGE	1	1	1	
17	90464-09129	CLAMP	1	1	1	
18	90464-20181	CLAMP	1	1	1	
19	90119-06MA5	BOLT, WITH WASHER	2	2	2	
20	6CB-1248E-10	PIPE 9	1	1	1	
21	6CE-24377-00	PIPE, JOINT 2	2	2	2	
22	6CE-12483-00	PIPE 3	1	1	1	
23	90445-107A5	HOSE (L30)	1	1	1	
24	90462-06013	CLAMP	1	1	1	
25	95023-06012	BOLT	1	1	1	



6CB2110-K180

FIG. 18 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-82310-00	IGNITION COIL ASSY	6	6	6	
2	95895-06025	BOLT, FLANGE	6	6	6	
3	6CB-82314-00	COVER, IGNITION COIL	1	1	1	
4	90480-12314	GROMMET	4	4	4	
5	6P2-85896-00	SENSOR, CAM POSITION	3	3	3	
6	6P2-85075-00	.O-RING	1	1	1	
7	97095-06020	BOLT	3	3	3	
8	92995-06600	WASHER	3	3	3	

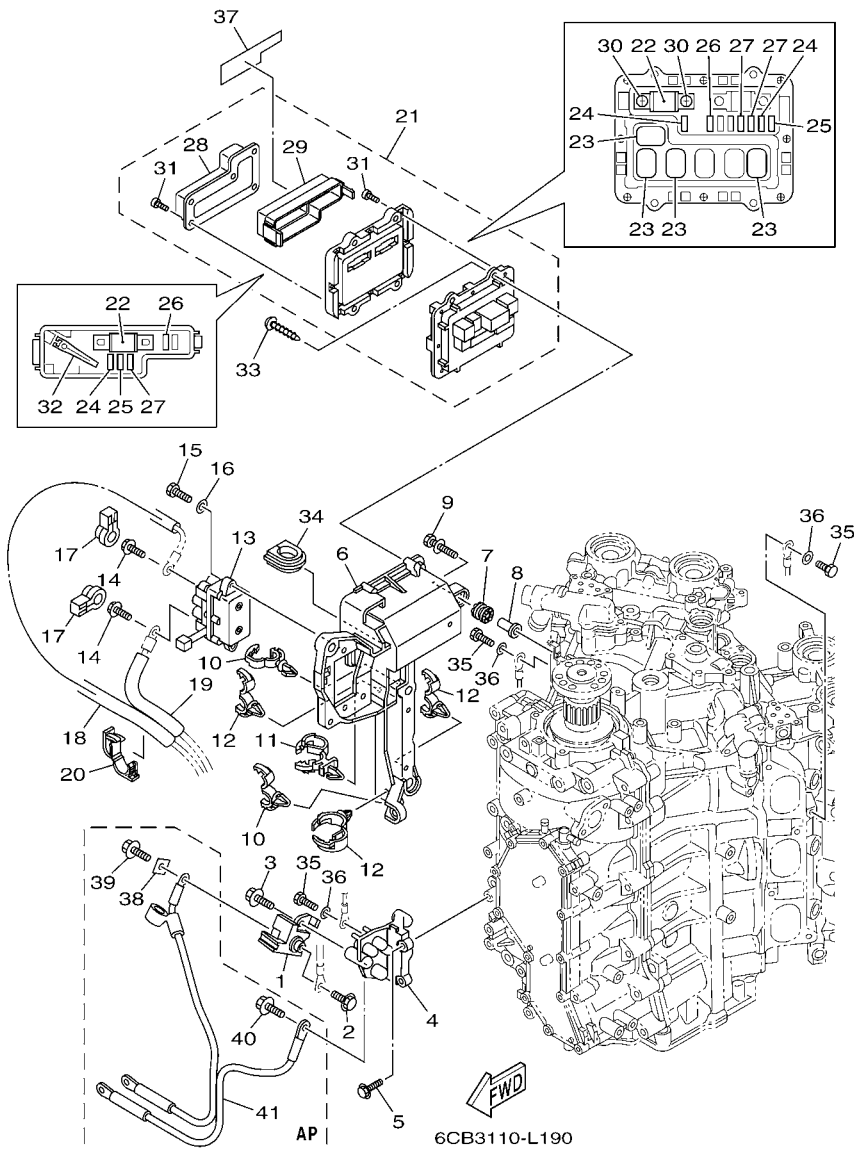


FIG. 19 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6P2-81925-01	TERMINAL	1	1	1	
2	95895-08016	BOLT, FLANGE	1	1	1	
3	95814-08020	BOLT, FLANGE	1	1	1	
4	6CB-81929-00	BRACKET, TERMINAL	1	1	1	
5	95895-06020	BOLT, FLANGE	2	2	2	
6	6CB-81948-01	BRACKET	1	1	1	
7	64J-85516-00	SPACER	5	5	5	
8	69M-42758-01	COLLAR	5	5	5	
9	90119-06M56	BOLT, WITH WASHER	5	5	5	
10	90464-13249	CLAMP	2	2	2	
11	90464-12183	CLAMP	1	1	1	
12	90464-20181	CLAMP	3	3	3	
13	63P-81950-00	RELAY ASSY	1	1	1	
14	97595-06610	BOLT, WITH WASHER	2	2	2	
15	97013-06020	BOLT	2	2	2	
16	92903-06600	WASHER, PLATE	2	2	2	
17	6P2-8183X-00	CAP, TERMINAL	2	2	2	
18	90446-15005	HOSE (L200)	1	1	1	
19	90446-15M07	HOSE (L60)	1	1	1	
20	90464-18004	CLAMP	1	1	1	
21	6CB-82170-00	FUSE BOX ASSY	1	1	1	
22	6P2-82151-00	.FUSE (60A)	2	2	2	
23	68F-8195A-00	.RELAY ASSY	4	4	4	
24	67F-82151-40	.FUSE (10A)	3	3	3	
25	67F-82151-50	.FUSE (15A)	2	2	2	
26	67F-82151-00	.FUSE (20A)	2	2	2	
27	67F-82151-10	.FUSE (30A)	3	3	3	

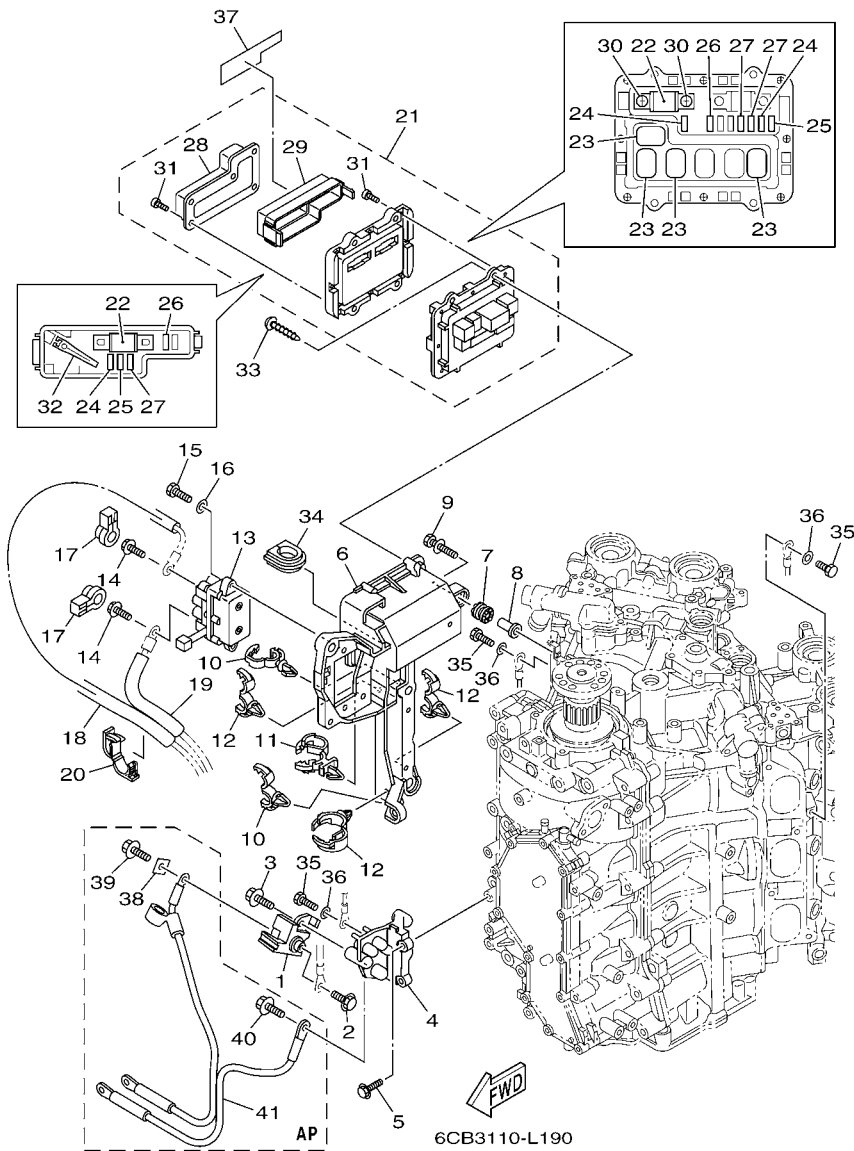


FIG. 19 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
28	6CB-81639-00	.COVER	1	1	1	
29	6CB-85544-00	.CASE	1	1	1	
30	68F-82846-00	.SCREW, PAN HEAD (M5)	2	2	2	
31	6P2-82113-00	.SCREW	13	13	13	
32	67F-2812A-00	.PULLER, FUSE	1	1	1	
33	97780-50620	SCREW, TAPPING	4	4	4	
34	6P2-81336-00	GROMMET	1	1	1	
35	97095-06016	BOLT	5	5	5	
36	92995-06600	WASHER	5	5	5	
37	6CB-81919-20	GRAPHIC, REGULATOR	1	1	1	
38	6CB-81923-00	WASHER	1	1	1	AP
39	95895-08016	BOLT, FLANGE	1	1	1	AP
40	95895-08016	BOLT, FLANGE	1	1	1	AP
41	6CB-82105-00	WIRE HARNESS	1	1	1	AP

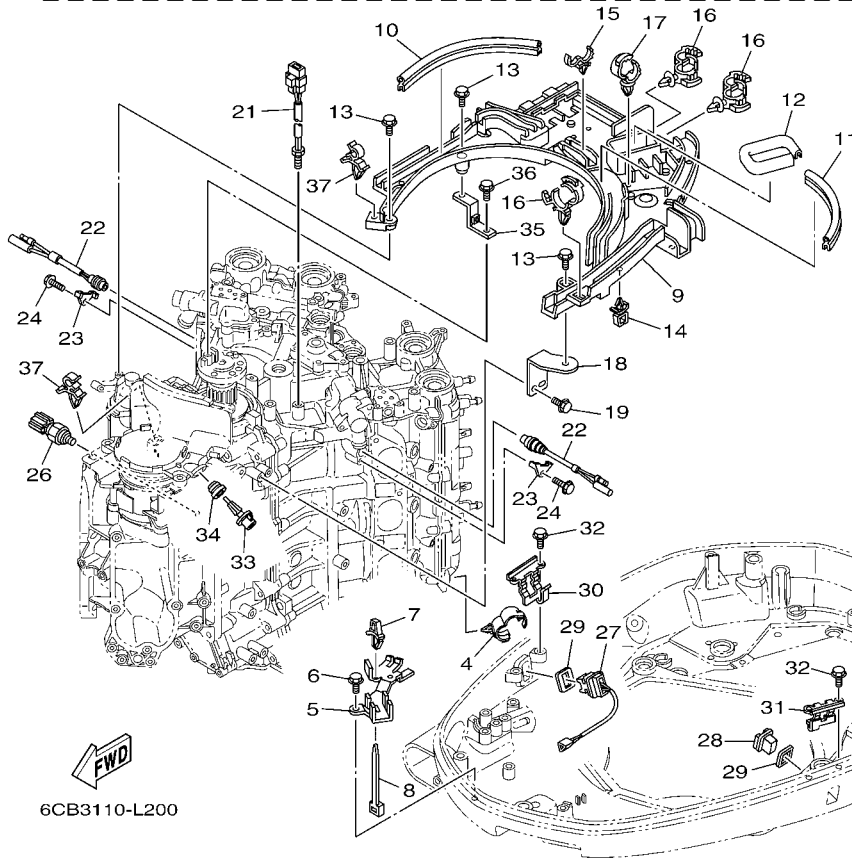
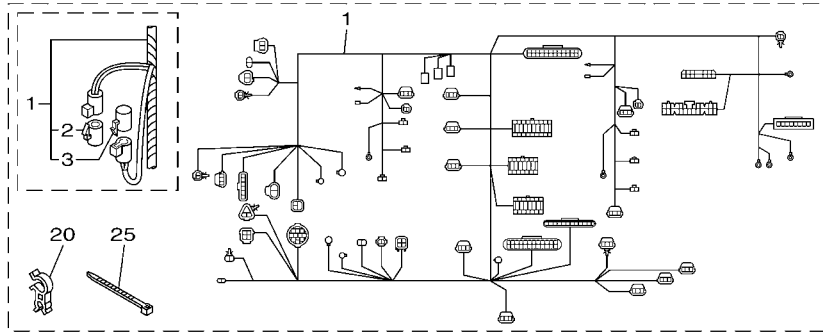


FIG. 20 ELECTRICAL 4

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-82590-01	WIRE HARNESS ASSY	1	1	1	
2	6P2-82582-00	.CAP 1 (FEMALE)	1	1	1	
3	6P2-82582-10	.CAP 1 (MALE)	1	1	1	
4	90464-20181	CLAMP	4	4	4	
5	6CB-82594-00	CLAMP	1	1	1	
6	95895-06012	BOLT, FLANGE	2	2	2	
7	90464-06001	CLAMP	1	1	1	
8	90465-13M24	CLAMP	1	1	1	
9	6CB-82589-00	PROTECTOR, WIRE HARNESS	1	1	1	Go to P/N : PE0-OM-120050
10	6BG-42617-00	DAMPER, FORM	1	1	1	
11	6CB-42617-00	DAMPER, FORM	1	1	1	
12	6CB-42629-00	SEAL	1	1	1	
13	95895-06020	BOLT, FLANGE	5	5	5	
14	90464-11121	CLAMP	1	1	1	
15	90464-18246	CLAMP	1	1	1	
16	90464-12183	CLAMP	4	4	4	
17	90464-20181	CLAMP	2	2	2	
18	6CB-82388-00	PLATE	1	1	1	
19	95895-06016	BOLT, FLANGE	2	2	2	
20	90464-23001	CLAMP	1	1	1	
21	6CB-85790-00	THERMOSENSOR ASSY	1	1	1	
22	6P2-82560-01	THERMO SWITCH ASSY	2	2	2	
23	6E9-82588-00	PLATE	2	2	2	
24	95895-06012	BOLT, FLANGE	2	2	2	
25	90465-14M66	CLAMP	1	1	1	
26	6AW-83651-00	SENDER, OIL PRESSURE	1	1	1	
27	69J-82563-00	TRIM & TILT SWITCH ASSY	1	1	1	

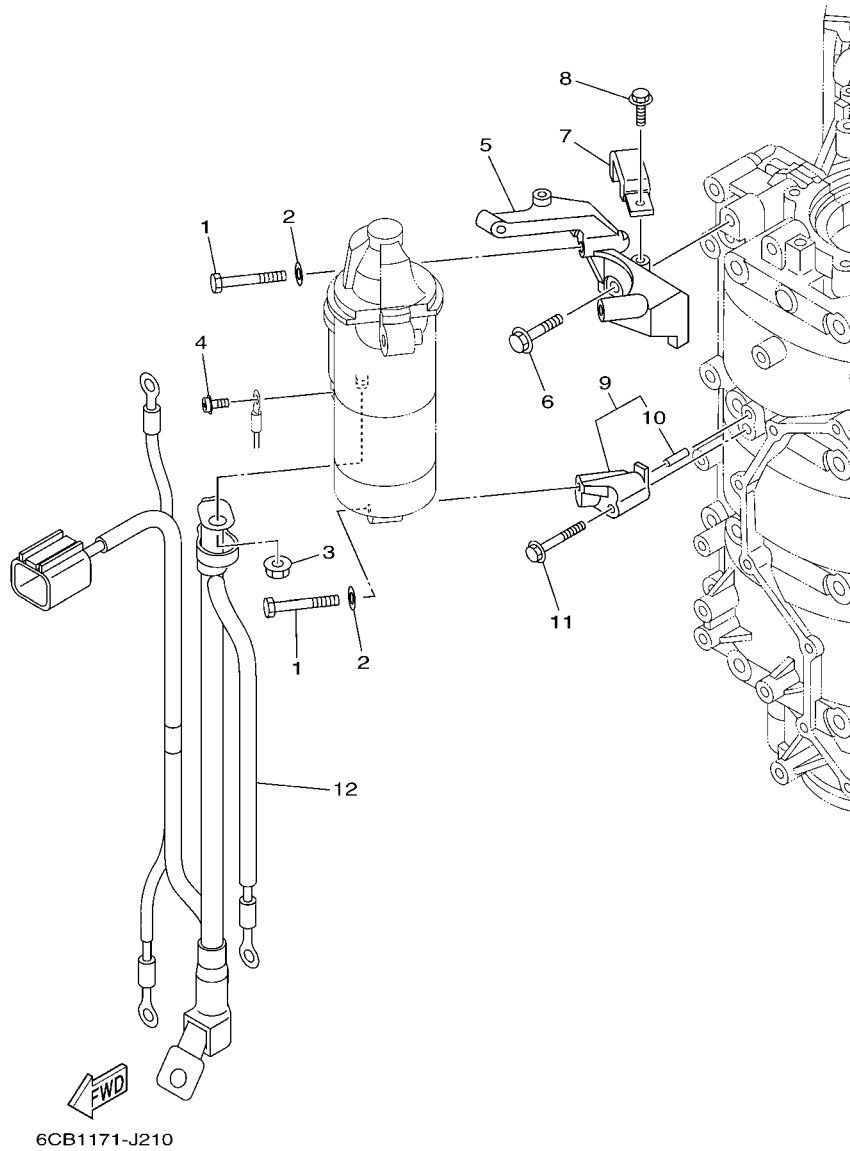


FIG. 21 ELECTRICAL 5

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	97013-08045	BOLT	3	3	3	
2	92903-08600	WASHER, PLATE	3	3	3	
3	90179-08003	NUT	1	1	1	
4	90159-04005	SCREW, WITH WASHER	1	1	1	
5	6CB-81822-01	BRACKET, STARTING MOTOR	1	1	1	
6	90105-08M87	BOLT, FLANGE	2	2	2	
7	6CB-81443-00	CLAMP, LEAD 1	1	1	1	
8	95895-06016	BOLT, FLANGE	1	1	1	
9	6CB-81823-00	STAY, STARTING MOTOR	1	1	1	
10	93606-12019	.PIN, DOWEL	1	1	1	
11	90105-06151	BOLT, FLANGE	1	1	1	
12	6CB-8259M-00	WIRE HARNESS ASSY 2	1	1	1	

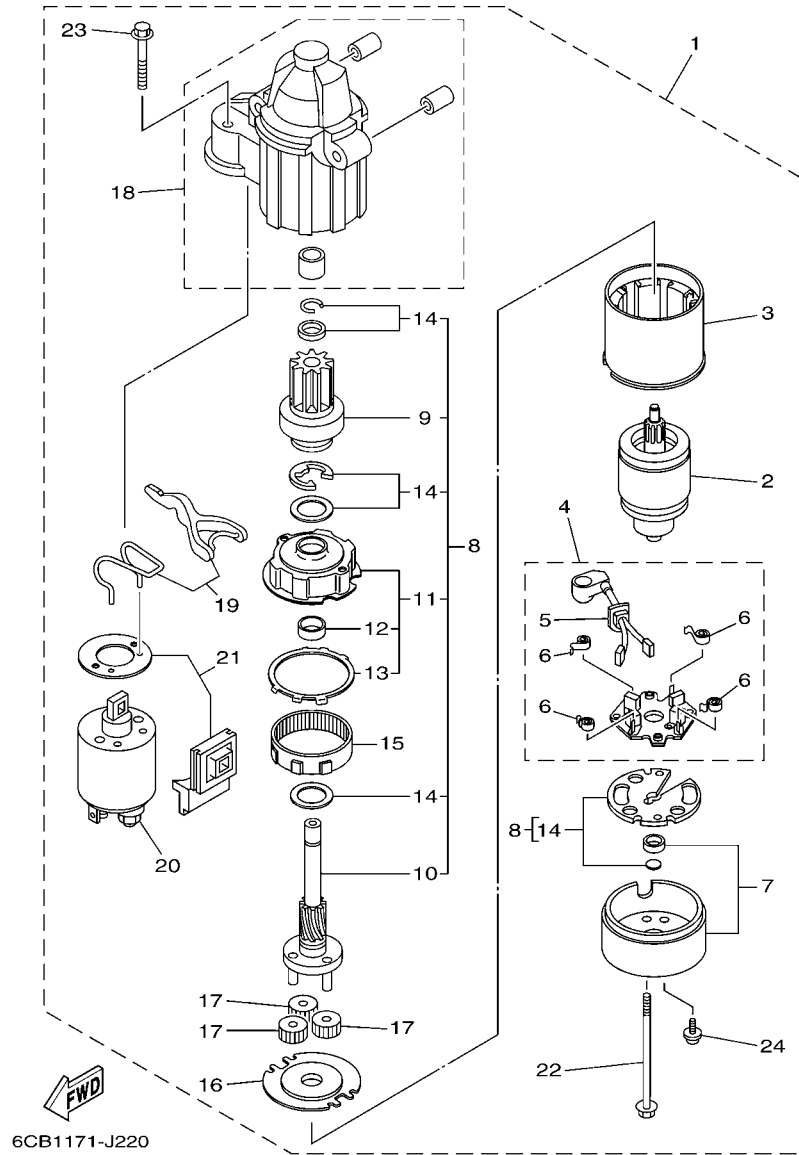
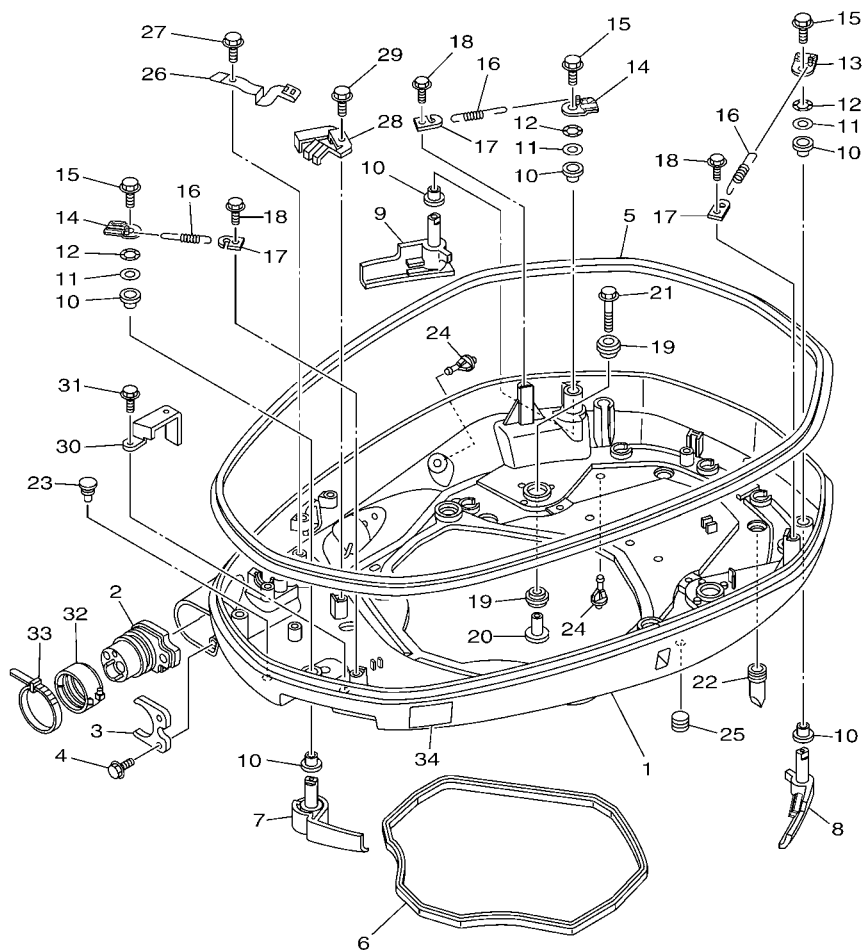


FIG. 22 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-81800-00	STARTING MOTOR ASSY	1	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	1	
4	69J-81840-00	.BRUSH HOLDER ASSY	1	1	1	
5	69J-81801-00	..BRUSH SET	1	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	4	
7	6CB-81820-00	.REAR BRACKET ASSY	1	1	1	
8	6CB-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	1	
9	6CB-81832-00	..CLUTCH, OVER RUN	1	1	1	
10	6CB-81836-00	..SHAFT, PINION	1	1	1	
11	67F-81821-00	..BRACKET, CENTER 1	1	1	1	
12	67F-81841-00	...BEARING	1	1	1	
13	67F-8183R-00	...GASKET	1	1	1	
14	6CB-81809-00	..WASHER KIT	1	1	1	
15	67F-81891-00	.GEAR, RING	1	1	1	WITH 67F-8183R-00
16	67F-81830-00	.BRACKET, CENTER 2	1	1	1	
17	60V-8183T-00	.GEAR, IDLER	3	3	3	
18	6CB-81842-00	.COVER	1	1	1	
19	6C5-81839-00	.LEVER ASSY	1	1	1	
20	6C5-81941-00	.STARTER RELAY ASSY	1	1	1	
21	6C5-81869-00	.COVER, DUST	1	1	1	
22	6CB-81826-00	.BOLT	2	2	2	
23	69J-81828-00	.SCREW 2	2	2	2	
24	67F-81846-00	.SCREW	2	2	2	

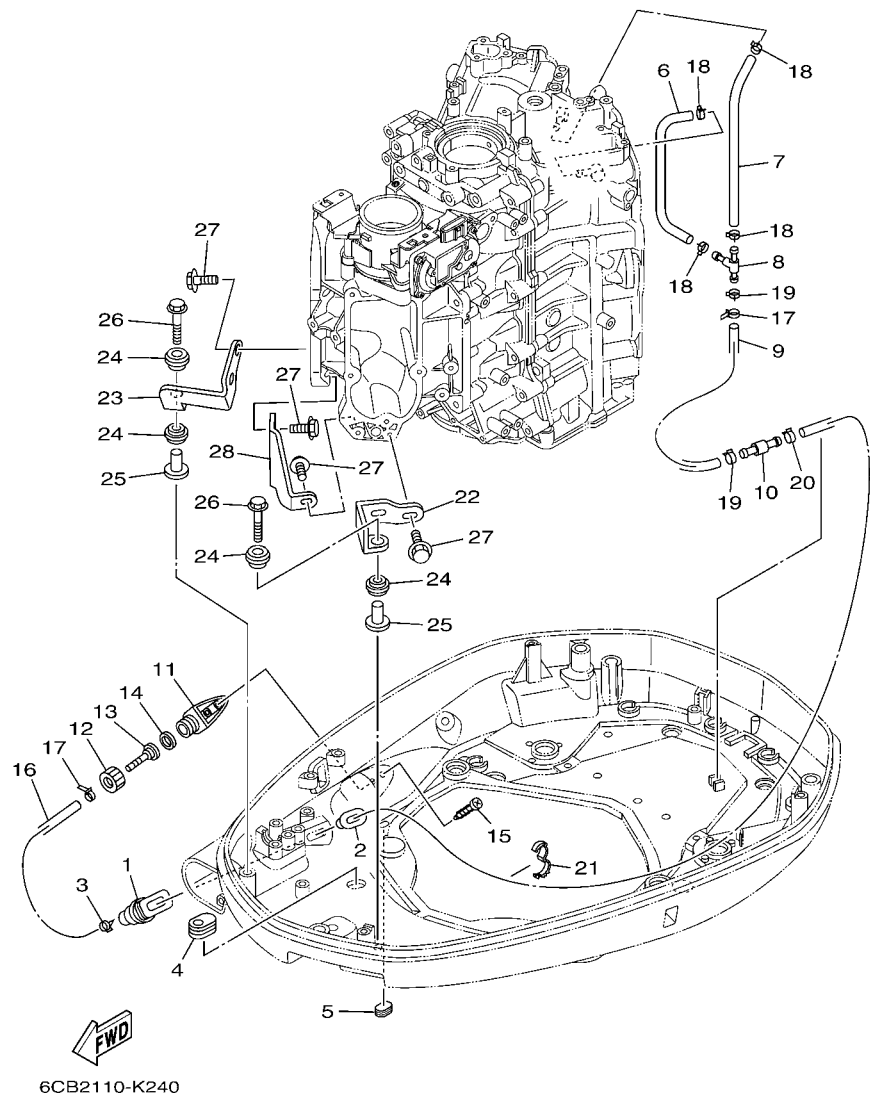
FIG. 23 BOTTOM COWLING 1



6CD4700-L230

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-42711-01-8D	COWLING, BOTTOM 1	1	1	1	
2	6CB-42725-01	GROMMET	1	1	1	
3	6CB-42761-00	STOPPER	1	1	1	
4	95895-06014	BOLT, FLANGE	2	2	2	
5	6CB-42615-00	SEAL	1	1	1	
6	6CB-42716-00	RUBBER, SEAL 1	1	1	1	
7	6CB-42815-01-8D	LEVER, CLAMP	1	1	1	
8	6CB-42816-01-8D	LEVER, CLAMP	1	1	1	
9	6CB-42817-01-8D	LEVER, CLAMP	1	1	1	
10	90386-15M73	BUSH	6	6	6	
11	90201-156J2	WASHER, PLATE	3	3	3	
12	90206-15M18	WASHER, WAVE	3	3	3	
13	6CB-42818-00	LEVER, CLAMP	1	1	1	
14	6CB-42819-00	LEVER, CLAMP	2	2	2	
15	95880-08012	BOLT, FLANGE	3	3	3	
16	90506-22001	SPRING, TENSION	3	3	3	
17	66T-43144-00	HOOK, SPRING	3	3	3	
18	95895-06012	BOLT, FLANGE	3	3	3	
19	90480-22M81	GROMMET	12	12	12	
20	90387-08M37	COLLAR	6	6	6	
21	90119-08M22	BOLT, WITH WASHER	6	6	6	
22	6D0-42717-00	RUBBER, SEAL 2	4	4	4	
23	6H4-42748-00	GROMMET	1	1	1	
24	6P2-44391-00	NIPPLE, HOSE	2	2	2	
25	90338-11007	PLUG	2	2	2	
26	6CB-42743-00	BRACKET	1	1	1	
27	95895-06012	BOLT, FLANGE	1	1	1	

FIG. 24 BOTTOM COWLING 2



REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6BG-42724-00	GROMMET	2	2	2	
2	6BG-42384-00	SEAL, CAP	2	2	2	
3	90465-11M10	CLAMP	2	2	2	
4	61A-42727-00	GROMMET	1	1	1	
5	64G-42727-00	GROMMET	1	1	1	
6	6CB-24315-00	PIPE 5	1	1	1	
7	90445-14021	HOSE (L185)	1	1	1	
8	6AW-42169-00	JOINT	1	1	1	
9	90445-16015	HOSE (L300)	1	1	1	
10	6AW-42785-00	PIPE	1	1	1	
11	6AW-12572-00	ADAPTER	1	1	1	
12	6R3-12581-00	JOINT, HOSE 1	1	1	1	
13	6AW-12582-00	JOINT, HOSE 2	1	1	1	
14	6R3-12583-00	GASKET, HOSE JOINT	1	1	1	
15	97780-60520	SCREW, TAPPING	2	2	2	
16	90445-14019	HOSE (L1460)	1	1	1	
17	90465-11M10	CLAMP	2	2	2	
18	90467-130A5	CLIP	4	4	4	
19	90467-140A8	CLIP	2	2	2	
20	90467-140A9	CLIP	1	1	1	
21	90464-16001	CLAMP	2	2	2	
22	6CB-42643-00	PLATE, CLAMP	1	1	1	
23	6CB-42644-00	PLATE, CLAMP 2	1	1	1	
24	90480-14029	GROMMET	4	4	4	
25	90387-06M03	COLLAR	2	2	2	
26	90119-06M61	BOLT, WITH WASHER	2	2	2	
27	90105-06039	BOLT, FLANGE	6	6	6	

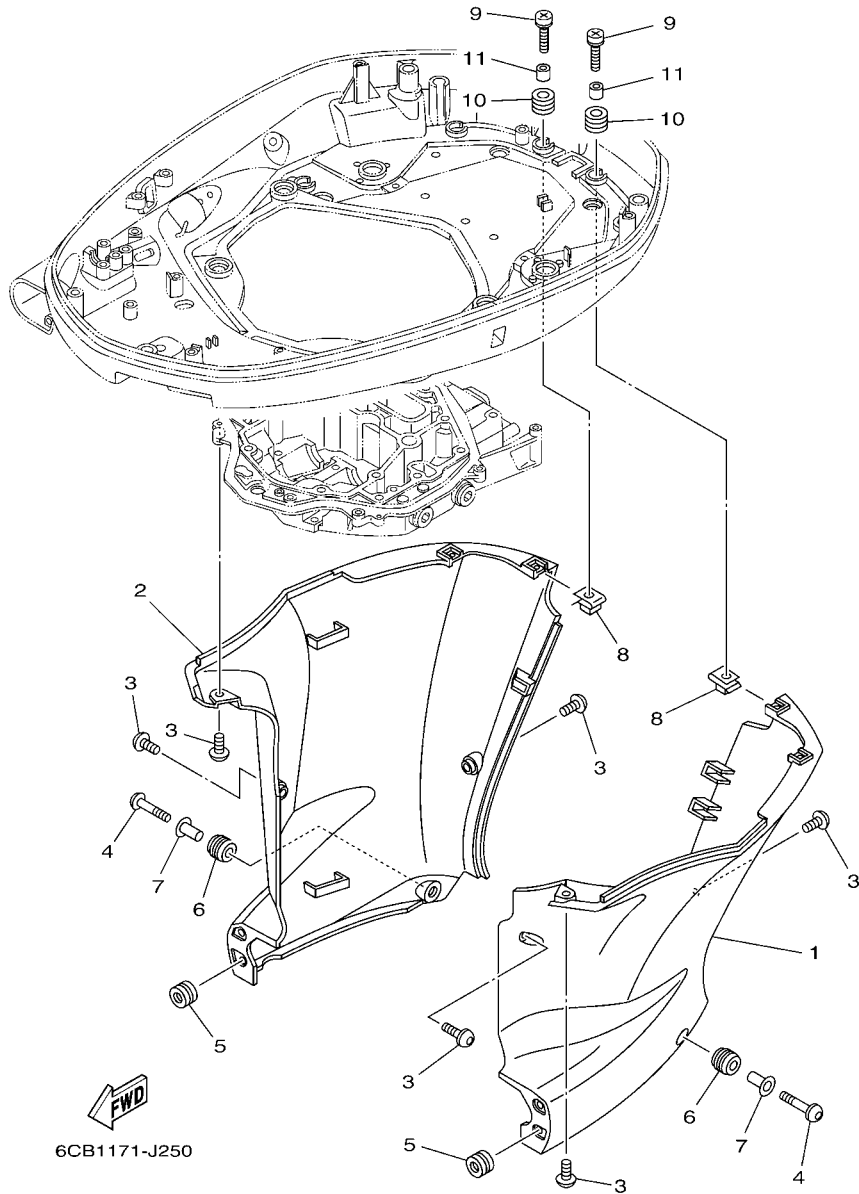
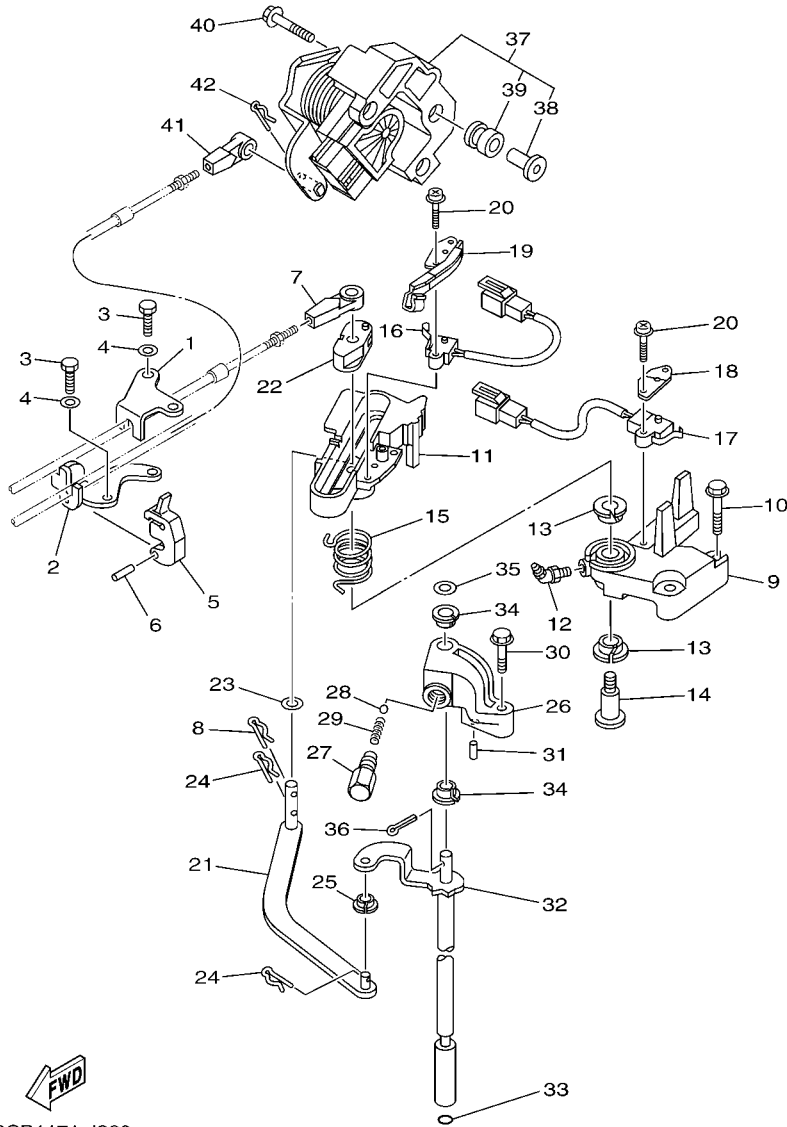


FIG. 25 BOTTOM COWLING 3

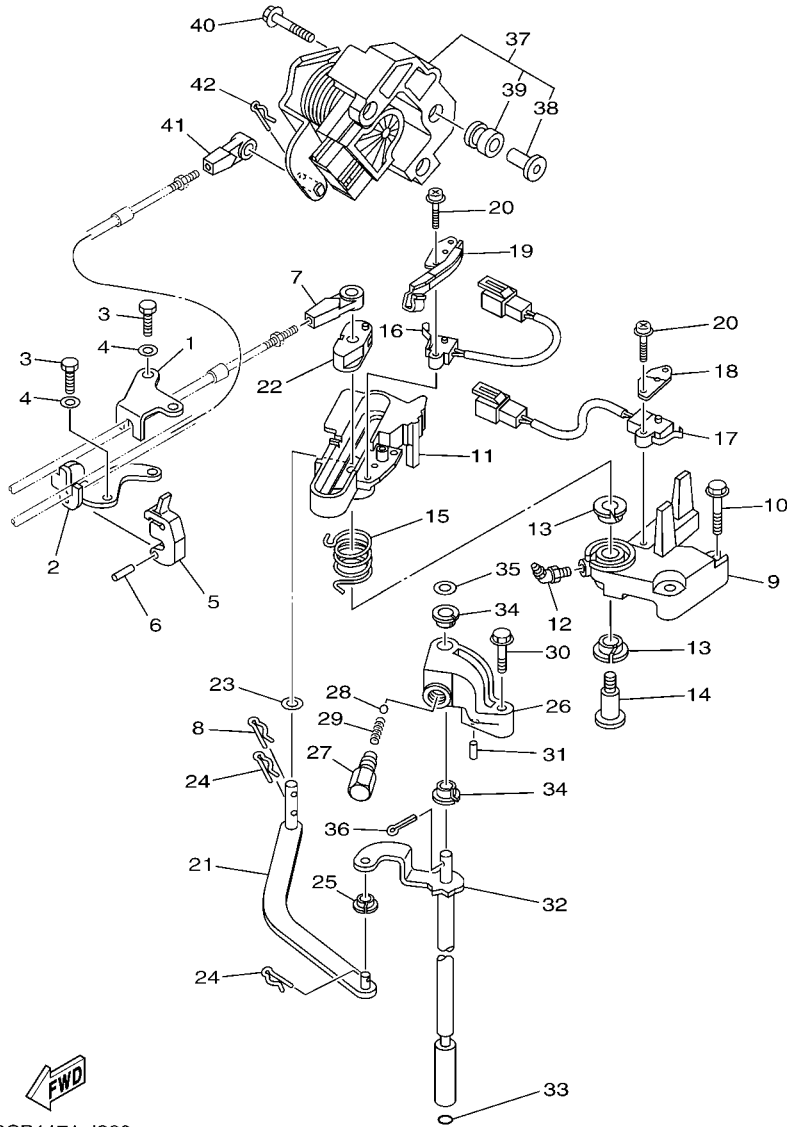
REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-42741-00-8D	APRON	1	1	1	
2	6CB-42771-00-8D	APRON	1	1	1	
3	90111-06111	BOLT,HEX. SOCKET BUTTON	6	6	6	
4	90111-06113	BOLT,HEX. SOCKET BUTTON	2	2	2	
5	90480-11012	GROMMET	4	4	4	
6	90480-16009	GROMMET	2	2	2	
7	90387-07028	COLLAR	2	2	2	
8	90183-061A6	NUT, SPRING	4	4	4	
9	90159-06053	SCREW, WITH WASHER	4	4	4	
10	90480-13M24	GROMMET	4	4	4	
11	90387-06M43	COLLAR	4	4	4	



6CB1171-J260

FIG. 26 CONTROL

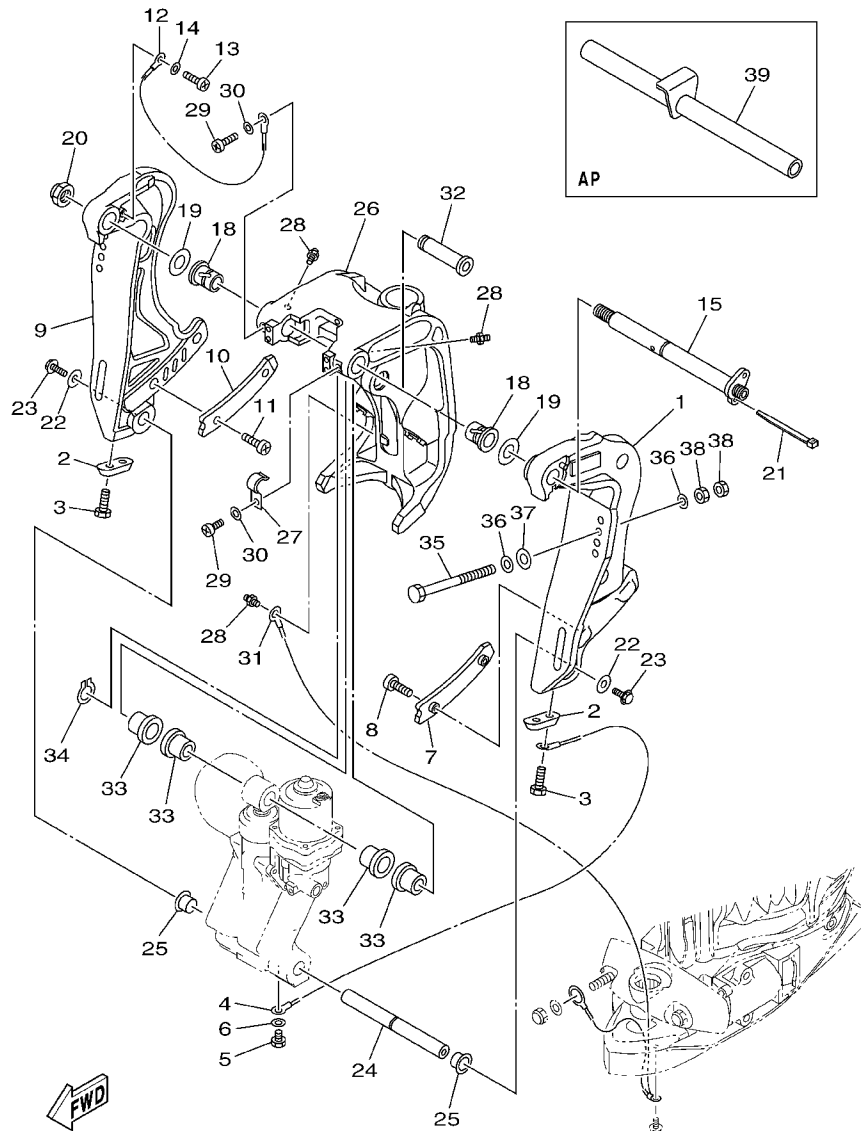
REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-48531-00	BRACKET, REMOTE CONTROL 1	1	1	1	
2	6CB-48532-00	BRACKET, REMOTE CONTROL 2	1	1	1	
3	97095-06016	BOLT	4	4	4	
4	92995-06600	WASHER	4	4	4	
5	6E5-48538-00	CLAMP, CABLE	1	1	1	
6	91690-30010	PIN, SPRING	1	1	1	
7	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	1	
8	90468-18008	CLIP	1	1	1	
9	6CB-44117-00	BRACKET	1	1	1	
10	95895-06035	BOLT, FLANGE	2	2	2	
11	69J-44176-01	BRACKET	1	1	1	
12	93700-06M01	NIPPLE, GREASE	1	1	1	
13	90386-12069	BUSH	2	2	2	
14	90109-08019	BOLT	1	1	1	
15	90508-20052	SPRING, TORSION	1	1	1	
16	60V-8259F-00	SWITCH ASSY	1	1	1	
17	69J-8259F-00	SWITCH ASSY	1	1	1	
18	61A-82588-01	PLATE	1	1	1	
19	6CB-82588-00	PLATE	1	1	1	
20	97985-04116	SCREW, WITH WASHER	4	4	4	
21	6CB-44121-00	LEVER, SHIFT ROD	1	1	1	
22	69J-44122-00	BUSHING, SHIFT ROD LEVER	1	1	1	
23	90202-08M20	WASHER, PLATE	1	1	1	
24	90468-18008	CLIP	2	2	2	
25	90386-06M12	BUSH	1	1	1	
26	69J-44118-00	BRACKET	1	1	1	
27	648-42715-00	BUSHING	1	1	1	



6CB1171-J260

FIG. 26 CONTROL

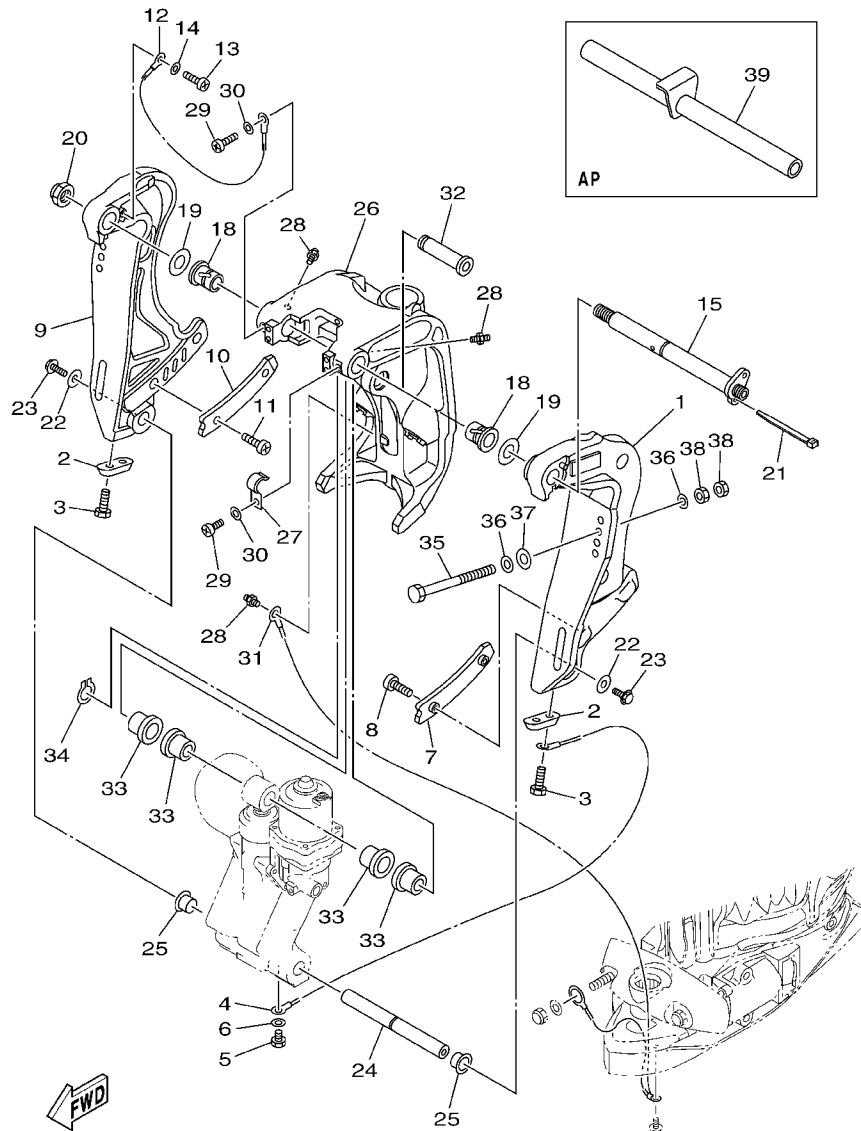
REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
28	93501-04M02	BALL	1	1	1	
29	90501-12082	SPRING, COMPRESSION	1	1	1	
30	97575-06535	BOLT, WITH WASHER	1	1	1	
31	91690-30010	PIN, SPRING	1	1	1	
32	6CB-44120-00	HANDLE GEAR SHIFT ASSY	1	1	1	
33	93210-09165	O-RING	1	1	1	
34	90386-90M90	BUSH	2	2	2	
35	90201-09M02	WASHER, PLATE	1	1	1	
36	91490-20015	PIN, COTTER	1	1	1	
37	6CB-8A410-00	SENSOR UNIT	1	1	1	
38	6P2-44139-00	.COLLAR	3	3	3	
39	6CB-41273-00	.GROMMET	3	3	3	
40	90119-06126	BOLT, WITH WASHER	3	3	3	
41	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	1	
42	90468-18008	CLIP	1	1	1	



6CD4700L2701

FIG. 27 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-43111-02-8D	BRACKET, CLAMP 1	1	1	1	Go to P/N : PE0-OM-130001
2	65W-45251-00	ANODE	2	2	2	
3	90101-06020	BOLT	4	4	4	
4	6E5-82148-00	WIRE, LEAD 4	1	1	1	
5	97095-06010	BOLT	1	1	1	
6	92995-06600	WASHER	1	1	1	
7	61A-43132-00	WASHER, FRICTION	1	1	1	
8	97885-06010	SCREW, PAN HEAD	2	2	2	
9	6CB-43112-01-8D	BRACKET, CLAMP 2	1	1	1	
10	61A-43133-00	WASHER, FRICTION	1	1	1	
11	97885-06010	SCREW, PAN HEAD	2	2	2	
12	6E5-82148-00	WIRE, LEAD 4	1	1	1	
13	97885-06012	SCREW, PAN HEAD	1	1	1	
14	92995-06600	WASHER	1	1	1	
15	6CB-43131-01	BOLT, CLAMP BRACKET	1	1	1	
18	90386-25M31	BUSH	2	2	2	
19	90201-26M59	WASHER, PLATE	2	2	2	
20	90185-22M11	NUT, SELF-LOCKING	1	1	1	
21	90465-11M10	CLAMP	1	1	1	
22	90201-10060	WASHER, PLATE	2	2	2	
23	90119-10054	BOLT, WITH WASHER	2	2	2	
24	6CB-43818-00	PIN, LOWER SHOCK MOUNT	1	1	1	
25	90386-22M98	BUSH	2	2	2	
26	6CB-43311-00-8D	BRACKET, SWIVEL 1	1	1	1	
27	90465-08M63	CLAMP	1	1	1	



6CD4700L2701

FIG. 27 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
28	93700-06M03	NIPPLE, GREASE	3	3	3	
29	98504-06010	SCREW, PAN HEAD	2	2	2	
30	92903-06600	WASHER, PLATE	2	2	2	
31	66K-82149-00	WIRE, LEAD 3	1	1	1	
32	6CB-43126-00	PIN, UPPER SHOCK MOUNT	1	1	1	
33	90386-22M98	BUSH	4	4	4	
34	93410-22M11	CIRCLIP	1	1	1	
35	90101-12M05	BOLT (L:130MM)	4	4	4	
36	90201-13M01	WASHER, PLATE	8	8	8	
37	90201-12426	WASHER, PLATE	4	4	4	
38	95380-12600	NUT	8	8	8	
39	6CB-43611-00	SHAFT, TILT LOCK	1	1	1	AP

PARTS NEWS

News No. PE0-OM-130001

Date: 2013/2/5

Signature: S. Ishibashi

 Cause : Revision Notice Correction Sales Unit Change Others

Model	VF200A,F200DET / VF225A,F225DET / VF250A,F250CET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1L6CB-100EA / 1L6CC-100EA / 1L6CD-100EA / 1L6CD-700EA
Time of YPEC Revision	Text, Illustration --> Feb./20/2013
	PDF Replace --> Feb./20/2013
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
VF250A,F250C	6CB4	6CB:1005852-
VF225A,F225D	6CC4	6CC:1001862-
VF200A,F200D	6CD4	6CD:1002047-

*1: Interchangeability


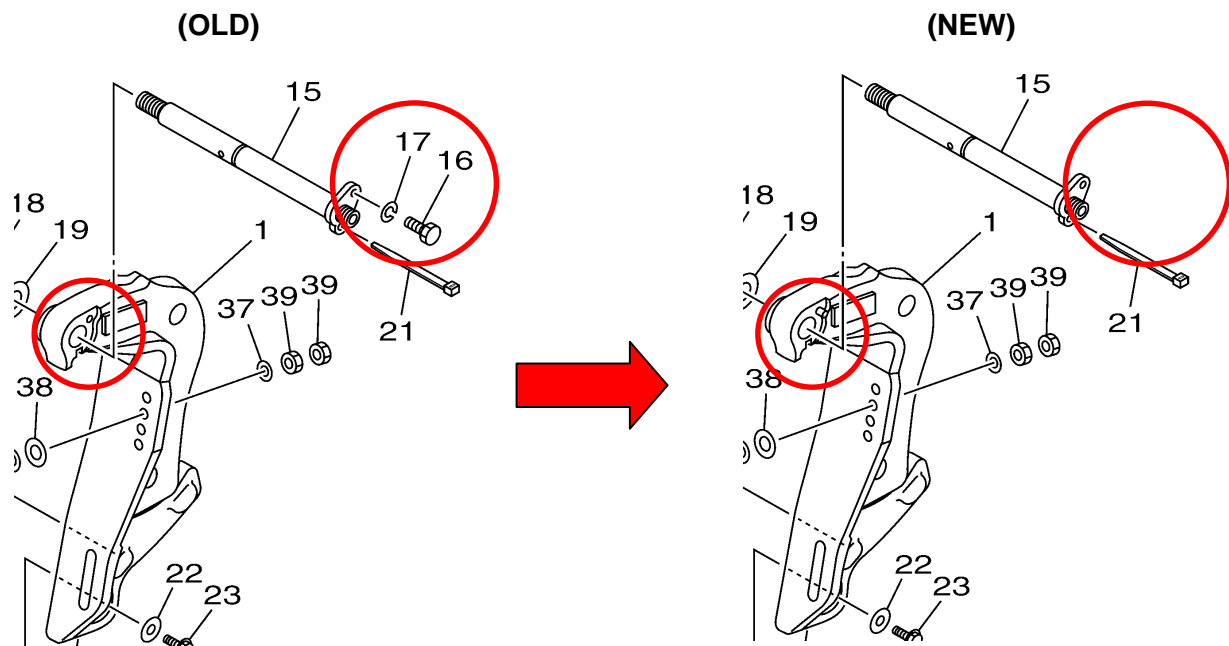
A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
	 These parts are interchangeable with a set		

FIG.27 BRACKET 1

1. LIST CORRECTION

Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	QTY	*Interchangeability	
							REMARKS
27	1	6CB-43111-01-8D	6CB-43111-02-8D	BRACKET, CLAMP 1	1	B	*Part number revision
	16	97095-08020	-	BOLT	4		*Deleted Parts
	17	92995-08100	-	WASHER	4		*Deleted Parts

2. ILLUSTRATION CORRECTION



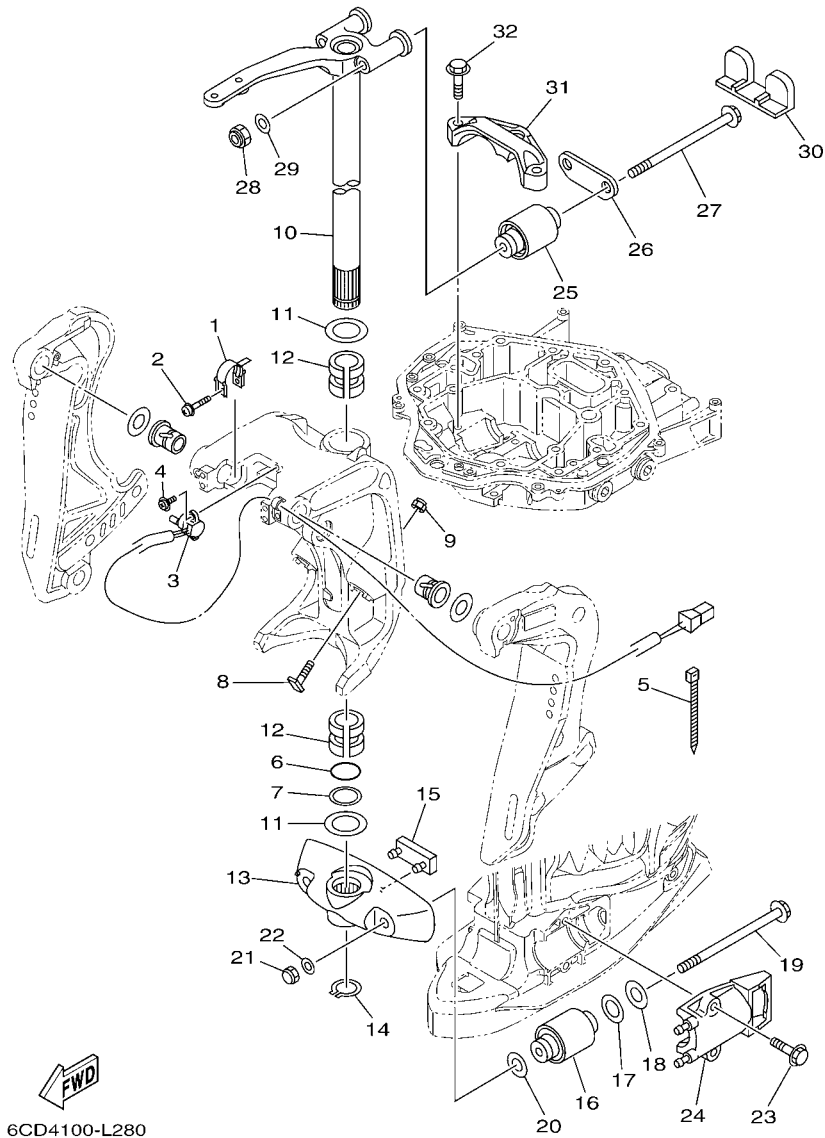
Thank you very much for your cooperation.

 Parts
 Manager
 Check

 Service
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 Parts
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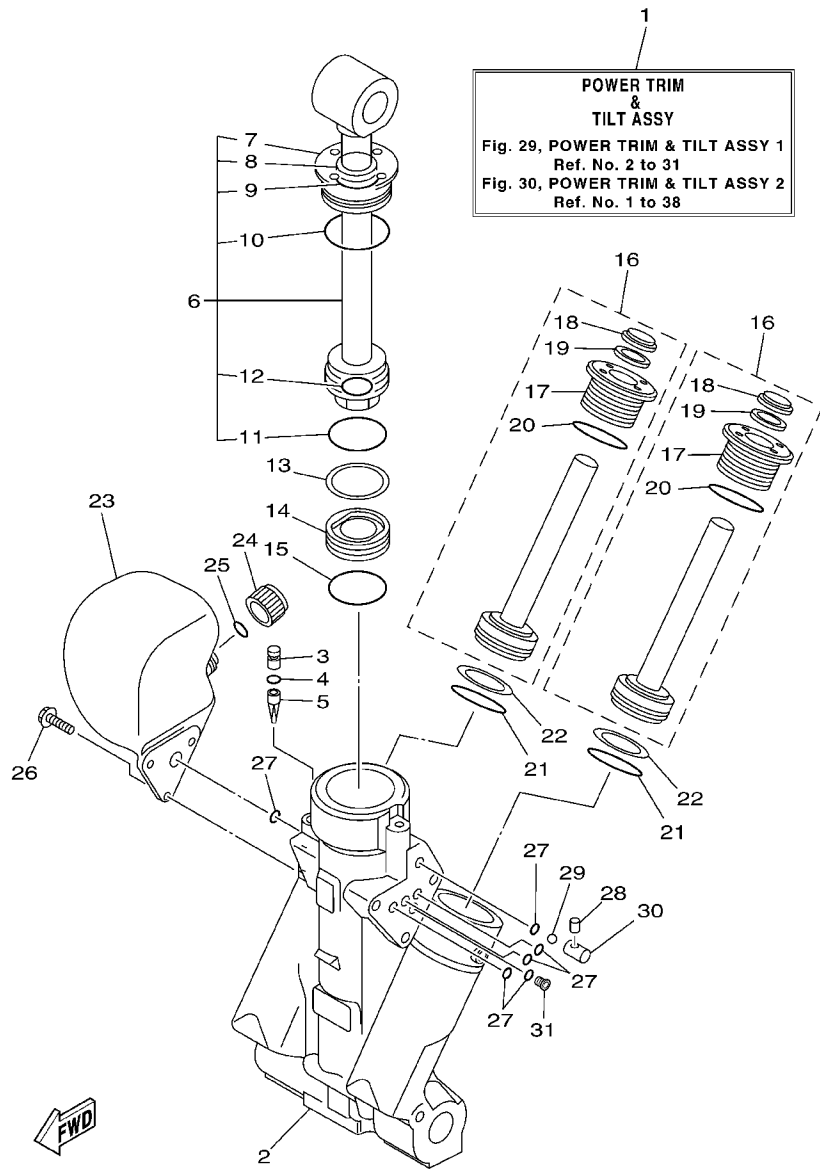
 YAMAHA MOTOR CO.,LTD
 2500 Shingai Iwata Shizuoka 438-8501.Japan
 Technical Publication Dept.



6CD4100-L280

FIG. 28 BRACKET 2

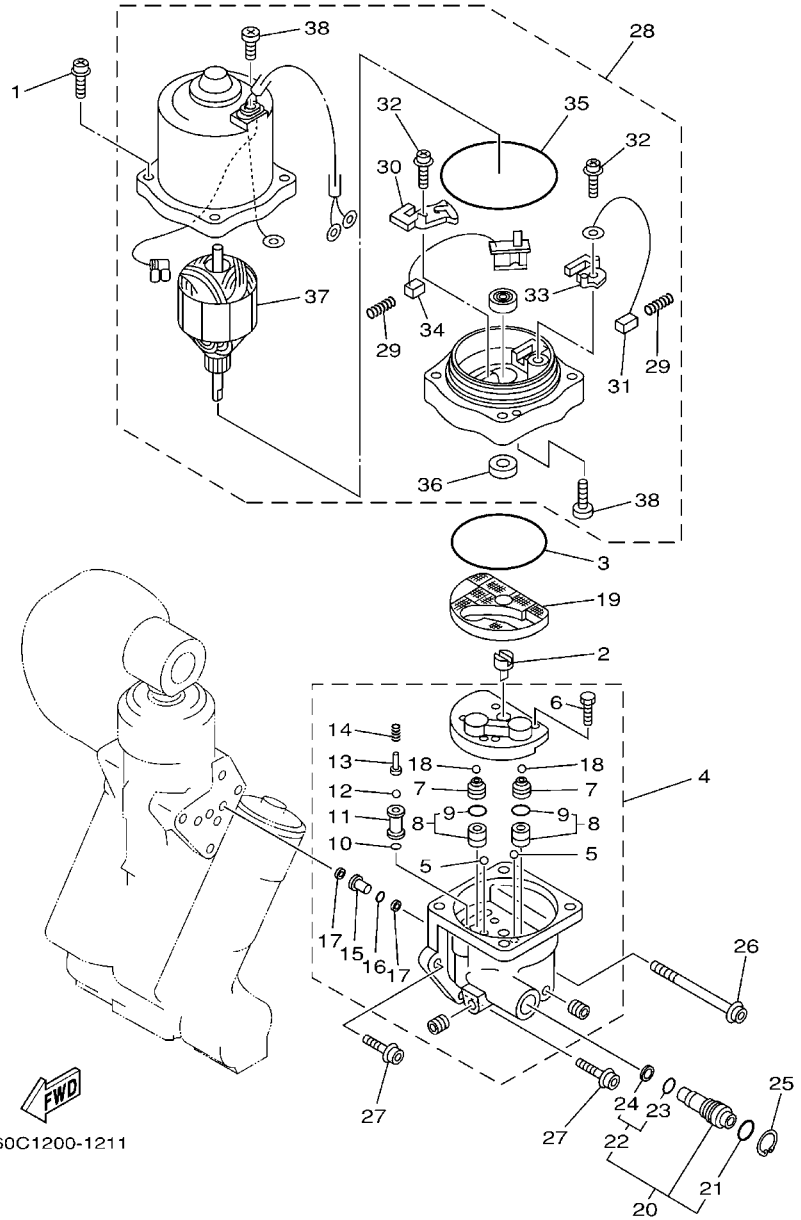
REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	64E-43139-10	CAM, TRIM SENDER	1	1	1	
2	90159-05059	SCREW, WITH WASHER	1	1	1	
3	67H-83672-01	TRIM SENDER	1	1	1	
4	97985-06216	SCREW, WITH WASHER	2	2	2	
5	90465-11M10	CLAMP	3	3	3	
6	93210-37MH7	O-RING	1	1	1	
7	90202-40M47	WASHER, PLATE	1	1	1	
8	64E-43376-00	BOLT, THRUST RECEIVER	2	2	2	
9	95780-10300	NUT, FLANGE	2	2	2	
10	6CB-42510-00-8D	STEERING BRACKET ASSY	1	1	1	
11	90201-38M60	WASHER, PLATE	2	2	2	
12	90386-38M89	BUSH	2	2	2	
13	6CB-44551-01-8D	HOUSING, LOWER MOUNT RUBBER 1	1	1	1	
14	93410-37M04	CIRCLIP	1	1	1	
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	1	
16	60X-44555-00	MOUNT DAMPER, LOWER SIDE	2	2	2	
17	90202-32M19	WASHER, PLATE	2	2	2	
18	90201-16M55	WASHER, PLATE	2	2	2	
19	90105-14007	BOLT, FLANGE	2	2	2	
20	90201-15M58	WASHER, PLATE	2	2	2	
21	95380-14800	NUT	2	2	2	
22	92995-14600	WASHER	2	2	2	
23	90119-10024	BOLT, WITH WASHER	4	4	4	
24	61A-44552-01-CA	HOUSING, LOWER MOUNT RUBBER 2	2	2	2	
25	6CB-44514-00	MOUNT DAMPER, UPPER SIDE	2	2	2	
26	6CB-44526-00	PLATE	1	1	1	
27	90105-14007	BOLT, FLANGE	2	2	2	



6CB1171J2901

FIG. 29 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-43800-01	POWER TRIM & TILT ASSY	1	1	1	
2	64E-43825-03	HOUSING, TRIM & TILT	1	1	1	
3	6AW-4388J-00	PLUG 2	1	1	1	
4	93210-10M74	O-RING	1	1	1	
5	64E-43817-00	FILTER 2	1	1	1	
6	63P-43810-02	TILT PISTON SUB ASSY	1	1	1	
7	64E-43811-02	.SCREW, CYLINDER END	1	1	1	
8	64E-43898-00	.SEAL, DUST 2	1	1	1	
9	64E-43867-00	.O-RING	1	1	1	
10	64E-43866-00	.O-RING	1	1	1	
11	6E5-43862-00	.O-RING	1	1	1	
12	64E-43883-00	.O-RING	1	1	1	
13	6E5-43872-00	RING, BACK UP	1	1	1	
14	6E5-43814-02	PISTON, FREE	1	1	1	
15	6E5-43862-00	O-RING	1	1	1	
16	6CB-43820-00	TRIM PISTON SUB ASSY	2	2	2	
17	64E-43821-02	.SCREW, TRIM CYLINDER END	1	1	1	
18	64E-43822-00	.SEAL, TRIM DUST	1	1	1	
19	64E-4384J-00	.SEAL, TRIM DOWN	1	1	1	
20	6G5-43864-00	.O-RING	1	1	1	
21	6E5-43864-00	O-RING	2	2	2	
22	6E5-43874-01	RING, BACK UP	2	2	2	
23	64E-43828-01	BODY, RESERVOIR	1	1	1	
24	64E-43829-01	PLUG, RESERVOIR	1	1	1	
25	64E-43897-00	O-RING	1	1	1	
26	64E-4388E-01	BOLT ,SCREW (L:14MM)	3	3	3	
27	64E-43869-00	O-RING	6	6	6	

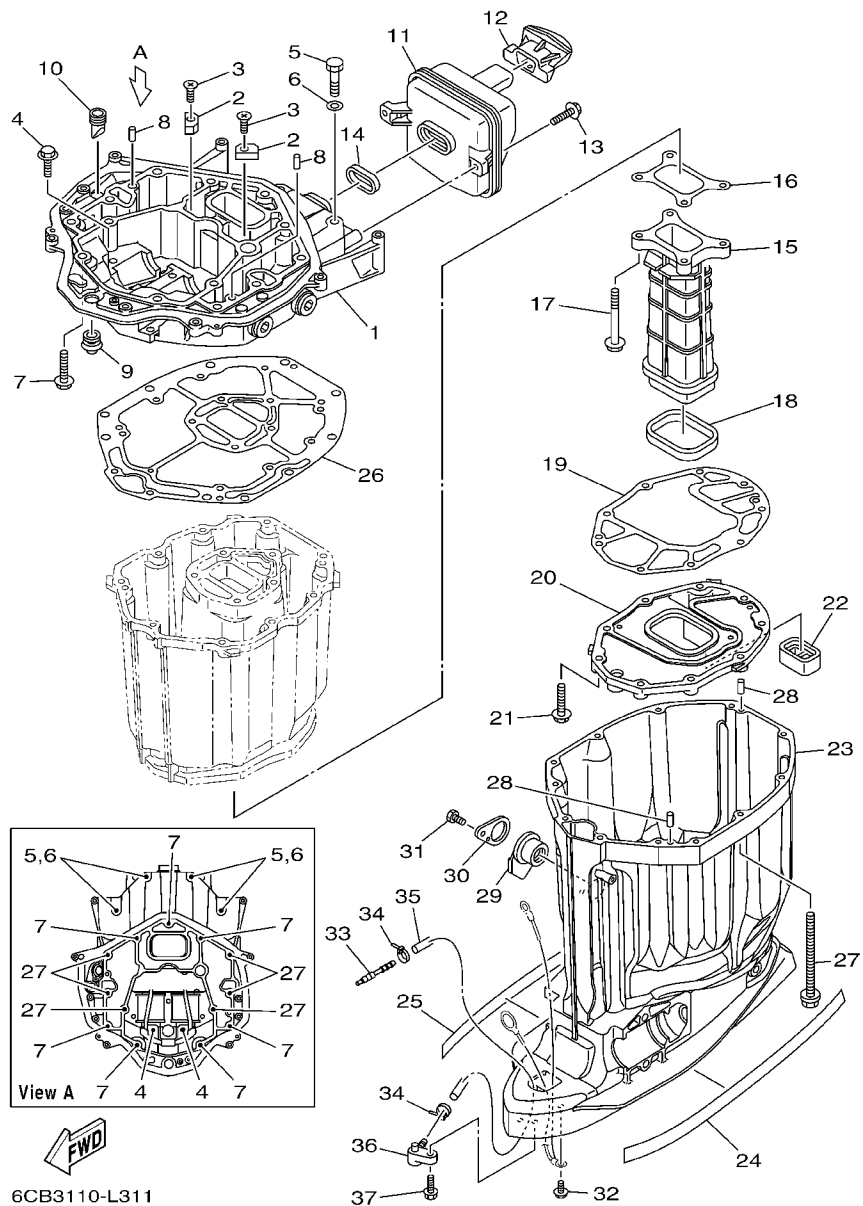


60C1200-1211

FIG. 30 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	64E-4388E-11	BOLT ,SCREW (L:34.7MM)	4	4	4	
2	64E-43831-00	CONNECTOR, SHAFT	1	1	1	
3	64E-43868-00	O-RING	1	1	1	
4	64E-43830-01	GEAR PUMP ASSY	1	1	1	
5	72X-43858-00	.BALL	2	2	2	
6	64E-43843-00	.SCREW, VALVE LOCK	4	4	4	
7	6AW-43841-00	.PISTON, SHUTTLE	2	2	2	
8	64E-43802-00	.VALVE SUB ASSY	2	2	2	
9	6E5-43896-00	..O-RING	1	1	1	
10	6G5-43863-00	.O-RING	1	1	1	
11	64E-43851-00	.SEAT, RELIEF VALVE	1	1	1	
12	64E-43858-00	.BALL	1	1	1	
13	64E-43859-00	.PIN, VALVE SUPPORT	1	1	1	
14	64E-43855-00	.SPRING, UP RELIEF	1	1	1	
15	64E-43850-00	.VALVE SUB ASSY	1	1	1	
16	64E-43865-00	.O-RING	1	1	1	
17	64E-43816-00	.FILTER 1	2	2	2	
18	6AW-43858-00	.BALL	2	2	2	
19	64E-43817-11	FILTER 2	1	1	1	
20	64E-43860-01	MANUAL VALVE SUB-ASSY	1	1	1	
21	72X-85075-L0	.O-RING	1	1	1	
22	64E-43827-00	.RING SET	1	1	1	
23	64E-4387A-00	..O-RING	1	1	1	
24	64E-43873-00	..RING, BACK UP	1	1	1	
25	6AW-43875-00	RING, SNAP	1	1	1	
26	64E-43879-11	SCREW, WITH WASHER	1	1	1	
27	64E-43879-01	SCREW, WITH WASHER	2	2	2	

FIG. 31 UPPER CASING



REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-41137-00-CA	GUIDE, EXHAUST	1	1	1	
2	63P-11325-11	ANODE	2	2	2	
3	90151-06M02	SCREW, COUNTERSUNK	2	2	2	
4	90119-08102	BOLT, WITH WASHER	2	2	2	
5	97075-10045	BOLT	4	4	4	
6	92995-10600	WASHER	4	4	4	
7	97575-10535	BOLT, WITH WASHER	7	7	7	
8	93608-16M16	PIN, DOWEL	2	2	2	
9	6E5-42724-00	GROMMET	1	1	1	
10	61A-42717-00	RUBBER, SEAL 2	1	1	1	
11	6CB-14750-00	SILENCER ASSY 2	1	1	1	Go to P/N : PE0-OM-120041
12	6CB-42769-01	SEAL, RUBBER	1	1	1	Go to P/N : PE0-OM-120041
13	95875-06020	BOLT, FLANGE	2	2	2	
14	6CB-14755-00	GASKET, SILENCER	1	1	1	
15	6CB-41132-00-9S	MANIFOLD, EXHAUST	1	1	1	
16	6CB-41134-00	GASKET, EXHAUST MANIFOLD	1	1	1	
17	97575-08560	BOLT, WITH WASHER	4	4	4	
18	6CB-41138-00	SEAL, EXT. 1	1	1	1	
19	6CB-41135-00	GASKET, EXHAUST MANIFOLD	1	1	1	
20	6CB-45181-00-CA	PLATE	1	1	1	
21	97575-08535	BOLT, WITH WASHER	9	9	9	
22	6CB-45127-00	SEAL	1	1	1	
23	6CB-45111-00-8D	CASING, UPPER	1	1	1	
24	6CB-42791-00	MARK 1	1	1	1	
25	6CB-42792-00	MARK 2	1	1	1	
26	6CB-45113-00	GASKET, UPPER CASING	1	1	1	
27	90119-10007	BOLT, WITH WASHER	6	6	6	

PARTS NEWS

News No. PE0-OM-120041(1/2)

Date:2012/6/22

Signature:S. Ishibashi

Cause: Revision Notice Correction Sales Unit Change Others

Model	VF200A,F200DET / VF225A,F225DET / VF250A,F250CET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Jul./20/2012 PDF Replace --> Jul./20/2012
 (YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
VF250A,F250C	6CB3,4	6CB:1004525-
VF225A,F225D	6CC3,4	6CC:1001445-
VF200A,F200D	6CD3,4	6CD:1001490-

*1: Interchangeability

Category	Old Parts	New Parts
A	Old Parts	Old Parts
A	New Parts	New Parts
B	Old Parts	Old Parts
B	New Parts	New Parts
C	Old Parts	Old Parts
C	New Parts	New Parts




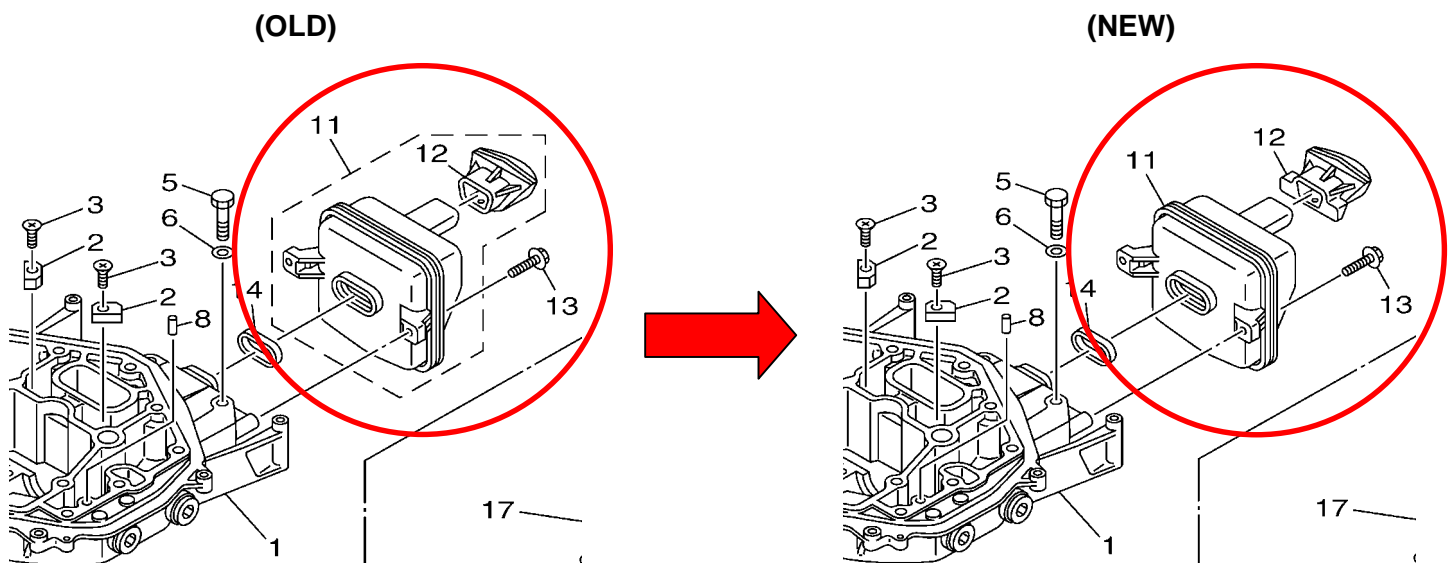
 These parts are interchangeable with a set

FIG.31 UPPER CASING

1. LIST CORRECTION

Ref. No.	PART NO.		DESCRIPTION	Q'TY	*Interchangeability	
	OLD	NEW			Symbol	REMARKS
11	OLD	6CB-14760-00	SILENCER ASSY 2	1		*Part number revision
	NEW	6CB-14750-00	SILENCER ASSY			
12	OLD	6CB-42769-00	. SEAL, RUBBER	1		*Part number revision
	NEW	6CB-42769-01	SEAL, RUBBER			

2. ILLUSTRATION CORRECTION



Parts Manager Check

Service Manager Check

Parts Manager File

YAMAHA MOTOR CO.,LTD
 2500 Shingai Iwata Shizuoka 438-8501.Japan
 Technical Publication Dept.

PARTS NEWS

News No. PE0-OM-120041(2/2)

Date:2012/6/22

Signature:S. Ishibashi

Cause: Revision Notice Correction Sales Unit Change Others

Model	VF200A,F200DET / VF225A,F225DET / VF250A,F250CET
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."

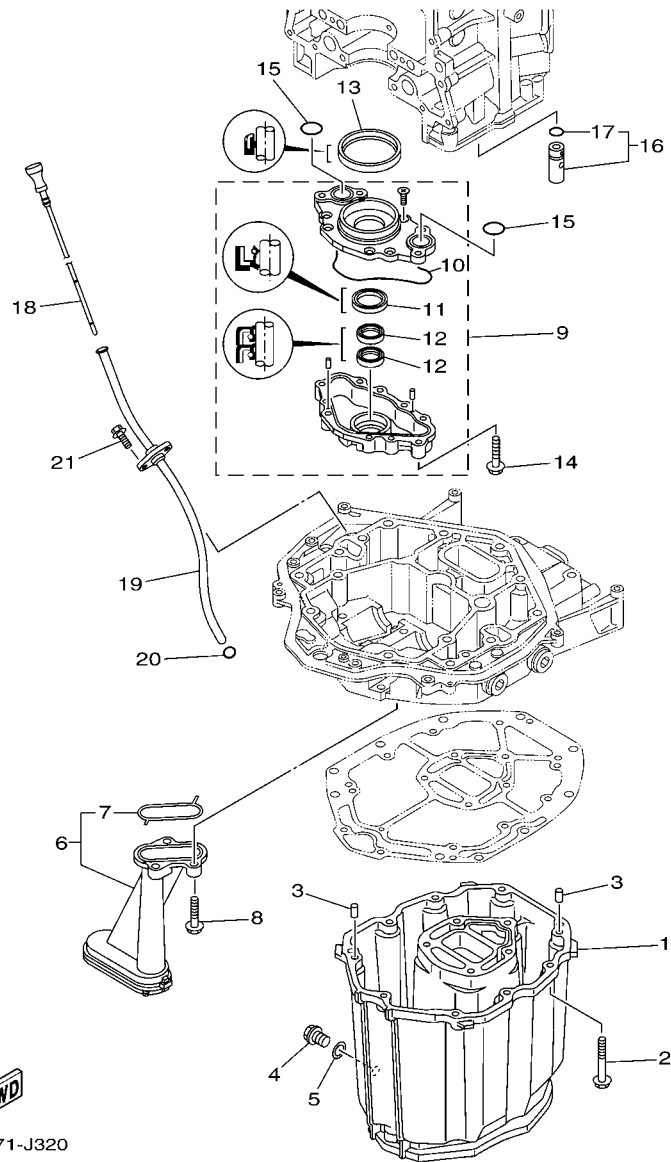
Time of YPEC Revision Text, Illustration --> Jul./20/2012 PDF Replace --> Jul./20/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

3.LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	CATALOGUE NO.
VF250A	6CB3	1L6CB-110E1
VF225A	6CC3	1L6CC-110E1
VF200A	6CD3	1L6CD-110E1
VF250A, F250CET	6CB3	1L6CB-100E1
VF225A, F225DET	6CC3	
VF200A, F200DET	6CD3	
VF250A	6CB4	1L6CB-100EA
VF225A	6CC4	1L6CC-100EA
VF200A	6CD4	1L6CD-100EA
F250CET	6CB4	1L6CD-700EA
F225DET	6CC4	
F200DET	6CD4	

Thank you very much for your cooperation.



6CB1171-J320

FIG. 32 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-15311-00-CA	OIL PAN	1	1	1	
2	97575-08535	BOLT, WITH WASHER	10	10	10	
3	93608-16M16	PIN, DOWEL	2	2	2	
4	90340-14M06	PLUG, STRAIGHT SCREW	1	1	1	
5	90430-14M09	GASKET	1	1	1	
6	6CB-13411-00	STRAINER, OIL	1	1	1	
7	6AW-13415-00	.SEAL, OIL STRAINER	1	1	1	
8	95812-06025	BOLT, FLANGE	3	3	3	
9	6CB-13300-00	OIL PUMP ASSY	1	1	1	
10	6CB-13329-00	.GASKET, PUMP COVER	1	1	1	
11	6AW-13119-00	.OIL SEAL	1	1	1	
12	69J-13631-00	.OIL SEAL	2	2	2	
13	6CB-11355-00	SEAL, CYLINDER 1	1	1	1	
14	95875-06040	BOLT, FLANGE	4	4	4	
15	93210-26658	O-RING	2	2	2	
16	6CB-13490-00	RELIEF VALVE ASSY	1	1	1	
17	6CB-13473-00	.O-RING	1	1	1	
18	6CB-15362-00	PLUG, OIL LEVEL	1	1	1	
19	6CB-15377-00	GUIDE, INLET	1	1	1	
20	93210-19MJ3	O-RING	1	1	1	
21	95875-06016	BOLT, FLANGE	2	2	2	

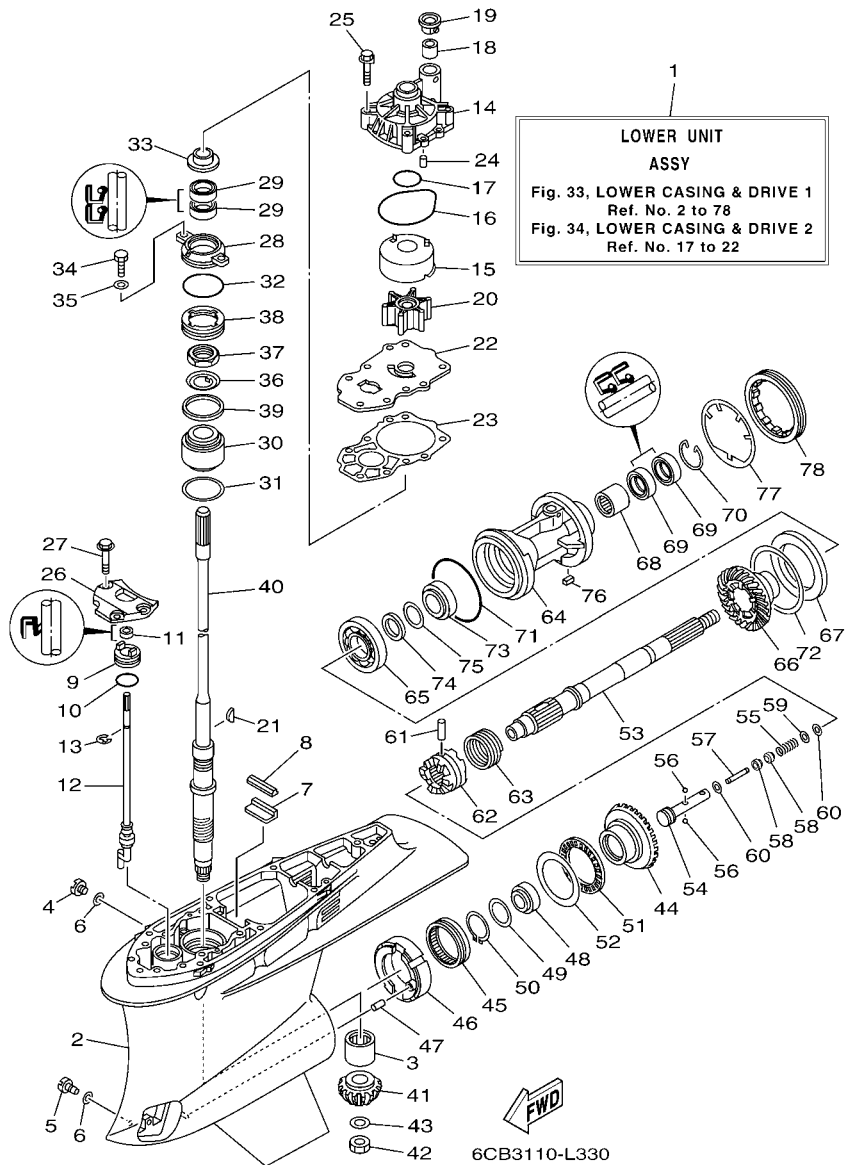


FIG. 33 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-45300-01-NA	LOWER UNIT ASSY	1	1	1	
2	6CB-45311-01-NA	CASING, LOWER	1	1	1	
3	93311-928U5	BEARING	1	1	1	
4	90340-08002	PLUG, STRAIGHT SCREW	1	1	1	
5	688-45341-10	PLUG, DRAIN	1	1	1	
6	90430-08020	GASKET	2	2	2	
7	663-45376-00	GUIDE, SEAL DAMPER	1	1	1	
8	688-45375-00	DAMPER, SEAL	1	1	1	
9	65N-45321-00	PLATE	1	1	1	
10	93210-33M49	O-RING	1	1	1	
11	93106-09014	OIL SEAL	1	1	1	
12	6CB-44150-00	SHIFT CAM ASSY	1	1	1	
13	99001-08600	CIRCLIP	1	1	1	
14	61A-44311-01	HOUSING, WATER PUMP	1	1	1	
15	61A-44322-02	INSERT, CARTRIDGE	1	1	1	
16	93210-86M38	O-RING	1	1	1	
17	93210-37160	O-RING	1	1	1	
18	6E5-44365-00	DAMPER, WATER SEAL 1	1	1	1	
19	6E5-44312-00	COVER, WATER PUMP HOUSING	1	1	1	
20	6E5-44352-01	IMPELLER	1	1	1	
21	90280-04002	KEY, WOODRUFF	1	1	1	
22	6CB-44323-00	OUTER PLATE, CARTRIDGE	1	1	1	
23	6CB-44315-00	GASKET, WATER PUMP	1	1	1	
24	93606-12019	PIN, DOWEL	2	2	2	
25	90119-08M14	BOLT, WITH WASHER	4	4	4	
26	6CB-44312-00	COVER, WATER PUMP HOUSING	1	1	1	
27	90119-08M32	BOLT, WITH WASHER	3	3	3	

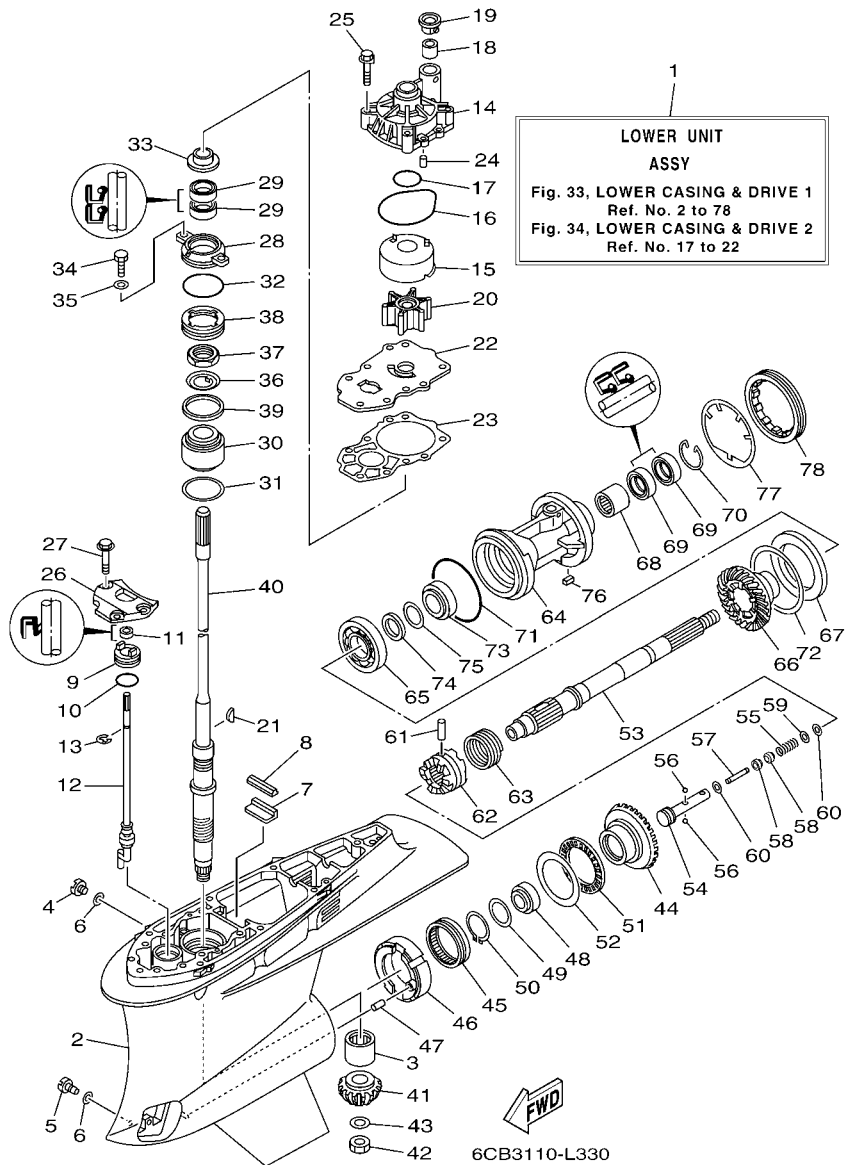


FIG. 33 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
28	6CB-45335-00-9S	HOUSING, OIL SEAL	1	1	1	
29	93101-28M16	OIL SEAL	2	2	2	
30	93332-000A3	BEARING	1	1	1	
31	6CB-45587-00	SHIM (T:0.10MM)	1	1	1	UR
	6CB-45587-10	SHIM (T:0.12MM)	1	1	1	UR
	6CB-45587-20	SHIM (T:0.15MM)	1	1	1	UR
	6CB-45587-30	SHIM (T:0.18MM)	1	1	1	UR
	6CB-45587-40	SHIM (T:0.30MM)	1	1	1	UR
	6CB-45587-50	SHIM (T:0.40MM)	1	1	1	UR
	6CB-45587-60	SHIM (T:0.50MM)	1	1	1	UR
32	93210-58144	O-RING	1	1	1	
33	6E5-45344-00	COVER, OIL SEAL	1	1	1	
34	97095-08020	BOLT	2	2	2	
35	92995-08600	WASHER	2	2	2	
36	90214-30003	WASHER, CLAW	1	1	1	
37	90170-30M18	NUT	1	1	1	
38	6CB-45244-00	NUT	1	1	1	
39	6CB-45539-00	SPACER 2	1	1	1	
40	6CB-45501-01	DRIVE SHAFT COMP.	1	1	1	
41	6CB-45551-00	PINION (12T)	1	1	1	
42	90170-16M19	NUT	1	1	1	
43	90201-16M00	WASHER, PLATE	1	1	1	
44	6CB-45561-00	GEAR 1 (21T)	1	1	1	
45	93311-85894	BEARING	1	1	1	
46	6CB-45824-00	ADAPTER	1	1	1	
47	93608-16M16	PIN, DOWEL	1	1	1	
48	93332-000A4	BEARING	1	1	1	

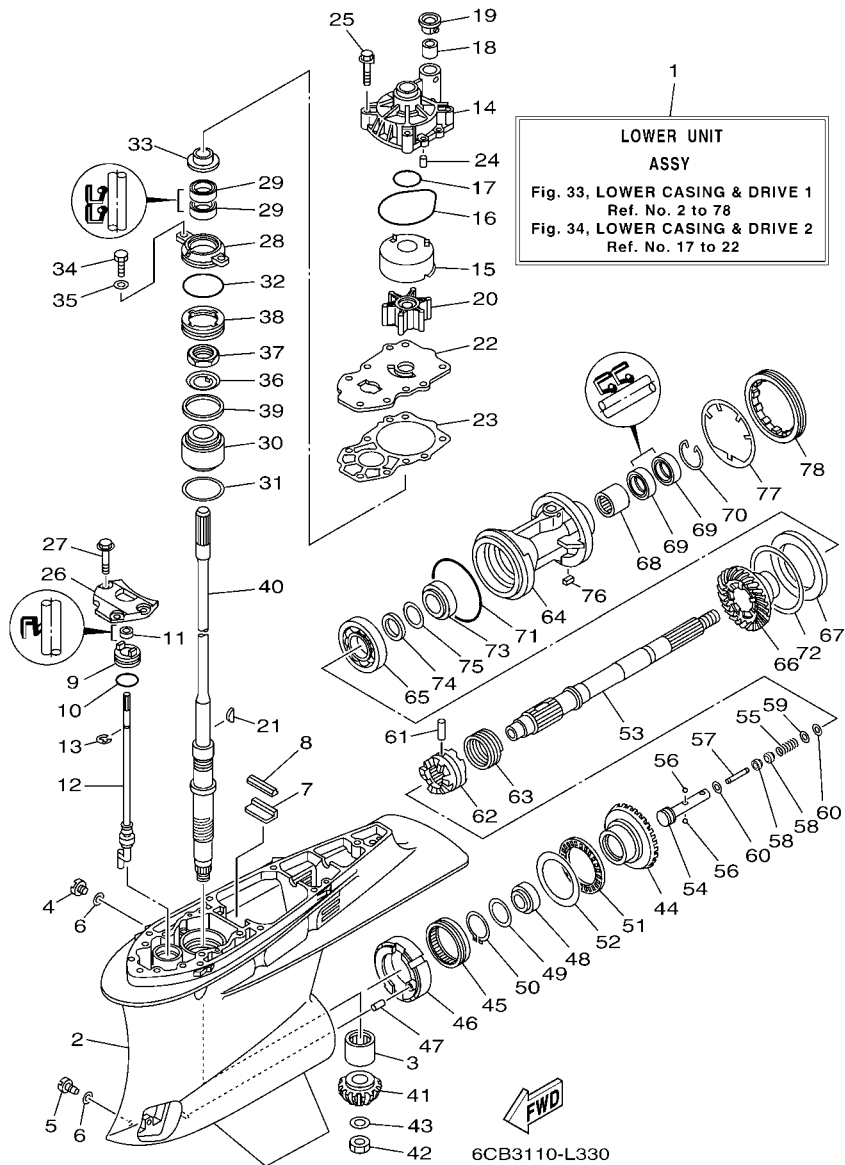


FIG. 33 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
49	90201-41008	WASHER, PLATE	1	1	1	
50	99009-47500	CIRCLIP	1	1	1	
51	93340-67011	BEARING	1	1	1	
52	6CB-45567-00	SHIM (T:2.00MM)	1	1	1	UR
	6CB-45567-10	SHIM (T:2.03MM)	1	1	1	UR
	6CB-45567-20	SHIM (T:2.06MM)	1	1	1	UR
	6CB-45567-30	SHIM (T:2.09MM)	1	1	1	UR
	6CB-45567-40	SHIM (T:2.12MM)	1	1	1	UR
	6CB-45567-50	SHIM (T:2.15MM)	1	1	1	UR
53	6CB-45611-00	SHAFT, PROPELLER	1	1	1	
54	6CB-45634-00	SLIDE, SHIFT	1	1	1	
55	90501-10M77	SPRING, COMPRESSION	1	1	1	
56	93501-04011	BALL	2	2	2	
57	6H1-45668-00	SHAFT, FREE 1	1	1	1	
58	61A-45635-00	PLUNGER, SHIFT	2	2	2	
59	90201-02M00	WASHER, PLATE	1	1	1	
60	90183-02M03	NUT, SPRING	2	2	2	
61	90250-08M07	PIN, STRAIGHT	1	1	1	
62	6CB-45631-00	CLUTCH, DOG	1	1	1	
63	6E5-45633-01	RING, CROSS PIN	1	1	1	
64	6CB-45332-00-CA	HOUSING, BEARING	1	1	1	
65	93306-209U0	BEARING	1	1	1	
66	6CB-45571-00	GEAR 2 (21T)	1	1	1	
67	6CB-45576-00	WASHER, THRUST 2	1	1	1	
68	93315-43061	BEARING	1	1	1	
69	93101-30M17	OIL SEAL	2	2	2	
70	93450-45M02	CIRCLIP	1	1	1	

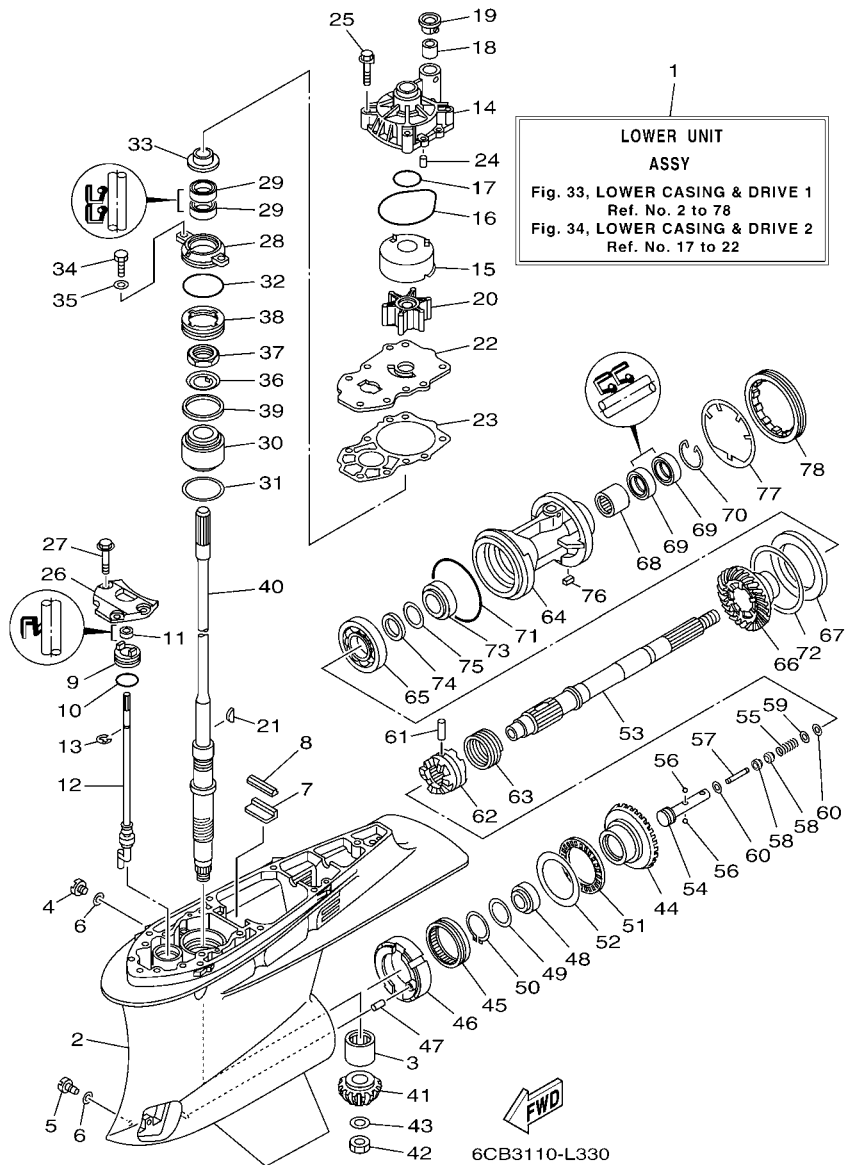
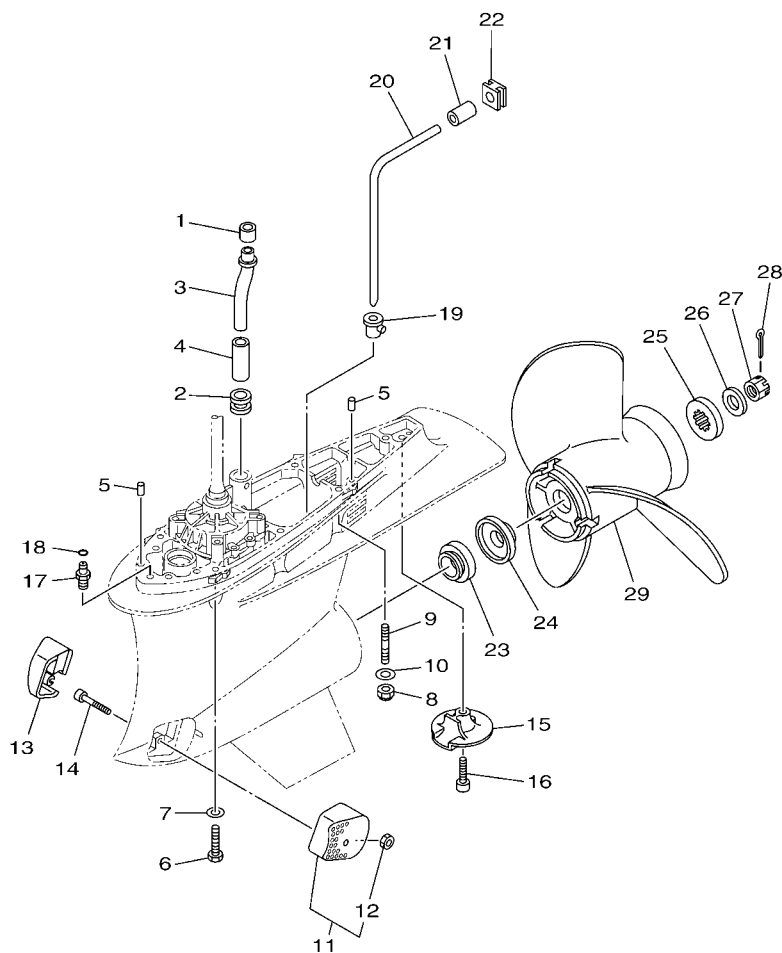


FIG. 33 LOWER CASING & DRIVE 1

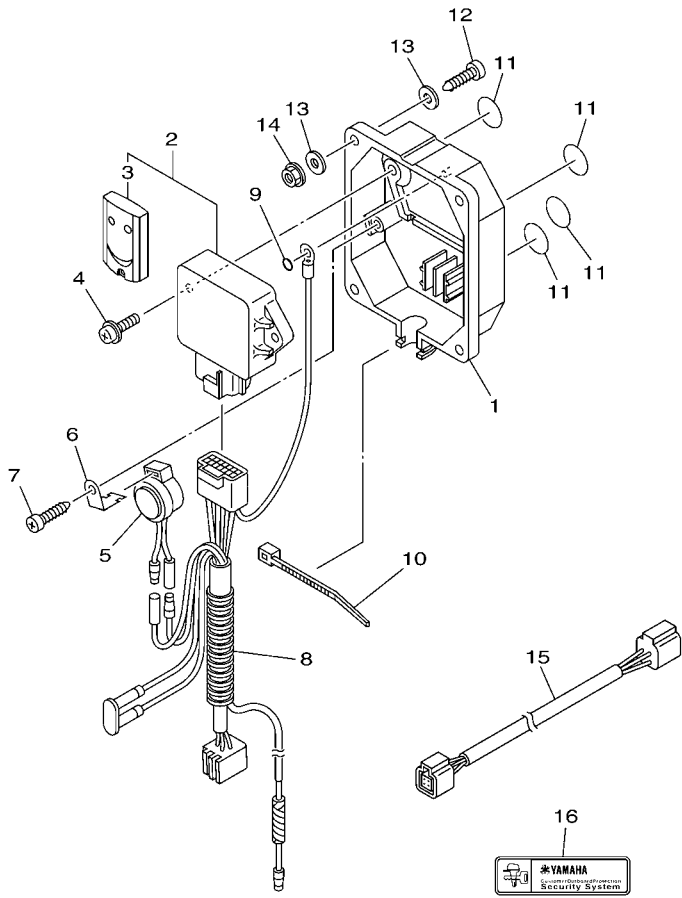
REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
71	93211-02001	O-RING	1	1	1	
72	6CB-45577-00	SHIM (T:0.10MM)	1	1	1	UR
	6CB-45577-10	SHIM (T:0.12MM)	1	1	1	UR
	6CB-45577-20	SHIM (T:0.15MM)	1	1	1	UR
	6CB-45577-30	SHIM (T:0.18MM)	1	1	1	UR
	6CB-45577-40	SHIM (T:0.30MM)	1	1	1	UR
	6CB-45577-50	SHIM (T:0.40MM)	1	1	1	UR
	6CB-45577-60	SHIM (T:0.50MM)	1	1	1	UR
73	93332-000A5	BEARING	1	1	1	
74	90201-32008	WASHER, PLATE	1	1	1	
75	676-45567-00	SHIM (T:0.7MM)	1	1	1	UR
	676-45567-10	SHIM (T:0.8MM)	1	1	1	UR
	676-45567-20	SHIM (T:0.9MM)	1	1	1	UR
	676-45567-30	SHIM (T:1.0MM)	1	1	1	UR
	676-45567-40	SHIM (T:1.1MM)	1	1	1	UR
	676-45567-50	SHIM (T:1.2MM)	1	1	1	UR
76	90282-05008	KEY, STRAIGHT	1	1	1	
77	6CB-45383-00	WASHER, CLAW	1	1	1	
78	6CB-45384-00	NUT	1	1	1	

FIG. 34 LOWER CASING & DRIVE 2




6CB3110-L340

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6E5-44365-00	DAMPER, WATER SEAL 1	1	1	1	
2	6E5-44366-00	DAMPER, WATER SEAL 2	1	1	1	
3	6CB-44361-00	TUBE, WATER 1	1	1	1	
4	90445-23002	HOSE (L59)	1	1	1	
5	93608-16M16	PIN, DOWEL	2	2	2	
6	97095-10045	BOLT	3	3	3	
7	92995-10600	WASHER	3	3	3	
8	95780-10300	NUT, FLANGE	4	4	4	
9	90116-10021	BOLT, STUD	4	4	4	
10	92995-10600	WASHER	4	4	4	
11	6CB-45214-20	COVER, WATER INLET 1	1	1	1	
12	90185-05002	.NUT, NYLON	1	1	1	
13	6CB-45215-20	COVER, WATER INLET 2	1	1	1	
14	90110-05039	BOLT, HEXAGON SOCKET HEAD	1	1	1	
15	6AW-45619-00	CAP	1	1	1	
16	90110-10018	BOLT, HEXAGON SOCKET HEAD	1	1	1	
17	63P-45378-00	NIPPLE, HOSE	1	1	1	
18	93210-07003	O-RING	1	1	1	
19	6D0-44367-00	DAMPER, WATER SEAL 3	1	1	1	
20	6CB-44362-00	TUBE, WATER 2	1	1	1	
21	6D0-44365-00	DAMPNER, WATER SEAL 1	1	1	1	
22	6D0-44366-00	DAMPER, WATER SEAL 2	1	1	1	
23	60X-45987-10	SPACER 1	1	1	1	
24	60X-45995-00	SPACER 3	1	1	1	
25	688-45997-01	SPACER 2	1	1	1	
26	92990-18200	WASHER	1	1	1	
27	90171-18M04	NUT, CASTLE	1	1	1	



6CJ1100-K370

FIG. 35 OPTIONAL PARTS 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6Y8-86267-00	CASE COMPLETE 1	1	1	1	
2	6Y8-86260-12	REMOTE CONTROL UNIT ASSY	1	1	1	
3	6AA-86261-22	.TRANSMITTER COMP	2	2	2	
4	97980-06216	SCREW, WITH WASHER	2	2	2	
5	6X4-83383-00	BUZZER	1	1	1	
6	6X4-83386-00	STAY, BUZZER	1	1	1	
7	97780-60620	SCREW, TAPPING	1	1	1	
8	6Y8-82509-10	WIRE, SUB LEAD	1	1	1	
9	93210-04279	O-RING	1	1	1	
10	90465-11M10	CLAMP	1	1	1	
11	6Y8-8454G-00	PATCH 1	4	4	4	
12	90167-06M00	SCREW, TAPPING	4	4	4	UR
	97880-06035	SCREW, PAN HEAD	4	4	4	UR
13	90201-06M30	WASHER, PLATE	8	8	8	
14	95780-06300	NUT, FLANGE	4	4	4	
15	6Y8-82521-11	2FT PIGTAIL BUS	1	1	1	
16	6Y8-48277-00	STICKER 1	4	4	4	

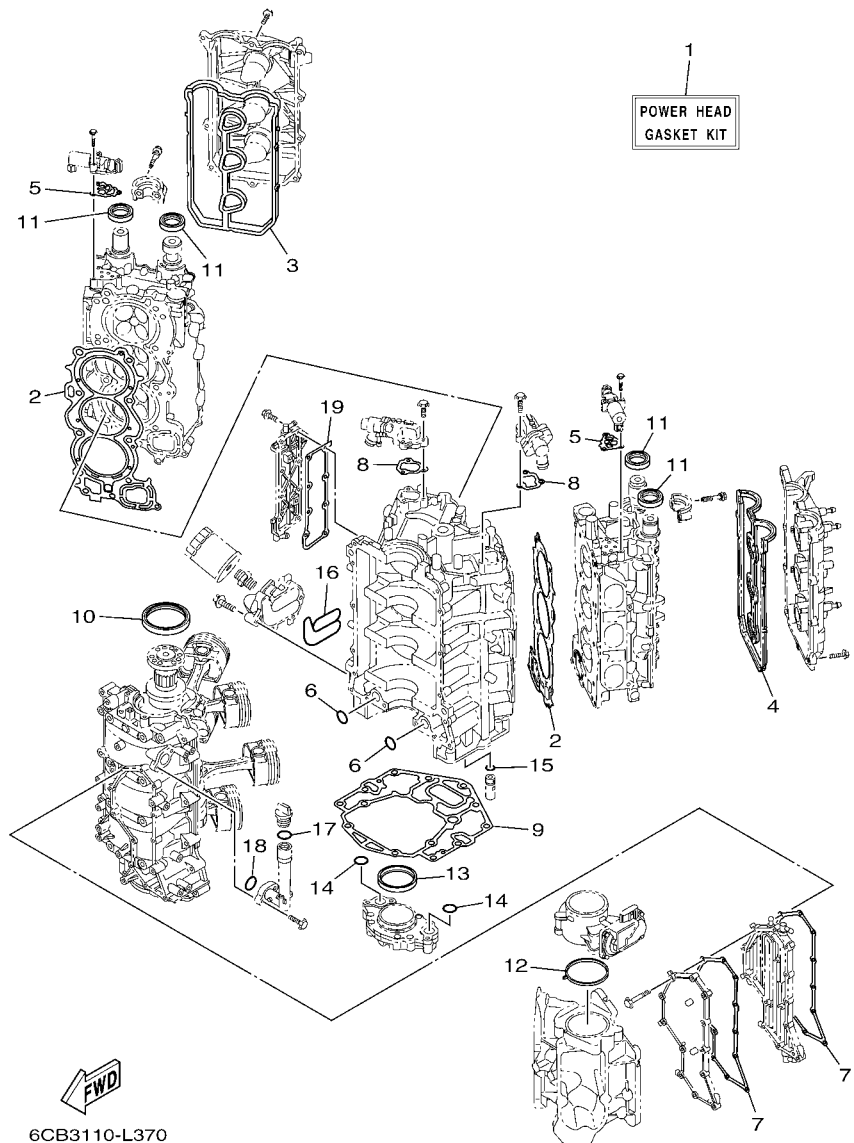


FIG. 37 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-W0001-02	POWER HEAD GASKET KIT	1	1	1	
2	6CB-11181-00	.GASKET, CYLINDER HEAD 1	2	2	2	
3	6CB-11193-00	.GASKET, HEAD COVER 1	1	1	1	
4	6CB-11194-00	.GASKET, HEAD COVER 2	1	1	1	
5	6CB-1242F-00	.GASKET, FILTER	2	2	2	
6	93210-26658	.O-RING	2	2	2	
7	6CB-15451-00	.GASKET, CRANKCASE COVER 1	2	2	2	
8	6CB-12427-10	.GASKET, HOUSING COVER 1	2	2	2	
9	6CB-11351-00	.GASKET, CYLINDER	1	1	1	
10	93102-85008	.OIL SEAL	1	1	1	
11	93102-38008	.OIL SEAL	4	4	4	
12	6CB-13556-00	.GASKET, MANIFOLD	1	1	1	
13	6CB-11355-00	.SEAL, CYLINDER 1	1	1	1	
14	93210-26658	.O-RING	2	2	2	
15	6CB-13473-00	.O-RING	1	1	1	
16	6CB-13477-00	.GASKET	1	1	1	
17	93210-24M79	.O-RING	1	1	1	
18	93210-27370	.O-RING	1	1	1	
19	6CB-1131B-00	.GASKET, COVER	1	1	1	

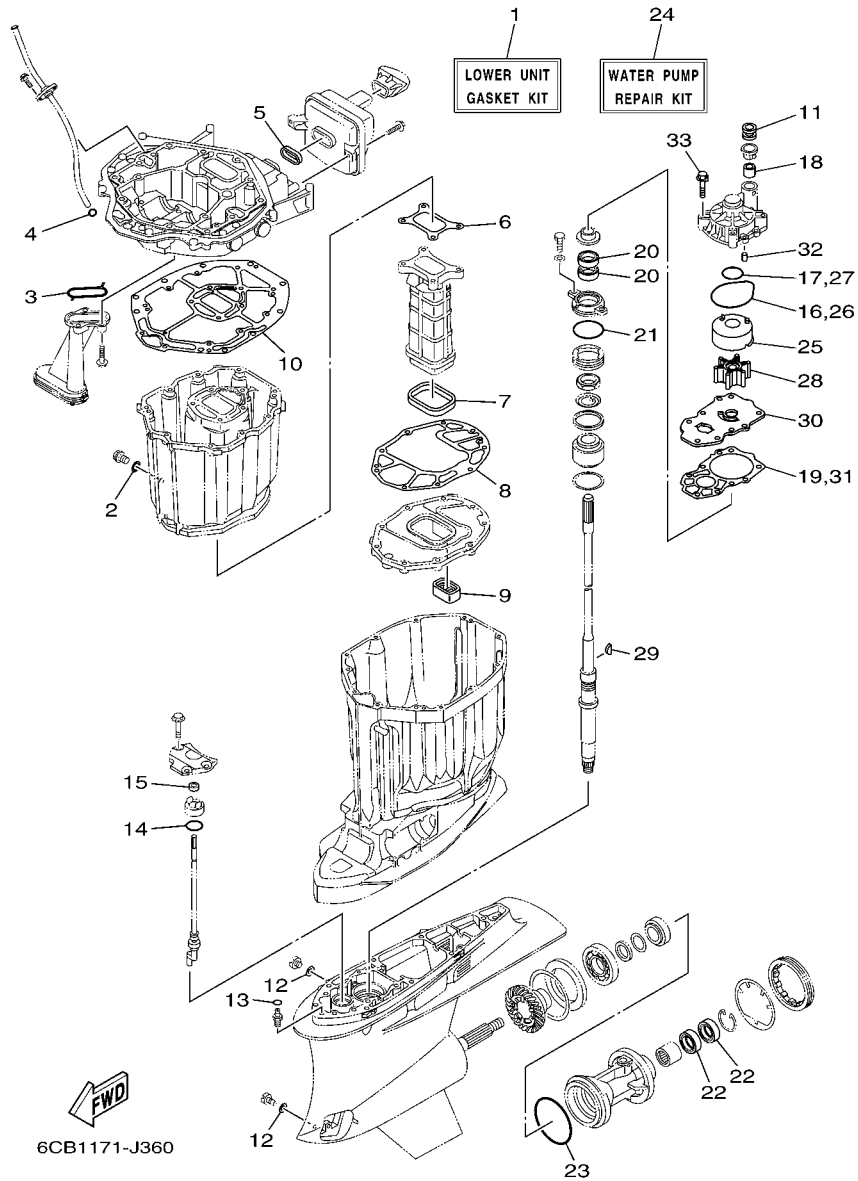


FIG. 38 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6CB4	6CC4	6CD4	REMARKS
1	6CB-W0001-20	LOWER UNIT GASKET KIT	1	1	1	
2	90430-14M09	.GASKET	1	1	1	
3	6AW-13415-00	.SEAL, OIL STRAINER	1	1	1	
4	93210-19MJ3	.O-RING	1	1	1	
5	6CB-14755-00	.GASKET, SILENCER	1	1	1	
6	6CB-41134-00	.GASKET, EXHAUST MANIFOLD	1	1	1	
7	6CB-41138-00	.SEAL, EXT. 1	1	1	1	
8	6CB-41135-00	.GASKET, EXHAUST MANIFOLD	1	1	1	
9	6CB-45127-00	.SEAL	1	1	1	
10	6CB-45113-00	.GASKET, UPPER CASING	1	1	1	
11	6E5-44366-00	.DAMPER, WATER SEAL 2	1	1	1	
12	90430-08020	.GASKET	2	2	2	
13	93210-07003	.O-RING	1	1	1	
14	93210-33M49	.O-RING	1	1	1	
15	93106-09014	.OIL SEAL	1	1	1	
16	93210-86M38	.O-RING	1	1	1	
17	93210-37160	.O-RING	1	1	1	
18	6E5-44365-00	.DAMPER, WATER SEAL 1	1	1	1	
19	6CB-44315-00	.GASKET, WATER PUMP	1	1	1	
20	93101-28M16	.OIL SEAL	2	2	2	
21	93210-58144	.O-RING	1	1	1	
22	93101-30M17	.OIL SEAL	2	2	2	
23	93211-02001	.O-RING	1	1	1	
24	6CB-W0078-00	WATER PUMP REPAIR KIT	1	1	1	
25	61A-44322-02	.INSERT, CARTRIDGE	1	1	1	
26	93210-86M38	.O-RING	1	1	1	
27	93210-37160	.O-RING	1	1	1	

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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
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6CB-11120-00	4 - 14	6CB-11656-00	3 - 14	6CB-13161-00	11 - 1	6CB-13972-00	13 - 12		37 - 7	6CB-24596-01	14 - 20
6S5-11133-10	4 - 3	6CB-11656-10	3 - 14	6CB-13171-00	11 - 5	6CB-13974-00	13 - 11	6CB-15481-00	2 - 6	69J-28100-01	14 - 22
	4 - 15	6CB-11656-20	3 - 14	6CB-13300-00	32 - 9	6AW-1410B-00	11 - 3	6CB-15512-00	7 - 29	67F-2812A-00	19 - 32
6CB-11181-00	4 - 27	6CB-11998-00	4 - 44	6CB-13329-00	32 - 10		11 - 7	6CB-15544-00	5 - 4	6CB-41132-00-9S	31 - 15
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6CB-11191-02	4 - 32	6CB-12111-00	7 - 1	6AW-13415-00	32 - 7	6CB-14146-00	12 - 10	69J-2134X-00	8 - 16		38 - 6
6CB-11192-02	4 - 36	6CB-12113-00	7 - 4		38 - 3	6P2-14149-00	13 - 2	6E5-21744-00	9 - 23	6CB-41135-00	31 - 19
6CB-11193-00	4 - 33	51Y-12119-00	7 - 7	67F-13434-20	1 - 44	6CB-14180-03	12 - 1	6CB-2416A-00	9 - 5		38 - 8
	37 - 3	6CB-12121-00	7 - 2	6CB-13437-40	16 - 16	6CB-14181-01	12 - 11	69J-24170-00	8 - 14	6CB-41137-00-CA	31 - 1
6CB-11194-00	4 - 37	6CB-12171-00	7 - 9	N26-13440-00	2 - 36	6CB-14182-01	12 - 2	69J-2419A-01	8 - 15	6CB-41138-00	31 - 18
	37 - 4	6CB-12172-00	7 - 13	6CB-13446-00	2 - 38	6P2-14191-00	12 - 12	6CB-24217-00	12 - 7		38 - 7
67F-11301-00	4 - 21	6CB-12181-00	7 - 11	6CB-13473-00	32 - 17	6CB-14216-00	12 - 6	60E-24300-01	13 - 9	6CB-41273-00	26 - 39
6CB-1131B-00	2 - 12	6CB-12182-00	7 - 15		37 - 15	6CB-14239-00	12 - 13	6CB-24313-10	14 - 18	6CB-42134-00	1 - 32
	37 - 19	6CB-12411-10	2 - 21	6CB-13477-00	2 - 39	6P2-14386-00	12 - 33	6CB-24314-11	14 - 2	6AW-42169-00	24 - 8
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6CB-11603-00	3 - 12		7 - 24	6CB-13906-01	12 - 8	6CB-15377-00	32 - 19	6P3-24563-01	14 - 12	6CB-42683-00	1 - 42
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6CB-42716-00	23 - 6	6E5-43814-02	29 - 14	67H-43880-04	30 - 28	6E5-44575-00	28 - 15	6CB-45577-50	33 - 72	6CB-81832-00	22 - 9
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69J-42723-01	20 - 28	64E-43817-11	30 - 19	64E-4388E-11	30 - 1		38 - 10	6CB-45587-10	33 - 31	67F-8183R-00	22 - 13
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6CB-42741-00-8D	25 - 1	64E-43825-03	29 - 2	64E-43898-00	29 - 8	6CB-45215-20	34 - 13	6CB-45611-00	33 - 53	6BR-81845-00	17 - 7
6CB-42743-00	23 - 26	64E-43827-00	30 - 22	6CB-44117-00	26 - 9	6CB-45244-00	33 - 38	6AW-45619-00	34 - 15	67F-81846-00	22 - 24
6CB-42744-00	24 - 28	64E-43828-01	29 - 23	69J-44118-00	26 - 26	65W-45251-00	27 - 2	6CB-45631-00	33 - 62	67F-81850-00	22 - 2
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6CB-42756-00	23 - 30	64E-43830-01	30 - 4	69J-44122-00	26 - 22	65N-45321-00	33 - 9	6CB-45635-00	33 - 58	6CB-81919-20	19 - 37
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6CB-42766-00	23 - 28	64E-43843-10	30 - 38	61A-44311-01	33 - 14	6E5-45344-00	33 - 33	6CB-45972-00	34 - 29	6C5-81941-00	22 - 20
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6CB-43131-01	27 - 15	6G5-43864-00	29 - 20	6E5-44365-00	33 - 18	676-45567-20	33 - 75	6CB-81443-00	21 - 7	67F-82151-00	19 - 26
61A-43132-00	27 - 7	64E-43865-00	30 - 16		34 - 1	6CB-45567-20	33 - 52	6CB-81639-00	19 - 28	6P2-82151-00	19 - 22
61A-43133-00	27 - 10	6G5-43865-01	30 - 35		38 - 18	676-45567-30	33 - 75	6CB-81800-00	22 - 1	67F-82151-10	19 - 27
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