



PARTS CATALOGUE

F75TR/F75BET'06 (6D62)

F80BET'06 (6D72)

F90TR/F90BET'06 (6D82)

F100DET'06 (6D92)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

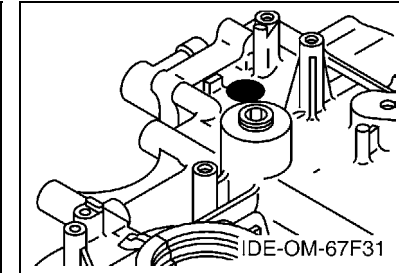
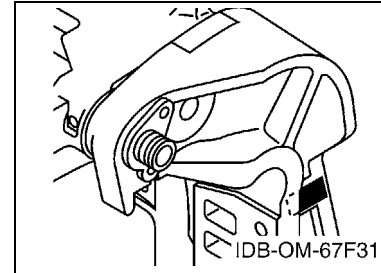
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F75	62P-1005583	F75B	62P-1005583
F80B	6D7-1001527	F90	61P-1013277
F90B	61P-1013277	F100D	6D9-1001768

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6D62	F75TR,F75BET
2	6D72	F80BET
3	6D82	F90TR,F90BET
4	6D92	F100DET

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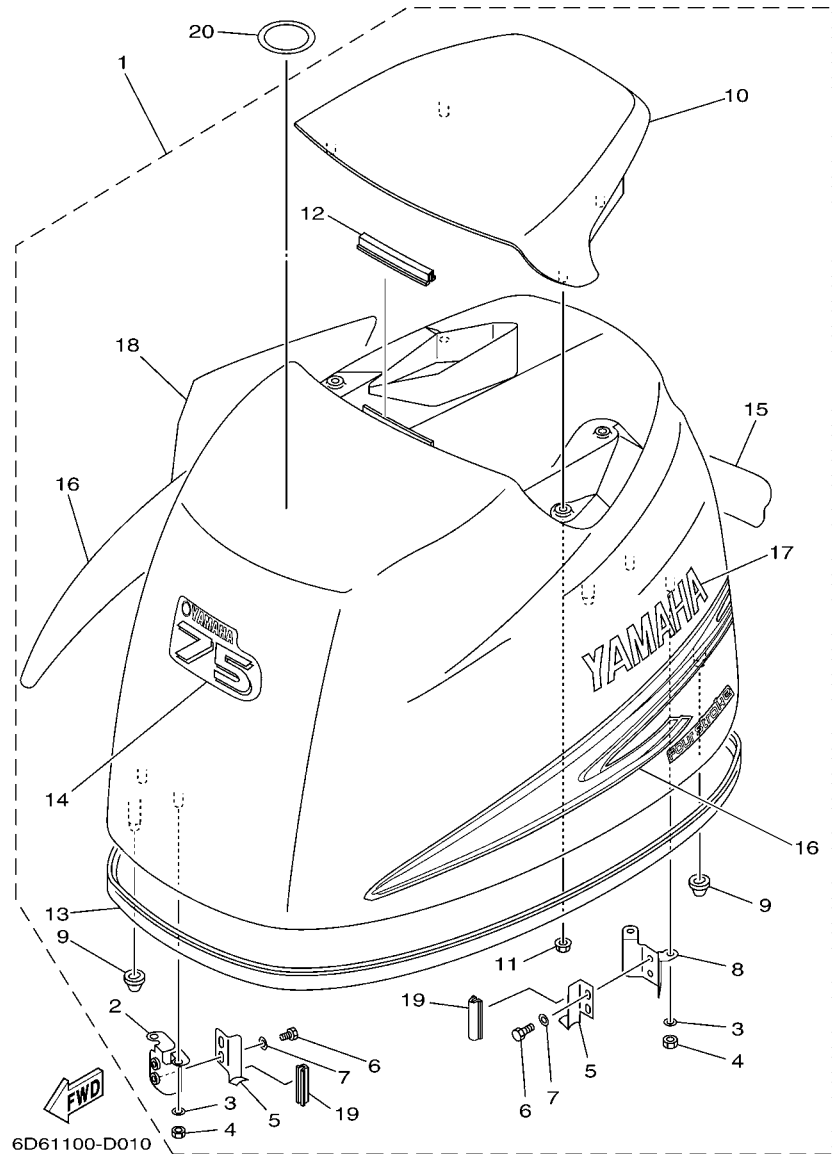


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D6-42610-00-4D	TOP COWLING ASSY	1				
	6D7-42610-00-4D	TOP COWLING ASSY		1			
	6D8-42610-00-4D	TOP COWLING ASSY			1		
	6D8-42610-A0-4D	TOP COWLING ASSY			1		F90TJR
	6D9-42610-00-4D	TOP COWLING ASSY				1	
2	67F-42647-00	.HOLDER, CLAMP BAND	1	1	1	1	
3	92990-06100	.WASHER, SPRING	4	4	4	4	
4	95380-06600	.NUT, HEXAGON	4	4	4	4	
5	68V-42652-00	.HOOK	2	2	2	2	
6	97095-06012	.BOLT	4	4	4	4	
7	92995-06600	.WASHER	4	4	4	4	
8	67F-42649-00	.HOLDER, CLAMP BAND	1	1	1	1	
9	67F-42662-00	.DAMPER	3	3	3	3	
10	67F-42613-00-4D	.MOLDING, AIR DUCT	1	1	1	1	
11	90179-06M24	.NUT	4	4	4	4	
12	61N-42628-00	.SEAL	1	1	1	1	
13	67F-42615-00	.SEAL	1	1	1	1	
14	62P-42677-00	.GRAPHIC, FRONT	1				
	67G-42677-10	.GRAPHIC, FRONT		1			
	61P-42677-00	.GRAPHIC, FRONT			1		
	61P-42677-A0	.GRAPHIC, FRONT			1		F90TJR
	67F-42677-10	.GRAPHIC, FRONT				1	
15	6D6-42678-00	.GRAPHIC, REAR	1				
	6D7-42678-00	.GRAPHIC, REAR		1			
	6D8-42678-00	.GRAPHIC, REAR			1		
	6D8-42678-A0	.GRAPHIC, REAR			1		F90TJR
	6D9-42678-00	.GRAPHIC, REAR				1	

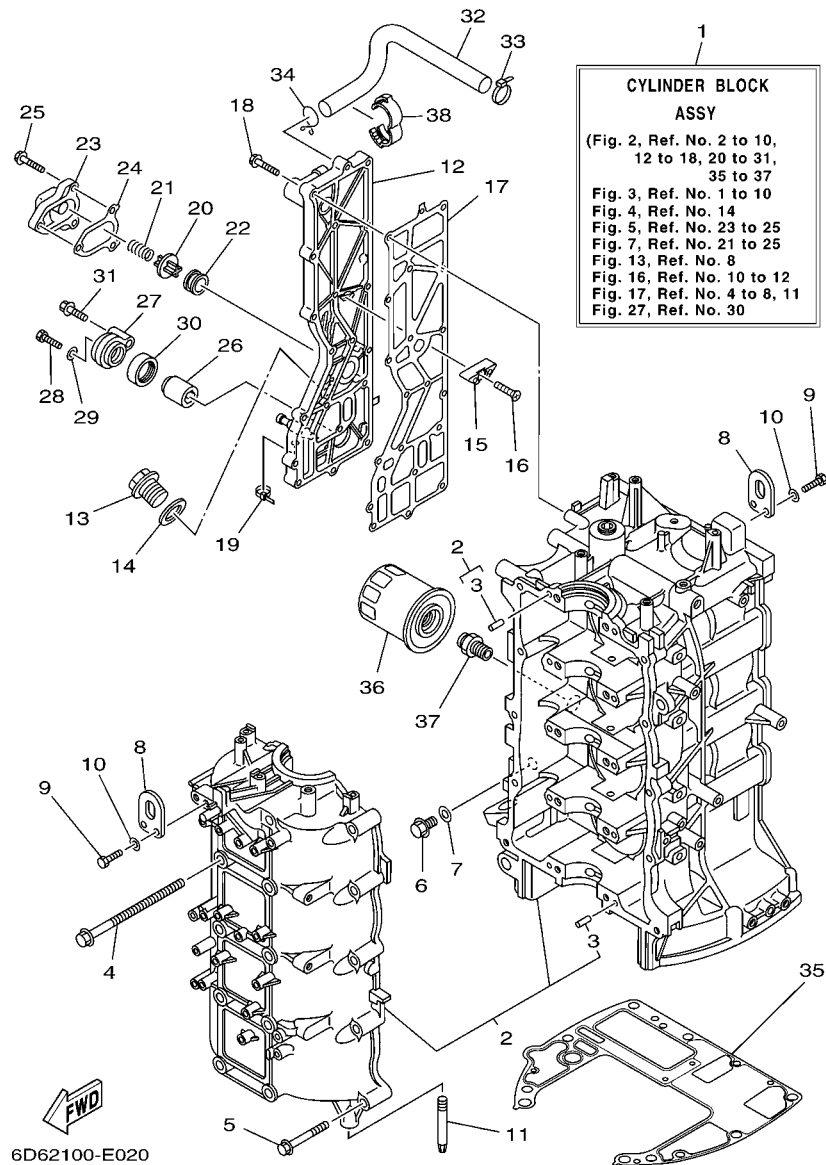
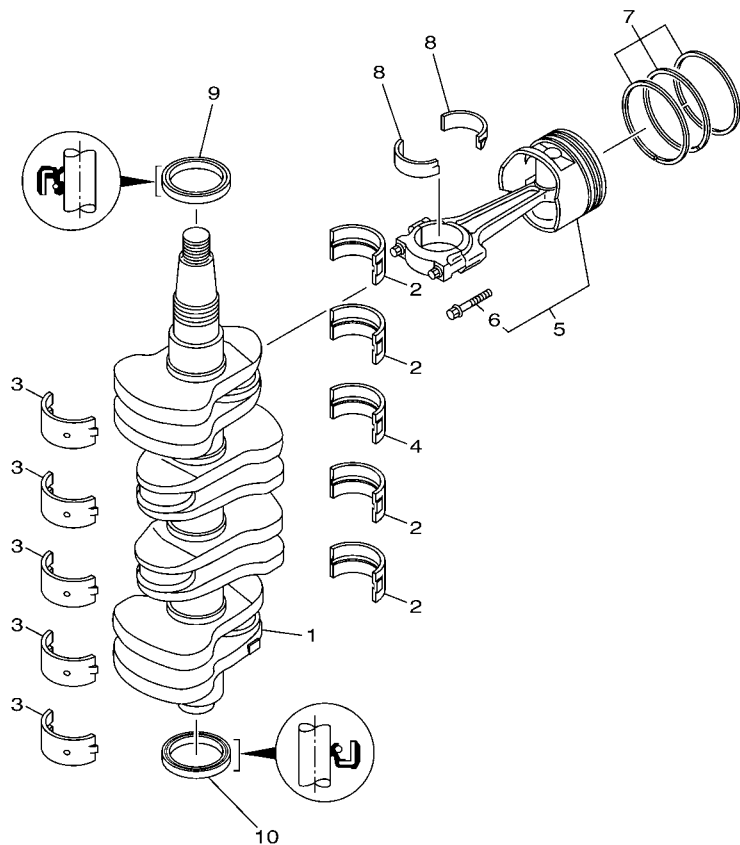


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-W009B-01-1S	CYLINDER BLOCK ASSY	1	1	1	1	
2	6D8-15100-01-1S	CRANKCASE ASSY	1	1	1	1	
3	93606-12019	.PIN, DOWEL	10	10	10	10	
4	90119-10M88	BOLT, WITH WASHER	10	10	10	10	
5	90119-08M66	BOLT, WITH WASHER	10	10	10	10	
6	90340-14M06	PLUG, STRAIGHT SCREW	1	1	1	1	
7	90430-14115	GASKET	1	1	1	1	
8	62Y-11119-00	HANGER, ENGINE	2	2	2	2	
9	97095-06020	BOLT	4	4	4	4	
10	92995-06600	WASHER	4	4	4	4	
11	67F-15142-00	GUIDE 1	2	2	2	2	
12	6D8-41113-00-1S	OUTER COVER, EXHAUST	1	1	1	1	
13	90340-18M09	PLUG, STRAIGHT SCREW	1	1	1	1	
14	90430-18130	GASKET	1	1	1	1	
15	6E5-11325-00	ANODE	3	3	3	3	
16	98780-04016	SCREW, FLAT HEAD	3	3	3	3	
17	6D8-41114-A0	GASKET, EXHAUST OUTER COVER	1	1	1	1	
18	90119-06MA4	BOLT, WITH WASHER	18	18	18	18	
19	90465-11M10	CLAMP	1	1	1	1	
20	6G5-12416-00	VALVE, PRESSURE CONTROL	1	1	1	1	
21	90501-16M11	SPRING, COMPRESSION	1	1	1	1	
22	90480-20M05	GROMMET	1	1	1	1	
23	67F-1246A-01-1S	COVER 1	1	1	1	1	
24	67F-12435-A0	GASKET	1	1	1	1	
25	90119-06MA2	BOLT, WITH WASHER	3	3	3	3	
26	68V-11325-01	ANODE	1	1	1	1	
27	69J-11327-00-94	COVER, ANODE	1	1	1	1	

FIG. 3 CRANKSHAFT & PISTON




6D81100-D030

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-11411-00	CRANKSHAFT	1	1	1	1	
2	67F-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4	4	4	UR GREEN
	67F-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4	4	4	UR BLUE
	67F-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4	4	4	UR RED
3	67F-11417-00	PLANE BEARING, CRANKSHAFT 2	5	5	5	5	UR YELLOW
	67F-11417-10	PLANE BEARING, CRANKSHAFT 2	5	5	5	5	UR GREEN
	67F-11417-20	PLANE BEARING, CRANKSHAFT 2	5	5	5	5	UR BLUE
	67F-11417-30	PLANE BEARING, CRANKSHAFT 2	5	5	5	5	UR RED
4	67F-11418-00	PLANE BEARING, CRANKSHAFT 3	1	1	1	1	UR GREEN
	67F-11418-10	PLANE BEARING, CRANKSHAFT 3	1	1	1	1	UR BLUE
	67F-11418-20	PLANE BEARING, CRANKSHAFT 3	1	1	1	1	UR RED
5	6D8-W1164-00	PISTON/CON-ROD ASSY(STD)	4	4	4	4	
	6D8-W1164-10	PISTON/CON-ROD ASSY(0.25MM OS)	4	4	4	4	AP
6	67F-11654-00	.BOLT, CONNECTING ROD	2	2	2	2	
7	6D8-11603-01	PISTON RING SET (STD)	4	4	4	4	
	6D8-11604-01	PISTON RING SET (0.25MM O/S)	4	4	4	4	AP
8	6D8-11656-00	PLANE BEARING, CONNECTING ROD	8	8	8	8	UR YELLOW
	6D8-11656-10	PLANE BEARING, CONNECTING ROD	8	8	8	8	UR GREEN
	6D8-11656-20	PLANE BEARING, CONNECTING ROD	8	8	8	8	UR BLUE
	6D8-11656-30	PLANE BEARING, CONNECTING ROD	8	8	8	8	UR RED
9	93102-48008	OIL SEAL	1	1	1	1	
10	93101-48001	OIL SEAL	1	1	1	1	

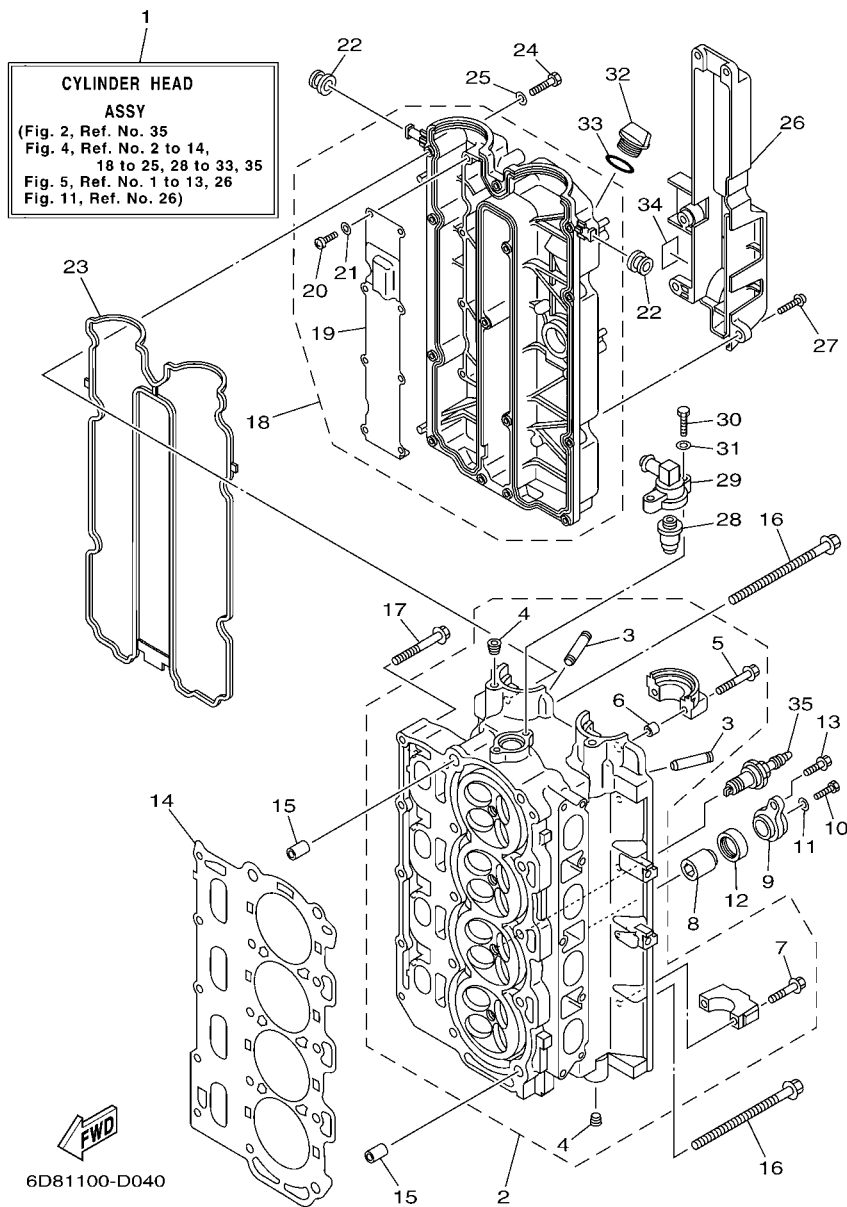


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-W009A-01-1S	CYLINDER HEAD ASSY	1	1	1		
	6D9-W009A-01-1S	CYLINDER HEAD ASSY				1	
2	6D8-11110-01-94	CYLINDER HEAD ASSY	1	1	1	1	
3	67F-11133-10	.GUIDE, VALVE 1	16	16	16	16	
4	90344-51019	.PLUG, TAPER SCREW	4	4	4	4	
5	90119-07235	.BOLT/WASHER-CAM CAPS	4	4	4	4	
6	91809-08006	.SLEEVE GUIDE-DOWEL	4	4	4	4	
7	K0F-A9904-20	.BOLT, WITH WASHER	16	16	16	16	
8	68V-11325-01	ANODE	2	2	2	2	
9	69J-11327-00-94	COVER, ANODE	2	2	2	2	
10	97075-06020	BOLT	2	2	2	2	
11	92995-06600	WASHER	2	2	2	2	
12	67F-11328-00	GROMMET, ANODE	2	2	2	2	
13	97575-08540	BOLT, WITH WASHER	2	2	2	2	
14	67F-11181-02	GASKET, CYLINDER HEAD 1	1	1	1	1	
15	90387-10M08	COLLAR	2	2	2	2	
16	90105-10M89	BOLT, FLANGE	10	10	10	10	
17	90119-08M91	BOLT, WITH WASHER	5	5	5	5	
18	6D8-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	1	1	
19	67F-11168-00	.COVER, BREATHER	1	1	1	1	
20	98507-04008	.SCREW, PAN HEAD	8	8	8	8	
21	92907-04600	.WASHER	8	8	8	8	
22	90480-12072	GROMMET	2	2	2	2	
23	6D8-11356-01	SEAL, CYLINDER 2	1	1	1	1	
24	97095-06030	BOLT	14	14	14	14	
25	92995-06600	WASHER	14	14	14	14	
26	67F-11192-01	COVER, CYLINDER HEAD 2	1	1	1	1	

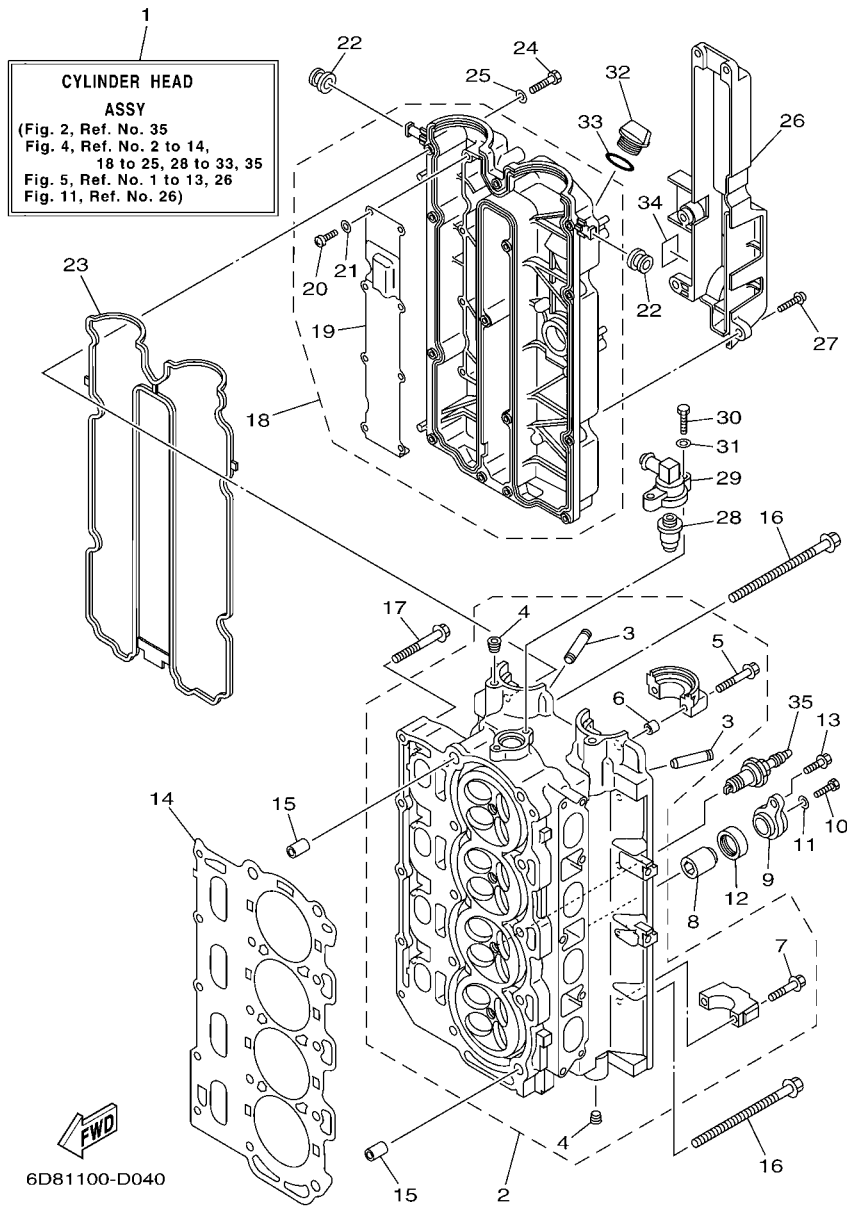
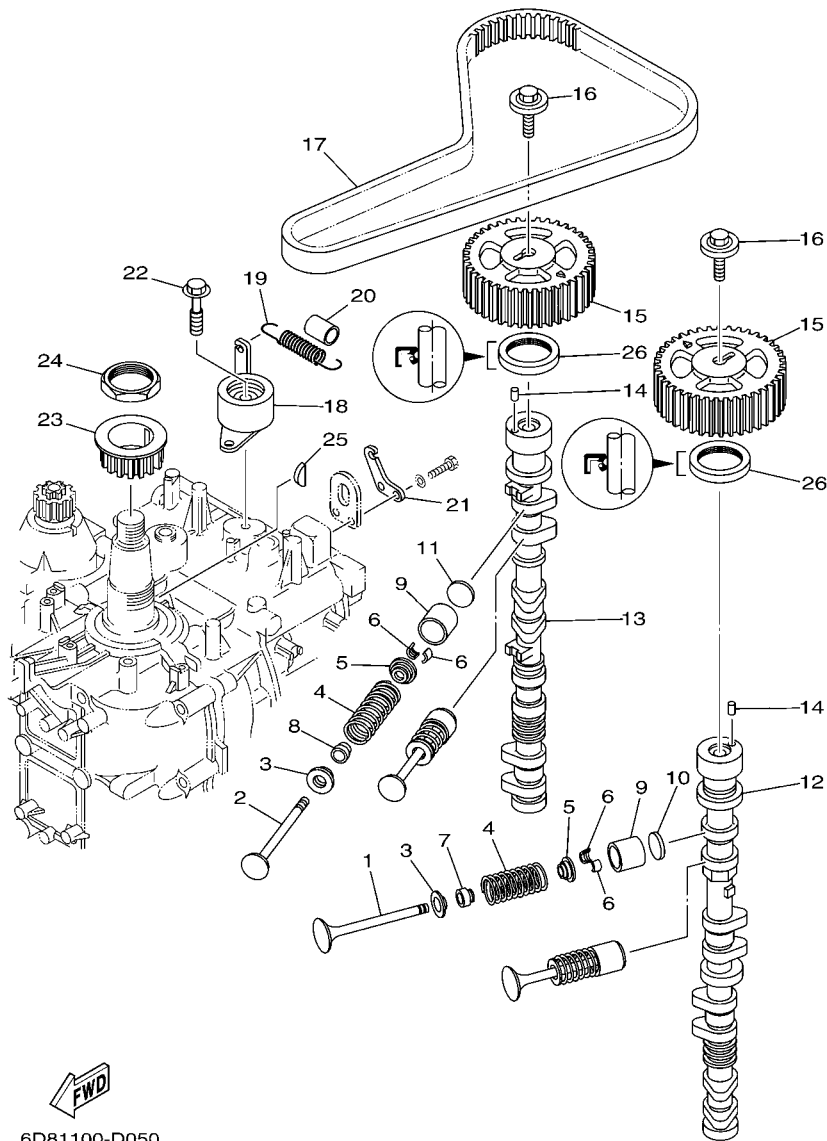


FIG. 4 CYLINDER & CRANKCASE 2

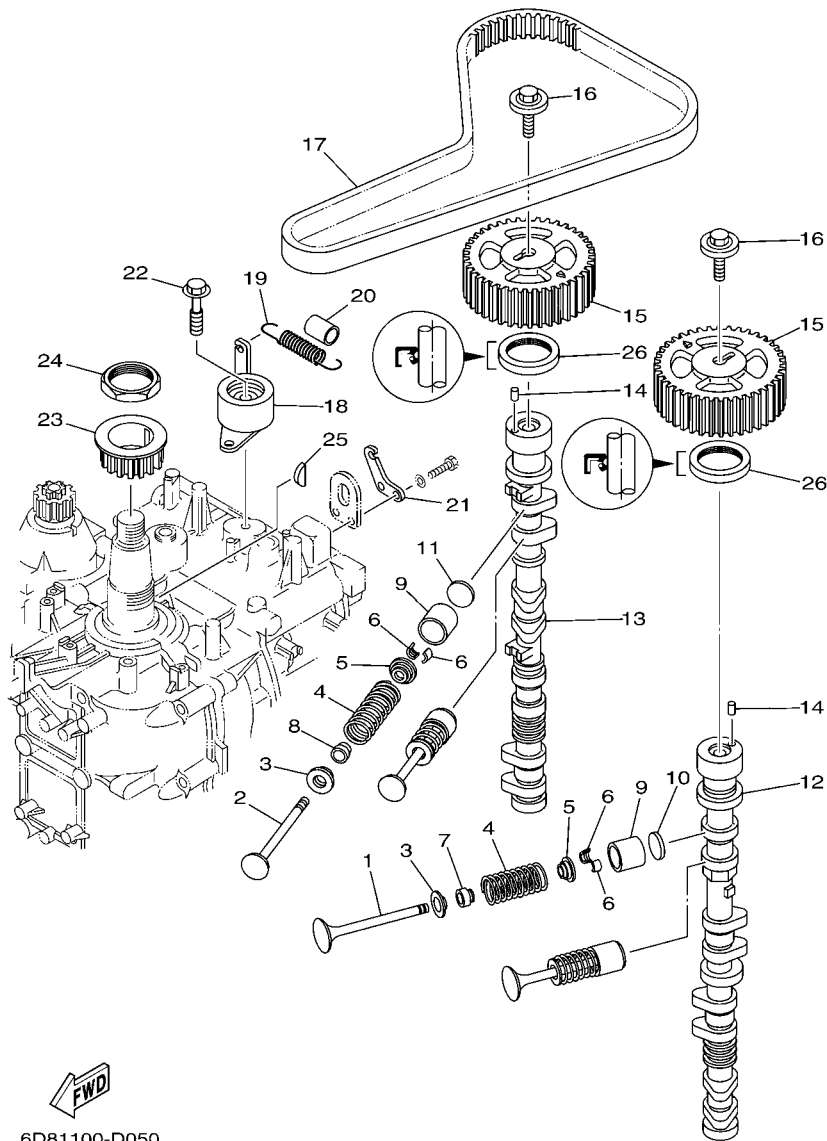
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
27	90159-06M29	SCREW, WITH WASHER	5	5	5	5	
28	67F-12411-01	THERMOSTAT	1	1	1		
	6D9-12411-00	THERMOSTAT				1	
29	68V-12413-00-1S	COVER, THERMOSTAT	1	1	1	1	
30	97095-06025	BOLT	2	2	2	2	
31	92995-06600	WASHER	2	2	2	2	
32	6G8-15363-00	PLUG, OIL	1	1	1	1	
33	93210-24M79	O-RING	1	1	1	1	
34	6D8-83626-00	MARK 6	1	1	1	1	
35	94702-00391	PLUG, SPARK (NGK LFR5A-11)	4	4	4	4	




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FIG. 5 VALVE

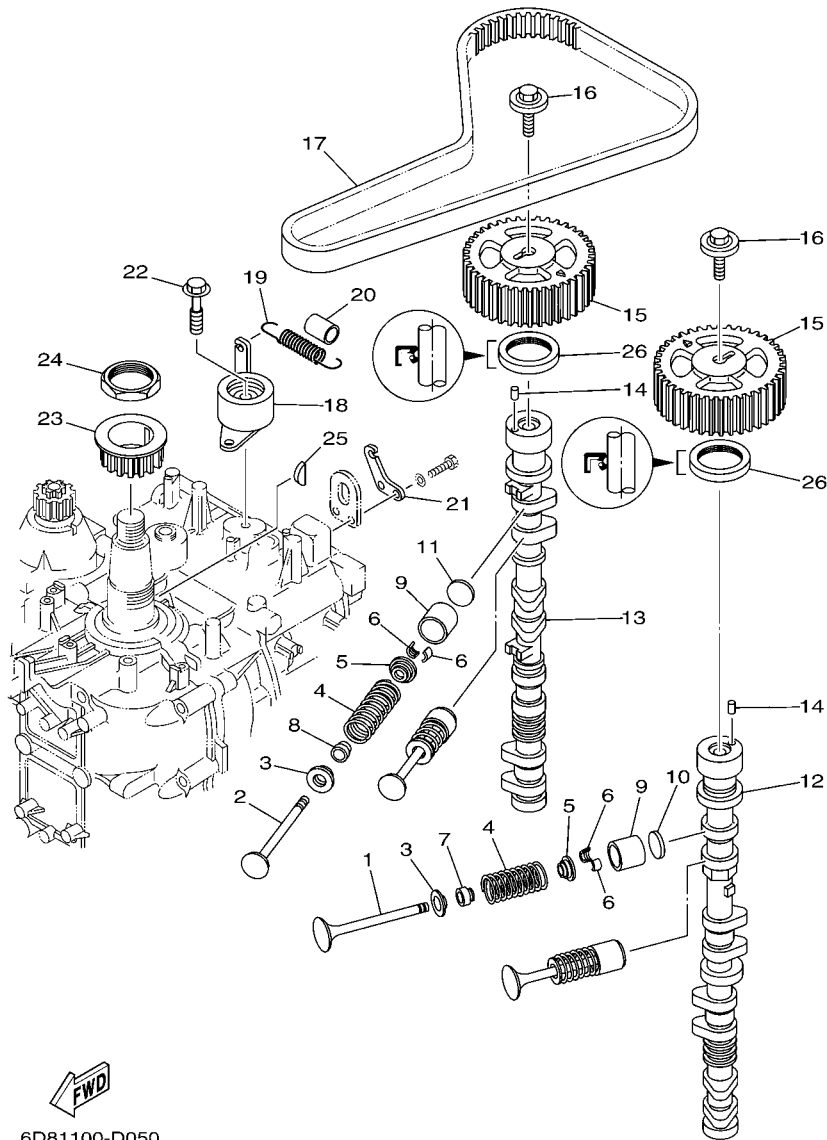
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	68V-12111-00	VALVE, INTAKE	8	8	8	8	
2	68V-12121-00	VALVE, EXHAUST	8	8	8	8	
3	67F-12116-00	SEAT, VALVE SPRING	16	16	16	16	
4	67F-12114-00	SPRING, VALVE OUTER	16	16	16	16	
5	67F-12117-00	RETAINER, VALVE SPRING	16	16	16	16	
6	67F-12118-00	COTTER, VALVE	32	32	32	32	
7	K0A-A3721-00	SEAL, VALVE STEM	8	8	8	8	
8	K0A-A3722-00	SEAL, VALVE STEM 2	8	8	8	8	
9	67F-12153-00	LIFTER, VALVE	16	16	16	16	
10	67F-12168-00	PAD, ADJUSTING (2.000)	16	16	16	16	UR
	67F-12168-10	PAD, ADJUSTING (2.025)	16	16	16	16	UR
	67F-12168-20	PAD, ADJUSTING (2.050)	16	16	16	16	UR
	67F-12168-30	PAD, ADJUSTING (2.075)	16	16	16	16	UR
	67F-12168-40	PAD, ADJUSTING (2.100)	16	16	16	16	UR
	67F-12168-50	PAD, ADJUSTING (2.125)	16	16	16	16	UR
	67F-12168-60	PAD, ADJUSTING (2.150)	16	16	16	16	UR
	67F-12168-70	PAD, ADJUSTING (2.175)	16	16	16	16	UR
	67F-12168-80	PAD, ADJUSTING (2.200)	16	16	16	16	UR
	67F-12168-A0	PAD, ADJUSTING (2.225)	16	16	16	16	UR
	67F-12168-B0	PAD, ADJUSTING (2.250)	16	16	16	16	UR
	67F-12168-C0	PAD, ADJUSTING (2.275)	16	16	16	16	UR
	67F-12168-D0	PAD, ADJUSTING (2.300)	16	16	16	16	UR
	67F-12168-E0	PAD, ADJUSTING (2.325)	16	16	16	16	UR
	67F-12168-F0	PAD, ADJUSTING (2.350)	16	16	16	16	UR
	67F-12168-G0	PAD, ADJUSTING (2.375)	16	16	16	16	UR
	67F-12168-H0	PAD, ADJUSTING (2.400)	16	16	16	16	UR
	67F-12168-J0	PAD, ADJUSTING (2.425)	16	16	16	16	UR



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FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
10	67F-12168-K0	PAD, ADJUSTING (2.450)	16	16	16	16	UR
	67F-12168-L0	PAD, ADJUSTING (2.475)	16	16	16	16	UR
	67F-12168-M0	PAD, ADJUSTING (2.500)	16	16	16	16	UR
	67F-12168-N0	PAD, ADJUSTING (2.525)	16	16	16	16	UR
	67F-12168-P0	PAD, ADJUSTING (2.550)	16	16	16	16	UR
	67F-12168-R0	PAD, ADJUSTING (2.575)	16	16	16	16	UR
	67F-12168-S0	PAD, ADJUSTING (2.600)	16	16	16	16	UR
	67F-12168-T0	PAD, ADJUSTING (2.625)	16	16	16	16	UR
	67F-12168-U0	PAD, ADJUSTING (2.650)	16	16	16	16	UR
	67F-12168-V0	PAD, ADJUSTING (2.675)	16	16	16	16	UR
	67F-12168-W0	PAD, ADJUSTING (2.700)	16	16	16	16	UR
	67F-12168-X0	PAD, ADJUSTING (2.725)	16	16	16	16	UR
	67F-12168-Y0	PAD, ADJUSTING (2.750)	16	16	16	16	UR
11	67F-12169-00	PAD, ADJUSTING (2.775)	16	16	16	16	UR
	67F-12169-10	PAD, ADJUSTING (2.800)	16	16	16	16	UR
	67F-12169-20	PAD, ADJUSTING (2.825)	16	16	16	16	UR
	67F-12169-30	PAD, ADJUSTING (2.850)	16	16	16	16	UR
	67F-12169-40	PAD, ADJUSTING (2.875)	16	16	16	16	UR
	67F-12169-50	PAD, ADJUSTING (2.900)	16	16	16	16	UR
	67F-12169-60	PAD, ADJUSTING (2.925)	16	16	16	16	UR
	67F-12169-70	PAD, ADJUSTING (2.950)	16	16	16	16	UR
	67F-12169-80	PAD, ADJUSTING (2.975)	16	16	16	16	UR
	67F-12169-A0	PAD, ADJUSTING (3.000)	16	16	16	16	UR
	67F-12169-B0	PAD, ADJUSTING (3.025)	16	16	16	16	UR
	67F-12169-C0	PAD, ADJUSTING (3.050)	16	16	16	16	UR
	67F-12169-D0	PAD, ADJUSTING (3.075)	16	16	16	16	UR
	67F-12169-E0	PAD, ADJUSTING (3.100)	16	16	16	16	UR

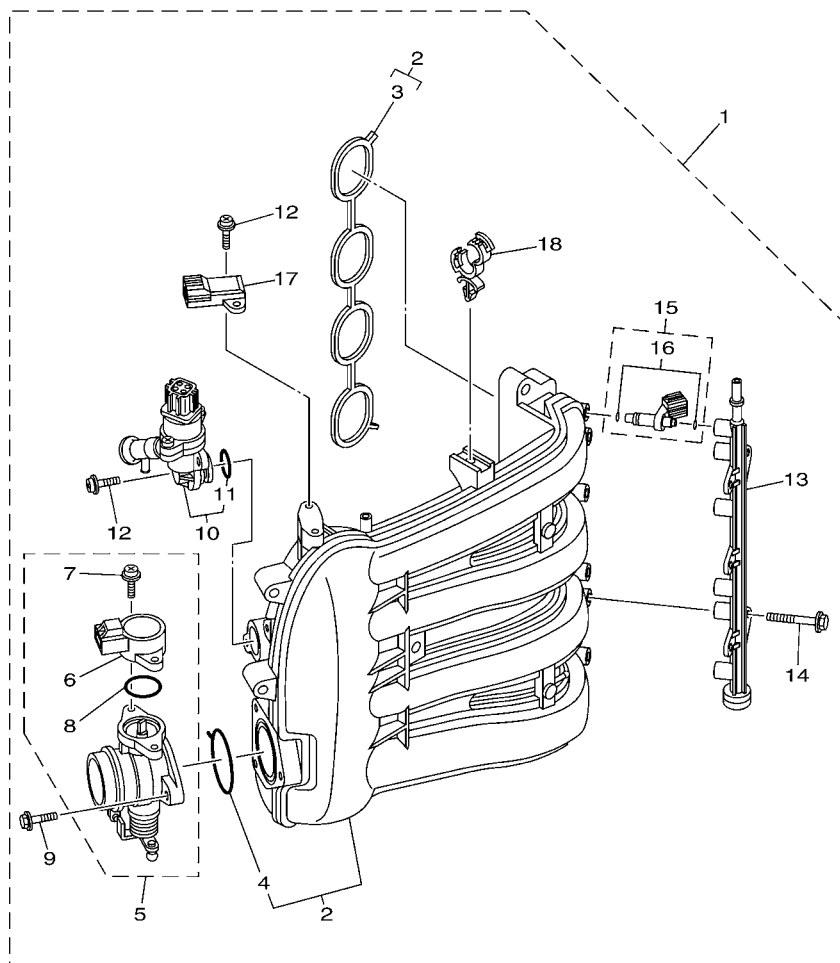


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FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
11	67F-12169-F0	PAD, ADJUSTING (3.125)	16	16	16	16	UR
	67F-12169-G0	PAD, ADJUSTING (3.150)	16	16	16	16	UR
	67F-12169-H0	PAD, ADJUSTING (3.175)	16	16	16	16	UR
	67F-12169-J0	PAD, ADJUSTING (3.200)	16	16	16	16	UR
	67F-12169-K0	PAD, ADJUSTING (3.225)	16	16	16	16	UR
	67F-12169-L0	PAD, ADJUSTING (3.250)	16	16	16	16	UR
	67F-12169-M0	PAD, ADJUSTING (3.275)	16	16	16	16	UR
	67F-12169-N0	PAD, ADJUSTING (3.300)	16	16	16	16	UR
12	6D8-12171-00	CAMSHAFT 1	1	1	1		
	6D9-12171-00	CAMSHAFT 1				1	
13	67F-12181-00	CAMSHAFT 2	1	1	1	1	
14	93605-10108	PIN, DOWEL	2	2	2	2	
15	67F-11537-00	GEAR, DRIVEN	2	2	2	2	
16	90119-10M06	BOLT, WITH WASHER	2	2	2	2	
17	67F-46241-00	BELT	1	1	1	1	
18	67F-11590-00	TENSIONER ASSY	1	1	1	1	
19	90506-16M39	SPRING, TENSION	1	1	1	1	
20	90445-15M03	HOSE (L23)	1	1	1	1	
21	67F-11595-00	PLATE, VALVE	1	1	1	1	
22	90119-10M72	BOLT, WITH WASHER	1	1	1	1	
23	6D8-11536-00	GEAR, DRIVE	1	1	1	1	
24	90170-40003	NUT	1	1	1	1	
25	90280-04008	KEY, WOODRUFF	1	1	1	1	
26	93102-38M59	OIL SEAL	2	2	2	2	

FIG. 6 INTAKE 1




6D81100-D060

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-14200-00	INTAKE ASSY	1	1	1	1	
2	6D8-13641-00	..MANIFOLD 1	1	1	1	1	
3	6D8-13645-00	..GASKET, MANIFOLD 1	1	1	1	1	
4	6D8-13557-00	..GASKET	1	1	1	1	
5	6D8-13750-00	..THROTTLE BODY ASSY	1	1	1	1	
6	6C5-85885-00	..THROTTLE SENSOR ASSY	1	1	1	1	
7	6C5-81145-00	..SCREW 1	2	2	2	2	
8	6C5-8182L-00	..O-RING 1	1	1	1	1	
9	6C5-14496-00	..BOLT	3	3	3	3	
10	6D8-13105-01	..CONTROL VALVE ASSY	1	1	1	1	
11	6C5-14397-00	..O-RING	1	1	1	1	
12	6C5-81146-00	..SCREW 2	4	4	4	4	
13	6D8-13161-00	..PIPE, DELIVERY 1	1	1	1	1	
14	6C5-14446-00	..BOLT	2	2	2	2	
15	6D8-13761-00	..INJECTOR ASSY	4	4	4	4	
16	6C5-1410B-00	..PACKING KIT	1	1	1	1	
17	68F-83688-00	..SENSOR ASSY	1	1	1	1	
18	90464-18246	..CLAMP	1	1	1	1	

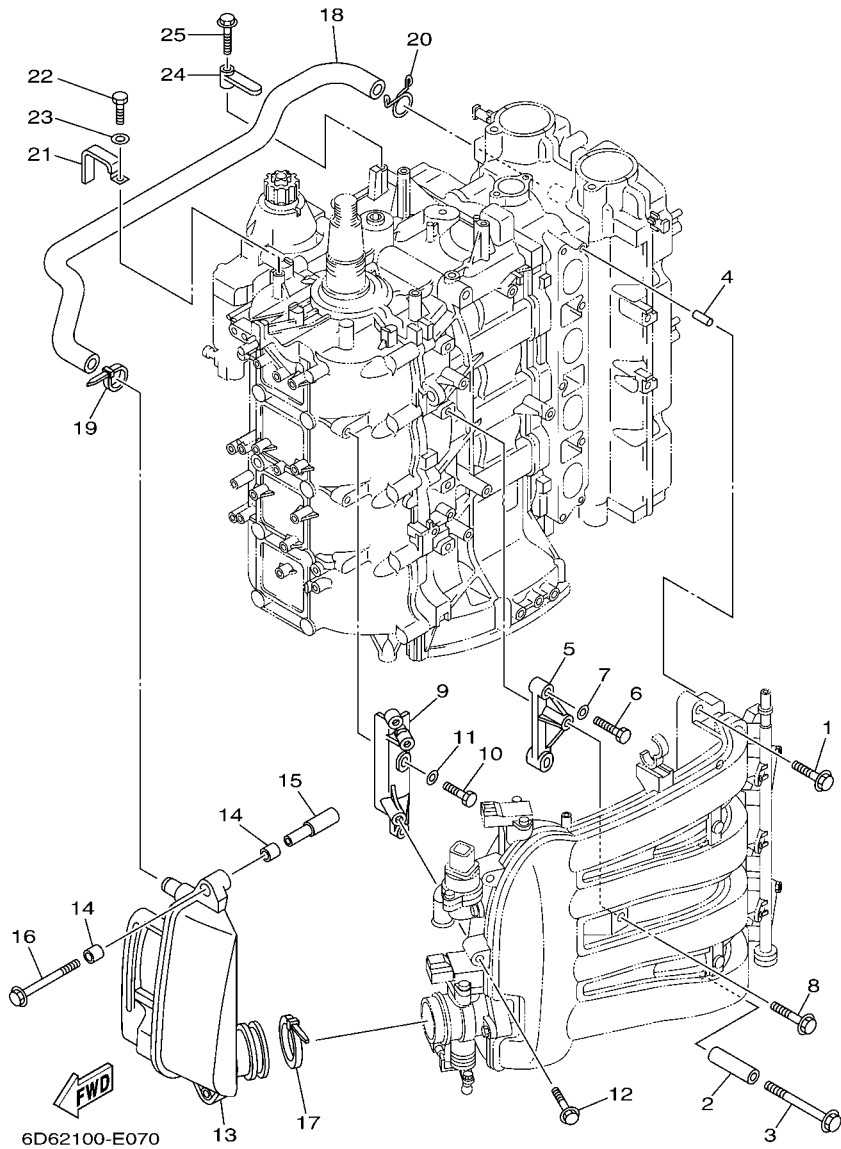
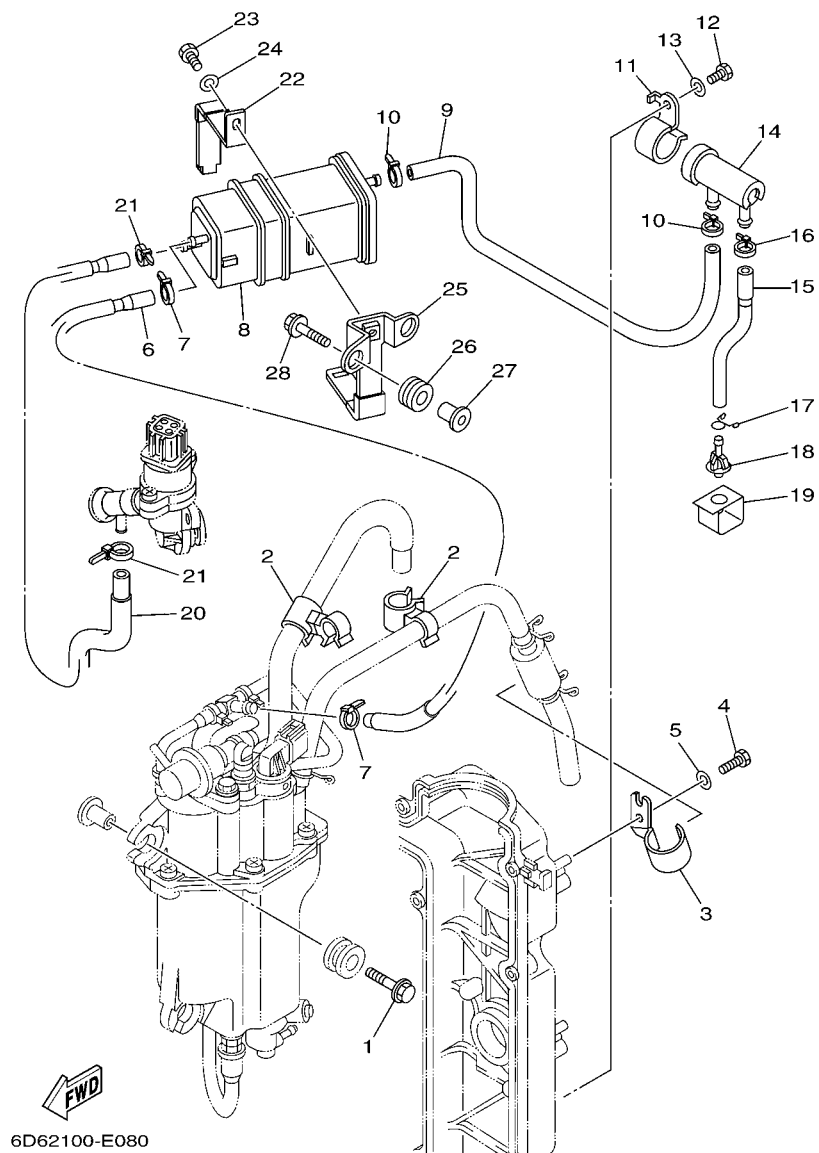


FIG. 7 INTAKE 2

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	90119-08069	BOLT, WITH WASHER	4	4	4	4	
2	90387-08033	COLLAR	1	1	1	1	
3	90119-08M03	BOLT, WITH WASHER	1	1	1	1	
4	91690-50014	PIN, SPRING	2	2	2	2	
5	6D8-14291-00-94	BRACKET 1	1	1	1	1	
6	97095-06030	BOLT	2	2	2	2	
7	92995-06600	WASHER	2	2	2	2	
8	90119-06087	BOLT, WITH WASHER	1	1	1	1	
9	6D8-14292-00-94	BRACKET 2	1	1	1	1	
10	97095-06020	BOLT	2	2	2	2	
11	92995-06600	WASHER	2	2	2	2	
12	90119-06087	BOLT, WITH WASHER	2	2	2	2	
13	6D6-14440-00	SILENCER ASSY, INTAKE	1	1			
	6D8-14440-01	SILENCER ASSY, INTAKE			1		
	6D9-14440-01	SILENCER ASSY, INTAKE				1	
14	90386-08001	BUSH	4	4	4	4	
15	90387-07013	COLLAR	2	2	2	2	
16	90119-06113	BOLT, WITH WASHER	2	2	2	2	
17	90464-76001	CLAMP	1	1	1	1	
18	6D8-15373-00	PIPE, BREATHER	1	1	1	1	
19	90465-11M59	CLAMP	1	1	1	1	
20	90467-20M15	CLIP	1	1	1	1	
21	90465-12M03	CLAMP	1	1	1	1	
22	97095-06012	BOLT	1	1	1	1	
23	92995-06600	WASHER	1	1	1	1	
24	6D8-82544-00	CLAMP	1	1	1	1	
25	95895-06025	BOLT, FLANGE	1	1	1	1	

FIG. 8 INTAKE 3



6D62100-E080

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	90119-06M08	BOLT, WITH WASHER	3	3	3	3	
2	90464-15007	CLAMP	2	2	2	2	
3	6D8-13428-00	BRACKET, STRAINER 1	1	1	1	1	
4	97095-06012	BOLT	1	1	1	1	
5	92995-06600	WASHER	1	1	1	1	
6	6D8-24314-01	PIPE 4	1	1	1	1	
7	90465-11M10	CLAMP	2	2	2	2	
8	69J-24170-00	CANISTER ASSY	1	1	1	1	
9	6D8-24315-00	PIPE 5	1	1	1	1	
10	90465-11M10	CLAMP	2	2	2	2	
11	6D8-2417H-00	CLAMP 1	1	1	1	1	
12	97095-06010	BOLT	1	1	1	1	
13	92995-06600	WASHER	1	1	1	1	
14	69J-24502-00	FILTER, FUEL	1	1	1	1	
15	6D8-24316-00	PIPE 6	1	1	1	1	
16	90465-11M10	CLAMP	1	1	1	1	
17	90467-09M03	CLIP	1	1	1	1	
18	69J-44391-00	NIPPLE, HOSE	1	1	1	1	
19	6D8-2413X-00	PLATE	1	1	1	1	
20	6D8-24317-01	PIPE 7	1	1	1	1	
21	90465-11M10	CLAMP	2	2	2	2	
22	69J-2419A-00	HOLDER	1	1	1	1	
23	97095-06016	BOLT	1	1	1	1	
24	92995-06600	WASHER	1	1	1	1	
25	6D8-2134X-00	BRACKET, CANISTER	1	1	1	1	
26	90480-10M23	GROMMET	2	2	2	2	
27	90387-06M60	COLLAR	2	2	2	2	

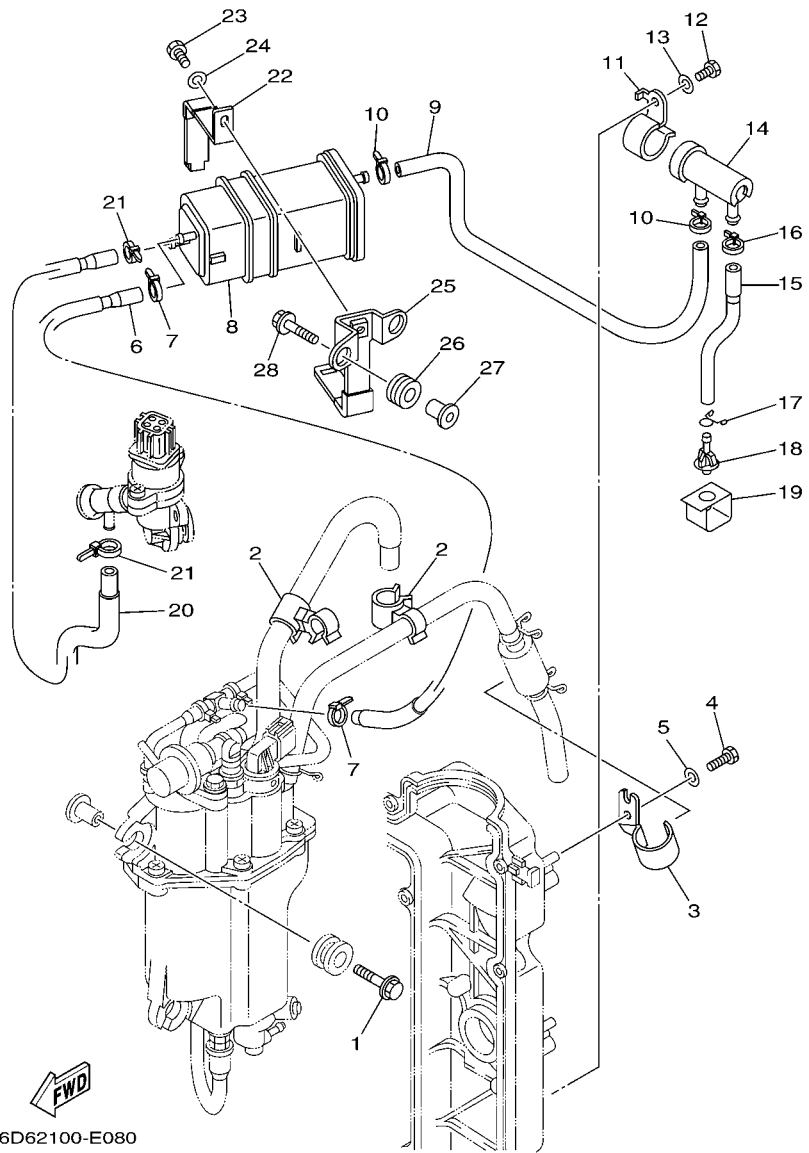


FIG. 8 INTAKE 3

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	90119-06M59	BOLT, WITH WASHER	2	2	2	2	

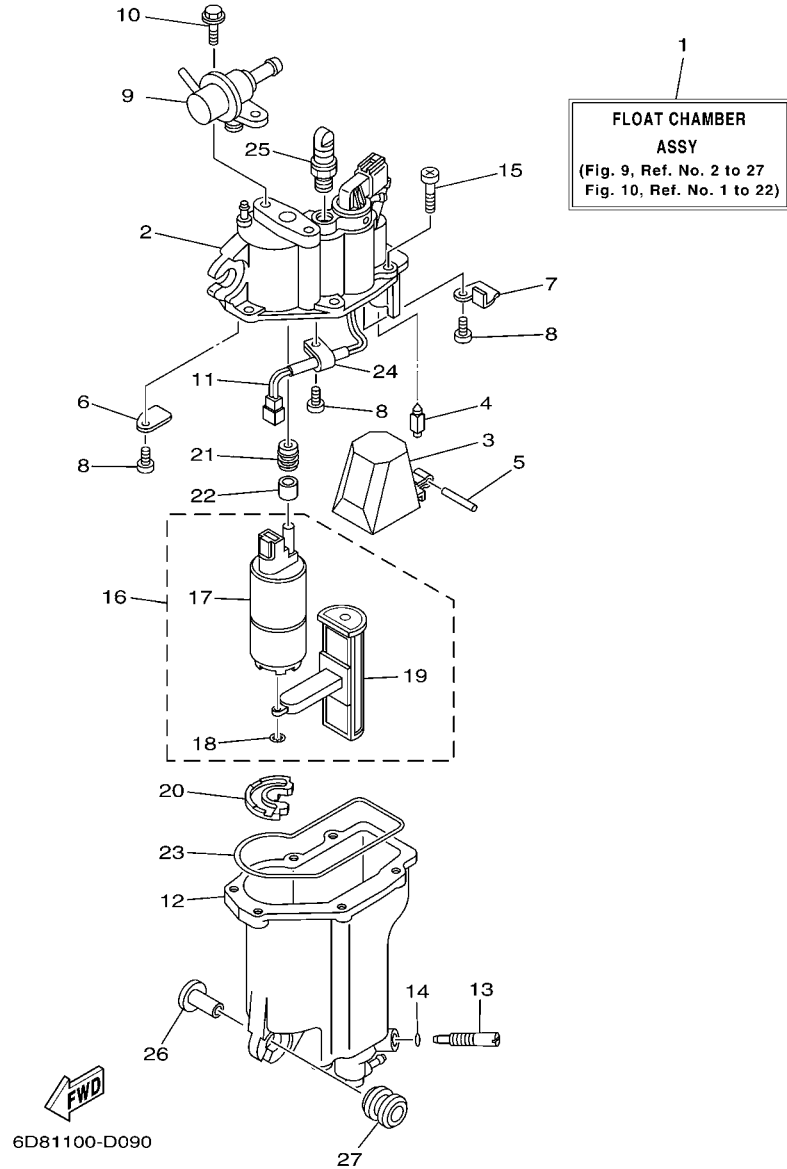
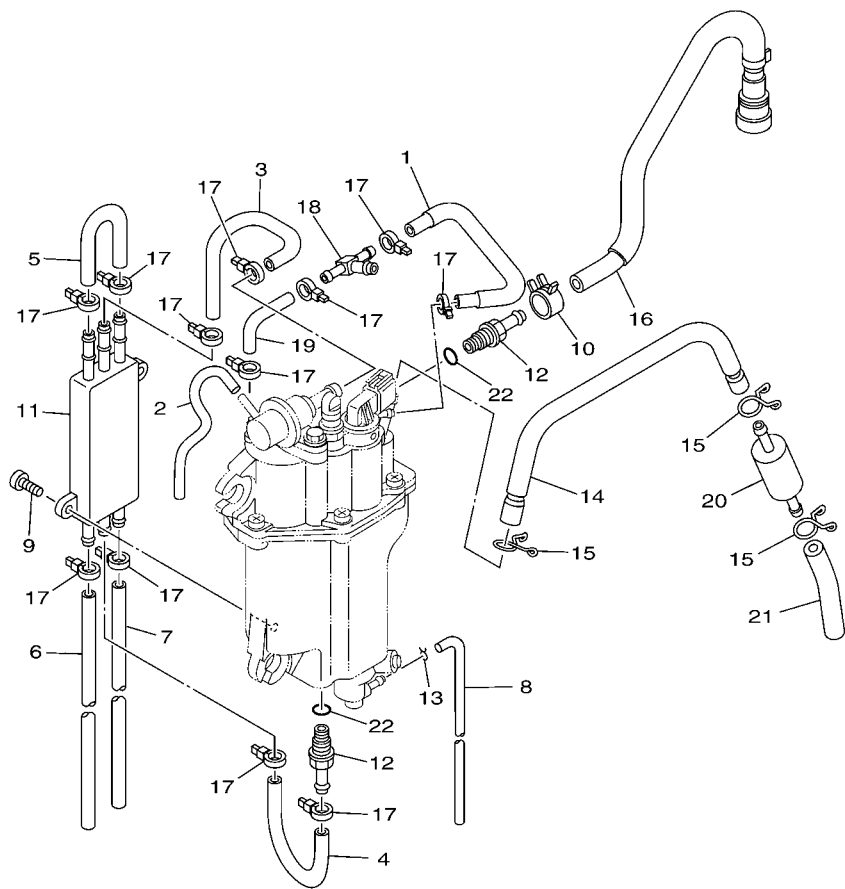


FIG. 9 FUEL INJECTION PUMP 1

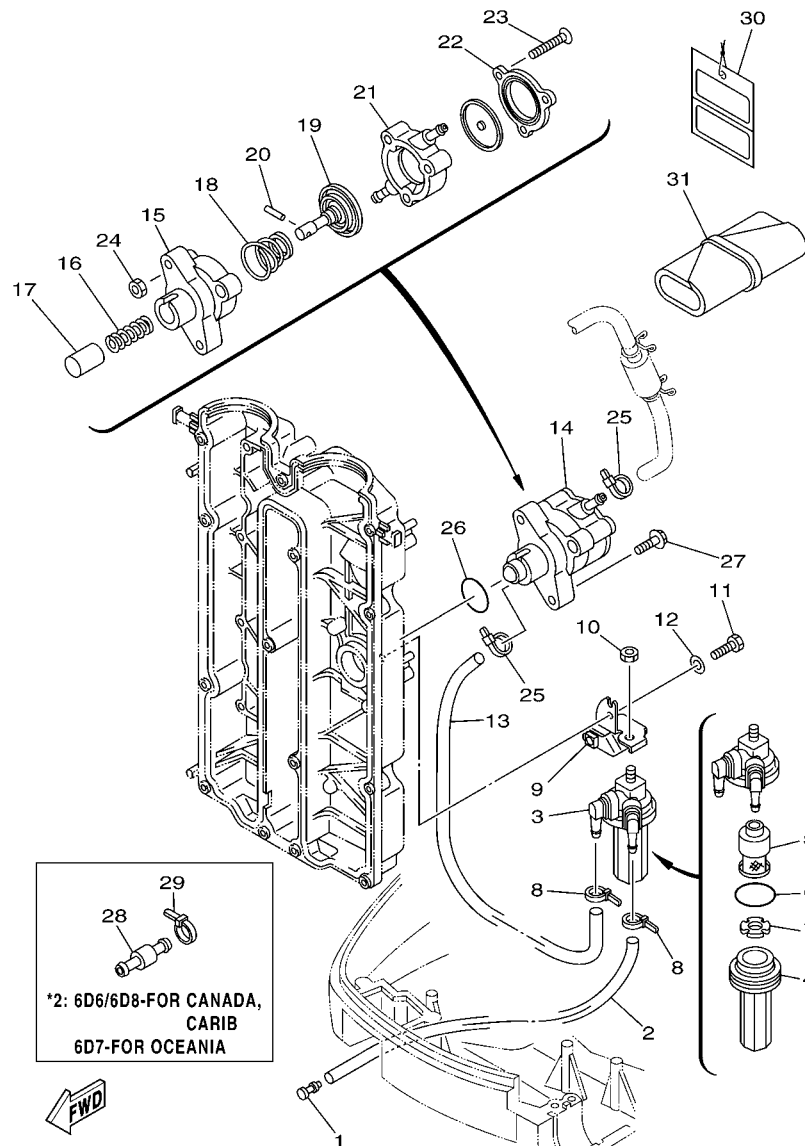
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-14180-00	FLOAT CHAMBER ASSY	1	1	1	1	
2	6D8-14182-00	COVER, FLOAT CHAMBER	1	1	1	1	
3	6C5-14985-00	FLOAT	1	1	1	1	
4	6C5-14546-00	VALVE, NEEDLE	1	1	1	1	
5	6C5-14386-00	PIN, FLOAT	1	1	1	1	
6	6C5-2441R-00	PLATE, BAFFLE 1	1	1	1	1	
7	6C5-2441T-00	PLATE, BAFFLE 2	1	1	1	1	
8	6C5-24453-00	SCREW	3	3	3	3	
9	6C5-13906-00	REGULATOR, PRESSURE	1	1	1	1	
10	6C5-24592-00	BOLT	2	2	2	2	
11	6C5-87226-00	WIRE HARNESS ASSY	1	1	1	1	
12	6D8-14960-00	BODY ASSY	1	1	1	1	
13	6C5-14191-00	PLUG, DRAIN	1	1	1	1	
14	6C5-14397-00	O-RING	1	1	1	1	
15	6C5-14567-00	SCREW	6	6	6	6	
16	6C5-13910-00	FUEL PUMP ASSY	1	1	1	1	
17	6C5-13907-00	.FUEL PUMP COMP.	1	1	1	1	
18	6C5-14127-00	.CLIP	1	1	1	1	
19	6C5-13915-00	.FILTER	1	1	1	1	
20	6C5-13593-00	DAMPER	1	1	1	1	
21	6C5-13781-00	DAMPER, PUMP	1	1	1	1	
22	6C5-13716-00	COLLAR	1	1	1	1	
23	6C5-14984-00	GASKET, FLOAT CHAMBER	1	1	1	1	
24	6C5-21337-00	CLAMP, CABLE	1	1	1	1	
25	6C5-14225-00	CAP	1	1	1	1	
26	90387-06M69	COLLAR	3	3	3	3	
27	90480-09M12	GROMMET	3	3	3	3	

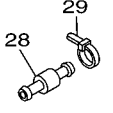
FIG. 10 FUEL INJECTION PUMP 2



6D82100-E100

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-13546-01	HOSE 2	1	1	1	1	
2	6D8-13542-01	HOSE, VACUUM SENSING 1	1	1	1	1	
3	6C5-24321-00	PIPE 10	1	1	1	1	
4	6C5-24322-00	PIPE 11	1	1	1	1	
5	6C5-24323-00	PIPE 12	1	1	1	1	
6	6D8-24324-01	PIPE 13	1	1	1	1	
7	6D8-24325-00	PIPE 14 (L500)	1	1	1	1	
8	6C5-14149-00	PIPE (L200)	1	1	1	1	
9	6C5-24444-00	SCREW	2	2	2	2	
10	6C5-13577-00	CLIP	1	1	1	1	
11	6C5-21841-00	COOLER	1	1	1	1	
12	6C5-14251-00	NIPPLE	2	2	2	2	
13	6C5-2411M-00	CLIP	1	1	1	1	
14	6D8-14148-00	PIPE	1	1	1	1	
15	6C5-24387-00	CLIP	3	3	3	3	
16	6D8-13974-00	PIPE, FUEL 4	1	1	1	1	
17	90465-11M10	CLAMP	12	12	12	12	
18	6C5-24379-00	PIPE, JOINT 4	1	1	1	1	
19	6C5-13545-00	HOSE 1	1	1	1	1	
20	6C5-24251-00	STRAINER 1	1	1	1	1	
21	6D8-2451B-00	HOSE, FUEL INLET	1	1	1	1	
22	6C5-13739-00	O-RING	2	2	2	2	





 *2: 6D6/6D8-FOR CANADA, CARIB
 6D7-FOR OCEANIA



 6D62100-E110

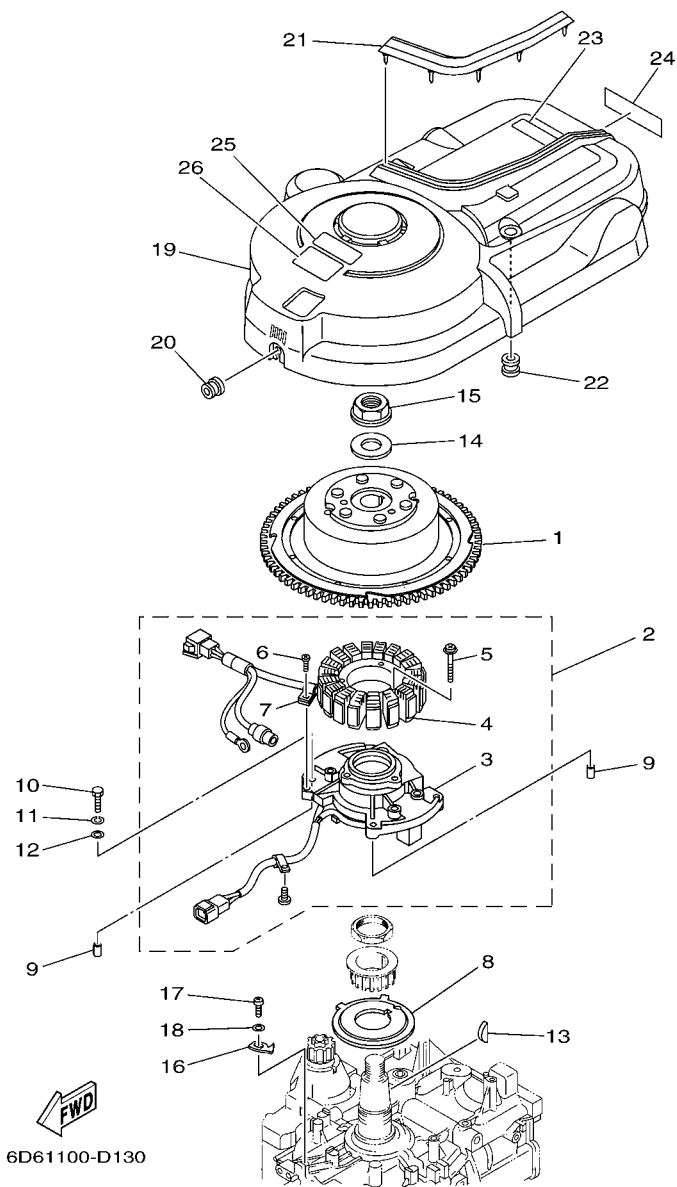
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 6D7-FOR CARIB
 6D9-FOR OCEANIA, CARIB

*2: 6D6 / 6D8 -FOR CANADA, CARIB
 6D7-FOR OCEANIA

FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	689-85547-00	DAMPER	1	1	1	1	
2	90445-13M37	HOSE (L2300)	1	1	1	1	*1
	90445-13M27	HOSE (L950)	1	1	1	1	*2
3	68V-24560-01	FILTER ASSY	1	1	1	1	
4	68V-24521-01	.CUP, FILTER	1	1	1	1	
5	68V-24563-00	.ELEMENT, FILTER	1	1	1	1	
6	93210-32738	.O-RING	1	1	1	1	
7	68V-24469-01	.FLOAT, WATER LEVEL	1	1	1	1	
8	90465-11M10	CLAMP	2	2	2	2	
9	6D8-24566-00	BRACKET, FILTER	1	1	1	1	
10	95380-08600	NUT	1	1	1	1	
11	97095-06016	BOLT	1	1	1	1	
12	92995-06600	WASHER	1	1	1	1	
13	6D8-24311-00	PIPE, FUEL 1	1	1	1	1	
14	6D8-24410-00	FUEL PUMP ASSY	1	1	1	1	
15	68V-24412-00	.BODY 1	1	1	1	1	
16	68V-24454-00	.SPRING	1	1	1	1	
17	63P-13131-00	.PLUNGER	1	1	1	1	
18	68V-24423-00	.SPRING, DIAPHRAGM	1	1	1	1	
19	68V-24411-00	.DIAPHRAGM	1	1	1	1	
20	68V-24374-00	.PIN	1	1	1	1	
21	68V-24413-00	.BODY 2	1	1	1	1	
22	6D8-24414-00	.BODY 3	1	1	1	1	
23	68V-24444-00	.SCREW	3	3	3	3	
24	68V-24149-00	.NUT	3	3	3	3	
25	90465-11M10	CLAMP	2	2	2	2	
26	93210-30682	O-RING	1	1	1	1	

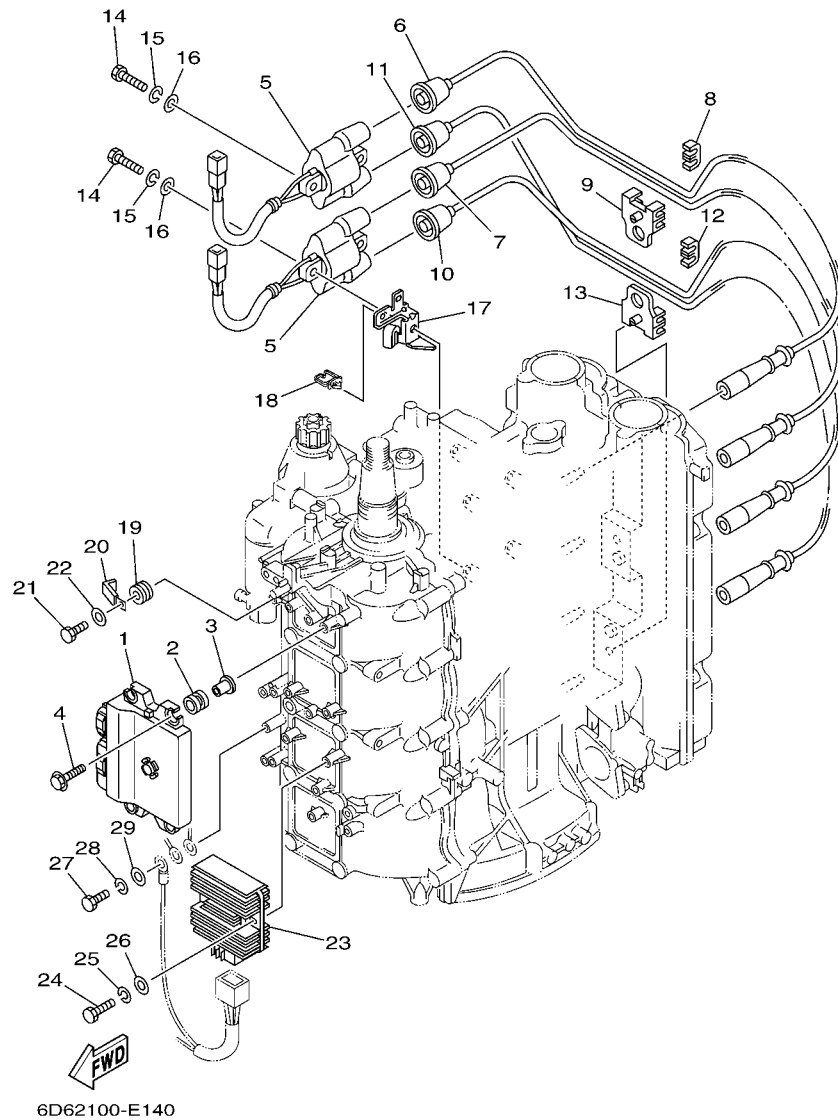
FIG. 13 GENERATOR



6D61100-D130

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-81450-00	ROTOR ASSY	1	1	1	1	
2	6D8-81460-00	BASE ASSY	1	1	1	1	
3	6D8-85580-00	.COIL, PULSER	1	1	1	1	
4	6D8-81410-00	.STATOR ASSY	1	1	1	1	
5	63D-81345-20	.SCREW, WITH WASHER (M6X30)	3	3	3	3	
6	97607-04110	.SCREW, WITH WASHER	1	1	1	1	
7	445-81328-20	.CLAMP	1	1	1	1	
8	68V-81673-00	ROTOR	1	1	1	1	
9	99530-08012	PIN, DOWEL	2	2	2	2	
10	97095-06030	BOLT	4	4	4	4	
11	92995-06100	WASHER, SPRING	4	4	4	4	
12	92995-06600	WASHER	4	4	4	4	
13	90280-05015	KEY, WOODRUFF	1	1	1	1	
14	90201-24014	WASHER, PLATE	1	1	1	1	
15	90179-24002	NUT	1	1	1	1	
16	6D8-81332-00	PLATE, TIMING	1	1	1	1	
17	97885-06010	SCREW, PAN HEAD	1	1	1	1	
18	92995-06600	WASHER	1	1	1	1	
19	6D8-81337-00	COVER, FLYWHEEL	1	1	1	1	
20	90480-12072	GROMMET	1	1	1	1	
21	6D8-85547-00	DAMPER	1	1	1	1	
22	663-82317-01	DAMPER, IGNITION COIL	2	2	2	2	
23	67F-12138-40	MARK, CAUTION	1	1	1	1	FOR USA,OCE
	67F-12138-50	MARK, CAUTION	1	1			FOR CAN
	67F-12138-60	MARK, CAUTION	1	1	1	1	FOR CAR
24	68V-13437-41	MARK, CAUTION	1	1	1	1	FOR USA,OCE
	68V-13437-51	MARK, CAUTION	1	1			FOR CAN

FIG. 14 ELECTRICAL 1



REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D6-8591A-10	ENGINE CONTROL UNIT ASSY	1	1			
	6D7-8591A-10	ENGINE CONTROL UNIT ASSY		1			FOR CAR
	6D8-8591A-10	ENGINE CONTROL UNIT ASSY			1		
	6D9-8591A-10	ENGINE CONTROL UNIT ASSY				1	
2	68V-82317-00	DAMPER, IGNITION COIL	4	4	4	4	
3	90387-06119	COLLAR	4	4	4	4	
4	90119-06M59	BOLT, WITH WASHER	4	4	4	4	
5	63P-82310-01	IGNITION COIL ASSY	2	2	2	2	
6	67F-82341-00	CORD, HIGH TENSION 1	1	1	1	1	#1
7	67F-82342-00	CORD, HIGH TENSION 2	1	1	1	1	#2
8	67F-82361-00	CLAMP, CORD	1	1	1	1	
9	67F-82362-00	CLAMP, CORD 2	1	1	1	1	
10	67F-82343-00	CORD, HIGH TENSION 3	1	1	1	1	#3
11	67F-82344-00	CORD, HIGH TENSION 4	1	1	1	1	#4
12	67F-82361-00	CLAMP, CORD	1	1	1	1	
13	67F-82362-00	CLAMP, CORD 2	1	1	1	1	
14	97095-06025	BOLT	4	4	4	4	
15	92995-06100	WASHER, SPRING	4	4	4	4	
16	92995-06600	WASHER	4	4	4	4	
17	6D8-82388-01	PLATE	2	2	2	2	
18	90464-08004	CLAMP	2	2	2	2	
19	90480-14329	GROMMET	1	1	1	1	
20	90465-08M23	CLAMP	1	1	1	1	
21	97095-06014	BOLT	1	1	1	1	
22	92995-06600	WASHER	1	1	1	1	
23	68V-81960-00	RECTIFIER & REGULATOR ASSY	1	1	1	1	
24	97095-06025	BOLT	2	2	2	2	

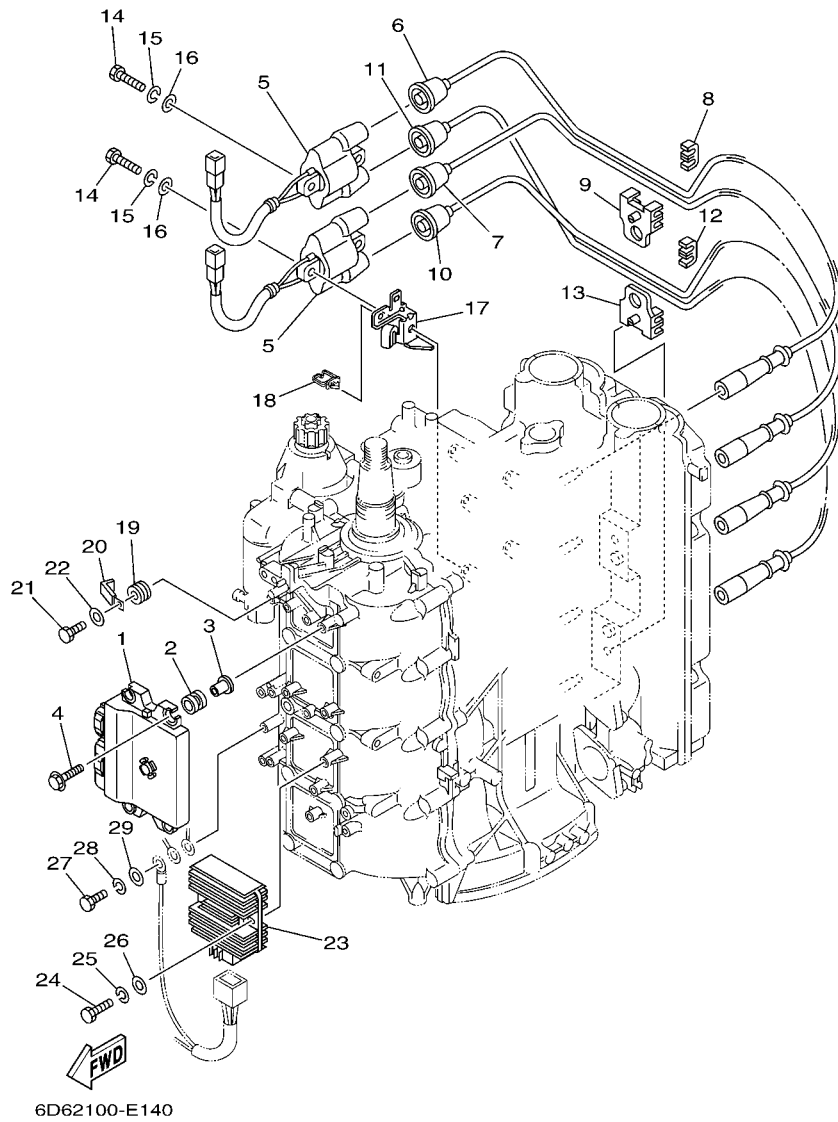
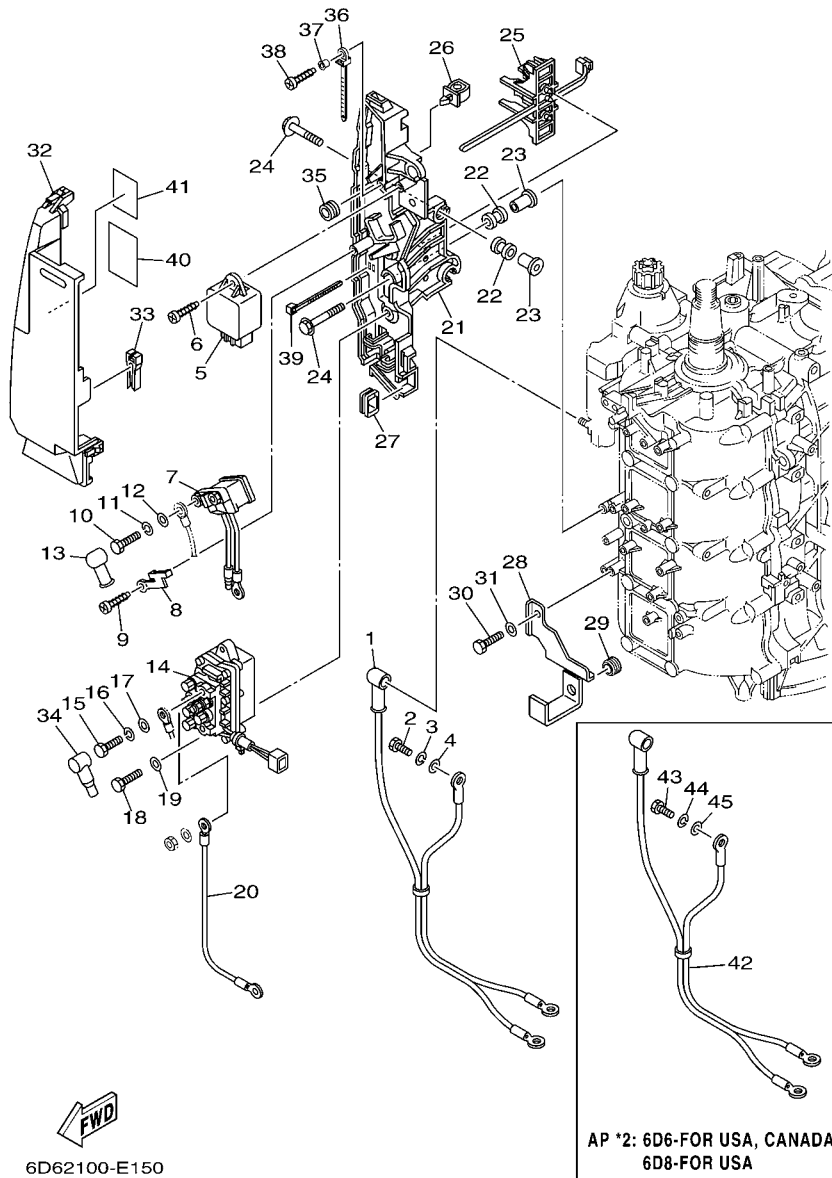


FIG. 14 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
25	92995-06100	WASHER, SPRING	2	2	2	2	
26	92995-06600	WASHER	2	2	2	2	
27	97095-06020	BOLT	1	1	1	1	
28	92995-06100	WASHER, SPRING	1	1	1	1	
29	92995-06600	WASHER	1	1	1	1	

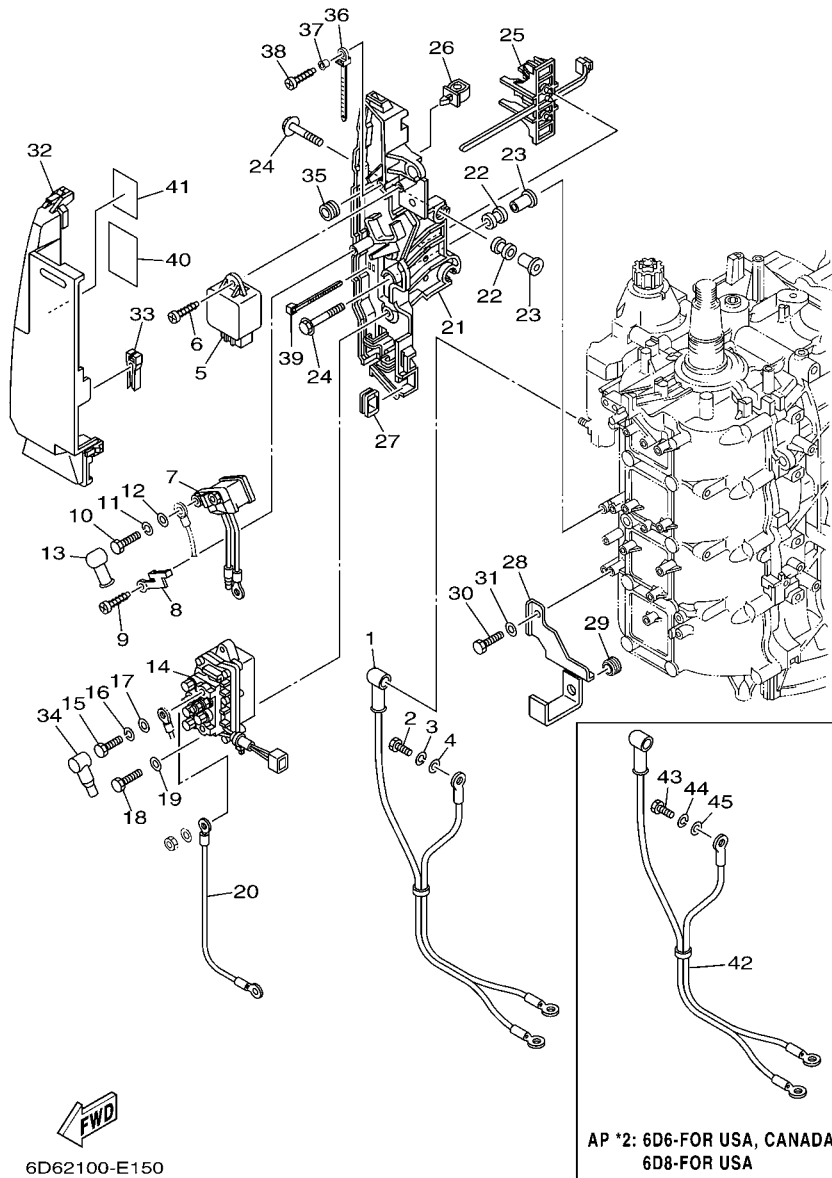


6D62100-E150

*1: 6D6-FOR CARIB
6D7 / 6D9-FOR OCEANIA, CARIB
6D8-FOR CANADA, CARIB

FIG. 15 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	68V-82105-00	WIRE HARNESS	1	1	1	1	*1
2	97013-06020	BOLT	1	1	1	1	*1
3	92903-06100	WASHER, SPRING	1	1	1	1	*1
4	92903-06600	WASHER, PLATE	1	1	1	1	*1
5	60E-81950-00	RELAY ASSY	1	1	1	1	
6	97780-60625	SCREW, TAPPING	1	1	1	1	
7	68V-8194A-00	RELAY	1	1	1	1	
8	68V-81953-00	STAY, RELAY	1	1	1	1	
9	97780-60620	SCREW, TAPPING	1	1	1	1	
10	97095-06010	BOLT	2	2	2	2	
11	92995-06100	WASHER, SPRING	2	2	2	2	
12	92995-06600	WASHER	2	2	2	2	
13	6G5-82119-00	COVER, LEAD WIRE	2	2	2	2	
14	63P-81950-00	RELAY ASSY	1	1	1	1	
15	97095-06010	BOLT	2	2	2	2	
16	92995-06100	WASHER, SPRING	2	2	2	2	
17	92995-06600	WASHER	2	2	2	2	
18	97013-06020	BOLT	2	2	2	2	
19	92903-06600	WASHER, PLATE	2	2	2	2	
20	61A-81949-00	WIRE, LEAD	1	1	1	1	
21	68V-81948-02	BRACKET	1	1	1	1	
22	6A0-82317-00	DAMPER, IGNITION COIL	5	5	5	5	
23	90387-06119	COLLAR	5	5	5	5	
24	90119-06M59	BOLT, WITH WASHER	5	5	5	5	
25	68V-82594-00	CLAMP	1	1	1	1	
26	90464-12M58	CLAMP	1	1	1	1	
27	6D8-81518-00	GROMMET	1	1	1	1	



*1: 6D6-FOR CARIB
 6D7 / 6D9-FOR OCEANIA, CARIB
 6D8-FOR CANADA, CARIB

AP *2: 6D6-FOR USA, CANADA
 6D8-FOR USA

FIG. 15 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	6D8-81528-00	CLAMP 1	1	1	1	1	
29	90480-13M24	GROMMET	1	1	1	1	
30	97095-06014	BOLT	1	1	1	1	
31	92995-06600	WASHER	1	1	1	1	
32	68V-81942-03	COVER	1	1	1	1	
33	67F-2812A-00	PULLER, FUSE	1	1	1	1	
34	682-82119-01	COVER, LEAD WIRE	2	2	2	2	
35	6A0-82317-00	DAMPER, IGNITION COIL	1	1	1	1	
36	90465-12M53	CLAMP	1	1	1	1	
37	90387-06M05	COLLAR	1	1	1	1	
38	97780-60625	SCREW, TAPPING	1	1	1	1	
39	90465-13M18	CLAMP	2	2	2	2	
40	68V-81919-00	GRAPHIC, REGULATOR	1	1	1	1	
41	6D8-81919-00	GRAPHIC, REGULATOR	1	1	1	1	
42	68V-82105-00	WIRE HARNESS	1		1		AP *2
43	97013-06020	BOLT	1		1		AP *2
44	92903-06100	WASHER, SPRING	1		1		AP *2
45	92903-06600	WASHER, PLATE	1		1		AP *2

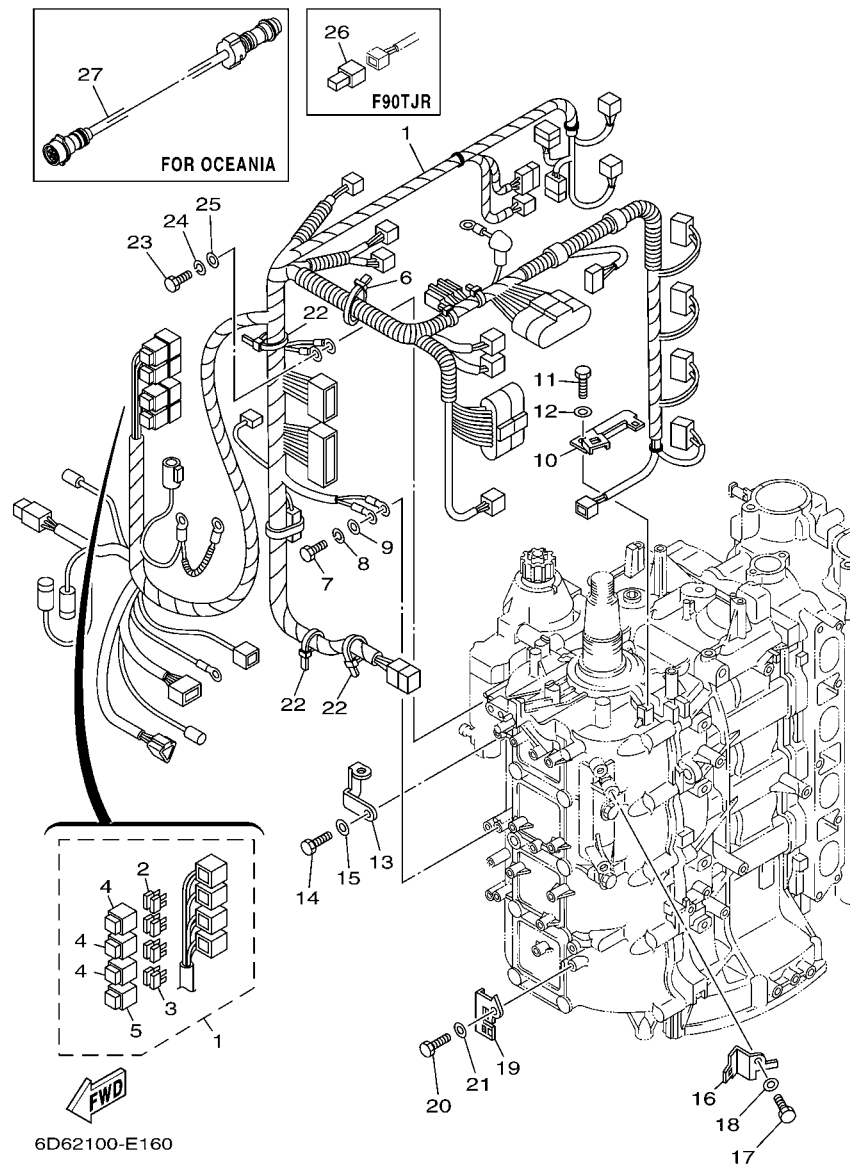


FIG. 16 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-82590-20	WIRE HARNESS ASSY	1		1		FOR USA,CAN
	6D8-82590-11	WIRE HARNESS ASSY	1	1	1	1	FOR OCE,CAR
2	67F-82151-00	.FUSE (20A)	6	6	6	6	
3	67F-82151-10	.FUSE (30A)	2	2	2	2	
4	67F-8215B-10	.CAP (YELLOW)	3	3	3	3	
5	67F-8215B-20	.CAP (GREEN)	1	1	1	1	
6	90464-76001	CLAMP	1	1	1	1	
7	97095-06020	BOLT	1	1	1	1	
8	92995-06100	WASHER, SPRING	1	1	1	1	
9	92995-06600	WASHER	1	1	1	1	
10	6D8-82588-00	PLATE	1	1	1	1	
11	97095-06012	BOLT	1	1	1	1	
12	92995-06600	WASHER	1	1	1	1	
13	6D8-82581-00	STAY, CORD CLAMP	1	1	1	1	
14	97095-06014	BOLT	1	1	1	1	
15	92995-06600	WASHER	1	1	1	1	
16	6D8-82389-00	PLATE 2	1	1	1	1	
17	97095-06012	BOLT	1	1	1	1	
18	92995-06600	WASHER	1	1	1	1	
19	6D8-82398-00	PLATE 3	1	1	1	1	
20	97095-06012	BOLT	1	1	1	1	
21	92995-06600	WASHER	1	1	1	1	
22	90465-13M18	CLAMP	3	3	3	3	
23	97095-06020	BOLT	1	1	1	1	
24	92995-06100	WASHER, SPRING	1	1	1	1	
25	92995-06600	WASHER	1	1	1	1	
26	68V-82582-10	COVER, WIRE HARNESS			1		F90TJR

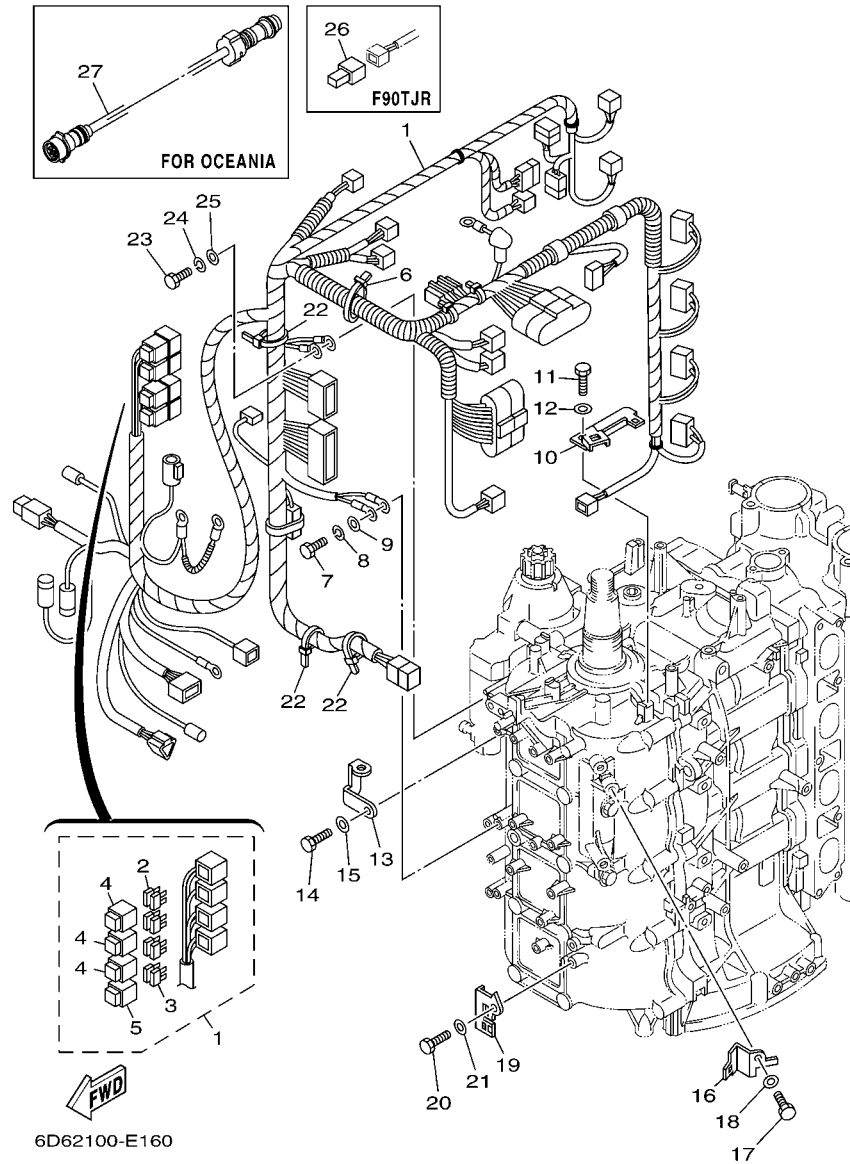
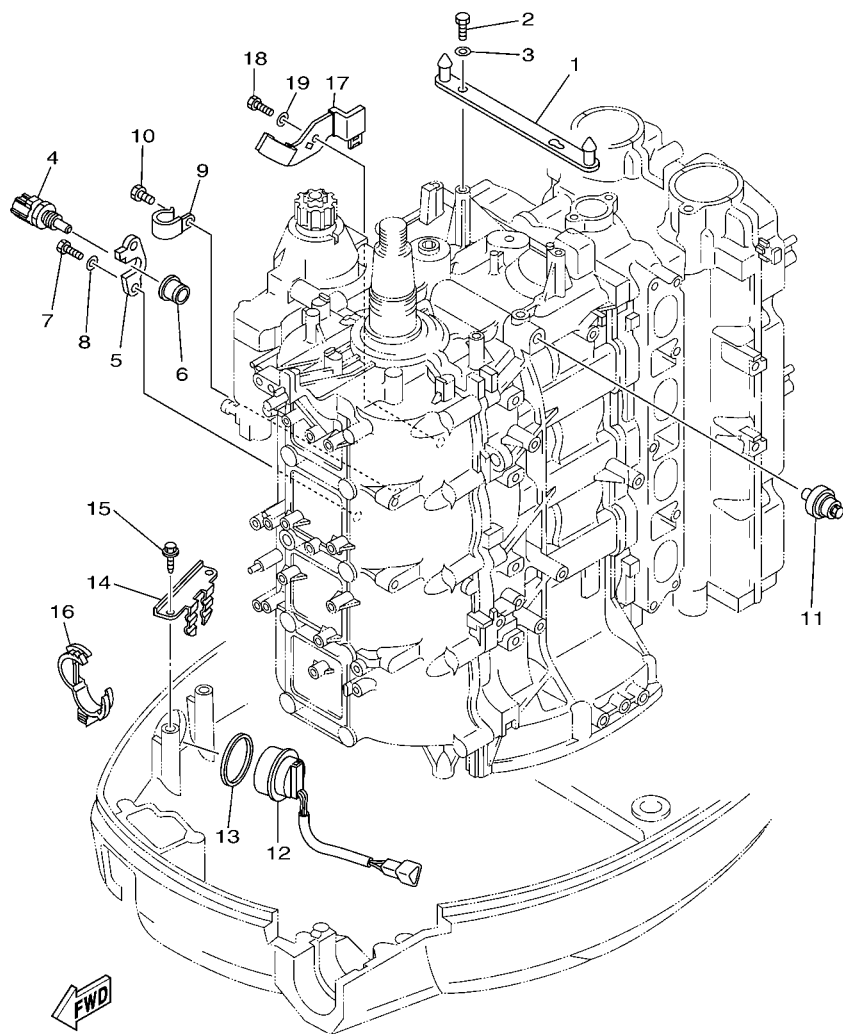


FIG. 16 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
27	688-8258A-10	EXTENSION, WIRE HARNESS		1		1	AP FOR OCE (10P)

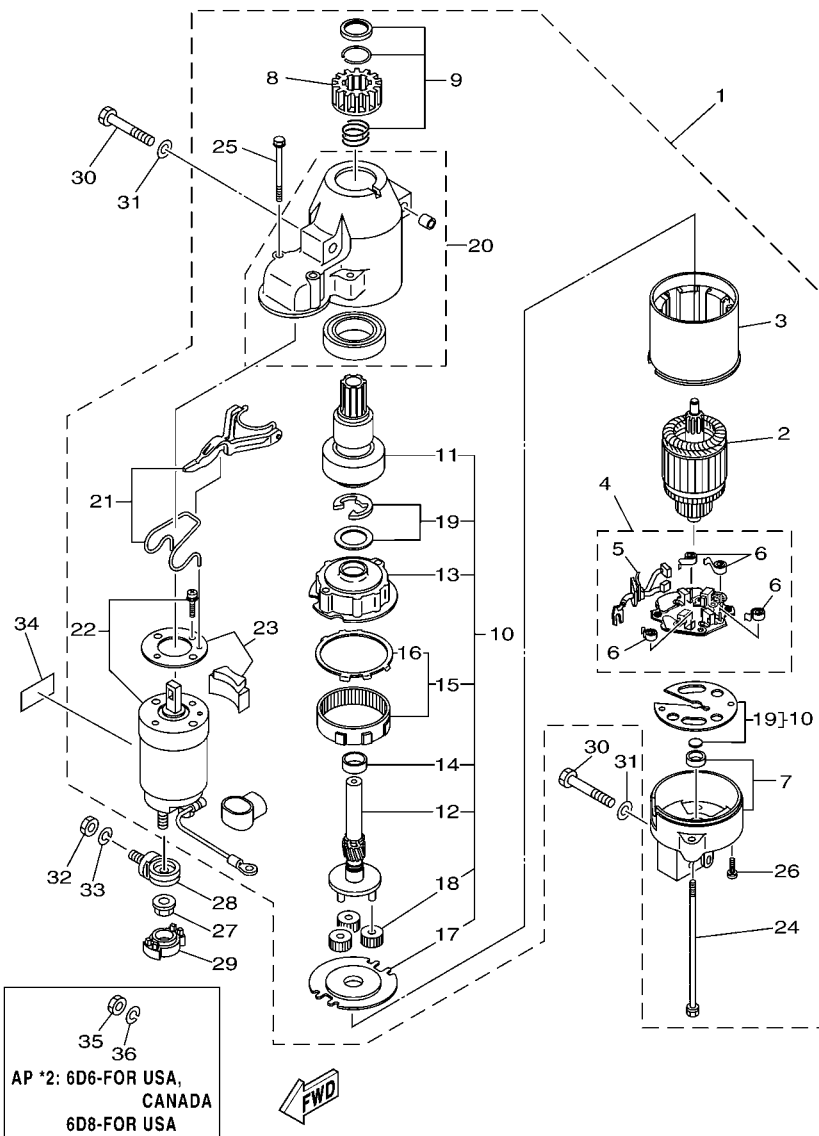
FIG. 17 ELECTRICAL 4



6D62100-E170

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-8132G-00	PLATE	1	1	1	1	
2	97095-06016	BOLT	2	2	2	2	
3	92995-06600	WASHER	2	2	2	2	
4	67F-85790-00	THERMOSENSOR ASSY	1	1	1	1	
5	67F-85757-00	RETAINER	1	1	1	1	
6	68V-85753-00	GASKET, SENDER UNIT	1	1	1	1	
7	97095-06016	BOLT	2	2	2	2	
8	92995-06600	WASHER	2	2	2	2	
9	90465-06M86	CLAMP	1	1	1	1	
10	97095-06010	BOLT	1	1	1	1	
11	68V-82504-00	OIL PRESSURE SWITCH ASSY	1	1	1	1	
12	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1	1	1	
13	6E5-82587-00	GASKET	1	1	1	1	
14	67F-83614-00	BRACKET	1	1	1	1	
15	90109-06M86	BOLT	2	2	2	2	
16	90464-30003	CLAMP	2	2	2	2	
17	6D8-8252H-00	PLATE, HOLDER	1		1		FOR USA,CAN
18	97095-06012	BOLT	1		1		FOR USA,CAN
19	92995-06600	WASHER	1		1		FOR USA,CAN

FIG. 18 STARTING MOTOR

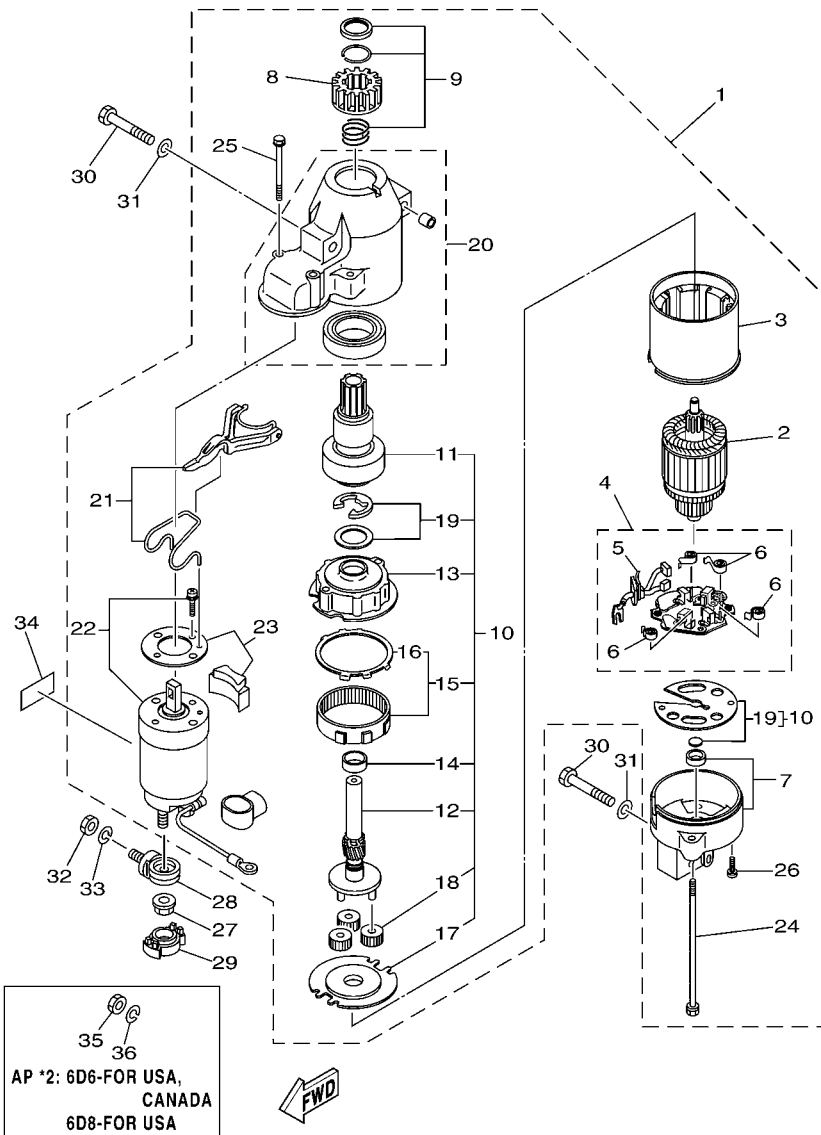


6D62100-E180

*1: 6D6-FOR CARIB
6D7 / 6D9-FOR OCEANIA, CARIB
6D8-FOR CANADA, CARIB

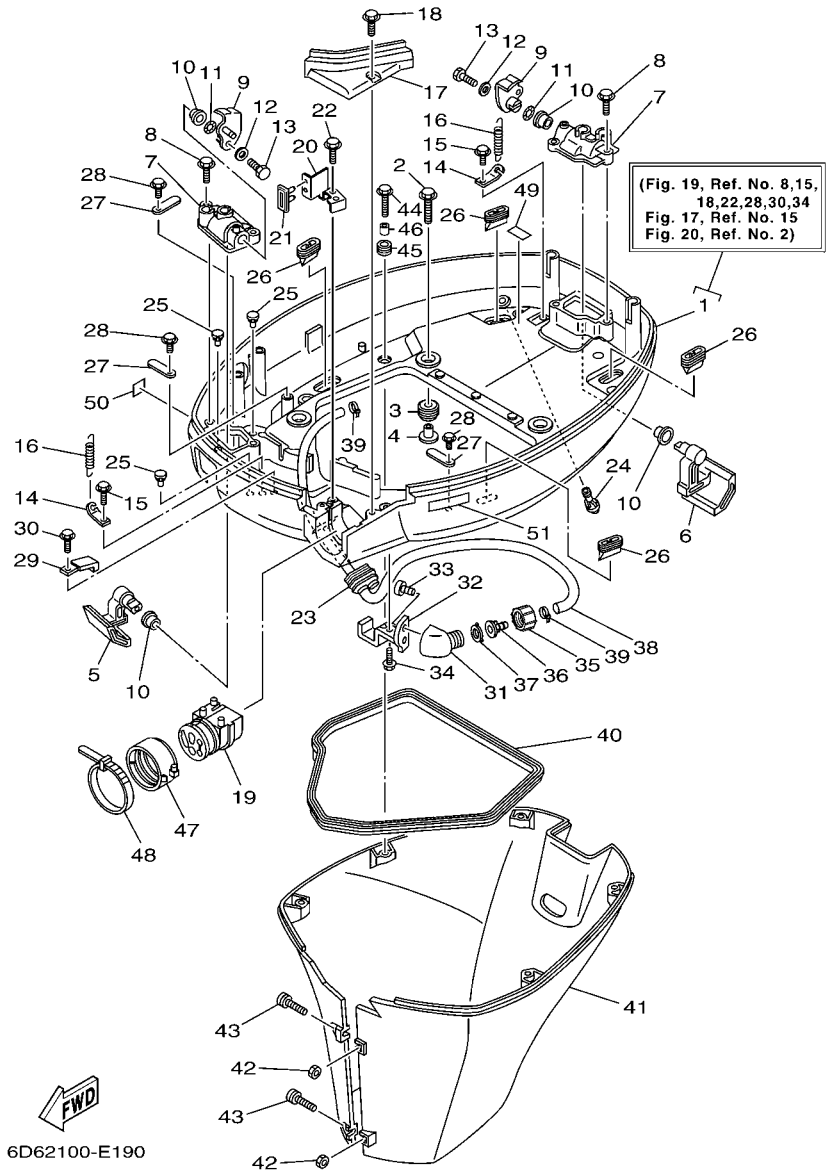
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	68V-81800-01	STARTING MOTOR ASSY	1	1	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	1	1	
4	68F-81840-00	.BRUSH HOLDER ASSY	1	1	1	1	
5	67F-81801-00	..BRUSH SET	1	1	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	4	4	
7	68F-81820-00	.REAR BRACKET ASSY	1	1	1	1	
8	67F-81808-00	.PINION ASSY	1	1	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	1	1	
14	67F-81841-00	..BEARING	1	1	1	1	
15	67F-81891-00	..GEAR, RING	1	1	1	1	
16	67F-8183R-00	...GASKET	1	1	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	1	1	
18	60V-8183T-00	..GEAR, IDLER	3	3	3	3	
19	67F-81809-00	..WASHER KIT	1	1	1	1	
20	67F-81842-00	.COVER	1	1	1	1	
21	67F-81839-00	.LEVER ASSY	1	1	1	1	
22	68V-81941-01	.STARTER RELAY ASSY	1	1	1	1	
23	67F-81869-00	.COVER, DUST	1	1	1	1	
24	6K7-81826-10	.BOLT	2	2	2	2	
25	67F-81828-00	.BOLT 2	2	2	2	2	
26	67F-81846-00	.SCREW	2	2	2	2	
27	90179-08003	NUT	1	1	1	1	

FIG. 18 STARTING MOTOR



*1: 6D6-FOR CARIB
 6D7 / 6D9-FOR OCEANIA, CARIB
 6D8-FOR CANADA, CARIB

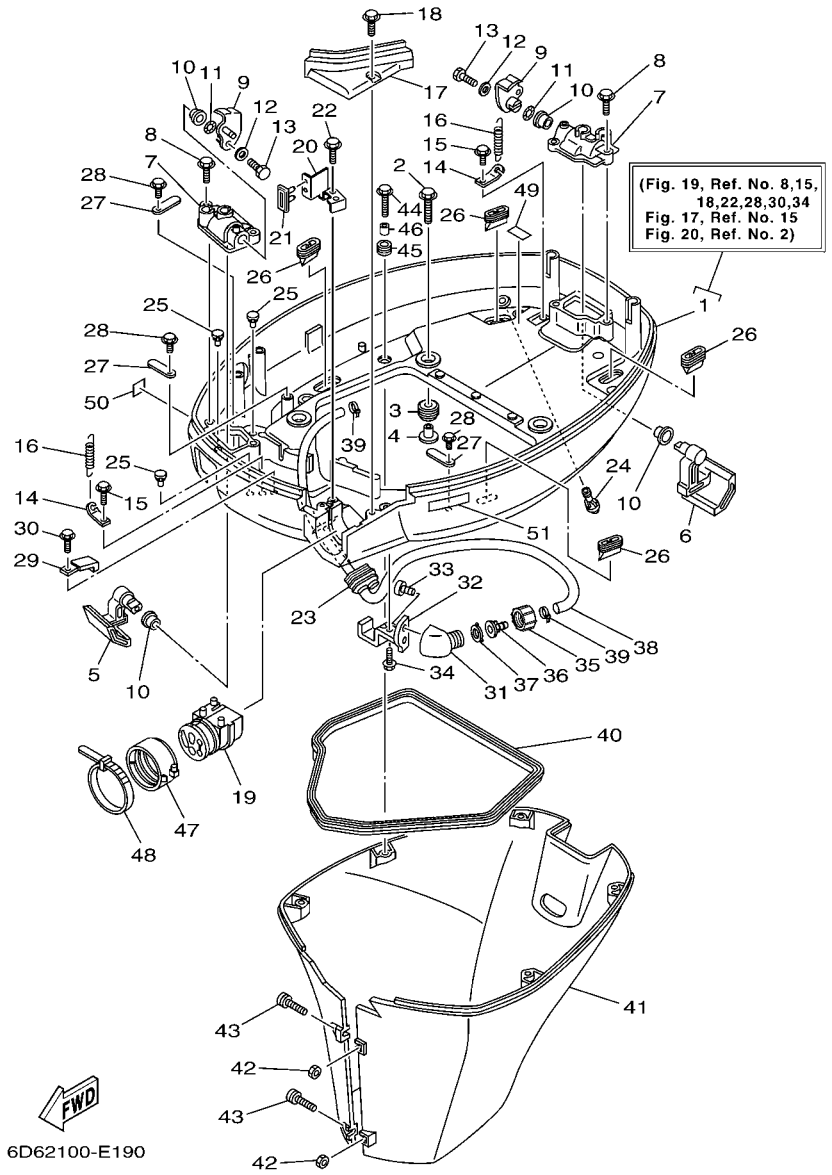
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	60V-81925-00	TERMINAL	1	1	1	1	
29	68F-82582-00	COVER, WIRE HARNESS	1	1	1	1	
30	97013-08045	BOLT	3	3	3	3	
31	92903-08600	WASHER, PLATE	3	3	3	3	
32	95333-08600	NUT	1	1	1	1	*1
33	92903-08100	WASHER, SPRING	1	1	1	1	*1
34	67F-83627-01	LABEL, CAUTION 7	1	1	1	1	
35	95333-08600	NUT	1	1			AP *2
36	92903-08100	WASHER, SPRING	1	1			AP *2



6D62100-E190

FIG. 19 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-42710-00-4D	BOTTOM COWLING ASSY	1	1	1	1	
2	90119-08M22	BOLT, WITH WASHER	4	4	4	4	
3	90480-22M15	GROMMET	4	4	4	4	
4	90387-08M37	COLLAR	4	4	4	4	
5	67F-42815-00-4D	LEVER, CLAMP	1	1	1	1	
6	67F-42816-00-4D	LEVER, CLAMP	1	1	1	1	
7	67F-42828-00-5B	PLATE, CLAMP	2	2	2	2	
8	90109-06M82	BOLT	4	4	4	4	
9	68V-42818-01	LEVER, CLAMP	2	2	2	2	
10	90386-15M73	BUSH	4	4	4	4	
11	90206-15M18	WASHER, WAVE	2	2	2	2	
12	90201-06068	WASHER, PLATE	2	2	2	2	
13	97095-06016	BOLT	2	2	2	2	
14	64D-43144-00	HOOK, SPRING	2	2	2	2	
15	90109-06M86	BOLT	2	2	2	2	
16	90506-16M34	SPRING, TENSION	2	2	2	2	
17	67F-42738-00-5B	PLATE, FITTING	1	1	1	1	
18	90109-06M96	BOLT	2	2	2	2	
19	68V-42725-00	GROMMET	1	1	1	1	
20	6D8-42756-00	STAY, CLAMP	1	1	1	1	
21	6D8-42717-00	RUBBER, SEAL 2	1	1	1	1	
22	90109-06M86	BOLT	1	1	1	1	
23	6H1-42726-21	GROMMET	1	1	1	1	
24	69D-44391-00	NIPPLE, HOSE	1	1	1	1	
25	6H4-42748-00	GROMMET	3	3	3	3	
26	67F-42717-00	RUBBER, SEAL 2	4	4	4	4	
27	6E5-82588-00	PLATE	3	3	3	3	

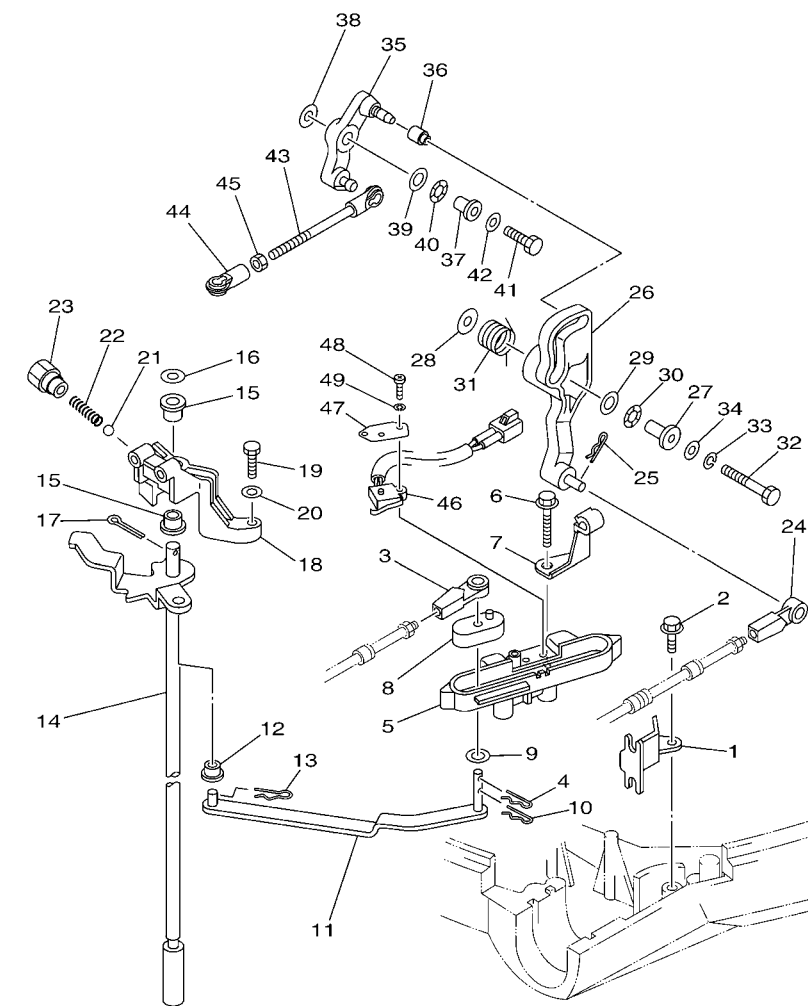


6D62100-E190

FIG. 19 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	90109-06M81	BOLT	3	3	3	3	
29	90465-08M23	CLAMP	1	1	1	1	
30	90109-06M86	BOLT	1	1	1	1	
31	68T-12572-00	ADAPTER	1	1	1	1	FLUSHING KIT
32	67F-12535-00	PLATE	1	1	1	1	FLUSHING KIT
33	90167-06002	SCREW, TAPPING	2	2	2	2	FLUSHING KIT
34	90109-06M86	BOLT	1	1	1	1	FLUSHING KIT
35	6R3-12581-00	JOINT, HOSE 1	1	1	1	1	FLUSHING KIT
36	6R3-12582-00	JOINT, HOSE 2	1	1	1	1	FLUSHING KIT
37	6R3-12583-00	GASKET, HOSE JOINT	1	1	1	1	FLUSHING KIT
38	67F-24312-00	PIPE 2	1	1	1	1	FLUSHING KIT
39	90465-11M10	CLAMP	2	2	2	2	FLUSHING KIT
40	61A-42716-00	RUBBER, SEAL 1	1	1	1	1	
41	67F-42741-01-8D	APRON	1	1	1	1	
42	95380-06600	NUT, HEXAGON	2	2	2	2	
43	90159-06M28	SCREW, WITH WASHER	2	2	2	2	
44	90109-06M80	BOLT	5	5	5	5	
45	90480-13M24	GROMMET	5	5	5	5	
46	90387-06M43	COLLAR	5	5	5	5	
47	68F-42753-00	FASTNER	1	1			AP FOR USA
48	90464-20258	CLAMP	1	1			AP FOR USA
49	67F-82377-00	LABEL	1	1	1	1	
50	6A1-28176-00	LABEL, CAUTION	1	1	1	1	FOR CAR
51	6E3-8257H-00	PLATE, MARK	1	1	1	1	FOR CAR

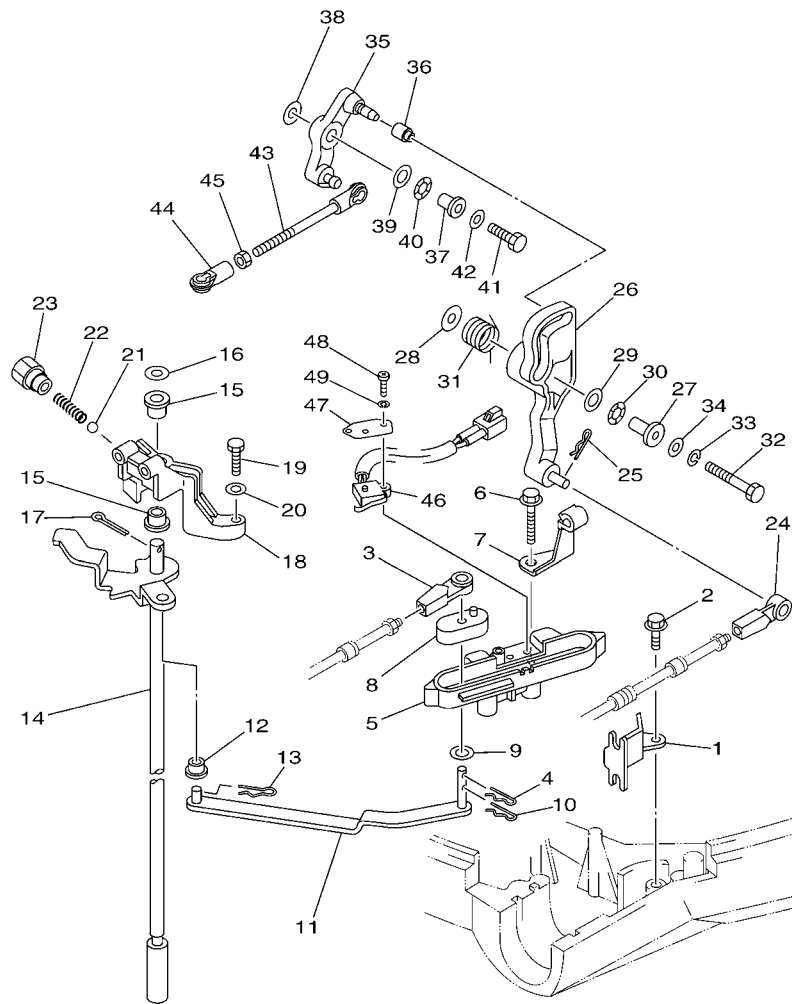
FIG. 20 CONTROL



FWD
6D81100-D230

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	67F-48538-00	CLAMP, CABLE 1	1	1	1	1	
2	90109-06M86	BOLT	1	1	1	1	
3	663-48344-00	CABLE END, REMOTE CONTROL	1	1	1	1	
4	90468-18008	CLIP	1	1	1	1	
5	6D8-44117-00	BRACKET	1	1	1	1	
6	97595-06550	BOLT, WITH WASHER	2	2	2	2	
7	90462-10027	CLAMP	1	1	1	1	
8	68V-44122-01	BUSHING, SHIFT ROD LEVER	1	1	1	1	
9	90202-07M07	WASHER, PLATE	1	1	1	1	
10	90468-18008	CLIP	1	1	1	1	
11	67F-44121-00	LEVER, SHIFT ROD	1	1	1	1	
12	90386-06M12	BUSH	1	1	1	1	
13	90468-18008	CLIP	1	1	1	1	
14	67F-44120-10	HANDLE GEAR SHIFT ASSY	1	1	1	1	L (21.1")
	67F-44120-30	HANDLE GEAR SHIFT ASSY	1	1	1	1	X (26.1")
15	90386-90M90	BUSH	2	2	2	2	
16	90201-09M02	WASHER, PLATE	1	1	1	1	
17	91490-20015	PIN, COTTER	1	1	1	1	
18	67F-44118-00	BRACKET	1	1	1	1	
19	97075-06025	BOLT	2	2	2	2	
20	92995-06600	WASHER	2	2	2	2	
21	93501-04M02	BALL	1	1	1	1	
22	90501-12082	SPRING, COMPRESSION	1	1	1	1	
23	648-42715-00	BUSHING	1	1	1	1	
24	663-48344-00	CABLE END, REMOTE CONTROL	1	1	1	1	
25	90468-18008	CLIP	1	1	1	1	
26	6D8-42154-00	LEVER, THROTTLE CONTROL	1	1	1	1	

FIG. 20 CONTROL



FWD
6D81100-D230

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
27	90387-06M21	COLLAR	1	1	1	1	
28	90201-06M31	WASHER, PLATE	1	1	1	1	
29	90201-10M02	WASHER, PLATE	1	1	1	1	
30	90206-10M04	WASHER, WAVE	1	1	1	1	
31	67F-44135-00	SPRING	1	1	1	1	
32	97095-06035	BOLT	1	1	1	1	
33	92995-06100	WASHER, SPRING	1	1	1	1	
34	92995-06600	WASHER	1	1	1	1	
35	6D8-42157-00	LEVER, THROTTLE	1	1	1	1	
36	68V-42171-00	BUSHING	1	1	1	1	
37	90387-06013	COLLAR	1	1	1	1	
38	90201-06M31	WASHER, PLATE	1	1	1	1	
39	90201-10M02	WASHER, PLATE	1	1	1	1	
40	90206-10M04	WASHER, WAVE	1	1	1	1	
41	97095-06025	BOLT	1	1	1	1	
42	92995-06600	WASHER	1	1	1	1	
43	6D8-41237-00	JOINT, LINK	1	1	1	1	
44	682-41237-00	JOINT, LINK	1	1	1	1	
45	95380-05600	NUT	1	1	1	1	
46	60V-8259F-00	SWITCH ASSY	1	1	1	1	EXCEPT F90TJR
47	61A-82588-01	PLATE	1	1	1	1	EXCEPT F90TJR
48	97885-04016	SCREW, PAN HEAD	2	2	2	2	EXCEPT F90TJR
49	92995-04100	WASHER	2	2	2	2	EXCEPT F90TJR

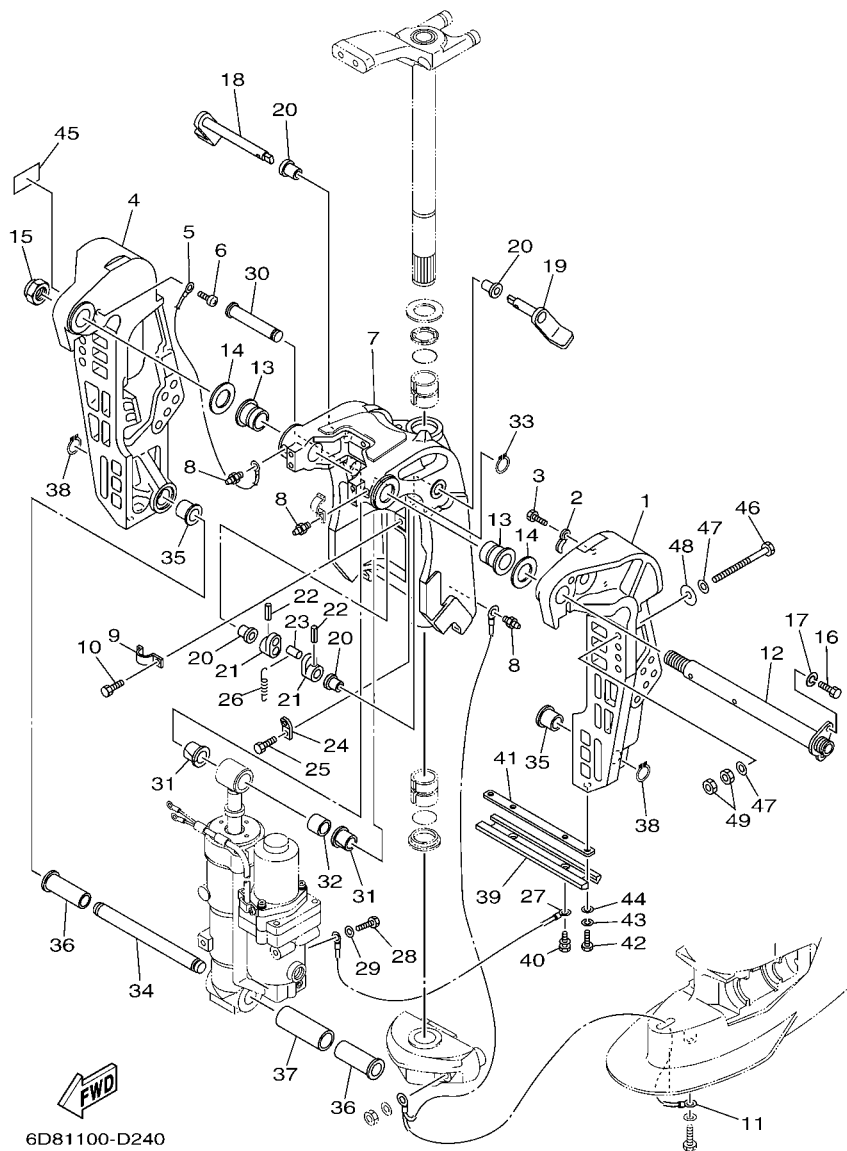


FIG. 21 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	67F-43111-00-4D	BRACKET, CLAMP 1	1	1	1	1	
2	90465-10M77	CLAMP	2	2	2	2	
3	97095-06010	BOLT	2	2	2	2	
4	67F-43112-00-4D	BRACKET, CLAMP 2	1	1	1	1	
5	6E5-82148-00	WIRE, LEAD 4	1	1	1	1	
6	97880-06012	SCREW, PAN HEAD	1	1	1	1	
7	6D8-43311-00-4D	BRACKET, SWIVEL 1	1	1	1	1	
8	93700-06M03	NIPPLE, GREASE	3	3	3	3	
9	90465-08M63	CLAMP	1	1	1	1	
10	97095-06010	BOLT	1	1	1	1	
11	67F-82127-00	WIRE, LEAD 2	1	1	1	1	
12	64E-43131-01	BOLT, CLAMP BRACKET	1	1	1	1	
13	90386-25M31	BUSH	2	2	2	2	
14	90201-26M59	WASHER, PLATE	2	2	2	2	
15	90185-22M11	NUT, SELF-LOCKING	1	1	1	1	
16	97095-08020	BOLT	1	1	1	1	
17	92995-08100	WASHER	1	1	1	1	
18	6D8-43181-00	LEVER, TILT STOP	1	1	1	1	
19	6D8-43185-00	LEVER, TILT STOP	1	1	1	1	
20	90386-10M16	BUSH	4	4	4	4	
21	6G5-43148-00	COLLAR, DISTANCE	2	2	2	2	
22	91690-30020	PIN, SPRING	2	2	2	2	
23	90249-06M19	PIN	1	1	1	1	
24	66T-43144-00	HOOK, SPRING	1	1	1	1	
25	97095-06010	BOLT	1	1	1	1	
26	90506-14M24	SPRING, TENSION	1	1	1	1	
27	6D8-82148-00	WIRE, LEAD 4	1	1	1	1	

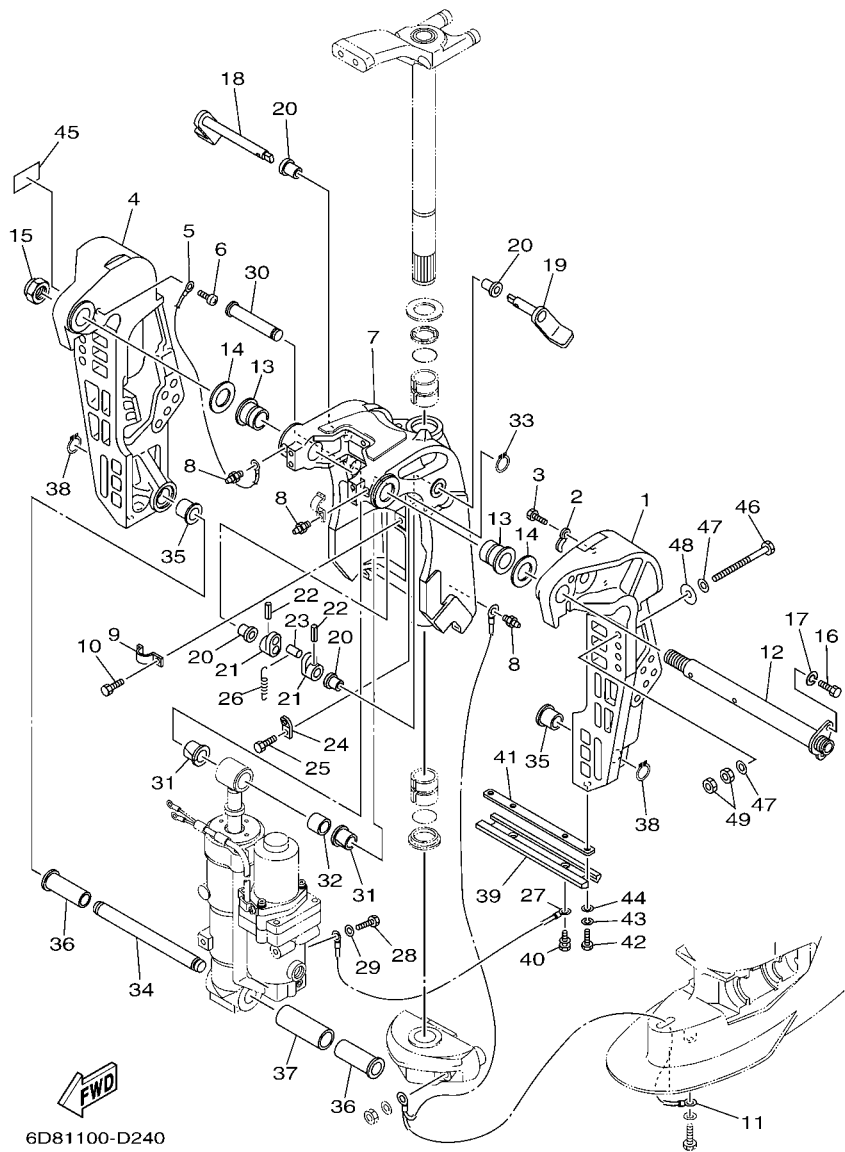
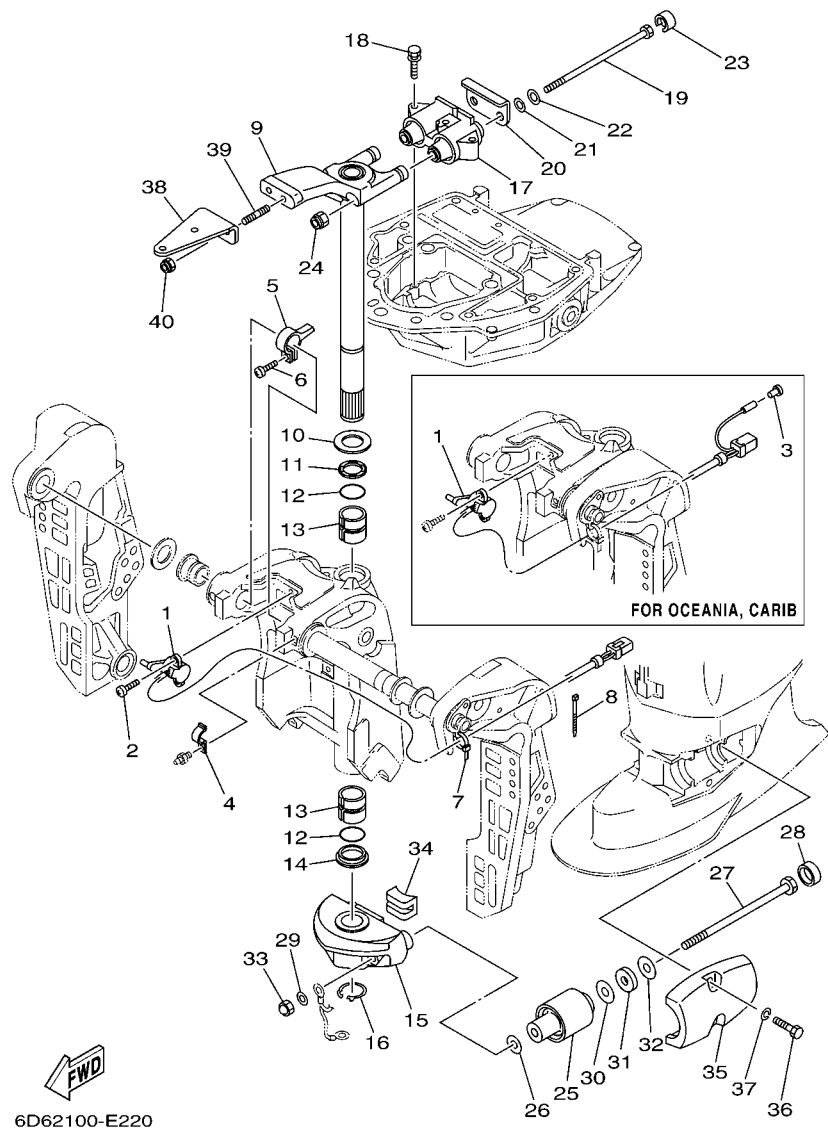


FIG. 21 BRACKET 1

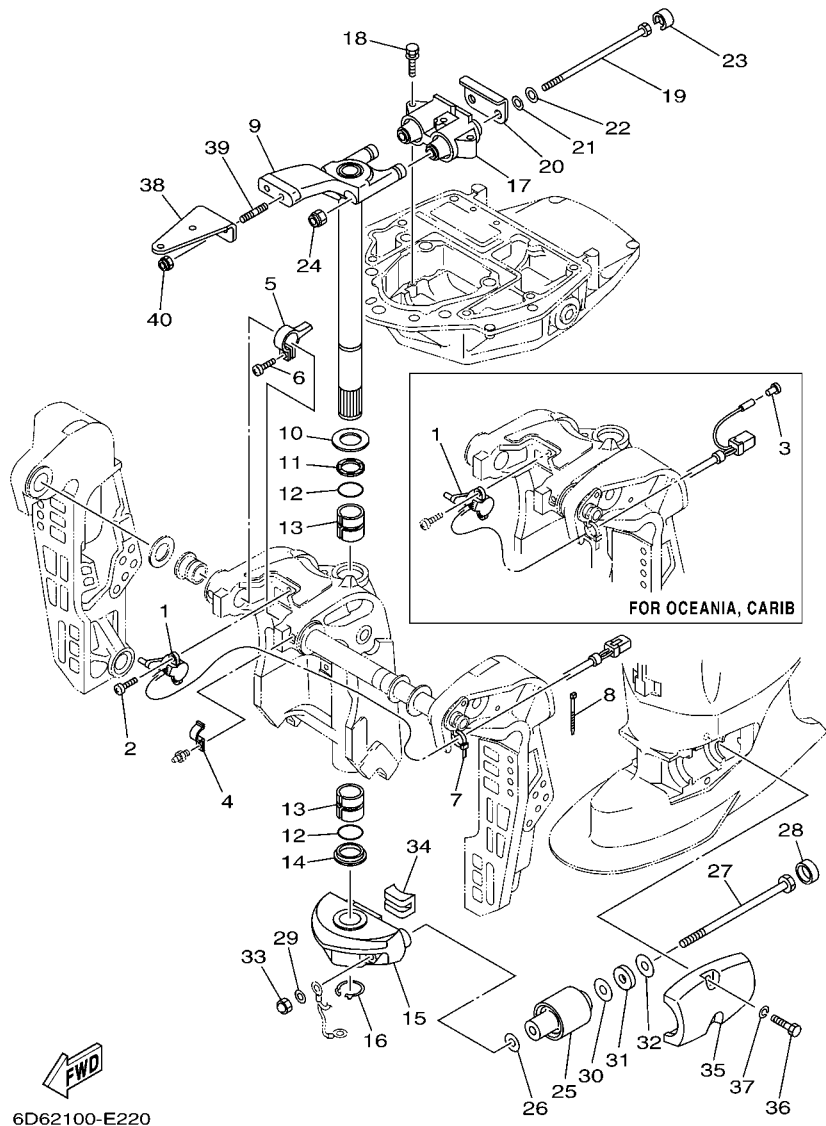
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	97095-06010	BOLT	1	1	1	1	
29	92995-06600	WASHER	1	1	1	1	
30	6D8-43126-00	PIN, UPPER SHOCK MOUNT	1	1	1	1	
31	90386-18M35	BUSH	2	2	2	2	
32	90386-18001	BUSH	1	1	1	1	
33	93410-18M05	CIRCLIP	1	1	1	1	
34	67F-43818-00	PIN, LOWER SHOCK MOUNT	1	1	1	1	
35	90387-18M01	COLLAR	2	2	2	2	
36	90386-18MA0	BUSH	2	2	2	2	
37	90387-22M01	COLLAR	1	1	1	1	
38	93410-18M05	CIRCLIP	2	2	2	2	
39	6H1-45251-03	ANODE	1	1	1	1	
40	90119-06M81	BOLT, WITH WASHER	2	2	2	2	
41	6H1-44526-00	PLATE	1	1	1	1	
42	97095-06016	BOLT	2	2	2	2	
43	92995-06100	WASHER, SPRING	2	2	2	2	
44	92995-06600	WASHER	2	2	2	2	
45	63V-82377-50	LABEL (SPARK,IGNITION)	1		1		FOR CAN
46	90101-12M03	BOLT (L:115MM)	4	4	4	4	
47	90201-13M01	WASHER, PLATE	8	8	8	8	
48	90201-12M05	WASHER, PLATE	4	4	4	4	
49	95380-12600	NUT	8	8	8	8	



6D62100-E220

FIG. 22 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	67H-83672-00	TRIM SENDER	1		1		FOR USA,CAN
	64E-83672-02	TRIM SENDER	1	1	1	1	FOR OCE,CAR
2	97885-06016	SCREW, PAN HEAD	2	2	2	2	
3	703-82119-00	COVER, LEAD WIRE	1	1	1	1	FOR OCE,CAR
4	90465-08M63	CLAMP	1	1	1	1	
5	64E-43139-02	CAM, TRIM SENDER	1	1	1	1	
6	97780-60525	SCREW, TAPPING	1	1	1	1	
7	90465-11M10	CLAMP	1	1	1	1	
8	90465-11M10	CLAMP	3	3	3	3	
9	67F-42510-11-4D	STEERING BRACKET ASSY	1	1	1	1	
10	90201-30M00	WASHER, PLATE	1	1	1	1	
11	90386-30M78	BUSH	1	1	1	1	
12	93210-29M94	O-RING	2	2	2	2	
13	90386-30M77	BUSH	2	2	2	2	
14	90386-30M60	BUSH	1	1	1	1	
15	67F-44551-00-4D	HOUSING, LOWER MOUNT RUBBER	1	1	1	1	
16	93410-28M06	CIRCLIP	1	1	1	1	
17	67F-44514-00-94	MOUNT DAMPER, UPPER SIDE	1	1	1	1	
18	97575-08445	BOLT, WITH WASHER	3	3	3	3	
19	90109-12007	BOLT	2	2	2	2	
20	67F-44526-00	PLATE	1	1	1	1	
21	90201-12M16	WASHER, PLATE	2	2	2	2	
22	90201-13M01	WASHER, PLATE	2	2	2	2	
23	67F-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2	2	2	
24	95780-12300	NUT, FLANGE	2	2	2	2	
25	67F-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	2	2	
26	90201-13M03	WASHER, PLATE	2	2	2	2	

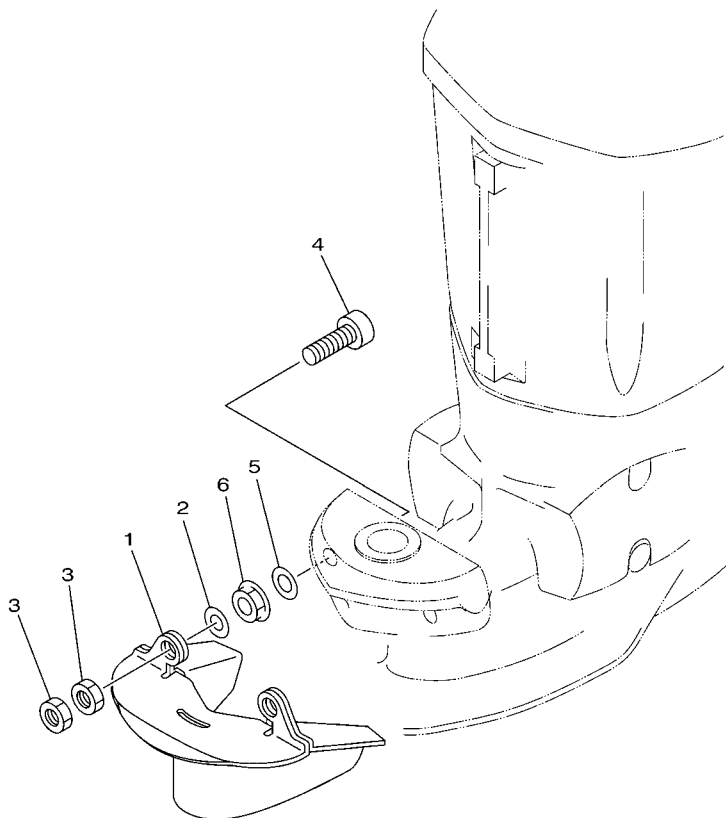


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FIG. 22 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
27	90109-12012	BOLT	2	2	2	2	
28	663-44575-00	DAMPER, LOWER MOUNT RUBBER	2	2	2	2	
29	90201-12M16	WASHER, PLATE	2	2	2	2	
30	90201-24M02	WASHER, PLATE	2	2	2	2	
31	90202-25M04	WASHER, PLATE	2	2	2	2	
32	90201-13M19	WASHER, PLATE	2	2	2	2	
33	95380-12800	NUT, CROWN	2	2	2	2	
34	67F-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	1	1	
35	67F-44553-00-4D	COVER, LOWER MOUNT	2	2	2	2	
36	97075-10040	BOLT	4	4	4	4	
37	92995-10100	WASHER	4	4	4	4	
38	67F-48511-00-4D	HOOK, STEERING	1	1	1	1	
39	90116-10175	BOLT, STUD	2	2	2	2	
40	90185-10051	NUT, SELF-LOCKING	2	2	2	2	

FIG. 23 OPTIONAL PARTS



REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	67F-45180-00-4D	PLATE, SPLASH	1	1	1	1	AP
2	90201-12M01	WASHER, PLATE	2	2	2	2	AP
3	95380-12700	NUT	4	4	4	4	AP
4	90110-12M00	BOLT, HEXAGON SOCKET HEAD	2	2	2	2	AP
5	90201-12M16	WASHER, PLATE	2	2	2	2	AP
6	95780-12300	NUT, FLANGE	2	2	2	2	AP


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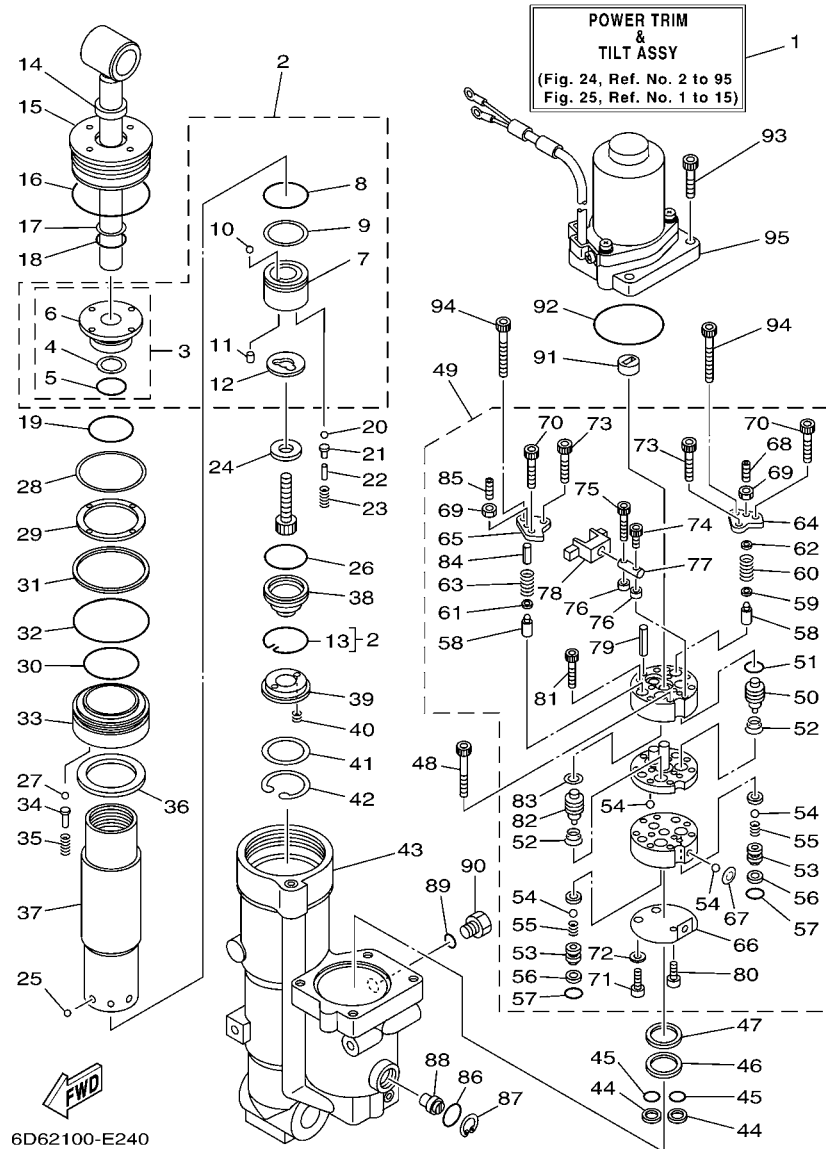


FIG. 24 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-43800-00-4D	POWER TRIM & TILT ASSY	1	1	1	1	
2	67F-43810-01	TILT PISTON SUB ASSY	1	1	1	1	
3	67F-4380R-00	.CYLINDER END SUB ASSY	1	1	1	1	
4	6H1-43872-10	..RING, BACK UP	1	1	1	1	
5	93210-18397	..O-RING	1	1	1	1	
6	67F-43862-00	..SCREW, CYLINDER END	1	1	1	1	
7	67F-4385A-01	.PISTON, TILT	1	1	1	1	
8	93210-29375	.O-RING	1	1	1	1	
9	62X-43871-00	.RING, BACK UP	1	1	1	1	
10	93501-08001	.BALL	1	1	1	1	
11	93602-07244	.PIN, DOWEL	2	2	2	2	
12	67F-22435-00	.PLATE, VALVE 2	1	1	1	1	
13	67F-43875-00	.RING, SNAP	1	1	1	1	
14	6H1-43812-00	SEAL, DUST	1	1	1	1	
15	67F-43821-00	SCREW, TRIM CYLINDER END	1	1	1	1	
16	67F-43861-00	O-RING	1	1	1	1	
17	6H1-43872-10	RING, BACK UP	1	1	1	1	
18	93210-18397	O-RING	1	1	1	1	
19	62X-43862-00	O-RING	1	1	1	1	
20	93501-08001	BALL	2	2	2	2	
21	65W-4386A-00	PIN, ABSORBER VALVE	2	2	2	2	
22	688-4386F-00	PIN, STRAIGHT	2	2	2	2	
23	65W-43853-00	SPRING, MAIN VALVE	2	2	2	2	
24	67F-43893-00	WASHER	1	1	1	1	
25	93503-16003	BALL	6	6	6	6	
26	67F-43863-00	O-RING	1	1	1	1	
27	93501-08001	BALL	5	5	5	5	

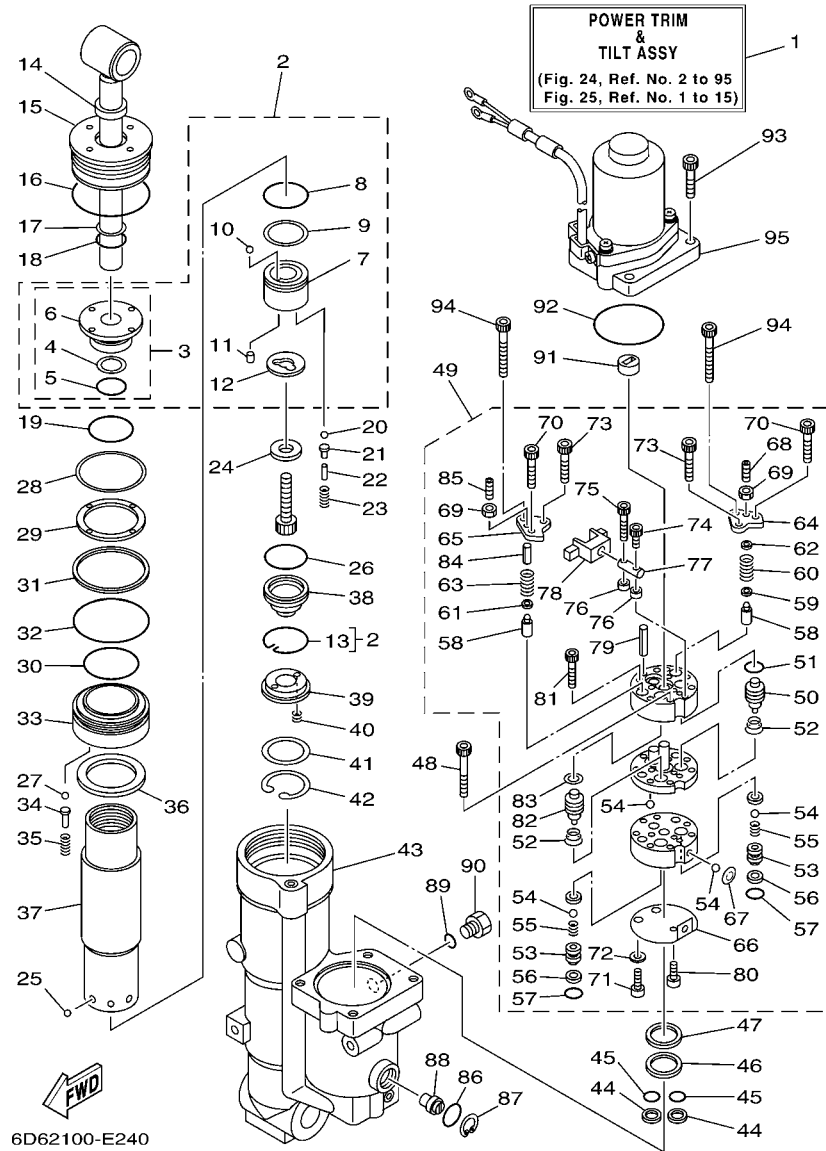


FIG. 24 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	67F-43899-00	PLATE STOPPER	1	1	1	1	
29	67F-43816-00	FILTER 1	1	1	1	1	
30	67F-43862-00	SCREW, CYLINDER END	1	1	1	1	
31	67F-43871-00	RING, BACK UP	1	1	1	1	
32	62X-43865-00	O-RING	1	1	1	1	
33	67F-4388A-00	PISTON, TRIM	1	1	1	1	
34	6T4-4386A-00	PIN, ABSORBER VALVE	5	5	5	5	
35	67F-43857-00	SPRING, ABSORBER VALVE	5	5	5	5	
36	67F-4381J-00	PLATE	1	1	1	1	
37	67F-22471-01	CYLINDER, SHOCK ABSORBER	1	1	1	1	
38	67F-4381B-00	FREE PISTON SUB ASSY	1	1	1	1	
39	62X-43899-00	PLATE STOPPER	1	1	1	1	
40	62X-4384H-00	SPRING	2	2	2	2	
41	1UF-22434-00	PLATE, VALVE 1	1	1	1	1	
42	62X-43875-00	RING, SNAP	1	1	1	1	
43	6D8-4380K-00	CYLINDER, TILT SUB ASSY	1	1	1	1	
44	6C6-43817-00	FILTER 2	2	2	2	2	
45	69J-4389J-00	O-RING	2	2	2	2	
46	6C5-43816-00	FILTER 1	1	1	1	1	
47	6C5-4380G-00	PLATE	1	1	1	1	
48	91317-05045	BOLT	2	2	2	2	
49	6D8-43830-00	GEAR PUMP ASSY	1	1	1	1	
50	6C6-43841-00	.PISTON, SHUTTLE	1	1	1	1	
51	6H1-43883-00	.O-RING	1	1	1	1	
52	6C6-43894-00	.SPRING, SHUTTLE RETURN	2	2	2	2	
53	6C6-4382E-00	.ADAPTOR 2	2	2	2	2	
54	93505-32038	.BALL	6	6	6	6	

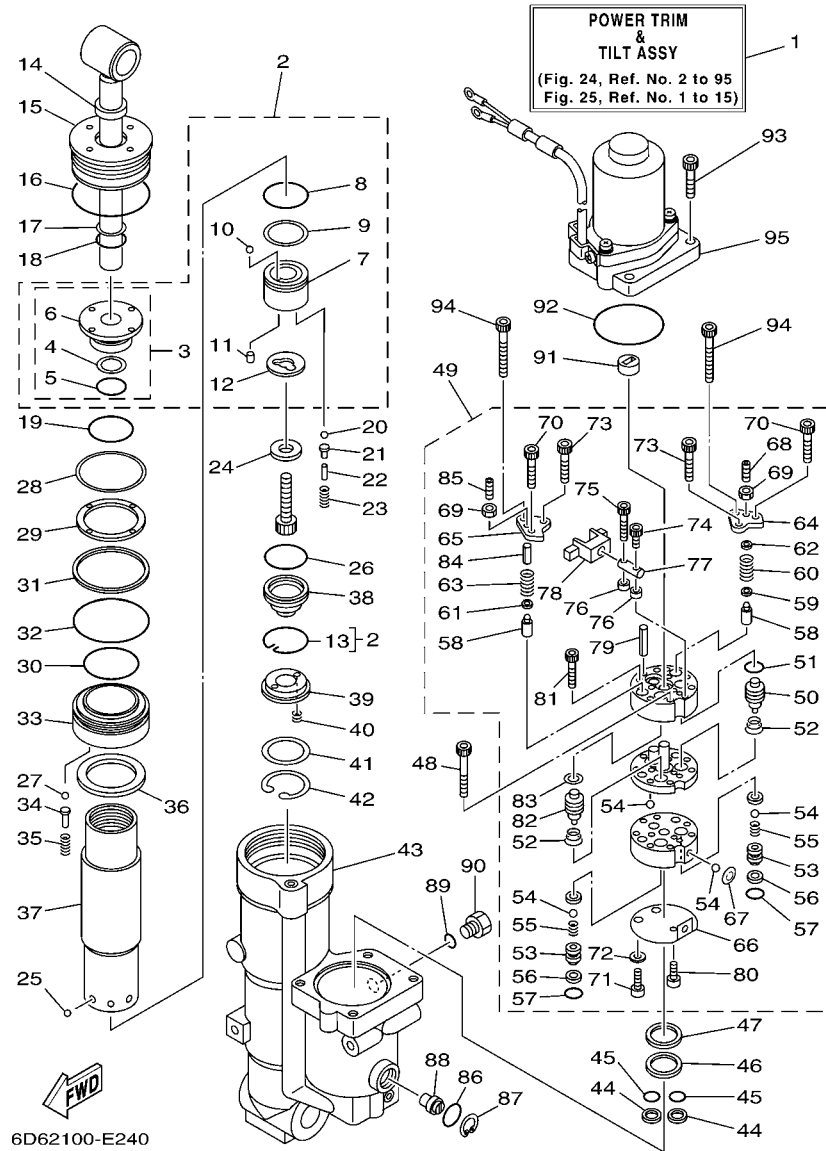
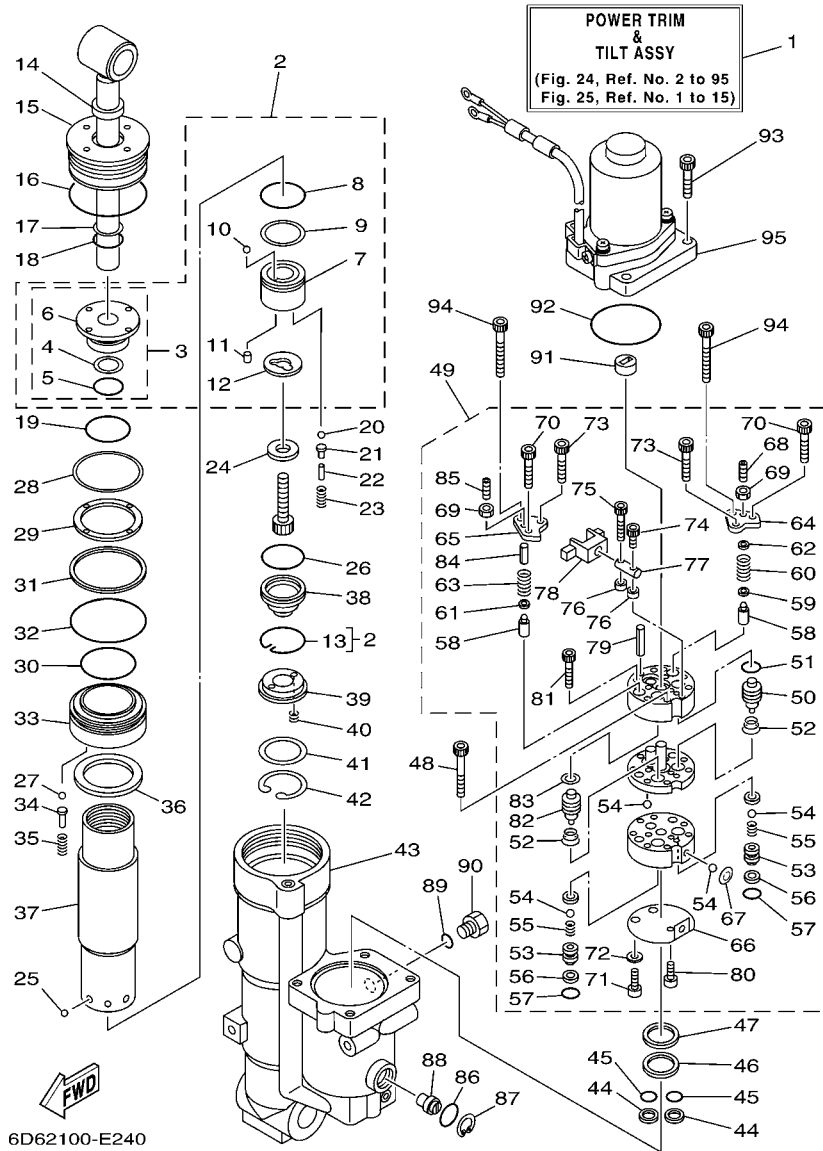


FIG. 24 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
55	6C6-43853-00	.SPRING, MAIN VALVE	2	2	2	2	
56	6C6-4387G-00	.WASHER	2	2	2	2	
57	69J-4389J-00	.O-RING	2	2	2	2	
58	6C5-43851-00	.SEAT, RELIEF VALVE	2	2	2	2	
59	6C5-43893-00	.WASHER	1	1	1	1	
60	6D8-43855-00	.SPRING, UP RELIEF	1	1	1	1	
61	6C6-43893-00	.WASHER	1	1	1	1	
62	6C5-4381K-00	.HOLDER	1	1	1	1	
63	6D8-43856-00	.SPRING, DOWN RELIEF	1	1	1	1	
64	6C5-4382K-00	.CAP, RELIEF VALVE	1	1	1	1	
65	6C5-4382L-00	.CAP, RELIEF VALVE	1	1	1	1	
66	6C5-43895-00	.SEAT, RELIEF VALVE	1	1	1	1	
67	6C5-43854-00	.SPRING, MANUAL RELEASE	1	1	1	1	
68	92A08-03110	.SCREW SET	1	1	1	1	
69	95307-03600	.NUT	2	2	2	2	
70	91317-05030	.BOLT	2	2	2	2	
71	6C6-43878-00	.BOLT, SOCKET	2	2	2	2	
72	62Y-4387G-00	.WASHER	2	2	2	2	
73	91317-04030	.BOLT	2	2	2	2	
74	91317-03016	.BOLT	1	1	1	1	
75	6C6-4388E-00	.PLUG, TAPER SCREW	1	1	1	1	
76	6C6-4388F-00	.SPACER	2	2	2	2	
77	6C6-4386G-00	.PIN, STRAIGHT 2	1	1	1	1	
78	6C6-4386E-00	.LEVER 1	1	1	1	1	
79	91609-50028	.PIN, SPRING	2	2	2	2	
80	91317-03005	.BOLT	1	1	1	1	
81	91317-05025	.BOLT	2	2	2	2	

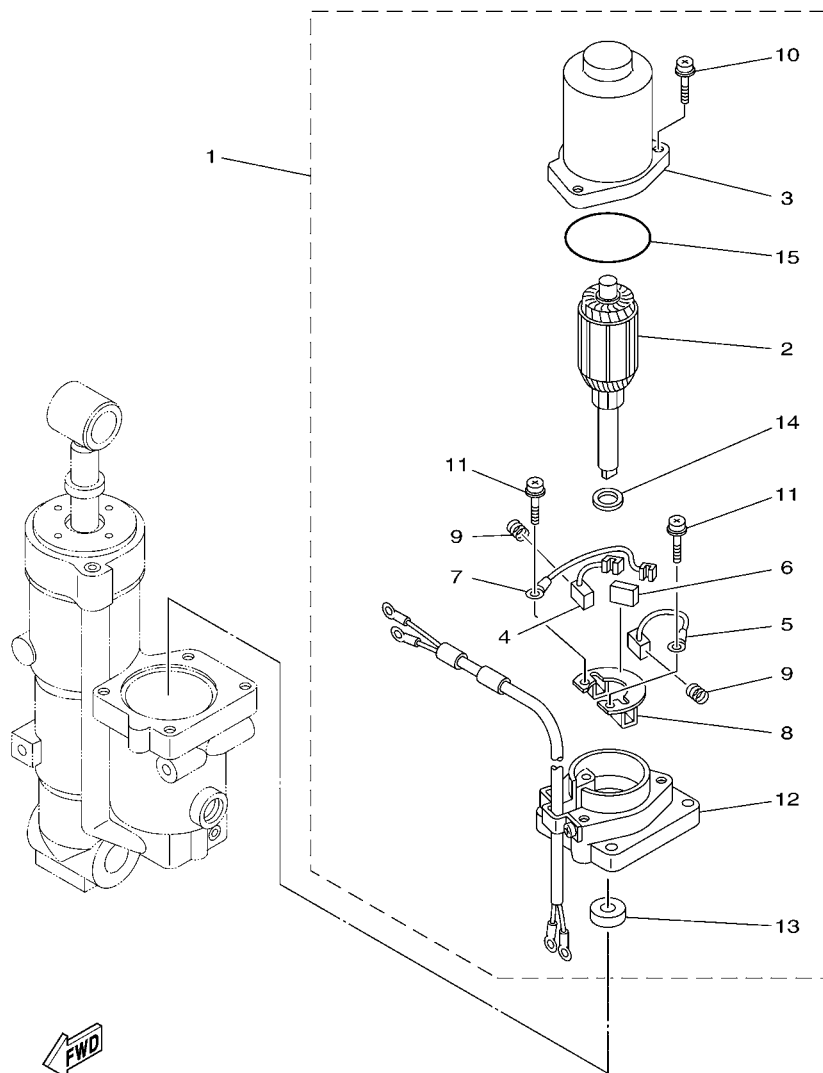


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FIG. 24 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
82	6C5-43841-00	.PISTON, SHUTTLE	1	1	1	1	
83	6C5-43872-00	.RING, BACK UP	1	1	1	1	
84	6D8-4381G-00	.PIN 1	1	1	1	1	
85	92A08-03012	.SCREW SET	1	1	1	1	
86	93210-18397	O-RING	1	1	1	1	
87	6H1-43875-00	RING, SNAP	1	1	1	1	
88	6D8-43845-00	SCREW, MANUAL RELEASE	1	1	1	1	
89	93210-09165	O-RING	1	1	1	1	
90	6H1-43829-00	PLUG, RESERVOIR	1	1	1	1	
91	6C5-43831-00	CONNECTOR, SHAFT	1	1	1	1	
92	93210-64488	O-RING	1	1	1	1	
93	65W-43888-00	BOLT, SOCKET	4	4	4	4	
94	91317-05050	BOLT	2	2	2	2	
95	6D8-43880-00	MOTOR ASSY	1	1	1	1	REFER TO FIG.25

FIG. 25 POWER TRIM & TILT ASSY 2

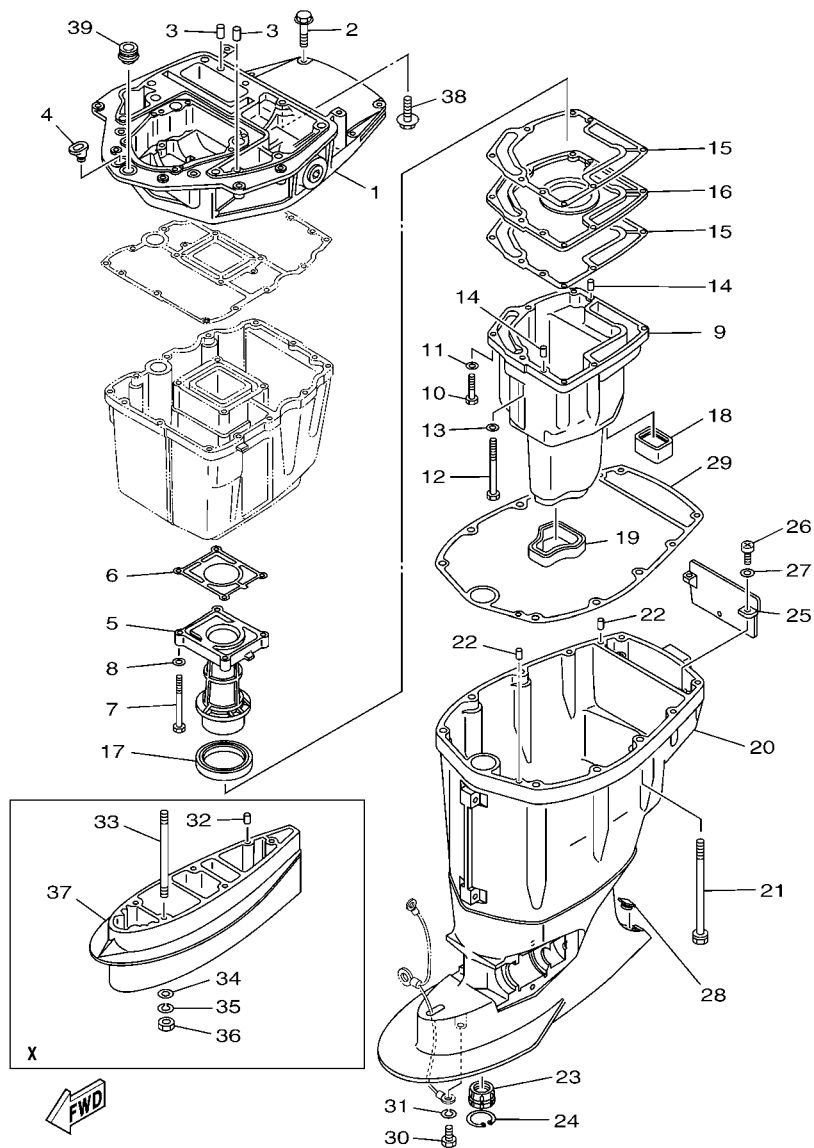


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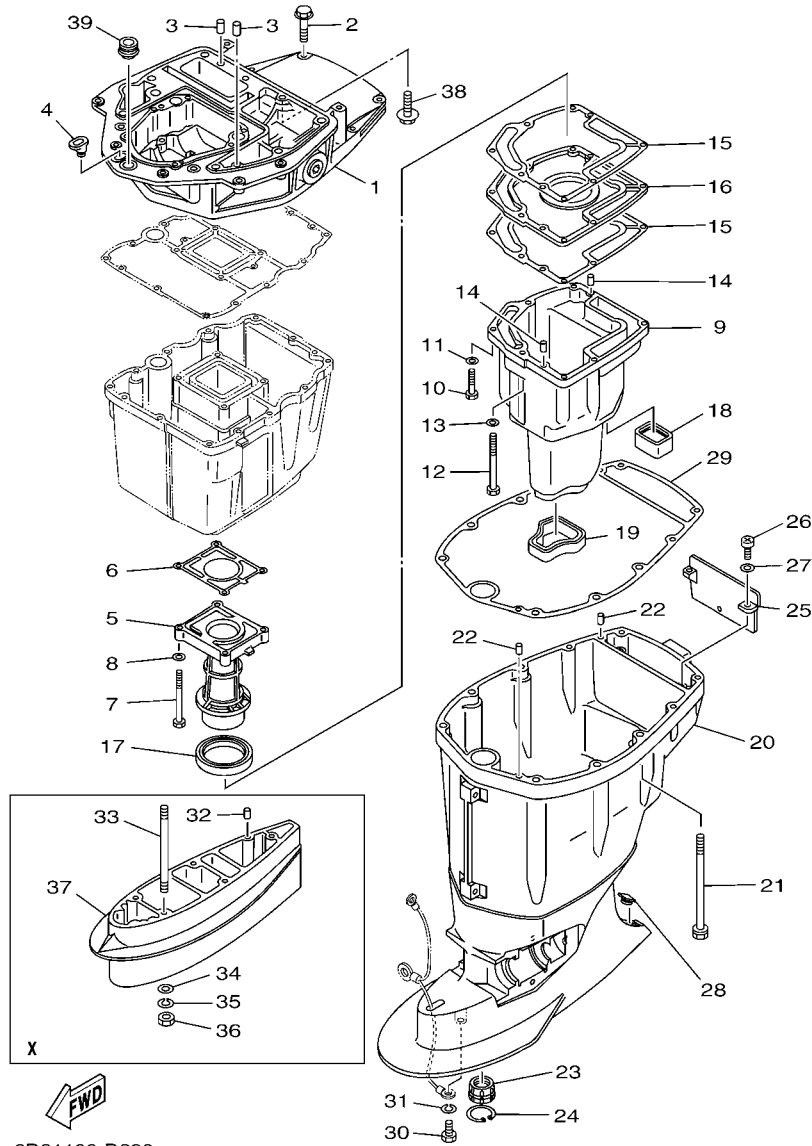
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-43880-00	MOTOR ASSY	1	1	1	1	
2	6D8-43805-00	.ARMATURE ASSY	1	1	1	1	
3	6D8-43804-00	.STATOR ASSY	1	1	1	1	
4	6H1-43891-11	.BRUSH 1	1	1	1	1	
5	6H1-43892-11	.BRUSH 2	1	1	1	1	
6	6H1-82181-10	.CIRCUIT BREAKER COMP.	1	1	1	1	
7	62X-43807-00	.WIRE SUB ASSY	1	1	1	1	
8	6H1-4380F-11	.PLATE, BRUSH HOLDER	1	1	1	1	
9	62X-4386K-00	.SPRING, BRUSH	2	2	2	2	
10	97980-05225	.SCREW, WITH WASHER	3	3	3	3	
11	97607-04216	.SCREW, WITH WASHER	2	2	2	2	
12	6D8-43881-00	.FRAME, END	1	1	1	1	
13	6H1-43882-11	.OIL SEAL	1	1	1	1	
14	90201-121J9	.WASHER, PLATE	1	1	1	1	
15	93210-554A9	.O-RING	1	1	1	1	

B1

FIG. 26 UPPER CASING



REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-41137-00-94	GUIDE, EXHAUST	1	1	1	1	
2	97575-08540	BOLT, WITH WASHER	4	4	4	4	
3	93608-16M16	PIN, DOWEL	2	2	2	2	
4	6G1-42727-00	GROMMET	1	1	1	1	
5	67F-41131-01-5B	MANIFOLD, EXT. 1	1	1	1	1	
6	67F-41133-A1	GASKET, EXHAUST MANIFOLD 1	1	1	1	1	
7	97075-06070	BOLT	4	4	4	4	
8	92995-06600	WASHER	4	4	4	4	
9	67F-14711-00-5B	MUFFLER 1	1	1	1	1	
10	97075-06030	BOLT	6	6	6	6	
11	92995-06600	WASHER	6	6	6	6	
12	97075-06050	BOLT	1	1	1	1	
13	92995-06600	WASHER	1	1	1	1	
14	93606-19M23	PIN, DOWEL	2	2	2	2	
15	67F-41134-A0	GASKET, EXHAUST MANIFOLD	2	2	2	2	
16	67F-45181-00-5B	PLATE	1	1	1	1	
17	67F-41138-00	SEAL, EXT. 1	1	1	1	1	
18	67F-45127-00	SEAL	1	1	1	1	
19	67F-45123-00	GASKET, MUFFLER	1	1	1	1	
20	67F-45111-11-4D	CASING, UPPER	1	1	1	1	
21	90119-10M08	BOLT, WITH WASHER	6	6	6	6	
22	93608-16M16	PIN, DOWEL	2	2	2	2	
23	67F-45318-00	BUSHING, DRIVE SHAFT	1	1	1	1	
24	93420-36M01	CIRCLIP	1	1	1	1	
25	67F-45151-00	COVER, UPPER CASING	1	1	1	1	
26	97880-06016	SCREW, PAN HEAD	2	2	2	2	
27	92990-06600	WASHER, PLATE	2	2	2	2	

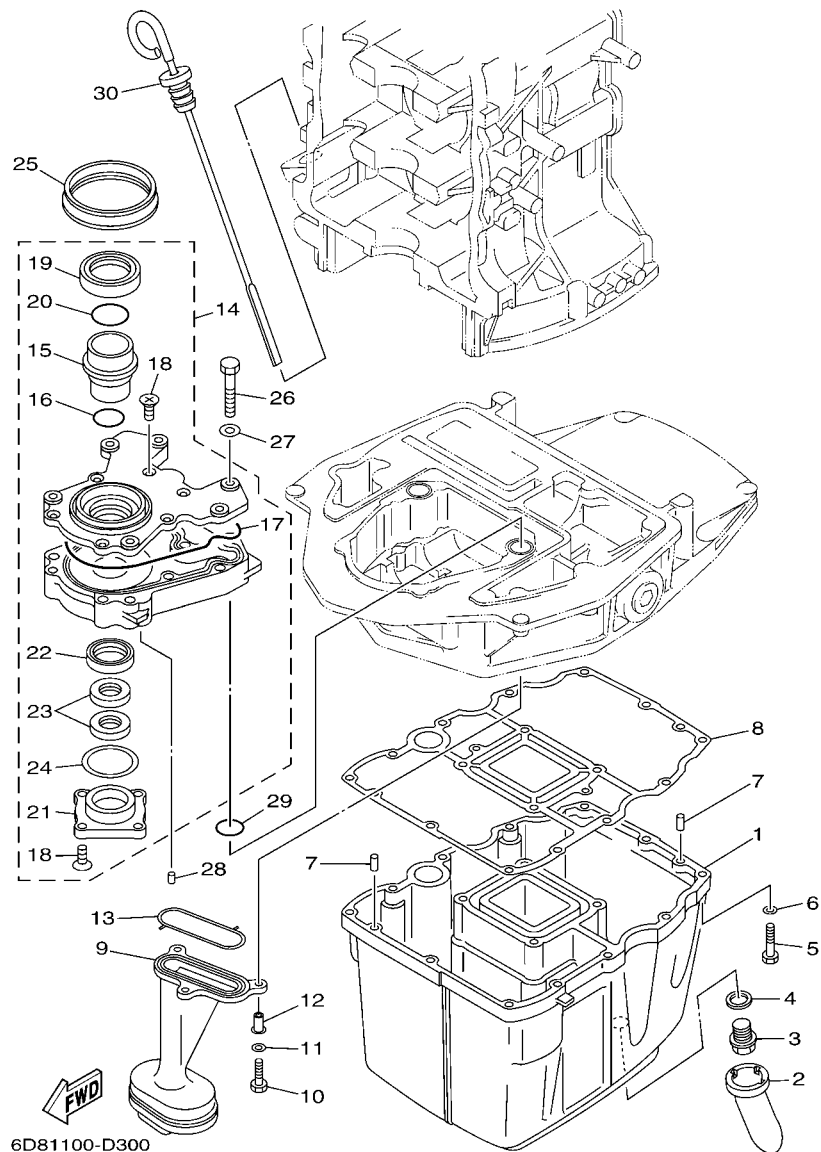


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FIG. 26 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	67F-45155-00	CAP	1	1	1	1	
29	67F-45113-00	GASKET, UPPER CASING	1	1	1	1	
30	97095-08016	BOLT	1	1	1	1	
31	92995-08100	WASHER	1	1	1	1	
32	93606-12019	PIN, DOWEL	2	2	2	2	X (26.1")
33	90116-10M05	BOLT, STUD	4	4	4	4	X (26.1")
34	92990-10600	WASHER, PLATE	4	4	4	4	X (26.1")
35	92990-10100	WASHER, SPRING	4	4	4	4	X (26.1")
36	95380-10600	NUT	4	4	4	4	X (26.1")
37	688-45211-01-4D	EXTENSION	1	1	1	1	X (26.1")
38	90119-08M58	BOLT, WITH WASHER	2	2	2	2	
39	67F-42724-00	GROMMET	1	1	1	1	

FIG. 27 OIL PAN



REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	67F-15311-03-5B	OIL PAN	1	1	1	1	
2	63P-15316-00	DAMPER, ENGINE MOUNT 1	1	1	1	1	
3	90340-14M06	PLUG, STRAIGHT SCREW	1	1	1	1	
4	90430-14M09	GASKET	1	1	1	1	
5	97075-06025	BOLT	12	12	12	12	
6	92995-06600	WASHER	12	12	12	12	
7	93606-12019	PIN, DOWEL	2	2	2	2	
8	68V-15312-00	GASKET, OIL PAN	1	1	1	1	
9	67F-13411-00	STRAINER, OIL	1	1	1	1	
10	97027-06025	BOLT	3	3	3	3	
11	92907-06600	WASHER, PLATE	3	3	3	3	
12	90387-06M64	COLLAR	3	3	3	3	
13	67F-13415-00	SEAL, OIL STRAINER	1	1	1	1	
14	67F-13300-10	OIL PUMP ASSY	1	1	1	1	
15	67F-13314-02	.SHAFT, PUMP	1	1	1	1	
16	67F-13473-01	.O-RING	1	1	1	1	
17	67F-13329-00	.GASKET, PUMP COVER	1	1	1	1	
18	67F-13495-00	.SCREW	10	10	10	10	
19	67F-13119-01	.OIL SEAL	1	1	1	1	
20	67F-13769-00	.O-RING	1	1	1	1	
21	67F-13914-00	.HOUSING, PUMP	1	1	1	1	
22	67F-13631-03	.OIL SEAL	1	1	1	1	
23	67F-13149-00	.OIL SEAL	2	2	2	2	
24	67F-13339-00	.GASKET, PUMP COVER	1	1	1	1	
25	67F-13338-00	SEAL	1	1	1	1	
26	97095-06045	BOLT	6	6	6	6	
27	92995-06600	WASHER	6	6	6	6	

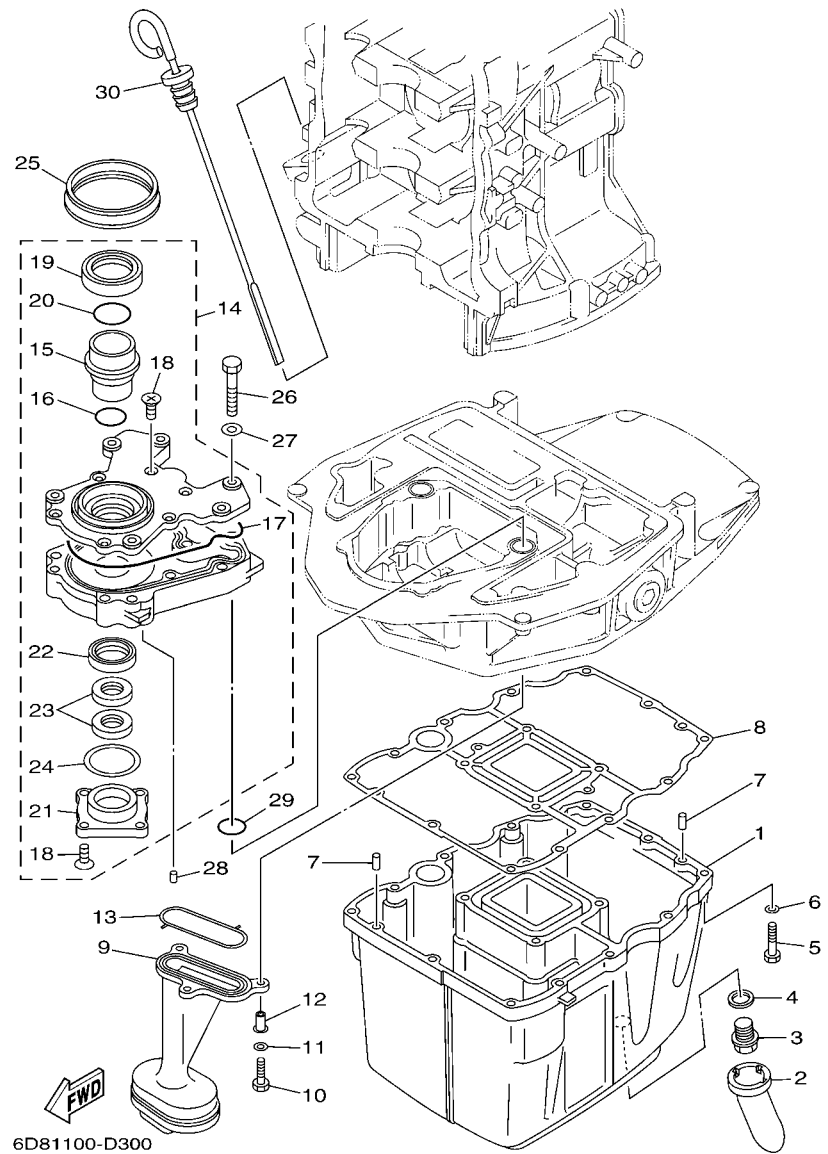


FIG. 27 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	93604-12M07	PIN, DOWEL	2	2	2	2	
29	93210-19MJ1	O-RING	2	2	2	2	
30	6D8-15362-00	PLUG, OIL LEVEL	1	1	1	1	

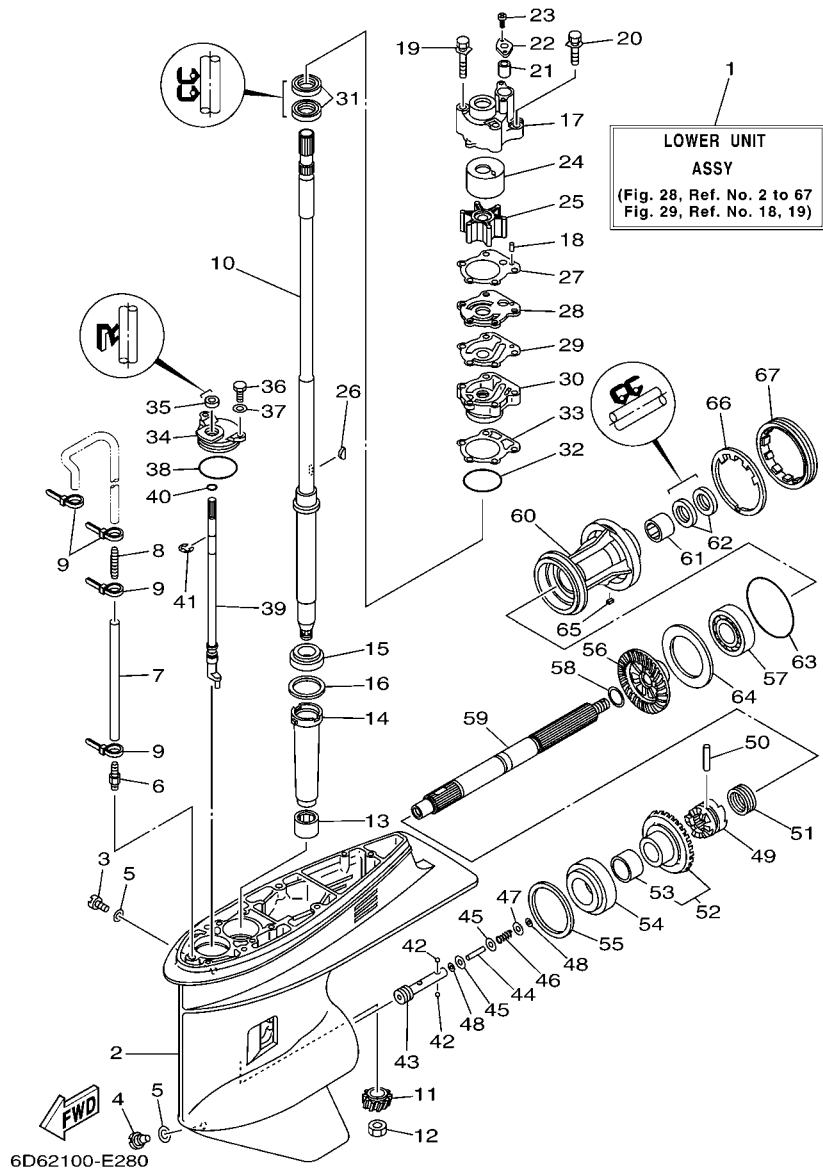


FIG. 28 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D9-45300-10-4D	LOWER UNIT ASSY	1	1	1	1	L (21.1")
	6D9-45300-30-4D	LOWER UNIT ASSY	1	1	1	1	X (26.1")
2	67F-45301-00-4D	CASING, LOWER	1	1	1	1	
3	90340-08002	PLUG, STRAIGHT SCREW	1	1	1	1	
4	688-45341-10	PLUG, DRAIN	1	1	1	1	
5	90430-08020	GASKET	2	2	2	2	
6	6E5-45378-00	NIPPLE, HOSE	1	1	1	1	
7	90445-07M31	HOSE (L200)	1	1	1	1	L (21.1")
	90445-07M38	HOSE (L300)	1	1	1	1	X (26.1")
8	6E5-83558-10	END, NIPPLE	1	1	1	1	
9	90465-11M10	CLAMP	4	4	4	4	
10	67F-45501-10	DRIVE SHAFT COMP.	1	1	1	1	L (21.1")
	67F-45501-30	DRIVE SHAFT COMP.	1	1	1	1	X (26.1")
11	6D9-45551-00	PINION (13T)	1	1	1	1	
12	90170-16M01	NUT	1	1	1	1	
13	93315-52563	BEARING	1	1	1	1	
14	688-45536-01	SLEEVE, DRIVE SHAFT	1	1	1	1	
15	93332-000U3	BEARING	1	1	1	1	
16	688-45587-01	SHIM (T:0.10MM)	1	1	1	1	UR
	688-45587-10	SHIM (T:0.12MM)	1	1	1	1	UR
	688-45587-20	SHIM (T:0.15MM)	1	1	1	1	UR
	688-45587-30	SHIM (T:0.18MM)	1	1	1	1	UR
	688-45587-40	SHIM (T:0.30MM)	1	1	1	1	UR
	688-45587-50	SHIM (T:0.40MM)	1	1	1	1	UR
	688-45587-60	SHIM (T:0.50MM)	1	1	1	1	UR
17	67F-44311-00	HOUSING, WATER PUMP	1	1	1	1	
18	93604-10M03	PIN, DOWEL	2	2	2	2	

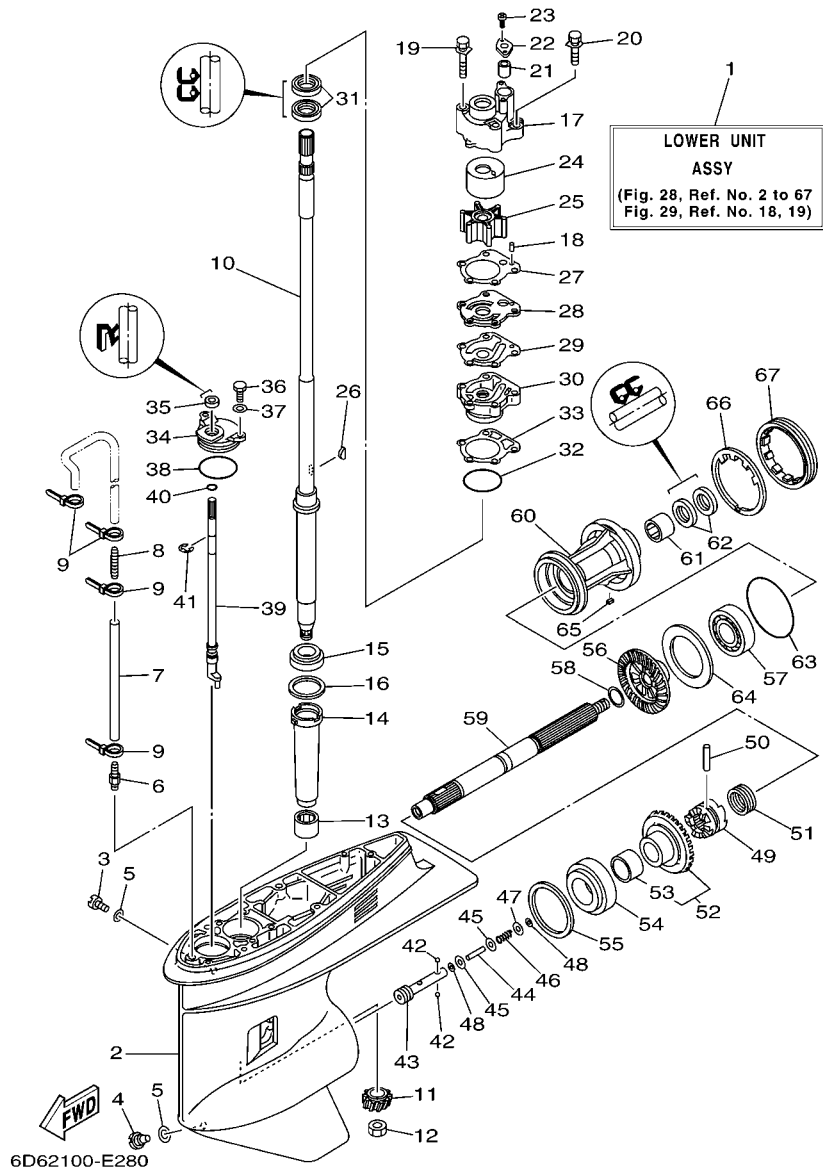


FIG. 28 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
19	90119-08M87	BOLT, WITH WASHER	2	2	2	2	
20	90119-08M13	BOLT, WITH WASHER	2	2	2	2	
21	663-44366-00	DAMPER, WATER SEAL	1	1	1	1	
22	90480-19M06	GROMMET	1	1	1	1	
23	97780-40512	SCREW, TAPPING	2	2	2	2	
24	67F-44322-00	INSERT, CARTRIDGE	1	1	1	1	
25	67F-44352-00	IMPELLER	1	1	1	1	
26	90280-04M04	KEY, WOODRUFF	1	1	1	1	
27	688-44315-A0	GASKET, WATER PUMP	1	1	1	1	
28	67F-44323-00	OUTER PLATE, CARTRIDGE	1	1	1	1	
29	688-44324-A0	GASKET, CARTRIDGE	1	1	1	1	
30	6D8-44341-00	HOUSING, WATER PUMP	1	1	1	1	
31	93101-25M03	OIL SEAL	2	2	2	2	
32	93210-46044	O-RING	1	1	1	1	
33	688-44316-A0	GASKET, WATER PUMP	1	1	1	1	
34	688-45321-00	PLATE	1	1	1	1	
35	93106-09014	OIL SEAL	1	1	1	1	
36	97095-06016	BOLT	2	2	2	2	
37	92995-06600	WASHER	2	2	2	2	
38	93210-49046	O-RING	1	1	1	1	
39	67F-44150-00	SHIFT CAM ASSY	1	1	1	1	
40	93210-07003	O-RING	1	1	1	1	
41	99001-08600	CIRCLIP	1	1	1	1	
42	93503-16003	BALL	2	2	2	2	
43	67F-45634-00	SLIDE, SHIFT	1	1	1	1	
44	6H1-45668-00	SHAFT, FREE	1	1	1	1	
45	6H1-45635-00	PLUNGER, SHIFT	2	2	2	2	

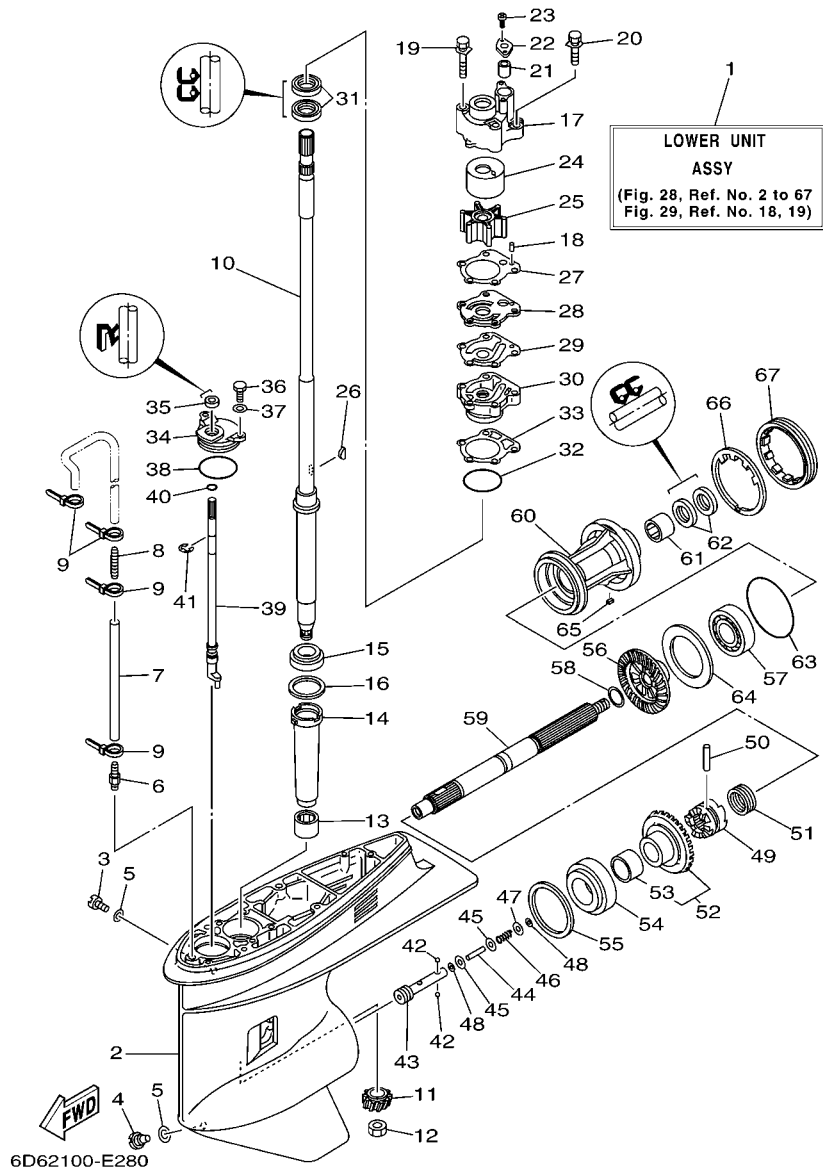


FIG. 28 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
46	90501-12M48	SPRING, COMPRESSION	1	1	1	1	
47	90201-03313	WASHER, PLATE	1	1	1	1	
48	90183-02M03	NUT, SPRING	2	2	2	2	
49	67F-45631-00	CLUTCH, DOG	1	1	1	1	
50	90250-07M02	PIN, STRAIGHT	1	1	1	1	
51	688-45633-00	RING, CROSS PIN	1	1	1	1	
52	67F-45560-00	GEAR 1 (30T)	1	1	1	1	
53	93317-322V0	BEARING	1	1	1	1	
54	93332-000UD	BEARING	1	1	1	1	
55	688-45567-01	SHIM (T:0.10MM)	1	1	1	1	UR
	688-45567-10	SHIM (T:0.12MM)	1	1	1	1	UR
	688-45567-20	SHIM (T:0.15MM)	1	1	1	1	UR
	688-45567-30	SHIM (T:0.18MM)	1	1	1	1	UR
	688-45567-40	SHIM (T:0.30MM)	1	1	1	1	UR
	688-45567-50	SHIM (T:0.40MM)	1	1	1	1	UR
	688-45567-60	SHIM (T:0.50MM)	1	1	1	1	UR
56	6D9-45571-00	GEAR 2 (30T)	1	1	1	1	
57	93306-207U0	BEARING	1	1	1	1	
58	90201-25M05	WASHER, PLATE	1	1	1	1	
59	67F-45611-01	SHAFT, PROPELLER	1	1	1	1	
60	67F-45331-00-94	HOUSING, BEARING	1	1	1	1	
61	93317-325U0	BEARING	1	1	1	1	
62	93101-25M03	OIL SEAL	2	2	2	2	
63	93210-86M39	O-RING	1	1	1	1	
64	67F-45576-00	WASHER, THRUST	1	1	1	1	
65	90282-04010	KEY, STRAIGHT	1	1	1	1	
66	688-45383-02	WASHER, CLAW	1	1	1	1	

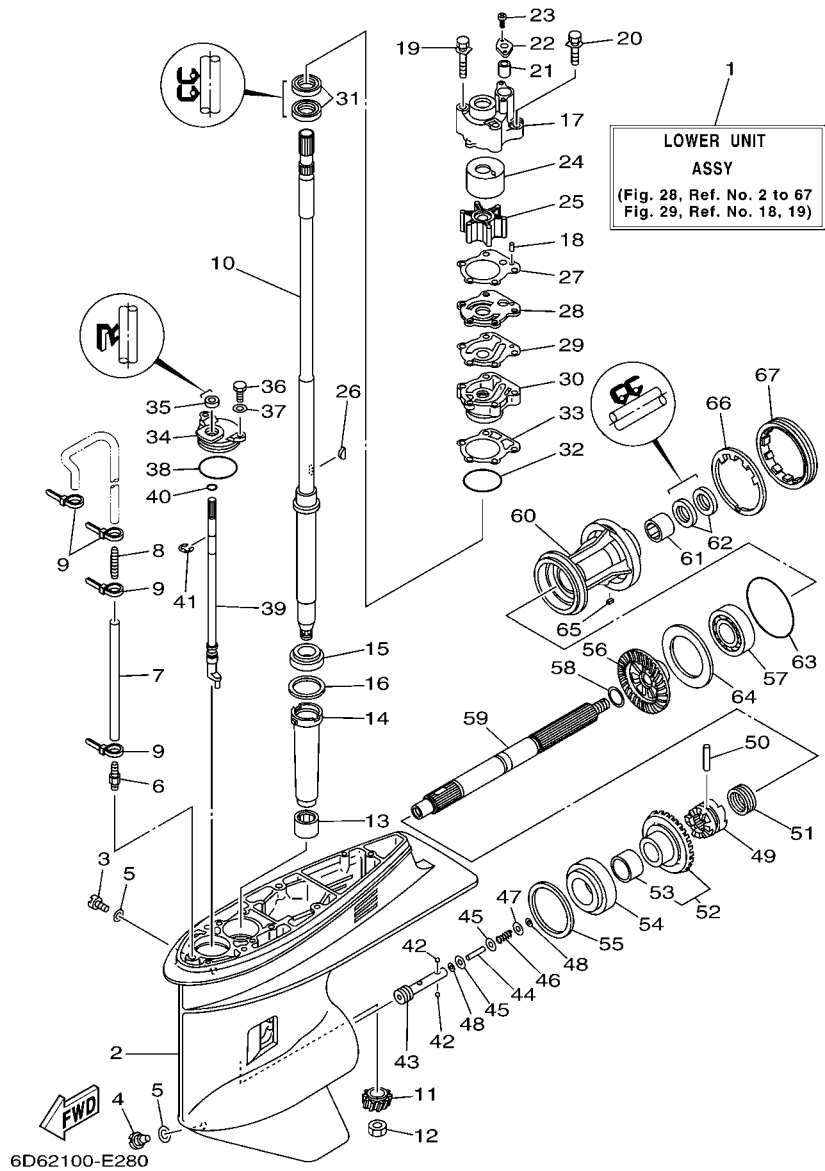
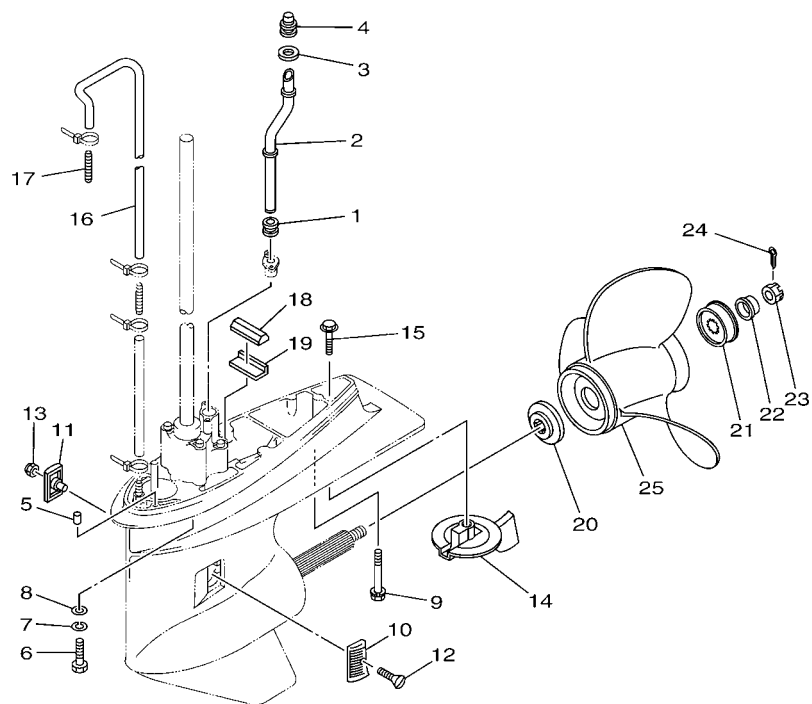


FIG. 28 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
67	688-45384-00	NUT	1	1	1	1	

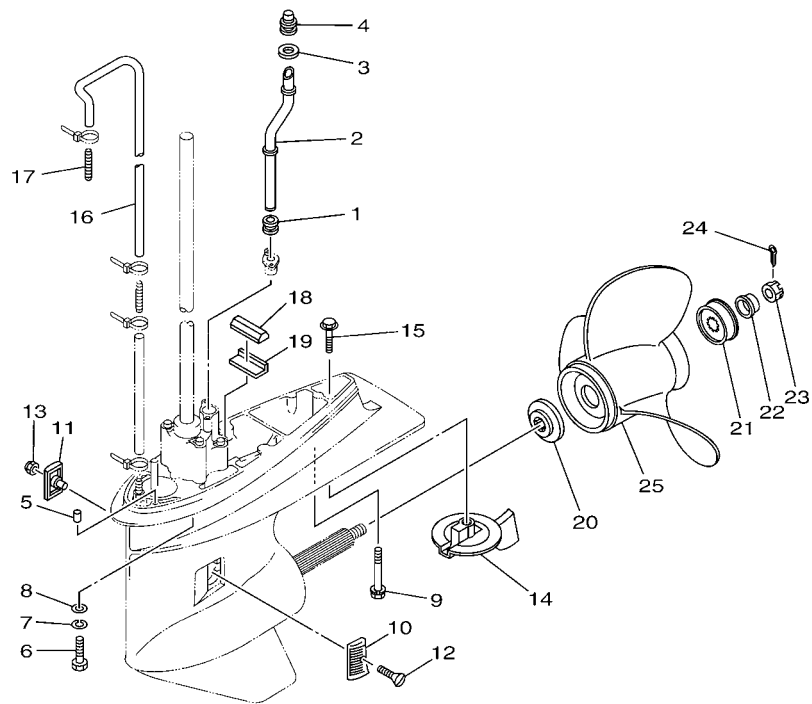
FIG. 29 LOWER CASING & DRIVE 2




6D81100-D320

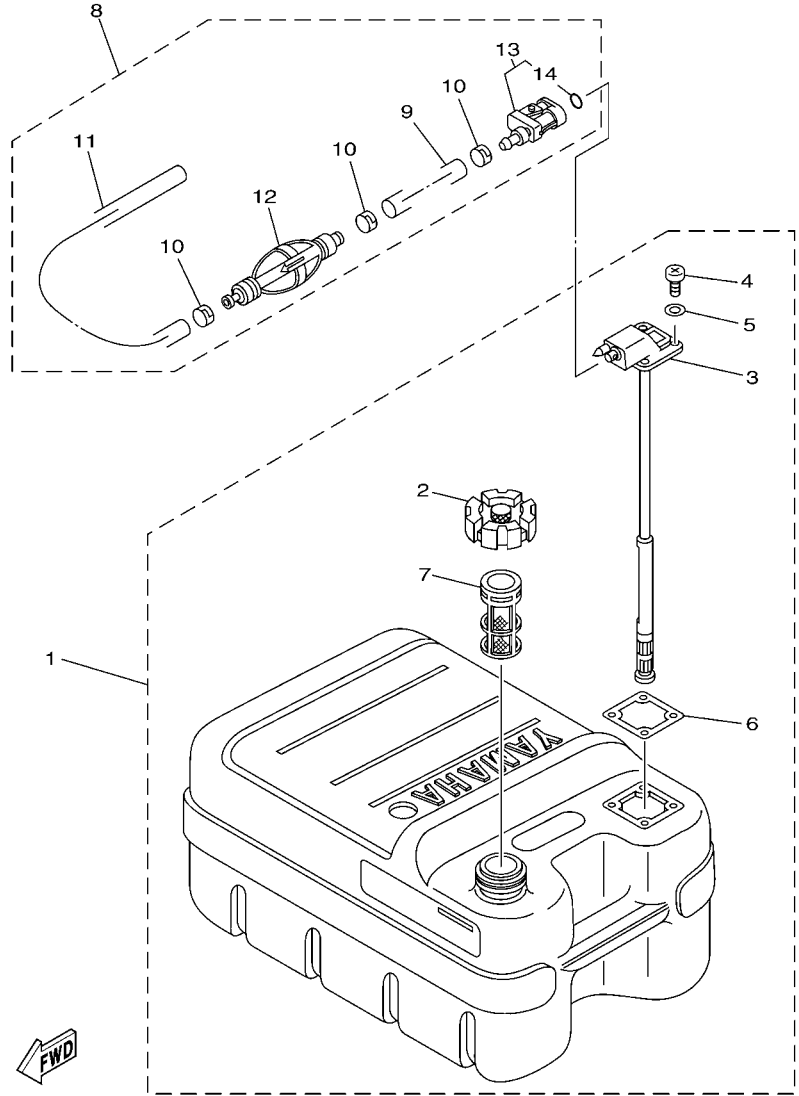
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	663-44367-00	DAMPER, WATER SEAL	1	1	1	1	
2	6D8-44361-00	TUBE, WATER	1	1	1	1	L (21.1")
	6D8-44361-10	TUBE, WATER	1	1	1	1	X (26.1")
3	6D8-44314-00	SPACER	1	1	1	1	
4	67F-44365-00	DAMPER, WATER SEAL	1	1	1	1	
5	93606-12019	PIN, DOWEL	2	2	2	2	
6	97075-10040	BOLT	4	4	4	4	L (21.1")
7	92995-10100	WASHER	4	4	4	4	L (21.1")
8	92995-10600	WASHER	4	4	4	4	L (21.1")
9	90119-08M84	BOLT, WITH WASHER	1	1	1	1	L (21.1")
	90119-08M86	BOLT, WITH WASHER	1	1	1	1	X (26.1")
10	6H1-45214-00	COVER, WATER INLET 1	1	1	1	1	
11	6H1-45215-00	COVER, WATER INLET 2	1	1	1	1	
12	90151-05M00	SCREW, COUNTERSUNK	1	1	1	1	
13	90185-05002	NUT, SELF-LOCKING	1	1	1	1	
14	67F-45371-00	TAB-TRIM	1	1	1	1	
15	90105-10M67	BOLT, FLANGE	1	1	1	1	
16	90445-07ME0	HOSE (L1220)	1	1	1	1	
17	6E5-83558-00	END, NIPPLE	1	1	1	1	
18	688-45375-00	DAMPER, SEAL	1	1	1	1	
19	663-45376-00-94	GUIDE, SEAL DAMPER	1	1	1	1	
20	688-45987-01	SPACER	1	1	1	1	
21	67F-45997-00	SPACER	1	1	1	1	
22	90389-25M00	BUSH	1	1	1	1	
23	90171-16011	NUT, CASTLE	1	1	1	1	
24	91490-40025	PIN, COTTER	1	1	1	1	
25	6E5-45941-00-EL	PROPELLER (3X13"X19"-K)	1	1	1	1	UR

FIG. 29 LOWER CASING & DRIVE 2



6D81100-D320

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
25	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1	1	1	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1	1	1	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1	1	1	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1	1	1	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K)	1	1	1	1	UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K)	1	1	1	1	UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K)	1	1	1	1	UR
	688-45970-03-98	PROPELLER (3X13"X19"-K)	1	1	1	1	UR
	688-45972-02-98	PROPELLER (3X13"X21"-K)	1	1	1	1	UR
	688-45974-02-98	PROPELLER (3X13"X23"-K)	1	1	1	1	UR
	688-45976-01-98	PROPELLER (3X13"X25"-K)	1	1	1	1	UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1	1	1	1	UR
	688-45930-02-98	PROPELLER (3X13"X17"-K)	1	1	1	1	UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1	1	1	1	UR

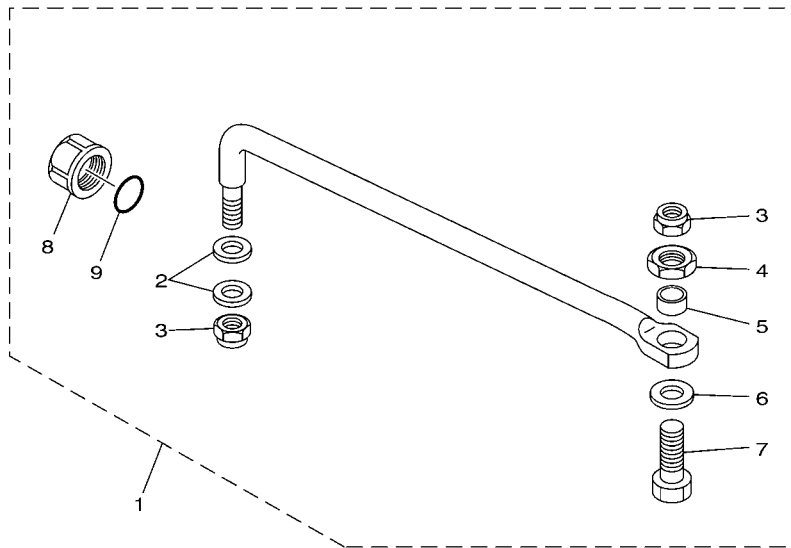


6N43100-C270

FIG. 30 FUEL TANK

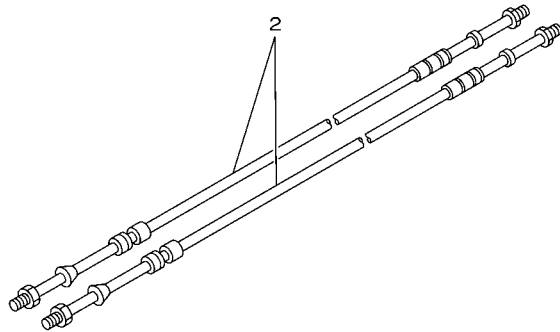
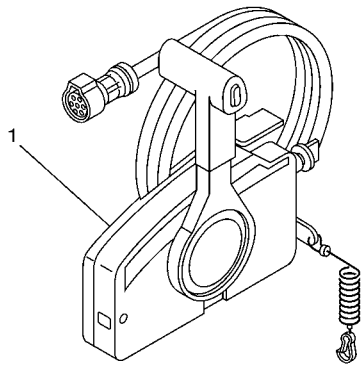
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1	1	1	AP FOR CAR
2	6YJ-24610-01	.CAP ASSY	1	1	1	1	
3	6Y1-24260-12	.FUEL METER ASSY	1	1	1	1	WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4	4	4	4	
5	6Y1-24329-00	.SEAL	4	4	4	4	
6	6Y1-24268-00	.GASKET, FUEL METER	1	1	1	1	
7	6YJ-24167-00	.STRAINER	1	1	1	1	
8	6Y2-24306-45	FUEL PIPE COMP. 1	1	1	1	1	AP FOR CAR
9	90445-13M01	.HOSE (L2050)	1	1	1	1	
10	6E5-24351-51	.BAND 1	3	3	3	3	
11	90445-13M35	.HOSE (L250)	1	1	1	1	
12	6Y2-24360-60	.PRIMER PUMP ASSY	1	1	1	1	
13	6Y2-24305-06	.FUEL PIPE JOINT COMP. 2	1	1	1	1	
14	93210-08287	..O-RING	1	1	1	1	

FIG. 31 STEERING GUIDE



67F0010-9250

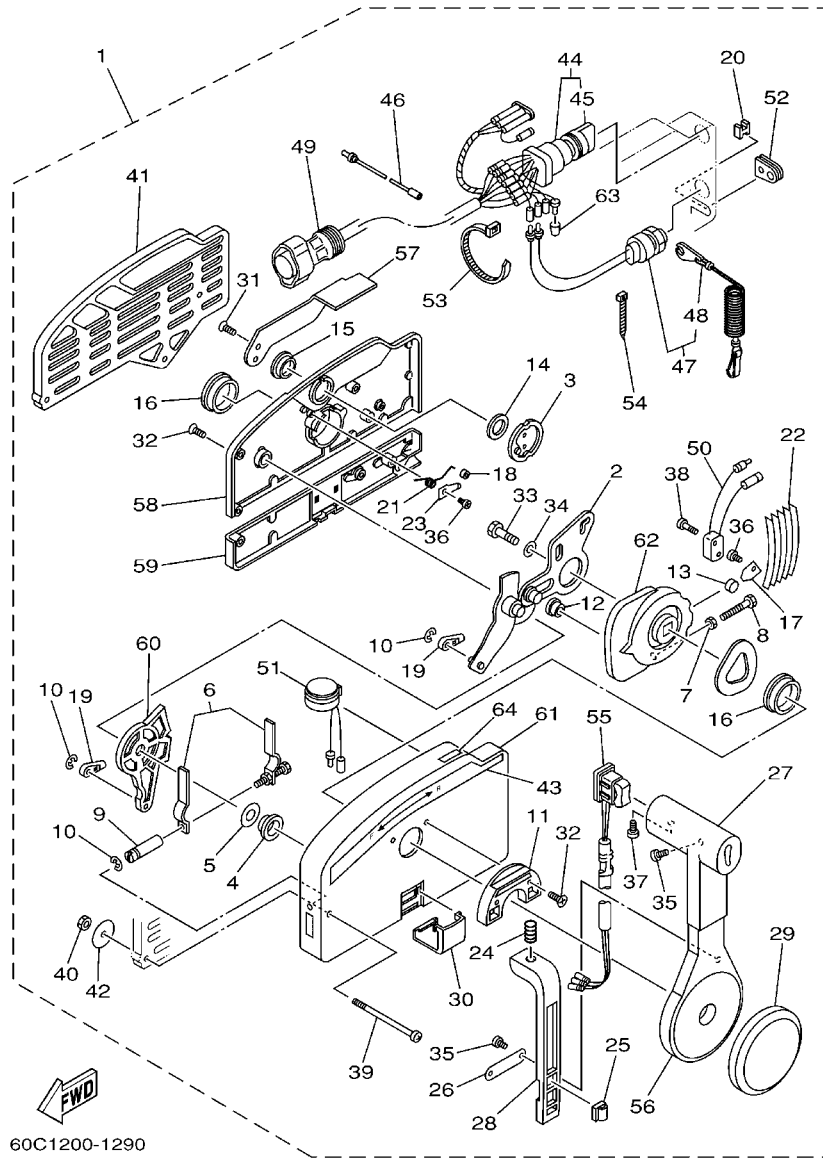
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	67F-61350-00	STEERING GUIDE ATTACHMENT KIT	1	1	1	1	AP
2	90201-10M20	.WASHER, PLATE	2	2	2	2	
3	90185-09M01	.NUT, SELF-LOCKING	2	2	2	2	
4	90170-09M03	.NUT	1	1	1	1	
5	90387-10M42	.COLLAR	1	1	1	1	
6	90201-10M63	.WASHER, PLATE	1	1	1	1	
7	90101-09M01	.BOLT	1	1	1	1	
8	6E5-43145-01	.CAP, CLAMP BRACKET	1	1	1	1	
9	93210-16275	.O-RING	1	1	1	1	



67M0100-8280

FIG. 32 REMOTE CONTROL BOX

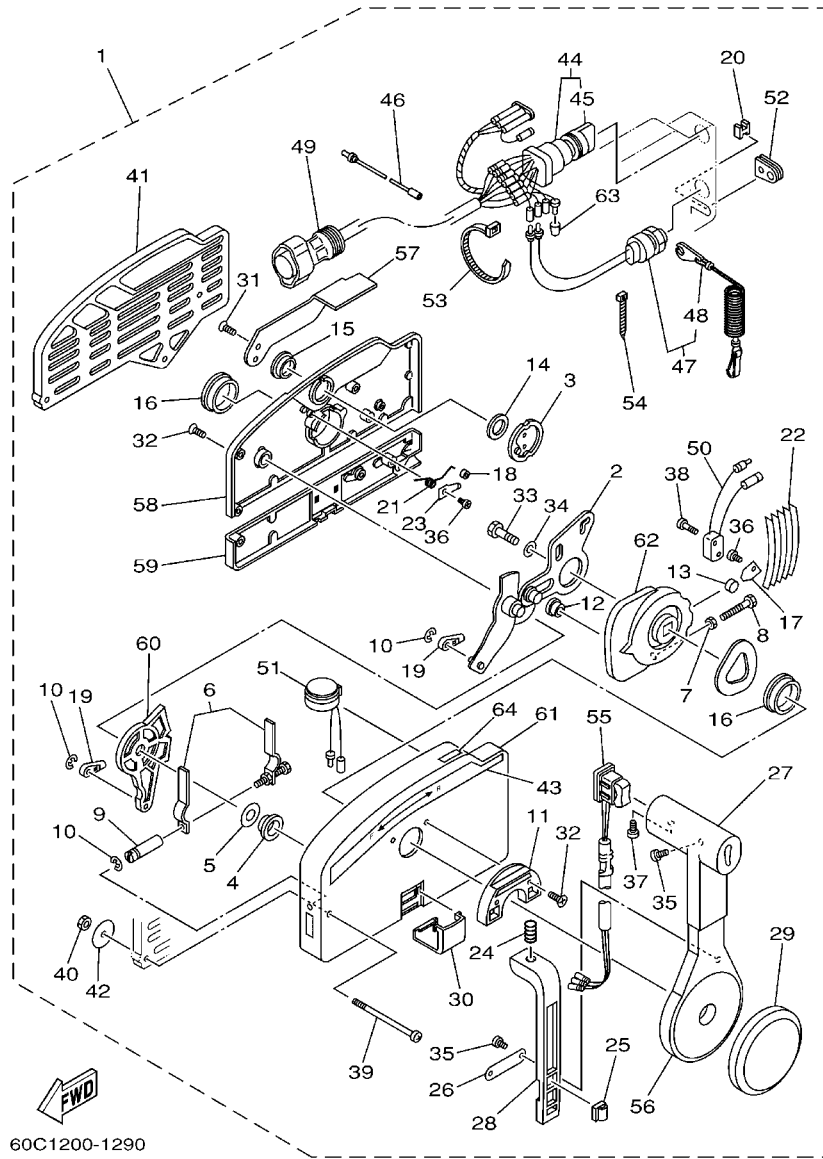
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	703-48205-A5	REMOTE CONTROL ASSY (10P)	1	1	1	1	AP CAR WITH PT/T SW.
	703-48205-17	REMOTE CONTROL ASSY (10P)		1		1	AP WITH PT/T SW.
2	701-48320-30	CABLE, REMOTE CONTROL L=14F	2	2	2	2	UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F	2	2	2	2	UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F	2	2	2	2	UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F	2	2	2	2	UR
	701-48320-40	CABLE, REMOTE CONTROL L=19F	2	2	2	2	UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F	2	2	2	2	UR



60C1200-1290

FIG. 33 REMOTE CONTROL ASSY

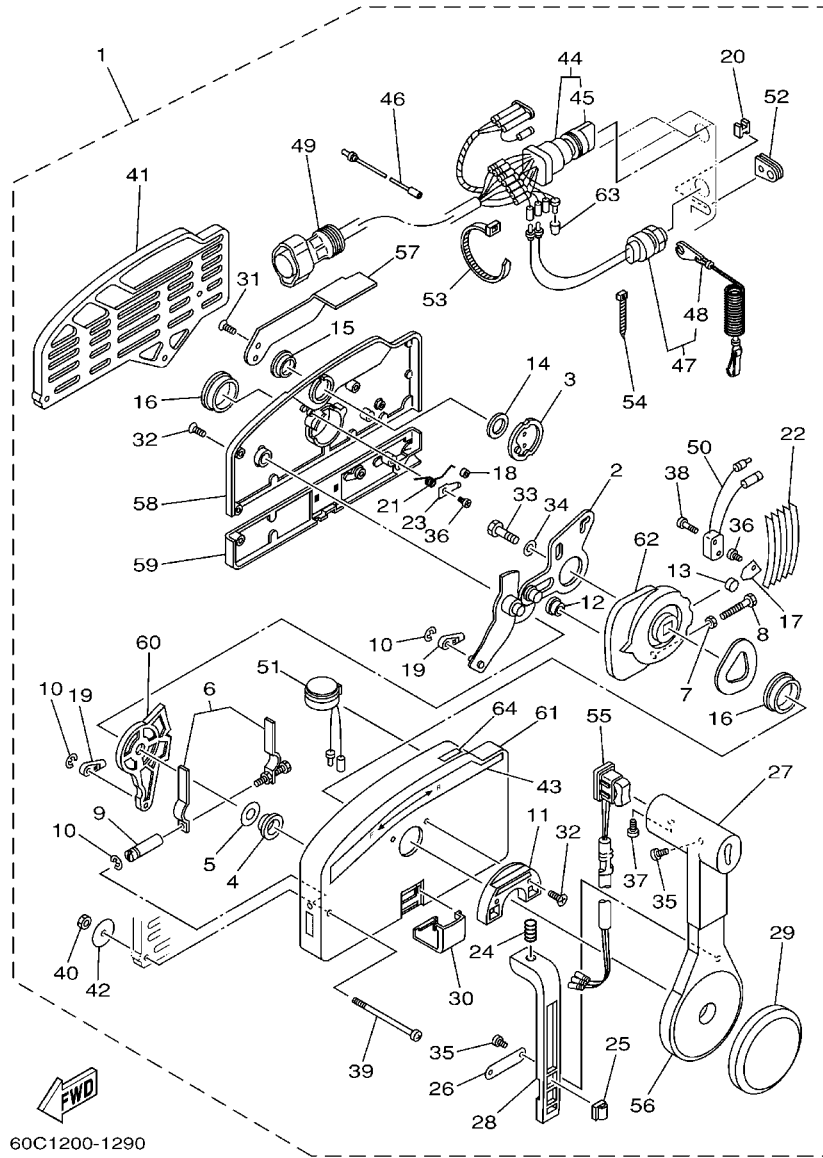
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	703-48205-A5	REMOTE CONTROL ASSY (10P)	1	1	1	1	AP CAR WITH PT/T SW.
	703-48205-17	REMOTE CONTROL ASSY (10P)		1		1	AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE	1	1	1	1	
3	703-48153-00	.SHAFT, FREE ACCEL.	1	1	1	1	
4	703-48235-00	.BUSHING	1	1	1	1	
5	703-48268-00	.SPACER	1	1	1	1	
6	703-48264-00	.FRICTION, THROTTLE	1	1	1	1	
7	95380-05600	.NUT	1	1	1	1	
8	97380-05025	.BOLT	1	1	1	1	
9	703-48265-00	.SHAFT, FRICTION	1	1	1	1	
10	93430-06024	.CIRCLIP	3	3	3	3	
11	703-48245-00	.PLATE, LOCK	1	1	1	1	
12	703-48252-00	.ROLLER, CAM	1	1	1	1	
13	701-48248-00	.ROLLER, FREE ACCEL.	1	1	1	1	
14	703-48198-00	.WASHER, WAVE	1	1	1	1	
15	703-48243-00	.BUSHING	1	1	1	1	
16	703-48236-00	.BUSHING 1	2	2	2	2	
17	703-48189-00	.RETAINER	1	1	1	1	
18	703-48234-00	.ROLLER, DETENT	1	1	1	1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2	2	2	2	
20	703-48358-00	.ANCHOR, CABLE	1	1	1	1	
21	703-48244-00	.SPRING, FREE ACCEL.	1	1	1	1	
22	703-48238-00	.SPRING, DETENT	5	5	5	5	
23	703-48246-00	.SPACER	1	1	1	1	
24	703-48227-00	.SPRING, NEUTRAL LOCK	1	1	1	1	
25	703-82594-00	.CLAMP	1	1	1	1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER	1	1	1	1	



60C1200-1290

FIG. 33 REMOTE CONTROL ASSY

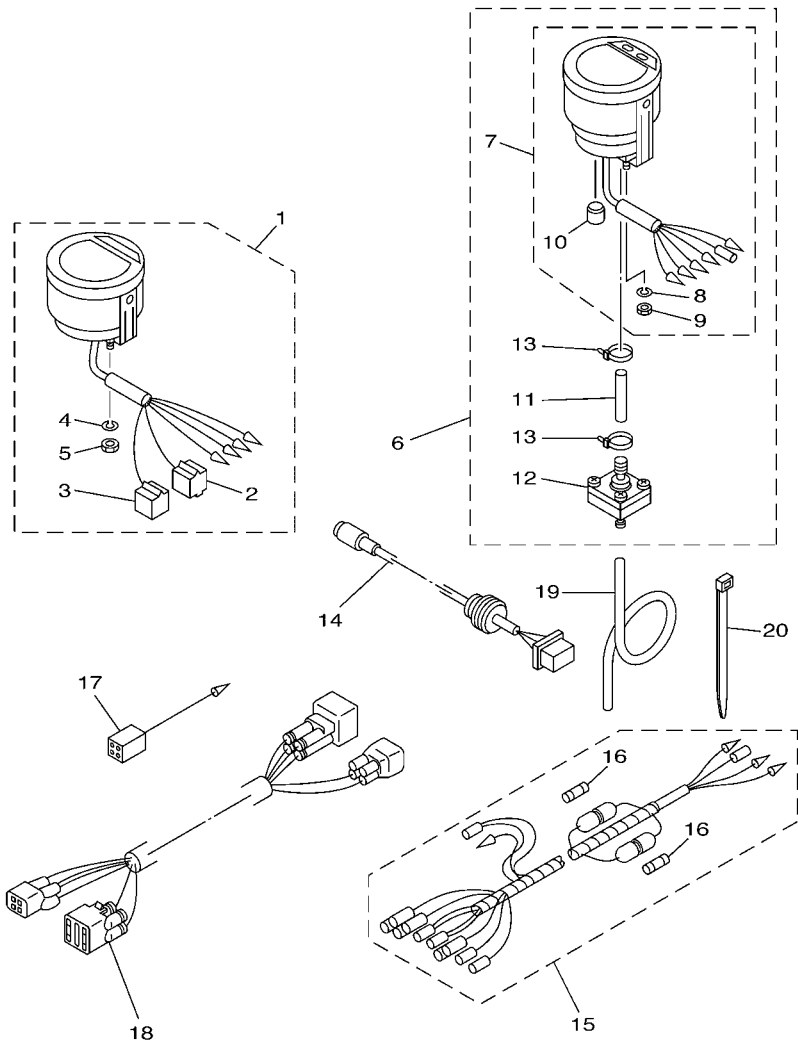
REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
27	703-48222-00	.GRIP, CONTROL LEVER	1	1	1	1	SINGLE
28	703-48223-00	.LOCK, NEUTRAL	1	1	1	1	
29	703-48225-00	.COVER	1	1	1	1	
30	703-48219-00	.COVER, LEAD	1	1	1	1	
31	703-48281-00	.SCREW	2	2	2	2	
32	703-48282-00	.SCREW	7	7	7	7	
33	97380-08030	.BOLT	1	1	1	1	
34	92990-08600	.WASHER, PLATE	1	1	1	1	
35	98580-04010	.SCREW, PAN HEAD	3	3	3	3	
36	98580-04006	.SCREW, PAN HEAD	2	2	2	2	
37	98580-05010	.SCREW, PAN HEAD	1	1	1	1	
38	98580-03015	.SCREW, PAN HEAD	2	2	2	2	
39	703-48291-10	.SCREW (M6)	3	3	3	3	
40	95380-06600	.NUT, HEXAGON	3	3	3	3	
41	703-48293-10	.SPACER, REMOTE CONTROL	1	1	1	1	SINGLE
42	701-48287-00	.WASHER	3	3	3	3	
43	703-48215-00	.GRAPHIC	1	1	1	1	
44	703-82510-12	.MAIN SWITCH ASSY	1	1	1	1	FOR 703-48205-A5
	703-82510-43	.MAIN SWITCH ASSY		1		1	FOR 703-48205-17
45	676-82577-00	..CAP, KEY	1	1	1	1	FOR 703-82510-12
	703-82577-00	..CAP, KEY		1		1	FOR 703-82510-43
46	703-82531-00	.WIRE, LEAD	1	1	1	1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY	1	1	1	1	
48	682-82556-00	..STOPPER	1	1	1	1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS	1	1	1	1	L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY	1	1	1	1	
51	703-83383-B0	.BUZZER	1	1	1	1	FOR 703-48205-A5



60C1200-1290

FIG. 33 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
51	703-83383-02	.BUZZER		1		1	FOR 703-48205-17
52	703-48284-00	.GROMMET	1	1	1	1	
53	703-82591-00	.BAND	1	1	1	1	
54	703-82592-00	.BAND	1	1	1	1	
55	703-82563-02	.TRIM & TILT SWITCH ASSY	1	1	1	1	WITH PT/T SW.
56	703-48221-00	.LEVER, CONTROL	1	1	1	1	
57	703-48152-00	.KNOB, FREE ACCEL.	1	1	1	1	
58	703-48212-00	.BACK PLATE 1	1	1	1	1	
59	703-48213-00	.BACK PLATE 2	1	1	1	1	
60	703-48271-00	.ARM, SHIFT	1	1	1	1	
61	703-48211-01	.HOUSING,1	1	1	1	1	
62	703-48232-00	.GEAR	1	1	1	1	
63	703-82542-00	.CAP	1	1	1	1	FOR 703-48205-A5
64	703-48218-00	.GRAPHIC	1	1	1	1	FOR 703-48205-A5



61A1700-2290

FIG. 34 METER

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6Y5-8350T-03	DIGITAL TACHOMETER ASSY	1	1	1	1	AP FOR OCE,CAR
2	9E450-04433	.CONNECTOR	1	1	1	1	M-4-W
3	9E450-04533	.CONNECTOR	1	1	1	1	F-4-W
4	92990-04100	.WASHER, SPRING	2	2	2	2	
5	95380-04600	.NUT	2	2	2	2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY		1		1	AP FOR OCE
7	6Y5-83570-S5	.SPEEDOMETER ASSY		1		1	
8	92990-04100	..WASHER, SPRING		2		2	
9	95380-04600	..NUT		2		2	
10	6Y5-83533-T2	..GROMMET		1		1	
11	6Y5-83557-31	.TUBE		1		1	
12	6Y5-83728-00	.CONNECTOR ASSY		1		1	
13	90465-11M10	.CLAMP		2		2	
14	6Y5-87122-S0	CORD ASSY 1		1		1	AP FOR OCE
15	6Y5-83553-M0	WIRE, LEAD (L=2.5M)		1		1	AP FOR OCE
	6Y5-83553-00	WIRE, LEAD (L=2.5M)	1	1	1	1	AP FOR CAR
16	1E6-82151-00	.FUSE (10A)		2		2	FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)	1	1	1	1	FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK)		1		1	AP FOR OCE
18	68F-82553-80	EXTENSION, WIRE LEAD (L=8.0M)		1		1	AP FOR OCE
	68F-82553-70	EXTENSION, WIRE LEAD	1	1	1	1	AP FOR CAR
19	6Y5-83557-10	TUBE (8M)		1		1	AP FOR OCE
20	90465-11M10	CLAMP		2		2	AP FOR OCE

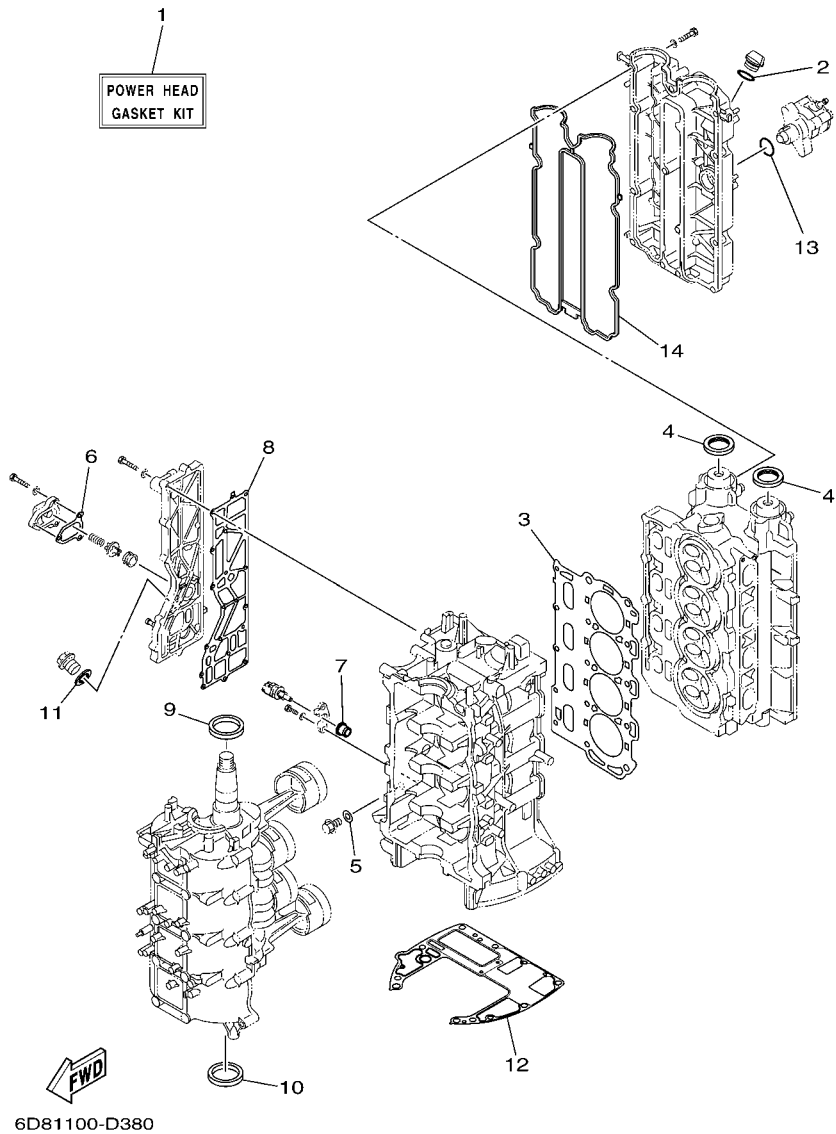


FIG. 35 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	6D8-W0001-01	POWER HEAD GASKET KIT	1	1	1	1	
2	93210-24M79	.O-RING	1	1	1	1	
3	67F-11181-02	.GASKET, CYLINDER HEAD 1	1	1	1	1	
4	93102-38M59	.OIL SEAL	2	2	2	2	
5	90430-14115	.GASKET	1	1	1	1	
6	67F-12435-A0	.GASKET	1	1	1	1	
7	68V-85753-00	.GASKET, SENDER UNIT	1	1	1	1	
8	6D8-41114-A0	.GASKET, EXHAUST OUTER COVER	1	1	1	1	
9	93102-48008	.OIL SEAL	1	1	1	1	
10	93101-48001	.OIL SEAL	1	1	1	1	
11	90430-18130	.GASKET	1	1	1	1	
12	68V-11351-00	.GASKET, CYLINDER	1	1	1	1	
13	93210-30682	.O-RING	1	1	1	1	
14	6D8-11356-00	.SEAL, CYLINDER 2	1	1	1	1	

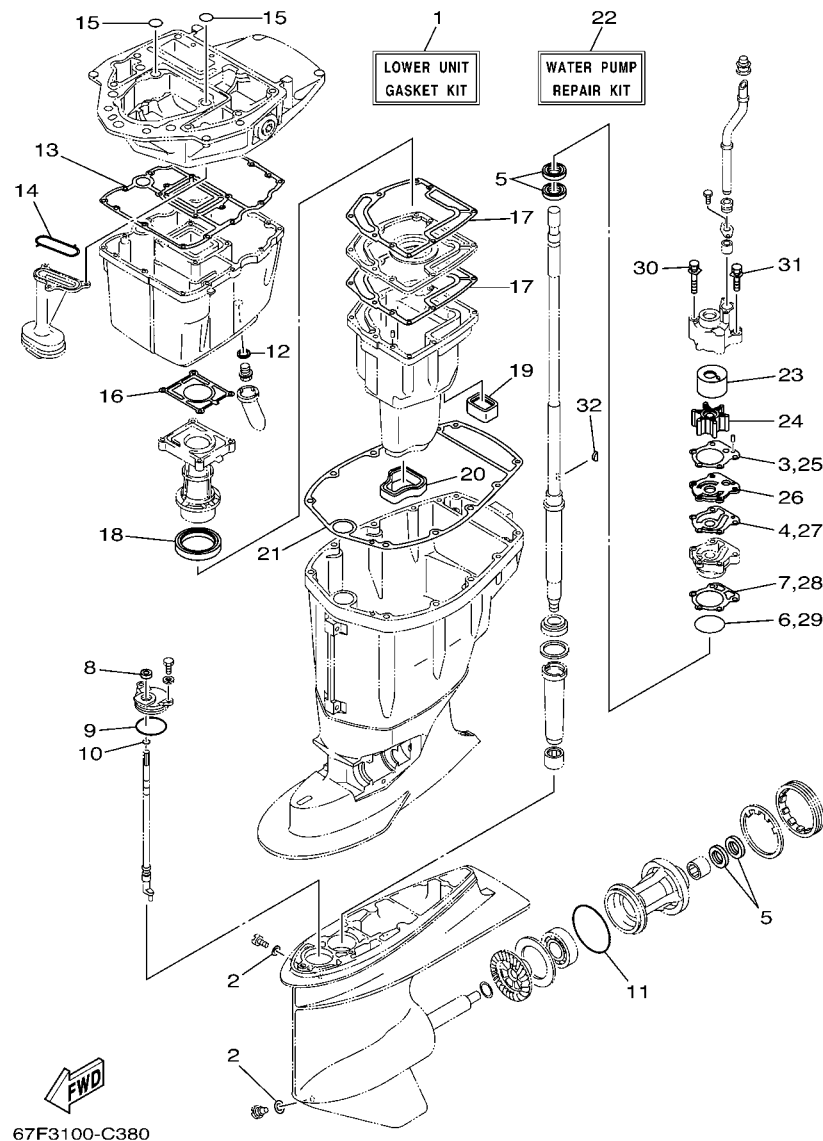
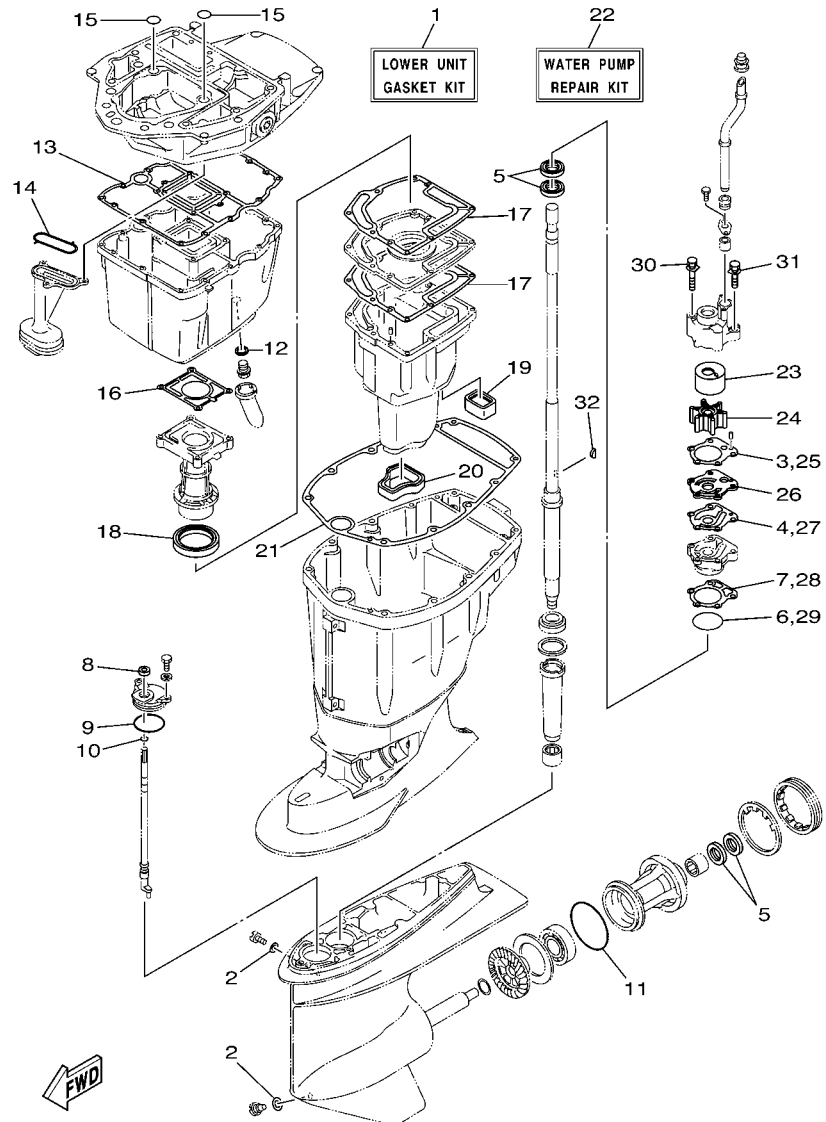


FIG. 36 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
1	67F-W0001-21	LOWER UNIT GASKET KIT	1	1	1	1	
2	90430-08020	.GASKET	2	2	2	2	
3	688-44315-A0	.GASKET, WATER PUMP	1	1	1	1	
4	688-44324-A0	.GASKET, CARTRIDGE	1	1	1	1	
5	93101-25M03	.OIL SEAL	4	4	4	4	
6	93210-46044	.O-RING	1	1	1	1	
7	688-44316-A0	.GASKET, WATER PUMP	1	1	1	1	
8	93106-09014	.OIL SEAL	1	1	1	1	
9	93210-49046	.O-RING	1	1	1	1	
10	93210-07003	.O-RING	1	1	1	1	
11	93210-86M39	.O-RING	1	1	1	1	
12	90430-14M09	.GASKET	1	1	1	1	
13	68V-15312-00	.GASKET, OIL PAN	1	1	1	1	
14	67F-13415-00	.SEAL, OIL STRAINER	1	1	1	1	
15	93210-19MJ1	.O-RING	2	2	2	2	
16	67F-41133-A1	.GASKET, EXHAUST MANIFOLD 1	1	1	1	1	
17	67F-41134-A0	.GASKET, EXHAUST MANIFOLD	2	2	2	2	
18	67F-41138-00	.SEAL, EXT. 1	1	1	1	1	
19	67F-45127-00	.SEAL	1	1	1	1	
20	67F-45123-00	.GASKET, MUFFLER	1	1	1	1	
21	67F-45113-00	.GASKET, UPPER CASING	1	1	1	1	
22	67F-W0078-00	WATER PUMP REPAIR KIT	1	1	1	1	
23	67F-44322-00	.INSERT, CARTRIDGE	1	1	1	1	
24	67F-44352-00	.IMPELLER	1	1	1	1	
25	688-44315-A0	.GASKET, WATER PUMP	1	1	1	1	
26	67F-44323-00	.OUTER PLATE, CARTRIDGE	1	1	1	1	
27	688-44324-A0	.GASKET, CARTRIDGE	1	1	1	1	



67F3100-C380

FIG. 36 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6D62	6D72	6D82	6D92	REMARKS
28	688-44316-A0	.GASKET, WATER PUMP	1	1	1	1	
29	93210-46044	.O-RING	1	1	1	1	
30	90119-08M87	.BOLT, WITH WASHER	2	2	2	2	
31	90119-08M13	.BOLT, WITH WASHER	2	2	2	2	
32	90280-04M04	.KEY, WOODRUFF	1	1	1	1	

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6D8-11110-01-94	4 - 2	67F-12138-50	13 - 23	67F-12169-F0	5 - 11	6D8-13557-00	6 - 4	68V-15312-00	36 - 13	68V-24413-00	11 - 21
62Y-11119-00	2 - 8	67F-12138-60	13 - 23	67F-12169-G0	5 - 11	6C5-13577-00	10 - 10	63P-15316-00	27 - 2	6D8-24414-00	11 - 22
67F-11133-10	4 - 3	67F-12153-00	5 - 9	67F-12169-H0	5 - 11	6C5-13593-00	9 - 20	6D8-15362-00	27 - 30	6C5-2441R-00	9 - 6
67F-11168-00	4 - 19	67F-12168-00	5 - 10	67F-12169-J0	5 - 11	67F-13631-03	27 - 22	6G8-15363-00	4 - 32	6C5-2441T-00	9 - 7
67F-11181-02	4 - 14	67F-12168-10	5 - 10	67F-12169-K0	5 - 11	6D8-13641-00	6 - 2	6D8-15373-00	7 - 18	68V-24423-00	11 - 18
	35 - 3	67F-12168-20	5 - 10	67F-12169-L0	5 - 11	6D8-13645-00	6 - 3	6C5-21337-00	9 - 24	68V-24444-00	11 - 23
6D8-11191-00-1S	4 - 18	67F-12168-30	5 - 10	67F-12169-M0	5 - 11	6C5-13716-00	9 - 22	6D8-2134X-00	8 - 25	6C5-24444-00	10 - 9
67F-11192-01	4 - 26	67F-12168-40	5 - 10	67F-12169-N0	5 - 11	6C5-13739-00	10 - 22	6C5-21841-00	10 - 11	6C5-24453-00	9 - 8
6E5-11325-00	2 - 15	67F-12168-50	5 - 10	6D8-12171-00	5 - 12	6D8-13750-00	6 - 5	1UF-22434-00	24 - 41	68V-24454-00	11 - 16
68V-11325-01	2 - 26	67F-12168-60	5 - 10	6D9-12171-00	5 - 12	6D8-13761-00	6 - 15	67F-22435-00	24 - 12	68V-24469-01	11 - 7
	4 - 8	67F-12168-70	5 - 10	67F-12181-00	5 - 13	67F-13769-00	27 - 20	67F-22471-01	24 - 37	69J-24502-00	8 - 14
69J-11327-00-94	2 - 27	67F-12168-80	5 - 10	6D9-12411-00	4 - 28	6C5-13781-00	9 - 21	6C5-2411M-00	10 - 13	6D8-2451B-00	10 - 21
	4 - 9	67F-12168-A0	5 - 10	67F-12411-01	4 - 28	6C5-13906-00	9 - 9	6D8-2413X-00	8 - 19	68V-24521-01	11 - 4
67F-11328-00	2 - 30	67F-12168-B0	5 - 10	68V-12413-00-1S	4 - 29	6C5-13907-00	9 - 17	68V-24149-00	11 - 24	68V-24560-01	11 - 3
	4 - 12	67F-12168-C0	5 - 10	6G5-12416-00	2 - 20	6C5-13910-00	9 - 16	6YJ-24167-00	30 - 7	68V-24563-00	11 - 5
68V-11351-00	2 - 35	67F-12168-D0	5 - 10	67F-12435-A0	2 - 24	67F-13914-00	27 - 21	69J-24170-00	8 - 8	6D8-24566-00	11 - 9
	35 - 12	67F-12168-E0	5 - 10		35 - 6	6C5-13915-00	9 - 19	6D8-2417H-00	8 - 11	6C5-24592-00	9 - 10
6D8-11356-00	35 - 14	67F-12168-F0	5 - 10	67F-1243A-00	2 - 32	6D8-13974-00	10 - 16	69J-2419A-00	8 - 22	6YJ-24610-01	30 - 2
6D8-11356-01	4 - 23	67F-12168-G0	5 - 10	67F-1246A-01-1S	2 - 23	6C5-1410B-00	6 - 16	6YJ-24201-10	30 - 1	67F-28100-01	11 - 31
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67F-11416-10	3 - 2	67F-12168-K0	5 - 10	6R3-12581-00	19 - 35	6C5-14149-00	10 - 8	6Y1-24268-00	30 - 6	61H-2819R-31	11 - 30
67F-11416-20	3 - 2	67F-12168-L0	5 - 10	6R3-12582-00	19 - 36	6D8-14180-00	9 - 1	6Y2-24305-06	30 - 13	6D8-41113-00-1S	2 - 12
67F-11417-00	3 - 3	67F-12168-M0	5 - 10	6R3-12583-00	19 - 37	6D8-14182-00	9 - 2	6Y2-24306-45	30 - 8	6D8-41114-A0	2 - 17
67F-11417-10	3 - 3	67F-12168-N0	5 - 10	6D8-13105-01	6 - 10	6C5-14191-00	9 - 13	6Y2-24307-50	12 - 1		35 - 8
67F-11417-20	3 - 3	67F-12168-P0	5 - 10	67F-13119-01	27 - 19	6D8-14200-00	6 - 1	6D8-24311-00	11 - 13	67F-41131-01-5B	26 - 5
67F-11417-30	3 - 3	67F-12168-R0	5 - 10	63P-13131-00	11 - 17	6C5-14225-00	9 - 25	67F-24312-00	19 - 38	67F-41133-A1	26 - 6
67F-11418-00	3 - 4	67F-12168-S0	5 - 10	67F-13149-00	27 - 23	6C5-14251-00	10 - 12	6D8-24314-01	8 - 6		36 - 16
67F-11418-10	3 - 4	67F-12168-T0	5 - 10	6D8-13161-00	6 - 13	6D8-14291-00-94	7 - 5	6D8-24315-00	8 - 9	67F-41134-A0	26 - 15
67F-11418-20	3 - 4	67F-12168-U0	5 - 10	67F-13300-10	27 - 14	6D8-14292-00-94	7 - 9	6D8-24316-00	8 - 15		36 - 17
6D8-11536-00	5 - 23	67F-12168-V0	5 - 10	67F-13314-02	27 - 15	6C5-14386-00	9 - 5	6D8-24317-01	8 - 20	6D8-41137-00-94	26 - 1
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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
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67F-42662-00	1 - 9	6C5-4380G-00	24 - 47	67F-43875-00	24 - 13	6D8-44361-10	29 - 2	688-45567-01	28 - 55	703-48211-01	33 - 51
61P-42677-00	1 - 14	6D8-4380K-00	24 - 43	6H1-43875-00	24 - 87	67F-44365-00	29 - 4	688-45567-10	28 - 55	703-48212-00	33 - 68
62P-42677-00	1 - 14	67F-4380R-00	24 - 3	6C6-43878-00	24 - 71	663-44366-00	28 - 21	688-45567-20	28 - 55	703-48213-00	33 - 59
67F-42677-10	1 - 14	67F-43810-01	24 - 2	62Y-4387G-00	24 - 72	663-44367-00	29 - 1	688-45567-30	28 - 55	703-48215-00	33 - 43
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61P-42677-A0	1 - 14	67F-43816-00	24 - 29	6D8-43880-00	24 - 95	69J-44391-00	8 - 18	688-45567-50	28 - 55	703-48219-00	33 - 30
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6D8-42717-00	19 - 21	6C5-4382L-00	24 - 65	6C5-43893-00	24 - 59		36 - 21	67F-45631-00	28 - 49	703-48243-00	33 - 15
67F-42724-00	26 - 39	6D8-43830-00	24 - 49	6C6-43893-00	24 - 61	67F-45123-00	26 - 19	688-45633-00	28 - 51	703-48244-00	33 - 21
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68F-42753-00	19 - 47	65W-43853-00	24 - 23	67F-44118-00	20 - 18	67F-45181-00-5B	26 - 16	6E5-45943-00-EL	29 - 25	703-48265-00	33 - 9
6D8-42756-00	19 - 20	6C6-43853-00	24 - 55	67F-44120-10	20 - 14	688-45211-01-4D	26 - 37	6E5-45945-01-EL	29 - 25	703-48268-00	33 - 5
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67F-43111-00-4D	21 - 1	67F-4385A-01	24 - 7	67F-44150-00	28 - 39	6D9-45300-30-4D	28 - 1	6E5-45956-00-EL	29 - 25	701-48287-00	33 - 42
67F-43112-00-4D	21 - 4	67F-43861-00	24 - 16	67F-44311-00	28 - 17	67F-45301-00-4D	28 - 2	688-45970-03-98	29 - 25	703-48291-10	33 - 39
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