

PARTS CATALOGUE

F300BET Y12 (6CE3)

FL300BET Y12 (6CF3)

F300BET/FL300BET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

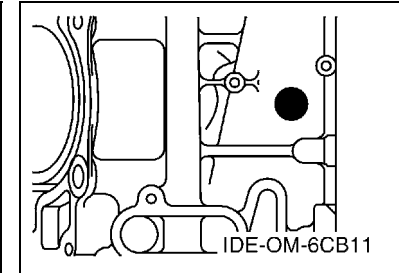
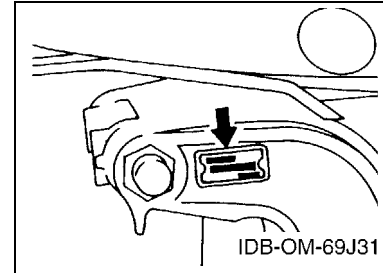
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F300B	6CE-1005964	FL300B	6CF-1002506

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6CE3	F300BET
2	6CF3	FL300BET

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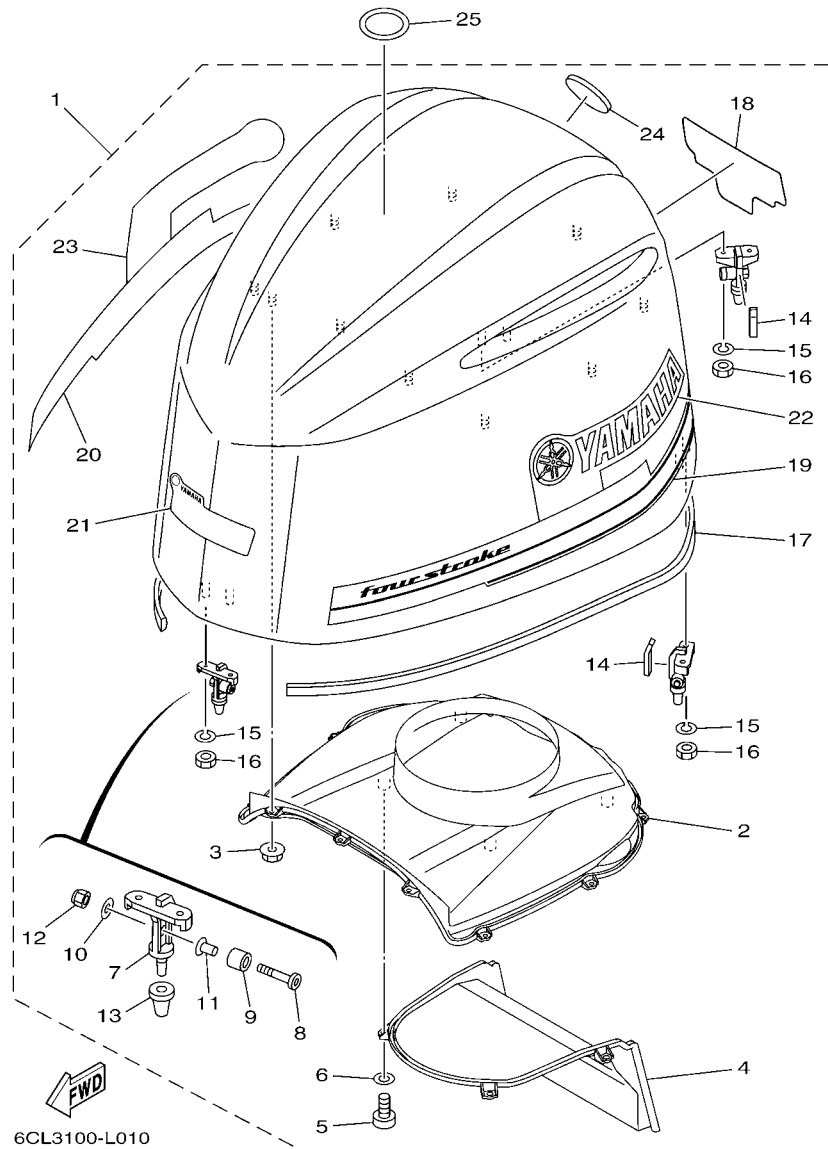


FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-42610-00	TOP COWLING ASSY	1	1	
2	6CE-42613-00	.MOLDING, AIR DUCT	1	1	
3	90179-06M28	.NUT	10	10	
4	6CE-42635-00	.DUCT, WATER SEPARATOR	1	1	
5	97780-60516	.SCREW, TAPPING	4	4	
6	92990-06200	.WASHER, PLAIN	4	4	
7	6CB-42647-00	.HOLDER, CLAMP BAND	3	3	
8	90111-08078	.BOLT,HEX. SOCKET BUTTON	3	3	
9	90387-10094	.COLLAR	3	3	
10	92990-08600	.WASHER, PLATE	3	3	
11	90387-08M45	.COLLAR	3	3	
12	95780-08300	.NUT, FLANGE	3	3	
13	6AW-42663-00	.DAMPER	3	3	
14	6CB-42134-00	.COVER	2	2	
15	92990-06100	.WASHER, SPRING	6	6	
16	95380-06600	.NUT, HEXAGON	6	6	
17	6CB-42628-00	.SEAL	1	1	
18	6CE-42678-00	.GRAPHIC, REAR	1	1	
19	6CE-42675-01	.GRAPHIC, SIDE 1	1	1	
20	6CE-42676-01	.GRAPHIC, SIDE 2	1	1	
21	6CE-42677-00	.GRAPHIC, FRONT	1	1	
22	6CE-42681-01	.MARK, COWLING	1	1	
23	6CE-42682-01	.MARK, COWLING	1	1	
24	6AW-42697-10	.TUNING FORK MARK	1	1	
25	67F-13434-20	LABEL, CAUTION	1	1	

FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3			REMARKS
1	6CE-W009B-04-9S	CYLINDER BLOCK ASSY	1	1			
2	6CE-15100-10	CRANKCASE ASSY	1	1			
3	93606-12019	.PIN, DOWEL	3	3			
4	93606-12019	.PIN, DOWEL	8	8			
5	6CB-15187-00	BOLT	8	8			
6	6CB-15481-00	BOLT 1	8	8			
7	90105-08175	BOLT, FLANGE	16	16			
8	93210-26658	O-RING	2	2			
9	6CE-1131C-00-9S	COVER, JOINT	1	1			
10	63P-11325-01	ANODE	2	2			
11	90151-06M02	SCREW, COUNTERSUNK	2	2			
12	6CB-1131B-00	GASKET, COVER	1	1			
13	90105-06M07	BOLT, FLANGE	8	8			
14	6CE-15411-00-9S	COVER, CRANKCASE 1	1	1			
15	6CE-15421-10-9S	COVER, CRANKCASE 2	1	1			
16	91690-40010	PIN, SPRING	1	1			
17	6CB-15451-00	GASKET, CRANKCASE COVER 1	2	2			
18	90105-06151	BOLT, FLANGE	12	12			
19	63P-11325-01	ANODE	2	2			
20	90151-06M02	SCREW, COUNTERSUNK	2	2			
21	6CE-12411-00	THERMOSTAT	2	2			
22	67F-12412-00	.SEAL, THERMOSTAT	1	1			
23	6CE-12413-10-9S	COVER, THERMOSTAT	1	1			
24	6CE-12413-00-9S	COVER, THERMOSTAT	1	1			
25	6CB-12422-10-9S	COVER, HOUSING	2	2			
26	6CB-12427-10	GASKET, HOUSING COVER 1	2	2			
27	95027-06025	BOLT, FLANGE	6	6			

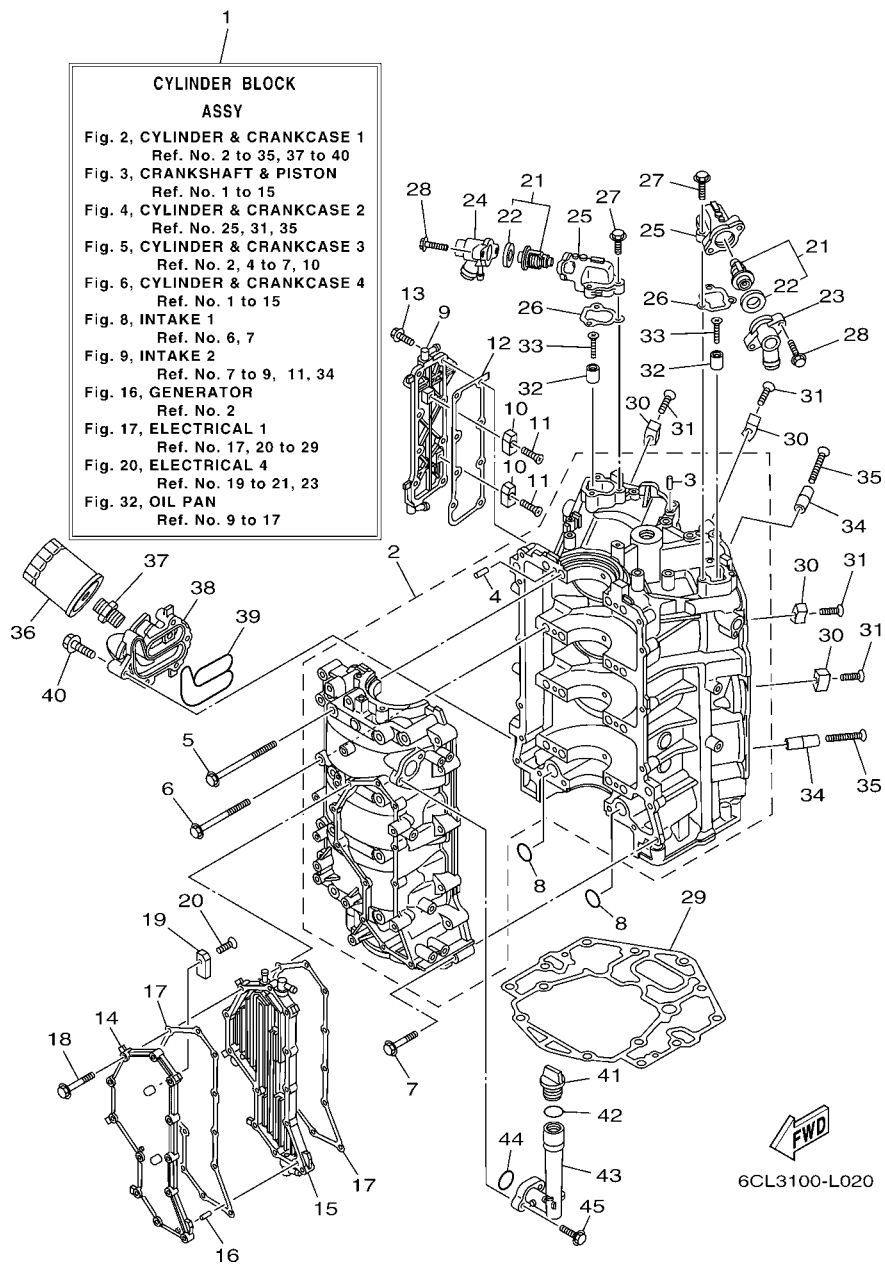
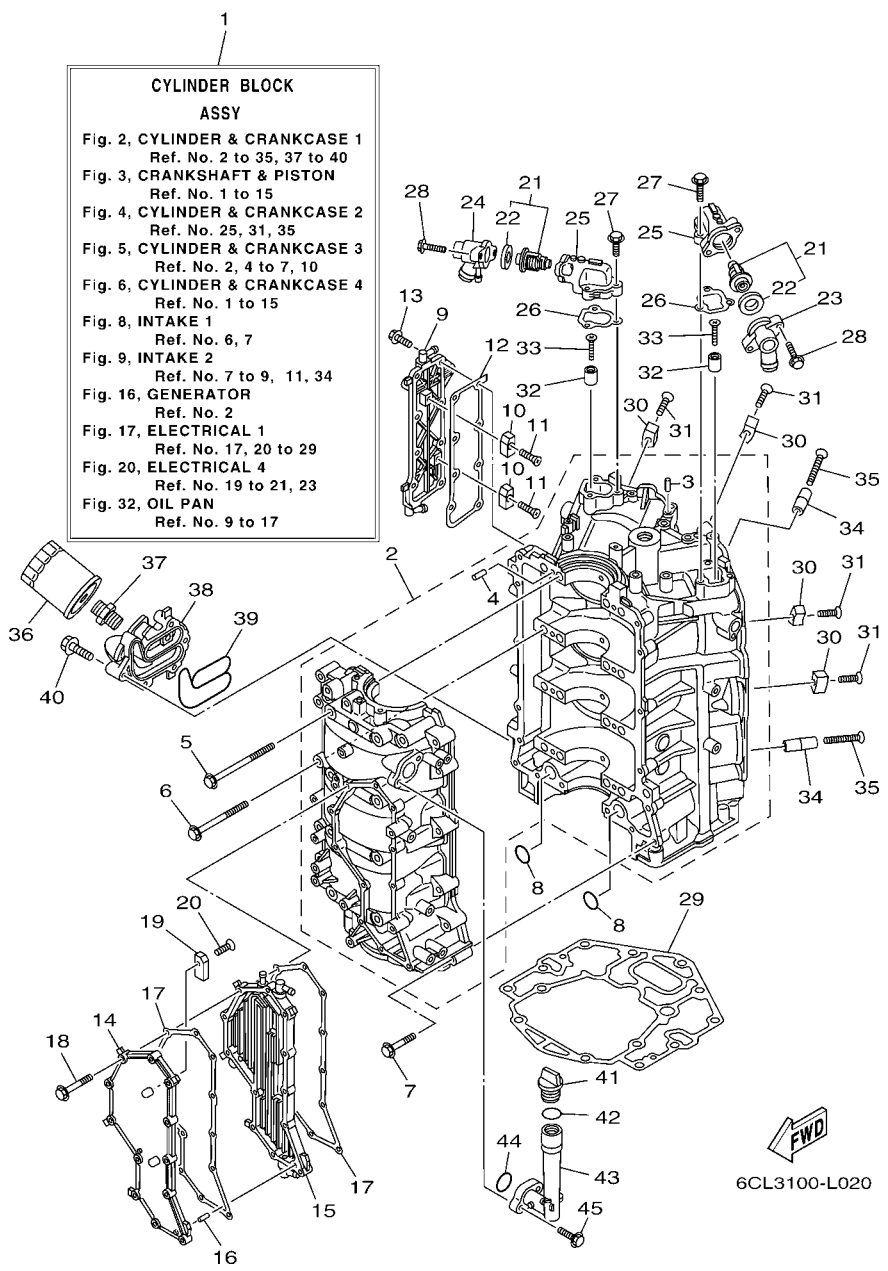


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
28	90105-06037	BOLT, FLANGE	4	4	
29	6CB-11351-00	GASKET, CYLINDER	1	1	
30	6AW-1132P-00	ANODE 5	4	4	
31	98780-06530	SCREW, FLAT HEAD	4	4	
32	68T-11325-00	ANODE	2	2	
33	90151-05M05	SCREW, COUNTERSUNK	2	2	
34	6AW-1132N-01	ANODE 4	2	2	
35	98780-06550	SCREW, FLAT HEAD	2	2	
36	N26-13440-00	ELEMENT ASSY, OIL CLEANER	1	1	
37	90401-19001	BOLT, UNION	1	1	
38	6CE-13446-10-9S	CONNECTOR	1	1	
39	6CB-13477-00	GASKET	1	1	
40	90105-06151	BOLT, FLANGE	5	5	
41	6G8-15363-00	PLUG, OIL	1	1	
42	93210-24M79	O-RING	1	1	
43	6CB-15319-00	JOINT	1	1	
44	93210-27370	O-RING	1	1	
45	90105-06037	BOLT, FLANGE	2	2	



CYLINDER BLOCK ASSY

Fig. 2, CYLINDER & CRANKCASE 1
Ref. No. 2 to 35, 37 to 40

Fig. 3, CRANKSHAFT & PISTON
Ref. No. 1 to 15

Fig. 4, CYLINDER & CRANKCASE 2
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Fig. 5, CYLINDER & CRANKCASE 3
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Fig. 6, CYLINDER & CRANKCASE 4
Ref. No. 1 to 15

Fig. 8, INTAKE 1
Ref. No. 6, 7

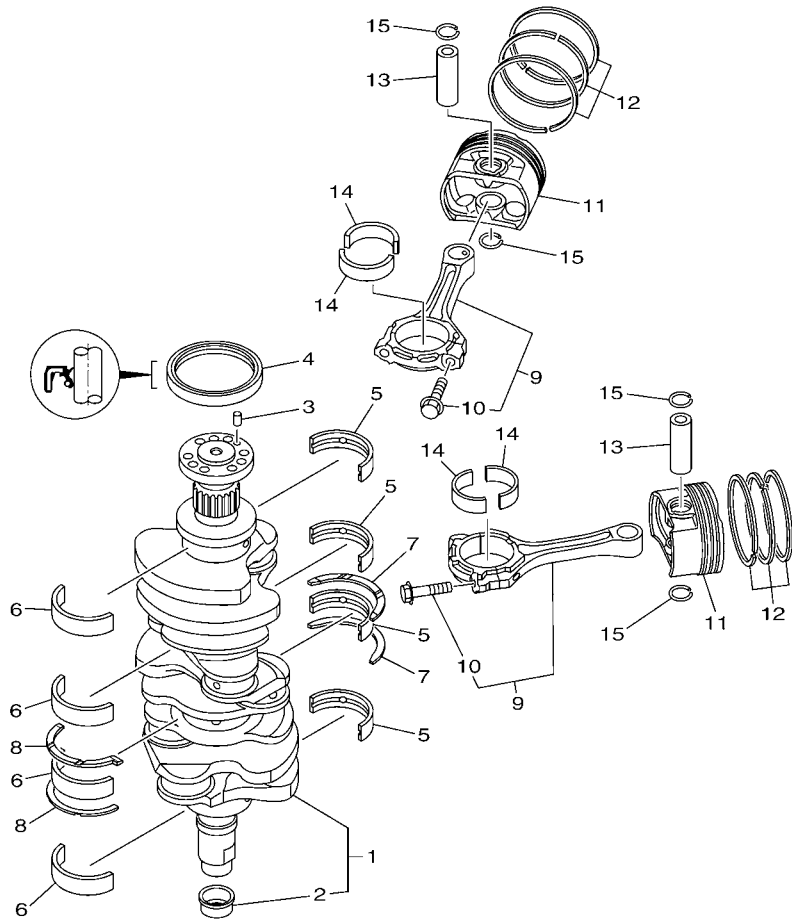
Fig. 9, INTAKE 2
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Fig. 16, GENERATOR
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Fig. 17, ELECTRICAL 1
Ref. No. 17, 20 to 29

Fig. 20, ELECTRICAL 4
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Fig. 32, OIL PAN
Ref. No. 9 to 17



6CB3110-L030

FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CB-11410-00	CRANKSHAFT	1	1	
2	6CB-11478-00	.COLLAR	1	1	
3	93606-12019	PIN, DOWEL	1	1	
4	93102-85008	OIL SEAL	1	1	
5	6CB-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4	UR PURPLE
6	6CB-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4	UR YELLOW
6	6CB-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4	UR RED
6	6CB-11416-30	PLANE BEARING, CRANKSHAFT 1	4	4	UR GREEN
6	6CB-11416-40	PLANE BEARING, CRANKSHAFT 1	4	4	UR BROWN
6	6CB-11417-00	PLANE BEARING, CRANKSHAFT 2	4	4	UR PURPLE
6	6CB-11417-10	PLANE BEARING, CRANKSHAFT 2	4	4	UR YELLOW
6	6CB-11417-20	PLANE BEARING, CRANKSHAFT 2	4	4	UR RED
6	6CB-11417-30	PLANE BEARING, CRANKSHAFT 2	4	4	UR GREEN
6	6CB-11417-40	PLANE BEARING, CRANKSHAFT 2	4	4	UR BROWN
7	6CB-11426-01	BEARING, THRUST 1	2	2	
8	6CB-11427-00	BEARING, THRUST 2	2	2	
9	6CB-W1165-00	CONNECTING ROD ASSY	6	6	
10	6CB-11654-00	.BOLT, CONNECTING ROD	2	2	
11	6CE-11631-00	PISTON (STD)	6	6	
12	6CB-11603-00	PISTON RING SET (STD)	6	6	
13	6CB-11633-00	PIN, PISTON	6	6	
14	6CB-11656-00	PLANE BEARING, CONNECTING ROD	12	12	UR YELLOW
14	6CB-11656-10	PLANE BEARING, CONNECTING ROD	12	12	UR GREEN
14	6CB-11656-20	PLANE BEARING, CONNECTING ROD	12	12	UR BLUE
15	K0F-A3233-00	RING,HOLE SNAP	12	12	

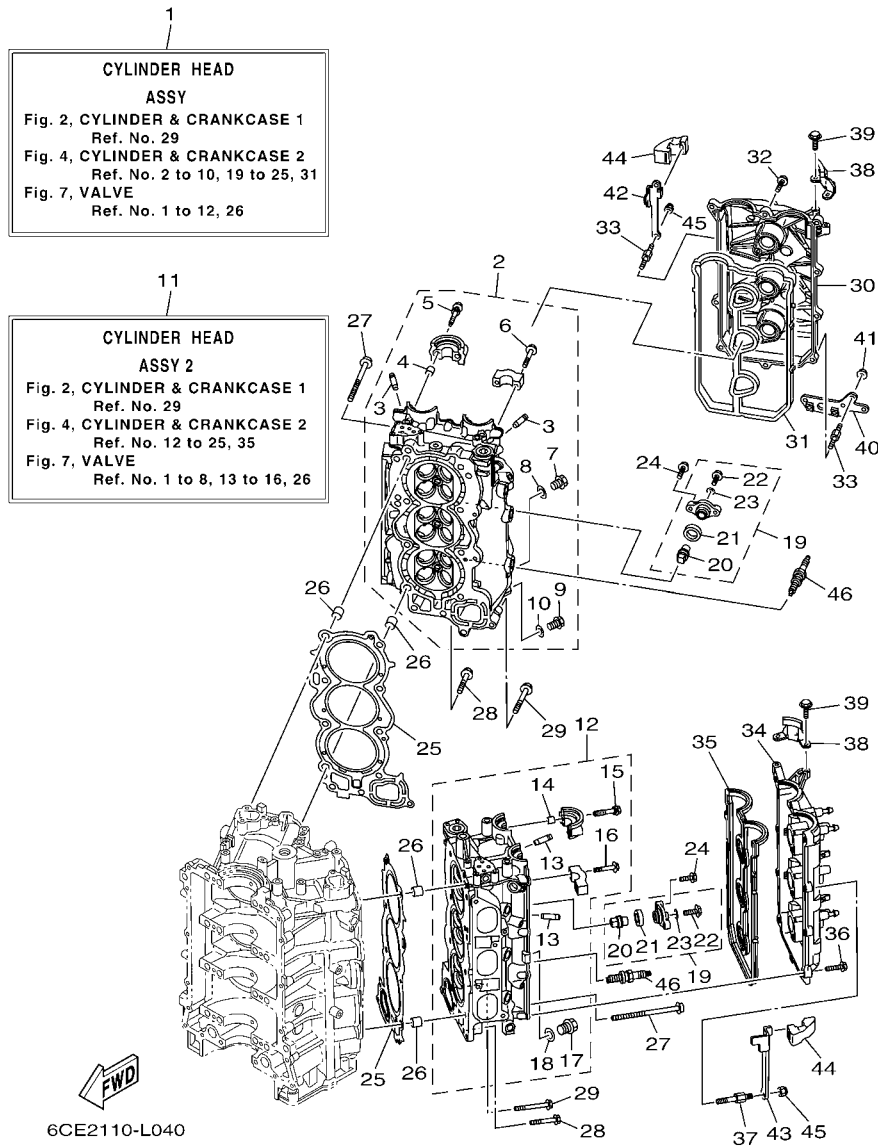


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-W009A-00-9S	CYLINDER HEAD ASSY	1	1	
2	6CE-11110-00-9S	CYLINDER HEAD ASSY	1	1	
3	6S5-11133-10	.GUIDE, VALVE 1	12	12	
4	91809-08006	.PIN, DOWEL	4	4	
5	90119-07001	.BOLT, WITH WASHER	4	4	
6	90119-07234	.BOLT, WITH WASHER	12	12	
7	90340-18M09	.PLUG, STRAIGHT SCREW	1	1	
8	90430-18130	.GASKET	1	1	
9	90340-14M06	.PLUG, STRAIGHT SCREW	1	1	
10	90430-14115	.GASKET	1	1	
11	6CE-W009C-00-9S	CYLINDER HEAD ASSY 2	1	1	
12	6CE-11120-00-9S	CYLINDER HEAD ASSY 2	1	1	
13	6S5-11133-10	.GUIDE, VALVE 1	12	12	
14	91809-08006	.PIN, DOWEL	4	4	
15	90119-07001	.BOLT, WITH WASHER	4	4	
16	90119-07234	.BOLT, WITH WASHER	12	12	
17	90340-18M09	.PLUG, STRAIGHT SCREW	1	1	
18	90430-18130	.GASKET	1	1	
19	67F-11301-00	ANODE COVER ASSY	8	8	
20	67F-11325-01	.ANODE	1	1	
21	67F-11328-00	.GROMMET, ANODE	1	1	
22	90105-06M07	.BOLT, FLANGE	1	1	
23	90430-06M03	.GASKET	1	1	
24	95885-08025	BOLT, FLANGE	16	16	
25	6CB-11181-00	GASKET, CYLINDER HEAD 1	2	2	
26	90387-11005	COLLAR	4	4	
27	90155-11002	SCREW, FLAT FILLISTER	16	16	

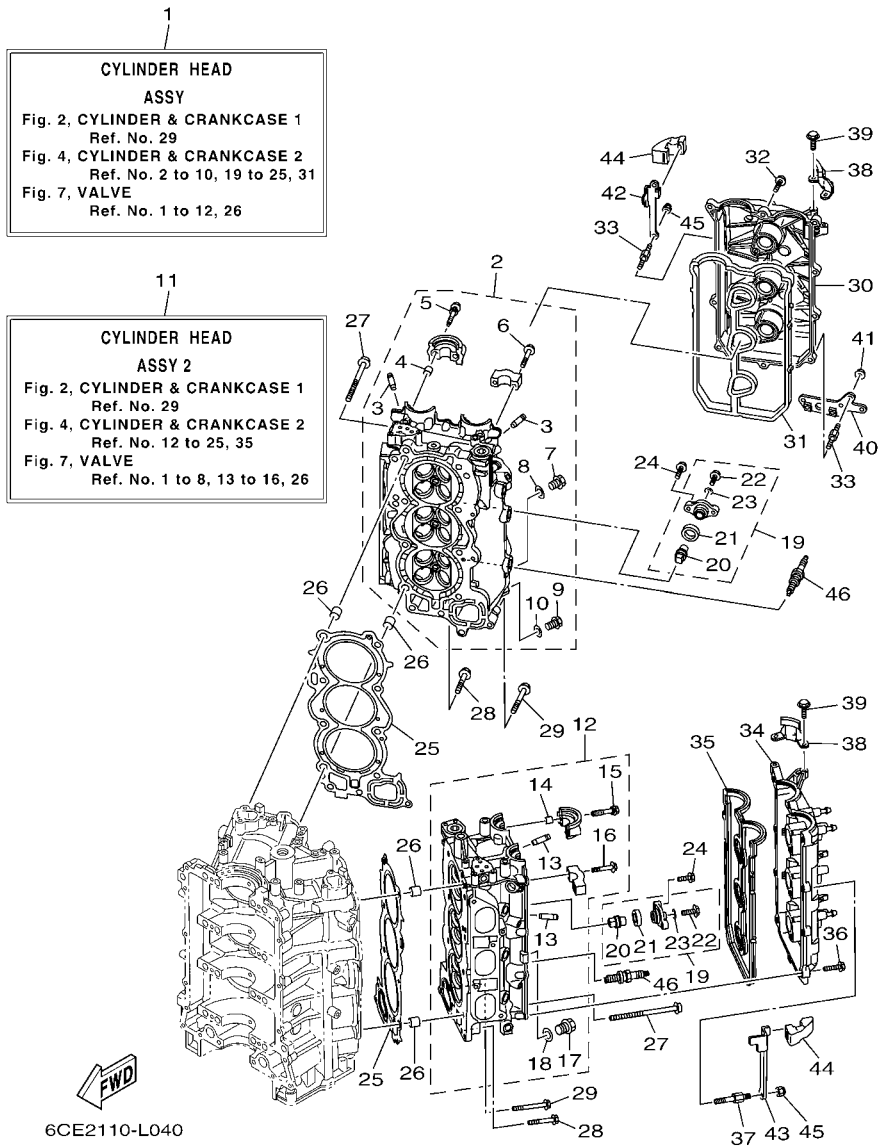


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
28	90105-08175	BOLT, FLANGE	4	4		
29	90105-08220	BOLT, FLANGE	2	2		
30	6CB-11191-02	COVER, CYLINDER HEAD 1	1	1		
31	6CB-11193-00	GASKET, HEAD COVER 1	1	1		
32	95895-06030	BOLT, FLANGE	9	9		
33	90109-06277	BOLT	4	4		
34	6CB-11192-02	COVER, CYLINDER HEAD 2	1	1		
35	6CB-11194-00	GASKET, HEAD COVER 2	1	1		
36	95895-06030	BOLT, FLANGE	11	11		
37	90109-06277	BOLT	2	2		
38	6AW-15142-00	GUIDE 1	2	2		
39	95885-06014	BOLT, FLANGE	4	4		
40	6CB-2134V-00	BRACKET	1	1		
41	90179-06M28	NUT	2	2		
42	6CB-11998-00	BRACKET 1	1	1		
43	6CB-11999-00	BRACKET 2	1	1		
44	6CB-42662-00	DAMPER	2	2		
45	90185-06M07	NUT, SELF-LOCKING	4	4		
46	94702-00400	PLUG, SPARK (NGK LFR6A-11)	6	6		

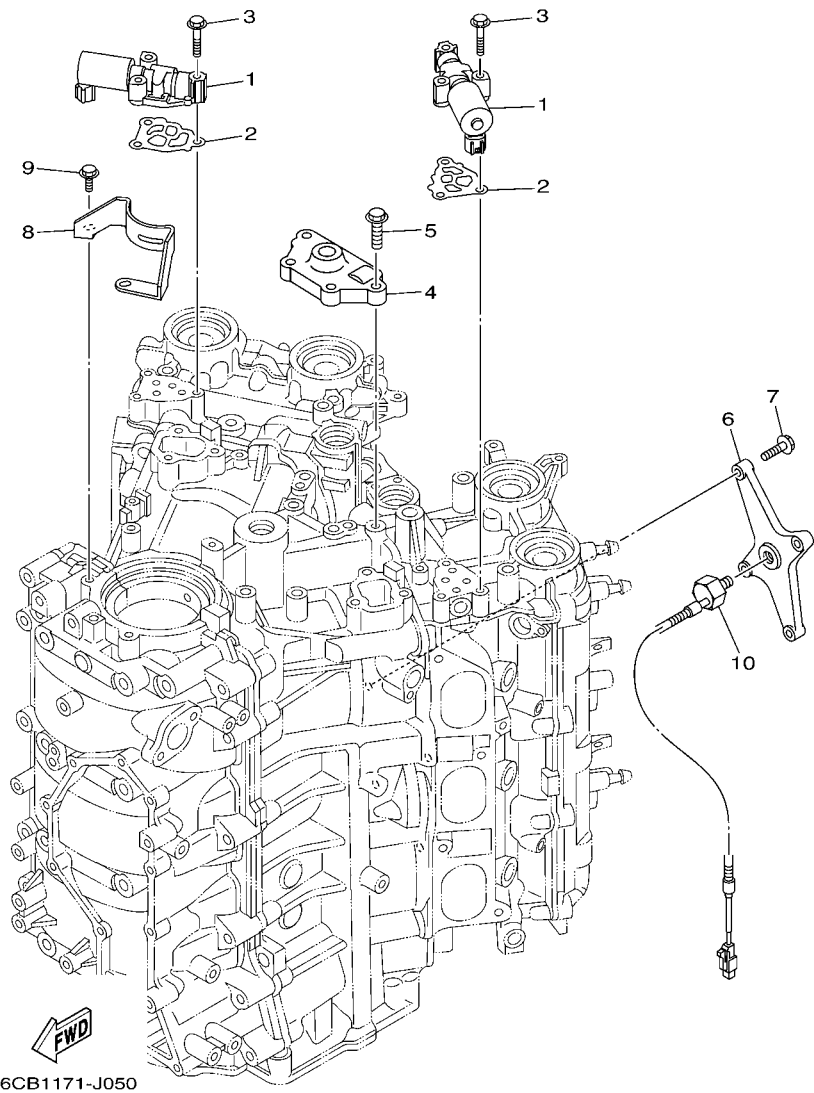
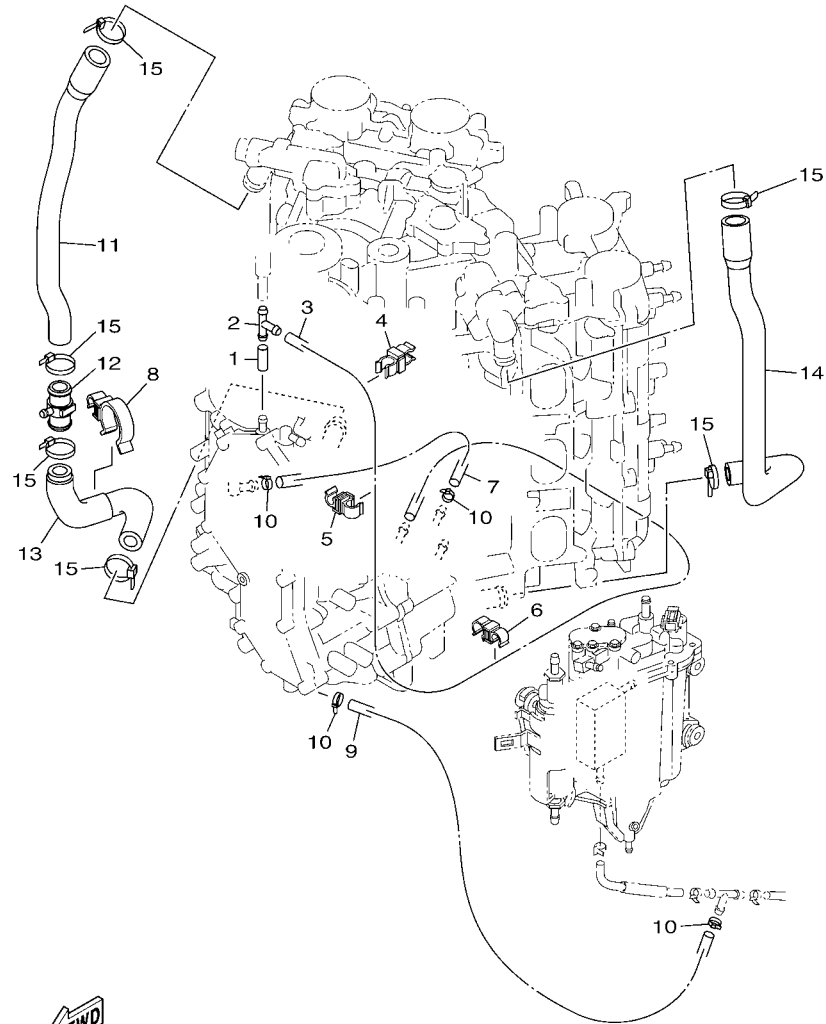


FIG. 5 CYLINDER & CRANKCASE 3

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3			REMARKS
1	6CB-86120-00	SOLENOID VALVE ASSY	2	2			
2	6CB-1242F-00	GASKET, FILTER	2	2			
3	90105-06035	BOLT, FLANGE	6	6			
4	6CB-15544-00	STAY 1	1	1			
5	90105-08178	BOLT, FLANGE	4	4			
6	6CB-1135A-00	BRACKET	1	1			
7	90105-06037	BOLT, FLANGE	4	4			
8	6CB-15142-00	GUIDE 1	1	1			
9	95885-06014	BOLT, FLANGE	2	2			
10	6P2-85780-00	SENSOR, KNOCK	1	1			

FIG. 6 CYLINDER & CRANKCASE 4



6CE2110-L060

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3				REMARKS
1	90445-09220	HOSE (L30)	1	1				
2	688-24378-00	PIPE, JOINT 3	1	1				
3	6CB-12576-10	HOSE 1	1	1				
4	90464-10M59	CLAMP	1	1				
5	90464-09013	CLAMP	1	1				
6	90464-12010	CLAMP	1	1				
7	6CB-12577-00	HOSE 2	1	1				
8	90464-26002	CLAMP	1	1				
9	90445-096H2	HOSE (L280)	1	1				
10	90465-11M10	CLAMP	4	4				
11	6CE-1244G-00	HOSE, 4	1	1				
12	6CE-24378-00	PIPE, JOINT 3	1	1				
13	6CE-1244H-00	HOSE 5	1	1				
14	6CB-1243E-00	HOSE 2	1	1				
15	90465-11M59	CLAMP	6	6				

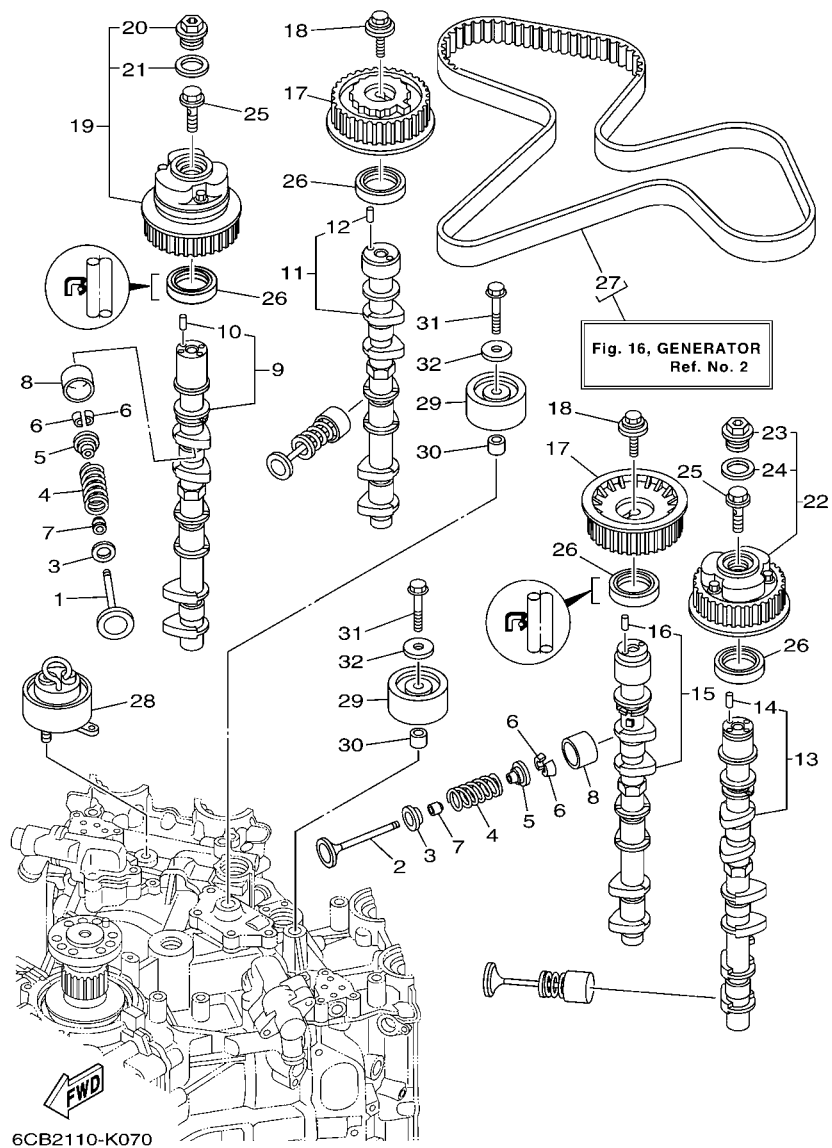


FIG. 7 VALVE

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF2	REMARKS
1	6CB-12111-00	VALVE, INTAKE	12	12	
2	6CB-12121-00	VALVE, EXHAUST	12	12	
3	K0F-A3743-00	SEAT, VALVE SPRING	24	24	
4	6CB-12113-00	SPRING, VALVE INNER	24	24	
5	K0F-A3741-00	RETAINER, VALVE SPRING	24	24	
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER	48	48	
7	51Y-12119-00	SEAL, VALVE STEM	24	24	
8	K0F-A3751-00	LIFTER, VALVE (3.000)	24	24	UR
	K0F-A3751-10	LIFTER, VALVE (3.025)	24	24	UR
	K0F-A3751-20	LIFTER, VALVE (3.050)	24	24	UR
	K0F-A3751-30	LIFTER, VALVE (3.075)	24	24	UR
	K0F-A3751-40	LIFTER, VALVE (3.100)	24	24	UR
	K0F-A3751-50	LIFTER, VALVE (3.122)	24	24	UR
	K0F-A3751-60	LIFTER, VALVE (3.142)	24	24	UR
	K0F-A3751-70	LIFTER, VALVE (3.162)	24	24	UR
	K0F-A3751-80	LIFTER, VALVE (3.182)	24	24	UR
	K0F-A3751-90	LIFTER, VALVE (3.202)	24	24	UR
	K0F-A3751-A0	LIFTER, VALVE (3.222)	24	24	UR
	K0F-A3751-B0	LIFTER, VALVE (3.242)	24	24	UR
	K0F-A3751-C0	LIFTER, VALVE (3.262)	24	24	UR
	K0F-A3751-D0	LIFTER, VALVE (3.282)	24	24	UR
	K0F-A3751-E0	LIFTER, VALVE (3.302)	24	24	UR
	K0F-A3751-F0	LIFTER, VALVE (3.322)	24	24	UR
	K0F-A3751-G0	LIFTER, VALVE (3.342)	24	24	UR
	K0F-A3751-H0	LIFTER, VALVE (3.362)	24	24	UR
	K0F-A3751-J0	LIFTER, VALVE (3.382)	24	24	UR
	K0F-A3751-K0	LIFTER, VALVE (3.402)	24	24	UR

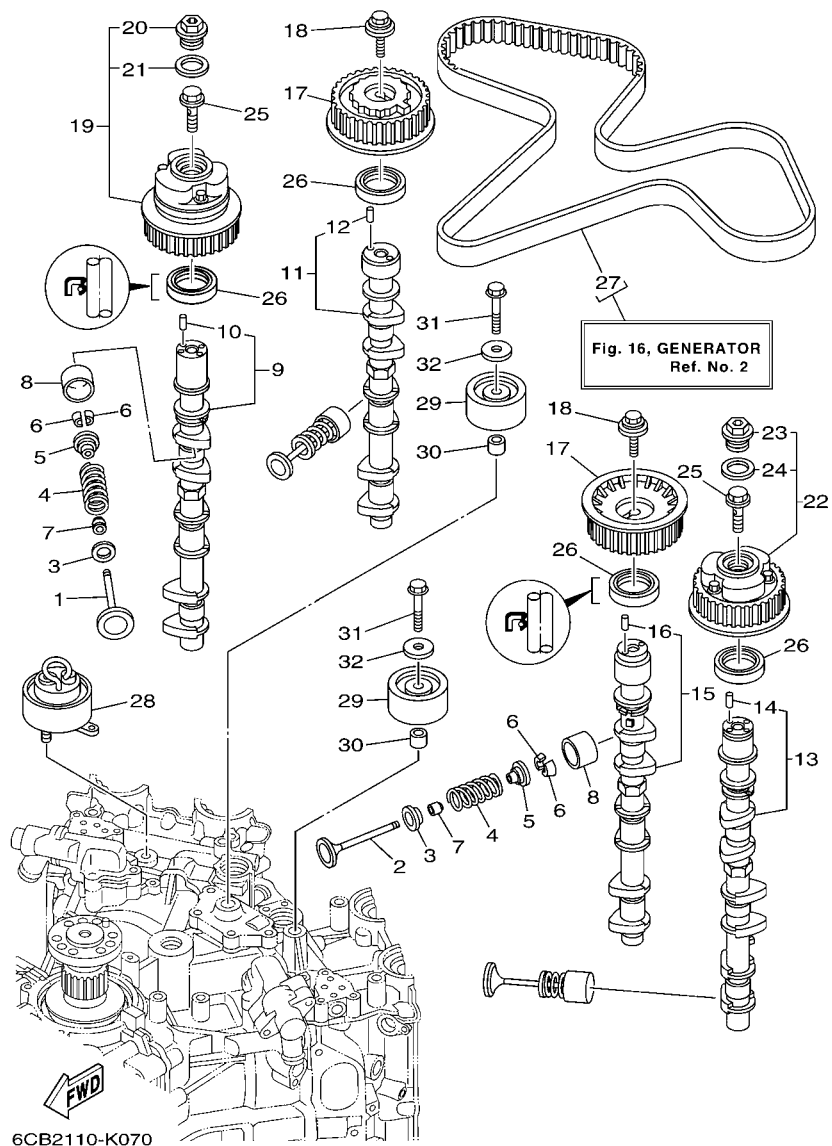


FIG. 7 VALVE

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF2	REMARKS
8	K0F-A3751-L0	LIFTER, VALVE (3.422)	24	24	UR
	K0F-A3751-M0	LIFTER, VALVE (3.442)	24	24	UR
	K0F-A3751-N0	LIFTER, VALVE (3.462)	24	24	UR
	K0F-A3751-P0	LIFTER, VALVE (3.482)	24	24	UR
	K0F-A3751-R0	LIFTER, VALVE (3.502)	24	24	UR
	K0F-A3751-S0	LIFTER, VALVE (3.522)	24	24	UR
	K0F-A3751-T0	LIFTER, VALVE (3.542)	24	24	UR
	K0F-A3753-00	LIFTER, VALVE (3.562)	24	24	UR
	K0F-A3753-10	LIFTER, VALVE (3.582)	24	24	UR
	K0F-A3753-20	LIFTER, VALVE (3.602)	24	24	UR
	K0F-A3753-30	LIFTER, VALVE (3.625)	24	24	UR
	K0F-A3753-40	LIFTER, VALVE (3.650)	24	24	UR
	K0F-A3753-50	LIFTER, VALVE (3.675)	24	24	UR
	K0F-A3753-60	LIFTER, VALVE (3.700)	24	24	UR
	K0F-A3753-70	LIFTER, VALVE (3.725)	24	24	UR
9	6CB-12171-00	CAMSHAFT 1	1	1	
10	93605-10108	.PIN, DOWEL	1	1	
11	6CB-12181-00	CAMSHAFT 2	1	1	
12	93605-10108	.PIN, DOWEL	1	1	
13	6CB-12172-00	CAMSHAFT 3	1	1	
14	93605-10108	.PIN, DOWEL	1	1	
15	6CB-12182-00	CAMSHAFT 4	1	1	
16	93605-10108	.PIN, DOWEL	1	1	
17	6CB-11567-00	GEAR, DRIVEN 2	2	2	
18	90119-10050	BOLT, WITH WASHER	2	2	
19	6CB-12645-01	PULLEY ASSY 1	1	1	
20	6P2-12623-00	.BOLT	1	1	

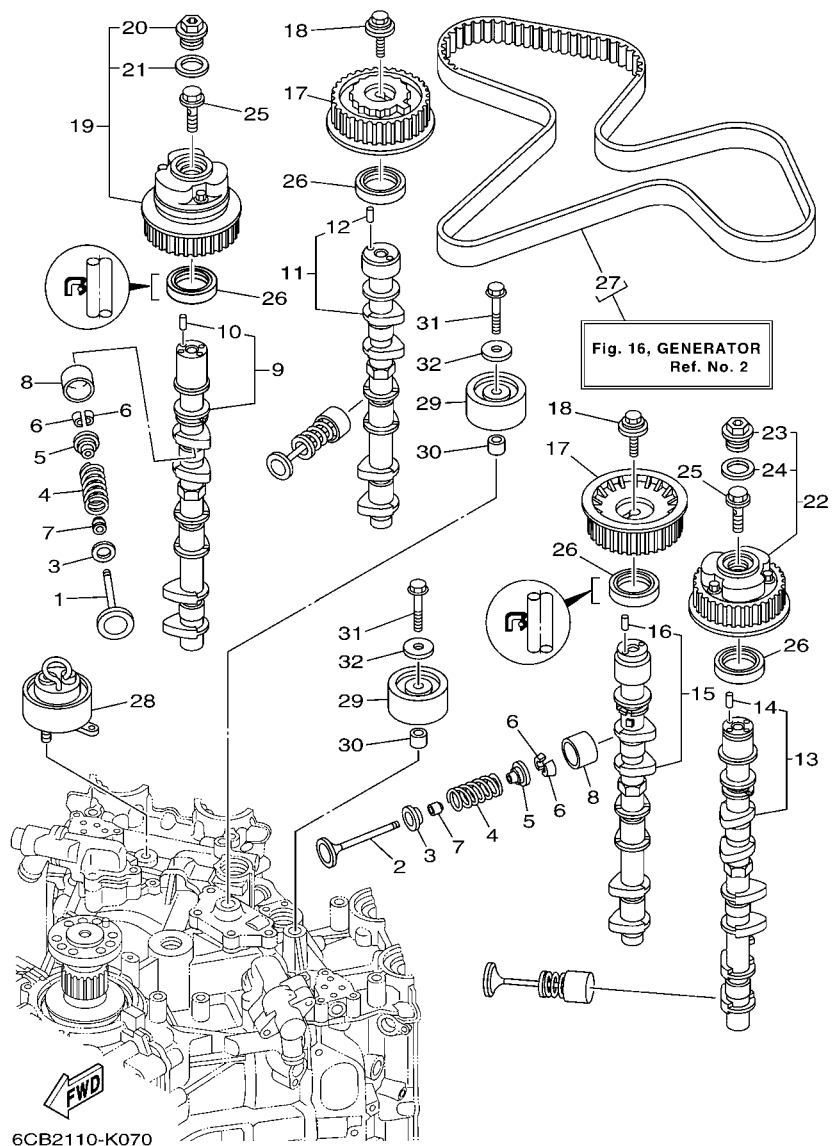
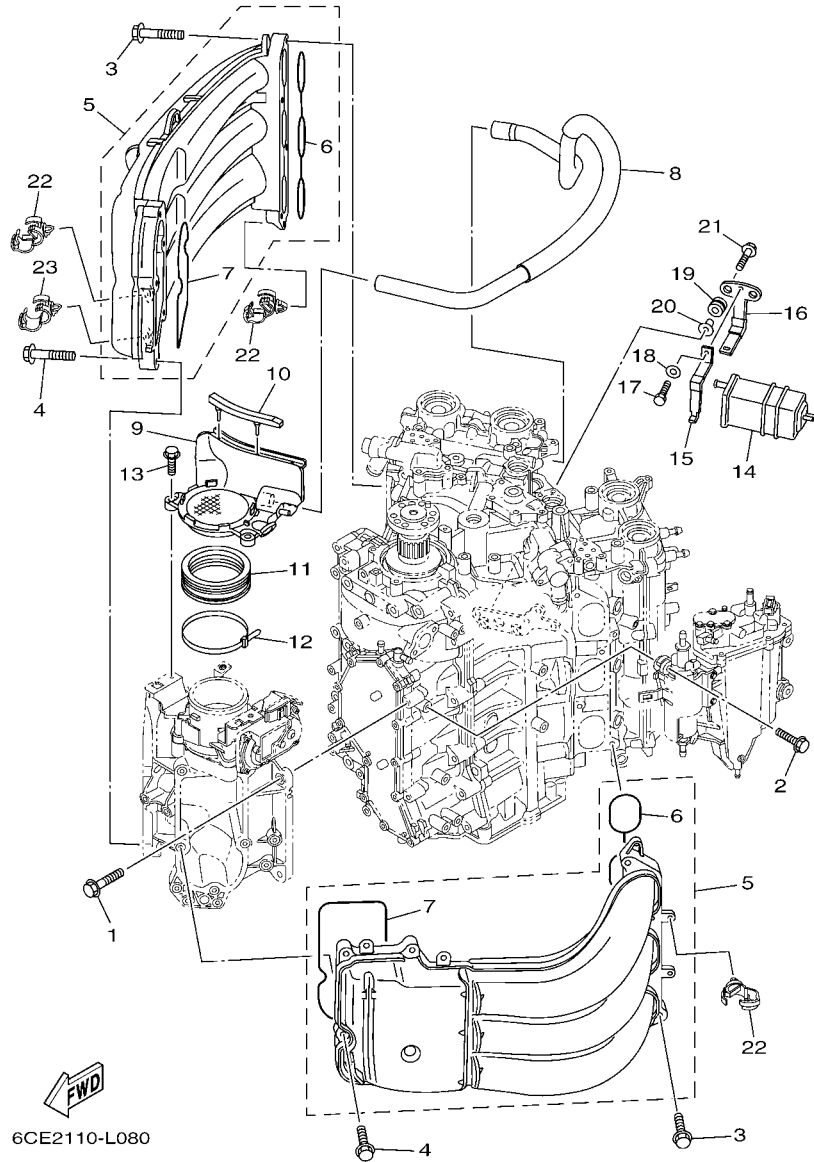


FIG. 7 VALVE

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3			REMARKS
21	6P2-12663-00	.GASKET	1	1			
22	6CB-1264A-01	PULLEY ASSY 2	1	1			
23	6P2-12623-00	.BOLT	1	1			
24	6P2-12663-00	.GASKET	1	1			
25	6P2-12615-00	BOLT	2	2			
26	93102-38008	OIL SEAL	4	4			
27	6CB-W4624-00	BELT (WITH ROTOR BOLTS)	1	1			
28	6CB-11590-01	TENSIONER ASSY	1	1			
29	6CB-15512-00	GEAR, IDLER 1	2	2			
30	99530-14016	PIN, DOWEL	2	2			
31	90119-10M07	BOLT, WITH WASHER	2	2			
32	90201-10M01	WASHER, PLATE	2	2			



6CE2110-L080

FIG. 8 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	95875-08030	BOLT, FLANGE	4	4		
2	90119-06M24	BOLT, WITH WASHER	4	4		
3	90119-08020	BOLT, WITH WASHER	8	8		
4	90105-06035	BOLT, FLANGE	10	10		
5	6CE-13641-00	MANIFOLD, INTAKE 1	2	2		
6	6CB-13645-00	.GASKET, MANIFOLD 1	1	1		
7	6CB-13646-00	.GASKET, MANIFOLD 2	1	1		
8	6CB-15373-00	PIPE, BREATHER	1	1		
9	6CB-14440-01	SILENCER ASSY, INTAKE	1	1		
10	6CB-85547-00	DAMPER	1	1		
11	6AW-1441J-00	PIPE, SILENCER	1	1		
12	90464-99004	CLAMP	1	1		
13	95895-06020	BOLT, FLANGE	2	2		
14	69J-24170-00	CANISTER ASSY	1	1		
15	69J-2419A-01	HOLDER	1	1		
16	69J-2134X-00	BRACKET, CANISTER	1	1		
17	97095-06016	BOLT	1	1		
18	92995-06600	WASHER	1	1		
19	90480-10M23	GROMMET	2	2		
20	90387-06M60	COLLAR	2	2		
21	90119-06M17	BOLT, WITH WASHER	2	2		
22	90464-13249	CLAMP	8	8		
23	90464-20181	CLAMP	1	1		

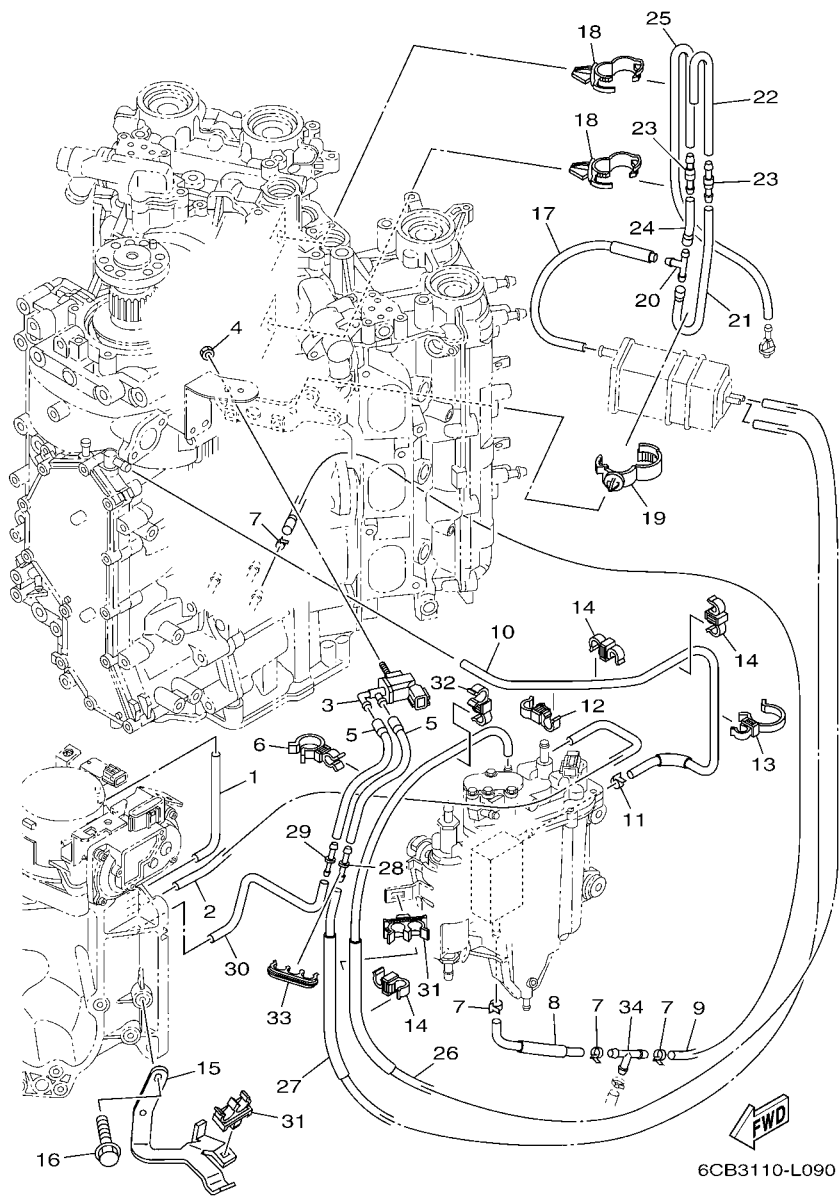
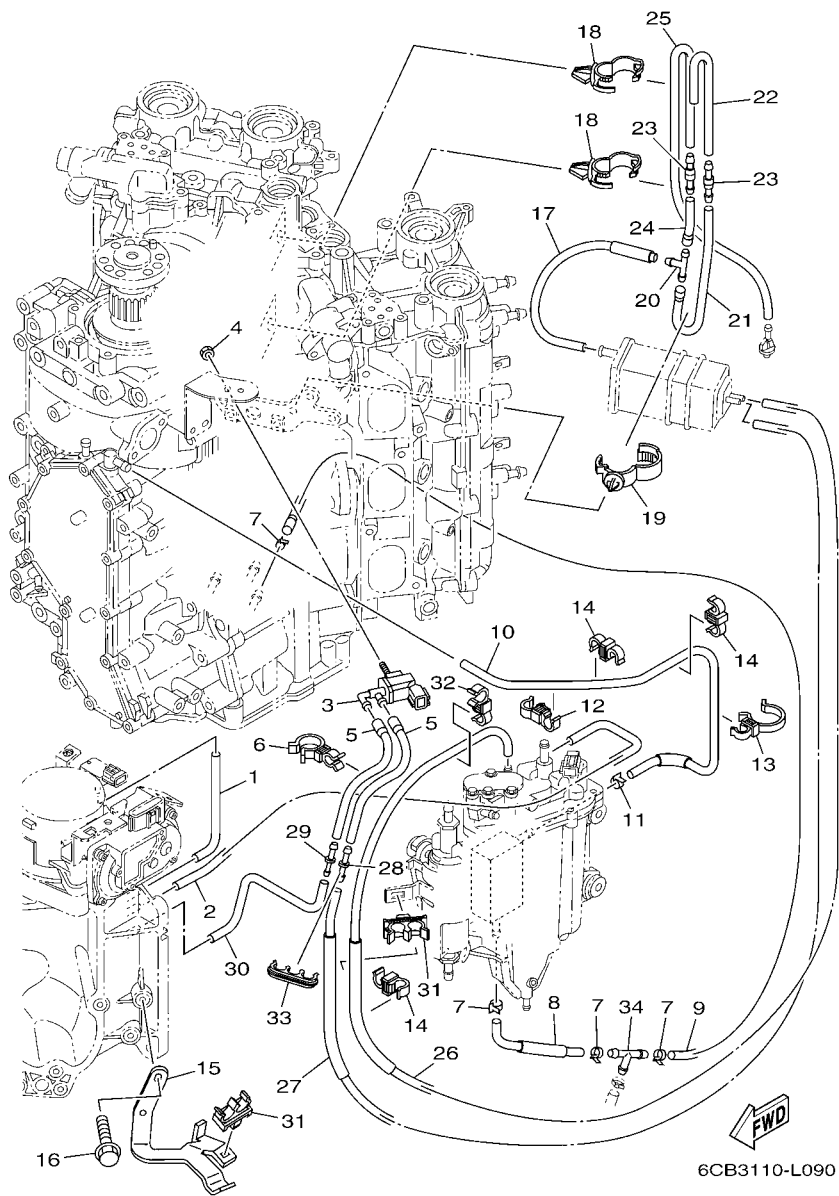


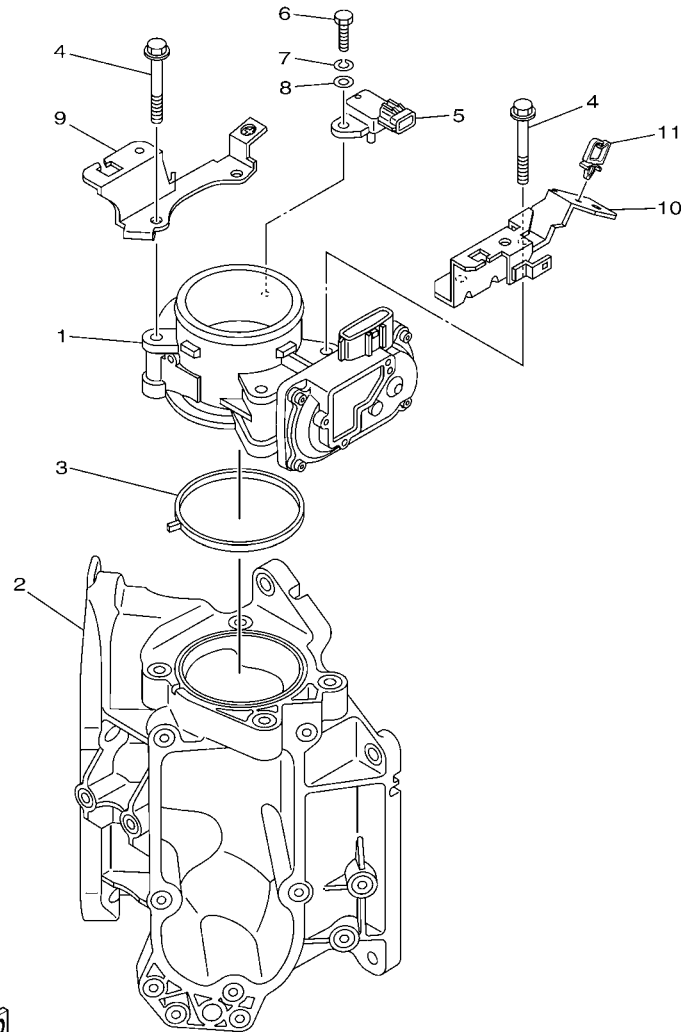
FIG. 9 INTAKE 2

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3			REMARKS
1	6CB-13533-00	HOSE, VACUUM SENSING 4	1	1			
2	6CB-13532-00	HOSE, VACUUM SENSING 3	1	1			
3	6C5-86120-00	SOLENOID VALVE ASSY	1	1			
4	95380-06600	NUT, HEXAGON	1	1			
5	6CB-2416A-00	HOSE	2	2			
6	90464-23001	CLAMP	2	2			
7	90465-11M10	CLAMP	4	4			
8	6CE-12482-10	PIPE 2	1	1			
9	90445-097F7	HOSE (L780)	1	1			
10	6CB-12484-00	PIPE 4	1	1			
11	90465-11M10	CLAMP	1	1			
12	90464-12010	CLAMP	1	1			
13	90464-26002	CLAMP	1	1			
14	90464-09013	CLAMP	3	3			
15	6CB-13782-00	STAY	1	1			
16	95895-06016	BOLT, FLANGE	2	2			
17	6CB-13545-00	HOSE 1	1	1			
18	90464-20181	CLAMP	2	2			
19	90464-07209	CLAMP	1	1			
20	688-24378-00	PIPE, JOINT 3	1	1			
21	6CB-13546-00	HOSE 2	1	1			
22	6CB-13547-00	HOSE 3	1	1			
23	6E5-21744-00	BREATHER	2	2			
24	6CB-13548-00	HOSE, AIR 4	1	1			
25	6CB-12483-00	PIPE 3	1	1			
26	6CB-1475A-00	PIPE 1	1	1			
27	6CB-1475F-00	PIPE 3	1	1			

FIG. 9 INTAKE 2



REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3	REMARKS
28	6G8-24376-00	PIPE, JOINT 1	1	1	
29	6CB-14989-00	ORIFICE, AIR VENT	1	1	
30	6CB-1475G-00	PIPE 4	1	1	
31	90464-11012	CLAMP	2	2	
32	90464-12010	CLAMP	1	1	
33	90464-10011	CLAMP	1	1	
34	688-24378-00	PIPE, JOINT 3	1	1	



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FIG. 10 THROTTLE BODY ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3			REMARKS
1	6CB-13751-00	BODY, THROTTLE 1	1	1			
2	6CB-13711-00	MIXING BODY	1	1			
3	6CB-13556-00	GASKET, MANIFOLD	1	1			
4	95875-08060	BOLT, FLANGE	4	4			
5	6P2-82380-00	SENSOR, PRESSURE	1	1			
6	97075-06020	BOLT	1	1			
7	92995-06100	WASHER, SPRING	1	1			
8	92995-06600	WASHER	1	1			
9	6CB-13898-00	HOLDER	1	1			
10	6CB-13898-10	HOLDER	1	1			
11	90464-08004	CLAMP	1	1			

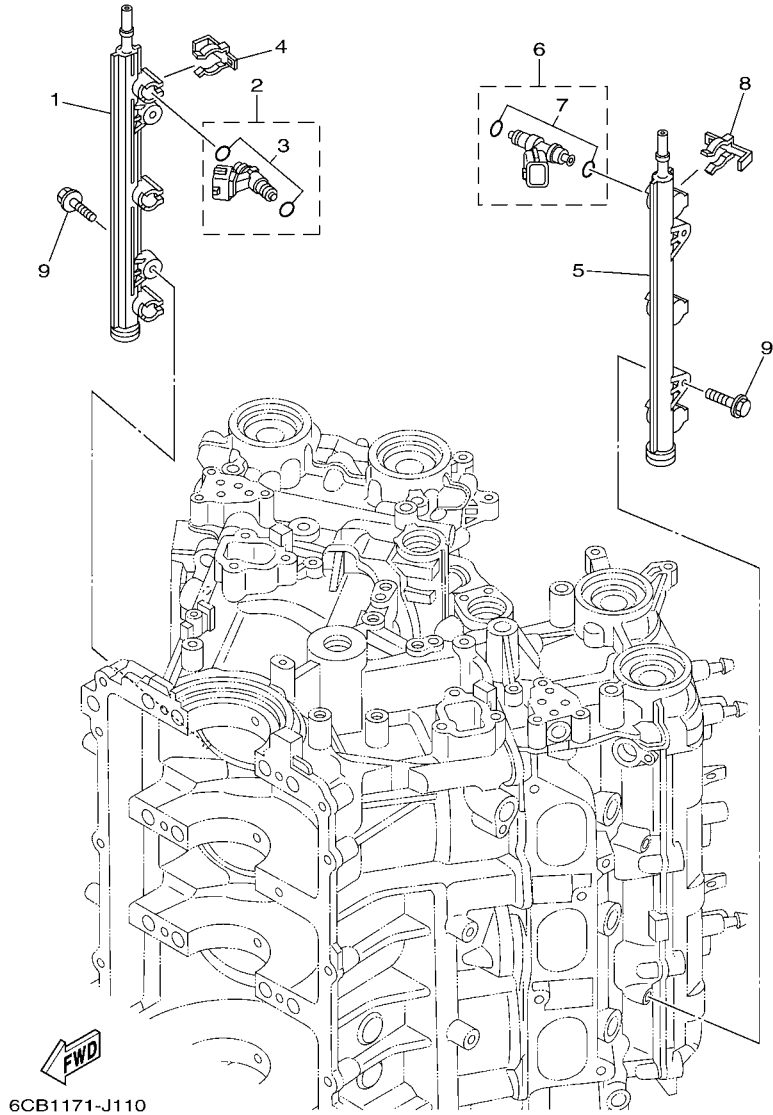


FIG. 11 THROTTLE BODY ASSY 2

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			6CE3	6CF3	
1	6CB-13161-00	PIPE, DELIVERY 1	1	1	
2	6AW-13761-00	INJECTOR	3	3	
3	6AW-1410B-00	.PACKING KIT	1	1	
4	6CB-13577-00	CLIP	3	3	
5	6CB-13171-00	PIPE, DELIVERY 2	1	1	
6	6AW-13761-00	INJECTOR	3	3	
7	6AW-1410B-00	.PACKING KIT	1	1	
8	6CB-13577-00	CLIP	3	3	
9	90105-06M08	BOLT, FLANGE	4	4	

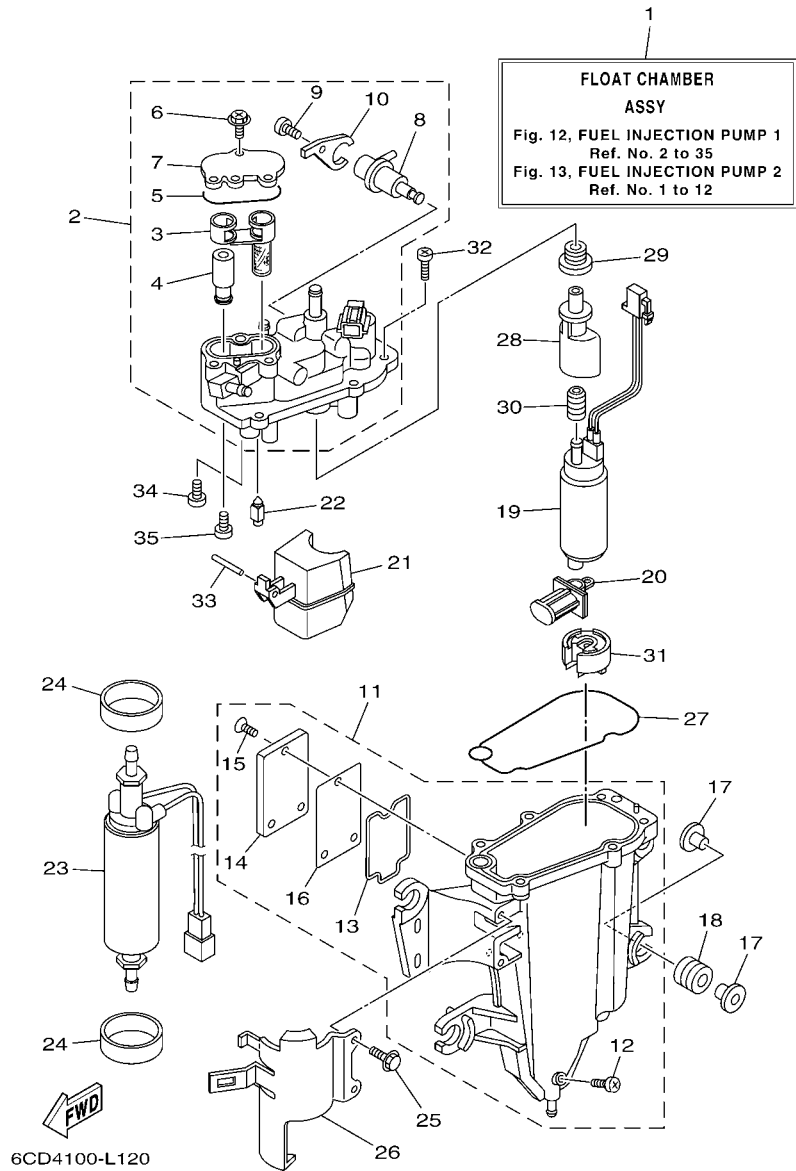


FIG. 12 FUEL INJECTION PUMP 1

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3		REMARKS
1	6CB-14180-03	FLOAT CHAMBER ASSY	1	1		
2	6CB-14182-01	COVER, FLOAT CHAMBER	1	1		
3	6CB-24501-01	.FILTER, FUEL	1	1		
4	6CB-24460-00	.RELIEF VALVE ASSY	1	1		
5	6CB-13016-00	.O-RING	1	1		
6	6CB-14216-00	.SCREW	3	3		
7	6CB-24217-00	.COVER	1	1		
8	6CB-13906-01	.REGULATOR, PRESSURE	1	1		
9	6CB-14564-00	.SCREW	1	1		
10	6CB-14146-00	.PLATE	1	1		
11	6CB-14181-01	BODY, FLOAT CHAMBER 1	1	1		
12	6P2-14191-00	.PLUG, DRAIN	1	1		
13	6CB-14239-00	.SEAL	1	1		
14	6CB-24452-10	.COVER	1	1		
15	6CB-14429-01	.SCREW	3	3		
16	6CB-24482-00	.GASKET 1	1	1		
17	69J-13716-00	COLLAR	8	8		
18	6CB-13593-00	DAMPER	4	4		
19	6CB-13907-10	FUEL PUMP COMP.	1	1		
20	63P-13915-00	FILTER	1	1		
21	6CB-14985-00	FLOAT	1	1		
22	6CB-14546-00	VALVE, NEEDLE	1	1		
23	6CB-24410-00	FUEL PUMP ASSY	1	1		
24	6CB-24492-00	BUSH, FUEL PUMP	2	2		
25	6CB-24592-00	BOLT	2	2		
26	6CB-24491-00	BRACKET, FUEL PUMP	1	1		
27	6CB-14984-00	GASKET, FLOAT CHAMBER	1	1		

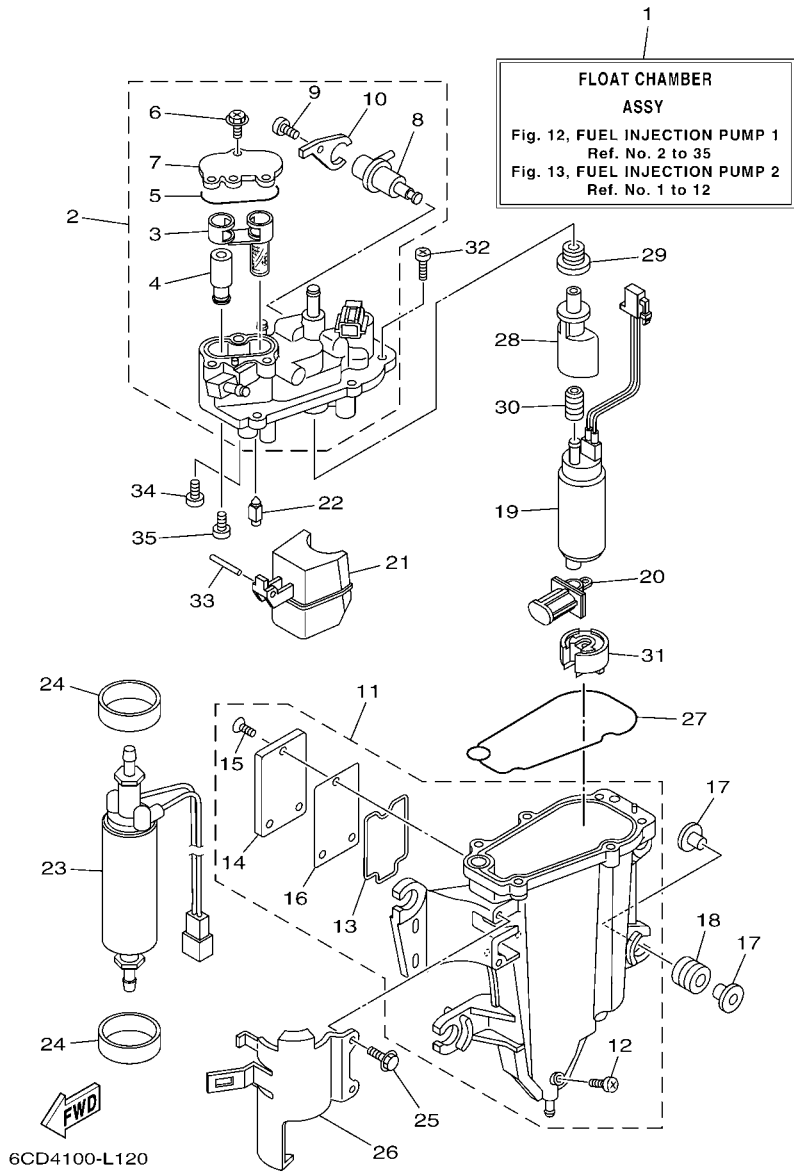


FIG. 12 FUEL INJECTION PUMP 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
28	6AW-13132-00	JOINT	1	1		
29	6CB-1447B-00	BUSH 1	1	1		
30	6AW-13781-00	DAMPER, PUMP	1	1		
31	6AW-13784-00	COVER, PUMP	1	1		
32	63P-14567-00	SCREW	6	6		
33	6P2-14386-00	PIN, FLOAT	1	1		
34	4SV-24453-00	SCREW	1	1		
35	98507-04008	SCREW, PAN HEAD	1	1		

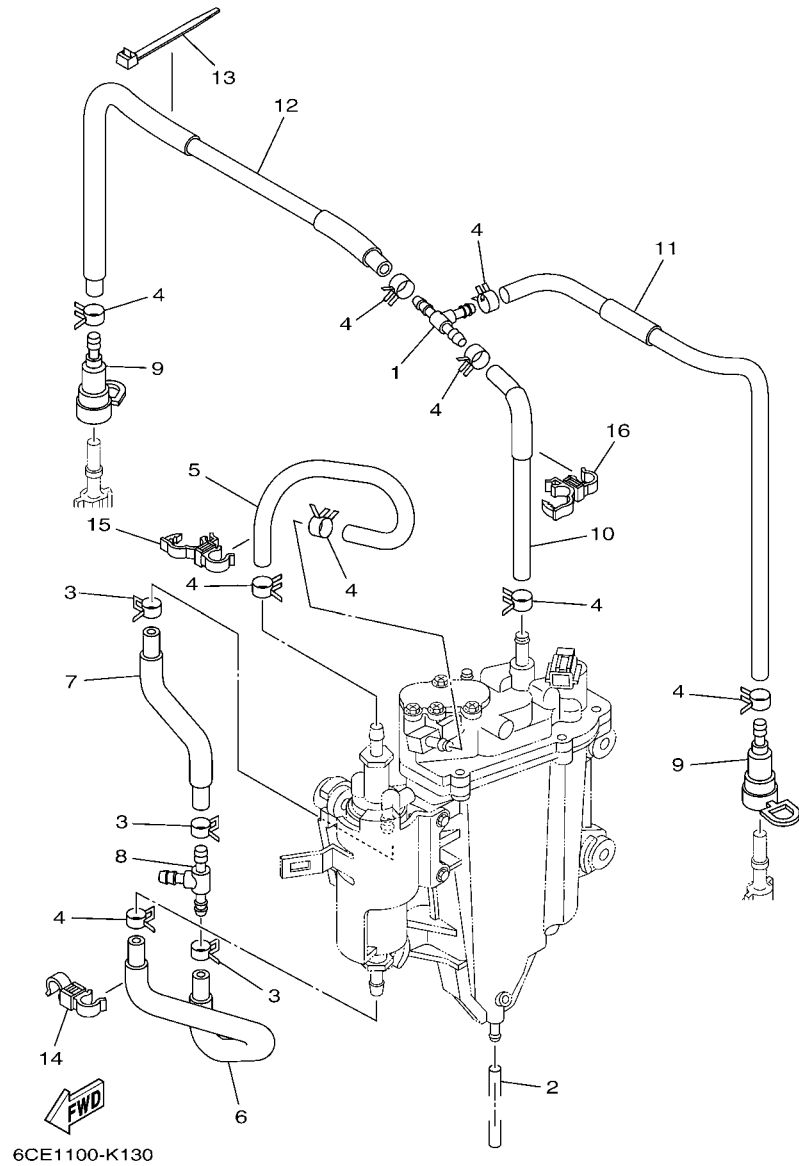


FIG. 13 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	6CB-24461-00	PIPE, JOINT	1	1		
2	6P2-14149-00	PIPE	1	1		
3	69J-14137-00	CLIP	3	3		
4	68V-13577-00	CLIP	9	9		
5	6CB-24324-00	PIPE 13	1	1		
6	6CB-24317-00	PIPE 7	1	1		
7	6CB-24323-00	PIPE 12	1	1		
8	6E5-24378-00	PIPE, JOINT 3	1	1		
9	60E-24300-01	FUEL PIPE JOINT	2	2		
10	6CB-13971-01	PIPE, FUEL 1	1	1		
11	6CB-13974-00	PIPE, FUEL 4	1	1		
12	6CB-13972-00	PIPE, FUEL 2	1	1		
13	90465-14M66	CLAMP	1	1		
14	90464-12009	CLAMP	1	1		
15	90464-12012	CLAMP	1	1		
16	90464-12012	CLAMP	1	1		

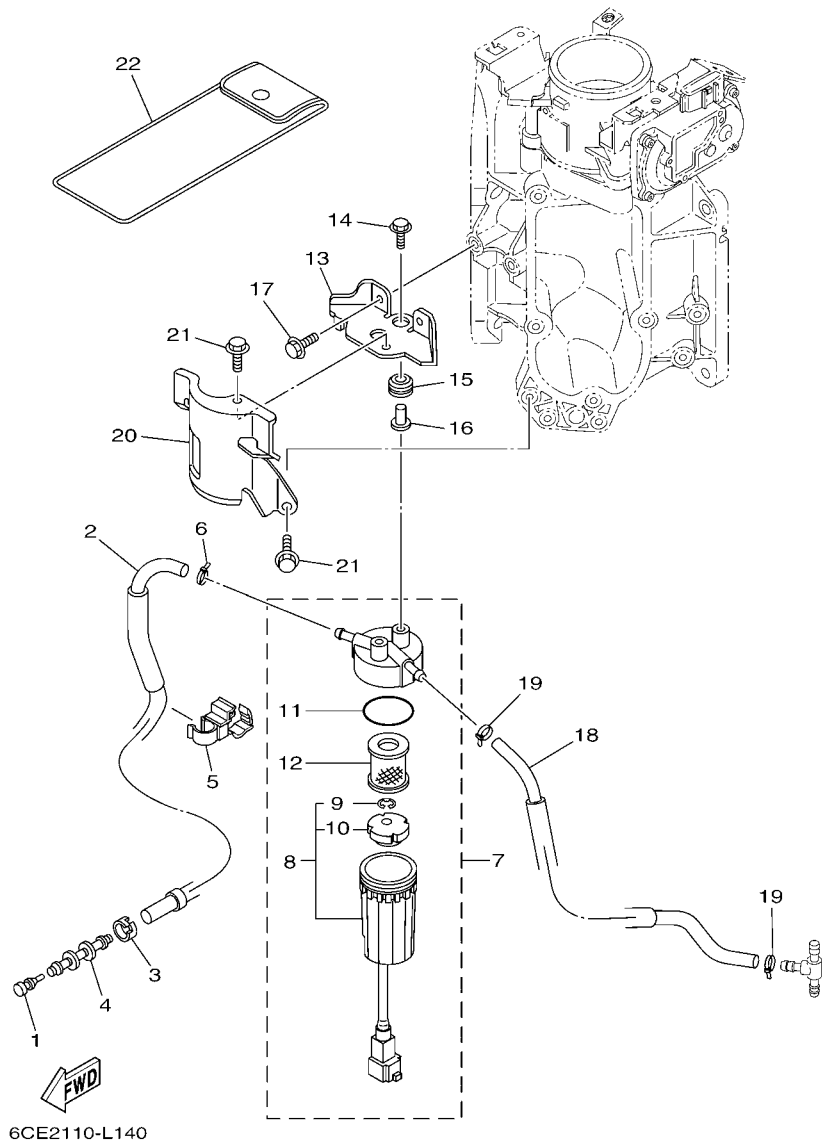


FIG. 14 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3	REMARKS
1	689-85547-00	DAMPER	1	1	
2	6CB-24314-01	PIPE 4	1	1	
3	6E5-24351-51	BAND 1	1	1	
4	6AW-24377-01	PIPE, JOINT 2	1	1	
5	90464-12012	CLAMP	1	1	
6	90465-11M10	CLAMP	1	1	
7	6P3-24560-22	FILTER ASSY	1	1	
8	6P3-24562-21	.CUP, FILTER	1	1	
9	6P3-24519-00	..CLIP	1	1	
10	6P3-24469-00	..FLOAT, WATER LEVEL	1	1	
11	6P3-24564-00	.GASKET	1	1	
12	6P3-24563-01	.ELEMENT, FILTER	1	1	
13	6CB-24566-00	BRACKET, FILTER	1	1	
14	90119-06M17	BOLT, WITH WASHER	2	2	
15	90480-10M23	GROMMET	2	2	
16	90387-06M60	COLLAR	2	2	
17	95895-06016	BOLT, FLANGE	2	2	
18	6CB-24313-00	PIPE 3	1	1	
19	90465-11M10	CLAMP	2	2	
20	6CB-24596-01	COVER	1	1	
21	95895-06014	BOLT, FLANGE	2	2	
22	69J-28100-01	TOOL KIT	1	1	AP

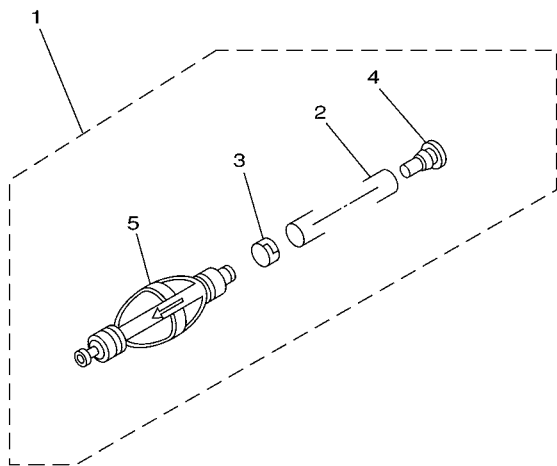
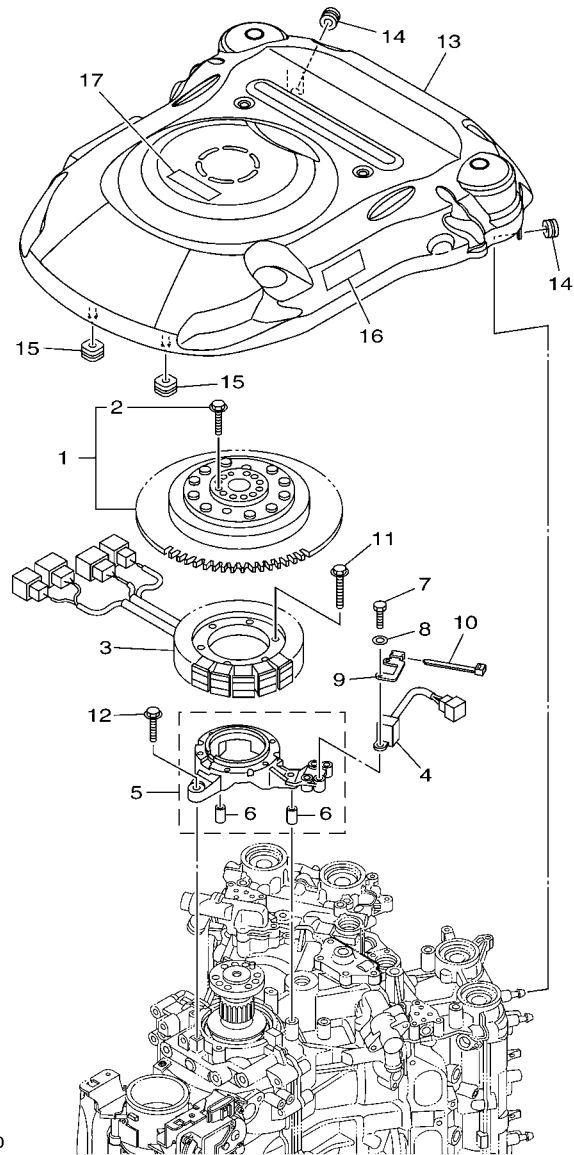


FIG. 15 FUEL 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3				REMARKS
1	6Y2-24307-50	FUEL PIPE COMP. 2	1	1				AP
2	90445-13M01	.HOSE (L2050)	1	1				
3	6E5-24351-51	.BAND 1	1	1				
4	90480-06M19	.GROMMET	1	1				
5	6Y2-24360-60	.PRIMER PUMP ASSY	1	1				



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FIG. 16 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-W8145-01	ROTOR ASSY WITH BOLTS	1	1	
2	6AW-W9011-00	.BOLT SET (FOR ROTOR ASSY)	1	1	
3	6CE-81410-00	STATOR ASSY	1	1	
4	6CB-85580-00	COIL, PULSER	1	1	
5	6CB-85561-00	BASE, MAGNETO	1	1	
6	99530-08012	.PIN, DOWEL	2	2	
7	97095-05020	BOLT	2	2	
8	92995-05600	WASHER	2	2	
9	6CE-85592-00	STAY, PULSER	1	1	
10	90465-11M10	CLAMP	1	1	
11	95022-06035	BOLT, FLANGE	6	6	
12	95895-06030	BOLT, FLANGE	4	4	
13	6CB-81337-00	COVER, FLYWHEEL	1	1	
14	90480-12314	GROMMET	2	2	
15	6CB-85516-00	SPACER	2	2	
16	6CE-13437-40	MARK, CAUTION	1	1	
17	6AH-81994-40	LABEL, SAFETY	1	1	

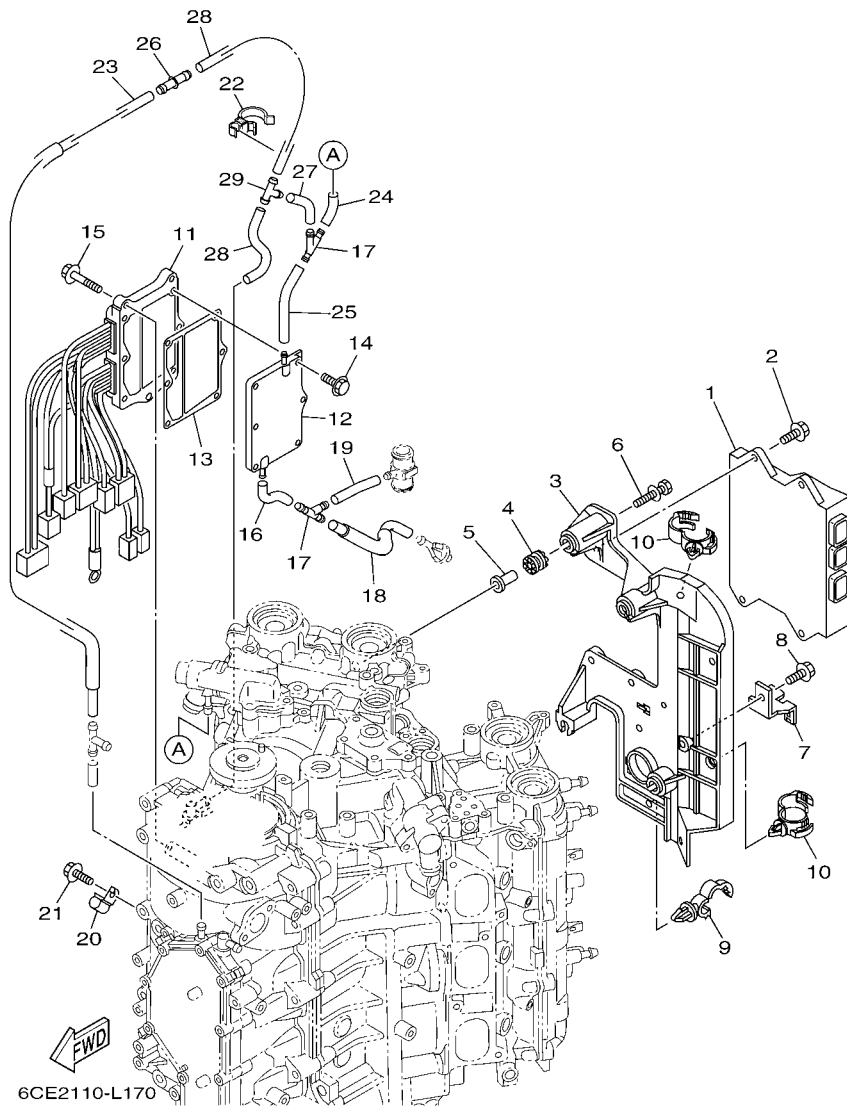
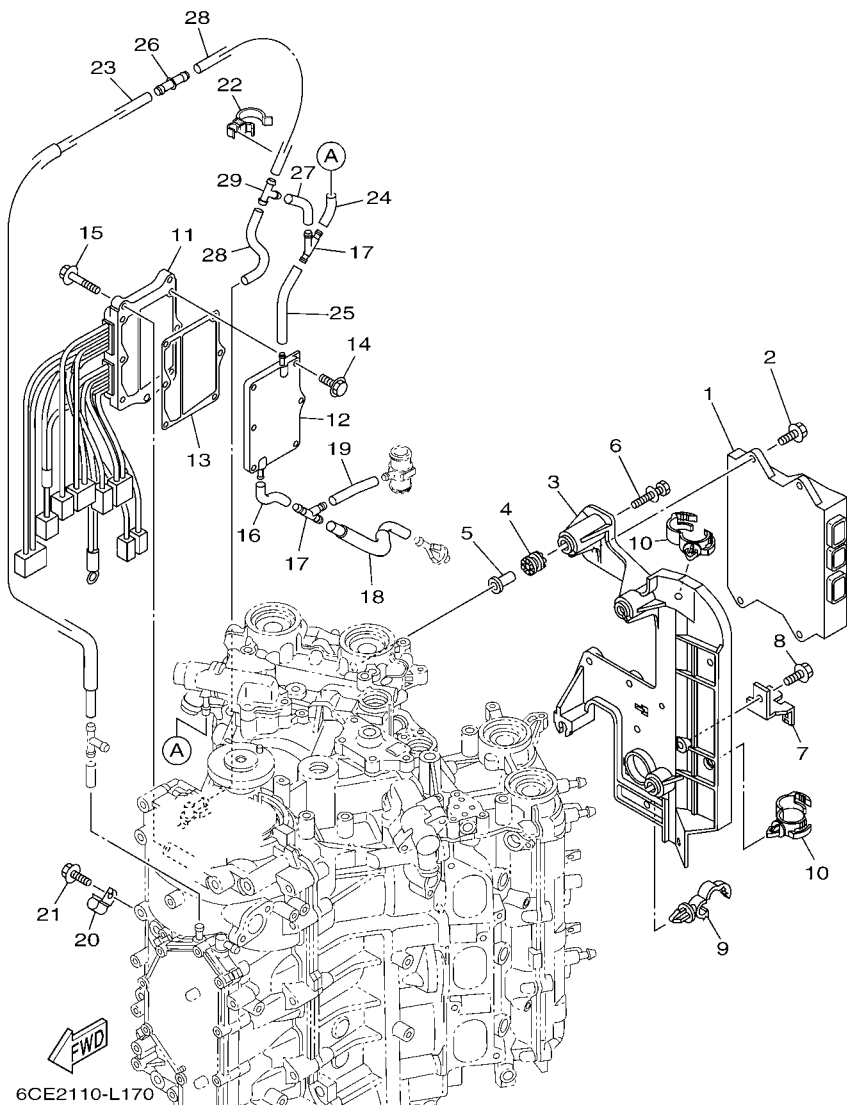


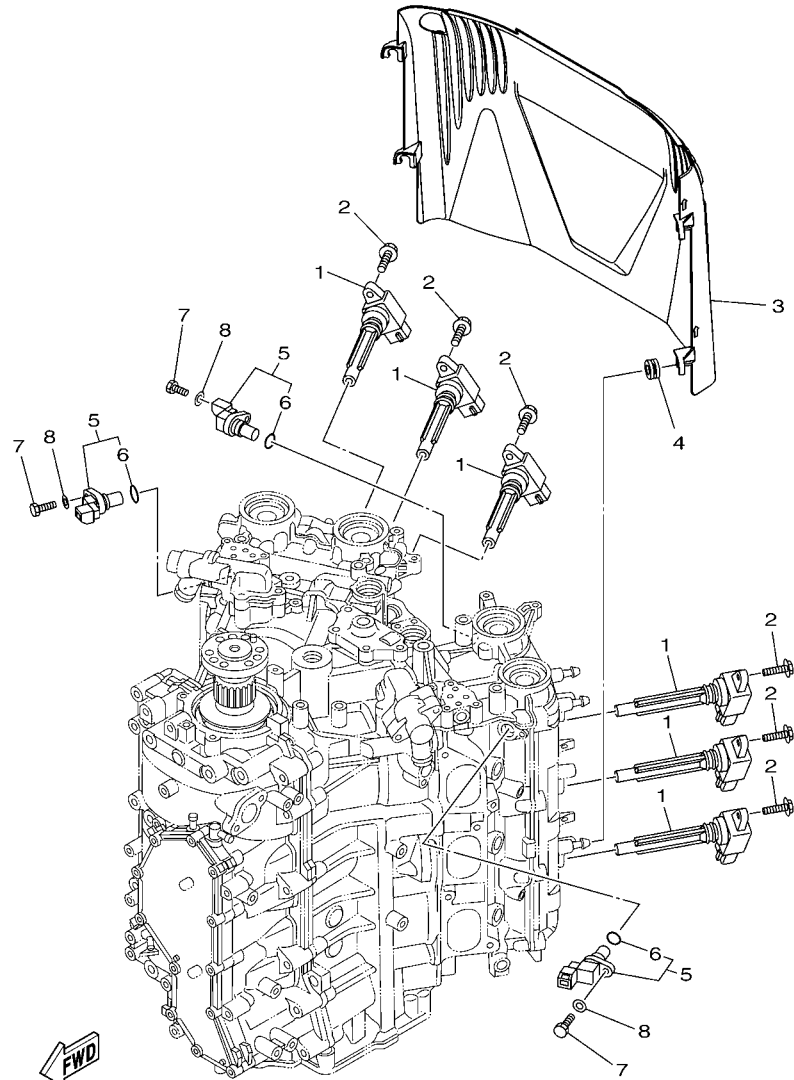
FIG. 17 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-8591A-01	ENGINE CONTROL UNIT ASSY	1	1	
2	95895-06020	BOLT, FLANGE	4	4	
3	6CB-82316-01	BRACKET, IGNITION COIL	1	1	
4	64J-85516-00	SPACER	4	4	
5	69M-42758-01	COLLAR	4	4	
6	90119-06M56	BOLT, WITH WASHER	4	4	
7	6BR-81845-00	PLATE	1	1	
8	95895-06012	BOLT, FLANGE	1	1	
9	90464-13249	CLAMP	1	1	
10	90464-20181	CLAMP	2	2	
11	6CE-81960-00	RECTIFIER & REGULATOR ASSY	1	1	
12	6CE-81972-00-9S	COVER, RECTIFIER	1	1	
13	6CE-81975-00	PLATE, RECTIFIER FITTING	1	1	
14	90119-06MA3	BOLT, WITH WASHER	6	6	
15	95895-06025	BOLT, FLANGE	3	3	
16	6CE-1248A-00	PIPE 8	1	1	
17	6CE-24377-00	PIPE, JOINT 2	2	2	
18	6CE-12483-00	PIPE 3	1	1	
19	90445-107A5	HOSE (L30)	1	1	
20	90462-06013	CLAMP	1	1	
21	95023-06012	BOLT	1	1	
22	90464-26002	CLAMP	1	1	
23	6CE-12481-10	PIPE 1	1	1	
24	6CE-14872-00	PIPE 2	1	1	
25	6CE-12485-00	PIPE 5	1	1	
26	6CE-24376-00	PIPE, JOINT 1	1	1	
27	6CE-14872-00	PIPE 2	1	1	

FIG. 17 ELECTRICAL 1



REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
28	90445-09068	HOSE (L110)	2	2		
29	688-24378-00	PIPE, JOINT 3	1	1		



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FIG. 18 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	6CB-82310-00	IGNITION COIL ASSY	6	6		
2	95895-06025	BOLT, FLANGE	6	6		
3	6CB-82314-00	COVER, IGNITION COIL	1	1		
4	90480-12314	GROMMET	4	4		
5	6P2-85896-00	SENSOR, CAM POSITION	3	3		
6	6P2-85075-00	.O-RING	1	1		
7	97095-06020	BOLT	3	3		
8	92995-06600	WASHER	3	3		

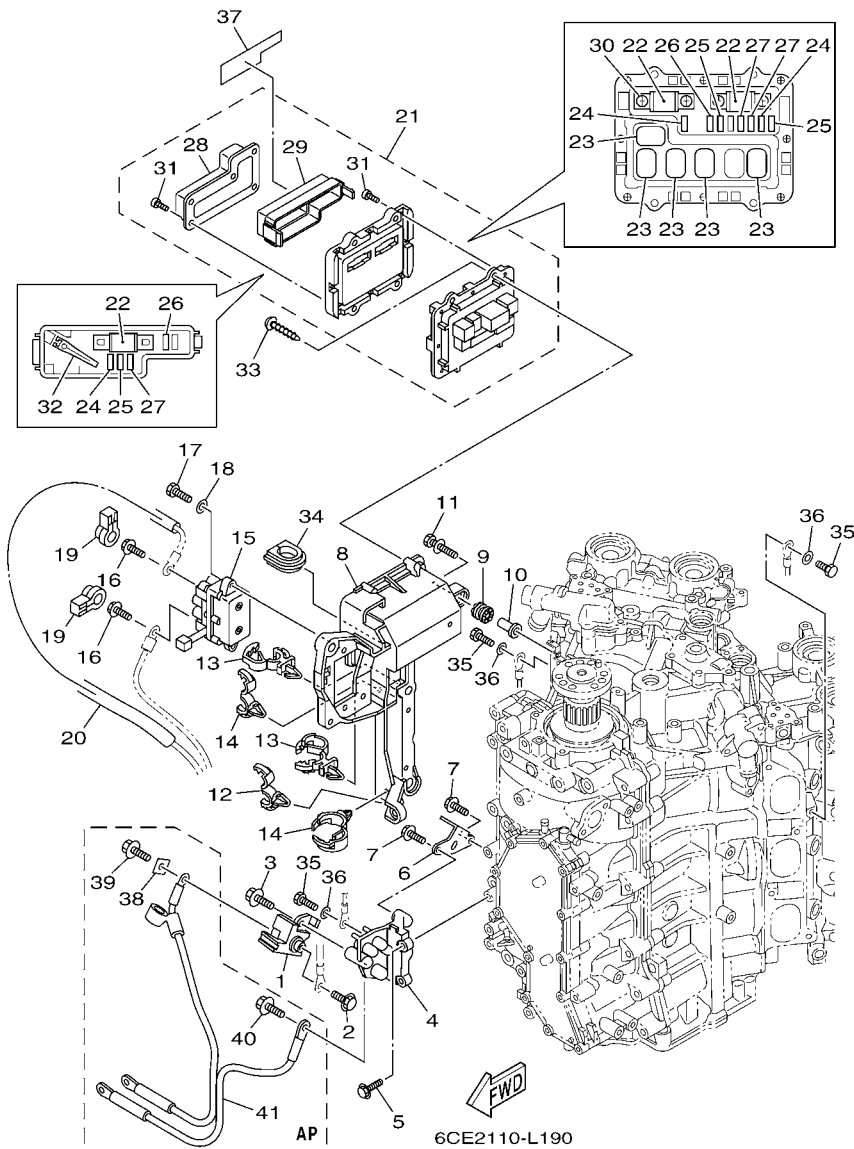
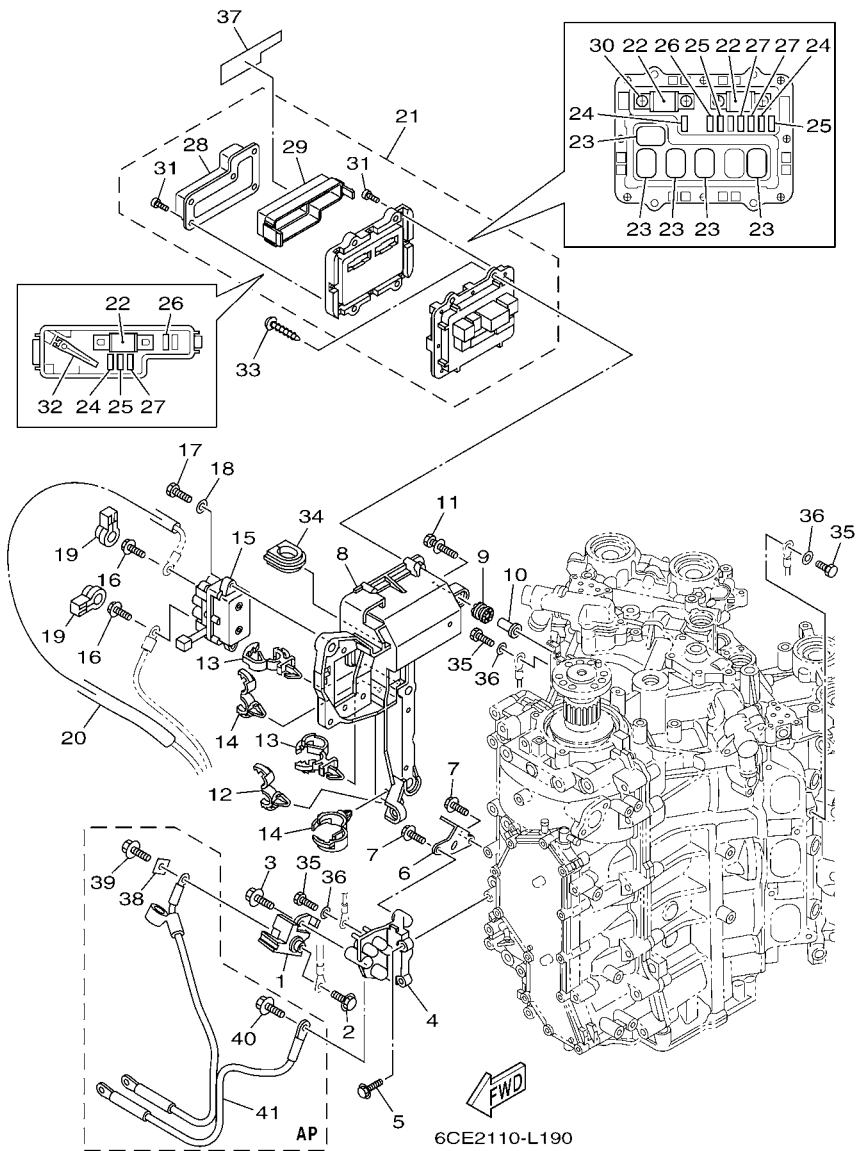


FIG. 19 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6P2-81925-01	TERMINAL	1	1	
2	95895-08016	BOLT, FLANGE	1	1	
3	95814-08020	BOLT, FLANGE	1	1	
4	6CB-81929-00	BRACKET, TERMINAL	1	1	
5	95895-06020	BOLT, FLANGE	2	2	
6	6CE-82588-00	PLATE	1	1	
7	95895-06016	BOLT, FLANGE	2	2	
8	6CB-81948-01	BRACKET	1	1	
9	64J-85516-00	SPACER	5	5	
10	69M-42758-01	COLLAR	5	5	
11	90119-06M56	BOLT, WITH WASHER	5	5	
12	90464-13249	CLAMP	1	1	
13	90464-12183	CLAMP	2	2	
14	90464-20181	CLAMP	2	2	
15	6AW-81950-00	RELAY ASSY	1	1	
16	97595-06610	BOLT, WITH WASHER	2	2	
17	97013-06020	BOLT	2	2	
18	92903-06600	WASHER, PLATE	2	2	
19	6P2-8183X-00	CAP, TERMINAL	2	2	
20	90446-15003	HOSE (L100)	1	1	
21	6CE-82170-00	FUSE BOX ASSY	1	1	
22	6CE-82151-00	.FUSE (100A)	3	3	
23	68F-8195A-00	.RELAY ASSY	5	5	
24	67F-82151-40	.FUSE (10A)	3	3	
25	67F-82151-50	.FUSE (15A)	3	3	
26	67F-82151-00	.FUSE (20A)	2	2	
27	67F-82151-10	.FUSE (30A)	3	3	

FIG. 19 ELECTRICAL 3



REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
28	6CB-81639-00	.COVER	1	1		
29	6CB-85544-00	.CASE	1	1		
30	68F-82846-00	.SCREW, PAN HEAD (M5)	4	4		
31	6P2-82113-00	.SCREW	13	13		
32	67F-2812A-00	.PULLER, FUSE	1	1		
33	97780-50620	SCREW, TAPPING	4	4		
34	6P2-81336-00	GROMMET	1	1		
35	97095-06016	BOLT	5	5		
36	92995-06600	WASHER	5	5		
37	6CE-81919-20	GRAPHIC, REGULATOR	1	1		
38	6CB-81923-00	WASHER	1	1		AP
39	95895-08016	BOLT, FLANGE	1	1		AP
40	95895-08016	BOLT, FLANGE	1	1		AP
41	6CB-82105-00	WIRE HARNESS	1	1		AP

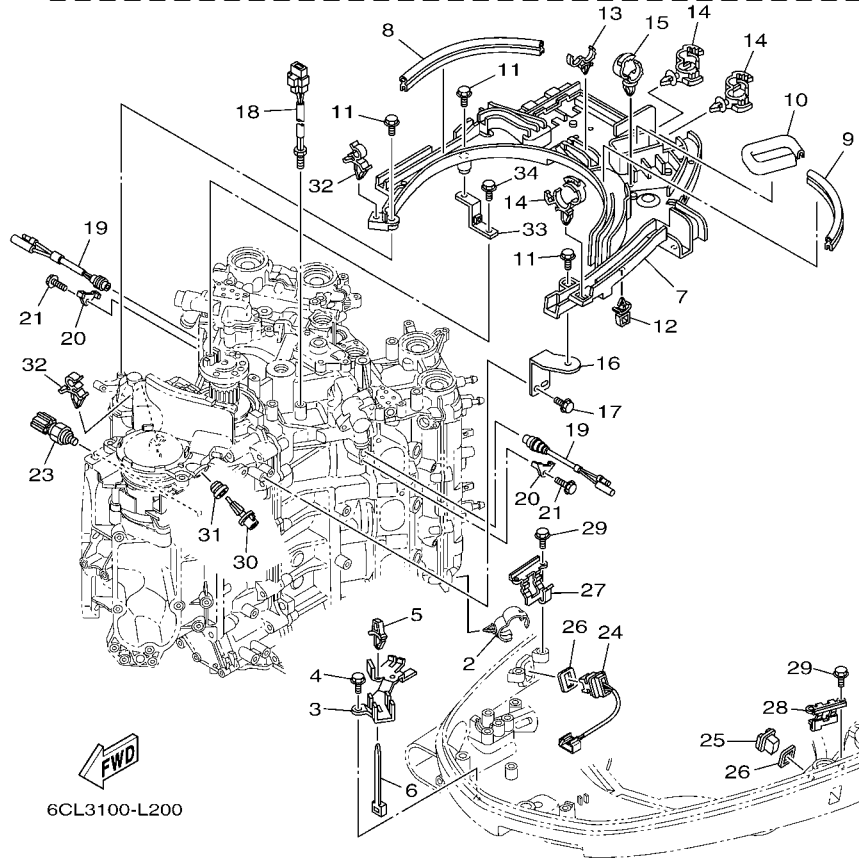
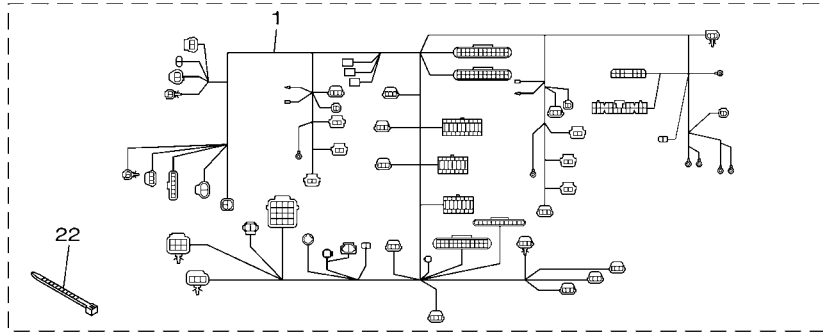


FIG. 20 ELECTRICAL 4

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	6CE-82590-10	WIRE HARNESS ASSY	1	1		FOR TILT LIMIT
2	90464-20181	CLAMP	4	4		
3	6CB-82594-00	CLAMP	1	1		
4	95895-06012	BOLT, FLANGE	2	2		
5	90464-06001	CLAMP	1	1		
6	90465-13M24	CLAMP	1	1		
7	6CB-82589-00	PROTECTOR, WIRE HARNESS	1	1		
8	6BG-42617-00	DAMPER, FORM	1	1		
9	6CB-42617-00	DAMPER, FORM	1	1		
10	6CB-42629-00	SEAL	1	1		
11	95895-06020	BOLT, FLANGE	5	5		
12	90464-11121	CLAMP	1	1		
13	90464-18246	CLAMP	1	1		
14	90464-12183	CLAMP	4	4		
15	90464-20181	CLAMP	2	2		
16	6CB-82388-00	PLATE	1	1		
17	95895-06016	BOLT, FLANGE	2	2		
18	6CB-85790-00	THERMOSENSOR ASSY	1	1		
19	6P2-82560-01	THERMO SWITCH ASSY	2	2		
20	6E9-82588-00	PLATE	2	2		
21	95895-06012	BOLT, FLANGE	2	2		
22	90465-14M66	CLAMP	1	1		
23	6AW-83651-00	SENDER, OIL PRESSURE	1	1		
24	6BR-82563-00	TRIM & TILT SWITCH ASSY	1	1		
25	69J-42723-01	COVER, BOTTOM	1	1		
26	69J-82587-00	GASKET	2	2		
27	63P-83614-01	BRACKET	1	1		

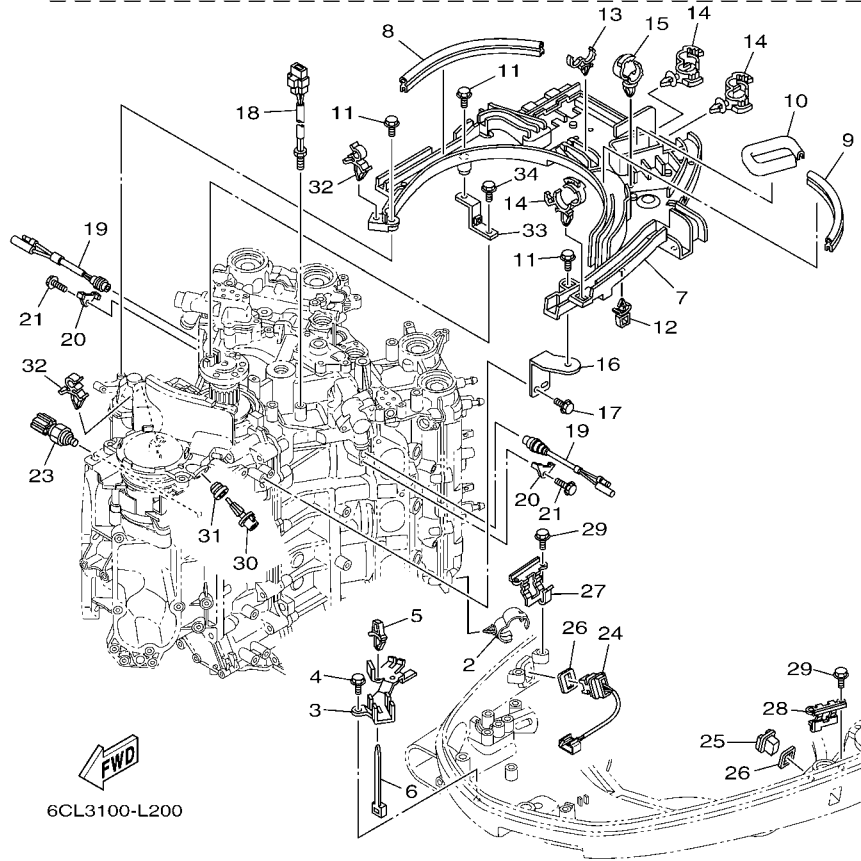
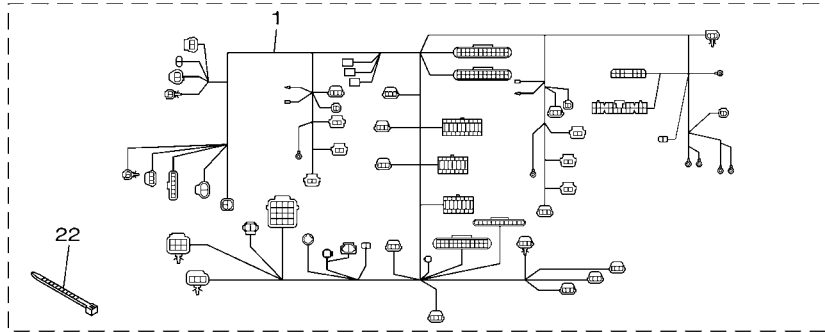


FIG. 20 ELECTRICAL 4

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3	REMARKS
28	63P-83614-01	BRACKET	1	1	
29	95895-06012	BOLT, FLANGE	4	4	
30	63P-85886-00	SENSOR, AIR TEMPERATURE	1	1	
31	63P-14435-00	GROMMET	1	1	
32	90464-09129	CLAMP	2	2	
33	6CB-81952-00	HOLDER, RELAY	1	1	
34	95895-06016	BOLT, FLANGE	1	1	

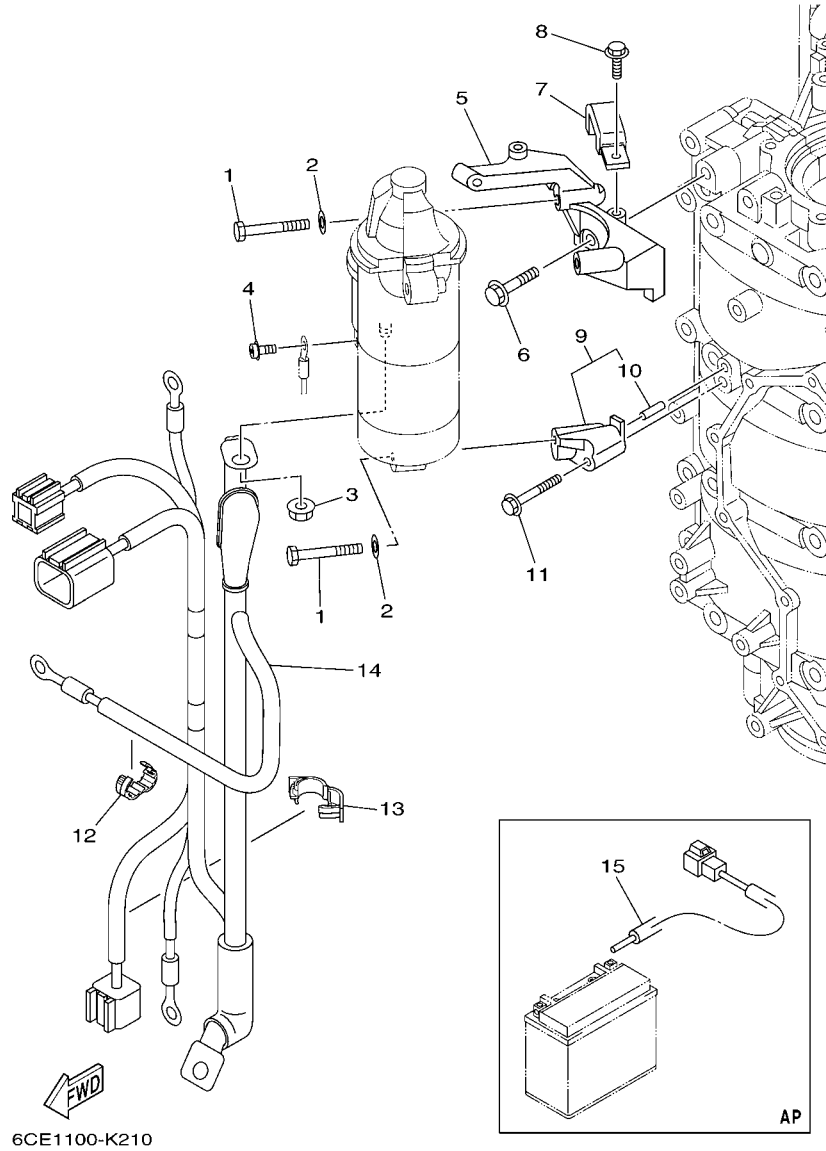
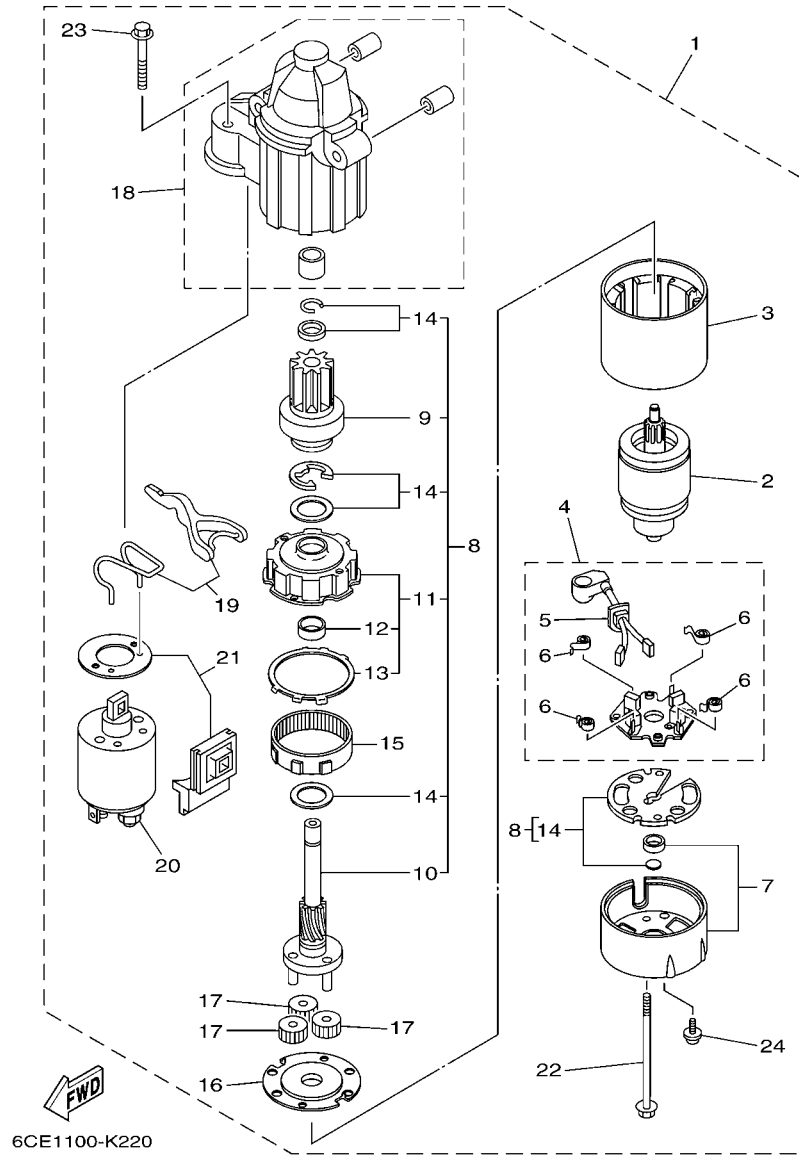


FIG. 21 ELECTRICAL 5

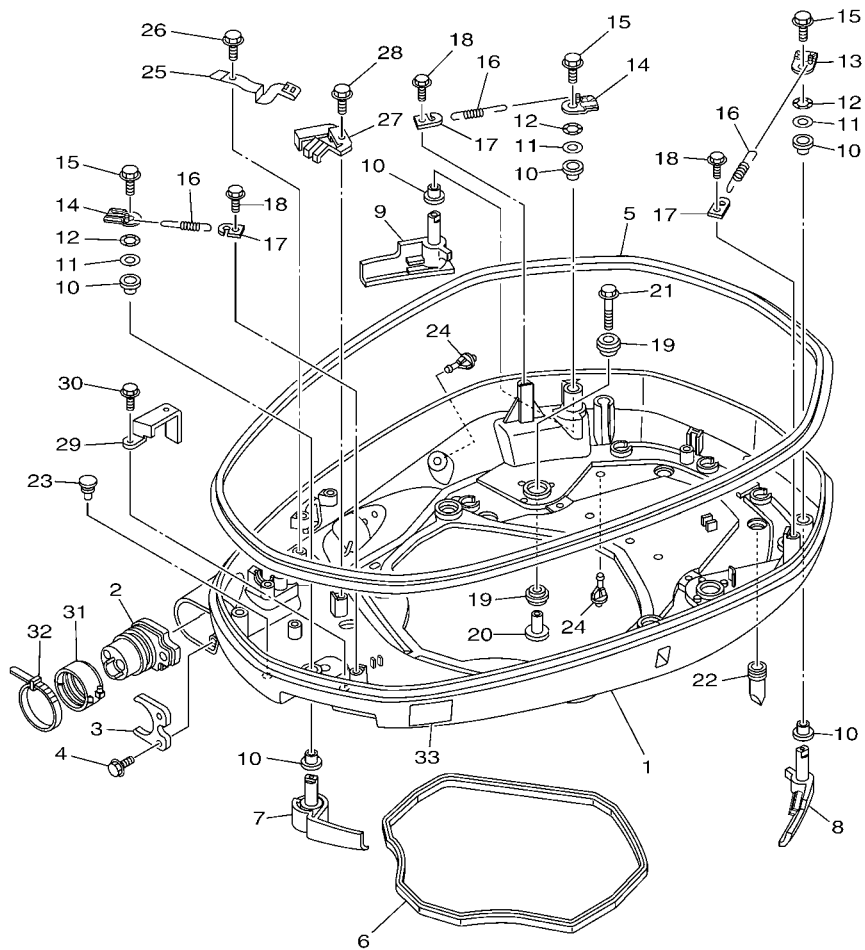
REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	97013-08045	BOLT	3	3		
2	92903-08600	WASHER, PLATE	3	3		
3	90179-08003	NUT	1	1		
4	90159-04005	SCREW, WITH WASHER	1	1		
5	6CB-81822-01	BRACKET, STARTING MOTOR	1	1		
6	90105-08M87	BOLT, FLANGE	2	2		
7	6CB-81443-00	CLAMP, LEAD 1	1	1		
8	95895-06016	BOLT, FLANGE	1	1		
9	6CB-81823-00	STAY, STARTING MOTOR	1	1		
10	93606-12019	.PIN, DOWEL	1	1		
11	90105-06151	BOLT, FLANGE	1	1		
12	90464-13227	CLAMP	1	1		
13	90464-18004	CLAMP	1	1		
14	6CE-8259M-00	WIRE HARNESS ASSY 2	1	1		
15	6CE-81949-00	WIRE, LEAD (ISOLATOR CABLE)	1	1		AP



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FIG. 22 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-81800-00	STARTING MOTOR ASSY	1	1	
2	6CE-81850-00	.ARMATURE ASSY	1	1	
3	6CE-81810-00	.STATOR ASSY	1	1	
4	6CE-81840-00	.BRUSH HOLDER ASSY	1	1	
5	6CE-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	6CE-81820-00	.REAR BRACKET ASSY	1	1	
8	6CE-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
9	6CB-81832-00	..CLUTCH, OVER RUN	1	1	
10	6CB-81836-00	..SHAFT, PINION	1	1	
11	6CE-81821-00	..BRACKET, CENTER 1	1	1	
12	67F-81841-00	...BEARING	1	1	
13	67F-8183R-00	...GASKET	1	1	
14	6CB-81809-00	..WASHER KIT	1	1	
15	67F-81891-00	.GEAR, RING	1	1	WITH 67F-8183R-00
16	6CE-81830-00	.BRACKET, CENTER 2	1	1	
17	60V-8183T-00	.GEAR, IDLER	3	3	
18	6CE-81842-00	.COVER	1	1	
19	6CE-81839-00	.LEVER ASSY	1	1	
20	6C5-81941-00	.STARTER RELAY ASSY	1	1	
21	6CE-81869-00	.COVER, DUST	1	1	
22	6CB-81826-00	.BOLT	2	2	
23	69J-81828-00	.SCREW 2	2	2	
24	67F-81846-00	.SCREW	2	2	

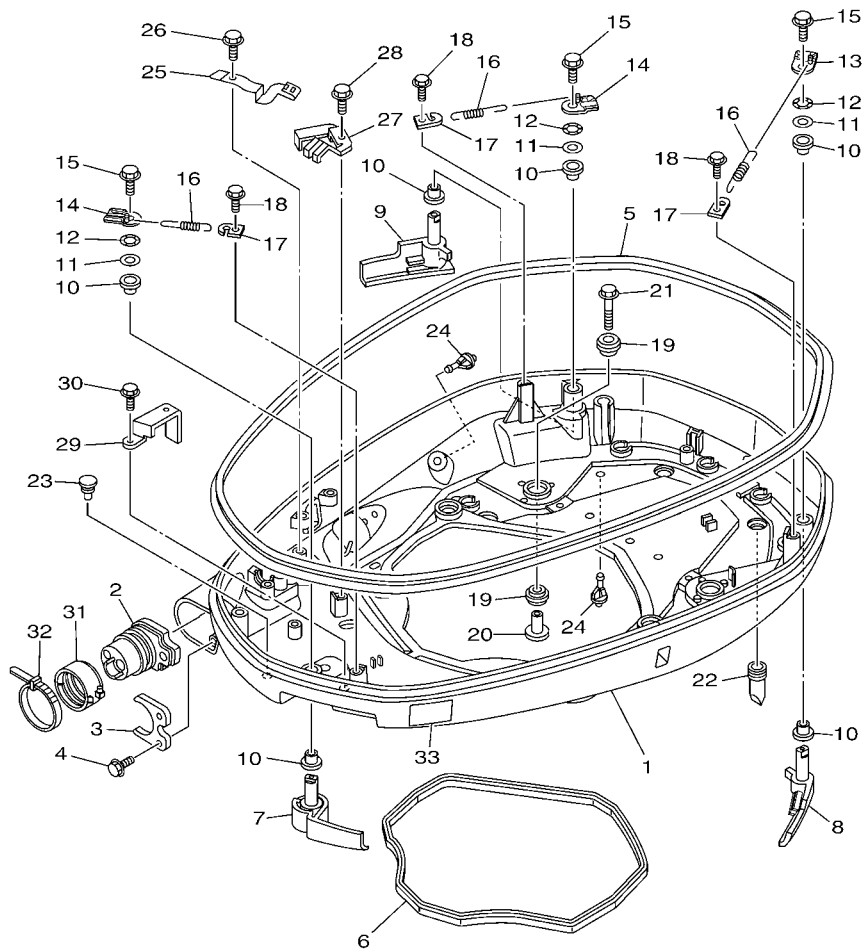


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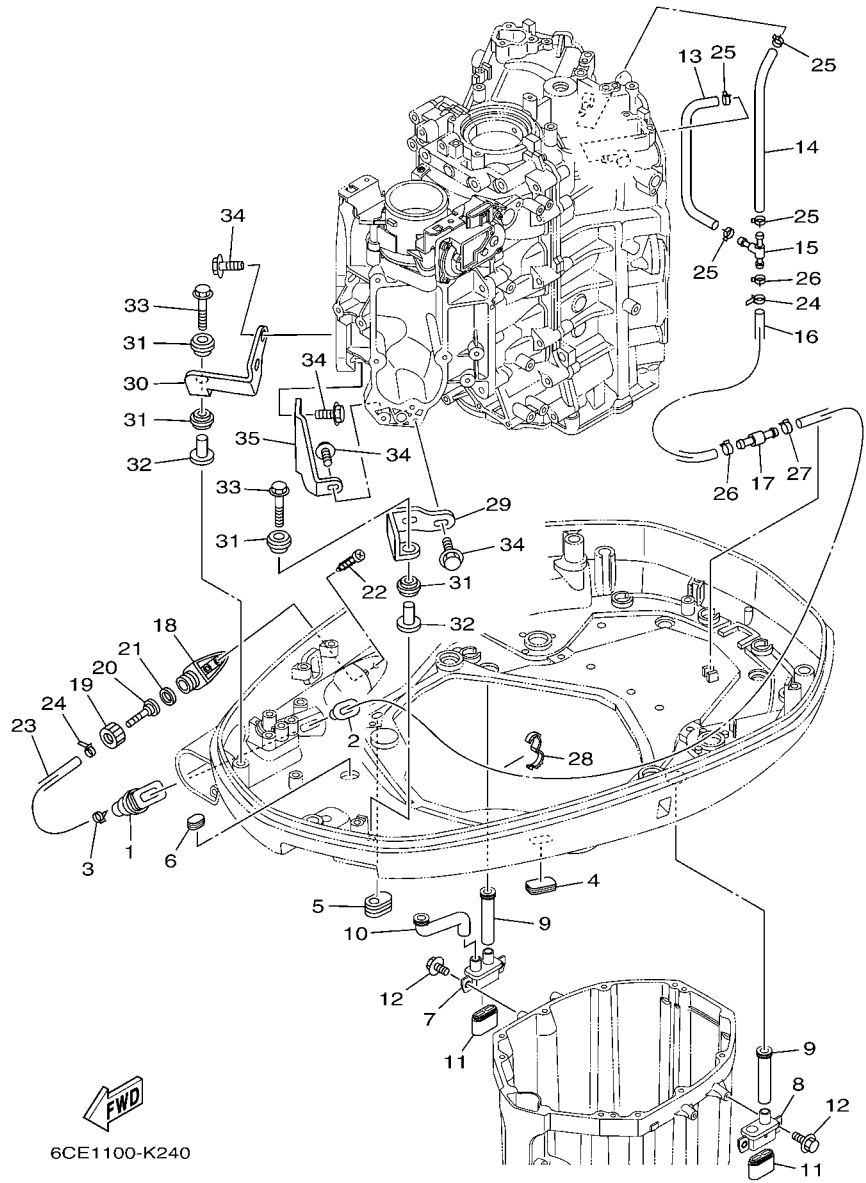
FIG. 23 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CB-42711-01-8D	COWLING, BOTTOM 1	1	1	
2	6CE-42725-01	GROMMET	1	1	
3	6CB-42761-00	STOPPER	1	1	
4	95895-06014	BOLT, FLANGE	2	2	
5	6CB-42615-00	SEAL	1	1	
6	6CB-42716-00	RUBBER, SEAL 1	1	1	
7	6CB-42815-01-8D	LEVER, CLAMP	1	1	
8	6CB-42816-01-8D	LEVER, CLAMP	1	1	
9	6CB-42817-01-8D	LEVER, CLAMP	1	1	
10	90386-15M73	BUSH	6	6	
11	90201-156J2	WASHER, PLATE	3	3	
12	90206-15M18	WASHER, WAVE	3	3	
13	6CB-42818-00	LEVER, CLAMP	1	1	
14	6CB-42819-00	LEVER, CLAMP	2	2	
15	95880-08012	BOLT, FLANGE	3	3	
16	90506-22001	SPRING, TENSION	3	3	
17	66T-43144-00	HOOK, SPRING	3	3	
18	95895-06012	BOLT, FLANGE	3	3	
19	90480-22M81	GROMMET	12	12	
20	90387-08M37	COLLAR	6	6	
21	90119-08M22	BOLT, WITH WASHER	6	6	
22	6D0-42717-00	RUBBER, SEAL 2	2	2	
23	6H4-42748-00	GROMMET	1	1	
24	6P2-44391-00	NIPPLE, HOSE	2	2	
25	6CB-42743-00	BRACKET	1	1	
26	95895-06012	BOLT, FLANGE	1	1	
27	6CB-42766-00	BRACKET 2	1	1	

FIG. 23 BOTTOM COWLING 1



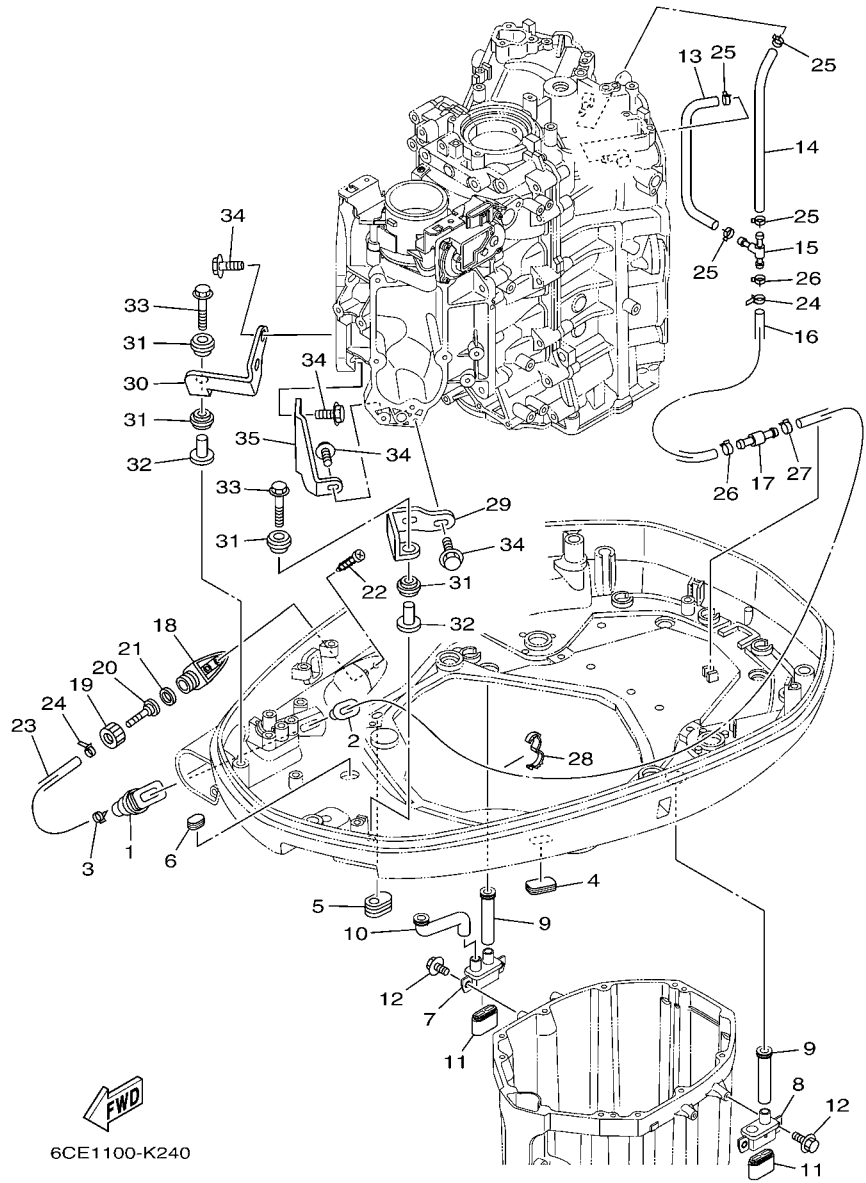
REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
28	95895-06012	BOLT, FLANGE	1	1	
29	6CB-42756-00	STAY, CLAMP	1	1	
30	95895-06012	BOLT, FLANGE	1	1	
31	68F-42753-00	FASTNER	1	1	AP
32	90464-20258	CLAMP	1	1	AP
33	6AH-42794-40	LABEL, WARNING (GENERAL)	1	1	



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FIG. 24 BOTTOM COWLING 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6H1-42726-21	GROMMET	1	1	
2	6BG-42384-00	SEAL, CAP	1	1	
3	90465-11M10	CLAMP	2	2	
4	6H4-42726-00	GROMMET	1	1	
5	61A-42727-00	GROMMET	1	1	
6	64G-42727-00	GROMMET	1	1	
7	6CE-42733-00	BOX, DRAIN	1	1	
8	6CE-42734-00	BOX, DRAIN 2	1	1	
9	6CE-42786-00	HOSE, DRAIN 1	2	2	
10	6CE-42787-00	HOSE, DRAIN 2	1	1	
11	69J-42717-00	RUBBER, SEAL 2	2	2	
12	95895-06016	BOLT, FLANGE	4	4	
13	6CB-24315-00	PIPE 5	1	1	
14	90445-14021	HOSE (L185)	1	1	
15	6AW-42169-00	JOINT	1	1	
16	90445-16015	HOSE (L300)	1	1	
17	6AW-42785-00	PIPE	1	1	
18	6AW-12572-00	ADAPTER	1	1	
19	6R3-12581-00	JOINT, HOSE 1	1	1	
20	6AW-12582-00	JOINT, HOSE 2	1	1	
21	6R3-12583-00	GASKET, HOSE JOINT	1	1	
22	97780-60520	SCREW, TAPPING	2	2	
23	90445-14019	HOSE (L1460)	1	1	
24	90465-11M10	CLAMP	2	2	
25	90467-130A5	CLIP	4	4	
26	90467-140A8	CLIP	2	2	
27	90467-140A9	CLIP	1	1	



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FIG. 24 BOTTOM COWLING 2

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			6CE3	6CF3	
28	90464-16001	CLAMP	1	1	
29	6CB-42643-00	PLATE, CLAMP	1	1	
30	6CB-42644-00	PLATE, CLAMP 2	1	1	
31	90480-14029	GROMMET	4	4	
32	90387-06M03	COLLAR	2	2	
33	90119-06M61	BOLT, WITH WASHER	2	2	
34	90105-06039	BOLT, FLANGE	6	6	
35	6CB-42744-00	STAY	1	1	

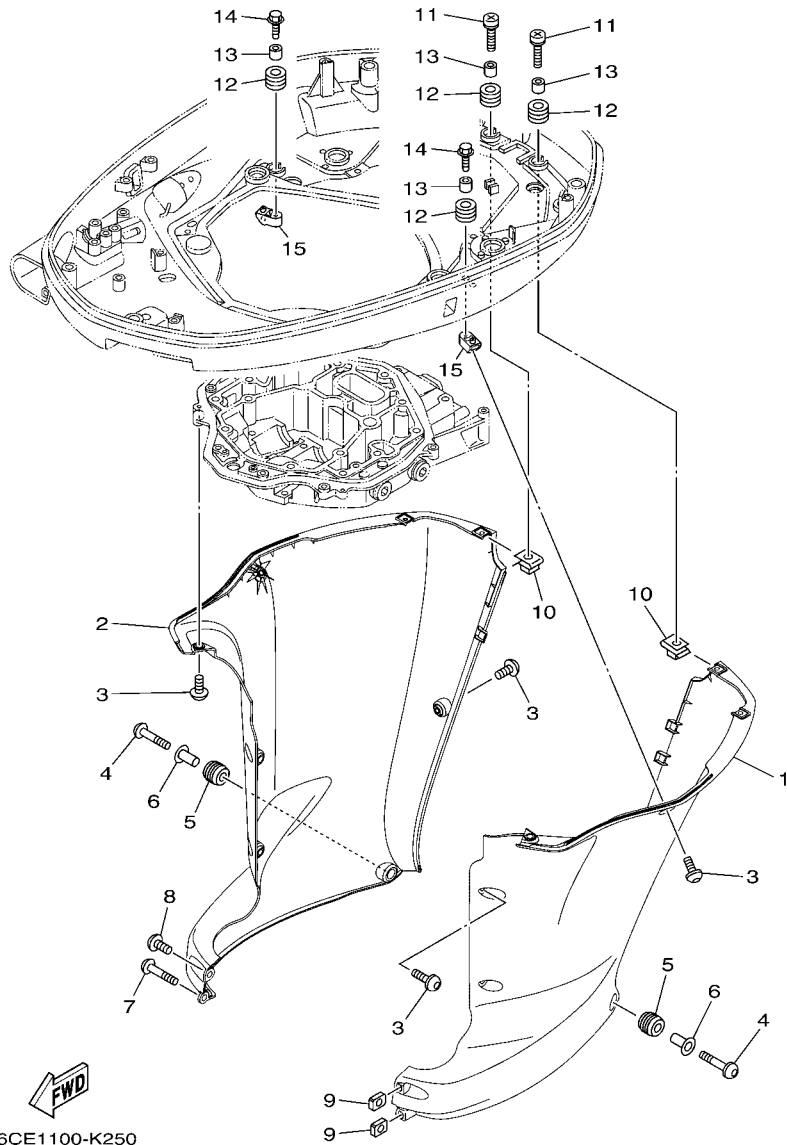


FIG. 25 BOTTOM COWLING 3

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-42741-01-8D	APRON	1	1	
2	6CE-42771-01-8D	APRON	1	1	
3	90111-06111	BOLT,HEX. SOCKET BUTTON	10	10	
4	90111-06113	BOLT,HEX. SOCKET BUTTON	2	2	
5	90480-16009	GROMMET	2	2	
6	90387-07028	COLLAR	2	2	
7	90111-06113	BOLT,HEX. SOCKET BUTTON	1	1	
8	90111-06111	BOLT,HEX. SOCKET BUTTON	1	1	
9	90173-06001	NUT, SQUARE	2	2	
10	90183-061A6	NUT, SPRING	4	4	
11	90159-06053	SCREW, WITH WASHER	4	4	
12	90480-13M24	GROMMET	6	6	
13	90387-06M43	COLLAR	6	6	
14	90109-06M80	BOLT	2	2	
15	6CE-42774-00	STAY, APRON 1	2	2	

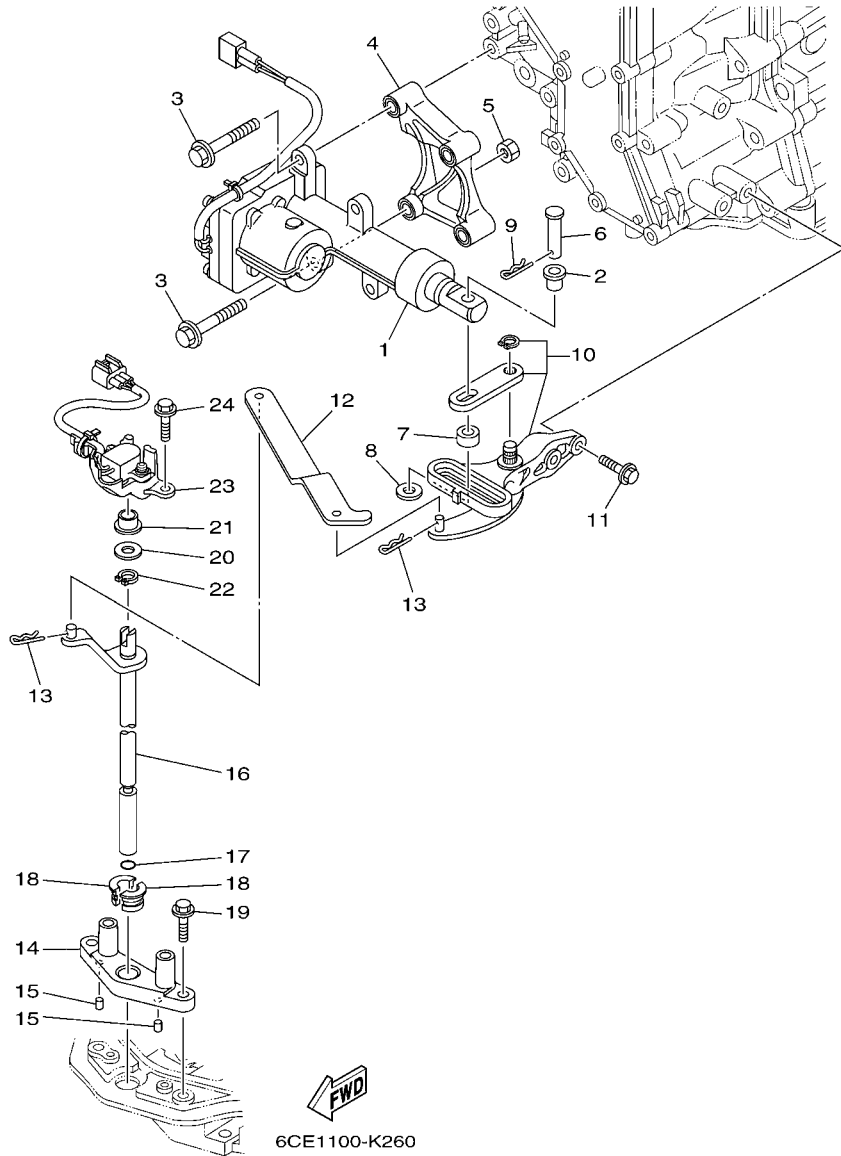


FIG. 26 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-4820A-01	ACTUATOR UNIT	1	1	
2	90386-08008	BUSH	1	1	
3	97575-08555	BOLT, WITH WASHER	4	4	
4	6CE-44142-10	JOINT	1	1	
5	95380-08600	NUT	1	1	
6	6CE-42195-00	PIN, JOINT 1	1	1	
7	6CE-44122-00	BUSHING, SHIFT ROD LEVER	1	1	
8	90201-08M09	WASHER, PLATE	1	1	
9	90468-18008	CLIP	1	1	
10	6CE-44100-00	SHIFT LINK ASSY	1	1	
11	97575-06525	BOLT, WITH WASHER	2	2	
12	6CE-44121-00	LEVER, SHIFT ROD	1	1	
13	90468-18008	CLIP	2	2	
14	6CE-44118-00-94	BRACKET	1	1	
15	93604-07M13	PIN, DOWEL	2	2	
16	6CE-44120-00	HANDLE GEAR SHIFT ASSY	1	1	X(25.3")
	6CE-44120-10	HANDLE GEAR SHIFT ASSY	1	1	U(30.3")
17	93210-09165	O-RING	1	1	
18	90386-11001	BUSH	2	2	
19	95875-06025	BOLT, FLANGE	2	2	
20	90201-11008	WASHER, PLATE	1	1	
21	90386-10001	BUSH	1	1	
22	93410-10082	CIRCLIP	1	1	
23	6CE-68303-00	SENSOR ASSY	1	1	
24	95875-06025	BOLT, FLANGE	2	2	

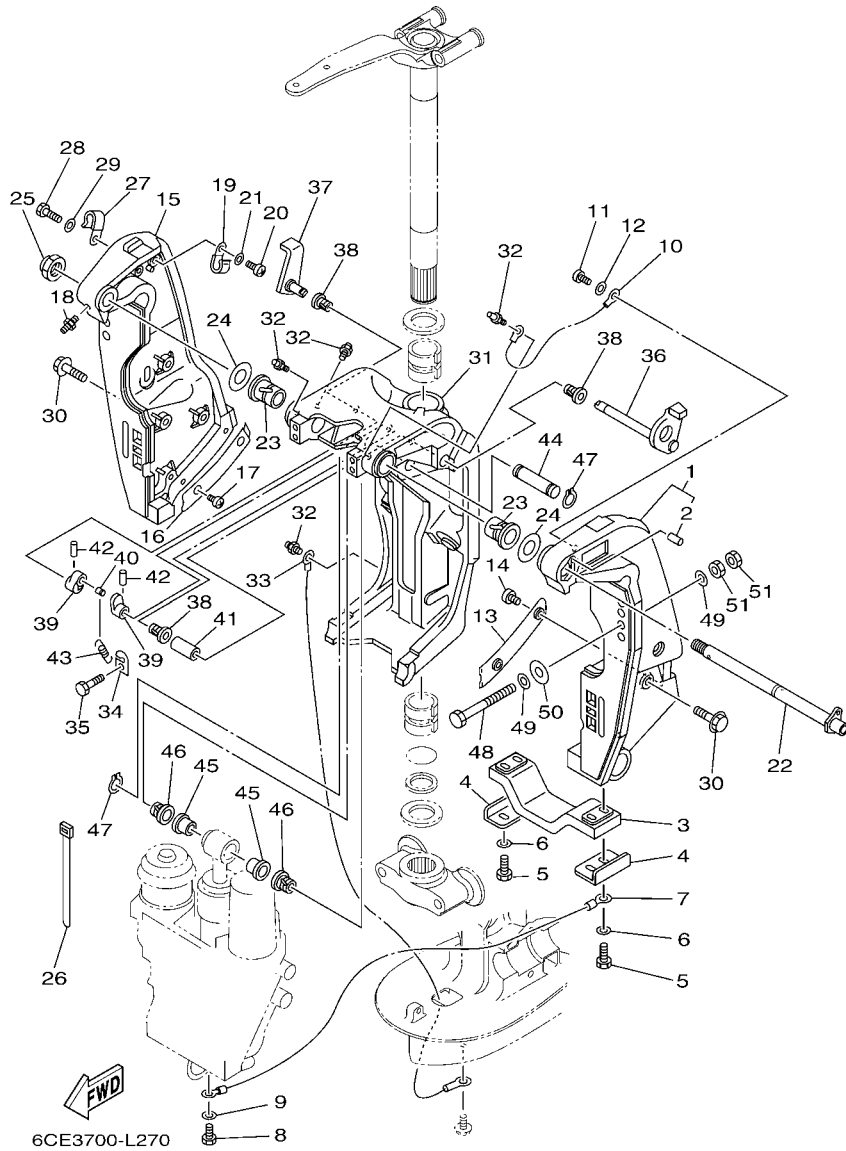


FIG. 27 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	69J-43111-10-8D	BRACKET, CLAMP 1	1	1		FOR TILT LIMIT
2	93606-19002	.PIN, DOWEL	1	1		
3	6G5-45251-02	ANODE	1	1		
4	6G5-44526-00	PLATE	2	2		
5	97095-06025	BOLT	4	4		
6	92995-06600	WASHER	4	4		
7	6H1-82148-00	WIRE, LEAD 4	1	1		
8	97095-06010	BOLT	1	1		
9	92995-06600	WASHER	1	1		
10	6E5-82148-00	WIRE, LEAD 4	1	1		
11	97885-06012	SCREW, PAN HEAD	1	1		
12	92995-06600	WASHER	1	1		
13	61A-43132-00	WASHER, FRICTION	1	1		
14	97885-06010	SCREW, PAN HEAD	2	2		
15	69J-43112-01-8D	BRACKET, CLAMP 2	1	1		
16	61A-43133-00	WASHER, FRICTION	1	1		
17	97885-06010	SCREW, PAN HEAD	2	2		
18	93700-06M03	NIPPLE, GREASE	1	1		
19	90465-08M83	CLAMP	1	1		
20	97885-06012	SCREW, PAN HEAD	1	1		
21	92995-06600	WASHER	1	1		
22	6R3-43131-30	BOLT, CLAMP BRACKET	1	1		FOR TILT LIMIT
23	90386-25M31	BUSH	2	2		
24	90201-26M59	WASHER, PLATE	2	2		
25	90185-22M11	NUT, SELF-LOCKING	1	1		
26	90465-11M10	CLAMP	4	4		
27	90465-08M83	CLAMP	1	1		

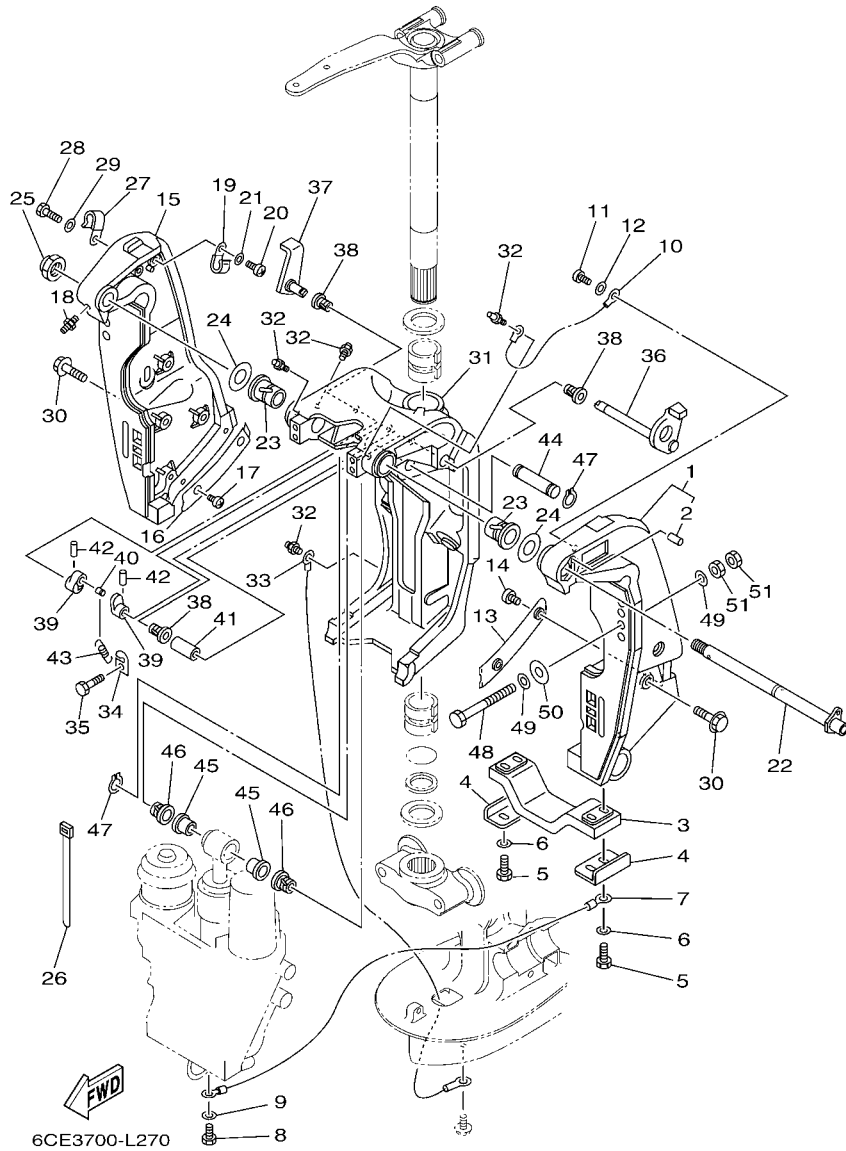
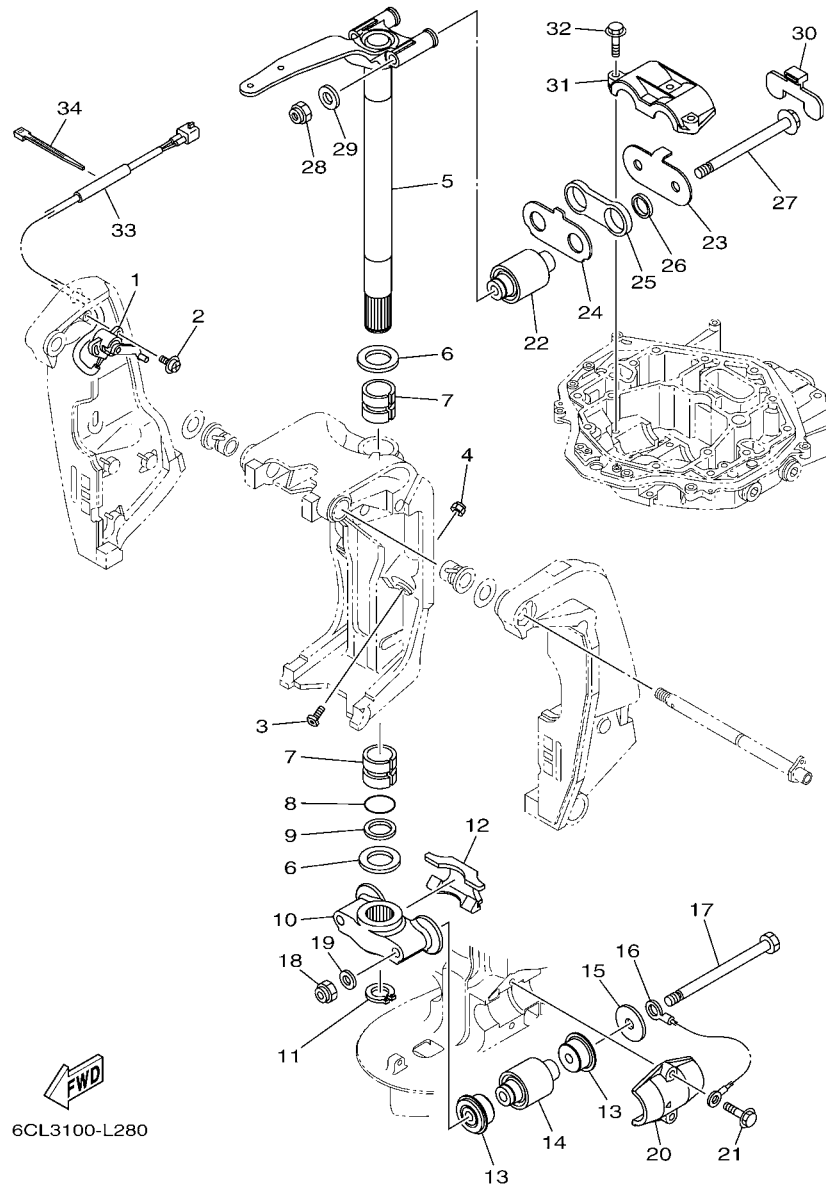


FIG. 27 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3		REMARKS
28	97095-06014	BOLT	1	1		
29	92995-06600	WASHER	1	1		
30	90119-10024	BOLT, WITH WASHER	8	8		
31	61A-43311-40-8D	BRACKET, SWIVEL 1	1	1		
32	93700-06M03	NIPPLE, GREASE	5	5		
33	69J-82147-00	WIRE, LEAD 5	1	1		
34	6G5-43144-00	HOOK, SPRING	1	1		
35	97095-06010	BOLT	1	1		
36	61A-43181-01	LEVER, TILT STOP 1	1	1		
37	6G5-43185-02	LEVER, TILT STOP 2	1	1		
38	90386-10M16	BUSH	3	3		
39	6G5-43148-00	COLLAR, DISTANCE	2	2		
40	90249-06M19	PIN	1	1		
41	90387-10M05	COLLAR	1	1		
42	91690-30020	PIN, SPRING	2	2		
43	90506-16003	SPRING, TENSION	1	1		
44	6E5-43126-10	PIN, UPPER SHOCK MOUNT	1	1		
45	90386-18M63	BUSH	2	2		
46	90386-18M14	BUSH	2	2		
47	93410-18M05	CIRCLIP	2	2		
48	90101-12M05	BOLT (L:130MM)	4	4		UR
	90101-12M77	BOLT (L:150MM)	2	2		UR
49	90201-13M01	WASHER, PLATE	8	8		
50	90201-12426	WASHER, PLATE	4	4		
51	95380-12600	NUT	8	8		



6CL3100-L280

FIG. 28 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3	REMARKS
1	69J-83672-11	TRIM SENDER	1	1	
2	97985-06216	SCREW, WITH WASHER	2	2	
3	61A-43376-00	BOLT, THRUST RECEIVER	2	2	
4	95780-10300	NUT, FLANGE	2	2	
5	6CE-42510-00-8D	STEERING BRACKET ASSY	1	1	
6	90201-40M00	WASHER, PLATE	2	2	
7	90386-39M89	BUSH	2	2	
8	93210-35321	O-RING	1	1	
9	90202-40M47	WASHER, PLATE	1	1	
10	6CE-44551-00-CA	HOUSING, LOWER MOUNT RUBBER 1	1	1	
11	93410-37M04	CIRCLIP	1	1	
12	6CE-44574-00	STOPPER, LOWER MOUNT RUBBER	1	1	
13	6CE-44575-00-94	DAMPER, LOWER MOUNT RUBBER	4	4	
14	6CE-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	
15	90201-16032	WASHER, PLATE	2	2	
16	6AW-82149-00	WIRE, LEAD 3	1	1	
17	90101-14004	BOLT	2	2	
18	90185-14M00	NUT, SELF-LOCKING	2	2	
19	92995-14600	WASHER	2	2	
20	6CE-44552-00-CA	HOUSING, LOWER MOUNT RUBBER 2	2	2	
21	90119-10024	BOLT, WITH WASHER	4	4	
22	6CE-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	2	
23	6CE-44526-00	PLATE	1	1	
24	6CE-44536-00	PLATE 2	1	1	
25	6CE-44532-00	STOPPER, UPPER MOUNT	1	1	
26	90387-28013	COLLAR	2	2	
27	90105-14005	BOLT, FLANGE	2	2	

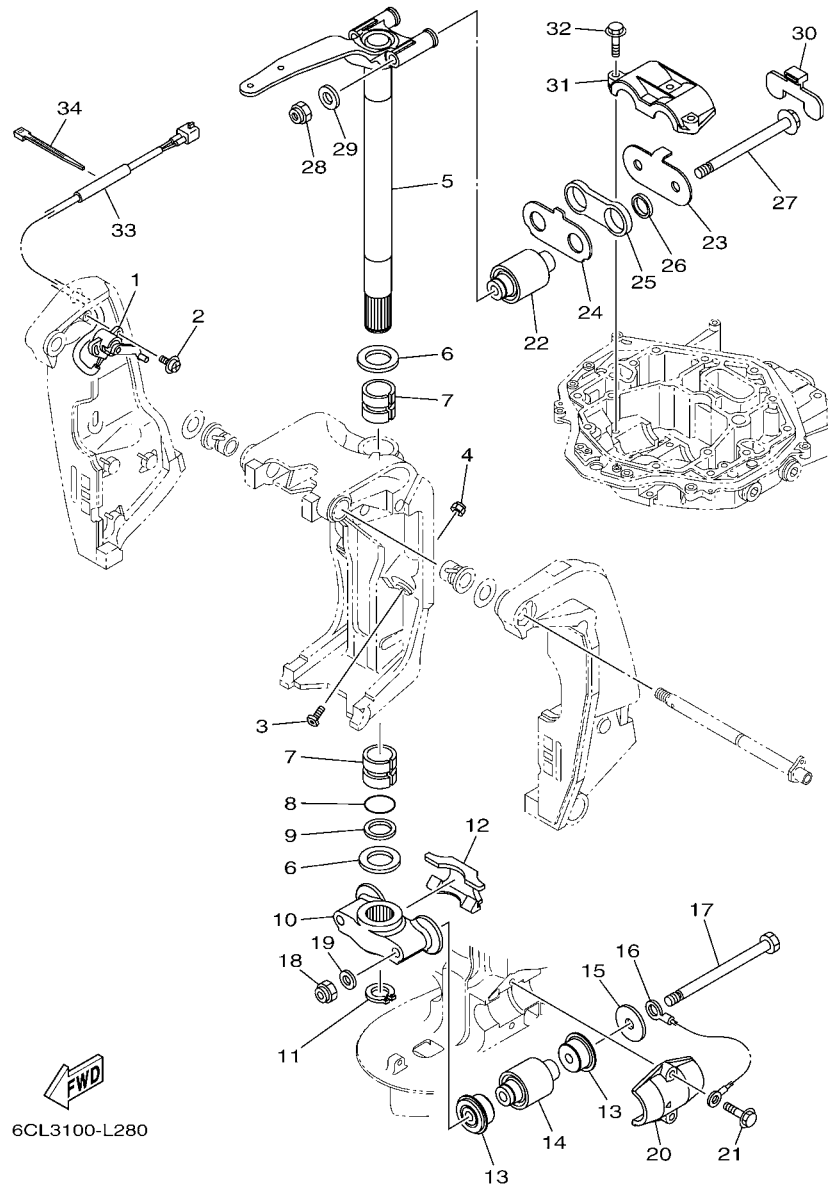


FIG. 28 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
28	90185-14M00	NUT, SELF-LOCKING	2	2		
29	92995-14600	WASHER	2	2		
30	6CE-44533-00	DAMPER, UPPER MOUNT RUBBER	1	1		
31	6CE-44511-00-94	COVER, UPPER MOUNT	1	1		
32	90119-10024	BOLT, WITH WASHER	3	3		
33	90446-15003	HOSE (L100)	1	1		
34	90465-11M10	CLAMP	1	1		

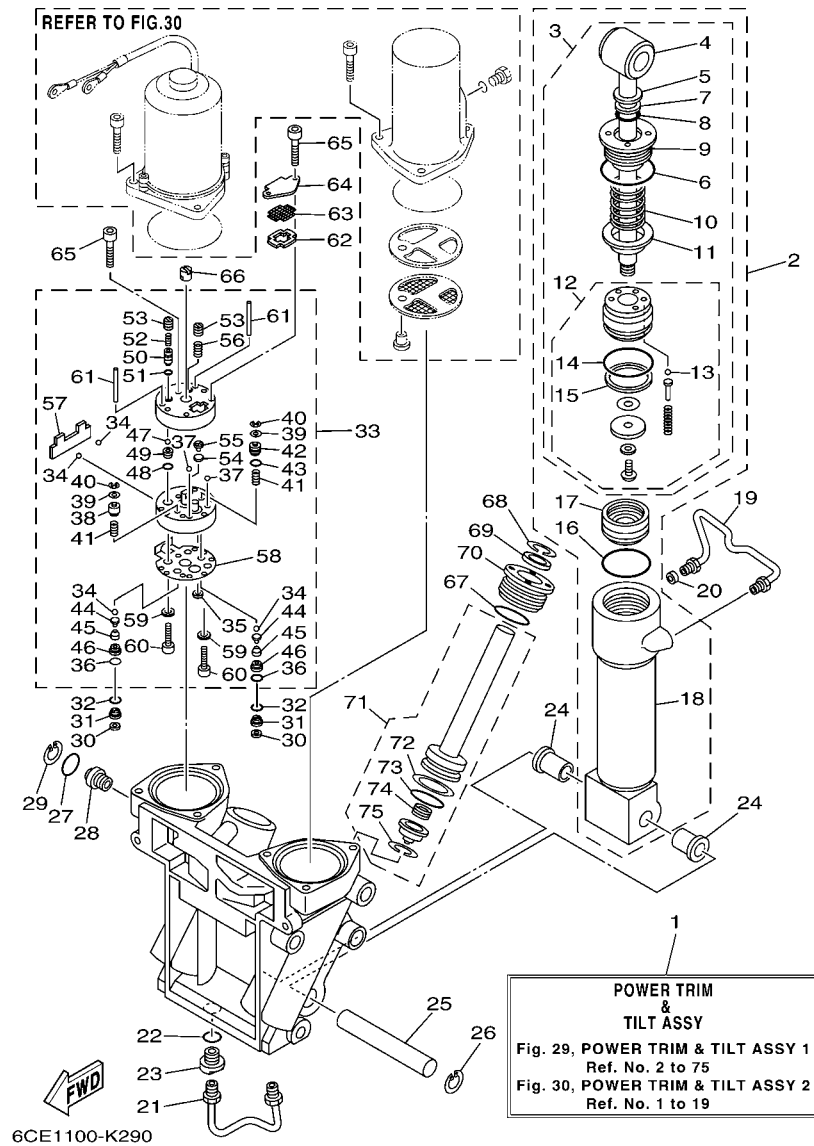


FIG. 29 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3	REMARKS
1	69J-43800-04-8D	POWER TRIM & TILT ASSY	1	1	
2	6CE-43840-00	POWER TILT ASSY	1	1	
3	6CE-43810-00	.TILT PISTON SUB ASSY	1	1	
4	69J-43801-01	..ROD	1	1	
5	93106-19N50	..OIL SEAL	1	1	
6	6H1-43861-00	..O-RING	1	1	
7	6H1-43872-00	..RING, BACK UP	1	1	
8	61A-4389H-01	..O-RING	1	1	
9	61A-43811-00	..SCREW, CYLINDER END	1	1	
10	69J-4384H-00	..SPRING	1	1	
11	69J-4382E-00	..ADAPTOR 2	1	1	
12	6CE-4380P-00	..PISTON SUB ASSY	1	1	
13	93505-32038	...BALL	5	5	
14	61A-43861-00	...O-RING	1	1	
15	61A-43871-00	...RING, BACK UP	1	1	
16	61A-43861-00	.O-RING	1	1	
17	6H1-43814-00	.PISTON, FREE	1	1	
18	61A-43813-01	.CYLINDER, TILT	1	1	
19	61A-43835-01	PIPE	1	1	
20	69J-4388J-00	PLUG 2	1	1	
21	69J-43833-00	PIPE	1	1	
22	93210-17239	O-RING	1	1	
23	69J-4388E-01	BOLT ,SCREW	1	1	
24	90386-18M14	BUSH	2	2	
25	61A-43818-00	PIN, LOWER SHOCK MOUNT	1	1	
26	61A-43876-00	RING, SNAP	1	1	
27	6D8-43863-00	O-RING	1	1	

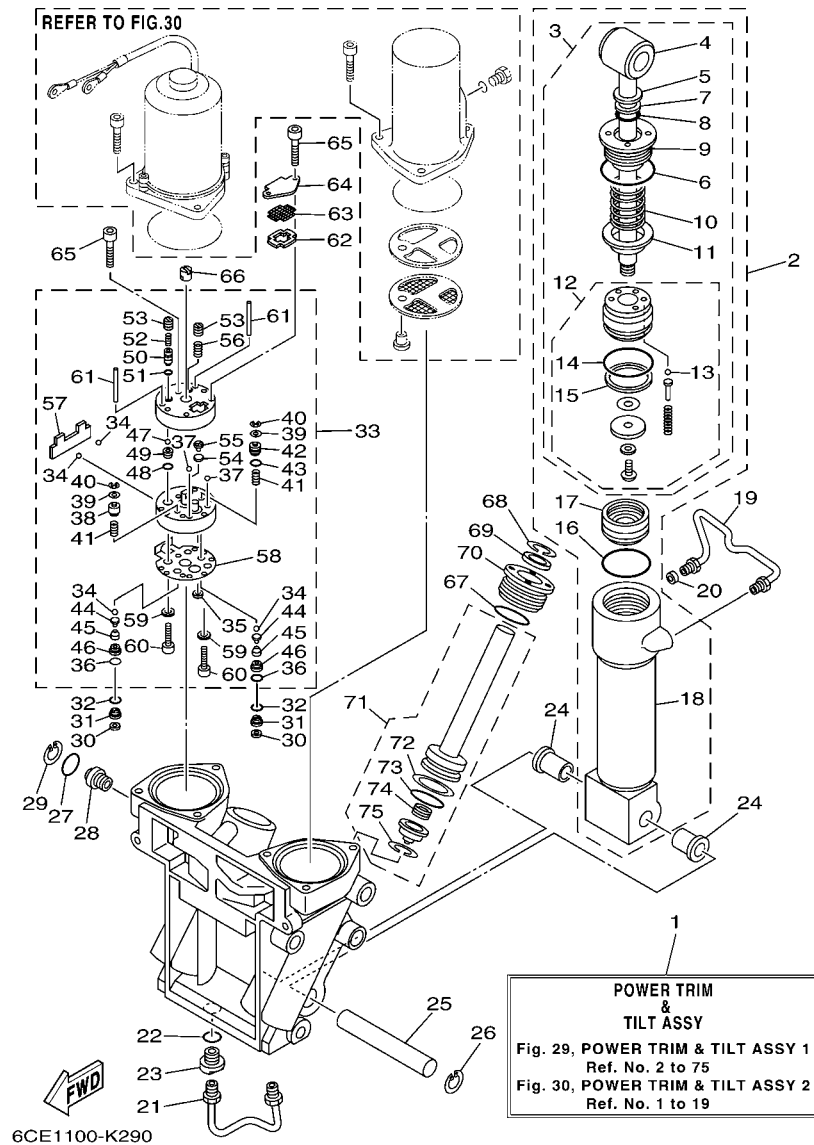


FIG. 29 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3	REMARKS
28	69J-43845-00	SCREW, MANUAL RELEASE	1	1	
29	6H1-43875-00	RING, SNAP	1	1	
30	69J-4381C-00	FILTER 3	2	2	
31	69J-43899-01	PLATE STOPPER	2	2	
32	69J-4389J-00	O-RING	2	2	
33	69J-43830-01	GEAR PUMP ASSY	1	1	
34	93505-32038	.BALL	4	4	
35	69J-4381C-00	.FILTER 3	1	1	
36	69J-4389J-00	.O-RING	2	2	
37	93503-16003	.BALL	2	2	
38	6CJ-4384M-00	.PISTON, SHUTTLE 2	1	1	
39	69A-4384F-00	.SEAL, MAIN VALVE	2	2	
40	99002-03600	.CLIP	2	2	
41	69J-43894-00	.SPRING, SHUTTLE RETURN	2	2	
42	6CJ-43841-00	.PISTON, SHUTTLE	1	1	
43	6H1-43883-00	.O-RING	1	1	
44	60V-4386A-00	.PIN, ABSORBER VALVE	2	2	
45	69J-43853-00	.SPRING, MAIN VALVE	2	2	
46	6CJ-43893-00	.WASHER	2	2	
47	93501-08001	.BALL	2	2	
48	93210-08391	.O-RING	1	1	
49	69J-43851-00	.SEAT, RELIEF VALVE	1	1	
50	6CJ-43844-00	.PIN, VALVE SUPPORT	1	1	
51	93210-064A5	.O-RING	1	1	
52	69J-43855-00	.SPRING, UP RELIEF	1	1	
53	6CJ-43843-00	.SCREW, VALVE LOCK	2	2	
54	6H1-4384G-11	.SEAL, RELIEF VALVE	1	1	

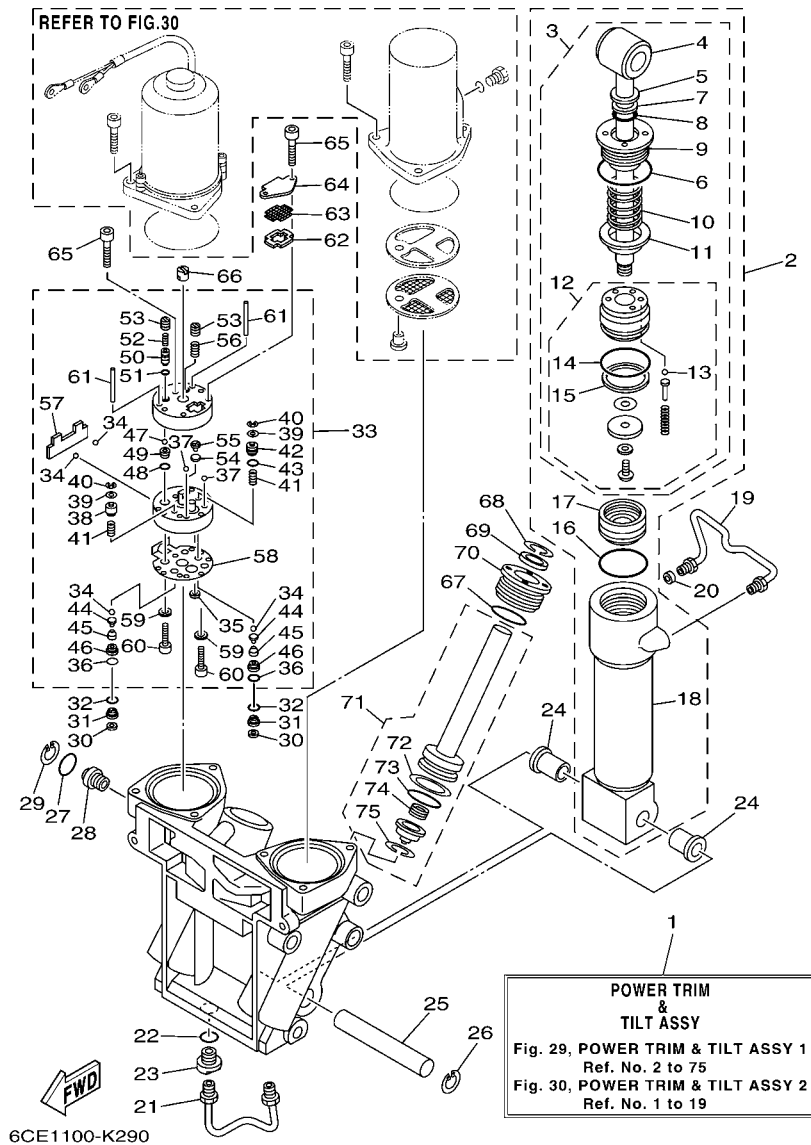


FIG. 29 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6CES	6CF3	REMARKS
55	6H1-43844-10	.PIN, VALVE SUPPORT	1	1	
56	6H1-43856-10	.SPRING, DOWN RELIEF	1	1	
57	69J-43854-00	.SPRING, MANUAL RELEASE	1	1	
58	69J-4384G-00	.SEAL, RELIEF VALVE	1	1	
59	CS3-4387G-00	.WASHER	2	2	
60	91318-05025	.BOLT	2	2	
61	93604-35236	.PIN, DOWEL	2	2	
62	69J-43871-00	RING, BACK UP	1	1	
63	69J-43816-00	FILTER 1	1	1	
64	69J-4381J-00	PLATE	1	1	
65	91318-05040	BOLT	3	3	
66	69J-43831-00	CONNECTOR, SHAFT	1	1	
67	61A-43861-00	O-RING	2	2	
68	6T4-43875-01	RING, SNAP	2	2	
69	61A-43822-00	SEAL, TRIM DUST	2	2	
70	61A-43821-00	SCREW, TRIM CYLINDER END	2	2	
71	69J-43820-00	TRIM PISTON SUB ASSY	2	2	
72	61A-43874-00	.RING, BACK UP	1	1	
73	61A-43864-00	.O-RING	1	1	
74	61A-4384H-10	.SPRING	1	1	
75	61A-43875-10	.RING, SNAP	1	1	

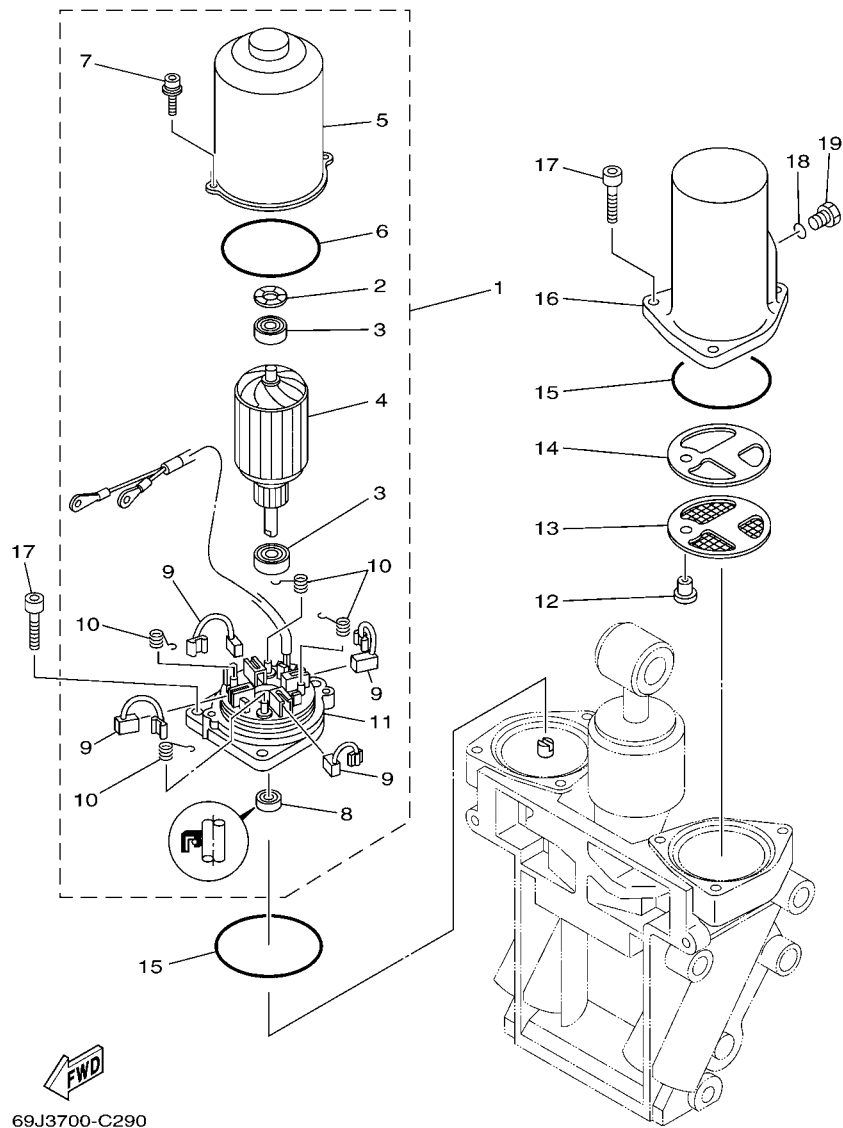


FIG. 30 POWER TRIM & TILT ASSY 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	69J-43880-01	MOTOR ASSY	1	1	
2	90206-14N50	.WASHER, WAVE	1	1	
3	93399-999T6	.BEARING	2	2	
4	69J-43805-00	.ARMATURE ASSY	1	1	
5	69J-43804-00	.STATOR ASSY	1	1	
6	69J-43861-00	.O-RING	1	1	
7	69J-43886-00	.BOLT	2	2	
8	69J-43882-00	.OIL SEAL	1	1	
9	69J-43891-00	.BRUSH 1	4	4	
10	69J-4386K-00	.SPRING, BRUSH	4	4	
11	69J-43881-01	.FRAME, END	1	1	
12	69J-4388H-00	PLUG	1	1	
13	69J-43817-00	FILTER 2	1	1	
14	69J-4388F-00	SPACER	1	1	
15	6H1-43869-00	O-RING	2	2	
16	69J-43828-00	BODY, RESERVOIR	1	1	
17	69J-43888-00	BOLT, SOCKET	6	6	
18	93210-09165	O-RING	1	1	
19	6H1-43829-00	PLUG, RESERVOIR	1	1	

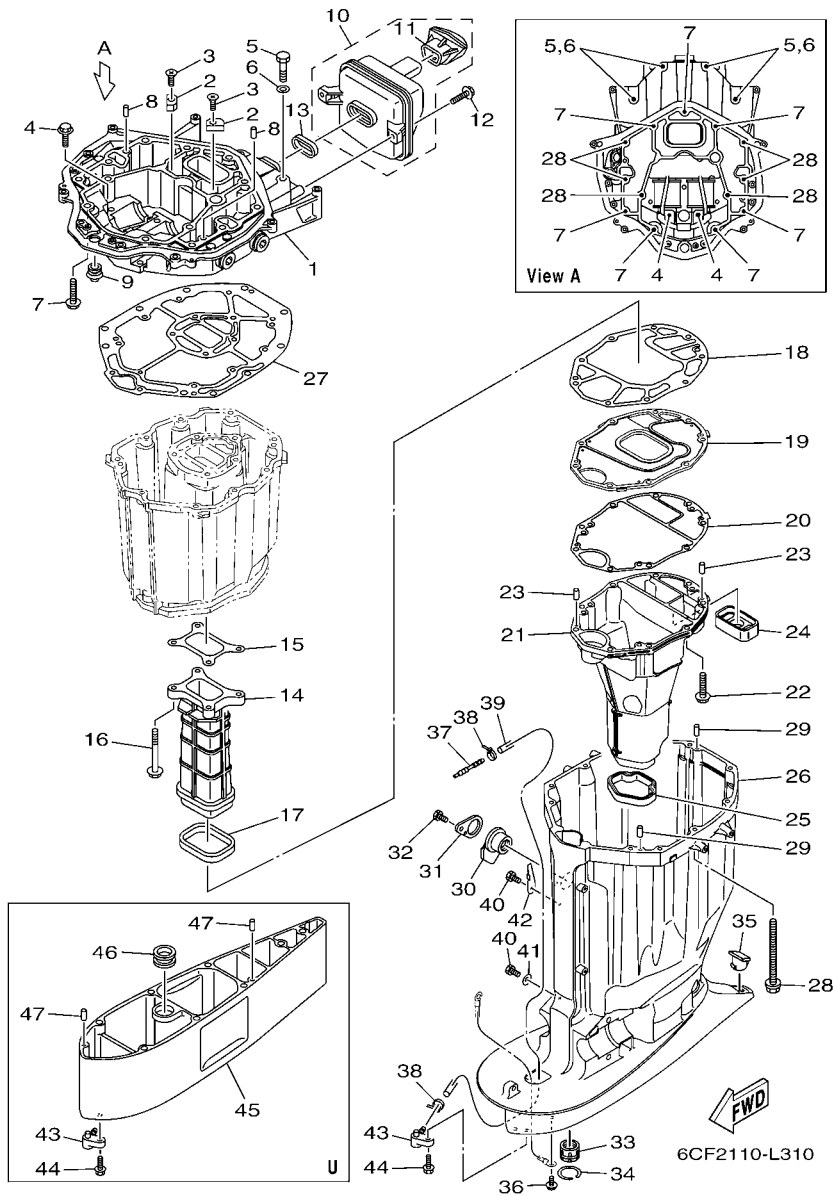


FIG. 31 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-41137-00-CA	GUIDE, EXHAUST	1	1	
2	63P-11325-11	ANODE	2	2	
3	90151-06M02	SCREW, COUNTERSUNK	2	2	
4	90119-08102	BOLT, WITH WASHER	2	2	
5	97075-10045	BOLT	4	4	
6	92995-10600	WASHER	4	4	
7	97575-10535	BOLT, WITH WASHER	7	7	
8	93608-16M16	PIN, DOWEL	2	2	
9	6E5-42724-00	GROMMET	1	1	
10	6CB-14760-00	SILENCER ASSY 2	1	1	
11	6CB-42769-00	.SEAL, RUBBER	1	1	
12	95875-06020	BOLT, FLANGE	2	2	
13	6CB-14755-00	GASKET, SILENCER	1	1	
14	6CB-41132-00-9S	MANIFOLD, EXHAUST	1	1	
15	6CB-41134-00	GASKET, EXHAUST MANIFOLD	1	1	
16	97575-08560	BOLT, WITH WASHER	4	4	
17	6CB-41138-00	SEAL, EXT. 1	1	1	
18	6CB-41135-00	GASKET, EXHAUST MANIFOLD	1	1	
19	6CE-45181-00-9S	PLATE	1	1	
20	6CE-41136-00	GASKET, EXHAUST MANIFOLD 4	1	1	
21	6CE-14711-00-9S	MUFFLER 1	1	1	
22	97575-08535	BOLT, WITH WASHER	9	9	
23	93606-19M23	PIN, DOWEL	2	2	
24	6CE-45127-00	SEAL	1	1	
25	6CE-45123-00	GASKET, MUFFLER	1	1	
26	6CE-45111-00-8D	CASING, UPPER	1	1	
27	6CB-45113-00	GASKET, UPPER CASING	1	1	

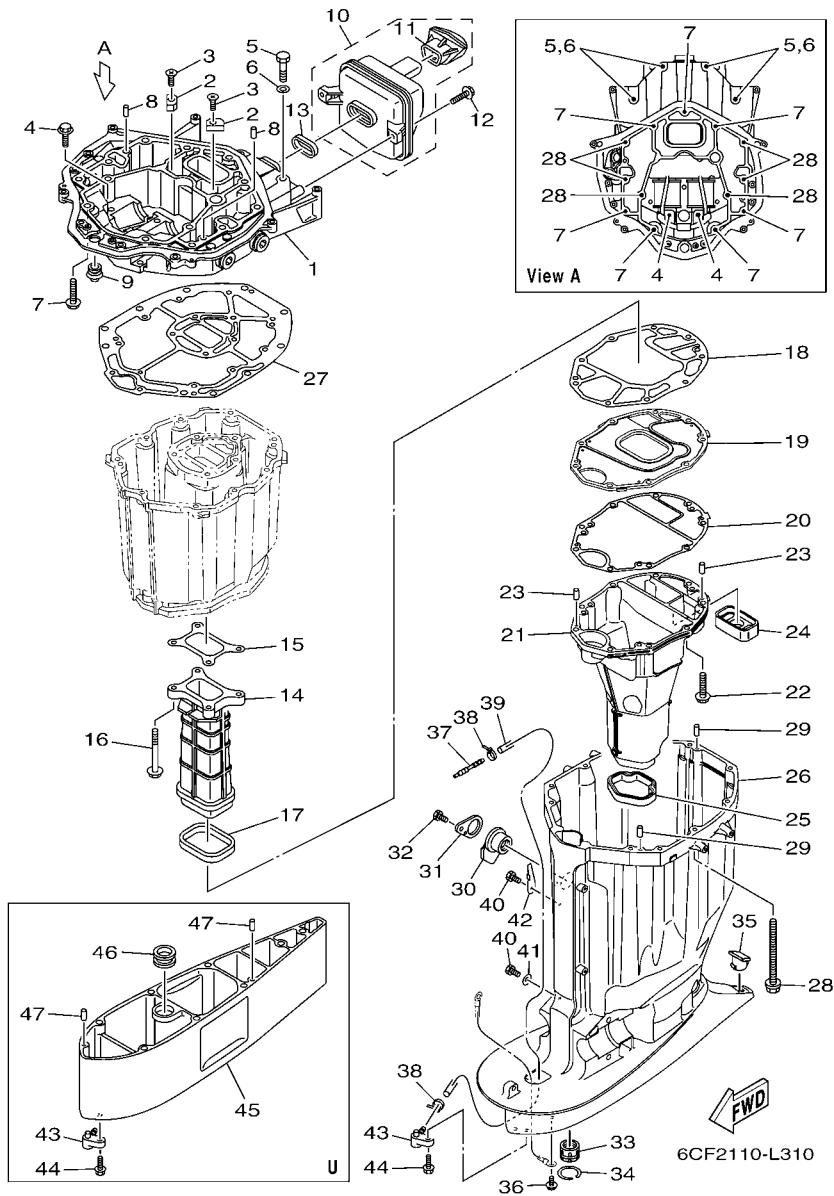
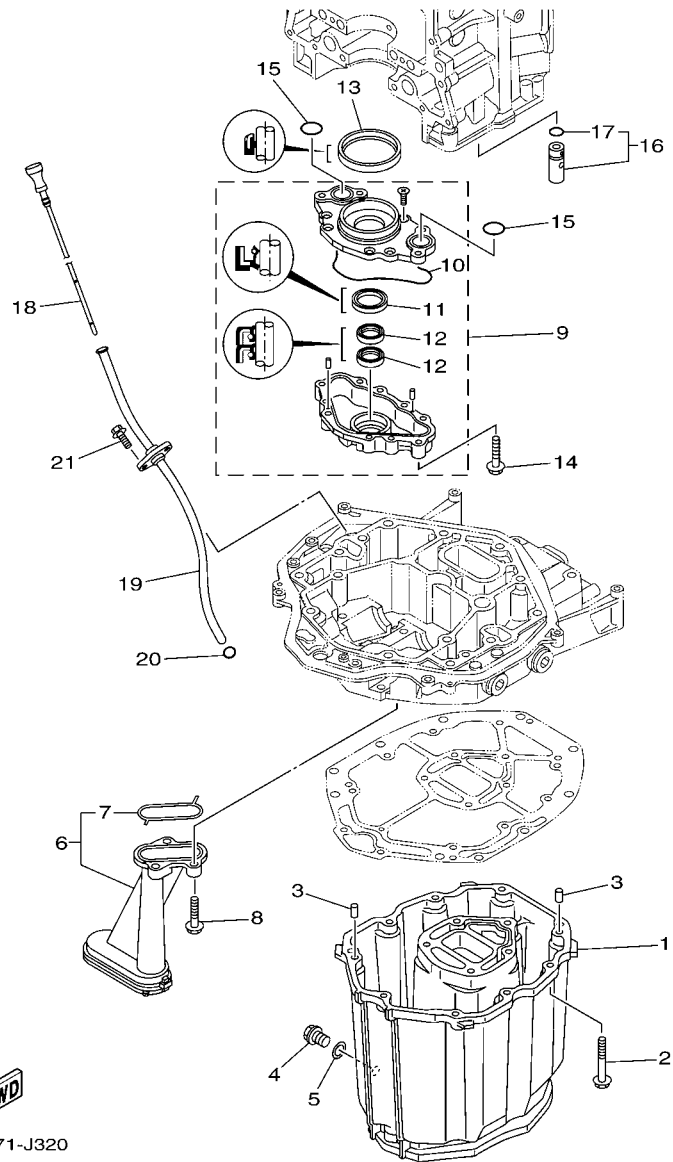


FIG. 31 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
28	90119-10007	BOLT, WITH WASHER	6	6	
29	93608-16M16	PIN, DOWEL	2	2	
30	6BB-15316-00	DAMPER 1	1	1	
31	6BB-45152-01	COVER, UPPER CASING 2	1	1	
32	97095-06014	BOLT	1	1	
33	69J-45318-01	BUSHING, DRIVE SHAFT	1	1	
34	93420-36M01	CIRCLIP	1	1	
35	61A-45155-00	CAP	1	1	
36	95895-06010	BOLT, FLANGE	1	1	
37	6E5-83558-00	END, NIPPLE		1	
38	90465-11M10	CLAMP	1		FOR LAN SPEED
	90465-11M10	CLAMP		2	
39	90445-07034	HOSE (L2470)	1		X(25.3") FOR LAN
	90445-07032	HOSE (L1920)		1	X(25.3")
	90445-07043	HOSE (L2600)	1		U(30.3") FOR LAN
	90445-07033	HOSE (L2050)		1	U(30.3")
40	97095-06010	BOLT	2	2	
41	90201-06M02	WASHER, PLATE	1	1	
42	90462-10061	CLAMP	1	1	
43	63P-45379-00	NIPPLE, HOSE	1	1	
44	90119-06M18	BOLT, WITH WASHER	1	1	
45	6CE-45211-00-8D	EXTENSION	1	1	U(30.3")
46	6AW-44366-00	DAMPER, WATER SEAL 2	1	1	U(30.3")
47	93608-16M16	PIN, DOWEL	2	2	U(30.3")



6CB1171-J320

FIG. 32 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	6CB-15311-00-CA	OIL PAN	1	1		
2	97575-08535	BOLT, WITH WASHER	10	10		
3	93608-16M16	PIN, DOWEL	2	2		
4	90340-14M06	PLUG, STRAIGHT SCREW	1	1		
5	90430-14M09	GASKET	1	1		
6	6CB-13411-00	STRAINER, OIL	1	1		
7	6AW-13415-00	.SEAL, OIL STRAINER	1	1		
8	95812-06025	BOLT, FLANGE	3	3		
9	6CB-13300-00	OIL PUMP ASSY	1	1		
10	6CB-13329-00	.GASKET, PUMP COVER	1	1		
11	6AW-13119-00	.OIL SEAL	1	1		
12	69J-13631-00	.OIL SEAL	2	2		
13	6CB-11355-00	SEAL, CYLINDER 1	1	1		
14	95875-06040	BOLT, FLANGE	4	4		
15	93210-26658	O-RING	2	2		
16	6CB-13490-00	RELIEF VALVE ASSY	1	1		
17	6CB-13473-00	.O-RING	1	1		
18	6CB-15362-00	PLUG, OIL LEVEL	1	1		
19	6CB-15377-00	GUIDE, INLET	1	1		
20	93210-19MJ3	O-RING	1	1		
21	95875-06016	BOLT, FLANGE	2	2		

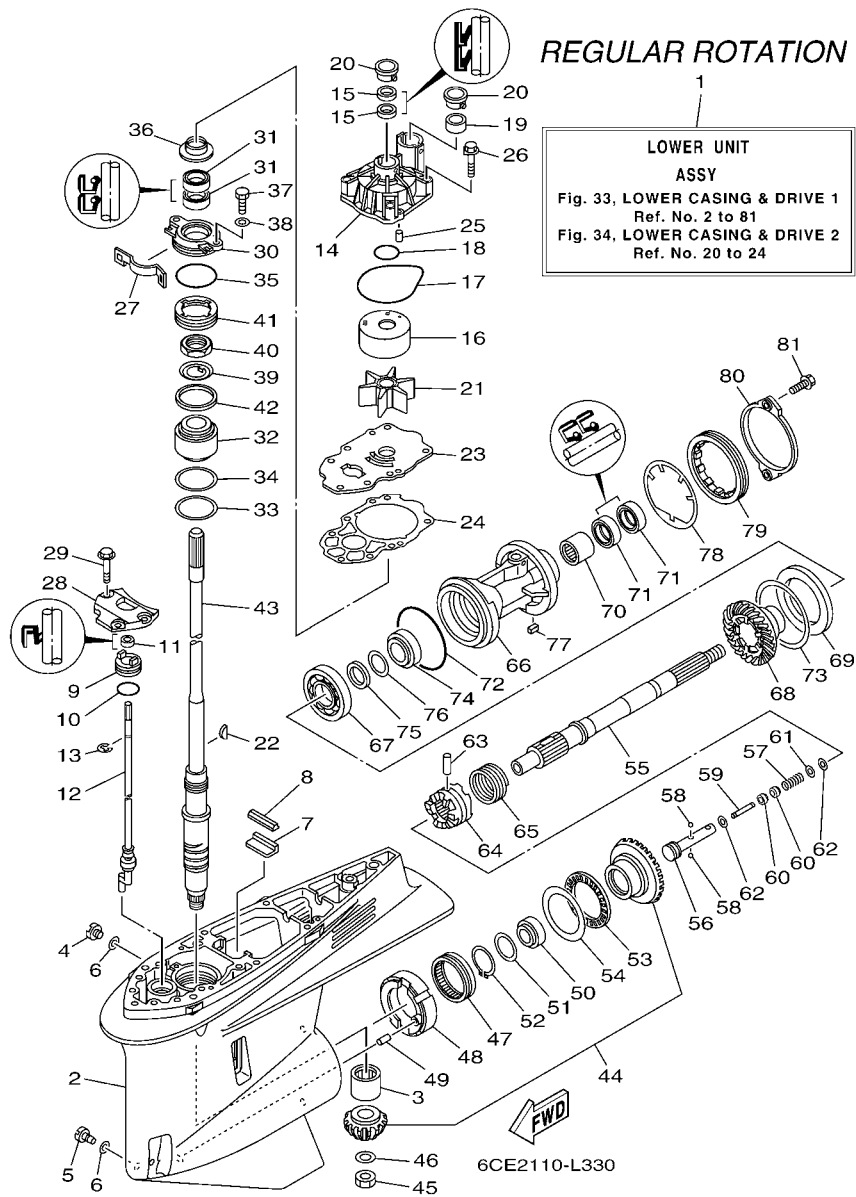


FIG. 33 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	6CE-45300-00-8D	LOWER UNIT ASSY	1			X(25.3")
	6CE-45300-10-8D	LOWER UNIT ASSY	1			U(30.3")
2	6CE-45301-00-8D	CASING, LOWER	1			
3	93311-83280	BEARING	1			
4	90340-08002	PLUG, STRAIGHT SCREW	1			
5	688-45341-10	PLUG, DRAIN	1			
6	90430-08020	GASKET	2			
7	663-45376-00	GUIDE, SEAL DAMPER	1			
8	6CE-45375-00	DAMPER, SEAL	1			
9	65N-45321-00	PLATE	1			
10	93210-33M49	O-RING	1			
11	93106-09014	OIL SEAL	1			
12	6CE-44150-00	SHIFT CAM ASSY	1			
13	99001-08600	CIRCLIP	1			
14	6CE-44311-00	HOUSING, WATER PUMP	1			
15	93104-22M07	OIL SEAL	2			
16	6AW-44322-00	INSERT, CARTRIDGE	1			
17	93210-94003	O-RING	1			
18	93210-37160	O-RING	1			
19	6AW-44365-00	DAMPER, WATER SEAL 1	1			
20	6AW-44312-00	COVER, WATER PUMP HOUSING	2			
21	6CE-44352-00	IMPELLER	1			
22	90280-04002	KEY, WOODRUFF	1			
23	6CE-44323-00	OUTER PLATE, CARTRIDGE	1			
24	6CE-44315-00	GASKET, WATER PUMP	1			
25	93606-12019	PIN, DOWEL	2			
26	90119-08M14	BOLT, WITH WASHER	4			

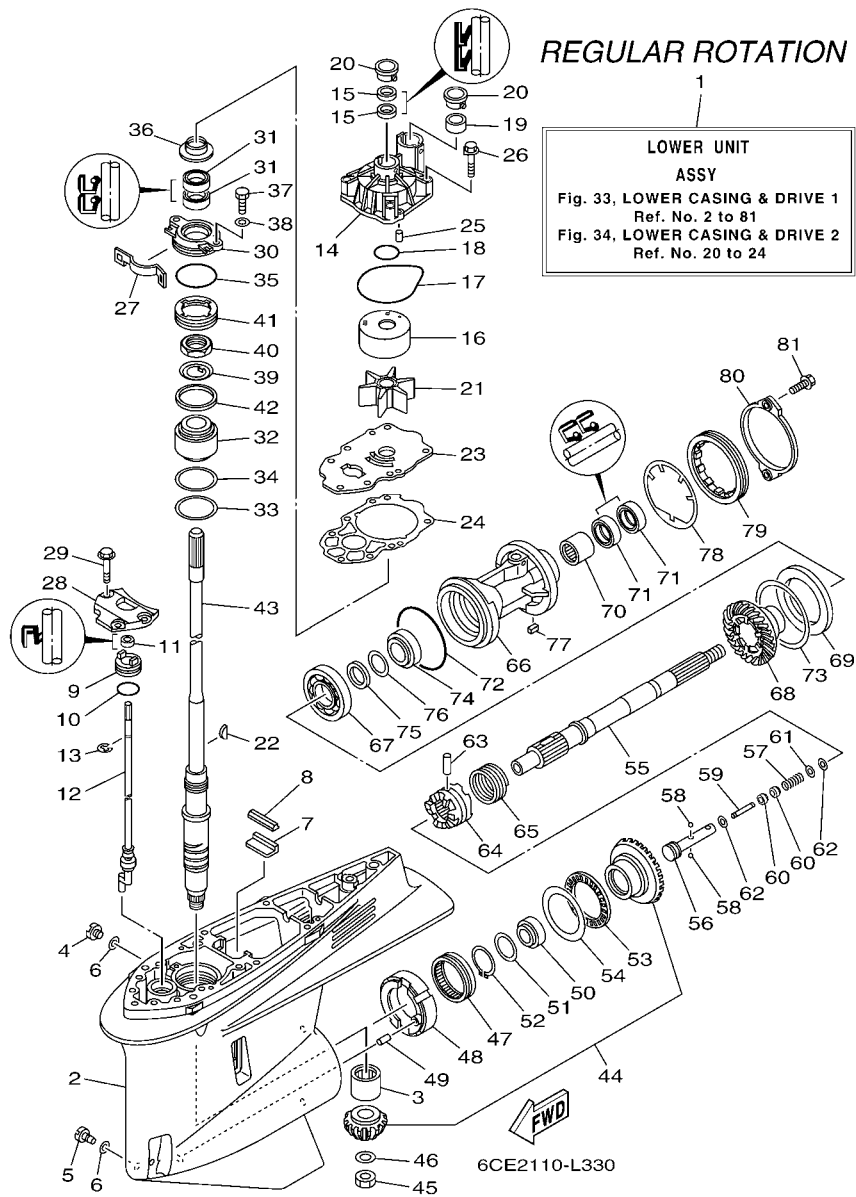


FIG. 33 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
27	6AW-45723-00	PLATE, SEAL	1		
28	6CB-44312-00	COVER, WATER PUMP HOUSING	1		
29	90119-08M32	BOLT, WITH WASHER	3		
30	6CE-45335-00-9S	HOUSING, OIL SEAL	1		
31	93101-28M16	OIL SEAL	2		
32	93399-99966	BEARING	1		
33	90201-62008	WASHER, PLATE	1		
34	6CE-45587-00	SHIM (T:0.10MM)	1		UR
	6CE-45587-10	SHIM (T:0.12MM)	1		UR
	6CE-45587-20	SHIM (T:0.15MM)	1		UR
	6CE-45587-30	SHIM (T:0.18MM)	1		UR
	6CE-45587-40	SHIM (T:0.30MM)	1		UR
	6CE-45587-50	SHIM (T:0.40MM)	1		UR
	6CE-45587-60	SHIM (T:0.50MM)	1		UR
35	93210-64488	O-RING	1		
36	6AW-45344-00	COVER, OIL SEAL	1		
37	97095-08020	BOLT	2		
38	92995-08600	WASHER	2		
39	90214-30003	WASHER, CLAW	1		
40	90170-30M18	NUT	1		
41	6CE-45244-00	NUT	1		
42	6CE-45539-00	SPACER 2	1		
43	6CE-45501-00	DRIVE SHAFT COMP.	1		X(25.3")
	6CE-45501-10	DRIVE SHAFT COMP.	1		U(30.3")
44	6CE-45550-00	GEAR SET	1		
45	90170-16M19	NUT	1		
46	90201-16M00	WASHER, PLATE	1		

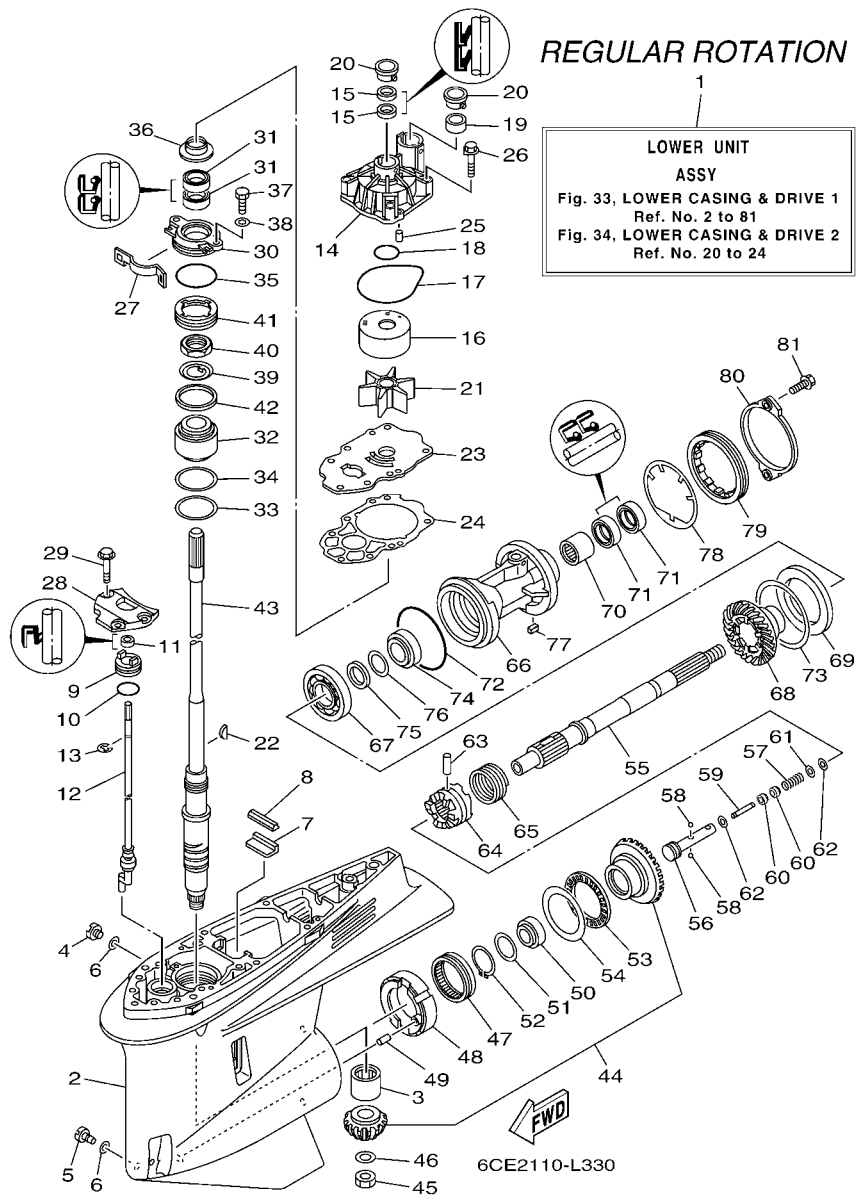


FIG. 33 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
47	93311-85894	BEARING	1			
48	6CB-45824-00	ADAPTER	1			
49	93608-16M16	PIN, DOWEL	1			
50	93332-000A4	BEARING	1			
51	90201-41008	WASHER, PLATE	1			
52	99009-47500	CIRCLIP	1			
53	93340-67011	BEARING	1			
54	6CB-45567-00	SHIM (T:2.00MM)	1			UR
	6CB-45567-10	SHIM (T:2.03MM)	1			UR
	6CB-45567-20	SHIM (T:2.06MM)	1			UR
	6CB-45567-30	SHIM (T:2.09MM)	1			UR
	6CB-45567-40	SHIM (T:2.12MM)	1			UR
	6CB-45567-50	SHIM (T:2.15MM)	1			UR
55	6CB-45611-00	SHAFT, PROPELLER	1			
56	6CB-45634-00	SLIDE, SHIFT	1			
57	90501-10M77	SPRING, COMPRESSION	1			
58	93501-04011	BALL	2			
59	6H1-45668-00	SHAFT, FREE 1	1			
60	61A-45635-00	PLUNGER, SHIFT	2			
61	90201-02M00	WASHER, PLATE	1			
62	90183-02M03	NUT, SPRING	2			
63	90250-08M07	PIN, STRAIGHT	1			
64	6CE-45631-00	CLUTCH, DOG	1			
65	6E5-45633-01	RING, CROSS PIN	1			
66	6CB-45332-00-CA	HOUSING, BEARING	1			
67	93306-209U0	BEARING	1			
68	6CE-45571-00	GEAR 2 (21T)	1			

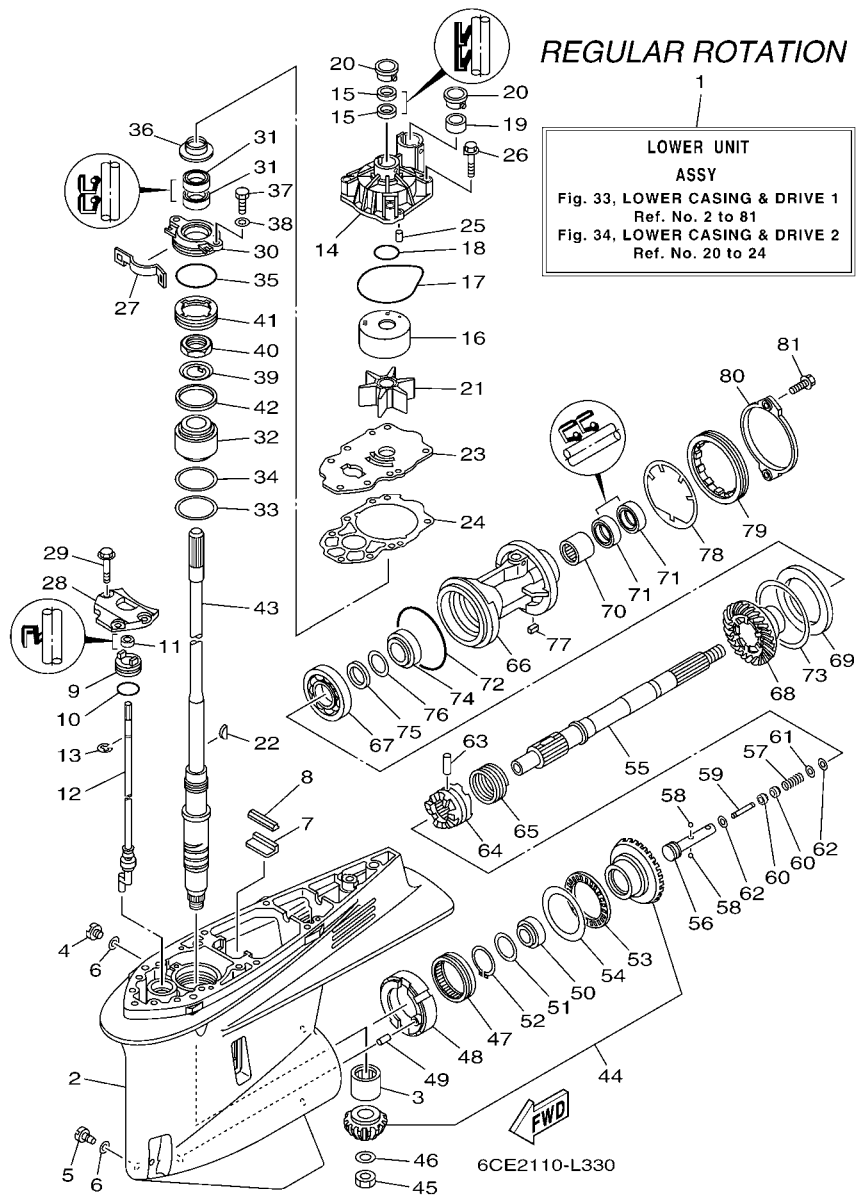


FIG. 33 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
69	6CB-45576-00	WASHER, THRUST 2	1		
70	93315-43061	BEARING	1		
71	93101-30M17	OIL SEAL	2		
72	93211-02001	O-RING	1		
73	6CB-45577-00	SHIM (T:0.10MM)	1		UR
	6CB-45577-10	SHIM (T:0.12MM)	1		UR
	6CB-45577-20	SHIM (T:0.15MM)	1		UR
	6CB-45577-30	SHIM (T:0.18MM)	1		UR
	6CB-45577-40	SHIM (T:0.30MM)	1		UR
	6CB-45577-50	SHIM (T:0.40MM)	1		UR
	6CB-45577-60	SHIM (T:0.50MM)	1		UR
74	93332-000A5	BEARING	1		
75	90201-32008	WASHER, PLATE	1		
76	676-45567-00	SHIM (T:0.7MM)	1		UR
	676-45567-10	SHIM (T:0.8MM)	1		UR
	676-45567-20	SHIM (T:0.9MM)	1		UR
	676-45567-30	SHIM (T:1.0MM)	1		UR
	676-45567-40	SHIM (T:1.1MM)	1		UR
	676-45567-50	SHIM (T:1.2MM)	1		UR
77	90282-05008	KEY, STRAIGHT	1		
78	6CB-45383-00	WASHER, CLAW	1		
79	6CB-45384-00	NUT	1		
80	6CE-45361-10	CAP, LOWER CASING	1		
81	90105-08M61	BOLT, FLANGE	2		

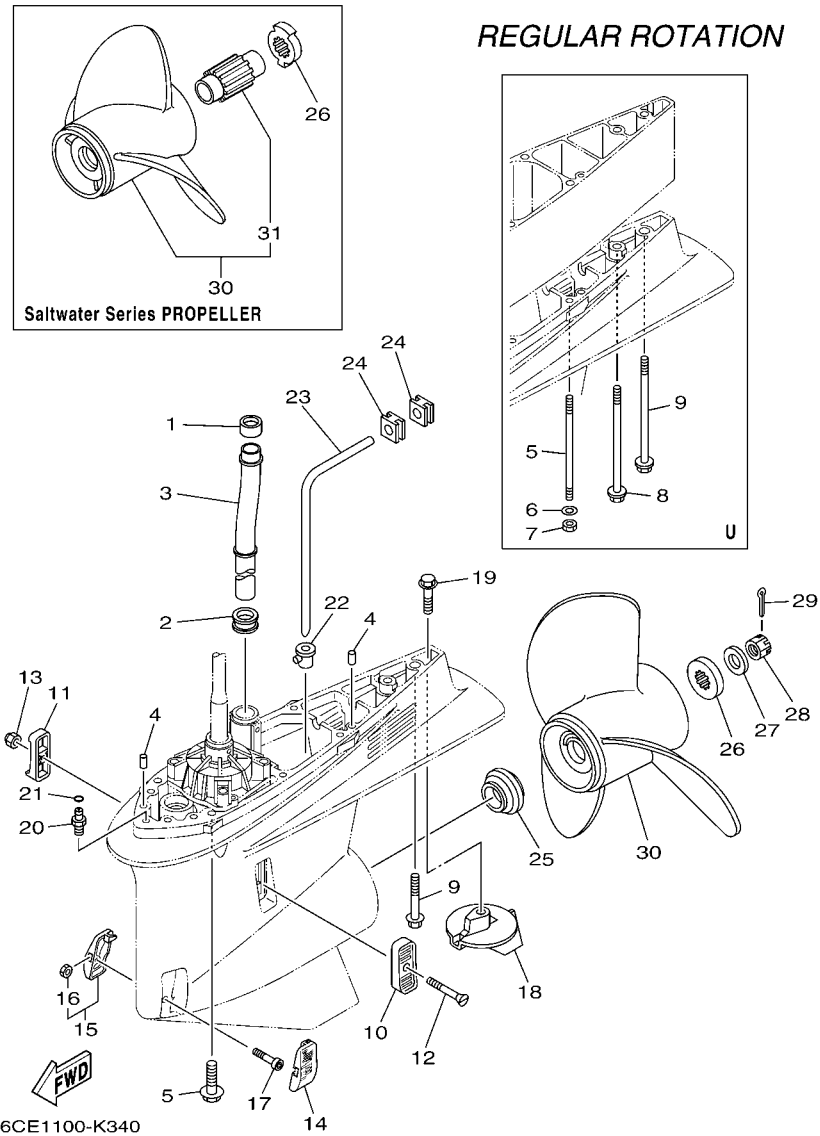


FIG. 34 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6AW-44365-00	DAMPER, WATER SEAL 1	1		
2	6AW-44366-00	DAMPER, WATER SEAL 2	1		
3	6CE-44361-00	TUBE, WATER 1	1		X(25.3")
	6CE-44361-10	TUBE, WATER 1	1		U(30.3")
4	93608-16M16	PIN, DOWEL	2		
5	90119-10038	BOLT, WITH WASHER	7		X(25.3")
	90116-10041	BOLT, STUD	6		U(30.3")
6	90201-10048	WASHER, PLATE	6		U(30.3")
7	90170-10009	NUT	6		U(30.3")
8	90119-10009	BOLT, WITH WASHER	1		U(30.3")
9	97575-10570	BOLT, WITH WASHER	1		X(25.3")
	90119-10008	BOLT, WITH WASHER	1		U(30.3")
10	6P2-45214-00	COVER, WATER INLET 1	1		
11	6P2-45215-00	COVER, WATER INLET 2	1		
12	90152-05M08	SCREW, COUNTERSUNK	1		
13	90185-05002	NUT, NYLON	1		
14	6CE-45224-00	COVER, WATER INLET 3	1		
15	6CE-45225-00	COVER, WATER INLET 4	1		
16	90185-05002	.NUT, NYLON	1		
17	90110-05039	BOLT, HEXAGON SOCKET HEAD	1		
18	61A-45371-00	TAB-TRIM	1		
19	90105-10M00	BOLT, FLANGE	1		
20	63P-45378-00	NIPPLE, HOSE	1		
21	93210-07003	O-RING	1		
22	6D0-44367-00	DAMPER, WATER SEAL 3	1		
23	6D0-44362-01	TUBE, WATER 2	1		
24	6D0-44366-00	DAMPER, WATER SEAL 2	2		

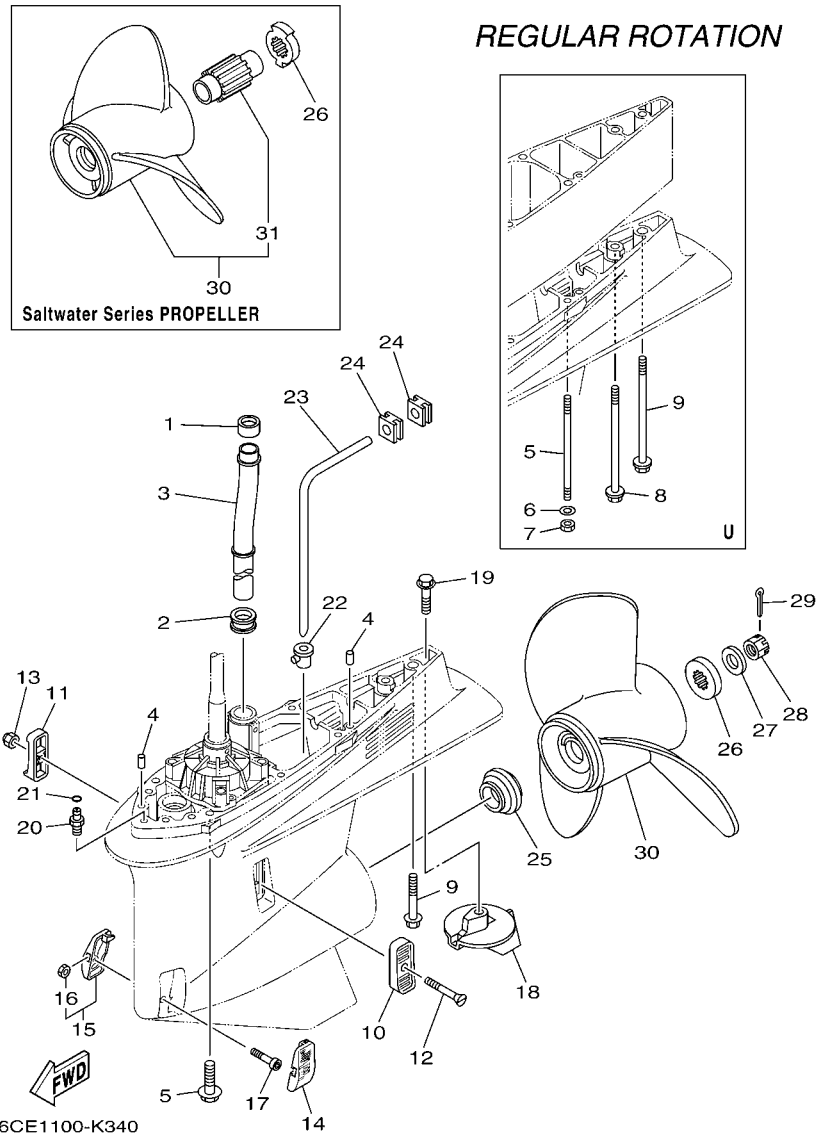


FIG. 34 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
25	69J-45987-00	SPACER 1	1			
26	688-45997-01	SPACER 2	1			UR FOR 6D0 PROP.
	6CE-45997-00	SPACER 2	1			UR FOR 6CE PROP.
27	92990-18200	WASHER	1			
28	90171-18M04	NUT, CASTLE	1			
29	91490-40030	PIN, COTTER	1			
30	6D0-45970-00	PROPELLER (3X15-1/4"X19"-T)	1			UR SWS PROP.
	6CE-45930-00	PROPELLER (3X15-3/4"X13"-T)	1			UR SWS PROP.
	6CE-45970-00	PROPELLER (3X15-1/4"X19"-T)	1			UR SWS PROP.
	6CE-45972-00	PROPELLER (3X15"X21"-T)	1			UR SWS PROP.
	6CE-45974-00	PROPELLER (3X14-3/4"X23"-T)	1			UR SWS PROP.
	6CE-45976-00	PROPELLER (3X15-3/4"X15"-T)	1			UR SWS PROP.
	6CE-45978-00	PROPELLER (3X15-1/2"X17"-T)	1			UR SWS PROP.
	6CE-45B70-00	PROPELLER (4X15"X21"-T)	1			UR SWS SH4 PROP.
	6CE-45B72-00	PROPELLER (4X15"X22"-T)	1			UR SWS SH4 PROP.
	6CE-45B74-00	PROPELLER (4X15"X23"-T)	1			UR SWS SH4 PROP.
31	6CE-45C81-00	.DAMPER RUBBER, PROPELLER 1	1			FOR 6CE PROP.

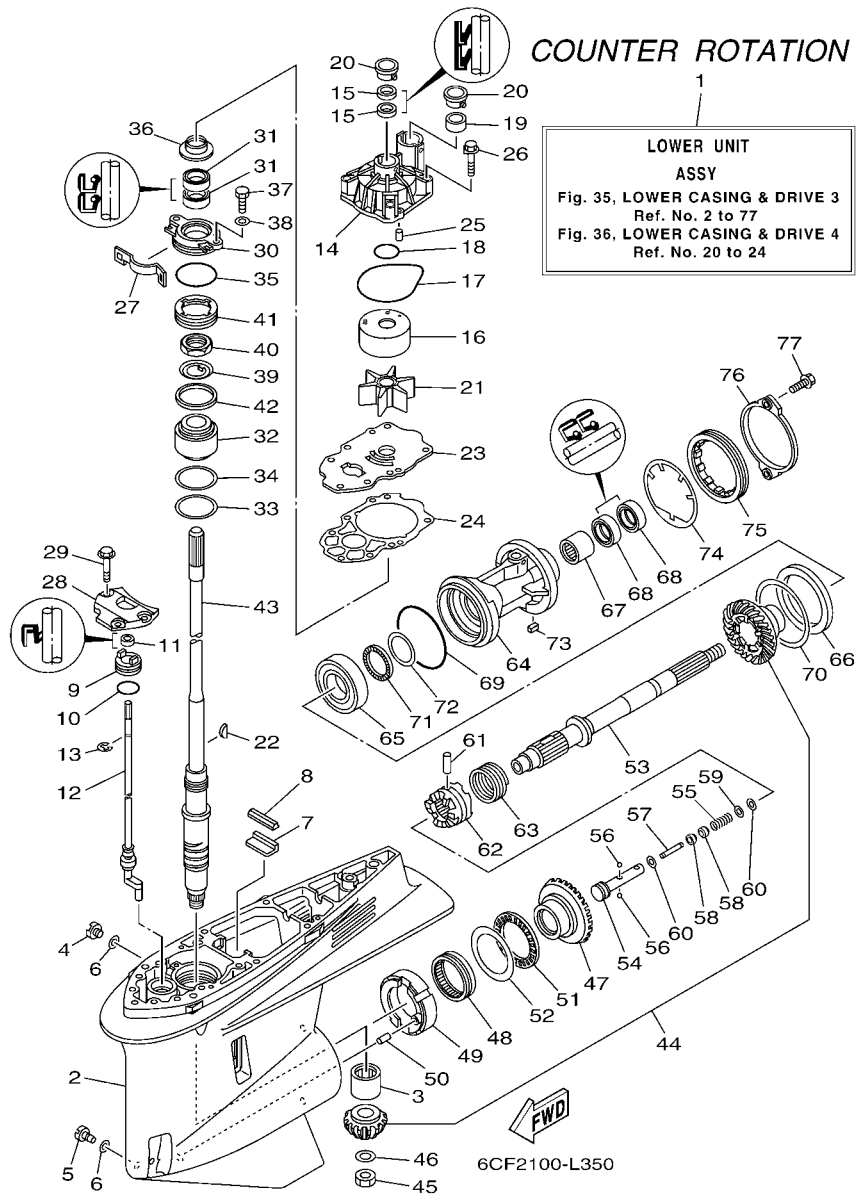


FIG. 35 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CF-45300-00-8D	LOWER UNIT ASSY		1	X(25.3")
	6CF-45300-10-8D	LOWER UNIT ASSY		1	U(30.3")
2	6CE-45301-00-8D	CASING, LOWER		1	
3	93311-83280	BEARING		1	
4	90340-08002	PLUG, STRAIGHT SCREW		1	
5	688-45341-10	PLUG, DRAIN		1	
6	90430-08020	GASKET		2	
7	663-45376-00	GUIDE, SEAL DAMPER		1	
8	6CE-45375-00	DAMPER, SEAL		1	
9	65N-45321-00	PLATE		1	
10	93210-33M49	O-RING		1	
11	93106-09014	OIL SEAL		1	
12	6CF-44150-00	SHIFT CAM ASSY		1	
13	99001-08600	CIRCLIP		1	
14	6CE-44311-00	HOUSING, WATER PUMP		1	
15	93104-22M07	OIL SEAL		2	
16	6AW-44322-00	INSERT, CARTRIDGE		1	
17	93210-94003	O-RING		1	
18	93210-37160	O-RING		1	
19	6AW-44365-00	DAMPER, WATER SEAL 1		1	
20	6AW-44312-00	COVER, WATER PUMP HOUSING		2	
21	6CE-44352-00	IMPELLER		1	
22	90280-04002	KEY, WOODRUFF		1	
23	6CE-44323-00	OUTER PLATE, CARTRIDGE		1	
24	6CE-44315-00	GASKET, WATER PUMP		1	
25	93606-12019	PIN, DOWEL		2	
26	90119-08M14	BOLT, WITH WASHER		4	

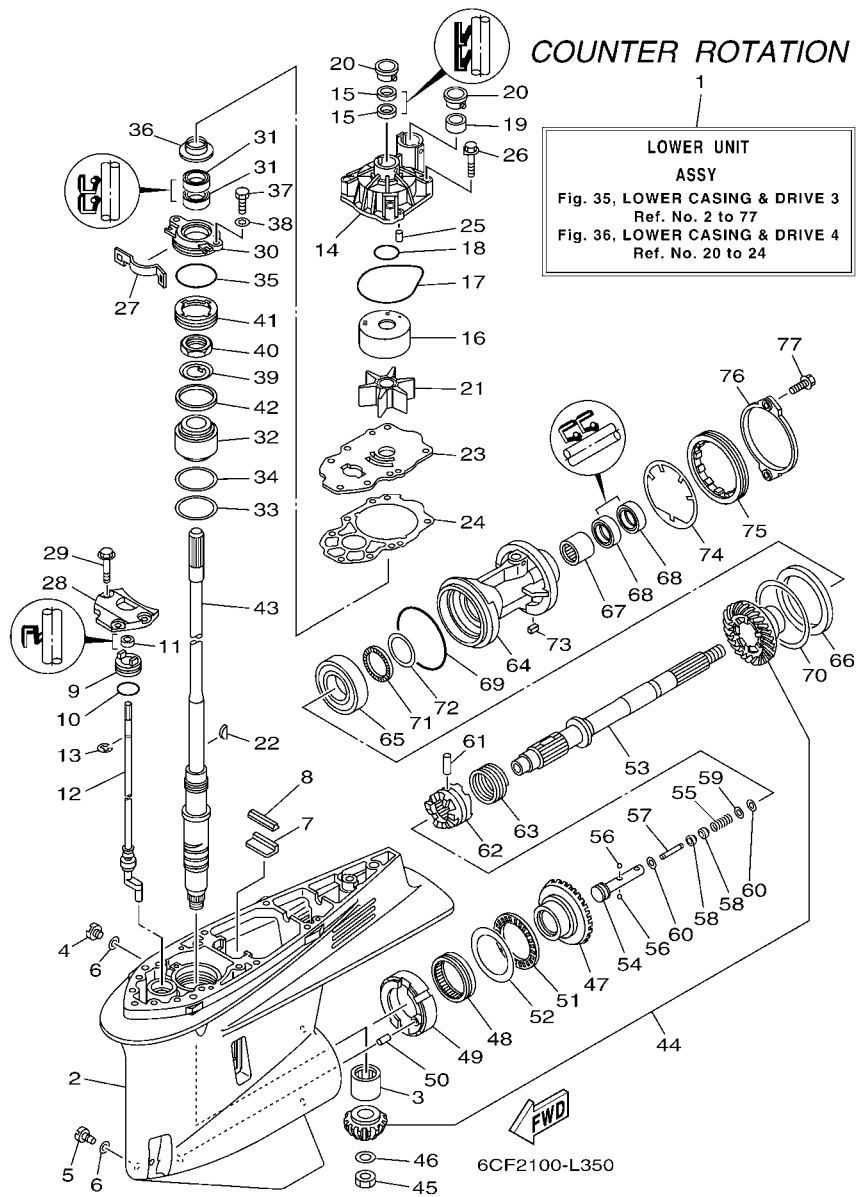


FIG. 35 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
27	6AW-45723-00	PLATE, SEAL		1	
28	6CB-44312-00	COVER, WATER PUMP HOUSING		1	
29	90119-08M32	BOLT, WITH WASHER		3	
30	6CE-45335-00-9S	HOUSING, OIL SEAL		1	
31	93101-28M16	OIL SEAL		2	
32	93399-99966	BEARING		1	
33	90201-62008	WASHER, PLATE		1	
34	6CE-45587-00	SHIM (T:0.10MM)		1	UR
	6CE-45587-10	SHIM (T:0.12MM)		1	UR
	6CE-45587-20	SHIM (T:0.15MM)		1	UR
	6CE-45587-30	SHIM (T:0.18MM)		1	UR
	6CE-45587-40	SHIM (T:0.30MM)		1	UR
	6CE-45587-50	SHIM (T:0.40MM)		1	UR
	6CE-45587-60	SHIM (T:0.50MM)		1	UR
35	93210-64488	O-RING		1	
36	6AW-45344-00	COVER, OIL SEAL		1	
37	97095-08020	BOLT		2	
38	92995-08600	WASHER		2	
39	90214-30003	WASHER, CLAW		1	
40	90170-30M18	NUT		1	
41	6CE-45244-00	NUT		1	
42	6CE-45539-00	SPACER 2		1	
43	6CE-45501-00	DRIVE SHAFT COMP.		1	X(25.3")
	6CE-45501-10	DRIVE SHAFT COMP.		1	U(30.3")
44	6CF-45550-00	GEAR SET		1	
45	90170-16M19	NUT		1	
46	90201-16M00	WASHER, PLATE		1	

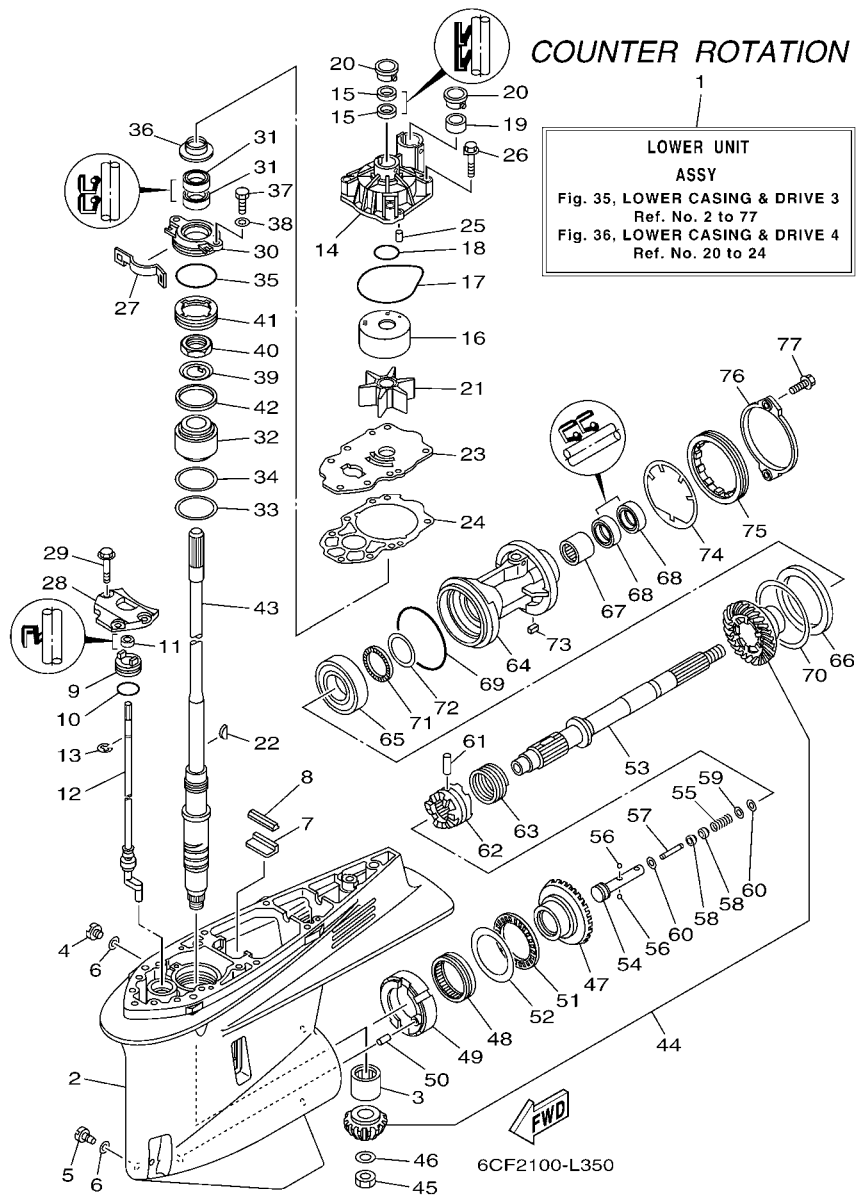


FIG. 35 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
47	6CF-45560-00	GEAR 1 (21T)		1	
48	93311-85894	BEARING		1	
49	6CB-45824-00	ADAPTER		1	
50	93608-16M16	PIN, DOWEL		1	
51	93340-67011	BEARING		1	
52	6CB-45567-00	SHIM (T:2.00MM)		1	UR
	6CB-45567-10	SHIM (T:2.03MM)		1	UR
	6CB-45567-20	SHIM (T:2.06MM)		1	UR
	6CB-45567-30	SHIM (T:2.09MM)		1	UR
	6CB-45567-40	SHIM (T:2.12MM)		1	UR
	6CB-45567-50	SHIM (T:2.15MM)		1	UR
53	6CF-45611-00	SHAFT, PROPELLER		1	
54	6CB-45634-00	SLIDE, SHIFT		1	
55	90501-10M77	SPRING, COMPRESSION		1	
56	93501-04011	BALL		2	
57	6H1-45668-00	SHAFT, FREE 1		1	
58	61A-45635-00	PLUNGER, SHIFT		2	
59	90201-02M00	WASHER, PLATE		1	
60	90183-02M03	NUT, SPRING		2	
61	90250-08M07	PIN, STRAIGHT		1	
62	6CE-45631-00	CLUTCH, DOG		1	
63	6E5-45633-01	RING, CROSS PIN		1	
64	6CF-45332-00-CA	HOUSING, BEARING		1	
65	93332-00048	BEARING		1	
66	6CF-45576-00	WASHER, THRUST 2		1	
67	93315-43061	BEARING		1	
68	93101-30M17	OIL SEAL		2	

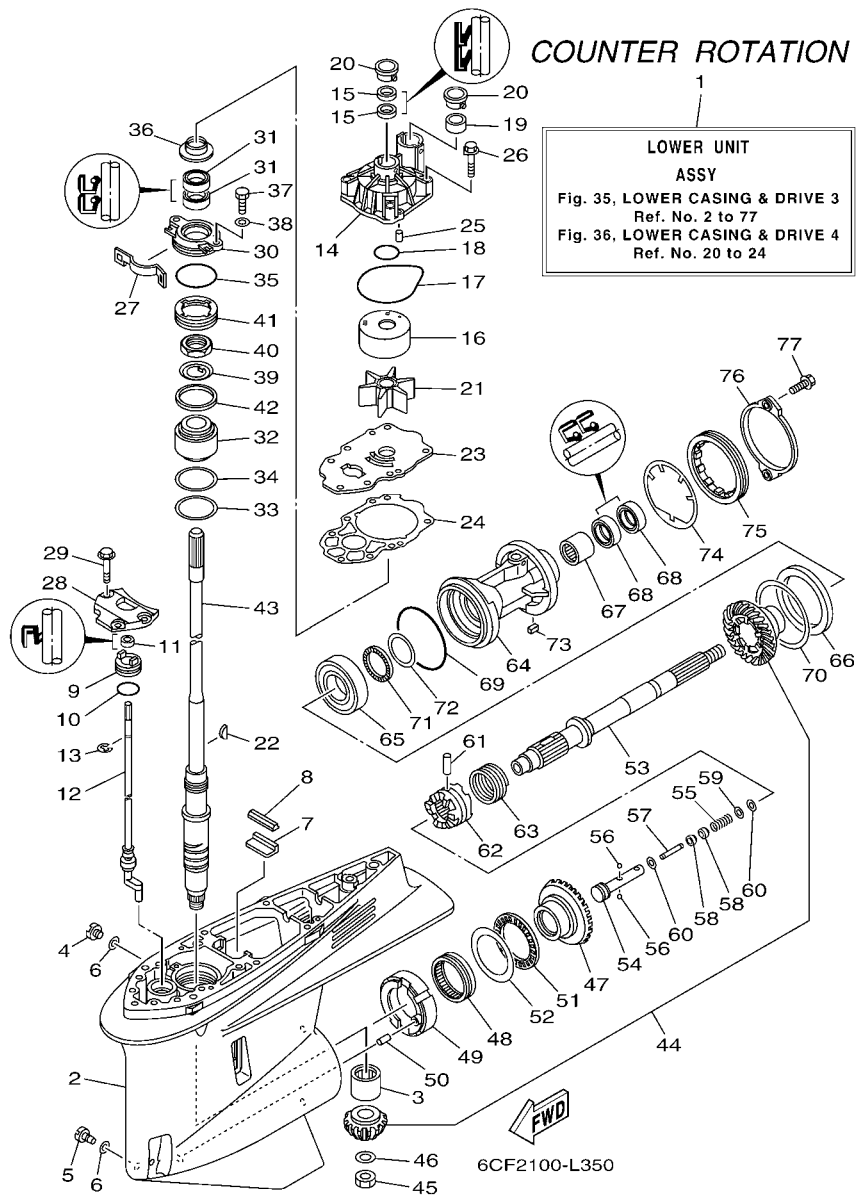


FIG. 35 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
69	93211-02001	O-RING		1	
70	6CB-45577-00	SHIM (T:0.10MM)		1	UR
	6CB-45577-10	SHIM (T:0.12MM)		1	UR
	6CB-45577-20	SHIM (T:0.15MM)		1	UR
	6CB-45577-30	SHIM (T:0.18MM)		1	UR
	6CB-45577-40	SHIM (T:0.30MM)		1	UR
	6CB-45577-50	SHIM (T:0.40MM)		1	UR
	6CB-45577-60	SHIM (T:0.50MM)		1	UR
71	93341-440U5	BEARING		1	
72	6K1-45578-01	SHIM (T:0.10MM)		1	UR
	6K1-45578-10	SHIM (T:0.12MM)		1	UR
	6K1-45578-20	SHIM (T:0.15MM)		1	UR
	6K1-45578-30	SHIM (T:0.18MM)		1	UR
	6K1-45578-40	SHIM (T:0.30MM)		1	UR
	6K1-45578-50	SHIM (T:0.40MM)		1	UR
	6K1-45578-60	SHIM (T:0.50MM)		1	UR
73	90282-05008	KEY, STRAIGHT		1	
74	6CB-45383-00	WASHER, CLAW		1	
75	6CB-45384-00	NUT		1	
76	6CE-45361-10	CAP, LOWER CASING		1	
77	90105-08M61	BOLT, FLANGE		2	

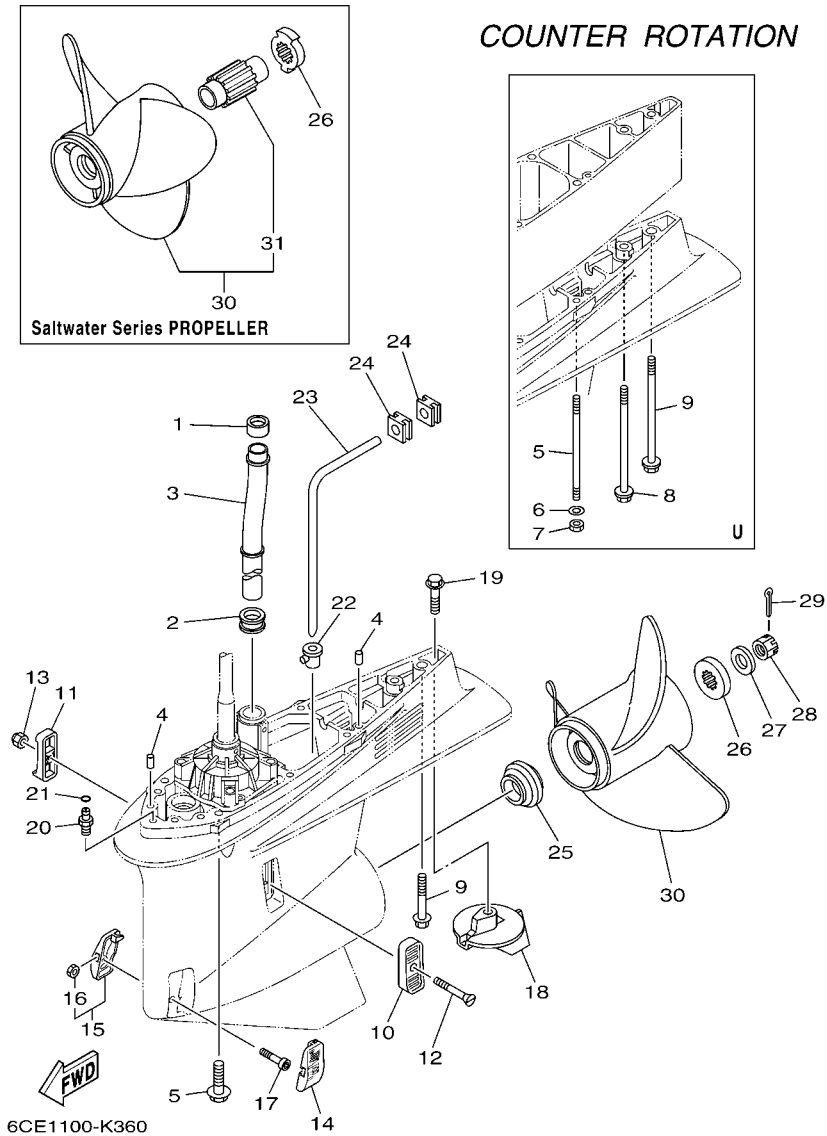


FIG. 36 LOWER CASING & DRIVE 4

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6AW-44365-00	DAMPER, WATER SEAL 1		1	
2	6AW-44366-00	DAMPER, WATER SEAL 2		1	
3	6CE-44361-00	TUBE, WATER 1		1	X(25.3")
	6CE-44361-10	TUBE, WATER 1		1	U(30.3")
4	93608-16M16	PIN, DOWEL		2	
5	90119-10038	BOLT, WITH WASHER		7	X(25.3")
	90116-10041	BOLT, STUD		6	U(30.3")
6	90201-10048	WASHER, PLATE		6	U(30.3")
7	90170-10009	NUT		6	U(30.3")
8	90119-10009	BOLT, WITH WASHER		1	U(30.3")
9	97575-10570	BOLT, WITH WASHER		1	X(25.3")
	90119-10008	BOLT, WITH WASHER		1	U(30.3")
10	6P2-45214-00	COVER, WATER INLET 1		1	
11	6P2-45215-00	COVER, WATER INLET 2		1	
12	90152-05M08	SCREW, COUNTERSUNK		1	
13	90185-05002	NUT, NYLON		1	
14	6CE-45224-00	COVER, WATER INLET 3		1	
15	6CE-45225-00	COVER, WATER INLET 4		1	
16	90185-05002	.NUT, NYLON		1	
17	90110-05039	BOLT, HEXAGON SOCKET HEAD		1	
18	61A-45371-00	TAB-TRIM		1	
19	90105-10M00	BOLT, FLANGE		1	
20	63P-45378-00	NIPPLE, HOSE		1	
21	93210-07003	O-RING		1	
22	6D0-44367-00	DAMPER, WATER SEAL 3		1	
23	6D0-44362-01	TUBE, WATER 2		1	
24	6D0-44366-00	DAMPER, WATER SEAL 2		2	

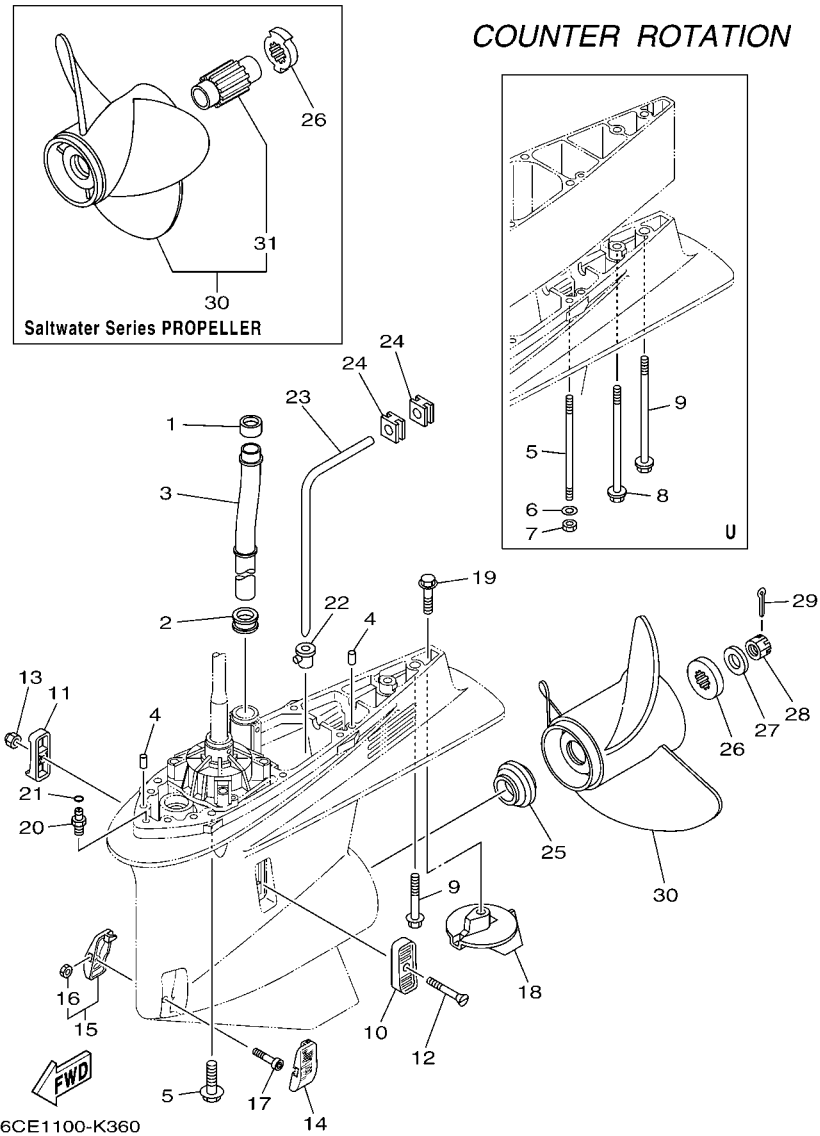
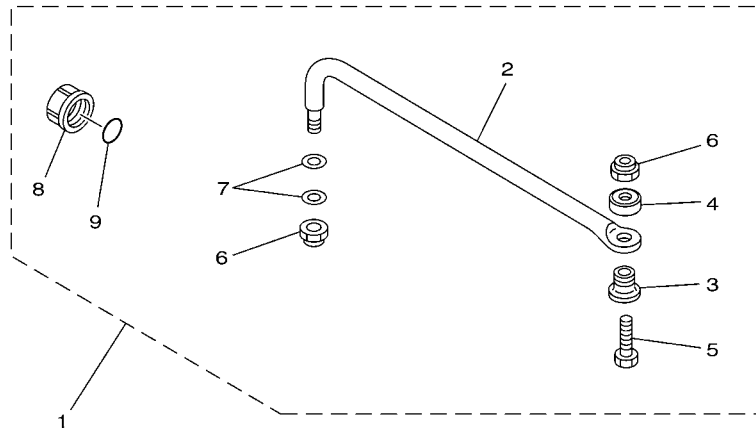


FIG. 36 LOWER CASING & DRIVE 4

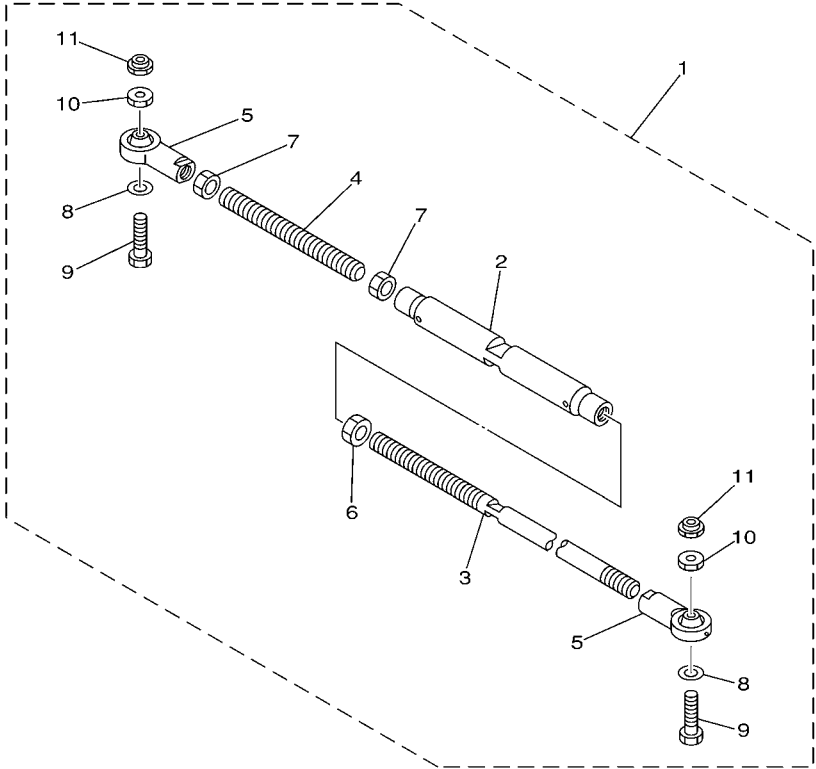
REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
25	69J-45987-00	SPACER 1		1	
26	688-45997-01	SPACER 2		1	UR FOR 6D1 PROP.
	6CE-45997-00	SPACER 2		1	UR FOR 6CF PROP.
27	92990-18200	WASHER		1	
28	90171-18M04	NUT, CASTLE		1	
29	91490-40030	PIN, COTTER		1	
30	6D1-45970-00	PROPELLER (3X15-1/4"X19"-TL)		1	UR SWS PROP.
	6CF-45930-00	PROPELLER (3X15-3/4"X13"-TL)		1	UR SWS PROP.
	6CF-45970-00	PROPELLER (3X15-1/4"X19"-TL)		1	UR SWS PROP.
	6CF-45972-00	PROPELLER (3X15"X21"-TL)		1	UR SWS PROP.
	6CF-45974-00	PROPELLER (3X14-3/4"X23"-TL)		1	UR SWS PROP.
	6CF-45976-00	PROPELLER (3X15-3/4"X15"-TL)		1	UR SWS PROP.
	6CF-45978-00	PROPELLER (3X15-1/2"X17"-TL)		1	UR SWS PROP.
	6CF-45B70-00	PROPELLER (4X15"X21"-TL)		1	UR SWS SH4 PROP.
	6CF-45B72-00	PROPELLER (4X15"X22"-TL)		1	UR SWS SH4 PROP.
	6CF-45B74-00	PROPELLER (4X15"X23"-TL)		1	UR SWS SH4 PROP.
31	6CE-45C81-00	.DAMPER RUBBER, PROPELLER 1		1	FOR 6CF PROP.

FIG. 37 STEERING GUIDE ATTACHMENT 1



67H0100-9290

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3				REMARKS
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT	1					AP
2	6E5-61351-01	.ROD, STEERING LINK	1					
3	90387-10M61	.COLLAR	1					
4	90560-12M01	.SPACER	1					
5	6E5-61355-00	.BOLT	1					
6	90185-09M01	.NUT, SELF-LOCKING	2					
7	90201-10M20	.WASHER, PLATE	2					
8	6E5-43145-01	.CAP, CLAMP BRACKET	1					
9	93210-16275	.O-RING	1					



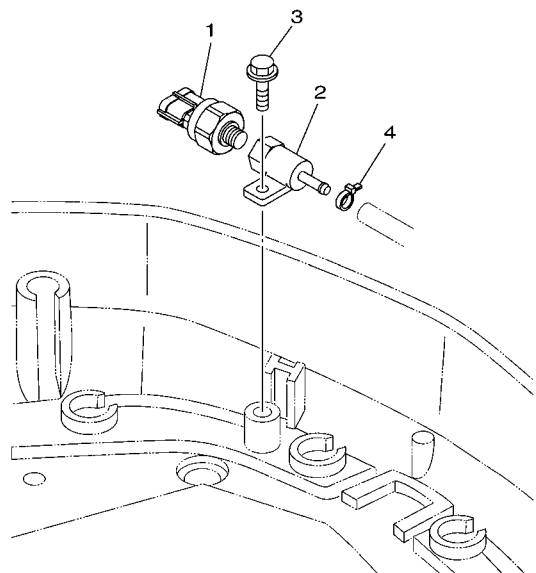
67H0100-0300

FIG. 38 STEERING GUIDE ATTACHMENT 2

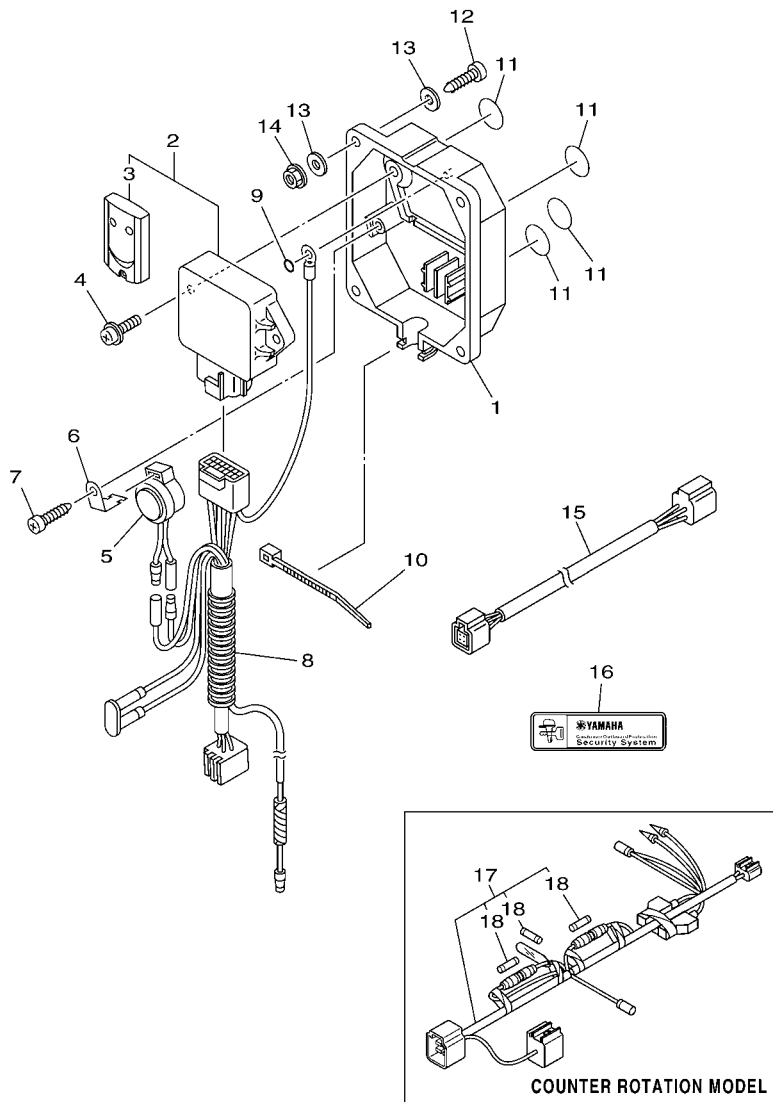
REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6E5-61301-01	TWIN KIT (L:600-800MM)		1	AP
2	6E5-61313-00	.ADJUSTER		1	
3	6E5-61311-11	.TIE BAR		1	
4	6E5-61315-00	.TIE BAR		1	
5	6E5-61303-00	.STEERING AXLE COMP.		2	
6	90170-14M06	.NUT		1	
7	95380-14700	.NUT		2	
8	90201-10M76	.WASHER, PLATE		2	
9	90101-09M70	.BOLT		2	
10	90170-09M05	.NUT		2	
11	90185-09M01	.NUT, SELF-LOCKING		2	

FIG. 39 OPTIONAL PARTS 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	6AW-8366B-00	SENSOR, WATER PRESSURE	1			FOR LAN SPEED
2	60V-8366D-00	ADAPTOR, INPUT	1			FOR LAN SPEED
3	95895-06016	BOLT, FLANGE	1			FOR LAN SPEED
4	90465-11M10	CLAMP	1			FOR LAN SPEED



 6CE1100-K390



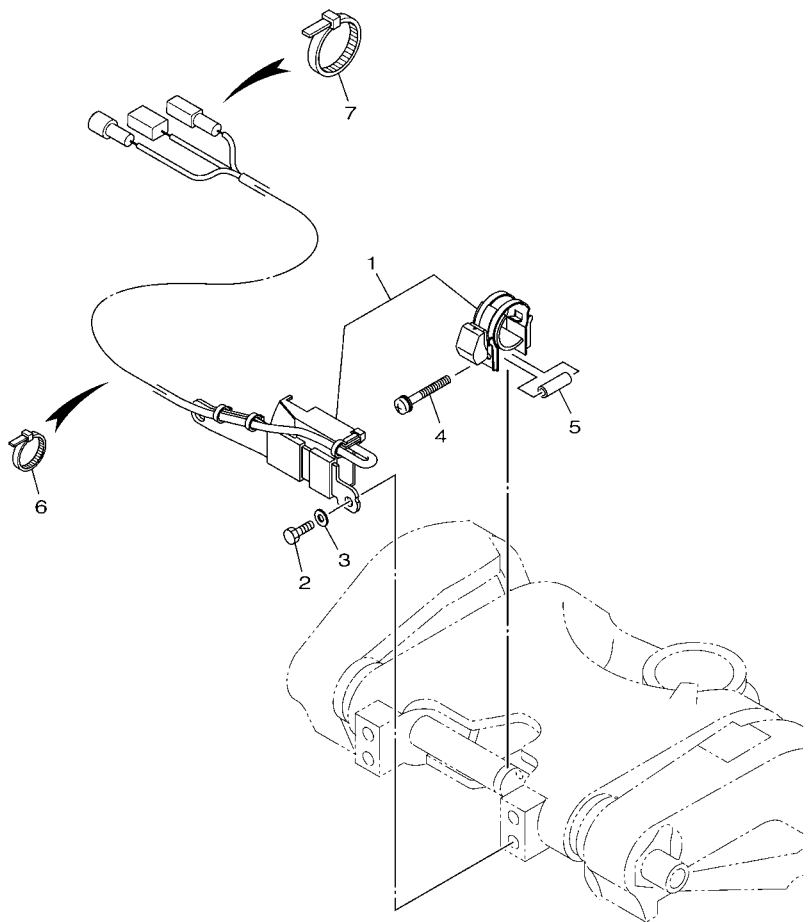
6CE1100-K400

FIG. 40 OPTIONAL PARTS 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	6Y8-86267-00	CASE COMPLETE 1	1			
2	6Y8-86260-12	REMOTE CONTROL UNIT ASSY	1			
3	6AA-86261-22	.TRANSMITTER COMP	2			
4	97980-06216	SCREW, WITH WASHER	2			
5	6X4-83383-00	BUZZER	1			
6	6X4-83386-00	STAY, BUZZER	1			
7	97780-60620	SCREW, TAPPING	1			
8	6Y8-82509-10	WIRE, SUB LEAD	1			
9	93210-04279	O-RING	1			
10	90465-11M10	CLAMP	1			
11	6Y8-8454G-00	PATCH 1	4			
12	90167-06M00	SCREW, TAPPING	4			UR
	97880-06035	SCREW, PAN HEAD	4			UR
13	90201-06M30	WASHER, PLATE	8			
14	95780-06300	NUT, FLANGE	4			
15	6Y8-82521-11	2FT PIGTAIL BUS	1			
16	6Y8-48277-00	STICKER 1	4			
17	6Y8-81315-00	LEAD WIRE ASSY		1		
18	6TA-82151-00	.FUSE(5A)		3		

FIG. 41 OPTIONAL PARTS 3

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
1	6CE-825E0-00	TILT LIMIT SWITCH ASSY	1	1		
2	97095-06016	BOLT	2	2		
3	92995-06600	WASHER	2	2		
4	90159-05059	SCREW, WITH WASHER	1	1		
5	90387-05004	COLLAR	1	1		
6	90465-11M10	CLAMP	8	8		
7	90465-13M18	CLAMP	1	1		



6CL3100-L370

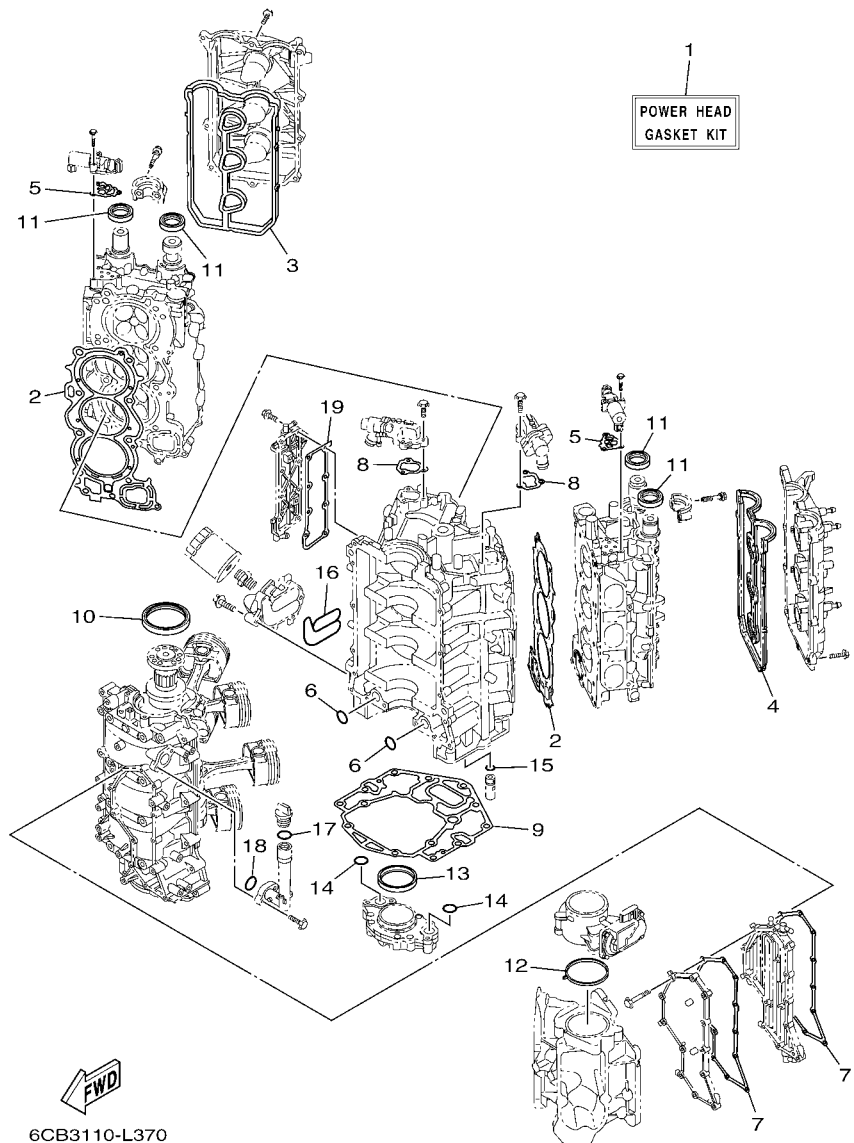


FIG. 42 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3			REMARKS
1	6CB-W0001-02	POWER HEAD GASKET KIT	1	1			
2	6CB-11181-00	.GASKET, CYLINDER HEAD 1	2	2			
3	6CB-11193-00	.GASKET, HEAD COVER 1	1	1			
4	6CB-11194-00	.GASKET, HEAD COVER 2	1	1			
5	6CB-1242F-00	.GASKET, FILTER	2	2			
6	93210-26658	.O-RING	2	2			
7	6CB-15451-00	.GASKET, CRANKCASE COVER 1	2	2			
8	6CB-12427-10	.GASKET, HOUSING COVER 1	2	2			
9	6CB-11351-00	.GASKET, CYLINDER	1	1			
10	93102-85008	.OIL SEAL	1	1			
11	93102-38008	.OIL SEAL	4	4			
12	6CB-13556-00	.GASKET, MANIFOLD	1	1			
13	6CB-11355-00	.SEAL, CYLINDER 1	1	1			
14	93210-26658	.O-RING	2	2			
15	6CB-13473-00	.O-RING	1	1			
16	6CB-13477-00	.GASKET	1	1			
17	93210-24M79	.O-RING	1	1			
18	93210-27370	.O-RING	1	1			
19	6CB-1131B-00	.GASKET, COVER	1	1			

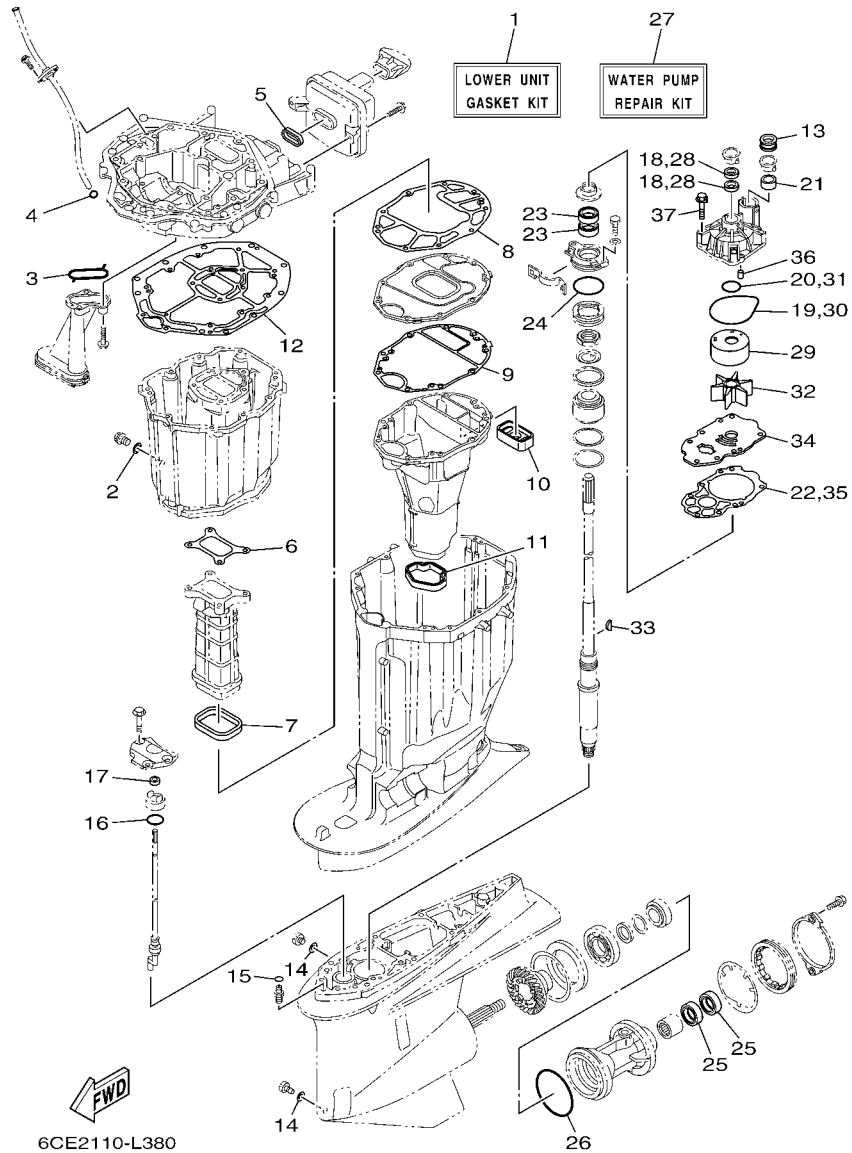


FIG. 43 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3	REMARKS
1	6CE-W0001-20	LOWER UNIT GASKET KIT	1	1	
2	90430-14M09	.GASKET	1	1	
3	6AW-13415-00	.SEAL, OIL STRAINER	1	1	
4	93210-19MJ3	.O-RING	1	1	
5	6CB-14755-00	.GASKET, SILENCER	1	1	
6	6CB-41134-00	.GASKET, EXHAUST MANIFOLD	1	1	
7	6CB-41138-00	.SEAL, EXT. 1	1	1	
8	6CB-41135-00	.GASKET, EXHAUST MANIFOLD	1	1	
9	6CE-41136-00	.GASKET, EXHAUST MANIFOLD 4	1	1	
10	6CE-45127-00	.SEAL	1	1	
11	6CE-45123-00	.GASKET, MUFFLER	1	1	
12	6CB-45113-00	.GASKET, UPPER CASING	1	1	
13	6AW-44366-00	.DAMPER, WATER SEAL 2	1	1	
14	90430-08020	.GASKET	2	2	
15	93210-07003	.O-RING	1	1	
16	93210-33M49	.O-RING	1	1	
17	93106-09014	.OIL SEAL	1	1	
18	93104-22M07	.OIL SEAL	2	2	
19	93210-94003	.O-RING	1	1	
20	93210-37160	.O-RING	1	1	
21	6AW-44365-00	.DAMPER, WATER SEAL 1	1	1	
22	6CE-44315-00	.GASKET, WATER PUMP	1	1	
23	93101-28M16	.OIL SEAL	2	2	
24	93210-64488	.O-RING	1	1	
25	93101-30M17	.OIL SEAL	2	2	
26	93211-02001	.O-RING	1	1	
27	6CE-W0078-00	WATER PUMP REPAIR KIT	1	1	

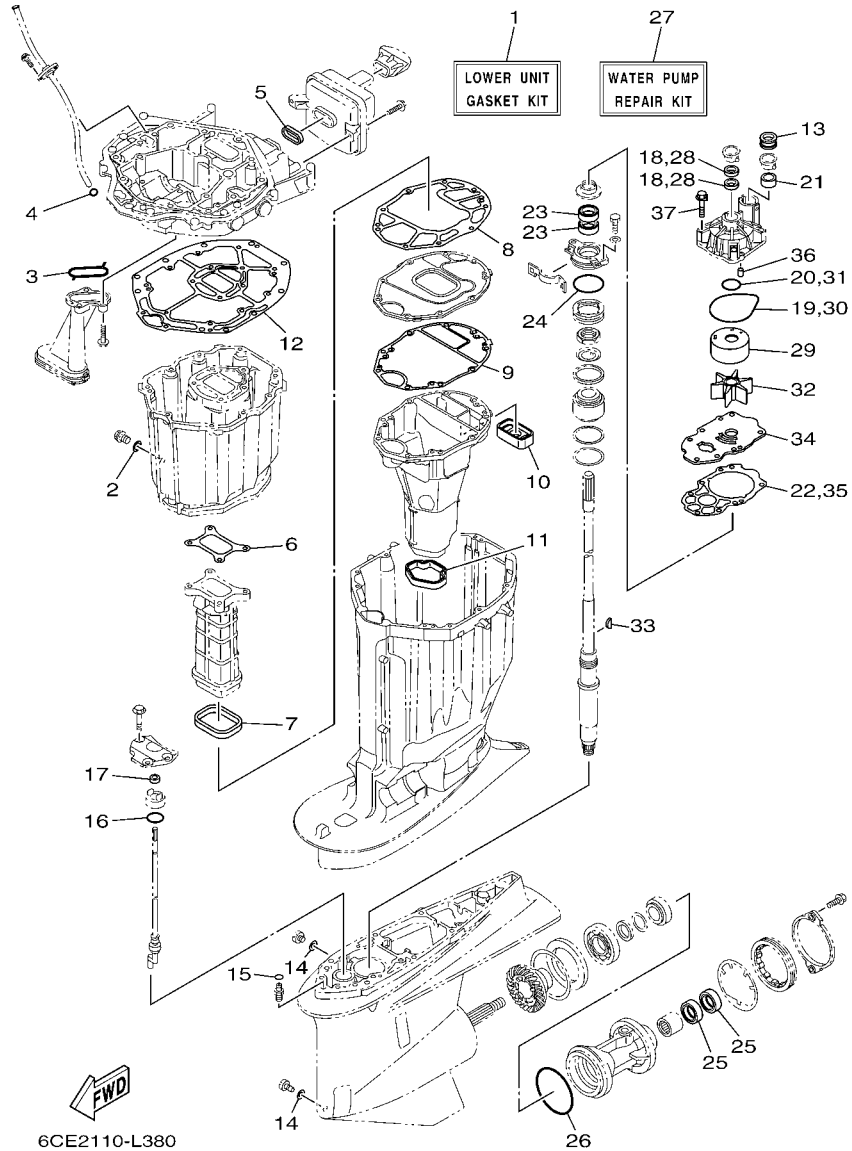


FIG. 43 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6CE3	6CF3		REMARKS
28	93104-22M07	.OIL SEAL	2	2		
29	6AW-44322-00	.INSERT, CARTRIDGE	1	1		
30	93210-94003	.O-RING	1	1		
31	93210-37160	.O-RING	1	1		
32	6CE-44352-00	.IMPELLER	1	1		
33	90280-04002	.KEY, WOODRUFF	1	1		
34	6CE-44323-00	.OUTER PLATE, CARTRIDGE	1	1		
35	6CE-44315-00	.GASKET, WATER PUMP	1	1		
36	93606-12019	.PIN, DOWEL	2	2		
37	90119-08M14	.BOLT, WITH WASHER	4	4		

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6CE-11110-00-9S	4 - 2	6CB-11654-00	3 - 10	6AW-13132-00	12 - 28	6CB-13974-00	13 - 11	6CB-15481-00	2 - 6	6CB-24596-01	14 - 20
6CE-11120-00-9S	4 - 12	6CB-11656-00	3 - 14	6CB-13161-00	11 - 1	6AW-1410B-00	11 - 3	6CB-15512-00	7 - 29	69J-28100-01	14 - 22
6S5-11133-10	4 - 3	6CB-11656-10	3 - 14	6CB-13171-00	11 - 5		11 - 7	6CB-15544-00	5 - 4	67F-2812A-00	19 - 32
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6CB-11181-00	4 - 25	6CB-11998-00	4 - 42	6CB-13329-00	32 - 10	6CB-14146-00	12 - 10	69J-2134X-00	8 - 16	6CB-41134-00	31 - 15
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