

PARTS CATALOGUE

F50 (6C11)

F60 (6C51)

F50F'05 (6C11)

F60C'05 (6C51)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

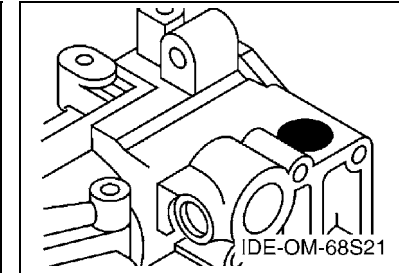
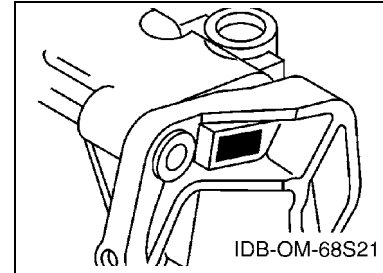
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F50	6C1-1000001	F50F	6C1-1000001
F60	6C5-1000001	F60C	6C5-1000001

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	EHT	F50/F60THD,F50F/F60CEHT
2	ET	F50/F60TRD,F50F/F60CET

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ELECTRICAL 3	D2
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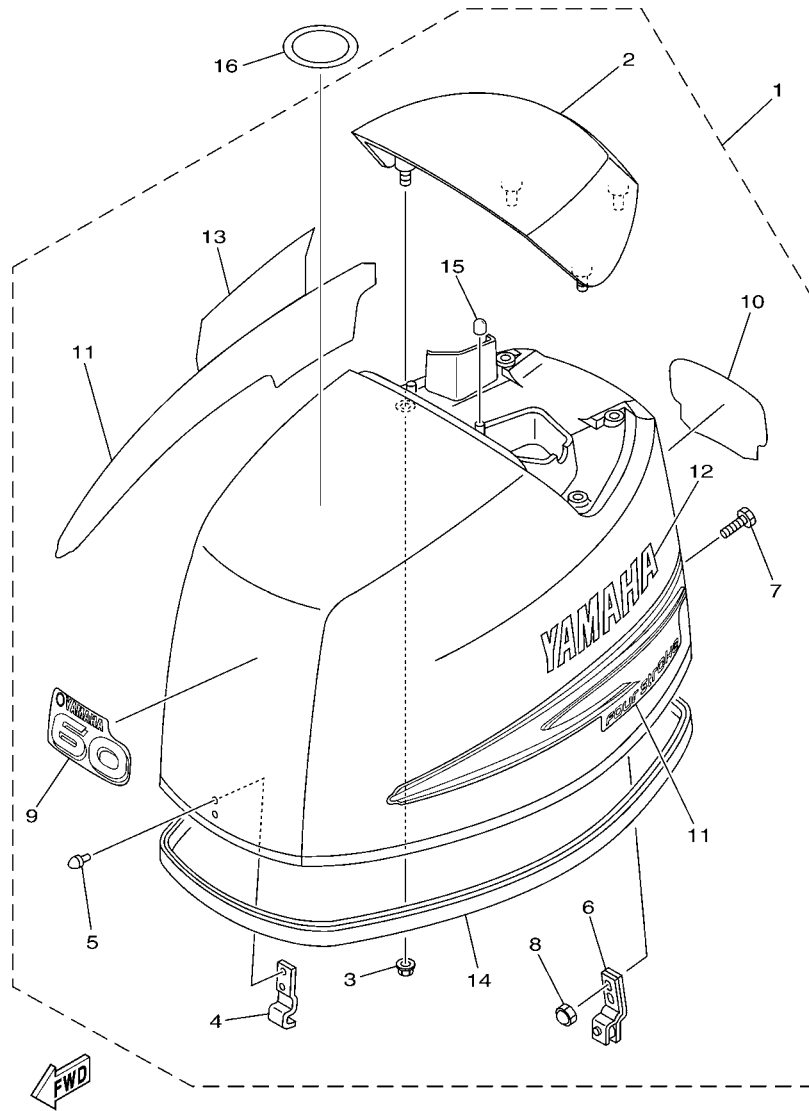
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SHEET2/2

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POWER TRIM & TILT ASSY 2	A6*
UPPER CASING	A7*
OIL PAN	B1*
LOWER CASING & DRIVE 1	B2*
LOWER CASING & DRIVE 2	B5*
FUEL TANK	B7*
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OPTIONAL PARTS	C7*
REPAIR KIT 1	D1*
REPAIR KIT 2	D2*

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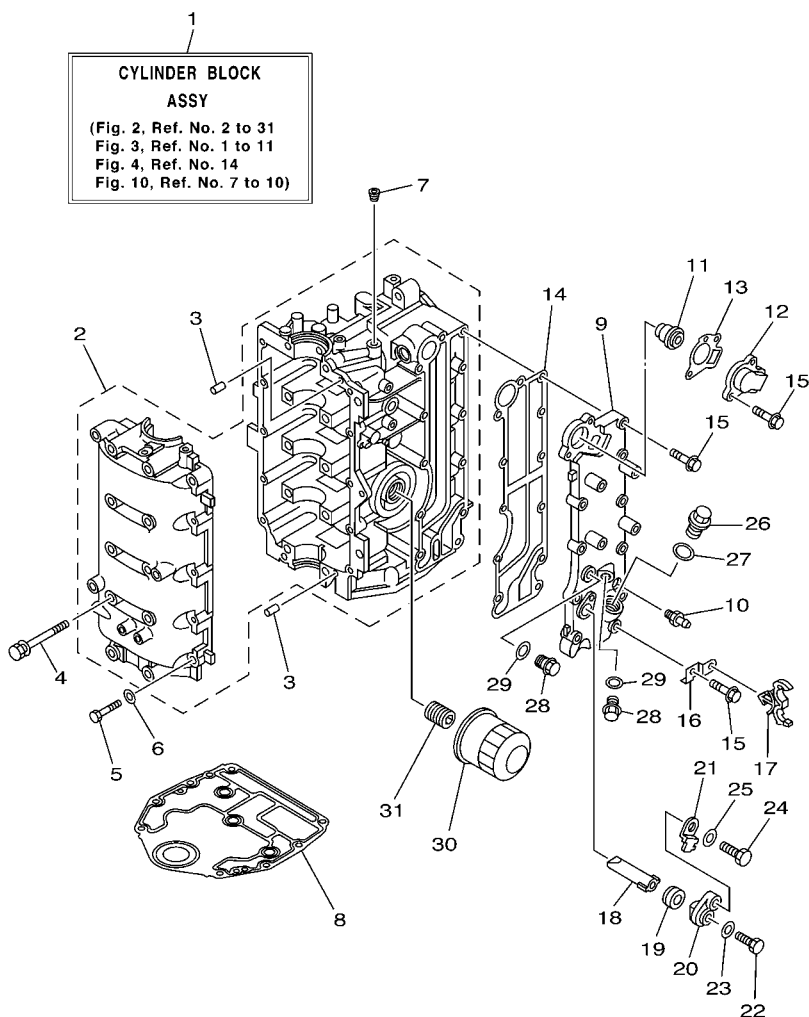


6C11010-D010

FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C1-42610-00-4D	TOP COWLING ASSY	1	1			F50,F50F
	6C5-42610-00-4D	TOP COWLING ASSY	1	1			F60,F60C
	6C5-42610-A0-4D	TOP COWLING ASSY		1			F60TJR
2	67C-42613-00-4D	.MOLDING, AIR DUCT	1	1			
3	90179-06M24	.NUT	4	4			
4	6C5-42651-00	.HOOK	1	1			
5	90266-06M02	.RIVET	2	2			
6	67C-42652-01	.HOOK	1	1			
7	90109-06047	.BOLT	2	2			
8	90185-06M05	.NUT, SELF-LOCKING	2	2			
9	62Y-42677-30	.GRAPHIC, FRONT	1	1			F50,F50F
	69W-42677-00	.GRAPHIC, FRONT	1	1			F60,F60C
	69W-42677-A0	.GRAPHIC, FRONT		1			F60TJR
10	6C1-42678-00	.GRAPHIC, REAR	1	1			F50,F50F
	6C5-42678-00	.GRAPHIC, REAR	1	1			F60,F60C
	6C5-42678-A0	.GRAPHIC, REAR		1			F60TJR
11	69W-W0070-00	.GRAPHIC SET	1	1			
12	69W-42681-00	.MARK, COWLING	1	1			
13	69W-42682-00	.MARK, COWLING	1	1			
14	6C5-42615-00	.SEAL	1	1			
15	69W-13448-00	.CAP	2	2			
16	67F-13434-02	LABEL, CAUTION	1	1			

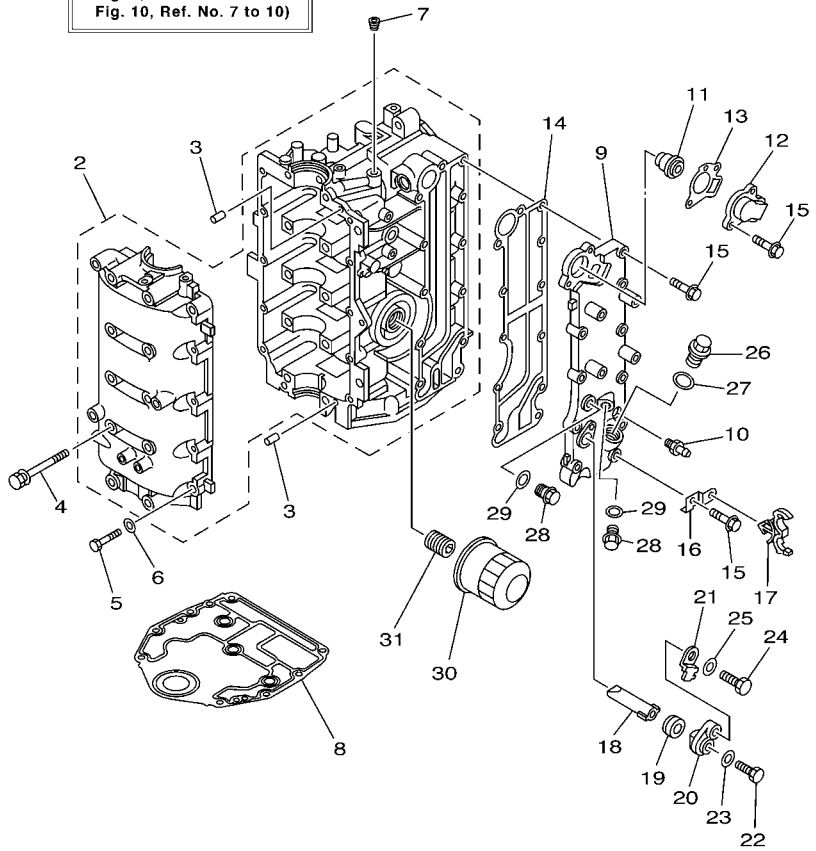
FIG. 2 CYLINDER & CRANKCASE 1



FWD
6C11100-D020

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-W009B-00-1S	CYLINDER BLOCK ASSY	1	1	
2	6C5-15100-00-1S	CRANKCASE ASSY	1	1	
3	93606-12019	PIN, DOWEL	4	4	
4	90119-08M01	BOLT, WITH WASHER	10	10	
5	97013-06035	BOLT	10	10	
6	92903-06600	WASHER, PLATE	10	10	
7	90344-51003	PLUG, TAPER SCREW	1	1	
8	67C-11351-01	GASKET, CYLINDER	1	1	
9	6C5-41113-00-1S	OUTER COVER, EXHAUST	1	1	
10	62Y-12481-10	PIPE 1	1	1	
11	6G8-12411-03	THERMOSTAT	1	1	
12	6H3-12413-00-1S	COVER, THERMOSTAT	1	1	
13	62Y-12414-00	GASKET, COVER	1	1	
14	6C5-41114-00	GASKET, EXHAUST OUTER COVER	1	1	
15	90119-06MA5	BOLT, WITH WASHER	12	12	
16	6C5-1135A-00	BRACKET	1	1	
17	90464-18246	CLAMP	1	1	
18	62Y-11325-00	ANODE	1	1	
19	66M-11328-00	GROMMET, ANODE	1	1	
20	66M-11327-00-94	COVER, ANODE	1	1	
21	66M-12535-00	PLATE	1	1	
22	97095-05012	BOLT	1	1	
23	92995-05600	WASHER	1	1	
24	97095-06020	BOLT	1	1	
25	92995-06600	WASHER	1	1	
26	90340-18M09	PLUG, STRAIGHT SCREW	1	1	
27	90430-18130	GASKET	1	1	

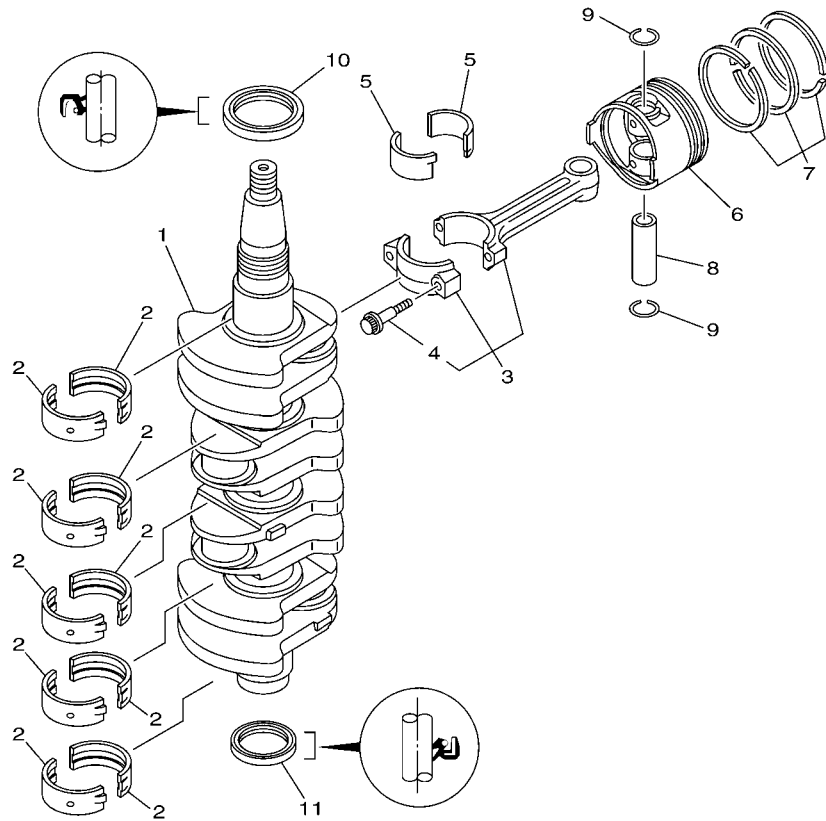
1
**CYLINDER BLOCK
 ASSY**
 (Fig. 2, Ref. No. 2 to 31
 Fig. 3, Ref. No. 1 to 11
 Fig. 4, Ref. No. 14
 Fig. 10, Ref. No. 7 to 10)



6C11100-D020

FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	90340-14M06	PLUG, STRAIGHT SCREW	2	2				
29	90430-14115	GASKET	2	2				
30	5GH-13440-10	ELEMENT ASSY, OIL CLEANER	1	1				
31	6C5-12858-00	BOLT, UNION	1	1				



FWD
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FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C5-11411-00	CRANKSHAFT	1	1		
2	6C5-11416-00	PLANE BEARING, CRANKSHAFT 1	10	10		UR YELLOW
	6C5-11416-10	PLANE BEARING, CRANKSHAFT 1	10	10		UR RED
	6C5-11416-20	PLANE BEARING, CRANKSHAFT 1	10	10		UR PINK
	6C5-11416-30	PLANE BEARING, CRANKSHAFT 1	10	10		UR GREEN
3	6C5-11650-00	CONNECTING ROD ASSY	4	4		
4	6C5-11654-00	.BOLT, CONNECTING ROD	2	2		
5	6C5-11656-00	PLANE BEARING, CONNECTING ROD	8	8		UR YELLOW
	6C5-11656-10	PLANE BEARING, CONNECTING ROD	8	8		UR RED
	6C5-11656-20	PLANE BEARING, CONNECTING ROD	8	8		UR PINK
	6C5-11656-30	PLANE BEARING, CONNECTING ROD	8	8		UR GREEN
6	69W-11631-00-97	PISTON (STD)	4	4		
	69W-11635-00	PISTON (0.25MM O/S)	4	4		AP
	69W-11636-00	PISTON (0.50MM O/S)	4	4		AP
7	67C-11603-00	PISTON RING SET (STD)	4	4		
	67C-11604-00	PISTON RING SET (0.25MM O/S)	4	4		AP
	67C-11605-00	PISTON RING SET (0.50MM O/S)	4	4		AP
8	62Y-11633-00	PIN, PISTON	4	4		
9	93450-17129	CIRCLIP	8	8		
10	93102-43M42	OIL SEAL	1	1		
11	93101-35002	OIL SEAL	1	1		

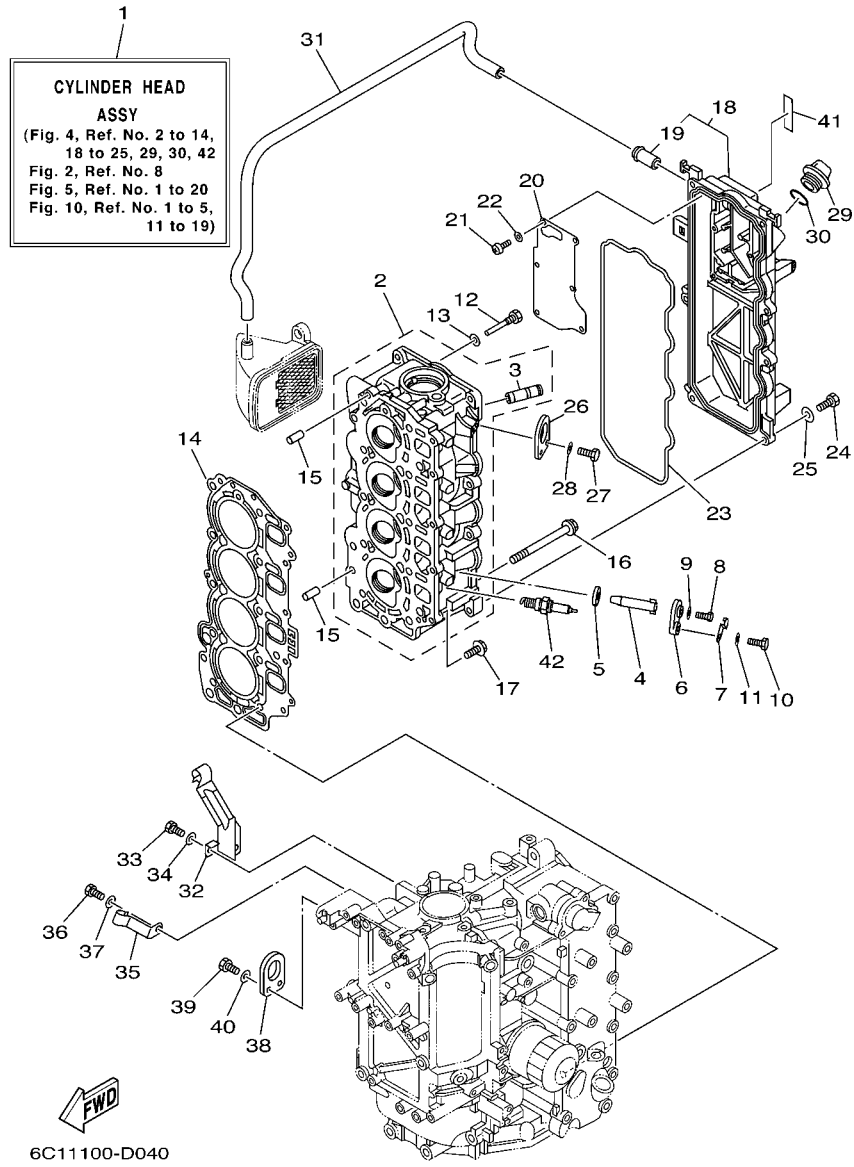


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-W009A-00-1S	CYLINDER HEAD ASSY	1	1	
2	6C5-11111-00-1S	HEAD, CYLINDER 1	1	1	
3	62Y-11133-30	.GUIDE, VALVE 1	8	8	
4	62Y-11325-00	ANODE	4	4	
5	66M-11328-00	GROMMET, ANODE	4	4	
6	66M-11327-00-94	COVER, ANODE	4	4	
7	66M-12535-00	PLATE	4	4	
8	97095-05012	BOLT	4	4	
9	92995-05600	WASHER	4	4	
10	97095-06020	BOLT	4	4	
11	92995-06600	WASHER	4	4	
12	90109-06M65	BOLT	1	1	
13	90430-06014	GASKET	1	1	
14	6C5-11181-01	GASKET, CYLINDER HEAD 1	1	1	
15	99530-08012	PIN, DOWEL	2	2	
16	90105-09005	BOLT, FLANGE	10	10	
17	90119-06MA3	BOLT, WITH WASHER	5	5	
18	6C5-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	
19	62Y-14485-00	.PIPE, JOINT	1	1	
20	6C5-11168-00	COVER, BREATHER	1	1	
21	98507-04010	SCREW, PAN HEAD	6	6	
22	92907-04600	WASHER	6	6	
23	62Y-11356-00	SEAL, CYLINDER 2	1	1	
24	97095-06020	BOLT	7	7	
25	92995-06600	WASHER	7	7	
26	62Y-11119-00	HANGER, ENGINE	1	1	
27	97095-06020	BOLT	2	2	

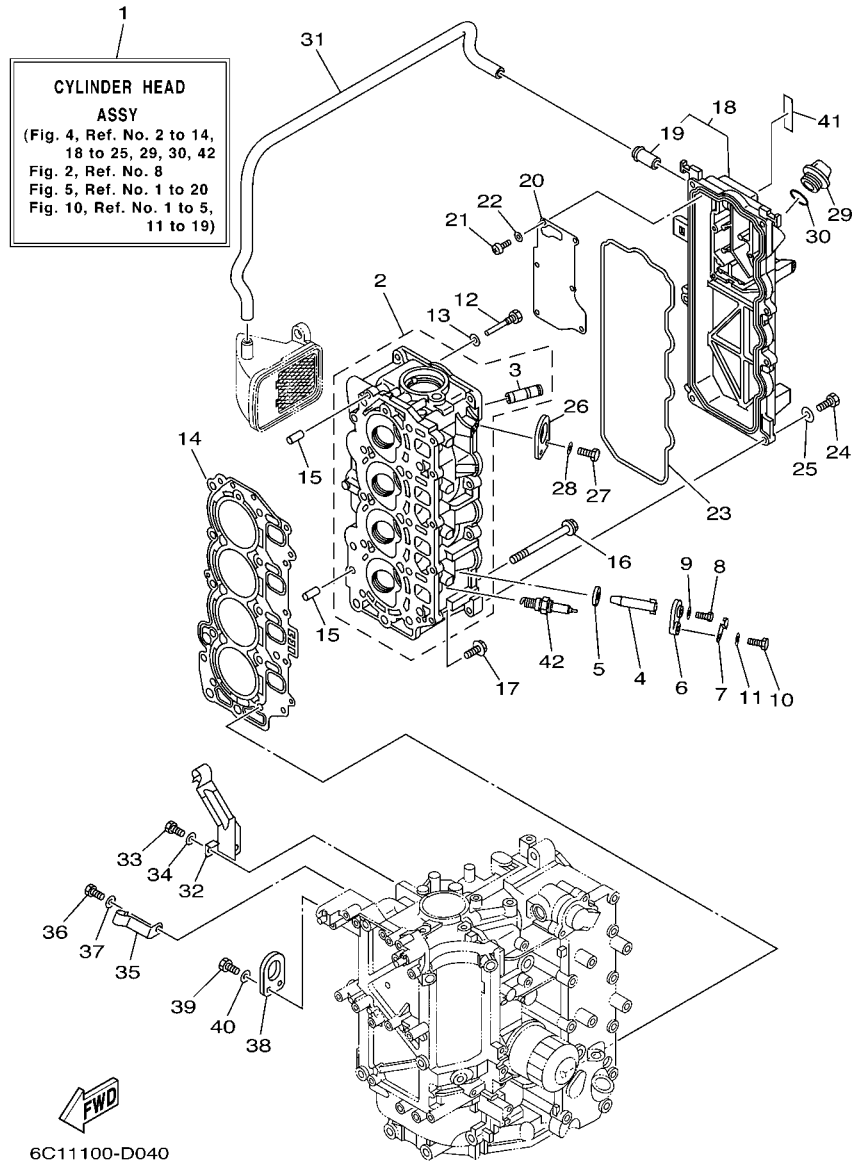


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	92995-06600	WASHER	2	2	
29	6G8-15363-00	PLUG, OIL	1	1	
30	93210-24M79	O-RING	1	1	
31	6C5-1531A-00	HOSE, BREATHER 1	1	1	
32	6C5-15378-00	HOLDER	1	1	
33	97095-06014	BOLT	1	1	
34	92995-06600	WASHER	1	1	
35	6C5-15378-10	HOLDER	1	1	
36	97095-06014	BOLT	1	1	
37	92995-06600	WASHER	1	1	
38	62Y-11119-00	HANGER, ENGINE	1	1	
39	97095-06020	BOLT	2	2	
40	92995-06600	WASHER	2	2	
41	62Y-12138-40	MARK, CAUTION	1	1	FOR USA,OCE
	62Y-12138-50	MARK, CAUTION	1	1	FOR CAN
42	94702-00418	PLUG, SPARK (NGK DPR6EB)	4	4	

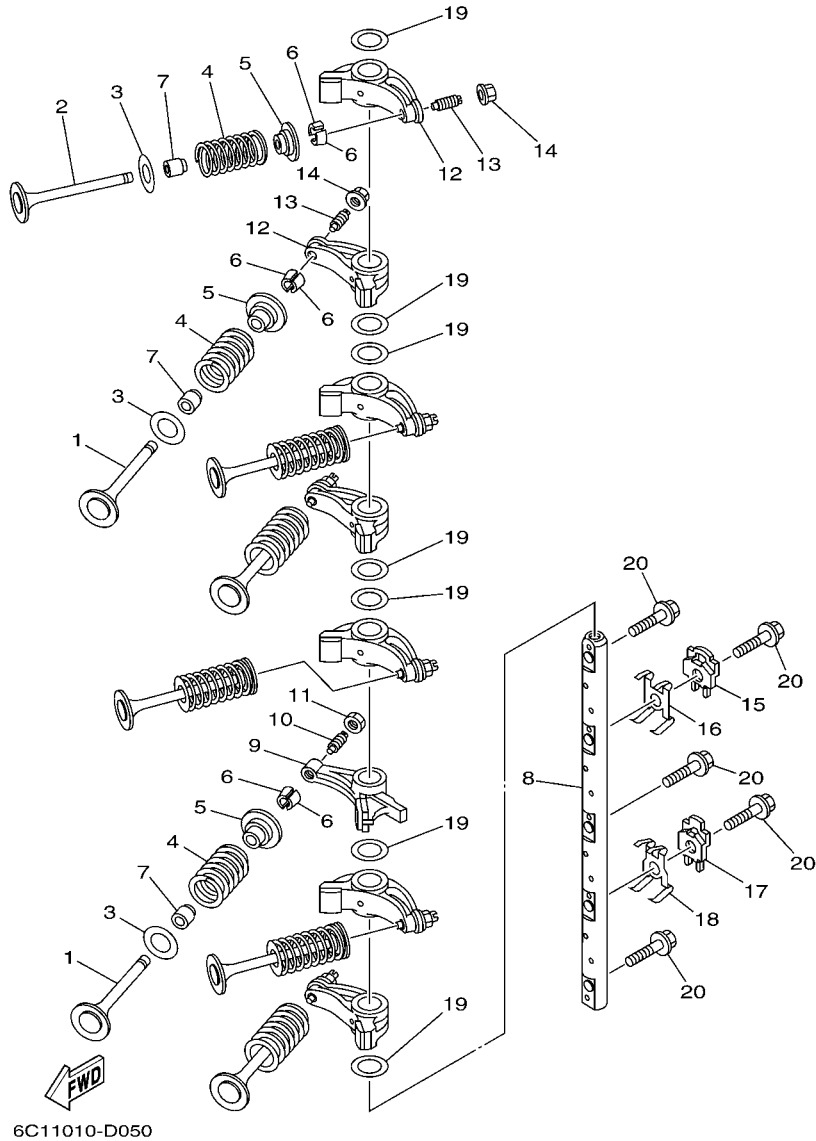
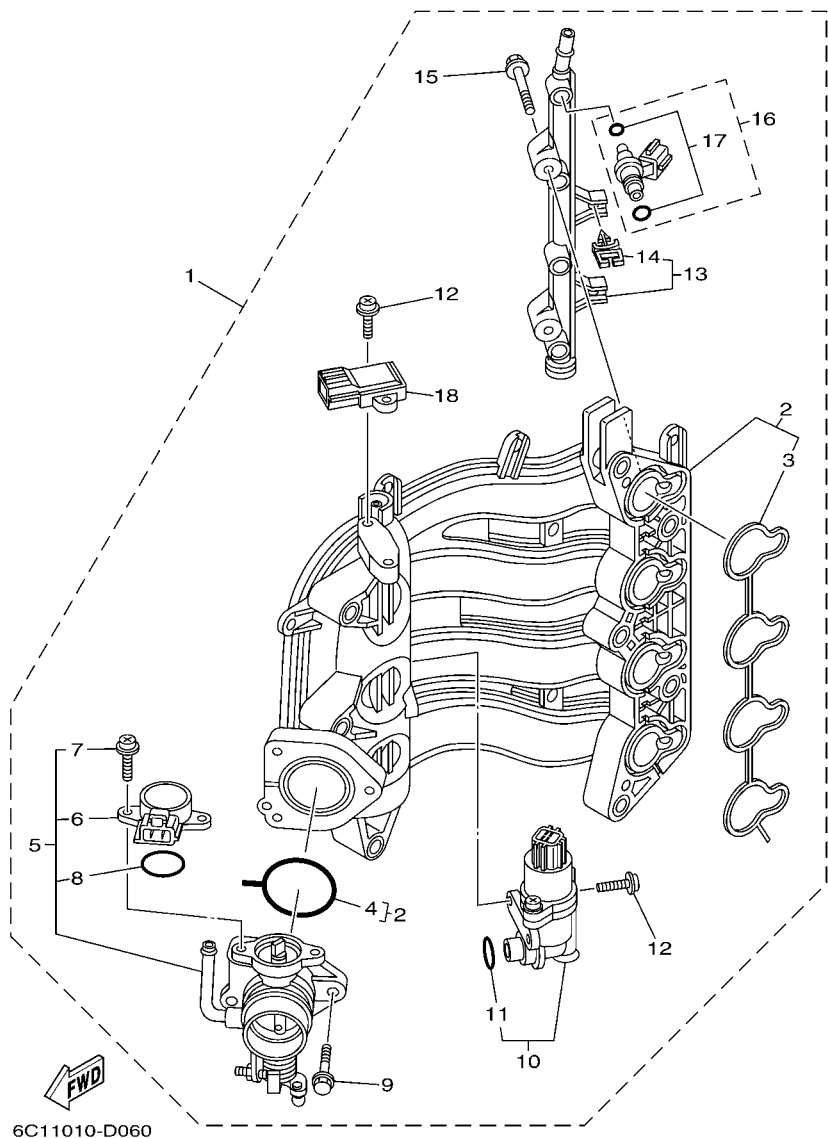


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	69W-12111-00	VALVE, INTAKE	4	4			
2	69W-12121-00	VALVE, EXHAUST	4	4			
3	62Y-12116-00	SEAT, VALVE SPRING	8	8			
4	51Y-12114-00	SPRING, VALVE OUTER	8	8			
5	30X-12117-00	RETAINER, VALVE SPRING	8	8			
6	30X-12118-00	COTTER, VALVE	16	16			
7	51Y-12119-00	SEAL, VALVE STEM	8	8			
8	6C5-12146-00	SHAFT, ROCKER	1	1			
9	62Y-12151-00	ARM, VALVE ROCKER	1	1			
10	64J-12159-00	SCREW, VALVE ADJUSTING	1	1			
11	62Y-12158-00	NUT, LOCK	1	1			
12	6C5-12151-00	ARM, VALVE ROCKER	7	7			
13	6C5-12159-00	SCREW, VALVE ADJUSTING	7	7			
14	6C5-12158-00	NUT, LOCK	7	7			
15	6C5-12231-00	GUIDE, STOPPER 1	1	1			
16	6C5-12233-00	PLATE, GUIDE STOPPER 1	1	1			
17	6C5-12241-00	GUIDE, STOPPER 2	1	1			
18	6C5-12243-00	PLATE, GUIDE STOPPER 2	1	1			
19	90201-16014	WASHER, PLATE	7	7			
20	90105-08060	BOLT, FLANGE	5	5			

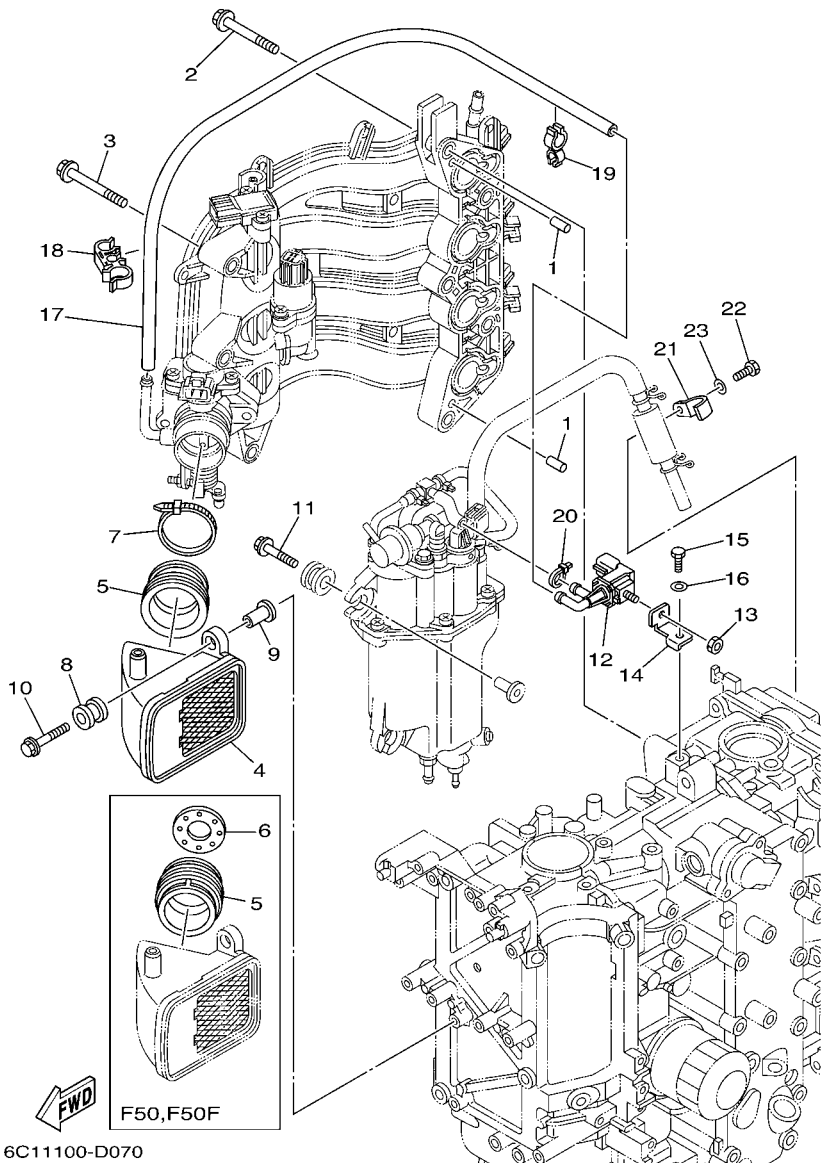
FIG. 6 INTAKE 1

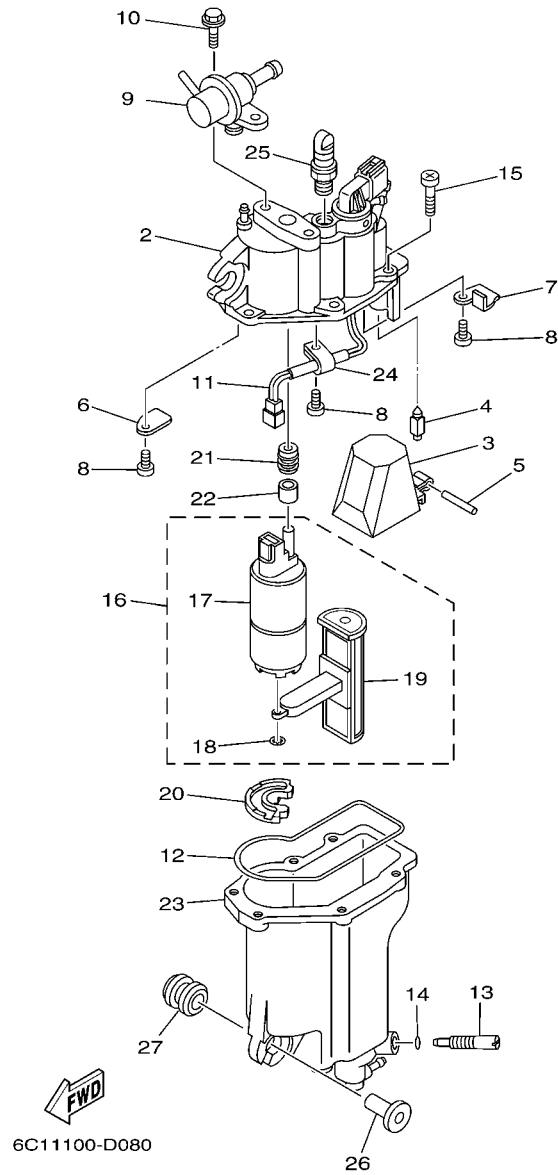


REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-14200-00	INTAKE ASSY	1	1				
2	6C5-13641-00	.MANIFOLD 1	1	1				
3	6C5-13645-00	..GASKET, MANIFOLD 1	1	1				
4	6C5-13557-00	..GASKET	1	1				
5	6C5-13750-00	.THROTTLE BODY ASSY	1	1				
6	6C5-85885-00	..THROTTLE SENSOR ASSY	1	1				
7	6C5-81145-00	..SCREW 1	2	2				
8	6C5-8182L-00	..O-RING 1	1	1				
9	6C5-14496-00	.BOLT	3	3				
10	6C5-13105-00	.CONTROL VALVE ASSY	1	1				
11	6C5-14397-00	..O-RING	1	1				
12	6C5-81146-00	.SCREW 2	4	4				
13	6C5-13161-00	.PIPE, DELIVERY 1	1	1				
14	90464-07M56	..CLAMP	2	2				
15	6C5-14446-00	.BOLT	2	2				
16	6C5-13761-00	..INJECTOR ASSY	4	4				
17	6C5-1410B-00	..PACKING KIT	1	1				
18	68F-83688-00	.SENSOR ASSY	1	1				

FIG. 7 INTAKE 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	93608-12M05	PIN, DOWEL	2	2	
2	90119-08069	BOLT, WITH WASHER	5	5	
3	90119-06087	BOLT, WITH WASHER	3	3	
4	6C5-14440-00	SILENCER ASSY, INTAKE	1	1	
5	6C1-14453-00	JOINT, AIR CLEANER 1	1	1	F50,F50F
	6C5-14453-00	JOINT, AIR CLEANER 1	1	1	F60,F60C
6	6C1-14477-00	PLATE	1	1	F50,F50F
7	90464-76001	CLAMP	1	1	
8	6A0-82317-00	DAMPER, IGNITION COIL	2	2	
9	624-42542-00	PIPE	2	2	
10	90119-06106	BOLT, WITH WASHER	2	2	
11	90119-06M08	BOLT, WITH WASHER	3	3	
12	6C5-86120-00	SOLENOID VALVE ASSY	1	1	
13	95380-06600	NUT, HEXAGON	1	1	
14	6C5-86112-00	STAY, SOLENOID	1	1	
15	97095-06016	BOLT	1	1	
16	92995-06600	WASHER	1	1	
17	90445-115J5	HOSE (L460)	1	1	
18	90464-15008	CLAMP	1	1	
19	90464-12006	CLAMP	1	1	
20	90465-11M10	CLAMP	1	1	
21	6C5-13428-00	BRACKET, STRAINER 1	1	1	
22	97095-06016	BOLT	1	1	
23	92995-06600	WASHER	1	1	

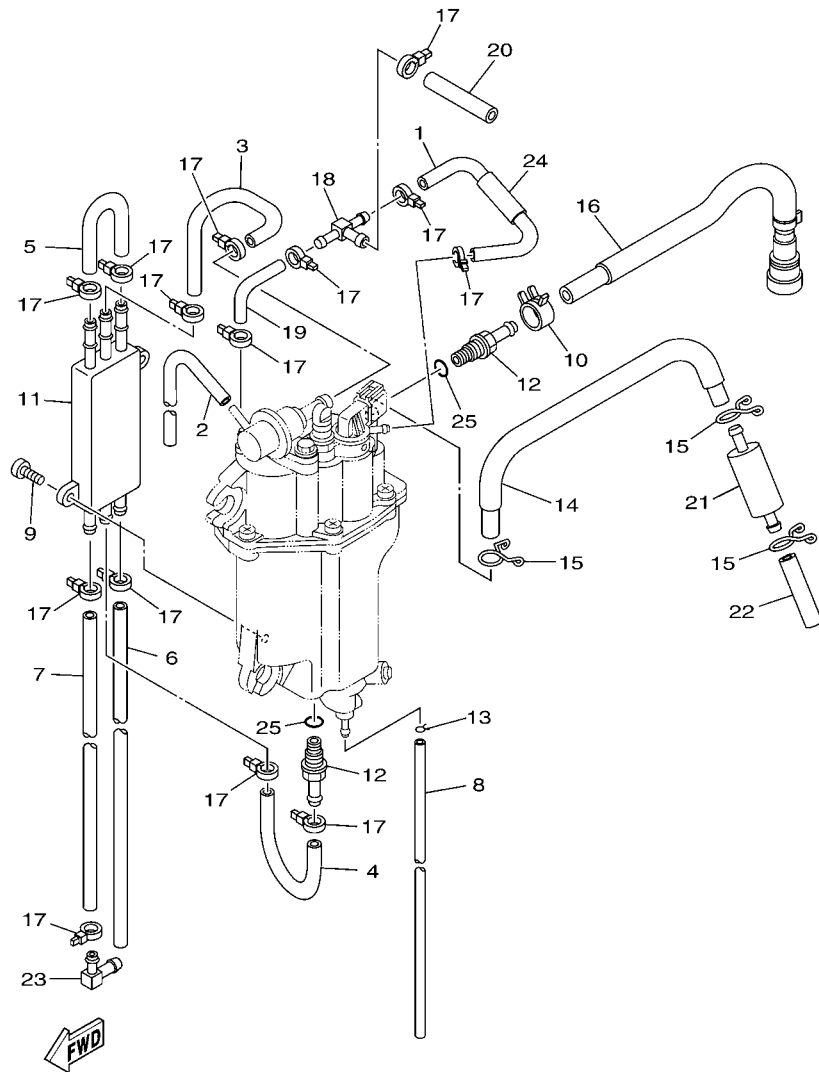




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FIG. 8 FUEL INJECTION PUMP 1

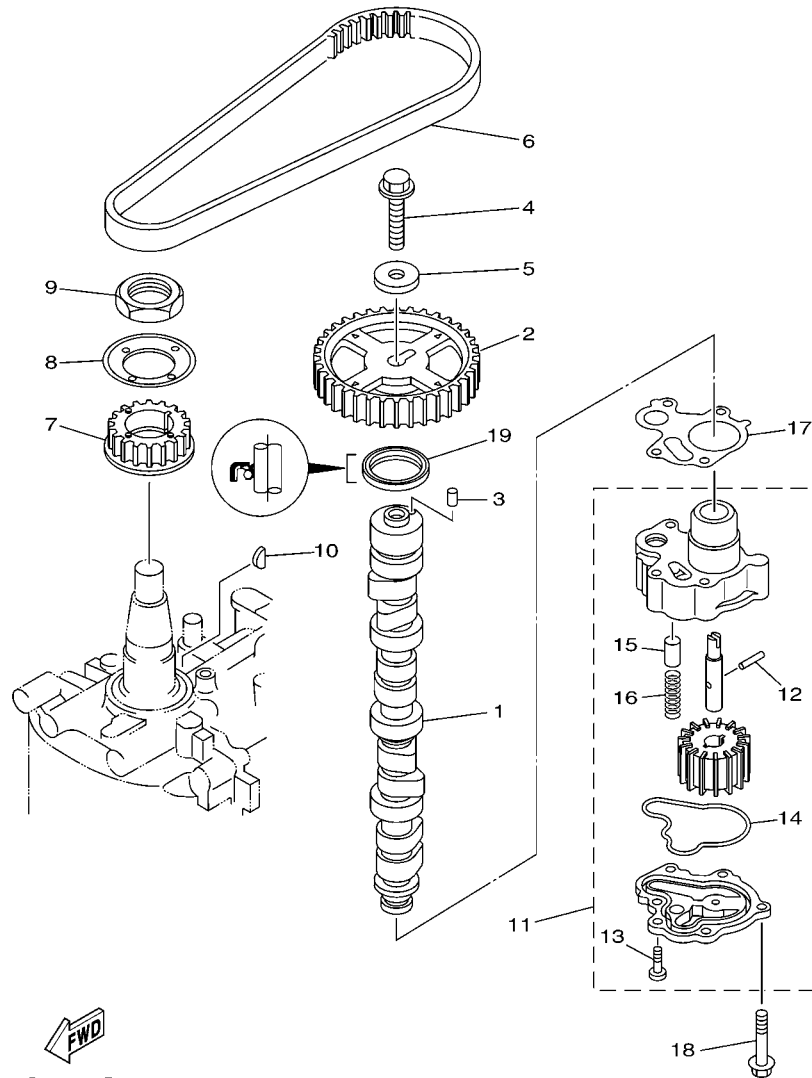
REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-14180-00	FLOAT CHAMBER ASSY	1	1				
2	6C5-14182-00	COVER, FLOAT CHAMBER	1	1				
3	6C5-14985-00	FLOAT	1	1				
4	6C5-14546-00	VALVE, NEEDLE	1	1				
5	6C5-14386-00	PIN, FLOAT	1	1				
6	6C5-2441R-00	PLATE, BAFFLE 1	1	1				
7	6C5-2441T-00	PLATE, BAFFLE 2	1	1				
8	6C5-24453-00	SCREW	3	3				
9	6C5-13906-00	REGULATOR, PRESSURE	1	1				
10	6C5-24592-00	BOLT	2	2				
11	6C5-87226-00	WIRE HARNESS ASSY	1	1				
12	6C5-14960-00	BODY ASSY	1	1				
13	6C5-14191-00	PLUG, DRAIN	1	1				
14	6C5-14397-00	O-RING	1	1				
15	6C5-14567-00	SCREW	6	6				
16	6C5-13910-00	FUEL PUMP ASSY	1	1				
17	6C5-13907-00	.FUEL PUMP COMP.	1	1				
18	6C5-14127-00	.CLIP	1	1				
19	6C5-13915-00	.FILTER	1	1				
20	6C5-13593-00	DAMPER	1	1				
21	6C5-13781-00	DAMPER, PUMP	1	1				
22	6C5-13716-00	COLLAR	1	1				
23	6C5-14984-00	GASKET, FLOAT CHAMBER	1	1				
24	6C5-21337-00	CLAMP, CABLE	1	1				
25	6C5-14225-00	CAP	1	1				
26	90387-06M69	COLLAR	3	3				
27	90480-09M12	GROMMET	3	3				



6C11010-D090

FIG. 9 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-13546-00	HOSE 2	1	1				
2	6C5-13542-00	HOSE, VACUUM SENSING 1	1	1				
3	6C5-24321-00	PIPE 10	1	1				
4	6C5-24322-00	PIPE 11	1	1				
5	6C5-24323-00	PIPE 12	1	1				
6	6C5-24324-00	PIPE 13 (L150)	1	1				
7	6C5-24325-00	PIPE 14 (L110)	1	1				
8	6C5-14149-00	PIPE (L200)	1	1				
9	6C5-24444-00	SCREW	2	2				
10	6C5-13577-00	CLIP	1	1				
11	6C5-21841-00	COOLER	1	1				
12	6C5-14251-00	NIPPLE	2	2				
13	6C5-2411M-00	CLIP	1	1				
14	6C5-14148-00	PIPE	1	1				
15	6C5-24387-00	CLIP	3	3				
16	6C5-13974-00	PIPE, FUEL 4	1	1				
17	90465-11M10	CLAMP	14	14				
18	6C5-24379-00	PIPE, JOINT 4	1	1				
19	6C5-13545-00	HOSE 1	1	1				
20	6C5-13547-00	HOSE 3	1	1				
21	6C5-24251-00	STRAINER 1	1	1				
22	6C5-2451B-00	HOSE, FUEL INLET	1	1				
23	6C5-1410F-00	CONNECTOR	1	1				
24	6C5-13548-00	HOSE, AIR 4	1	1				
25	6C5-13739-00	O-RING	2	2				



FWD
6C11010-D100

FIG. 10 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-12171-00	CAMSHAFT 1	1	1			
2	6C5-11537-00	GEAR, DRIVEN	1	1			
3	93605-17002	PIN, DOWEL	1	1			
4	95817-10035	BOLT, FLANGE	1	1			
5	90201-10144	WASHER, PLATE	1	1			
6	6C5-46241-00	V-BELT	1	1			
7	6C5-11536-00	GEAR, DRIVE	1	1			
8	62Y-11557-00	WASHER 1	1	1			
9	90170-35008	NUT	1	1			
10	90280-03M01	KEY, WOODRUFF	1	1			
11	6C5-13300-00	OIL PUMP ASSY	1	1			
12	93603-17070	.PIN, DOWEL	1	1			
13	98580-06016	.SCREW, PAN HEAD	2	2			
14	6C5-13142-00	.GASKET	1	1			
15	6G8-11577-00	.PLUNGER, RELIEF	1	1			
16	90501-6C500	.SPRING, COMPRESSION	1	1			
17	6C5-13329-00	GASKET, PUMP COVER	1	1			
18	90119-06025	BOLT, WITH WASHER	4	4			
19	93102-37M40	OIL SEAL	1	1			

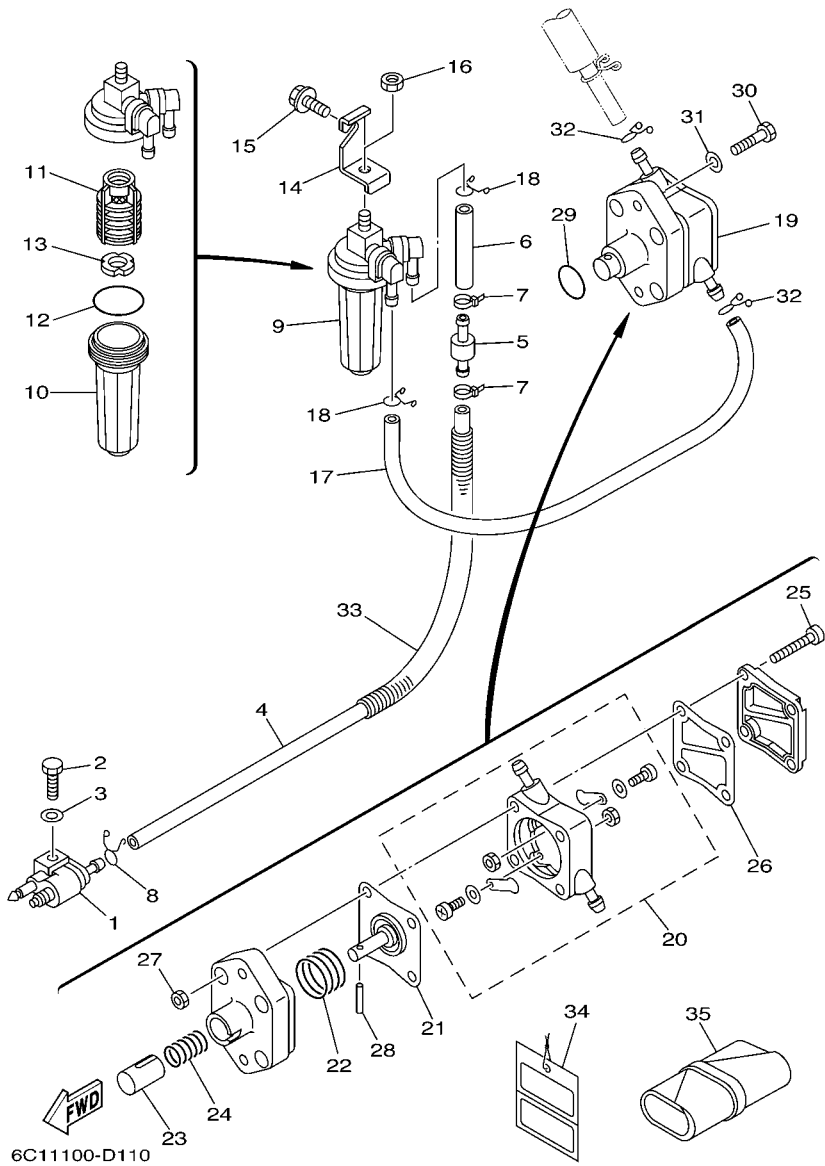


FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	1			
2	97095-06025	BOLT	1	1			
3	92995-06600	WASHER	1	1			
4	90445-10020	HOSE (L590)	1	1			
5	67F-24377-00	PIPE, JOINT 3	1	1			
6	90445-13M14	HOSE (L70)	1	1			
7	90465-11M10	CLAMP	2	2			
8	90467-09M17	CLIP	1	1			
9	68V-24560-01	FILTER ASSY	1	1			
10	68V-24521-01	.CUP, FILTER	1	1			
11	68V-24563-00	.ELEMENT, FILTER	1	1			
12	93210-32738	.O-RING	1	1			
13	68V-24469-01	.FLOAT, WATER LEVEL	1	1			
14	6C5-24566-00	BRACKET, FILTER	1	1			
15	95895-08016	BOLT, FLANGE	1	1			
16	95380-08600	NUT	1	1			
17	90445-13M36	HOSE (L350)	1	1			
18	90467-10M04	CLIP	2	2			
19	6C5-24410-00	FUEL PUMP ASSY	1	1			
20	6C5-24415-00	.BODY 4	1	1			
21	62Y-24411-02	.DIAPHRAGM	1	1			
22	62Y-24423-00	.SPRING, DIAPHRAGM	1	1			
23	62Y-13131-00	.PLUNGER	1	1			
24	62Y-24454-00	.SPRING	1	1			
25	62Y-24444-01	.SCREW	4	4			
26	6C5-24471-00	.DIAPHRAGM	1	1			
27	95380-05600	.NUT	4	4			

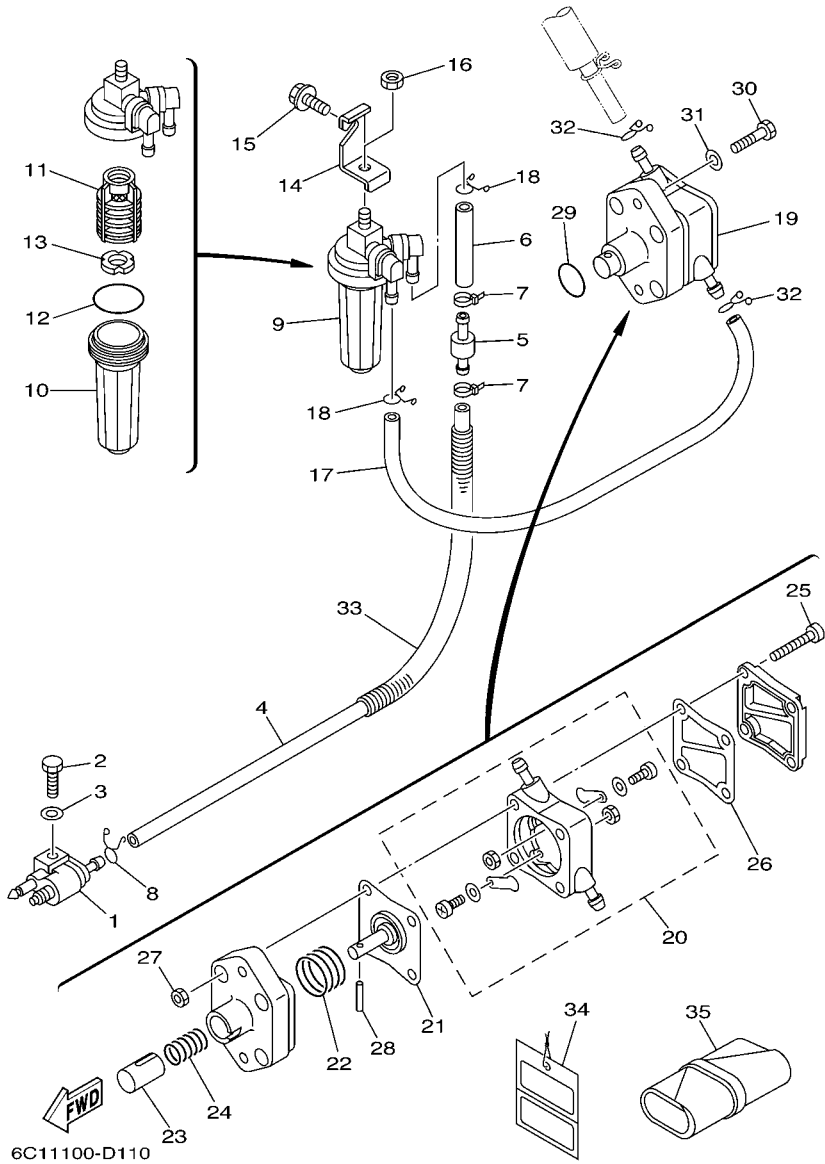
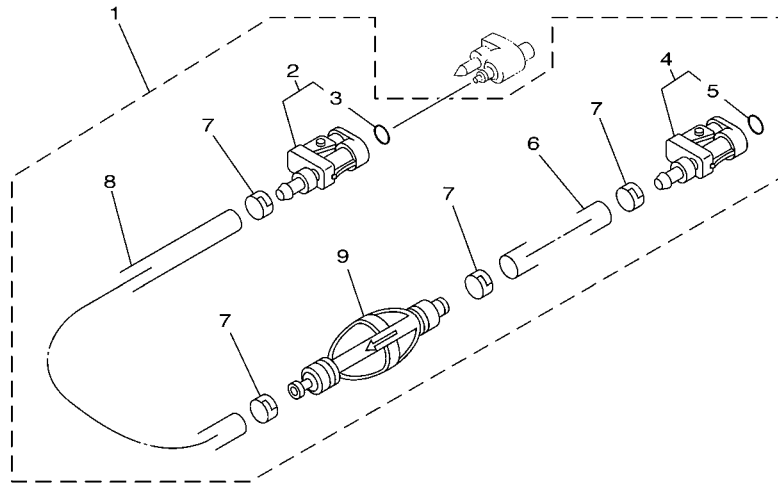


FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	62Y-24374-01	.PIN	1	1				
29	93210-24M79	O-RING	1	1				
30	97095-06030	BOLT	2	2				
31	92995-06600	WASHER	2	2				
32	90467-10M04	CLIP	2	2				
33	90446-14M62	HOSE (L320)	1	1				
34	61H-2819R-31	TAG, WARNING	1	1				
35	6C5-28100-00	TOOL KIT	1	1				AP

FIG. 12 FUEL 2

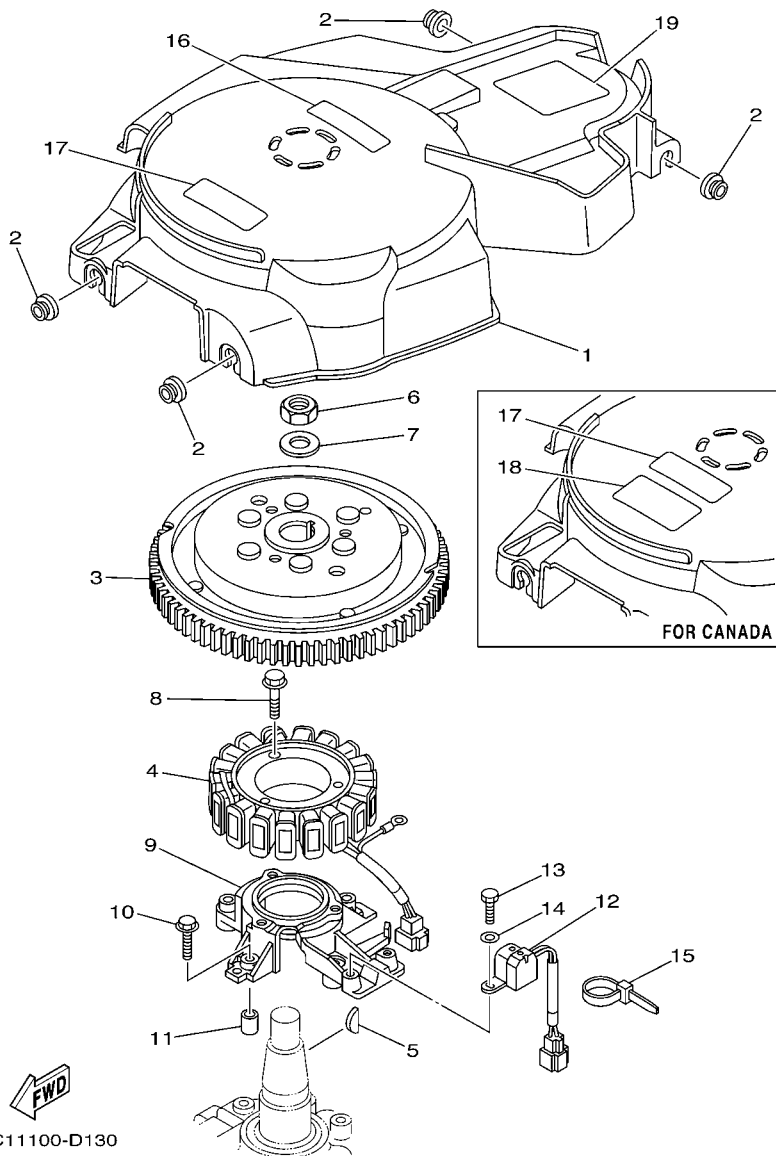


REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6Y2-24306-55	FUEL PIPE COMP. 1		1		AP FOR USA
	6Y1-24306-54	FUEL PIPE COMP. 1	1	1		AP FOR CAN
2	6E5-24305-05	.FUEL PIPE JOINT COMP. 2		1		FOR 6Y2-24306-55
	6G1-24305-04	.FUEL PIPE JOINT COMP. 2	1	1		FOR 6Y1-24306-54
3	93210-08287	..O-RING	1	1		
4	6Y2-24305-05	.FUËL PIPE JOINT COMP. 2		1		FOR 6Y2-24306-55
	6Y1-24305-05	.FUËL PIPE JOINT COMP. 2	1	1		FOR 6Y1-24306-54
5	93210-08287	..O-RING	1	1		
6	90445-13M01	.HOSE (L2050)		1		FOR 6Y2-24306-55
	90445-11M06	.HOSE (L2050)	1	1		FOR 6Y1-24306-54
7	6E5-24351-51	.BAND 1		4		FOR 6Y2-24306-55
	650-24351-51	.BAND 1	4	4		FOR 6Y1-24306-54
8	90445-13M00	.HOSE (L850)		1		FOR 6Y2-24306-55
	90445-11M05	.HOSE (L850)	1	1		FOR 6Y1-24306-54
9	6Y2-24360-60	.PRIMER PUMP ASSY		1		FOR 6Y2-24306-55
	6Y1-24360-52	.PRIMER PUMP ASSY	1	1		FOR 6Y1-24306-54



68R3100-C100

FIG. 13 GENERATOR



REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C5-81337-00	COVER, FLYWHEEL	1	1		
2	90480-12072	GROMMET	4	4		
3	6C5-81450-00	ROTOR ASSY	1	1		
4	6C5-81410-00	STATOR ASSY	1	1		
5	6H4-11545-00	KEY, WOODRUFF	1	1		
6	90170-20137	NUT	1	1		
7	90201-21M18	WASHER, PLATE	1	1		
8	95023-06030	BOLT	3	3		
9	6C5-85561-00-94	BASE, MAGNETO	1	1		
10	95023-06030	BOLT	4	4		
11	99530-08012	PIN, DOWEL	2	2		
12	62Y-85580-00	COIL, PULSER	1	1		
13	97095-05012	BOLT	2	2		
14	92995-05600	WASHER	2	2		
15	90465-13M97	CLAMP	1	1		
16	6C5-13437-40	MARK, CAUTION	1	1		FOR USA,OCE
	6C5-13437-50	MARK, CAUTION	1	1		FOR CAN
17	6A1-83625-41	MARK 5	1	1		
18	6A1-83625-51	MARK 5	1	1		FOR CAN
19	62Y-83626-00	MARK 6	1	1		

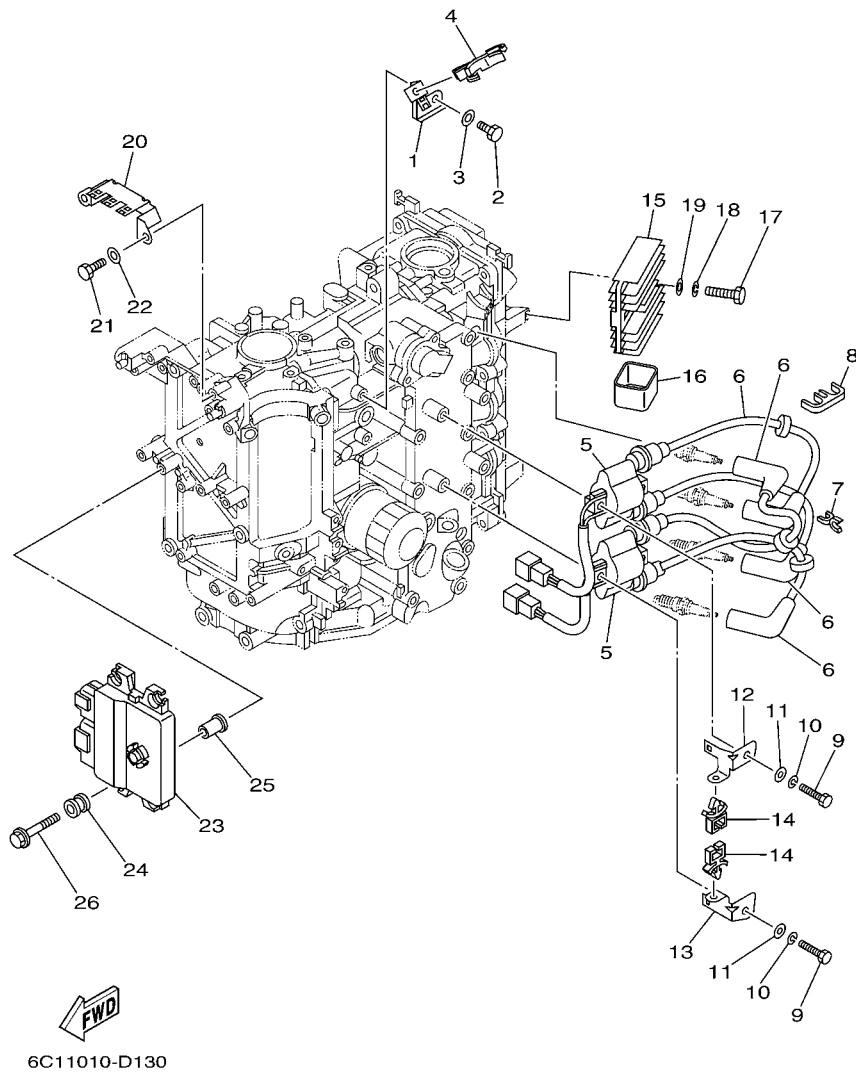


FIG. 14 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C5-85525-00	COVER	1	1		
2	97095-06014	BOLT	1	1		
3	92995-06600	WASHER	1	1		
4	90464-18246	CLAMP	1	1		
5	63P-82310-01	IGNITION COIL ASSY	2	2		
6	6C5-82340-00	HIGH TENSION CORD ASSY 1	4	4		
7	90464-07M41	CLAMP	1	1		
8	67F-82361-00	CLAMP, CORD	1	1		
9	97095-06030	BOLT	4	4		
10	92995-06100	WASHER, SPRING	4	4		
11	92995-06600	WASHER	4	4		
12	6C5-82316-00	BRACKET, IGNITION COIL	1	1		
13	6C5-82316-10	BRACKET, IGNITION COIL	1	1		
14	90464-07M56	CLAMP	2	2		
15	68V-81960-00	RECTIFIER & REGULATOR ASSY	1	1		
16	6C5-81961-00	COVER	1	1		
17	97095-06025	BOLT	2	2		
18	92995-06100	WASHER, SPRING	2	2		
19	92995-06600	WASHER	2	2		
20	6C5-82171-00	STAY, FUSE BOX	1	1		
21	97095-06014	BOLT	2	2		
22	92995-06600	WASHER	2	2		
23	6C1-8591A-10	ENGINE CONTROL UNIT ASSY	1	1		F50,F50F
	6C5-8591A-10	ENGINE CONTROL UNIT ASSY	1	1		F60,F60C
24	6C5-82317-00	DAMPER, IGNITION COIL	4	4		
25	624-42542-00	PIPE	4	4		
26	90119-06M59	BOLT, WITH WASHER	4	4		

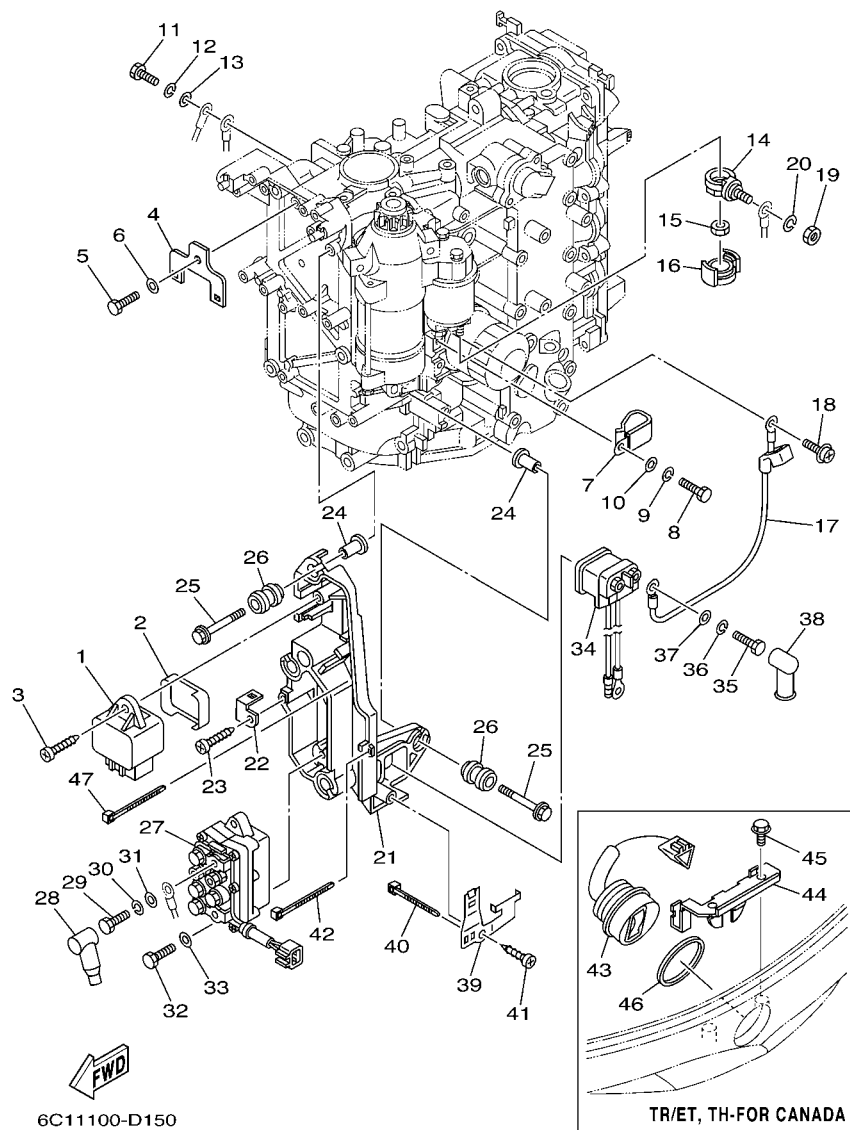


FIG. 15 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	60E-81950-00	RELAY ASSY	1	1				
2	6C5-81336-00	GROMMET	1	1				
3	97780-60620	SCREW, TAPPING	1	1				
4	6C5-8257V-00	PLATE, CONNECTOR	1	1				
5	97095-06014	BOLT	1	1				
6	92995-06600	WASHER	1	1				
7	90465-05M87	CLAMP	1	1				
8	97095-06020	BOLT	4	4				
9	92995-06100	WASHER, SPRING	4	4				
10	92995-06600	WASHER	4	4				
11	97095-06020	BOLT	1	1				
12	92995-06100	WASHER, SPRING	1	1				
13	92995-06600	WASHER	1	1				
14	60V-81925-00	TERMINAL	1	1				
15	90179-08003	NUT	1	1				
16	68F-82582-00	COVER, WIRE HARNESS	1	1				
17	6C5-81815-00	CORD, STARTER MOTOR	1	1				
18	90159-04005	SCREW, WITH WASHER	1	1				
19	95333-08600	NUT	1	1				
20	92903-08100	WASHER, SPRING	1	1				
21	6C5-81948-00	BRACKET	1	1				
22	6C5-85548-00	HOLDER	1	1				
23	97780-60620	SCREW, TAPPING	1	1				
24	624-42542-00	PIPE	4	4				
25	90119-06M59	BOLT, WITH WASHER	4	4				
26	6A0-82317-00	DAMPER, IGNITION COIL	4	4				
27	63P-81950-00	RELAY ASSY	1	1				

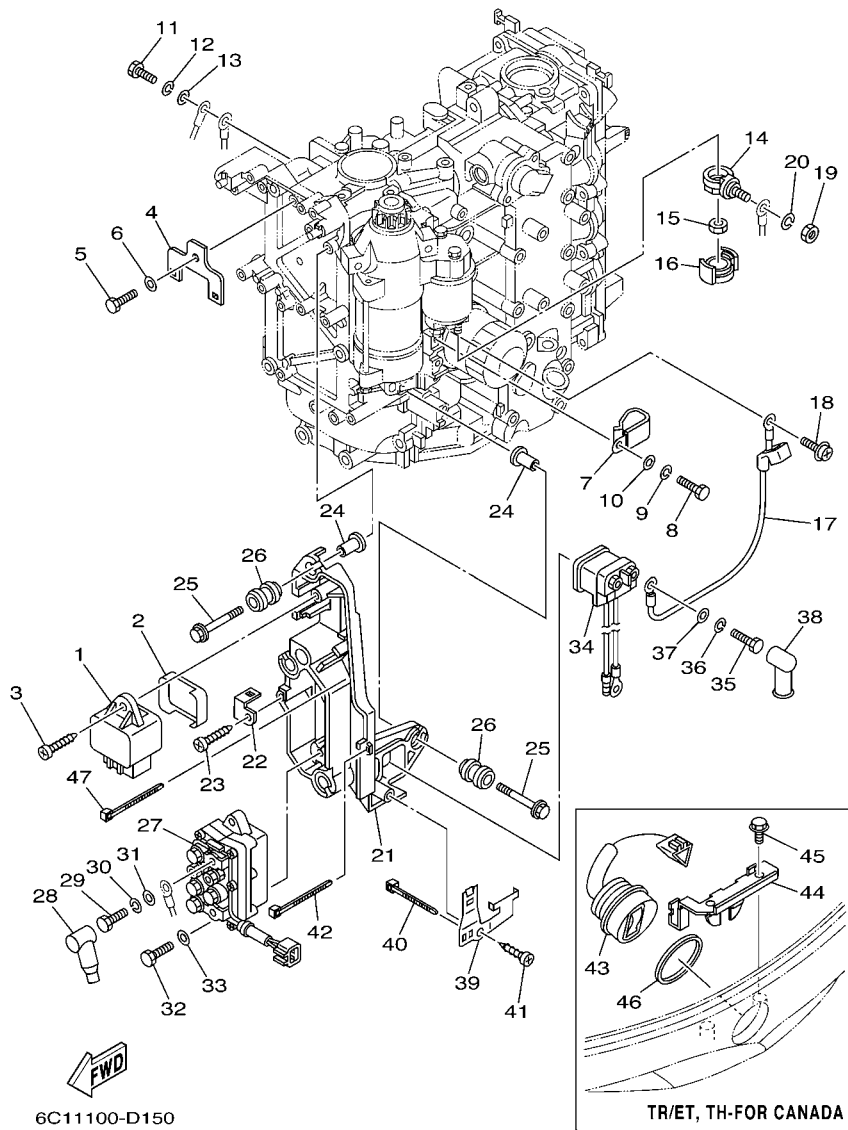


FIG. 15 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
28	682-82119-01	COVER, LEAD WIRE	2	2			
29	97095-06010	BOLT	2	2			
30	92995-06100	WASHER, SPRING	2	2			
31	92995-06600	WASHER	2	2			
32	97013-06020	BOLT	2	2			
33	92903-06600	WASHER, PLATE	2	2			
34	68V-8194A-00	RELAY	1	1			
35	97095-06010	BOLT	2	2			
36	92995-06100	WASHER, SPRING	2	2			
37	92995-06600	WASHER	2	2			
38	6G5-82119-00	COVER, LEAD WIRE	2	2			
39	6C5-81953-00	STAY, RELAY	1	1			
40	90465-11M10	CLAMP	1	1			
41	97780-60620	SCREW, TAPPING	1	1			
42	90465-13M97	CLAMP	1	1			
43	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1			EHT-FOR CAN
44	6C5-83614-00	BRACKET	1	1			EHT-FOR CAN
45	90109-06M86	BOLT	2	2			EHT-FOR CAN
46	6E5-82587-00	GASKET	1	1			EHT-FOR CAN
47	90465-13M97	CLAMP	1	1			

FIG. 16 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-82590-00	WIRE HARNESS ASSY	1	1	FOR USA,CAN
	6C5-82590-10	WIRE HARNESS ASSY	1	1	FOR OCE
2	67F-82151-00	.FUSE (20A)	6	6	
3	67F-82151-10	.FUSE (30A)	2	2	
4	67F-8215B-10	.CAP (YELLOW)	3	3	
5	67F-8215B-20	.CAP (GREEN)	1	1	
6	90465-13M24	CLAMP	1	1	
7	90465-13M11	CLAMP	2	2	
8	68V-81315-00	LEAD WIRE ASSY	1	1	
9	6C5-82553-00	EXTENSION, WIRE LEAD	1	1	
10	6C5-85790-00	THERMOSENSOR ASSY	1	1	
11	90430-14115	GASKET	1	1	
12	6C5-82388-00	PLATE	1	1	
13	97095-06014	BOLT	1	1	
14	92995-06600	WASHER	1	1	
15	60V-8259F-00	SWITCH ASSY	1	1	EXCEPT F60TJR
16	6C5-82554-00	STAY, NEUTRAL SWITCH	1	1	
17	61A-82588-01	PLATE	1	1	EXCEPT F60TJR
18	90387-04001	COLLAR	1	1	EXCEPT F60TJR
19	97885-04016	SCREW, PAN HEAD	2	2	EXCEPT F60TJR
20	92995-04100	WASHER	2	2	EXCEPT F60TJR
21	64J-82504-00	OIL PRESSURE SWITCH ASSY	1	1	
22	6C5-81942-00	COVER	1	1	
23	90465-13M39	CLAMP	1	1	
24	90159-06M14	SCREW, WITH WASHER	4	4	
25	90465-13M24	CLAMP	1	1	
26	6C5-82176-00	DAMPER	2	2	

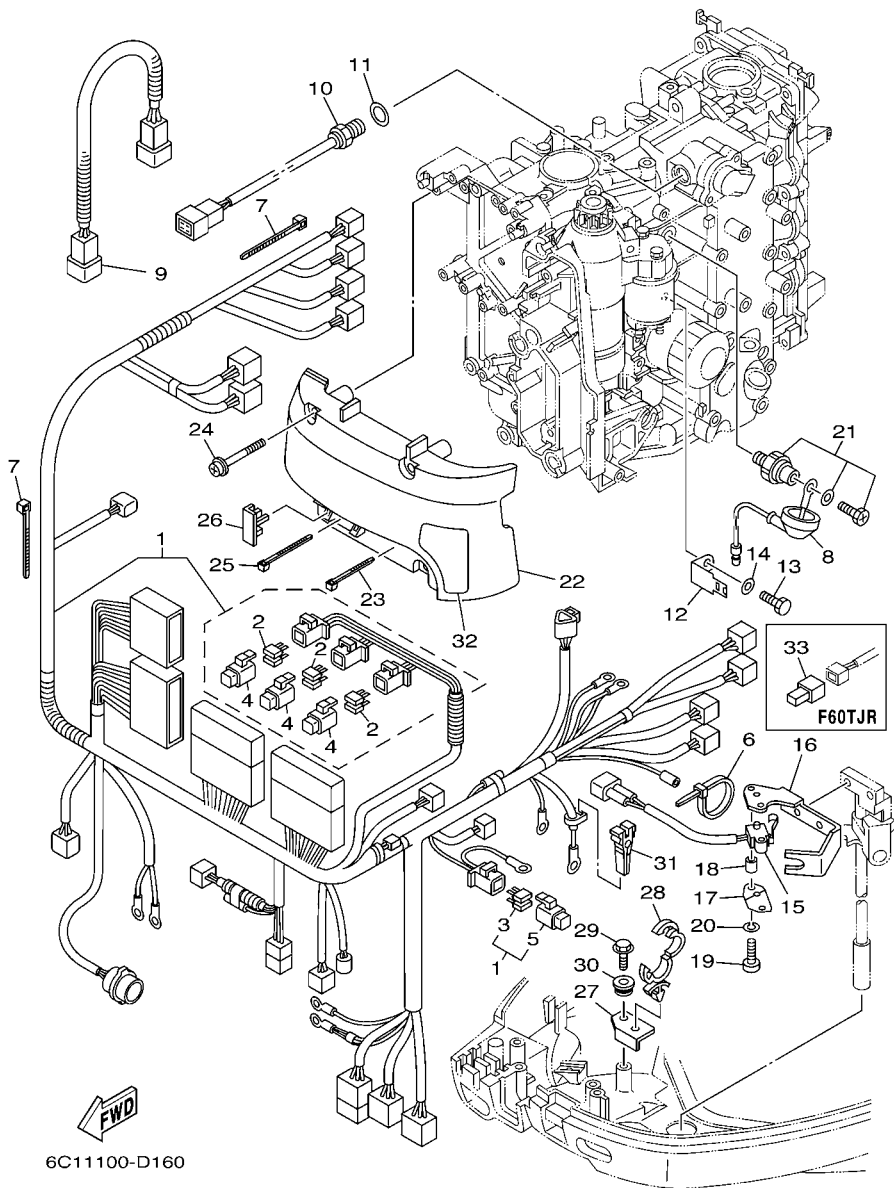
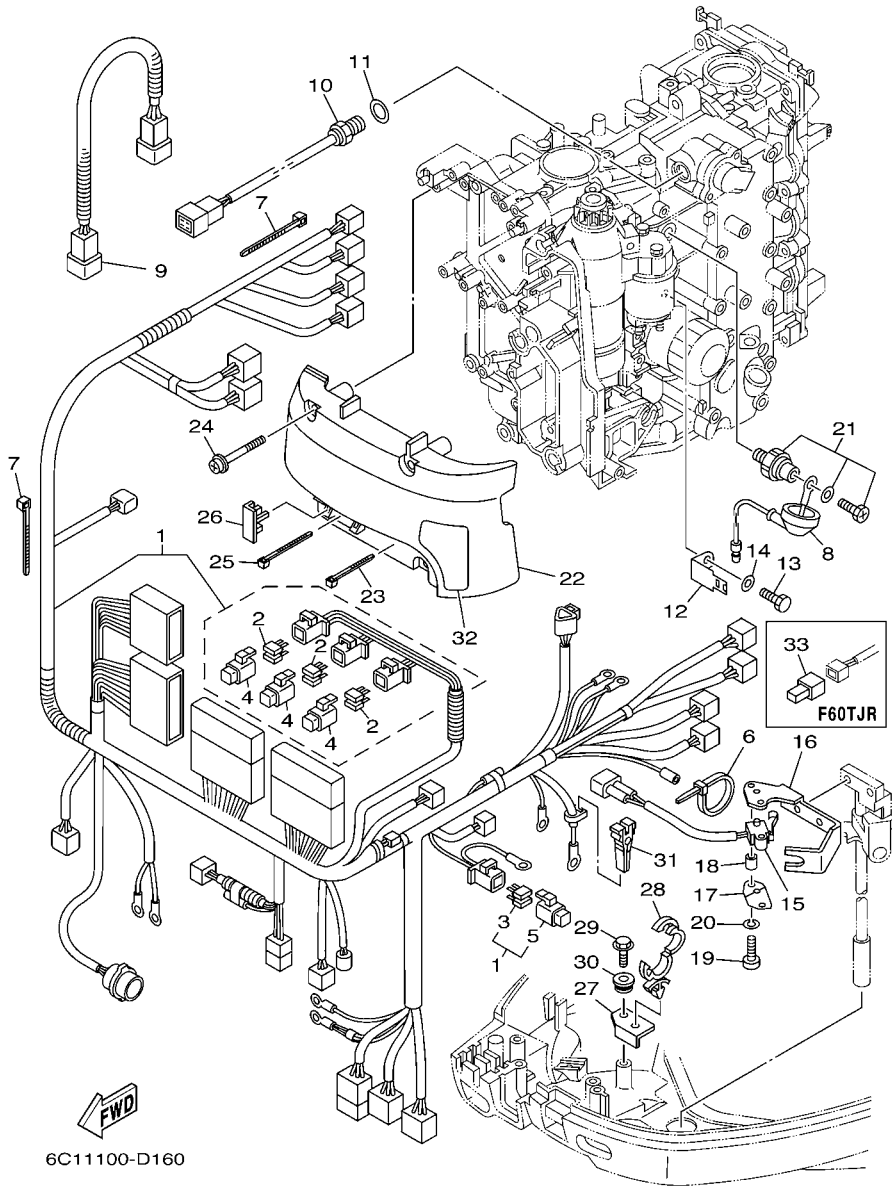


FIG. 16 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
27	6C5-42811-00	STAY	1	1	
28	90464-18246	CLAMP	1	1	
29	90109-06M80	BOLT	1	1	
30	90480-12072	GROMMET	1	1	
31	67F-2812A-00	PULLER, FUSE	1	1	
32	6C5-81919-00	GRAPHIC, REGULATOR	1	1	
33	68V-82582-10	COVER, WIRE HARNESS		1	F60TJR



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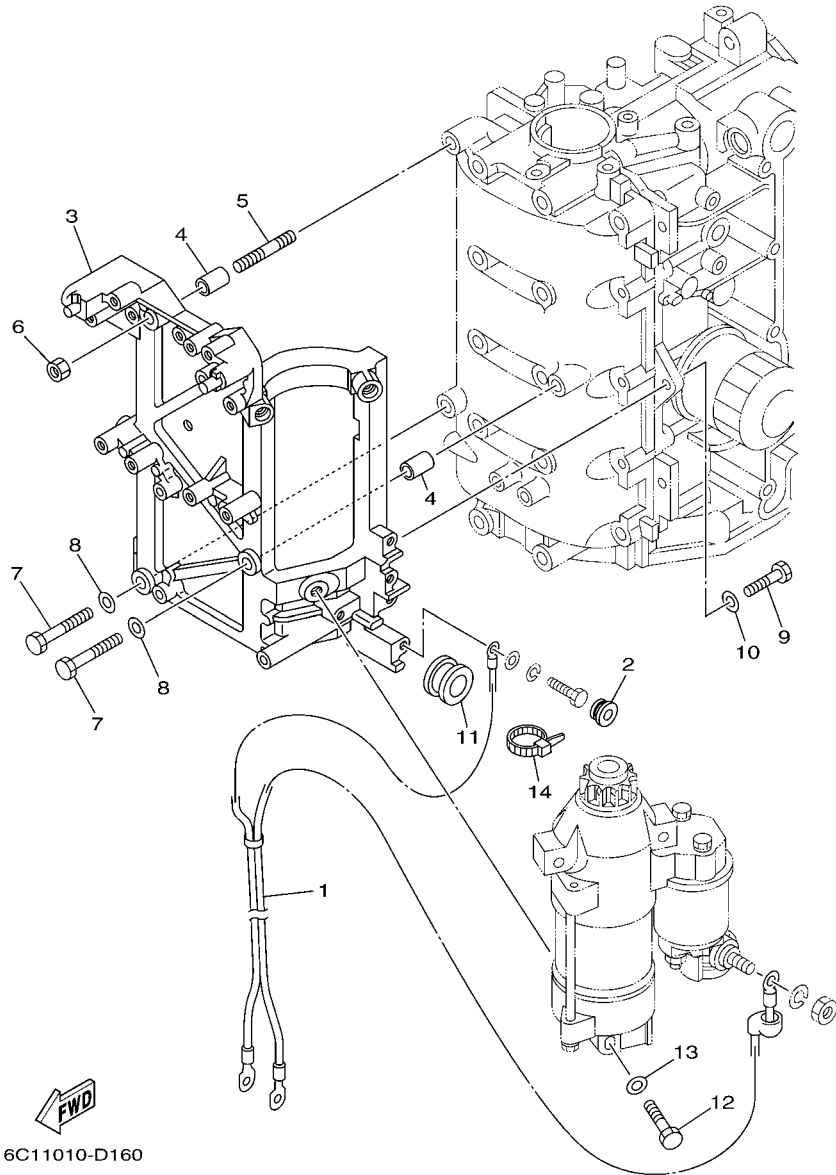


FIG. 17 ELECTRICAL 4

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-82105-U0	WIRE HARNESS	1	1	FOR USA,OCE
	6C5-82105-00	WIRE HARNESS	1	1	FOR CAN
2	90480-12072	GROMMET	1	1	
3	6C5-81822-00-94	BRACKET, STARTING MOTOR	1	1	
4	99590-10114	PIN, DOWEL	2	2	
5	95680-08330	BOLT, STUD	1	1	
6	95380-08600	NUT	1	1	
7	97095-08035	BOLT	2	2	
8	92995-08600	WASHER	2	2	
9	97095-08025	BOLT	2	2	
10	92995-08600	WASHER	2	2	
11	90480-24003	GROMMET	1	1	
12	97013-08045	BOLT	3	3	
13	92903-08600	WASHER, PLATE	3	3	
14	90465-13M18	CLAMP	1	1	

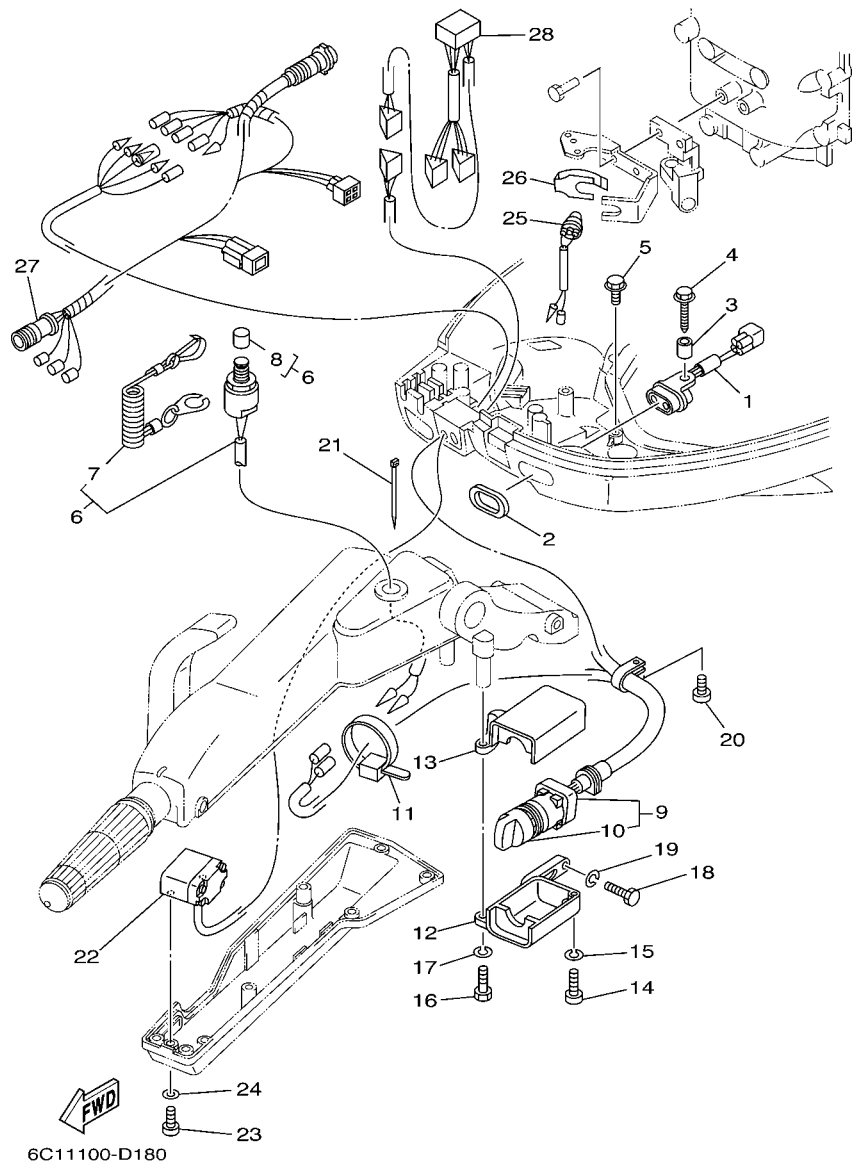


FIG. 18 ELECTRICAL 5

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C5-84301-00	PILOT LIGHT ASSY 1	1			FOR OCE
2	6H4-83589-00	GASKET	1			FOR OCE
3	90387-06M87	COLLAR	1			FOR OCE
4	90109-06MA2	BOLT	1			FOR OCE
5	90109-06M86	BOLT	1			FOR OCE
6	69W-82575-00	ENGINE STOP SWITCH ASSY	1			
7	682-82556-00	.STOPPER	1			
8	689-8257Y-00	.CAP	1			
9	69W-82510-11	MAIN SWITCH ASSY	1			FOR CAN
	6C5-82510-00	MAIN SWITCH ASSY	1			FOR OCE
10	676-82577-00	.CAP, KEY	1			
11	90465-13M11	CLAMP	1			
12	63D-8252F-01-4D	COVER, MAIN SWITCH 2	1			
13	63D-8252E-01-4D	COVER, MAIN SWITCH	1			
14	97885-06025	SCREW, PAN HEAD	1			
15	92995-06100	WASHER, SPRING	1			
16	97095-06025	BOLT	1			
17	92995-06100	WASHER, SPRING	1			
18	97095-06020	BOLT	1			
19	92995-06100	WASHER, SPRING	1			
20	97885-06012	SCREW, PAN HEAD	1			
21	90465-13M36	CLAMP	1			
22	67G-82563-00	TRIM & TILT SWITCH ASSY	1			
23	97885-06016	SCREW, PAN HEAD	2			
24	92995-06600	WASHER	2			
25	6F5-82540-00	NEUTRAL SWITCH ASSY	1			
26	6C5-82555-00	DAMPER, MAIN SWITCH 1	1			

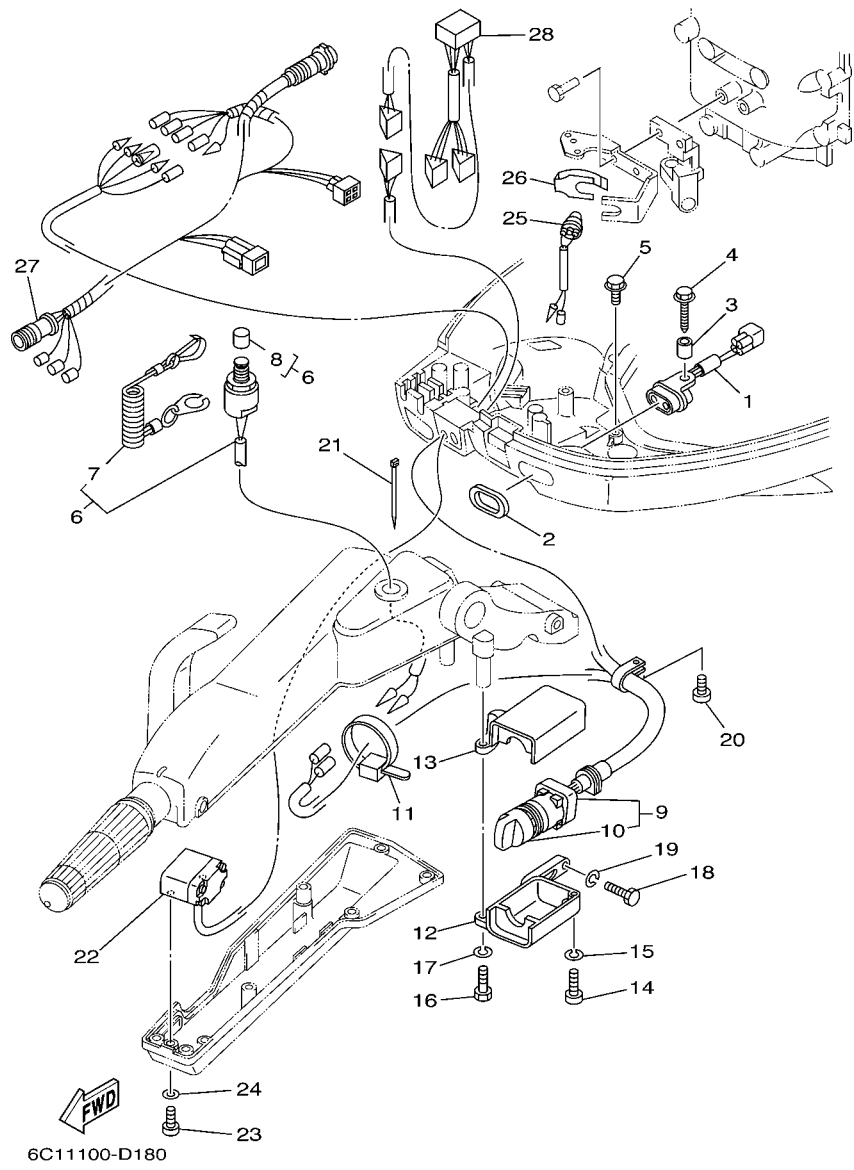


FIG. 18 ELECTRICAL 5

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
27	6H2-82586-02	EXTENSION, WIRE HARNESS	1			FOR CAN
28	63D-83728-00	CONNECTOR ASSY	1			FOR CAN

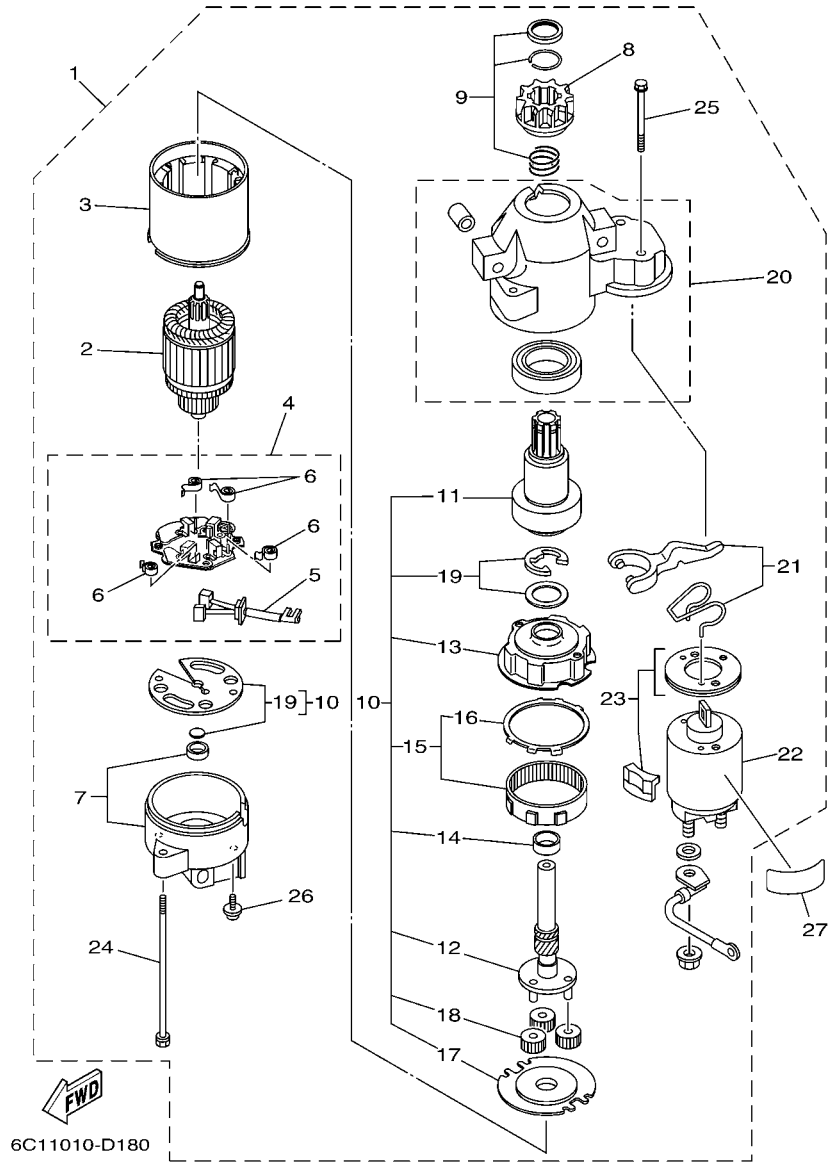
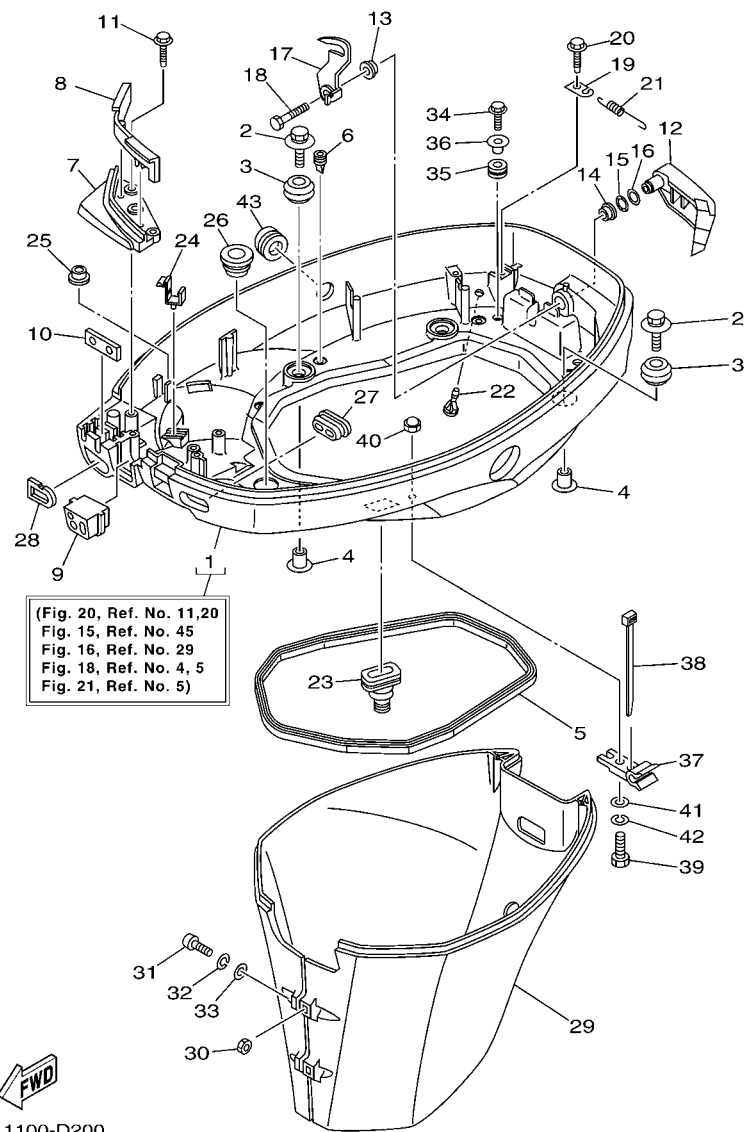


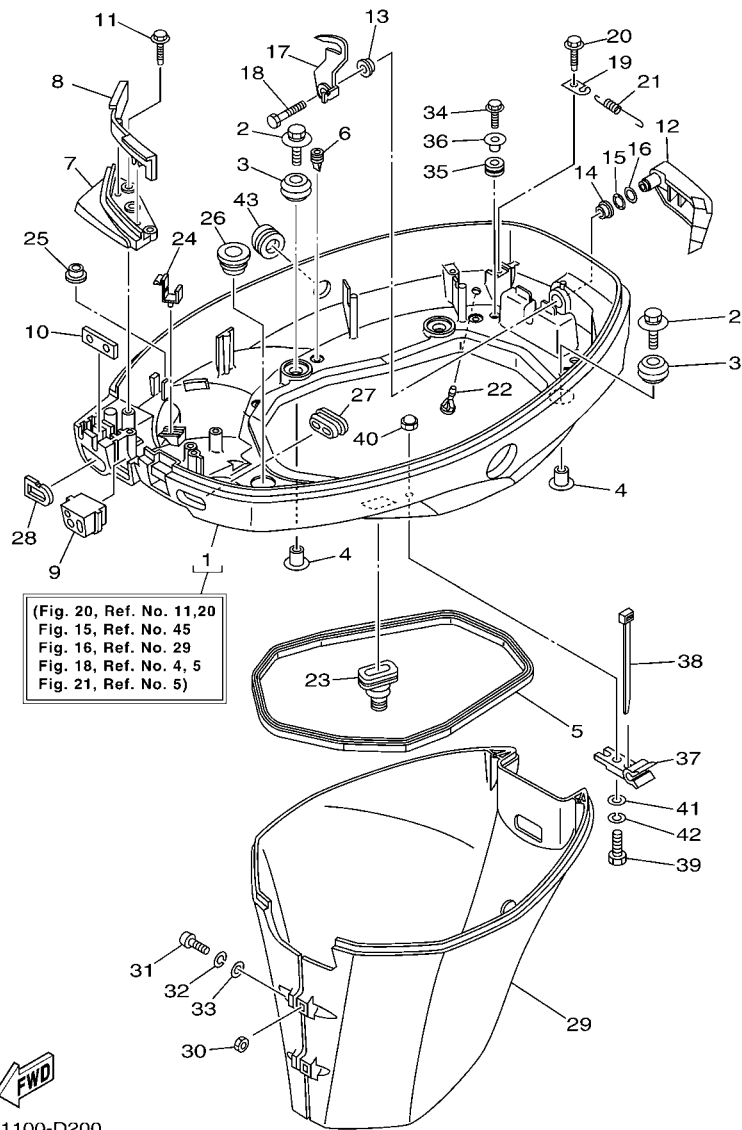
FIG. 19 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-81800-00	STARTING MOTOR ASSY	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	
4	69J-81840-00	.BRUSH HOLDER ASSY	1	1	
5	69J-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	68F-81820-00	.REAR BRACKET ASSY	1	1	
8	67F-81808-00	.PINION ASSY	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	
14	67F-81841-00	..BEARING	1	1	
15	67F-81891-00	..GEAR, RING	1	1	
16	67F-8183R-00	...GASKET	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	
18	60V-8183T-00	..GEAR, IDLER	3	3	
19	67F-81809-00	..WASHER KIT	1	1	
20	6C5-81842-00	.COVER	1	1	
21	69J-81839-00	.LEVER ASSY	1	1	
22	6C5-81941-00	.STARTER RELAY ASSY	1	1	
23	69J-81869-00	.COVER, DUST	1	1	
24	6K7-81826-10	.BOLT	2	2	
25	69J-81828-00	.BOLT 2	2	2	
26	67F-81846-00	.SCREW	2	2	
27	67F-83627-01	LABEL, CAUTION 7	1	1	

FIG. 20 BOTTOM COWLING 1



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-42710-00-4D	BOTTOM COWLING ASSY	1		FOR OCE
	6C5-42710-10-4D	BOTTOM COWLING ASSY	1	1	EHT-FOR CAN
2	90119-06M08	BOLT, WITH WASHER	4	4	
3	90480-09M12	GROMMET	4	4	
4	90387-06060	COLLAR	4	4	
5	62Y-42716-00	RUBBER, SEAL 1	1	1	
6	65W-42717-00	RUBBER, SEAL 2	4	4	
7	6C5-42738-00-4D	PLATE, FITTING	1	1	
8	6C5-42718-00	RUBBER, SEAL 3	1	1	
9	6C5-42725-20	GROMMET	1		FOR OCE
	6C5-42725-40	GROMMET	1		FOR CAN
	6C5-42725-30	GROMMET		1	
10	62Y-42727-00	GROMMET	1	1	
11	90109-06M81	BOLT	3	3	
12	67C-42815-00-4D	LEVER, CLAMP	1	1	
13	90386-12M37	BUSH	1	1	
14	90386-12MA2	BUSH	1	1	
15	90206-12052	WASHER, WAVE	1	1	
16	90201-12M07	WASHER, PLATE	1	1	
17	67C-42816-01	LEVER, CLAMP	1	1	
18	97095-06014	BOLT	1	1	
19	66T-43144-00	HOOK, SPRING	1	1	
20	90109-06M86	BOLT	1	1	
21	90506-18M40	SPRING, TENSION	1	1	
22	6H3-44391-01	NIPPLE, HOSE	1	1	
23	6C5-42724-00	GROMMET	1	1	
24	90464-09M13	CLAMP	1	1	

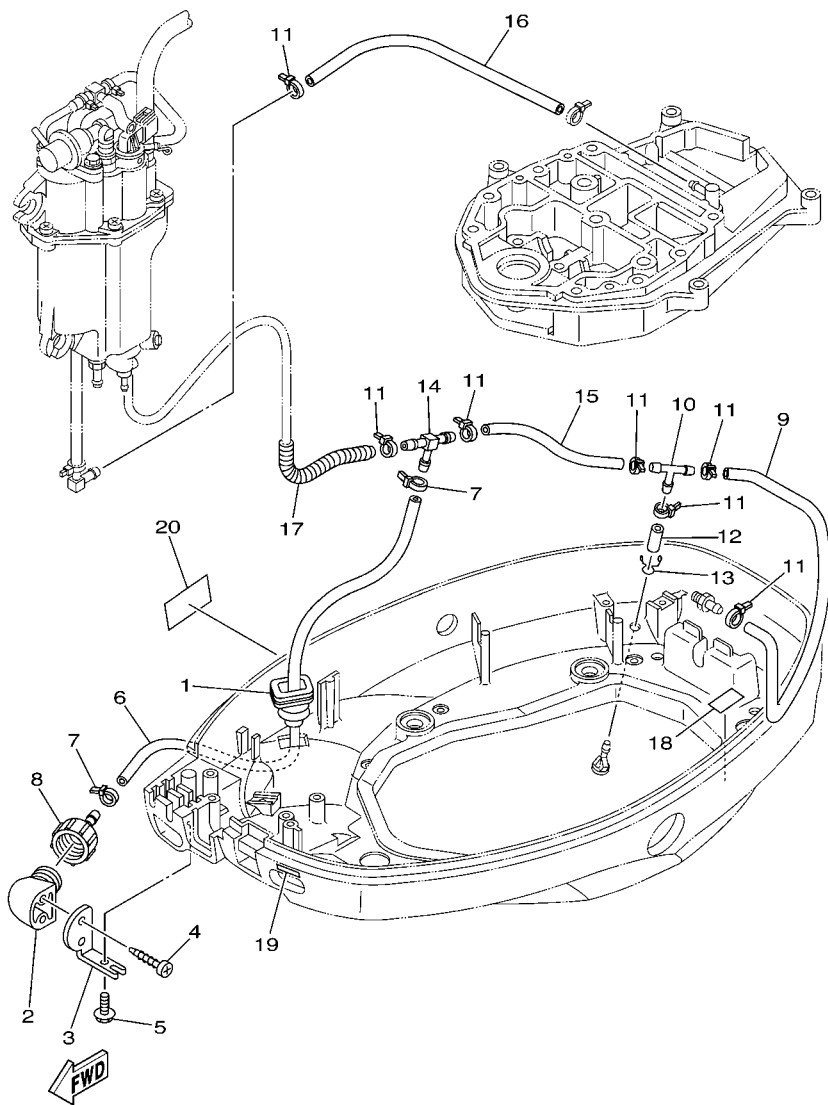


6C11100-D200

FIG. 20 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
25	6E7-82317-00	DAMPER, IGNITION COIL	1	1	
26	68U-42727-00	GROMMET	1	1	
27	6H3-42727-00	GROMMET	1	1	EHT-FOR CAN
28	61N-24329-00	SEAL	1	1	
29	67C-42741-10-4D	APRON	1	1	
30	95380-06600	NUT, HEXAGON	2	2	
31	97880-06025	SCREW, PAN HEAD	2	2	
32	92990-06100	WASHER, SPRING	2	2	
33	92990-06600	WASHER, PLATE	2	2	
34	90109-06M80	BOLT	2	2	
35	90480-13M24	GROMMET	2	2	
36	90387-06M43	COLLAR	2	2	
37	90464-09M49	CLAMP	1	1	
38	90465-11M10	CLAMP	2	2	
39	97095-06020	BOLT	1	1	
40	95380-06800	NUT	1	1	
41	92990-06600	WASHER, PLATE	1	1	
42	92995-06100	WASHER, SPRING	1	1	
43	6C5-42726-00	GROMMET	1	1	

FIG. 21 BOTTOM COWLING 2



6C11100-D210

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	65W-42724-10	GROMMET	1	1	
2	68T-12572-00	ADAPTER	1	1	
3	69W-12535-00	PLATE	1	1	
4	90167-06002	SCREW, TAPPING	2	2	
5	90109-06M80	BOLT	1	1	
6	6C5-24312-00	PIPE 2	1	1	
7	90465-11M10	CLAMP	2	2	
8	6R3-12580-00	JOINT ASSY	1	1	
9	90445-09226	HOSE (L390)	1	1	
10	688-24378-00	PIPE, JOINT 4	1	1	
11	90465-11M10	CLAMP	7	7	
12	90445-09220	HOSE (L30)	1	1	
13	90467-08M18	CLIP	1	1	
14	6C5-24378-00	PIPE, JOINT 4	1	1	
15	90445-09091	HOSE (L135)	1	1	
16	90445-09104	HOSE (L300)	1	1	
17	90447-10006	HOSE, WITH SPRING	1	1	
18	6C5-82377-00	LABEL	1	1	
19	67C-85415-00	MARK, SIGNAL LAMP	1		FOR OCE
20	62Y-13444-40	MARK	1	1	FOR USA,OCE
	62Y-13444-50	MARK	1	1	FOR CAN

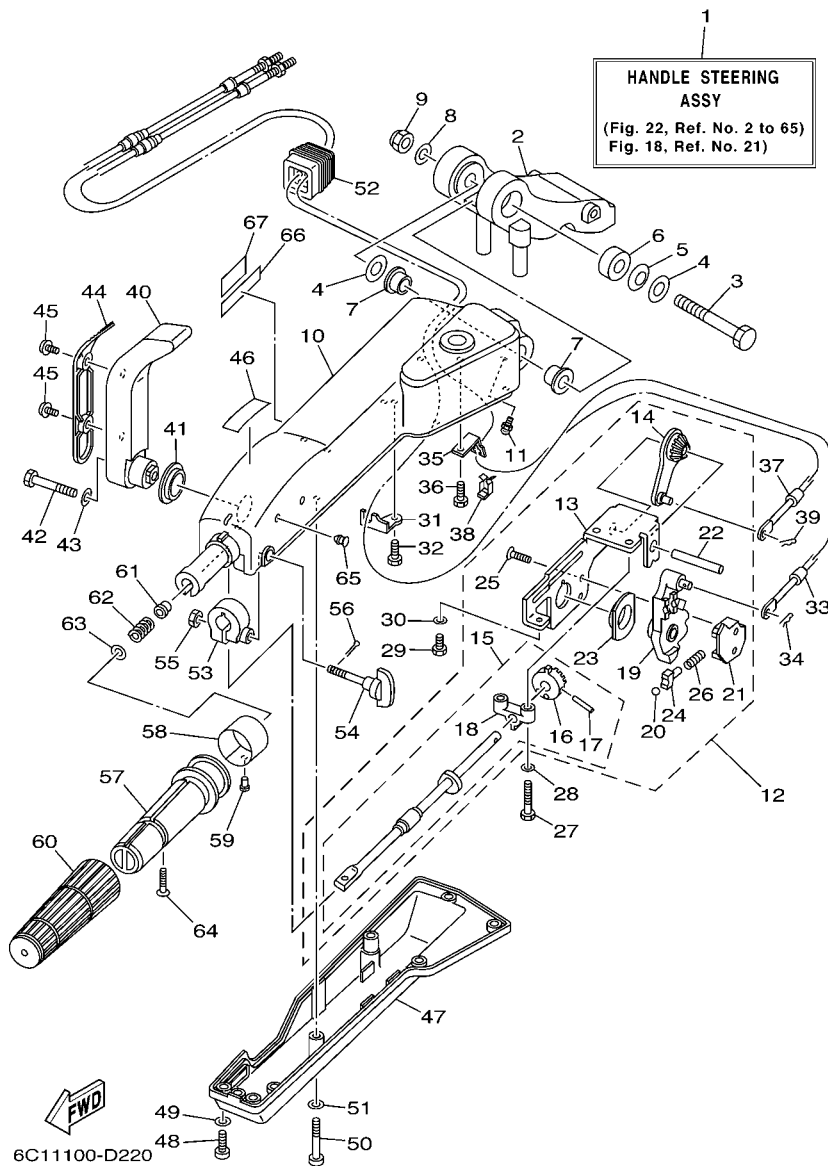


FIG. 22 STEERING

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-W0084-03-4D	HANDLE STEERING ASSY	1		
2	63D-42121-20-4D	BRACKET	1		
3	90101-12014	BOLT	1		
4	92990-12200	WASHER, PLAIN	2		
5	90206-12M22	WASHER, WAVE	1		
6	90387-12M02	COLLAR	1		
7	90386-12M93	BUSH	2		
8	92990-12600	WASHER, PLATE	1		
9	90185-12M12	NUT, SELF-LOCKING	1		
10	67G-42111-02-4D	HANDLE, STEERING	1		
11	93700-06M03	NIPPLE, GREASE	1		
12	69W-44100-00	SHIFT LINK ASSY	1		
13	67C-44104-00	.PLATE COMP.	1		
14	69W-48261-00	.ARM, THROTTLE	1		
15	69W-42115-00	.SHAFT, STEERING HANDLE	1		
16	650-42152-00-94	..GEAR	1		
17	91690-30025	..PIN, SPRING	1		
18	67G-42159-00	..STAY	1		
19	67C-44113-00	.CAM PLATE, HANDLE	1		
20	63D-48236-00	.ROLLER, DETENT	1		
21	67C-48119-00	.COVER	1		
22	67G-42153-00	.SHAFT, THROTTLE CONTROL	1		
23	67G-44132-00	.BUSHING	1		
24	63D-48237-00	.ADAPTOR	1		
25	98785-05014	.SCREW, FLAT HEAD	2		
26	63D-48238-00	.SPRING, DETENT	1		
27	97095-06030	BOLT	2		

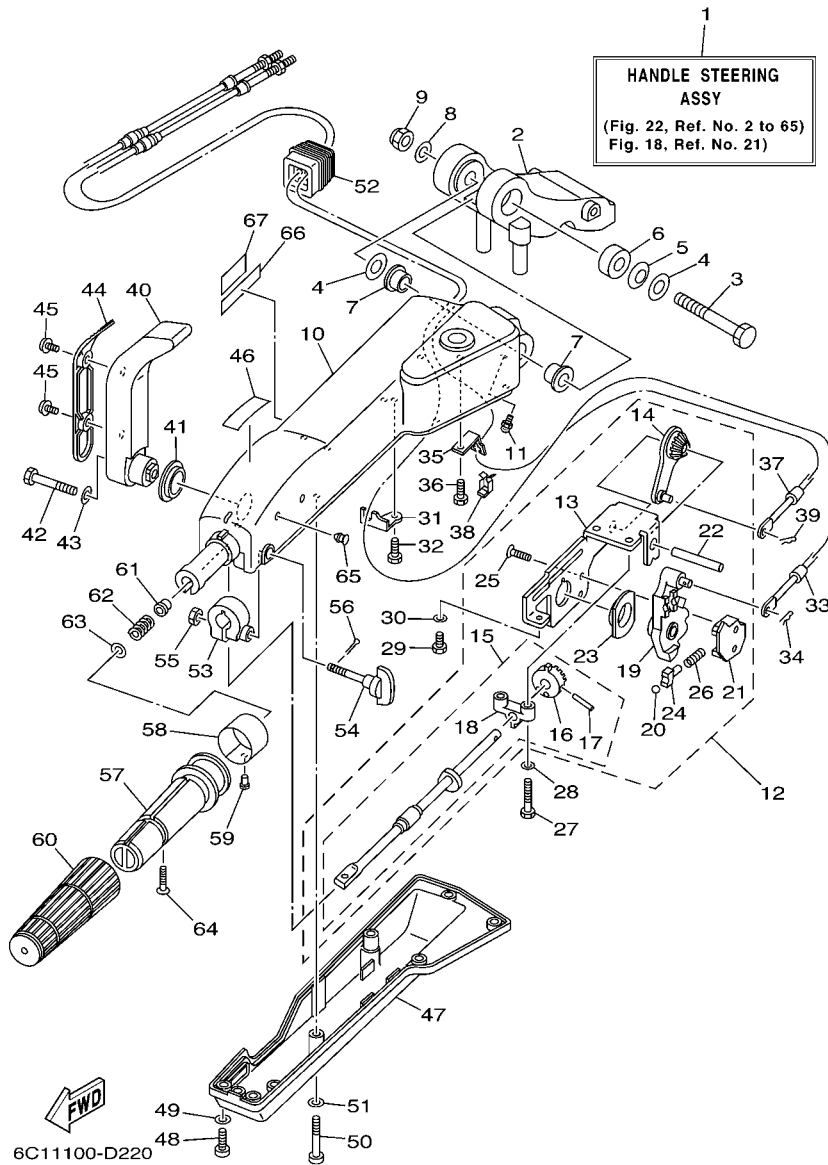


FIG. 22 STEERING

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	92995-06600	WASHER	2					
29	97095-06014	BOLT	1					
30	92995-06600	WASHER	1					
31	67G-48531-00	BRACKET, REMOTE CONTROL 1	1					
32	97095-06014	BOLT	1					
33	67C-48321-00	CABLE	1					
34	90468-10005	CLIP	1					
35	69W-48538-00	CLAMP, CABLE 1	1					
36	97095-06014	BOLT	1					
37	69W-26301-00	THROTTLE CABLE ASSY	1					
38	63D-48538-00	CLAMP, CABLE 1	1					
39	90468-10005	CLIP	1					
40	67G-44159-00-4D	HANDLE, GEAR SHIFT	1					
41	90386-26MA3	BUSH	1					
42	97095-08040	BOLT	1					
43	92995-08600	WASHER	1					
44	67G-44173-00	LEVER, SHIFT CONTROL	1					
45	90159-06M18	SCREW, WITH WASHER	2					
46	6G8-44191-00	INDICATOR, SHIFT	1					
47	67G-42131-00	COVER, HANDLE STEERING	1					
48	97885-06016	SCREW, PAN HEAD	5					
49	92995-06600	WASHER	5					
50	97885-06040	SCREW, PAN HEAD	2					
51	92995-06600	WASHER	2					
52	63D-42725-00	GROMMET	1					
53	63D-42126-00	FRICTION, STEERING HANDLE GRIP	1					
54	63D-48154-00	KNOB, THROTTLE	1					

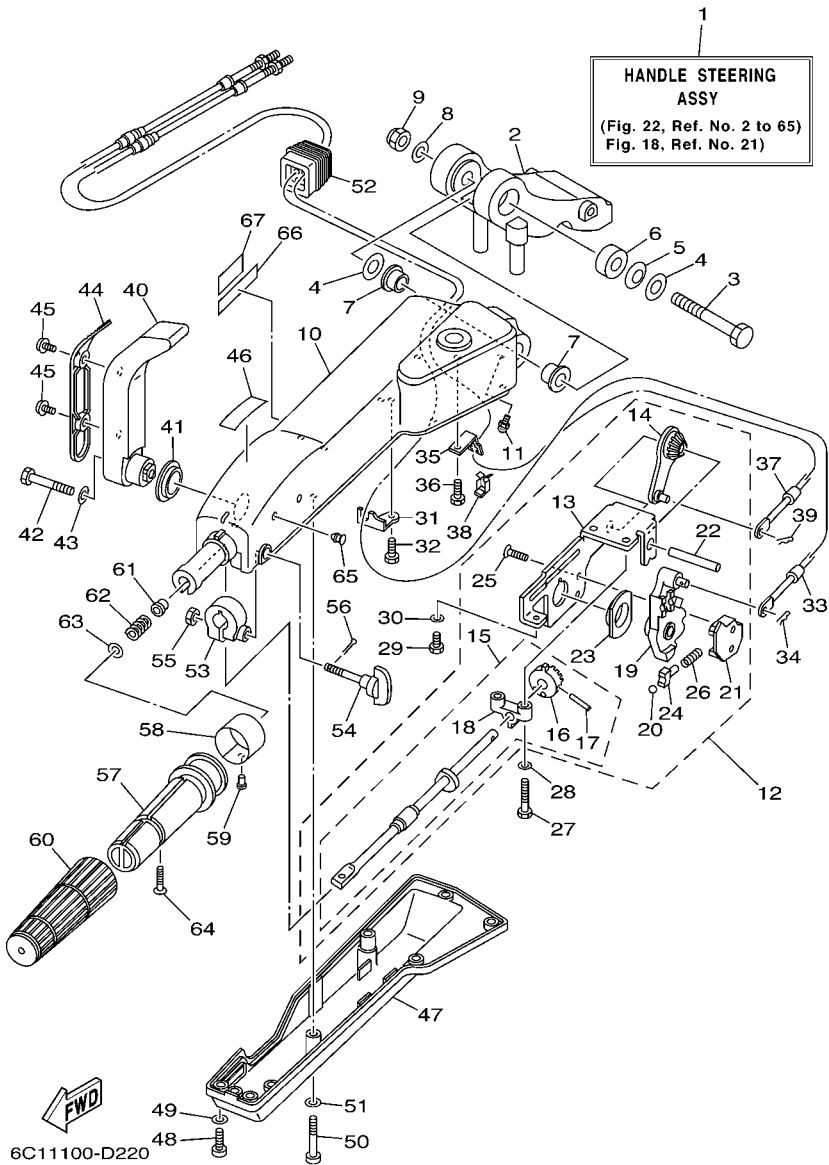
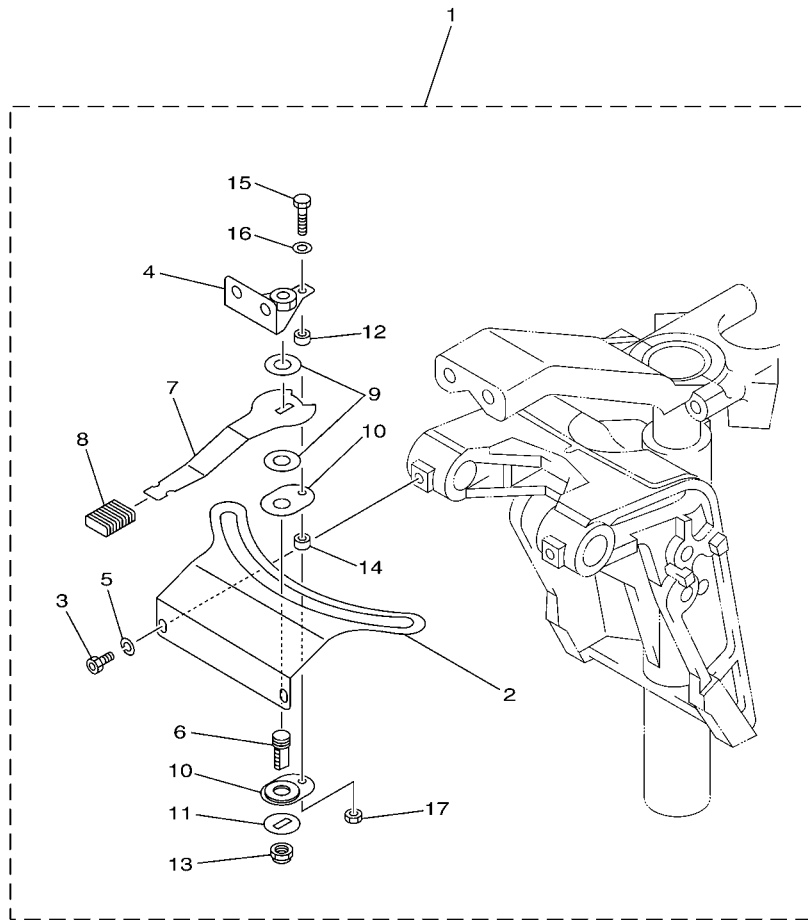


FIG. 22 STEERING

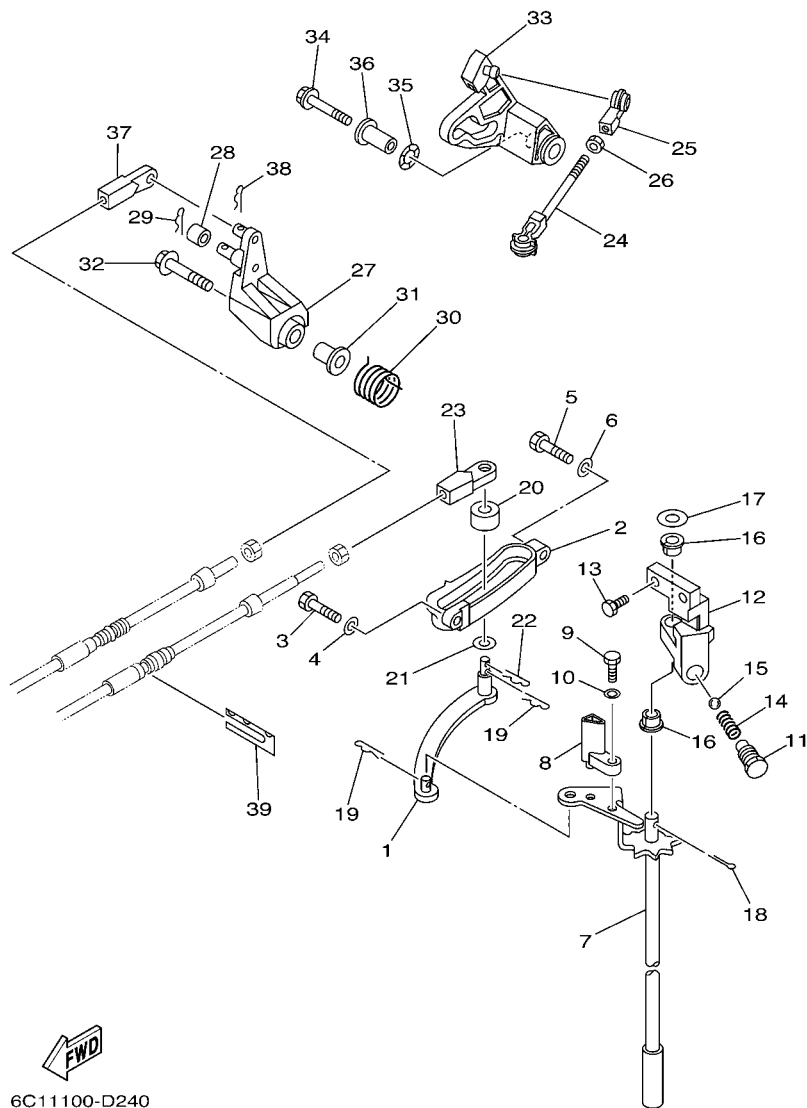
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
55	95380-06600	NUT, HEXAGON	1		
56	91490-20010	PIN, COTTER	1		
57	69W-42119-00	GRIP, STEERING HANDLE	1		
58	6J0-42137-00	INDICATOR, THROTTLE	1		
59	90269-02M09	RIVET	1		
60	6G1-42177-00	RUBBER, HANDLE	1		
61	90386-08032	BUSH	1		
62	90501-23215	SPRING, COMPRESSION	1		
63	92903-10600	WASHER, PLATE	1		
64	90149-05M13	SCREW	1		
65	90338-07180	PLUG	2		
66	6E0-83627-41	LABEL, CAUTION 7	1		
67	6E0-83627-51	LABEL, CAUTION 7	1		FOR CAN

FIG. 23 STEERING FRICTION



REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-42508-00	STEERING FRICTION ASSY	1					
2	6C5-42527-00	.PLATE, FRICTION	1					
3	90109-06M88	.BOLT	2					
4	67C-42525-00	.PLATE, FRICTION	1					
5	92990-06100	.WASHER, SPRING	2					
6	67C-42562-00	.SHAFT, STEERING LOCK	1					
7	67C-42561-00	.KNOB, STEERING LOCK	1					
8	689-43633-00	.COVER, TILT LEVER	1					
9	90202-10M56	.WASHER, PLATE	2					
10	65W-42528-00	.PLATE, FRICTION	2					
11	90209-10M26	.WASHER	1					
12	90387-05M05	.COLLAR	1					
13	90185-10M14	.NUT, SELF-LOCKING	1					
14	90387-05M11	.COLLAR	1					
15	97095-05020	.BOLT	1					
16	92995-05600	.WASHER	1					
17	95380-05600	.NUT	1					

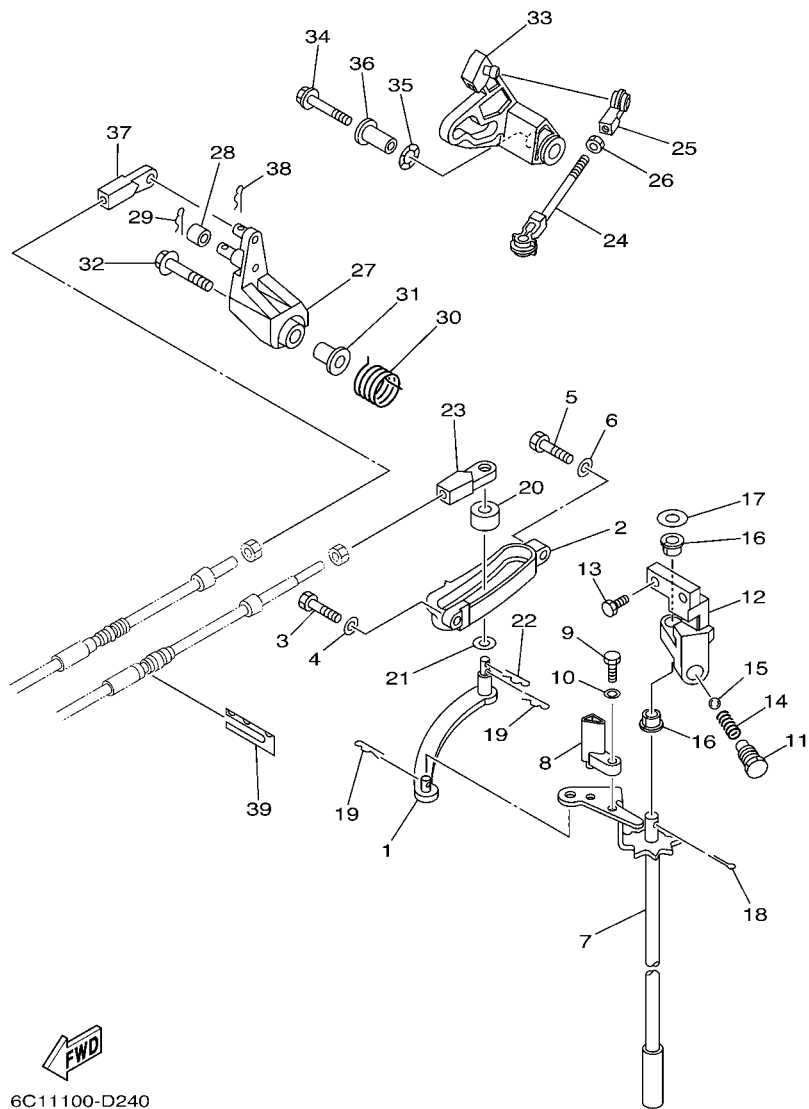
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6C11100-D240

FIG. 24 CONTROL

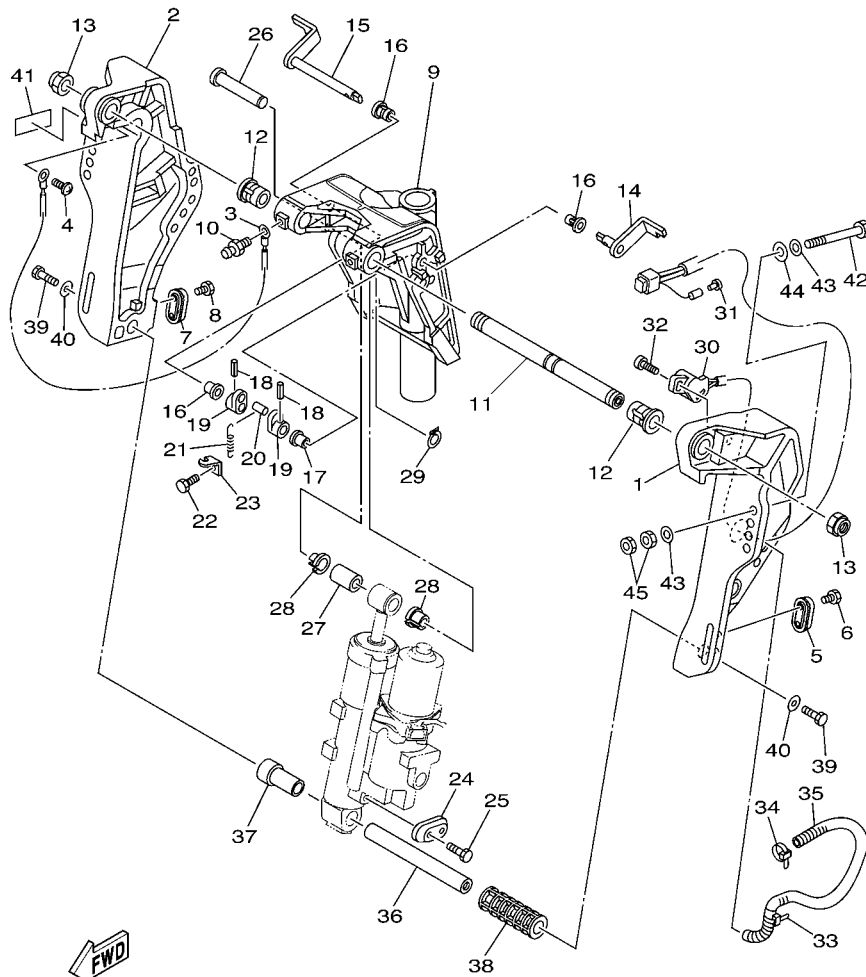
REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	69W-44121-00	LEVER, SHIFT ROD	1	1		
2	62Y-44117-01-4D	BRACKET	1	1		
3	97095-06020	BOLT	1	1		
4	92995-06600	WASHER	1	1		
5	97095-06025	BOLT	1	1		
6	92995-06600	WASHER	1	1		
7	6C5-44120-00	HANDLE GEAR SHIFT ASSY	1	1		L
8	6C5-44122-00	BUSHING, SHIFT ROD LEVER	1	1		EXCEPT F60TJR
9	97095-05014	BOLT	1	1		EXCEPT F60TJR
10	92995-05600	WASHER	1	1		EXCEPT F60TJR
11	62Y-42715-01	BUSHING	1	1		
12	62Y-44118-00	BRACKET	1	1		
13	97095-06020	BOLT	2	2		
14	90501-12082	SPRING, COMPRESSION	1	1		
15	93501-04M02	BALL	1	1		
16	90386-90M90	BUSH	2	2		
17	90201-10M20	WASHER, PLATE	1	1		
18	91490-20015	PIN, COTTER	1	1		
19	90468-18008	CLIP	2	2		
20	688-44122-00	BUSHING, SHIFT ROD LEVER	1	1		
21	90202-07M07	WASHER, PLATE	1	1		
22	90468-18008	CLIP	1	1		
23	69W-48344-00	CABLE END, REMOTE CONTROL	1	1		
24	688-41211-01	LINK, ACCEL.	1	1		
25	6H4-41237-00	JOINT, LINK	1	1		
26	95380-05700	NUT	1	1		
27	62Y-42154-00	LEVER, THROTTLE CONTROL	1	1		




6C11100-D240

FIG. 24 CONTROL

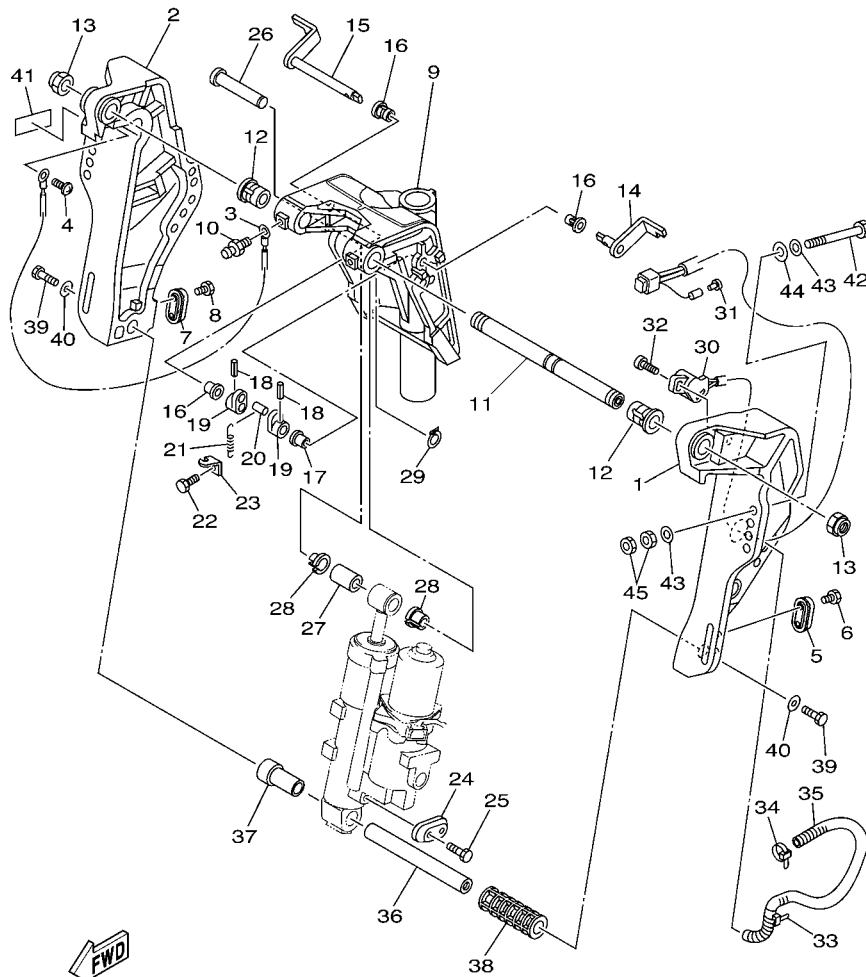
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	6C5-42171-00	BUSHING	1	1	
29	91490-16010	PIN, COTTER	1	1	
30	62Y-44135-00	SPRING	1	1	
31	90387-06M45	COLLAR	1	1	
32	90119-06106	BOLT, WITH WASHER	1	1	
33	6C5-42335-00	LEVER, ACCEL. CONTROL	1	1	
34	95895-06035	BOLT, FLANGE	1	1	
35	90206-10M04	WASHER, WAVE	1	1	
36	90387-06M82	COLLAR	1	1	
37	69W-48344-00	CABLE END, REMOTE CONTROL	1	1	
38	90468-18008	CLIP	1	1	
39	62Y-48538-00	CLAMP, CABLE 1	1	1	



6C11100-D250

FIG. 25 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-43111-00-4D	BRACKET, CLAMP	1	1				
2	6C5-43112-00-4D	BRACKET, CLAMP	1	1				
3	6E5-82148-00	WIRE, LEAD 4	1	1				
4	97885-06008	SCREW, PAN HEAD	1	1				
5	65W-45251-00	ANODE	1	1				
6	90101-06020	BOLT	2	2				
7	65W-45251-00	ANODE	1	1				
8	90101-06020	BOLT	2	2				
9	6C5-43311-00-4D	BRACKET, SWIVEL 1	1	1				
10	93700-06M03	NIPPLE, GREASE	1					
	93700-06M03	NIPPLE, GREASE		3				
11	63D-43131-01	BOLT, CLAMP BRACKET	1	1				
12	90386-22MA4	BUSH	2	2				
13	90185-22M11	NUT, SELF-LOCKING	2	2				
14	6C5-43181-00	LEVER, TILT STOP	1	1				
15	6C5-43185-00	LEVER, TILT STOP	1	1				
16	90386-10M16	BUSH	3	3				
17	90386-10025	BUSH	1	1				
18	91690-30020	PIN, SPRING	2	2				
19	6G5-43148-00	COLLAR, DISTANCE	2	2				
20	90249-06M19	PIN	1	1				
21	90506-14M24	SPRING, TENSION	1	1				
22	97095-06010	BOLT	1	1				
23	6G5-43144-00	HOOK, SPRING	1	1				
24	65W-45251-00	ANODE	1	1				
25	90101-06020	BOLT	2	2				
26	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	1				



6C11100-D250

FIG. 25 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
27	90386-18M92	BUSH	1	1	
28	90386-18M35	BUSH	2	2	
29	93410-18M02	CIRCLIP	1	1	
30	63D-83672-10	TRIM SENDER	1	1	FOR USA,CAN
	63D-83672-01	TRIM SENDER		1	FOR OCE
31	703-82119-00	COVER, LEAD WIRE		1	FOR OCE
32	97885-06016	SCREW, PAN HEAD	2	2	EHT-FOR CAN
33	90465-13M18	CLAMP	1	1	
34	90465-11M10	CLAMP	1	1	EHT-FOR CAN
35	90447-13010	HOSE, WITH SPRING	1	1	
36	6C5-43818-00	PIN, LOWER SHOCK MOUNT	1	1	
37	6C5-43833-00	PIPE	1	1	
38	6C5-43834-00	PIPE	1	1	
39	97080-08020	BOLT	2	2	
40	90201-08M14	WASHER, PLATE	2	2	
41	63V-82377-50	LABEL (SPARK,IGNITION)	1	1	FOR CAN
42	90101-12M65	BOLT	4	4	
43	92995-12200	WASHER	8	8	
44	90201-12426	WASHER, PLATE	4	4	
45	95380-12600	NUT	8	8	

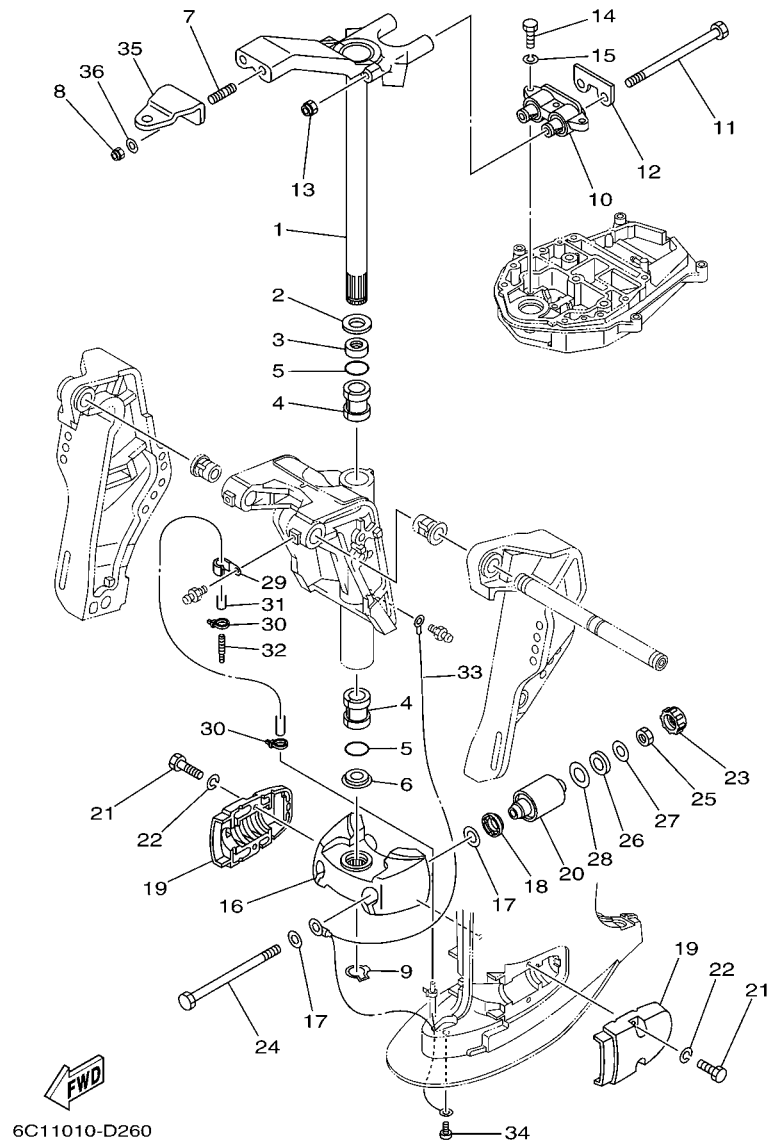


FIG. 26 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-42510-01-4D	STEERING BRACKET ASSY	1	1	
2	90201-30M00	WASHER, PLATE	1	1	
3	90386-30M78	BUSH	1	1	
4	90386-30M77	BUSH	2	2	
5	93210-29M94	O-RING	2	2	
6	90386-30M60	BUSH	1	1	
7	90116-10M28	BOLT, STUD	2	2	
8	90185-10051	NUT, SELF-LOCKING	2	2	
9	93410-28M06	CIRCLIP	1	1	
10	69W-44514-00-4D	MOUNT DAMPER, UPPER SIDE	1	1	L
11	90101-08M15	BOLT	2	2	
12	69W-44526-01	PLATE	1	1	
13	90185-08045	NUT, SELF-LOCKING	2	2	
14	97075-08030	BOLT	3	3	
15	92995-08100	WASHER	3	3	
16	6C5-44551-00-4D	HOUSING, LOWER MOUNT RUBBER	1	1	
17	90201-12M16	WASHER, PLATE	4	4	
18	6C5-43885-00	GROMMET	2	2	
19	6C5-44552-00-4D	HOUSING, LOWER MOUNT RUBBER	2	2	
20	69W-44555-00-4D	MOUNT DAMPER, LOWER SIDE	2	2	
21	97075-08030	BOLT	4	4	
22	92995-08100	WASHER	4	4	
23	6C5-44575-00	DAMPER, LOWER MOUNT RUBBER	2	2	
24	90109-12MA3	BOLT	2	2	
25	95380-12700	NUT	2	2	
26	90202-21100	WASHER, PLATE	2	2	
27	90201-13M19	WASHER, PLATE	2	2	

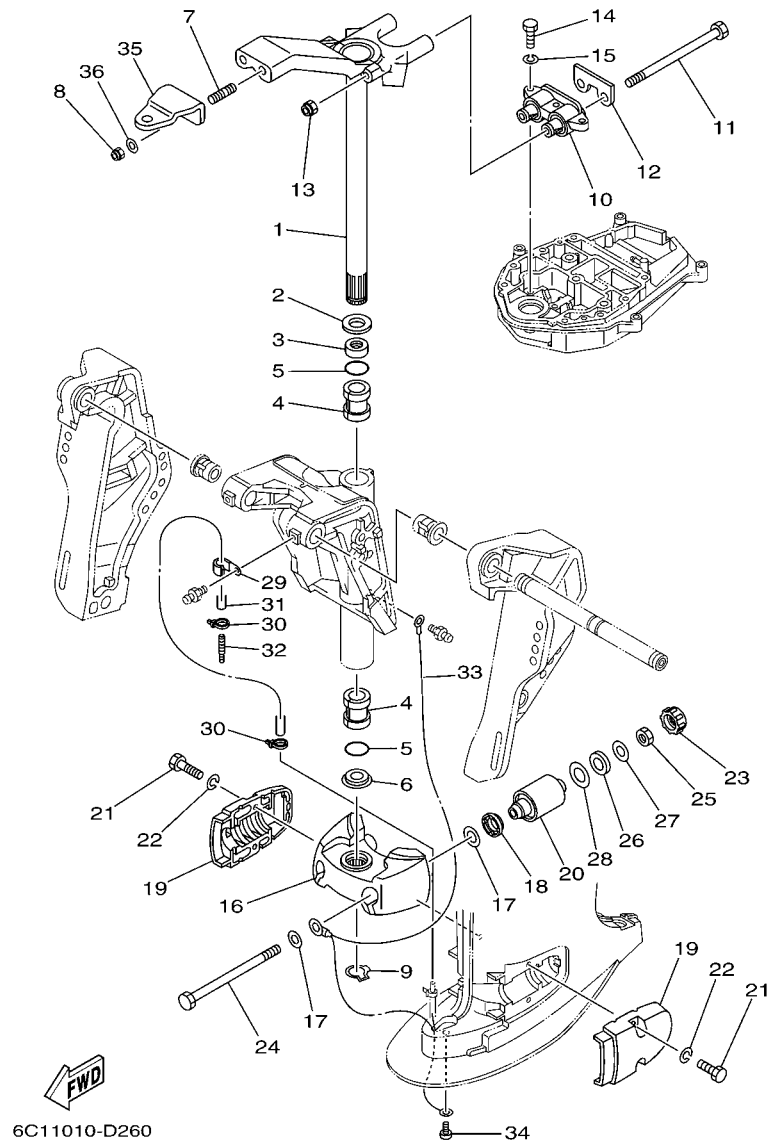


FIG. 26 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	90201-22M05	WASHER, PLATE	2	2	
29	90465-06M86	CLAMP	1	1	EXCEPT F60TJR
30	90465-11M10	CLAMP	2	2	EXCEPT F60TJR
31	90445-07M53	HOSE (L700)	1	1	EXCEPT F60TJR
32	6E5-83558-00	END, NIPPLE	1	1	EXCEPT F60TJR
33	67C-82127-10	WIRE, LEAD 2	1	1	
34	97885-06008	SCREW, PAN HEAD	1	1	
35	65W-48511-00	HOOK, STEERING		1	
36	92995-10600	WASHER		2	

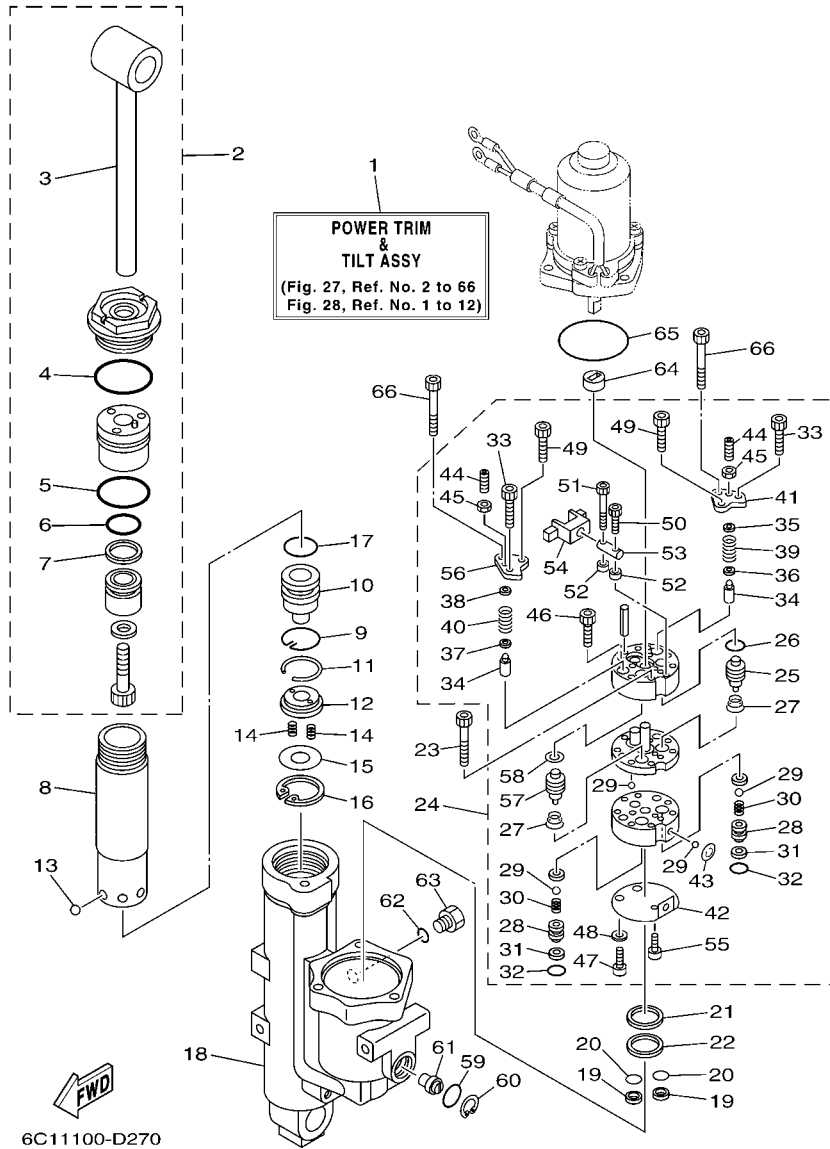


FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-43800-00-4D	POWER TRIM & TILT ASSY	1	1	
2	6C5-43810-00	TILT PISTON SUB ASSY	1	1	
3	6C5-43801-00	.ROD	1	1	
4	62Y-43863-00	.O-RING	1	1	
5	6C5-43862-00	.O-RING	1	1	
6	6C5-43861-00	.O-RING	1	1	
7	6C5-43871-00	.RING, BACK UP	1	1	
8	6C5-22471-00	CYLINDER, SHOCK ABSORBER	1	1	
9	6C5-43875-00	RING, SNAP	1	1	
10	6C5-4381B-00	FREE PISTON SUB ASSY	1	1	
11	93450-32116	CIRCLIP	1	1	
12	6C5-43899-00	PLATE STOPPER	1	1	
13	93503-16003	BALL	6	6	
14	62X-4384H-00	SPRING	2	2	
15	6C5-22435-00	PLATE, VALVE 2	1	1	
16	99009-32500	CIRCLIP	1	1	
17	6C5-43861-00	O-RING	1	1	
18	6C5-4380K-00	CYLINDER, TILT SUB ASSY	1	1	
19	6C5-43817-10	FILTER 2	2	2	
20	69J-4389J-00	O-RING	2	2	
21	6C5-43816-00	FILTER 1	1	1	
22	6C5-4380G-00	PLATE	1	1	
23	91317-05045	BOLT	2	2	
24	6C5-43830-00	GEAR PUMP ASSY	1	1	
25	6C6-43841-00	.PISTON, SHUTTLE	1	1	
26	6H1-43883-00	.O-RING	1	1	
27	6C6-43894-00	.SPRING, SHUTTLE RETURN	2	2	

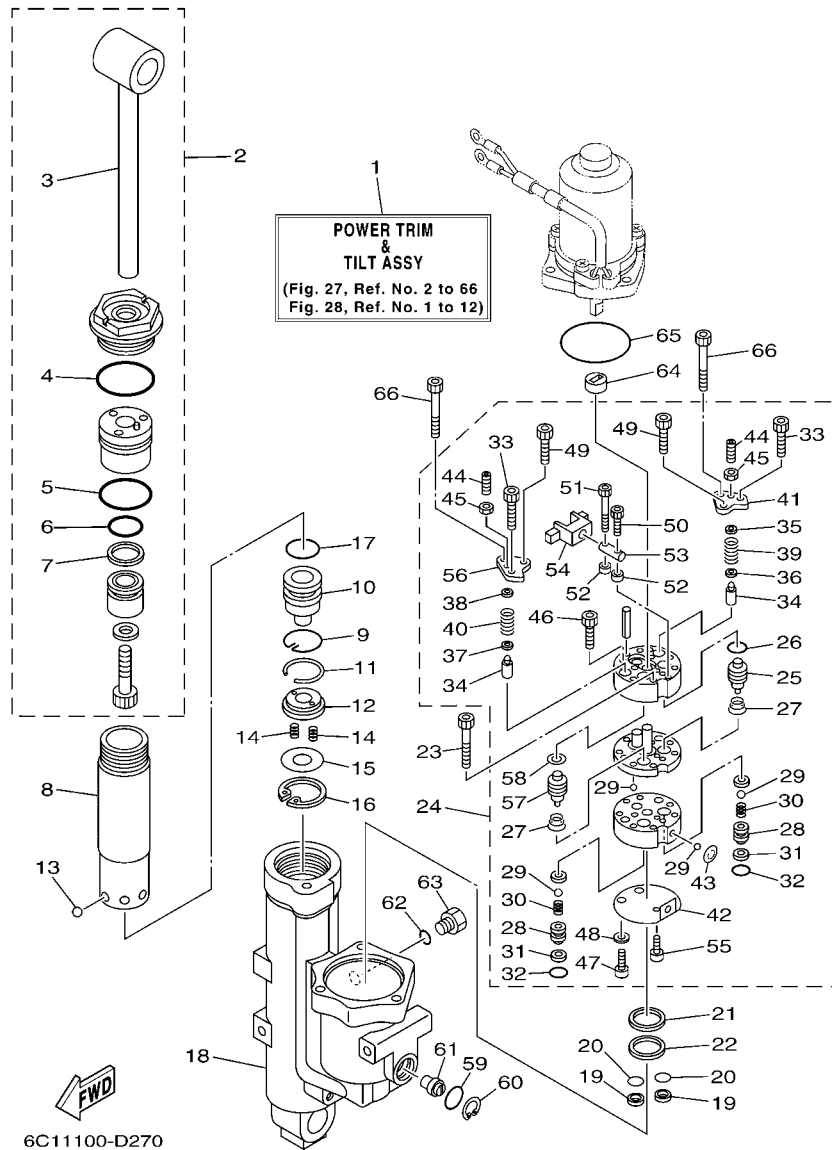


FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	6C6-4382E-00	.ADAPTOR 2	2	2	
29	93505-32038	.BALL	6	6	
30	6C6-43853-00	.SPRING, MAIN VALVE	2	2	
31	6C6-4387G-00	.WASHER	2	2	
32	69J-4389J-00	.O-RING	2	2	
33	91317-05030	.BOLT	2	2	
34	6C5-43851-00	.SEAT, RELIEF VALVE	2	2	
35	6C5-4381K-00	.HOLDER	1	1	
36	6C5-43893-00	.WASHER	1	1	
37	6C6-43893-00	.WASHER	1	1	
38	6C6-4381K-00	.HOLDER	1	1	
39	6C5-43855-00	.SPRING, UP RELIEF	1	1	
40	6C5-43856-00	.SPRING, DOWN RELIEF	1	1	
41	6C5-4382K-00	.CAP, RELIEF VALVE	1	1	
42	6C5-43895-00	.SEAT, RELIEF VALVE	1	1	
43	6C5-43854-00	.SPRING, MANUAL RELEASE	1	1	
44	92A08-03110	.SCREW SET	2	2	
45	95307-03600	.NUT	2	2	
46	91317-05025	.BOLT	2	2	
47	6C6-43878-00	.BOLT, SOCKET	2	2	
48	62Y-4387G-00	.WASHER	2	2	
49	91317-04030	.BOLT	2	2	
50	91317-03016	.BOLT	1	1	
51	6C6-4388E-00	.PLUG, TAPER SCREW	1	1	
52	6C6-4388F-00	.SPACER	2	2	
53	6C6-4386G-00	.PIN, STRAIGHT 2	1	1	
54	6C6-4386E-00	.LEVER 1	1	1	

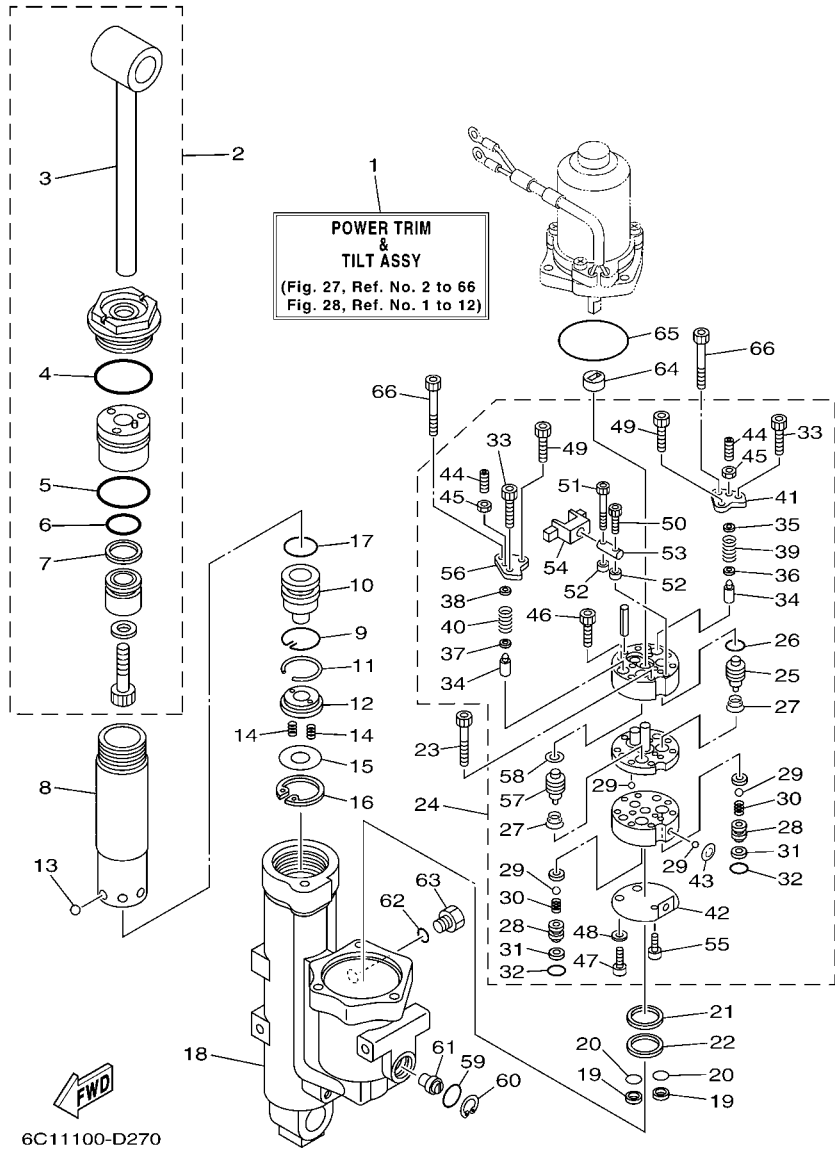
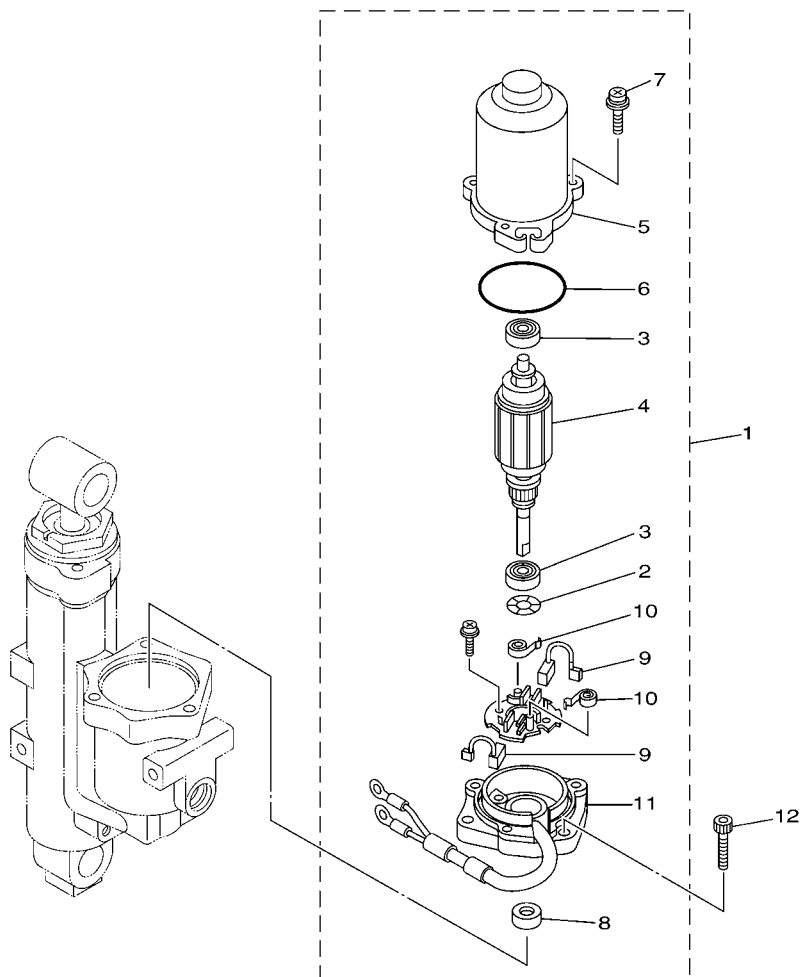


FIG. 27 POWER TRIM & TILT ASSY 1

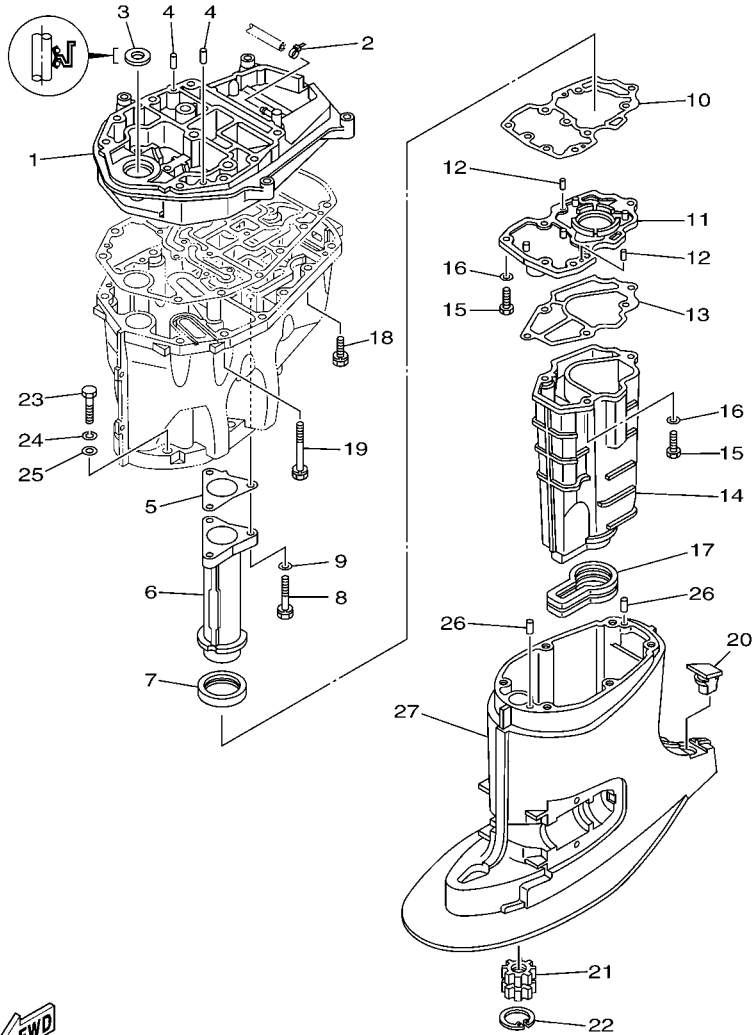
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
55	91317-03005	.BOLT	1	1	
56	6C5-4382L-00	.CAP, RELIEF VALVE	1	1	
57	6C5-43841-00	.PISTON, SHUTTLE	1	1	
58	6C5-43872-00	.RING, BACK UP	1	1	
59	93210-18397	O-RING	1	1	
60	6H1-43875-00	RING, SNAP	1	1	
61	6C5-43845-00	SCREW, MANUAL RELEASE	1	1	
62	93210-09165	O-RING	1	1	
63	6H1-43829-00	PLUG, RESERVOIR	1	1	
64	6C5-43831-00	CONNECTOR, SHAFT	1	1	
65	93210-64488	O-RING	1	1	
66	91317-05050	BOLT	2	2	

FIG. 28 POWER TRIM & TILT ASSY 2



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-43880-00	MOTOR ASSY	1	1	
2	90206-08N51	.WASHER, WAVE	1	1	
3	93399-999T8	.BEARING	2	2	
4	6C5-43805-00	.ARMATURE ASSY	1	1	
5	6C5-43804-00	.STATOR ASSY	1	1	
6	6C5-43869-00	.O-RING	1	1	
7	6C5-43879-00	.SCREW, WITH WASHER	3	3	
8	6C5-43882-00	.OIL SEAL	1	1	
9	6C5-43891-00	.BRUSH 1	2	2	
10	6C5-4386K-00	.SPRING, BRUSH	2	2	
11	6C5-43881-00	.FRAME, END	1	1	
12	62X-43888-00	BOLT, SOCKET	3	3	


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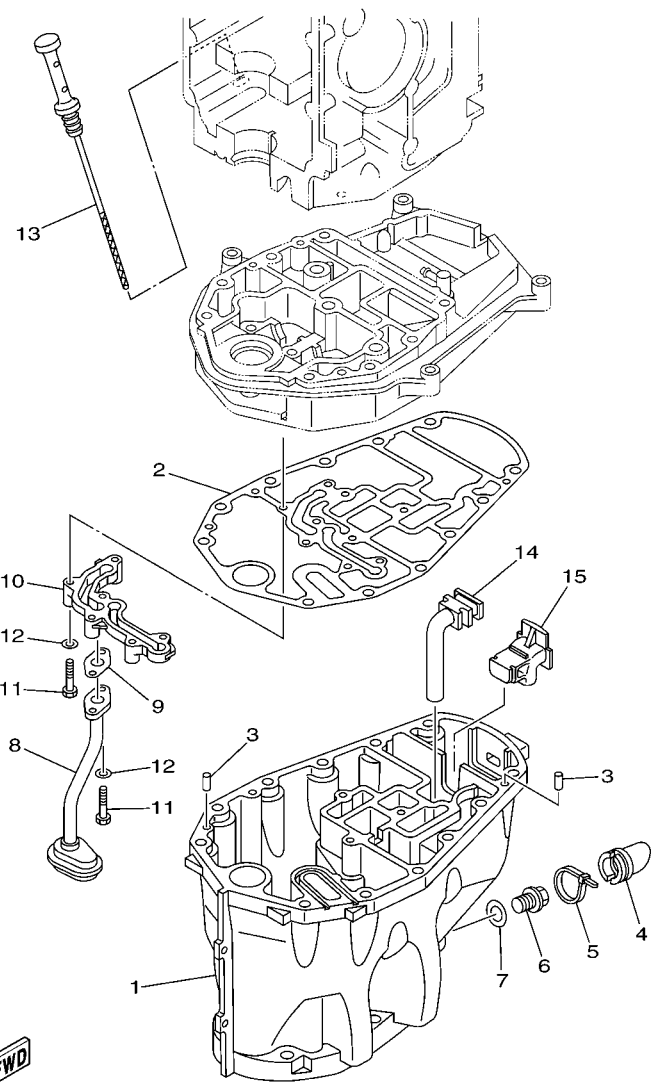


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FIG. 29 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-41137-00-94	GUIDE, EXHAUST	1	1				
2	90465-11M10	CLAMP	1	1				
3	93103-18011	OIL SEAL	1	1				
4	93608-12M05	PIN, DOWEL	2	2				
5	6C5-41133-00	GASKET, EXHAUST MANIFOLD 1	1	1				
6	6C5-41131-00-5B	MANIFOLD, EXT. 1	1	1				
7	6C5-46132-00	GASKET 1	1	1				
8	90119-06120	BOLT, WITH WASHER	3	3				
9	90201-06015	WASHER, PLATE	3	3				
10	6C5-41134-00	GASKET, EXHAUST MANIFOLD	1	1				
11	6C5-45181-00-5B	PLATE	1	1				
12	93604-10M03	PIN, DOWEL	2	2				
13	6C5-41135-00	GASKET, EXHAUST MANIFOLD	1	1				
14	6C5-14711-00-5B	MUFFLER 1	1	1				
15	97075-06025	BOLT	6	6				
16	92995-06600	WASHER	6	6				
17	6C5-45123-00	GASKET, MUFFLER	1	1				
18	90119-08M79	BOLT, WITH WASHER	4	4				
19	90119-08M82	BOLT, WITH WASHER	8	8				
20	6C5-45155-00	CAP	1	1				
21	69W-45318-00	BUSHING, DRIVE SHAFT	1	1				
22	93420-36M01	CIRCLIP	1	1				
23	97075-10045	BOLT	6	6				
24	92995-10100	WASHER	6	6				
25	92995-10600	WASHER	6	6				
26	93606-12019	PIN, DOWEL	2	2				
27	6C5-45111-00-4D	CASING, UPPER	1	1				

FIG. 30 OIL PAN



6C11010-D300

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-15311-00-5B	OIL PAN	1	1	
2	6C5-15312-00	GASKET, OIL PAN	1	1	
3	93606-12019	PIN, DOWEL	2	2	
4	6C5-15316-00	DAMPER, ENGINE MOUNT 1	1	1	
5	90465-11M59	CLAMP	1	1	
6	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
7	90430-14M09	GASKET	1	1	
8	6C5-13411-00	STRAINER, OIL	1	1	
9	6C5-13414-00	GASKET, STRAINER COVER	1	1	
10	6C5-15333-00	COVER	1	1	
11	97013-06030	BOLT	6	6	
12	92903-06600	WASHER, PLATE	6	6	
13	6C5-15362-00	PLUG, OIL LEVEL	1	1	
14	6C5-45135-01	PIPE	1	1	
15	6C5-45136-01	PIPE	1	1	

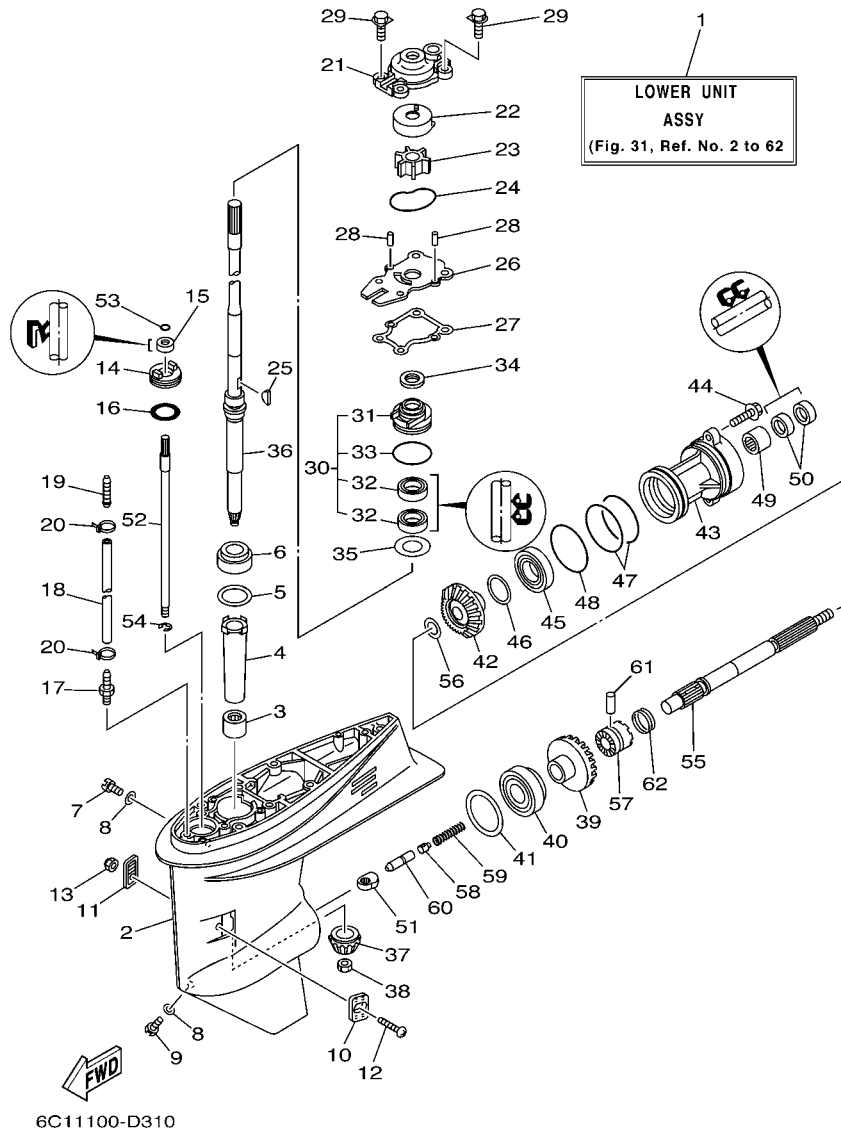


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	69W-45300-00-4D	LOWER UNIT ASSY	1	1		L
2	69W-45301-00-4D	CASING, LOWER	1	1		
3	93315-32224	BEARING	1	1		
4	6H4-45536-00	SLEEVE, DRIVE SHAFT	1	1		
5	663-45587-01	SHIM (T:0.10MM)	1	1		UR
6	663-45587-10	SHIM (T:0.12MM)	1	1		UR
7	663-45587-20	SHIM (T:0.15MM)	1	1		UR
8	663-45587-30	SHIM (T:0.18MM)	1	1		UR
9	663-45587-40	SHIM (T:0.30MM)	1	1		UR
10	663-45587-50	SHIM (T:0.40MM)	1	1		UR
11	663-45587-60	SHIM (T:0.50MM)	1	1		UR
12	93332-00001	BEARING	1	1		
13	90340-08002	PLUG, STRAIGHT SCREW	1	1		
14	90430-08020	GASKET	2	2		
15	688-45341-10	PLUG, DRAIN	1	1		
16	63D-45214-00	COVER, WATER INLET	1	1		
17	63D-45215-00	COVER, WATER INLET	1	1		
18	90142-05M06	SCREW, COUNTERSUNK	1	1		
19	95380-05600	NUT	1	1		
20	63D-45321-00	PLATE	1	1		
21	93106-09014	OIL SEAL	1	1		
22	93210-33MG4	O-RING	1	1		
23	6E5-45378-00	NIPPLE, HOSE	1	1		
24	90445-07ME8	HOSE (L80)	1	1		L
25	6E5-83558-10	END, NIPPLE	1	1		
26	90465-11M10	CLAMP	2	2		
27	63D-44311-00	HOUSING, WATER PUMP	1	1		

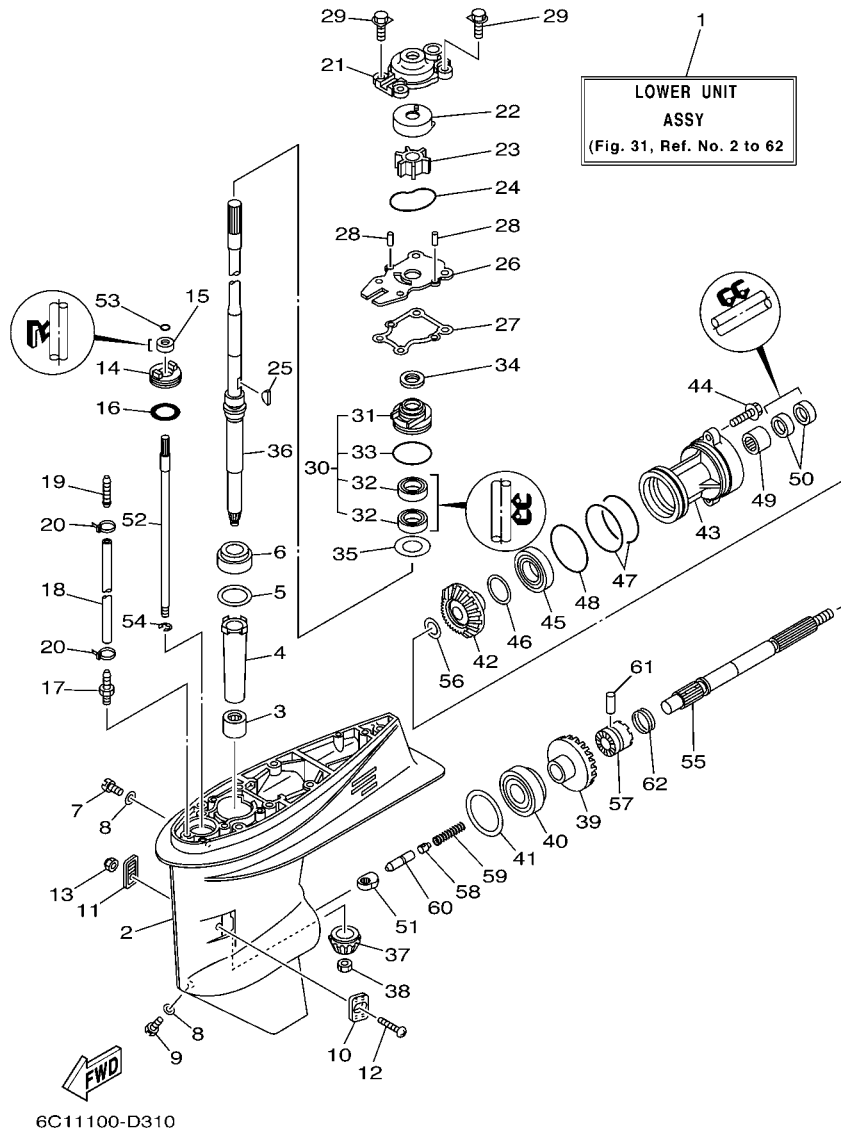


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
22	63D-44322-00	INSERT, CARTRIDGE	1	1	
23	6H3-44352-00	IMPELLER	1	1	
24	93210-59MG7	O-RING	1	1	
25	90280-03024	KEY, WOODRUFF	1	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE	1	1	
27	63D-44316-00	GASKET, WATER PUMP	1	1	
28	93604-08062	PIN, DOWEL	2	2	
29	90119-08M15	BOLT, WITH WASHER	4	4	
30	63D-W4434-00	WATER PUMP HOUSING ASSY	1	1	
31	63D-44341-00	.HOUSING, WATER PUMP	1	1	
32	93101-25M57	.OIL SEAL	2	2	
33	93210-48MG8	.O-RING	1	1	
34	63D-45344-00	COVER, OIL SEAL	1	1	
35	90201-27M00	WASHER, PLATE	1	1	
36	69W-45501-00	DRIVE SHAFT COMP.	1	1	L
37	69W-45551-00	PINION (13T)	1	1	
38	90170-12138	NUT	1	1	
39	69W-45560-00	GEAR 1 (24T)	1	1	
40	93332-00092	BEARING	1	1	
41	663-45567-01	SHIM (T:0.10MM)	1	1	UR
	663-45567-10	SHIM (T:0.12MM)	1	1	UR
	663-45567-20	SHIM (T:0.15MM)	1	1	UR
	663-45567-30	SHIM (T:0.18MM)	1	1	UR
	663-45567-40	SHIM (T:0.30MM)	1	1	UR
	663-45567-50	SHIM (T:0.40MM)	1	1	UR
	663-45567-60	SHIM (T:0.50MM)	1	1	UR
42	62Y-45571-00	GEAR 2 (24T)	1	1	

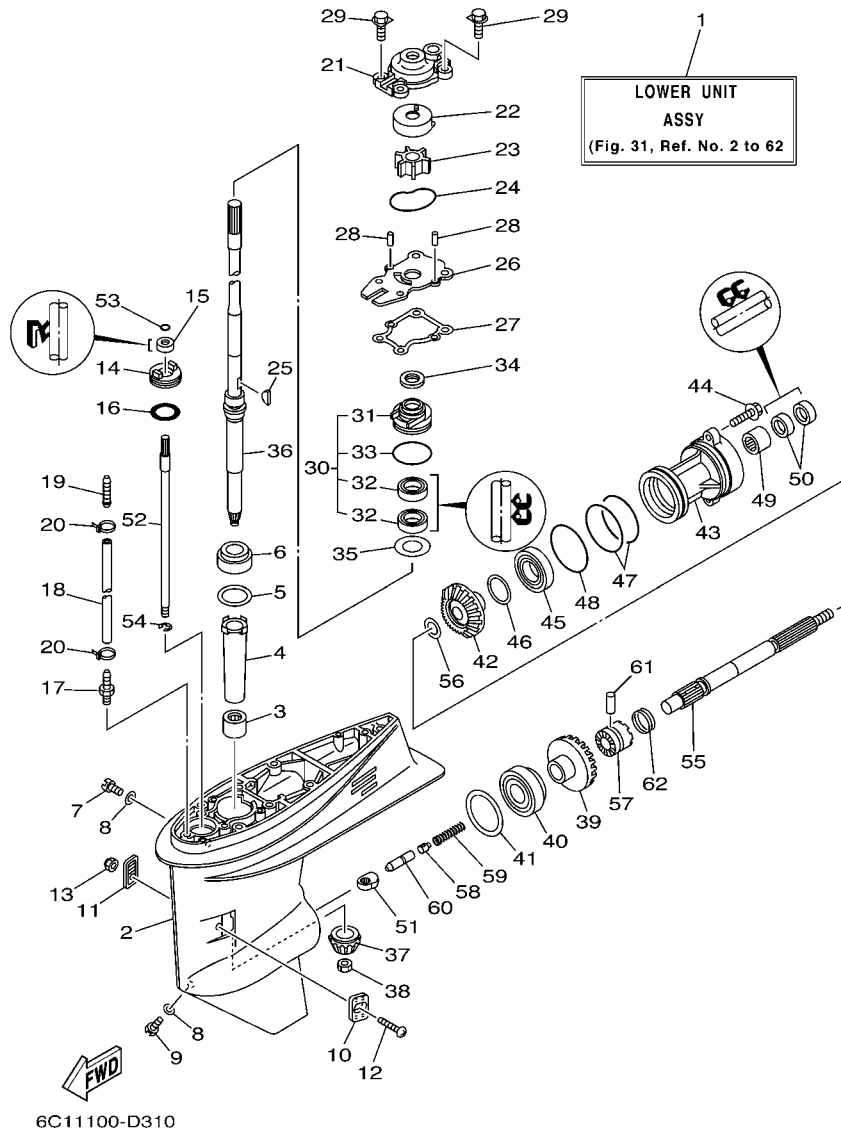
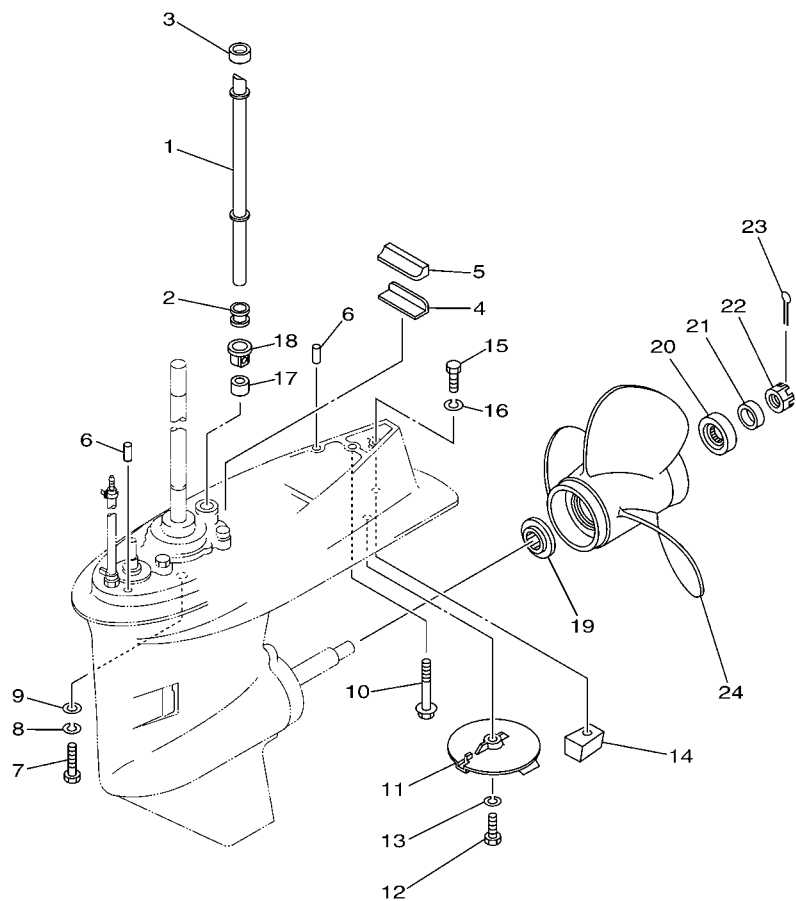


FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
43	63D-45361-02-4D	CAP, LOWER CASING	1	1	
44	90105-08M61	BOLT, FLANGE	2	2	
45	93306-001U1	BEARING	1	1	
46	63D-45577-00	SHIM (T:0.10MM)	1	1	UR
	63D-45577-10	SHIM (T:0.12MM)	1	1	UR
	63D-45577-20	SHIM (T:0.15MM)	1	1	UR
	63D-45577-30	SHIM (T:0.18MM)	1	1	UR
	63D-45577-40	SHIM (T:0.30MM)	1	1	UR
	63D-45577-50	SHIM (T:0.40MM)	1	1	UR
	63D-45577-60	SHIM (T:0.50MM)	1	1	UR
47	93210-74MG5	O-RING	2	2	
48	93210-69MG6	O-RING	1	1	
49	93317-22204	BEARING	1	1	
50	93101-22M00	OIL SEAL	2	2	
51	62Y-44151-00	CAM, SHIFT	1	1	
52	63D-44144-00	ROD, SHIFT	1	1	
53	93210-07003	O-RING	1	1	
54	99001-08600	CIRCLIP	1	1	
55	63D-45611-00	SHAFT, PROPELLER	1	1	
56	90201-22008	WASHER, PLATE	1	1	
57	62Y-45631-00	CLUTCH, DOG	1	1	
58	663-45634-00	SLIDE, SHIFT	1	1	
59	90501-18001	SPRING, COMPRESSION	1	1	
60	63D-45635-00	PLUNGER, SHIFT	1	1	
61	90250-06023	PIN, STRAIGHT	1	1	
62	67C-45633-00	RING, CROSS PIN	1	1	

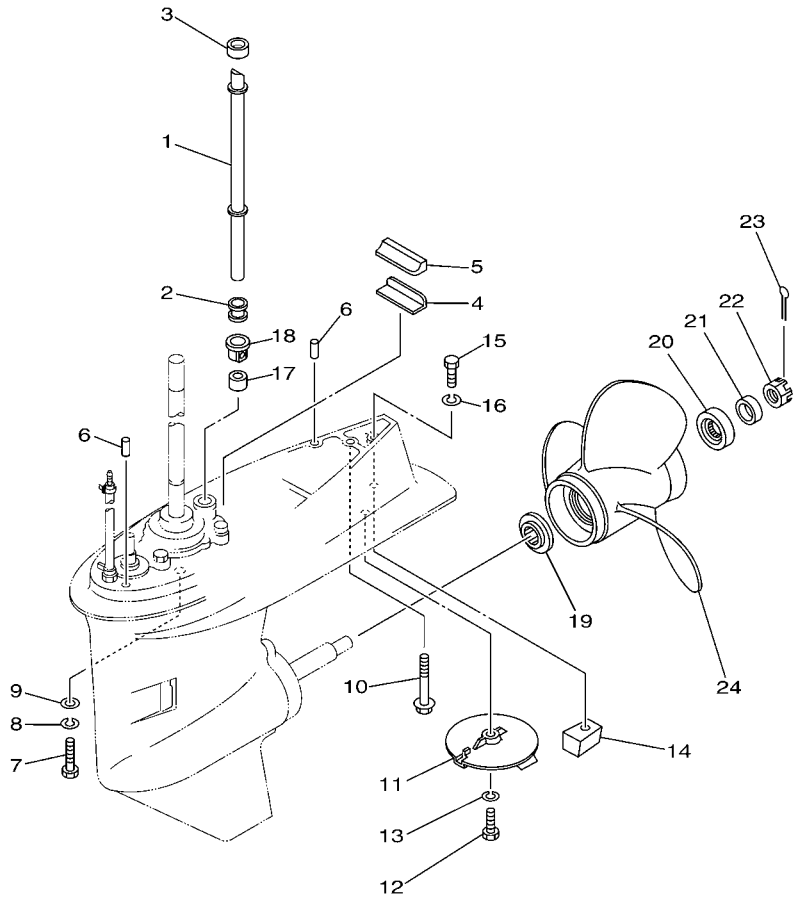
FIG. 32 LOWER CASING & DRIVE 2




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REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-44361-00	TUBE, WATER	1	1			L
2	663-44367-00	DAMPER, WATER SEAL	1	1			
3	663-44366-00	DAMPER, WATER SEAL	1	1			
4	663-45376-00-94	GUIDE, SEAL DAMPER	1	1			
5	63D-45375-00	DAMPER, SEAL	1	1			
6	93606-12019	PIN, DOWEL	2	2			
7	97075-10040	BOLT	4	4			L
8	92995-10100	WASHER	4	4			L
9	92995-10600	WASHER	4	4			L
10	90119-08M84	BOLT, WITH WASHER	1	1			L
11	67C-45371-00	TAB-TRIM	1	1			
12	97095-08025	BOLT	1	1			
13	92995-08100	WASHER	1	1			
14	67C-45251-00	ANODE	1	1			
15	97095-08035	BOLT	1	1			
16	92995-08100	WASHER	1	1			
17	663-44366-00	DAMPER, WATER SEAL	1	1			
18	63D-44312-00	COVER, WATER PUMP HOUSING	1	1			
19	663-45987-02	SPACER	1	1			
20	66T-45997-00	SPACER	1	1			
21	90389-22M01	BUSH	1	1			
22	90171-16011	NUT, CASTLE	1	1			
23	91490-30025	PIN, COTTER	1	1			
24	69W-45943-00-EL	PROPELLER (3X11"X15"-G)	1	1			UR
	69W-45945-00-EL	PROPELLER (3X11-1/8"X13"-G)	1	1			UR
	69W-45947-00-EL	PROPELLER (3X11-5/8"X11"-G)	1	1			UR
	69W-45952-00-EL	PROPELLER (3X11-3/8"X12"-G)	1	1			UR

B5



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FIG. 32 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
24	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1	1			UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G)	1	1			UR
	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G)	1	1			UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G)	1	1			UR
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G)	1	1			UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G)	1	1			UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G)	1	1			UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G)	1	1			UR WITH LIP CUP
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G)	1	1			UR WITH LIP CUP
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1	1			UR
	663-45972-60-98	PROPELLER (3X12"X11"-G)	1	1			UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1	1			UR
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G)	1	1			UR
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1	1			UR
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G)	1	1			UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1	1			UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1	1			UR

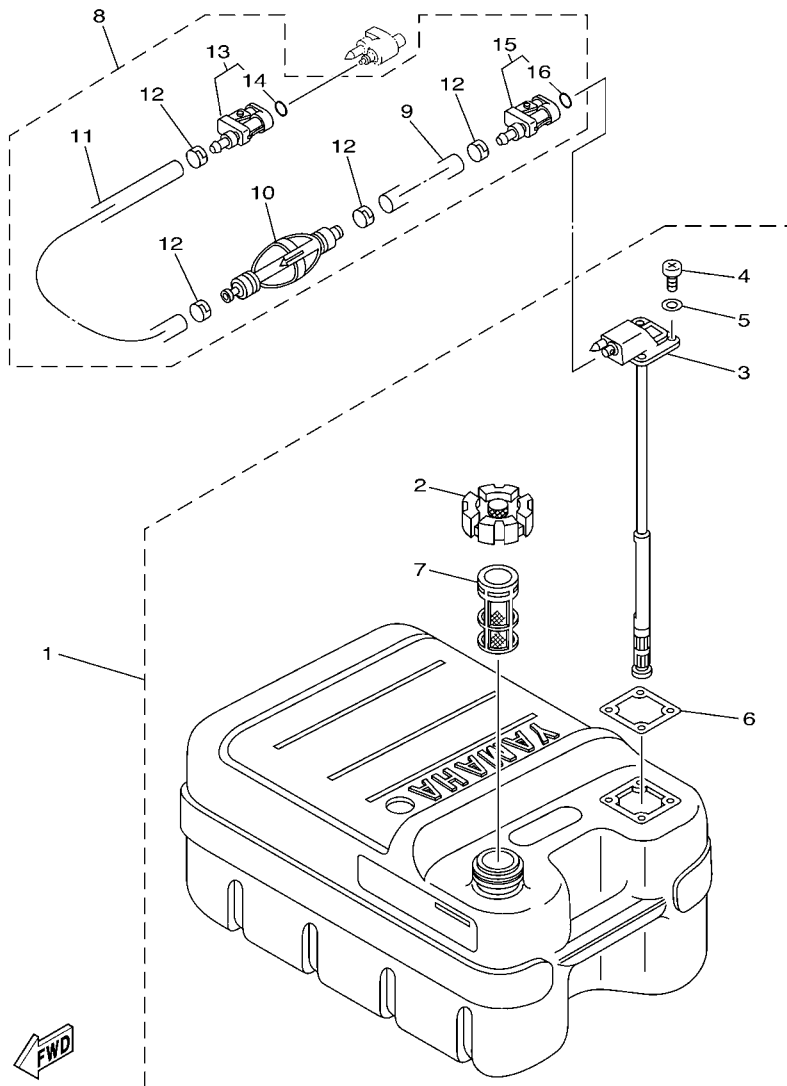
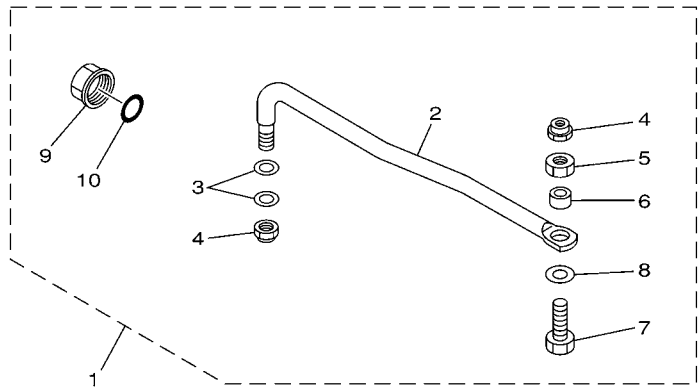


FIG. 33 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1				AP FOR OCE
2	6YJ-24610-01	.CAP ASSY	1	1				
3	6Y1-24260-12	.FUEL METER ASSY	1	1				WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4	4				
5	6Y1-24329-00	.SEAL	4	4				
6	6Y1-24268-00	.GASKET, FUEL METER	1	1				
7	6YJ-24167-00	.STRAINER	1	1				
8	61J-24306-03	FUEL PIPE COMP. 1	1	1				AP FOR OCE
9	90445-11M06	.HOSE (L2050)	1	1				
10	61J-24360-00	.PRIMER PUMP ASSY	1	1				
11	90445-11M05	.HOSE (L850)	1	1				
12	650-24351-01	.BAND 1	4	4				
13	6G1-24305-04	.FUEL PIPE JOINT COMP. 2	1	1				
14	93210-08287	..O-RING	1	1				
15	6Y1-24305-05	.FUEL PIPE JOINT COMP. 2	1	1				
16	93210-08287	..O-RING	1	1				

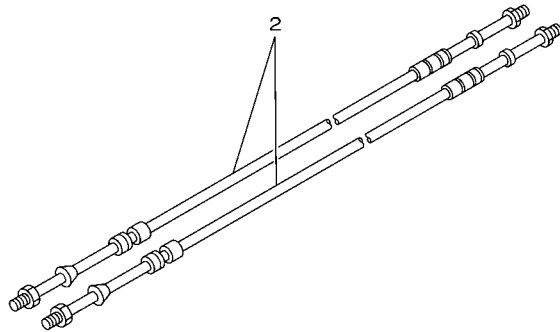
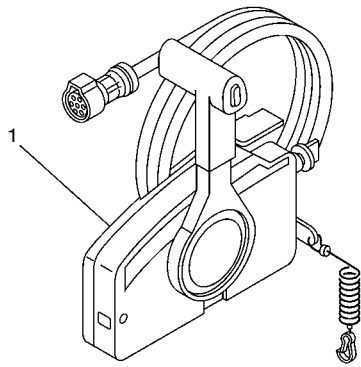


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FIG. 34 STEERING GUIDE

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	65W-61350-00	STEERING GUIDE ATTACHMENT KIT		1		AP
2	65W-61351-00	.ROD, STEERING LINK		1		
3	90201-10M20	.WASHER, PLATE		2		
4	90185-09M01	.NUT, SELF-LOCKING		2		
5	90170-09M03	.NUT		1		
6	90387-10M42	.COLLAR		1		
7	90101-09M01	.BOLT		1		
8	90201-10M63	.WASHER, PLATE		1		
9	6E5-43145-01	.CAP, CLAMP BRACKET		1		
10	93210-16275	.O-RING		1		

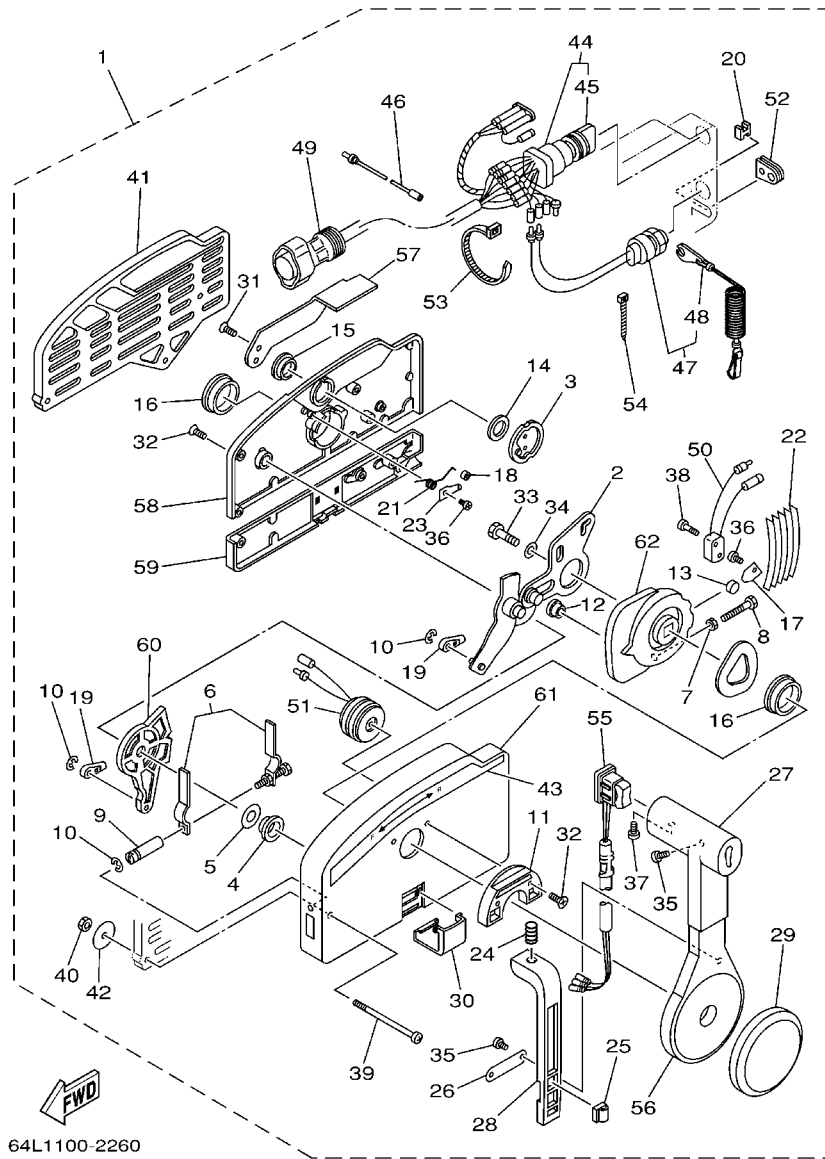
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FIG. 35 REMOTE CONTROL BOX

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	703-48205-17	REMOTE CONTROL ASSY (10P)		1		AP WITH PT/T SW.
2	701-48310-90	CABLE, REMOTE CONTROL L=11F		2		UR
	701-48320-00	CABLE, REMOTE CONTROL L=12F		2		UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F		2		UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F		2		UR



64L1100-2260

FIG. 36 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	703-48205-17	REMOTE CONTROL ASSY (10P)		1	AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE		1	
3	703-48153-00	.SHAFT, FREE ACCEL.		1	
4	703-48235-00	.BUSHING		1	
5	703-48268-00	.SPACER		1	
6	703-48264-00	.FRICTION, THROTTLE		1	
7	95380-05600	.NUT		1	
8	97380-05025	.BOLT		1	
9	703-48265-00	.SHAFT, FRICTION		1	
10	93430-06024	.CIRCLIP		3	
11	703-48245-00	.PLATE, LOCK		1	
12	703-48252-00	.ROLLER, CAM		1	
13	701-48248-00	.ROLLER, FREE ACCEL.		1	
14	703-48198-00	.WASHER, WAVE		1	
15	703-48243-00	.BUSHING		1	
16	703-48236-00	.BUSHING 1		2	
17	703-48189-00	.RETAINER		1	
18	703-48234-00	.ROLLER, DETENT		1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2		2	
20	703-48358-00	.ANCHOR, CABLE		1	
21	703-48244-00	.SPRING, FREE ACCEL.		1	
22	703-48238-00	.SPRING, DETENT		5	
23	703-48246-00	.SPACER		1	
24	703-48227-00	.SPRING, NEUTRAL LOCK		1	
25	703-82594-00	.CLAMP		1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER		1	
27	703-48222-00	.GRIP, CONTROL LEVER		1	SINGLE

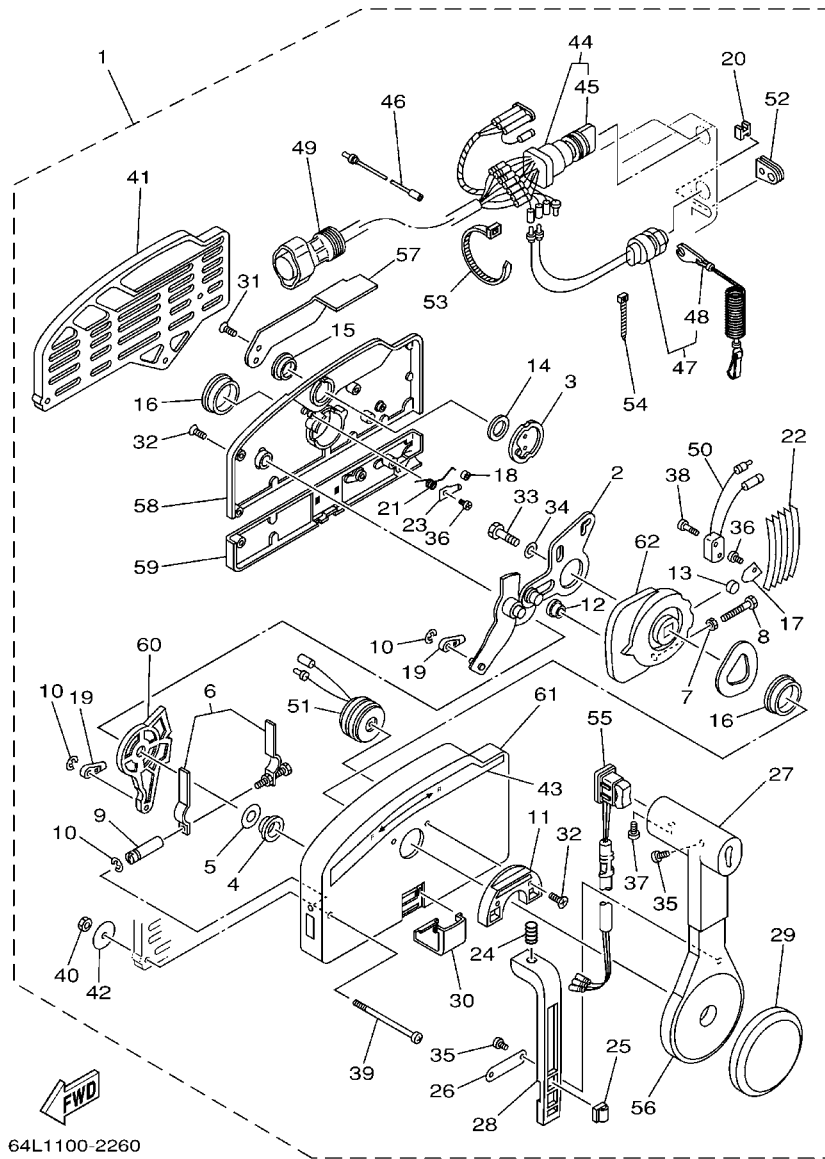
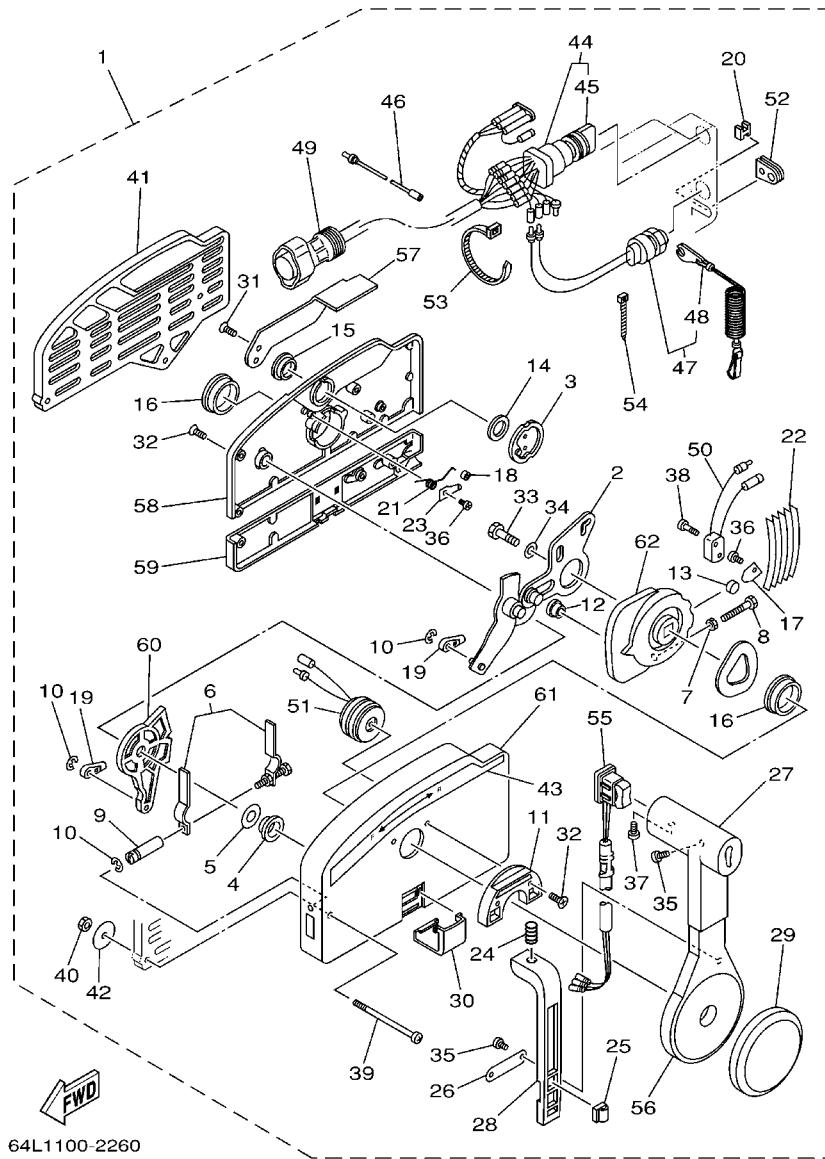


FIG. 36 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	703-48223-00	.LOCK, NEUTRAL		1	
29	703-48225-00	.COVER		1	
30	703-48219-00	.COVER, LEAD		1	
31	703-48281-00	.SCREW		2	
32	703-48282-00	.SCREW		7	
33	97380-08030	.BOLT		1	
34	92990-08600	.WASHER, PLATE		1	
35	98580-04010	.SCREW, PAN HEAD		3	
36	98580-04006	.SCREW, PAN HEAD		2	
37	98580-05010	.SCREW, PAN HEAD		1	
38	98580-03015	.SCREW, PAN HEAD		2	
39	703-48291-10	.SCREW (M6)		3	
40	95380-06600	.NUT, HEXAGON		3	
41	703-48293-10	.SPACER, REMOTE CONTROL		1	SINGLE
42	701-48287-00	.WASHER		3	
43	703-48215-00	.GRAPHIC		1	
44	703-82510-43	.MAIN SWITCH ASSY		1	
45	703-82577-00	..CAP, KEY		1	
46	703-82531-00	.WIRE, LEAD		1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY		1	
48	682-82556-00	..STOPPER		1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS		1	L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY		1	
51	703-83383-02	.BUZZER		1	
52	703-48284-00	.GROMMET		1	
53	703-82591-00	.BAND		1	
54	703-82592-00	.BAND		1	

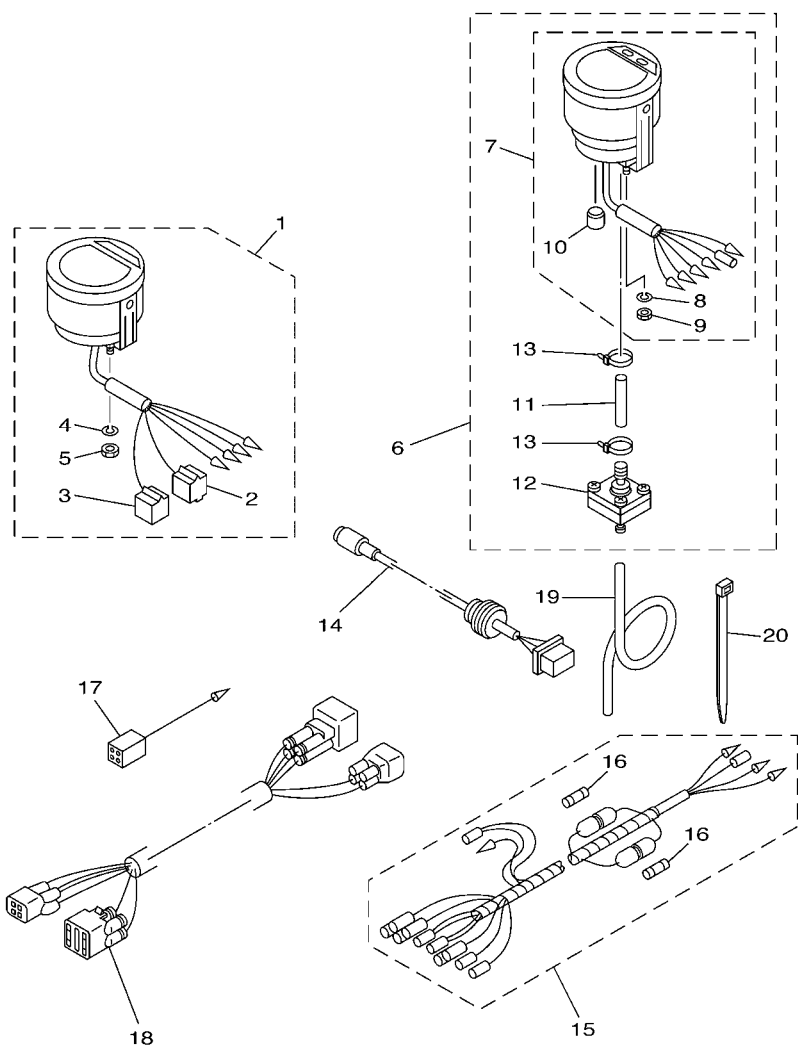


64L1100-2260

FIG. 36 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
55	703-82563-02	.TRIM & TILT SWITCH ASSY		1	WITH PT/T SW.
56	703-48221-00	.LEVER, CONTROL		1	
57	703-48152-00	.KNOB, FREE ACCEL.		1	
58	703-48212-00	.BACK PLATE 1		1	
59	703-48213-00	.BACK PLATE 2		1	
60	703-48271-00	.ARM, SHIFT		1	
61	703-48211-01	.HOUSING,1		1	
62	703-48232-00	.GEAR		1	

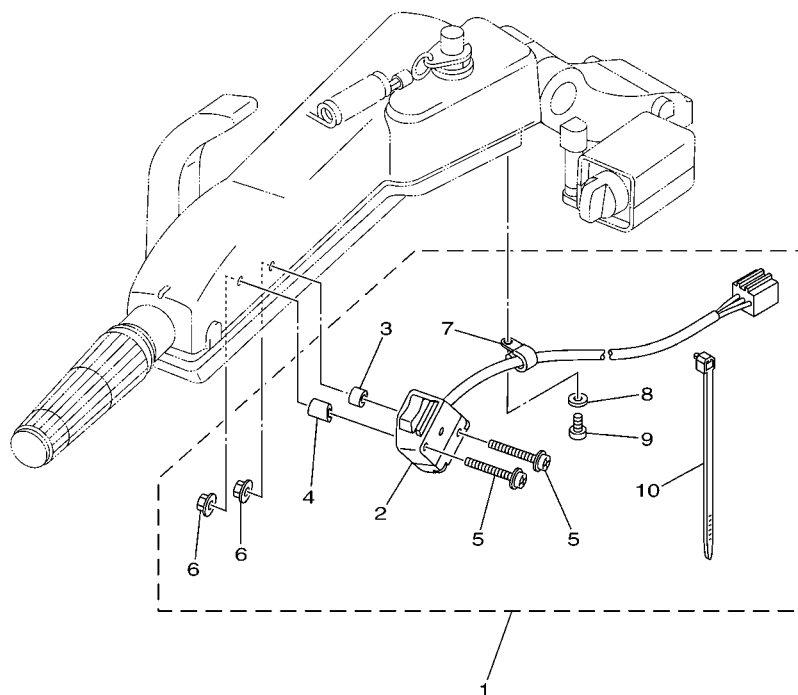
FIG. 37 METER



61A1700-2290

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6Y5-8350T-03	TACHOMETER ASSY		1	AP FOR OCE
2	9E450-04433	.CONNECTOR		1	M-4-W
3	9E450-04533	.CONNECTOR		1	F-4-W
4	92990-04100	.WASHER, SPRING		2	
5	95380-04600	.NUT		2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY		1	AP FOR OCE
7	6Y5-83570-S5	.SPEEDOMETER ASSY		1	
8	92990-04100	..WASHER, SPRING		2	
9	95380-04600	..NUT		2	
10	6Y5-83533-T2	..GROMMET		1	
11	6Y5-83557-31	.TUBE		1	
12	6Y5-83728-00	.CONNECTOR ASSY		1	
13	90465-11M10	.CLAMP		2	
14	6Y5-87122-S0	CORD ASSY 1		1	AP FOR OCE
15	6Y5-83553-M0	WIRE, LEAD		1	AP FOR OCE
16	1E6-82151-00	.FUSE (10A)		2	
17	6Y5-82117-00	WIRE, LEAD (BLACK)		1	AP FOR OCE
18	68F-82553-80	EXTENSION, WIRE LEAD		1	AP FOR OCE
19	6Y5-83557-10	TUBE (8M)		1	AP FOR OCE
20	90465-11M10	CLAMP		2	AP FOR OCE

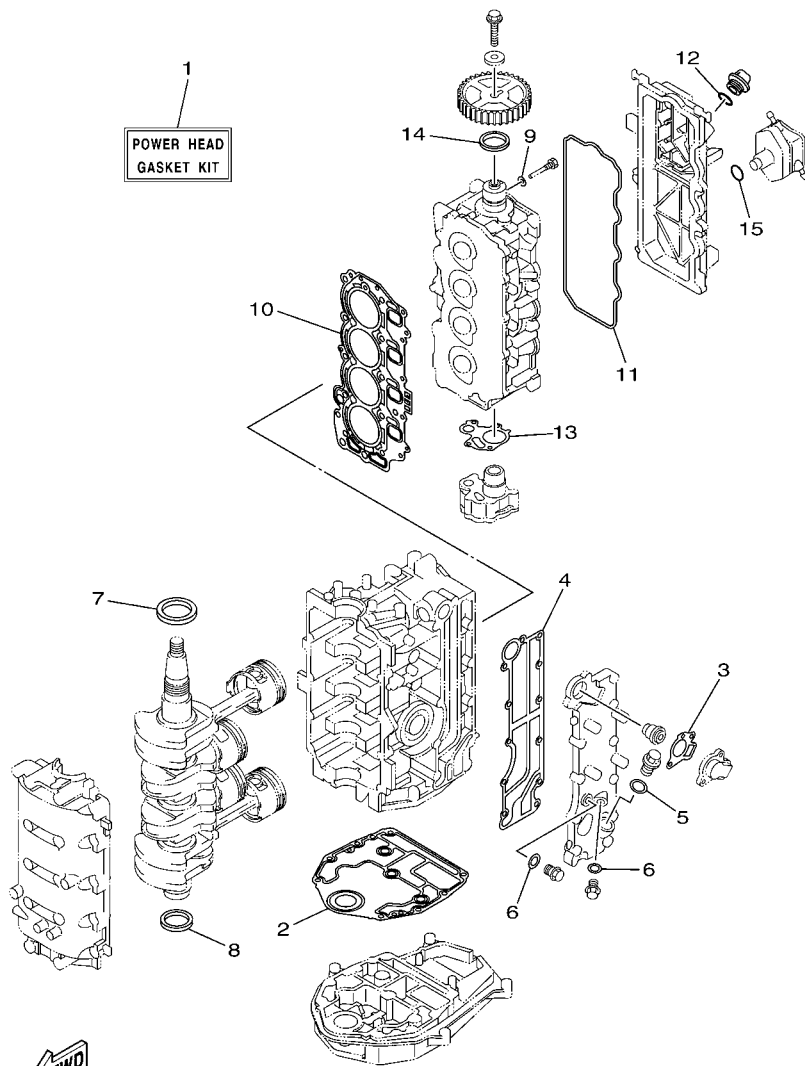
FIG. 38 OPTIONAL PARTS



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-W8186-00	SPEED CONTROL SWITCH KIT	1	1	AP ET-FOR USA
2	6C5-81860-00	.SWITCH ASSY	1	1	
3	6C5-23448-00	.SPACER	1	1	
4	6C5-23448-10	.SPACER	1	1	
5	90159-06018	.SCREW, WITH WASHER	2	2	
6	95780-06300	.NUT, FLANGE	2	2	
7	90465-06M86	.CLAMP	2	2	
8	90201-06028	.WASHER, PLATE	2	2	
9	97885-06016	.SCREW, PAN HEAD	2	2	
10	90465-13M24	.CLAMP	4	4	



6C11010-D330



6C11100-D390



FIG. 39 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-W0001-00	POWER HEAD GASKET KIT	1	1			
2	67C-11351-01	.GASKET, CYLINDER	1	1			
3	62Y-12414-00	.GASKET, COVER	1	1			
4	6C5-41114-00	.GASKET, EXHAUST OUTER COVER	1	1			
5	90430-18130	.GASKET	1	1			
6	90430-14115	.GASKET	2	2			
7	93102-43M42	.OIL SEAL	1	1			
8	93101-35002	.OIL SEAL	1	1			
9	90430-06014	.GASKET	1	1			
10	6C5-11181-01	.GASKET, CYLINDER HEAD 1	1	1			
11	62Y-11356-00	.SEAL, CYLINDER 2	1	1			
12	93210-24M79	.O-RING	1	1			
13	6C5-13329-00	.GASKET, PUMP COVER	1	1			
14	93102-37M40	.OIL SEAL	1	1			
15	93210-24M79	.O-RING	1	1			

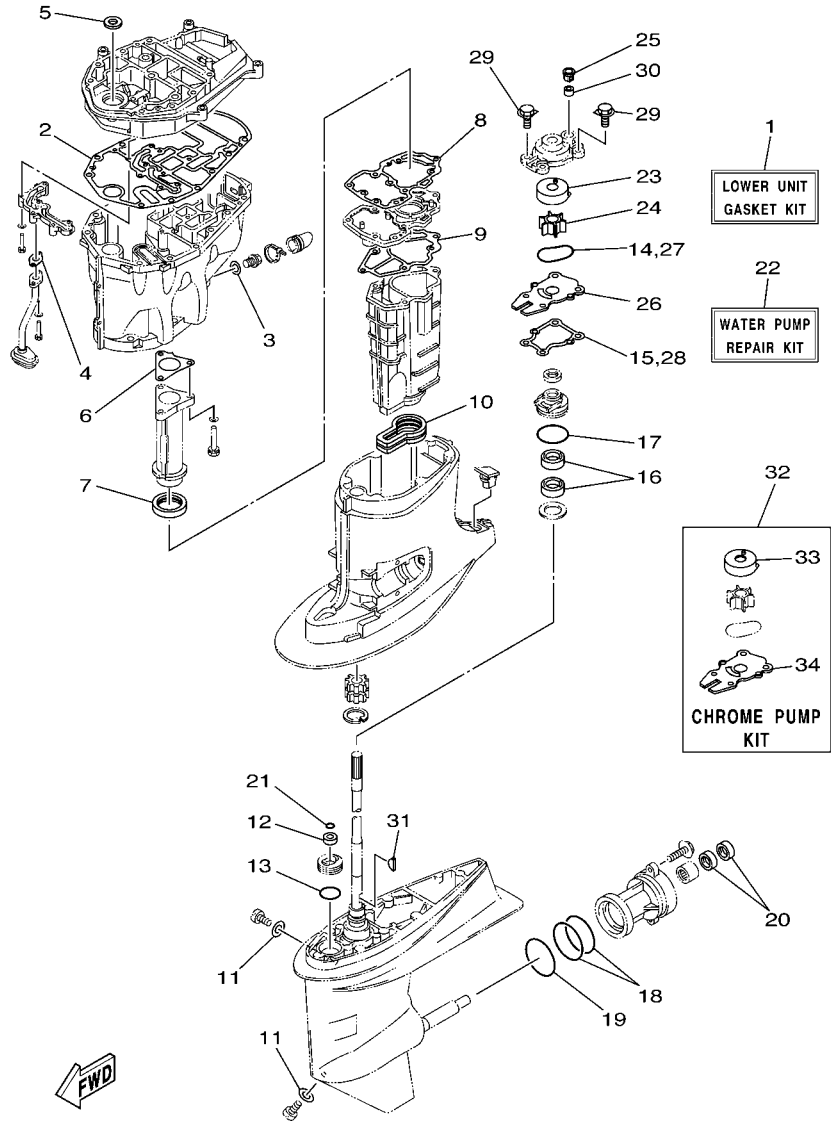


FIG. 40 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-W0001-20	LOWER UNIT GASKET KIT	1	1	
2	6C5-15312-00	.GASKET, OIL PAN	1	1	
3	90430-14M09	.GASKET	1	1	
4	6C5-13414-00	.GASKET, STRAINER COVER	1	1	
5	93103-18011	.OIL SEAL	1	1	
6	6C5-41133-00	.GASKET, EXHAUST MANIFOLD 1	1	1	
7	6C5-46132-00	.GASKET 1	1	1	
8	6C5-41134-00	.GASKET, EXHAUST MANIFOLD	1	1	
9	6C5-41135-00	.GASKET, EXHAUST MANIFOLD	1	1	
10	6C5-45123-00	.GASKET, MUFFLER	1	1	
11	90430-08020	.GASKET	2	2	
12	93106-09014	.OIL SEAL	1	1	
13	93210-33MG4	.O-RING	1	1	
14	93210-59MG7	.O-RING	1	1	
15	63D-44316-00	.GASKET, WATER PUMP	1	1	
16	93101-25M57	.OIL SEAL	2	2	
17	93210-48MG8	.O-RING	1	1	
18	93210-74MG5	.O-RING	2	2	
19	93210-69MG6	.O-RING	1	1	
20	93101-22M00	.OIL SEAL	2	2	
21	93210-07003	.O-RING	1	1	
22	63D-W0078-01	WATER PUMP REPAIR KIT	1	1	
23	63D-44322-00	.INSERT, CARTRIDGE	1	1	
24	6H3-44352-00	.IMPELLER	1	1	
25	63D-44312-00	.COVER, WATER PUMP HOUSING	1	1	
26	63D-44323-00	.OUTER PLATE, CARTRIDGE	1	1	
27	93210-59MG7	.O-RING	1	1	

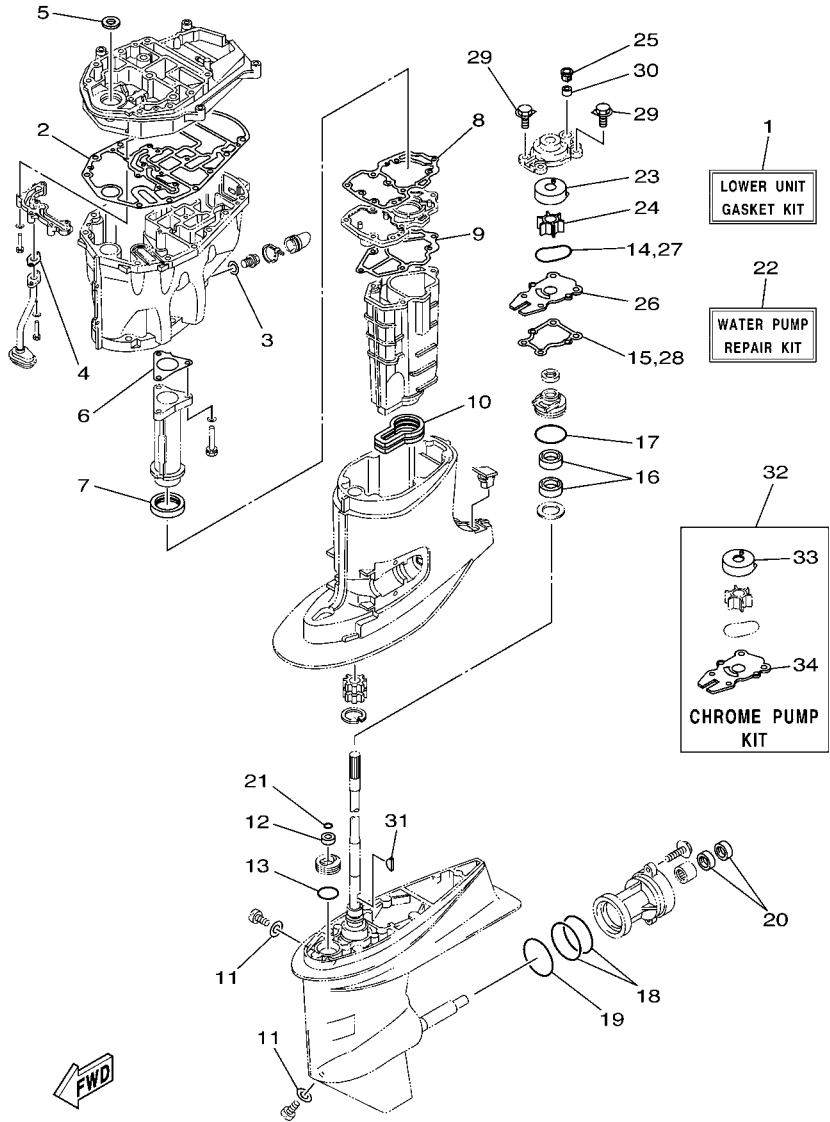


FIG. 40 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	63D-44316-00	.GASKET, WATER PUMP	1	1				
29	90119-08M15	.BOLT, WITH WASHER	4	4				
30	663-44366-00	.DAMPER, WATER SEAL	1	1				
31	90280-03024	.KEY, WOODRUFF	1	1				
32	63D-W0078-0A	CHROME PUMP KIT	1	1				
33	63D-44322-40	.INSERT, CARTRIDGE	1	1				
34	63D-44323-40	.OUTER PLATE, CARTRIDGE	1	1				

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6C5-11111-00-1S	4 - 2	62Y-12138-40	4 - 41	6C5-13557-00	6 - 4	6C5-15333-00	30 - 10	62Y-24411-02	11 - 21	6C5-42335-00	24 - 33
62Y-11119-00	4 - 26	62Y-12138-50	4 - 41	6C5-13577-00	9 - 10	6C5-15362-00	30 - 13	6C5-24415-00	11 - 20	6C5-42508-00	23 - 1
62Y-11133-30	4 - 3	6C5-12146-00	5 - 8	6C5-13593-00	8 - 20	6G8-15363-00	4 - 29	6C5-2441R-00	8 - 6	69W-42510-01-4D	26 - 1
6C5-11168-00	4 - 20	62Y-12151-00	5 - 9	6C5-13641-00	6 - 2	6C5-15378-00	4 - 32	6C5-2441T-00	8 - 7	67C-42525-00	23 - 4
6C5-11181-01	4 - 14	6C5-12151-00	5 - 12	6C5-13645-00	6 - 3	6C5-15378-10	4 - 35	62Y-24423-00	11 - 22	6C5-42527-00	23 - 2
	39 - 10	62Y-12158-00	5 - 11	6C5-13716-00	8 - 22	6C5-21337-00	8 - 24	6C5-24444-00	9 - 9	65W-42528-00	23 - 10
6C5-11191-00-1S	4 - 18	6C5-12158-00	5 - 14	6C5-13739-00	9 - 25	6C5-21841-00	9 - 11	62Y-24444-01	11 - 25	624-42542-00	7 - 9
62Y-11325-00	2 - 18	64J-12159-00	5 - 10	6C5-13750-00	6 - 5	6C5-22435-00	27 - 15	6C5-24453-00	8 - 8		14 - 25
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66M-11327-00-94	2 - 20	6C5-12171-00	10 - 1	6C5-13781-00	8 - 21	6C5-23448-00	38 - 3	68W-24469-01	11 - 13	67C-42561-00	23 - 7
	4 - 6	6C5-12231-00	5 - 15	6C5-13906-00	8 - 9	6C5-23448-10	38 - 4	6C5-24471-00	11 - 26	67C-42562-00	23 - 6
66M-11328-00	2 - 19	6C5-12233-00	5 - 16	6C5-13907-00	8 - 17	6C5-2411M-00	9 - 13	6C5-2451B-00	9 - 22	6C1-42610-00-4D	1 - 1
	4 - 5	6C5-12241-00	5 - 17	6C5-13910-00	8 - 16	6YJ-24167-00	33 - 7	68W-24521-01	11 - 10	6C5-42610-00-4D	1 - 1
67C-11351-01	2 - 8	6C5-12243-00	5 - 18	6C5-13915-00	8 - 19	6YJ-24201-10	33 - 1	68W-24560-01	11 - 9	6C5-42610-A0-4D	1 - 1
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62Y-11356-00	4 - 23	6H3-12413-00-1S	2 - 12	6C5-1410B-00	6 - 17	6Y1-24260-12	33 - 3	6C5-24566-00	11 - 14	6C5-42615-00	1 - 14
	39 - 11	62Y-12414-00	2 - 13	6C5-1410F-00	9 - 23	6Y1-24268-00	33 - 6	6C5-24592-00	8 - 10	6C5-42651-00	1 - 4
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6C5-11656-10	3 - 5	6C5-13437-50	13 - 16	6C5-14711-00-5B	29 - 14	61J-24360-00	33 - 10	63D-42121-20-4D	22 - 2	6C5-42726-00	20 - 43
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69W-12121-00	5 - 2	6C5-13548-00	9 - 24	6C5-1531A-00	4 - 31	6C5-24410-00	11 - 19	6G1-42177-00	22 - 60	6C5-43111-00-4D	25 - 1

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6C5-43112-00-4D	25 - 2	6C5-43871-00	27 - 7	63D-44323-00	40 - 26	663-45567-60	31 - 41	703-48152-00	36 - 57	67C-48321-00	22 - 33
6E5-43126-02	25 - 26	6C5-43872-00	27 - 58	63D-44323-40	40 - 34	62Y-45571-00	31 - 42	703-48153-00	36 - 3	69W-48344-00	24 - 23
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6G5-43148-00	25 - 19	62Y-4387G-00	27 - 48	663-44366-00	32 - 3	63D-45577-40	31 - 46		36 - 1	62Y-48538-00	24 - 39
6C5-43181-00	25 - 14	6C6-4387G-00	27 - 31		40 - 30	63D-45577-50	31 - 46	703-48211-01	36 - 61	63D-48538-00	22 - 38
6C5-43185-00	25 - 15	6C5-43880-00	28 - 1	663-44367-00	32 - 2	63D-45577-60	31 - 46	703-48212-00	36 - 58	69W-48538-00	22 - 35
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