

# PARTS CATALOGUE

## F60(69W1)

## F60A'02(69W1)

**YAMAHA**  
**GENUINE**  
Parts & Accessories

2A69W-100E1

2009/3/31

NEWS NO.	DATE	COMMENT
PE0-OM-070046	Oct.,30,2007	COR:FIG.23PTT(69W-43800-00-4D) P/No. CORRECTION
PE0-OM-090014	March,2,2009	MOD:FIG.22,23 PTT(69W-43800-00-8D) P/No. REVISION

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F60(69W1), F60A'02(69W1)
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1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations  
The Following abbreviations are used in this Parts Catalogue.

- “UR” Use specified parts number.
- “UN” Use as many as needed.
- “AP” Alternate Parts
- “LM” Local Made  
(Parts need to be ordered locally)
- “O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE  
CARBURETOR ASSY  
.JET, PILOT  
.NOZZLE, MAIN

4. Number of component for assembly  
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	□	□	□	□	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94.	.PULLY, STARTER	1				

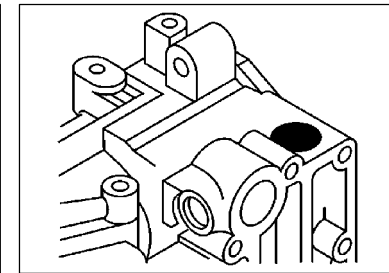
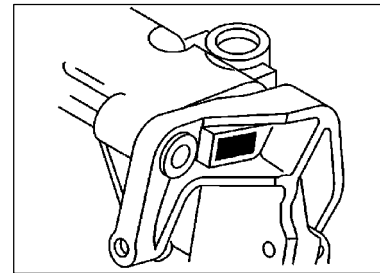
## 5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
EHT	F60THA, F60AEHT
ET	F60TRA, F60AET

## 6. Applicable Starting Serial No. and Color Code

### 1) Engine Starting Sserial No.

F60THA	69W L : 500101	F60AEHT	69W L : 500101
F60TRA	69W L : 400101	F60AET	69W L : 400101



### 2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

- 7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
- 8. The asterisk (\*) before a reference number indicates modification items after the first edition.

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GENERATOR .....	C5
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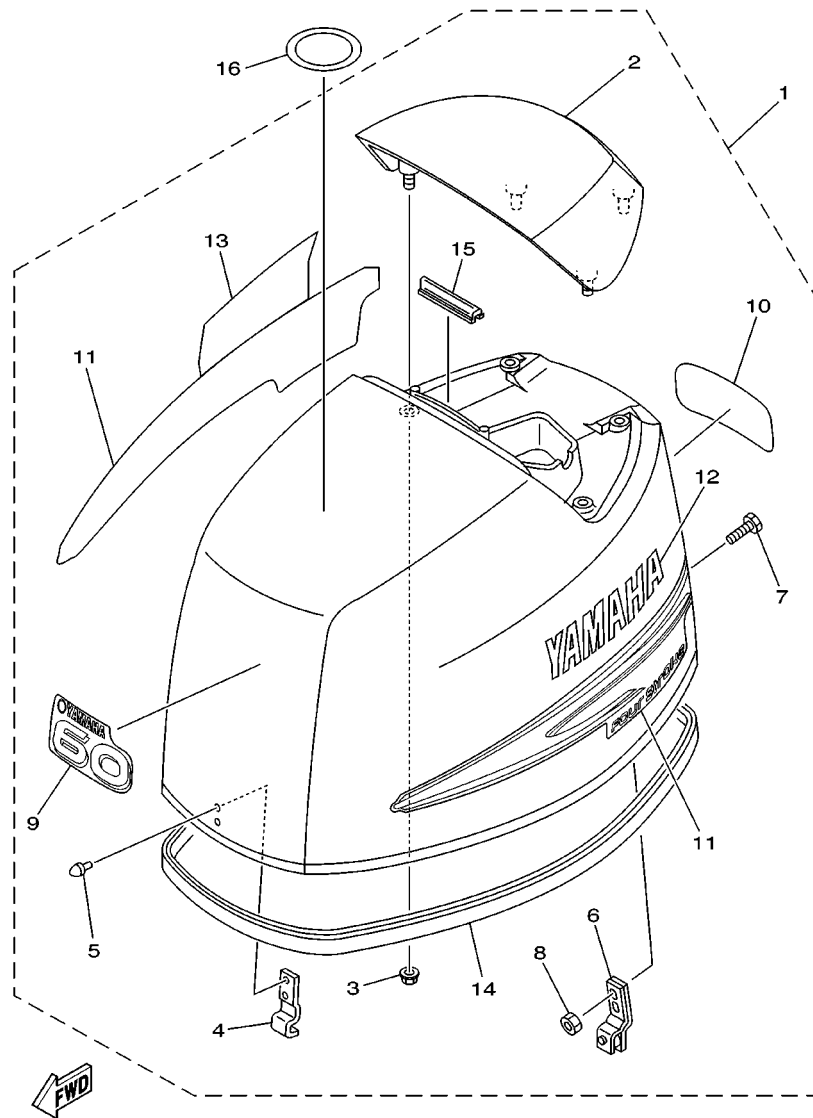
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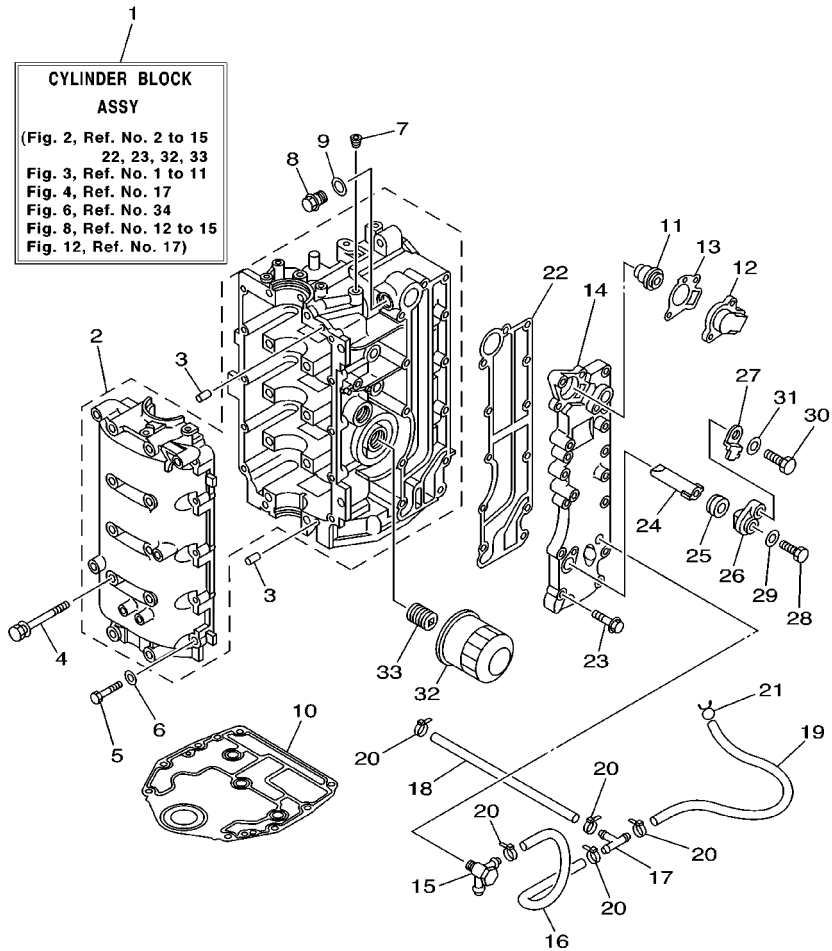
FIG. 1 TOP COWLING



69W1010-2010

REF. NO.	PART NO.	DESCRIPTION	EHT	ET					REMARKS
1	69W-42610-00-4D	TOP COWLING ASSY	1	1					
2	67C-42613-00-4D	.MOLDING, AIR DUCT	1	1					
3	90179-06M24	.NUT	4	4					
4	62Y-42651-00	.HOOK	1	1					
5	90266-06M02	.RIVET	2	2					
6	67C-42652-00	.HOOK	1	1					
7	90109-06047	.BOLT	2	2					
8	95680-06100	.NUT, U	2	2					
9	69W-42677-00	.GRAPHIC, FRONT	1	1					
10	69W-42678-00	.GRAPHIC, REAR	1	1					
11	69W-W0070-00	.GRAPHIC SET	1	1					
12	69W-42681-00	.MARK, COWLING	1	1					
13	69W-42682-00	.MARK, COWLING	1	1					
14	69W-42615-00	.SEAL	1	1					
15	61N-42628-00	.SEAL	1	1					
16	67F-13434-02	LABEL, CAUTION	1	1					

FIG. 2 CYLINDER. CRANKCASE 1



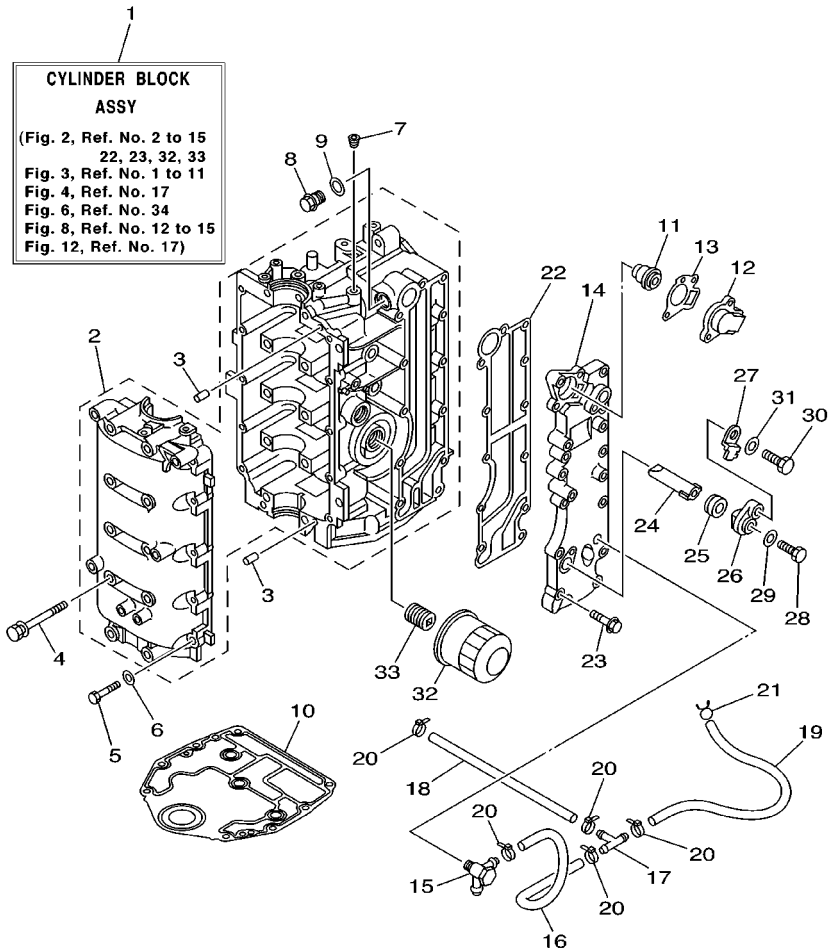
**CYLINDER BLOCK  
ASSY**  
(Fig. 2, Ref. No. 2 to 15  
22, 23, 32, 33  
Fig. 3, Ref. No. 1 to 11  
Fig. 4, Ref. No. 17  
Fig. 6, Ref. No. 34  
Fig. 8, Ref. No. 12 to 15  
Fig. 12, Ref. No. 17)

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-W009B-00-1S	CYLINDER BLOCK ASSY	1	1	
2	69W-15100-00-1S	CRANKCASE ASSY	1	1	
3	93606-12019	PIN, DOWEL	4	4	
4	90119-08M01	BOLT, WITH WASHER	10	10	
5	97013-06035	BOLT	10	10	
6	92903-06600	WASHER, PLATE	10	10	
7	90344-51003	PLUG, TAPER SCREW	1	1	
8	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
9	90430-14115	GASKET	1	1	
10	67C-11351-00	GASKET, CYLINDER	1	1	
11	6G8-12411-02	THERMOSTAT	1	1	
12	6H3-12413-00-1S	COVER, THERMOSTAT	1	1	
13	62Y-12414-00	GASKET, COVER	1	1	
14	62Y-41113-20-1S	OUTER COVER, EXHAUST	1	1	
15	62Y-11372-01	NIPPLE, HOSE	1	1	FOR FLUSHING KIT
16	90445-09068	HOSE (L110)	1	1	
17	688-24378-00	PIPE, JOINT 4	1	1	
18	90445-09095	HOSE (L215)	1	1	
19	90445-09105	HOSE (L300)	1	1	
20	90465-11M10	CLAMP	5	5	
21	90467-08M18	CLIP	1	1	
22	62Y-41114-00	GASKET, EXHAUST OUTER COVER	1	1	
23	90119-06MA5	BOLT, WITH WASHER	12	12	
24	62Y-11325-00	ANODE	1	1	
25	66M-11328-00	GROMMET, ANODE	1	1	
26	66M-11327-00-94	COVER, ANODE	1	1	
27	66M-12535-00	PLATE	1	1	



69W1100-2020

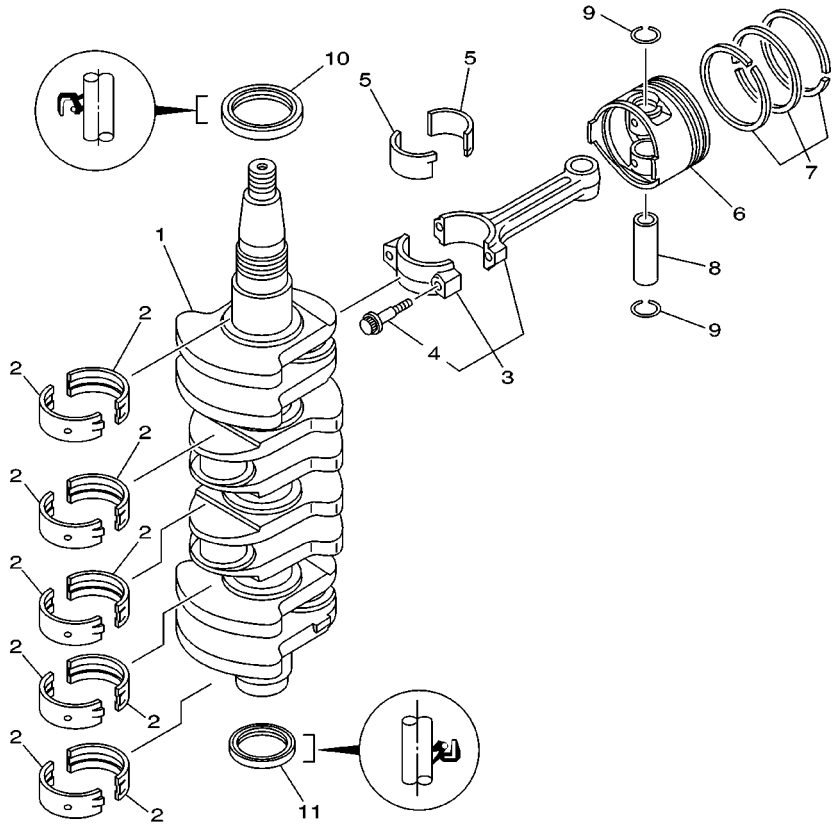
**FIG. 2 CYLINDER. CRANKCASE 1**



**CYLINDER BLOCK  
ASSY**  
(Fig. 2, Ref. No. 2 to 15  
22, 23, 32, 33  
Fig. 3, Ref. No. 1 to 11  
Fig. 4, Ref. No. 17  
Fig. 6, Ref. No. 34  
Fig. 8, Ref. No. 12 to 15  
Fig. 12, Ref. No. 17)

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	97095-05012	BOLT	1	1				
29	92995-05600	WASHER	1	1				
30	97095-06020	BOLT	1	1				
31	92995-06600	WASHER	1	1				
32	5GH-13440-00	ELEMENT ASSY, OIL CLEANER	1	1				
33	90401-20M00	BOLT, UNION	1	1				

**FIG. 3 CRANKSHAFT. PISTON**

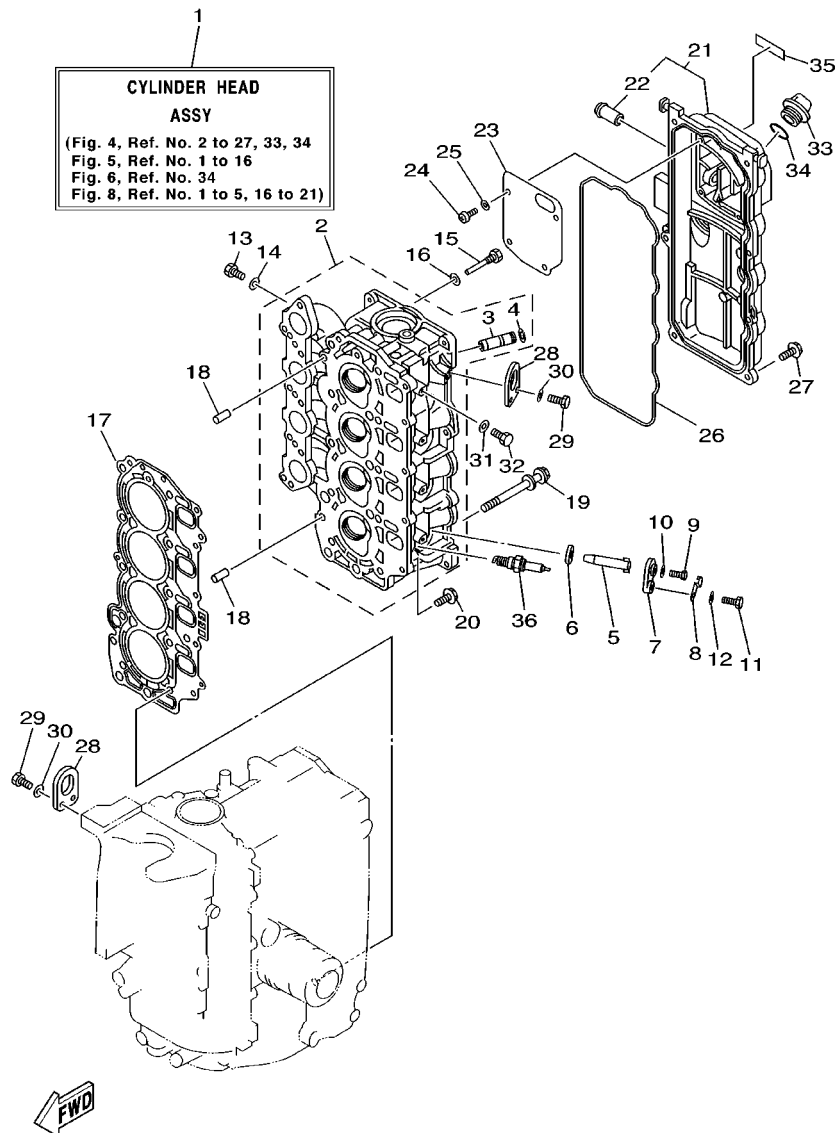


REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	69W-11411-00	CRANKSHAFT	1	1				
2	62Y-11416-30	PLANE BEARING, CRANKSHAFT 1	10	10				UR YELLOW
	62Y-11416-40	PLANE BEARING, CRANKSHAFT 1	10	10				UR RED
	62Y-11416-50	PLANE BEARING, CRANKSHAFT 1	10	10				UR PINK
	62Y-11416-60	PLANE BEARING, CRANKSHAFT 1	10	10				UR GREEN
3	62Y-11650-10	CONNECTING ROD ASSY	4	4				
4	62Y-11654-00	.BOLT, CONNECTING ROD	2	2				
5	62Y-11656-30	PLANE BEARING, CONNECTING ROD	8	8				UR YELLOW
	62Y-11656-40	PLANE BEARING, CONNECTING ROD	8	8				UR RED
	62Y-11656-50	PLANE BEARING, CONNECTING ROD	8	8				UR PINK
	62Y-11656-60	PLANE BEARING, CONNECTING ROD	8	8				UR GREEN
6	69W-11631-00-97	PISTON (STD)	4	4				
	69W-11635-00	PISTON (0.25MM O/S)	4	4				AP
	69W-11636-00	PISTON (0.50MM O/S)	4	4				AP
7	67C-11603-00	PISTON RING SET (STD)	4	4				
	67C-11604-00	PISTON RING SET (0.25MM O/S)	4	4				AP
	67C-11605-00	PISTON RING SET (0.50MM O/S)	4	4				AP
8	62Y-11633-00	PIN, PISTON	4	4				
9	93450-17129	CIRCLIP	8	8				
10	93102-43M42	OIL SEAL	1	1				
11	93101-35002	OIL SEAL	1	1				



69W1010-2030

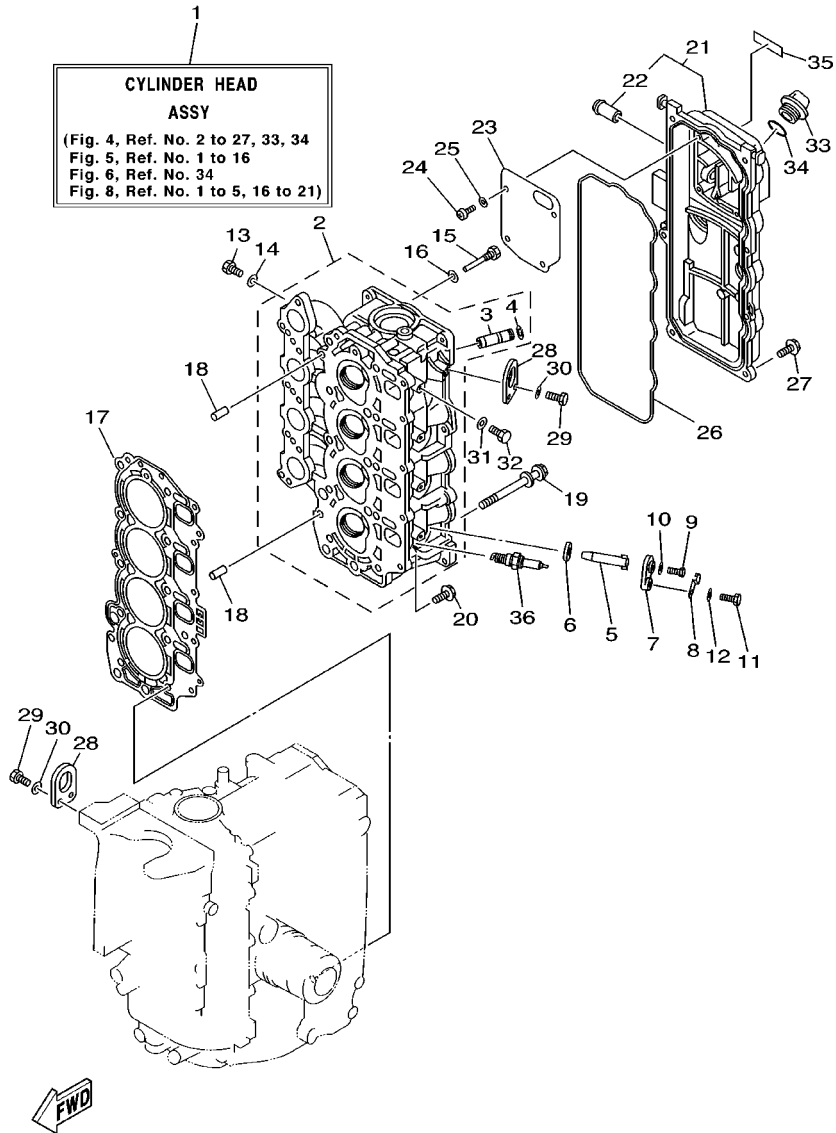
FIG. 4 CYLINDER. CRANKCASE 2



69W1100-2040

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	69W-W009A-00-1S	CYLINDER HEAD ASSY	1	1				
2	69W-11111-00-1S	HEAD, CYLINDER 1	1	1				
3	62Y-11133-10	.GUIDE, INTAKE VALVE	8	8				
4	93450-09M01	.CIRCLIP	8	8				
5	62Y-11325-00	ANODE	4	4				
6	66M-11328-00	GROMMET, ANODE	4	4				
7	66M-11327-00-94	COVER, ANODE	4	4				
8	66M-12535-00	PLATE	4	4				
9	97095-05012	BOLT	4	4				
10	92995-05600	WASHER	4	4				
11	97095-06020	BOLT	4	4				
12	92995-06600	WASHER	4	4				
13	97095-06010	BOLT	4	4				
14	90430-06014	GASKET	4	4				
15	90109-06M65	BOLT	1	1				
16	90430-06014	GASKET	1	1				
17	69W-11181-00	GASKET, CYLINDER HEAD 1	1	1				
18	99530-08012	PIN, DOWEL	2	2				
19	90119-09M00	BOLT, WITH WASHER	10	10				
20	90119-06MA3	BOLT, WITH WASHER	5	5				
21	62Y-11191-01-1S	COVER, CYLINDER HEAD 1	1	1				
22	62Y-14485-00	.PIPE, JOINT	1	1				
23	62Y-11168-00	COVER, BREATHER	1	1				
24	98507-04010	SCREW, PAN HEAD	4	4				
25	92907-04600	WASHER	4	4				
26	62Y-11356-00	SEAL, CYLINDER 2	1	1				
27	90119-06MA2	BOLT, WITH WASHER	7	7				



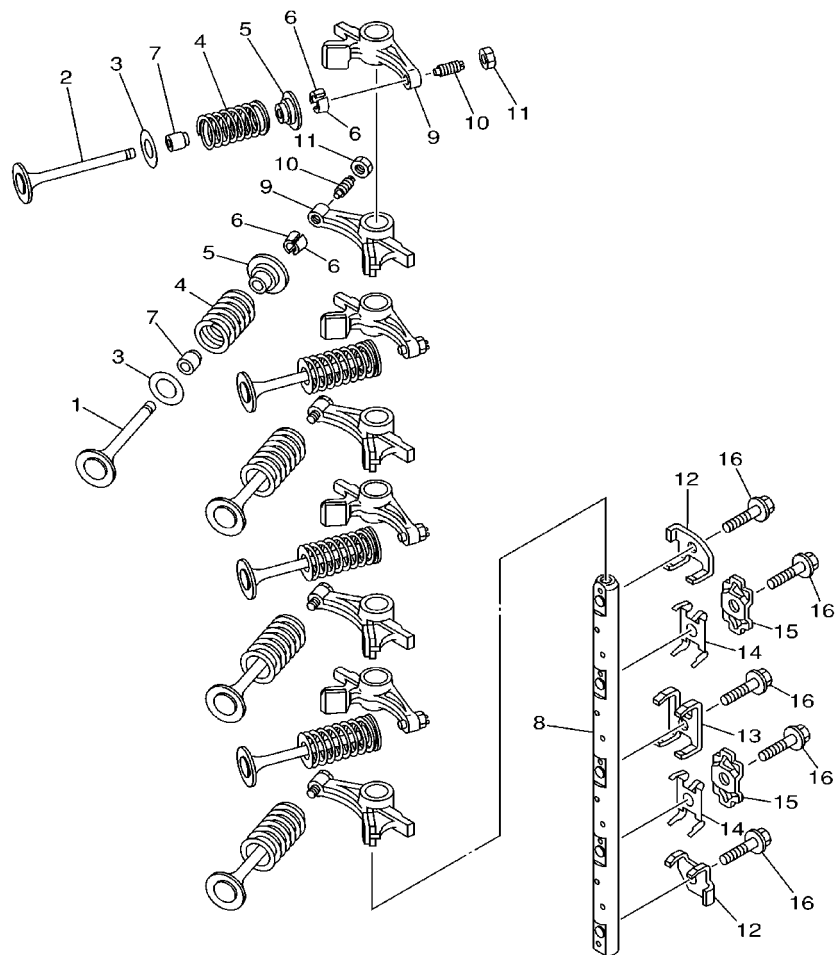


69W1100-2040

FIG. 4 CYLINDER. CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	62Y-11119-00	HANGER, ENGINE	2	2	
29	97095-06020	BOLT	4	4	
30	92995-06600	WASHER	4	4	
31	90430-08143	GASKET	4	4	
32	97095-08014	BOLT	4	4	
33	6G8-15363-00	PLUG, OIL	1	1	
34	93210-24M79	O-RING	1	1	
35	62Y-12138-40	MARK, CAUTION	1	1	FOR USA, OCEANIA
	62Y-12138-50	MARK, CAUTION	1	1	FOR CANADA
36	94701-00406	PLUG, SPARK (NGK DPR5EA-9)	4	4	

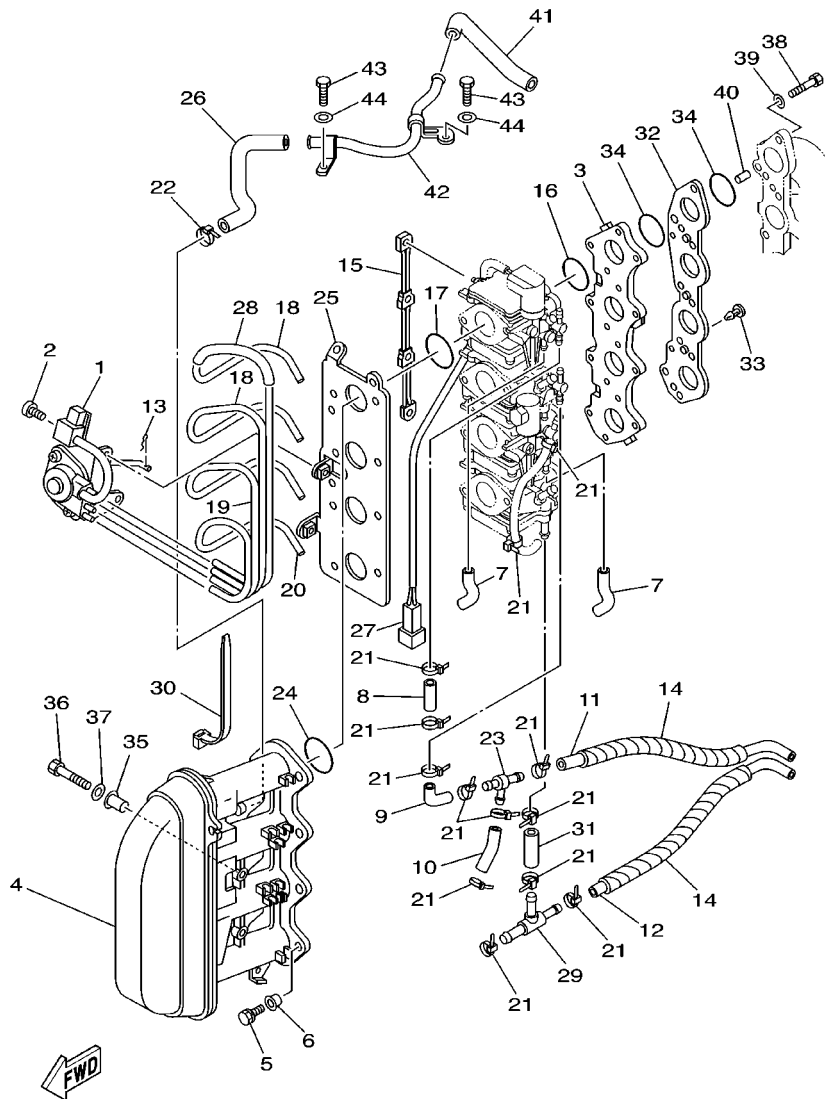
FIG. 5 VALVE



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-12111-00	VALVE, INTAKE	4	4	
2	69W-12121-00	VALVE, EXHAUST	4	4	
3	62Y-12116-00	SEAT, VALVE SPRING	8	8	
4	51Y-12114-00	SPRING, VALVE OUTER	8	8	
5	30X-12117-00	RETAINER, VALVE SPRING	8	8	
6	30X-12118-00	COTTER, VALVE	16	16	
7	51Y-12119-00	SEAL, VALVE STEM	8	8	
8	62Y-12146-00	SHAFT, ROCKER	1	1	
9	62Y-12151-00	ARM, VALVE ROCKER	8	8	
10	64J-12159-00	SCREW, VALVE ADJUSTING	8	8	
11	62Y-12158-00	NUT, LOCK	8	8	
12	62Y-12238-00	PLATE, BOLT STOPPER	2	2	
13	62Y-12279-00	PLATE	1	1	
14	62Y-12216-00	SPRING	2	2	
15	62Y-12231-00	GUIDE, STOPPER 1	2	2	
16	90109-08M63	BOLT	5	5	

FWD  
62Y1010-2050

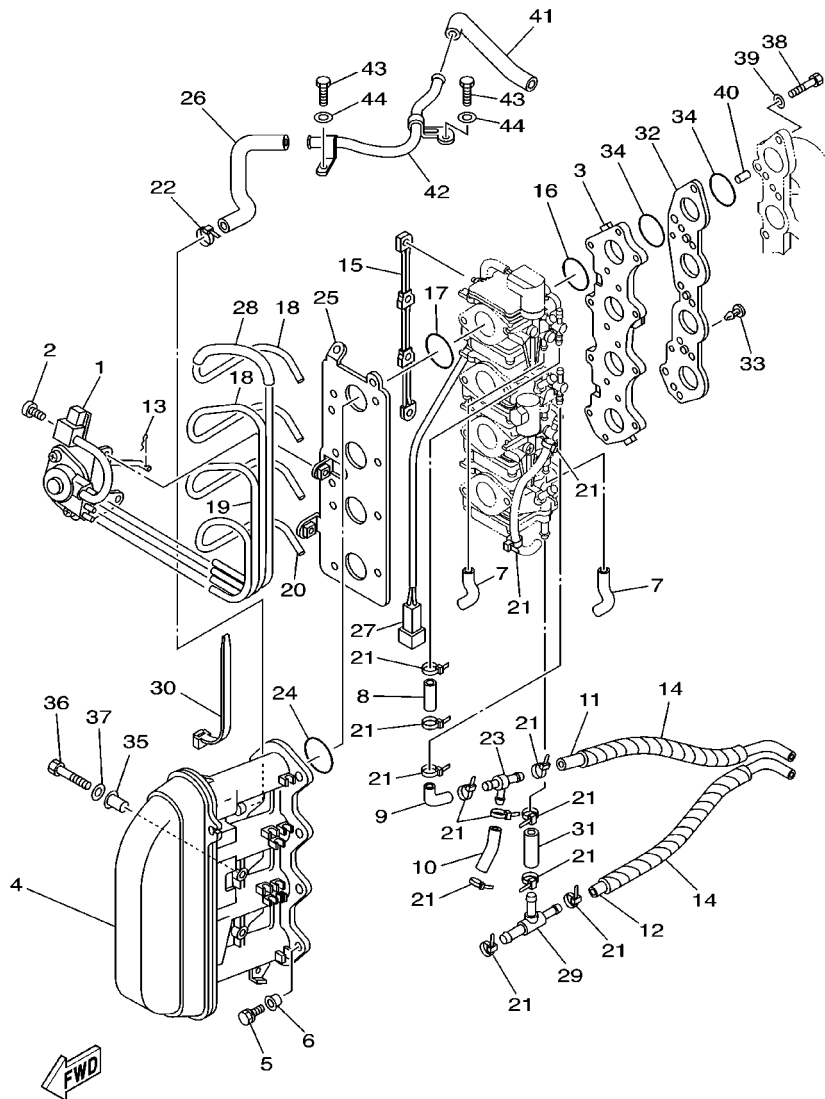
FIG. 6 INTAKE



69W1100-2060

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	69W-14369-00	DIAPHRAGM ASSY 2	1	1				
2	650-14327-01	SCREW	3	3				
3	69W-13586-00	JOINT, CARBURETOR 1	1	1				
4	69W-14440-00	SILENCER ASSY, INTAKE	1	1				
5	97595-06590	BOLT, WITH WASHER	8	8				
6	90387-06M70	COLLAR	8	8				
7	62Y-24312-00	PIPE 2	2	2				
8	62Y-24313-30	PIPE 3	1	1				
9	62Y-24313-40	PIPE 3	1	1				
10	62Y-24313-50	PIPE 3	1	1				
11	62Y-24313-61	PIPE 3	1	1				
12	62Y-24313-70	PIPE 3	1	1				
13	69W-23153-00	RING, SNAP	1	1				
14	69W-24313-80	PIPE 3	2	2				
15	64J-14585-00	ROD, CHOKE	1	1				
16	69W-14561-00	O-RING	4	4				
17	93210-35M86	O-RING	4	4				
18	64J-14349-11	PIPE	2	2				
19	69W-14349-00	PIPE	1	1				
20	69W-14349-10	PIPE	1	1				
21	90465-11M10	CLAMP	13	13				
22	90465-13M36	CLAMP	1	1				
23	62Y-24378-00	PIPE, JOINT 4	1	1				
24	93210-38MH3	O-RING	4	4				
25	62Y-14291-30	BRACKET 1	1	1				
26	62Y-1532B-00	PIPE, BRÉATHÉR	1	1				
27	69W-82509-00	WIRE, SUB LEAD	1	1				

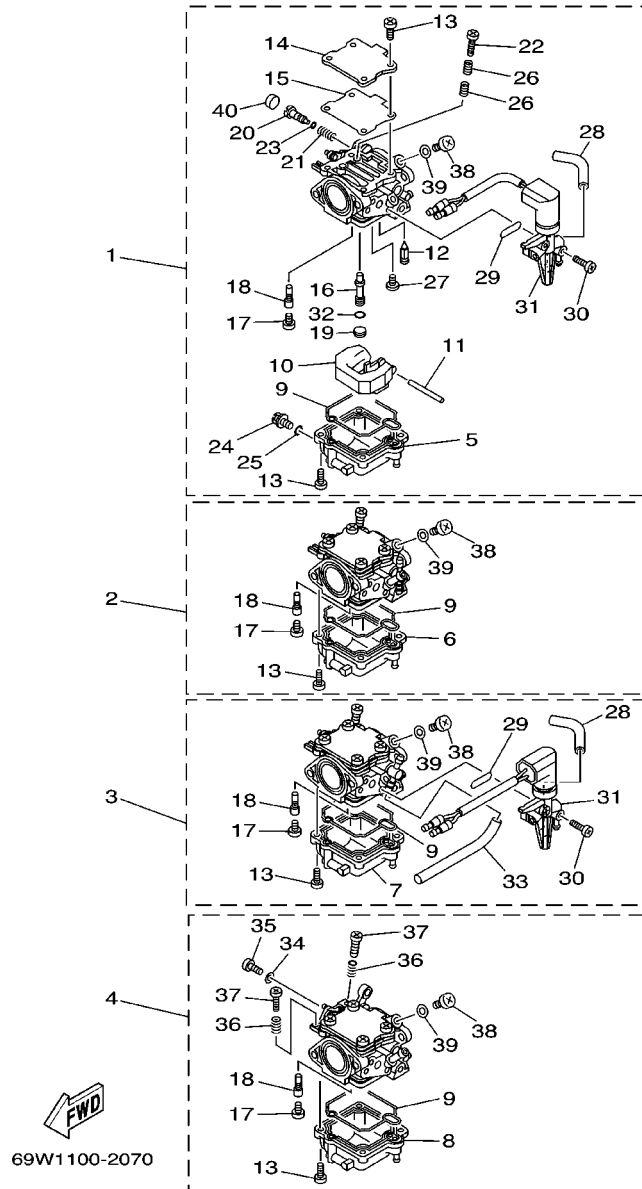
FIG. 6 INTAKE



69W1100-2060

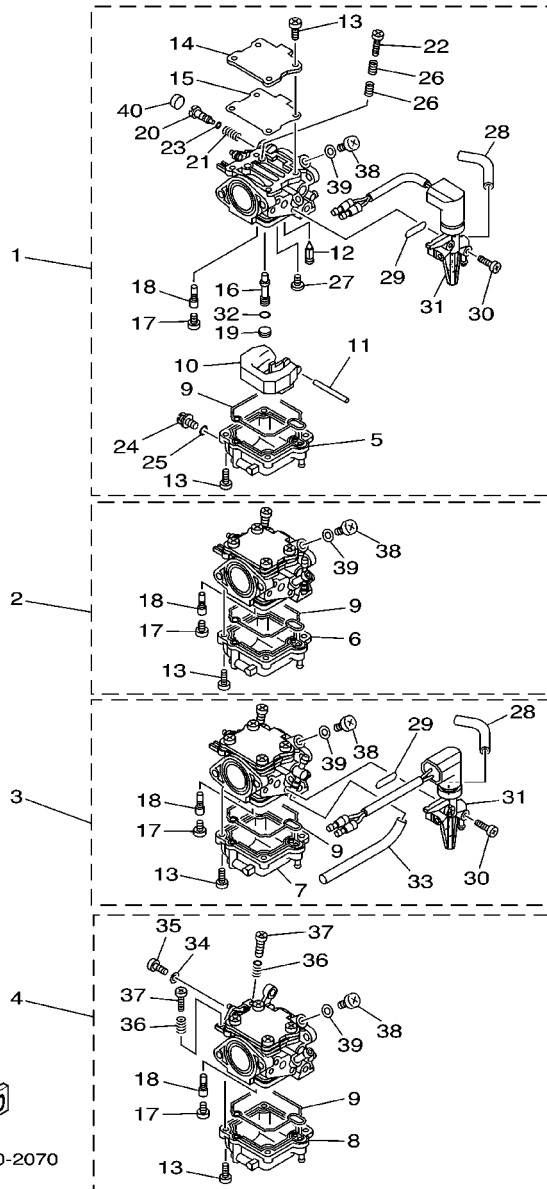
REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	64J-14349-40	PIPE	1	1				
29	62Y-24378-00	PIPE, JOINT 4	1	1				
30	62Y-82544-00	CLAMP	1	1				
31	62Y-24314-00	PIPE 4	1	1				
32	69W-14271-00	INSULATOR	1	1				
33	90338-04M17	PLUG	2	2				
34	93210-35M86	O-RING	8	8				
35	90387-06M15	COLLAR	2	2				
36	97095-06030	BOLT	2	2				
37	92995-06600	WASHER	2	2				
38	97095-06025	BOLT	8	8				
39	92995-06600	WASHER	8	8				
40	93608-16M16	PIN, DOWEL	2	2				
41	62Y-1531A-00	HOSE, BREATHER 1	1	1				
42	62Y-15373-10	PIPE, BREATHER	1	1				
43	97095-06016	BOLT	2	2				
44	92995-06600	WASHER	2	2				

FIG. 7 CARBURETOR



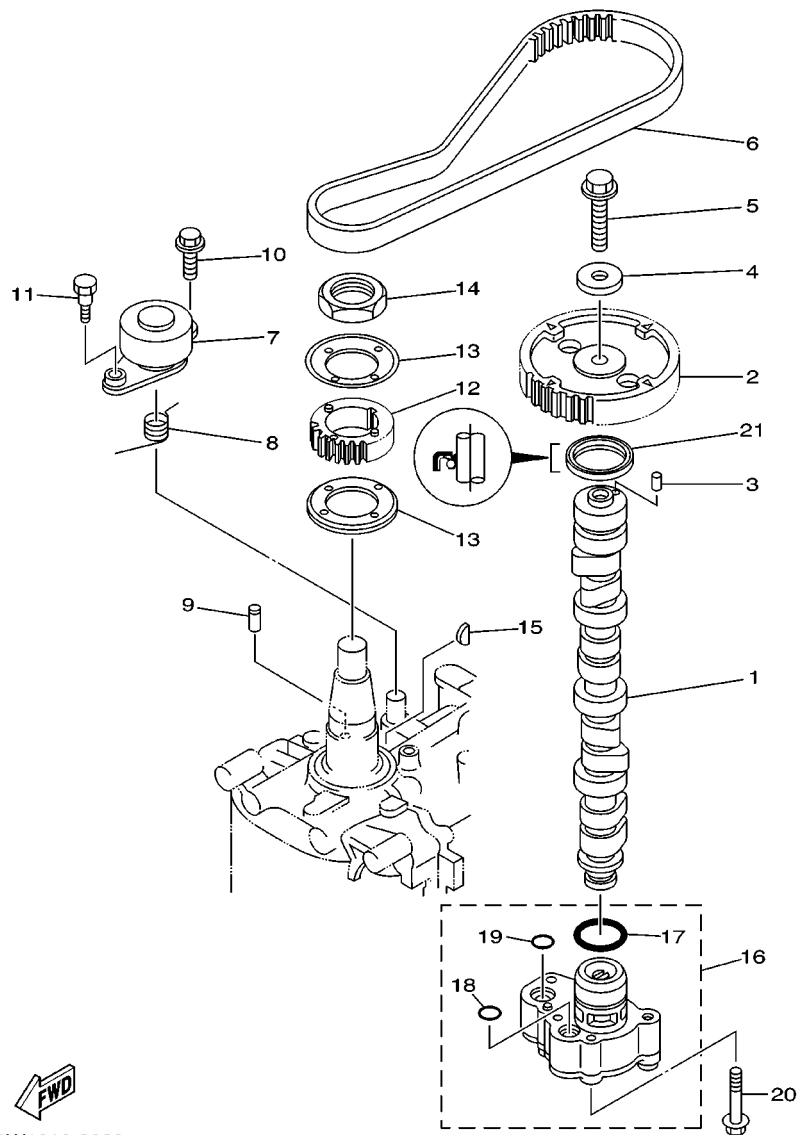
REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	69W-14901-10	CARBURETOR ASSY 1	1	1			FOR USA,CANADA
	69W-14901-00	CARBURETOR ASSY 1	1	1			FOR OCEANIA
2	69W-14902-10	CARBURETOR ASSY 2	1	1			FOR USA,CANADA
	69W-14902-00	CARBURETOR ASSY 2	1	1			FOR OCEANIA
3	69W-14903-10	CARBURETOR ASSY 3	1	1			FOR USA,CANADA
	69W-14903-00	CARBURETOR ASSY 3	1	1			FOR OCEANIA
4	69W-14904-10	CARBURETOR ASSY 4	1	1			FOR USA,CANADA
	69W-14904-00	CARBURETOR ASSY 4	1	1			FOR OCEANIA
5	69W-14381-00	.BODY, FLOAT CHAMBER	1	1			#1
6	69W-14381-10	.BODY, FLOAT CHAMBER	1	1			#2
7	69W-14381-20	.BODY, FLOAT CHAMBER	1	1			#3
8	69W-14381-30	.BODY, FLOAT CHAMBER	1	1			#4
9	69W-14384-00	.GASKET, FLOAT CHAMBER	4	4			
10	6L2-14385-00	.FLOAT	4	4			
11	6E5-14386-01	.PIN, FLOAT	4	4			
12	62Y-14392-00	.VALVE, NEEDLE	4	4			
13	62Y-14321-00	.SCREW, THROTTLE	32	32			
14	62Y-14157-30	.COVER, MIXING	4	4			
15	69W-14399-00	.GASKET	4	4			
16	69W-14341-00	.NOZZLE, MAIN	4	4			
17	69W-14343-62	.JET, MAIN (#124)	4	4			
18	64J-14342-20	.JET, PILOT (#39)	4	4			
19	66M-14355-00	.PLUG	4	4			
20	69W-14323-00	.SCREW, AIR ADJUSTING	4	4			
21	62Y-14334-00	.SPRING, AIR ADJUSTING	4	4			
22	62Y-14321-10	.SCREW, THROTTLE	4	4			
23	2T4-14397-00	.O-RING	4	4			

FIG. 7 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
24	62Y-14383-30	.SCREW, DRAIN	4	4	
25	652-14397-00	.O-RING	4	4	
26	62Y-14212-00	.SPRING, PILOT ADJUSTING	8	8	
27	98980-04006	.SCREW, BIND	4	4	
28	69W-24311-00	.PIPE, FUEL 1	2	2	#1,3
29	62Y-14398-30	.GASKET	2	2	#1,3
30	62Y-14567-30	.SCREW	2	2	#1
	62Y-14567-40	.SCREW	2	2	#3
31	69W-14380-00	.PRIME STARTER ASSY	1	1	#1
	69W-14380-10	.PRIME STARTER ASSY	1	1	#3
32	62Y-14227-00	.O-RING	4	4	
33	62Y-24313-90	.PIPE 3	1	1	#3
34	62Y-14597-00	.WASHER	1	1	#4
35	664-14327-01	.SCREW	1	1	#4
36	69W-14212-00	.SPRING, PILOT ADJUSTING	2	2	#4
37	69W-14321-00	.SCREW, THROTTLE	2	2	#4
38	69W-14115-00	.PLUG, SCREW	4	4	
39	90430-08209	.GASKET	4	4	
40	62Y-1432A-01	.PLUG	4	4	FOR USA,CANADA

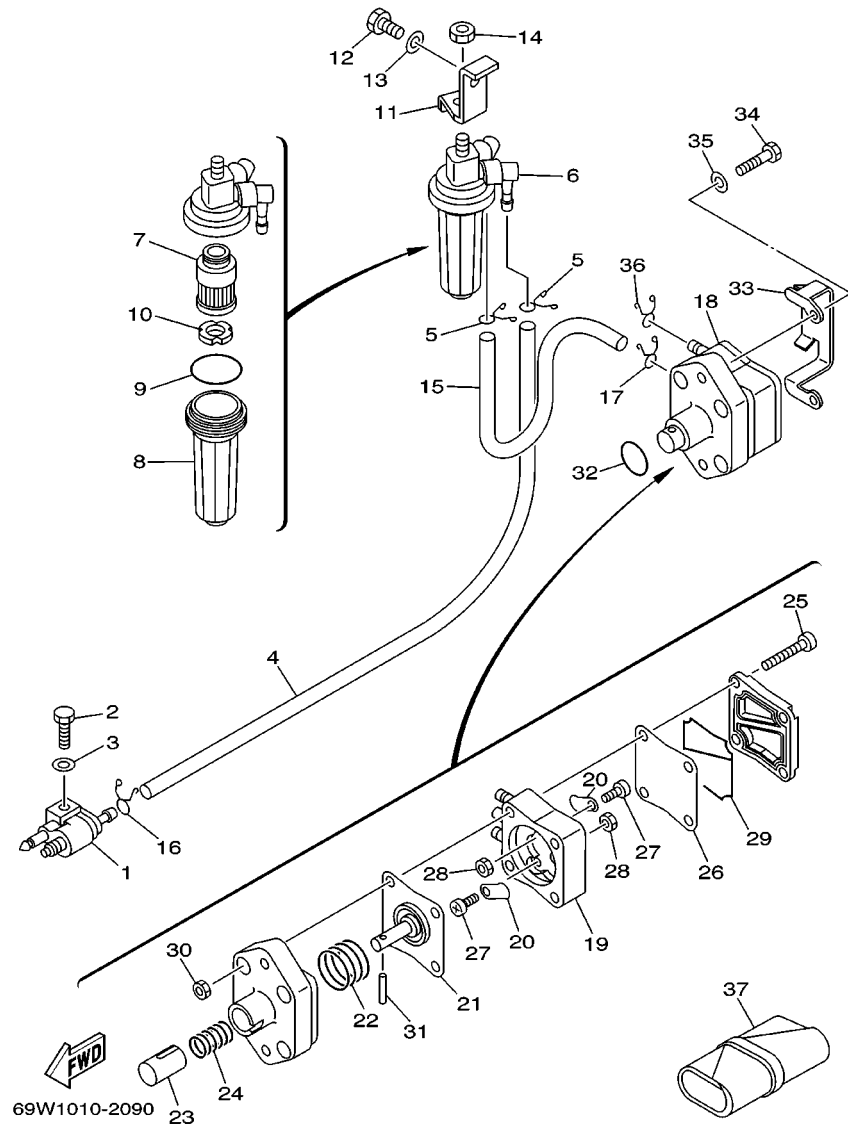
FIG. 8 OIL PUMP



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	62Y-12171-00	CAMSHAFT 1	1	1	
2	62Y-11537-10	GEAR, DRIVEN	1	1	
3	93605-14143	PIN, DOWEL	1	1	
4	90201-10M06	WASHER, PLATE	1	1	
5	95895-10040	BOLT, FLANGE	1	1	
6	62Y-46241-00	BELT	1	1	
7	69W-11590-00	TENSIONER ASSY	1	1	
8	90508-20018	SPRING, TORSION	1	1	
9	90249-07M29	PIN	1	1	
10	95895-08020	BOLT, FLANGE	1	1	
11	90109-06M64	BOLT	1	1	
12	62Y-11536-10	GEAR, DRIVE	1	1	
13	62Y-11557-00	WASHER 1	2	2	
14	90170-35M32	NUT	1	1	
15	90280-04M06	KEY, WOODRUFF	1	1	
16	69W-13300-00	OIL PUMP ASSY	1	1	
17	93210-33MH2	.O-RING	1	1	
18	93210-12MG9	.O-RING	1	1	
19	93210-14515	.O-RING	1	1	
20	90119-06025	BOLT, WITH WASHER	4	4	
21	93102-37M40	OIL SEAL	1	1	

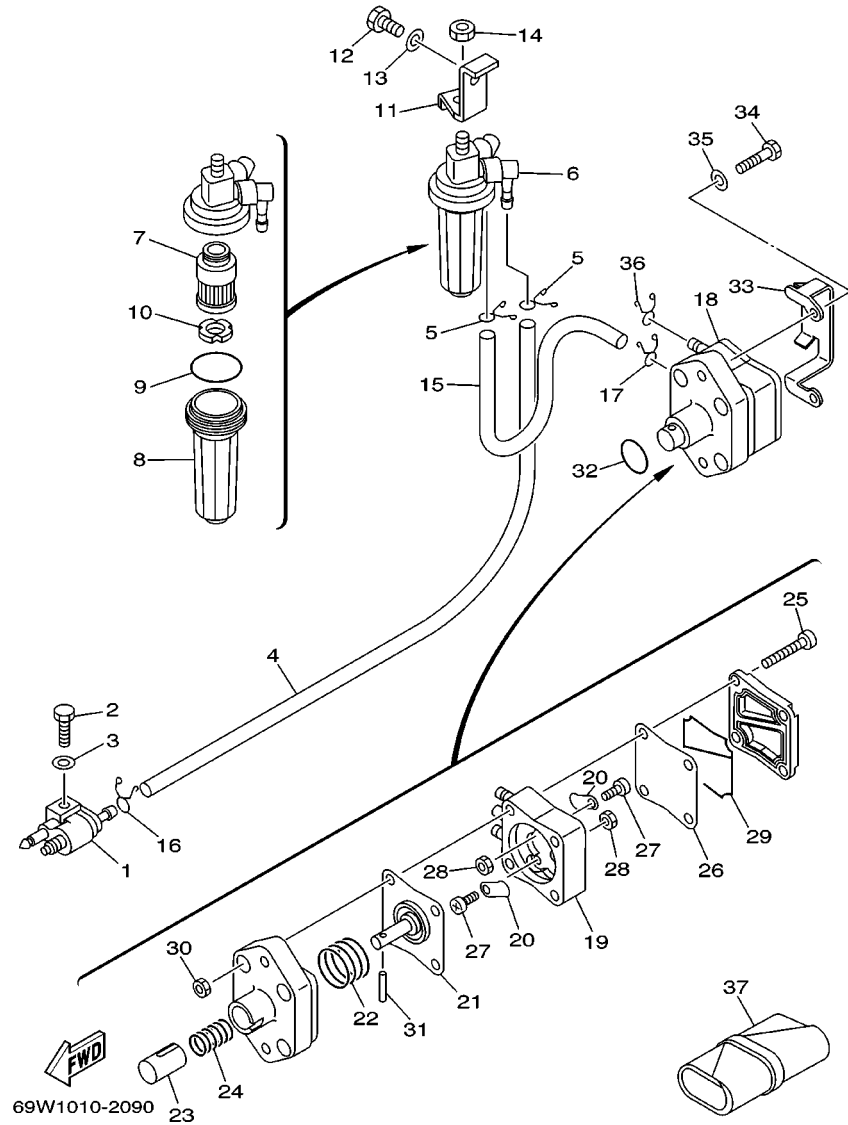
FWD  
69W1010-2080

FIG. 9 FUEL 1



REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	1				
2	97095-06025	BOLT	1	1				
3	92995-06600	WASHER	1	1				
4	90445-10020	HOSE	1	1				
5	90467-09M17	CLIP	2	2				
6	64J-24560-00	FILTER ASSY	1	1				
7	68V-24563-00	.ELEMENT, FILTER	1	1				
8	68V-24521-00	.CUP, FILTER	1	1				
9	93210-32738	.O-RING	1	1				
10	68V-24469-00	.FLOAT, WATER LEVEL	1	1				
11	62Y-24566-00	BRACKET, FILTER	1	1				
12	97095-08014	BOLT	1	1				
13	92995-08600	WASHER	1	1				
14	95380-08600	NUT	1	1				
15	90445-10M48	HOSE (L205)	1	1				
16	90467-09M17	CLIP	1	1				
17	90467-10M04	CLIP	1	1				
18	62Y-24410-02	FUEL PUMP ASSY	1	1				
19	62Y-24413-00	.BODY 2	1	1				
20	62Y-24421-01	.VALVE, CHECK	2	2				
21	62Y-24411-02	.DIAPHRAGM	1	1				
22	62Y-24423-00	.SPRING, DIAPHRAGM	1	1				
23	62Y-13131-01	.PLUNGER	1	1				
24	62Y-24454-00	.SPRING	1	1				
25	62Y-24444-00	.SCREW	4	4				
26	62Y-24471-00	.DIAPHRAGM	1	1				
27	6A0-14325-00	.SCREW, PAN HEAD	2	2				

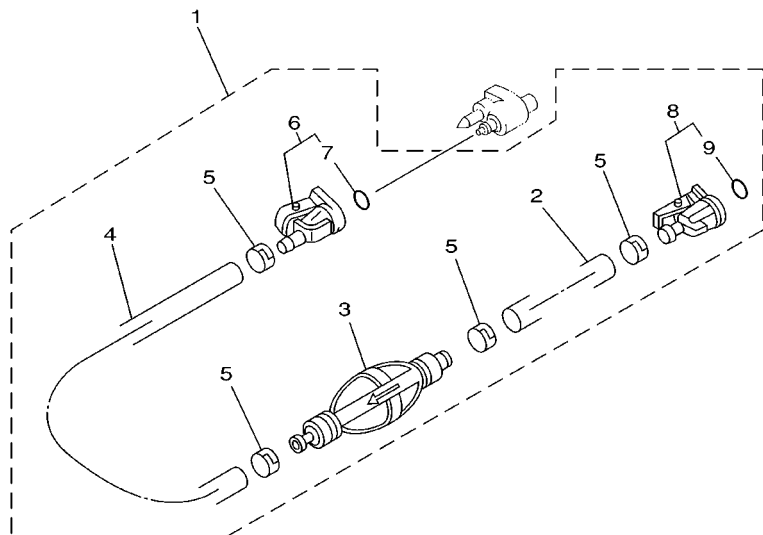




**FIG. 9 FUEL 1**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	95380-03600	.NUT	2	2	
29	62Y-24452-00	.PACKING	1	1	
30	95380-05600	.NUT	4	4	
31	62Y-24374-01	.PIN	1	1	
32	93210-24M79	O-RING	1	1	
33	65W-24474-00	COVER	1	1	
34	97095-06030	BOLT	2	2	
35	92995-06600	WASHER	2	2	
36	90467-10M04	CLIP	2	2	
37	62Y-28100-00	TOOL KIT	1	1	AP

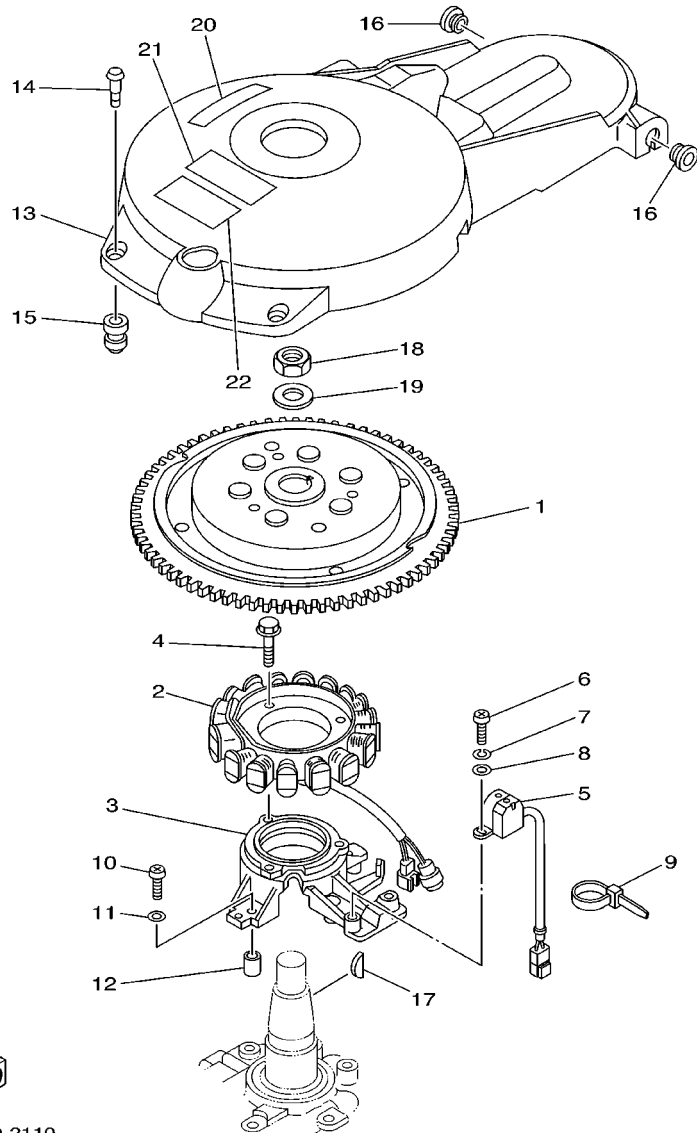
FIG. 10 FUEL 2



REF. NO.	PART NO.	DESCRIPTION	EHT	ET					REMARKS
1	6Y1-24306-53	FUEL PIPE COMP. 1	1	1					AP FOR USA,CANADA
2	90445-11M06	.HOSE (L2050)	1	1					
3	6Y1-24360-52	.PRIMER PUMP ASSY	1	1					
4	90445-11M05	.HOSE (L:850MM)	1	1					
5	650-24351-51	.BAND 1	4	4					
6	6G1-24305-03	.FUEL PIPE JOINT COMP. 2	1	1					
7	93210-08287	..O-RING	1	1					
8	6Y1-24305-04	.FUEL PIPE JOINT COMP. 2	1	1					
9	93210-08287	..O-RING	1	1					



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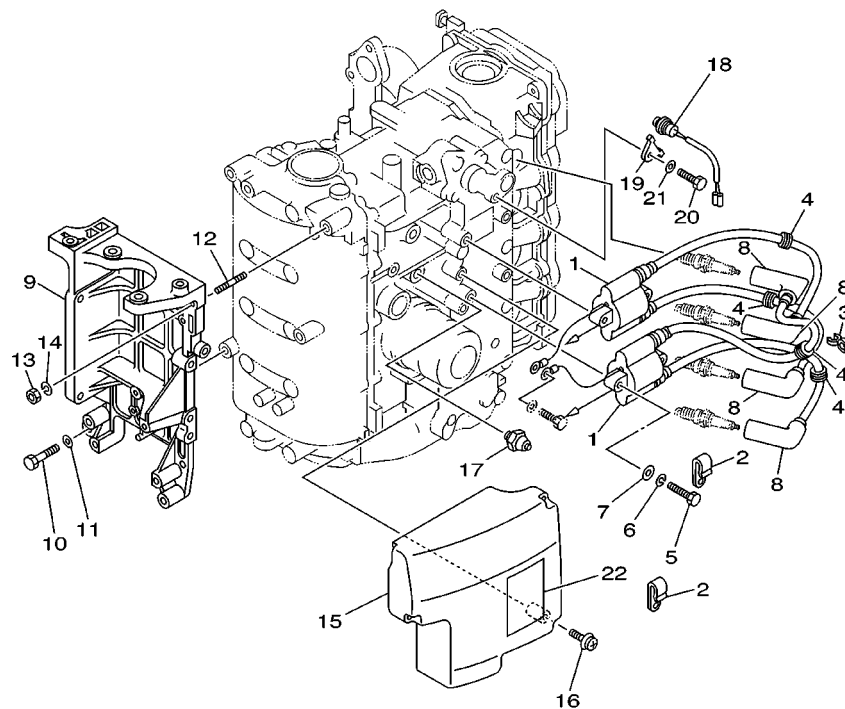


**FIG. 11 GENERATOR**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	69W-85550-00	ROTOR ASSY	1	1				
2	64J-85510-00	STATOR ASSY	1	1				
3	62Y-85561-00-94	BASE, MAGNETO	1	1				
4	95023-06025	BOLT, FLANGE	3	3				
5	62Y-85580-00	COIL, PULSER	1	1				
6	97880-05012	SCREW, PAN HEAD	2	2				
7	92990-05100	WASHER, SPRING	2	2				
8	92990-05600	WASHER, PLATE	2	2				
9	90465-13M97	CLAMP	1	1				
10	97880-06025	SCREW, PAN HEAD	4	4				
11	92990-06600	WASHER, PLATE	4	4				
12	99530-08012	PIN, DOWEL	2	2				
13	62Y-81337-11	COVER, FLYWHEEL	1	1				
14	6K7-81338-01	CLAMP, LEAD	2	2				
15	663-82317-01	DAMPER, IGNITION COIL	2	2				
16	90480-12072	GROMMET	2	2				
17	6H4-11545-00	KEY, WOODRUFF	1	1				
18	90170-20137	NUT	1	1				
19	90201-21M18	WASHER, PLATE	1	1				
20	62Y-13437-40	MARK, CAUTION	1	1				FOR USA, OCEANIA
	62Y-13437-50	MARK, CAUTION	1	1				FOR CANADA
21	6A1-83625-41	MARK 5	1	1				
22	6A1-83625-51	MARK 5	1	1				FOR CANADA

  
69W1100-2110

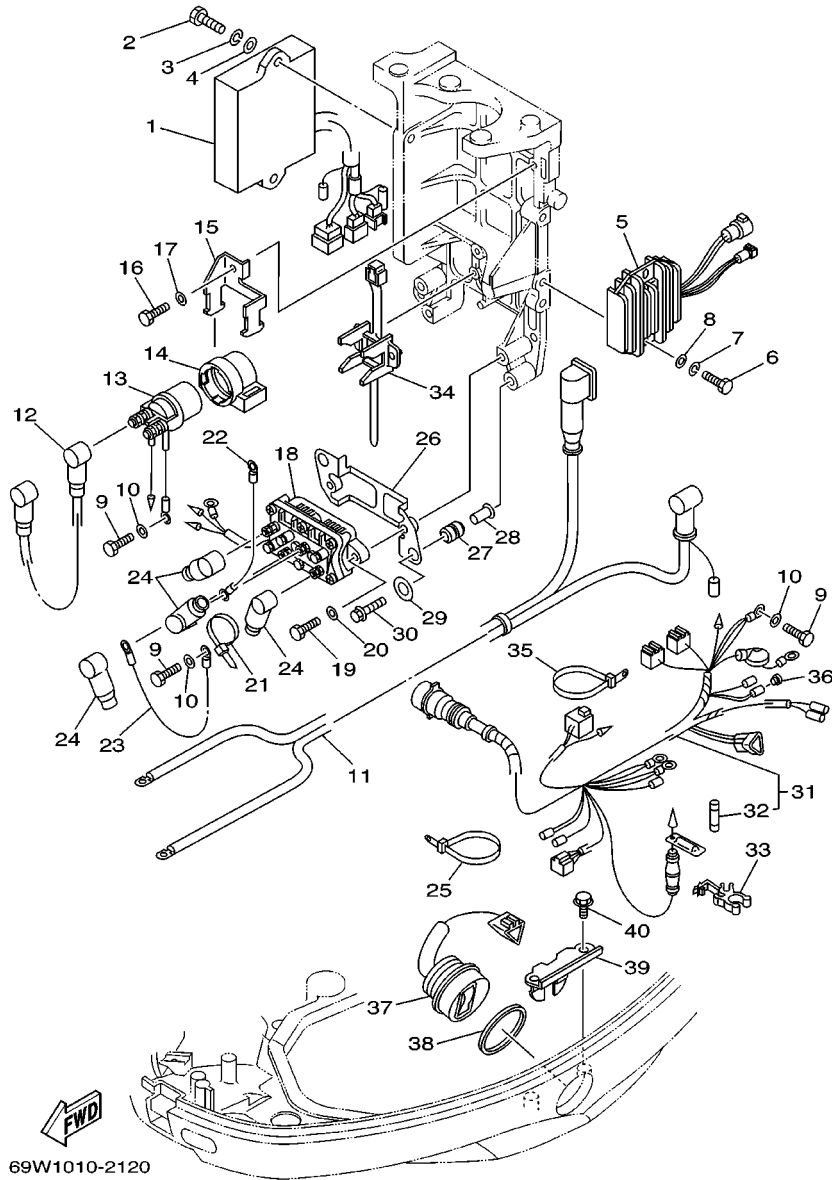
FIG. 12 ELECTRICAL 1



REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	62Y-85570-00	IGNITION COIL ASSY	2	2				
2	90465-06M90	CLAMP	2	2				
3	90464-07M41	CLAMP	1	1				
4	90480-25161	GROMMET	4	4				
5	97095-06030	BOLT	4	4				
6	92995-06100	WASHER, SPRING	4	4				
7	92995-06600	WASHER	4	4				
8	6G8-82370-30	PLUG CAP ASSY	4	4				
9	62Y-81822-01-94	BRACKET, STARTING MOTOR	1	1				
10	97095-08035	BOLT	3	3				
11	92995-08600	WASHER	3	3				
12	90116-08M14	BOLT, STUD	1	1				
13	95380-08600	NUT	1	1				
14	92990-08100	WASHER, SPRING	1	1				
15	62Y-85599-00	COVER	1	1				
16	90159-06M08	SCREW, WITH WASHER	3	3				
17	64J-82504-00	OIL PRESSURE SWITCH ASSY	1	1				
18	62Y-82560-01	THERMO SWITCH ASSY	1	1				
19	6E9-82588-00	PLATE	1	1				
20	97095-06012	BOLT	1	1				
21	92995-06600	WASHER	1	1				
22	62Y-83626-00	MARK 6	1	1				

  
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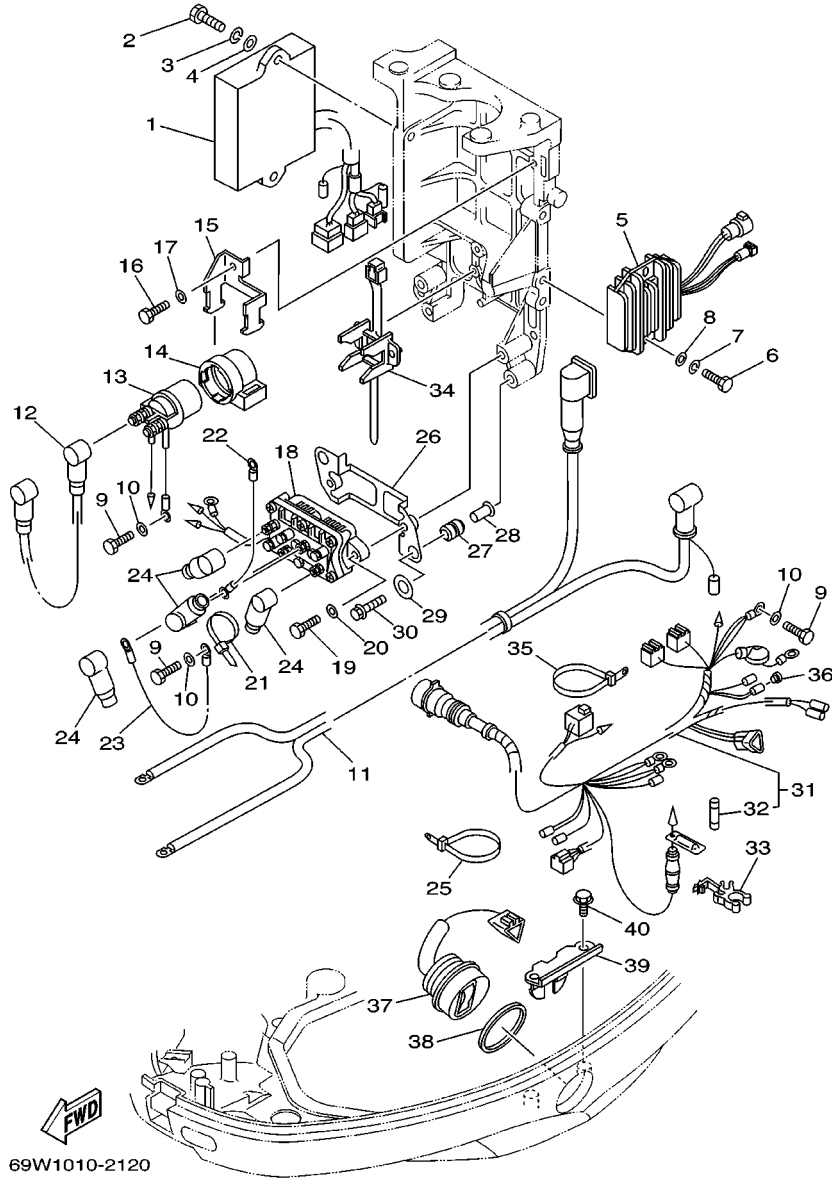
FIG. 13 ELECTRICAL 2



69W1010-2120

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-85540-00	C.D.I. UNIT ASSY	1	1	
2	97095-06020	BOLT	2	2	
3	92995-06100	WASHER, SPRING	2	2	
4	92995-06600	WASHER	2	2	
5	64J-81960-00	RECTIFIER & REGULATOR ASSY	1	1	
6	97095-06025	BOLT	2	2	
7	92995-06100	WASHER, SPRING	2	2	
8	92995-06600	WASHER	2	2	
9	97095-06012	BOLT	3	3	
10	92995-06600	WASHER	3	3	
11	62Y-82105-U0	WIRE HARNESS	1	1	FOR USA
	62Y-82105-00	WIRE HARNESS	1	1	FOR CANADA, OCEANIA
12	6E5-82117-01	WIRE, LEAD	1	1	
13	6G1-81941-10	STARTER RELAY ASSY	1	1	
14	6G1-81952-00	HOLDER, RELAY	1	1	
15	6L2-81945-00	PLATE, SWITCH FITTING	1	1	
16	97095-06014	BOLT	1	1	
17	92995-06600	WASHER	1	1	
18	6H1-81950-00	RELAY ASSY	1	1	
19	97095-06020	BOLT	2	2	
20	92995-06600	WASHER	2	2	
21	90465-13M11	CLAMP	1	1	
22	6H2-81949-01	WIRE, LEAD	1	1	
23	61A-81949-00	WIRE, LEAD	1	1	
24	682-82119-01	COVER, LEAD WIRE	4	4	
25	90465-13M24	CLAMP	1	1	
26	62Y-81948-00	BRACKET	1	1	

FIG. 13 ELECTRICAL 2



69W1010-2120

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
27	6A0-82317-00	DAMPER, IGNITION COIL	2	2				
28	624-42542-00	PIPE	2	2				
29	90201-12M16	WASHER, PLATE	2	2				
30	95895-06025	BOLT, FLANGE	2	2				
31	69W-82590-00	WIRE HARNESS ASSY	1	1				
32	663-82151-00	.FUSE (12V-20A)	1	1				
33	6G5-82152-00	HOLDER, FUSE	1	1				
34	688-82594-00	CLAMP	1	1				
35	90465-13M24	CLAMP	1	1				
36	703-82119-00	COVER, LEAD WIRE	2	2				
37	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1				"EHT"-EXCEPT FOR OCEANIA
38	6E5-82587-00	GASKET	1	1				"EHT"-EXCEPT FOR OCEANIA
39	62Y-83614-00	BRACKET	1	1				"EHT"-EXCEPT FOR OCEANIA
40	90109-06M86	BOLT	2	2				"EHT"-EXCEPT FOR OCEANIA

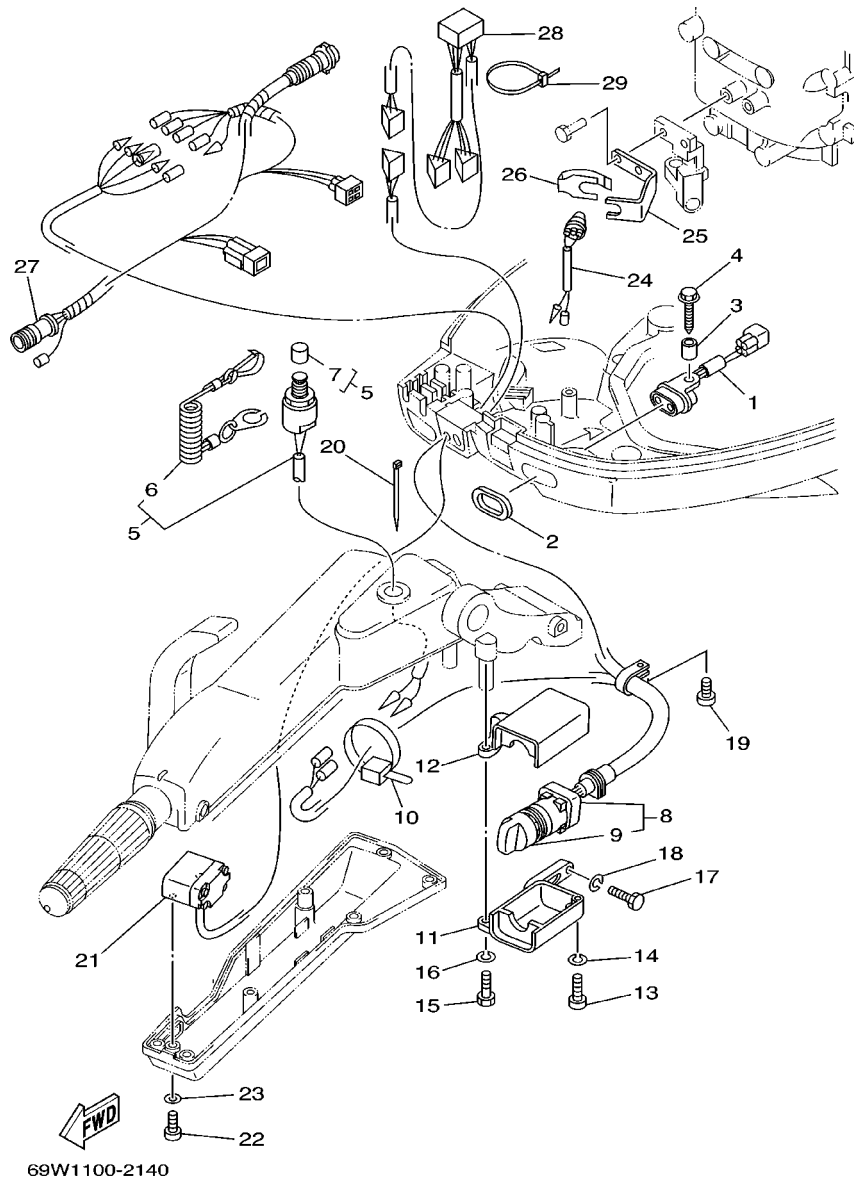
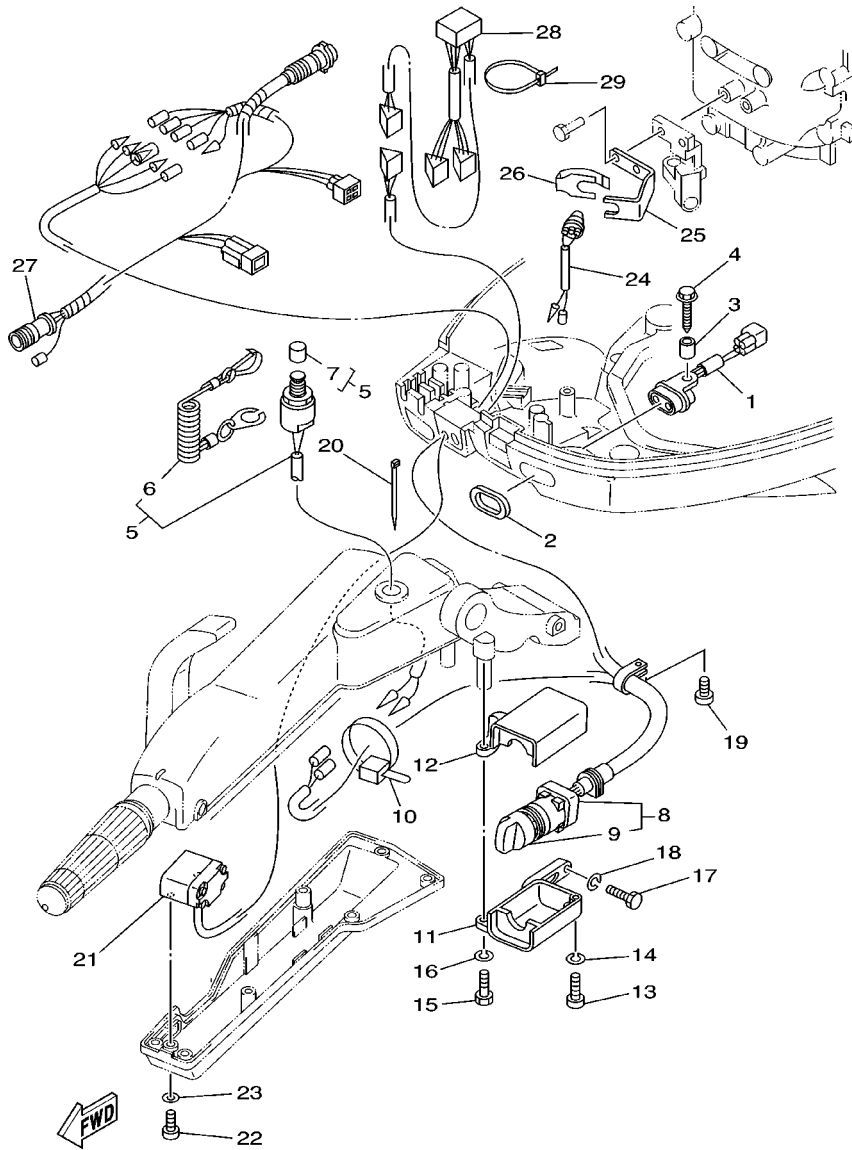


FIG. 14 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	62Y-84301-00	PILOT LIGHT ASSY 1	1		FOR OCEANIA
2	6H4-83589-00	GASKET	1		FOR OCEANIA
3	90387-06M87	COLLAR	1		FOR OCEANIA
4	90109-06MA2	BOLT	1		FOR OCEANIA
5	69W-82575-00	ENGINE STOP SWITCH ASSY	1		
6	682-82556-00	.STOPPER	1		
7	689-8257Y-00	.CAP	1		
8	69W-82510-00	MAIN SWITCH ASSY	1		FOR OCEANIA
	69W-82510-10	MAIN SWITCH ASSY	1		FOR CANADA
9	676-82577-00	.CAP, KEY	1		
10	90465-13M11	CLAMP	1		
11	63D-8252F-01-4D	COVER, MAIN SWITCH	1		
12	63D-8252E-01-4D	COVER, MAIN SWITCH	1		
13	97885-06025	SCREW, PAN HEAD	1		
14	92995-06100	WASHER, SPRING	1		
15	97095-06025	BOLT	1		
16	92995-06100	WASHER, SPRING	1		
17	97095-06020	BOLT	1		
18	92995-06100	WASHER, SPRING	1		
19	97885-06012	SCREW, PAN HEAD	1		
20	90465-13M36	CLAMP	1		
21	67G-82563-00	TRIM & TILT SWITCH ASSY	1		
22	97885-06016	SCREW, PAN HEAD	2		
23	92995-06600	WASHER	2		
24	6F5-82540-00	NEUTRAL SWITCH ASSY	1		
25	62Y-82554-00	STAY, NEUTRAL SWITCH	1		
26	62Y-82555-10	DAMPER, MAIN SWITCH 1	1		



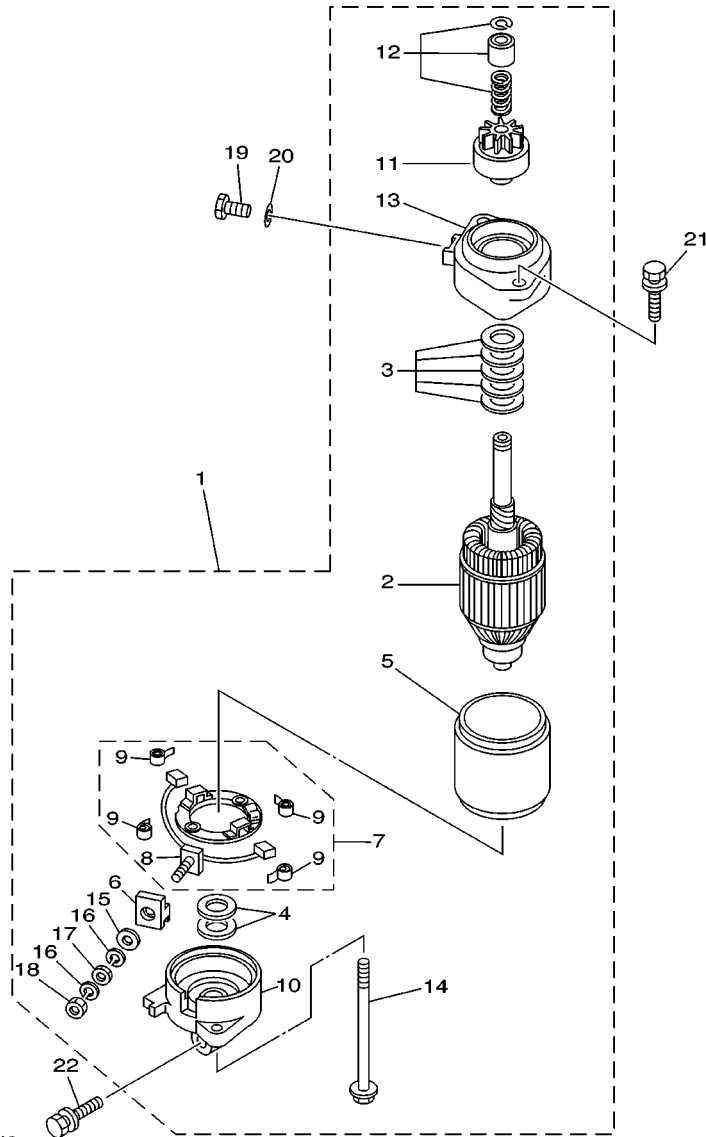
69W1100-2140

FIG. 14 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
27	6H2-82586-01	EXTENSION, WIRE HARNESS	1		FOR CANADA
28	63D-83728-00	CONNECTOR ASSY	1		FOR CANADA
29	90465-13M24	CLAMP	1		FOR CANADA

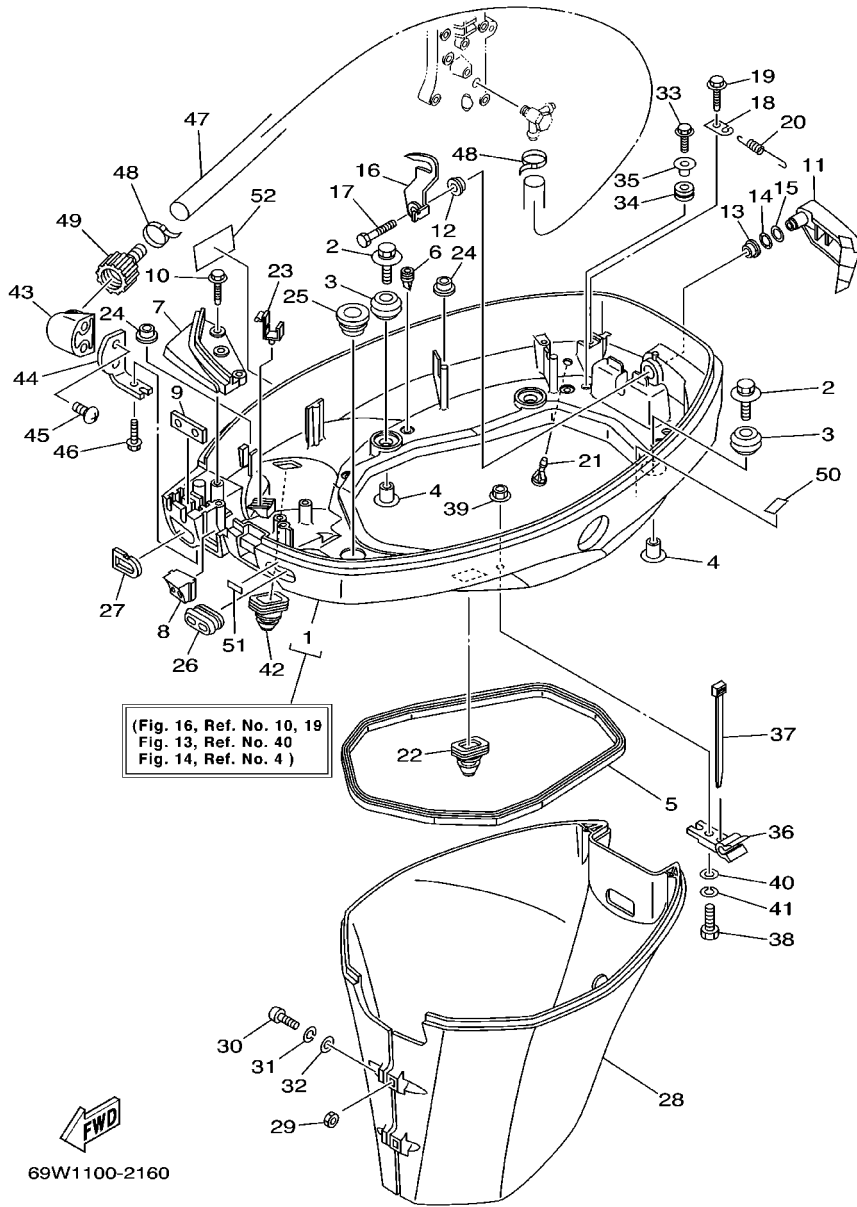


FIG. 15 STARTING MOTOR



69W1010-2140

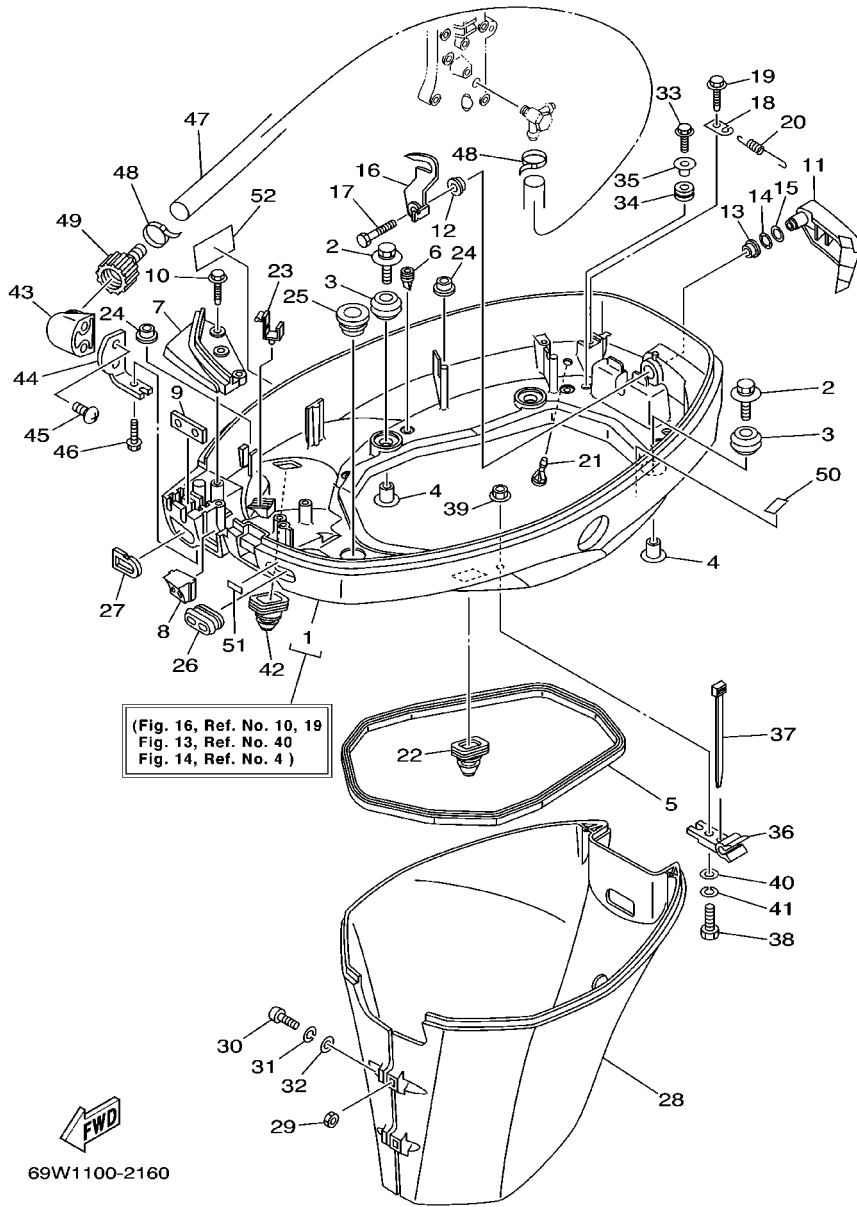
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-81800-00	STARTING MOTOR ASSY	1	1	
2	6N7-81850-10	.ARMATURE ASSY	1	1	
3	61A-81809-00	.WASHER KIT	1	1	
4	61A-81824-00	.WASHER 2	2	2	
5	6N7-81810-00	.STATOR ASSY	1	1	
6	6K7-8182G-10	.BUSH, TERMINAL	1	1	
7	6N7-81840-00	.BRUSH HOLDER ASSY	1	1	
8	6N7-81801-00	..BRUSH SET	1	1	
9	6N7-81813-00	..SPRING, BRUSH	4	4	
10	6N7-81820-00	.REAR BRACKET ASSY	1	1	
11	69W-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
12	6N7-81857-00	.RETAINER	1	1	
13	6N7-81830-00	.FRONT BRACKET ASSY	1	1	
14	6K7-81826-10	.BOLT	2	2	
15	6E5-8182E-10	.WASHER	1	1	
16	6E5-8182F-10	.WASHER	2	2	
17	6E5-8182A-10	.NUT	1	1	
18	6E5-8182K-10	.NUT	1	1	
19	97095-08016	BOLT	1	1	
20	92995-08600	WASHER	1	1	
21	90119-08M76	BOLT, WITH WASHER	2	2	
22	90119-08M77	BOLT, WITH WASHER	1	1	



**FIG. 16 BOTTOM COWLING**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	67C-42710-12-4D	BOTTOM COWLING ASSY	1	1	
	67C-42710-02-4D	BOTTOM COWLING ASSY	1		FOR OCEANIA
2	90119-06M08	BOLT, WITH WASHER	4	4	
3	90480-09M12	GROMMET	4	4	
4	90387-06M69	COLLAR	4	4	
5	62Y-42716-00	RUBBER, SEAL 1	1	1	
6	65W-42717-00	RUBBER, SEAL 2	4	4	
7	67C-42738-00-4D	PLATE, FITTING	1	1	
8	62Y-42725-30	GROMMET		1	FOR OCEANIA
	62Y-42725-20	GROMMET	1		FOR OCEANIA
	62Y-42725-40	GROMMET	1		FOR CANADA
9	62Y-42727-00	GROMMET	1	1	
10	90109-06M81	BOLT	3	3	
11	67C-42815-00-4D	LEVER, CLAMP	1	1	
12	90386-12M37	BUSH	1	1	
13	90386-12MA2	BUSH	1	1	
14	90206-12052	WASHER, WAVE	1	1	
15	90201-12M07	WASHER, PLATE	1	1	
16	67C-42816-01	LEVER, CLAMP	1	1	
17	97095-06012	BOLT	1	1	
18	66T-43144-00	HOOK, SPRING	1	1	
19	90109-06M86	BOLT	1	1	
20	90506-18M40	SPRING, TENSION	1	1	
21	6H3-44391-01	NIPPLE, HOSE	1	1	
22	688-42726-10	GROMMET	1	1	
23	90464-09M13	CLAMP	1	1	
24	6E7-82317-00	DAMPER, IGNITION COIL	2	2	

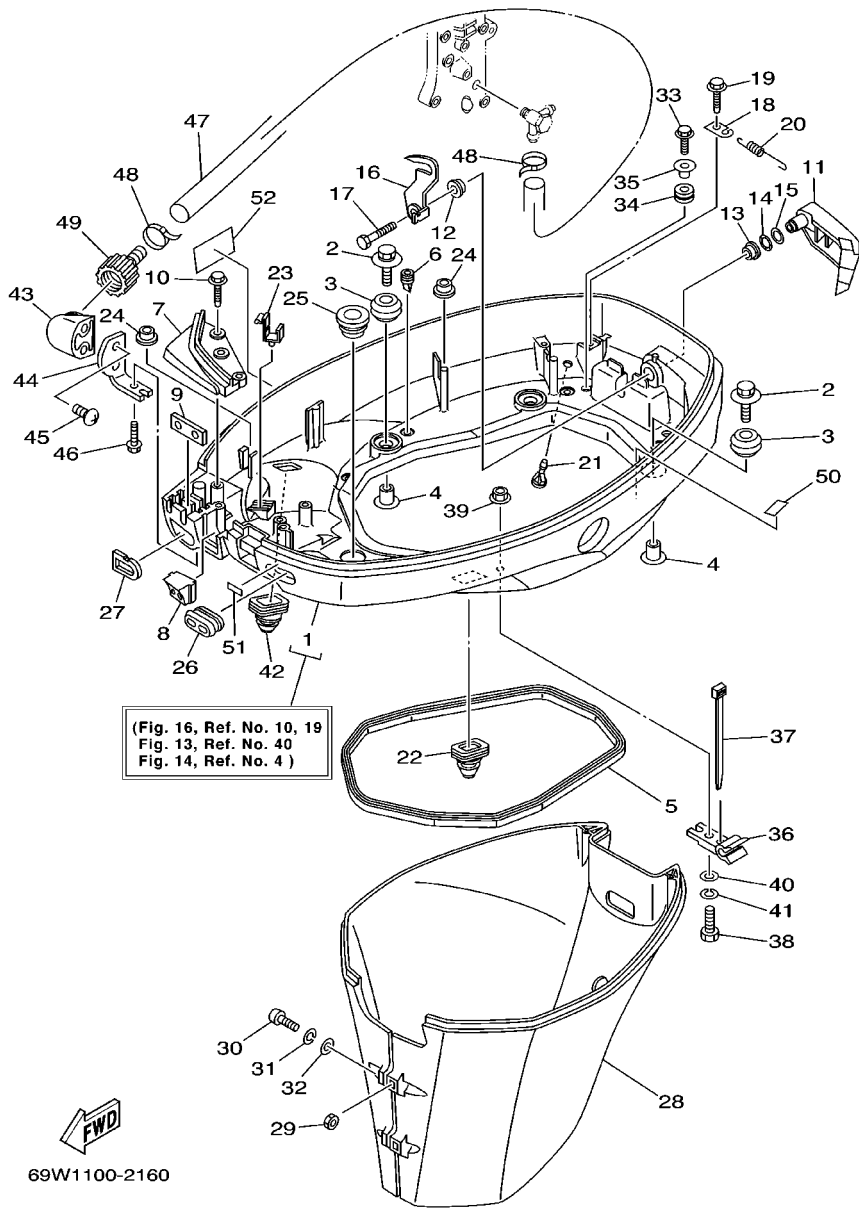
**FIG. 16 BOTTOM COWLING**



69W1100-2160

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
25	68U-42727-00	GROMMET	1	1				
26	6H3-42727-00	GROMMET	1	1				"EHT"-EXCEPT FOR OCEANIA
27	61N-24329-00	SEAL	1	1				
28	67C-42741-10-4D	APRON	1	1				
29	95380-06600	NUT, HEXAGON	2	2				
30	97880-06025	SCREW, PAN HEAD	2	2				
31	92990-06100	WASHER, SPRING	2	2				
32	92990-06600	WASHER, PLATE	2	2				
33	95895-06016	BOLT, FLANGE	2	2				
34	90480-13M24	GROMMET	2	2				
35	90387-06M40	COLLAR	2	2				
36	90464-09M49	CLAMP	1	1				
37	90465-11M10	CLAMP	1	1				
38	90101-06020	BOLT	1	1				
39	90179-06M28	NUT	1	1				
40	92990-06600	WASHER, PLATE	1	1				
41	92995-06100	WASHER, SPRING	1	1				
42	65W-42724-10	GROMMET	1	1				FOR FLUSHING KIT
43	68T-12572-00	ADAPTER	1	1				FLUSHING KIT
44	69W-12535-00	PLATE	1	1				FLUSHING KIT
45	97780-60520	SCREW, TAPPING	2	2				FLUSHING KIT
46	90109-06M80	BOLT	1	1				FLUSHING KIT
47	67C-24312-00	PIPE 2	1	1				FLUSHING KIT
48	90465-11M10	CLAMP	2	2				FLUSHING KIT
49	6R3-12580-00	JOINT ASSY	1	1				FLUSHING KIT
50	69W-82377-00	LABEL	1	1				
51	67C-85415-00	MARK, SIGNAL LAMP	1					FOR OCEANIA

**FIG. 16 BOTTOM COWLING**



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
52	62Y-13444-40	MARK	1	1	FOR USA,OCEANIA
	62Y-13444-50	MARK	1	1	FOR CANADA

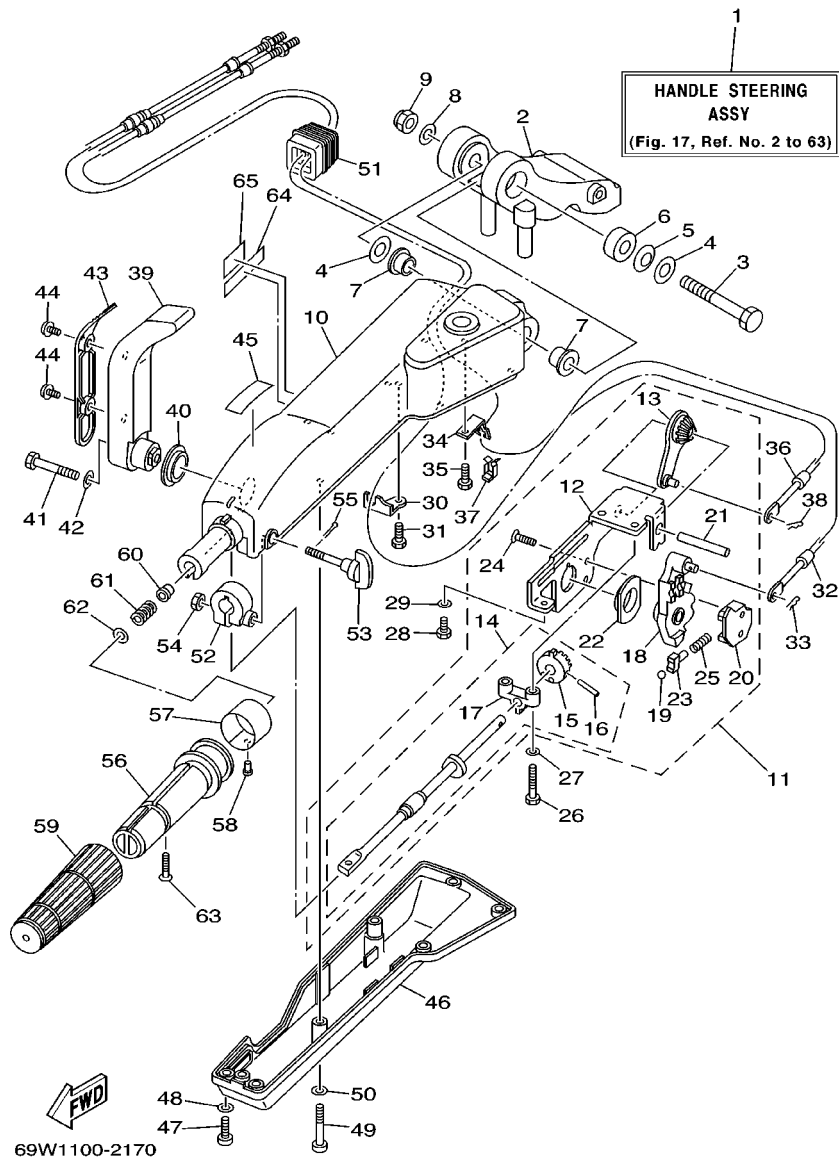
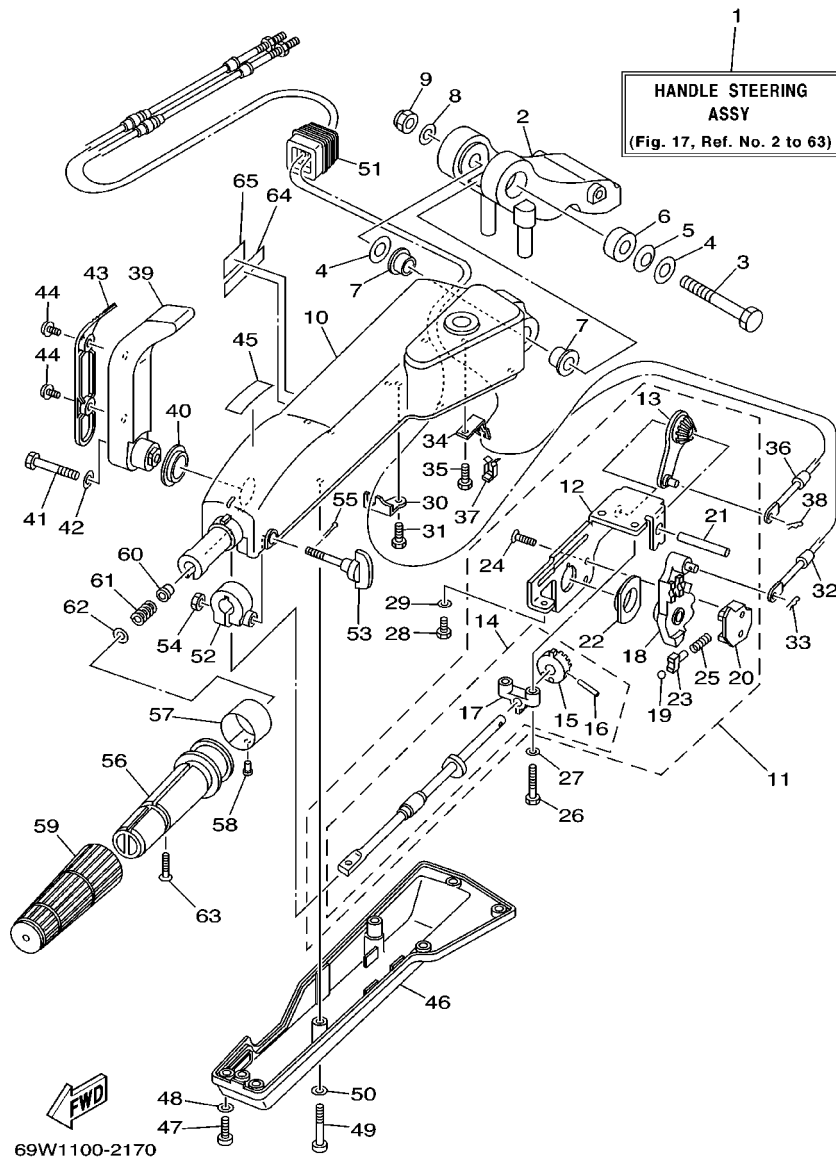


FIG. 17 STEERING

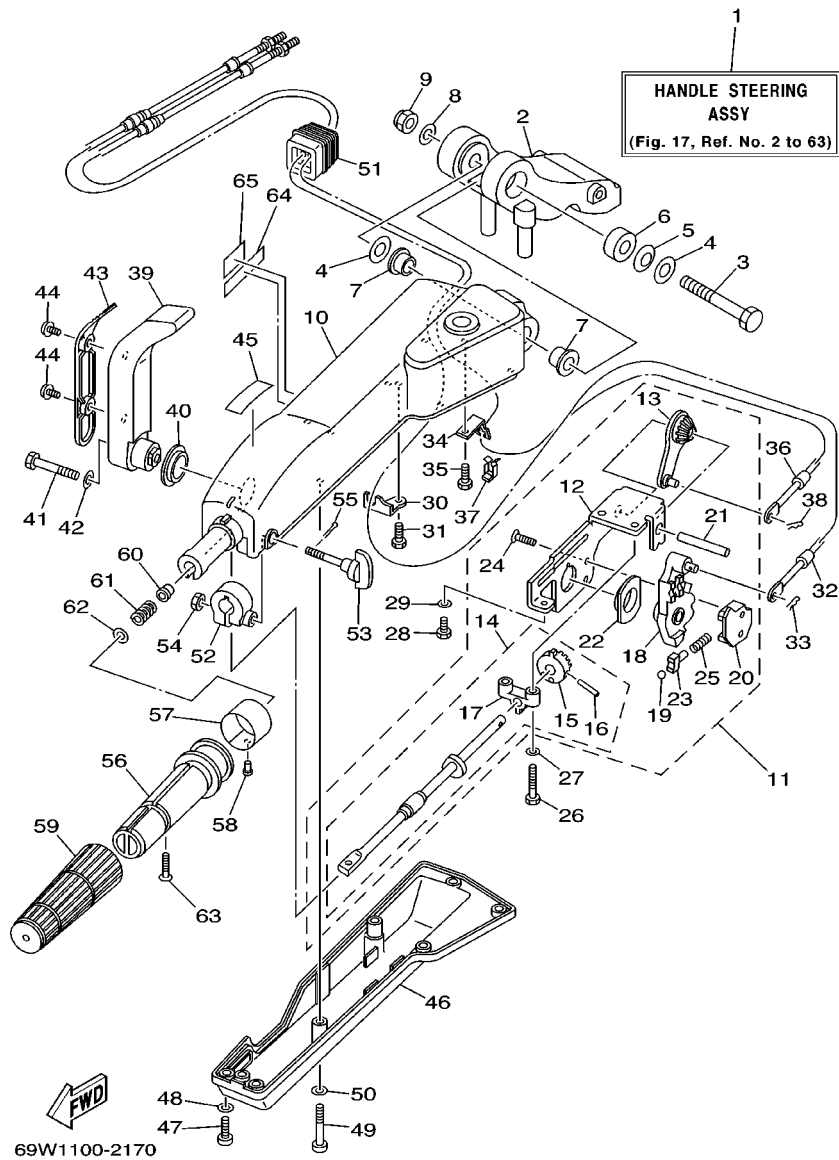
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-W0084-00-4D	HANDLE STEERING ASSY	1		
2	67C-42121-00-4D	BRACKET	1		
3	90101-12M09	BOLT	1		
4	92990-12200	WASHER, PLAIN	2		
5	90206-12M22	WASHER, WAVE	1		
6	90387-12M02	COLLAR	1		
7	90386-12M93	BUSH	2		
8	92990-12600	WASHER, PLATE	1		
9	90185-12M12	NUT, SELF-LOCKING	1		
10	67G-42111-00-4D	HANDLE, STEERING	1		
11	69W-44100-00	SHIFT LINK ASSY	1		
12	67C-44104-00	.PLATE COMP.	1		
13	69W-48261-00	.ARM, THROTTLE	1		
14	69W-42115-00	.SHAFT, STEERING HANDLE	1		
15	650-42152-00-94	..GEAR	1		
16	91690-30025	..PIN, SPRING	1		
17	67G-42159-00	..STAY	1		
18	67C-44113-00	..CAM PLATE, HANDLE	1		
19	63D-48236-00	..ROLLER, DETENT	1		
20	67C-48119-00	..COVER	1		
21	67G-42153-00	..SHAFT, THROTTLE CONTROL	1		
22	67G-44132-00	..BUSHING	1		
23	63D-48237-00	..ADAPTOR	1		
24	98785-05014	..SCREW, FLAT HEAD	2		
25	63D-48238-00	..SPRING, DETENT	1		
26	97095-06030	BOLT	2		
27	92995-06600	WASHER	2		

FIG. 17 STEERING



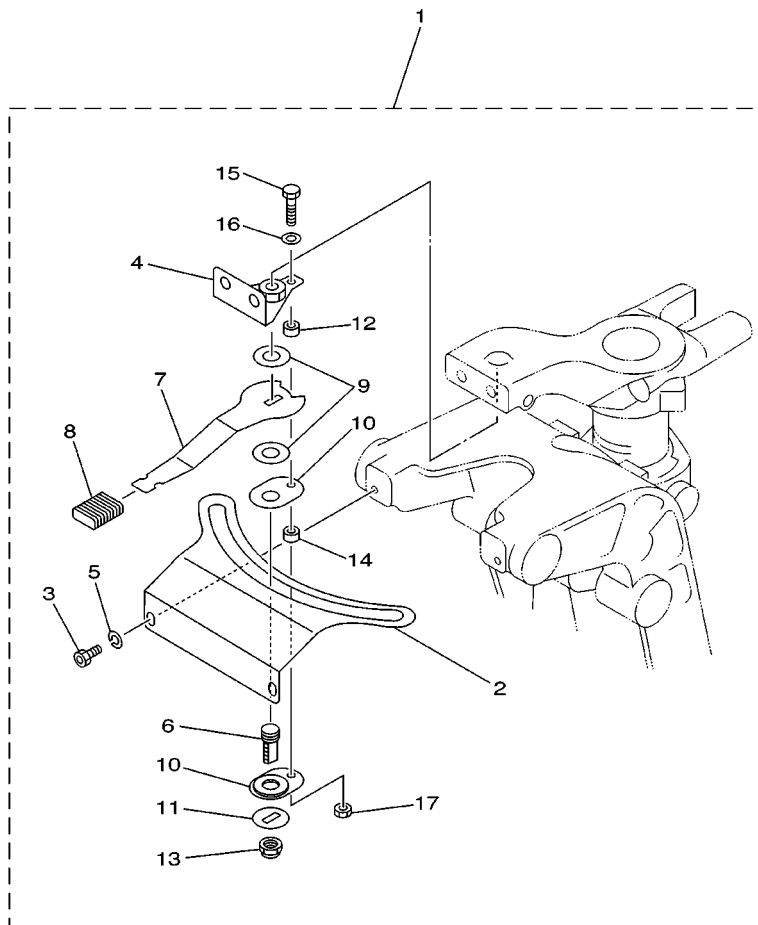
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	97095-06014	BOLT	1		
29	92995-06600	WASHER	1		
30	67G-48531-00	BRACKET, REMOTE CONTROL 1	1		
31	97095-06014	BOLT	1		
32	67C-48321-00	CABLE	1		
33	90468-10005	CLIP	1		
34	69W-48538-00	CLAMP, CABLE 1	1		
35	97095-06014	BOLT	1		
36	69W-26301-00	THROTTLE CABLE ASSY	1		
37	63D-48538-00	CLAMP, CABLE 1	1		
38	90468-10005	CLIP	1		
39	67G-44159-00-4D	HANDLE, GEAR SHIFT	1		
40	90386-26MA3	BUSH	1		
41	97095-08040	BOLT	1		
42	92995-08600	WASHER	1		
43	67G-44173-00	LEVER, SHIFT CONTROL	1		
44	90159-06M18	SCREW, WITH WASHER	2		
45	6G8-44191-00	INDICATOR, SHIFT	1		
46	67G-42131-00	COVER, HANDLE STEERING	1		
47	97885-06016	SCREW, PAN HEAD	5		
48	92995-06600	WASHER	5		
49	97885-06040	SCREW, PAN HEAD	2		
50	92995-06600	WASHER	2		
51	63D-42725-00	GROMMET	1		
52	63D-42126-00	FRICTION, STEERING HANDLE GRIP	1		
53	63D-48154-00	KNOB, THROTTLE	1		
54	95380-06600	NUT, HEXAGON	1		

FIG. 17 STEERING



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
55	91490-20010	PIN, COTTER	1		
56	69W-42119-00	GRIP, STEERING HANDLE	1		
57	6J0-42137-00	INDICATOR, THROTTLE	1		
58	90269-02M09	RIVET	1		
59	6G1-42177-00	RUBBER, HANDLE	1		
60	90386-08032	BUSH	1		
61	90501-23215	SPRING, COMPRESSION	1		
62	92903-10600	WASHER, PLATE	1		
63	90149-05M13	SCREW	1		
64	6E0-83627-41	LABEL, CAUTION 7	1		
65	6E0-83627-51	LABEL, CAUTION 7	1		FOR CANADA

**FIG. 18 STEERING FRICTION**



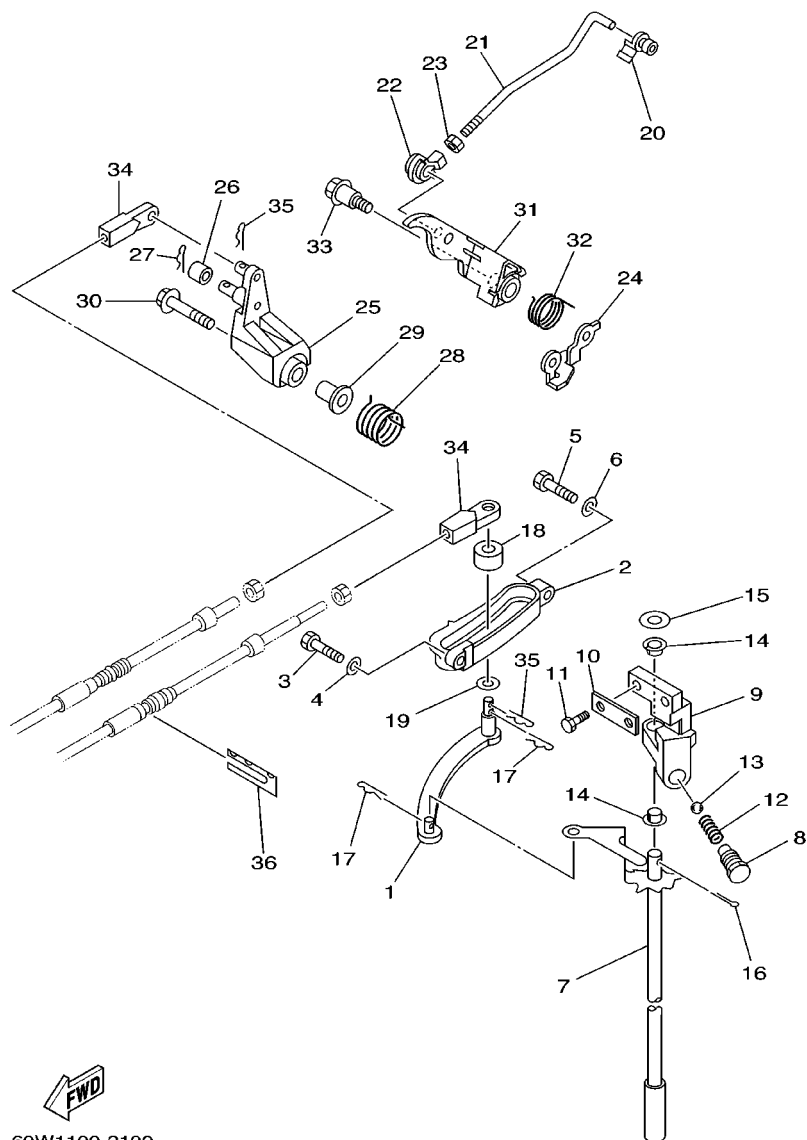
REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	69W-42508-00	STEERING FRICTION ASSY	1					
2	69W-42527-00	.PLATE, FRICTION	1					
3	90109-06M88	.BOLT	2					
4	67C-42525-00	.PLATE, FRICTION	1					
5	92990-06100	.WASHER, SPRING	2					
6	67C-42562-00	.SHAFT, STEERING LOCK	1					
7	67C-42561-00	.KNOB, STEERING LOCK	1					
8	689-43633-00	.COVER, TILT LEVER	1					
9	90202-10M56	.WASHER, PLATE	2					
10	65W-42528-00	.PLATE, FRICTION	2					
11	90209-10M26	.WASHER	1					
12	90387-05M05	.COLLAR	1					
13	90185-10M14	.NUT, SELF-LOCKING	1					
14	90387-05M11	.COLLAR	1					
15	97095-05020	.BOLT	1					
16	92995-05600	.WASHER	1					
17	95380-05600	.NUT	1					



69W1010-2170



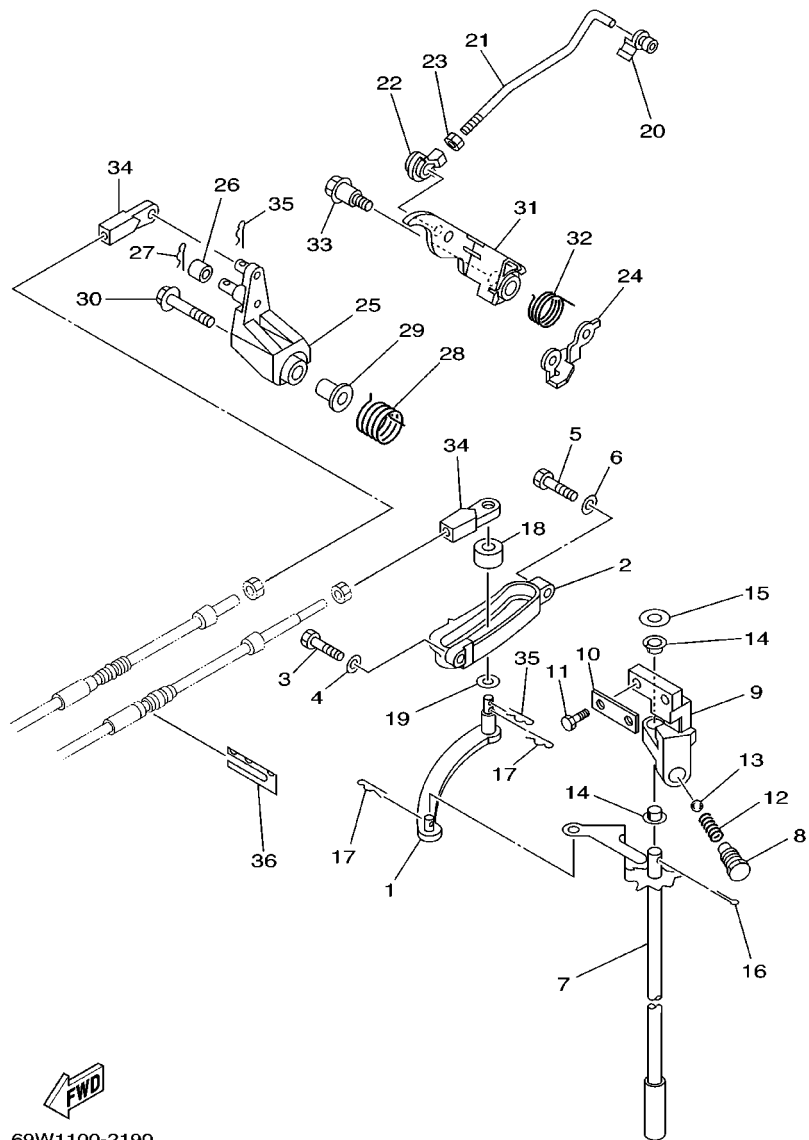
FIG. 19 CONTROL



69W1100-2190

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-44121-00	LEVER, SHIFT ROD	1	1	
2	62Y-44117-01-4D	BRACKET	1	1	
3	97095-06020	BOLT	1	1	
4	92995-06600	WASHER	1	1	
5	97095-06025	BOLT	1	1	
6	92995-06600	WASHER	1	1	
7	62Y-44120-01	HANDLE GEAR SHIFT ASSY	1	1	
8	62Y-42715-01	BUSHING	1	1	
9	62Y-44118-00	BRACKET	1	1	
10	62Y-44112-00	STAY, HANDLE GEAR SHIFT		1	
11	97095-06020	BOLT	2	2	
12	90501-12082	SPRING, COMPRESSION	1	1	
13	93501-04M02	BALL	1	1	
14	90386-90M90	BUSH	2	2	
15	90201-10M20	WASHER, PLATE	1	1	
16	91490-20015	PIN, COTTER	1	1	
17	90468-18008	CLIP	2	2	
18	688-44122-00	BUSHING, SHIFT ROD LEVER	1	1	
19	90202-07M07	WASHER, PLATE	1	1	
20	6F5-41237-00	JOINT, LINK	1	1	
21	69W-41241-00	ROD, LINK	1	1	
22	662-41237-01	JOINT, LINK	1	1	
23	95380-05700	NUT	1	1	
24	69W-42159-00	STAY	1	1	
25	62Y-42154-00	LEVER, THROTTLE CONTROL	1	1	
26	69W-42171-00	BUSHING	1	1	
27	91490-16010	PIN, COTTER	1	1	

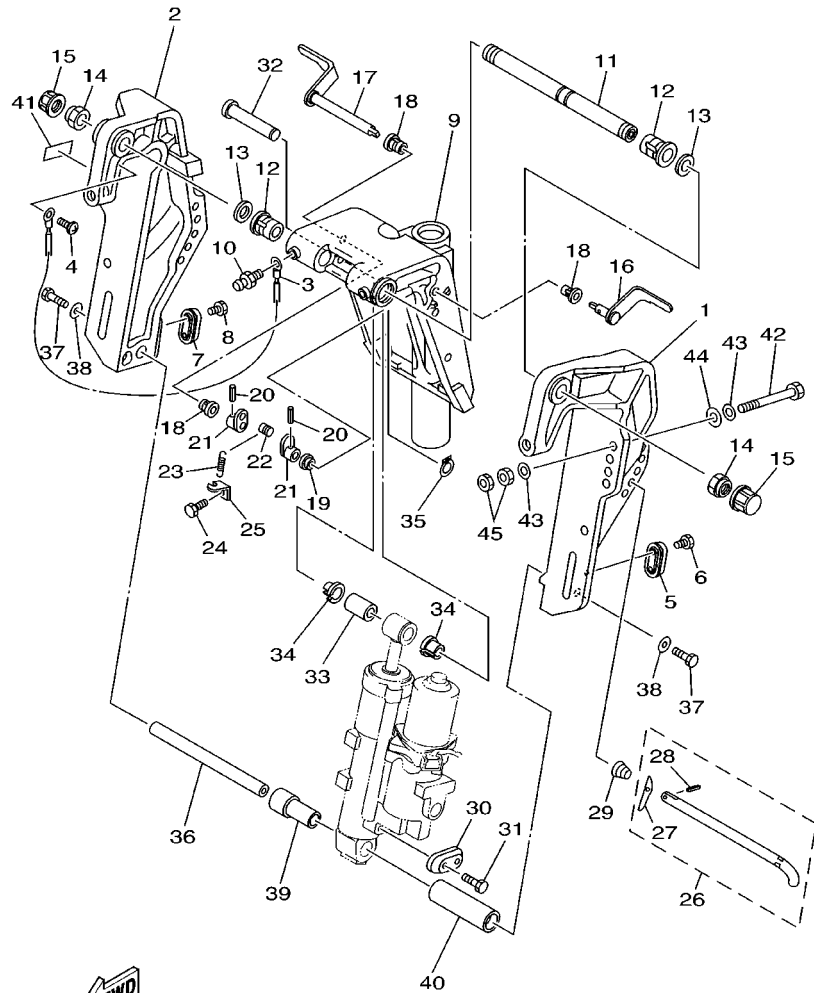
**FIG. 19 CONTROL**



**FWD**  
69W1100-2190

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	62Y-44135-00	SPRING	1	1				
29	90387-06M45	COLLAR	1	1				
30	95895-06035	BOLT, FLANGE	1	1				
31	62Y-42335-20	LEVER, ACCEL. CONTROL	1	1				
32	62Y-44116-01	SPRING	1	1				
33	90109-06M30	BOLT	1	1				
34	69W-48344-00	CABLE END, REMOTE CONTROL	2	2				
35	90468-18008	CLIP	2	2				
36	62Y-48538-00	CLAMP, CABLE 1	1	1				
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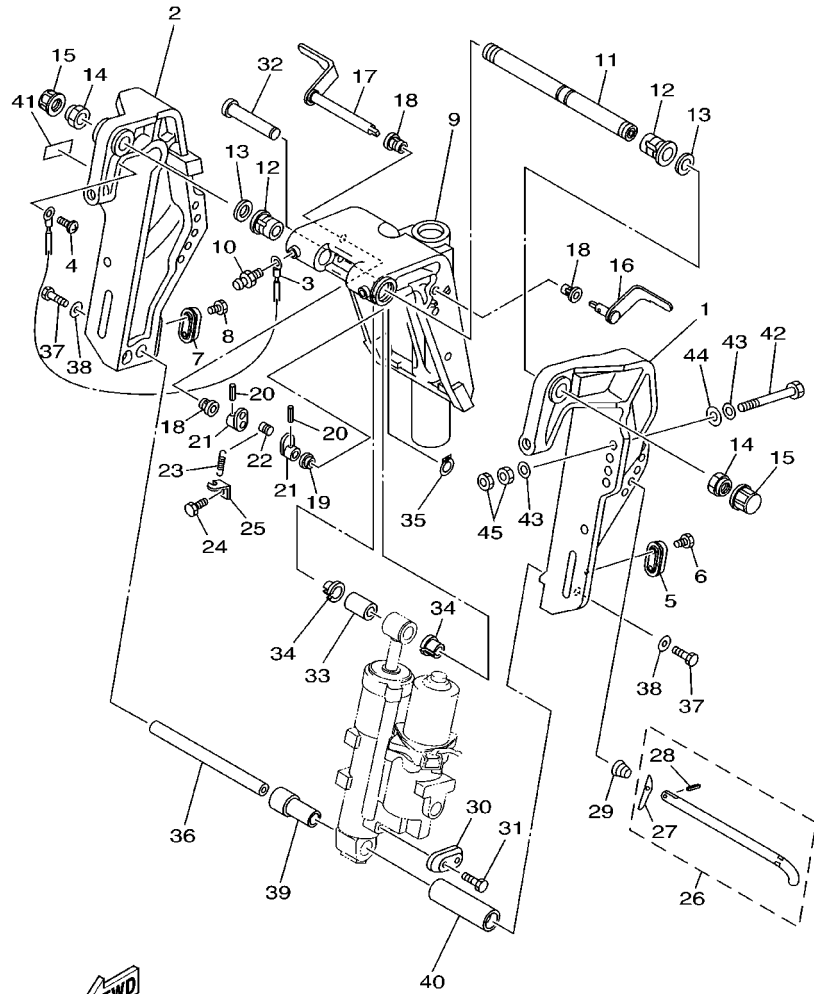
FIG. 20 BRACKET 1



**FWD**  
69W1100-2200

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	69W-43111-00-4D	BRACKET, CLAMP	1	1				
2	69W-43112-00-4D	BRACKET, CLAMP	1	1				
3	63D-82148-00	WIRE, LEAD 4	1	1				
4	97885-06008	SCREW, PAN HEAD	1	1				
5	65W-45251-00	ANODE	1	1				
6	90101-06020	BOLT	2	2				
7	65W-45251-00	ANODE	1	1				
8	90101-06020	BOLT	2	2				
9	63D-43311-13-4D	BRACKET, SWIVEL 1	1	1				
10	93700-06M03	NIPPLE, GREASE		3				
	93700-06M03	NIPPLE, GREASE	1					
11	63D-43131-01	BOLT, CLAMP BRACKET	1	1				
12	90386-22M15	BUSH	2	2				
13	90201-22M03	WASHER, PLATE	2	2				
14	90185-22M11	NUT, SELF-LOCKING	2	2				
15	6G5-43145-01	CAP, CLAMP BRACKET	2	2				
16	6H5-43181-03	LEVER, TILT STOP	1	1				
17	6H5-43185-03	LEVER, TILT STOP	1	1				
18	90386-10M16	BUSH	3	3				
19	90386-10025	BUSH	1	1				
20	91690-30020	PIN, SPRING	2	2				
21	6G5-43148-00	COLLAR, DISTANCE	2	2				
22	90249-06M19	PIN	1	1				
23	90506-14M24	SPRING, TENSION	1	1				
24	97095-06010	BOLT	1	1				
25	6G5-43144-00	HOOK, SPRING	1	1				
26	688-43160-01	TILT ROD ASSY	1	1				

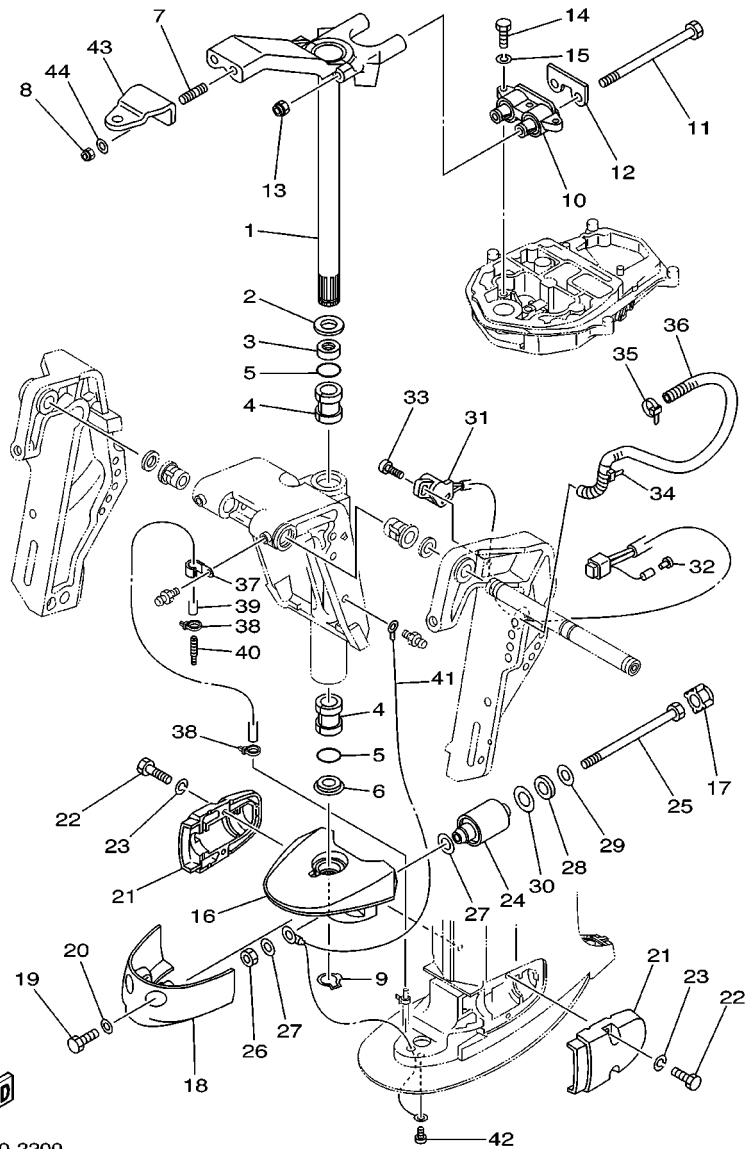
FIG. 20 BRACKET 1



69W1100-2200

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
27	688-43165-00	.PLATE, TILT LOCK	1	1	
28	91690-30012	.PIN, SPRING	1	1	
29	90502-16M02	SPRING, CONICAL	1	1	
30	65W-45251-00	ANODE	1	1	
31	90101-06020	BOLT	2	2	
32	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	1	
33	90386-18M92	BUSH	1	1	
34	90386-18M35	BUSH	2	2	
35	93410-18M02	CIRCLIP	1	1	
36	62Y-43818-00	PIN, LOWER SHOCK MOUNT	1	1	
37	97080-08016	BOLT	2	2	
38	90201-08M04	WASHER, PLATE	2	2	
39	90387-18002	COLLAR	1	1	
40	90387-18003	COLLAR	1	1	
41	63V-82377-50	LABEL (SPARK,IGNITION)	1	1	FOR CANADA
42	90101-12M65	BOLT	4	4	
43	92995-12200	WASHER	8	8	
44	90201-12426	WASHER, PLATE	4	4	
45	95380-12600	NUT	8	8	

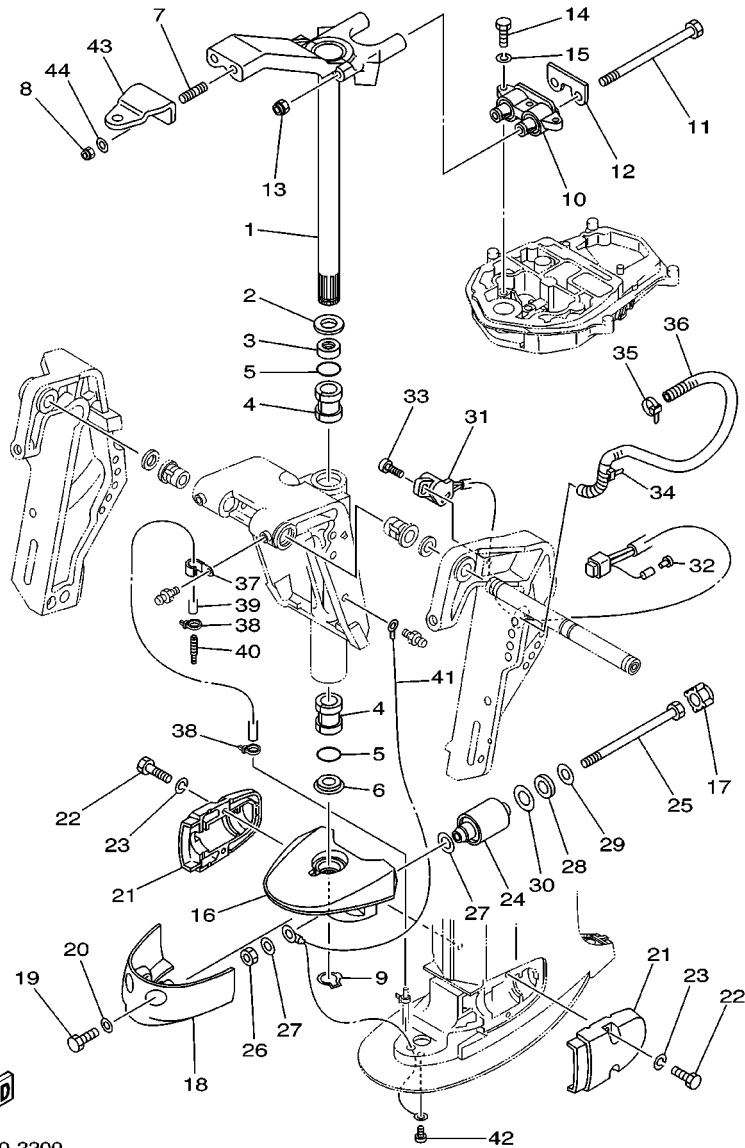
FIG. 21 BRACKET 2



69W1010-2200

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-42510-00-4D	STEERING BRACKET ASSY	1	1	
2	90201-30M00	WASHER, PLATE	1	1	
3	90386-30M78	BUSH	1	1	
4	90386-30M77	BUSH	2	2	
5	93210-29M94	O-RING	2	2	
6	90386-30M60	BUSH	1	1	
7	90116-10M28	BOLT, STUD	2	2	
8	90185-10051	NUT, SELF-LOCKING	2	2	
9	93410-28M06	CIRCLIP	1	1	
10	69W-44514-00-4D	MOUNT DAMPER, UPPER SIDE	1	1	
11	90101-08M15	BOLT	2	2	
12	69W-44526-00	PLATE	1	1	
13	90185-08045	NUT, SELF-LOCKING	2	2	
14	97075-08030	BOLT	3	3	
15	92995-08100	WASHER	3	3	
16	69W-44551-00-4D	HOUSING, LOWER MOUNT RUBBER	1	1	
17	69W-44575-00	DAMPER, LOWER MOUNT RUBBER	2	2	
18	67C-44553-00-4D	COVER, LOWER MOUNT	1	1	
19	97095-08020	BOLT	2	2	
20	92995-08600	WASHER	2	2	
21	67C-44552-00-94	HOUSING, LOWER MOUNT RUBBER	2	2	
22	97075-08030	BOLT	4	4	
23	92995-08100	WASHER	4	4	
24	69W-44555-00-4D	MOUNT DAMPER, LOWER SIDE	2	2	
25	90109-12MA3	BOLT	2	2	
26	95380-12700	NUT	2	2	
27	90201-12M16	WASHER, PLATE	4	4	

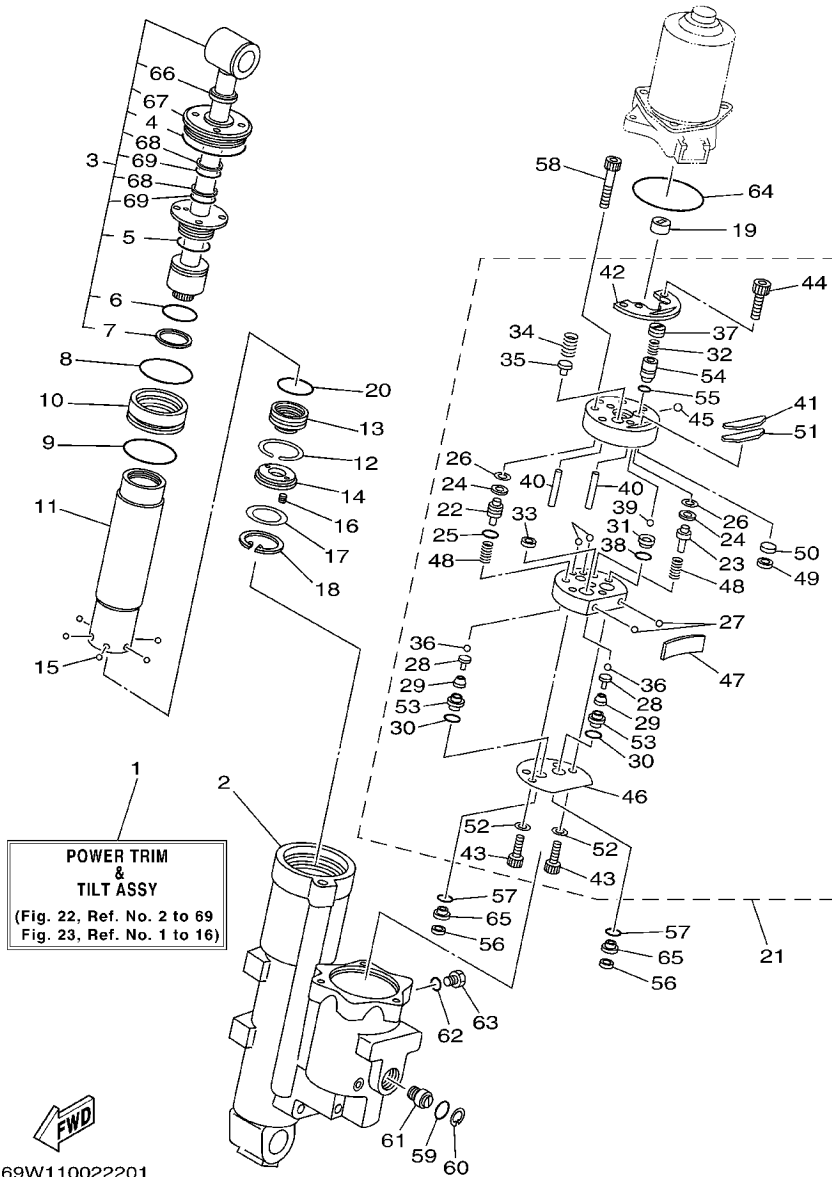
FIG. 21 BRACKET 2



69W1010-2200

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	90202-21100	WASHER, PLATE	2	2				
29	90201-13M19	WASHER, PLATE	2	2				
30	90201-22M05	WASHER, PLATE	2	2				
31	63D-83672-01	TRIM SENDER	1	1				"EHT"-EXCEPT FOR OCEANIA
32	703-82119-00	COVER, LEAD WIRE	1	1				"EHT"-EXCEPT FOR OCEANIA
33	97885-06016	SCREW, PAN HEAD	2	2				"EHT"-EXCEPT FOR OCEANIA
34	90465-13M18	CLAMP	1	1				
35	90465-11M10	CLAMP	1	1				"EHT"-EXCEPT FOR OCEANIA
36	90446-17M91	HOSE	1	1				
37	90465-06M86	CLAMP	1	1				
38	90465-11M10	CLAMP	2	2				
39	90445-07M53	HOSE (L700)	1	1				
40	6E5-83558-00	END, NIPPLE	1	1				
41	67C-82127-10	WIRE, LEAD 2	1	1				
42	97885-06008	SCREW, PAN HEAD	1	1				
43	65W-48511-00-4D	HOOK, STEERING		1				
44	92995-10600	WASHER		2				

**FIG. 22 POWER TRIM & TILT ASSY 1**

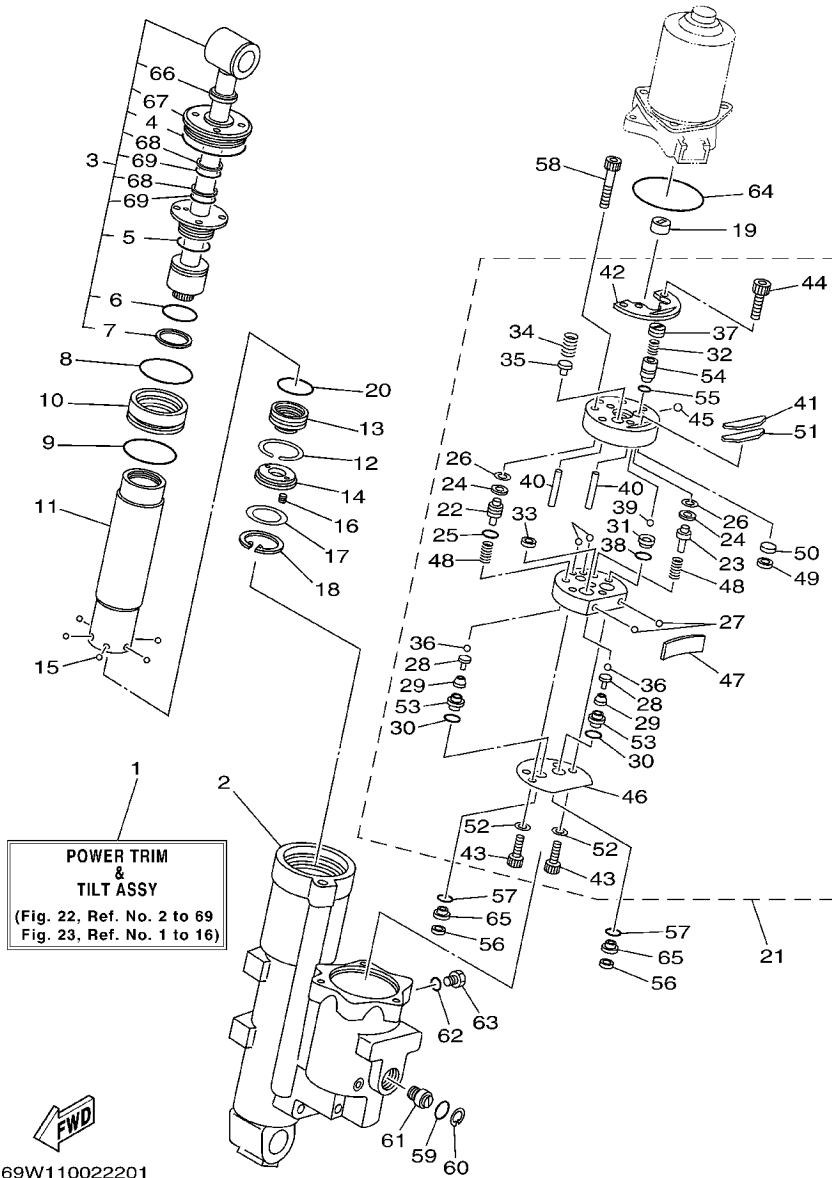


**POWER TRIM & TILT ASSY**  
 (Fig. 22, Ref. No. 2 to 69  
 Fig. 23, Ref. No. 1 to 16)

69W110022201

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-43800-00-8D	POWER TRIM & TILT ASSY	1	1	
2	69W-4380K-00	CYLINDER, TILT SUB ASSY	1	1	
3	62X-43810-01	TILT PISTON SUB ASSY	1	1	
4	62X-43861-00	.O-RING	1	1	
5	62X-43862-00	.O-RING	1	1	
6	93210-29375	.O-RING	1	1	
7	62X-43871-00	.RING, BACK UP	1	1	
8	93210-44383	O-RING	1	1	
9	93210-48214	O-RING	1	1	
10	62X-4388A-00	PISTON, TRIM	1	1	
11	62Y-22471-00	CYLINDER, SHOCK ABSORBER	1	1	
12	67F-43875-00	RING, SNAP	1	1	
13	69W-4381B-00	FREE PISTON SUB ASSY	1	1	
14	62X-43899-00	PLATE STOPPER	1	1	
15	93503-16003	BALL	6	6	
16	62X-4384H-00	SPRING	2	2	
17	1UF-22434-00	PLATE, VALVE 1	1	1	
18	62X-43875-00	RING, SNAP	1	1	
19	6H1-43831-10	CONNECTOR, SHAFT	1	1	
20	93210-29375	O-RING	1	1	
21	69W-43830-00	GEAR PUMP ASSY	1	1	
22	69J-43841-00	.PISTON, SHUTTLE	1	1	
23	69J-4384M-00	.PISTON, SHUTTLE 2	1	1	
24	69A-4384F-00	.SEAL, MAIN VALVE	2	2	
25	6H1-43883-00	.O-RING	1	1	
26	99002-03600	.CIRCLIP	2	2	
27	93505-32038	.BALL	4	4	

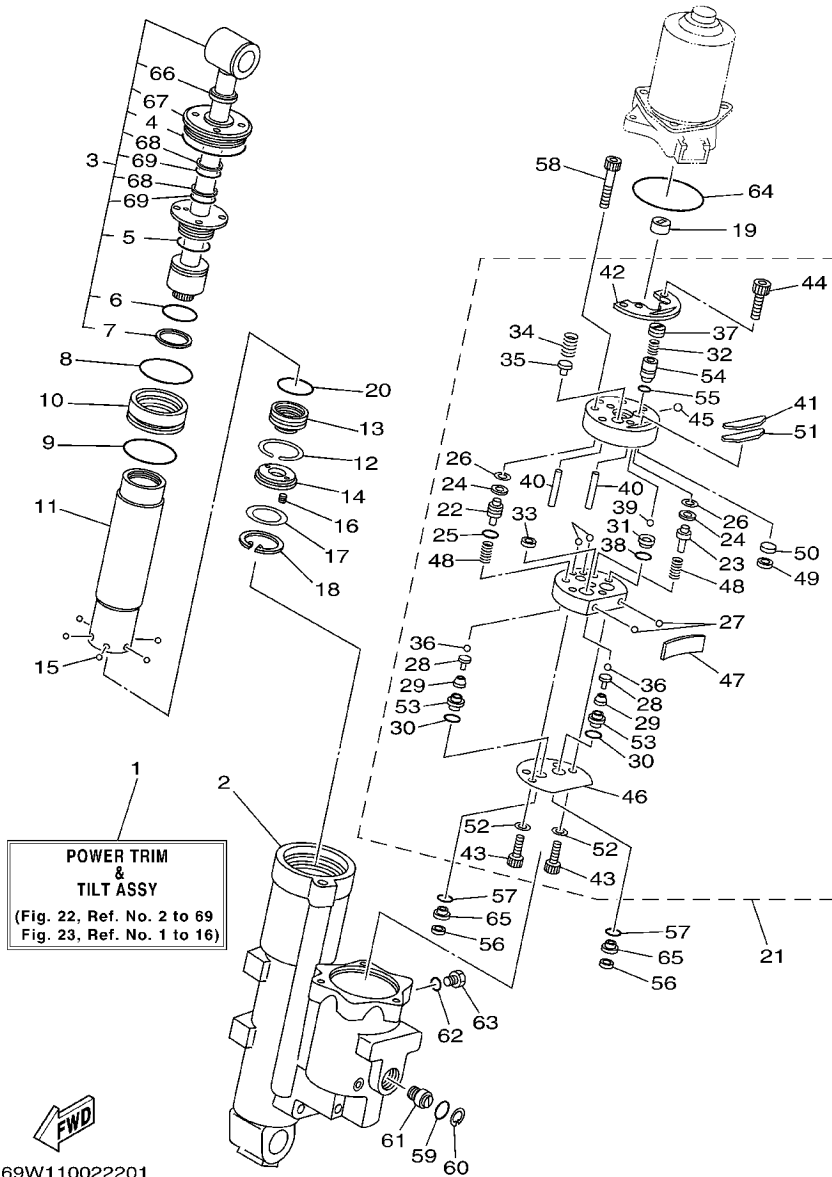
FIG. 22 POWER TRIM & TILT ASSY 1



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	65W-4386A-00	.PIN, ABSORBER VALVE	2	2	
29	69J-43853-00	.SPRING, MAIN VALVE	2	2	
30	69J-4389J-00	.O-RING	2	2	
31	69J-43851-00	.SEAT, RELIEF VALVE	1	1	
32	69J-43855-00	.SPRING, UP RELIEF	1	1	
33	6H1-4384F-10	.SEAL, MAIN VALVE	1	1	
34	69W-43856-00	.SPRING, DOWN RELIEF	1	1	
35	6H1-43844-10	.PIN, VALVE SUPPORT	1	1	
36	93505-32038	.BALL	2	2	
37	69J-43843-00	.SCREW, VALVE LOCK	1	1	
38	93210-08391	.O-RING	1	1	
39	93501-08001	.BALL	1	1	
40	93604-26256	.PIN, DOWEL	2	2	
41	62Y-43816-00	.FILTER 1	1	1	
42	69W-4382L-00	.CAP, RELIEF VALVE	1	1	
43	91318-05020	.BOLT	2	2	
44	91318-05008	.BOLT	2	2	
45	93501-08001	.BALL	1	1	
46	69W-4384G-00	.SEAL, RELIEF VALVE	1	1	
47	69W-43854-00	.SPRING, MANUAL RELEASE	1	1	
48	69J-43894-00	.SPRING, SHUTTLE RETURN	2	2	
49	62Y-4387J-00	.WASHER, SPECIAL 2	1	1	
50	62Y-22434-00	.PLATE, VALVE 1	1	1	
51	62Y-43871-00	.RING, BACK UP	1	1	
52	62Y-4387G-00	.WASHER	2	2	
53	69J-43893-00	.WASHER	2	2	
54	69J-43844-00	.PIN, VALVE SUPPORT	1	1	



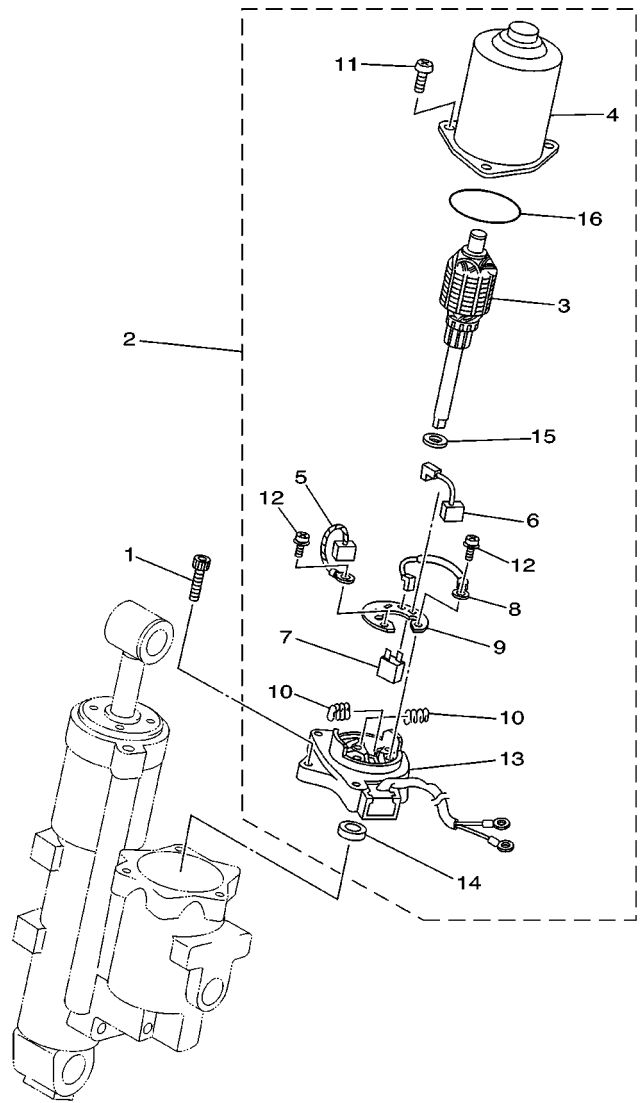
FIG. 22 POWER TRIM & TILT ASSY 1



69W110022201

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
55	93210-064A5	.O-RING	1	1	
56	6H1-43816-00	FILTER 1	2	2	
57	69J-4389J-00	O-RING	2	2	
58	91318-06040	BOLT	3	3	
59	93210-18397	O-RING	1	1	
60	6H1-43875-00	RING, SNAP	1	1	
61	62Y-43845-00	SCREW, MANUAL RELEASE	1	1	
62	93210-09165	O-RING	1	1	
63	6H1-43829-00	PLUG, RESERVOIR	1	1	
64	62X-43865-00	O-RING	1	1	
65	69W-43899-01	PLATE STOPPER	2	2	
66	62Y-43822-00	.SEAL, TRIM DUST	1	1	
67	62X-43821-00	.SCREW, TRIM CYLINDER END	1	1	
68	62X-43872-00	.RING, BACK UP	2	2	
69	6C5-43863-00	.O-RING	2	2	

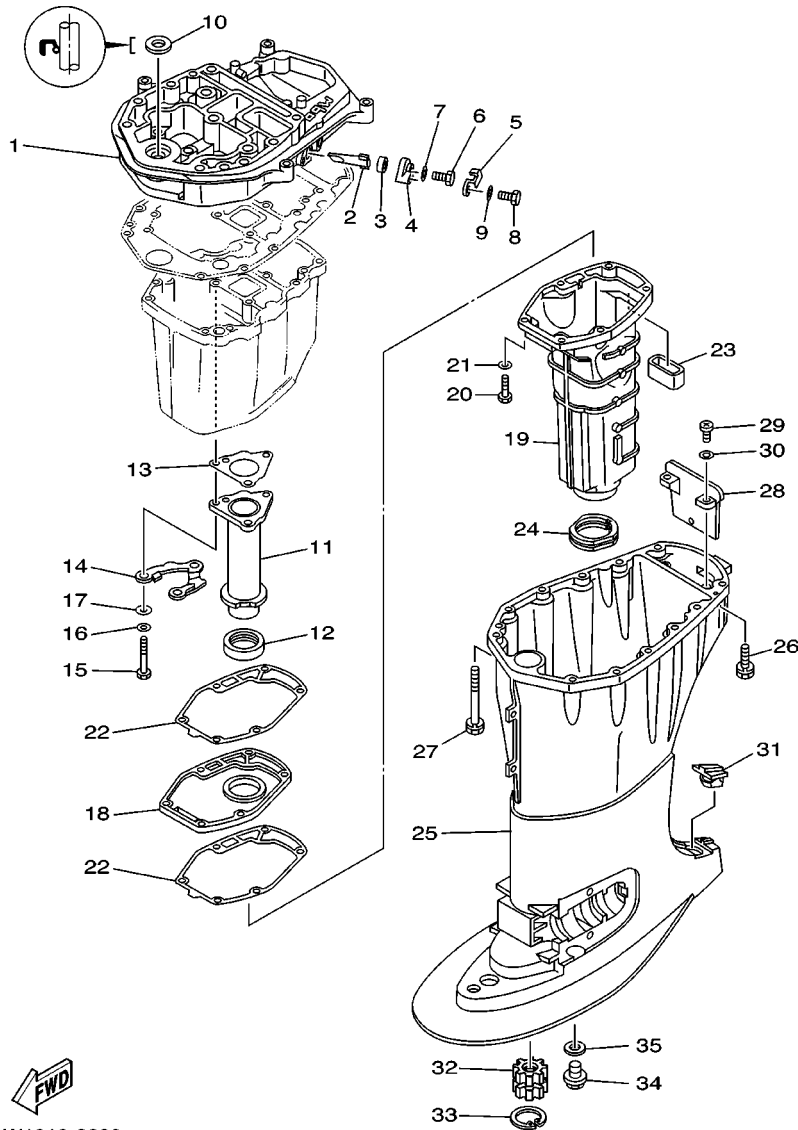
FIG. 23 POWER TRIM & TILT ASSY 2



69W1010-2220

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	62X-43888-00	BOLT, SOCKET	3	3				
2	69W-43880-00	MOTOR ASSY	1	1				
3	69W-43805-00	.ARMATURE ASSY	1	1				
4	62X-43804-01	.STATOR ASSY	1	1				
5	62Y-43892-00	.BRUSH 2	1	1				
6	62Y-43891-00	.BRUSH 1	1	1				
7	69W-82181-00	.CIRCUIT BREAKER COMP.	1	1				
8	62X-43807-00	.WIRE SUB ASSY	1	1				
9	69W-4380F-00	.PLATE, BRUSH HOLDER	1	1				
10	62X-4386K-00	.SPRING, BRUSH	2	2				
11	97880-05020	.SCREW, PAN HEAD	3	3				
12	97607-04216	.SCREW, PAN HEAD WITH WASHER	2	2				
13	69W-43881-00	.FRAME, END	1	1				
14	93102-08414	.OIL SEAL	1	1				
15	90201-083J8	.WASHER, PLATE	1	1				
16	93210-52449	.O-RING	1	1				

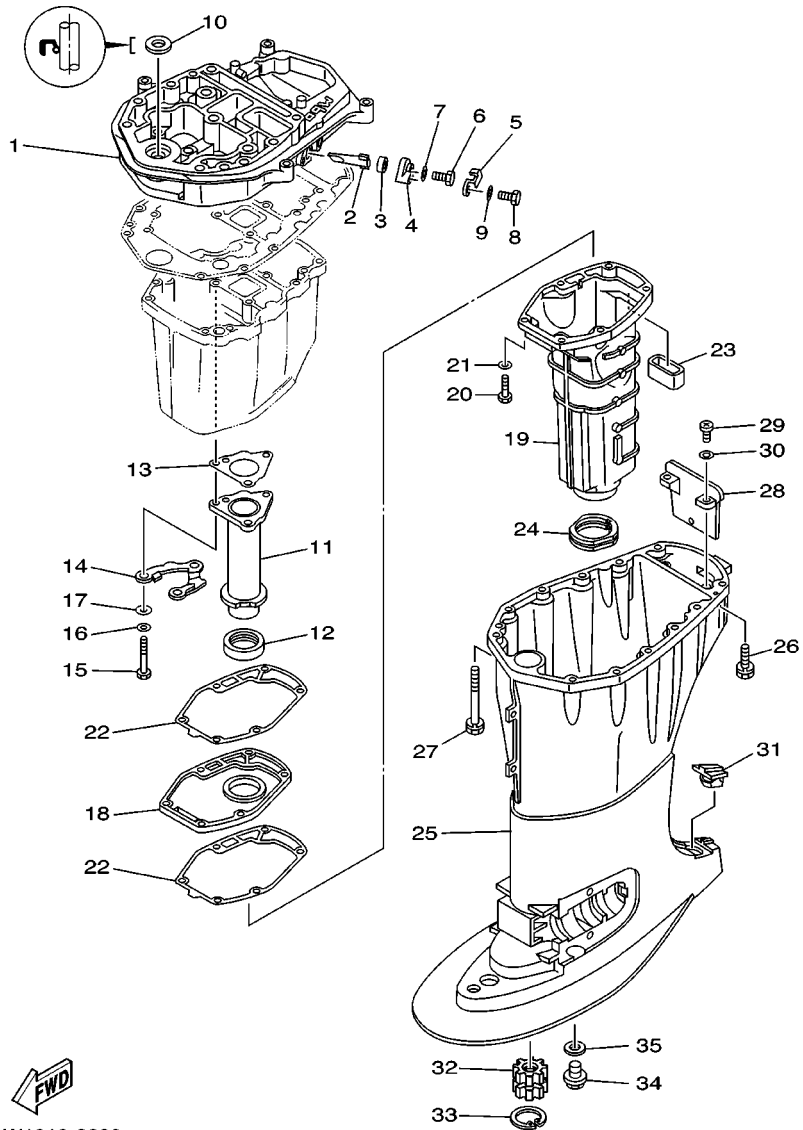
FIG. 24 UPPER CASING



  
69W1010-2230

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-41137-00-94	GUIDE, EXHAUST	1	1	
2	62Y-11325-00	ANODE	1	1	
3	66M-11328-00	GROMMET, ANODE	1	1	
4	66M-11327-00-94	COVER, ANODE	1	1	
5	66M-12535-00	PLATE	1	1	
6	97095-05012	BOLT	1	1	
7	92995-05600	WASHER	1	1	
8	97013-06020	BOLT	1	1	
9	92903-06600	WASHER, PLATE	1	1	
10	93103-18011	OIL SEAL	1	1	
11	69W-41131-00	MANIFOLD, EXT. 1	1	1	
12	64J-46132-10	GASKET 1	1	1	
13	64J-41133-10	GASKET, EXHAUST MANIFOLD 1	1	1	
14	64J-41116-00	PROTECTOR	1	1	
15	97075-06050	BOLT	3	3	
16	92995-06600	WASHER	3	3	
17	90201-06015	WASHER, PLATE	3	3	
18	69W-45181-00-5B	PLATE	1	1	
19	69W-14711-00-5B	MUFFLER 1	1	1	
20	97075-06025	BOLT	6	6	
21	92995-06600	WASHER	6	6	
22	62Y-41134-01	GASKET, EXHAUST MANIFOLD	2	2	
23	62Y-45127-00	SEAL	1	1	
24	67C-45123-00	GASKET, MUFFLER	1	1	
25	67C-45111-20-4D	CASING, UPPER	1	1	
26	90119-08M79	BOLT, WITH WASHER	4	4	
27	90119-08M82	BOLT, WITH WASHER	8	8	

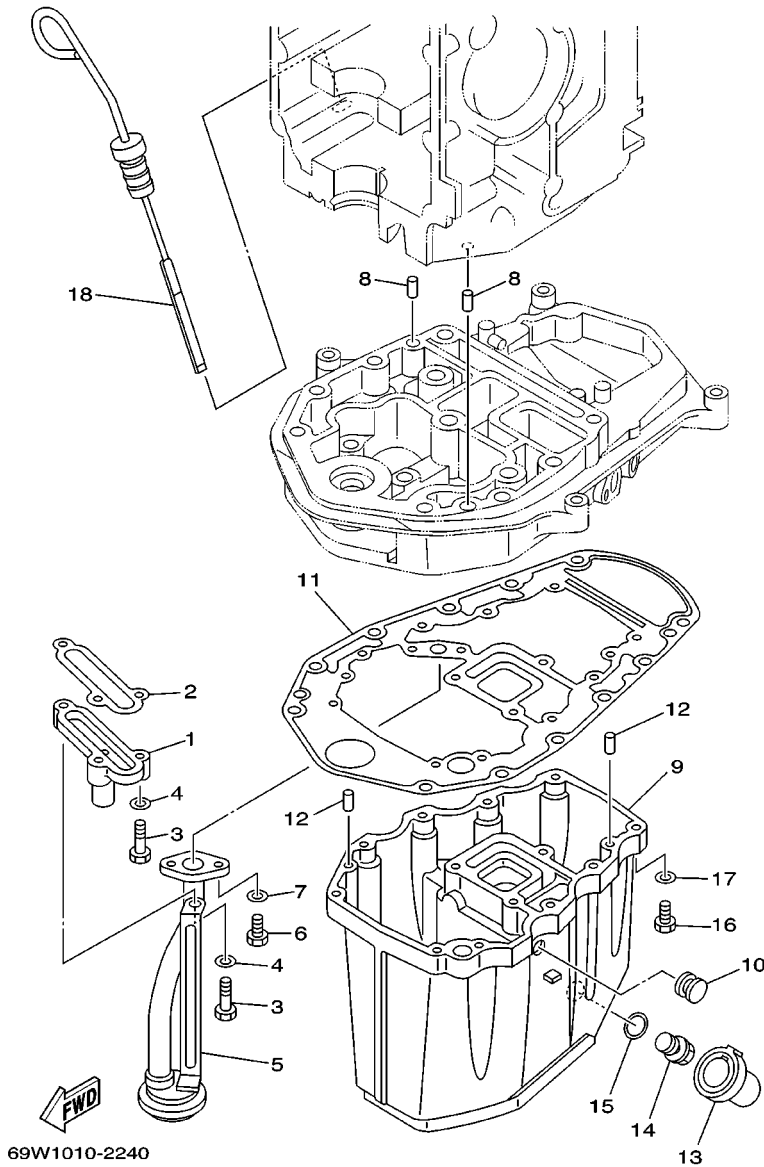
FIG. 24 UPPER CASING



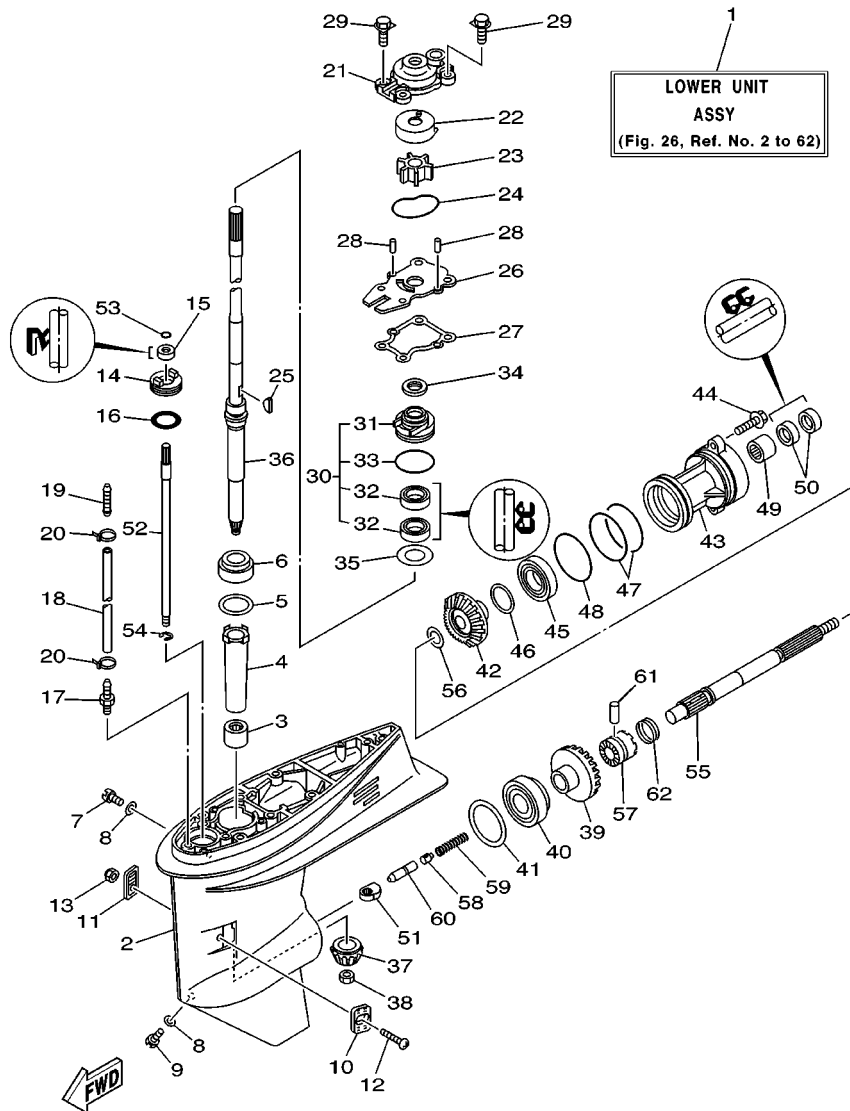
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	67C-45151-00	COVER, UPPER CASING	1	1	
29	97880-05016	SCREW, PAN HEAD	2	2	
30	92990-05600	WASHER, PLATE	2	2	
31	6H3-45155-00	CAP	1	1	
32	69W-45318-00	BUSHING, DRIVE SHAFT	1	1	
33	93420-36M01	CIRCLIP	1	1	
34	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
35	90430-14M09	GASKET	1	1	

  
69W1010-2230

FIG. 25 OIL PAN



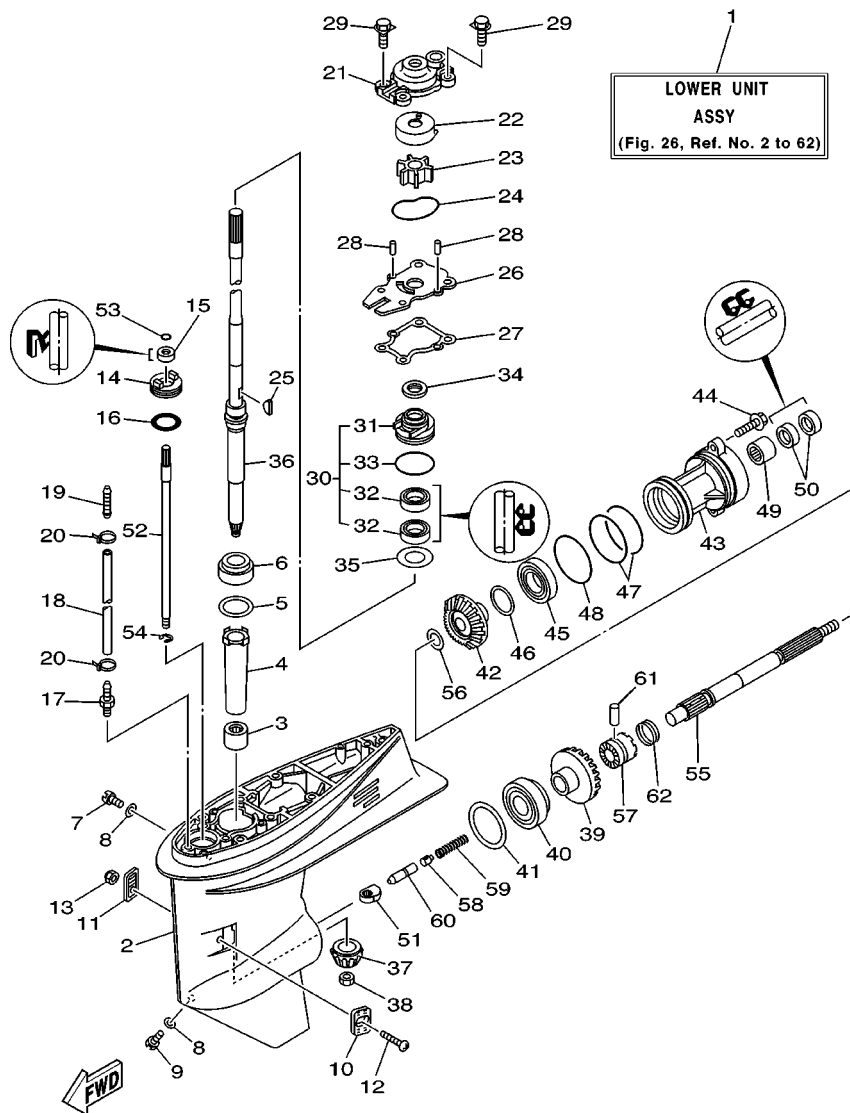
REF. NO.	PART NO.	DESCRIPTION	EHT	ET					REMARKS
1	62Y-11575-00	RELIEF VALVE ASSY	1	1					
2	62Y-13475-00	GASKET	1	1					
3	97013-06025	BOLT	3	3					
4	92903-06600	WASHER, PLATE	3	3					
5	62Y-13411-00	STRAINER, OIL	1	1					
6	97013-06016	BOLT	2	2					
7	92903-06600	WASHER, PLATE	2	2					
8	93608-12M05	PIN, DOWEL	2	2					
9	64J-15311-01-5B	OIL PAN	1	1					
10	90480-12M25	GROMMET	1	1					
11	69W-15312-00	GASKET, OIL PAN	1	1					
12	93606-12019	PIN, DOWEL	4	4					
13	67C-15316-00	DAMPER, ENGINE MOUNT 1	1	1					
14	90340-14M06	PLUG, STRAIGHT SCREW	1	1					
15	90430-14M09	GASKET	1	1					
16	97075-06025	BOLT	10	10					
17	92995-06600	WASHER	10	10					
18	67C-15362-00	PLUG, OIL LEVEL	1	1					



69W1100-2260

FIG. 26 LOWER CASING, DRIVE 1

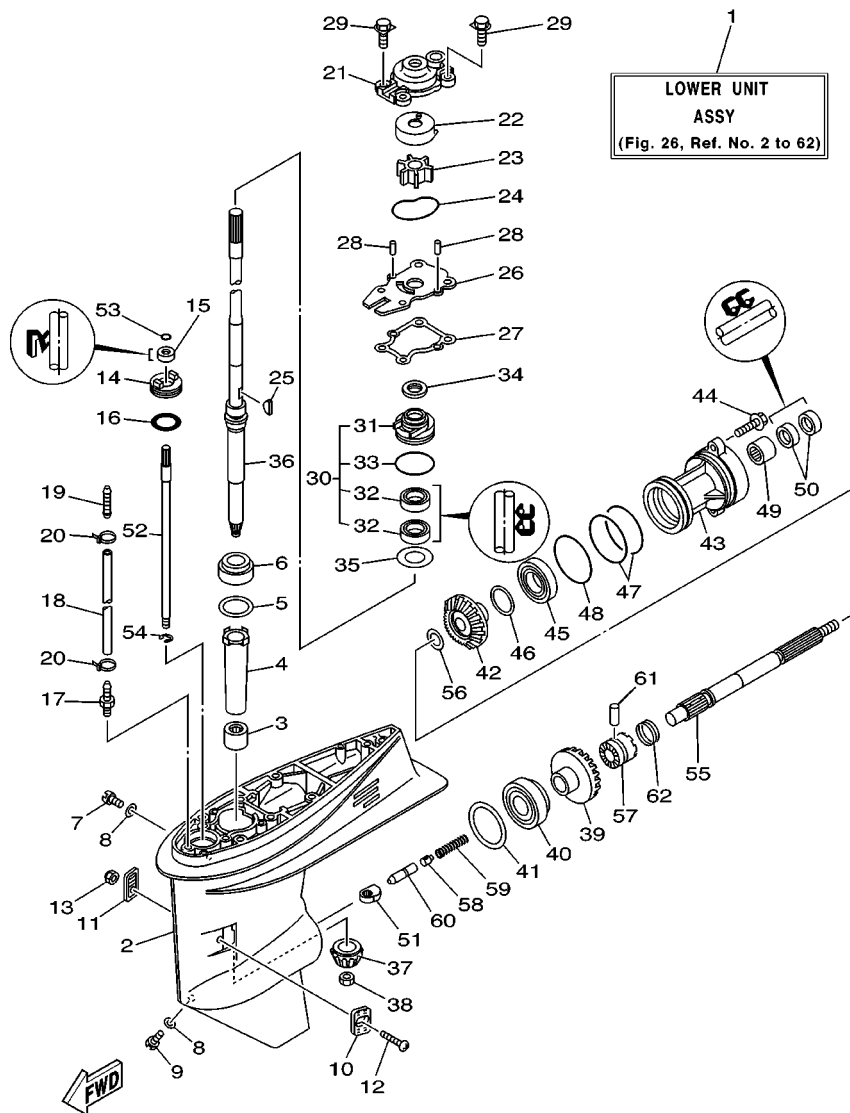
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-45300-00-4D	LOWER UNIT ASSY	1	1	
2	69W-45301-00-4D	CASING, LOWER	1	1	
3	93315-32224	BEARING	1	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT	1	1	
5	663-45587-01-10	SHIM (T:0.10MM)	1	1	UR
	663-45587-01-12	SHIM (T:0.12MM)	1	1	UR
	663-45587-01-15	SHIM (T:0.15MM)	1	1	UR
	663-45587-01-18	SHIM (T:0.18MM)	1	1	UR
	663-45587-01-30	SHIM (T:0.30MM)	1	1	UR
	663-45587-01-40	SHIM (T:0.40MM)	1	1	UR
	663-45587-01-50	SHIM (T:0.50MM)	1	1	UR
6	93332-00001	BEARING	1	1	
7	90340-08002	PLUG, STRAIGHT SCREW	1	1	
8	90430-08020	GASKET	2	2	
9	688-45341-10	PLUG, DRAIN	1	1	
10	63D-45214-00	COVER, WATER INLET	1	1	
11	63D-45215-00	COVER, WATER INLET	1	1	
12	90142-05M06	SCREW, COUNTERSUNK	1	1	
13	95380-05600	NUT	1	1	
14	63D-45321-00	PLATE	1	1	
15	93106-09014	OIL SEAL	1	1	
16	93210-33MG4	O-RING	1	1	
17	6E5-45378-00	NIPPLE, HOSE	1	1	
18	90445-07ME8	HOSE (L80)	1	1	
19	6E5-83558-10	END, NIPPLE	1	1	
20	90465-11M10	CLAMP	2	2	
21	63D-44311-00	HOUSING, WATER PUMP	1	1	



69W1100-2260

FIG. 26 LOWER CASING. DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
22	63D-44322-00	INSERT, CARTRIDGE	1	1				
23	6H3-44352-00	IMPELLER	1	1				
24	93210-59MG7	O-RING	1	1				
25	90280-03024	KEY, WOODRUFF	1	1				
26	63D-44323-00	OUTER PLATE, CARTRIDGE	1	1				
27	63D-44316-00	GASKET, WATER PUMP	1	1				
28	93604-08062	PIN, DOWEL	2	2				
29	90119-08M15	BOLT, WITH WASHER	4	4				
30	63D-W4434-00	WATER PUMP HOUSING ASSY	1	1				
31	63D-44341-00	HOUSING, WATER PUMP	1	1				
32	93101-25M57	OIL SEAL	2	2				
33	93210-48MG8	O-RING	1	1				
34	63D-45344-00	COVER, OIL SEAL	1	1				
35	90201-27M00	WASHER, PLATE	1	1				
36	69W-45501-00	DRIVE SHAFT COMP.	1	1				
37	69W-45551-00	PINION	1	1				
38	90170-12138	NUT	1	1				
39	69W-45560-00	GEAR	1	1				
40	93332-00092	BEARING	1	1				
41	663-45567-01-10	SHIM (T:0.10MM)	1	1				UR
	663-45567-01-12	SHIM (T:0.12MM)	1	1				UR
	663-45567-01-15	SHIM (T:0.15MM)	1	1				UR
	663-45567-01-18	SHIM (T:0.18MM)	1	1				UR
	663-45567-01-30	SHIM (T:0.30MM)	1	1				UR
	663-45567-01-40	SHIM (T:0.40MM)	1	1				UR
	663-45567-01-50	SHIM (T:0.50MM)	1	1				UR
42	62Y-45571-00	GEAR	1	1				



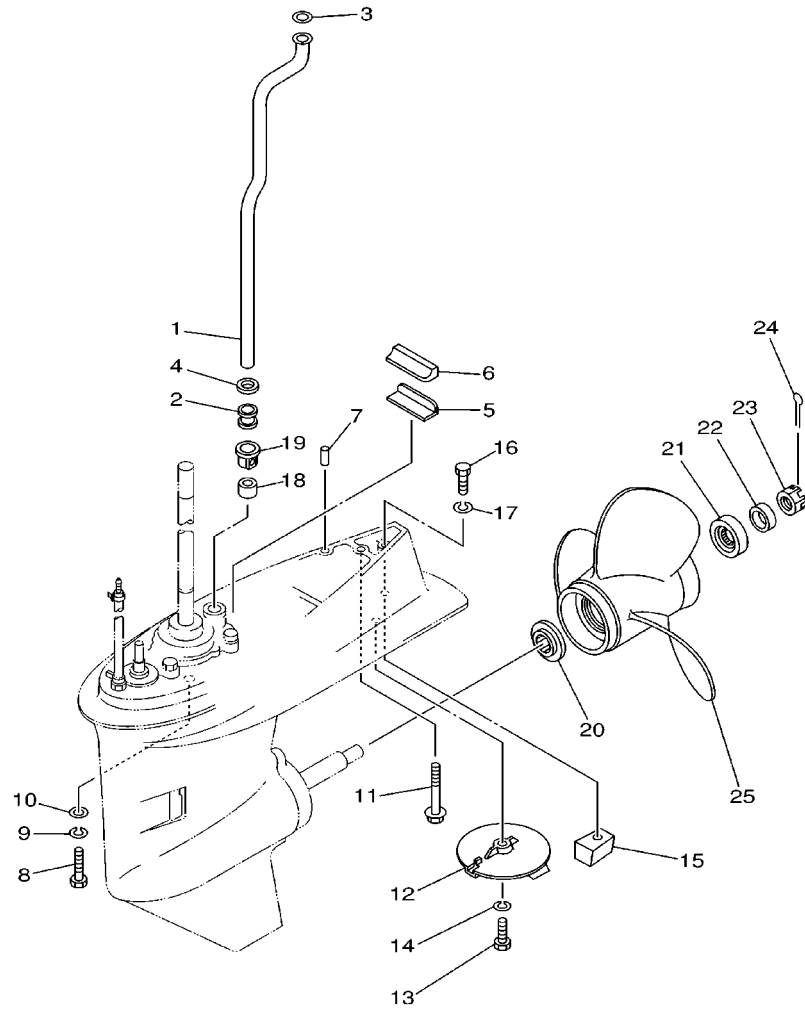
69W1100-2260

FIG. 26 LOWER CASING, DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
43	63D-45361-02-4D	CAP, LOWER CASING	1	1	
44	90105-08M61	BOLT, FLANGE	2	2	
45	93306-001U1	BEARING	1	1	
46	63D-45577-00-10	SHIM (T:0.10MM)	1	1	UR
	63D-45577-00-12	SHIM (T:0.12MM)	1	1	UR
	63D-45577-00-15	SHIM (T:0.15MM)	1	1	UR
	63D-45577-00-18	SHIM (T:0.18MM)	1	1	UR
	63D-45577-00-30	SHIM (T:0.30MM)	1	1	UR
	63D-45577-00-40	SHIM (T:0.40MM)	1	1	UR
	63D-45577-00-50	SHIM (T:0.50MM)	1	1	UR
47	93210-74MG5	O-RING	2	2	
48	93210-69MG6	O-RING	1	1	
49	93317-22204	BEARING	1	1	
50	93101-22M00	OIL SEAL	2	2	
51	62Y-44151-00	CAM, SHIFT	1	1	
52	63D-44144-00	ROD, SHIFT	1	1	
53	93210-07003	O-RING	1	1	
54	99001-08600	CIRCLIP	1	1	
55	63D-45611-00	SHAFT, PROPELLER	1	1	
56	90201-22008	WASHER, PLATE	1	1	
57	62Y-45631-00	CLUTCH, DOG	1	1	
58	663-45634-00	SLIDE, SHIFT	1	1	
59	90501-18001	SPRING, COMPRESSION	1	1	
60	63D-45635-00	PLUNGER, SHIFT	1	1	
61	90250-06023	PIN, STRAIGHT	1	1	
62	67C-45633-00	RING, CROSS PIN	1	1	



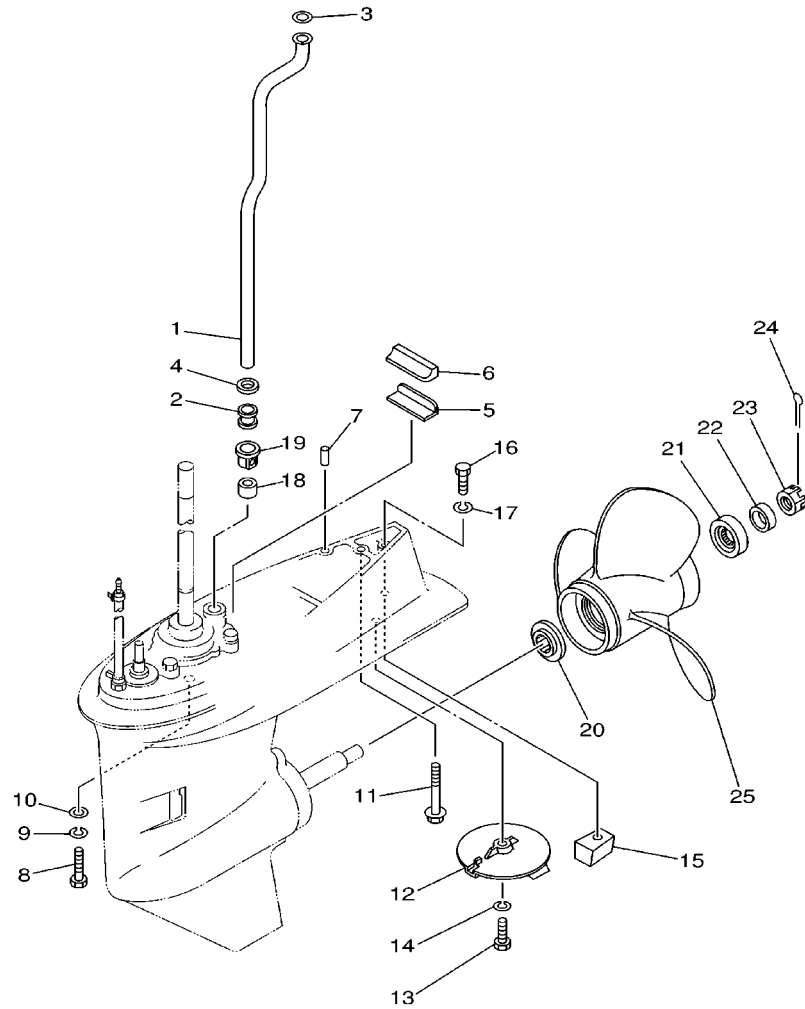
FIG. 27 LOWER CASING. DRIVE 2



62Y0100-1270

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	62Y-44361-00	TUBE, WATER	1	1				
2	663-44367-00	DAMPER, WATER SEAL	1	1				
3	90202-12060	WASHER, PLATE	1	1				
4	90430-12072	GASKET	1	1				
5	663-45376-00-94	GUIDE, SEAL DAMPER	1	1				
6	63D-45375-00	DAMPER, SEAL	1	1				
7	93606-12019	PIN, DOWEL	2	2				
8	97075-10040	BOLT	4	4				
9	92995-10100	WASHER	4	4				
10	92995-10600	WASHER	4	4				
11	90119-08M84	BOLT, WITH WASHER	1	1				
12	67C-45371-00	TAB-TRIM	1	1				
13	97095-08025	BOLT	1	1				
14	92995-08100	WASHER	1	1				
15	67C-45251-00	ANODE	1	1				
16	97095-08035	BOLT	1	1				
17	92995-08100	WASHER	1	1				
18	663-44366-00	DAMPER, WATER SEAL	1	1				
19	63D-44312-00	COVER, WATER PUMP HOUSING	1	1				
20	663-45987-02	SPACER	1	1				
21	66T-45997-00	SPACER	1	1				
22	90389-22M01	BUSH	1	1				
23	90171-16011	NUT, CASTLE	1	1				
24	91490-30025	PIN, COTTER	1	1				
25	69W-45943-00-EL	PROPELLER (3X11"X15"-G)	1	1				UR
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G)	1	1				UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G)	1	1				UR

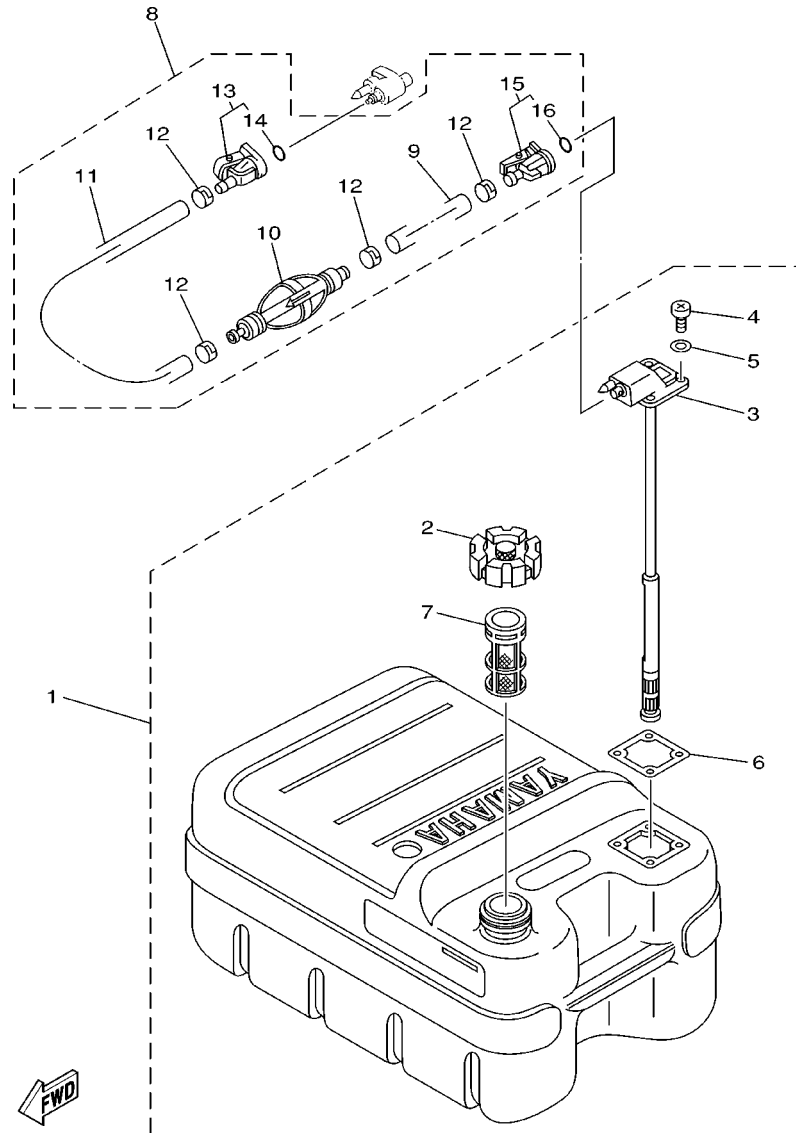
FIG. 27 LOWER CASING, DRIVE 2



62Y0100-1270

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
25	663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G)	1	1				UR
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G)	1	1				UR
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G)	1	1				UR WITH LIP CUP
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G)	1	1				UR WITH LIP CUP
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G)	1	1				UR WITH LIP CUP
-----								
<b>STAINLESS STEEL PROPELLER</b>								
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1	1				UR
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G)	1	1				UR
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1	1				UR
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1	1				UR
-----								
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1	1				UR
	663-45972-60-98	PROPELLER (3X12"X11"-G)	1	1				UR
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1	1				UR
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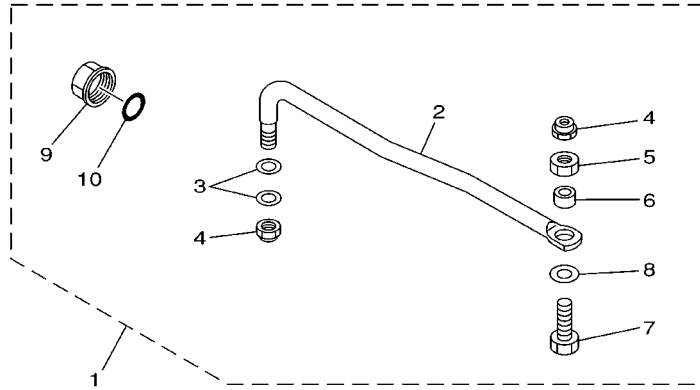
**FIG. 28 FUEL TANK**



67C0100-9300

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6YJ-24201-10	FUEL TANK ASSY (24L)	1	1	AP FOR OCEANIA WITH INDICATOR
2	6YJ-24610-01	.CAP ASSY	1	1	
3	6Y1-24260-12	.FUEL METER ASSY	1	1	WITH INDICATOR
4	98586-05016	.SCREW, PAN HEAD	4	4	
5	6Y1-24329-00	.SEAL	4	4	
6	6Y1-24268-00	.GASKET, FUEL METER	1	1	
7	6YJ-24167-00	.STRAINER	1	1	
8	61J-24306-02	FUEL PIPE COMP. 1	1	1	AP FOR OCEANIA
9	90445-11M06	.HOSE (L2050)	1	1	
10	61J-24360-00	.PRIMER PUMP ASSY	1	1	
11	90445-11M05	.HOSE (L:850MM)	1	1	
12	650-24351-51	.BAND 1	4	4	
13	6G1-24305-03	.FUEL PIPE JOINT COMP. 2	1	1	
14	93210-08287	..O-RING	1	1	
15	6Y1-24305-04	.FUEL PIPE JOINT COMP. 2	1	1	
16	93210-08287	..O-RING	1	1	

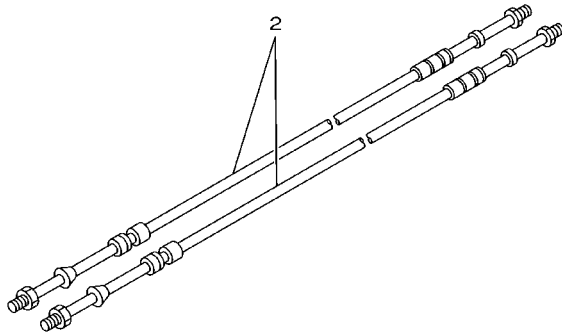
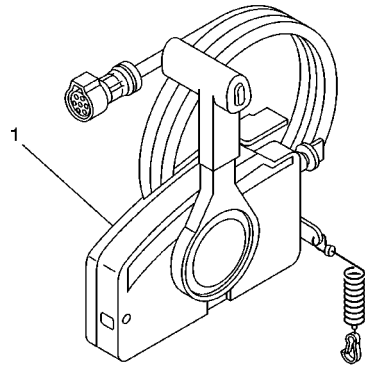
**FIG. 29 STEERING GUIDE**



REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	65W-61350-00	STEERING GUIDE ATTACHMENT KIT		1				AP
2	65W-61351-00	.ROD, STEERING LINK		1				
3	90201-10M20	.WASHER, PLATE		2				
4	90185-09M01	.NUT, SELF-LOCKING		2				
5	90170-09M03	.NUT		1				
6	90387-10M42	.COLLAR		1				
7	90101-09M01	.BOLT		1				
8	90201-10M63	.WASHER, PLATE		1				
9	6E5-43145-01	.CAP, CLAMP BRACKET		1				
10	93210-16275	.O-RING		1				

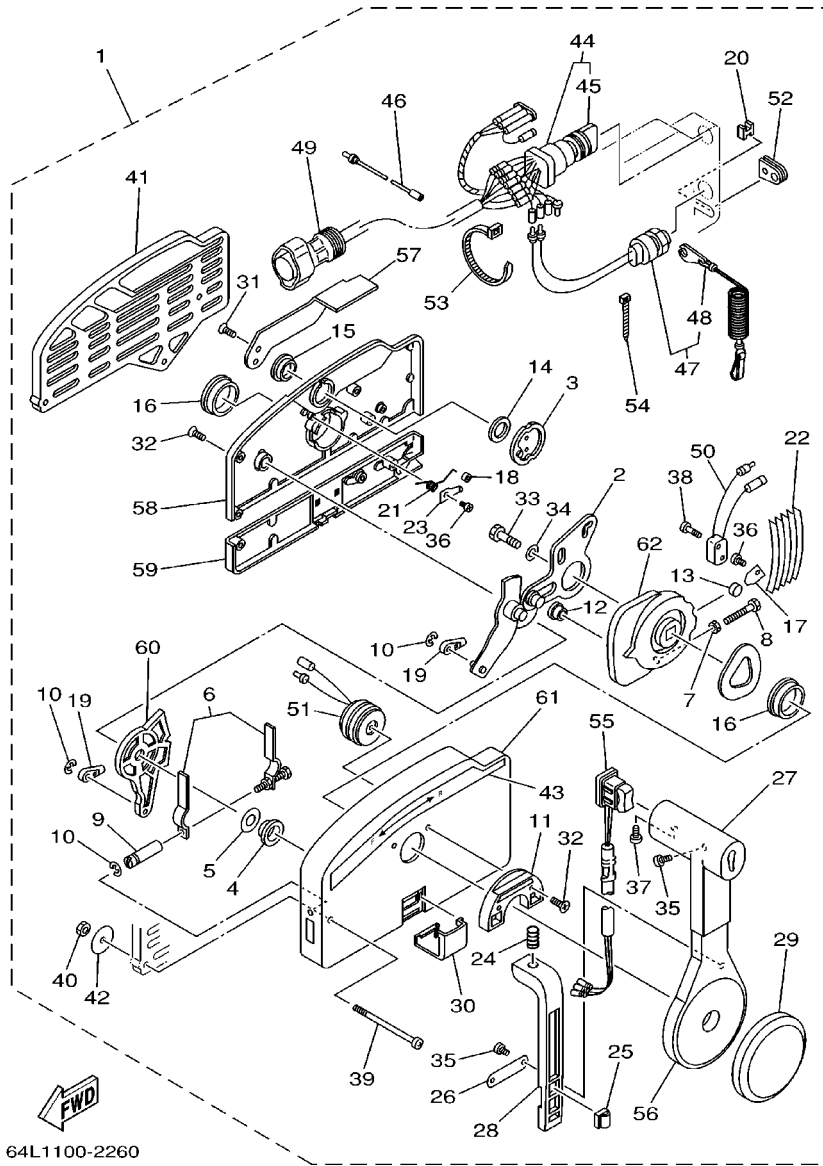
65W0010-8210

**FIG. 30 REMOTE CONTROL BOX**



67M0100-8280

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	703-48205-17	REMOTE CONTROL ASSY		1				AP WITH PT/T SW.
2	701-48310-90	CABLE, REMOTE CONTROL L=11F		2				UR
	701-48320-00	CABLE, REMOTE CONTROL L=12F		2				UR
	701-48320-20	CABLE, REMOTE CONTROL L=13F		2				UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F		2				UR
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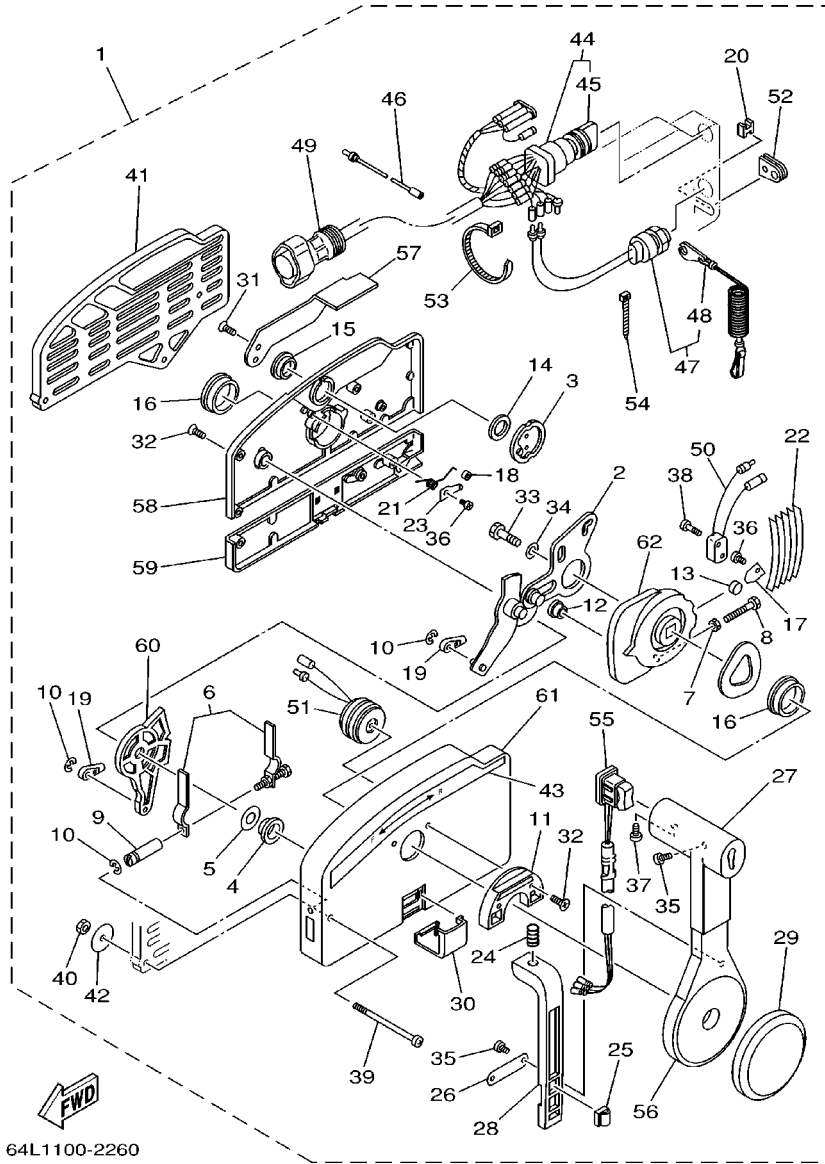


64L1100-2260

FIG. 31 REMOTE CONTROL ASSY

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	703-48205-17	REMOTE CONTROL ASSY		1	AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE		1	
3	703-48153-00	.SHAFT, FREE ACCEL.		1	
4	703-48235-00	.BUSHING		1	
5	703-48268-00	.SPACER		1	
6	703-48264-00	.THROTTLE, FRICTION		1	
7	95380-05600	.NUT		1	
8	97380-05025	.BOLT		1	
9	703-48265-00	.SHAFT, FRICTION		1	
10	93430-06024	.CIRCLIP		3	
11	703-48245-00	.PLATE, LOCK		1	
12	703-48252-00	.ROLLER, CAM		1	
13	701-48248-00	.ROLLER, FREE ACCEL.		1	
14	703-48198-00	.WASHER, WAVE		1	
15	703-48243-00	.BUSHING		1	
16	703-48236-00	.BUSHING 1		2	
17	703-48189-00	.RETAINER		1	
18	703-48234-00	.ROLLER, DETENT		1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2		2	
20	703-48358-00	.ANCHOR, CABLE		1	
21	703-48244-00	.SPRING, FREE ACCEL.		1	
22	703-48238-00	.SPRING, DETENT		5	
23	703-48246-00	.SPACER		1	
24	703-48227-00	.SPRING, NEUTRAL LOCK		1	
25	703-82594-00	.CLAMP		1	WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER		1	
27	703-48222-00	.GRIP, CONTROL LEVER		1	SINGLE

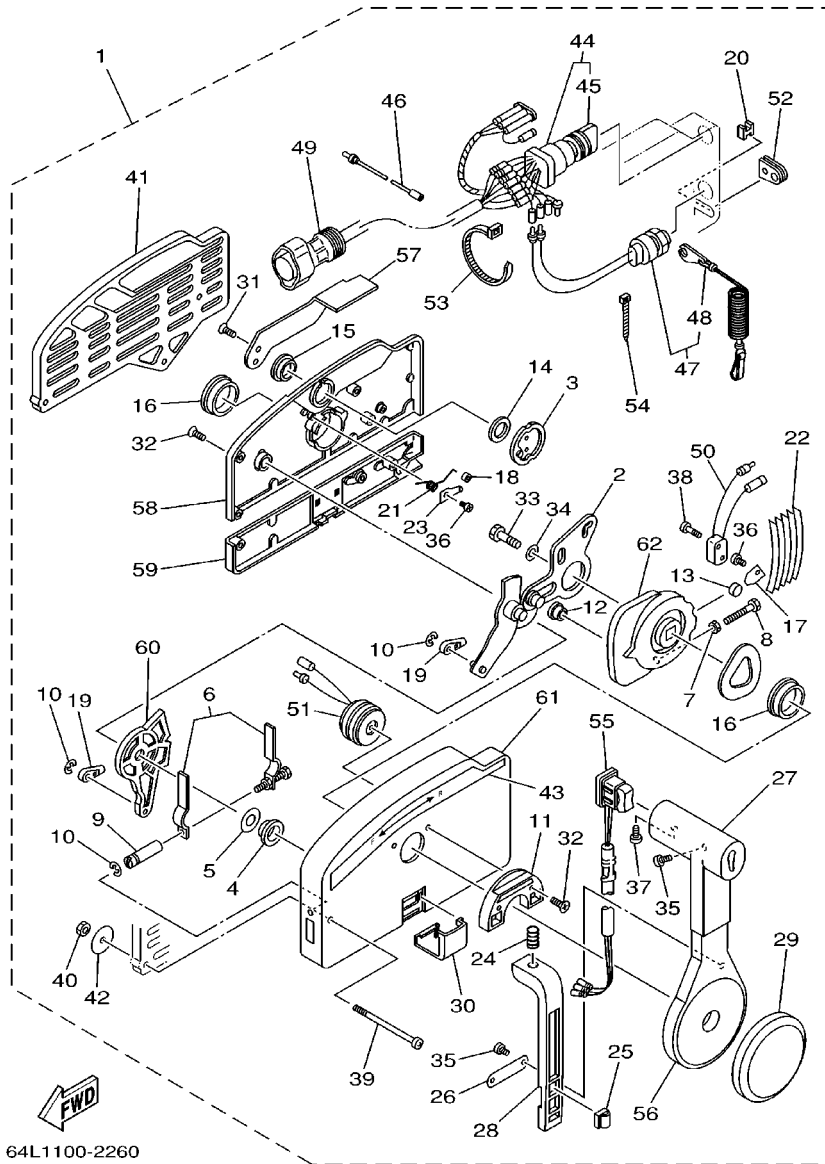
FIG. 31 REMOTE CONTROL ASSY



64L1100-2260

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	703-48223-00	.LOCK, NEUTRAL		1	
29	703-48225-00	.COVER		1	
30	703-48219-00	.COVER, LEAD		1	
31	703-48281-00	.SCREW		2	
32	703-48282-00	.SCREW		7	
33	97380-08030	.BOLT		1	
34	92990-08600	.WASHER, PLATE		1	
35	98580-04010	.SCREW, PAN HEAD		3	
36	98580-04006	.SCREW, PAN HEAD		2	
37	98580-05010	.SCREW, PAN HEAD		1	
38	98580-03015	.SCREW, PAN HEAD		2	
39	703-48291-10	.SCREW (M6)		3	
40	95380-06600	.NUT, HEXAGON		3	
41	703-48293-10	.SPACER, REMOTE CONTROL		1	SINGLE
42	701-48287-00	.WASHER		3	
43	703-48215-00	.GRAPHIC		1	
44	703-82510-43	.MAIN SWITCH ASSY		1	
45	703-82577-00	..CAP, KEY		1	
46	703-82531-00	.WIRE, LEAD		1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY		1	
48	682-82556-00	..STOPPER		1	
49	688-8258A-20	.EXTENSION, WIRE HARNESS		1	L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY		1	
51	703-83383-02	.BUZZER		1	
52	703-48284-00	.GROMMET		1	
53	703-82591-00	.BAND		1	
54	703-82592-00	.BAND		1	

FIG. 31 REMOTE CONTROL ASSY

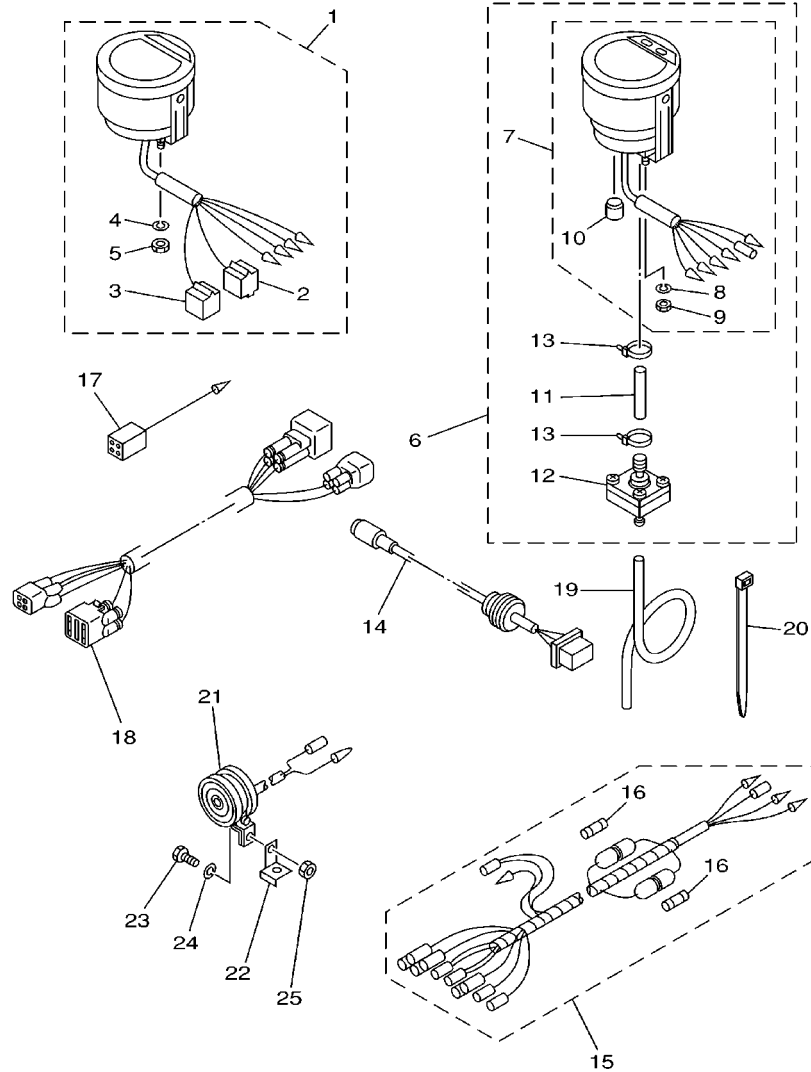


64L1100-2260

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
55	703-82563-02	.TRIM & TILT SWITCH ASSY		1	
56	703-48221-00	.LEVER, CONTROL		1	
57	703-48152-00	.KNOB, FREE ACCEL.		1	
58	703-48212-00	.BACK PLATE 1		1	
59	703-48213-00	.BACK PLATE 2		1	
60	703-48271-00	.ARM, SHIFT		1	
61	703-48211-01	.HOUSING,1		1	
62	703-48232-00	.GEAR		1	



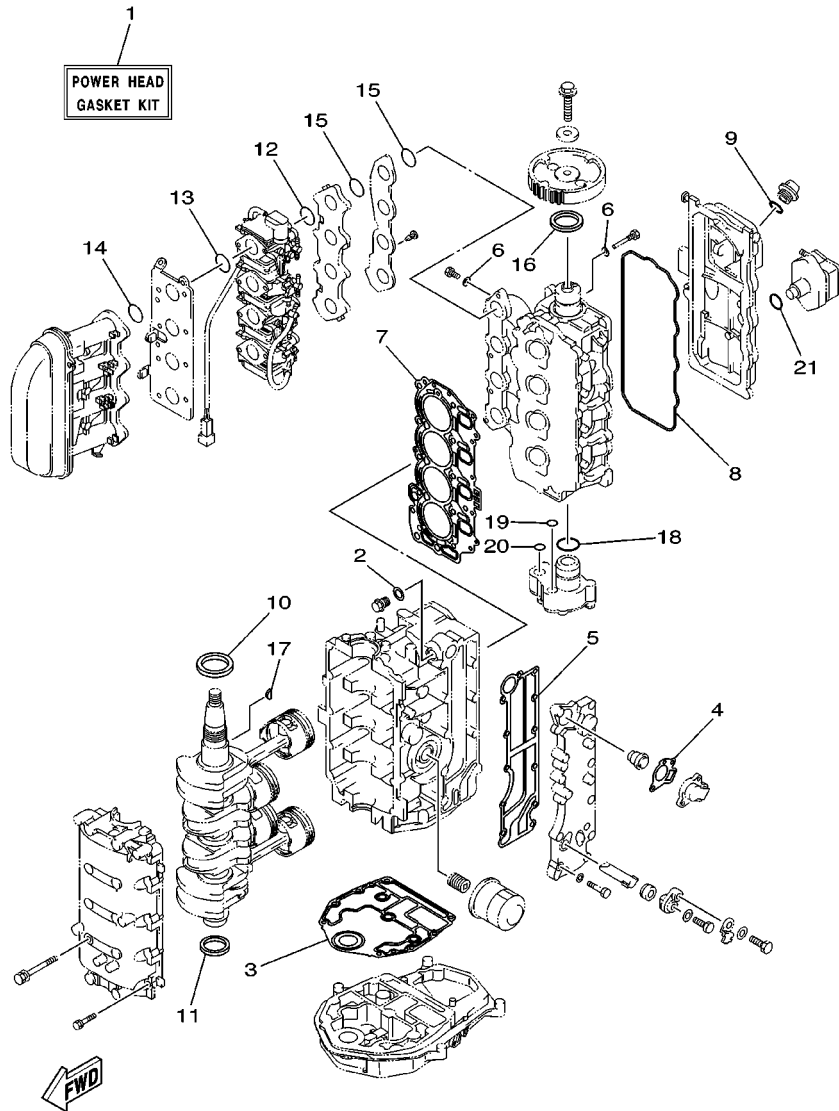
FIG. 32 METER



62Y1100-2360

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6Y5-8350T-00	DIGITAL TACHOMETER ASSY	1	1		AP
2	9E450-04433	.CONNECTOR	1	1		M-4-W
3	9E450-04533	.CONNECTOR	1	1		F-4-W
4	92990-04100	.WASHER, SPRING	2	2		
5	95380-04600	.NUT	2	2		
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY		1		AP FOR OCEANIA
7	6Y5-83570-S5	.SPEEDOMETER ASSY		1		
8	92990-04100	..WASHER, SPRING		2		
9	95380-04600	..NUT		2		
10	6Y5-83533-T2	..GROMMET		1		
11	6Y5-83557-31	.TUBE		1		
12	6Y5-83728-00	.CONNECTOR ASSY		1		
13	90465-11M10	.CLAMP		2		
14	6Y5-87122-S0	CORD ASSY 1		1		AP FOR OCEANIA
15	6Y5-83553-M0	WIRE, LEAD		1		AP FOR OCEANIA
	6Y5-83553-00	WIRE, LEAD		1		AP FOR CANADA
	6H5-83553-11	WIRE, LEAD		1		AP FOR CANADA
16	1E6-82151-00	.FUSE (10A)		2		FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)		1		FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK)		1		AP FOR OCEANIA
18	68F-82553-70	EXTENSION, WIRE LEAD		1		AP FOR CANADA
	68F-82553-80	EXTENSION, WIRE LEAD		1		AP FOR OCEANIA
19	6Y5-83557-10	TUBE (8M)		1		AP FOR OCEANIA
20	90465-11M10	CLAMP		2		AP FOR OCEANIA
21	688-83383-11	BUZZER		1		AP FOR CANADA
22	6H5-83386-00	STAY, BUZZER		1		AP FOR CANADA
23	97013-05010	BOLT		2		AP FOR CANADA



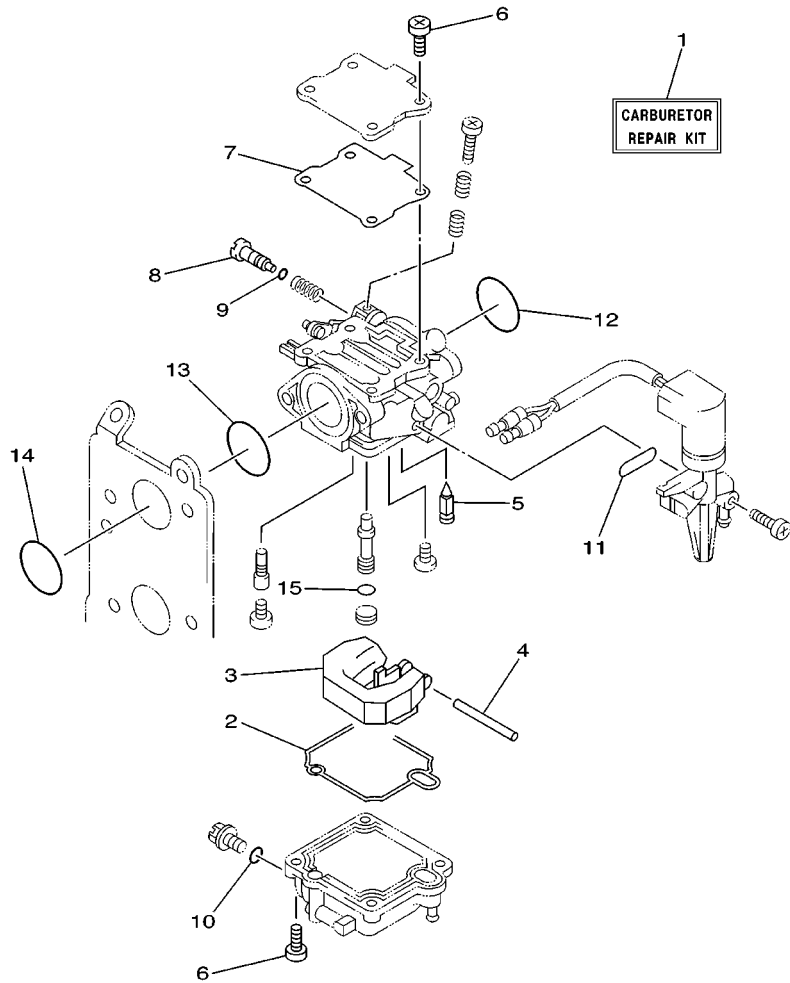


69W1100-2330

FIG. 33 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-W0001-00	POWER HEAD GASKET KIT	1	1	
2	90430-14115	.GASKET	1	1	
3	67C-11351-00	.GASKET, CYLINDER	1	1	
4	62Y-12414-00	.GASKET, COVER	1	1	
5	62Y-41114-00	.GASKET, EXHAUST OUTER COVER	1	1	
6	90430-06014	.GASKET	5	5	
7	69W-11181-00	.GASKET, CYLINDER HEAD 1	1	1	
8	62Y-11356-00	.SEAL, CYLINDER 2	1	1	
9	93210-24M79	.O-RING	1	1	
10	93102-43M42	.OIL SEAL	1	1	
11	93101-35002	.OIL SEAL	1	1	
12	69W-14561-00	.O-RING	4	4	
13	93210-35M86	.O-RING	4	4	
14	93210-38MH3	.O-RING	4	4	
15	93210-35M86	.O-RING	8	8	
16	93102-37M40	.OIL SEAL	1	1	
17	90280-04M06	.KEY, WOODRUFF	1	1	
18	93210-33MH2	.O-RING	1	1	
19	93210-12MG9	.O-RING	1	1	
20	93210-14515	.O-RING	1	1	
21	93210-24M79	.O-RING	1	1	

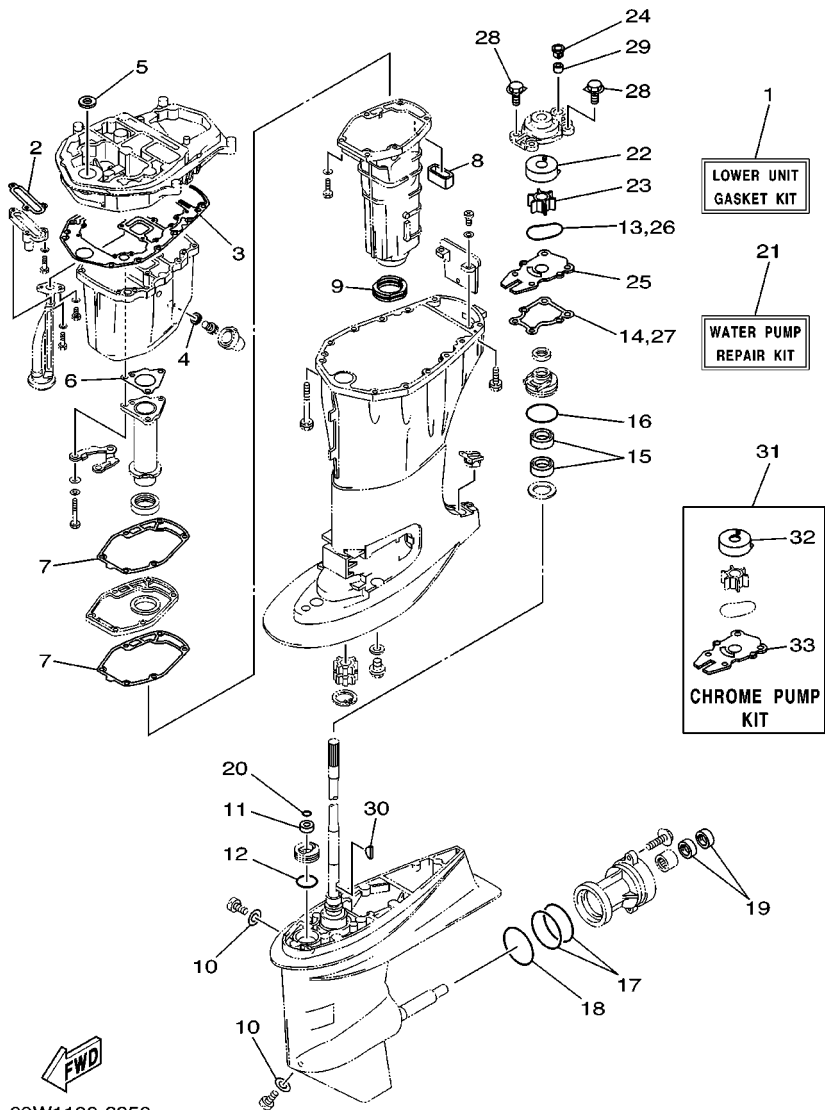
FIG. 34 REPAIR KIT 2



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-W0093-10	CARBURETOR REPAIR KIT	1	1	
2	69W-14384-00	.GASKET, FLOAT CHAMBER	1	1	
3	6L2-14385-00	.FLOAT	1	1	
4	6E5-14386-01	.PIN, FLOAT	1	1	
5	62Y-14392-00	.VALVE, NEEDLE	1	1	
6	62Y-14321-00	.SCREW, THROTTLE	8	8	
7	69W-14399-00	.GASKET	1	1	
8	69W-14323-00	.SCREW, AIR ADJUSTING	1	1	
9	2T4-14397-00	.O-RING	1	1	
10	652-14397-00	.O-RING	1	1	
11	62Y-14398-30	.GASKET	1	1	
12	69W-14561-00	.O-RING	4	4	
13	93210-35M86	.O-RING	4	4	
14	93210-38MH3	.O-RING	4	4	
15	62Y-14227-00	.O-RING	4	4	

  
69W1100-2340

**FIG. 35 REPAIR KIT 3**



69W1100-2350

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-W0001-20	LOWER UNIT GASKET KIT	1	1	
2	62Y-13475-00	.GASKET	1	1	
3	69W-15312-00	.GASKET, OIL PAN	1	1	
4	90430-14M09	.GASKET	1	1	
5	93103-18011	.OIL SEAL	1	1	
6	64J-41133-10	.GASKET, EXHAUST MANIFOLD 1	1	1	
7	62Y-41134-01	.GASKET, EXHAUST MANIFOLD	2	2	
8	62Y-45127-00	.SEAL	1	1	
9	67C-45123-00	.GASKET, MUFFLER	1	1	
10	90430-08020	.GASKET	2	2	
11	93106-09014	.OIL SEAL	1	1	
12	93210-33MG4	.O-RING	1	1	
13	93210-59MG7	.O-RING	1	1	
14	63D-44316-00	.GASKET, WATER PUMP	1	1	
15	93101-25M57	.OIL SEAL	2	2	
16	93210-48MG8	.O-RING	1	1	
17	93210-74MG5	.O-RING	2	2	
18	93210-69MG6	.O-RING	1	1	
19	93101-22M00	.OIL SEAL	2	2	
20	93210-07003	.O-RING	1	1	
21	63D-W0078-01	WATER PUMP REPAIR KIT	1	1	
22	63D-44322-00	.INSERT, CARTRIDGE	1	1	
23	6H3-44352-00	.IMPELLER	1	1	
24	63D-44312-00	.COVER, WATER PUMP HOUSING	1	1	
25	63D-44323-00	.OUTER PLATE, CARTRIDGE	1	1	
26	93210-59MG7	.O-RING	1	1	
27	63D-44316-00	.GASKET, WATER PUMP	1	1	



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PARTNO.	REF. NO.	PARTNO.	REF. NO.	PARTNO.	REF. NO.	PARTNO.	REF. NO.	PARTNO.	REF. NO.	PARTNO.	REF. NO.
69W-W0001-00	33 - 1	69W-11636-00	3 - 6	62Y-14157-30	7 - 14	69W-14399-00	7 - 15	62Y-24313-30	6 - 8	69W-41241-00	19 - 21
69W-W0001-20	35 - 1	62Y-11650-10	3 - 3	62Y-14212-00	7 - 26		34 - 7	62Y-24313-40	6 - 9	67G-42111-00-4D	17 - 10
69W-W0070-00	1 - 11	62Y-11654-00	3 - 4	69W-14212-00	7 - 36	69W-14440-00	6 - 4	62Y-24313-50	6 - 10	69W-42115-00	17 - 14
63D-W0078-0A	35 - 31	62Y-11656-30	3 - 5	62Y-14227-00	7 - 32	62Y-14485-00	4 - 22	62Y-24313-61	6 - 11	69W-42119-00	17 - 56
63D-W0078-01	35 - 21	62Y-11656-40	3 - 5		34 - 15	69W-14561-00	6 - 16	62Y-24313-70	6 - 12	67C-42121-00-4D	17 - 2
69W-W0084-00-4D	17 - 1	62Y-11656-50	3 - 5	69W-14271-00	6 - 32		33 - 12	62Y-24313-90	7 - 33	63D-42126-00	17 - 52
69W-W009A-00-1S	4 - 1	62Y-11656-60	3 - 5	62Y-14291-30	6 - 25		34 - 12	69W-24313-80	6 - 14	67G-42131-00	17 - 46
69W-W009B-00-1S	2 - 1	69W-12111-00	5 - 1	62Y-1432A-01	7 - 40	62Y-14567-30	7 - 30	62Y-24314-00	6 - 31	6J0-42137-00	17 - 57
69W-W0093-10	34 - 1	51Y-12114-00	5 - 4	62Y-14321-00	7 - 13	62Y-14567-40	7 - 30	62Y-24313-90	28 - 5	650-42152-00-94	17 - 15
63D-W4434-00	26 - 30	62Y-12116-00	5 - 3		34 - 6	64J-14585-00	6 - 15	61N-24329-00	16 - 27	67G-42153-00	17 - 21
69W-11111-00-1S	4 - 2	30X-12117-00	5 - 5	62Y-14321-10	7 - 22	62Y-14597-00	7 - 34	650-24351-51	10 - 5	62Y-42154-00	19 - 25
62Y-11119-00	4 - 28	30X-12118-00	5 - 6	69W-14321-00	7 - 37	69W-14711-00-5B	24 - 19	6Y1-24360-52	28 - 12	67G-42159-00	17 - 17
62Y-11133-10	4 - 3	51Y-12119-00	5 - 7	69W-14323-00	7 - 20	69W-14901-00	7 - 1	61J-24360-00	10 - 3	69W-42159-00	19 - 24
62Y-11168-00	4 - 23	69W-12121-00	5 - 2		34 - 8	69W-14901-10	7 - 1	62Y-24360-00	28 - 10	69W-42171-00	19 - 26
69W-11181-00	4 - 17	62Y-12138-40	4 - 35	6A0-14325-00	9 - 27	69W-14902-00	7 - 2	62Y-24374-01	9 - 31	62Y-42177-00	17 - 59
	33 - 7	62Y-12138-50	4 - 35	650-14327-01	6 - 2	69W-14902-10	7 - 2	62Y-24378-00	6 - 23	62Y-42335-20	19 - 31
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	4 - 6	62Y-12279-00	5 - 13	69W-14349-10	6 - 20		35 - 3	62Y-24452-00	9 - 29	69W-42610-00-4D	1 - 1
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	33 - 8	66M-12535-00	2 - 27	69W-14381-00	7 - 5	62Y-15373-10	6 - 42	68V-24521-00	9 - 8	67C-42652-00	1 - 6
62Y-11372-01	2 - 15		4 - 8	69W-14381-10	7 - 6	CK5-22434-00	22 - 50	64J-24560-00	9 - 6	69W-42677-00	1 - 9
69W-11411-00	3 - 1		24 - 5	69W-14381-20	7 - 7	1UF-22434-00	22 - 17	68V-24563-00	9 - 7	69W-42678-00	1 - 10
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62Y-11416-40	3 - 2	68T-12572-00	16 - 43	62Y-14383-30	7 - 24	69W-23153-00	6 - 13	6YJ-24610-01	28 - 2	69W-42682-00	1 - 13
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69W-11635-00	3 - 6	69W-14115-00	7 - 38		34 - 11	67C-24312-00	16 - 47	662-41237-01	19 - 22	68U-42727-00	16 - 25

NUMERICAL INDEX

PARTNO.	REF. NO.	PARTNO.	REF. NO.	PARTNO.	REF. NO.	PARTNO.	REF. NO.	PARTNO.	REF. NO.	PARTNO.	REF. NO.
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67C-42816-01	16 - 16	62X-43861-00	22 - 4	62X-43865-00	22 - 64	663-45567-01-10	26 - 41	703-48153-00	31 - 3	69W-48344-00	19 - 34
69W-43111-00-4D	20 - 1	62X-43862-00	22 - 5	CS3-4387G-00	22 - 52	663-45567-01-12	26 - 41	63D-48154-00	17 - 53	703-48345-01	31 - 19
69W-43112-00-4D	20 - 2	62X-43865-00	22 - 64	CS3-4387J-00	22 - 49	663-45567-01-15	26 - 41	703-48189-00	31 - 17	703-48358-00	31 - 20
6E5-43126-02	20 - 32	CS3-43871-00	22 - 7	CS3-43871-00	22 - 51	663-45567-01-18	26 - 41	703-48198-00	31 - 14	65W-48511-00-4D	21 - 43
63D-43131-01	20 - 11	6H1-43875-00	22 - 60	62X-43871-00	22 - 7	663-45567-01-30	26 - 41	703-48205-17	30 - 1	67G-48531-00	17 - 30
6G5-43144-00	20 - 25	62X-43875-00	22 - 18	6H1-43875-00	22 - 60	663-45567-01-40	26 - 41		31 - 1	62Y-48538-00	19 - 36
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688-43165-00	20 - 27	6H1-43883-00	22 - 25	69W-43880-00	23 - 2	63D-45577-00-18	26 - 46	703-48221-00	31 - 56	69W-81800-00	15 - 1
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62X-43807-00	23 - 8	62X-43899-00	22 - 14		35 - 9	663-45587-01-50	26 - 5	703-48236-00	31 - 16	6E5-8182K-10	15 - 18
69W-4381B-00	22 - 13	69W-43899-00	22 - 65	62Y-45127-00	24 - 23	63D-45611-00	26 - 55	63D-48237-00	17 - 23	6N7-81820-00	15 - 10
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62Y-43818-00	20 - 36	67C-44113-00	17 - 18	69W-45181-00-5B	24 - 18	63D-45635-00	26 - 60	703-48244-00	31 - 21	6N7-81830-00	15 - 13
69W-4382L-00	22 - 42	62Y-44116-01	19 - 32	63D-45214-00	26 - 10	663-45930-00-98	27 - 25	703-48245-00	31 - 11	6N7-81840-00	15 - 7
6H1-43829-00	22 - 63	62Y-44117-01-4D	19 - 2	63D-45215-00	26 - 11	6H5-45943-00-EL	27 - 25	703-48246-00	31 - 23	6N7-81850-10	15 - 2
69W-43830-00	22 - 21	62Y-44118-00	19 - 9	65W-45251-00	20 - 5	69W-45943-00-EL	27 - 25	701-48248-00	31 - 13	6N7-81857-00	15 - 12
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