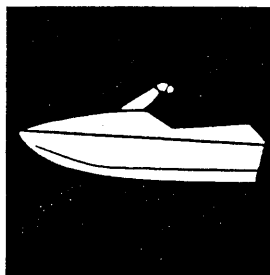


YAMAHA

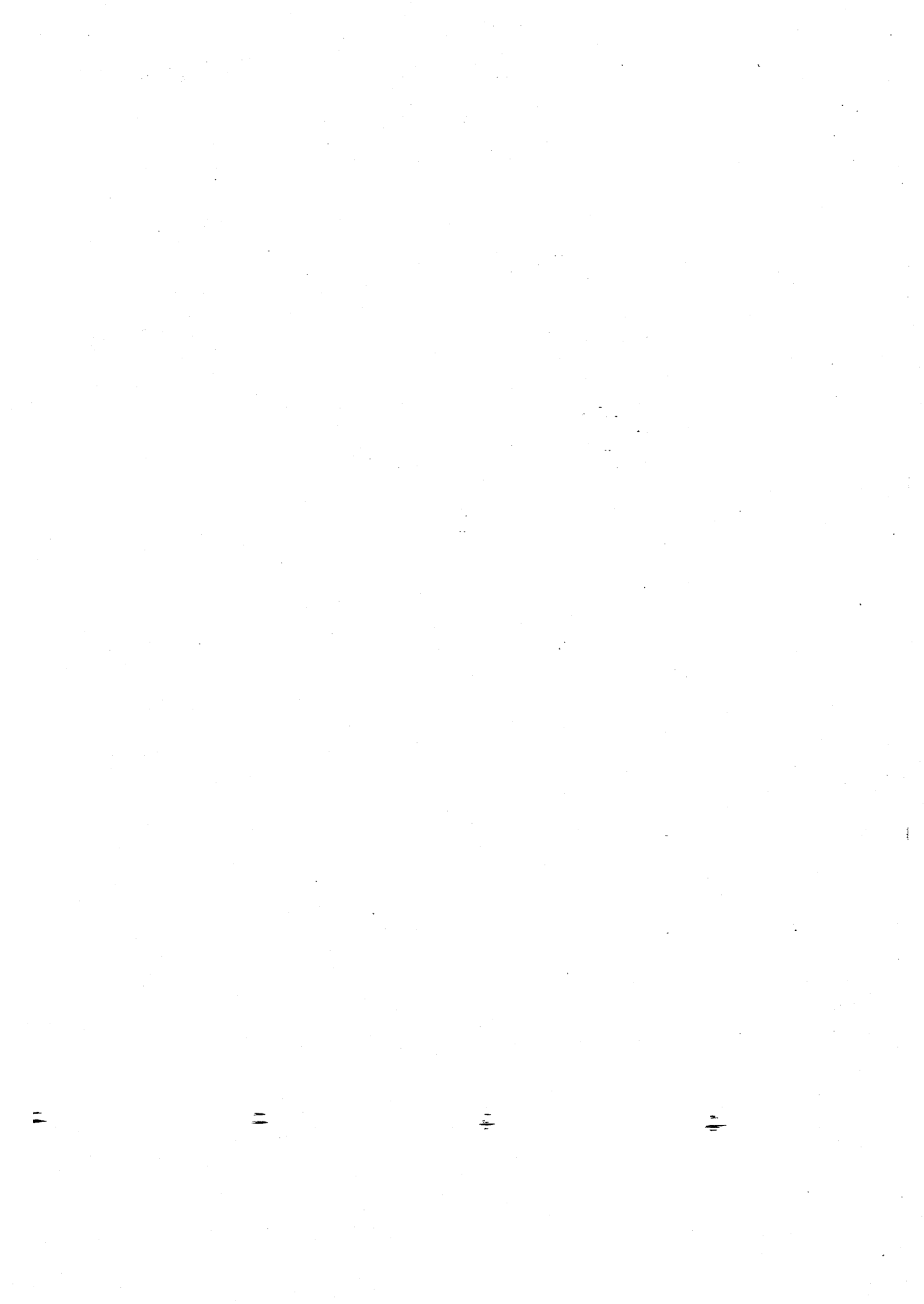


PARTS CATALOGUE

RA1100 (GJ13)

YAMAHA
GENUINE
Parts & Accessories

15GJ1-300E1





FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

RA1100 (GJ13)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- "UR" Use specified parts number.
- "UN" Use as many as needed.
- "AP" Alternate Parts
- "LM" Local Made (Parts need to be ordered locally)
- "F#" Frame No. (Applicable machine No.)

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

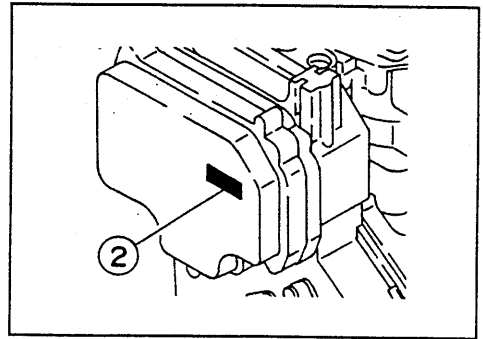
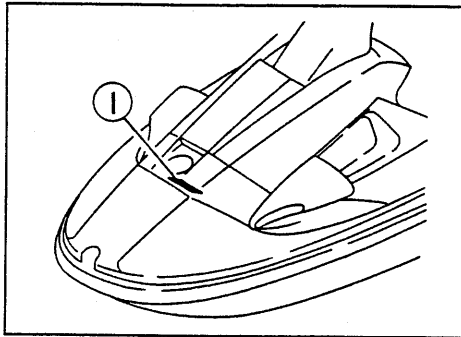
EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
EU0-62280-00	DRAIN PLUG ASSY	2	
EU0-62282-00	. PLUG, DRAIN	1	

FOREWORD

4. Applicable Serial No. and Color Code

① Hull Serial No.	GJ1-600101 ~
② Engine Serial No.	63M-000101 ~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

5. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

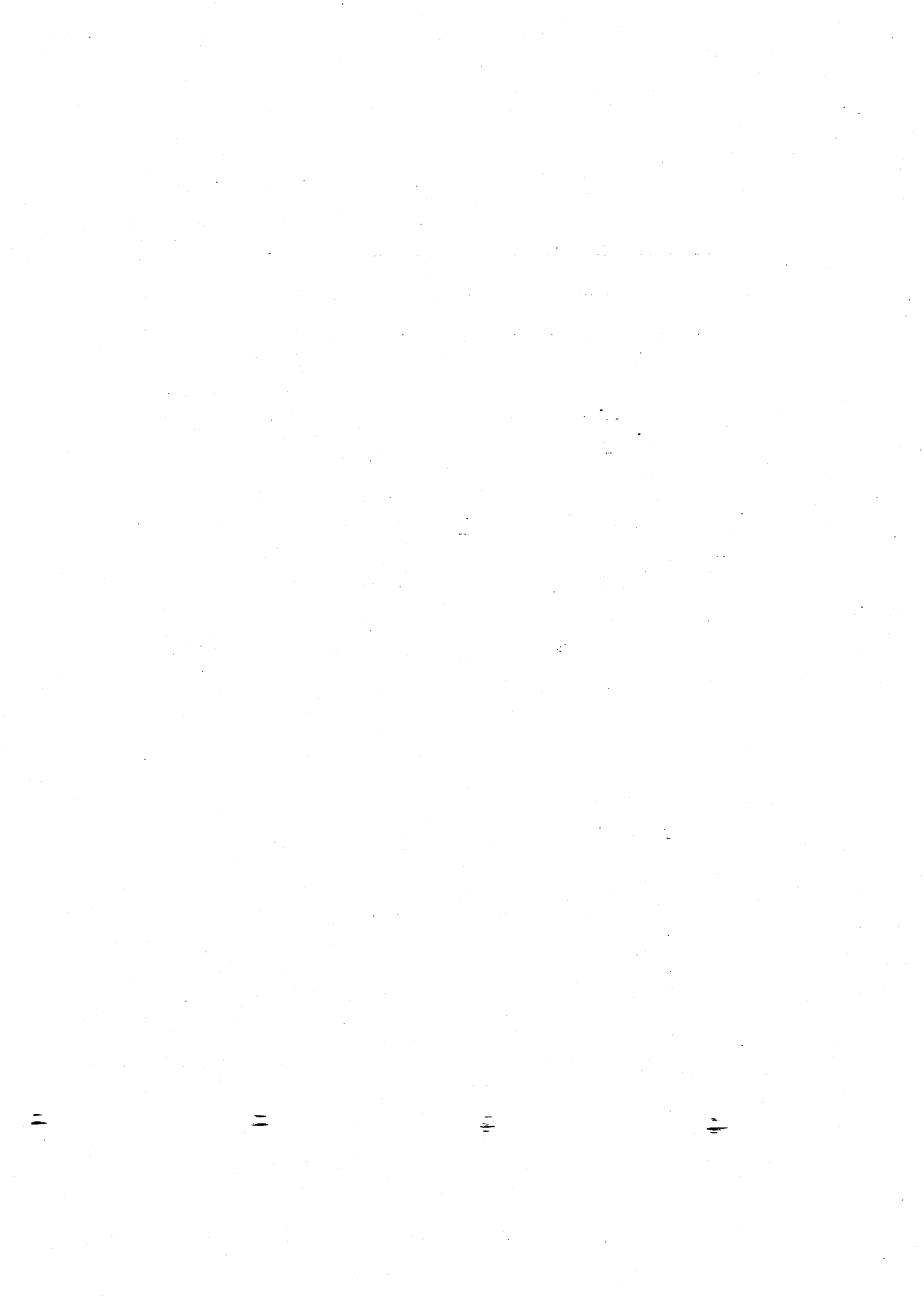
6. A part with "YMUS" in the remarks column can be obtained from YMUS(USA) and not from YAMAHA MOTOR CO.,LTD (JAPAN).

EXAMPLE

PART NO.	DESCRIPTION	QTY	REMARKS
EW2-U5160-00	ENGINE HATCH COMP.	1	YMUS
90601-168U7	BAND, HOSE	1	YMUS

ADDRESS:

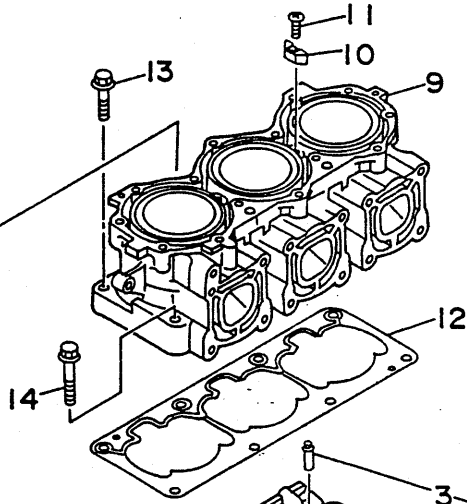
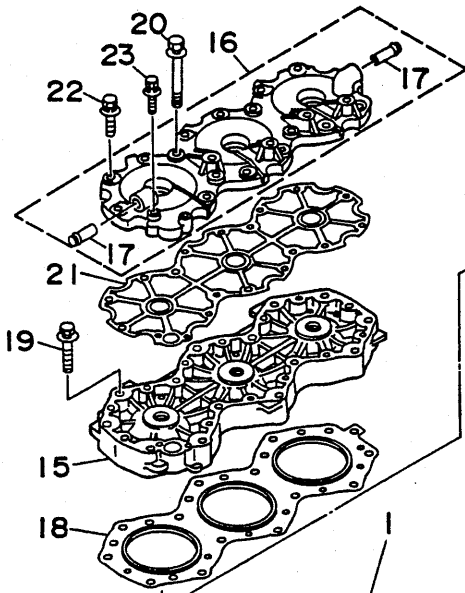
YAMAHA MOTOR CORPORATION U.S.A.
 PARTS & ACCESSORY DIV.
 6555 KATELLA AVENUE
 CYPRESS, CALIFORNIA 90630, U.S.A.



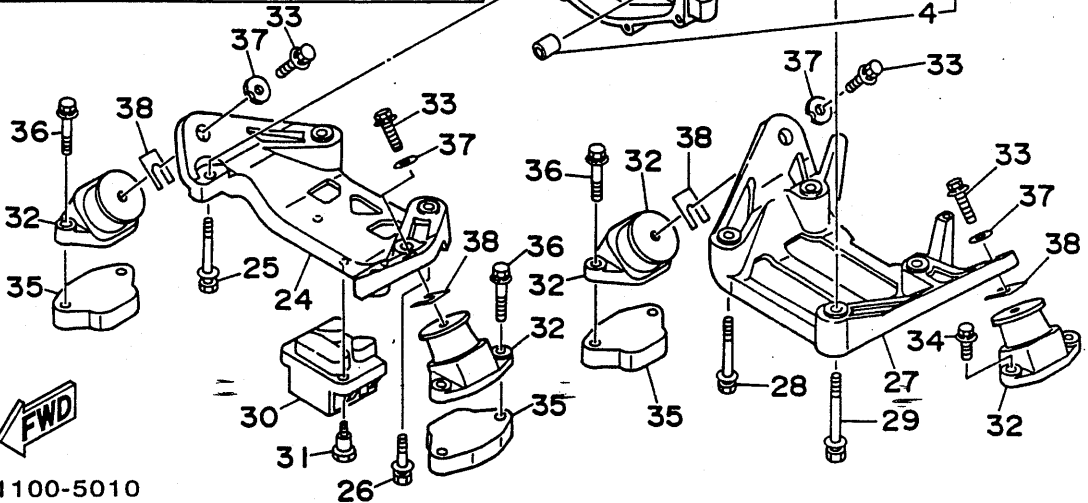
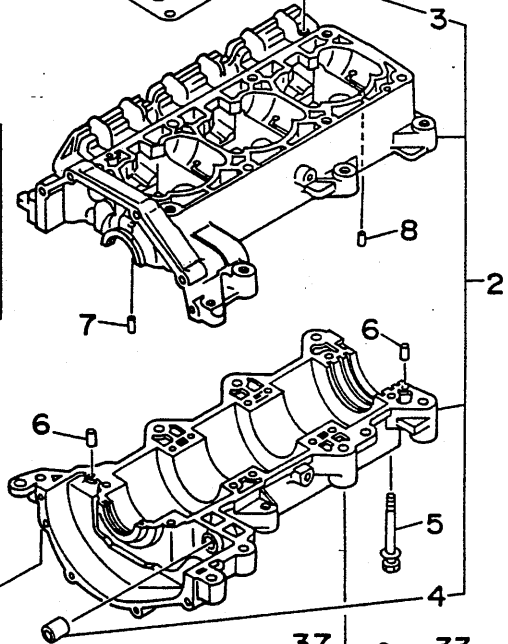
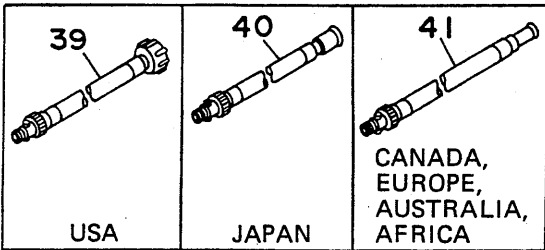
CONTENTS

Fig. 1	CYLINDER. CRANKCASE	1
Fig. 2	CRANKSHAFT. PISTON	5
Fig. 3	INTAKE	7
Fig. 4	CARBURETOR	11
Fig. 5	OIL PUMP	15
Fig. 6	EXHAUST 1	17
Fig. 7	FUEL	23
Fig. 8	JET UNIT 1	27
Fig. 9	JET UNIT 2	31
Fig. 10	GENERATOR	35
Fig. 11	STARTING MOTOR	37
Fig. 12	ELECTRICAL 1	39
Fig. 13	ELECTRICAL 2	45
Fig. 14	ENGINE HATCH	49
Fig. 15	HULL. DECK	53
Fig. 16	GUNWALE. MAT	57
Fig. 17	SEAT - UNDER LOCKER 1	59
Fig. 18	SEAT - UNDER LOCKER 2	63
Fig. 19	OIL TANK	65
Fig. 20	FUEL TANK	67
Fig. 21	EXHAUST 2	71
Fig. 22	CONTROL CABLE	75
Fig. 23	STEERING 1	79
Fig. 24	STEERING 2	83
Fig. 25	GRAPHIC. TOOL	85
Fig. 26	REPAIR KIT 1	89
Fig. 27	REPAIR KIT 2	93
	NUMERICAL INDEX	

Fig. 1 CYLINDER. CRANKCASE



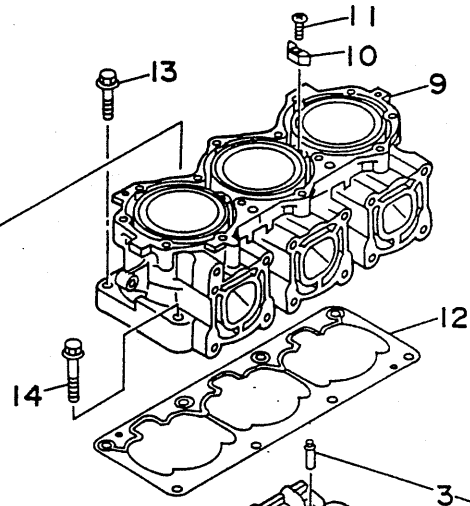
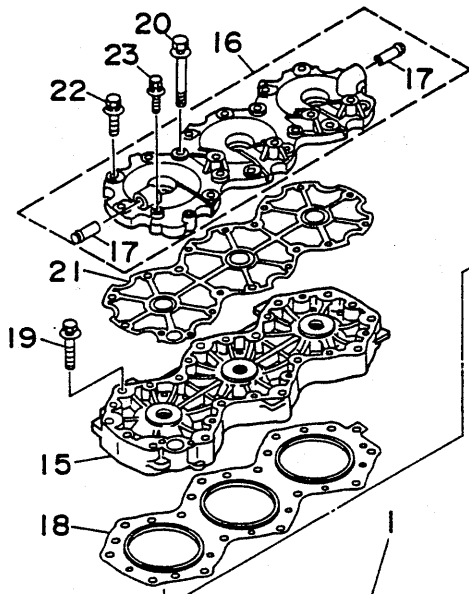
**CRANK CYLINDER
ASSY**
(Fig. 1, Ref. No. 2 to 29
Fig. 2, Ref. No. 1 to 14
Fig. 3, Ref. No. 3, 5 to 11 and 14 to 17
Fig. 6, Ref. No. 60 to 62
Fig. 10, Ref. No. 11 and 17 to 20)



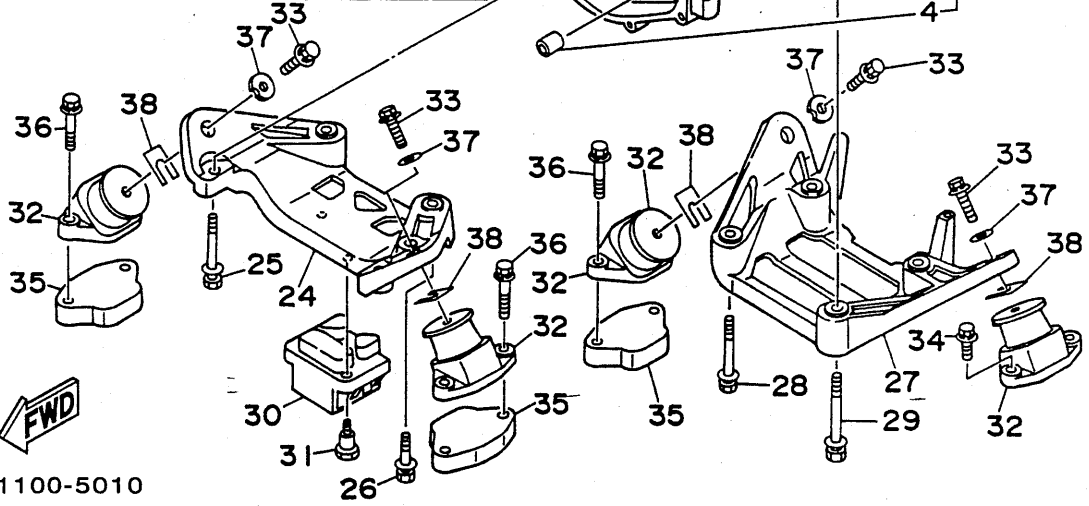
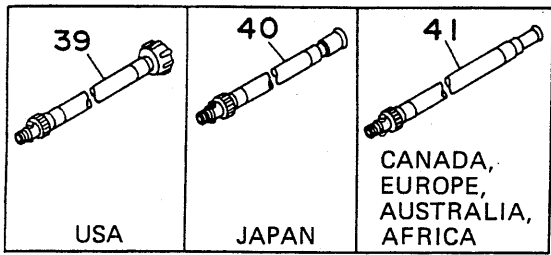
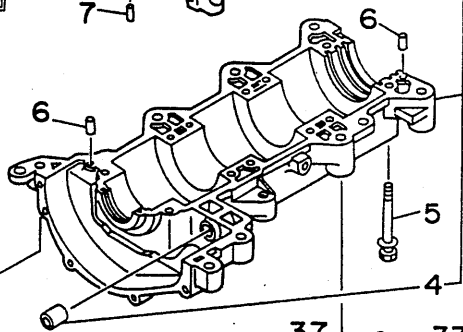
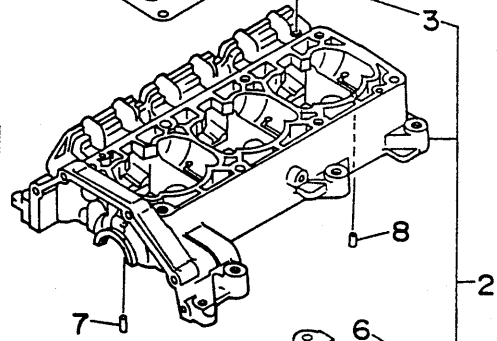
GJ11100-5010

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-W0090-00-4D	CRANK CYLINDER ASSY	1	
2	63M-15100-00-94	CRANKCASE ASSY	1	
3	62T-14251-00	.NIPPLE	1	
4	90380-12M29	.BUSH, SOLID	1	
5	90119-08M55	BOLT, WITH WASHER	12	
6	93606-12019	PIN, DOWEL	4	
7	93603-10049	PIN, DOWEL	7	
8	93604-07141	PIN, DOWEL	1	
9	63M-11311-00-94	CYLINDER 1	1	
10	6E5-11325-00	ANODE	2	
11	98780-04015	SCREW, FLAT HEAD	2	
12	63M-11351-00	GASKET, CYLINDER	1	
13	90105-10M63	BOLT, WASHER BASED	6	
14	90105-10M64	BOLT, WASHER BASED	2	
15	63M-11111-00-94	HEAD, CYLINDER 1	1	
16	63M-11191-00-9M	COVER, CYLINDER HEAD 1	1	
17	6K8-51129-00	.NIPPLE	2	
18	63M-11181-00	GASKET, CYLINDER HEAD 1	1	
19	90119-08M19	BOLT, WITH WASHER	10	
20	90119-08M29	BOLT, WITH WASHER	4	
21	63M-11193-00	GASKET, HEAD COVER 1	1	
22	97513-08330	BOLT, WITH WASHER	13	
23	97513-06330	BOLT, WITH WASHER	2	
24	63M-21415-00-94	BRACKET, FRONT UPPER 1	1	
25	97513-10570	BOLT, WITH WASHER	4	
26	90119-10M72	BOLT, WITH WASHER	1	
27	63M-21425-00-94	BRACKET, REAR UPPER 1	1	
28	97513-10570	BOLT, WITH WASHER	2	

Fig. 1 CYLINDER. CRANKCASE



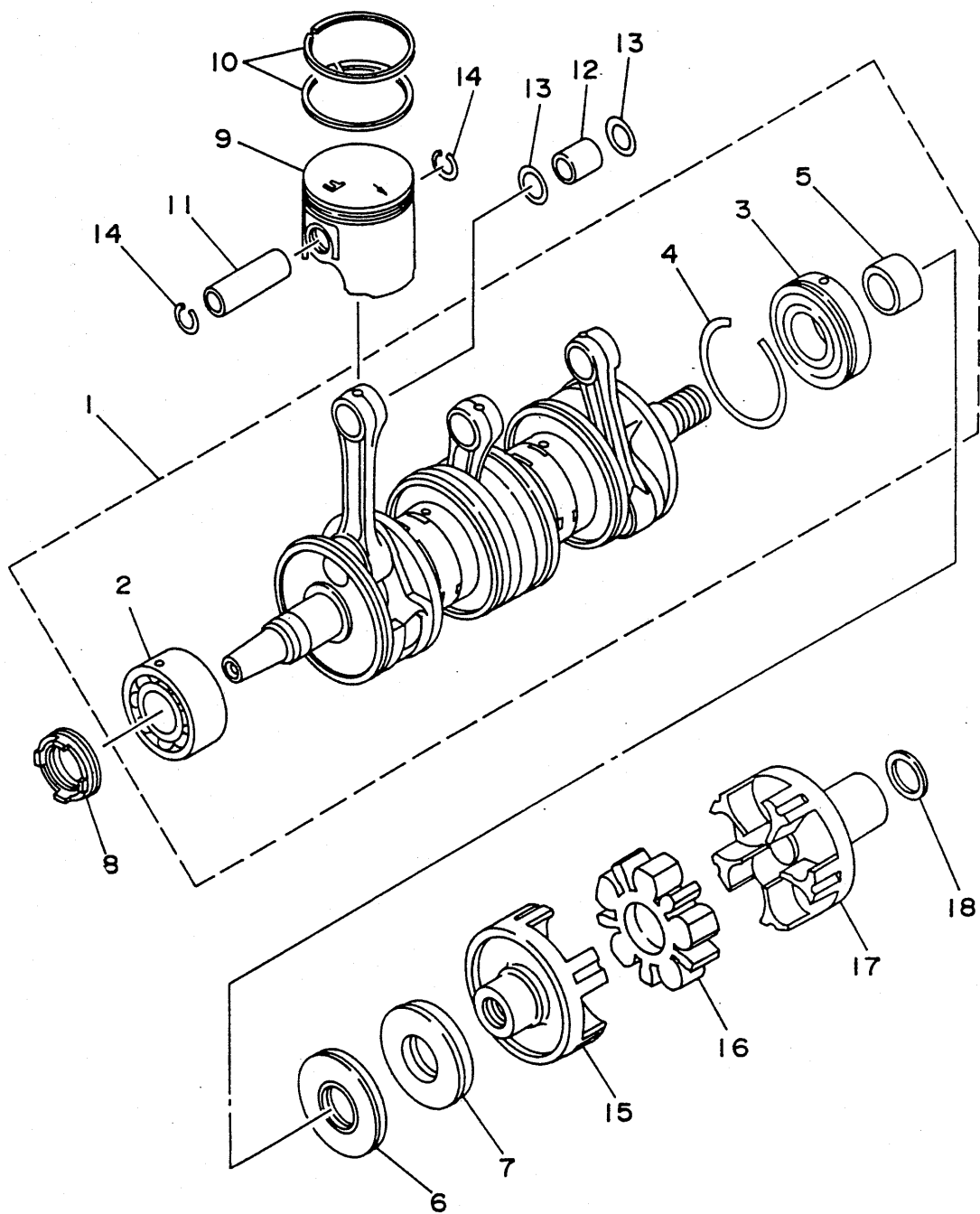
**CRANK CYLINDER
ASSY**
 (Fig. 1, Ref. No. 2 to 29
 Fig. 2, Ref. No. 1 to 14
 Fig. 3, Ref. No. 3, 5 to 11 and 14 to 17
 Fig. 6, Ref. No. 60 to 62
 Fig. 10, Ref. No. 11 and 17 to 20)



GJ11100-5010

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	97513-10580	BOLT, WITH WASHER	2	
30	63M-44532-00	STOPPER, UPPER MOUNT	1	
31	90109-06M70	BOLT	2	
32	63M-44517-00-5B	MOUNT RUBBER	4	
33	90119-08904	BOLT, WITH WASHER	4	
34	90119-08038	BOLT, WITH WASHER	2	
35	GJ1-6721B-00	SPACER, ENGINE MOUNT	3	
36	90119-089U1	BOLT, WITH WASHER	6	YMUS
37	EU0-67324-00	PLATE	4	
38	EU0-U7354-00-01	SHIM (T=0.1)	10	UR YMUS
	EU0-67354-00-01	SHIM (T=0.1)	10	UR
	EU0-U7354-00-03	SHIM (T=0.3)	10	UR YMUS
	EU0-67354-00-03	SHIM (T=0.3)	10	UR
	EU0-U7354-00-05	SHIM (T=0.5)	10	UR YMUS
	EU0-67354-00-05	SHIM (T=0.5)	10	UR
	EU0-U7354-00-10	SHIM (T=1.0)	10	UR YMUS
	EU0-67354-00-10	SHIM (T=1.0)	10	UR
	EU0-U7354-00-20	SHIM (T=2.0)	10	UR YMUS
	EU0-67354-00-20	SHIM (T=2.0)	10	UR
39	63M-12590-00	CONDUCTION ASSY	1	UR USA
40	63M-12590-10	CONDUCTION ASSY	1	UR JAPAN
41	63M-12590-20	CONDUCTION ASSY	1	UR CANADA, EUROPE, AUSTRALIA, AFRICA

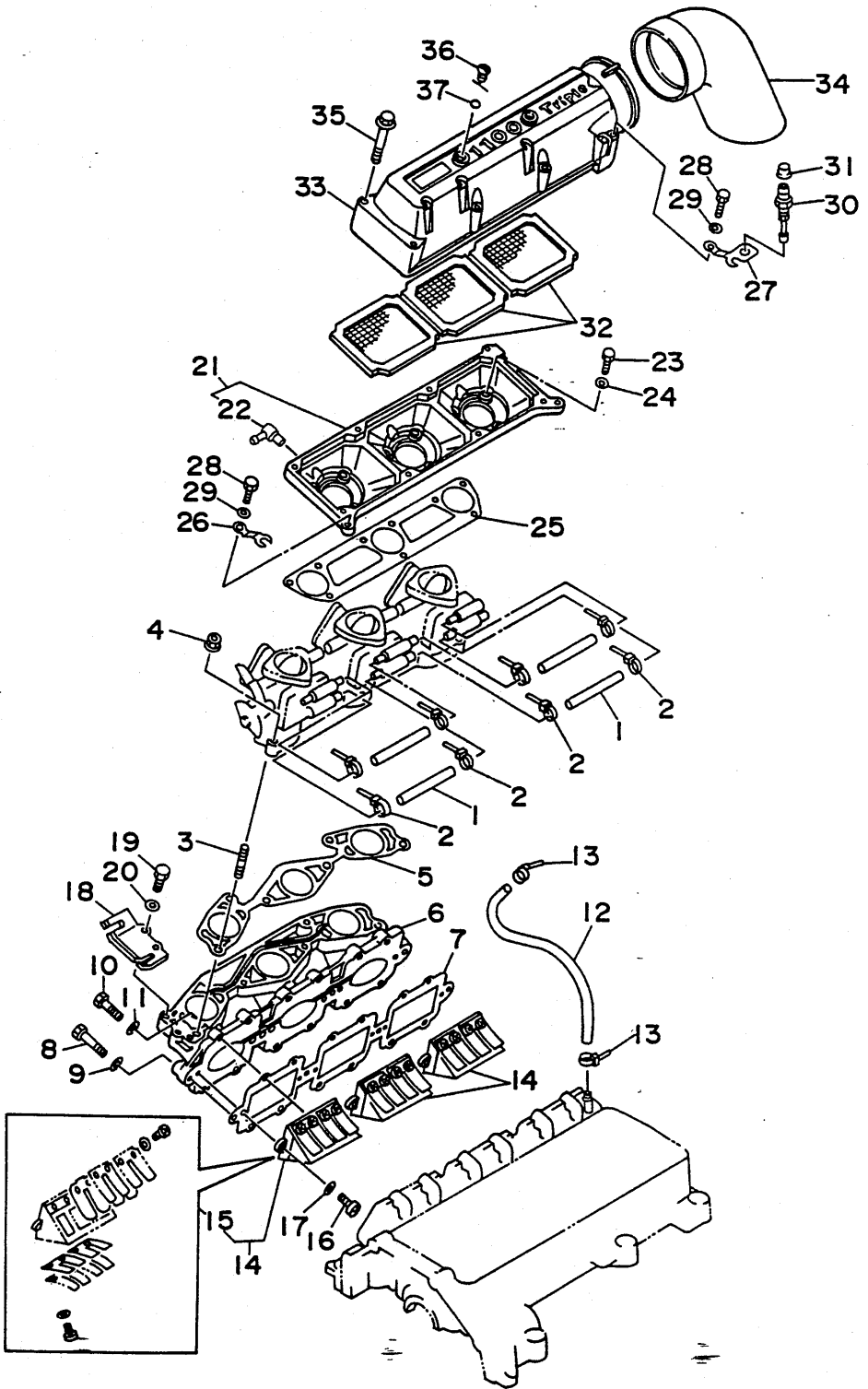
Fig. 2 CRANKSHAFT. PISTON



GJ11100-5020

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-11400-00	CRANKSHAFT ASSY	1	
2	93305-30601	.BEARING	1	
3	93306-307U1	.BEARING	1	
4	93440-80023	.CIRCLIP	1	
5	6M6-45526-00	.COLLAR, DRIVE SHAFT	1	
6	93102-36M33	OIL SEAL	1	
7	93101-36M46	OIL SEAL	1	
8	93103-32M01	OIL SEAL	1	
9	63M-11631-00-89	PISTON (STD)	3	
	63M-11635-00	PISTON (0.25MM O/S)	3	AP
	63M-11636-00	PISTON (0.50MM O/S)	3	AP
10	61X-11603-00	PISTON RING SET (STD)	3	
	61X-11604-00	PISTON RING SET (0.25MM O/S)	3	AP
	61X-11605-00	PISTON RING SET (0.50MM O/S)	3	AP
11	62T-11633-00	PIN, PISTON	3	
12	93310-320U2	BEARING, CYLINDRICAL	3	
13	90201-20M04	WASHER, PLATE	6	
14	93450-21053	CIRCLIP	6	
15	63M-45813-00-9M	FLANGE, COUPLING	1	
16	63M-4581J-00	RUBBER SHAFT COUPLING	1	
17	63M-45813-10-9M	FLANGE, COUPLING	1	
18	90201-24M02	WASHER, PLATE	1	

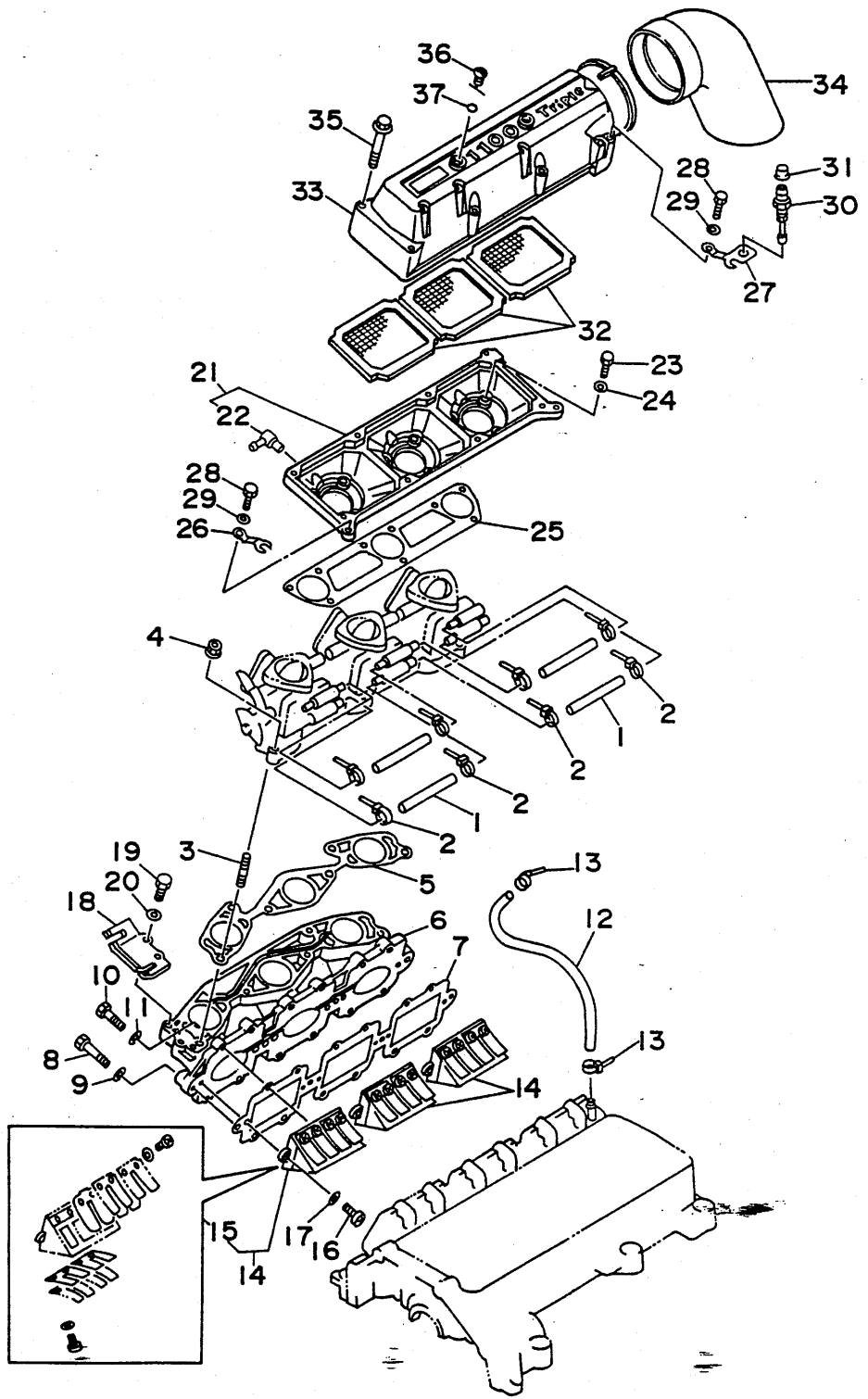
Fig. 3 INTAKE



GJ11100-5030

REF. NO.	PART NO.	DESCRIPTION	Q' TY	REMARKS
1	90445-10M01	HOSE	4	
2	90465-11M10	CLAMP	8	
3	90116-06M55	BOLT, STUD	6	
4	90179-08M15	NUT	6	
5	63M-13556-00	GASKET, MANIFOLD	1	
6	63M-13555-00-94	MANIFOLD, INTAKE	1	
7	63M-13566-00	GASKET	1	
8	97013-06035	BOLT	4	
9	92990-06600	WASHER, PLATE	4	
10	97095-06025	BOLT	12	
11	92990-06600	WASHER, PLATE	12	
12	90445-10M48	HOSE	1	
13	90465-11M10	CLAMP	2	
14	63M-13610-00	REED VALVE ASSY	3	
15	63M-W0004-00	.REED SET	1	
16	98580-05016	SCREW, PAN HEAD	6	
17	92990-05600	WASHER, PLATE	6	
18	62T-14527-01	PLATE	1	
19	97095-06016	BOLT	2	
20	92990-06600	WASHER, PLATE	2	
21	63M-14284-00-98	COVER, CARBURETOR 2	1	
22	6E5-11372-00	.NIPPLE, HOSE	3	
23	97095-06020	BOLT	9	
24	92990-06600	WASHER, PLATE	9	
25	63M-13674-00	GASKET, AIR COOLER COVER 1	1	
26	63M-14255-00	PLATE	1	
27	63M-14255-10	PLATE	1	
28	97013-06012	BOLT	2	

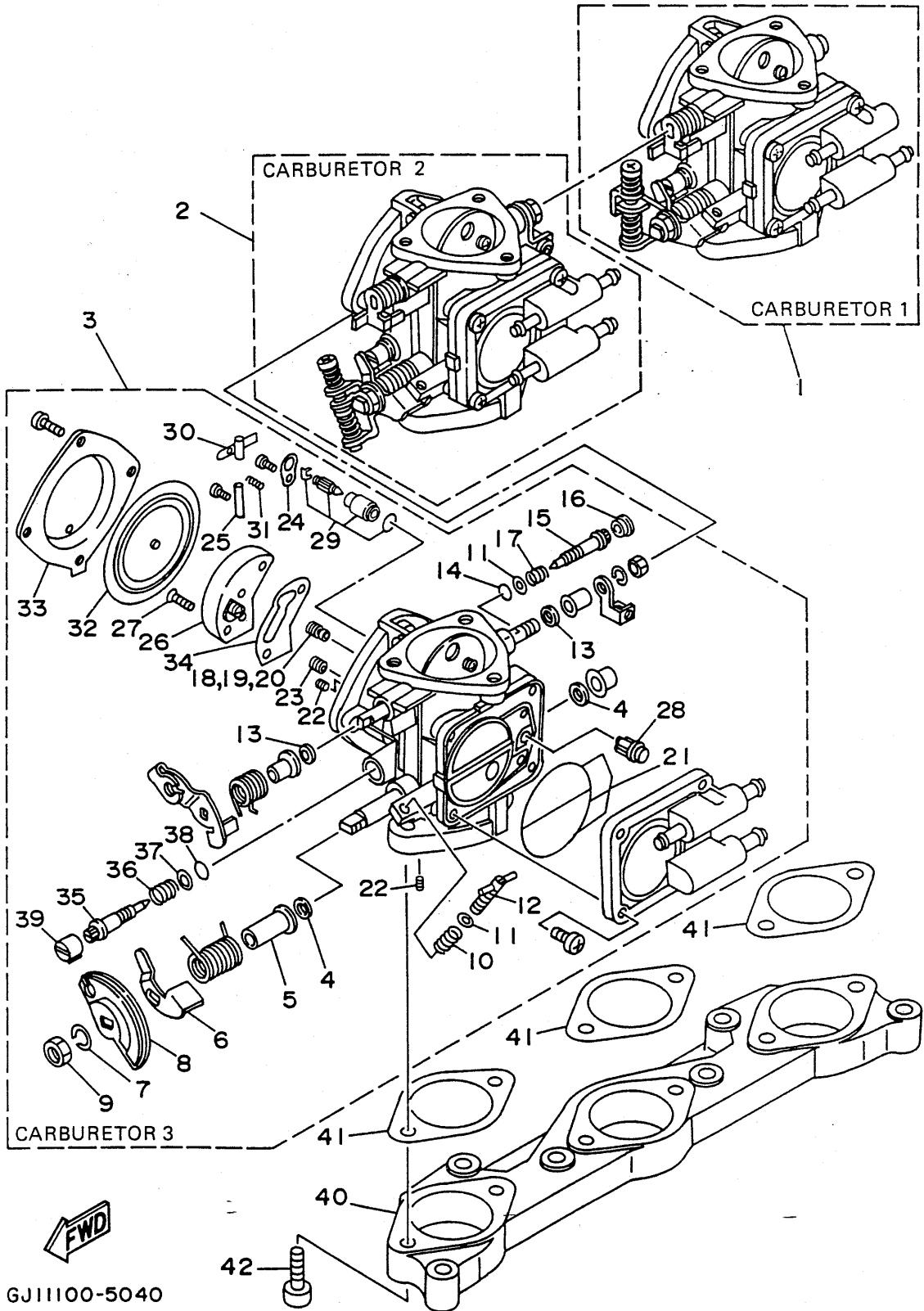
Fig. 3 INTAKE



GJ11100-5030

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92990-06600	WASHER, PLATE	2	
30	61L-5169A-00	NIPPLE, GREASE	1	
31	663-45119-00	CAP, GREASE NIPPLE	1	
32	62T-14451-00	ELEMENT, AIR CLEANER	3	
33	63M-14283-00	COVER, CARBURETOR 1	1	
34	63M-14419-00	PIPE	1	
35	90105-05M46	BOLT, WASHER BASED	8	
36	62T-14435-00	GROMMET	2	
37	93210-13M63	O-RING	2	

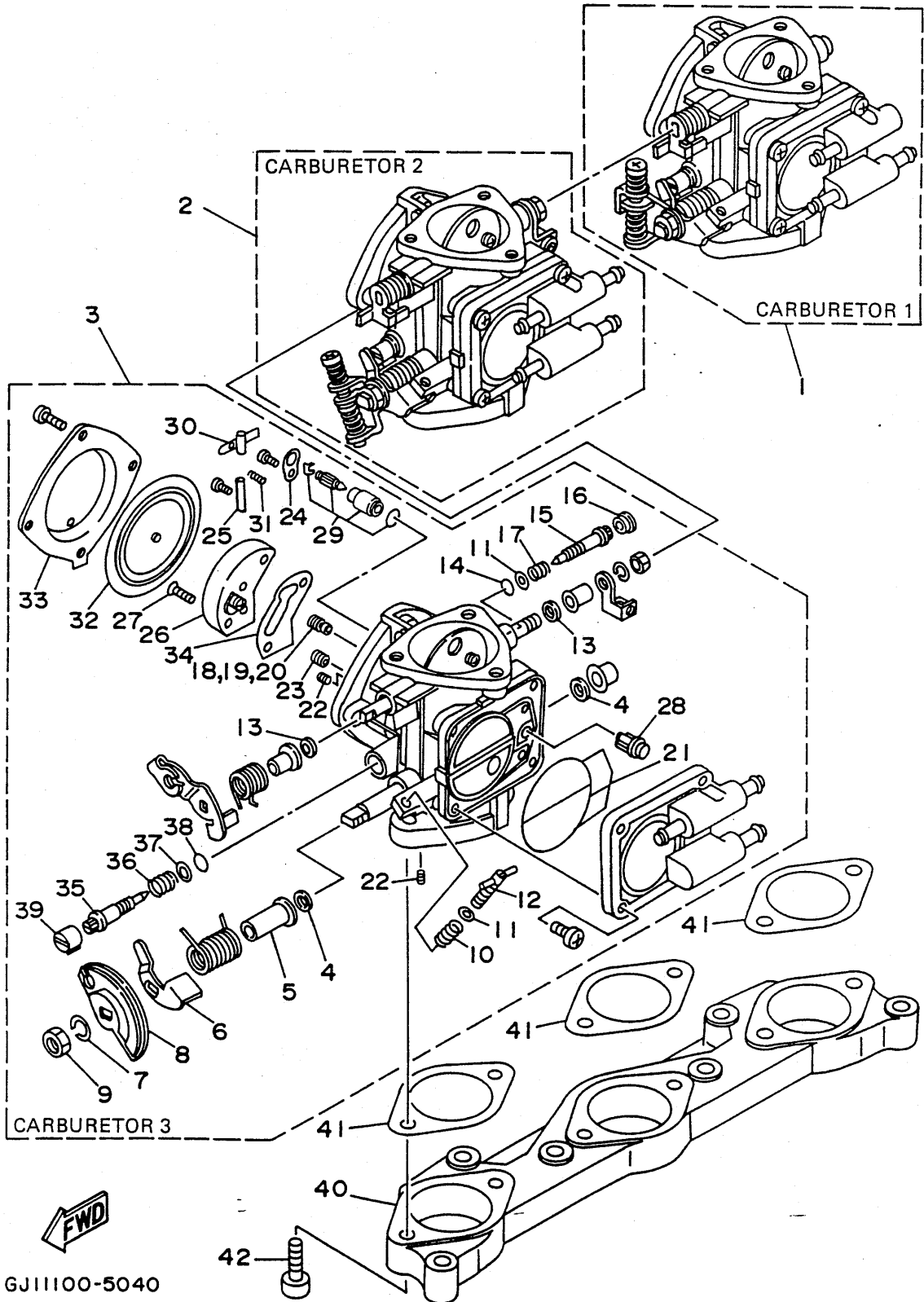
Fig. 4 CARBURETOR



GJ11100-5040

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-14301-00	CARBURETOR ASSY 1	1	
2	63M-14302-00	CARBURETOR ASSY 2	1	
3	63M-14303-00	CARBURETOR ASSY 3	1	
4	6R7-14596-01	.WASHER	6	
5	6K8-14534-10	.COLLAR	3	
6	6K8-14926-10	.BRACKET, THROTTLE 1	1	CARBURETOR 3
7	92990-08100	.WASHER, SPRING	3	
8	6K8-14930-00	.THROTTLE SHAFT ASSY	1	CARBURETOR 3
9	95380-08700	.NUT	3	
10	6K8-14531-00	.SPRING, ADJUST SCREW	1	CARBURETOR 3
11	6K8-14559-00	.WASHER	4	
12	6M6-14521-00	.SCREW, ADJUST	1	CARBURETOR 3
13	6K8-14597-11	.WASHER	6	
14	6K8-14562-00	.O-RING	3	
15	63M-14946-00	.METERING NEEDLE	3	
16	6K8-14471-10	.CAP, CARBURETOR	3	
17	6K8-14533-00	.SPRING, ADJUST SCREW	3	
18	3G2-1423A-72	.JET, MAIN (#107.5)	1	CARBURETOR 1
19	3G2-14231-19	.JET, MAIN (# 95)	1	CARBURETOR 2
20	3G2-1423A-72	.JET, MAIN (#107.5)	1	CARBURETOR 3
21	6K8-14564-00	.O-RING	3	
22	6K8-14521-10	.SCREW	6	
23	830-14231-15	.JET, PILOT (# 75)	3	
24	6K8-14527-11	.PLATE	3	
25	6K8-14579-00	.PIN, FLOAT	3	
26	6R7-24412-01	.BODY 1	3	
27	6K8-14523-11	.SCREW, STOP	6	
28	6R7-14569-00	.STRAINER	3	

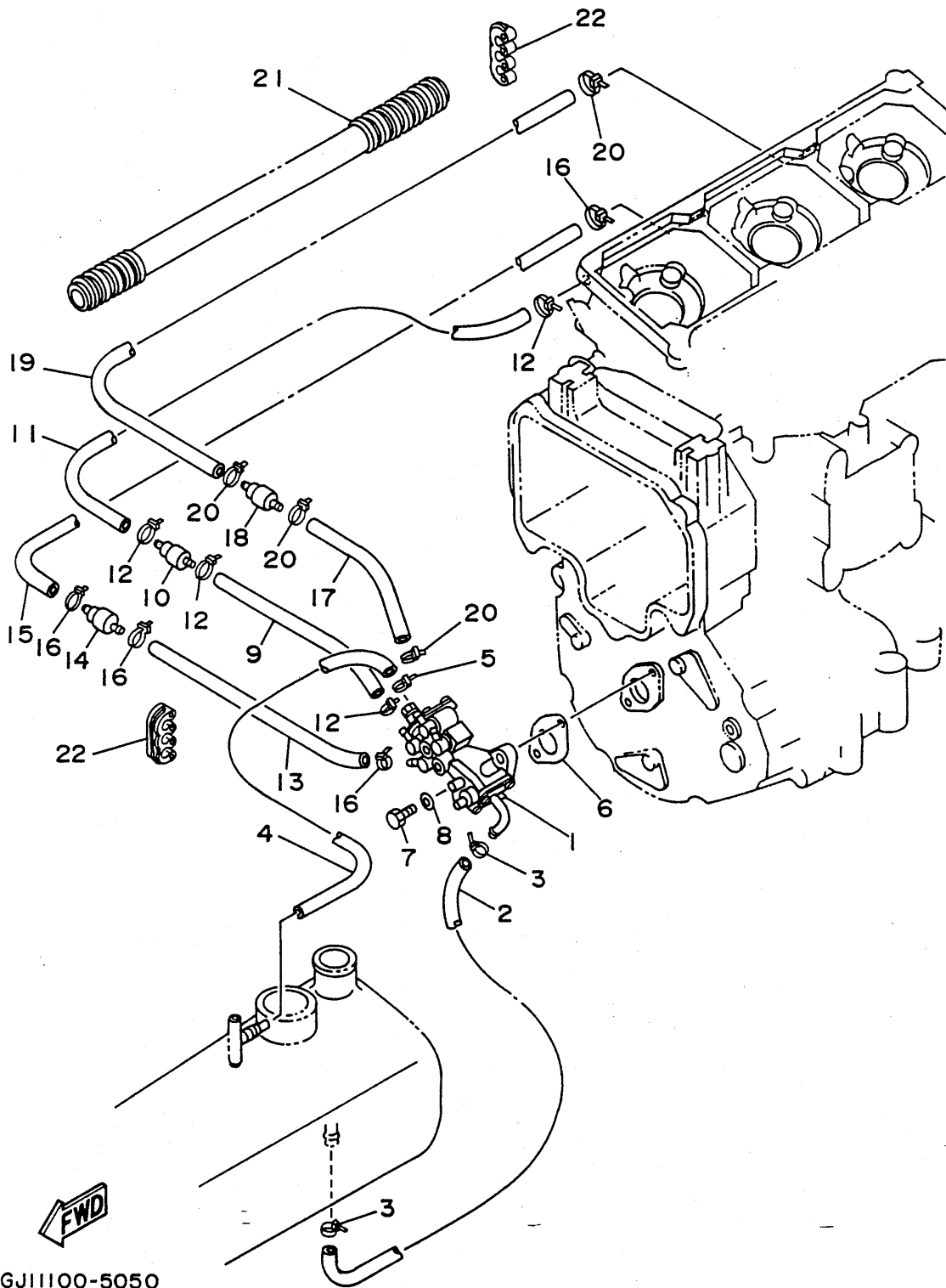
Fig. 4 CARBURETOR



GJ11100-5040

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	61X-14916-15	.NEEDLE	3	
30	6K8-14547-01	.ARM, FLOAT	3	
31	6R7-14253-00	.SPRING	3	
32	6R7-14541-00	.DIAPHRAGM, PUMP	3	
33	6R7-14542-00	.BODY, PUMP 1	3	
34	6K8-14536-11	.GASKET	3	
35	63M-14923-00	.SCREW, PILOT	3	
36	6K8-14589-00	.SPRING	3	
37	6K8-14537-00	.GASKET	3	
38	583-14561-00	.O-RING	3	
39	6K8-14481-10	.CAP, CARBURETOR	3	
40	63M-14243-00	PLATE	1	
41	63M-14398-00	GASKET	3	
42	63M-14162-00	BOLT, HOLDING	6	

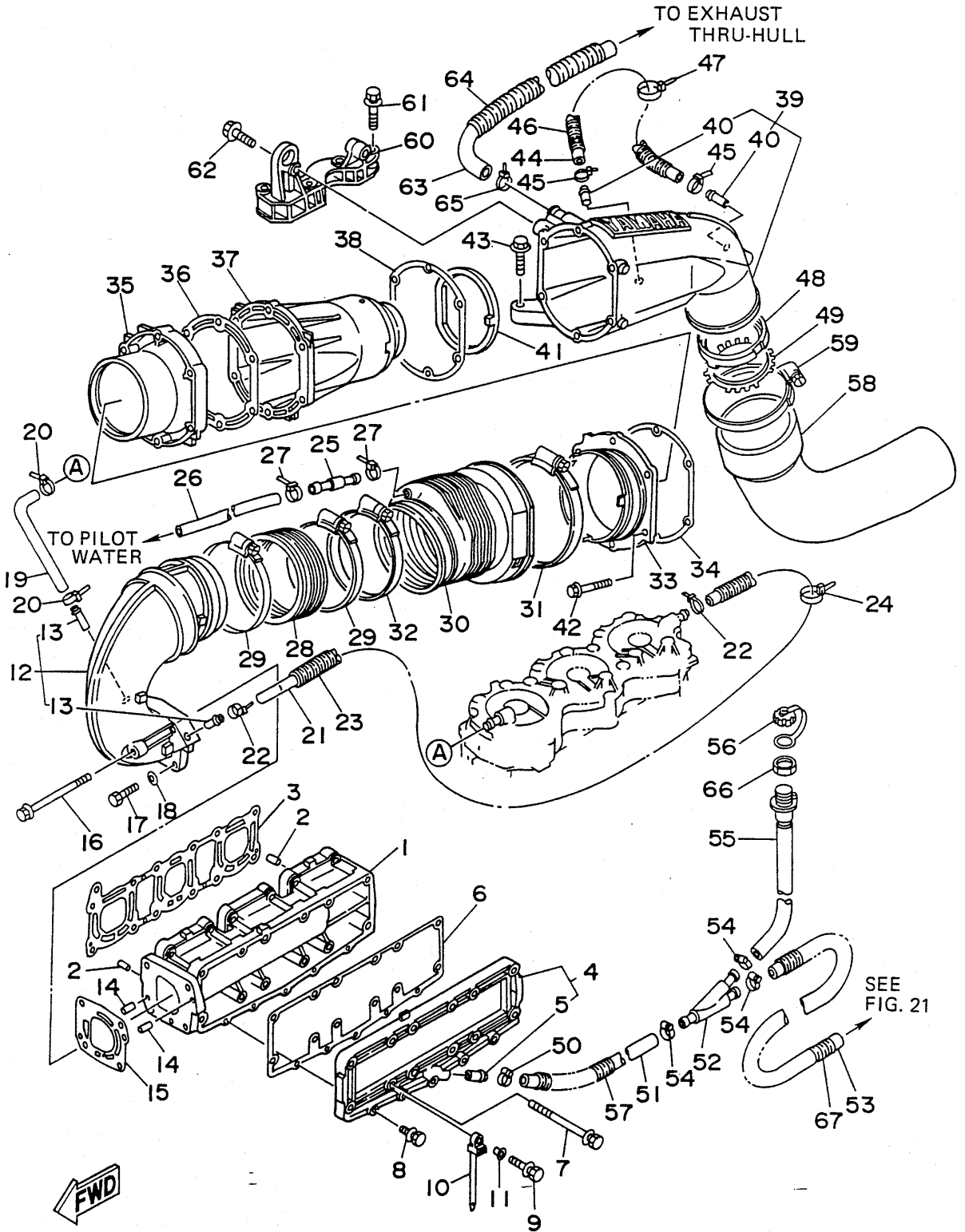
Fig. 5 OIL PUMP



GJ11100-5050

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-13200-00	OIL INJECTION PUMP ASSY	1	
2	90445-11M33	HOSE	1	
3	90465-11M10	CLAMP	1	
4	90445-07M10	HOSE	1	
5	90465-11M10	CLAMP	1	
6	63M-13116-00	GASKET, PUMP CASE	1	
7	97095-06020	BOLT	2	
8	92990-06600	WASHER, PLATE	2	
9	90445-07M87	HOSE	1	
10	6R3-13183-00	VALVE, CHECK	1	
11	90446-07M35	HOSE	1	
12	90465-11M10	CLAMP	4	
13	90446-07M17	HOSE	1	
14	6R3-13183-00	VALVE, CHECK	1	
15	90446-07M36	HOSE	1	
16	90465-11M10	CLAMP	4	
17	90446-07M18	HOSE	1	
18	6R3-13183-00	VALVE, CHECK	1	
19	90446-07M36	HOSE	1	
20	90465-11M10	CLAMP	4	
21	90446-24M54	HOSE	1	
22	90464-07M05	CLAMP	2	

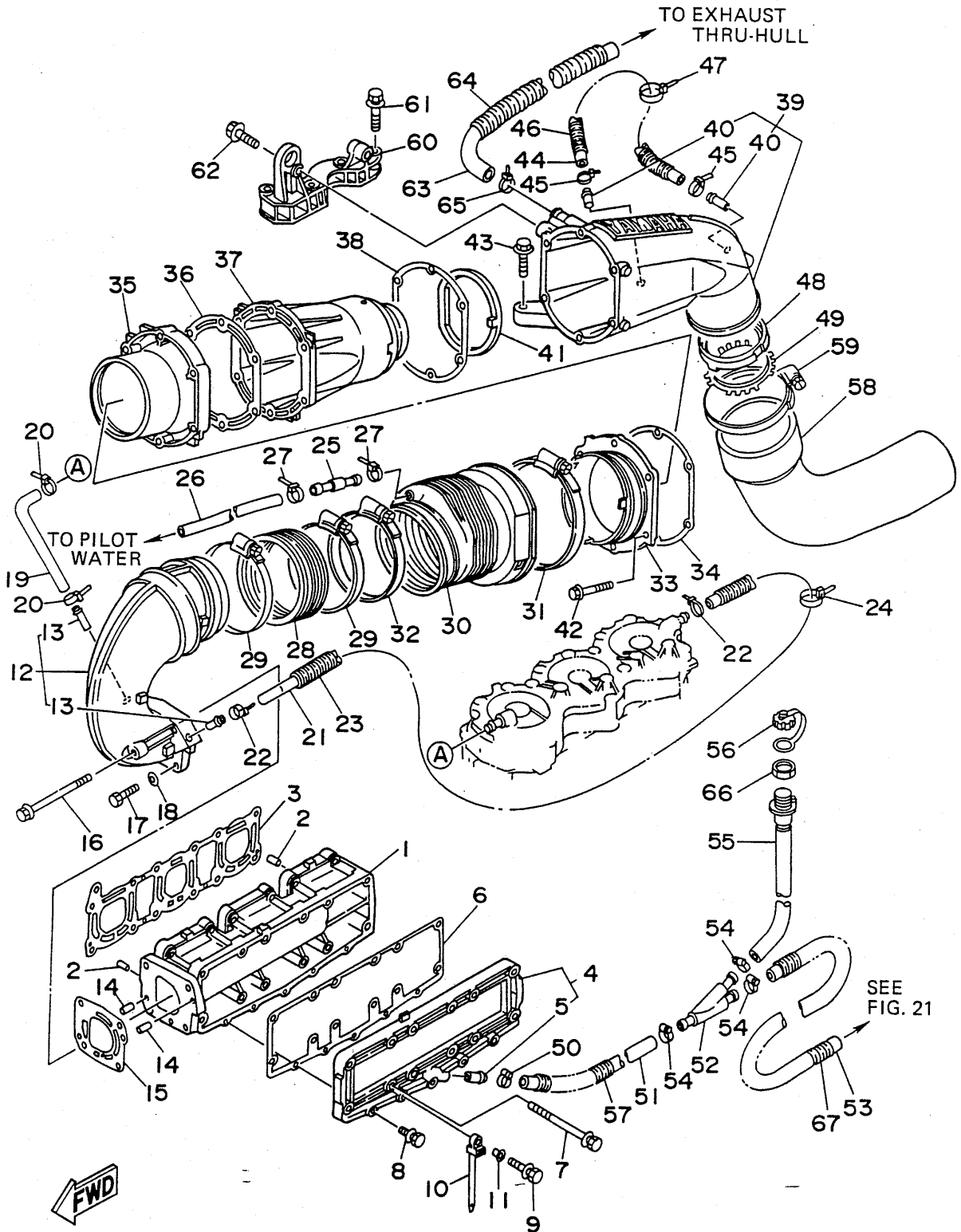
Fig. 6 EXHAUST 1



GJ11100-5060

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-14711-00-9M	MUFFLER 1	1	
2	93605-12M21	PIN, DOWEL	2	
3	63M-14613-00	GASKET, EXHAUST PIPE	1	
4	63M-14718-00-9M	PROTECTOR, MUFFLER 1	1	
5	63M-51129-00	.NIPPLE	1	
6	63M-14739-00	GASKET, MUFFLER DAMPER 1	1	
7	90119-08M36	BOLT, WITH WASHER	12	
8	97513-06530	BOLT, WITH WASHER	4	
9	97513-06540	BOLT, WITH WASHER	1	
10	90465-12M53	CLAMP	1	
11	90387-06M05	COLLAR	1	
12	63M-14712-00-9M	RING, JOINT	1	
13	6K8-51129-00	.NIPPLE	2	
14	93605-12M21	PIN, DOWEL	2	
15	63M-14749-00	GASKET, MUFFLER DAMPER 2	1	
16	90119-08M02	BOLT, WITH WASHER	2	
17	97313-08030	BOLT	2	
18	92990-08600	WASHER, PLATE	2	
19	63M-12576-00	HOSE 1	1	
20	90465-11M10	CLAMP	2	
21	63M-12577-00	HOSE 2	1	
22	90465-11M10	CLAMP	2	
23	90446-20M53	HOSE	1	
24	90465-13M24	CLAMP	1	
25	6R3-24377-00	PIPE, JOINT 3	1	
26	90445-14M06	HOSE	1	
27	90465-11M10	CLAMP	2	
28	62T-14625-00	JOINT, EXHAUST 2	1	

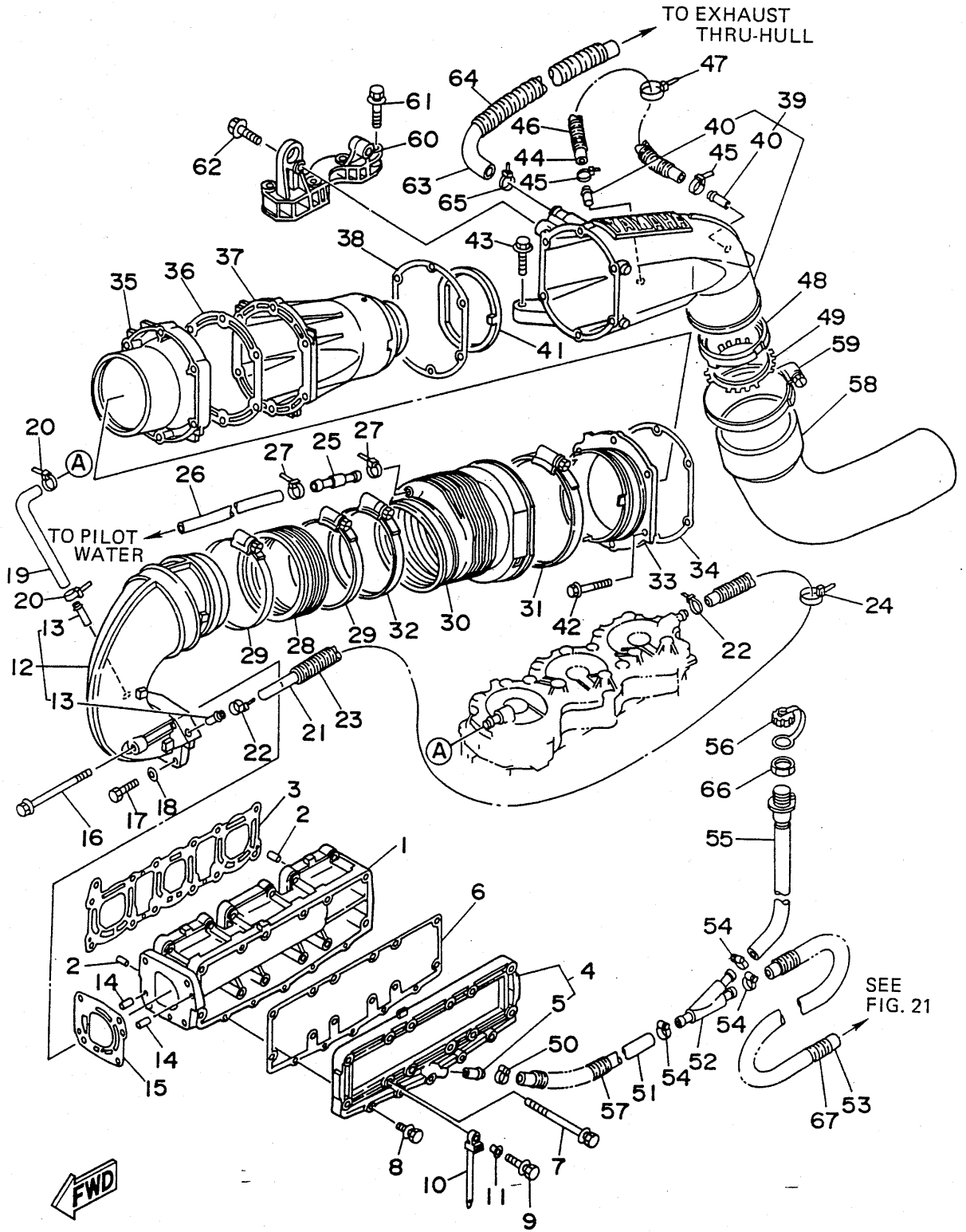
Fig. 6 EXHAUST 1



GJ11100-5060

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90450-99M02	HOSE CLAMP ASSY	2	
30	63M-14615-00	JOINT, EXHAUST 1	1	
31	90450-99M01	HOSE CLAMP ASSY	1	
32	90450-99M02	HOSE CLAMP ASSY	1	
33	63M-41113-00-9M	OUTER COVER, EXHAUST	1	
34	63M-41114-00	GASKET, EXHAUST OUTER COVER	1	
35	63M-14721-00-9M	MUFFLER 2	1	
36	63M-41122-00	GASKET, EXHAUST INNER COVER	1	
37	63M-41121-00-9M	INNER COVER, EXHAUST	1	
38	63M-41114-00	GASKET, EXHAUST OUTER COVER	1	
39	63M-41123-00-94	OUTER COVER, EXHAUST	1	
40	6K8-51129-00	.NIPPLE	2	
41	63M-15761-00	SEAL, RUBBER 1	1	
42	90105-08M66	BOLT, WASHER BASED	6	
43	90105-10M60	BOLT, WASHER BASED	2	
44	90445-14M05	HOSE	1	
45	90465-11M10	CLAMP	2	
46	90446-20M39	HOSE	1	
47	90465-13M24	CLAMP	1	
48	63M-41138-00	SEAL, EXT. 1	1	
49	63M-14680-00	STOPPER	1	
50	90450-18M09	HOSE CLAMP ASSY	1	
51	90445-18M02	HOSE	1	
52	63M-12581-00	JOINT, HOSE 1	1	
53	90445-18M00	HOSE	1	
54	90450-18M09	HOSE CLAMP ASSY	3	
55	63M-12580-00	JOINT ASSY	1	
56	682-84385-01	CAP 1	1	

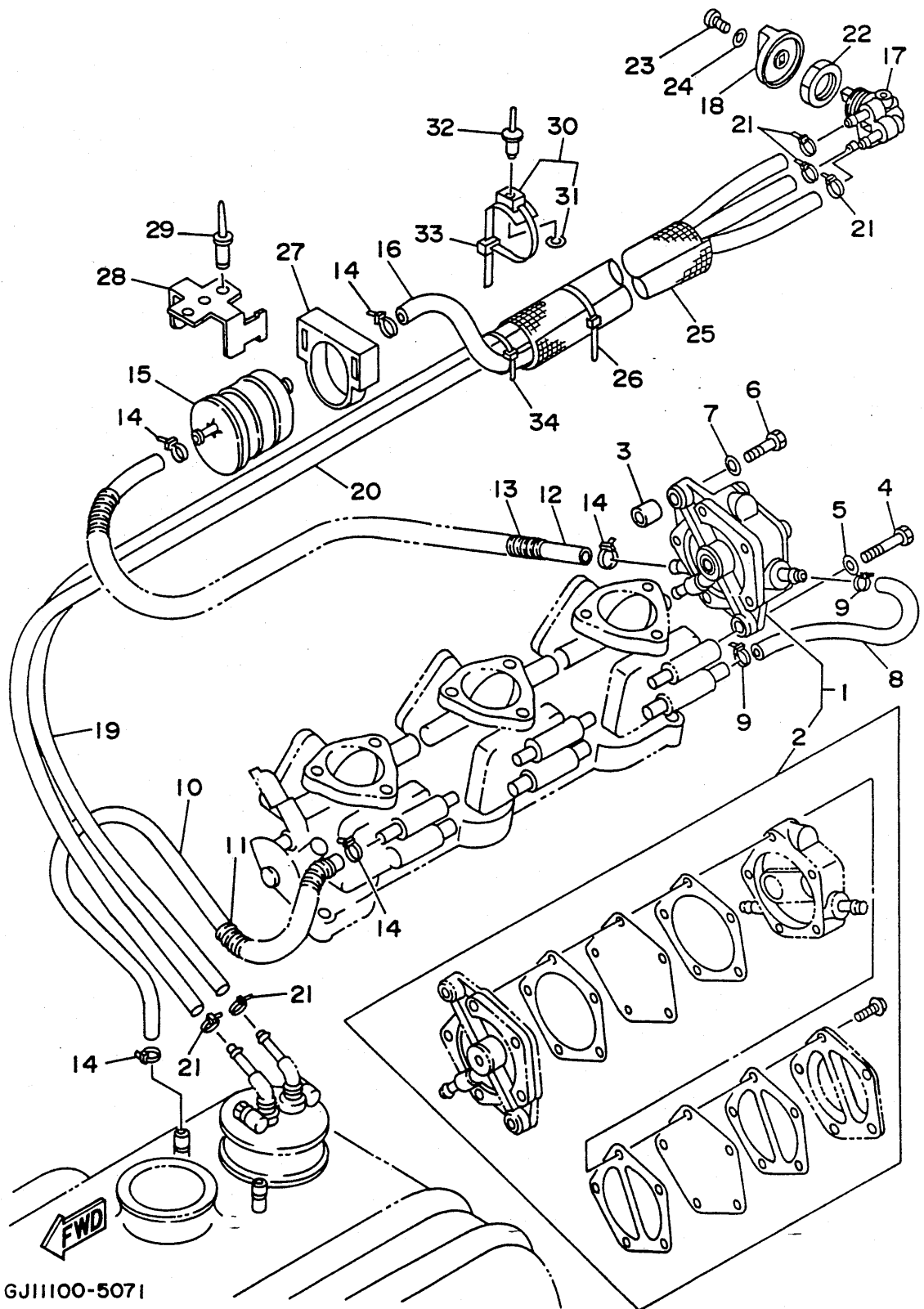
Fig. 6 EXHAUST 1



GJ11100-5060

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	90446-24M52	HOSE	1	
58	63M-14752-00	PIPE, OUTLET	1	
59	90450-99M02	HOSE CLAMP ASSY	1	
60	63M-14771-00-9M	STAY, MUFFLER 1	1	
61	90119-10M72	BOLT, WITH WASHER	4	
62	90105-10M45	BOLT, WASHER BASED	2	
63	63M-12578-00	HOSE 3	1	
64	90446-27M55	HOSE	1	
65	90601-200U1	CLAMP	1	
66	EU0-61652-00	NUT	1	
67	90446-24M60	HOSE	1	

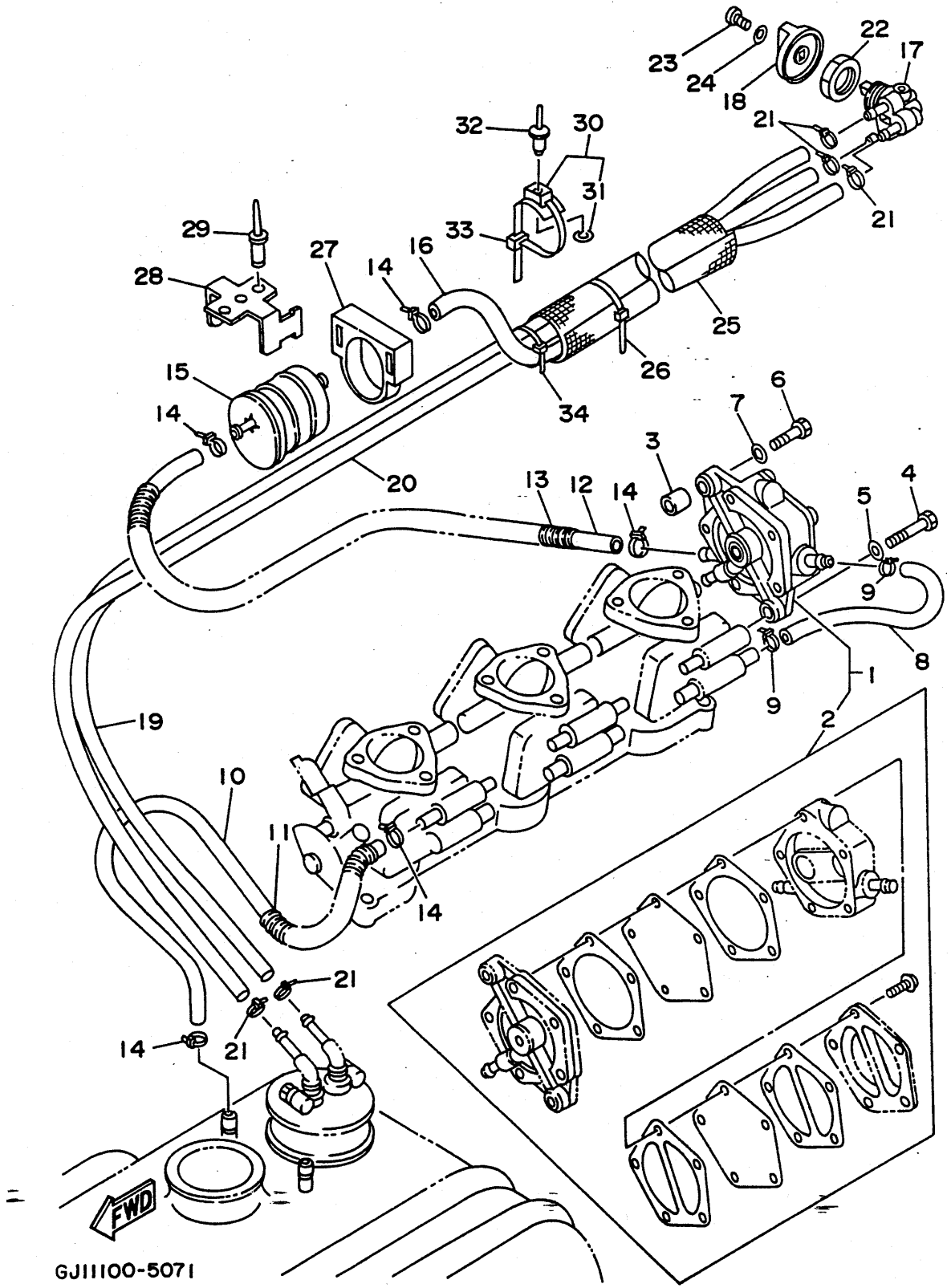
Fig. 7 FUEL



GJ11100-5071

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-24410-00	FUEL PUMP ASSY	1	
2	63M-W2442-00	.FUEL PUMP REPAIR KIT	1	
3	90387-06M44	COLLAR	1	
4	97095-06035	BOLT	1	
5	92990-06600	WASHER, PLATE	1	
6	97095-06022	BOLT	1	
7	92990-06600	WASHER, PLATE	1	
8	63M-24313-00	PIPE 3	1	
9	90465-11M10	CLAMP	2	
10	90445-10M06	HOSE	1	
11	90446-14M49	HOSE	1	
12	90445-10M35	HOSE	1	
13	90446-14M28	HOSE	1	
14	90465-11M10	CLAMP	5	
15	6K8-24560-10	FILTER ASSY	1	
16	90445-10M72	HOSE	1	
17	6K8-24500-02	FUEL COCK ASSY 1	1	
18	6K8-24524-10	LEVER, COCK	1	
19	90445-10M70	HOSE	1	
20	90445-10M71	HOSE	1	
21	90465-11M10	CLAMP	5	
22	90170-22M11	NUT	1	
23	98580-04010	SCREW, PAN HEAD	1	
24	92990-04600	WASHER, PLATE	1	
25	GJ1-U773J-00	PROTECTOR, HOSE	1	YMUS
26	90610-20015	NYLON CLIP 1	1	
27	EU0-67817-00	HOLDER	1	
28	FN8-67816-00	BRACKET, FUEL FILTER	1	

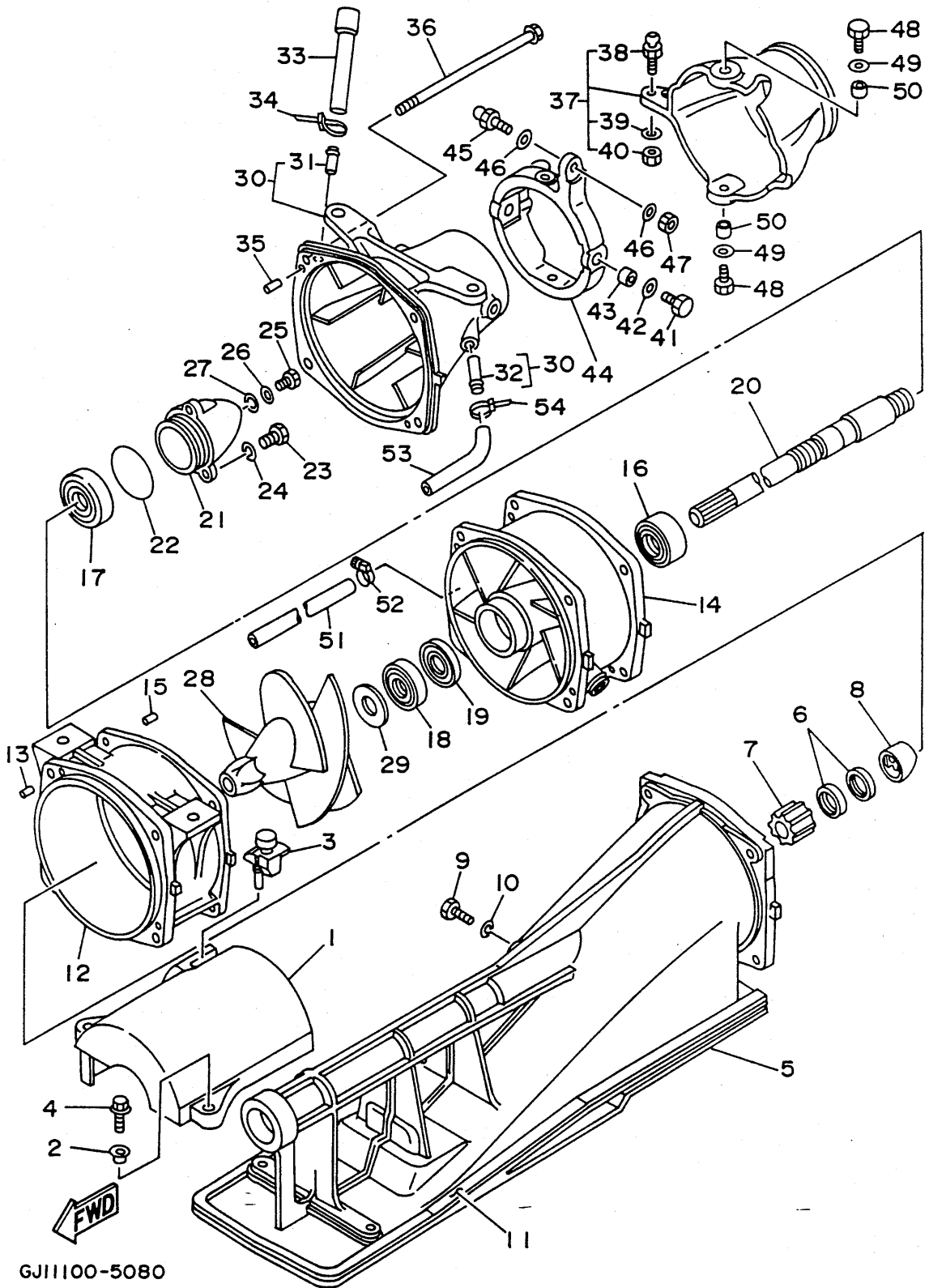
Fig. 7 FUEL



GJ11100-5071

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90267-489U1	RIVET, BLIND	2	YMUS
30	90600-91736	CLAMP	2	
31	90201-05925	.WASHER, PLATE	1	
32	90267-48925	RIVET, BLIND	2	
33	90601-20006	NYLON CLIP 1	2	
34	90600-200U1	BAND	1	

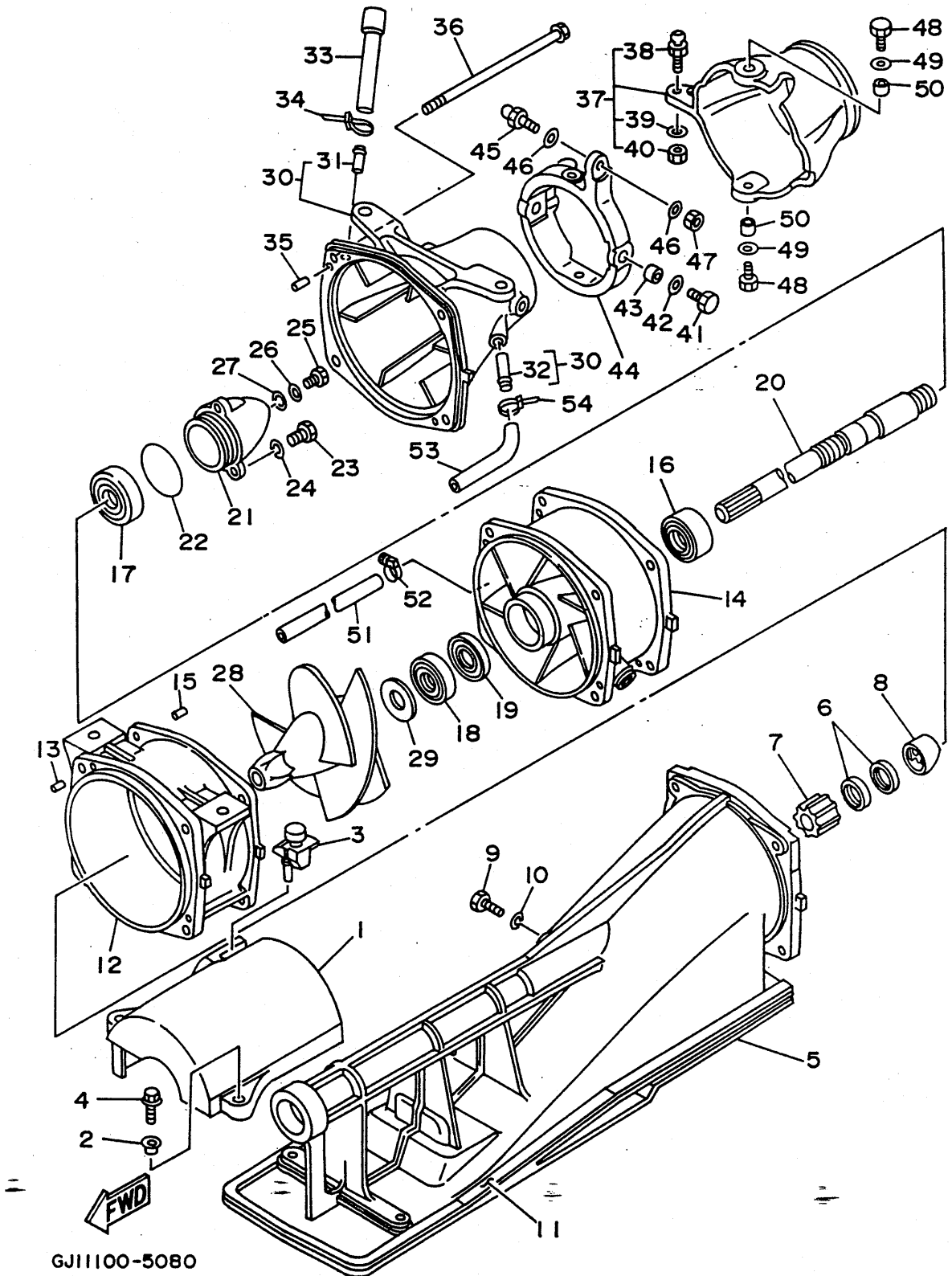
Fig. 8 JET UNIT 1



GJ11100-5080

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-51381-00	COVER	1	
2	90387-06M60	COLLAR	2	
3	90480-06M69	GROMMET	1	
4	97595-06525	BOLT, WITH WASHER	2	
5	63M-51311-00-94	DUCT, INTAKE	1	
6	93102-18M35	OIL SEAL	2	
7	6R8-45318-00	BUSHING, DRIVE SHAFT	1	
8	6R8-51348-00-5B	SPACER	1	
9	97095-06025	BOLT	1	
10	92990-06600	WASHER, PLATE	1	
11	6R8-51367-01	FELT, PACKING	2	
12	63M-51312-00-94	HOUSING, IMPELLER	1	
13	93606-12019	PIN, DOWEL	2	
14	63M-51315-00-94	DUCT, IMPELLER	1	
15	93606-12019	PIN, DOWEL	2	
16	93305-205U1	BEARING	1	
17	93306-205U0	BEARING	1	
18	93102-25M34	OIL SEAL	1	
19	93101-25M50	OIL SEAL	1	
20	63M-45511-00	SHAFT, DRIVE	1	
21	6R7-51326-00-94	CAP	1	
22	93210-46M16	O-RING	1	
23	97095-06016	BOLT	3	
24	92990-06600	WASHER, PLATE	3	
25	97095-06012	BOLT	1	
26	92990-06600	WASHER, PLATE	1	
27	90430-06M03	GASKET	1	
28	63M-51321-A0	IMPELLER	1	

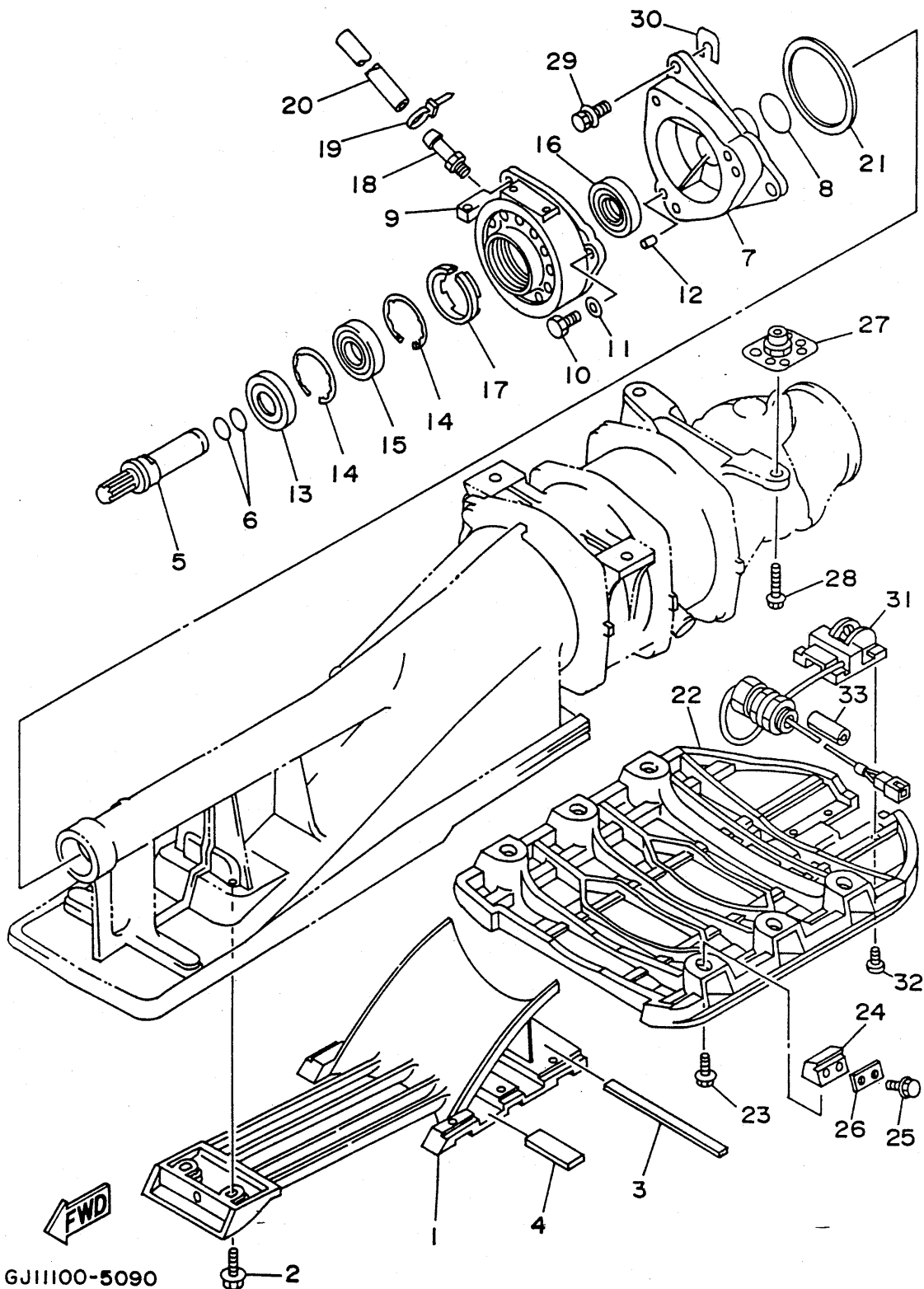
Fig. 8 JET UNIT 1



GJ11100-5080

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	62T-51348-00	SPACER	1	
30	63M-51318-00-5B	NOZZLE	1	
31	6K8-51129-00	.NIPPLE	1	
32	63M-51334-00	.NIPPLE, HOSE	1	
33	63M-51673-00	PIPE 1	1	
34	90465-13M11	CLAMP	1	
35	93606-12019	PIN, DOWEL	2	
36	90105-08M65	BOLT, WASHER BASED	4	
37	63M-51313-00	NOZZLE, DEFLECTOR	1	
38	63M-42316-00	.BOLT, JOINT	1	
39	90201-06M02	.WASHER, PLATE	1	
40	95380-06700	.NUT	1	
41	97395-08020	BOLT	2	
42	92995-08600	WASHER	2	
43	90387-08M08	COLLAR	2	
44	63M-51190-00-5B	RING, TRIM	1	
45	6R7-42316-00	BOLT, JOINT	1	
46	90201-06M31	WASHER, PLATE	2	
47	95380-06700	NUT	1	
48	97395-08020	BOLT	2	
49	92995-08600	WASHER	2	
50	90387-08M06	COLLAR	2	
51	90445-18M01	HOSE	1	
52	90450-18M09	HOSE CLAMP ASSY	1	
53	90445-14M30	HOSE	1	
54	90465-13M11	CLAMP	1	

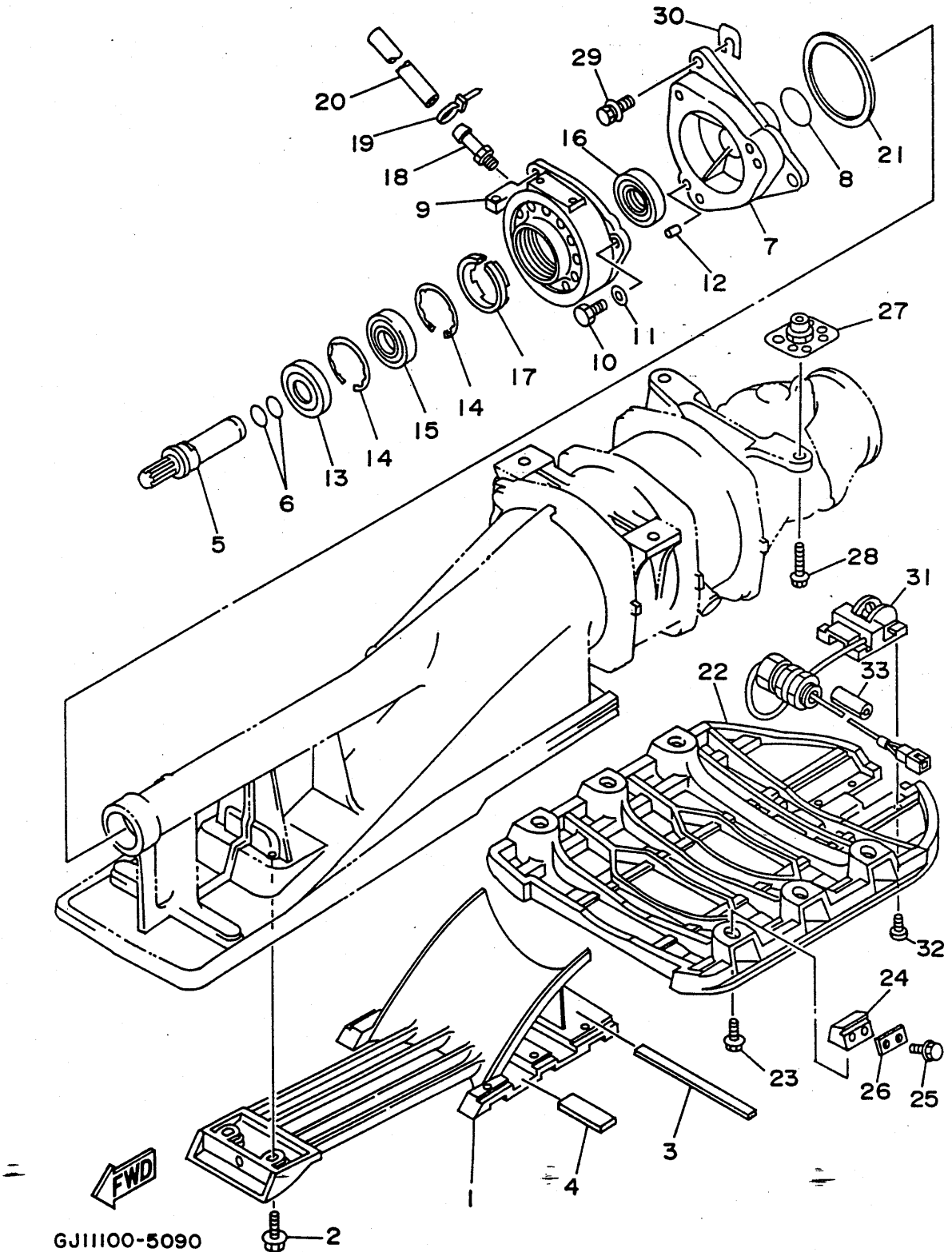
Fig. 9 JET UNIT 2



GJ11100-5090

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-51333-00-5B	SCREEN, INTAKE	1	
2	90119-06M03	BOLT, WITH WASHER	8	
3	63M-51367-00	FELT, PACKING	1	
4	63M-51368-00	FELT, PACKING	2	
5	63M-51323-00	SHAFT, COUPLOR	1	
6	93210-17MA4	O-RING	2	
7	62G-45331-00-94	HOUSING, BEARING	1	
8	93210-35M72	O-RING	1	
9	61X-45332-01-9M	HOUSING, BEARING	1	
10	97395-08025	BOLT	3	
11	92995-08600	WASHER	3	
12	93606-12019	PIN, DOWEL	2	
13	93101-25M55	OIL SEAL	1	
14	93430-47M04	CIRCLIP	2	
15	93306-205U6	BEARING	1	
16	93101-25M56	OIL SEAL	1	
17	63M-51348-00	SPACER	1	
18	61L-45378-00	NIPPLE, HOSE	1	
19	90465-11M10	CLAMP	1	
20	90445-09M21	HOSE	1	
21	6K8-45127-00	SEAL	1	
22	GJ1-U273B-00	PLATE 2	1	YMUS
23	90119-089U6	BOLT, WITH WASHER	6	YMUS
24	GJ1-62733-00	PACKING	6	
25	90119-089U5	BOLT, WITH WASHER	12	YMUS
26	GH1-62663-01	PACKING 1	6	
27	90179-10925	NUT	4	
28	90119-10906	BOLT, WITH WASHER	4	

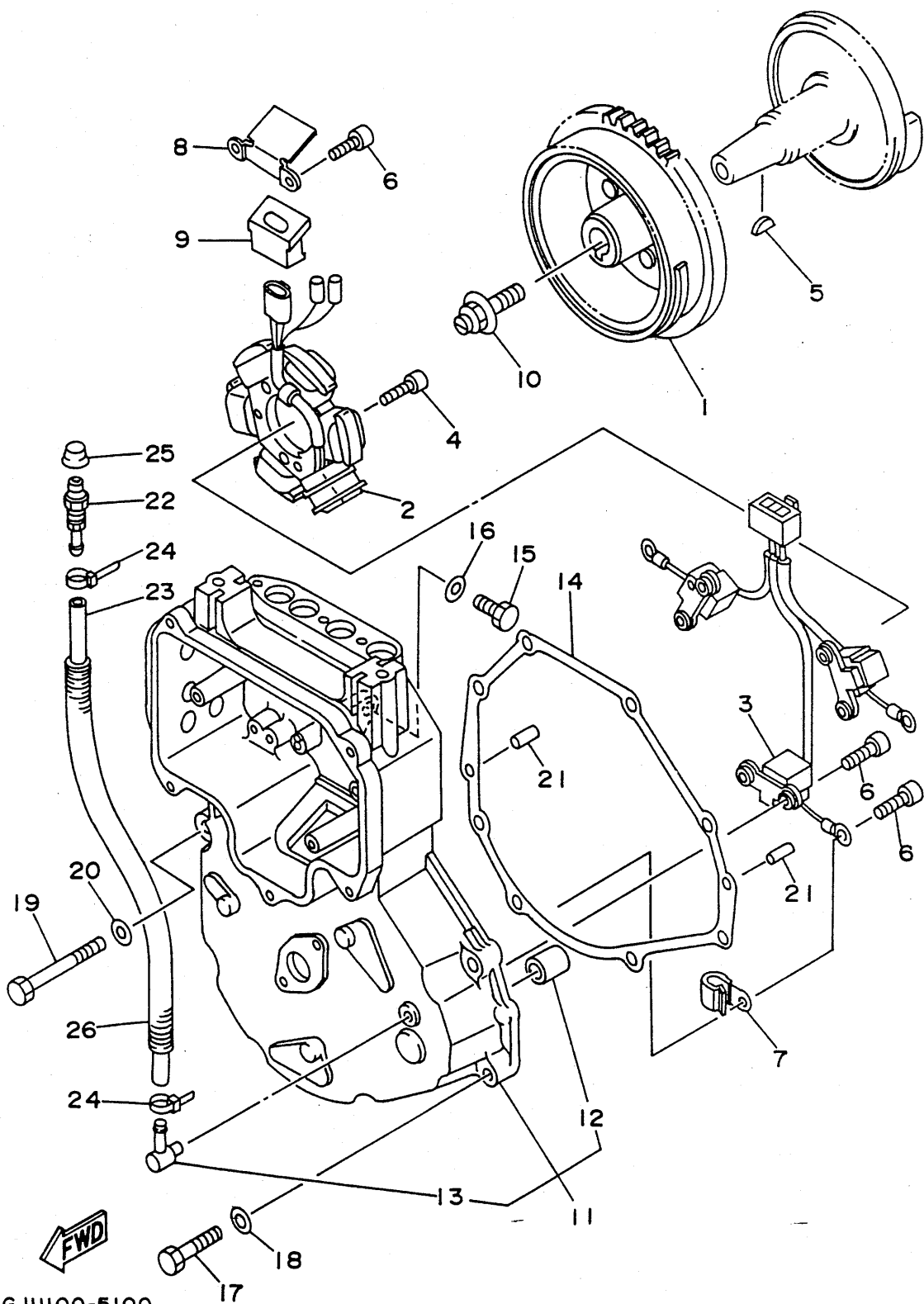
Fig. 9 JET UNIT 2



GJ11100-5090

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90119-08907	BOLT, WITH WASHER	3	
30	GDO-U7249-00-05	SHIM (T=0.5)	2	UR YMUS
	GDO-67249-00-05	SHIM (T=0.5)	2	UR
	GDO-U7249-00-10	SHIM (T=1.0)	2	UR YMUS
	GDO-67249-00-10	SHIM (T=1.0)	2	UR
31	GJ1-U8K31-00	SENSOR, SPEED	1	
32	98780-05512	SCREW, FLAT HEAD	4	
33	GJ1-67578-00	PACKING, HOSE 2	1	

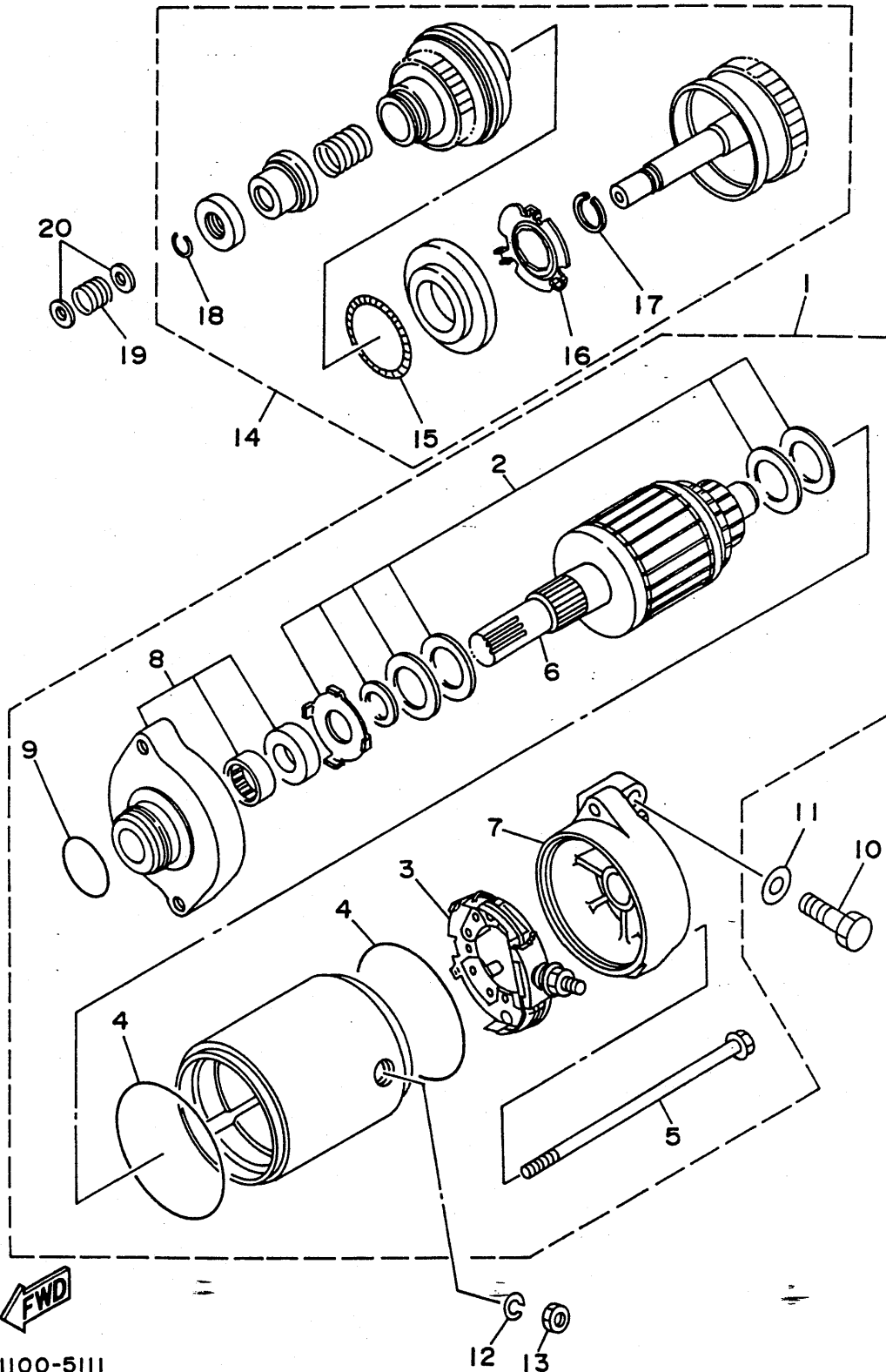
Fig. 10 GENERATOR



GJ11100-5100

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-85550-00	ROTOR ASSY	1	
2	63M-85510-00	STATOR ASSY	1	
3	63M-85580-00	COIL, PULSER	1	
4	91317-06025	BOLT	3	
5	90280-16053	KEY, WOODRUFF	1	
6	91318-06014	BOLT	11	
7	90465-06M28	CLAMP	3	
8	63M-81328-00	CLAMP	1	
9	63M-85564-00	GROMMET	1	
10	90109-10M68	BOLT	1	
11	63M-81337-00-4D	COVER, FLYWHEEL	1	
12	90380-12M29	.BUSH, SOLID	1	
13	676-11372-00	.NIPPLE, HOSE	1	
14	63M-81365-00	GASKET, HOLE COVER	1	
15	97395-08025	BOLT	1	
16	92995-08600	WASHER	1	
17	97395-08030	BOLT	7	
18	92995-08600	WASHER	7	
19	97395-08055	BOLT	1	
20	92995-08600	WASHER	1	
21	93606-12019	PIN, DOWEL	2	
22	61L-5169A-00	NIPPLE, GREASE	1	
23	90445-09M24	HOSE	1	
24	90465-11M10	CLAMP	2	
25	663-45119-00	CAP, GREASE NIPPLE	1	
26	90446-14M58	HOSE	1	

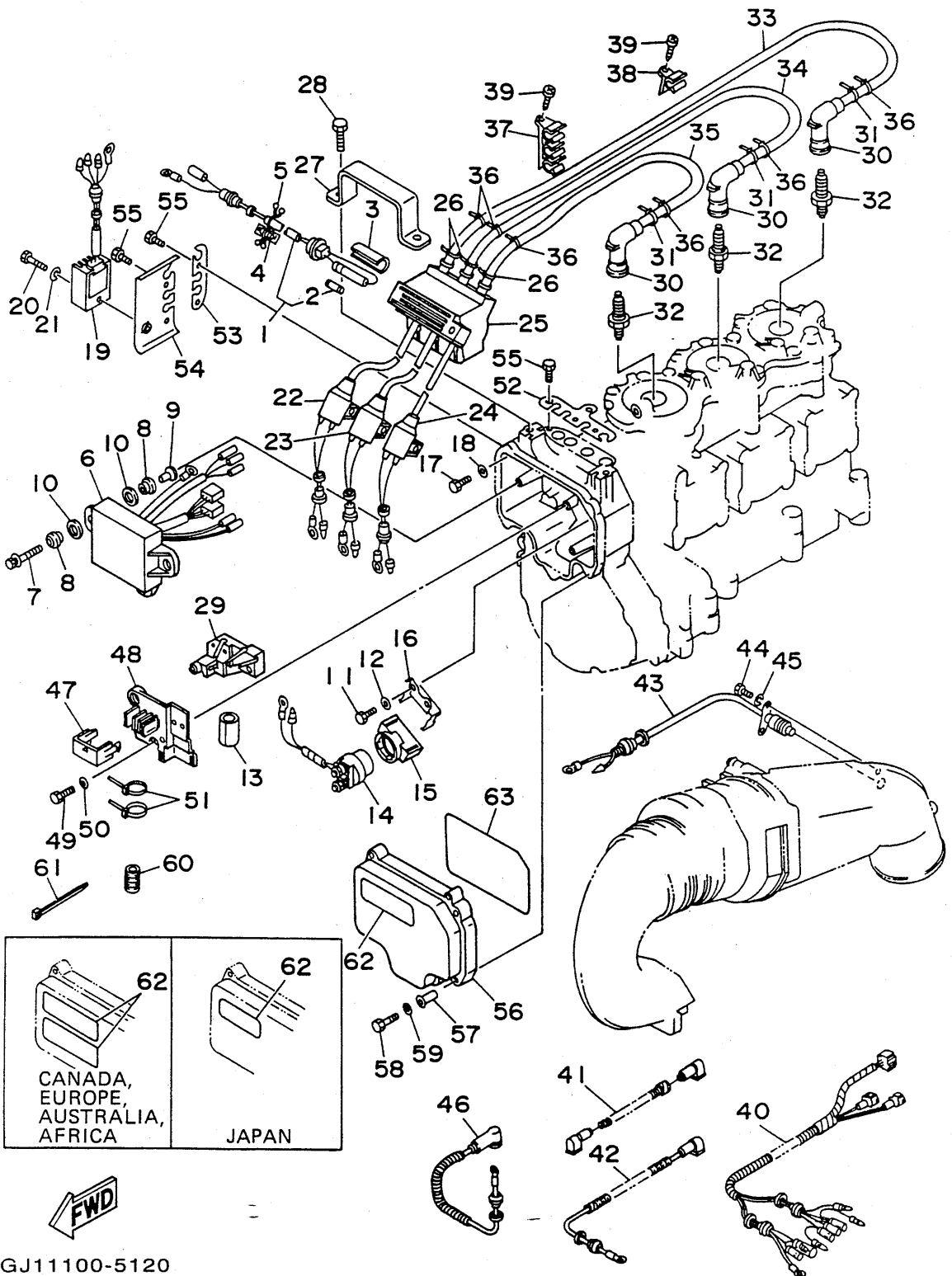
Fig. 11 STARTING MOTOR



GJ11100-5111

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-81800-00	STARTING MOTOR ASSY	1	
2	3AJ-81809-00	.WASHER KIT	1	
3	6M6-81840-10	.BRUSH HOLDER ASSY	1	
4	11H-81844-00	.GASKET	2	
5	6M6-81826-00	.BOLT	2	
6	6M6-81850-00	.ARMATURE ASSY	1	
7	63M-81820-00	.REAR BRACKET ASSY	1	
8	6M6-81830-00	.FRONT BRACKET ASSY	1	
9	26H-81847-00	.O-RING	1	
10	97013-08025	BOLT	2	
11	92990-08600	WASHER, PLATE	2	
12	92995-06100	WASHER, SPRING	1	
13	95380-06700	NUT	1	
14	6M6-8183E-00	IDLE GEAR COMP.	1	
15	6M6-81866-00	.WEIGHT SPRING	1	
16	6M6-81865-00	.WEIGHT HOLDER	1	
17	93440-25M08	.CIRCLIP	1	
18	93450-18M06	.CIRCLIP	1	
19	90501-14M73	SPRING, COMPRESSION	1	
20	92990-06600	WASHER, PLATE	2	

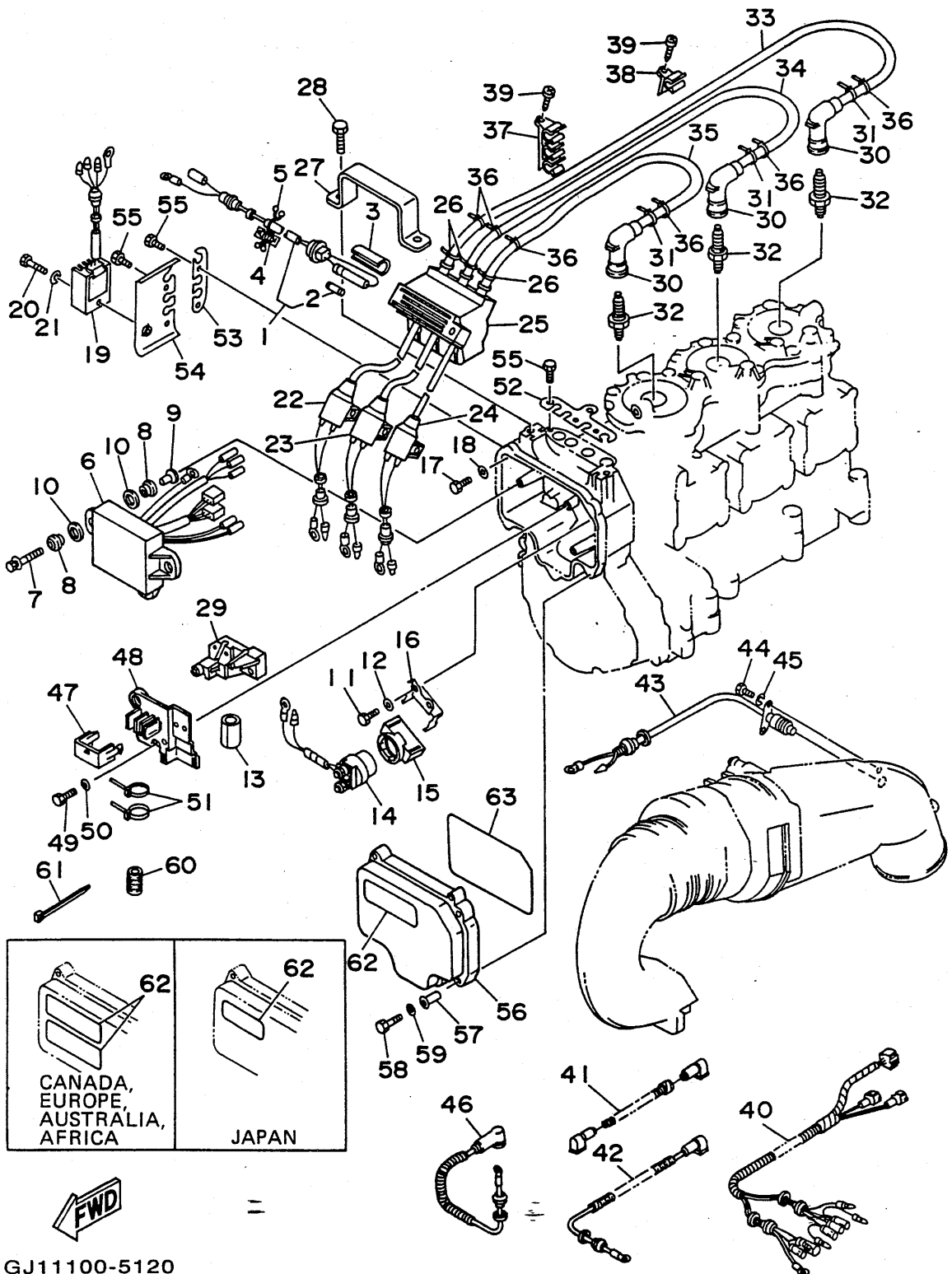
Fig. 12 ELECTRICAL 1



GJ11100-5120

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-82150-00	FUSE HOLDER ASSY	1	
2	6G1-82151-00	.FUSE	1	
3	63M-82176-00	DAMPER	1	
4	63M-82159-00	FUSE SPEAR	1	
5	90464-07M44	CLAMP	1	
6	63M-85540-00	C.D.I. UNIT ASSY	1	
7	90119-06M75	BOLT, WITH WASHER	3	
8	90480-09M25	GROMMET	6	
9	90387-06M03	COLLAR	3	
10	90201-16M00	WASHER, PLATE	6	
11	97095-06016	BOLT	2	
12	92990-06600	WASHER, PLATE	2	
13	63M-82589-00	PROTECTOR, WIRE HARNESS	2	
14	6G1-81941-10	STARTER RELAY ASSY	1	
15	6H4-81952-00	HOLDER, RELAY	1	
16	63M-81945-00	PLATE, SWITCH FITTING	1	
17	97095-06016	BOLT	2	
18	92990-06600	WASHER, PLATE	2	
19	63M-81960-00	RECTIFIER & REGULATOR ASSY	1	
20	97095-06012	BOLT	1	
21	92990-06600	WASHER, PLATE	1	
22	63M-85570-00	IGNITION COIL ASSY	1	
23	63M-85570-10	IGNITION COIL ASSY	1	
24	63M-85570-20	IGNITION COIL ASSY	1	
25	63M-85547-00	DAMPER	1	
26	90465-11M10	CLAMP	3	
27	63M-85542-00	BRACKET	1	
28	97095-06012	BOLT	2	

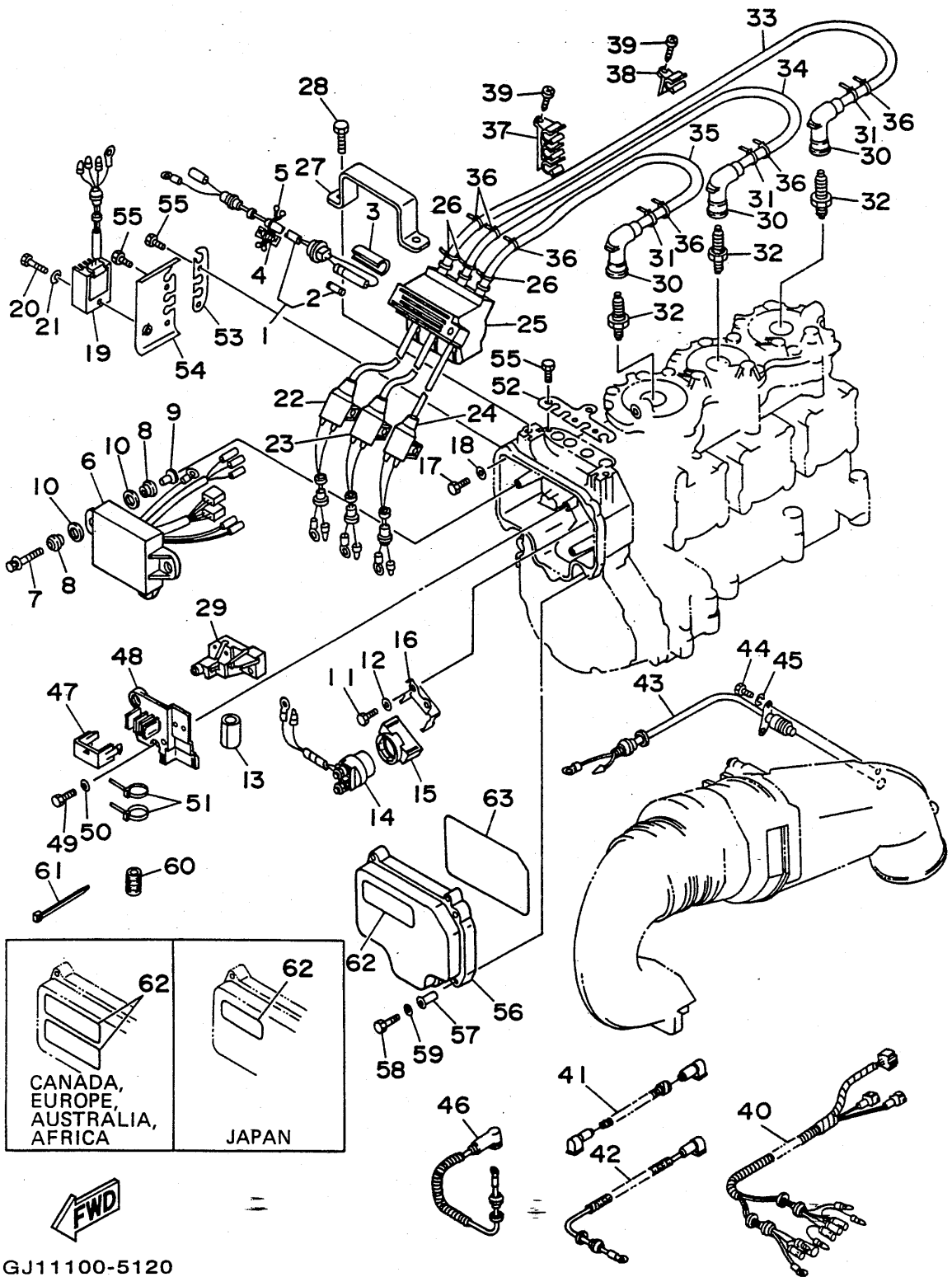
Fig. 12 ELECTRICAL 1



GJ11100-5120

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	63M-85516-00	GROMMET	1	
30	63M-82370-00	PLUG CAP ASSY	3	
31	90465-11M10	CLAMP	3	
32	94709-00195	PLUG, SPARK (51X) NGK BR8HS	3	
33	63M-82351-00	TUBE, CORD	1	
34	63M-82351-10	TUBE, CORD	1	
35	63M-82351-20	TUBE, CORD	1	
36	90465-11M10	CLAMP	6	
37	63M-81317-00	CLAMP, CORD	3	
38	63M-81317-10	CLAMP, CORD	1	
39	97780-50116	SCREW, TAPPING	4	
40	63M-82553-00	EXTENSION, WIRE LEAD	1	
41	61L-82117-00	WIRE, LEAD	1	
42	63M-82117-10	WIRE, LEAD	1	
43	63M-82560-00	THERMO SWITCH ASSY	1	
44	97095-06016	BOLT	2	
45	92995-06100	WASHER, SPRING	2	
46	63M-82117-20	WIRE, LEAD	1	
47	63M-85546-00	BAND	1	
48	63M-85548-00	HOLDER	1	
49	97395-06014	BOLT	2	
50	92990-06600	WASHER, PLATE	2	
51	90465-13M60	CLAMP	2	
52	63M-85599-00	COVER	1	
53	63M-85525-00	COVER	1	
54	63M-85644-00	PLATE	1	
55	97095-06012	BOLT	7	
56	63M-82314-00	COVER, IGNITION COIL	1	

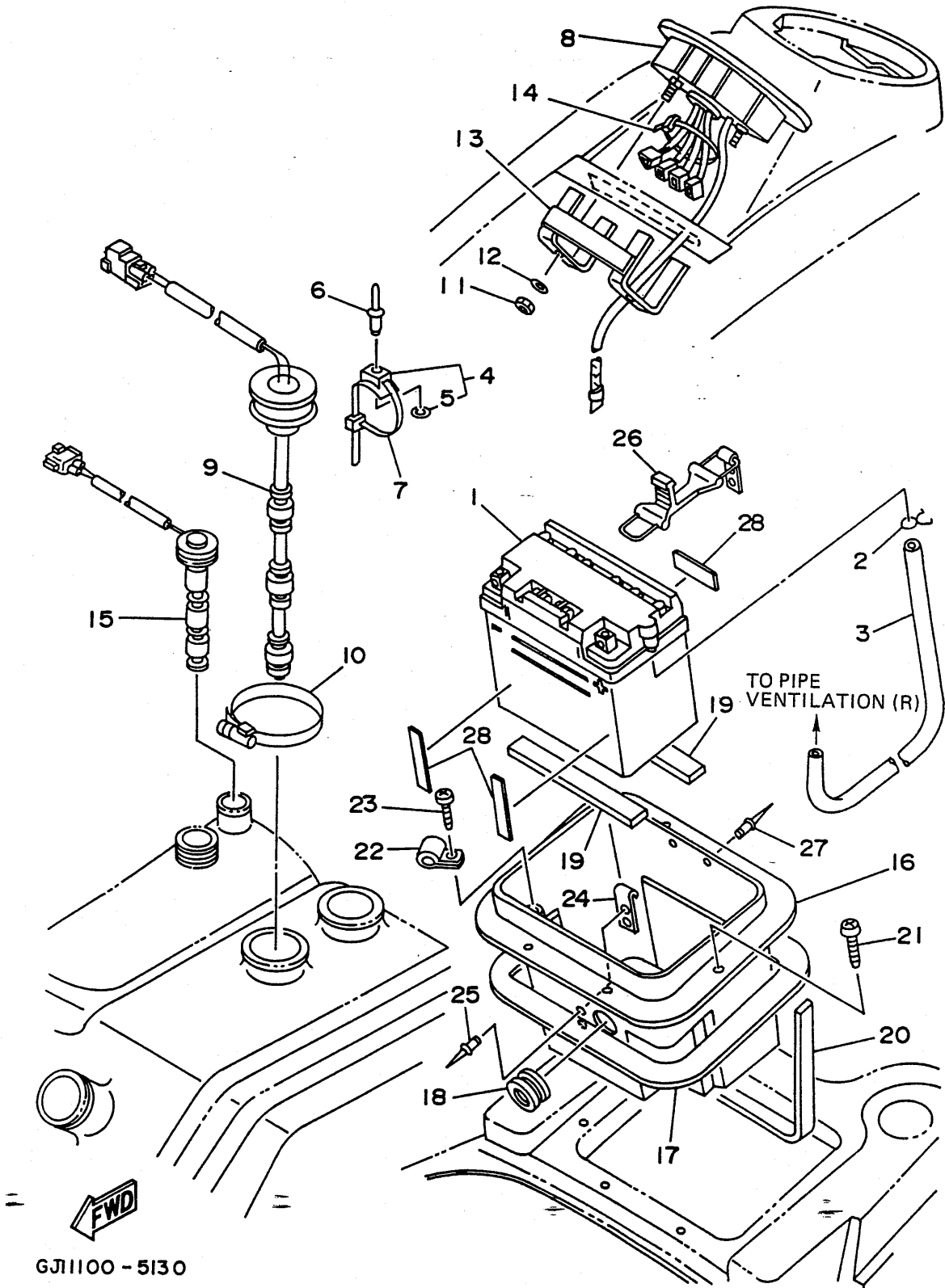
Fig. 12 ELECTRICAL 1



GJ11100-5120

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	90387-06M56	COLLAR	5	
58	97313-05020	BOLT	5	
59	92990-05600	WASHER, PLATE	5	
60	90446-14M56	HOSE	1	
61	90465-11M59	CLAMP	7	
62	6R7-83623-40	MARK 3	1	UR USA
	6R7-83623-50	MARK 3	1	UR FRANCE
	61L-83623-00	MARK 3	1	UR JAPAN
63	63M-83623-00	MARK 3	1	

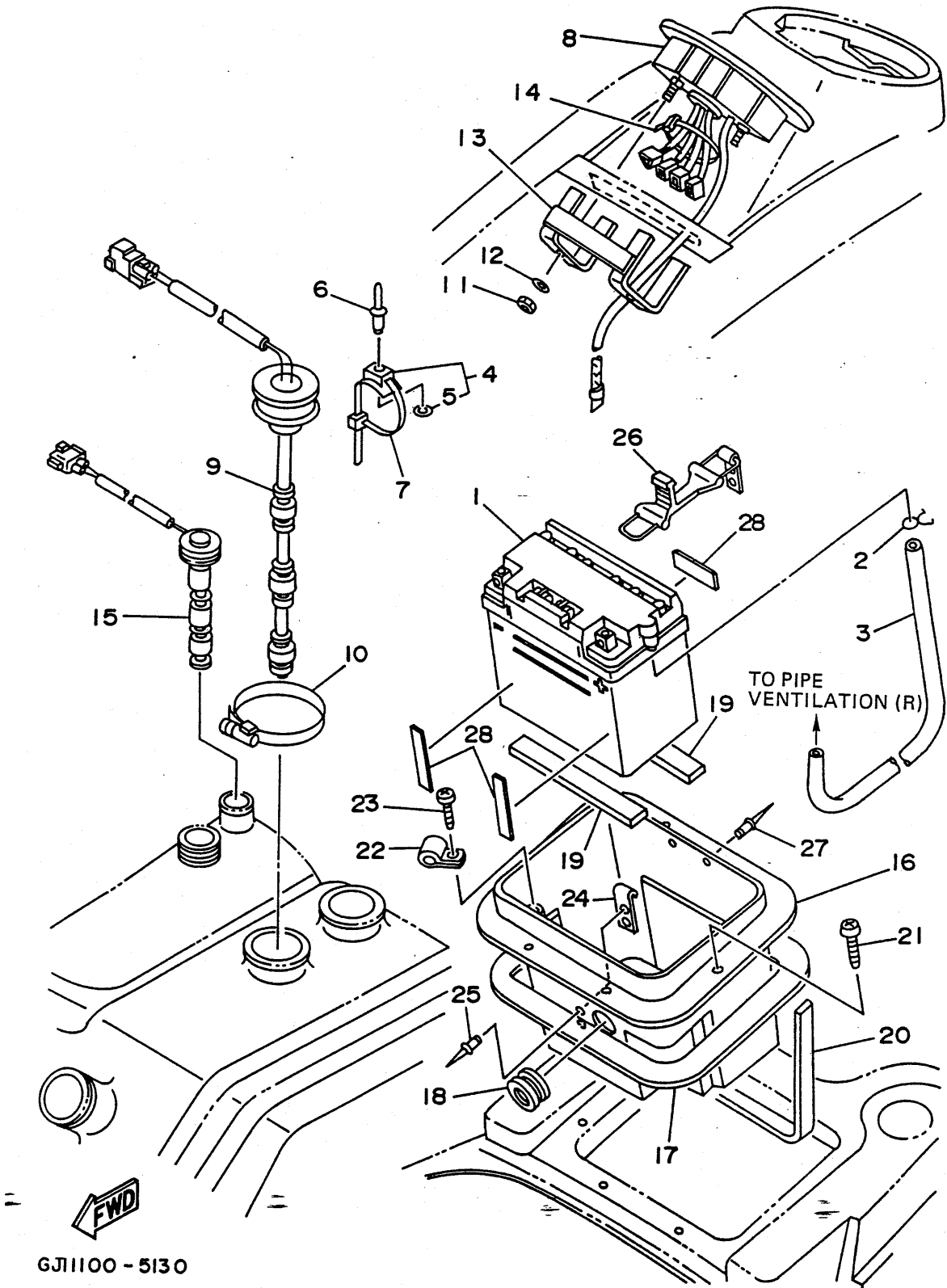
Fig. 13 ELECTRICAL 2



GJ1100-5130

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EU0-82110-77	BATTERY (FB16CL-B)	1	
2	90467-08M10	CLIP	1	
3	GE1-U7856-30	HOSE, AIR VENT 3	1	YMUS
4	90600-91736	CLAMP	3	
5	90201-05925	.WASHER, PLATE	1	
6	90267-48925	RIVET, BLIND	3	
7	90601-20006	NYLON CLIP 1	3	
8	GJ1-6820A-00	METER ASSY	1	UR USA
	GJ1-6820A-10	METER ASSY	1	UR CANADA, FRANCE, JAPAN
9	GJ1-6824B-00	SENDER, FUEL	1	
10	90601-162U5	BAND, HOSE 62	1	YMUS
11	95720-05300	NUT, FLANGE	2	
12	92990-05200	WASHER, PLAIN	2	
13	GJ1-68238-00	BRACKET, METER	1	
14	90601-20006	NYLON CLIP 1	1	
15	GJ1-6824C-00	SENDER, OIL	1	
16	GJ1-U8211-00	BATTERY CASE COMP.	1	YMUS
17	GJ1-6266B-00	PACKING 3	1	
18	FJ0-68222-01	GROMMET	1	
19	FJ0-68221-00	PAD, BATTERY 1	2	
20	FJ0-68221-30	PAD, BATTERY 2	1	
21	90149-05984	SCREW	6	
22	90601-31402	CLIP 14	1	
23	97780-40116	SCREW, TAPPING	1	
24	GA7-65772-00	HOOK	1	
25	90267-489U7	RIVET, BLIND	2	YMUS
26	GJ1-66607-00	HOOK COMP.	1	
27	90267-489U7	RIVET, BLIND	2	YMUS

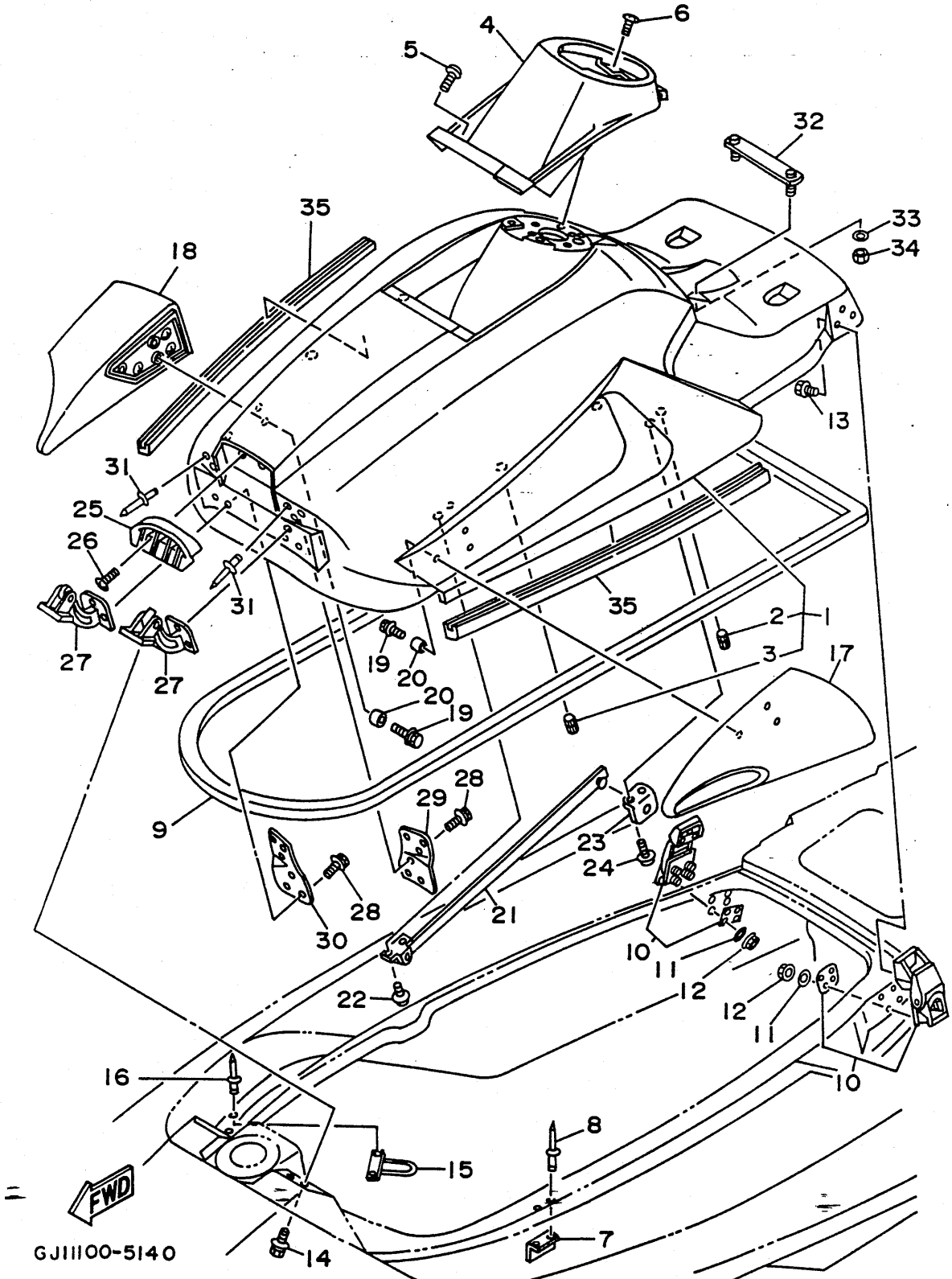
Fig. 13 ELECTRICAL 2



GJI1100 - 5130

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	EU0-67593-40	MAT 3	3	

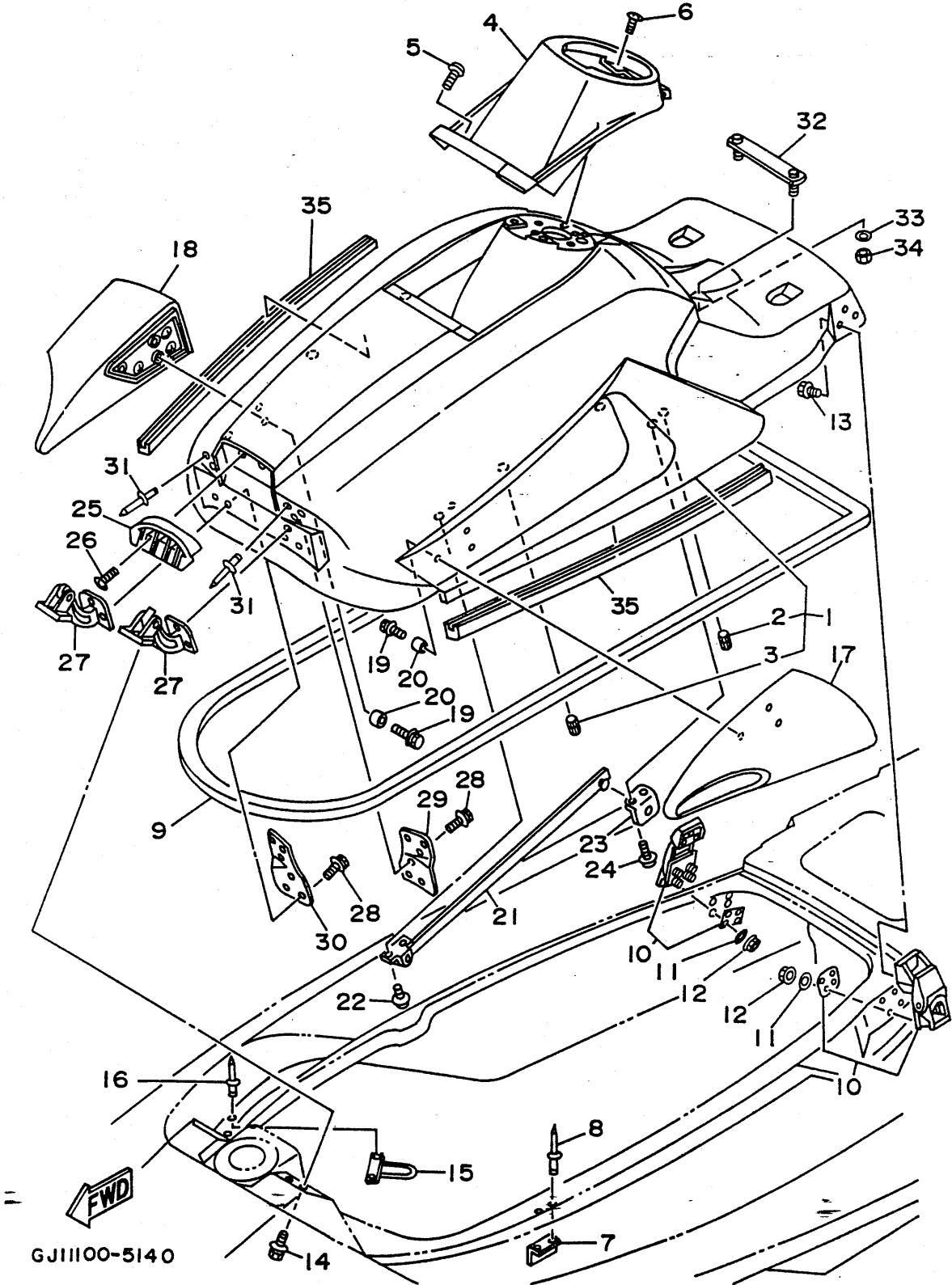
Fig. 14 ENGINE HATCH



GJ11100-5140

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GJ1-U516A-00-PO	ENGINE HATCH COMP.	1	YMUS PURE WHITE
2	90179-06926	.NUT	4	
3	90179-08927	.NUT	4	
4	GH1-6516N-10	COVER, ENGINE HATCH	1	
5	90149-05903	SCREW	2	
6	90149-05984	SCREW	4	
7	FN8-62884-00	BRACKET, HATCH SUPPORT	1	
8	90267-489U2	RIVET, BLIND	2	YMUS
9	GJ1-U2664-00	PACKING	1	YMUS
10	GJ1-62840-00	HATCH LOCK ASSY	2	
11	92990-05600	WASHER, PLATE	8	
12	95720-05300	NUT, FLANGE	8	
13	90119-05935	BOLT, WITH WASHER	6	
14	90119-06940	BOLT, WITH WASHER	4	
15	GH1-61557-00	GUIDE, CABLE	1	
16	90267-489U2	RIVET, BLIND	2	YMUS
17	GH1-6596B-20	MIRROR (LH)	1	
18	GH1-6596C-20	MIRROR (RH)	1	
19	90119-06924	BOLT, WITH WASHER	6	
20	90387-06915	COLLAR	6	
21	GH1-62891-00	SUPPORT, HATCH	1	
22	90159-06901	SCREW, WITH WASHER	2	
23	FN8-62892-00	FIX, PLATE	1	
24	90159-06901	SCREW, WITH WASHER	2	
25	GH1-62128-10	UNIVERSAL, AIR INTAKE	1	
26	90149-04902	SCREW	2	
27	GH1-6517G-04	HINGE, HATCH	2	
28	90119-06940	BOLT, WITH WASHER	6	

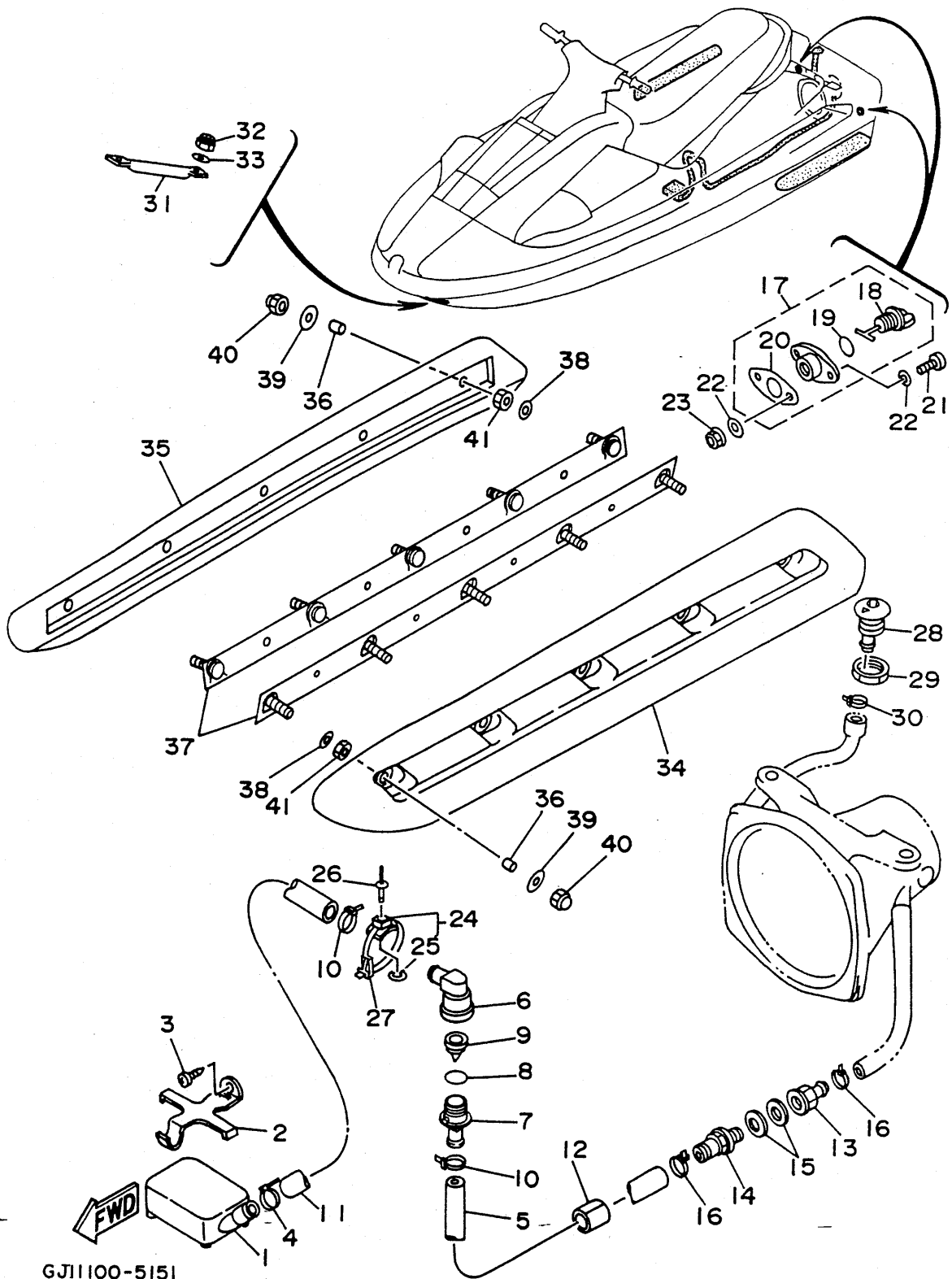
Fig. 14 ENGINE HATCH



GJ11100-5140

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	GH1-6517J-01	PLATE, HATCH HINGE (LH)	1	
30	GH1-6517K-01	PLATE, HATCH HINGE (RH)	1	
31	90267-489U1	RIVET, BLIND	6	YMUS
32	GH1-6378C-00	STAY, SEAT 1	1	
33	92990-06200	WASHER, PLAIN	2	
34	95720-06300	NUT, SELF-LOCKING	2	
35	GH1-65162-01	TRIM	2	

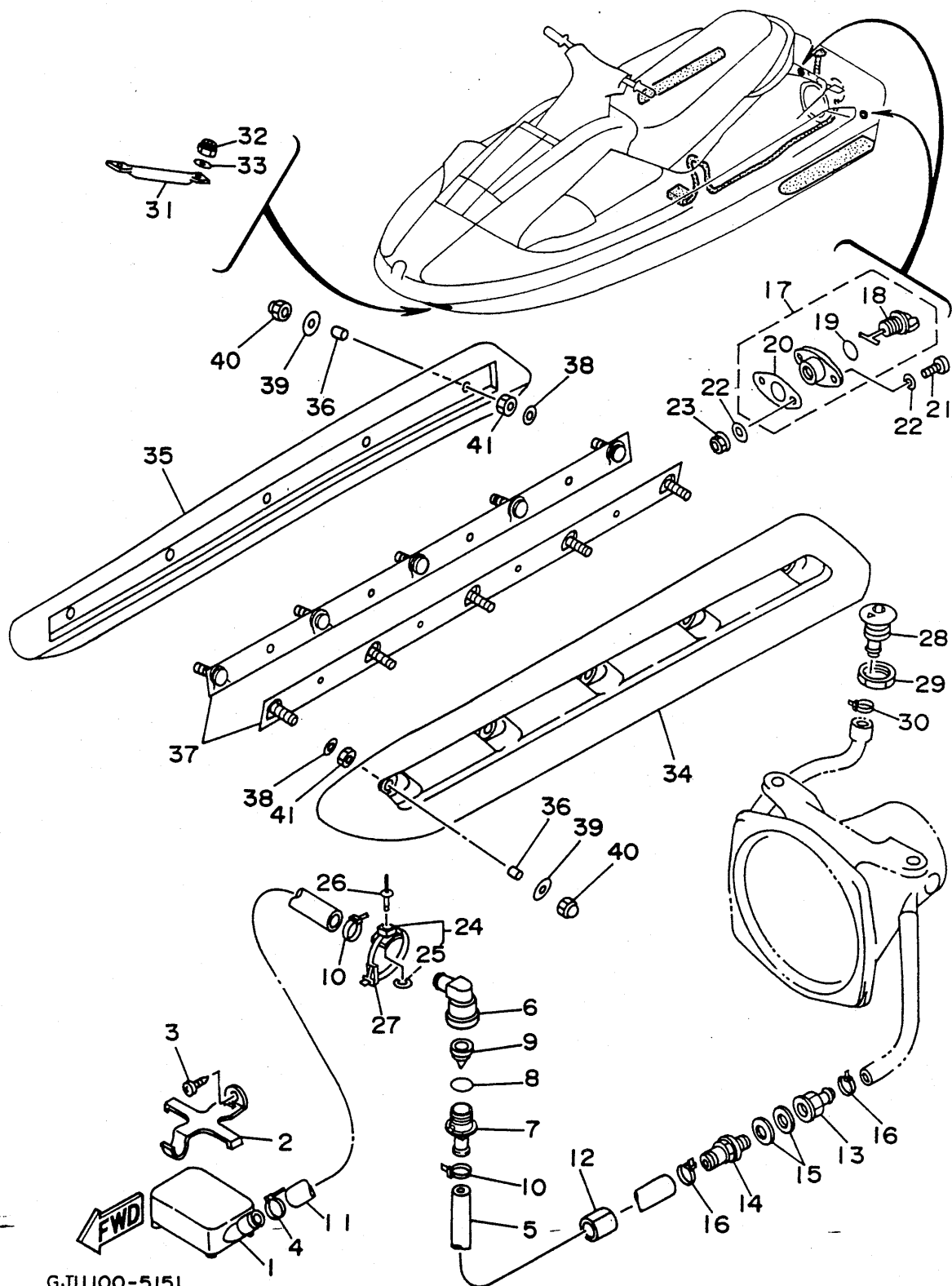
Fig. 15 HULL. DECK



GJ1100-5151

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	G00-6761D-00	STRAINER, BILGE	1	
2	EW2-67618-00	BASE, STRAINER BLIGE	1	
3	97780-50612	SCREW, TAPPING	1	
4	90601-200U1	NYLON CLIP 1	1	YMUS
5	90445-19M07	HOSE	1	
6	63M-51162-00	JOINT, HOSE	1	
7	63M-51165-00	JOINT, HOSE 2	1	
8	93210-22ME5	O-RING	1	
9	63M-5316M-00	VALVE 1	1	
10	90465-13M11	CLAMP	2	
11	90445-19M06	HOSE	1	
12	GJ1-67578-10	PACKING, HOSE 2	1	
13	90604-80759	CONNECTION, THRU-HULL 1/4	1	
14	90604-80775	THROUGH, HULL CONNECTION	1	
15	90430-13909	GASKET	2	
16	90601-200U1	NYLON CLIP 1	2	YMUS
17	EU0-62280-00	DRAIN PLUG ASSY	2	
18	EU0-62282-00	.PLUG, DRAIN	1	
19	EU0-62283-00	.O-RING	1	
20	EU0-62285-01	.PACKING, DRAIN	1	
21	97880-05020	SCREW, PAN HEAD	4	
22	92990-05200	WASHER, PLAIN	8	
23	95720-05300	NUT, FLANGE	4	
24	90600-91736	CLAMP	1	
25	90201-05925	.WASHER, PLATE	1	
26	90267-48925	RIVET, BLIND	1	
27	90601-20006	NYLON CLIP 1	1	
28	FN8-6269B-00	SPOUT	1	

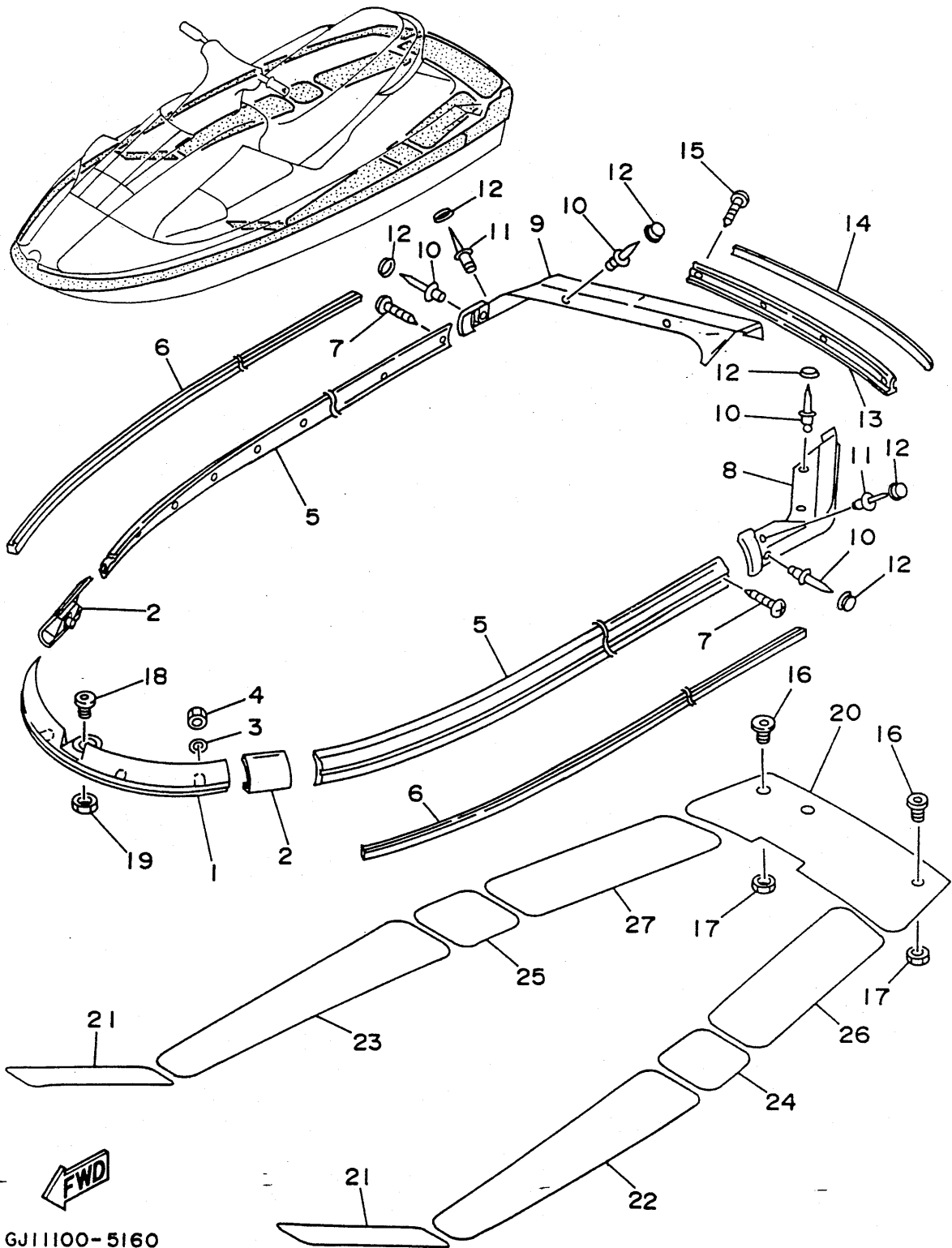
Fig. 15 HULL. DECK



GJ1100-5151

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	EU0-61652-00	NUT	1	
30	90465-11M10	CLAMP	1	
31	FN8-U1624-00	BOWEYE 1 (S)	1	YMUS
32	95720-08300	NUT, SELF-LOCKING	2	
33	92990-08200	WASHER, PLAIN	2	
34	GH1-6883N-30	STABILIZER (LH)	1	
35	GH1-6883P-30	STABILIZER (RH)	1	
36	90387-06916	COLLAR	10	
37	GH1-6883T-00	BRACKET, STABILIZER	2	
38	92990-06200	WASHER, PLAIN	10	
39	90201-065F3	WASHER, PLATE	10	
40	90179-06959	NUT	10	
41	95380-06700	NUT	10	

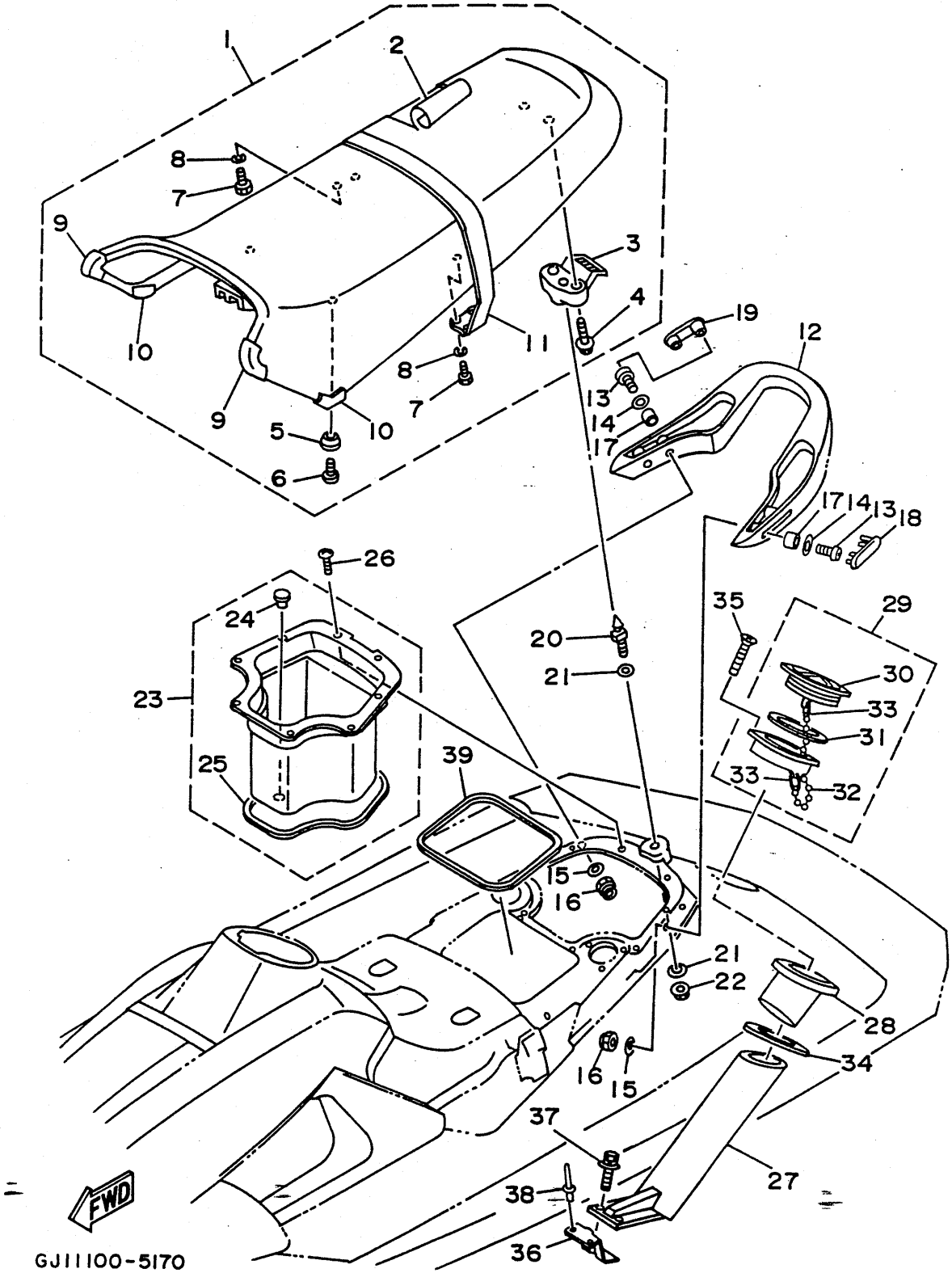
Fig. 16 GUNWALE. MAT



GJ11100-5160

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GJ1-U2501-00	BOW GUNWALE COMP.	1	YMUS
2	GJ1-6252A-00	JOINT, GUNWALE	2	
3	92990-06200	WASHER, PLAIN	6	
4	95720-06300	NUT, SELF-LOCKING	6	
5	GJ1-U2552-00	GUNWALE, SIDE 1	2	YMUS
6	GJ1-U2519-00	INNER GUNWALE	2	YMUS
7	90169-059U1	SELF, DRILLING T/P SCREW	22	YMUS
8	GH1-6251D-10	GUNWALE, STERN 1	1	
9	GH1-6251E-10	GUNWALE, STERN 2	1	
10	90267-489U8	RIVET, BLIND	10	YMUS
11	90267-48835	RIVET, BLIND	2	
12	GH1-6354D-10	CAP, HEAD	12	
13	GJ1-U252C-00	COVER, GUNWALE 1	1	YMUS
14	GJ1-U252D-00	COVER, GUNWALE 2	1	YMUS
15	90169-059U1	SELF, DRILLING T/P SCREW	4	YMUS
16	FN8-61651-00	ROPE HOLE	2	
17	EU0-61652-00	NUT	2	
18	GH1-61651-00	ROPE HOLE	1	
19	EU0-61652-00	NUT	1	
20	GJ1-63581-00	MAT, UPPER	1	
21	GJ1-U351H-00	MAT, STEP 1	2	YMUS
22	GJ1-U351K-00	MAT, STEP 3	1	YMUS
23	GJ1-U351M-00	MAT, STEP 4	1	YMUS
24	GJ1-U351N-00	MAT, STEP 5	1	YMUS
25	GJ1-U351P-00	MAT, STEP 6	1	YMUS
26	GH1-6351R-10	MAT, STEP 7	1	
27	GH1-6351S-10	MAT, STEP 8	1	

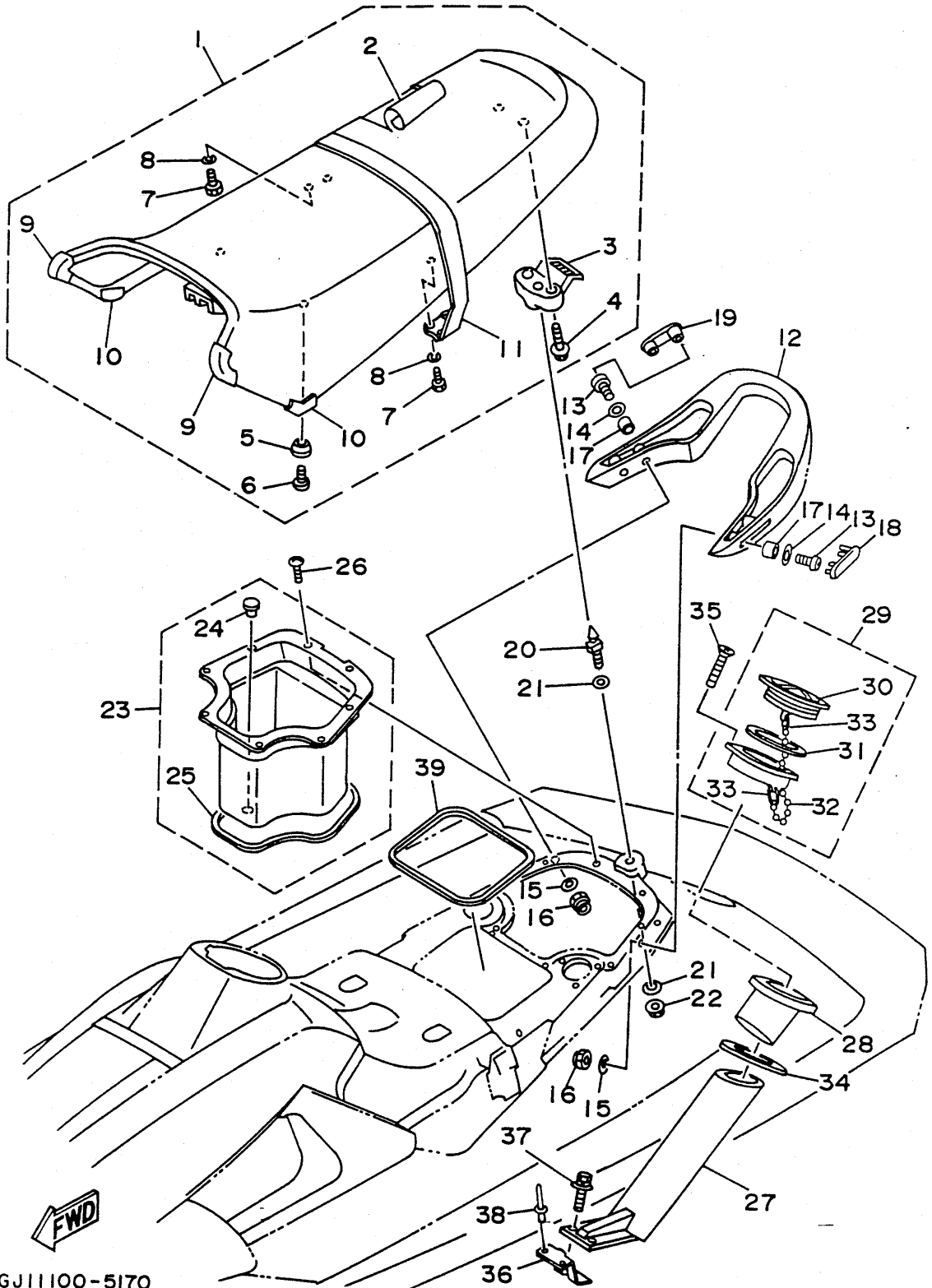
Fig. 17 SEAT • UNDER LOCKER 1



GJ11100-5170

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GJ1-U371A-00	DOUBLE SEAT ASSY	1	YMUS
2	GJ1-U371B-00	.COVER, SEAT 1	1	YMUS
3	GH1-63850-00	.SEAT LOCK ASSY	1	
4	90119-06930	.BOLT, WITH WASHER	2	
5	GH1-63729-00	.STOPPER, SEAT	2	
6	97980-06116	.SCREW, WITH WASHER	2	
7	97090-06016	.BOLT	4	
8	92995-06100	.WASHER, SPRING	4	
9	GJ1-U375A-00	.PAD, SEAT 1	2	YMUS
10	GJ1-U375B-00	.PAD, SEAT 2	2	YMUS
11	GJ1-U373D-00	.BAND, SEAT COMP.	1	YMUS
12	GH1-6271B-10	GRIP, HAND	1	
13	98980-06025	SCREW, BIND	4	
14	92990-06200	WASHER, PLAIN	4	
15	90201-065F3	WASHER, PLATE	4	
16	95720-06300	NUT, SELF-LOCKING	4	
17	90387-06914	COLLAR	4	
18	GH1-6271C-10	CAP, GRIP HAND (LH)	1	
19	GH1-6271D-10	CAP, GRIP HAND (RH)	1	
20	GH1-63774-01	PIN	1	
21	92990-10200	WASHER, PLAIN	2	
22	95780-10300	NUT, FLANGE	1	
23	GJ1-U474A-00	UNDER LOCKER ASSY	1	YMUS
24	90338-12081	.PLUG	1	
25	GH1-6266B-00	.PACKING 3	1	
26	90149-04943	SCREW	8	
27	GA7-65983-00	BOX, FIRE EXTINGUISHER	1	
28	GA7-65984-00	GROMMET	1	

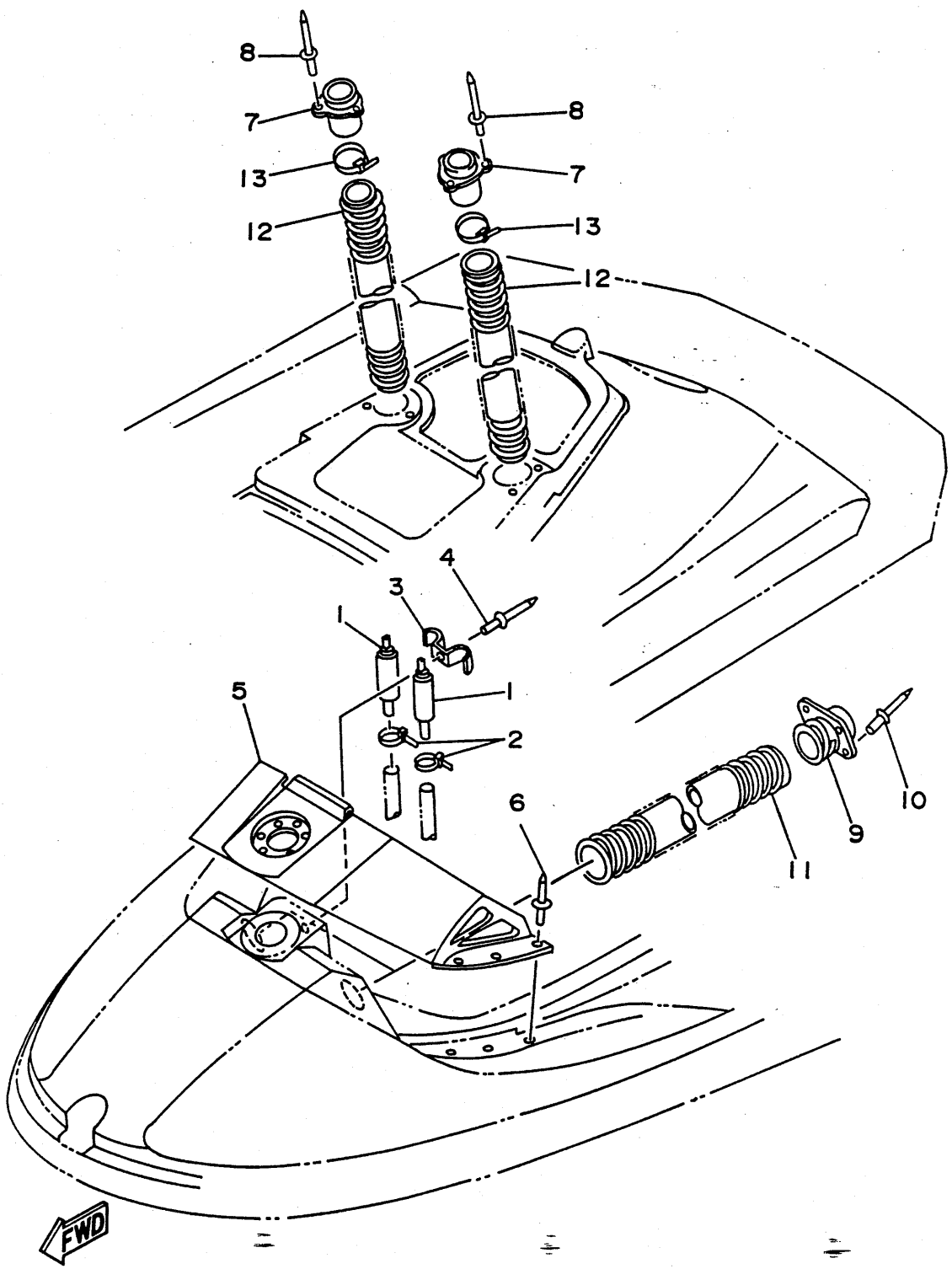
Fig. 17 SEAT • UNDER LOCKER 1



GJ11100-5170

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	EU0-62720-30	INSPECTION COVER ASSY	1	
30	EU0-62721-30	.COVER, INSPECTION	1	
31	93211-03902	.RING	1	
32	EU0-67835-30	.CHAIN BALL	1	
33	EU0-67839-00	.COUPLING	2	
34	GA7-6593J-00	PLATE, FIRE EXTINGUISHER	1	
35	98780-04035	SCREW, FLAT HEAD	6	
36	GJ1-6593H-00	BRKT. FIRE EXTINGUISHER	1	
37	90119-06908	BOLT, WITH WASHER	2	
38	90267-489U1	RIVET, BLIND	2	YMUS
39	GJ1-U266D-00	PACKING 5	1	YMUS

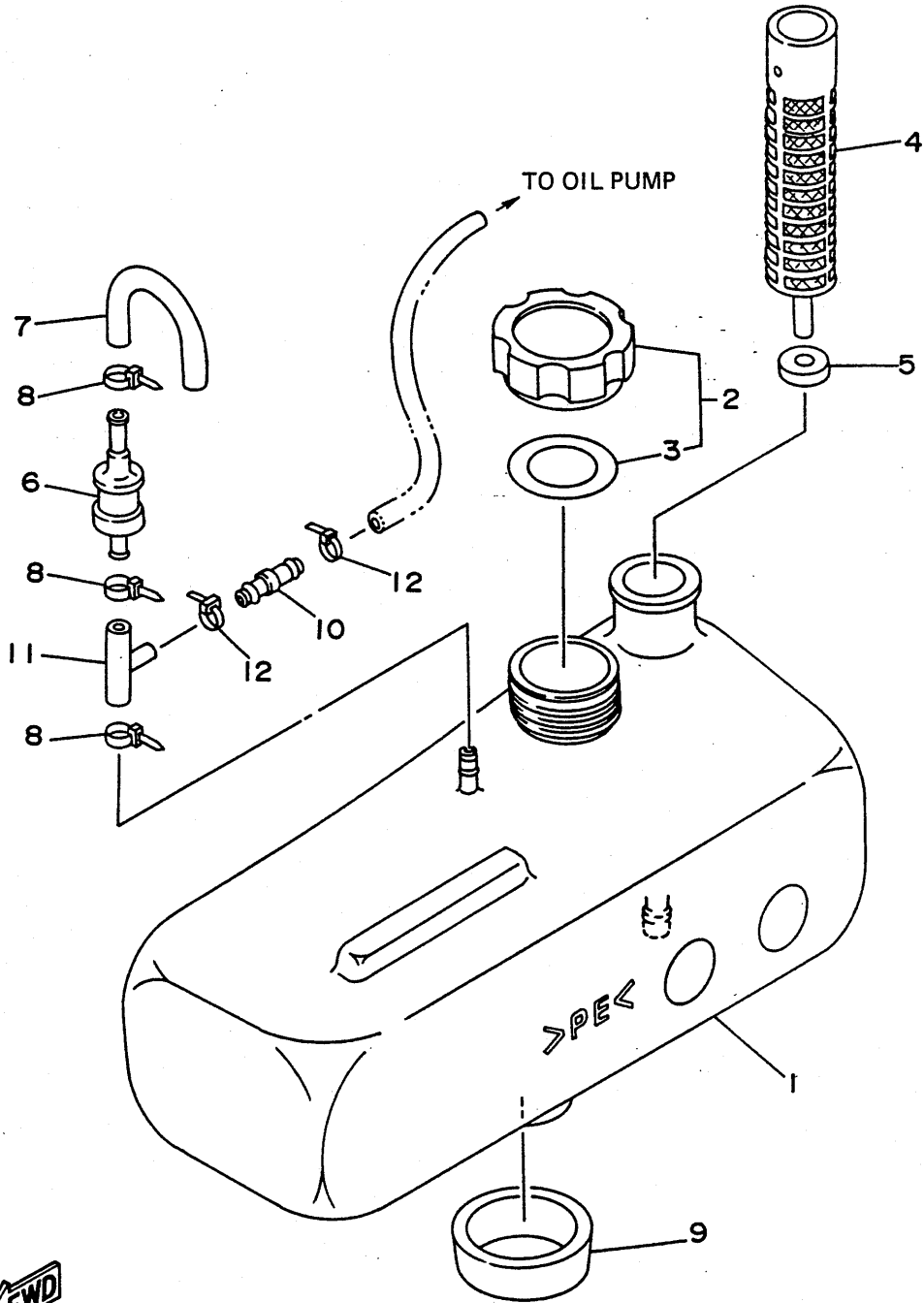
Fig. 18 SEAT • UNDER LOCKER 2



GJ11100-5180

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-62150-00	PIPE, VENTILATION 3	2	
2	90465-11M10	CLAMP	2	
3	GH1-6215G-00	PLATE, GUIDE	1	
4	90267-489U1	RIVET, BLIND	1	YMUS
5	GH1-6521B-10	COVER, BOW	1	
6	90267-48951	RIVET, BLIND	6	
7	GH1-62139-00	VENTILATOR, OUTLET	2	
8	90267-409U5	RIVET, BLIND	6	YMUS
9	GH1-62127-00	BASE, AIR INTAKE	2	
10	90267-48925	RIVET, BLIND	8	
11	GH1-6213F-01	HOSE, VENTILATOR 1	2	
12	GH1-6213G-00	HOSE, VENTILATOR 2	2	
13	90601-20007	NYLON CLIP 1	2	

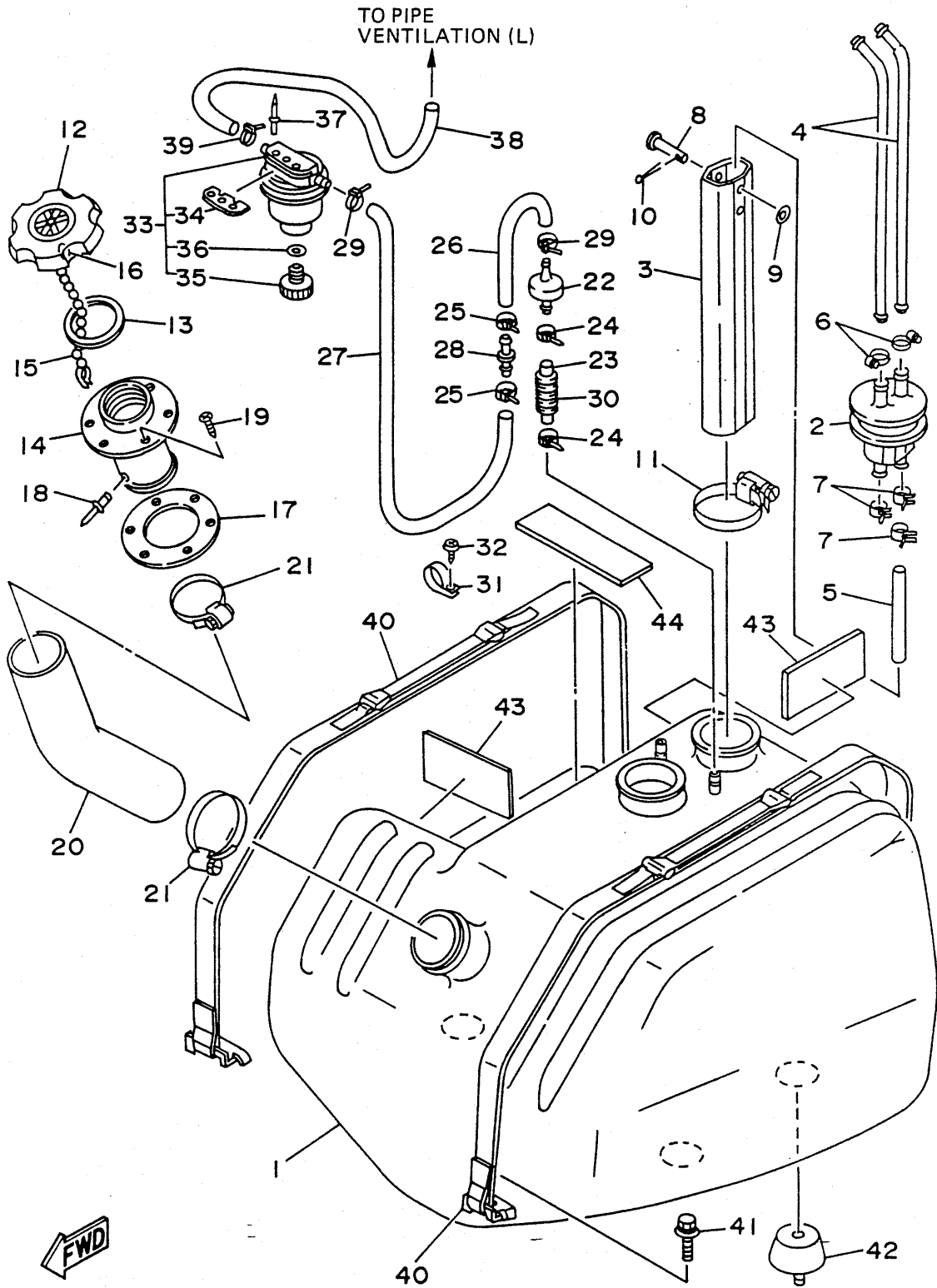
Fig. 19 OIL TANK



GJ11100-5190

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GJ1-U775B-00	TANK, OIL	1	YMUS
2	FJ0-67840-00	OIL TANK CAP ASSY	1	
3	FJ0-67841-00	.PACKING, OIL CAP	1	
4	6J8-13411-00	STRAINER, OIL	1	
5	6J8-13414-00	GASKET, STRAINER COVER	1	
6	FJ0-67766-00	ROLL OVER VALVE	1	
7	FJ0-62158-00	HOSE	1	
8	90465-11M10	CLAMP	3	
9	GH1-6759D-00	MAT 3	1	
10	63M-13132-00	JOINT	1	
11	63M-24378-00	PIPE, JOINT 4	1	
12	90465-11M10	CLAMP	2	

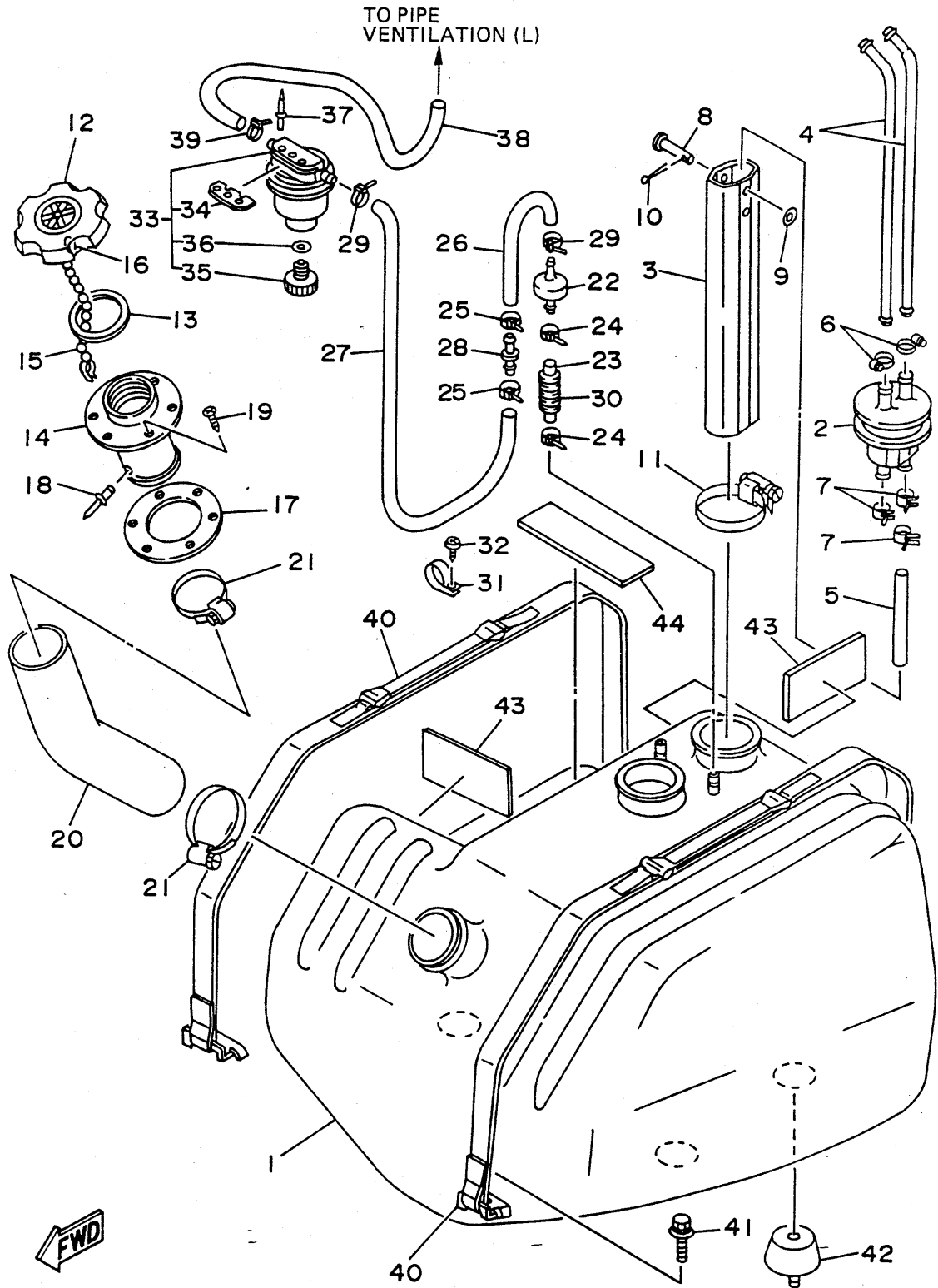
Fig. 20 FUEL TANK



GJ11100-5200

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GJ1-U7711-00	TANK, FUEL	1	YMUS
2	FJ0-67713-00	PIPE, JOINT	1	
3	FJ0-67716-00	SLEEVE 1	1	
4	FJ0-67714-00	PIPE, SUCTION 3	2	
5	90445-11903	HOSE	1	
6	90601-11062	BAND, HOSE 11	2	
7	90467-11044	CLIP	3	
8	91790-05040	PIN, CLEVIS	1	
9	92990-05600	WASHER, PLATE	1	
10	91490-16010	PIN, COTTER	1	
11	90601-162U5	BAND, HOSE 62	1	YMUS
12	GA7-67831-00	CAP, FUEL FILLER	1	
13	EU0-67832-00	PACKING 1	1	
14	GA7-67833-00	SOCKET	1	
15	EU0-67835-00	CHAIN BALL	1	
16	EU0-67839-00	COUPLING	1	
17	EU0-67834-00	PACKING, FUEL FILLER	1	
18	90267-40935	RIVET, BLIND	1	
19	EU0-67869-00	SCREW, FLAT HEAD	6	
20	GJ1-U7844-00	HOSE	1	YMUS
21	90601-155U4	BAND, HOSE 55	2	YMUS
22	EU0-67767-31	CHECK VALVE	1	
23	GA7-6785G-00	HOSE, AIR VENT	1	
24	90465-11M10	CLAMP	2	
25	90465-11M10	CLAMP	2	
26	EU0-67856-50	HOSE, AIR VENT 3	1	
27	GJ1-67856-00	HOSE, AIR VENT 3	1	
28	6G8-24376-00	PIPE, JOINT 1	1	

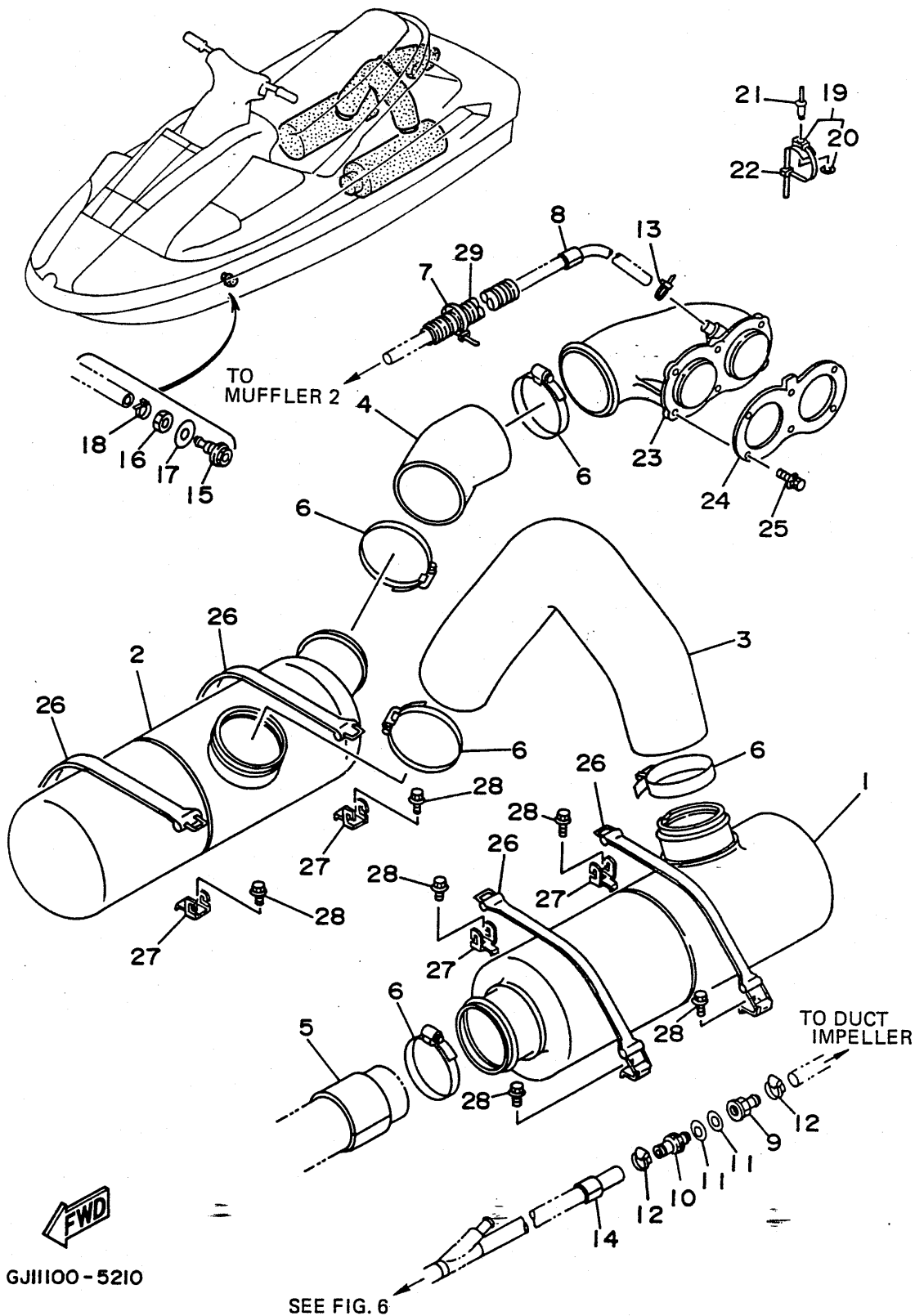
Fig. 20 FUEL TANK



GJ11100-5200

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90465-11M10	CLAMP	2	
30	GJ1-6773D-00	TUBE	1	
31	90600-91728	CLIP, NYLON 17	1	
32	97780-60116	SCREW, TAPPING	1	
33	EW2-62140-00	FILTER, VENT ASSY	1	
34	EW2-62142-00	.PLATE, FILTER	1	
35	70R-24543-00	.PLUG, DRAIN	1	
36	70R-24489-00	.O-RING, SEPARATER 2	1	
37	90267-489U2	RIVET, BLIND	2	YMUS
38	90445-09905	HOSE	1	
39	90465-11M10	CLAMP	1	
40	GJ1-67743-00	BELT, TANK 1	2	
41	90119-08903	BOLT, WITH WASHER	4	
42	GH1-6782B-01	DAMPER, FUEL TANK	4	
43	GJ1-6759B-00	MAT 1	2	
44	GJ1-6759C-00	MAT 2	1	

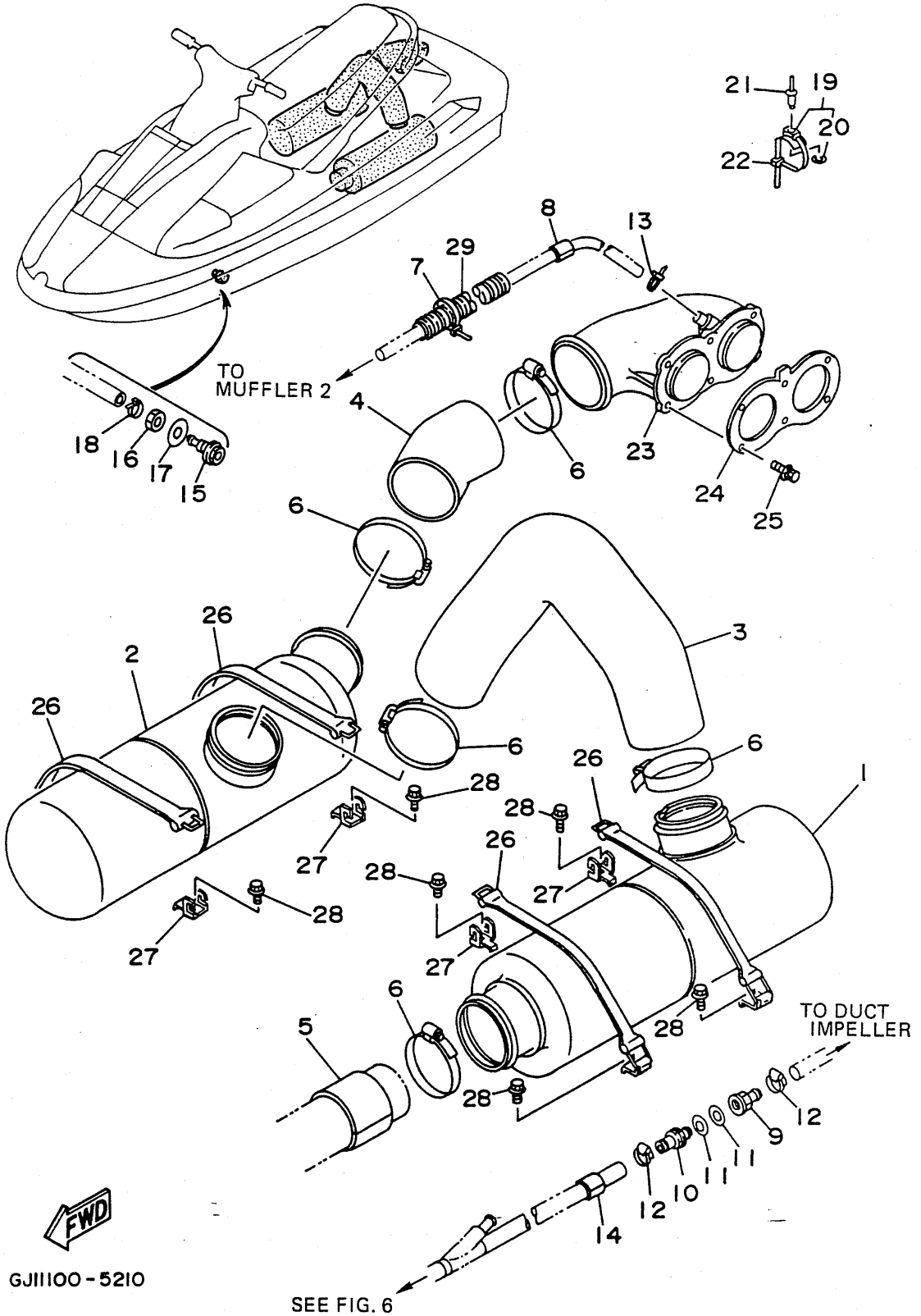
Fig. 21 EXHAUST 2



GJ1100-5210

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GJ1-67550-00	WATER LOCK	1	
2	GJ1-6751B-00	MUFFLER	1	
3	GJ1-U7555-00	HOSE	1	YMUS
4	GJ1-U758C-00	HOSE, EXHAUST 2	1	YMUS
5	GJ1-67577-00	PACKING, HOSE 1	1	
6	90601-195UD	NYLON CLIP 1	5	YMUS
7	90601-20008	NYLON CLIP 1	1	
8	GJ1-67578-10	PACKING, HOSE 2	1	
9	90604-80793	THROGUH-HULL CONNECTION 3/8	1	
10	90604-80794	THROGUH-HULL CONNECTION 3/8	1	
11	90430-16910	GASKET	2	
12	90601-118UF	NYLON CLIP 1	2	YMUS
13	90601-200U1	CLAMP	1	
14	GJ1-67578-10	PACKING, HOSE 2	1	
15	GJ1-6753B-00	PILOT, WATER	1	
16	95380-14700	NUT	1	
17	92990-14200	WASHER, PLAIN	1	
18	90465-11M10	CLAMP	2	
19	90600-91736	CLAMP	2	
20	90201-05925	WASHER, PLATE	1	
21	90267-48925	RIVET, BLIND	2	
22	90601-20006	NYLON CLIP 1	2	
23	GJ1-67560-00	EXHAUST, THRU-HALL COMP.	1	
24	GJ1-U7525-00	PACKING	1	YMUS
25	90119-059U4	BOLT, WITH WASHER	6	YMUS
26	GJ1-U7570-00	HOOK C	4	YMUS
27	EW2-65772-00	HOOK A	4	
28	90105-06900	BOLT, WASHER BASED	8	

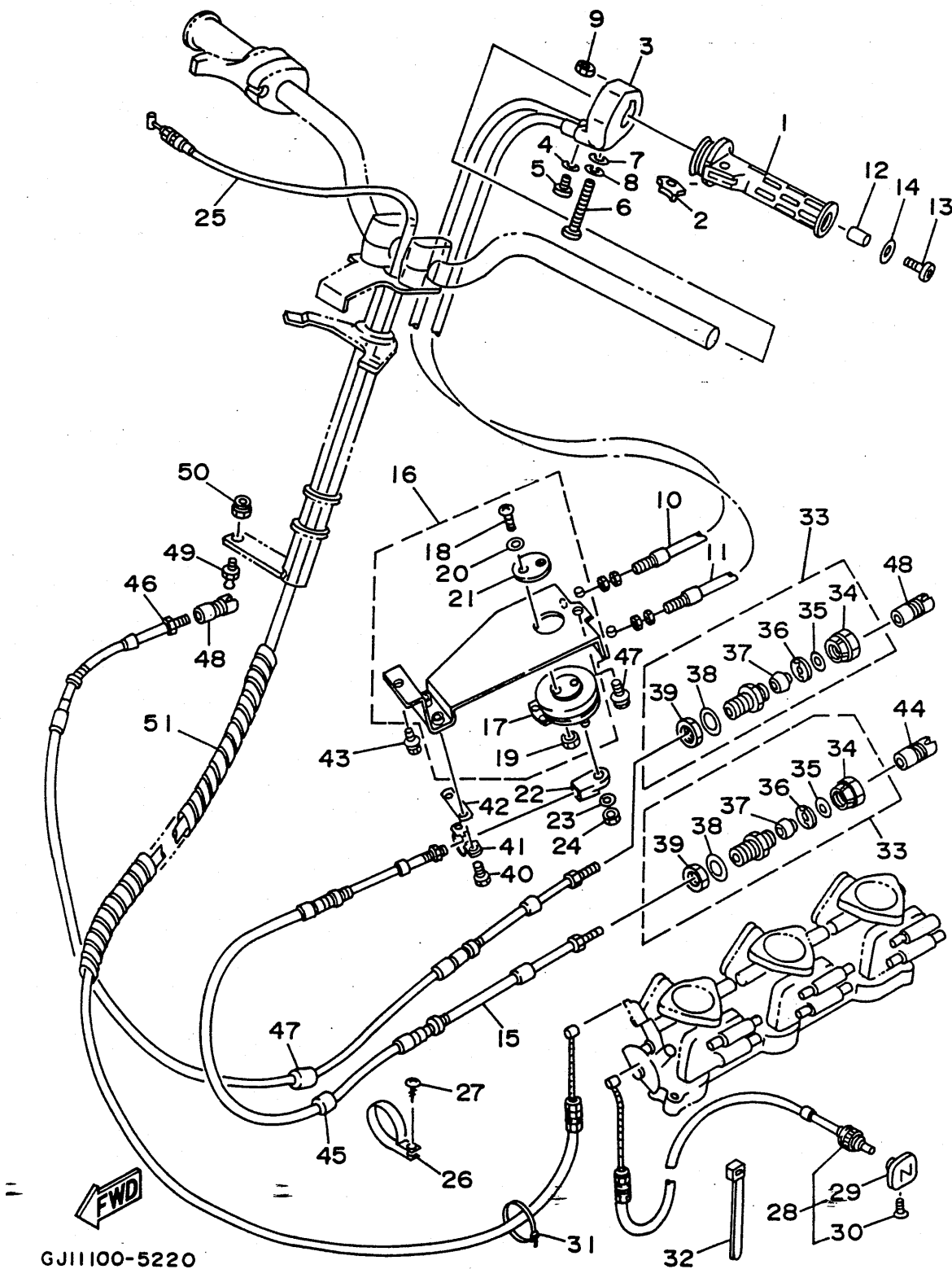
Fig. 21 EXHAUST 2



GJ1100-5210

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90446-27M55	TUBE	1	

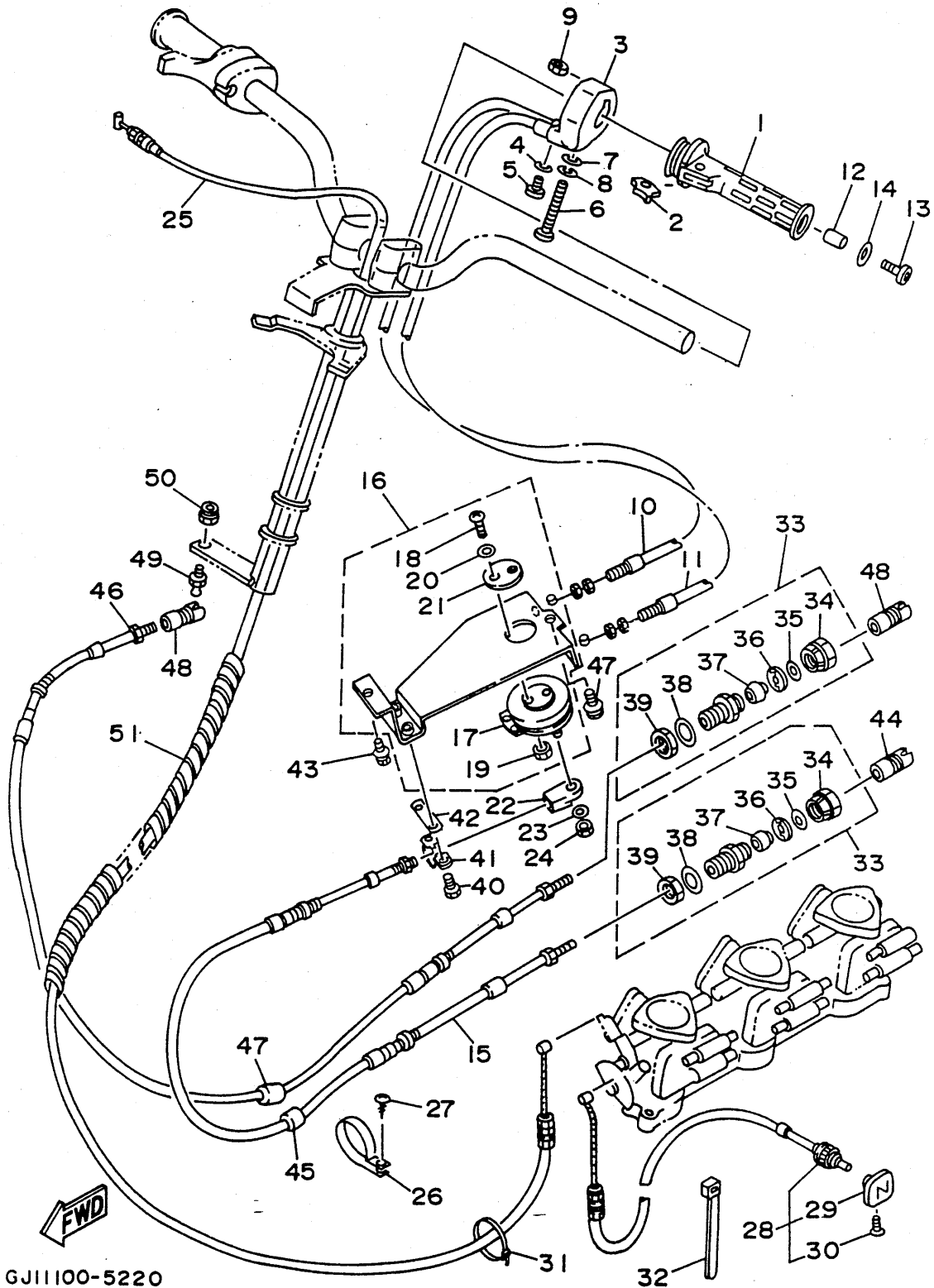
Fig. 22 CONTROL CABLE



GJ11100-5220

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GH1-6156B-00	GRIP ASSY	1	
2	GH1-6151M-00	LEVER ASSY	1	
3	GH1-6152M-01	HOUSING ASSY	1	
4	92990-04600	WASHER, PLATE	1	
5	98980-04010	SCREW, BIND	1	
6	97880-06065	SCREW, PAN HEAD	1	
7	92990-06600	WASHER, PLATE	1	
8	92995-06100	WASHER, SPRING	1	
9	GH1-6143B-00	NUT, SPECIAL	1	
10	GH1-6153D-00	CABLE, NOZZLE CONTROL 2	1	
11	GH1-6153D-10	CABLE, NOZZLE CONTROL 2	1	
12	90387-05916	COLLAR	1	
13	90149-05960	SCREW	1	
14	90201-05928	WASHER, PLATE	1	
15	GJ1-6153E-00	CABLE, NOZZLE CONTROL 3	1	
16	GH1-6153J-01	REMOCON, NOZZLE 2	1	
17	GH1-6153M-01	.WHEEL ASSY	1	
18	97880-05020	.SCREW, PAN HEAD	2	
19	95380-05600	.NUT	2	
20	92990-05300	.WASHER, INTERNAL TOOTH	2	
21	EL8-48193-00	.WASHER 3	1	
22	GH1-6046C-00	END, CABLE	1	
23	92990-06200	WASHER, PLAIN	1	
24	95780-06300	NUT, FLANGE	1	
25	GJ1-U7252-00	CABLE, THROTTLE	1	YMUS
26	90600-91728	CLIP, NYLON 17	1	
27	97780-60116	SCREW, TAPPING	1	
28	GJ1-U7242-00	CABLE, CHOKE	1	YMUS

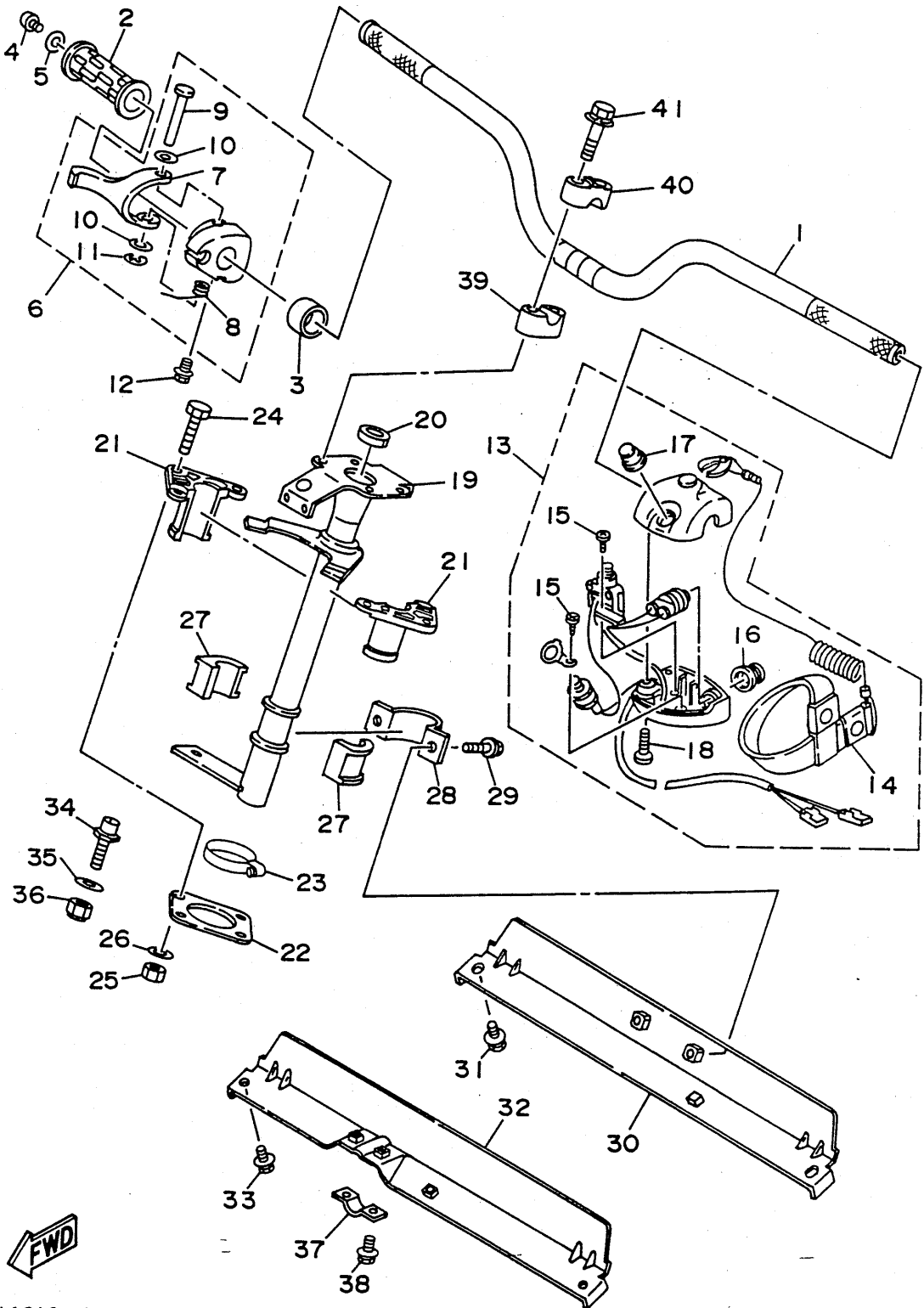
Fig. 22 CONTROL CABLE



GJ11100-5220

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	GA9-U724C-00	.KNOB	1	YMUS
30	GA9-U724D-00	.SCREW	1	YMUS
31	90601-200U1	NYLON CLIP 1	1	YMUS
32	90601-20006	NYLON CLIP 1	4	
33	EU0-67267-00	CONNECTOR, CABLE	2	
34	EU0-62694-00	.CAP	1	
35	EU0-61446-00	.WASHER 30	1	
36	EU0-61486-00	.STOPPER	1	
37	EU0-61435-00	.SEAL, PIPE 30	1	
38	EU0-61438-00	.PACKING (C)	1	
39	EU0-62241-30	.NUT, DRAIN 1	1	
40	97080-06012	BOLT	2	
41	GH1-6043H-00	CLAMP, CABLE	1	
42	GH1-6043J-00	SHIM, CABLE	1	
43	90119-06908	BOLT, WITH WASHER	2	
44	EU0-U1461-30	SHAFT, JOINT BALL	1	YMUS
45	GJ1-67578-00	PACKING, HOSE 2	1	
46	GJ1-U1481-00	CABLE, STEERING	1	YMUS
47	GJ1-67578-00	PACKING, HOSE 2	1	
48	EU0-U1461-30	SHAFT, JOINT BALL	2	YMUS
49	EU0-U1461-01	STUD, JOINT BALL	1	YMUS
50	95720-06300	NUT, SELF-LOCKING	1	
51	90699-36U01	SPIRAP 11	1	YMUS

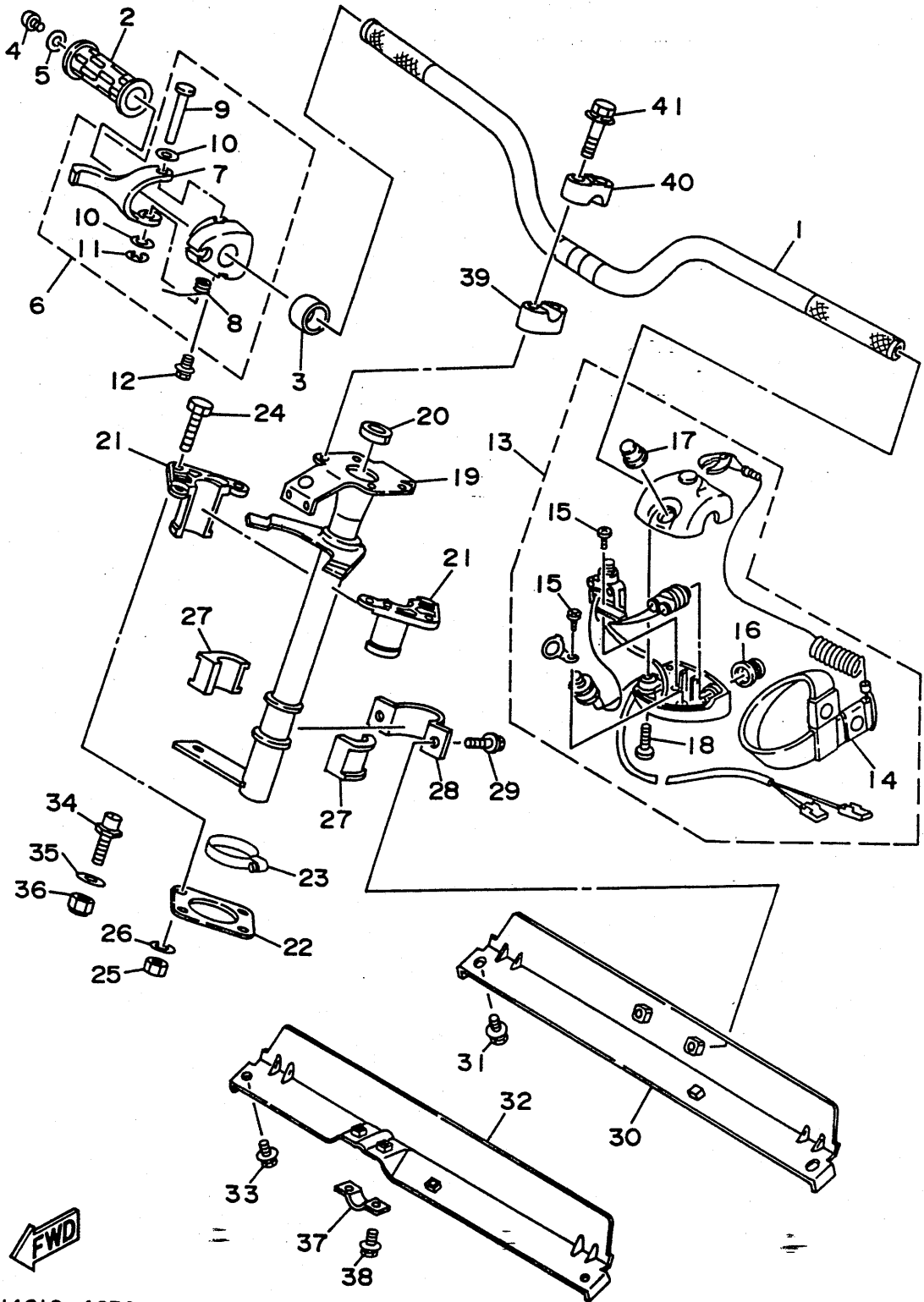
Fig. 23 STEERING 1



GHI4010-4230

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GJ1-U1552-00	HANDLE	1	YMUS
2	EW2-61553-00	GRIP, HANDLE 1	1	
3	90560-22281	SPACER	1	
4	90149-05959	SCREW	1	
5	90201-05928	WASHER, PLATE	1	
6	GJ1-67250-00	THROTTLE LEVER ASSY	1	
7	GJ1-67255-00	.LEVER, THROTTLE	1	
8	EW2-67256-00	.SPRING	1	
9	EW2-67257-00	.SHAFT	1	
10	EW2-67258-01	.WASHER	2	
11	EW2-67259-01	.E-RING	1	
12	90159-05900	SCREW, WITH WASHER	1	
13	FK7-68310-06	SWITCH BOX ASSY	1	
14	EW2-68348-00	.LANYARD, STOP SWITCH	1	
15	98580-03008	.SCREW, PAN HEAD	2	
16	FK7-68312-02	.STOP BUTTON COMP.	1	
17	FK7-68313-01	.START BUTTON COMP.	1	
18	98580-05525	.SCREW, PAN HEAD	2	
19	GH1-61541-01	COLUMN, STEERING	1	
20	GH1-61469-00	PACKING, STEERING COLUMN	1	
21	GH1-6141B-00	BEARING, COLUMN	2	
22	GH1-6143C-30	SEAL, RUBBER	1	
23	90601-142U6	NYLON CLIP 1	1	YMUS
24	97080-06030	BOLT	4	
25	95720-06300	NUT, SELF-LOCKING	4	
26	92990-06200	WASHER, PLAIN	4	
27	GH1-6141D-01	BEARING, STEERING	2	
28	EU0-61588-00	JOINT, BEARING	1	

Fig. 23 STEERING 1

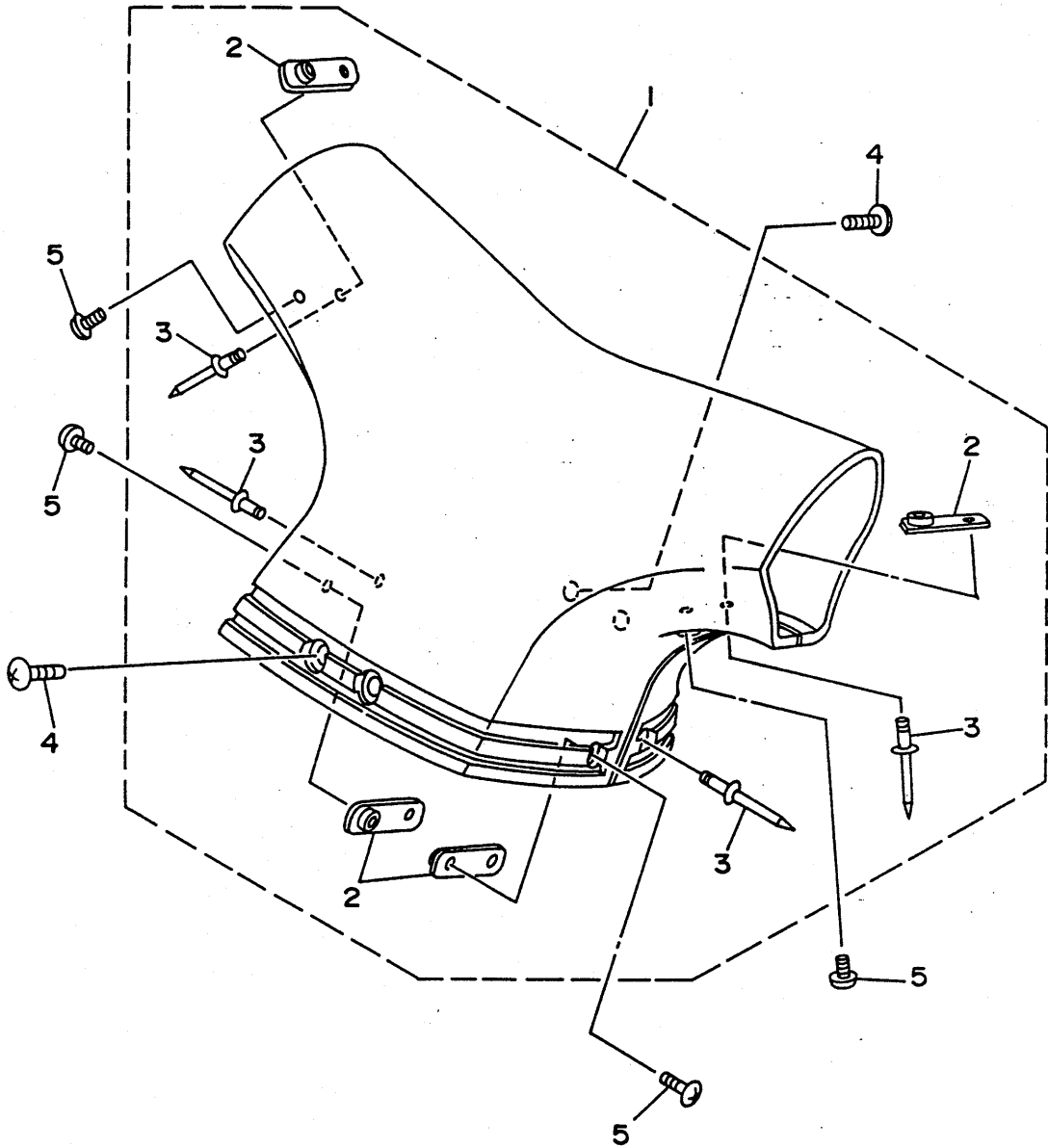


FWD

GHI4010-4230

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90119-08903	BOLT, WITH WASHER	2	
30	GH1-61433-00	BRACKET, BEARING	1	
31	90119-08903	BOLT, WITH WASHER	2	
32	GH1-61467-01	BRACKET, STOPPER CABLE	1	
33	90119-08903	BOLT, WITH WASHER	2	
34	FN8-6131B-00	PIN, STOPPER	1	
35	92990-10200	WASHER, PLAIN	1	
36	95720-10300	NUT	1	
37	GH1-61468-01	STOPPER, CABLE	1	
38	90119-06908	BOLT, WITH WASHER	2	
39	EU0-23814-01	HOLDER, HANDLE LOWER	2	
40	EU0-23814-30	HOLDER, HANDLE UPPER	2	
41	90119-08925	BOLT, WITH WASHER	4	

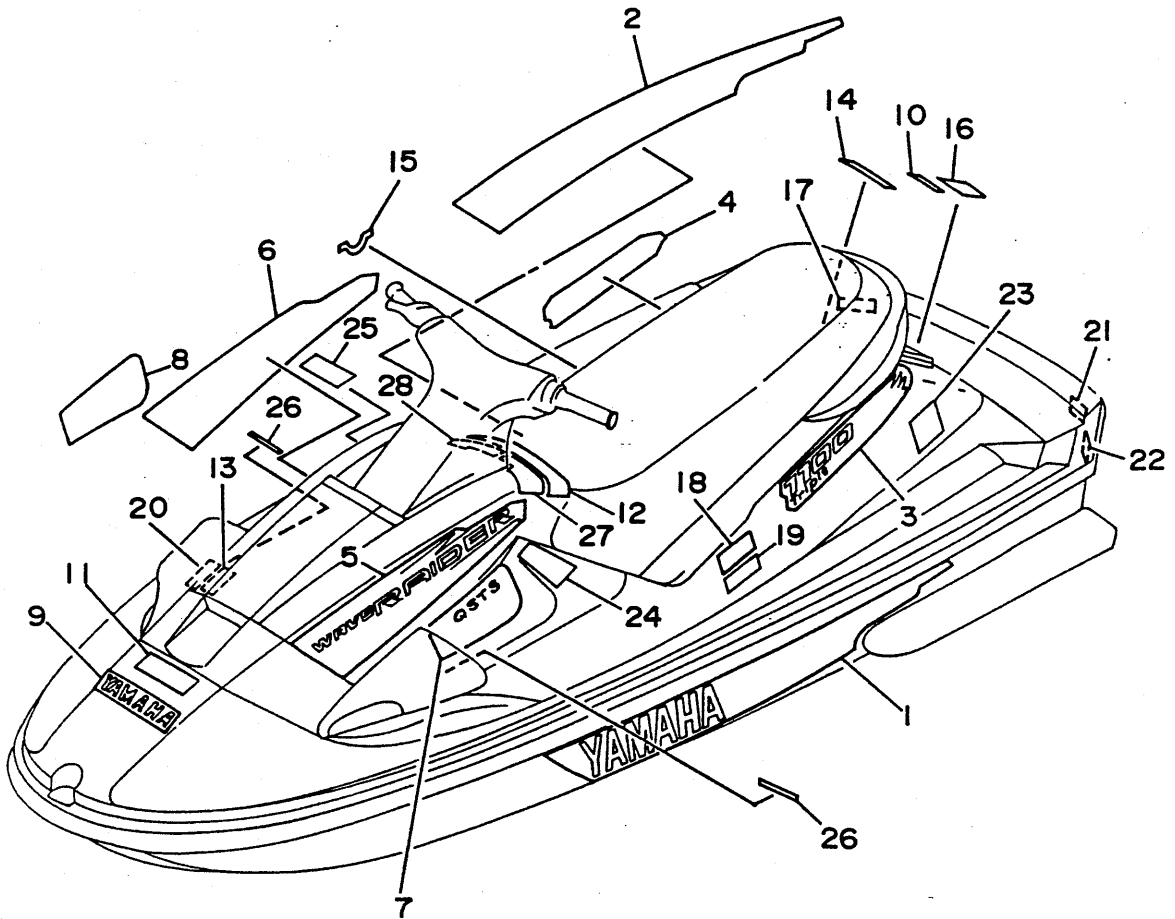
Fig. 24 STEERING 2



FWD
= GHI4010-4240 =

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GH1-6142A-10	STEERING PAD COMP.	1	
2	GA7-6144D-00	.PLATE	4	
3	90267-48951	.RIVET, BLIND	4	
4	90149-05959	SCREW	4	
5	90149-04903	SCREW	4	

Fig. 25 GRAPHIC TOOL

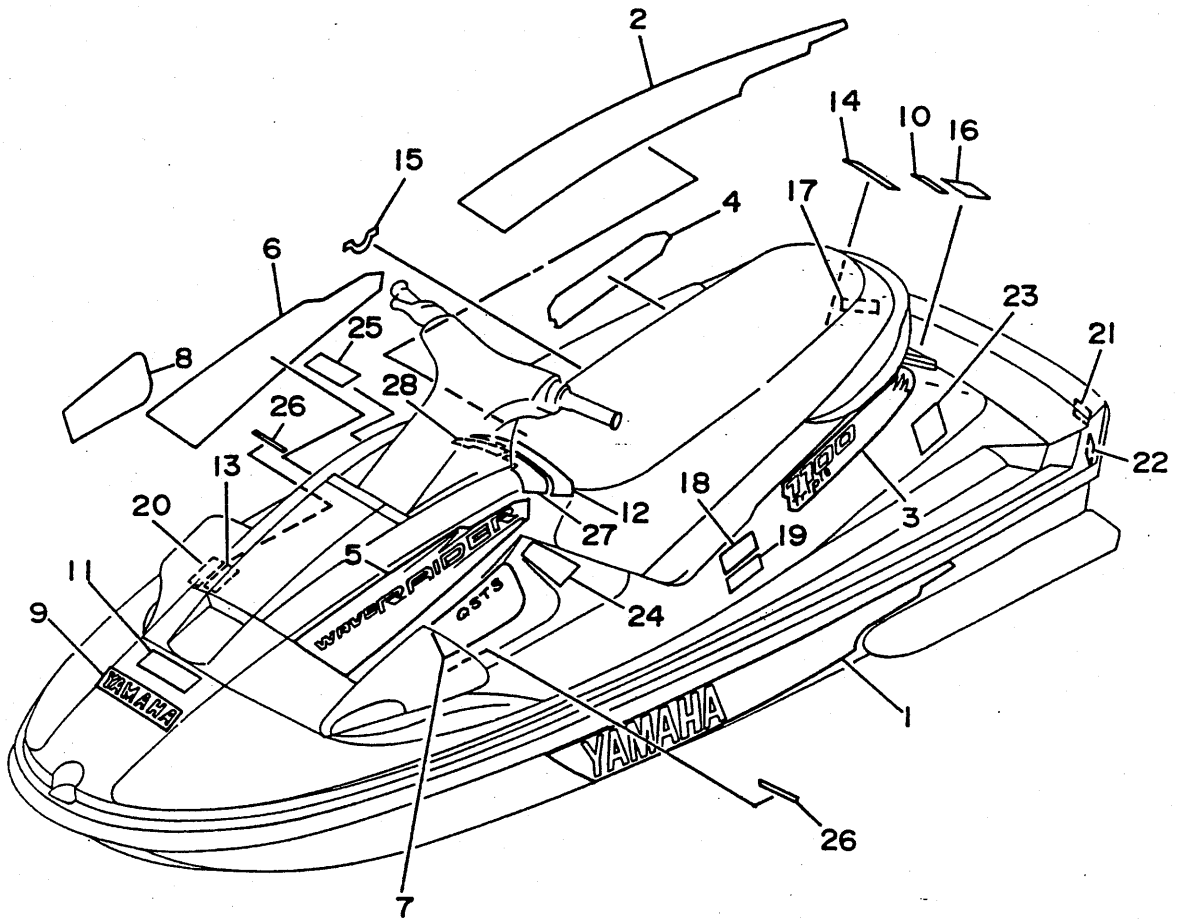


FWD

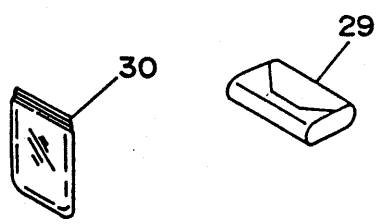
GJ13300-5250

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GJ1-U417B-00	GRAPHIC 1	1	YMUS
2	GJ1-U417C-00	GRAPHIC 2	1	YMUS
3	GJ1-U417D-00	GRAPHIC 3	1	YMUS
4	GJ1-U417E-00	GRAPHIC 4	1	YMUS
5	GJ1-U417F-00	GRAPHIC 5	1	YMUS
6	GJ1-U417G-00	GRAPHIC 6	1	YMUS
7	GJ1-U417H-00	GRAPHIC 7	1	YMUS
8	GJ1-U417J-00	GRAPHIC 8	1	YMUS
9	GJ1-U4121-00	EMBLEM 1	1	YMUS
10	GJ1-U4122-00	EMBLEM 2 (YAMAHA)	1	YMUS
11	GA9-U416B-10	LABEL, WARNING (FUEL)	1	YMUS
12	GJ1-U416C-00	LABEL, WARNING 1	1	YMUS
13	GA9-U416F-10	LABEL, WARNING 4	1	YMUS
14	GJ1-U418C-40	LABEL, CAUTION	1	YMUS
15	GJ1-U419C-00	LABEL 2	1	YMUS
16	GA9-U418C-10	LABEL, CAUTION	1	YMUS
17	GA9-U418G-10	LABEL, CAUTION (DRAIN)	1	YMUS
18	EU0-U418B-00	LABEL, CAUTION (BATTERY)	1	YMUS
19	EU0-U418B-10	LABEL, CAUTION (BATTERY)	1	YMUS
20	GA9-U418C-50	LABEL, CAUTION	1	YMUS
21	GA9-U418F-00	LABEL, UP RIGHTING	1	YMUS
22	GA9-U416G-10	LABEL, WARNING 5	1	YMUS
23	GJ1-U418C-10	LABEL, CAUTION	1	YMUS
24	GJ1-U416C-10	LABEL, WARNING 2	2	YMUS
25	GJ1-U416D-10	LABEL, WARNING 2	1	YMUS
26	GJ1-U419F-10	LABEL 5	2	YMUS
27	GJ1-U416H-10	LABEL, WARNING (FRANCE)	1	YMUS
28	GJ1-U416H-20	LABEL, WARNING (FRANCE)	1	YMUS

Fig. 25 GRAPHIC TOOL

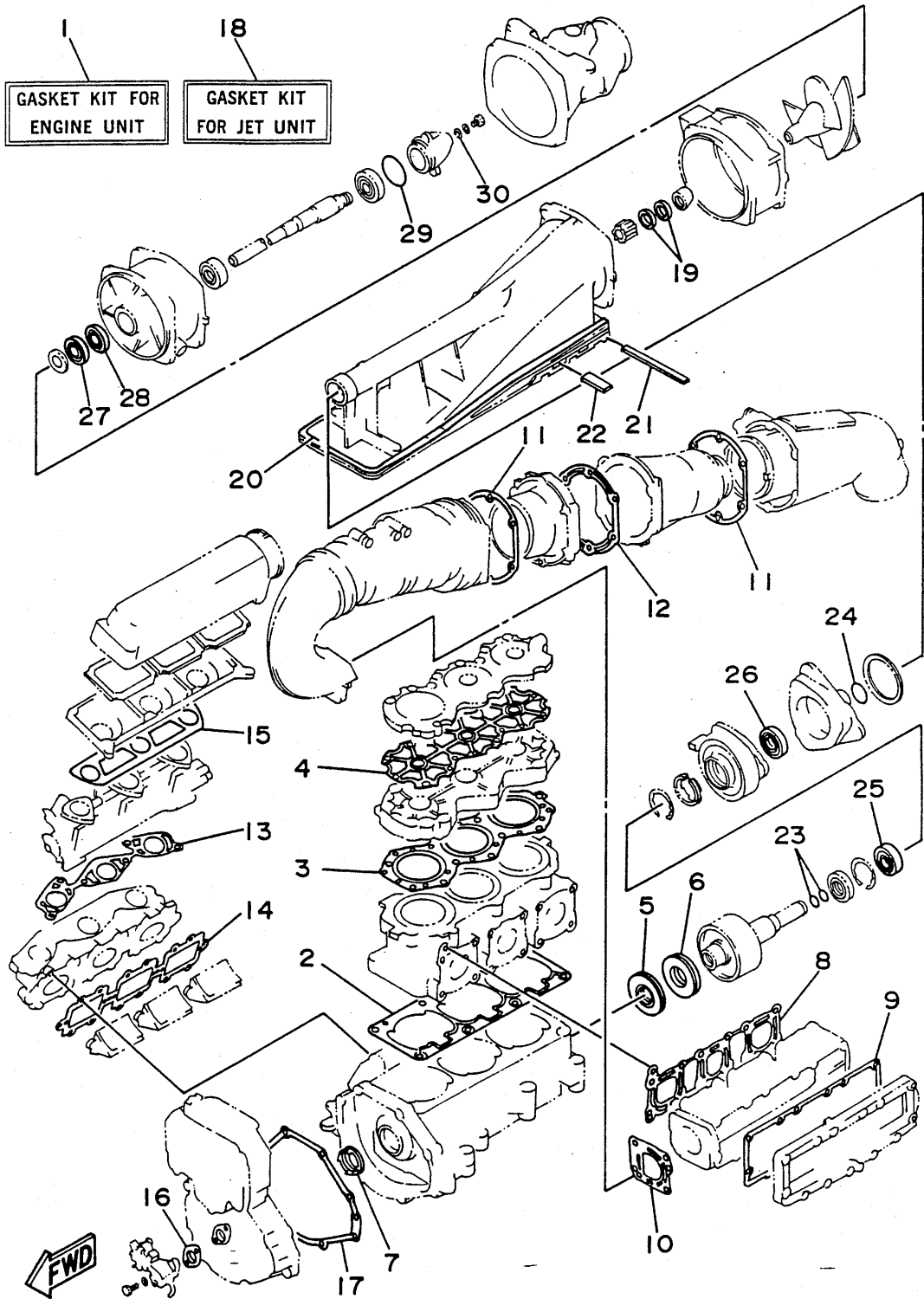


GJ13300-5250



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	EU0-28100-02	TOOL KIT	1	
30	EU0-65901-01	BAG, VINYL	1	

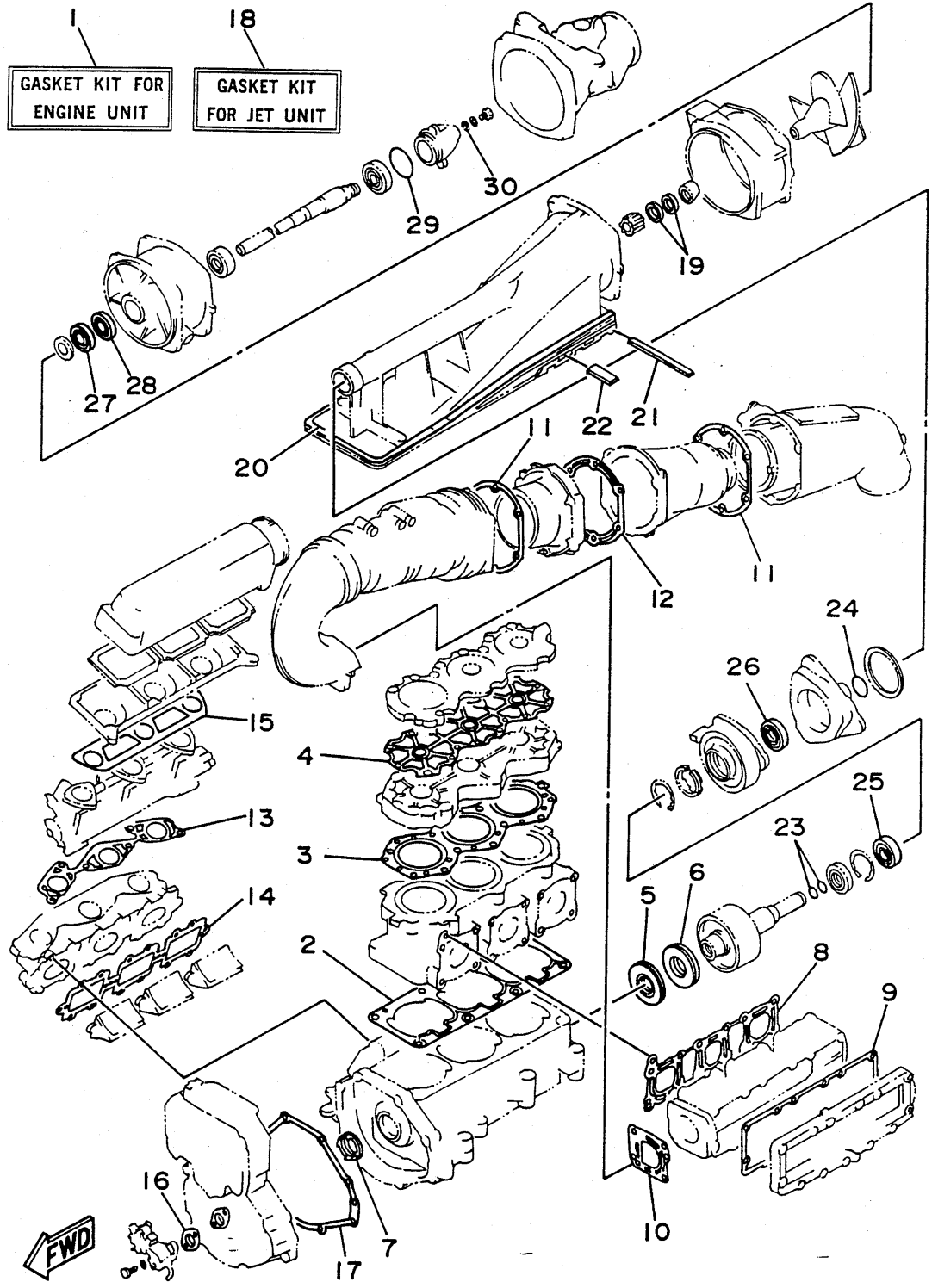
Fig. 26 REPAIR KIT I



GJ11100-5270

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-W0001-00	GASKET KIT FOR ENGINE UNIT	1	
2	63M-11351-00	.GASKET, CYLINDER	1	
3	63M-11181-00	.GASKET, CYLINDER HEAD 1	1	
4	63M-11193-00	.GASKET, HEAD COVER 1	1	
5	93102-36M33	.OIL SEAL	1	
6	93101-36M46	.OIL SEAL	1	
7	93103-32M01	.OIL SEAL	1	
8	63M-14613-00	.GASKET, EXHAUST PIPE	1	
9	63M-14739-00	.GASKET, MUFFLER DAMPER 1	1	
10	63M-14749-00	.GASKET, MUFFLER DAMPER 2	1	
11	63M-41114-00	.GASKET, EXHAUST OUTER COVER	2	
12	63M-41122-00	.GASKET, EXHAUST INNER COVER	1	
13	63M-13556-00	.GASKET, MANIFOLD	1	
14	63M-13566-00	.GASKET	1	
15	63M-13674-00	.GASKET, AIR COOLER COVER 1	1	
16	63M-13116-00	.GASKET, PUMP CASE	1	
17	63M-81365-00	.GASKET, HOLE COVER	1	
18	63M-W0001-20	GASKET KIT FOR JET UNIT	1	
19	93102-18M35	.OIL SEAL	2	
20	6R8-51367-01	.FELT, PACKING	2	
21	63M-51367-00	.FELT, PACKING	1	
22	63M-51368-00	.FELT, PACKING	2	
23	93210-17MA4	.O-RING	2	
24	93210-35M72	.O-RING	1	
25	93101-25M55	.OIL SEAL	1	
26	93101-25M56	.OIL SEAL	1	
27	93102-25M34	.OIL SEAL	1	
28	93101-25M50	.OIL SEAL	1	

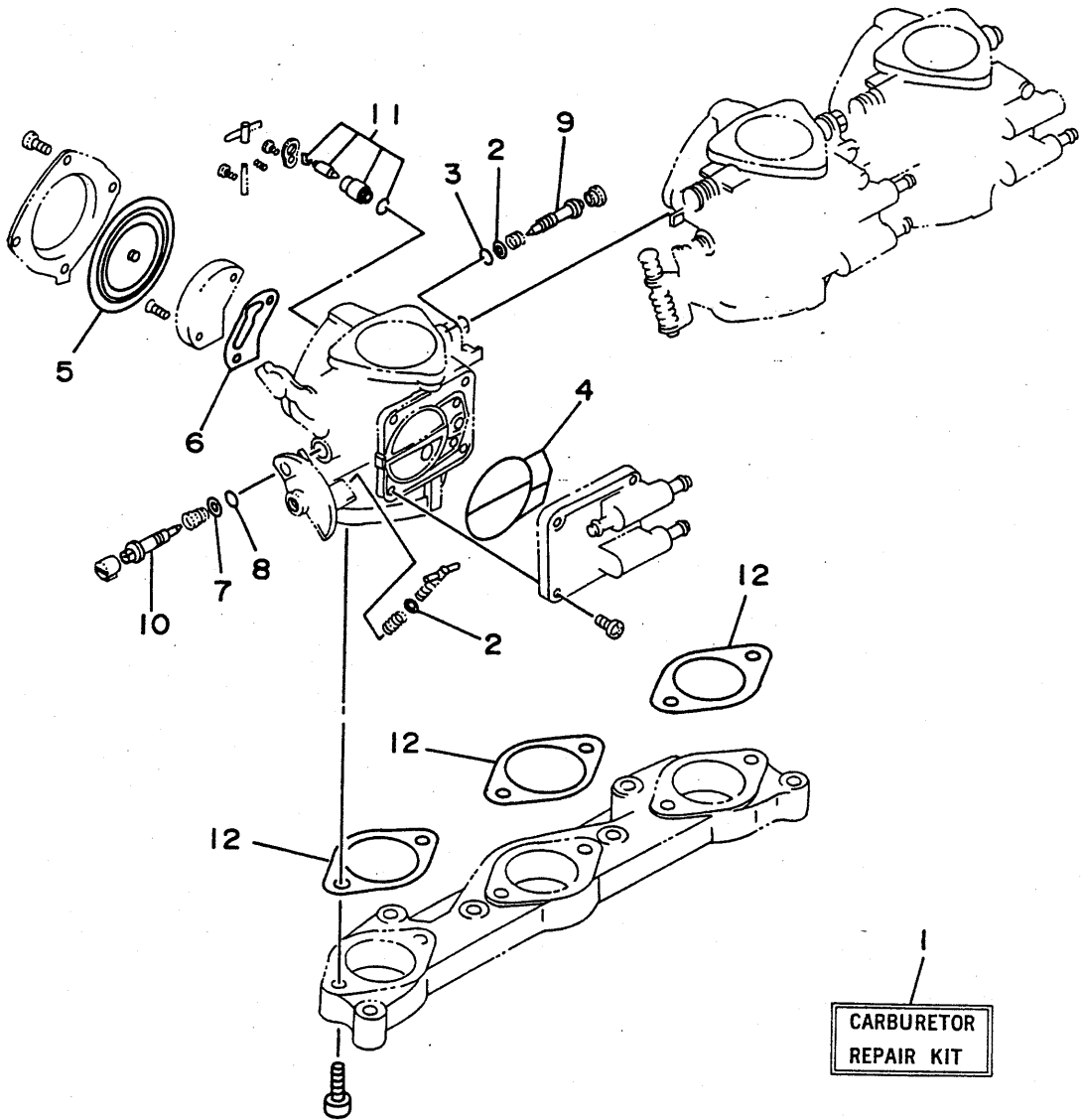
Fig. 26 REPAIR KIT 1



GJ11100-5270

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93210-46M16	.O-RING	1	
30	90430-06M03	.GASKET	1	

Fig.27 REPAIR KIT 2



GJ11100-5280

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63M-W0093-00	CARBURETOR REPAIR KIT	1	
2	6K8-14559-00	.WASHER	4	
3	6K8-14562-00	.O-RING	3	
4	6K8-14564-00	.O-RING	3	
5	6R7-14541-00	.DIAPHRAGM, PUMP	3	
6	6K8-14536-11	.GASKET	3	
7	6K8-14537-00	.GASKET	3	
8	583-14561-00	.O-RING	3	
9	63M-14946-00	.METERING NEEDLE	3	
10	63M-14923-00	.SCREW, PILOT	3	
11	61X-14916-15	.NEEDLE	3	
12	63M-14398-00	.GASKET	3	

NUMERICAL INDEX

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
EL8-48193-00	22-21	EW2-62142-00	20-34	GH1-6043J-00	22-42	GH1-6883P-30	15-35	GJ1-U8K31-00	9-31
EU0-U1461-01	22-49	EW2-62150-00	18- 1	GH1-6046C-00	22-22	GH1-6883T-00	15-37	GJ1-U8211-00	13-16
EU0-U1461-30	22-44	EW2-65772-00	21-27	GH1-6141B-00	23-21	GJ1-U1481-00	22-46	GJ1-6153E-00	22-15
	22-48	EW2-67256-00	23- 8	GH1-6141D-01	23-27	GJ1-U1552-00	23- 1	GJ1-6252A-00	16- 2
EU0-U418B-00	25-18	EW2-67257-00	23- 9	GH1-6142A-10	24- 1	GJ1-U2501-00	16- 1	GJ1-6266B-00	13-17
EU0-U418B-10	25-19	EW2-67258-01	23-10	GH1-6143B-00	22- 9	GJ1-U2519-00	16- 6	GJ1-62733-00	9-24
EU0-U7354-00-01	1-38	EW2-67259-01	23-11	GH1-6143C-30	23-22	GJ1-U252C-00	16-13	GJ1-62840-00	14-10
EU0-U7354-00-03	1-38	EW2-67618-00	15- 2	GH1-61433-00	23-30	GJ1-U252D-00	16-14	GJ1-63581-00	16-20
EU0-U7354-00-05	1-38	EW2-68348-00	23-14	GH1-61467-01	23-32	GJ1-U2552-00	16- 5	GJ1-6593H-00	17-36
EU0-U7354-00-10	1-38	FJ0-62158-00	19- 7	GH1-61468-01	23-37	GJ1-U266D-00	17-39	GJ1-66607-00	13-26
EU0-U7354-00-20	1-38	FJ0-67713-00	20- 2	GH1-61469-00	23-20	GJ1-U2664-00	14- 9	GJ1-6721B-00	1-35
EU0-23814-01	23-39	FJ0-67714-00	20- 4	GH1-6151M-00	22- 2	GJ1-U273B-00	9-22	GJ1-67250-00	23- 6
EU0-23814-30	23-40	FJ0-67716-00	20- 3	GH1-6152M-01	22- 3	GJ1-U351H-00	16-21	GJ1-67255-00	23- 7
EU0-28100-02	25-29	FJ0-67766-00	19- 6	GH1-6153D-00	22-10	GJ1-U351K-00	16-22	GJ1-6751B-00	21- 2
EU0-61435-00	22-37	FJ0-67840-00	19- 2	GH1-6153D-10	22-11	GJ1-U351M-00	16-23	GJ1-6753B-00	21-15
EU0-61438-00	22-38	FJ0-67841-00	19- 3	GH1-6153J-01	22-16	GJ1-U351N-00	16-24	GJ1-67550-00	21- 1
EU0-61446-00	22-35	FJ0-68221-00	13-19	GH1-6153M-01	22-17	GJ1-U351P-00	16-25	GJ1-67560-00	21-23
EU0-61486-00	22-36	FJ0-68221-30	13-20	GH1-61541-01	23-19	GJ1-U371A-00	17- 1	GJ1-67577-00	21- 5
EU0-61588-00	23-28	FJ0-68222-01	13-18	GH1-61557-00	14-15	GJ1-U371B-00	17- 2	GJ1-67578-00	9-33
EU0-61652-00	6-66	FK7-68310-06	23-13	GH1-6156B-00	22- 1	GJ1-U373D-00	17-11		22-45
	15-29	FK7-68312-02	23-16	GH1-61651-00	16-18	GJ1-U375A-00	17- 9		22-47
	16-17	FK7-68313-01	23-17	GH1-62127-00	18- 9	GJ1-U375B-00	17-10	GJ1-67578-10	15-12
	16-19	FN8-U1624-00	15-31	GH1-62128-10	14-25	GJ1-U4121-00	25- 9		21- 8
EU0-62241-30	22-39	FN8-6131B-00	23-34	GH1-6213F-01	18-11	GJ1-U4122-00	25-10		21-14
EU0-62280-00	15-17	FN8-61651-00	16-16	GH1-6213G-00	18-12	GJ1-U416C-00	25-12	GJ1-6759B-00	20-43
EU0-62282-00	15-18	FN8-6269B-00	15-28	GH1-62139-00	18- 7	GJ1-U416C-10	25-24	GJ1-6759C-00	20-44
EU0-62283-00	15-19	FN8-62884-00	14- 7	GH1-6215G-00	18- 3	GJ1-U416D-10	25-25	GJ1-6773D-00	20-30
EU0-62285-01	15-20	FN8-62892-00	14-23	GH1-6251D-10	16- 8	GJ1-U416H-10	25-27	GJ1-67743-00	20-40
EU0-62694-00	22-34	FN8-67816-00	7-34	GH1-6251E-10	16- 9	GJ1-U416H-20	25-28	GJ1-67856-00	20-27
EU0-62720-30	17-29	GA7-6144D-00	24- 2	GH1-6266B-00	17-25	GJ1-U417B-00	25- 1	GJ1-6820A-00	13- 8
EU0-62721-30	17-30	GA7-65772-00	13-24	GH1-62663-01	9-26	GJ1-U417C-00	25- 2	GJ1-6820A-10	13- 8
EU0-65901-01	25-30	GA7-6593J-00	17-34	GH1-6271B-10	17-12	GJ1-U417D-00	25- 3	GJ1-68238-00	13-13
EU0-67267-00	22-33	GA7-65983-00	17-27	GH1-6271C-10	17-18	GJ1-U417E-00	25- 4	GJ1-6824B-00	13- 9
EU0-67324-00	1-37	GA7-65984-00	17-28	GH1-6271D-10	17-19	GJ1-U417F-00	25- 5	GJ1-6824C-00	13-15
EU0-67354-00-01	1-38	GA7-67831-00	20-12	GH1-62891-00	14-21	GJ1-U417G-00	25- 6	11H-81844-00	11- 4
EU0-67354-00-03	1-38	GA7-67833-00	20-14	GH1-6351R-10	16-26	GJ1-U417H-00	25- 7	26H-81847-00	11- 9
EU0-67354-00-05	1-38	GA7-6785G-00	20-23	GH1-6351S-10	16-27	GJ1-U417J-00	25- 8	3AJ-81809-00	11- 2
EU0-67354-00-10	1-38	GA9-U416B-10	25-11	GH1-6354D-10	16-12	GJ1-U418C-10	25-23	3G2-1423A-72	4-18
EU0-67354-00-20	1-38	GA9-U416F-10	25-13	GH1-63729-00	17- 5	GJ1-U418C-40	25-14		4-20
EU0-67593-40	13-28	GA9-U416G-10	25-22	GH1-63774-01	17-20	GJ1-U419C-00	25-15	3G2-14231-19	4-19
EU0-67767-31	20-22	GA9-U418C-10	25-16	GH1-6378C-00	14-32	GJ1-U419F-10	25-26	583-14561-00	4-38
EU0-67817-00	7-33	GA9-U418C-50	25-20	GH1-63850-00	17- 3	GJ1-U474A-00	17-23		27- 8
EU0-67832-00	20-13	GA9-U418F-00	25-21	GH1-6516N-10	14- 4	GJ1-U516A-00-PO	14- 1	6E5-11325-00	1-10
EU0-67834-00	20-17	GA9-U418G-10	25-17	GH1-65162-01	14-35	GJ1-U7242-00	22-28	6E5-11372-00	3-22
EU0-67835-00	20-15	GA9-U724C-00	22-29	GH1-6517G-04	14-27	GJ1-U7252-00	22-25	6G1-81941-10	12-14
EU0-67835-30	17-32	GA9-U724D-00	22-30	GH1-6517J-01	14-29	GJ1-U7525-00	21-24	6G1-82151-00	12- 2
EU0-67839-00	17-33	GDO-U7249-00-05	9-30	GH1-6517K-01	14-30	GJ1-U7555-00	21- 3	6G8-24376-00	20-28
	20-16	GDO-U7249-00-10	9-30	GH1-6521B-10	18- 5	GJ1-U7570-00	21-26	6H4-81952-00	12-15
EU0-67856-50	20-26	GDO-67249-00-05	9-30	GH1-6596B-20	14-17	GJ1-U758C-00	21- 4	6J8-13411-00	19- 4
EU0-67869-00	20-19	GDO-67249-00-10	9-30	GH1-6596C-20	14-18	GJ1-U7711-00	20- 1	6J8-13414-00	19- 5
EU0-82110-77	13- 1	GDO-6761D-00	15- 1	GH1-6759D-00	19- 9	GJ1-U773J-00	7-31	6K8-14471-10	4-16
EW2-61553-00	23- 2	GE1-U7856-30	13- 3	GH1-6782B-01	20-42	GJ1-U775B-00	19- 1	6K8-14481-10	4-39
EW2-62140-00	20-33	GH1-6043H-00	22-41	GH1-6883N-30	15-34	GJ1-U7844-00	20-20	6K8-14521-10	4-22

NUMERICAL INDEX

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
6K8-14523-11	4-27	6R8-45318-00	8-7	63M-13555-00-94	3-6	63M-41114-00	6-38	63M-82351-20	12-35
6K8-14527-11	4-24	6R8-51348-00-5B	8-8	63M-13556-00	3-5		26-11	63M-82370-00	12-30
6K8-14531-00	4-10	6R8-51367-01	8-11		26-13	63M-41121-00-9M	6-37	63M-82553-00	12-40
6K8-14533-00	4-17		26-20	63M-13566-00	3-7	63M-41122-00	6-36	63M-82560-00	12-43
6K8-14534-10	4-5	61L-45378-00	9-18		26-14		26-12	63M-82589-00	12-13
6K8-14536-11	4-34	61L-5169A-00	3-30	63M-13610-00	3-14	63M-41123-00-9A	6-39	63M-83623-00	12-63
	27-6		10-22	63M-13674-00	3-25	63M-41138-00	6-48	63M-85510-00	10-2
6K8-14537-00	4-37	61L-82117-00	12-41		26-15	63M-42316-00	8-38	63M-85516-00	12-29
	27-7	61L-83623-00	12-62	63M-14162-00	4-42	63M-44517-00-5B	1-32	63M-85525-00	12-53
6K8-14547-01	4-30	61X-11603-00	2-10	63M-14243-00	4-40	63M-44532-00	1-30	63M-85540-00	12-6
6K8-14559-00	4-11	61X-11604-00	2-10	63M-14255-00	3-26	63M-45511-00	8-20	63M-85542-00	12-27
	27-2	61X-11605-00	2-10	63M-14255-10	3-27	63M-4581J-00	2-16	63M-85546-00	12-47
6K8-14562-00	4-14	61X-14916-15	4-29	63M-14283-00	3-33	63M-45813-00-9M	2-15	63M-85547-00	12-25
	27-3		27-11	63M-14284-00-98	3-21	63M-45813-10-9M	2-17	63M-85548-00	12-48
6K8-14564-00	4-21	61X-45332-01-9M	9-9	63M-14301-00	4-1	63M-51129-00	6-5	63M-85550-00	10-1
	27-4	62G-45331-00-94	9-7	63M-14302-00	4-2	63M-51162-00	15-6	63M-85564-00	10-9
6K8-14579-00	4-25	62T-11633-00	2-11	63M-14303-00	4-3	63M-51165-00	15-7	63M-85570-00	12-22
6K8-14589-00	4-36	62T-14251-00	1-3	63M-14398-00	4-41	63M-51190-00-5B	8-44	63M-85570-10	12-23
6K8-14597-11	4-13	62T-14435-00	3-36		27-12	63M-51311-00-94	8-5	63M-85570-20	12-24
6K8-14926-10	4-6	62T-14451-00	3-32	63M-14419-00	3-34	63M-51312-00-94	8-12	63M-85580-00	10-3
6K8-14930-00	4-8	62T-14527-01	3-18	63M-14613-00	6-3	63M-51313-00	8-37	63M-85599-00	12-52
6K8-24500-02	7-23	62T-14625-00	6-28		26-8	63M-51315-00-94	8-14	63M-85644-00	12-54
6K8-24524-10	7-24	62T-51348-00	8-29	63M-14615-00	6-30	63M-51318-00-5B	8-30	663-45119-00	3-31
6K8-24560-10	7-21	63M-W0001-00	26-1	63M-14680-00	6-49	63M-51321-A0	8-28		10-25
6K8-45127-00	9-21	63M-W0001-20	26-18	63M-14711-00-9M	6-1	63M-51323-00	9-5	676-11372-00	10-13
6K8-51129-00	1-17	63M-W0004-00	3-15	63M-14712-00-9M	6-12	63M-51333-00-5B	9-1	682-84385-01	6-56
	6-13	63M-W0090-00-40	1-1	63M-14718-00-9M	6-4	63M-51334-00	8-32	70R-24489-00	20-36
	6-40	63M-W0093-00	27-1	63M-14721-00-9M	6-35	63M-51348-00	9-17	70R-24543-00	20-35
	8-31	63M-11111-00-94	1-15	63M-14739-00	6-6	63M-51367-00	9-3	830-14231-15	4-23
6M6-14521-00	4-12	63M-11181-00	1-18		26-9		26-21	90105-05M46	3-35
6M6-45526-00	2-5		26-3	63M-14749-00	6-15	63M-51368-00	9-4	90105-06900	21-28
6M6-81826-00	11-5	63M-11191-00-9M	1-16		26-10		26-22	90105-08M65	8-36
6M6-8183E-00	11-14	63M-11193-00	1-21	63M-14752-00	6-58	63M-51381-00	8-1	90105-08M66	6-42
6M6-81830-00	11-8		26-4	63M-14771-00-9M	6-60	63M-51673-00	8-33	90105-10M45	6-62
6M6-81840-10	11-3	63M-11311-00-94	1-9	63M-14923-00	4-35	63M-5316M-00	15-9	90105-10M60	6-43
6M6-81850-00	11-6	63M-11351-00	1-12		27-10	63M-81317-00	12-37	90105-10M63	1-13
6M6-81865-00	11-16		26-2	63M-14946-00	4-15	63M-81317-10	12-38	90105-10M64	1-14
6M6-81866-00	11-15	63M-11400-00	2-1		27-9	63M-81328-00	10-8	90109-06M70	1-31
6R3-13183-00	5-10	63M-11631-00-89	2-9	63M-15100-00-94	1-2	63M-81337-00-4D	10-11	90109-10M68	10-10
	5-14	63M-11635-00	2-9	63M-15761-00	6-41	63M-81365-00	10-14	90116-06M55	3-3
	5-18	63M-11636-00	2-9	63M-21415-00-94	1-24		26-17	90119-059U4	21-25
6R3-24377-00	6-25	63M-12576-00	6-19	63M-21425-00-94	1-27	63M-81800-00	11-1	90119-05935	14-13
6R7-14253-00	4-31	63M-12577-00	6-21	63M-24313-00	7-14	63M-81820-00	11-7	90119-06M03	9-2
6R7-14541-00	4-32	63M-12578-00	6-63	63M-24378-00	19-11	63M-81945-00	12-16	90119-06M75	12-7
	27-5	63M-12580-00	6-55	63M-24410-00	7-1	63M-81960-00	12-19	90119-06908	17-37
6R7-14542-00	4-33	63M-12581-00	6-52	63M-24411-00	7-4	63M-82117-10	12-42		22-43
6R7-14569-00	4-28	63M-12590-00	1-39	63M-24413-00	7-5	63M-82117-20	12-46		23-38
6R7-14596-01	4-4	63M-12590-10	1-40	63M-24414-00	7-2	63M-82150-00	12-1	90119-06924	14-19
6R7-24412-01	4-26	63M-12590-20	1-41	63M-24431-00	7-3	63M-82159-00	12-4	90119-06930	17-4
6R7-42316-00	8-45	63M-13116-00	5-6	63M-24432-00	7-6	63M-82176-00	12-3	90119-06940	14-14
6R7-51326-00-94	8-21		26-16	63M-24452-00	7-7	63M-82314-00	12-56		14-28
6R7-83623-40	12-62	63M-13132-00	19-10	63M-41113-00-9M	6-33	63M-82351-00	12-33	90119-08M02	6-16
6R7-83623-50	12-62	63M-13200-00	5-1	63M-41114-00	6-34	63M-82351-10	12-34	90119-08M19	1-19

NUMERICAL INDEX

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
90119-08M29	1-20	90267-489U1	17-38	90445-18M00	6-53	90465-11M10	19-12	90699-36U01	22-51
90119-08M36	6- 7		18- 4	90445-18M01	8-51		20-24	91317-06025	10- 4
90119-08M55	1- 5	90267-489U2	14- 8	90445-18M02	6-51		20-25	91318-06014	10- 6
90119-08038	1-34		14-16	90445-19M06	15-11		20-29	91490-16010	20-10
90119-089U1	1-36		20-37	90445-19M07	15- 5		20-39	91790-05040	20- 8
90119-089U5	9-25	90267-489U7	13-25	90446-07M17	5-13		21-18	92990-04600	7-30
90119-089U6	9-23		13-27	90446-07M18	5-17	90465-11M59	12-61		22- 4
90119-08903	20-41	90267-489U8	16- 7	90446-07M35	5-11	90465-12M53	6-10	92990-05200	13-12
	23-29		16-10	90446-07M36	5-15	90465-13M11	8-34		15-22
	23-31		16-15		5-19		8-54	92990-05300	22-20
	23-33	90267-48925	7-38	90446-14M28	7-19		15-10	92990-05600	3-17
90119-08904	1-33		13- 6	90446-14M49	7-17	90465-13M24	6-24		12-59
90119-08907	9-29		15-26	90446-14M56	12-60		6-47		14-11
90119-08925	23-41		18-10	90446-14M58	10-26	90465-13M60	12-51		20- 9
90119-10M72	1-26		21-21	90446-20M39	6-46	90467-08M10	13- 2	92990-06200	14-33
	6-61	90267-48951	18- 6	90446-20M53	6-23	90467-11044	20- 7		15-38
90119-10906	9-28		24- 3	90446-24M52	6-57	90480-06M69	8- 3		16- 3
90149-04902	14-26	90280-16053	10- 5	90446-24M54	5-21	90480-09M25	12- 8		17-14
90149-04903	24- 5	90338-12081	17-24	90446-24M60	6-67	90501-14M73	11-19		22-23
90149-04943	17-26	90380-12M29	1- 4	90446-27M55	21-29	90560-22281	23- 3		23-26
90149-05903	14- 5		10-12	90450-18M09	6-50	90600-200U1	7-40	92990-06600	3- 9
90149-05959	23- 4	90387-05916	22-12		6-54	90600-91728	20-31		3-11
	24- 4	90387-06M03	12- 9		8-52		22-26		3-20
90149-05960	22-13	90387-06M05	6-11	90450-99M01	6-31	90600-91736	7-36		3-24
90149-05984	13-21	90387-06M44	7- 9	90450-99M02	6-29		13- 4		3-29
	14- 6	90387-06M56	12-57		6-32		15-24		5- 8
90159-05900	23-12	90387-06M60	8- 2		6-59		21-19		7-11
90159-06901	14-22	90387-06914	17-17	90464-07M05	5-22	90601-11062	20- 6		7-13
	14-24	90387-06915	14-20	90464-07M44	12- 5	90601-118UF	21-12		8-10
90170-22M11	7-28	90387-06916	15-36	90465-06M28	10- 7	90601-142U6	23-23		8-24
90179-06926	14- 2	90387-08M06	8-50	90465-11M10	3- 2	90601-155U4	20-21		8-26
90179-06959	15-40	90387-08M08	8-43		3-13	90601-162U5	13-10		11-20
90179-08M15	3- 4	90430-06M03	8-27		5- 3		20-11		12-12
90179-08927	14- 3		26-30		5- 5	90601-195UD	21- 6		12-18
90179-10925	9-27	90430-13909	15-15		5-12	90601-200U1	6-64		12-21
90201-05925	7-37	90430-16910	21-11		5-16		15- 4		12-50
	13- 5	90445-07M10	5- 4		5-20		15-16		22- 7
	15-25	90445-07M87	5- 9		6-20		21-13	92990-08100	4- 7
	21-20	90445-09M21	9-20		6-22		22-31	92990-08200	15-33
90201-05928	22-14	90445-09M24	10-23		6-27	90601-20006	7-39	92990-08600	6-18
	23- 5	90445-09905	20-38		6-45		13- 7		11-11
90201-06M02	8-39	90445-10M01	3- 1		6-65		13-14	92990-10200	17-21
90201-06M31	8-46	90445-10M06	7-16		7-15		15-27		23-35
90201-065F3	15-39	90445-10M35	7-18		7-20		21-22	92990-14200	21-17
	17-15	90445-10M48	3-12		7-27		22-32	92995-06100	11-12
90201-16M00	12-10	90445-10M70	7-25		9-19	90601-20007	18-13		12-45
90201-20M04	2-13	90445-10M71	7-26		10-24	90601-20008	21- 7		17- 8
90201-24M02	2-18	90445-10M72	7-22		12-26	90601-31402	13-22		22- 8
90267-409U5	18- 8	90445-11M33	5- 2		12-31	90604-80759	15-13	92995-08600	8-42
90267-40935	20-18	90445-11903	20- 5		12-36	90604-80775	15-14		8-49
90267-48835	16-11	90445-14M05	6-44		15-30	90604-80793	21- 9		9-11
90267-489U1	7-35	90445-14M06	6-26		18- 2	90604-80794	21-10		10-16
	14-31	90445-14M30	8-53		19- 8	90610-20015	7-32		10-18

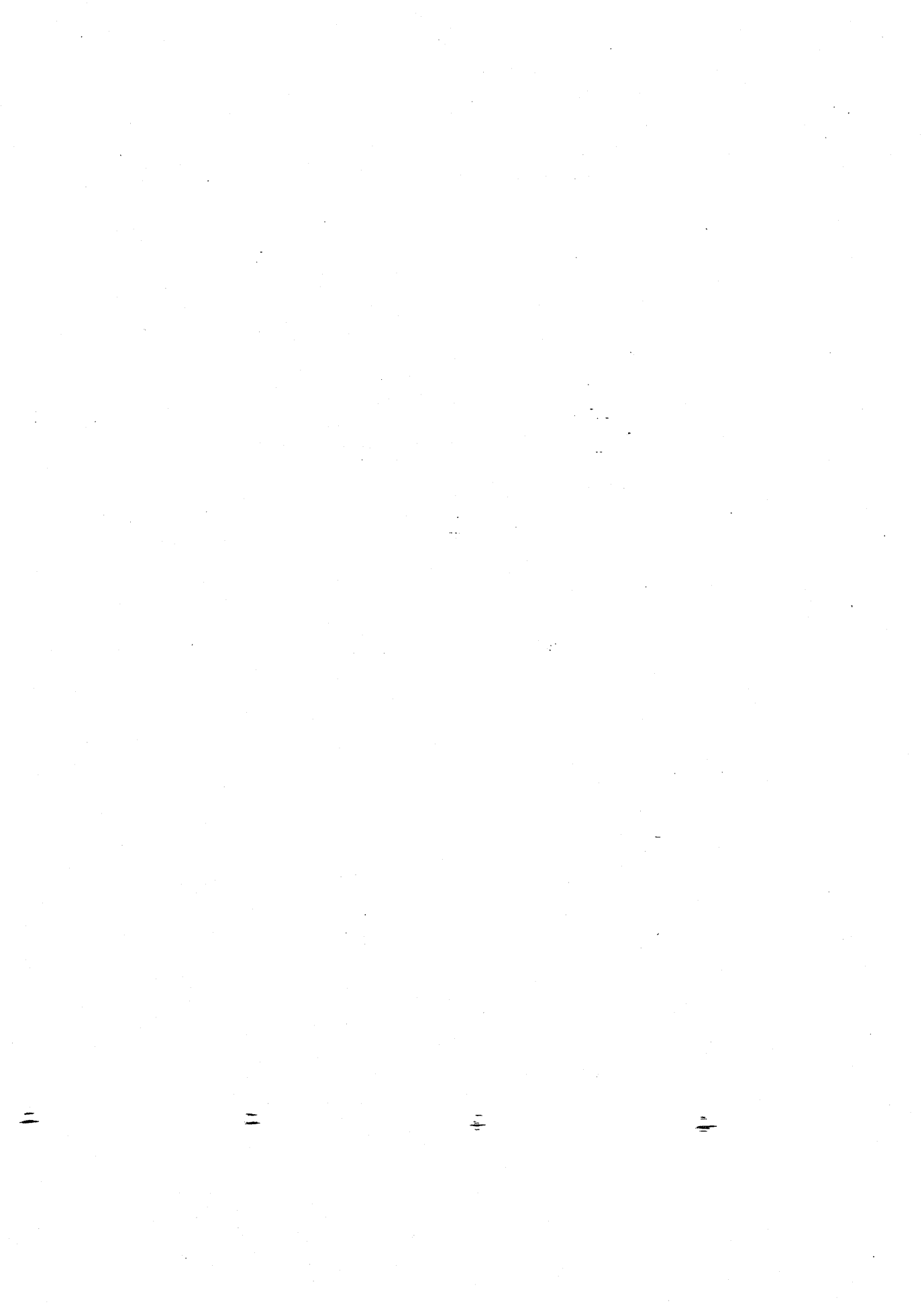
NUMERICAL INDEX

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
92995-08600	10-20	95380-08700	4- 9	97780-40116	13-23				
93101-25M50	8-19	95380-14700	21-16	97780-50116	12-39				
	26-28	95720-05300	13-11	97780-50612	15- 3				
93101-25M55	9-13		14-12	97780-60116	20-32				
	26-25		15-23		22-27				
93101-25M56	9-16	95720-06300	14-34	97880-05020.	15-21				
	26-26		16- 4		22-18				
93101-36M46	2- 7		17-16	97880-06065	22- 6				
	26- 6		22-50	97980-06116	17- 6				
93102-18M35	8- 6		23-25	98580-03008	23-15				
	26-19	95720-08300	15-32	98580-04010	7-29				
93102-25M34	8-18	95720-10300	23-36	98580-05016	3-16				
	26-27	95780-06300	22-24	98580-05525	23-18				
93102-36M33	2- 6	95780-10300	17-22	98780-04015	1-11				
	26- 5	97013-06012	3-28	98780-04035	17-35				
93103-32M01	2- 8	97013-06035	3- 8	98780-05512	9-32				
	26- 7	97013-08025	11-10	98980-04010	22- 5				
93210-13M63	3-37	97080-06012	22-40	98980-06025	17-13				
93210-17MA4	9- 6	97080-06030	23-24						
	26-23	97090-06016	17- 7						
93210-22ME5	15- 8	97095-06012	8-25						
93210-35M72	9- 8		12-20						
	26-24		12-28						
93210-46M16	8-22		12-55						
	26-29	97095-06016	3-19						
93211-03902	17-31		8-23						
93305-205U1	8-16		12-11						
93305-30601	2- 2		12-17						
93306-205U0	8-17		12-44						
93306-205U6	9-15	97095-06020	3-23						
93306-307U1	2- 3		5- 7						
93310-320U2	2-12	97095-06022	7-12						
93430-47M04	9-14	97095-06025	3-10						
93440-25M08	11-17		8- 9						
93440-80023	2- 4	97095-06035	7-10						
93450-18M06	11-18	97313-05020	12-58						
93450-21053	2-14	97313-08030	6-17						
93603-10049	1- 7	97395-06014	12-49						
93604-07141	1- 8	97395-08020	8-41						
93605-12M21	6- 2		8-48						
	6-14	97395-08025	9-10						
93606-12019	1- 6		10-15						
	8-13	97395-08030	10-17						
	8-15	97395-08055	10-19						
	8-35	97513-06330	1-23						
	9-12	97513-06530	6- 8						
	10-21	97513-06540	6- 9						
94709-00195	12-32	97513-08330	1-22						
95380-05600	22-19	97513-10570	1-25						
95380-06700	8-40		1-28						
	8-47	97513-10580	1-29						
	11-13	97595-06525	8- 4						
	15-41	97604-05125	7- 8						

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