

# **PARTS CATALOGUE**

***SUPERJET***

**SJ700AX**

**(GM6D, GM6E, GM6F)**

**MJ-700SJ'99**

**(GM6G)**



# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

SJ700AX(GM6D, GM6E, GM6F), MJ-700SJ'99(GM6G)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.  
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.

"UN" Use as many as needed.

"AP" Alternate Parts

"LM" Local Made (Parts need to be ordered locally)

"F#" Frame No. (Applicable machine No.)

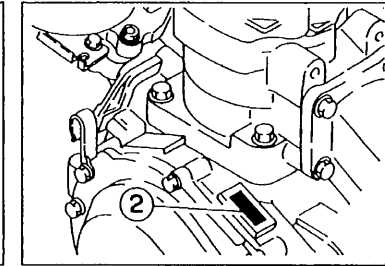
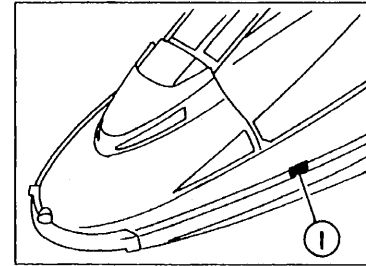
3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.  
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

### EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
EU0-62280-00	DRAIN PLUG ASSY	2	
EU0-62282-00	.PLUG,DRAIN	1	

## 4. Applicable Serial No. and Color Code

① Hull Serial No.	(GM6D)	GM6-903284~
	(GM6E)	GM6-903284~
	(GM6F)	GM6-912436~
	(GM6G)	GM6-0302201~
② Engine Serial No.		64V-007949~



Color Code	Color Name	Abbreviation
0240	PURE WHITE	PURW

5. Note that the illustration for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
6. A part with "YMUS" in the remarks column can be obtained from YMUS (USA) and not from YAMAHA MOTOR CO.,LTD (JAPAN).

### EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
EW2-U5160-00	ENGINE HATCH COMP.	2	.. YMUS
90601-168U7	BAND, HOSE	1	.. YMUS

ADDRESS:

YAMAHA MOTOR CORPORATION U.S.A.  
PARTS & ACCESSORY DIV.  
6555 KATELLA AVENUE  
CYPRESS, CALIFORNIA 90630 U.S.A.

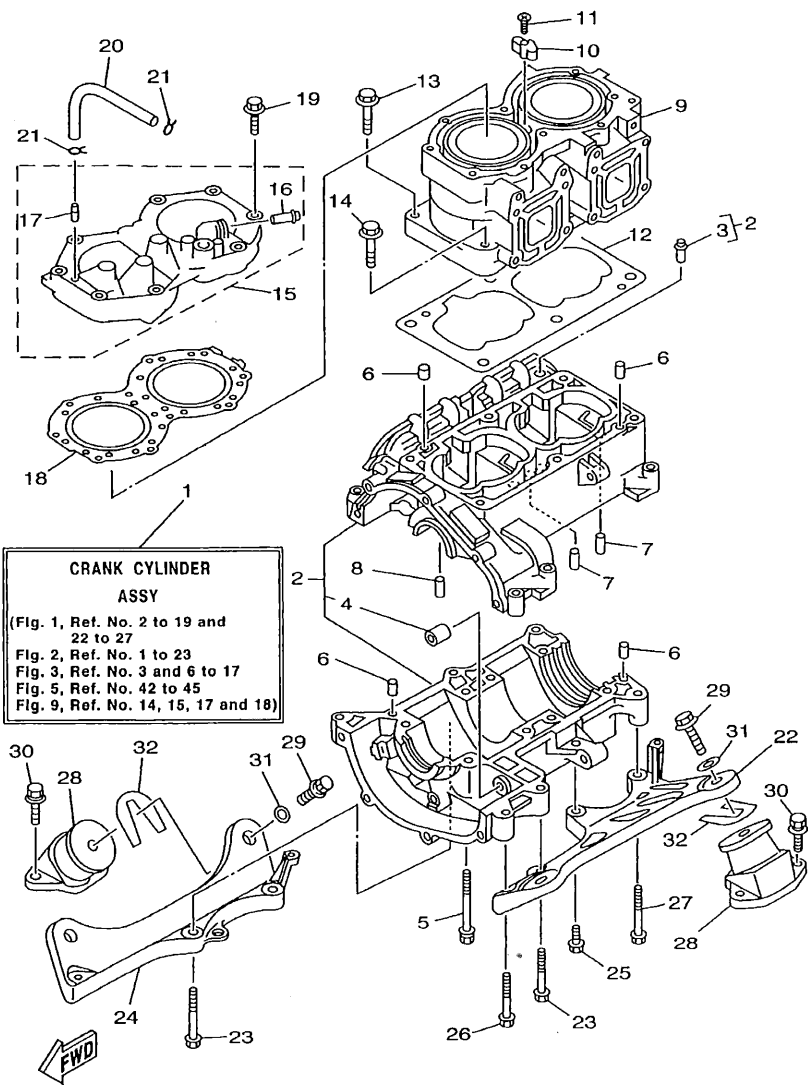
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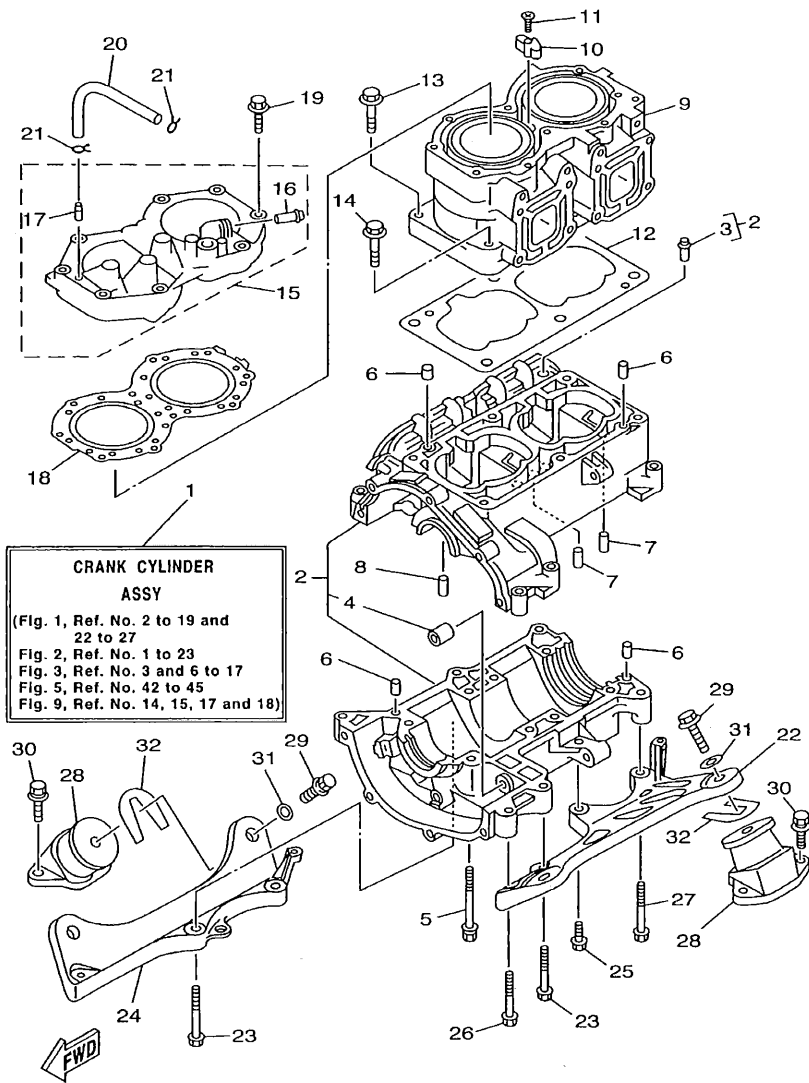
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GM6D100-9010

FIG. 1 CYLINDER, CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	64V-W0090-00-8P	CRANK CYLINDER ASSY	1	1	1	1	
2	62T-15100-00-94	CRANKCASE ASSY	1	1	1	1	
3	62T-14251-10	.NIPPLE	1	1	1	1	
4	90380-12M29	.BUSH, SOLID	1	1	1	1	
5	90119-08M55	BOLT, WITH WASHER	8	8	8	8	
6	93606-12019	PIN, DOWEL	4	4	4	4	
7	93603-10049	PIN, DOWEL	4	4	4	4	
8	93604-07141	PIN, DOWEL	1	1	1	1	
9	61X-11311-01-94	CYLINDER 1	1	1	1	1	
10	6E5-11325-00	ANODE	1	1	1	1	
11	98780-04015	SCREW, FLAT HEAD	1	1	1	1	
12	6M6-11351-A2	GASKET, CYLINDER	1	1	1	1	
13	90119-10M56	BOLT, WITH WASHER	4	4	4	4	
14	90119-10M07	BOLT, WITH WASHER	2	2	2	2	
15	64U-11111-00-94	HEAD, CYLINDER 1	1	1	1	1	
16	6K8-51129-00	.NIPPLE	1	1	1	1	
17	6R7-14485-00	.PIPE, JOINT	1	1	1	1	
18	62T-11181-00	GASKET, CYLINDER HEAD 1	1	1	1	1	
19	90119-08M19	BOLT, WITH WASHER	10	10	10	10	
20	90445-07M19	HOSE	1	1	1	1	
21	90467-06016	CLIP	2	2	2	2	
22	6R7-21415-01-94	BRACKET, FRONT UPPER 1	1	1	1	1	
23	90119-10M02	BOLT, WITH WASHER	4	4	4	4	
24	6R7-21425-01-94	BRACKET, REAR UPPER 1	1	1	1	1	
25	90119-10M00	BOLT, WITH WASHER	1	1	1	1	
26	90119-10M01	BOLT, WITH WASHER	1	1	1	1	
27	90119-10M03	BOLT, WITH WASHER	1	1	1	1	



GM6D100-9010

FIG. 1 CYLINDER. CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
28	6R7-44517-00-9M	MOUNT RUBBER	4	4	4	4	
29	90119-08904	BOLT, WITH WASHER	4	4	4	4	
30	90119-08038	BOLT, WITH WASHER	8	8	8	8	
31	EU0-67324-00	PLATE	4	4	4	4	
32	EU0-67354-00-01	SHIM (T=0.1)	10	10	10	10	UN
	EU0-67354-00-02	SHIM	10	10	10	10	UN
	EU0-67354-00-03	SHIM (T=0.3)	10	10	10	10	UN
	EU0-67354-00-05	SHIM (T=0.5)	10	10	10	10	UN
	EU0-67354-00-10	SHIM (T=1.0)	10	10	10	10	UN
	EU0-67354-00-20	SHIM (T=2.0)	10	10	10	10	UN

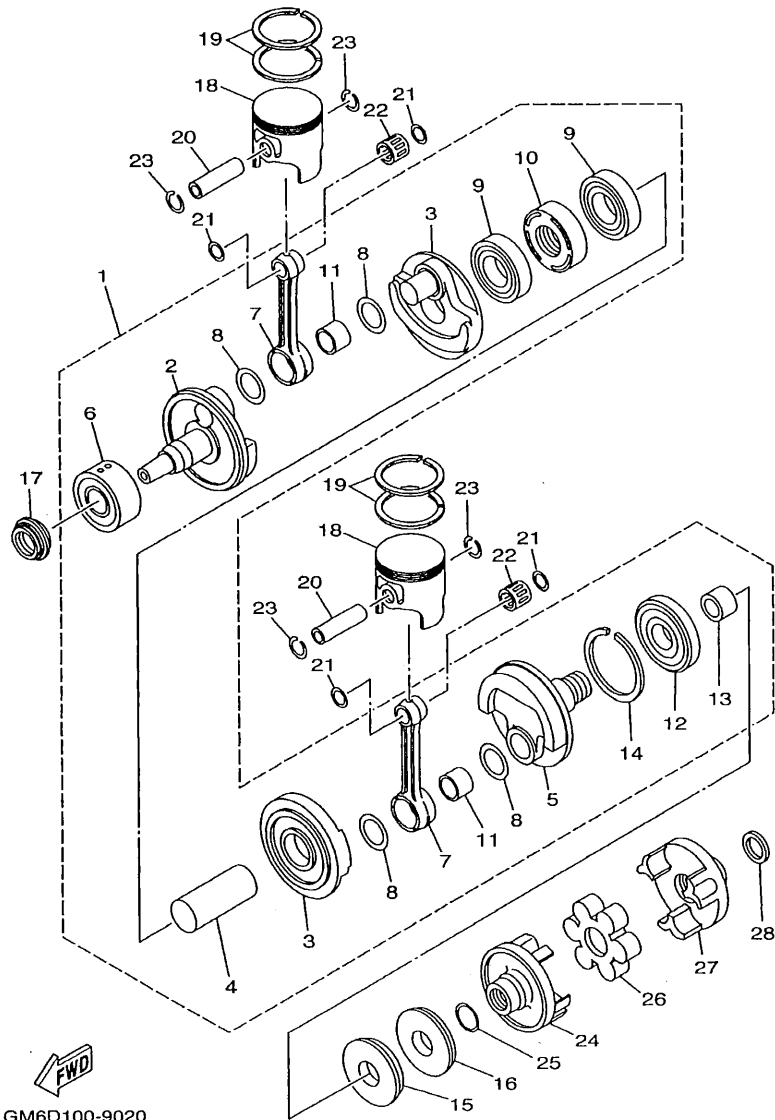
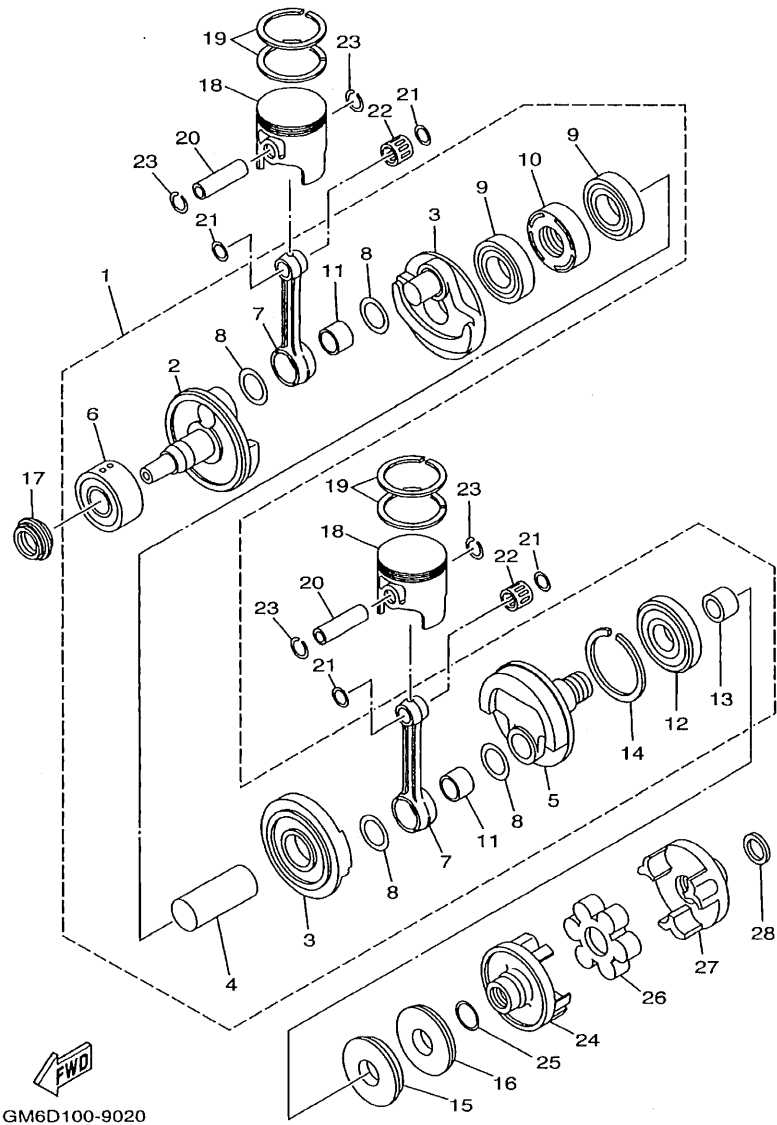


FIG. 2 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	61X-11400-03	CRANKSHAFT ASSY	1	1	1	1	
2	6M6-11412-00	.CRANK 1	1	1	1	1	
3	6M6-11422-00	.CRANK 2	2	2	2	2	
4	6M6-11431-00	.CRANK 3	1	1	1	1	
5	6M6-11442-01	.CRANK 4	1	1	1	1	
6	93305-30601	.BEARING	1	1	1	1	
7	62T-11651-00	.ROD, CONNECTING	2	2	2	2	
8	82M-11685-00	.WASHER, CRANK PIN	4	4	4	4	
9	93306-207U2	.BEARING	2	2	2	2	
10	82M-11515-00	.SEAL, LABYRINTH 1	1	1	1	1	
11	93310-525U0	.BEARING	2	2	2	2	
12	93306-307U3	.BEARING	1	1	1	1	
13	62T-45526-00	.COLLAR, DRIVE SHAFT	1	1	1	1	
14	93440-80023	.CIRCLIP	1	1	1	1	
15	93102-36M33	OIL SEAL	1	1	1	1	
16	93101-36M46	OIL SEAL	1	1	1	1	
17	93103-32M01	OIL SEAL	1	1	1	1	
18	61X-11631-00-93	PISTON (STD)	2	2	2	2	
	61X-11635-00	PISTON (0.25MM O/S)	2	2	2	2	AP
	61X-11636-00	PISTON (0.50MM O/S)	2	2	2	2	AP
19	61X-11603-00	PISTON RING SET (STD)	2	2	2	2	
	61X-11604-00	PISTON RING SET (0.25MM O/S)	2	2	2	2	AP
	61X-11605-00	PISTON RING SET (0.50MM O/S)	2	2	2	2	AP
20	61X-11633-00	PIN, PISTON	2	2	2	2	
21	90201-20M04	WASHER, PLATE	4	4	4	4	
22	93310-320U2	.BEARING	2	2	2	2	
23	93450-21053	CIRCLIP	4	4	4	4	

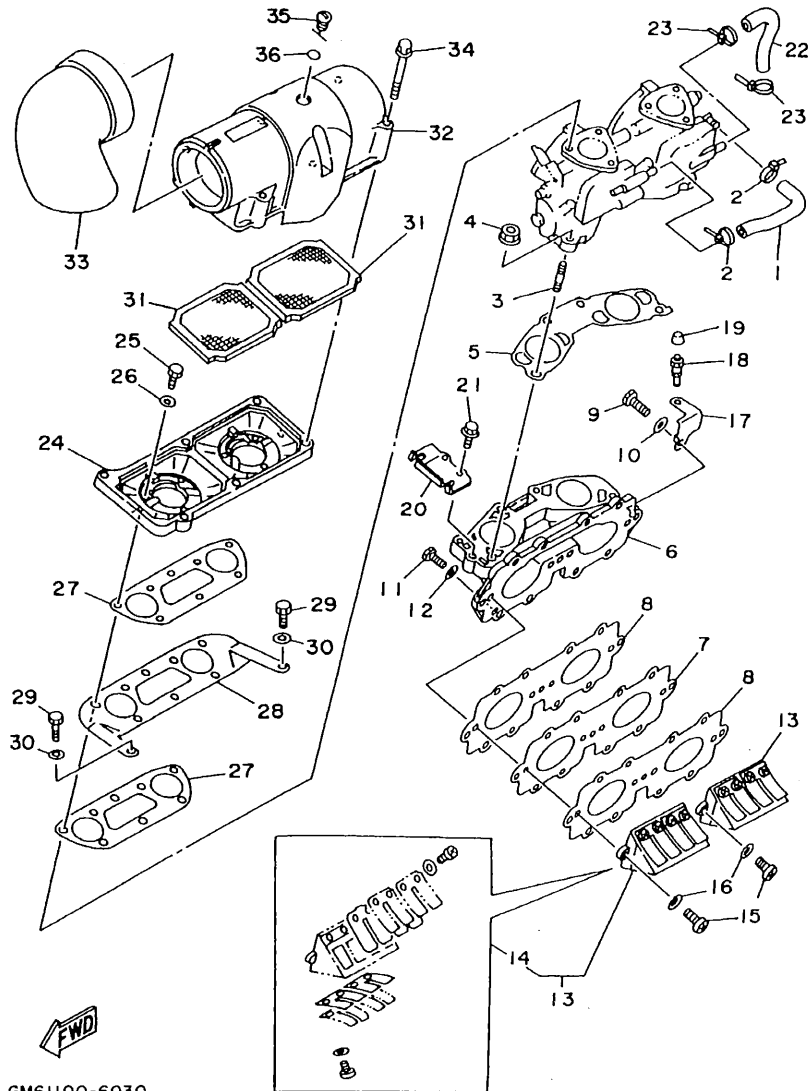


GM6D100-9020

FIG. 2 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
24	6M6-45813-32-8P	FLANGE, COUPLING	1	1	1	1	
25	62T-45127-00	SEAL	1	1	1	1	
26	61X-4581J-00	RUBBER SHAFT COUPLING	1	1	1	1	
27	6M6-45813-22-8P	FLANGE, COUPLING	1	1	1	1	
28	90201-24M02	WASHER, PLATE	1	1	1	1	
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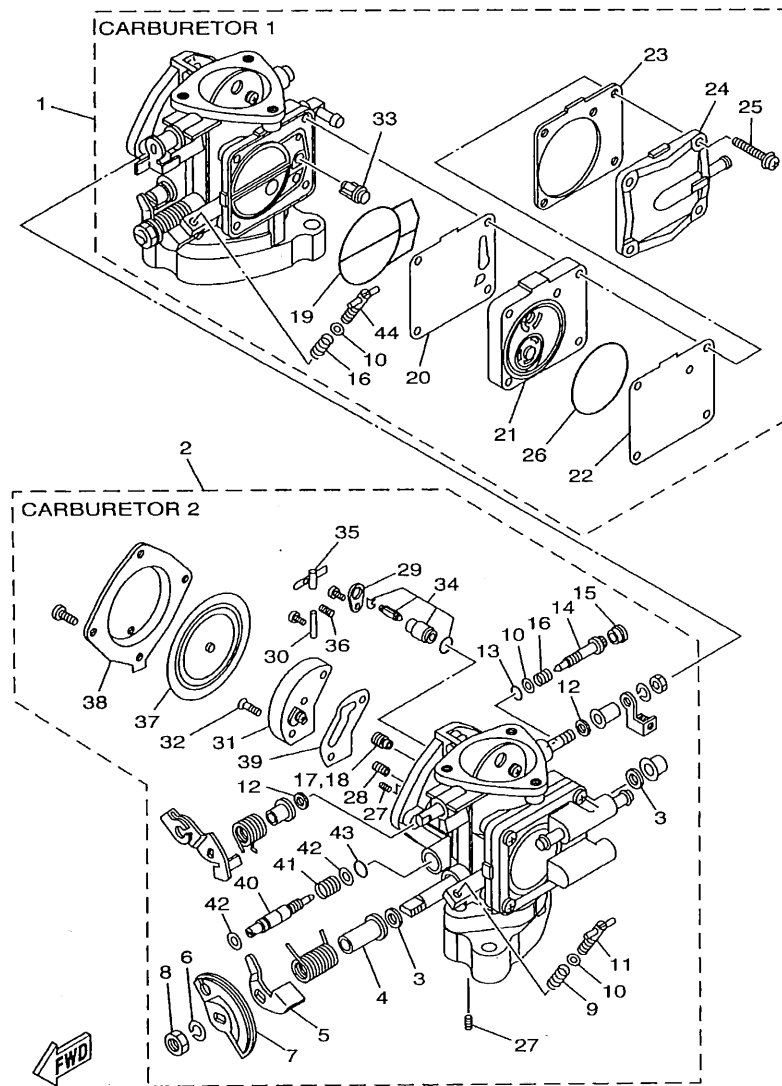


GM61100-6030

FIG. 3 INTAKE

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	62T-24313-01	PIPE 3	1	1	1	1	
2	90465-11M10	CLAMP	2	2	2	2	
3	90116-08M60	BOLT, STUD	4	4	4	4	
4	90179-08M15	NUT	4	4	4	4	
5	62T-13556-00	GASKET, MANIFOLD	1	1	1	1	
6	62T-13555-00-8P	MANIFOLD, INTAKE	1	1	1	1	
7	62T-13624-00	PLATE, REED VALVE	1	1	1	1	
8	62T-13566-00	GASKET	2	2	2	2	
9	97013-06035	BOLT	3	3	3	3	
10	92903-06600	WASHER, PLATE	3	3	3	3	
11	97013-06025	BOLT	8	8	8	8	
12	92903-06600	WASHER, PLATE	8	8	8	8	
13	62T-13610-00	REED VALVE ASSY	2	2	2	2	
14	62T-W0004-00	.REED SET	1	1	1	1	
15	97880-05016	SCREW, PAN HEAD	4	4	4	4	
16	92990-05600	WASHER, PLATE	4	4	4	4	
17	62T-14243-01	PLATE	1	1	1	1	
18	61L-5169A-00	NIPPLE, GREASE	1	1	1	1	
19	663-45119-00	CAP, GREASE NIPPLE	1	1	1	1	
20	62T-14527-02	PLATE	1	1	1	1	
21	97513-06516	BOLT, WITH WASHER	2	2	2	2	
22	62T-24314-01	PIPE 4	1	1	1	1	
23	90465-11M10	CLAMP	2	2	2	2	
24	62T-14284-10-8P	COVER, CARBURETOR 2	1	1	1	1	
25	97013-06020	BOLT	6	6	6	6	
26	92903-06600	WASHER, PLATE	6	6	6	6	
27	62T-13674-00	GASKET, AIR COOLER COVER 1	2	2	2	2	



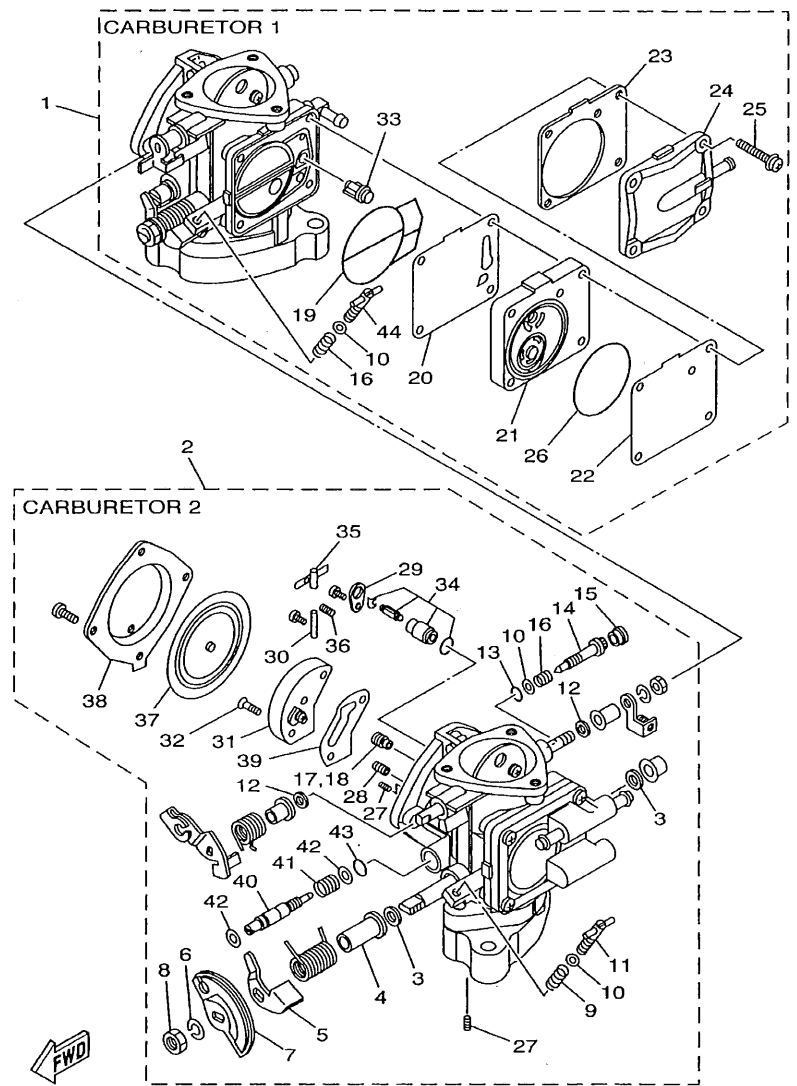


GR7A100-9040

FIG. 4 CARBURETOR

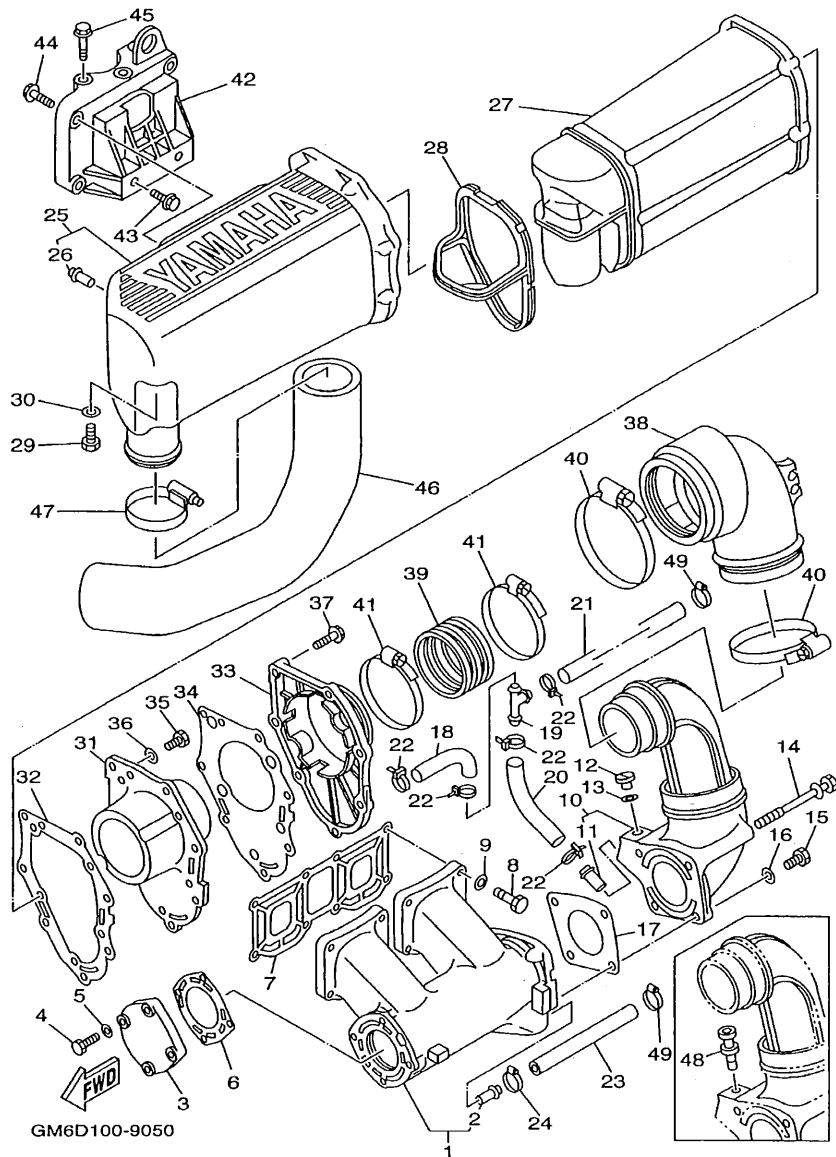
REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	64U-14301-01	CARBURETOR ASSY 1	1	1	1	1	
2	64U-14302-01	CARBURETOR ASSY 2	1	1	1	1	
3	6R7-14596-01	.WASHER	4	4	4	4	
4	6K8-14534-10	.COLLAR	2	2	2	2	
5	6K8-14926-10	.BRACKET, THROTTLE 1	1	1	1	1	CARBURETOR 2
6	92990-08100	.WASHER, SPRING	2	2	2	2	
7	6K8-14930-00	.THROTTLE SHAFT ASSY	1	1	1	1	CARBURETOR 2
8	95380-08700	.NUT	2	2	2	2	
9	6K8-14531-00	.SPRING, ADJUST SCREW	1	1	1	1	CARBURETOR 2
10	6K8-14559-00	.WASHER	4	4	4	4	
11	6M6-14521-00	.SCREW, ADJUST	1	1	1	1	CARBURETOR 2
12	6K8-14597-11	.WASHER	4	4	4	4	
13	6K8-14562-00	.O-RING	2	2	2	2	
14	63M-14946-00	.PLATE, NEEDLE FITTING	2	2	2	2	
15	6K9-14471-10	.CAP, CARBURETOR	2	2	2	2	
16	6K8-14533-00	.SPRING, ADJUST SCREW	3	3	3	3	
17	3G2-14231-26	.JET, MAIN (#130)	1	1	1	1	CARBURETOR 1
18	3G2-14231-26	.JET, MAIN (#130)	1	1	1	1	CARBURETOR 2
19	6K8-14564-00	.O-RING	2	2	2	2	
20	6K8-24411-20	.DIAPHRAGM	1	1	1	1	CARBURETOR 1
21	6M6-24413-00	.BODY 2	1	1	1	1	CARBURETOR 1
22	6K8-24421-10	.VALVE, CHECK	1	1	1	1	CARBURETOR 1
23	6K8-24431-20	.GASKET, FUEL PUMP 1	1	1	1	1	CARBURETOR 1
24	6K8-24452-10	.COVER	1	1	1	1	CARBURETOR 1
25	97980-05330	.SCREW, WITH WASHER	4	4	4	4	CARBURETOR 1
26	6K8-14563-00	.O-RING	1	1	1	1	CARBURETOR 1
27	6K8-14521-10	.SCREW	4	4	4	4	

FIG. 4 CARBURETOR



GR7A100-9040

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
28	830-14231-14	.JET, MAIN (# 70)	2	2	2	2	
29	6K8-14527-11	.PLATE	2	2	2	2	
30	6K8-14579-00	.PIN,FLOAT	2	2	2	2	
31	6R7-24412-01	.BODY 1	2	2	2	2	
32	6K8-14523-11	.SCREW, STOP	4	4	4	4	
33	6R7-14569-00	.STRAINER	2	2	2	2	
34	61X-14916-15	.NEEDLE	2	2	2	2	
35	6K8-14547-01	.ARM, FLOAT	2	2	2	2	
36	6R7-14253-00	.SPRING	2	2	2	2	
37	6R7-14541-00	.DIAPHRAGM, PUMP	2	2	2	2	
38	6R7-14542-00	.BODY, PUMP 1	2	2	2	2	
39	6K8-14536-11	.GASKET	2	2	2	2	
40	64U-14923-00	.SCREW, PILOT	2	2	2	2	
41	6K8-14589-00	.SPRING	2	2	2	2	
42	6K8-14537-00	.GASKET	4	4	4	4	
43	583-14561-00	.O-RING	2	2	2	2	
44	6K8-14521-00	.SCREW, ADJUST	1	1	1	1	CARBURETOR 1



GM6D100-9050

FIG. 5 EXHAUST 1

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	61X-14711-01-9P	MUFFLER 1	1	1	1	1	
2	6K8-51129-00	.NIPPLE	1	1	1	1	
3	6M6-14718-01-9P	PROTECTOR, MUFFLER 1	1	1	1	1	
4	97013-06025	BOLT	4	4	4	4	
5	92903-06600	WASHER, PLATE	4	4	4	4	
6	6M6-14739-A1	GASKET, MUFFLER DAMPER 1	1	1	1	1	
7	61X-14613-A0	GASKET, EXHAUST PIPE	1	1	1	1	
8	97013-08035	BOLT	8	8	8	8	
9	92903-08600	WASHER, PLATE	8	8	8	8	
10	61L-14712-00-9P	RING, JOINT	1	1	1	1	
11	6K8-51129-00	.NIPPLE	1	1	1	1	
12	90340-08M04	PLUG, STRAIGHT SCREW	1	1	1	1	
13	90430-08020	GASKET	1	1	1	1	
14	90119-08M73	BOLT, WITH WASHER	2	2	2	2	
15	97013-08025	BOLT	2	2	2	2	
16	92903-08600	WASHER, PLATE	2	2	2	2	
17	6R7-14749-A0	GASKET, MUFFLER DAMPER 2	1	1	1	1	
18	90445-14M29	HOSE	1	1	1	1	
19	6E5-24378-00	PIPE, JOINT 4	1	1	1	1	
20	90445-14M29	HOSE	1	1	1	1	
21	90445-14M33	HOSE	1	1	1	1	
22	90465-11M10	CLAMP	5	5	5	5	
23	90445-14M06	HOSE	1	1	1	1	
24	90450-14M05	HOSE CLAMP ASSY	1	1	1	1	
25	6R7-14721-00-9M	MUFFLER 2	1	1	1	1	
26	6R7-14485-00	.PIPE, JOINT	1	1	1	1	
27	6R7-14753-00-9M	SILENCER, EXHAUST	1	1	1	1	

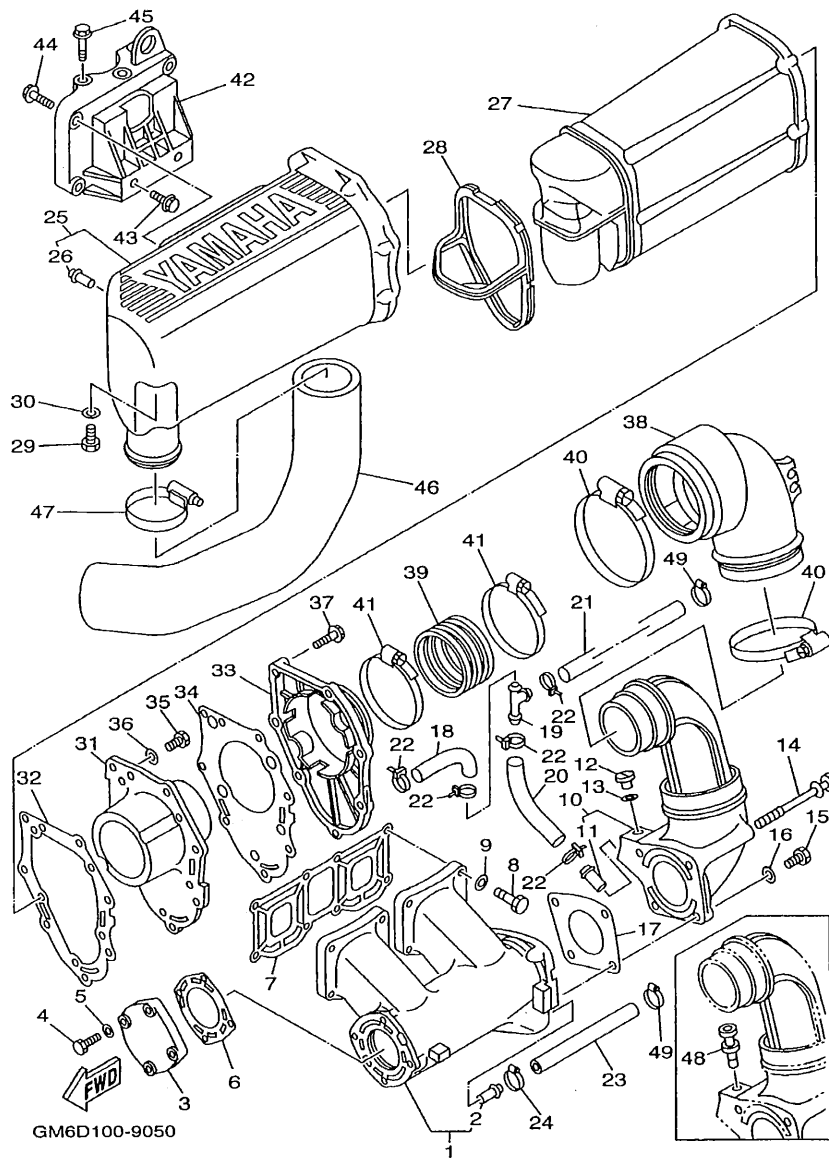
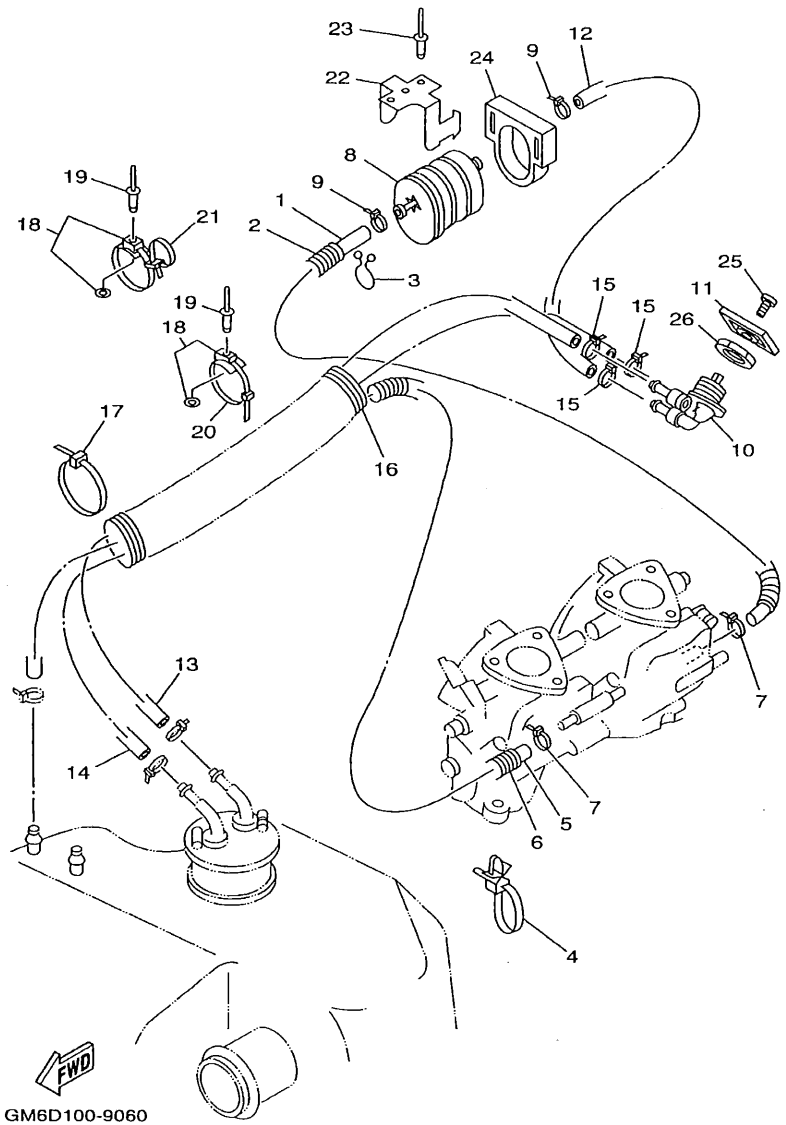


FIG. 5 EXHAUST 1

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
28	6R7-15761-00	SEAL, RUBBER 1	1	1	1	1	
29	97013-06020	BOLT	1	1	1	1	
30	92903-06600	WASHER, PLATE	1	1	1	1	
31	6R7-14785-00-9M	DIFFUSER	1	1	1	1	
32	6R7-14755-A0	GASKET, SILENCER	1	1	1	1	
33	6R7-41113-00-9M	OUTER COVER, EXHAUST	1	1	1	1	
34	6R7-41114-A0	GASKET, EXHAUST OUTER COVER	1	1	1	1	
35	97095-06016	BOLT	5	5	5	5	
36	92995-06600	WASHER	5	5	5	5	
37	90119-06MA1	BOLT, WITH WASHER	7	7	7	7	
38	61L-14615-A0	JOINT, EXHAUST 1	1	1	1	1	
39	61L-14625-A0	JOINT, EXHAUST 2	1	1	1	1	
40	90460-90M11	CLAMP, HOSE	2	2	2	2	
41	90460-70M16	CLAMP, HOSE	2	2	2	2	
42	6M6-14771-00-94	STAY, MUFFLER 1	1	1	1	1	
43	90105-10M49	BOLT, WASHER BASED	2	2	2	2	
44	90105-10M45	BOLT, WASHER BASED	3	3	3	3	
45	90119-10M72	BOLT, WITH WASHER	3	3	3	3	
46	64V-14752-00	PIPE, OUTLET	1	1	1	1	
47	90460-64M15	CLAMP, HOSE	1	1	1	1	
48	626-28193-01-94	PLUG, WATER CHECK				1	UR D:15MM
	6E0-28193-00-94	PLUG, WATER CHECK		1	1		UR D:12.5MM
49	90601-11062	BAND, HOSE 11	2	2	2	2	



GM6D100-9060

FIG. 6 FUEL

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	90445-10ME8	HOSE	1	1	1	1	
2	90446-14M23	HOSE	1	1	1	1	
3	90464-08M07	CLAMP	1	1	1	1	
4	90465-12M56	CLAMP	1	1	1	1	
5	90445-10MF1	HOSE	1	1	1	1	
6	90446-14M64	HOSE	1	1	1	1	
7	90465-11M10	CLAMP	2	2	2	2	
8	6K8-24560-10	FILTER ASSY	1	1	1	1	
9	90465-11M10	CLAMP	2	2	2	2	
10	6K8-24500-02	FUEL COCK ASSY 1	1	1	1	1	
11	6R7-24524-00	LEVER, COCK	1	1	1	1	
12	90445-10ME3	HOSE	1	1	1	1	
13	90445-10M98	HOSE	1	1	1	1	
14	90445-10ME4	HOSE	1	1	1	1	
15	90465-11M10	CLAMP	3	3	3	3	
16	GM6-6773E-00	TUBE,2	1	1	1	1	
17	90601-20006	BAND	1	1	1	1	
18	90600-91736	CLAMP COMP.	7	7	7	7	
19	90267-48925	RIVET, BLIND	7	7	7	7	
20	90601-20006	BAND	6	6	6	6	
21	90601-20016	BAND	2	2	2	2	
22	EU0-67816-30	BRACKET, FUEL FILTER	1	1	1	1	
23	90267-48925	RIVET, BLIND	2	2	2	2	
24	EU0-67817-00	HOLDER	1	1	1	1	
25	98980-04008	SCREW, BIND	1	1	1	1	
26	90170-22187	NUT	1	1	1	1	

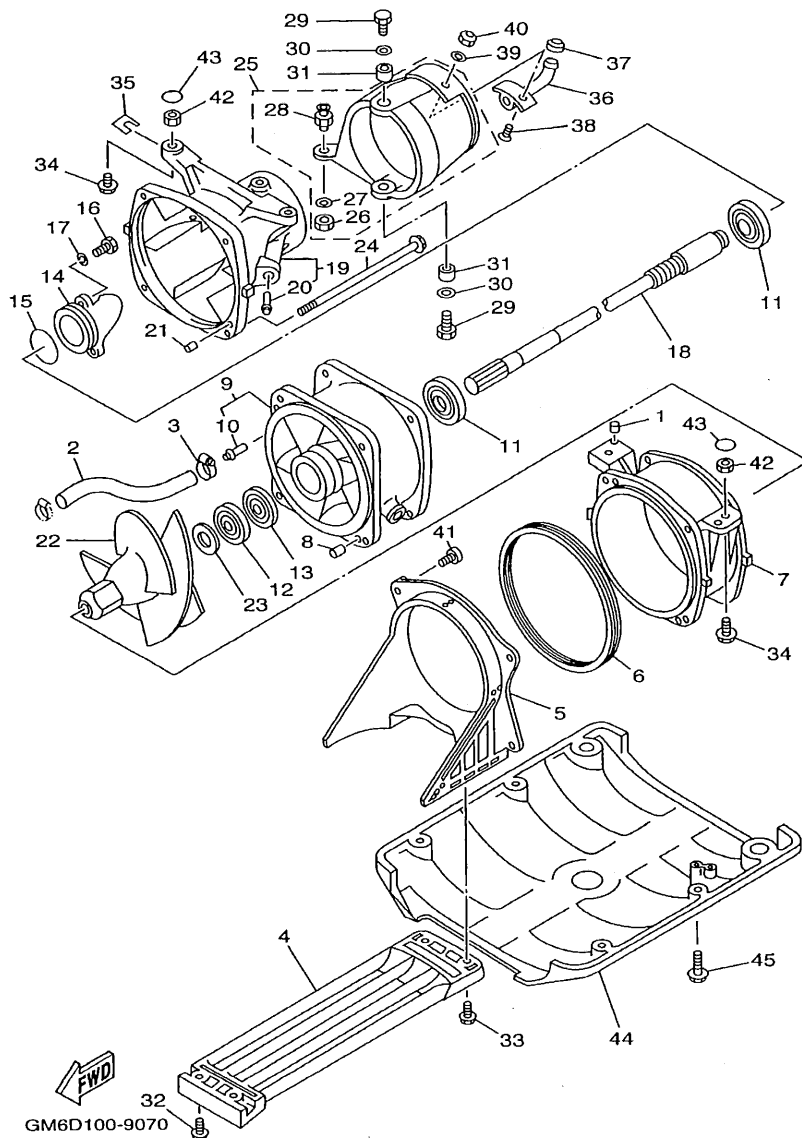


FIG. 7 JET UNIT 1

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	93606-07M17	PIN, DOWEL	2	2	2	2	
2	90445-14M12	HOSE	1	1	1	1	
3	90450-14M05	HOSE CLAMP ASSY	1	1	1	1	
4	6R7-51333-00	SCREEN, INTAKE	1	1	1	1	
5	6R7-51311-00	DUCT, INTAKE	1	1	1	1	
6	6R7-51117-01	PACKING	1	1	1	1	
7	6R7-51312-03-94	HOUSING, IMPELLER	1	1	1	1	
8	93606-12019	PIN, DOWEL	2	2	2	2	
9	62T-51315-01-94	DUCT, IMPELLER	1	1	1	1	
10	6K8-51129-00	.NIPPLE	1	1	1	1	
11	93306-205U0	BEARING	2	2	2	2	
12	93102-25M34	OIL SEAL	1	1	1	1	
13	93101-25M50	OIL SEAL	1	1	1	1	
14	62T-51326-00	CAP	1	1	1	1	
15	93210-46M16	O-RING	1	1	1	1	
16	97095-06020	BOLT	3	3	3	3	
17	92995-06600	WASHER	3	3	3	3	
18	6R7-45511-01	SHAFT, DRIVE	1	1	1	1	
19	6R7-51318-05-94	NOZZLE	1	1	1	1	
20	6K8-51129-00	.NIPPLE	1	1	1	1	
21	93606-12019	PIN, DOWEL	1	1	1	1	
22	6R7-51321-00-94	IMPELLER	1	1	1	1	
23	62T-51348-00	SPACER	1	1	1	1	
24	90119-06M70	BOLT, WITH WASHER	4	4	4	4	
25	61L-51313-00	NOZZLE, DEFLECTOR	1	1	1	1	
26	95380-06700	.NUT	1	1	1	1	
27	90201-06M02	.WASHER, PLATE	1	1	1	1	



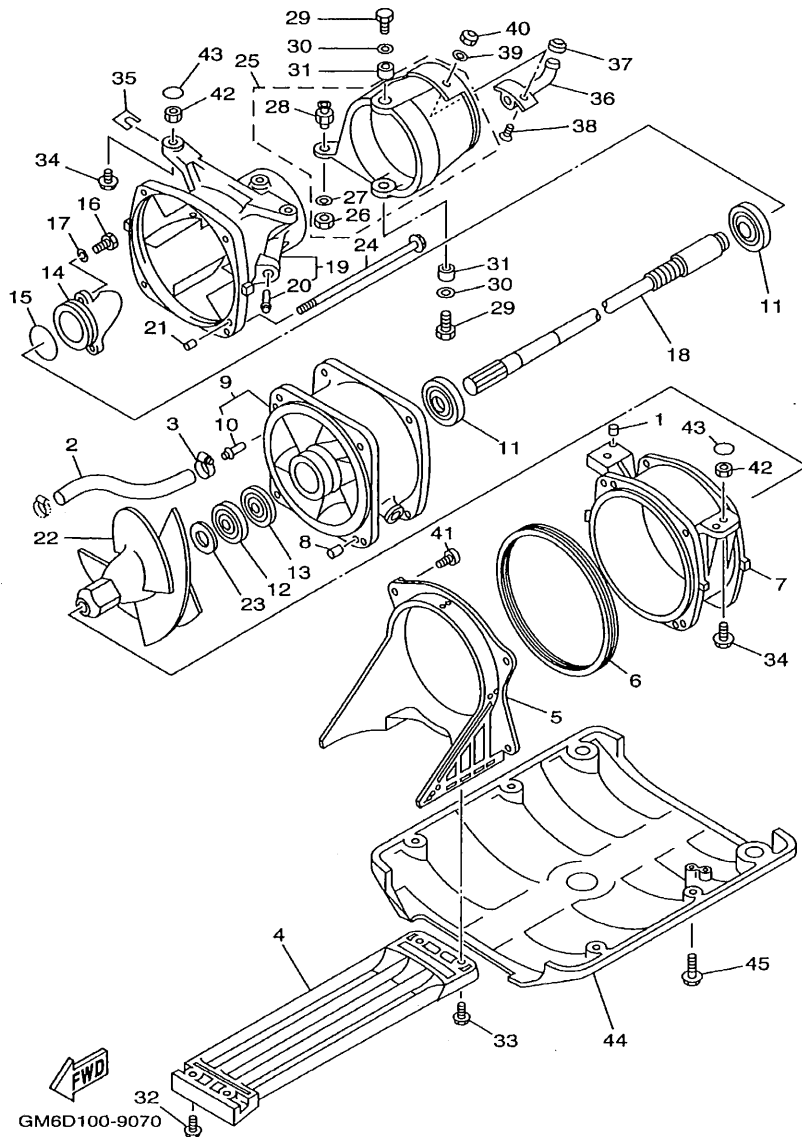
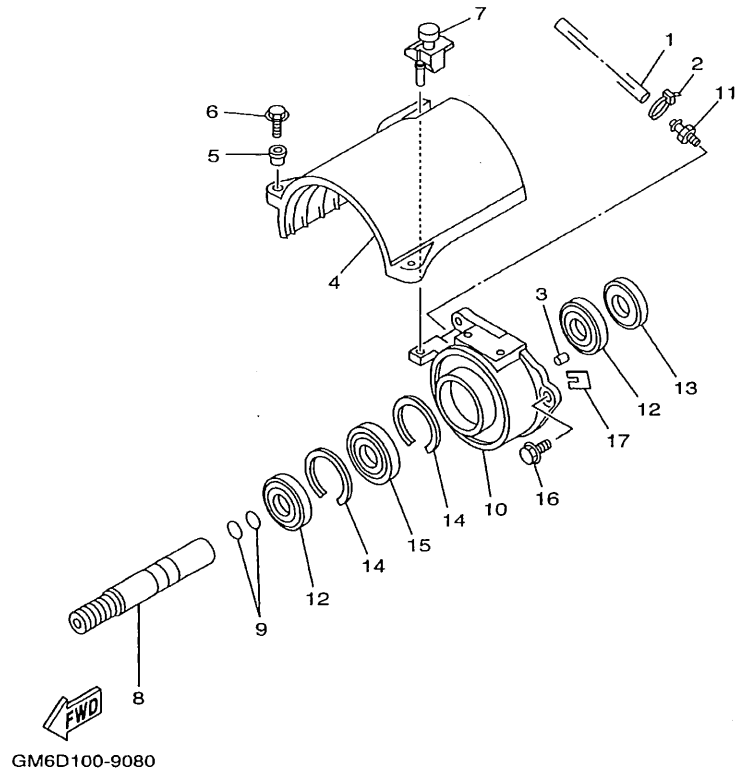


FIG. 7 JET UNIT 1

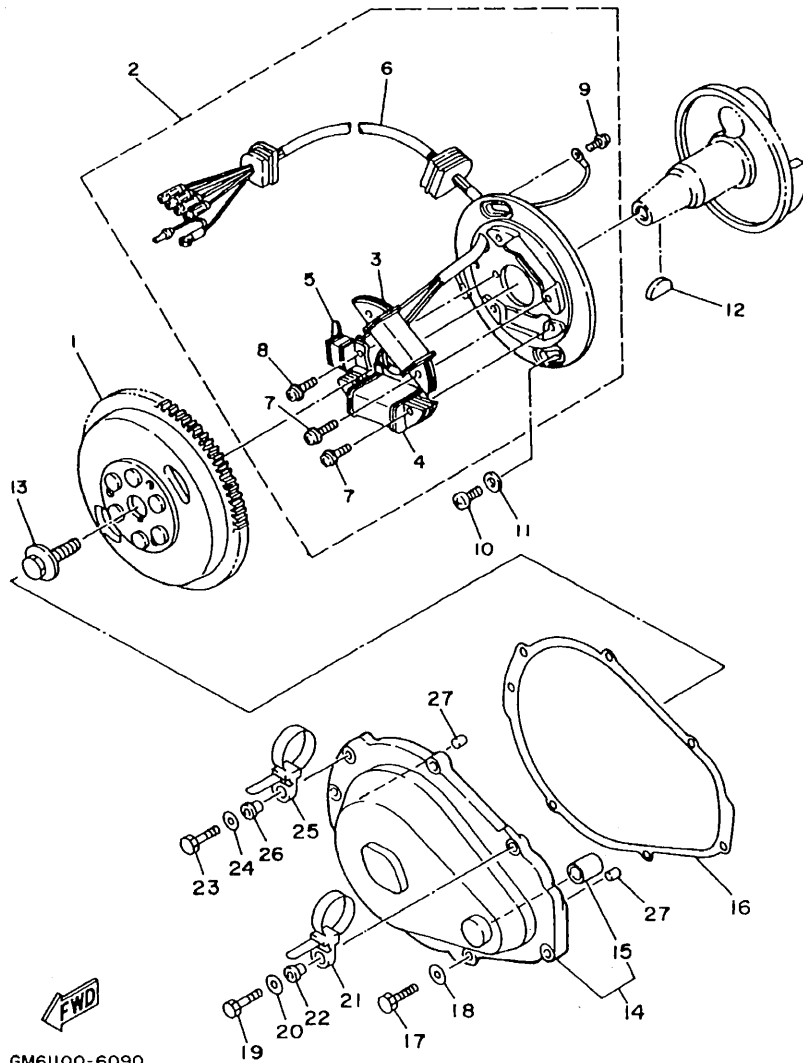
REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
28	6R7-42316-00	.BOLT, JOINT	1	1	1	1	
29	97095-08018	BOLT	2	2	2	2	
30	92995-08600	WASHER	2	2	2	2	
31	90387-08M06	COLLAR	2	2	2	2	
32	90119-06915	BOLT, WITH WASHER	2	2	2	2	
33	90119-06908	BOLT, WITH WASHER	2	2	2	2	
34	90119-10948	BOLT, WITH WASHER	4	4	4	4	
35	EW2-67354-00-01	SHIM (T=0.1)	10	10	10	10	UR
	EW2-67354-00-03	SHIM (T=0.3)	10	10	10	10	UR
	EW2-67354-00-05	SHIM (T=0.5)	10	10	10	10	UR
	EW2-67354-00-10	SHIM (T=1.0)	10	10	10	10	UR
36	EU0-62693-02	SPOUT	1	1	1	1	
37	EU0-62695-00	CAP, SPOUT	1	1	1	1	
38	98780-05016	SCREW, FLAT HEAD	2	2	2	2	
39	92990-05200	WASHER, PLAIN	2	2	2	2	
40	95720-05300	NUT, FLANGE	2	2	2	2	
41	97780-60120	SCREW, TAPPING	4	4	4	4	
42	90179-10925	NUT	4	4	4	4	
43	EW2-62723-30	SEAL	4	4	4	4	
44	EW2-62731-01	PLATE 2	1	1	1	1	
45	90119-08943	BOLT, WITH WASHER	4	4	4	4	

FIG. 8 JET UNIT 2



REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	90445-09M17	HOSE	1	1	1	1	
2	90465-11M10	CLAMP	1	1	1	1	
3	93606-12019	PIN, DOWEL	2	2	2	2	
4	61X-51381-00	COVER	1	1	1	1	
5	90387-06M60	COLLAR	2	2	2	2	
6	97595-06525	BOLT, WITH WASHER	2	2	2	2	
7	90480-06M69	GROMMET	1	1	1	1	
8	6R7-51323-02	SHAFT, COUPLOR	1	1	1	1	
9	93210-17MA4	O-RING	2	2	2	2	
10	61X-45332-03-94	HOUSING, BEARING	1	1	1	1	
11	61L-45378-00	NIPPLE, HOSE	1	1	1	1	
12	93101-25M55	OIL SEAL	2	2	2	2	
13	93101-25M56	OIL SEAL	1	1	1	1	
14	93430-47M04	CIRCLIP	2	2	2	2	
15	93306-205U6	BEARING	1	1	1	1	
16	90119-08907	BOLT, WITH WASHER	3	3	3	3	
17	GD0-67249-00-05	SHIM (T=0.5)	1	1	1	1	UN
	GD0-67249-00-10	SHIM (T=1.0)	1	1	1	1	UN

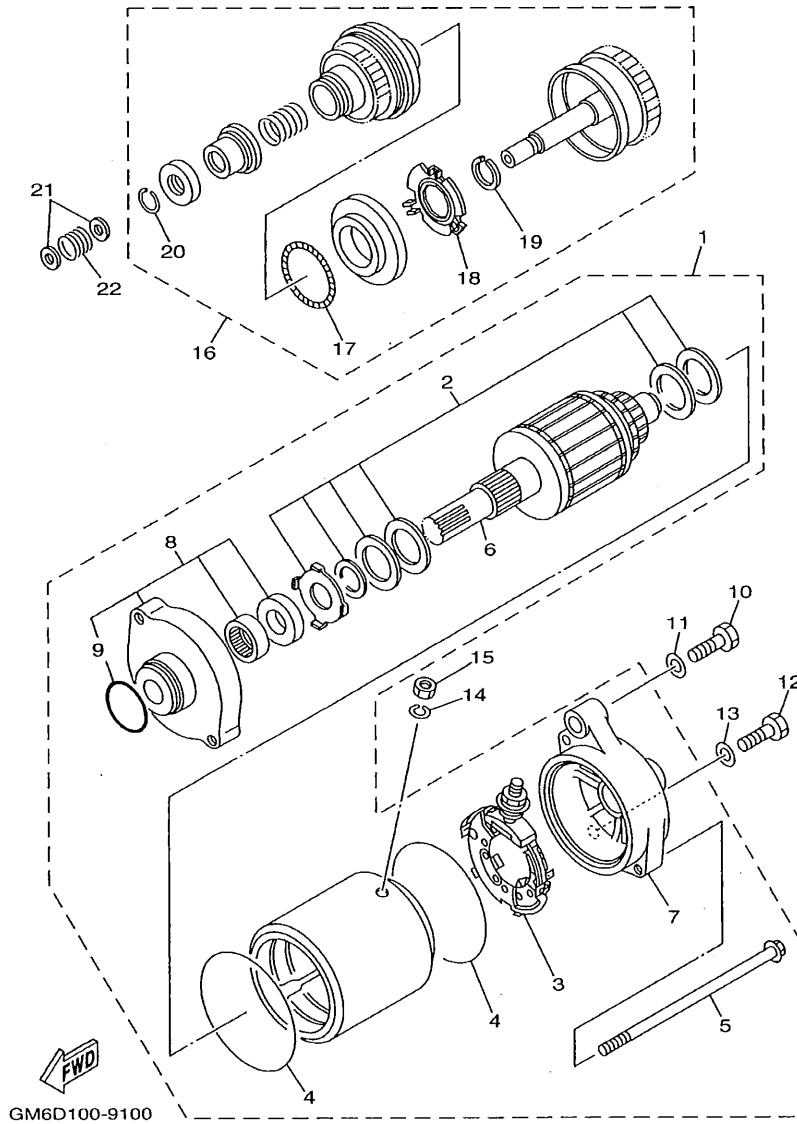
FIG. 9 GENERATOR



  
GM61100-6090

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	62T-85550-00	ROTOR ASSY	1	1	1	1	
2	62T-85560-00	BASE ASSY	1	1	1	1	
3	62T-85520-00	.COIL, CHARGE	1	1	1	1	
4	62T-85533-00	.COIL, LIGHTING	1	1	1	1	
5	6M6-85580-00	.COIL, PULSER	1	1	1	1	
6	62T-85515-00	.LEAD WIRE ASSY	1	1	1	1	
7	97902-05125	.SCREW, WITH WASHER	4	4	4	4	
8	97902-04122	.SCREW, WITH WASHER	2	2	2	2	
9	97802-04008	.SCREW, PAN HEAD	1	1	1	1	
10	97880-06016	SCREW, PAN HEAD	2	2	2	2	
11	92990-06600	WASHER, PLATE	2	2	2	2	
12	90280-05013	KEY, WOODRUFF	1	1	1	1	
13	90109-10M44	BOLT	1	1	1	1	
14	6M6-81337-00-8P	COVER, FLYWHEEL	1	1	1	1	
15	90380-12M29	.BUSH, SOLID	1	1	1	1	
16	6M6-81365-A0	GASKET, HOLE COVER	1	1	1	1	
17	97095-06025	BOLT	5	5	5	5	
18	92995-06600	WASHER	5	5	5	5	
19	97095-06035	BOLT	1	1	1	1	
20	92995-06600	WASHER	1	1	1	1	
21	90465-12M53	CLAMP	1	1	1	1	
22	90387-06M05	COLLAR	1	1	1	1	
23	97095-06035	BOLT	1	1	1	1	
24	92995-06600	WASHER	1	1	1	1	
25	90465-12M53	CLAMP	1	1	1	1	
26	90387-06M05	COLLAR	1	1	1	1	
27	93606-12019	PIN, DOWEL	2	2	2	2	

FIG. 10 STARTING MOTOR



REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	6M6-81800-10	STARTING MOTOR ASSY	1	1	1	1	
2	3AJ-81809-00	.WASHER KIT	1	1	1	1	
3	6M6-81840-10	.BRUSH HOLDER ASSY	1	1	1	1	
4	11H-81844-00	.GASKET	2	2	2	2	
5	6M6-81826-00	.BOLT	2	2	2	2	
6	6M6-81850-00	.ARMATURE ASSY	1	1	1	1	
7	6M6-81820-00	.REAR BRACKET ASSY	1	1	1	1	
8	6M6-81830-00	.FRONT BRACKET ASSY	1	1	1	1	
9	26H-81847-00	.O-RING	1	1	1	1	
10	97013-08040	BOLT	1	1	1	1	
11	92903-08600	WASHER, PLATE	1	1	1	1	
12	97013-08035	BOLT	1	1	1	1	
13	92903-08600	WASHER, PLATE	1	1	1	1	
14	92990-06100	WASHER, SPRING	1	1	1	1	
15	95380-06700	NUT	1	1	1	1	
16	6M6-8183E-00	IDLE GEAR COMP	1	1	1	1	
17	6M6-81866-00	.WEIGHT SPRING	1	1	1	1	
18	6M6-81865-00	.WEIGHT HOLDER	1	1	1	1	
19	93440-25M08	.CIRCLIP	1	1	1	1	
20	93450-18M06	.CIRCLIP	1	1	1	1	
21	92903-06600	WASHER, PLATE	2	2	2	2	
22	90501-14M73	SPRING, COMPRESSION	1	1	1	1	

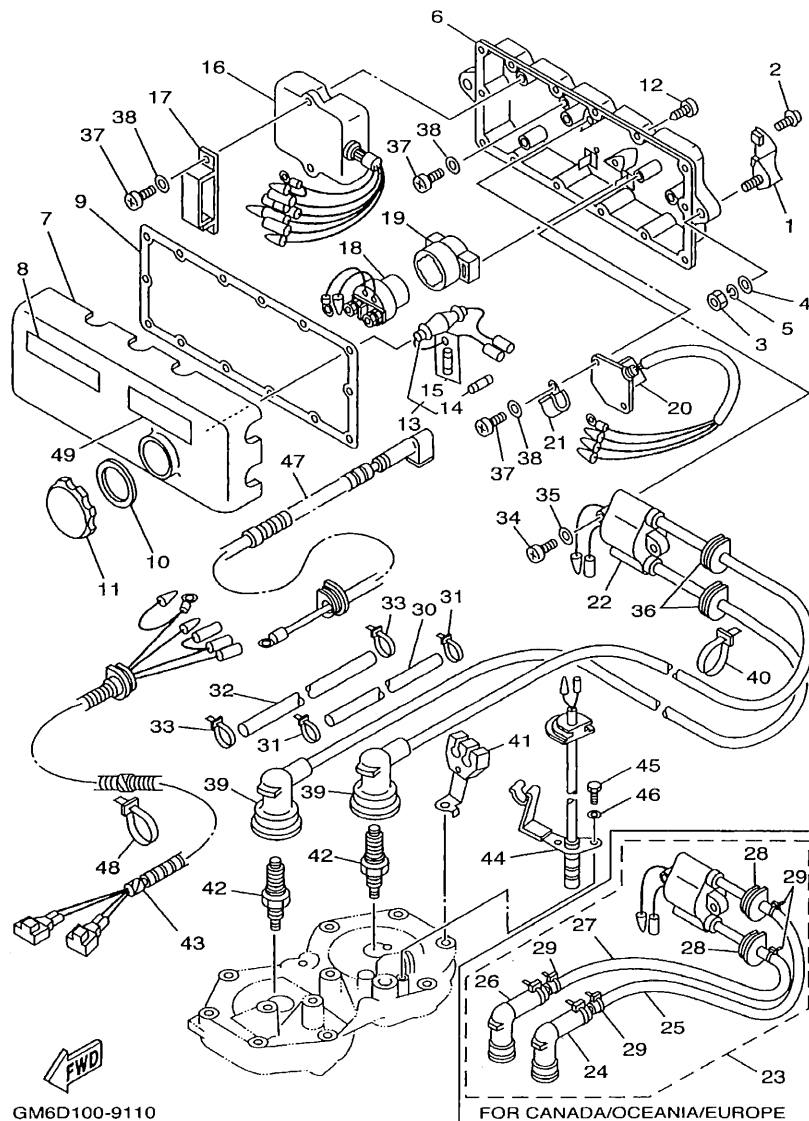


FIG. 11 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	EW2-68156-00	BRACKET, ELECTRIC BOX	2	2	2	2	
2	90119-06908	BOLT, WITH WASHER	4	4	4	4	
3	95380-08600	NUT	2	2	2	2	
4	92990-08200	WASHER, PLAIN	2	2	2	2	
5	92990-08100	WASHER, SPRING	2	2	2	2	
6	6M6-8552A-01-8P	HOUSING	1	1	1	1	
7	6M6-8552E-01	COVER, CASE	1	1	1	1	
8	63N-83623-00	MARK 3				1	UR
	6R7-83623-40	MARK 3	1	1	1		UR
9	6M6-81921-00	GASKET, TERMINAL	1	1	1	1	
10	6M6-81844-00	GASKET	1	1	1	1	
11	6M6-8132W-00	CAP	1	1	1	1	
12	97780-60525	SCREW, TAPPING	14	14	14	14	
13	6K8-82150-01	FUSE HOLDER ASSY	1	1	1	1	
14	6G1-82151-00	.FUSE	1	1	1	1	
15	6K8-82159-00	.FUSE SPEAR	1	1	1	1	
16	62T-85540-01	C.D.I. UNIT ASSY	1	1	1	1	
17	90464-06M29	CLAMP	1	1	1	1	
18	6G1-81941-10	STARTER RELAY ASSY	1	1	1	1	
19	6M6-81952-01	HOLDER, RELAY	1	1	1	1	
20	6M6-81960-A0	RECTIFIER & REGULATOR ASSY	1	1	1	1	
21	90465-08M07	CLAMP	1	1	1	1	
22	62E-85570-00	IGNITION COIL ASSY	1			1	
23	62E-85570-11	IGNITION COIL ASSY		1	1		
24	62E-82371-11	.CAP, PLUG		1	1		
25	62E-82351-01	.TUBE, CORE		1	1		
26	62E-82371-11	.CAP, PLUG		1	1		

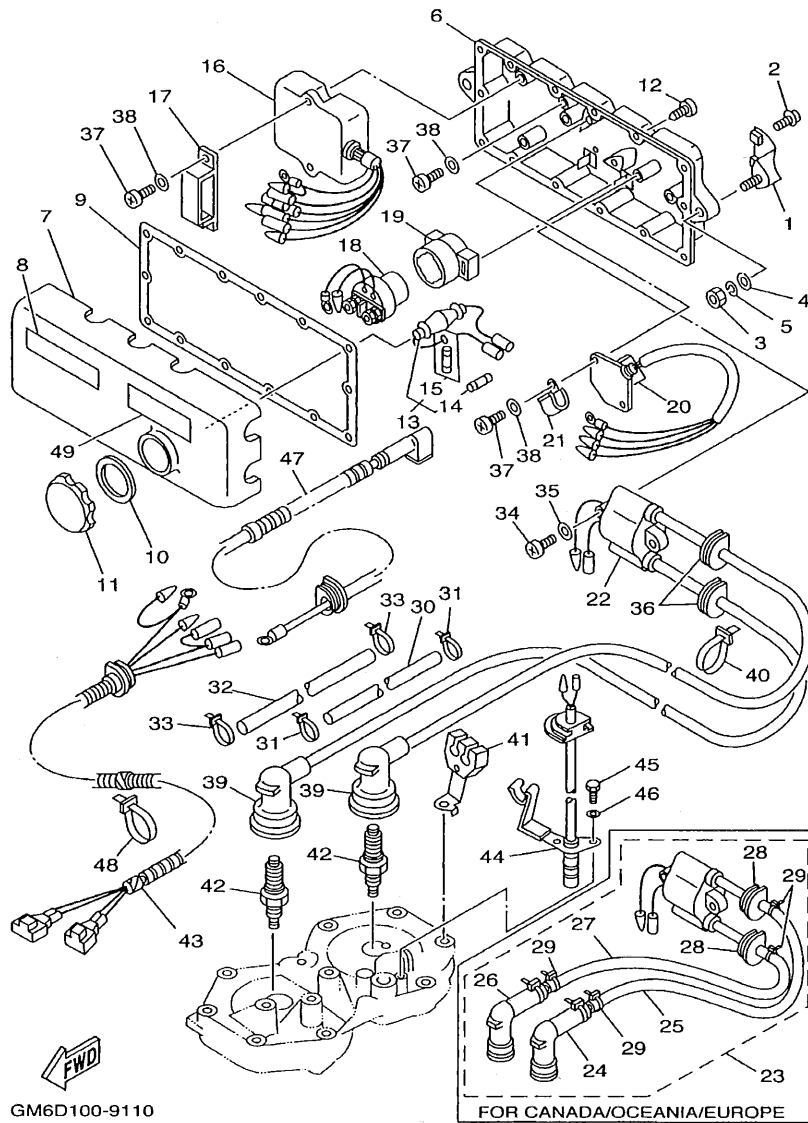
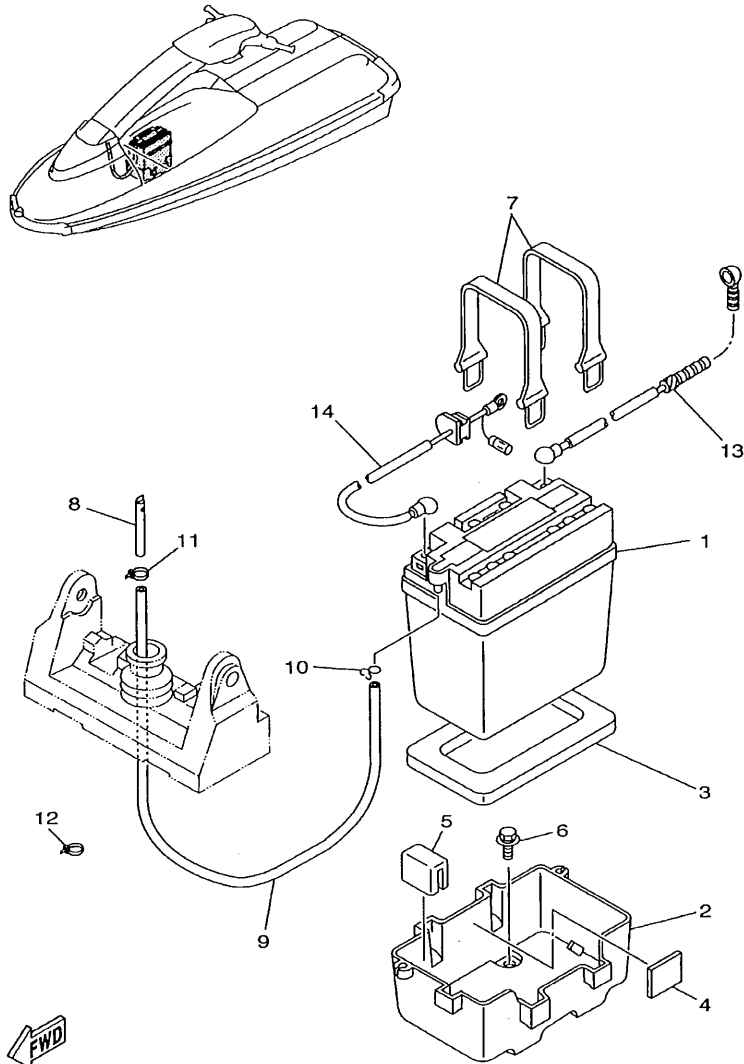


FIG. 11 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
27	62E-82352-01	.TUBE, CORD 2		1	1		
28	90480-06M43	.GROMMET		2	2		
29	90465-11M10	.CLAMP		4	4		
30	6R7-82351-00	TUBE, CORD	1			1	
31	90465-11M10	CLAMP	2			2	
32	6R7-82352-00	TUBE, CORD 2	1			1	
33	90465-11M10	CLAMP	2			2	
34	97880-06030	SCREW, PAN HEAD	2	2	2	2	
35	92990-06600	WASHER, PLATE	2	2	2	2	
36	90480-06M43	GROMMET	2			2	
37	97880-06016	SCREW, PAN HEAD	6	6	6	6	
38	92990-06600	WASHER, PLATE	6	6	6	6	
39	6R7-82370-00	PLUG CAP ASSY	2			2	
40	90465-11M10	CLAMP	2			2	
41	6R7-82361-01	CLAMP, CORD	1	1	1	1	
42	94702-00040	PLUG, SPARK (NGK B7HS)	2				UR
	94702-00272	PLUG, SPARK (NGK BR7HS)		2	2		UR
	94709-00040	PLUG, SPARK				2	UR
43	6R7-82553-01	EXTENSION, WIRE LEAD	1	1	1	1	
44	6R7-82560-00	THERMO SWITCH ASSY	1	1	1	1	
45	97095-06016	BOLT	2	2	2	2	
46	92995-06100	WASHER, SPRING	2	2	2	2	
47	62E-82117-20	WIRE, LEAD	1	1	1	1	
48	90465-13M11	CLAMP	1	1	1	1	
49	6R7-83623-50	MARK 3		1	1		

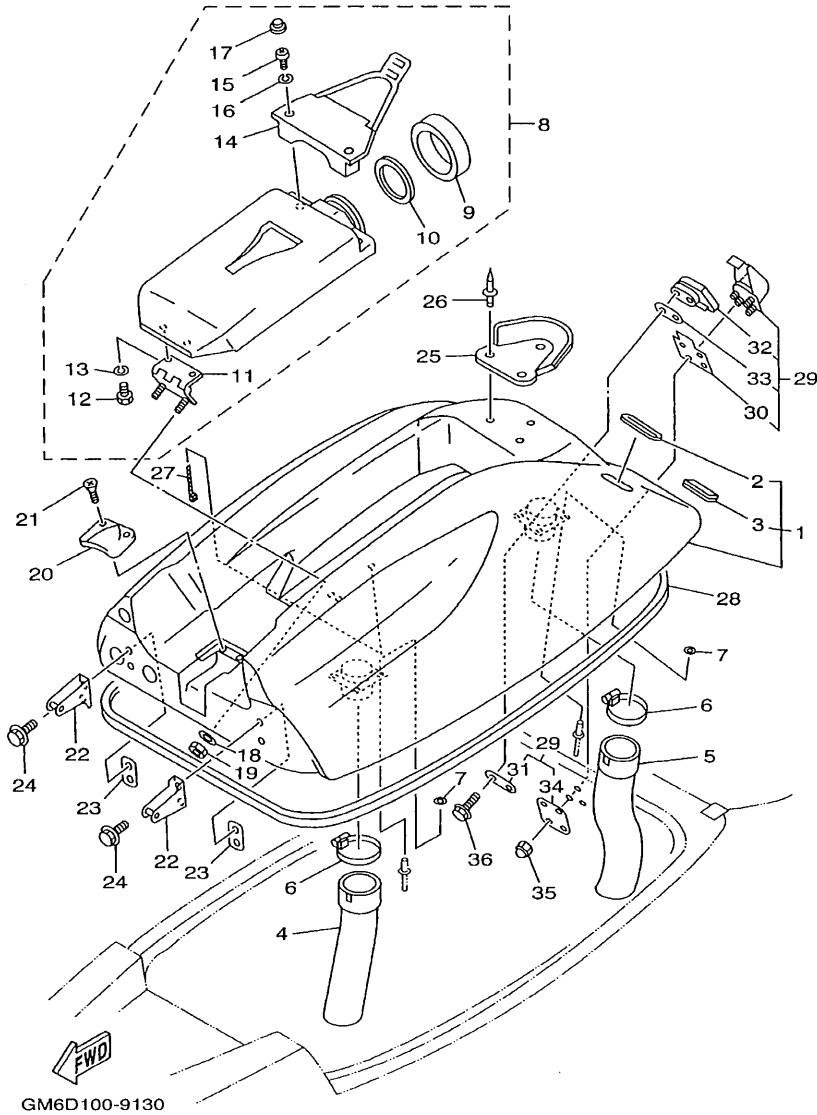


GM6D100-9120

FIG. 12 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	EU0-82110-09	BATTERY ASSY	1	1	1	1	
2	EW2-68211-00	CASE, BATTERY	1	1	1	1	
3	EU0-68221-00	PAD, BATTERY 1	1	1	1	1	
4	EU0-68221-30	PAD, BATTERY 2	3	3	3	3	
5	EW2-68221-00	PAD, BATTERY	1	1	1	1	
6	90119-06920	BOLT, WITH WASHER	4	4	4	4	
7	EU0-68218-04	BAND, BATTERY	2	2	2	2	
8	EW2-62149-00	PIPE, VENTILATION 1	1	1	1	1	
9	EU0-67856-40	HOSE, AIRVENT 3	1	1	1	1	
10	90467-08M10	CLIP	1	1	1	1	
11	90465-11M10	CLAMP	1	1	1	1	
12	90465-13M11	CLAMP	1	1	1	1	
13	64V-82117-00	WIRE, LEAD	1	1	1	1	
14	6R7-82117-11	WIRE, LEAD	1	1	1	1	

FIG. 13 ENGINE HATCH

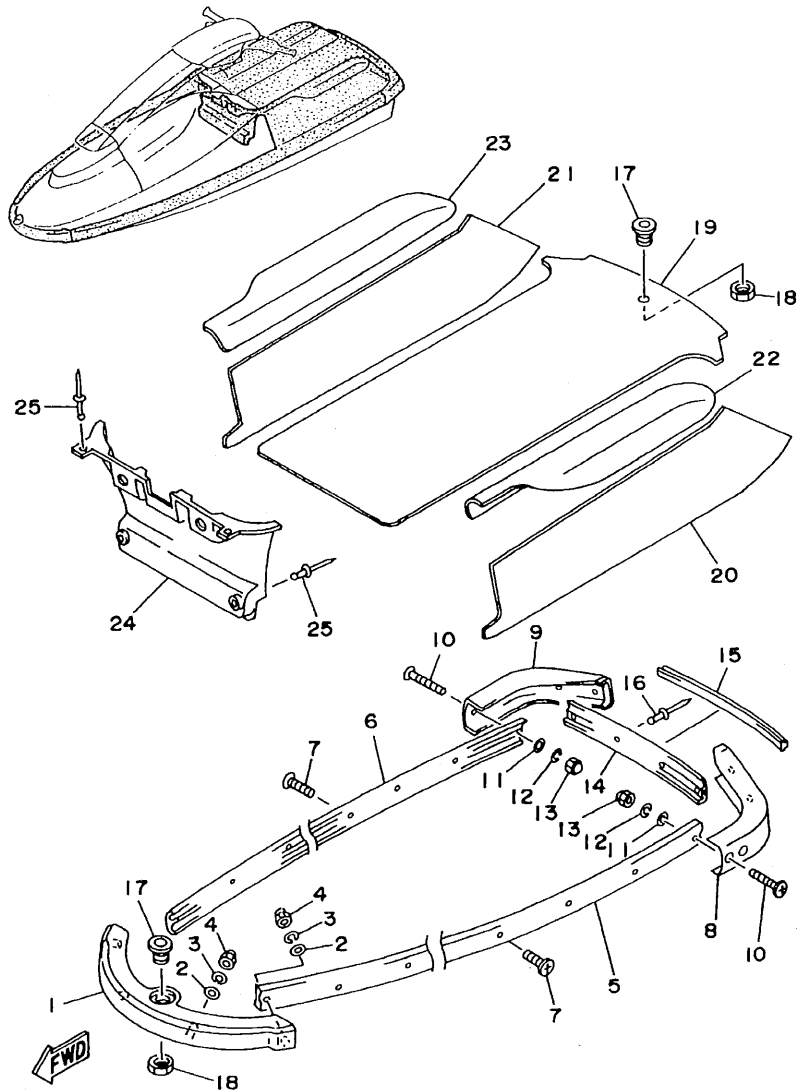


REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-6516A-10-P0	ENGINE HATCH COMP.	1	1	1	1	
2	FX1-65116-10	.TRIM,HATCH 2	2	2	2	2	
3	GM6-6516C-00	.TRIM 1	1	1	1	1	
4	GM6-6213F-00	HOSE,VENTILATOR 1	1	1	1	1	
5	EW2-62137-00	HOSE, VENTILATOR 2	1	1	1	1	
6	90601-16875	BAND, HOSE 68	2	2	2	2	
7	92990-05200	WASHER, PLAIN	8	8	8	8	
8	FX1-6591A-10	CASE,ASSY 1	1	1	1	1	
9	EW2-65912-00	.CAP, CASE	1	1	1	1	
10	EW2-65913-00	.PACKING, CASE	1	1	1	1	
11	FX1-6517D-00	.HINGE, LID	1	1	1	1	
12	97090-06014	.BOLT	2	2	2	2	
13	92990-06100	.WASHER, SPRING	2	2	2	2	
14	FX1-6591K-00	.BAND,CASE	1	1	1	1	
15	92580-06016	.SCREW	2	2	2	2	
16	92990-06100	.WASHER, SPRING	2	2	2	2	
17	FX1-6514F-00	.CAP	2	2	2	2	
18	92990-06200	WASHER, PLAIN	2	2	2	2	
19	95720-06300	NUT, SELF-LOCKING	2	2	2	2	
20	A00-62858-02	PLATE, HATCH (FL1)	1	1	1	1	
21	97780-50316	SCREW, TAPPING	2	2	2	2	
22	GM6-65136-00	STOPPER HATCH 2	2	2	2	2	
23	EW2-65137-00	PLATE, STOPPER HATCH 2	2	2	2	2	
24	90119-06900	BOLT, WITH WASHER	4	4	4	4	
25	FX1-6514B-00	DAMPER, POLE	1	1	1	1	
26	90267-48938	RIVET, BLIND	3	3	3	3	
27	90601-20022	CLAMP	2	2	2	2	





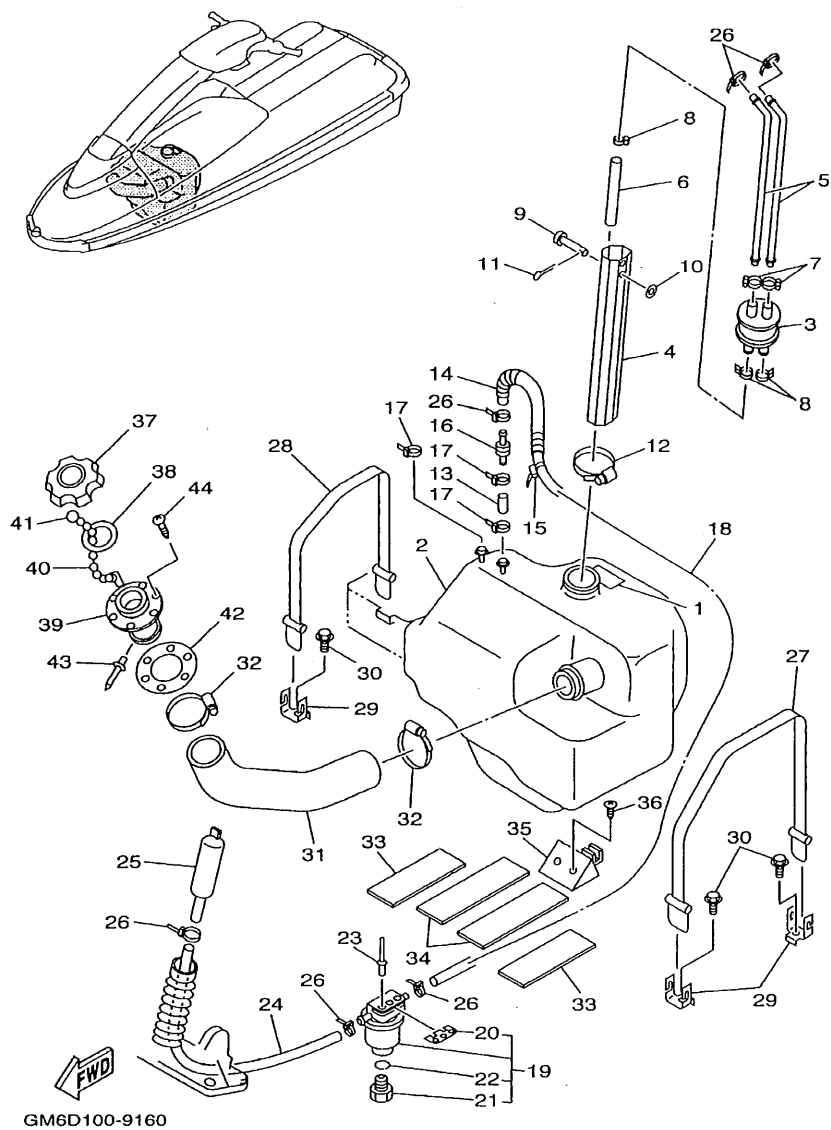




GM65100-7150

FIG. 15 GUNWALE. MAT

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-62501-10	BOW GUNWALE COMP.	1	1	1	1	
2	92990-06200	WASHER, PLAIN	4	4	4	4	
3	92990-06100	WASHER, SPRING	4	4	4	4	
4	95380-06800	NUT	4	4	4	4	
5	GM6-62552-10	GUNWALE, SIDE 1	1	1	1	1	
6	GM6-62553-10	GUNWALE, SIDE 2	1	1	1	1	
7	90149-05962	SCREW	22	22	22	22	
8	GM6-6251D-10	GUNWALE, STERN 1	1	1	1	1	
9	GM6-6251E-10	GUNWALE, STERN 2	1	1	1	1	
10	90149-05960	SCREW	8	8	8	8	
11	92990-05200	WASHER, PLAIN	8	8	8	8	
12	92990-05100	WASHER, SPRING	8	8	8	8	
13	90179-05964	NUT	8	8	8	8	
14	GM6-6252C-10	COVER, GUNWALE 1	1	1	1	1	
15	GM6-6252D-10	COVER, GUNWALE 2	1	1	1	1	
16	90267-48932	RIVET, BLIND	4	4	4	4	
17	FN8-61651-00	ROPE HOLE	2	2	2	2	
18	EU0-61652-00	NUT	2	2	2	2	
19	GM6-6351B-00	MAT, LOWER	1	1	1	1	
20	GM6-6351C-00	MAT, SIDE 1	1	1	1	1	
21	GM6-6351D-00	MAT, SIDE 2	1	1	1	1	
22	GM6-6521C-10	PAD, 1	1	1	1	1	
23	GM6-6521D-10	PAD, 2	1	1	1	1	
24	GM6-6351E-10	MAT, BOW	1	1	1	1	
25	90267-48963	RIVET, BLIND	4	4	4	4	



GM6D100-9160

FIG. 16 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-6418D-00	LABEL,FUEL TANK	1	1	1		
2	EW2-67711-01	TANK, FUEL	1	1	1	1	
3	FJ0-67713-00	PIPE, JOINT	1	1	1	1	
4	EW2-67716-01	PIPE, FILLER	1	1	1	1	
5	EW2-67714-02	PIPE, SUCTION 3	2	2	2	2	
6	90445-11903	HOSE	1	1	1	1	
7	90601-11062	BAND, HOSE 11	2	2	2	2	
8	90467-11032	CLIP	3	3	3	3	
9	91790-05040	PIN, CLEVIS	1	1	1	1	
10	92990-05600	WASHER, PLATE	1	1	1	1	
11	91490-16010	PIN, COTTER	1	1	1	1	
12	90601-16274	BAND, HOSE 62	1	1	1	1	
13	90699-50003	HOSE	1	1	1	1	
14	90446-14M30	TUBE	1	1	1	1	
15	90465-11M10	CLAMP	1	1	1	1	
16	EU0-67767-31	CHECK VALVE	1	1	1	1	
17	90465-11M10	CLAMP	3	3	3	3	
18	90699-50120	HOSE	1	1	1	1	
19	EW2-62140-00	FILTER, VENT ASSY	1	1	1	1	
20	EW2-62142-00	.PLATE, FILTER	1	1	1	1	
21	70R-24543-00	.PLUG, DRAIN	1	1	1	1	
22	70R-24489-00	.O-RING	1	1	1	1	
23	90267-48925	RIVET, BLIND	2	2	2	2	
24	90699-50045	HOSE	1	1	1	1	
25	EW2-62150-00	PIPE, VENTILATION 3	1	1	1	1	
26	90465-11M10	CLAMP	6	6	6	6	
27	EW2-67821-00	BAND, FUEL TANK	1	1	1	1	

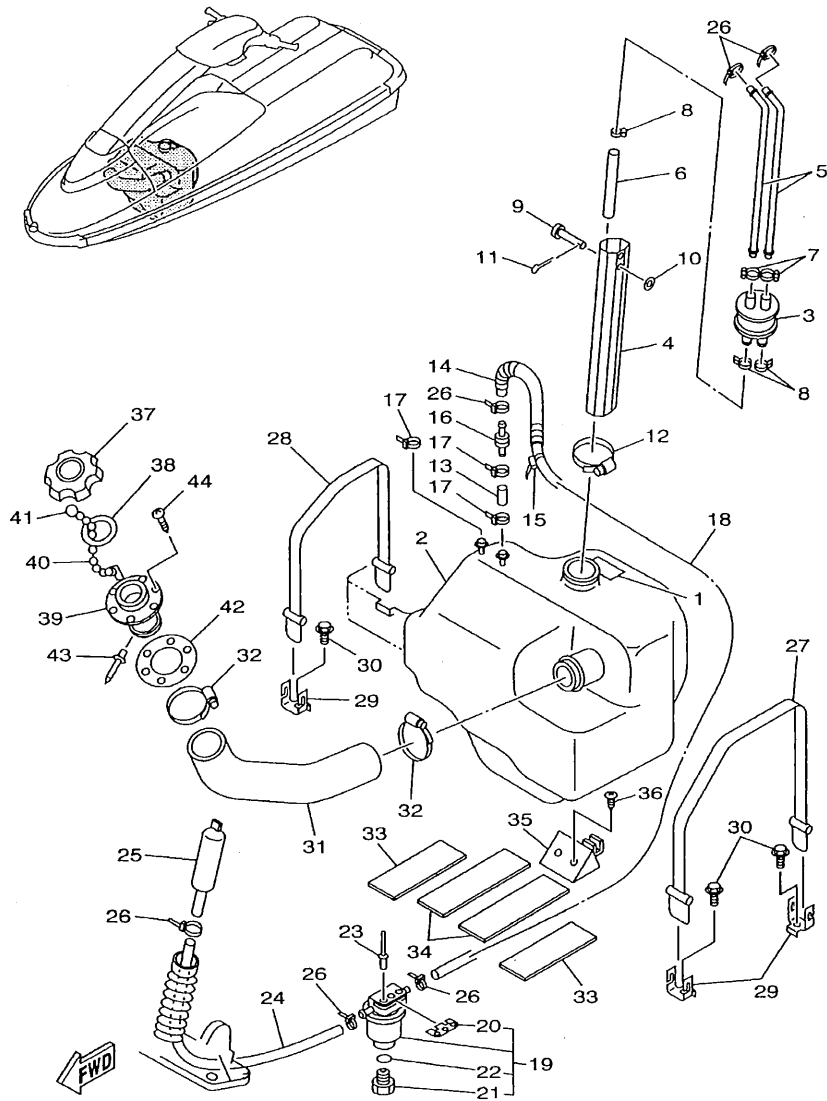
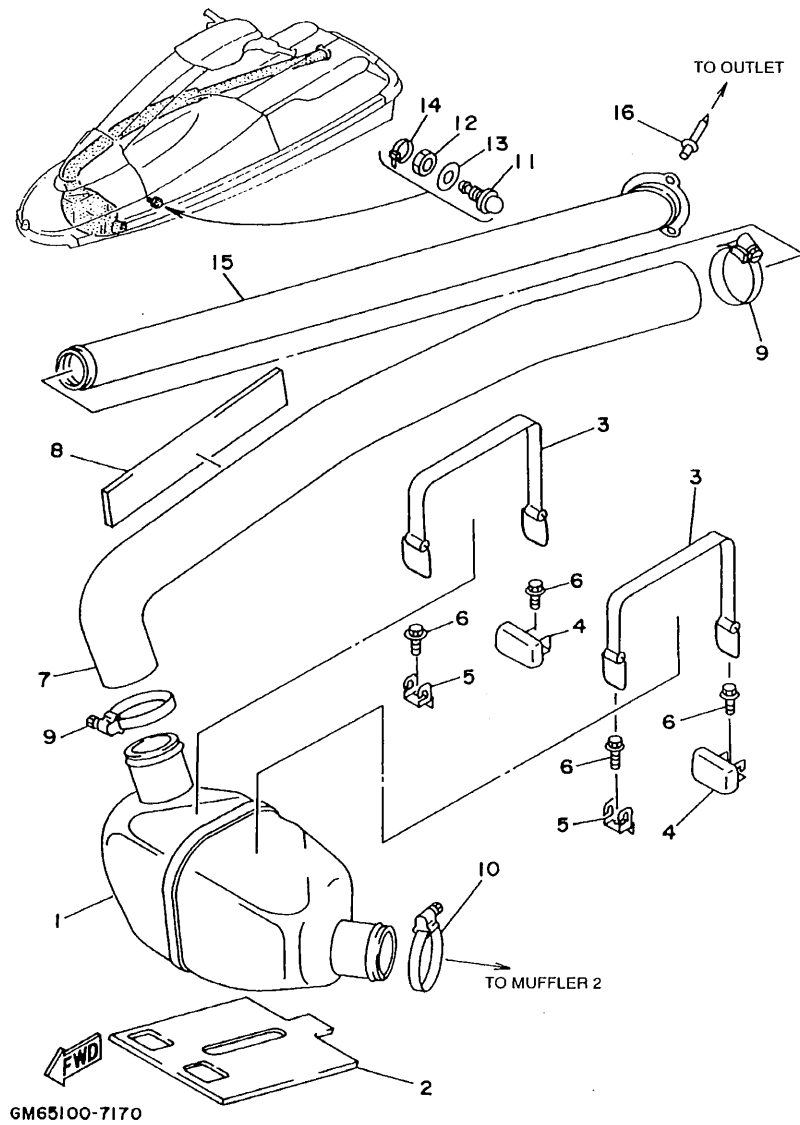


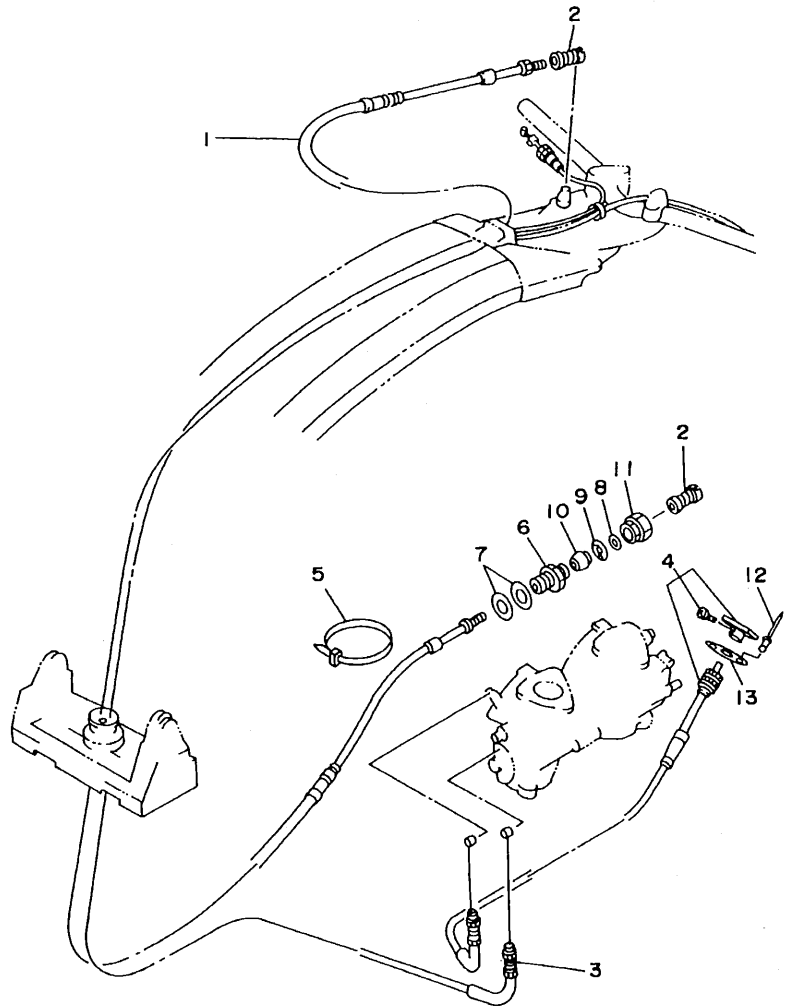
FIG. 16 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
28	EW2-67821-30	BAND, FUEL TANK	1	1	1	1	
29	EW2-65772-00	HOOK A	3	3	3	3	
30	90105-06900	BOLT, WASHER BASED	3	3	3	3	
31	GM6-67844-10	HOSE	1	1	1	1	
32	90601-15573	BAND, HOSE 55	2	2	2	2	
33	GM6-67593-00	MAT	2	2	2	2	
34	GM6-67594-00	MAT	2	2	2	2	
35	EW2-67822-01	DAMPER FUEL TANK	1	1	1	1	
36	97780-50114	SCREW, PAN HEAD TAPPING	2	2	2	2	
37	FN8-67831-01	CAP, FUEL FILLER	1	1	1	1	
38	EU0-67832-00	PACKING 1	1	1	1	1	
39	FN8-67833-00	SOCKET	1	1	1	1	
40	EU0-67835-00	CHAIN BALL	1	1	1	1	
41	EU0-67839-00	COUPLING	1	1	1	1	
42	EU0-67834-00	PACKING, FUEL FILLER	1	1	1	1	
43	90267-40935	RIVET, BLIND	1	1	1	1	
44	EU0-67869-00	SCREW, FLAT HEAD	6	6	6	6	

FIG. 17 EXHAUST 2



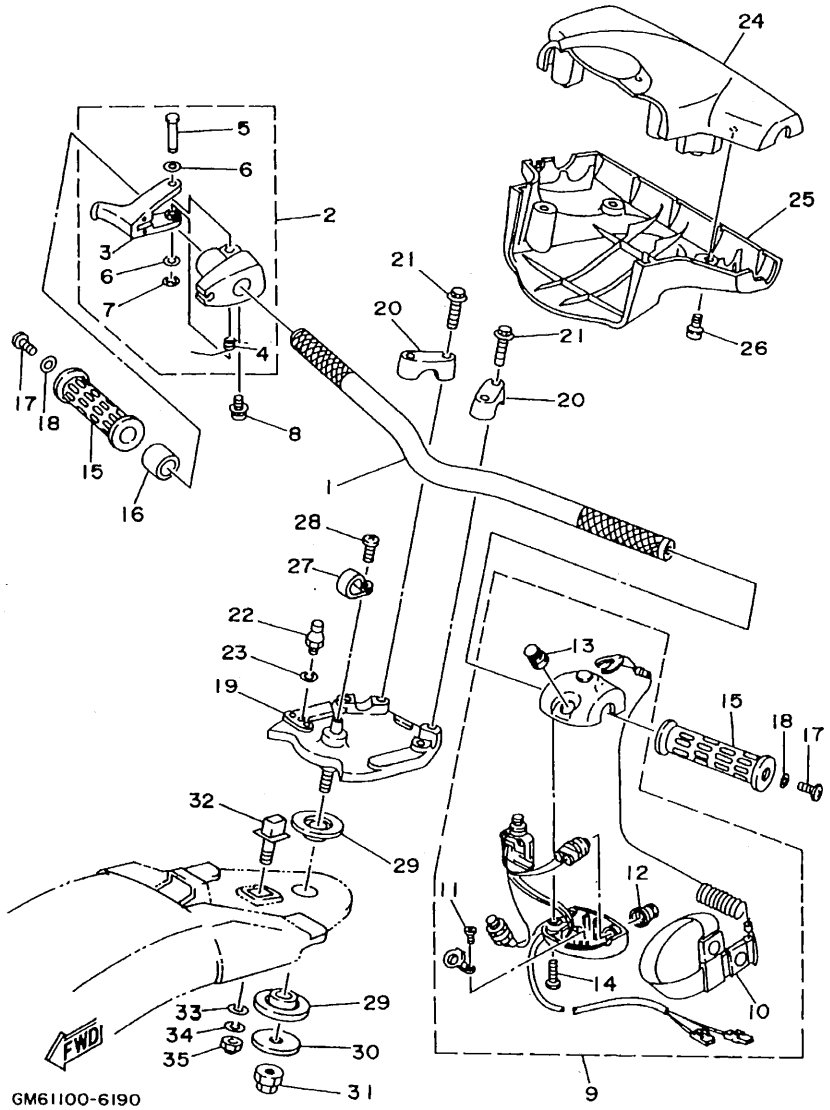
REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-67550-00	WATER LOCK	1	1	1	1	
2	GM6-6755J-00	MAT,WATER LOCK	1	1	1	1	
3	EU0-68218-04	BAND, BATTERY	2	2	2	2	
4	FX1-65760-00	HOOK B ASSY	2	2	2	2	
5	EW2-65772-00	HOOK A	2	2	2	2	
6	90105-06900	BOLT, WASHER BASED	4	4	4	4	
7	GM6-67555-00	HOSE	1	1	1	1	
8	GM6-63844-00	MAT	1	1	1	1	
9	90601-16875	BAND, HOSE 68	2	2	2	2	
10	90601-16875	BAND, HOSE 68	1	1	1	1	
11	GH7-6753B-00	PILOT,WATER	1	1	1	1	
12	GP7-61652-00	NUT	1	1	1	1	
13	92990-14200	WASHER, PLAIN	1	1	1	1	
14	90465-11M10	CLAMP	1	1	1	1	
15	GM6-67565-00	THRU-HULL,EXHAUST	1	1	1	1	
16	90267-48930	RIVET, SEALD	3	3	3	3	



GM61100-6180

FIG. 18 CONTROL CABLE

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-61481-00	CABLE, STEERING	1	1	1	1	
2	EU0-61461-30	SHAFT, JOINT BALL	2	2	2	2	
3	GM6-67252-00	CABLE, THROTTLE	1	1	1	1	
4	GM6-67242-00	CABLE, CHOKE	1	1	1	1	
5	90465-13M11	CLAMP	1	1	1	1	
6	EU0-61436-00	BODY,CABLE CONNECTOR	1	1	1	1	
7	EU0-61438-00	PACKING (C)	2	2	2	2	
8	EU0-61446-00	WASHER 30	1	1	1	1	
9	EU0-61486-00	STOPPER	1	1	1	1	
10	EU0-61435-00	SEAL, PIPE 30	1	1	1	1	
11	EU0-62694-00	CAP	1	1	1	1	
12	90267-40945	RIVET, BLIND	2	2	2	2	
13	90209-12920	WASHER	1	1	1	1	



GM61100-6190

FIG. 19 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	FX1-61552-00	HANDLE	1	1	1	1	
2	EW2-67250-02	THROTTLE LEVER ASSY	1	1	1	1	
3	EW2-67255-00	.LEVER, THROTTLE	1	1	1	1	
4	EW2-67256-00	.SPRING	1	1	1	1	
5	EW2-67257-01	.SHAFT	1	1	1	1	
6	EW2-67258-01	.WASHER	2	2	2	2	
7	EW2-67259-01	.E RING	1	1	1	1	
8	90159-05900	SCREW, WITH WASHER	1	1	1	1	
9	EW2-68310-03	SWITCH BOX ASSY	1	1	1	1	
10	EW2-68348-00	.LANYARD, STOP SWITCH	1	1	1	1	
11	97880-03008	.SCREW, PAN HEAD	2	2	2	2	
12	FK7-68312-02	.STOP BUTTON COMP	1	1	1	1	
13	FK7-68313-01	.START BUTTON COMP	1	1	1	1	
14	97880-05025	.SCREW, PAN HEAD	1	1	1	1	
15	EW2-61553-00	GRIP, HANDLE 1	2	2	2	2	
16	90560-22281	SPACER	1	1	1	1	
17	90149-05959	SCREW	2	2	2	2	
18	90201-05928	WASHER, PLATE	2	2	2	2	
19	EW2-61540-10	BRAKE, ASSY.	1	1	1	1	
20	EU0-23814-01	HOLDER, HANDLE LOWER	2	2	2	2	
21	90105-08902	BOLT, WASHÉR BASED	4	4	4	4	
22	EU0-61461-01	STOOD, JOINT BALL	1	1	1	1	
23	92990-06100	WASHER, SPRING	1	1	1	1	
24	FX1-6143D-20	PAD, STEERING 1	1	1	1	1	
25	FX1-6143E-20	PAD, STEERING 2	1	1	1	1	
26	90149-05937	SCREW	4	4	4	4	
27	90600-91728	CLIP, NYLON 17	1	1	1	1	



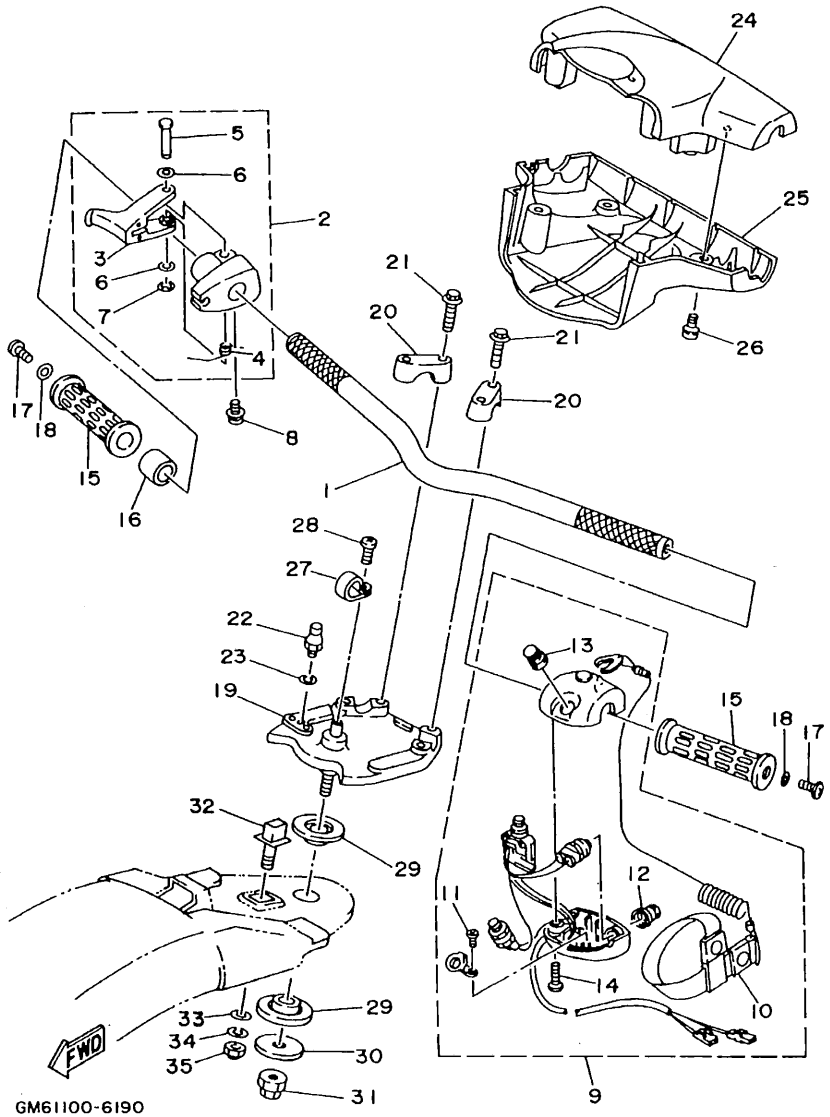
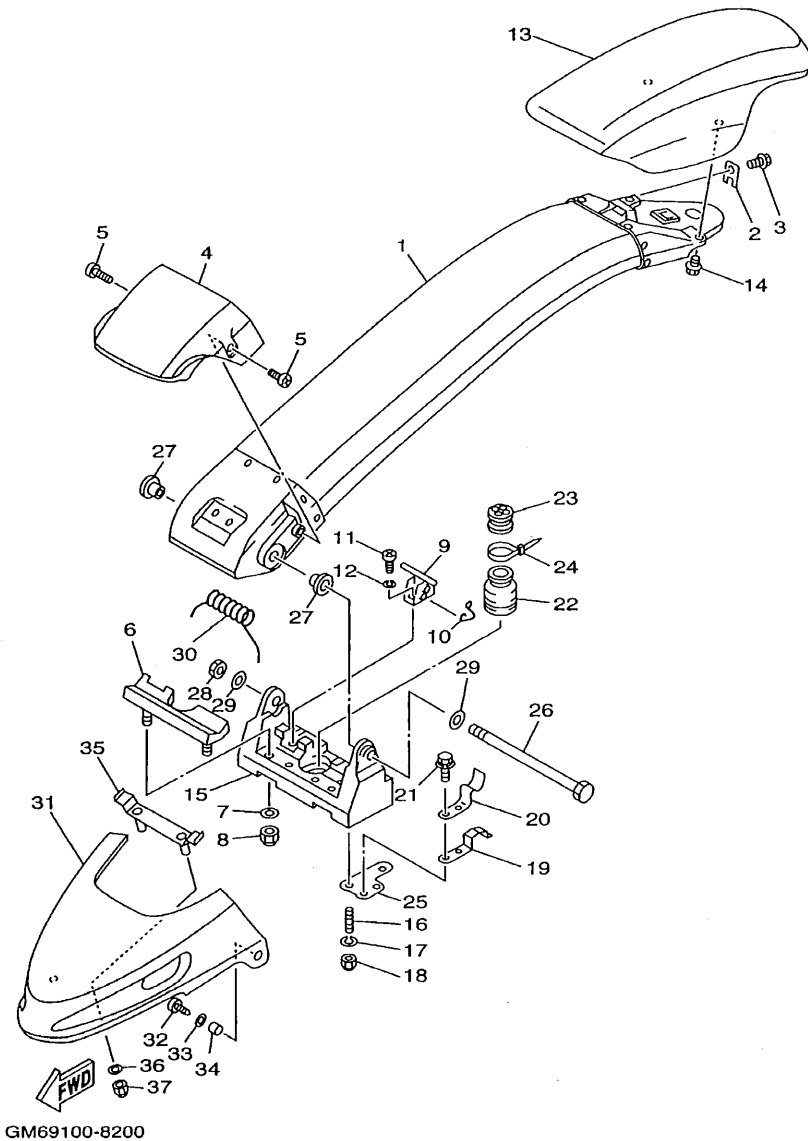


FIG. 19 STEERING 1

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
28	98980-04010	SCREW, BIND	1	1	1	1	
29	EW2-61417-00	BEARING, COLUMN	2	2	2	2	
30	EW2-61419-00	WASHER, STEERING	1	1	1	1	
31	90179-12933	NUT	1	1	1	1	
32	EW2-61314-00	PIN, STOPPER 1	1	1	1	1	
33	92990-10200	WASHER, PLAIN	1	1	1	1	
34	92990-10100	WASHER, SPRING	1	1	1	1	
35	90176-10915	NUT, CROWN	1	1	1	1	
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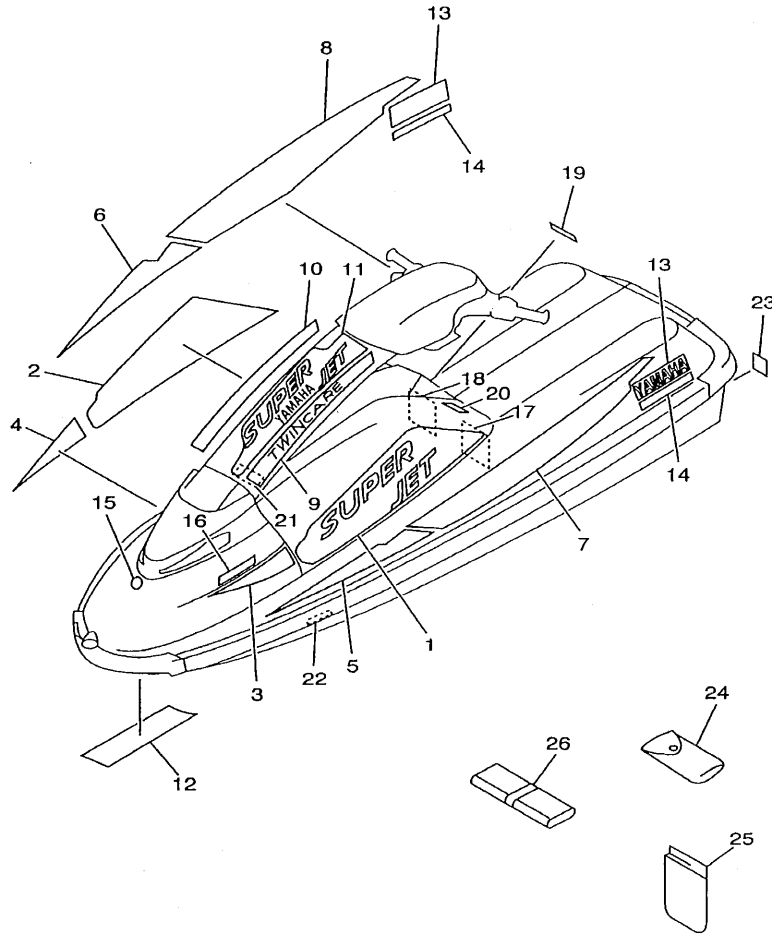
GM69100-8200

FIG. 20 STEERING 2

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-6491A-02-3S	STEERING POLE COMP.	1	1	1	1	
2	FX1-61468-00	STOPPER, CABLE	1	1	1	1	
3	90119-06913	BOLT, WITH WASHER	1	1	1	1	
4	FX1-6492E-10	COVER, POLE	1	1	1	1	
5	90149-06997	SCREW	2	2	2	2	
6	FX1-61337-00	STOPPER, POLE	1	1	1	1	
7	92990-06200	WASHER, PLAIN	2	2	2	2	
8	95720-06300	NUT, SELF-LOCKING	2	2	2	2	
9	FX1-61105-00	STOPPER PIN ASSY	1	1	1	1	
10	EW2-61395-30	SPRING, TORSION	1	1	1	1	
11	98580-05012	SCREW, PAN HEAD	2	2	2	2	
12	92990-05100	WASHER, SPRING	2	2	2	2	
13	GM6-6142A-10	STEERING PAD COMP	1	1	1	1	
14	90119-06918	BOLT, WITH WASHER	2	2	2	2	
15	FX1-6133C-12	BRACKET, PIVOT	1	1	1	1	
16	95680-08630	BOLT, STUD	4	4	4	4	
17	92990-08100	WASHER, SPRING	4	4	4	4	
18	95720-08300	NUT, SELF-LOCKING	4	4	4	4	
19	GM6-6215G-00	PLATE, GUIDE	2	2	2	2	
20	GM6-65135-00	STOPPER, HATCH 1	2	2	2	2	
21	90119-06900	BOLT, WITH WASHER	4	4	4	4	
22	FX1-61338-00	GROMMET	1	1	1	1	
23	EW2-61465-00	PACKING, CABLE	1	1	1	1	
24	90601-20006	BAND	1	1	1	1	
25	GM6-6133B-00	PLATE, BRACKET	2	2	2	2	
26	FX1-6134L-00	SHAFT, PIVOT	1	1	1	1	
27	EW2-61344-01	BUSH	2	2	2	2	



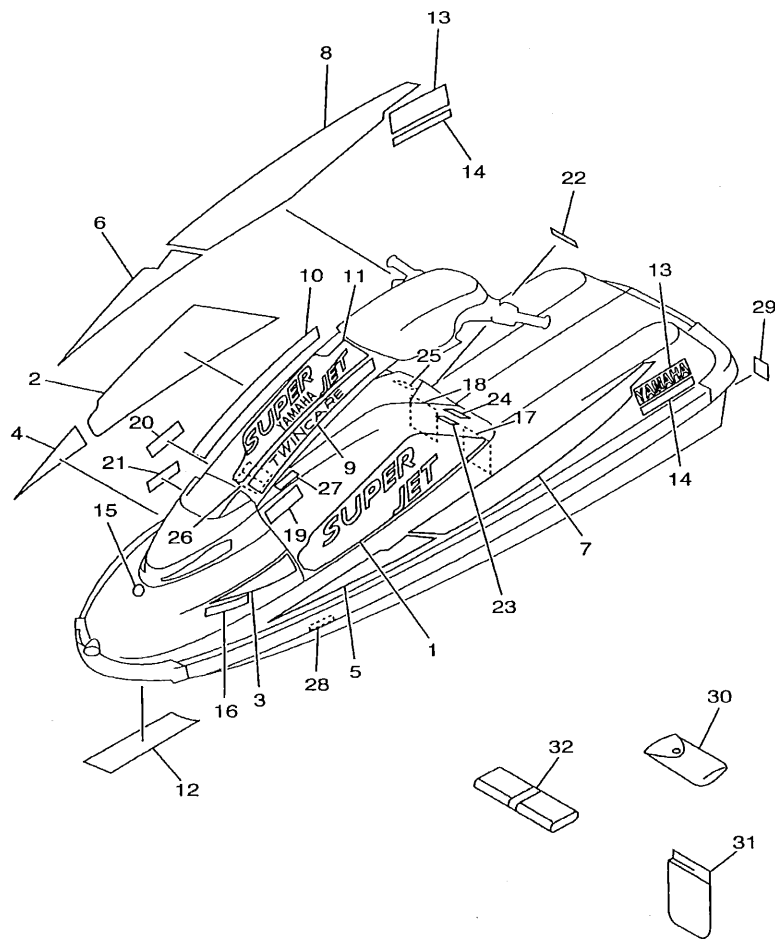
FIG. 21 GRAPHIC 1. TOOL



  
GM6D100-9210

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-6417B-30	GRAPHIC 1	1				
2	GM6-6417B-40	GRAPHIC 1	1				
3	GM6-6417C-30	GRAPHIC 2	1				
4	GM6-6417C-40	GRAPHIC 2	1				
5	GM6-6417D-30	GRAPHIC 3	1				
6	GM6-6417D-40	GRAPHIC 3	1				
7	GM6-6417E-30	GRAPHIC 4	1				
8	GM6-6417E-40	GRAPHIC 4	1				
9	GM6-6417F-30	GRAPHIC 5	1				
10	GM6-6417F-40	GRAPHIC 5	1				
11	GM6-6417G-10	GRAPHIC 6	1				
12	GM6-64114-10	MARK, YAMAHA A	1				
13	GM6-64116-00	MARK, YAMAHA 3	2				
14	GM6-64175-00	MARK	2				
15	GM6-6411H-00	EMBLEM, TUNING FORK	1				
16	GM6-6416B-00	LABEL, WARNING	1				
17	GH7-6416C-20	LABEL, WARNING 1	1				
18	GH7-6416D-20	LABEL, WARNING 2	1				
19	GM6-6415E-30	LABEL, WARNING	1				
20	GM6-6419D-20	LABEL 3	1				
21	GM6-6418B-00	LABEL, CAUTION	1				
22	EW2-64184-00	LABEL, PATENT	1				
23	EU0-64188-00	LABEL, RIGHTING	1				
24	EU0-65986-00	TOOL SET	1				
25	EU0-65901-01	TOOL BAG	1				
26	GM6-65987-00	GAG	1				

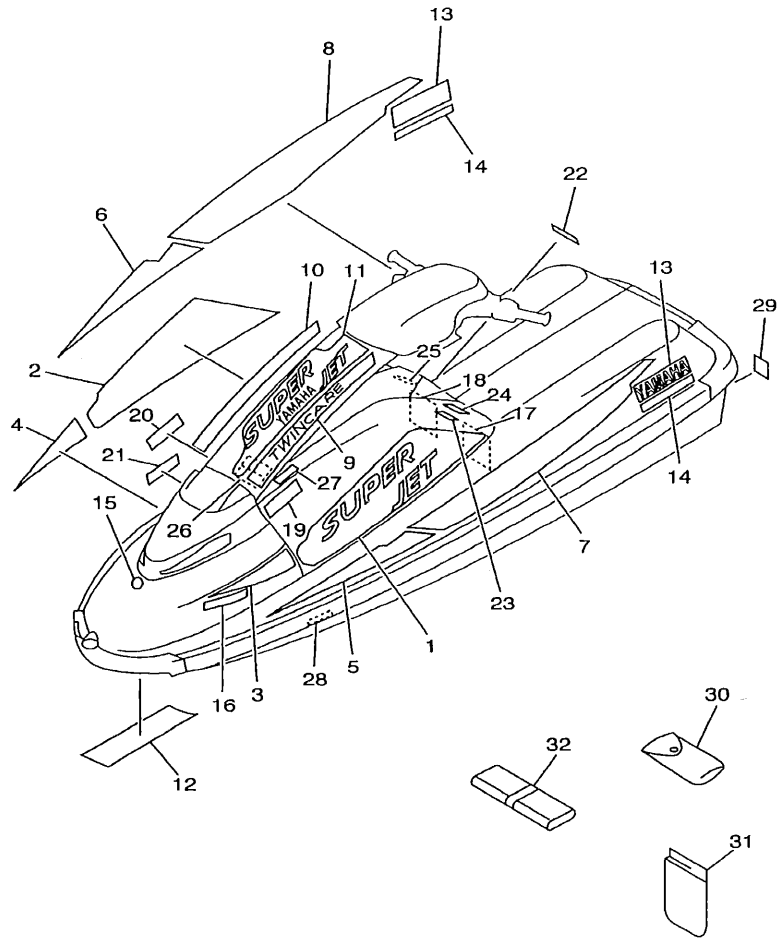
FIG. 22 GRAPHIC 2. TOOL



FWD  
GM6D100-9220

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-6417B-30	GRAPHIC 1		1	1		
2	GM6-6417B-40	GRAPHIC 1		1	1		
3	GM6-6417C-30	GRAPHIC 2		1	1		
4	GM6-6417C-40	GRAPHIC 2		1	1		
5	GM6-6417D-30	GRAPHIC 3		1	1		
6	GM6-6417D-40	GRAPHIC 3		1	1		
7	GM6-6417E-30	GRAPHIC 4		1	1		
8	GM6-6417E-40	GRAPHIC 4		1	1		
9	GM6-6417F-30	GRAPHIC 5		1	1		
10	GM6-6417F-40	GRAPHIC 5		1	1		
11	GM6-6417G-10	GRAPHIC 6		1	1		
12	GM6-64114-10	MARK, YAMAHA A		1	1		
13	GM6-64116-00	MARK, YAMAHA 3		2	2		
14	GM6-64175-00	MARK		2			
15	GM6-6411H-00	EMBLEM, TUNING FORK		1	1		
16	GM6-6416B-10	LABEL, WARNING		1	1		
17	GM6-6416C-20	LABEL, WARNING 1		1	1		
18	GH7-6416D-20	LABEL, WARNING 2		1	1		
19	GM6-6416E-20	LABEL, WARNING3		1	1		
20	GM6-6416F-20	LABEL, WARNING 4		1	1		
21	GA7-6416H-20	LABEL,WARNING(FRANCE)			1		
22	GM6-6415E-30	LABEL, WARNING		1	1		
23	GM6-6415E-50	LABEL, WARNING		1	1		
24	GM6-6419D-20	LABEL 3		1	1		
25	GM6-6419D-10	LABEL 3		1	1		
26	GM6-6418B-30	LABEL, CAUTION		1	1		
27	GR7-6419E-10	LABEL 4		1			

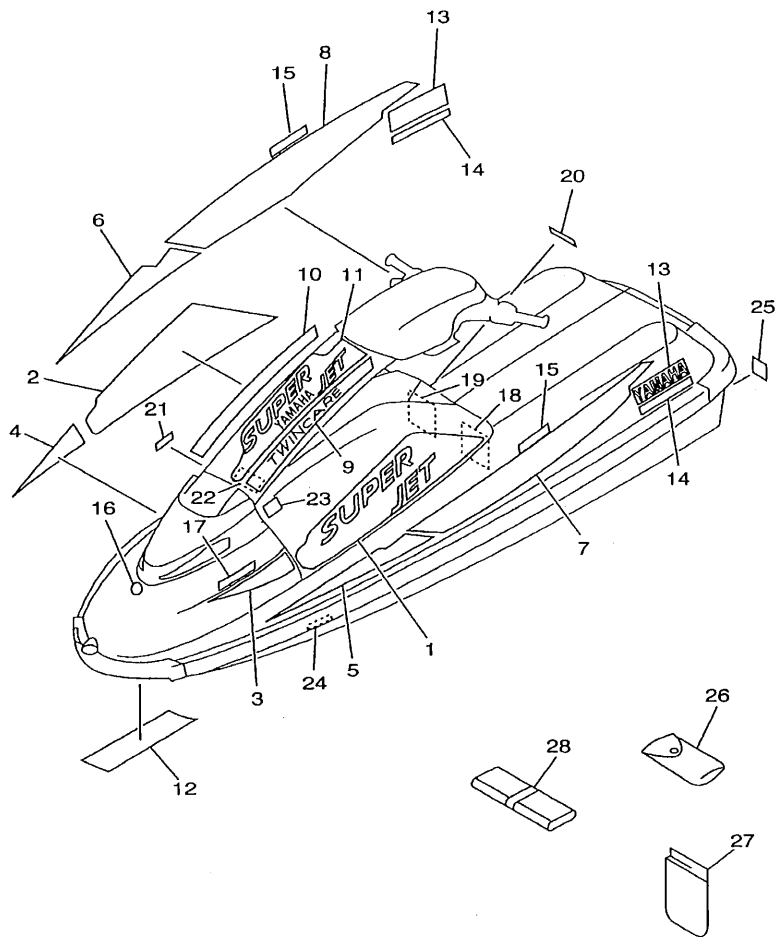
FIG. 22 GRAPHIC 2. TOOL



REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
28	EW2-64184-00	LABEL,PATENT		1	1		
29	EU0-64188-00	LABEL, RIGHTING		1	1		
30	EU0-65986-00	TOOL SET		1	1		
31	EU0-65901-01	TOOL BAG		1	1		
32	GM6-65987-00	GAG		1	1		
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 GM6D100-9220

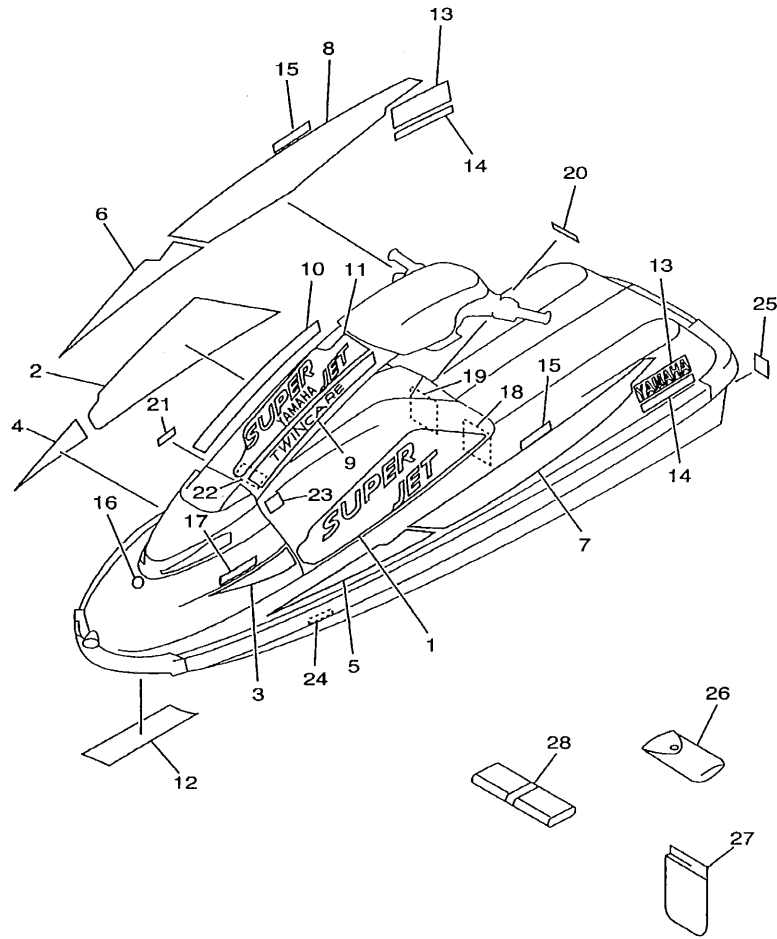
FIG. 23 GRAPHIC 3. TOOL



REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	GM6-6417B-30	GRAPHIC 1				1	
2	GM6-6417B-40	GRAPHIC 1				1	
3	GM6-6417C-30	GRAPHIC 2				1	
4	GM6-6417C-40	GRAPHIC 2				1	
5	GM6-6417D-30	GRAPHIC 3				1	
6	GM6-6417D-40	GRAPHIC 3				1	
7	GM6-6417E-30	GRAPHIC 4				1	
8	GM6-6417E-40	GRAPHIC 4				1	
9	GM6-6417F-30	GRAPHIC 5				1	
10	GM6-6417F-40	GRAPHIC 5				1	
11	GM6-6417G-10	GRAPHIC 6				1	
12	GM6-64114-10	MARK, YAMAHA A				1	
13	GM6-64116-00	MARK, YAMAHA 3				2	
14	GM6-64175-00	MARK				2	
15	GH7-64121-10	EMBLEM A				2	
16	GM6-6411H-00	EMBLEM, TUNING FORK				1	
17	GM6-6415B-00	LABEL, WARNING(FUEL)				1	
18	GM6-6415C-00	LABEL, WARNING 1				1	
19	GM6-6415D-00	LABEL, WARNING				1	
20	GM6-6415E-40	LABEL, WARNING				1	
21	GM6-6419D-30	LABEL 3				1	
22	GL3-6418B-10	LABEL, CAUTION				1	
23	EW3-64197-00	PLATE CAPACITY				1	
24	EW2-64184-00	LABEL,PATENT				1	
25	EU0-64188-00	LABEL, RIGHTING				1	
26	EU0-65986-10	TOOL SET				1	
27	EU0-65901-01	TOOL BAG				1	

  
GM6D100-9230

FIG. 23 GRAPHIC 3. TOOL



GM6D100-9230

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
28	GM6-65987-00	GAG				1	
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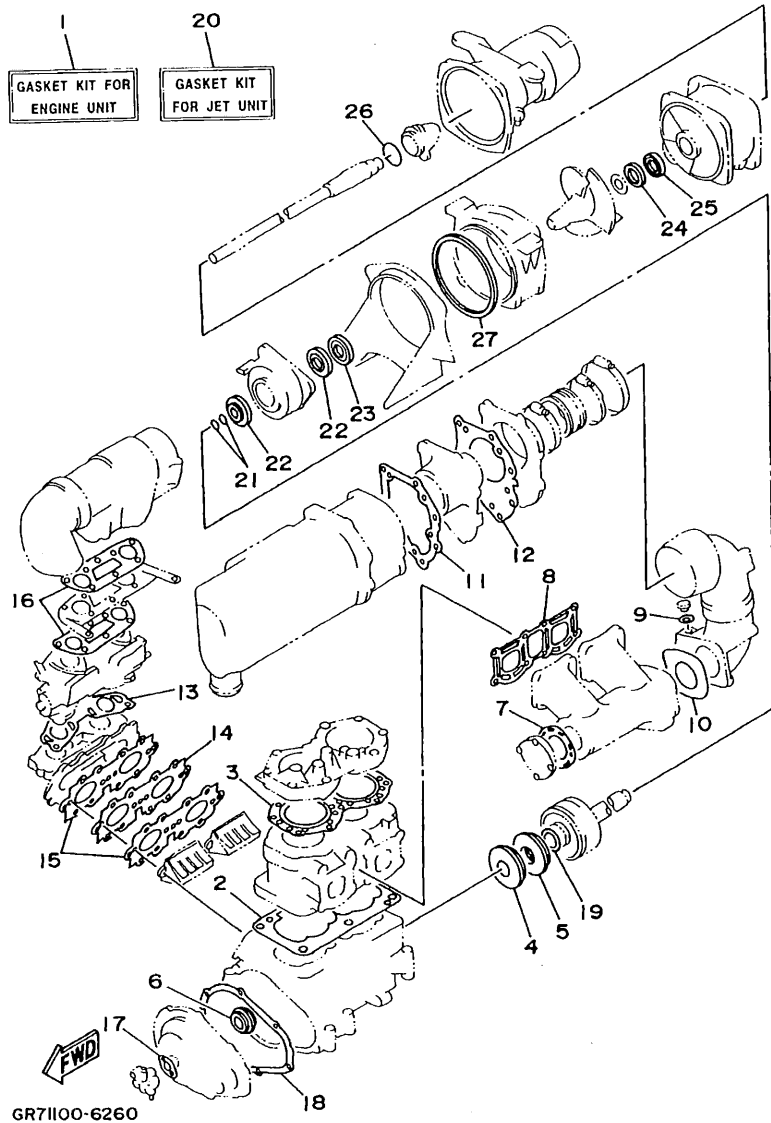
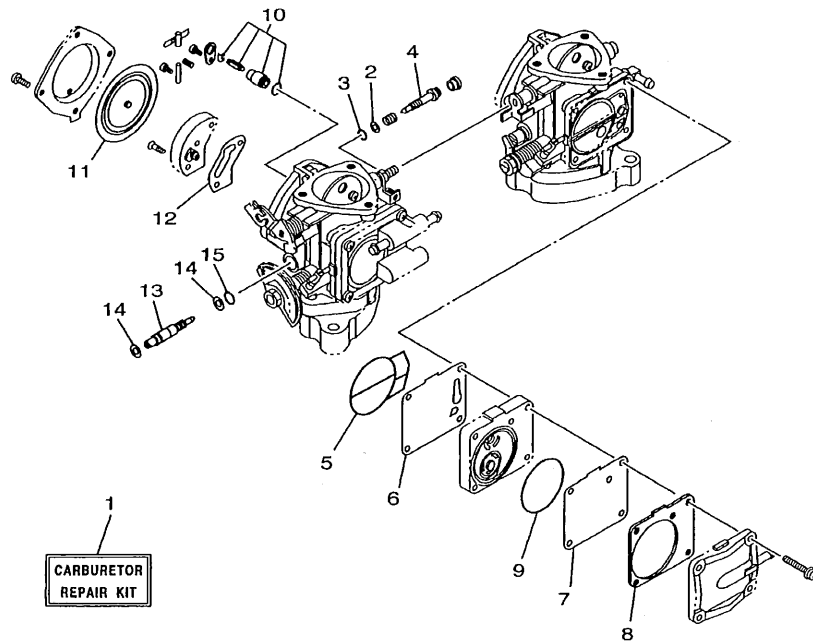


FIG. 24 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	64U-W0001-00	GASKET KIT FOR ENGINE UNIT	1	1	1	1	
2	6M6-11351-A2	.GASKET, CYLINDER	1	1	1	1	
3	62T-11181-00	.GASKET, CYLINDER HEAD 1	1	1	1	1	
4	93102-36M33	.OIL SEAL	1	1	1	1	
5	93101-36M46	.OIL SEAL	1	1	1	1	
6	93103-32M01	.OIL SEAL	1	1	1	1	
7	6M6-14739-A1	.GASKET, MUFFLER DAMPER 1	1	1	1	1	
8	61X-14613-A0	.GASKET, EXHAUST PIPE	1	1	1	1	
9	90430-08020	.GASKET	1	1	1	1	
10	6R7-14749-A0	.GASKET, MUFFLER DAMPER 2	1	1	1	1	
11	6R7-14755-A0	.GASKET, SILENCER	1	1	1	1	
12	6R7-41114-A0	.GASKET, EXHAUST OUTER COVER	1	1	1	1	
13	62T-13556-00	.GASKET, MANIFOLD	1	1	1	1	
14	62T-13624-00	.PLATE, REED VALVE	1	1	1	1	
15	62T-13566-00	.GASKET	2	2	2	2	
16	62T-13674-00	.GASKET, AIR COOLER COVER 1	2	2	2	2	
17	6R8-13116-A0	.GASKET, PUMP CASE	1	1	1	1	
18	6M6-81365-A0	.GASKET, HOLE COVER	1	1	1	1	
19	62T-45127-00	.SEAL	1	1	1	1	
20	61X-W0001-22	GASKETKIT FOR JET UNIT	1	1	1	1	
21	93210-17MA4	.O-RING	2	2	2	2	
22	93101-25M55	.OIL SEAL	2	2	2	2	
23	93101-25M56	.OIL SEAL	1	1	1	1	
24	93102-25M34	.OIL SEAL	1	1	1	1	
25	93101-25M50	.OIL SEAL	1	1	1	1	
26	93210-46M16	.O-RING	1	1	1	1	
27	6R7-51117-01	.PACKING	1	1	1	1	



GM6D100-9250

FIG. 25 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	GM6D	GM6E	GM6F	GM6G	REMARKS
1	64U-W0093-00	CARBURETOR REPAIR KIT	1	1	1	1	
2	6K8-14559-00	.WASHER	4	4	4	4	
3	6K8-14562-00	.O-RING	2	2	2	2	
4	63M-14946-00	.PLATE, NEEDLE FITTING	2	2	2	2	
5	6K8-14564-00	.O-RING	2	2	2	2	
6	6K8-24411-20	.DIAPHRAGM	1	1	1	1	
7	6K8-24421-10	.VALVE, CHECK	1	1	1	1	
8	6K8-24431-20	.GASKET, FUEL PUMP 1	1	1	1	1	
9	6K8-14563-00	.O-RING	1	1	1	1	
10	61X-14916-15	.NEEDLE	2	2	2	2	
11	6R7-14541-00	.DIAPHRAGM, PUMP	2	2	2	2	
12	6K8-14536-11	.GASKET	2	2	2	2	
13	64U-14923-00	.SCREW, PILOT	2	2	2	2	
14	6K8-14537-00	.GASKET	4	4	4	4	
15	583-14561-00	.O-RING	2	2	2	2	

NUMERICAL INDEX

PARTNO.	GRID NO.	PARTNO.	GRID NO.	PARTNO.	GRID NO.	PARTNO.	GRID NO.	PARTNO.	GRID NO.	PARTNO.	GRID NO.
61X-W0001-22	D - 10	62T-14419-00	B - 7	6R7-14749-A0	B - 10	61X-45332-03-94	B - 15	GM6-61481-00	C - 14	GM6-64116-00	D - 8
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