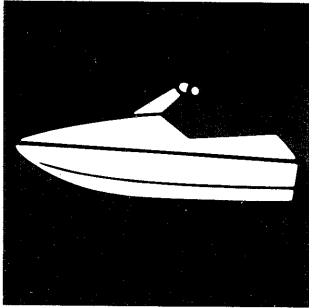


YAMAHA

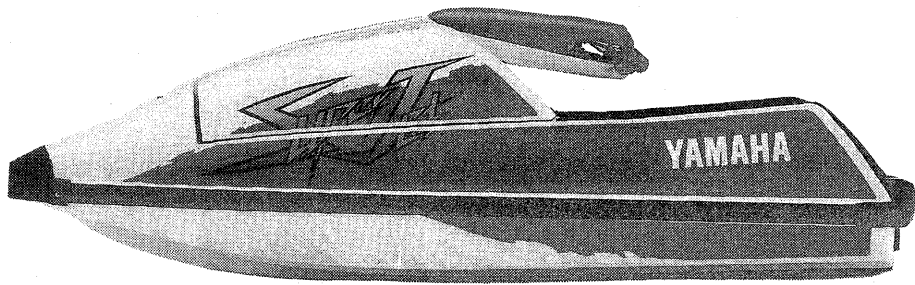


PARTS CATALOGUE

SJ700S (GH71)(GH72)

YAMAHA
GENUINE
Parts & Accessories

14GH7-100E1



FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha SJ700S(GH71)(GH72). When you are ordering replacement parts for the SJ700S(GH71)(GH72), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
. JET, pilot
. NOZZLE, main

5. Indication of No. of constituent parts for assembly

The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

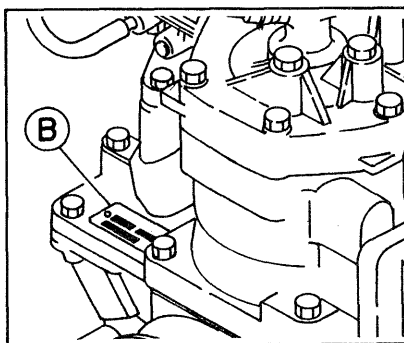
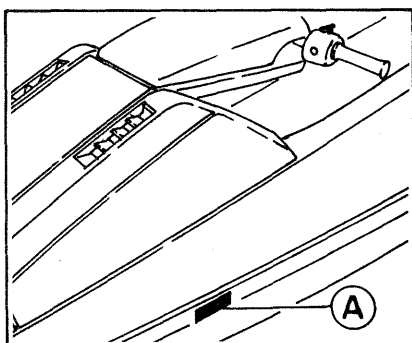
EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

FOREWORD

6. Initial Serial No. and Color Code

(A) Hull Serial No.	GH7-800101 and following (For GH71) GH7-800601 and following (For GH72)
(B) Engine Serial No.	62N-000101 and following



Color Code	Color Name	Abbreviate
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

8. A part with "YMUS" in the remarks column can be obtained from YMUS, USA and not from YMC, JAPAN.

Address: YAMAHA MOTOR CORPORATION U.S.A.

6555 KATELLA AVENUE

CYPRESS, CALIFORNIA 90630, U.S.A.

PARTS & ACCESSORY DIV.

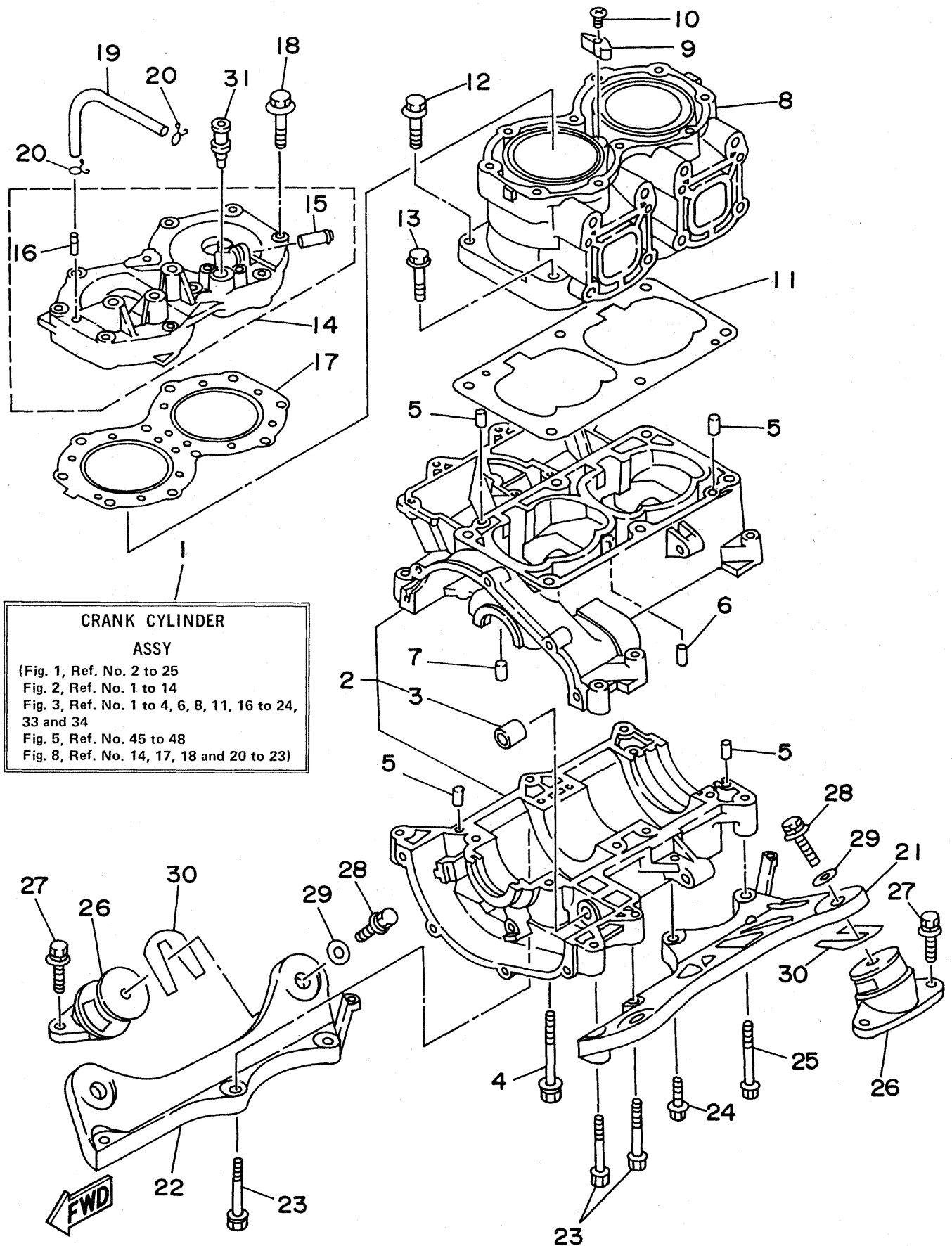
EXAMPLE

Part No.	Description	Q'ty	Remarks
EW2-U5160-00	ENGINE HATCH COMP.	1	YMUS
90601-168U7	BAND, hose	2	YMUS

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Fig. 1 CYLINDER. CRANKCASE

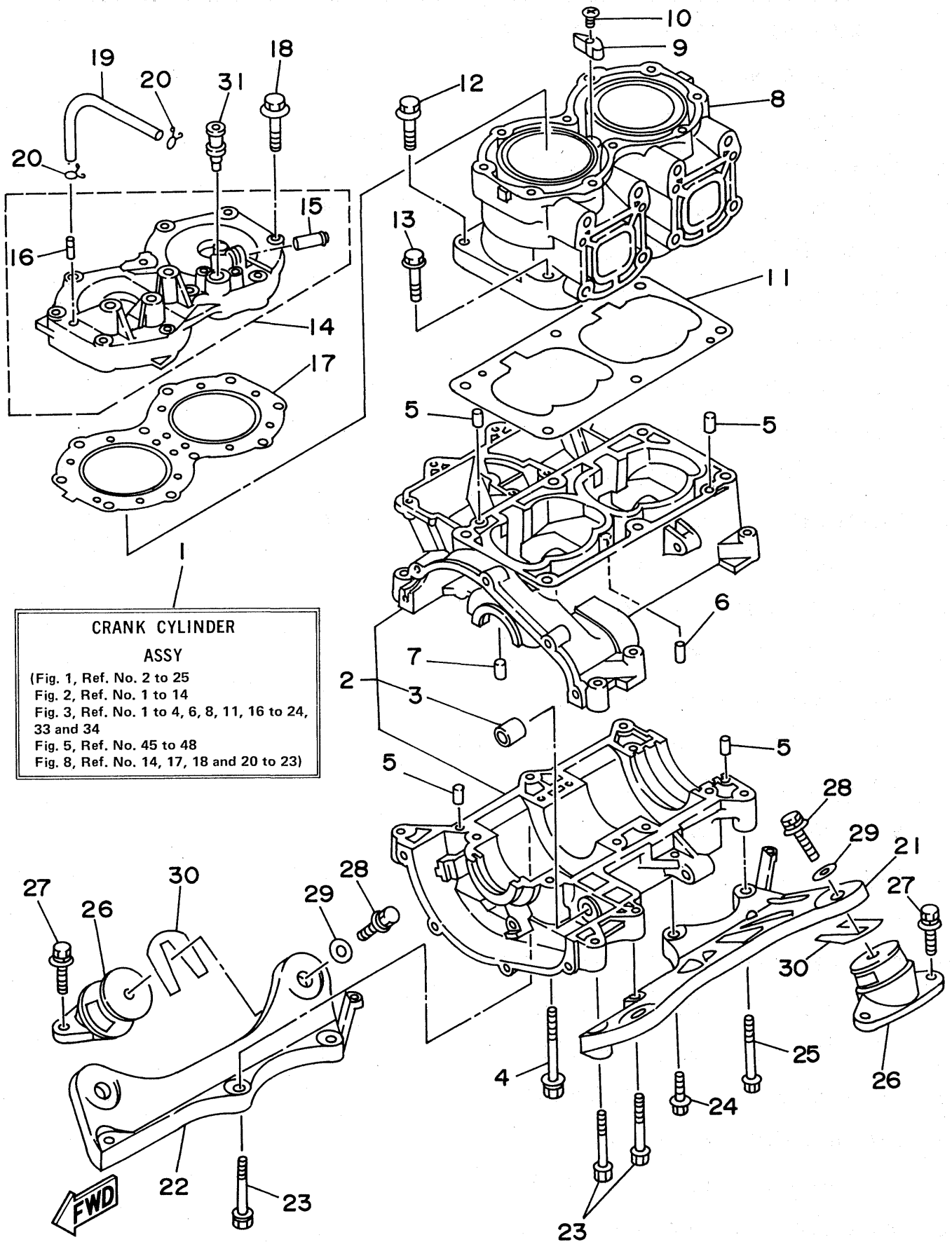


**CRANK CYLINDER
ASSY**
 (Fig. 1, Ref. No. 2 to 25
 Fig. 2, Ref. No. 1 to 14
 Fig. 3, Ref. No. 1 to 4, 6, 8, 11, 16 to 24,
 33 and 34
 Fig. 5, Ref. No. 45 to 48
 Fig. 8, Ref. No. 14, 17, 18 and 20 to 23)

EW2100-2010

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62N-W0090-00-4D	CRANK CYLINDER ASSY	1	
2	61X-15100-00-94	CRANKCASE ASSY	1	
3	90380-12M29	.BUSH, SOLID	1	
4	90119-08M55	BOLT, WITH WASHER	8	
5	93606-12019	PIN, DOWEL	4	
6	93603-10049	PIN, DOWEL	4	
7	93604-07141	PIN, DOWEL	1	
8	61X-11311-00-94	CYLINDER 1	1	
9	6E5-11325-00	ANODE	1	
10	98780-04015	SCREW, FLAT HEAD	1	
11	6M6-11351-A1	GASKET, CYLINDER	1	
12	90119-10M56	BOLT, WITH WASHER	4	
13	90119-10M07	BOLT, WITH WASHER	2	
14	61X-11111-00-94	HEAD, CYLINDER 1	1	
15	6K8-51129-00	.NIPPLE	1	
16	6R7-14485-00	.PIPE, JOINT	1	
17	61X-11181-A0	GASKET, CYLINDER HEAD 1	1	
18	90119-08M19	BOLT, WITH WASHER	10	
19	90445-07M19	HOSE	1	
20	90467-06016	CLIP	2	
21	6R7-21415-00-94	BRACKET, FRONT UPPER 1	1	
22	6R7-21425-00-94	BRACKET, REAR UPPER 1	1	
23	97513-10570	BOLT, WITH WASHER	2	
24	97513-10535	BOLT, WITH WASHER	1	
25	97513-10580	BOLT, WITH WASHER	1	
26	6R7-44517-00-9M	MOUNT RUBBER	4	
27	90119-08904	BOLT, WITH WASHER	4	
28	90119-08038	BOLT, WITH WASHER	8	

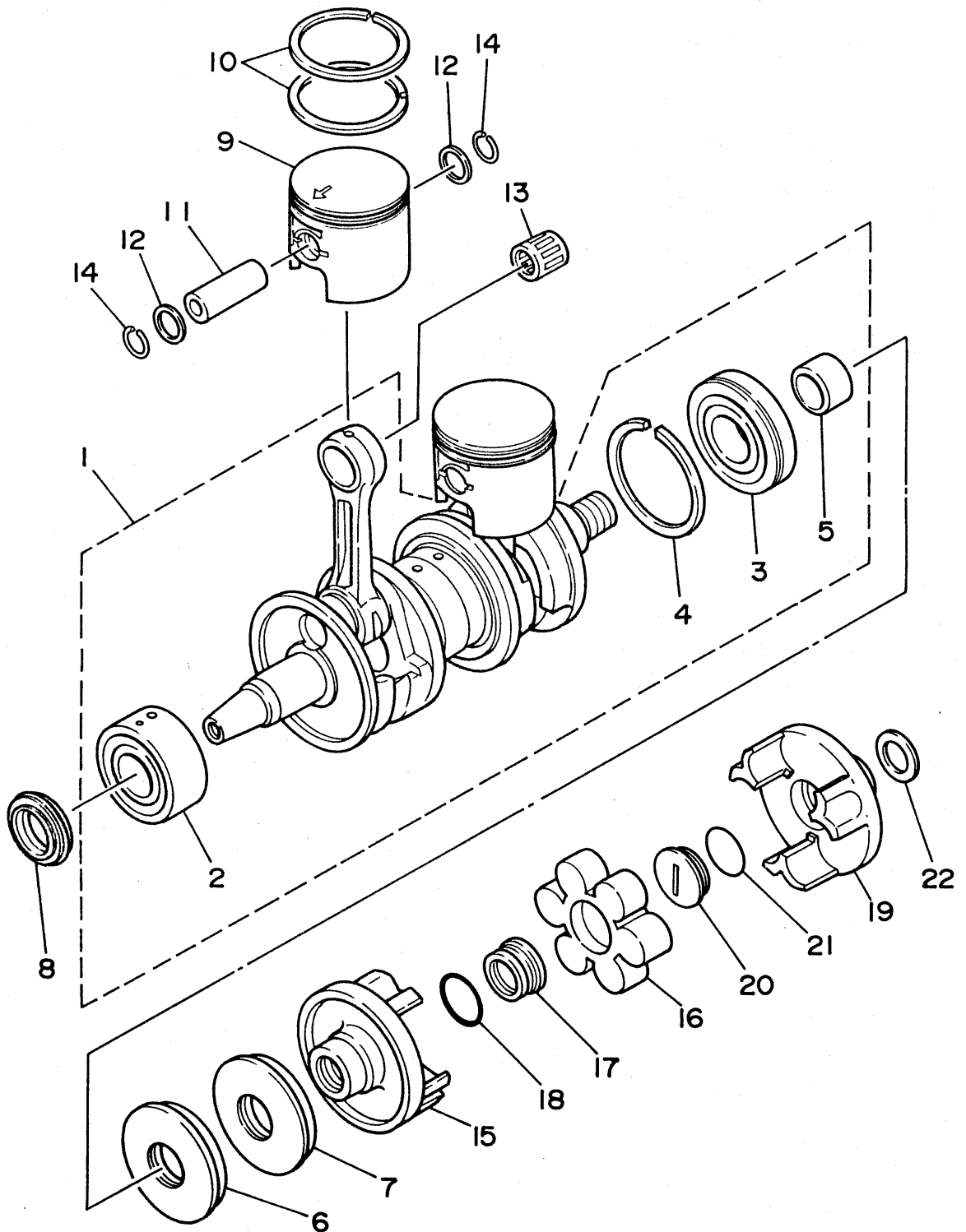
Fig. 1 CYLINDER. CRANKCASE



**CRANK CYLINDER
ASSY**
(Fig. 1, Ref. No. 2 to 25
Fig. 2, Ref. No. 1 to 14
Fig. 3, Ref. No. 1 to 4, 6, 8, 11, 16 to 24,
33 and 34
Fig. 5, Ref. No. 45 to 48
Fig. 8, Ref. No. 14, 17, 18 and 20 to 23)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	EU0-67324-00	PLATE	4	
30	EU0-U7354-00-01	SHIM (T=0.1)	10	UR
	EU0-U7354-00-03	SHIM (T=0.3)	10	UR
	EU0-U7354-00-05	SHIM (T=0.5)	10	UR
	EU0-U7354-00-10	SHIM (T=1.0)	10	UR
	EU0-U7354-00-20	SHIM (T=2.0)	10	UR
31	6E0-28193-00-94	PLUG, WATER CHECK	1	UR FOR OCEANIA/AFRICA /CANADA/EUROPE
	626-28193-01-94	PLUG, WATER CHECK	1	UR EXCLUSIVE JAPAN

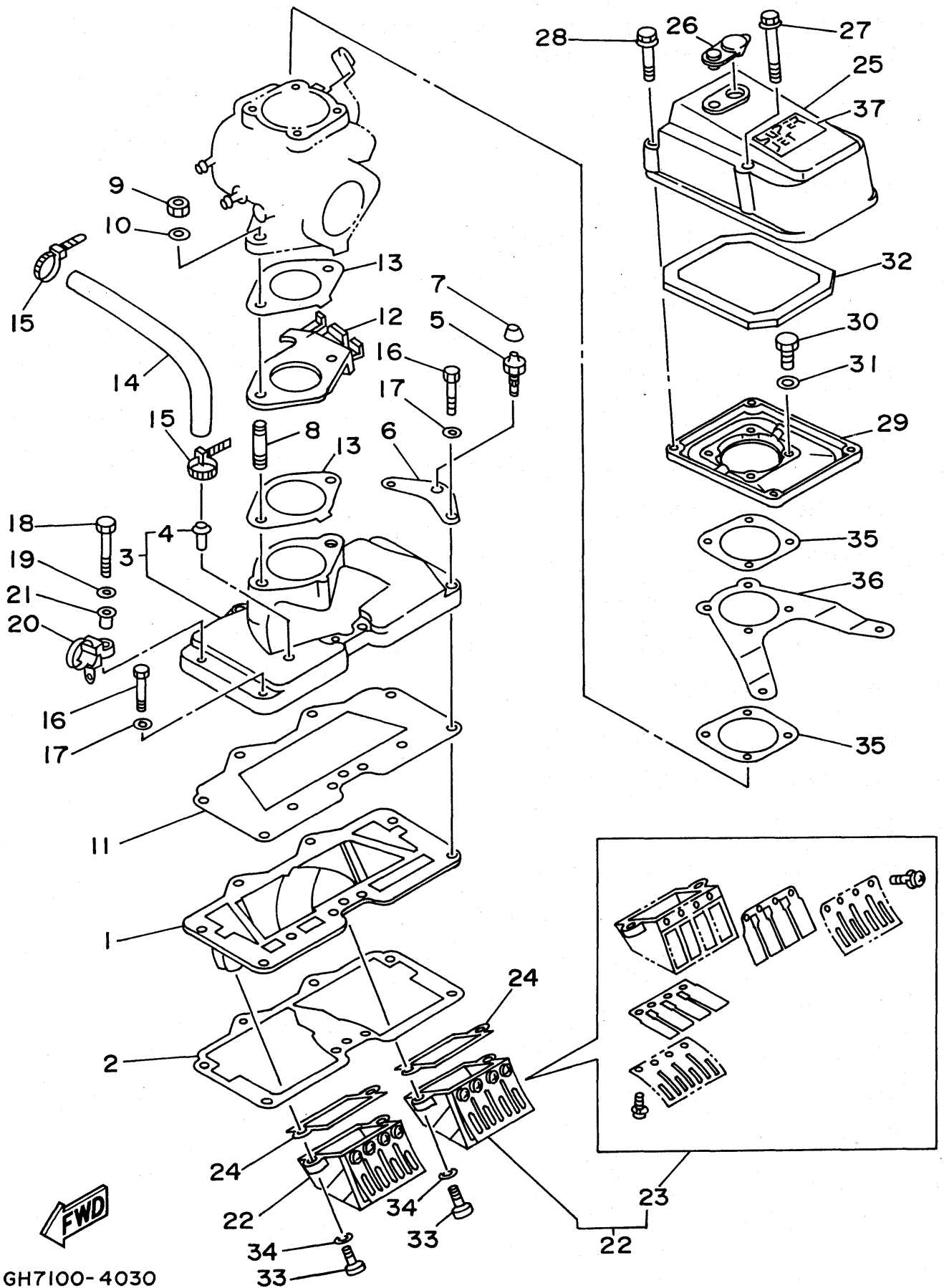
Fig. 2 CRANKSHAFT. PISTON



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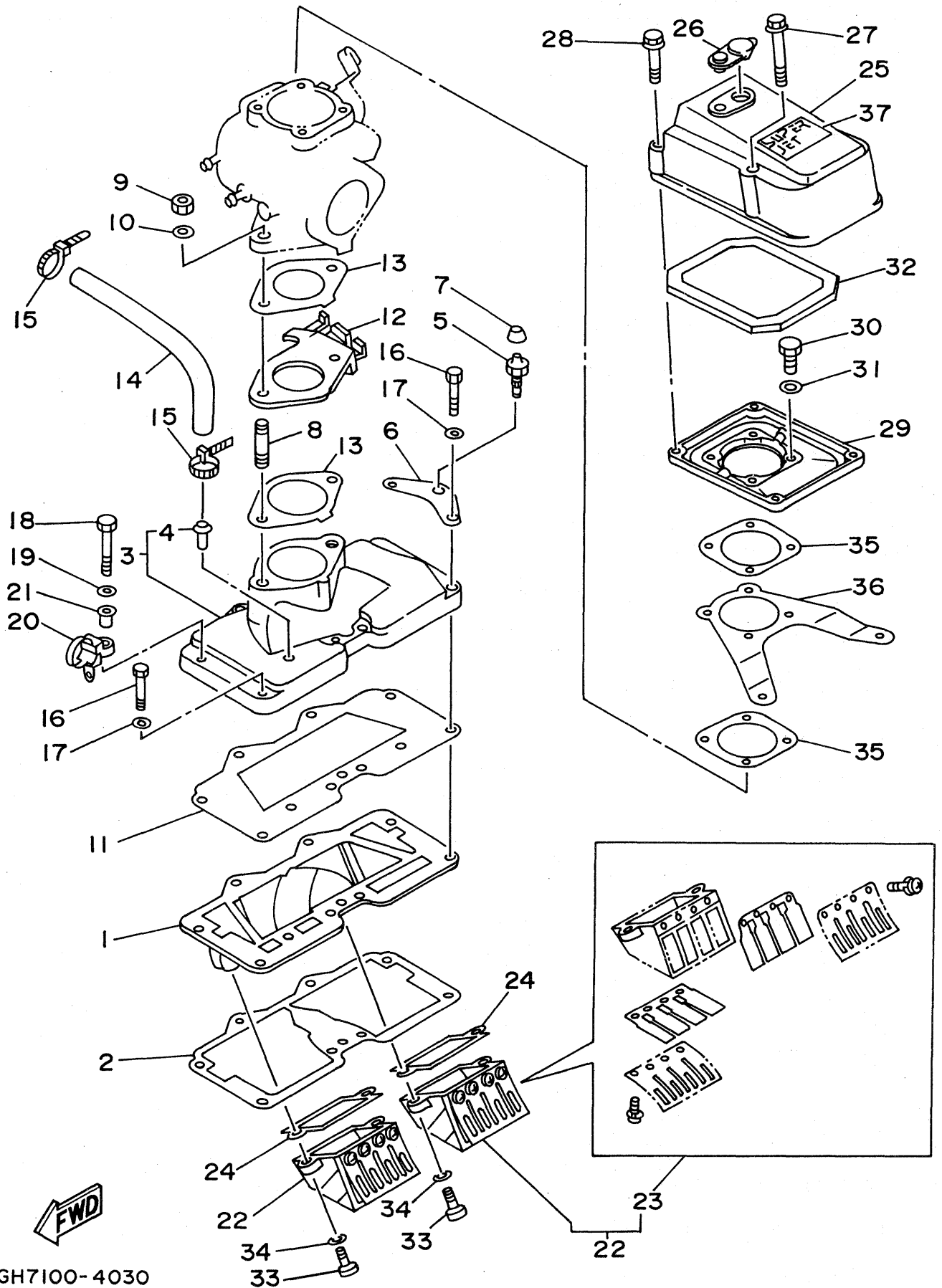
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6M6-11400-01	CRANKSHAFT ASSY	1	
2	93305-30601	.BEARING	1	
3	93306-307U1	.BEARING	1	
4	93440-80023	.CIRCLIP	1	
5	6M6-45526-00	.COLLAR, DRIVE SHAFT	1	
6	93102-36M33	OIL SEAL	1	
7	93101-36M46	OIL SEAL	1	
8	93103-32M01	OIL SEAL	1	
9	61X-11631-00-93	PISTON (STD)	2	
	61X-11635-00	PISTON (0.25MM O/S)	2	AP
	61X-11636-00	PISTON (0.50MM O/S)	2	AP
10	61X-11603-00	PISTON RING SET (STD)	2	
	61X-11604-00	PISTON RING SET (0.25MM O/S)	2	AP
	61X-11605-00	PISTON RING SET (0.50MM O/S)	2	AP
11	61X-11633-00	PIN, PISTON	2	
12	90201-20M04	WASHER, PLATE	4	
13	93310-320U0	BEARING, CYLINDRICAL	2	
14	93450-21053	CIRCLIP	4	
15	6M6-45813-10-9M	FLANGE, COUPLING	1	
16	61X-4581J-00	RUBBER SHAFT COUPLING	1	
17	6M6-5114E-00	NUT, RING	1	
18	93210-30M31	O-RING	1	
19	6R7-45813-11-9M	FLANGE, COUPLING	1	
20	6R7-5114E-01	NUT, RING	1	
21	93210-30M31	O-RING	1	
22	90201-24M02	WASHER, PLATE	1	

Fig. 3 INTAKE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61X-13641-00-94	MANIFOLD 1	1	
2	61X-13566-A0	GASKET	1	
3	61X-13555-00-94	MANIFOLD, INTAKE	1	
4	650-24378-00	.PIPE, JOINT 4	1	
5	61L-5169A-00	NIPPLE, GREASE	1	
6	61L-14243-00	PLATE	1	
7	663-45119-00	CAP, GREASE NIPPLE	1	
8	90116-08M14	BOLT, STUD	2	
9	95380-08600	NUT	2	
10	92990-08600	WASHER, PLATE	2	
11	61X-13563-A0	GASKET	1	
12	6M6-14527-02-4D	PLATE	1	
13	6M6-13556-A1	GASKET, MANIFOLD	2	
14	90445-10M48	HOSE	1	
15	90465-11M10	CLAMP	2	
16	97013-06035	BOLT	7	
17	92990-06600	WASHER, PLATE	7	
18	97095-06045	BOLT	1	
19	92990-06600	WASHER, PLATE	1	
20	90465-12M53	CLAMP	1	
21	90387-06M05	COLLAR	1	
22	61X-13610-01	REED VALVE ASSY	2	
23	61X-W0004-00	.REED SET	1	
24	61X-13621-A0	GASKET, VALVE SEAT	2	
25	61X-14283-01	COVER, CARBURETOR 1	1	
26	6K8-14435-00	GROMMET	1	
27	90105-05M46	BOLT, WASHER BASED	2	
28	90105-05M53	BOLT, WASHER BASED	2	

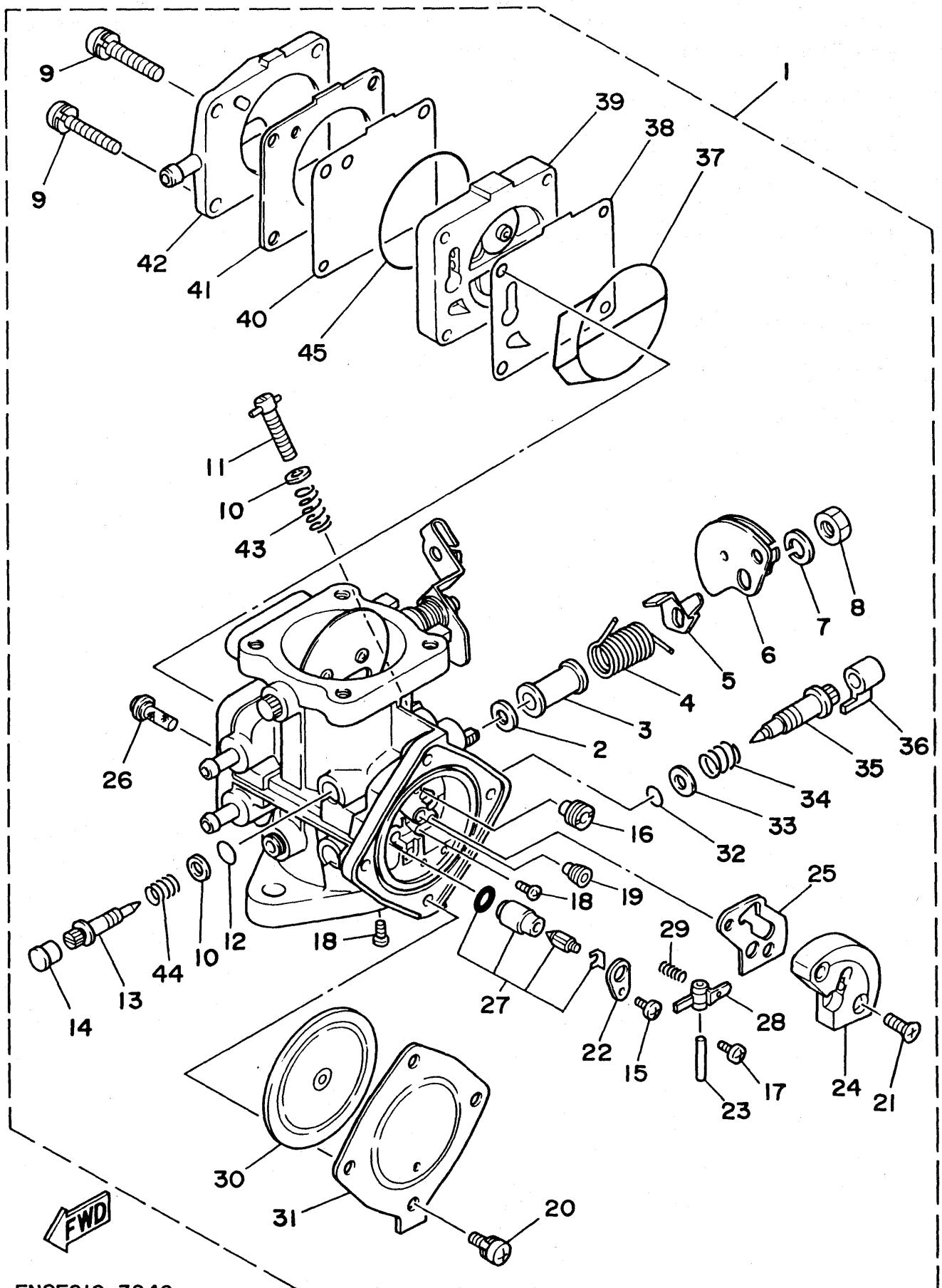
Fig. 3 INTAKE



GH7100-4030

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6M6-14284-00-98	COVER, CARBURETOR 2	1	
30	97095-06020	BOLT	4	
31	92990-06600	WASHER, PLATE	4	
32	6M6-14451-00	ELEMENT, AIR CLEANER	1	
33	98580-05016	SCREW, PAN HEAD	4	
34	92990-05600	WASHER, PLATE	4	
35	6M6-13674-A1	GASKET, AIR COOLER COVER 1	2	
36	6R7-14255-00	PLATE	1	
37	6R7-1441K-00	EMBLEM	1	

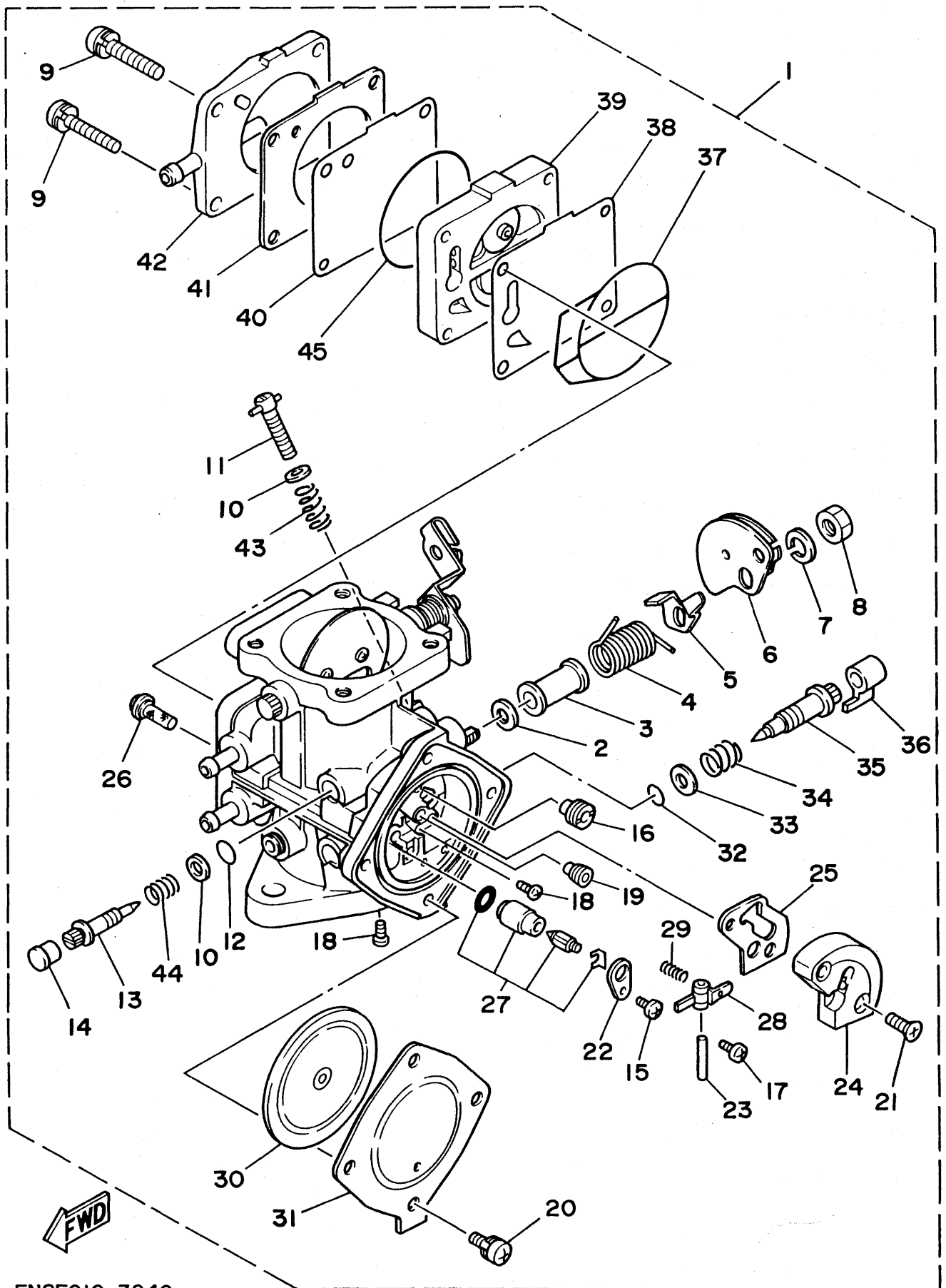
Fig. 4 CARBURETOR



FN8F010-3040

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61X-14301-01	CARBURETOR ASSY 1	1	
2	6R7-14596-01	.WASHER	2	
3	6K8-14534-10	.COLLAR	1	
4	6K8-14556-10	.SPRING	1	
5	6K8-14926-10	.BRACKET, THROTTLE 1	1	
6	6K8-14930-00	.THROTTLE SHAFT ASSY	1	
7	92990-08100	.WASHER, SPRING	1	
8	95380-08700	.NUT	1	
9	97980-05330	.SCREW, WITH WASHER	4	
10	6K8-14559-00	.WASHER	2	
11	6M6-14521-00	.SCREW, ADJUST	1	
12	6K8-14562-00	.O-RING	1	
13	6K8-14946-10	.METERING NEEDLE	1	
14	6K8-14471-00	.CAP, CARBURETOR	1	
15	6M6-14503-00	.SCREW	1	
16	3G2-14231-23-A0	.JET, MAIN (#115)	1	
17	6K8-14503-02	.SCREW	2	
18	6K8-14521-10	.SCREW	2	
19	830-14231-23	.JET, MAIN (#115)	1	
20	6K8-14591-10	.SCREW	4	
21	6K8-14523-11	.SCREW, STOP	1	
22	6K8-14527-11	.PLATE	1	
23	6K8-14579-00	.PIN, FLOAT	1	
24	6R7-24412-01	.BODY 1	1	
25	6K8-14536-11	.GASKET	1	
26	6R7-14569-00	.STRAINER	1	
27	61X-14916-15	.NEEDLE	1	
28	6K8-14547-01	.ARM, FLOAT	1	

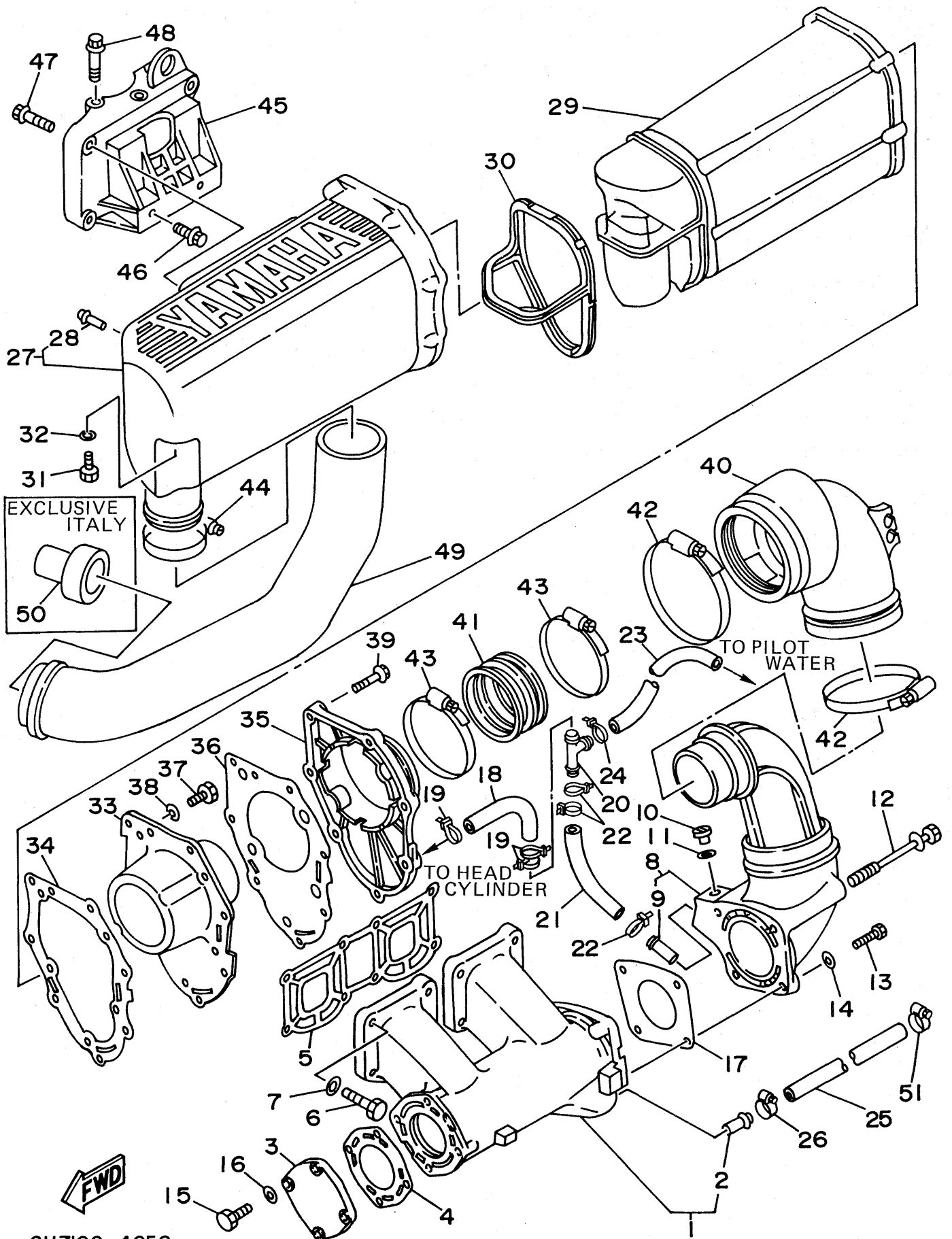
Fig. 4 CARBURETOR



FN8F010-3040

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6R7-14253-00	.SPRING	1	
30	6R7-14541-00	.DIAPHRAGM, PUMP	1	
31	6R7-14542-00	.BODY, PUMP 1	1	
32	583-14561-00	.O-RING	1	
33	6K8-14537-00	.GASKET	1	
34	6K8-14589-00	.SPRING	1	
35	6M6-14923-10	.SCREW, PILOT	1	
36	6K8-14481-10	.CAP, CARBURETOR	1	
37	6K8-14564-00	.O-RING	1	
38	6K8-24411-20	.DIAPHRAGM	1	
39	6M6-24413-00	.BODY 2	1	
40	6K8-24421-10	.VALVE, CHECK	1	
41	6K8-24431-20	.GASKET, FUEL PUMP 1	1	
42	6K8-24452-10	.COVER	1	
43	6K8-14531-00	.SPRING, ADJUST SCREW	1	
44	6K8-14533-00	.SPRING, ADJUST SCREW	1	
45	6K8-14563-00	.O-RING	1	

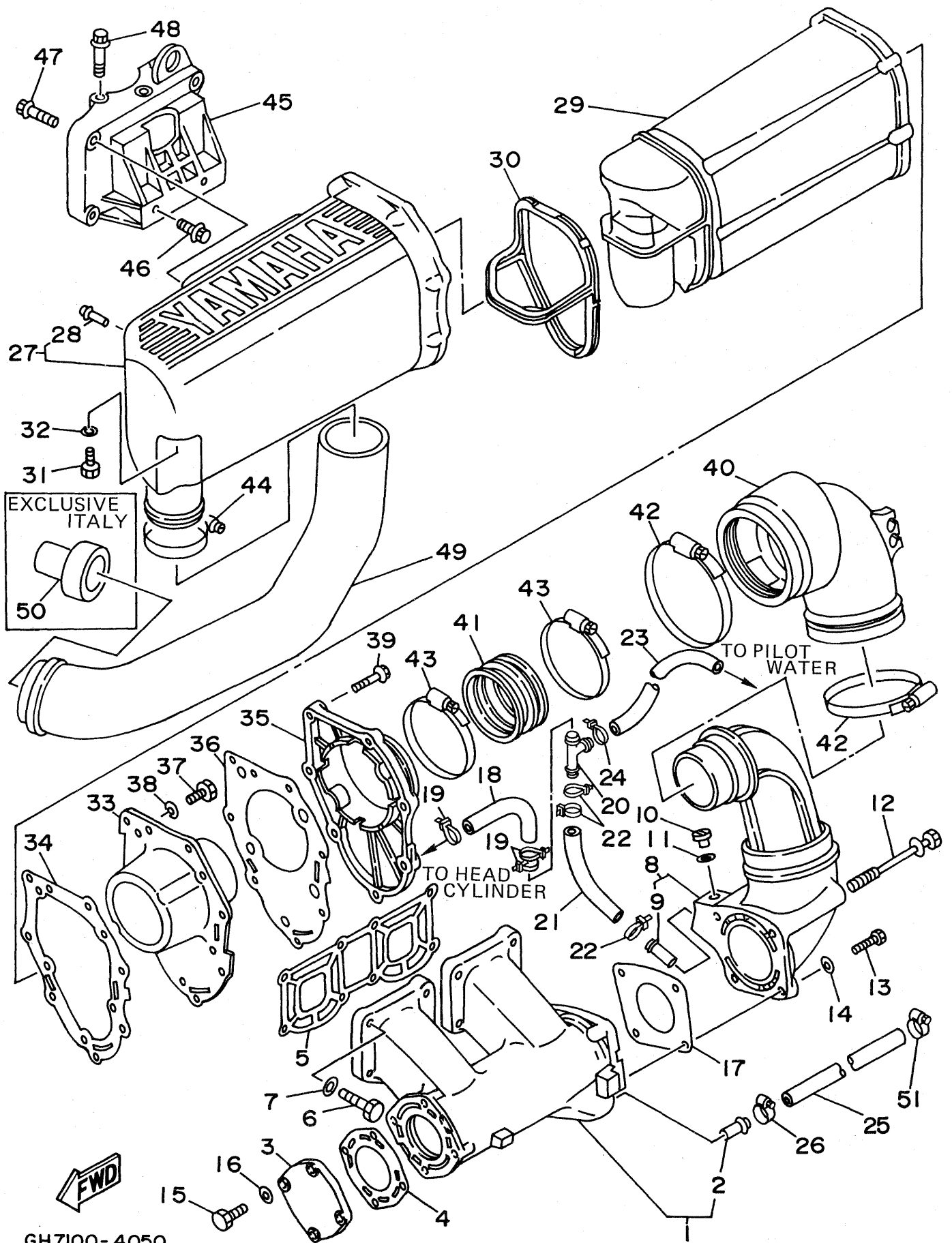
Fig. 5 EXHAUST 1



GH7100-4050

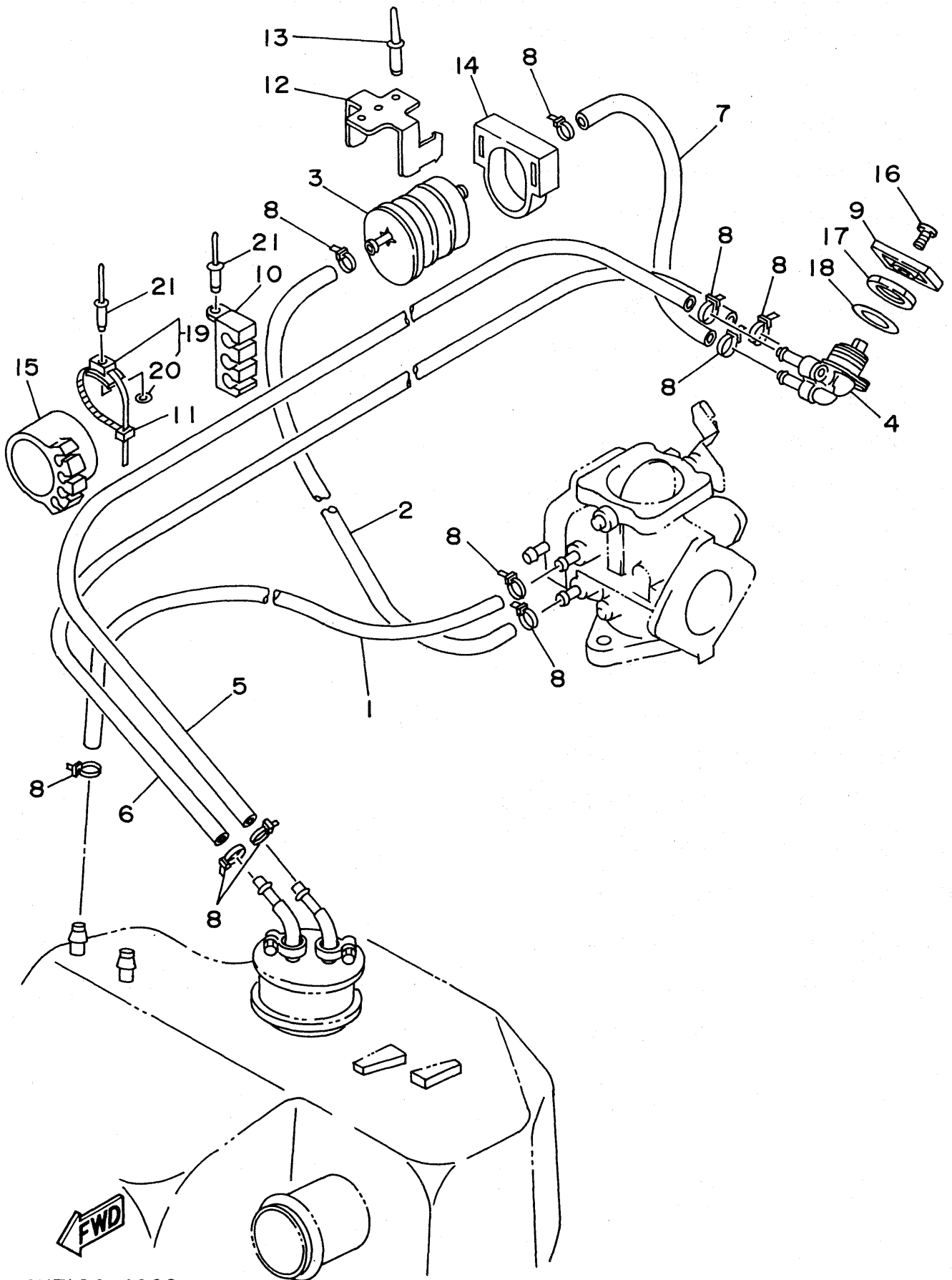
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61X-14711-01-9M	MUFFLER 1	1	
2	6K8-51129-00	.NIPPLE	1	
3	6M6-14718-01-9M	PROTECTOR, MUFFLER 1	1	
4	6M6-14739-A1	GASKET, MUFFLER DAMPER 1	1	
5	61X-14613-A0	GASKET, EXHAUST PIPE	1	
6	97313-08035	BOLT	8	
7	92990-08600	WASHER, PLATE	8	
8	61L-14712-00-9M	RING, JOINT	1	
9	6K8-51129-00	.NIPPLE	1	
10	90340-08M04	PLUG, STRAIGHT SCREW	1	
11	90430-08020	GASKET	1	
12	90119-08M73	BOLT, WITH WASHER	2	
13	97013-08025	BOLT	2	
14	92990-08600	WASHER, PLATE	2	
15	97095-06025	BOLT	4	
16	92990-06600	WASHER, PLATE	4	
17	6R7-14749-A0	GASKET, MUFFLER DAMPER 2	1	
18	90446-14M47	HOSE	1	
19	90465-11M10	CLAMP	3	
20	6E5-24378-00	PIPE, JOINT 4	1	
21	90446-14M47	HOSE	1	
22	90465-11M10	CLAMP	3	
23	90445-14M22	HOSE	1	
24	90465-11M10	CLAMP	1	
25	90445-14M06	HOSE	1	
26	90450-14M05	HOSE CLAMP ASSY	1	
27	6R7-14721-00-9M	MUFFLER 2	1	
28	6R7-14485-00	.PIPE, JOINT	1	

Fig. 5 EXHAUST 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6R7-14753-00-9M	SILENCER, EXHAUST	1	
30	6R7-15761-00	SEAL, RUBBER 1	1	
31	97095-06016	BOLT	1	
32	92990-06600	WASHER, PLATE	1	
33	6R7-14785-00-9M	DIFFUSER	1	
34	6R7-14755-A0	GASKET, SILENCER	1	
35	6R7-41113-00-9M	OUTER COVER, EXHAUST	1	
36	6R7-41114-A0	GASKET, EXHAUST OUTER COVER	1	
37	97095-06016	BOLT	5	
38	92990-06600	WASHER, PLATE	5	
39	90119-06MA1	BOLT, WITH WASHER	7	
40	61L-14615-00	JOINT, EXHAUST 1	1	
41	61L-14625-00	JOINT, EXHAUST 2	1	
42	90460-90M11	CLAMP, HOSE	2	
43	90460-70M16	CLAMP, HOSE	2	
44	90460-64M15	CLAMP, HOSE	1	
45	6M6-14771-00-94	STAY, MUFFLER 1	1	
46	90105-10M49	BOLT, WASHER BASED	2	
47	90105-10M45	BOLT, WASHER BASED	3	
48	90119-10M72	BOLT, WITH WASHER	3	
49	EW2-E4752-00	PIPE, OUTLET	1	YMUS
50	EW2-E4779-00	COLLAR	1	EXCLUSIVE ITALY (YMUS)
51	90601-11062	BAND, HOSE 11	1	

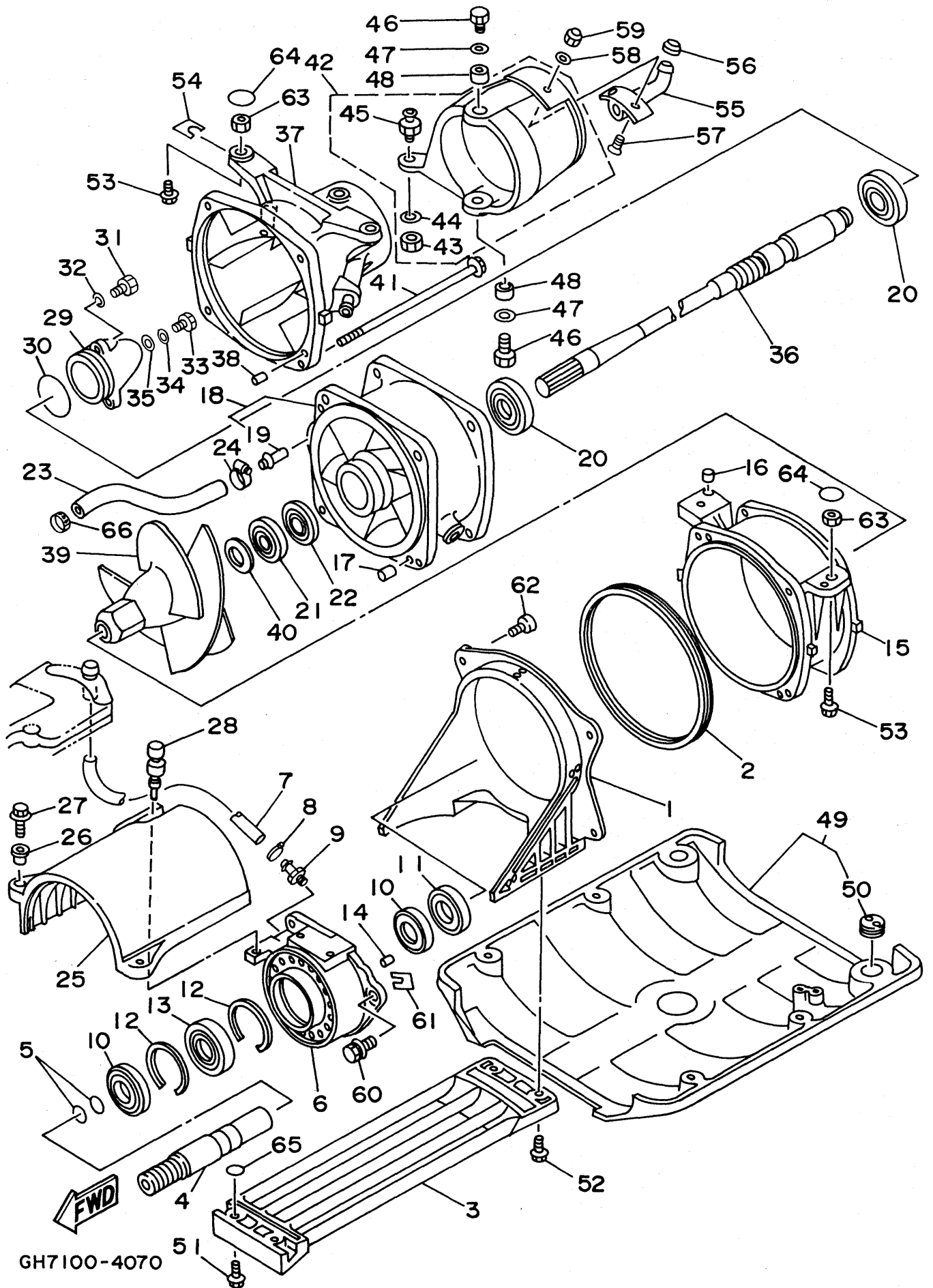
Fig. 6 FUEL



GH7100-4060

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90445-10M34	HOSE	1	
2	90445-10M33	HOSE	1	
3	6K8-24560-10	FILTER ASSY	1	
4	6K8-24500-02	FUEL COCK ASSY 1	1	
5	90445-10M64	HOSE	1	
6	90445-10M05	HOSE	1	
7	90445-10M32	HOSE	1	
8	90465-11M10	CLAMP	10	
9	6R7-24524-00	LEVER, COCK	1	
10	EW2-U7812-00	HOLDER, PIPE 2	1	YMUS
11	90601-20010	BAND	1	
12	FN8-67816-00	BRACKET, FUEL FILTER	1	
13	90267-489U2	RIVET, BLIND	3	
14	EU0-67817-00	HOLDER	1	
15	EW2-67811-00	HOLDER, PIPE 1	1	
16	98980-04008	SCREW, BIND	1	
17	90170-22187	NUT	1	
18	90202-229U1	WASHER, PLATE	1	
19	90600-91736	CLAMP	1	
20	90201-05925	.WASHER, PLATE	1	
21	90267-489UE	RIVET, BLIND	2	

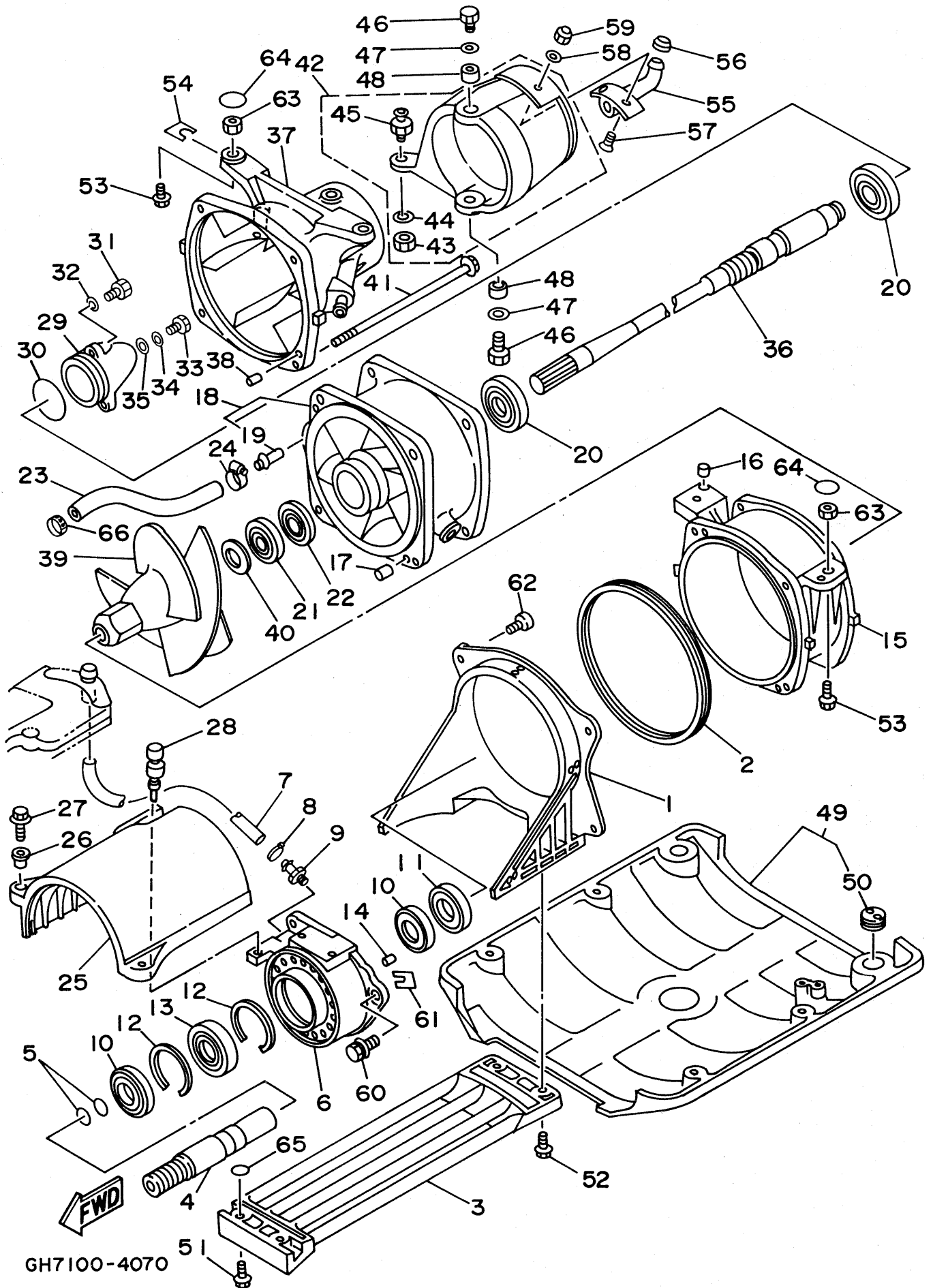
Fig. 7 JET UNIT



GH7100-4070

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R7-51311-00	DUCT, INTAKE	1	
2	6R7-51117-01	PACKING	1	
3	6R7-51333-00	SCREEN, INTAKE	1	
4	6R7-51323-02	SHAFT, COUPLOR	1	
5	93210-17MA4	O-RING	2	
6	61X-45332-00-9M	HOUSING, BEARING	1	
7	90445-09M17	HOSE	1	
8	90465-11M10	CLAMP	1	
9	61L-45378-00	NIPPLE, HOSE	1	
10	93101-25M55	OIL SEAL	2	
11	93101-25M56	OIL SEAL	1	
12	93430-47M04	CIRCLIP	2	
13	93306-205U5	BEARING	1	
14	93606-07M17	PIN, DOWEL	2	
15	6R7-51312-00-94	HOUSING, IMPELLER	1	
16	93606-07M17	PIN, DOWEL	2	
17	93606-12019	PIN, DOWEL	2	
18	62T-51315-00-94	DUCT, IMPELLER	1	
19	6K8-51129-00	.NIPPLE	1	
20	93306-205U0	BEARING	2	
21	93102-25M34	OIL SEAL	1	
22	93101-25M50	OIL SEAL	1	
23	90445-14M12	HOSE	1	
24	90450-14M05	HOSE CLAMP ASSY	1	
25	61X-51381-00	COVER	1	
26	90387-06M60	COLLAR	2	
27	97595-06525	BOLT, WITH WASHER	2	
28	90480-06M69	GROMMET	1	

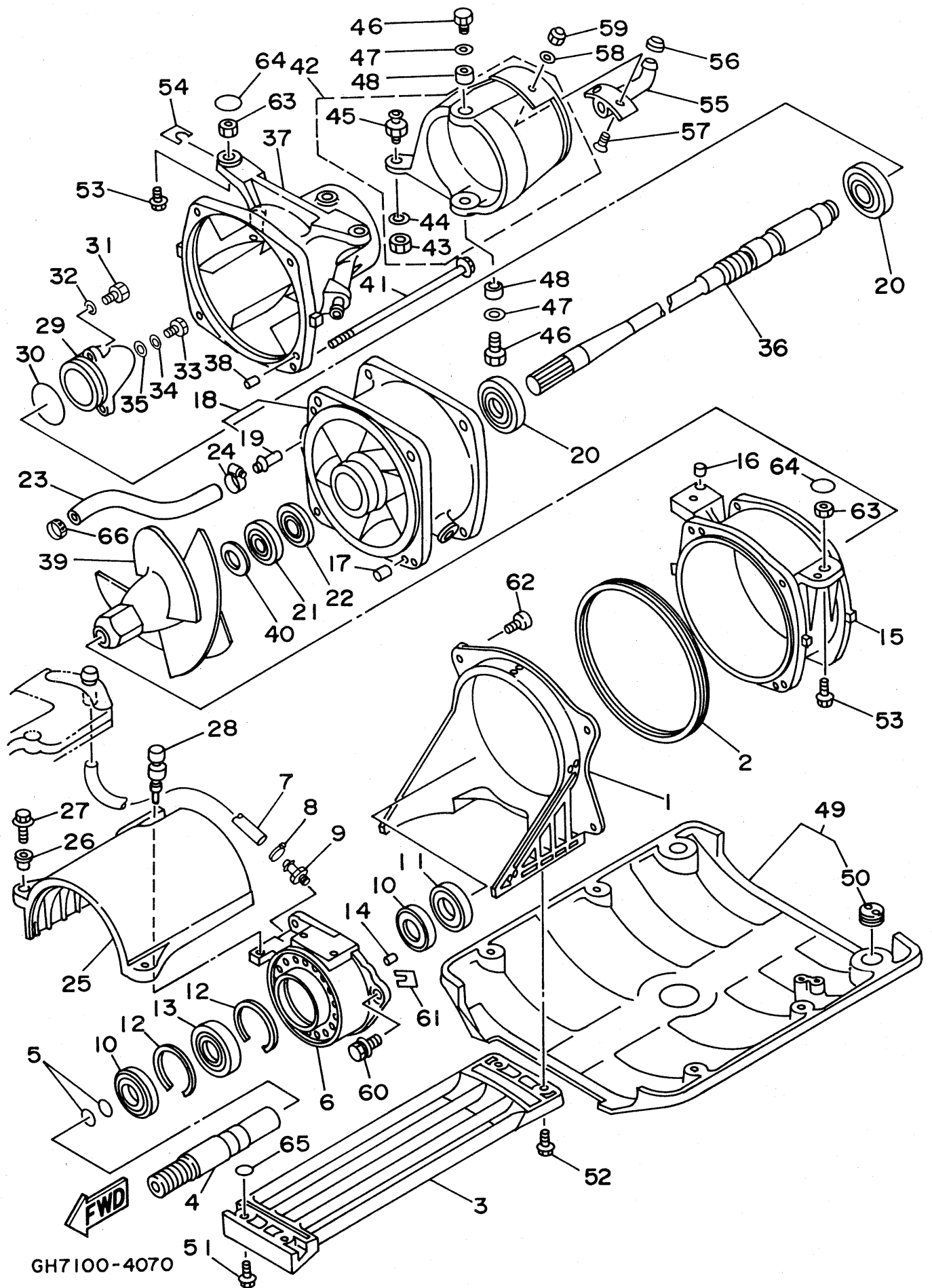
Fig. 7 JET UNIT



GH7100-4070

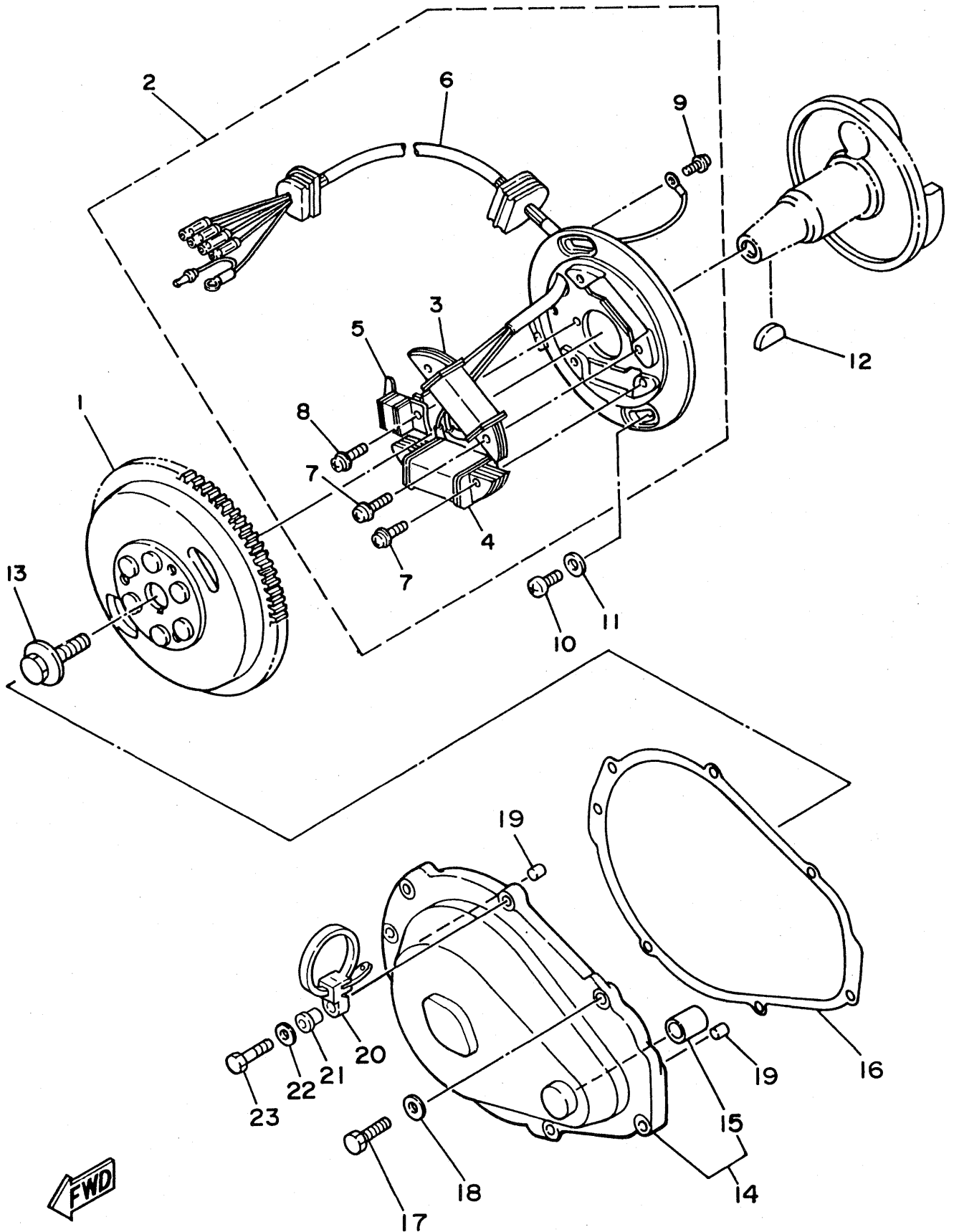
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6R7-51326-00-94	CAP	1	
30	93210-46M16	O-RING	1	
31	97095-06016	BOLT	3	
32	92990-06600	WASHER, PLATE	3	
33	97095-06012	BOLT	1	
34	92990-06600	WASHER, PLATE	1	
35	90430-06M03	GASKET	1	
36	6R7-45511-00	SHAFT, DRIVE	1	
37	6R7-51318-04-5B	NOZZLE	1	
38	93606-12019	PIN, DOWEL	1	
39	6R7-51321-00-94	IMPELLER	1	
40	90209-20M20	WASHER	1	
41	90119-06M70	BOLT, WITH WASHER	4	
42	61L-51313-00	NOZZLE, DEFLECTOR	1	
43	95380-06700	.NUT	1	
44	90201-06M02	.WASHER, PLATE	1	
45	6R7-42316-00	.BOLT, JOINT	1	
46	97395-08018	BOLT	2	
47	92995-08600	WASHER	2	
48	90387-08M06	COLLAR	2	
49	EW2-62730-00	PLATE 2 ASSY	1	
50	FK7-62732-00	.BOLT, JACK	2	
51	90119-06915	BOLT, WITH WASHER	2	
52	90119-06908	BOLT, WITH WASHER	2	
53	90119-10917	BOLT, WITH WASHER	4	
54	EW2-67354-00-01	SHIM (T=0.1)	10	UR
	EW2-67354-00-03	SHIM (T=0.3)	10	UR
	EW2-67354-00-05	SHIM (T=0.5)	10	UR

Fig. 7 JET UNIT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
54	EW2-67354-00-10	SHIM (T=1.0)	10	UR
55	EU0-62693-02	SPOUT	1	
56	6R8-62695-00	CAP, SPOUT	1	
57	98780-05016	SCREW, FLAT HEAD	2	
58	92990-05200	WASHER, PLAIN	2	
59	95780-05300	NUT, FLANGE	2	
60	90119-08907	BOLT, WITH WASHER	3	
61	GD0-67249-00-05	SHIM (T=0.5)	1	UR
	GD0-67249-00-10	SHIM (T=1.0)	1	UR
62	97780-60520	SCREW, TAPPING	4	
63	90179-10925	NUT	4	
64	EW2-62723-00	SEAL	4	
65	EW2-62723-30	SEAL	12	
66	90601-11583	CLAMP	1	

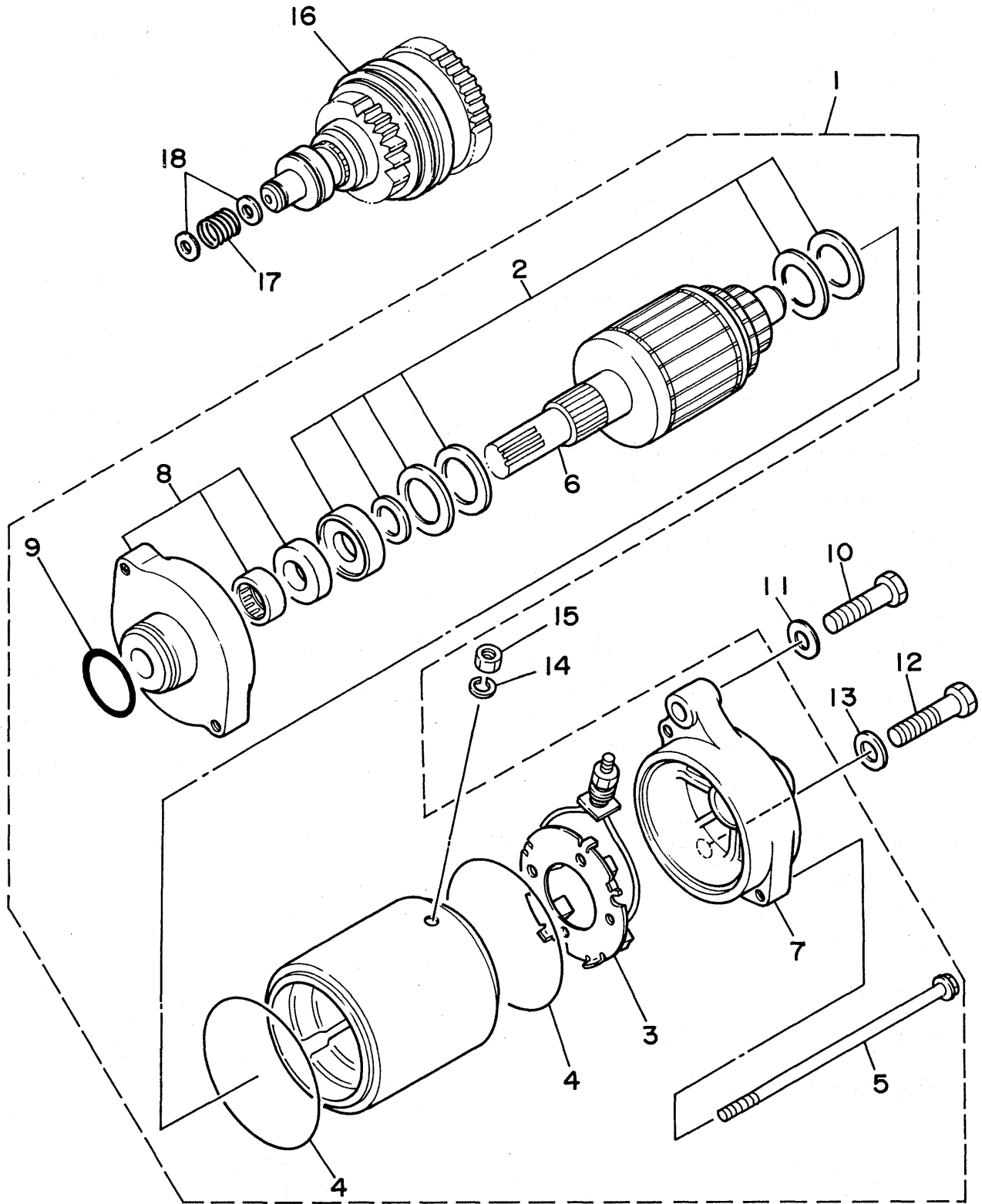
Fig. 8 GENERATOR



EW2700-4080

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6R7-85550-00	ROTOR ASSY	1	
2	6R7-85560-00	BASE ASSY	1	
3	6M6-85520-00	.COIL, CHARGE	1	
4	6M6-85533-00	.COIL, LIGHTING	1	
5	6M6-85580-00	.COIL, PULSER	1	
6	6R7-85515-00	.LEAD WIRE ASSY	1	
7	97902-05125	.SCREW, WITH WASHER	4	
8	97902-04122	.SCREW, WITH WASHER	2	
9	98580-04008	.SCREW, PAN HEAD	1	
10	98580-06016	SCREW, PAN HEAD	2	
11	92990-06600	WASHER, PLATE	2	
12	90280-16053	KEY, WOODRUFF	1	
13	90109-10M44	BOLT	1	
14	6M6-81337-00-4D	COVER, FLYWHEEL	1	
15	90380-12M29	.BUSH, SOLID	1	
16	6M6-81365-A0	GASKET, HOLE COVER	1	
17	97095-06025	BOLT	6	
18	92990-06600	WASHER, PLATE	6	
19	93606-12019	PIN, DOWEL	2	
20	90465-12M53	CLAMP	1	
21	90387-06M05	COLLAR	1	
22	92990-06600	WASHER, PLATE	1	
23	97095-06035	BOLT	1	

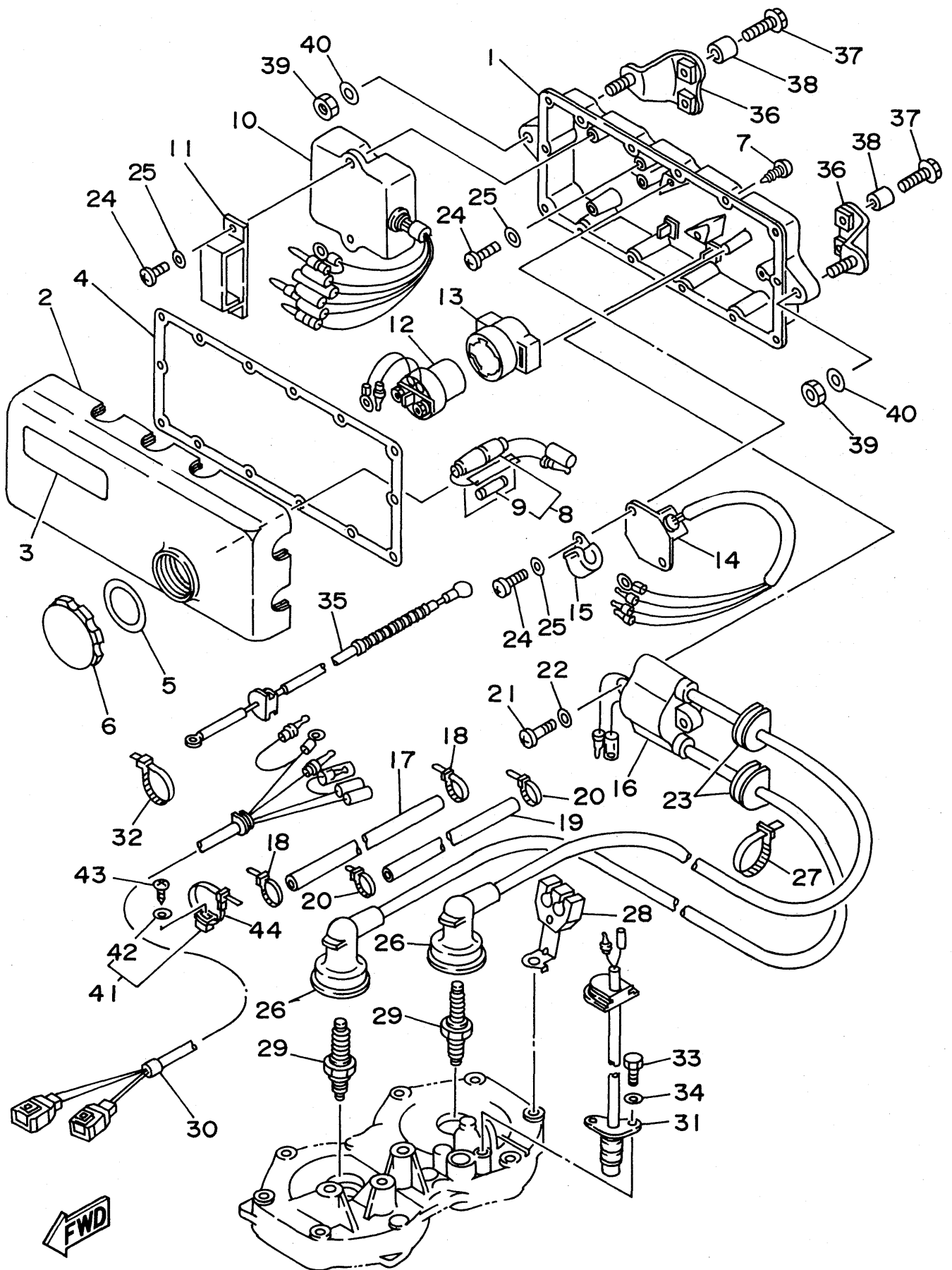
Fig. 9 STARTING MOTOR



FK7110-0080

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6M6-81800-10	STARTING MOTOR ASSY	1	
2	3AJ-81809-00	.WASHER KIT	1	
3	6M6-81840-10	.BRUSH HOLDER ASSY	1	
4	11H-81844-00	.GASKET	2	
5	6M6-81826-00	.BOLT	2	
6	6M6-81850-00	.ARMATURE ASSY	1	
7	6M6-81820-00	.REAR BRACKET ASSY	1	
8	6M6-81830-00	.FRONT BRACKET ASSY	1	
9	26H-81847-00	.O-RING	1	
10	97313-08040	BOLT	1	
11	92990-08600	WASHER, PLATE	1	
12	97313-08035	BOLT	1	
13	92990-08600	WASHER, PLATE	1	
14	92995-06100	WASHER, SPRING	1	
15	95380-06700	NUT	1	
16	6M6-8183E-00	IDLE GEAR COMP	1	
17	90501-14M73	SPRING, COMPRESSION	1	
18	92990-06600	WASHER, PLATE	2	

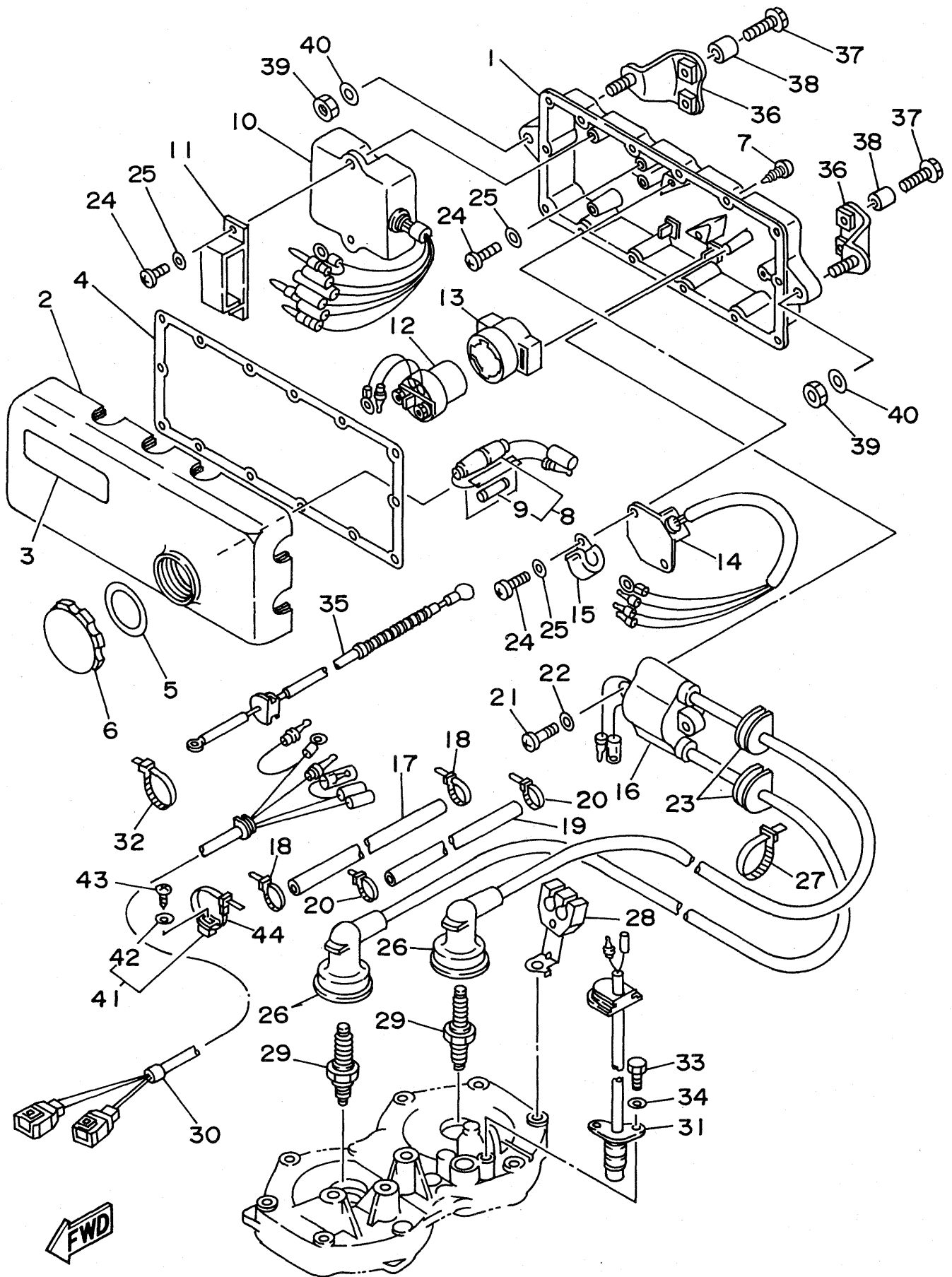
Fig. 10 ELECTRICAL 1



GH7100-4100

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6M6-8552A-01-98	HOUSING	1	LOW GLOSS BLACK
2	6M6-8552E-00	COVER, CASE	1	
3	6R7-83623-40	MARK 3	1	UR FOR USA
	6R7-83623-50	MARK 3	1	UR FOR EUROPE
	61L-83623-00	MARK 3	1	UR FOR JAPAN
4	6M6-81921-00	GASKET, TERMINAL	1	
5	6M6-81844-00	GASKET	1	
6	6M6-8132W-00	CAP	1	
7	97780-60525	SCREW, TAPPING	14	
8	6K8-82150-01	FUSE HOLDER ASSY	1	
9	6G1-82151-00	.FUSE	1	
10	61X-85540-00	C.D.I. UNIT ASSY	1	
11	90464-06M29	CLAMP	1	
12	6G1-81941-10	STARTER RELAY ASSY	1	
13	6M6-81952-01	HOLDER, RELAY	1	
14	6M6-81960-A0	RECTIFIER & REGULATOR ASSY	1	
15	90465-08028	CLAMP	1	
16	61L-85570-00	IGNITION COIL ASSY	1	
17	6R7-82352-00	TUBE, CORD 2	1	
18	90465-11M10	CLAMP	2	
19	6R7-82351-00	TUBE, CORD	1	
20	90465-11M10	CLAMP	2	
21	97880-06030	SCREW, PAN HEAD	2	
22	92990-06600	WASHER, PLATE	2	
23	90480-06M43	GROMMET	2	
24	98580-06016	SCREW, PAN HEAD	6	
25	92990-06600	WASHER, PLATE	6	
26	6K8-82370-00	PLUG CAP ASSY	2	UR EXCLUSIVE USA /AFRICA/JAPAN

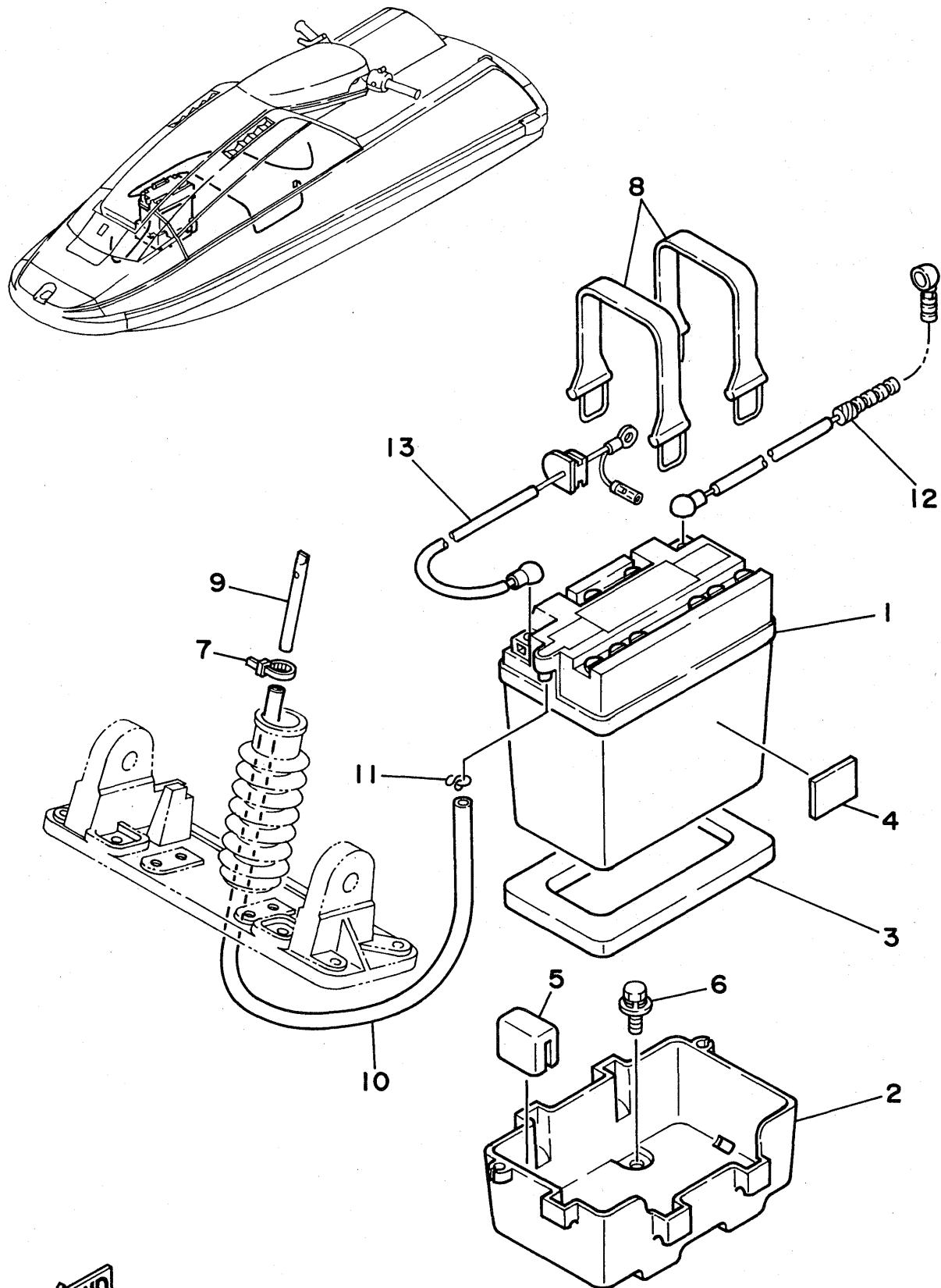
Fig. 10 ELECTRICAL 1



GH7100-4100

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	6K8-82370-11	PLUG CAP ASSY	2	UR EXCLUSIVE OCEANIA /CANADA/EUROPE
27	90465-11M10	CLAMP	2	
28	6R7-82361-00	CLAMP, CORD	1	
29	94701-00041	PLUG, SPARK (NGK B8HS)	2	UR EXCLUSIVE USA /AFRICA/JAPAN
	94702-00195	PLUG, SPARK (NGK BR8HS)	2	UR EXCLUSIVE OCEANIA /CANADA/EUROPE
30	6R7-82553-01	EXTENSION, WIRE LEAD	1	
31	6R7-82560-00	THERMO SWITCH ASSY	1	
32	90465-13M11	CLAMP	1	
33	97095-06016	BOLT	2	
34	92995-06100	WASHER, SPRING	2	
35	62E-82117-20	WIRE, LEAD	1	
36	EW2-68156-00	BRACKET, ELECTRIC BOX	2	
37	90105-06901	BOLT, WASHER BASED	4	
38	90387-07908	COLLAR	4	
39	95380-08700	NUT	2	
40	92990-08200	WASHER, PLATE	2	
41	90600-91736	CLAMP	1	
42	90201-05925	.WASHER, PLATE	1	
43	97780-50114	SCREW, PAN HEAD TAPPING	1	
44	90601-20006	NYLON CLIP 1	1	

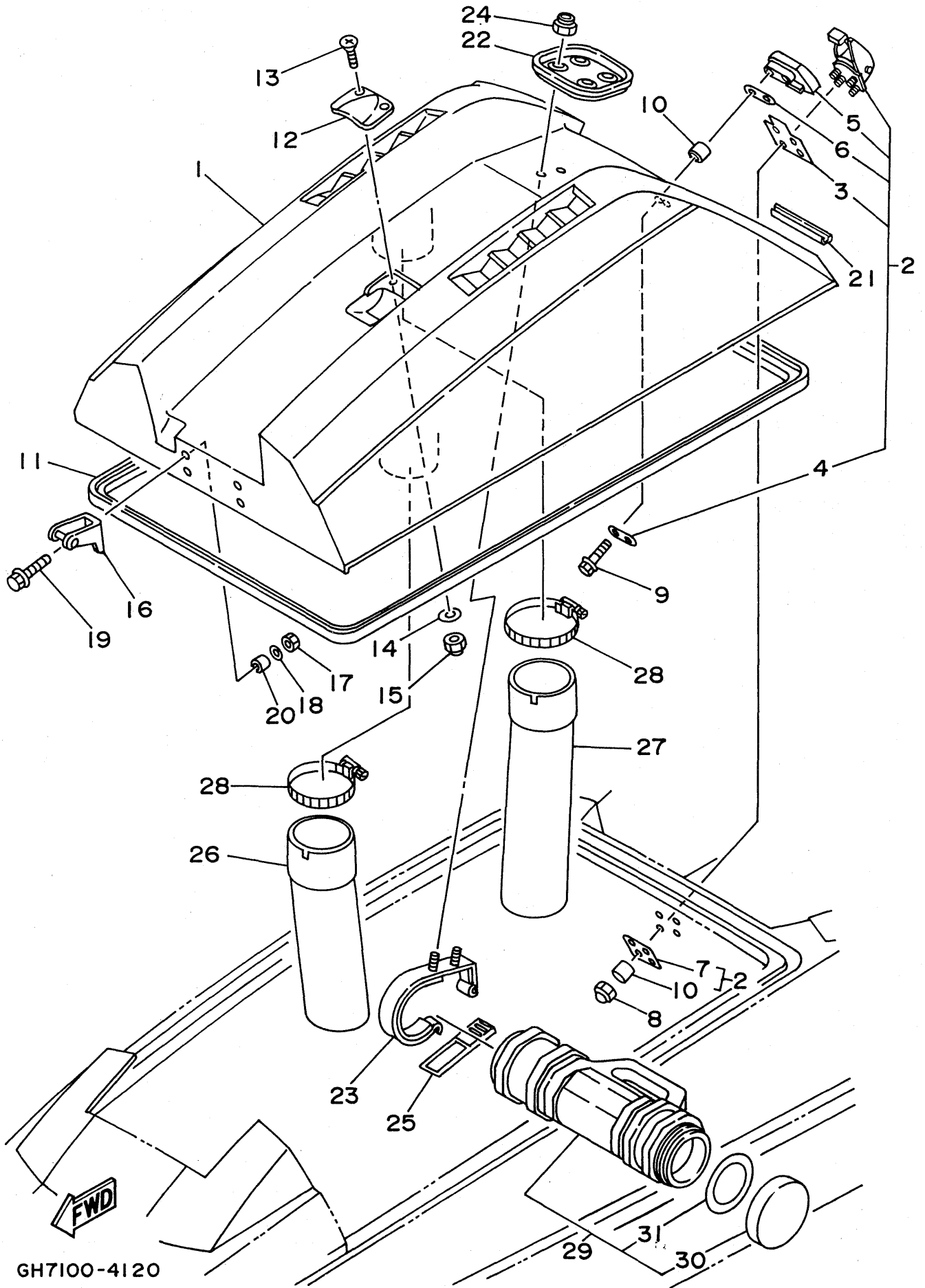
Fig. 11 ELECTRICAL 2



EW2110-0110

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EU0-82110-77	BATTERY (FB16CL-B)	1	
2	EW2-68211-00	CASE, BATTERY	1	
3	EU0-U8221-00	PAD, BATTERY 1	1	YMUS
4	EU0-68221-30	PAD, BATTERY 2	3	
5	EW2-68221-00	PAD, BATTERY	1	
6	90119-06920	BOLT, WITH WASHER	4	
7	90465-11M10	CLAMP	1	
8	EU0-68218-04	BAND, BATTERY	2	
9	EW2-62149-00	PIPE, VENTILATION 1	1	
10	EU0-67856-40	HOSE, AIR VENT 3	1	
11	90467-08M10	CLIP	1	
12	6R7-82117-01	WIRE, LEAD	1	
13	6R7-82117-11	WIRE, LEAD	1	

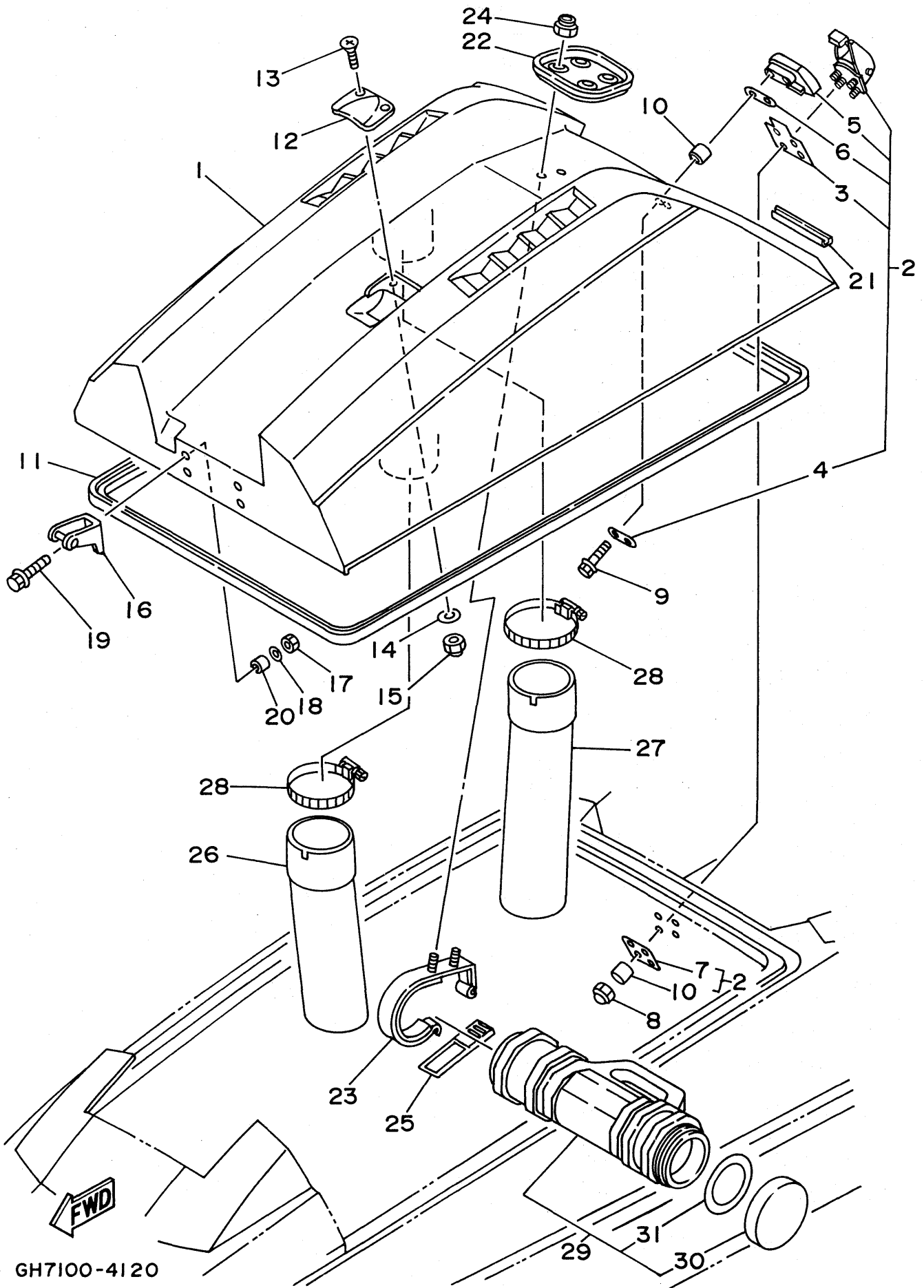
Fig. 12 ENGINE HATCH



GH7100-4120

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-U5160-00-PO	ENGINE HATCH COMP.	1	YMUS
2	EW2-62840-00	HATCH LOCK ASSY	1	
3	EW2-62845-00	.PACKING, HATCH LOCK	1	
4	EW2-62846-00	.PLATE, HATCH LOCK	1	
5	EW2-62843-00	.HOOK, HATCH LOCK	1	
6	EW2-62847-00	.PACKING, HOOK	1	
7	EW2-62848-00	.PLATE, HOOK	1	
8	95380-05800	NUT	4	
9	90119-05923	BOLT, WITH WASHER	2	
10	90387-05907	COLLAR	4	
11	EW2-U2664-00	PACKING 2	1	UR YMUS
	EW2-62664-00	PACKING 2	1	UR FOR JAPAN
12	A00-62858-02	PLATE, HATCH	1	
13	98780-05014	SCREW, FLAT HEAD	2	
14	92990-05200	WASHER, PLAIN	2	
15	95780-05300	NUT, FLANGE	2	
16	EW2-65136-00	STOPPER, HATCH 2	2	
17	95380-06600	NUT	4	
18	92990-06200	WASHER, PLAIN	4	
19	90105-06903	BOLT, WASHER BASED	4	
20	90387-07909	COLLAR	4	
21	EW2-65165-00	TRIM	1	
22	EW2-6514B-00	DAMPER, POLE	1	
23	EW2-65143-00	BASE, DAMPER POLE	2	
24	95780-05300	NUT, FLANGE	4	
25	EW2-65145-00	BAND, CASE 2	2	
26	EW2-62136-01	HOSE, VENTILATOR 1	1	
27	EW2-62137-00	HOSE, VENTILATOR 2	1	

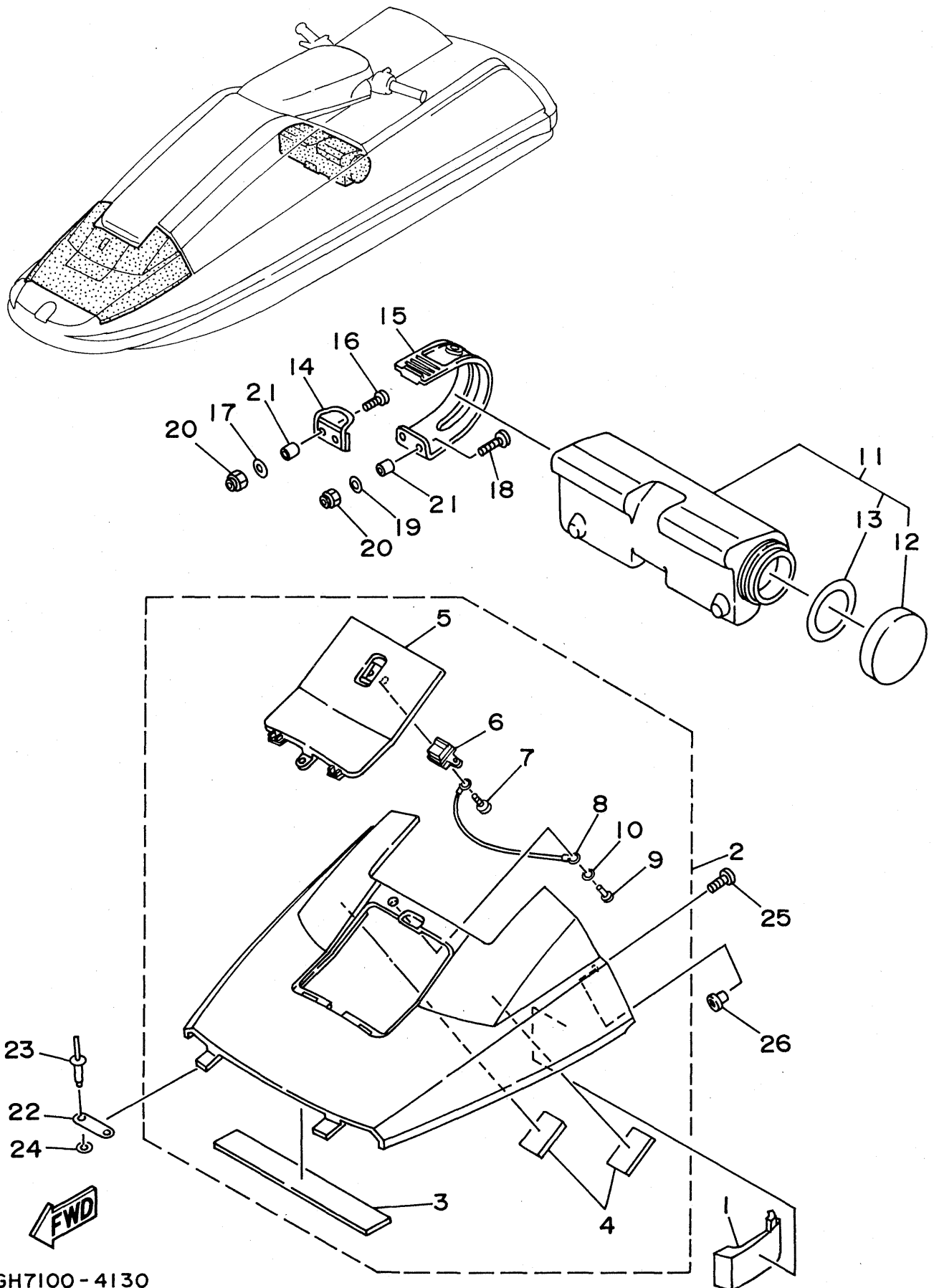
Fig. 12 ENGINE HATCH



GH7100-4120

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	90601-168U7	BAND, HOSE 68	2	YMUS
29	EW2-65920-00	CASE 2 ASSY	1	
30	EW2-65912-30	.CAP, CASE	1	
31	EW2-65913-00	.PACKING, CASE	1	

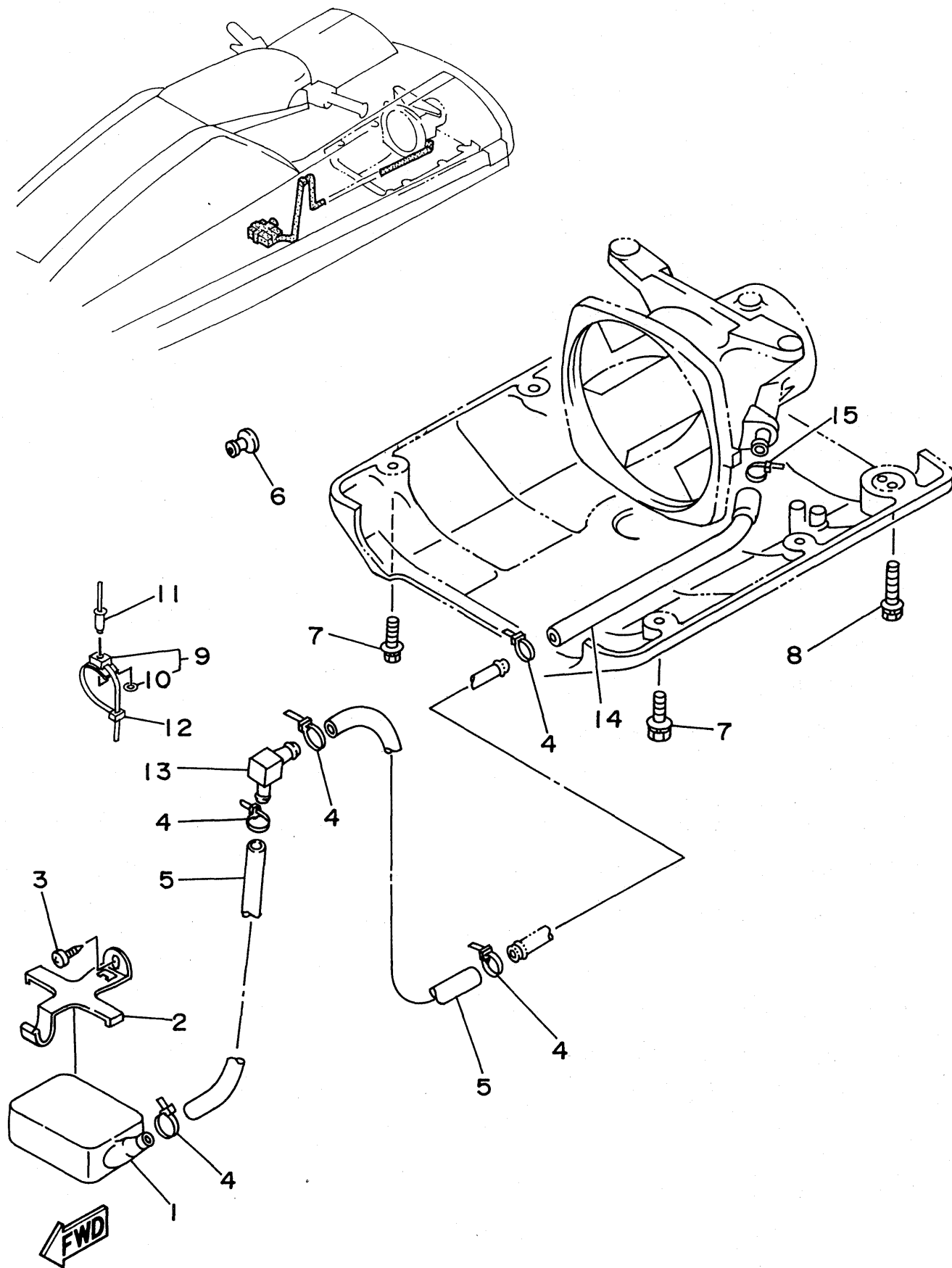
Fig. 13 HULL. DECK 1



GH7100 - 4130

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-68953-00	PROTECTOR	1	
2	EW2-65210-00-PO	BOW COVER ASSY	1	
3	EW2-65212-00	.PAD 1 (FR)	1	
4	EW2-65213-00	.PAD 2	2	
5	EW2-65221-00-PO	.COVER, TANK CAP	1	
6	1HX-21780-00	.LOCK ASSY	1	
7	90164-04029	.SCREW, TAPPING	2	
8	EW2-65226-00	.STRING, LID	1	
9	90267-40939	.RIVET, BLIND	1	
10	92990-04200	.WASHER, PLAIN	1	
11	EW2-65910-00	CASE 1 ASSY	1	
12	EW2-65912-00	.CAP, CASE	1	
13	EW2-65913-00	.PACKING, CASE	1	
14	EW2-65915-00	BRACKET, CASE	1	
15	EW2-65919-00	BAND, CASE	1	
16	98580-05016	SCREW, PAN HEAD	2	
17	92990-05600	WASHER, PLATE	2	
18	98980-05020	SCREW, BIND	2	
19	92990-05200	WASHER, PLAIN	4	
20	95780-05300	NUT, FLANGE	4	
21	90387-05907	COLLAR	4	
22	EW2-65219-00	PLATE	2	
23	90267-409U3	RIVET, BLIND	4	
24	92990-04200	WASHER, PLAIN	4	
25	90149-05963	SCREW	2	
26	90387-06906	COLLAR	2	

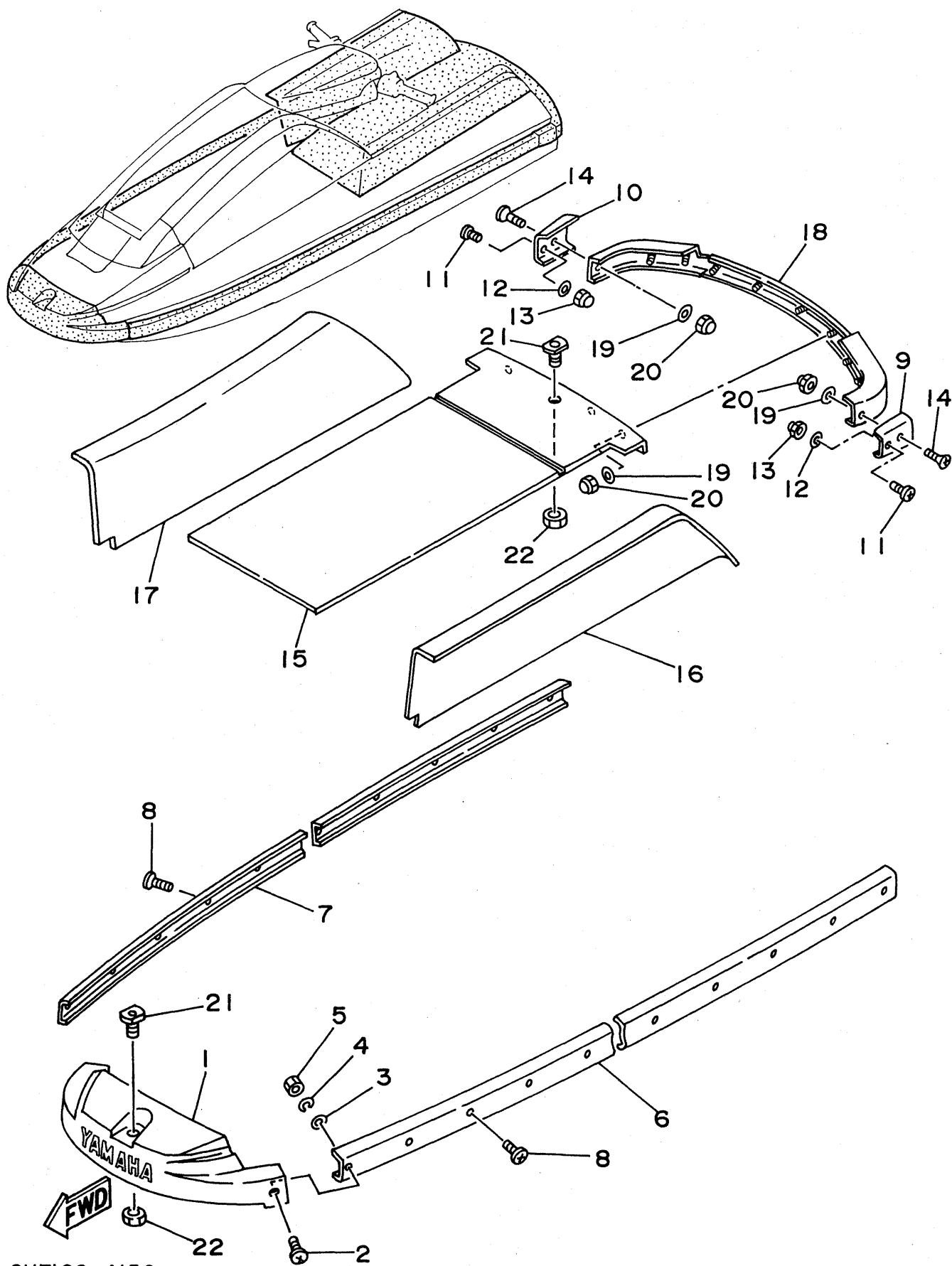
Fig. 14 HULL. DECK 2



GH7100-4140

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EU0-67613-00	STRAINER	1	
2	EW2-67618-00	BASE, STRAINER BLIGE	1	
3	97780-50114	SCREW, PAN HEAD TAPPING	1	
4	90465-13M11	CLAMP	5	
5	90445-149U1	HOSE	2	YMUS
6	90338-09900	PLUG	1	
7	90119-06915	BOLT, WITH WASHER	4	
8	90119-06914	BOLT, WITH WASHER	2	
9	90600-91736	CLAMP	1	
10	90201-05925	.WASHER, PLATE	1	
11	90267-489UE	RIVET, BLIND	1	YMUS
12	90601-20006	NYLON CLIP 1	1	
13	6K8-51162-00	JOINT, HOSE	1	
14	90445-14M19	HOSE	1	
15	90465-13M11	CLAMP	1	

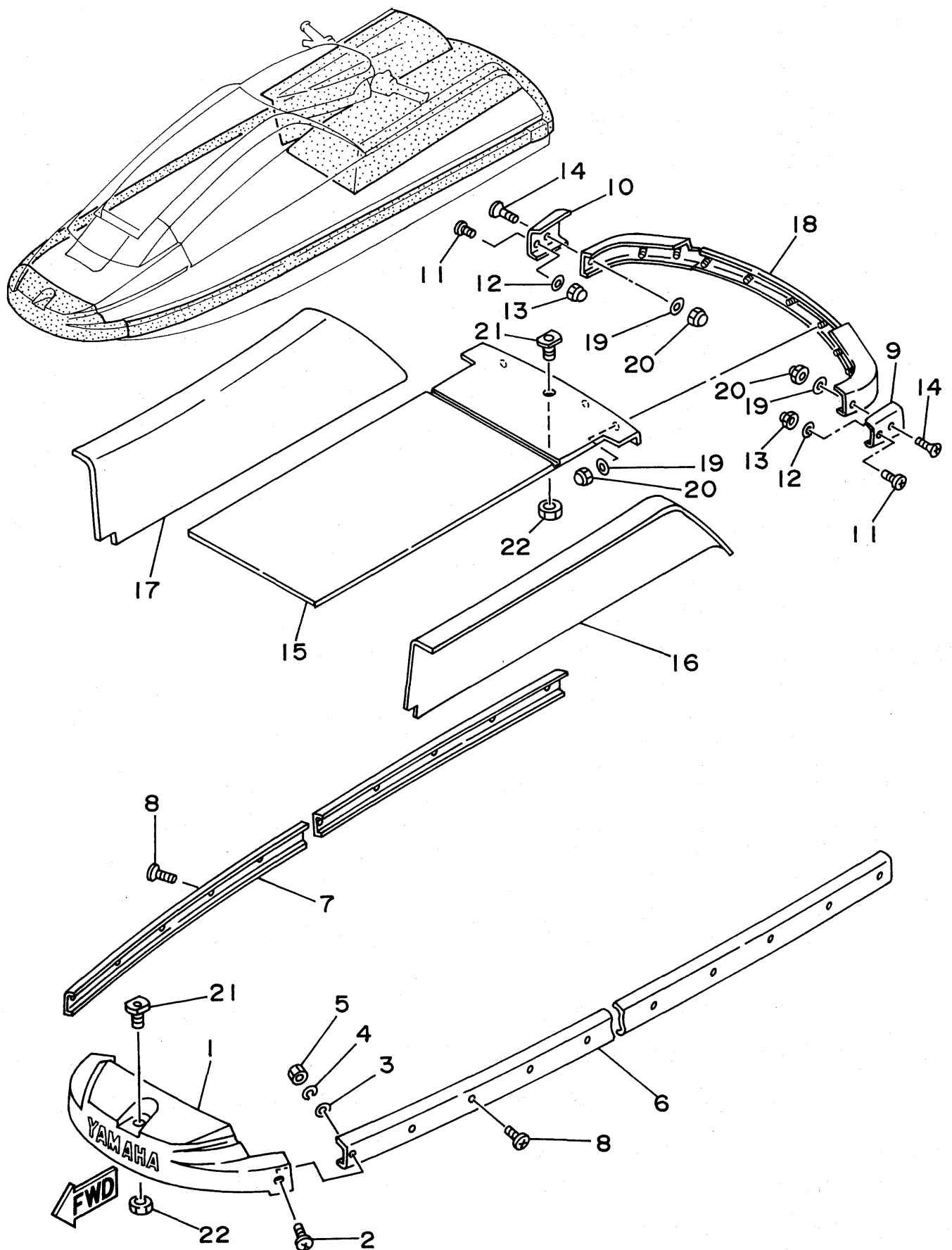
Fig. 15 GUNWALE. MAT



GH7100-4150

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-U2501-00	BOW GUNWALE COMP.	1	UR YMUS
	EW2-62501-00	BOW GUNWALE COMP.	1	UR EXCLUSIVE JAPAN
2	98980-06025	SCREW, BIND	2	
3	92990-06200	WASHER, PLAIN	2	
4	92995-06100	WASHER, SPRING	2	
5	95380-06800	NUT	2	
6	EW2-U2512-10	GUNWALE, SIDE LH	1	UR YMUS
	EW2-62512-10	GUNWALE, SIDE LH	1	UR EXCLUSIVE JAPAN
7	EW2-U2512-20	GUNWALE, SIDE RH	1	UR YMUS
	EW2-62512-20	GUNWALE, SIDE RH	1	UR EXCLUSIVE JAPAN
8	90149-05962	SCREW	26	
9	EW2-62523-10	COVER, GUNWALE LH	1	
10	EW2-62523-20	COVER, GUNWALE RH	1	
11	90149-05964	SCREW	2	
12	92990-05200	WASHER, PLAIN	2	
13	95380-05800	NUT	2	
14	90149-06965	SCREW	2	
15	EW2-U3511-00	MAT, LOWER	1	UR YMUS
	EW2-63511-01	MAT, LOWER	1	UR EXCLUSIVE JAPAN
16	EW2-U3512-10	MAT, SIDE (L/H)	1	UR YMUS
	EW2-63512-10	MAT, SIDE (L/H)	1	UR EXCLUSIVE JAPAN
17	EW2-U3512-20	MAT, SIDE (R/H)	1	UR YMUS
	EW2-63512-20	MAT, SIDE (R/H)	1	UR EXCLUSIVE JAPAN
18	EW2-U2503-00	STERN GUNWALE COMP.	1	UR YMUS
	EW2-62503-00	STERN GUNWALE COMP.	1	UR EXCLUSIVE JAPAN
19	92990-06200	WASHER, PLAIN	10	
20	95380-06800	NUT	10	
21	EU0-61651-30	ROPE HOLE	2	

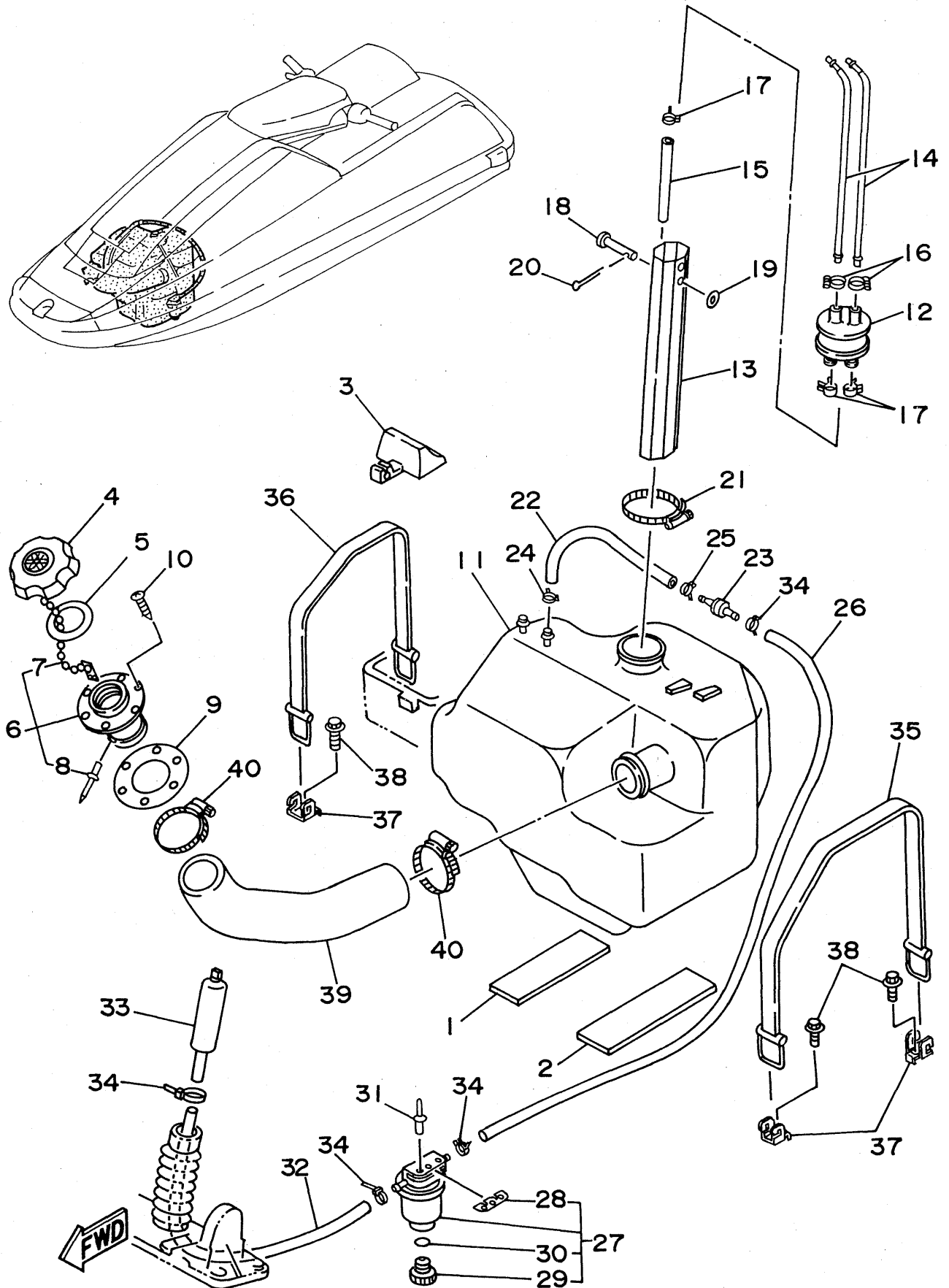
Fig. 15 GUNWALE. MAT



GH7100-4150

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
22	EU0-61652-00	NUT	2	

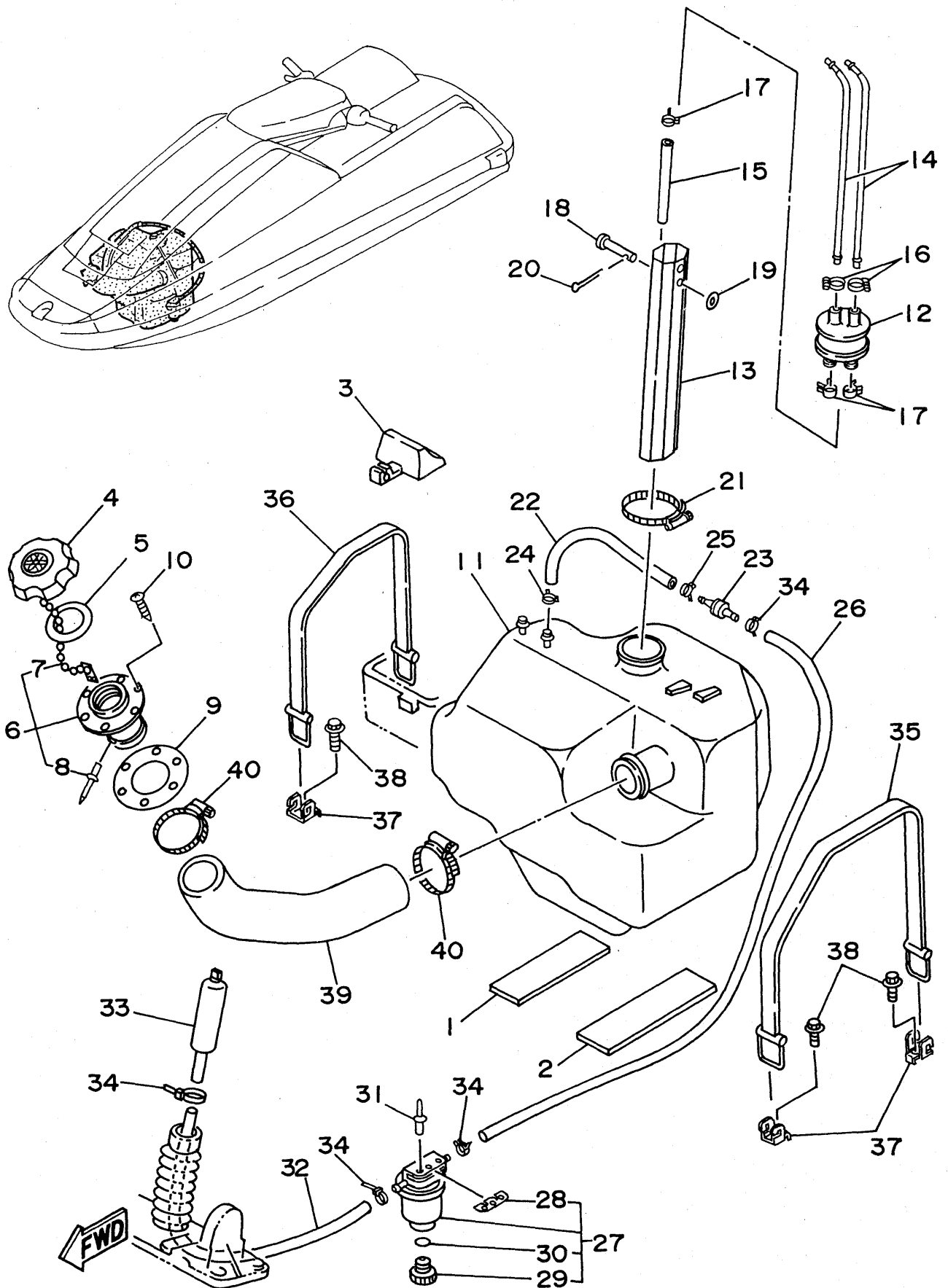
Fig. 16 FUEL TANK



GH7100-4160

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-67593-00	MAT 1	2	
2	EW2-67593-40	MAT 3	2	
3	EW2-67822-00	DAMPER FUEL TANK	1	
4	EU0-67831-31	CAP, FUEL FILLER	1	
5	EU0-67832-00	PACKING 1	1	
6	EU0-W6783-30	SOCKET COMP.	1	
7	EU0-67835-00	.CHAIN BALL	1	
8	90267-40935	.RIVET, BLIND	1	
9	EU0-67834-00	PACKING, FUEL FILLER	1	
10	EU0-67869-00	SCREW, FLAT HEAD	6	
11	EW2-67711-01	TANK, FUEL	1	
12	FJ0-67713-00	PIPE, JOINT	1	
13	EW2-67716-00	SLEEVE 1	1	
14	EW2-67714-00	PIPE, SUCTION 3	2	
15	90445-11903	HOSE	1	
16	90601-11062	BAND, HOSE 11	2	
17	90467-11044	CLIP	3	
18	91790-05040	PIN, CLEVIS	1	
19	92990-05600	WASHER, PLATE	1	
20	91490-16010	PIN, COTTER	1	
21	90601-162U5	BAND, HOSE 62	1	YMUS
22	EU0-67856-00	HOSE, AIR VENT 1	1	
23	EU0-67767-30	CHECK, VALVE	1	
24	90465-11M10	CLAMP	1	
25	90465-11M10	CLAMP	1	
26	EW2-67856-00	HOSE, AIR VENT 1	1	
27	EW2-62140-00	FILTER, VENT ASSY	1	
28	EW2-62142-00	.PLATE, FILTER	1	

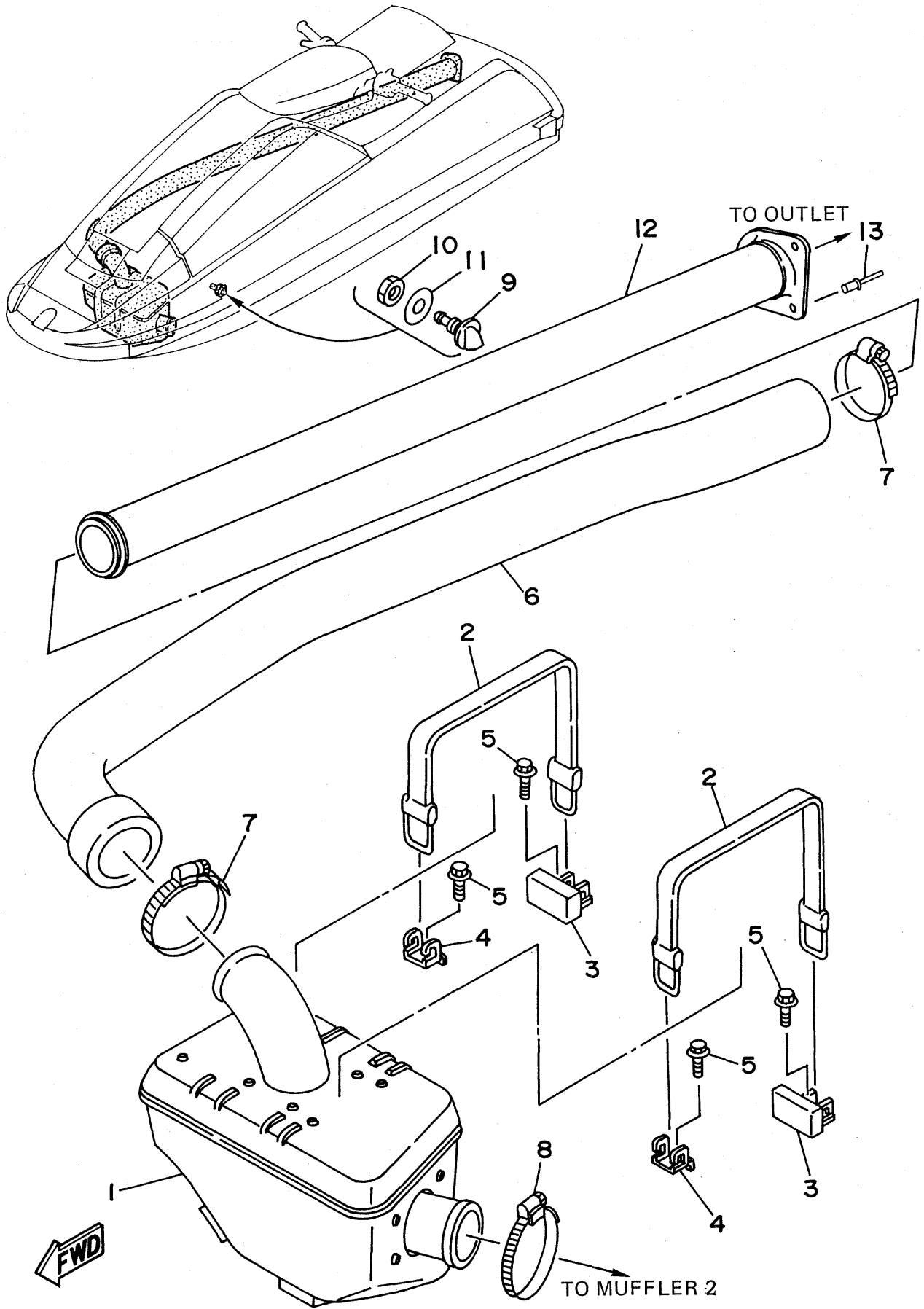
Fig. 16 FUEL TANK



GH7100-4160

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	70R-24543-00	.PLUG, DRAIN	1	
30	70R-24489-00	.O-RING, SEPARATER 2	1	
31	90267-489U2	RIVET, BLIND	3	
32	EW2-67856-30	HOSE, AIR VENT 2	1	
33	EW2-62150-00	AIR, VENT ASSY	1	
34	90465-11M10	CLAMP	4	
35	EW2-67821-00	BAND, FUEL TANK	1	
36	EW2-67821-30	BAND, FUEL TANK	1	
37	EW2-65772-00	HOOK A	3	
38	90105-06900	BOLT, WASHER BASED	3	
39	EW2-U7844-00	HOSE, FILLER	1	UR YMUS
	EW2-67844-00	HOSE, FILLER	1	UR EXCLUSIVE JAPAN
40	90601-155U4	BAND, HOSE 55	2	YMUS

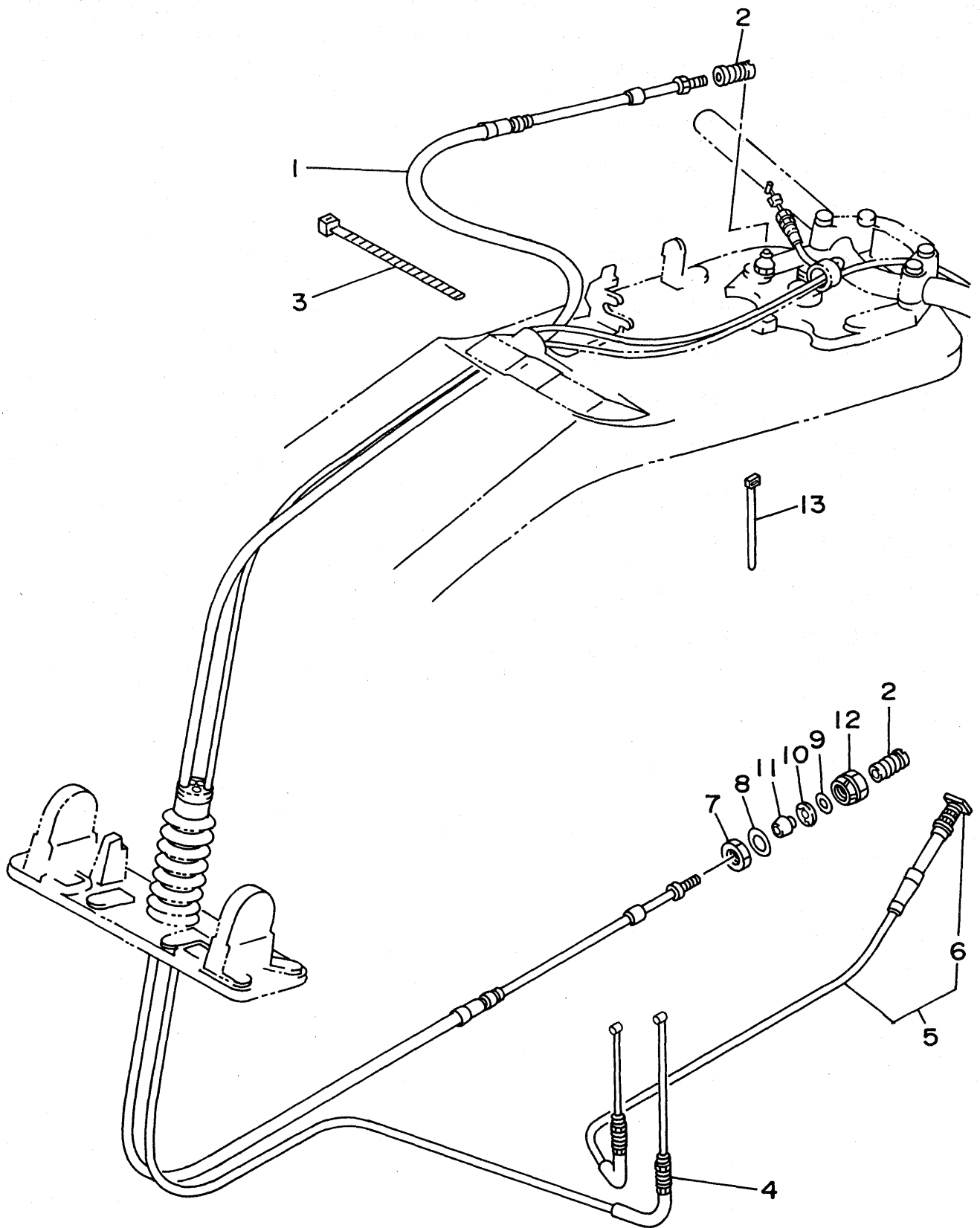
Fig. 17 EXHAUST 2



GH7100-4170

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-U7550-00	WATER LOCK	1	YMUS
2	EU0-68218-04	BAND, BATTERY	2	
3	EW2-65760-00	HOOK B ASSY	2	
4	EW2-65772-00	HOOK A	2	
5	90105-06900	BOLT, WASHER BASED	4	
6	EW2-67555-00	HOSE, EXHAUST	1	
7	90601-162U5	BAND, HOSE 62	2	YMUS
8	90601-168U7	BAND, HOSE 68	1	YMUS
9	GH7-6753B-00	PILOT, WATER	1	
10	95380-14700	NUT	1	
11	92990-14200	WASHER, PLAIN	1	
12	EW2-67565-00	THRU-HULL	1	
13	90267-489UA	RIVET, BLIND	3	

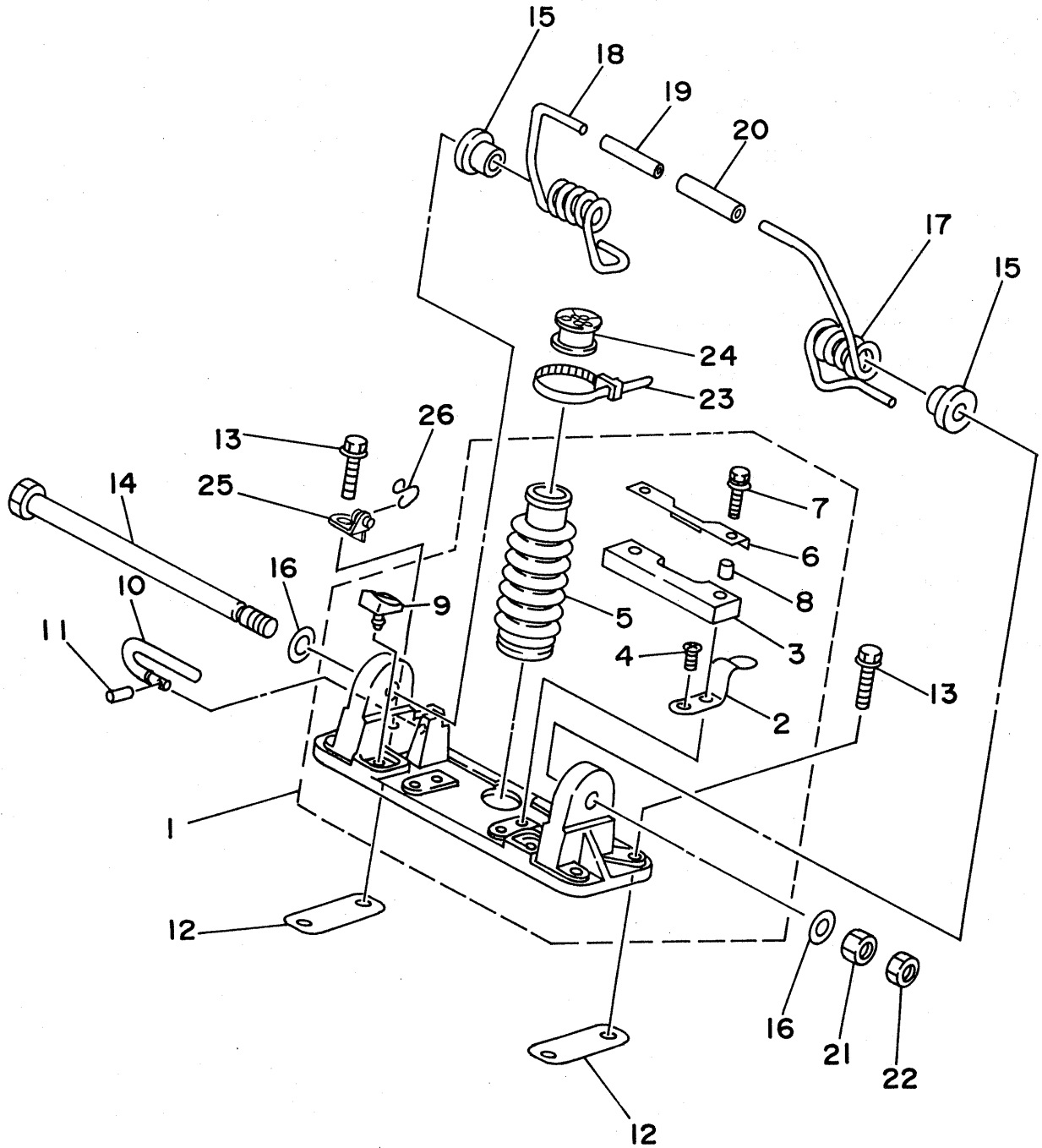
Fig. 18 CONTROL CABLE



GH7100-4180

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-61481-00	CABLE, STEERING	1	
2	EU0-U1461-30	SHAFT, JOINT BALL	2	UR YMUS
	EU0-61461-30	SHAFT, JOINT BALL	2	UR EXCLUSIVE JAPAN
3	90601-200U1	NYLON CLIP 1	1	YMUS
4	EU0-67252-02	CABLE, THROTTLE 1	1	
5	EW2-U7242-30	CABLE, CHOKE	1	YMUS
6	EW2-67243-00	.KNOB	1	
7	EU0-62241-30	NUT, DRAIN 1	1	
8	EU0-61438-00	PACKING (C)	1	
9	EU0-61446-00	WASHER 30	1	
10	EU0-61486-00	STOPPER	1	
11	EU0-61435-00	SEAL, PIPE 30	1	
12	EU0-62694-00	CAP	1	
13	90601-20006	NYLON CLIP 1	1	

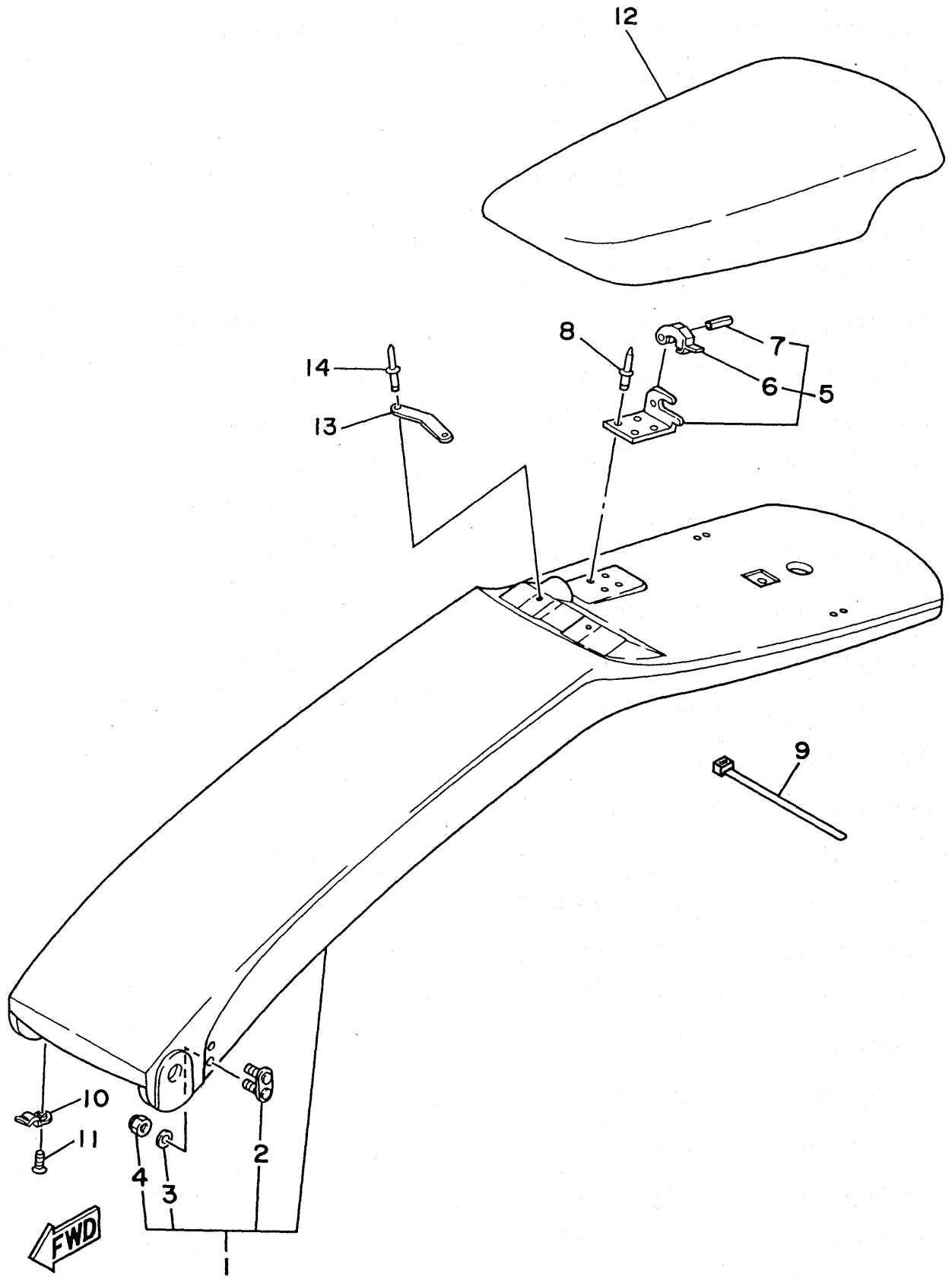
Fig. 19 POLE PIVOT



EW2100-2191

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-U1330-31	POLE PIVOT ASSY	1	YMUS
2	EW2-65135-00	.STOPPER, HATCH 1	2	
3	EW2-61337-30	.STOPPER, POLE	1	
4	90119-06918	.BOLT, WITH WASHER	2	
5	90387-07910	.COLLAR	2	
6	98780-06010	.SCREW, FLAT HEAD	2	
7	EW2-U1338-00	.GROMMET	1	YMUS
8	EW2-6133E-00	.PLATE, POLE STOPPER	1	
9	EW2-U1336-00	.DAMPER, STOPPER	2	YMUS
10	EW2-61335-00	PIN, STOPPER	1	
11	91690-30010	PIN, SPRING	1	
12	EW2-6133B-00	PLATE, BRACKET	2	
13	90105-08902	BOLT, WASHER BASED	4	
14	EW2-U1343-01	SHAFT, PIVOT	1	YMUS
15	EW2-61344-01	BUSH	2	
16	92990-14600	WASHER	2	
17	EW2-61391-11	SPRING, PIVOT (LH)	1	
18	EW2-61391-21	SPRING, PIVOT (RH)	1	
19	EW2-61392-30	SPRING, CONNECTOR	1	
20	EW2-61393-30	BUFFER, TUBE	1	
21	98880-14100	NUT	1	
22	98880-14300	NUT	1	
23	90601-20006	NYLON CLIP 1	1	
24	EW2-61465-00	PACKING, CABLE	1	
25	EW2-6133D-00	HOLDER, SPRING	1	
26	EW2-61395-30	SPRING, TORSION	1	

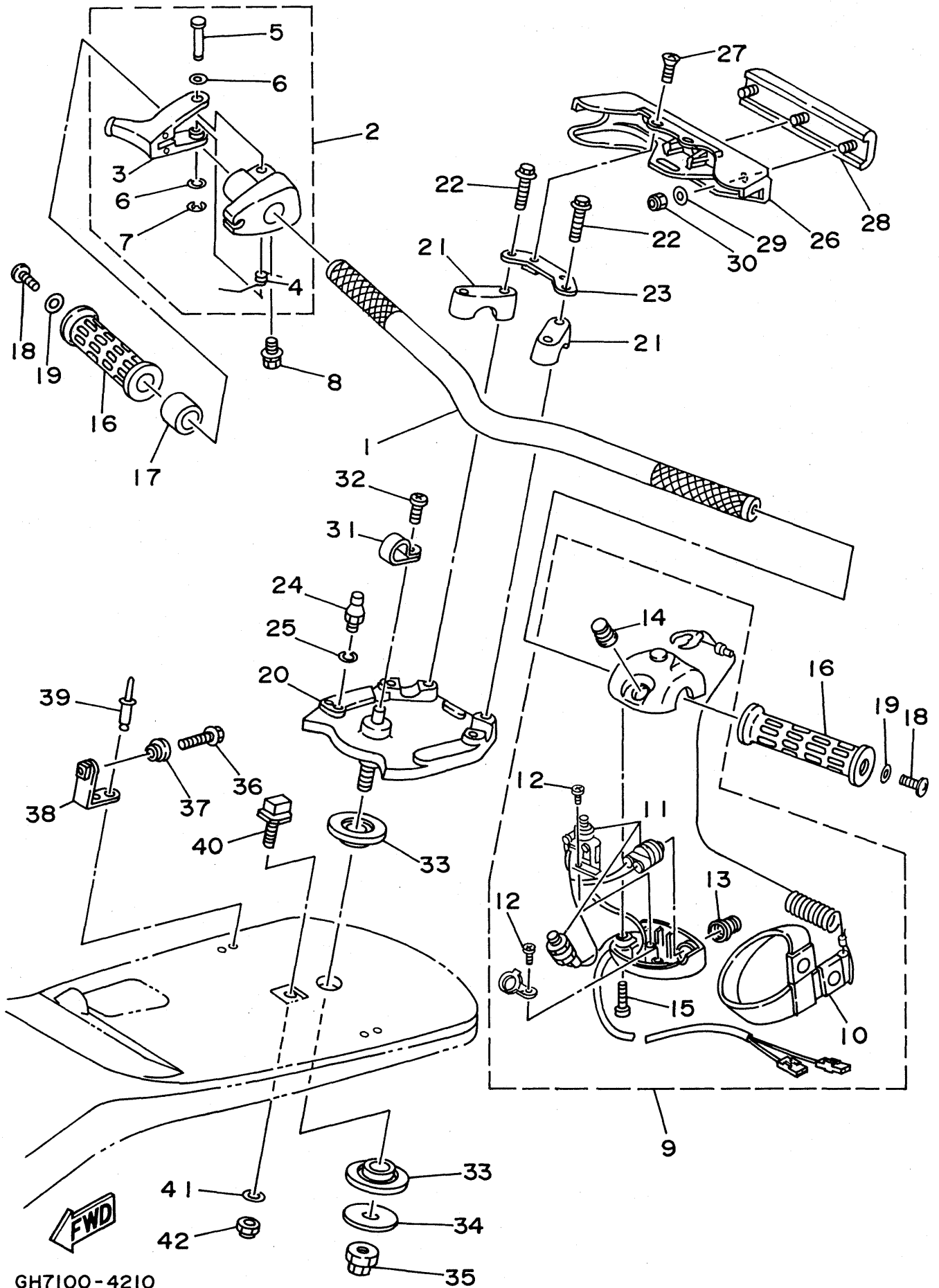
Fig. 20 STEERING POLE



GH7100-4200

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-U491A-01-PO	STEERING POLE COMP.	1	YMUS
2	EW2-6491K-00	.BOLT, SPECIAL	2	
3	92990-05200	.WASHER, PLAIN	4	
4	95780-05300	.NUT, FLANGE	4	
5	EW2-61460-00	CABLE STOPPER ASSY	1	
6	6E5-48538-00	.CLAMP, CABLE 1	1	
7	91690-30012	.PIN, SPRING	1	
8	90267-489U1	RIVET, BLIND	4	YMUS
9	90601-20006	NYLON CLIP 1	1	
10	EW2-61316-00	PLATE, STOPPER	1	
11	97780-30312	SCREW, TAPPING	2	
12	GH7-6142A-00	STEERING PAD COMP	1	
13	EW2-64953-00	PLATE A	1	
14	90267-489U1	RIVET, BLIND	2	YMUS

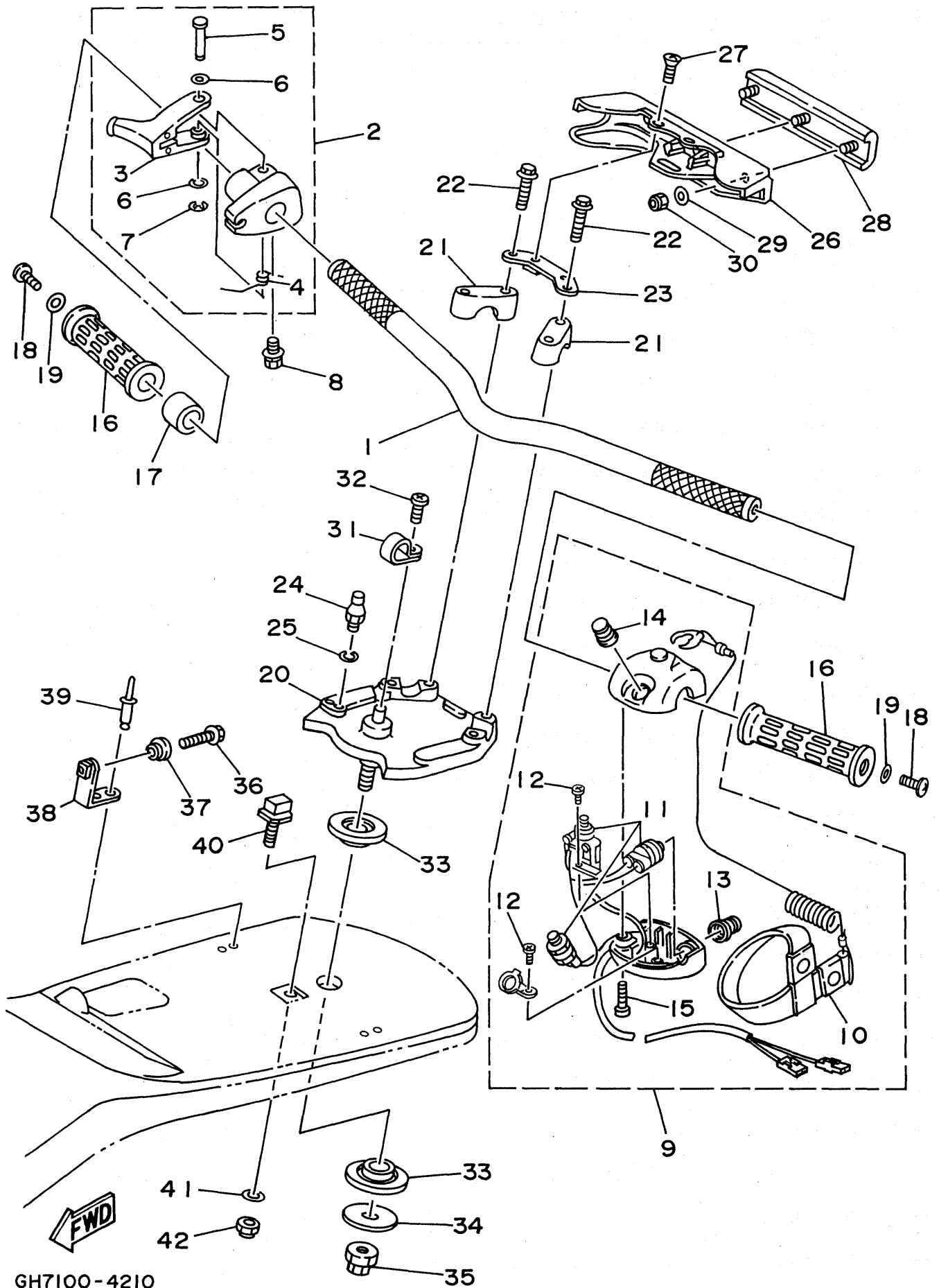
Fig. 21 STEERING



GH7100-4210

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	EW2-U1552-00	HANDLE	1	UR YMUS
	EW2-61552-00	HANDLE	1	UR EXCLUSIVE JAPAN
2	EW2-67250-00	THROTTLE LEVER ASSY	1	
3	EW2-67255-00	.LEVER, THROTTLE	1	
4	EW2-67256-00	.SPRING	1	
5	EW2-67257-00	.SHAFT	1	
6	EW2-67258-00	.WASHER	2	
7	EW2-67259-00	.E-RING	1	
8	90159-05900	SCREW, WITH WASHER	1	
9	EW2-68310-03	SWITCH BOX ASSY	1	
10	EW2-68348-00	.LANYARD, STOP SWITCH	1	
11	EW2-68311-01	.SWITCH SUB ASSY	1	
12	98580-03008	.SCREW, PAN HEAD	2	
13	FK7-68312-02	.STOP BUTTON COMP.	1	
14	FK7-68313-01	.START BUTTON COMP.	1	
15	98580-05525	.SCREW, PAN HEAD	2	
16	EW2-61553-00	GRIP, HANDLE 1	2	
17	90560-22281	SPACER	1	
18	90149-05959	SCREW	2	
19	90201-05928	WASHER, PLATE	2	
20	EW2-61540-01	COLUMN, STEERING	1	
21	EU0-23814-01	HOLDER, HANDLE LOWER	2	
22	90105-08902	BOLT, WASHER BASED	4	
23	EW2-61559-00	PLATE, COVER	1	
24	EU0-U1461-01	STUD, JOINT BALL	1	UR YMUS
	EU0-61461-01	STUD, JOINT BALL	1	UR EXCLUSIVE JAPAN
25	92995-06100	WASHER, SPRING	1	
26	EW2-61555-00	COVER, HANDLE	1	

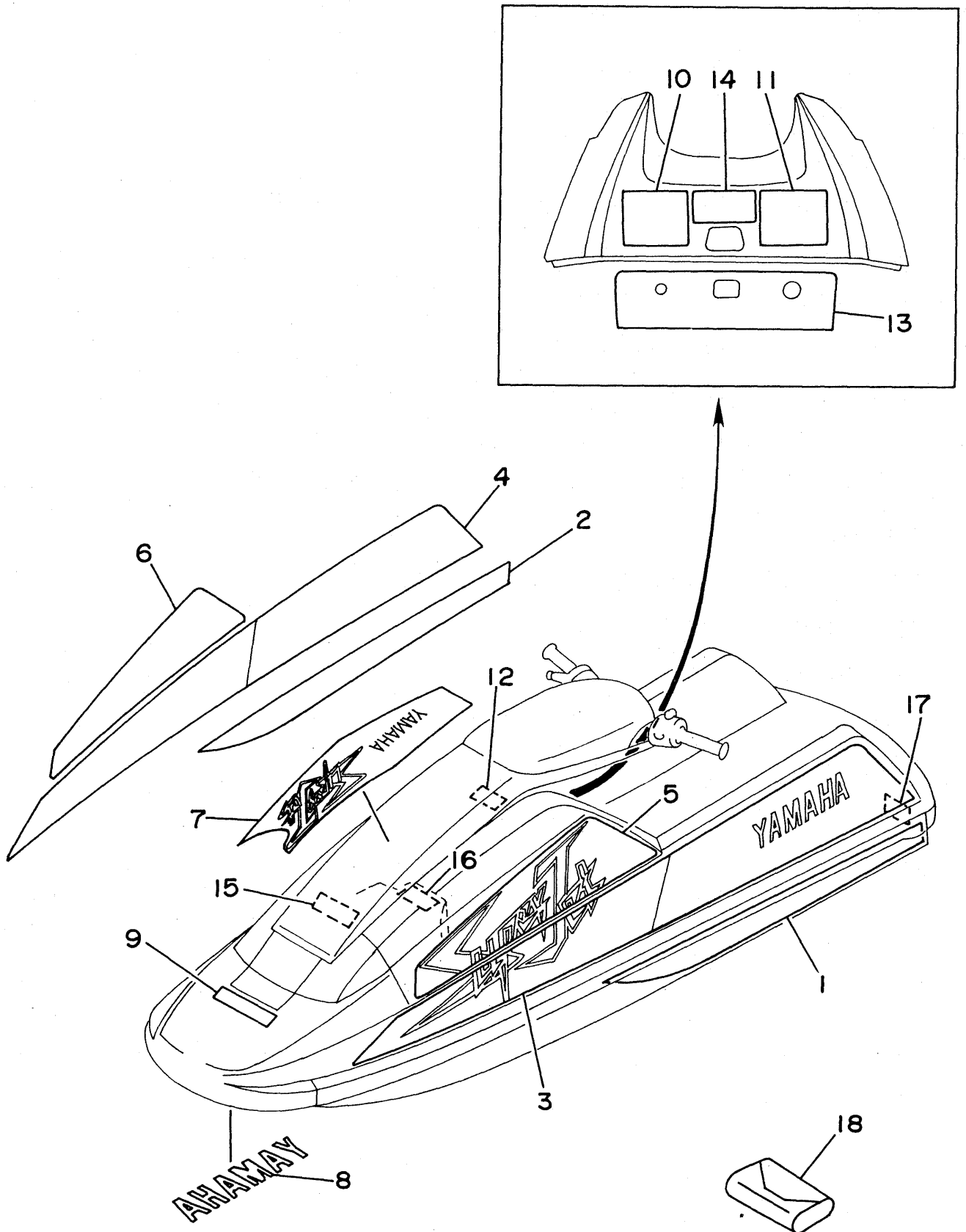
Fig. 21 STEERING



GH7100-4210

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	98980-06010	SCREW, BIND	2	
28	EW2-61565-00	PAD 1	1	
29	92990-06200	WASHER, PLAIN	3	
30	95720-06300	NUT, SELF-LOCKING	3	
31	90600-91728	CLIP, NYLON 17	1	
32	98980-04010	SCREW, BIND	1	
33	EW2-61417-00	BEARING, COLUMN	2	
34	EW2-61419-00	WASHER, STEERING	1	
35	90179-12933	NUT	1	
36	90119-05912	BOLT, WITH WASHER	2	
37	90387-06906	COLLAR	2	
38	EW2-61422-01	FIX, STEERING PAD	2	
39	90267-489U1	RIVET, BLIND	4	YMUS
40	EW2-61314-00	PIN, STOPPER 1	1	
41	92990-10200	WASHER, PLAIN	1	
42	95780-10300	NUT, FLANGE	1	

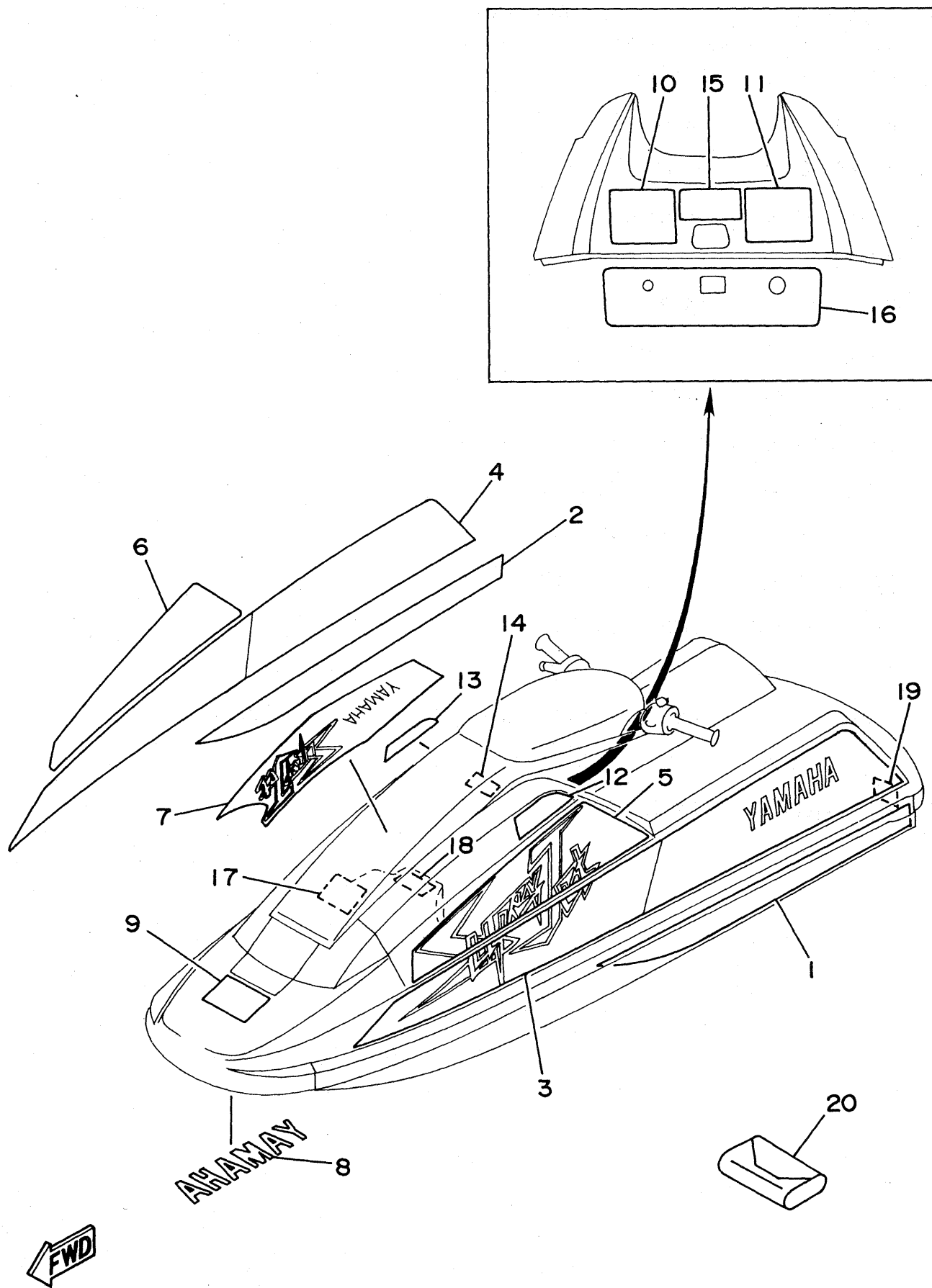
Fig. 22 GRAPHIC. TOOL (FOR USA)



GH7100-4220

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GH7-6417B-10	GRAPHIC 1	1	
2	GH7-6417B-20	GRAPHIC 1	1	
3	GH7-6417C-10	GRAPHIC 2	1	
4	GH7-6417C-20	GRAPHIC 2	1	
5	GH7-6417E-10	GRAPHIC 4	1	
6	GH7-6417E-20	GRAPHIC 4	1	
7	GH7-6417F-00	GRAPHIC 5	1	
8	EW2-64114-00	MARK, YAMAHA A	1	
9	EU0-U416B-00	LABEL, WARNING (FUEL)	1	YMUS
10	GH7-6416C-00	LABEL, WARNING 1	1	
11	GH7-6416D-00	LABEL, WARNING 2	1	
12	EW2-64183-30	LABEL, CAUTION 2	1	
13	EW2-64183-50	LABEL, CAUTION	1	
14	EW2-64183-60	LABEL, CAUTION 5	1	
15	EU0-U418B-00	LABEL, CAUTION (BATTERY)	1	YMUS
16	EW2-64183-N0	LABEL, CAUTION 9	1	
17	EU0-64188-00	LABEL, RIDING	1	
18	EU0-28100-01	TOOL KIT	1	

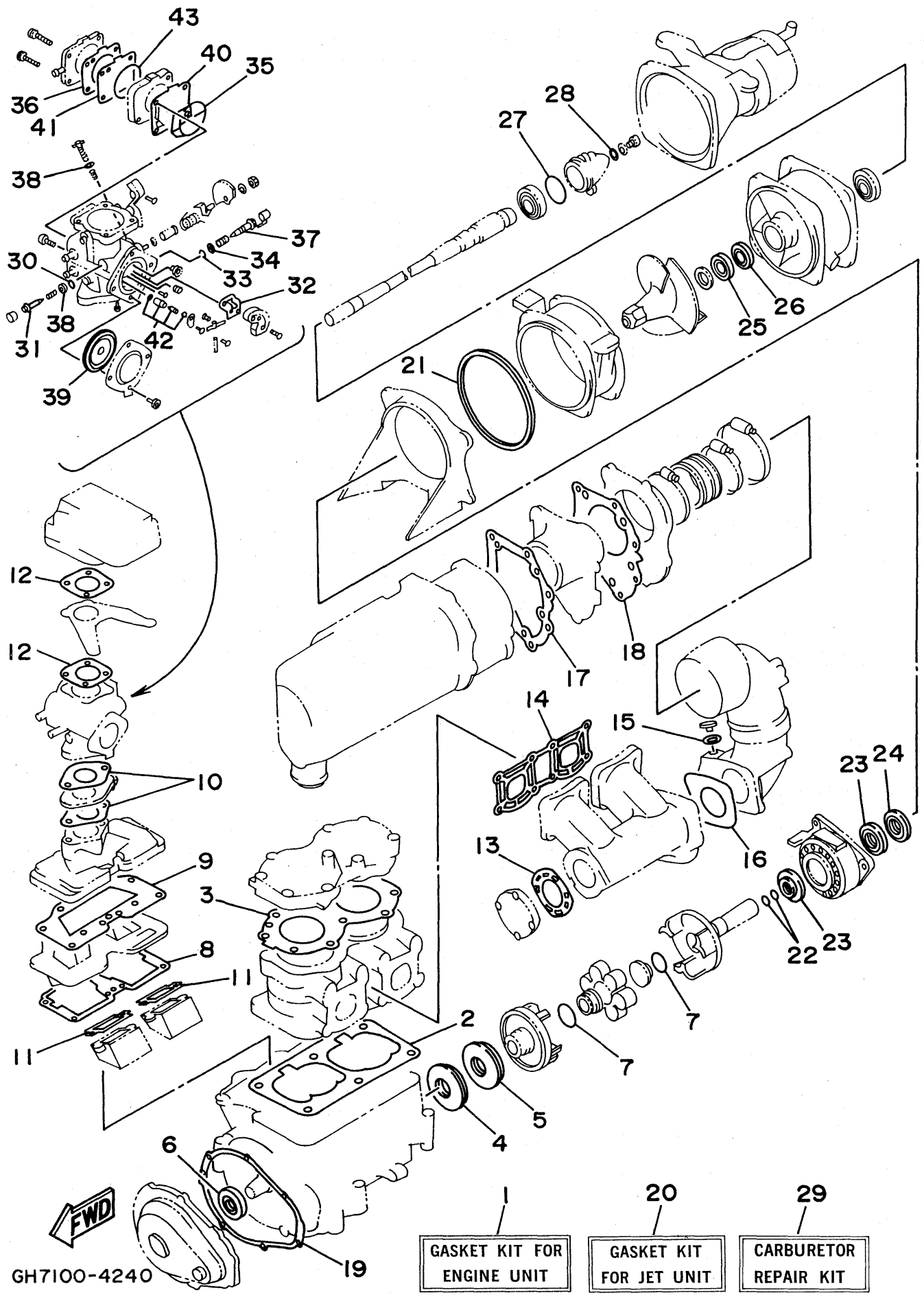
Fig. 23 GRAPHIC. TOOL
 (FOR CANADA, AFRICA, AUSTRALIA)



GH7100-4230

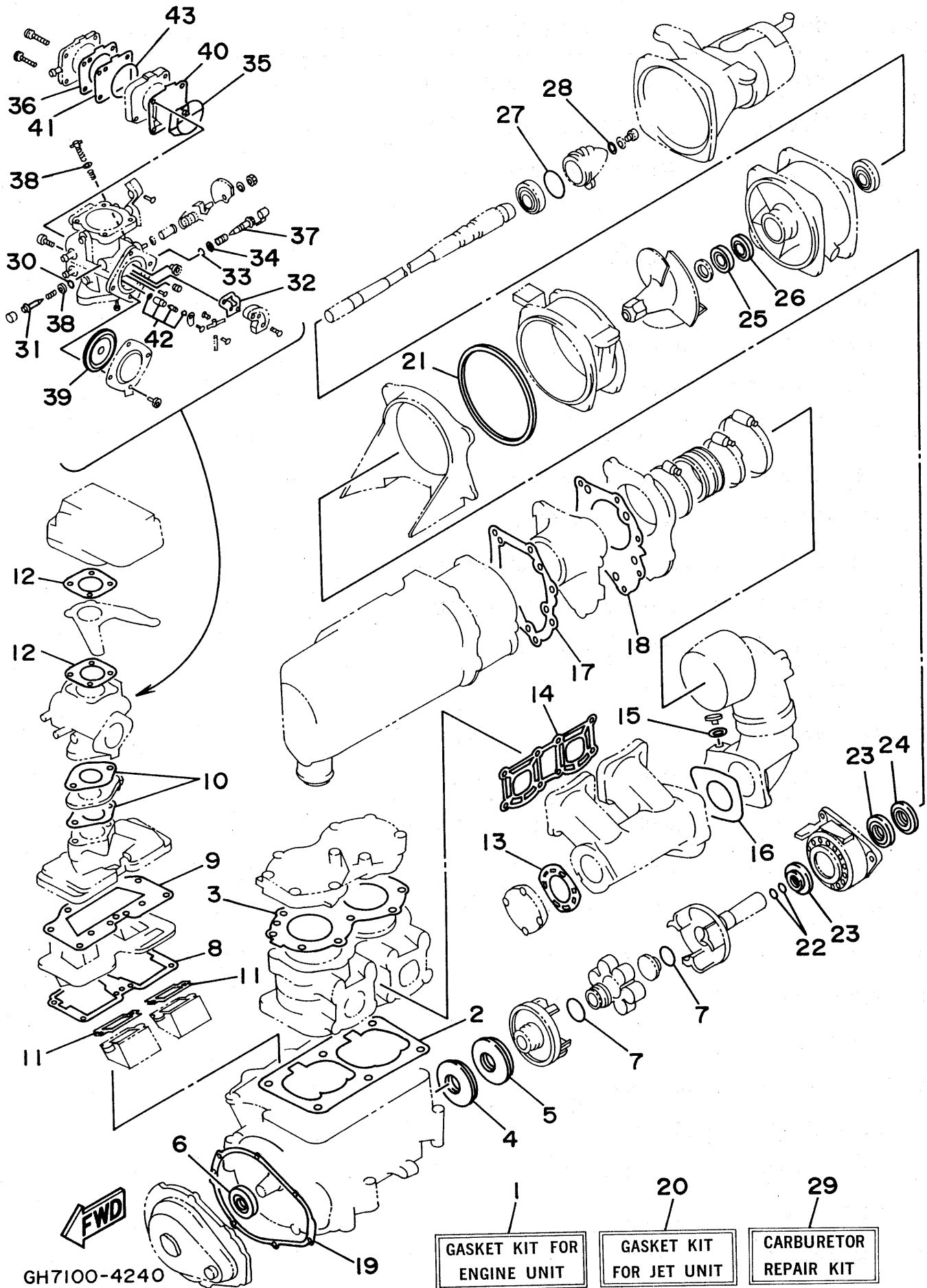
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	GH7-6417B-10	GRAPHIC 1	1	
2	GH7-6417B-20	GRAPHIC 1	1	
3	GH7-6417C-10	GRAPHIC 2	1	
4	GH7-6417C-20	GRAPHIC 2	1	
5	GH7-6417E-10	GRAPHIC 4	1	
6	GH7-6417E-20	GRAPHIC 4	1	
7	GH7-6417F-00	GRAPHIC 5	1	
8	EW2-64114-00	MARK, YAMAHA	1	
9	EW2-64161-A1	LABEL, WARNING (FUEL)	1	
10	EW2-64161-E1	LABEL, WARNING (LH)	1	
11	EW2-64161-F2	LABEL, WARNING (RH)	1	
12	EW2-64161-G1	LABEL, WARNING (LH)	1	
13	EW2-64161-H2	LABEL, WARNING (RH)	1	
14	EW2-64183-30	LABEL, CAUTION 2	1	
15	EW2-64183-A0	LABEL, CAUTION 2	1	
16	EW2-64183-70	LABEL, CAUTION	1	
17	EW2-64183-E0	LABEL, CAUTION 8	1	
18	EW2-64183-N0	LABEL, CAUTION 9	1	
19	EU0-64188-00	LABEL, RIDING	1	
20	EU0-28100-01	TOOL KIT	1	

Fig. 24 GASKET KIT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61X-W0001-01	GASKET KIT FOR ENGINE UNIT	1	
2	6M6-11351-A1	.GASKET, CYLINDER	1	
3	61X-11181-A0	.GASKET, CYLINDER HEAD 1	1	
4	93102-36M33	.OIL SEAL	1	
5	93101-36M46	.OIL SEAL	1	
6	93103-32M01	.OIL SEAL	1	
7	93210-30M31	.O-RING	2	
8	61X-13566-A0	.GASKET	1	
9	61X-13563-A0	.GASKET	1	
10	6M6-13556-A1	.GASKET, MANIFOLD	2	
11	61X-13621-A0	.GASKET, VALVE SEAT	2	
12	6M6-13674-A1	.GASKET, AIR COOLER COVER 1	2	
13	6M6-14739-A1	.GASKET, MUFFLER DAMPER 1	1	
14	61X-14613-A0	.GASKET, EXHAUST PIPE	1	
15	90430-08020	.GASKET	1	
16	6R7-14749-A0	.GASKET, MUFFLER DAMPER 2	1	
17	6R7-14755-A0	.GASKET, SILENCER	1	
18	6R7-41114-A0	.GASKET, EXHAUST OUTER COVER	1	
19	6M6-81365-A0	.GASKET, HOLE COVER	1	
20	61X-W0001-21	GASKET KIT FOR JET UNIT	1	
21	6R7-51117-01	.PACKING	1	
22	93210-17MA4	.O-RING	2	
23	93101-25M55	.OIL SEAL	2	
24	93101-25M56	.OIL SEAL	1	
25	93102-25M34	.OIL SEAL	1	
26	93101-25M50	.OIL SEAL	1	
27	93210-46M16	.O-RING	1	
28	90430-06M03	.GASKET	1	

Fig. 24 GASKET KIT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	6M6-W0093-12	CARBURETOR REPAIR KIT	1	
30	6K8-14562-00	.O-RING	1	
31	6K8-14946-10	.PLATE, NEEDLE FITTING	1	
32	6K8-14536-11	.GASKET	1	
33	583-14561-00	.O-RING	1	
34	6K8-14537-00	.GASKET	1	
35	6K8-14564-00	.O-RING	1	
36	6K8-24431-20	.GASKET, FUEL PUMP 1	2	
37	6M6-14923-10	.SCREW, PILOT	1	
38	6K8-14559-00	.WASHER	2	
39	6R7-14541-00	.DIAPHRAGM, PUMP	1	
40	6K8-24411-20	.DIAPHRAGM	1	
41	6K8-24421-10	.VALVE, CHECK	1	
42	61X-14916-15	.NEEDLE	1	
43	6K8-14563-00	.O-RING	1	

NUMERICAL INDEX

Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
A00-62858-02	12-12	EW2-U2512-10	15- 6	EW2-62840-00	12- 2	EW2-67256-00	21- 4	GH7-6417F-00	23- 7
EU0-U1461-01	21-24	EW2-U2512-20	15- 7	EW2-62843-00	12- 5	EW2-67257-00	21- 5	GH7-6753B-00	17- 9
EU0-U1461-30	18- 2	EW2-U2664-00	12-11	EW2-62845-00	12- 3	EW2-67258-00	21- 6	1HX-21780-00	13- 6
EU0-U416B-00	22- 9	EW2-U3511-00	15-15	EW2-62846-00	12- 4	EW2-67259-00	21- 7	11H-81844-00	9- 4
EU0-U418B-00	22-15	EW2-U3512-10	15-16	EW2-62847-00	12- 6	EW2-67354-00-01	7-54	26H-81847-00	9- 9
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EU0-U7354-00-03	1-30	EW2-U491A-01-PO	20- 1	EW2-63511-01	15-15	EW2-67354-00-05	7-54	3G2-14231-23-A0	4-16
EU0-U7354-00-05	1-30	EW2-U5160-00-PO	12- 1	EW2-63512-10	15-16	EW2-67354-00-10	7-54	583-14561-00	4-32
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EU0-23814-01	21-21	EW2-61314-00	21-40	EW2-64161-E1	23-10	EW2-67618-00	14- 2	6E5-48538-00	20- 6
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EU0-82110-77	11- 1	EW2-62501-00	15- 1	EW2-65912-00	13-12		23- 2	6K8-14930-00	4- 6
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EW2-U1336-00	19- 9	EW2-62523-10	15- 9	EW2-65915-00	13-14		23- 4		24-40
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